

Part No.	TC1266	Added Wgt #		Cycle Times		Thru-Put/Hrs		Wgt/Pc.	0.1347	Mach No.	A17
Order No.	401440	Standard	5	Planned Pcs/Hr	565	Wgt/Bar	22.95	Setup Allowed Hrs.			
Order Qty	15,000	Actual		Actual Pcs/Hr		Component	A02001-0026	Pcs/Bar	170		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
2-26-16	VC					3.7	3				
2-26-16	VC					2	1				
2-27	VC					6.8	3				
2-29	VC					5.5	3				
3-1	VC					5.5	3				
3-2	VC	3.5	1500	1000	486860H	5.5	3				
3-2	VC	-	-	-	"	1.5	4				
3-4	VC				"	2.5	1	Socket shaft, loose spindle	127	19	
3-7	VC	8	3200	4300	"				26	19	
3-8	VC	5.6	2400	6600	486859H	2.4	1	clean collet	52	83	
3-9	VC	8	2800	9400	"						
3-10	VC	.8	3100	12500	"						
3-11	VC	3.8	740	13240	"	4.2	1		304	42	
3-14	VC	8	2400	15640	"						
3-15	VC	1.5	700	16340							
TOTAL PCS PRODUCED						TOTAL SCRAP PCS					

\$1110.104

3.9244

3.55

3.2-16 8:20 YES ✓

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control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

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PRIMARY PRODUCTION RECORD

1 - Maintenance

2 - Tooling

3 - Setup

4 - FAIR

5 - Training

6 - Meeting

Setup Allowed Hrs.

Inspector

Notes

195+ pin Aust

50 Thready