Part No.		1102-18-1/4		Component		1102-A-BLNK			control devices, LLC			
Order No.		389770		Heat Lot #					7.		gevice	es, LLC
Order Qty		. 1		W/O # from Box		386373					1	
				OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	11/9/15	5B	1.5	12	19						3	22
Setup Hrs.	, ,, ,				, ,				28			
10 mins								70	19 B			
Cycle Time								0		1	1	
Cycle Time								l	WA	<b>1</b>	5	
								1 13	12.11	71		
Pcs/Hr						1		4	5/0,1/1	3	7	
										-	7	
ROUTING:				SAND	BLAST / BRIGH	HT DIP / REA	AM / MS PA	ACK			2	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				1			15		· · · · · · · · ·			
octup moi												
Cycle Time												
Cycle Time												
	*											
Pcs/Hr												
РС5/ПІ												
POLITING:								-				
ROUTING:			050 d 1257	OPERATIO	N 3				DS Crederal	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
			100							-		
												1
Setup Hrs.						A						
Cycle Time												
Dec/Us												
Pcs/Hr												
ROUTING:												
Notes / I	nstructions	Down T	ime Codes				irst Part Ins		Record			
		<ol> <li>Maintenand</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup		11-9-15	Ipm	4/25		A	D4 (3)			
		4 FAIR 5 Training				1100		A	77)	3		
		6 Meeting										
SECONDARY PRODUCTIO					PAGE 1	WITH WILL AS WE WILL BOTH WILL BE TO				V-188-81	Test Form	10/15/15