Part No.		1103-17-5/16		Component		1103-A-BLNK				924	contro	ol
Order No.		387919		Heat Lot #		8]	6114	device	es, L∳C
Order Qty 3					from Box	373868						
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down	Down time		Notes	THRU	PUT/8HRS Scrap	Scrap
8	10/23/15	DG	2hr 50m		9	time			_		/_	Code
Setup Hrs.								10)			i i
8m								1	373			
Cycle Time										_		
								0	N.D.	1,6		
Pcs/Hr									29.1	117		
									, 11	40		
						•			X			
ROUTING:		T 4 95 0 80 81		OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO	Scrap	Scrap Code
Setup Hrs.							31.			-		
Setup IIIs.								-		_		
Cycle Time								-	**=**======		-11	
Pcs/Hr												
ROUTING:		a ville la	2 E S 4 S 1 4 S 1	OPERATIO	N 3		to the second of			THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRO	Scrap	Scrap Code
								W				
Setup Hrs.											The same	
	- 1117							ř.				
Cycle Time				1.40	_							
- //												
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR	3 Setup 4 FAIR									
		5 Training										
SECONDARY	/ DPODUCTIO	6 Meeting			DACE	1						