Control Devices LLC
Work Order Production Record

Machine No.	CNC
Rev Letter	B
Planned Pcs/Hr	
Remaining Loads	#DIV/0!

Acme / Davenport Only			
Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Matr. #	1 1/2 HX Brass		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

rt No. IC10612

der No. 318757

der Qty 40 PLUS CUT UP 1 BAR

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								1ST OP
1-2-14	JO	27985	3.0	4.0	25	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					setup 1st op complete
1-3-14	JC	27887	6.0		52	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					2ND OP
1-3-14	JC	27887		1.0		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					Punched in Program
1-7-14	DPM	27701		2.0		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					SETUP COMPLETE
1-8-14	JC	27887	7.6		61	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
1-8-14	JO	27985	2.0		16	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
			0	0	0	#DIV/0!								0		0	Page 1

Barstock Efficiency		Actual Efficiency		Down Time Codes		Total Hours
l Planned Pcs	0	Total Counted Pcs		1	Maintenance	0
				2	Tooling	0
tock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!	3	Setup Idle	0
				4	Other	0
l Barstock Pcs	#DIV/0!			5	?????	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes