Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified 1st Operation Special Notes / Instructions 2nd Operation 3rd Operation % Oper. Efficiency Planned Hours Balance Due Pcs Plan Pcs/Day Actual Pcs/Day **Fotal Pcs** Setup % S/U hrs Emp. Name Setup Hours Prod. Hours Down Time Pcs/Hr Cum. Total Code Scrap Actual S/U Pcs. Machine # 4/4 #DIV/0! STD CYCLE TIME 1,30 **Total Efficiency** #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! **Total Efficiency** #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Ö **Total Efficiency** #DIV/0! Routing: **First Part Inspection Record Total Down Time Date Part** Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count 

BY+/G