Part No.		1104-13	1104-13-1/4-5/8		Component		1104-13-1/4			450 F	m contr	·ol
Order No.		390059		Heat Lot #			• 10			E 2	ontr device	es, LLC
Ord	der Qty	1	45	W/O # from Box		+	NIA		7			
	SALK EVALUATION		Trin tri	OPERATIO	N 1				ST. Market	THRU	J-PUT/8HRS	
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StepPill	11/12/15	P_6.	1		45							
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Cycle Time	2					+	+	-				_
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Pcs/Hr		+				+	+		11/2	- 6		
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		+ +				+	-	-			0	
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Setup Hrs.		-										
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ROUTING:	New York	S. John Company Com		OPERATION	110							
ab Ma	Date			OPERATION		Down	Down time				PUT/8HRS	Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
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etup Hrs.											$\overline{}$	
ycle Time										$\overline{}$		
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Pcs/Hr												
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OUTING:												
Notes / In	nstructions	Down Tin	ne Codes			Fi	rst Part Ins	pection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev Letter	Inspector	ctor Notes		
		3 Setup		11-11-151	den	4/25	/	APPENDING TO	DH CO NED	DHOUSE SIDE HOUR O		only
		4 FAIR 5 Training				7	1 4	3	And And	عالالله (TO VICE C	2009
		6 Meeting										