Part No.	1301-20-5/16	Component	1301-A BLNK
Order No.	399038	Heat Lot #	
Order Qty	8	W/O # from Box	

control devices, LLC

OPERATION 1 — THRU-PUT/8HRS: 8/24

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-1-16	DG	2		4	7m	3			
	2/2/16	P.G.	2	4	8					
Setup Hrs.								Jobcut		
7m										
Cycle Time										
20m										
Pcs/Hr								2-8-16		
3								5.5		
									8	

ROUTING:

OPERATION 2 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2-1-16	10:00PM	~~YES~~	✓	B	VRB	