Control Devices LLC
Work Order Production Record

Part No.	P505000-02	ADDED W/O #	
Order No.	340689	QTY CHANGE INLS/DATE	
Order Qty	50		

Machine No.	Kng	
Rev Letter	E	
Planned Pcs/Hr		
CYCLE TIMES		Verified
Standard		
Actual		

DAVENPORT / B&S BAR FEED

Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	P5050001		

Total Loads

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
07/15/14	ZH	570		1.30		51		0	0	0						1	NO.316711
								0	0	0							
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
7-15-14	1:15	yes	✓	DH	