Part No. Order No.		L1 392139		Component Heat Lot #		A02001-0013				contr devic	ol es, LLC	
											. 1	
Ord	er Qty	50	000	OPERATIO	from Box	The William		al poort of		THRU-PUT/8HRS	126/1	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
H2	12-1-15	JB	4	238		Ihr	3			0		
ПZ	12-1-15	LJ	5	298	536					0		
Setup Hrs.	12-5-15	HUD	7	450	986			æ		0		
1	12-7-15	HVD	5	450	1436					0		
!	12-8-15	HUD	6	378	1814					0		
Cycle Time	17-9-15	HVD	7	414	2008					0		
55s	12-10-15	HVD	7	435	2663				20			
	12-11-15	18		440	3/03				boot			
Pcs/Hr	12-14-15	HVD		31	3/34		i i		۷۷			
58									Ha			
ROUTING:				ODEDATIO		DEBURR						
				OPERATIO		Down	Down time			THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.												
				11		i i				/		
										9		
Cycle Time									1			
141								^	1/1			
								1/1	15			
Pcs/Hr		.*						1,	7.			
										N		
										0		
ROUTING:												
			ASSESSED OF	OPERATIO	N 3	Down				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
						time					Code	
etup Hrs.		-										
ycle Time					*							
Pcs/Hr												
OUTING:				•								
Notes / Instructions		Down Time Codes		First Part Inspection				spection	n Record			
		1 Maintenance		Date Part	I TIME OT DAV I		N 8		ev Inspector Notes			
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter	At	(9.0)	<del>_</del> _	
		4 FAIR		12-1-15	12.70	4/2>	0	B	at	(*0,0 %)		
		5 Training									1	
	/ PRODUCTIO	6 Meeting			PAGE			-012-17		Test Form	10/15	