


Part No.	R1310-10	Component	R1310-10U	
Order No.	398739	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S 17	2-4-16	NP	2.3	20		2.3	3		1	11
	2-5-16	NT	2	14050						
Setup Hrs.	2-5	NP	.3	15	135					
	2-6-15	NP	2.5	96	181					
Cycle Time										
Pcs/Hr										

JCA
 #1.00
 2' 18" 110
 5' 5" 75

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		2-4-16	10:30	YES	✓	C	✓	