

Part No.		PWN00027-H		ADDED W/O #		CYCLE TIMES		Thru-Put/8Hrs		Wgt/Pc.		0.0708		DOWN TIME CODES		Mach No.		S6		
Order No.		393094				Standard		Planned Pcs/Hr		330		Wgt/Bar		Setup Allowed Hrs.						
Order Qty		40,000		QTY CHANGE IN LATE		Actual		Actual Pcs/Hr				Component		A06021-0016		Pcs./Bar		0		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code										
12/8	ED	1	560	560	N/A	5.5	304		10											
12/8	ED	0	0	0		2		URAND ON S-5	0											
12/8	DM	8	2700	3260	P9351	0	0		0											
12/9	ED	8	2045	5305	"	0	0	DOWN @ START / CHANGED CUT OFF SAW	0	0										
12/9	ED	6	2000	7305	"	2.0		BAD MATERIAL, CRACKED	0											
12/9	DM	8	3100	10405	"															
12/10	ED	8	2900	13305	"	0	0	WENT SE 2 @ START	0	0										
12/10	ED	8	3070	16375		0			0											
12/10	DM	8	2850	19225		0			0											
12/11	MB	8	2260	21985		0	0		0	0										
12/11	ED	8	3060	25045		0			0											
12/11/15	DELM	8	2830	27875		0			0											
12/12	BL	6	2300	30175		0	0		0											
12/12	MB	1	440	30615				MOVED FROM S-5												
12/12	ED	6	2230	32845		0			0											
12/12/15	DELM	4	1275	34120		2	2	st. 2, 4, 5 broke - worked on S-5	40	15										
12/14	MB	2000	30120					COLD START. REPLACE ST4												
12/14	ED	8	2930	39050		0		BAR CHANGE FAULT EVERY BAR	0											
12/14	DE	8	1475	41025																
			TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.		315									
control devices, LLC			Special Notes / Instructions		First Part Inspection Record		Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes							
			FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load				12-8-15	10 am	YES	✓	K	DM								
control devices, LLC																				

control devices, LLC

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PRIMARY PRODUCTION RECORD

DATE	12-14-15	SCRAP TICKET	No 016193
NAME	Winda W.		
	ORDER NO.	393084	
	MACHINE NO.	S6	
QUANTITY	CODE	PART #	PLW00027-H
4	F-21		
3	F-1		
3	F-11		
APPROVED	Rev		
	Yes N/C		

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DATE	12-15-15	SCRAP TICKET	No 016166
NAME	Dahvie		
	ORDER NO.	393094	
	MACHINE NO.	S-6	
QUANTITY	CODE	PART #	PW100027-H
255	P22		
			CRACKED
APPROVED	Ardu / Rev		
	Yes N/C		