

# Control Devices LLC Work Order Production Record

Machine No.

Rev Letter

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No.

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Wgt/Bar

Bars per Load

Remaining Bars

Pcs/Bar

Order No.

Standard

Actual

Planned

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Order Qty

DATE CHANGE REQUIRED

Actual

Planned

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Beginning Balance

0

0

0

0

0

0

0

0

0

3-20-14

27985

7.0

1.5

53

0

0

0

0

0

3-21-14

27985

7.0

1.5

53

0

0

0

0

0

3-24-14

27985

5.0

39

0

0

0

0

0

0

3-22-14

DEM

2.7101

3.2

66

0

0

0

0

0

3-24-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-25-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-26-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-27-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-28-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-29-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-30-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-31-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-32-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-33-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-34-14

DEM

2.7101

7.0

66

0

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0

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3-35-14

DEM

2.7101

7.0

66

0

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0

0

3-36-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-37-14

DEM

2.7101

7.0

66

0

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0

0

0

3-38-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-39-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-40-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-41-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-42-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-43-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-44-14

DEM

2.7101

7.0

66

0

0

0

0

0

3-45-14

DEM

2.7101

7.0

66

0

0

0

0