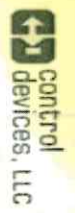


Part No.	ST2A03	Thru-Put/Hrs	3176	Wgt/Pc.	0.0496	Mach No.	0-7
Order No.	395458	Planned Pcs/Hr	397	Wgt/Bar	13.56	Setup Allowed Hrs.	0
Order Qty	50,000	Actual Pcs/Hr		Component	A02001-0020	Pcs./Bar	273

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-19-16	JC	8	4,095	4,095	111533E	27		Meeting		
1-21	RC	5	1365	5460	"					
1-22	RC	8	4095	9555	"					
1-22	RC	8	2730	12285	"					
1-25	RC	8	2730	15015	"			work on 85 also		
1-24	RC	8	2730	17745	"					
1-27	RC	8	2730	20485	117514E					
1-28	RC	8	4095	24580	"					
1-29	RC	8	4095	29675	"					
1-30	RC	6	2730	32405	"					
2-1	RC				121137E					
TOTAL PCS PRODUCED										
TOTAL SCRAP PCS.										



Special Notes / Instructions  
 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
 From Loads = Pos/Bar x Total loads ran during shift x Bars per load