Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Order Qty Box W/O #'s Found on Label QTY CHANGE INLS/DATE Special Notes / Instructions Standard Cycle Time & Setup Time Verified Planned Hours **Total Pcs** Balance Due Pcs Prod. Hours Emp. Name Setup Hours % Oper. Efficiency Plan Pcs/Day Cum. Total S/U hrs Setup % Down Time Pcs/Hr Code Scrap Pcs. Actual S/U Machine # STD CYCLE TIME **Total Efficiency** Routing: **First Part Inspection Record Total Down Time** Final Part Calculation Date Part Code Approved Hours Description Inspector Notes Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance YES Total Scrapped Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other

1st Operation Count