

Part No.	FS12	Component	FS12-10	control devices, LLC
Order No.	395516	Heat Lot #		
Order Qty	2000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	1-15	MS				1.5	2		12	11
	1-16	MS	1	27	27	1.5	5/2	TRAINED OPERATOR		
Setup Hrs.	1-16	SM	1	24	51	1.5	5/2			
2	1-18	SM	8	296	347					
	1-19	SM	8	324	671					
Cycle Time	1-20	SM	8	319	990	1.5	2.2			
3M328 41ARTS	1-21	SM	9	396	1386	1.5	2/6			
	1-23	SM	6	270	1656	1	1			
Pcs/Hr	1-26	MS	1.5	24	1680	1.5	5	TRAINING NEW HIRE (Randy)		
61								JOB OUT		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-16-16	8A	YR?	✓	E	AL		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									