

Part No.	PVN25029-H	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	3
Order No.	397087	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.	

Order Qty	397087	Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114
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Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
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1/22	Bm	—	—	—		1.5	1	Setup / water main broke /	—	—
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01/25	ED	3.5	1230	1230		7.5	3	FAIR, Tester down	14	11
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1/25	Bm	0	2,830	4,460		—	—		—	—
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1/26	Bm	7.5	2650	6,710		.5	6		—	—
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01/26	ED	8	2650	9360	121380	0	0		0	0
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1/24	Bm	8	3000	3000		—	—		—	—
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1/20	Bm	8	2860	15240		—	—		—	—
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01/27	ED	8	2730	17970	11	0	0		0	0
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1-27	ED	8	2660	20,630	11	—	—		—	—
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1-28-16	ED	8	2600	23,230	11	—	—		—	—
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01/28	ED	8	2900	26130	11	0	0		0	0
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1-28	ED	8	2676	28,800	11	—	—		—	—
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1/25	Bm	8	2925	31725	11	—	—		—	—
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01/29	ED	8	2925	34650	P9393	0	0		0	0
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1-29	ED	8	2550	37,200	P9250	—	—		—	—
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1/30	Bm	7	2600	34,400	11	—	—		—	—
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01/30	ED	6	2010	41810	P9250	0	0		0	0
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1-30	ED	6	2140	43,950		—	—		—	—
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2-1	Bm	7.5	2350	46,300		—	—		—	—
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02/01	ED	3	960	47260	11	0	0		0	0
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TOTAL PCS. PRODUCED											47260
TOTAL SCRAP PCS.											14

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY V: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes
1-25-16	10:40	YES	✓	J		