Part No.		SF4-2.5-6		Component		A02001-0022			control devices, LLC			
Order No.		390350		Heat Lot #		190699,22,1						
Order Qty 500					from Box							
-implement				OPERATIO	N 1					THRU-P	UT/8HRS	336
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
C1	11-13-15	JB	4.5	203 347	203 550	21/2	3		lob ou	TIR		
Setup Hrs.									^			
								2	2			
								-				
Cycle Time										ž.		
78 SEC								7.1	131)		
Pcs/Hr								1	15			
42								- 1	5.		0	
ROUTING:											0	
KOOTING.				OPERATION 2			T. Day Sales	KI WAR	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
										_		
Catum IIIm			-									
Setup Hrs.				7								
Cycle Time												
cycle Time		· ·										
				*								
Pcs/Hr				Water Walley								
ROUTING:				311								
AND DESCRIPTION	有人的主义是			OPERATIO	N 3			A PAR	AND DESIGNATION	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.					*							
Cycle Time												
5 /11								_				
Pcs/Hr												
ROUTING:												
The state of the s	nstructions	Down T	ime Codes	A INTERNAL		F	irst Part In:	spection	Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR										
		5 Training										viv-nen- e-
SECONDARY PRODUCTIO		6 Meeting			DACE							10/45/45