

## Control Devices LLC / Work Order Production Record

Part No.	SB7501-10
Order No.	364867
Order Qty	1000

Rev Letter	E
Component	SB7501-20

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
----------------------	--

Special Notes / Instructions	
------------------------------	--

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	467 Chanfor					0	0	STD CYCLE TIME								0	#DIV/0!
3-18-15	JT	3.5		402		0	0	0	0								
3-19	JT	3		600		0	0	0	0								
	See SB7501-10					0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #	456 / 1104E					0	STD CYCLE TIME									0	#DIV/0!
3-20	JT	4		1002		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #	4734 1104E					0	STD CYCLE TIME									0	#DIV/0!
3-20	JT	4		512		0	0	0	0								
3-21	JT	3.5		488		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs		1	Maintenance	0	3-18-15	2pm	YES	DH	chanfor
Total Scrapped	0	2	Tooling	0	3-20-15	9:20 Am	YES	SK	2420 x1
3rd Operation Count	0	3	Setup Idle	0	3-20-15	9:30 Am	YES	SK	3750 x4
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								