


Part No.	42412	Component	42412-10	 control devices, LLC
Order No.	392920	Heat Lot #		
Order Qty	7000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
BRIDGE PORT	2-15-16	Rm		44	44						
	2-16-16	SM	2.5	140	184						
Setup Hrs.	2-16-16	Rm	8.0	200	384			ran 2 machines			
2.0	2-17-16	NJ	8	419	803			ran 2 machines			
	2-17-16	SM	4.5	216	1019						
Cycle Time	2-17-16	Rm	3.5	124	1143			pulled off for setup			
3.0	2-18-16	SM	2.5	177	1320						
Pcs/Hr											
54.14											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-15-16	7:50 PM	YES	✓	6	WRO		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									