

Part No.	7-4-10	Component	7-4-10	control devices, LLC
Order No.	400577	Heat Lot #		
Order Qty	30	W/O # from Box	390848	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	2-12-16	DG	3		13				11	1
	2-13-16	DG								
Setup Hrs.	2-15-16	PG	8	50	63					
8m	2-15-16	DG	8	51	114					
	2-16-16	CS	8	54	168					
Cycle Time	2-16-16	DG	3	14	182					
6:5 min										
Pcs/Hr										
								5013 OUT		
								DE - NO PARTS @ MACHINE		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
									11	

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance			2-12-16	9:30p	Y	✓	A	JC	
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									