BRAZING PRODUCTION RECORD

control devices, LLC

Part No.	S4-2.5-6-24-B
Order No.	392768
Order Qty	2

Distinguishing Traceablity Numbers

Flare Nuts — Six digit no. located on the box label under box quantity.
Brazing Rings — Located on the box label, directly above the word "heat."
Copper Tubing — Located on the spool label, starting with the letter "M."
Flare Tubes — Use their work order number and date on the box label.
Snap Rings — Located on the bag followed by "Lot Number."
Caps/Plugs — Do not require traceability.

Component(s)	Heat Lot/Traceability No(s)
SF4-2.5-6	392768
CUTU-3-1/2	
CUTU-24-5/32	
BRZ01	
BRZ22	
CP13	

Mach. No.	Setup Hrs.	Cycle Time	Pcs./Hr	Thru-put/8hrs	Scrap	Scrap Code

Date	Emp. Name	Prod. Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes
12/9/15	JTV Smv		2	2			PULLBO from stock

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-9-15 3:55			0	

ROUTING:

Special Notes / Instructions

Down Time Codes

1. Maintenance
2. Tooling
3. Setup
4. FAIR
5. Training
6. Meeting

Test Form 11/4/15