

## Control Devices LLC / Work Order Production Record

Part No.	MPC4001
Order No.	879267
Order Qty	400
QTY CHANGE INLS/DATE	

Rev Letter	B
Component	MPC4001-10

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions
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Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	473					0	0	STD CYCLE TIME								0	#DIV/0!
8/4/15	ST	2.5	8			0	0	0	0			11	7	Fuses kept blowing			
8-5	ST	2	5			0	0	0	0				2				
8-5	TW	2.5	16			0	0	0	0								
8-5-15	IN	4	22			0	0	0	0		0.5			Drill Chuck came off			
8-6	SM	2	40			0	0	0	0				6				
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine # B17							0	STD CYCLE TIME							0	#DIV/0!
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## Routing:

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## Routing:

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-4-15	10:30A	YES	DH	Setup OK
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					

