Control Devices LLC / Work Order Production Record Heat Lot # **Rev Letter** Part No. Component 11101-10 Order No. Box W/O #'s Found on Label Order Qty QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified 1st Operation Special Notes / Instructions 2nd Operation 3rd Operation % Oper. Efficiency Plan Pcs/Day Planned Hours Actual Pcs/Day Setup % Balance Due Pcs S/U hrs Total Pcs Down Time Pcs/Hr Code Scrap Pcs. Prod. Hours Setup Hours Cum. Total Emp. Name Date #DIV/0! Machine # STD CYCLE TIME 15/15 WW #DIV/0! Total Efficiency Routing: #DIV/0! Machine # 0460 STD CYCLE TIME #DIV/0! **Total Efficiency** Routing: #DIV/0! STD CYCLE TIME Machine # #DIV/0! **Total Efficiency** Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Notes Inspector Hours Code Final Part Calculation of Day Yes / No Description Submitted DIT Total Counted Pcs Maintenance YES (from packing) Total Scrapped Tooling 3rd Operation Count Setup Idle Other 2nd Operation Count 1st Operation Count