


Part No.	SF405-3-1/4-1/2	Component		SF405-3-1/4						
Order No.	404358	Heat Lot #								
Order Qty	25	W/O # from Box		404358						

OPERATION 1										THRU-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
STEPDRILL	3-15-16	DG	30m		25						
Setup Hrs.											
1											
Cycle Time											
60 SEC											
Pcs/Hr											
54											

3-29-16
3:55

JOB
OUT

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OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
6 Meeting									