Part No.		143359-01-C		Component		143359-01-C-10			GD control devices, LLC		
Order No.		396737		Heat Lot #					644	device	es, LLC
Ord	er Qty	350		W/O # from Box							
34.02.50				OPERATIO					THRU	-PUT/8HRS	488
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
B&S 17	1-13-18 1-13-14	0/+	2	103		3	3				
Setup Hrs.	1-14-16	no	1,5	65	168			H	< 10		
4	1-14-10	Marcus	8	538	706			V	2/5		
Cycle Time					_						
Pcs/Hr									2114		
61									25		
ROUTING:		L			L				,		-
athering track	TE ACCUSES			OPERATIO				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.		*									
Cycle Time											
Pcs/Hr											
					_						
ROUTING:				OBERATIO	N o						
		A TO COM THE PROPERTY OF THE PARTY OF		OPERATION 3		Down Down time		THRU		PUT/8HRS	Scrap
Mach No.	Date	Emp <mark>. N</mark> ame	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
Ì											
Setup Hrs.							_				
						V JHIN					
Cycle Time											
cycle Time						+					
Pcs/Hr								4			
. 65/111					-3						
Notes / In	etructions	D-: -	C-1								
Notes / Instructions		Down Time Codes 1 Maintenance					First Part Inspection		Record		
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		1-13-16	12:30	45	4	0	They		
		4 FAIR 5 Training									
		6 Meeting						10110			
ECONDARY	PRODUCTION	N RECORD			PAGE 1				- 11110	Test Form 1	0/15/15