Control Devices LLC
Work Order Production Record

Machine No.	PUNCH
Rev Letter	Q
Part No.	R450-10
Planned Pcs/Hr	
Order No.	339518
ADDED W/O #	
CYCLE TIMES	
Standard	
Order Qty	800
QTY CHANGE INLS/DATE	
Actual	
Verified	

HYDROMAT / ACME / 2ND OPS

Wgt/Bar		Total Bars	
Bars per Load		Remaing Bars	
Wgt/Pc		Pcs/Bar	
Component	216 BW		

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
7-7	AS	27860		1.4				0	0	0	0						
7-7	"	"	.9	.	830			0	0	0	0						
7-17-14	JT	28013	3		530			0	0	0	0						
7-24	JT	28013	1.75		260			0	0	0	0						
								0	0	0	0						
								0	0	0	0						
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								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
7/7/14	8:00	yes		AS	(watch for bent parts)