Part No.		0042-65-C		Component		A06101-0020			control devices, LLC		
Order No.		396944		Heat Lot #		NA		En a	device	es, LLC	
Order Qty			<b>'</b> 5		from Box						
<b>李京军以及刘青帝国家</b>		<b>美国的国际</b>		OPERATION 1				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CITIZEN #2	1-25-16	JB	5	66	83	в	3	wrot	e Program	3	11
Setup Hrs.	7 -0 .0	00			00			- 0	00 001		
6			-						HUD		
Cycle Time											
4m 20s							/	1	191		
Pcs/Hr								P	10/19		
12									1205	2	
ROUTING:											
										J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.			T.						***		
										<del>                                     </del>	
Cycle Time						-					
Pcs/Hr											
ROUTING:											
<b>建筑是一个大型的大型的</b>			OPERATIO		Down		Provention of the Control of the Con		THRU	J-PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
											_
Cycle Time						-					
Dec/11:											
Pcs/Hr								_			
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenanc	(III.)	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev		Notos	
		2 Tooling 3 Setup	2 Tooling		22	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-23-16	9A-	4ES*	/	A	Drt 400 Acts	B-4 n.	iw .
		5 Training				2	-	V			
SECONDARY PRODUCTIO		6 Meeting			DAGE 1						10/15/15