PRIMARY PRODUCTION RECORD 2 22 Order No. Order Qty control devices, LLC Part No. -24 Date 16 Emp. Name ST2A03 398663 50,000 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces 0 Prod. Hours TOTAL PCS. PRODUCED 0 U 2730 4095 Total Pcs 165 Special Notes / Instructions Standard Actual 546 13,750 12385 10,480 260H 0,575 Cum. Total 548 38 7.8 -Planned Pcs/Hr Material Heat Lot No. Thru-Put/8Hrs 9 Actual Pcs/Hr * 3001461 1375 1 -3176 1 First Part Inspection 397 Record Date Part Submitted M M Down Component Wgt/Bar Wgt/Pc. T 0 Time Code Time of Day 0 Down Chatter 0.0496 3 13.56 Morred A02001-0020 Approved Yes/No. B STAR trom, Facm Mtrl Check 310 Notes Letter - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting Rev Inspector 1 TOTAL SCRAP PCS thon 2 trin 9:30 Setup Allowed Hrs. Pcs./Bar Mach No. Notes Scrap Pcs. Test Form 10/14/15 0 Scrap Code 273 0