

Part No.	428062	MODEL NO. 2	CYCLE TIMES	Thru-Put/8Hrs	2000	Wgt/Pc.	0.4021	Mach No.	SAW1	
Order No.	10116	Standard		Planned Pcs/Hr	250	Wgt/Bar		Setup Allowed Hrs.	0	
Order Qty	80,000	Actual		Actual Pcs/Hr		Component		Pcs./Bar	0	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
14 Jan 16	W. J. B.	4	1051	1051	22343182	N/A		Ran Half day	6	C/C
15 Jan 16	W. J. B.	4	1173	2224	SAME	N/A		SAME	4	C/C
16 Jan 16	W. J. B.	1.5	406	2630	SAME	N/A		Re-to-finish down for maint.	4	C/C
20 Jan 16	W. J. B.	8	2099	4729	SAME	NA		Stopped @ 2pm	11	C/C
21 Jan 16	W. J. B.	3.5	944	5673	SAME	.5	1	Committee meeting	26	SAME
22 Jan 16	W. J. B.	5	1250	6923	SAME				13	SAME
23 Jan 16	W. J. B.	0.5	115				5	conducted training for new op.	17	C/C
1-25-16	W. J. B.	6	1303	8426		2	5	training	15	C/C
1-26-16	W. J. B.	7	1307	9735		1	5	changed blade for Saw 2	28	C/C
1-26-16	W. J. B.							training		
1-26-16	W. J. B.							blade adjustment training	41	C/C
1-27-16	W. J. B.	6	1489	13365		2	5	blade change training	15	C/C
1-28-16	W. J. B.	8	1785	141650					22	C/C
1-29-16	W. J. B.	8	1748	161358					21	C/C
TOTAL PCS. PRODUCED										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
TOTAL SCRAP PCS.										