

Part No.	PWN15032-HT	ADDED TWO #		CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S5	
Order No.	397447	Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.		
Order Qty	22,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Ps./Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
02/01	ED	0.5	310	310	P9250	5:14	3		14	11
02/01	ED	10	0	0	11	5:11	4		0	0
8-1-16	DE	3.5	1000	1510	"	5:45	2	Spray, foam, & GPM	200	15
2/2	RL	-	-	-		7:56	3	re tool everything	9	11
						7:56	2	work on 5-6		
						5:56	2	AS		
02/01/16	ED	2	735			6	2		17	11
<p>Jobs Pulled</p> <p>Ordering correct</p> <p>Block.</p>										
<p>24.81</p> <p>24.10</p>										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
<div>control devices, LLC</div> <div>FOR DAVENPORTS &amp; BROWN &amp; SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</div>										
<div>First Part Inspection Record</div> <div> <div>Date Part Submitted</div> <div>Time of Day</div> <div>Approved Yes/No</div> <div>Mtrl Check</div> <div>Rev Letter</div> <div>Inspector</div> <div>Notes</div> </div>										
<div>2-1-16</div> <div>1:30 PM</div> <div>YES</div> <div>✓</div> <div>6</div> <div>AT</div> <div></div>										