			100									2	6										*		Ţ		T				100		- 11 - 12 - 12 - 12 - 12 - 12 - 12 - 12				3 (1) (1) (1) (1) (1) (1) (1) (1) (1) (1)	No Workston			
North Control	Setup Allowed Hrs.	Setup Actual Hrs.	Setup %	nstructions			Notes		Standard Co.		- //	1 - 16 IHRD	1th 6,000	2 (10-4)			80.0	EDV.		10 10 10 11 11	3 THE 1										(F,1)		Page 1	W.	200	Salow	(60 52)	*			
	Setup All	Setup A	Seti	Special Notes / Instructions	т. П		Scrap Pcs.		- 10	0	7	7	6	2												:190			. 1				0	on Record	204000001	inspector	N		4		
			-		12		Mach Down Time				1																1	+					0	First Part Inspection Record	Material	Check	1		-		
	HYDROMAT / ACME / 2ND OPS	7.5				your BK.	Material Heat Lot No.																											H H	Approve	Yes / No	UKS				
		Total Bars	Remaing Bars		Pcs/Bar		% M <mark>ac</mark> h. Efficiency																								16			2	<u> </u>	d Day	07.01			11	
	ROMAT /					Component	Actual Pcs/Day		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0 0	0	0	0			Date Par	Submitted	3-13-14				
	НУБ	Wgt/Bar	Bars per Load		Wgt/Pc	Com	Plan Pcs/Day		0	0	0	0	0	0	0	0	0 -	0	0	0	0	0	0	0	0	0	0	1.1	o c	ö	0	0	0	ge Hours	0	0.	. 0	0	0		
	0				Ventice		Balance Due Pcs	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0	0	Down Time on Page Description	ance		le		- Tooling/		
	2 MB 0	0					Cum. Total	0	0	0	0	0	0	0	0	0	. 0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	. 0	Fotal Down Descr	Maintenance	Tooling	Setup Idle	Other	Alternate - Tooling/ Units/ S/U		
	Machine No.	Rev Letter	cs/Hr	CYCLE TIMES	3		Planned Hours			0	1200									/		-	_				7						0	Code	-	2	က	4	5		
			Planned Pcs/Hr		Standard	Actual	Loads Today		Cer	9	4							/												10	\$ * *		0.0	alculation				4 k	, 3		
			31.	ADDED W/O #	OTY CHANGE INLENDATE		Total Pcs		35)	3			S			/			Œ.		,							n n				0	Final Part and Material Calculation	S		Parts	ts	ce LBS.		
	o,	cord		ADO	OTY CHA!		Setup S Hours	uce .	1								1			-	1	\ \ >						-		-			0	I Part and	Total Counted Pcs	Total Scrap Pcs	Estimated Short Parts	Difference in Parts	Material Difference LBS.		
	ces LL	Work Order Production Record	2-22		77	,		k Prod. Hours	Beginning Balance	2 .25	4	58,									1	-	5		10									0 0	Fin	Total (Total 8	Estima	Differe	Materi	
	I Devi		Q452	100	100	8	p. Clock	53.5	194	33		5			F1000			JOK	3	1		7			1							12.		cy	1.2	2.4	cs)	32.5			
With the Prince of the Prince	Control Devices LLC	Work Orde	Part No.	100	Order No.	Order Qty	Date Emp.	Dec. and the second sec	3/11/2014 TW.J.									7000			/ 					3		Service Control of the Control of th		(3.7) (2.7)				Efficiency	Total Planned Pcs	Efficiency	Machine Count (PCS)				