

SW1001

Control Devices Ltd / Work Order / Production Record

Part No.	588
Order No.	356813
Order Qty	500PLUS

Rev Letter	E
Component	A03001-0020

Heat Lot #	
or Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions
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Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0467					0	0	STD CYCLE TIME								0	#DIV/0!
12/23	WJ	3.0	-	108		0	0	0	0								
12/24/14	WM	5.0	0	286		0	0	0	0		0		2				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	0567					0	0	STD CYCLE TIME								0	#DIV/0!
2/9/15	NK	3		612		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	471					0	0	STD CYCLE TIME								0	#DIV/0!
01/14/15	NK	3		288		0	0	0	0								
01/15/15	NK	2		140		0	0	0	0								
2/9/15	NK	5		468		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	12-23-N	1 PM	YES	DH	CHX
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Chamber

1 HOLE

4 HOLE

