


Part No.	101467-19-10	Component	101467-19-20	 control devices, LLC
Order No.	394522	Heat Lot #		
Order Qty	1500	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

368

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BRDGPRT CNC	1-2-30-15	L.W	0	0	0	5.5	3			
	1-4-15	L.W				3	3			
Setup Hrs.										
	1-4-15	L.W	0	0		2	4			
	1-4-15	L.W	30	80	80	-	-			
Cycle Time	1-5-16	SM	4.5	165	245					
1M109	1-6-	SM	4	133	378					
	1-7	SM	6	166	544					
Pcs/Hr	1-8	SM	8	265	809					
46	1-9-16	HWD	4	156	965					
	1-12-16	SM	325	12	977					

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	1-14-16	BS	5	139	1116					
	1-14-16	SM	6	181	1297					
Setup Hrs.	1-18	SM	3	73	1370					
	1-19-16	BS	4	78	1448					
	1-19	SM	7	224	1872					
Cycle Time	1-20	SM	8	300	1972					
	1-21	SM	9	270	2242	1	6	Job out		
	1-23	SM	7	219	2461					
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-4-16	11:30 AM	YES	✓	P	44	