


Part No.	IM10010	Component	IM10010-10	
Order No.	388979	Heat Lot #		
Order Qty	2021	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
476	12-2-15	ST	.5	7						
	" "	ST	6	243	250	1.75	1+3			
Setup Hrs.	12-2-15	JW	2.5	451	701				0	
.5	12-3-15	E.B.	6	325	1,026					
	12-3-15	NK	8	795	1,821				1	5
Cycle Time	12-4-15	E.B.	1	65	1,886					
	12-4-15	NK	1,30	141	2,027				1	14
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		2 Tooling		12-2-15	8A	yes	✓	A	DA	NPT x 7	
		3 Setup									
		4 FAIR									
		5 Training									
		6 Meeting									