Part No.		RP1202		Component		RP1200			control devices LLC			
Order No.		390311		Heat Lot #					devices LLC			
Order Qty		3200		W/O # from Box					E.			
NAME OF THE OWNER, OWNER, OWNER, OWNER, OWNER, OWNER,				OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
-DP0475												
Setup Hrs.						26						
						( Y	P					
Cycle Time												
								9 1				
Pcs/Hr						7/,						
			91									
									*			
ROUTING:												
					N 2	AMADIN		THRU-			PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	- 1	Notes		Scrap	Scrap Code
DP0475	11/17/15	NK	2,5	300	400	_			toles		8	
Setup Hrs.	11/19/15	NK	3,5	140	540				-11-		8	
0									6 = 311.			
Cycle Time												
Cycle Time										-		
57												
Pcs/Hr												
								N-100-				
51												
ROUTING:	pack											
OP					OPERATION 3				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
DP 0475	11/20/15	NK	45	420	540			Charefer-			\$	
Setup Hrs.												
						J.					il	
			1									
Cycle Time										(		
									01	)		
								12-5				
Pcs/Hr								1062.		1		
											N	
											10	
ROUTING:												
Notes / I	Instructions		Time Codes				irst Part In Mtrl	spectior Rev	Record			
		<ol> <li>Maintenan</li> <li>Tooling</li> </ol>	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Check	Letter	Inspector		Notes	
		3 Setup		11-18-1	1.15	123			at (entro)			Control of the Contro
		4 FAIR 5 Training				T	1		- 1,	6 00		
		6 Meeting						1				
SECONDAR	V PRODUCTIO	N RECORD			PAGE	1	and the same of				Test Form	10/15/15