

Control Devices LLC / Work Order Production Record

Part No.	M20005-1
Order No.	356412
Order Qty	900
QTY CHANGE INLS/DATE	

Rev Letter	D
Component	A03001-0020

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions

Lath

Standard Cycle Time & Setup Time Verified

1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	468					0	0	STD CYCLE TIME								0	#DIV/0!
10/18/14	NK	7 1/2		800		0	0	0	0								
12/19/14	NK	1		105		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
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						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation				First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1 Maintenance	0	12-18-14	6:15	YES	DH	
Total Scrapped	0	2 Tooling	0					
3rd Operation Count	0	3 Setup Idle	0					
2nd Operation Count	0	4 Other	0					
1st Operation Count	0							