Part No.	PWN00027-H			Thru-Put/8Hrs		Wgt/Pc.	0.0708	Mach No.	S4
Order No.	402096	ADDED W/O #	CYCLE TIMES Standard	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	38,000	QTY CHANGE INLS/DATE	Actual	Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-29-16	L.W	4	1450	1450	DT 1		4			
2-29-16	L.W	—	~~1450~~	1450	DT 2		4			
2/29	DE	8	3300	4750						
3/1	BW	7.5	3000	7750		.5	2	S.8 insert broke	245	A2
03/01	VD	8	3340	11090		0	0		0	0
3/1	DE	8	3300	14,390						
3/2	BW	8	3340	17,730		—	—		—	—
3-2-16	L.W	8	3050	20,780		—	—	Replaced link on Feed chain		
3/2/16	DE	8	3300	24,080						
3-3-16	TG	8	3320	27,400		0	0		0	0
3-3-16	L.W	8	3150	30,550				STB Turn Insert Broke	366	A2
3/3/16	DE	8	3250	33,800						
3/4	BW	4	1735	35,535		—	—		—	—
3-4-16	L.W	8	3300	38,835		—	—			