


Part No.	SF4-4-3	Component	A02001-0026							
Order No.	397614	Heat Lot #	1574484							
Order Qty	2000	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	1-21-16	JB	7	479						
	1-21-16	JB	3.5	234	713					
Setup Hrs.	1-22-16	JB	3.5	244	957			Sw. with heat # A02071-0026		
1/2	1-22-16	JB	14	900	1857			Heat # 192943.1.1		
	1-23-16	JB	9	600	2457					
Cycle Time	1-25-16	JB	3	187	2644	5	3	Job Out		
50s								HVD		
Pcs/Hr										
64										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2 Tooling		1-21-16	2pm	YES	✓	B	DT	
		3 Setup								
		4 FAIR								
		5 Training								
		6 Meeting								