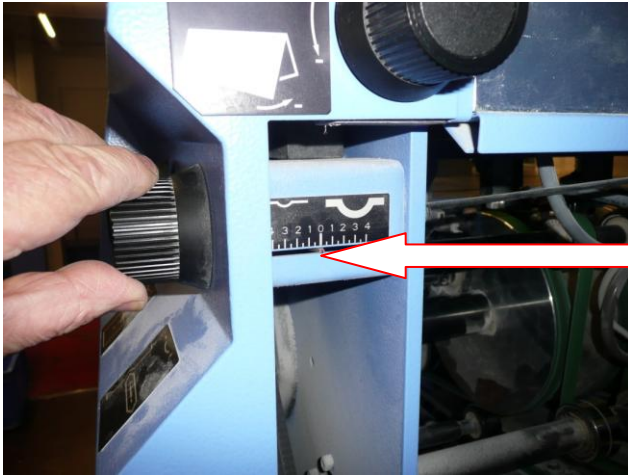
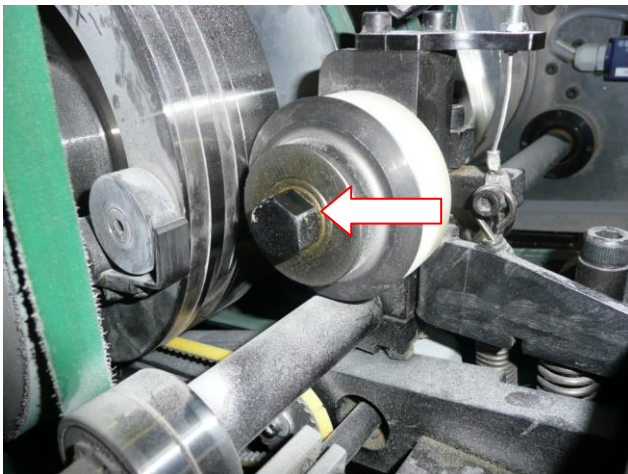


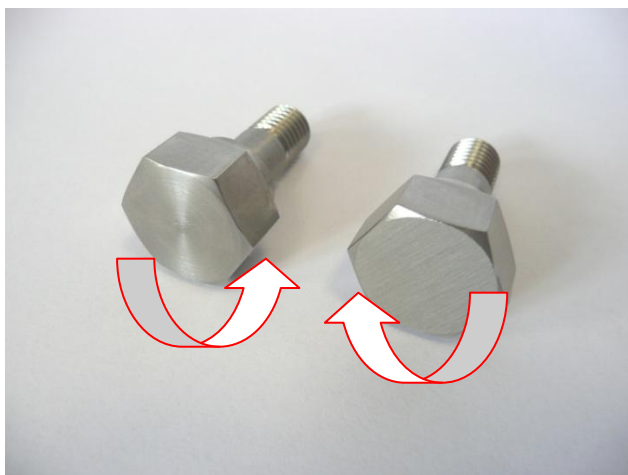
Installation of 0554.0400 cover feeder



Centralise the depth of crease guide.



Remove 18mm centre bolt



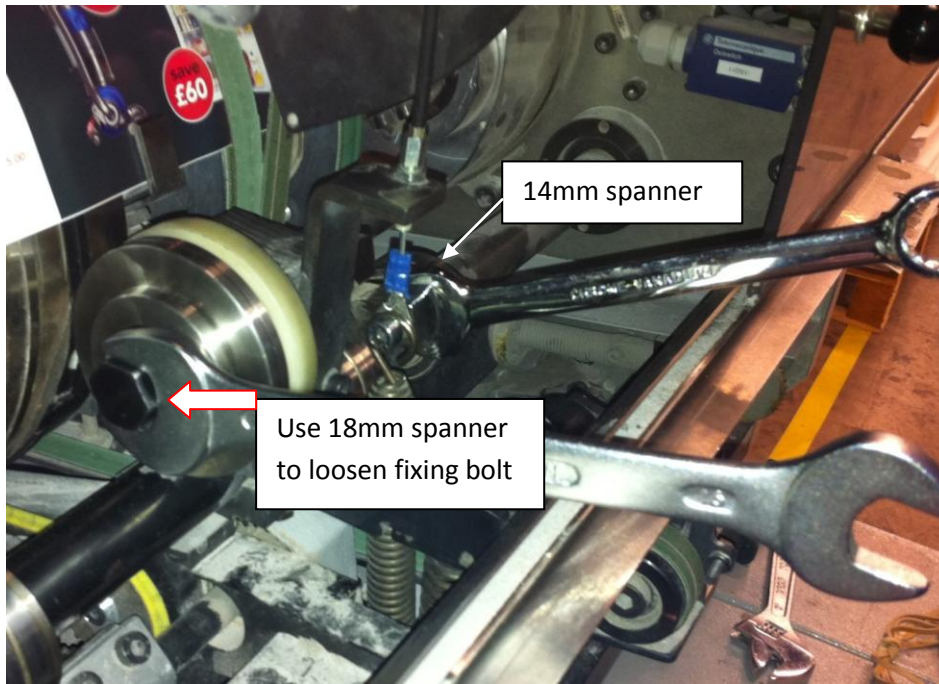
2 x18mm bolts are supplied:

1 x left hand thread

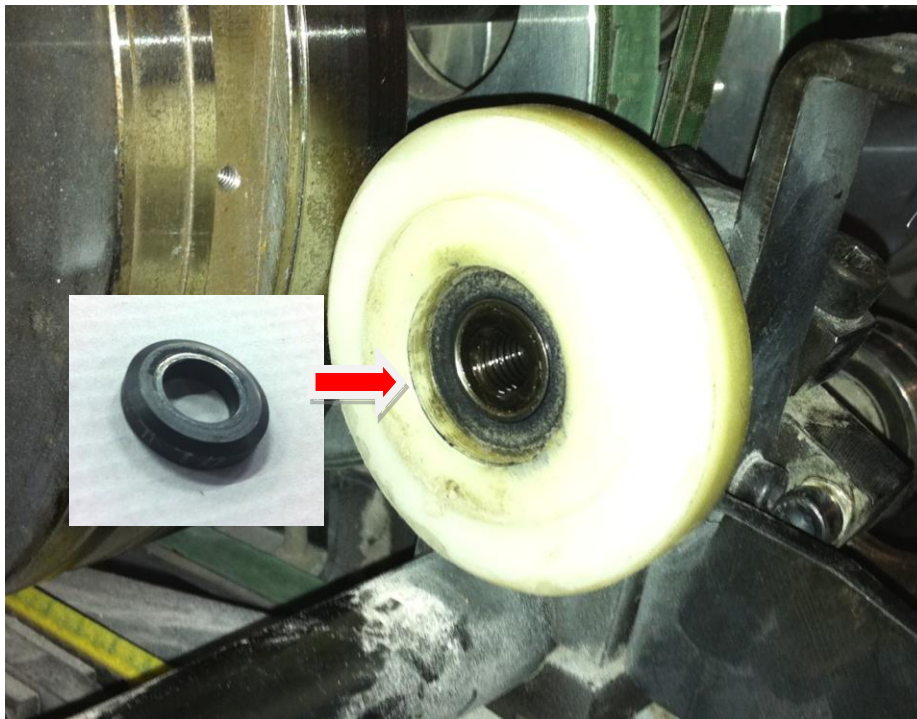
1 x right hand thread

Older versions use right hand threaded bolts.

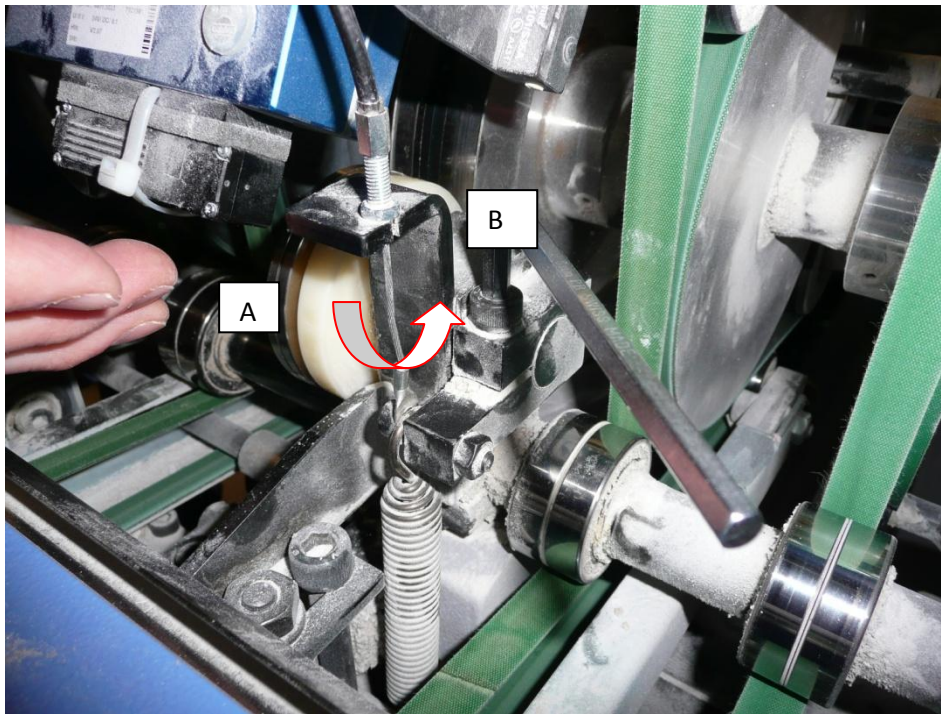
Newer versions use left hand threads.



Important The spring loaded adjustment mechanism **MUST NOT** move while unscrewing the centre bolt on the male score. To stop movement place a 14mm spanner on the square block and hold in place firmly. Failure to carry out this operation may result in breaking the adjuster cable



The black spacer washer fits between the white wheel and the female retaining hub



- A) Place the female into position.
- B) Realising the bolt allows the female to be rotated closer to the large feeder drum



1 x Female hub holder

3 x widths of females

3 x sizes of matrix

Select the desired female and reassemble remembering to use the black spacer washer between the female and white plastic disc.

Female channel settings

Orange dot 100-135 gsm

White dot 120-300 gsm

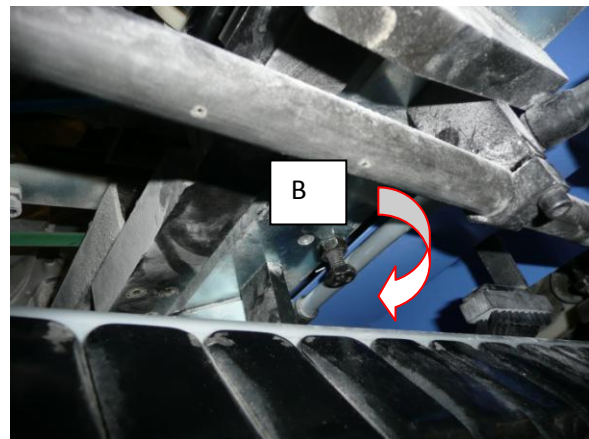
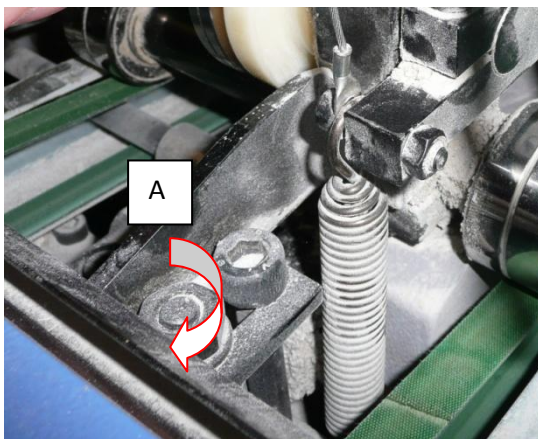
Yellow dot 250-350 gsm

Creasing Matrix sizes

Orange dot 100-135gsm

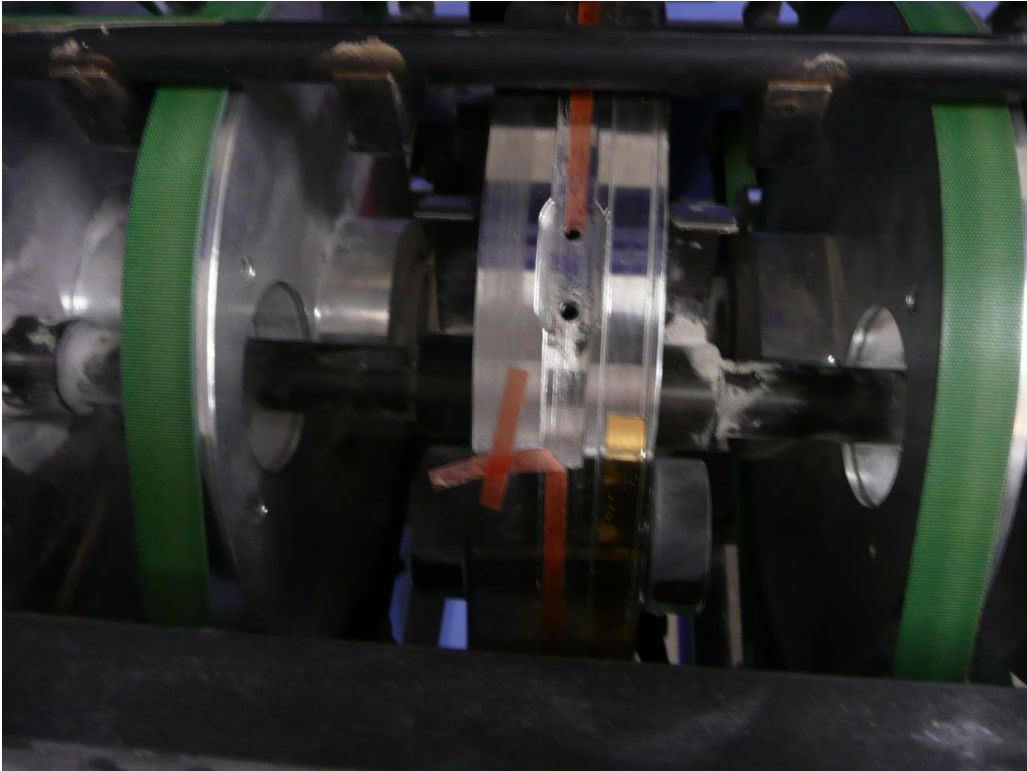
White dot 135-250gsm

Yellow dot 250-350gs

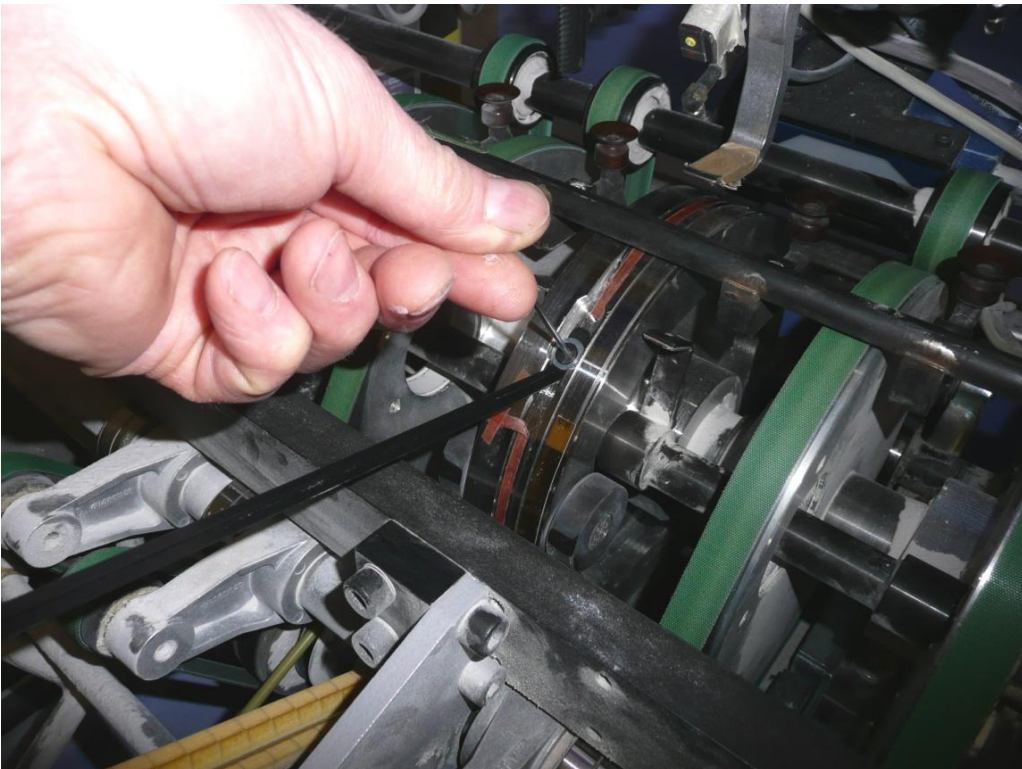


To obtain a deep crease on thick paper the pressure nut A & B must be tensioned

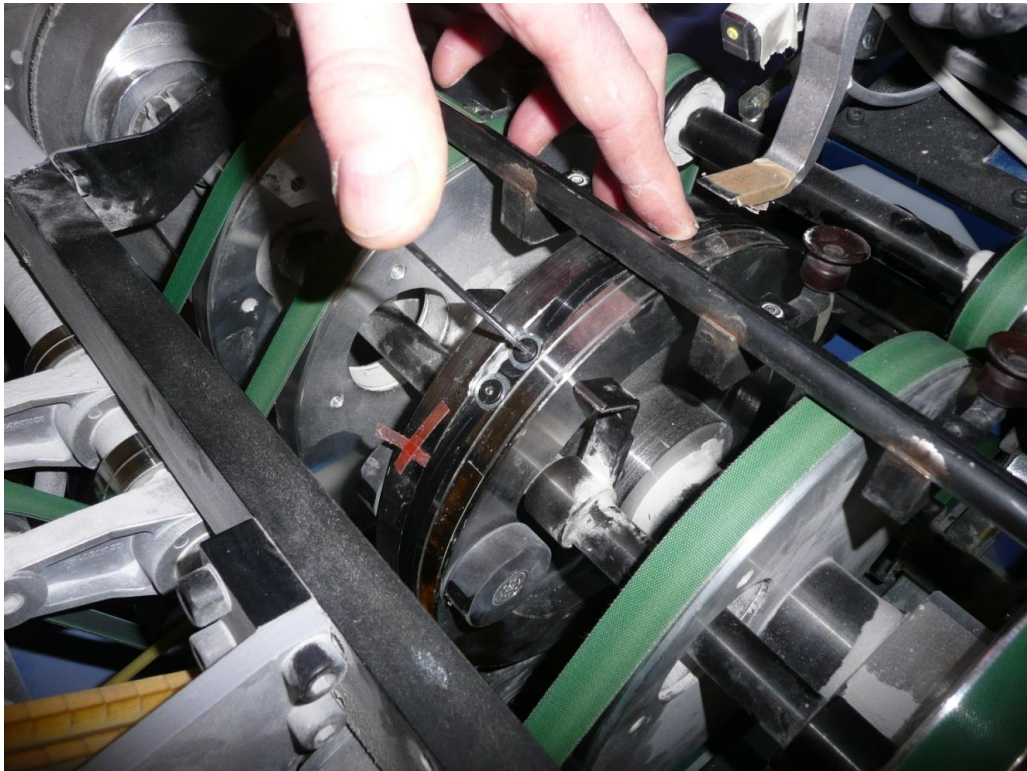
Installing the Black creasing Matrix



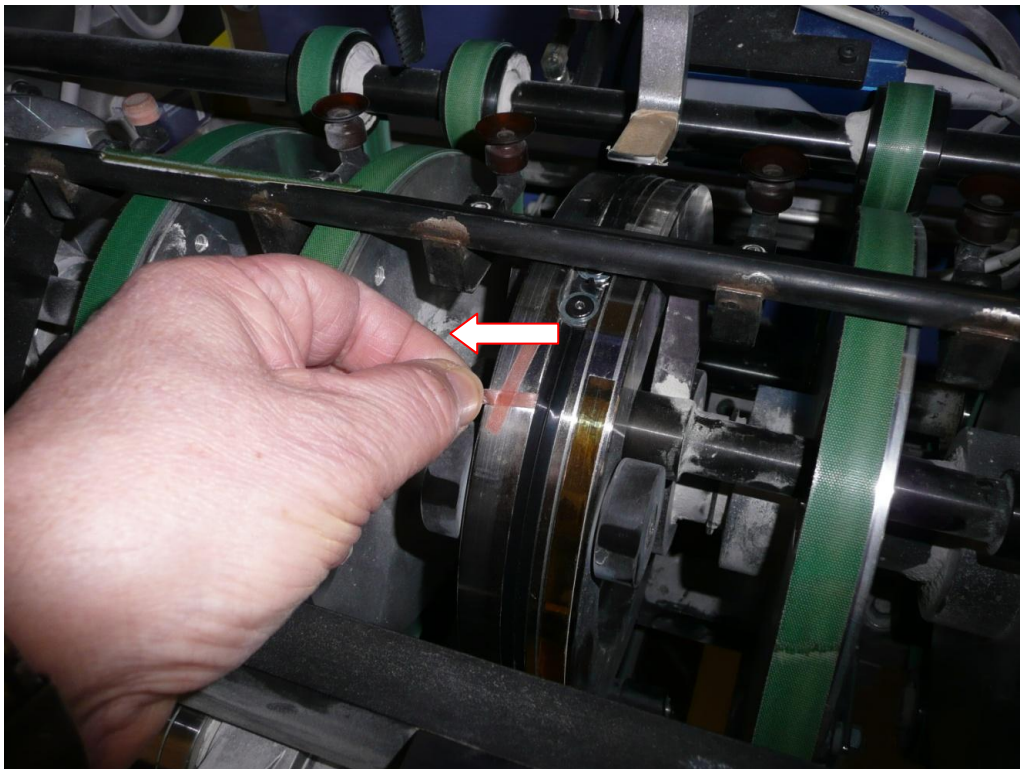
Place the sticky red 2 sided adhesive strip around the creasing drum making sure the beginning of the red tape starts next to the matrix fixing holes



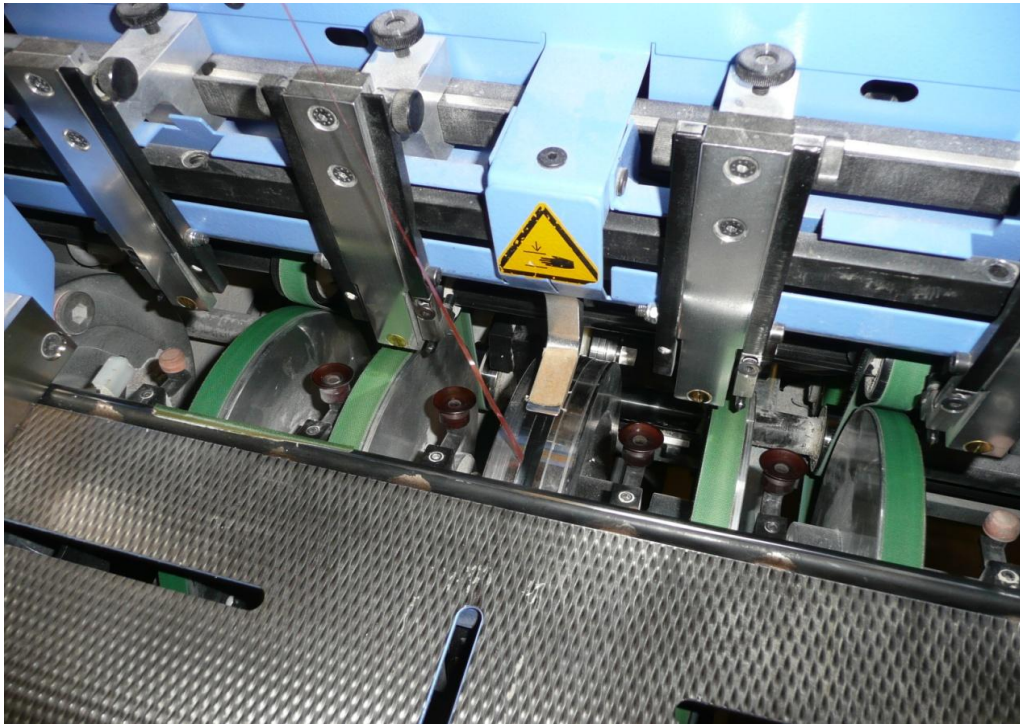
Secure the black matrix with the nut and gently rotate the creasing drum



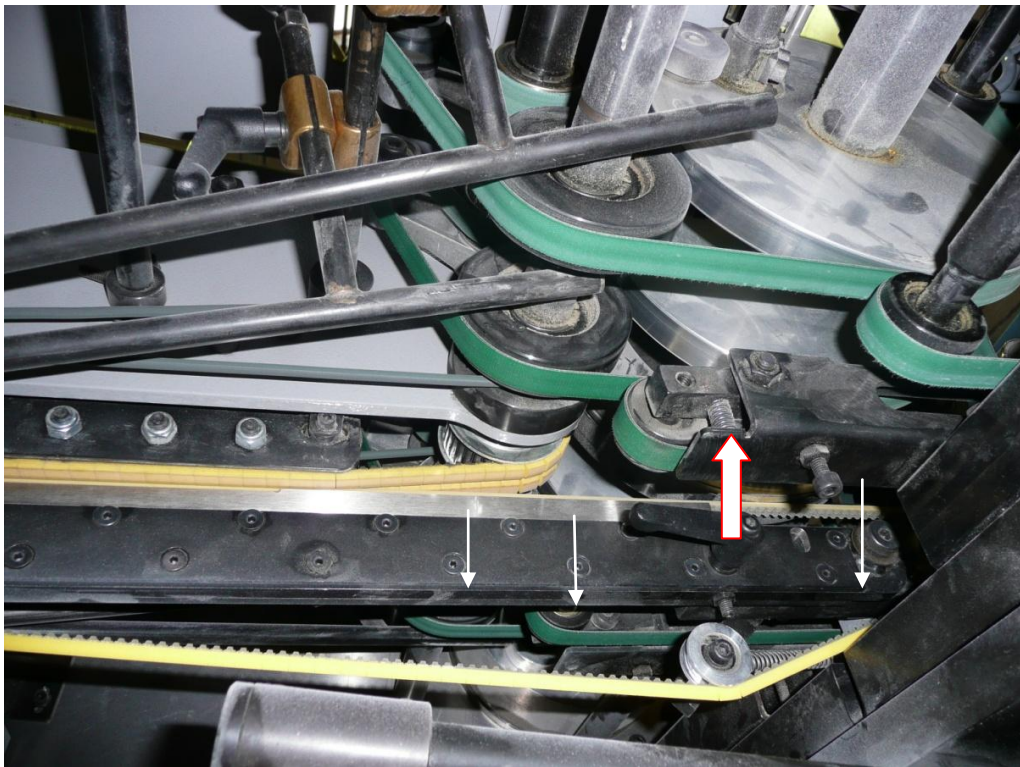
Rotate the creasing drum until the trailing edge of the matrix comes into view.
Secure the opposite end of the matrix with the fixing bolt.



To adhere the 2 sided adhesive to the matrix please pull away the protective cover



The protective adhesive strip being pulled away from under the creasing matrix



Test the quality of the crease before folding.

Please lower the support bar to gain easy access.