


Part No.	SF7-2.5-22	Component	SF7-2.5-E-BLNK	
Order No.	398477	Heat Lot #		
Order Qty	25	W/O # from Box	384947	

OPERATION 1								THRU-PUT/8HRS	24	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-27-16	DG	8		22				1	11
	1/28/16	P.G.	8	21	43					
Setup Hrs.	1/28/16	DG	3.5	7	50					
10 MIN										
Cycle Time								50300		
16 MIN										
Pcs/Hr										
3										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-27-16	5p	✓	✓	B	AC	