| Part No.             |            | 7-4-10   |           | Component              |             | 7-4-D-BLNK           |                       |                 | Ø2 9           | contr<br>device | ol            |
|----------------------|------------|--|-----------|------------------------|-------------|----------------------|-----------------------|-----------------|----------------|-----------------|---------------|
| Order No.            |            | 390835   |           | Heat Lot #             |             |                      |                       |                 | ق منا          | <b>device</b>   | 9.            |
| Order Qty            |            | 75   |           | W/O # from Box         |             | 373714               |                       | 1               |                |                 | 4)            |
| to the Planter       |            |  |           | OPERATIO               | N 1         |                      |                       |                 | THRU           | -PUT/8HRS       |               |
| Mach No.             | Date       | Emp. Name  | Prod Hrs. | Total Pcs.             | Cum. Total  | Down<br>time         | Down time<br>code     |                 | Notes          | Scrap           | Scrap<br>Code |
| 7                    | 11/18/15   | 1.6.   | 5,5       |                        | 60          |                      |                       | T               | )              |                 |               |
| Setup Hrs.           |            | _  |           |                        |             |                      |                       |                 |                |                 |               |
| 6 MIN                |            |  |           |                        |             |                      |                       | 1               | hout           |                 |               |
| Cycle Time           |            |  |           |                        |             |                      |                       | 0 '             |                | /               |               |
|                      |            |  |           |                        |             |                      |                       |                 | - 1            | )               |               |
| 2.6 SEC              |            |  |           |                        |             |                      |                       | ,               | 1200           |                 |               |
| Pcs/Hr               |            |  |           |                        |             |                      |                       |                 | 11/5           |                 |               |
| 110                  |            |  |           |                        |             |                      |                       |                 |                | A               |               |
| ROUTING:             |            |  |           |                        |             |                      |                       |                 |                | -0              |               |
|                      |            |  |           | OPERATIO               | N 2         |                      |                       |                 | THRU-PUT/8HRS  |                 |               |
| Mach No.             | Date       | Emp. Name  | Prod Hrs. | Total Pcs.             | Cum. Total  | Down<br>time         | Down time<br>code     |                 | Notes          | Scrap           | Scrap<br>Code |
|                      |            |  |           |                        |             |                      |                       |                 |                |                 |               |
| Setup Hrs.           | 77.11      |  |           |                        |             |                      |                       |                 |                |                 | -             |
|                      |            |  |           |                        |             |                      |                       |                 | 14.            |                 |               |
|                      |            |  |           |                        |             |                      |                       |                 |                | -               |               |
| Cycle Time           |            |  |           |                        |             |                      |                       |                 |                | •               |               |
|                      |            |  |           |                        |             |                      |                       |                 | 3703           |                 |               |
|                      |            |  |           |                        |             |                      |                       |                 |                | re .            |               |
| Pcs/Hr               |            |  |           |                        |             |                      |                       |                 |                |                 |               |
|                      |            |  |           |                        |             |                      |                       |                 |                |                 |               |
|                      |            |  |           |                        |             |                      |                       |                 |                | <u> </u>        |               |
| ROUTING:             |            |  |           | 00-01-0                | N. A.       |                      |                       |                 |                |                 |               |
|                      |            |  |           |                        | OPERATION 3 |                      | Down time             |                 | THRU           |                 | Scrap         |
| Mach No.             | Date       | Emp. Name  | Prod Hrs. | Total Pcs.             | Cum. Total  | time                 | code                  | Notes           |                | Scrap           | Code          |
|                      |            |  |           |                        |             |                      |                       |                 |                |                 |               |
| Setup Hrs.           | _          |  |           |                        |             |                      |                       |                 |                |                 |               |
|                      |            |  |           |                        |             |                      |                       |                 |                |                 |               |
| Cycle Time           |            |  |           |                        |             |                      |                       |                 |                |                 |               |
| cycle Tille          |            |  |           |                        |             |                      |                       |                 |                |                 |               |
| ŀ                    |            |  |           |                        |             |                      |                       |                 |                | _               |               |
| Pcs/Hr               |            |  |           |                        |             |                      |                       | -               |                |                 |               |
|                      |            |  |           |                        |             |                      |                       |                 |                |                 |               |
|                      |            |  |           |                        |             |                      |                       |                 | <u> </u>       |                 |               |
| ROUTING:             |            |  |           |                        |             |                      |                       |                 |                |                 |               |
| Notes / Instructions |            | Down Time Codes  1 Maintenance                   |           |                        |             |                      | First Part Inspection |                 |                |                 |               |
|                      |            | <ol> <li>Maintenance</li> <li>Tooling</li> </ol> | e         | Date Part<br>Submitted | Time Of Day | Approved<br>Yes / No | Mtrl<br>Check         | Rev<br>Letter   | Inspector      | Notes           |               |
|                      |            | 3 Setup  |           | 11-13-1                | Se          | YES                  |                       | and the same of | DH ( ) ( ) ( ) |                 |               |
|                      |            | 4 FAIR<br>5 Training                             |           |                        |             | 7                    |                       | A               |                |                 |               |
|                      |            | 6 Meeting  |           |                        |             |                      |                       | SERVICE DE      |                |                 |               |
| LCONDARY             | PRODUCTION | N RECORD   |           |                        | PAGE 1      |                      |                       |                 |                | Test Form       | 10/15/15      |