Part No.		1104-12-5/16-7/8		Component		1104-12-5/16				611	ontro device	ol
Order No.		401010		Heat Lot #						622	device	es, LLC
Ord	er Qty	A-Harris Market	4	W/O	# from Box							,
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	216 Scrap Code
STEP DRILL	2/18/16	P=6.	/		4				г /			COUC
Setup Hrs.									0100	2t		v.
10 MIN												
Cycle Time											,	
2 MIN									0 2	all	P	
Pcs/Hr									700	,		ō
27									S	9	0	
ROUTING:				OPERATIO	N 2							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap Code
										- Vale		
Setup Hrs.												
Cycle Time	<u> </u>											
						,						
Pcs/Hr												
l												
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code		Notes		-PUT/8HRS Scrap	Scrap Code
-										-		
Setup Hrs.	- HA-											
Cycle Time												
,				JR								
5 (1)												
Pcs/Hr			rent.									
ŀ												
ROUTING:												
Notes / In	structions		ime Codes			F	irst Part In	spection	Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		4 FAIR 5 Training										
CONDAD'	1	6 Meeting										