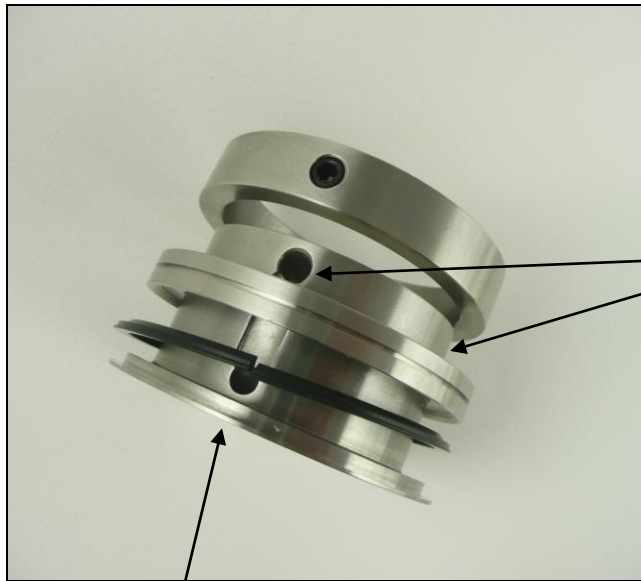


Installation tips for the Muller Pantera



Top Shaft Creasing Unit

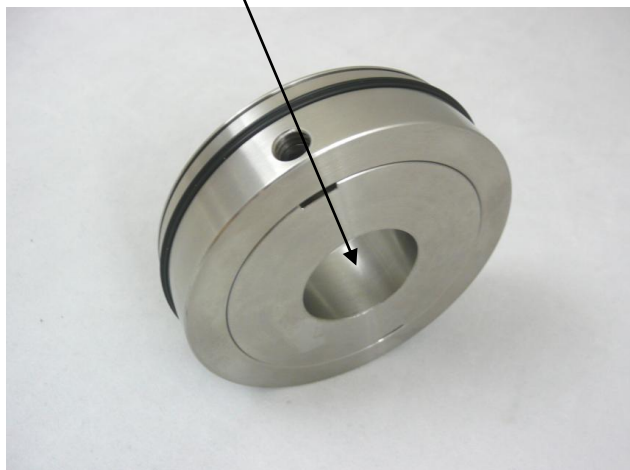
2 x Extra security
shaft fixing screws

With the cover stock still gripped
between the units tighten the fixing
screws.



Original inner shaft fixing
screws required.

Muller Martini part code:
1580.2072.4.



Bottom Shaft Crease Unit

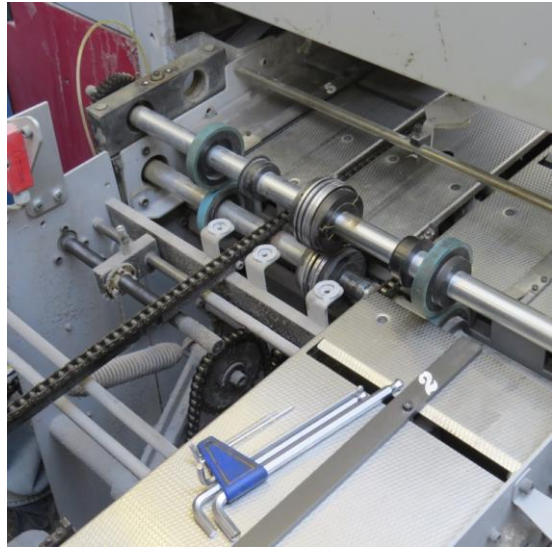
**To stop damage to the nylon crease ribs please remove before
installing on to the crease shafts.**

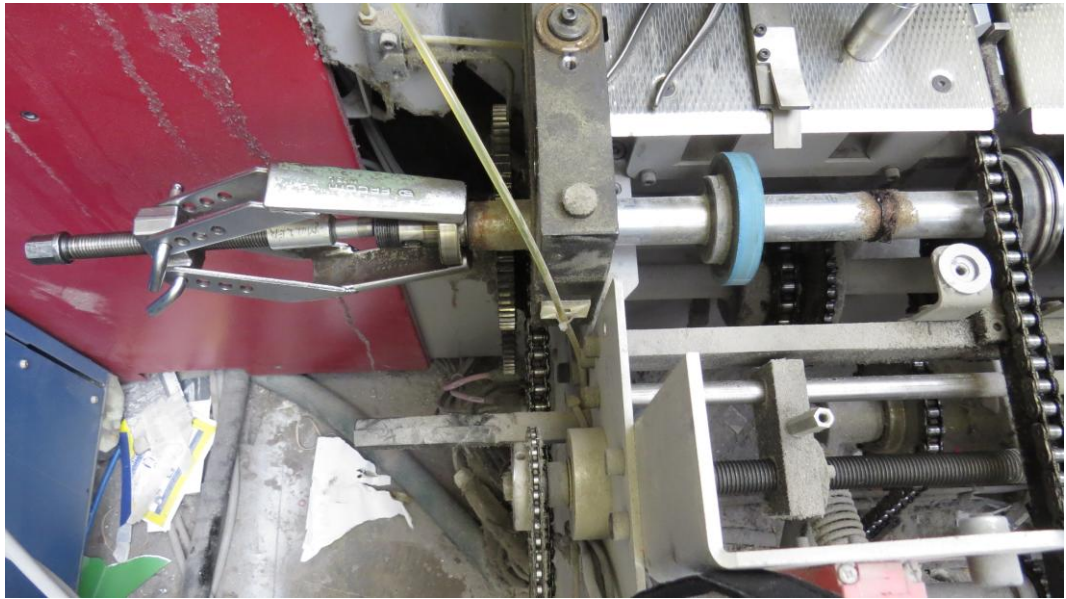
Top Shaft
Creasing
Units

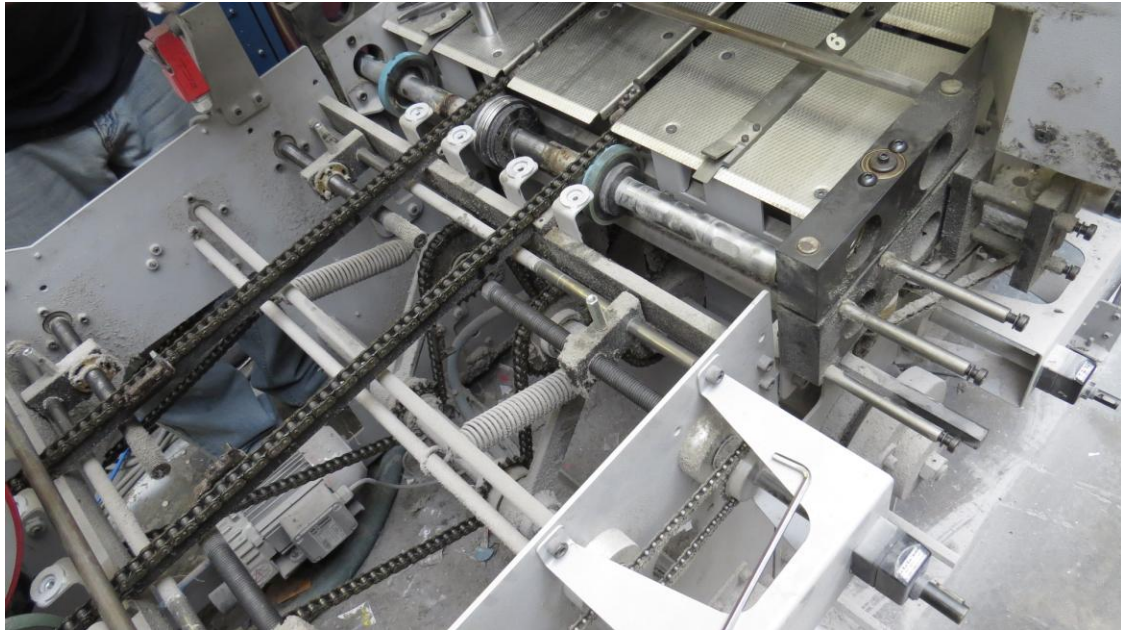


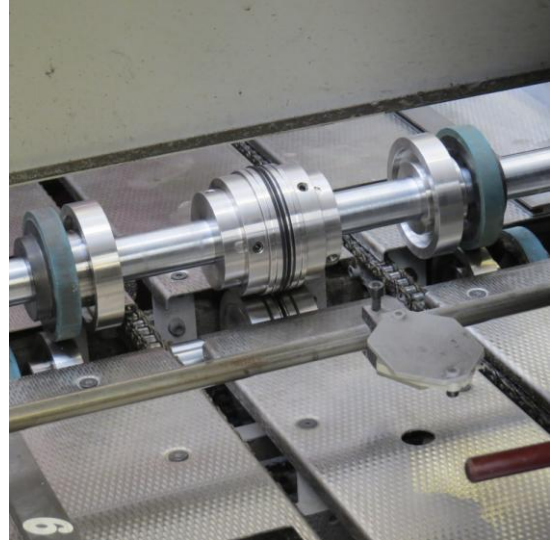
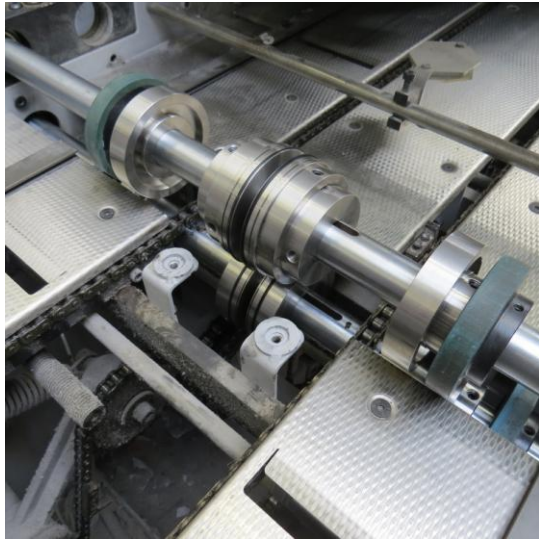
Bottom Shaft
Creasing Units



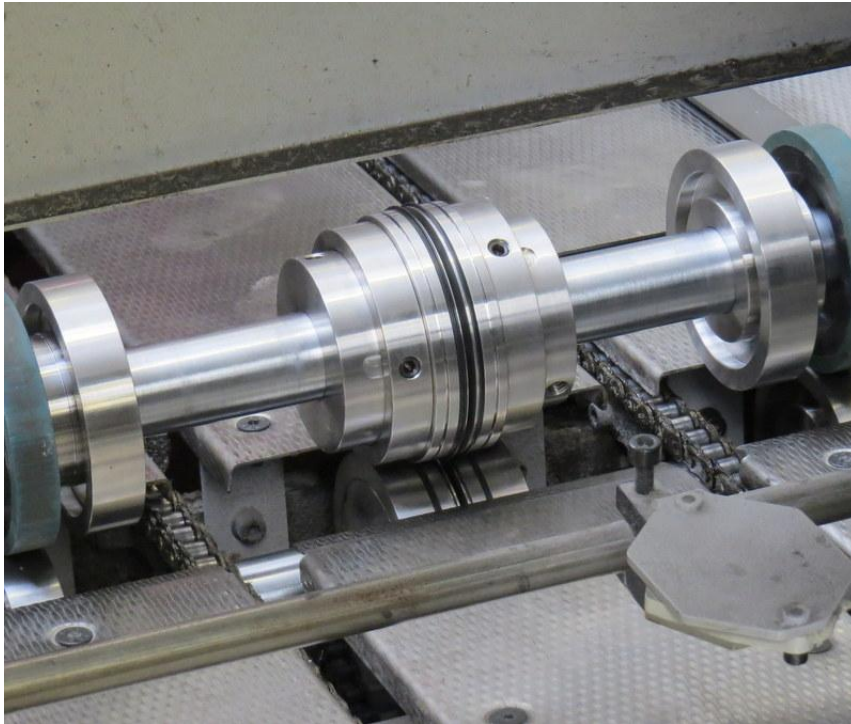








Setting



With the Nylon crease ribs locked into the crease units align the bottom shaft crease unit with the rear of the clamp and tighten the bottom fixing screws.

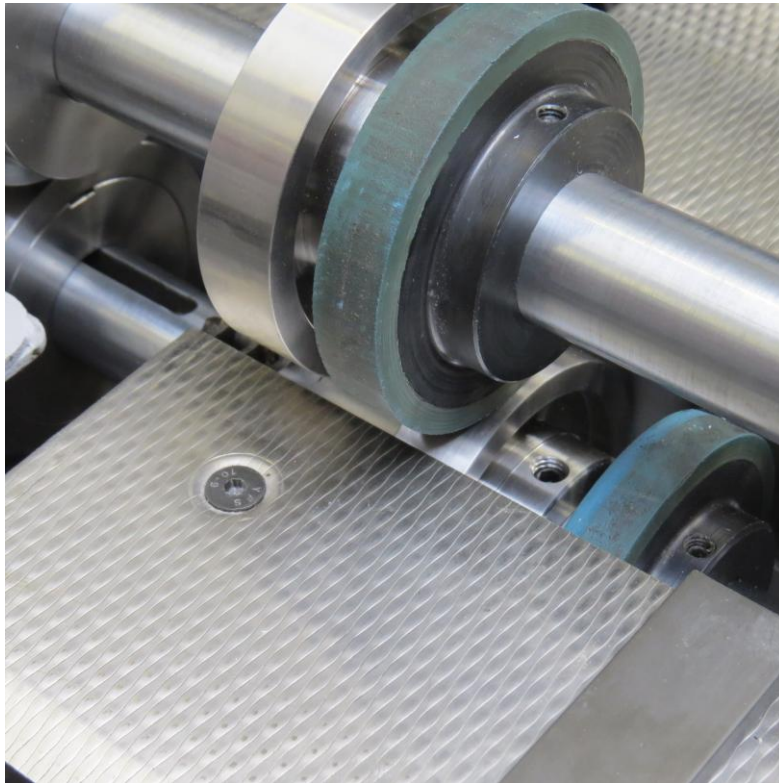
Place the nylon crease ribs inside the female channels.

DO NOT TIGHTEN THE TOP CREASE UNITS.

Place a sheet of cover stock between the top and bottom crease units. Slowly run the machine until the top shaft fixing screws become accessible.

As the cover travels through the crease units the loosened top crease units will automatically centralise to the optimum creasing position.

With the cover stock still positioned between the crease units tighten the top crease units.



Align the top and bottom metal support collars together. Place a sheet of 100gsm paper between the support collars and slowly lower the top shaft down until a light grip is achieved.

Slide the top metal collar away and then position the original rubber support collar above the bottom metal support collar. Slowly lower the top shaft down until the support collars until there is a slight grip.

The machine is now ready to run.