Part No.		SF1601-10		Component		SF1601-20			41	contr	ol	
Order No.		395736		Heat Lot #		6		SHELF RIGHT STOR		es, LLC		
Ord	er Qty	9			from Box				SHIG	RIGHT	SIDE	
	的重要的便能			OPERATIO	N 1	Davis	ALTONOMIC STATE	10000		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	3	Notes	Scrap	Scrap Code	
HARDING COBRA	1/6//6	BJ	4/	1.0	1-1-1	1	3					
	177766	BT	4	13 124	124	-					-12	
Setup Hrs.	117116	HVU	9	10	1 17							
	1-4-16	- 2	8	108	307							
Cycle Time	1-8-16	HVD)	96	503					1.0	120	
	1/9/16	DO	8	72	1145					- 10		
DN305	1-9-16	20/400	5,5	109	747			,		(1)		
Pcs/Hr	1-9-16	RA	6	68	815					1/5		
	1/11/16	BT	8	116	931					1		
31.	1/11/16	50	4.0	44	975							
ROUTING:			No	A Service						V		
ALTON VALUE	加集初州			OPERATIO				A CONTRACTOR	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
	12/1/16	BH	6.5	57	1032							
	1/12/16	BT	3	40	1072							
Setup Hrs.								10	17			
		-8					9					
Cuele Time		-						1				
Cycle Time	· · · · · · · · · · · · · · · · · · ·							,	AA			
								((JV ,			
Pcs/Hr									M			
1 (3) 111										v		
ROUTING:						l	L	<u> </u>				
	经 基础设备	指集集		OPERATIO	OPERATION 3				THRU-PUT/8HRS			
Mach No.	Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.		A1										
Setup IIIs.												
Cycle Time												
ŀ												
Pcs/Hr								4				
ROUTING:	estructions	Day T	imo Cada	1								
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part A		First Part Inspect		T			
		1 Maintenance 2 Tooling		Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		1-11-12	9.52	455	1	A	at	And Application		
		5 Training				, ,	4	1				
SECOND A P.		6 Meeting				(I		30				
DECUNDARY	PRODUCTIO	N KECORD			PAGE 1					Test Form 1	10/15/15	