

Part No.	BDV20003	ADDED TWO #	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0632	DOWN TIME CODES:	Mach No.	A11.	
Order No.	400807	Standard	4.1	Planned Pcs/Hr	Wgt/Bar	5.73	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Setup Allowed Hrs.	16	
Order Qty	7,000	Actual		Actual Pcs/Hr	Component	A02001-0013		Pcs./Bar	91	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-16	NO	1	1710	1710		4	3		24	11
2-17	NO	3.1	1710	1710		2	3			
2-18	NO	7.4	4000	5710		2.9	4			
2-19	NO	4	1740	7450		.6	6			
<div style="text-align: center;"> <p>Job out</p> <p>\$11.30</p> <p>2-24-10</p> <p>2-25</p> </div>										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
<div style="display: flex; justify-content: space-between;"> <div> <p>control devices, LLC</p> <p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> <div> <p>Special Notes / Instructions</p> </div> <div> <p>First Part Inspection Record</p> </div> </div>										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
2-17-16	10:50	YES	✓	B						
							MARCH THDS			