Part No.		7-3-4			Con	nponent	A02071-0028			control devices, LLC			
Order No.		396538		1	He	at Lot#	192345.5,1			1	60 4	d evice	es, LLC
Order Qty		100			W/0 #	from Box							
				C	OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		7	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
C1	1-11-16	JB	21/4	H	106	106			Job Out				
Setup Hrs.							12121		1	tup			
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Cycle Time													
lm 13									,	10	14		
Pcs/Hr										M	6		
45										1 2)"	X	
ROUTING:													
A STATE OF	TOTAL TO CHEET AND ELECTRICAL PROPERTY OF A LABOR.					N 2		W CRES	THRU			-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	7	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Setup Hrs.		, , , , , , , , , , , , , , , , , , ,			(1)		1						
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Pcs/Hr													
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The state of the			The state of	0	PERATIO	N 3		N. A. DAN	STEWAR		THRU-	PUT/8HRS	Heistman
Mach No.	Date	Emp. Name	Prod Hrs.	Ţ	otal Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
			1										
Setup Hrs.													
·												ı	5
ycle Time													
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Pcs/Hr													
25,111				_									
ŀ				_									
ROUTING:													
	nstructions	Down T	ime Codes	T			F	irst Part In:	spection	Record			
		1 Maintenance 2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector	Notes		
		3 Setup		-	1-11-16	9.152	UK S	CHECK	Letter	A)			
		4 FAIR 5 Training			1	1.17	42	-	A	01)			
		6 Meeting		İ									
FCONDARY PRODUCTIO						DACE	1						