


Part No.	2803-12-3/16	Component	2803-A-BLNK	
Order No.	391216	Heat Lot #		
Order Qty	2	W/O # from Box	N/A	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	11-23	MS	1.25	2	2			PROGRAMMING INCLUDED IN SETUP TIME		
	11-30	MS	1.5	2	4					
Setup Hrs.								*DRILL CIRCUIT HOLES ONLY		
3.75										
Cycle Time										
5 min pc										
Pcs/Hr										

ROUTING: wash										
OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				11-23-15	10:30	YRS		B	DT	