Part No.		CY12002		Cor	nponent	SC-1015				APRIL II	contr	ol	
Order No. Order Qty		391866 500		He	at Lot #					control devices, L			
					W/O # from Box				1				
(2015年) · 10	A CONTRACTOR OF THE PARTY OF TH		IONAL PAR	OPERATIO		PER PROPERTY	10 TO		Charles Service	THRI	J-PUT/8HRS	T	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes			Scr	
			110011131		Cuin. Total	time	code	-	Notes		Scrap	Co	
OKUMA	12-7-15	V		10	10.2		3						
Cobot	12-7-15	BA	8	125	135			3					
Setup Hrs.	12-7-15	かか				3	.3.						
	12/8/15	35	115	29	164	5	2	Cro.	shed				
	12-8-15	50	2.5	65	229	4.5	7+2			- 17			
Cycle Time	12.8.15	BA	8.0	148	377								
1m453	12/11/15	130	65	100	477			?					
	12-9-15	50,	7.0	183	660								
Pcs/Hr	12.9.15	BH	8.0	162	822					- See			
30	12/10/15	BJ	6.5	115	937		9				1		
	10-15	JOYHYU	8.0	190	1127								
OUTING:			of the last visit is	OPERATIO	N 2	district the latest the same of the same o	100 E 100 E 100 E	No. of Contract of	or a little of the	TUDII	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	- F 45 33	Notes	IIIKO		Scr	
viden ivo.	Date	Linp. Name	riod ilis.		Culli. Total	time	code		Notes		Scrap	Co	
	12.10.5	BA	6.5	138	1265								
	12/11/18	BJ	8	160	1425	2000	-4						
Setup Hrs.	12-11-15	00	,5	15	1440	7.0	4	Clean	ul and fire	od certify.			
	13.16.12	54	6.0	135	1575	20	2				(6)		
	12-12-15	BJ	6.0	140	1215								
ycle Time	12-12-15	20	210	58	1773								
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Pcs/Hr									\rightarrow	/	1//		
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too mid.			ENTER STORY	OPERATIO	N 3	SIGNA PINE				THRU	-PUT/8HRS	4	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scr	
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ycle Time		+	V	P =	377					1			
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Pcs/Hr		1		1				-	70	5	1.7.2		
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		11		_	*						D		
OUTING:		14	200	40.	77		7.0		- 1				
	nstructions	Down T	ime Codes			Fi	rst Part Ins	spection	Record			7.99	
		1 Maintenanc	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev			Motos		
			2 Tooling 3 Setup		THE PARTY OF THE P	Yes / No	Check	Letter			Notes		
		- secup		121715	DST SHIP	Mel)	V	n		SN	C 010		
		4 FAIR		1 111/	The state of the s	0		B		0	kg ,	_	
		4 FAIR 5 Training 6 Meeting		1 7.77		0		13			<i>x</i> 3		