


6130

Part No.	701-6-1/4	Component	701-A-BLNK	
Order No.	404449	Heat Lot #		
Order Qty	10	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS 144

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	3-17-16	CS	3		21				1	11
Setup Hrs.										
10 MIN										
Cycle Time										
3 MIN										
Pcs/Hr										
18										

JOB - out

40.64
 3-17-16
 3-18-16

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes