Part No. Order No.		SF5002 387589		Component Heat Lot #		SF5002-10			control devices, LLC				
										6114	devices, LLQ		
Ord	er Qty	9	05	W/O #	from Box								
Carsali Still				OPERATIO						THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
4WAY MS4 473	11-3-15	JT	6.1/2	90\$	900			70	Bous	1	3	11	
Setup Hrs.	11 3 13		61/2	10.	104			00	bou			00	
05								1 1)				
Cycle Time									99		_		
2892	***								13.0	015)		
Pcs/Hr				, , , , , , , , , , , , , , , , , , ,						5			
76										et is	5	-	
ROUTING:													
的自由的 1999 1999 的复数的现在分词				OPERATIO	N 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
472	11.2-15	JU	2.75	624	627								
Setup Hrs.	M-3-15	SM	1	279	906			づ0	6 04	†		2	
0													
Cycle Time													
1100	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,												
Pcs/Hr													
262													
									A.				
ROUTING:													
A Vinder				OPERATIO	N 3	Down	Down time	[PUT/8HRS	Scrap	
Mach No.	Mach No. Date		Emp. Name Prod Hrs.		Cum. Total	time	code	Notes			i Scran i	Code	
Setup Hrs.													
			R.										
Cycle Time						_							
Pcs/Hr													
r cs/ iii				2							8		
ROUTING:						_							
and the same of th	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes		
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter		1.1	Garage Contract	_	
		4 FAIR		112-15	9:45	45		F	DH .				
		5 Training		142-15	9:45	455			VII	cit,	X (rong sp)	-	
SECONDARY	/ PRODUCTIO	6 Meeting N RECORD			PAGE	1					Test Form	10/15/15	