1. Facility (NCD, PCU, ALI, CES, etc. ):  
   HGX

2) How the issue is impacting the production? (total stop, slowness):

Slowin gluin line

3) A workaround is possible? (YES/NO):  
no

4) What is impacted (all factory, production line, workstation):  
MX1 gluing

5) Which System or Application is impacted? (SAP, MES, PA.net, etc.):  
MES

6) Is the network (Cabled or Wireless) working normally and with normal speed? (YES/NO/I DON’T KNOW):  
cable

7) Please provide a general description of the issue:  
Starting production order takes minutes ( time today 14.20)

8) Please enter attachments