Part No.		703-5-1/4-1/2		Component		703-5-1/4			control devices, LLC		
Order No.		395519		Heat Lot #							
Order Qty		4		W/O # from Box		N/A					1
DESIGNATION OF THE PROPERTY OF THE				OPERATION 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	Scrap	Scrap
- Ividen ivo.			11001113.	rotarres.	cuiii. Totai	time	code		Notes	Scrap	Code
Stroppill	1/4/16	P.6.	l		4						
Setup Hrs.									Longit		
								\vee	0000		
Cycle Time											
									110	_	
								,	10/14		
Pcs/Hr				_					1/0		
									165	0/	
									9.	D	
ROUTING:		***									
	A CLEAR SHAN			OPERATION 2			基位是 不是 19		THRU-		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
				**************************************		time		***************************************	F		Code
Setup Hrs.						12.		9.			
									10		
						1930					
Cycle Time											
Pcs/Hr				_							
ROUTING:											
A PALLAND		非性性的是一种形		OPERATIO	N 3				THRU	-PUT/8HRS	
Mach No. Date		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Setup His.											
		-									
Cycle Time								-			
cycle Tillle											
				-							
Pcs/Hr											
. 65, 111						-					
ŀ								it it			
ROUTING:											L
The second second	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling		Submitted	TX	Yes / No	Check	Letter			
		3 Setup 4 FAIR		1-4-16	102	1523		A	DIT (# 18		
		5 Training					-				
SECONDARY PRODUCTION		6 Meeting			DACE						