


Part No.	CH01-8-3/16	Component	A02072-0024	
Order No.	393819	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	12-11-15	JB	1 1/2	15				Setup longer due to	8 pcs	11
	12-14-15	HRD	2 1/2	64	83			writing Program		
Setup Hrs.	12-15-15	JB	5 1/2	154	237	Job out JB		and Layout		
12-15-15										
Cycle Time										
2m										
12-15-15										
Pcs/Hr										
27										

\$5.50
Scrap already processed
12-24-15

1716
55

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-11-15	2:30 PM	YES	✓	A	HL		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									