Control Devices	ol De	vices	LLC			Machine No	lo.	CNC								Setup	Setup Allowed Hrs.	
Work Order Production	er Proc	luction	n Record			Rev Letter		(Wgt/Bar					71	Setu	Setup Actual Hrs.	o
Part No.	IAS	1190	002			Planned Pcs/Hr	cs/Hr	6 35 10 22		Bars/Load		Total Bars	#DIV/0!				Setup %	####
Order No.	3191	0								Wgt/Pc		Pcs/Bar	#DIV/0!		1			
Order Qty	45	OPI	587							Comp	Component	SMS	19002-	Ġ				
Date Er	Emp. C	Clock #	Prod. S Hours H	Setup	Total Pcs	Pieces Today (hars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat	Mach Down	CODE - ν	Scrap Pcs.	Notes	
- T-		beginn	beginning balance	Ō				0	0				LOUND.		╬	-	5	
4	DPM 2	27701	N	Ö		0	0	0	0	0	0	#DIV/0!			+	U	PONTO AN MEN	ナイエコント
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11-6	2	(63)	1,6		50	0	0	0	0	0	0	#DIV/0!			-			
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10-17	1	28) 6	5	_	5	0	0	0	0	0	0	#DIV/0!			-			
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Efficiency	ncy						Dow	Down Time Co	Codes	Total				out Inc	-			
Total Planned Pos			Total Counted	Pintod D	8		۷	Mainte	Maintenance	Hours		-	-	The cord	pecu	On Ke	cord	
							ر د	Too	Tooling		Submitted	Of Day	Yes / No	Check		Inspector	Notes	es
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Total Piece Count		0					(J)	Units	Units/ S/U	0			SA.				69	