


Part No.	SF405-3-1/4-1/2		Component	SF405-3-1/4						
Order No.	401716		Heat Lot #							
Order Qty	30		W/O # from Box							

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
S.D.	2/24/16	P.B.	1		30			Jobcut		
Setup Hrs.										
10min.										
Cycle Time										
2min.										
Pcs/Hr										
								3-1-10 55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

First Part Inspection Record								
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1							
	2							
	3							
	4							
	5							
6								