


|           |              |                |            |  |
|-----------|--------------|----------------|------------|--|
| Part No.  | KF990002-4-5 | Component      | KF90002-10 |  |
| Order No. | 390323       | Heat Lot #     |            |  |
| Order Qty | 220          | W/O # from Box |            |  |

Job # 004

| OPERATION 1    |       |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|----------------|-------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.       | Date  | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
| HAAS VERT MILL | 11-20 | MS        | 3.5       | 130        | 130        | 1.5       | 2              |               | 4     | 11         |
| Setup Hrs.     | 11-21 | MS        | 1.75      | 23         | 225        |           |                |               |       |            |
| 2              |       |           |           |            |            |           |                |               |       |            |
| Cycle Time     |       |           |           |            |            |           |                |               |       |            |
| 4 MIN          |       |           |           |            |            |           |                |               |       |            |
| 4 PCS          |       |           |           |            |            |           |                |               |       |            |
| Pcs/Hr         |       |           |           |            |            |           |                |               |       |            |
| 54             |       |           |           |            |            |           |                |               |       |            |

26

\$2.14

12-2-15

12-55

4

ROUTING: Packing

| OPERATION 2 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

ROUTING:

| OPERATION 3 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record |             |                   |            |            |           |       |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
|                      |                 | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 1 Maintenance        |                 | 11-20-15                     | 12pm        | YES               | ✓          | A          | DT        |       |
| 2 Tooling            |                 |                              |             |                   |            |            |           |       |
| 3 Setup              |                 |                              |             |                   |            |            |           |       |
| 4 FAIR               |                 |                              |             |                   |            |            |           |       |
| 5 Training           |                 |                              |             |                   |            |            |           |       |
| 6 Meeting            |                 |                              |             |                   |            |            |           |       |