

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

HYDROMAT / ACME / 2ND OPS

Wgt/Bar

Bars per Load

Wgt/Pc

Component

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

ADDED W/O #

QTY CHANGE INSDATE

Verified

Material

Material

Material

Material

Material

Material

Material

Material

Material

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Material

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

Prod. Hours

Setup Hours

Total Pcs

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Efficiency

Total Planned Pcs

Efficiency

Machine Count (PCS)

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Total Down Time on Page

Code

Description

Hours

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/Units/S/U

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

First Part Inspection Record

Page 1