Part No.   705-15-9/16-6     Component(s)   Compo	Test Form 11/4/15	Test Fo										)RD	BRAZING PRODUCTION RECORD	BRAZING PRO
True   Proc														
True   No.   705-15-3/16-6														
True   Prod Hrs.   Total Pcs.   Total Pcs														
TANO.   705-15-3/16-6   395217		***	Notes	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted	in)				
True   Pod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pcs.   Pcs./Hr   Pdf Hrs.   Cum. Total   Down Time   Code   Pcs./Hr   Pdf Hrs.   Code   Pcs./Hr   Pdf Hrs.   Cum. Total   Pcs./Hrs.   Cum. Total   Pcs./Hrs.   Pcs./Hr				spection Record	First Part In	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				Codes	Down Time	tions	Notes / Instruc	Specia
Prod Hrs.   705±15-3/16-6														ROUTING:
Carder No.     705-15-3/16-6     Camponent(s)     Canponent(s)     Canp		7												
Part No.   705-15-3/16-6   Order No.   395217   Distinguishing Traceability Numbers		?												
Carder No.         705-15-3/16-6 (order No.)         Component(s) (order No.)         Component(s) (order City (order No.))         Contact on the box label, directly above the word "heat."         Coated on the box label, directly above the word "heat."         Coated on the spool label, starting with the letter. "M."         Coated on the box label, offercity above the word "heat."         Coated on the spool label, starting with the letter. "M."         Coated on the bag followed by "Lot Number."         Cycle         Pcs./Hr         Thrubut/Bhrs           Mach. No.         Total Pcs.         Cum. Total         Down Time         Down Time         Pcs./Hr         Thrubut/Bhrs         Scrap           244         S6         123         Cum. Total         Down Time         Down Time         Notes         Scrap			11											
Draft No.   705-15-3/16-6   Order No.   395217			02,11											
Part No.   705-15-3/16-6   Order No.   395217			A CONTRACTOR											
Part No.   705-15-3/16-6   Order No.   395217   Order No.   395217   Order Qty   123   Component(s)   Flare Nuts   Distinguishing Traceability Numbers   Copper Tubing Brazing Rings   Cocated on the box label under box quantity.   Cocated on the box label under box quantity.   Cocated on the box label under box quantity.   Cocated on the spool label, starting with the letter "M."   Use their work order number and date on the box label.   Cocated on the bag followed by "Lot Number."   Setup   Cocated on the bag followed by "Lot Number."   Pcs./Hr   Time   Pcs./Hr   Thru-yu/8hrs   Scrap   Setup   Setup   Cocated on the spool label.   Setup   Setu														
Part No.         705-15-3/16-6         Comptrol order No.         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability Numbers         Component(s)         Component(s)         Mo(s)         No(s)         No(s)         No(s)         A394.89 S														
Part No.         705-15-3/16-6         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         123         Component(s)         705-15-3/16         394895           Flare Nuts         Six digit no. located on the box label, under box quantity.         55x digit no. located on the box label, directly above the word "heat."         66         3943934           Copper Tubing Flare Tubes         Located on the spool label, starting with the letter "M."         Use their work order number and date on the box label. Starting with the letter "M."         65 393934         80151504           Sapp Rings         Located on the bag followed by "Lot Number."         Cycle         Fine         Wach. No.         Setup Do not require traceability.         Cycle         Pcs./Hr         Thru-put/8hrs         Put/8hrs         Scrap           424         S8         1633         Cum. Total         Down Time Code         Pcs./Hr         Notes         Scrap														
Part No.         705-15-3/16-6 395217         Comptrol 42 Security         Component(s) 123														
Part No.         705-15-3/16-6         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         123         Component(s)         705-15-3/16         394 89 S														
Part No.         705-15-3/16-6         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         123         Distinguishing Traceability Numbers         5ix digit no. located on the box label, directly above the word "heat."         705-15-3/16         394 89 \$           Flare Nuts         Six digit no. located on the box label, directly above the word "heat."         G6         393 93 4           Copper Tubing         Located on the spool label, starting with the letter "M."         G6-RING         401 515 50 4           Snap Rings         Located on the bag followed by "Lot Number."         Located on the bag followed by "Lot Number."         Eng. Name         Pcs./Hr         Thru-           Mach. No.         Setup Located on the bag followed by "Lot Number."         Cycle Hrs.         Pcs./Hr         Notes         Scrap           Mach. No.         Fetup Lot Pcs.         Cum. Total         Down Time         Down Time         Notes         Scrap										+				
Part No.         705-15-3/16-6         Corder No.         395217         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         123         123         705-15-3/16         394.89 ≤         3														
Part No.         705-15-3/16-6         Component(s)         Component(s)         Heat Lot/Traceability Numbers         Prod Hrs.         2395217         Component(s)         Heat Lot/Traceability Numbers         Heat Lot/Traceability Numbers         Component(s)         Prod Hrs.         Component(s)         Prod Hrs.         Component(s)         Prod Hrs.         Component(s)         Component(s)         Heat Lot/Traceability         Lot/Traceability         Notes         Set Lot/Traceability         Lot/Traceability         Mach. No.         25x digit no. located on the box label under box quantity.         Component(s)         Component(s)         Component(s)         Ag9484         394895         Ag93934											ાઢઢ		<b>SB</b>	
Time  Tos-15-3/16-6  395217  Component(s)	Scrap Code	Scrap		Notes			Down Time Code	Down Time	ım. Total	Cu	Total Pcs.	Prod Hrs.	Emp. Name	Date
TOS-15-3/16-6  395217  123  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Cycle  Component(s)  G-RING  G-RING  PCS./Hr  PCS./Hr  T			out/8hrs	77				Time		Hrs.				
T05-15-3/16-6  395217  Component(s)  Distinguishing Traceability Numbers  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.			Thru-		Pcs./Hr			Cycle		Setup			Mach. No.	
TOS-15-3/16-6  395217  Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.												AND THE REAL PROPERTY.		
TOS-15-3/16-6  395217  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."										ty.	uire traceabili	Do not requ		Caps
To5-15-3/16-6  395217  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Component(s)  705-15-3/16  G6  G-RING								=	Lot Number.	wed by "	the bag follow	Located on		Snap
To5-15-3/16-6  395217  Component(s)  123  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the spool label, starting with the letter "M."  Located on the spool label, starting with the letter "M."						L		box label.	date on the	nber and	ork order nur	Use their w		Flare
Tos-15-3/16-6  395217  Component(s)  123  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Component(s)  705-15-3/16  66  G-RING								etter "M."	ng with the l	el, startir	the spool lab	Located on		Coppe
705-15-3/16-6 395217 Component(s)  123 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity.  G-RING  Component(s)  705-15-3/16  G-RING								vord "heat."	above the w	, directly	the box label	Located on		Brazir
705-15-3/16-6 395217 Component(s) 123 Distinguishing Traceability Numbers Component(s) 705-15-3/16 66			20151504	G-RING				ox quantity.	bel under bo	າe box la	located on th	Six digit no.		Flare
705-15-3/16-6 Component(s) 395217 Component(s) 705-15-3/16			756565	G6					mbers	blity Nur	ishing Tracea	Distingu		
705-15-3/16-6 Component(s) 395217 Component(s)			394895	5-15-3/16	70,						123		er Qty	Ord
705-15-3/16-6		Control Control	No(s)	nponent(s)	Con		ררכ	devices,	ч		15217	39	er No.	Ord
		ility	Heat Lot/Traceab		)						5-3/16-6	705-1	t No.	Par