Part No. Order No.		AP7501 393207		Component Heat Lot #		AP7501-10			CD control devices, LLC			
									,	-	acvice.	co, LLG
Ord	er Qty	31	.66	W/0 #	from Box	0						
					OPERATI	ON 1 Down	Down time			17 4	Jelian VA	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
4WAY MS4	12-8-15	NK	7	500	500						124	117
	12/9/15	NK	8	900	1400	-	-				R8	11
Setup Hrs.	12-9-15	I	4.5	785	2185							N-3
	12-10-15	PO		68	2221	2					15	//
Cools Times	17/11/11		+1	135	2354	1					_3	BADINA
Cycle Time	12/11/13	TiW, J	7	546	2680	* 5				-		· 🗇 - r
	12/13/15	57	1	239	2934	16	2	,				MO NZ
Pcs/Hr						-						_
1 05/111		-						-	T-67)	av	1/100	
						-			200	0	m	
ROUTING:												
第一个人					OPERATION					1 1 1 1 1 1 1 1		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	Scrap
						time						Code
KINGS 0470										1		
Setup Hrs.			90						/	4		
									0.0	1		
								ih	1000	19		
Cycle Time					_	_		98	MAIN	_		
								1	115	2		
Pcs/Hr												
									_		10	
П										-	(05)	
ROUTING:		1.000		1 AND 10	OPERATIO	JVI S	Parking	No.	n dia service se s			
Mach No.	Date	Emp Namo	Prod Hrs.	Total Pcs.		Down	Down time	Notes				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code				Scrap	Code
0537												\$0 -
											-	
Setup Hrs.												
									-			
Cycle Time												
Jyore Time									.020			
ŀ				****								
Pcs/Hr												
									i.			
ROUTING:												
	nstructions	Down T	me Codes		واستبات	F	irst Part In:	spection	Record		1 110	
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	r Notes		
		2 Tooling3 Setup		Submitted	/	Yes / No	Check	Letter				
Bars per load		4 FAIR					\vdash	C				
		5 Training6 Meeting										
SECONDARY	PRODUCTION				PAGE 2						Test Form	10/15/15