Part No.		SF504-10-3/16		Component		SF504-A-BLNK			control devices, LLC		
Order No.		396949		Heat Lot #					devices, LLC		
Order Qty		5		W/O # from Box		NIA					
				OPERATION 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	1/18/16	P.6.	2,5		/1					1	1/
Setup Hrs.		100						1	1 1		
1								JOBOC 1			
busin.											
Cycle Time									(06)		
13min								1	\$1.0		
Pcs/Hr									1919		
						(4)		7	160		
										T.	
ROUTING:	- 1111			1							
				OPERATION 2					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
								1000			
Setup Hrs.				_							
Setup nis.		-									
Cycle Time	·										
Cycle Time											
Pcs/Hr											
ROUTING:											
	White War		PIP LACT LINE	OPERATIO	N 3	Contract (Ver			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code Note		Notes	Scrap	Scrap Code
Setup Hrs.			-								
										×	
Cycle Time											
Cycle Time						-					
Pcs/Hr								· ·			
. 25/111											
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenand 2 Tooling	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		1-19-16	12	Yes / No	Check	Letter			
		4 FAIR		17/10	B/	YIE	F	A	(a) (Day)		
		5 Training 6 Meeting									
SECONDARY PRODUCTIO					DAGE			_		Tost Form	40/45/45