

Control Devices LLC

Work Order Production Record

Machine No. 2100

Rev Letter C

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

ADDED W/O #

QTY CHANGE INLS/DATE

Actual

Part No. SLU/009

Order No. 340266

Order Qty 1000

Emp. Name GB

Clock # 28013

Prod. Hours 2.5

Setup Hours 2.5

Total Pcs 1000

Beginning Balance 0

End Balance 1000

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Emp. Name GB

Clock # 28013

Prod. Hours 2.5

Setup Hours 2.5

Total Pcs 1000

Beginning Balance 0

End Balance 1000

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Emp. Name GB

Clock # 28013

Prod. Hours 2.5

Setup Hours 2.5

Total Pcs 1000

Beginning Balance 0

End Balance 1000

HYDROMAT / ACME / 2ND OPS

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Wgt/Pc

Pcs/Bar

Component

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Material

Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Material

Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Material

Heat Lot No.

Mach Down Time

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Notes

Setup Allowed Hrs.

Setup Actual Hrs.

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