Part No.		703-4-5/16-1/2		Component		703-4-5/16			control devices, LLC			
Order No.		397837		Heat Lot #						OH d	device	es, LLC
Order Qty		2		W/O # from Box		-			1			
Colored Victorial Section		Wind A CHARLES AND A CHARLES A		OPERATION 1		NO. DE LA VALVA DE			T-Y-ELLER	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Strp Doil	1/22/16	P.L.	- 1		2							
Setup Hrs.								1	above	1		
Owin.										-		
Cycle Time										101		
3mir.									MA	P		
Pcs/Hr									165	7		
)		0	
											0	
ROUTING:	100000000000000000000000000000000000000	CHILDREN STORY	TO A PARTY OF	TO THREAD ROLLER OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	M. Co. (15) 21 191	Notes	ПКС	Scrap	Scrap Code
Setup Hrs.												
octup mon												
Cycle Time												
Pcs/Hr												
	_											
BOUTING												
ROUTING:				OPERATIO	N 3		12/20/04/1988	10 F 20		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.				-								
Cycle Time						120						
Pcs/Hr												
- 1												
ROUTING:				****								
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	or Notes		
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	mspector	notes notes		
		4 FAIR										
		5 Training6 Meeting										
SECONDARY PRODUCTIO									-			