Part No.		501-4-3/16		Component		501-A-BLNK			control		
Order No.		395249		Heat Lot #					control devices, LLC		
Order Qty		4		W/O # from Box					1		-11
EX MEDICAL				OPERATIO)N 1					THRU-PUT/8HI	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
7	12/24/15	<i>C</i> 5		94	92				,		
Setup Hrs.								7	6	 	
12 min.				1111				Jo	0000		
Cycle Time											
3 win.								, ,	7	U	
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18									5		
ROUTING:					1						
100 ST 100 ST		ALCO ALCO	A LEADING	OPERATIO	N 2	THE DESIGNATION OF THE PERSON	19 PM		EXTENSION OF	THRU-PUT/8HF	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
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Cycle Time			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							N.	
Pcs/Hr											
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									THRU-PUT/8HR	S -	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
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Notes / II	istractions	1 Maintenanc	CONTRACTOR OF THE PARTY OF THE	Date Part	T 01	Approved	irst Part In: Mtrl	spection Rev		400 **	
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes		S
		4 FAIR									
		5 Training 6 Meeting									
SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/15/15											404545