


Part No.	9-4-10	Component	9-4-D-BLNK	
Order No.	394429	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	1-22-16	CS	1.5		8				1	11
	1-22-16	DG	8	27	35				1	22
Setup Hrs.	1/23/16	P.B.	6	20	55					
15 min	1/23/16	DG	6	21	76			Job out		
Cycle Time										
10m										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-22-16	3:40 PM	YES	✓	A	WRB		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									