Part No.		2803A-2	2803A-20-3/16-0		Component		03-A-BLN	K	625	contr	ol
Order No.		394367		Heat Lot #					622	contro device	es, LL¢
Ord	er Qty	(6	2		from Box	Zá.					
				OPERATIO	N 1	Down		H.H.AVA	THRU	-PUT/8HRS	Causa
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrāp Code
HARP	12-30	ms ms	/	/	2	2	3		OB OUT	/	_//
Setup Hrs.	1	1113	/		-	-13		-)(DOVY		14
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Cycle Time								V 21 Y	CI A In		
22		_						#	12.11		
Pcs/Hr									100		
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THE REPORT				OPERATIO	EXCHANGE ASSOCIATION			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
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Mach No.	Date	Emp. Name Prod Hrs.		OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code		Notes THRU-	PUT/8HRS Scrap	Scrap Code
						time					Code
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ROUTING: Notes / Ir	nstructions	Down Ti	ime Codes			r r	irst Part In:	spection	Record		
, ,		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev		W F29000	
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	nspector Notes		
		4 FAIR		1-4-16	1-V-11- 7400 USS V D			2	DA (comp)		
		5 Training6 Meeting		1-4-16	TAM	455	part year of	B	DIT COM	3)	HISTORY OF THE
ECONDARY PRODUCTION					PAGE 1			1000			10/15/15