Part No.		R450-10		Component		R450-10U		PHY	contro	ol
Order No.		387593		Heat Lot #				150	device	es, LLC
Order Qty		1652		W/O # from Box				-		
		用限可提供 特别创新		OPERATION 1			GUIZHIA.	THRU	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
RLL THRDR 0053	10-27-15	CS	- /	100	101					
Setup Hrs.		3N	2	208	309		_	DOUBLE START ON HUM	12	K
0	11-10-15	JT	12	1/2	310				17	10
Cycle Time	11-16-15	CS	3.4	485	957			Paudies TARTONTAIren	8	22
,	11 10 15	C 3	di (10~	137				0	22
Pcs/Hr										
	S									
ROUTING:										
					OPERATION 2		Parentina	THRU	I-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes	Scrap	Code
Spinning	19/28/15	7.W.J.	2	\$3/1 4	315	p.		14.34		
Setup Hrs.	11-10-15	JN	02	175	490	Ţ.		JE 1995	1	
0								100 P 100		
Cycle Time								Laval ne	15	\
						110		1540Cm		/
Pcs/Hr					2	14		110/23	2/	
PCS/HI					7 10	5				
ROUTING:										
		化性化学的		OPERATIO	N 3			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
				8						
Cycle Time				· · · · · · · · · · · · · · · · · · ·						
Pcs/Hr										
						1				
ROUTING:										
Notes / Instructions Down Time Codes First Part Inspection Record										
		1 Maintenanc 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector	Notes	
		3 Setup 4 FAIR		10:27-15	12:40	755	OK	04		
2 š		5 Training		10-10-15	1:30	YR 5	V			
SECONDARY		6 Meeting			DACE		HP.		-	10/15/15
SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/15/15										