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	Fart No.	TUNJO74	2074	ADDED W/O #	OYOLE TIMES	Thru-Put/8Hrs 300/0		Wgt/Pc.	,197		Mach No.	1
	Order No.	397863	03	OTY CHANGE INLS/DATE	Standard 8	Planned Pcs/Hr 465	П	Wgt/Bar	21.54		Setup Allowed Hrs.	32
.	Order Qty	20,000	00		Actual	Actual Pcs/Hr	Comp	omponent	402032-024		Pcs./Bar	100
	Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code		Notes	Scrap	Scrap
	CUMUI	CUMULATIVE TOTAL FROM PREV. PAGE	AL FROM F	REV. PAGE	35,400		0		TOTAL SCRAP F	TOTAL SCRAP PCS. FROM PREV. PAGE		0000
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			TOTAL P	TOTAL PCS. PRODUCED	0					TOTAL SCRAB BCS	Bos Vi	
4		rol .		Specia	Special Notes / Instructions	ction	Date Part Submitted	Time of Day	Approved Mtrl	Rev	Notes	
	devices, LLC		FOR DAVEN	PORTS & BROW Pcs/Bar x Total I	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	Bars per load sars per load art cord						
	PAGE					First F	*	1				
7		i co									Test Forr	Test Form 10/14/15

PRIMARY PRODUCTION RECORD PAGE 1 3/4/16 3/2/16 control devices, L Order No. Order Qty Part No. 8 0 6 9 170 500 Emp. Name EC 5 PWN2079 397863 50,000 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load 6:5 Prod. Hours TOTAL PCS. PRODUCED 60 W 5 0156 3050 0/06 00 3300 2900 400 120 2650 100 Total Pcs 0 5 Special Notes / Instructions Standard Actual S S S T 29 650 19975 5000 3228 59 25 1%0 Cum. Total 525. 13 8 4020L840 いから 4101810 Planned Pcs/Hr Material Heat Lot No Thru-Put/8Hrs Actual Pcs/Hr 1001 C 7 0 1 2. 5 First Part Inspection 405 Record Date Part Submitted 3-4-16 Down 0 0 0 Component C 0 Wgt/Bar Wgt/Pc. 0 1 Down Time Code Ò 0 W R C Time of Day 7:000 Churce Short ex MUNICIPART re(oss back 0.197 21.54 事 なるとようの父 Jou Ked A02032-0024 Approved Yes/No Ó SAS Harrank 2 Kront Cylor 2 7 Pear MIST SIDE RECESS Check Mtr 19/4B Moved Notes Working 50:25 Letter Rev box 1 resch n - Maintenance
- Tooling
- Setup
- FAIR
- Training
- Meeting Lason 下でのこ 400 Inspector TOTAL SCRAP PCS. 王二 14 thread HATR 100 Setup Allowed Hrs. 4 Notes Pcs./Bar Mach No. とと 10 7 40 Scrap Pcs. 0 5 0 0 7 0 est Form 10/14/15 15-18 0 Scrap Code 0 1 109 32 ×