Part No.		R43	R431-12		Component		A02001-0008			ASSIS ES	e contr	ol.	
Order No.		395167		Heat Lot #		2		62	<b>G</b> 2	<b>c</b> ontr devic	es, LLC		
Ord	ler Qty		50	W/0 i	from Box				000				
				OPERATIO	N 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
CUTSAW 0067	13-3	5 M	135	3	31								
Setup Hrs.													
							1						
l'													
Cycle Time						<u> </u>	1						
D - /11										1			
Pcs/Hr													
ROUTING:													
KOOTING.	To the state of	DEATERN STATE	OPERATIO			N 2			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO	Scrap	Scrap Code	
CAGE DIE HEAD	12-3	SM	. 25	31	5)				z.			Code	
Setup Hrs.													
octup misi													
								_	4	110			
Cycle Time									- 1	JU			
cycle illie									1/1	1	 		
									1	6			
Pcs/Hr			*		_					71			
/											^		
											1		
ROUTING:		_									2		
Marin Control				OPERATIO	N 3	DEPOSITS TO	4.41年			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
-													
Setup Hrs.													
	6 - 120			_									
Cycle Time													
cycle Time							_						
Pcs/Hr													
OUTING					A DESCRIPTION OF THE PARTY OF T			or other Designation of the last		<u> </u>		_	
Notes / In	structions	Down T	me Codes	-									
			Down Time Codes  Maintenance		P				pection Record				
		2 Tooling		Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes		
		S Setup		12-30-15	9:15	YESX	4	F	4/19	AL	Thirds	100 X	
_		FAIR Training			10200				0	2	To gage	ER:4	
ECOND A EV == 5		6 Meeting									13	RUN	
ECONDARY	PRODUCTIO	N RECORD			PAGE 1				1000		Test Form 1	0/15/15	