


Part No.	1305-38-1/4	Component	1305-A-BLNK	
Order No.	401148	Heat Lot #		
Order Qty	3	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	8	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-18-16	CS	1		1	5m	3		1	22
	2-18-16	DL	4	2	3					
Setup Hrs.										
8m								JOB OUT		
Cycle Time										
50m								No PARTS		
Pcs/Hr								@ 11 Ach. W/L		
1										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
									1	

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance	2-18-16	8:30p	✓	✓	A	JC	
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							