Part No.		9-2.5-B-BLNK		Component		A02071-0096			control devices, LLC			
Order No.		390232		Heat Lot #		190920.14.1		/		6.0	device	es, LLC
Ord	er Qty	1	50	W/0 #	from Box							
		Supplied to		OPERATIO						THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Н4	11-12-15	HVD	4.5	38	רוו							
Setup Hrs.	100 000 100	1,5	1.0					 				
(101300	j		
Cycle Time									0	-		
3M5 9									A ()	Ó		
Pcs/Hr									11-12			
\Box									11.5		0	
DOUTING											0	
ROUTING: TO LATHE FOR TOP HOLE OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKO	Scrap	Scrap Code
Setup Hrs.			0.									
Cycle Time												
											alke	
Pcs/Hr												
DOLUTING				_								
ROUTING:		A SOUTH RES		OPERATIO	VI 3		September 1	d years and	est about the beha	TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		I IHKU-	Scrap	Scrap Code
Setup Hrs.						12.0						
octup illion	2						-					
				_								
Cycle Time												
Pcs/Hr												
0011=111=					_							
ROUTING:	etructions	Down Time Codes										
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Augusta - Y	Approved	irst Part In Mtrl	spection Rev	ction Record			
		2 Tooling	-	Submitted	Time Of Day	Yes / No	Check	Letter	I Inspector I Notes			
		3 Setup		11-12-15	1:30 pm	YES	V	D-MINISTER OF THE PARTY NAMED IN) (CD)			
		4 FAIR 5 Training			,	/		B (#09)			A CHE	
		6 Meeting			i.							
ECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form 1	0/15/15