| Setup Allowed Hrs. Setup Actual Hrs. Setup % Special Notes / Instructions | | | Notes | | | | | | | | Charles one | | | 4 | X | | | | | | | | | | | | | | Page 1 | | | or Notes | | | | | | | |
|--|------------|----------------|------------------------|----------------------|------------------|-----------------------|-------------------|-------|---|---|-------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|-----|---|--------|-------------|----------|------------------------------|-------------------------------------|-------------------|-----------------|-----------------------|---------------------|------------------------------------|--|
| | | | E | | Scrap Pcs. | 13 | D | | | | | | | | | | | | | | | | | | | | | | | | 0 | First Part Inspection Record | • | Inspector | | | | | |
| | | | Mach ED Down Down Time | allie | ١ | | | | | | | | | | | | | | | | | | | | | | | | 0 | irt Inspect | laterial | Check | | | | | | | |
| REWORK Disposition: ८८६००००००००००००००००००००००००००००००००००० | | | | | | _ | LOUNO. | 1 | | | | | | | | | | | | | | | | | | | | | | | | | First Pa | Approved | Yes / No | | | | |
| | | | | | | % Mach. Efficiency | | | | | | | | | | | | | | | | | | | | | | | | | | | | - | Day | | | | |
| | | 9110 | | | | Actual Pcs/Day E | | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | | | Date Part | Submitted | | | | |
| | | | | | | Plan Pcs/Day | | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 | Hours | 0 | 0 | 0 | 0 | 0 | |
| | | | | 7673 | | Balance Due Pcs | 0 | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 | n Pag | nce | | 0 | | Fooling/ | |
| Id | | | | | ı label | Cum. Total | 0 | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 | Description | Maintenance | Tooling | Setup Idle | Other | Alternate - Tooling/ Units/ S/U | |
| | s/Hr | CYCLE TIMES | Original W/O # 3 | Found on label | Planned Hours | | | | | | | | | | | | | | | | | | | | | | | | | | 0 | Code | | 2 | 3 | 4 0 | 5 | | |
| Machine No. | Rev Letter | Planned Pcs/Hr | 0 | Origina | • | Loads | | | | | | | | | | | | | | | | | | | | | | | | | 0 | 0.0 | ulation | | | | | | |
| | | | ADDED W/O # | OTY CHANGE INLS/DATE | | Total Pcs | | 4759 | | | | | | | | | | | | | | | | | | | | | | | | 0 | Final Part and Material Calculation | 7 | | arts | | LBS. | |
| Control Devices LLC Work Order Production Record | ord | | ADDEC | QTY CHANG | | Setup Hours | lours | | | | | | | | | | | | | | | | | | | | | | | | 0 | 0 | art and M | inted Pcs | ap Pcs | Short Pa | e in Parts | Difference | |
| | on Reco | | | | | Prod. Hours | Beginning Balance | 2 | | | | | | | | | | | | | | | | | | | | | | | c | 0 | Final P | Total Counted Pcs | Total Scrap Pcs | Estimated Short Parts | Difference in Parts | Material Difference LBS. | |
| | roducti | 015285 | | | 15.9 | Clock # | Beginni | 28245 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Order | 8 | | | ココ | Emp. Name | | B | | | | | | | | | | | | | | | | | | | | | | | | | Efficiency | sd Pcs | | unt (PCS) | | 1 4/20/15 | |
| | Work | Part No. | - Nachar | Order No. | Order Qty | Date | | 91-8 | | | | | | | | | | | | | | | | | | | | | | | | | Ш | Total Planned Pcs | Efficiency | Machine Count (PCS) | | TEST FORM 4/20/15 | |