

Part No.	293546-10	ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	2360	Wgt/Pc.	1.0424	DOWN TIME CODES						Mach No.	L3	
Order No.	391320	Standard	11	Planned Pcs/Hr	295	Wgt/Bar	12.78	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.		
Order Qty	6,200	Actual		Actual Pcs/Hr		Component	A02032-0044								Pcs./Bar	109
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes						Scrap Pcs.	Scrap Code	
12/10/15	ME	1	1	1		12.8	3									
12/11/15	ME	1	1	2		12.8	3									
12/12/15	ME	1	1	3		12.6	3									
12/14/15	ME	1	1	4		12.8	3	* Accepted *								
12/14/15	ME	1	78	2049										33	K8	
12/14/15	ME	1	1971	2049												
12/15	ME	3	1615	3664												
12/15	ME	17	2015	5679	01/29/16	12.1	6	OUT of spec								
12/15	ME	3	781	5860				JOB OUT								
12/16/15	ME	1.5	450	6310				waiting on material until next run								
<div style="text-align: center;"> <p>54.67</p> <p>12.255</p> </div>																
TOTAL PCS. PRODUCED																
TOTAL SCRAP PCS. (33)																
<div style="text-align: center;"> <p>control devices, LLC</p> <p>FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div>																
<div style="display: flex; justify-content: space-between;"> <div> <p>First Part Inspection Record</p> <p>Date Part Submitted: 12/15/15</p> <p>Time of Day: 1:45 PM</p> <p>Approved Yes/No: Yes</p> <p>Mtrl Check: <input checked="" type="checkbox"/></p> <p>Rev Letter: E</p> <p>Inspector: DH</p> <p>Notes: 200 SUB</p> </div> <div> <p>Scrap Pcs.</p> <p>Scrap Code</p> </div> </div>																