


Part No.	SNS001	Component	SNS001-10							
Order No.	385834	Heat Lot #								
Order Qty	1000	W/O # from Box								
OPERATION 1							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
473	10-20	T.W. 4	3	348 535				4-hole		
Setup Hrs.										
.5										
Cycle Time										
38 sec.								Job out		
Pcs/Hr										
76										
ROUTING:										
OPERATION 2							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472	10-20-15	T.W. J.	6	335 348				2-hole	2	122
Setup Hrs.										
.5										
Cycle Time										
11										
Pcs/Hr										
262										
ROUTING:										
OPERATION 3							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes