

Part No.	SBS001-20	Added W/O #		Cycle Times		Thru-Put/Hrs	1744	Wgt/Pc.		Mach No.	A12
Order No.	390764	Standard	11.3	Planned Pcs/Hr	218	Wgt/Bar		Setup Allowed Hrs.	16		
Order Qty	1,200	Actual		Actual Pcs/Hr		Component	A02042-0034	Pcs./Bar			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code	
11-18-45	Jim				107135E	50	3		14	11	
11-18	"					20	4				
11-19	"					1	4				
11-19	"					75	6				
11-19	"	6.85	1024	1034	107131E						
11-20	"	2	354	1378							
<p>50 Pcs</p> <p>11-19-45</p> <p>11-19-45</p>											
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS.											
14											



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector
11-19-15	7:15 AM	yes	on	E	JK #03

Notes