Part No.		1104-12-1/4-7/8		Component		1104-12-1/4			control devices, LLC			
Order No.		402273		Heat Lot #					684	device	es, LLC	
Order Qty		2		W/O # from Box								Oli
			SEARIE AND	OPERATIO	N 1					THRU	-PUT/8HRS	The second named in column 2 is not a se
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
SiDe	2										6	
Hole	3-1-16	05	.10		2							
Setup Hrs.				_				, ,	WASS			
14 =					1		1			-		
10 min					$\cap I$	1-5	5/1					
Cycle Time					01		771					
0								11	^	110		
2 min									()-	14		
Pcs/Hr									20			
24									255	)	0	
DOUTING											10	
ROUTING:  OPERATION 2  THRU-PUT/											-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
									74			
						310-21						
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
THE CALL DO NOT				OPERATIO	N 3	Down	ATTER BOOK			THRU	PUT/8HRS	Caraa
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
•					**							
Cycle Time												
				×								
Pcs/Hr												
232344 1000												
ROUTING:							L					
THE RESERVE OF THE PERSON NAMED IN	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		Maintenance     Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		Markin Mark
		<b>3</b> Setup										
		4 FAIR 5 Training										
		6 Meeting										