

Control Devices LLC / Work Order Production Record																	
Part No.		SF5001-10						Rev Letter		J		Heat Lot #					
Order No.		361951						Component		SF5001-20		or Box W/O #'s					
Order Qty		1200										Found on Label					
QTY CHANGE INLS/DATE:																	
Special Notes / Instructions										B1							
Standard Cycle Time & Setup Time Verified																	
1st Operation																	
2nd Operation																	
3rd Operation																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 467																	
8-19-15	JN	7		1050		0	0	0	0							0	#DIV/0!
2-20	JN	3		420		0	0	0	0				1				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total/Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine # 472																	
3/20/15	JN			420		0	0	0	0							0	#DIV/0!
2/20/15	RH			140		0	0	0	0								
2/20/15	NK	3		980		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total/Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine # 473																	
1/19/15	NK	2		300		0	0	0	0							0	#DIV/0!
1/20/15	NK	7/2		240		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total/Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	2-19-15	12:30 PM	YES	DHS	(Signature) CH K2								
Total Scrapped	0	2	Tool														

4th E