Part No.		2203A-8-1/4-0		Component		2203-A-BLNK		(	Non	Cor	itrol vices, LLC	
Order No.		402466		Heat Lot #				Pa 191	de/	rices, LLC		
Order Qty		4			W/O # from Box				00	9	Va	
Savania de Sie				OPERATIO	N 1					THRU-PUT/8		
Mach No.	Date	Emp. Name	7 14000 10010-001	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	Scrap Code	
HAAS VERT MILL	3-8-16	RM	3.5	4	4	2.0	1	Jo	b OVT	6		
Setup Hrs.								;+;				
2.0												
Cycle Time												
30 nia									218	14		
Pcs/Hr									206			
7									).~	10	-	
ROUTING:												
			Sent Fred	OPERATION 2		Down			d Alley The	THRU-PUT/8	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scra	p Code	
			-									
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr												
Marian Saluta												
ROUTING:				0000000						THRU-PUT/8		
ST. LE LOS SECRET - KIN					OPERATION 3		Down time				Scrap	
Mach No. Date		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scra	p Code	
Setup Hrs.												
Setup HIS.												
Cycle Time												
Pcs/Hr								e .				
ROUTING:	nstructions	Down T	ima Cadas				lest David	on a -+1	Descrid			
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part	Data Bart Approved			spection Rev	Record			
		2 Tooling		Submitted	Time Of Day	Yes / No	Mtrl Check	Letter	Inspector Notes		otes	
		3 Setup 4 FAIR		3-8-16	5245 PM	M65	~	B WAB				
		5 Training										
SECONDAR	Y PRODUCTIO	6 Meeting			PAGE	1				T	Form 10/15/15	