С	ontro					Machine N				HYDROMAT / ACME						Setup A	Allowed Hrs. 0
Production Sheet						Rev Letter				Wgt/Bar		Total Bars				Setup	Actual Hrs.
Part No.	A211 ITT					Planned Pcs/Hr		0.049439		Bars per Load	1	Remaing Bars				Se	etup %
				ADDED W/O #		CYCLE TIMES					!	J			Specia	I Notes / I	nstructions
Order No.	621995					Standard		65535.0		Wgt/Pc	0.0000	Pcs/Bar	#DIV/0!				
				QTY CHANGE INLS/DATE					Verified								
Order Qty	0					Actual				Component							
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Material Heat Lot No.	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Mach Down Time	Down Time Code	Scrap Pcs.	Scrap Code	Notes
	Beginning Balance		9				0	0									
		1															
		0	0	0	0	0.0	0	0	0	0			0		0		Page 1
									Time on Pag							1 490 1	
Efficiency			Final Part and Material Calculatio				Code	Desc	cription	Hours		First Part	t Inspection Record				
Total Planned	Total Counted						Maintena	ance	0	Date Part	Time Of	Approved Yes	es     Material Check		Insp.	Notes	
Efficiency		Total Scrap Pcs					2	Tooling		0	Submitted	Day	or No			Initials	
Machine Count (PCS)			Estimated Short Parts					Setup		0							
				Difference in Parts				FAIR		0							
			Material Difference LBS.				5 6	Training		0							
							6 Meeting			0							