							0	Tooling/	Alternate - Units/ S/U	5		LBS.	Difference	Material Difference LBS		M 4/20/15	TEST FORM 4/20/15
							0		Other	4			e in Parts	Difference in Parts			
							0	Ф	Setup Idle	ယ		arts	Short P	Estimated Short Parts		ount (PCS	Machine Count (PCS)
Notes	Inspector	Check		Yes / No		Submitted	0		Tooling	2			ap Pcs	Total Scrap Pcs			Efficiency
		terial	Mat	Approv	Time Of	Date Part	0	ance	Maintenance	1			inted Pcs	Total Counted Pcs		ed Pcs	Total Planned Pcs
	First Part Inspection Record	Inspecti	irst Part	E			Hours	ime on Pag	Otal Down Time on Page Description	Code	culation	Final Part and Material Calculation	art and M	Final P		Efficiency	
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Notes	Scrap Pcs.	CODE	Mach Down Time	Material Heat Lot No.	% Mach. Efficiency	Actual Pcs/Day E	Plan Pcs/Day	Balance Due Pcs	Cum. Total	Planned Hours	Loads Today	Total Pcs	Setup Hours	Prod. Hours	Clock	Emp. Name	Date
									on label	Found on label					1		Order Qty
										Original W/O #	Origin	QTY CHANGE INLS/DATE	QTY CHANG	-(2 90	CIVI	Order No.
Instructions	Special Notes / Instructions									CYCLE TIMES		ADDED W/O #	ADDE) ()	5	Ordor No
Setup %	Se									cs/Hr	Planned Pcs/Hr			36	R452-8	R	Part No.
Setup Actual Hrs.	Setup					Disposition:	Dispo				Rev Letter						
Setup Allowed Hrs.	Setup A				NORK	KIT W	7	-	210	No.	Machine No.		3	es LLC	Work Order Production Record	Order	Work
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