Part No.		R452-24		Compor ent		A02001-0012			control devices, LLC			
Order No.		399966		Heat Lot #						60 4	device	es, LLC
Order Qty			50		W/O # from Box							-
THE WE				OPERATIO	N 1					THRU	PUT/8HRS	576
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CUT OFF SAW	2/11/16	37	.75	55								
Setup Hrs.								X				
0												
Cycle Time	_											
40 SEC												
Pcs/Hr												
72												
ROUTING:				l.								
NI DOME	140			OPERATIO	N 2	ALMA SADA PARTIES			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CAGE DIE HEAD	2/11/16	T.W.J.		53	54	175	2	2				
Setup Hrs.	01/2/10	1100		U J	21	. /)						
						_						
										Un		
Cycle Time					L				.In-	W		
									1 W	,		
Dec/III									63)		
Pcs/Hr											^	
											0	
ROUTING:							l				7/	· · · · · · · · · · · · · · · · · · ·
				OPERATIO	N 3			1500	A THOUSAND	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time						_						
											T.	
								19				
Pcs/Hr	30		-					-				
	\$ \frac{1}{2}											
ROUTING:		*										
CONTRACTOR OF STREET	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	, E. 17.		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		2 Tooling3 Setup4 FAIR5 Training6 Meeting		Submitted		Yes / No	Check	Letter	DH PEO		,	
				2-11/6	9:45	485		r				
									i	4 (199)		
CECONIDATE	/ DDODILICTIO	NIDECODE						THE RESERVE				A STATE OF THE PARTY OF THE PAR