


Part No.	9-3-10	Component	9-3-A-BLNK	
Order No.	398558	Heat Lot #		
Order Qty	16	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	12	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-28-16 1/29/16	DG P.G.	5 2	13	44 57	6m	3			
Setup Hrs.								Jobcut		
6m										
Cycle Time										
6m										
Pcs/Hr								2814 55		
9										

ROUTING: TO THREAD ROLLER

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		9-28-16	5p	Y	✓	A	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								