Part No.		0014-01-C		Component		A02001-0040				62 90	contr	ol
Order No.		399928		Heat Lot #						64	device	es, LLC
Order Qty		1200		W/O # from Box								0
		That Insura		OPERATIO		<b>4.20</b>	filling design			THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	v.	Scrap	Scrap Code
GANESH	2-19-14	MS	6	74,	74	2	3	BART	RIGINA	YOTA	ROBEA	m
CNC	2-20-16	MS	6	84	158	0	11	- 12	11 1 11 F	- 00	OCRAL	2-7
Setup Hrs.	202-16	MS	6.25	98	256	2,75	0/3/3	EA	ANGEN	5RA	NES E	121
10 DAYS	2-23-16	BH	2	29	285	*2	, ,	BART	HOEL +	1350	Wyst &	5
	2-23-14	ms	5	56	341	3	2	CLOC	CLOCKING 1550		15	
Cycle Time	2711	BH	4.5	74	415			701	7 1 0	010	1000	
4M305	204.16	MS	1,5	135	350	15	2	Bal	FENIR	01 1		<u> </u>
Pcs/Hr	2.24.16	OH	0.5	105	655	1.5	1/3	100	Cledi		ter	<u></u>
r CS/TII	2-25-16	MS	-	135	78 1	,	2		Will T F			
12	1-21-11	DIT		15	880	/	X	Kepi	REE_ Jung	1740	7 dess 8	01/61
ROUTING:	0014	AID		/3	1000							
											UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
	2-26-16	ms	8	152	1032							
	2.26.16	BH	7	113	1145		(	10 Ce	orent			
Setup Hrs.	2.27.14	ins	6	87	1232	,75	1	,	1			
							10	B	00	7		
Cycle Time												
								(10			25	3
							1 Cont	1,00	110			
Pcs/Hr						/	40 M	1	3314			
							4	21	NS.		25	
								0	0		1)	
ROUTING:			of toxistivous	OPERATIO	N 3			A TOTAL TANK		THRII-P	UT/8HRS	
Mach Na	Date Emp. Name Prod I		Barad Ulas	Total Pcs.		Down	Down time			IIIKO-F		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code	Notes			Scrap	Code
												- Inc.
Setup Hrs.												
Cont. T												
Cycle Time			14							-+		-
Pcs/Hr							<del>                                     </del>					
FCS/ FIF								X.				
							<del>                                     </del>					
ROUTING:												
Notes / Instructions		Down Time Codes			First Part Inspection							
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl					
		2 Tooling		Submitted	Yes / No Check Letter Inspector			Waste.	Notes			
		3 Setup 4 FAIR		219-9	2:30	yites.		7	Hospital	A SHAPE PO	ADJOR .	
		5 Training		-				MA-1-18				
SECONDAP	Y PRODUCTIO	6 Meeting			PAGE	1					Test Form	10/15/15
PECONDAN	. A NODUCTIO	T RECORD			PAGE						rest rorm	10/12/12