Part No.		1304-A-BLNK		Component		A02071-0128			CD control devices, LLC		
Order No.		394626		Heat Lot #				En.	device	es, LLIC	
Order Qty		100		W/O # from Box							
				OPERATIO	N 1				THR	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
H4	1-5-16	HUD	1,5	18					labout		
Setup Hrs.			7.0						HUD		
2								(ii)			
Cycle Time											
4 MIN 40									110	1	-11
SEC								7	11-14		
Pcs/Hr									1-116		
11							<u> </u>		5	a	
ROUTING:	R VJ D										
	OPERATION 2									J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	-	Notes	Scrap	Scrap Code
Setup Hrs.										1	
Cycle Time									- AND I		
Pcs/Hr											
ROUTING:		MY V DANGER WE	CONTRACTOR OF THE PARTY OF THE	OPERATIO	VI 3	Cars I As Section		n was ready	TUDI	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.	70										
		-									-
Cycle Time											
,											
			T								
Pcs/Hr											US SHEET
									11- 41-11		
ROUTING:					A STATE OF THE STATE OF			سجان والمحالة			
		ime Codes			THE RESERVE AND ADDRESS OF THE PERSON NAMED IN	irst Part Ins		Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		1
		3 Setup 4 FAIR		1-5-16	10Am	455	1	2	Dit (Insp	ARTER TO ARTER	M.
		5 Training				•			09)		
FCONDARY	PRODUCTIO	6 Meeting			PAGE 1	1		A Politica		Test Form	10/15/15