Control Devices LLC / WOLK C. C. Heat Lot # **Rev Letter** Part No. Box W/O #'s Component Found on Label Order No. Standard Cycle Time & Setup Time Vertified Order Qty 1st Operation QTY CHANGE INLS/DATE Special Notes / Instructions 2nd Operation 3rd Operation THAT ARE SERAP Actual Setup (Pcs/Hr Plan Pcs/Day Actual Pcs/Day Down Time Scrap Pcs. Planned Hours Total Pcs Cum. Total #DIV/0! STD CYCLE TIME Machine # #### #DIV/0! Ó Õ 0... **Total Efficiency** Routing: STD CYCLE TIME Machine # Ö . 0 #DIV/0! 0. Total Efficiency Routing: #DIV/0! STD CYCLE TIME Machine # Ö #DIV/0! Ó Routing: Total Efficiency First Part Inspection Record Approved Notes Time Date Part **Total Down Time** Yes / No Hours of Day Submitted Code **Final Part Calculation** Description Maintenance (from packing) Total Counted Pcs Tooling Total Scrapped Setup Idle **3rd Operation Count** Other 2nd Operation Count 1st Operation Count