Part No. Order No. Order Qty		R452-12 398231 100		Composit		A02001-0012			r			-1
				Component Heat Lot # W/O # from Box		A02001-0012			control devices, LLC			
							-4		l I			
Ezera de	er qty			OPERATIO			0.00	U.S. STATE		THRU-P	UT/8HRS	576
Mach No.	Date	Émp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CUT OFF SAW	1-26-15	JI	2.5	100								
Setup Hrs.	17114		/	700				-				
0	- 14		9									
Cycle Time	2 s.											
40 SEC								54				
Pcs/Hr												
72	*								- 10-10-			
ROUTING:			_	<u> </u>								
Vicinia Maria	THE MET HE SELECTION OF STREET			OPERATION 2			t was to	4.55 M		THRU-P	UT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CAGED DIE	1-27-15	57	+ /	/	4 . 77		1					
HEAD	1/28	T.KV,		104	104	THR			1			
Setup Hrs.	2-1-16	JU	2	100		41		-+.	Bat	_		
	2-1-16			100				ت لــ	307			
Cycle Time						i i						
a ^{ll}									110 -			
						¥.		(ZNW_			
Pcs/Hr			35					-2	35			
ý								-			0	
ROUTING:				L				-				
ROOTING.		WAS STREET	OPERATION 3			North Control		7.575.0	E STATE SAME	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Setup III3.												
Cycle Time	ii.											
Cycle Fillie												
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes	and the	AND DESCRIPTION OF THE PERSON	F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		ToolingSetupFAIR		Submitted / 2.77 //	// Lan	Yes / No	Check	Letter	AM			
				1-27-16	12,10	YES		D	W			
		5 Training6 Meeting				W. L. C. L. C.		Andre II				
SECONDAR	Y PRODUCTIO				PAGE	1		-12			Test Form	10/15/15
			:4			1354		1540				