Part No.		WP2508		Component		A02001-0028			,	Ø1 9	contr	ol
Order No.		394335		Heat Lot #					CH	6114	device	es, LLC
Ord	er Qty	250		W/O # from Box					00			
<b>以外发展公司公司公司</b>		经产品的 经		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HARDING	12-15-15	134	11.0		6. 4-	3	3					
COBRA	12-16-15	B 2	4,5	25	25	2	3					
Setup Hrs.	12-16-15	LJ	1.5	18	43							
	12-16-15	BA	7.0	5.3	96							
	12-17-15	BJ	6,0	56	152							
Cycle Time		HV.D	5.0	46	198							
	12-171	RA	8.0	フフ	275			-,				
Pcs/Hr	1											
										Δ		
ROUTING:		V PROTECTION AND		OPERATIO	N O			Name of the last		TUBU	DUT (OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap
HARDING	12-22-15	50	,2	_		time	~		1			Code
COBRA	12-22-15	BA	210	40	45	8.0			Jan J	1		
Setup Hrs.	12-23-15	RS	800	173	218		-	4	200	2.	22	K33
	12:20:15	30	4.0	57	275			0			90	Later
										_		
Cycle Time										1		
								,	00	11	1.10	)
									HUIO	" rey	24.0	1,00
Pcs/Hr									Pic	100	X /	51
									Moori			
									4		do	
ROUTING:	LYA & P. Dallaco	Car Store Long	179.00	OPERATIO	N 3			1		THRII.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Technology and				Scrap
Wacii Wo.	Date	Linp. Name	FIOU HIS.	Total res.	Cum. Total	time	code	Notes			Scrap	Code
Catana Har												
Setup Hrs.												
-												
Cycle Time												
cycle Time												
1	- 1											
Pcs/Hr												
				_								
ROUTING:												
Notes / Ir	nstructions	Down Ti				irst Part In	-	Record				
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	9	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector		Notes	
		3 Setup				TES / NO	CHECK	Letter				
		4 FAIR 5 Training										
		6 Meeting										
ECONDARY	PRODUCTION	N RECORD			PAGE :	L				k	Test Form	10/15/15