Control Devices LLC / Work Order Production Record Heat Lot # **Rev Letter** Part No. Component Order No. Box W/O #'s Found on Label **Order Qty** Standard Cycle Time & Setup Time Vertified QTY CHANGE INLS/DATE 1st Operation Special Notes / Instructions 2nd Operation **3rd Operation** % Oper. Efficiency Planned Hours Setup % Balance Due Pcs Actual Pcs/Day S/U hrs **Total Pcs** Actual S/U Down Pcs/Hr Emp. Name Prod. Hours Setup Hours Code Scrap Pcs. Cum. Total Date #DIV/0! STD CYCLE TIME Machine # #DIV/0! **Total Efficiency** Routing: #DIV/0! STD CYCLE TIME Machine # #DIV/0! **Total Efficiency** Routing: #DIV/0! STD CYCLE TIME Machine # #DIV/0! **Total Efficiency** Routing: **First Part Inspection Record Total Down Time** Time Approved **Date Part** Inspector Notes Hours Final Part Calculation Code Submitted Yes / No of Day Description **Total Counted Pcs** em (from packing) Maintenance Total Scrapped Tooling 3rd Operation Count Setup Idle Other 2nd Operation Count 1st Operation Count