Part No.	S4-4-2-14
Order No.	396659
Order Qty	300

control devices, LLC

Distinguishing Traceablity Numbers	
Flare Nuts	Six digit no. located on the box label under box quantity.
Brazing Rings	Located on the box label, directly above the word "heat."
Copper Tubing	Located on the spool label, starting with the letter "M."
Flare Tubes	Use their work order number and date on the box label.
Snap Rings	Located on the bag followed by "Lot Number."
Caps/Plugs	Do not require traceability.

Component(s)	Heat Lot/Traceability No(s)
SF4-4-2	?
CUTU-3-1/2	
CUTU-14-1/4	
BRZ01	
BRZ05	
CP13	

Mach. No.		Setup Hrs.		Cycle Time		Pcs./Hr		Thru-put/8hrs	

Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
1.29.16	J.C	6	~~129~~ 300	~~129~~ 300			some parts had to be reran 2 or more times	1	
2.1.16	J.C	8	250	250	30-45min	1/3	had to rerun more than 50-60 part 2 or more times	0	
2.2.16	J.C.	4½	125	125	35-45min	1/3	reran multiple parts more than twice	1	
								2	

372 pcs
RECOUNT ON 2/9/16
JB

$2.73
2-9-16
SS

ROUTING:

Special Notes / Instructions	Down Time Codes
	1 Maintenance
	2 Tooling
	3 Setup
	4 FAIR
	5 Training
	6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1-29-16	3:30p	Y	✓	A	JC	
2-2-16	6:20p	Y	✓		JC	

BRAZING PRODUCTION RECORD

Test Form 11/4/15