			Special Notes / Instructions	Special Notes / Instruction	ROUTING:  Special Notes / Instruction	ROUTING: Special Notes / Instruction	ROUTING: Special Notes / Instruction	ROUTING: Special Notes / Instruction	ROUTING: Special Notes / Instruction	ROUTING: Special Notes / Instruction	ROUTING:  Special Notes / Instruction	ROUTING:  Special Notes / Instruction	ROUTING:  Special Notes / Instruction	ROUTING:  Special Notes / Instruction	ROUTING:  Special Notes / Instruction	ROUTING:  Special Notes / Instruction	Emp. Name SG Notes / Instruct	Emp. Name SG  G:  Instruct	Mach. No.  Emp. Name  SG  G:	Mach. No. Emp. Name Emp. Name G:	Mach. No.  Emp. Name  SG  G:  In Notes / Instruction	mach. No.    Mach. No.	per Tubing are Tubes hap Rings aps/Plugs  Emp. Name  Emp. Name  SG  G:	lare Nuts sizing Rings sper Tubing are Tubes hap Rings sps/Plugs  Mach. No.  Emp. Name  SG  G:  G:	lare Nuts szing Rings sper Tubing are Tubes hap Rings sps/Plugs  Emp. Name  SG  SG  G:	rder Qty lare Nuts lare Nuts lare Rings lare Tubes lare Tubes lap Rings laps/Plugs  Mach. No.  Emp. Name  SG  G:  G:	rder Qty rder Qty lare Nuts szing Rings sper Tubing are Tubes hap Rings sps/Plugs  Emp. Name  Emp. Name  G: G:
5 Training 6 Meeting	1 Maintenance 2 Tooling					$\blacksquare$	$\parallel \parallel \parallel \parallel \parallel$										H <sub>2</sub> S.		1 Hrs.	ot require	Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs.   Cycle Time  Prod Hrs.   Total Pcs.   Cum. Total   Down Time	Use their work order number and date on the box label Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs.  Setup Hrs.  Cycle Time  Prod Hrs.  Cum. Total Down Time  Down Time	Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs.  Cycle Hrs.  Cycle Time  Prod Hrs.  Cum. Total  Down Time  Down Time	Six digit no. located on the box label under box quantity.  Located on the spool label, directly above the word "heat."  Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs. Total Pcs. Cum. Total Down Time  Prod Hrs. Total Pcs. Down Time Codes  Down Time Codes	Distinguishing Traceability Numbers ix digit no. located on the box label un ocated on the box label, directly above ocated on the spool label, starting with set their work order number and date ocated on the bag followed by "Lot Nu o not require traceability.  Setup Hrs.  Total Pcs.  Cum. Total Pcs.  Down Time Codes	Distinguishing Traceab ix digit no. located on the ocated on the box label, cocated on the spool label se their work order number ocated on the bag follows o not require traceability.  Prod Hrs.  Total Pcs.  Down Time C	Distinguishing Traceab ix digit no. located on the box label, cocated on the spool label se their work order number or require traceability ont require traceability.  Prod Hrs. Total Pcs.  Down Time C
	Date Part Submitted		e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	e Codes	Cum. Total	Setup Hrs.  Cum. Total	현	Setup Hrs.  Cum. Total	wed by "Lot Number ity.  Setup Hrs.  Cum. Total	Setup Hrs.  Cum. Total	, directly above the bel, starting with the mber and date on the wed by "Lot Number ity.    Setup   Hrs.   Cum. Total	he box label under b l, directly above the opel, starting with the opel, starting with the opel and date on the opel wed by "Lot Number ity.  Setup Hrs.  Cum. Total	he box label under b l, directly above the bel, starting with the mber and date on the wed by "Lot Number ity.  Setup Hrs.  Cum. Total	ablity Numbers he box label under b l, directly above the voel, starting with the mber and date on th wed by "Lot Number ity.  Setup Hrs.  Cum. Total	Ability Numbers he box label under b l, directly above the oel, starting with the omber and date on the wed by "Lot Number ity.  Setup Hrs.  Cum. Total
	Time Of Day																Down Time Cox			Cycle Time							
	Approved Mtrl Yes / No Check Rev Letter		1														Code Code									n Time ode	n Time
	etter Inspector	First Part Inspection Record															Notes								E-RING	02-11-1, E-RING	E-RING
		rd				A 5	12 P	12.5	12 P	12 P		12 P			A 2		59	put/8hrs									
	Notes				8	8	\$ 2.2.	8 32.2	8 22.21	8 32.21	\$ 25.21	32.2	32.2	25.21	23.2	3.2	Scrap Scrap	Scrap	Scrap	Scrap	Scrap	Scrap	Scrap				
					- C												Scrap Scrap Code										Scrap Crap