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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan. Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Actual S/U	Setup %
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									·	Fir	st Part	Inspe	ection R	Record		
F	Final Par	t Calcul	lation		Code	Total Down Time Description		Hours	Date Part Submitted	t Time	ie	Approved Yes / No		Inspector	Not	tes
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