

Part No. 143354-9-610		ADDED W/O #		CYCLE TIMES		Thru-Put/8Hrs 0		Wgt/Pc.		DOWN TIME CODES		Mach No. A-5	
Order No.				Standard		Planned Pcs/Hr		Wgt/Bar		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Setup Allowed Hrs.	
Order Qty		QTY CHANGE INLS/DATE		Actual		Actual Pcs/Hr		Component				Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE								TOTAL SCRAP PCS. FROM PREV. PAGE					
1-19	DA	9.5	272	272	499217	1.5	2	B/D, Form, drill inserts 2.0 waiting on job packet					
Job out													
2-2-10 2-5-10													
TOTAL PCS. PRODUCED								TOTAL SCRAP PCS.					
Special Notes / Instructions					First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load													

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PRODUCTION RECORD