Part No.		9-3-18		Component		9-3-C-BLNK			CD control devices, Luc				
Order No.		392069		Heat Lot #						60 4	device	эв, цфс	
Order Qty		182		W/O # from Box		379	32/8	/	1			1	
THE SOIL				OPERATIO	N 1		8/			THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
7	12/1/15	DG P.G.	615	777	72	7m	3				6	22	
Setup Hrs.	12/2/15	DG	8	77			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	-			5	77	
Secup ins.	12/2/15	00		52	201						2	22	
7m								-	7	(6)			
Cycle Time							+	1	600	+			
Cycle Time								10		1			
8 mia.						-		,		ah			
Pcs/Hr						-		-	11 AS	. 1			
1 03/111	10								16/2	12	,		
									dr 19	6	12		
ROUTING:											10	L	
44.485±4.485			15 TO 15	OPERATION 2				Cat (Sala)		THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.									115				
Setup IIIs.													
	-						1						
Cycle Time													
cycle Time													
							_						
Pcs/Hr													
1 05/111									-1119				
ROUTING:													
				OPERATIO	N 3	EN HADE		38/465 3		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
					_				- 31				
Setup Hrs.													
octup ms.													
- 1													
Cycle Time													
, , , , , , , , , , , , ,													
ŀ										-			
Pcs/Hr								-					
		_											
ŀ													
ROUTING:													
	nstructions	Down Ti	me Codes			F	irst Part Ins	spection	Record				
-		1 Maintenance	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes		
		2 Tooling3 Setup			10	Yes / No	Check	Letter		Notes			
		4 FAIR		12-1-15	81-19	YES	0	A	WEB	ALL SOLD	D. Mariana II.		
		5 Training						(0)					
ECONDARY PRODUCTION		6 Meeting			PAGE 1						Tost Form	10/15/15	