


Part No.	KF990002-4-5	Component	KF90002-10	
Order No.	399275	Heat Lot #		
Order Qty	225	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		128
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	2-11-16	Rm		2	2	1.5	2	NEW TOOLING		
	2-12-16	MS		2	4	1.5	3/2	NEW TOOLING/PROGRAM CHANGE		
Setup Hrs.	2-12-16	JB	4	85	88	4		Mis-Drilling	3	
2	2-12-16	Rm	6.5	142	230			Job out		
Cycle Time										
3M										
Pcs/Hr										
16										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-12-16	7A~	YES	✓	A	DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									