

Part No. SW1001-10
 Order No. 351278
 Order Qty 360 PLVS +

Rev Letter E
 Component SW1001-20

Heat Lot #
 or
 Box W/O #'s
 Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified
 1st Operation
 2nd Operation
 3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0467																
10-27-14	GB	7.5	-	539		0	0	STD CYCLE TIME								0	#DIV/0!
10-28-14	GB	3.5	-	252		0	0	0	0								
11/2/03	NK	2		60		0	0	0	0								
12/04	NK	6		187		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	567																
10/28	NK	1 1/2		144		0	0	STD CYCLE TIME								0	#DIV/0!
10/30	NK	3		504		0	0	0	0								
12/5	NK	1		36		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	471																
11/18	NK	3		180		0	0	STD CYCLE TIME								0	#DIV/0!
11/19	NK	5		390		0	0	0	0								
12/5	NK	1		36		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	10-23-14	3:45	YES	OK	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

First Part Inspection Record