Part No. Order No.		CUTU-3-1/2		Component		CUTU-0-1/2			control devices, LLC			
		397	7394	Heat Lot #		M88029			devices, LLC			
Ord	ler Qty	10	000	W/O	# from Box							
				OPERATIO				101017		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BURR OAK	1-22-16	JB		3,000				1	b out			
Setup Hrs.			.43									
3/4		1										
Cycle Time			3,							110		
130			Sel.			ñ		,	7	74		y Konsili.
Pcs/Hr			77.000						of C	7		-
	400									/	1	
·#	Section .					100					()	
ROUTING:	weight.					READ ROLLI	R					
	Ser Substitution			OPERATIO	N 2	Down Down time		THR			U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
					3							
Setup Hrs.			<u> </u>									
4.			7-	1					-			
Cycle Time		10.6										
				1								
Pcs/Hr												
											-	
ROUTING:			No.								LA	
国际政务地方	NEWS THE SERVICE			OPERATIO	N 3		1-1-6-6	AVAIL IS		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.			,-									
							a					
Cycle Time												
												2.27111
Pcs/Hr								4				
- 1												
ROUTING:												
The second secon	nstructions	Down Ti	me Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev		No.		
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter		Inspector Notes		
e e		3 Setup 4 FAIR		1-27-1	7:302	4/27	1	_	DT	60#		
		5 Training								(aa)		
SECONDARY PRODUCTION		6 Meeting			PAGE 1						Test Form 1	