Part No. Order No.		CR17 401583		Component Heat Lot #		CR-BLNK			CD control devices, LLC			
				OPERATIO		PER LEGIS				THRU-	PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE	2-23-16	ИVD	15	6	Ь				Jobott		0	
Setup Hrs.												
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3 MIN									200	,		
Pcs/Hr								0)) ~			
18											0	11 21
ROUTING:	F. Pa. 1 . 30											
NEW YORK		The State of	100 PM	OPERATIO	N 2		SERVICE PROPERTY.			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
i e												
Setup Hrs.			to the second									
Cycle Time												
Pcs/Hr	_											
			2511.									
ROUTING:				ODED ATIO	N a					(
	Value of the last	ASSET MANAGED AND TEST OF		OPERATION 3		Down time					PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
Cycle Time						->						
					_				1998-001			
Pcs/Hr												
POLITING	_										9	
Notes / Ir	nstructions	Down Ti	me Codes			r	irst Part Ins	nection	Record			
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		1 Maintenanc		Date Part	T	Approved	Mtrl	Rev				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	***************************************	Notes	
		3 Setup 4 FAIR			11:302	UK'S		B	DH	THE PARTY NAMED IN		
		5 Training		1 1 1 1		/		Control of the last		80		
FCONDARY	PRODUCTION	6 Meeting			PAGE 1	1		•			Test Form 1	10/45/45
LOUIDMIL	. NODUCITUI	I ILLOUID			PAUL	L/					Lest Form	111/15/15