


Part No.	701-2-3/8	Component	701-A BLN/C	
Order No.	398820	Heat Lot #		
Order Qty	40	W/O # from Box	395494	

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-30-16	DG	2		29	7m	B			
	2/1/16	P.G.	2	33	62					
Setup Hrs.								Job out		
7m										
Cycle Time										
3m										
Pcs/Hr								2-a-14		
18								55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		6-30-16	4:25 PM	YRS	✓	B	WLD		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									