

Part No.	0045-31-C	Component	A02001-0040							
Order No.	N/A	Heat Lot #								
Order Qty	475 (535)	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GANESH CNC	1-24-16	JO/MS	5.5	63	63					
	2-2-16	JO/MS	8.0	95	95					
Setup Hrs.	2-3-16	JO	6.5	77	172					
127 HRS	2-4-16	MS	6	60	232	2	2	REPEATED ALARMS		
	2-5-16	MS	8	67	299	3	1	REPEATED ALARMS (RESOLVED)		
Cycle Time	2-6-16	MS	4.75	29	328	1.75	5	TRAINING RAN ON SETUP HRS		
4min	2-8-16	MS	8	78	406	2	2	BLOKEN G-32 + SETUP + 10 MIN		
	2-9-16	MS	8	104	510	1	1	LOOSE COOLANT LINE		
Pcs/Hr	2-10-16	MS	2.5	37	547					
1312	JOB OUT									

HVD

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

2-26-16
SS

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2								
	3								
	4								
	5								
6									