Part No.		11-4-25		Component		11-4-L-BLNK			control devices, LLC			
Order No.		400727		Heat Lot #					1	604	device	es, LLC
Ord	er Qty	13		W/O # from Box					1			
		TO SEE STATE OF THE PARTY.		OPERATION 1		AS MEAN ASSESSMENT		THRU		-PUT/8HRS 16		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	2-18-16	06	6.5	12	/3						,	22
Setup Hrs.	2 70 10	06		<i>'</i> \\	15			4	<u></u>			or ex
6 MIN		-						5.				
Cycle Time								5	08	1		
33 MIN								0	UTAF	15		
Pcs/Hr			(4			/) <u>ř</u>	A	0 /	· NE		
2						/_	1/2		MACH	1.1		
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK												
	THE PARTY OF	OF STATE OF		OPERATIO	N 2					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
										\		
Setup Hrs.									1			
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Cycle Time								TP	2/0	719		
									AID	()		
Pcs/Hr							-		0			
1 03/111												
ROUTING:												
	ALVE TO SAID	AND DESIGNATION OF THE PERSON		OPERATIO	N 3	BANK TAN				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
cycle Time						17						
1												
Pcs/Hr	1111							,				
ROUTING:												
Notes / Instructions		Down Time Codes		2 9 72 123	First Part Inspection				n Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
i i		3 Setup 4 FAIR										
		5 Training6 Meeting						l				
ECONDARY PRODUCTION			-									