

SD card content list:

Moai Startup Guide.pdf (this file)

In gcode directory

PM_ring-test.gcode (ring test gcode file)

4-moai-test.gcode (4 Peopoly Moai test gcode)

P_yuan-test.gcode (Circle test gcode)

DIY-Test.gcode (Check leveling)

DIY-Test2.gcode (Check leveling)

cross-center.gcode (Check center of laser scanning)

In stl directory

ring-test.stl (ring test STL file, in stl directory)

peopoly moai.stl (Peopoly STL file)

In PDF directory

calibration-circle.pdf (galvo circle test for PDMS vat)

calibration-circle.pdf (galvo circle test for FEP vat)

In Software directory

Asura-Beta.zip (Peopoly Asura software for adding support 32/64 bit)

Ultimaker Cura-3.5.1-win64.exe (Cura Windows 64 bit Moai version)

Ultimaker Cura-3.5.1-OSX-Darwin.dmg (Cura OSX Moai)

Cura-3.5.1-linux.AppImage (Cura Linux version)

Cura3.5.1 profiles.zip (Cura profiles for 3.5.1)

SD_CardFormatter0500SetupEN.exe (SD card formatter, Windows)

Autodesk_Meshmixer_v3p4_Win64 (Meshmixer Windows 64 bit)

XYZware_Nobel_1.1.30.13.exe (XYZWare for Noble 32/64 bit for Windows)

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Please join Moai community to get support and join discussion:

Official Wiki, first place to search for answer

<https://wiki.peopoly.net>

Official discussion forum:

<https://forum.peopoly.net>

Peopoly Moai FaceBook group:

<https://www.facebook.com/groups/166212290569846/>

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Guides

*If you have FEP vat version of Moai, there is special instruction for you in the leveling guide, please make note of that.

Main user Guide (Start here):

<https://peopoly.dozuki.com/Guide/Step+0+--+Start+Guide/1>

Official Wiki

<https://wiki.peopoly.net>

Hardware Installation Manual:

<https://drive.google.com/open?id=1yzSxYxJ2hDWH5Tks4eD-P5XpEBOaRhRxp4mbyX3ks>

Calibration

https://drive.google.com/open?id=1R4ggLXtaHLgEfPj2fK2P_7y7HjT0qA91M-NNgyH7Ak4

firmware upgrade manual

<https://peopoly.dozuki.com/Guide/Moai+--+Firmware+Upgrade/3>

Print walkthrough:

<https://peopoly.net/blogs/news/moai-work-flow-print-orientation>

Printing with FEP film:

<http://wiki.peopoly.net/doku.php?id=moai:fep>

how to add support for printing:

<https://www.youtube.com/watch?v=AZNsDMUgqWE>

how to hollow object for printing:

<https://www.youtube.com/watch?v=ZXu6VYj4Um0>

How to restore Vat PDMS Coating

<https://forum.peopoly.net/t/how-to-restore-your-vat/195>

Reference:

Resin Settings

https://drive.google.com/open?id=1t8bjlfk7irSJFy3kzOr-l6SN5acE8UllOl2E4r3dG_8

Community:

FaceBook group:

<https://www.facebook.com/groups/166212290569846/>

Official discussion forum:

<https://forum.peopoly.net>

Moai printables add-on

<https://www.thingiverse.com/groups/peopoly-moai/things>

Application:

Jewelry

<https://forum.peopoly.net/t/show-us-your-bits/122>

Trouble Shooting:

FAQ:

<https://peopoly.net/apps/help-center>

Support section:

<https://peopoly.net/pages/support>

Test ring Gcode for checking printer

https://drive.google.com/open?id=0Bzke6lBHG_z5ajN6VU1scII6QTQ

Z-axis check to see if arm is wobbling

<https://forum.peopoly.net/t/check-your-z-axis-screws-for-build-plate-arm/214>

Cura fix for OSX user

<https://forum.peopoly.net/t/solved-how-to-fix-lf-crlf-in-cura-mac-osx/362>

Assembly Holes not tapped:

<https://forum.peopoly.net/t/assembly-screw-holes-not-tapped/154/14>

SD card issue, use SD card formatter:

https://www.sdcard.org/downloads/formatter_4/