


Part No.	11-4-20	Component	11-4-G-BLNK	
Order No.	400420	Heat Lot #		
Order Qty	10	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	32	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	2/12/16 2/12/16	C.S. DG	2 5	17	9 26					
Setup Hrs.										
10 min										
Cycle Time										
15 MIN										
Pcs/Hr										
4										

2-26-16
35
JOB OUT
No PARTS
Machine

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-12-16	12:30	YES	✓	B	DA		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									