		,			Conti	rol Devices	LLC / Wo	ork Order	Production	n Record							
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Order No.		V	1103	6033	3	Comp	onent	PZ	503/	0		Bo	or ox W/C) #'c			
Order Qty			800 PLUS								_	Found on Label					
QTYCH	ANGE INLS/		1.00	10 1 1	77				61			Sta	ndard C	ycle Time	e & Se	tup Tin	ne Ve
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	г	<u> </u>		T	++ (Ta) *		1 1 1 1	Terres	1		T	3r	d Opera	tion			_
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	
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	antietta Ac. 1	FII (CS III)	and having?	RESIDENCE.	-153/4-15-15	Page Carling	Charles Charling Inc.	Routing:	i marthe strain i	IIDIV/O	TOTAL SE	STATES OF	orb e ass	HE WAS	Pipita	1. J. 2. In	AT 219
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Final Part Calculation				Code	Total Down Time Description		Hours	Date Part	t Tin	Time of Day		Approved Yes / No		ctor	#0	Jote	
Total Counted Pcs			(from packing)		1	Maintena	ince	0 (2-3-15	3:15	-		FS	SH	+	desp	9
Total Scrapped			0		2	Tooling		0		9-19	-	4		47			
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nd Operation Count				0	4	Other	-	0		1							
st Operation Count				0	-	Louici											