Part No.		CH01-8-3/16		Component		CH01-A-BLNK			control devices, LLC			
Order No.		390246		Heat Lot #					devices, LC			
Order Qty		200		W/O # from Box								
				OPERATIO						THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	11/12/15	16. DG	1,5		141						/	22
Setup Hrs.	11/13/15	P.6.	Ź	25	166							~~
10mins	11/13/15	26	8	100	336			1			/	22
MATERIAL CONTRACTOR	11/16/15	106	8	70	256					-		
Cycle Time								10	A M	,+		
8 Sec.							0/	70	1000			
Pcs/Hr						4	4).					
						A.	1,11					
						4.	11	1 40			6	
ROUTING:										CEUDU	DUT GUDS	
	VIEW BOOK OF		OPERATIO	N 2	Down	Down time				PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
	****				**************************************				W-9-9-4			
Setup Hrs.								25				
SAME ALL DE MINISTERNO												
								.90%				
Cycle Time												1
Pcs/Hr												
									227			
ROUTING:												
									THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
												9
Setup Hrs.												
2014P 11131												
						118						
Cycle Time												j
Pcs/Hr												
									_			
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenand	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		<ol> <li>Tooling</li> <li>Setup</li> </ol>		Submitted		Yes / No	Check	Letter	inspector Note			
		4 FAIR		$\vdash$								
		5 Training										
SECONDARY	/ PRODUCTIO	6 Meeting			DAGE						Tost Form	10/15/15