

Control Devices LLC / Work Order Production Record			
Part No.	5F500H	Rev Letter	F
Order No.	380672	Component	(3)
Order Qty	1000		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE		Standard Cycle Time & Setup Time Verified	
Special Notes / Instructions		1st Operation	
		2nd Operation	
		3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due/Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	473					0	0	STD CYCLE TIME								0	#DIV/0!
8/18/15	JT	1		3		0	0	0	0				2				
8/19/15	NK	4		1120		0	0	0	0				1				
8/20/15	NK	30		140		0	0	0	0				4				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # 017 473				0				STD CYCLE TIME								0				#DIV/0!			
8/29/15	JT	6	5	0	0	0	0																
8/20/15	NK	7	11.50	0	0	0	0																
8/21/15	NK	40	97	0	0	0	0																
				0	0	0	0																
				0	0	0	0																
				0	0	0	0																
				0	0	0	0																
				0	0	0	0																
				0	0	0	0																
				0	0	0	0																
				0	0	0	0																
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0										

Machine #						0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0		

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-15-15	1:20pm	YES	DM	CH x 2
Total Scrapped	0	2	Tooling	0	8-20-15	7:45pm	YES	DM	CH x 4
Prod Operation Count	0	3	Setup Idle	0					
Prod Operation Count	0	4	Other	0					