Part No.		GR6			Component			GR-BLNK			670.5	contr	ol .
Order No.		393480		Heat Lot #			9			1	Gi.	ontr device	es, LLC
Ord	ler Qty		1	W	//O #	from Box				1			
	<b>元代图</b> 生活版			OPER	ATIO	N 1	WELL THE				THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Blue LATHE	12-9-15	Hup		- 1						10-		0	
Setup Hrs.													
3 MIN										ï			
Cycle Time													
30 SEC								. 8	M				
Pcs/Hr								10	5				
96								1	١.			0	
ROUTING:													
distribution of the		SE PERMIN		OPER/	ATIO	N 2	POPPLY.				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total I	ocs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				_									
Setup Hrs.	ļ						h						
1									8				
Cycle Time					1111								
4													
Pcs/Hr													
PCS/HI			_			_							
ROUTING:													
				OPER/	OITA	N 3	Comments of				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total F	cs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		_											
ycle Time					_								
ycie illile													
Pcs/Hr									e				
ROUTING:													
Notes / Ir	nstructions	Down Time Codes						First Part Insp					
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date I Submi		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR						5			200		
		5 Training	Training										
ECONDARY PRODUCTIO		6 Meeting											