Part No. Order No. Order Qty		AP7501 385574-393		Component Heat Lot # W/O # from Box		AP7501-10				GI	contr	ol es. LLC
												1/
Old	Ci Qiy			VV/O#	OPERATIO	N 1		N. Property	Self-ren iller	Martin		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
4WAY MS4	12-2	JM JM	7.5	192		3.5	3				CH .	3
Setup Hrs.	3	1100 0		-17/				N.				
	12-4	Jh Jh	7.5	295		0	0					
Cycle Time	17-5	DH Im	7.5	196		0	0		**			
- /!!	12-9	3m	7.5	448		0	0	,		1		
Pcs/Hr	12-10	3m	4	281		0	0	(9 b 0 4	<i></i>		
ROUTING:						VV-						
HERE SALES	· 万里在中华斯	元号等的协议 和	可以可以持续		OPERATIO	Down	Down time	Sales Sales	等现在 图			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
472 KINGS 0470 X Holes	12/1/15	3.7.	, –	S								1.(-
Setup Hrs.												
15							•_		1			
Cycle Time								14	0.12	1		
Pcs/Hr								4	21	(
									160),	(1)	
ROUTING:		C TUBE 7 TOMAS PER			00504516	N/O						
Mach No.	ch No. Date Er		Emp. Name Prod Hrs.		OPERATION Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
### (#################################												
Cycle Time		1 1111					- 2					
Pcs/Hr												
ROUTING:								7				
The state of the s	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
Total loads ran during shift x Bars per load		3 Setup 4 FAIR 5 Training		12-7-15	130pm	475		C				
SECONDAR	Y PRODUCTIO	6 Meeting	Market Market Annual		PAGE	1				L	Test Form	10/15/15