-3∂ Part No.		7-2.5-15		Component		7-2.5-C-BLNK			679	contr	ol \	
Order No.		400742		Heat Lot #		_		Gi.	ontr device	es, LLC		
Ord	ler Qty		30	W/O	from Box				1			
		Service Control		OPERATIO			Service To		THRU	J-PUT/8HRS	32	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
100	2:16:16	CS	4		14		1	<b>-</b>	, +			
Setup Hrs.						100	) to		04			
6 MIN												
Cycle Time												
14 MIN									- 010-1	0		
Pcs/Hr									2-24			
4	65								5. 55	0		
ROUTING:							1					
			August School	OPERATIO	N 2				THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
	22											
Setup Hrs.									_V =			
Cycle Time												
cycle Time												
Pcs/Hr												
ROUTING:		- 10										
Auto Control		The second second		OPERATIO	N 3	100 BLEV			THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	4	Notes	Scrap	Scrap Code	
Setup Hrs.												
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Cycle Time												
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Pcs/Hr								4				
-												
ROUTING:												
	structions	Down Ti	ime Codes			E	irst Part Ins	nection	Record			
		1 Maintenance 2 Tooling	Manager Committee of the Committee of th	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		2-16-16	9:30	C/ES	Check	B	DH (E)	(# 59)		
	- 1	4 FAIR 5 Training				1		0				
ECONDARY PRODUCTIO		6 Meeting					7	3				