Part No.		7-4-8		Component		7-4-C-BLNK			control devices, LLC			
Order No.		394417		Heat Lot #								
Ord	er Qty	1.	25		from Box							
TORRESCHOOL			A Marie Car	OPERATIO	N 1		300000			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7 (1-4-16	DG	2		33						/	11
Setup Hrs.						1			_			
10 mins	1-5-16	CS	_6_	100	133	_		JOB-oat			X	
Cycle Time												
3m								(LINE				
Pcs/Hr								10				
. 55/111								THE STATE OF THE S		,		
								11.5				
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK												
OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
			4 00									
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:				OPERATIO	N 2					TUBU	DUT /OUDS	anan
AL MARKET STREET				OPERATION 3		Down tim				THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
			_									
Cycle Time												
Pcs/Hr								-				
1												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record	1 21		
	TO THE PROPERTY OF THE PARTY OF	1 Maintenanc		Date Part	Time Of 5	Approved	Mtrl	Rev	T		JK 1022040000021	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		1/4/6	9pm	Y	/	\mathcal{B}	BNC			
		5 Training		,	_ 0.00						· · · · · · · · · · · · · · · · · · ·	
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE :	1					Test Form	10/15/15