

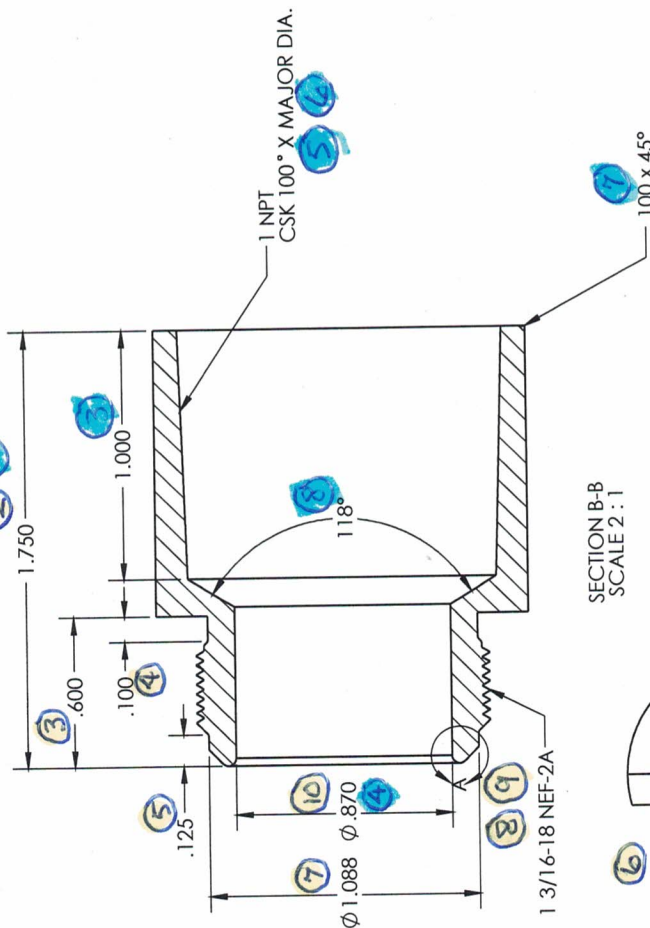
103151

REV	DESCRIPTION	DATE	ECN NO.
A	2.000 WAS 1.700	07/28/16	
B	Ø.870 ±.005 WAS Ø.875	05/23/16	16-176

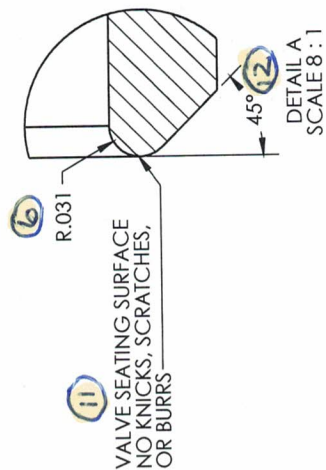
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= 1ST OP

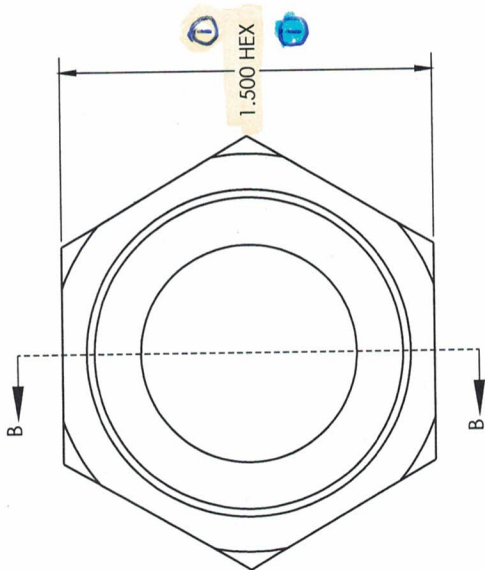
= 2ND OP



SECTION B-B
SCALE 2 : 1



DETAIL A
SCALE 8 : 1



ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	QUANTITY	REVISION
PARTS LIST				
UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES. TOLERANCES ARE: FRACTIONS DECIMALS ANGLES .XX ±.000 ±.1° .XXX ±.005				
MATERIAL 316 STAINLESS				
FINISH FRACTION				
DO NOT SCALE DRAWING				
SCALE 1 : 1				
SHEET 1 OF 1				

Control Devices LLC
1555 LARIN WILLIAMS ROAD, PENTON AIO 6526

SEAT - ST. STEEL, FLOAT VALVE

NOTES:
1. PART TO BE CLEAN AND FREE OF BURRS.
2. BREAK ALL UNMARKED CORNERS .005.
3. ALL UNMARKED MACHINED SURFACES .63 MAX.
4. ALL THREADS TO HAVE A 45° CHAMFER ON LEADING EDGE, 1 TO 1 1/2 THREADS LONG.

REV. B
103151