Part No. Order No. Order Qty		11-3-30 389869 3		Component  Heat Lot #  W/O # from Box  OPERATION 1		11-3-B-BLNK				CD contradevice	ol es, LLC
						NIA			-	TUDU DUT/QUDG	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	and the	Notes	THRU-PUT/8HRS Scrap	Scrap Code
7	11/10/15	1.6.	3		4					2	22
Setup Hrs.								1		1	
13 mins								JC	2000	/-	
Cycle Time		1						D	3	,	
77 sers								4	1.10/5		
Pcs/Hr									11.15		
									1.0.0		
ROUTING:				SAND	BLAST / BRIG	HT DIP / REA	AM / MS P	ACK			
ALCANA.		A September	HE SELECTION OF	OPERATIO				All the lates	Maria Maria	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
cycle rille									Ø.		
Pcs/Hr			V romania (C								
ROUTING:											
ALC: NO.				OPERATIO	N 3		<b>建筑机</b>	SO TO S		THRU-PUT/8HRS	
Mach No.	lach No. Date		Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr	A 413.4										
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenand	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li><li>4 FAIR</li></ul>		11-10-15	9An	Yes / No	Check	Letter	DI		
		5 Training						1			
FCONDARY	/ PRODUCTIO				PAGE	1		-		Test Form	10/15/15