Control Devices LLC
Work Order Production Record

Part No.	SF5001
Order No.	(330411)
Order Qty	

Machine No.	4X4
Rev Letter	J
Planned Pcs/Hr	100
Remaining Loads	#DIV/0!

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component	SF5001-10		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
4/16	DM	1151		1/2		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					.265
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				0	Drills
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
4/16/14	ZH	570	1.5		200	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				2	4pt.
4/17/14	ZH	570	3		491	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				3	
4/17/14	NK	506	2		310	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				Ø	
4/23/14	NK	506	2 1/2		391	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				Ø	
4/29	NK	506	1.5		190	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				Ø	
"	"	506	1.5		200	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				Ø	
"	"	506	1.5		190	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
"	"	506	1		118	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
			0	0	0	#DIV/0!	0							0		0	Page 1

Barstock Efficiency	
Total Planned Pcs	0
BarStock Efficiency	#DIV/0!
Total Barstock Pcs	#DIV/0!

Actual Efficiency	
Total Counted Pcs	
Actual Efficiency	#DIV/0!

	Down Time Codes	Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
4-16-14	9:15	YES	OK	[illegible]	CD QA Insp #03