


Part No.	FS128	Component	A02001-0016	
Order No.	398222	Heat Lot #		
Order Qty	1300 <i>500 RST</i>	W/O # from Box		

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC COBRA	2-4-16	JO				1.5	3	setup in progress		
Setup Hrs.	2-5-16	BS	6.5	66	66					
4	2-5-16	JO	8.0	98	164					
	2-5-16	BA	6.0	62	226					
Cycle Time	2-6-16	mn	6	59	285					
3MIN 11 SEC	2-6-16	JO	6.0	72	357					
	2-6-16	BA	6.0	89	546					
Pcs/Hr	2-8-16	BS	8	111	657					
15	2-8-16	JO	4.0	50	707					

ROUTING:

PACK DEPT

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-4-16	10:45	✓	✓	A	JC	