

Part No.	1103-25-4	Component	1103-A BINK
Order No.	4036075	Heat Lot #	
Order Qty	75	W/O # from Box	403272

16
8/24/15
control devices, LLC

OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-8-16	DC	8		20				2	22
	3-9-16	DS	3.05	9	29				1	22
Setup Hrs.	3-9-16	CS	5.5	15	44				1	22
8m	3-9-16	DC	1	3	47					
	3-14-16	DC		1	48				1	11
Cycle Time	3-15-16	DS	8	18	66					
20	3-15-16	CS	8	27	93					
	3-15-16	DC	3	6	100					
Pcs/Hr										

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-8-16	5:30	Y	✓	A	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								