					Contro	Devices	LLC / Worl	k Order P	roduction	Record							
Part No.		AS	ASO12-LF			Rev Letter						Heat Lot #					
Order No.		36	2/12031			Comp	onent	MADE IFU				or PowW/O#/s					
Order Qty		1-	13			Asolav-LF						Box W/O #'s Found on Label					
QTY CHA	ANGE INLS/D	DATE									[Sta	ndard Cy	cle Time &	Setup	Time V	ertified
			Specia	Notes / Ins	structions					721		1s	t Operat	ion			
												0.80	d Operat				
77													3rd Operation				
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	Actual	n/s	Setup %
Machine #	5	366	2	Service of		0	0	STD CYC	LE TIME							4	0%
3-75-1	JY	1	4	8		0	0	0	0								
3/1/15	RWJ	5	_			0	0	0	0				-				
						0	0	0	0								
						0	0	0	0			_	-				
						0	0	0	0		\vdash	_	-				
	-					0	0	0	0								
	-					0	0	0	0		\vdash						
	-	-				0	0	0	0	REPUBLICATION OF A							
	-		- 2			0	0	0	0								
	-		-	-	7	0	0	0	0								
T 1 FEE				0	4	0	0	0	0	#DIV/0!	0		0		S-PLINE		
Total Effi	ciency	0	4	U		U		uting:	U	1101070.		daigamilida					
Machine #	4						0	STD CYC	LE TIME							0 #	DIV/0!
Wacillie	Ī				1. 41	0	0	0	0								
			-			0	0	0	0								
	1			7		0	0	0	0								
=======================================	7			5		0	0	0	0								
	7				in the Up	0	0	0	0								
						0	0	0	0	4							
		7				0	0	0	0					4			
				κ		0	0	0	0								
	T					0	0	0	0							10	
						0	0	0	0	A H							
						0	0	0	0			. 8.					
Total Effi	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0		0			All	
				II (6)			R	outing:							-		te time glastic
Machine #	#		4 5.67				0	STD CYC	E-17							0 #	DIV/0!
						0	0	0	0				75			_	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0		-		- 6			-	
						0	0	0	0				-				_
						0	0	0	0				-				
						0	0	0	0				-				
						0	0	0	0				-				
						0	0	0	0				-				
					Santa II	0	0	0	0			-	 				
		10 <u>4</u>	reterior.			0	0	0	0	#DIV/0!	0	TACK.	0		P PAN		12/1
Total Effi	ciency	0	0	. , 0	0	0	0	0 Pouting:	0	#DIV/U!	U		U	THE POST OF			
				_			i	Routing:			Eirct D	art In	spectio	n Pecara			
Final Part Calculation					Code	de Total Down Time Description		Hours	Date Pa	art Time		Approved Yes / No		Inspecto		Notes	
7.10				- 4									8.4			1	
Total Counted Pcs			(from packing)		1	Maintenance		0	3-25-15	15 1.45pm		4	ri>	pr	-	61	(0)
Total Scrapped			0		2	Tooling		0								-	9
3rd Operation Count				0	3	Setup Idl	le	0									
2nd Operation Count				0	4	Other		0									
1st Operation Count			0			and the same of th											