

Control Devices LLC

Work Order Production Record

Machine No.

pink 4

Rev Letter

4

Planned Pcs/Hr

Wgt/Bar

Total Bars

#DIV/0!

Setup Allowed Hrs.

0

Setup Actual Hrs.

0

Setup %

####

Part No.

A3028-3

Wgt/Bar

Total Bars

#DIV/0!

Setup Allowed Hrs.

0

Setup Actual Hrs.

0

Setup %

####

Order No.

319417

Wgt/Bar

Total Bars

#DIV/0!

Setup Allowed Hrs.

0

Setup Actual Hrs.

0

Setup %

####

Order Qty

2500

Wgt/Bar

Total Bars

#DIV/0!

Setup Allowed Hrs.

0

Setup Actual Hrs.

0

Setup %

####

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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1-10	05	27860	2.2	2.7	2500+	0	0	0	0	0	0	#DIV/0!					
1-13	"	"				0	0	0	0	0	0	#DIV/0!					

						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					

						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					

						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					

						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					

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						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					

First Part Inspection Record

Efficiency	Total Planned Pcs	Total Counted Pcs	Down Time Codes	Total Hours	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
	0		1 Maintenance	0	1/10/14	1:30	yes	yes	AS	
			2 Tooling	0						
			3 Setup Idle	0						
			4 Other	0						
			5 Alternate - Tooling/Units/SIU	0						

Job 1-13-14 05