Part No.		SF405-3-1/4-1/2		Component		SF405-3-1/4				Ø1 9] contr device	ol
Order No.		398258		Heat Lot #					1	OH A	device	es, LLC
Order Qty		15		W/O # from Box OPERATION 1						-		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU	-PUT/8HRS Scrap	432 Scrap Code
STEPDRILL	1/26/16	P.6.	1		13			-		1		
Setup Hrs.								\supset	000	1	***	
1						1						
Cycle Time						1			0	10		
60 SEC									200	U		
Pcs/Hr									8.5	2		
54											A	
ROUTING:				8							10	Ψ.
				OPERATION 2		Down Down time				THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.									4.534.00a.0a.		is .	
Cycle Time												
Pcs/Hr												
ROUTING:				OPERATIO	N 3	5-40 (F-98-170)		10.515		TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		I IIKO-	Scrap	Scrap Code
Setup Hrs.												
Setup Hrs.												
Cycle Time												
Pcs/Hr								2				
ROUTING:	estructions	Dawn T	ima Cadas	T		-						
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part		First Part Inspe Approved Mtrl		Rev			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter Inspector			Notes	
		4 FAIR										
		5 Training 6 Meeting										
SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/1										10/15/15		