

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. **R450-12**

ADDED W/O #

Order No. **7342**

QTY CHANGE IN/DATE

Order Qty **100**

Actual

Verified

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Total Loads

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan. Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Beginning Balance

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7/26/24

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Efficiency

Final Part and Material Calculation

Code Description

Hours

First Part Inspection Record

Page 1

Total Planned Pcs

Total Counted Pcs

1

Maintenance

0

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Efficiency

Total Scrap Pcs

2

Tooling

0

7/29/24

1:00