

Part No.	1103-30-3/4
Order No.	403346
Order Qty	6

Component	1103-A BLANK
Heat Lot #	
W/O # from Box	403272

CD control devices, LLC

60 no parts

OPERATION 4

THRU-PUT/8HRS 116

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	3-7-16	DG	1		2					
	3-8-16	CS	4	5				MISS in Deck	5	22
Setup Hrs.	3-8-16	DG	3	4	6					
7m										
Cycle Time										
35m										
Pcs/Hr										
2										

JOB

#44.51
318.55
5

ROUTING:

OPERATION 5

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions		Down Time Codes		First Part Inspection Record				
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup	3-7-16	10p	Y	✓	A	JC	
	4 FAIR							
	5 Training							
6 Meeting								