


Part No.	902-A-BLNK	Component	A02071-0056	
Order No.	399070	Heat Lot #	192443.2.1	
Order Qty	750	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	272
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
M1	2-10-16	Hvb	1	29		0			1	11	
	2-11-16	Hvb	0		29	8		Training	0		
Setup Hrs.	2-11-16	Hvb	10	336	365	0			0		
30 MIN	2-11-16	JS	6	218	583	0			0		
	<del>2-11-16</del>										
Cycle Time											
1 MIN 35 SEC											
Pcs/Hr											
34											

ROUTING: LATHE FOR TOP HOLE

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-10-16	1:45p	YES	✓	B	DAK	