

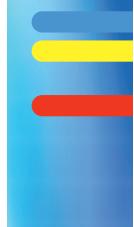
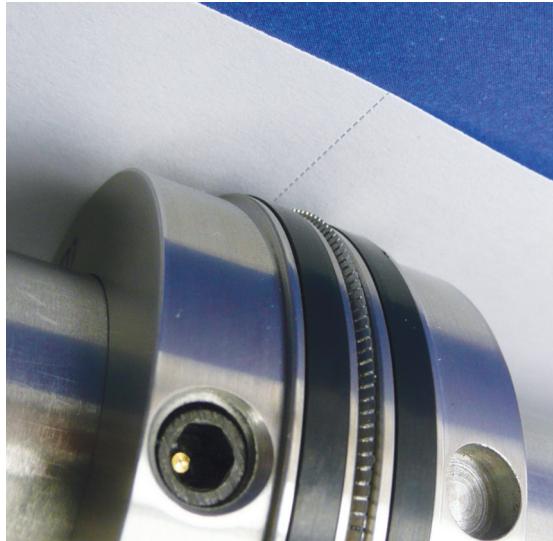
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For Folding/Creasing Machines

Instruction Guide

MICRO-PERFORATOR



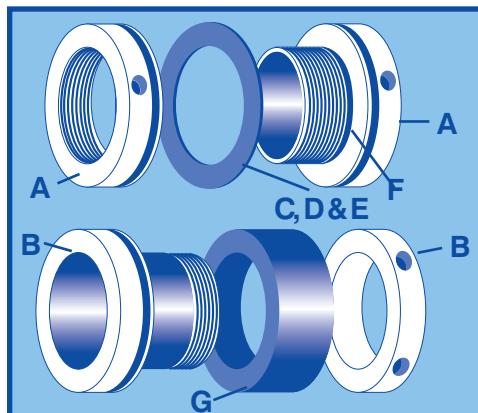
MICRO-PERFORATOR

INSTRUCTION GUIDE

THE PACKAGE CONTAINS:

- MALE COLLAR
- FEMALE COLLAR
- 1 X 17 TPI PERFORATION BLADE
- 1 X 25 TPI PERFORATION BLADE
- 1 X 52 TPI PERFORATION BLADE
- 1 X RUBBER SEAL
- 1 X NYLON SLEEVE Black 65-250/280gsm
- 1 X NYLON SLEEVE Blue 250/280gsm upwards

A
B
C
D
E
F
G
G



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INSTRUCTION GUIDE

The Micro-Perforator has been designed to produce maximum quality results on light, medium and heavyweight materials.

1. Choose the relevant perforation blade for the material you are processing through the folding machine.

GUIDELINES: **17 TPI** - Heavy weight Material

25 TPI - Medium weight Material

52 TPI - Light weight Material

2. Mount the chosen perforation blade onto the male collar (A) over the rubber seal (F) and reassemble.
3. Mount nylon sleeve (G) onto female collar (B) and reassemble.
4. Attach male and female collars onto the exit shafts of the folding machine exactly as illustrated in diagram below.
5. Attach a perforation stripper next to the male collar.



Perforating Blades:

17 TPI (250/280-350gsm)
Blue Nylon Sleeve

17 TPI (170-250/280gsm)
Black Nylon Sleeve

25 TPI (100-170gsm)
Black Nylon Sleeve

52 TPI (65-100gsm)
Black Nylon Sleeve

Other TPI sizes are available upon request.

NOTE: THE FEMALE COLLAR SHOULD BE MOVED OVER 0.5MM AFTER APPROXIMATELY 100,000 COPIES DUE TO WEAR CAUSED BY THE LONG LIFE PERFORATION BLADE.

IMPORTANT

THE MICRO-PERFORATOR IS DESIGNED TO PENETRATE THE MATERIAL AND NYLON SLEEVE SURFACE ONLY, TOO MUCH PRESSURE MAY LEAD TO UNNECESSARY WEAR.

The nylon sleeve can be purchased as a consumable item.

Other TPI blades may be available. Perforation blade is available on request.