Part No.		C3000-3-6		Component		C3000-3-6U			contr	ol	
Order No.		399097 3000		Heat Lot # W/O # from Box					CD control devices, Li		
								7 7			
	Maria de la companya della companya		A LOCAL DE	OPERATIO			PA TO VAL		THRU-PUT/8HRS	153	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code	Notes	Scrap	Scra	
STAINLESS DH_0054	2/2/16	TW.	5	300	300	time		0	3.7	Cod	
Setup Hrs.	2-3-16	TWN	6	675	975						
1HR	2-3-16	MARCUS	3,5	250	1475						
Cycle Time											
15 SEC					-				110		
Pcs/Hr				1000	300			0 200	19		
192							8 8	738	· A		
ROUTING:					1.	April 1	1		.0		
				OPERATIO		Down	Down time		THRU-PUT/8HRS	Scra	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes	Scrap	Cod	
Setup Hrs.											
								5			
Cycle Time									5.		
										*	
Pcs/Hr											
							_S				
ROUTING:				OPERATIO	N 3		A TANGE	No serie de la companya	THRU-PUT/8HRS	XIII.	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scra Cod	
Setup Hrs.											
Cycle Time						(44)					
Pcs/Hr			22					-			
Notes / Ir	structions	Down Ti	me Codos	286%		4,	inst Deat I	anada Baar I			
Notes / Instructions		Down Time Codes 1 Maintenance 2 Tooling		Date Part Submitted	l lime ()f Day		Mtrl	Rev Inspector	Inspector Notes		
		3 Setup 4 FAIR		2-2-16	11:40	Yes/No YES	Check	Letter	729		
		5 Training6 Meeting		-	C.F.A.F.C.Y.		NOTE OF THE	A CONTRACTOR OF THE PARTY OF TH	1.4		