


Part No.	7-4-15	Component	7-4-G-BLNK		
Order No.	396552	Heat Lot #			
Order Qty	1	W/O # from Box	379976		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	1-11-16	DG	1		6				1	11
	1-12-16	C.S.	8	36	42					
Setup Hrs.	1-12-16	DG	8	37	79					
6 MINS										
Cycle Time										
15 MIN										
Pcs/Hr										
4										

\$3.18  
1-19-16  
SS

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
ROUTING:									
ROUTING:									
ROUTING:									

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-11-16	9:45	✓	✓	B	AC	