

Part No.	PWNN4007	Accepted Wnd #		Thru-Put/8Hrs	5400	Wgt/Pc.		Mach No.	S4	
Order No.	389137	Standard	4.8	Planned Pcs/Hr	675	Wgt/Bar		Setup Allowed Hrs.	4	
Order Qty	28,000	Actual	14,111	Actual Pcs/Hr		Component	A02061-0008	Pcs./Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
11/11	DM	0	0	0	02-4.5	3	3	WORKED ON S-3		
11/12-15	KW	0	0	0	MT-8	3	3	WORKING TOWING	12	11
11/13	MTB	0	0	0	MT-8	3	3			
11-16-15	KW	0	0	0	MT-8	1	1			
11-17-15	KW	0	0	0	MT-8	1	1			
11-18-15	KW	0	0	0	MT-8	3	3			
11-19-15	KW	0	0	0	MT-8	3	3			
11-19-15	KW	0	0	0	MT-8	3	3			
11/20	DM	2	825	825	CH16083	4	3	wrong tooling for problem 100	11	11
11/21	KW	5.5	2450	3275		5	1	Table index o/T		
11/21	FD	5	2350	5625		2	2		0	
11-23-15	KW	8	3000	8625		0	0			
11/23	OMP	5	2765	12090		2	2	loaded brass trailer/wrks		
11-24-15	Ted	5.5	3060	15150		2	2	spray	30	15
11-24-15	KW	8	4875	17268	20025	0	0	work on spray & cpm's		
11/24	DE/DM	7	4560	24535		1	1	hydraulic leak.		
11-25-15	Ted	8	3900	28485		0	0	BAR STOCK NOT FEEDING	0	0
								Job out		
								pm		
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

11-20-15 8:00 PM 4.85

B WMA

11-20-15 8:00 PM 4.85

B WMA

11-20-15 8:00 PM 4.85

B WMA

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B WMA