


Part No.	4-4-2	Component	A02071-0026	
Order No.	390737	Heat Lot #	190167.1.1 + 190699.2.1	
Order Qty	1500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	11-17-15	JB	1	95		2	3			
	11-18-15	JB	8	488	583					
Setup Hrs.	11-19-15	JB	7.5	467	1050					
	11-19-15	JB	4.5	301	1351					
	11-20-15	JB	3	235	1586			Job Out JB		
Cycle Time										
53										
Pcs/Hr										
61										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-15-15	6:30	g/r	✓	B	dt	