


Part No.	7-3-15	Component	7-3-D-BLNK							
Order No.	397494	Heat Lot #								
Order Qty	50	W/O # from Box	394432							
OPERATION 1						THRU-PUT/8HRS	56			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	1-19-16	CS	8		70					
	1-19-16	DG	8	65	135			TOB out	1	11
Setup Hrs.	1-19-16	28								
6 min										
Cycle Time										
8 MIN										
Pcs/Hr										
7										
ROUTING:										
OPERATION 2						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 3						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				1-19-16	5:40	Y	✓	B	DA	