

Control Devices LLC / Work Order Production Record			
Part No.	101728-1	Rev Letter	
Order No.	386527	Component	101728-1U
Order Qty	100		

Heat Lot # or Box W/O #'s Found on Label	

QTY CHANGE INLS/DATE		
Special Notes / Instructions		

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # CNC BRIDGE						0	100	STD CYCLE TIME								0	#DIV/0!
12/22	OK	3	5	64		0	100	0	0								
12/24	OK	7		193		0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
Total Efficiency		0	0	0	0	0	100	0	0	#DIV/0!	0		0				

Machine #							100	STD CYCLE TIME								0	#DIV/0!
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
Total Efficiency	0	0	0	0	0	0	100	0	0	#DIV/0!	0		0				

Machine #							100	STD CYCLE TIME								0	#DIV/0!
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
						0	100	0	0								
Total Efficiency	0	0	0	0	0	0	100	0	0	#DIV/0!	0		0				

					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								