

# Control Devices LLC

## Work Order Production Record

Machine No.

CNC

Rev Letter

A

Planned Pos/Hr

Cycle Times

Standard

Actual

Actual

Verifies

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

1944 BK

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

AP20020000

McKee

5700

1157 OP

SETUP IN PROGRESS

SETUP COMPLETE

SETUP and complete

REPLACED 4 B&S BARS

1.0

1.5

2.0

2.5

3.0

3.5

4.0

4.5

5.0

5.5

6.0

6.5

7.0

Beginning Balance

4.0

4.3

5.3

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

8.0

3-3-14 DPM 2701

4-1-14 DPM 2701

4-2-14 J0 2785

4-3-14 DPM 2701

4-4-14 DPM 2701

4-7-14 DPM 2701

4-8-14 DPM 2701

4-9-14 DPM 2701

4-11-14 50 2785

4-12-14 DPM 2701

4-14-14 50 2785

4-15-14 50 2785

4-16-14 50 2785

4-16-14 50 2785

4-16-14 50 2785

4-16-14 50 2785

4-16-14 50 2785

Efficiency

Final Part and Material Calculation

Code Description

First Part Inspection Record

Page 1

Total Planned Pcs

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Efficiency

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts

Machine Count (PCS)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts

Machine Count (PCS)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Machine Count (PCS)

Estimated Short Parts