Part No.		CH01	CH01-6-144		nponent	«€H	«CH01-A-BLNK				contr	01 1
Order No.		393820		Heat Lot #		190699,19,1			Acres	GD	contr	es, LLC
Order Qty		200		W/O # from Box		1100.			A02072-0024			
				OPERATIO	N 1					THRU-P	UT/8HRS	A STATE OF THE PARTY OF THE PAR
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
C2 ₇	12-16-15	JB	51/2	40 180	220			V	1 O.	A. T	2	
Setup Hrs.	10 (11	- 00	0/-	100	2-0					(CAD		
10 MIN										6		
Cycle Time									24	1		
2 MIN 25								1,	200	6		
SEE (0)	S							, 1	mi	11		
Pcs/Hr									1	5.	III.	
3220									-		2	
ROUTING:	an an	-										
				OPERATIO	N 2					THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
							-					
Cycle Time												
.,								an				
											When we have the	
Pcs/Hr							ie:					
							-					
ROUTING:	170 min 174 m		Manager No. of St.	OPERATIO	N 2	0.300				TUDU D	UT/OUDS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time code	Notes			UT/8HRS Scrap	Scrap
						time						Code
Setup Hrs.										-		
Cycle Time	W								**			
Pcs/Hr												
	_											
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		17-16-15	1:30p	423	/	A	7 (# 2			
		5 Training			V.	**		,				
FCONDARY	PRODUCTIO	6 Meeting N RECORD			PAGE	1					Test Form	10/15/15