			ě						177	DOWN TIME CODES		
Part No.	PWN00045-B	B	#OW/O#	CYCLE TIMES	Thru-Put/8Hrs		Wgt/Pc.	_	1.0775	 	Mach No.	,º
Order No.	395686	JUS 21/2	Sta Sta	Standard	Planned Pcs/Hr	432	Wgt/Bar	\vdash	8.676	3 - Setup 4 - FAIR	Setup Allowed Hrs.	,y'
Order Qty	3,000		Þ	Actual	Actual Pcs/Hr		Component	ent	A02001-0016		Pcs./Bar	_
Date E	Emp. Pr Name Ho	Prod. Tot	Total Pcs	Cum. Total	Material Heat Lot No.	ot No.	Down Time	Down Time Code		Notes	Scrap Pcs.	
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	70	TOTAL PCS. PR	PRODUCED					-		TOTAL SCRAP PCS.	RAP PCS.	_
control		i	Special No	Special Notes / Instructions			Date Part Submitted	Time of D	Day Approved Mtrl Yes/No Check	Rev	Notes	
Mad devices, LLC		DAVENPORTS Loads = Pcs/Ba	ar x Total load	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	To Figure Pieces ars per load	rt Inspe	1-5-16	7:30	JA Y J			
PAGE 1												
PRIMARY PRODUCTION RECORD	TION RECORE										Test Form 10/14/15	