

Part No.	C5038010	ADDED MO. #	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.1733	Mach No.	A3		
Order No.	399815	Standard	6.3	Planned Pcs/Hr	442	Wgt/Bar	21.54	Setup Allowed Hrs.	16	
Order Qty	4,000	Actual		Actual Pcs/Hr		Component	A02002-0024	Pcs./Bar	124	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-8	JK					3	3	Ready for Tooling		
2-10	JK					3	3	3hrs A15		
2-10	AB					3	3	A2 Fair		
2-11	AB					3	3			
2-12	AB	0.5				3	3			
2-12	AB	0.5				3	3			
2-12	AB	0.5	200	200		3	3		25	C-1
2-12	AB	0.5	2500	2700		3	3			
2-13	JK	8	1450	4150		3	3			
<div style="text-align: center;"> <p>2-14-11</p> <p>2-16-11</p> <p>2-18-11</p> <p>2-20-11</p> <p>2-22-11</p> <p>2-24-11</p> <p>2-26-11</p> <p>2-28-11</p> <p>3-1-12</p> <p>3-3-12</p> <p>3-5-12</p> <p>3-7-12</p> <p>3-9-12</p> <p>3-11-12</p> <p>3-13-12</p> <p>3-15-12</p> <p>3-17-12</p> <p>3-19-12</p> <p>3-21-12</p> <p>3-23-12</p> <p>3-25-12</p> <p>3-27-12</p> <p>3-29-12</p> <p>3-31-12</p> <p>4-2-13</p> <p>4-4-13</p> <p>4-6-13</p> <p>4-8-13</p> <p>4-10-13</p> <p>4-12-13</p> <p>4-14-13</p> <p>4-16-13</p> <p>4-18-13</p> <p>4-20-13</p> <p>4-22-13</p> <p>4-24-13</p> <p>4-26-13</p> <p>4-28-13</p> <p>4-30-13</p> <p>5-2-14</p> <p>5-4-14</p> <p>5-6-14</p> <p>5-8-14</p> <p>5-10-14</p> <p>5-12-14</p> <p>5-14-14</p> <p>5-16-14</p> <p>5-18-14</p> <p>5-20-14</p> <p>5-22-14</p> <p>5-24-14</p> <p>5-26-14</p> <p>5-28-14</p> <p>5-30-14</p> <p>5-31-14</p> <p>6-1-15</p> <p>6-2-15</p> <p>6-3-15</p> <p>6-4-15</p> <p>6-5-15</p> <p>6-6-15</p> <p>6-7-15</p> <p>6-8-15</p> <p>6-9-15</p> <p>6-10-15</p> <p>6-11-15</p> <p>6-12-15</p> <p>6-13-15</p> <p>6-14-15</p> <p>6-15-15</p> <p>6-16-15</p> <p>6-17-15</p> <p>6-18-15</p> <p>6-19-15</p> <p>6-20-15</p> <p>6-21-15</p> <p>6-22-15</p> <p>6-23-15</p> <p>6-24-15</p> <p>6-25-15</p> <p>6-26-15</p> <p>6-27-15</p> <p>6-28-15</p> <p>6-29-15</p> <p>6-30-15</p> <p>7-1-16</p> <p>7-2-16</p> <p>7-3-16</p> <p>7-4-16</p> <p>7-5-16</p> <p>7-6-16</p> <p>7-7-16</p> <p>7-8-16</p> <p>7-9-16</p> <p>7-10-16</p> <p>7-11-16</p> <p>7-12-16</p> <p>7-13-16</p> <p>7-14-16</p> <p>7-15-16</p> <p>7-16-16</p> <p>7-17-16</p> <p>7-18-16</p> <p>7-19-16</p> <p>7-20-16</p> <p>7-21-16</p> <p>7-22-16</p> <p>7-23-16</p> <p>7-24-16</p> <p>7-25-16</p> <p>7-26-16</p> <p>7-27-16</p> <p>7-28-16</p> <p>7-29-16</p> <p>7-30-16</p> <p>7-31-16</p> <p>8-1-17</p> <p>8-2-17</p> <p>8-3-17</p> <p>8-4-17</p> <p>8-5-17</p> <p>8-6-17</p> <p>8-7-17</p> <p>8-8-17</p> <p>8-9-17</p> <p>8-10-17</p> <p>8-11-17</p> <p>8-12-17</p> <p>8-13-17</p> <p>8-14-17</p> <p>8-15-17</p> <p>8-16-17</p> <p>8-17-17</p> <p>8-18-17</p> <p>8-19-17</p> <p>8-20-17</p> <p>8-21-17</p> <p>8-22-17</p> <p>8-23-17</p> <p>8-24-17</p> <p>8-25-17</p> <p>8-26-17</p> <p>8-27-17</p> <p>8-28-17</p> <p>8-29-17</p> <p>8-30-17</p> <p>8-31-17</p> <p>9-1-18</p> <p>9-2-18</p> <p>9-3-18</p> <p>9-4-18</p> <p>9-5-18</p> <p>9-6-18</p> <p>9-7-18</p> <p>9-8-18</p> <p>9-9-18</p> <p>9-10-18</p> <p>9-11-18</p> <p>9-12-18</p> <p>9-13-18</p> <p>9-14-18</p> <p>9-15-18</p> <p>9-16-18</p> <p>9-17-18</p> <p>9-18-18</p> <p>9-19-18</p> <p>9-20-18</p> <p>9-21-18</p> <p>9-22-18</p> <p>9-23-18</p> <p>9-24-18</p> <p>9-25-18</p> <p>9-26-18</p> <p>9-27-18</p> <p>9-28-18</p> <p>9-29-18</p> <p>9-30-18</p> <p>9-31-18</p> <p>10-1-19</p> <p>10-2-19</p> <p>10-3-19</p> <p>10-4-19</p> <p>10-5-19</p> <p>10-6-19</p> <p>10-7-19</p> <p>10-8-19</p> <p>10-9-19</p> <p>10-10-19</p> <p>10-11-19</p> <p>10-12-19</p> <p>10-13-19</p> <p>10-14-19</p> <p>10-15-19</p> <p>10-16-19</p> <p>10-17-19</p> <p>10-18-19</p> <p>10-19-19</p> <p>10-20-19</p> <p>10-21-19</p> <p>10-22-19</p> <p>10-23-19</p> <p>10-24-19</p> <p>10-25-19</p> <p>10-26-19</p> <p>10-27-19</p> <p>10-28-19</p> <p>10-29-19</p> <p>10-30-19</p> <p>10-31-19</p> <p>11-1-20</p> <p>11-2-20</p> <p>11-3-20</p> <p>11-4-20</p> <p>11-5-20</p> <p>11-6-20</p> <p>11-7-20</p> <p>11-8-20</p> <p>11-9-20</p> <p>11-10-20</p> <p>11-11-20</p> <p>11-12-20</p> <p>11-13-20</p> <p>11-14-20</p> <p>11-15-20</p> <p>11-16-20</p> <p>11-17-20</p> <p>11-18-20</p> <p>11-19-20</p> <p>11-20-20</p> <p>11-21-20</p> <p>11-22-20</p> <p>11-23-20</p> <p>11-24-20</p> <p>11-25-20</p> <p>11-26-20</p> <p>11-27-20</p> <p>11-28-20</p> <p>11-29-20</p> <p>11-30-20</p> <p>11-31-20</p> <p>12-1-21</p> <p>12-2-21</p> <p>12-3-21</p> <p>12-4-21</p> <p>12-5-21</p> <p>12-6-21</p> <p>12-7-21</p> <p>12-8-21</p> <p>12-9-21</p> <p>12-10-21</p> <p>12-11-21</p> <p>12-12-21</p> <p>12-13-21</p> <p>12-14-21</p> <p>12-15-21</p> <p>12-16-21</p> <p>12-17-21</p> <p>12-18-21</p> <p>12-19-21</p> <p>12-20-21</p> <p>12-21-21</p> <p>12-22-21</p> <p>12-23-21</p> <p>12-24-21</p> <p>12-25-21</p> <p>12-26-21</p> <p>12-27-21</p> <p>12-28-21</p> <p>12-29-21</p> <p>12-30-21</p> <p>12-31-21</p> </div>										
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.					



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection
Record

Date Part
Submitted

Time of Day

Approved
Yes/No

Mtrl
Check

Rev
Letter

Inspector

Notes