

## Control Devices LLC / Work Order Production Record

Part No.	C5050001-5	Rev Letter	E	Heat Lot #	
Order No.	367503	Component	C5050001-10	or	
Order Qty	60			Box W/O #'s	
QTY CHANGE INLS/DATE				Found on Label	

Special Notes / Instructions		Standard Cycle Time & Setup Time Verified	
		1st Operation	
		2nd Operation	
		3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
03/13/15	24	570	2:30	62		0	0	0	0				2				
03/14/15	24	570	30'	62		0	0	0	0				0				
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #							0	STD CYCLE TIME							0	#DIV/0!
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## Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Total Counted Pcs	(from packing)	1	Maintenance	0	3.13.15	2:15	YES	DA	NOT ST
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								