Part No.	S7-4	S7-4-9-24-C			-					Heat Lot/Traceability	oility	
Order No.	30	393199		A	devices, LLC	LC	********	Com	Component(s)	No(s)		
Order Qty		1							7-4-9			
	Disting	Distinguishing Traceablity Numbers	lity Numbe	ers				Cl.	CUTU-0-1/4			
Flare Nuts	Six digit no	Six digit no. located on the box label under box quantity.	box label	under bo	x quantity.			- <u></u>	BRZ09			
Brazing Rings	Located on	Located on the box label, directly above the word "heat."	directly ab	ove the w	ord "heat."				BRZ05			
Copper Tubing	Located on	Located on the spool label, starting with the letter "M."	, starting v	with the l	etter "M."			CU.	CUTU-0-7/8			
Flare Tubes	Use their w	Use their work order number and date on the box label	er and da	ite on the	box label.				CP15			
Snap Rings	Located on	Located on the bag followed by "Lot Number."	ed by "Lot	Number.	=							
Caps/Plugs	Do not req	Do not require traceability.		/2								
	Service Control of the least			Market Market Control		Service and the service of the servi		Allect allected				
Mach. No.			Setup Hrs.		Cycle Time			Pcs./Hr		Thru- put/8hrs		
Date Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Total	Down Time	Down Time Code			Notes		Scrap	Scrap Code
							02770X	1	S WOR	Short		
										7		
										5-		
										Jid	?	
											7	
ROUTING:												
Special Notes / Instr	Instructions	Down Time O	Codes					First Part In	rt Inspection Record		Town I	
		1 Maintenance		Date Part	Time Of Dav	Approved	Mtrl	Revietter	Inspector	Note		
		2 Tooling 3 Setup		Submitted	Tillie OI Day	Yes / No		A remei	nispecto.	MOCES		
								:				
			_					_				
BBAZING BBODI ICTION BEO	7080	o Meering									1	L
BRAZING PRODUCTION RECORD	CORD										Test F	Test Form 11/4/15