

Part No.		SW1001-10		Component		SW1001-20				
Order No.		391881		Heat Lot #						
Order Qty		1000		W/O # from Box						

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING LATHE 0467	12/1/15	T.W.D.	0.2	3	3					
	12/6/15	T.W.D.	7	574	577				2	18
Setup Hrs.	12/16/15	PEO	2	139	716				2	18
20 MIN	12/16/15	PEO	4	246	962				0	
	12/17/15	T.W.D.	5.5	324	1288				0	
Cycle Time	1-27-16	MA	7.5	288	1576				0	
	2-1-16	LK	4	317						
Pcs/Hr										

\$31.60 of 11 pcs of scrap issued 12-24-15 12:35

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0567	12-21-15	T.W.D.	1.2	50	50					
	12-22-15	JN	7	153	203	0.5	10		2	Scrap removed
Setup Hrs.	12/23/15	NK	9	345	550				5	#14
1.5	1-27-16	MA	1.5	72	622					
	1-28-16	JN	1	54	675				1	
Cycle Time	2-1-16	JN	1	72	747					
	2/1/16	DJ	2.5	317						
Pcs/Hr										

\$2.87 2-22-16 2:55

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling		12-1-15	7:20	YES	✓	12	DAVID	
	3 Setup		12-21-15	7:15 Am	YES			DAVID	
	4 FAIR								
	5 Training								
	6 Meeting								