		KL	150-	-d7	Co	ntrol Devi	ces LLC /	Work Ord	der Product	ion Record	d				
Part N	lo.	RL	152	-24	EGO	HOOR	ev Letter			8 -			Heat I	Lot #	
Order No. 3 29 63 4			234	10	Co	mponent	7	/c 10 D	0			01			
Order (Qty		10			-		7	014	BAY			ox W/	200	
OTYCHA	NGE INLS/I	DATE .	10		-1		8					Fo	und o	n Label	
- tortain	ital italy	JANE .	Snor	in! Netes	<u> </u>		-					Si	tandard	Cycle Time	& Setup Time Ver
			Spec	ial Notes	/ Instru	ctions						_	lst Oper		
													nd Ope		
				S	70		T			T - 5		3	rd Oper	ration	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Hours Cum.	Balance	Due PCS	Pcs/Day Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap	Pcs/Hr	S/U hrs Actual S/U
Machine #	0	06	7			0	0	コー 単に立る	SYCLE TIME		# Net 1	V (3.5		5004386	
1/27/15	TOS	.75	-	18		2 E 0	0			i independent	Hi Chilas	T	T T		0 #D
					X.	0	0	0	0			1		_	
		-				0	0	0	0	1					
						0	0	0	0						
						0	0	0	0						
					-	0	0	.0.	0						
	-					. 0	0	0	0	40 Sept.					
-				-	1	0	0	0	0						
					1	0	0	0	Ò	10,10,100					
						0	0	0	0	<u> </u>		-			
Total Efficie	ncy	0.	0	0	0	H - 11 - 11 - 11 - 11 - 11 - 11 - 11 -	0	0	0	#DIV/0!	- 0	inters	0	i presentent	MINISTRALIS COLUMN
						(1) (1)	The second of	Routing:		in DIV/U:	J. V. U.	1744	U	Property of the second	
Nachine #	91	2 A.	÷ .i.	iv.			0		YCLE TIME	To Constant	s	î		A	0 #DI
18/15:	57	3		18		0	. 0	0	0				Г <u> </u>	5-4-14	1. 0. 1. 1101
/-					beer in	0	0	0.	0	**					
						Ö	0	0	. 0	e .					+
					N 20	0	0	0	0.	*) * *					
						0	0	0	0						
		-	-		├	0	0	0	0						
	\neg				1	0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0	-,					
otal Efficier	ıcy :	0	0	0	0.		0	0		#DIV/0!	0	276.78	0	ELIKOLYON	THE BUYOUNG TO WA
								Routing:		110147.0.		THE R	U		
achine #			1.	2 1			0 .	STD CY	CLE TIME	ではな				Salar Baller	0 #DIV
						0	0	0	0		T	T		200	1 0 1 11010
					4	. 0	. 0	0.	0					711-1-1-1-1-1	
	_					0	0	0	. 0						
		_				0	0	0	0						
	_	_	-			0 ~	0	. 0	0				-26		
	-					0	0	0	0						
		-				0	0	0.	0.						
		-				0	0	0	0						
					-	0	0	0.	0			_			
						0	0	0.	0	241.4		-			
tal Efficienc	y	ó 👍 📑	0	0	0.	Ó	0	0.0		#DIV/0!	0	page si	0//	avestern o	Karana anare was an a
		7/00/	And areas of the last	The State of the S	-pawagatal	and the second state of		Routing:	No. of the last	וייועוטויי	U	45°E	0	Shi wal	
							1			r:	irst Da-	t Inco	octi-	Pass	
Final Part Calculation					Code	Code Total Down Time Description			Date Part Submitted	Part Time A		Appro	oproved Inspector		Notes
al Counted Pcs			(from packing)		1	Maintenance		0	1-29-15			7000		XI	(QA Insp
al Scrapped			0	-61	2	Tooling		0	ren)	6.30		4/E	>	att	#09
Operation Count		77	0	_	3	Setup Idle				-					
Operation (U	- 1	2	Detun Idle	. I	0			- 1		- 1		
Operation (_	0		4	Other		0		-		_			