


Part No.	G200-1G	Component	G200-1G-BLNK	 <i>No Parts</i>
Order No.	401279	Heat Lot #		
Order Qty	10	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
MIYANO CHUCKR	2-23-16	JS	12	35	44	-	-	Damaged	I	P	
2-24-16	JS	2									
Setup Hrs.											
3hrs											
Cycle Time											
4m											
Pcs/Hr											
13.4											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
MIYANO	2-25-16	JS-sm	3.5	44	44				0		
Setup Hrs.											
2hr											
Cycle Time											
4m											
Pcs/Hr											
13											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance								
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								