

Control Devices LLC / Work Order Production Record

Part No.	C5038B22	Rev Letter	C	Heat Lot #	
Order No.	382291	Component	C5038B22-00	or	
Order Qty	8			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # BP-DRILL PRESS				100		0	8	STD CYCLE TIME								0	#DIV/0!
1/2/15	JT		.7	1		0	8	0	0								
9/12	JT	.75		7		0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
Total Efficiency		0	0	0	0	0	8	0	0	#DIV/0!	0		0				

Routing:

Machine # B17							8	STD CYCLE TIME								0	#DIV/0!
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
Total Efficiency		0	0	0	0	0	8	0	0	#DIV/0!	0		0				

Routing:

Machine #							8	STD CYCLE TIME								0	#DIV/0!
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
						0	8	0	0								
Total Efficiency		0	0	0	0	0	8	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	9-2-15	2pm	yes	AT	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15