Part No.		103147-1		Component		100046-999			GD control devices, LLC			
Order No.		402310		Heat Lot #]	684	device	es, LLC
Ord	ler Qty	20		W/O # from Box				6	1			
				OPERATIO						THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CNC T42	3.3.14	BA	1.0	2	2							
Setup Hrs.	3/4/16	BT	8	17	19			36				
2,0	34.16	70	1.0	2	21						e	
Cycle Time												
D/11-											×	
Pcs/Hr											5.	
		·										
ROUTING:				OPERATIO	Na					TUBU	DUT /OUDS	
				OPERATIO	240	Down Down time					-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
CNC T42	3/4/16	BA	2	4		7272	3					
Setup Hrs.	3-5-16	50	3,5	>	1.1	2,5	1/2					
	3-5.16	BA	6,0	9	20)	13					
			***	1								
Cycle Time												
Pcs/Hr												
ROUTING:												
				OPERATIO	N 3	Down			共产业	THRU-	PUT/8HRS	Canan
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	w	Notes		Scrap	Scrap Code
CNC T42	3/7/16	כ כו		20	XU	~	3					
Setup Hrs.					Total Sec.							
							1		$\overline{}$			
Cycle Time						~~(06	(1, 1			
									-04			
)				
Pcs/Hr						2	7714					
						-0	5)			0	
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part Ins	pection	Record			12 2 64
	10	1 Maintenanc	The Assessment of the Control of the	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	-	Notes	
9		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter				
		4 FAIR 5 Training				38.7		İ				i i
		6 Meeting										
CECONIDADA	/ DRODUCTIO	N DECORD			DACE 1				and the second	-		