Part No.		KF990002-4-5		Component		KF90002-10			contr	ol]
Order No.		390323		Heat Lot #				(hal)	Joboth Gevices, Lic	
										1
上 25 年 45 日	学生的基本的	學可能與逐		OPERATIO		Down	Down time		THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code	Notes	Scrap	Code
HAAS VERT MILL	11-20	110	3.5	130	130	1.5	0		_ 4	//
Setup Hrs.	11-21	m<	175	23	225			- A 000	7	
	11 01	11/3	175	20	000			100	9	
2										
Cycle Time							20	110		
HAIN			1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1, 1				0	2 14	1	
4RCS								1. 40 A	13	
Pcs/Hr								712-0	_	
54								105		
ROUTING:	Deel	(.40.0)								
ROUTING:	Pack	11 10	MESTICAL EXP	OPERATIO	OPERATION 2			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C 4 U										
Setup Hrs.										
Cycle Time										
·		_								16
			8					3 - 20 <u>00</u> -0-1 //-2000 -0.0		
Pcs/Hr										
									-	
ROUTING:		Note the latest		OPERATIO	N 3				THRU-PUT/8HRS	
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down Down time	Notes	Scrap	Scrap Code	
Setup Hrs.										
Cycle Time										
Cycle Time							2			
Dec/III								,		
Pcs/Hr										
 								¥.		- 50
ROUTING:										
Notes / Instructions		Down Time Codes				F	First Part Inspection			
		1 Maintenance		Date Part Submitted	l limo ()t l)av l		Mtrl	Rev Inspector	Rev Inspector Notes	
		2 Tooling3 Setup		11-20-15		Yes / No	Check	Letter Maper Manager		
		4 FAIR 5 Training		110011	1200	14>	/	A	7700	
		6 Meeting					84			- A
SECONDARY	PRODUCTIO	N RECORD			PAGE :	1			Test Form	10/15/15