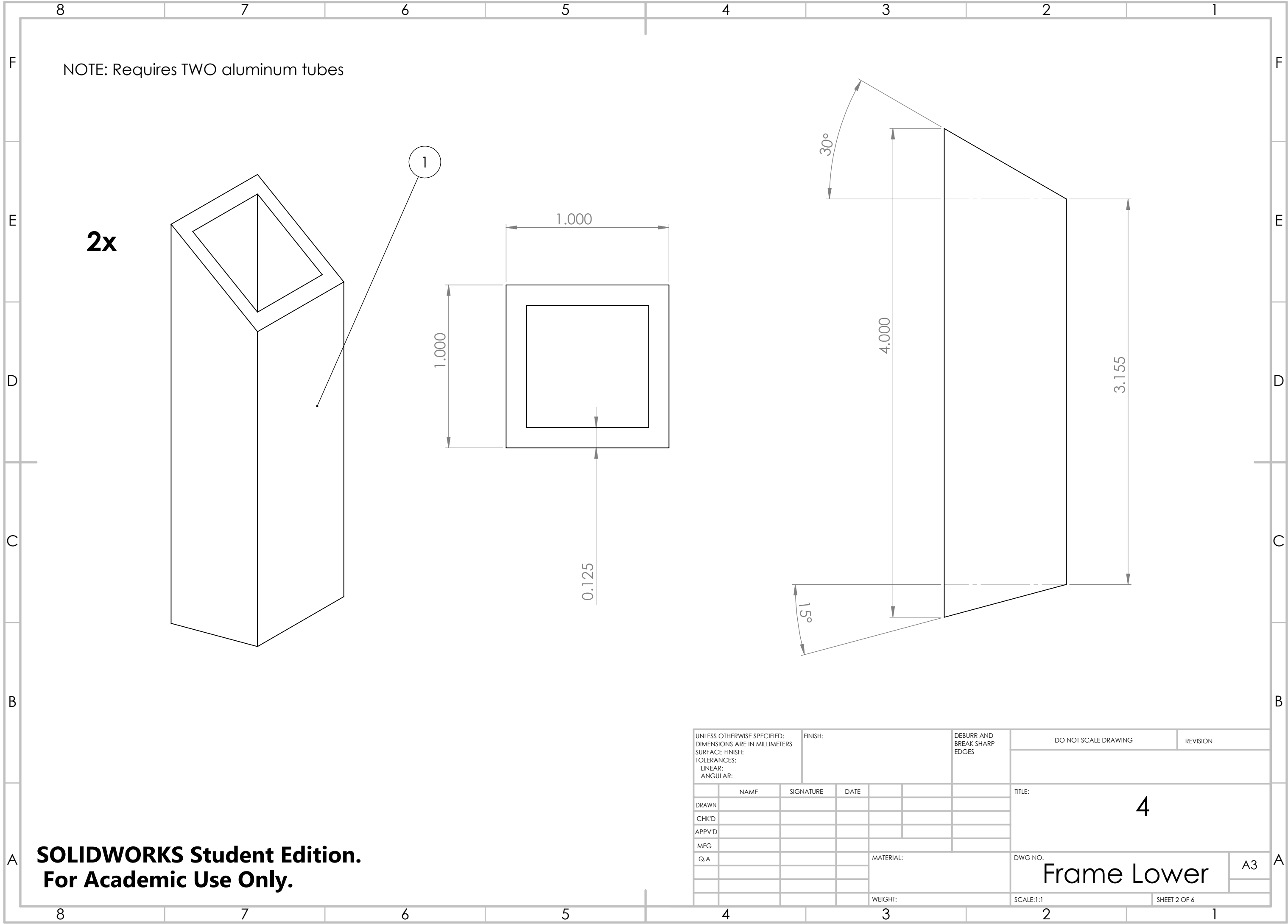
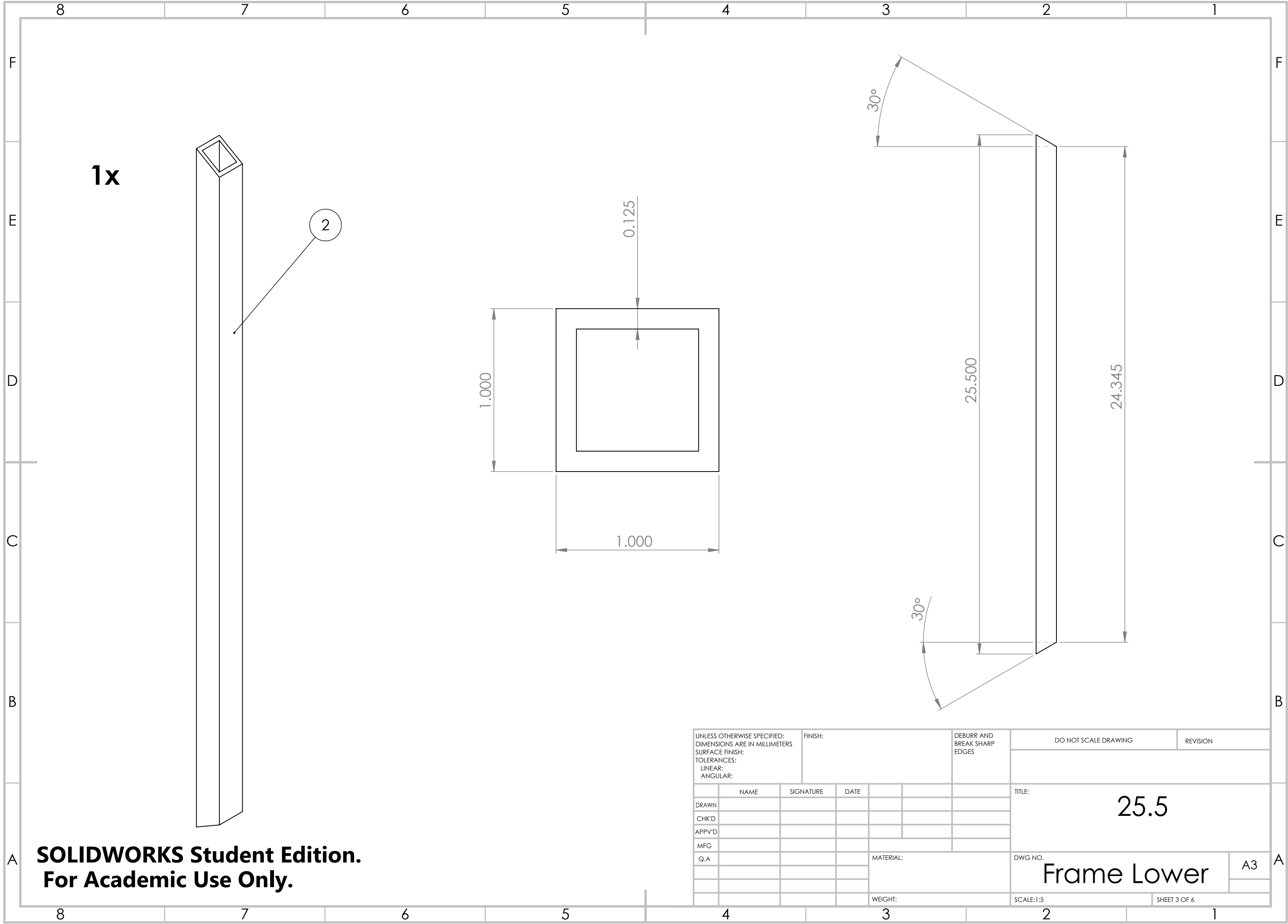


ITEM NO.	PART	LENGTH (INCHES)	QTY.
1	1x1x0.125" Square Aluminum Tube	4	2
2	1x1x0.125" Square Aluminum Tube	25.5	1
3	1x1x0.125" Square Aluminum Tube	27	2
4	1x1x0.125" Square Aluminum Tube	29.464	2
5	1x1x0.125" Square Aluminum Tube	8	2

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:				FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
DRAWN				NAME		SIGNATURE		DATE		TITLE:	
CHK'D										3.75	
APPV'D											
MFG											
Q.A											
								MATERIAL:		DWG NO.	
										Frame Lower	
								WEIGHT:		SCALE:1:10	
										SHEET 1 OF 6	

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	NAME		SIGNATURE		DATE				TITLE: <div>25.5</div>				
DRAWN													
CHK'D													
APPV'D													
MFG													
Q.A					MATERIAL:			DWG NO. <div>Frame Lower</div>				A3	
					WEIGHT:			SCALE:1:5			SHEET 3 OF 6		

NOTE: Requires TWO aluminum tubes

2x

3

0.125

1.000

1.000

26.732

27.000

15°

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

DRAWN

CHK'D

APPV'D

MFG

Q.A

NAME

SIGNATURE

DATE

TITLE:

28

DWG NO.

Frame Lower

A3

SCALE:1:5

SHEET 4 OF 6

WEIGHT:

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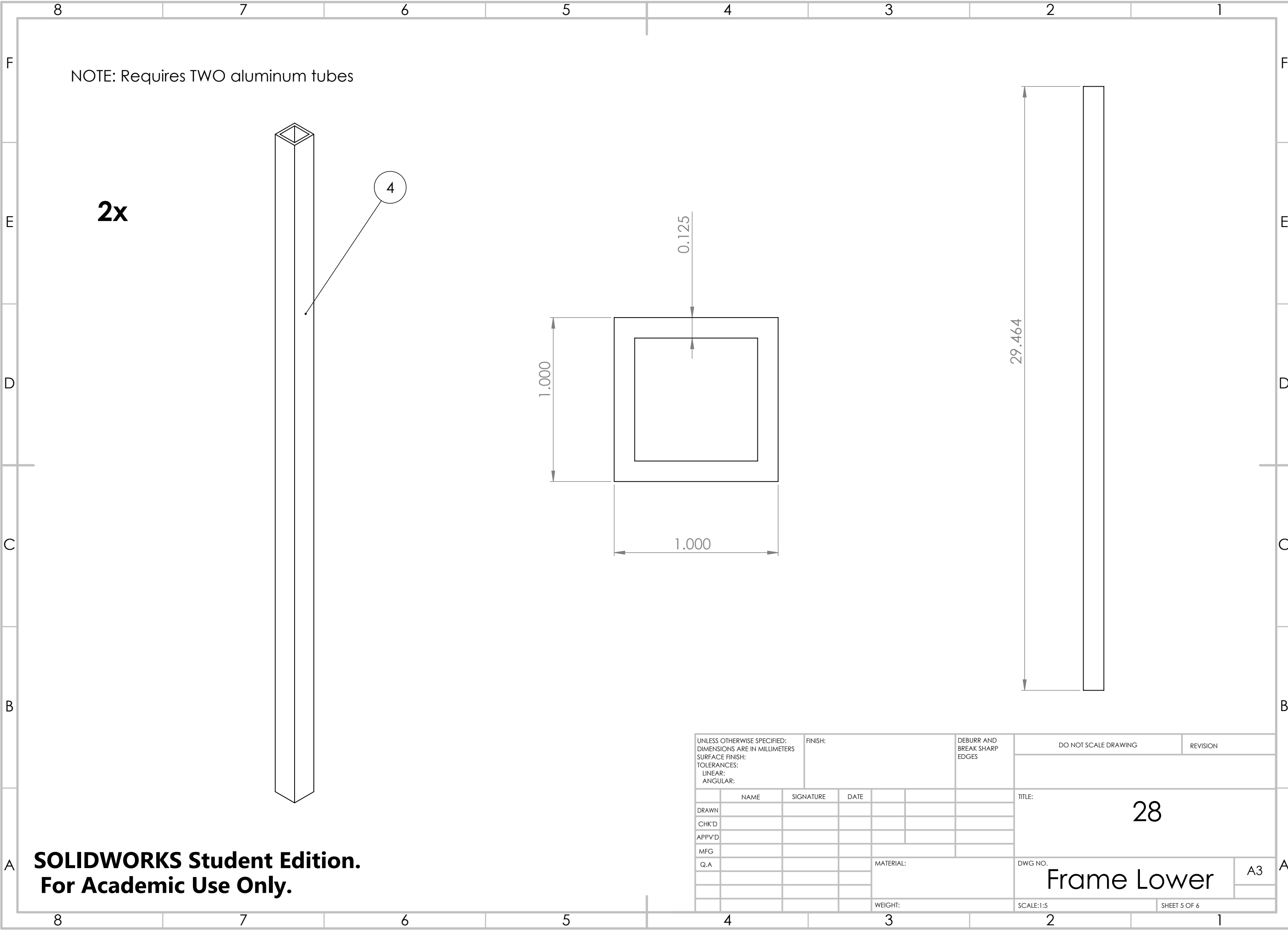
3

1.000

27.000

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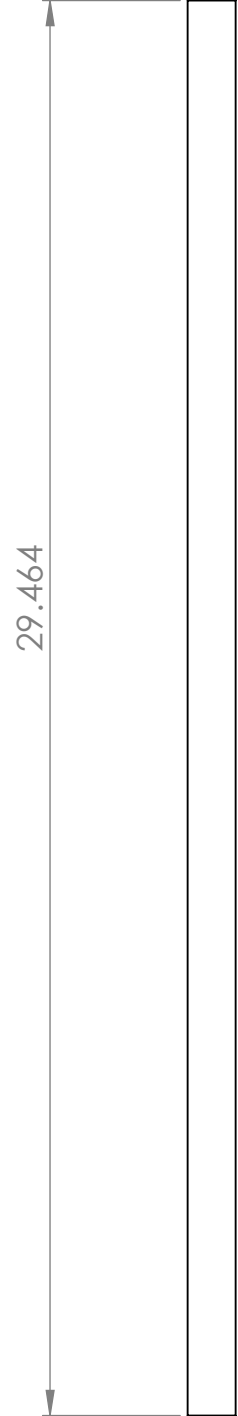
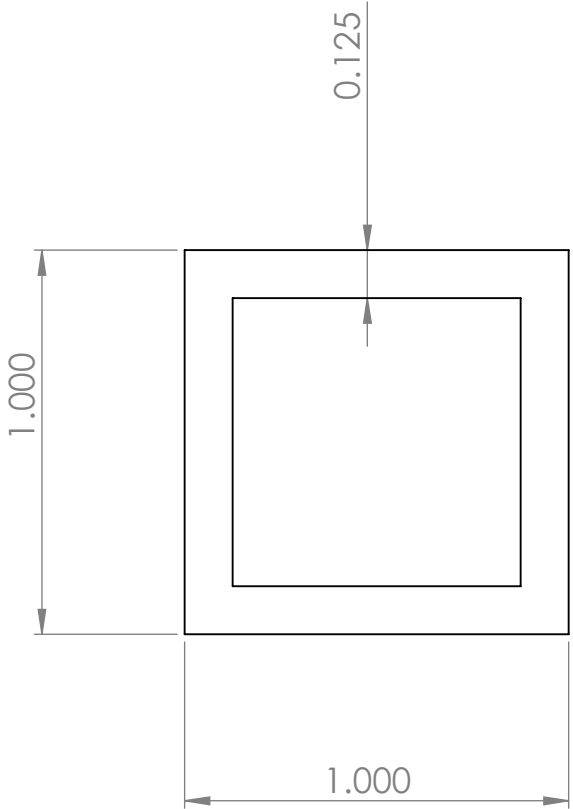
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:						FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
										TITLE: <div>28</div>			
DRAWN				SIGNATURE		DATE							
CHK'D													
APPV'D													
MFG													
Q.A													
						MATERIAL:				DWG NO.		A3	
										Frame Lower			
						WEIGHT:				SCALE:1:5		SHEET 4 OF 6	



NOTE: Requires TWO aluminum tubes

2x

4



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								TITLE: 28					
DRAWN				NAME		SIGNATURE						DATE	
CHK'D													
APPV'D													
MFG													
Q.A								MATERIAL:		DWG NO.			
										A3			
								WEIGHT:		SCALE:1:5			
										SHEET 5 OF 6			

NOTE: Requires TWO aluminum tubes

2x

5

0.125

1.000

1.000

8.000

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

TITLE:

28

DWG NO.

Frame Lower

A3

SCALE:1:5

SHEET 6 OF 6

WEIGHT:

MATERIAL:

Q.A

MFG

APPV'D

CHK'D

DRAWN

NAME

SIGNATURE

DATE

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5

800.0

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES: LINEAR: ANGULAR:						FINISH:		DEBURR AND BREAK SHARP EDGES		DO NOT SCALE DRAWING		REVISION	
	NAME		SIGNATURE		DATE						TITLE: <div style="font-size: 48px; text-align: center;">28</div>		
DRAWN													
CHK'D													
APP'VD													
MFG													
Q.A.						MATERIAL:		DWG NO.		<div style="font-size: 48px; text-align: center;">Frame Lower</div>		A3	
						WEIGHT:		SCALE:1:5		SHEET 6 OF 6			

Frame Lower

A3

SHEET 6 OF 6