


Part No.	11-4-17	Component	11-4-G	
Order No.	398140	Heat Lot #		
Order Qty	35	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-25-16	OG	.5		1	8m	3			
	1-26-16	CS	8	30	31					
Setup Hrs.	1-26-16	OG	4.5	16	47					
8m								503		
								804		
Cycle Time										
15m										
Pcs/Hr								2114		
								55		

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2 Tooling		1-25-16	10:30p	Y	✓	A	SC	
		3 Setup								
		4 FAIR								
		5 Training								
		6 Meeting								