

Part No.	5-4-12	Component	5-4-D-BLNK	control devices, LLC
Order No.	394616	Heat Lot #		
Order Qty	80	W/O # from Box	381443	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4/7	12-21-15	CS	7		98					
	12-21-15	OG	3	32	130					
Setup Hrs.										
+5										
Cycle Time								303		
4m								OUT		
Pcs/Hr										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-21-15	7:00am	Y	✓	B	DIT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								