

Part No.	PVN25025-H	391416	Thru-Put/8Hrs		Wgt/Pc.	0.0708	Mach No.	S5
Order No.	N/A	Standard	Planned Pcs/Hr	330	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	3,000	Actual	Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
12/03	LD	4	1340	1340		4	324	
12/13	OE	7.25	2425	3765		.75	2	Down @ start - moving brack
506								
249								
TOTAL PCS. PRODUCED								
Special Notes / Instructions								
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load								
First Part Inspection Record								
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	TOTAL SCRAP PCS.	
12-8-15	11 AM	YES	✓	3				

