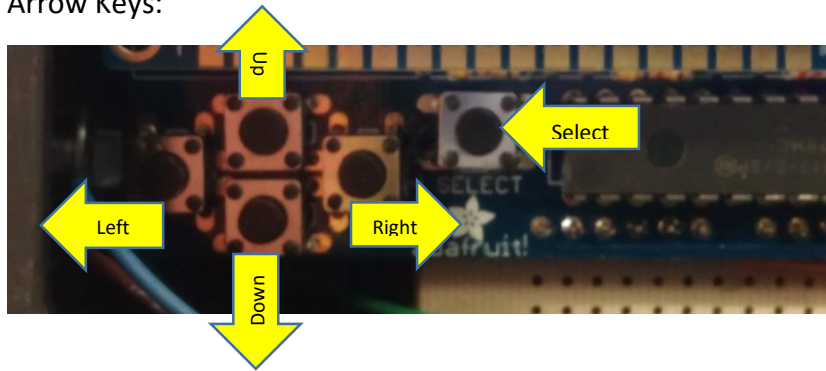


# SCALE CART SETUP INSTRUCTIONS

The steps for setting up the scale cart are:

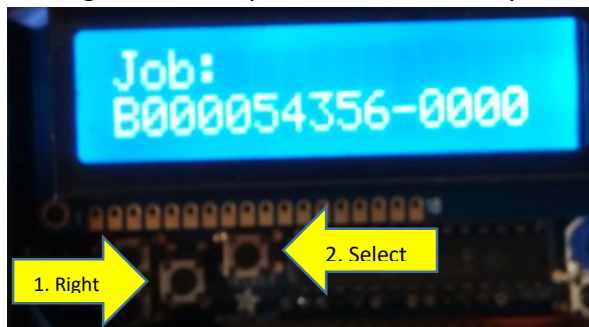
1. Scan the job # from the job card
2. Scan the operation # from the job card
3. Enter the piece weight from the job card
4. Load the carton onto the scale cart
5. Before putting any parts in the carton Zero the scale display by pushing the Tare button
6. When the Tech is ready for a move ticket push the print button

Arrow Keys:



To Scan the Job #.

1. Use right arrow key until the screen says Job:

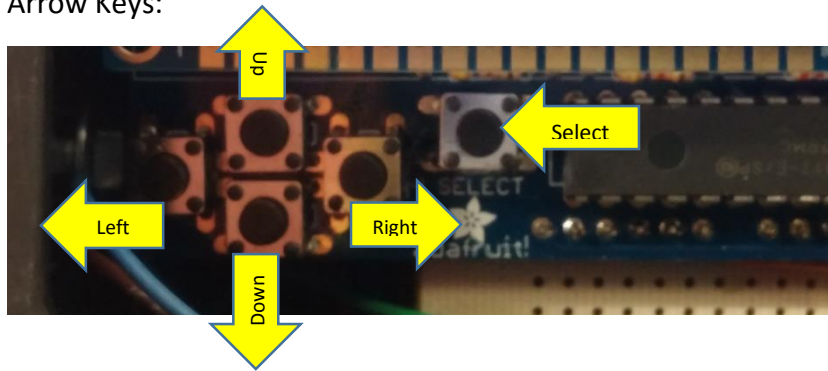


2. Push the select button
3. Screen should now say Scan Job #...



4. Use the barcode scanner to scan the Job number from the job card. Verify the correct job number was scanned.

Arrow Keys:

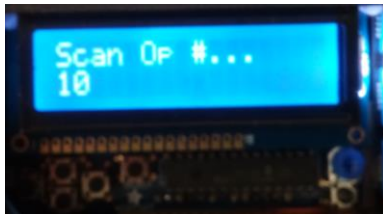


### To Enter the Operation:

1. Use the Right arrow key until you see Operation:



2. Push the Select button
3. Screen should say Scan Op #...



4. Use the barcode scanner to scan the operation from the job card.

### To Enter Piece Weight:

1. Use the Right arrow button until screen says Piece Weight:

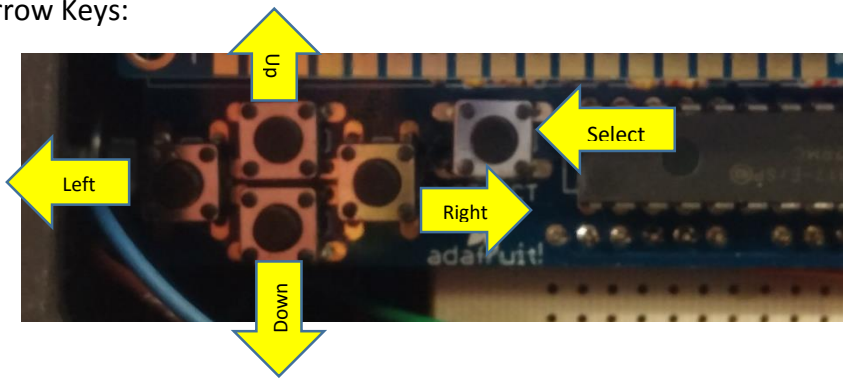


2. Push the select button
3. The screen should say Adj Pc Weight...



4. Use the UP and Down arrow keys to increment/decrement each value
5. Use the Left and Right arrow keys to change decimal place (available decimal places are: 10, 1, .1, .01, .001. Note you will not see which decimal place you are in until you press the up or down arrow key. Piece weight setup will only hold 3 decimal places. The piece weight is on the job card.
6. Push the select button after the piece weight is correct.

Arrow Keys:



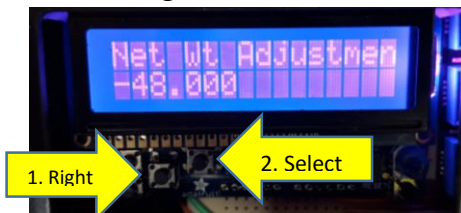
### Net Weight Adjustment:

Use Net Wt Adjustment if there is a loss of power to the scale and you need to set the tare weight.



### To Adjust Net Weight:

1. Use the Right arrow button until screen says Net Wt Adjustment:



2. Push the select button
3. The screen should say Adj Net Weight...

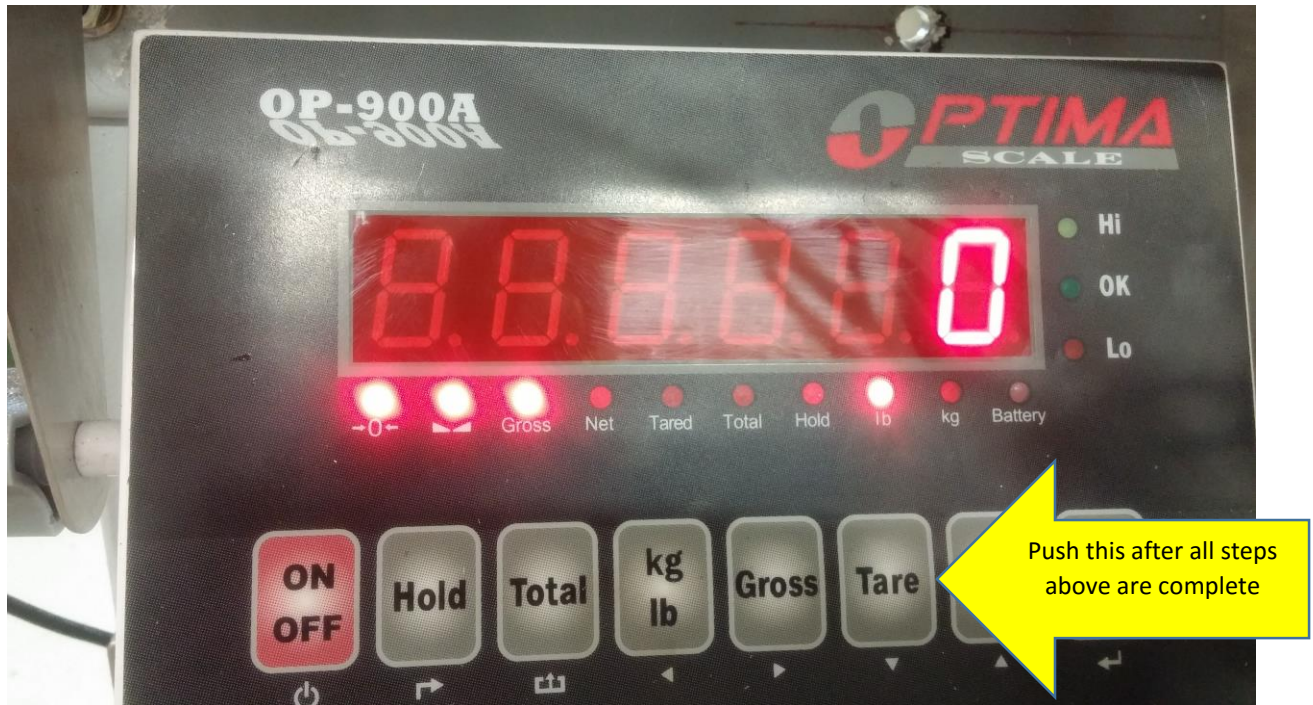


4. Use the UP and Down arrow keys to increment/decrement each value
5. Use the Left and Right arrow keys to change decimal place (available decimal places are: 10, 1, .1, .01, .001. Note you will not see which decimal place you are in until you press the up or down arrow key. Piece weight setup will only hold 3 decimal places. The piece weight is on the job card.
6. Push the select button after the tare weight is correct.



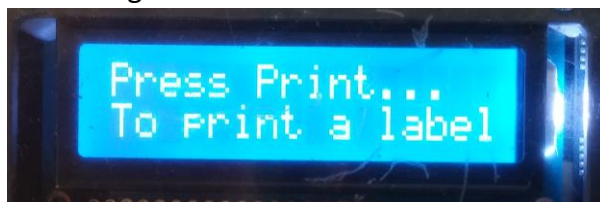
### To Zero the Scale:

1. After the Job #, Op #, Piece Weight, and Carton is loaded on the scale Zero out the scale by pushing the Tare button on the scale read out.



### To Print a Move Ticket:

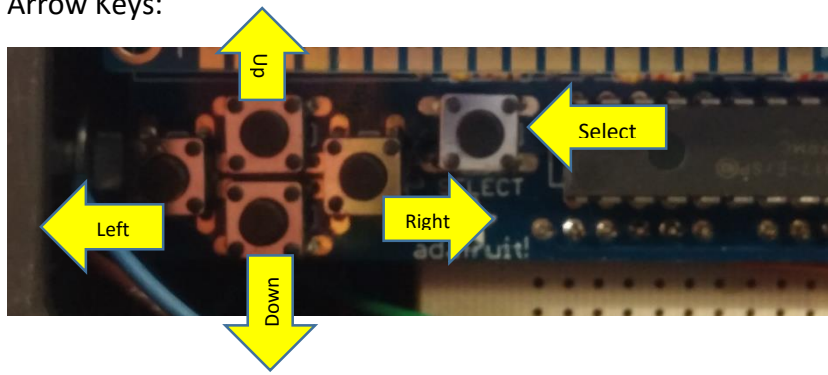
1. When the Tech is ready to print a move ticket
  - a. Make sure you see "Press Print... To print a label"
    - If you do not see this on the screen use the left and right arrow keys to scroll through the menu.



- b. Press the print button on the scale read out.



Arrow Keys:



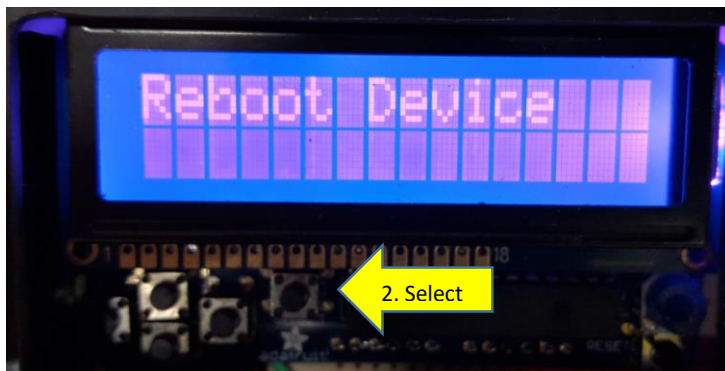
## Reboot Device

Reboot Device only if it you cannot make any changes.



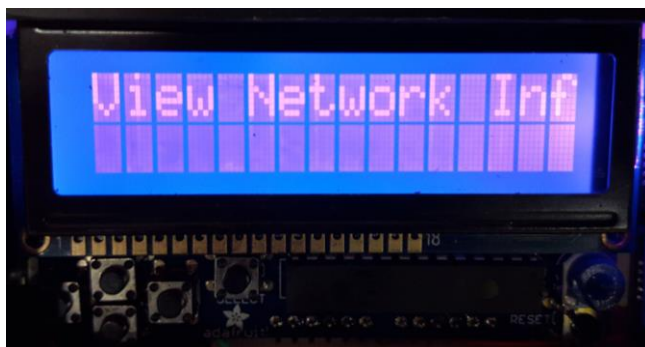
## To Reboot Device:

1. Make sure you see Reboot Device on the screen
2. Press the select button to Reboot

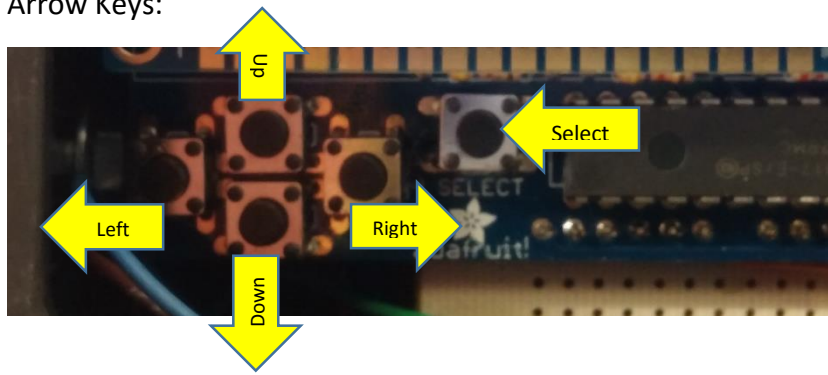


## View Network Info

View Network info to see if you are connected to the network. This should be used to diagnose problems with entering jobs or job operations.



Arrow Keys:



## Background Color

Background Color tells you the current background color.



## To Change Background Color:

1. Make sure you see "Background Color" on the screen
2. Press the select button
3. Use the right arrow key to change the color
4. When you have the color you want press the select button.

