


Part No.	9-4-12	Component	9-4-F	 control devices, LLC
Order No.	403405	Heat Lot #		
Order Qty	120	W/O # from Box	394227	

OPERATION 1										THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
3	2-28-16	DB	5		27				1	11	
	3-1-16	CS	8	40	67						
Setup Hrs.	3-1-16	DB	10	69	134						
6m	3-2-16	CS	20	2	136						
Cycle Time											
10m											
Pcs/Hr											
5											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	2-29-16	5:35 PM	YES	✓	A	WRB	
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								