I					Cont	rol Device	s LLC / W	ork Order	Producti	on Record						
Part No.		P	5075001		7	Rev	Letter	F	No.			F	leat Lo	t#		
		3	6/80	330	9	Component		p	075	075001-10		1_	or			
Order Qty)					70			Box W/O #'s Found on Label			ii -	
QTY CH	ANGE INLS/	DATE	mi taga t	jarot eri.	7	end de										
		Ç*e.		al Notes /				-	7	87.			t Opera	cycle Time &	setup i ir	ne Vertifie
	42	197	N NS					·	7	6 5		_	d Opera			
8.0	,		7 .		Times and the second								3rd Operation			
Date	Emp. Name	Prod.	Setup	Total Pcs	Planned	Cum.	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	%Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Actual S/II	Setup %
Machine #	Z	477		isamen	Extract Extract	0	0	the last class selections	CLETIME		l kasasista	University Valversity	Millanies Silanies		(O)	
2/20/16	WK	13		60		0.0	0.5	0	0	e sienensinus Raffighalia Allendaria	1 Constitution	T THE STATE OF	do	STATE TOTAL		1:HUIV
1 /					10% (22)		0	0.4	.0	PRESER			1			
					11.00	0	0	0	0							
			-		1.742.	0	0	0	0	100 x	-	-				
			1		emie.i		0	0.	0							
						0	0	0	0	19,980,520,17,97. R00,07180,945	-	-		<u> </u>		
					:745gg	0.	0	0	0	Forma Maria				-		
					47,57	0.	0	O	10.00	CALLER		1.				
			-		1011	0 1	0	0 ;	0						ř	
Total Effic	TAME (EAR)	Ö	Ö	6 6	1 NO.	0	0	0 0 0 0	0	120 E 112 (25)	100	IERADAS	ATUSEN	Compression	HSTEASITION	SPECIAL CONTRACTOR
i,ocui,cine	tetteye	PHAMES.	MISSECTION	AR AD USAN	118500		C SCIENTIFICATION OF THE PARTY	outing:	到到次 O 多数	#DIV/0!	TO USE	25:20	0	N. FEMALES		
lachine #	47	011	neg share	NEXT IN			l o e		ZLE TIME	20 E8 25 F	38-7935			1252 183	0.3	#DIV
120/19	37	.9	0 5	59	2102.2	: 0	0	0.1	- O E	322536535 502536535			***(.7.47***	11124-0041 00030	ne and see	
· · ·						0.0	0.88	0.5	0							
					T. 1	0.4	0	0	0				190	9.1	1	:
			-		PARTA MARKEN	0	0	0	0	NEW TOTAL				4		10
		en ox	1		131.	0	0	0	0			-			• 6	
		(0)			501361	0	0	0	0						(*)	
					1477	0	0	0	0							
						0.6	0	i= 0:	0							
		3				0	0	0 -	0::-						•	
otal Effici	Mercey (no e	SEPACE S	0157 6 555	Mo#	0	0	0	0		TOPPENSIN	tottope	errenner i	er er er er er er er	Saletanresent	176 V. 177 17 17 17 17 17 17 17 17 17 17 17 17
Orangille	encyeja	U	U DEST	U	地心。	III USI	- A. C.	Routing:	0	#DIV/01	0		0.4	對政治的		
lachine#		3,44.1			2.65.00		0		LETIME	5879 Yar	301128		1000 E.W		0.	#DIV/
						1. O.	0	0	0	entrantan	11.8544.18	I		SERVE BUSE	11 24 200	HUIVY.
						0.0	0	0	0							
						0	0	0	0.5	ash's E						
					i gradit Sach Min	0	0	0	0				70			
						0	0	0	0	Marijanista. Marijanista						
	-	-510				0	0	0	. 0					-		
		- 2				0.0	0	0	0					-		
					1952	0	Ö.	0	0							
						0.	0	0	0			0				
engangyanyan	27G#157 PM	NI Bran	2000/250000	and the second	2001-12-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	0	0	0	0	PANHER PRINT	144 000 000	NAME:		ASSESSED AND ADDRESS OF THE PARTY OF THE PAR	223150	
otal Efficie	ncy.	0	0.0	0	0	Ô	0	O S	0.0	#DIV/0!	0.5		0			
								Routing:	ı		Clust D			n De I		
Final Part Calculation					Code	Total Down Time Description		Hours		Date Part Time Submitted of Day		Approved Yes / No		Inspector		lotes
tal Counted Pcs (from packing)			1	Maintenance		. 0							+			
tal Scrapped 0				2			0	224				· ·		· · · · ·	Con	
Operation Count		t .	. 0		3	Tooling Setup Idle		0	2-20-1	16.1	pa	TH		At	NE	X CHI
d Operation Count		0		4			0				¥ 87 - 3	210	· · · ·		*	
a operation	n cour	t	0			Other		U								-