# Control Devices LLC
## Work Order Production Record

| | |
|---|---|
| Part No. | SW1050-20 to -40 |
| Order No. | 321177 |
| Order Qty | |

| | |
|---|---|
| Machine No. | 23 |
| Rev Letter | C |
| Planned Pcs/Hr | |
| Remaining Loads | #DIV/0! |

| | | | |
|---|---|---|---|
| Wgt/Bar | | Total Bars | #DIV/0! |
| Bars/Load | | Total Loads | #DIV/0! |
| Wgt/Pc | | Pcs/Bar | #DIV/0! |
| Component | 5001050-20 | | |

| | |
|---|---|
| Setup Allowed Hrs. | |
| Setup Actual Hrs. | 0 |
| Setup % | ##### |

| Date | Emp. Name | Clock # | Prod. Hours | Setup Hours | Total Pcs | Pieces Today (bars) | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | Material Heat Lot No. | Mach Down Time | CODE | Scrap Pcs. | Notes |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | beginning balance | | | | | | 0 | 0 | | | | | | | | |
| 1/27 | DM | 1131 | | 1/4 | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | (1) Chamfer |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | 0 | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| 1/27 | " | " | | " | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | 0 | (2) .375 Drill - 1pl. |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| 1/27 | 4 | " | 2 | " | 180 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | 3 .600 4place |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | | | | | |
| | | | 0 | 0 | 0 | 0 | | | | | | | | 0 | | 0 | Page 1 |

| Barstock Efficiency | |
|---|---|
| Total Planned Pcs | 0 |
| BarStock Efficiency | #DIV/0! |
| Total Barstock Pcs | 0 |

| Actual Efficiency | |
|---|---|
| Total Counted Pcs | |
| Actual Efficiency | #DIV/0! |

| Down Time Codes | | Total Hours |
|---|---|---|
| 1 | Maintenance | 0 |
| 2 | Tooling | 0 |
| 3 | Setup Idle | 0 |
| 4 | Other | 0 |
| 5 | ?????? | 0 |

## First Part Inspection Record

| Date Part Submitted | Time Of Day | Approved Yes / No | Material Check | Inspector | Notes |
|---|---|---|---|---|---|
| 1-27-14 | 6:45 | YES | ✓ | DH | (Cham x1) CD QA Insp #09 |
| 1-27-14 | 6:55 | YES | ✓ | DH | (CH x1) CD QA Insp #09 |
| | | | | | |