

Control Devices LLC / Work Order Production Record

Part No.	C3000-3-2,780
Order No.	352235
Order Qty	150

Rev Letter	M
Component	15655 WIRE

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	389					0	0	STD CYCLE TIME								0	#DIV/0!
11-4	DS		0.6			0	0	0	0								
11-4	DS	1.7		180		0	0	0	0				21				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	0054					0	STD CYCLE TIME								0	#DIV/0!
11-19	DS	2.1				0	0	0	0							
8/31	TRP					0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	11/4/14	10:40am	YES	DS	
Total Scrapped	0	2	Tooling	0	11/19/14	9:50	YES	DS	Final x1
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								