Part No.		C5087B21 <b>►0</b> 0		Con	Component		087B21-1	0	CD control devices, LLC		
Order No.		392007		Heat Lot #				. 63	device	es, LLC	
Ord	ler Qty	1	40	W/O	from Box				1		
	er sellere marke		Attalegation	OPERATIO		W. Salah	mysty i ge		THE	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
4WAY 472	12/16/19	NK	130	48					-	321	13
Setup Hrs.	11/1/15	/		10	-	1				7	
.5										att	
Cycle Time			*						( ) ()	X0, 1	anh
,									<del>\</del> \	PINO	She .
Pcs/Hr								1	•	1 400	
r CS/TII			_				-			4	
							-				
ROUTING:											
	AUS SURVEY BY			OPERATION 2			THR			U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
KINGS 0470											
Setup Hrs.				VI VI					4		
Cycle Time											
		60		<del></del>							
Pcs/Hr											
					_						
ROUTING:				00-04-10							
SE WANTER	AND THE RESERVE		Status 188	OPERATIO		Down	Down time		THR	U-PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
cycle Time										+	
					_						
Pcs/Hr										+ -	
w said deside											
ROUTING:											
Notes / Ir	nstructions	Down Ti	ime Codes			F	irst Part Ins	spection	Record		
		1 Maintenance	е	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	SI + (3)	.,5105	
	4	4 FAIR		12-16-15	1:45	YES	V	B	DIT (%)		
		5 Training 6 Meeting					_				
SECONDARY PRODUCTION					PAGE 1						10/15/15