

Part No.	7-3-8	Component	7-3-B	Control devices, LLC	
Order No.	404276	Heat Lot #			
Order Qty	20	W/O # from Box	379977		

OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	3-14-16	DS	1.5		31	6m	3		1	11
	3-16-16	DS	4.5	69	100				1	11
Setup Hrs.	3-16-16	CS	2.5	26	126					
6m										
Cycle Time										
5m										
Pcs/Hr										
11										

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes/Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								