Part No.		902-:	902-12-1/4		Component		2-A-BLNI	(	control devices, LLC		
Order No.		390617		Heat Lot #					6	device	es, LLC
Ord	ler Qty		32	W/O	# from Box	38	729	8	1		
				OPERATION 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	11/17/19	1.6.	3,5		25						
Setup Hrs.								10	16001		
6 MINS											
Cycle Time									/		
22 SECS								-	· W.D		
Pcs/Hr									1165		
131				_					0	8	
ROUTING:				SANI	DBLAST / BRIG	HT DIP / RE	AM / MS P	ACK		*	
MARKAGI							THE THE	RU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
			1								
Cycle Time											
Pcs/Hr											
	_										
ROUTING:				ODEDATIO	W.A						
				OPERATION 3		Down	Down time			RU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
Setup Hrs.			-		-	11) 29					
Cycle Time											
Pcs/Hr											
					_						
ROUTING:	netruetiene	D	ima Carl								
Notes / Instructions		Down Time Codes  1 Maintenance		Data David	Date Part Approved Mtrl			spection Record			
		<b>2</b> Tooling		Submitted					Inspector	Notes	
		<b>3</b> Setup		11/17/15	an	480	1	OLI TRANS	(#3/4)	The state of the s	
		4 FAIR 5 Training		<i> </i>		1.	Per	A			Tally III
CECCONE :		6 Meeting						O'BLEY!			
SECONDARY	Y PRODUCTIO	N RECORD			PAGE	1				Test Form	10/15/15