Part No.	PWN00045-HC			Thru-Put/8Hrs		Wgt/Pc.	0.0708	Mach No.	S5
Order No.	397907	ADDED W/O #	CYCLE TIMES Standard	9.8	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	4
Order Qty	15,000	QTY CHANGE INLS/DATE	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
3/1/16	DM				DE	1	3			
3/2	BL	3	1,125	1,125		4	3			
						1	4			
03/02	ED	8	2870	3995	P9393	0	0		0	0
3/02	DM	8	3075	7070	P9393	0	0			
03/03	ED	7	2500	9570	11	1.0	2		0	0
3/3	DM	7	2700	12,270	P9393			1hr block		
3/4	MD	8	2830	15,100						
03/04	ED	2	750	15850	11	0	0	JOB OUT	180	BROKE INSERT