			Machine Count (PCS)	Efficiency	Total Planned Pcs	EA EA												7										33		- Indept	2/12/2001	Date	Order Qty	Order No.	Oudar Nail	Part No.		Work (
			nt (PCS)		Pcs	Efficiency	*						2007						4.		1	10000		7.75		100		100		1 W. W.		Emp. Name	ω ω	20	3	RL	Andria Clast Liboniction Vector	ork Order Broduction
	2	in i	m				100							χ (π. ) (π. ) (π. ) (π. ) (π. )			e Px				7	. P.								01710	Beginning Balance	Clock #	plus	171	0	152-24	oductio	evice.
5. J	/laterial Di	Difference in Parts	stimated	Total Scrap Pcs	Total Counted Pcs	Final Pa				L	5.		A Brook S	7 8 7						X 20	Ī	-	X X		3					150	g Balance	Prod. Hours		10		14	II Veco	SLLC
	Material Difference LBS	in Parts	Estimated Short Parts	Pcs	ited Pcs	Final Part and Material Calculation	Ų.		ŀ											9				-						8	7	tup		OTY CHANGE INLSIDATE	ADDED WIO F		2	
	.BS.		ts			erial Calcu	0			•															1					نا	\	Total Pcs	A		3 2		I To	
		7				Jation	0.0																									Loads Today	Actual	Standard		Planned Pcs/Hr	Rev Letter	Macilille NO.
	<b>ნ</b>		ယ	2	_	Code	0			9.2	7									9				200					4 5 M. CO	1 0 00005		Planned Hours			CYCLE TIMES	cs/Hr		ć.
	Alternate - Units/ S/U	Other	Setup Idle	Tooling	Maintenance	Description	tal Down	0	. 0	0	0	0	0	0	0	0 0	0	0	0	0	0	0	0 0	0	0	0	0	0	0	0	0.0	Cum. Total						
	Tooling/	*****	le		nce	ption	0	0	0	0	0 .	0	. 0	0	0	0 0	0	0	0	0	0	. 0	0 0	0	0	0	0	0	0	0 0	0	Balance Due Pcs		Ventec	•.			
	0	0	0	. 0	0 4	Hours	0	0	0	0	0	0	0	0	0 0	0	0	0	0.	0	0	0	0 0	0	0	0	0	0	0	0 0		Plan Pcs/Day	Com	Wgt/Pc	1000	Bars per	Wgt/Bar	GYH
g d dan eng e				Submitted	Date Par			0	0	0	0	0	0	0	0 0	0	0	0	0	0	0	0	0 0	0	0	0.	0	0	0	0 0		Actual Pcs/Day	Component					HYDROMAT /
				2d Day			100 March 100 Ma											30 <sup>(2)</sup>							1		57	3,				% Mach. Efficiency	3/6	Pcs/Bar	Caro	Remaing	Total Bars	
			- 18 10	Yes / No	Approv	TI					٠					+																Heat Lot No.	al BK			9	ITS :	ACME / 2ND OPS
3 ( ) ( ) ( ) ( ) ( )	•			Check	Material	First Part Inspection Record	0	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	100	-	A STATE OF S				1					See .												Down CODE	-11	)				
				Inspector		tion Record	0	10 A = 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1																1.0							Scrap Pcs.	me!		Special Not		Setu	Setup
					4		Pag				3		The second second		THE STATE OF THE S				2 14					40 40		91		10.41				Z.	Ban		Special Notes / Instructions	Setup %	Setup Actual Hrs.	Setup Allowed Hrs.
				Notes			Page 1							A the second				and the second second					2 to 36			· ·				10 10 10 10 10 10 10 10 10 10 10 10 10 1	100000	Notes				v.		