Control Devices LLC
Work Order Production Record

		Machine No.	2Nr 04		HYDROMAT / ACME / 2ND OPS		Setup Allowed Hrs.	

Part No.: IC7500J

Order No.: 3361178

Order Qty: 500

Rev Letter: C

Setup Allowed Hrs.:

Setup Actual Hrs.:

Setup %:

Wgt/Bar		Total Bars	
Bars per Load		Remaing Bars	
Wgt/Pc		Pcs/Bar	
Component	IC7500F10		

Planned Pcs/Hr

CYCLE TIMES	
Standard	
Actual	Verified

Production rows

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
			Beginning Balance														
06/05/14	NK	50G	7 1/2		120			0	0	0	0					0	
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
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								0	0	0	0						
								0	0	0	0						
			0	0	0	0.0	0	0	0	0	0			0		0	Page 1

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

Final Part and Material Calculation

Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Efficiency

Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
6-5-14	12:30	YES	✓	DH	QA CD 09 Insp