Part No.		1104-18-1/4-7/8		Component		1104-18-1/4			CD control devices, LLC			
Order No.		396228		Heat Lot #		- 200 - 11 -			1	684	device	es, LIC
Order Qty		2		W/O # from Box		NIA			1			3
THE REAL PROPERTY.			A STATE OF THE STA	OPERATIO						THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Stop Dr.11	1/7/16	P.6.	/		2				1			
Setup Hrs.								1)0	boc	+		
				1								
Cycle Time												
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Pcs/Hr		-						12.1	110			
PCS/HI		-					-		10		<u> </u>	
							- \	/ \	5			
ROUTING:							\				.0	
ROOTING.	S SERVE WITH	NE PER MANY		OPERATIO	N 2	C 7 TH 2 TH	The same of the same	A010 100	PER STAN	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	19	Scrap	Scrap Code
Setup Hrs.												
Cycle Time		10										
Pcs/Hr												
ROUTING:					_							
Charles Hall				OPERATIO	N 3	de Carrie Die				THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code

Setup Hrs.									ikeUSEE			
Cycle Time												
Pcs/Hr												
ROUTING:												4
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
1		3 Setup 4 FAIR										
		5 Training										
SECOND AD	/ PRODUCTIO	6 Meeting			DACE							
	AND THE PERSON	M RELUDIA			DACE						C 444	