


Part No.	1304-A-BLNK	Component	A02071-0128							
Order No.	391898	Heat Lot #								
Order Qty	1	W/O # from Box								

OPERATION 1										THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	12-5-15	HVD	3	25					0		
	12-7-15	JB	3	25	50				0		
Setup Hrs.											
2											
Cycle Time											
4 MIN 40 SEC											
Pcs/Hr											
11											

ROUTING: *Need TOP Hole*

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								