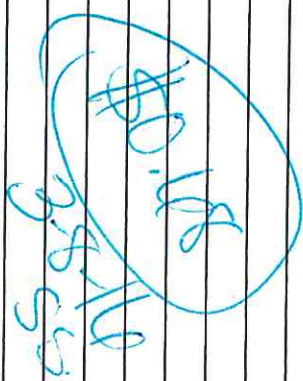



Part No.	TR12523		ADDED W/O #		CYCLE TIMES		Thru-Put8Hrs	0	Wgt/Pc.	12575	DOWN TIME CODES		Mach No.	A8
Order No.	398651				Standard		Planned Pcs/Hr	386	Wgt/Bar	4.88	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Setup Allowed Hrs.	
Order Qty	80,000				Actual		Actual Pcs/Hr		Component	AP9002-0020		Pcs./Bar	85	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code			
CUMULATIVE TOTAL FROM PREV. PAGE														
2-22	DH	2.5	894	65705	22344833			TOTAL SCRAP PCS. FROM PREV. PAGE		4	121			
2-24	E.B.	7	2315	68916				5.5 hours S&S/Chrs						
2-24	DIC	6	2320	71236		1	2							
2-25	DH	7	2301	73537			2	Reset range						
2-26	DH	4.5	2481	76018			2	Remove, 1hr indirect						
2-27	RL	6	2176	78188										
2-27	DH	5	1807	79995				1hr helpy spinner/last operator						
2-29	E.B.	7	2415	82410		1	1	CLEAN OUT						
2-29	DH	7	2374	84784				1hr chrs / help saws						
3-1	E.B.	6	2105	86884		.5	1	1.5 hours A-14						
<div style="text-align: center;">  </div>														
TOTAL PCS. PRODUCED														
TOTAL SCRAP PCS.														
<div style="text-align: center;">  </div>														

PAGE

control devices, LLC

PRODUCTION RECORD

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes



Part No.	TRU 2523	ADDED VMS #		OVER TIME		Thru-Put 8Hrs	0	Wgt/Pc.	10575	Mach No.	AG
Order No.	398651	QTY CHANGE INSIDE		Standard	6.7	Planned Pcs/Hr	386	Wgt/Bar	444	Setup Allowed Hrs.	0
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	AP0002-09 20	Pcs/Bar	85	Scrap Pcs.	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
2-12	OH	5.5	2080	26263				TOTAL SCRAP PCS. FROM PREV. PAGE		
2-13	E.B.	5.5	1425	29768		2.5	2	days / oil / lms		
2-13	EC	2	835	30603		4	2	working on A-14 1.5		
2-13	PH	5	1577	32180		1	2	Reamer / threads		
2-15	E.B.	8	2620	34800						
2-15	OH	7.5	2688	37488		5	2	6th Drill / cleanup		
2-16	E.B.	5.5	2315	39803		1	2	1.5 working on A-14		
2-16	EC	6	2276	42503	22344833					
2-16	OH	5.5	2004	44507		1.5	2	2 hr Material / parts		
2-17	E.B.	6.5	2105	46612						
2-17	AK	6	2305	48915	11					
2-17	OH	6.5	2210	51127		2	2	Reamer / oil / lms / cement, chips		
2-18	E.B.	5.5	2015	53142	"	1	6	meeting working on A-14		
2-18	ST	2	640	53782		1.5	6			
						1.5	2	Reamer		
						5	1	Clean-out		
2-19	E.B.	6.5	2215	55997						
2-20	OH	6	2004	58001				1.5 start A-6		
2-22	E.B.	7	2212	60213		1	2			
2-22	VO	2.5	727	60940	22344833					
2-23	E.B.	8	2115	63055						
2-23	RE	5	2050	65105		1	2			
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

control devices, LLC		Special Notes / Instructions		First Part Inspection Record		Date Part Submitted		Time of Day		Approved Yes/No		Mtrl Check		Rev Letter		Inspector		Notes	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces																			
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load																			



Part No.	TRV2523	ADDED VIO #	CYCLE TIMES	Thru-Put/Hrs	3088	Wgt/PC.	0.0575	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Mach No.	A8
Order No.	398651	Standard	6.7	Planned Pcs/Hr	386	Wgt/Bar	4.88		Setup Allowed Hrs.	0
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	A09002-0020	Pcs/Bar	85	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-3-16	OH	-	-	-	-	3	5	5 hr indet		
2-4	E.B.	-	-	-	-	4	3	was working on A-9		
2-4	AD	-	-	-	-	4	3			
2-4	SS	-	-	-	-	2	1			
2-4	OH	-	-	-	-	7	3			
		-	-	-	-	1	1	Fuse / battery pins		
2-5	E.B.	-	-	-	-	6	3	working on A-9		
2-5	OK	-	-	-	-	5	3			
2-5	OK	-	-	-	-	1	4			
2-5	OH	-	-	-	-	2	2			
2-6	OK	5	1765	1765	-	1	2			
2-8	E.B.	8	2515	4280	22					
2-8-16	OH	6	2041	6321	22335679	2	2	Revised / DMH/S		
2-9	E.B.	6.5	2215	8536				Bar A-17 1.5		
2-9	OK	1.5	604	9136		3.5	2	Q/R Troubleshoot		
2-9	TS	1	361	9497						
2-9	SI	7	2780	17247		1	2	Oil Lines		
2-10	E.B.	6.5	2150	14397						
2-10	OK	6	2335	16732						
2-10	OH	7.5	2534	19257			1	Policy pins		
2-11	E.B.	6.5	2215	21472				1.5 working on A-17		
2-11-16	OH	7	2544	24038		1	2	Clearant / oil lines		
2-12	E.B.	6.5	2225	26263						
TOTAL PCS. PRODUCED										
TOTAL PCS. PRODUCED										

control devices, LLC	Special Notes / Instructions
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	

First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	2-5-16	12:30	NO	✓	E		BAD REAM
	2-5-16	10 pm	yes	✓			