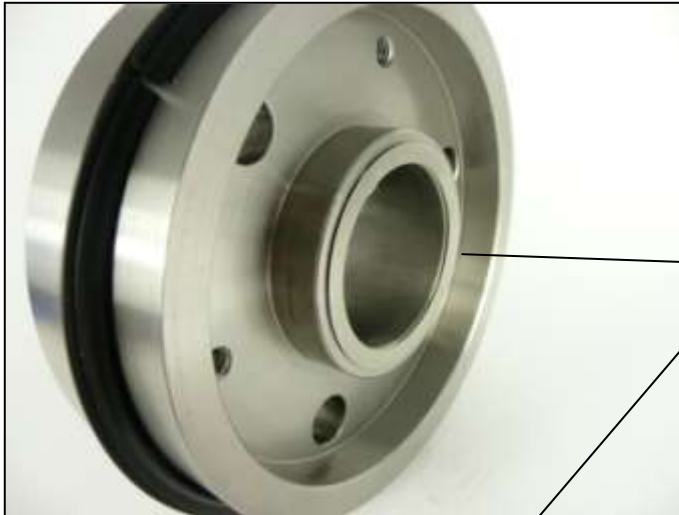


Installation instructions Kolbus KM 473 & KM 600 binder with a fixed 6mm hinge



To fit a Kolbus Binder with a 30mm shaft & 94mm outer diameter Collar



All 4 creasing units are identical

Place spacer washers between the 2 components



Unscrew the clamp screws

Slide the parts apart to remove and change the creasing ribs

To stop rib damage **please** remove ribs from the crease units before installation onto the shafts



The **TOP** support collars have 2 grippers built into each collar

Each of the top shaft black rubber grippers has a different amount of grip. The outer diameter grip sizes are 93.7mm & 94mm. To achieve perfect grip each gripper can be used individually.

The bottom support collars are solid metal construction

Once the crease units are on the shaft insert the split black creasing ribs into the units.

Installing the bottom shaft parts

Attach the split black crease ribs.

Align a bottom crease unit with the edge of the book clamp and tighten fixing screws. Align the remaining bottom crease unit into the desired position and tighten the fixing screw.

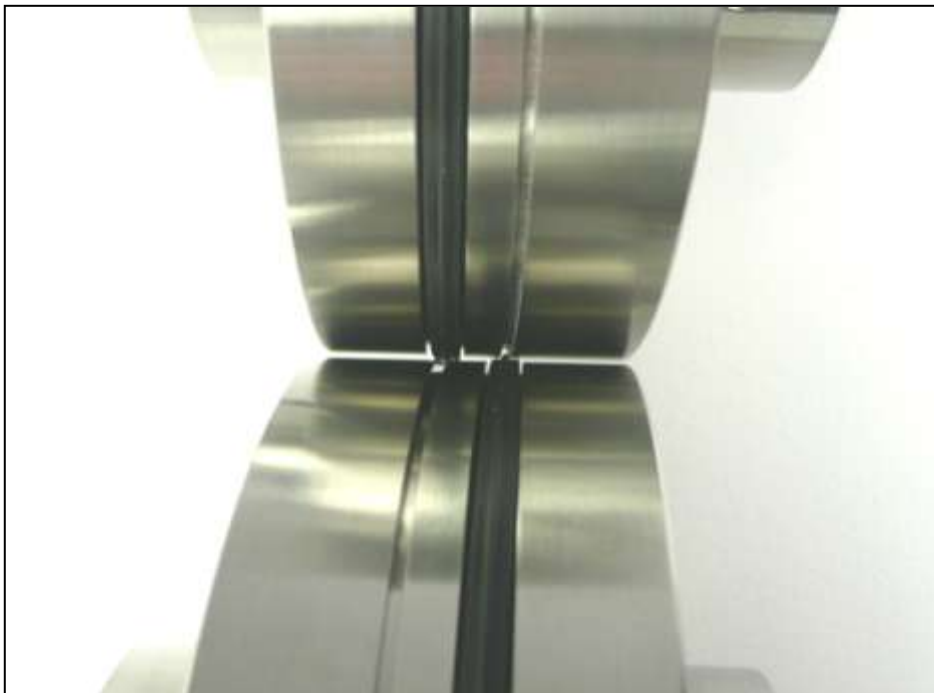
Installing the top shaft parts

It is important to align the Technifold top gripper support collars with the Technifold plain metal bottom support collars.

To achieve the correct grip between the support collars, align the top black grippers and the plain metal bottom collars, slowly lower the top shaft until gentle grip pressure is obtained. As the shaft is being lowered slide the top male crease rib protrusion into the bottom female channel.

Do not tighten the top shaft fixing screws.

Jog a sheet of cover stock between the crease units. As the top crease units feed the paper through the rotating shafts, the top crease units automatically adjust to the optimum crease position. When the crease unit fixing screws come into view tighten while the paper is still trapped between the top and bottom crease units



To achieve the optimum crease the black crease ribs must locate in the centre of the channels