					Contr	ol Devices	LLC / Wo	rk Order	Productio	n Record				400 (4) see		0
Part No.			241	2	1	Rev	Letter	6				Heat Lot #				
Order No.		2	598	06	Component			424/2-10			1	or				
Order Qty H			006	0) 1, 5								Box W/O #'s Found on Label			~	
QTY CH	ANGE INLS	/DATE		W	i										Setup Ti	me Vertified
1			Speci	al Notes / I	Instruction	ns	TT 17 (2010)		1			-	t Opera		x setup 11	me vertined
												2n	d Opera	tion		
												3r	d Opera	tion		
- u	. e	-: S	D 2	Pcs	rs	£ =	8 8	روا	al	er. ncy	E a	o u	α.	누	al la	%
Date	Emp.	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	Actual	Setup %
Machine #			110	104		0	0		CLE TIME		2	16.			0	#DIV/0!
1-28-208	GHK CHK	7	1.5	124	ļ.	0	0	0	0		-	7	02	11 11	T 1	
1-30-2015	GHC	8	0	524		0	0	0	0		.5	1	23	11. (1	nst d h	s. Od May
2-2-2015	GHK	8	0	540		0	0	0	0		-	_	Attenuer	-		
2-3-2015	GHK	8	0	540	1 0	0	0	0.	0		_	-	-			
2-4-2015	BHK	8	0	556		0	0	0	0		-	-				
2-5-2015	CHK	8	0	548		0	0	0	0	Q. 18	-	_	124			
2-6-2015	GHK	8	Ó	548		0	0	0	0							
2-7-2015	GHK	6	6	416		0	0	. 0	0	() E F		~	_			
2-9-2015	GHK	8	6	554	-	0	0	0	0		-	_	1]]		
Total Effic	GHK dency	8	6	536	0	0	0	0	0	#DIV/0!	0	- Bres B	0		Stanovers.	
rotal Ethe	испер		FIELD STAN			HILLS OF A	SHIP COSTINENTS FOR	outing:	1 9	#DIV/U:	U	157.4	U			
Machine #	er de	landik:	Maria.	(a)		1. 1	0		LETIME	H. BERGER	100	1/5	135		0	#DIV/0!
2-11-2015	BHK	8	0	588		0	0	0	0		-	-	~	10.00	1 1 1 1 1 1 1 1	
2-12-2013	GHK	2.	0	148		0	0	0	0	E all		Market.	. in	ne sin	W.	
2-13-2015	GHK	2,5	0	152		0	0	0 .	.0	1 .1 .2 .1	-	-	1			Y
2-16-248	GHK.	7.5	0	500		0	. 0	0	Ó		.5	4	-			
2-17-2015	GHK	5	0	348	167	0	0	0	0			-	,e=-	.,	-	
2-18-2015	Cilc	8	0	536		0	0	0	0		-		1	11	-	
2-19-205	GHK	6,5	0	428	ļ	0	0	0	0		,5	4		Quarte	irty co	mm.
2-23-1015	GK	6.5	0	428	1	0	0	0	0			_	_	50	ROLL	refrance
2 23 000	5110	940		1 2-13		0	0	0	0					00	00-1	Λ.
						0	0	0	0							A ()
Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0		-	
					-		F	Routing:								
Machine #	4.5				14	K. U.S.	0	STD CYC			31.		1.754	×	0	#DIV/0!
						0	0	0	0	*		A	1	01		
						0	0	0	0			1	11	VV	1	
					-	0	0	0	0			+	+/	V		
						0 1	0	0	0			+	14	M	1/	~ (
						0 .	0	0	0			-	-1	11/1	X	1)
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						0	0	0	0					1	1	
rai Gajarjanasur.	et filmmer P	DESIGNATION OF	Apple west	elangaport av	agui?tset	0	0	0	0			TENERS CON		NOVERNO ALIE		
Total Effici	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0			
Marin							F	Routing:	1		F1					
					· · · · · · ·	Tatal Day	T		-			rt Inspection		n Record	<u> </u>	
Final Part Calculation				Code	Total Down Time		Hours	Date Par Submitte	81. [14. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.		Approved Yes / No		Inspecto	or	Notes	
Total Counted Pcs (from packing)				1	Description			Sasinite	.S OIL	.ay	162	, 140				
			(from packing)		1	Maintena	ince	0								
Total Scrapped			0		2	Tooling		0								
Brd Operation Count			(1)	0	3	Setup Idle	2	0								
and Operation Count				0	4	Other		0								
st Operation Count			1	0								A				

The instead of 15