

Order No. IM10010
360138
 Order Qty 500

Rev Letter A
 Component IM10010-10

Heat Lot #
 or
 Box W/O #'s
 Found on Label

QTY CHANGE W/L DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified
 1st Operation
 2nd Operation
 3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	//DIV/0!
2/10/15	NK	2		250		0	0	0	0								
2/11/15	NK	2		250		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	//DIV/0!	0		0				

Routing:																	
Machine #						0	0	STD CYCLE TIME								0	//DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	//DIV/0!	0		0				

Routing:																	
Machine #						0	0	STD CYCLE TIME								0	//DIV/0!
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	//DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours		Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1 Maintenance	0		2/10-15	12:40	YES	AT	
Total Scrapped	0	2 Tooling	0						
3rd Operation Count	0	3 Setup Idle	0						
2nd Operation Count	0	4 Other	0						
1st Operation Count	0								