	t No.	GIOA		C	omponent	3/4/12	0 303	00	<i>▶</i>	-			
Ord	er No.		196		Heat Lot #	Pyric	1 300	2.3		control devices, L			
	er Qty	2			O # from Box	,				_			
1000	and the	A CONTRACTOR	The person	OPERAT	ION 1	ant district		1000		тирі	U BUT OUD	-11	
Mach No.	Date	Emp. Name	Prod Hrs.			-	The second second	ime	Notes		Scrap	Scr	
H9.	2-19-16	HVD	.5	9							9	/ /	
Setup Hrs.								_					
3	•	+											
Cycle Time		1						-		1112	SIL		
4m		+						#		Mr.	1	6	
Pcs/Hr							+-	-			170	5	
加		+						#			*		
ROUTING:	1000				TO TI	HREAD ROLLI	ED						
Adelega Room	Marian	Emp Name	STRUMBANCE.	OPERATION	ON 2	ALAD NOTE.	ck Derive	taristing.	成类0.6度化。在 至了	THRU	DIT/QUES		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	e	Notes		Scrap	Scra Code	
- Arra Lina								+					
Setup Hrs.		+											
- I mat							-	+-					
ycle Time		++							ħ				
2 /t tu								+					
Pcs/Hr							4						
OUTING:							th.						
Marie Control	等的特殊的		e constant	ODEDATIO									
lach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	DOWN	Down time			181		Scrap	
					227/62	time	code		Notes		Scrap	Code	
tup Hrs.													
_								-					
cle Time													
								-					
cs/Hr													
UTING:				All Village									
Notes / Instri	uctions	Down Time	- Codes	lay () i veri et eye kura i e	retribute to the best of								
	1	1 Maintenance	ASSESSED LAND	Date Part		Approved	st Part Ins	spection	n Record				
	2	2 Tooling	1	Submitted		Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes		
	5		,	2-19-16	1:40 pm	455	CHECK	A d	DH		Mediano		
	[4	FAIR Training	1		1. 10 pc	47)	-	Jan .		60%			