

Part No.	PPV10002	ADDED WIND #	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.265	Mach No.	A3	
Order No.	396680	Standard	7.2	Planned Pcs/Hr	367	Wgt/Bar	22.92	Setup Allowed Hrs.	16	
Order Qty	5,075	Actual		Actual Pcs/Hr		Component	A02001-0026	Pcs./Bar	86	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
1-15	ST					6	3	OE-6		
1-16	ST					6	3	OE-6	9	11
1-18	ST					6	3	OE-6	24	11
1-19	ST	1	312	312		6	3	OE-6	25	11
1-20	ST	7	1712	2024		1	2	ALC Helping Dear.		
1-21	ST	4.5	941	2965		3.5	2	Cracked	86	F-14
1-22	ST					4	2		156	A-2
1-23	ST	6	927	3892				Elbow Cleanup	26	AB-2
1-25	ST	6	1660	5552	CH157719			Change over on A13		
<p>Job OK</p> <p>2-1-14</p> <p>2-5-5</p> <p>2-11-18</p>										
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.		318			



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector
1-19-16	6:30	NO	✓	A	WRA
1-19-16	9:50	YES	✓		

Notes