Part No.		703-10-3/16-1/2		Component		703-10-3/16			control devices, LLC			
Order No.		402367		Heat Lot #					1	الدنا	device	s, LLC
Ord	er Qty	6		W/O # from Box					-			
				OPERATIO	N 1	CE PROPRIE	Zall Land			THRU-P	UT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2.29.16	7.6	10		6							
Setup Hrs.							11	×	10-004			
11 MIN				0	3-	PU	1 (					
Cycle Time				· ·								
2 MIN								7	1-10			
Pcs/Hr								5	55			
18									<u></u>		0	
ROUTING:												
				OPERATIO	N 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			<u> </u>									
Setup Hrs.												
Cycle Time												
cycle Time												
		_										
Pcs/Hr												-
ROUTING:												
			U KALESAVE S	OPERATIO	N 3	Down			8,415	THRU-PI	UT/8HRS	Compus
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	8											
Cycle Time												
cycle Time												
Pcs/Hr								2				
Notes / Ir	nstructions	Down	ime Codes						0 1			
Notes / II		1 Maintenance		Data Part		Approved	irst Part Ins Mtrl	Rev	Record			
		2 Tooling		Date Part Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	or Notes		
		3 Setup 4 FAIR										
		5 Training										
ECONDARY	/ PRODUCTIO	6 Meeting			DAGE 1	1						2700001000