

Check list...

Prepare your folding machine for the Fast-Fit Tri-Creaser

- 1 Clean fold rollers of all ink residue and paper deposits
- 2 Make sure side lay is set on zero
- 3 Make sure all sheet deflectors are in correct position
- 4 Set rollers and slitter shaft with equal pressure each side using a strip of the material you are about to crease. By carefully winding the material in and pulling back, make sure the grip is sufficient and not too light or heavy.

IMPORTANT NOTE: To achieve optimum results, please adhere to the methods outlined in this leaflet. However, if creasing is still not sufficient, it is possible that the slitter shaft couplings and bearings have worn out and therefore may need replacing.

Simple Couplings/Bearing Check

- 1 Insert a sheet of 100gsm paper into the calliper settings of the slitter shafts. Place your finger underneath one side of the top slitter shaft and gently apply upward pressure. If the paper becomes loose this is an indication that wear is apparent.
- 2 Place another strip of material until the movement stops, repeat this procedure on the other side.
- 3 If 3 or more papers are required before grip can be achieved call your local engineer for advice.

The consequences of running your machine with worn Couplings and Bearings are that the crease pressure will decrease as the sheets enter the device during production due to the top shaft lifting up.

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