Part No. Order No.		11-4-16 392284		Component Heat Lot #		11-4-F-BLNK			control devices, Lic			
Order Qty		18		W/O # from Box OPERATION 1		N/A		ON 15Sec. 1			40	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8	Scran	
	12/2/15	06	2		13	6 m	3				Couc	
	17/3/15	1.6.	4	32	45				,			
Setup Hrs.							-	1				
6 MIN						1		1	OBC	27		
Cycle Time		100										
12 min								7	-	. 15		
Pcs/Hr									. 15	100		
5160									12 6	D. A		
ROUTING:												
				OPERATION 2						THRU-PUT/8I		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	p Scrap Code	
Setup Hrs.												
Cycle Time												

Pcs/Hr												
ROUTING:		美工學中華大學中華	MACHINE W. O.	OPERATIO	N 2		O A To A S I I I			TUDII DUT/OL	IDC I	
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-PUT/8H Scra	Scran	
Setup Hrs.												
Setup nrs.												
Cycle Time												
cycle Time												
Pcs/Hr								4				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		 Maintenance Tooling Setup FAIR 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Rev Inspector		Notes	
		5 Training 6 Meeting										
SECONDARY	PRODUCTIO				PAGE :					Test F	form 10/15/15	