:ontrol Devices LLC
rk Order Production Record

Machine No.	CNC
Rev Letter	C
Planned Pcs/Hr	

Wgt/Bar			
Bars/Load		Total Bars	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component	S1445144002-10		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

o.	S1445144002
No.	321499
Qty	200

	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								2ND OP
-30-14	DPM	27701		1.5		0	0	0	0	0	0	#DIV/0!					PROGRAMMED & SETUP
-31-14	SE	27887	5.0		90	0	0	0	0	0	0	#DIV/0!					
-31-14	DPM	27701	7.0		118	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
			0	0	0	0	0							0		0	Page 1

Efficiency												
lanned Pcs	0	Total Counted Pcs		Down Time Codes		Total Hours	First Part Inspection Record					
			1	Maintenance	0	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
			2	Tooling	0						
cy	#DIV/0!		3	Setup Idle	0						
			4	Other	0						
Piece Count	0		5	Alternate - Tooling/ Units/ S/U	0						