


Part No.	SF403-3-3/16	Component	SF403-A-BLNK	
Order No.	394327	Heat Lot #		
Order Qty	650	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	448	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
98	12-21-15	CS	4.5		112					
	12-21-15	DL	8	211	323					
Setup Hrs.	12-22-15	CS		227	550					
7 MIN										
Cycle Time										
51 SEC								50.3		
Pcs/Hr								OUT		
56										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12/15/15	2:00	YES	✓		SA	