C1 12-1	Date	- 12	2028 000 Prod Hrs. 5 8 1/2 1 1/2 6 1/2 1 1/2		# from Box ON 1 Cum. Total 1126 1835 1961 2478	Davin	85795.15. Down time code	1 Note:	THRU	-PUT/8HRS	J
Mach No. C1 12-1 12-1 12-1 Setup Hrs. 12-2 2hr 12-2 Cycle Time 12-2 4/S Pcs/Hr 79 ROUTING:	Date -1-15 -1-16 2-2-15 -3-15 -4-15	Emp. Name JB LJ JR JR JR	Prod Hrs. 5 8 1/2 11/2 61/2	OPERATI Total Pcs. 437 689 709 126 317	Cum. Total	Down time	Down time code				Scrap
C1 12-1	1-15 -1-15 2-2-15 -3-15 -4-15	JB LJ JB JB	5 8 8 ½ 1 ½ 6 ½	Total Pcs. 437 689 709 126 517	Cum. Total	time	code	Note			Scrap
Setup Hrs. 12- Setup Hrs. 12- 2hr 12- 12- 12- 12- 12- 12- 12- 12- 12- 12-	-1-15 2-2-15 -3-15 -4-15	JB JB JB	81/2	689 709 126 317	1835	2 hr	3				Code
Setup Hrs. 12-2 2hr 12-2 Cycle Time 12-2 H/S Pcs/Hr 79 ROUTING:	2-2-15 -3-15 -4-15	JB JB JB	81/2 11/2 61/2	709 126 317	1835		1/1				_
2hr 12-2 12-	-3.15 -4.15	JB JB	61/2	126	1961	1	1				
Cycle Time /2-5 4/S Pcs/Hr 79 ROUTING:	·S-15				71178	. /			, ,		
Pcs/Hr 79 ROUTING:		OP.	1/2	170				Bar ford sq		bracke	1000
Pcs/Hr 79 ROUTING:	5				2626	-		bb Oi	IT IB		
Mach No. D									15	15	
Mach No. D								1	2/5	2.0	
Setup Hrs.	Date [Emp. Name	Prod Hrs.	Total Pcs.	ON 2 Cum. Total	Down time	Down time code	Notes		PUT/8HRS Scrap	Scrap Code
Setup Hrs.											code
Setup IIIs.											
										-	
Cycle Time			-								
Cycle Time											
1/2											
Pcs/Hr											1
							1				8
ROUTING:									(A)		6
			1 5 6 0 70	OPERATIO	N 3			Charles and	THRU-P	UT/8HRS	- 5
Mach No. Da	Date E	mp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	0	Scrap	Scrap Code
Setup Hrs.	-										
								1			(10)
Cycle Time								,			190
Pcs/Hr											
								*			
ROUTING:											
Notes / Instruction	tions	Down Tin	me Codes			Fi	rst Part Ins	pection Record	1/2-1		
2 Too		Maintenance Tooling	Tooling		Time Of Day	Approved Yes / No	Mtrl	Rev Inspector	Notes		
		Setup FAIR Training		12-1-K	10:15	45		1	AT ES		
ECONDARY PRODU	3 4 5	Training						B			