| Part No. | | 11-4-26 | | Component | | 11-4-L-BLNK | | | | 61 60 | contro | ol |
|---------------|---|--------------------------|------------------------|-----------------------------------|----------------------|--------------|-------------------|-----------|----------|--------|-----------|---------------|
| Order No. | | 395993 | | Heat Lot # | | | | | | 4 | device | es, LL |
| Orde | er Qty | | 2 | W/0 # | from Box | | | | 1 | | | |
| | | | | OPERATIO | N 1 | | | | | THRU-P | UT/8HRS | |
| Mach No. | Date | Emp. Name | | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scra Code |
| 9 | 1-15-16 | | 1.5 | | 2 | | | | | | | |
| Setup Hrs. | 15-16 | DG | 3 | 3 | 0 | | | | 20.5 | | | |
| Jetup IIIs. | | | | | | - | - | | UB_ | 1 | _ | |
| 8 min | | | | _ | • | | | 0 | O | 1 | 5 | |
| Cycle Time | | | | | | | | | 0/0 | PAT | MIL | |
| 23 MIN | | | | | | | | 7 | () () | MACK | 1702 | |
| Pcs/Hr | | | | | | | | W. | 61 | .0 | 165 | |
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| ROUTING: | | | | | | | | | | 1 | X) | |
| 松原 文書館 | | | | OPERATIO | N 2 | Down | r wing | 0.5 | | THRU-P | UT/8HRS | |
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| Setup Hrs. | | | | | | | <u> </u> | | | | | |
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| Pcs/Hr | | | | | | | | | | | | |
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| | | | | | | | | | | | 3. | |
| ROUTING: | | 6-1-1-5-1-5-V | | ODERATIO | N 2 | | | | | TUDU | uz/ouncil | |
| Mach No. | Date | Date Emp. Name Prod Hrs. | | OPERATION 3 Total Pcs. Cum. Total | | Down | Down time | CITY PAGE | Notes | | -PUT/8HRS | Scrap |
| | | Linp. Name | 11001113. | roturres. | cam. rotar | time | code | | Notes | | Scrap | Code |
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| Setup Hrs. | | | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | | | |
| cycle Time | | | | | | 16 | | | | | | |
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| F | | | | | | | | | | | | |
| ROUTING: | | | | | | | _ | | | | | _ |
| Notes / In | structions | Down Ti | me Codes | | | F | irst Part In | spectio | n Record | | | |
| | 1 Maintenance2 Tooling | | Date Part Submitted | Time Of Day | Approved Yes,/ No | Mtrl | Rev | Inspector | Notes | | | |
| | | 3 Setup | | 1-15-16 | 5pm | Y NO | Check | Letter | 70 | | | |
| | 1 | 4 FAIR 5 Training | | | | • | | 4) | | | | |
| | | 6 Meeting | | | | | | | | | | |