			40000		Contro	ol Devices	LLC / Wo	rk Order	Production	n Record						- I Mary - Mary - Company
Part No. TT // LI			110/	1		.etter		Heat Lot #								
Order No.		77401						1/401-10			or			_		
Order Qty		789	62	Component -							Box W/O #'s Found on Label					
Order	Qty	8	00	l l	Į.											
QTY CHANGE INLS/DATE															Setup T	ime Vertified
		Specia	al Notes / Ir	15			-				t Operat d Operat					
1											-	d Operat				
			8		ъ		a N	>	_ >	্ ১					<u> </u>	20
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U nrs Actual	Setup %
Machine #		62				0	0.		LE TIME	医侧线性肾		144 da		feet f	0	#DIV/0!
7-30-15	JU	3	-	263		0	0	0	0				2			
	-		-			0	0	0	0							
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Total Effic	ciency	0	0	0	Ó	0	0	0	0	#DIV/0!	0	U de la	0	Section.		
The state of the s	gen grant or as • n						Ro	uting:								
Machine #	-	1468	/		2.4	and	0	STD CYC		et ja v	5. 1.	i (esti		Trans.	0	#DIV/0!
7-30-15	JN		1	Ø		0	0	0	0				Ø			
7.30-15	SN	2,5		263		0	0	0	0				Ø			
	ļ					0	0	0	0							
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						0	0	0	0							
	-		-			0	0	0	0							
Total Effic	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0	Ballia.	0			PARENTE AND
104-404-08-08-09-					***************************************		F	Routing:								
Machine #							0	STD CYC							0	#DIV/0!
					2	0	0	0	0							
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Total Effic	ciency	0	0	0	0	0	Ö	0	0	#DIV/0!	0	(h)	Ō			
	1 80						- 1	Routing:								
												Part Inspection Record				
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	d of Day		Approved Yes / No		Inspecto	r	Notes
Total Coun	Total Counted Pcs (from packing			packing)	1	Maintena	ince	0	7-30-15		per	9	55	DIT	CO CASO	
Total Scrap	Total Scrapped			0	2	Tooling		0	7-30-15	6:43	50	4		JU	6 403	
3rd Operat	3rd Operation Count			0	3	Setup Idle	9	0			1					
2nd Operation Count				0	4	Other		0								
1st Operation Count			0												Test 4/29/15	