

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

Remaining
Loads

Wgt/Bar

Total Bars

#DIV/0!

Setup Allowed Hrs.

0

Bars/Load

Total Loads

#DIV/0!

Setup Actual Hrs.

0

Wgt/Pc

Pcs/Bar

#DIV/0!

Setup %

#####

Order Qty

Order No

Part No

Machine No

Rev Letter

Planned Pcs/Hr

Remaining
Loads

Wgt/Bar

Total Bars

#DIV/0!

Setup Allowed Hrs.

0

Setup Actual Hrs.

0

Setup %

#####

Order Qty

Order No

Part No

Machine No

Rev Letter

Planned Pcs/Hr

Remaining
Loads

Wgt/Bar

Total Bars

#DIV/0!

Setup Allowed Hrs.

0

Setup Actual Hrs.

0

Setup %

#####

Order Qty

Order No

Part No

Machine No

Rev Letter

Planned Pcs/Hr

Remaining
Loads

Wgt/Bar

Total Bars

#DIV/0!

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today (bars)

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

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