

Control Devices LLC / Work Order Production Record

Part No.	10467-19
Order No.	359044
Order Qty	500

Rev Letter	
Component	

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

CNC AND MILL

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
1-21-2015	GK	4.5	1.5	131		0	0	0	0		2	4					
1-22-2015	GK	8	-	236		0	0	0	0		-	-					
1-23-2015	GK	8	-	222		0	0	0	0		-	-					
1-24-2015	GK	1	-	29		0	0	0	0		-	-					
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

HOLD AT CNC

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
1/22		3	1	609		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
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						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	1-21-15	9:00	YES	SR	CP QA 1-sp #03
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								