

Part No.	5-4-7	Component	5-4-C BINK	<div style="display: flex; align-items: center;"> <div>control devices, LLC</div> </div> <div style="margin-top: 10px;"> 16 9/13 parts </div>
Order No.	402240	Heat Lot #		
Order Qty	300	W/O # from Box	394 629	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	2-26-16	DG	5.5		70					
	2/27/16	P.G.	6	90	160					
Setup Hrs.	2/27/16	DG	6	93	253					
6m	2-29-16	CS	4	52	305					
Cycle Time										
4m										
Pcs/Hr	3-12/16	DG	1	10	315					

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		Notes / Instructions		Down Time Codes		First Part Inspection Record				
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2 Tooling		2-26-16	8:55 PM	YES	✓	B	WRO	
		3 Setup								
		4 FAIR								
		5 Training								
		6 Meeting								