


Part No.	7-4-11	Component	7-4-E-BLNK		
Order No.	394414	Heat Lot #			
Order Qty	240	W/O # from Box	396321		

OPERATION 1								THRU-PUT/8HRS	104	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
98	1-5-16	DG	3		76					
	1-6-16	CS	4	42	118					
Setup Hrs.	2-16-16	CS	2	19	238					
10 min	2-12-16	DG	8	57	292					
	2-13-16	DG	6	39	331					
Cycle Time	2-15-16	CS	4	30	361					
3 MINS 42 SEC										
Pcs/Hr										
13										

JOB OUT

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:								
Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1/5/12	6pm	Y	✓	A	TC	