Part No.		G12		Component		A02071-0024			GD control devices, LLC			
Order No.		398192		Heat Lot #								
Order Qty		100		W/O # from Box								
				OPERATIO	N 1				Application of the second	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HZ	1-25-16	1400	4.5	146	146	3	3) Obo ot		0	
Setup Hrs.									HVD			
1hr												
Cycle Time												
mules								1/	1			
Pcs/Hr									00			
30											0	
ROUTING:				l	TO THE	READ ROLLE	R			!		
				OPERATIO					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						8						
Setup Hrs.						``						
												-
Cycle Time												
Dec/Us												
Pcs/Hr			<u> </u>							-		-
ROUTING:												
ROOTING:		A STATE OF		OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Setup IIIs.									NAME OF TAXABLE PARTY.			
Cycle Time												
Pcs/Hr								-				
·				15								
ROUTING:												
Notes / I	nstructions	Down T	ime Codes				irst Part In:	-	Record	2.55		
		2 Tooling			Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	r Notes		•
		3 Setup 4 FAIR		1-26-16	9:152	(h)		B A (24)		Qu Co		
		5 Training	FAIR Training			/						
ECOND A E	/ DRODUCTIC	6 Meeting			DAGE							10/15/15