


Part No.	R450-10	Component	R450-10U	
Order No.	387593	Heat Lot #		
Order Qty	1652	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
RLL THRDR 0053	10-27-15	CS	.1	1						
	10-28	JT	1	100	101					
Setup Hrs.	10-28-15	JN	2	208	309	-	-	Double start on Thread	2	K
	11-10-15	JT	12	1	310					
	<del>10-28-15</del>	<del>CS</del>	3	162	472			Double start on Thread	17	15
Cycle Time	11-16-15	CS	3.4	485	957				8	22
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Spinning Sander	10/28/15	T.W.J.	2	311						
	11-10-15	JT	1	4	315					
Setup Hrs.	11-10-15	JN	2	175	490					
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		10-27-15	12:40	YES	OK			
		11-10-15	1:30	YES	✓			