

Part No.	65554721-01	ADDED TO #	65554721-10	Thru-put/8Hrs	180K	Wgt/Pc.		Mach No.	41
Order No.	598879	Standard		Planned Pcs/Hr		Wgt/Bar		Setup Allowed Hrs.	
Order Qty	24000	Actual		Actual Pcs/Hr		Component		Pcs/Bar	
Date		Emp. Name		Prod. Hours		Material Heat Lot No.		Down Time	
Date		Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

CUMULATIVE TOTAL FROM PREV. PAGE									
1/29	WMB	4.5	670	16,825			3.5	2	FOUND HVA. CELL. ADDED BASED ON. 15.10
1/29	WMB	8.0	1200	18,025			7.0	2	Repair finish
1/29	WMB	2	570	18,595			1.6	2	Repair finish & cutting of 2
1/30	WMB	0	110	18,705			1.6	2	
1/30	WMB	0	140	18,845			1.6	2	
2/1	WMB	0	0	18,845			3.5	2	Resharpened Reamer STALD
2/1	WMB	0.5	80	18,925			3.5	2	Work on L2 for 2 hrs.
2/3	WMB	6	1300	20,195					
2/3	WMB	6	1135	21,330					
2/4	WMB	6	1100	22,430			1.5	6	meeting & lunch
2/4	WMB	6.5	1250	23,680					Job out @ 7:30pm
2/4	WMB	5.5	1000	24,680					
TOTAL PCS. PRODUCED									
Special Notes / Instructions									
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load									
First Part Inspection Record									
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	TOTAL SCRAP PCS.			
						453			

AD PMS  
 @ 11 Mach 1/2  
 \$148.50  
 2114  
 255



