


Part No.	11-4-26	Component	11-4-L-BLNK	
Order No.	395993	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	16	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	1-15-16	CS	1.5		3					
	1-15-16	DG	3	5	8					
Setup Hrs.										
8 min										
Cycle Time										
23 MIN										
Pcs/Hr										
2										

NO PARTS @ MACHINE
 1-19-16

SUB OUT

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes/ No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-15-16	5pm	Y	✓	B	TC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								