Part No.	SW1001	Rev Letter	E	Heat Lot # or Box W/O #'s Found on Label	
Order No.	360565	Component	SW1001-10		
Order Qty	750				

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
																0	#DIV/0!

Machine #

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. 0	Bal. 0	STD CYCLE TIME									
						0	0	0	0								
2/5	RM	4		324		0	0	0	0								
2/4	2H	3	.5	256		0	0	0	0								
2/6	JT	4		240		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0	#DIV/0!	0		0			0	#DIV/0!

1 HOLE

Total Efficiency 0 0 0 0 0 0 0 0 #DIV/0! 0 #DIV/0!

Routing:

Machine #

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs		Cum. 0	Bal. 0	STD CYCLE TIME									
						0	0	0	0								
2/17	2H	16	2	432		0	0	0	0								
2-23	2H	3		210		0	0	0	0								
3-27	2H	3		220		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0	#DIV/0!	0		0				

M Hole

Total Efficiency 0 0 0 0 0 0 0 0 #DIV/0! 0 #DIV/0!

Routing:

Machine #

						Cum. 0	Bal. 0	STD CYCLE TIME									
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0	#DIV/0!	0		0				

Total Efficiency 0 0 0 0 0 0 0 0

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
2-5-15	6:50	Adjust		B4 run
2-5-15	8:20	OK		Adjusta Ma