Part No.		FS12		Component		FS12-10					loc
Order No.		387587		Heat Lot #		131210			1	CD contr devic	es, Like
Order Qty		1200		W/O # from Box		377628			1 ,	1	1
MI SHOW	er Qty			OPERATIO	N 1	210	920	Vine Salas		THRU-PUT/8HRS	5
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HAAS VERT MILL	11-4-15	L.J	6	277	726						
Setup Hrs.	11.5	MS	6	379	1102			V	1		
			8			1					
Cycle Time						0			16		
Pcs/Hr	96 W	-						1	16		
						3			8	1	
ROUTING:										, K	
NA - L N	D. L		B. LU	OPERATIO		Down	Down time			THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.		100									
Cycle Time											
									*		
Pcs/Hr											
	-										
ROUTING:			NA THE REST OF THE PARTY.	OPERATIO	VI 3					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.				a ,							
Cycle Time											
Pcs/Hr								-			
,									77		
ROUTING:											L
The second second	nstructions	Down T	ime Codes	D MARKET		F	irst Part In	spection	Record		7/4-8
		<ol> <li>Maintenand</li> <li>Tooling</li> </ol>	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		<ul><li>3 Setup</li><li>4 FAIR</li><li>5 Training</li></ul>		11-4-15	3:10p	Y		E	JC	a	
SECOND ADV	PRODUCTIO	6 Meeting			PAGE	1				Test Form	