Control Devices LLC
Work Order Production Record

Part No.	P25031
Order No.	340606
Order Qty	400

DAVENPORT / B&S BAR FEED

Machine No.	2N565
Rev Letter	A
Planned Pcs/Hr	

Material Heat Lot No.: P2503410

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

ADDED W/O # — QTY CHANGE INLS/DATE

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Mach Down Time CODE	Scrap Pcs.	Notes
						Beginning Balance									
07/15	NK	506	2			221		0	0	0					
07/16	RK	566	1			178		0	0	0		R.Holl	0		

Standard / **Actual** / **Verified**

Wgt/Bar	
Wgt/Pc	
Component	
Bars per Load	
Pcs/Bar	
Total Bars	
Remaining Loads	
Total Loads	
Scrap Pcs.	

Special Notes / Instructions

Final Part and Material Calculation

Total Planned Pcs	0
Efficiency	0.0
Total Counted Pcs	0
Total Scrap Pcs	0
Estimated Short Parts	0
Difference in Parts	0
Machine Count (PCS)	0
Material Difference LBS.	0

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes

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