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Colling Devices	ביייי				MIGCITILIS INO	į.	8	Norm	HYDROMAT	_	ACME / 2ND OPS	DOPS		Setup	Setup Allowed Hrs.
Work Order Production	roauci	cion Record	ord	<b></b>	Rev Letter		3		Wgt/Bar		Total Bars			Setu	Setup Actual Hrs.
Part No. C30	3000-3	3-47	Total I		Planned Pcs/Hr	cs/Hr			Bars per		Remaing				Setup %
Order No	3	)	8 8	DED W/O #		CYCLE TIMES			Markin					Special Not	Special Notes / Instructions
Order No.	152	Ó	OIY CHA	OTY CHANGE INLSIDATE	Standard			Verified	Wgt/Pc		Pcs/Bar				
Order Qty	120				Actual				Component	onent	1565	57			
Date Emp.	Clock #	Prod. Hours	Setup	Total Pcs	Loads Today	Planned Hours	Cum.	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day E	% Mach. Efficiency	Material Heat Lot No.	Mach Down Down C	Scrap Pcs.	Notes
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Efficiency		Final	Part and	Final Part and Material Calculation	lculation	Code	otal Down Time on Description	Pag	e Hours			Fir	First Part Inspection Record	tion Record	
Total Planned Pcs		Total Co	Total Counted Pcs	SS			Maintenance	andry to		Date Part	$\neg$	Approved	Material		
Efficiency		Total Scrap Pcs	rap Pcs			2	Tooling			Submitted	Day	Yes / No	Check	Inspector	Notes Notes
Machine Count (PCS)		Estimate	Estimated Short Parts	Parts		ω	Setup Idle	W .	0	0/16/1	,				
		Differen	Difference in Parts	ts'		4	Other	ener	0						
	*	Material	Material Difference   BS	BO		n	-	Tooling/	2						
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