

Part No.	DW2501	ADDED VMO #	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.0745	Mach No.	D5	
Order No.	400906		Standard	4.9	Planned Pcs/Hr	552	Wgt/Bar	12.11	Setup Allowed Hrs.	16
Order Qty	25,000	QTY CHANGE IN DATE	Actual		Actual Pcs/Hr		Component	A02007-0018	Pcs./Bar	163
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-19	RC				CH161891	3	3		44	11
2-19	RC				"	2	4			
2-20	RC	5	16350	16350	"	3	3			
2-22	RC	8	3260	4890	"	1	2	Share Tool Adj.		
2-22	RC	6.5	3260	8150	"	2	2	5- form share		
2-23	RC	6	2445	10595		2	2	Tap + Die		
2-23	RC	4	4,075	14,670	CH161891					
2-24	RC	7	2445	17115		1	1			
2-24	RC	6	2445	19,560		1.5	1	SHORT Feed #5 inside / Index	62	C1
2-25	RC	6	2445	22,005		1	2		169	22
2-25	RC	6.5	4,075	26,080						
2-26	RC	3.5	16350	27,710						
<div style="text-align: center;"> <p>OK Out</p> <p>3-1-16</p> <p>3-1-16</p> </div>										
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.				
<div style="display: flex; justify-content: space-between;"> <div> <p>control devices, LLC</p> </div> <div> <p>Special Notes / Instructions</p> <p>FOR DAVENPORTS &amp; BROWN &amp; SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> <div> <p>First Part Inspection Record</p> <p>Date Part Submitted: 2-19-16</p> <p>Time of Day: 10pm</p> <p>Approved Yes/No: Y</p> <p>Mtrl Check: V</p> <p>Rev Letter: A</p> <p>Inspector: JC</p> <p>Notes:</p> </div> </div>										