Part No.		1104-18-1/4		Component		1104-A-BLNK			control devices, LLt			
Order No.		396314		Heat Lot #					1	6 2	device	es, LLC
Order Qty		4		W/O # from Box								
		建筑建筑建筑建筑		OPERATION 1		THE WOOD STANDARD		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
8	1/7/16	P.6.	1.5		95			Jo	B-ou	1	1	Ч
Setup Hrs.								3				
1Zuin.				_				/			08.5	
Cycle Time						1		/	- 63			
19min.								(68.00	16		
Pcs/Hr									1/2	5		
										•	_	
ROUTING:		I										
NOOTHING.			Nastaria (S.	OPERATIO	OPERATION 2				THRU		UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	(1)											
setup nrs.												
Cycle Time												_
cycle fille												
Pcs/Hr											-	
1 03/111	***											
ROUTING:												
Meetine:	Mar and Comb			OPERATIO	N 3			C. Viewlo	121/5 2 H 5 H 8	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
												
Setup Hrs.		12.00										
			_									
Cycle Time												
Pcs/Hr)				
											_	
ROUTING:		NE LUCIONE DE LUCIONE										
Notes / Ir	nstructions		ime Codes			Name and Address of the Owner, where the	irst Part Ins	spection	Record			
		 Maintenance Tooling Setup 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	I inspector I		Notes	
		3 Setup 4 FAIR										
		5 Training		-				-				
FCONDARY	PRODUCTIO	6 Meeting			DAGE 1							