Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Monte Heat Lot# Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Balance Due Pcs % Oper. Efficiency Planned Hours Plan Pcs/Day Actual Pcs/Day Setup % Date Prod. Hours Setup Down Cum. Total Pcs/Hr Code Actual Machine # STD CYCLE TIME Ó. Total Efficiency Ó Routing: STD CYCLE TIME Ò Total Efficiency 0.43 #DIV/0! Routing: STD CYCLE TIME Total Efficiency 7.0 - 0 Ö. Ö. #DIV/0! Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance 7:30 Total Scrapped **Tooling** 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count