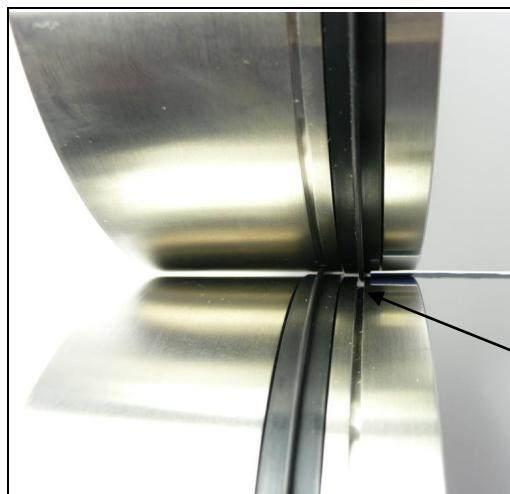


# Muller Trend Binder

Rubber crease ribs 100- 250 gsm  
Nylon crease ribs 250- 350gsm

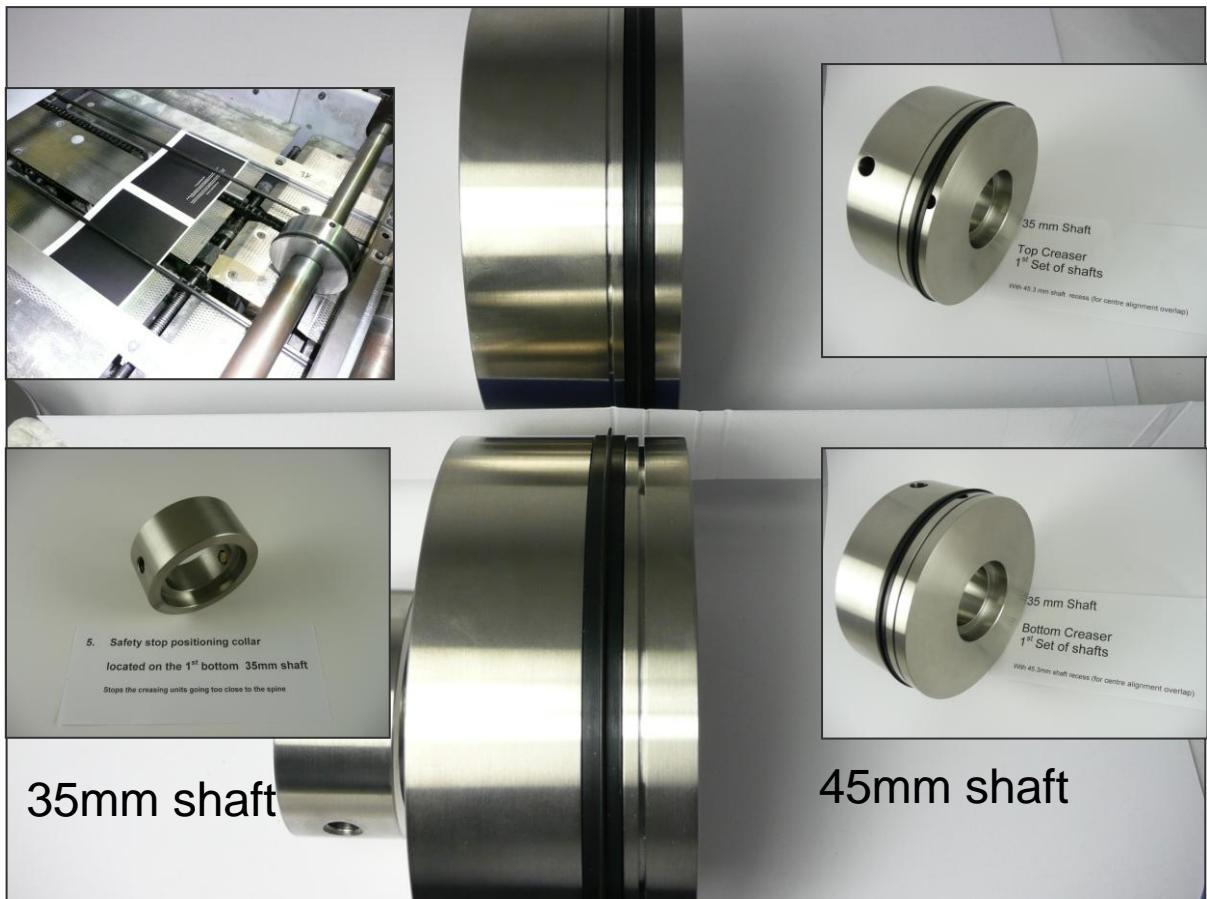


The cover stock to be creased should be gripped lightly between the black gripper rib and the opposite creasing component

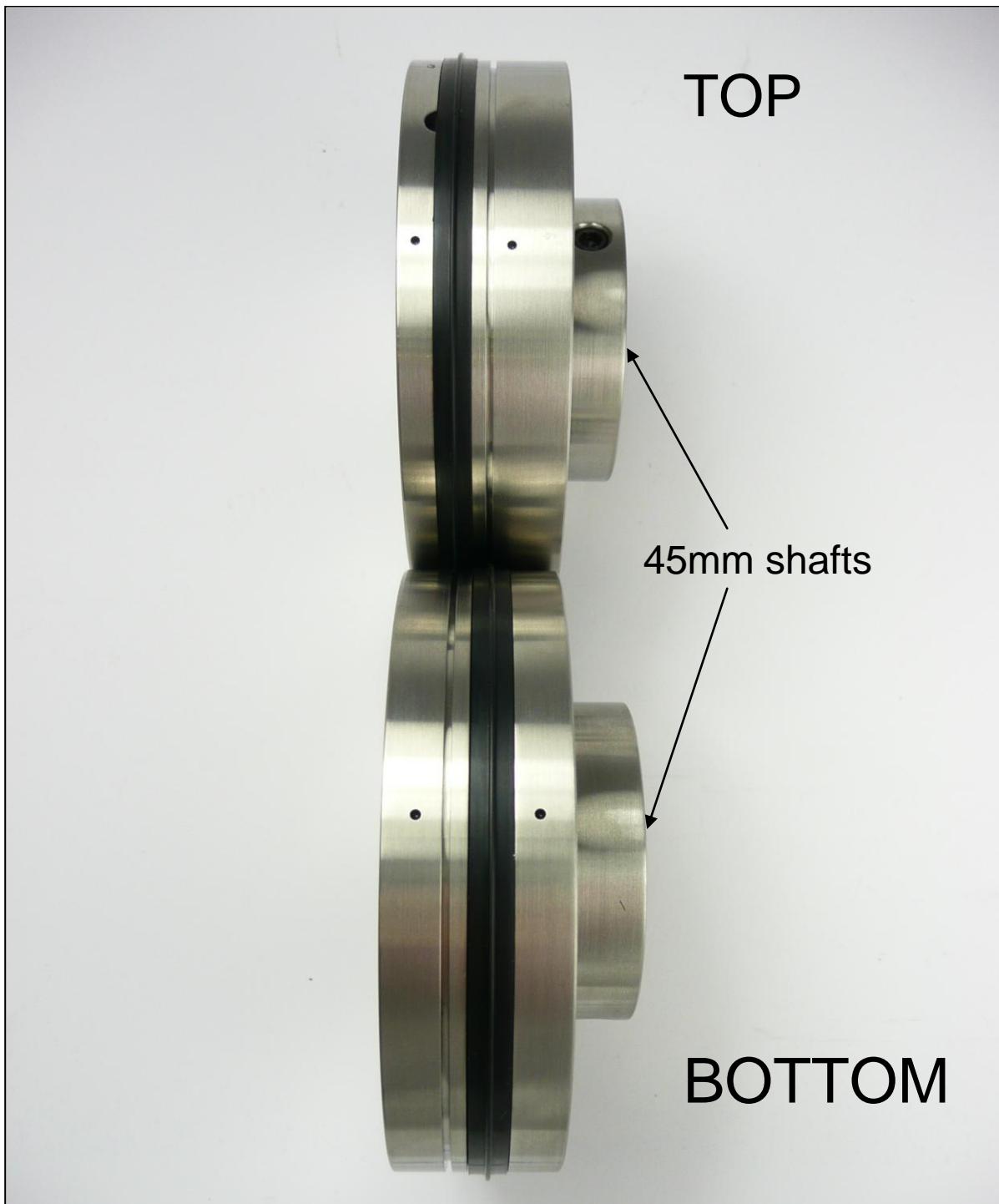
**Important**

The paper must not be placed under the creasing rib as this will give a false pressure setting

## 1<sup>st</sup> Creasing Shaft



## 2<sup>nd</sup> Creasing Shafts





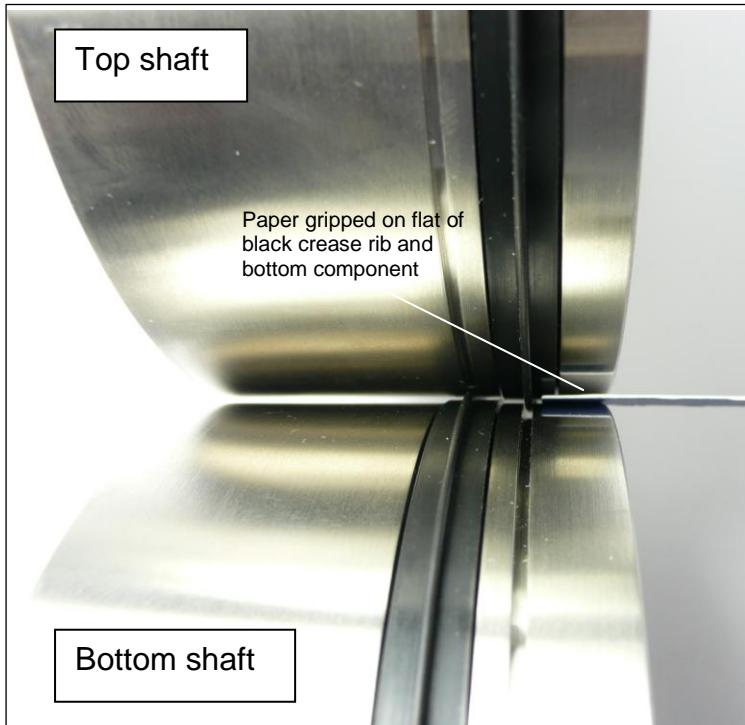
## Muller Trend Binder

The second shaft creasing units which are positioned closest to the book clamps have been designed to take up to a 48mm spine



## Important

The Muller Trend Binder does not come equipped with support collars to hold the cover stock square as it is being creased and so it is important to set the paper calliper pressures correctly.



Simply place a strip of the cover stock between the black gripper rib and the opposite creasing component between the black gripper rib and the opposite creasing component. The paper must not be placed under the creasing rib as this will give a false pressure setting

When setting the spine crease position please align the **BOTTOM** shaft creasing component rib with the edge the clamps and tighten on to shaft.

Slide the remaining **BOTTOM** creasing component located on the opposite shaft into the desired position and tighten on to the shaft.

Place the 2 remaining **TOP** creasing components into the bottom shaft creasing components. With the top components still loose on the shaft, slowly feed a sheet of the correct cover stock in between the top & bottom creasing components. This will automatically move the top components and centralise the creasing ribs into the optimum creasing position. Tighten on to shaft while the cover stock is still gripped by the components.

**The binder is now ready to run.**