Part No.		7-4-16		Component		7-4-G-BLNK			GD control devices, LLC			
Order No.		394427		Heat Lot #						611 4	device	es, LLO
Order Qty		35		W/O # from Box		379970		6				40
				OPERATIO	N 1					THRU	-PUT/8HRS	696
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	12-16-15	106	6	30	35							
Setup Hrs.				8								
10 MIN								JUB			""	
Cycle Time								00	001			
								/	10 AA	1/1	NUL	
12m							DE	/	OM	A		
Pcs/Hr									6			
5												
ROUTING:		5 BC	451	l								
中国 科斯安多斯				OPERATIO	N 2				THRU			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		97		1								
Setup IIIs.									10			
								2	-			
Cycle Time							0/	N	6			
							1/2	5				
							1					
Pcs/Hr												
			7								0	
											10	
ROUTING:												
	PARA SARAGE		De la River	OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
- 1												
Setup Hrs.				1000								
				_		2/						
Cycle Time												
Pcs/Hr												
ROUTING:		l l			_							
	nstructions	Down T	ime Codes			C	irst Part In:	nection	Record			
		1 Maintenanc		Date Part	T	Approved	Mtrl	Rev				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	ļ-	Notes	
1		3 Setup 4 FAIR		12-16-15	4:00 PM	YE5		BWAB				
		5 Training									- Comprise	
SECONDARY	PRODUCTION	6 Meeting			PAGE	1					Test Form	10/15/15