


Part No.	IL10005-20	Component	A09001-0056	
Order No.	387585	Heat Lot #		
Order Qty	600	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	11-13-15	JO		1		5	3	Setup in progress		
	11-13-15	BA	7.0	45	46	1	3			
Setup Hrs.	11-14-15	HVD	5.0	40	86					
	11/16/15	BO	8	55	141					
	11/16/15	JO	8	59	200					
Cycle Time	11/16/15	BA/W	6.5	51	251					
	11/17/15	BO	6.5	53	304					
7	11-17-15	JO	6.5	51	355					
Pcs/Hr	11-17-15	BA	8.0	60	415					
7	11/16/15	BO	.01	1						

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	11-13-15	3:40 PM	YES	✓	F	WRB		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								