


Part No.	1304-A-BLNK	Component	A02071-0128	
Order No.	398476	Heat Lot #	143501.14.1	
Order Qty	75	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	2-3-16	HVD	1.5	4		0			0	
	2-4-16	HVD	2	25	29	0			0	
Setup Hrs.	2-5-16	HVD	2.5	26	55	0		Just	0	
2	2-6-16	HVD	2	21	76	0		HVD	0	
	2-8-16	JB	1.5	18	94	0			0	
Cycle Time										
4 MIN 40 SEC										
Pcs/Hr										
11								2-26-16 SS.		

ROUTING:

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	2-3-16	2:30 PM	YES	✓	X	DT	
	3 Setup					C		
	4 FAIR							
	5 Training							
	6 Meeting							