Part No. Order No.		GR6 399435		Component Heat Lot #		GR-BLNK			control devices, LLC			
										devices, LLa		
Ord	ler Qty		3	W/O #	from Box				1			
0-10-2			New Provi	OPERATIO						THRU-	PUT/8HRS	768
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE												
Setup Hrs.												
3 MIN								<u> </u>				
Cycle Time									0/1/)		
30 SEC								1	XIII			
Pcs/Hr						_		-	5,5			
96											P	
ROUTING:	Anch III											
					N 2	Davin		THRI			PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
											_	
Cycle Time												
Pcs/Hr												
PCS/Hr												
ROUTING:												
	AMERICA STATE		APPENDING IN	OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
									-			
Cycle Time							888					
						-						
5 (1)												
Pcs/Hr												
										\rightarrow		
ROUTING:												
	nstructions	Down Ti	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenanc		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup				Yes / No	Check	Letter	er Dio		110103	
		4 FAIR		3-4-16	11:10	yes	ON		DIK			
		5 Training 6 Meeting										
ECONDARY BRODUCTIO					DACE 1				L			