						Contr	ol Devices	LLC / Wo	rk Order I	Production	n Record							
	Part No.		SF	SF5801-10			Rev Letter			,		_	F	leat Lo	t#			
	Order No. Order Qty		37	372726			Component SF			5001-20			or Box W/O #'s					
			10											Found on Label				
I	QTY CHA	NGE INLS/I	- 1			i							Sta	ndard Cy	ycle Time	& Set	tup Tim	e Vertified
Special Notes / Instructions										]				t Operat				
I													2n	d Opera	tion			
Į											Y		3rd Opera		tion			
	Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
	Machine # 467						0	0	STD CYC	LE TIME					ROLL E	i arg	0	#DIV/0
	6-1-15	JN	7	05	890 419	用声型	0	0	0	0				3				
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Final Part Calcu				ulation		Code	1	wn Time iption	Hours	Date Pa Submitt			Approved Yes / No		Inspect	tor		Notes
Total Counted Pcs (from packing)					1	Maintena	ance	0	6-1-1	5 300	n	UF	is	DH	dsu	Ehr	MX(	
1	Total Scrapped			0		2	Tooling		0		, ,		7			Od	**	
3rd Operation Count			ınt		0	3	Setup Idl	e	0					51101	Enun XIII			
H	2nd Operation Count				0	4	Other		0									
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