Part No.		903-9-5/16		Con	Component		903-A-BLNK			control devices, LLC		
Order No.		401284		Heat Lot #						هُ لاهًا	device	es, LLC
Ord	er Qty	1	.0	W/O #	from Box							
				OPERATIO	N 1				STATISTICS.	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	***	Notes		Scrap	Scrap Code
10	2-19-16	25	215	9	4		1					
Setup Hrs.	2 /7-/6	00-	02 / 0					50	1/2			
								20	<u> </u>	1	7	
12 min								00	1	H		_
Cycle Time								K	100		11/1/2	
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,						A		- A	JU 1,///	401	11	
						AVI	-		1//	10.	10	
Pcs/Hr						1 /6		10	1/10	nu	7	
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,									1	70	2 0	
								V. 5"			(1)	
ROUTING:												
TO SEPTEM				OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
											,	
Setup Hrs.												
Cycle Time			52						~?			
			6.						<u> </u>			
Dec/III												
Pcs/Hr												
ROUTING:												
ROOTING.	The state of the s	AC NUTSA		OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
									<i>*</i>			
Setup Hrs.												
Cycle Time												
- /:												
Pcs/Hr					_							
	12											
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
Notes / II	noti detions	1 Maintenand		Date Part		Approved	Mtrl	Rev				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Inspector Notes		
		3 Setup 4 FAIR										
		5 Training										
SECONDARY BRODUCTIO		6 Meeting			2105	DACE 1				40/45/45		