

Part No.	G100-2	Component	A02001-0064
Order No.	401443	Heat Lot #	
Order Qty	500 200	W/O # from Box	

NO EPP
PARKS
control devices, LLC

OPERATION 1										THRU-PUT/8HRS	128
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
CNC HAAS M1000 H3	2-26-16	JB	0	3	0	5hr	4	engineering to check part	3	11	
	2-29-16	JB	1.5	28	31	2 1/2	2	Burnish to broke	3	11	
Setup Hrs.	3-1-16	JB	0	0	0	0			0		
3	3/4/16	PG	8.13	216	247	0			11	11	
Cycle Time											
3m 22s								Jokert HVO			
Pcs/Hr											
16											

ROUTING: 17

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	2-29-16	9:30am	YES	OK	A	CD #03	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							