Part No.		501-6-3/16			Con	nponent	501-A-BLNK			control devices, LLC			
Order No.		398110			Hea	at Lot#				1	604	device	s, LLC
Ord	er Qty	15			W/0 #	from Box	380412			1			
4000					PERATIO	N 1				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	1/25/16	PG. DG	6 5	/	08	123			馬				
Setup Hrs.	1			,	0	140			7	OB			
lowin.				L					00				
Cycle Time													
Swin.									9	1.	14		
Pcs/Hr				⊢	-					1	6		
PCS/HI				\vdash						7	11		
				\vdash								0	-
ROUTING:						TO THI	READ ROLLER						
					PERATIO				adillo lat		-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Cotus Uso				_									
Setup Hrs.				_									
				-							-		
Cycle Time				_									-
cycle Tille													
			W(T)	-									
Pcs/Hr													
1 03/111													
				_									
ROUTING:													
A Samuel	No. of the Control of			0	PERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.													
Cycle Time													
Lycie Time							127						
		-											
Pcs/Hr				_									
гсэ/пі				-									
								5011					
ROUTING:													
THE PERSON NAMED IN	nstructions	Down T	ime Codes	T			Fi	irst Part In	spection	Record			
		1 Maintenance			Date Part	Time Of Day	Approved	Mtrl	Rev			Makee	
		2 Tooling	2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter Inspector			Notes	
		3 Setup 4 FAIR											
		5 Training		-									
ECONDARY	/ PRODUCTIO	6 Meeting N RECORD	-			PAGE 1	ı					Test Form 1	10/15/15