


Part No.	7-4-11	Component	7-4-E-BLNK							
Order No.	392067	Heat Lot #								
Order Qty	112	W/O # from Box	373714							

OPERATION 1

THRU-PUT/8HRS104

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/30/15	DG	10 min.		1				1	11
	12/1/15	R.G.	8	74	75					
Setup Hrs.	12/1/15	DG	1.5	17	92					
10 min								JOB OUT		
Cycle Time										
3:42										
Pcs/Hr										
13										

ROUTING: Sand Blast

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-30-15	9PM	YES	✓	A	JC	