


Part No.		11-4-26		Component		11-4-L-BLNK							
Order No.		402437		Heat Lot #									
Order Qty		5		W/O # from Box		398 873							
OPERATION 1										THRU-PUT/8HRS		16	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code			
80	3-3-16	OG	1.5		2				1	22			
	3-4-16	CS	2.5	5	7								
Setup Hrs.													
7 MIN													
Cycle Time													
30 MIN													
Pcs/Hr													
2													
ROUTING:													
OPERATION 2										THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code			
Setup Hrs.													
Cycle Time													
Pcs/Hr													
ROUTING:													
OPERATION 3										THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code			
Setup Hrs.													
Cycle Time													
Pcs/Hr													
ROUTING:													
Notes / Instructions		Down Time Codes		First Part Inspection Record									
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		2 Tooling											
		3 Setup											
		4 FAIR											
		5 Training											
		6 Meeting											