90,417 Ft 3

PAGE 1		n conti				E 31					- 1						ar A					11-20-5	17841	11-19-15	11-18-18	11-17-15	Date	Order Qty	Order No.	Part No.
													3/6		The state of the s	100	N	ALE .			1821	me	Chris	my	No	mo	Emp. Name	5,140	390185	A5202-1
ROUTING:	FOR DAVEN		TOTAL PCS.																			6:5	op	op	P		Prod. Hours	40	185	)2-1
	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	Specia	CS. PRODUCED					-0												Ten.		1563	2481	CO TO	1710		Total Pcs		OTY CHANGE IN SOATE	ADDED WIO #
	/N & SHARPES	Special Notes / Instructions	Ö															1				5111	25 8	36			Cum. T	Actual	Standard	CYCLE TIME
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	Figure Pieces s per load												2	The state of the s		y .	00	90	+								Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr	Thru-Put/8Hrs
rst Part Rec	t Inspe	ection									A.								1								ot No.		160	1280
	11-17-15	Date Part Submitted	AND DESCRIPTION OF THE PARTY OF																				4	39		4	Down Time	Component	Wgt/Bar	Wgt/Pc.
	えられ	Time of Day					ĥ						4	4	*					_				7		3	Down Time Code	nent		-
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7	MA	-	TOTAL S		×			0	2/4/2	2	10	7	2					d.										Training Meeting	- Setup - FAIR	- Tooling
100		1	TOTAL SCRAP PCS.					70	0	1	2	\									8					-		7	Setup.	
		Notes	s.	,									1			***										10	Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No. 85
													7	1	-16											11	Scrap Code	1085		86/18