


Part No.	4-3-6	Component	A02071-0026			
Order No.	388174	Heat Lot #	190167, L1			
Order Qty	3000	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS	256	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	11-13-15	JB	2	88	88	1 hr	3			
	11-14-15	JB	3	136	224	3 hr	2	Broke top lat drill		
Setup Hrs.	11-16-15	JB	3	17	321					
1.5	11-17-15	JB	6	194	515					
Cycle Time										
1MIN										
30SEC										
Pcs/Hr										
32										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/16/15	8:00 AM	YES	OK	A	SR	