


Part No.	2203A-6-3/16-0	Component	2203-A-BLNK	
Order No.	390212	Heat Lot #		
Order Qty	1	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
11-11	MS							NEW PROGRAM		
11-12	MS		.75	1				*PULLED FOR RUSH ORDER		
Setup Hrs.								SW1001		
10 → 11-13	MS					.5	2	INSPECTION		
Cycle Time	THIS PART IS A ONE TIME PART									
N/A	PER THIS MANUFACTURING PROCESS									
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	11-13-15	6:30	YES		C	SR		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								