| Part No.                                 |              | I  | 1.M.10010      |                                       |   | Rev Letter                               |                           |                  | 7                 |  |                | Heat Lot # |                              |                |  |            |  |
|--|--------------|--|----------------|---------------------------------------|---|--|---------------------------|------------------|-------------------|--|----------------|------------|------------------------------|----------------|--|------------|--|
| Order No.                                |              | 3  | 36186E         |                                       |   |  |                           |                  | 1100              | 10-10  |                |            | or                           |                |  |            |  |
|  |              | F 11-74                                  | nir            | Vi i                                  |   |  |                           | 4.11             |                   | 0 10   |                |            | Box W/O #'s<br>Found on Labo |                |  |            |  |
| QTY CHA                                  | ANGE INLS/   | DATE                                     | 116            | dageter:                              | 77.15.14  | en e |                           |                  |                   |  |                |            |                              |                |  |            |  |
|  | -            |  |                | cial Notes                            |   |  |                           |                  | 7                 |  | 9.8            |            | andard (<br>st Opera         | Cycle Time     | & Setup  | Time V     |  |
| 8 8 8 pt                                 |              |  |                |                                       |   |  |                           |                  | 1                 | F 6  |                | -          | nd Opera                     |                |  | 9 2        |  |
| The tenter of all a                      |              |  |                |                                       |   |  |                           |                  |                   |  | _              | rd Opera   |                              |                |  |            |  |
| ω ·                                      |              |  | rs d s         | PCS                                   | ed  | s  | S S                       | <b>*</b>         |                   | 2 6  | E .            |            | T                            |                | y _  |            |  |
| . Date                                   | Emp.<br>Name | Prod.                                    | Setup          | Total Pcs                             | Planned   | Cum.<br>Total                            | Balance<br>Due Pcs        | Plan<br>Pcs/Day  | Actual<br>Pcs/Day | % Oper.<br>Efficiency  | Down           | Code       | Scrap<br>Pcs.                | Pcs/Hr         | S/U hrs<br>Actual  | s/u        |  |
| Machine #                                | 217          |  |                |                                       |   | 0  | 0                         |                  | CLE TIME          |  | l manife       |            |                              |                |  | 0 4        |  |
| 2-19-15                                  | 27           | 4,5                                      | -              | 383                                   | 1000  | 0  | 0.0                       | 0.               | 0,0,0             | RINGERS.   | 165            |            |                              | M              | ceti   | na         |  |
| 2-20-15                                  | 57           | 1, 5                                     | -              | 386                                   | harana<br>A karan   | 10 10 100 100 Det                        | 0                         | 0                | 0.0               |  |                | _          |                              |                |  |            |  |
|  |              |  | _              | _                                     | 1857  | 0  | 0.                        | 0                | 0                 | kolonia.<br>Prasticaraji   | -              | -          |                              |                |  |            |  |
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|  |              |  |                |                                       | 375000<br>274500  | 0.110                                    | 0.0                       | . 0.             | 0                 |  |                |            |                              |                |  | -          |  |
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| Total Effici                             | encv         | Ö  | NO.            | 1 10                                  | a la or   | 0  | 0<br>  <b>  0</b>   0   1 | 0<br>            | 0                 | #DIV/0!  | (CONTRACT)     | (EASING    | <b>%</b> 0                   | - Constitution | ungrisia.com   | 200 sired  |  |
|  |              | *23.47.22.40                             | A) EUSELT-JOHN | I I I I I I I I I I I I I I I I I I I |   |  |                           | outing:          | 日本の名の名を表          | EHDIV/UI:  | 自然の            | (20:21     | 150.5                        | 125            |  | HAT HEY    |  |
| Machine #                                |              |  |                |                                       | : 29.76575<br>3. 22.76575   | S MARKADAN<br>S MARKADAN                 | 0                         |                  | LETIME            |  |                | ea)liiv    |                              | 2数24 1         | <b>鐵縣 即</b> 0  | )          |  |
|  |              |  |                | 1                                     | 250   | : 0                                      | 0                         | 95, <b>0</b> 3 L | 0.0               |  |                | T          |                              | ; ;            | acette co  | - 840 July |  |
| 1  |              | 7//                                      |                |                                       |   | 0.0                                      | ## O##                    | 0.               | 0                 |  |                |            |                              |                | 77   |            |  |
|  |              |  |                |                                       | 7 40 - 1 -  | 0  | 0                         | 0.5              | 0                 |  |                |            |                              | F              | (*)  |            |  |
|  | -            |  |                | 100                                   | MAILS<br>MAILS  | 0  | 0                         | 0                | 0                 | 1. 1. Y. T.  |                |            |                              |                |  | 7          |  |
|  |              |  |                |                                       | 132   | 0  | 0                         | 0                | 0                 |  |                |            |                              |                | (*)¢.  |            |  |
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|  |              | · ·                                      |                |                                       | 25 Sept.  | 0  | :: 'O':                   | 0.4              | 0                 |  |                |            |                              |                | •  |            |  |
|  | scencioni in | CONTRACT                                 | annere et      | Guerazia.                             |   | 0  | 0.4                       | 0.0              | 0                 |  |                |            |                              | The same       |  |            |  |
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| W.                                       |              |  |                |                                       |   |  |                           |                  |                   |  |                |            |                              | n Recor        | d  |            |  |
| Fin                                      | al Part      | Calcula                                  | ation          |                                       | Code  | Total Dov<br>Descri                      |                           | Hours            | Date Pari         | The state of the s | Time<br>of Day |            | Approved Ins                 |                | or   | Notes      |  |
| otal Counted                             | d Pre        | T  | (£             | 1.                                    | 1   |  |                           | 4                | Submitte          |  |                | Yes        | / NO                         | ( June )       | 1  |            |  |
| otal Scrappe                             |              | -  |                | acking)                               | 1   | Maintena                                 | nce                       |                  | 2-19-19           | 5 6.5  | 55             | XE         | =5                           | 76             | 9  | 1          |  |
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| d Operation Count                        |              |  | . (            |                                       | 3   | Setup Idle                               |                           | 0                | ALL PARTY         | 1  |                |            | 3#133 P                      | Laure          | de.  |            |  |
| nd Operation Count<br>at Operation Count |              | t  | C              | )                                     | 4   | Other                                    |                           | 0                |                   |  | -              |            | -10                          |                |  |            |  |