Part No.		GR2-1/2		Component		GR-BLNK			CD control devices, LLG			
Order No.		397106		Heat Lot #					E.	device	es, LLC	
Ord	ler Qty		1	W/0 #	from Box							
417 70 10				OPERATIO	N 1		144 S.L.		THR	U-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.								Я				
Cycle Time												
cycle Time									110			
Pcs/Hr								,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	Byo			
FCS/HI									Klos			
										a		
ROUTING:					TO THE	L READ ROLLE	R			1)		
				OPERATION 2				4694	THR	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
										-		
Setup Hrs.											===	
										112		
Cycle Time												
				_								
D ///										1		
Pcs/Hr				,								
ROUTING:												
				OPERATIO	N 3			175 AFT	THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.	_				_							
Cycle Time						V22						
				_								
Pcs/Hr	-											
r c3/111												
		-										
ROUTING:												
Notes / Ir	nstructions	V-10-10-10-10-10-10-10-10-10-10-10-10-10-	me Codes				rst Part Ins		Record			
		MaintenanceTooling	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		3 Setup	3 Setup		12 pm	Yes / No	Check	Letter	tter			
		4 FAIR 5 Training		1-15-16		YK)	0	A	7/1 (8.1 #)			
		6 Meeting						17.30				
ECONDARY	PRODUCTION	N RECORD			PAGE 1			-		T	O IAF IAF	