Part No.		7-3-20		Component		7-3-E-BLNK		617	contro	lo	
Order No.		390992		Heat Lot #					6a 2	device	s, LLC
Order Qty		25		W/O # from Box		378463					,
02-15-1-15			Version States	OPERATIO		Down	Down time	oring a dec		PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
3	11/19/15	P.6.	8 £	22	48						
Setup Hrs.	11/26/15	P6.	6	71	70						
6 MINS								Jo	Back		
Cycle Time											
44 SEC								7 1	0	16	
Pcs/Hr				G.					17-2		
1 03/111						_			19 5	7.	
										0	
ROUTING: OPERATION 2 THRU-PUT/8HRS											
	The State of the S			OPERATION 2		Down	Down time				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
				_							
Coton House	-	0				*					
Setup Hrs.											
Cycle Time											
Pcs/Hr											
						_					
ROUTING:											
ROUTING:		Control of		OPERATIO	N 3		the off the	erinter a	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
						_					
Catalan Illus											
Setup Hrs.											
Cycle Time									// <u></u>		
Pcs/Hr											
,											
ROUTING:											
Notes / Instructions Down Time Codes				2000			irst Part In	_	Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup 4 FAIR		11-19-15			DH (S)	Kalendar			
		5 Training				(III)		U			
SECONDARY PRODUCTIO		6 Meeting			PAGE	1		ASP.		Test Form	10/15/15