Part No.		M20021BSP		Component		M20021-10			control devices, LLC			
Order No.		391162		Heat Lot #						Se de	device	es, LLC
Order Qty 100		00		from Box				1				
WAY THE				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	+	Scrap	Scrap Code
HAAS VERT MILL												
Setup Hrs.												
Cycle Time						1						
Des /Us												
Pcs/Hr												
ROUTING:	100								1967 ()			
AND SOLETION	10.315			OPERATIO	OPERATION 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
470	12/18/15	37	.3	5							4	11
Setup Hrs.	12/15/15	NK	A	92							1	11
.75							10	b Z				
Cycle Time						11-0	12.1	1)			
						450	Y	1	*			
						4	11	(my/)			
Pcs/Hr							1					
										,		
ROUTING:												
KOUTING:	- Side Shares	· 是自己有 14.5		OPERATIO	N 3	KIRISAN E-SI		0.00	Section Services	THRU-	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
octup IIIoi												
Cycle Time												
D . /U						2		- 2				
Pcs/Hr												
					_							
ROUTING:												
	nstructions	Down T	ime Codes	100 BH		E	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		2 Tooling3 Setup		Submitted 12-15-1	7:45	Yes / No	Check	Letter	Diff	Notes Notes		
		4 FAIR 5 Training		1015-10	4.4)	YES	0	E	Ш	(0,0)		
		6 Meeting					-					