Part No.		7-3-12		Component		7-3-C-BLNK			control devices, LLC		
Order No.		393018		Heat Lot #							
Order Qty		80		W/O # from Box		NIA					
NEWS PROPERTY OF				OPERATION 1				THE WAST	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
*3	12/9/15	P.6.	1,5	65	51						
Setup Hrs.	12/10/15	P.6.	6	51	122			7	_/		
10 MIN								Je	DOUT		
Cycle Time											
5.5m								,	15/	9	
Des /Um									12/15		
Pcs/Hr									1 5.0		
								S .		0	
ROUTING:										40	
				OPERATION 2			<b>计算数据数据数据数据数据数据数据数据数据数据数据数据数据数据数据数据数据数据数据</b>		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
									7//		
Setup Hrs.											
Cycle Time											
	_										
Pcs/Hr											
						-11					
DOUTING:											
ROUTING:	remoker test	Section of Section	AND THE RESERVE	OPERATIO	N 3		AND DESCRIPTION	00200	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
		1									
Setup Hrs.				*							
Cycle Time											
D (1)								-			
Pcs/Hr											
ROUTING:	ST.										
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector 60# Notes		
		3 Setup		129-1X	10m	45)	V		DH		
l		4 FAIR 5 Training				7.7		B			
SECOND A DV DD OD USTIO		6 Meeting									