Part No.		9-3-18		Component		9-3-C-BLNK			control devices, LLC			
Order No.		402631		Heat Lot #					devices, LLC			
Order Qty		180		W/O # from Box								
		COLUMN TO THE REAL PROPERTY.	The state of the state of	OPERATIO	N 1		1,013			THRU-	PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
80 -	3-2-16	DG	8	48	118			72			2	//
Setup Hrs.	3-3-16	DG	7	.9	127			3				
6 MIN			•					309				
Cycle Time								-01		1		
11 MIN								/	13			
Des /Un								1	2'	4U)	
Pcs/Hr 5								4	2.2	55		
5							_				0	
ROUTING:												
AND DESCRIPTION OF THE PARTY OF				OPERATION 2			De la companya de la		THRU-PUT/8HRS Scrap			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	*:	Scrap	Code
			***************************************	-								
Setup Hrs.				***************************************					M.		Ø 1	
Cycle Time												
			•									
Pcs/Hr			·									
ROUTING:				OPERATIO	VI 3		NY 1347 511	Mary Asses		TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
						cirie			//-			Couc
Setup Hrs.												
				20								
Cycle Time					1							
7.0 1.0.0												
p. /r				-X								
Pcs/Hr												
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			The second second	irst Part In		Record			
	1	1 Maintenand	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		3-2-16	4:300	Yes / No	Check	Letter	Je			
		4 FAIR		5 6-10	, so p			B				
		5 Training6 Meeting										
SECONDARY	/ PRODUCTIO				PAGE	1					Test Form	10/15/15