Part No.		5-4-9		Component		5-4-D-BLNK		8		CD contro	ol ol
Order No.		396322		Heat Lot #			40 to 10 lives			device	o, LLC
Ord	er Qty	4	00		from Box						
香草的种				OPERATIO		Down	Down time			THRU-PUT/8HRS	88 Scrap
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
7	1-7-16	CS DG	. hr	07	15	<u> </u>				L L	U
Setup Hrs.	1.8-16	es	8	98	200						
8 min	1-8-16	DG	8	79	279					/	22
Cycle Time	1/9/16	P.6.	6	50	329						
	1-11/16	10/-	3,5	30	434			T	2/2		
5MIN	11/14	DO-	0,0	50	607	1	1)	0	UT		
Pcs/Hr					/	HOH	1/				
11	,					DV.	NO.				
***************************************						11	114	3		(2)	
ROUTING:				OPERATIO	N 2		1.20			THRU-PUT/8HRS	
Danah Na	D-1-	l n	Donal Has			Down	Down time	The state of the s			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
C-1											+ +
Setup Hrs.				127							
Cycle Time											
cycle Time											
Pcs/Hr											
			_								
ROUTING:				ODERATIO	Na			Verille		TUDU DUT/01100	
	Date of the second seco		OPERATION 3		Down Down time				THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
							, Ki		8		
-											
Setup Hrs.											
Cycle Time										-	
cycle rille						,		7			
Pcs/Hr											
									1		
ROUTING:											
Notes / I	nstructions	-	ime Codes				irst Part In		Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup		1-8-16	4:45 PM	4E5	Clieck	B	WRO		
		4 FAIR 5 Training				C CACADA					
		6 Meeting									
SECONDARY	Y PRODUCTIO	N RECORD			PAGE	1				Test Form	10/15/15