

Control Devices LLC Work Order Production Record

Machine No. **24005-1**

Rev Letter **A**

Planned Pcs/Hr **2400**

Standard **2400**

Actual **2400**

Verified

DAVENPORT / B&S BAR FEED

Wgt/Bar **2400**

Bars per Load **2400**

Wgt/Pc **2400**

Pcs/Bar **2400**

Component **2400**

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

CODE

Scrap Pcs.

Notes

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine Count (Pcs)

Efficiency

Total Planned Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

First Part Inspection Record

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Total Down Time on Page

Code

Description

Hours

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/Units / S/U

Material Difference LBS.

Difference in Parts

Estimated Short Parts

Total Scrap Pcs

Total Counted Pcs

Final Part and Material Calculation

Efficiency

Machine Count (Pcs)

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty

Order No.

Part No.

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Component

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Order Qty