Part No.		IM10010		Component		IN	IM10010-10				n contr	ol
Order No.		397758		Heat Lot #					-	$G\Sigma$	devic	ol es, LLC
Order Qty		4000		W/O # from Box		The state of the s			-			
				OPERATIO			1 Ch (118)	JI SIK W	E F SINI A	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
KNGSBURY 0470	1-26-16	IN	2/	90	99	2	34	WAIT	my for a	C	88	11
Setup Hrs.	127.16	JN/JT	_ 5	3	12	15	6				2	[]
Setup His.	1-27-16	NI	7/4500	314	289	-5	专				3	TV
•	1-27/6 1-28-16	NK	7/45 MM	520	603			-			1_	I
Cycle Time	128-16	mH	5.5	322	1445	a	+	-			2	\
	1-25-16	NI	7.40	281	1726						2	V
	1/29/16	FiW.J.	7,5	340	2066	,						
Pcs/Hr	129.16	Met	3,5	187	2253							
	2-1-16	NT	6	338	2591							
DOUTING	2-1-16	mit	5.5	323	2914	_	R				2	
ROUTING:		19/45/D 20/48	PAGANTA	OPERATIO	N 2			el aspenda	Zer 42/1036-03	TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKO-	Scrap	Scrap Code
KNGSBURY 0470	2-2-16	NI	2%	168		- time						Code
Setup Hrs.											-	
octup ms.					_			101	1			
								0	000			
Cycle Time				_						AT 1	-	
								1	211	H)		
			_				1	14	11.4	1)	
Pcs/Hr								(#	211	0-19		_
90			<u> </u>						1)	55	18	
ROUTING:									V		18	
Nooriid:	CONTRACTOR	G MILLER STATE	是多年//	OPERATIO	N 3			69783	Ref Calle Son	THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.						_						
Setup IIIs.												
Cycle Time												
Pcs/Hr												
					110							
ROUTING:												
Notes / In		Down Ti	me Codes	Date Part		Approved	irst Part Ins		Record		TE EN	
2		Tooling		Submitted	Time Of Day	Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
3		Setup FAIR		1-27-16	Gan	4/2)			- 51 -35M) SUB	
	5	Training						A		0		
SECONDARY	PRODUCTION				PAGE 1						Test Form	