Part No.		9-2.5-40		Component		9-2.5-B-BLNK				64 A	contr	10
Order No.		389418		Heat Lot #							device	es, LCE
Ord	ler Qty	2	20		from Box	388179						
<b>高沙</b> 里湖流	<b>经</b> 国间的地域性	<b>一种大大大</b>		OPERATIO	N 1	Down		No. of the		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	***************************************	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
10	11/10/15	DG- P-6.	8	2	8							
Setup Hrs.	11/12/15	1)/	8	5	13							
5u	11/13/15	76	8	6	19			W.			1	22
Cycle Time	11/13/25	06	\$	3	27							
	1/16/15	D 00		-5	$\alpha$			503			1 /	
										- 10	Lant	,
Pcs/Hr								* A. M		g.4	11/1/2	56
									H	1		
ROUTING:				SAND	RI AST / RRIGI	HT DIP / RE	ANA / NAS D	VCK				
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
								_	livin — i			
Setup Hrs.												
				18.							70-70	
Cycle Time												
***************************************						11.50						
Pcs/Hr												
						_						
ROUTING:			Western State									
		Track Blocks		OPERATIO	N 3	Down	Down time	191015		THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
											,	
Cycle Time												
Pcs/Hr												
1 03/111		_										
										-		
ROUTING:												(
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenanc	е	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	5. Duy	Yes / No	Check	Letter	spector		Notes	
		4 FAIR										
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY PRODUCTION					DAGE 1							10/15/15