Part No.	S4-3-3-6-H
Order No.	405236
Order Qty	40

control devices, LLC

Distinguishing Traceablity Numbers	
Flare Nuts	Six digit no. located on the box label under box quantity.
Brazing Rings	Located on the box label, directly above the word "heat."
Copper Tubing	Located on the spool label, starting with the letter "M."
Flare Tubes	Use their work order number and date on the box label.
Snap Rings	Located on the bag followed by "Lot Number."
Caps/Plugs	Do not require traceability.

Component(s)	Heat Lot/Traceability No(s)
SF4-3-3	
CUTU-6-3/16-B	
BRZ04	
CUTU-2-1/2	
BRZ23	
CP13	

Mach. No.		Setup Hrs.		Cycle Time		Pcs./Hr		Thru-put/8hrs	

Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
3/28	JB	3	43	42	1/2 hr			1	
								1	

HD.109 3-28-16 S.S

ROUTING:

Special Notes / Instructions	Down Time Codes
	1 Maintenance
	2 Tooling
	3 Setup
	4 FAIR
	5 Training
	6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3-28-16	1:00	YES			CD QA Insp #03	

BRAZING PRODUCTION RECORD

Test Form 11/4/15