Part No.		902-12-14		Component		902-A BLAK				control devices, LLC		
Order No.		400857		Heat Lot #					devices, LLC			
Order Qty		25		W/O # from Box		387617						in
				OPERATIO	N 1		To what			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	Scrap Code
1009	2-17-16	26	1.5	a	15/	6m	3				1	11
Setup Hrs.	2-19-16	CS	6	28	42							
6m	2-19-16	06	115	6	48		 		-05			
Cycle Time									O UT	5		
10m								FA	MA	1	HE .	
Pcs/Hr				*		1		A	WAC	747		
5			i i			1)-		a				
ROUTING:												L
THE STATE OF THE S				OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
								/)		
Cycle Time								12	1.12	110		
				9			/	Ab	T KU	14		
								Thir.				-
Pcs/Hr								255				
											ı	
		9									1	
ROUTING:												
				OPERATIO	N 3	Down	a dial Cares			THRU-	PUT/8HRS	Causa
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Scrap Code
			•		89							
Setup Hrs.												
Cycle Time												
,				9								
								9.				
Pcs/Hr								-				
			**									
ROUTING:									39			
Notes / In	structions		me Codes				irst Part In		Record			
		1 Maintenance 2 Tooling	е	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
		3 Setup 4 FAIR		2-16-16	9:50 PM	405	V	A				
		5 Training				- 4						
FCONDARY PRODUCTIO		6 Meeting			DAGE 1							