Part No.		PPV10003		Component		PPV10003-10			control devices, LLC		
Order No.		396975		Heat Lot #							
Order Qty		1500		W/O # from Box							
MSTAR				OPERATIO		A Section	And -		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BRDGEPRT DRILL 0100	1114	1/3 180	1/2	500					xes comple		7
Setup Hrs.	1/20	ha	7/2	1250					xes complet		
octup mo.	1-21-16	G T	31/2	1000				rbo	2 X	12	
	1-21-14	N	372	7000							
Cycle Time							A				
Cycle Time						1 07	10		COBS		
						har .) 4		(OID		
Pcs/Hr					(1	/1	0)		
						1	NXA	1	,		
						1	100	-		210	
ROUTING:				ļ	l		1			JU	
	生民族政治			OPERATIO		MA LONG		THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
C-4				is .		25					
Setup Hrs.											
Cycle Time									*		The second
cycle fillle											
Pcs/Hr				_							
PCS/HI				*							
ROUTING:											
	The Park of the			OPERATIO	N 3				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time						4					
-											
Pcs/Hr					_			d			
r CS/ FIT											
											-
ROUTING:											
	nstructions	Down Ti	ime Codes			Fi	rst Part Ins	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev		Mater	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-14-16	10:452	yFis		Ē	MC		
		5 Training				*		-			
SECONDARY PRODUCTION		6 Meeting			DACE 1						0/15/15