Control Devices LLC / Work Order Production Record

Part No.	P7510001-10	Rev Letter	A	
Order No.	355932	Component	P7510001-20	
Order Qty	750			

Heat Lot # or Box W/O #'s Found on Label: **335818**

QTY CHANGE INLS/DATE	

Special Notes / Instructions

Standard Cycle Time & Setup Time Vertified
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	750	STD CYCLE TIME								0.5	0%
12/13/14	SB	1.5	0.5	156	6	156	594	0	156		4	3	0	4hrs cln & WB part			
						156	594	0	0								
12-15-14	SB	6.5		583		156	594	0	0		0	0	0	1.5 setup for next job sand job out			
						156	594	0	0								
						156	594	0	0								
						156	594	0	0								
						156	594	0	0								
						156	594	0	0								
						156	594	0	0								
						156	594	0	0								
						156	594	0	0								
Total Efficiency		1.5	0.5	156	6	156	594	0	156	#DIV/0!	4		0				

Routing:

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							750	STD CYCLE TIME								0	#DIV/0!
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
Total Efficiency		0	0	0	0	0	750	0	0	#DIV/0!	0		0				

Routing:

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							750	STD CYCLE TIME								0	#DIV/0!
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
Total Efficiency		0	0	0	0	0	750	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours	First Part Inspection Record				
					Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	12/13/14	1:15 PM	YES	JC	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	4					
2nd Operation Count	0	4	Other	0					
1st Operation Count	156								