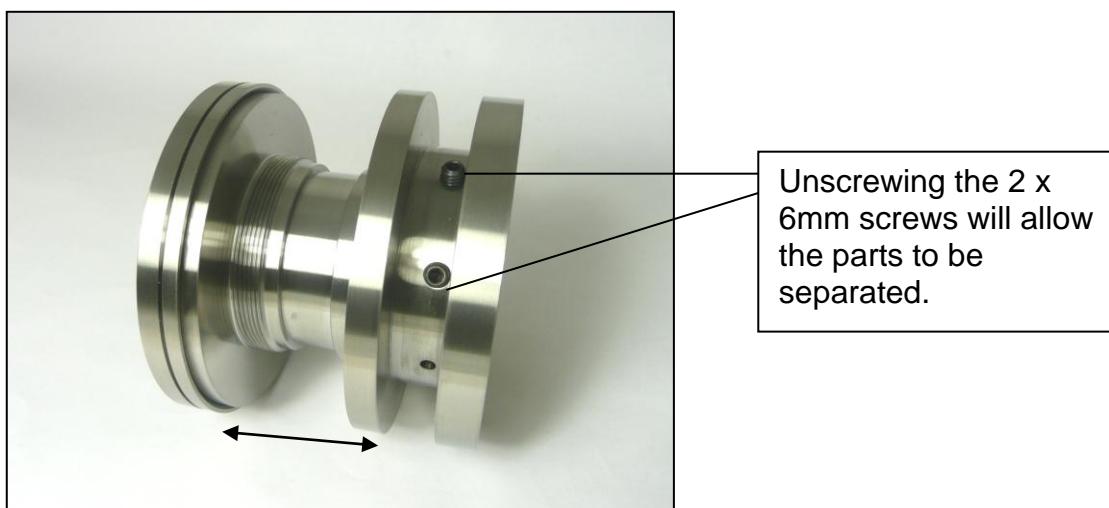
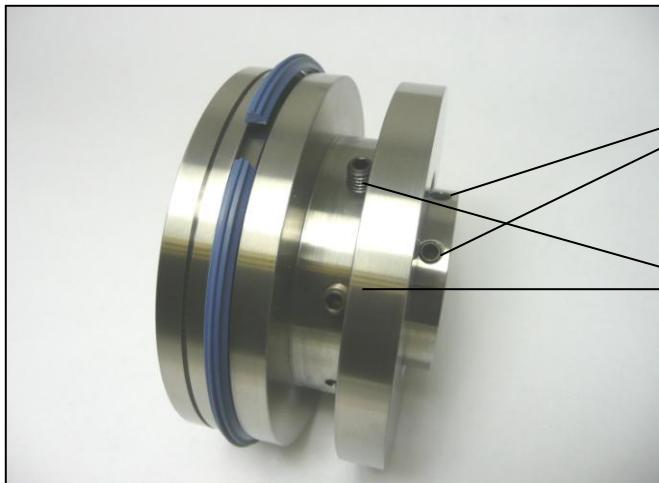


Installation Instructions

Wohlenberg Binder

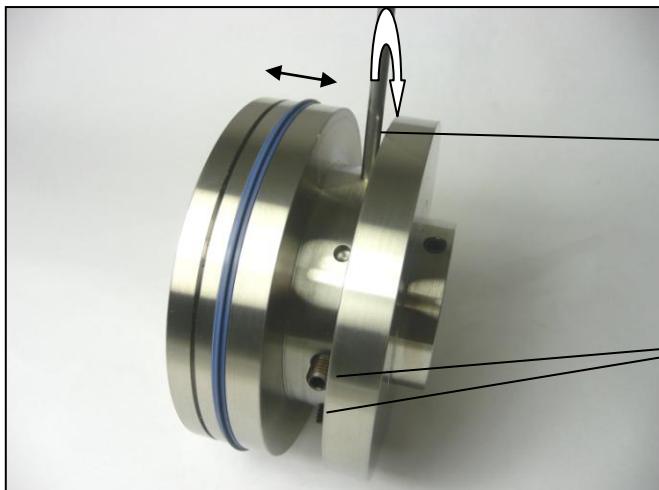
30mm shaft & 98mm outer diameter
With a 6mm fixed hinge





Tighten the 2x6mm screws firmly to the shaft

With the 2 x 6mm inside screws loosened unscrew the 2 crease rib holders until the gap is large enough to remove the crease rib.



Hand screw the holders together.

Place the small bar in any of the small 6mm holes and tighten the holders firmly together.

Tighten the 2 x 6mm screws to hold the clamped devices firmly together.



Crease Ribs

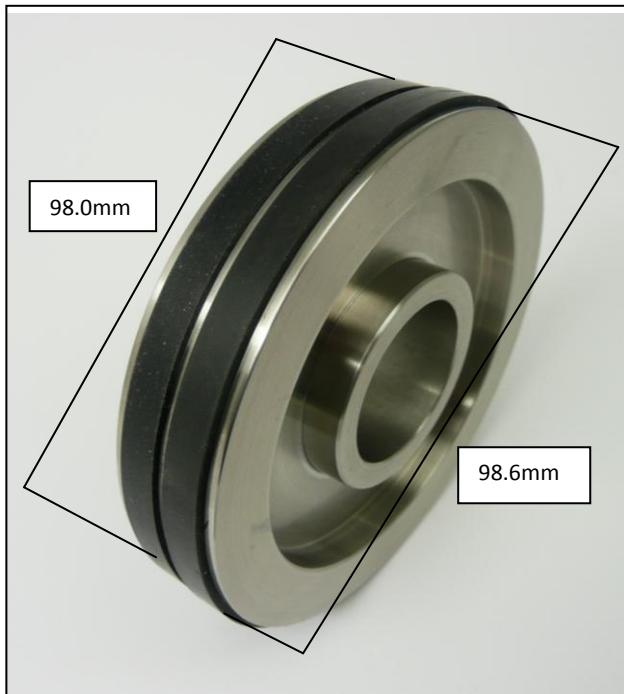
Orange light crease

Blue medium crease

Yellow heavy

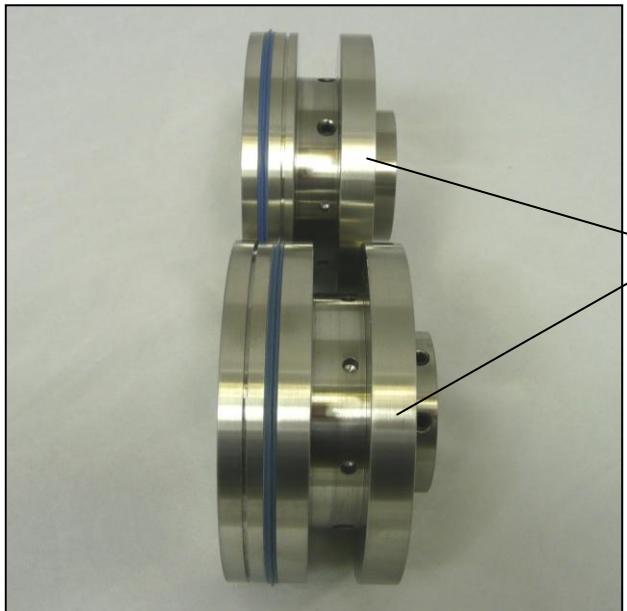
Nylon Crease Ribs

Black heavy



The 4 **TOP** support collars have 2 sizes of outer diameter grippers built in to the same collar

2 different amounts of grip can be achieved by using each gripper separately
Use the original all metal bottom support collars



The metal collars guide the covers through the creasing units they are not designed to grip the cover stock.



Photo showing the assembly of the crease units before installation
Top shafts use the gripper support collars
To stop damage please remove crease ribs before installation

Installing the bottom shaft parts

Select the correct colour coded split crease ribs and attach them on to the holder.
Align a bottom crease unit with the edge of the book clamp and tighten the fixing screws. Align the remaining bottom crease unit into the desired position and tighten the fixing screw.

Installing the top shaft parts

It is important to use the Technifold top gripper support collars and the original plain metal bottom support collars.

Once the crease units are on the shafts insert the split crease ribs into the units.

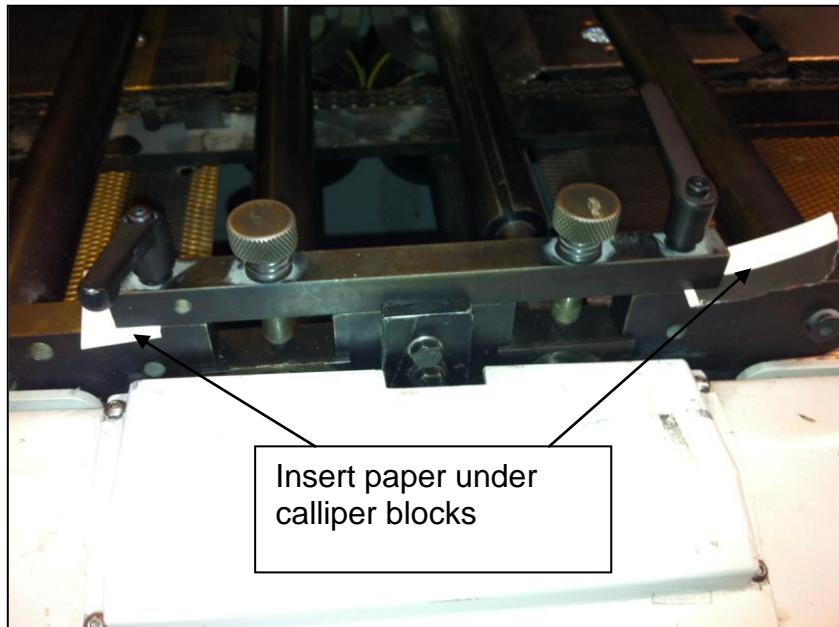
To achieve the correct grip between the support collars, align the top and bottom collars together. Equal gentle pressure should be achieved on each collar.

As the top shaft is being lowered, slide the male rib protrusions into the corresponding female channels.

Slowly run a sheet of cover stock between the crease units. As the cover stock rotates through the crease units the loose top crease units automatically

centralise to the optimum crease position. Tighten down the fixings screws when the crease unit fixing screws come into view.

To achieve the optimum crease position the crease ribs must locate into the centre of the female channels.



To finely set the calliper pressure for the first time, it may be advantageous to insert 80gsm paper between the blocks as shown above. When setting for different weights of stock simply insert the correct stock into the 4 calliper blocks and the setting will automatically be set to the correct pressure.

