


Part No.	7-3-13	Component	7-3-D-BLNK	
Order No.	394413	Heat Lot #		
Order Qty	315	W/O # from Box	N/A	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12-17-15	CS	7		34					
	12-17-15	DG	8	52	86					
Setup Hrs.										
1 MIN										
Cycle Time										
18 SECS										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	12/17/15	10AM	YES	✓	B	RA		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								