

Part No.	702-4-1/4	Component	702-A-BLNK						
Order No.	400326	Heat Lot #							
Order Qty	30	W/O # from Box	377619						

  

**OPERATION 1**
**THRU-PUT/8HRS** 88

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-11-16	DG	2.5		31	6m	3			
Setup Hrs.										
6m										
Cycle Time										
5m										
Pcs/Hr										
11										

2-18-16  
 DE - NO PARTS  
 Machine

JOB  
 OUT

(X)

  

**ROUTING:**

**OPERATION 2**
**THRU-PUT/8HRS**

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

  

**ROUTING:**

**OPERATION 3**
**THRU-PUT/8HRS**

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

  

**ROUTING:**

**Notes / Instructions**
**Down Time Codes**
**First Part Inspection Record**

1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-11-16	7pm	Y	✓	C	JC	