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PAGE 1	dev	n con																	71				1-26-16	21-36-	-05-16	71-87	77-66	Date	Order Qty	Order No.	Part No.
	ices, LLC	control														ı	P					-	Z.	3	M	3	mo	Emp. Name	M	39	209
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	S = Pcs/Bar x Total LE TIME, SETUP,	Speci	TOTAL PCS. PRODUCED				TATE OF THE PARTY	Yes					-										1/1/2	100	408	w		Total Pcs		OTY CHANGE INLS/DATE	ADDED W/O#
A,	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pi From Loads = Pcs/Bar x Total loads ran during shift x Bars per load NEED CYCLE TIME, SETUP, AND ROUTING.	Special Notes / Instructions	<u>D</u>			A						(*)		and a							<u> </u>		S3/		145	183		Cum. Total	Actual	Standard	CYCLE TIMES
	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load NEED CYCLE TIME, SETUP, AND ROUTING.	ns			4	å		- 200			2			4						100	B)			11	11	04765	Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr	I hru-Put/8Hrs
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The second	AK STONE	Inspector	TOTAL SCRAP PCS.				7	1	111	1	1	1/2/	100	,)							(4									ance
1	op Run	Notes	PCS.	5				7.															,	11				Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
1	2 PARTY								100														-	1				p Scrap Code	ar 172	lrs.	No. B/S 18

PRIMARY PRODUCTION RECORD

Test Form 10/14/15