PRODUCTION RECORD

control devices, LLC

Part No.	SP2501
Order No.	394348
Order Qty	180,000

Thru-Put/8Hrs	6480
Planned Pcs/Hr	810
Wgt/Pc.	
Wgt/Bar	
Component	A03022-0018

Mach No.	S-1
Setup Allowed Hrs.	12
Pcs./Bar	101

CYCLE TIMES — Standard: 4 | Actual: 4

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

CUMULATIVE TOTAL FROM PREV. PAGE

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1/8/16	Bm	8	6045	111,785	0113308E	0	0		0	0
1/8/16	WAD	5.5	3600	117,830	"	0	0		0	0
1/8/16	Bm	8	3600	121,430	113305E	0	0	Cold Start, Inverter, Bent Bars/Power	1	0
1/11/16	Bm	8	5620	127,050	"	-	-	invert prob	1	0
1/12/16	Test	8	6235	133,285	113303E	0	0	changed Chassis Stair	0	0
1/12/16	WAD	8	6000	139,285	113304E	0	0	changed Chassis Stair	0	0
1/12/16	Bm	8	5535	144,820	"	1	-	changed leave s+6	1	-
1/13/16	WAD	8	3900	148,720	113312E	2	2	Inverter/BENT Bars	0	0
1/14/16	WAD	6	2700	151,420	"	6	6	Cold Machine, Bent Bars, Inverter	1	-
1/15/16	Test	7	5328	156,748	120078E	1	1	inverter, Bent BAR stock	0	0
1/15/16	WAD	8	6000	162,748	120027E	0	0	Bent inverter Rod, Thread Box	0	0
1/16/16	Test	4.5	3550	166,298	"	0	0	Bent BARS tock, inverter	0	0
1/16/16	WAD	6	4600	170,898	"	1.5	1		0	0
1/16/16	Bent	1.5	780	171,678		0	0		0	0
1/18/16	Test	6	4550	176,228		2	2	cold machine, Bent BARS, inverter	0	0
1/18/16	WAD	6	4300	180,528		1	6	Job out	0	0

TOTAL PCS. PRODUCED: 180,528

TOTAL SCRAP PCS. FROM PREV. PAGE: 493

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No additional scrap
1-19-16 MSS

$100.13 being processed 10-24-16 MSS

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record — Date Part Submitted | Time of Day | Approved Yes/No | Mtrl Check | Rev Letter | Inspector

Test Form 10/14/15