Part No.		1104-15-1/4-5/8		Component		1104-15-1/4			control devices, LLC			
Order No.		397723		Heat Lot #					devices, LLC			
Ord	er Qty	3	30	W/0 #	from Box				1			
	NE PANIS DE			OPERATIO					SALES OF	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StaDil	1/21/16	P-6.			30				2		_	
Setup Hrs.								٨	Impo	20/	+	
12 min												
Cycle Time												
Bunin.								,	//	16		
Pcs/Hr									100			
									16	-)	Λ,	
											X	
ROUTING:											~	
				OPERATION 2			The state of the s		STEEL SELECTION	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cuelo Timo												
Cycle Time									7			9
Pcs/Hr												
. 65/111												
ROUTING:												
		STATE OF THE PARTY		OPERATIO	N 3		and the same		新水均等 於	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
	# · · · · · · · · · · · · · · · · · · ·											
Setup Hrs.												
Cycle Time												
D (1)												
Pcs/Hr												
- 1												
ROUTING:												
	nstructions	Down T	ime Codes			c	irst Part In	spection	Record			
		1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl		Rev					
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR										
		5 Training6 Meeting										
ECONDARY PRODUCTIO							- milesoyaum - mail	- Well-Sales				