

Part No.	DP2509	ADDED WHO #		Thru-Put/8Hrs		Wgt/Pc.	0.0254	Mach No.	D1
Order No.	396924	CYCLE TIMES	Standard	Planned Pcs/Hr	1095	Wgt/Bar	5.73	Setup Allowed Hrs.	16
Order Qty	67,500	ACTUAL CHARGE IN-DATE	Actual	Actual Pcs/Hr		Component	A02001-0013	Pcs./Bar	226

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
1-26-16	RR	—	—	—	120720E	2	3		20	11
1-27-16	RR	—	—	—		2.5	3			
1-27-16	TR	4.5	4520	4520		1	4			
1-28-16	RR	8	7910	12430		—	—	x drill Broke	60	N3
1-29-16	RR	10	10170	22600		—	—		250	N3
1-30-16	RR	4	4520	27120		—	—			
2-1-16	RR	8	9040	36160	17550 E	—	—			
2-2-16	RR	8	7910	44100		—	—			
2-3-16	RR	8	9040	53140		—	—			
2-4-16	RR	6	5650	58790		2	4	Meetings new drill	80	N3
2-5-16	RR	8	9040	61830		—	—		50	N3

*John*

*Bill 11-76*  
*2-11-16*  
*2-5-16*

TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

control devices, LLC	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		1-27-16	9:20	YES	✓	A		