Part No.		4-4-2		Component		A02071-0026				cont	rol
Order No.		390737		Heat Lot #		190167.1.1		190699	device	rol es, LLC	
Order Qty		1500		W/O # from Box					. 100/1	1501	II.
A SECON			Appropriate the	OPERATIO	N 1	No. 130 Personal Marie			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
C2	11-17-15	JB		95	410	.7	3				
	11-18-15	JB	8	488	583						-
Setup Hrs.	11-19-15	78	7.5	467	1050						
	11-19-15	JB	4,5	301	1351			1	110	4 .0	
//-20-15 Cycle Time		JB	<u>S</u>	235	1586			300 001 30		1 33	
Cycle Tille									-		
53								7.1	1/2		
Pcs/Hr								10	1760		
7.1		V.						10	5	~	
61						<u> </u>				.10	
ROUTING:											
AND TOTAL OF	OPERATIO				N 2	2 Down Down time			从内部	THRU-PUT/8HR	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
						65					
Setup Hrs.											
Cycle Time			n 3								
- /:-											
Pcs/Hr						_				***************************************	
ROUTING:											
ROOTIIVO.				OPERATIO	N 3		84. No. 10	(D) No. (2)		THRU-PUT/8HRS	5
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	I Not		Notes	Scrap	Scrap
			X-11			time	V93/20-00-0				Code
	A										
Setup Hrs.											
			25								
Cycle Time											
Pcs/Hr											
DOLLETIC											
Notes / I	nstructions	Down T	ime Codos				irst Bart I	nostin	Pagard		
notes / instructions		Down Time Codes 1 Maintenance		Date Part		Approved	First Part Inspection				
per.		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		11-15-15	630	afte)	1	8	ext	and the second	15 (20-
		5 Training				10500				. 8)	
SECONDARY	/ DDODLICTIO	6 Meeting	The same time to the same		54.05					<u></u>	1811=n=
SECONDARY PRODUCTION RECORD PAGE 1 Test For									Test Forr	n 10/15/15	