

Part No.	CY12201		ADDED W/O #	CYCLE TIMES		Thru-Put/Hrs	Wgt/Pc.	DOWN TIME CODES		Mach No.	L4	
Order No.	402017			Standard	10	Planned Pcs/Hr	Wgt/Bar	1 - Maintenance	Setup Allowed Hrs.			32
Order Qty	3,500		QTY CHANGE IN-SHAPTE	Actual		Actual Pcs/Hr	Component	2 - Tooling	Pcs./Bar			110
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code		
2-26-16	TC					3	3					
2-26	TC	0	0	0		3	3		12	11		
2-27	TC	0	0	0		4	4		14	11		
2-27	TC	0	0	0		4.5	3					
2-27	TC	0	0	0		2	4	BAR ON S-3				
2-27	TC	0	0	0		2.5	2					
2-27	TC	0	0	0		1.5	1	bar loader alignment, sharp	6	11		
2-29-16	TC	4	648	968		3.5	1	corner bars not feeding well, ADJUSTED COLLARS ALSO				
	TC	4	760	1728		4	2	ADJUST THREADS ST12				
2-29	TC	8	1920	3648				cold start				
	TC	8	1920	3648				Tooling/thread issue, L-3 double also	24	N/14		
TOTAL PCS. PRODUCED												
TOTAL SCRAP PCS.												

32.37

32.14

3.18

3.55

JOBB OUT

32.37

32.14

3.18

3.55



Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes