

Control Devices LLC / Work Order Production Record

Part No.	SF5001	Rev Letter	J	Heat Lot #	
Order No.	359814	Component	SF5001-10	or	
Order Qty	1000			Box W/O #'s	
QTY CHANGE INLS/DATE				Found on Label	
Special Notes / Instructions				Standard Cycle Time & Setup Time Verified	
				1st Operation	
				2nd Operation	
				3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	472					0	0	STD CYCLE TIME								0	#DIV/0!
2/5/15	NK	3		560		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	473					0	0	STD CYCLE TIME								0	#DIV/0!
2/5/15	NK	5		660		0	0	0	0								
2/7/15	NK	4		360		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0								
Total Scrapped	0	2	Tooling	0								
3rd Operation Count	0	3	Setup Idle	0								
2nd Operation Count	0	4	Other	0								
1st Operation Count	0											

2 Hole

4 Hole