


|           |            |                |            |  |
|-----------|------------|----------------|------------|--|
| Part No.  | 701-5-3/16 | Component      | 701-A-BLNK |  |
| Order No. | 389960     | Heat Lot #     |            |  |
| Order Qty | 320        | W/O # from Box | 388671     |  |

| OPERATION 1 |          |           |           |            |            |           |                |         |       | THRU-PUT/8HRS | 1280 |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------|-------|---------------|------|
| Mach No.    | Date     | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes   | Scrap | Scrap Code    |      |
| 2/3         | 11/10/15 | DG        | 2         |            | 48         |           |                |         |       |               |      |
|             | 11/11/15 | DG        | 5         | 56         | 104        |           |                |         |       |               |      |
| Setup Hrs.  | 11/12/15 | DG        | 8         | 146        | 256        |           |                |         |       |               |      |
| 7MIN        | 11/12/15 | DG        | 8         | 142        | 392        |           |                | Job out |       |               |      |
| Cycle Time  |          |           |           |            |            |           |                |         |       |               |      |
| 18 sec.     |          |           |           |            |            |           |                |         |       |               |      |
| Pcs/Hr      |          |           |           |            |            |           |                |         |       |               |      |
| 160         |          |           |           |            |            |           |                |         |       |               |      |

| OPERATION 2 |      |           |           |            |            |           |                |       |       | THRU-PUT/8HRS |  |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code    |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Setup Hrs.  |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Cycle Time  |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Pcs/Hr      |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |

| OPERATION 3 |      |           |           |            |            |           |                |       |       | THRU-PUT/8HRS |  |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code    |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Setup Hrs.  |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Cycle Time  |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Pcs/Hr      |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |

| Notes / Instructions   | Down Time Codes | First Part Inspection Record |             |                   |            |            |           |       |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance<br>2 Tooling<br>3 Setup<br>4 FAIR<br>5 Training<br>6 Meeting |                 | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
|  |                 |                              |             |                   |            |            |           |       |
|  |                 |                              |             |                   |            |            |           |       |
|  |                 |                              |             |                   |            |            |           |       |
|  |                 |                              |             |                   |            |            |           |       |