


Collaborative Robotic System for Cup Stacking

OUTLINE

- 
1. Code review
 2. Result
 3. Conclusion & Future Work

Introduction

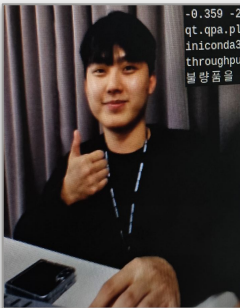
Members



윤민식



시골 청년



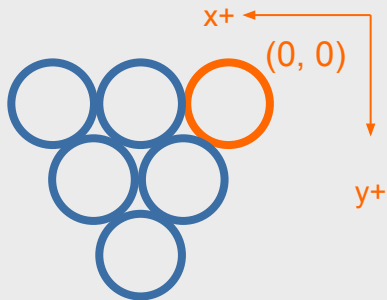
정승환



장준하

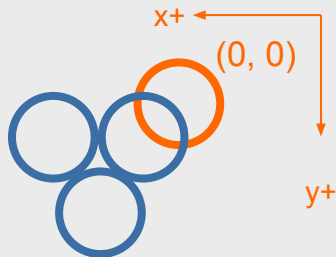
Code review

Stacking algorithm



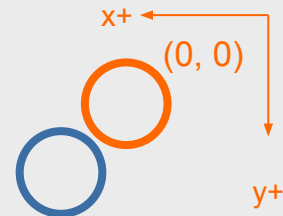
1st floor

(2, 0) (1, 0) (0, 0)
(1.5, 1) (0.5, 1)
(1, 2)



2nd floor

(1.5, 0.5) (0.5, 0.5)
(1, 1.5)

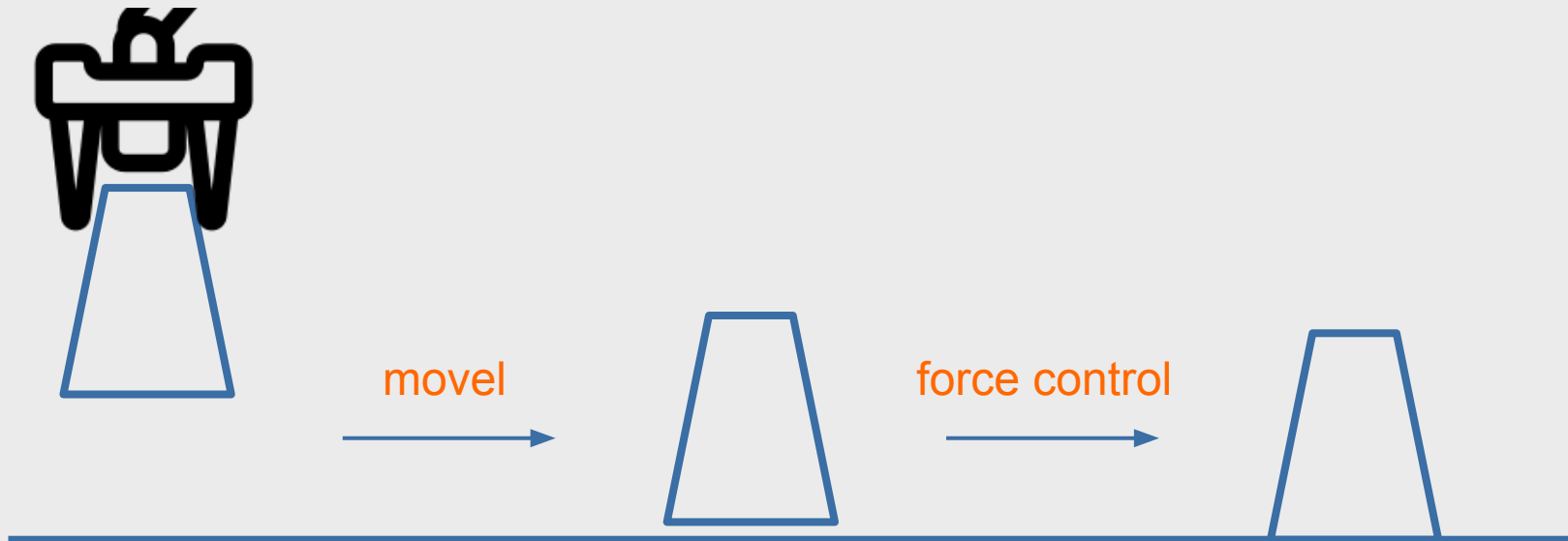


3rd floor

(1, 1)

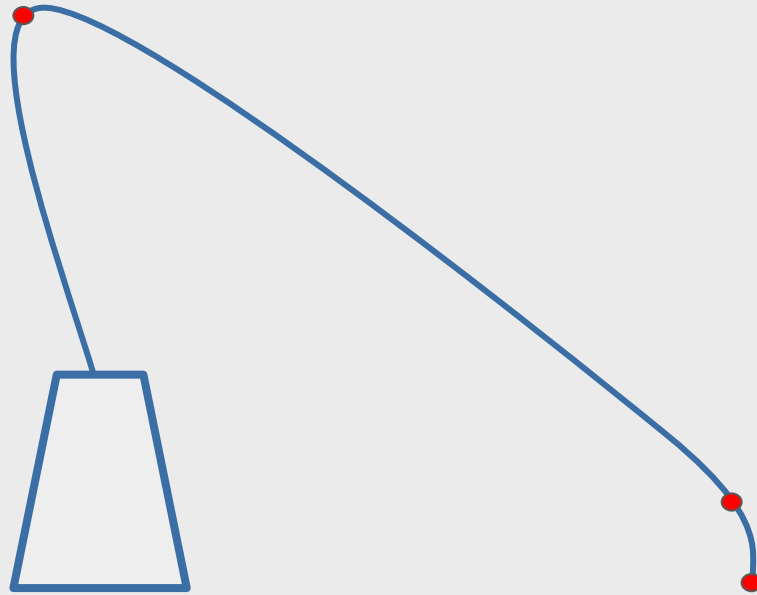
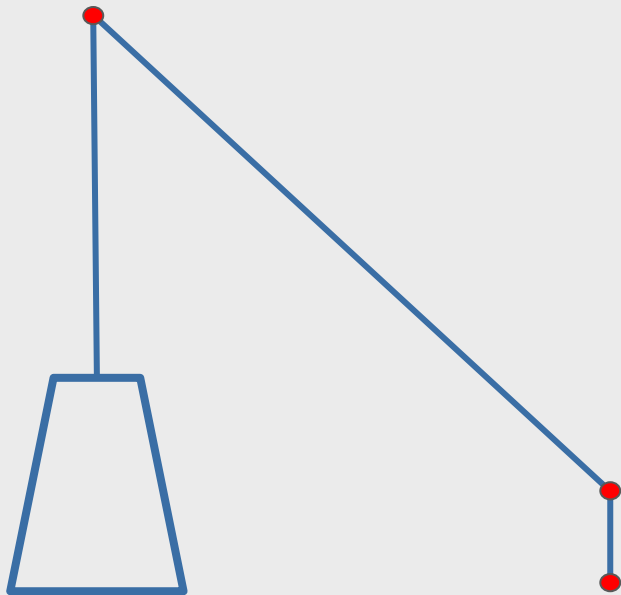
Code review

force control



| Code review

Spline path



Code review

```
1  import rclpy
2  import DR_init
3
4  # for single robot
5  ROBOT_ID = "dsr01"
6  ROBOT_MODEL = "m0609"
7  VELOCITY, ACC = 700, 700
8
9  # Control CONSTANT
10 CUP_DIAMETER_X = 80
11 CUP_DIAMETER_Y = 73
12 HEIGHT_PLACE_OFFSET = 30
13 HEIGHT_TARGET_OFFSET = 20
14 MAX_FORCE = 8
15
16 DR_init.__dsr_id = ROBOT_ID
17 DR_init.__dsr_model = ROBOT_MODEL
18
19 OFF, ON = 0, 1
20
21 spline_list = [] # movesx를 위한 list
```

CUP x좌표 가중치
CUP y좌표 가중치
CUP 이동시 충돌 방지를 위한 OFFSET
CUP 회전시 충돌 방지를 위한 OFFSET

```
def main(args=None):
    rclpy.init(args=args)
    node = rclpy.create_node("cup_stacking", namespace=ROBOT_ID)

    DR_init.__dsr_node = node

    try:
        from DSR_ROBOT2 import (
            release_compliance_ctrl,
            check_force_condition,
            task_compliance_ctrl,
            set_digital_output,
            set_desired_force,
            get_digital_input,
            get_current_posx,
            DR_FC_MOD_REL,
            DR_AXIS_Z,
            set_tool,
            set_tcp,
            DR_BASE,
            movesx,
            movej,
            movel,
            wait,
        )

        from DR_common2 import posx

    except ImportError as e:
        print(f"Error importing DSR_ROBOT2 : {e}")
        return
```

Code review

```
55 # init pose
56 JReady = [0, 0, 90, 0, 90, 0]
57
58
59 # 컵 쌓여있는 위치
60 world_cup_pose = posx([420.50, -209.33, 246.11, 0.0, 180.0, 0.0])
61 # 뒤집는 컵 위치
62 last_cup_grip_pose = posx([421.75, -179.06, 100.73, 88.28, 90.0, 90.0])
63
64
65 # 시작 좌표
66 place_start_pose = posx([561.52, 221.63, 85.13, 0.0, 180.0, 0.0])
67 fourth_floor_start_pose = posx([561.52, 221.63, 306.26, 95.25, 90.0, -90.0])
68
69 floor_list = [
70     [(0, 0), (1.0, 0), (2.0, 0), (0.5, 1.0), (1.5, 1.0), (1.0, 2.0)],
71     [(0.5, 0.5), (1.5, 0.5), (1.0, 1.5)],
72     [(1.0, 1.0)]
73 ]
74
75 fourth_floor_list = (1.0, 0.6)
76
77 floor_z = [
78     85.13,
79     178.1,
80     272.07
81 ]
82
83 # 특이점 탈출 좌표
84 out_of_sing = ([-44.23, 26.22, 89.20, 63.99, 98.94, -28.57])
85
86 # 컴플라이언스
87 compliance_ctrl_stx = [500, 500, 500, 100, 100, 100]
88 fd_z_minus = [0, 0, -80, 0, 0, 0]
89 fd_dir_z = [0, 0, 1, 0, 0, 0]
```

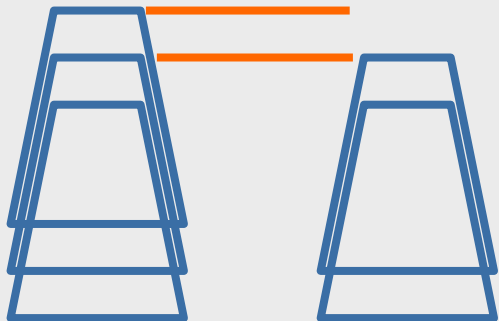
```
def wait_digital_input(sig_num):
    while not get_digital_input(sig_num):
        wait(0.5)
        print("Wait for digital input")
        pass

def release():
    set_digital_output(2, ON)
    set_digital_output(1, OFF)
    wait_digital_input(2)

def grip():
    release()
    set_digital_output(1, ON)
    set_digital_output(2, OFF)
    wait_digital_input(1)
```


Code review

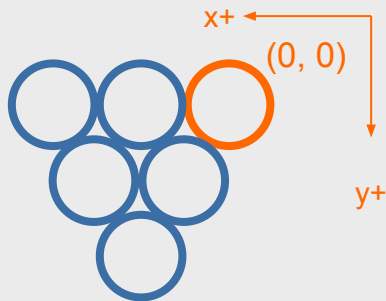
world_cup()



```
103 def world_cup():
104
105     movel(world_cup_pose, vel = VELOCITY, acc = ACC, ref = DR_BASE)
106
107     grip()
108
109     task_compliance_ctrl(stx=compliance_ctrl_stx)
110     set_desired_force(fd=fd_z_minus, dir=fd_dir_z, mod=DR_FC_MOD_REL)
111     while not check_force_condition(DR_AXIS_Z, max=10):
112         pass
113
114     pos = get_current_posx()[0]
115
116     release_compliance_ctrl()
117
118     pos[2] += 10
119
120     movel(pos, vel = VELOCITY, acc = ACC, ref = DR_BASE)
121
122     world_cup_z = get_current_posx()[0][2]
123     world_cup_pose[2] = world_cup_z
124
125     release()
126
127     pos[2] -= 18
128
129     movel(pos, vel = VELOCITY, acc = ACC, ref = DR_BASE)
130
131     grip()
132
133     pos_2 = get_current_posx()[0]
134
135     pos_2[2] += 125 # 125
136
137     global spline_list
138
139     spline_list.append(posx(pos_2))
140
```

Code review

first_floor()

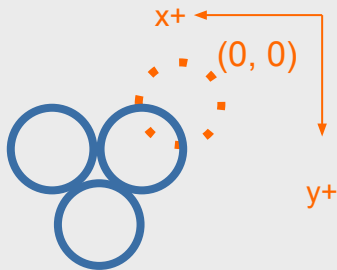


```
floor_list = [
    [(0, 0), (1.0, 0), (2.0, 0), (0.5, 1.0), (1.5, 1.0), (1.0, 2.0)],
    [(0.5, 0.5), (1.5, 0.5), (1.0, 1.5)],
    [(1.0, 1.0)]
]
```

```
142 def stacking(start_pose, pos_z, coordinate):
143     global spline_list
144
145     for xy in coordinate:
146         world_cup()
147
148         pose = start_pose.copy()
149
150         pose[2] = pos_z
151         pose[0] -= CUP_DIAMETER_X * xy[0]
152         pose[1] -= CUP_DIAMETER_Y * xy[1]
153         pose[2] += HEIGHT_PLACE_OFFSET
154
155         spline_list.append(posx(pose))
156         pose[2] -= HEIGHT_PLACE_OFFSET
157         spline_list.append(posx(pose))
158
159         movesx(spline_list, vel = VELOCITY, acc = ACC, ref = DR_BASE)
160
161         spline_list = []
162
163         task_compliance_ctrl(stx=compliance_ctrl_stx)
164         set_desired_force(fd=fd_z_minus, dir=fd_dir_z, mod=DR_FC_MOD_REL)
165         while not check_force_condition(DR_AXIS_Z, max=MAX_FORCE):
166             pass
167
168         release_compliance_ctrl()
169
170         release()
```

Code review

second_floor()

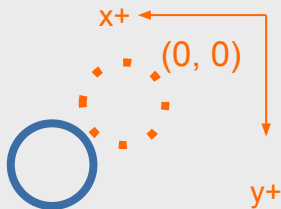


```
floor_list = [  
    (0, 0), (1, 0, 0), (2, 0, 0), (0.5, 1, 0), (1.5, 1, 0), (1, 0, 2.0)],  
    [(0.5, 0.5), (1.5, 0.5), (1, 0, 1.5)],  
    [(1, 0, 1.0)]  
]
```

```
142 def stacking(start_pose, pos_z, coordinate):  
143     global spline_list  
144  
145     for xy in coordinate:  
146         world_cup()  
147  
148         pose = start_pose.copy()  
149  
150         pose[2] = pos_z  
151         pose[0] -= CUP_DIAMETER_X * xy[0]  
152         pose[1] -= CUP_DIAMETER_Y * xy[1]  
153         pose[2] += HEIGHT_PLACE_OFFSET  
154  
155         spline_list.append(posx(pose))  
156         pose[2] -= HEIGHT_PLACE_OFFSET  
157         spline_list.append(posx(pose))  
158  
159         movesx(spline_list, vel = VELOCITY, acc = ACC, ref = DR_BASE)  
160  
161         spline_list = []  
162  
163         task_compliance_ctrl(stx=compliance_ctrl_stx)  
164         set_desired_force(fd=fd_z_minus, dir=fd_dir_z, mod=DR_FC_MOD_REL)  
165         while not check_force_condition(DR_AXIS_Z, max=MAX_FORCE):  
166             pass  
167  
168         release_compliance_ctrl()  
169  
170         release()
```

Code review

third_floor()



```
floor_list = [  
    [(0, 0), (1.0, 0), (2.0, 0), (0.5, 1.0), (1.5, 1.0), (1.0, 2.0)],  
    [(0.5, 0.5), (1.5, 0.5), (1.0, 1.5)],  
    [(1.0, 1.0)]  
]
```

```
142 def stacking(start_pose, pos_z, coordinate):  
143     global spline_list  
144  
145     for xy in coordinate:  
146         world_cup()  
147  
148         pose = start_pose.copy()  
149  
150         pose[2] = pos_z  
151         pose[0] -= CUP_DIAMETER_X * xy[0]  
152         pose[1] -= CUP_DIAMETER_Y * xy[1]  
153         pose[2] += HEIGHT_PLACE_OFFSET  
154  
155         spline_list.append(posx(pose))  
156         pose[2] -= HEIGHT_PLACE_OFFSET  
157         spline_list.append(posx(pose))  
158  
159         movesx(spline_list, vel = VELOCITY, acc = ACC, ref = DR_BASE)  
160  
161         spline_list = []  
162  
163         task_compliance_ctrl(stx=compliance_ctrl_stx)  
164         set_desired_force(fd=fd_z_minus, dir=fd_dir_z, mod=DR_FC_MOD_REL)  
165         while not check_force_condition(DR_AXIS_Z, max=MAX_FORCE):  
166             pass  
167  
168         release_compliance_ctrl()  
169  
170         release()
```

Code review

fourth_floor()

singularity avoidance



```
246 def fourth_floor(start_pose):
247     #fourth floor
248     release()
249
250     pose = start_pose.copy()
251
252     pose[0] -= CUP_DIAMETER_X * fourth_floor_list[0]
253
254     pose[1] -= CUP_DIAMETER_Y * fourth_floor_list[1]
255
256     last_cup_grip_pose[2] += HEIGHT_PLACE_OFFEST
257
258     movel(last_cup_grip_pose, vel = 100, acc = 100)
259
260     last_cup_grip_pose[2] -= HEIGHT_PLACE_OFFEST
261
262     movel(last_cup_grip_pose, vel = VELOCITY, acc = ACC)
263
264     grip()
265
266     last_cup_grip_pose[2] += HEIGHT_PLACE_OFFEST
267
268     movel(last_cup_grip_pose, vel = VELOCITY - 400, acc = ACC - 400, ref = DR_BASE)
269
270     movej(out_of_sing, vel = 80, acc = 80)
271
272     pose[2] += 20
273
274     movel(pose, vel = VELOCITY, acc = ACC, ref = DR_BASE)
275
276     pose[2] -= 20
277
278     movel(pose, vel = VELOCITY, acc = ACC, ref = DR_BASE)
279
280     task_compliance_ctrl(stx=compliance_ctrl_stx)
281     set_desired_force(fd=fd_z_minus, dir=fd_dir_z, mod=DR_FC_MOD_REL)
282     while not check_force_condition(DR_AXIS_Z, max=MAX_FORCE):
283         pass
284
285     release_compliance_ctrl()
286
287     release()
```

Code review

```
207     set_tool("Tool Weight")
208     set_tcp("GripperSA_v1_test_1")
209
210     movej(JReady, vel=30, acc=30)          # 초기 위치로
211
212     for coor,pos_z in zip(floor_list,floor_z):
213         stacking(place_start_pose,pos_z,coor)
214
215     fourth__floor(fourth_floor_start_pose)
216
217     rclpy.shutdown()
218
219
220 if __name__ == "__main__":
221     main()
```

Result

result video



소요 시간
1:48:8

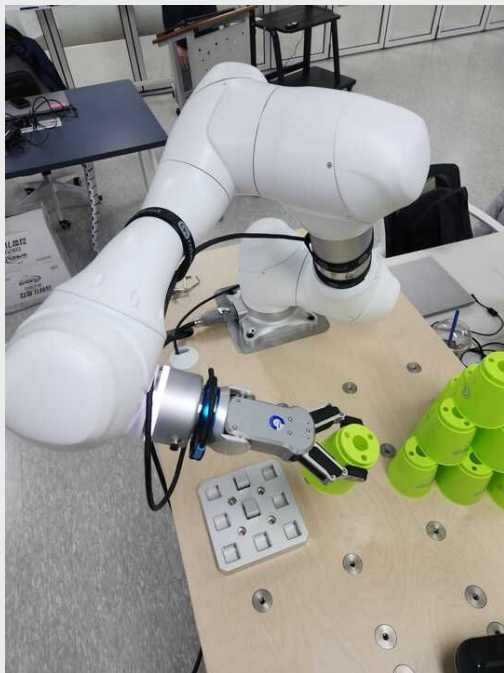
Conclusion & Future Work

Conclusion



Conclusion & Future Work

Conclusion



| Conclusion & Future Work

Future Work

- 로봇팔의 최적의 **Joint** 각도를 구현하여 특이점 회피 및 안정적인 동작 구현
- 불필요한 움직임을 제거하여 효율적인 **Path Planning**
- 목표 물체의 정확한 위치 및 움직임을 최소화
- **OFFSET**값을 조절하여 **force control** 소요시간 최소화

Q&A

감사합니다