Part No.		502-9-3/16		Component		502-A-BLNK			control devices, LLC			
Order No.		400879		Heat Lot #							w device	:5, LLC
Order Qty		100		W/O # from Box OPERATION 1						Trunu	DUT GUES	[6]
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap Code
7:	2-1-16	DG	115	10	31							
Setup Hrs.	74	الع الع	/	/4	71							
5 MIN								50	BOUT			
Cycle Time										0		
20 SEC		_						1	44	Q		
Pcs/Hr									200	7.		
144											0	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK												
No. of Contract of				OPERATIO		Down	Down time			THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
		-										
Setup Hrs.									8			Pa .
-											9	
Cycle Time												
Pcs/Hr												
PCS/HI							-					
									Veni			
ROUTING:								<u></u>				
of the	Park Control	OF STREET		OPERATIO	N 3	D.	THE PARTY		Yaka dilayan	THRU-	PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr								z.				
										8		
							v					
ROUTING:												-
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	First Part Inspect			spection Rev				
		2 Tooling		Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-19-16	6:20 pm	445		8	WRB	8	**************************************	
		5 Training										
		6 Meeting										