


Part No.	SF5-3-4	Component	SF5-3-B-BLNK	 <i>no parts</i>
Order No.	403532	Heat Lot #		
Order Qty	20	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

112

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	3-8-16	DG	115		26	7m	3		1	22
Setup Hrs.										
7m										
Cycle Time										
4m										
Pcs/Hr										
14										

SOB  
 029  
 \$0.22  
 3-21-14  
 3-21-14  
 1

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes