

Control Devices LLC / Work Order Production Record

Part No. SLV1001
 Order No.
 Order Qty 500 PLUS

Rev Letter E
 Component SLV1001-10

Heat Lot #
 or
 Box W/O #'s
 Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # B18																	
5/18/15	NK	3		503		0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0				1				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # B17							0	STD CYCLE TIME								0	#DIV/0!
5/19/15	NK	7		500		0	0	0	0				3				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation				First Production Record					
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Inspector	Notes	
Total Counted Pcs	(from packing)	1	Maintenance	0	5/8/15	730 PM	OK		
Total Scrapped	0	2	Tooling	0	5/8/15	920 PM	OK		
3rd Operation Count	0	3	Setup Idle	0	5/19/15	12:15pm	YDS	DH	
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15