Part No. Order No.		KF990002-10 390206		Component Heat Lot #		A1	A19101-0032 22236964			<i>6</i> 1 9	contr	ol	
						222				control devices, LLC			
Ord	ler Qty	220		W/O # from Box									
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap Code	
111	11-14-15	JB	0	8	8	-3 kc	3	10			0	code	
Setup Hrs.	11-17-15	JB IR	15	25	268			1	51 - 7	F 18	0		
3			- 10	~0	000			0	26.0121	00	- O		
Cycle Time													
1m 30s								,	1 100	5	-		
Pcs/Hr								1	12/10/2				
38									5	7	0		
ROUTING:							L	-			.0	l	
				OPERATIO	N 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
28.1													
Setup Hrs.													
	_	3,											
Cycle Time													
Pcs/Hr	<u> </u>												
ROUTING:	ALCK 1												
ROUTING:	302000		多种性质	OPERATIO	N 3	SECTION OF A PLANT	120.72.0		150 DE 1	THRU-F	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.			,										
Cycle Time													
Pcs/Hr													
ROUTING:	estructions	Davis T	ma Cadas										
Notes / Instructions			Down Time Codes Maintenance			Approved	First Part Inspection Approved Mtrl Rev						
		2 Tooling	ev.	Date Part Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	#P 3	Notes		
3				14161	9:30 m	ye	V	1	DI	0 5			
i i		5 Training				1							
FCONDARY	PRODUCTION	6 Meeting	***************************************		DAGE			Contract of the last					
LCONDANT	. NODUCTIOI	* KLCOKD			PAGE 1	L					Test Form 2	10/15/15	