


Part No.	P7515001-10	Component	A02002-0072	
Order No.	401176	Heat Lot #		
Order Qty	50	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	2/23/16	BT				6	3	material / setup		
	2-23-16	SO	3.0	12	12	4.0	3	change to correct		
Setup Hrs.	2-23-16	BA	8.0	29	41			size material / change		
	2/24/16	BT	2.5	4	50			all chuck bolts		
Cycle Time										
9m26s										
Pcs/Hr										

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
COBRA	2/24/16	BT	2	15	15	3	3			
	2-24-16	MS	4	32	47					
Setup Hrs.	2-24-16	BA	7	7	54					
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2/23/16	10:30	YES	✓		BT	
		2/24/16	4:00 AM	YES	✓		BA	