Control Devices LLC
Work Order Production Record

Machine No.	CNC
Rev Letter	2
Part No.	99390
Order No.	31512
ADDED W/O #	
Order Qty	10,000
QTY CHANGE INLS/DATE	
Planned Pcs/Hr	
CYCLE TIMES	
Standard	
Actual	
Verified	

DAVENPORT / B&S BAR FEED

Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	7939010		

Total Loads	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
7/23/14	Twin	2770	7	—	—	1100		0	0	0							
7/24/14	Twin	2772	8	—	—	1100		0	0	0					9	11	
								0	0	0							
								0	0	0							
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								0	0	0							
			0	0	0	0	0	0	0	0				0		0	Page 1

Already Scrapped

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Short Parts	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
7-22-14	1:45pm	YES	OK	SR	