Part No. Order No.		11-4-26 395769		Component Heat Lot #		11-4-L-BLNK			control devices, LLC			
				OPERATIO	N 1			27/10/200				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1-6-16	DG			2				•			
Setup Hrs.								50	OR			
8 min								00	51	7		
Cycle Time								No	1	NE	110	
23 MIN						17			MACH	135	14	
Pcs/Hr						1/5		-		1	70	
2						U	51		1	81	8	
ROUTING:				l		l						
		Street, or well	AN THE PARTY OF THE	OPERATIO	N 2	Ample American			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
												···
Setup Hrs.												
Cycle Time	155		l			-			S S S MININ			
Pcs/Hr	110			5								
												-
ROUTING:											<u> </u>	
ROOTING.	COST COLUMN			OPERATIO	N 3			200		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
				-					34			
Setup Hrs.												
Cycle Time												
Pcs/Hr								4				
ROUTING:												
Notes / In	nstructions		ime Codes				irst Part In		Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup		1-6-16	7:30p	Y	/	A TC				
		4 FAIR 5 Training			1			/				
SECONDARY PRODUCTIO		6 Meeting			DAGE							