Part No.		CSW-10-1.125			Con	ponent	CUTU-0-1-1/8			CD control devices, LLC			
Order No.		394632			He	at Lot #				1	600	device	s, LLC
Order Qty		11		1 [W/0 #	from Box							
	the factors			0	PERATIO	N 1			清泽		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HI MS	1-21-16	JB	15		15								
Setup Hrs.													
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Pcs/Hr											·		
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27										5		R	
ROUTING:				_									
					OPERATION 2						THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	T	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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etup Hrs.			*	_		-					-		3
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OUTING:													
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Mach No.	Date	Emp. Name	ne Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
ı													
etup Hrs.			11 = ====										
ycle Time							322						
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Pcs/Hr													
OUTING:													
Notes / Ir	nstructions	Down T	ime Codes			Y SATISFIE	F	irst Part Ins	pection	Record			
		1 Maintenance 2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR			1-21-4	1:40	465		-	at	X+ (8 3 3		201
		5 Training		-									
CONDARY PRODUCTION		6 Meeting				DACE							