Part No. Order No.		FS135 397456		Component Heat Lot #		FS135-10					contr	olc
									now Rayn 37sec			
Ord	er Qty	>	80 600 f	W/0 #	from Box				now &	Lown	5/5	ec.
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down	Down time	(3),50) h N	Notes	THRU-	PUT/8HRS Scrap	Scrap
HARDING	2-13-16	Th				time 3.5	5	0-1	up 2nd	~~		Code
COBRA	2.13.16	BA	25	33	33	5	3	27	40 440	90		
Setup Hrs.	2/15/16	120	8	100	133	10		1	Ж			
	2-15-16	SM	5	72	205							
3.5	2-15-16	TS+BA	8	115	3100	320	<del>                                     </del>	ī :		-		
Cycle Time		BT	6	72	392							
3min	3-16-16	SM	3.5	60	4924							
100cc	2.16.16	BA	7	54	506		<b>-</b>					<b></b>
Pcs/Hr	2/17/16	BK	6	72	578			1	(2)	A		
	2-17-16	70	4,0	51	629			7	<del>7 '                                   </del>	/ 1	U.	
18	05-17-19		770		001							
ROUTING:					TO TH	READ ROLLE	R					
				OPERATIO	N 2					THRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Cotum Ura								-	,, <u>,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,</u>	( 1	^	
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
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	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	T. 11		
		1 Maintenance		Date Part	Part Insp			Rev	v I			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter Inspector			Notes	
		3 Setup 4 FAIR		2-13-14	1:25 PM	465	-	A	WAB	*		
		5 Training										
CECCUE : =	V DDCDIVS	6 Meeting										
SECONDAR'	Y PRODUCTIO	N RECORD			PAGE :	L					Test Form	10/15/15