

***please check for extra FEP film in the cardboard inside of the box**

SD card content list:

Moai Startup Guide.pdf (this file)

In gcode directory

200_ring-test.gcode (ring test gcode file)

200-4-moai.gcode (4 Peopoly Moai test gcode)

200-yuan-test.gcode (Circle test gcode)

200-leveling-pegs.gcode (Check leveling)

200-cross-center.gcode (Check center of laser scanning)

In stl directory

ring-test.stl (ring test STL file, in stl directory)

peopoly moai.stl (Peopoly STL file)

levelingpeg.zip (leveling pegs)

In PDF directory

calibration-circle.pdf (galvo circle test)

In Software directory

Asura-2.21.zip (Peopoly Asura software for adding support 32/64 bit)

Ultimaker Cura-3.5.1-win64.exe (Cura Windows 64 bit Moai version)

Ultimaker Cura-3.5.1-OSX-Darwin.dmg (Cura OSX Moai)

Cura-3.5.1-linux.AppImage (Cura Linux version)

Cura3.5.1 profiles.zip (Cura profiles for 3.5.1)

SDCardFormatterv5_WinEN.zip (SD card formatter, Windows)

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Please join Moai community to get support and join discussion:

Official Wiki, first place to search for answer

<https://wiki.peopoly.net>

Official discussion forum:

<https://forum.peopoly.net>

Peopoly Moai FaceBook group:

<https://www.facebook.com/groups/166212290569846/>

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Guides

Moai 200 Main user Guide (Start here):

<http://wiki.peopoly.net/doku.php?id=moai200:start>

Reference:

Resin Settings

https://drive.google.com/open?id=1t8bjlfk7irSJFy3kzOr-l6SN5acE8UIlOI2E4r3dG_8

Application:

Jewellery

<https://forum.peopoly.net/t/show-us-your-bits/122>

Trouble Shooting:

FAQ:

<https://peopoly.net/apps/help-center>

Support section:

<https://peopoly.net/pages/support>

Z-axis check to see if arm is wobbling

<https://forum.peopoly.net/t/check-your-z-axis-screws-for-build-plate-arm/214>

Cura fix for OSX user

<https://forum.peopoly.net/t/solved-how-to-fix-lf-crlf-in-cura-mac-osx/362>

Assembly Holes not tapped:

<https://forum.peopoly.net/t/assembly-screw-holes-not-tapped/154/14>

SD card issue, use SD card formatter:

https://www.sdcard.org/downloads/formatter_4/