


Part No.	R431-12	Component	A02001-0008	
Order No.	395167	Heat Lot #		
Order Qty	50	W/O # from Box		

Job
004

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUTSAW 0067	12-3	SM	0.25	51	51					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD	12-3	SM	0.25	51	51					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

1-114
55

0

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-30-15	9:15	YES*	✓	F	✓	Adi Thide for * PQC gage - B4 RUN
3 Setup								
4 FAIR								
5 Training								
6 Meeting								