Control Devices LLC
Work Order Production Record

Machine No.	6055 2	DAVENPORT / B&S BAR FEED	
Rev Letter	E	Wgt/Bar	Total Bars
Part No.	IF757SB22	Bars per Load	Remaining Loads
Order No.	387561	Wgt/Pc	Pcs/Bar
Order Qty	1000 PLK	Component	IF757SB21

Planned Pcs/Hr	
CYCLE TIMES	
Standard	
Actual	

ADDED W/O #

QTY CHANGE INLS/DATE

Verified

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Total Loads

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
6-18	3656	3656	8	0	0	558	8	0	0	0						1 MM	
								0	0	0							
6-19	3656	3656	8	0	0	468	8	0	0	0							
								0	0	0							
6-19-14	SD	3657	1.5	0	0	95		0	0	0			N/A	0	00		ABTS-16 for 6.5 Hrs
								0	0	0							
5/23/14	ST	2802	6			670		0	0	0							
5/24-14	ST	2802	3.5			320		0	0	0						2 MM	
								0	0	0							
								0	0	0							
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								0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
6-17-14	12:45pm	YES	✓	JT	