	0											
Part No.		7-4-9		Component		7-4-D-BLNK				9	contro	lo
Order No.		402630		Heat Lot #						624	device	s, LLC
Order Qty		40		W/O # from Box					×			
Old Control	ci Qty			OPERATIO			05 E (E ()	4 THE 18 THE	100 To 100	THRU-I	PUT/8HRS	56
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10 a	3-3-16	C5	2.5	3.5	14						1	11
Setup Hrs.	3-21.16	25	2.5	11	60	,		13				
5 MIN			(- 1	00	1		/				
Cycle Time				01				1	THE			
8 prin								(4	61 00	14		
Pcs/Hr					-	_		0	370	2		
7				6								
ROUTING:												
SHEETS PARTY		April 18 Corp.) Six	· · · · · · · · · · · · · · · · · · ·	OPERATIO	N 2	Down	Down time		1025 (0.00)	THRU-I	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Catao II.			(a)					-		-		
Setup Hrs.												
Cycle Time										-		
Cycle Time										-		
										-		
Pcs/Hr												_
PCS/ FIT												
ROUTING:												ļ
ROUTING:	The Park of the Park	The section of		OPERATIO	N 3	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1				THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr											(4)	
ROUTING:				_								
Notes / I	nstructions		ime Codes				irst Part In		Record			
		 Maintenand Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup	3 Setup		112	45)	C/	3	DIT			
		4 FAIR 5 Training		3-3-16		1		D	- I. J.			
		6 Meeting						4000				
SECONDARY PRODUCTIO		N RECORD			PAGE	1		The second second			Test Form	10/15/15