

## Control Devices LLC / Work Order Production Record

Part No.	SF5051-10
Order No.	358037
Order Qty	306

Rev Letter	A
Component	7/18 HX SP20

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

## Special Notes / Instructions

5m 30s cycle time

## Standard Cycle Time &amp; Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs <i>Good</i>	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	41					0	0	STD CYCLE TIME								0	#DIV/0!
1-16-15	JB	98		101		0	0	0	0				20				
1-17-15	JB	5		56		0	0	0	0								
1-19-15	JB	9		89		0	0	0	0								
1-20-15	JB	9		98		0	0	0	0				8				
1-21-15	JB	9		<del>98</del> 92		0	0	0	0				11				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
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						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

## First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	1-15-15	2pm	yes	DH	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								