Part No.		9-3-12		Component		9-3-A-BLNK			control devices, LLC		
Order No.		394583		Heat Lot #							
Ord	er Qty	5	50		from Box						
				OPERATIO	N 1				THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	12/18/15	N	8	14	91						22
Setup Hrs.	7.070			- ((I)			
5MIN											
Cycle Time											
,		1						2	013		
Pcs/Hr							0 :		2115	-	
PCS/HI			·			/	/X	No	PALLWE	\ <u>\</u>	
						-	las	101	MACON	1	
ROUTING:		L		SAND	RI AST / BRIGH	T DIP / REA	AM / MS D	ACK /			
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.	2								٨		
									$\langle \cdot \rangle$		
								1	1,1		
Cycle Time								4	1021		
				_				4	Till I		
								1	0 16		
Pcs/Hr									5		
									-		
ROUTING:											
				OPERATIO	N 3	PER STA		NO VEN	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
octup mor											
Cycle Time											
Pcs/Hr				·				4	3		
1 03/111						(14.7)				1	
ROUTING:										L.	
Notes / I	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record		
		1 Maintenand 2 Tooling	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		12-13-15	TAN	421	CHECK	A	H()	Parket New	
		4 FAIR 5 Training				1		C	109		
		6 Meeting						85			
SECONDARY PRODUCTIO		N RECORD			PAGE 1	İ				Tost Form	10/15/15