Part No.		702-8-3/16		Component		702-A-BLNK			control devices, LLC			
Order No.		399224		Heat Lot #					1	604	device	es, LLC
Ord	er Qty		20	W/O	# from Box							
ALCOHOLD STATE				OPERATION 1		VICTORIAL OF THE STATE			THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs		Down time	Down time code		Notes		Scrap	Scrap Code
7	2/3/16	P6.	3		32			1	- /	1		
Setup Hrs.								U	0000	- 7		
5 MIN		1										
Cycle Time												
6 MIN	-								1	0		
Pcs/Hr									1			
9									75		0	
ROUTING:												
de maria	A SHEW MARKET			OPERATI	OPERATION 2					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			3,5									
Cycle Time												
Pcs/Hr												
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Down time	Down time code	A STATE OF	Notes		-PUT/8HRS Scrap	Scrap Code
			_									
Setup Hrs.				- III								
Conta Tino		*1										
Cycle Time												
- 1			_	_								
Pcs/Hr								98				
r CS/TII												
ł												
ROUTING:	_											
	nstructions	Down T	ime Codes				irst Part In	spection	Record			
,		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling 3 Setup		Submitted	of	Yes / No	Check	Letter	erouse Constitution			
	1	4 FAIR 5 Training										
		6 Meeting										
FUCUIDADA	DRODUCTION	I DECODE			DACE							