REV LETTER Heat Lot # Order No. Component or Order Qty Box W/O #'s Found on Label QIY CHANGE HILS/DATE. Spile day is in Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Planned Hours Balance Due Pcs Total Pcs Date Cum. Total Setup % S/U hrs Down Time Pcs/Hr Code Actual Machine II * Aven A 0 0 TD CYCLE TIME 2/11/15 NK 190 Ö 0: 0 Ó 0 0 0 0 0 0 0 0 0 0 0 0 0 Ò 0. 0. Ö 0 Ö Ö. Ó 0 Ó 0 0. 0: 0. 0 0 0 Ó 0. 0. 0 Ò. 0. 0. 0 0. 0. Routing: Ö STD CYCLE TIME O: | #DIV/0! 0 0 0 Ö 1:30 0 0 0. 0. 0 0. 0 0 .i. . . 0 0 0 0 25 0 0 0 Ó 0: 0 0 Ó 0 0 Ó 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 Total Efficiency 0 0 ...0 0.00 0.0 0: IDIV/0! 0: Routing: Machine !! 0 STD CYCLE TIME 0 0 Ö 0 0 0 0 0 0 Ó 0 0 0 0 0 0 0 0 0 0 0 0 0.. 0 0. 0. 0 Ō 0: 0 0::: 0 1 0 0 0 . 0 0 0 0 0 0 0 0 0 0 400//01 0 2.0 0. 0. Routing: First Part Inspection Record **Total Down Time** Final Part Calculation **Date Part** Time Code Approved Hours Inspector Description Notes Submitted of Day Yes / No **Total Counted Pcs** CD (from packing) 1 Maintenance 0 **Total Scrapped** 0 2 Tooling 0 **3rd Operation Count** 0 3 Setup Idle 0 2nd Operation Count 0 Other 0 1.st Operation Count 0

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