Part No.	CY10	220	ADDED W/O #		TI	hru-Put/8Hrs	0	Wg	t/Pc.	T	1		1 -	own time codes Maintenance	7	Mach No	
Order No.	387	184		Standard /	O Pla	anned Pcs/Hr	324	Wgt	t/Bar		i		2 -	Tooling Setup		Mach No	
Order Qty	70,	000	OTY CHANGE INLEGATE	Actual	\neg $=$	ctual Pcs/Hr		Comp	onent		1	_	5 -	FAIR Training	Setup	Allowed Hrs	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. To	al Ma	aterial Heat L	ot No.	Down	Down	No.			Section 1 in contrast	Meeting		Pcs./Bar	
CUMUL	ATIVE TO	_	PREV. PAGE	69,26		8		Time	Code				Notes			Scrap Pcs.	Scra
11/12/15		9.0	2120							T	OTAL SC	RAP PO	S. FR	OM PREV. P	AGE	1205	-
7,124.2	7,17	810	2100	71,3	82			(EXIDE)								189	A5
								_		~	in	0	6	705	,	= 101	7
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	-10												-				
		TOTAL PO	S. PRODUCED											Address of the Control		100	
contr	loc	Special Notes / Instructions			ns	E		ate Part		ime of Day Approved Mtrl		Mtrl	TOTAL SCRAP PCS.		14/4		
CD contr devic	es, LLC	FOR DAVENPORTS & BROWN &		N & SHAPPES ONLY. To Figure		Figure Pieces	First Part Inspection Record	ubmitted			Approved Mtrl Rev Yes/No Check Letter Inspector				Notes		
	~	From Loads =	Pcs/Bar x Total loa	ads ran during shif	t x Bars per lo	oad	Corc										
AGE							Re						ı				
RODUCTION RE	T0005		<u> </u>				First						1		1		
CODUCTION RE	ECORD																l l

/	TCY	10000	ADDED W/O #	0/8 + 500	Thru-Put/8Hrs	0	Wg	gt/Pc.		1 - Maintenance	1		
Order No.	387	184	QTY CHANGE INLS/DATE	Standard j 0	Planned Pcs/Hr	24	Wo	gt/Bar		2 - Tooling 3 - Setup		Mach No	1-1
Order Qty	70,	000	GTT CHANGE INLS/DATE	Actual	Actual Pcs/Hr			ponent		4 - FAIR 5 - Training	Setup A	Illowed Hrs	j.
Date	Emp. Name	Prod.	Total Pcs	Cum. Total	Material Heat Lot I	Vo.	Down	Down		6 - Meeting		Pcs./Bar	
суми	ATIVE TO	OTAL FROM	PREV. PAGE	32,860		-	Time	Time Code		Notes		Scrap Pcs.	Scra Code
11/4	Te	6	1330	7.00		75.1	2	2	TOTAL SCRAP P	CS. FROM PREV. PA	GE	1.41	
11 11	MF	-				13.1	~	10	O.D Finish			38	A/
11-4	DRIBL	0 8	2280	36,470				-					
ik	A	1	011									-	-
1115	Um	8	2100	38,590			0	0					
11	PRIBU		23/8	40,900			0	10				0	C)
	1 / 13 L	2 8	2000	42,900	22154224	1	0	-				0	0
11/6	#	8	1920	141 620	~~	M							
		-0	1/20	44,820			0	0	STIG VALUE UIDRA	TED TO "NEE" DAG	٤	206	
	ME	8	1940	46,740		$-/\!\!\!/$				1-10 10 1 PG	241 82	200	
1/6/15 8	BUIDA	· S.	2190	43 950	11	/-				1		1	
1/2	4	0		1010		+		-	Boner	105	(-	VC	15
11/7	100	8	1800	50,750			0		242 6		241		<u> </u>
11/2	M	9	2105	52,855		-		9	BAZ STUCK 12 4/8	>	1	190	A5
1. 10.1	1	0	11			-					/	243	45
1/	MBW	පි	2400	55.255	()					14			18
11/10	D	8	1'7 00						-				
11/10	by:	1	1720	56975			O	\bigcirc				0	
	RIBU	6.5	1535 (2350	7232		Til	15	1	LUNCH of Mes	tina w/k		0	Δ
11111	4	75	1875	60860		de la		_/		a may my Ka	2m/	44	
villy V	MP			62,735		1001	5	0				CS	
WIVISTB	W	7.5	2100	65,015		-		6				9	9
11/12	q^{j}	TOTAL PO	STAKEDUCED	69215		-		61	Meeting		2.0	9 7	<u> </u>
ontro	ol lo	U.	Special No			te Part	C	IAWWW II W	TOTAL SCRA	AP PCS.	a05	-7	
GD contro device	s, LLC	FOR DAVENE	PORTS & BROWN A			mitted	Time of	Vaalit- a	Rev etter Inspector		lotes	167	
	ľ	TOM LOAds =	Pcs/Bar x Total load	Is ran during shift x Bars	ber load IT IT BE Dec load	NEW ST			/				192
AGE					st Par	1							-
RODUCTION REC	CORD				II.								

367184	Standard 10.0	Thru-Put/8Hrs 2592 Planned Pcs/Hr 324	J Wgupc.		1 - Maintenance		
Date Emp. Prod.	Actual	Actual Pcs/Hr	Wgt/Bar		3 - Setup	Mach No	
Name Hours To	tal Pcs		Component	A09031-0038	4 - FAIR Set 5 - Training	up Allowed Hrs	32
0/26/15 Ben 10 25 /10		aterial Heat Lot No.	Down Down Time	101.0038	6 - Meeting	Pcs./Bar	+==
10/26/16 20	0	DT	4.5 3	N	otes	Scrap	
10/27/15 MF 3= 100	bu		1.5 3	Λ		Pcs.	Scrap Code
DIX (ID M)	20 1420 2210	09948	8 3	Approve @ 7	30 pm.	15	
10.27 DR/BW 8 1876				1100-1	1110	35	
1000 MBSP 702 142	5290	Di	1 4	Made Ad; ger	Inspent:	+	
1000 0 1890	5 4725				PROFICE	+	
19/2 08/AW & 1790			至18 1 3	AR FEED PROBLEMS	1	+	
10/200 11	8405		- z	(DROKEN FEED DOG	+	
1429 Alm 8 2080	* 10 15				, Val	1	=
000	10,483		A ()			1-1-	-
10/20 10/00	12685		00				\dashv
BU MR 8 2060	14,745	6				OA	\rightarrow
0/27 1/2/ 0/12/0	11/2/1/8					1218	Pr
TO TOOLS	18455	G	Doc	BIS INDEX SE		0	111
1 DKIBW 8 1920	26,375		0	3 J T	301		4
2 8 175N			121		V//	00 13	2
10 10 MF 175	21725	- 1- 1- 1-				00	7
13 Delaw 8 1750	123,475	0	() (0.00			- 12	-
7 7 7350	25,725		Bar	START DAR NO	IT FEEDING	-6	7
1) TIME 8 21/0	27,625		1 13.4	reed itsues	TELLINC	00	
3 Deput 5 1200	29,735	MI	1 FIXED	R to	701	132	R
7.5 1925	30,935	DE - 3	0	BAR FEFRER		CSO	
TOTAL PCS DDG	32,860	Mr - 3	2 3.4	Span (1)		510	
Conictol			2	Campi 4x + Sh	3 rough drilling	210	
FOR DAVENPORTS & BROWN	lotes / Instructions	Date Part	475			OES	
Loads = Pcs/Bar x Total loa	lotes / Instructions & SHARPES ONLY: To Figure Pieces ds ran during shift x Bars per load	Submitted	Time of Day Ap	oproved Mtrl Rev	OTAL SCRAP PCS.	10	
	Dais per load	SE 00 16-26-15		Check otto Ins	Dector	591,01	11
		1 0	TO PAT 1 G	D C	INDIA	2	1 111
Y PRODUCTION RECORD		Rection Submitted Submitted Submitted Submitted	9	25	Note:	\$	