

Part No.	901-8-5/16	Component	901-A-BLNK	control devices, LLC
Order No.	394118	Heat Lot #		
Order Qty	8	W/O # from Box	376329	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	12/14/15	DG	4		32	6 min.	5		2	22
Setup Hrs.										
6 min.										
Cycle Time										
5 min.										
Pcs/Hr										
10										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-14-15	9pm	YES	✓	A	JS	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								