Part No.		1104-12-5/16-7/8		Component		1104-12-5/16				ATTI ETD.	contr	ol
Order No.		402046		Heat Lot #				-	(+) 1	contr device	95, LLC	
Ord	ler Qty		2	W/o	# from Box				1			
	ON THE PLAN	ANALYSIS AND		OPERATIO	ON 1				A KRIDES	THRU-P	UT/8HRS	216
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2-29-16	cs	15.		4				21.			Couc
Setup Hrs.				67		1	13		11/1	1		
10 MIN					-							
Cycle Time												
2 MIN									1.16	0		
Pcs/Hr									2/1			
27									55		6	
ROUTING:	note a										(-	
EVER A				OPERATIO	N 2					THRU-PL	JT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	18											
	11											
ycle Time												_
ycie riilie												
Pcs/Hr												
ROUTING:	ST STREET	AT STATE OF	50/6 372 413	OPERATIO	N 2	Name of the last				CTUBU SU	-/	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		T/8HRS Scrap	Scrap Code
- 1												
etup Hrs.												
Starp Missi												
							_					
ycle Time												
-												
Pcs/Hr												
1 03/111								2				
ŀ												
OUTING:												-
Notes / In	structions	Down Ti	me Codes			F	irst Part In	spection	n Record			
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
	5	Training										
CONDARY PRODUCTIO		Meeting	-5		The state of the s							