Part No. Order No.		M40070 395502		Component		M40070-10			H1	CD contr	ol es, LLC
				-	Heat Lot #		10		barn		
Orde	er Qty	50	000		from Box	3799	69		SIQ		
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time	SIGN SERVICE	Notes	THRU-PUT/8HRS Scrap	1992 Scrap
wacii wo.	2	W Jm	Figuriis.	321	E A	time	code		Notes) Crap	Code
B/S 17	2-1-16	Mo	8	670	991	14	H	/ 6	H	A 20.	
Setup Hrs.	2-2-16	NI	3/2	401	1392	(Jb)	/	BIS	JUMPE	DTAME	
1.5	2-2-16	Jm	4.0		1688		-			,	14.00
Cycle Time	22-16	M	3.5	238	1928					/	K-22
	2-3-16	NI	8	910	3201				. ^		
d	23-16	MP	5,0	555	3756	,			15		
Pcs/Hr		- T	- 4:	-	1700	M		1	1		
249	w				100	5 Y V			0	1	
ROUTING:				0050150		SH & PACK	1			Carrent Brita (oring	
				OPERATIO		Down	Down time			THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.				<u></u>				2		5	
THE					> <u>,</u>						
Cycle Time											
Pcs/Hr											
PCS/Hr						,					
			8.								
ROUTING:		A 74 G 5 SM (5 SM		OPERATIO	N 3				Systems of	THRU-PUT/8HRS	
NA NI -	Date	- N	D. Juli			Down	Down time		Nete		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Catum Ura					_						
Setup Hrs.											
Cuala Tima											
Cycle Time						r					
Dec /U											
Pcs/Hr											
Notes / Ir	nstructions	Down T	ime Codes		11 may 10 ft 14 10 2 10	C	irst Part In	spection	Record		
wates y makedenis		1 Maintenance2 Tooling3 Setup		Date Part	Time Of Day	Approved Mtrl		Rev Inspector		Notes	
				2-1-16	10:30	Yes / No	Check	Letter	-19		
		4 FAIR		01110	1000	100	-	D	Com		
		5 Training		100				l l			

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