Part No.		503-4-1/4-1/2		Component		503-4-1/4			control devices, LLC			
Order No.		394843		Heat Lot #					devices, LLC			
Order Qty		740. 75		W/O # from Box					\			
		SOS VALGORAL		OPERATIO			ALLERA			THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Steak:11	12/21/15	P.6.	1		5			1				
Setup Hrs.				8				10	han	+		
1									occ,			
Cycle Time												
30 SS	4							,		NE)	
Pcs/Hr									17	5		
. 65/									1/2	7	0	
									1.	/	X	
ROUTING:		Sand	blast	ODEDATIO		CHARLES AND AND AND AND AND AND			THRU-PUT/8HRS			
THE STATE OF THE S	CALCULATE SEASON	OPERATION 2 Down Down time					Scran					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
C-1 11									10-4-			
Setup Hrs.												
Cycle Time										_		
cycle inne	H.											
Pcs/Hr												
* (111)	- 103.00											
ROUTING:												
BEER HOLE			SAME AND A	OPERATIO	N 3				THRU-P		PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr			_									
PCS/HI												
	·					=						
ROUTING:												
Notes / In	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record			
		1 Maintenand	ce	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter				
		4 FAIR					2					
		5 Training6 Meeting				<i>p</i>						
SECONDARY PRODUCTIO		NI DECORE	- A second control of		DACE				Manager and the same of the sa			