


Part No.	SF403-2-7/6	Component	SF403-A-BLNK		
Order No.	399236	Heat Lot #			
Order Qty	1000	W/O # from Box	397682		

OPERATION 1								THRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-2-16	DG	5.5		325	5	3			
	2/3/16	P.G.	8	400	725					
Setup Hrs.	2/3/16	DG	8	186	911					
5m	2/4/16	P.G.	5	127	1038					
Cycle Time										
2m										
Pcs/Hr										
27										

Joboet

2-11-16

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OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling		2-2-16	5:50 PM	YES	✓	B	WRB	
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								