

Part No.	701-5-3/16	Component	701-A-BLNK	control devices, LLC						
Order No.	392379	Heat Lot #								
Order Qty	20	W/O # from Box	380082							

  

OPERATION 1										THRU-PUT/8HRS	1280
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
89	12/2/15	P.G.	2.5		34				1	22	
	12/2/15	DG	8	110	144						
Setup Hrs.											
7MIN											
Cycle Time											
90Sec.											
100											
Pcs/Hr											
33											
100											

ROUTING: Sand Blasting

  

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

  

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

  

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-2-15	1pm	Y/N	✓	B	DIF	
3 Setup		12-2-15						
4 FAIR								
5 Training								
6 Meeting								