Part No.		E25		Component		E2			CD control devices, LLC			
Order No.		399279		Heat Lot #								
Ord	er Qty	1	1	W/O#	from Box							
NAME OF STREET				OPERATIO	N 1	STORES SAL				THRU-	PUT/8HRS	432
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
LATHE	2-3-10	HUD	105	1					1.1.00		0	
Setup Hrs.						1)	1,40			
5 MIN									17.04			
Cycle Time										4		
1 MIN								· · · · · · · · · · · · · · · · · · ·	HIL	1		
Pcs/Hr								0	16.			
54)		A	
ROUTING:	aliaba da											
A LANGE		CHS CAPE TAIN	SEAST LESS OF	OPERATION 2		Down		THR		THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
						_						
Setup Hrs.												
											-	
Cycle Time												
cycle Time				9								
Pcs/Hr												
						1						
ROUTING:		P. W. Str. P.	TO BAG B	OPERATIO	N 3			Waster		THRIL.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle Time						a.						
Pcs/Hr								-				
1 05/111												
ROUTING:												
Notes / I	nstructions	Down T	ime Codes		Fren		irst Part In		Record		6,0,00	
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-3+4	1/	yr 4	0	A	DH GON TO			
		5 Training										
SECOND ADV DDODUCTIO		6 Meeting										