Di Es To	Efficiency Ined Pos To	ey  To	間で 間で に に に に に の の の の の の の の の の の の の の	Cy .																											2701 200	Beginning Balance	┦—	Date Emp. Clock P	Order Qty 40	Order No.		Part No. 306501	Work Order Production Record	Control Devices		
O 0 0 0.0  Final Part and Material Calculation  Total Counted Pcs  Total Scrap Pcs  Estimated Short Parts  Difference in Parts	0 0 Final Part and otal Counted Potal Scrap Pcs	0 0 Final Part and Stal Counted Potal Scrap Pcs	0 0 Final Part and	0 0 Final Part and	0 0 Final Part and																										000	Balance 5		Prod. Setup		отусная	ADD	5)	Record	LLC		
Material Calo	Material Calo	0 Material Calo	0 Material Calo	0 Material Calo	0 Material Calc	0															- 1									F	14 1		Loudo	Total	25/11/095	QTY CHANGE INLS/DATE	ADDED W/O #		7			
					ンは諸國	ulation	0.0				11.1	1 1 1 1 1 1 1 1 1		1 37						The state of the s											1		Journ	Pieces I	Actual	Standard	1 20	Planned Pcs/Hr	Rev Letter	Machine No.		
4		ω	2 1		_	Total Code	0																										0	Planned	SAM.		CYCLE TIMES	s/Hr	# SE	2000		
Other	Setup Idle	Tooling	Maintenance	Anintonor.	Down	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0	0	0		1	Cum.			911		B	CAR			
		2116 JF			n Pag	0	0	. O. III.	0.5	0	0	0	0	0 -	0	0	0	0	0	0	0	0	0	o	0	0	0	0	0	0	) -		Balance		Ventied			_				
THE PERSON NAMED IN COLUMN	0	0	0	0		e Hours		0	0	0,	10	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0	0	0 0	2	· varbay	_	Component	Wgt/Pc		Bars per Load	Wgt/Bar	DAVEN		
			Submitted	Date Part Submitted								14.								7							41 11 T						r carbay		nent		78.50			IPORT /		
				Time Of Day													100 TO THE RESERVE OF THE PERSON NAMED AND THE PERS																		% Mach.	19/16	Pcs/Bar		Remaining Loads	Total Bars	DAVENPORT / B&S BAR FEED	
The second secon			Yes / No	Approved Yes / No		TI																											Lot No.	Material Heat	W					REED		
				Material Check		First Part Inspection Record	0																										Time	Mach Down OD			CM providence		Total Loads			
CONTRACTOR AND ADDRESS OF THE PARTY AND ADDRES			_			ection Rec	0															1			1		t						7 69.	_			Specia			S		
				Inspector Notes			Page 1											2		ž						W /w	(	ANK OV	5 メエ		MANCHIO ANDIO	)	•	p Notes			Special Notes / Instructions	Setup %	Setup Actual Hrs.	Setup Allowed Hrs.		