

Part No. CT5011		Thru-Put/8Hrs 7242		Wgt/Pc.		DOWNTIME CODES 1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Mach No. 0-6		
Order No. 368375		Planned Pcs/Hr 906		Wgt/Bar				Setup Allowed Hrs.		
Order Qty 200,000		Actual Pcs/Hr		Component				Pcs./Bar 493		
ADDED YTD #		CYCLE TIMES								
QTY CHANGE RLS/DATE		Standard		Actual						
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE				145,406	105 876 E			TOTAL SCRAP PCS. FROM PREV. PAGE	566	
11-19-15	JC	6	4930	150,836	"	1	2	Form + C-bore	308	E17
11-19-15	JC				"	1	6			
11-19-15	JS	8	4930	155,766	"					
11-19-15	DE	8	4930	160,696	"					
11-20-15	JC	6.5	7395	168,091	"	1	6	1.5 hrs P.R. Scrap Parts From 11/17	137	D17
11-20-15	JS	4	2465	170,556	"			MOVED TO D5		
11-20-15	DE	3	4930	175,486	"			DE - Left Early		
11-23-15	JC	8	7395	182,881	109335 E					
11-23	JS	8	4930	187,800	"					
11-24	JS	8	7395	195,195	"					
11-24	JT	8	7395	202,590						
11-25	JS	8	7395	209,985	"					
11-25	JT	8	7395	217,380	"					
11-30	JS	8	7395	224,775						
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.									1011	

"JOB OUT"

\$19.40
 12/3/15
 5.5

	Special Notes / Instructions		First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load									

PAGE 2

PRODUCTION RECORD

Part No.		CT5011		ADDED TND #		CYCLE TIMES		Thru-Put/Hrs		7248		Wgt/Pc.		0.0135		Mach No.		D6			
Order No		388375		QTY CHANGE IN SCALE		Standard		3.4		Planned Pcs/Hr		906		Wgt/Bar		6.65		Setup Allowed Hrs.		0	
Order Qty		200,000		Actual				Actual Pcs/Hr				Component		A02001-0014		Pcs/Bar		493			
Date		Emp. Name		Prod. Hours		Total Pcs		Cum. Total		Material Heat Lot No.		Down Time		Down Time Code		Notes		Scrap Pcs.		Scrap Code	
11-2-15		JC		8		7395		7395		98605E		-		-				-		-	
11-2-15		JC		8		9860		14,855		98605E		-		-				-		-	
11-2		JC		-		-		-		-		-		-				-		-	
11-3-15		JC		8		4930		19185		11		-		-				343		E-1	
11-3		RK		6		4930		24115		11		-		-				-		-	
11-4		RK		6		4930		29045		11		-		-				-		-	
11-4		JC		6		7395		36,440		11		-		-				-		-	
11-5		JC		6		7395		43,435		11		-		-				-		-	
11-6		JC		15		-		-		11		-		-				-		-	
11-6		JC		4		7395		51,230		11		-		-				-		-	
11-9-15		JC		8		7395		58,625		11		-		-				-		-	
11-9-15		JC		9		7395		66,020		11		-		-				-		-	
11-10		RK		6		4390		70,950		11		-		-				-		-	
11-10		JC		8		7395		78,345		11		-		-				-		-	
11-11-15		JC		6		4930		83,275		11		-		-				-		-	
11-11-15		JC		8		7395		91,670		11		-		-				-		-	
11-12-15		JC		8		4930		96,600		11		-		-				-		-	
11-12-15		JC		8		7395		103,995		11		-		-				-		-	
11-13-15		JC		8		7395		111,390		11		-		-				-		-	
11-13		JC		10.5		7395		118,785		11		-		-				-		-	
11-16-15		JC		8.5		7395		124,250		11		-		-				-		-	
11-17-15		JC		5		4930		126,180		11		-		-				-		-	
11-17-15		JC		8		4930		131,110		11		-		-				-		-	
11-17		JC		9		4930		140,970		11		-		-				-		-	
11-18		JC		8		4930		145,906		11		-		-				-		-	
TOTAL PCS. PRODUCED																					
TOTAL SCRAP PCS.																					

PAGE 1

PRIMARY PRODUCTION RECORD

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY. To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtr Check

Rev Letter

Inspector

Notes

DATE 11-6-15 SCRAP TICKET No 023708

NAME LISA W ORDER NO. 388375 MACHINE NO. 2001 No

QUANTITY	CODE	PART #
13	E3	MISSING CORE

APPROVED Doug / Bev N/C

CDP434 Rev A 7/3/12 (ECN 12-554)

DATE 11-23-15 SCRAP TICKET No 018470

NAME KC - 2nd shift ORDER NO. 388375 MACHINE NO. 206

QUANTITY	CODE	PART #
4	B-6	GT5011

APPROVED Bev N/C

CDP434 Rev A 7/3/12 (ECN 12-554)