


Part No. <u>1102-13-5/6</u>		Component <u>1102-A BCL</u>			
Order No. <u>402040</u>		Heat Lot #			
Order Qty <u>6</u>		W/O # from Box <u>397116</u>			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
<u>8</u>	<u>2-25-16</u>	<u>DB</u>	<u>1</u>		<u>6</u>					
Setup Hrs.										
<u>7m</u>										
Cycle Time										
<u>8m</u>								<u>503</u>		
Pcs/Hr								<u>0CT</u>		
<u>7</u>								<u>8-1-14</u>		
								<u>8-55</u>		

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes