Part No.	Test Form 11/4/15	Test Fo										RD	BRAZING PRODUCTION RECORD	BRAZING PRO
Tr.No. 33338 Control Heat No. 124.9 Curu-0-1/4 ERZ09  BRZ09 BRZ09  BRZ09 BRZ09  BRZ09 BRZ09  BRZ09 BRZ09  BRZ09 BRZ09  BRZ09 BRZ09  BRZ09														
Tr.No. 393198 CONTROL  BY NO. 39319 C					4									
Emp. Name   Pod Hrs.   Total Pcs.   Curr. Total   Down Time   Codes			Notes	Inspector	Rev Letter	Check	Yes / No	Time Of Day		,,,				
In the component (s)				nspection Record	First Part I					Codes			Notes / Instruc	Specia
Tart No.   37.4-9-24-C   Tarce No.   393138   Tarce No.														ROUTING:
Part No.   S74-9-24-C   Profes   Component(s)   Profes   P		7	R											
Part No. 393198  Pricer No. 393198  Distinguishing Traceability Numbers  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."  Located on the box label, directly above the word "heat."  Located on the box label, directly above the word "heat."  Located on the box label, directly above the word "heat."  Located on the box label, directly above the word "heat."  RZ05  BRZ05  CUTU-0-7/8  CUTU-0-7/8  CUTU-0-7/8  CUTU-0-7/8  Pricer Notes  Prod Hrs. Total Pcs. Curer Time  Prod Hrs. Total Pcs. Curer Time  Prod Hrs. Total Down Time  RoyLED Flows  Scrap  RoyLED Flows  Scrap														
Part No.   S7-4-9-24-C   Profession   Prof			5,1	1										
Part No.   374-9-24-C   Prode No.   393198   Prode No.   1			7	101										
Part No.     574-9-24-C     Component(s)     Component(s)     Heat Lot/Traceability Numbers       Ider Oty     1     1     7-4-9     1-4-9       Part No.     Distinguishing Traceability Numbers     Curru-0-1/4     ERZ09     Curru-0-1/4       Poper Tubing Located on the box label, directly above the word "heat."     BRZ09     Curru-0-7/8     Curru-0-7/8       Located on the box label, directly above the word "heat."     BRZ09     CUTU-0-7/8     CUTU-0-7/8       Located on the bag followed by "Lot Number."     CP15     CP15     Thru-Time       Located on the bag followed by "Lot Number."     Pcs./Hr     Pcs./Hr     Thru-Put/8hrs       Emp. Name     Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Pcs./Hr     Notes     Scrap			1											
Part No. 57-4-9-24-C  Order No. 393198  Total Part No. 57-4-9-24-C  Order No. 393198  Distinguishing Traceability Numbers  Distinguishing Traceability Numbers  Distinguishing Traceability Numbers  Six digit no. located on the box label, directly above the word "heat."  Distinguishing Traceability Numbers  Six digit no. located on the box label, directly above the word "heat."  Distinguishing Traceability Number.  Six digit no. located on the box label, directly above the word "heat."  Distinguishing Traceability.  Six digit no. located on the box label, directly above the word "heat."  BR209  BR205  CUTU-0-1/4  BR209  CUTU-0-7/8  CP15  CUTU-0-7/8  CP15  CP15  CP15  Do not require traceability.  Fig. Cycle Hrs. Time  Prod Hrs. Total Down Time Code  Notes  Scrap  Acal Eth Factor  Scrap  Scrap														
Part No. 57.4-9-24-C  Order No. 393198  Order Address  Order On the box label, directly above the word "heat."  Order Address  Order On the box label, directly above the word "heat."  Order Address  Order Address  Order Address  Order Address  Order On the Sox abel under box quantity.  Order Address  Order Order Brzos  Order Address  Order Address  Order Address  Order Order Address  Order Order Intervent Address  Order Order Order Intervent Address  Order Order Order Order Intervent Address  Order Order Order Order Order Order Intervent Address Address Address Address Address Address Address Address Address Addres														
Part No.         57.4-9.24-C         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Prider No.         393198         432 devices. LLC         7-4-9         Heat Lot/Traceability No(s)           Prider Qty         1         7-4-9         CUTU-0-1/4         Mo(s)           1 lare Nuts         Six digit no. located on the box label under box quantity.         BRZ09         BRZ09           2 located on the box label, directly above the word "heat."         BRZ05         CUTU-0-7/8         CUTU-0-7/8           2 located on the spool label, starting with the letter "M."         CP15         CUTU-0-7/8         CP15           2 located on the box label under box label.         Located on the box label.         CP15         Thu-Thu-Thu-Thu-Thu-Thu-Thu-Thu-Thu-Thu-														
Part No.         57.4-9-24-C 393198         Component(s) devices   LLC         Component(s) (s) No(s)         Heat Lot/Traceability No(s)           Prider No.         393198         4 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2														
Part No.         57.4-9-24-C         Component(s)         Heat Lot/Traceability Numbers           Inder Qty         1         T-4-9         CUTU-0-1/4         Index CUTU-0-1/4         Heat Lot/Traceability Numbers           Iare Nuts         Six digit no. located on the box label under box quantity.         BRZ09         CUTU-0-1/4         BRZ09           are Tubing Processed on the box label, directly above the word "heat."         BRZ09         CUTU-0-7/8         CUTU-0-7/8           Use their work order number and date on the box label. Located on the bag followed by "Lot Number."         CP15         CUTU-0-7/8         CP15           Imaps/Plugs         Do not require traceability.         Setup Hrs.         Cycle Time         Pcs./Hr         Notes         Notes         Scrap           Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Down Time         Pcs./Hr         Notes         Scrap														
Part No.       S7-4-9.24-C       Control       Component(s)       Heat Lot/Traceability         Prider No.       393198       Control       Component(s)       Heat Lot/Traceability         Distinguishing Traceability Numbers       CUTU-0-1/4       CUTU-0-1/4       Heat Lot/Traceability         Brzog       CUTU-0-1/4       EDRZOS         Six digit no. located on the box label, directly above the word "heat."       BRZOS       CUTU-0-1/8       CUTU-0-7/8       CUTU-0-7/8       CUTU-0-7/8       CP15         Located on the box label, directly above the word "heat."       CP15       CUTU-0-7/8       CP15         Located on the box label, directly above the word "heat."       CP15       CUTU-0-7/8       CP15         Located on the box label, directly above the word "heat."       CP15       CP15         Located on the box label, directly above the word "heat."       CP15       CP15       CP15       CP15       Thru-       Thru-       Thru-       District Number: " <td></td> <td></td> <td></td> <td></td> <td>120</td> <td>Kol</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>					120	Kol								
Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Do not require traceability.  Setup Hrs.  Component(s)  7-4-9  CUTU-0-1/4  BRZ09  CUTU-0-7/8  CUTU-0-7/8  CUTU-0-7/8  CP15  CP15  CP15  Fcs./Hr put	Scrap Code	crap	S	Notes			Down Time Code	Down Time	m. Total	Cui	Total Pcs.	Prod Hrs.	Emp. Name	Date
S7-4-9-24-C  393198  Component(s)  1  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Cycle  Component(s)  CUTU-0-1/4  BRZ09  CUTU-0-7/8  CUTU-0-7/8  CP15  CP15  CP15  Ture  Pcs./Hr  Pcs./Hr	TO SERVICE		put/8hrs					IIme		nis.	ACCUMUNCTURE OF THE PARTY OF TH			
Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Component(s)  7-4-9  CUTU-0-1/4  BRZ09  BRZ05  CUTU-0-7/8  CUTU-0-7/8  CUTU-0-7/8  CUTU-0-7/8			Thru-		Pcs./Hr			Cycle	0.004	Setup			Mach. No.	
Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Component(s)  7-4-9  CUTU-0-1/4  BRZ09  CUTU-0-7/8  CUTU-0-7/8  CUTU-0-7/8										ty.	uire traceabili	Do not requ	s/Plugs	Сар
S7-4-9-24-C  393198  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Cocated on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  CP15  Component(s)  CUTU-0-1/4  BRZ09  CUTU-0-7/8  CUTU-0-7/8								=	ot Number.	wed by "L	the bag follow	Located on	o Rings	Snaj
Six digit no. located on the box label, directly above the word "heat."  Component(s)  Component(s)  7-4-9  CUTU-0-1/4  BRZ09  Located on the spool label, starting with the letter "M."  CUTU-0-7/8				CP15				box label.	date on the	nber and	ork order nur	Use their w	Tubes	Flare
S7-4-9-24-C  393198  Component(s)  1  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  BRZ09  BRZ05				JTU-0-7/8	CI			etter "M."	ng with the le	el, startin	the spool lab	Located on	r Tubing	Coppe
Six digit no. located on the box label under box quantity.  Six digit no. located on the box label under box quantity.  Six digit no. located on the box label under box quantity.  Component(s)  7-4-9  CUTU-0-1/4  BRZ09				BRZ05				vord "heat."	above the w	, directly	the box label	Located on		Brazi
S7-4-9-24-C  393198  Component(s)  1  Distinguishing Traceablity Numbers  CUTU-0-1/4				BRZ09				ox quantity.	bel under bo	ne box lat	. located on th	Six digit no.		Flar
S7-4-9-24-C Component(s) 393198 Control Component(s) 7-4-9				JTU-0-1/4	0				nbers	blity Nun	uishing Tracea	Distingu		
S7-4-9-24-C  393198 Control Component(s)	XXXXXXX	L		7-4-9							1		er Qty	Ord
S7-4-9-24-C			No(s)	mponent(s)	ဂ		רכ	devices, I	U		33198	39	er No.	Ord
			Heat Lot/Traceability								1-9-24-C	S7-4	t No.	Pa