

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

QTY CHANGE INLS/DATE	
Special Notes / Instructions	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	3rd Operation			S/U hrs	Actual S/U	Setup %
Machine #												Code	Scrap Pcs.	Pcs/Hr			
3-11	MP		2			0	0	STD CYCLE TIME								0	#DIV/0!
3-4	JM	8	0	320	6	0	0	0	0								
3-5	JM	8	0	329	8	0	0	0	0		0		0				
3-6	JM	7	0	280	7	0	0	0	0		0		0				
						0	0	0	0		0		0				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total/Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine #							0	STD CYCLE TIME:							0	#DIV/0!
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
Total Efficiency:	0	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

[illegible]

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	3-28-15	1:30	NO	gdy	Bad Thrd's
Total Scrapped	0	2	Tooling	0	3-3-15	10:45	YES	gdy	ok thrd
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								