

Part No.	C3850B71		ADDED W/O #			Thru-Put/Hrs			Wgt/Pc.	0.4908		Mach No.	L1	
Order No.	397446		QTY CHANGE INSTRUCTIONS			Planned Pcs/Hr	223		Wgt/Bar	27.07		Setup Allowed Hrs.	24	
Order Qty	25,000		Actual	14,785		Actual Pcs/Hr			Component	A01032-0028		Pcs./Bar	55	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code				
2/4/16	Ball	0	0	0	Y104540	DE-2.5	3							
2/5	Grader	-	-	-		2	3							
2/5/16	MF	0	0	0	"	8	3	FAIR						
2/5/16	Ball	8	1020	1020	"	0	0							
2/6	Grader	6	800	1820	"	-	-							
2/6/16	MF	6	580	2700	"	0	-							
2/6/16	Ball	6	820	3520	"	0	-	SH 5v tap						
2/8	Grader	7	925	4,445	"	0		cold start						
2/8	MF	8	1095	5540										
2/8/16	Ball	8	1255	6795	Y104540	0	0	st 3 + 8 inserts @ 4 pm.						
2/9/16	MF	8	770	7565	"									
2/9/16	Ball	8	1220	8785	"	0	0							
2/10	MF	8	1050	9835				Tensile Feed Issues						
2/10/16	Ball	8	1175	11,010										
2/11	MF	4	515	12,270	"	0	0	St 3 + 8 inserts, Adjust threads on 0						
2/11	MF	8	1250	14,035				5 + 13. (Changed Feed Dog)						
2/11	MF	8	1550	15,585				Worked 5-6, Feed Press, Left Easy 1/2 way						
2/12	MF	8	1250	15,710										
2/12	MF	8	1250	16,960										
2/12	MF	8	1250	18,210										
TOTAL PCS. PRODUCED			14,785		DE-2.5		1	Hydraulic Motor Contactor Failure.		444		Trailing		

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

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