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|---------------------------|---------|--|-----------|------------------------------|-------------|-------------------|----------------|---|-----------|---------------|--|
| Part No. | | .430-4-5 | | Component | | .430-A-BLNK | |  | | | |
| Order No. | | 398045 | | Heat Lot # | | | | | | | |
| Order Qty | | 2000 | | W/O # from Box | | | | | | | |
| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| 9+7 | 1-26-16 | CS | 8 | | 302 | | | | 4 | 11 | |
| | 1-26-16 | DG | 8 | 297 | 599 | | | | 4 | 22 | |
| Setup Hrs. | 1-27-16 | PG | 8 | 200 | 799 | | | | | | |
| 10 min | 1-27-16 | DG | 4 | 96 | 895 | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 1.5 min | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| ROUTING: TO THREAD ROLLER | | | | | | | | | | | |
| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| ROUTING: | | | | | | | | | | | |
| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| ROUTING: | | | | | | | | | | | |
| Notes / Instructions | | Down Time Codes | | First Part Inspection Record | | | | | | | |
| | | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| | | | | 1-26-16 | 8:27 | YES | ✓ | B | 2H | | |