


Part No.	SF403-A-BLNK	Component	A02071-0028	
Order No.	397682	Heat Lot #		
Order Qty	4000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	344
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H3 H1	1-27-16	Hvd	4.5	200		2	3		1	11	
	1-27-16	BA	6	268	468	0			0		
Setup Hrs.	1-28-16	Hvd	9	420	888	0		Jobout	0		
	1-28-16	BA	8	370	1258	0		Hvd	0		
2	1-29-16	Hvd	9	404	1666	0			0		
Cycle Time	1-30-16	Hvd	1	44	1710	7	3		0		
1 MIN 14 SEC	2-1-16	Hvd	9	393	2103	0			0		
	2-1-16	BA	4.5	199	2302	0			0		
Pcs/Hr											
43											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-27-16	12 p.m.	YES	✓	C	DT	