Control Devices LLC
Work Order Production Record

Machine No.	A
Rev Letter	
Planned Pcs/Hr	
CYCLE TIMES	

REWORK

Disposition:

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Part No.	TC1267	ADDED W/O #	
Order No.	700	QTY CHANGE INLS/DATE	
Order Qty	M5212		

Original W/O # _____
Found on label

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
7/8/15	MR		5.					0	0	0	0						
					700			0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation	
Total Planned Pcs		Total Counted Pcs	
Efficiency		Total Scrap Pcs	
Machine Count (PCS)		Estimated Short Parts	
		Difference in Parts	
TEST FORM 4/20/15		Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
7/8/15	9:00	YES		[illegible]	