Part No.		SF405-5-1/4		Component		SF405-A-BLNK			0	ontr device	ol
Order No.		399050		Heat Lot #					devic	es, LLC	
Order Qty		25		W/O # from Box					-		
				OPERATIO	N 1		Mark III		TH	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
4	2/2/16	P.6.			63	-		7	1 ,	3	11/22
Setup Hrs.								Jo	poct		
6 MIN									21	-	
Cycle Time								the	81		
3 MIN								TRI	JU .		
Pcs/Hr									Dati		
18	5							0	5)	2	
ROUTING:											
eg by fi		PART TO SA		OPERATIO	N 2	A COLUMN		THR		RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
		13									
			1000								
Cycle Time											
Dec/Un	_										
Pcs/Hr											
											1
ROUTING:											
Mary 10				OPERATIO	N 3				TH	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
										5	
Setup Hrs.											
Cycle Time						14-					
oyale mile											_
5 /11								10			
Pcs/Hr											
1				_							
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenanc	e	Date Part	Time Of Day	Approved	Mtrl	Rev		Notes	
		2 Tooling3 Setup		Submitted 2-2-16	114-	Yes / No	Check	Letter	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		
		4 FAIR		2016	117-	YKS		3	DH		
		5 Training6 Meeting									
SECONDARY PRODUCTION		N DECORD			DACE						