Part No.		R1310-10		Component		R1310-10U			control devices, LLC			
Order No.		398739		Heat Lot #					devices, LLC			
Order Qty		200		W/O # from Box								
		MARKET AND A		OPERATION 1			ACCEPTANCE OF THE PARTY OF THE		THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
B/S 17	2-4-16	NI	2.5	26 1 40 50		2,3	3			(10	
Setup Hrs.	2-5	ND	13	15	S 8	5						
	2-6-15	np	2,5	96	181							
	L 17	17	Q ()	70	. 0 /	5				Ø/	14-22	
Cycle Time	.55.				. 0	0			1		1	
	7.50				COP				100			
									1 10 /.	10		
Pcs/Hr								112	(0)	W		
				A				14	16			
									20	75		
ROUTING:		0 12		7: 2:					7			
WALLEY TO		restation of	OPERATION 2				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Setup IIIs.									70.00			
										!		
Cycle Time										-		
Cycle Time												
Pcs/Hr									3			
1 03/111												
ROUTING:												
CHAPTER TO		A LEW YORK		OPERATIO	OPERATION 3				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Dec/III								,				
Pcs/Hr												
ŀ												
ROUTING:							Madagara					
	nstructions	Down T	ime Codes			F.	irst Part In	enection	Perord			
		1 Maintenance		Date Part T. O.C.D.		Approved	First Part Inspection					
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes			
		3 Setup 4 FAIR		2.416	10:30	YES	255	0	7 #27			
		4 FAIR 5 Training										
CECOND 15	/ DD OD : 1077	6 Meeting		MILES								
SECUNDARY	PRODUCTIO	N KECORD	RECORD		PAGE 1					Test Form	10/15/15	