			AD10101-0040									
Part No.		C50A		Component			A06101-0036			ON A	contr	·ol
Order No.		404086 4745		9 Heat Lot#		NI	NA		Used 11/4	614	devic	- 1
Order Qty		5		W/O # from Box		7	No Parts		1/4	30.	88	Round
HARRY HE				OPERATIO	DN 1				Blev talen	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2	3-11-16	JR JB	200	20	6 26	11/4	3/4	1	101	1	1	//
Setup Hrs.	2-15-16	100	20	20	20	4	1	1	2500	/		1
3/4	TT .			10					1700			
Cycle Time									28			
4n House								#	0,	110		2
Pcs/Hr								#	63	14.		
11/2							4		3.0%	5	1	
ROUTING:												
				OPERATIO	N 2		NA VIOLE	N'A	Us principles	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									11			
Cycle Time	_											
			31									
Pcs/Hr												
		_					l l					
ROUTING:	1.50			OPERATIO	N 2	SALKED ST						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THKU-I	Scrap	Scrap Code
Setup Hrs.												
-												
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / In	structions	Down Tir	me Codes			Fi	irst Part Ins	pection	Record	-01		
		L Maintenance	The second secon	Date Part	Time Of Day	Approved	Mtrl	Rev			F1 - i	
2				Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	or Notes		
4		FAIR			_							
		Training Meeting										
ECONDARY	PRODUCTION				PAGE 1					19	Test Form 1	