

Control Devices LLC / Work Order Production Record

Part No.	SB7501-10
Order No.	364867
Order Qty	1000

Rev Letter	E
Component	SB7501-20

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	467 Chamfer					0	0	STD CYCLE TIME								0	#DIV/0!
3-18-15	JT	3.5		402		0	0	0	0								
3-19	JT	3		600		0	0	0	0								
	See SB7501-10					0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	456 1104					0	STD CYCLE TIME									0	#DIV/0!
3-20	JT	4		1002		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	473 41025					0	STD CYCLE TIME									0	#DIV/0!
3-20	JT	4		512		0	0	0	0								
3-21	JT	3.5		488		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	3-18-15	2 PM	YES	DH	Chamfer
Total Scrapped	0	2	Tooling	0	3-20-15	9:20 AM	YES	SA	2420 x 1
3rd Operation Count	0	3	Setup Idle	0	3-20-15	9:30 AM	YES	SA	3750 x 4
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								