Control Devices LLC / Work Order Production Record

Part No.	SW1001-10
Order No.	346360
Order Qty	500 PLUS
QTY CHANGE INLS/DATE	

Rev Letter	E
Component	SW1001-20

Heat Lot # or Box W/O #'s Found on Label	

Standard Cycle Time & Setup Time Vertified	
1st Operation	
2nd Operation	
3rd Operation	

Special Notes / Instructions

Chamfer + 1/4 Hole

	Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #		467					0	0	STD CYCLE TIME								0	#DIV/0!
	09/06	NK	2		108		0	0	0	0								
	09/08	NK	7 1/2		504		0	0	0	0				Ø	340100			
							0	0	0	0				Ø	340100			
							0	0	0	0								
1/4 Hole	09/11	NK	3		612		0	0	0	0								
							0	0	0	0				Ø	340100			
							0	0	0	0								
1/4 Hole	09/11	NK	3		216		0	0	0	0								
	09/12	NK	3		396		0	0	0	0				Ø	340100			
							0	0	0	0				Ø NK	340100			
							0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					

Routing:

Machine #							0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
9-6-14	9:45	yes	DH	CE Qa Insp #08