

# Control Devices LLC

## Work Order Production Record

Machine No. **2 No 88**

Rev Letter **C**

Planned Pcs/Hr **CYCLE TIMES**

Standard

Actual

DAVENPORT / B&S BAR FEED

Wgt/Bar Total Bars

Bars per Load Remaining Loads

Wgt/Pc Pos/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. **FT11401** ADDED W/O # **420** CITY CHANGE IN MEDIANE

Order No. **343210** Standard

Order Qty **420** Actual

Order Date **8-7-14** Emp. Name **21140** Clock # **14** Prod. Hours **0.9** Setup Hours **0.0** Total Loads **0.0** Pieces Today **0.0** Planned Hours **0.0** Cum. Total **0.0** Balance Due Pcs **0.0** Plan Pcs/Day **0.0** Actual Pcs/Day **0.0** % Mach. Efficiency **0.0** Material Heat Lot No. **0.0** Mach Down Time **0.0** CODE **0.0** Scrap Pcs. **0.0** Notes

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
			Beginning Balance					0	0								
8-7	04	2746	14	0.9	DRILL, 0.084			0	0	0							
								0	0	0							
8-8	04	2810	3.2		419 DRILL, 0.084			0	0	0							
4111004	Truel	2770	5.5	-				0	0	0							
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