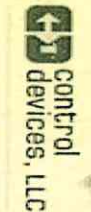


art No.	72V15	ADDED W/O F.		CYCLE TIMES	Thru-Put 8Hrs	7346	Wgt/PC.	.0212	Mach No.	08
Order No.	388557	Standard	2.9	Planned Pcs/Hr	922	Wgt/Bar	5.73	Setup Allowed Hrs.	16	
Order Qty	75,000	Actual		Actual Pcs/Hr		Component	A02001-0013	Pcs/Bar	270	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE				95,850	104593E			TOTAL SCRAP PCS. FROM PREV. PAGE	529	
11-12	DE	8	8100	103,950	"					
11-13-15	JC	6.5	5400	109,350	"			1.5 hrs P.R.		
11-13	RC	8	8100	117,450	106403E					
11-13	DE	8	6750	124,200						
11-16	RC	8	6750	130,950						
11-16	DE	6	4050	135,000	"		DE	2 hr block		
11-17-15	JC	8	6750	141,750	"			Replaced #33 hr. drill	1687	B2
11-17	RC	8	6750	148,500						
11-14-15	JC	8	6750	155,250	"					
11-18	RC	8	6750	162,000	108594E					
11-18	DE	8	6750	168,750	"			Shave done		
11-19-15	JC	5.5	5400	174,150	"	1	6	1.5 hrs Overlap working on D6		
11-19	RC	7.4	5400	179,550		26	6	Measuring		
11-20-15	JC	8	8100	187,650	"					
11-20	RC	6	5400	193,050	"	2	2	Drill's Bad Bearings		
11-23-15	JC	8	6750	199,800	"					
11-23	RC	3	2700	202,500	"	5	2			
11-24-15	JC	8	6750	209,250	"			Material from D1	76	B21
11-24	RC	7	5400	214,650	"	1	2	Shave		
11-25-15	JC							Scrap from 11-23-15	1828	B21
11-25	RC				109981E			Chatter 11-23	686	B21
11-30-15	JC	8	5400	226,800	"	1	2	Material - None		
11-30-15	JS	8	6750	233,550	"					
TOTAL PCS. PRODUCED								JOB OUT		
TOTAL SCRAP PCS.									1828	



Special Notes / Instructions
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

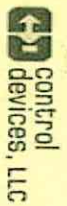
Date Part Submitted	Time of Day	Approved Yes/No	Mtl Check	Rev Letter	Inspector	Notes

11-22-25
12-2-15
12-2-15

Part No.	TRV15	Thru-Put/8Hrs	7376	Wgt/PC.	0.0212	Mach No.	D8
Order No.	388557	Planned Pcs/Hr	922	Wgt/Bar	5.73	Setup Allowed Hrs.	16
Order Qty	75,000	Actual Pcs/Hr		Component	A02001-0013	Pcs/Bar	270

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11-2-15	DE	-				8	3	4 HR clean out		
11-3	JS					8	3			
11-3-15	DE	-				5.5	3	1.5 hrs P.R.	137	11
11-4-15	JS	-				1	4			
11-4-15	JS	5	2700	2700		3	3			
11-4-15	DE	8	6750	6750	104594E	-	-	bar stock from D-1		
11-5-15	JS	8	5400	14800	104601E	-	-			
11-5-15	DE	8	6750	21550		-	-	1.5 hrs P.R.		
11-6-15	JS	6.5	5400	26950		-	-			
11-6-15	JS	8	4050	31000		-	-			
11-6-15	DE	7	5400	36400		-	-	1 hr pants wash		
11-9-15	JS	8	5400	41800		-	-	Meat zero start to sh. FT	187	B1
11-9-15	JS	-				-	-	Loose lever pin	189	CA
11-9	RC	-				-	-	bolts		
11-9	DE	8	8100	49900		-	-			
11-10-15	JS	6.5	5400	55300		-	-	1.5 hrs P.R.		
11-10	RC	8	6750	62050		-	-			
11-10	DE	8	6750	68800	104593E	-	-	1 load old mat #		
11-11-15	JS	6	5400	74200		5	6	1.5 hrs P.R.		
11-11-15	JS	5.5	4050	78250		5	6	2 Form share		
11-11-15	DE	1.5	6750	85000		5	6	meeting		
11-12-15	JS	6.5	5400	90400		-	-	1.5 hrs P.R.		
11-12	RC	7	5400	95800		1	2	Reamer + holder		
TOTAL PCS. PRODUCED										
TOTAL PCS. PRODUCED										



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PAGE 1

PRIMARY PRODUCTION RECORD

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
11-4-15	6:30	NO	✓	C	Visual	PROD.
11-4-15	9:30	YES	OK			