Part No.		703-12-3/16		Component		703-A-BLNK			control devices, LLC		
Order No.		396229		Heat Lot #				'	device	es, LLC	
Order Qty		2		W/O # from Box							
				OPERATION 1		A STATE OF THE STA		11/14/20	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
7	1-7.16	es	3 HR .	1	24			10	B. out	-	11
Setup Hrs.								35			
.10				**				/			
Cycle Time							11	6)/11.		
1.0 mun								X JU			
Pcs/Hr								65			
180								•	2,		
ROUTING:											
		N257 FEET	1920 A 1930	OPERATION 2			THE PERSON NAMED IN		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.									87		
						_					
Cycle Time											
Des /III						_					
Pcs/Hr											
ROUTING:											
# 20 X . X 10 V				OPERATIO	N 3	dy an over the			P CAR T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.	_		K								
									were the second		
Cycle Time											
Dec/Us								4 ,			
Pcs/Hr											
ROUTING:										y.	
	nstructions	Down Ti	me Codes			F	irst Part In:	spection	Record		
		1 Maintenance	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	d s		
	- 1	4 FAIR		1-7-16	Eh	YES		A	DH 3		
		5 Training6 Meeting					2:				
FCONDARY	PRODUCTION		- W- III		PAGE 1					Tost Form	01.01.0