


Part No.	G100-4	Component	A02001-0032	
Order No.	398742	Heat Lot #	NA	
Order Qty	350	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	280
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
CNC HAAS H2	2-11-16	JB	2 1/2	94		3 1/2	3		3	11	
	2-12-16	JB	8	274	368			Job Out			
Setup Hrs.								Hvd			
3 1/2											
Cycle Time											
91s											
Pcs/Hr											
3536											
									3		

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-11-16	9.30	YES	✓	A	DA		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									