Part No.		SW1	SW1001-10		Component		SW1001-20			~ COD	trol \
Order No.		384879		Heat Lot #						GD con	ices, Li
Order Qty		4390		W/O # from Box			377362		7 100		
MARKER				OPERATI		Down			Lake Page	THRU-PUT/8	
Mach No. HARDING	Balan	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	DBY	Notes 11 Forum	Scra	Cod
0467							TAC.	100	or the Ma	MA CAG	
Setup Hrs.									2		
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Cycle Time			1								
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Pcs/Hr		1				-					
DOLUME											
ROUTING:	Manager Market	The Surface of		OPERATION	ON 2	NATION WE	D-COLC AUTO			THRU-PUT/8H	DCI
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Treated Miles	Notes	Scrap	Sora
567	Balan	OP FOR	ind	-	1	time	code	O Pr	II FAVIIY	JCT AP	Cod
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Setup Hrs.	11-10-15	27	3.0	80	80				2.66		
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Cycle Time	110	1113	1				4	110	W JOB	ETUP	4/1/
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Pcs/Hr							JE.				
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ROUTING:									7.7		
Mach Na	April 19 Mary			OPERATION 3		Down	WN Down time		THRU-PUT		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	0	Notes	Scrap	Scrap Code
471	Leum	ice to	ruan		224		Swa	150	U.HOYWa	Va Ø	
Setup Hrs.		_									
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Cycle Time									Di	15	
		-						#UC 5:11		110	
Pcs/Hr									/)	1111	
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ROUTING:									ħ.	27	
Notes / In	structions	Down Ti	me Codes			Fi	rst Part Ins	pection	Record		
1 2 3		Tooling Setup		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	ς .	
				11-10-15	8:10 Pin	Yes / No	Check	Letter	wro	Note	
*:		4 FAIR 5 Training				100		Е	10 10 0		
CONDARY	PRODUCTION	6 Meeting							T .		
CONDARY	, KODOCTION	N KECUKD			PAGE 1		2	3	(2)	Test For	m 10/15/15