

Part No.		P7510001						
Order No.		359075						
Order Qty		300						
QTY CHANGE INLS/DATE								
Special Notes / Instructions								
Date	Emp. Name	Prod. Hours	Setup Hours					
Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs					
Machine #	STD CYCLE TIME	Plan Pcs/Day	Actual Pcs/Day					
% Oper. Efficiency	Down Time	Code	Scrap Pcs.					
Pcs/Hr	S/U hrs	Actual S/U	Setup %					
Total Efficiency								
Routing:								
Machine #	STD CYCLE TIME	Plan Pcs/Day	Actual Pcs/Day					
% Oper. Efficiency	Down Time	Code	Scrap Pcs.					
Pcs/Hr	S/U hrs	Actual S/U	Setup %					
Total Efficiency								
Routing:								
Machine #	STD CYCLE TIME	Plan Pcs/Day	Actual Pcs/Day					
% Oper. Efficiency	Down Time	Code	Scrap Pcs.					
Pcs/Hr	S/U hrs	Actual S/U	Setup %					
Total Efficiency								
Routing:								
Machine #	STD CYCLE TIME	Plan Pcs/Day	Actual Pcs/Day					
% Oper. Efficiency	Down Time	Code	Scrap Pcs.					
Pcs/Hr	S/U hrs	Actual S/U	Setup %					
Total Efficiency								
Routing:								
First Part Inspection Record								
Final Part Calculation	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1 Maintenance	0	12-27-14	7:30	YES	JT	CH X 86
Total Scrapped	0	2 Tooling	0	12-27-14	10:40	YES	JT	NPS K1
3rd Operation Count	0	3 Setup Idle	0					
2nd Operation Count	0	4 Other	0					
1st Operation Count	0							