Part No.		104	104670-1		35.0	Rev	Rev Letter		N A			Heat Lot #					
Order No.		3	377635			Component 104			670-1	Bo	or Box W/O #'s						
Order Qty			600	PLI	1046				669-1	Found on Label							
QTY CHANGE INLS/DATE					<u> </u>			* *		Standard Cycle Time & Setup Time Vertified							
			Specia	al Notes / Ir	struction	S	1 160	4		_	t Operat		- 10				
										2nd Operation							
										- 1		3rd Operation				_	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	s/u	Setup %
Machine# 464				distribution of the same		0	0	STD CYC	LE TIME	LETIME			1.77			0	#DIV/0!
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Total Effic	ionay	0	0	0	0	0	0	0	Ö	#DIV/0!	0	1 100	© 0	SALASS	TO GLEST	STATE OF	este taas
TOTAL ETTIC	Liency	U		0	In S YAC	Januar Marien	The second of the second	uting:		1010/01	In the Court	ORDINATE.	7	sanctivessor.	V PROPRIORIES	NO SPECIAL	Krim Sci
Machine #	B17		1	and the last	F-1-1-1-1-1-1	1000	0		LE TIME	48.4	Sec. 11.	77.1	71.	70 7	rich S	0	#DIV/0!
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70				, v	100	0	0	0	0		Landread				4.		
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A Paris		discount to	Sec. LANCES	Marin of Course		0	0	0	0		2000 P240 A	and the same of	11867 LANS S	arrests from the	Chiefach	State of the	west killed at the latest at the
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Machine #		M. 18.		1	1	0	0	STD CYC	0	- THE ST		31.1	3 B W		See See	0	#DIV/O:
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						4	F	Routing:		22.							
_											First Pa			n Recor	d		
Final Part Calculation				Code	Total Down Time Description		Hours	Date Pa Submitte	10g), (A. 50g),			Approved Yes / No		tor	No	otes	
Total Counted Pcs (from pac			packing)	1	Maintenance		0	1-16-14	1:45	F	4	K.S	1	1	TI DES	10000	
Total Scrapped			,	0	2	Tooling		0			-	-					
3rd Operation Count				0	3	Setup Idle		0									
					4			0					1				
			0	- 4	Other										.	4/20/15	
1st Operati	ion Cou	nt	l	0	_											rest	4/29/15