

Part No.		PWN2079		ADDED VMO #		CYCLE TIMES		Thru-put 8Hrs		Wgt/PC.		0.197		Mach No.		32	
Order No.		397863		Standard		8		Planned Pcs/Hr		405		Wgt/Bar		21.54		Setup Allowed Hrs.	
Order Qty		50,000		Actual				Actual Pcs/Hr				Component		A02032-0024		Pcs/Bar	
Date		Emp. Name		Prod. Hours		Total Pcs		Cum. Total		Material Heat Lot No.		Down Time		Down Time Code		Notes	
3/3		TC		0		0		0		7.5		3		3		20 11	
3/4		TC		0		0		0		m 1.8		3		3		back and forth from r-3 across adjustments, collets, FAIR etc...	
3/4		TC		0		0		0								30 11	
3/4/16		Burd		1.5		180		180		0487021 H02		1.5		3		Don @ shift. Working on feed issues with Don T. Moved to L4.	
3/5/16		ST		1		75		255		11		5		1		Switched to issues	
3/7		ST		0		0		255		11		8		1		Worked on RS 4Hrs.	
3/7/16		ST		1		400		655		11		3		1			
3/7/16		DM		8		2100		3355		0487020H							
3/8		ST		8		2400		6255		11		0		0		05 0	
3/8		DT/TC		6.5		2070		8325		1		15		1		inverted lead / reset thread	
3/8/16		Burd		7		2650		10975		+ 11 DE-1		2		2		Adjusted cycle time	
3/9		TC		8		3300		14275		0487019H		0		0		Change threading box - reset top	
3/9/16		Burd		8		3050		17325		11		0		0		0 0	
3/10		TC		8		2650		19975		11		2		2		New start / first side recess	
3/10/16		Burd		8		3340		26475		11		0		0		0 0	
3/11/16		ST/TC		8		3175		29650		11		0		1		0 0	
3/11/16		Burd		8		3180		32830		11		0		0		0 0	
3/12		ST		7		2570		35400		11		0		0		0 0	
TOTAL PCS. PRODUCED																	
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TOTAL SCRAP PCS.																	



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load