Part No.		1104-12-5/16			Con	nponent	1104-A-BLNK			control devices, L&C			
Order No.		392646			He	at Lot#				6.0	dev	ices, LLC	
Order Qty		15				from Box	379221			1,000		10	
		建筑的基本设置部 作		OF	PERATIO	N 1	建设设施设置的			THE	RU-PUT/8F	IRS 40	
Mach No.	Date	Emp. Name	Prod Hrs.	То	tal Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
7	12/3/15	8.6	4.5			16			_	1			
Setup Hrs.									1	mbone +	-		
10 MIN									0	SPOC 1			
Cycle Time				-									
10mia.							<u> </u>			- 16	6		
3000									2	2/5	,		
Pcs/Hr										1 5.			
5											A		
ROUTING:		1		<u> </u>	SAND	I BLAST / BRIGI	L HT DIP / REA	AM / MS PA	ACK				
	OPERATION 2										THRU-PUT/8HRS		
Mach No.	nch No. Date Emp. Name Pr		Prod Hrs.	То	tal Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.			:										
									mins 117				
										1111-112			
Cycle Time													
Pcs/Hr						_							
							_	_					
ROUTING:	Salara Malayan			ΟĐ	ERATIO	N 2		A WAR THAT		7110	II DUT/OU	DC I	
							Down	Down time			U-PUT/8H	Scran	
Mach No.	Date	Emp. Name	Prod Hrs.	To	tal Pcs.	Cum. Total	time	code	Notes		Scrap	Code	
Setup Hrs.													
Cycle Time											+		
Pcs/Hr									-				
DOUTING													
ROUTING:	estructions	Down T	ima Cadas					inst Dant I	onost's	Pagasi			
Notes / Instructions		Down Time Codes 1 Maintenance		+	Date Part T. O.C.		First Part In		Rev				
		2 Tooling			Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes		es	
		3 Setup 4 FAIR		10	2/3/15	JOAM	4/25			DA ()	122		
		5 Training		-					B	. 0			
ECOND AD	/ DDODLICT: T	6 Meeting						-					
DECUNDARY	PRODUCTIO	N KECOKD	KECORD			PAGE :	L				Test Fo	orm 10/15/15	