

Part No.	1304-34-3/6	Component	1304-A						
Order No.	314486	Heat Lot #							
Order Qty	6	W/O # from Box							

OPERATION 1								THRU-PUT/8HRS	8	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	12/16/15	DG	5.5	6		8m	3			
Setup Hrs.								30B		
8m								OUT		
Cycle Time										
45m										
Pcs/Hr										
1										

12-24-15
5.5

ROUTING: SAND BLAST										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				12-16-15	5:30p	Y	✓	B	JC	