Control Devices LLC
Work Order Production Record

Part No. YM 26005-1

Order No. (329720)

Order Qty

Machine No. **Lattle 2**

Rev Letter **& Work** (CD Setup QA #60)

Planned Pcs/Hr **100**

Remaining Loads #DIV/0!

Wgt/Bar	Bars/Load		Total Bars	#DIV/0!
Wgt/Pc			Pcs/Bar	#DIV/0!
Component			Total Loads	#DIV/0!

Material **YM 26005**
Heat
Lot No.

(handwritten notes at right): 5/16 24 / φ4 5 / Bore 1 / Tap / Check Inventory ✓

Setup Allowed Hrs.	Setup Actual Hrs.	Setup %
	0	

Production Log

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs.	Plan Pcs/Day	Actual Pcs/Day	% Efficiency	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance					0	0					#DIV/0!	0	0	0	
4/11	JM	131	14				0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!				
4/14							0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!				
04/14/14	34	570	7½	900			0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!				

(remaining rows blank with #DIV/0! in multiple columns)

Barstock Efficiency	Actual Efficiency	Down Time Codes		Total Hours
Total Planned Pcs	0	Total Counted Pcs	0	1	Maintenance	0
BarStock Efficiency #DIV/0!	Actual Efficiency #DIV/0!	2	Tooling	0
		3	Setup Idle	0
		4	Other	0
		5	Alternate - Tooling/ Units/ S/U	0
Total Barstock Pcs #DIV/0!			

First Part Inspection Record

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Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
4-11-14	7:30	yes	✓	DH	

(CD #60 QA Setup stamp)