


Part No.	1304-34-1/4	Component	1304-A BLNR	
Order No.	401117	Heat Lot #		
Order Qty	4	W/O # from Box	398 4 76	

OPERATION 1										THRU-PUT/8HRS	8
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2-17-16	DS	3.5		4				1	11	
	2-18-16	CS	2	2	6						
Setup Hrs.											
64											
Cycle Time											
45											
Pcs/Hr											
1											

JOB - OUT

\$20.01  
 2-26-16  
 5.5

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-17-16	9:15 PM	YES	✓	B	WRB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								