


Part No.	2803A-18-3/16-0	Component	2803-A-BLNK	
Order No.	396018	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	1-7	MS	—	1	1	.5	2		1	11
	1-7	SM				1	2			
Setup Hrs.	1-8	SM	2	4	5			JOBS OUT		
1								HVD		
Cycle Time										
24m										
Pcs/Hr										
2										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		1-8-16	9am	YES	✓	B	DH	