Part No. Order No.		SF5-3-B-BLNK 403497		Component Heat Lot #		A02071-0026			16	GD contro	ol	
									OK	device	s, LLC	
Order Qty		250		W/O # from Box		•			Sight	125	100	
	LE LINES			OPERATIO		M. AND		THE BL	SP UPWY	THRU-PUT/8HRS	40	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	7	Notes	Scrap	Scrap Code	
НЗ	3/9/16	P.6.	4	204			9			2	//	
Setup Hrs.								×	Tolant			
1									HND			
Cycle Time							(1				
m 53						17	7.44	1	10			
Pcs/Hr						(1		1	Q.			
4450	_		_	_	_		3	70		2		
ROUTING:												
			OPERATION 2							THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
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Setup Hrs.		-					^1					
Cycle Time							192					
	-											
Pcs/Hr									7.III			
										4		
ROUTING:												
ROUTING:		AND ROOM OF THE PERSON NAMED IN		OPERATIO	N 3		ED MAN	21/1/2		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
,												
Pcs/Hr												
ROUTING:				L								
Notes / I	Instructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand 2 Tooling	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		3 Setup		3-9-16	JAN	Yes / No	Check	B	Letter D+ (\$\frac{1}{2}\frac{1}{2			
		4 FAIR 5 Training						12	-			
	PRODUCTIO	6 Meeting			PAGE	1	-			Test Form	10/15/15	