Part No.		1302-12-3/8-7/8		Component		1302-12-3/8			control devices, LLC				
Order No.		396354		Heat Lot #					1	64 4	device	es, LLC	
Order Qty		2		W/O # from Box		NIA			İ				
		DRING!		OPERATIO			Vic. 200		45-10-220	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
StyDill	1/8/16	P_6.	1		7			7	7	,			
Setup Hrs.								U	stoc	7			
10min.													
Cycle Time								,r					
Pcs/Hr								70.0	13	6	~		
									100),,	1		
ROUTING:							***						
School of the least of the leas			Charles	OPERATION 2		B SHOWN	Down		THRU		J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.		77											
			1 111										
Cycle Time													
Pcs/Hr													
ROUTING:													
和特别的是 对自己的自己的自己的				OPERATION 3				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time													
Cycle Tillle											-		
Pcs/Hr													
1 03/111													
ROUTING:													
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record				
		1 Maintenand		Date Part	Time Of S	Approved	Mtrl	Rev		-	B 1007-1000		
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes		
		4 FAIR 5 Training						1					
		6 Meeting						1					
FCONDARY	PRODUCTIO				PAGE	1					Tost Form	10/15/15	