

Part No.	0010-92
Order No.	
Order Qty	625

Rev Letter	R
Component	

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE W/L DATE	
---------------------	--

Special Notes / Instructions
------------------------------

Standard Cycle Time & Setup	Time Verified
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
02/06/15	2H	570	5	150		0	0	0	0								
02/07/15	2H	580	6	180		0	0	0	0								
02/09/15	2H	570	6	180		0	0	0	0								
02/10/15	2H	570	4	100		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
212	2H	6	1	60		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
02/16/15	2H	570	730	610		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours	First Part Inspection Record				
Total Counted Pcs	(from packing)				Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
		1	Maintenance	0	2-4-15	2:30 pm	YES	DA	MILL X2
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0	2-13-15	10:00 AM	YES	SR	1/16" Hole
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

60#  
02/11/15  
03

CP  
BAI-SP  
#03