

Control Devices LLC / Work Order Production Record			
Part No.	P5075B21	Rev Letter	B
Order No.	382504	Component	P5075B21-0
Order Qty	42		
			Heat Lot # or Box W/O #'s Found on Label

Part No.	P5075B21
Order No.	382504
Order Qty	42

Rev Letter	B
Component	P5075B21-0

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Standard Cycle Time & Setup Time Verified

Special Notes / Instructions	

1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	472					0	0	STD CYCLE TIME								0	#DIV/0!
9/3/15 JT			1.5	6		0	0	0	0				3				
						0	0	0	0								
9/3	3211		0034			0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total/Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				


Machine # B17	0	STD CYCLE TIME	0	#DIV/OI
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Machine #B17							0	STD CYCLE TIME								0	#DIV/0!
9-4	3T		16	5		0	0	0	0				3				
						0	0	0	0								
9-4	3T	.5		39		0	0	0	0				1				
						0	0	0	0								
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Machine #	0	STD CYCLE TIME	0	#DIV/0!
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Machine #						0	STD CYCLE TIME					0	#DIV/0!
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						0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	

	First Part Inspection Record
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Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	9-3-15	1:12	YES	DT	
Total Scrapped	0	2	Tooling	0	9-4-15	8:30	YES	DT	
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15