

Installation instructions for Hohner HSB-10000-S



Female holder with 4 width crease channels

Matrix holding clamps

3 colour coded crease inserts for stocks from 85-350 gsm



Loosen the creasing arm by using a 8mm hexagon key.

Gently pull away from creasing drum



Unscrew black knob on the creasing arm

Pull off the original creasing unit and the washer



The crease unit stud with the original creasing unit removed



Slide on the new Technifold creasing female

Replace the washer and screw the black knob tightly



Ensure the removable creasing drum component is situated in the correct position as shown



Push the 5mm black bolt through the drum and matrix holding clamp.



Attach the 2 x nuts and 1 x washer to the 5mm bolt at the same time

Tighten the nut nearest to the holder making sure the nut is flat & level with the matrix holder



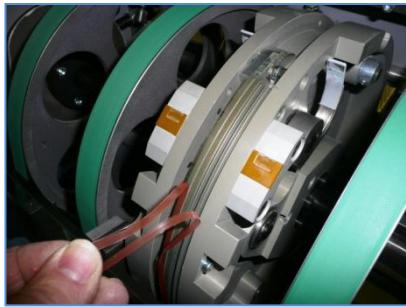
Apply 2 x strips of the red 2 x sided adhesive tape on either side of the V recess as shown

Covering the recess with the adhesive strips will make cleaning more difficult

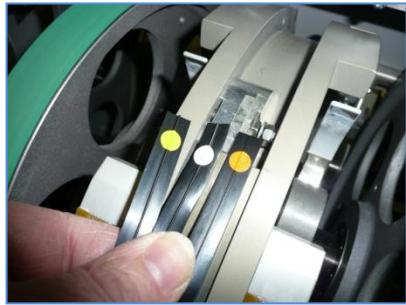


Rotate the drum slowly until the end of the crease drum becomes visible

Cut the red tape as shown



Rotate the drum and peel off the red plastic backing tape to reveal the expose adhesive



Select the correct crease matrix

Orange dot 100-135gsm

White dot 135-250gsm

Yellow dot 250-350gsm



Push the crease matrix under the clamping bracket

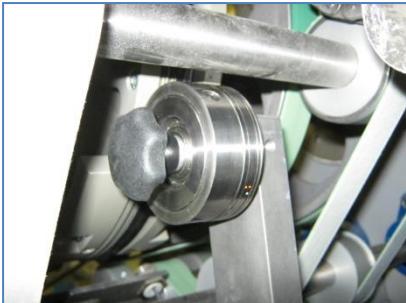
Push the bracket firmly down and tighten the nut using a 8mm spanner



Slightly stretch the matrix as it rotates around the drum

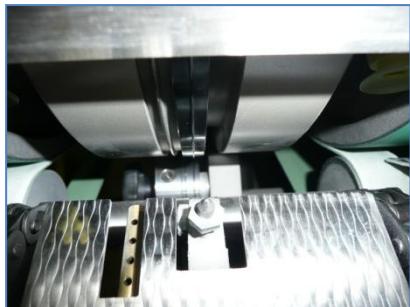
Clamp the bracket firmly to the matrix and tighten with the 8mm spanner

Trim off any excess crease matrix



Push the female creasing arm back onto the drum

Position the female nearest to the creasing arm into the centre of the black creasing matrix



To align the female in to the centre of the black matrix view the parts from the top of the cover feeder



Move the creasing arm into position and tighten using a 8mm hexagon key



Adjust the crease depth by turning the knob