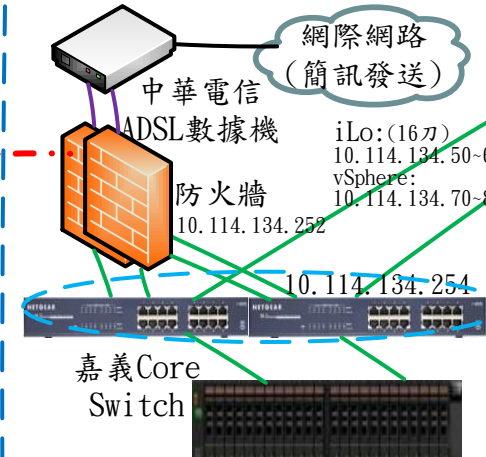


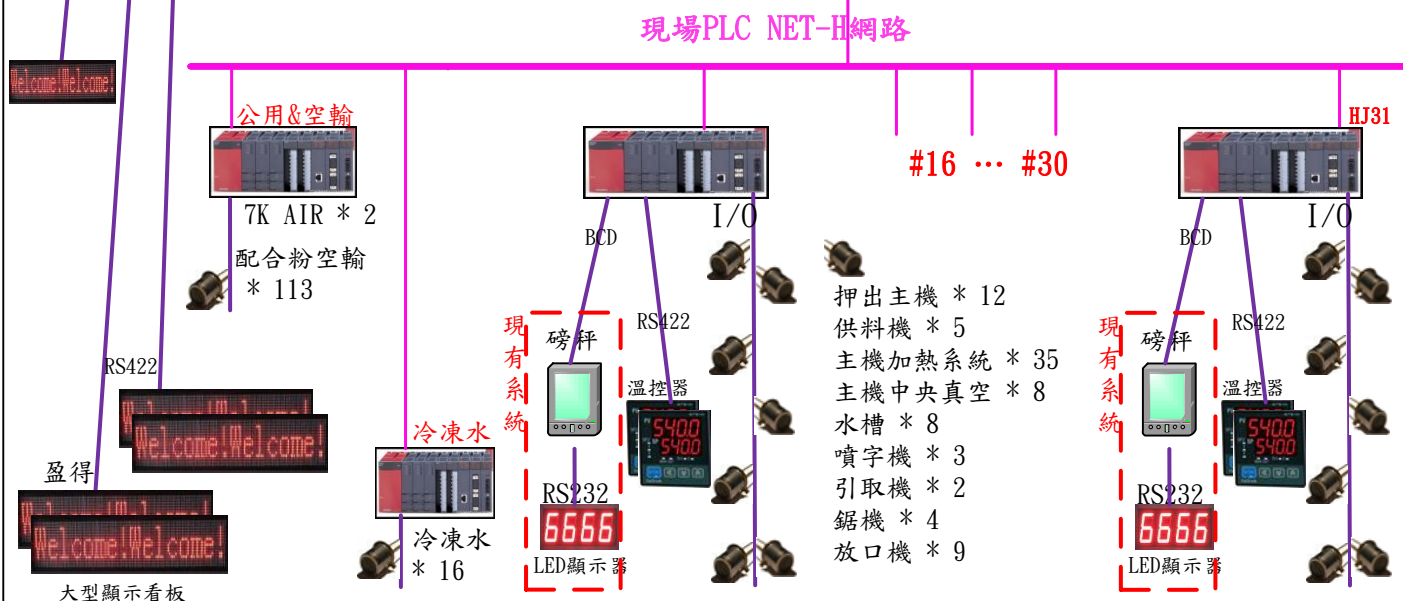
7.2008 塑三部嘉義硬管廠 乙棟製程優化電腦網路整合系統架構 待修

A photograph of a server rack filled with multiple server units. A blue callout box is positioned on the left side of the rack, pointing to one of the server units. The server units are black with green and red indicator lights. The callout box is a simple blue rectangle with a white border.



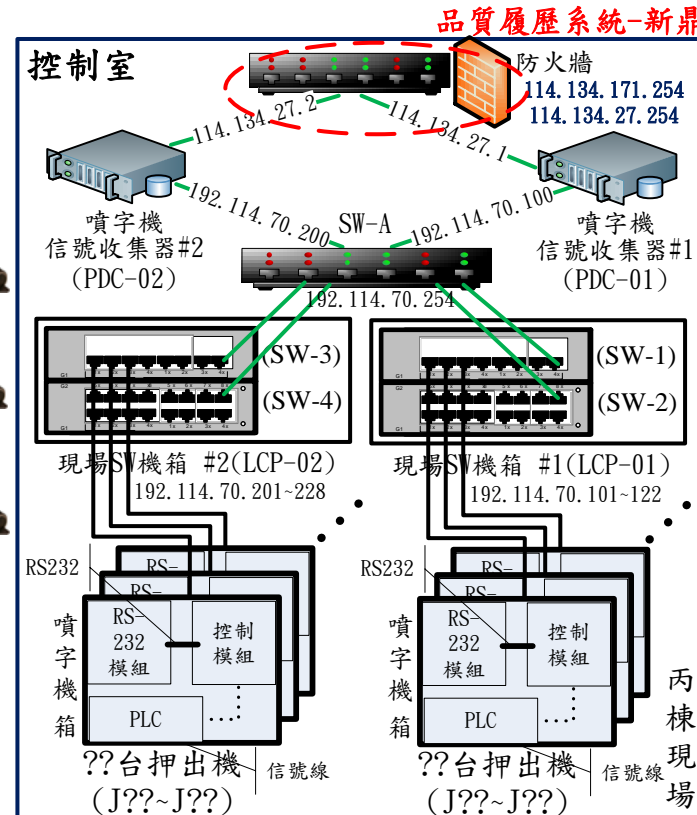
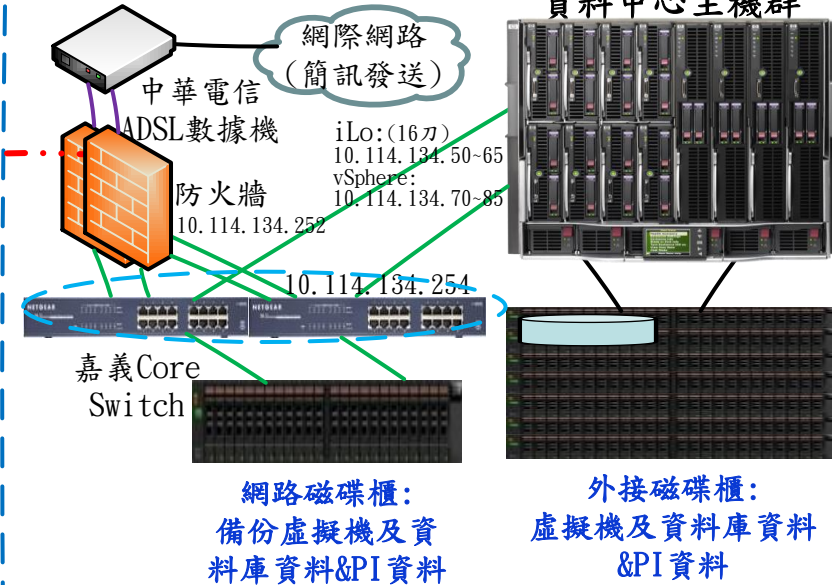
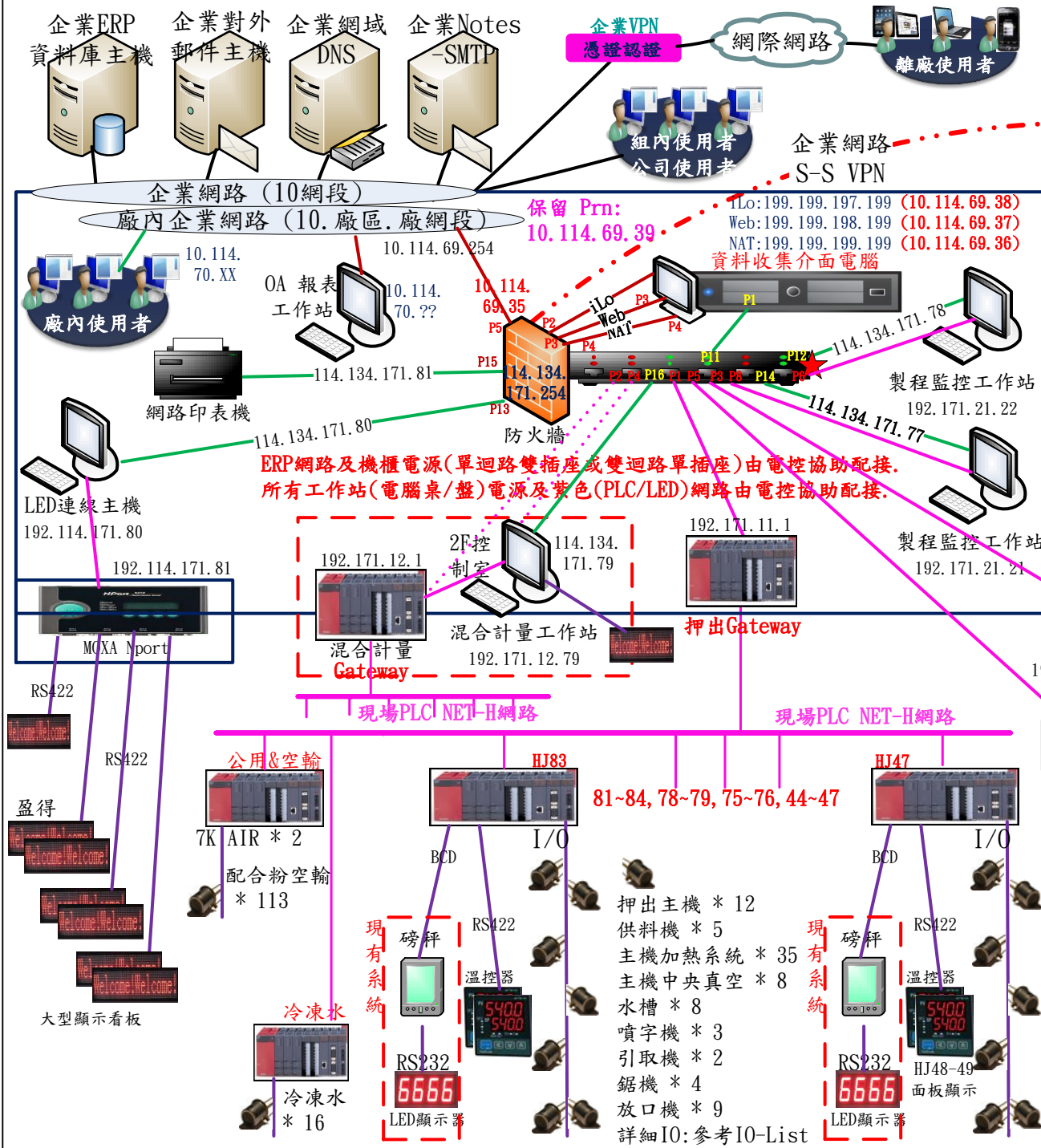
外接磁碟櫃：
虛擬機及資料庫資料
&PI 資料

The diagram illustrates the network architecture for the control room and field stations. At the top, the **控制室** (Control Room) is connected to a **防火牆** (Firewall). The control room network includes a switch labeled **SW-A** and two **噴字機 信號收集器** (Printer Signal Collectors), specifically **#2 (PDC-02)** and **#1 (PDC-01)**. The field stations, located in the **乙棟現場** (Building B Field), consist of **現場SV機箱** (Field SV Cabinets) labeled **#2 (LCP-02)** and **#1 (LCP-01)**. Each field station contains a **噴字機箱** (Printer Cabinet) with a **PLC** and a **控制模組** (Control Module). The network is connected via **RS232** and **RS-232** interfaces. IP addresses are assigned to various components, such as **114.134.17.2** for the control room switch and **192.114.70.201-228** for the field station #2.

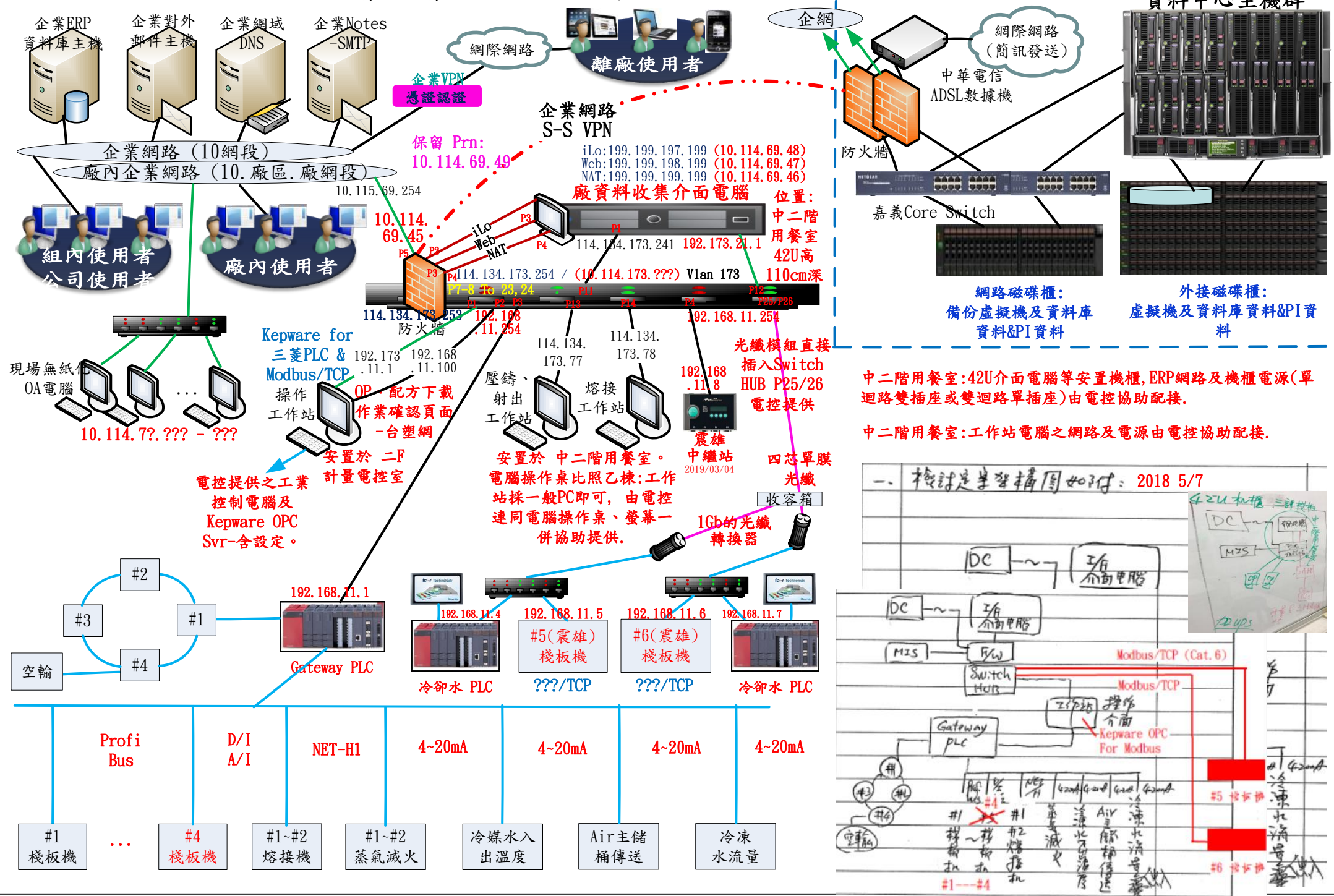


觀三部嘉義硬管廠 丙棟製程優化電腦網路整合系統架構 待修

A photograph of a server rack filled with multiple server units. A single unit in the bottom row is highlighted with a red rectangular box. Two lines extend from this box to a larger, detailed diagram of a server unit located below the rack.



A photograph of a server rack. The top section shows several vertical server modules with green status lights. Below this, a green label is visible with the text "RAID 5" and "RAID 5". Two black lines originate from a light blue oval in the image below and point to the drive bays of the server rack.



塑三部嘉義嘉一廠射出 製程優化電腦網路整合系統架構

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