


Part No.		702-5-5/16		Component		702-A-BLNK				
Order No.		401561		Heat Lot #						
Order Qty		4		W/O # from Box						

OPERATION 1										THRU-PUT/8HRS	64
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
3	2-23-16	CS	.75		6						
Setup Hrs.											
Cycle Time											
Pcs/Hr											

12 min  
6 1/2 min  
8

JOB - out

35-16  
355

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:									
First Part Inspection Record									
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-23-16	9:45	YES					
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									