Part No.		1102-11-5/16		Component		1 <mark>102-A-BLNK</mark>			control devices, LLC			
Order No.		397414		Heat Lot #						62 &	device	s, LLC
Orde	er Qty	1	.5		from Box							
The Control				OPERATIO	N 1		REAL PROPERTY.			THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	1-19-16	CS	6		22			1	73			И
Setup Hrs.									1		100	
10 min								. C)10			
Cycle Time											\	
13 Ain								, /	4115	5/	11.0	
Pcs/Hr									SHO	-6	16	
7 7 1									1	7	57	
									1			
ROUTING: TO THREAD ROLLER												
ENGAGE SE									THRU-	PUT/8HRS	-	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												u!
Setup ms.												
Cycle Time												
Pcs/Hr												
				_								
ROUTING:												
	LASS PER SE		EAST DE DAY	OPERATIO	N 3	Down	Down time			THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
-												
Cycle Time						16						
							331					
Pcs/Hr											-	
1 03/111					-							
ROUTING:												
Notes / Ir	nstructions		ime Codes	- WASH			irst Part In		Record			
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector	as B	Notes	
		3 Setup		1-19-16	9AM	UF S	Check	Letter		0 (B)		
		4 FAIR 5 Training			1,46-1	700	•	A	2	111		
		6 Meeting										
SECONDARY PRODUCTIO		N RECORD			PAGE 1			- Company			Test Form	10/15/15