

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Planned Pcs/Hr

Standard

Wgt/Bar

Total Bars

Setup Actual Hrs.

CYCLE TIMES

Bars per Load

Remaining Loads

Setup %

Actual

Wgt/Pc

Pcs/Bar

Special Notes / Instructions

Verified

Component

~~SCRAP~~

Notes

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

Prod. Hours

Setup Hours

Total Loads

Actual

Planned

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

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