Control Devices LLC
Work Order Production Record

Machine No.	PUNCH
Rev Letter	M
Planned Pcs/Hr	
Remaining Loads	#DIV/0!

Acme / Davenport Only			
Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Matr. #	142 BW		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Part No. C3000-1-6
Order No. 317933
Order Qty 500

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
12-24	DS	27860		2.1		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
12-24	"	"	3.0		530	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				60	
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					8/32
					70	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
1/15	DM	1131		1.4	4/60	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					Rolled Threads
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
			0	0	0	#DIV/0!								0		0	Page 1

Barstock Efficiency	
Total Planned Pcs	0
Stock Efficiency	#DIV/0!
Total Barstock Pcs	#DIV/0!

Actual Efficiency	
Total Counted Pcs	
Actual Efficiency	#DIV/0!

Down Time Codes		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	?????	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
12-24-13	9:15	YES	✓	DH	Press op only
1-15-14	10:40	YES	✓	DH	Thread XI

CD Qu. Insp. #09