4															
1				C	ontrol I	Devices I	LLC / Work	Order Pro	oduction	Record				" T	
Part No.		P5050B21			Rev Letter			00	C 200			ŀ	leat Lot or	#	
Order No.		3<7247			Component			P50	25050B21-10			В	Box W/O #'s		
Order (2	2	1500	.0			9		*	N.	1000	ınd on L		
	2 2 1	To the second	90		(V							Sta	ndard Cy	cle Time & Setu	p Time Vertified
QTY CHA	NGE INLS/D	ATE	Specia	l Notes / Insti	ructions	tions				(4)			1st Operation		
Special Notes / Instructions												21	nd Operat	ion	
													3rd Operation		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	S/U Setup %
Machine #	470	77				0	0	STD CYCL			M N		1		0 #DIV/0!
12/30/14	RH	570	3,30	280		0	0	0	0			+-	9		
2/30/14	2#	570	4,30	420		0	0	0	0			+	6		
2/34/14	24	570	8	800		0	0	0	0				7		
24/00/195	711	620	3,30	3/3	-	0	0	0	0				1	100	
61/02/15	2#	570	0,00	0/0		0	0	0	0						
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19/30/14	24	570	2,30	280		0	0	0	0				P		
1/2/18	-	6.5	1	765		0	0	0	0					ļ	
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								Routing:	_		F1	+ Dan	t Inchas	tion Pecard	
						Code Total Down Time Description				Date Part Time Submitted of Day		t Part Inspection		4	
Final Part Calculation					Code							4 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			Notes
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			(fro	m packing)	1	Maintenance		0		12-30-H 5An			445	014	NPT X
Total Scrapped				0	-	2 Tooling		0	12/30	12/30/4 910		1	457	Dim	100
3rd Operation Count 0			0	3	Setup I	Idle	0	-			-				
2nd Operation Count 0				4	Other		0								
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