


| | | | | |
|-----------|------------|----------------|------------|--|
| Part No. | 708-24-1/4 | Component | 708-A-BLNK |  |
| Order No. | 397725 | Heat Lot # | | |
| Order Qty | 2 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 9 | 1-22-16 | CS | 2 | | 5 | | | Job-out | 1 | 11 |
| Setup Hrs. | | | | | | | | | | |
| 10 min | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 28 | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING: TO THREAD ROLLER

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 1 Maintenance | | 1-22-16 | 9:30 | YES | ✓ | B | DA | |
| 2 Tooling | | | | | | | | |
| 3 Setup | | | | | | | | |
| 4 FAIR | | | | | | | | |
| 5 Training | | | | | | | | |
| 6 Meeting | | | | | | | | |