

Control Devices LLC / Work Order Production Record																	
Part No.		42412		Rev Letter		6		Heat Lot #									
Order No.		372527		Component		42412-10		or									
Order Qty		2000 PLUS						Box W/O #'s									
QTY CHANGE INLS/DATE								Found on Label									
Special Notes / Instructions																	
BI LOCATION on SHELT																	
Standard Cycle Time & Setup Time Verified																	
1st Operation																	
2nd Operation																	
3rd Operation																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #																	
5-29-2015	GHK	3	1.5	224		0	0	STD CYCLE TIME								0	#DIV/0!
5-29-2015	GHK	3	1.5	224		0	0	0	0		.5	3	-				
5-29-2015	SB	4		414		0	0	0	0		0	0	0				
6-1-2015	GHK	3	-	204		0	0	0	0		-	-	-				
6-1-2015	TGZ	4	-	320		0	0	0	0								
6-1-15	SB	1.5		61		0	0	0	0		0	0	0				
6-2-2015	GHK	7.5	-	485		0	0	0	0		1.5	2	-				
6-2-15	SB	8		434		0	0	0	0								
6-13-15	BS	6.5		320		0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine # B17																	
6-3-2015	GHK	5.5	-	392		0	0	0	0		-	-	-			0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #																	
						0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	5/29/15	11:00	YES	GR	CD 01.50 #03								
Total Scrapped	0	2	Tooling	0													