Part No.		703-2-5/16-1/2			Con	ponent	703-2-5/16			control devices, LLC			
Order No.		400155		Heat Lot #						1	60 4	device	s, LLC
Ord	er Qty		8			from Box							
100000000000000000000000000000000000000				O	PERATIO	N 1			and the sec		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
ct. D.	2/12/16	P.6.	1			8							
StepPrill									1	shar	1		
Setup Hrs.									00				
10 min.													
Cycle Time													
										11	1		
Zwin,							1			10/16			
Pcs/Hr									Λ	16			
									1	09		0.4	
										1.			
ROUTING:												.0	
					PERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				_			23						
Setup Hrs.													
				_									
Cycle Time													
				_									
Pcs/Hr													
ROUTING: OPERATION 3 THRU-PUT/8HRS													
			5 111				Down	Down time			I IIKU-		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	10	otal Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.	_												
													110000
i													
Cycle Time													
- 1													
Pcs/Hr													
								_	1				
ROUTING:													
Notes / Ir	nstructions	Down Ti	ime Codes	T			Fi	irst Part In:	spection	Record			
		1 Maintenance			Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
1		Z Tooling Setup		H	Submitted		Yes / No	Check	Letter	spector	mapector Notes		
		4 FAIR		ŀ							<u> </u>		
		5 Training6 Meeting		-									
ECONDARY	PRODUCTION		-	_		PAGE	1					Tost Form	10/15/15