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device devices	cont		1		FG.	i te	9-1										==	3-3-16	32-16	Te .		夏	-	2.0016	214-16	2-18-16	2-17-16	Date	Order Qty	Order No.	Part No.
	control	0.00													W. N. In			NI	MP			100	w	Su	on	on	ON.	Emp. Name	1,475	400043	B3222-3
From Loads =		TOTAL PO			The second							4						∞	2,5				6	h	P	8	8	Prod. Hours	75	043	22-3
Pcs/Bar x Total	Specia	TOTAL PCS. PRODUCED														Original Control		1072					467	とない	114	274		Total Pcs		OTY CHANGE INLSIDATE	ADDED W/O #
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	Special Notes / Instructions	D																			d	, ,	1467	240	1553	274		Cum. Total	Actual	Standard 45	CYCLE TIMES
x Bars per load Record																					013 20	5				11	0481238H	Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr 64	Thru-Put/8Hrs
31816	Submitted T		The same of the sa								- A								SSS							2,5		Down Time Code	Component	Wgt/Bar	Wgt/Pc.
	Time of Day Approved Mtrl Yes/No Check	1		THE RESIDENCE OF THE PARTY OF T		The second secon				3	. (1.	141	111						2000							Some		wn ne de	nt A02001-0024	19.53	0.1426
	ri Rev Inspector	1				No. of the last of		No.	(S	3/6	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		1				4		1						ting		Notes	5 - Training 6 - Meeting	3 - Setup 4 - FAIR	1 - Maintenance 2 - Tooling
CB 350d	Notes	PAP PCS.																-							9,			Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
× 06																							4		ふい			Scrap Code	137	. 12	. B/S 18

PRIMARY PRODUCTION RECORD

Test Form 10/14/15