


Part No.	1101-12-1/4	Component	1101-A-BLNK	
Order No.	397561	Heat Lot #		
Order Qty	50	W/O # from Box	376834	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	1-20-16	CS	8		40				1	11
	1-20-16	DG	8	40	80					
Setup Hrs.										
10										
Cycle Time										
8 min										
Pcs/Hr										

Job Oct

\$2.10

2-1-16

551

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-20-16	2 PM	YES	✓	A	AF		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									