


|           |              |                |             |  |  |
|-----------|--------------|----------------|-------------|--|--|
| Part No.  | 1304-30-5/16 | Component      | 1304-A-BLNK |  |  |
| Order No. | 402393       | Heat Lot #     |             |  |  |
| Order Qty | 17           | W/O # from Box | 398476      |  |  |

| OPERATION 1 |         |           |           |            |            |           |                | THRU-PUT/8HRS | 8     |            |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
| 8           | 2-29-16 | OG        | 7         |            | 10         |           |                |               |       |            |
|             | 3-1-16  | CS        | 2.5       | 10         | 20         |           |                |               |       |            |
| Setup Hrs.  |         |           |           |            |            |           |                |               |       |            |
| 6 min       |         |           |           |            |            |           |                |               |       |            |
| Cycle Time  |         |           |           |            |            |           |                |               |       |            |
| 45 Min      |         |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |         |           |           |            |            |           |                |               |       |            |
| 1           |         |           |           |            |            |           |                |               |       |            |

SOB - OUT

916  
355

①

| OPERATION 2 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

| OPERATION 3 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

| ROUTING:             |  |                              |             |                   |            |            |           |       |  |  |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|--|
| Notes / Instructions | Down Time Codes  | First Part Inspection Record |             |                   |            |            |           |       |  |  |
|                      | 1 Maintenance<br>2 Tooling<br>3 Setup<br>4 FAIR<br>5 Training<br>6 Meeting | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |  |  |
|                      |  | 2-29-16                      | 5:55 PM     | YBS               | ✓          | C          | WRB       |       |  |  |
|                      |  |                              |             |                   |            |            |           |       |  |  |
|                      |  |                              |             |                   |            |            |           |       |  |  |