

A15

Part No.	TRV3820	Thru-Put/8Hrs	Wgt/Pc.	0.2194	Mach No.	A3				
Order No.	399903	Planned Pcs/Hr	Wgt/Bar	18.1	Setup Allowed Hrs.	16				
Order Qty	12,000	Actual Pcs/Hr	Component	A02002-0022	Pcs./Bar	82				
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
3-11	DB					8	3			
3-14	DB					8	3	Repair on 1st slide		
3-14	DB					8	3	Fair		
3-15	DB	4	1200	1200	497094H	1	2			
3-15	DB	4	1911	3111	DE-1	1	1			
3-15	DB	8	2230	5331	DE-1	1	1			
3-14	DB	7	1867	7198	DE-1	1	1			
3-17	DB	7	2320	9588	487095H	1	4			
3-17	DB	6.5	1620	11208	DE-1.5	1	1			
3-18	DB	1.5	490	11698	DE-1.5	1	1			
3-18	DB	1.5	490	12188	DE-1.5	1	1			
TOTAL PCS. PRODUCED 12,000										
TOTAL SCRAP PCS. 82										

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted 3-14-16

Time of Day 10:40p

Approved Yes/No Y

Mtrl Check Y

Rev Letter H

Inspector JC

Notes

Job

Out

3-15-14

3-15-14