			11/30			= 23	MIII	1124	11/23	11/124	11/20	1110		11/19	1/1/2	Date	Order Qty	Order No.	Part No.
control devices, LLC			なる	2	2 X	32	Su.	Z	Ž,	\$V	Ķ,	Sin	1	\$	CUMULATIVE TOTAL	Emp. Name	000,008	_	Yabou d
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	Special Notes / Instructions	TOTAL PCS. PRODUCED	e k	0	0	0	0	0	G	9	U	Ò		11	FROM PREV. PAGE	Setup		QTY CHANGE INL	AUDED W/G
	nstructions	RODUCED	2,705	CON		1980	2500	CSS	2,180	044	000	545	- 4	2,170	ŠΙ	Total Pcs.		Actual	CYCL Standard
			44 580	211,885	59,685	87,200	35,270	\$3,270	30,420	28,240	24,700	25,770		22 425	12	Cum. Total		8.7	ard 8.65
																Material Heat Lot No.	Component	Actual Pcs/Hr	Planned Pcs/Hr
rt Inspe	ction			'n			1		5	7.			×.	3	×e	eat Lot No.		¥	sihr 375
	Date Part Submitted			7.25	5.5	O	1.2	O		12	O	6.5	12	e		Down Time	42792		Thru-put/8hrs
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	Day Approved			chamile ,	word to	TOWN SI	11		2+2	readjuste	The state of the	(00) (ng	400)5	3	TOTA	58-m ² 7			8
	Mtri	100	2	424	to wash	S116 10 to the	5		came on phys	uty st	\\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\	5 5+14,	crashed	tonin	TOTAL SCRAP PCS. FROM PREV. PAGE	Notes		3 - Setup Idle 4 - FAIR 5 - Indirect	1 - Maintenance 2 - Tooling
**		TOTAL SCRAP PCS	0)	54/12	1h 4150	1 bally		1×da	H11-		5114,54	2 2	7	ROM PREV. PA			ē	ance
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Test Form 9/9/15

PRIMARY PRODUCTION RECORD Test Form 10/14/15

10/4/45	7-17												10000	OP IOTION D	70
		, c							First						PAGE 1
									Part Insp Record	To Figure Pieces Bars per load	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	NPORTS & BROWI = Pcs/Bar x Total Ic	FOR DAVE	Ices, LLC	dev dev
	Notes		Rev Letter Inspector	Mtrl Check L	Approved Yes/No (Time of Day		Date Part Submitted			Special Notes / Instructions	Special		control	pa con
		RAP PCS.	TOTAL SCRAP PCS								122,635	TOTAL PCS. PRODUCED	TOTAL		
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Scrap Code	Scrap Pcs.		tes	Notes			Down Time Code	Down Time	ot No.	Material Heat Lot No.	Cum. Total	Total Pcs	Prod. Hours	Emp. Name	Date
	Pcs./Bar	70	- Training - Meeting	6 5	27926	4279	onent	Component		Actual Pcs/Hr	Actual		000	80,000	Order Qty
0	owed Hrs.	Setup Allowed Hrs.	- Setup - FAIR	ω 4 ι			Bar	Wgt/Bar	375	Planned Pcs/Hr	Standard	OTY CHANGE INLUDATE	378	388378	Order No.
<u>L</u> 5	Mach No.		 Maintenance Tooling 	N -J			Pc.	Wgt/Pc.	3000	Thru-Put/8Hrs	CYCLE TIMES	# OWN GROOM	062	428062	Part No.
		ı	DOWN TIME CODES	П								-			