Part No.		1302-24-1/4-7/8		Component		1302-24-1/4		0	P2 49	contro	ol	
Order No.		403653		Heat Lot #				B M	K O	device	s, LLC	
Ord	er Qty		3	W/O # from Box					10 /1	o pa	THE	
		Sind of marking		OPERATIO		Down	Down time			THRU-F	PUT/8HRS	216 Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
STEP DRILL	39%	CS	115		_ ダ _							,
Setup Hrs.								,				
12 MIN				1	7			1				
Cycle Time			(	1/			1	H	<del>()</del>			
2 MIN							/			11 (1)		
Pcs/Hr									- 11	V		
27								,	3.6.	)	0	
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ROUTING:		ar arranga		OPERATIO	N 2					THRU-F	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					<u> </u>							
Setup Hrs.				3.			1.					
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Cycle Time							4	Us.				
Cycle Time												
Pcs/Hr												
ROUTING:									_			
		OPERATION :			N 3				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.					1		1					
octup iiisi												
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes				Carlo de la companya del la companya de la companya	First Part Inspection					
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> <li>FAIR</li> <li>Training</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		6 Meeting										
SECONDARY	PRODUCTIO	N RECORD			PAGE :	l.					Test Form :	10/15/15