Part No.		JR1	JR1-1/2		Component		JR-BLNK		control devices, LLC			
Order No.		403458		Heat Lot #		1000				6114	device	es, LLC
Ord	er Qty	1	.2	W/0 #	from Box							
			STATE OF THE PARTY.	OPERATIO			C S TO SEL	X SEM	Marine Pality	THRU-	PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Bluclathe	3/8/16	P.C.	1	15	15		*	-	- 1	,		
Setup Hrs.								1)	short			
1												
Cycle Time										110		
Zmin.			- Charles						28	CI		
Pcs/Hr									)	)		
37											0	
ROUTING:	Kin D											
		30年,10年2月	State Ballion	OPERATION 2					A STATE OF THE STATE OF	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.											8	
		-										
Cycle Time										-		
Cycle Time												_
Pcs/Hr												
									±1			
ROUTING:												
	100/12/2007	THE WILLIAM	OR TO DIVINE	OPERATIO		Down	Down time			THRU-I	PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
Setup Hrs.												
							-					11.
Cycle Time												
Pcs/Hr												
ROUTING:												
	nstructions	Down Ti	ime Codes			c	irst Part In	spectic	Record			
		1 Maintenance	-	Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>	2 Tooling		W	Yes / No	Check	Letter	tter			
		4 FAIR		3-5-16	11:15	455	V	A DIT				
		<ul><li>5 Training</li><li>6 Meeting</li></ul>					9	Agriculture .		500	7	
ECONDARY PRODUCTION					DACE					-		