Part No.		502-8-3/16		Component		502-A-BLNK			control devices, LLC			
Order No. Order Qty		399853		Heat Lot #		-			4		40110	00, 220
Ord	er Qty	and the Care	2	OPERATIO	# from Box	Sar Am San America		3 1990 ms		TUDII	PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO	Scrap	Scrap Code
9	2-8-16	ES	,10		2			7	~ /	+		
Setup Hrs.							(	115	000	/		
10												
Cycle Time									111	).		
3 min								9:	1114			
Pcs/Hr								-	65			
18											A	
ROUTING:												
				OPERATIO		Down	Down Down time			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
9											- 11	
Setup Hrs.					_							
									39//			
Cycle Time												
Pcs/Hr												
ROUTING:												
ROOTING.				OPERATIO	N 3			100 mg 200		THRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle Time												
Pcs/Hr												
-												
ROUTING:		•										
	structions	Down Ti	me Codes			F	irst Part In	spection	Record			
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> <li>FAIR</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>									_	
SECONDARY	PRODUCTION				PAGE 1	1				-	Test Form	10/15/15