Part No.		7-3-18		Component		7-3-E-BLNK			control devices, LLC			
Order No.		390991		Heat Lot #		2001						
Order Qty		25		W/O # from Box		375	8463					1
THE PROPERTY AND PERSONAL PROPERTY.				OPERATION 1		1.0102				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	I	Notes		Scrap	Scrap Code
3	11/20/15	P.S.	2	35	43							
Setup Hrs.	11/23/15	P-6.	8	24	67							
lmin	1/23/15	DG	8	20	89				<del>)</del>			
Cycle Time									2000	+		1100
Cycle Time								00	2000	,		
							-	7.		1		
Pcs/Hr							-		0.	10		
1 03/111									12-0	5	^	
									17		A	
ROUTING:												
	S. E. S. C.		100 DE 2003	OPERATION 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					l							
Setup Hrs.												
Cycle Time												
											<u> </u>	
Pcs/Hr												
ROUTING:		MARK THE TANK		OPERATIO	NI 2	AT AMARINE VIOL		10000	S. F. C. S. P. See .	TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
												1
Cycle Time												
Pcs/Hr												
ROUTING:	nstructions	0	Ima Cad									
NOTES / II	instructions	1 Maintenand	ime Codes	Date Part		Approved	irst Part In: Mtrl	spection Rev	Kecord			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup	Setup		12:30 N	YES		Xe =	DH (8 8		and mark	100
		4 FAIR 5 Training			2 1	1		B				
		6 Meeting						*				
SECONDARY	/ PRODUCTIO	N RECORD			DAGE	1					Toct Form	10/15/15