


Part No.	1304-A-BLNK	Component	A02071-0128	
Order No.	398189	Heat Lot #	n/a	
Order Qty	50	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	1-27-16	Hvd	1	16	16	7	3		0	
Setup Hrs.										
2										
Cycle Time										
4 MIN 40 SEC										
Pcs/Hr										
11										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-27-16	10-2	467	✓	C	DL		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									