

Control Devices LLC
Work Order Production Record

Machine No. PURE M

Rev Letter BA

Planned Pcs/Hr

Standard

Actual

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Remaining Loads

Pcs/Bar

Wgt/Bar

Wgt/Pc

NEEDS TAP

Part No. 104676-15

ADDED W/O #

Order No. 340777

QTY CHANGE INSIDATE

Order Qty 2000

Verified

Component

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

7-16 03 27860 4.1 2102

7-17 " " 1.0 2102

7-17-14 68 40283 50 1200

7-8-14 68 40283 4.0 850

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Efficiency

Total Planned Pcs

Efficiency

Machine Count (PCS)

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Code

Description

Hours

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/

Units/ SJU

First Part Inspection Record

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Accepted

7/8/14

2000

1005