Part No.		G50-15SS		Component Heat Lot #		G50-15SS-BLNK			1 22	gra v	ontr device	ol
Order No.		400221					10			611	devic	es, LLC
Ord	ler Qty	3	35		# from Box				G C) [*]		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	THRU	J-PUT/8HRS Scrap	Scrap
Miyano CNC	3-14-16	50	3,0	12	12	time 5, 0		Pro	ran + Sen	lyp	4	Code K/Y
Setup Hrs.						-			×			
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.										ň		-
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Mark Na	D .	PALZCIN ENGLA	The state of the s	OPERATIO		Down	Down time			THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
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OUTING:	character .											
Notes / Instructions		Down Time Codes 1 Maintenance		200			First Part Inspection					
		MaintenanceToolingSetup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		4 FAIR										
		5 Training 6 Meeting										
						III.				1		