Part No. Order No.		104670-1 395024		Component Heat Lot #		104670U-1			400.0	contr	ol
									control devices, LLC		
Ord	ler Qty	13	300	4	from Box						
				OPERATIO	N 1	W. SEY CAN	27 X 15 24		THRU	J-PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
DP 0464	1-9-10	CS	10	1285				30	B-out		Code
Setup Hrs.										-	
×											
Cycle Time				#					12/14		
WID.	,							7	1165		
Pcs/Hr),		
										<u> </u>	
										0	
ROUTING:	Casalona Produc		SAURAL NO.	OPERATIO	N 2				THE PARTY OF THE P	DUE GUES	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	-PUT/8HRS Scrap	Scrap Code
Setup Hrs.								-	A 7/4		
									- W-		
Cycle Time							_				
Pcs/Hr											
		_						-			
ROUTING:											
	为 为中央组			OPERATION	N 3				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
						_					
Setup Hrs.											
ŀ											
Cycle Time						100					
	10										
Pcs/Hr											
			l l								
201171110											
Notes / In	structions	Down Tir	me Codes			-					
		1 Maintenance	GILL CONTRACTOR OF THE PARTY OF	Date Part		Approved	rst Part Ins Mtrl				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		4 FAIR		1-7-16	5.70	45)	V	6	M (3)		
		5 Training6 Meeting					-		_		
ECONDARY	PRODUCTION				PAGE 1						