| Part No. | R435-4 | Component | R435-4 | | control devices, LLC |
|---|---|---|---|---|---|
| Order No. | 397457 | Heat Lot # | | | |
| Order Qty | 900 | W/O # from Box | | | |

## OPERATION 1  THRU-PUT/8HRS

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|---|---|---|---|---|---|---|---|---|---|---|
| BS/17 | 1-28-16 | WP | 3 | | | 3 | 3 | | | |
| | 1-29-16 | mP | 2 | SS | SS | 1 | 3 | TAP | 22 | (1 |
| Setup Hrs. | 1-30-16 | WP | 5,5 | 860 | 855 | | | | | |
| | 2-1-16 | mP | .5 | 84 | 939 | | | | | |
| Cycle Time | | | | | | | | JOB JW | $1.99  2-9-16  SS | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | 22 | |

**ROUTING:** TO THREAD ROLLER

## OPERATION 2  THRU-PUT/8HRS

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

**ROUTING:**

## OPERATION 3  THRU-PUT/8HRS

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

**ROUTING:**

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|---|---|---|---|---|---|---|---|---|
| | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | 2 Tooling | | | | | | | |
| | 3 Setup | 1-29-16 | 7:30 | YES | ✓ | | JH | |
| | 4 FAIR | | | | | | | |
| | 5 Training | | | | | | | |
| | 6 Meeting | | | | | | | |

SECONDARY PRODUCTION RECORD          PAGE 1          Test Form 10/15/15