Part No. Order No. Order Qty		.430-B-BLNK 395500 2000		Component  Heat Lot #  W/O # from Box  OPERATION 1		A02071-0026				CIT	contr	ol	
											gevice	es, LLC	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap Code	
C2	1-12-16	JB 3B	4.5	267	707	3	3	Out					
Setup Hrs.	1-13-16	JB	1.5	165	872	7	3	Rus	ning F	Cnov	mning 1		
1	1-15-16	JB	5.5	500	1342	3	3	Heat		744	84		
	1-16-16	JB	7	668	2060	l l	3						
Cycle Time	1-18-16	JB	1	40	2106			رام	b Ost				
Pcs/Hr										20		-	
92						_			12	5	$\circ$		
ROUTING:										7.			
NOOTING:				OPERATIO	N 2		与感觉			THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
	1												
Setup Hrs.										X			
Cycle Time													
Cycle Time									*				
Pcs/Hr													
, , , ,												1	
ROUTING:													
	· 大学工艺、(1945				OPERATION 3		Down time					PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes			Code	
Setup Hrs.						V							
Cycle Time						VI2						118	
Pcs/Hr								11					
				-V1100									
ROUTING:													
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part Time Of Day Approve			irst Part Ins Mtrl	Rev					
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Quine			
		3 Setup 4 FAIR		1-17-16	104	YES	-	B	DH	#09	Maton	HOMES!	
		<ul><li>5 Training</li><li>6 Meeting</li></ul>				*		7					
ECONDARY	PRODUCTION				PAGE :	1					Test Form	10/15/15	