8:30

Part No.	901-10-1/4	Component	901-A-BLNK
Order No.	403250	Heat Lot #	
Order Qty	4	W/O # from Box	

control devices, LLC

NO parts 8/0

OPERATION 1 — THRU-PUT/8HRS: 48

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-7-16	CS	3		26				1	4
Setup Hrs.										
6 MIN										
Cycle Time										
9 MIN										
Pcs/Hr										
6									1	

JOB-out

$1.96 3-21-16 SS

ROUTING:

OPERATION 2 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3-7-16	12 pm	YES	✓	B	DH	