Part No.		903-11-3/16-1/2			Cor	9	903-11-3/16				6915	ontr device	ol		
Order No.		401131			Heat Lot #								60 4	device	es, LLC
Order Qty		2			W/O					1			and a		
					PERATIC		Mark to Albert of				THRU	I-PUT/8HRS	26		
Mach No.	Date	Emp. Name	Prod Hrs.	1	Total Pcs.		n. Total	Down time		Down time code		Notes		Scrap	Scrap Code
StyPril	E/12/16	P6,	/			1					1	1			10
Setup Hrs.									+			060	1		
Omia, Cycle Time									1						
2 min.									+	y <sub>1</sub>		naH	P		
Pcs/Hr									1		2	25			
27									1					0	
ROUTING:			MARKET IN 1875 AND IN	0	PERATIO	La love Edward				Service Co		TUDU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	П	otal Pcs.	T	n. Total	Down time		Down time code		Notes	THKU	Scrap	Scrap Code
Setup Hrs.					11	-			+	-11					
									1						
Cycle Time									+						
Dec /Us									1						
Pcs/Hr									+						
ROUTING:												Ü - 241			
OPERATION 3 THRU-PUT/8HRS															
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total		Down time		Down time code		Notes		Scrap	Scrap Code
									İ						
Setup Hrs.									+						
North Times															
Cycle Time									+						
Dec/Un									Ţ					0	
Pcs/Hr									+		V				
									T						
ROUTING:															
Notes / Ir	nstructions	Down T	ime Codes	T					Firs	st Part Ins	spection	Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>			Date Part Submitted	Time	Of Day	Approved Yes / No	01/20	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 1 FAIR													
		5 Training							1			è			
ECONDARY PRODUCTIO		6 Meeting													