

Part No.	PVMN40032-HT	Thru-Put8Hrs	Wgt/Pc.	0.0708	Mach No.	55
Order No.	398215	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	24,000	Actual Pcs/Hr	Component	A06021-0016	Pcs/Bar	114

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2/25	RK	—	—	—		1.25	1	High pressure / conveyor	34	11
02/25	ED	0	0	0		6.75	3	form probs.		
02/25	ED	0	0	0		4.4	3	FAIR	126	11
02/25	ED	0	0	0		5.1.5	4	ward on S-C	0	0
2/25	DE	8	2850	2850		2.5	2	changed 578 face insert	0	0
2/26	RK	8	3050	5900		—	—	578 insert broke	215	A-2
02/26	ED	8	2700	8600		0	0		0	0
2/26	DE	8	2900	11,500		—	—		—	—
2/27	RK	6	2050	13,550		0	0		0	0
02/27	ED	6	2150	15,700		0	0		0	0
2/27	Bm	0	1460	17,160		—	—		0	0
2/27	RK	8	2500	20,160		0	0	collet start	0	0
02/27	ED	8	2620	22,780		0	0		0	0
2/29	DE	8	2200	24,980		0	0		0	0

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.

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FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load