Part No.		1303-25-5/16		Component		1303-A-BLNK			control devices, LLC			
Order No.		398792		Heat Lot #					devices, LLC			
Order Qty		4		W/O # from Box		389121						
		The last transfer of the second		OPERATION 1		and State On the State of State of			THRU		PUT/8HRS	10
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	2-1-16	1)6	3	×.	6	6 cm	3					
Setup Hrs.												
6m			16					30B				
Cycle Time						1		0				
30n								100 7	SA	P		
Pcs/Hr								705				
2)		0	
ROUTING:	علاجينا											
CORDEN		ASTRA PORT	REPORT OF STREET	OPERATION 2		Down Down time			STEP STREET	THRU-	PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	11:								The Access Manager			
Cycle Time				-11.9								
Pcs/Hr												
								_				
ROUTING:	Auto and finding			OPERATIO	NIO			CALLED		TUDU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
setup ms.												
Cycle Time						722						·
) W			10								
Pcs/Hr												
r cs/111												
ł												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		2-1-16	7:45 PM	YES	- Control	B	WRB	IRB		
		4 FAIR 5 Training						A REPORT OF				
CCONDADY BRODUCTIO		6 Meeting										