

| | | | | |
|--------------------------|-------------------|-------------------|---------------------------------------|----------------|
| NOTES | | | GENERAL TOLERANCES NS-ISO 2768-1-m | |
| TITLE Mekanisk Griper | | | MATERIAL | |
| | ASSEMBLY BY JM | PREPARED BY JM | APPROVED BY | |
| | SCALE 1:1.25 | UNITS MM | REVISION NUMBER | |
| | PROJECTION | DATE 4/17/2025 | SHEET FORMAT A3 | SHEET 1 / 4 |

| | | | | | | | | | |
|---|------------|-----|----------------------------------------|------------------|---|---|---|---|--|
| | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | |
| | PARTS LIST | | | | | | | | |
| | ITEM | QTY | PART NUMBER | MATERIAL | | | | | |
| F | 1 | 1 | Toolhub | Vises på sheet 4 | | | | | |
| | 2 | 3 | Fingerbeveger | 6063 - T6 | | | | | |
| | 3 | 6 | Lengdefeste | 6063 - T6 | | | | | |
| | 4 | 1 | Midtplate | 6063 - T6 | | | | | |
| | 5 | 3 | Finger Assembly | Vises på sheet 3 | | | | | |
| E | 6 | 3 | Underfeste | 6063 - T6 | | | | | |
| | 7 | 6 | 619706030 | Steel | | | | | |
| | 8 | 3 | 619706020 | Steel | | | | | |
| | 9 | 30 | ibh_GFM-0607-024_2025411_1214_model | iglidur® G | | | | | |
| D | 10 | 9 | 65200500 | Steel | | | | | |
| | 11 | 8 | Flange bearindID6 | N/A | | | | | |
| | 12 | 4 | ThrusterBearing 6x1.5 | N/A | | | | | |
| | 13 | 4 | HingepinArm | 6063 - T6 | | | | | |
| | 14 | 1 | DST_LS_5X5_R_100_ES_2 | Stainless Steel | | | | | |
| C | 15 | 1 | DST_JFRM_131315DS5X5_1 | iglidur® J | | | | | |
| | 16 | 5 | NETWS4 | Stainless Steel | | | | | |
| | 17 | 4 | ANSI B18.3.1M - M2x0.4 x 16, BSHCSM | Steel | | | | | |
| | 18 | 4 | ANSI B18.3.1M - M2x0.4 x 25, BSHCSM | Steel | | | | | |
| B | 19 | 6 | ANSI B18.6.7M - M4x0.7 x 16, CRPHMSTIM | Steel | | | | | |
| | 20 | 6 | M4x0,7 L20 | Steel | | | | | |
| | 21 | 2 | AS 1427 - M3 x 20 | Steel | | | | | |
| | 22 | 2 | AS 1112 - M3 Type 5 | Steel | | | | | |
| | 23 | 4 | M4x0,7 L12 | Steel | | | | | |
| A | 24 | 1 | Stabilisator adapter tool | 6063 - T6 | | | | | |
| | 25 | 1 | NETWS5 | Stainless Steel | | | | | |
| | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | |

NOTES

GENERAL TOLERANCES
NS-ISO 2768-1-m

TITLE

MATERIAL

Five Link

ASSEMBLY BY
JM


PREPARED BY
JM

APPROVED BY

SCALE

UNITS
MM

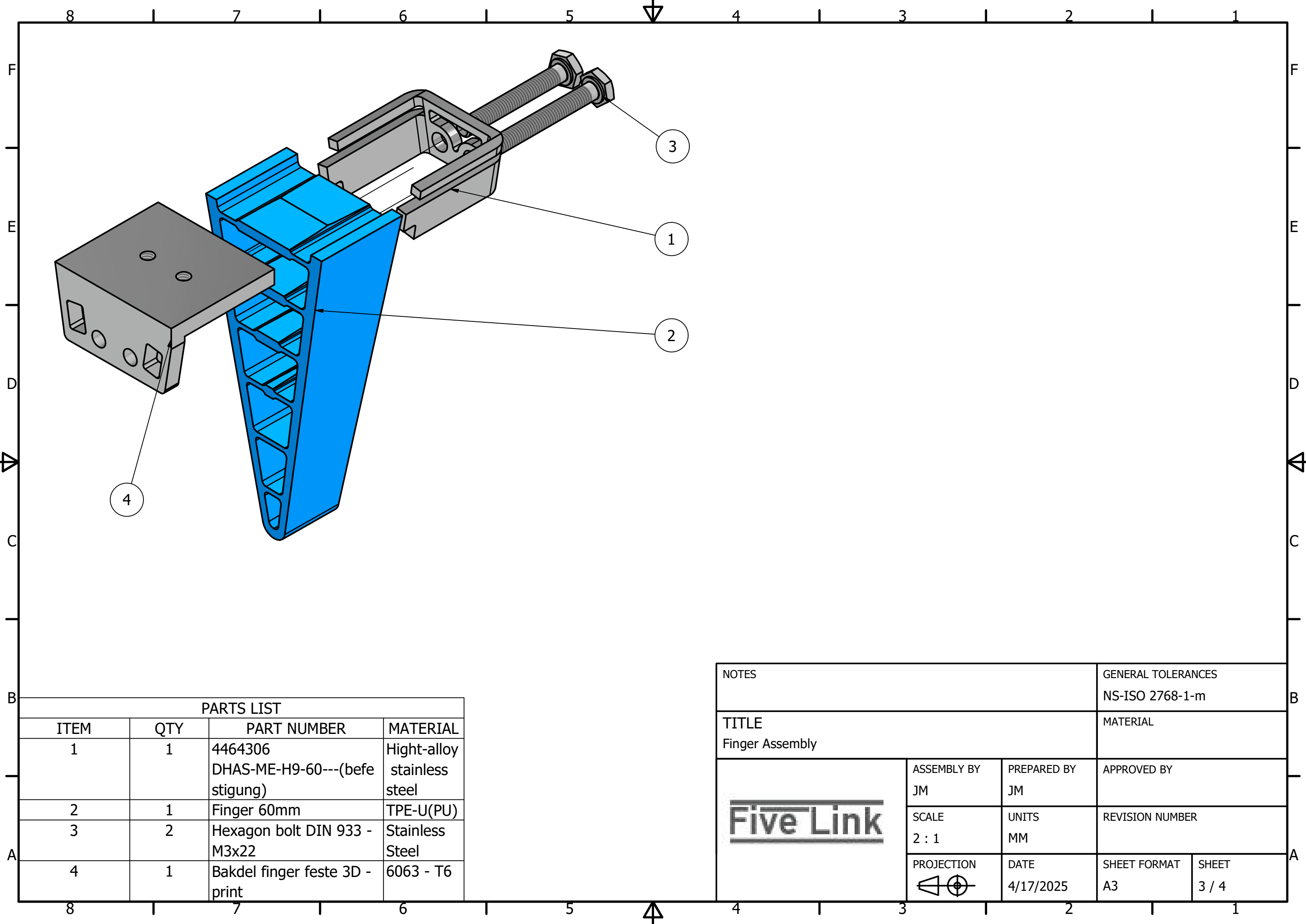
REVISION NUMBER

PROJECTION


DATE
4/17/2025

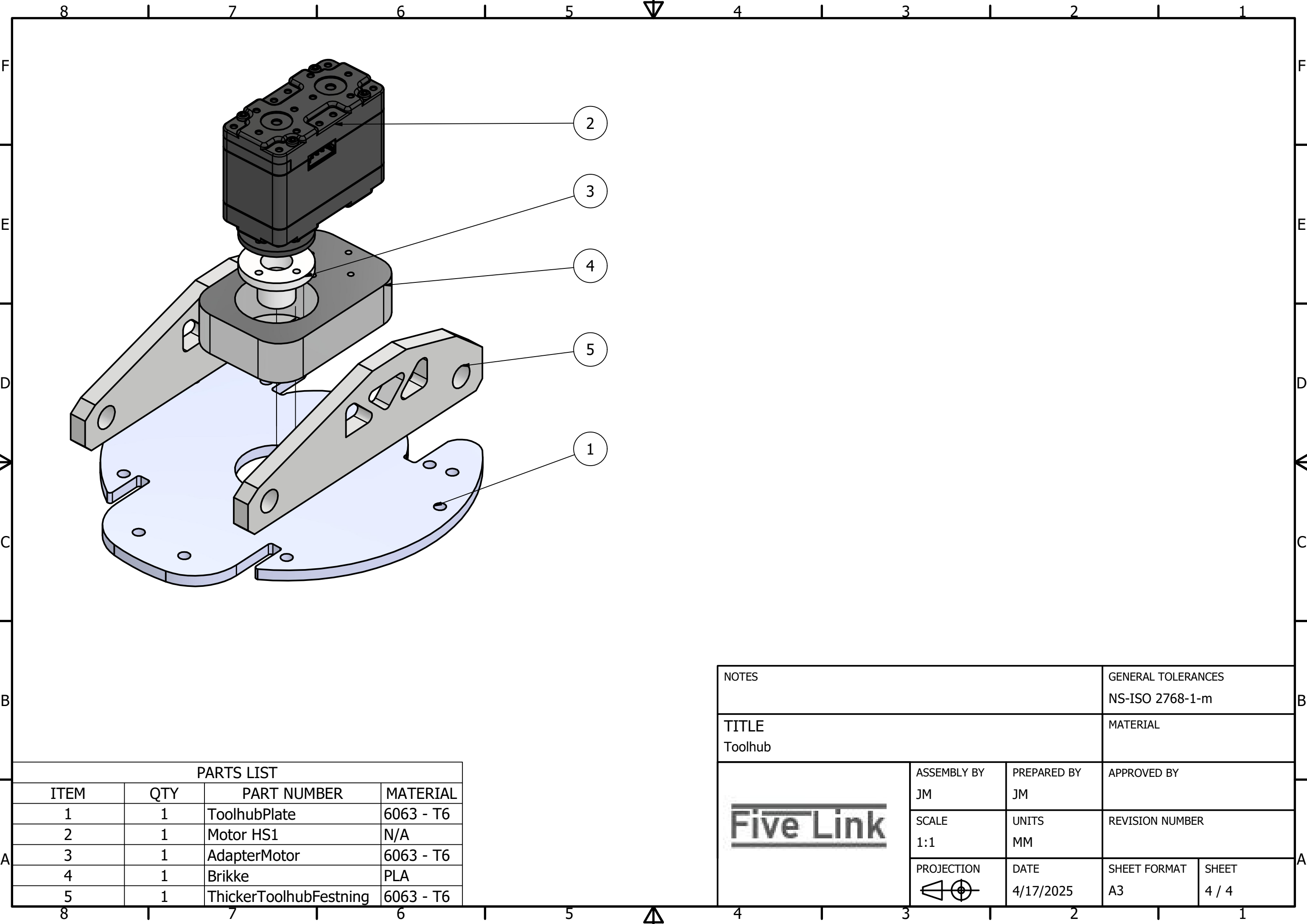
SHEET FORMAT
A3

SHEET
2 / 4



| PARTS LIST | | | |
|------------|-----|----------------------------------------------|-----------------------------------|
| ITEM | QTY | PART NUMBER | MATERIAL |
| 1 | 1 | 4464306 DHAS-ME-H9-60---(befe stigung) | Hight-alloy stainless steel |
| 2 | 1 | Finger 60mm | TPE-U(PU) |
| 3 | 2 | Hexagon bolt DIN 933 - M3x22 | Stainless Steel |
| 4 | 1 | Bakdel finger feste 3D - print | 6063 - T6 |

| | | | | |
|--------------------------|-------------------|-------------------|---------------------------------------|----------------|
| NOTES | | | GENERAL TOLERANCES NS-ISO 2768-1-m | |
| TITLE Finger Assembly | | | MATERIAL | |
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| | SCALE 2 : 1 | UNITS MM | REVISION NUMBER | |
| | PROJECTION | DATE 4/17/2025 | SHEET FORMAT A3 | SHEET 3 / 4 |



| PARTS LIST | | | |
|------------|-----|------------------------|-----------|
| ITEM | QTY | PART NUMBER | MATERIAL |
| 1 | 1 | ToolhubPlate | 6063 - T6 |
| 2 | 1 | Motor HS1 | N/A |
| 3 | 1 | AdapterMotor | 6063 - T6 |
| 4 | 1 | Brikke | PLA |
| 5 | 1 | ThickerToolhubFestning | 6063 - T6 |

| | | | | |
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| NOTES | | | GENERAL TOLERANCES NS-ISO 2768-1-m | |
| TITLE Toolhub | | | MATERIAL | |
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| | SCALE 1:1 | UNITS MM | REVISION NUMBER | |
| | PROJECTION | DATE 4/17/2025 | SHEET FORMAT A3 | SHEET 4 / 4 |