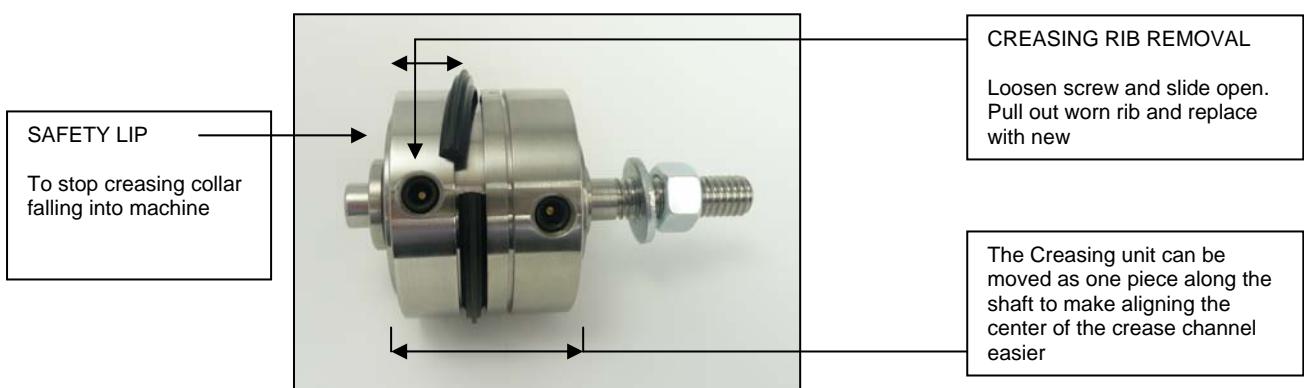


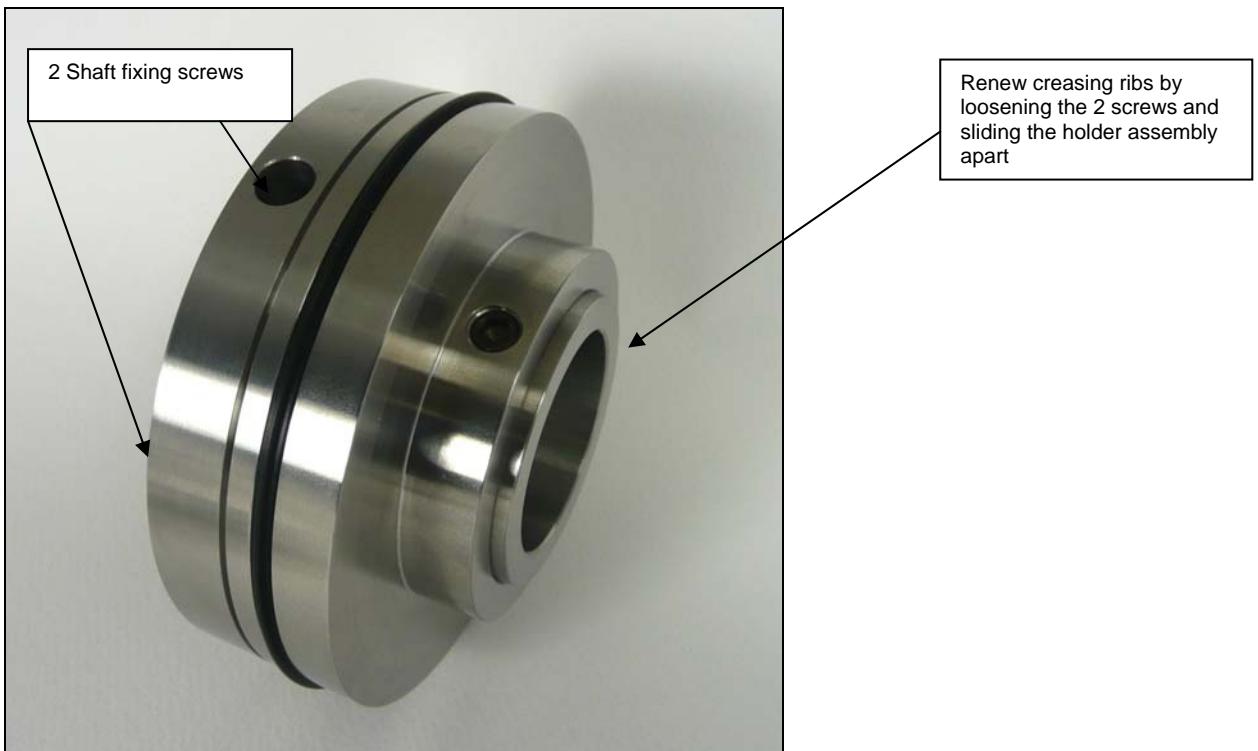
UB BINDER INSTRUCTIONS



Top Crease unit



Bottom Crease unit



Centralising the creasing rib and female channel

When installing the **Bottom creasing unit** for the first time it is important to align the bottom creasing unit inline with the edge of the clamps. Once this has been correctly aligned the bottom creasing unit should never have to be moved again. Renewing the creasing rib is carried out using the diagram above.

When setting the **top creasing unit** it is important to guide the creasing rib into the bottom female creasing unit channel located directly below but do not tighten. Run a cover through the crease units. As the cover stock passes through the male/ female the top crease units automatically centralise themselves into perfect alignment. Tighten the top creasing units while the cover stock is still being gripped.