10																
1		A-		1 /	Con	100000		/ork Orde	er Producti	on Record	i					-
	Part No.			1-6	-	Rev Letter					'	Heat Lo or	pt#			
-	Order No.			997	Component C3000-1-60							Box W/O #'s				
Order Qty 1666												Found on Label				
QTY CHANGE INLS/DATE					*							Sta	andard C	ycle Time	& Setup Tin	ne Vertified
et a			Speci	al Notes /	Instructi	ons					_	st Opera				
									1			<u></u>	nd Opera			
	_		1		Τ.,.	T	40.00	Т.		. >	_	3rd Operation		_		T
Date	Emp. Name	Prod.	Setup Hours	Total Pcs	Planned	Cum.	Balance Due Pcs	Plan Pre/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual S/U	Setup %
Machine #	100					0	Ö	10.1	YCLE TIME				77.16		0	#DIV/0
6-30-15	JT	7	3	111	6)	0	0	0	0			X.				
30-15	JW	1 1	-	200	-	0	0	0	0	1	-	14	-	-		
7-6-15	TT	1		108		0	0	0	0	1	1		100			
8-12-15	TN	3		150	1	. 0	0	0	0				1			-
					-	0	0	0	0				AS			
/						0	0	0	0		1. 1		1			
1		1	DAT	V)_	1_4	31	0	0	0		>	1		1)	216	40
		0	pur		1	0	0	0	0		/	U	X	30	10	
				USI	Na	6	300	200	1-60		1 1	10	20	801	ata	14
Total Effic	iency	0.	-0	, Ö.	9	.0.	0	.; D	Ō.	#DIV/0!	0		0_		4	
diam was row							reference or a	outing:						5	1/25/	15
Machine #	B17	1117	. 199		de .		0	- 1	CLE TIME						-0.	#DIV/0!
			,		5.	0	0	0	0							
					-	0	0	0	0							5.0
						0	0	0	0							- 14
						0	0	0	0	7				11		
1					1	0	0	0	0	//			1	1		
			1/10		-	0	0	0	0/	119				1	MM.	00
		1	151	9	19	76	2	0	0	10		1	11	as	10	
		1	1			0	0	0	0				- V			
		,	T. S.			0	0	0	0			48				41
Total Effici	iency	0	0	0	0	0.	0	0,	0	#DIV/0!	0.		0.			
N. 6 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -	11 11 10 11 11	11 (11 (11 (11 (11 (11 (11 (11 (11 (11			4			Routing:		CONTROL OF THE ACT ASSESSMENT			0 6	a Otjon Trans	mortion and a	
Machine #	T	-/			1		0	STD:CY	CLE TIME	11					0	#DIV/0!
	-	(15			0	X a	150	6	/ /		-				-
						0	0	0	0	0		_				
			1			0	0	0	0				n			
					ri .	0	0	. 0	0							
		-		-		0	0	0	0			_	_			
	-		-	1.7		0	0	0	0			-				
	-					0	0	0	0					direction of		
						0	0	0	0			\neg		NA .		
						0	0	0	0				725			
Total Efficie	ency	Ō.	0	0-	, Ö	Ō	Ö.	0	0.00	#DIV/0!	O L		Ō			
								Routing:								
					T-4-10 -			4			Time /		Approved Yes / No			
Fi	Final Part Calculation				Code Total Down Time Description		Hours	Date Par Submitte	10000							
Total Count	otal Counted Pcs (from packing)			1	· · · · · · · · · · · · · · · · · · ·		0			-	- 12		Sal	(24.8)		
Constitution of the second	otal Scrapped					Maintena	ance		6-30-15	apr		16		MT	Too sp	
	d Operation Count				2 Tooling			0		-	-				-	
					3	Setup Idle	9	0		-					-	
	nd Operation Count 0				4	Other		0								
t Operation Count		0	B .											Test	4/29/15	

X50