CONTROL OF SERVICE OF		201				0	- Tooling/ J	Alternate - Units/ S/U	S <sub>1</sub>		nce LBS.	Material Difference LBS	Mai		
						0		Other	4		arts	Difference in Parts	Diff		
						0	dle	Setup Idle	ω		t Parts	Estimated Short Parts	Est	ınt (PCS)	Machine Count (PCS)
	-	Check	Yes / No	Day	Submitted	0		Tooling	2		S	Total Scrap Pcs	Tot	E 54	Efficiency
Inspector Notes		Material	Approved	Time Of	Date Part	0	ance	Maintenance	_		PCS	Total Counted Pcs	Tot	d Pcs	Total Planned Pcs
cord	ection Re	First Part Inspection Record	Fire			Hours	Description Fage	otal Down	Code	lculation	Final Part and Material Calculation	inal Part an		Efficiency	m
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Notes	Scrap Pcs.	Mach Down Down CO Time	Material Heat Lot No.	% Mach. Efficiency	Actual % Pcs/Day E	Plan Pcs/Day	Balance Due Pcs	Cum. Total	Planned Hours	Loads Today	Total Pcs	Prod. Setup Hours Hours	Clock Pro	Emp. 0	Date
THE PARTY OF THE P					onent	Component		245 245 247		Actual					Order Qty
				Pcs/Bar		Wgt/Pc	Verified			Standard	272		84 and	32.88	Order No.
Special Notes / Instructions	Specia					road			CYCLE TIMES			AD		121 100	
Setup %				Remaing Bars	7	Bars per			cs/Hr	Planned Pcs/Hr	SHOLE THE	3#8	70	FP 12AA	Part No.
Setup Actual Hrs.	(n)			Total Bars	7	Wgt/Bar				Rev Letter	_	Record		Work Order Production	Work 0
Setup Allowed Hrs.	S		OPS	/ ACME / 2ND OPS		HYDROMAT	h	100 E 100 E	,	Machine No.		LLC		Control De	Cor