


Part No.	7-4-12	Component	7-4-E-BLNK	
Order No.	394431	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	1/9/16	P.G.	6	30						
	1/11/16	P.G.	7	47	77					
Setup Hrs.	1/11/16	DG	3	18	95				4	22
8 MIN										
Cycle Time										
8m										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-11-16	6am	YES	✓	A	DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									