					Coi	ntrol Devi	ces LLC / V	Vork Orde	er Producti	ion Record	ł					
Part No. 701728-			8-1	Rev Letter									ot#			
Order No. 35940			Component				17 7 78	11			or	1				
Order Qty 500 PLV													ox W/			
	NGE INLS/		500	FLU	2							Fo	und on	Label		
QITCI	INGE INLS/	DATE	Cara						_					Cycle Time	& Setup Tin	ne Vertif
- 15 - 3 - 3 - 11 - 11 - 10 - 10 - 10 - 10 -			Spec	iai Notes	/ Instruc	tions			-				st Opera		-	
												_	nd Oper			
· · · · · · · · · · · · · · · · · · ·	0)		T	S	70		a v		+-	. >			rd Opera			т
Date	Emp. Name	Prod.	Setup	Total Pcs	Planned	Hours Cum.	Balance	Plan Pre/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap	Pcs/Hr	S/U hrs Actual S/U	Setup %
Machine #						0	0	STD C	YCLE TIME			30.4	, 11 ,	land a	0	#DIV
1-24-20	5 6HK	1.5	2.5	45		0	0	0	0		1	1	-	- EDWSWS FEBR	asta Lina Sala	I II DIV
1-26-201	GHK	8	6	225	5	0	0	0	0	0:	nn-	per	p==			
1-28-2015	GHK	8	0	231		0	0	0	0		-	_				
1-70 600	GH		10	100		0	0	0	0			-	ator.	50	3 OU	ſ
		-		-	-	0	0	0	0	المهند	-	-	-			
					-	0	0	0	0		+	-	-	-		
					1-11	. 0	0	0	0							
						0	0	0	Ò							
	2012		-			0	0	0	0	10 THE						15
L Total Effici	onav	0	0	- A - A	w installer	0	0	. 0	0	And All I						11
A.	cucy	K U	U	0	0	0	0	0 louting:	0	#DIV/0!	0	Fig.	0			
Vachine #	7			7.7	T		1 0		CLE TIME	an and				Description	1 - 1	
5.2			,			0	0	0	0	Teledalities d				Egin, by	0.	#DIV,
						0	0	0	0			-			*****	
						0	0	. 0	0							
						0	0	0	0							
						0	0	0	0	4						N.
						0	0	0	0							
		PROTEST			+	- 0	0	0	0							
						0	0	0	0							
						0	0	0.	0							
	0.05057	P. F. S. S. V. V. V.	naturalita i			0	0	0	0							
otal Efficie	ncy	0	0	0	0	0	0	0	.0	#DIV/0!	0		0			
Tachine #					Е	T		Routing:	escolaristes I	INC.						
Toermie ir					-	0	0		CLE TIME						0	#DIV/
					100	0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0 -	0	et 0	0				- 15			
	-				-	0	0	0	0							
	-			)		0	0	0	0	-						
	-					0	0	0	0							
	$\neg \vdash$					0	0	0	0				-			
						0	0 .	0	0							
otal Efficier	тсу	0	0	0	0	0	0	0	-	#DIV/0!	0		0		(9) shall	
								Routing:		anthreduction		arotar B	CANTAILUS IS	MACHINE AND SERVICE	sure cudulos	
						T				F	irst Pa	rt Insp	ection	Record		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Part Submitted	Time #		Appro	ved	Inspector	No.	tes
tal Counted Pcs			(from packing)		1	Maintenance		0 -	1-24-16	15 9:30		CH	1/25 DI		(3,58)	u/a = 1
tal Scrapped			0		2	Tooling		0		,,,,		7		21	-	
Operation Count			0		3	Setup Idl	e	0								
d Operation Count		t	0		4	Other		0			_					
Operation Count			0	3 - 10 1000						4						