

Part No.	61-4BK	Thru-Put8Hrs	7056	Wgt/Pc.	0.0362	Mach No.	04
Order No.	392019	Planned Pcs/Hr	882	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	54,000	Actual Pcs/Hr		Component	A02002-0016	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code
1-5-16	JR	-	-	-	CH155602	7	3
1-6-16	JR	-	-	-	CH155602	8	3
1-7-16	JR	-	-	-	CH155602	4.5	3
1-7-16	JR	2.5	1320	1320	"	1.5	4
1-8-16	JR	8	6600	7920	"		
1-8-16	JR	4	3960	11880	CH155602	2	
1-11-16	JR	6	5280	23440	CH155602	1.5	2
1-13-16	JR	7.5	6600	29040	CH155602	3.5	6
1-14-16	JR	8	6600	35640	"		
1-15-16	JR	6	3960	42840	"		
1-18-16	JR	6.5	3960	46200	"	1.5	6
1-19-16	JR	7.5	6600	52800	"	2	5.5
1-20-16	JR	3	2640	55440	"		
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.	
Special Notes / Instructions				Notes			
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load				Notes			
First Part Inspection Record				Notes			
Date Part Submitted				Time of Day			
Approved Yes/No				Mtrl Check			
Rev Letter				Inspector			
Notes				Notes			

control devices, LLC

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PRIMARY PRODUCTION RECORD

Test Form 10/14/15