| 4                     | -3                                      |          |              | 8           |   | Con   | itrol Devi      | ces LLC / V                            | Vork Orde                        | er Produc           | tion Record  | t                             |                      |                             |                   |                |               | 94         |
|-----------------------|---|----------|--------------|-------------|---|---|-----------------|--|----------------------------------|---------------------|--|-------------------------------|----------------------|-----------------------------|-------------------|----------------|---------------|------------|
| P                     | Part No. SF500 LIV                      |          |              | Rev Letter  |   |   |                 |  |                                  |                     | I  | leat Lo                       | ot#                  |                             |                   |                |               |            |
| . 0                   | . Order No. 3 48-059                    |          |              |             |   |   |                 | 500                                    | 500/-20                          |                     |  | or                            |                      |                             |                   |                |               |            |
| Oi                    | Order Oty 1200                          |          |              |             |   |   |                 | 000                                    | 500/20                           |                     |  | Box W/O #'s<br>Found on Label |                      |                             |                   |                |               |            |
|                       | QTY CHANGE INLS/DATE                    |          |              |             |   |   |                 |  |                                  |                     |  |                               |                      |                             |                   |                |               |            |
|                       |   |          |              | Spe         | cial Notes  | / Instruc   | tions           |  |                                  |                     |  |                               |                      |                             | e & Set           | up Tim         | e Vertified   |            |
|                       |   |          |              |             |   |   | 6.4             |  |                                  |                     | 1  |                               |                      | 1st Operation 2nd Operation |                   |                |               |            |
| CHAMP!                |   |          |              |             |   |   |                 |  |                                  |                     |  |                               |                      | d Opera                     |                   |                |               |            |
| . س                   | ١                                       | e   -    | : 2          | 2 8         | S   | eq  | s               |  | 3   2 2                          | 2                   | - L &  |                               |                      |                             | $T \dashv$        | S              | _ T           | <u>~</u>   |
| . Date                | Emp.                                    |          |              | Setup       | -   | Planned   | Hours<br>Cum.   | Balance                                | plan                             | Actual Pcs/Day      | % Oper.<br>Efficiency  | Down                          | Code                 | Scrap<br>Pcs.               | Pcs/Hr            | S/U hrs        | Actual<br>S/U | Setup %    |
| Mach                  | ne#                                     | 1/1/2    |              |             | 7   |   | 0.              | 0.0                                    | TOTAL PROPERTY STREET            | YCLETIMI            |  |                               |                      | WITTEN IN                   |                   |                | OF            | #DIV/0     |
| 00/2                  | YN                                      | R        | 9            |             | 1100  |   |                 | ii  0.                                 | ;;   ; ; ; 0 :<br> }   ; ; ; 0 : | 0                   | I Jayeth A   |                               | 2                    | 2                           | MY                | 34             | 077           | 0          |
| 1/3                   | 110                                     |          | /            |             | 1 10  | 18/19/1   | 0               | Ö                                      | 0                                | □                   | · · · · · · · · · · · · · · · · · · ·  | 1007                          | _                    | 2                           | WY                | 34             | 07            | 70         |
|                       |   |          |              |             |   |   | 0               | 0                                      | 0                                | 0-                  |  | Y                             | 11                   | 7                           | ww                | 61             | 1             |            |
|                       |   |          |              |             |   | 1227  | Ö               | 0.                                     | . <b>(0</b> 13                   | 0                   |  |                               |                      | 1                           |                   | V              |               |            |
| -                     | -                                       | - -      | -            |             | -   | \$50000<br>2007000  | 0               | 0                                      | 0                                | 0                   | 2  |                               |                      | ila                         | 10                |                |               |            |
|                       | $\dashv$                                | +        |              |             |   | Section 1   | 0               | 0                                      | 0.1                              | 0                   | b CONTRACTS<br>S BROWN STOR  |                               |                      | HW                          | 16                | 1              | WS            | 1          |
|                       |   |          |              | (b)         |   | 2000 (A)  | 0               |  | 0                                | i li ion            |  | :                             |                      | W                           | TIVE              | PT             | L             |            |
|                       |   |          |              |             |   |   | · 0             | .0.                                    |                                  | 0                   |  |                               |                      | -                           | You               | ^              |               |            |
| 24103035              | NATION STATES                           | en nouve | 191-3        | CHIPPERT    | 2010/45/2010  | YA MINE   | 0               | ( O                                    | : [iii](0]:                      | 41:04               | TARREST.   |                               |                      |                             |                   |                |               |            |
| Lotalit               | пистепс                                 | Y        |              | E40         | 0.0   | Ö   | 0               | The property of the                    | Routing:                         | Ö                   | #DIV/0!  | 0                             |                      | 0                           | 態經歷               |                | <b>到</b> 现除   |            |
| Machin                | ie#                                     | PAX TOM  |              | i laka      | SHARKA  | E KMOW  |                 | i li ii o                              |                                  | CLETIME             | e leggerneses  | 9 Fast 480                    | 197367               | GIANZTI.                    | September 1       | erenth         | Page 1        | maaaana-   |
|                       |   |          |              |             |   |   | 0.0             | . E . O                                | 0                                | 0                   |  |                               |                      |                             |                   |                | . U.:J.       | #DIV/0     |
|                       |   |          |              |             |   | 117:EE  | 0               | 0                                      |                                  | 0                   |  |                               |                      |                             |                   |                |               |            |
| <u> </u>              | _                                       | -        | -            |             |   | 表現を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を<br>を | 0               | Ö                                      |                                  | 0.,                 | 6 156 J  |                               |                      |                             |                   |                |               |            |
| -                     | -                                       | +-       | +            |             |   | 646.5<br>355.55   |                 | 0 .                                    | 0::                              | 0                   |  |                               |                      | -                           |                   | :00            |               | 8          |
|                       |   |          | 7            |             |   | \$5.18 to 5<br>\$5.18 to 5<br>\$5.50 to 6   | 0               | 0                                      | 0.                               | 0                   |  | -                             |                      |                             |                   |                |               |            |
|                       |   |          |              |             |   |   | O               | 0                                      | 0.0                              | 0                   | 2  |                               |                      |                             |                   |                |               | -          |
|                       | -                                       | -        | _            |             |   | 2007B   | 0.0             | 0                                      | 0                                | 0                   |  |                               |                      |                             |                   |                |               |            |
| <del></del>           |   | -        | $\dashv$     |             |   | 計算/数<br>3. 据A.A.  | 0               | 0                                      | .0                               | 0                   | 3.700 Service<br>52.06 2.606   |                               |                      |                             |                   |                |               |            |
|                       |   | 1        |              |             |   |   | 0               | 0                                      | 0                                | 0                   |  |                               | _                    |                             |                   |                |               |            |
| Total E               | ficiency                                | i So     |              | 0.4         | 0.15  | 0   | 0.00            | 0.                                     | 0                                |                     | #DIV/0!  | Ö                             | THE RES              | Ô                           | NATION TO SERVICE |                | COMPRENSE     | RESTRUCT   |
|                       |   |          |              |             |   |   |                 | THE STREET                             | Routing:                         |                     | The contract of the contract o | EGENERAL IN                   | HERECO TO            |                             | ti research       | in the same of | 5427-219      | nike ubits |
| Machin                | e# :::                                  |          | ilais        |             |   |   |                 | :   :::::::::::::::::::::::::::::::::: |                                  | LETIME              |  |                               |                      |                             |                   | 纖              | 0 -           | DIV/0!     |
|                       | +                                       | +        | +            |             |   | 3517.63<br>3512.7   | 0               | 0                                      | 0                                | 0                   |  |                               |                      |                             |                   |                |               |            |
|                       |   |          |              |             |   |   | 00              | i: ∶0.≟<br>0.⊓                         | 0                                | 0                   |  |                               |                      |                             | -                 | -              |               |            |
|                       |   |          |              |             |   |   | 0               | 0                                      | 0                                | 0                   |  |                               | -                    |                             |                   |                |               | -16        |
|                       |   |          |              |             |   |   | 0               | 0                                      | 0                                | O: ::               |  |                               |                      |                             |                   |                | -             |            |
|                       | -                                       |          | -            | $\dashv$    |   | 2007-1, 262<br>1, 27 13<br>1  | 0               | 0                                      | 0                                | 0                   | Maria de la composición dela composición de la composición de la composición dela composición dela composición dela composición de la composición de la composición de la composición de la composición dela composición de la composición dela composición de |                               |                      |                             |                   |                |               |            |
|                       | -                                       | -        | +            | -           |   |   | 0.              | 0<br>4.70                              | 0                                | 0                   | a. Alberta.<br>Martin (1984)   |                               | _                    |                             |                   |                |               |            |
|                       | <b> </b>                                | -        | +            | -           |   | 22 m + 2<br>2004 - 1997.  | 0               | 0.0                                    | 0:::                             | 0.0                 |  | $\vdash$                      | -                    |                             | -                 | •              |               |            |
| 8                     |   |          |              |             |   |   | 0.0             | 0.1                                    | 0                                | Q.                  |  |                               | -                    | -                           | -                 |                |               | -          |
| and the second second | 000000000000000000000000000000000000000 | Same     | M 9100 771-4 | Parker area | Over the state of |   | 0 0             | 0 ::                                   | 0                                | 0                   | ASSEMBLES OF SERVICE AND ADDRESS OF THE PERSON OF THE PERS |                               |                      |                             |                   | Par            |               |            |
| Total Eff             | iciency                                 | 0:       |              | 0           | 0   | 0   | 0.7             | 0                                      | 0                                | 0                   | #DIV/0!  | 0.0                           |                      | O                           | <b>激频</b> ()      |                |               |            |
|                       |   |          |              |             |   |   |                 |  | Routing:                         |                     |  | A Section 2                   |                      |                             |                   |                |               |            |
|                       |   |          |              |             |   |   | Total Down Time |  |                                  | D-1 -               |  | Part Inspection Reco          |                      |                             | d                 |                |               |            |
| T-4-10                | Final Part Calculation                  |          |              |             |   | Code  | Description     |  | Hours                            | Date Pa<br>Submitte | ed of D  | ay                            | Approved<br>Yes / No |                             | Inspect           | or             | Not           | es         |
|                       | otal Counted Pcs (from packing)         |          |              |             | 1   | Mainten   | ance            | 0                                      | 9-23-1                           | 4 7.7               | 5  | 45                            | 5                    | MI                          | 30                | 7              |               |            |
|                       | otal Scrapped 0                         |          |              | -           | 2   | Tooling   |                 | 0                                      |                                  |                     |  | ı                             |                      | -                           |                   |                |               |            |
|                       | ard Operation Count                     |          |              | 0           |   | 3   | Setup Idl       | e                                      | 0                                |                     |  |                               |                      |                             |                   |                |               |            |
|                       | and Operation Count 0                   |          |              |             | 4   | Other   |                 | 0                                      |                                  |                     |  |                               |                      |                             |                   |                |               |            |
| 1st Opera             | ition Co                                | unt      |              | 0           | 1   |   |                 |  |                                  |                     |  |                               |                      |                             | -                 |                |               |            |