Part No. Order No. Order Qty		.430-3-3 398104 5000		Component Heat Lot # W/O # from Box		A02071-0024 190699,19,1			1		- contr	101
									control devices, LLC			
									-			(xon)
The straight				OPERATION	ON 1	Ave state			SHURSELE IN	THRU	-PUT/8HRS	100
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
C1	1-26-16	JB	10	626		31/2	3	Clea	n out Sta	ainless	1	//
-	1-17-12	JB	16	1000	1600	0					0	
Setup Hrs.	1-28-16	10	13,5	421	2491	0					0	
31/2	1-29-10)B	16	1000	3421	0					0	
Cycle Time	2-9-14	JB	5	309	4345	0	3				0	
111	2-3=16	JB	9	570	4915	0					Õ	
54	2-4-16	JB	4	515	5430	0					0	
Pcs/Hr	2-5-16	10	9	566	5996	0					0	
60	2-6-16	JB	4.5	277	6273	0					0	
	2-8-16	JB	8	526	6799	0					0	
ROUTING:			(A Selling fill I A tr	ODEDATIO		READ ROLL	ER					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down	Down time		Notes	THRU-	PUT/8HRS	Scrap
			4		7055	time	code	1	Notes	1 m	Scrap	Code
1	2-10-6	70	7	256	1000			de	of Co	T B		
Setup Hrs.						<u> </u>						
									46			
Cycle Time									n Ill			
								X	().	. (1	Λ.	
								4	5.7	101	V	
Pcs/Hr									0-0	Ya.		
-									()		1	
ROUTING:												
ROOTING.		STATE OF STATE	-5100-310	OPERATIO	N 3	7.5 (2) (2)	AND A		nicolar chiaman	THRU.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes		Scrap	Scrap	
	0:		8 JB NEWSEE		3,5,5,1,3,1,3,5,5,5,1	time	code	Hotes		Эсгар	Code	
	,											
Setup Hrs.												

Cycle Time												
-												
Pcs/Hr												
rcs/Hr										~		
ROUTING:												
	structions	Down Ti	me Codes	Sulphan		F	irst Part In:	spection	Record			
AL.		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		Z Tooling Setup		Submitted		Yes / No	Check	Letter	Inspector	(cn#)	Notes	
		4 FAIR		1-26-16	102-	445	V	B	At	#09 GO# IUSP		
		5 Training 6 Meeting										
ECONDARY	PRODUCTION	Control Address of the Line of the Control of the C			PAGE 1			-			Test Form	10/15/15