מסוונו מו מפאוכפי דדכ	יי שמעונ	200 110				•		בו בו	ことのよ	DAVENTOR! / BAN BAR PEED	LEED			setup Allowed Hrs.	'n
Work Order Production Record	r Produc	tion Reco	p l	Rev Letter	10	XX		Wgt/Bar		Total Bars		Total		Setup Actual Hrs.	S.
Part No.	508	-10000505	2	Planned Pcs/Hr	Pcs/Hr			Bars per	7,574	Remaining		Loads		Setup %	
Order No	1 000 / 13	2	ADDED W/O#	č	CYCLE TIMES			2801		annon		7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	Speci	Special Notes / Instructions	SL
šř.	3601	A section is	OTY CHANGE INLSIDATE	Standard		Section of the second	Ventied	Wgt/Pc	Section 1	Pcs/Bar	A STANDARD	811 5 5 1			
Order Qty	50		24 - 10 Carlot 19 - 19 - 19 - 19 - 19 - 19 - 19 - 19	Actual		2.60	9.	Component	onent	505	2005				
Date Name	p. Clock	Prod. Hours	Setup Total Hours Loads	l Pieces s Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day E	% Mach. Efficiency	Material Heat	1	Scrap		Notes
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Efficiency	^	Final Par	Final Part and Material Calculation	Salculation	Code	Total Down Time on Page Description	ne on Page	Hours			ì	First Dard Incorporation	oction Doo	accompletes who described	0
Total Planned Pcs		Total Counted Pcs	ted Pcs			Maintenance	16,31	120	Date Part	Time Of	Approxed	Material	Day IIOD	Did .	
Efficiency		Total Scrap Pcs	Pcs		2	Tooling	PASI	0	Submitted	Day	Yes / No	Check	Inspector		Notes
Machine Count (PCS)	3)	Estimated (	Estimated Short Parts		3	Setup Idle	Letini.	0	1111-9	7:45	1165	1	Ž	(60,00)	
		Difference in Parts	in Parts		4	Other	9544	0					7	*	
					٦	Alternate - Tooling/	ooling/				Party Service School Services	The Control of the Co	The Part of the Author		