

Control Devices LLC

Work Order Production Record

Machine No. 2 MP 508

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Rev Letter 01

Setup Actual Hrs.

Planned Pcs/Hr

Setup %

Special Notes / Instructions

Standard

Wgt/Bar

Bars per Load

Remaining Loads

Pcs/Bar

Part No. 507515

Actual

Component

507515-10

Total Loads

Notes

Page 1

Order No. 342810

Order Qty 200 PLS

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

8-5-14

8-7-14

8-8-14

8-9-14

8-10-14

8-11-14

8-12-14

8-13-14

8-14-14

8-15-14

8-16-14

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8-29-14

8-30-14

8-31-14

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9-4-14

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