Part No. Selection	Test Form 11/4/15	Test F										RD	BRAZING PRODUCTION RECORD	BRAZING PRO
Mach. No. \$404-\$41/4														
rt No. 3905-1/4 Brook 39920 Fer Not. 39920 Fer Roy 8 Fer Roy 8 Fer Roy 9 Fer Not. 39920 Error Roy 100 For Not 100 For Part Inspection Record 100 For Not 100 For No		1	1	7	B	<		12pm	.2216					
rt No. 39920 Ber Ry. 39920 Ber Ry. 28 Ber Cty. 28 Component(s) Component(s) Six digit no. located on the box label under box quantity. By Rings Located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." So Rings Located on the box label, directly above the word "heat." Located on the bag followed by "Lot Number." Mach. No. 25 Setup Down Time 25 Fist Pat Inspection Record Component(s) Setup 25 Scrap Pay Heat Lot/Traceablity No(s) Setup 25 Scrap Pay Heat Lot/Traceablity No(s) Setup 25 Scrap Pay Heat Lot/Traceablity No(s) Setup 25 Scrap Thru- Thru- Thru- Thru- Scrap Scr			Notes	Inspector	Rev Letter	1	Approved Yes / No	Time Of Day	Date Part Submitted	ro				
rt No. S404-5-1/4 Er No. S39920 Distinguishing Traceability Numbers Pri Uniong Rings Located on the box label, directly above the world "heat." Located on the box label, directly above the world "heat." Located on the box label, directly above the world "heat." Located on the sag followed by "Lot Number." SPRings Located on the box label by "Lot Number." Mach. No. Setup Hrs. Time Pod Hrs. Total Pcs. Cum. Total Down Time Code Setup Name Prod Hrs. Total Pcs. Cum. Total Down Time Code Setup Notes Scrap Again Again Component(s) Set04-5-1/4 Curru-1-1/2 BRZ 03 CP13 CUTU-1-1/2 BRZ 03 CP13 C				spection Record	September 1					Codes	Down Time	tions	Notes / Instruc	Specia
Part No. \$404-5-1/4														ROUTING:
Part No. \$404-5-1/4 Component(s) Component(s) Component(s) Heat Lot/Traceability Numbers Gorder Oty Bish digit no. located on the box label, directly above the word quantity. Enare Nuts Six digit no. located on the box label, directly above the word "heat." Curru-1-1/2 BRZ 03 Flare Tubes Located on the spool label, starting with the letter "N." BRZ 03 CP13 CP13 Caps/Plugs Located on the bag followed by "Lot Number." Cycle Hrs. Pcs./Hr Pcs./Hr Thru-lyshrs Located on the bag followed by "Lot Number." Setup Hrs. Located on the bag followed by "Lot Number." Pcs./Hr Notes Scrap Located on the bag followed by "Lot Number." Some Time Pcs./Hr Notes Scrap Located on the bag followed by "Lot Number." Pcs./Hr Notes Scrap Located on the bag followed by "Lot Number." Scrap Scrap		D												
Dark No. SAG4-5-1/4 CONTLINE COMponent(s) Mo(s)	ı													
Part No. SAG4-5-1/4 CONTECTION STAGE			1.51											
Part No. S404-5-1/4 Process Component(s) Process Pr			100											
Part No. S404-5-1/4 Past No. 397920 S404-5-1/4 Past No. S404-5-1/4 Past No. S404-5-1/4 Past No. S404-5-1/4 Past No. Six digit no. located on the box label under box quantity. Six digit no. located on the box label under box quantity. Sap Rings Located on the box label, directly above the word "heat." CP13		b	2/6											
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Part No. S404-5-1/4 Component(s) Distringuishing Traceability Numbers Curru-1-1/2 Engr. Nubs Component(s) Sta04-5-1/4 Curru-1-1/2 Six digit no. located on the box label under box quantity. Snap Rings Located on the spool label, starting with the letter "M." Snap Rings Located on the bag followed by "Lot Number." Setup Cycle Frs. Capt. No. Setup Cycle Hrs. Time Code Notes Scrap Notes Not														
Part No. S404-5-1/4 Conter No. 397920 Braze Nuts Six digit no. located on the box label, starting with melter "M." Sapa Rings Located on the bag followed by "Lot Number." Study Braze Nuts Six digit no. located on the box label. Starting with the letter "M." Sapa Rings Located on the bag followed by "Lot Number." Setup Cycle Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Down Time Down Time Down Time Cycle Down Time Down Time Down Time Down Time Cycle Down Time Down Time Down Time Down Time Scrap Scr										T				
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Part No. \$404-5-1/4 Component(s) Component(s) Heat Lot/Traceability Order Qty 8 Six digit no. located on the box label, directly above the word "heat." CUTU-1-1/2 ERZ 03 Flare Nuts Six digit no. located on the box label, directly above the word "heat." CP13 CP13 Opper Tubing Prings Located on the spool label, starting with the letter "M." CP13 CP13 Snap Rings Located on the bag followed by "Lot Number." CP13 Thru- Caps/Plugs Do not require traceability. Setup Hrs. Cycle Time Pcs./Hr Notes Thru- Flare Name Prod Hrs. Total Pes. Cum. Total Down Time Down Time Notes Scrap														-
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