


Part No.	11-3-28	Component	11-3-B-BLNK	
Order No.	392040	Heat Lot #		
Order Qty	1	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS	116	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	12/1/15	DG	2.5		2					
	12/1/15	DG	4	6	8					
Setup Hrs.								50B		
12 min.								OUT		
Cycle Time										
35 min.										
Pcs/Hr								12-4-15		
2								55.		

ROUTING: *sanblast*

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-1-15	10M	YES	<input checked="" type="checkbox"/>	A	DA	