Part No. 37.4-2-24c  Order Rb. 33136  Order Rb. 1  Ord	Test Form 11/4/15	T.									ORD	BRAZING PRODUCTION RECORD	BRAZING PR
True													
Tribo.													
Tribo.  33396  ABOUT TOLE  For No.  33396  ABOUT TOLE  ABOUT TOLE  ABOUT TOLE  BRZ09				2									
Friedrich (1994)  Friedrich (1				4									
All Carron   1974-9-24-C   1974-9-24-C   1974-9-24-9-24-9   1974-9-24-9-24-9   1974-9-24-9-24-9   1974-9-24-9-24-9-24-9-24-9-24-9-24-9-24-9		Notes	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted	ince				
rando. 39136  er Rob. 39136  er Rob. 39136  Distinguishing Traceability Numbers  e Nuts  gRings Located on the box label, directly above the word "heat."  Located on the spot label, starting with the letter "M."  Uses their work order number and date on the box label. Located on the bag followed by "Lot Number."  Mach. No.  Mach. No.  Finp. Name  Prod Hrs. Total Pcs.  Cum. Total  Down Time  Community.  BRZ09  CUTU-0-7/8  CHIS  CHIS  CHIS  Tru-  Tru-  Tru-  Pes./Hr  Notes  Scrap  Authority  Pow/Shris  Scrap			nspection Record	First Part In					me Codes	Down Tii	ctions	I Notes / Instru	Speci
Component(s)   Component(s)   Component(s)   Component(s)   Traceability Numbers   Control   Traceability Numbers													ROUTING:
Part No. 393.96  Index No. 393		4											
Part No. 393196  Prider No. 393196  Prider No. 393196  Prider No. 393196  Prider No. 393196  Distinguishing Traceability Numbers  Distinguishing Traceability Numbers  Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, sarting with the letter "M."  Located on the spool label, sarting with the letter "M."  Located on the box followed by "Lot Number."  Prime  Prod Hrs. Total Pcs. Cum. Total Down Time Code  Pcs/Hr Votes  Notes  Component(s)  Pring  CUTU-0-1/4  BRZ09  BRZ09  CUTU-0-7/8  CUTU-0-7/8  CUTU-0-7/8  CP15  CP15  CP15  CP15  Trine  Pcs/Hr Votes  Notes  Scrap  Notes  Scrap		Ş											
Part No. 374-9-24-C  prider No. 393136  Traceablity Numbers  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Days/Plugs  Mach. No. Setup  Emp. Name  Prod Hrs. Total Pcs. Cum. Total  Total Pcs. Cum. Total  Down Time  Cycle Hrs. Cycle Hrs. Cycle Hrs. Cycle Hrs. Cum. Total  Down Time  Cycle Hrs. Cycle Hrs. Cycle Hrs. Cycle Hrs. Cum. Total  Down Time  Cycle Hrs. Strap  Cum. Total Down Time Code  Code  Cycle  Cycle Hrs. Strap  Cycle Fig. Cum. Total Cycle Fig. Cycle Fig. Cum. Total Cycle Fig. Cum. Total Cycle Fig. Cycle Fig. Cum. Total Cycle Fig. Cycle Fig. Cum. Total Cycle													
Part No.     57-4-9-24-c     Component(s)     Component(s)     Heat LoyTraceability Numbers       Jare Nuts     Distinguishing Fraceability Numbers     Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."     BRZ09     CUTU-0-1/4     BRZ09       Jocated on the spool label, starting with the letter "M."     Located on the box label. Located on the box label. Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     CVIde     CVIS     CUTU-0-7/8     CUTU-0-7/8     CUTU-0-7/8       Mach. No.     Setup Located on the box label inty.     Setup Located on the box label. Time     Pcs./Hr     Pcs./Hr     Thru-put/8hirs       Emp. Name     Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Pcs./Hr     Thru-put/8hirs     Scrap		S											
Part No. 57.4-9.24-C  Prider No. 393196  Frider Oty 1  Total Pcs. Cum. Total Down Time Frod Hrs. Total Down Time Frod Hrs. Total Down Time Code Time Time Time Time Time Time Time Tim													
Part No.     574-9-24-C     433196     Component(s)     Component(s)     Heat Lot/Traceability Numbers Prices       Jare Nuts Part Nuts Nuts Part Nuts Nuts Part Nuts Nuts Nuts Part Nuts Nuts Nuts Nuts Nuts Nuts Nuts Nut		0	-										
Part No.         57-49-24-C         Control devices, LLC         Component(s)         Heat Lot/Traceability Numbers         Fraction of the box label under box quantity.         Component(s)         Heat Lot/Traceability Numbers         Heat Lot/Traceability Numbers         Angle of the Lot/Traceability Numbers         Traceability Numbers         Component(s)         Heat Lot/Traceability No(s)         Heat Lot/Traceability No(s)         Angle of the Lot/Tracea													
Part No. S7-4-9-24-C prider No. 393196  Prider No. 393196  Inder No. 393196  Inder No. 393196  Inder Oty 1  I		á											
Part No.         \$7.4-9-24-C brider No.         \$393196         \$\$\text{Component(s)}\$         \$\$\text{Component(s)}\$         \$\$\text{Component(s)}\$         Heat Lot/Traceability No(s) no(s)         Freder Outs of the Day and Day a													
Part No.         57-4-9-24-C			1										
Part No.         57-4-9-24-C         Component(s)         Heat Lot/Traceability Numbers         Component(s)         Heat Lot/Traceability Numbers         Feat Lot/Traceability Numbers         Component(s)         Heat Lot/Traceability Num(s)         CUTU-0-1/4         Heat Lot/Traceability Num(s)         Heat Lot/Traceability Num(s)         Heat Lot/Traceability Num(s)         CUTU-0-1/8         CUTU-0-1/8         <													
Part No. 57-4-9-24-C  Inder No. 393196  Inder Oty  I  I  I  I  I  I  I  I  I  I  I  I  I						GT.							, e
Part No.         \$7-4-9-24-C         Component(s)         Heat Lot/Traceability No(s)           Inder Qty         1         7-4-9         7-4-9           Iare Nuts         Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."         BRZ09         CUTU-0-1/4           Per Tubing are Tubing are Tubes         Located on the spool label, starting with the letter "M."         BRZ09         CUTU-0-7/8           Located on the spool label, starting with the letter "M."         CP15         CUTU-0-7/8         CP15           Mach. No.         Setup bus traceability.         Setup bus bas followed by "Lot Number."         Cycle         Pcs./Hr         Thru-put/8hrs           Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Pcs./Hr         Notes         Scrap		1			•								
Part No.         57-4-9-24-C yrder No.         393196         Component(s)         Component(s)         Heat Lot/Traceability Numbers         Part No.         1         Component(s)         Heat Lot/Traceability Numbers         Lot/Traceability Numbers         CUTU-0-1/4         Lot/Traceability Numbers         CUTU-0-1/4         Lot/Traceability         Mach. No.         BRZ09         Lot/Traceability         Lot/Traceability         BRZ09         Lot/Traceability         Lot/Traceability         Lot/Traceability         BRZ09         Lot/Traceability         Lot/Traceability         BRZ09         Lot/Traceability         Lot/Traceability         Lot/Traceability         BRZ09         Lot/Traceability         Lot/Traceability         Lot/Traceability         Lot/Traceability         BRZ09         Lot/Traceability         Lot/Traceability         Lot/Traceability         Lot/Traceability         Lot/Traceability         CUTU-0-1/4         Eng. Notes         Thru-         Lot/Traceability         Lot/Traceability         Lot/Traceability         Lot/Traceability         Lot/Traceability         Lot/Traceability         Prod/Time         Prod/Time         Prod/Hr.         Prod/Hr.         Thru-         Scrap         Scrap		STOR K	7	<b>-28</b>	2								
S7-4-9-24-C 393196  Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs.  Cycle Hrs.  Component(s)  7-4-9 CUTU-0-1/4 BRZ09 CUTU-0-7/8 CUTU-0-7/8 CUTU-0-7/8 CP15  CP15  CP15  Time	-	Scrap	Notes			Down Time Code	Down Time	ım. Total		Total Pcs	Prod Hrs.	Emp. Name	Date
S7-4-9-24-C  393196  Component(s)  1  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Cycle  Component(s)  CUTU-0-1/4  BRZ09  CUTU-0-7/8  CUTU-0-7/8  CP15  CP15  Pcs./Hr  Pcs./Hr		put/8nrs					IIme		nis.				
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