Part No.		R1310-10		Component		R1310-10U			control devices, LLC		
Order No.		391845		Heat Lot #		E		<b>62</b> 4	aevice	S, LLC	
Order Qty		71		W/O # from Box							
				OPERATION 1		Street Street		THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
B&S-17	12-5	Michel		3	3	3	11		#:		
(HAND)	12-5-15	PU	2	68	71				^		
Setup Hrs.						701	1	114	+		
- 1						101	$\supset$	<i>J</i> V	1		
Cuele Time		- CONTRACTOR - CON				)		100	N)		
Cycle Time		11							1011		
			· · · · · · · · · · · · · · · · · · ·					7	2/062		
Pcs/Hr									12 5		
1 05/111									1/	N	
			1105-11							()	
ROUTING:	1 9.										
				OPERATIO	N 2	Down	Down time	YOUNG		-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code code		Notes	Scrap	Code
Setup Hrs.											
			_								
Cycle Time											
Dec/III											
Pcs/Hr											
ROUTING:		1						F			_
QUALIFICAÇÃO	- No. 10 10 10 10 10 10 10 10 10 10 10 10 10	OPERATION 3								-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
					ļ				200-00-00-00-00-00-00-00-00-00-00-00-00-		
Setup Hrs.										<u> </u>	
Cycle Time											
Cycle Time											
Pcs/Hr											
ROUTING:	The state of the s										
Notes / Instructions		Down Time Codes				First Part Inspec		-			
		<ol> <li>Maintenan</li> <li>Tooling</li> </ol>	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		12-5-15	6:50	YES					
		4 FAIR 5 Training									
		6 Meeting			N. S.	Ļ					10/15/15
SECONDAR	Y PRODUCTION	ON RECORD			PAGE 1					Test Form	10/15/15