Part No.		1104-8-3/8-7/8		Component		1104-08-3/8			control devices, LLC			
Order No.		402613		Heat Lot #					devices, LLC			
Order Qty		2		W/O # from Box					1			
				OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP Drul	3-1-16	DS	5		2							
Setup Hrs.								*				
10 nin						-				110		
Cycle Time			_	72-	011	1			0	14		
$\gamma$		(	10	1)	Oa				3.00	7		
Des /Un									9			
Pcs/Hr												
											0	
ROUTING:		_						-			0	
										PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THICH	Scrap	Scrap Code
									Hally.			
Setup Hrs.			77									
occup mo.												
										-		
Cycle Time												
oyele illie				W .								
										-+		
Pcs/Hr				_								
									- With	-		
ROUTING:												
National Services	Market St.			OPERATIO	N 3					THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.											6	
Cycle Time		2										
Pcs/Hr												
							1.0					
ROUTING:												
Notes / Ir	nstructions	Down Ti	me Codes			Fi	irst Part In	spection	Record			
		1 Maintenance	2	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	W <sup>6</sup> )	Yes / No	Check	Letter	VANDA ( 100 PRESIDE)			
		4 FAIR										
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY	PRODUCTION				PAGE 1			-			Test Form	0/45/45