Part No.		CR20		Component		CR-BLNK			control devices, LLC			
Order No.		394039		Heat Lot #					devices, LLC			
Order Qty		4		W/O # from Box								1
Detail Pro	Carry Const	THE STATE OF								THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE	12-14-5	HVD	1025	4							0	
Setup Hrs.												
Iomir	:											
Cycle Time								1	17			
(m							17		5			
Pcs/Hr							1.		)			
54		TIE.									8	
ROUTING:					<u></u>							
15 17 20				OPERATIO	N 2	A RECEIVE	THE REPORT OF THE PARTY OF THE			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	*	Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
										11 22 1111		
Pcs/Hr												
. 65/111								1/41				
ROUTING:							-		21			
ar interes		PARTICIPAL PROPERTY OF THE PARTY OF THE PART		OPERATIO	N 3			THRU		THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle Time												
Pcs/Hr					5100			4				
						ş:						
ROUTING:	nstructions	Down T	imo Codes				inst David	enest's	Page			
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part		Approved	irst Part In Mtrl	spection Rev				Name of the last
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR		17-14-15	Him	412	0	B	DT			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>				(4)	-					
ECONDARY PRODUCTIO					DAGE			-	<u> </u>			Actor (Contract of