Part No.	143139-1-C	Component	143139-1-C-10	control devices, LLC
Order No.	397749	Heat Lot #		
Order Qty	5000	W/O # from Box	💬	

OPERATION 1 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GOSS #1	2-4	Jm	7.5	0		7.5			5	11
Setup Hrs.										
13	2-8	Jm	4	54		4			0	0
	29	Jm	5.5	134		2	2			
Cycle Time	2-10	Jm	7.5	240	428	0	0		0	0
	2-11	Jm	5	158		2.5		Cleaning	0	0
	2-12	Jm	6.5	198	784	1	2	out goss	0	0
Pcs/Hr	2-13	Jm	6	162		0	0		0	0
	2-15	Jm	7.5	230	1176	0	0		0	0
	2-17	Jm	7.5	242	1418	0	0		0	0

ROUTING: TO THREAD ROLLER

OPERATION 2 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9OSS	2-18	Jm	5	126	1544	2.5	2	meeting		
	2-19	Jm	5.5	148		2.5	2		0	0
Setup Hrs.	2-20	Jm	5.5	151	1843	0	0			
	2-21	Jm	7	198		0	0		0	
	2-23	Jm	6	162	2203	0	0		0	0
Cycle Time	2-24	Jm	6.5	162		2	0		0	0
	2-25	Jm	7.5	240		0	0		0	0
	2-26	Jm	5.5	144	2749	2.5	2		4	
Pcs/Hr	2-29	Jm	6.5	198		1		working	3	11
	3-1	Jm	6	198		1.5	2	on mill	3	11
	3-2	Jm	5.5	180		1.5			2	

ROUTING:

OPERATION 3 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	3-3	Jm	5	180		0		went to	0	
	3-4	Jm	6	180		0		9OSS TWO		
Setup Hrs.	3-5	Jm	5	126		1	2		2	
4027	3-7	Jm	7	216		.5			2	
	3-8	Jm	6.5	180						
Cycle Time	3-9	Jm	5	162				Jo bout		
	3-10	Jm	4	126						
Pcs/Hr								No part GB	18	

$34.82
3-24-16 SS

ROUTING:

Down Time Codes
1 Maintenance
2 Tooling
3 Setup
4 FAIR
5 Training
6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2-8-16	12:10	YES	✓	C		All NPT deeper B4-Run