D-	U.S.	4400									- N		
Part No.		1102-16-1/4		Component		1102-A-BLNK			N	(2)	ontr device	ol	
Order No.		404001		Heat Lot #					En	Bol	devic	es, LLC	
Ord	er Qty		20		W/O # from Box OPERATION 1				Control devices, LLC				
NAL N	5				T	Down	Down time			THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code	
8	3-11-16	CS	5.5		19			-					
				_ <	2		, (1					
Setup Hrs.) -	OL	1						
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Cycle Time										1	14		
9 MIN									5	1			
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6											0		
ROUTING:				SANI	DRI AST / BRIG	HT DID / DE	ANA / NAC D	A C V			10		
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap	
						time	code				эсгар	Code	
Setup Hrs.		11-								P			
Cycle Time				-				_					
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Pcs/Hr													
ROUTING:													
AT PER PROPERTY.			OPERATIO	OPERATION 3				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap	
						time						Code	
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Setup Hrs.													
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DOLUTE: 5													
ROUTING:	structions	Day T	ma Cada										
Notes / Instructions		Down Time Codes Maintenance		Date Part	Date Part Approved			st Part Inspection Record					
2		2 Tooling		Submitted	omitted Time Of Day Yes / No Check Letter Ins			Inspector	Notes				
3		E DOMESTINES		3-11-16	12:30	48			AL	Que loso			
	5		er en					B		*03			
CECOND ADV		Meeting											
SECUNDARY	PRODUCTION	RECORD			PAGE 1						Test Form 1	.0/15/15	