	£.				Conti	rol Devices		ork Order	Production	on Record									
Part No.		2020	20	Rev Letter					Heat Lot #										
Order No.		145 L	160	Component				020	Bo	or Box W/O #'s									
Order Qty / OO								/		100000	250	Label							
ОТУ СН	IANGE INLS	/DATE			7						Sta	ndard (Cycle Tin	ne & S	etup Tim	ne Vertified			
			Speci	al Notes /	Instructi						st Oper								
									2r	nd Opei	ration								
		T	T											3rd Operation					
Date	Emp. Name	Prod.	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap	Pcs/Hr	S/U hrs	Actual S/U	Setup %		
Machine # 0/00						0	0	STD CY	CLE TIME			1		No.		0	#DIV/0!		
8-78	09		1.8			0	0	0	0										
8-18	05	2,0	+	150		0	0	0	0										
		-	-			0	0	0	0		-	_							
6						0	0	0	0		-	-	-	-					
4						0	0	0	0		-		+	-					
						0	0	0	0								(2)		
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	_					0	0	0	0				_						
Total Effic	ciency	0	0	0	0	0	0	0	0	#DIV/01									
TOTAL ETTI	ciency	U	U	U	0	1 0		outing:	0	#DIV/0!	0		0			4 2.5	AT COL		
Machine	#						0		LE TIME	10000		-			a the	0	#DIV/0!		
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370		in the state of			200			Routing:	0	וטיייטוו	U		U		THE P	100	N. N. S. S. S. S.		
					6						First Pa	art Ins	pectio	on Reco	ord				
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	t Time		Approved Yes / No		Inspec		N	lotes		
Total Counted Pcs (fro			(from n	(from packing)		Maintenance		0	8-28-1	A				0	P (CD) SEP				
Total Scrapped 0				2	Tooling		0	0 -0 1	1 1013	AN	1/63		De	_	10A 1103				
Brd Operation Count			0		3	Setup Idle		0				1407							
2nd Operation Count			0		4	Other		0											
Lst Operation Count			0			Other		U											