	Date  (1/24  1/24  1/-25  1/-25-15  1//25-15  1/2-1-15  1/2-3-15  1/2-4-15	Emp. Name  T.W.J.  E.B.  T.W.J.  E.B.  E.B.  T.W.J.  E.B.  E.B.  T.W.J.  Emp. Name	Prod Hrs.  15 15 15 15 15 15 15 15 17 16 17 17 17 17 17 17 17 17 17 17 17 17 17	Heim W/O # W/O # OPERATION Total Pcs.  3	Cum. Total  3 363 4/42 692 1/85 1706 1806 1921 1950 2260	379 Down time	Down time code	,5 G06	Notes  Notes	THRU-	PUT/8HRS Scrap	Scrap Code
Order  Mach No.  6469  Setup Hrs.  Cycle Time  A350  Pcs/Hr  ROUTING:	Date  1/34  1/24  1/-25  1/-25  1/-25-15  1/30/15  12-1-15  12-3-15  12-4	TW.J.  F.B.  JM.  F.B.  E.B.  F.B.  F.B.	15 1,25 1,5 1 1 1,5 1,5 1,5	W/O # OPERATIO  Total Pcs.  3 360 79 250 69 923 521 100 115 29 310  OPERATIO	From Box N 1 Cum. Total 3 363 442 692 762 1185 1706 1806 1921 1950 2260	Down	Down time	SGOS	Notes		Scrap	Code
Mach No.  6469  Setup Hrs.  Cycle Time  Pcs/Hr  ROUTING:	Date (1/24 11/24 11/24 11-25 11/30/15 12-1-15 12-3-15 12-4-5	TW.J.  F.B.  JM.  F.B.  E.B.  F.B.  F.B.	15 1,25 1,5 1 1 1,5 1,5 1,5	OPERATIO Total Pcs.  3 360 79 250 69 923 521 100 115 29 310 OPERATIO	Cum. Total  3 3/3 4/4/2 692 762 1/85 1706 1806 1921 1950 2260			SGOS			Scrap	Code
Setup Hrs. / Social Setup Hrs. / Social Setup Hrs. / Social Setup Hrs. / Pcs/Hr ROUTING:	1/24 11/24 11-25 11-25 11/30/15 12-1-15 12-3-15 12-415	TW.J.  F.B.  JM.  F.B.  E.B.  F.B.  F.B.	15 1,25 1,5 1 1 1,5 1,5 1,5	Total Pcs.  3 360 79 250 69 923 521 100 115 29 310  OPERATIO	Cum. Total  3 363 4/42 692 1/85 1706 1806 1921 1950 2260			SGOSS			Scrap	Code
Setup Hrs. / // Cycle Time / // Pcs/Hr // ROUTING:	11-25 11/30/15 12-1-15 12-3-15 12-3-15 12-415	E.B. E.B. E.B. E.B. E.B.	1.5 1.5 1.4 65	360 79 250 69 923 521 100 115 29 310	692 762 1/85 1706 1806 1921 1950 2260			SGOS	to la la Ph	0	0	Toosma
Setup Hrs. / // Cycle Time / // Pcs/Hr  ROUTING:	11-25 11/30/15 12-1-15 12-3-15 12-3-15 12-415	E.B.  J.W.J.  E.B.  E.B.  ST	1.5 1.5 1.4 65	250 69 923 521 100 115 29 310	692 762 1/85 1706 1806 1921 1950 2260			5606	to lath	0	0	Twsma
Cycle Time // H35C // Pcs/Hr ROUTING:	11-25 11/30/15 12-1-15 12-3-15 12-3-15 12-415	E.B.  J.W.J.  E.B.  E.B.  ST	1.5 1.5 1.4 65	69 923 521 100 115 29 310	692 762 1185 1706 1806 1921 1950 2260			SGOS	to la la la	0		Twismo
Pcs/Hr ROUTING:	11/30/15 12-1-15 12-3-15 12-3-15 12-415	I.W.J. E.B. E.R. 5T	1.5 1.5 1.4 65	923 521 100 115 29 30	1185 1706 1806 1921 1950 2260			SGOS	to lath	0	50	Toosmo
Pcs/Hr  ROUTING:	11/30/15 12-1-15 12-3-15 12-3-15 12-415	E.B. E.B. 5 T OH Emp. Name	1.5 1.5 1.4 65	521 /00 /15 29 310	1806 1921 1950 2260			5605	to lath	0	50	Toosmo
Pcs/Hr ROUTING:	12-3-15 12-3-15 12-415	E.B.	1.5	115 29 310 OPERATIO	1806 1921 1950 2260	2		SGOS	10/19h	0		
ROUTING:	12-3-15 12-3-15 12-415	E.B.	45	115 29 310 OPERATIO	1921			SGOS	to lathe	0		
ROUTING:	12415	1.7	45	310 OPERATIO	2260			SGOS	to lith	0		
Mach No.		1.7		OPERATIO				,5 Gos	lo lath	0		
Mach No.	Date	1.7	Prod Hrs.		N 2							
1	Date	1.7	Prod Hrs.	MARION CONTRACTOR	The state of the s					THRU-	PUT/8HRS	
0469 1	12/7/15	7 7		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
1011	11/07/12	T.W.J.	115	108	2440			(	11 2 11 2			_
Setup Hrs. /	2/8/15	Tiw. J.	6,5	305	2948				-		8	7_
_	3/14/15	T.W.J.	1,5	51	2999						0	
1.	2/15/15	Tion.	6.0	272	3271							
Cycle Time	2/16/15	NK	8	543	3814							- 0
16	2/24/15	NK	2.30	179	3868						2	33
Pcs/Hr /	-19-16	37	13	3	4050			2-300			2	3
1	-29-16	MH	3.5	230	4230				28		1	
ROUTING:	12/16	DY	60		4820							
ROUTING:		bush e	at Pack	OPERATIO	N 3	N-1 (5-10)	<b>多位款</b> 基			THRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	1-2-16	MH	470	+ 1	5590							
Setup Hrs.	2/3/16	02	5	551	9141			0	1			
etap ilioi			( )	1			70	Re		1		
			11-1-11	Q.			0	(	( John)	10/	110	
Cycle Time			D,	NO 1		* 10			. Do	1	10	
-			19	V-100	5				1	A	25	
Pcs/Hr			di	Who a	$X^{\setminus J}$					7	)	
			U	100								
201121112				10						6	3 ]	
Notes / Inst	tructions	Down T	ime Codes	1			irst Part Ins	nection	Record			
110163 / 11131	L'ACTIONS	1 Maintenanc		Date Part		Approved	Mtrl Mtrl	Rev			70	
	1	2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup		11-24.15	7:15A-	VES	OK	1)	SX QA	3		
		4 FAIR 5 Training		1.29-14	1:30~	465	1		BIT	9		
		6 Meeting			- 1	1		13/02				