


Part No.	902-12-3/16	Component	902-A-BLNK	 <i>EB</i> <i>no Pkgs</i>
Order No.	403252	Heat Lot #		
Order Qty	16	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-7-16	CS	3		18				2	11
Setup Hrs.										
10 MIN										
Cycle Time										
10 MIN										
Pcs/Hr										
5									2	

*JOB - OK*

*Handwritten note in pink circle: \$4.24 3-21-16 3-21-16*

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-7-16	12pm	YES	✓	B	DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									