

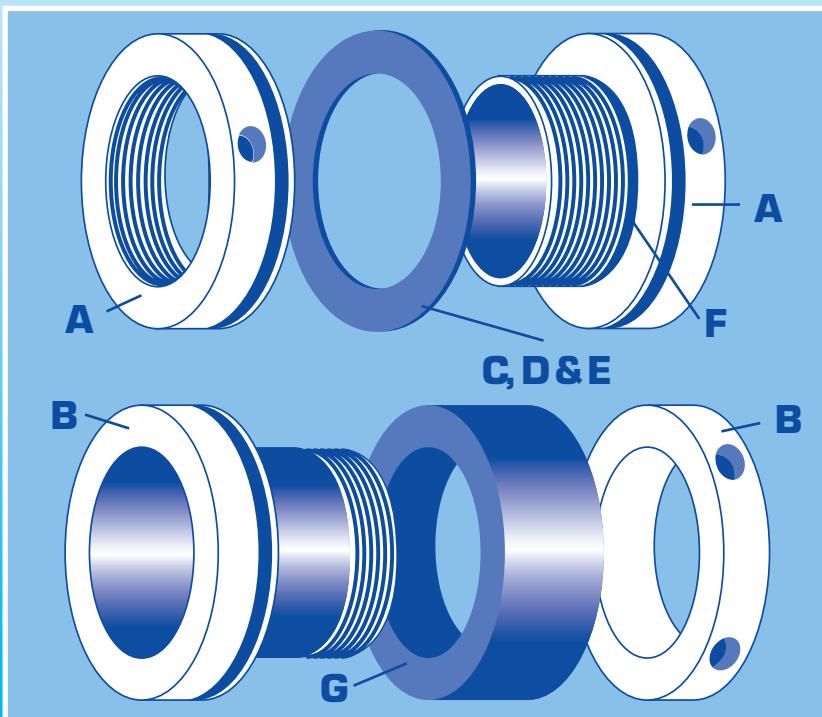


MICRO-PERFORATOR

INSTRUCTION GUIDE

THE PACKAGE CONTAINS:

MALE COLLAR	A
FEMALE COLLAR	B
1 X 17 TPI PERFORATION BLADE	C
1 X 25 TPI PERFORATION BLADE	D
1 X 52 TPI PERFORATION BLADE	E
1 X RUBBER SEAL	F
1 X NYLON SLEEVE	G





The micro-perforator has been designed to produce maximum quality results on light, medium and heavyweight materials.

INSTRUCTION GUIDE

1. Choose the relevant perforation blade for the material you are processing through the folding machine.

GUIDELINES: **17 TPI** - Heavy weight Material

25 TPI - Medium weight Material

52 TPI - Light weight Material

2. Mount the chosen perforation blade onto the male collar (A) over the rubber seal (F) and reassemble.
3. Mount nylon sleeve (G) onto female collar (B) and reassemble.
4. Attach male and female collars onto the exit shafts of the folding machine exactly as illustrated in diagram below.
5. Attach a perforation stripper next to the male collar.



NOTE: THE FEMALE COLLAR SHOULD BE MOVED OVER 0.5MM AFTER APPROXIMATELY 100,000 COPIES DUE TO WARE CAUSED BY THE LONG LIFE PERFORATION BLADE.

IMPORTANT

THE MICRO-PERFORATOR IS DESIGNED TO PENETRATE THE MATERIAL AND NYLON SLEEVE SURFACE ONLY, TOO MUCH PRESSURE MAY LEAD TO UNNECESSARY WARE.

The nylon sleeve can be purchased as a consumable item.
A 12 TPI perforation blade is available on request.

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