Part No. Order No.		GR5 389287		Component Heat Lot #		GR-BLNK			control devices, LLC			
												Orde
A DIEWES	· · · · · · · · · · · · · · · · · · ·		建筑地震	OPERATIO						THRU-PUT/8HR		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
	11-6-15	HUD	0	9						w		
Setup Hrs.				e.					111			
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Cycle Time									i	/		
100								,	Hull;	7		
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96										R		
ROUTING:												
			THE SHOP OF THE SHOP	OPERATIO	N 2	Down time			等。 地界 多	THRU-PUT/8HRS		
Mach No.	//-6-15	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code	
ŀ	71013	1)40	0	0							10	
Setup Hrs.						1						
1999 3 m												
Cycle Time				-							+	
305												
Pcs/Hr											+	
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10				101								
ROUTING:												
	的心态中的			OPERATIO		Down	Down time	W 有理时		THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
				1/								
etup Hrs.												
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ycle Time												
-												
Pcs/Hr												
1 03/111									- 3/21/00/		-	
											 	
ROUTING:		.99									1	
	structions	Down Ti	ime Codes			F	irst Part In:	spection	n Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup										
		4 FAIR 5 Training										