

Part No.	P7575B71-00	ADDER NO.		Thru-Put/8Hrs	1728	Wgt/Pc.	1.0628	Mach No.	L1
Order No.	392320	CYCLE TIMES		Planned Pcs/Hr	216	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	7,000	ACTUAL		Actual Pcs/Hr		Component	A01032-0038	Pcs./Bar	0

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
1/15	Bein	0	0	0	344214	1.5	3	1 day vacation		
1/15	1	2	585	585		1.5	4			
1/16	TC	7.1	1250	1775		2.7	0.9	ST 13 THREADING UNIT	0	0
1/16	12/18	7	1385	3160		2	1	SMOKE-HOT	0	0
1/16	1/16	7.2	950	4110		2	1	SMOKE-HOT	0	0
1/16	TC	8	1200	5310		0	0	BASE FEED PROBLEMS	0	0
1/16	BD/PC	6	437	6484		2	2	CHANGED CHASERS + RESET	23	0
1/17	1	0.5	600	7080		2	2	CHANGED CHASERS + RESET	23	0

DATE 1-7-16 SCRAP TICKET NO 016215

NAME Kelven W. ORDER NO. 392320

MACHINE NO. 21

QUANTITY	CODE	PART #
2	F-16	P7575B71-00

APPROVED Bev NC

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes
1/15/16	1:54 PM	V	V	D	M. ROSS	

TOTAL SCRAP PCS. 50

Job Out

Job Cost

Job Cost