


Part No.	501-2-5/16	Component	501-A-BLNK	160 25 parts 
Order No.	403766	Heat Lot #		
Order Qty	1	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-10-16	VG/ks	20		10				1	11
Setup Hrs.										
10										
Cycle Time										
2										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record					
	1 Maintenance	<div>Date Part Submitted</div> <div>Time Of Day</div> <div>Approved Yes / No</div> <div>Mtrl Check</div> <div>Rev Letter</div> <div>Inspector</div> <div>Notes</div>						
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							