Part No.		SB5001-10		Component		SB5001-20			control devices, LLC			
Order No.		394928		Heat Lot #					1	64 4	device	es, LLC
Ord	er Qty	6	67	W/0 #	from Box				1			
SIEVE WAR				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
LATHE 0467	12/22/15	MK	7	351		353			100			
Setup Hrs.	01/21/16	NK	7	075		1028		-			\$	
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Cycle Time		- 1 - 1 - 1 - 1							We ===			
Cycle Tillie							<u> </u>	-				
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Pcs/Hr									7	1		
PCS/HI							ļ		1-000	2		
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ROUTING:	1										-0	
KOOTING:	way was the same	A SECTION AND A SECTION ASSESSMENT	OPERATION 2			STORY TO BE STOLEN IN THE STORY OF			THRU-PUT/8HRS			
Mach No	Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time		Notes	Timo		Scrap
IVIGEN NO.	Date	Linp. Name	riou ilis.	Total res.	Cuili. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
	Ti											
Cycle Time												
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BOUTING												
ROUTING: OPERATION 3 THRU-PUT/8HRS												
Mach No.	Date	Comp. Name	Daniel III.			Down	Down time					Scrap
iviacii ivo.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
			1							-		
Setup Hrs.												
		line										
Cycle Time												
						,			- AW			
Pcs/Hr		1/2/1										
												1731
ROUTING:	octructions. T		ma Cad									
Notes / Instructions		Down Time Codes		Fire and I			First Part Inspection					
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	tor Que Notes		
		3 Setup		2nx	1:30pm	(FES	crieek		OH CHA al			
!		4 FAIR 5 Training		1-21-14	9:30	UFIS	/	E DIT CA			EM XI	
		6 Meeting				/	· ·	The last	~	C (46)	2	
ECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form 1	0/15/15