


Part No.	11-4-22	Component	11-4-I-BLNK	
Order No.	400701	Heat Lot #		
Order Qty	6	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-15-16	CS	1		2					
	2-15-16	DG	2.5	6	8					
Setup Hrs.										
10 min										
Cycle Time										
28m										
Pcs/Hr										

503 OUT Job  
NO PARTS MACHINE TICKET  
BASKET IS IN LAST

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

2-26-14 SS.

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-15-16	2:30	YES	✓	8	PH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								