Part No.		705-15-3/16		Component		705-A-BLNK			CD control devices, LLC			
Order No.		395368		Heat Lot #						6114	# device	es, LLC
Order Qty		100		W/O # from Box		388173						
				OPERATIO	N 1	RESCRIPTION				THRU	-PUT/8HRS	64
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9 4	1-14-16	DG	6	36	66						1	22
Setup Hrs.	1/29/16	DI	21	20	86			3	et			
5 min	1/29/16	86.	8	53	139							
	1/30/16	Polo	8	40	180					_/		
Cycle Time								and the same		A	11/	110
7 MIN								OUT		(IP	DA	14
Pcs/Hr											9	50
8												
DOUTING				CAND	DI ACT / DDICL	IT DID / DE/	NA / NAS D/	V C V				
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Down Down time		Notes	THE	Scrap	Scrap Code					
						time						Couc
Setup Hrs.										a!		
Setup nrs.												
									111100000000000000000000000000000000000			
Cycle Time												
		_										
Pcs/Hr				7,000								
									3			
ROUTING:												
			STORE WATER	OPERATIO	N 3				THRU-PUT/8		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Hrs. Total Pcs. Cu		Down Down time		Notes			Scrap	Scrap Code
Setup Hrs.								-				
											_	
Cycle Time						1987						
Dec/III												
Pcs/Hr												
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		 Maintenand Tooling 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup		1-14-16	80	Y	V	B	Je			
		4 FAIR 5 Training			- 1			0				
		6 Meeting							4			
SECONDARY	PRODUCTIO	N RECORD			PAGE 1						Test Form	10/15/15