Part No.		903-20-3/16-1/2			Component			903-20-3/16			gra v	contr	ol
Order No.		396236		Heat Lot #							604	device	es, LLC
Ord	er Qty	30	2		O # from	Вох	N	A			_		
				OPERA	TION 1				UNIX.		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total P		. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StepPill	1/7/16	P-6	/		2				-	1 ,			
Setup Hrs.									10	boct	-		
1							-						
Cycle Time										3.1			
									,	1/1	0		
Pcs/Hr									1	11,6)		
					-				103			a	
ROUTING:		J										0	
a planting to			()自(4)	OPERA	TION 2	VE SU	SEL DETERMINE				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Po	cs. Cum.	. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	9				-								
				i i i i i i i i i i i i i i i i i i i									
										- W			
Cycle Time													
		_											
Pcs/Hr													
ROUTING:				OBEDA	TION 3								
and the				OPERATION 3		Down tim					PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Po	cs. Cum.	Total	time	code		Notes		Scrap	Code
Setup Hrs.				1									
Cycle Time					-								
cycle Time													
Pcs/Hr						L							
ROUTING:													
Notes / I	nstructions	Down T	ime Codes				F	irst Part In	spection	Record			
		 Maintenance Tooling 			Date Part Submitted Time Of Day		Approved Yes / No	Mtrl Check	Rev Inspector		25	Notes	
		3 Setup 4 FAIR											
		5 Training											
		6 Meeting											