



Part No.	143359-01-C	Component	143359-01-C-10	
Order No.	396737	Heat Lot #		
Order Qty	350	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	488
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B&S 17	1-13-15	np				3	3				
	1-13-16	D/H	2	103		-	-				
Setup Hrs.	1-14-16	np	1.5	65	168						
4	1-14-16	Marcus	8	538	706			Job			
Cycle Time								OK			
Pcs/Hr											
61											

ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	1-13-16	12:30	YES	✓	C	✓	
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								