Part No. Order No.		E50 394195		Component Heat Lot #		E-BLNK			control			
										CD control devices, LLC		
Ord	ler Qty		1	W/0 #	from Box	1						
SAN TAPAT			THE STREET	OPERATIO	N 1		a lating of the		7 8 7	THRU	I-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Lathe	12-15-15	JB	.1	-	1			Made	1 0 :	FI		
Setup Hrs.									000	/		
Cycle Time							-					
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Pcs/Hr								1)	0)		
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DOUTING			_								10	
ROUTING:	CHIPS CHIPSON	OPERATION 2				To the second			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TIME	Scrap	Scrap Code
	_											
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr				_								
								_				
ROUTING:			ALTERNATION OF THE PARTY OF THE	OPERATIO	/13	avil a time	Julion Williams			TUDU	DUT (OUDS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-	J-PUT/8HRS Scrap	Scrap Code
-												
Setup Hrs.	_			_								
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			- WEV THE	l								
Cycle Time												
Pcs/Hr								d				
			_									
ROUTING:	eterrations I	- T										
Notes / Instructions		Down Time Codes Maintenance		Date Date 1		THE RESERVE OF THE PERSON NAMED IN	First Part Inspection					
2		Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	CD	Notes	
3 4		Setup FAIR		1255	12 pm	yte		A	OH	WA Inst #09)	
	9	5 Training		,		•		//		*		
ECONDARY	PRODUCTION	Meeting N RECORD			PAGE 1		(1)					