| Part No.   |                     | C3850001             |  | Component       |             | C385000100        |               |             | control devices, LLC |              |         |
|--|---------------------|----------------------|--|-----------------|-------------|-------------------|---------------|-------------|----------------------|--------------|---------|
| Order No.  |                     | 391181               |  | Heat Lot #      |             |                   |               |             |                      |              |         |
| Order Qty  |                     | 58                   |  | W/O # from Box  |             |                   |               |             |                      |              |         |
| 是3.500   |                     |                      |  | OPERATIO        |             |                   |               |             | THR                  | U-PUT/8HRS   | T       |
| Mach No.   | Date                | Emp. Name            | Prod Hrs.  | Total Pcs.      | Cum. Total  | Down              | Down time     |             | Notes                | Scrap        | Scrap - |
|  |                     | 2,5                  |  |                 | Cum rotur   | time              | code          |             |                      | Scrap        | Code    |
| ×  | 11-2                | JM                   | <b>\$3.5</b>   | 51              |             | 2                 | 2             | JO          | boyt                 | 2            | It      |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| Setup Hrs.   | 2                   |                      |  |                 |             |                   |               |             |                      |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| Cycle Time   |                     | \ \                  |  |                 |             |                   |               |             |                      | /            |         |
|  |                     |                      |  |                 |             |                   |               | ĺ           | 00 1                 |              |         |
|  |                     |                      |  |                 |             |                   |               | 1,          | 1000                 |              |         |
| Pcs/Hr   | u <sup>c</sup>      |                      |  |                 |             |                   |               | 4           | DIVE                 | 7            |         |
|  |                     |                      |  |                 |             |                   |               |             | 1 1 5                |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| ROUTING:   |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| <b>等种外型性</b>   | A CARE              | un i la como di      |  | <b>OPERATIO</b> | OPERATION 2 |                   |               | THR         |                      |              |         |
| Mach No.   | Date                | Emp. Name            | Prod Hrs.  | Total Pcs.      | Cum. Total  | Down              | Down time     |             | Notes                | Scrap        | Scrap   |
|  |                     |                      |  |                 |             | time              | code          |             |                      | 3,55,51      | Code    |
|  |                     | -                    |  |                 |             |                   |               |             |                      |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| Setup Hrs.   |                     |                      |  |                 |             |                   | _             |             |                      |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| Cycle Time   |                     |                      |  |                 |             | ř.                |               |             |                      |              |         |
|  |                     |                      |  |                 |             | 1                 |               |             |                      |              |         |
|  | *                   |                      |  |                 |             |                   |               |             |                      | ×            |         |
| Pcs/Hr   |                     |                      |  | 8               |             |                   |               |             |                      |              |         |
|  |                     |                      |  |                 |             |                   |               |             | il .                 |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| ROUTING:   |                     |                      |  | ODEDATIO        | NI O        |                   |               | d contra an | TUD                  | L DUT (QUIDS |         |
|  | EAST NOT LESS TO BE |                      |  | OPERATIO        |             | Down              | Down time     |             |                      | J-PUT/8HRS   | Scrap   |
| Mach No.   | Date                | Emp. Name            | Prod Hrs.  | Total Pcs.      | Cum. Total  | time              | code          | Notes       |                      | Scrap        | Code    |
|  |                     |                      |  |                 |             |                   | (4)           | -           |                      |              |         |
| - 1  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| Setup Hrs.   |                     |                      |  |                 |             |                   |               |             |                      |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| ı  |                     |                      |  |                 | 10          |                   |               |             |                      |              |         |
| ycle Time  |                     |                      |  |                 |             |                   |               |             |                      |              |         |
|  |                     |                      |  |                 |             |                   |               |             |                      | +            |         |
| ŀ  |                     |                      | -  |                 |             |                   |               |             |                      |              |         |
| Pcs/Hr   |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| 1 03/111   |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| ŀ  |                     |                      |  | -A              |             |                   |               |             |                      |              |         |
| ROUTING:   |                     |                      |  |                 |             |                   |               |             |                      |              |         |
| The Late of the La | nstructions         | Down T               | ime Codes  |                 |             | r                 | irst Part Ins | nection     | Record               |              |         |
|  |                     | 1 Maintenance        | and the second s | Date Part       | ans = 1     | Approved          | Mtrl Mtrl     | Rev         |                      |              |         |
|  |                     | 2 Tooling            |  | Submitted       | Time Of Day | Yes / No          | Check         | Letter      | Inspector Notes      |              |         |
|  |                     | 3 Setup              |  | 11-20-15        | 11:30.~     | 4165              |               | <b>S</b>    | DH (80/4)            |              |         |
|  |                     | 4 FAIR<br>5 Training |  | - 14            |             | /                 |               | D           | (03)                 |              |         |
|  |                     | 6 Meeting            | ==   |                 |             |                   | 31            |             | ,                    |              |         |
| CONDADA  | DRADUCTIO           |                      |  |                 |             | - Balling Comment | 11 ONE        |             |                      |              |         |