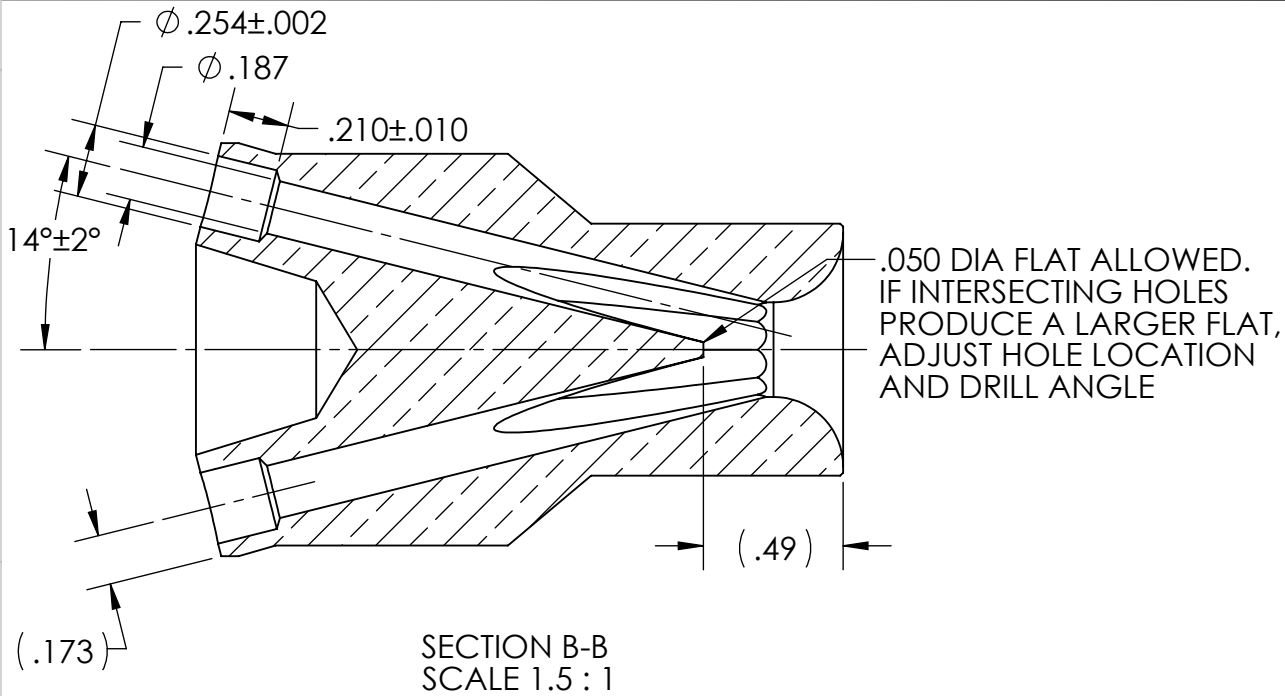
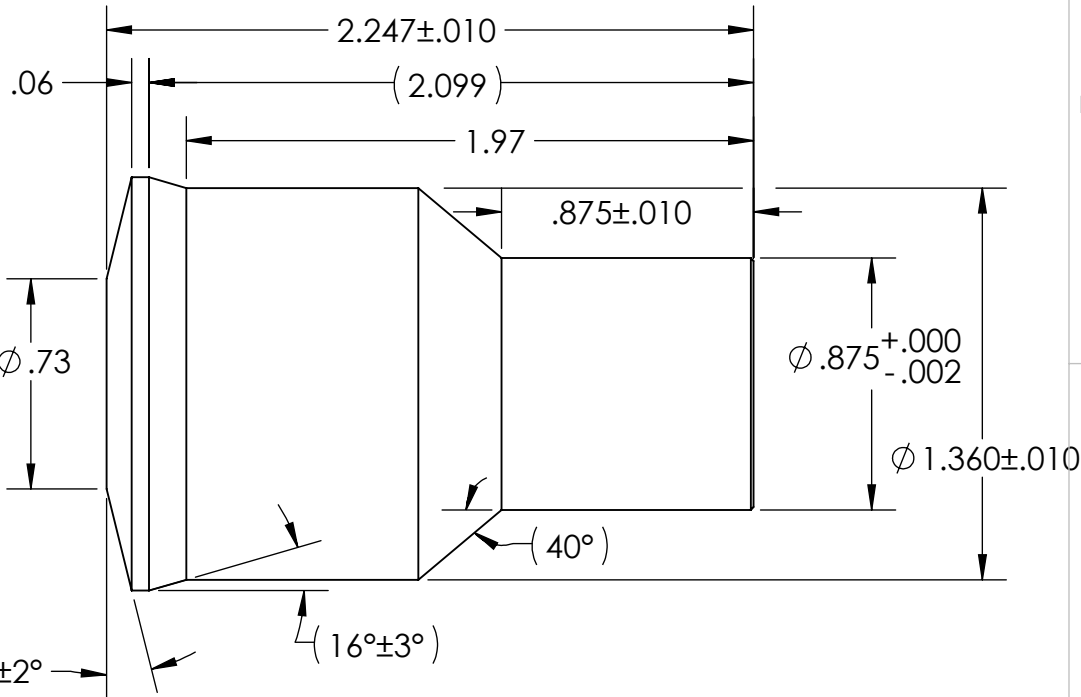
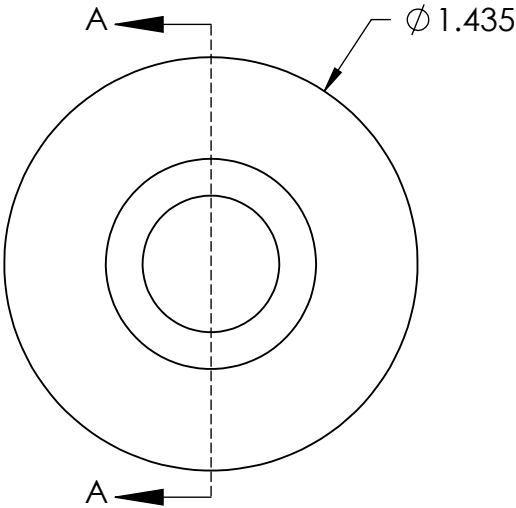
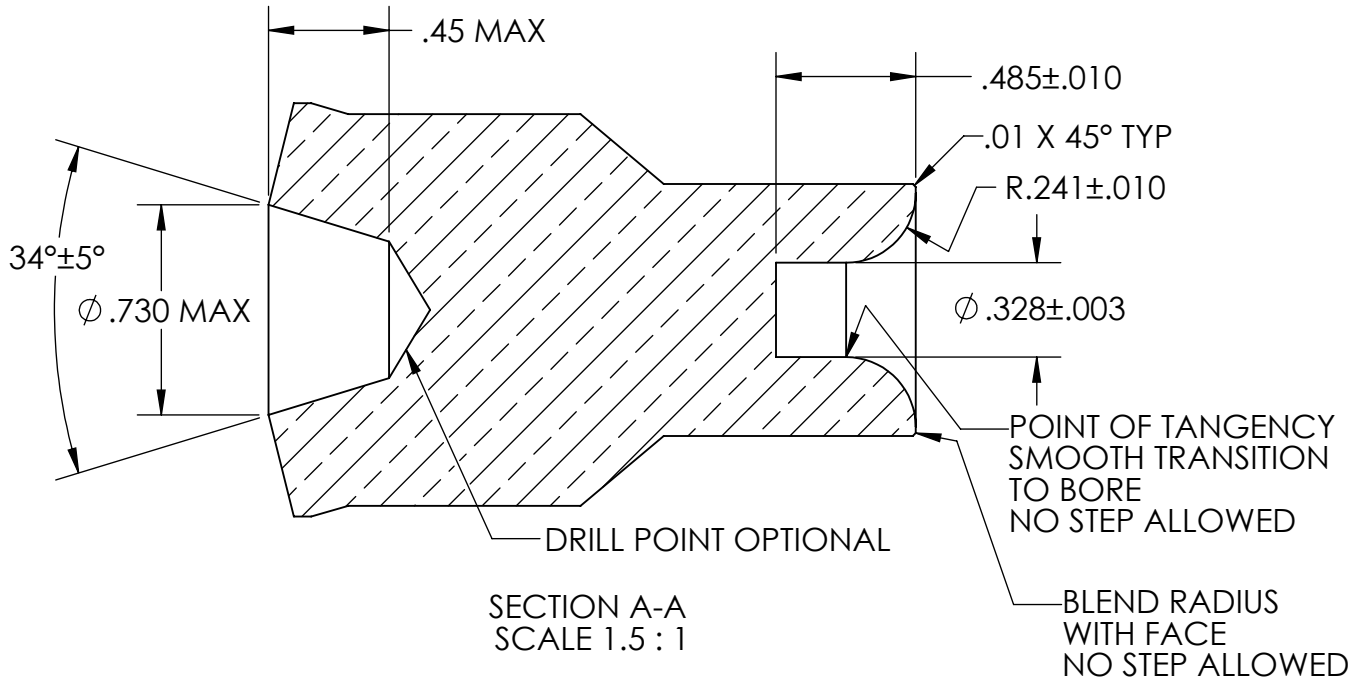


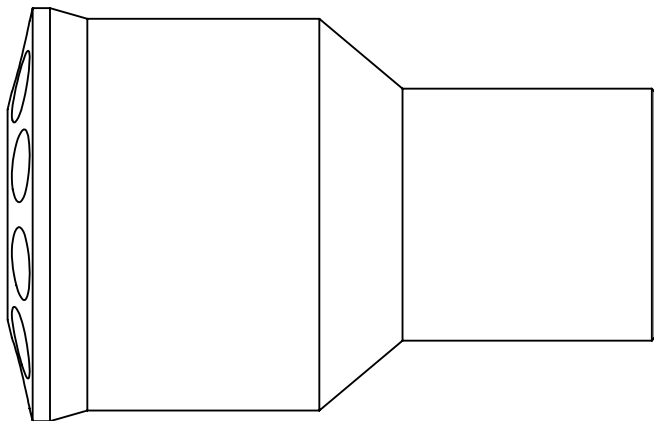
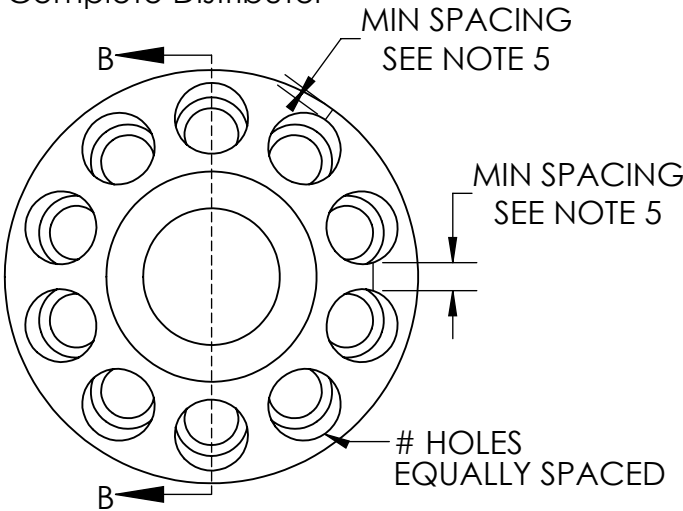
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REVISIONS			
REV.	DESCRIPTION	DATE	ECN NO.
A	RELEASE TO PRODUCTION	7/1/14	14-252
B	UPDATED DRAWING PER MFG PART	4/22/15	15-108

Blank Distributor (7-4-D-BLNK)



Complete Distributor



- NOTES:
1. PART TO BE CLEAN AND FREE OF BURRS.
 2. BREAK ALL UNMARKED CORNERS .005.
 3. ALL UNMARKED MACHINED SURFACES $\sqrt{63}$ MAX.
 4. ALL DIAMETERS MARKED "*" TO BE CONCENTRIC WITHN .003 TIR.
 5. MINIMUM HOLE SPACING BETWEEN EDGE OF BODY AND BETWEEN HOLES TO BE .050
 6. MATERIAL TO BE STRESS RELIEVED (550 F FOR 1 HOUR MIN)
 7. INSIDE CAVITY OF DISTRIBUTOR TO BE BEAD BLASTED TO REMOVE ALL BURRS AND SHARP EDGES
 8. STANDARD MATERIAL IS UNS C36000 H02 BRASS
PART NUMBERS WITH "A" PREFIX TO BE MADE FROM 6061 ALUMINUM

PART NUMBER DESIGNATION			
PART NUMBER	X/8 INLET DIA	X/16 CIRCUIT DIA	X CIRCUITS
7-4-D-BLNK	7	N/A	N/A
7-4-9	7	4	9
7-4-10	7	4	10

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	QTY REQD
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ±1/64 .XX ±.02 ±1° .XXX ±.005 MATERIAL UNS C36000 H02 BRASS FINISH DO NOT SCALE DRAWING		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<div>Control Devices LLC</div> <div>1555 LARKIN WILLIAMS ROAD, FENTON MO 63026</div>	
		APPROVALS	DATE		
		DRAWN JP	06/24/14	<div>DISTRIBUTOR, VENTURI, 7/8 INLET, 1/4 CIRCUIT</div> <div>SIZE DWG. NO. REV.</div> <div>B 7-4-D-BLNK B</div> <div>SCALE 2:1 </div>	