


Part No.	KF990002-10	Component	A19101-0032	
Order No.	390206	Heat Lot #	22236964	
Order Qty	220	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H1	11-14-15	JB	0	8	8	3hr	3		0		
	11-16-15	JB	6	235	243				0		
Setup Hrs.	11-17-15	JB	.5	25	268			Jobart JB	0		
3											
Cycle Time											
1m 30s											
Pcs/Hr											
38											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	11/16/15	8:30a	YR	✓	A	DA		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								