Part No.		901-11-1/4		Component Heat Lot #		901-A-BLNK			GD control devices, LC			
Order No.		391808		Heat Lot #]	60 4	J device	es, LLC
Order Qty		10		W/O # from Box OPERATION 1		386625				TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO	Scrap	Scrap Code
F	11/30/15	P.6.	8	55	63						7	22
Setup Hrs.	73 4773	00	J	50							C.	
loning										1	(2)	
Cycle Time								50	D W	الما	040	
			-					0	- "	H	1011	6
Pcs/Hr								00	1/		0	7
F C3/111												
											2)	
ROUTING: OPERATION 2 THRU-PU												
No. of No.			D. LU			Down	Down time	Heldrick S	Nesee	THRU	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												1:-
octup insi												
		_										
Cycle Time												
		_										
Pcs/Hr												
PCS/HI	d											
ROUTING:												
APPENDING A STANK		Thought and the standard probability		OPERATIO		Down	Down time			THRU-	J-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.				_								
					_							
Cycle Time												
Pcs/Hr												
ROUTING:	netructions	Day 7	ima Cadaa		-	-	leet D		Daniel			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part		Approved	irst Part In Mtrl	spection Rev				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		11/3/15	10m	425	1	A	A DH (-6	
		5 Training6 Meeting	5 Training						8 8			