
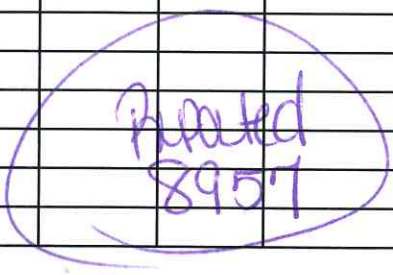



Part No.	CUTU-17-3/16	Component	CUTU-0-3/16		
Order No.	399137	Heat Lot #	M87568		
Order Qty	2000	W/O # from Box			

OPERATION 1										THRU-PUT/8HRS	2592
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
BURR OAK	2-2-16	JB		Lost count				JOB BUT			
Setup Hrs.											
45 MIN											
Cycle Time											
10 SEC											
Pcs/Hr											
324											



 SS
 2-26-16


OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2/2/16	9:30am	YES	OK		