


Part No.	SF5002-10	Component	SF5002-20	
Order No.	386085	Heat Lot #		
Order Qty	2161	W/O # from Box	371906 329020	

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
LATHE - 0467	11/2/15	CS	1	3				Chamfer only		
	11-2-15	CS	4 1/2	906	909			11 11	2	22
Setup Hrs.	11/1/15	11/1/15	0.5	57	760					
Cycle Time								JOB DAT		
Pcs/Hr								\$12.00		
									(2)	

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-2-15	9:40	YES	✓	F	DA	Cham x 1