


Part No.	11-4-25	Component	11-4-L-BLNK							
Order No.	392726	Heat Lot #								
Order Qty	5	W/O # from Box								

OPERATION 1										THRU-PUT/8HRS	696
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
	12/4/15	DG	4		7						
Setup Hrs.											
6 MIN								Tobac +			
Cycle Time											
33m											
Pcs/Hr											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling					A		
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							