Control Devices LLC
Work Order Production Record

No. TCO2167010

Machine No.	X-Deff
Rev Letter	
Planned Pcs/Hr	

Qty 6000

Wgt/Bar	Bars/Load	Total Bars #DIV/0!
Wgt/Pc	Pcs/Bar	#DIV/0!

Material Heat Lot No. TCO216-201

Setup Allowed Hrs.	0
Setup Actual Hrs.	0
Setup %	#####

Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Total Pcs/Day	Cum. Balance Due Pcs	Plan. Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Mach Down Time	CODE	Scrap Pcs.	Notes
beginning balance					0	0	0	0	0	#DIV/0!				
	1131				0	0	0	0	0	#DIV/0!				
23.DW		1/2		830	0	0	0	0	0	#DIV/0!				
13 RM 1253	6/2			0	0	0	0	0	0	#DIV/0!				
14 RM 1273	6		758	0	0	0	0	0	0	#DIV/0!				
DW 1131		1/4		0	0	0	0	0	0	#DIV/0!			0	
RM 1273 7/2		751		0	0	0	0	0	0	#DIV/0!			0	1079
RM 1273 7/2				0	0	0	0	0	0	#DIV/0!				
RM 1273 6				0	0	0	0	0	0	#DIV/0!				
RM 1273 7				0	0	0	0	0	0	#DIV/0!				
		0	0	0	0	0	0	0	0	#DIV/0!				
		0	0	0	0	0	0	0	0	#DIV/0!				
		0	0	0	0	0	0	0	0	#DIV/0!	0	0		Page 1

Down Time Codes

		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
2/13/14	6:45	4/3	✓	DLF	
2/15/14	11:70	4/3	✓	DH	

Efficiency

Planned Pcs	0	Total Counted Pcs
Efficiency	#DIV/0!	
Piece Count	0	

0