Part No.		C5A		Component		CA-BLNK				400 5	m contr	ol
Order No.		398648		Heat Lot #					1	Si a	ontr device	es, LLC
Ord	ler Qty		2	W/O #	from Box				1			
				OPERATIO			STATE OF	ONL SO	A STOPLE	THRU	J-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE	1-24-16	HVP	.5	2	2	0					0	
Setup Hrs.								1 2				
5 MIN												
Cycle Time												
-1 MIN 3 <sub>M</sub>												
Pcs/Hr									110			_
<b>54</b>								1	135		10	
ROUTING:								V				
	A Section	**(A) \$ 11 to	ALL STREET	OPERATIO	N 2			SUBJECT OF		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												7.
Cycle Time				_								
Pcs/Hr												
										_		
ROUTING:								-				
	是 (15)	AND ENGLISHED TO	Residence of the	OPERATION	N 3					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
ycle Time						¥						
- 1												
Dec/Un												
Pcs/Hr												
- 1												
OUTING:										<u> </u>		
	structions	Down Ti	me Codes			E:	rst Part Ins	nection	Record			
		1 Maintenance		Date Part		Approved	Mtrl	Rev				
		2 Tooling 3 Setup	Tooling		Time Of Day	Yes / No	Check	Letter	Inspector Note			
	1	4 FAIR 5 Training		1-29-16	100	455	V	A	DH	03		
		5 Training 6 Meeting						-				
CONDARY	PRODUCTION				PAGE 1							