Part No.		SF403-3-1/4		Component		SF403-A-BLNK			control devices, Lyc			
Order No.		389573		Heat Lot #					devices, LLC			
Order Qty		50		W/O # from Box		38	5143	10000				1
				OPERATIO	N 1					THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	11/6/15	16.	8		177		W			700		
Setup Hrs.								-	mba	20 #	_	
Buing									000			
Cycle Time												
10500.								, ,	145			
Pcs/Hr									Alas	-		
120			_					\			-	
				CAND	DI ACT / DDICI	IT DID / DE	NA / NAC D	100			(2)	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
Mach No.	Deta	F N	Doe of the	Total Pcs.		Down	Down time		Notes	TIME !		Scrap
iviach ivo.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code
			^							-		
Setup Hrs.				1/1								
Cycle Time												
Pcs/Hr												
ROUTING:												
		ngament bulance			PERATION 3 Down time			THRU-PUT/8HR			T	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		-	Scrap	Code
Setup Hrs.												
												- I have
Cycle Time											Ę.	
Pcs/Hr	_							,				
rus/mr												
ROUTING:												il i
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling 3 Setup		Submitted	15	Yes / No	Check	Letter	er		// / / / / / / / / / / / / / / / / / /	
		4 FAIR		11-6-15	BAN	YFE	-	1	60#			
		5 Training 6 Meeting			<u> </u>		-			(00)		
SECONDARY	/ PRODUCTIO				PAGE						Test Form	10/15/15