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|-----------|----------------|----------------|------------|--|--|--|--|--|--|--|
| Part No. | 703-9-3/16-1/2 | Component | 703-9-3/16 |  | | | | | | |
| Order No. | 400617 | Heat Lot # | | | | | | | | |
| Order Qty | 5 | W/O # from Box | | | | | | | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | 216 |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|-----------------|-------|---------------|-----|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| STEP DRILL | 2/15/16 | P.G. | 1 | | 5 | | | Job Oct | | | |
| Setup Hrs. | | | | | | | | | | | |
| 11.1 | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 2 MIN | | | | | | | | 2-2-10-14 55 | | | |
| Pcs/Hr | | | | | | | | | | | |
| 27 | | | | | | | | | | | |

ROUTING:

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | | | | | | | |
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