Part No. Order No.		903-17-3/16		Component Heat Lot #		903-A-BLNK				(25)	contr	ol lo
											uevice	25, LAC
Ord	er Qty	and a state of the later	4	OPERATIO	from Box	N	/ A			THRU-	PUT/8HRS	· ·
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	12/7/15	P.6.	/	6	12							
Setup Hrs.												
10 MIN								Ju	R			
Cycle Time								00	7			
15min								,	. (10)	
Pcs/Hr						38			:01	16		
									1	7	8	
ROUTING:					L				•		1	
ROUTING:	Sales Sales Sales		OPERATION 2				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									10			72
								16				
Cycle Time												
Pcs/Hr										-		
1 03/111												
ROUTING:				00504540								
	Date Financial State of the Sta			OPERATION 3		Down Down time				THRU-F	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
Setup 1113.												
Cycle Time												
Pcs/Hr	İ							i				
	-							-				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		4 FAIR 5 Training										
SECONDARY	Y PRODUCTIO	6 Meeting			PAGE	1					Test Form	10/15/15