


Part No.	705-13-1/4	Component	705-A-BLNK	
Order No.	398955	Heat Lot #		
Order Qty	20	W/O # from Box	388173	

OPERATION 1										THRU-PUT/8HRS	172
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	2-1-16	DG	8		43	6m	3		2	22	
Setup Hrs.											
6m											
Cycle Time											
5m											
Pcs/Hr											
9											

Job out
 \$2.28
 2-8-16
 55' 2

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-1-16	5:00 PM	YES	✓	B	WRB	