Part No.		CH-101		Component		A02001-0022			control devices, LLC				
Order No.		390055		Heat Lot #		190699.22.1			1	63	device.	es, LLC	
Ord	ler Qty	5	00	W/O	# from Box				1				
				OPERATIO				2	Party Committee	THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
D-	11-5-15	JB JB	-	4	6			wrote	viole program		6	3	
Setup Hrs.	11-12-15	JB	51/2	550	564		-	10	DOUT	JB			
61/2	11 12 12	0.6	3/2	230			\$	304	001	90			
Cycle Time				-		-		CA) /				
363							#	1.0	3.1)				
Pcs/Hr								1	aso.				
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code	
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Cycle Time													
Pcs/Hr													
ROUTING:	- National Control												
Mach No. Date		Emp. Name Prod Hrs.		OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes		-PUT/8HRS Scrap	Scrap Code	
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ROUTING:													
	nstructions	Down T	ime Codes				irst Part In:	enection	Record				
		1 Maintenance		Date Part	T' 0/-	Approved	Mtrl	Rev					
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes		
		4 FAIR 5 Training						А					
		6 Meeting											
CONDARY	DRODUCTION	I DECORE				V							