

Part No.	TRV2523	Thru-Put/8Hrs	3088	Wgt/Pc.	0.0675	Mach No.	A8
Order No.	395455	Planned Pcs/Hr	386	Wgt/Bar	4.88	Setup Allowed Hrs.	0
Order Qty	80,000	Actual Pcs/Hr		Component	A09002-0020	Pcs./Bar	85

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-5-16	E.B.	8	2525	3925	22323579	1		Working on A-9	20	A-21
1-5	DK	5	1400							
1-5	II	2	3016	6941	"					
1-6	E.B.	6	2125	9066	"			second of 1.5		
1-6	DK	6	2310	11376	"					
1-7	E.B.	7	2450	13826	"	1	2	Recess, Braker broke		
1-8	E.B.	6	2425	16251	11	2	2			
1-11	E.B.	8	2720	18971	11					
1-12	E.B.	7	2440	21421	11	1	2	Shave Tool		
1-12	DK	5	2217	23638	11	1	2	Recess Brake Plus 2 B	300	B-3
1-13	E.B.	8	2850	26488	11					
1-13	DK	6	2350	28838	11					
1-14	E.B.	7	2520	31358	11	1	2			
1-15	E.B.	6	2250	33608	11	2	1	clean out, Reamer ADT		
1-16	E.B.	5	1715	35323	11	1	2			
1-18	E.B.	7	2415	37738	11			sharp Formers Pos Drill		
1-19	E.B.	8	2520	40258	11	0	0			
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.									320	

Handwritten: \$24.00
2-2-16



Special Notes / Instructions
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load