Control Devices LLC
Work Order Production Record

Machine No. **Punch**
Rev Letter **Q**
Planned Pcs/Hr

Part No. R450-10
Order No. 321370
Order Qty 900

	Setup Allowed Hrs.	
	Setup Actual Hrs.	0
	Setup %	#####

Wgt/Bar — Total Bars #DIV/0!
Bars/Load — Pcs/Bar #DIV/0!
Wgt/Pc — Pcs/Bar #DIV/0!
Component 216 RW

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance							0	0	0	0	#DIV/0!					
1-30	JS	27860	.8	.3	920	0	0	0	0	0	0	#DIV/0!				34	
1-30	"	"	.8			0	0	0	0	0	0	#DIV/0!					
1-31	"	"	.4			0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
JM	JM	1131		1/4	300	0	0	0	0	0	0	#DIV/0!					1/4 20
						0	0	0	0	0	0	#DIV/0!					Roller
JM	JM	1131	5	1/4 150	450	0	0	0	0	0	0	#DIV/0!				0	LMKD3
					+200	0	0	0	0	0	0	#DIV/0!					
					650	0	0	0	0	0	0	#DIV/0!					Reinspection
					100	0	0	0	0	0	0	#DIV/0!				28	
					750	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0		0	0	0	0						
			0	0	0	0	0							0		0	Page 1

Efficiency

		Total Counted Pcs		Down Time Codes		Total Hours
al Planned Pcs	0			1	Maintenance	0
				2	Tooling	0
iency	#DIV/0!			3	Setup Idle	0
				4	Other	0
tal Piece Count	0			5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
1/30/14	8:00	yes	none		
2/11/14	6:30	yes	✓		DH Thed (28)
3-26-14	11:00	yes	oK	BP	