


Part No.	SN5001-10	Component	SN5001-20	
Order No.	385833	Heat Lot #		
Order Qty	4200	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING 0467	10/20	Ba	8	450	872	—	—	Balance Forward	2/	6-
Setup Hrs.	10-21	FG	4	341	1213			Scrap Bal. Forward	0	
10										
Cycle Time										
24										
Pcs/Hr										
120								\$3.19 11/12/15 55		4

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record					
	1 Maintenance	<div> <div>Date Part Submitted</div> <div>Time Of Day</div> <div>Approved Yes / No</div> <div>Mtrl Check</div> <div>Rev Letter</div> <div>Inspector</div> <div>Notes</div> </div>						
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							