|                     |                              |                      |                  |  |                   | 0               | 7,7,7,7            | 777           | 5                  |                 |                   |                            | 0           | Total Barstock Pcs          |
|---------------------|------------------------------|----------------------|------------------|--|-------------------|-----------------|--------------------|---------------|--------------------|-----------------|-------------------|----------------------------|-------------|-----------------------------|
| (O) (O)             |                              |                      |                  |  |                   | 0               | Other              | Qt            | 4                  |                 |                   | e e                        | i l         |                             |
| NOT XI ) CON LO     | 至                            | -                    | 465              | 21.6   | PIER              | 0               | ldle               | Setup Idle    | ω                  | #DIV/0!         | псу               | Actual Efficiency          | #DIV/0!     | BarStock Efficiency         |
| Notes               | Inspector                    | Check                | Yes / No         | Of Day   | Submitted         | 0               | Tooling            | Тос           | 2                  |                 |                   |                            |             |                             |
|                     |                              | Material             | Approved         | Time   | Date Part         | 0               | Maintenance        | Mainte        | -                  |                 | d Pcs             | Total Counted Pcs          | 0           | Total Planned Pcs           |
|                     | First Part Inspection Record | rt Inspec            | First Pa         |  |                   | Total<br>Hours  | Codes              | Time          | Down               | K               | Actual Efficiency | Actua                      | ıcy         | Barstock Efficiency         |
| Page 1              | 0                            | 0                    |                  |  |                   |                 |                    |               |                    | 0               | C                 | c                          |             |                             |
|                     |                              | 1.                   | -                | #DIV/0!  | 0                 | 0               | 0                  | 0             | 0                  | 0               | >                 | -                          |             |                             |
|                     |                              | _                    |                  | #DIV/0!  |                   | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/0!  |                   | 0               | 0                  | 0             | 0                  | 0,              |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/0!  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/0!  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/O!  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/01  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/0!  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/oi  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     | -                            |                      |                  | #DIV/o!  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/OI  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/01  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/01  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIVIO   | 0 0               | 0 0             | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #DIV/01  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             |                             |
|                     |                              |                      |                  | #014/0!  | 0                 | 0               | 5 0                | 0             | 0                  | 0 0             | 3                 |                            |             |                             |
|                     |                              |                      |                  | #010/0!  | 0 0               | o c             | 0 0                | 0             | 0                  | 0               |                   |                            |             |                             |
|                     | 1.0                          |                      |                  | #010/0   | 0                 | 0               | 0                  | 0             |                    |                 |                   |                            |             |                             |
|                     | (                            |                      |                  | #DIV/0!  | 0                 |                 |                    | 0             |                    |                 |                   |                            |             |                             |
| C.F                 |                              |                      |                  | #DIV/0!  | 0                 | 0               | 0                  | , c           | , ,                | , ,             |                   |                            |             |                             |
|                     | 1                            |                      |                  | #DIV/0!  | 0                 | 0               | 0                  | 0             | 0                  | 0               | 100               | 4                          | 11          | THE PA                      |
|                     | 96                           |                      |                  | #DIV/0!  | 0                 | 0               | 0                  | 0             | 0                  | 0               | 100               |                            |             |                             |
| tare                |                              |                      |                  | #DIV/0!  | 0                 | 0               | 0                  | 0             | 0                  | 0               |                   |                            |             | 7.                          |
| 11011               | 1                            |                      |                  | #DIV/0!  | 0                 | 0               | 0                  | 0             | 0                  | 0               | 88                | 1                          | 1811        | my.                         |
| 10/10/              |                              |                      |                  | #DIV/01  | 0                 | 0               | 0                  | 0             | 0                  | 0               | •                 |                            |             | 31 Men                      |
|                     |                              | ime                  | LOT NO.          | Control of the Contro | - 1               |                 | 0                  | 0             |                    | (mail)          |                   | beginning balance          | beginni     | 1                           |
| Notes               | Scrap<br>Pcs.                | Mach<br>Down<br>CODE | Material<br>Heat | % Mach.<br>Efficiency  | Actual<br>Pcs/Day | Plan<br>Pcs/Day | Balance<br>Due Pcs | Cum.<br>Total | Planned<br>Hours   | Today<br>(bars) | Total             | Prod. Setup<br>Hours Hours | Clock F     | Date Emp.                   |
| *                   | -                            |                      | 01=10            | ht 905   | Component         | Com             |                    |               |                    |                 |                   |                            |             | Order Qty                   |
|                     |                              |                      | #DIV/0!          | Pcs/Bar  |                   | Wgt/Pc          |                    | #DIV/0!       | Remaining<br>Loads | Rem             |                   |                            | 1970        | Order No. 32                |
| Setup % #####       | S                            |                      | #DIV/0!          | Total Loads  | ۵                 | Bars/Load       |                    |               | Pcs/Hr             | Planned Pcs/Hr  |                   |                            | 501         | Part No.                    |
| Setup Actual Hrs. 0 | Setup                        |                      | #DIV/0!          | Total Bars   |                   | Wgt/Bar         | - یا               | CC            | er                 | Rev Letter      |                   | Kecold                     | 00000       |                             |
| Setup Allowed Hrs.  | Octub                        |                      |                  |  |                   |                 |                    | (             |                    |                 |                   | 0                          | oroduction. | Work Order Production Books |