

Part No.	11-4-29	Component	11-4-J-BLNK	control devices, LLC 16
Order No.	392885	Heat Lot #		
Order Qty	5	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	12/10/15	P.G.	1		0					
	12/16/15	DG	4		8					
Setup Hrs.										
10 min								50B OUT		
Cycle Time										
30 min								10 PARTS @ MACHINE		
Pcs/Hr								12-15-15		
2										

ROUTING: S BLAST

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-10-15	2pm	YES	✓	B	DIH	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								