					Cont	rol Devices	LLC / W	ork Ordei	Producti	on Record		**					
Part No. RP/20					Rev Letter						1	Heat Lo	t#				
Order No. 3/4822			Component RP/				P/201	9	1		or		- 111111111				
Order Qty							120		J		ox W/C and on				TV ₁₁		
OTY CHA	ANGE INLS/	DATE	1000		-	n 51 s									-		
	,		Specia	al Notes /	Instruction	ons			7				st Opera		& Set	up Tim	e Vertified
92				,	12							-	nd Opera				
												-	rd Opera			-	T-11 11
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CY	CLE TIME						100	0	#DIV/0
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348		8		400		0	0.0	0	0				6				
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Final Part Calculation					Code	Total Down Time Description		Hours		Date Part Time Submitted of Day		Appr	t Inspection Reco Approved Yes / No			No	otes
otal Counted Pcs (from pac			acking)	1	Maintena	nce	0										
otal Scrapped			0		2	Tooling		0									4.
rd Operation Count			0		3	Setup Idle		0							+	No.	
nd Operation Count			0		4	Other		0							+		
st Operation Count			0		-		l	-							L_		*