


Part No.	CSW-3-7/8	Component	CUTU-3-7/8								
Order No.	398720	Heat Lot #									
Order Qty	100	W/O # from Box									

OPERATION 1									THRU-PUT/8HRS	2112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0740	2-9-16	SM	2	80	80			Job of HUD	0	
Setup Hrs.										
10 min										
Cycle Time										
2										
Pcs/Hr										
27										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-29-16	1 p	yes	✓	-	dt	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								