

Part No.	SP2512	ADDED WORK #	CYCLE TIMES	Thru-Put8Hrs	4128	Wgt/Pc.	0.0373	Mach No.	D1
Order No.	389148	Standard	5.2	Planned Pcs/Hr	516	Wgt/Bar	5.73	Setup Allowed Hrs.	8
Order Qty	75,000	ACT CHANGE MLC DATE	Actual	Actual Pcs/Hr		Component	A02001-0013	Pcs./Bar	154
			4.9			Notes	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Scrap Pcs.	Scrap Code
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code		
11-16-15	RR	-	3680		CHI48034	2	3		4
11-16-15	RR	4	5390	8470	"	-	-		
11-17-15	RR	8	5390	13,860	106403E				
11-18-15	RR	8	5390	19,250	"				
11-19-15	RR	6.35	4620	23870	"	7.5	6		125 C-1
11-19-15	RR	7	4620	28,490	"				
11-20-15	RR	8	5390	33,880	"				
11-23-15	RR	8	5390	39,270	108595E				
11-24-15	RR	8	5390	44,660	"				
11-25-15	RR	8	5390	50,050	"				
11-30-15	RR	8	5390	55,440	109980E				
12-1-15	RR	8	5390	60,830					
12-2-15	RR	8	4620	65,450					
12-3-15	RR	8	5390	70,840					
12-4-15	RR	6.5	4620	75,460	10				
<p><i>NOY</i> <i>DE-PADS</i> <i>DE-MACHINIZ</i></p> <p><i>45.72</i> <i>12-15</i></p>									
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.		131		



FOR DAVENPORTS & BROWN & SHAPES ONLY: To Figure Pieces
From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted: 11-16-15
Time of Day: 9:40
Approved Yes/No: YES
Mtrl Check: OK
Rev Letter: C-247
Inspector: [Signature]