

Part No.	1E7575822	ADDED VMD #	CYCLE TIMES	Thru-Put/8Hrs	1708	Wgt/Pc.	1.310	Mach No.	1-1
Order No.	389916	QTY CHANGE INSDATE	Standard	Planned Pcs/Hr	216	Wgt/Bar	10.51, 82	Setup Allowed Hrs.	32
Order Qty	5,000	Actual		Actual Pcs/Hr		Component	A02032-0040	Pcs/Bar	45

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
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CUMULATIVE TOTAL FROM PREV. PAGE

TOTAL SCRAP PCS. FROM PREV. PAGE

12/14/15	SP	3	211	4131		M 5	1	BALFEED PROBLEMS	28	
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	TC	0.5	940	5071		2503	1	Feeding adjustments / part change		
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12/14/15	DT	1	2.00	5271				index overtime issue etc...	57	F8
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No PARTS @ MACHINE

UP Job out

\$245.43  
\$242.23  
\$12.20

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS. 145



Special Notes / Instructions  
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

PAGE

PRODUCTION RECORD

Test Form 10/14/15