


Part No.	7-4-6	Component	7-4-B-BLNK	
Order No.	404733	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-21-16	CS	2.5		2.5				4	22
Setup Hrs.										
5 MIN										
Cycle Time										
3 MIN										
Pcs/Hr										
18									4	

Handwritten notes: JOB - out, \$2.84, 3-21-16, 3.55

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-21-16	9AM	YES	✓	A	PH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								