Part No.		7-3-20		Component			7-3-E-BLNK				_ cont-	
Order No.		398957		Heat Lot #						G	ontr devic	oı es, LL0
Ord	ler Qty		45	-	from Box	2	050	-17	$\dashv$			
A TENER	<b>发现</b>			OPERATIO			955		Service Contra	THRI	J-PUT/8HRS	1 24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Tota	Down time	Down time		Notes	Time	Scrap	Scrap
10	2/6/16	P.S.	4.5	2.6	43							Code
Setup Hrs.	2-8-11	DG	8		70			+-		110		
6 MINS	2-8-16	CS	8	27	95				1-22	14		
Cycle Time	× / / ×	500			100		-		X	7		-
15 MIN												
Pcs/Hr						-		1	n R			
								10				
3								0			0	
ROUTING:												
	PENNANDA			OPERATIO	N 2		The State of the	The Man		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
								+		-		
etup Hrs.						,		$\vdash$				
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ycle Time												
Pcs/Hr												
- 1												
OUTING:												
<b>公司</b>		White to have		OPERATION	13	THE PARTY OF THE P	Silvento	25500		THRIL	PUT/8HRS	-
1ach No.	Date	Emp. Name	Prod Hrs.		Cum. Total	Down time	Down time code	Notes		ПКО	Scrap	Scrap Code
etup Hrs.												
										-		
cle Time						750						
cs/Hr												
OUTING:												
Notes / Ins	structions	Down Tir	me Codes	7		F	irst Part Inc	spection	Record			
		1 Maintenance		Date Part Time Of Day		Approved	Mtrl	t Inspection Reco				
		2 Tooling 3 Setup		Subillitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
	4	The second of th		2-8-16	4:40p	Y	/	3	AC			
	5	Training						1				
ONDARV	PRODUCTION	Meeting										