Part No.		702-8-3/16		Component		702-A-BLNK				617	contr device	ol
Order No.		393842		Heat Lot #					_		gevice	98, LLC
Order Qty		5		W/O # from Box OPERATION 1		388134				TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU	Scrap	Scrap Code
7	12/18/15	DG P.G.	4	47	38	547	3				/	11
Setup Hrs.	12/14/15	P.6.	3	19	104			7.	1			
5m								J	000	ct	- 2	
Cycle Time										010	160	
6m								,	746	MA	000	
Pcs/Hr									3	7		
			4;									
ROUTING:						8						<u> </u>
			OPERATION 2		Down Down time		THE WAR	THRU		PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.				_								
0 1 7												
Cycle Time									_			
							_					
Pcs/Hr												
											_	
ROUTING:				ODERATIO	N 2					TUDU	DUT (OUDG)	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	144 p. 45 J	Notes	THRU-	PUT/8HRS Scrap	Scrap Code
						cirric						Couc
Setup Hrs.		_										
Cycle Time												
cycle filme					_							
Pcs/Hr								7				
DOLLET :-												
Notes / Ir	nstructions	Down T	ime Codes			F	irst Bart I-	cneetle-	Possed			-
						Approved	irst Part In: Mtrl	spection Rev				- dim
		2 Tooling		Date Part Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Inspector Notes		
1		3 Setup 4 FAIR						A				
		5 Training 6 Meeting										
SECONDARY	PRODUCTION				PAGE 1						Test Form	10/15/15