Part No. Order No.		FT11401 390347		Component Heat Lot #		FR11401-0			control devices, LLG		
						e 1001		1	1		devices, LLC
Order Qty		1000		W/O # from Box		20000		V			1
		la alla de la companya de la company	ELIC MODE ST	OPERATIO		11 42	Yan Maria		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
0100	12-5-15	TW.J.	5,5	400						Ø	
Setup Hrs.	17/15							g.			
.25									7734	44	
Cycle Time			*	247							
Pcs/Hr											
, 05/111											
ROUTING:											
				OPERATIO	N 2		THE RESERVE TO BE		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
464	12-9-15	7	. 4	196	220				*	21	1)
Setup Hrs.	12-9-15	JN	€6.5	415	635				office allocations		
. 4	12/10/15	T.W. V	710	£70	1205				-	3	22
Cycle Time								X	(N) (C		
								Y	1000		
								AD C	12.		
Pcs/Hr								1/1	100		
								1,			
									((d4)	
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code		Notes	-PUT/8HRS Scrap	Scrap Code
						time			A CONTRACTOR OF THE CONTRACTOR		Code
Setup Hrs.											
setup ris.											
Cycle Time											
Pcs/Hr								9			
											1
ROUTING:											
Notes / I	nstructions	4944	ime Codes				irst Part In	-	Record		
		 Maintenand Tooling 	e \	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		12-915	100	(4)	SHOOK	Ŧ.	DH (333)		
		4 FAIR 5 Training				/"	-	1			
	V DRODUCTIO	6 Meeting						7			
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