										¥.			
Part No.	S4-2.5	S4-2.5-10-24-B			óntrol			Com	nonont(c)	Heat Lo	Heat Lot/Traceability		
Order No.	35	392158		THE STATE OF THE S	devices, LLC	LLC		Соп	component(s)	p.	No(s)		
Order Qty		4						SF	SF4-2.5-10	7	44	_1	
	Disting	Distinguishing Traceablity Numbers	lity Numb	bers				CUTU	TU-24-5/32-B	NW	5		
Flare Nuts	Six digit no.	Six digit no. located on the box label under box quantity.	box labe	el under bo	x quantity.				BRZ01	ps	A 656		
Brazing Rings	Located on	Located on the box label, directly above the word "heat."	directly a	bove the w	ord "heat."				BRZ22	133	33173		
Copper Tubing	Located on	Located on the spool label, starting with the letter "M."	, starting	with the l	etter "M."			C.	CUTU-3-1/2	WA	4		
Flare Tubes	Use their w	Use their work order number and date on the box label	per and d	late on the	box label.				CP13				
Snap Rings	Located on	Located on the bag followed by "Lot Number."	ed by "Lo	t Number.	=							_1	
Caps/Plugs	Do not requ	Do not require traceability.	•										
				The Control of the Co		distriction party	Security of the same of						
Mach. No.	G		Setup Hrs.	S M	Cycle Time	30		Pcs./Hr		Thru- put/8hrs		11 25 10 1	
Date Emp. Name	Prod Hrs.	Total Pcs.	Cum	Cum. Total	Down Time	Down Time Code			Notes		Ş	Scrap	Scrap Code
12-7-15 JU		Ч			0				<i>></i>		0)	
								_	500				
								/					
											1		
										-	5		
										5	V.		
											5		
,										1	1	*	
ROUTING:											4		
Special Notes / Instructions	ıctions	Down Time Codes	odes				f	First Part In	Inspection Record				
				Date Part	8	Annroved	4		Special records				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector		Notes		
		3 Setup		7-8-15	1200-	SAL S		>	¥				
					1			F		#09 #09			
		6 Meeting					١	١		(
BRAZING PRODUCTION RECORD	ORD											Test Forr	Test Form 11/4/15