Part No.		705-15-36		Component		705-14 BLAK		BIKK	control devices, LLC		
Order No.		401001		Heat Lot #		2 00 173 6					
Order Qty /// W/O # from Box 388/73 CONTROL OPERATION 1											137
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
9	2-19-16	DG	6.5		28	fu	3			1	11
/	22016	DG	6	27	55	0				2	22
Setup Hrs.	2-22-16	CS	5	52/	109						
fur '	2-3216	DG	T.	32	141		, 1	1	10		
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Pcs/Hr									1.00	>	
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OPERATION 2 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
		- 5									
Setup Hrs.											
Cycle Time											
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Pcs/Hr											
ROUTING:									, i		L
ROOTING.		Park to Act of		OPERATIO	N 3	3465371			P 127 179	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap
*						time					Code
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ROUTING:									H		
	nstructions	Down Ti	me Codes	n Permit St		i de la Fi	rst Part In:	spection	Record		
		1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl Rev Inspector		Inspector	Notes			
		2 Tooling 3 Setup		Submitted 2-19-16	6:05 PM	Yes / No	Check	Letter	WRB		
		4 FAIR			J J 8' M	425	A CONTRACTOR OF THE PARTY OF TH	0			
		5 Training 6 Meeting					-	}		www.sii	
SECONDARY	PRODUCTION			PAGE 1						Test Form	10/15/15