



150PCS

Part No.	P7575B71	ADDED WIND #		CYCLE TIMES	Thru-Put/8Hrs	1848	Wgt/Pc.	1.1499	Mach No.	L1
Order No.	392372	QTY CHANGE IN DATE		Standard	Planned Pcs/Hr	231	Wgt/Bar	53.99	Setup Allowed Hrs.	
Order Qty	5,000	Actual	14,11	Actual Pcs/Hr	Component	A02032-0038	DOWN TIME CODES		Pcs./Bar	47
							1 - Maintenance		Scrap Pcs.	Scrap Code
							2 - Tooling			
							3 - Setup			
							4 - FAIR			
							5 - Training			
							6 - Meeting			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		
12/18/15	TC	0	0	0		4	3	1/2 day vac		
12/22	TC	0	0	0		4	3	need final horizontal adjustments then re-align		
12/22	TC	0	0	0		8	3	needs FAIR		
12/23/15	Bowl	325	540	540	344214	4.75	4	FAIR, made adjustments	56	11
12/24	TC	7	1430	2815		2	2	clean up for inventory	0	0
12/29	WE	7	315	2950		1	2	Down @ end of shift for threading unit. Part chute.		
12/29/15	BW	7	680	3630		1	2	Part chute - feeding		
12/30	WE	8	660	4290		1.5	1	Let on L3 + change motor + pulley on sh 13.		
12/30	Bowl	5	300	5090				Job cut.		
TOTAL PCS PRODUCED										
TOTAL SCRAP PCS.										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
12-13-15	6:45 p	Y	Y	D	TC					

