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|-----------|--------|----------------|------------|--|
| Part No. | 7-3-12 | Component | 7-3-C-BLNK |  |
| Order No. | 401296 | Heat Lot # | | |
| Order Qty | 50 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | 88 |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|----|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| 3 | 2-19-16 | CS | 3.5 | | 26 | | | | | | |
| | 2-19-16 | DG | 8 | 58 | 84 | | | | | | |
| Setup Hrs. | 2-20-16 | DG | 6 | 34 | 118 | | | | | | |
| 10 MIN | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 5 MIN 5 SEC | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| 11 | | | | | | | | | | | |

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
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| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
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| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 2/19/16 | 1 PM | Y/N | ✓ | B | DH | |
| | | | | | | | | |
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