Part No.		1101-9-5/16		Component		1101-A-BLNK			C:	2 contr	ol
Order No.			393779		Heat Lot #		1 2 2 2 2 2 2		-	device	es, LLC
Order Qty			10		W/O # from Box OPERATION 1		376834		7.11		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8	12/11/15	P.G.	6		40				1/		
Setup Hrs.										2)	
10 mis.									lobout		127
Cycle Time											
5mis.								,	ald		
Pcs/Hr									2.00	*	
									1/17	N	ъ.
ROUTING:								<u> </u>	1	10	
APPLICATION OF	STOR FILES			OPERATIO	N 2	A STATE			THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.					_						
	_										
:											
Cycle Time											_
Pcs/Hr											
ROUTING:	S. C. Salar St.		A A STATE OF THE S	OPERATION							
Mach No. Date		Emp. Name Prod Hrs.		OPERATION Total Pcs.	Cum. Total	Down time	Down time code	Notes		J-PUT/8HRS Scrap	Scrap Code
									A		code
Setup Hrs.											
}											
ycle Time											
								4			
Pcs/Hr	_										
							_				
ROUTING:											
	structions	Down Ti	me Codes			Fi	irst Part In:	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter	- 1	notes	
		4 FAIR		12-11-15	Em	4ES	-	A	DH (Fig)		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>			7						
FCONDARY	PRODUCTION	N DECORD			DACE						