Part No.		AR10		Component		A02071-0044			CD control devices, Lc			
Order No.		387214		Heat Lot #					devices, LC			
Order Qty		50		W/O # from Box					1			1
		Case III See all		OPERATIO					HEALT AVA	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2									1,0			
Setup Hrs.												
				1								
Cycle Time											/	
								,		. (^	W)	
Pcs/Hr									0		6	
									1/	1	7	
											X	
ROUTING:											NO.	L
CY MADE STORY			OPER/					1日 李马士名 5		THRU-PUT,		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
												11000
Setup Hrs.												
			_									
Cycle Time												
				(
Pcs/Hr												
ROUTING:				OPERATIO	N 3	WALL SHOW SERVICE		F CONTROL	CARSON 197. ELSO	TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
	-24											
Setup Hrs.												
Cycle Time												
						_						
Pcs/Hr								+				
ROUTING:												
Notes / Instructions		Down Time Codes			First Part Inspection Record							
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training		-								
		6 Meeting										