


Part No.	7-3-18	Component	7-3-E-BNK	
Order No.	395302	Heat Lot #		
Order Qty	5	W/O # from Box	386461	

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
189	12/29/15	DG	1.5		3	6m	3		1	11	
	12/30/15	C.S.	8	42	45						
Setup Hrs.											
6m	1-4-16	CS	5.5	30	75						
Cycle Time	1-6-16	CS	3.5	8	86						
13 1/2 min	1-6-16	DG	8	35	122			JOB-out			
Pcs/Hr											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-28-15	10pm	Y	✓	A	JC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									