


Part No.	4-3-8	Component	A02071-0028	
Order No.	394797	Heat Lot #	N/A	
Order Qty	1200	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C1	12-21-15	JB	3 1/2	100		2	3		1	11
	12-22-15	JB	9	250	350					
Setup Hrs.	12-23-15	JB	4	116	466			Switched to FC		
2	12-23-15	JB	3 1/4	92	558			Need Brass		
	12-24-15	JB	5 1/4	151	709					
Cycle Time	12-30-15	JB	3 1/4	92	801			out of Bars		
1m54s	1-6-16	JB	14	399	1200			Got Bars Heat # 192345.5.1		
Pcs/Hr	1-7-16	JB	14	400	1800					
	1-8-16	JB	7	200	2000			Job out		
28										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

\$0.34  
 Scrap already  
 processed  
 12-24-15  
 1-10-16  
 SS

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-21-15	12:30P	YES	✓	B	AT	