Part No.		503-2-3/16-3/8		Component		503-2-3/16			control devices, LLC			
Order No.		398786		Heat Lot #					devices, LLC			
Order Qty		24		W/O # from Box								011-
			100	OPERATIO	N 1	and the second				THRU	-PUT/8HRS	2110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StepDill	1/29/16	P.6.		1	25			_			l	22
Setup Hrs.						1		3				
1						1		7	-/-	+		
Cycle Time									0000			
Zuia.								/.	nIA			
Pcs/Hr							1	#	O'AL	10-	AU	
24							6	- 11	1	i c	Si	
ROUTING:										_		
NOOTHING.	2-14-16			OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									11			
			<u> </u>									
			<u> </u>									
Cycle Time												
- /u												
Pcs/Hr												
POLITING												
ROUTING: OPERATION 3 THRU-PUT/8HR										PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
				_	_							
Setup Hrs.												
Cycle Time												
5 /11				4								
Pcs/Hr												
												·
ROUTING:	_											
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		<b>3</b> Setup				. 237 110	CITCOR	LCTTCI				
		4 FAIR 5 Training										
CECOND ADV DDODUCTIO		6 Meeting										