

Control Devices LLC

Work Order Production Record

Machine No.

2100

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Rev Letter

F

Wg/Bar Total Bars

Setup Actual Hrs.

Planned Pcs/Hr

CYCLE TIMES

Wg/Bar Load Remaining Bars

Setup %

Standard

Actual

Wg/Bar Pcs/Bar

Special Notes / Instructions

Added W/O #

Standard

Component

Notes

Actual

Planned

Wg/Bar

Notes

Planned

Cum. Total

Wg/Bar

Notes

Loads Today

Planned Hours

Wg/Bar

Notes

Balance Due Pcs

Plan Pcs/Day

Wg/Bar

Notes

Actual Pcs/Day

% Mach. Efficiency

Wg/Bar

Notes

Material Heat Lot No.

Mach Down Time

Wg/Bar

Notes

CODE

Scrap Pcs.

Wg/Bar

Notes

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Wg/Bar

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Wg/Bar

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Wg/Bar

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