


Part No.	M40070	Component	M40070-10	
Order No.	387246	Heat Lot #		
Order Qty	1500	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	1216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B/S 17 H3	11-25-15	LJ		200							
	11-30-15	JB	7.5	1088	1288						
Setup Hrs.	12-1-15	JB	1 1/2	310	1598			Job Out JB			
4 1.5											
Cycle Time											
19 SEC 13.5-6											
Pcs/Hr											
152 249											

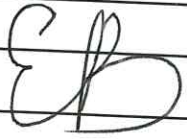
ROUTING: WASH & PACK OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING: OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

DATE 12-1-15
SCRAP TICKET
No 005488

NAME Jeff B
ORDER NO.
MACHINE NO.

QUANTITY	CODE	PART #
2	F3	40070-10

APPROVED


Notes	Scrap	Scrap Code

Part Inspection Record			
Rev Letter	Inspector	Notes	