Part No. Order No.		SB5001 386083		Component Heat Lot #		SB5001-10				P T	contr	ol
									CD control devices, Luc			
Ord	er Qty	6	77	W/0 #	from Box							
				OPERATIO	N 1				24900045	THRU-F	PUT/8HRS	*
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	A .	Notes		Scrap	Scrap Code
4WAY MS4	bular	CR TOY	ward		10		Drap	au.	torna	VOL	1/2	1
473	10/26/15	57	,3	3	13	(4	**	lu	<u>ن</u>		2	//
Setup Hrs.	10-26-15	CS	.3	432	445						2	22
,75	8											
Cycle Time			B						d		20	
24500								4	3.00			
Pcs/Hr								Th.	11/2)	- 1	
							-		11			
150											11	
ROUTING:											11	
100000000000000000000000000000000000000				OPERATIO	N 2					THRU-F	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	^~	Notes	,	Scrap	Scrap Code
567	pullic	etoru	rava -		4	C	evap	M.	torux	ua	1	
	10-23	5 M	3.5	436	440							
Setup Hrs.				-								
Cl. Ti												
Cycle Time												
932c												
Pcs/Hr								4				
125												
ROUTING:				191/19					=			
		T T		OPERATION 3		Down	Down time				UT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	-	Notes		Scrap	Code
467	10-2b	JN	25		_		_	SE				
	10-26	IN	7.5	200	200		_	Polish	1 D-BU	~	Ø	
Setup Hrs.												
Cycle Time			12									
Mary .												
Pcs/Hr			*					-				
rus/HI												
ROUTING:												
Notes / Instructions		Down Time Codes			First Part Inspecti			-	n Record			
		 Maintenand Tooling 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	00-	Notes	
		3 Setup 4 FAIR 5 Training		colorale	Ren	461	Check	rettel	DIT	(ec (a)		
				while	in	UES		E	DH	CH XY		
		6 Meeting				1	Day 15		W.	1.63	3#	
ECONDARY	Y PRODUCTIO				PAGE :	1			- un		Test Form	10/15/15