

| | | | | | | | | | | | | | | |
|-----------|--------|----------------|------------|--|--|--|--|--|--|--|--|--|--|--|
| Part No. | 7-4-10 | Component | 7-4-D-blk. | | | | | | | | | | | |
| Order No. | 397409 | Heat Lot # | | | | | | | | | | | | |
| Order Qty | 100 | W/O # from Box | 393 932 | | | | | | | | | | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| 10 | 1-18-16 | DG | 4.5 | | 29 | | | | 1 | 11 | |
| | 1-19-16 | CS | 8 | 59 | 88 | | | | | | |
| Setup Hrs. | 1-19-16 | DG | 4 | 43 | 131 | | | | | | |
| 5m | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 8m | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

JOB OUT
 NO PARTS
 TO MACHINE

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

51.74
 2-1-16
 2.83

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

| ROUTING: | | | | | | | | | |
|----------------------|-------------|--|--|--|--|--|--|--|--|
| Notes / Instructions | | | | | | | | | |
| Down Time Codes | | | | | | | | | |
| 1 | Maintenance | | | | | | | | |
| 2 | Tooling | | | | | | | | |
| 3 | Setup | | | | | | | | |
| 4 | FAIR | | | | | | | | |
| 5 | Training | | | | | | | | |
| 6 | Meeting | | | | | | | | |

| First Part Inspection Record | | | | | | | |
|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| 1-18-16 | 6:25 PM | YES | ✓ | A | WAG | | |
| | | | | | | | |
| | | | | | | | |