Part No.	1104-16-1/4	Component	1104-A
Order No.	404836	Heat Lot #	
Order Qty	5	W/O # from Box	401394

Control Devices, LLC

OPERATION 4 — THRU-PUT/8HRS: 16

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-18-16	DG	1.5		4	6m	3			
	3-19-16	CS	1.5	4	8					
Setup Hrs.										
6m										
Cycle Time										
23m										
Pcs/Hr										
2								3-23-16 5	0	

JOB - OUT

ROUTING:

OPERATION 5 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes