


Part No.	SF403-2-3/16	Component	SF403-A-BLNK		
Order No.	397783	Heat Lot #			
Order Qty	150	W/O # from Box	390847		

OPERATION 1								THRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-20-16	CS	2		31					
	1-21-16	DG	8	145	176				3	22
Setup Hrs.	1-22-16	CS	5.5	125	301					
5 MIN										
Cycle Time										
2 MIN										
Pcs/Hr										
27										

JOB OUT
\$ 0.89
1-20-16
1-21-16
1-22-16

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	1-21-16	5:00PM	YES	✓	C	WRB	
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								