


Part No.	R433-12	Component	A02001-0010	
Order No.	391806	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD	11-30-15	JW	1	50	50					
Setup Hrs.										
5										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
462 i hole	12/1/15	JT	.75	50						
Setup Hrs.										
.4										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11-30-15	2:15	YES*	✓	C		Align ⊕ of X-hole
3 Setup								✓ B4-run
4 FAIR								
5 Training								
6 Meeting								