Dout 1	lo 1	-	FT444			David	Letter	-				н	leat Lot	#		
Part No. Order No.		FT111 375274			902.00.00			A		1	10.50	or	-	_	_	
				Component			A02032-0028		28]		x W/O			_	
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QTY CHA	NGE INLS/D	ATE							1					cle Time & Se	etup Time	e Ve
		Specia	al Notes / In	structions							1st Operation 2nd Operation			_		
e e												_	A STREET			_
			_	1 10						. >		31	d Operat		Т	_
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Actual S/U	
Machine #	7					0	50	STD CYC							4	
7/10/15	JB	0	2.5	0	2.5	0	50	0	0		0	0	0			_
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	Final Part Calculation				Code	ode Total Down Time Description		Hours	Date Par Submitte	rt Time		Approved		Inspector	1	No
		Total Counted Pcs (from pac			1	Maintenance		0	7/13/15	15 930PM		YES		JC		
	ted Pcs		Total Scrapped			Tooling		0	Thulis	230		YES		at	WI	
Total Coun	The same and the s	after the second		0	1 2	Looling					THE PERSON NAMED IN		Mark Town	- A-6		
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