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| Part No. | 901-2-1/4-2 | Component | 901-2-1/4 |  |
| Order No. | 391344 | Heat Lot # | | |
| Order Qty | 3 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
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| Setup Hrs. | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | |
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| ROUTING: | | | | | | | | | | |
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| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
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| Setup Hrs. | | | | | | | | | | |
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| ROUTING: | | | | | | | | | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
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| Setup Hrs. | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | |
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| ROUTING: | | | | | | | | | | |
|----------------------|---|-----------------|---------------------|------------------------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | | Down Time Codes | | First Part Inspection Record | | | | | | |
| | 1 | Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| | 2 | Tooling | | | | | | | | |
| | 3 | Setup | | | | | | | | |
| | 4 | FAIR | | | | | | | | |
| | 5 | Training | | | | | | | | |
| | 6 | Meeting | | | | | | | | |