

Control Devices LLC / Work Order Production Record

Part No.	P7575B26-5
Order No.	356528
Order Qty	50
QTY CHANGE INLS/DATE	

Rev Letter	6
Component	P7575B26

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified

1st Operation	
2nd Operation	
3rd Operation	

Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	LATHE	468				0	50	STD CYCLE TIME									
12/23/14	NK	320		50		0	50	0	0							0	#DIV/0!
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
Total Efficiency	0	0	0	0	0	0	50	0	0	#DIV/0!	0		0				

Routing:

Machine #						50	STD CYCLE TIME									0	#DIV/0!
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
Total Efficiency	0	0	0	0	0	0	50	0	0	#DIV/0!	0		0				

Routing:

Machine #						50	STD CYCLE TIME									0	#DIV/0!
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
						0	50	0	0								
Total Efficiency	0	0	0	0	0	0	50	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Total Counted Pcs	(from packing)	1 Maintenance	0	12-23-14	10:30	YES	DT		
Total Scrapped	0	2 Tooling	0						
3rd Operation Count	0	3 Setup Idle	0						
2nd Operation Count	0	4 Other	0						
1st Operation Count	0								