


Part No.	11-4-20	Component	11-4-G-BLNK	
Order No.	396556	Heat Lot #		
Order Qty	17	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-12-16	OG	5.5		20	6m	3			
	1-13-16	CS	8	25	55			JOB-out	1	11
Setup Hrs.										
6 min										
Cycle Time										
15m										
Pcs/Hr										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-12-16	5:20PM	YES	✓	B	WRB		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									