


Part No.	0042-55-C	Component	A01601-0013	
Order No.	384953	Heat Lot #		
Order Qty	275	W/O # from Box		

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNCT42	10/28/15	BT		3	3	5	3		3	3
Setup Hrs.	10/28/15	JO	3.0	15	18	1.5	3			
1st op	10/28/15	BA	6.5	30	48					
6.5	10/29/15	BT	8	47	95					
Cycle Time	10/29/15	JO	8	49	144					
6min	10/29/15	BA	6.5	27	171					
	10/30/15	BT	8	46	217					
Pcs/Hr	10/30/15	JO	6.5	38	255					
8										

ROUTING:										
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNCT42	10-28-15	JO	1.5	10	10	1.5	3			
2nd op	10-30-15	JO				1.0	3			
Setup Hrs.	10-30-15	BA	7.5	60	70	1.5	3			
	11/2/15	BT	8	85	155					
Cycle Time	11/2/15	JO	8	23	228					
	11-2-15	LO	2	27	255			Job out		
Pcs/Hr										

ROUTING:										
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	10/20/15	9:15	YES	✓	B	AT	RESET	