

Control Devices LLC / Work Order Production Record

Part No.	C3000-3-3.4	Rev Letter	M	Heat Lot #	
Order No.	PL 326 3766 74	Component	C3000-3-3.4V	or	
Order Qty	355			Box W/O #'s	
				Found on Label	

[illegible]

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0054					0	0	STD CYCLE TIME								0	#DIV/0!
7/7/15	T.W.J.	5.0	.75	161		0	0	0	0								
7/8/15	T.W.J.	1.0	—	161		0	0	0	0								
7/8/15	T.W.J.	—	1.5	6		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Cut to length

								Routing:						
Machine # B17							0	STD CYCLE TIME					0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

~~Handwritten signature~~

Routing:													
Machine #					0	STD CYCLE TIME					0	#DIV/0!	
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0	0		

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	7-7-15	9:10	YES		
Total Scrapped	0	2	Tooling	0					
rd Operation Count	0	3	Setup Idle	0					
nd Operation Count	0	4	Other	0					
st Operation Count	0								

Test 4/29/15