Part No.		503-4-3/16-1/2		Component		503-4-3/16			control devices, LLC			
Order No.		398094		Heat Lot #						6114	device	es, LLC
Ord	er Qty	7	20	W/O	# from Box				1			
			新兴 国内主体系	OPERATIO	ON 1			I PRESE		THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	1/25/16	P.6.	/		71				77.00		i	1/
Setup Hrs.								1	Ohoc	1		
1 MIN									3000			
Cycle Time		1							/12			
30 SEC								40.00				
Pcs/Hr		1						0		U		
108									HIL	35	1	
ROUTING:		li .										
				OPERATIO	N 2		TERRIES.			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						_					4	
Setup Hrs.			3 167 (1)	1								
Cycle Time												
ł		_					_					
Pcs/Hr												
ROUTING:		S PIRATINA		ODEDATIO	N 2							<u> </u>
Mach No.	ach No. Date				OPERATION 3 Total Pcs. Cum. Total		Down Down time		Notes		-PUT/8HRS Scrap	Scrap Code
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ctup III3.												
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D = /U =											<u> </u>	
Pcs/Hr												
OUTING:					L					1		
The state of the s	structions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup					J. I.COIX		iter			
	ļ	4 FAIR 5 Training										
COND ABY PRODUCTIO		6 Meeting										