Part No.		SF7-2.5-22		Component		SF7-2.5-E-BLNK				CD contro	ol ]
Order No.		390879		Heat Lot #						device	s, LLC
Order Qty		10		W/O # from Box OPERATION 1		384947		7	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	Scrap	Scrap
/^	11/18/15	P.6.	4		13	time					Code
10	11/18/15	DG	1	4	17						
Setup Hrs.	11/19/15	P.6.	8	15	32						20
	11/18/15	105	8	23	55 78				2600	+ 2	22
Cycle Time	11/26/12	<b>//_6</b> .	8	23	78				3000		
								. î	15	/	
Pcs/Hr								Ž	64 2	H	
			_						10	2	
ROUTING:										5	
KOOTING.		hos in the	N 100 (100 (100 (100 (100 (100 (100 (100	OPERATION 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
										_	,
Setup Hrs.											
6 I T											
Cycle Time					_						
											-
Pcs/Hr											
										-51	
ROUTING:	Light State State			OPERATIO	N 3		HIS SAN	en de la	North A	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.				-							
Setup ms.				_	_						
Cycle Time											
Jule Time											
Pcs/Hr				_	_			м			
7											
ROUTING:											_
Notes /	Instructions		Time Codes				irst Part In		Record		
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup 4 FAIR		11-19-15	34	415)	0	B	DH O'NO		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>						3			
SECONDAR	Y PRODUCTIO	N RECORD		PAGE 1						Test Form	10/15/15