

Part No.	7-3-12	Component	7-3-C	control devices, LLC
Order No.	402157	Heat Lot #		
Order Qty	40	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	88	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-2-16	OG	2		41	62	3		1	22
Setup Hrs.										
6m										
Cycle Time								JOB OUT		
5m										
Pcs/Hr										
11										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-2-16	6:45 PM	YES	✓	B	WAG	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								