Part No. Order No.		5-4-C-BLNK		Component Heat Lot #		AC	A02071-0040			Control devices, LLC			
Order Qty		1500		W/O # from Box									
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	THRU-P	Scrap	Scrap	
Н3	d1-60-6	P6	3	170		time					1	Code //	
	3-83-16	JS	7	391	561	0			1		0		
Setup Hrs.	2-23-16	Pb	7	405	966	0			JUGAT		0		
1	2-23-14	JS	/	405	137/	0			Hux		0		
Cools Time	7-14-16	HVD		47	1418	0					0		
Cycle Time	18-2816	Øs.		事中					0 100				
59 SEC								1	J. W.	0			
Pcs/Hr								Ar	191	U			
54									30	S			
ROUTING:					L				0				
OPERATION 2 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
					-								
Setup Hrs.			•				*						
Cycle Time													
											- I		
Pcs/Hr													
DOLITING:													
ROUTING:				OPERATIO	N 3					THRII-DI	UT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
										-			
Cycle Time										_			
Des /III													
Pcs/Hr										_			
_										-			
ROUTING:		<u> </u>											
	nstructions	Down Ti	me Codes			F	irst Part Ins	spection	Record			entre la co	
			A Line 1 A Land All on Divide Association of Section Divide and		Time Of Day	Approved	Mtrl	Rev	Inspector Notes				
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter		ivotes			
		4 FAIR		2/22/14	10:30	yh)	N/	B	ACT.				
		5 Training 6 Meeting						1					
SECONDARY PRODUCTIO					DACE						_		