Part No. Order No. Order Qty		9-4-F-BLNK 394227 1000		Component Heat Lot # W/O # from Box		-5C-1015 AC			3071-0	contro	ol es, LLC	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap	
M1	12-24-15	HVD	91/4	432	007	time			1 4		Code	
Setup Hrs.	12-29-13	HVD	0	371	803			Jo		VD VD		
1,5												
Cycle Time												
1m103								· v	12/	14		
Pcs/Hr									1-12	5		
46									1 '	A		
ROUTING:		1					1	<u> </u>				
40 (429), \$10 (14)		TAN DESCRIPTION		OPERATIO		Down	Down time	negati.		THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.								.00				
Cycle Time												
Pcs/Hr												
гсз/пі												
	*											
ROUTING:			A State of the Sta									
				OPERATIO		Down	Down time			THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.												
Cycle Time												
4									1221			
Pcs/Hr			- 110-2									
	T T								2300000			
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		Maintenance     Tooling		Date Part Submitted	Date Part Time Of Day Approved Mtrl Rev			Rev	Inspector	Notes		
			<b>3</b> Setup		Yes / No Check Letter							
				17-18-15	10 a	1155	1	0	Det		683	
		<ul><li>3 Setup</li><li>4 FAIR</li><li>5 Training</li></ul>		12-18-1	10An	yhs	1	B	PH	(B)	and y	