

# Control Devices LLC

## Work Order Production Record

Machine No.

2406

Rev Letter

M

Part No.

13000-1-3

Planned Pcs/Hr

Order No.

340778

Standard

Order Qty

Actual

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Beginning Balance

07/21/14

24

570

4.30

07/21/14

24

570

8.15

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Efficiency

Final Part and Material Calculation

Total Down Time on Page

First Part Inspection Record

Page 1

Total Planned Pcs

Total Counted Pcs

1 Maintenance

0

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Efficiency

Total Scrap Pcs

2 Tooling

0

Machine Count (Pcs)

Estimated Short Parts

3 Setup Idle

0

Difference in Parts

4 Other

0

Material Difference LBS.

5 Alternate - Tooling/Units/S/U

0