Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation 3rd Operation Total Pcs Planned Hours % Oper. Efficiency Pcs/Day Balance Due Pcs Setup % Emp. Name Prod. Hours Setup Hours S/U hrs Actual Cum. Total Down Time Pcs/Hr Actual Code Scrap Machine# STD CYCLE TIME O #DIV/01 04/09/15 Life in O: 0: 0. Ö Ö 0. Total Efficiency 0... Routing: Machine # STD CYCLE TIME 04/10/15 3,50 0. 0. Ö Ò 0. 0. Ö Total Efficiency: 0 0. Routing: STD CYCLE TIME Ò Ö Ó Ö Total Efficiency 0 0 0 0. 指導 学0章 Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count