| Part No. | | CUTL | CUTU-3-7/8 | | Component | | CUTU-0-7/8 | | | 450 | contr | nl. |
|--|--|--|------------|------------------------|------------------|---------------------|-------------------|----------|-----------|---------------|--------------|---------------|
| Order No. | | 398715 | | Heat Lot # | | - 14479 (AL 10 MAG) | | | G. | ontr devic | es, LLC | |
| Ord | ler Qty | 1 | .00 | | from Box | 1 | | | | | | |
| | Contract of the | THE PARTY | N PARTY | OPERATIO | N 1 | | | | | THRU | J-PUT/8HRS | Bloy |
| Mach No. | 100-00 C-000 | Emp. Name | | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code |
| AL180 | 226-16 | SM | 9 | 80 | | 0 | 9 | | | | 0 | |
| Setup Hrs. | | | | | | | | | 2000 | | | |
| 1hr | | | | | | | | | SM | | | |
| Cycle Time | | | | | | | | | | | | |
| 305 | | | | | | | | | | | .10 | |
| Pcs/Hr | | | | | | | | - | | 0 | 113 | |
| 108 | | | | | | | | | | 3 | X | |
| ROUTING: | | | | | | | | <u> </u> | | | X | |
| No. of the last of | | | | OPERATIO | N 2 | | | | | THRU-PUT/8HRS | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code |
| | | | | | | | | | | 1000 | e e | |
| Setup Hrs. | | | - W | | | | 139 | | | | | |
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| 1 | | | | | | | | | | | | |
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| 1 05/111 | | | | | | | | | | | | |
| ŀ | | | | | | | | | | | | |
| ROUTING: | | <u></u> | | | | | | | | | | |
| | CHEST AND ADDRESS OF THE PARTY. | | | OPERATION | N 3 | | | | | THRU- | PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code |
| | | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | | |
| | | | | | _ | | | | | | | |
| Cycle Time | | | | | _ | | | | | | | |
| | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | |
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| ROUTING: | | | | | | | | | | | | |
| Notes / In | | | me Codes | | First Part Inspe | | | pection | Record | | | |
| | and the second s | Maintenance Tooling | | Date Part Submitted | Time Of Day | Approved | Mtrl | Rev | Inspector | | Notes | |
| 3 | | 3 Setup | Setup | | 12:30 | Yes/No YES | Check | Letter | DH- | 200 Paris | | |
| | | FAIR Training | | 1-29-16 | 10-12 | 7123 | V | - | 9 | 100 | | |
| | E | Meeting | | | | | | 1 | | | | |
| CONDARY | PRODUCTION | RECORD | | | PAGE 1 | | | | - | | Tost Corns 1 | |