	JE 9	devices, LLC	control					4 15	AG1 42178	AW 9/138/P	2/21	بزا	1-19-16 Teix	-	abo Em		HAM Alleria	2-72-16 Teck	alialite mas	2-19-16 Tak	2/18/16 LMAS	Caron all sit of		01	2 17 16 WAT	2-17-16 Tel		CUMULATIVE TOTAL	Date Name	Order Qty (80	4 L	
				TOTAL P				4	6.5		200	9			2 6.2		8		9	Si	5 7 X	3	6	6	5	S	8	FROM	me Hours	00	71117 d	
		PORTS & BROWN Pcs/Bar x Total loa	Special I	TOTAL PCS. PRODUCED					5 obta	2900	57%	1600	5600		7925	5100	5760	4760	6000	6060	5350		4900	DET: 14 X	6040	6235	5,600	PREV. PAGE	Total Pcs		QTY CHANGE INLS/DATE	ADDED W/O#
9 4		FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	Special Notes / Instructions						160,270	175,365	164,465	163,675	162,075		154,475	151,550	_)	6	135,940	·6.	123 860	-	118,530	113,6	α	102,860	96,625	90,425	Cum. Total	Actual 4	Standard 4	a
		ert Inspec	tion	2,0					6	127857E		1.7	12461815			124618E	124608	1246098	っしたし		16	2019 hC	1245926	1245926	ا را	300	124594	3 284181 G	Material Heat Lot No	Actual Pcs/Hr	Planned Pcs/Hr S	Thru-Put/8Hrs
		Record	Date Part	J.	,4,				1			2.0	0	,	15,117	7	9	0 0	2	-	7626)		7 1 22 7	? (0		52.5	lo. Down	Component	\$10 Wgt/Bar	Wgt/Pc.
		1	Time of Day Approved		1	100	100	10	7 66 7	7	710	NI D,	0	S. V. V.	\ I	1	Try Con	- Sold of	0 6	18211	mentny	11 10	2 57/7 2	57	0 "	9		code	Down Time	onent Aozoza-008	18ar (2, 11	Pc. , 497
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		tor Notes	CRAP PCS.				1			7	70 5-1			rad	OCO XEA	-	Hyal line	,		O Throads		not lacking						-			Setup Allowed Hrs.	ance
Test Form 10/1		tes	5)					1			0	-	1	0	0	0	9	0	0				0	0		25	Pcs. Code			wed Hrs. 12	Mach No. S-

PAGE PRIMARY PRODUCTION RECORD 2-15-16 2115/16 2-12-16 Order No. Consider of a day devices, LLC 2-13-16 7-11-16 Order Qty -10-16 Part No. displie! 0 91 Date 2 0 SAS Tei Ted 3 SAS Emp. Name いる TO 3 2 SP2501 180,000 397742 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces T Spe TOTAL PCS. PRODUCED Prod. Hours 1 0 a 00 6 0 5468 1845 800h 3000 4700 5000 6303 N 3945 6300 6255 3000 200 5 Total Pcs 0 0 Special Notes / Instructions G Standard 90 Actual 179 73,918 24,220 5,668 56,003 27250 21,220 000 14,920 W Cum. Total 703 865 1985 050 808 0 900 0 295 0 4 012 نو 120081E 1 214876 31485E Planned Pcs/Hr N Material Heat Lot No. Thru-Put/8Hrs Actual Pcs/Hr يو 31800 348H 1478 らしのよ とし 12 t 28 B First Part Inspection 6480 1 る大 810 2 Date Part Submitted 50 Down Time 0 0 Component 0 10 Wgt/Bar 0 0 Wgt/Pc. 0 0 0 0 Time Code Down 0 3 Time of Day 0) 100 Km colu Freed ing mary 1-45hra 0.1197 12.11 Serve -eumu/ A02022-0018 Approved Yes/No stang col mores Check Mtri Leduction 001 00 Notes BAR Rev - Maintenance - Tooling - Setup - FAIR - Training - Meeting 100 BAR STOCK NOT Inspector 5 Poch TOTAL SCRAP PCS. 1000 N 下面 Setup Allowed Hrs. 38 Notes Pcs./Bar Mach No. Scrap Pcs. 0 0 0 22 0 0 9 0 6 0 0 0 est Form 10/14/15 0 0 0 0 Scrap Code 0 0 0 9 9 0 S 101 12