


Part No.	C7575001	Component	C7575001-10	
Order No.	391480	Heat Lot #		
Order Qty	500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS 0470	12/4/15	ST	.2	2					1	11
	12/5/15	P. G.	6	205	207					
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
470	12/5/15	ST	.2	3	3				1	11
	12/7/15	NK		195	198				6	11
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-4-15	2:15 PM	YES	✓	E	DA	NPT X1
		12-7-15	7:30 PM	YES	✓		DA	CIT X5