

Part No.	2410114-M	ADDED W/O #	CYCLE TIMES	Thru-Prod Hrs	4300	Wgt/Pc.	0.2271	Mach No.	14
Order No.	400658	Standard	6.0	Planned Pcs/Hr	540	Wgt/Bar	40.87	Setup Allowed Hrs.	3.2
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	AD2031-71035	Pcs./Bar	180

- DOWN TIME CODES
- Maintenance
 - Tooling
 - Setup
 - FAIR
 - Training
 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
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CUMULATIVE TOTAL FROM PREV. PAGE

TOTAL SCRAP PCS. FROM PREV. PAGE

3/4	1	250	47,315			7	1	Moved to L-1	53	
3/14	5	1830	49,145			3	1	Moved from L-3	20	
3/15	8	3100	52,305			0	0		0	
3/15	8	3240	55,545			0	0	ok to run	0	
3/15/16	3.5	1400	56,945	0602354F	DE-4:5	0	0	issues with collet #4	0	
3/16	8	2780	59,725			0	0	worked on inverter	0	
3-16	2.5	950	60,675			-	-	Moved to L-2	-	
3/17	7.5	2660	63,335			6	6		0	
3/18	7.5	2850	66,185			1	1	WORKED ON INVERTER	0	
3/18	8	3040	69,425			-	-		0	
3/19	7	2540	71,965			0	0		0	
3-19	6	2150	74,115			0	0		0	
3-19	6	1920	76,035	0602349F					0	
3/21	8	2560	78,595			0	0		0	
3/21	4	1650	80,245			0	0	JOB OUT	0	

TOTAL PCS. PRODUCED			TOTAL SCRAP PCS.		
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Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

PAGE

PRODUCTION RECORD

409,145
3,294.10
3.294.10

Part No.	CY10114-M	ADDED TWO #	CYCLE TIMES	Thru-Put8Hrs	4320	Wgt/Pc.	0.2271	Mach No.	L4	
Order No.	400658	Standard	6.0	Planned Pcs/Hr	540	Wgt/Bar	40.87	Setup Allowed Hrs.	32	
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	A02031-71085	Pcs./Bar	180	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
3/1	MB	8	8	8		3	3	Worked on Fan unit - L-3	8	11
3/2	MB	1	1	1		8	3	stack parts etc - cleared up	5	11
3/3	MB	8	8	8		8	4	around L-4 - 5 hours oke	45	11
3/4	MB	8	8	8		8	1	on one (L-4) set up.		
3/5	MB	8	8	8		8	0			
3/6	MB	8	8	8		8	0			
3/7	MB	8	8	8		8	0			
3/8	MB	8	8	8		8	0			
3/9	MB	8	8	8		8	0			
3/10	MB	8	8	8		8	0			
3/11	MB	8	8	8		8	0			
3/12	MB	8	8	8		8	0			
3/13	MB	8	8	8		8	0			
3/14	MB	8	8	8		8	0			
3/15	MB	8	8	8		8	0			
3/16	MB	8	8	8		8	0			
3/17	MB	8	8	8		8	0			
3/18	MB	8	8	8		8	0			
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3/100	MB	8	8	8		8	0			