Part No. Order No.		C6 404211		Component Heat Lot #		C4			6	contro device	ol Se IIC
											-,
Ord	er Qty	1	.5	W/O #	from Box				TI TI	IRU-PUT/8HRS	2110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Bluelak	3/14/16	P.6.	1	15	15		8	7	- 1	,	
Setup Hrs.						1			9800 T		
l											
Cycle Time											
Zm'n								11	φ —		
Pcs/Hr							31	20			
27)		A	
ROUTING:	- 611.1 %					L				2	
			Partie Victoria	OPERATION 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
	_										
Cycle Time											
Pcs/Hr											
гсэ/пі											
ROUTING:											
	Con the Sal			OPERATION 3		Down Down time				IRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.											
Cycle Time											
Pcs/Hr								61 22	1		
ROUTING:				1		L					
Notes / Instructions		Down Time Codes				First Part Inspection			n Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup 4 FAIR		3-14-16	ign	465	V	A	DATES 1		
		5 Training6 Meeting									
ECONDARY	Y PRODUCTIO			-	PAGE	1	Me	· · · · · · · · · · · · · · · · · · ·		Test Form	10/15/15