


Part No.	IF7575B24	Component	IF7575B24-10	
Order No.	394178	Heat Lot #		
Order Qty	2000	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS										
Setup Hrs.										
2 MIN										
Cycle Time										
45 SEC										
Pcs/Hr										
72										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
470	12/19/15	JT	1	132	137				3	11
	12-20-15	JN	2.5	132	137				52	Dropped
Setup Hrs.	1									
1	12/21	GARY	3.5	180	317				1	Dropped
	12/21	JT	8	480	797					
Cycle Time	12/22	GARY	8	478	1275					
	12/23	GARY	3.5	191	1466					
Pcs/Hr										

2-22-15
2-23-15

Scrap processed
12-24-15

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-19-15	6:45a	yes	✓	B	JT	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								