Part No. Order No.		R452-12 389665			nponent	A02001-0012		2	CD contr	ol \
				Heat Lot #					devic	es, LL
Ord	er Qty	50	00		from Box	THE RESIDENCE OF THE PARTY OF T				-
				OPERATIO		Down	Down time		THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes	Scrap	Code
CUT SAW 47/ K.F.	11-9-15	3 1	/, /	158						0.5
etup Hrs.							-			
.3							10			
ycle Time										
- "	,-					-			4	
Pcs/Hr	100		a	40					0.	
OUTING:	Str. L. et			-45						16
				OPERATIO	N 2	D			THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD 9/	11-9-15	CS	/hc/Onin	149	150				3	99
etup Hrs.	11-10-12		1111000							
.5	اندر با خار	1/60 Mess.								
ycle Time										
26	2000								9-	
Pcs/Hr										
1		aler .	gaz e						10 th	-
OUTING:			1							1
				OPERATION 3		Davis			THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scra _l Code
hamfer	11-9-15	ゴナ	.]	1	1.00			35	*	. **
wheel	11-9-15	ゴル	3	158	159					-
etup Hrs.	·								- 61	
8	*					×			290 6	+
ycle Time	98/1					·		*	000)-
			7	¥:	•	*	-	4	12	
Pcs/Hr			TV TV					å		
						18,			12	
OUTING:) F:		4					
and the second second	nstructions	Down T	ime Codes			F	irst Part In:	spection Record		SPE T
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector	Inspector Notes	
		3 Setup		11-9-15	200	4/k \$	CHECK	DI-	(# E	vin netro
		4 FAIR 5 Training			f	111	74 H A	0		
		6 Meeting		F 4			5-	and the same of		