Part No.		B1001-1		Component		B1001-1-10			control devices, LLC			
Order No.		387595		Heat Lot #							device	es, LLC
Ord	er Qty	1277		W/O # from Box								Ų
1 200 E				OPERATIO	N 1			45		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
MLL SLTR	11-23-15	JTKS	3,0	9	124						8	11
Setup Hrs.	11/25/15	Tew .J.	2	115	124	CMAKH,	0476					
,15	-//-									1		
Cycle Time									11 1	1.	10	-
								4	\$ 10	10	5	
Pcs/Hr									- T		)	
					\\				1/			
											(X)	
ROUTING:											0	
				OPERATIO	N 2			MAN THE THE			U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
.80												
Setup Hrs.									_	1.5		
							_					
Cycle Time	_											
Pcs/Hr			5 - 11									
PCS/HI												
ROUTING:												
				OPERATIO	N 3		<b>第</b> 次中央的		Lice Harris	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
- 1												
Setup Hrs.												
					-							
Cycle Time												
Dec/III												
Pcs/Hr												
H												
ROUTING:												
	structions	Down Ti	me Codes		First Part Inspect				Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev			NIER	
		2 Tooling 3 Setup		Submitted	500	Yes / No	Check	Letter			Notes	
4		4 FAIR		11-23-15	Z:40p	7		C	FC	•		
	1	5 Training 6 Meeting						_				
ECONDARY PRODUCTION					PAGE 1						Test Form 1	10/15/15