Part No.		G100-4		Component		A02001-0032			control devices, LLC		
Order No.		398742		Heat Lot #		NA					
Order Qty 350			50	W/0 #	from Box						200
				OPERATIO		1 10 10			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CNC HAAS H2	2-11-16	JB 18	21/2	274	368	31/2	3	16	700 d	3	11
Setup Hrs.		1						00	HUD		
31/2											
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Pcs/Hr							- Cla	1	J		F
3521								A	5.9	2	
ROUTING:					Y						
SECURITY SEC				OPERATION 2			Action of the Control of the			-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
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Setup Hrs.).									
Cycle Time											
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ROUTING:	VINTE GARAGE			OPERATIO	NI 3			13.000	TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	ime Notes		Scrap	Scrap Code
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Setup Hrs.											
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ROUTING:									en e		
The second second	nstructions	Down T	ime Codes			-	irst Part Ins	noction	Record		
		1 Maintenanc		Date Part		Approved	Mtrl	Rev			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		2-11-16	9.30	4/2>	1	A	D+1(8 5 8)		
		5 Training				T1.					
SECONDARY	PRODUCTIO	6 Meeting	THE RESERVE OF THE PARTY OF THE		PAGE :	1					40/4F/3=
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