| Total Barstock Pcs #DI |           | BarStock Efficiency #DI |               | Total Planned Pcs  | Barstock Efficiency   |         |         |         |         |         |         |         |         |         |         |         |         |         | -       |         |         |           | MANNE   |         | 11/94 11                               |         |         | 131 JUL 11 | 7/      |                   | Date Lmp. C            |           |            | ii          | Part              |             |
|------------------------|-----------|-------------------------|---------------|--|-----------------------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|-----------|---------|---------|--|---------|---------|------------|---------|-------------------|------------------------|-----------|------------|-------------|-------------------|-------------|
| 告N/0!                  | <u> </u>  | #DIV/0! A               | -             | 0  |                       |         | 5       |         |         |         |         | 1       |         | -       |         |         |         |         |         | 1       |         | r.        | 2000    |         | -                                      | 1       |         | 141        |         | beginning balance | # Hours                |           |            | 1 6         | 10                |             |
|                        |           | Actual Efficiency       |               | Total Counted Pos  | Actı                  | -       | 0       |         |         | -       |         | +       |         |         |         |         |         |         |         | +       | -       |           | 1/2     |         | +                                      | -       |         |            |         | balance           | od. Setup<br>urs Hours | _         |            |             | 4                 | Record      |
|                        |           | ciency                  | 11            | ited Pcs   | Actual Efficiency     | -       | 0       |         |         | -       |         |         | -       | -       |         | 0       | 151     | 1       | 52      | 100     | i se    | 11        | 56      | 1       | 10                                     | 000     | 1. yout |            |         |                   | -                      |           |            |             | L                 |             |
|                        |           | #DIV/0!                 |               |  | ency                  | #017/01 | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | 也IV/OI  | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/oi | #DIV/0! | •       | 3       | 2 #DIV/0! | +       | 24      | #DIV/01                                | 1       | -       |            | #51     |                   | EVALET IS              | D.        | Γ.         | י<br>מ<br>ב | !   [             | TJ<br>Q     |
|                        |           | /0!                     |               | _  |                       | Ċ       | 0       | //0!    | 1/0!    | 1/0!    | 1/01    | 0 0     | //0!    | //0!    | 1/0!    | //Oi    | 1/0!    | //Oi    | //0!    | 1/0!    | 10//    | V/0!      | i0//    | V/0!    | \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ | /Oi     | V/0!    | V/0!       | #DIV/0! | _                 | Today P                |           | Loads      | Remaining   |                   | Rev   ottor |
| υı<br>                 | 4         | ယ                       | 2             |  | Down                  | C       | 9 0     |         |         |         |         | ) C     | _       |         |         |         | 1       |         | 0       |         |         |           |         |         | o ç                                    | -       | 0       |            | 0       |                   | Planned<br>Hours       |           | 0          | H           |                   |             |
| Alternate - Too        | Other     | Setup Idle              | Tooling       | Maintenance  | Down Time Codes       |         | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIVIO! | #DIV/O! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/O! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0!   | #DIV/0! | #DIV/O! | #010/0!                                | #DIV/0! | #DIV/0! | #DIV/0!    | #DIV/0! | О                 | Cum.<br>Total          |           | #DIV/0!    | 100         | 5                 | )           |
| Tooling/               | er        | idle                    | ing           | nance  | des                   |         | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/O  | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0i | #DIV/oi | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0!   | #DIV/or | #DIV/01 | #DIV/0!                                | #DIV/0! | #DIV/0! | #DIV/0!    | #DIV/OI | -<br>             | Balance<br>Due Pcs     |           |            | J L         |                   |             |
| 0                      | 0         | 0                       | 0             | 0  | Total<br>Hours        |         | 0       | 0       | 0       | 0       | 0 0     | 0       | 0       | 0       | 0       | 0       | 0 0     | 0       | 0       | 0       | 0       | 0         | 0       | 0       | 0                                      | 0       |         | 1          |         |                   | Plan Pcs/Day           | Cor       | Wgt/Pc     | Bars/Load   | Wgt/Bar           |             |
|                        |           | 3.31.14                 | Submitted     | Date Pa  |                       |         | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #512/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #5/V/0! | #DIV/O! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0!   | #5776   | #5000   | #DIV/0!                                | #DIV/0! | #DIV/0! | #DIV/0!    | 歩うごう    | - 18              | Actual<br>y Pcs/Da     | Component |            | a d         |                   |             |
|                        |           | 1000                    | of Day        |  |                       |         | #DIV/0! | #DIV/0! | #DIV/0! |         | #577/0! | -       |         |         | -       | 1       | #510/6! | _       | -       |         | -       | #DIV/0!   | +       | -       | -                                      | -       | -       | #DIV/01    | -       | 115               | % Mach. y Efficiency   | £512      | Pcs/Bar    | Total Loads | Total Bars        |             |
| 44                     | 7         |                         |               |  | <u> </u>              |         |         |         |         | 3       |         |         |         |         |         |         |         |         | 100     | 18      |         |           |         |         | -                                      |         | ii      | 2 3        | =       |                   |                        | 2-10      | ar #DIV/0! | ads #DIV/0! | ars #DIV/0!       |             |
|                        | Ň         | 2                       | Yes / No      | proved   | First Part Inspection |         |         |         |         |         |         |         |         |         | 1       |         |         |         |         |         |         |           | 3       |         |  |         |         |            |         | ot No.            |                        |           | io//       | 10//0!      | V/Oi              |             |
|                        |           |                         | Check         | Na<br>Pon<br>Pon<br>Pon<br>Pon<br>Pon<br>Pon<br>Pon<br>Pon<br>Pon<br>Pon | t Inspe               | 0       |         |         |         |         | -       |         |         |         | 1       |         | 1       |         | 1       |         | -       | -         | -       | -       | -                                      |         | -       | -          | -       | Time              | Mach E                 |           |            | •           |                   |             |
|                        |           | >                       | Inspector     |  |                       | 0       |         | v.      |         | -       |         |         |         |         | -       | -       | 1       |         |         | 75      | 0       | 0 -2      | _       |         |  | 12      |         |            |         | -                 | Scrap                  |           |            |             |                   |             |
|                        |           | 1                       | ctor          |  | Record                |         |         |         |         |         |         |         |         |         | 00      | 53      | 1       |         | 1       | 101     | 6       |           |         |         | -                                      |         | -       | 1          | 7       | \<br>\            | 0                      |           |            | Seti        | Setup A           |             |
|                        | (C. 10.2) | CO                      | フ             |  |                       | Page 1  |         |         |         |         |         |         |         |         | 2       | 111     |         |         | 1       | )       |         |           |         |         |  |         | ,       | (2)        | 0       |                   | Notes                  |           |            | Setup %     | Setup Actual Hrs. |             |
|                        |           |                         | Notes         |  |                       | -1      |         | 4       |         |         |         |         |         |         |         |         |         |         |         |         |         |           |         |         | 14                                     |         |         |            |         |                   | ës                     |           | ¥.         | #####       | . 0               |             |
|                        |           | at Product State of     | parameter and |  |                       |         |         |         |         |         |         |         |         |         | 5       |         |         |         | -       |         |         |           |         |         |  |         |         |            |         |                   |                        |           |            | [#]         | L                 | l L         |