

Control Devices LLC / Work Order Production Record			
Part No.	CWP2508	Rev Letter	A
Order No.	375280	Component	FROM CMC
Order Qty	256		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

WP2508

375280

FROM CHIC

256

or

Box W/O #'s
Found on Label

Special Notes / Instructions

ON B+S

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation


Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME							0	#DIV/0!	
7-10-15	MM	2.5	2.5	271		0	0	0	0			17	15				
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Job out
MR

Machine # B17						0	STD CYCLE TIME					0	#DIV/0!
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Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0	0		

Machine #						0	STD CYCLE TIME						0	#DIV/0!
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Total Efficiency	0	0	0	0	0	0	0	#DIV/0!	0		0			

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	7-10-15	10:15	YES	SL	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					