


Part No.	GP25PTC6002	Component	A02002-0022	
Order No.	388010	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC OKUMA	10-30-15	L. Jackson	2	10	10	3	3	LW	1	
	10-30-15	BA	3.5	33	43					
Setup Hrs.	11/2/15	BT	8	88	131					
	11/4/15	JO	4.0	51	51	2.6	3			
Cycle Time	11-4-15	LJ	5.0	57	108					
3min 40sec	11/5/15	BT	8	97	205					
Pcs/Hr										
13										

ROUTING: HOLD AT MACH FOR 2ND OP

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	11/6/15	BT	6.5	69	69	2	7			
	11/6/15	JO	7.0	72	141					
Setup Hrs.	11/6/15	BA	7.0	64	205					
Cycle Time										
Pcs/Hr										

ROUTING: PACK DEPT

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		10/30/15	6:45p	Y	✓	A	JC	
3 Setup		11-4-15	12:30p	YES	OK		BT	
4 FAIR		11-5-15	10:30p	Y	✓		JC	
5 Training								
6 Meeting								