		1.											
Part No.		1104-12-5/16		Component		1:	1104-A-BLNK			control devices, LLC			
Order No.		402047		Heat Lot #			*			G.	device	es, LLC	
Order Qty		2		W/O # from Box									
				OPERATIO	ON 1	Davis		A PARTY	MARINE	THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
170	2.29.16	(5	.20									Code	
	3.1-16	<u> 25</u>	3.5	14	15						2	22	
Setup Hrs.				- 1	4	-							
10 MIN		-			0				/		1		
Cycle Time			$+$ \downarrow	01	-00	10	1	/	EM.	1)			
								+12	6/110				
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Pcs/Hr								-	7.61	-IV			
5									2	3.7			
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ROUTING:	1 3 3 5 5 5 5 C A 3 1 5 C	N SECTION TO SEC	RESIDENCE MADE	SAND OPERATIO	BLAST / BRIG	HT DIP / RE	AM / MS I	PACK		-	01		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Down	Down time			THRU	-PUT/8HRS	Scrap	
	Dute	Linp. Name	riou ilis.	Total FCs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.							-						
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ROUTING:		WAR BURN		OPERATIO	N 3		DEWISE W.T.			TUDII	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes on			Scrap	
	STATE OF THE STATE			rotarres.	cam, rotar	time	code		notes		Scrap	Code	
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etup Hrs.													
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ycle Time													
Pcs/Hr													
- 1													
OUTING:													
	structions	Down Ti	me Codes			C	rst Part In	spection	Possed				
		1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl Rev								
2		Tooling Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes			
		FAIR											
	5	Training Meeting											
CONDARY PRODUCTIO													