Part No.		503-2-3/16-1/2		Component		503-2-3/16			GD control devices, LLC			
Order No.		401804		Heat Lot #					1	624	device	es, LLC
Order Qty			6	W/O # from Box				01/-				
				OPERATIO	N 1	Sellan Paul	A New York			THRU	-PUT/8HRS	do
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
5.D	2/25/16	P-6.	(		6			7	- 1	+		
Setup Hrs.								U	000	01		
IDmin.												
Cycle Time												
Zmin.										V		
Pcs/Hr							1		50	5'		
76									0		0	
ROUTING:												
			AL MANAGEMENT	OPERATIO	N 2		THE PARTY	THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									7.			
Cycle Time												
Pcs/Hr												
ROUTING:		Vande in the little		OBERATIO	N 3							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time		Notes		PUT/8HRS Scrap	Scrap
						time		***				Code
Setup Hrs.												
Cycle Time												
Cycle Time												
ŀ	-											
Pcs/Hr												
t												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR										
		5 Training										
ECONDARY	PRODUCTION	6 Meeting			DACE				II STINIS V			