Part No.		9-3-26		Component		9-3-E BLAK				CD control devices, LLC		
Order No.		403043		Heat Lot #						device	es, LLC	
Ord	er Qty	50			from Box		18.					
				OPERATIO		Down	Down time			THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
3	2-25-16 2-26-16	06	3	DE.	22	ļ .	-				/	//
Setup Hrs.		06	8	16	27		-					
	2/17/16	16	6	12	49	1	<u> </u>					
8m .	2/27/16	DC	3	10	59							1
Cycle Time	, , ,					7		20	3			
30m		_			/ (10		00	//			
Pcs/Hr				,	AH.	1						
				(#	1	13					
		1/4		1		00						
ROUTING:	Standy retain	Market of Land		OPERATIO	N 2	9) 251 74 "\$0] e 17 2			1.5 1	TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	THRU	Scrap	Scrap
	Dute	Linp. Nume	11001113.	101411103.	Cum. rotar	time	code		Notes		эсгар	Code
			- Manking the									
Setup Hrs.												
Cycle Time				11				н				
Pcs/Hr												
		37									2	
ROUTING:		depolar services	arlene volveti	OPERATIO	N3	S AVE WELL	-2-60-200	* E * S	SURY MINES - SINTE	TUDII	PUT/8HRS	
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code	Notes		THKU-	Scrap	Scrap Code
Setup Hrs.					tri .							
octup III3.						1411114						
											Ü	
Cycle Time												
Pcs/Hr												
r c3/111								£.				
								-				-
ROUTING:									8			
Notes / Ir	nstructions		me Codes				irst Part In	-	Record			
		MaintenanceTooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
3		3 Setup		2-26-16	9:10 PM	465	/	B	WRO			
		5 Training										
FCONDARY PRODUCTION		6 Meeting			DACE		W.					