Heat Lot # Part No. **Rev Letter** Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** % Oper. Efficiency Balance Due Pcs **Total Pcs** Planned Actual Pcs/Day Setup % Hours Pcs/Day S/U hrs Setup Hours Down Time Pcs/Hr Actual Date Cum. Total Code Scrap Pcs. s/u Machine # STD CYCLE TIME #DIV/0! Ö Total Efficiency Ó. Ö Ó Ò #DIV/0! Ö Routing: STD CYCLE TIME Machine # #DIV/0! 2/26/15 02/26/15 **Total Efficiency** Ö Ô Ó #DIV/0! Ó Routing: Machine # STD CYCLE TIME #DIV/0! Ö **Total Efficiency** 0: Ó Ó Ŏ #DIV/0! Routing: First Part Inspection Record **Total Down Time** Date Part Time Approved **Final Part Calculation** Code Inspector Hours Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance 2-25-15 9:20 **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count

8466 Th

12/1/87