

Part No.	7-4-15
Order No.	401537
Order Qty	40

Component	7-4-G
Heat Lot #	
W/O # from Box	397615



OPERATION 4								THRU-PUT/8HRS		32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	2-22-16	DG	1		3	8/4	3		3	22
	2-23-16	CS	8	35	40					
Setup Hrs.	2-23-16	DG	8	23	63					
8m	2/24/16	P.G.	10	73				Jobot		
Cycle Time										
15m										
Pcs/Hr										
A										

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-22-15	10-30p	Y	✓	B	JL	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								