

Part No.	109784-10	ADDITIONAL #		Thru-Put/8Hrs		Wgt/Pc.	0.8566	Mach No.	A6	
Order No.	392913	CYCLE TIMES	Standard	9.1	Planned Pcs/Hr	262	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	2,800	ACT CHANGE IN DATE	Actual		Actual Pcs/Hr		Component	A02002-0034	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12-21	J.M.					2	3	Moved to A19		
12-22	SS					5	3	Moved to A15/8		
1-6	SS	4	1019	1019		3	3	waiting on MATERIAL		
1-7	ST	2.5	4156	1475		1	1	Dye head		
1-14	OH	3.5	880	2355		15	2	Dye head 2 pos drill		
Job Out										
No Parts										
@ Machine										
\$194.41										
100-14										
100-15										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
75										



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load