Control Devices LLC Work Order Production Record Part No. CF25PC 600 R	Devices roduction	Record	ADDED W/O #		Machine No. Rev Letter Planned Pcs/Hr	O. CS/Hr	S	~	DAVENPO Wgt/Bar Bars per Load	NPORT /	Total Bars Remaining Loads	R FEED	Total Loads	Spe	Setup Allowed Hrs. Setup Actual Hrs. Setup % Setup %
Order No. 334	1984		ADDED W/C	1000	Standard	YCLE IIMES			Wgt/Pc		Pcs/Bar				16
Order Qty	50	ي دو	OTY CHANGE INLS/DATE	4.12	Actual		Andready a	Ventied	Comp	Component	11/16	MXBN			1000
Emp.	Clock #	Prod. S	etup	otal bads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	L M	Mach Down Time	CODE Scrap	., -
	Beginning Balance	Balance					0	0							
5-22-14 50	2872	-	نز			2.5.2	0	0	0		3				. /
- U U O	37985	00	-		57	10 MARY 110	0	0	0						
20 21-30	5362F	-		54	N		0	0	0	7 4	3				a 18
	9						0	o	0						1
							0	0	0					$\vdash$	1
5-28-14 50	27965	3,0	0 /(		50	117	0	0	0						1
0 1 1/2-2	222	0.0		guir!	SS	4	0	0	0						1
WDD W1-08-2		7.5			34	1	0	0	0		1 - 4 - 4 - 5 - 1	-			1
(1000)						10 to	0	0	0					-	1
						TO STATE OF	0	0	0					-	1
30			*			A BA AT	0	0	0	100	100				1
							0	0	0					-	1
				ž.	Manufacture Annual Control	Note that the same	0	0	0	Hateless Stable	Charles Control			L	1
						-	0	0	0						1
							0	0	0						1
					4		0	0	0	S.I.				+	1
					A SEC. OF		0	0	0						
							0	0	0		2				1
							0	0	0						
					にはまる	1	0	0	0	1	100				1
				12.5	Part Land	Self-Maringott	0	0	0					-	
							0	0	0					-	1
				635	AND THE REAL		0	0	0						1
		æ		OL.	Section of Section	H-12-1-15-15	0	0	0		THANKS T				1
							0	0	0	100		23/69		+	1
							0	0	0						9
		0	0	0	0.0	0	0	0					0		0
Efficiency		Final Pa	Final Part and Material Calculation	erial Calc	ulation	T. Code	otal Down Desc	otal Down Time on Page Description	ge Hours				First Part Inspection Record	spection	177
Total Planned Pcs		Total Counted Pcs	nted Pcs	1151.50		_	Maintenance	ance	0	Date Part	rt Time Of	Of Approved	/ed   Material	-	Inspector
Efficiency		Total Scrap Pcs	p Pcs	Mir I		2	Tooling		0	Submitted	ed Day			_	
Machine Count (BCS)		Estimated	Estimated Short Parts	T			Setup Idle	dle	0						N. W.
Macinic Ocent (1 Oc)		Difference in Parts	in Dorte	324		4	Other		0						relia.
							Alternate -	- Tooling/	0						DRWING.
		Material D	Material Difference LBS	.BS.		ഗ	Units/ S/I	_ ,	U						