

Control Devices LLC / Work Order Production Record			
Part No.	P-5075001	Rev Letter	F
Order No.	381880	Component	P5075001
Order Qty	30		
			Heat Lot # or Box W/O #'s Found on Label

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	470					0	0	STD CYCLE TIME								0	#DIV/0!
8/28/15	ST		.4	2		0	0	0	0				1				
8-28	ST	.75		38		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17							0	STD CYCLE TIME							0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Machine #							0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8/29/15	9:15	YES	BIT	CD 24 hrs #09
Total Scrapped	0	2	Tooling	0					
Hard Operation Count	0	3	Setup Idle	0					
Soft Operation Count	0	4	Other	0					
Test Operation Count	0								

Test 4/29/15