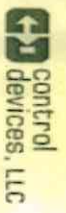


Part No.	TC1280-10	ADDED VMO #	CYCLE TIMES	Thru-Put/Hrs	840	Wgt/Pc.	1.1008	DOWN TIME CODES				Mach No.	A12		
Order No.	392602	QTY CHANGE INS.DATE	Standard	Planned Pcs/Hr	105	Wgt/Bar		1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	
Order Qty	5,000	Actual		Actual Pcs/Hr		Component	A02002-0032	Pcs./Bar	0						
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code					
12-3-15	Jim					3									
12-8	Jim					3		Finished waiting on stock							
1-6	Jim					3									
1-7	"	606	606	606	118925E										
1-8	"	8	382	988	118924E										
1-11	JS	8	354	1342											
1-15	JS	8	500	1842											
1-16	JS	4	373	2215											
1-18	JS	8	468	2683	118921E										
1-19	JS	8	600	3283	118926E										
1-20	JS	8	558	3841											
1-21	JS	8	458	4299	118922E										
1-22	JS	8	573	4872	118923E										
1-23	JS	3	223	5115		3		JOB OUT MOVED TO A13							
TOTAL PCS. PRODUCED															
TOTAL SCRAP PCS.															



Special Notes / Instructions
 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
1-6-16	2:00	YES				

Handwritten: \$144.98
 1-16-11
 1-15-11