

Control Devices LLC / Work Order Production Record			
Part No.	183484	Rev Letter	A
Order No.	379210	Component	107784-10
Order Qty	2000		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Order Qty	2000
QTY CHANGE INLS/DATE	
Special Notes / Instructions	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
9-5-5	Jm	7.5	4	100	7.5	0	0	0	0				6				
7-3						0	0	0	0								
						0	0	0	0								
8-11	Jm	7.5	4.5		7.5	0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

						Readings						0	#DIV/0!
Machine # B17						0		STD CYCLE TIME					
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0

Machine #						STD CYCLE TIME								0	#DIV/0!
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8/3/15	11:15 AM	YES	DIT	
Total Scrapped	0	2	Tooling	0	8-11-15	7:30 AM	YES	SR	1/8 NPT
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/1