12					Contr	ol Devices	LLC / Wo	rk Order I	Producti <mark>o</mark>	n Record				(4-			
Part No.			IC10013			Rev Letter			В			Heat Lot #			CHI49904		
Order No.			341672	2	1	Component			A02002-0048			or					
Order Qty 75			1			4					x W/O						
	~-,			Sne	rial Notes	/ Instruction	ns			-	1	Fou	nd on I	Label			
YCLE TIN	ΛE:	2	SC S/	U HRS O			115										
Date	Emp. Name	Prod.	Setup Hours	Total Pcs	Planned Hours		Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	Actual S/U	Setup %	
Machine i				<u> </u>	Δ.			-							_		
7/24/14	JO	4	4	23	8	23	75 52	12	23	A 191.7%	1 0	0	0	Reprogra	4 4	100%	
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lachine #	# CNC H	IARDING	3				75	g. na	KDING	В				(L	/ 2.5	0%	
8/4/14	JO	0	2.5	0	2.5	0	75	0	0		0	0	0	S/U 2ND			
8/4/14	BJ	3.5	0	50	3.5	50	25	0	50		0	0	0				
3/5/14	B 5	215	80	32		50	25	0	0								
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-				-	. Total Down Time				Date Part Tin			First Part Inspection Reco					
			Calculation		Code	Description		Hours	Submitte	DESOC INGUISM			Yes / No Inspe		or	Notes	
otal Cour		S	(from	packing)	1	Maintena	ince	#REF!									
Total Scrapped		0		2	Tooling		#REF!										
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nd Operation Count		Ę	50	4	Other		#REF!										
st Operation Count		8	32														