					Contro	l Devices	LLC / Wor	k Order F	roductio	n Record							
Part No.		21/22	2-1	Rev Letter			D				Heat Lot #					CHI.	
Order No.		27	9031	_	Comp	onent	n 76	n 3432-11)			n-	or	T	- 18			
Order Qty		20	201	(			50		ľ	Box W/O #'s Found on Label			· .				
	3.5	0	20	FLU									9 Cat	un Time	Vertified		
QTY CHANGE INLS/DATE  Special Notes / Instructions												76	t Operat		or ser	up mine	vertined
			эреск	ii Notes / iii					1			2nd Operation					
_											3rd Operation						
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
				F	<u> </u>	0	<b></b>	STD CYC		° П	-					0	#DIV/0!
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											First P	art In	spectio	n Reco	rd		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submitte	art Time		Approved Yes / No		Inspec		. 1	Notes
Total Counted Pcs (from page				packing)	1	Maintenance		0	7345 9:4		5	4/25		D	14	Or 40	17/
Total Scrapped			(from packing)		2	Tooling		0	. / 1 .		1273		712		8, 03		
3rd Operation Count			0		3	Setup Idl	e	0				7.8					
2nd Operation Count			0		4	Other		0						7			
1st Operation Count			0			1-1			1			-				Te	st 4/29/15