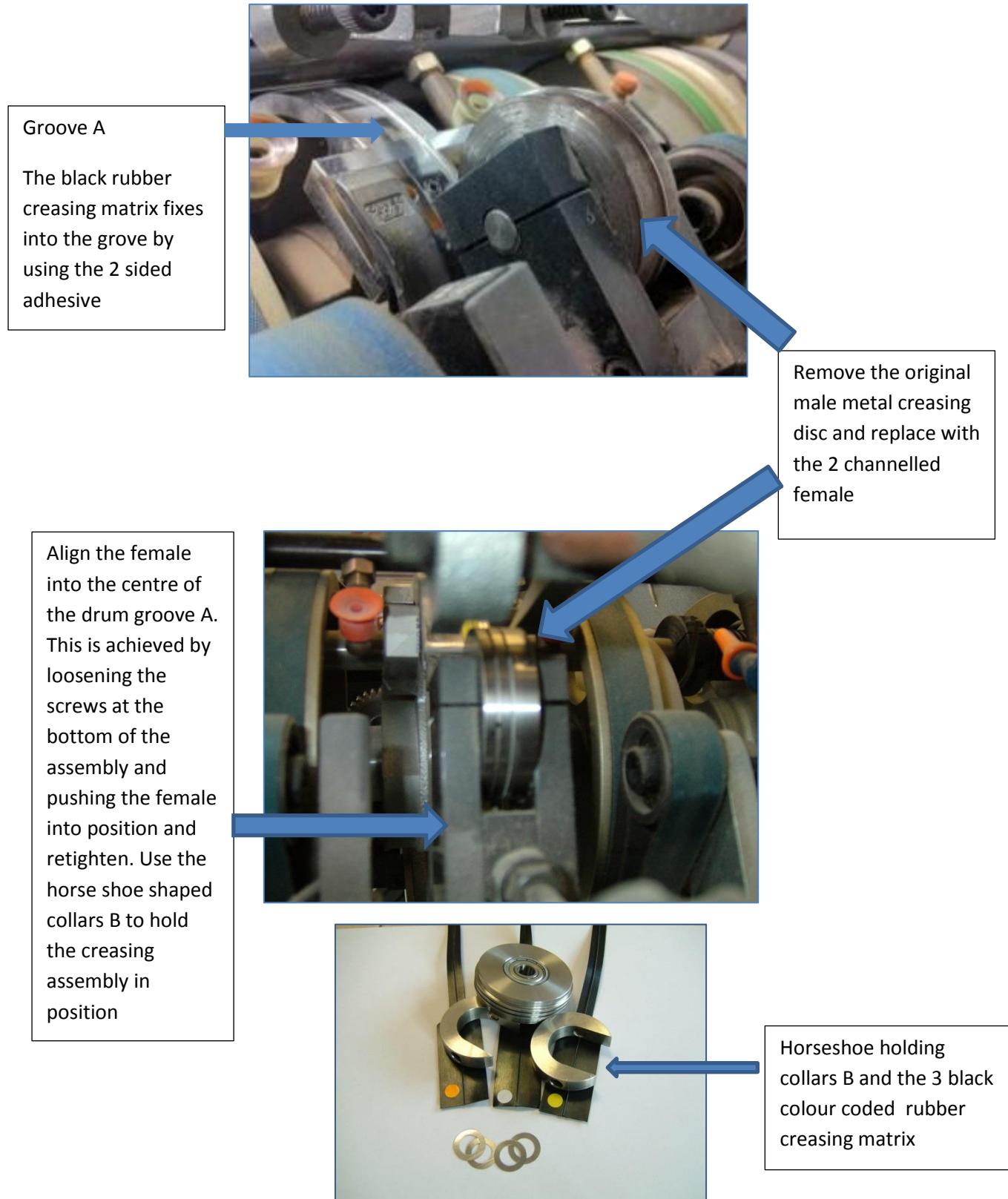


Osako Installation Instructions



The 3 black rubber creasing matrix use different amount of protrusion.

EG

Light papers= Orange matrix

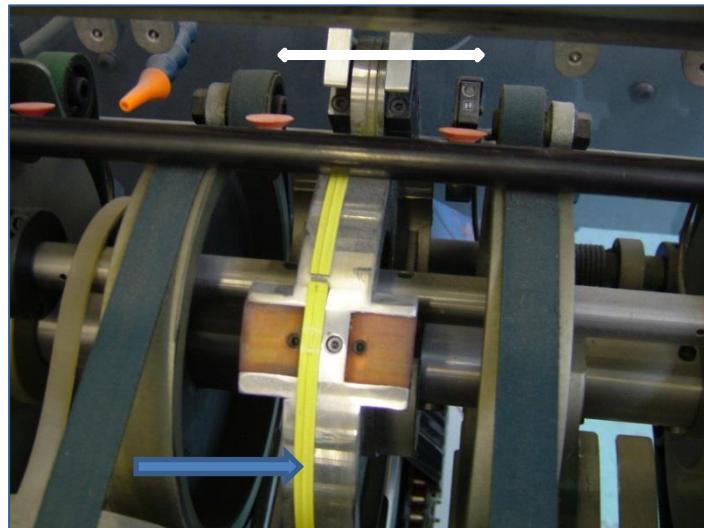
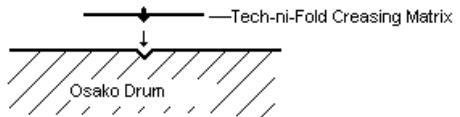
Medium paper = White matrix

Heavy paper = Yellow matrix

Underneath all black rubber matrix there is a V shape protrusion of the same size. The coloured dot on the matrix is the side that creases.

SC-OS-02 New Style Osako Machine Drum and Matrix Set-up

Matrix to be inserted into a 'V' Shaped Groove located in Machine Drum



The yellow strip indicates where the black creasing matrix is positioned.

Please note when laying down the matrix the starting point is in the centre as shown with arrow

2 strips of white 2 sided adhesive strip should be placed at either side of the T shape so the black matrix has a stronger bond to the drum. The red sided adhesive is placed at each side of the matrix on the remaining exposed part of the drum.

Please refer to the Muller instruction leaflet attached as this shows the instructions clearer.