|                                     |              |                |                |                   | Contro           | l Devices                               | LLC / Wor  | k Order F       | roductio          | n Record              |            | -                                       |  |                    |                            | ¥                                       |
|-------------------------------------|--------------|----------------|----------------|-------------------|------------------|---|--|-----------------|-------------------|-----------------------|------------|---|--|--------------------|----------------------------|---|
| Part No. PC                         |              | 050            | B21            | Rev Letter        |                  |   |  | 1               |                   |                       | H          | leat Lo                                 | t#   | -                  | ramica e licito il licetto |   |
| Order No. 2                         |              | 9 (            | 26             | Component P 40    |                  |   |  | 260B21-10       |                   |                       | _          | or                                      | 🗀  |                    |                            |   |
| 0 1 0:                              |              |                | 8 0            |                   | 1,3000           |   |  |                 |                   |                       |            | Box W/O #'s<br>Found on Label           |  |                    |                            |   |
|                                     |              | -              | 000            |                   | l<br>I           |   |  |                 |                   |                       |            |   |  |                    | Sotup Tie                  | me Vertified                            |
| QTY CHA                             | ANGE INLS/   | DATE /         | Specie         | al Notes / In     | struction        | <u> </u>                                |  |                 | g.                |                       |            | -                                       | t Operat   |                    | etup III                   | ne vertined                             |
|                                     |              |                | эреск          | i Notes / III     |                  |   |  |                 |                   |                       |            | 2n                                      | d Operat   | tion               |                            |   |
|                                     |              |                |                |                   |                  |   |  |                 |                   |                       |            | 3r                                      | d Operat   | tion               |                            |   |
|                                     | T            |                | 0 %            | S                 | p. s             |   | e S  | a∕              | ay a              | ۳.<br>ک               | E 01       |   |  | ÷ 5                |                            | %                                       |
| Date                                | Emp.<br>Name | Prod.<br>Hours | Setup<br>Hours | Total Pcs         | Planned<br>Hours | Cum.<br>Total                           | Balance<br>Due Pcs   | Plan<br>Pcs/Day | Actual<br>Pcs/Day | % Oper.<br>Efficiency | Down       | Code                                    | Scrap<br>Pcs.                                    | Pcs/Hr<br>S/U hrs  |                            | Š                                       |
| Machine #                           | #            |                |                |                   |                  | 0                                       | 0  | STD CYC         | 1                 |                       |            | 100.2                                   | 4416   |                    | 0                          | #DIV/0!                                 |
|                                     |              | Jane 1941      |                |                   | KT<br>T-1        | 0                                       | 0  | 0               | 0                 |                       | -          | ļ                                       | ļ  |                    |                            |   |
|                                     |              | -              |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       | -          | -                                       |  |                    | -                          |   |
|                                     |              | -              |                |                   | 2, 11.           | 0                                       | 0  | 0               | 0                 | 6                     |            | - Joseph                                | -  | -                  |                            |   |
|                                     | <b>-</b>     | <del> </del>   |                |                   |                  | 0                                       | 0  | 0               | 0                 | -                     |            |   |  |                    |                            |   |
|                                     |              | <b> </b>       |                |                   |                  | 0                                       | 0  | 0               | 0                 | WHO THE RESTRE        |            |   |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | . 0             | . 0               | -                     |            |   |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       |            |   |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       | -          | 1-                                      | -  |                    |                            |   |
|                                     |              |                |                | -                 |                  | 0                                       | 0  | 0               | 0                 |                       | -          | <del> </del>                            | <del> </del>                                     |                    |                            |   |
| Total Effi                          | ciency       | 0              | 0              | 0                 | 0                | 0                                       | 0  | 0               | 0                 | #DIV/0!               | 0          |   | 0  |                    |                            |   |
|                                     | 5,0,101      |                |                | 2010.0976-1101.00 |                  |   |  | uting:          |                   |                       |            |   |  |                    |                            |   |
| Machine #                           | # O          | 47             | 0              |                   |                  |   | 0  | STD CYC         | LE TIME           |                       |            |   | 代學作品   |                    | 0                          | #DIV/0!                                 |
| 1/3/15                              | Tilis        | 7              | -              | 875               |                  | 0                                       | . 0  | 0               | 0                 | -                     | -          | 1                                       | 1  |                    |                            |   |
| •                                   |              | -              |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       | -          | -                                       |  |                    |                            |   |
|                                     | -            | ļ              | ļ              |                   | Lane.            | 0                                       | 0  | 0               | 0                 |                       | -          | -                                       | -  |                    |                            |   |
|                                     | -            | -              |                | -                 |                  | 0                                       | 0  | 0               | 0                 |                       |            | 1                                       | 1  |                    |                            |   |
| 0                                   | 1            |                | l              |                   |                  | 0                                       | 0  | 0               | 0                 |                       |            |   |  |                    |                            |   |
|                                     | 1            |                |                |                   | tive             | 0                                       | 0  | 0               | 0                 |                       |            |   |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       |            |   |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       | 4          | -                                       |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       | -          | -                                       |  |                    |                            |   |
| 7                                   |              | 0              | 0              | 0                 | 0                | 0                                       | 0<br>0   | 0<br><b>0</b>   | 0                 | #DIV/0                | 0          |   | 0  |                    |                            |   |
| Total Effi                          | ciency       |                | 0              | U                 | U                | U                                       | The state of the s | Routing:        |                   | #51070                | 1 0        |   | 1_0  | AT A COLUMN STREET | The state of               | III.                                    |
| Machine #                           | #            |                |                |                   |                  | F 44.74                                 | 0  |                 | LE TIME           | 4.0                   | # (R)      | gray se                                 | t kurere   |                    | 0                          | #DIV/0!                                 |
|                                     | T            | T              | Π              |                   |                  | 0                                       | 0  | 0               | - 0               |                       |            |   |  |                    |                            |   |
|                                     |              |                |                |                   | 1-EA             | 0                                       | 0  | 0               | 0                 | Tar.                  | 3          |   |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       |            | -                                       |  |                    |                            |   |
|                                     |              | ļ              |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       | -          | -                                       | -31-   |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       | +          | 1                                       | -  |                    |                            |   |
|                                     |              |                | ļ              |                   |                  | 0                                       | 0  | 0               | 0                 |                       | -          | -                                       | <del>                                     </del> |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       |            |   |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       |            |   |  |                    |                            |   |
|                                     |              |                |                |                   |                  | 0                                       | 0  | 0               | 0                 |                       |            |   |  |                    |                            |   |
|                                     |              |                |                |                   | i de la vez      | 0                                       | 0  | 0               | 0                 |                       |            | H REFERENCE                             |  |                    | W Sale W                   |   |
| Total Effi                          | ciency       | 0              | 0              | 0                 | 0                | 0                                       | 0  | 0<br>Routing:   | 0                 | #DIV/0                | . 0        |   | 0  | B STORY            |                            |   |
|                                     |              |                |                |                   |                  |   |  | Kouting.        | r                 |                       | First F    | Part In                                 | spection   | n Record           |                            |   |
| - 3                                 |              |                |                |                   | Total Down Time  |   | I  | Date Pa         | ert T             | Time                  |            | proved                                  |  |                    |                            |   |
| Final Part Calcu                    |              |                |                |                   | Code             | Description                             |  | Hours           | Submitted of Day  |                       | Yes / No   |   | Inspecto   |                    | Notes                      |   |
| Total Counted Pcs                   |              | (from packing) |                | 1                 | Maintenance      |   | 0  | -               |                   | 15                    | 4/23       |   | Dit  |                    | 10 5                       |   |
| Total Scrapped  3rd Operation Count |              |                |                | 0                 | 3                | Tooling<br>Setup Idle                   |  | 0               | 1-22-19           | 11:                   | 30         | 14                                      | 45   | D)+                | NI                         | 1 2 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 |
| 2nd Operation Count                 |              |                | 0              | 4                 | Other            |   | 0  | -               |                   |                       |            | 111111111111111111111111111111111111111 |  |                    |                            |   |
| 1st Operation Count                 |              |                | 0              |                   |                  | *************************************** | -  |                 |                   |                       | 500 - 1100 |   |  |                    |                            |   |
| rar Obera                           | UVIICO       | utiti          |                | -                 |                  |   |  |                 |                   |                       |            |   |  |                    |                            |   |