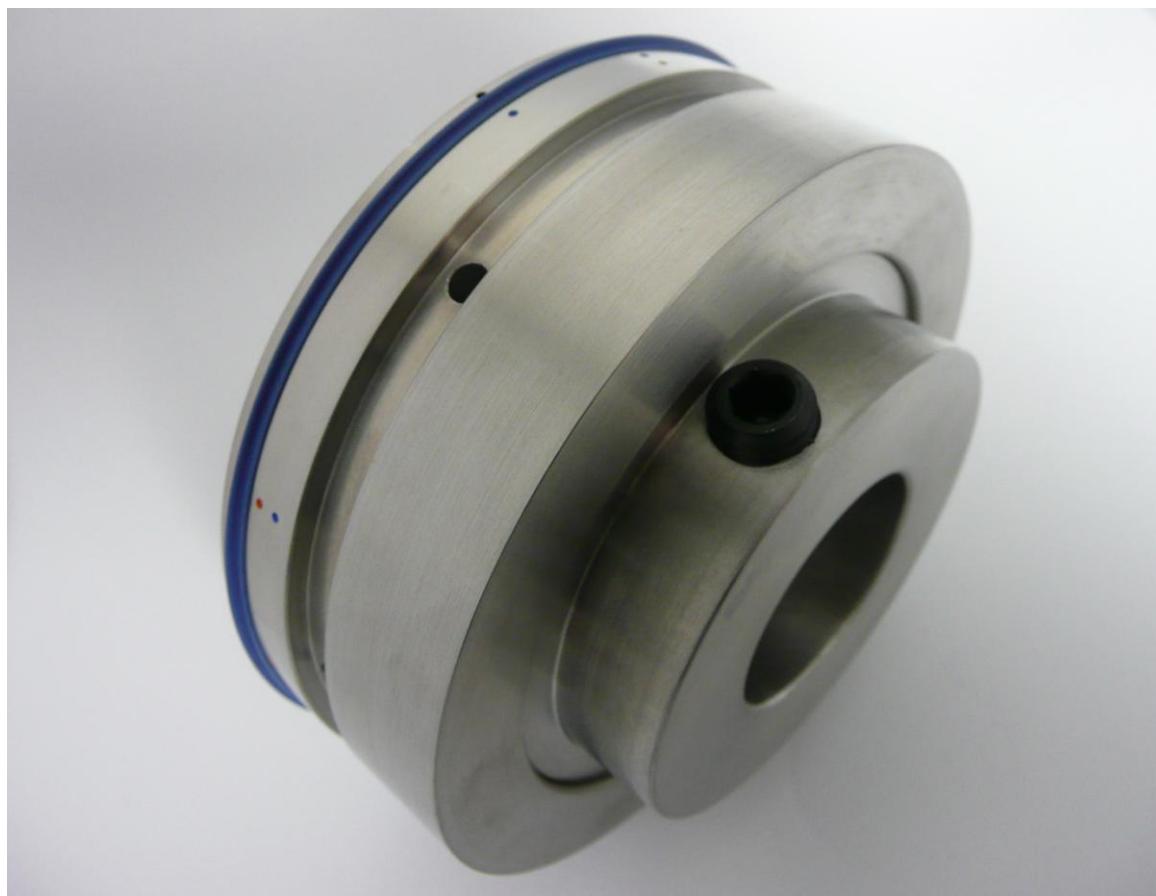


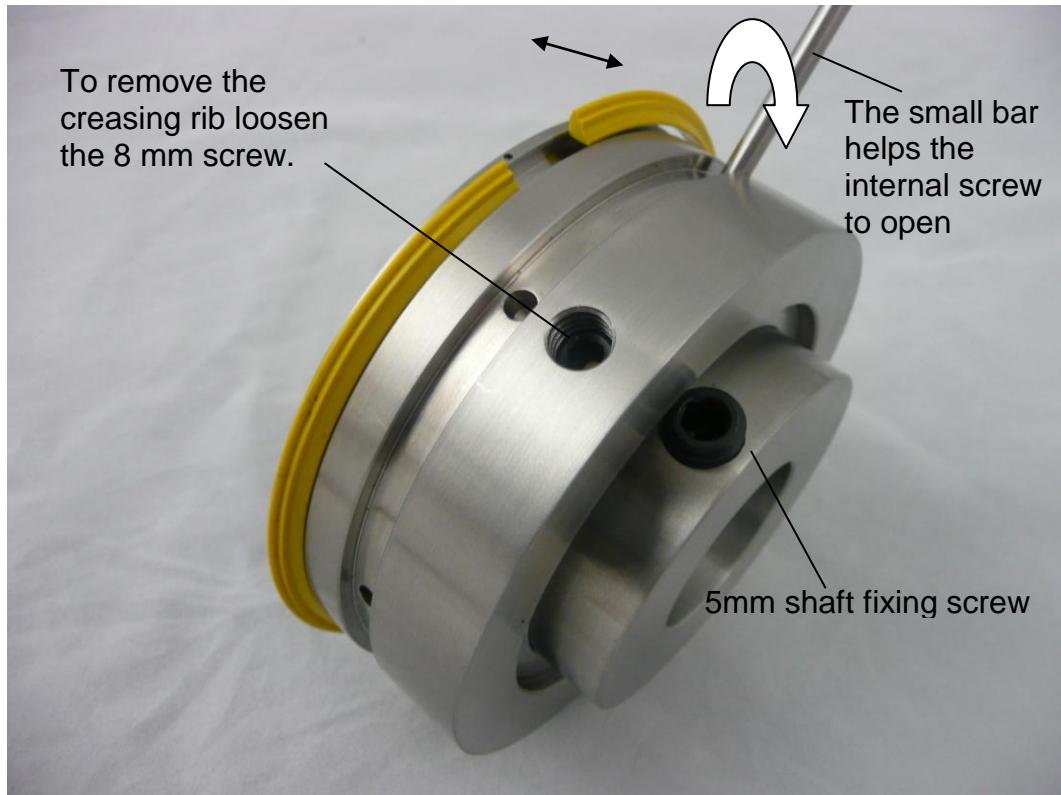
Installation instructions

Kolbus binder

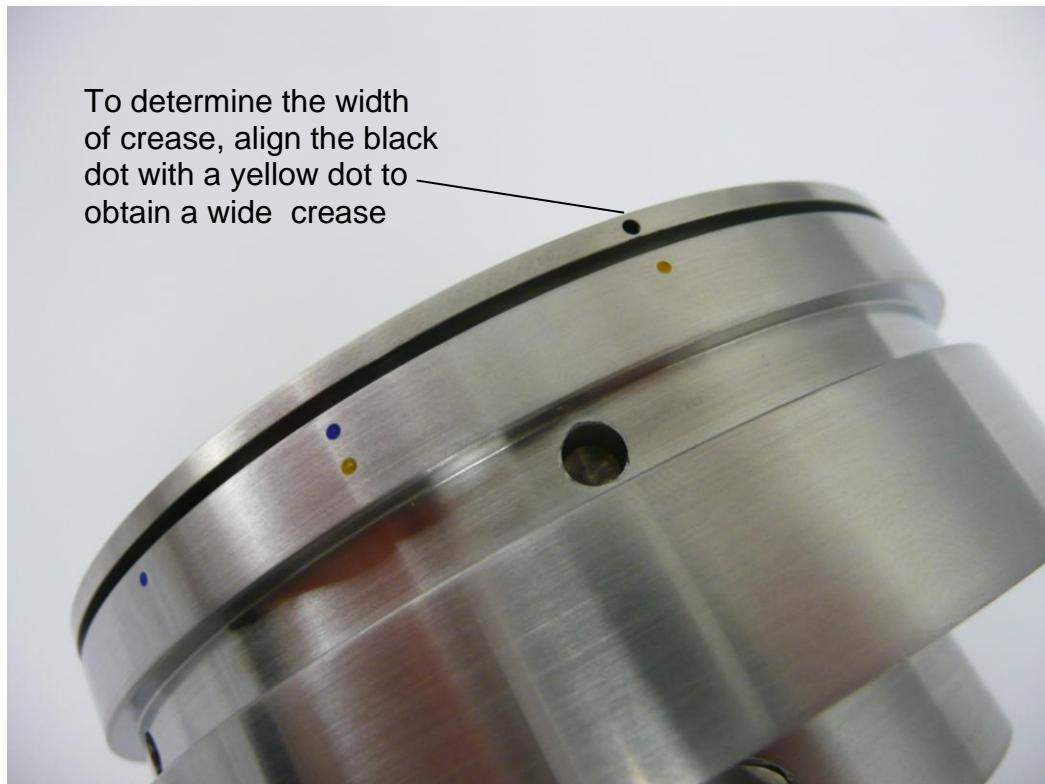
30mm shaft & 94mm outer diameter
with adjustable hinges

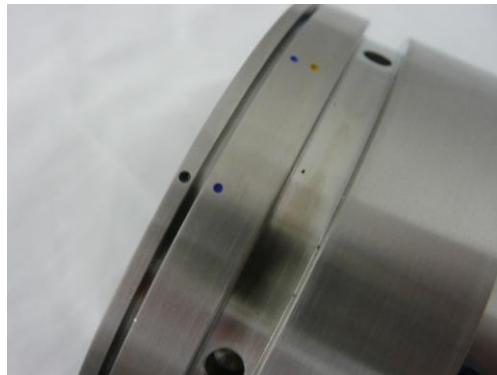


Male Crease Rib Holder

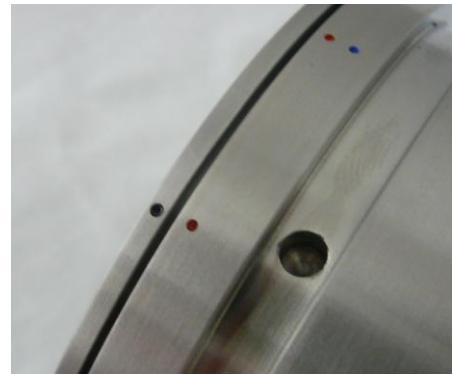


Female crease width





black and blue dots are for stocks around 250 – 300gsm



Black and orange dots are for stocks around 80 – 250gsm

Choice of Ribs



Crease Ribs

Orange light crease
Blue medium crease
Yellow heavy

Nylon Crease Ribs

Black heavy



The 4 **TOP** support collars have 2 sizes of outer diameter grippers built in to the same collar

2 different amounts of grip can be achieved by using each gripper separately

Use the all metal support collars on the bottom shafts

Installing the bottom shaft parts

Select the correct colour coded split crease ribs and attach them on to the holder.

Align a bottom crease unit with the edge of the book clamp and tighten the fixing screws. Align the remaining bottom crease unit into the desired position and tighten the fixing screw.

Installing the top shaft parts

It is important to use the Technifold top gripper support collars and the original plain metal bottom support collars.

Once the crease units are on the shafts insert the split crease ribs into the units.

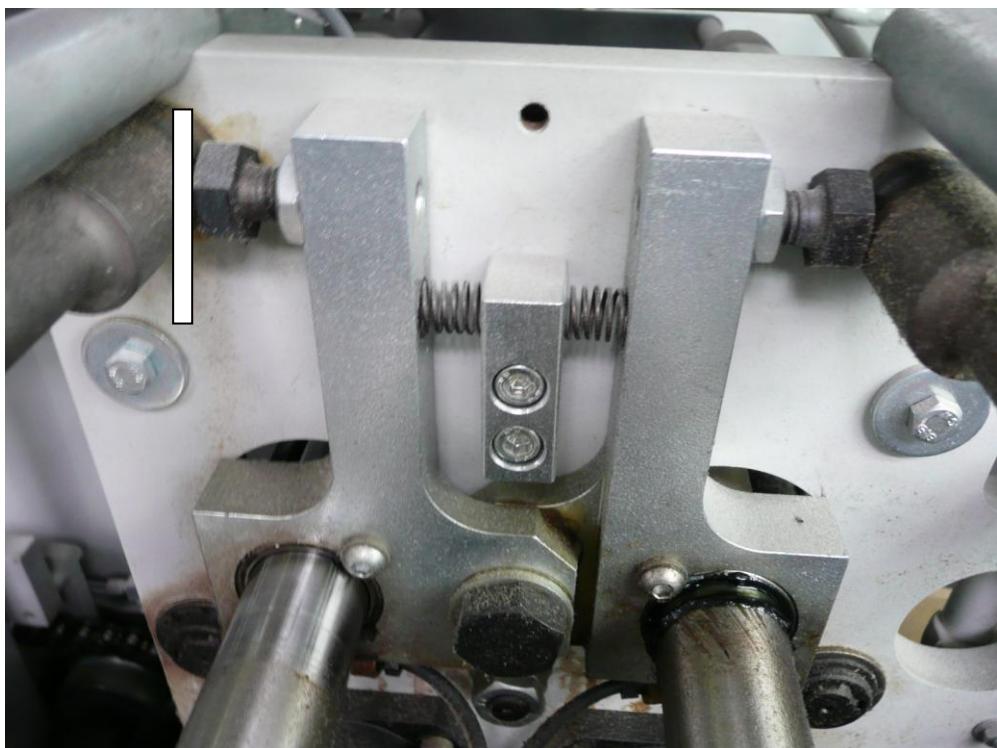
To achieve the correct grip between the support collars, align the top and bottom collars together. Equal gentle pressure should be achieved on each collar.

As the top shaft is being lowered, slide the male rib protrusions into the corresponding female channels.

Slowly run a sheet of cover stock between the crease units. As the cover stock rotates through the crease units the loose top crease units automatically centralise to the optimum crease position. Tighten down the fixings screws when the crease unit fixing screws come into view.

To achieve the optimum crease position the crease ribs must locate into the centre of the female channels.

Setting the calliper pressure for the first time



Insert 80gsm paper between the bolt and nut as shown above
adjust the pressure until a slight grip is achieved between the top
and bottom support collars

When setting the calliper for different weights of stock simply insert
the correct stock in between the bolt and the bar.

