			195		Cont	rol Doules	.U.C./W	ank Onda	n Dan divasi	D1							
Part	Mo	10	00 11	/ 1		rol Devices		ork Orde	r Producti	on Kecora							
Part No. 3		3246-1		-	Rev Letter J							Heat Lot #					
		30	042	60	_	Component 1832 46 (12/							Box W/O #'s				
Order	Qty	1	000										ınd on				
QTY CH.	ANGE INLS/	DATE			7							Sta	andard C	vcle Tim	e & Se	tup Tim	e Vertifie
			Specia	al Notes /	Instructio	ons .			7				st Opera				o varani
												2r	nd Opera	ition			
											3rd Operation		tion		-		
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	6	70		Farmer	193000	0	0	(C. L. L. Compt.)	CLE TIME	- % 5		: (Jen. 193)	puzati ortesa	REPROPERTY.	S		
3/12/15	Th)	2	125	2		0	.0	0	O O							0	#DIV
3/12/15	7.42	7	-	440	Tauri .	0	0	0	0	301.0		l —		-			
3/13/14	Till	4	_	240	7 1 271	-0	0	0	0	Control of the second							
3/14/18	TIKE	2	-	176	1 1 1	0	0	-0	0								
3/17/15	Tw.J.	.5	-	64		0	1:0	0 4	0 0								
					1,192.2	0	0	0	0								
					F. 54	0	0	0	0								
					1.34	0.4	0.0	0	F 0.7								
						0	0	0	0								
					100	0	0	0.	0								
4000000	\$ 12.50 (180) e 3.	1007 A 24 10 LD	Z ISERSEVANIE	HAT CALLS CALLS	A March Street	0	0	0.1	0								
Total Effic	iency	0	0.4	0.	i iÖ	0	0	0	0	#DIV/0!	Ö	rige.	0.4	第二次			
Machine #	1.25.31		error agr	C. 150 (1.1. 1.1.	1 4,71%, 1		1 - 34 3 FF - AL TAKE	outing:	CLF TIBEF	1153757715973	11311 27929	15.52**625	**************************************	and the second second	CHICADO T	78275502017	NAME OF THE PARTY.
viaciliie #	34-11-1		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	175 Ti 36161	1.52	0	0 :		CLE TIME		5 (490)					0	#DIV/
			-		100	0	0	0	0						-		
			1		100	0	0	0	0	3						-	
		7			4.034	0	0	0	0		-					8 99	
					235456	0	0	0	0	SELECTION OF			-				
	- 1					0	0	0	0			1		<u>;</u>			
						0	0	0	0							1.	12.
					4 07	Ö	0	0	0	***************************************				7.3			214 33
						0	0	Ö	0								
						0 ::	0	0	0								
					40 1	0	0 :	0	0								-
Total Effici	ency	0.0	0.0	0 .	0	0	0	0	0,	#DIV/0!-	0.		0.0	i din	锁裂	11/20	
					,			Routing:									
Machine #	delas al						0.0		CLETIME		. West	HOUSE HOUSE	uncist Fishii			0	#DIV/0
					4.77-637 2.77-637	0	0.	0.0	0								
						0	0	0	0								
					1 W 1 W 1	0	0	0	0				150				
						0	0	0	0								
		-			in the second	.0	0	0	0			-					
					10.00	0	0	0	0			\dashv					
				-	124.737.63 134.731.5	0	0	- 0	-0			-	-		-		
					201	0	0 .	0	0	A CONTRACT	_	-					
					4655	0	0	0	0	idgist and		-					
						0	0	0	0	36337556		+			-		
otal Efficie	ency	0	(O)	0	i 0	0	0	0.0	0.0	#DIV/0!	Ö		- Our			把作為	E TOTAL COLUMN
1000		-				- The state of the	COLUMN TO SERVICE	Routing:	The second second second second	The state of the state of	- Contract	estable E	ALCOHOL: N	Service State	STEEL STATE OF THE	100	and the second
										F	irst Pa	t Inst	ection	Record	i t		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	t Time		Approved Yes / No Inspect			No	otes	
otal Counted Pcs			(from packing)		1	Maintena		0	3-12-13	_		VE	_	201	-	2	11 1 1
otal Scrapped		(from packing)				IICE .		01713	7.02	m	YC	2		143)	 	
				-	2	Tooling		0	-	-	- '	-			1		
rd Operation Count			0)	3	Setup Idle		0									
nd Operation Count)	4	Other		0									
t Operation Count		nt I	n								-						