Part No. Order No.		1303-37-3/16 398302		Component Heat Lot #		1303-A-BLANK				contr devic	ol es, LLC
Order No.		398302		W/O # from Box		389/21		,			
in production		W HE THE		OPERATIO			1/01	100	A CALL TO THE	HRU-PUT/8HRS	
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	1/27/16	D6.	3	4	3 7	8m	3	MIS	S THORY	Es 2	22
Setup Hrs.)							1	7	1	
8m								Joho A		1	
Cycle Time									CS		
50m								1	23.60	110	
Pcs/Hr	8						(4	79-	14	
									000	5.	
									0.	12	
ROUTING:		March Street	NA POSITION OF THE	OPERATIO		READ ROLLE	R	Mark State Coll	COMPANY TO	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.	-						-				
Setup IIIs.	-										
											<u> </u>
Cycle Time											
Pcs/Hr											
ROUTING:		O. Derfording D.	AND THE PARTY OF THE PARTY	OPERATIO	N3		A 100 St. 100 W	KEEPS TO	THE THE	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time						72	9 ::				
						•0)					
Pcs/Hr											
					-						
ROUTING:					L-1						
	nstructions	Down T	ime Codes	F. 113 124		F	irst Part In:	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl Rev Inspector		Notes		
		2 Tooling3 Setup		Submitted	4:25 PM	Yes / No	Check	Letter			
		4 FAIR		1.24.10	7:40 / 111	765		B	WAB		
		5 Training6 Meeting									
SECONDARY	Y PRODUCTIO				PAGE :					Test Form	10/15/15