Control Devices	rices LLC		Machine No.	2.		==		- 11	Con Time			Cotin	Allowed Up	
Work Order Production Record	uction Record		Rev Letter			:	Wot/Bar	/ot/Bar	Total Bars	0		Control	Setup Actual Use	
Part No. 19391	12-1		Planned Pcs/Hr	s/Hr			Bars per		Remaing	9 f.	2 + e	0	Setup %	
Order No.	7/27	# O/W DEDON	Standard Standard	YCLE TIMES			Mation		Doc/Box			Special Notes	Special Notes / Instructions	
	OTY CHA	OTY CHANGE INLSIDATE				Ventico	1000		Learner					
Order Qty			Actual				Component	onent	A394.	140	7	•		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Date Name #	Frod. Setup Hours Hours	Total	Loads F	Planned	Cum. E	Balance Due Pcs	Plan ' Pcs/Day	Actual Pcs/Day E	% Mach. Efficiency	Material Heat	Down ODE	Scrap Pcs,	Notes	
Beg	Beginning Balance						_			LOUNO.	Ime			
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工作 建海绵石					0	0	0	0	5					
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Efficiency	Final Part and Material Calculation	Material Calci	ulation	آر آ	otal Down Time on Page	e on Page							Lage	
Total Planned Pcs	Total Counted Po	ñ		C. I	Maintenance				\dashv		- macrain spectron vector	OII VECOID		
Efficiency	Total Scrap Pcs			1	Tooling	4	0 0	Submitted	Day	Yes / No	Material Check	Inspector	Notes	Š
Machine Count (PCS)	Estimated Short Parts	Parts			Setup Idle	3-4	0							
	Difference in Parts	ts ·		4 Ot	Other		0	6.		,				
	Material Difference LBS	ce LBS.		5 Alt	Alternate - To	Tooling/	0			-				
		, and f		50	14			3 B _	0 1					0.88
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