

Part No.	SF405-7-3/16	Component	SF405-A BLNK
Order No.	399704	Heat Lot #	
Order Qty	8	W/O # from Box	



OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	2/6/16	P.B.	1		17				1	11
Setup Hrs.										
12 min.										
Cycle Time										
6 min.										
Pcs/Hr										

Job out

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance							
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							