Part No.		SB7550		Component		SB7550-10			control devices, L c			
Order No.		391165		Heat Lot #		-			1	604	d evice	s, LLC
Ord	er Qty	200		W/O # from Box					1			ū.
THE RESIDENCE				OPERATION 1		为到有权的思想。这一			THRU-PUT/8HRS		40	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
4WAY MS2	11/23/15	JN STICS	25	457	458	160	/				10	//
Setup Hrs.	1111				1/	(111						-/-(
.5												
Cycle Time									_			
9MIN												
30SEC								-				
Pcs/Hr												
5												
ROUTING:						WASH	W-2-1-1W-11					
			TA SALSA REVIEW	OPERATIO		Down	Down time			THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	15	Notes		Scrap	Code
567 I Hole	11/23/15	NK	.'-	483							10	1/
Setup Hrs.	11/62/10	NA	7	700								
-									1	-		
. 4									2	1		
Cycle Time							_	117	110	5		
11.						11 =112	4	BO	all	1		
								4	17-6	7		
Pcs/Hr									100			
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ROUTING:												
	- Karangaran		The Market Trip	OPERATIO		Down	Down time		SOUTH THE PROPERTY.	THRU-	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
Cycle Time												
Pcs/Hr								f .				
. 65/111												
ROUTING:								L				
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenand	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	(60)		(8.9)	
		4 FAIR		11-23-15	92	4125	~	D DI CH				
		5 Training6 Meeting		11-67-13	11-677				νι'	citry (200		
SECONDARY PRODUCTIO					PAGE					Tost Form 10/15/15		