Control Devices LLC / Work Order Production Record

Part No.	C3838005-3
Order No.	364376
Order Qty	2000
QTY CHANGE INLS/DATE	

Rev Letter	P
Component	C3838005

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Vertified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 468						0	0	STD CYCLE TIME								0	#DIV/0!
3-17-15	JW	7.5		793		0	0	0	0				Ø				
03/20/15	ZH	7.50	3.30	300		0	0	0	0				Ø				
03/24/15	ZH	4.80		400		0	0	0	0				Ø				
03/25/15	ZH	1.30		100		0	0	0	0				Ø				
03/26/15	ZH		4.30	350		0	0	0	0				Ø				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling REINSPECTION	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
3-13-15	3:15	YES	DH	
3-24-15	6:10 AM	YES	SR	