Control Devices	evices LLC		Machine No.	0.			DAVENPO	RT/	B&S BAR FEED	FEED		Setup A	Setup Allowed Hrs.
Work Order Pro	Work Order Production Record	<u> </u>	Rev Letter		H		Wgt/Bar	100	Total Bars		Total	Setup /	Setup Actual Hrs.
Part No.	RESHIA		Planned Pcs/Hr	cs/Hr			Bars per		Remaining	i i	r Coo	Sei	Setup %
		ADDED W/O#	Standard	CYCLE TIMES	7 1	(i)	Wat/Pc		Pcs/Bar			Special Notes / Instructions	Instructions
Order Qty 3	00 PLUS	OTY CHANGE INLS/DATE	Actual			Verified	Component		B3246	30	4 21) 4 2 1 1		
Date Emp.	Clock Prod.	Setup Total	Pieces	Planned	Cum.	Balance	Plan	Actual	% Mach.	Material Heat	Mach Down DE	Scrap	Notes
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Efficiency	Final Pa	Final Part and Material Calculation	alculation	Code	Otal Down Time on Description	iption Page	Hours			Ŧ	First Part Inspection Record	ion Record	
Total Planned Pcs	Total Counted Pcs	nted Pcs			Maintenance	ance	0	Date Part	Time Of	Approv	Material	555	Notos
Efficiency	Total Scrap Pcs	p Pcs		2	Tooling		0	Submitted	-		Check	mapacion	(CD)
Machine Count (PCS)	Estimated	Estimated Short Parts		ဒ	Setup Idle	le	0	H-52-h	10 Au	445	/	¥	(60#)
	Difference in Parts	in Parts		4	Other		0						
	Motos: 0	Matarial Difference Do		n	Alternate -	- Tooling/)						