

Control Devices LLC
Work Order/Production Record

Machine No.

443

Rev Letter

6 F

Planned Pcs/Hr

100

Remaining Loads

#DIV/0!

Setup Allowed Hrs.

Setup Actual Hrs.

0

Setup %

####

Order Qty

Component

415001-10

Wgt/Bar	Total Bars	#DIV/0!
Bars/Load	Total Loads	#DIV/0!
Wgt/Pc	Pcs/Bar	#DIV/0!

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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beginning balance

#DIV/0!

0

0

#DIV/0!

3/10

DN

1131

1/4

1/4

#DIV/0!

0

#DIV/0!

#DIV/0!

3/10

DN

1131

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190

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First Part Inspection Record

Page 1

Barstock Efficiency		Actual Efficiency		Down Time Codes		Total Hours		First Part Inspection Record				Notes	
Total Planned Pcs	0	Total Counted Pcs		1	Maintenance	0		Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	
BarStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!	3	Setup Idle	0		3/20/14	9AM	4/5	✓	AT	
				4	Other	0		3/24/14	12:40P	4/5	✓	AT	
Total Barstock Pcs	#DIV/0!			5	Alternate - Tooling/Units/ S/U	0							

