	revice	Control Devices LLC			Machine No.	o.			HYDKC	MAI / A	HYDROMAT / ACME / 2ND OPS	OPS		dniao	500000000000000000000000000000000000000	021
Work Order Production Record	roductio	n Reco	Þ		Rev Letter	· ·			Wgt/Bar		Total Bars	10°		Setup	Setup Actual Hrs.	Value
Part No.	R455-24	176			Planned Pcs/Hr	cs/Hr			Bars per Load		Remaing Bars			Special Note	Setup %	
Order No.	V/V		ADDED W/O		Standard	CIOLE IIMES			Wgt/Pc		Pcs/Bar					T 1890
Order Otv	100		QTY CHANGE INLS/DATE	7.45	Actual			Verified	Component	nent		221				in this
Date Emp.	Clock	Prod. Hours	Setup	Total Pcs	Loads	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	ay	% Mach. Efficiency	Material Heat	Mach Down Time	Scrap Pcs.	Notes	
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Efficiency		Firral P	art and M	Final Part and Material Calculation	culation	· Code	Desci	Description	Hours				St Part Insp	FIRST Part Inspection Record		
Total Planned Pcs		Total Counted Pcs	inted Pcs			-	Maintenance	ance	0	Date Part	Time Of	Approved	Material	Inspector	Notes	
Efficiency	3/6.	Total Scrap Pcs	ap Pcs			2	Tooling	. S	0	Submitted	-	Yes / No	_	-		
Machine Count (PCS)		Estimated Short Parts	d Short P	arts		က	Setup Idle	e	0	6-6-14	1:30	X	OK	X	/ 00	
-		Differenc	Difference in Parts			7.	Other		0							
94							Alternate	Alternate - Tooling/	1000		1000年間間	No. of Concession, Name of Street, or other Persons, Name of Street, or other Persons, Name of Street, Name of				1