

Metric Thread Pitch Table

Bolt Diameter (mm)	Thread Pitch (mm)			
	Standard	Fine	Extra or Super Fine	JIS
2	.4	-	-	.4
2.5	.45	-	-	.45
3	.5	-	-	.5
4	.7	-	-	.7
5	.8	-	-	.8
6	1.0	-	-	1.0
7	1.0	-	-	1.0
8	1.25	1	-	1.25
10	1.5	1.25	1	1.25
12	1.75	1.5	1.25	1.25
14	2	1.5	-	1.5
16	2	-	-	1.5
18	2.5	-	-	1.5
20	2.5	-	-	1.5

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