


Part No.	SB7501-10	Component	SB7501-20	
Order No.	395417	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
LATHE 0467	1-15-16	JN	4	38	38		3		15	11
	1-18-16	NK	3	450	488					
Setup Hrs.	1-25-16	NK	2	300	788					13
	1-26-16	JS	1	75					1	
	1-24-16	JS	1	150	150				0	
Cycle Time										
Pcs/Hr										

\$17.99

1-22-16

55

110

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	1-15-16	JN	3				3	Tried to setup on 472, didn't work, moved setup to 473		
Setup Hrs.										
	1-15-16	JN	1				3			
Cycle Time	1-16-16	JN	0.5				3	Used scrap from chamber to setup		
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record										
1 Maintenance	2 Tooling	3 Setup	4 FAIR	5 Training	6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
						1-18-16	6:55	YFA	✓	E	DT	CHAM X1