


Part No.	5-3-D-BLNK	Component	A02071-0040	
Order No.	391390	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	11-23-15	BA	6.5	416						
	11-24-15	HVD		169	585					
Setup Hrs.										
2								JABOOT HVD		
Cycle Time										
535										
Pcs/Hr										
61								12-02-15 5:55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11-24-15	6:45	YES	✓	A	DA	CD Control #09
3 Setup								
4 FAIR								
5 Training								
6 Meeting								