| Part No. | | 902-12-1/4 | | Component | | 902-A-BLNK | | | | CD contr | ol lic |
|--------------------------|---------------------|---|-------------|------------------------|--------------|----------------------|-------------------|---------------|-----------------|---------------|---|
| Order No. | | 396735 | | Heat Lot # | | - 1909 | | | | devic | es, LLC |
| Ord | er Qty |] | L8 | | from Box | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | OPERATIO Total Pcs. | Cum. Total | Down time | Down time code | CHE COMMO | Notes | Scrap | Scrap Code |
| 9 | 1-12-16 | CS | 1.5 | 55 | 10 | | | | | | |
| Setup Hrs. | 1-13-16 | CS | B.5 | 49 | 114 | | | Jo | B-04 1 | - | |
| 6 MINS | | | | | | | | | | * | |
| Cycle Time | | | | | | | | | | | |
| 6 MINS | | | | | | | | | | 110 | |
| Pcs/Hr | | | | | | | | | . 18 | 10 | |
| 9 | | | | | | | | | 115 | 5 0 | |
| | | | | | | | | | | | |
| ROUTING: | 55 July 2008 (1986) | | | OPERATIO | BLAST / BRIG | HT DIP / REA | AM / MS PA | ACK | | THRU-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| | | | | | | | | | | | |
| Setup Hrs. | | Φ. | | | | | | | 9 | | |
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| Cycle Time | | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | | - |
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| ROUTING: | | | | | | | | | | | |
| THE REAL PROPERTY. | | | Austral med | OPERATIO | N 3 | Down | | | | THRU-PUT/8HRS | ACCURATION AND DESCRIPTION OF THE PERSON NAMED IN |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | time | Down time code | Notes | | Scrap | Scrap Code |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | _ |
| Cycle Time | | | | | | 7 | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| 3 | | | | | | | | | | | |
| ROUTING: | | | | | | | | | | | |
| The second second second | nstructions | Down T | ime Codes | | IX III | F | irst Part In | spection | Record | | |
| | | 1 Maintenance 2 Tooling | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector Notes | | |
| | | 3 Setup4 FAIR5 Training | | 1-12-16 | 3:30Pm | 425 | / | A | WRB | | |
| SECOND AD | V DDODUCTIO | 6 Meeting | | | | | | | | | |
| ECONDAR | Y PRODUCTIO | N KECORD | | | PAGE | 1. | | | | Test Form | 10/15/15 |