Part No. Order No. Order Qty		143358-01-C 396921 350		Component Heat Lot #		143358-01-C-10				Contr device	ol es, LL
				·	W/O # from Box						
Olu Olu	er Qty			OPERATIO				71.5	VALUE OF THE STREET	THRU-PUT/8HRS	T
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
GOSS #1	1-22	JM	5	160		0				0	0
Setup Hrs.	6	JM	6	0		6		A		7	11
	1-23	Jm	5.5	168		0	0	y		0	0
Cycle Time								10	2004	<del>-</del>	
					_		/	HO!	70)		
Pcs/Hr		1						<b>P</b>	114	,	
									5	r	
ROUTING:	a who is										
		CAN THE ST	A PARTY OF	OPERATIO	N 2	LIVIO				THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
			April 1							A. 1	
Setup Hrs.	ii.									- 22	
			74								
Sala Thea											
Cycle Time											
					R F						
Pcs/Hr					100						
ROUTING:											
to o mita.		1 ST 6 5 5	Continue	OPERATIO	N 3					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time			1100			) <u>San</u>					
Pcs/Hr								-	35		
OUTING:											
Notes / Instructions		Down Time Codes		B Billion	First Part Inspection				Record		
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted					Notes	Notes	
		3 Setup 4 FAIR		1-23-16	8:30 A		ok		B/ #03		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>									
CONDARY	PRODUCTIO				PAGE 1					Test Form	10/15/15