Part No. Order No.		9-4-8		Component Heat Lot #		9-4-A				CD contr	ol	
										device	es, LLC	
	er Qty	35			from Box		ned process					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap Code	
10	1-18-16	DG	3.5			8m	3			2	11	
Setup Hrs.										6	22	
8m								5	03			
Cycle Time								OUT				
6m			1					1	FAQ:	3		
Pcs/Hr								19	DUI	014		
		*							12	5 8		
ROUTING:							1					
	SPREENS OF	(45-115-125-125)			N 2	Down	Down time			THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.												
Cuela Tima												
Cycle Time				11 1127			-					
Pcs/Hr							-					
							-					
ROUTING:												
	地震出热語	FUNDAMENTAL PARTY	restaurt in	OPERATIO	N 3		Sharanaya Ka	013023 (SE		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.										*		
				Α.								
Cycle Time												
De-/11		-		1								
Pcs/Hr		-										
		+					-					
ROUTING:											may -	
A STREET, SQUARE, SQUA	nstructions	Down T	ime Codes	T		F	irst Part In	spection	n Record			
and the second s		1 Maintenance		Date Part	Time Of Day	Approved	Approved Mtrl			Notes	Notes	
		2 Tooling		Submitted		Yes / No	Check	Letter	Inspector	notes		
		3 Setup 4 FAIR		1-18-16	5:50 PM	415		A	WRB			
		5 Training										
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE :	1				Test Form	10/15/15	