PRODUCTION BECORD	Π Ω Ω	t con		100	this												3	2.0	2	2-1	2-2	22	24	3-1-12	27-4	1221	CUMUI	Date	Order Qty	Order No.	Part No.
BECOBE			control																Se la constant de la	the	De to	420	M	X P	i K	ST.	CUMULATIVE TOTAL FROM PREV. PAGE	Emp. Name	10,000	3987	CY3006
		From Loads :		TOTAL P														W	-	201	Q.	D.	R		57		AL FROM P	Prod. Hours	00	133	140
		PORTS & BROI Pcs/Bar x Total	Specia	TOTAL PCS. PRODUCED														0744	0167	OLH'A	1	2,235	2			)	REV. PAGE	Total Pcs		OTY CHANGE INLS/DATE	ADDED W/O #
- 10		FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	Special Notes / Instructions	:D										\				15,648	11/5	6,705	)	2,135						Cum. Total	Actual	Standard 10.9	CYCLE TIMES
		ieces															7				11 (1	648183			1100			Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr	Thru-Put/8Hrs
Fir	est Part Re	ecord	A					32								•	_	7						2	26	-	4				0
Claring Co.	70	16 2				-					1		1				)		2	)			1	4		U	3	Down Time Code	Component	Wgt/Bar	Wgt/Pc.
		:15 XES	Time of Day Approved Mtrl Yes/No Check	distribution to property of the	_2							8					5		J-JANG JX	7		Stocked u					TOTAL SCRAP	e e	1 A06101-001	4.45	0.0052
			Rev II	TOTAL				7	2	(4			1	5				\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	40.0	26		OAFTER "					TOTAL SCRAP PCS. FROM PREV. PAGE	Notes	6 - Meeting	3 - Setup 4 - FAIR	1 - Maintenance 2 - Tooling
		Stainless		TOTAL SCRAP PCS.				SU					P	_	1				ones			Land					PAGE			Setup Allowed Hrs.	100
	1	Essa Steel	Notes				1													269 A.Z								Scrap / Scrap Pcs. Code	Pcs./Bar 894	wed Hrs.	Mach No. 0-3