

# Installation instructions

## Wohlenberg binder

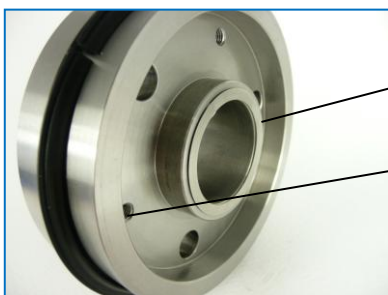
with a fixed 6mm hinge



To fit a Wohlenberg Binder with a 30mm shaft & 98mm outer diameter Collar



Slide the parts apart to remove and change the creasing ribs

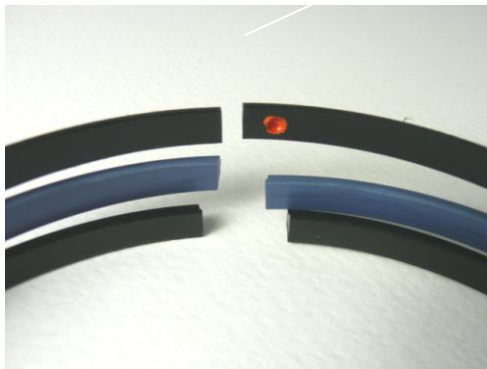


The spacer washer is clamped between the 2 creasing parts.

Only use the 12 side clamping bolts if you wish to clamp the devices firmly together.

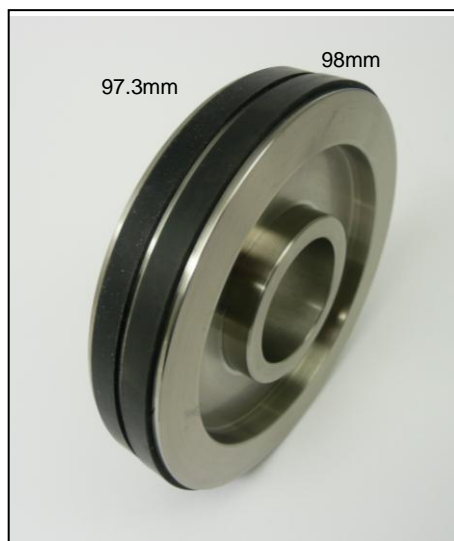


Removal of the Split  
Creasing Rib



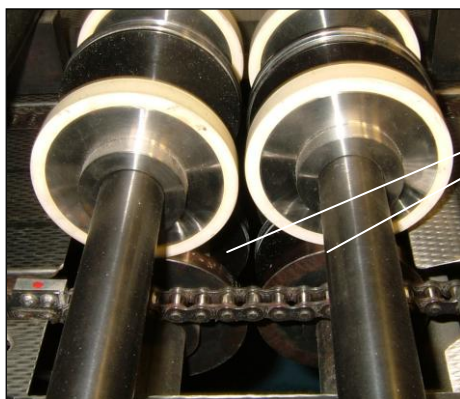
## Crease ribs

**Orange dot** nylon light crease  
**Blue rubber** medium crease  
**Black nylon** heavy



The **TOP** support collars have 2  
sizes of outer diameter grippers  
built in to the same collar  
97.3mm & 98mm

2 different amounts of grip can  
be achieved by using each  
gripper separately



Use the original **BOTTOM** shaft  
support collars

## Installing the bottom shaft parts

Attach the split crease ribs that corresponds to the thickness of cover stock. Align a bottom crease unit with the edge of the book clamp and tighten fixing screw. Align the remaining bottom crease unit into the desired position and tighten the fixing screw.

## Installing the top shaft parts

It is important to use the Technifold top gripper support collars & original plain metal bottom support collars.

Once the crease units are on the shafts insert the split crease ribs in to the units.

To achieve the correct grip between the support collars, align the collars and slowly lower the top shaft until gentle grip pressure is obtained. As the shaft is being lowered slide the top crease units so that the protrusion on the crease rib falls into the bottom female channel.

Jog a sheet of cover stock between the crease units. As the loose top crease units feed through the rotating shafts the top crease units automatically adjust to the optimum crease position. Tighten down the fixings screws when the crease unit fixing screws comes into view

To achieve the optimum crease position the black nylon ribs must locate into the centre of the female channels.

