Part No.		1304-34-1/4		Component		13	1304-A-BLNK			4000	m contr	ol
Order No.		394558		Heat Lot #				1	G 2	ontr device	es, LLC	
Ord	ler Qty		16	W/0 #	from Box				1			
10000000000000000000000000000000000000				OPERATIO	N 1	CTE STATE		500	THE REAL PROPERTY.	THRU	-PUT/8HRS	16
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	12-17-15	05	3	4	12							
Setup Hrs.	1,715	00			10							
12 MIN								50	73			
Cycle Time							<u> </u>	00	15			
33 MIN							t_ A	den	X L A	Æ	W	6
Pcs/Hr						P	1	D. 1	YIALI		35	
2										1	1	
ROUTING:	di ana diki							5	nu -		P	
	经 种型度为原则		State of the	OPERATIO	N 2	从在15年 的音響等				THRU-	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	l	Notes	4	Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle time												
	_											
Pcs/Hr												
ROUTING:					-							
				OPERATIO	N 3	Down				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
- 1									*			
Cycle Time			W			V.						
,												
Pcs/Hr												
PCS/HI												14
ROUTING:												
Notes / In	nstructions	Down Ti	me Codes			Fi	rst Part Ins	pection	Record	-		
		1 Maintenance	е	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
3		3 Setup		12-17-15	SAM	Yes / No	Check	Letter	Di	# P P	V	
	4	FAIR Training		lac.	JIJA	YES		3	NA	(4)		
		Meeting										
ECONDARY	PRODUCTION	RECORD		- 	DAGE 1			69.00				