


Part No.	2203A-10-3/16-0	Component	2203-A-BLNK	
Order No.	400771	Heat Lot #		
Order Qty	1	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	2-18-16	Rm	2	1	1	2.0	3	Job out HVP	1	2	
Setup Hrs.											
2.0											
Cycle Time											
30 min											
Pcs/Hr											
2											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	2-18-16	4:45p	Y	✓	C	JC		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								