Part No.		CUTU-24-5/32		Component		CUTU-0-5/32			control devices, LLC		
Order No.		396575		Heat Lot #		M86345		a said	6.5	device	es, LLC
Ord	ler Qty	40	000	W/O	# from Box	1			1		
A STATE OF				OPERATIO	N 1	S SEP STORY			THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BurrOak	1-11-16	JB		1895		-	<				
Setup Hrs.						>		-, "			
3/4					165) 160)			-			
Cycle Time					100					*	81
5200					*			-,	1	10	
Pcs/Hr						-			1/3		
									13	2	
										1	
ROUTING:	The second of			OPERATIO	N 2		To the second second				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	J-PUT/8HRS Scrap	Scrap Code
Setup Hrs.		_									
		_									
Cycle Time											
								_			
Pcs/Hr										+	
										+	
						1					
ROUTING:											
(0) 10 (1) (1)				OPERATIO	N 3				THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.					_						
1											
Cycle Time						X-10-					
									12		
D ///											
Pcs/Hr									-	-	
ROUTING:									——————————————————————————————————————		
Notes / In	structions	With the last of t	me Codes			F	irst Part In:	spection	Record		
		MaintenanceTooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-11-16	12:302	4/15	Check		DH (1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		e e
		5 Training				ı		me!			
FCONDARY	PRODUCTION	6 Meeting			DACE			- 199			