

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

REWORK

Disposition: No Bad

Stamp / roll mark was

found - good parts

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. CY10220

ADDED W/O #

Order No. 362881

QTY CHANGE INSIDIANTE

Original W/O #

Found on label

Order Qty

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

5-11

8m

2800

0

0

155

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

no bad parts

Beginning Balance

0

0

0

0.0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

Efficiency

Total Planned Pcs

Efficiency

Machine Count (PCS)

TEST FORM 4/20/15

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

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