

Part No.	ST2A01F	ADDED VMO #	CYCLE TIMES	Thru-Put/Hrs	3984	Wgt/Pc.	0.2143	DOWN TIME CODES	Mach No.	S-1
Order No.	398229	QTY CHANGE INSGATE	Standard	Planned Pcs/Hr	498	Wgt/Bar	18.1	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Setup Allowed Hrs.	2
Order Qty	3200	32,000	Actual	Actual Pcs/Hr		Component	A02022-0022		Pcs./Bar	84

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2/2	Bm	0	—	—	011874E	1.5	3	FEED ISSUES	—	—
2/3	MB	5	2400	2400	011874E	1.5	4		—	—
2/3/16	WAD	8	4000	6400	011874E	0	0		0	0
2/3/16	Bm	8	4270	10,670	011874E	—	—		—	—
2/4	MB	8	4100	14,770	011874E	—	—		—	—
2/4/16	WAD	5.75	3130	17,900	110093E	1.5	2	Down @ Start - Saw Issue	—	—
2/4	Bm	8	4100	22,000	110094E	1.5	6	Set-up Reduction	—	—
2/5/16	WAD	8	3800	25,800	"	0	0	Move front side back, old	0	0
2/6/16	WAD	6	3000	28,800	110096E	0	0	Cold machine	0	0
2/6	Bm	1	580	29,380	"	—	—	repaired to 5-5 x 5.14	—	—
2/8	MB	7.75	3000	32,380						
TOTAL PCS. PRODUCED										



control devices, LLC
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

PAGE 1	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
			2-3	1:00pm	Yes	✓	H	MB	