

Part No. <b>1103-241/4</b>		Component <b>1103-A</b>			
Order No. <b>398830</b>		Heat Lot #			
Order Qty <b>10</b>		W/O # from Box <b>373868</b>			

  

OPERATION 1									THRU-PUT/8HRS <b>24</b>	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
<b>10</b>	<b>1-29-16</b>	<b>DC</b>	<b>3</b>		<b>10</b>	<b>7m</b>	<b>3</b>		<b>1</b>	<b>22</b>
Setup Hrs.										
<b>7m</b>										
Cycle Time										
<b>18m</b>										
Pcs/Hr										
<b>3</b>										

JOB OUT  
 (\$8.91)  
 1-29-16  
 SS

  

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

  

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

  

ROUTING:								
Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		<b>1-29-16</b>	<b>6:45PM</b>	<b>YES</b>	<b>✓</b>	<b>A</b>	<b>WRB</b>	