Part No. Order No. Order Qty		FS2	2-10	Com	Component		FS22-20		CD control devices, LLC			
		384865 2572		Heat Lot # W/O # from Box						60 4	devic	es, LLC
									The state of the same of			
		DE CONTRACTOR	de maria		OPERATIO	ON 1	1,744				E 11 B	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
B/S 17	11-19	E.B.	87	H-11-III II	HE BR	4	3	COUN	TEN 8	ROK	14	11
Setup Hrs.	11-19-15	mp	5,5	496	1200	.5	6	1 1				'!
•	11-20-15		8	62.5	1825	10	le .					
4	11-20-15	7-10	6	583	2408						15	F 112
Cycle Time	11-20-75	mp	6	202	2900						10	E-18
cycle Tille	1											
59 SEC								PAV	45	A	66	
Dec/III			-	AR.		/ · Y	ALL	1 177	Ne 8	7	136	
Pcs/Hr					-, 0		/ -	0	TD	120	6	
49					0			BG	<u> </u>	11 -	m	
											7	
ROUTING:					OPERATIO	& PACK DEF	PT	24 May 1921		1.43-8		Control of the
Mack N	D-1	Face N	Dee of the	Total Day	227	Down	Down time		Mark	-12.13	6	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.										50		
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ycle Time												1
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Pcs/Hr												
1 03/111												107
ROUTING:												
KOOTING:		77 SE 3. CE TO	Transfer to the		OPERATIO)N 3	Cold Se	av lievov	Kenta a	T The sale	3 5 S S S S S S S S S S S S S S S S S S	
Mach No.	Date Emp. Name Pro		Dead Lies	Total Pcs.	Cum. Total	Down	Down time	Neter			Cara	Scrap
viacii No.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code	Notes			Scrap	Code.
	-											
etup Hrs.												1
	į.	16					i		311			
	villa 1											
Cycle Time	The Party of											
	115											
ı			20									
Pcs/Hr		Y		6	1							
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OUTING:					7.6							
	structions	Down T	ime Codes	The same		F	irst Part In	spection	Record		C. C.	
		1 Maintenance		Date Part	Value of the second	Approved Mtrl Re		Rev	ev			
Pieces From Loads = Pcs/Bar x		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
and the second s		3 Setup		11/14/1	2:54	YES.	V	6	Art	(Qu Insp	- BUILDING	
		4 FAIR 5 Training		1 (1)	1	/	4	0		3		Silo Pa
-		6 Meeting				à .						2000
ECONDARY	PRODUCTIO				PAGE 1			-			Test Form	10/15/15

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