					Con	troi Device	es LLC / W	ork Orde	r Producti	ion Record	l	*:					
Part	No.	S	wo	20		Re	v Letter	C					Heat Lo	ot#			Co
Order No. 36793/			3/	Component SU					9-16		1_	or					
Order Qty 200 PJ			<				1009-10				D #'s Label						
QTY CH	ANGE INLS/	DATE	0/0	OFE	7												
	VIII VIII VIII VIII VIII VIII VIII VII		Spec	ial Notes /	Instructi	ions			7					cycle Time	& Se	tup Tin	e Vertifie
													1st Operation 2nd Operation				
													rd Opera			_	
a	. e	7; ;	5 0 5	Pcs	ed	ے ا ع	8 8	<u> </u>	a a	ۆ <u>ب</u>	- C		T_	1.	ç	_	%
Date	Emp. Name	Prod.	Setup	Total Pcs	Planned	Cum.	Balance Due Pcs	Plan Pcs/Dav	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine !					120	0	0		YCLETIME		e Prints	TO THE	Aleinin (i i	0 (#DIV
4-16-15	\$12N	1,5	5 -	200 A	10 Mag	0	0_	0.	0 :				B				
				-	1000	0	0	0	0	50. profes	-		-				
						0	0	0	0			-	-	-		_	
					1.17	0.	0	0	0				-				
					100	. 0.	0.	0	0	ma di			1				
			-		Part 1	0	0	0	0	Militia.							
			-	-	7 3 3 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5	. 0	. 0	0	0	7 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 -							
			+		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0	0	0	0	1 5 1 192 2 1 - 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	-	_					
					hoteral	0	0	0	0	Participants	-		1				
Total Effic	iency	0	0:	- O) - O	0	The second that the second	i izeliō	Ö	#DIV/0!	0		0		用软件	H144	用物层类
							R	outing:	Prince Discounts	The second second	all the second	ROBERT LOSS	Francisco	GENERAL STREET	3.03 965	in the state of	
Machine #					(Carrier		0	STD CY	CLE TIME							0	#DIV/
	_				C.A.C.	0	0	0	0	10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1							1600
			1-		1	0	0	0	0		 						
		-			7	0	0	0	0	2							
						0	0	0.	0					-			
			_		HVD	0	0.	. 0	0	ation in the							-
						0	0	0.	0								
	\rightarrow		-		6	0	0	0	0								
				_	P . 194	0	0	0	0	And the second							
						.0	0	0	0								
Total Effici	ency	0	0.5	0	0		Ön.	0	0	#DIV/0!	0		Ö	W. Tilly B			
							W 11	Routing:			10x3044-2412103	*xx*xxxxxxx	constcnu		NIPERE U.S.		
/lachine#			1-11-11-		HILLIAN I		0		CLE TIME		Milking.					0	#DIV/C
-						0.00	. 0	0	0 ::	Addeledie Verseer							
		-				0	0	0	0							_	
						0	O	0	0					-			
					1200	0	0.	0	0				(<u>f</u>	-			
						0 -	0	· 0	0								
-		-				0	0	0	0								
			\vdash	-		0	0	0	0		,						
					Name of the	0	0	0	0								
					Hy.	0	0	0	0			-					
otal Efficie	ncy	0	.0	0 :	0.1	0.4	17 10 m	7. O	.0	#DIV/0!	į, ö	tokk!	- ô			NEW TO	2.1571
								Routing:	The state of the s	Charles and the high of the section of the		Selection (C2)	E3156.T3400713		2007640		
				-						First Part				Record			
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte		Time of Day		Approved Yes / No		or	_	otes
otal Counted Pcs (from pa			acking)	1	Maintena	ince	0	4-16 K	111		YE	5	DIV	54	100 July 100		
tal Scrapped			0		2	Tooling		0				1		1 2 1		(0)	
d Operation Count			0		3	Setup Idle	2	0	15						1		
d Operation Count		t	0		4	Other		0							\top		
Operation Count		0						•									