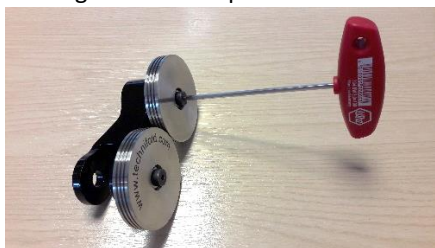


## **Applying Existing Female Bearing Wheels To New Bracket Arm**

1. Using the 3mm Hexagon/Allen Key loosen the wheel fixing bolts (x2) in your Existing Female Component



2. Each wheel will come loose from the original bracket with the following assembly:



Wheel Assembly contents:

1x Bolt, 1x 1mm Thick Washer, 1x Female Bearing Component, and 1x Stepped Spacer Washer

3. Put aside the old Bolts and Stepped Spacer Washers (you will not need these)
4. Loosen the Bolts (x2) from the Newly Supplied Bracket, remove Bolts (x2) and Stepped Spacer Washers (x2) entirely and keep safe to one side
5. Assemble both Wheel Assembly's (as in above photo) using the Bolts and Stepped Spacer Washers from the Newly Supplied Bracket and the Female Bearing Components and 1mm Thick Washers from your Existing Female Component  
Ensure the assembly order is correct as below:



6. Attach both newly assembled Wheel Assembly's to the New Bracket and tighten both bolts with the 3mm Hexagon/Allen Key  
Ensure that both Female Bearing Components spin freely on the New Bracket (if free spinning movement is not achieved attempt installation procedure again)
7. The Newly Assembled Bracket should resemble the below image:



You will need:

- Your Existing/Broken Female Component
- 3mm Hexagon/Allen Key
- The Newly Supplied Bracket

**The Newly Assembled Bracket is now ready to be installed back into the Stitching Machine.  
Consult the enclosed installation manual for further guidance.**