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|-----------|--------|----------------|------------|--|
| Part No. | 5-4-8 | Component | 5-4-C-BLNK |  |
| Order No. | 389772 | Heat Lot # | | |
| Order Qty | 10 | W/O # from Box | 381444 | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|----------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 9 | 11/9/15 | DG | 8 | | 97 | | | | | |
| | 11/10/15 | P.B. | 8 | 104 | 204 | | | | 1 | 28 |
| Setup Hrs. | 11/10/15 | DG | 1. | | | | | | | |
| 5m | | | | | | | | 3013 OUT | | |
| Cycle Time | | | | | | | | | | |
| 9s/cs | | | | | | | | # 0.13 | | |
| Pcs/Hr | | | | | | | | 1123-15 | | |
| 320 | | | | | | | | 55 | | |
| | | | | | | | | | 1 | |

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | | | | | | | |
| | | | | | | | | |
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