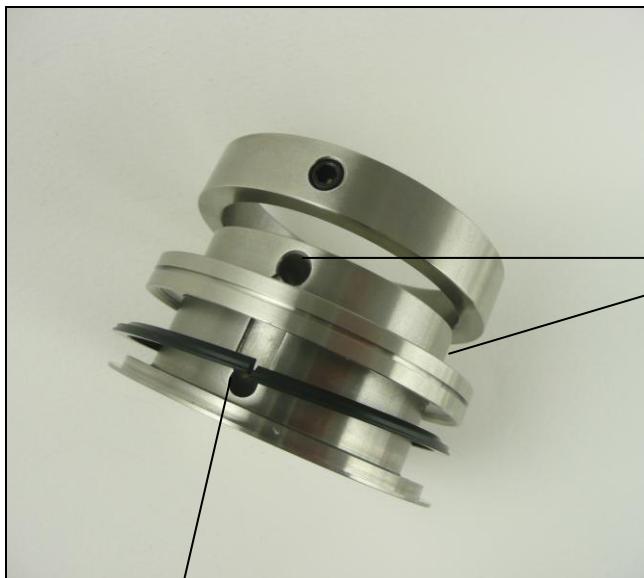


Installation tips for the Muller Pantera



Top Shaft Unit

2 x Extra security
shaft fixing
screws

With the cover stock still gripped
between the units tighten the fixing
screws.

The machine is now ready to run.



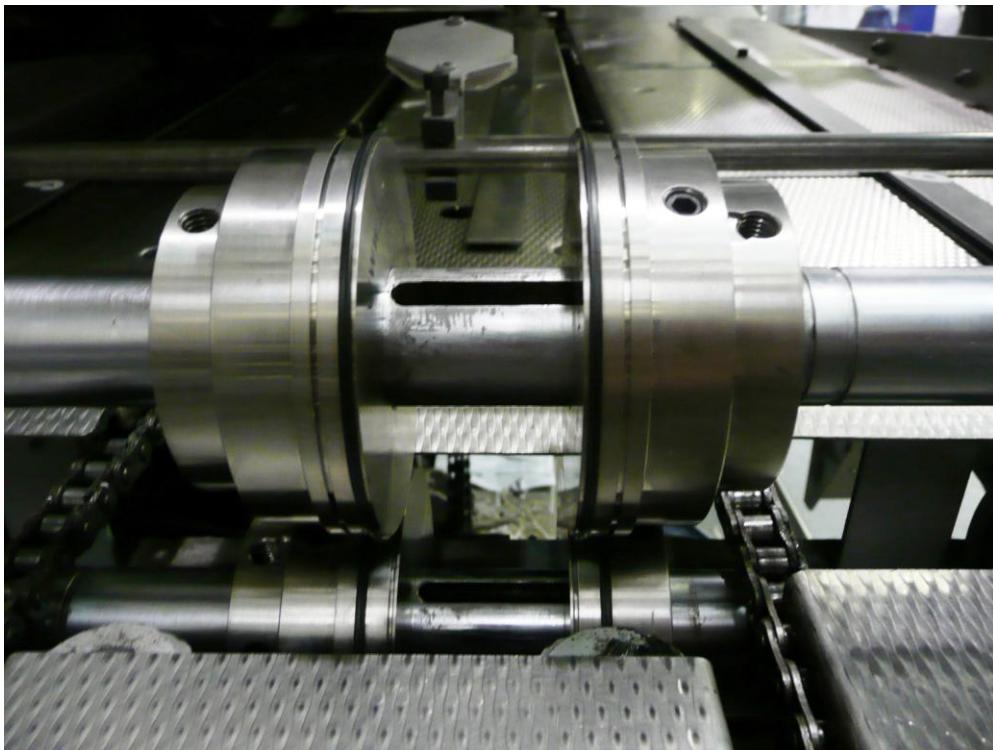
Original inner
shaft fixing
screws required.

Muller Martini
parts code
1580.2072.4

To stop damage to the nylon crease ribs please remove before installing on to
the crease shafts.



Bottom right side shaft
unit



With the Nylon crease ribs locked into the crease units align the bottom shaft crease units with the rear of the clamp and tighten the bottom fixing screws.

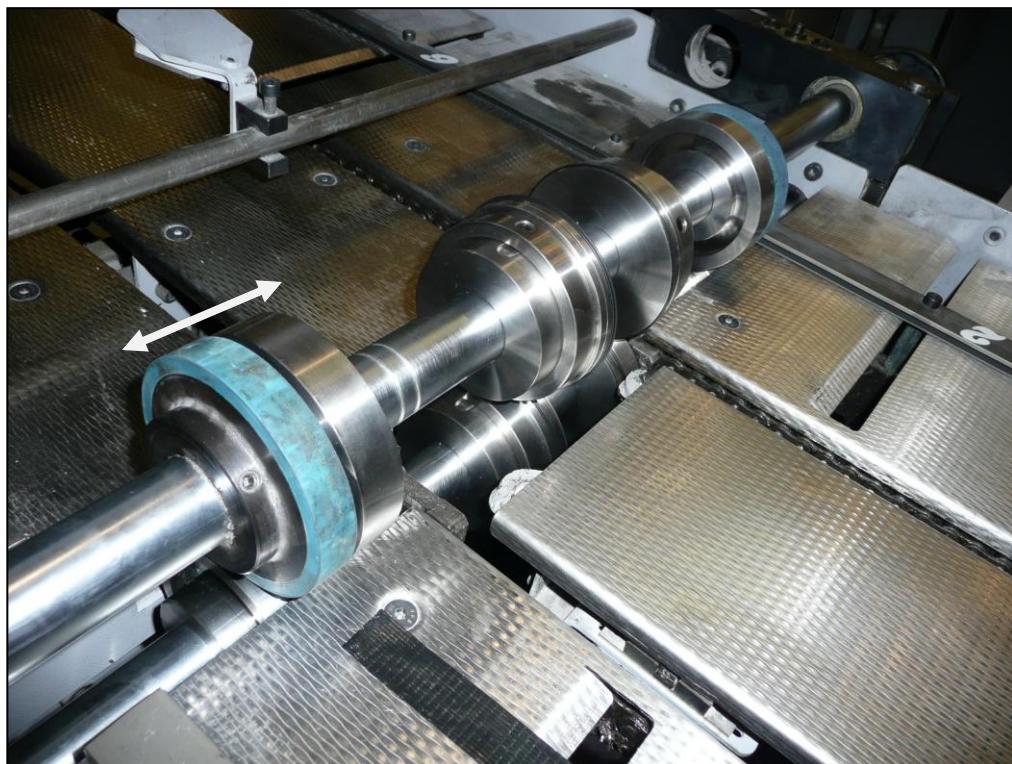
Place the nylon crease ribs inside the female channels.

DO NOT TIGHTEN THE TOP CREASE UNITS

Place a sheet of cover stock between the top and bottoms crease units. Slowly run the machine until the top shaft fixing screws become accessible.

As the cover travels through the crease units the loosened top crease units will automatically centralise to the optimum creasing position.

With the cover stock still trapped between the crease units tighten the top crease units.



Align the top and bottom metal support collars together. Place a sheet of 100gsm paper between the support collars and slowly lower the top shaft down until a light grip is achieved. Slide the top metal collar away and then position the original rubber support collar above the bottom metal support collar. Slowly lower the top shaft down until the support collars until there is a slight grip

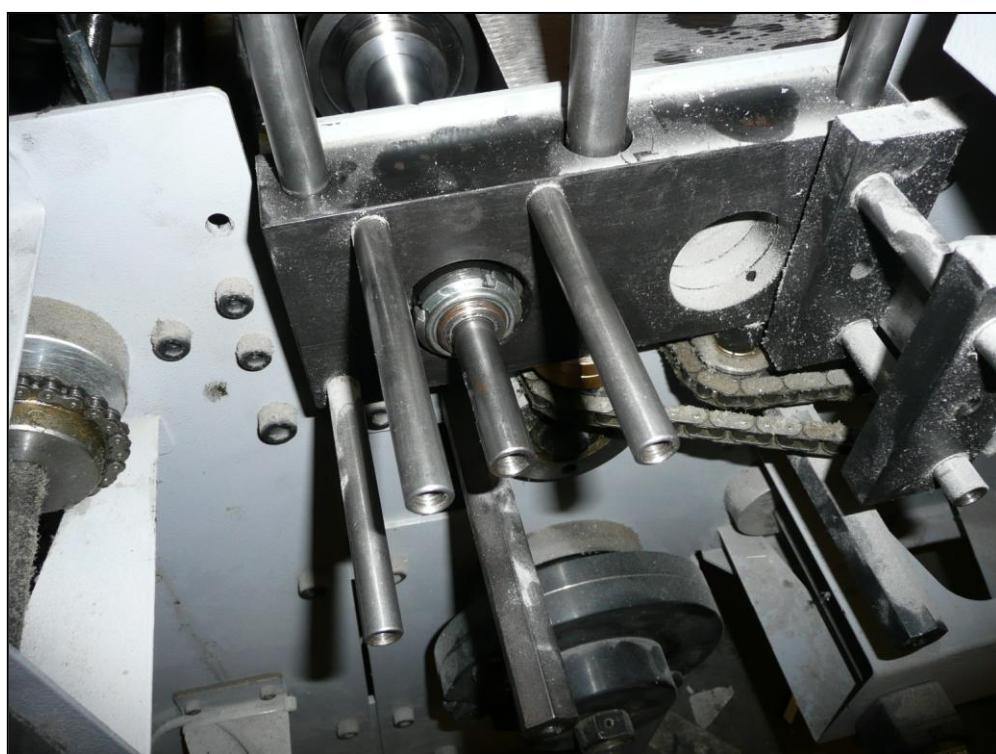
The machine is now ready to run

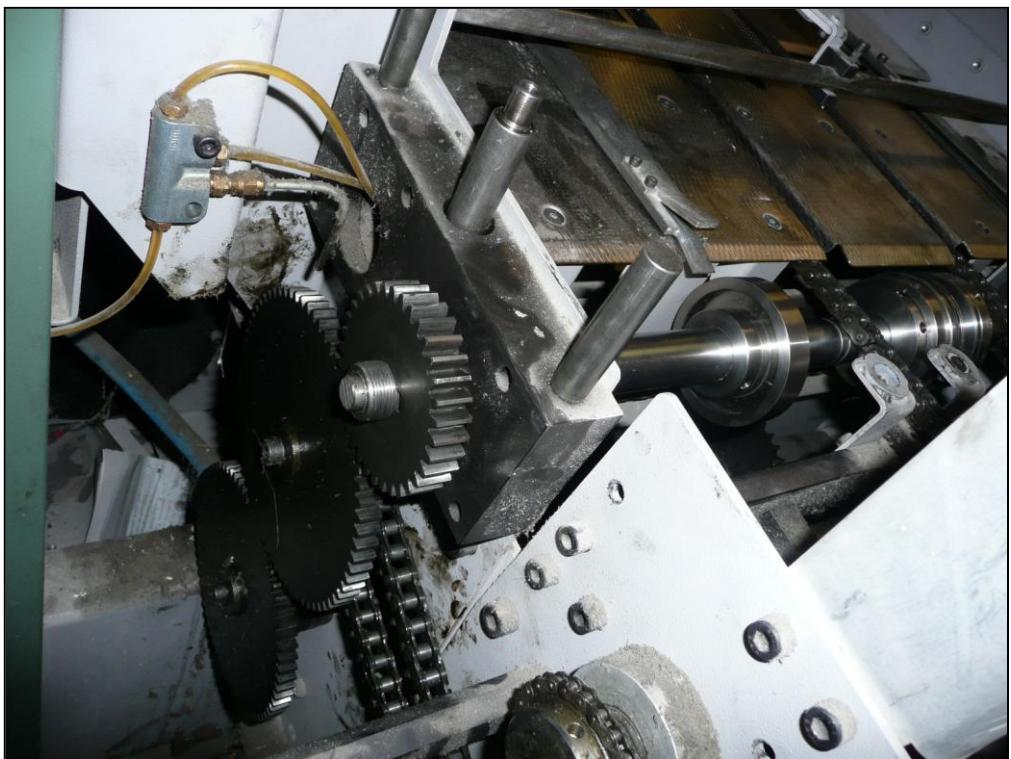
Bottom shaft
Left side

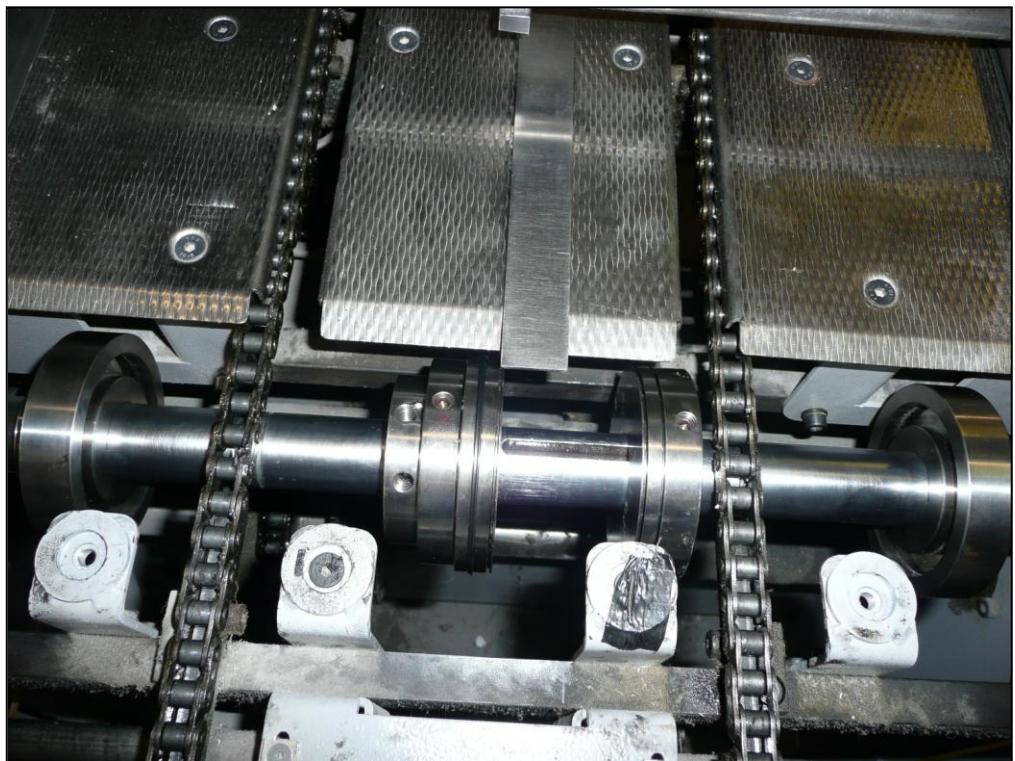


Bottom shaft
Right side









Top Shaft
Right side

