


Part No.	SW1015	Component	SW1015-10							
Order No.	389663	Heat Lot #								
Order Qty	1072	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
MILL 0469	11/14/15	C.S./ST	.2	3					2	11
	11-20	PH	4.5	313	316				3	11
Setup Hrs.	11-20	SM	5	354	670					
	11/23	T.O.V.	7.5	312	1040					
	11/23/15	SN	1	52	1092			JOB OUT		
Cycle Time										
42.5 sec										
Pcs/Hr										
68										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling			11-15	10A	YES	✓		DT	
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									