Part No.		2203A-6-3/16-0			Con	nponent	2203-A-BLNK			control devices, LLC			
Order No.		390212			He	at Lot #					624	device	s, LLC
Orde	er Qty	1			W/0 #	from Box							
					PERATIO	N 1				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	י	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
2005	11-12	M5	75	-	1			d 3.1	NEW	PROGE	PAM Ru.	011 0	RNR
Setup Hrs.	1170	1113	1/2	-	/		· ·	Sin	1001		KU.	011 0	HER
10 -	11-13	11/5		2			.5	2	IN	SPECTI	on		
Cycle Time	\rightarrow	1/13	PAK			> M	BNE	1	Im	E 1	PA	ev _	
Cycle Time		Di	P	-	TUI	- /	MAL.	12/1	11/	PR	00	9	
MA		FL			777	3 //	11.07	////	14 6		/	-	\rightarrow
Pcs/Hr										1110	15		
										Plas	37	Or	
ROUTING:				_								20	
				OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
												_	
Setup Hrs.													# I
-										-			
	_												
Cycle Time					x w y								
ŀ				_									
Pcs/Hr		56		_									
													791111011
		_											
ROUTING: OPERATION 3 THRU-PUT/8HRS													
						N 3	Down time					PUT/8HRS	Scrap
Mach No.	Date Emp. Name Prod Hrs.		T	otal Pcs.	Cum. Total	time	code	Notes			Scrap	Code	
Setup Hrs.													
-													
Cycle Time										<u> </u>			
Pcs/Hr					_								
-													
ROUTING:													
THE RESERVE OF TAXABLE PARTY.	structions	Down T	ime Codes	1	First Part Inspection Record								
		1 Maintenance			Date Part	Time Of S	Approved	Mtrl	Rev		-		
		2 Tooling	2 Tooling			Time Of Day	Yes / No	Check Letter		Inspector		Notes	
		3 Setup 4 FAIR			11-13-15	- 6:30	VCS		C	SK			
1		FAIR Training		ľ			/						
		6 Meeting											
SECONDARY	PRODUCTIO	N RECORD		- de		PAGE 1						Test Form :	10/15/15