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|-----------|----------|----------------|--------|--|--|
| Part No. | M30035-1 | Component | M30035 |  | |
| Order No. | 391482 | Heat Lot # | | | |
| Order Qty | 500 | W/O # from Box | | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| KINGS 0470 | 2/23/16 | JT/mk | 7.5 | 3 | | | | | | |
| | 2/23/16 | T.W.V. | 4.5 | 290 | 293 | | | | | |
| Setup Hrs. | 2-22-16 | F.H. | 3 HRS | 205 | 205 | | | | | |
| .5 | 2-22-16 | F.H. | 11 | 205 | 498 | | | JOB OUT | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
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| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
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| Setup Hrs. | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | |
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| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
| 1 Maintenance | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 2 Tooling | | 2/23/16 | 5:36 | Y | ✓ | B | DT | |
| 3 Setup | | | | | | | | |
| 4 FAIR | | | | | | | | |
| 5 Training | | | | | | | | |
| 6 Meeting | | | | | | | | |