


Part No.	CY90001	Component	A02002-0024	No Parts 9/13  control devices, LLC
Order No.	399843	Heat Lot #		
Order Qty	400	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC COBRA	3-1-16	BA	2.5	28	28	2	3		0	
	3/2/16	BT	8	78	106				0	
Setup Hrs.	3-2-16	JO	1.5	20	126			Job out	0	
2.0	3-3-16	BA	6.5	55	181				0	
	3/4/16	BT	8	85	266			HV	0	
Cycle Time	3-4-16	Rm	8	65	331				0	
3min	3/5/16	BT	6	62	393				0	
4sec	3/8/16	JT	.75	14	407				0	
Pcs/Hr										
178										

ROUTING:										
OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Cobra	3-2-16	JO	.5	9	9	2.0		Setup and op	0	
	3-2-16	BA	6.5	50	59				0	
Setup Hrs.	3/3/16	JT	5	50	109			Job out	0	
2	3-4-16	BA							0	
	3-5-16	BA	4	41	150			HV	0	
Cycle Time	3/7/16	BT	8	83	233				0	
3m	3/7/16	MC	7	98	331				0	
	3-7-16	BT	4.5	55	392				0	
Pcs/Hr	3/8/16	BT	1	10	402					
17	3-21-16	BT	7	55						

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-1-16	6 pm	Y	✓	A	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								