

Part No.	ST2A02		ADDED WO#	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.1347	Mach No.	S2
Order No.	401956		Standard	6.5		Planned Pcs/Hr	Wgt/Bar	10.99	Setup Allowed Hrs.	24
Order Qty	75,000		Actual			Actual Pcs/Hr	Component	A02031-0018	Pos./Bar	82
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
2/25/16	WAD	0	0	0	127094E	5.5	3	Ready for Audit	12	11
2/25	Bm	4	2315	2315	127094E	3	4			
2/26/16	WAD	3	4800	7115	127094E	0	0		0	0
2/26	Bm	6	4960	12075	"	0	0		0	0
2/27/16	WAD	4	3500	15575	130069E	0	0		0	0
2/29/16	WAD	8	4525	20100	"	0	0	Cold Start	0	0
3-1-16	Ted	8	4450	24550	130069E	0	0		0	0
3-1-16	WAD	8	4800	29350	130078E	0	0		0	0
3-1-16	Bm	8	5005	34355	130071E	0	0		0	0
3-2-16	TL	8	4950	39305	130070E	0	0		0	0
3-2-16	WAD	8	4800	44105	"	0	0	Replace Hydraulic Line	0	0
3-2	Bm	.5	2145	44550	"	0	0		0	0
3-2/16	DE	7.5	4800	49350	"	0	0	moved from S3	0	0
3-3	Radon	7	1215	50565	"	0	0		0	0
3-3/16	WAD	6	3350	53915	"	0	0	Stop out	0	0
TOTAL PCS. PRODUCED										
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\$1.31
 38.14
 355



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load