


Part No.	7-4-15	Component	7-4-G-BLNK							
Order No.	398458	Heat Lot #								
Order Qty	45	W/O # from Box								
OPERATION 1						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-27-16 1/28/16	DG P.G.	10m 5		30			Job out		
Setup Hrs.										
6 MINS										
Cycle Time										
15 MIN										
Pcs/Hr										
4										
ROUTING:						THRU-PUT/8HRS				
OPERATION 2						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:						THRU-PUT/8HRS				
OPERATION 3						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:						THRU-PUT/8HRS				
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				1-27-16	2-30	YES		B	