8 Part No.		5-3-10		Component		5-3-D-BLNK			CD control devices, LLC				
Order No.		393455		Heat Lot #						622	device	es, LLC	
Order Qty		200		W/O # from Box		393023			CO			CO	
				OPERATIO	N 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
09	1-21-16	06	645	69	57						2	M	
Setup Hrs.	1-22-16	es	2/	35	161								
	2-10-16	06	6.5	46	207				1				
5 MIN	2-10-16	DG	8	65	272		0						
Cycle Time						1	W	- 0					
5m								26	0	1.0		у	
Pcs/Hr		4					(4	1	10	W			
1							W.		21/2		2		
POLITING				CANE	DIACT / DDIC	UT DID / DE	A		of 5"		0		
ROUTING:					SANDBLAST / BRIGHT DIP / OPERATION 2			EAM / MS PACK			THRU-PUT/8HRS		
Mach No. Date		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	тико	Scrap	Scrap Code	
						time						code	
Setup Hrs.													
			×										
Cycle Time													
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0													
Pcs/Hr													
ROUTING:							I						
网络原始表				OPERATIO	N 3	學和認為效				THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
Setup ins.													
Cycle Time													
5 /11													
Pcs/Hr													
ROUTING:													
	nstructions	Down T	ime Codes			E	irst Part In	spection	Record				
		1 Maintenanc	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	3	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>			3.75	Yes / No	Check	Letter					
		4 FAIR		1-21-16	4:50 PM	123		A	WRB				
		<ul><li>5 Training</li><li>6 Meeting</li></ul>											
SECONDARY	/ PRODUCTIO				PAGE :	l					Test Form	10/15/15	