PRIMARY PRODUCTION RECORD Order No. control devices, LLC Order Qty Part No. 2118 Date 4 C 2 M Emp. Name 2 PWN00032-HT 397909 18,000 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load ج Prod. Hours TOTAL PCS. PRODUCED 00 3 00 3625 3030 1035 Total Pcs 290 320 S 0 Special Notes / Instructions C Standard Actual 5956 18240 Cum. Total 7305 560 u 0 0 5 P9393 Planned Pcs/Hr Material Heat Lot No. 1 Thru-Put/8Hrs Actual Pcs/Hr First Part Inspection 330 Record Date Part Submitted Down Time P Component Wgt/Bar Wgt/Pc. Time Code 11:30 Time of Day 9 4 0 0.0708 A06021-0016 Approved Yes/No 4/6) 1 Mtrl Letter Notes Rev - Maintenance - Tooling - Setup - Setup - FAIR 5 - Training 6 - Meeting Inspector TOTAL SCRAP PCS. Setup Allowed Hrs. Notes Pcs./Bar Mach No. Scrap B 8 Pcs. est Form 10/14/15 Scrap Code 0 0 0 114 S5