		Machine Count (PCS)	Efficiency	Total Planned Pcs	Ef																			2 2 7	D-7-17	7 3 11				2	1-5		Date	Order Qty	Order No.	:	Part No.	Work C	Con
		nt (PCS)		Pcs	Efficiency																			The Col	DE CEL	7				7.	OK,		Emp. Name	2	550	1	R13/0-	Work Order Production Record	Control Devices
																								101101	2.7701	7 7941				11	27960	Beginnir	Clock #	0	CHO	111	10-17	oductic	evice
Material	Difference	Estimate	Total Scrap Pcs	Total Co	Final	0																		1.0		3				02		Beginning Balance	Prod. Hours					on Reco	S LLC
Differenc	Difference in Parts	Estimated Short Parts	rap Pcs	Total Counted Pcs	Part and N	0												50							1	\ \>				SHE	2.	ce	Setup Hours		OTY CHANG	ADDEL		ă	. '
Material Difference LBS.	S	<sup>3</sup> arts		(Å	Material C	0																		(	17	Š							Total Loads		OTY CHANGE INLS/DATE	ADDED W/O #			
			-	S. Carrier	Final Part and Material Calculation	0.0																ST.								74			Pieces Today	Actual	Standard	2	Planned Pcs/Hr	Rev Letter	Machine No.
ירט	4	ω	2		Code	0														1													Planned			CYCLE TIMES	Pcs/Hr	er	No.
Alternate - Tooling/ Units/ S/U	Other	Setup Idle	Tooling	Maintenance	Desci	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	5 0	0 0	0 0	0	0	0	0	0	Cum. Total			s		6	horep
		dle		nance	Time on ription	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	5 0	0 0	0	0	0	0	0	Balance Due Pcs		Verified		- 0.3	P.1666	
0	0	0	0	0	Hours		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0			0 0	0	0	0	0		Plan Pcs/Day	Com	Wgtrc	: i	Bars per Load	Wgt/Bar	DAV
		5-1-16	Submitted	Date Part				,																									Actual y Pcs/Day	Component			-		DAVENPORT /
		1 May	ted Day	=											T.	6																	% Mach. Efficiency	1/4 8	PCS/Bar	5	Remaining Loads	Total Bars	/ B&S BA
	7.30	1 428	L	Of Approved						-									63														Material Heat Lot No.	0				3	B&S BAR FEED
		\$	1		First Part	0																			2								Mach Down Time					Total Loads	
		1	neck	Material	Inspecti																												CODE			0		<u>"                                    </u>	l 
		75		Inspector	First Part Inspection Record	0																			0	1				-			Scrap Pcs.			Special Note		Setup	Setup
	(4)	cb msp		Notes		Page 1																	2		0/01	1500	0						Notes			pecial Notes / Instructions	Setup %	Setup Actual Hrs.	Setup Allowed Hrs.