Part No. Order No. Order Qty		SW3301 404031 300		Component Heat Lot # W/O # from Box		SW3301-10			10	CO CO	ntr	ol
								Control devices, LLC				
										V)7		
No. of the last					OPERATION	ON 1				N. J. W. Co.		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scr	ар	Scrap Code
4WAY MS2	3/14/16	NK	3	Go	80		*	41	tole	Z	7	
471	3/16/16	NR	2	100	1.80			, .	_ 11 —	9	5	
Setup Hrs.								У.				
											ğ	
¥										5		
Cycle Time												
Pcs/Hr											-	
PCS/HI												
							_	ř.				
ROUTING:		C BANK SAL	B. SSEA	AND THE RESERVE	OPERATION	N 2		100	1024 4 1016			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scr	ар	Scrap Code
464	3/14/16	T.W.N.		- 1	V							
1 HOLE												
Setup Hrs.												
,5		_										_
Cycle Time												

Pcs/Hr												
ROUTING:												1
MANAGERA			No. 19 Co		OPERATIO				METHOD WHILE			
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scr	ар	Scrap Code
467	3/14/16	NR	4	192	192			<i>D</i> .	bury		1	13
					_							
Setup Hrs.								7	KB OL	4		
								J	0 0			
Cycle Time												
Cycle Tille									(1)			
							/ \	×3	0	U		
Pcs/Hr							1	D	100			
1 65/111								//	2 Wet	7 ,		
									5			
ROUTING:												-
	Instructions	Down T	ime Codes			F	irst Part In	spection	Record			
FOR B&S ONLY: To Figure		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector			
		2 Tooling		Submitted	3,000,000	Yes / No	Check	Letter	- (1	(ca)		
Corners and a substantial and		3 Setup 4 FAIR		314-6	12:45	ya	0	6	(Om Insp)			
· ·		5 Training				(19)		-				
CECCNE : =	V DD C D L C = 1 =	6 Meeting					6					
SECONDAR'	Y PRODUCTIO	N RECORD			PAGE	1				Tes	t Form	10/15/15