

Control Devices LLC
Work Order Production Record

Machine No.	2572
Rev Letter	G

Planned Pcs/Hr	
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Remaining 1 code	#DIV/0!
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Davenport Only			
Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!

Setup Allowed Hrs.	0
Setup Actual Hrs.	0
Setup %	#####

Order Qty 30

Component	100046-999
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Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
			beginning balance					0	0								
3-3-14	JO	27985		3.5		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					Setup list of complete
3-4-14	JO	27985	8.0		30	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					Setup and of complete
3-5-14	JO	27985	6.0	2.0	21	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
3-6-14	JO	27985	3.0		9	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
3-26-14	JO	27985	2.5	1.5	7	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					3rd of setup complete
3-27-14	JO	27985	6.5		23	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					

[illegible]

Barstock Efficiency	Actual Efficiency	Down Time Codes	Total Hours	First Part Inspection Record

Total Planned Pcs	0	Total Counted Pcs	1	Maintenance	0
Date Part Scheduled or Drawn	Time	Approved Yes / No	Material Check	Inspector	Notes

		Submitted	On Day	Yes / No	Check
2	Tooling	0			
	Setup Idles	0			

3aStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!	Setup rate				
	4	Other	0					

4	Alternate - Tooling/ 11-12/01	0			
5					