Control Devices LLC
Work Order Production Record

Part No.	FS134
Order No.	321099
Order Qty	150

Machine No.	CNC
Rev Letter	A
Planned Pcs/Hr	

Wgt/Bar	
Bars/Load	Total Bars	#DIV/0!
Wgt/Pc	Pcs/Bar	#DIV/0!
Component	B/4 HX B4

	Setup Allowed Hrs.	0
	Setup Actual Hrs.	
	Setup %	####

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
				beginning balance				0	0								
1-27-14	JO	27985	4.6	3.0	70	0	0	0	0	0	0	#DIV/0!					setup 1st op complete
1-29-14	JC	2707	2.6		115	0	0	0	0	0	0	#DIV/0!					
1-28-14	JO	27985	2.5		38	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
2-10-14	JC	2707		1.5	93	0	0	0	0	0	0	#DIV/0!					2nd op setup
2-10-14	JO	27985	7.5		98	0	0	0	0	0	0	#DIV/0!		.5			adjust trepan and trepan tools
2-11-14	JC	2707	8.0		95	0	0	0	0	0	0	#DIV/0!					
2-14-14	JO	27985	1.5		29	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
			0	0	0	0	0	0	0	0	0			0		0	Page 1

Efficiency	0		Total Counted Pcs				Down Time Codes		Total Hours

	Down Time Codes	Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

Total Planned Pcs	0
Efficiency	#DIV/0!
Total Piece Count	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes