Part No.		1101-9-5/16		Component		1101- A BLYK			control devices, LLC			
Order No.		398824		Heat Lot #		1/01- A BLAY			devices, LLC			
Order Qty		50	50		W/O # from Box		376834					001
				OPERATIO	N 1		ARMITA!			THRU	-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1-30-16	D6-	2	23	40	3m	3				/	[[
Setup Hrs.	91710	1-0.			10			1	<del>)</del>	1		
5m								U	opoc	T		
Cycle Time									To the second			
							-	1	ndl	}		
5m								19	d	10		
Pcs/Hr								1	280	12		
il									25	)		
ROUTING:												
No. of the last			OPERATIO	N 2	Charles and the same of the sa			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									10		3	
Cycle Time												
Pcs/Hr												
			_									
ROUTING:			Market and	ODEDATIO	N/a		VO. 24 (0.00)			TUDU	DUT/OUDG!	
				OPERATION 3		Down time					-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
Cycle Time						5						
Pcs/Hr												
ROUTING:	*******											
Notes / Instructions Down Time Codes  1 Maintenance		NORTH ROLL	Date Part   Time of a   Approved   Mtrl   Rev									
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>		Date Part Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		1-30-16	2:50 PM	4E5	~	A	WAS	8		
		5 Training										
CECCNIE A EN	/ DRODUCTIO	6 Meeting			DACE							