Control Devices LLC
Work Order Production Record

Part No. **P1212-001**
Order No. **233760**
Order Qty

Machine No. **①**
Rev Letter **A**
Planned Pcs/Hr **1/60**
Remaining Loads **#DIV/0!**

Wgt/Bar	Total Bars	#DIV/0!
Bars/Load	Total Loads	#DIV/0!
Wgt/Pc	Pcs/Bar	#DIV/0!
Component		**P1212001-00**

Setup Allowed Hrs. **0**
Setup Actual Hrs.
.. Setup %

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (Bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	%/Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
				beginning balance				0	0								
7/15	DM	1131		1/2		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					48.27
"	"	"		1/4 Nu 18		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				0	Drill/Tap
5/16	"	"	3	1/4 18		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
				18		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
				18		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
				90		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
				Total 108		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
		0	0	0	0	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!		0	0	0	

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Barstock Efficiency

Total Planned Pcs	0
BarStock Efficiency	#DIV/0!
Total Barstock Pcs	#DIV/0!

Actual Efficiency

Total Counted Pcs	
Actual Efficiency	#DIV/0!

Down Time Codes

		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
5-15-14	7:50	yes	✓	DM	

CD QA Insp #09