		lachine Count (PCS)	fficiency	otal Planned Pcs	EIIICI	1					-														14	10/120	16	27	4.4	- Control		Date	order Qty	order No.		art No.	-	Work O
	i.	(PCS)	- 03 - 03 - 04 - 04	CS.	Efficiency :			2						1 477 April			-			-				1	24 5/0	1	m		03 2786	1777 377 111111111111111111111111111111	Name #	-	. 50	328/	1 17	B324		
Material Di	Difference in Parts	Estimated	Total Scrap Pcs	Total Counted Pcs	Final Pa	2 2 2 mm	0		1										***	n s					0 43	+				Sugar Simingad	Hours	Prod.	00 8/1	160		622		ction Reco
Material Difference LBS.	in Parts	Estimated Short Parts	Pcs	ted Pcs	Final Part and Material Calculation	10 To	0 0		-				1		1									+	1					[m	Hours Loads		V 3	OTY CHANGE IN SI	ADDED WIO #		L	3
	in the second				Calculation	0.0	000						1									1			720				70	1970	ds Today		Actual	Standard		Planned Pcs/Hr	Rev Letter	
5	4	ω	2	حا	Code	7		1											÷										•		(a, 3)	Planned		Δ.	CYCLE TIMES	Pcs/Hr	ter	
Units/ S/U		Setup Idle	Tooling	Maintenance	Description	otal Down Time on	0 0	0	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0.	0	0	0	0	0	0	Total						I	
Tooling/				ice		ne on Page	c	0	0	0	0	0	0	0	0	0		0	0	0	0		0	0	0	0	0	0	0	0	Due Pcs	Balance	Verlies					_
0	0	0	0	0	Hours	0.	0	0	0	0	0	0	0 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	5 0	>	٧	Plan	Component	Wgt/Pc	Load	Bars per	Wgt/Bar	
	5-6-14	4-2-14	Submitted	Date Part																										Ben F 's S	Pcs/Day I	_	onent					
	1:30	78m	Day	Time Of																											Efficiency	ov Mach	1224	Pcs/Bar	Loads	Remaining	Total Bars	
	UR)	くまり	Yes / No	Approved	Fin																										Heat Lot No.	Material	-211				×	
	7	1	Check	Material	First Part Inspection Record	0					1						1	1						3		1			3		Down COD	Mach w	94 9			Loads	Total	
	B	本	Inspector		tion Record	0								*	4									64	Ø.				0		Pcs.			opecial NO	2		Setu	
G	60m	603				Page					and the second s			No.	The state of the s		Section of the second section of					1900			- 1	142010		4	N. A. A. T.	JAN MASSIV	Notes		5 (4) 1 (4) 1 (4)	Special Notes / Histructions	Setup %	The second secon	Setup Actual Hrs	The state of the s