
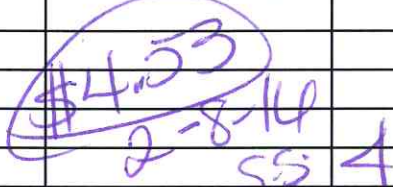



Part No.	143356-01-C	Component	143356-01-C-10	
Order No.	398616-40042	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GOSS #1	1-28	Jm	2	0		2			4	11
Setup Hrs.	2									
6	1-29	Jm	3.5	160		4			0	0
	#4									
Cycle Time	1-30	Jm	4.	126		1.5	2	Job out	0	0
Pcs/Hr										



OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
MAKE SURE TO ENTER PRODUCTION	1 Maintenance	1-29-16	8:20	YES	✓			Adjust Made
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							