Saturdown Satu		Test Form 11/4/15			7			æ			ORD	BRAZING PRODUCTION RECORD	AZING PRO
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Setup Cycle Cum. Total Down Time Down Time Down Time Down Time Codes		Notes	Inspector		Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted	enance g				
Setup Commonent(s) Component(s) Stags 393385 LLC Stags 11/4 Stags 39345 LLC Stags 11/4 St	7		pection Record					ST THE STATE OF	Time Codes	Down	ctions	Special Notes / Instructions	Special
Subsection Sub		-											ROUTING:
Setup Hest Located on the box label, coated on the box label, coated on the box label under box quantity. Use their work order number and date on the box label box laber." Setup Cycle Hrs. Total Pcs. Cum. Total Down Time Code Down Time Down Time Down Time Down Time Code Down Time Down Time		ŧ											
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SH03-3-1/4 SPECS LLC Component(s) Mo(s) Mo(s)													
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Component(s) Component(s) No(s) No(s)													
S403-3-1/4 S103-385 S104 S104													
Setup Component(s) Component(s) SF403-3-1/4 Six digit no. located on the box label, directly above the word "heat." Continguishing Traceability Numbers CuTU-1-1/2 Six digit no. located on the box label, directly above the word "heat." Cotated on the box label, starting with the letter "M." CP13 Cotated on the bag followed by "Lot Number." Cycle Do not require traceability. Cycle Prod Hrs. Total Pcs. Cum. Total Down Time Code Cum. Total Down Time Code Co													
Distinguishing Traceability Numbers Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Hrs. Cycle Hrs. Cycle Hrs. Code Code Code Code Code Component(s) SF403-3-1/4 SCUTU-1-1/2 BRZ03 CP13 CP13 CP13 CP13 Thru- Pcs./Hr Pcs./Hr Notes Component(s) No(s) 395 \$ 25 5 CUTU-1-1/2 BRZ03 CP13 CP13 Thru- Put/8hrs Scrap							8	45868	pes	25	75ms	J	1/30
Squ3-3-1/4 Square Square	Code				Ì))			111		7
Setup Setup Setup Setup Setup Fes./Hr Siva digit no. located on the box label, directly above the word "heat." Coated on the spool label, starting with the letter "M." Use their work order number and date on the box label. Setup Setup Fes./Hr Component(s) Spr403-3-1/4 CUTU-1-1/2 SF403-3-1/4 CUTU-1-1/2 SF403-3-1/4 CUTU-1-1/2 SF403-3-1/4 CUTU-1-1/2 SF403-3-1/4 CUTU-1-1/2 BRZ03 CP13 CP13 Pcs./Hr Pcs./Hr pu	Scrap	Scrap	Notes			Down Time	Down Time	ım. Total		Total F	Prod Hrs.	Emp. Name	Date
S403-3-1/4 395385 Component(s) 20 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Cycle Pcs./Hr Pcs./Hr Time Cycle Pcs./Hr Component(s) SF403-3-1/4 CUTU-1-1/2 BRZ03 CUTU-1-1/2 BRZ03 CP13 CP13 Cycle Pcs./Hr		ut/8nrs	pu				IIme		nis.				
Component(s)		Thru-		Pcs./Hr	5		Cycle	3	Setu			Mach. No.	
Component(s) SF403-3-1/4 CUTU-1-1/2 BRZ03 CP13		-			-				eability.	uire trace	Do not req	Plugs	Caps/Plugs
Component(s) SF403-3-1/4 CUTU-1-1/2 BRZ03 CP13							=	Lot Number.	followed by '	the bag	Located on	Rings	Snap Rings
Component(s) -SF403-3-1/4 CUTU-1-1/2 BRZ03 CP13							box label.	d date on the	r number an	vork orde	Use their w	Tubes	Flare Tubes
Component(s) SF403-3-1/4 CUTU-1-1/2 BRZ03 CP13							etter "M."	ing with the le	ol label, start	the spoc	Located on	Tubing	Copper Tubing
Component(s) -SF403-3-1/4 CUTU-1-1/2 BRZ03			CP13				vord "heat."	y above the w	label, directly	the box	Located on	Rings	Brazing Rings
Component(s) devices, LLC SF403-3-1/4 CUTU-1-1/2			RZ03	_			x quantity.	bel under bo	on the box la	. located	Six digit no		Flare Nuts
Component(s) devices, LLC SF403-3-1/4			U-1-1/2	CUT				mbers	raceablity Nu	uishing Tr	Disting		
Component(s)		395505	03-3-1/4	SF4						20		r Qty	Order Qty
200770		No(s)	Jonenu(s)	Com		LLC	levices,	M	-	95385	3:	r No.	Order No.
		Heat Lot/Traceability	annat(c)				ontrol	1		3-3-1/4	S40	No.	Part No.