

Part No.	TPV 2523	ADDED W/O #	CYCLE TIMES	Thru-Put8Hrs	Wgt/Pc.	Mach No.	49
Order No.	388374	Standard	Planned Pcs/Hr	Wgt/Bar	Setup Allowed Hrs.		
Order Qty	80,000	Actual	Actual Pcs/Hr	Component	Notes	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code
CUMULATIVE TOTAL FROM PREV. PAGE							
11-17	AD	8	3200	66,158	22271274	-	
11-18	AD	4.5	2200	68,357	"		
11-19	IT	8	3212	71,562	"		
11-19	IT	6.75	2846	74,408	"		
TOTAL SCRAP PCS. FROM PREV. PAGE							
11-20	IT	3	1437	75,845	DE-1	2	Shave & gpos. Drill sharpened
11-23	IT	8	3251	79,096	"		
11-24	IT	4	1717	80,813	"		
11-25	IT	8	3030	83,843	22323879		
11-30	AD	8	3,125	86,968			
11-30	AD	6.3	2900	89,868	22323879		
11-30	IT	8	3491	93,309	"		
TOTAL PCS. PRODUCED							
Special Notes / Instructions							
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load							
First Part Inspection Record							
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	
TOTAL SCRAP PCS. 6							

