




Part No.	SF405-3-1/4-1/2	Component	SF405-3-1/4	
Order No.	392290	Heat Lot #		
Order Qty	15	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Step Drill	12/2/15	P.G.	1		15					
Setup Hrs.								Job out		
1										
Cycle Time										
60 sec										
Pcs/Hr										

ROUTING: Sand Blasting										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance	<div> <div>Date Part Submitted</div> <div>12-2-15</div> </div> <div> <div>Time Of Day</div> <div>12:25</div> </div> <div> <div>Approved Yes / No</div> <div>Y/N</div> </div> <div> <div>Mtrl Check</div> <div>✓</div> </div> <div> <div>Rev Letter</div> <div>B</div> </div> <div> <div>Inspector</div> <div>  </div> </div> <div> <div>Notes</div> <div>  </div> </div>								
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									