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Date	Emp. Name	Prod.	Setup	F	Planned Hours	Cum.	Balance	Plan Pcs/Day	Actual Pcs/Day	%.Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	S/U	Setup %
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											First P	art In	spection	on Reco	rd		
F	Final Part Calculation				Code	Total Down Time Description		Hours	A STATE OF THE PARTY OF THE PAR		me Day	Approved Yes / No		Inspec		No	otes
Total Counted Pcs			(from packing)		1	Maintenance		0	12-27-14 7:30		30	455		N		CHX	E Ogi
Total Scrapped			0	2	Tooling		0	12-21		gn	/	25	NI		ALD &	05 7	
3rd Operation Count			0	3	Setup Idle		0		100	-	1		M		and I	O.	
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