Part No.		11-4-31		Component		11-4-J-BLNK				672 5	contr	ol
Order No.		400722		Heat Lot #					1	622	ontr device	es, LLC
Ord	er Qty	1	10		from Box				1			1/
A SHARK WAR			Manager Control	OPERATIO	N 1					THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	1	Total Pcs.	Cum. Total	Down time	Down time code		Notes	V	Scrap	Scrap Code
8	2-17-16	15 15G	8	0	12						-	1/
Setup Hrs.	2 1 / 10	*,0	/		/ 24			1			1	
lonin					/	1						
Cycle Time	_				/	h.	110		7).		<del> </del>	
30 m					1		0		SOB			
Pcs/Hr						200	5	-	0 01		1	
<u></u>						V	2		11			
ROUTING:  OPERATION 2  THRU-PUT/8H											L-DI IT/RHRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TIIKO	Scrap	Scrap Code
Setup Hrs.											<u> </u>	
Cycle Time												
											al i	
- 1												
Pcs/Hr												
ROUTING:												
HE GOTHER	Date Date (Name			OPERATIO	N 3			IV.	N Za	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.											6	1
						***						
Cycle Time						9						
Dec/III												
Pcs/Hr				- 1111				•	×			
									31777			
ROUTING:		3			- Inner							
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
SECONDARY PRODUCTION		6 Meeting										