					Cont	rol Devices	IIC / W	ork Ordo	r Productio	n Dosovd						
Part	- No	01	110	26/ 00				ork Orde	Productio	n kecora			Jost Le		/ma	
Part No.		PI	5150	20/-02			Rev Letter					Heat Lot #			3/2 852	
Order No.		34	55	301	4	Comp	onent	113	15001	00	17	В	ox W/0	D #'s		
Order Qty 5			_							Fou	ınd on	Label				
QTY C	HANGE INLS,	/DATE														
-			_	Spe	ecial Note	ial Notes / Instructions						Standard Cycle Time & Setup Time Verified				
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U nrs Actual S/U	Setup %
Machine	#	7.5				0	0	STD CY	CLE TIME	CA NO.					0	
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Total Effi	ciency	0	0	0	0	0	0	0	0		0		0		(PS) 10 (S)	
. Otal Elli	cicitoy		U	U		U		ting:	U	T. Sales	0	H	0			
					1					Fir	st Part	Inspe	ction I	Record		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Part Tim Submitted of D		e Approved		oved	Inspector	Not	tes
Total Counted Pcs (from packing)			1	Maintenar	nce	0	8-29-14		N=1/	YE		AL	080			
Total Scrapped			0		2	Tooling		0	0011	127	71	412		A	0 10	
3rd Operation Count				0	3	Setup Idle		0				-				
2nd Operation Count				0	4	Other		0					-		+	
1st Operation Count				0	====	J 5 5 161										