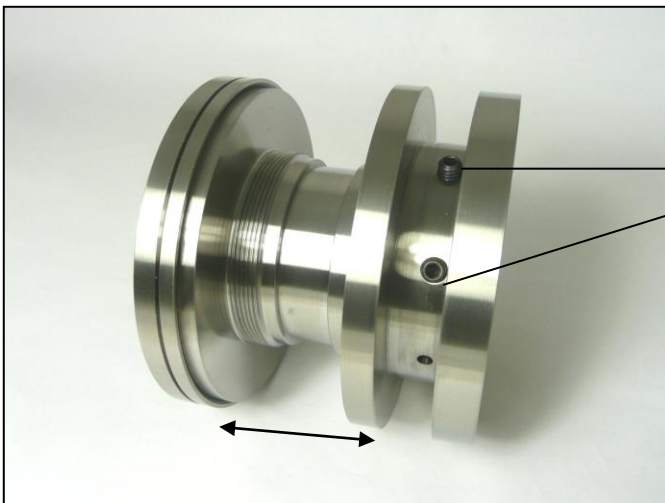


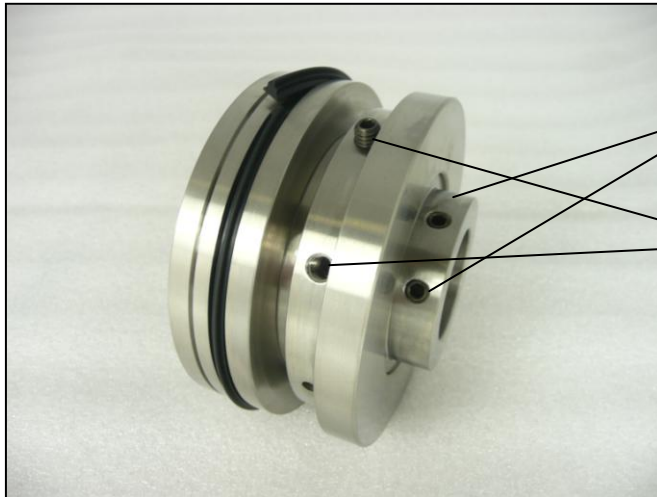
Installation instructions

Kolbus binder

30mm shaft & 94mm outer diameter
with a fixed 6mm hinge

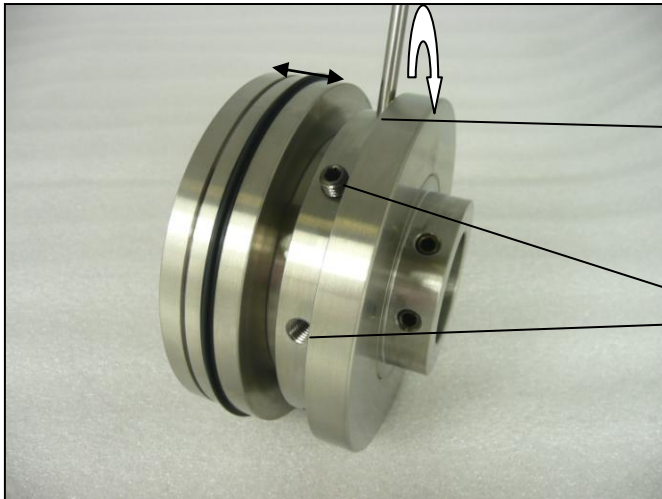


Unscrewing the 2 x
6mm screws will allow
the parts to be
separated



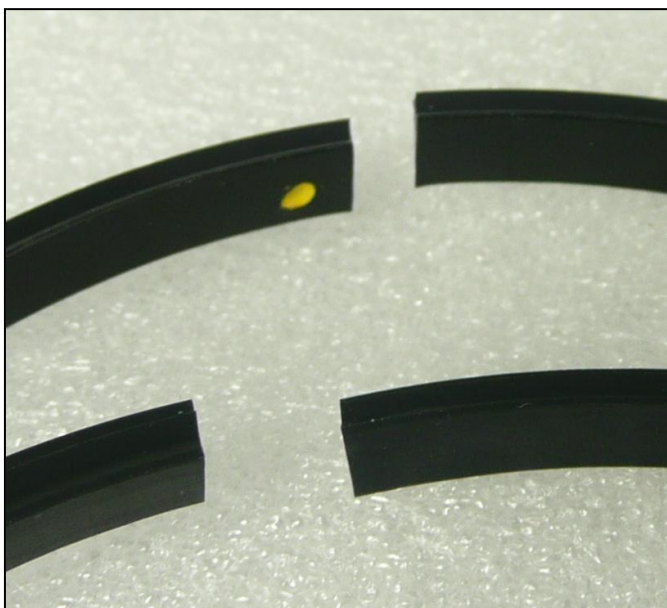
Tighten the 2x6mm screws firmly to the shaft

Loosen the 2 x 6mm inside screws, unscrew the crease rib holders until the gap is large enough to remove the crease rib.



Place the small bar in any of the small 6mm holes to loosen and tighten the holders firmly together.

Tighten the 2 x 6mm screws to hold the screwed devices firmly together.



Crease Ribs

Black Rubber medium/Heavy

Optional Nylon

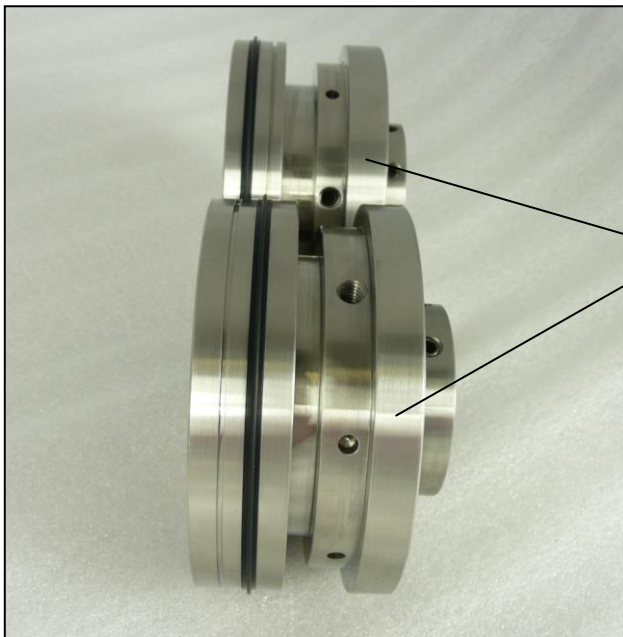
Nylon Crease Ribs

Yellow 1 dot laminated heavy



The 4 **TOP** support collars have 2 sizes of outer diameter grippers built in to the same collar

2 different amounts of grip can be achieved by using each gripper separately
Use the original all metal bottom support collars



The metal collars guide the covers through the creasing units they are not designed to grip the cover stock.

To stop damage during installation please remove crease ribs



Assembly of the crease units before installation

Please note

Top shafts use the black gripper support collars

Installing the bottom shaft parts

Align a bottom crease unit with the edge of the book clamp and tighten the fixing screws. Align the remaining bottom crease unit into the desired position and tighten the fixing screw.

Installing the top shaft parts

It is important to use the Technifold top & bottom gripper support collars.

Once the crease units are on the shafts insert the split crease ribs into the units.

To achieve the correct grip between the support collars, align the top and bottom collars together. Equal gentle pressure should be achieved on each collar.

As the top shaft is being lowered, slide the male crease rib protrusions into the corresponding female channels.

Slowly run a sheet of cover stock between the crease units. As the cover stock rotates through the crease units the loose top crease units automatically centralise to the optimum crease position. Tighten the top fixings screws when they rotate into view.

To achieve the optimum crease position the crease ribs must locate into the centre of the female channels.