

TYPE TEST REPORT **VISUAL AND DIMENSIONAL INSPECTION** **HV MANUAL EARTHING DISCONNECTOR SWITCH** **DSC - D344640 - Loco E402A - CAF**



1.DOCUMENTI DI RIFERIMENTO / REFERENCE DOCUMENTS

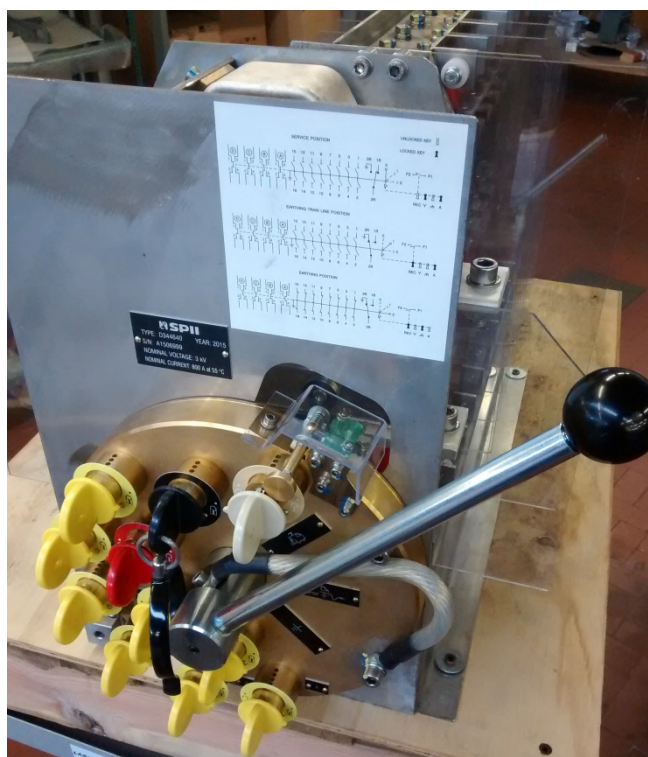
Documenti / Documents	
Type Test Procedure	D345899
Drawing	D345886

2.CONDIZIONI AMBIENTALI / ENVIRONMENTAL CONDITIONS

Dati ambientali / Environmental Data	
Data esecuzione Test / Test performance Date	04/11/2015
Temperatura / Temperature [°C]	25°C
Umidità / Humidity [% UR]	55% UR

3.OGGETTO IN PROVA / EQUIPMENT UNDER THE TEST

Tipo / Type	Earthing Manual Disconnecter Switch
Codice / ID	D344640
S/N	A1506999

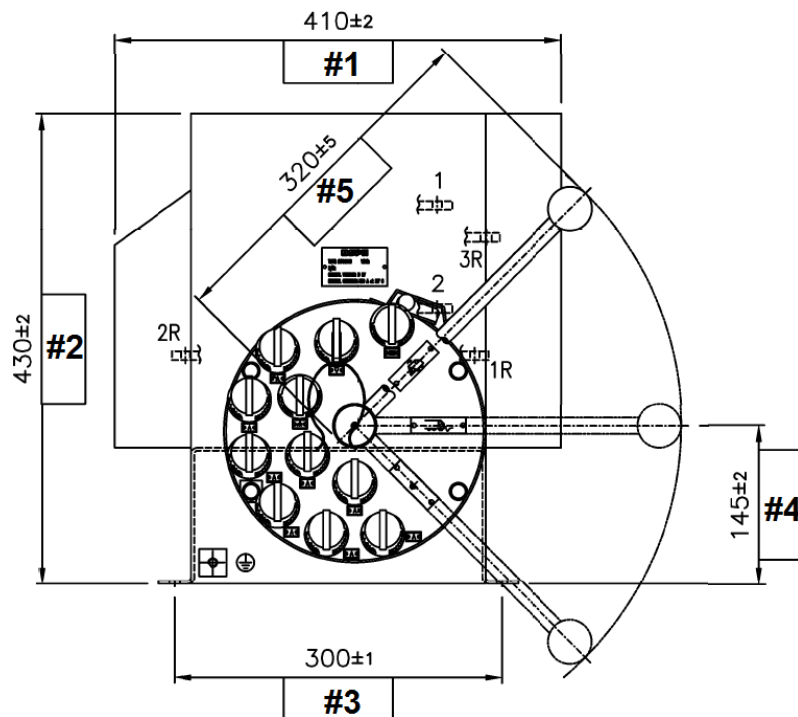


4.STRUMENTAZIONE UTILIZZATA / INSTRUMENTATION USED

#	Strumenti / Instruments	Caratteristiche / Characteristics
1	Caliper 885, scad 04/16	Portata / Range: 650 mm Sensibilità / sensitivity: 0.01 mm
2	Caliper 994, scad 04/16	Portata / Range: 300 mm Sensibilità / sensitivity: 0.01 mm
3	Caliper 1260, scad 05/17	Portata / Range: 510 mm Sensibilità / sensitivity: 0.01 mm
4	Bilancia / Balance – DINI ARGE0 (codice / code SPII 1217) Scad. Taratura: 05/16	Portata / Range: 15 kg Sensibilità / sensitivity: 0.01 kg

5.ESECUZIONE DELLA PROVA / TEST EXECUTION

Type Test	Note / Notes
A. Controllo visivo / Visual Check	<ol style="list-style-type: none"> Integrità del prodotto / <i>Product integrity</i> Assenza di difetti costruttivi / <i>Absence of constructive defect</i> Targhette Identificative / <i>Identification plates</i> Chiavi Accessorie / <i>Keys</i>
B. Controllo della massa del DSC / Check of DSC Weight: Nominal Mass: 52,5 ±5% kg	<ol style="list-style-type: none"> Massa Misurata / <i>Actual Mass</i>: 52,5 kg
C. Controllo dimensionale / <i>Dimensional Inspection</i>	6. Vedi / <i>See doc. D345886</i>



Misure sperimentali / experimental measurements	Risultato/ Result	Note																						
#1: Acceptability criteria: (410 ± 2,0)mm <table><tr><th>#</th><th>Measure [mm]</th></tr><tr><td>1</td><td>409,8</td></tr><tr><td>2</td><td>409,6</td></tr><tr><td>3</td><td>409,7</td></tr><tr><td>4</td><td>409,9</td></tr><tr><td>5</td><td>409,7</td></tr><tr><td>6</td><td>409,8</td></tr><tr><td>7</td><td>410,2</td></tr><tr><td>8</td><td>409,8</td></tr><tr><td>9</td><td>410,2</td></tr><tr><td>10</td><td>410,2</td></tr></table>	#	Measure [mm]	1	409,8	2	409,6	3	409,7	4	409,9	5	409,7	6	409,8	7	410,2	8	409,8	9	410,2	10	410,2	409,89 mm	Direct measure of the size
#	Measure [mm]																							
1	409,8																							
2	409,6																							
3	409,7																							
4	409,9																							
5	409,7																							
6	409,8																							
7	410,2																							
8	409,8																							
9	410,2																							
10	410,2																							
#2: Acceptability criteria: (430 ± 2,0)mm <table><tr><th>#</th><th>Measure [mm]</th></tr><tr><td>1</td><td>430,5</td></tr><tr><td>2</td><td>430,5</td></tr><tr><td>3</td><td>430,5</td></tr><tr><td>4</td><td>430,7</td></tr><tr><td>5</td><td>430,3</td></tr><tr><td>6</td><td>430,5</td></tr><tr><td>7</td><td>430,6</td></tr><tr><td>8</td><td>430,3</td></tr><tr><td>9</td><td>430,6</td></tr><tr><td>10</td><td>430,3</td></tr></table>	#	Measure [mm]	1	430,5	2	430,5	3	430,5	4	430,7	5	430,3	6	430,5	7	430,6	8	430,3	9	430,6	10	430,3	430,48 mm	Direct measure of the size
#	Measure [mm]																							
1	430,5																							
2	430,5																							
3	430,5																							
4	430,7																							
5	430,3																							
6	430,5																							
7	430,6																							
8	430,3																							
9	430,6																							
10	430,3																							
#3: Acceptability criteria: (300 ± 1,0)mm <table><tr><th>#</th><th>Measure [mm]</th></tr><tr><td>1</td><td>299,50</td></tr><tr><td>2</td><td>299,83</td></tr><tr><td>3</td><td>299,88</td></tr><tr><td>4</td><td>300,12</td></tr><tr><td>5</td><td>299,64</td></tr><tr><td>6</td><td>300,26</td></tr><tr><td>7</td><td>299,48</td></tr><tr><td>8</td><td>300,16</td></tr><tr><td>9</td><td>300,21</td></tr><tr><td>10</td><td>299,82</td></tr></table>	#	Measure [mm]	1	299,50	2	299,83	3	299,88	4	300,12	5	299,64	6	300,26	7	299,48	8	300,16	9	300,21	10	299,82	299,89 mm	Direct measure of the size
#	Measure [mm]																							
1	299,50																							
2	299,83																							
3	299,88																							
4	300,12																							
5	299,64																							
6	300,26																							
7	299,48																							
8	300,16																							
9	300,21																							
10	299,82																							

#4:

Acceptability criteria: $(145 \pm 2,0)\text{mm}$

#	Measure [mm]
1	144,48
2	144,58
3	144,44
4	144,28
5	144,51
6	145,16
7	145,08
8	144,46
9	145,20
10	144,72

144,69 mm

Direct measure of the size

#5:

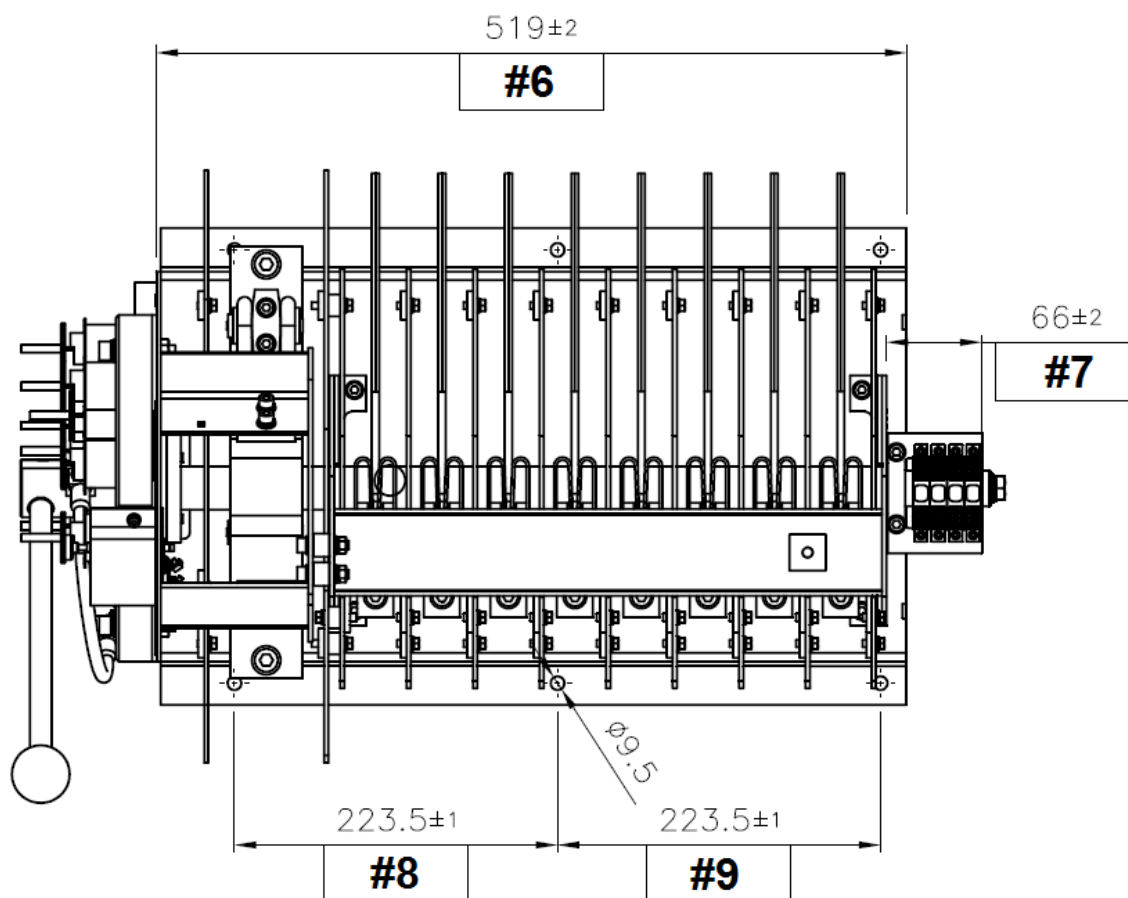
Acceptability criteria: $(320 \pm 5,0)\text{mm}$

#	Measure [mm]
1	318,30
2	318,32
3	318,35
4	318,30
5	318,40
6	318,35
7	318,27
8	318,33
9	318,34
10	318,40

318,33 mm

Direct measure of the size

Quote / Quotas


Misure sperimentali /
experimental measurements

Risultato/ Result

Note

#6:

Acceptability criteria: $(519 \pm 2,0)$ mm

#	Measure [mm]
1	519,90
2	519,20
3	518,75
4	519,11
5	518,91
6	519,07
7	518,96
8	518,50
9	519,03
10	518,92

519,03 mm

Direct measure of the size

#7:

Acceptability criteria: $(66 \pm 2,0)\text{mm}$

#	Measure [mm]
1	65,89
2	66,32
3	66,35
4	65,84
5	66,17
6	65,91
7	66,06
8	65,90
9	66,16
10	65,85

66,04 mm

Direct measure of the size

#8:

Acceptability criteria: $(223,5 \pm 1,0)\text{mm}$

#	Measure [mm]
1	223,11
2	223,26
3	223,45
4	223,04
5	223,18
6	223,35
7	223,37
8	223,28
9	223,18
10	223,11

223,23 mm

Direct measure of the size

#9:

Acceptability criteria: $(223,5 \pm 1,0)\text{mm}$

#	Measure [mm]
1	223,21
2	223,28
3	223,45
4	223,61
5	223,54
6	223,09
7	223,18
8	223,53
9	223,61
10	223,48


223,39 mm

Direct measure of the size

6.RISULTATI / RESULTS

Controllo Visivo / Visual Check	
Scopo / Scope	Controllo Visivo / Visual Check
Disegni di riferimento Reference drawings	D345886 D344640
Documento di riferimento / Reference document	D344920 D345899
Esito / Result	COMPLY / CONFORME
Massa del DSC / DSC Mass	
Scopo / Scope	Controllo della massa del DSC / DSD Mass Check
Disegni di riferimento Reference drawings	D345886
Esito / Result	COMPLY / CONFORME
Controllo Dimensionale / Dimensional Inspection	
Scopo	Controllo delle dimensioni del DSC / DSD Dimensional Inspection
Disegni di riferimento Reference drawings	D345886
Esito / Result	COMPLY / CONFORME

7.DICHIARAZIONE DI CONFORMITA' / DECLARATION OF CONFORMITY

<p align="center">Il Collaudatore Responsabile The Inspector</p> <p>Nome/Name:FABIO DE VENZ.....</p> <p>Firma/Signature</p> <p align="center"></p> <p>.....</p>	<p align="center">Collaudo/Test</p> <p>Data/Date:04/11/2015.....</p>
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