PAGE Order Qty Order No. control devices, LLC -23-16 ADUCTION RECORD Part No. Date CUMULATIVE TOTAL FROM PREV. PAGE 4 LELDE 17020-1 03 Emp. Name ٩ 7 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load Prod. Hours TOTAL PCS. PRODUCED 57 1200 200 **Total Pcs** Special Notes / Instructions Standard Actual 4850 5.825 3650 Cum. Total M 398086 Planned Pcs/Hr 4 05 Material Heat Lot No. Thru-Put/8Hrs Actual Pcs/Hr First Part Inspection 0 Record Date Part Submitted 3.5 Down Component Wgt/Bar Wgt/Pc. Time Code 2 Time of Day TOTAL SCRAP PCS. FROM PREV. PAGE Approved Yes/No Mtrl 0 Notes 2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting Letter Rev Maintenance Inspector TOTAL SCRAP PCS. Q X Setup Allowed Hrs. Notes Pcs./Bar 104 Mach No. Scrap Pcs. 000 S S Scrap Code

est Form 10/14/15

| m 10/14 | Test Form 10/14/15 | | | | | 145 | No. of the last | No. | | | | | | ORD | DUCTION REC | PRIMARY PRODUCTION RECORD |
|---------|--------------------|------------------|--|-----------------|----------------------|--------------------|-----------------|----------------------|------------------------|---------------------|-----------------------|--|--------------------|----------------|--------------|---------------------------|
| | | | | 9 | | | | | | First | | | | | | PAGE 1 |
| 24 | 1/2 LAN | Adjust 1 | #c | | 1 | ~ | Pm | 0 | 2-18-16 | Part Insp Record | ars per load | From Loads = Pcs/Barx Total loads ran during shift x Bars per load | s/Bar x Total load | rom Loads = Po | | DIAZO GENE |
| | Notes | | = | Rev k Letter | ved Mtrl Jo Check | Approved Yeş/No | Time of Day | West . | Date Part Submitted | | | Special Notes / Instructions | Special No | | >: | control |
| | | TOTAL SCRAP PCS. | TOTAL SC | | | | | | ~ | | | | PRODUCED | TOTAL PCS. | | |
| | | | -3/14 | 1 | From | DANO | 30 | | | | | | | | | |
| | | _ | (1111) | 24011 | | | High | | | | | | | and the | | |
| 175 | 05.00 | Start & | 1 | Journ a | 1 | 1 | 1043 | | | | | | | | | |
| | | 3 | | replaced | | | Saw | | | | | | | | | |
| | | 7 | tons/Adjust | | 101 | 500 | rews | 9 | 7 | | | 3650 | O | 0 | 5 | 27 |
| 63 | 138 | l problems | rfe | | 6 | C 08 | change | נפו | - | 000 | 508068 | 3650 | 300 | 4 | 03 | 2/20/16 |
| 20 | 120 | Short I | 00 | | 9 | NOWN | 8 | 2 | 2 | V. | " u | 以当ちつ | のなら | F | The second | 2/20/16 |
| 11 | 08h | 8-04 cm | 202 | m-work | For | pray-Bad | Spray | 2 | 5 | | | | | • | 76 | 2-20-16 |
| | 1 | | 7. | 1 | 153 | 125 | valves | | S S | 1 | | | | | | |
| | 7 | sped up mad | leys/spe | Ma | thead | 7 | change | 0 | BASE. | ST. | | 1400 | 100 | 6 | MA | 4/1/1/10 |
| | | | , | | | | | | | | | | | | | 1 |
| H | 1 | | | | | | | 33 | 10. | | | | ŀ | | | |
| | | | | | | | | 4 | 2.5 | 1 | | | | | | |
| 112 | | | | 9 | | | | 5 | 0 | 1 | 1/1 | | | | - | 1 |
| | 90 | • | | | | 37 | | ىر | 5.0 | 10 | 890805 | | | | Ma | 2/18/16 |
| | 1 xx | | | | | | | 6 | 1.1 | 2 | | | | | | |
| | 200 | | 1 | | | | | Y" | | 100 | 1 | 1 | 1 | 1 | ۲. د | 2-18-16 |
| | | | 0,00 | Tation | ч | hoead no | Thre | 2 | T | 1 | | | | | | (|
| | | | | 7 | C | | - 14 | W | ed. | 3 | | | 100 | t | 76 | 2.18-16 |
| | | | 1700 | _ | - | ~ | 3 | ن | | | | | | | 3 | - |
| | | | | | | | • | لعنا | 6 | • | ٥ | 2 | | | אממ | • |
| | | | , HE | | 1 | | | 2 | 8 | V | , ' | | | | 400 | 2-17-16 |
| T | | | | | | | | N | op | | | | | | 76 | 2-17-16 |
| | | | | | | | | w | 5 | 4 | | | | | ۲. س | 2-11-16 |
| | | | | | | | | W | N | | | | | | 56 | 2-16-16 |
| Scrap | Scrap Pcs. | | | Notes | | | | Down Time Code | Down Time | t No. | Material Heat Lot No. | Cum. Total | Total Pcs | Prod. Hours | Emp. Name | Date |
| 219 | Pcs./Bar | | TrainingMeeting | 65 | 14 | A06032-0014 | AO | Component | Comp | | Actual Pcs/Hr | Actual | | | 9,000 | Order Qty |
| 4 | Setup Allowed Hrs. | Setup Allo | - Setup - FAIR | 4 3 | | Ш | 6.84 | Wgt/Bar | Wgt | 405 | Planned Pcs/Hr | Standard 8 | Sta | | 397877 | Order No. |
| (F) | Mach No. | | - Maintenance - Tooling | 1 1 | | | 0.0312 | VРс. | Wgt/Pc. | | Thru-Put/8Hrs | CYCLETIMES | DDED WIO # |)20-H | PWN17020-H | Part No. |
| 1 | | | DOWN TIME CODES | DC | | | | | | | ではない | | | | | |

1.