Part No.		G150	G150-1ASS		Component		G150-1ASS-BLNK			gra s	contr	ol
Order No.		400209		Heat Lot #						6114	device	es, LLC
Ord	ler Qty		39		from Box			Ŷ				1
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	N 1 Cum. Total	Down	Down time code		Notes	THRU	Scrap	Scrap
Miyano CNC	2-18-16	SM	2	28		time			1, =			Code
Setup Hrs.	2-19-16	JS	1.5	17	45			3	John			
4/15									HVD			
Cycle Time												
4 m						20			2 A	16		
Pcs/Hr									20	5		
13/3) *	a	
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap Code
Setup Hrs.											11.	,
												1100
Cycle Time												
•									well a			
Pcs/Hr												
ROUTING:												
a may vat	対かずを			OPERATIO	N 3		de Jen	and in	7 m 30 m 1000	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.				_								
- 1												
Cycle Time						3,						
Pcs/Hr				_								
PCS/Hr		-						22				77.4
ROUTING:												
Notes / Ir	structions		me Codes	Date Part		The second secon	rst Part In		Record			
2		 Maintenance Tooling Setup 	2 Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		4 FAIR										
		6 Meeting										
ECONDARY	PRODUCTIO	N RECORD		The second secon	DAGE 1			-		_		