

Control Devices LLC  
Work Order Production Record

Machine No.

Rev Letter

Part No.

SE1601

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Order No.

341935

QTY CHANGE IN STOCK

Standard

Order Qty

200 PLS

Actual

Verified

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Total Loads

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

0.0

0.0

0.0

0.0

0.0

0.0

0.0

0.0

0.0

0.0

0.0

0.0

0.0

Efficiency

Final Part and Material Calculation

Total Down Time on Page

Hours

First Part Inspection Record

Page 1

Total Planned Pcs

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

Description

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/Units/ S/U

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes