


Part No.	VRGSS12505	Component	A06201-0032	
Order No.	401185	Heat Lot #	NA	
Order Qty	50	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	232
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H3 MYANO CNC BAR	2-20-16	JB	3	68		3	2 1/2	edited program for SS Job out HWP	2	11	
Setup Hrs.											
2 1/2											
Cycle Time											
1m 52s											
Pcs/Hr											
29											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2/20/16	7AM	YES	✓	A	AT	