

Part No.	7802523		ADDED W/O #	CYCLE TIMES		Thru-Put/8Hrs	0	Wgt/Pc.		DOWN TIME CODES		Mach No.	A-9
Order No.	395454			Standard		Planned Pcs/Hr	405	Wgt/Bar		1 - Maintenance		Setup Allowed Hrs.	
Order Qty	80,000		QTY CHANGE IN SOURCE	Actual		Actual Pcs/Hr		Component		2 - Tooling			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Pcs./Bar	Scrap Pcs.	Scrap Code		
CUMULATIVE TOTAL FROM PREV. PAGE													
7-27	EL	6	2400	73119	22323879					110			
1-27	E.B.	8	2740	75859	( )								
1-28	E.B.	8	2820	78679	( )								
1-29	E.B.	8	2925	81604	( )								
1-30	E.B.	5	2025	83629	( )								
2-1	E.B.	6	1925	85554	( )	1.5	2	Reamer Shafts ↓					
TOTAL PCS. PRODUCED													
TOTAL SCRAP PCS. 110													

\$8.12 x 10  
2125



Special Notes / Instructions  
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted Time of Day Approved Yes/No Mtrl Check Rev Letter Inspector

Notes



Part No.	TRV2523	Thru-Put/Hrs	3240	Wgt/Pc.	0.0575	Mach No.	A9
Order No.	395456	Planned Pcs/Hr	405	Wgt/Bar	4.88	Setup Allowed Hrs.	0
Order Qty	80,000	Actual Pcs/Hr		Component	A09002-0020	Pcs./Bar	85

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-4	VC	8	3400	3400	22323879					
1-5	E.B.	8	2825	6225						
1-5	RK	6	2225	8450						
1-5	JK	7	2913	11363						
1-6	E.B.	5.5	2415	13778						
1-6	RK	6	2550	16328						
1-7	E.B.	8	3,025	19353						
1-8	E.B.	8	3,100	22453						
1-11	E.B.	6	2401	24854						
1-12	E.B.	8	2,925	27779						
1-12	RK	6	2425	30204						
1-13	E.B.	8	3,125	33329						
1-13	RK	6	2500	35829						
1-14	E.B.	7	2815	38644						
1-15	E.B.	8	3,020	41664						
1-16	E.B.	5	2,050	43714						
1-18	E.B.	8	3,010	46724						
1-19	E.B.	7	2820	49544						
1-19	RK	6	2550	52094						
1-20	E.B.	8	2875	54969						
1-20	RK	6	2600	57569						
1-21	E.B.	6	2425	59994						
1-22	E.B.	7	2640	62634						
1-23	E.B.	7	2720	65354						
1-26	E.B.	8	2915	68269						
1-26	RK	6	2450	70719						

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

2450

4000 PCS. PRODUCED

70719

DATE PART SUBMITTED

TIME OF DAY

APPROVED YES/NO

MTL CHECK

REV LETTER

INSPECTOR

NOTES