


Part No.	R452-12	Component	A02001-0012	
Order No.	398637	Heat Lot #		
Order Qty	300	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT OFF SAW										
Setup Hrs.										
0										
Cycle Time										
40 SEC										
Pcs/Hr										
72										

ROUTING: TO THREAD ROLLER

OPERATION 2									THRU-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
THREAD ROLLER	2/8/16	T.W.V.	5	306				JOB OUT		
Setup Hrs.										
30 MIN										
Cycle Time										
40 SEC										
Pcs/Hr										
72										

ROUTING:

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance	2 Tooling	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3 Setup	4 FAIR	2-8-16	7:00	YES	OK		SR	Thread Roll.
5 Training	6 Meeting							