

Part No.	CY30006	Thru-Put/8Hrs	Wgt/Pc.	0.0105	Mach No.	D3
Order No.	MA 348441	Planned Pcs/Hr	Wgt/Bar	4.65	Setup Allowed Hrs.	
Order Qty	10,000	Actual Pcs/Hr	Component	A06101-0012	Pcs/Bar	443
		Actual	Down Time	Down Code	Notes	Scrap Pcs.

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
1-23	JK				W6M2	6	3			
1-25	JK									
1-25	JK									
1-25	JK									
1-26	JK	3				1.5	3			
1-26	JK	3				3.5	4			
1-27	JK	3.5				2.5	4	Rebuild Shave Holder Approval from Andy W.		
1-27	JK	8	4430							
1-28	JK	6.5	2,215	6,645	W6M2	1	2			
1-28	JK	1.5								
1-28	JK	7.5	4430	11,075						
1-28	JK	7.5	2,215	8,860						
1-29	JK	6.5	4430	13,290	W6M2					
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

Subout

Test out

No parts left

Machine

3.114

2.115

control devices, LLC	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load DAN LAMMERS MUST APPROVE BEFORE RUNNING		1-26-16	7:55 PM	Yes	✓	A	W6M2	