Part No. **Rev Letter** Heat Lot # Order No. Component or 5W/00 Box W/O #!s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** otal Pcs Prod. Hours Date Due Pcs Plan Pcs/Day Cum: Total S/U hrs Down Time Code Scrap Setup % P.S. Machine# 0 :: O #DIV/0! 4-15-15 Ó 0... 0 and le 4 MON. 288 0-0 : 0:: 0... 0 🗈 0=: 0; 0. 0 0 -0 0'' NOST (N 0 0 i, 0 i. 0. 0.:-0... 0... 0 0 0: 0 0 0 0: 0:-Ö 0. 0 0 hijibe: 0 -0 0 Ö. 0. 0 0 Ö #DIV/O Routing: STD GYCLE-TIME 0:::: 504 0. 0 0: 288 0 0.. 0 0 0. . 0. 0 0 Sign. .0 0. 0. 0: Ö: 0 0. 0 Ö 0 0 0 ...0 Ö 0. 0: 0 0.5 0. 0... 0 0 0 0:-0 0-0 :-0 0 0 0 0... 0 Routing: Machine# STD GYCLE TIME 0.: ··· 0 ··· ... O: :: 0... 0 Ö 0 Ö <u>نې.</u> 0:-Ö 0 0: 0 0 0 0 Ö (A. 1941) 0 0 0 0 0: 0. 0:-Ö: 0. 0 0 0 Ö-0 0.. 0. 0 0 0 ::: Ö 0.. 0 0 Ō. Routing: First Part Inspection Record **Total Down Time** Final Part Calculation **Date Part** Time Code Approved Hours Inspector Description Submitted Notes of Day Yes / No **Total Counted Pcs** (from packing) Maintenance 0 Total Scrapped 2 0 Tooling 0 **3rd Operation Count** 0 3 Setup Idle 0 2nd Operation Count 0 4 Other 1st Operation Count 0