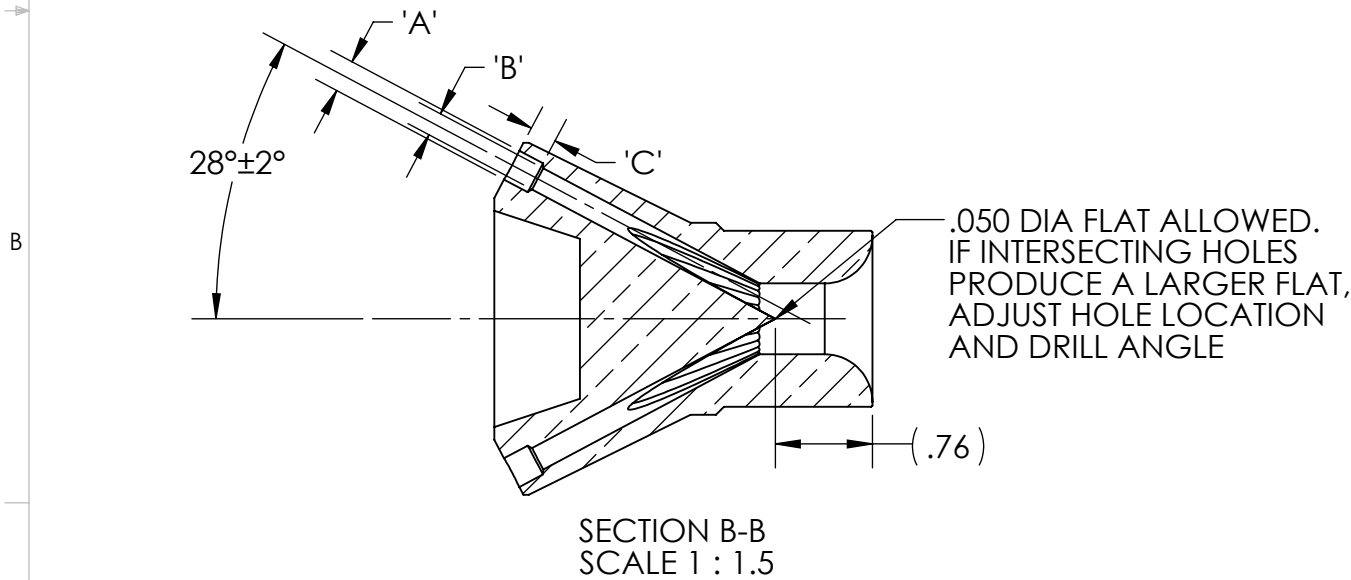
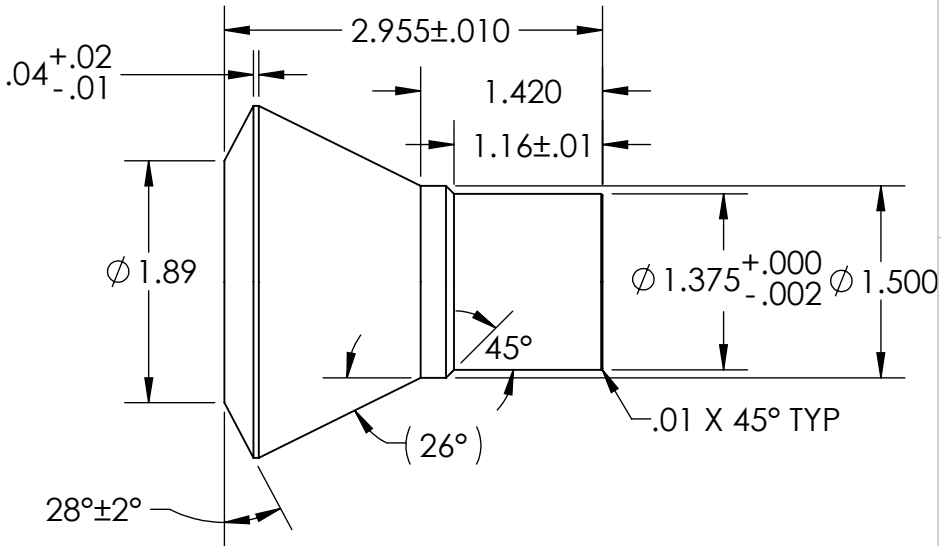
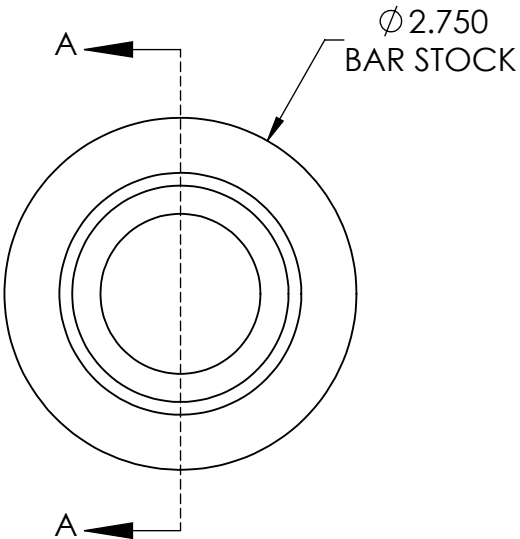
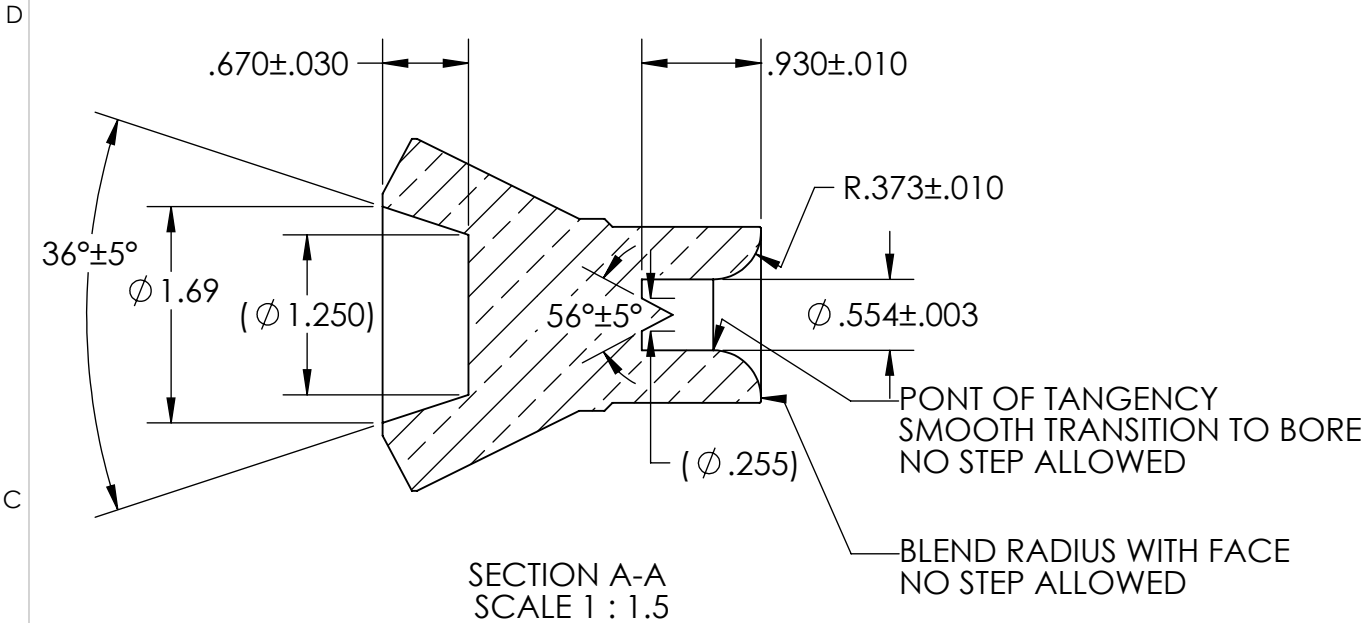


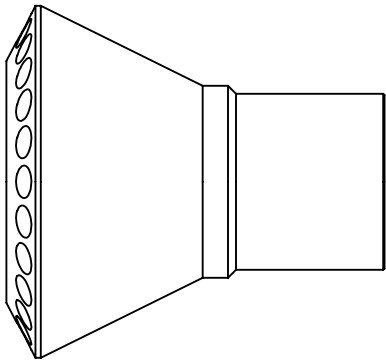
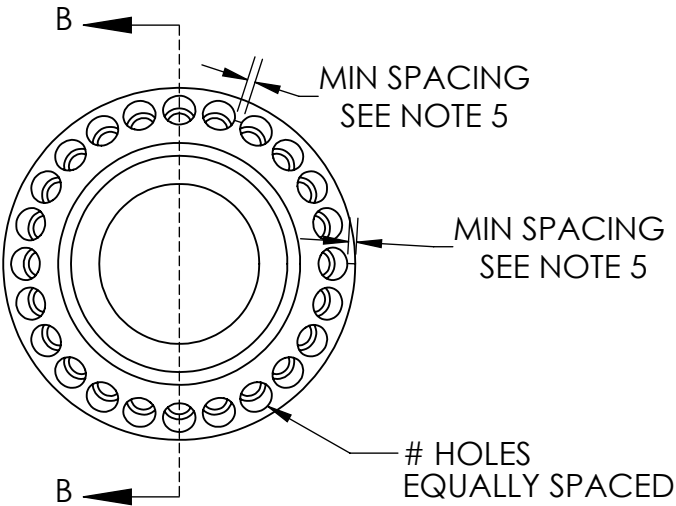
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REVISIONS			
REV.	DESCRIPTION	DATE	ECN NO.
A	RELEASE TO PRODUCTION	7/25/14	14-268
B	UPDATED PER MANUFACTURED PART	6/16/15	15-108

Blank Distributor (11-4-I-BLNK)



Complete Distributor



PART NUMBER DESIGNATION						
PART NUMBER	X/8 INLET DIA	X/16 CIRCUIT DIA	X CIRCUITS	'A' COUNTERBORE (±.002)	'B' THRU HOLE	'C' COUNTERBORE DEPTH (±.010)
11-4-I-BLNK	11	N/A	N/A	N/A	N/A	N/A
11-4-21	11	4	21	.254	.187	.240
11-4-22	11	4	22	.254	.187	.240
11-4-23	11	4	23	.254	.187	.240
11-4-24	11	4	24	.192	.187	.240
11-5-18	11	5	18	.192	.236	.250
11-6-13	11	6	13	.379	.291	.312

- NOTES:
- PART TO BE CLEAN AND FREE OF BURRS.
 - BREAK ALL UNMARKED CORNERS .005.
 - ALL UNMARKED MACHINED SURFACES $\sqrt{3}$ MAX.
 - ALL DIAMETERS MARKED "*" TO BE CONCENTRIC WITHIN .003 TIR.
 - MINIMUM HOLE SPACING BETWEEN EDGE OF BODY AND BETWEEN HOLES TO BE .050
 - MATERIAL TO BE STRESS RELIEVED (550 F FOR 1 HOUR MIN)
 - INSIDE CAVITY OF DISTRIBUTOR TO BE BEAD BLASTED TO REMOVE ALL BURRS AND SHARP EDGES

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	QTY REQD
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .XX ±.02 ±1 .XXX ± .005		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<div>Control Devices LLC</div> <div>1555 LARKIN WILLIAMS ROAD, FENTON MO 63026</div> <div>DISTRIBUTOR, VENTURI, 1-3/8" INLET, 1/4" AND 5/16" CIRCUITS</div>	
		APPROVALS	DATE		
		DRAWN CK	07/21/14		
		CHECKED			
MATERIAL UNS C36000 HO2 BRASS		RESP ENG		SIZE DWG. NO. REV. B 11-4-I-BLNK B	
FINISH		MFG ENG			
DO NOT SCALE DRAWING		MASS 2.019 LBS		SCALE 1:0.5	SHEET 1 OF 1