Part No.		1104-12-5/167/8		Component		1104-12-5/16			GD control devices, LLC			
Order No.		393917		Heat Lot #						OLE AL	device	s, LLC
Order Qty		4		W/O # from Box		i						
				OPERATIO				14 10 10		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	12/14/15	P.6.	1		4				,			
Setup Hrs.									26-	. +		
Ø MIN									9600		3	
Cycle Time												
2 min								,	1	2/4	)	
Pcs/Hr									1	15		
									1	5.0		
											.6	
ROUTING: OPERATION 2 THRU-PUT/8HRS												
		The track of the first	F-15 E-15 F-15	OPERATIO	N Z	Down	Down time		Andrew Street	THRU-		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
							-					9
Setup Hrs.												
ycle Time			ji.									
Pcs/Hr												
									- m - m			
ROUTING: OPERATION 3 THRU-PUT/8HRS												
	A LINE NEWS					Down	Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
												_
Setup Hrs.												
ycle Time												
Dec /II								4				
Pcs/Hr												
OUT:::-												
Notes / I	nstructions	Down T	ime Codos				irst Dort I-	spection	Pacard			
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part T. O.S.D.			First Part Inspection Approved Mtrl Rev					
		2 Tooling	.~	Submitted	Time Of Day	Yes / No	Check	Letter Inspector			Notes	
		3 Setup		12-14-K	110	4/25	1	2 1		(C) # (C) #		
		4 FAIR 5 Training				7	Į.	0		9	¥.	
		6 Meeting					-					
ECONDARY	Y PRODUCTIO	N RECORD			PAGE	1	-				Test Form	10/15/15