Part No.		503-4-1/4-1/2		Component		503-4-1/4				Ø115	ontr device	ol
Order No.		404262		Heat Lot #		_		1	6.00	device	es, LLC	
Ord	er Qty	1	L 7		# from Box				7			
MAN CHES				OPERATIO	DN 1	e e e e				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	3-15-16	06		2	20	Zm	3		N The state of the			
Setup Hrs.								10				
12 MIN											-	
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Pcs/Hr			2		5	(2)			0	_		
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ROUTING:				L							V	
MOSTING.				OPERATIO	DN 2	AND PLANE SELEN			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			7									***
Cycle Time												
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ROUTING:			Name and Address of the Park	OPERATIO	N 2			WV			DUT /OUD O	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU	Scrap	Scrap Code
}												
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2017									Х			
Notes / Ir	estructions	Day T	ma C-d-									
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part Time Of Date Approved Mtrl Rev						Mary prists	
2		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
4		4 FAIR										
ECONDARY PROPUSTION		5 Training 6 Meeting										