

Part No.	SF4-4-2	Component	A02071-0026	control devices, LLC
Order No.	397322	Heat Lot #		
Order Qty	2500	W/O # from Box	1574484	

OPERATION 1

THRU-PUT/8HRS 542

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	1-18-16	JB	11	804		1 1/2	3		0	
	1-19-16	JB	10	785	1539	0			0	
Setup Hrs.	1-20-16	JB	10	737	2276	0			0	
1 1/2	1-21-16	JB	3.5	266	2542	7	3	Jobboot Hub	0	
Cycle Time										
44s										
Pcs/Hr										
2374								2-11-16 SS		

ROUTING: TO THREAD ROLLER

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-18-16	12:45p	Y/N	✓	B	DA	