Part No.		1304-34-14		Component		1304-A-BING			-	control devices, LLC			
Order No.		402044		Heat Lot #					devices, LLC				
Ord	ler Qty	15	40.		from Box	398	476					d	
				OPERATIO	N 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	2-25-16	05	2,5	10	12	10m	3					- 8	
Setup Hrs.		06	\$4	34	16								
10m									. 7			6	
Cycle Time								7	37	1	2	2.	
Hom						172		11/1	DAR	3	5	7	
Pcs/Hr				ş.	1	10		VI	1	11/2			
							(D)	11	MACRI		P		
ROUTING:			£				()					L	
	· · · · · · · · · · · · · · · · · · ·		Salavot to A	OPERATIO	N 2		State Comment		and the last	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.										9J			
					W)								
Cycle Time						_							
					-								
Pcs/Hr													
				<u> </u>									
		•									8:		
ROUTING:		'					ŭ						
	EXCEPT TRUE			OPERATIO	N 3			de six	机中型	THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time				4				- deli-					
ŀ													
Pcs/Hr													
. 55/111								0	-				
ROUTING:	47		1										
Notes / In	nstructions	Down Ti	me Codes	d Problem		F	irst Part Ins	pection	Record	I II. W	THE PERSON	INTO-ONE	
1 2				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
3,		3 Setup 4 FAIR											
		5 Training											
ECONDARY	PRODUCTION	6 Meeting			DAGE 1		_ <u>_</u>						