


Part No.	9-3-D-BLNK	Component	A02071-0068	
Order No.	397706 <i>1403001</i>	Heat Lot #	177269.16.1	
Order Qty	250	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	224
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H1	2-5-16	HVD	7	200		0			01	11	
	2-6-16	HVD	4	123	323	0		Job done HVO	0		
Setup Hrs.											
2											
Cycle Time											
1.455s											
Pcs/Hr											
28											

ROUTING: TO THREAD ROLLER

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-5-16	6:55	YES	✓	B	<i>[Signature]</i>	