

Part No.	104669-1	ADDED TIME #	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.0333	Mach No.	B/S18		
Order No.	398075	Standard			Planned Pcs/Hr	180	Wgt/Bar	6.65	Setup Allowed Hrs.		
Order Qty	8,600	Actual			Actual Pcs/Hr		Component	A02001-0014	Pcs/Bar	200	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code
2-9-16	MD	2.5				2.5	3				
2-9-16	MD	5.5				5.5	3				
2-11-16	MD	8.0	1400	1400							
2-12-16	MD	8.0	1200	2600							
2-13-16	MD	6.4	800	3400							
2-15-16	MD	1.5	200	3600							
JCB											
OS											
2-24-16											
2-25-16											
TOTAL PCS PRODUCED											
TOTAL SCRAP PCS.											
<div style="display: flex; justify-content: space-between;"> <div> <p>control devices, LLC</p> <p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> <div> <p>Special Notes / Instructions</p> </div> <div> <p>First Part Inspection Record</p> </div> </div>											
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes					
2-10-16	12:00	YES	✓	G	TH						