

Part No.	PWN25027-HS	Added Wgt	Cycle Times	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	96
Order No.	401198	Standard	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	12,000	Actual	Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes
2/19	R	5.5	1700	1700	PA343	.5	4	
3/16	DM					1.0	3	
3-17-16	TL					1.0	3	work on S-3
3-17-16	L.W					6.5	3	monthly meeting
3-17-16	L.W					1	6	
3-17-16	L.W	3.5	1250	1250		2.5	3	
3-17-16	DM	7.5	2250	3500		1	4	
3-18	MB	7.5	2700	6200		1.5	2	DOWN @ START (SAW)
3-18-16	L.W	8	3125	9325		1	2	central st 12
3/18	bm	7	2575	11900		1	2	MOVED FROM S-5
3/19	MB	1.5	2200	12200				
TOTAL PCS PRODUCED						TOTAL SCRAP PCS.		
Special Notes / Instructions			First Part Inspection Record					
FOR DAVENPORTS & BROWN & SHAPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load			Date Part Submitted					
			Time of Day					
			Approved Yes/No					
			Mtl Check					
			Rev Letter					
			Inspector					
			Notes					