Part No.		1102-19-3/16		Component		1102-A BLUC 397116		control devices, LLC				
Order No.		401392		Heat Lot #						Tables (see	- 401100	.0, 229
Order Qty		X		W/O # from Box OPERATION 1				THRU-PUT/8HRS			110	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	THIC	Scrap	Scrap
Wacii No.	Date	Emp. Name	Plou nis.	Total FCs.		time	code		Notes		эсгар	Code
10	2-19-16	116	115	2	6							
Setup Hrs.	17016	005	-	×	0							
1								7	013			
6 M								O	UT			
Cycle Time										110		
25m									<u> </u>	10		
Pcs/Hr									76	5.		
2									0)		0	
ROUTING:			1.6						V/= 110 - 11/4 - 11/4		O	
			PARTITION OF	OPERATIO	N 2	这种知识	3. 智能學			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						time	58778-5					code
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr												
ROUTING:	LANCE LANCE OF			OPERATIO	N3		CHARLES WE			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
- Ividentitet	Dute	Emp. Name	11001113.		- Carrir rotal	time	code				Sciap	Code
Setup Hrs.												
				à								
Cycle Time					-							
Pcs/Hr												
200					all							
ROUTING:	netructions	D	ima Cadaa				wet Deat !	on a -+! -	Doggad	- 71		
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	NAME OF THE PARTY				ection Record			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter		Inspector Notes		
		3 Setup 4 FAIR		2.14-16	10:000m	465		A	WRB	N		
		5 Training										
SECONDAR	Y PRODUCTIO	6 Meeting N RECORD		J	PAGE	l.					Test Form	10/15/15