Part No.		903-18-3/16-5/8		Component		903-18-3/16			control devices, LLC			
Order No.		389867		Heat Lot #					1	62 4	device	es, LLC
Order Qty		10		W/O # from Box		/	VIA		ĺ			
				OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Sty Dill	11/10/15	P.6.	1		7			1	,	,		
Setup Hrs.			110000					Jo	boc	+		
1								W)			
Cycle Time												
								oi 17	215		L	
Pcs/Hr								11-11	3 C			
									5"		0	
											6	
ROUTING: OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THEO	Scrap	Scrap Code
Catum Uma												
Setup Hrs.				·		-	-	<u> </u>				
		-			-							
Cycle Time					 						l	
Cycle Time												
Pcs/Hr				5								
. 55/111									- m-			
ROUTING:												
				OPERATIO	N 3		Property of			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.											3	
Cycle Time												
-,		4000										
Pcs/Hr												
							112					
ROUTING:					4	*						
Notes / Instructions Down Time Codes				First Part Inspection Record								
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
		6 Meeting										