

A-12

Part No.	SW3301-20	ADDED TIME #	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	2.656	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Mach No.	AK	
Order No.	401544	STANDARD	19.7	Planned Pcs/Hr	Wgt/Bar	101.1		Setup Allowed Hrs.	16	
Order Qty	900	ACTUAL		Actual Pcs/Hr	Component	A02042-0052		Pcs./Bar	38	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
3-8	JS	1	145	145	135277E	8	3			
3-9	JS	8	709	854	135277E	7	3			
3-10	JS	15	42	896						
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
3-9-16	12:45	NO	✓							
3-9-16	1:20	YES	✓							
3-18-16 8:55										

