


Part No.	IM10010	Component	IM10010-10	
Order No.	397758	Heat Lot #		
Order Qty	4000	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KNGSBURY 0470	1-26-16	JN	2	98	98	2	38	waiting for QC	28	11
	1-27-16	JN/JT	.5	3	12	.5	6		2	11
Setup Hrs.	1-27-16	JN	7	268	289				3	
	1-27-16	NI	7/45	314	603				1	
	1-28-16	NK	10	520	1123				0	
Cycle Time	1-28-16	MH	5.5	322	1445				2	
	1-29-16	NI	7.40	281	1726					
	1-29-16	T.W.J.	7.5	340	2066					
Pcs/Hr	1-29-16	MH	3.5	187	2253					
	2-1-16	NT	6	338	2591					
	2-1-16	MH	5.5	323	2914				2	

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KNGSBURY 0470	2-2-16	NI	2.6	108						
Setup Hrs.										
Cycle Time										
Pcs/Hr										

JOB OUT

\$17.44
2-16-16
55 18

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-27-16	6:40	Y	✓	A	DA	2ND SUB