


Part No.	SB7550-10	Component	SB7550-20	
Order No.	388014	Heat Lot #		
Order Qty	198	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
LATHE 0467 <i>Chamfer</i>	11-11-15	JT	.1	1	1					
Setup Hrs.	11-11-15	SB	1.5	125	126			0.5 meeting 0.5 Setup move to 567		
<i>0.2</i> <i>0.5</i> Cycle Time										
24sec										
Pcs/Hr										
120										

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
<del>11-11-15</del>	<del>11-11-15</del>	<del>SB</del>	<del>1</del>	<del>125</del>		<del>12</del>	<del>5</del>		<del>1</del>	<del>1</del>	
Setup Hrs.											
<del>8</del>											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11-11-15	2p	YES	✓	D	DT	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								