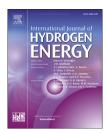


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# Low-carbon scheduling of integrated hydrogen transport and energy system



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#### HIGHLIGHTS

- Emission-operation optimization of Integrated Hydrogen Transport and Energy System.
- The timeliness of hydrogen deliveries is modeled with delays penalized.
- The scheduling problem is formulated as a mixed-integer linear programming problem.

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#### ABSTRACT

The joint consideration of hydrogen supply chain networks and electric power systems can promote hydrogen-fueled transportation and the penetration of renewable energy. This paper develops a low-carbon scheduling approach for an Integrated Hydrogen Transport and Energy System (IHTES). To reduce carbon emissions, the environmental cost from the hydrogen supply chain network and electric power system is jointly minimized with the operational cost of IHTES. To consider the timeliness of hydrogen deliveries, hydrogen transport via tube trailers is innovatively modeled as an extended vehicle routing problem with time windows, and delays are penalized. The scheduling problem is formulated as a mixed-integer linear programming problem so that it can be efficiently solved using the branch-and-cut method. Case studies illustrate and validate the proposed model, and demonstrate the computational efficiency of our approach. Carbon emissions are reduced by 47.8% when the emission cost is co-optimized with the operational cost. The operational cost of the hydrogen supply chain network is reduced by 7.3% when the timeliness of hydrogen deliveries is modeled.

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# Introduction

Greenhouse gas emissions, particularly carbon dioxide ( $CO_2$ ), cause climate change, including global warming and extreme weather events. Consequently, it has garnered global attention to reduce  $CO_2$  emissions.

On the one hand, carbon capture and storage technologies, such as biomass and biochar carbon materials, have emerged to reduce CO<sub>2</sub> emissions from fossil fuel combustions [1], especially at coal-fired thermoelectric power plants [2,3]. On the other hand, as a clean and flexible energy carrier, hydrogen has been regarded worldwide as a fuel for the future [4] and is promising for emission reductions in transportation

Abbreviations: HFS, Hydrogen Fueling Station; HPS, Hydrogen Production Station; HS, Hydrogen Station (HFS and HPS); IHTES, Integrated Hydrogen Transport and Energy System; MILP, Mixed-integer linear programming; PV, photovoltaic.

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Nomencla	TURE	$\underline{Q}_{i}^{HFS}$ , $\overline{Q}_{i}^{H}$	
T., J.,,,,		$\underline{Q}_{k}^{HPS}, \overline{Q}_{k}^{H}$	HFS i, respectively (kg)
Indexes a b	Index of nodes, $1 \le b \le N_b$	$\underline{Q}_k$ , $Q_k$	Minimal and maximal hydrogen storage limits at HPS k, respectively (kg)
		D	Distance between HS i and HS j (km)
d	Index of tube trailer, $1 \le d \le N_d$	$R_{i,j}$	
g : ( :)	Index of thermal generators, $1 \le g \le N_g$	$u_{i,T}$	The latest delivery time required by HFS i in period
i (or j)	Index of HSs, $1 \le i, j \le N_{HS}$	.,	T (h)  Speed of hydrogen trailer d (km/h)
k 1	Index of HPSs, $1 \le k \le N_{HPS}$ Index of transmission lines, $1 \le l \le N_l$	$v_d$	Speed of hydrogen trailer d (km/h)
1	· · · · · · · · · · · · · · · · · · ·	$X_l$	Reactance of line $l(\Omega)$
r	Index of renewable energy resources, $1 \le r \le N_r$	$\Delta_g$	Ramp rate of generator g (MW/h)
t	Index of time (hours), $1 \le t \le N_t$	К	Electricity-to-hydrogen conversion rate (kg/MWh)
T (1) 2(1)	Index of trailer scheduling periods, $1 \le T \le N_T$	Variables	s and functions
$\alpha$ (l), $\beta$ (l)	From and to nodes of transmission line l,	$f_{l,t}$	Power flow along transmission line lat time t (MW)
( <b>L</b> )	respectively	$p_{g,\mathrm{t}}^G$	Electric power output of thermal generator <i>g</i> at
$\varphi(d)$	HPS where trailer <i>d</i> sets out	- 3,-	time t (MW)
$\Phi^{G}(b)$	Set of thermal generators at node <i>b</i>	$p_{k,\mathrm{t}}^H$	Electric power utilized by HPS k (MW)
$\Phi^{Re}(b) \ \Phi^{HPS}(b)$	Set of renewable energy resources at node <i>b</i>	$p_{r,t}^{Re}$	Electric power output of renewable energy
	Set of HPSs at node b	- 1,0	resource r at time t (MW)
$\Phi^{\mathrm{Tr}}(k)$	Set of trailers setting out from HPS k	$q_{k,t}$	Net hydrogen imported into storage at HPS k at
$\Phi^{\text{Sc}}(T)$	Set of hours in scheduling period T	- /	time t (kg)
Paramete	rs	$Q_{k,t}^{HPS}$	Hydrogen stored at HPS k at time t (kg)
$C_g$	Generation and maintenance cost coefficient of	QHFS Qi,T	Hydrogen stored at HFS k in period T (kg)
,	generator g (\$/MWh)	$m_{d,i,T}^{HFS}$	Hydrogen transported to HFS i from trailer d in
$C_g^{SU}$ , $C_g^{SD}$	Startup and shutdown cost coefficients of	и,г, г	period T (h)
9 ' 9	generator <i>g</i> , respectively (\$)	$m_{k,t}^{ ext{HPS}}$	Hydrogen produced at HPS k at time t (kg)
$C_a^{NL}$	No-load cost coefficient of generator <i>g</i> (\$)	$m_{d,T}^{r,t}$	Hydrogen loaded to trailer d in period T (kg)
$C_g^{ m NL}$ $C^{ m Dr}$	Fixed payment to each hydrogen trailer if	$n_T$	Number of trailers scheduled during period T
	scheduled for one period (\$)	$s_{d,i,T}$	Delivery time when trailer <i>d</i> arrives at HFS <i>i</i> in
$C_r^{Re}$	Operation and maintenance cost coefficient of	u.,., 2	period T (h)
'	renewable energy resource r (\$/MWh)	$w_{d,i,T}$	Delay caused by trailer <i>d</i> if not arriving at HFS i on
$C^R$	Routing cost coefficient of trailers (\$/km)		time in period T (h)
$C^P$	Penalty cost coefficient for delay (\$/h)	$x_{d,i,j,T}$	Binary decision indicating whether trailer <i>d</i> travels
$C^{Em}$	Cost coefficient of carbon emission (\$/kg)	,,,-	from station i to j in period T, with "1" representing
$e^{G}$	Carbon emission coefficient of generators (kg/		yes and "0" otherwise
	MWh)	$y_{g,t}^{SU}$	Binary startup decision of generator $g$ at time $t$ ,
$e^{Tr}$	Carbon emission coefficient of trailers (kg/km)	J g,t	with "1" representing starting up and "0" otherwise
$\overline{f}_1$	Capacity of transmission line l at time t (MW)	$y_{g,t}^{SD}$	Binary shutdown decision of generator <i>g</i> at time t,
	Hydrogen demand of HFS i in period T (kg)	<i>y g</i> ,t	with "1" representing the shutting down and "0"
$rac{m_{ ext{i,T}}^{ ext{D}}}{m_{ ext{k}}^{ ext{HPS}}}$	Maximal hydrogen produced at HPS k (kg)		otherwise
$\frac{m_R}{m_d}$ Tr	Maximal hydrogen loaded to trailer d (kg)	$z_{g,t}$	Binary commitment decision of generator $g$ at time
M	A big number	g; <del>-</del>	t, with "1" representing online and "0" offline
$p_{b,t}^{\mathrm{D}}$	Electric demand at node <i>b</i> at time <i>t</i> (MW)	$ heta_{b,t}$	Voltage phase angle at node b at time t
$\underline{\underline{P}}_g$ , $\overline{\underline{P}}_g$	Minimal and maximal power outputs of generator	$F^{Dr}$	Labor cost of trailer drivers (\$)
_g , - g	g, respectively (MW)	$F^{El}$	Operational cost of the electric power grid (\$)
$\widehat{p}_{r,t}^{\mathrm{Re}}$	Predicted electric power output of renewable	$F^{Em}$	Cost of carbon emission (\$)
1 1,L	energy resource <i>r</i> at time t (MW)	$F^{H}$	Operational cost of the hydrogen supply chain
$q_k^{ m Im}$	Limit of hydrogen imported into storage at HPS k		network (\$)
1R	(kg)	$F^P$	Penalty cost for delay (\$)
$q_k^{\mathrm{Ex}}$	Limit of hydrogen exported from storage at HPS k	$F^{R}$	Routing cost (\$)
1R	(kg)	-	G (+/
	\ <del></del> O/		

and industrial applications that are difficult to decarbonize [5,6].

Hydrogen can be produced via electrolysis using excess electricity generated from wind and solar energies. It can be stored as a high-pressure gas or liquid, and then transformed

with oxygen into electricity by fuel cells [7]. In the transportation sector, fuel cells are a well-known alternative to replace internal combustion engines using fossil fuels in cars, trucks, buses, trains, ships, and airplanes [8]. For instance, a solar-driven self-sufficient integrated hydrogen energy

system with a proton exchange membrane (PEM) fuel cell was developed for caravan applications [9]. Hybrid configurations based on fuel cells and batteries were investigated as auxiliary power units for chemical tanker vessels [10].

The existing literature on hydrogen energy systems considers on-site or remote hydrogen production. In on-site hydrogen production, hydrogen production, storage, and consumption occur at the same location, without involving hydrogen transport [11-14]. Wind and solar energies were used to power the aqueous electrolysis of native biomass to produce hydrogen for an on-site hydrogen fueling station (HFS) [11]. An off-grid solar-based charging station integrated with hydrogen energy was developed and assessed [12]. An off-grid charging station was designed for electric and hydrogen vehicles, where solar panels were used to satisfy the electrical demand and power the water electrolyzer for hydrogen production [13]. Although on-site hydrogen production can reduce the cost and complexity of hydrogen transport, its capacity may not be sufficient to satisfy the increasing demand for hydrogen energy, particularly in urban areas with space and security concerns or locations without sufficient renewable energy [15,16].

In remote hydrogen production, hydrogen is transported [17] via pipelines [18–21], tube trailers [15,22–24], or both [25,26]. To avoid a large investment in the construction of new hydrogen pipelines, hydrogen was mixed with natural gas and transported through existing gas pipelines [18–20]. Various ratios of  $H_2$  in the mixed gas was considered, and the most economical percentage of  $H_2$  was found to be 10% in summer and 18% in winter, respectively, considering the gas quality and security [18]. Compared with pipelines, tube trailers are generally the simplest method for infrastructure requirements because well-constructed roads can be utilized [16,23]. Moreover, the hydrogen loss and cost of compression are low for tube trailers [16].

Recently, an integrated scheduling model was developed for the joint consideration of the hydrogen supply chain network and electric power system with hydrogen transported via tube trailers [22]. The model contained an extended vehicle routing problem to minimize the cost of hydrogen delivery with trailers and coordinated hydrogen production, storage, and transportation with renewable energy in an electric power system. Furthermore, the demand response of hydrogen fuel cell vehicles was considered [15]. The joint consideration of the hydrogen supply chain network and electric power system can reduce the total operational cost, increase renewable energy penetration, and improve the resource allocation efficiency [15,22].

The following research gaps are discovered:

First, it is crucial to explicitly consider carbon emissions in hydrogen-related energy systems to effectively reduce the carbon footprint [27–32]. However, recent integrated studies of hydrogen supply chain networks with tube trailers and electric power systems [15,22] primarily focused on operational cost minimization, whereas the cost associated with carbon emissions has rarely been considered.

Second, the timeliness of hydrogen delivery to each HFS is not considered. Since hydrogen demands from different HFSs

may have different priorities, it is more realistic to consider their requirements for hydrogen delivery times.

To bridge these gaps, this paper develops a low-carbon scheduling approach for an Integrated Hydrogen Transport and Energy System (IHTES) with the following major contributions:

- The environmental cost of carbon emissions from the hydrogen supply chain network and electric power system is jointly minimized with the operational cost of IHTES
- To consider the timeliness of hydrogen deliveries, hydrogen transport via tube trailers is modeled as an extended vehicle routing problem with time windows, and delays are penalized.
- The scheduling problem is formulated as a mixed-integer linear programming (MILP) problem so that it can be efficiently solved using the branch-and-cut method.

Furthermore, case studies illustrate and validate the proposed model, and demonstrate the computational efficiency of our approach.

# Low-carbon scheduling approach for IHTES

This section presents the proposed scheduling approach. Subsection Overview of the scheduling problem provides an overview of the IHTES. Subsection Hydrogen transport model formulates the hydrogen transport model that considers the timeliness of hydrogen deliveries. Subsections (HFS model)—(Electric power system model) describe models of the HFS, the HPS, and the electric power system, respectively. Subsection Objective function describes the objective function that minimizes the total operational and environmental cost. The scheduling problem is formulated as an MILP problem. Subsection Solution algorithm solves the problem using the branch-and-cut method.

# Overview of the scheduling problem

Based on [22], the IHTES considered in this paper is illustrated in Fig. 1. The hydrogen supply chain network comprises HFSs, HPSs, roads, and tube trailers that transport hydrogen from HPSs to HFSs in each scheduling period. The scheduling period is the work shift of the tube trailer drivers. The number of tube trailers to dispatch during each period and their routes are to be determined.

The network is coupled with the electric power grid via HPSs, where electric power, especially from renewable energy resources, can be utilized to produce hydrogen using electrolyzers. Moreover, the system-wide and generator constraints in the power grid should be satisfied.

Carbon emissions may originate from both transport and energy systems. The objective function is to minimize the total operational and environmental cost of IHTES.

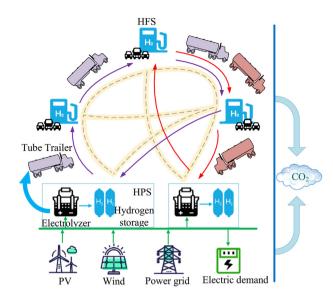


Fig. 1 - Structure of the IHTES

Building on recent studies [15,22], the constraints and objective function of the proposed low-carbon scheduling model are presented as follows.

# Hydrogen transport model

To consider the timeliness of hydrogen deliveries, hydrogen transport via tube trailers is modeled here as an extended vehicle routing problem with time windows [33–35].

To ensure the validity of routes, trailer *d* leaving station i can reach one station at most in scheduling period *T*, i.e.,

$$\sum_{i \in HS} x_{d,i,j,T} \le 1, \forall d, \forall i, \forall T.$$
 (1)

Note that there are two situations in which the left-hand side is equal to 0. If i is an HPS, (1) means that trailer d stays at the current HPS i in scheduling period T. If i is an HFS, (1) indicates that trailer d has not reached HFS i in period T.

Moreover, to ensure the continuity of routes, in scheduling period T, trailer *d* that arrives at hydrogen station *j* should also leave *j*, i.e.,

$$\sum_{i \in HS} x_{d,i,j,T} = \sum_{i \in HS} x_{d,j,i,T}, \forall d, \forall j, \forall T.$$
 (2)

If trailer d is scheduled, its hydrogen loaded in period T should not exceed the maximal value; otherwise, it will not be loaded, i.e.,

$$0 \le m_{d,T}^{Tr} \le \overline{m}_d^{Tr} \cdot \sum_{i \in HRS} x_{d,\varphi(d),j,T}, \forall d, \forall T.$$
(3)

In scheduling period T, the hydrogen loaded onto all trailers from HPS *k* should be equal to the hydrogen produced in this period minus the net hydrogen imported into storage at this HPS, i.e.,

$$\sum_{d \in \Phi^{Tr}(k)} m_{d,T}^{Tr} = \sum_{t \in \Phi^{Sc}(T)} \left( m_{k,t}^{HPS} - q_{k,t} \right), \forall k, \forall T. \tag{4}$$

In scheduling period T, if trailer d goes from station i to station j, then the arrival time of hydrogen station j is the arrival time at station i plus the routing time of the trailer; if trailer d does not visit i or j, such a temporal relationship is not applicable. Generally, a temporal relationship involving the logic condition is expressed using the Big M method [35]:

$$s_{d,i,T} + R_{i,j} / v_d - M \cdot (1 - x_{d,i,j,T}) \le s_{d,i,T}, \forall d, \forall i, \forall j, \forall T.$$
 (5)

Moreover, the above constraints can avoid sub-loops of trailer *d* in scheduling period T.

The arrival (delivery) time of trailer *d* at HFS *i* in period *T* should not be later than the corresponding latest delivery time required by HFS *i*, i.e.,

$$s_{d,i,T} - w_{d,i,T} \le u_{i,T}, \forall d, \forall i, \forall T, \tag{6}$$

where  $w_{d,i,t}$  is a non-negative slack variable that softens each constraint and represents the delay.

#### HFS model

The hydrogen stored (in hydrogen tanks) at HFS *i* in period T is the value in period T-1 plus the hydrogen transported minus the hydrogen consumption of the HFS, i.e.,

$$Q_{i,T}^{HFS} = Q_{i,T-1}^{HFS} + \sum_{d}^{N_d} m_{d,i,T}^{HFS} - m_{i,T}^{D}, \forall i, \forall T.$$
 (7)

The hydrogen in HFS i in period T should be within its upper and lower limits, i.e.,

$$Q_{i}^{HFS} \le Q_{i,T}^{HFS} \le \overline{Q}_{i}^{HFS}, \forall i, \forall T.$$
 (8)

The hydrogen transported to all HFSs from trailer d in period T equals the hydrogen loaded to this trailer, i.e.,

$$\sum_{i \in HFS} m_{d,i,T}^{HFS} = m_{d,T}^{Tr}, \forall d, \forall T.$$
(9)

However, if trailer d has not reached HFS j during this period, the hydrogen transported to HFS j from this trailer must be zero. This condition can be expressed as follows:

$$0 \le m_{d,j,T}^{HFS} \le \overline{m}_d^{Tr} \cdot \sum_{i = HS} x_{d,i,j,T}, \forall j, \forall d, \forall T.$$
 (10)

Note that  $\overline{m}_d^{\text{Tr}}$  is essentially used as Big M in constraints (10) given (3) and (9).

# HPS model

The conversion from electricity to hydrogen is calculated by the following equation:

$$\kappa \cdot p_{bt}^{H} = m_{bt}^{HPS}, \forall k, \forall t, \tag{11}$$

where the electricity-to-hydrogen conversion rate  $\kappa$  also takes the electricity consumption for hydrogen compression at a certain pressure level into consideration.

The hydrogen produced at HPS k at time t should be within zero and its maximal value, i.e.,

$$0 \le m_{k,t}^{HPS} \le \overline{m}_k^{HPS}, \forall k, \forall t.$$
 (12)

The hydrogen stored at HPS k at time t is the value at time t-1 plus the net hydrogen imported into storage at time t, i.e.,

$$Q_{k,t}^{HPS} = Q_{k,t-1}^{HPS} + q_{k,t}, \forall k, \forall t,$$
(13)

where the net hydrogen imported into storage  $q_{k,t}$  equals the hydrogen imported minus the hydrogen exported.

The stored hydrogen and net imported hydrogen should be within their corresponding limits, i.e.,

$$Q_{h}^{HPS} \le Q_{h,t}^{HPS} \le \overline{Q}_{h}^{HPS}, \forall k, \forall t, \tag{14}$$

$$-q_{b}^{\mathrm{Ex}} < q_{k,t} < q_{b}^{\mathrm{Im}}, \, \forall \, k, \, \forall \, t. \tag{15}$$

#### Electric power system model

The power balance constraint on node b at hour t is the output power of the thermal generators and renewable energy resources on this node minus the electricity demand, and the electric power consumed by the HPSs is equal to the total outflow of the node minus the total inflow, i.e.,

$$\sum_{g \in \Phi^{G}(b)} p_{g,t}^{G} + \sum_{r \in \Phi^{Re}(b)} p_{r,t}^{Re} - p_{b,t}^{D} - \sum_{k \in \Phi^{HPS}(b)} p_{k,t}^{H} = \sum_{l:\alpha(l)=b} f_{l,t} - \sum_{l:\beta(l)=b} f_{l,t}, \forall b, \forall t.$$

Constraints of generators are from the unit commitment problem [36]:

$$z_{g,t}\underline{P}_{q} \le p_{a,t}^{G} \le z_{g,t}\overline{P}_{g}, \forall g, \forall t, \tag{17}$$

$$-\Delta_q \le p_{at}^G - p_{at-1}^G \le \Delta_q, \forall g, \forall t, \tag{18}$$

$$z_{q,t} - z_{q,t-1} = y_{q,t}^{SU} - y_{q,t}^{SD}, \forall g, \forall t.$$
 (19)

Constraints (17) are generator capacity constraints, and constraints (18) are ramp rate constraints. The relationship among commitment, startup, and shutdown decisions is expressed in (19).

The output power of renewable energy resource *r* at hour t should be within zero and its predicted value at this hour, i.e.,

$$0 < p_{r+}^{Re} < \widehat{p}_{r+}^{Re}, \forall r, \forall t. \tag{20}$$

The solar/wind power is curtailed when its output power is less than the predicted value.

For transmission lines, the transmission capacity constraints with DC power flow calculated using the voltage phase angles [37] are provided below:

$$-\overline{f}_{l} \leq f_{l,t} = \frac{\theta_{\alpha(l),t} - \theta_{\beta(l),t}}{X_{l}} \leq \overline{f}_{l}, \forall l, \forall t.$$
 (21)

# Objective function

The objective function is to minimize the total operational and environmental cost of the IHTES.

$$\min F = F^{H} + F^{El} + F^{Em}. \tag{22}$$

where  $F^H$  (\$) denotes the operational cost of the hydrogen supply chain network,  $F^{El}$  (\$) denotes the operational cost of

the electric power grid, and  $F^{Em}$  (\$) denotes the cost of the carbon emissions.

The operational cost of the hydrogen supply chain network includes the labor cost of trailer drivers  $F^{Dr}$  (\$), routing cost  $F^{R}$  (\$), and penalty cost for delay  $F^{P}$  (\$), i.e.,

$$F^{H} = F^{Dr} + F^{R} + F^{P}. {(23)}$$

The labor cost is the total fixed payment to all scheduled hydrogen trailers for their scheduled periods, i.e.,

$$F^{Dr} = C^{Dr} \sum_{T}^{N_T} n_T, \tag{24}$$

where  $n_T$  indicates the number of trailers scheduled in period T and can be calculated as the total number of trailers leaving all hydrogen production stations,

$$n_{T} = \sum_{k \in HPSd \in \Phi_{D}(k)} \sum_{i \in HRS} x_{d,k,i,T}, \forall T.$$

$$(25)$$

The routing cost is based on distances traveled by trailers:

$$F^{R} = C^{R} \sum_{T}^{N_{T}} \sum_{d}^{N_{d}} \sum_{i}^{N_{HS}} \sum_{j}^{N_{HS}} R_{i,j} \mathbf{x}_{d,i,j,T}.$$
 (26)

The penalty cost for delay is calculated when trailers do not arrive on time:

$$F^{P} = C^{P} \sum_{T}^{N_{T}} \sum_{d}^{N_{d}} \sum_{i}^{N_{HFS}} w_{d,i,T}.$$
 (27)

The operational cost of the electric power system is the sum of the generation and maintenance, no-load, startup, and shutdown costs of all generators, plus the operation and maintenance of renewable energy resources, i.e.,

$$F^{El} = \sum_{g}^{N_g} \sum_{t}^{N_t} \left( C_g p_{g,t}^G + C_g^{NL} z_{g,t} + C_g^{SU} y_{g,t}^{SU} + C_g^{SD} y_{g,t}^{SD} \right) + \sum_{r}^{N_r} \sum_{t}^{N_t} C_r^{Re} p_{r,t}^{Re}.$$
(28)

Notably, the depreciation of generators and renewable energy resources in the long term can be considered in the corresponding maintenance costs. The depreciation of the electrolyzers and other hydrogen-related devices can be considered similarly and are not modeled here for simplicity.

The cost of carbon emissions entails the emission cost from generators and that from trailers, i.e.,

$$F^{Em} = C^{Em} \left( e^{G} \sum_{g}^{N_{g}} \sum_{t}^{N_{t}} p_{g,t}^{G} + e^{Tr} \sum_{T}^{N_{T}} \sum_{d}^{N_{d}} \sum_{i}^{N_{HS}} \sum_{j}^{N_{HS}} R_{i,j} x_{d,i,j,T} \right). \tag{29}$$

The aforementioned low-carbon scheduling model of the IHTES is formulated as an MILP problem. The total operational and environmental cost is minimized by coordinating the hydrogen supply chain network and electric power system. Since renewable power generation with zero emissions is promoted in co-optimization, solar/wind curtailment is not directly penalized in the objective function.

# Solution algorithm

The above MILP problem can be solved using the branch-and-cut method [38,39], which synergistically combines the branch-and-bound and cutting-plane methods. The branch-and-bound algorithm solves a series of linear programming relaxations as lower bounds of the MILP problem for intelligent enumeration of possible candidate solutions in a search tree. Cutting planes are constraints added to the model to eliminate non-integer solutions, and can generally reduce the number of branches in the branch-and-bound search tree. The branch-and-cut method guarantees the optimality and has been applied to solve various MILP problems. Commercial solvers containing the branch-and-cut method, such as Gurobi [38] and CPLEX [39], make it convenient to solve various MILP problems.

Moreover, for computational efficiency, the Big M in constraints (5) should be selected properly to shrink the search space of the branch-and-cut method. If the value of M is too big, the linear programming relaxations may not be able to provide useful lower bounds for the algorithm. Based on (5), the following inequality should hold,

$$M \ge S_{d,i,T} - S_{d,j,T} + R_{i,j}/\nu_d, \forall d, \forall i, \forall j, \forall T.$$
(30)

As a result, the minimum valid value of M should be the maximum value of the right-hand-side of (30), which can be obtained as follows,

$$\max(s_{d,i,T} - s_{d,j,T} + R_{i,j} / \upsilon_d) = |\Phi^{Sc}(T)| + \max(R_{i,j} / \upsilon_d), \tag{31}$$

where  $|\Phi^{Sc}(T)|$  is the number of hours in scheduling period T. With properly selected values of the Big M, the MILP low-carbon scheduling problem can be efficiently solved.

#### Case studies

In this section, case studies are presented to illustrate and validate the proposed model, and demonstrate the computational efficiency of our approach.

# Testing system and enviroment

The testing system comprised a modified IEEE 6-node electric power system [40] and a hydrogen supply chain network with two HPSs and six HFSs, as shown in Fig. 2. The optimization horizon contains 24 h and three scheduling periods. Scheduling Period 1 is from Hour 6 (5:00–5:59) to Hour 11, Period 2 from Hour 12 to Hour 17, and Period 3 from Hour 18 to Hour 23.

The total electricity demand with an hourly pattern for a winter weekday from the IEEE RTS-96 system [41] is shown in Fig. 3. A PV power plant is added to Node 5, and a wind farm is added to Node 3. Hourly PV and wind generation data from Ref. [42] are shown in Figs. 4 and 5, respectively. The operation and maintenance cost coefficients of PV and wind are \$4.69/ MWh and \$9.38/MWh, respectively [43]. The parameters of the generators in Ref. [40] are listed in Table 1. The parameters of the HPSs and HFSs based on [22] are presented in Tables 2 and

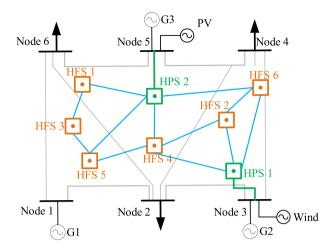


Fig. 2 - Topology of the testing system.

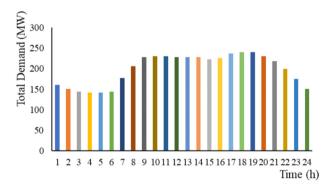


Fig. 3 - Hourly electricity demand curve.

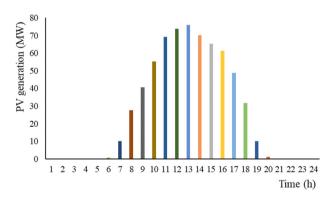


Fig. 4 - Hourly PV generation curve.

3, respectively. The hydrogen demands of the HFSs for the three periods are illustrated in Fig. 6. The latest delivery times required by the HFSs are listed in Table 4. Trailers 1, 2 and 3 depart from HPS 1, and Trailers 4, 5 and 6 depart from HPS 2. The speed of all trailers is 30 km/h. The electricity-to-hydrogen conversion rate of each HPS considering the

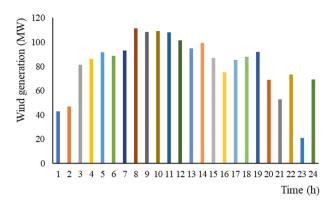


Fig. 5 – Hourly wind generation curve.

Table 1 – Generator parameters.					
Generator	Node	Minimal powe output (MW)		nal power ut (MW)	
G1	1	20		150	
G2	3	50	:	200	
G3	5	100	;	300	
Generator	Ramp rate (MW/h)	Generation and maintenance cost (\$/MWh)	Startup/ shutdown cost (\$)	No-load cost (\$)	
G1	50	7.38	173	50	
G2	40	6.85	412	40	
G3	15	5.61	60	60	

Table	Table 2 $-$ HPS parameters.					
HPS	Minimum hydrogen level (kg)	Maximum hydrogen level (kg)	Limit of hydrogen imported (kg)	Limit of hydrogen exported (kg)		
1 2	200 400	1200 1600	1200 1600	1200 1600		

Table 3	Table 3 — HFS parameters.			
HFS	Minimum hydrogen level (kg)	Maximum hydrogen level (kg)		
1	100	600		
2	300	1000		
3	200	600		
4	100	600		
5	150	800		
6	120	600		

electricity consumption for hydrogen compression at a certain pressure level is 16.46 kg/MWh. The routing cost coefficient of the tube trailers is \$6.5/km. The penalty cost coefficient for delay is \$300/h.

The carbon emission coefficient of the generators is 572 kg/MWh [44], and the carbon emission coefficient of tube trailers is 0.12 kg/km [27]. The cost coefficient of carbon emissions is \$0.024/kg [44].

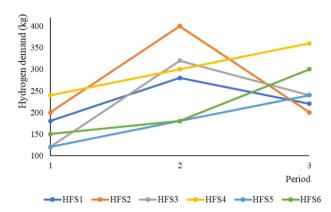


Fig. 6 - Hydrogen demand curves of HFSs.

Table 4 $-$ Latest delivery times required by HFSs.				
	HFS 1	HFS 2	HFS 3	
Period 1 Period 2 Period 3	6: 30 12: 20 18: 50	6: 00 12: 40 18: 30	6: 20 12: 30 19: 00	
	HFS 4	HFS 5	HFS 6	
Period 1 Period 2 Period 3	6: 00 13: 30 19: 00	6: 30 13: 30 19:30	6: 30 11: 50 19: 45	

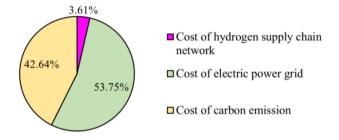


Fig. 7 - Pie chart of costs.

Our scheduling model is implemented in Python and solved using Gurobi 9.0.3 [38]. The relative mixed-integer programming gap required to stop the algorithm is 0.01%. Numerical experiments are conducted on a PC with a 6-core 12-thread i5-10400 CPU at 2.90 GHz and 16 GB of memory.

#### Results and illustration of our model

In the optimal solution, the total cost is \$69,687.88. The operational cost of the hydrogen supply chain network is \$2514.48 (3.61% of the total cost), the operational cost of the electric power grid is \$37,460.2 (53.75%), and the cost of carbon emissions is \$29,713.2 (42.64%), with a total carbon emission of  $1.238 \times 10^6$  kg. A pie chart of the costs is shown in Fig. 7.

The power output curves of generators are plotted in Fig. 8. It appears that G3 is offline for all hours because its ramp rate is too small to satisfy the intertemporal volatility of electricity

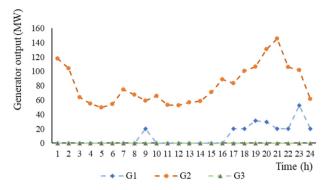


Fig. 8 - Power output curves of generators.

and hydrogen demands. G2 is online for all hours since it has a relatively large ramp rate, the smallest no-load cost among the three generators, and a lower generation and maintenance cost than G1. G1 appears to be online at Hour 9 and from Hours 17 to 24.

The optimal number of scheduled tube trailers and routing paths for each scheduling period are listed in Table 5. There are three trailers scheduled for Period 1, two for Period 2, and one for Period 3. Since hydrogen can be stored in HFSs, more hydrogen is delivered in earlier periods to reduce the labor and routing costs of transporting hydrogen in later periods.

Consider Period 2 as an example, one tube trailer sets out from HPS 1, visits HFSs 4, 2 and 6, and finally returns to HPS 1. From the topology in Fig. 2, it can be observed that HFS 2 is much closer to HPS 1 than to HPS 2, so HFS 2 is supplied by HPS 1. HFS 4 (or 6) has similar distances from HPS1 and from HPS 2, so HFS 4 (or 6) can be supplied by either HPS. Another tube trailer sets out from HPS 2, visits HFSs 5, 3 and 1, and then returns to HPS 2. HFSs 1, 3 and 5 are much closer to HPS 2 than to HPS 1, so they are all supplied by HPS 2.

The delivery times of the tube trailers are presented in Table 6. Evidently, all HFSs are delivered on time. Consider Trailer 1 in Period 2 as an example: It can be observed that the order and times of delivering HFSs 4, 2, and 6 are consistent with the latest delivery times required in Table 4.

# Effect of emission cost

The effectiveness of considering the emission cost in the objective function is validated. The costs and carbon emissions considering the emission cost are compared with the corresponding values without considering the emission cost in Table 7.

Evidently, although the total operational cost without considering the emission cost is lower than that considering the emission cost, the total cost, \$87,428.36, is much higher than \$69,687.88 with a co-optimized emission cost. The reason is that  $2.371 \times 10^6$  kg of carbon emissions are produced at an emission cost of \$56,905.68 when the emission cost is not

Table 5 — Scheduled number of tuber trailers and routing paths.			
Scheduling period	No. of trailers	Scheduled routes	
1	3	HPS1→HFS2→HFS6→HPS1, HPS2→HFS4→HFS5→HPS2, HPS2→HFS1→HFS3→HPS2	
2	2	HPS1 $\rightarrow$ HFS4 $\rightarrow$ HFS2 $\rightarrow$ HFS6 $\rightarrow$ HPS1, HPS2 $\rightarrow$ HFS5 $\rightarrow$ HFS3 $\rightarrow$ HFS1 $\rightarrow$ HPS2	
3	1	$HPS2 \rightarrow HFS6 \rightarrow HPS2$	

Table 6 – Results of delivery times	5.	
Scheduling period	Trailer	Delivery time
1	1	HFS2:5:13; HFS6: 5:27
	4	HFS4: 5:16; HFS5:5:31
	5	HFS1: 5:18; HFS3:5:34
2	1	HFS4: 11:20; HFS2: 11:38; HFS6: 11:52
	4	HFS5: 11:24; HFS3: 11:37; HFS1: 11:53
3	4	HFS6: 17:25

Table 7 — Comparison of costs and carbon emissions.			
	W/o emission cost	With emission cost	
Total cost (\$)	87,428.36	69,687.88	
Total operational cost (\$)	30,522.68	39,974.68	
F <sup>El</sup> (\$)	28,008.2	37,460.2	
F <sup>H</sup> (\$)	2514.48	2514.48	
F <sup>Em</sup> (\$)	56,905.68	29,713.2	
Carbon emission (kg)	$2.371 \times 10^{6}$	$1.238 \times 10^{6}$	

Table 8 — Ti	Table 8 $-$ Tight latest delivery times required by HFSs.				
	HFS 1	HFS 2	HFS 3		
Period 1	6: 30	6: 00	5: 30		
Period 2	11: 40	11: 30	12: 00		
Period 3	18: 30	18: 30	19: 00		
	HFS 4	HFS 5	HFS 6		
Period 1	6: 30	6: 00	6: 30		
Period 2	11: 24	11: 24	11: 30		
Period 3	19: 00	19: 00	18: 00		

considered in the optimization, and the carbon emissions are reduced by 47.8% when the emission cost is co-optimized.

# Effect of hydrogen delivery timeliness

It turns out that the latest delivery times required by HFSs in Table 4 are loose, so the results are the same with or without considering the timeliness of hydrogen deliveries in the hydrogen transport model.

To validate the effectiveness of modeling the hydrogen delivery timeliness, another tight delivery-time scenario with the latest delivery times required by the HFSs provided in Table 8 is also tested.

When the timeliness of hydrogen deliveries is not modeled, the results remain the same as those in Tables 5 and 6 It can be observed that in Scheduling Period 1, Trailer 3 is late at HFS 3 by 4 min. In Scheduling Period 2, Trailer 1 is late at HFSs 2 and 6 by eight and 22 min, respectively, and Trailer 2 is late at HFS1 by 13 min.

When the timeliness of hydrogen deliveries is modeled, the optimal number of scheduled tube trailers and routing paths for each scheduling period are listed in Table 9, and the delivery times of the tube trailers are listed in Table 10. It can be observed that delay only occurs in Scheduling Period 2, in which Trailer 2 is late at HFS 5 by 7 min.

The costs and carbon emissions with and without modeling the timeliness of hydrogen deliveries are compared in Table 11. Although the total cost of the entire IHTES system

Table 11 - Comparison of delivery times in the tight delivery-time scenario. W/o timeliness With timeliness Total cost (\$) 69922.88 69848.2 Total operational cost (\$) 40,209.68 40110.04 F<sup>El</sup> (\$) 37,460.2 37.472.7 F<sup>H</sup> (\$) 2749 48 2637 34 Penalty cost (\$) 235 35 F<sup>Em</sup> (\$) 29.713.2 29.738.16  $1.238\times10^6$  $1.239\times10^6$ Carbon emission (kg)

is only reduced slightly by modeling the timeliness, the operational cost of the hydrogen supply chain network considering the penalty cost for delay is reduced by 7.3%. The reason is that the penalty cost is reduced from \$235 to \$35 when the timeliness is modeled.

# Effect of different fossil fuel prices

To investigate the impacts of different fossil fuel prices on scheduling solutions, the cost coefficients of generators (in Table 1) are doubled to mimic a scenario when fossil fuel prices increase, and are cut into half to mimic another scenario when fossil fuel prices decrease.

At double generator costs, the total cost is \$85618.88. At half the generator costs, the total cost is \$61722.48. Pie charts in Fig. 9 illustrate the breakdown of these costs. It appears that at double generator costs, the operational cost of the electric power grid increases to 62.36% of the total cost, compared to 53.75% in Fig. 7. The cost percentages of the hydrogen supply chain network and carbon emissions decrease. The opposite situation can be observed at half the generator costs.

### Computational efficiency of our approach

The MILP model with the testing system has 2911 rows, 3069 columns including 1749 continuous variables and 1320 integer variables, and 10,699 non-zeros.

Table 9 $-$ Scheduled number of tuber trailers and routing paths in the tight delivery-time scenario.			
Scheduling period	No. of trailers	Scheduled routes	
1	3	HPS1→HFS6→HFS2→HPS1,	
		$HPS2 \rightarrow HFS5 \rightarrow HFS4 \rightarrow HPS2$ ,	
		$HPS2 \rightarrow HFS3 \rightarrow HFS1 \rightarrow HPS2$	
2	2	$HPS1 \rightarrow HFS2 \rightarrow HFS6 \rightarrow HPS1$ ,	
		$HPS2 \rightarrow HFS4 \rightarrow HFS5 \rightarrow HFS3 \rightarrow HPS2$	
3	1	$HPS2 \rightarrow HFS6 \rightarrow HFS4 \rightarrow HFS1 \rightarrow HPS2$	

Table 10 — Results of delivery times in the tight delivery-time scenario.		
Scheduling period	Trailer	Delivery time
1	1	HFS6:5:24; HFS2: 5:38
	4	HFS5: 5:24; HFS4:5:39
	5	HFS3: 5:25; HFS1:5:41
2	1	HFS2: 11:13; HFS6: 11:27
	4	HFS4: 11:16; HFS5: 11:31; HFS3: 11:43
3	4	HFS6: 17:25; HFS4: 17:56; HFS1: 18:23

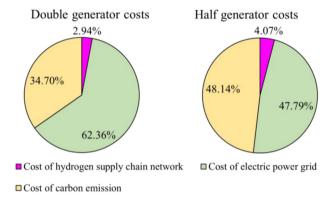


Fig. 9 - Results of different generation costs.

Table 12 — Computational performance results.				
Big M	Total cost (\$)	Solution time (s)	No. of nodes	
7	69,687.88	12.75	17,619	
70	69,687.88	17.46	21,655	
700	69,687.88	18.16	26,612	

The minimum valid value of the Big M in (5) can be calculated as 6.92 (hour) based on (31). Consequently, the value of 7 is selected as a proper choice for the Big M. Larger values of 70 and 700 are also tested for comparison. Computational performance results of our approach with different Big M values are summarized in Table 12.

For all valid Big M values, the total costs are the same, \$69,687.88. It takes 12.75, 17.46, and 18.16 s to solve the scheduling problem with 7, 70, and 700 as the Big M, respectively. In other words, the properly selected Big M value in the MILP scheduling problem can reduce the solution time by 29.8% (= (18.16-12.75)/18.16). The reason is that a smaller Big M value can tighten the MILP formulation to reduce the number of nodes that need to be explored by the branch-and-cut method.

# Conclusion

This paper develops a low-carbon scheduling approach for IHTES. The total operational and environmental cost is minimized. Hydrogen transport via tube trailers is modeled as an extended vehicle routing problem with time windows, and delays are penalized. The scheduling problem is formulated as an MILP problem so that it can be efficiently solved using the branch-and-cut method. Case studies illustrate and validate the proposed model, and demonstrate the computational efficiency of our approach.

The main results of this paper are as follows:

 Carbon emissions are reduced by 47.8% when the emission cost is co-optimized with the operational cost compared to the operational cost optimization without emission cost.

- The operational cost of the hydrogen supply chain network considering the penalty cost for delay is reduced by 7.3% when the timeliness of hydrogen deliveries is modeled.
- The MILP scheduling problem with the properly selected Big M value can reduce the solution time by 29.8%.

This study sheds light on the modeling and solution of complicated coupling networks. Future research directions include the explicit modeling of renewable uncertainty through stochastic programming [15,22], robust optimization [40,45], or interval optimization [36] to improve the accuracy and security of scheduling strategies under high penetrations of renewables. Moreover, data-driven machine learning methods may be used to further improve the computational efficiency.

# Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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