Part No.		5-4-0		Component		FILE A PLAN						
Order No.		5-4-9		Heat Lot #		5-4-D BLAK				$G\Sigma$	] contro	es. LLC
Order Qty		100		W/O # from Box		381443						
A WAR PARKETA		700		OPERATION 1					THRU	PUT/8HRS	113	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	2-12-16	DG	6	43	34	7m	3		Name of the last o			
Setup Hrs.		06	8	54	131			1			/	22
7m	2-17-16	es DG	P	82	212		/	y)		1 0 (	0	
Cycle Time	2-20-16	16	6	65	298		\$	<b>A</b>	100	42	)	
400	2.22.16	CS	7	163 _	365		"		0	2		
Pcs/Hr	2-20-16	DG	2	17	382			30	UT .			
III			-								1	
ROUTING:												
THEFT	Paleba zez			OPERATIO	N 2	Down	of all to the second	THE PARTY OF		THRU-	PUT/8HRS	Counn
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	19									9-11		
Setup ris.												
Cycle Time												
			8									
Pcs/Hr												
ROUTING:	a Plante Michigan	19-32-Walliam A		OPERATIO	IVI 3					TUDII	DUT/OUDE I	
Mach No.	No. Date Emp. Name Prod Hrs.		Prod Hrs.	OPERATION 3  Total Pcs. Cum. Total		Down time time			Notes		Scrap	Scrap Code
												47
Setup Hrs.						_			Distribution			
Cuelo Timo												
Cycle Time						_						
Pcs/Hr					· ·			ť				
ROUTING:												
Notes / Instructions		Down Time Codes				First Part Inspection			Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		<ul><li>3 Setup</li><li>4 FAIR</li><li>5 Training</li></ul>		1-30-16	2:10 PM	465		B	WEB			
CECCAIE 15		6 Meeting										
SECONDAR	Y PRODUCTIO	N KECORD			PAGE 1	ka .					Test Form :	10/15/15