					Cont	rol Devices	LLC / Wo	ork Order	Production	on Record							
Part No. Order No.		G6 382520		Rev Letter			A				Heat Lot #		ot#				
					Comp	onent	A02071-0024			1 1		or			N/A		
Order Qty			1000									Box W/O #'s Found on Label				10 .0	
QTY CH	ANGE INLS/	DATE	T		7										120		
				Sno	cial Note	rial Notes / Instructions							Standard Cycle Time & Setup Time Verified				
Ť						NEED DEBURRED									10		
				_													
Date	Emp. Name	Prod. Hours	· Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine	1000					0	1000	7 27 27	CLE TIME	1M 46SEC		y-11]	24.	27	1	0	10.00
9/15/15 9/16/15	BW HVD	10	0	422	10	422	578	270	422	156.3%	0	0	0				
9/17/15	HVD	2	0	125 168	8	547 715	453 285	54 108	125 168	231.5%	6	4	0	S/U G1	7		
9/18/15	JB	8	0	333	11	1048	-48	216	333	155.6% 154.2%	3	0	0	Froze u	n		
9/21/15	HVD	0	0	0	8	1048	-48	0	0	13 1.270	8	4	0	Froze u			
9/22/15	HVD	2	0	164	2	1212	-212	54	164	303.7%	0	0	0				
						1212	-212	0	0								
						1212	-212	0	0								
					-	1212	-212	0	0								
		-			-	1212 1212	-212 -212	0	0								
-					 	1212	-212	0	0								
						1212	-212	0	0						_		_
		i.				1212	-212	0	0								
						1212	-212	0	0								
			N (4)			1212	-212	0	0								
					-	1212	-212	0	0								
_		-				1212 1212	-212 -212	0	0								
						1212	-212	0	0			_					
						1212	-212	0	0								
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						1212 1212	-212 -212	0	0								
						1212	-212	0	0			-					
						1212	-212	0	0					~	-	,	
						1212	-212	0	0				-	5.			
						1212	-212	0	0)''	1)	
					_	1212	-212	0	0					10)		
						1212	-212	0	0				1	1			
						1212 1212	-212 -212	0	0				10			_	
						1212	-212	0	0		-					/	
						1212	-212	0	Ó	T	_				1)	
						1212	-212	0	0						X	/	
Total Effic	iency	26	0	1212	43	1212	-212	702	1212	172.6%	17		0				
		į.					Routing	: WASH									
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	t Tim	e	Approved Yes / No		Record Inspecto	or Notes		:es
			packing)	1	Maintenance		0	15-Sep	5-Sep 12:40 PI		YES		DH			12.	
Total Scrapped			.0		2	Tooling		0									
3rd Operation Count			0		3	Setup Idle		0									
2nd Operation Count			,	0	4	Other		17							\top		
1st Operation Count		1212												Te	st 4/	29/15	