ontrol k Order	Devices Production 106205-1	s LLC n Record	d ADDED W/O #		T ~ Z	CS/Hr	Okuma		HYDR Wgt/Bar Bars per Load	OMAT / .	HYDROMAT / ACME / 2ND OPS Vgt/Bar Total Bars ars per Remaing Bars Load Bars		PS	
Order No.	331114		ADDEDW		Standard	YCLE TIMES			Wgt/Pc		1 K	Pcs/Bar	Pcs/Bar	Pcs/Bar
Order Qty	68	7	KIT CITERAGE INFORMATION IN		Actual		1.5	Vermed	Component	š	ent		ent 106205-999	
Date Emp.	Clock	od.	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day		Actual Pcs/Day	Actual % Mach.		% Mach. Efficiency
	Beginnin	Beginning Balance					0	25						
4-24-4 10			i O				0	25	0		0	0	0	0
4-25-4 40	287.72 72.72		0				0	25	0	- 1	0	0	0	0
4-25-4 DPM	27701	0,4	(5			0	25	0		0	0 0	0 (0 (
WAC AY-82-12	1 2770	1.0		W			0	25	0		0	0	0	0
4-29-14 JO	27985	15		7			0	25	0	- 1	0	0	0	0
4-30-14 50	38488	3,0		0			0	25	0		0	0	0	0
							0	25	0		0	0	0	
						2	0	25	0		0	0	0	0
							0	25	0		0	0	0	0
							0	25	0		0	0	0	0
							0	25	0		0	0	0	0
							0	25	0		0	0	0	0
						4	0	25	0		0	0	0	0
							0	25	0		0	0	0	0
							0	25	0		0	0	0	0
							0	25	0		0	0	4.	4.
							0	25	0	- 1	0	0	0	0
							0	25	0		0	0	0	0
							0	25	0		0	0	0	0
							0	25	0	T .	0	0	0	0
							0	25	0		0	0	0	0
			L				0	25	0		0	0	0	0
						1	0	25	0		0	0	0	0
							0	25	0		0	o	0	0
							0	25	0		0	0	0	0
							0	25	0		0	0	0	
		0	0	0	0.0	0	0	25						0
Efficiency	,	Final Pa	Final Part and Material Calculation	erial Calcu	ılation	Tode	otal Down Descr	otal Down Time on Page Description I	ye Hours				Fi	First Part Inspection Record
Total Planned Pcs		Total Counted Pcs	ited Pcs				Maintenance	ance	0		Date Part	te Part	te Part Time Of Approv	te Part Time Of Approv
Efficiency		Total Scrap Pcs	o Pcs			2	Tooling		0		Submitted	_	Day	Day Yes / No
Machine Count (PCS)		stimated	Estimated Short Parts	ts		ω	Setup Idle	le ,	0		Haray Ing	Continued to the state of the same	de la comita de la compania de la comita del comita de la comita del la comita del la comita del la comita del la comita de la comita de la comita del la comita de la comita del la	Strate of the transfer of the content of the transfer of the
	N.	Difference in Parts	in Parts			4	Other		0					
		Astonial Di	Material Difference I BS	BS		יני	Alternate -	- Tooling/	0					