Part No.		7-4-G-BLNK		Component		A02071-0072			control devices, LLC			
Order No.		397615		Heat Lot #		191409.14.1				OH A	device	s, LLC
Ord	er Qty	2.	50	W/O # from Box				2			121	
603444				OPERATIO	N 1					THRU	-PUT/8HRS	184
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H1	1-82-15	/4VD	8	717	319	0	3		about		0	
Setup Hrs.	1-23-16	R2	2	40	359	64	3	. 0	HAM	,		
9		-).		10								
Cycle Time												
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2maus								1	181	¥		-
Pcs/Hr								r	5,5)		
23			- P								A	
ROUTING:							_					
A PROPERTY OF THE PARTY OF THE			No See als	OPERATIO	N 2	海山外区内岛地区			THRU-PUT/		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		1										1
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ROUTING:				ODEDATIO	N. O.					f=		
EL MIC 1990				OPERATIO		Down time					PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap .	Code	
Setup Hrs.												
Cycle Time												
cycle Time												
			-									
Pcs/Hr									g.			
ROUTING:												
Notes / Ir	nstructions		ime Codes				irst Part In:	-	Record			
		 Maintenand Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	I see !	Notes	
		3 Setup		1-21-16	200	4/25*			\ \1		n ado	
		4 FAIR 5 Training			-	7.0		B			#09)
		6 Meeting					-					
SECONDARY	PRODUCTIO	N RECORD			PAGE :	1	100				Test Form 1	0/15/15