	Test Form 11/4/15	Test Fo										RD	BRAZING PRODUCTION RECORD	RAZING PRO
Setinguishing Traceability Numbers  Ited on the box label, directly above the word "heat."  Red on the bag followed by "Lot Number."  Setup  Cycle  Hrs.  Total Pcs.  Cum. Total  Maintenance  Tooling  Setup  Cycles  Total Pcs.  Com. Total  Maintenance  Total Pcs.  Con. Total  Con. T					V	1						6 4		
Setup   Cyde   Hrs.   Cyde   Cys					1		120		1000			4 1		
Setup   Cycle   Pirst Part Inspection Record				(a, 60)				)	N DC			3		
Setup   Cycle   Hrs.   Component(s)   Component(s)   SF4.2.5-6   SSH108Ushing Iraceability Numbers   Setup   Critical Part   Setup   Time   Down Tim		Notes		Inspector	Rev Letter	Check	Approved Yes / No					2		
Component(s)  Component(s)  Setup Heat LOf Traceability Mo(s)  SP4-2.5-6  CUTU-3-1/2  BRZ01  BRZ01  BRZ02  CP13  CP13  Cycle Hrs.  Cum. Total  Down Time  Code  Cum. Total  Down Time  Cum. Total  Down Time  Code  Cum. Total  Down Time  Code  Cum. Total  Down Time  Code  Cum. Total  Down Time  Down Time  Cum. Total  Down Time  Cum. Total  Down Time  Cum. To				spection Record				1		Codes			Special Notes / Instructions	Special
Setup Heat Loty Traceability  Component(s)  SF4-2.5-6  SF4-2.5-6  CUTU-3-1/2  BRZ01  BRZ01  BRZ02  CP13  Starting with the letter "M."  Evaluating with the letter "M."  Setup Heat Loty Traceability  Cycle  Hrs.  Cum. Total  Down Time  Down Ti														NOOTHING:
Component(s)  SF4-2.5-6 SF4-2.5-6 SF4-2.5-6 CUTU-3-1/2 CUTU-3-1/2 Frand date on the box label.  Getup Hrs.  Cycle Hrs.  Cum. Total  Down Time  Cum. Total  Down Time  Cum. Total  Component(s)  SF4-2.5-6 CUTU-3-1/2 BRZ01 BRZ01 BRZ01  BRZ02 CUTU-24-5/32 BRZ02 CUTU-24-5/32 BRZ02 CP13  Thru- Pcs/Hr  Notes  Cycle Cum. Total  Down Time Code  Pcs/Hr  Notes  Component(s)  SF4-2.5-6 CUTU-3-1/2 BRZ02  A 86-74 A 86-74 A 13-3/2 A 1-3-3/2 A 1-3-3		Ż												BOI ITING:
Component(s)  SF4-2.5-6 SF4-2.5-6 SF4-2.5-6 CUTU-3-1/2 Ecropose the word "heat." Starting with the letter "M." Setup Hrs.  Cycle Hrs.  Cum. Total  Cum. Total  Component(s)  SF4-2.5-6 CUTU-3-1/2 BRZ01 BRZ01 BRZ02 CUTU-24-5/32 BRZ02 CP13  Fos./Hr  Pcs./Hr  Notes  Component(s)  Heat Lot/Traceability  A 3 9 1 4 5 1  A 8 6 7 4 1  A 1 3 3/2  A 1 4 5 2  A 1 8 6 7 4 1  A 1 3 3/2  A 1 4 5 2  A 1 8 6 7 4 1  A 1 3 3/2  A 1 4 5 2  A 1 8 6 7 4 1  A 1 3 3/2  A 2 4 1 3 3/2  A 3 1 4 5 1  A 1 8 6 7 4 1  A 1 3 3/2  A 2 4 1 3 3/2  A 3 1 4 5 1  A 2 5 5 2  A 3 9 1 4 5 1  A 3 9 1 4 5 1  A 3 9 1 4 5 1  A 3 9 1 4 5 1  A 3 9 1 4 5 1  A 4 1 3 3/2  A 4 1 3 3/2  A 5 1 4 5 1  A 7 8 6 7 4 1  A 7 A 8 6 7 4 1  A														
Cum. Total Down Time Cum. Total Down Time Cum. Total Down Time Cum. Total Down Time Component(s)  Component(s)  SF4-2.5-6  CUTU-3-1/2  BRZ01  BRZ01  BRZ01  BRZ02  CP13  PC5/Hr  PC5/Hr  Notes  Component(s)  Feat of Viraceability No(s)  3 7 / 45 / 50 / 50 / 18 / 50 / 50 / 18 / 50 / 50 / 18 / 50 / 50 / 18 / 50 / 50 / 18 / 50 / 50 / 18 / 50 / 50 / 18 / 50 / 50 / 50 / 50 / 50 / 50 / 50 / 5														1
Component(s)  Component(s)  SF4-2.5-6  SF4-2.5-6  SF4-2.5-6  CUTU-3-1/2  CUTU-3-1/2  CUTU-3-1/2  PRZ21  RRZ22  GP13  Setup  Hrs.  Cycle Hrs.  Cycle Cum. Total  Down Time Code  Component(s)  SF4-2.5-6  CUTU-3-1/2  CUTU-3-1/2  RRZ22  CP13  AA 8-7-4/  CP13  AA 8-7-4/  CP13  Fru-  Thru-  Notes  Scrap  Notes  Scrap			-											
Component(s)  SF4-2.5-6  SF4-2.5-6  CUTU-3-1/2  CUTU-24-5/32  BRZ01  BRZ01  BRZ01  BRZ02  CP13  d by "Lot Number."  Cycle Hrs.  Cum. Total  Down Time  Down Time  Cum. Total  Down Time  Down Time  Cum. Total  Down Time  Cum. Total  Down Time  Cum. Total  Down Time  Down Time  Cum. Total  Down Time  Down Tim			111											
Cum. Total Down Time  Component(s)  Component(s)  SF4-2.5-6  SF4-2.5-6  CUTU-3-1/2  CUTU-3-1/2  CUTU-24-5/32  BRZ01  BRZ01  BRZ02  CP13  CP13  CP13  Cycle  Heat toty Traceability  SG4 2.5-6  CUTU-3-1/2  PC3/1 45 / 18 3/ 45 / 18 3/ 45 / 18 3/ 14 / 18 3/ 18 / 18 / 18 / 18 / 18 / 18 / 1		2	5											
Component(s)  SF4-2.5-6  SF4-2.5-6  SF4-2.5-6  CUTU-3-1/2  Dox label under box quantity.  Setup er and date on the box label.  Setup Hrs.  Cum. Total Down Time Code  Cum. Total Down Time Cum. Time Cu	k	5												
Component(s)   Component(s)   No(s)   No(s)														
Component(s)   Component(s)   No(s)						1			1					
Component(s)   Component(s)   No(s)   No(s)   No(s)														
Cum. Total  Component(s)  Component(s)  Component(s)  Component(s)  SF4-2.5-6  CUTU-3-1/2  CUTU-3-1/2  CUTU-24-5/32  CUTU-24-5/32  CUTU-24-5/32  CUTU-24-5/32  AN 86-74  BRZ01  BRZ01  BRZ02  CP13  CP13  CP13  CP13  Fru-  Pcs./Hr  Notes  Code  Component(s)  Heat Lot/Traceability  No(s)  AN 86-74  BRZ02  AN 86-74  AN 86-74  AN 86-74  AN 86-74  BRZ02  AN 86-74  AN 86-74  AN 86-74  AN 86-74  AN 86-74  BRZ01  SCrap  Scrap														
Component(s)   Component(s)   Heat Lot/Traceability   Numbers   SF4-2.5-6   SF4-2.5-6   SF4-2.5-6   SF4-2.5-6   SF4-2.5-6   CUTU-3-1/2   M850-50											W	15 Mins	CS	11/24/15
Ity Numbers    Component(s)	Scrap Code	Scrap		Notes			Down Time Code	Down Time	n. Total	Cun	Total Pcs.	Prod Hrs.	Emp. Name	Date
Ity Numbers    Component(s)			bar/ours		BU-H BU-H				1					
Component(s)  SF4-2.5-6  CUTU-3-1/2  box label under box quantity.  irectly above the word "heat."  starting with the letter "M."  er and date on the box label.  d by "Lot Number."  Component(s)  CUTU-24-5/32  CUTU-24-5/32  BRZ01  BRZ01  CP13	6		Thru-		Pcs./Hr			Cycle		Setup Hrs.			Mach. No.	
Ity Numbers  Cutu-3-1/2  box label under box quantity.  irectly above the word "heat."  starting with the letter "M."  er and date on the box label.  d by "Lot Number."  Component(s)  SF4-2.5-6  CUTU-3-1/2  CUTU-24-5/32  BRZ01  BRZ01  CP13											III e traceabilit	nbar 100 oc	caps/Flugs	capo
Component(s)  SF4-2.5-6  CUTU-3-1/2  CUTU-24-5/32  BRZ21  BRZ22  CP13								=	ot Number.	/ed by "L	the bag follow	Located on		Snap
Component(s)  SF4-2.5-6  CUTU-3-1/2  CUTU-24-5/32  BRZ01  BRZ22				CP13		•		box label.	date on the	ber and	ork order num	Use their wo	Flare Tubes	Flare
Component(s)  SF4-2.5-6  CUTU-3-1/2  CUTU-24-5/32  BRZ01		NA		BRZ22				etter "M."	g with the le	l, startin	the spool labe	Located on	Copper Tubing	Coppe
Component(s)  SF4-2.5-6  CUTU-3-1/2  CUTU-24-5/32		MA 133173		BRZ01		-		vord "heat."	above the w	directly a	the box label,	Located on	Brazing Rings	Brazir
Component(s)  devices, LLC  SF4-2.5-6  CUTU-3-1/2		14198	N	U-24-5/32	CUI			x quantity.	el under bo	e box lab	located on th	Six digit no.	Flare Nuts	Flare
Component(s) devices, LLC SF4-2.5-6			ZZ.	ЛU-3-1/2	<u>د</u>				nbers	blity Nun	iishing Traceal	Distingu		
Component(s)	ă <del>n.</del>	1451	0	F4-2.5-6	S			1			ω		Order Qty	Orde
		No(s)	ÇI	nponent(s)	Cor		רכ	devices, I	THE STATE OF THE S		1451	.39	Order No.	Ord
		ot/Traceability	Heat L					7			S4-2.5-6-24-B	S4-2.1	Part No.	Par