


Part No.	7-4-23	Component	7-4-I-BLNK							
Order No.	402879	Heat Lot #								
Order Qty	4	W/O # from Box								
OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	THRU-PUT/8HRS	24
8	3-3-16	DG	1.5		2					
Setup Hrs.	3-4-16	CS	2	2	2					
8 MIN										
Cycle Time										
20 MIN										
Pcs/Hr										
3										
ROUTING:										
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	THRU-PUT/8HRS	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	THRU-PUT/8HRS	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
First Part Inspection Record										
Notes / Instructions		Down Time Codes		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance										
2 Tooling										
3 Setup										
4 FAIR										
5 Training										
6 Meeting										