BRAZING PRODUCTION RECORD

control devices, LLC

Part No.	S506-10-3/16
Order No.	403435
Order Qty	10

Distinguishing Traceability Numbers

Component(s)	Heat Lot/Traceability No(s)
SF506-10-3/16	
CUTU-1-5/8	
BRZ07	
CP14	

Flare Nuts	Six digit no. located on the box label under box quantity.
Brazing Rings	Located on the box label, directly above the word "heat."
Copper Tubing	Located on the spool label, starting with the letter "M."
Flare Tubes	Use their work order number and date on the box label.
Snap Rings	Located on the bag followed by "Lot Number."
Caps/Plugs	Do not require traceability.

Mach. No.	Setup Hrs.	Cycle Time	Pcs./Hr	Thru-put/8hrs	Scrap	Scrap Code

Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes
3/14/16	30 45mw	10pcs	10				

ROUTING:

Special Notes / Instructions

Down Time Codes

1	Maintenance
2	Tooling
3	Setup
4	FAIR
5	Training
6	Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3-14-16	9:40a	YES			SPC CD QA, I, Sp, #03	3.23.16 ⊘

Test Form 1/14/15