

Part No.	PVW40027-HS	ADDED VINC #	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S6
Order No.	400172	QTY CHANGE INSTITUTE	Standard	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	12,000	Actual		Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
2-1-16	LV	1.5	500	500	P9393	1.5	2	Feed chain break x2
2-1-16	VE	6.5	2100	2600				500 53
2-1-16	MB	8	2400	5000				Flight Form.
2-12-16	LV	8	3000	8000				
2-12-16	VE	8	2750	10,950				
2-12-16	MB	5.5	2050	13,000				
<div style="border: 1px solid red; border-radius: 50%; padding: 10px; display: inline-block;">             \$161.10              2-17-16              2-15           </div>								
<div style="border: 1px solid blue; border-radius: 50%; padding: 10px; display: inline-block;">             Job Cost           </div>								
TOTAL PCS. PRODUCED								
TOTAL SCRAP PCS. 500								
Special Notes / Instructions								
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load								
First Part Inspection Record								
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes		
2-1-16	1:45 PM	YES	✓	J	WAB			

