Part No.		702-12-3/16		Component		702-A-BLNK			control devices, LLC			
Order No.		401565		Heat Lot #								
Order Qty		40		W/O # from Box								
				OPERATIO	N 1				T	HRU-	PUT/8HRS	64
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3 *	2-25-16	06		_	45			M18	S INOC	2	4	22
Setup Hrs.								*				
10 MIN							_		- W			
Cycle Time								5	OR		1	
7 MIN									OUT	nt	-	
Pcs/Hr						A		Al	1 ////	$\forall$	7	
						11/2		700	Paris	1	1 736	
8								7	WACI	1/	0/2	
ROUTING:												
			es university	OPERATION 2			THE WEST THE			HRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.										-		
Setup IIIs.								/	1	-		
		1010					/	11,2	1			
Cycle Time			-					40	110			
								4				
								565				
Pcs/Hr												
			-								1	
											4	
ROUTING:												
				OPERATION 3				PM Soft	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.							_					
Setup ins.								-		-		
		_		1		,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				$\dashv$		
Cycle Time											(va)	
Des /Us										$\dashv$		
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record										100		
		<ol> <li>Maintenanc</li> <li>Tooling</li> </ol>	е	Date Part Submitted	Time Of Day	Approved Yeş / No	Mtrl Check	Rev Letter	Inspector		Notes	
		<b>3</b> Setup		2-25-14	8/30	Yes / No	Check	Con	TC			
		4 FAIR 5 Training				•						
		6 Meeting										
SECONDARY	PRODUCTION	N RECORD		All the same of th	PAGE	1		and the same of th			Test Form	10/15/15