Part No.		1303-28-1/4		Component		1303-A-BLNK				6915	ontro device	ol l
Order No.		391890		Heat Lot #					1	6112	device	s, LLC
Order Qty		12		W/O # from Box		N/A			1			1
		Wild Street		OPERATIO	N 1	Distriction	28305-3353	N. T. W.		THRU	-PUT/8HRS	640
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	11/30/15	P.G.	3		18			7	1			
Setup Hrs.								Ve	Doc	+		124
6 MIN												
Cycle Time									· · · · · · · · · · · · · · · · · · ·			
36-8EC/	hole							7.1				
Pcs/Hr	7.0.0								21/	0		
2885									125	5	0	
ROUTING:		L							1			
KOOTING.		100 St 100 St 100 St	EXS. Sets	OPERATION 2		de la latera de la constante d			THRU		J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			11							-		
Cycle Time						_						
Pcs/Hr												
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time		Notes		-PUT/8HRS Scrap	Scrap
						time			17.115			Code
Setup Hrs.												
Cuelo Timos											, v	
Cycle Time												
ŀ												
Pcs/Hr								,				
1 03/111												
ŀ							_					
ROUTING:					All -							
	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record	1,15		
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	tter Inspector No		ivotes	
		4 FAIR					-	-				
		5 Training6 Meeting						ŀ				
FCONDARY	PRODUCTIO				DACE							04545