| Part No. Order No. Order Qty | | 7-2.5-15 393282 20 | | Component Heat Lot # W/O # from Box | | 7-2.5-C-BLNK | | | | GD contr | ol es, LLC |
|------------------------------------|--------------|--|---------------|---------------------------------------|-------------------|--------------|-------------------|-------------|-----------------|---------------------|---------------|
| | | | | | | 382234 | | SAN SAN | THRU-PUT/8HRS | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | OPERATIO Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| 10 | 12/10/15 | P.6. | 8 | 12 | 19 | | | | | | |
| Setup Hrs. | 12/10/15 | Do | | 10 | 5/ | | | я | | | |
| 6 MIN | | | | | | | | 30 | | | |
| Cycle Time | | | | | | | | . 1 | ARTS | | |
| 14min. | | | | | | DE | 1 | P | Mach | VE 6 | |
| Pcs/Hr | | | | | | | a | 11 | t^{-} | MA | |
| 4 | (CON) | | | | | | | | 1 | 7350 | |
| ROUTING: | 5 13 | LAST | | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | OPERATIO Total Pcs. | N 2 Cum. Total | Down | Down time code | | Notes | THRU-PUT/8HRS Scrap | Scrap |
| | | | | | | time | 2000 | | | | Code |
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| Setup Hrs. | | | | | | | | | | | |
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| ROUTING: | | | | ODERATIO | N 2 | | | | | THRU-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | OPERATIO | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| | | | | | | | | | | | |
| Setup Hrs. | - | | | | | · · | | | | | |
| Setup IIIs. | | | 11 | | | | | | | | |
| Cycle Time | | - | | | | | | | | | |
| | | | | | | | | | | | _ |
| Pcs/Hr | | | | | | | | 0 | | | |
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| ROUTING: | | | | | | | | | | | |
| | Instructions | Down 1 | Time Codes | | | F | irst Part In | spection | Record | | |
| | | 1 Maintenan | 1 Maintenance | | Time Of Day | Approved | pproved Mtrl Rev | | Inspector Notes | | |
| | | 2 Tooling3 Setup4 FAIR | | Submitted | | Yes / No | Check | Letter ^ | | 604 603 604 | -1 |
| | | | | 1270-15 | 94- | 465 | | H | DH | 0 2 | |
| | | 5 Training6 Meeting | | | | | | | | | |
| SECONDAR | Y PRODUCTION | | | | PAGE | 1 | | 43- | | Test Form | 10/15/15 |