


Part No.	7-4-9	Component	7-4-D-BLNK	
Order No.	395779	Heat Lot #		
Order Qty	40	W/O # from Box	373 714	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
89	1-6-16	DG	1.5		7				2	22
	1-7-16	CS	8	41	48					
Setup Hrs.	1-7-16	DG	8	58	106			Job. over	1	22
5m										
Cycle Time										
8m										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance			1-6-16	10p	Y	✓	A	JL	
2	Tooling									
3	Setup									
4	FAIR									
5	Training									
6	Meeting									