


Part No.	702-12-3/16	Component	702-A-BLNK	
Order No.	401565	Heat Lot #		
Order Qty	40	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	64
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
3	2-25-16	DG	7		45			MISS INOPX	4	22	
Setup Hrs.											
10 MIN											
Cycle Time								30B OUT			
7 MIN											
Pcs/Hr											
8								DE - NO PARTS @ MACHINE			

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
									4		

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	2-25-16	8:30	Y	✓	C	JC		