Part No.		SF4-4-2		Component		A02071-0026			control devices, LLC			
Order No.		397322		Heat Lot #						6114	aevice	es, LLC
Order Qty 2500 W/O # from Box 1574484  OPERATION 1  THRU-PUT/8HRS										5/10		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	PUT/8HRS Scrap	Scrap
C2	1-18-16	JB	11	804		11/2	3			-	0	Code
Setup Hrs.	1-19-16	78	10	735	1539	0	-	-			0	
11/2	1-31-16	JB	3.5	737	2276 2542	7	3	(	)dood		0	
Cycle Time				151-					140)	)		
449									11	0		
Pcs/Hr	×							11/	10-11	4		
2374		7 2						F	\$5		0.	
POLITING					70.711						10	
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
												8
Setup Hrs.												
Cycle Time				-								
Cycle Time												
									-			
Pcs/Hr												
DOUTING												
ROUTING:	ALT WELLS			OPERATIO	V 3			et et galuni	Select Co Design	THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time					Scrap
		Emp. Nume	11001113.	Total res.	cum. rotar	time	code	Notes			Scrap	Code
Setup Hrs.												
			a									
Cycle Time						2						
Pcs/Hr												
ROUTING:												
Notes / In	structions	Down Ti	me Codes			E	irst Part Inc	nection	Record			
		1 Maintenance	Maintenance		Time Of Day	First Part Inspection   Approved Mtrl Rev						
23		10.111110		1-18-16		Yes / No	Check	Letter	V 2 1		Notes	
4		FAIR Training		1-13-16	12:45/2	4/2>		B	DH (3)3			
							4	1				
SECONDARY	6 Meeting ECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/15/15											