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|-----------|--------|----------------|-----------|--|
| Part No. | SF1601 | Component | SF1601-10 |  |
| Order No. | 396032 | Heat Lot # | | |
| Order Qty | 300 | W/O # from Box | 395736 | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 4 WAY #472 | 1-12-16 | JN | 1.5 | 2 | | | | | 2 | 11 |
| | 1-12-16 | JN | 3 | 598 | 600 | | | | 2 | |
| Setup Hrs. | 1-13-16 | SM | 0.4 | 227 | 827 | | | | 2 | 11 |
| 1.5 | 1-13-16 | JN | 0.5 | 75 | 902 | | | JOB OUT | 2 | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 1-12-16 | 5:40PM | YES | ✓ | A | WRB | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |