Cont Work O	Control Devices LLC Work Order Production Record	ction Recor	J ed C		Machine No Rev Letter	Vo.		(Dispo	Sition:	Disposition:					Setup Allowed Hrs. Setup Actual Hrs.
Part No.	PWNE	NG 5400	ADD	ADDED W/O#	Planned Pcs/Hr	CYCLE TIMES				5	yensa	buces	`]		Special Notes / Instructions
Order No.					Origin	Original W/O #	122	P.88		K						
Order Qty			CITOTON	CLY CHANGE INLOUDE IE		Found on label	on label									
Date	Emp. Clock Name #	ck Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	L Ma	Material Heat Lot No.	Mach Down Time	Mach LL Down O	Mach Down Time
	Begi	Beginning Balance	nce				0	0								
1-1	San 250	S					0	0	0	0				0	G.	+
1/1	DW.	20					0	0	0	0						
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	-	0	0	0	0.0	0	0	0	0	C				0	0	
		1					otal Down	Time	-			-				
Effi	Efficiency	Fina	Part and	Final Part and Material Calculation	Iculation	Code	Desc	ription	Hours				Fir	First Part Ins	First Part Inspection	First Part Inspection Record
Total Planned Pcs	Pcs	Total C	Total Counted Pcs	S		_	Maintenance	ance	0	Date Part	=	-	Approved		Material	Material
Efficiency		Total S	Total Scrap Pcs			2	Tooling		0	Submitted			Yes / No		Check	
Machine Count (PCS)	nt (PCS)	Estima	Estimated Short Parts	Parts		ω	Setup Idle	lle	0							
		Differer	Difference in Parts	ts		4	Other		0							
TEST FORM 4/20/15	4/20/15	Matain	Material Difference I BS	e BS		CJI	Alternate -	- Tooling/	0		Ī					