Control Devices LLC / Work Order Production Record

Part No.	104856-2
Order No.	357941
Order Qty	500
QTY CHANGE INLS/DATE	

Rev Letter	
Component	104856-2

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Vertified	
1st Operation	
2nd Operation	
3rd Operation	

CNC

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
1-7-2015	GHK	0	1	–		0	0	0	0		–	–	–				
1-8-2015	GHK	.5	4.5	25		0	0	0	0		1.5	1.2	3	11			
1-9-2015	GHK	2	0	32		0	0	0	0		–	–	–	Stopped since fixture broke,			
1-13-2015	GHK	1	0	33		0	0	0	0		7	1	6	11, fixture again			
1-16-2015	GHK	8	0	204		0	0	0	0		–	–	–				
1-19-2015	GHK	7	0	215		0	0	0	0		–	–	–				
						0	0	0	0					Job Out			
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

mill

Machine #							0	STD CYCLE TIME								0	#DIV/0!
1-9	ST	2	2	57		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes