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Part No.	428662	ADDED TWO #		CYCLE TIMES	Thru-Put8Hrs	29014	Wgt/Pc.		Mach No.	65
Order No.	391727			Standard	Planned Pcs/Hr	372	Wgt/Bar		Setup Allowed Hrs.	0
Order Qty	80,000	QTY CHANGE INSLDATE		Actual	Actual Pcs/Hr	372	Component	427924	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
12/20	Sm	8	2250	61,320				TOTAL SCRAP PCS. FROM PREV. PAGE		
12/21	Sm	8	2800	64,120				eld for t		
12/21	Sm	8	2690	66,810						
12/22	Sm	7.5	2650	69,460						
12/22	Sm	7.5	2500	71,960						
12/23	Sm	8	2010	73,970				changed still chasers	17	
12/24	Sm	4	1505	75,475				clean wet for ok to run	50	
12/29	Sm	8	2020	77,495					0	0
12/30	Sm	8	2100	79,595					0	0
1/4	Sm	7	2300	82,595				cold start		
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHAPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted										
Time of Day										
Approved Yes/No										
Mtl Check										
Rev Letter										
Inspector										
Notes										



PRODUCTION RECORD

Part No.	428062	ADDED W/O #		CYCLE TIMES		Thru-Put/Hrs	Wgt/Pc.	Mach No.	25	
Order No.	391727			Standard	8.7	Planned Pcs/Hr	Wgt/Bar	Setup Allowed Hrs.	0	
Order Qty	80,000	QTY CHANGE INSIDE DATE		Actual	8.5	Actual Pcs/Hr	Component	427426		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Pcs./Bar	
CUMULATIVE TOTAL FROM PREV. PAGE										
12/12	Bm	2	750	29,300				TOTAL SCRAP PCS. FROM PREV. PAGE		
12/12	Bm	6	1,715	30,110						
12/14	Bm	8	2310	31,825						
12/15	Bm	8	2800	34,635						
12/15	Bm	2	2325	39,260						
12/16	Bm	6.5	385	41,845		1	6	Post lock		
12/16	Bm	7.7	2,590	44,435		1.5	6	meeting 530a		
12/17	Bm	7.5	2700	47,135		0.5	6	comm. meeting		
12/17	Bm	6.4	2,250	49,385		1.6	6	Down at start up/meeting		
12/18	Bm	8	2815	52,200						
12/18	Bm	8	2720	54,920						
12/19	Bm	6	2150	57,070						
12/19	Bm	6	2,000	59,070						
TOTAL PCS. PRODUCED				59,070						
TOTAL SCRAP PCS.										

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

Part No.	428062	ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	3000	Wgt/Pc.		Mach No.	1.5	
Order No.	391727	Standard		Planned Pcs/Hr	375	Wgt/Bar		Setup Allowed Hrs.	0	
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	427926	Pcs./Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12/1	R	21.5	481	481				Changed 917 ✓	16	19
12/3	R	55	1850	2331				table out of time, HUGE leak put back together add oil cold start.		
12/13	R	8	2975	5306						
12/14	R	6.5	2120	7426				motor burnt up		
12/17	R	0						motor heating / crossed		
12/8	R	6.5	2150	9576		15	2	used 1/2 inch motor install	0	0
12/9	R	4	1885	11461		2	2	crushed st 12 reworked part		
12/14	R	10	3400	14561				changed st 2 + 8 insert readjusted st 4 & 12		
12/10	R	10	3600	20161						
12/10	R	9	3525	23686						
12/11	R	8	2814	26500						
12/11	R	8	2860	29360						
TOTAL PCS. PRODUCED									TOTAL SCRAP PCS.	
control devices, LLC			Special Notes / Instructions		First Part Inspection Record		Date Part Submitted		Time of Day	
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Rev Letter			Inspector		Notes					