Part No. Order No.		702-10-3/16 394787		Component		702-A-BLNK			T		= contr	- 10
					Heat Lot #		702 A DEIW			G	ontr device	es, L¢c
Ord	er Qty	2	00	W/O	# from Box				4		~	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	THRU	Scrap	Scrap
8/12	12-2F.B	es	8	-7	143	time					1	Code ZZ
Setup Hrs.	12-21-15	DE		57	200			9				
5MIN												del
Cycle Time								30	BOUT	-/	All of	(00)
10 min.								/-			cal	W
Pcs/Hr							1	(2 -	- 3	+	1	-/
							1/10	50			-11	
ROUTING:)			1	
KOOTING.	· 拉亚 (15) #25	A 54 45 15		OPERATIO	N 2					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
200								<u> </u>				
Setup Hrs.												
	V											
Cycle Time												
Pcs/Hr												
ŀ								<u> </u>				
ROUTING:												
Charles Inch			(A) 1/1 1/1 1/1 1/1 1/1 1/1 1/1 1/1 1/1 1/	OPERATION 3		Down	Down time				PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time								1				
	_											
Pcs/Hr							1					
-												
ROUTING:												
Notes / In	structions		me Codes				irst Part Ins		Record			
		Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		S Setup FAIR Training		12-21 K	gan	YE		3	DH (704 71 WD		
	6	Meeting						APIEN!				
CONDARY	PRODUCTION	RECORD			PAGE 1						Test Form 1	0/15/15