


Part No.	2803-A-BLNK	Component	A01301-0012	
Order No.	396781	Heat Lot #		
Order Qty	35	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
44	1-13-16	HVD	1	3		7	3		1	11
	1-14-16	HVD	3	6	9	5	3			
Setup Hrs.	1-15-16	HVD	2.5	5	14	6	3			
8	1-15-16	BA	4.5	9	23	3.5	3			
	1-16-16	HVD	4.5	9	32	3.5	3			
Cycle Time	1-16-16	BA	3	6	38	4	3			
30M	1-16-16	HVD	2	5	43	6	3			
Pcs/Hr										
2										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-13-16	2:15p	YES	✓	B	DH	