


Part No.	ST1A01		ADDED W/O #	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.2143		Mach No.	S1
Order No.	396215		QTY CHANGE INS/GATE	Standard	6.5	Planned Pcs/Hr	498	Wgt/Bar	18.1	Setup Allowed Hrs.	
Order Qty	12,000		Actual			Actual Pcs/Hr		Component	A02022-0022	Pcs./Bar	84
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
2/8	MB	0	0	0		1.5	3		0	0	
2/8	WAD	4.25	2150	2150	110096E	3	3		8	11	
2/8	Bm	8	3760	5910	110094E	.75	4	Fair			
2/9	MB	8	3950	9860	110093E						
2/9	WAD	3	1600	11460	110090E	0	0	JOB out / Andy	0	0	
<div style="border: 2px solid pink; border-radius: 50%; padding: 10px; display: inline-block;"> \$11.18 21140 SS </div>											
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS. 8											


**control devices, LLC**

**Special Notes / Instructions**  
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
From Loads = Pos/Bar x Total loads ran during shift x Bars per load

**First Part Inspection Record**

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2-5-16	9:45A	YES	✓	E	RL	OK Insp