Part No.		7-2.5-23		Component		7-2.5-E-BLNK				ATTENDED NO.	contro	al l
Order No.		399950		Heat Lot #						ŒΣ	device	s, LLC
Order Qty		50		W/O # from Box		384948						
OPERATION 1												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2-11-16	es DG	8	12	19						4	22
Setup Hrs.	2.12.16	es	8	19	43			.4				
12min	2-12-16	1)(-	8	19	97					47	.01	
Cycle Time	2-15-16	C 5	7	17	59	_					1010	
25m					1	OB.	00	( )		20	35	
Pcs/Hr												
2											1	
ROUTING:			(1									
OPERATION 2												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			34									
			- 11111									
					_							
Cycle Time												
Pcs/Hr												
ROUTING: OPERATION 3												
N	P .	Processor Newspapers	Paral III	T + 1 D		Down	Down time		ALL MARKET			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time						ť						
Dec /III												
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev			Natas	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-11-16	4:20 PM	745	~	B	WAB			
		5 Training	5 Training									
CECOND A DV DD OD LIGHO		6 Meeting										