

Step Duration Analysis Report

Monthly Analysis **June 2025:**

- Longest delays: Step 3 (74 min) and Step 5 (96 min).
- These are the main bottlenecks.

July 2025:

- Improvements in Step 3 (69 min) and Step 5 (92 min).
- Other steps slightly slower.

August 2025:

- Major improvements in Step 1, 2, 3, 4, and 6.
- Step 5 became much slower (120 min).

Average Step Durations (minutes)

Month	Duration 1	Duration 2	Duration 3	Duration 4	Duration 5	Duration 6
2025-06	13.62	25.31	74.33	11.92	96.32	5.4
2025-07	14.75	27.04	69.28	13.34	92.3	8.02
2025-08	10.17	22.85	30.55	4.0	120.52	3.89

Conclusion - Across 3 months, most steps show clear improvements.

- Step 3 improved the most (from 74 min to 30 min).
- Step 5 worsened (from 96 min to 120 min).
- Overall: process is getting faster, but Step 5 is now the main bottleneck.