Part No.		2203A-3-1/4-0		Component		2203-A-BLNK			CD control devices, LLC		
Order No.		399846		Heat Lot #					6.11	device	es, LLC
Order Qty		5		W/O # from Box							1/
A STATE OF				OPERATIO				Dog Tra	THR	U-PUT/8HRS	10
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HAAS VERT MILL	2-8-16	Rm Sm	1.5	4	5	4	5	4	ob out		
Setup Hrs.		- 11	1.5	J					HUP		
2							2				
Cycle Time									11		
25 m									2 110		ž.
Pcs/Hr								1			
7								0	55'	0	
ROUTING:							J			1	
No. of Lot, or				OPERATIO	OPERATION 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
								-	· · · · · · · · · · · · · · · · · · ·		
Setup Hrs.							<u> </u>				
						1					
Cycle Time										-	
D ///											
Pcs/Hr											
ROUTING:											
KOOTING.	Display to the second		CHE THE SHOW	OPERATIO	N 3	SAFE OF SAFE	A TOTAL OF	150 350	THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Cohum IIIma											
Setup Hrs.											
Cycle Time											
,											
Pcs/Hr				1		-					
. 53/111										+	
Ì											
ROUTING:											
Notes / Instructions Down Time Codes						F	irst Part In	spection	Record		
		1 Maintenance 2 Tooling	9	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
				2-9-16	7:30	Yes / No	Check	B			
		4 FAIR	FAIR		1.30	yos on B		9	8/(#01)		
	1	5 Training6 Meeting						-			
ECONDARY	PRODUCTION				PAGE 1					Test Form 1	10/15/15