Part No.		1104-1	1104-13-1/4-5/8		Component		1104-13-1/4			4000 H	m contr	191
Order No.		394782		Heat Lot #		-	_			EF 2	ontr devic	e\$, LL
Or	der Qty		3	W/O	# from Box							-
				OPERATION		NAME OF STREET		19 W		THRU	-PUT/8HRS	51
Mach No		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Tota	l Down time	Down tim code	е	Notes		Scrap	Scrap Code
Stap Dil	12/21/15	P.6.			3							
Setup Hrs								7				
1									0 00	cT		
Cycle Time	е									1		
308	icel				_		+	+,-	7	13		
Pcs/Hr									12	6)	
ROUTING:			10100								8	
NO THING:		Sam	d Blace	OPERATIO	N 2	C. Verification	ZWZNIO	ALICE LIVER		TUDU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU	Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle Time												
Pcs/Hr												
ROUTING:								L				_
		000000000000000000000000000000000000000	Service Marketine	OPERATIO	N 3	No Payers	Do exit	727.8	150 A 1 S (1) 1 de	TUDIL	DUT /OUDC!	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU-I	Scrap	Scrap Code
												4
Setup Hrs.												
Cycle Time												
yele Time												
Pcs/Hr												
ŕ				10								
OUTING:						2						
Notes / Ir	nstructions	Down Ti	me Codes			F	irst Part In	spection	Record			
1 2 2		Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR 5 Training										
CONDARY		6 Meeting										