Part No.		SF403-A-BLNK		Component		A	A02071-0028			ADDRESS NO.	contr	ol	
Order No.		401396		Heat Lot #						EZ	contr devic	es, LLC	
Order Qty 3500 W/O # from Box													
		es activities been those		OPERATIO	DN 1					THRU-	PUT/8HRS	344	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
H1	2-22-16	16 JS	7	55 310	365						9	11	
Setup Hrs.	2-23-16	16	8	356	701			<b> </b>	JOHNT		0		
2	2-23-16	20	d	356	1077				HUP		0		
Cycle Time	2-24-16 2-25-16	Jg	\$ 13	575	4652				1		0		
1 MIN 14		JS	\$10	434	2,086		/		)		0		
SEC	2-26-16	Hur	7.5	335	2421	-	1/2 11	12	10		<u>Q</u>		
Pcs/Hr	3-17-16	JS-HVY	0	446	3180		160		AW		0		
	0.01.10	J5-1/V		166	3348	1	(A)	12	000	2	0		
43				100	7570			0	5		01	-	
ROUTING:						<u></u>					1		
OPERATION 2 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	o.	Scrap	Scrap Code	
Setup Hrs.													
Setup Hrs.													
Cycle Time													
cycle rinie													
Pcs/Hr													
. 55/111							-			-			
ŀ													
ROUTING:													
Property in	(A. 94 - 14) 1974.			<b>OPERATIO</b>	N 3		HARD THE HOUSE			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
octup misi										-			
Cycle Time													
Pcs/Hr					7								
							-						
ROUTING:													
The second second	structions	Down Tir	me Codes	S Physiological	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	C:	ret Part Inc	nection	Perord				
1 Maintenance			Date Part Ti Of B A		Approved	First Part Inspection			ALL PRODUCTS		USIN STATE		
2		Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	pector Notes			
3		Setup FAIR		2-22-16	17:30p	46)	0	0	7/8/2				
	5	Training			*	Å				2°-11 411.20			
ECONDARY	PRODUCTION	o granda allacana			PAGE 1						Test Form 1		