

Part No.	428062		ADDED WHO #			Thru-Put/8Hrs	2000	Wgt/Pc.	0.9021	Mach No.	5442
Order No.	520114		CYCLE TIMES	Standard		Planned Pcs/Hr		Wgt/Bar		Setup Allowed Hrs.	
Order Qty	80000		ACT CHANGE INSLATE	Actual		Actual Pcs/Hr		Component		Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
CUMULATIVE TOTAL FROM PREV. PAGE											
2-29	TC	6.5	1314	36837	22355657	1.5			11		
2-29	SC	8	1306	38143	same	1hr			92		
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS.											
<div style="display: flex; justify-content: space-between;"> <div> <p>control devices, LLC</p> <p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> <div> <p>Special Notes / Instructions</p> <p>First Part Inspection Record</p> </div> <div> <p>Date Part Submitted</p> <p>Time of Day</p> <p>Approved Yes/No</p> <p>Mtrl Check</p> <p>Rev Letter</p> <p>Inspector</p> <p>Notes</p> </div> </div>											

Part No.	428062	ADDED W/O #		Thru-Put Hrs	2000	Mach No.	SAW2
Order No.	020116	Cycle Times		Planned Pcs/Hr	250	Setup Allowed Hrs.	0
Order Qty	80,000	ACT CHANGE INS DATE		Actual Pcs/Hr		Pcs./Bar	0

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-1	AD	6.5	1,230	1,230	223413182	2	6		23	c/c2
2-1-16	LK	2.5	480	1,710	11				30	c/c2
2-2-16	AD	8	159	1,869	11	2	3	ORINATION	12	c/c2
2-3-16	AD	6	1,435	3,308	11	2	6	NEED MATERIAL	40	c/c2
2-3-16	AD	9.5	1,435	4,743	11	2.5	3	Start of new material	56	c/c2
2-3-16	LK	9.5	865	5,608	00355657	2.5	3	CHANGE BLADE ON SAW #2	37	c/c2
2-4-16	LK	1.5	111	5,728	11	3	2/3	CHANGE BLADE ON SAW #2	161	c/c2
2-5-16	AD	1.5	111	5,839	11	6.5	1	CHANGE BLADE ON SAW #2	18	c/c2
2-6-16	AD	4.5	1,529	7,368	11	2.5	3	CHANGE BLADE ON SAW #2	85	c/c2
2-8-16	AD	1.5	150	7,518	11	2.5	2	CHANGE BLADE ON SAW #2	7	c/c2
2-12	AD	6.5	1,504	9,022	11	2.5	2	CHANGE BLADE ON SAW #2	5	c/c2
2-13	AD	5	1,604	10,626	11	1	1	CHANGE BLADE ON SAW #2	4	c/c2
2-15	AD	6.5	1,189	11,815	11	2.5	1	CHANGE BLADE ON SAW #2	32	c/c2
2-17	AD	3	166	11,981	11	5	4	Injury occurred	4	c/c2
2-18	AD	4	942	12,923	11	4	4	See notes for Saw #1	7	c/c2
2-19	AD	5.45	1,316	14,239	11	5	5	See notes for Saw #1	31	c/c2
2-22	AD	7	1,235	15,474	11	1	1	See notes for Saw #1	10	c/c2
2-22	SIC	14.5	303	15,777	11	6.5	5	Refill coolant & changed blade	1	c/c2
2-23	AD	7.75	2,435	18,212	11	2.5	5	Training	5	c/c2
2-24	SIC	12.93	2,864	21,076	11	2	5	Training	9	c/c2
2-25	AD	13.94	3,034	24,110	11	7	5	Changed saw blade & training	40	c/c2
2-25	SIC	13.94	3,140	27,250	11	1	5	Changed saw blade & training	40	c/c2

control devices, LLC	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads (avg during shift x Bars per load)
----------------------	---

PAGE 1 2-2-16 1517 34,411 same 135,111-117

PRIMARY PRODUCTION RECORD 11112 35,522 same 1 5

Test Form 10/14/15