


Part No.	P7510001-5	Component	97510001-10	
Order No.	391070	Heat Lot #		
Order Qty	100	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BRDGPOR CNC MILL	12-2-15	LJ	3.0	95	95			Job Out		
Setup Hrs.										
1 Hour										
Cycle Time										
1 Min.										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
470	12/4/15	JS	2.5	95				Job Out		
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-2-15	5:20	Y	✓	A	JC	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								