


Part No.	9-3-18	Component	9-3-C-BLNK	
Order No.	402631	Heat Lot #		
Order Qty	180	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
80	3-2-16	DG			70				2	11	
	3-3-16	CS	8	48	118						
Setup Hrs.	3-3-16	DG	1	9	127						
6 MIN								309 OUT			
Cycle Time											
11 MIN											
Pcs/Hr											
5											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-2-16	4:30 P	Y	✓	B	JC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									