PAGE 1	devices, LLC	cont												12-4	2-3	12-2	12-1	06-11	11-25	11-24	11-23	11-20	17-19	81-M	01-11	11-10	11-9	11-6	Date	Order Qty	Order No.	Part No.
v v	ces, LLC	rol									×			B	200	(C)	de	Co	(VC)	CC	The same	S	3	00	00	6	NO	C	Emp. Name	33,500	389669	TP30002
From Loads	FOR DAVEN		TOTAL P	86	1								14	7	6.5	8	8	B	8	6	B	8	B	ri Pi					Prod. Hours	500	369	2002
= Pcs/Bar x Total	IPORTS & BRO	Speci	TOTAL PCS. PRODUCED											530	0756	3880	3800	3750	3500	3100	3750		7424	1776			20		Total Pcs	***	OTY CHANGE INLS/DATE	# O/W GEODE
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces	Special Notes / Instructions	ED								160			34 500	93	307 DE	25,85	300 ES	19,300	15,800	10,70	7950	. 4200	11776	·,	5,			Cum. Total	Actual	Standard 6.5	CYCLE TIMES
ift x Bars per load	VLY: To Figure Pier	ons		n-	4			j.			8			-	00	S =	2477 G	11	477	0	11 0	476	0	47655		0				Actual Pcs/Hr	Planned Pcs/Hr	
First Part In	nspec	ction				1	in.	7	4					4	=	10	H 186	-	#086	11	=	552H	()	+C		A			Material Heat Lot No.	cs/Hr	ocs/Hr 440	0020
C1-01-11	11 16-14	Date Part						9						73	1					NA				7.0	10	6.5	8	11.5	Down Time	Component	Wgt/Bar	[
2	W. O.	Time of Day												. 7	2000					101	\ `>.				工	N	W	3	Down Time Code		3ar	-
Ö	Nesino	Approved								-	_	>			O Time				-	10 00 ox	M.		8	·			W.		191	A02002-0022		
7	Letter	Rev	70	_				ľ	ľ	7					アスク			-		ALLIEL NO	0	-			To the state of th				Notes		3 - Setup 4 - FAIR	2 - Tooling
	1	Inspector	TOTAL SCRAP PCS.				1	101	X	*	2	3		100	Class #10.					+	-											
	_	Notes	PCS.				7,	う		3	/	0			To llo		7		17						*				Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	INIGCTI NO.
				14.															N N				×						Scrap Code		s. 16	o. ATT