

Part No.	EB2550	ADDED W/O #		Thru-Put/Hrs	2880	Wgt/Pc.		Mach No.	S3	
Order No.	388003	CYCLE TIMES	Standard	9	Planned Pcs/Hr	360	Wgt/Bar		Setup Allowed Hrs.	24
Order Qty	125,000	ACT CHANGE INSGATE	Actual		Actual Pcs/Hr		Component	A02032-0028	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
10-29-15	L.W.	15	100	100		DT-2	3			
10-29-15	L.W.					DT-2.5	1			
10/29/15	J.C.	8	3000	3180	CHI45849					
10/30/15	J.C.	8	2950	6050	CHI45849					
11/3	MB	8	2965	9015	01044822	0	0	Cold START	0	0
11/4	MB	8	2900	11915	01044813	0	0	Fix OIL LINES, BIRD NEST	0	0
11-9-15	L.W.	8	2900	14815	104670E	0	0		0	0
11/9	DM	7	2600	17415	0104672E	1	1	changed c/p saw, flipped studs		
11/5	MB	8	2950	20365	NO TAG					
11-5-15	L.W.	9	2900	23065						
11/6	MB	8	3100	26075	NO TAG	DT-1	6	cutwalk susp.		
11-6-15	L.W.	8	3000	29075	4930034	0	0			
11/9	MB	8	2650	31725	NO TAG			CAD START		
11-9-15	L.W.	8	2975	34700	475201-H	0	0			
11/10/15	MB	8	2900	37600	01046332					
11-10-15	L.W.	8	3025	40625	495191H	0	0			
11/11	MB	7.5	2800	43425	01750244	6	6			
11/12	MB	7.5	2850	46275	NO TAG	11.5	2	EXETER SIZING BRACE		
11-12-15	L.W.	8	3050	49325	495204H	0	0			
11/12	DM	8	2850	52175	47504H					
11/13	MB	8	3000	55175	NO TAG					
11/13-15	L.W.	8	2750	57925	475208H	0	0			
11/13	DM	2	650	58575	476204H	6	2	adj. st. 2.34, changed sets & 50		
11-16-15	Teal	8	2842	61417	476204H	0	0	6 h. alt. cold start		
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.				

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

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PRIMARY PRODUCTION RECORD

Test Form 10/14/15