


Part No.	502-9-3/16	Component	502-A-BLNK	10 78 Part 
Order No.	402444	Heat Lot #		
Order Qty	150	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	1152
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	3-1-16	CS	1.5		14				1	11	
	3-1-16	DG	1.5	17	31						
Setup Hrs.	3-7-16	CS	5	120	151						
5 MIN	3-7-16	DG	.5	12	163						
Cycle Time											
20 SEC											
Pcs/Hr											
144											

JOB - OUT

\$0.51  
 3-18-16  
 SS

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-1-16	5pm	Y	✓	B	JC	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								