						THE M	National Wilders									-	
					Contro	ol Devices		k Order P	roductio	n Record		_		1			
Part No.		J3		E.	Rev L	etter.					1	leat Lo	ot#				
Order No.		382247			Comp	onent	A02001-0016				Box W/O #'s						
Order Qty 750												1	ind on				
QTY CH	ANGE INLS/	DATE									=0						
				Snec	ial Notes	/ Instruction	ns					Sta	andard Cy	cle Time &	Setup 1	Time Ve	rified
											1						
			,		IEED DEBURRED												- 1
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	S/U	Setup %
Machine	# H2					0	750	STD CYC				_	_			0	
						0	750	0	0		-						
	-					0	750 750	0	0						7		
						0	750	0	0								
						0	750	0	0								
						0	750	0	0		1	A	1				
						0	750 750	0	0	_	0	1	1				
	-					0	750	0	0	A	/	1	~	\			
						0	750	0	0		1	17)			
						0	750	0	Ò	VA	1	7					
						0	750	0	i d		\						
						0	750 750	0	0	1							
						0	750	0	0								
						0	750	0	0								
						0	750	0	0								
-						0	750	0	0			-					
	+					0	750 750	0	0			+					
			-			0	750	0	0			_					
						0	750	0	0								
						0	750	0	0								
						0	750	0	0			+					
						0	750 750	0	0								
			101			0	750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0		-						
						0	750 750	0	0								
						0	750	0	0								
						0	750	0	0								
						0	750	0	0			-					
	-					0	750 750	0	0			-					
	1					0	750	0	0		-						
Total Eff	iciency	0	0	0	0	0	750	0	0	By Links	0		0			W. I	15 TH
							Routin	g: WASH									
Final Part Calculation					Code	Total Down Time Description		Hours	Date Part Tir		irst Pa me Day			Record	tor	No	otes
Total Counted Pcs (from packing)				1	Maintenance		0										
Total Scrapped			0		2	Tooling		0									
3rd Operation Count				0	3	Setup Idl	e	0									
2nd Operation Count 0				4	Other		0										
1st Operation Count				0			-								T	est 4,	/29/15