


Part No.	4-3-5	Component	4-3-B-BLNK		
Order No.	390567	Heat Lot #			
Order Qty	100	W/O # from Box	386288		

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8/9	11/16/15	DG	7		211				4	22
	11/17/15	P.G.	8	340	551					
Setup Hrs.	11/17/15	DG	8	154	705			P.G.	1	22
5 MIN	11/18/15	P.G.	8	144	849				2	22
Cycle Time	11/18/15	DG	1	16	865			JOB OUT		
Pcs/Hr								\$2.11 11-23-15 55		

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
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