

Part No.		R455-24		Component		A02001-0012		control devices, LLC		
Order No.		399966		Heat Lot #						
Order Qty		50		W/O # from Box						
OPERATION 1								THRU-PUT/8HRS	576	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT OFF SAW	2/16/16	ST	1	51						
Setup Hrs.										
0										
Cycle Time										
40 SEC										
Pcs/Hr										
72										
TO THREAD ROLLER										
ROUTING: OPERATION 2								THRU-PUT/8HRS	576	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
1/2 HLOW THREAD ROLLER	2/17/16	ST	1.2	2						
	2-17-16	JW	1.5	49	51			5030VT		
Setup Hrs.										
30 MIN										
Cycle Time										
40 SEC										
Pcs/Hr										
72										
ROUTING: OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:								First Part Inspection Record		
Notes / Instructions		Down Time Codes		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		2-17-16	2 p	4/5	✓	F	OK	