Part No.		1103-17-5/16		Component		1103-A-BLNK			91	ontr device	ol
Order No.		401257		Heat Lot #					64	device	es, LLC
Order Qty		6		W/O # from Box						011	
12 4 12 15 12 12	AN ATTEMPT OF STARTE			OPERATIO		Down	Down time	SAMPLE		J-PUT/8HRS 	Scrap
Mach No.	2-24.400000	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
60 2	2.19-16	165	1.5		6		To	13-	out	- 1	22
Setup Hrs.				1							
8 MIN									10		
Cycle Time							/	1	A) 110	-	
114							(0	114	-	
16/2									169		
Pcs/Hr		11112						Ġ	7.2		
3										-	
ROUTING:	sa ola sa			l	L	1					
	NEWS CONTRACTOR				OPERATION 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.		7									
octup mon	1										
Cycle Time											
Pcs/Hr	-										
1 03/111											
								1/2			
ROUTING:				OPERATIO	N 3		TELECTRIC STORE	- 10 m m	TUD	L DUT/OUDS	
Mach No.	Date	Emp. Name	Emp. Name Prod Hrs.		Cum. Total	Down	Down time code	Notes		J-PUT/8HRS Scrap	Scrap
						time					Code
Setup Hrs.											
Cycle Time											
								1			
Pcs/Hr								L.			
ROUTING:									***		
	Instructions	Down T	ime Codes				irst Part In:	spection	Record	3 7.	
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev	Inspector Notes		
		3 Setup		Hallo	Pay	Yes / No	Check	Letter	D1(2,3)		
		4 FAIR 5 Training		1	/	,	F	B	33		
SECONDAR	Y PRODUCTIO	6 Meeting			PAGE					Tost Form	