Part No.		2803-12-1/4-0		Component		2803-A-BLNK			control devices, LLC				
Order No.		396007		Heat Lot #					devices, LLC				
Order Qty		5		W/O # from Box					1				
TO THE REAL PROPERTY.		建设有的对于多数的		OPERATION 1					THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
HAAS VERT MILL	1-7	MS SM	3	1	1								
Setup Hrs.	1-/	3 11			2								
1													
/	_		_	_							_		
Cycle Time													
24										11/)		
								1	1	3/10			
Pcs/Hr									1,	C	7		
									100	/	0		
POUTING													
ROUTING:	f you think the fire			OPERATION 2				unice sinua	THRU-PUT/8HRS				
Mach No.	Data	Cara Nama	Prod Hrs.	Total Pcs.		Down	Down time		Notes	Time		Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code	
Cotum IIIma													
Setup Hrs.													
		_											
Cuala Tima													
Cycle Time													
Pcs/Hr													
r cs/111													
1													
ROUTING:				A			l						
NATIONAL PROPERTY.	CHANGE MACH	A CHARLES	A PER CONT	OPERATIO	N 3					THRU-	PUT/8HRS		
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time time		Notes			Scrap	Scrap Code	
Setup Hrs.													
Cycle Time												-	
Cycle Time						9							
ŀ													
Pcs/Hr								ý-					
. 55/111													
ŀ													
ROUTING:													
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		THE RESIDENCE THE PROPERTY OF	Maintenance		Time Of Day	Approved	Mtrl	Rev	The second secon		Notes		
ΞΨ ₂		2 Tooling		Submitted		Yes / No	Check	Letter	AND DESIGNATION OF THE PARTY.	100	Total Street		
		3 Setup 4 FAIR		1-7-16	8:45 AM	YES	0	B	B DH (2,5)				
		5 Training				*	-	U					
SECONDARY PRODUCTIO		6 Meeting N RFCORD			PAGE 1						Test Form	10/15/15	