


Part No.	D/M2203	Component		
Order No.	388976	Heat Lot #		
Order Qty	750	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	11-4-15	JO	2.5	16	16					
	11-4-15	LJ	5.0	23	39					
Setup Hrs.	11/5/15	BT	8	53	92					
	11/5/15	JO	9	65	157					
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Cobrg	11-5-15	JO	8.0	133	133	1.0	3			
	11-5-15	LJ	2.5	23	156			Job Out		
Setup Hrs.								LW		
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-4-15	2pm	YES	✓		PH	IST/OP
		11-5-15	8:30	YES	✓	A	DT	ZNO/OP