	L					4 A						- 1
Part No.		1103-20-1/4		Component		1103-A-BLNK			control devices, LLC			
Order No.		403064		Heat Lot #							device	S, LLC
Order Qty		3		W/O # from Box								
				OPERATIO	N 1			を支配		THRU-	PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	3-4-16	CS	1.5			#						
Setup Hrs.				10	3- (Del		,				
				10								
8MIN												
Cycle Time												
25 MIN									-11	0		
Pcs/Hr									The c	4		
2								Ú) 5.)	A	
ROUTING:	N 41 131											
				OPERATIO	N 2	SANGLES!			MAN CHAN	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		-							T		_	
Setup IIIs.												
				-								
Cycle Time										\neg		
										$\neg \neg$		
												-
Pcs/Hr						10.00						
ROUTING:												
				OPERATIO	N 3	Down		Take of		THRU-	PUT/8HRS	Coron
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs. Cum. Total		time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
	1/4											
Cycle Time												
- /··										-		
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	inspector	Inspector Notes		
		3 Setup 4 FAIR										
		5 Training										
SECONDARY PRODUCTIO		6 Meeting			DAGE	1	L				Tost Form	10/15/15