Control Devices LLC / Work Order Production Record Part No. **Rev Letter** N Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Planned Hours Balance Due Pcs **Total Pcs** Emp. Name Prod. Hours Pcs/Day Actual Pcs/Day Date Cum. Total Setup % Down Time Pcs/Hr Code Scrap Actual Machine # STD CYCLE TIME #DIV/0! 3-20-2015 3-25-2015 Total Efficiency Ö Ö .0 Õ Ó #DIV/0! Routing: Machine # STD CYCLE TIME O #DIV/0! Ó Ò Total Efficiency O. Ö. 0. Routing: Machine # STD CYCLE TIME Ò **Total Efficiency** Ó Ó #DIV/0! Routing: First Part Inspection Record **Total Down Time** Final Part Calculation **Date Part** Time Approved Code Hours Description Notes Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance 2-2015 **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count

to machine 500,