Part No. Order No.		2803-6-3/16-0 401022		Component Heat Lot #		2803-A-BLNK				CD contr	ol	
										device	es, LLC	
Order Qty		2		W/O # from Box							ilo	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap	
HARS .	2 20-16	RM	2	1	1	time				0	Code	
HAAS MILL	2-22-16	SM	15		- à			Sol	04-	0		
Setup Hrs.	2-22-16	Rn	,5	2	2					6		
2.0								Jo	bout Hup			
Cycle Time							12		HUP			
30 min												
Pcs/Hr									- 1/1	)		
7				10-				-/	3.00			
ROUTING:												
			The second second	OPERATIO	N 2	N CHEST AN		State 1	TE STATE OF	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Cycle Time											_	
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ROUTING:	A MARKET	4570		OPERATIO	N 3	and the same of th	K-19 VIII 244		Of the latest and	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
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Pcs/Hr								· 9				
ROUTING:				_				wvi				
	structions	Down T	ime Codes			F	irst Part Ins	pection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev				
ľ		<ul><li>Z Tooling</li><li>Setup</li></ul>		Submitted		Yes / No	Check	Letter	Inspector	Notes		
		Setup 4 FAIR		2-22-16	4:15 Pm	465		B	WKB			
		5 Training 6 Meeting										
SECONDARY	PRODUCTION				PAGE 1					Test Form	10/15/15	