


1120

Part No.	1102-16-1/4	Component	1102-A-BLNK	
Order No.	399934	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	30	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-9-16	CS	1	4	4				1	11
	2-9-16	DG	2.5	10	14					
Setup Hrs.										
7 MIN								JOB OUT		
Cycle Time										
10 MIN										
Pcs/Hr										
5										

Handwritten notes in green: \$4.55, 2-22-14, 55.

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	<ul style="list-style-type: none">1 Maintenance2 Tooling3 Setup4 FAIR5 Training6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes