


Part No.	SF404-5-1/4	Component	SF404-A-BLNK	
Order No.	393302	Heat Lot #		
Order Qty	50	W/O # from Box	373869	

386322

OPERATION 1

THRU-PUT/8HRS **320**

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12/9/15	P.G.	6		87					
	12/9/15	D.G.	8	89	176					
Setup Hrs.	12/10/15	P.G.	7	112	288					
12 min.								Job out		
Cycle Time										
80 sec.										
Pcs/Hr										
40								12-15-15 3.5		

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions

Down Time Codes

First Part Inspection Record

- 1 Maintenance
- 2 Tooling
- 3 Setup
- 4 FAIR
- 5 Training
- 6 Meeting

Date Part Submitted

Time Of Day

Approved Yes / No

Mtrl Check

Rev Letter

Inspector

Notes

12-9-15

9 AM

YES

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B

AT

