

Part No.	SF405-3/4	Component	SF405-A 3/4" L	Control devices, LLC
Order No.	404275	Heat Lot #		
Order Qty	35	W/O # from Box	404158	

OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-14-16	DG		<del>35</del>	35					
Setup Hrs.										
fm								503		
Cycle Time										
3m										
Pcs/Hr								3-18-16		
18								55		

ROUTING:	OPERATION 5	THRU-PUT/8HRS
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:	
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Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-14-16	8:00PM	YES	✓	B	WRB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								