

Part No.		Rev Letter		Heat Lot # or Box W/O #'s Found on Label													
SR2501		B															
Order No. 379646		Component SR2501-10															
Order Qty 400 PLS																	
QTY CHANGE INLS/DATE																	
Special Notes / Instructions																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 472						0	0	STD CYCLE TIME								0	#DIV/0!
8/7/15 ST			15	3		0	0	0	0								
				97		0	0	0	0								
8.7.15 JN		2		103		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine # B17						0	0	STD CYCLE TIME							0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME							0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Final Part Calculation				Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes						
Total Counted Pcs	(from packing)	1	Maintenance	0	8/7/15	7:15AM	YES	DH	CHRY								
Total Scrapped	0	2	Tooling	0													
rd Operation Count	0	3	Setup Idle	0													
nd Operation Count	0	4	Other	0													
st Operation Count	0																
												Test 4/29/15					

Test 4/29/15