Part No.		901-6-3/8		Component		901-A-BLNK			615	ontr device	ol
Order No.		392909		Heat Lot #					6.0	device	es, LLC
Order Qty		2		W/O # from Box		386625		5			
Men Walter				OPERATIO		EN WEAREN			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8	12/7/15	P.G.	1	11	11						
Setup Hrs.								1	/ .		
12 min.			2					Jc	boc t	.	
Cycle Time						_			16)	
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Pcs/Hr							-		11/ 19		
1 03/111											
ROUTING:		l		<u> </u>	L						
		3-300 massass		OPERATIO	N 2			No. of Control	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Coture Has						11.5			4		
Setup Hrs.									The state of the s		
Cycle Time			_								
cycle Tille											
Pcs/Hr											
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ROUTING:											
(19/03/00/00/00/00/00/00/00/00/00/00/00/00/	A Principles of the		SALES OF THE SALES	OPERATIO	N 3				THRU	-PUT/8HRS	- /
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
										a lac	
Setup Hrs.			24134 44								
Cycle Time											
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Pcs/Hr						-		1			
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ROUTING:											
	nstructions	Down Ti	ime Codes	T		-	irst Part In:	enection	Pacard		
	ioti detiona	1 Maintenance		Date Part		Approved	Mtrl	Rev			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		12-7-15	12pm	YES		D	04 04		
		5 Training			11.₩.	1		B	(ca)		
ECONDARY	PRODUCTION	6 Meeting			DACE 1			,			