Part No. Order No. Order Qty		CUTU-17-3/16 399137 2000		Component Heat Lot # W/O # from Box		CUTU-0-3/16 M 8 7 S 6 8				GI	contr device	ol es. LLa
									-			1
Old	ler Qty	20		OPERATIO	N 1	Ser and other		TX Name		THRU	-PUT/8HRS	2592
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TIMO	Scrap	Scrap Code
BURR OAK	2-2-16	JB		Lost co	ount			30	B BUT	7		
Setup Hrs.												
45 MIN	<u></u>											
Cycle Time										(5 .	_
10 SEC						(0)	mil	d			20-11	I .
Pcs/Hr					/	1	HULT	4		X		
324							895) 8			/
ROUTING:												
	HEAVE ST	CALL SECTION	A SERVE	OPERATIO	N 2		P. Wew and	131-1273	BYLLINE THE	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	.53	Scrap	Scrap Code
Setup Hrs.			_						(1)			
Cycle Time												_
									110			
No. 1												
Pcs/Hr												
ROUTING:											l	
			field makes	OPERATIO	N 3	The said	1215	1004		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
}												
Cycle Time				1		r						
Pcs/Hr								_				
1 03/111								37				
ROUTING:												-
Notes / Instructions			Down Time Codes		Commence of Manager			First Part Inspection				
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR			9:30Am	yes	OK		Inspector CD (A h.se #03			
		5 Training		,		,			+1			
ECONDARY	PRODUCTIO	6 Meeting N RECORD			PAGE 1						Test Form 1	0/15/15
												-1 -01 10