

# INSTRUCTIONS FOR MODIFICATIONS ON PLATES

For the modification of these plates (Guide and top plate) you will need to acquire yourself the plates by removing them from the Horizon stitch liner mark 3. Please refer to the  installation guide for the appropriate way to remove these from the stitch liner.



To achieve this task of modifying the plates you will need a form of disc cutting tool. In the picture beside we have a Draper multi tool which does the job more than adequately with its cutting discs.

Also in the picture we have a ruler measuring in mm and a marker pen, these will be required to measure the 5mm that is required to be removed from both plates.



With the lower guide, measure and mark out 5mm from the back of where the female score will sit. (where the ruler is positioned in picture)

Once this step has been marked with the correct measurement of 5mm you can then go ahead and make the cut easily with a disc cutting tool.



Now repeat the procedure for the upper guide that has been carried out on the lower guide. The same measurement of 5mm is to be taken away at the back of where the male score will sit.

Depending on which cutting tool you have you may struggle to access where you want to cut on the top plate. If this is the case a saw can be used to cut both sides down 5mm and then you can file the 5mm down with a heavy duty file.

