Part No.		1303-26-5/16		Component		1303-A-BLNK			CD control devices, LLC			
Order No.		402431		Heat Lot #					1	الله الله	device	es, LLC
Ord	er Qty	70 33	2		from Box				1 .			
1 30 30				OPERATIO	N 1					THRU-	PUT/8HRS	464
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	3-1-46	05	7.5								- 100	
Setup Hrs.												
6 MIN							1		-10			
Cycle Time				10	113-	DU				10		
50 SEC									a	14		
Pcs/Hr									30	5.		
58											Λ	
											A.	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
	5					Down Down time				THKU-F	Scran	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.		,										je.
-												10-21-73
										-		
Cycle Time												
Pcs/Hr									-			
Ì												
ROUTING:												-
ns the color				OPERATIO	N 3		Se de Chier	N. S.	S. Superior	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
ŀ												
Cycle Time												
								9				
Pcs/Hr												
rus/Hr				5				£				
H												
ROUTING:												
	nstructions	Down Time Codes		First Part Inspec				spection	Record			
		1 Maintenance		Date Part	Date Part Approved Mtrl Roy							
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	etter Inspector No		Notes	
		3 Setup 4 FAIR		3-1-16	8AL	YFIS	1	6			-	
		5 Training					**			0/		
ECONDARY PRODUCTIO		Meeting			PAGE :			"				W 12
INDANI	. KODOCITOR	. KLOOKD			PAGE.	L					Test Form 1	0/15/15