Part No.		1302-29-3/167/8		Component		1302-29-3/16				CD contr	ol
Order No.		403123		Heat Lot #				no par	device	es, LLC	
Ord	er Qty		2		from Box				90	<i></i>	п
				OPERATIO	N 1	Down	The War	10750 541		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code
STOP	3-5-16	100			2					j k	
Setup Hrs.											
5m)	OB		
Cycle Time					_					- 1 n	
- //-									A	14	
Pcs/Hr									3/2	29 N	
	_					_	16			Ð	
ROUTING: OPERATION 2 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.			,								
									=0 1		
Cycle Time											
Pcs/Hr											
ROUTING:											
	Make Sta	1717		OPERATIO	N 3					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Setup His.											
Cycle Time											
Pcs/Hr											
ROUTING:										1	
Notes / Instructions			Down Time Codes				First Part Inspe				
·		 Maintenance Tooling Setup FAIR Training 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
CECOME A E		6 Meeting									
SECONDARY	PRODUCTION	N RECORD			PAGE 1	0.				Test Form	10/15/15