| Part      |        |           |            | STATE OF THE PARTY |                    | No. Science           |                        | First             |              |                       |                     | 2              | RECORD                                | PAGE PRODUCTION RECORD | ×        |
|--|--------|-----------|------------|--|--------------------|-----------------------|------------------------|-------------------|--------------|-----------------------|---------------------|----------------|---------------------------------------|------------------------|----------|
| Part No.   | eteria |           | New WO     | NA A   |                    | 10:0                  | 1-18-16                | Part Insp         | Bars per loa | ds ran during shift x | PCS/Bar x Total loa | rom Loads =    |                                       | Man (man)              |          |
| Part No.   |        | Notes     | - 1        | Rev I  | Approved<br>Yes/No | Time of E             | Date Part<br>Submitted | ection            |              | lotes / Instructions  | Special N           |                |                                       | Can cont               |          |
| Part No.   |        | Ø         | RAP PCS.   | TOTAL SC   |                    |                       | A.                     |                   |              |                       | CS. PRODUCED        | TOTAL PO       |                                       |                        |          |
| Part No.   Cy     7   2   2   2   3   4   2   3   4   2   4   3   4    |        | lin .     |            |  |                    |                       |                        |                   |              |                       |                     |                |                                       |                        |          |
| Pack No.   |        |           |            |  |                    |                       |                        |                   |              |                       |                     |                |                                       |                        |          |
| Part No.   |        |           |            |  |                    |                       |                        |                   |              |                       |                     |                |                                       |                        |          |
| Part No.   |        |           | j          | 50   |                    |                       |                        |                   |              |                       |                     |                |                                       |                        | h        |
| Part No.   |        |           |            |  | 172                |                       |                        |                   |              | 1                     |                     |                |                                       |                        |          |
| Part No.   |        |           | 6          | 20   |                    |                       |                        |                   |              | 1                     |                     |                |                                       |                        |          |
| Part No.   Cy   7   2   2   2   2   2   2   2   2   2  |        |           |            |  |                    |                       |                        |                   | 7            |                       |                     |                |                                       |                        |          |
| Part No.   CY   7   7   2   2   2   2   2   2   2   2  |        |           |            |  |                    |                       |                        |                   |              |                       | 7                   |                | li                                    |                        |          |
| Part No.   CY     7   2   2000   2010   20   |        |           |            |  |                    |                       |                        |                   |              | *                     |                     |                |                                       |                        |          |
| Part No.   Cy   7   2  |        |           |            |  |                    |                       |                        |                   |              |                       | 700                 | ,              |                                       |                        |          |
| Part No.   CY     7   2     2000   1   1   2   2   2   2   2   2   2   2   |        |           |            |  |                    |                       |                        |                   |              |                       | 1                   |                |                                       |                        |          |
| Part No.   C     7   2   |        |           |            |  |                    |                       |                        |                   |              |                       | 1                   |                |                                       | l,                     |          |
| Part No.   CV     7   2     COURT   IMES   Thru-Put/8Hrs   0   Wgt/Pc.   Ø575   2 - Tooling   Thru-Put/8Hrs   0   Wgt/Pc.   Ø575   1 - Maintenance   Mach No.   Ø - Maintenance   C - Total   Order Qty   Ø77   144   Order masent   Actual   2,75   Actual Pcs/Hr   SQZ   Wgt/Bar   3 - Setup Allowed Hrs.   Ø - Maintenance   C - Total   C - Total   Maintenance   C - Total   Maintenanc   |        |           |            |  |                    |                       |                        |                   |              |                       | 5                   |                |                                       |                        |          |
| Part No.   C   |        |           |            |  |                    |                       |                        |                   |              | 717                   |                     | 1              |                                       | 1                      | S. Carol |
| Part No.   CY   7   7   7   7   7   7   7   7   7  |        |           |            |  |                    |                       |                        |                   |              | 12                    | 00/12               | الد            | 707                                   | 11261                  | Cox      |
| Part No.         C Y   / 7   2         Contact mass         Thru-Put/8Hrs         0         Wgt/Pc.         Ø6 75         1 - Maintenance         Mach No.         Ø-75           Order No.         2 9 7 1 44   20 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0  |        |           |            |  |                    | 1.1                   | 1                      | 11                |              | 00                    | 6360                | 9              | 77                                    | 7-2316                 | 16       |
| Part No.         CV   7   2         Account   Mach No.         Thru-Put/8Hrs         0         Wgt/Pc.         Q675         1 - Maintenance   2 - Tooling   3 - Setup   3 - Setup   3 - Setup   4 - FAIR   4 - FAIR   4 - FAIR   5 - Training   5 - Training   5 - Training   5 - Training   6 - Meeting   5 - Training   6 - Meeting   5 - Training   5 - Training   6 - Meeting   5 - Training   5 - Training   6 - Meeting   5 - Training   5 - Training   6 - Meeting   5 - Training   6 - Meeting   5 - Training   6 - Meeting   5 - Training   5 - Training   6 - Meeting   5 - Training   6 - Meeting   6 - Meeting   5 - Training   6 - Meeting   7 -  |        |           |            |  |                    | 26                    | ,                      | . I               |              | NO.                   | 0 27                | 1              | NA                                    | 122-16                 | 4-       |
| Part No. CY//7/2  Standard Z.7/  Part No. CY//7/2  Standard Z.7/  Part No. Down  Part No. CY//7/2  Part No. Cy//7/3  Part No. Down  Part No. Cy//7/3  Part No. Down  Part No. Cy//7/3  Part No. Cy//7/3  Part No. Down  Notes  Part No. Down  Notes  Part No. Down  Part No. Cy//7/3  Part No. Down  Notes  Part No. Down  Notes  Part No. Down  Notes  Part No. Down  Part No. Cy//7/3  Part No. Down  Notes  Part No. Down  Notes  Part No. Down  Part No. Down  Notes  Notes  Part No. Down  Notes  Notes  Part No. Down  Notes  Part No. Down  Notes  Notes  Part No. Down  Notes  No |        |           |            |  |                    |                       | ,                      | , (               |              | ののこの                  | つたかし                | 70             | S S S S S S S S S S S S S S S S S S S | 121-16                 | 10       |
| Part No. CY/1712  ADDEDWING INC. CY/1712  ADDEDWING INC. CY/1712  ADDEDWING INC. CY/1712  ACTUAL PCS/Hr S 78  Planned Pcs/Hr S 98  Wgt/Pc, O675  1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR  Order Oty CAPHOLOGO  Prod. Total Pcs Cum. Total Material Heat Lot No. Down Time Codes  CUMULATIVE TOTAL FROM PREV. PAGE  COM  TOTAL SCRAP PCS. FROM PREV. PAGE  1 - 8-16  Mach No. Down Time Codes  Code Cumulative Total Scrap Pcs. FROM PREV. PAGE  1 - 8-16  Code Cumulative Total Scrap Pcs. FROM PREV. PAGE  |        |           |            |  |                    |                       |                        | 11                | +            | 50                    | 0000                | 00             | 4                                     | 170-                   | ₽,       |
| CY  7 2   ADDEDWINGS   COLLETIMES   Thru-Put/8Hrs   0   Wgt/Pc,   0675   1 - Maintenance   2 - Tooling   3 - Setup   3 - Setup   3 - Setup   4 - FAIR   4 - FAIR   4 - FAIR   5 - Training   6 - Meeting   6 - Meeting   5 - Training   5 - Training   5 - Training   6 - Meeting   5 - Training   5 - Training   5 - Training   6 - Meeting   6 - Meeting   5 - Training   5 - Training   6 - Meeting   6 - Meeting   5 - Training   6 - Meeting   6 - Meeting   5 - Training   6 - Meeting   6 - Meeting   5 - Training   6 - Meeting   7   |        |           |            | ed.  | 2                  |                       | 1,5                    |                   |              | 0000                  | 1 5 .               | 0 1            | 0                                     | -                      | ر        |
| CY     7   2   2   2   2   2   2   2   2   |        |           |            |  |                    | W                     | 57                     | 85538             | 19           | 0                     | 10                  | 700            | 77                                    | -                      |          |
| CY   1/7   2     Cy   1/7   2   Cy   1   |        | _         | GE         | VP PCS. FROM PREV. PA  | TOTAL SCRA         |                       |                        | 7                 | 10           |                       | REV. PAGE           | L FROM P.      | ATIVE TOTA                            | CUMUL                  |          |
| CY//7/2 ADDEDWOOR STANDARD STA | crap   |           |            | Notes  |                    | .Down<br>Time<br>Code |                        | rial Heat Lot No. | Mater        | Cum. Total            | Total Pcs           | Prod.<br>Hours | Name                                  | Date                   |          |
| CY/1/7/2 ADDEDWOFF CYCLE TIMES  Thru-Put/8Hrs 0 Wgt/Pc; 0875  1 - Maintenance 2 - Tooling 3 - Setup Allowed Hrs. / 4   | 1/2    |           | 7          |  |                    | nent                  | Compo                  | al Pcs/Hr         |              | 27                    |                     | 1,680          | O has                                 | 100                    |          |
| CY//7/2 ADDEDWOOF CYCLETIMES Thru-Put/8Hrs 0 Wgt/Pc. 0675  Thru-Put/8Hrs 0 Wgt/Pc. 2575  Thru-Put/8Hrs 0 Wgt/Pc. 2575  Thru-Put/8Hrs 0 Wgt/Pc. 2575  | 6      | owed Hrs. | Setup Allo |  |                    | Bar                   | Wgt/E                  | 8                 | Plann        | N                     | -                   | 144            | 397                                   |                        |          |
|  |        | Mach No.  |            |  | 575                | 0                     | Wgt/I                  |                   | Thru         | CYCLE TIMES           | ADDED W/O#          | 712            | CVIII                                 | Part No.               | 7.       |
|  |        |           |            | DOWN TIME CODES  |                    |                       |                        | 17184             |              |                       |                     |                |                                       |                        |          |