

Control Devices LLC
Work Order Production Record

Machine No. CND
Rev Letter

REWORK

Disposition:

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. MPCL40003

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Order No. 11001

QTY CHANGE INS/DATA

Original W/O #

Found on label

Order Qty

348

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

5-21

112

2803

3.6

348

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0