

Part No.	SE5001
Order No.	378857
Order Qty	1000 PLLS

Rev Letter	J
Component	SE5001-10

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 473						0	0	STD CYCLE TIME								0	#DIV/0!
7/29/15 ST	1			5		0	0	0	0				3				
7/30/15 NR	5			850		0	0	0	0				1				
7/31/15 NR	9.00			270		0	0	0	0				0				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

4 HOLE

Routing:																	
Machine # 472						0	0	STD CYCLE TIME								0	#DIV/0!
7/31/15 ST				3		0	0	0	0				2				
7/31/15 NR	4.30			600		0	0	0	0				3				
7-31-15 RH	1.5			211		0	0	0	0				11				
8-1-15 RH	2.5			292		0	0	0	0				11				
8-4-15 RH	1.5			106		0	0	0	0				0				
8-10-15 RH	7.0	0		374		0	0	0	0		0	0	0				
8-10-15 JW	5.5			251		0	0	0	0				0				
8-11-15 RH	8.0			400		0	0	0	0				3				
8-11-15 JW	2.5			276		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

2 Hole

Routing:																	
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Final Part Calculation				First Part Inspection Record				
Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
1	Maintenance	0	7-29-15	2:30P	YES	MT		
2	Tooling	0	7-31-15	6:30	YES	SR		
3	Setup Idle	0						
4	Other	0						
Total Counted Pcs	(from packing)							
Total Scrapped	0							
Operation Count	0							
Operation Count	0							