

Part No.	SP2509	ADDED WHO #		CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0532	Mach No.	S2	
Order No.	392903	Standard	4	Planned Pcs/Hr	810	Wgt/Bar		Setup Allowed Hrs.		
Order Qty	150,000	Actual	4.5	Actual Pcs/Hr		Component	A02001-0013	Pcs./Bar	0	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12/11/15	WAD					3	3		0	0
12/11/15	DR				CH148325	8	3		12	11
12-12-15	Ted					86	3		26	11
12/12/15	Wed					1.5	1	No inverting	0	0
12/14/15	Ted					7	1	inverter	0	0
12/14/15	WAD	50	375	375		1.5	3		5	11
12/14/15						1	4			
12/14/15	DR	3.5	2175	2550		2.5	1	Inverter ReBuild		
12/15/15	WAD	7	6150	8700		1	6	Clean out (cramer broke 2x-1)	312	E6
12/16/15	WAD	3	2275	10,975		2.5	6	long load	0	0
12/16/15						4.75	1	Maintenance - lid	0	0
12/16/15	DR	7	4480	15455		1	6	A-3 + Set-up meeting		
12/17/15	WAD	7.25	5900	21355	112040E	0.25	6	meeting	0	0
12-18-15	Ted	8	5619	26,974	112040E	-	-		-	-
12/18/15	WAD	8	5725	32,699	11	0	0		0	0
12-21-15	Ted	8	5355	38,054	112040E	0	0		0	0
12/21/15	WAD	8	5950	44,004		0	0	Inverter issues / count	0	0
12/21/15	DR	8	6200	50,204		0	0		0	0
12/22/15	WAD	2.5	2150	52,354		0.5	6	Meeting - left early	0	0
12/22/15	DR	7.5	5135	57,489	0111962E	0.5	6	Inventory meeting	0	0
12-23-15	Ted	8	5783	63,272	0111962E	0	0	and debris parts	0	0
12/23/15	WAD	8	6400	69,672	11	0	0		0	0
12/23/15	DR	7	4200	73,872		0	0		416	123
12-24-15	Ted	8	5950	79,822	0111962E	0	0	Sta 12 same - sta 11 drill	0	0
TOTAL PCS. PRODUCED			79,822		0111962E			TOTAL SCRAP PCS.		

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtl Check

Rev Letter

Inspector

Notes