Control Devices LLC
Work Order Production Record

Part No.	S1195119003	
Order No.		
Order Qty		

Machine No:	8/2 108
Rev. Letter:	B

Secondary Operations:		
Wgt/Bar	Total Bars	#DIV/0!
Bars/Load	Total Loads	#DIV/0!
Wgt/Pc	Pcs/Bar	#DIV/0!

Planned Pcs/Hr	143

Remaining Loads #DIV/0!

Mat. #: S1195119003-10   *Good Out*

Material Heat				
Lot No.	Mach Down Time	CODE	Scrap Pcs	Notes

Setup Allowed Hrs.	0
Setup Actual Hrs.	0
Setup %	

(main production grid)

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach Efficiency	Notes
					beginning balance	0		0		#DIV/0!	#DIV/0!	#DIV/0!	
1-24	BM 1131		12			0	#DIV/0!	0	0	#DIV/0!	#DIV/0!	#DIV/0!	
1-24	"	"	11			0	#DIV/0!	0	0	#DIV/0!	#DIV/0!	#DIV/0!	
			3			0	#DIV/0!	0	0	#DIV/0!	#DIV/0!	#DIV/0!	

(remaining rows all 0 / #DIV/0!)

Drill B. .242

3 Reinspection

Barstock Efficiency	0	0	0	0	#DIV/0!	#DIV/0!	#DIV/0!

		Down Time Codes	Total Hours
Total Planned Pcs	0	1. Maintenance	0
Total Counted Pcs		2. Tooling	0
BarStock Efficiency #DIV/0!	Actual Efficiency #DIV/0!	3. Setup Idle	0
Total Barstock Pcs #DIV/0!		4. Other	0
			0

First Part Inspection Record Page 1

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
1-25-13	7:30	YES	✓	DH	CHXG
1-24-14	11:40	YES	✓	DH	CHXG