Part No. Order No.		9-3-E-BLNK 394433		Component Heat Lot #		A02071-0076			CD control devices, L.c				
													Ord
	J48 45 78 15			OPERATIO	N 1	APPLIES.	91200			THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
H4	1-7-16	BA	3	185						-			
Setup Hrs.	1-8-16	BA	1	30				3.	- 79				
1	1-4-16	HVD	.5	16)	a bours				
Cycle Time							10			(UP			
2m14),					
Pcs/Hr		1							11	10	1		
24								1 35			0		
ROUTING:											0		
				OPERATIO	N 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	34,	Notes		Scrap	Scrap Code	
Setup Hrs.			*						3			9;	
										_			
Cycle Time			*							-			
cycle Time										\dashv			
										-+			
Pcs/Hr													
				22									

ROUTING:							<u> </u>						
				OPERATION 3		Davis Control		THRU			PUT/8HRS	C	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
									45				
Setup Hrs.													
				W									
Cycle Time	22												
,						(6)							
Pcs/Hr							_			$\overline{}$			
					1						*		
				8									
ROUTING:	nstructions	I Down T	ime Codes	-			est Part I	emestic 5	ese and				
Notes / II	nstructions	1 Maintenance		Date Part	CONT. CONTRACTOR	Approved	irst Part In: Mtrl	Rev		استحصا	2400 1000		
		2 Tooling	a)	Submitted	Time Of Day	Yes / No	Check	I inspector I		200	Notes		
		3 Setup 4 FAIR	The state of the s		1:30~	450	0	B					
		5 Training											
ECONDARY	/ DDODUCTIO	6 Meeting			DACE						(4 m) p = 100 m		