Part No. Order No. Order Qty		SF403-2-3/16		Component		SF403-A-BLNK			Control devices, LLC				
		398	3379	Heat Lot #					devices, LLC				
		800		W/O #	W/O # from Box		397682						
	al and street in		PART OF PERSON	OPERATIO		MANAGE AT LO		TAME !	NAME OF THE OWNER, OF THE OWNER, OF THE OWNER, OF THE OWNER, OWNER, OWNER, OWNER, OWNER, OWNER, OWNER, OWNER,	THRU	-PUT/8HRS	216	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
9	1/28-16	DG- P.6.	8	300	252				·		/	//	
Setup Hrs.	129/1	75	1	25/	803_				,				
5 MIN	- 1/10					1							
Cycle Time					1 1	2/		7	03				
2 MIN					X 20,	110		ó	UT				
Pcs/Hr				(	JR.	LIU		1907	****				
27	0				7	5							
ROUTING:				00504510							num /oune I		
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
		-				-	-						
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ROUTING:							-						
				OPERATIO	N 3			To Sally	5 - 0	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
C   T													
Cycle Time						i i							
Pcs/Hr													
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ROUTING:													
	nstructions	Down T	ime Codes				irst Part In	spection	Record				
		1 Maintenance		Date Part	Date Part		Approved Mtrl		Rev Record		Participant 2		
		2 Tooling		Submitted	Time Of Day	Yes / No			Inspector	Notes			
		3 Setup 4 FAIR		1-28-16	50	Y	1 C TC		पट			- 11	
		5 Training			1								
SECONDARY PRODUCTIO		6 Meeting											
SECONDAR	Y PRODUCTIO	N RECORD			PAGE	1					Test Form 1	ر0/15/15	