


2:06

Part No.	5-3-9	Component	5-3-D-BLNK		
Order No.	400867	Heat Lot #			
Order Qty	310	W/O # from Box	381443		

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	2-17-16	CS	7		81				2	4
	2-17-16	DC	8	140	221				3	22
Setup Hrs.	2-18-16	CS	8	77	298					
	2-18-16	DC	10	99	397					
6 MIN	2-19-16	CS	4.5	55	452					
Cycle Time										
4 MIN										
Pcs/Hr										
8										

Jo Bogg
 \$4.99
 2-29-16
 2:55 5

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes		
		2-17-16	5:30p	Y	✓	B	JC			