


Part No.	703-12-3/16-1/2	Component	703-12-3/16							
Order No.	399594	Heat Lot #								
Order Qty	25	W/O # from Box								
OPERATION 1						THRU-PUT/8HRS		144		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Step Drill	2/16/16	P6.	1		25			Job out		
Setup Hrs.										
11 MIN										
Cycle Time										
2 min										
Pcs/Hr										
18										
ROUTING:						SANDBLAST / BRIGHT DIP / REAM / MS PACK				
OPERATION 2						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 3						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes