1																
				ne j	Cont	rol Devices	LLC / Wo	ork Order	Productio	n Record						
Part No.			062	15	7	Rev Letter						ŀ	leat Lo	t#		
Order No.		3	760	92	7	Component No CE				215-10			or			-
Order Qty 1000 PL			****				6-013	A			ox W/C					
QTY CHA		1	Phi	Partson				VCI	C31			Found on Label Standard Cycle Time & Setup Time Vertified				
QITCHA	arde iircs/	DATE	Specia	al Notes / I	nstructio	ns	Col		7	7 1			t Opera		Setup III	me vertinea
		17	ореси						1				d Opera			
									0			3rd Operation				
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	Actual	Setup %
Machine #	£_	63				0	0	STD CY	CLE TIME		Fast.			0.5	0	#DIV/0!
7-2:15	RA	4	0	479		0	0	0	0				6		-	
7-2	JI	7.0	(2)	1036	4	0	0	0	0		,5	2	1		-	
7673	F.H	4.0	0	1000	1	0	0	0	0	-	19	×.	0	-		
7815	RH	.75	0	121		. 0	0	0	0							
						0	0	0	0	9						
		-				0	0	0	0							
						0	0	0	0	**						
						0	0	0	0							
						0	0	0	. 0		0	a ditumbio			-	
Total Effic	iency	0	-0	Ö	0	0	\$ · 0 .	0	Ō	#DIV/0!	0	图	0,			ia Li Li E
Machine #	R17				1-2	Professional	0	outing:	LE TIME			(N.S.2	·	10.11.10	100	#DIV/0!
· · · · · ·					2 0	. 0	0	0	0	(*************************************		1 1 1		104 Feb 1000 48 Feb		in Direy Ci.
		(4)				.0	0	0	0			17				
						0	0	0	0							
					ļ	0	0	0	0							
						0	. 0	0	0			-				
						0	0	0.	0							T.
						0	0	0	0		_ \$					-
						0	0	0	0							
					-	0	0	0	0		-	-			1.5	
Total Effici	iency	Ô	î Ô	0	0	70	0	Ö	377	#DIV/0!	0.0		0			
							F	Routing:								
Machine #							0	STD CYC					2.1.5		0	#DIV/0!
						0	.0	0	0			-		84		
						0	0	0	0							
						0	0	0	0							
			4		*:	0	0	0	0							
*						0	0	0	0			_				
				-		0	0	0	0		-	\dashv				
				0		0	0	0	0		\dashv					
						0	0	0	0							
Stay of the same	*		1.47.54	C1114010	Part of the Control	0	0	0	0	www.cju.nu.nu.nu.nu.nu.nu.nu.nu.nu.nu.nu.nu.nu		200237554	27, 90, 5-27	ere or a	CONTRACTOR O	
Total Effici	ency	0.	0	Ő	. 0	<u> </u>	0	0	Ō	#DIV/0!	0		0.			
								Routing:			irst Da	rt Inc	nection	Record		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Part	Time		Approved Yes / No		Inspector	1.	Notes
Total Counted Pcs (from pa			acking)	1	Maintena		0	7-1-15	200	1	Yte	5	A	850	9	
otal Scrapped			0		2	Tooling		0		7		100	-		0. H	/
ard Operation Count			0		3	Setup Idle		0			\neg			- 1		
nd Operation Count					4	Other		0								
at Opporation															To	c+ 1/20/15