Part No.		501-3-14		Component		SUL- A BINK			control devices, LLC			
Order No.		398159			Heat Lot #		200 110			(
Order Qty 200				OPERATIO	from Box	380	412	and the same of		TUDII	-PUT/8HRS	146
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TIINO	Scrap	Scrap Code
97	1-25-16	DG PC	3	29	24	7m	3				2	22
Setup Hrs.	2-12-16	05)	57	110				V		1	11
-	2-12-16	DG	8	153	263				1			
7m	2-13-16	DG-	6	76	339				1			
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3m				¥		16			12	110		
Pcs/Hr							1 A	N	1)	14		
12							0			5	2	
ROUTING:		<u></u>										4
经 有10%。115%.41				OPERATIO	N 5					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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ROUTING:				1						g y		
建筑运输		A PAGE STATE	美国教育		专品类型的		CONTRACTOR OF THE PARTY OF THE	消费数益	25,420,5745		10 F/m 2 (170)	
Mach No. Date Emp. Name Prod H		Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes			Scrap Code	
											9.6	
Setup Hrs.			8					-				
octup ms.									2000-11		110	
											2011-20-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-2-	
Cycle Time						18						
Dec/Us								V-100-	V			
Pcs/Hr				3								
ROUTING:												6
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		1-25-16	8:30 PM	465		A	WEB			
7		4 FAIR 5 Training										
		6 Meeting							per s			