Part No. 143139-1-C-1 Order No. 397081		9-1-C-10		Thru-Put/8Hrs 608		Wgt/Pc.		3.4589	1 - Maintenance		Mach No.	A5	
		7081		Standard 40.2	Planned Pcs/Hr	r 76	Wgt	/Bar	141.42	2 - Tooling 3 - Setup	Setup A	llowed Hrs.	16
Order Qty	2,2	200	QTY CHANGE INLS/DATE	Actual	Actual Pcs/Hr		Component		A01102-0064	4 - FAIR 5 - Training 6 - Meeting			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat L	ot No.	Down Time	Down Time Code	7101102 0004	Notes		Scrap	Scrap
2-18-16	J5	-		_	J423'	2 V	6	3				Pcs.	Code
2-19-16	JS		-		((-	8,	3					
2-20	J5	2	128	128	1.		4	3				20	11
2-22	JS	8	300	428	10		0			The second secon		200	-11
2-23	JS	1	68	496	11		7		moves to	A14			
2-24	TI	1	58	554	6)E-	-3	2	7.0	1			
2-24	JS	6	234	788	34		2	2					
2-24	J	8	371	1959	L-	20							
3-1	55	8	318	1477	مي ال كر				9				
3-5-16	DH	4	740	1,717					4hr Frais	By chipar			
3-5-16	15	6	244	1963		(47)				3 1			
3-5	TU	6	257	2220						Ž		-	
3.1	DH	3,5	227	2447		OE-	15	7	4 br mat bar	del Lhins			
3-15	FB.	*5	32	2479					JOBOGT				
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TOTAL PCS. PRODUCED								M M TO PRO THE	TOTAL SC	RAP PCS.	20		
Control devices, LLC		Special Notes / Instructions FOR DAVENPORTS ONLY: To Figure Pieces From Loads = Pcs/Ba Total loads ran during shift x Bars per load				Eirst Part Inspection	Date Part Submitted	Time	of Day Approved Mt Yes/No Che	rl Rev Inspector		Notes	No.
							2-2016	9:3		Letter			
		Total loads fa	an duning shift x Bar	s per load		art In Reco	2 00170	1-2	SO YES	BDAS	3)		1
PAGE 1					The last live of	rst P				12		- Pody	100
PRIMARY PROI	DUCTION RE	CORD				iī.							