


Part No.	SB7501-10	Component	SB7501-20	
Order No.	393627	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
1/68	12/10/15	JT	2	4							
Setup Hrs.	12-10-15	JN	3	174	233	1	11		7	92	
3											
Cycle Time											
Pcs/Hr											

2-22-14  
5.5

\$9.92  
Scrap processed  
12-24-15

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-10-15	2:30pm	YES	✓	E	DH	
2 Tooling		1-25-16	9A	YES	✓	E	DH	Cham x 1
3 Setup								
4 FAIR								
5 Training								
6 Meeting								