


Part No.	R450-1-14	Component	A02001-0008	
Order No.	401790	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	576	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT OFF SAW	2/25/16	MLK	-	-	-	-	-		0	
Setup Hrs.										
0										
Cycle Time										
40 SEC										
Pcs/Hr										
72										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Caged Die Head	2/25/16	MLK	-	-	-	-	-		2	H
	2-25-16	JW	.5	25	25			FOR BOLT	0	
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2/25/16	1p	YES	✓	Q	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								