

Part No.	SF5001	ADDED VMO #		CYCLE TIMES		Thru-Put/Hrs	0	Wgt/Pc.		Mach No.	L3
Order No.	N/A	343180	Standard			Planned Pcs/Hr		Wgt/Bar		Setup Allowed Hrs.	
Order Qty	10,000	Actual				Actual Pcs/Hr		Component	HOV2042-0018	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code	
11/24/15	BW	0	—	—		NE-8	3	- New Help -	—	—	
11/24	WAF	—	—	—		NE-8	3				
11/25	BW	0	—	—		NE-8	3				
11/30	WAF	0	0	0		NE-8	3	READ FROM L-2	0	0	
11/30	BW	0	0	0		NE-8	3	.5 RUN OUT L2	13	11	
12/1/15	SC	—	—	—		NE-8	3				
12-2	DR	—	—	—		NE-8	3		14	11	
12-3	WAF	1.5	290	290		NE-8	3	31830			
12/3/15	BW	3	1240	1530		NE-8	3	32120 Feed problems @ 32707 start. Changed threading box sh lbr			
12/4	WAF	8	1650	3230		NE-8	3		0	0	
12/4	WAF	8	1570	4800		NE-8	3				
12/5	WAF	8	1400	6200		NE-8	3	CAD START. BAR FEED PROBS.	—	—	
12/7/15	SC	2	1500	7700		NE-8	3				
12/7/15	BW	4	610	8310		NE-8	3	Change sh 12 unit and reset CBF/41 N3 head. Down to start			
12/8	WAF	8	1573	9883		NE-8	3		0	0	
12/8/15	SC	1.5	327	10,210		NE-8	3	hydro. line leak @ 34,000	—	—	
TOTAL PCS. PRODUCED											
TOTAL SCRIP PCS											59

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted: 12-3-15

Time of Day: 12:30pm

Approved Yes/No: YES

Mtr Check: YES

Rev Letter: J

Inspector: [Signature]

Notes: \$44.015 12-23-15

CDF434 Rev A 7/3/12 (ECN 12-554)