


| | | | | |
|-----------|------------|----------------|-------------|--|
| Part No. | 7-4-J-BLNK | Component | A02071-0112 |  |
| Order No. | 389193 | Heat Lot # | 1845782.1 | |
| Order Qty | 15 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------------------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| H4 | 11-4-15 | HVD | | 12 | | | | JOBOOT LW 11-16-15 SS. | | |
| Setup Hrs. | | | | | | | | | | |
| 1 | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 3MSSB | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 12 | | | | | | | | | | |

ROUTING: TO LATHE FOR TOP HOLE

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|---------------------------------------|
| | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 1 Maintenance | | 11-4-15 | 2:30 pm | YES | ✓ | A | OK | 60# 65 UPDATED PART Rev To B |
| 2 Tooling | | 11-11-15 | 8 AM | YES | ✓ | B | OK | |
| 3 Setup | | | | | | | | |
| 4 FAIR | | | | | | | | |
| 5 Training | | | | | | | | |
| 6 Meeting | | | | | | | | |