

North Texas Pressure Vessels Inc

Manufacturing Order Document Distribution List

MO DD Rev.:0

1/13/2020

Customer:	LIFTROCK
Mfg. Order No.:	0519-LR6-01
Description:	QS-100 GAS LIFT SKID ASSEMBLY
Build Item No:	QS-100-PKG
Qty To Build:	1.000

DOCUMENTS

COPIES	DRAWING QS-100-PKG Rev.:0 # Pages:	PICK LIST 0519-LR6-01 Date: # Pages:	CALCULATIONS Rev.: # Pages:
	Warehouse:	1	0
Pipe Burn:	1	1	0
Machine Shop:	1	1	0
Weld Line:	1	1	0
Hydro / Blast / Paint:	1	1	0
Quality Control:	1	1	1

Approved By (EM and / or QCM) (Initial and Date): _____



NORTH TEXAS PRESSURE VESSELS INC

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Build Item: QS-100-PKG
DWG#: QS-100-PKG Rev: 0
Ext Desc: QS-100 GAS LIFT SKID ASSEMBLY

Mfg. Order No. 0519-LR6-01

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	VES-2PH-108C	2PH-24-120-275-2T-C		0.000	1.000	1.000	EA
100 WH	VES-2PH-111C	2PH-24-96-275-2T-C		0.000	1.000	1.000	EA
100 WH	SKD-QS-100	STRUCTURAL SKID QS-100			1.000		EA
100 WH	QS-100-PIP	QS-100 PIPING			1.000		EA
100 WH	QS-100-AUX	QS-100 AUXILARY PACKAGE			1.000		EA
100 WH	QS-100-ES	QS-100 ELECTRIC BOX STAND			1.000		EA
100 WH	QS-100-PS	QS-100 2" PIPE STAND			1.000		EA
100 WH	VES-FGF-100C	8-3/2T-275-1-36-F			1.000		EA
100 WH	QS-100-CT	QS-100 CABLE TRAY			1.000		EA



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Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
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Build Item: VES-2PH-108C
DWG#: VES-2PH-108C
Ext Desc: 2PH-24-120-275-2T-C

Rev: 6

Mfg. Order No. 0519-LR6-02

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	HDELLPC-2133	2:1 ELLIPTICAL HEAD : 24" O.D. X 0.375" NOM / 0.340 MIN - SA-516-70N- 2" S.F. - 30 DEG O/S BEVEL - MTR REQUIRED - FORMED TO COMPLY WITH ASME SEC. 8, DIV. 1 PARA. UCS-79(d) AND UG-81		0.000	2.000	2.000	EA
100 WH	PIPECC-0111	PIPE: 24" SCH/20/STD - SMLS SA-106-B/C - MTR'S REQUIRED		10.000	10.000	0.000	FT
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED		395.408	8.520	0.000	SQFT
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED		395.408	5.000	0.000	SQFT
100 WH	PLT36-0004	PLATE - 0.500 - SA-36 - MTR REQUIRED		377.525	2.200	0.000	SQFT
100 WH	PIPECC-0032	PIPE: 4" SCH/160 - SMLS SA-106-B/C - MTR'S REQUIRED		3.040	0.840	0.000	FT
100 WH	FLGASMEWC-0028	FLG: 4" - S/160 - ANSI 150# - RF/WN - SA-105 - MTR'S REQUIRED		2.000	2.000	0.000	EA
100 WH	CPLGFL-0002	FULL COUPLING: 0.500 6M - SA-105 - MTR REQUIRED		68.000	1.000	0.000	EA
100 WH	CPLGFL-0009	FULL COUPLING: 2.000 3M - SA-105 - MTR REQUIRED		100.000	7.000	0.000	EA



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Mfg. Order No. 0519-LR6-02

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	CPLGFL-0007	FULL COUPLING: 1.500 3M - SA-105 - MTR REQUIRED	[REDACTED]	14.000	1.000	0.000	EA
100 WH	CPLGLGC-0006	CPLG LONG: 0.500 - 6M X 6 LG - T.O.E. - SA-105 - MTR'S REQUIRED	[REDACTED]	7.000	2.000	0.000	EA
100 WH	LUGLFT-0003	FORGED LIFT LUG - SMALL - 2-900-LUG - SA-105 - MTR REQUIRED	[REDACTED]	92.000	2.000	0.000	EA
100 WH	PLTNAM-0002	NAMEPLATE - NTPV CODE - DWG PLTNAM-0002 REV. 9 - 316 SS	[REDACTED]	123.000	1.000	0.000	EA
100 WH	BARAGL-0008	ANGLE - 3" X 3" X 0.250" - SA-36	[REDACTED]	17.350	0.250	0.000	FT
100 WH	PLT36-0004	PLATE - 0.500 - SA-36 - MTR REQUIRED	[REDACTED]	377.525	0.550	0.000	SQFT
100 WH	PLT36-0004	PLATE - 0.500 - SA-36 - MTR REQUIRED	[REDACTED]	377.525	0.260	0.000	SQFT
100 WH	WMPAD-0008	Fabco 4310 wire mesh mist pad, 23 1/4" OD, x 6" thick, 9# density, to terminate @ 4" below vessel centerline, 304SS material, comes with 1" top and bottom CS grids, segmented in (1) sections.	[REDACTED]	1.000	1.000	0.000	
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED	[REDACTED]	395.408	5.040	0.000	SQFT
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED	[REDACTED]	395.408	1.210	0.000	SQFT



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Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	HDELLPC-0134	2:1 ELLIPTICAL HEAD : 24" O.D. X 0.375" NOM / 0.340 MIN - SA-516-70- 2" S.F. - 30 DEG O/S BEVEL - MTR REQUIRED - FORMED TO COMPLY WITH ASME SEC. 8, DIV. 1 PARA. UCS-79(d) AND UG-81	[Redacted]	0.000	0.000	2.000	EA

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Build Item: VES-2PH-111C
DWG#: VES-2PH-111C
Ext Desc: 2PH-24-96-275-2T-C

Rev: 2

Mfg. Order No. 0519-LR6-03

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	HDELLPC-2133	2:1 ELLIPTICAL HEAD : 24" O.D. X 0.375" NOM / 0.340 MIN - SA-516-70N- 2" S.F. - 30 DEG O/S BEVEL - MTR REQUIRED - FORMED TO COMPLY WITH ASME SEC. 8, DIV. 1 PARA. UCS-79(d) AND UG-81		0.000	2.000	2.000	EA
100 WH	PIPECC-0111	PIPE: 24" SCH/20/STD - SMLS SA-106-B/C - MTR'S REQUIRED		10.000	8.000	0.000	FT
100 WH	CPLGLGC-0033	CPLG LONG: 2.000 - 3M X 4 LG - T.O.E. - SA-105 - MTR'S REQUIRED		5.000	2.000	0.000	EA
100 WH	CPLGFL-0009	FULL COUPLING: 2.000 3M - SA-105 - MTR REQUIRED		100.000	8.000	0.000	EA
100 WH	CPLGFL-0007	FULL COUPLING: 1.500 3M - SA-105 - MTR REQUIRED		14.000	2.000	0.000	EA
100 WH	CPLGFL-0006	FULL COUPLING: 1.000 6M - SA-105 - MTR REQUIRED		20.000	2.000	0.000	EA
100 WH	CPLGLGC-0006	CPLG LONG: 0.500 - 6M X 6 LG - T.O.E. - SA-105 - MTR'S REQUIRED		7.000	4.000	0.000	EA
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED		395.408	8.520	0.000	SQFT
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED		395.408	4.920	0.000	SQFT



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Mfg. Order No. 0519-LR6-03

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PLT36-0004	PLATE - 0.500 - SA-36 - MTR REQUIRED	[REDACTED]	377.525	2.200	0.000	SQFT
100 WH	PLT70-0008	PLATE - 1.500 - SA-516-70 - MTR REQUIRED	[REDACTED]	0.000	2.920	2.920	SQFT
100 WH	PIPECC-0025	PIPE: 3" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	8.000	2.840	0.000	FT
100 WH	PLT36-0003	PLATE - 0.375 - SA-36 - MTR REQUIRED	[REDACTED]	232.171	0.400	0.000	SQFT
100 WH	PLTNAM-0002	NAMEPLATE - NTPV CODE - DWG PLTNAM-0002 REV. 9 - 316 SS	[REDACTED]	123.000	1.000	0.000	EA
100 WH	LUGLFT-0003	FORGED LIFT LUG - SMALL - 2-900-LUG - SA-105 - MTR REQUIRED	[REDACTED]	92.000	2.000	0.000	EA
100 WH	HDELLPC-0134	2:1 ELLIPTICAL HEAD : 24" O.D. X 0.375" NOM / 0.340 MIN - SA-516-70- 2" S.F. - 30 DEG O/S BEVEL - MTR REQUIRED - FORMED TO COMPLY WITH ASME SEC. 8, DIV. 1 PARA. UCS-79(d) AND UG-81	[REDACTED]	0.000	0.000	2.000	EA

1 manufacturing order printed



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Build Item: SKD-QS-100
DWG#: SKD-QS-100 Rev: 0
Ext Desc: STRUCTURAL SKID QS-100

Mfg. Order No. 0519-LR6-04

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	BEAM-0008	WIDE FLANGE BEAM - W8 X 31 - A572-GR50	[REDACTED]	714.630	31.080	0.000	FT
100 WH	PIPECC-0026	PIPE: 3" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	0.700	16.920	16.220	FT
100 WH	SKIDCAP-0002	SKID PIPE END CAP: 0.250" THK FOR 3" NOM PIPE - SA-36	[REDACTED]	28.000	4.000	0.000	EA
100 WH	PLT36-0004	PLATE - 0.500 - SA-36 - MTR REQUIRED	[REDACTED]	377.525	0.500	0.000	SQFT
100 WH	BEAM-0008	WIDE FLANGE BEAM - W8 X 31 - A572-GR50	[REDACTED]	714.630	8.080	0.000	FT
100 WH	BEAM-0008	WIDE FLANGE BEAM - W8 X 31 - A572-GR50	[REDACTED]	714.630	6.420	0.000	FT
100 WH	BEAM-0010	WIDE FLANGE BEAM - W6 X 20 - A572-GR50	[REDACTED]	50.180	2.660	0.000	FT
100 WH	BEAM-0010	WIDE FLANGE BEAM - W6 X 20 - A572-GR50	[REDACTED]	50.180	5.109	0.000	FT
100 WH	BEAM-0010	WIDE FLANGE BEAM - W6 X 20 - A572-GR50	[REDACTED]	50.180	1.290	0.000	FT



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Mfg. Order No. 0519-LR6-04

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	BEAM-0010	WIDE FLANGE BEAM - W6 X 20 - A572-GR50		50.180	1.340	0.000	FT
100 WH	BEAM-0008	WIDE FLANGE BEAM - W8 X 31 - A572-GR50		714.630	12.960	0.000	FT
100 WH	BEAM-0008	WIDE FLANGE BEAM - W8 X 31 - A572-GR50		714.630	14.580	0.000	FT
100 WH	PLT36-0003	PLATE - 0.375 - SA-36 - MTR REQUIRED		232.171	1.720	0.000	SQFT
100 WH	BEAM-0010	WIDE FLANGE BEAM - W6 X 20 - A572-GR50		50.180	1.250	0.000	FT

1 manufacturing order printed



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Build Item: QS-100-PIP
DWG#: QS-100-PIP
Ext Desc: QS-100 PIPING

Rev: 0

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-05

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	QS-100-1	QS-100 1" PIPING		1.000			EA
100 WH	QS-100-2	QS-100 2" PIPING		1.000			EA
100 WH	QS-100-4	QS-100 4" PIPING		1.000			EA
100 WH	CSTR-100	CONE STRAINER ASSEMBLY" 4"-150# W/ DRAIN		0.000	1.000	1.000	EA

1 manufacturing order printed



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Build Item: QS-100-1
DWG#: QS-100-1
Ext Desc: QS-100 1" PIPING

Rev: 0

Mfg. Order No. 0519-LR6-11

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	QS-100-1-1	QS-100 1" PIPING 1 OF 3	[Redacted]	1.000			EA
100 WH	QS-100-1-2	QS-100 1" PIPING 2 OF 3	[Redacted]	1.000			EA
100 WH	QS-100-1-3	QS-100 1" PIPING 3 OF 3	[Redacted]	1.000			EA

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Build Item: QS-100-1-1
DWG#: QS-100-1-1
Ext Desc: QS-100 1" PIPING 1 OF 3

Rev: 0

Mfg. Order No. 0519-LR6-18

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	VLVBL-0012	BALL VALVE, 1" THRD, 2000# WP, KF SERIES W		53.000	5.000	0.000	EA
100 WH	HUTHRD-0004	HAMMER UNION - 1" FIG 200 - THREADED - SA-105 - MTR'S REQUIRED		16.000	5.000	0.000	EA
100 WH	VLCHEK-0003	VALVE CHECK: WNS 1"-2000# THRD, DUCTILE IRON BODY, S/S DISK		1.000	2.000	1.000	EA
100 WH	HXBUSH-0001	HEX BUSHING, 1" X 1/2" SA-105		14.000	3.000	0.000	EA
100 WH	PIPENIP-0015	PIPE NIPPLE - 1/2" S/XH/80 X 2" LG - SA-106-B - MTR'S REQUIRED		27.000	7.000	0.000	EA
100 WH	VLVBL-0015	BALL VALVE, 1/2" THRD, 2000# WP, KF SERIES W		19.789	5.000	0.000	EA
100 WH	HXBUSH-0003	HEX BUSHING, 1/2" X 1/4" SA-105		12.000	3.000	0.000	EA
100 WH	PRESGA-0013	PRESSURE GAUGE, WIKA 233.54 2.5 400 PSI 1/4L, 2-1/2" DIAL X 1/4" BTM MOUNT X 0-400#, LIQUID FILLED, STAINLESS CASE AND INTERNALS		17.000	1.000	0.000	EA
100 WH	THRDTTEE-0001	THREADED TEE - 1" 2000# - SA-105 - MTR'S REQUIRED		24.000	2.000	0.000	EA



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Mfg. Order No. 0519-LR6-18

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0010	PIPE: 1" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	84.075	6.260	0.000	FT
100 WH	THRDEL-0001	THREADED ELBOW - 1" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	16.000	3.000	0.000	EA
100 WH	PIPNIP-0003	PIPE NIPPLE - 1" S/XH/80 X 3" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	62.000	16.000	0.000	EA
100 WH	PIPECC-0010	PIPE: 1" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	84.075	2.130	0.000	FT
100 WH	PIPNIP-0002	PIPE NIPPLE - 1" S/XH/80 X 2" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	9.000	1.000	0.000	EA
100 WH	PIPECC-0010	PIPE: 1" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	84.075	1.170	0.000	FT
100 WH	PIPECC-0010	PIPE: 1" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	84.075	1.000	0.000	FT
100 WH	THRDTTEE-0001	THREADED TEE - 1" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	24.000	2.000	0.000	EA
100 WH	THRDTTEE-0002	THREADED TEE - 1/2" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	8.000	2.000	0.000	EA
100 WH	PIPNIP-0029	PIPE NIPPLE - 1/2" S/160 X 2" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	15.000	2.000	0.000	EA



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Mfg. Order No. 0519-LR6-18

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	THRDEL-0003	THREADED ELBOW - 1/2" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	2.000	2.000	0.000	EA
100 WH	PRESGA-0008	PRESSURE GAUGE, WIKA 233.54 2 2000 PSI 1/4L, 2" DIAL X 1/4" BTM MOUNT X 0-2000#, LIQUID FILLED, STAINLESS CASE AND INTERNALS	[REDACTED]	0.000	2.000	2.000	EA
100 WH	QS-100-SB-2A	QS-100-SB-2A	[REDACTED]		1.000		EA
100 WH	QS-100-SB-2B	QS-100-SB-2B	[REDACTED]		1.000		EA

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Build Item: QS-100-1-2
DWG#: QS-100-1-2
Ext Desc: QS-100 1" PIPING 2 OF 3

Rev: 0

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-19

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	HXBUSH-0007	HEX BUSHING, 2" X 1" SA-105		4.000	2.000	0.000	EA
100 WH	PIPENIP-0012	PIPE NIPPLE - 1" S/XH/80 X 6" LG - SA-106-B - MTR'S REQUIRED		15.000	4.000	0.000	EA
100 WH	VLVBL-0032	VALVE: BALL, 1" 2000# THREADED FULL PORT, BALON 1F-S92-SE		0.000	2.000	2.000	EA
100 WH	THRDEL-0001	THREADED ELBOW - 1" 2000# - SA-105 - MTR'S REQUIRED		16.000	2.000	0.000	EA
100 WH	HUTHRD-0004	HAMMER UNION - 1" FIG 200 - THREADED - SA-105 - MTR'S REQUIRED		16.000	3.000	0.000	EA
100 WH	PIPENIP-0003	PIPE NIPPLE - 1" S/XH/80 X 3" LG - SA-106-B - MTR'S REQUIRED		62.000	4.000	0.000	EA
100 WH	PIPECC-0010	PIPE: 1" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED		84.075	1.580	0.000	FT
100 WH	QS-100-SB-2A	QS-100-SB-2A			1.000		EA
100 WH	QS-100-SB-2B	QS-100-SB-2B			1.000		EA



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Work-Ctr Part Number

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Mfg. Order No. 0519-LR6-19

Part Extended Description

Heat

Stock Qty. Pick Qty. Short Qty. Units



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Build Item: QS-100-1-3
DWG#: QS-100-1-3 Rev: 0
Ext Desc: QS-100 1" PIPING 3 OF 3

Mfg. Order No. 0519-LR6-20

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	VLVBL-0010	VLV BALL, 1/2" THREADED WKM .5FB138-CS2-43-S2/WR		17.500	2.000	0.000	EA
100 WH	VLVBL-0032	VALVE: BALL, 1" 2000# THREADED FULL PORT, BALON 1F-S92-SE		0.000	1.000	1.000	EA
100 WH	INSTREG-0003	INSTRUMENT REGULATOR, WELLMARK SERIES W67FR, W67FR35Q: 250 PSI MAX INLET PRESSURE, 0-35 PSI OUTLET PRESSURE		2.000	2.000	0.000	EA
100 WH	HXBUSHS-0003	HEX BUSHING, 1/2" X 1/4" SA-182-304		0.000	2.000	2.000	EA
100 WH	HXBUSH-0001	HEX BUSHING, 1" X 1/2" SA-105		14.000	2.000	0.000	EA
100 WH	THRDSRTELS-0001	THREADED STREET ELL 1/4" SS		0.000	2.000	2.000	EA
100 WH	HUTHRD-0004	HAMMER UNION - 1" FIG 200 - THREADED - SA-105 - MTR'S REQUIRED		16.000	1.000	0.000	EA
100 WH	PRESGA-0013	PRESSURE GAUGE, WIKA 233.54 2.5 400 PSI 1/4L, 2-1/2" DIAL X 1/4" BTM MOUNT X 0-400#, LIQUID FILLED, STAINLESS CASE AND INTERNALS		17.000	2.000	0.000	EA
100 WH	THRDTTEE-0001	THREADED TEE - 1" 2000# - SA-105 - MTR'S REQUIRED		24.000	1.000	0.000	EA



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Mfg. Order No. 0519-LR6-20

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	THRDEL-0001	THREADED ELBOW - 1" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	16.000	3.000	0.000	EA
100 WH	PIPENIPS-0040	PIPE NIPPLE - 1/4" S/XH X 2" LG - SA-312-304 - MTR'S REQUIRED	[REDACTED]	0.000	2.000	2.000	EA
100 WH	PIPENIP-0026	PIPE NIPPLE - 1/2" S/XH/160 X 3" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	0.000	0.500	0.500	EA
100 WH	PIPENIP-0003	PIPE NIPPLE - 1" S/XH/80 X 3" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	62.000	2.000	0.000	EA
100 WH	PIPENIP-0017	PIPE NIPPLE - 1" S/XH/80 X 4" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	8.000	1.000	0.000	EA
100 WH	PIPENIP-0012	PIPE NIPPLE - 1" S/XH/80 X 6" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	15.000	1.000	0.000	EA
100 WH	PIPECC-0010	PIPE: 1" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	84.075	0.460	0.000	FT
100 WH	PIPECC-0010	PIPE: 1" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	84.075	0.830	0.000	FT

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Build Item: QS-100-2
DWG#: QS-100-2
Ext Desc: QS-100 2" PIPING

Rev: 0

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-12

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	QS-100-2-1	QS-100 2" DUMP LINES			1.000		EA
100 WH	QS-100-2-2	QS-100 2" INLET/DUMP			1.000		EA
100 WH	QS-100-2-3	QS-100 2" DEPRESSURE LINE			1.000		EA
100 WH	QS-100-2-4	QS-100 2" HIGH PRESSURE IN			1.000		EA
100 WH	QS-100-2-5	QS-100-2" - MANUAL DRAIN PLUG			0.000		EA
100 WH	QS-100-2-6	QS-100 2" FG INLET			1.000		EA
100 WH	QS-100-2-7	QS-100 2" FUEL GAS OUT			1.000		EA
100 WH	QS-100-2-8	QS-100-2-8 2" FGF LIQUID OUT			1.000		EA
100 WH	QS-100-2-9	QS-100 2" FGF PRESSURE LINE			1.000		EA



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Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
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Build Item: QS-100-2-1
DWG#: QS-100-2-1
Ext Desc: QS-100 2" DUMP LINES

Rev: 0

Mfg. Order No. 0519-LR6-21

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PLUGBL-0006	BULL PLUG: 2" MNPT S/XXH ROUND HD - SA-234-WPB	[REDACTED]	19.000	2.000	0.000	EA
100 WH	VLCHEK-0001	VALVE CHECK: WNS 2"-2000# THRD, DUCTILE IRON BODY, S/S DISK	[REDACTED]	5.000	1.000	0.000	EA
100 WH	HUTHRD-0003	HAMMER UNION - 2" FIG 300 - THREADED - SA-105 NUT / SUB	[REDACTED]	16.000	6.000	0.000	EA
100 WH	SWLDTEE-0005	SOCKET WELD TEE, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	88.000	3.000	0.000	EA
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	5.000	5.000	EA
100 WH	SWLDELL-0005	SOCKET WELD ELL, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	109.000	3.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.460	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	2.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.980	0.000	FT



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Mfg. Order No. 0519-LR6-21

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.750	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	2.200	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.330	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.000	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.330	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.860	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.380	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.520	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.850	0.000	FT



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Build Item: QS-100-2-2
DWG#: QS-100-2-2
Ext Desc: QS-100 2" INLET/DUMP

Rev: 0

Mfg. Order No. 0519-LR6-22

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PLUGBL-0006	BULL PLUG: 2" MNPT S/XXH ROUND HD - SA-234-WPB	[REDACTED]	19.000	1.000	0.000	EA
100 WH	VLCHEK-0001	VALVE CHECK: WNS 2"-2000# THRD, DUCTILE IRON BODY, S/S DISK	[REDACTED]	5.000	1.000	0.000	EA
100 WH	SWLDELL-0005	SOCKET WELD ELL, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	109.000	5.000	0.000	EA
100 WH	HUTHRD-0003	HAMMER UNION - 2" FIG 300 - THREADED - SA-105 NUT / SUB	[REDACTED]	16.000	5.000	0.000	EA
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	4.000	4.000	EA
100 WH	SWLDTEE-0004	SOCKET WELD TEE, 1" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	0.000	3.000	3.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.800	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.720	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	2.420	0.000	FT



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Mfg. Order No. 0519-LR6-22

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	2.830	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.650	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.960	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.810	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.660	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	2.970	0.000	FT

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Build Item: QS-100-2-3
DWG#: QS-100-2-3 Rev: 0
Ext Desc: QS-100 2" DEPRESSURE LINE

Mfg. Order No. 0519-LR6-23

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.660	0.000	FT
100 WH	SWLDELL-0005	SOCKET WELD ELL, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	109.000	4.000	0.000	EA
100 WH	HUTHRD-0003	HAMMER UNION - 2" FIG 300 - THREADED - SA-105 NUT / SUB	[REDACTED]	16.000	3.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.330	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.050	0.000	FT
100 WH	VLCHEK-0007	VALVE CHECK: BALON 2F-D63SE 2"-1500# THR'D, DUCTILE IRON BODY, S/S DISK	[REDACTED]	4.000	1.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.350	0.000	FT



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Mfg. Order No. 0519-LR6-23

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.400	0.000	FT
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	2.000	2.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT

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Build Item: QS-100-2-4
DWG#: QS-100-2-4 Rev: 0
Ext Desc: QS-100 2" HIGH PRESSURE IN

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-24

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	SWLDELL-0005	SOCKET WELD ELL, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	109.000	2.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.490	0.000	FT
100 WH	HUTHRD-0003	HAMMER UNION - 2" FIG 300 - THREADED - SA-105 NUT / SUB	[REDACTED]	16.000	2.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	8.830	0.000	FT
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	1.000	1.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.330	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.330	0.000	FT



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Build Item: QS-100-2-5
DWG#: QS-100-2-5 Rev: 0
Ext Desc: QS-100-2" - MANUAL DRAIN PLUG

Mfg. Order No. 0519-LR6-25

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPENIP-0021	PIPE NIPPLE - 2" S/XH/80 X 4" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	7.000	1.000	0.000	EA
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	1.000	1.000	EA
100 WH	PLUGBL-0006	BULL PLUG: 2" MNPT S/XXH ROUND HD - SA-234-WPB	[REDACTED]	19.000	1.000	0.000	EA

1 manufacturing order printed



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Build Item: QS-100-2-6
DWG#: QS-100-2-6
Ext Desc: QS-100 2" FG INLET

Rev: 0

Mfg. Order No. 0519-LR6-26

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	2.000	2.000	EA
100 WH	VLCHEK-0001	VALVE CHECK: WNS 2"-2000# THRD, DUCTILE IRON BODY, S/S DISK	[REDACTED]	5.000	2.000	0.000	EA
100 WH	SWLDTEE-0004	SOCKET WELD TEE, 1" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	0.000	1.000	1.000	EA
100 WH	HUTHRD-0003	HAMMER UNION - 2" FIG 300 - THREADED - SA-105 NUT / SUB	[REDACTED]	16.000	5.000	0.000	EA
100 WH	SWLDELL-0005	SOCKET WELD ELL, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	109.000	3.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.580	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.660	0.000	FT



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Mfg. Order No. 0519-LR6-26

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.740	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.330	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.000	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.250	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.390	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.390	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.310	0.000	FT

1 manufacturing order printed



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Build Item: QS-100-2-7
DWG#: QS-100-2-7 Rev: 0
Ext Desc: QS-100 2" FUEL GAS OUT

Mfg. Order No. 0519-LR6-27

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.330	0.000	FT
100 WH	SWLDELL-0005	SOCKET WELD ELL, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	109.000	2.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.460	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.000	0.000	FT
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	2.000	2.000	EA
100 WH	SWLDTEE-0005	SOCKET WELD TEE, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	88.000	2.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.930	0.000	FT
100 WH	HUTHRD-0003	HAMMER UNION - 2" FIG 300 - THREADED - SA-105 NUT / SUB	[REDACTED]	16.000	2.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.250	0.000	FT



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Mfg. Order No. 0519-LR6-27

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.830	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.560	0.000	FT
100 WH	SWPLUG-0001	SOCKET WELD BULL PLUG: 2" NOM X 1/2" NPT TAP	[REDACTED]	6.000	1.000	0.000	EA
100 WH	PIPENIPS-0004	PIPE NIPPLE - 1/2" S/XH/80 X 2" LG - SA-312-304L - MTR'S REQUIRED	[REDACTED]	2.000	2.000	0.000	EA
100 WH	VLVBL-0015	BALL VALVE, 1/2" THRD, 2000# WP, KF SERIES W	[REDACTED]	19.789	1.000	0.000	EA
100 WH	THRDTEES-0001	THREADED TEE - 1/2" 2000# - 304SS - MTR'S REQUIRED	[REDACTED]	3.000	1.000	0.000	EA
100 WH	PRESGA-0010	PRESSURE GAUGE, WIKA 233.54 2 60 PSI 1/4L, 2.5" DIAL X 1/4" BTM MOUNT X 0-60#, LIQUID FILLED, STAINLESS CASE AND INTERNALS	[REDACTED]	5.000	1.000	0.000	EA
100 WH	INSTFIT-0034	INSTRUMENT TUBE FITTING: 6-8 FBZ, 3/8 TUBE X 1/2 MNPT, MALE CONN - CS	[REDACTED]	0.000	1.000	1.000	EA

1 manufacturing order printed



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Build Item: QS-100-2-8
DWG#: QS-100-2-8 Rev: 0
Ext Desc: QS-100-2-8 2" FGF LIQUID OUT

Mfg. Order No. 0519-LR6-28

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.420	0.000	FT
100 WH	SWLDELL-0005	SOCKET WELD ELL, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	109.000	1.000	0.000	EA
100 WH	PIPENIP-0007	PIPE NIPPLE - 2" S/XH/80 X 3" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	2.000	4.000	2.000	EA
100 WH	HUTHRD-0003	HAMMER UNION - 2" FIG 300 - THREADED - SA-105 NUT / SUB	[REDACTED]	16.000	2.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.750	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.260	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.290	0.000	FT
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	2.000	2.000	EA
100 WH	SWLDTEE-0005	SOCKET WELD TEE, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	88.000	0.500	0.000	EA



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Mfg. Order No. 0519-LR6-28

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PLUGBL-0006	BULL PLUG: 2" MNPT S/XXH ROUND HD - SA-234-WPB	[REDACTED]	19.000	1.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.000	0.000	FT
100 WH	VLCHEK-0001	VALVE CHECK: WNS 2"-2000# THRD, DUCTILE IRON BODY, S/S DISK	[REDACTED]	5.000	1.000	0.000	EA

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Build Item: QS-100-2-9
DWG#: QS-100-2-9 Rev: 0
Ext Desc: QS-100 2" FGF PRESSURE LINE

Mfg. Order No. 0519-LR6-29

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	VLVBL-0028	BALL VALVE, 2" THRD, 2000# WP, C&C SERIES BVBU	[REDACTED]	0.000	3.000	3.000	EA
100 WH	PIPENIP-0007	PIPE NIPPLE - 2" S/XH/80 X 3" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	2.000	1.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.710	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.420	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.500	0.000	FT
100 WH	HXBUSH-0006	HEX BUSHING, 3" X 2" SA-105	[REDACTED]	0.000	1.000	1.000	EA
100 WH	HUTHRD-0003	HAMMER UNION - 2" FIG 300 - THREADED - SA-105 NUT / SUB	[REDACTED]	16.000	5.000	0.000	EA
100 WH	SWLDTEE-0005	SOCKET WELD TEE, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	88.000	3.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT



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Mfg. Order No. 0519-LR6-29

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	2.450	0.000	FT
100 WH	SWLDELL-0005	SOCKET WELD ELL, 2" 3000#, SA-105, MTR'S REQUIRED	[REDACTED]	109.000	3.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	1.640	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.770	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.660	0.000	FT
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	0.500	0.000	FT
100 WH	VLCHEK-0001	VALVE CHECK: WNS 2"-2000# THRD, DUCTILE IRON BODY, S/S DISK	[REDACTED]	5.000	1.000	0.000	EA
100 WH	SWPLUG-0001	SOCKET WELD BULL PLUG: 2" NOM X 1/2" NPT TAP	[REDACTED]	6.000	1.000	0.000	EA
100 WH	PLUGBL-0002	BULL PLUG: 1/2" MNPT SOLID W/ HEX HD - SA-234-WPB	[REDACTED]	8.000	0.000	0.000	EA

1 manufacturing order printed



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Build Item: QS-100-4
DWG#: QS-100-4
Ext Desc: QS-100 4" PIPING

Rev: 0

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-13

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	QS-100-4-1	QS-100 4" PIPING 1 OF 3	[Redacted]	1.000			EA
100 WH	QS-100-4-2	QS-100 4" PIPING 2 OF 3	[Redacted]	1.000			EA
100 WH	QS-100-4-3	QS-100 4" PIPING 3 OF 3	[Redacted]	1.000			EA
100 WH	FLGASMMEBC-0007	BLD: 4" - ANSI 150# - RF - SA-105 - MTR'S REQUIRED	[Redacted]	0.000	2.000	2.000	EA
100 WH	STUDCS-0010	STUD BOLT: 5/8" X 4" LG - ZINC PLATED - SA-193-B7	[Redacted]	216.000	88.000	0.000	EA
100 WH	NUTCS-0002	HEAVY HEX HEAD NUT: 5/8" - ZINC PLATED - SA-194-2H	[Redacted]	392.000	176.000	0.000	EA
100 WH	GSKCG-0007	GASKET CG: 4" - 150# SPIRAL WOUND: CG STYLE: C/S OUTER RING WITH FLEXCARB WINDINGS	[Redacted]	221.000	22.000	0.000	EA

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Build Item: QS-100-4-1
DWG#: QS-100-4-1 Rev: 0
Ext Desc: QS-100 4" PIPING 1 OF 3

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-30

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	FLGASMEWC-0025	FLG: 4" - S/40/STD - ANSI 150# - RF/WN - SA-105 - MTR'S REQUIRED	[REDACTED]	60.000	4.000	0.000	EA
100 WH	WLDTEEC-0029	WELDTEE: 4" SCH/40/STD - SA-234-WPB - MTR'S REQUIRED	[REDACTED]	33.000	2.000	0.000	EA
100 WH	PIPECC-0029	PIPE: 4" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	6.784	0.470	0.000	FT
100 WH	WLDELLC-0029	WELDELL: 4" SCH/40/STD 90 DEG L.R.- SA-234-WPB - MTR'S REQUIRED	[REDACTED]	0.000	3.000	3.000	EA
100 WH	PIPECC-0029	PIPE: 4" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	6.784	2.660	0.000	FT
100 WH	PIPECC-0029	PIPE: 4" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	6.784	10.350	3.566	FT
100 WH	PIPECC-0029	PIPE: 4" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	6.784	2.390	0.000	FT
100 WH	FLEXOLET-0001	FLEX-O-LET: 2" OUT X 6-4 RUN THREADED 3000# SA-105 MTR'S REQUIRED	[REDACTED]	4.000	1.000	0.000	EA
100 WH	PLUGBL-0006	BULL PLUG: 2" MNPT S/XXH ROUND HD - SA-234-WPB	[REDACTED]	19.000	1.000	0.000	EA



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Mfg. Order No. 0519-LR6-30

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	FLEXOLET-0002	FLEX-O-LET: 1" OUT X 3-36 RUN THREADED 3000# SA-105 MTR'S REQUIRED		0.000	1.000	1.000	EA
100 WH	PIPENIPS-0006	PIPE NIPPLE - 1/2" S/XH/80 X 4" LG - SA-312-316L - MTR'S REQUIRED		10.895	1.000	0.000	EA
100 WH	PIPENIPS-0001	PIPE NIPPLE - 1/2" S/XH/80 X 2" LG - SA-312-316L - MTR'S REQUIRED		12.895	1.000	0.000	EA
100 WH	VLVBL-0029	BALL VALVE, 1/2" THRD, 2000# WP, STAINLESS STEEL		41.000	2.000	0.000	EA
100 WH	PLUGHXS-0001	HEX HEAD PIPE PLUG: 1/2" - 304 S/S OR EQUAL		49.789	2.000	0.000	EA

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Build Item: QS-100-4-2
DWG#: QS-100-4-2 Rev: 0
Ext Desc: QS-100 4" PIPING 2 OF 3

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-31

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	FLGASMEWC-0025	FLG: 4" - S/40/STD - ANSI 150# - RF/WN - SA-105 - MTR'S REQUIRED	[REDACTED]	60.000	3.000	0.000	EA
100 WH	PIPECC-0029	PIPE: 4" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	6.784	0.530	0.000	FT
100 WH	WLDELLC-0029	WELDELL: 4" SCH/40/STD 90 DEG L.R.- SA-234-WPB - MTR'S REQUIRED	[REDACTED]	0.000	2.000	2.000	EA
100 WH	PIPECC-0029	PIPE: 4" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	6.784	1.320	0.000	FT
100 WH	PIPECC-0029	PIPE: 4" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	6.784	0.830	0.000	FT
100 WH	WLDTEEC-0029	WELDTEE: 4" SCH/40/STD - SA-234-WPB - MTR'S REQUIRED	[REDACTED]	33.000	1.000	0.000	EA
100 WH	FLEXOLET-0002	FLEX-O-LET: 1" OUT X 3-36 RUN THREADED 3000# SA-105 MTR'S REQUIRED	[REDACTED]	0.000	1.000	1.000	EA
100 WH	PLUGBL-0006	BULL PLUG: 2" MNPT S/XXH ROUND HD - SA-234-WPB	[REDACTED]	19.000	1.000	0.000	EA
100 WH	FLGASMEBC-0007	BLD: 4" - ANSI 150# - RF - SA-105 - MTR'S REQUIRED	[REDACTED]	0.000	1.000	1.000	EA



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Work-Ctr Part Number

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Mfg. Order No. 0519-LR6-31

Part Extended Description

Heat

Stock Qty. Pick Qty. Short Qty. Units



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Build Item: QS-100-4-3
DWG#: QS-100-4-3 Rev: 0
Ext Desc: QS-100 4" PIPING 3 OF 3

Mfg. Order No. 0519-LR6-32

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	WLDTEEC-0029	WELDTEE: 4" SCH/40/STD - SA-234-WPB - MTR'S REQUIRED	[REDACTED]	33.000	1.000	0.000	EA
100 WH	FLGASMWC-0025	FLG: 4" - S/40/STD - ANSI 150# - RF/WN - SA-105 - MTR'S REQUIRED	[REDACTED]	60.000	3.000	0.000	EA

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Build Item: QS-100-AUX
DWG#: QS-100-AUX Rev: 0
Ext Desc: QS-100 AUXILARY PACKAGE

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-06

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	QS-100-PG	QS-100 PRESSURE GAUGE			1.000		EA
100 WH	QS-100-RV-1.5	QS-100 RV 1-1/2" ASSY -1			3.000		EA
100 WH	QS-100-RV-1	QS-100 1" RV ASSY			1.000		EA
100 WH	QS-100-SG	QS-100 SIGHT GLASS			4.000		EA
100 WH	INSTLLS-0001	MURPHEY LS200NDVO LIQUID LEVEL SWITCH, 2" NPT		0.000	1.000	1.000	EA
100 WH	INSTLLS-0005	LEVEL SWITCH: MURPHY LS200		0.000	1.000	1.000	EA
100 WH	INSTTUB-0002	INSTRUMENT TUBING 3/8" X 0.035 WALL T - 316SS		579.000	100.000	0.000	FT
100 WH	INSTFIT-0004	INSTRUMENT TUBE FITTING: 6-4 CBZ, 3/8 TUBE X 1/4 MNPT, MALE ELBOW - CS		68.000	12.000	0.000	EA
100 WH	INSTFIT-0034	INSTRUMENT TUBE FITTING: 6-8 FBZ, 3/8 TUBE X 1/2 MNPT, MALE CONN - CS		0.000	1.000	1.000	EA



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Mfg. Order No. 0519-LR6-06

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	INSTVLV-0004	INSTRUMENT CHECK VALVE: 3/8 TUBE X 3/8 TUBE, 1 PSI CRACK PRESSURE, STAINLESS BODY, SWAGELOK SS-6C-1 OR EQUAL	[REDACTED]	0.000	1.000	1.000	EA
100 WH	INSTFIT-0032	INSTRUMENT TUBE FITTING: 6-4 FBZ, 3/8 TUBE X 1/4 MNPT, MALE CONN - CS	[REDACTED]	79.000	2.000	0.000	EA
100 WH	INSTFIT-0042	INSTRUMENT TUBE FITTING: 6-6 HBZ, 3/8 TUBE, UNION - CS	[REDACTED]	20.000	3.000	0.000	EA
100 WH	INSTFIT-0046	INSTRUMENT TUBE FITTING: 6-6-6 JBZ, 3/8 TUBE, UNION TEE - CS	[REDACTED]	10.000	5.000	0.000	EA
100 WH	INSTFIT-0004-1	INSTRUMENT TUBE FITTING: 6-2 CBZ, 3/8 TUBE X 1/8 MNPT, MALE ELBOW - CS	[REDACTED]	2.000	2.000	0.000	EA
100 WH	INSTFIT-0005-1	INSTRUMENT TUBE FITTING: 6-6 EBZ, 3/8 TUBE X 3/8 TUBE ELL, CS	[REDACTED]	0.000	7.000	7.000	EA

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Build Item: QS-100-SG
DWG#: QS-100-SG
Ext Desc: QS-100 SIGHT GLASS

Rev: 0

Mfg. Order No. 0519-LR6-14

Order Qty. 4.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	VLVBL-0010	VLV BALL, 1/2" THREADED WKM .5FB138-CS2-43-S2/WR	[Redacted]	17.500	8.000	0.000	EA
100 WH	PIPENIP-0029	PIPE NIPPLE - 1/2" S/160 X 2" LG - SA-106-B - MTR'S REQUIRED	[Redacted]	15.000	8.000	0.000	EA
100 WH	INSTSGA-0007	INFERNO MODEL 12T-CS GAGE VALVE (UPPER AND LOWER) WITH 5/8" O.D. REDLINE HEAVY WALL GLASS TUBE FOR 14" CENTER TO CENTER	[Redacted]	1.000	4.000	3.000	EA

1 manufacturing order printed



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Build Item: QS-100-PG
DWG#: QS-100-PG Rev: 0
Ext Desc: QS-100 PRESSURE GAUGE

Mfg. Order No. 0519-LR6-15

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPENIPS-0006	PIPE NIPPLE - 1/2" S/XH/80 X 4" LG - SA-312-316L - MTR'S REQUIRED	[REDACTED]	10.895	1.000	0.000	EA
100 WH	HXBUSHS-0003	HEX BUSHING, 1/2" X 1/4" SA-182-304	[REDACTED]	0.000	1.000	1.000	EA
100 WH	VLVBL-0029	BALL VALVE, 1/2" THRD, 2000# WP, STAINLESS STEEL	[REDACTED]	41.000	1.000	0.000	EA
100 WH	PRESGA-0013	PRESSURE GAUGE, WIKA 233.54 2.5 400 PSI 1/4L, 2-1/2" DIAL X 1/4" BTM MOUNT X 0-400#, LIQUID FILLED, STAINLESS CASE AND INTERNALS	[REDACTED]	17.000	1.000	0.000	EA

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Build Item: QS-100-RV-1.5
DWG#: QS-100-RV-1.5 Rev: 0
Ext Desc: QS-100 RV 1-1/2" ASSY -1

Mfg. Order No. 0519-LR6-16

Order Qty. 3.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPENIP-0041	PIPE NIPPLE - 1-1/2" S/XH X 6" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	2.000	6.000	4.000	EA
100 WH	VLVBL-0016	BALL VALVE, 1-1/2" THRD, 2000# WP, KF SERIES AH	[REDACTED]	8.000	3.000	0.000	EA
100 WH	THRDTEE-0006	THREADED TEE - 1-1/2" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	0.000	3.000	3.000	EA
100 WH	HXBUSH-0009	HEX BUSHING, 1-1/2" X 1/2" SA-105	[REDACTED]	4.000	3.000	0.000	EA
100 WH	VLVINST-0002	VLV INSTRUMENT, 1/2" 6M NEEDLE, MALE X FEMALE, ALL S/S W/ "T" HANDLE	[REDACTED]	2.000	3.000	1.000	EA
100 WH	RVTHRД-0010	RELIEF VALVE, BAIRD 7100-2-GS-325-Y 1-1/2" MNPT X 2" FNPT, STANDARD BODY, STD. TRIM, SCREWED CAP, 3/4" ORIFICE (SET PRESSURE AT FACTORY TO 275 PSI), STANDARD DOCUMENTATION	[REDACTED]	4.000	3.000	0.000	EA
100 WH	PIPENIP-0021	PIPE NIPPLE - 2" S/XH/80 X 4" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	7.000	3.000	0.000	EA
100 WH	THRDEL-0002	THREADED ELBOW - 2" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	5.000	3.000	0.000	EA
100 WH	PIPECC-0018	PIPE: 2" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	375.622	6.000	0.000	FT



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Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	RAINCP-0001	WEATHER CAP: 2" NPT - YELLOW - PVC		29.000	3.000	0.000	EA

1 manufacturing order printed



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Build Item: QS-100-RV-1
DWG#: QS-100-RV-1
Ext Desc: QS-100 1" RV ASSY

Rev: 0

Mfg. Order No. 0519-LR6-17

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	PIPENIP-0003	PIPE NIPPLE - 1" S/XH/80 X 3" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	62.000	3.000	0.000	EA
100 WH	VLVBL-0012	BALL VALVE, 1" THRD, 2000# WP, KF SERIES W	[REDACTED]	53.000	1.000	0.000	EA
100 WH	RVTHRD-0011	RELIEF VALVE, WELLMARK W2601EV1-311-300, 1" MNPT X 1" FNPT, WCB BODY, STD. TRIM, SCREWED CAP, E ORIFICE (SET PRESSURE AT FACTORY TO 275 PSI), STANDARD DOCUMENTATION	[REDACTED]	0.000	1.000	1.000	EA
100 WH	THRDEL-0001	THREADED ELBOW - 1" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	16.000	1.000	0.000	EA
100 WH	PIPECC-0010	PIPE: 1" SCH/80/XH - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	84.075	1.500	0.000	FT
100 WH	HXBUSH-0001	HEX BUSHING, 1" X 1/2" SA-105	[REDACTED]	14.000	2.000	0.000	EA
100 WH	PIPENIP-0015	PIPE NIPPLE - 1/2" S/XH/80 X 2" LG - SA-106-B - MTR'S REQUIRED	[REDACTED]	27.000	2.000	0.000	EA
100 WH	PRESGA-0013	PRESSURE GAUGE, WIKA 233.54 2.5 400 PSI 1/4L, 2-1/2" DIAL X 1/4" BTM MOUNT X 0-400#, LIQUID FILLED, STAINLESS CASE AND INTERNALS	[REDACTED]	17.000	1.000	0.000	EA
100 WH	HXBUSH-0003	HEX BUSHING, 1/2" X 1/4" SA-105	[REDACTED]	12.000	1.000	0.000	EA



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Mfg. Order No. 0519-LR6-17

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	THRDEL-0003	THREADED ELBOW - 1/2" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	2.000	1.000	0.000	EA
100 WH	VLVINST-0002	VLV INSTRUMENT, 1/2" 6M NEEDLE, MALE X FEMALE, ALL S/S W/ "T" HANDLE	[REDACTED]	2.000	1.000	0.000	EA
100 WH	VLVBL-0015	BALL VALVE, 1/2" THRD, 2000# WP, KF SERIES W	[REDACTED]	19.789	1.000	0.000	EA
100 WH	RAINCP-0002	WEATHER CAP: 1" NPT - YELLOW - PVC	[REDACTED]	10.000	1.000	0.000	EA
100 WH	THRDCRS-0001	THREADED CROSS - 1" 2000# - SA-105 - MTR'S REQUIRED	[REDACTED]	8.000	1.000	0.000	EA

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Build Item: QS-100-ES
DWG#: QS-100-ES Rev: 0
Ext Desc: QS-100 ELECTRIC BOX STAND

Mfg. Order No. 0519-LR6-07

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	TUBREC-0004	RECTANGULAR STRUCTURAL TUBING - 4" X 2" X 0.250" WT - A500	[REDACTED]	0.000	2.420	2.420	FT
100 WH	TUBREC-0004	RECTANGULAR STRUCTURAL TUBING - 4" X 2" X 0.250" WT - A500	[REDACTED]	0.000	0.420	0.420	FT
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED	[REDACTED]	395.408	0.080	0.000	SQFT
100 WH	PIPECC-0013	PIPE: 1.50" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED	[REDACTED]	0.000	2.500	2.500	FT
100 WH	TUBREC-0004	RECTANGULAR STRUCTURAL TUBING - 4" X 2" X 0.250" WT - A500	[REDACTED]	0.000	5.000	5.000	FT
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED	[REDACTED]	395.408	0.010	0.000	SQFT

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Build Item: QS-100-PS
DWG#: QS-100-PS
Ext Desc: QS-100 2" PIPE STAND

Rev: 0

Mfg. Order No. 0519-LR6-08

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	BARAGL-0002	ANGLE - 2" X 2" X 0.250" - SA-36		16.683	2.010	0.000	FT
100 WH	BARAGL-0002	ANGLE - 2" X 2" X 0.250" - SA-36		16.683	1.250	0.000	FT
100 WH	BARAGL-0002	ANGLE - 2" X 2" X 0.250" - SA-36		16.683	0.410	0.000	FT
100 WH	PLT36-0002	PLATE - 0.250 - SA-36 - MTR REQUIRED		395.408	0.040	0.000	SQFT
100 WH	TUBREC-0004	RECTANGULAR STRUCTURAL TUBING - 4" X 2" X 0.250" WT - A500		0.000	2.500	2.500	FT

1 manufacturing order printed



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Build Item: VES-FGF-100C
DWG#: VES-FGF-100C
Ext Desc: 8-3/2T-275-1-36-F

Rev: 0

Mfg. Order No. 0519-LR6-09

Order Qty. 1.000
Customer: LIFTROCK

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	FLGASMMEBC-0009	BLD: 8" - ANSI 150# - RF - SA-105 - MTR'S REQUIRED		1.000	1.000	0.000	EA
100 WH	FLGASMESC-0009	FLG: 8 - ANSI 150# - RF/SO - SA-105 - MTR'S REQUIRED		0.000	1.000	1.000	EA
100 WH	STUDCS-0001-1	STUD BOLT: 3/4" X 4-1/2" LG - ZINC PLATED - SA-193-B7		68.000	8.000	0.000	EA
100 WH	NUTCS-0003	HEAVY HEX HEAD NUT: 3/4" - ZINC PLATED - SA-194-2H		440.000	16.000	0.000	EA
100 WH	GSKCG-0009	GASKET CG: 8" - 150# SPIRAL WOUND: CG STYLE: C/S OUTER RING WITH FLEXCARB WINDINGS		8.000	2.000	0.000	EA
100 WH	PIPECC-0039	PIPE: 8" SCH/40/STD - SMLS SA-106-B/C - MTR'S REQUIRED		74.507	5.500	0.000	FT
100 WH	PLT70-0005	PLATE - 0.750 - SA-516-70 - MTR REQUIRED		203.836	0.330	0.000	SQFT
100 WH	CPLGFL-0011	FULL COUPLING: 3.000 3M - SA-105 - MTR REQUIRED		2.000	1.000	0.000	EA
100 WH	CPLGFL-0009	FULL COUPLING: 2.000 3M - SA-105 - MTR REQUIRED		100.000	2.000	0.000	EA



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Mfg. Order No. 0519-LR6-09

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	CPLGHF-0009	HALF COUPLING: 2.000 3M - SA-105 - MTR REQUIRED	[REDACTED]	14.000	2.000	0.000	EA
100 WH	CPLGFL-0002	FULL COUPLING: 0.500 6M - SA-105 - MTR REQUIRED	[REDACTED]	68.000	3.000	0.000	EA
100 WH	THRDEL-0009	THREADED ELBOW - 3" 3000# - SA-105 - MTR'S REQUIRED	[REDACTED]	0.000	1.000	1.000	EA
100 WH	336-RSR-1	N336 RISER RING	[REDACTED]	0.000	1.000	1.000	EA
100 WH	THRDRD-0003	THREADED ROD: 1/2"-13 UNC ALL THREAD - CS	[REDACTED]	22.559	3.170	0.000	FT
100 WH	NUTHXC-0001	HEX HEAD NUT: 1/2" - 13	[REDACTED]	70.000	2.000	0.000	EA
100 WH	ELEMENT-0002	JONELL, JPMG 336-CE-R 36" LONG X 4.5" O.D.	[REDACTED]	2.000	1.000	0.000	EA
100 WH	NPBRKT-0003	NAMEPLATE BRACKET NPBD-3	[REDACTED]	11.000	1.000	0.000	EA
100 WH	PLTNAM-0003	NAMEPLATE - NTPV CODE - DWG NO PLTNAM-0003 REV. 7 - ALUMINUM	[REDACTED]	19.000	1.000	0.000	EA
100 WH	BARRD-0002	ROUND BAR - 0.500" - SA-36	[REDACTED]	62.539	1.660	0.000	FT



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Mfg. Order No. 0519-LR6-09

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	BARAGL-0002	ANGLE - 2" X 2" X 0.250" - SA-36		16.683	0.170	0.000	FT
100 WH	PLUGBL-0002	BULL PLUG: 1/2" MNPT SOLID W/ HEX HD - SA-234-WPB		8.000	0.000	0.000	EA

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Build Item: QS-100-CT
DWG#: QS-100-CT
Ext Desc: QS-100 CABLE TRAY

Rev: 0

Order Qty. 1.000
Customer: LIFTROCK

Mfg. Order No. 0519-LR6-10

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	CABTRAY-0002	CABLE TRAY: 6" WIDE 90 DEG SWEEP, BLINE KS4A090690HB12, ALUM		0.000	1.000	1.000	EA
100 WH	CABTRAY-0004	CABLE TRAY: 6" WIDE TEE, BLINE KS4A0906HT12, ALUM		0.000	1.000	1.000	EA
100 WH	CABTRAY-0001	CABLE TRAY: 6" WIDE X 144" LG BLINE KSB4A0906144, ALUM		1.000	1.000	0.000	EA
100 WH	CABTRAY-0003	CABLE TRAY: 6" WIDE SPLICE KIT, BLINE KS4ASSP, ALUM		6.000	4.000	0.000	EA
100 WH	CABTRAY-0005	CABLE TRAY: 6" WIDE SUPPORT BRACKET 12" LG, BLINE B494-12		2.000	4.000	2.000	EA
100 WH	BOLTC-0014	BOLT HEX: 3/8"-16 X 1-1/2" LG FULL THREAD GRADE 5		14.000	8.000	0.000	EA
100 WH	NUTHXC-0004	HEX HEAD NUT: 3/8" - 16, GR 5		4.000	8.000	4.000	EA
100 WH	FLTWSR-0004	FLAT WASHER, 3/8"		64.000	8.000	0.000	EA
100 WH	LCKWSR-0003	SPLIT LOCK WASHER, 3/8"		64.000	8.000	0.000	EA



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Mfg. Order No. 0519-LR6-10

Work-Ctr	Part Number	Part Extended Description	Heat	Stock Qty.	Pick Qty.	Short Qty.	Units
100 WH	CABTRAY-0006	CABLE TRAY: CLAMP GUIDE KIT, FURNISHED IN PAIRS WITH HARDWARE, BLINE 9ZN-1204NB		50.000	4.000	0.000	EA
100 WH	CABTRAY-0007	CABLE TRAY COVER: 6" WIDE X 144" LG FLANGED BLINE 807A06144, ALUM		1.000	1.000	0.000	EA
100 WH	CABTRAY-0008	CABLE TRAY COVER: 6" WIDE 90 DEG SWEEP, FLANGED, BLINE 807A0690HB12, ALUM		0.000	1.000	1.000	EA
100 WH	CABTRAY-0009	CABLE TRAY COVER: 6" WIDE TEE 12" RAD, FLGANGED, BLINE 807A06HT12, ALUM		0.000	1.000	1.000	EA

1 manufacturing order printed