Control	rol Dev	Devices	LLC		Macillie	le ide.	2	T	DAVENPO	NPORT /	B&S BAR FEED	A FEED		Setup	Setup Allowed Mrs.
MOLYCI	work Order Production	nction	Record		Rev Letter	etter	ħ	<u>¥4.</u>	Wgt/Bar		Total Bars		Total	Setu	Setup Actual Hrs.
Part No.	SES	1500J-10	O		Planne	Planned Pcs/Hr		5 CL	Bars per		Remaining		Loads		Setup %
Order No.	340	228		ADDED W/O#	Standard	ard CYCLE TIMES	IES		Wgt/Pc		Pcs/Bar			Special Not	Special Notes / Instructions
Order Qty	প্	5170 00	personal a	OTY CHANGE INLS/DATE	Actual			Verified	Componen	onent	277	Q 2-5-5-5			
Date R	Emp. CI Name	Clock Pr # Ho	Prod. Setup Hours Hours	tup Total urs Loads	al Pieces ds Today	S Planned y Hours	d Cum.	Balance Due Pcs	PC	la Jay	% Mach. Efficiency	Material Heat	Mach Down CODE	Scrap Pcs.	Notes
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	The sale of the sa				0.0	0	Total Down Time o	0				To Be Service (Asset)	0	0	Page 1
Efficiency	ency		nal Part ar	nd Material	Final Part and Material Calculation	Code	Description	2	Hours			<u></u>	Part Inches	ion Donord	
Total Planned Pcs	98 100 100 100 100 100 100 100 100 100 10	Total	Total Counted Pcs	Pcs	77.7	-	Maintenance		0	Date Dart	Timo Of	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	and an appearant Necold	TOIL MECOLO	
Efficiency		Total	Total Scrap Pcs	ĸ		2	Tooling	11:22	0	Submitted	Day	Yes / No	Check	Inspector	Notes
Machine Count (PCS)	PCS)	Estin	Estimated Short Parts	rt Parts		3	Setup Idle	ē	0	11-14	11:20	10	118	0000	
		Differ	Difference in Parts	arts		4	Other		0	3	000		2012	3	
		Mate	Material Difference I BS	DO - DO		1	Alternate -	Tooling/	0		0.00	7	(8	1 X 0018.