Control Devices LLC
Work Order Production Record

Part No. P3050 B2C
Order No. 324812
Order Qty

Machine No.	Lathe 2
Rev Letter	4 / A
Planned Pcs/Hr	200

Remaining Loads #DIV/0!

Wgt/Bar	Total Bars #DIV/0!
Bars/Load	
Wgt/Pc	Total Loads #DIV/0!
	Pcs/Bar #DIV/0!

Component P3050 B2-1-10

| Material Heat Lot No. | Mach Down Time CODE | Scrap Pcs. | Notes |

Setup Allowed Hrs.	0
Setup Actual Hrs.	
Setup %	

Production entries

Date	Emp. Name / Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	%Mach. Efficiency
	beginning balance				0	0	0	0	0	0	#DIV/0!
2/26	CDM 1131	1	½		0	0	0	0	0	0	#DIV/0!
2/26	CDM 1131	1	½	140	0	0	0	0	0	0	#DIV/0!
2/27	CDM 11	1		140	0	0	0	0	0	0	#DIV/0!
2/27	CDM 11	1	11	140	0	0	0	0	0	0	#DIV/0!
2/27	11	11			0	0	0	0	0	0	#DIV/0!
2/27	11	11			0	0	0	0	0	0	#DIV/0!
2/28/14	24	570	1	133	0	0	0	0	0	0	#DIV/0!

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
2/26/14	9:15	Yes	✓	DH	1st Art ok
2/27/14	9:00	Yes	✓	DH	Bore x 1st
2/27/14	2:30	Yes	✓	DH	Drills Mill

Down Time Codes		Total Hours
1 Maintenance	0	0
2 Tooling	0	
3 Setup Idle	0	
4 Other	0	
5 ??????	0	

	Total Planned Pcs	Total Counted Pcs	
Barstock Efficiency	0	0	
	#DIV/0!	#DIV/0!	
BarStock Efficiency	Actual Efficiency		
	#DIV/0!	#DIV/0!	
Total Barstock Pcs	0		

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