Part No. Order No. Order Qty		4-3-10 390989 25		Component  Heat Lot #  W/O # from Box		4-3-D-BLNK				CD contr	ol es, LLC
						380 020					
MD1 94-18				OPERATIO		200	UZC		New parket	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
3	12/15/15	DG- P.G.	8	35	40	Son	3			5	22
Setup Hrs.	12/15/15		7	35	j 4					1 3	
Sm					,			JU	BOUL		
Cycle Time								11	B) //AL		
					_	M		0	Mach	NA	
Pcs/Hr						1		01	1111		
ROUTING:	SB	LAST		OPERATIO	N 2			THE RE	STATE NAME	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap Scrap	Scrap Code
								10	Q	1	
Catum IIma							6	1/1	2	5	
Setup Hrs.						-	X	( /			
								1	100	7	
Cycle Time									7		
					_						
Pcs/Hr											
								l.			
ROUTING:							1.	l.			
The state of the s				OPERATIO	N 3	Down	Down time			THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.								_		-	
				V10-							
Cycle Time											
									- N 16		
									12 16		
Pcs/Hr											
						-				•	
ROUTING:										1 *	
Notes / Instructions		Down Time Codes						spection Record			
		1 Maintenance 2 Tooling 3 Setup		Date Part Submitted Time Of Day		Approved Mtrl Yes / No Check		Rev Letter Inspector		Notes	
				12-18-1	Som	4/25	CHECK	A	Une	5C	
		4 FAIR 5 Training			/	//		H			
		6 Meeting									