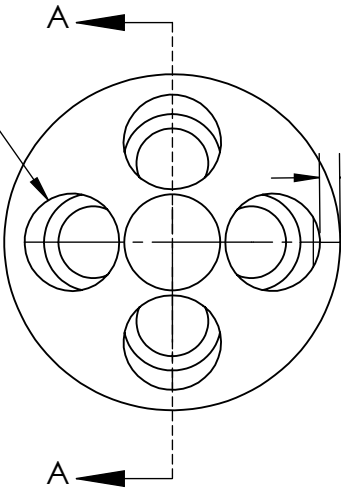


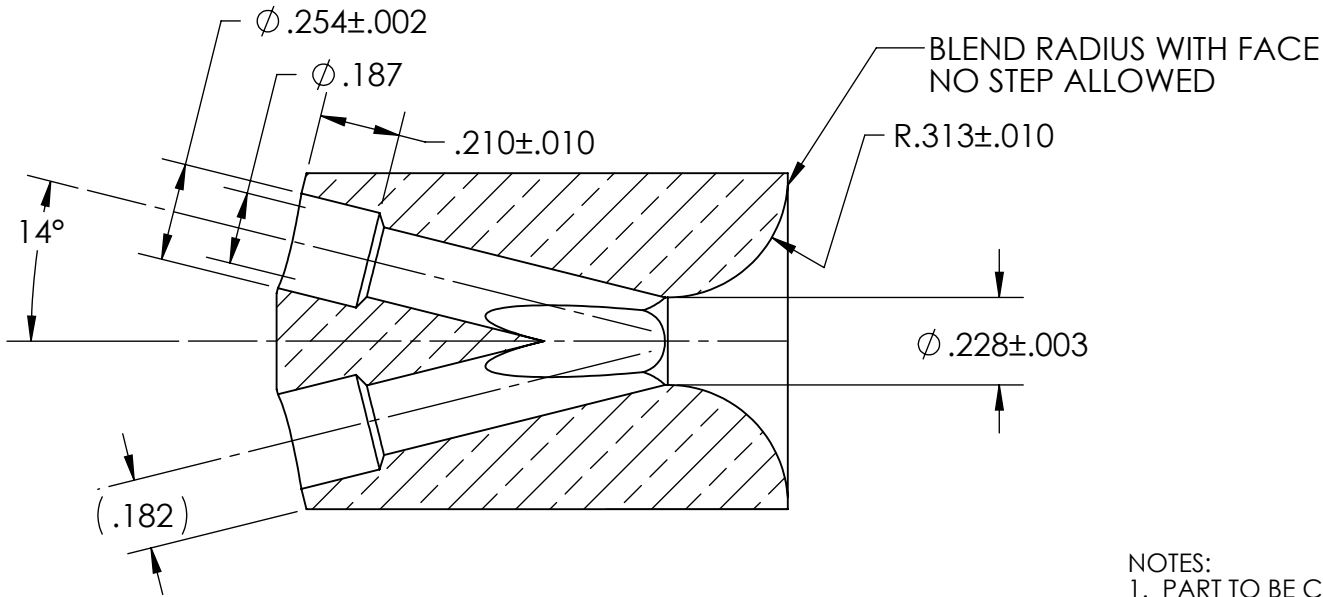
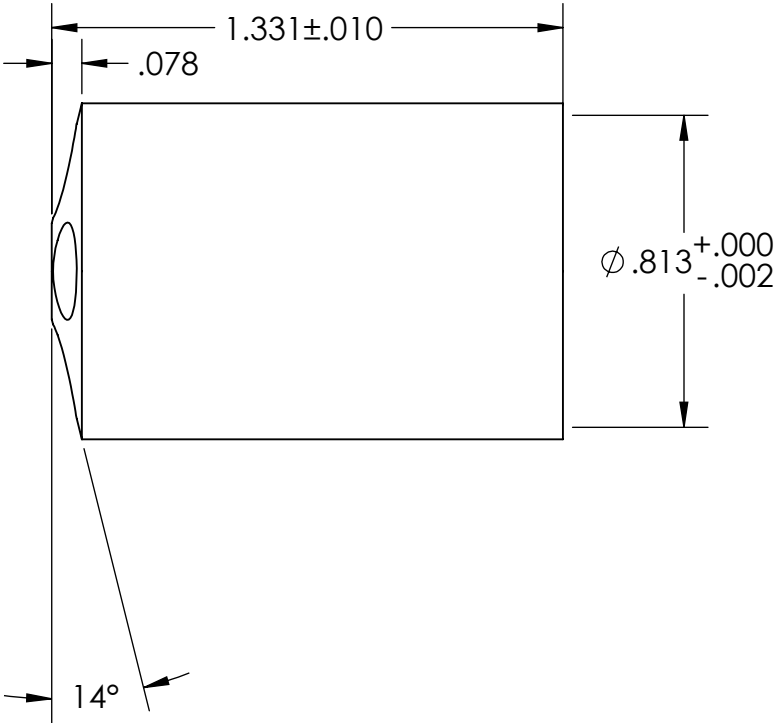
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REVISIONS			
REV.	DESCRIPTION	DATE	ECN NO.
A	RELEASE TO PRODUCTION	9/2/15	15-256

4 HOLES
EQUALLY SPACED



MIN SPACING
SEE NOTE 5



SECTION A-A

- NOTES:
- PART TO BE CLEAN AND FREE OF BURRS.
 - BREAK ALL UNMARKED CORNERS .005.
 - ALL UNMARKED MACHINED SURFACES $\sqrt{63}$ MAX.
 - ALL DIAMETERS MARKED "*" TO BE CONCENTRIC WITHIN .003 TIR.
 - MINIMUM HOLE SPACING BETWEEN EDGE OF BODY AND BETWEEN HOLES TO BE .050
 - MATERIAL TO BE STRESS RELIEVED (550 F FOR 1 HOUR MIN)
 - INSIDE CAVITY OF DISTRIBUTOR TO BE BEAD BLASTED TO REMOVE ALL BURRS AND SHARP EDGES
 - STANDARD MATERIAL IS UNS C36000 H02 BRASS
PART NUMBERS WITH "A" PREFIX TO BE MADE FROM 6061 ALUMINUM

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	QTY REQD
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .XX ±.02 ±1° .XXX ±.005		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<div>Control Devices LLC</div> <div>1555 LARKIN WILLIAMS ROAD, FENTON MO 63026</div>	
		APPROVALS	DATE		
		DRAWN WL	09/2/15	DISTRIBUTOR, VENTURI, 7/8 INLET, 1/4 CIRCUIT, 4 CIRCUITS	
		CHECKED			
MATERIAL SEE NOTES		RESP ENG		SIZE B DWG. NO. 7-4-4 REV. A	
FINISH		MFG ENG			
DO NOT SCALE DRAWING		MASS 0.191 LBS	SCALE 2:1	SHEET 1 OF 1	