

Part No.	A3942-1
Order No.	399172
Order Qty	4000

Component	A3942-1-10
Heat Lot #	
W/O # from Box	372565



OPERATION 4										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
	2-2-16	NT	3458	3045				Sanded			
	2-3-16	NT	4					Sanded	1	22	
Setup Hrs.			4	941	3986						
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
	2-2-16	NT	4	941				Drill Hole	2	11	
Setup Hrs.											
Cycle Time								JTB out			
Pcs/Hr											
									3		

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							