


| | | | | |
|-----------|------------|----------------|-------------|---|
| Part No. | 7-4-D-BLNK | Component | A02071-0046 |  |
| Order No. | 390848 | Heat Lot # | | |
| Order Qty | 500 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| M1 | 1-29-16 | BA | 7 | 336 | | 0 | | | 0 | |
| Setup Hrs. | 1-30-16 | Hvb | 7.5 | 346 | 682 | 0 | | Job out | 0 | |
| 1hr | | | | | | | | Hvb | | |
| Cycle Time | | | | | | | | | | |
| 1/min | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 440 | | | | | | | | 2-10-16 SS | | |

ROUTING: TO LATHE FOR TOP HOLE

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 1 Maintenance | | 1-27-16 | 1:50 p | YES | ✓ | B | DT | |
| 2 Tooling | | | | | | | | |
| 3 Setup | | | | | | | | |
| 4 FAIR | | | | | | | | |
| 5 Training | | | | | | | | |
| 6 Meeting | | | | | | | | |