

## Control Devices LLC / WORK ORDER PRODUCTION RECORD

Part No.	5FS007
Order No.	851902
Order Qty	1000

Rev Letter	J
Component	5FS001-10

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
10/30	NK	4		400		0	0	0	0								
11/5	NK	5		500		0	0	0	0								
11/6	NK	4.5		470		0	0	0	0								
11/20	NK	5.5		600		0	0	0	0								
11/21	NK	5		500		0	0	0	0								
11/22	NK	4.5		445		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
10/30	2H	4		400		0	0	0	0								
11/5	2H	5		500		0	0	0	0								
11/6	2H	4.5		470		0	0	0	0								
11/20	2H	5.5		600		0	0	0	0								
11/21	2H	5		500		0	0	0	0								
11/22	2H	4.5		445		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Scrapped	0	1	Maintenance	0					
3rd Operation Count	0	2	Tooling	0					
2nd Operation Count	0	3	Setup Idle	0					
1st Operation Count	0	4	Other	0					