


Part No.	SW1001-10	Component	SW1001-20	
Order No.	384879	Heat Lot #		
Order Qty	4390	W/O # from Box	377362	

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING 0467	Balance Forward			—	567			Scrap Bal Forward	26	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
567	Balance Forward			—	1			Scrap Bal Forward	8	
Setup Hrs.	11-10-15	JT	.1	1					1	Q22
.2	11-11-15	DH	6	156	236	15	6	1 Secondary		
Cycle Time	11-10	MS						2 3/4 HR SETUP (4) 11		
								NEW JOB ON MARS		
	11-11	SM	7	240	476					
Pcs/Hr	11-11	LJ	1.5	24	500			DE - JOB OUT		

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
471	Balance Forward			—	224			Scrap Bal Forward	8	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-10-15	8:10 PM	YES	✓		WRO	
						E		