

Part No.	SP2509		1	Thru-Put8Hrs	0	Wgt/Pc.	0.533	Mach No.	S2	
Order No.	396925		Standard	4	Planned Pcs/Hr	810	Wgt/Bar	5.73	Setup Allowed Hrs.	24
Order Qty	240,000		Actual	4	Actual Pcs/Hr		Component	A02001-0013	Pcs/Bar	108
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
2/1/16	DM	8	5255	118105	119659 E	22.5		TOTAL SCRAP PCS. FROM PREV. PAGE	76	11
2/2/16	MB	8	5000	128360				inverter problems		
2/2/16	WAD	8	6600	134960	117509 E	0	0	WORKING INVERTER, C/OSAN	0	0
2/2/16	BM	8	5895	140855						
2/3	MB	8	6895	147700				RAN GREAT		
2/3/16	WAD	8	6550	154250	125543 E	0	0	Delay on Material 1/1	0	0
2/3/16	BM	8	5000	159250		1.5	2			
2/4/16	MB	3.25	2750	162000				MOVED FROM S-3		
2/4/16	WAD	6.5	5600	167600		1.5	6	Set-up Reduction		
2/4/16	BM	2	6820	174420	125581 E					
2/5/16	WAD	8	6300	180720		0	0		0	0
2/6/16	WAD	6	4650	185370		0	0	Cold Machine	0	0
2/6	BM	1	880	186250				move to S-5 & S-6		
2/8	MB	2.0	0	186750				COLD START		
2/8/16	WAD	8	6200	192950	125544 E	1	1	BAD NOT WORKING		
2/8	BM	5	4110	197060		0	0	Cold Start - Fix Saw	0	0
2/10/16	WAD	3.4	2550	199610		1	1	machine will not take back	0	0
2/10	BM	7.5	4930	204540		1	1	get Cold	0	0
<p>pressure job pulled for 8/11/16</p> <p>inverter stop working no hydro</p>										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

\$23,480
 210-14
 210-55

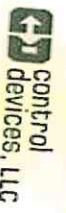
control devices, LLC
 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
 From Loads = Pos/Bar x Total loads ran during shift x Bars per load

PAGE 2
 PRODUCTION RECORD

DOWN TIME CODES
 1 - Maintenance
 2 - Tooling
 3 - Setup
 4 - FAIR
 5 - Training
 6 - Meeting

Mach No. S2
 Setup Allowed Hrs. 24

Part No.		SP2509		ADDED WOT		CYCLE TIMES		Thru-Put/Hrs		Wgt/Pc.		Mach No.	
Order No.		396925		QTY CHANGE IN/DATE		Standard		Planned Pcs/Hr		Wgt/Bar		Setup Allowed Hrs.	
Order Qty		240,000				Actual		Actual Pcs/Hr		Component		Pcs./Bar	
Date		Emp. Name		Prod. Hours		Total Pcs		Cum. Total		Material Heat Lot No.		Down Time	
1/19/16		WAD		0		0		0		N/A		5	
1/19/16		DM		0		0		0		N/A		7	
1/20/16		WAD		2		1500		1500		12236945		4	
1/20/16		DM		8		6025		7725		12236945		3	
1/21/16		WAD		6.5		4800		12,525		12236945		4	
1/21/16		DM		7.5		6050		18,575		120722E		5	
1/22/16		WAD		7.5		5750		24,325		120722E		6	
1/22/16		DM		7		5575		29,900		120722E		1	
1/23/16		WAD		6		4800		34,700		120722E		0	
1/23/16		DM		6		4645		39,345		120722E		0	
1-25-16 Tel		8		5315		44,660		120722E		120722E		0	
1/25/16 WAD		8		6800		51,460		120722E		120722E		0	
1/25/16 DM		8		6125		60,285		120722E		120722E		0	
1/26/16 WAD		8		6150		66,435		120722E		120722E		0	
1-26/16 DE		8		6460		72,835		120722E		120722E		0	
1/27/16 WAD		8		5425		78,260		119,653E		119,653E		0	
1/27/16 DM		8		5805		84,065		119,653E		119,653E		0	
1/28/16 WAD		7		5250		89,315		119,653E		119,653E		0	
1/28/16 DM		8		6790		96,105		119,653E		119,653E		0	
1/29/16 WAD		8		6365		102,470		119,653E		119,653E		0	
1/30/16 DM		6		4600		107,070		119,653E		119,653E		0	
1/30/16 DM		6		4870		111,940		119,653E		119,653E		0	
2/1/16 WAD		8		6165		118,105		119,653E		119,653E		0	
TOTAL PCS. PRODUCED													



control devices, LLC

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

1-20-16

6:50

NO

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1-20-16

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