Part No. Order No.		3840Pl		Component Heat Lot #		RP 1200			control devices, LLC		
The sales				OPERATIO	DN 1	THE THE			mail to live of	THRU-PUT/8HRS	
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
475	10/28/15	NR	6	300					M	\$	
Setup Hrs.								_	V		-
Cycle Time	2										
								,			
Pcs/Hr											
9.)				-							
ROUTING:				ODERATIO	NI 2						
Mark	A			OPERATIO		Down	Down time	APP IN		THRU-PUT/8HRS	Scrap
Mach No.		Emp. Name		Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
475	10/28/15	NK	2	120						9	
Setup Hrs.	11/02/15	NK	5	200				 		9	
	7 7		~							9	
Cycle Time											
ž.	27										-115
Pcs/Hr											
гсз/пі											
ROUTING:											
The James		STATE OF	Ewillian Paris	OPERATIO	N 3				NO. 124 M	THRU-PUT/8HRS	
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
475	41/03/15	NR	1	200						Ø	
Setup Hrs.											
		5				_					
Cycle Time									_(_		
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Pcs/Hr						*		1	(4)		
r cs/Hi										2 2	
				95						Ø	
ROUTING:	nstructions		0.1								
Notes / II	nstructions		me Codes	Data David			irst Part Ins		Record		
2		MaintenanceToolingSetup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Rev etter Inspector Notes		
		4 FAIR	*					2			
		Training Meeting				-	-				
ECONDARY	PRODUCTION				PAGE 1						