Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. or Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Planned Hours Balance Due Pcs % Oper. Efficiency Plan Pcs/Day Emp. Name Prod. Hours Setup Hours Actual Pcs/Day Cum. Total S/U hrs Down Time Setup % Code Scrap Pcs. Pcs/Hr Actual S/U Machine # STD CYCLE TIME #DIV/0! Ò Ò **Total Efficiency** #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Ö Ó Total Efficiency #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! **Total Efficiency** Ó #DIV/0! Routing: First Part Inspection Record Total Down Time **Date Part** Time Final Part Calculation Approved Code Hours Description Inspector Notes Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance **Total Scrapped** Tooling **3rd Operation Count** Setup Idle 2nd Operation Count Other 1st Operation Count