Control Devices LLC / Work Order Production Record Part No. Heat Lot # **Rev Letter** or Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified 1st Operation Special Notes / Instructions 2nd Operation 3rd Operation Total Pcs % Oper. Efficiency Planned Hours Balance Due Pcs Pcs/Day Actual Pcs/Day S/U hrs Setup % Prod. Hours Setup Hours Date Down Time Pcs/Hr Actual S/U Scrap Pcs. Cum. Total Code Machine # STD CYCLE TIME #DIV/0! **Total Efficiency** ò #DIV/0! 0, Routing: Machine # STD CYCLE TIME #DIV/0! **Total Efficiency** • 0 Ô Ó 0 -0. #DIV/0! 0. Routing: Machine # STD CYCLE TIME #DIV/0! Total Efficiency #DIV/0! *i*:0 Routing: First Part Inspection Record **Total Down Time** Date Part Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance Total Scrapped Tooling **3rd Operation Count** Setup Idle 2nd Operation Count Other

1st Operation Count