| Part No.    |             | 11-4-25  |                    | Component          |                                | 11-4-L-BLNK  |                   |               |        | - Contr         | ol            |
|-------------|-------------|--|--------------------|--------------------|--------------------------------|--------------|-------------------|---------------|--------|-----------------|---------------|
| Order No.   |             | 394903   |                    | Heat Lot #         |                                |              |                   |               |        | contr<br>device | es, LLC       |
| Order Qty   |             | 8  |                    | W/O # from Box     |                                | 388178       |                   |               |        |                 |               |
|             |             |  |                    | OPERATIO           |                                |              | Maria I           |               | Ti     | HRU-PUT/8HRS    |               |
| Mach No.    | Date        | Emp. Name                                      | and salve cookers. | Total Pcs.         | Cum. Total                     | Down<br>time | Down time<br>code |               | Notes  | Scrap           | Scrap<br>Code |
| 10          | 11/285      | Da   | 7                  |                    | 14                             | 6n           | 3                 |               |        | 2               | 22            |
| Setup Hrs.  |             |  |                    |                    |                                |              |                   |               |        | /               |               |
| 6 MIN       |             |  |                    |                    |                                |              |                   | 70            | P      | 1 0             | . OU KC       |
| Cycle Time  |             |  |                    |                    |                                |              |                   | 00            | ST.    | TACON ON        | OT            |
| 33 MIN      |             |  |                    |                    |                                |              |                   |               | - 110  | 3/13            |               |
| Pcs/Hr      |             |  |                    |                    |                                |              |                   | 1             | 714    |                 |               |
| 2           |             |  |                    |                    |                                |              |                   | 1             | 190    | ,               |               |
| ROUTING:    |             |  |                    | SANI               | DBLAST / BRIG                  | HT DIP / RE  | AM / MS P         | ACK           |        |                 |               |
| 4.4 新地區     |             |  |                    | OPERATIO           |                                | TO THE       | WY WIST           | ACK<br>LEADER | THE    | IRU-PUT/8HRS    |               |
| Mach No.    | Date        | Emp. Name                                      | Prod Hrs.          | Total Pcs.         | Cum. Total                     | Down<br>time | Down time<br>code |               | Notes  | Scrap           | Scrap<br>Code |
|             |             |  |                    |                    | -                              |              |                   |               |        | _               |               |
| Setup Hrs.  |             | 1  |                    |                    |                                |              |                   |               | D.     |                 |               |
|             |             |  |                    | 1                  | _                              |              |                   |               |        |                 |               |
|             |             |  |                    |                    |                                |              |                   |               |        |                 |               |
| Cycle Time  |             |  |                    |                    |                                |              |                   |               |        |                 |               |
|             |             | -  |                    |                    |                                |              |                   |               |        |                 |               |
| Pcs/Hr      |             |  |                    |                    |                                |              |                   |               |        |                 |               |
|             |             |  |                    |                    |                                |              |                   |               |        |                 |               |
|             |             |  |                    |                    |                                |              |                   |               |        |                 |               |
| ROUTING:    |             |  |                    |                    |                                |              |                   |               |        | 1               |               |
| Mach No.    | Date        | te Emp. Name Prod Hrs.                         |                    | Total Pcs.         | Cum. Total                     | Down<br>time | Down time<br>code | Notes         |        | Scrap           | Scrap<br>Code |
|             |             |  |                    |                    |                                |              |                   |               |        |                 |               |
| Setup Hrs.  |             |  |                    |                    |                                |              |                   |               |        |                 |               |
| oetup 1113. |             |  |                    |                    |                                |              |                   |               |        |                 |               |
|             |             |  |                    |                    |                                |              |                   |               |        |                 |               |
| Cycle Time  |             |  |                    | Hadle T            |                                |              |                   |               |        |                 |               |
|             |             |  |                    |                    |                                |              |                   |               |        |                 |               |
| Pcs/Hr      |             |  |                    |                    |                                | #1-W         |                   |               |        |                 |               |
|             |             |  |                    |                    |                                |              |                   |               |        |                 |               |
| ROUTING:    |             |  |                    | - 0                |                                | 1            |                   |               |        |                 |               |
|             | nstructions | Down T   | ime Codes          |                    |                                | F            | irst Part In      | spection      | Record |                 | 7- F-17       |
|             |             | 1 Maintenance                                  |                    | Date Part          | l Ime ()t l)av l l lncnector l |              |                   | Notes         |        |                 |               |
|             |             | <ul><li>2 Tooling</li><li>3 Setup</li></ul>    |                    | Submitted 12-23-15 | 4100 Pm                        | Yes / No     | Check             | Letter        | ter    |                 |               |
|             |             | 4 FAIR   |                    | 12-25-15           | 7100 110                       | 72.5         |                   | 9             | WRO    |                 |               |
|             |             | <ul><li>5 Training</li><li>6 Meeting</li></ul> |                    |                    |                                |              | _                 | <b> </b>      |        |                 |               |
| ECONDARY    | PRODUCTIO   |  |                    |                    | PAGE 1                         |              |                   |               |        | Test Form       | 10/15/15      |