


Part No.	4-3-B-BLNK	Component	A02071-0026	
Order No.	395489	Heat Lot #	191798.11.1	
Order Qty	3000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2 _{HS}	1-8-16	JB	13	1212						
	1-9-16	JB	13	1212	2424					
Setup Hrs.	1-11-16	JB	1.5	146	2570			Switched to FC,		
2	1-11-16	JB	5	457	3027			Job COT		
	1-12-16	JB	1	85	3112			HVD		
Cycle Time										
59SEC										
35										
Pcs/Hr										
91 ₄₉										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-9-16	7am	(42)	✓	B	HT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									