



| | | | | |
|-----------|---------|----------------|-------------|---|
| Part No. | R431-10 | Component | A02001-0008 |  |
| Order No. | 391013 | Heat Lot # | | |
| Order Qty | 880 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS |
|---------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| CAGE DIE HEAD | 11-20-15 | CS | .2 | 6 | | | | | 5 | 11/22 |
| | 11-20-15 | JW | 3.5 | 263 | 269 | .25 | 3 | ← adjustments | 2 | |
| Setup Hrs. | | | | | | | | | | |
| .4 | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|---------------------|-----------|----------------|----------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 741 K.F. | 11-20-15 | ST/CS | 2 | 271 | | | | | | |
| | 11-20-15 | | 1.5 | 264 | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| .2 | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 462 | 11-20-15 | JW | 1.5 | 262 | 262 | | | | 0 | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|---|
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 11/20/15 | 1:30pm | YES | ✓ | F | HT |  |
| | | | | | | | | |