

Part No.	PWN25025-H		Added Wgt	Cycle Times	Thru-Put/8Hrs	2640	Wgt/Pc.		Mach No.	S5
Order No.	391416		Standard	9.8	Planned Pcs/Hr	330	Wgt/Bar		Setup Allowed Hrs.	4
Order Qty	3,000		Actual	9	Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
11/23	DM					3.5	3		50	11
11/24	DM	6	820	820		6	142	2 HOURS ON SC		
11/24	DM	6	8500	3320	P9315	0	0			
<p>NO PARTS @ MACHINE</p> <p>JOB OUT</p> <p>24</p> <p>10:24-10:45</p> <p>12:45</p>										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS. 50										



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load