Part No.		1104-16-1/4-7/8		Component		1104-16-1/4			*	control devices, LLC		
Order No.		401552		Heat Lot #		Muc who is			for	622	J device	es, LLC
Ord	ler Qty		2	W/O #	from Box	In the	3 12	NIS	00 10			¥
				OPERATIO	N 1		TO THE		Day C	THRU	-PUT/8HRS	
Mach No.		Emp. Name	2.100.000	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	2-23-4	CS	10		2							
Setup Hrs.						5		1				
				'	0	D-0	a	1				
				_	 				1111			
Cycle Time												
				M	da	how	h	1				
Pcs/Hr				1, 1	MA V	41010	A W					
1 03/111						<u> </u>	J	ļ				
ROUTING:												
				OPERATIO	N 2	阿尔曼的第三人称单			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
									18			
Setup Hrs.												
Setup ilis,		-										
									me'-			
Cycle Time												
cycle time												
Pcs/Hr												
												1
ROUTING:												
9665				OPERATIO	N 3			10 E 0 (1)		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
octup ms.												
Cycle Time										_		
Pcs/Hr												L
ROUTING:		L										<u> </u>
Notes / I	nstructions	Down Ti	me Codes			Fi	irst Part In	spection	Record			
		1 Maintenance	9	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter				
		4 FAIR									-	
		5 Training6 Meeting										
ECONDARY	/ PRODUCTIO			_	DAGE 1							