


Part No.	7-4-14	Component	7-4-E-BLNK			
Order No.	394064	Heat Lot #				
Order Qty	4	W/O # from Box				

OPERATION 1										THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	12/14/15	DG	6		53				2	11	
	12-15-15	CS	3	21	74			JOB-out			
Setup Hrs.											
5m											
Cycle Time											
5m											
Pcs/Hr											
11											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12/14/15	9pm	YES	✓	B	WRB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								