


Part No.	702-4-3/8	Component	702-A-BLNK	
Order No.	397064	Heat Lot #		
Order Qty	25	W/O # from Box	388134 + 377619	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	1-21-16	DG	2		13	5m	3			
	1-22-16	CS	5.5	76	89					
Setup Hrs.										
5m										
Cycle Time										
5m										
Pcs/Hr										

ROUTING: TO THREAD ROLLER

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-21-16	9:45 PM	YES	✓	8	WRB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								