Part No.		703-12-3/16		Con	Component		703-A-BLNK			CD control devices, LLC			
Order No.		399593		Heat Lot #					1	devices, LLC			
Order Qty		25			W/O # from Box				1				
Old III			建设的建筑	OPERATIO	N 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	2/6/16	P.6.	3	_	30				2		/	1/	
Setup Hrs.									1	1			
10									0000	-1			
Cycle Time							1	1	5				
10 MIN						1	5/	110					
Pcs/Hr						#	1	14	÷				
5							8	5					
ROUTING:													
				OPERATIO	N 2		发表的是包括 的数据数据			THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.			4										
_													
Cycle Time													
									73				
Pcs/Hr													
_													
ROUTING:				OPERATIO									
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-	PUT/8HRS Scrap	Scrap	
						tinc						Code	
Setup Hrs.										\longrightarrow			
										\longrightarrow			
ycle Time									8				
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Pcs/Hr	- 1												
l											-		
ROUTING:					F.								
Notes / Instructions Down Time Codes First Part Inspection Record											AL ST		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup											
1		4 FAIR 5 Training											
		6 Meeting		1									