

Part No.	1104-13-14	Component	1104-H
Order No.	404839	Heat Lot #	
Order Qty	35	W/O # from Box	401394



OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-18-16	CS	2		13				2	22
	3-18-16	DG	9	25	38					
Setup Hrs.										
8m										
Cycle Time										
15m										
Pcs/Hr										
A									2	

ROUTING:

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes/Instructions	Down Time Codes	First Part Inspection Record					
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector
2 Tooling		3-18-16	4:15 PM	Yes	✓	B	WRB
3 Setup							
4 FAIR							
5 Training							
6 Meeting							

CONDARY PRODUCTION RECORD