Part No. Order No.		L3/4 394796 5000		Component Heat Lot #		A02001-0013				GI	contr	ol es, LLC
									-			
Ord	er Qty	50	000	W/O # OPERATIO	from Box			N SEE S	STENSON PROPERTY.	TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THIC	Scrap	Scrap Code
H2	12-19-15	JB	11/2	100	1,2,7	11/2 br	3/4			l) ¹ 1	11
	12-21-15	JB	51/2	337	437					-11		
Setup Hrs.	12-24-15	28	_5	314	751							
1	12-29-15	JB	_6_	366	1117				1 1	-/	10	1
M.	17-30-15	JB	_5	326	1443				(Dod)	1	10.0	woo.
Cycle Time		HVD	3	935	1678				,,,	1-	10 O	16
53s	1-5-16	HUD	6	316	2074				HUD		Cryun	W.
	1-6-16	HUD	5	318	2342			(8)		Ļ.,	1	5/
Pcs/Hr	1-7-16	HVD	6	318	2710						10	//
11	1-8-14	HUD	5	305	3095					1		
61	1-9-16	HUD	3	234	3329				7.	171		
ROUTING:												
	A KETOKAL		とは日日のあり	OPERATIO	N 2	Daywa	ABY 2 ST		6130 500	THRU	-PUT/8HRS	Conon
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	1-11-16	HVD		158	3387				7 3H-8//			
Setup Hrs.							· · · · · ·					
Cycle Time										- 11	0	
									1	71	*	
									1/1	16) ⁴	
Pcs/Hr									1	1		
							а				13	
ROUTING:						l					A CALLER	A STATE
		表在的 中等。	A SUMMER	OPERATIO	N 3					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
77											<u> </u>	
Setup Hrs.												
					-4-							
Cycle Time					45							
												1
Pcs/Hr		-										
. 55/111			* 1								13	
POLITING												
Notes / I	nstructions	Down T	ime Codes			c	irst Part In:	spection	Record	4		
instructions		1 Maintenand 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup				163 / 140	CHECK	Letter				
		4 FAIR							-			
		5 Training6 Meeting										
FCONDAR	Y PRODUCTIO				PAGE	1					Test Form	10/15/15