

Control Devices LLC / Work Order Production Record

Part No.	SBS001-10
Order No.	373199
Order Qty	750
QTY CHANGE INLS/DATE	

Rev Letter	F
Component	SBS201-20

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

shelf 02 right side

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0467					0	0	STD CYCLE TIME								0	#DIV/0!
6/8/15	JW	2.05		200		0	0	0	0								
6/9/15	JW	6.5		582		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	567					0	0	STD CYCLE TIME								0	#DIV/0!
6-9-15	JW	4.5		782		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	473					0	0	STD CYCLE TIME								0	#DIV/0!
6-10-15	RA	4		370		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6-8-15	6:35	YES	OK	
Total Scrapped	0	2	Tooling	0	6-9-15	5:30 p	YES	JC	
3rd Operation Count	0	3	Setup Idle	0	6-10-15	2:45 AM	YES	OK	
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15