Control Devices LLC / Work Order Production Record Part No. CR12 **Rev Letter** Heat Lot # Order No. 382512 Component A02071-0036 N/A Box W/O #'s Order Qty 150 Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Verified Special Notes / Instructions NEED 2ND OP Planned Hours Balance Due Pcs **Total Pcs** Actual Pcs/Day Efficiency Plan Pcs/Day Setup % % Oper. S/U hrs Prod. Hours Setup Hours Down Pcs/Hr Date Scrap Pcs. Actual S/U Cum. Total Code Machine # H2 0 150 STD CYCLE TIME 2M 8SEC 23 0.5 9/22/15 HVD 2 68 2 68 82 46 68 147.8% 0. 0 0 9/23/15 HVD 4 0 123 8 191 -41 92 123 4 133.7% 4 0 Wait for bars/meeting 1.4 9/24/15 0 JB 35 1.4 226 -76 32.2 35 108.7% 0 0 0 226 -76 0 0 -76 0 0 226 226 -76 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 -76 226 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 -76 226 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 -76 226 0 0 226 -76 0 0 226 -76 0 0 -76 226 0 0 226 -76 0 0 226 -76 0 0 -76 226 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 226 -76 0 0 -76 0 226 0 226 -76 0 0 -76 226 0 0 226 -76 0 0 226 -76 0 0 **Total Efficiency** 7.4 226 11.4 226 -76 170.2 226 132.8% 4 0 Routing: WASH **First Part Inspection Record Total Down Time** Date Part Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No Total Counted Pcs 1 0 (from packing) Maintenance **Total Scrapped** 2 0 0 Tooling 3rd Operation Count 3 0 0 Setup Idle 4 4 2nd Operation Count 0 Other 1st Operation Count 226 Test 4/29