

Part No.	209-64BK	ADDED W/O #		CYCLE TIMES		Thru-Put/Hrs	0	Wgt/Pc.	0.1053	Mach No.	B/S 18
Order No.	387250	STANDARD		Standard		Planned Pcs/Hr		Wgt/Bar	18.1	Setup Allowed Hrs.	
Order Qty	400	Actual		Actual		Actual Pcs/Hr		Component	A02002-0022	Pcs./Bar	172
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code
11-3-15	WD	3	467	467		4/5	3			30	11
11-4-15	WD	3	467	467		30	3				
11-6-15	WD	5	467	467		1.5	3	2ND OP		7	11
328											
old											
12											
\$5.95 11/11/15											
28											
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS. 37											
<div style="display: flex; justify-content: space-between;"> <div> <p>Control devices, LLC</p> <p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Places From Loads = Pcs/Bar x Total loads ran during shift x Bars per load NEED CYCLE TIME, SETUP, AND ROUTING.</p> </div> <div> <p>Special Notes / Instructions</p> <p>First Part Inspection Record</p> </div> <div> <p>Date Part Submitted</p> <p>Time of Day</p> <p>Approved Yes/No</p> <p>Mtrl Check</p> <p>Rev Letter</p> <p>Inspector</p> <p>Notes</p> </div> </div>											
<div style="display: flex; justify-content: space-between;"> <div> <p>11-3-15</p> <p>9:45</p> <p>YES</p> <p>✓</p> <p>J</p> <p>11-4-15</p> <p>7:30</p> <p>YES</p> <p>✓</p> <p>J</p> </div> <div> <p>11-6-15</p> <p>7:30</p> <p>YES</p> <p>✓</p> <p>J</p> </div> <div> <p>11-6-15</p> <p>7:30</p> <p>YES</p> <p>✓</p> <p>J</p> </div> </div>											