

Part No.	PWN2025	ADDED W/O #	CHOLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0712	Mach No.	A2
Order No.	399817	Standard	12.0	Planned Pcs/Hr	Wgt/Bar	4.42	Setup Allowed Hrs.	16
Order Qty	27,000	Actual		Actual Pcs/Hr	Component	A09001-0020	Pcs/Bar	62
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
2-19-16	ALB					7.0	3	Moved to A3 setup hour
2-23	ALB					8.0	3	worked on A3 set up
2-24	ALB					8	2	
2-25	ALB					8	3	
2-26	ALB	5.0	1084	1084		8	3	waiting on fair
2-27	ALB	1	1140	2224		8	2	
2-29	ALB	4	1140	3364		8	2	Sharpen tools
3-1	ALB	3	760	4124		8	2	moved to A11
3-1	ALB	2	370	4494				
3-2	ALB	8	1035					
3-3	ALB	8	1800					
3-4	ALB	5	1400	5094				
3-5	ALB	5	680	5774				
3-7	ALB	8	1140	4914				
3-8	ALB	8	1060	7914				
3-9	ALB	1.5	250	8164				
3-9	ALB	8	1340	9504				
3-10	ALB	1.5	300	9804				
3-11	ALB	4.5	750	10554				
3-11	ALB	1.5	260	10814				
3-11	ALB	8	1800	12120				
3-14	ALB	5	900	13020				
TOTAL PCS. PRODUCED				15255 total				
Special Notes / Instructions				TOTAL SCRAP PCS. 85				
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load								
First Part Inspection Record								
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes		
2-25-16	2:20	NO	✓					
2-26-16	7:45	YES	✓					