


Part No.	.430-3-6	Component	A02071-0026									
Order No.	398106	Heat Lot #	192943.1.1	3250								
Order Qty	5000	W/O # from Box										
OPERATION 1											THRU-PUT/8HRS	214
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
C2	1-25-16	JB	9	200		1 1/2	3		2	11		
	1-26-16	JB	12	392	692	0			0			
Setup Hrs.	1-27-16	JB	17	590	1282	0			0			
1 1/2	1-28-16	JB	18	416	1877	0			0			
	1-29-16	JB	16	560	2437	0			0			
Cycle Time	1-30-16	JB	13	440	2877	0			0			
1m 37s	2-1-16	JB	7	266	3143	0			0			
	2-1-16	JB	9	288	3431			switched to FC				
Pcs/Hr	2-2-16	JB	6	226	3657	2	3	CH157719				
33	2-3-16	JB	10.5	360	4017							
	2-4-16	JB	18	600	4617							
ROUTING: TO THREAD ROLLER												
OPERATION 2											THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
	2-5-16	JB	8	269	4886							
	2-5-16	JB	10	390	5236			switched to SRA				
Setup Hrs.	2-6-16	JB	7	235	5471			193501.6.1				
	2-8-16	JB	9.5	314	5785							
	2-9-16	JB	10	330	6115							
Cycle Time	2-10-16	JB	10	331	6446							
	2-10-16	BA	4.5	331	6877							
	2-11-16	JB	4.5	193	6809							
Pcs/Hr	2-12-16	JB	8.5	215	7104							
	2-13-16	JB	11	374	7478							
	2-16-16	JS	14	466	7864			Job Out JB				
ROUTING:												
OPERATION 3											THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
First Part Inspection Record												
Notes / Instructions		Down Time Codes		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
				1-25-16	2:30 PM	yes	✓	C	DT			

SECONDARY PRODUCTION RECORD

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