Part No.		11-4-21		Component		11-4-I-BLNK			control devices, LLC			
Order No.		393762		Heat Lot #							gevice	s, LLC
Order Qty		5		W/O # from Box		NA						
The same of the sa				OPERATION 1					W. 14. 11.	PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	12/12/15	P.G.	3.5	10	10		1.3		<u> </u>	,		
Setup Hrs.	(-// //	/ 2			140 5/19				mha	et		
12min					-							
Cycle Time												
23 min								2.17	110	5		
Pcs/Hr									1	)		
r CS/TII									7.4			
											A	
ROUTING:											1	
NO THING!			A STATE OF THE STATE OF	OPERATIO	N 2	25 y 5 - 278		THRU-			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.					_							
setup rrs.												
Cycle Time												
Cycle Time												
Pcs/Hr								-			-	
1 03/111												
								5.				
ROUTING:												
OPERATION 3 THRU-PUT/8HR										PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
			<u> </u>									F
Setup Hrs.												
Cycle Time										_		
Cycle Fillie												
Dec /11:												
Pcs/Hr												
POLITIMO												
Notes / I	nstructions	Down T	ime Codes				irst Part In	spection	Record			
Notes / I	noti detions	1 Maintenand		Date Part	2007.0	Approved	Mtrl	Rev			V20 AV	
		2 Tooling	· <del>··</del>	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	CD	Notes	
		3 Setup 4 FAIR		1214-15	Tean	UES		01 200		#09		
		5 Training				l	-	A				
or occur		6 Meeting	_									
SECONDAR'	Y PRODUCTIO	NKECORD			PAGE 1						Test Form	10/15/15