

2.30

Part No.

5-4-7

Order No.

400741

Order Qty

550

Component

5-4-C-BLNK

Heat Lot #

W/O # from Box

control devices, LLC

OPERATION 1

THRU-PUT/8HRS

208

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-17-16	CS	7		126				2	11
	2-17-16	DG	2.5	39	154					
Setup Hrs.	2-19-16	DG	8	136	292				2	22
10 min	2-20-16	DG	6	127	419			JOB OUT		
Cycle Time	2-22-16	CS	8	84	503					
	2-12-16	DG	7	88	591				2	22
127 SEC										
Pcs/Hr										
26										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions

Down Time Codes

First Part Inspection Record

Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-19-16	6:10 PM	YES	✓	B	WRB	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								

SECONDARY PRODUCTION RECORD

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Test Form 10/15/15