Part No.		C7575001-10		Component		C7575001-20		3moRE	contr	ol
Order No.		391470		Heat Lot #				3more Control GOYES CONTROL LLD LA RICHT SKLO		
Order Qty		500		W/O # from Box				L1 RICHT	SKIC	2
				OPERATIO				THRU	-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HARDING	11 00 10	0016	OA	100	100					
Setup Hrs.	11-25-15	DHYL	8.0	108	10.0					
-	11/20/15	133	315	57	217				-	
2 HOURS	11.30.15	-Q A	6.5	17	334			D. X. C.	16	
Cycle Time		13.7	6.5	67	421		7	8 60 6	1	
1 MIN 45	12-1-15	50	1,0	18	4.39			1) /	
SEC			1.		,0			1	50	
Pcs/Hr								1		
27) 00	000				0	
ROUTING:) .			1	
3.46次行员	Mit wit cook you			OPERATIO	N 2		建工程	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
					_					
Setup Hrs.										
Cycle Time								***************************************		
				_						
Pcs/Hr										
ROUTING: OPERATION 3 THRU-PUT/8HRS										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
						1				
Setup Hrs.										
Setup IIIs.										
Cycle Time										
								4		
Pcs/Hr										
r ca/ m										
						_				
ROUTING:			100							
Notes / Instructions Down Time Codes First Part Inspection Record										
		1 Maintenance	e	Date Part	Time Of Day	Approved	Mtrl	Rev Inspector	Notes	
		2 Tooling3 Setup		Submitted 1/-25-/5		Yes / No	Check	Letter		
		4 FAIR		11-27-13	2:55	7		BJC		
		5 Training6 Meeting								
CECOMP ARY PROPULETION PROPUL									Test Form	10/15/15