Part No.		1304-32-1/4		Component Heat Lot # W/O # from Box		1304-A-BLNK				CD contro	ol /c	
Order No. Order Qty		390842 8							- devices, Edo			
Ora	er Qty		o	OPERATIO		390	476		355	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
8	11/19/19	P.6	2	3	7							
Setup Hrs.	11/18/15	DG	3 2.5	3	-				232			
	11/30/15	DG	7.3	3	/0			5	OB-			
12 mins								0	UT			
Cycle Time												
								, ,	115			
Pcs/Hr								12	15			
									7	N		
										0		
ROUTING:	S ET AS AND A SA			OPERATIO	N 2	100 A	FVOIE A			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.									=======================================			
Cycle Time												
Pcs/Hr									North Designation			
ROUTING:		UK UNYTESTUR		OPERATIO	N 3	10.000	Tel. Shirt Co. I		11 A D C 22 B	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
-yelc rillie												
Pcs/Hr										,		
		_										
ROUTING:												
Notes / I	nstructions		ime Codes			P	irst Part In		Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector		Notes	Notes	
		4 FAIR 5 Training										
SECONDAR	Y PRODUCTIO	6 Meeting			PAGE			-		Test Form	10/15/15	