						2004 P	Tener were	10 (1250) 10	appe secon								
				1	Contro	l Devices	LLC / Wor	k Order P	roductio	n Record							
Part No.		5-3-3		Rev Letter							Heat Lot #						
Order No.		382237		Component A02071-0020					20		or Box W/O #'s 18579				794	5.15.	
Order Qty			1000		300.							Found on Label					
												_100	u on				
QTY CH	ANGE INLS/	DATÉ									7	C+-	andard Cy	cle Time S	S Satur	Time Ve	rified
				Speci	al Notes / Instructions						_	Sta					
					64 prts per hour						505 cycle						
N				82	ס		a w						l can-v	L	Ŋ	_ T	%
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.		(50.5)	Actual S/U	Setup %
Machine # C					0	1000	STD CYC		h s.o.				Bai	11	0	P 1.	
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Total Eff	iciency	0	0	0	0	0	1000	0	0		0		0				I Tall
							Routin	g: WASH	_			5540					
The Control of the Co												First Part Inspection			Record		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submitt	State of the state	Time of Day		Approved Yes / No		pector Notes		
Total Counted Pcs (from packing)				1	Maintena	ance	0	12-14-1	< 6	30	TI	12>	D	1	801 NO)		
Total Scrapped 0				200	2	Tooling		0				4				0	
3rd Operation Count 0				3	Setup Idl	e	0										
2nd Operation Count 0				4	Other	-	0										
1st Operation Count			-	0		100101										Test 4	/29/15