Part No.		5-4-7		Component			5-4-C-BLNK			16 CD control devices, Luc			
Order No.		404	Heat Lot #						EB THE	G	device	es, LLC	
Ord	er Qty	1	70	W	//0#	from Box				Tis!	T		*
				OPER	OITA	V 1				1000	THRU	J-PUT/8HRS	208
Mach No.	Date	Emp. Name	Prod Hrs.	Total	Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
74	3-14-16	CS	6.5			76							
Setup Hrs.								1					
6 MIN		(\supset	- (Del		/1				
Cycle Time) +	-					~ 1	10	2	
127 SEC			\bigcup						4	335	i		
Pcs/Hr					-			-)) ,		
26												N	
ROUTING:										-			
			Mark Sant	OPER/	ATION	2	Marina		SSILLIN		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total P	Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
		311			\neg								
Setup Hrs.										4			
Cycle Time	_		<u> </u>										
- 1								_					
D/II-													
Pcs/Hr													
ŀ					_								
ROUTING:									L		_		
tooriiva.	STAGE STATE		W TEMPORE	OPERA	TION	3 0 3 1 5 5 1	N. V. D. S. D.	NAME OF STREET	STEP STATE		THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code	Notes		THRO	Scrap	Scrap Code
- 1													
etup Hrs.													
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ycie riille	_				-								
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Pcs/Hr					_								
			-		-				2			-	
					_								
OUTING:													
Notes / In	structions	Down Ti	me Codes				F	rst Part Ins	pection	Record			
1				Date Part Ti		ime Of Day	Approved	Mtrl	Rev	Inspector		Notes	
3		Tooling Setup		Submitt	ted	5. 54,	Yes / No	Check	Letter	mapector	Notes		
4		FAIR											
	6	Training Meeting			\dashv	,							
CONDARY	PRODUCTION					PAGE 1						Tost Form 1	0/45/45