


Part No.	A5012-LF	Component	A5012U-LF	
Order No.	384883	Heat Lot #		
Order Qty	662	W/O # from Box		

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP 0062	11-23-15	JT	.2	10					4	11
	11-23-15	JN	2	160	170				0	
Setup Hrs.	11-23-15	JN	1.5	109	279	10min	2	CHANGED BIT	0	
.4	4-24-15	PK	6	310					27	22
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
OR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x total loads ran during shift x bars per load	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	11-23-15	12:10	YES	OK	D	[Signature]	Align Mado
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							