Part No. Order No.		ASC-7 397117		Component Heat Lot #		A02071-0032				CD contr	ol
										device	es, LLC
Orde	er Qty	50	00		from Box	6	W				UC
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap Code
11 -	1-19-16	HVD	2	51		4	3			3	3
+53	1-20-16	HVD	10	215	266	0		31	labout	0	
Setup Hrs.	1-21-16	HVD	10	234	500	0)	0 0 0 0 0	0	
3.5	1-00-16	Itub	7	151	651	1	3		Hup	0	
Cycle Time											
2 m35g											
Pcs/Hr											
201				di .							
24					TO 7111	545 56445					
ROUTING:		80 45 (80 VI)		OPERATIO		READ ROLLE	K Manualisan	TO NO.	North News	THRU-PUT/8HRS	272
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
111	1-20-16	HUD	6.5	308		0				0	
HL	1-00-16	RS	5	160	368	0				0	
Setup Hrs.	1-22-16	M	5	158	524	0				0	
3hr	1-13-16	HVD-RS	2	64	584	6	3		2	0	
Cycle Time	1-25-16	RS	9	63	651	6	3	10	bout	0	
\ m395									HUD		
141213	-					100) /				
Pcs/Hr						5/11	1	10			
334		-			(0	1	201	6	<u> </u>	7	
ROUTING:						_		<u> </u>			
				OPERATIO	N 3	STEP DETE		A VIII		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.		(9)									
Cycle Time											
Syste Time	=										
Pcs/Hr		+					2.				
. 55/111											
								ů.			
ROUTING:	netructions	T Dever T	ima Cada			_	irct Doct I	spection	Passed		
Notes / Instructions		Down Time Codes 1 Maintenance		Part Inspection Date Part Transport Approved Mtrl Rev			Rev				
		2 Tooling		Date Part Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup		1-19-16	2:45~	485			Det	DK P Per	J.E.C
		4 FAIR 5 Training		1-21-16	91	4/27	0	_	ut	it it	1
											0431