Part No.		901-15-3/16		Component		901-A-BLNK			GD control devices, LLC			
Order No.		390616		Heat Lot #					1	6114	device	s, LLC
Order Qty		5		W/O # from Box		386625						
	FERRING FAIR			OPERATIO	N 1	Down	Radianska A			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
10	11/17/15	P.6.	4	110	18			5				
	11/17/5	06	8	45	37		<u> </u>	IN				
Setup Hrs.												
Burns								7	/	1		
Cycle Time		1						UC	John			
								1		/		
							_	*	1000	5		
Pcs/Hr									1-10			
									1 4	5		
											10	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
NA - I N						Down	Down time	the group of		IHKU-		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
										¥.		
Setup Hrs.												
									9			
Cycle Time												
		_										
Pcs/Hr												
DOLUTING												
ROUTING: OPERATION 3 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
				_								
D == /11=												
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance		Date Part	Time Of D	Approved	Mtrl	Rev				
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter	Inspector	Notes Notes		
		3 Setup 4 FAIR		Mp/K	10:300	yry		4	H		and the	
		5 Training				6		A				
		6 Meeting						117.00				