Iterate: On the t'th iteration let our estimates be $\lambda_t = \{ \mu_1^{(t)}, \mu_2^{(t)} \dots \mu_K^{(t)} \}$

E-step

Compute "expected" classes of all datapoints

$$P(Y_j = k | x_j, \mu_1 ... \mu_K) \propto \exp\left(-\frac{1}{2\sigma^2} ||x_j - \mu_k||^2\right) P(Y_j = k)$$

M-step

Compute most likely new μ s given class expectations

$$\mu_k = \frac{\sum_{j=1}^m P(Y_j = k | x_j) x_j}{\sum_{j=1}^m P(Y_j = k | x_j)}$$