Part No.		G3A			Con	ponent	A06101-0024			CD control devices, LLC			
Order No.		396681		Heat Lot #					1	604	device	S, LLC	
Order Qty		2			W/O # from Box		÷.			1			1
		ACTOR HOLD RESIDENCE		OPERATION 1						THRU-PUT/8HRS 152			
Mach No.	Date	Emp. Name	Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2				\vdash									
Setup Hrs.													
2													
Cycle Time													
2 MIN 45 SEC									,			110	
Pcs/Hr				H						4	12	1 4	
19											10	in	
DOUTING		<u></u>)	1	
ROUTING:				0	PERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	11												
Setup Hrs.			STORE MIN	_						****			
							<u> </u>						
Cycle Time													
Pcs/Hr								311					
ROUTING: OPERATION 3 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code		Notes			Scrap Code
Setup Hrs.													
octup ins.				_									
- 1													
ycle Time													
Pcs/Hr		_	1100										
ROUTING:													
Notes / Ir	nstructions		ime Codes					irst Part In		Record			
		1 Maintenance 2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter			Notes	
- 1		3 Setup 4 FAIR			1.12-16	Zpn	455	0	A	the	6		
		5 Training		-		1	1		No. of Lot	100	37		
ECONDARY PRODUCTION		6 Meeting				PAGE 1	1					Tost Form	0/45/45