


Part No.	2803-12-1/4-0	Component	2803-A-BLNK	
Order No.	396592	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	1-12	MS	1.5	3	3	1.5	3			
Setup Hrs.								JOB OUT		
1.5								HVO		
Cycle Time										
23M										
Pcs/Hr										
2								1-18-16		

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-12-16	12:30	YES	✓	B	DA	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								