


Part No.	100046-3	Component	100046-999	 <i>Ep no parts</i>
Order No.	388977	Heat Lot #		
Order Qty	15	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	3-7-16	BT								
	3-7-16	JO	6.5	20	20	.5		Finish setup		
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	3-7-16	JO	.5			.5		Setup 2nd op		
	3-7-16	BA	4.5	12	12					
Setup Hrs.	3/8/16	BT	4	8	<del>12</del> 19					
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	3/8/16	BT	.5	2	2	<del>3</del> 3				
	3-8-16	JO	5.5	12	14	2.0	2			
Setup Hrs.	3-8-16	BA	2.0	5	19					
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions		Down Time Codes		First Part Inspection Record					
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector
		2 Tooling							Notes
		3 Setup							
		4 FAIR							
		5 Training							
		6 Meeting							