	Part No.		902-A-BLNK		Component		A02071-0056				to n = 1	
Order No.		6 3	87617		Heat Lot #		190699.3.1			CD cor dev	icrol ices, L	
Ore	der Qty		500	W/	O # from Bo	x						
Mach No.	Date	F N		OPERA		Day.				THRU-PUT/8	IRS	
M1	11-12-15	Emp. Nan	ne Prod Hrs	5. Total Po	cs. Cum. To	tal Dow			Notes	Scra	Com	
	11-13-15		4	144					1	0	-	
Setup Hrs.	11-18-15	HVV	10	316	540				JOBOV	7 0		
Cycle Time												
/M353												
Pcs/Hr								,	,	6		
34							-	+	12/6	5		
ROUTING:	14 (P4), (F				TOTAL	UE FOR TO			10	8		
PARKET AND	经 国机关基础			OPERATI	ON 2	HE FOR TO	P HOLE	V 1000	Vacci in the	THRU-PUT/8HI	261	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Tota	Down time	Down tim	е	Notes	Scrap	Scrar	
				+							Couc	
Setup Hrs.												
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ycle Time					+							
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Pcs/Hr												
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OUTING:												
		Mary Inches		OPERATIO	N 3	A MINES	of Special	evi litzelli	A STATE OF THE PARTY OF	THRU-PUT/8HRS		
lach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	
	_					time	code			Scrap	Code	
tup Hrs.			_									
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cle Time												
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UTING:						F	irst Dart Inc	nestica	D 1			
UTING: Notes / Inst	ructions	Down Tin	ne Codes		.L Time Of Day App		10.00 mm contracts 1 mm		Kecord		Notes	
	1 2	Maintenance Tooling	ne Codes	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
	1	Maintenance Tooling Setup	ne Codes		Time Of Day			-		Notes		