Control Devices LLC
Work Order Production Record

Machine No.	Punch		
Rev Letter	F		
Part No.	A5037-1-3 U	Planned Pcs/Hr	
ADDED W/O #		CYCLE TIMES	
Order No.	327696	Standard	
QTY CHANGE INLS/DATE			Verified
Order Qty	3000	Actual	

DAVENPORT / B&S BAR FEED

Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	216BW		

Total Loads	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3-25	DS	27260		3.0				0	0	0						67	11
3-25	"	"	4.4					0	0	0							
3-26	"	"	5.1					0	0	0							
3-27	"	"	7.0					0	0	0							
3-28	"	"	6.0					0	0	0							
3-31	"	"	4.2					0	0	0							
4-1	"	"	3.1			3040		0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							JOB ON
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								0	0	0							1020
								0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation	
Total Planned Pcs		Total Counted Pcs	
Efficiency		Total Scrap Pcs	
Machine Count (PCS)		Estimated Short Parts	
		Difference in Parts	
		Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3/25/14	10:35	yes	no TAG	[illegible]	

Burr "Back side" Remove B-4 next operation