


Part No.	5-4-9	Component	5-4-D-BLNK	
Order No.	396322	Heat Lot #		
Order Qty	400	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	1-7-16	CS	.1/hr		15				1	21	
	1-7-16	DG	8	87	102						
Setup Hrs.	1-8-16	CS	8	98	200						
8 min	1-8-16	DG	8	79	279				1	22	
	1-9-16	P.G.	6	50	329						
Cycle Time	1-11-16	P.G.	7	25	404						
5MIN	1-11-16	DG	3.5	30	434			5003 OUT			
Pcs/Hr											
11											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-8-16	4:45 PM	YES	✓	B	WRB	