Part No. Order No.		5-4-9 394994		Component Heat Lot #		5-4-D-BLNK				GD contro	ol es, LLC	
Ord	er Qty		6	W/O	# from Box	A CONTRACTOR OF	VIII - 11 - 110	Children Child		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
8	12-23-15	CS	1.5	93	13					1 2	22	
Setup Hrs.	124/15	1.5.	10	16	202			JO	B-04			
.4		_							2			
Cycle Time									30	10		
Smin								\$	10	U		
Pcs/Hr									1.5			
										(2)		
ROUTING:								l				
450145			(2) 图图(图)	OPERATIO	N 2				un for Mr. of	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
C-1 11	20											
Setup Hrs.								_				
Cycle Time												
Dec/Un						**						
Pcs/Hr												
						1						
ROUTING:				OPERATIO	Na							
Mach Na	Date	E N		OPERATIO		Down	Down time	A		THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.		***										
Cycle Time												
Pcs/Hr								†/				
ROUTING:			_									
	structions	Down T	ime Codes	1 -1 -10		F	irst Part In:	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Date Part Time Of Day Approved Mtrl R			Rev	Inspector Notes			
		3 Setup		/2-73-K	7	Yes / No	Check	Letter	2			
		4 FAIR 5 Training			7	710		D	(3, 7)			