Part No. Order No.		1102-	17-1/4	Cor	Component		1102-A-BLNK			control devices, LLC			
		399933		He	Heat Lot #						devices, LLC		
Ord	er Qty		4	W/O	from Box				1			10	
RESIDENCE		AND THE PROPERTY		OPERATION 1		ASSESSED LANGUAGE		Z 1015	THRU		J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	Scrap	
7	2-9-16	06	2,5	1/_		7m	3					Code	
Setup Hrs.								0					
7m								5	503				
Cycle Time								00	17				
10									01)	14			
Pcs/Hr	Pcs/Hr							2/25			1		
5									01-5		8		
ROUTING:		AND ME WAS A		OPERATIO	N 2	4-30/840							
NA I NI -	D.		A LI	OPERATIO		Down	Down time	exister was the	150 161	THRU-		Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.			(*)						The P				
- Comp IIIo													
Cycle Time													
Pcs/Hr													
ROUTING:													
KOOTING:				OPERATIO	N 3	ASS 7.98 FO	Mark Com	KOLDE		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes			Scrap	Scrap	
			110411131	Total Total	cum. rotur	time	code	Notes			эсгар	Code	
Setup Hrs.													
Setup IIIs.											*		
Cycle Time													
Pcs/Hr								3.					
. 30/111													
ROUTING:													
Notes / Instructions		Down Time Codes						spection Record					
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes				
4		4 FAIR											
		5 Training6 Meeting											
SECONDARY	PRODUCTION				PAGE :	l.					Test Form 1	10/15/15	