	~	* 1-4	Machine Count (PCS)		Total Planned Pcs T	Efficiency	The state of the s	30.000					6 1	3.30								1 1 1					1/4/	7100 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	414/14 Dm	Beginning Balance	Date Emp. Clock	Order Qty / OO	Order No. 328961	K4SS-1	AROLY OLDER 1 TOURCHOLL MECOLD
	Material Difference LBS.	Difference in Parts	Estimated Short Parts	Total Scrap Pcs	Total Counted Pcs	Final Part and Material Calculation	0.50					4-															7/2 37/1	-	1/2	g Balance	Prod. Setup Total Hours Hours Loads		4 OTY CHANGE INLS/DAT	ADDED WIO #	T Vecola
	12	12				Calculation	0.0																					\			Pieces Today	Actual	Standard	Planned Pcs/Hr	Rev Letter
	5 Alte	4 Other	3 Se	2 To		Code	0									36														The second of the second	Planned C Hours T			CS/Hr // CYCLE TIMES	
200	Alternate - Tooling/ Units/ S/U	ner	Setup Idle	Tooling	Maintenance	Description 1	0 0				+	0	-	0			0 0		+		14 (2)	0 0	+	-			0 0			0 1 20 2 20 1	Cum. Balance Total Due Pcs		Verified		1
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	*		h-4-14	Submitted	Date Part	В	100 × 100 ×																								Actual 9	Component	1		
			7:45	Day	Time Of		Section 1993					-			2	i, e															% Mach. Efficiency		Pes/Bar	Remaining Loads	Total Bars
		,	427	Yes / No	Firs	19.5																							80	Material Heat Lot No.					
			1	Check	Material	First Part Inspection Record	0																							3	Down CODE]		Total Loads
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		A Comment of the Comm	9	Notes	Notes	100	Page 1		and the second s			and other transfer of the				Contract Training Color Bernards as a contract of the state of the sta				The second secon						The state of the second	CADM		16 27		Notes			Setup %	Setup Actual Hrs.