Test Form 11/4/15	Te										ORD	BRAZING PRODUCTION RECORD	BRAZING PR
										5 Training6 Meeting			
										4 FAIR			
	Notes		Inspector	Rev Letter	Mtrl	Approved Yes / No	Time Of Day	Date Part Submitted	10		710000		
			rt Inspection Record	First Part In					Codes	Down Time Codes	ctions	Special Notes / Instructions	Speci
													ROUTING:
	4												
	>												
		A.											
		10											
	6	2											
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												12	
										N		SB	8/E
Scrap Code	Scrap	-	Notes			Down Time Code	Down Time	Cum. Total	Cur	Total Pcs.	Prod Hrs.	Emp. Name	Date
		put/8hrs		F-63-/ III			Time		Hrs.			Alacii. IAO.	
		Thru-		Doc /Hr			Cycle		Setup			Mach No	
									Ÿ	Do not require traceability.	Do not requ	Caps/Plugs	Сар
							1 =	ot Number.	ved by "L	Located on the bag followed by "Lot Number."	Located on	Snap Rings	Sna
					I		box label.	date on the	nber and	Use their work order number and date on the box label.	Use their w	Flare Tubes	Flan
							etter "M."	g with the lo	el, startin	Located on the spool label, starting with the letter "M."	Located on	Copper Tubing	Coppe
						S	vord "heat."	above the w	directly :	Located on the box label, directly above the word "heat."	Located on	Brazing Rings	Brazi
							ox quantity.	pel under bo	e box lab	Six digit no. located on the box label under box quantity.	Six digit no.	Flare Nuts	Flar
	20140766	2014	J-RING					nbers	blity Nun	Distinguishing Traceablity Numbers	Distingu		
	N/A	7	J2					1		2		Order Qty	Ord
	No(s)		component(s)	Con		LLC	devices, LLC	1		399751	39	Order No.	Ord
	Heat Lot/Traceability	Heat Lo		2			on the			J2-R	ſ	Part No.	Pa