

Control Devices LLC / Work Order Production Record

Part No.	A50124LF		Rev Letter	D		Heat Lot #											
Order No.	348832		Component	A50124LF		or											
Order Qty	76						Box W/O #'s										
QTY CHANGE INLS/DATE				Found on Label													
Special Notes / Instructions						Standard Cycle Time & Setup Time Verified											
						1st Operation											
						2nd Operation											
						3rd Operation											
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 0062						0	0	STD CYCLE TIME								0	#DIV/0!
10-1 JT			.1			0	0	0	0								
10-1 ST	1.51			73		0	0	0	0								
10-11-14	6B					0	0	0	0								
10-14						0	0	0	0								
10-17-14	6B	.75	.75	58		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	STD CYCLE TIME								0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	STD CYCLE TIME								0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	10-17-14	9:50	YES	OK									
Total Scrapped	0	2	Tooling	0													
3rd Operation Count	0	3	Setup Idle	0													
2nd Operation Count	0	4	Other	0													
1st Operation Count	0																