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|  |            |                 |            |  |             |                   |                |            |           |            |
|--|------------|-----------------|------------|--|-------------|-------------------|----------------|------------|-----------|------------|
| Part No.   | 502-9-3/16 | Component       | 502-A-BLNK |  |             |                   |                |            |           |            |
| Order No.  | 400879     | Heat Lot #      |            |  |             |                   |                |            |           |            |
| Order Qty  | 100        | W/O # from Box  |            |  |             |                   |                |            |           |            |
| OPERATION 1                                      |            |                 |            |  |             | THRU-PUT/8HRS     | 1152           |            |           |            |
| Mach No.   | Date       | Emp. Name       | Prod Hrs.  | Total Pcs.   | Cum. Total  | Down time         | Down time code | Notes      | Scrap     | Scrap Code |
| 7  | 2-19-16    | DG              | 1.5        |  | 31          |                   |                |            |           |            |
|  | 2-1-16     | DG              | 1          | 10   | 41          |                   |                |            |           |            |
| Setup Hrs.                                       |            |                 |            |  |             |                   |                |            |           |            |
| 5 MIN  |            |                 |            |  |             |                   |                | JOB OUT    |           |            |
| Cycle Time                                       |            |                 |            |  |             |                   |                |            |           |            |
| 20 SEC   |            |                 |            |  |             |                   |                |            |           |            |
| Pcs/Hr   |            |                 |            |  |             |                   |                |            |           |            |
| 144  |            |                 |            |  |             |                   |                |            |           |            |
| ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK |            |                 |            |  |             |                   |                |            |           |            |
| OPERATION 2                                      |            |                 |            |  |             | THRU-PUT/8HRS     |                |            |           |            |
| Mach No.   | Date       | Emp. Name       | Prod Hrs.  | Total Pcs.   | Cum. Total  | Down time         | Down time code | Notes      | Scrap     | Scrap Code |
|  |            |                 |            |  |             |                   |                |            |           |            |
| Setup Hrs.                                       |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
| Cycle Time                                       |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
| Pcs/Hr   |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
| ROUTING:   |            |                 |            |  |             |                   |                |            |           |            |
| OPERATION 3                                      |            |                 |            |  |             | THRU-PUT/8HRS     |                |            |           |            |
| Mach No.   | Date       | Emp. Name       | Prod Hrs.  | Total Pcs.   | Cum. Total  | Down time         | Down time code | Notes      | Scrap     | Scrap Code |
|  |            |                 |            |  |             |                   |                |            |           |            |
| Setup Hrs.                                       |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
| Cycle Time                                       |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
| Pcs/Hr   |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
| ROUTING:   |            |                 |            |  |             |                   |                |            |           |            |
| Notes / Instructions                             |            | Down Time Codes |            | First Part Inspection Record   |             |                   |                |            |           |            |
|  |            |                 |            | Date Part Submitted  | Time Of Day | Approved Yes / No | Mtrl Check     | Rev Letter | Inspector | Notes      |
|  |            |                 |            | 2-19-16  | 6:20 PM     | YES               | ✓              | 8          | WRB       |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |
|  |            |                 |            |  |             |                   |                |            |           |            |