

Control Devices LLC / Work Order Production Record		Heat Lot # or Box W/O #'s Found on Label	
Part No.	SB2207	Rev Letter	B
Order No.	377313	Component	SB2207-10
Order Qty	400 PLV		
QTY CHANGE INLS/DATE		Standard Cycle Time & Setup Time Verified	
		1st Operation	

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	46					0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0				5				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:															
Machine #						0	STD CYCLE TIME						0	#DIV/0!	
7/14/15	JC	<del>2</del>	-	313		0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0	0			

Routing												0	#DIV/0!
Machine #						0	STD CYCLE TIME						
7-15-15	RH	3.5	0	128		0	0	0	0		15	2	1
7/22/15	NK	7 1/2		240		0	0	0	0				$\phi$
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
7/23/15	NK	7 1/2		240		0	0	0	0				$\phi$
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	7-13-15	2:30	YAS	DA	check
Total Scrapped	0	2	Tooling	0	7-13-15	2:30	YAS	DA	check
3rd Operation Count	0	3	Setup Idle	0	7-13-15	2:30	YAS	DA	check