	-											
Part No. Order No.		FT13301 372445		Component Heat Lot #		A02002-0024				Ø1 50	contr	ol es, LLC
									1	E 21	device	es, Luc
Ord	er Qty	1	60	W/O #	from Box				1			
MI PHILIPS				Arrai (S. S. B. M.	OPERATI	ON 1				PER S	NAME OF THE OWNER, WHEN	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CNC	14-10-12	20				2,0	3	Solu	propre	gres		
HARDING	11.18.15	BA	6.5	55	53	S						
Setup Hrs.	11/11/15	BJ	6	43	98	.5	6		3			
4	11.11.15	50	5.0	41	139							
Cycle Time			24000		1 4							7
3MIN	11/23/15	BT	6	84	184	115	3	. (1		3 1	15
12SEC		2		80	164		and the same of th	3		1	1 10	5
Pcs/Hr						_	1		1	410	1 12	1
15						1)0	6	00		ID,	(3)	
ROUTING:												
STATE OF STA	United Strains	ALL STATE	STATE OF THE PARTY	ren de veta rese	OPERATIO		SEAL SHE		(7 (9) (4) (c)		i eka	Const
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CNC HARDING												
Setup Hrs.											9	
3									1750-0-100			
Cycle Time												
Pcs/Hr												
									41			
ROUTING:		Constitution of			OPERATIO	ON 3		- STORY 0			S. S	A COLOR
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												-
Cycle Tille												
Pcs/Hr									41)			
8		Sa Sa										
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record		1.10	
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	ector Notes		
er or and the second		2 Tooling3 Setup		Submitted	4:10PM	Yes / No	Check	Letter	WRB			
Bars per load		4 FAIR		11-20-15	140AM	420	<i>S</i>	A	MIL	2 6	000	-
		5 Training6 Meeting		11 020	1 7 41				1	OX IV	~	
ECONDARY	/ PRODUCTIO			- 4	PAGE	1					Test Form	10/15/15