


Part No.	CY12002	Component	SC-1015	
Order No.	391866	Heat Lot #		
Order Qty	500	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA C600	12-7-15	JO	1	10		1	3			
	12-7-15	BA	8	125	135					
Setup Hrs.	12-7-15	BT				3	3			
	12/8/15	BT	1.5	29	164	5	2	crashed		
	12-8-15	JO	2.5	65	229	4.5	1+2			
Cycle Time	12-8-15	BA	8.0	148	377					
1m45s	12/9/15	BT	6.5	100	477					
	12-9-15	JO	7.0	183	660					
Pcs/Hr	12-9-15	BA	8.0	162	822					
30	12/10/15	BT	6.5	115	937					
	12-10-15	JO/HVD	8.0	190	1127					

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	12-10-15	BA	6.5	138	1265					
	12/11/15	BT	8	160	1425					
Setup Hrs.	12-11-15	JO	1.5	15	1440	7.0	1	clean out and fix rodent hole		
	12-11-15	BA	16.0	135	1575	2.0	1			
	12-12-15	BT	6.0	140	1715					
Cycle Time	12-12-15	JO	2.0	58	1773					
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record										
1 Maintenance	2 Tooling	3 Setup	4 FAIR	5 Training	6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
						12/17/15	12:55 PM	✓	✓	B		ENG OK