


Part No.	703-4-5/16-1/2	Component		703-4-5/16						
Order No.	397837	Heat Lot #								
Order Qty	2	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Start Drill	1/22/16	P.L.	1		2					
Setup Hrs.								Job cost		
Down										
Cycle Time										
3 min.										
Pcs/Hr										

ROUTING:		TO THREAD ROLLER								
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1	Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling								
	3	Setup								
	4	FAIR								
	5	Training								
	6	Meeting								