

368

Part No.	E-T 11401-0		ADDED TIME #	CYCLE TIMES		Thru-Put/8Hrs	0	Wgt/Pc.	#1.202	Mach No.	A2																					
Order No.	390829		QTY CHANGE FILE DATE	Standard	#44	Planned Pcs/Hr	421	Wgt/Bar	18.1	Setup Allowed Hrs.	16																					
Order Qty	5100			Actual		Actual Pcs/Hr		Component	A02002-001	Pcs./Bar																						
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code																						
CUMULATIVE TOTAL FROM PREV. PAGE																																
11-23-15	J. Tom					8	3																									
11-24	"					6.5	3																									
11-24	"					1.5	4																									
11-25	Garay					3	1	Drill Boshing																								
						3	4	SAIR + MATECIL																								
						3	3	Teoble																								
								Waiting on NEW																								
								MATECIL																								
								PER-QUALITY																								
11/30	Garay	3	770	770		5	1	Part CHUTE																								
12/1	Garay	8	1300	2070																												
12/2	Garay	8	2050	4120																												
12/3	Garay	5	1100	5220																												
<div style="display: flex; justify-content: space-between;"> <div> <p>Job Cool</p> <p>At 6:00</p> <p>@ Machine</p> <p>12-10-15</p> <p>12-5</p> </div> <div> <p>Job Cool</p> <p>At 6:00</p> <p>@ Machine</p> <p>12-10-15</p> <p>12-5</p> </div> </div>																																
TOTAL PCS. PRODUCED																																
TOTAL SCRAP PCS. FROM PREV. PAGE																																
<div style="display: flex; justify-content: space-between;"> <div> <p>Special Notes / Instructions</p> <p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> <div> <p>First Part Inspection Record</p> <table border="1"> <tr> <th>Date Part Submitted</th> <th>Time of Day</th> <th>Approved Yes/No</th> <th>Mtr Check</th> <th>Rev Letter</th> <th>Inspector</th> <th>Notes</th> </tr> <tr> <td>11-24-15</td> <td>2:15</td> <td>NO</td> <td>WRONG</td> <td></td> <td></td> <td></td> </tr> <tr> <td>11-25</td> <td>2:25</td> <td>YES</td> <td>✓</td> <td></td> <td></td> <td></td> </tr> </table> </div> </div>												Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes	11-24-15	2:15	NO	WRONG				11-25	2:25	YES	✓			
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