Part No. Order No.		VC10071-10 375255		Component Heat Lot #		VC10071-20			Control devices, LLC		
									. 6	device	es, LLC
Ord	er Qty	42	200	W/0 #	from Box						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	OPERATI	ON 1 Down	Down time		THE THE STATE OF		Scrap
	11-3-18		Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
B/S 17	11-5-18	up				3,5	3			4	11
Setup Hrs.	11-4-15	E.B.	2	356							
6	11-4-15	n E o	115	113	579			work	ing on fol	S	
Cycle Time	11-5-15	E.B.	1.5	100	5/7						
29 SEC	11-5-15	5B	8	400	979						
Pcs/Hr	11-6-15	04	5.5	475	1454		-20	15 pro	77 7777		(
	11-6-15	SB	8	447	1896	_/_	2	Shar	estocking (	Rolling Clips	015
99	11-9-15	Eigh	8	465	2361					4	
ROUTING:			A STATE OF LAND		OPERATION OPERATION	SH & PACK				1,00	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	Scrap	Scrap
	11-9-18	up	2	197	2553	time	code		100000000000000000000000000000000000000	<u></u>	Code
										a	
Setup Hrs.	11-9-15	5B DH	8	476	3025	-366					
	11-10-15	1117	6	503	3,528		_	260	Secondory		
Cycle Time		100 E				19					
					(	1			BO		
Pcs/Hr		+		200	0						
							777	-			
ROUTING:		-									
ROOTING.	TO THE PARTY OF	V-18 20 70 10			OPERATIO	ON 3		F W. S	C PART TO A T		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap
						time		* HHY			Code
Setup Hrs.								T	) HOLE	)	
Setup IIIs.									((10))		
									D		
Cycle Time					_						
				8							
Pcs/Hr											
ROUTING:			111	-	Size State And			in the same			
	structions	Down Ti	me Codes	The state of	Real Property	F	irst Part Ins	spection I	Record		18 -1
OR B&S ONLY: To Figure eces From Loads = Pcs/Bar x  2		Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
otal loads ran during shift x 3 ars per load 4		Setup		11-3-15	9:50	YES NO	OK	R	727	1102	
- p - , , , , , , , , , , , , , , , , ,	5	Training	The same of								
ECONDARY	PRODUCTION		-	STATE SERVICE	PAGE 1	THE PERSON			100	Test Form 1	3