


Part No.	CUTU-18-5/32	Component	CUTU-0-5/32	
Order No.	398726	Heat Lot #	M 86346	
Order Qty	500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BURR OAK	1-29-16	JB		500		3/4h	3	Job Out	No Thanks	
Setup Hrs.										
3/4										
Cycle Time										
10s										
Pcs/Hr								22-16	SS	

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance				1-29-16	1:30 pm	yes	✓	-	DT	
2 Tooling										
3 Setup										
4 FAIR										
5 Training										
6 Meeting										