


Part No.	9-3-18	Component	9-3-C-BLNK	
Order No.	394421	Heat Lot #		
Order Qty	100	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	48	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12-22-15	CS	1.8		2					
	12-22-15	DB	10	54	56					
Setup Hrs.	12-23-15	E.B.	4	18	72			503		
7 MIN	12-28-15	CS	6	24	96			OUT		
Cycle Time										
8 MIN										
Pcs/Hr										
6										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		12-22-15	5:30 PM	YES	✓	A	WRO		