


Part No.	G150-1ASS	Component	G150-1ASS-BLNK	
Order No.	400209	Heat Lot #		
Order Qty	39	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

112

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Miyano CNC	2-18-16	SM	2	28						
	2-19-16	JS	1.5	17	45			John T		
Setup Hrs.								Hvd		
4H15										
Cycle Time										
4m										
Pcs/Hr										
14.15								3.9-110		
								3.5		

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes