



WELD SUMMARY REPORT

CUSTOMER : STOCK		WC No. : C290222-REV 00 , C290222-REV 01	WSR No. : C290222/WSR/001
VESSEL TYPE : RVTA 19		DRG No. : HC002573 Rev A	
PROJECT No. : C290222		DATE : 07.03.2018	PAGE No.: 1 of 2

SL.No.	WELD JOINT No.	WPS USED	PROCESS	WELDER(S) IDENTIFICATION						VISUAL INSPECTION (RF/FL) mm	APPLICABLE NDE REPORTS	WELDER(S) IDENTIFICATION (IN CASE OF REPAIRS)	APPLICABLE NDE REPORTS (IN CASE OF REPAIRS)	REMARKS
				TACK WELD	DATE	FACE SIDE	DATE	ROOT SIDE	DATE					
1	A1	WPS/CAP-006 Rev 1	SAW	CAP 010	20.11.2017	CAP 010	21.11.2017	CAP 010	21.11.2017	RF-0.35, 0.55	C290222/A1/RT/001 C290222/A1/RT/003	GTAW CAP 002 (R1)	C290222/A1/RT/002	GTAW-ø2.0mm-20715006, SAW-ø2.5mm-21217044, Flux-F-21217003.
2	A2	WPS/CAP-006 Rev 1	SAW	CAP 010	20.11.2017	CAP 010	21.11.2017	CAP 010	21.11.2017	RF-0.20, 0.57	C290222/A2/RT/001	-	-	GTAW-ø2.0mm-20715006, SAW-ø2.5mm-21217003, Flux-F-21217044.
3	A3	WPS/CAP-006 Rev 1	SAW	CAP 010	20.11.2017	CAP 010	21.11.2017	CAP 010	21.11.2017	RF-0.15, 0.50	C290222/A3/RT/001	-	-	GTAW-ø2.0mm-20715006, SAW-ø2.5mm-21217003, Flux-F-21217044.
4	A4	WPS/CAP-006 Rev 1	SAW	CAP 010	20.11.2017	CAP 010	21.11.2017	CAP 010	21.11.2017	RF-0.25, 0.56	C290222/A4/RT/001	-	-	GTAW-ø2.0mm-20715006, SAW-ø2.5mm-21217003, Flux-F-21217044.
5	B2	WPS/CAP-006 Rev 1	SAW	CAP 003	26.11.2017	CAP 003	27.11.2017	CAP 003	27.11.2017	RF-2.0, 3.25	C290222/B2/RT/001	-	-	GTAW-ø2.0mm-20715006, SAW-ø2.5mm-20116074, Flux-F-20515004.
6	B3	WPS/CAP-006 Rev 1	SAW	CAP 003	26.11.2017	CAP 003	27.11.2017	CAP 003	27.11.2017	RF-3.00, 3.55	C290222/B3/RT/001	-	-	GTAW-ø2.0mm-20715006, SAW-ø2.5mm-21217003, Flux-F-21217044.
7	B4	WPS/CAP-006 Rev 1	SAW	CAP 002	26.11.2017	CAP 002	27.11.2017	CAP 002	27.11.2017	RF-1.5, 3.50	C290222/B4/RT/001	-	-	GTAW-ø2.0mm-20715006, SAW-ø2.5mm-21217003, Flux-F-21217044.
8	M3a, M3b	WPS/CAP-017 Rev.0	GTAW	CAP 031	22.02.2018	CAP 031	22.02.2018	-	-	FL-4	-	-	-	GTAW-ø2.0mm-20715006

ENGINEER -QC

TUV SUD

NAME : U.DINESH

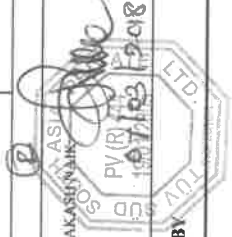
NAME : PRAKASH NAIK

SIGNATURE:

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INSPECTED BY

WITNESS/REVIEWED BY





WELD SUMMARY REPORT

CUSTOMER : STOCK

VESSEL TYPE : RVTA 19

PROJECT No. : C290222

WC No. : C290222-REV 00, C290222-REV 01 WSR No. : C290222/WSR/001

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SL.No.	WELD JOINT No.	WPS USED	PROCESS	WELDER(S) IDENTIFICATION						VISUAL INSPECTION (RE/FL) mm	APPLICABLE NDE REPORTS	WELDER(S) IDENTIFICATION (IN CASE OF REPAIRS)	APPLICABLE NDE REPORTS (IN CASE OF REPAIRS)	REMARKS
				TACK WELD	DATE	FACE SIDE	DATE	ROOT SIDE	DATE					
9	D1, D2, D3, D4 & D5	WPS/CAP-017 Rev.0	GTAW	-	-	CAP 023	23.11.2017	CAP 023	23.11.2017	FL-3,4	C290222/PT-BCS/001	-	-	GTAW-φ1.6mm-20816050, φ2.0mm-20715006
10	D7, D8, D9, D10, D11&D12	WPS/CAP-017 Rev.0	GTAW	-	-	CAP 036	04.12.2017	CAP 036	04.12.2017	FL-3,4	C290222/PT-BCS/002	-	-	GTAW-φ1.6mm-20816050, φ2.0mm-20715006
11	M2a, M2b, M2c	WPS/CAP-017 Rev.0	GTAW	CAP 023 & CAP 036	23.11.2017 & 04.12.2017	CAP 023 & CAP 036	23.11.2017 & 04.12.2017	-	-	FL-7	-	-	-	GTAW-φ2.0mm-20715006
12	M5a to M5h	WPS/CAP-017 Rev.0	GTAW	CAP 036	04.12.2017	CAP 036	04.12.2017	-	-	FL-3	-	-	-	GTAW-φ2.0mm-20715006
13	B5	WPS/CAP-007 Rev.01	GTAW + SAW	CAP 006	23.02.2018	GTAW-CAP 015, SAW-CAP 003	23.02.2018	-	-	RF-3.00, 3.80	C290222/B5/RT/001	GTAW CAP 007 (R1) GTAW CAP 006 (RS)	C290222/B5/RT/002	GTAW-φ2.0mm-20715006, SAW-φ2.5mm-21117003, Flux-F-21217044.
14	B1	WPS/CAP-007 Rev.01	GTAW + SAW	CAP 006	01.03.2018	GTAW-CAP 031, SAW-CAP 003	02.03.2018	-	-	RF-3.20, 3.60	C290222/B1/RT/001	GTAW CAP 023 (R1)	C290222/B1/RT/002	GTAW-φ1.6mm-20816050, φ2.0mm-20715006
15	M1a & M1b	WPS/CAP-017 Rev.0	GTAW	CAP 030	06.03.2018	CAP 031	06.03.2018	-	-	FL-6	-	-	-	GTAW-φ1.6mm-20816050, φ2.0mm-20715006
16	M4a to M4f, M7a to M7d &	WPS/CAP-017 Rev.0	GTAW	CAP 011	07.03.2018	CAP 011	07.03.2018	-	-	FL-3,4	-	-	-	GTAW-φ1.6mm-20816050, φ2.0mm-20715006
17	Temporary Attachment Removal Area	-	-	-	-	-	02.03.2018	-	-	OK	C290222/PT-BCS/003	-	-	-
NOTE: Tack and repair welding by GTAW processes using WPS No.: WPS/CAP-017 REV 0											RF - Welding Reinforcement			
											FL - Welding Fillet Length			

ENGINEER -QC

NAME : U.DINESH

SIGNATURE: *U.Dinesh* 07/03/18

INSPECTED BY

TUV SUD

NAME : PRAKASH NAIK

SIGNATURE :

WITNESS/REVIEWED BY

