Part No.		G12		Component		A02071-0024		Blank	CD contro	ol	
Order No.		-397 937 397 4		Heat Lot #				/	device	s, LLC	
Ord	er Qty		5	W/0 #	from Box						
				OPERATIO	N 1					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.								н			
Cycle Time											
Pcs/Hr						-	SV .	(A)	VN.	55	
							X	-		α	
ROUTING:						L READ ROLLE	R				
Mach No. Date				OPERATIO Total Pcs.	OPERATION 2 Total Pcs. Cum. Total		Down Down time		Notes	THRU-PUT/8HRS Scrap	Scrap Code
						time					code
Setup Hrs.				-,							
Cycle Time				1							
Pcs/Hr							1 22		А		
ROUTING:											
NO THE				OPERATIO	N 3	and a second	0.1500.0	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Control of	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time						Q-					
- /··											_
Pcs/Hr	4,										
POLITING											-
ROUTING:	structions	Down T	ime Codes				iret David	nost'	Doored		
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	r Notes	
SECONDARY	PRODUCTIO	6 Meeting			PAGE 1					Test Form 1	.0/15/15