

Part No.	ST2A02	Thru-Put/8Hrs	3984	Wgt/Pc.	0.1363	Mach No.	S2				
Order No.	396054	Planned Pcs/Hr	498	Wgt/Bar	10.99	Setup Allowed Hrs.	24				
Order Qty	90,000	Actual Pcs/Hr		Component	A02031-0018	Pcs./Bar	81				
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
1/6/16	WAD	0	0	0	No Tag	4.5	3				
1/7/16	WAD	0	0	0	11	4.5	3				
1/7	P2/BWA	85.5	2615	2615		1.5	4	INVERTER PROBLEMS CUG HELP TIL 3PM)	28	11	
1-7	MB	85.5	2615	2615		1.5	4		0	0	
1/8	MB	65.5	8840	5425		1.5	3	Down @ Start WORK ON S-3 REPLACE SAW CLAMP LINES WORK ON INVERTER/REPLACE LID	0	0	
1/8	MB	65.5	8840	5425		1.5	3		0	0	
1/8/16	WAD	8	3925	9350	C4155610	0	0		0	0	
1/11	MB	8	3450	12800	217	0	0	CAD START, REPLACE SHL	100	0	
1/11/16	WAD	5.5	2700	15,500	11	0	0	Power Outage	0	0	
1-2/16	Ted	8	4220	19,720	11	0	0		0	0	
1/12/16	WAD	8	4625	24,345	11	0	0	Ran Good	0	0	
1/12	SW	8	4780	29,125	11	0	0	no problems	0	0	
1/13/16	WAD	8	4500	33,625	11	0	0		0	0	
1/14/16	WAD	4.5	2700	36,325	11	0	0		0	0	
1/14/16	SW	8	4325	40,650	1005875464	0	0		0	0	
1/15/16	WAD	8	4500	45,150	11	0	0		0	0	
1/16/16	WAD	6	3250	48,400	11	0	0		0	0	
1/18/16	WAD	7	3600	52,000	11	0	0		0	0	
1-18	SW	4	160	52,160	11	0	0		0	0	
1/19/16	WAD	3	1600	53,760		0	0	Job out / 2013	0	0	
TOTAL PCS. PRODUCED										128	
TOTAL SCRAP PCS.										128	

Control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
1-7-16	2pm	yes	✓	G	AT	