Part N	0	t	10	10001	1	Roy	lottor	E				F	leat Lo	t#		
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QTY CHAI	NGE INLS/D	DATE			1							Sta	ndard C	ycle Time	& Setup	Time Ver
			Specia	al Notes / Ir	struction	ıs						19	st Operat	tion		
												2r	d Opera	tion		
						Tr	T	u .			7	3r	d Opera	tion		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	s/n
Machine #					24/11	0	0.,	STD CY	CLE TIME			181	die me	KB18		0 #D
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Total Counted Pcs			(from packing)		1	Maintena	nce	0	6-22-11	22		4	E)	P	+	
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ord Operation	Brd Operation Count			0	3	Setup Idle		0								