


Part No.	7-3-12	Component	7-3-C-BLNK	
Order No.	397344	Heat Lot #		
Order Qty	60	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	88	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1/18/16	C.S.	3		15					
	1/18/16	DG	8	78	93					
Setup Hrs.	1-19-16	C.S.	7	52	145					
10 MIN	1-19-16	DG	2	17	162					
Cycle Time										
5 MIN 5 SEC										
Pcs/Hr										
11										

503
0.00
NO PARTS
@ MACHINE

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

1-12-16
12.5

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-18-16	1pm	YES	✓	B	DA	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								