


Part No.	9-3-18	Component	9-3-C-BLNK	
Order No.	395774	Heat Lot #		
Order Qty	170	W/O # from Box	N/A	

OPERATION 1										THRU-PUT/8HRS	48
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
34	1-5-16	CS	8		32			Jobcut			
	1-5-16	DG	8	32	69						
Setup Hrs.											
7 MIN	1-6-16	CS	8	27	96						
	1-6-16	DG	8	30	126						
Cycle Time											
8 MIN											
Pcs/Hr											
6											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes/ No	Mtrl Check	Rev Letter	Inspector	Notes	
		1/5/12	6pm	Y	✓	A	JC		