

US Threads Per Inch Table

Bolt Size	Threads Per Inch (TPI)	
	Coarse Thread UNC	Fine Thread UNF
#0000	-	160
#000	-	120
#00	-	90
#0	-	80
#1	64	72
#2	56	64
#3	48	56
#4	40	48
#5	40	44
#6	32	40
#8	32	36
#10	24	32
#12	24	28
1/4"	20	28
5/16"	18	24
3/8"	16	24
7/16"	14	20
1/2"	13	20
9/16"	12	18
5/8"	11	18
3/4"	10	16
7/8"	9	14
1"	8	12*
1-1/8"	7	12

1-1/4"	7	12
1-1/2"	6	12
* 12tpi is the UNF standard however 14tpi is far more common in actual use.		

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