_			1204 247	8	-	worth of	1					
Part No. Order No.		B3212-1 400684		Component Heat Lot #		B3212-1-10				control devices, LLC		
						y			devices, LL			
Order Qty		1:	1142		W/O # from Box		-,					
		化工业机场 建二苯基		OPERATION		Down		S. John S. S.		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
B/S 17	3-2-16	NI	8 1	896		3	3				11	
Setup Hrs.		N	2.5	36/	1257	.5	.)	- 8			4	11
	5-270	142	213	001	1201			-				_
4								+				
Cycle Time								/	25/			
29 SEC					-		/	#1	198	110		
Pcs/Hr							(,	4	101	14		
99									3.00	35	X	
ROUTING:					MACH	8 DACK DE	D.T.	1			4	
ROOTING.		V Zahri jama Samarina	E COMPANY	OPERATIO		& PACK DE	PI		100 E 100	THRIL	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	W= 011, 15	Notes	TIIKO		Scrap
473		Zinpi italiic	1100 1113.	Total res.	cum. rotar	time	code		Notes		Scrap	Code
4/3												
Setup Hrs.												
Cycle Time												
Pcs/Hr												
DOLLTING												
ROUTING:				OPERATIO	VI 3	KONSTON TON	1/28/1/2	MINUSCI S		TUDU	DUT/OUDGE	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Down	Down time				PUT/8HRS	Scrap
IVIACII IVO.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code
Catura II								1				
Setup Hrs.												
Cycle Time												
eyele Tille												
Pcs/Hr		1						8				
ROUTING:												
Notes / Ir	nstructions	Down Ti	me Codes			F	irst Part In	spection	n Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev	Inspector	Notes		
		3 Setup		3-1-16	11:00	YES / No	Check	Letter	Letter			
		4 FAIR 5 Training		110	11.00	16,0		Е	CX V			
		6 Meeting										
ECOND ADV	PRODUCTIO											