Part No. Order No. Order Qty		R43	R436-12		Component		A02001-0012				contr	ol .
		393133		Heat Lot #		20hart			control devices, LLC			
		_	100		W/O # from Box		- OUD OUT			N.		
第4条	All Death Sept	100085508	MAN NAME OF	OPERATIO				# NV 1-27	Part Ph	THRU-PU	T/8HRS	
Mach No.	Date	Emp. Name	120	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CAGE DIE HEAD	12/14/15	TIWIN.	1.45	127	127							
Setup Hrs.											6.	
Cools Times												
Cycle Time			3					,	- E			
Pcs/Hr												
					*		te					
ROUTING:				OPERATIO	NI 2	*15716/52					_/	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PU	Scrap	Scrap Code
0462 RF-W8RK	12/14/15	T.W.J.	A3.15	125	125	478						Couc
Setup Hrs.												
		1							16			
Cycle Time							10	2	6			
Pcs/Hr					_		1	5	,			
-											R	
ROUTING:			/	ODEDATIO	N.O.							24.0
Mach No.	1ach No. Date		Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Total		Down time code		Notes		Crap	Scrap Code
8	×					time			5\$			
Setup Hrs.												
Cycle Time												
Pcs/Hr												
					<u> </u>			20				
ROUTING:	etwict's											
Notes / Ir	nstructions	Down T Maintenance	ime Codes	Date Part		Approved	irst Part In: Mtrl		Record			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR		12-141	8:30	YEST	/	-	DH	2NO S	UB TH	(6)
		5 Training		-		**		-	(-
ECONDARY	PRODUCTIO				PAGE 1					T	est Form 1	10/15/15