
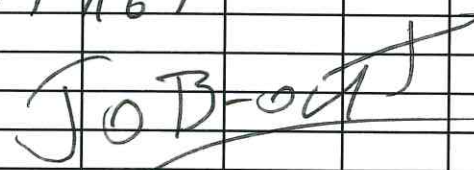


Part No.	SF403-2-3/16	Component	SF403-A-BLNK							
Order No.	400880	Heat Lot #								
Order Qty	1000	W/O # from Box	401396							

OPERATION 1								THRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
70	2-22-16	DG	1		39					
	2-23-16	CS	8	249	288					
Setup Hrs.	2-23-16	DG	8	191	440					
5 MIN	2/24/16	P.G.	8	124	564					
Cycle Time	2/25/16	DG	10	286	850					
	2-26-16	CS	8	314	1164					
2 MIN	<div style="text-align: center;">  3-1-16 </div>									
Pcs/Hr										
27										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-22-16	9pm	Y	✓	C	JC	