Part No.		SF403-4-3/16		Component		SF403-A-BLNK				contr	
Order No.		394328		Heat Lot #		SI 405 A BEITR		1	contro device	es, LLC	
Order Qty		200		W/O # from Box							ū
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap
8	12-19-15	es DG	2	209	293	time				3	Code 1/
Setup Hrs.	12-20-15	06	9	32	325	7hrs	1	CUTT	MAINTENAR	700	
7 MIN	12-21-15	es	4	172	497	11115	-	COTT		L	U
Cycle Time			_			10	13 -	174			
SEC 60								11.	218 6		
Pcs/Hr								\$	30		
56								71	18 55	(a)	
ROUTING:											-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	N 2 Cum. Total	Down time	Down time code	Notes		HRU-PUT/8HRS Scrap	Scrap
						time					Code
Setup Hrs.											
Cycle Time			#1								
}											
Pcs/Hr											
ROUTING:		ALF VARSON	No.	OPERATIO	N 3	+1100000 11 01		No files and	TO THE RESERVE TO	JDII DUT/QUDE I	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
										3/	
Pcs/Hr											
. 55/111									- D		
ROUTING:	etrustia		6.1								
Notes / Instructions		Down Time Codes Maintenance		Date Part		Approved	irst Part Ins Mtrl	Rev	Record		
2		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes		
34		3 Setup 4 FAIR		12-19-15	4:30-	YES					
	:						4	and the same			
ECONDARY	PRODUCTION	6 Meeting N RECORD			PAGE :		- (10 mpressedientes	Test Form 1	0/15/15