


| | | | | |
|-----------|-----------|----------------|------------|--|
| Part No. | 106205-1 | Component | 106205-999 |  <i>RUN 1st</i> |
| Order No. | 393325 | Heat Lot # | | |
| Order Qty | <i>40</i> | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS |
|----------------------|-----------------|-----------|------------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| <i>P-42</i> OKUMA | <i>12.18.15</i> | | | <i>12</i> | | | | | | |
| Setup Hrs. | <i>12.18.15</i> | <i>BA</i> | <i>4.0</i> | <i>14</i> | <i>26</i> | | | | | |
| <i>2.5</i> | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| <i>10min</i> | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS |
|--------------|-----------------|-----------|------------|------------|------------|------------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| CNC- T42 | <i>12.20.15</i> | <i>BA</i> | <i>3.5</i> | <i>13</i> | <i>13</i> | <i>2.5</i> | <i>3</i> | | | |
| | <i>12/21/15</i> | <i>BT</i> | <i>3.5</i> | <i>13</i> | <i>26</i> | | | | | |
| Setup Hrs. | | | | | | | | | | |
| <i>2.5</i> | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| <i>10min</i> | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | 2 Tooling | | | | | | | |
| | 3 Setup | | | | | | | |
| | 4 FAIR | | | | | | | |
| | 5 Training | | | | | | | |
| | 6 Meeting | | | | | | | |