Part No.		3-3-6		Component		A02001-0026				Ø1 99	contr	
Order No.		388916		Heat Lot #		CHI41913			1	القظا	device	es, LLC
Ord	er Qty				# from Box			*				2.1
			Report Control of the	OPERATIO)N 1		DIRPO TO			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
C2	11-2-15	JB	7	337	643	2.5	3	-	W -			
Setup Hrs.	11 2 1 1			-711	013							
4									Obow			
Cycle Time								V	16			
1 MIN 32 SEC								11	File			
Pcs/Hr							_	1111	150			
31	(1)								V		X	
ROUTING:		L			WASH / SA	ANDBLAST /	PACK	<u></u>			V	
			Kata and	OPERATIO	N 2					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
												-
Cycle Time							-					
Pcs/Hr								_				
ROUTING:												
				OPERATIO	N 3	Down	AUG E			THRU-P	UT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.											-	
etup ms.	<u> </u>											
ŀ										-		
ycle Time											1	
Pcs/Hr												
POLITING												
Notes / Ir	estructions	Down T	ime Codos				iret Dant I	en e eti-	Dage			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	200 00000000	Approved	irst Part In Mtrl	Rev				
		2 Tooling 3 Setup		Submitted 11/2/15	Time Of Day 10:30 AM	Yes / No YES	Check	Letter	Inspector DH	Notes		
		4 FAIR		11/2/10	10.00 AIVI	1123		В	DII			
		5 Training6 Meeting				_		J				