


Part No.	1303-40-3/16	Component	1303-A-BLNK	
Order No.	391449	Heat Lot #		
Order Qty	4	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/24/15	P.G.	4		3					
	11/24/15	DG	8	9	12					
Setup Hrs.										
12 MINS								Job at		
Cycle Time										
53 SEC										
Pcs/Hr								12-2-15		
								55		

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11/24/15	12pm	YES	✓	B	OH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								