Part No.		SN5001		Con	Component		SNS001-10			contr	b1
Order No. Order Qty		385834		Heat Lot # W/O # from Box		2W 200 (10			1	GD contr device	F. LLC
									1		-
A Planton				OPERATIO					a Company of the con-	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
473	10-50	TIWIL	.3	-535				L	1- hol	e	
Setup Hrs.				3))							
,5											
Cycle Time				-				1	O OUT		
385ec.								Ų.	-		
Pcs/Hr											
76									1	W W	
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down time	Down time code	Notes		THRU-PUT/8HRS Scrap	Scrap Code
472	10-20-15	Tiw, J,	6	535		· · · · · · · · · · · · · · · · · · ·		2-hole		2	N22
Setup Hrs.	-			348				63			
,5											
								. \			
Cycle Time		_						A !	113		
11								TM26			
Pcs/Hr									U		
969										2	-
ROUTING:										101	
第四個語				OPERATIO		Down	Down time			THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
Setup Hrs.								1			
Cycle Time											
Pcs/Hr											
2 4 1 2 2			3/1								
ROUTING:								-			
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	proved Mtrl Rev Inspector		Notes	Notes	
		3 Setup 4 FAIR									
		5 Training6 Meeting									
ECONDARY	PRODUCTIO	N RECORD			PAGE :					Test Form	10/15/15