


Part No.	GP25PTC6001	Component	A02002-0024	 109 packed
Order No.	398076	Heat Lot #		
Order Qty	350	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS 104

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING	1-28-16	JO	1.5	4	4	3.0	3			
COBRA	1-28-16	BA	8.0	66	70					
Setup Hrs.	1/29/16	BT	6.5	59	129					
4	1-29-16	JO	7.0	60	189					
	1-29-16	BA	8.0	66	255					
Cycle Time	1/30/16	BT	6	42	297					
3MIN	1-30-16	JO	5.0	37	334					
35SEC	2/1/16	BT	6	54	388					
Pcs/Hr	2-1-16	JO	3.0	19	407					
13										

ROUTING: HOLD AT MACH FOR 2ND OP

### OPERATION 2

THRU-PUT/8HRS 192

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING	2-1-16	JO	2.0	36	36	2.0	3	Setup 2nd op		
COBRA	2-1-16	BA	5.0	74	110					
Setup Hrs.	2/2/16	BT	3.5	78	188					
	2-2-16	JO	8.0	95	283					
	2-2-16	BA	5.0	94	378					
Cycle Time	2/3/16	BT	1.5	9	387					
1MIN	2-3-16	JO	1.0	20	407					
58SEC										
Pcs/Hr										
24										

ROUTING: PACK DEPT

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling								
3 Setup								
4 FAIR								
5 Training		2-1-16	11:15	YES	✓	A	DT	2ND CNC OP
6 Meeting								