


Part No.	C3850001	Component	C3850001-00	
Order No.	391181	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINSBURY04	12/16/15	JT	.3	4					3	11
470	12-16-15	JN	4	246	250				0	
Setup Hrs.										
.75										
Cycle Time										
Pcs/Hr										

JOB DONE
 12-21-15
 SS (3)

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-16-15	9:30	YES	✓	D	DT	60# ADV 2-4 ROW	
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									