Part No.		1303-26-14		Component		1303-A			control devices, LLC		
Order No.		3910575		Heat Lot #				6.04	device	es, LLC	
Ord	er Qty	8		W/0 #	from Box						
小小小小小		MANAGE TURN		OPERATIO					THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	1-8-16	DG-	3.5		8		-			1	22
Setup Hrs.								H			
5m								TO	2		
Cycle Time								0)17	7/		
25m								J. 11.94		0	
Pcs/Hr						11 11 11 11 11		7		4	
1 00/111						· · · · · · · · · · · · · · · · · · ·		THE C			-
								5.		7.	
ROUTING:											
DAME TO SE				OPERATION 5		公司 法国 \$13		製造学品	THRU-PUT/8HR		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	×.										
Setup Hrs.									45.5-91		——————————————————————————————————————
Cycle Time									T. BINNEY WAR TO S		
				1							
Pcs/Hr											
			Sec.								
			No.							341111	
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
									2000		
Setup Hrs.											
Cycle Time											
cycle Time											
D /11-											
Pcs/Hr											
l											
ROUTING:				_ //							
Notes / Instructions Down Time Codes First Part Inspection Record											
	3.03/9/19	1 Maintenanc		Date Part	T- 0/5	Approved	Mtrl	Rev		2000 00000000	-
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	I Inspector I Notes		
		3 Setup 4 FAIR		1-8-16	80	4		B	Je		
		5 Training			11€/						
SECONDADA	PRODUCTIO	6 Meeting			DAGE 3						10/15/15