

Control Devices LLC
Work Order Production Record

Machine No.

053

Rev Letter

1C

Planned Pcs/Hr

100

Remaining Loads

#DIV/0!

Setup Allowed Hrs.

0

Setup Actual Hrs.

0

Setup %

####

Order Qty

Component

Wgt/Bar

Total Bars

#DIV/0!

Bars/Load

Total Loads

#DIV/0!

Wgt/Pc

Pcs/Bar

#DIV/0!

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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beginning balance

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Barstock Efficiency

Actual Efficiency

Down Time Codes

Total Hours

First Part Inspection Record

Total Planned Pcs 0

Total Counted Pcs

1

Maintenance

0

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Barstock Efficiency #DIV/0!

Actual Efficiency #DIV/0!

3

Setup Idle

0

4/23/14 9:15

4:15

Yes

✓

DT

80# 1/2" dia

Total Barstock Pcs #DIV/0!

Actual Efficiency #DIV/0!

4

Alternate - Tooling/ Units/S/U

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