Part No.		1104-12-5/167/8		Cor	Component		1104-12-5/16			control devices, LLC			
Order No.		402611		Heat Lot #					1	de de	evice	s, LLC	
Ord	er Qty	2		W/O # from Box									
				OPERATIO			7			THRU-PUT/	8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Sc	rap	Scrap Code	
STEP DRILL	3-1-16	DG	.5		2			1					
Setup Hrs.							1						
10 MIN			J	01	5 -	DV							
Cycle Time										n			
2 MIN								0	2/14				
Pcs/Hr								1	5	•			
27									0	0	1		
ROUTING:	n dilli Et									1			
			5 to 1 4 to 1	OPERATIO	N 2		ALTERNATION OF THE PERSON OF T			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Sc	rap	Scrap Code	
Setup Hrs.							90						
Cycle Time													
Pcs/Hr													
ROUTING:	NAME OF THE PARTY OF THE PARTY.			OPERATIO	N 2								
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-PUT/	Scrap	Scrap Code	
Setup Hrs.													
- 1													
				_									
Cycle Time													
ŀ													
Pcs/Hr													
. 65/111							-	¥,	-		-		
ŀ			-						Tile .				
ROUTING:													
	nstructions	Down Ti	ime Codes			F	irst Part In:	spection	Record				
		1 Maintenance		Date Part	Date Part Submitted Time Of Day		Approved Mtrl		Rev		Natas		
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes			
		4 FAIR											
		5 Training 6 Meeting											
ECONDARY PRODUCTION					PAGE 1								