Part No.		R433-12		Component		A02001-0010			control devices, Luc		
Order No.		391806		Heat Lot #					devices, Lic		
Order Qty		50		W/O # from Box				1			
1000 52100		Delegation of		OPERATIO	N 1	SENT RELIGIO	3000		THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CAGE DIE HEAD	11-30-15	ゴル	<u>l</u>	50	50					2	
Setup Hrs.											
,5											15
Cycle Time											
,								2.1	0215		
Pcs/Hr							-		1200		
1 05/111									10. 5		
										a	
ROUTING:								9		1	
-	创新发生的		MEN SHIP SHIP	OPERATION 2		A CV	AND STRAIN		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
462 1 Hole	12/1/15	JT	,75	50							
Setup Hrs.											
.4											
											TW.
Cycle Time											
										11	
Pcs/Hr											
- 1											
:											
ROUTING:			C.	OPERATIO	N 3			- 1987 P.C.	THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
}											
Cycle Time		13:									
	_	1 2	_								
Pcs/Hr		-									
1 05/111										-	
l											
ROUTING:	1						CHECK PARTY AND ADDRESS OF	Distriction of the last	the state of the s		
Notes / Instructions		Down Ti	ime Codes		First Part Inspection Record						
		1 Maintenance	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	161	Notes	1 /)
		4 FAIR		11-30-15	2:15	YE5*	1	C	All Alik	Dod X-	hole
		5 Training	152	1			KATHANIA SAN	2/2/5	9	VB	4-run
ECONDARY	PRODUCTION	6 Meeting			DACE 1		har planted				