Part No. Order No.		7-4-7 393020		Component Heat Lot #		7-4-C-BLNK				contro device	ol s, LLC
Order Qty		200		W/O # from Box OPERATION 1		N/A		E18-3/14-04		TUDU DUT/OUDS	200
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS	Scrap Code
8	12/10/15	P.G.	5		70						
Setup Hrs.	12/15/15	DG	8	92	162			1			
IØ MIN	12-16-15	CS	8	113	225						
	12/16/5	06	115	19	294			7	03	1	
Cycle Time								00	011	13	
128515							1	- ' N	lo PHE	NE	
Pcs/Hr						1	10-	(a)	MAC	1,1	
25								100	/ 1		
ROUTING:	A b to to				l						
				OPERATION 2		Down			THRU-PUT/8HRS		C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Cotum Uma		-									
Setup Hrs.											
Cycle Time				4995					16	2	
									1		
								1/	VC	7	
Pcs/Hr								10	5'		
										A A	
ROUTING:							1			K	
重要协会	持有方式	25本原的	名型制作	OPERATIO	N 3					THRU-PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
zetap ilisi									•		
Cycle Time											
Pcs/Hr											
ROUTING:	l										
Notes / Instructions		Down Time Codes				First Part Inspection		Record			
		1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl Rev		Rev	Inspector			
		2 Tooling3 Setup		Submitted 12-10-15	20m	Yes / No	Check	Letter	mspector .	Notes (200 (409)	
		4 FAIR		160-17	apin	4Fis	V	B	M	.09)	
		5 Training6 Meeting					-				
SECONDARY	Y PRODUCTIO	N RECORD		110 To 11	PAGE	1		10.00		Test Form 1	.0/15/15