Part No.		C5038B22-00		Component		C5038B22-10			control devices, LLC			
Order No.		392003		Heat Lot #					6.12	device	es, LLC	
Ord	er Qty	1	00		# from Box				1			
				OPERATIO	ON 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
4WAY 472	1-19-16	JN	6	30	36	to	3	į.	JOBOV	7	6	11
Setup Hrs.	7.70		1		20		(	<u> </u>	201500			
•												
Cycle Time									1	10	)	
								1	12.0	4/	10	
Pcs/Hr						-	4		\$1	Ah'	17	
PCS/III									1/	1	7	
							ļ				10	
ROUTING:												
				OPERATIO	N 2					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
KINGS0470												-
Setup Hrs.	, to						-					
				_								
ycle Time								_				
			× =									
Pcs/Hr												
ROUTING:				OPERATIO	N 2							
					OPERATION 3		Down time			THRU-	J-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	code		Notes		Scrap	Code
etup Hrs.												
							-					
Sala Timo												
ycle Time												
ŀ												
Pcs/Hr								-				
1 03/111							+,					
ŀ												
OUTING:												
	structions	Down Ti	me Codes			Fi	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		<b>3</b> Setup		1-19-16	9 pen	Y	CHECK	C	2C	R+1/2		
		4 FAIR 5 Training			Part					0		
		6 Meeting										