

Part No.	902-12-316	Component	902-A
Order No.	38704377047	Heat Lot #	
Order Qty	10	W/O # from Box	387298



OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	1-14-16	D6	2 hrs	10						
Setup Hrs.										
6m								JOB OUT		
Cycle Time										
9m										
Pcs/Hr								2-1-16 SS		

ROUTING:

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-14-16	5:05 PM	YES	✓	A	WRO	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								