Part No.		101467-19-10		Component		101467-19-20			control devices, LLG			
Order No. Order Qty		394522 1500		Heat Lot # W/O # from Box		101407-13-20				GΣ	device	98, LL
									-			
SIGNAL STATE	Ci Qty			OPERATIO						THRIL	-PUT/8HRS	215
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	TIINO		Scrap
				Total res.	Cuin. Total	time	code		notes		Scrap	Code
BRDGPRT	12-30-15	h-w	0	0	0	5.5	3	\				
CNC	1-4-15	L-w		ļ		3	3					
Setup Hrs.						*						
	1-4-15	L.W	O	O		2	L					
	1-4-15	Lu	3	10	80	_	-					
Cycle Time	1-5-16	5M	4.5	165	245							
IM103	1-6-	5M	4	133	378							
	1-7	5M	6	166	544							
Pcs/Hr	1-8	5 M	g	265	809							
46	1-9-16	HUD	Ц	156	965							
	1-12 16	S M	\$ NS	l a	977							
ROUTING:	NAME OF TAXABLE PARTY.			OPERATIO	NI 2			- 4		TTUBLE	DUT/OURS	
	Property of the second					Down	Down time		to an an	THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	F	Notes		Scrap	Code
	1/14/16	B5	5	139	1116							
	1-14-16	SM	6	18/	1297							
Setup Hrs.	1.18	5 M	3	73	1370							
	1/19/16	BT	4	78	1448							
	1-19	510	フ	224	1872							
Cycle Time	1-20	5M	8	300	1972				1			
	1-2)	5M	9	270	22 42	ı	6	box	15		5	7
	1-23	5 M	7	219	12461			70	100	. 1	14	
Pcs/Hr								- SU/	1	21		
										V		
											0	
ROUTING:	See E	1.4							1			-
				OPERATIO	N 3			1000		THRU-	PUT/8HRS	
Mach No.				Total Pcs.	V-00-00	Down	Down time			- 1		Scrap
0.00000000	Date	Emp. Name	Prod Hrs.	Total res.	Cum. Total	1.0	code		Notes		Scrap	
	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time			Notes		Scrap	Code
	Date	Emp. Name	Prod Hrs.	Total FCs.	Cum. Total	1.0			Notes		Scrap	Code
	Date	Emp. Name	Prod Hrs.	Total PCS.	Cum. Total	1.0			Notes		Scrap	Code
	Date	Emp. Name	Prod Hrs.	Total PCS.	Cum. Total	1.0			Notes		Scrap	Code
30 30000 0000	Date	Emp. Name	Prod Hrs.	Total Fts.	Cum. Total	1.0			Notes		Scrap	Code
Setup Hrs.	Date	Emp. Name	Prod Hrs.	Total Fts.	Cum. Total	1.0			Notes		Scrap	Code
Setup Hrs.	Date	Emp. Name	Prod Hrs.	Total Fts.	Cum. Total	1.0			Notes		Scrap	Code
Setup Hrs. Cycle Time	Date	Emp. Name	Prod Hrs.	Total Fts.	Cum. Total	1.0			Notes		Scrap	Code
Setup Hrs.	Date	Emp. Name	Prod Hrs.	Total Fts.	Cum. Total	1.0			Notes		Scrap	Code
Setup Hrs. Cycle Time	Date	Emp. Name	Prod Hrs.	Total Fts.	Cum. Total	1.0			Notes		Scrap	Code
etup Hrs. Cycle Time	Date	Emp. Name	Prod Hrs.	Total Fts.	Cum. Total	1.0			Notes		Scrap	Code
Setup Hrs. Eycle Time Pcs/Hr	Date	Emp. Name	Prod Hrs.	Total Fts.	Cum. Total	1.0			Notes		Scrap	Code
Eycle Time Pcs/Hr	Date		Prod Hrs.		Cum. Total	time		spection			Scrap	Code
Eycle Time Pcs/Hr	estructions	Down To	ime Codes	Date Part		time	code	spection	Record			Code
Eycle Time Pcs/Hr	structions	Down To Maintenance Tooling	ime Codes	1	Time Of Day	time	irst Part In Mtrl Check	The second second			Notes	Code
Setup Hrs. Cycle Time Pcs/Hr ROUTING:	structions	Down To	ime Codes	Date Part		time	code	Rev	Record	(0) (0) (0) (0) (0) (0) (0) (0) (0) (0)	Notes	Code
etup Hrs. Cycle Time Pcs/Hr	structions	Down Ti 1 Maintenanc 2 Tooling 3 Setup	ime Codes	Date Part Submitted	Time Of Day	time F Approved Yes / No	irst Part In Mtrl Check	Rev	Record	(G)	Notes	Code