					Contro	ol Devices	LLC / Wo	rk Order I	Production	n Record							
Part No.			759	SBRY	Rev Letter			A	<u>i</u>			Н	leat Lot	#		N .	
Order No.		3:	517	24	Component IF7				575B	or Box W/O #'s							
Order Qty			1000	OLK.									Found on Label				
QTY CHA	NGE INLS/	DATE		~	Ì							Sta	ndard Cy	cle Time	e & Se	tup Tim	e Vertified
		2	Specia	al Notes / Ir	struction	ıs							t Operat			200	
								7			2n	d Opera	tion				
						·						3r	d Operat	ion		,	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	
Machine #		3 3			# . ·	0	0		LE TIME		4 15	341		膨脹		0	#DIV/0!
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Machine #		ortas a	1.77(4)	101-101 Street 21	#11 (** 1.7) TO A	क इन्द्र सद्धात	0	uting:	LE TIME		ag tracker		North St	RANGES !	WEST A	0	#DIV/0!
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	CHEN LT SHIP	KORDY TRANS	16.6.2 S.S.S.	Maria de la la	MATERIAL STATES	0	0	0	0	4D04/01		Stands		NOTATE OF	e menta	we had	VENEZ (CARACA)
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							•	.outilig.	T		First P	art In	spection	n Reco	ord	-	
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa	rt Ti	me Day	Approved Yes / No		Inspe			Notes
Total Counted Pcs			(from packing) 1		1	Maintenance		0	10/30/1	4 10	DAN		4FD D		-	CD On Insp #09	)
Total Scrapped			-	0	2	Tooling		0	1.0/	1		7					•
3rd Operation Count		ınt		0	3	Setup Idl	e	0									
2nd Operation Count		unt		0	4	Other		0									
1st Operation Count				0					•			-		•		•	