

Control Devices LLC
Work Order Production Record

Machine No. 2400

Rev Letter E

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Wgt/Bar

Bars per Load

Wgt/Pc

Total Bars

Remaining Loads

Pcs/Bar

Planned Pcs/Hr

Standard

Actual

Verified

Component

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Part No. P1010001

Order No. 336782

Order Qty 285

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

24

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

Machine Count (Pcs)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Final Part and Material Calculation

Code

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/Units/SU

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

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