Part No.		9-3-13		Component		9-3-C-BLNK		2	1	contro device	ol S 116
Order No.		396764		Heat Lot #				,	device	S, LLU	
Ord	er Qty	5	50		from Box						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8.9	1-13-16	CS	8	39	59	5m	3	Swit	etta Defform	·	Jour
Setup Hrs.	1-14-16	06	-5	2	100			ط ت	CIT	1	
5m							e e	501	- 16	1.16	
Cycle Time								00	o PATON	M	
6m							k-	70	MACH	CX VI	
Pcs/Hr									Y	(4)	
										Ø	
ROUTING:				OPERATIO	N 2			No. of Contract of	tyrescription T	HRU-PUT/8HRS	-11-11-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
cycle Time	_										
Pcs/Hr			L								
ROUTING:										9.5	
ROUTING:				OPERATIO	N 3		or de la company	a dispersion	AA AA AAAA T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
	- 11										
Cycle Time						7/2					
Pcs/Hr								1			
										0	
ROUTING:								<u></u>			
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		1-1-1
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		<ul><li>3 Setup</li><li>4 FAIR</li><li>5 Training</li></ul>		1-13-16	4:15 Pm	425		B	WEB		
ECONDARY	Y PRODUCTIO	6 Meeting N RECORD			PAGE	1				Test Form 1	0/15/15