Part No.		7-4-8		Component		7-4-0			control devices, LLC			
Order No. Order Qty		200		Heat Lot # W/O # from Box		-			-	00,10	30, 220	
	es es es es es			OPERATION	ON 1	1. Jan 1.				THRU-PUT/8HRS	112	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	Scrap	Scrap Code	
8	2/27/16	P.G.	5	64	135) -	
Setup Hrs.	2-29-16	CS	4.5	40	125			4				
12min.	* *			12		a of		-				
Cycle Time			10	0-	00					110		
Snin	3.) Na .						2	10.		
Pcs/Hr			- Pilotopea						2	719		
14		₹6	042 7							0		
ROUTING:							-1					
Vlach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
etup Hrs.					1							
						12		1				
ycle Time									_			
		_						T .				
- (1)				-								
Pcs/Hr									- Mineral Control			
ł				i)							385	
OUTING:					!	1						
1	(AND A BOX)	leading a Militing			N 3	Down			J. M. J. T	HRU-PUT/8HRS	Caucus	
1ach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code	
			•		(4)					* •		
etup Hrs.												
}												
cle Time							- 1		*			
				·								
200/11:		•						4				
ocs/Hr			-					- N		-		
OUTING:	C. Order Comments	Section 2000 (2000)	me Codes	81 .ans. 1277 .x.s	and the second contracts			M . (1 1 2 - H) - 1		2 · Carpente	Action 200	
ivotes / in	structions 1	Date Part	Date Part Transpection Approved Mtrl Rev			Rev						
	2	Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
	3	FAIR		2-29-16	12:30	YES	V	B	D11-90			
	5	Training Meeting										
ONDARY PRODUCTION RECORD PAGE 1 Test Form 10/1:										/15/15		