

QTY CHANGE INLS/DATE	
Special Notes / Instructions	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Routing:									
Machine # B17					0	STD CYCLE TIME		0	#DIV/0!
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		
				0	0	0	0		

Routing:														
Machine #						0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	7-22-15	10:30	YES	OK	
Total Scrapped	0	2	Tooling	0					
Idle Operation Count	0	3	Setup Idle	0					
Idle Operation Count	0	4	Other	0					
Idle Operation Count	0								

Test 4/29/15