Part No. Order No.		.430-3-4 391218		Component			A02071-0026			CD contr	ol
					Heat Lot #		160699.2.1			devic	es, LLC
Ord	er Qty	25	500		from Box						
	WHOM THE		WATER NEW	OPERATIO	N 1	Day-	PAS NEW			THRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
C2	11-20-15	JB JB	10	290	290		-			0	-
Setup Hrs.	11-23-13	113	10	497	1288					0	1
2	11-23-15	(B	7	335	1623					0	
	11-24-15	JB	B	405	2028					0	
Cycle Time	11-24-14	SB	4	200	3866					0	
715	11-25-15	JB	8	413	2641		-				
Pcs/Hr	11-130-15	JR	11.5	55.7 100	3198			4	1. 0	bro Ha	小林人
	12-4-15	JB	7	319	3617			Swi	Inc for l	00 011	3425
45	12.5-15	JB	61/2	303	3420		1	Owi	icheo le	of City	372-
ROUTING:											
			Ten and the second	OPERATIO		Down	Down time	No Paper		THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
	12-8-15	HVD	7.5	334				1	h Ort	SB	
Setup Hrs.	1000	uvp	113			,		72	sb Cut	AD	3
									***	E.	
n u								HI.			
ycle Time			-								
ł			1						. 10		
Pcs/Hr									11/10	5	
		1							15	N	-
							6.			10	
OUTING:				ODEDATIO	N O	object of the same of the					
NA - L N	Data		D 111	OPERATIO		Down	Down time			THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
ŀ				7							
etup Hrs.		<u> </u>									
				-							
		1		- 1							
ycle Time	*			1							
-				Ø							
Pcs/Hr	1		-		y ·						
OUTING:											
Notes / Instructions		Down Time Codes Maintenance		First Part Inspection Record							
		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	ctor Notes	
The state of the s		3 Setup 1 FAIR		11-20-15	17:30pm	455	1	B	At	DH	
5		5 Training			,			2			
		Meeting									