	Material Difference LBS	Difference in Parts	Machine Count (PCS) Estimated Short Parts	Efficiency Total Scrap Pcs	Total Planned Pcs Total Counted Pcs	cy		Security Character Vision							-												07/61/14 N/JBG 1	1, 329 XX hillolto	NN NI	DAN WANTED	000000000000000000000000000000000000000	Date Emp. Clock Prod. S.	Order Qty 600	the constraint of the constrai	ن	Part No.		Control Devices LLC Work Order Production Record			
ET.	rence LBS.	Parts	ort Parts	သင်	d Pcs	Final Part and Material Calculation	0			7		14.						+									75	75	777	80		Setup Total		OTY CHANGE INLS/DATE	ADDED W/O #	•	L	)†	æ		
-				A.	The state of the s	culation	0.0																								Cuay	Pieces	Actual	orangarg	045112010	Planned Pcs/Hr	Rev Letter	Machine No.			
	5	4	ω	2		Code	0	AND WALL	The state of the s																			.1*			nouis	Planned			CYCLE TIMES	cs/Hr					
1	Alternate - T Units/ S/U	Other	Setup Idle	Tooling	Maintenance	Description	0. 0.	0	0	0	o o	0	0	0	0	0	0	5 6	0	0	0	0.	0	0	0	0	0	0	0	0				Villa Copper to Area			0	male			
	Tooling/	ut.				rag	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	_	Balance		Verilled							
	0	0	0	. 0 s		Hours	15	0.	0.	0 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0	0	)	Pcs/Day 1		Component	Wgt/Pc		Bars per Load	Wgt/Bar	DAVENPORT			
	1000 1000 1000 1000 1000 1000 1000 100		11-14	Submitted	Date Part		100 Co.		8	1						-		18											-		Pcs/Day E	-	nent	3.5				IPORT / I			
			6.30	Day	Time Of				2000000										7												Епісіепсу	% Mach.	3/00/	Pcs/Bar		Remaining Loads	Total Bars	/ B&S BAF			
:50 :8			276	Yes / No	Approved	Fin																											Lot No.	Material Heat	100		:	Property State	<b>6</b>	BAR FEED	
s.				Check	Material	First Part Inspection Record	0		1	1												1		1					1	130		Down DE					Total Loads				
			Y	Inspector	-	ction Reco	0																				1	Qi	8	88	Pcs.				Special		S	Se	l¥		
			And the second of	ctor Notes			Page 1		<u>L</u>																							Notes			Special Notes / Instructions	Setup %	Setup Actual Hrs.	Setup Allowed Hrs.			
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