

Part No.	7-4-J-BLNK	Component	A02071-0112		16 98 Pcs		control devices, LLC	
Order No.	403267	Heat Lot #						
Order Qty	25	W/O # from Box						

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	3-10-16 3/11/16	SS P.G.	7 15	48 25	48 73			Top cut H40	1	11	
Setup Hrs.											
1 MIN											
Cycle Time											
3 MIN 55 SEC											
Pcs/Hr											
14											

ROUTING: TO LATHE FOR TOP HOLE

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-10-16	2pm	4/25	✓	B	PH	