

Part No.		79390															
Order No.		862319															
Order Qty		3000 PLKS															
QTY CHANGE INLS/DATE:																	
Special Notes / Instructions																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	%Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #								STD CYCLE TIME								O	#DIV/O!
1/28/15 T.W.D.	H	-	400														
2/2/15 T.W.D.	8	-	1200														
2/23/15 T.W.D.	8	-	1100														
3/2/15 T.W.D.	5	-	960														
3/3/15 T.W.D.	6	-	1058														
3/3/15 T.W.D.	4.5	-	900														
3/9/15 T.W.D.	2.5	-	500														
4/2/15 T.W.D.	4.0	-	800														
Total Efficiency:										#DIV/O!							
Routing:																	
Machine #								STD CYCLE TIME								O	#DIV/O!
Total Efficiency:										#DIV/O!							
Routing:																	
Machine #								STD CYCLE TIME								O	#DIV/O!
Total Efficiency:										#DIV/O!							
Routing:																	
Final Part Calculation					Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes					
Total Counted Pcs	(from packing)	1	Maintenance	0	2/23/15	11 AM	YES	DH									
Total Scrapped	0	2	Tooling	0													
rd Operation Count	0	3	Setup Idle	0													
nd Operation Count	0	4	Other	0													
st Operation Count	0																