


Part No.	SF5002	Component	SF5002-10	
Order No.	387589	Heat Lot #		
Order Qty	905	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4 473	11/2/15	ST	1.2	3						
	11-3-15	CS	6.1/2	903	904			Job out	2	11
Setup Hrs.					904				3	22
Cycle Time										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472	11/2	ST	1.2	3						
	11-2-15	JN	2.75	624	627					
Setup Hrs.	11-3-15	SM	1	279	906			Job out		
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11-2-15	9:45	YES	✓	F	DH	CH x4
3 Setup		11-2-15	9:45	YES	✓	F	DIT	CH x4
4 FAIR								
5 Training								
6 Meeting								