


Part No.	BDV20016	Component	BDV20016-10	
Order No.	399087	Heat Lot #		
Order Qty	3300	W/O # from Box	398248	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S 17	2-8-16	NI	3.0			3.0				
	2-9-16	NI	8	729						
Setup Hrs.	2-9-16	NI	2.5	266	995					
	2-10-16	NI	8	904	1899					
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		2 Tooling		2-8-16	9:50	YES	✓	A		Adj RSPT deeper	
		3 Setup									
		4 FAIR									
		5 Training									
		6 Meeting									