

Part No.	903-10-5/6	Component	903-A	Control devices, LLC
Order No.	4041099	Heat Lot #		
Order Qty	20	W/O # from Box		

OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-17-16	DG	2		10					
	3-17-16	DJ	2	10	20					
Setup Hrs.										
8m										
Cycle Time								JOB		
								OK		
8m										
Pcs/Hr										
7								3-23-16		
								SS		

ROUTING:

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes/Instructions	Down Time Codes		First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								