

# Control Devices LLC

## Work Order Production Record

Machine No.

20058

Rev Letter

0

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No.

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Order No.

QTY CHANGE INSIDE QTY

Standard

Actual

Verified

Order Qty

Actual

Component

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Pcs/Bar

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

7-21-14

25

2.5

140

58

0

0

0

0

0

0

0

0

0

0

0

0

0

7-16-14

25

2.25

118

118

0

0

0

0

0

0

0

0

0

0

0

0

0

7-17-14

25

2.25

122

122

0

0

0

0

0

0

0

0

0

0

0

0

0

7-22-14

25

2.0

110

110

0

0

0

0

0

0

0

0

0

0

0

0

0

Efficiency

Final Part and Material Calculation

Code

Total Down Time on Page

Description

Hours

First Part Inspection Record

Page 1

Total Planned Pcs

Total Counted Pcs

1

Maintenance

0

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Efficiency

Total Scrap Pcs

2

Tooling

0

7-16-14

11:30

YES

✓

DF

50%

Machine Count (Pcs)

Estimated Short Parts

3

Setup Idle

0

7-16-14

11:30

YES

✓

DF

50%

Material Difference LBS.

Difference in Parts

4

Alternate - Tooling/Units/ S/U

0

7-16-14

11:30

YES

✓

DF

50%