

# Control Devices LLC

## Work Order Production Record

Machine No. Okuma

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Part No. 106205-1

Planned Pcs/Hr

Wgt/Bar Total Bars

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Order No. 331114

Standard

Wgt/Pc Pcs/Bar

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Order Qty 25

Actual

Component 106205-999

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Date

Emp. Name

Wgt/Bar

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Clock #

Prod. Hours

Remaing Bars

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Beginning Balance

Setup Hours

Material Heat Lot No.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

4-24-14

27985

0

1st op

Setup in Progress

Setup Complete

4-25-14

27985

0

Setup in Progress

Setup Complete

Setup Complete

4-28-14

27985

0

Setup in Progress

Setup Complete

Setup Complete

4-29-14

27985

0

Setup in Progress

Setup Complete

Setup Complete

4-30-14

27985

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete

Setup Complete

0

0

0

Setup in Progress

Setup Complete