


| | | | | |
|-----------|--------------|----------------|--------------|--|
| Part No. | SF403-3-3/16 | Component | SF403-A-BLNK |  |
| Order No. | 395295 | Heat Lot # | | |
| Order Qty | 50 | W/O # from Box | 390847 | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | 448 | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 98 | 1-22-16 | CS | 1 | | 10 | | | | 1 | 44 |
| | 1-22-16 | DG | | 149 | 159 | | | | | |
| Setup Hrs. | | | | | | | | Job Oct | | |
| 7 MIN | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 3.5m | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 1-22-16 | 3:35 PM | YES | ✓ | C | WRB | |
| | | | | | | | | |
| | | | | | | | | |