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|-----------|-----------|----------------|-----------|--|
| Part No. | SB5050-10 | Component | SB5050-20 |  |
| Order No. | 394407 | Heat Lot # | | |
| Order Qty | 250 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| HARDING LATHE0467 | 12/21/15 | JT | .4 | 6 | | | | | 3 | 11 |
| | 12-22-15 | E.B. | 1.2 | 150 | 153 | | | | | |
| Setup Hrs. | 12-22-15 | E.B. | 1.1 | 74 | 227 | | | | | |
| .2 | 12/21/15 | JT | 1.3 | 289 | 295 | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | First Part Inspection Record | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------------|--|
| Notes / Instructions | Down Time Codes | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| 1 Maintenance | | 12-21-15 | 12:30 pm | yes | | D | DH | Adsmi MADIT | |
| 2 Tooling | | | | | | | | | |
| 3 Setup | | | | | | | | | |
| 4 FAIR | | | | | | | | | |
| 5 Training | | | | | | | | | |
| 6 Meeting | | | | | | | | | |