Control Devices LLC
Work Order Production Record

Machine No.	CONTROL
Rev Letter	C

Part No.	R452-12
Order No.	3196.76
Order Qty	175

| | Planned Pcs/Hr | |

Wgt/Bar		Bars/Load		Total Bars	#DIV/0!
WgU/Pc		Pcs/Bar	#DIV/0!

| Component | 3/8 x2 Bron |

Setup Allowed Hrs.	0
Setup Actual Hrs.	
Setup %	#######

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance					0	0	0	0	0	0	#DIV/0!					
1/14 00K	11-31		1/2			0	0	0	0	0	0	#DIV/0!					3/8 TC
1-14	P1 27860 : 6			45		0	0	0	0	0	0	#DIV/0!				O	2 Hrces Bottle Ends
1-15	" 1.2			100		0	0	0	0	0	0	#DIV/0!			9		
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					70B out
						0	0	0	0	0	0	#DIV/0!					1-15-14 04
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
		0	0	0		0	0	0	0	0		#DIV/0!		0		0	Page 1
		0	0	0		0	0	0	0	0		#DIV/0!		0		0	

Efficiency			Total Hours		First Part Inspection Record

		Down Time Codes		Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
Total Planned Pcs	0	Total Counted Pcs		1	Maintenance	0	1-14-14	8:45	YES	✓	ph
Efficiency	#DIV/0!			2	Tooling	0			
				3	Setup Idle	0			
				4	Other	0			
				5	Alternate - Tooling/ Units/ S/U	0			

| Total Piece Count | 0 | | | 0 | |