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QTY CHANGE INLS/DATE  Special Notes / I						nstructions				1			Standard Cycle Time & Setup Time Vertified  1st Operation				
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						N A Long							3rd Operation				
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	s/u	Setup %
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Final Part Calculation					Code	Total Do	ADDRESS NAMED IN CO.	Hours	Date Pa	rt Tin	Time		Approved Yes / No		$\top$	Ne 6	otes
Total Counted Pcs (from packing)			1	Maintena		0	4-7-15					DIO	-	05	70)		
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