


|           |               |                |             |  |
|-----------|---------------|----------------|-------------|--|
| Part No.  | 1304-34-3/16  | Component      | 1304-A-BLNK |  |
| Order No. | 397056 398112 | Heat Lot #     |             |  |
| Order Qty | 6             | W/O # from Box |             |  |

| OPERATION 1 |         |           |           |            |            |           |                | THRU-PUT/8HRS | 8     |            |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
| 10          | 1-15-16 | CS        | 6         |            | 5          |           |                |               | 2     | 22         |
|             | 1/23/16 | P.G.      | .5        | —          | —          |           |                |               |       |            |
| Setup Hrs.  | 1/23/16 | DG        | 6         |            | 5          |           |                |               |       |            |
| 8 MINS      | 1/25/16 | P.G.      | 7         | 7          | 12         |           |                |               |       |            |
| Cycle Time  |         |           |           |            |            |           |                |               |       |            |
| 45 MINS     |         |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |         |           |           |            |            |           |                |               |       |            |
| 1           |         |           |           |            |            |           |                |               |       |            |

Job cost

\$40.03

1-28-16

52

| OPERATION 2 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

| OPERATION 3 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

| Notes / Instructions | Down Time Codes | First Part Inspection Record |             |                   |            |            |           |       |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
|                      |                 | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 1 Maintenance        |                 | 1-15-16                      | 1pm         | YES               | ✓          | B          | OH        |       |
| 2 Tooling            |                 | 1-23-16                      | 1230p       | YES               | ✓          | B          | JC        |       |
| 3 Setup              |                 |                              |             |                   |            |            |           |       |
| 4 FAIR               |                 |                              |             |                   |            |            |           |       |
| 5 Training           |                 |                              |             |                   |            |            |           |       |
| 6 Meeting            |                 |                              |             |                   |            |            |           |       |