Part No.		1303-22-5/16		Component		1303-A-BLNK			control devices, LLC			
Order No.		402874		Heat Lot #					devices, LLC			
Order Qty		8		W/O # from Box		397114			Yes			
			n a const	OPERATIO	N 1				7.25 10 10 10 10 10 10 10 10 10 10 10 10 10	THRU	PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	3-3-16	DG-	2		9							
Setup Hrs.								*				
10 MIN				_			_	56B				100
Cycle Time												
20 MIN								-3	21-110	) –		
Pcs/Hr									S			
3											0	
ROUTING:												
		CHEST LEVEL	STUDENT	OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
			l <sub>i</sub>									
Pcs/Hr												
ROUTING:			ET TOTAL STREET	OPERATIO	N 3		The Control	on the line	from the load	THRII.	PUT/8HRS	
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time time		Notes			Scrap	Scrap Code
						51						
Setup Hrs.												
Cycle Time												
Pcs/Hr												
FCS/TII												
ROUTING:					L					= ==		
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		<b>3</b> Setup		3-3-16	4:30 PM	405	V V	B	WEB			
		4 FAIR 5 Training										
CECOND AD		6 Meeting	The second second							and the same		