

Part No.		2803-12-1/4-0		Component		2803-A-BLNK				
Order No.		400149		Heat Lot #						
Order Qty		2		W/O # from Box						

OPERATION 1								THRU-PUT/8HRS	11/2	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	2-10-16	Rm	6.5	2	2			Job out		
Setup Hrs.										
1.5										
Cycle Time										
23.0	Minutes									
Pcs/Hr										
2								2-22-16 SS		

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-10-16	6:30p	Y	✓	B	JL	

ROUTING: