

Part No.	143357-01-C	Component	143357-01-C-10	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;"> → Box H1 SHELF </div> <div> control devices, LLC </div> </div>						
Order No.	393379	Heat Lot #								
Order Qty	1600 <i>700 NIP</i>	W/O # from Box	393299							

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B&S 17	12-18-15	NP				8	3	1.5 2nd DAY	20	11
	12-18-15	PZ	7.6	276	276			1.5 GOSS	4	22
Setup Hrs.	12-19-15	NP	3.5	145	421	.5		GOSS		
	12-20-15	PZ	7.6	400	821				2	19
	12-21-15	NP	1.5	70	891					
Cycle Time										
Pcs/Hr										

1.52
 Scrap already
 processed
 12-24
 5.5

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling	12-18-15	1:30	YES	✓	B		
	3	Setup							
	4	FAIR							
	5	Training							
6	Meeting								