

Part No.			PPV10003														
Order No.			367024														
Order Qty			100														
QTY CHANGE INLS/DATE																	
Special Notes / Instructions																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0		STD CYCLE TIME							0	#DIV/0!
4-8-15 JT		1	.5	50		0	0	0	0								
4-9-15 JT		4.7		202		0	0	0	0		.7						Helping with set-up
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0		STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0		STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	4-8-15	6:30	YES	[Signature]	2-crosshairs								
Total Scrapped	0	2	Tooling	0													
rd Operation Count	0	3	Setup Idle	0													
nd Operation Count	0	4	Other	0													
st Operation Count	0																