Control	701						8	cyle Densey 130	2/17 00	4 1180	S H Maniel	12/6 80 0		O com safel	and style			1/S DN	Name	-	Order Qty 6,000	Order No. 394112	Part No. PWN25032-HT	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load	Special Notes / Instructions	TOTAL PCS. PRODUCED						1200	5	1520	1400	0		200	,			20	\vdash	1. Total Pos	the state of the s	OTY CHANGE IN STATE	ADDED W/O #	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure PFrom Loads = Pcs/Bar x Total loads ran during shift x Bars per load		<u>:</u> D					2		1967	4041	1600	200		30C				200	Cuil.	Cum Total	Actual q	Standard q.8	CYCLE TIMES	
: To Figure Pieces Bars per load								5			P9315	.				7		P9315	Material Heat Cot NO	Material Boot	Actual Pcs/Hr	Planned Pcs/Hr	Thru-Put/8Hrs	
Part Inspe Record								90			OF.	ď.	2	MA	3	1	1	D.	, ot No.	Ot No		330	2640	
	Date Part Ti							6	1	50	3.5 1	3	- W	0 7	S	7 6	4 6.	14 3		Down Dow	Component	Wgt/Bar	Wgt/Pc.	
6:45 Y	Time of Day Approved Pes/No C						*	9 Oct		D180 2 0018	P	3		TON	Carling or	_	1 [worked or	6 6	, 3	A06021-0016	8.1	0.0708	
0	Mtrl Rev Inspector	TOTAL SC			5		101/2			Mrck (19	1	TARCA TARCA	SAW.	154			25 (2.5hs	Notes		5 - Training 6 - Meeting	3 - Setup 4 - FAIR		
	Notes	TOTAL SCRAP PCS 71		ÿ.		<i>S</i>)		0	141			160	30E	- 170				Pcs.	Scrap	Pcs./Bar	Setup Allowed Hrs.	Mach No.	
	1		1						O	14			17	5	C	1		= 1	Code	Scrap	114	4	s. S6	

.....

Test Form 10/14/15