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Control FOR D PAGE 1																			12-16	10.10	2-19	12/1	12-10	129-15		Order Qty	Order No.	Part No.
ces, LLC			1		N.							7						THE STATE OF	c)	"	1	4	"	J.~	Emp. Name	10,000	392904	PWN2020
FOR DAVEN	TOTAL PCS.												A. COLON		15				2,5	\sim	R	B	Q	2	Prod. Hours			2020
Spec IPORTS & BRC = Pcs/Bar x Toto	CS. PRODUCED					ine		~ =				/							1000	1800	~	2820	910		Total Pcs		OTY CHANGE INLS/DATE	ADDED WIO#
Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	:ED	142			3100			<	\	/	The state of the s		/	/	/				P. 89	646	00 (224	0 14		Cum. Total	Actual	Standard 6	CYCLE TIMES
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First Part Inspection					()	-				48617	1)					FOOSH	1	80064		Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr 4	Thru-Put/8Hrs
Record Submitted							4	-	1		×									نی			100	14	Down Time	Comp	449 Wg	PW BW
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Inspector	TOTAL SCRAP PCS.	-				Ž	, , , ,	3	3	7														13		- Training - Meeting		- Maintenance - Tooling
No.	PPCS.	2)			3				Total Inches												20	5	Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
es (1			/	38		2	E		3		91	1						+				×		sp Scrap	ar	frs.	No. A16