

Part No.	IF6275B30	ADDED W/O 1	CYCLE TIMES	Thru-Put/8Hrs	4320	Wgt/Pc.	0.0732	1 - Maintenance	Mach No.	A11
Order No.	396140	Standard	5.8	Planned Pcs/Hr	540	Wgt/Bar	26.58	2 - Tooling	Setup Allowed Hrs.	
Order Qty	21,500	Actual		Actual Pcs/Hr		Component	A02001-0028	3 - Setup	Pcs./Bar	363
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
2-23	VC	5	1700	1700	40469H	5.5	3	Indexes in slow	94	11
2-24	VC	3	3900	5600	"	8	3	"		
2-26	VC	6	2700	8300	"	2	4	"		
2-27	VC	8	2600	10900	"			"		
2-28	VC	3.5	1550	12450	"		1	"		
3-1	VC	4	1500	13900	484690H				137	19
3-4	VC	6	3400	18800	"					
3-7	VC	6	3850	22650	"					
3-8	VC	6	350	23000	"					
3-9	VC	6	350	23350	"					
TOTAL PCS. PRODUCED			500 X							
Special Notes / Instructions			500 X							
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load			500 X							
ROUTING:			500 X							
First Part Inspection Record			500 X							
Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes		TOTAL SCRAP PCS.		
2-25-16	10:40	YES	✓					233		



245

245.24
246.14
245