

Part No.	C7575001-10	Component	C7575001-20	3 MORE BOXES L1 RIGHT SKID control devices, LLC						
Order No.	391470	Heat Lot #								
Order Qty	500	W/O # from Box								

  

OPERATION 1										THRU-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
CNC HARDING	11-25-15	BA/LJ	8.0	108	108						
Setup Hrs.	11/30/15	B5	8	102	210						
2 HOURS	11/30/15	JO	3.5	57	267						
Cycle Time	11-30-15	BA	6.5	67	334						
1 MIN 45 SEC	12-1-15	B5	6.5	27	421						
Pcs/Hr		JO	1.0	18	439						
27											

  

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

  

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

  

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
2 Tooling		11-25-15	2:55	Y	✓	B	JL			
3 Setup										
4 FAIR										
5 Training										
6 Meeting										