


Part No.	CUTU-14-1/4	Component	CUTU-0-1/4	
Order No.	398614	Heat Lot #	M56649	
Order Qty	500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	5184	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BURR OAK	1-28-16	JD		22000				Job Out		
Setup Hrs.										
10 MIN										
Cycle Time										
5 SEC										
Pcs/Hr										
648										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-28-16	10:30	Y/N	✓		DA	CD DA Insp #09
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								