| -                  | ra                             |         |              |                  |  |                             |               |                      |          |                        |                |  |                 |                      |               |              |               |               |               |
|--------------------|--------------------------------|---------|--------------|------------------|--|-----------------------------|---------------|----------------------|----------|------------------------|----------------|--|-----------------|----------------------|---------------|--------------|---------------|---------------|---------------|
| Part No. R452-10   |                                |         |              |                  | Re   | v Letter                    | C             |                      |          |                        |                | F                                      | Heat Lo         | ot#                  | Г             |              |               |               |               |
| Orde               | Order No. 3 51211              |         |              |                  |  | 7                           | Con           | nponent              | 31       | 15 n                   | 7              | 0.1.0                                  | 7               |                      | or            |              | -             |               |               |
| Order Qty          |                                |         |              |                  |  |                             | ponent        |                      | o Ile    | End Brass              |                |  |                 | Box W/O #'s          |               |              |               |               |               |
|                    | IANGE INLS/                    | I /     | -6           | 150              |  |                             |               | -                    |          |                        |                |  |                 |                      | ınd on        |              |               |               |               |
| - dire             | ve iNLS/                       | DIVIE   |              | nocial Not-      | s / lasta  | -140                        |               | 1                    |          |                        |                |  |                 |                      |               |              | ie & Set      | tup Tirm      | e Vertified   |
| 1                  |                                | 3       | pecial Note  | s / Instructions |  |                             |               |                      | -        | <del>-</del>           |                |  | -               | 1st Operation        |               |              |               |               |               |
| 200                |                                |         |              |                  |  |                             |               |                      | _        | d Opera                |                |  |                 |                      |               |              |               |               |               |
| d)                 | س .                            | v       | 0            | S S              | 0  | in.                         | ·<br>图数数数     | ω. υ. υ              |          | W: 388                 | IF SUR         | 15% S S                                | T               | 1-                   | rd Opera      | icion        | -             |               |               |
| Date               | Emp.<br>Name                   | Prod.   | Setup        | F                | 24,000   | Hours                       | Cum.<br>Total | Balance              | Plan     | res/pay                | Pcs/Day        | %Oper.<br>Efficiency                   | Down            | Code                 | Scrap<br>Pcs. | Pcs/Hr       | S/U hrs       | Actual<br>S/U | Setup %       |
| Machine            | -                              |         |              |                  |  |                             | 0             | 0                    | STD      | YCLETI                 | ΝE             |  | (Main           | 1611010              |               | 1900         | AMANG I       | Ö             | #DIV/C        |
| 10/24              | Tiles                          | #15     | 12           | 5 168            |  | diffi.                      | 0.0           | Ü .Ö.                | 0        |                        | ) <b>(</b> (1) | 10781190                               |                 |                      |               |              | in Davies     |               |               |
|                    |                                |         | -            | _                | 27.24<br>22.44<br>22.44<br>27.1.2  |                             | 0             | 0                    | ****     | 200                    |                |  |                 |                      |               |              |               |               |               |
|                    |                                |         |              |                  | .91.2<br>2.5.  |                             | 0             | 0.                   | 0;<br>0; |                        |                |  |                 |                      |               | -            |               |               |               |
|                    |                                |         |              |                  | 31.65.   |                             | 0             | 0                    |          |                        |                |  |                 |                      |               | -            |               | ent tre a (re |               |
|                    |                                |         |              |                  | 277/18<br>21,232   |                             | 0             | 0.                   |          | 0                      |                |  |                 |                      |               |              |               |               |               |
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|                    |                                |         | <del> </del> |                  |  | (A)                         | 0.            | 0                    | _        |                        | 4              | STURY OF                               |                 |                      |               |              |               |               |               |
|                    |                                |         | -            | -                | Territ   |                             | 0.2           | 0,                   |          |                        |                | 题:全部原                                  |                 |                      |               |              |               |               |               |
|                    | $\dashv$                       |         |              |                  | 125  |                             | 0             | 0                    |          |                        | ÷              | 17.16                                  |                 |                      |               |              |               |               |               |
| Total Effic        | iency.                         | 0       | NO.          | o o              | o o  |                             | 0.            | 0                    |          | 0                      | K-1994         | libiv/ol:                              | Side and        | Barrers.             | Note: No      | Sauthern     | - V. T. I. H. |               |               |
|                    |                                |         | 1            | - P 172 MA       | relating.  | 4024                        | AND MARKET    | - I am soul saturate | Routing: | E E E                  |                | 51101A\015                             | Ō               | B. 5.3.              | 0 .           | 0.00         | (Kara         | en en         |               |
| Machine #          |                                | 91      |              |                  |  |                             |               | 0                    |          | CLETIN                 | ΛE:            | ENCYPTION.                             | 6221 <i>6</i> 0 |                      | erene l       |              | Signal:       | O. I          | #DIV/0        |
|                    | ゴエ                             |         | 1            | 1                | 3445<br>3445<br>3445<br>3445<br>3445<br>3445<br>3445<br>3445   |                             | 0             | 0.                   | 0.0      | : iii o                | 13-75<br>24:   | 6603076482<br>6603076482               |                 | 11                   | X             | Section (    | 605000 E      | 2 H. H.       | ะแกเกได       |
| 10/25              | 37                             |         |              |                  | (18)(4)1<br>(44-4)1  |                             | 0             | 0                    |          |                        |                | With Miles                             |                 | -,,                  | 1             |              |               |               |               |
|                    |                                |         |              | <b>-</b>         | \$00000<br>\$20000<br>\$10000  |                             | 0             | 0.0€                 | 0.       | . 0                    |                | \$49(A)S                               |                 |                      |               |              |               |               |               |
|                    |                                |         |              |                  | 1 85 X   | - 1                         | Ö             | 0                    | 0.1      | . ∐∵Ö                  |                |  |                 |                      |               |              |               |               |               |
|                    |                                |         |              |                  | Entrant.   |                             | 0             | 0:                   | 0.0      | 0                      |                |  |                 |                      |               | , F          |               |               |               |
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|                    | 3.                             |         |              |                  |  |                             | 0             | · 0                  | 0.4      | 0                      |                | 2.7.                                   |                 |                      |               |              |               |               |               |
|                    |                                |         |              |                  | PW.  |                             | 0 ::          | O.:::                | 0        | 0                      |                | 25221,05                               |                 |                      |               |              |               |               |               |
|                    | -                              |         |              |                  | 117730   |                             | 0             | .0.                  |          | 0                      |                |  |                 |                      |               |              |               |               |               |
| Total Efficie      | 35 AV 100                      | F0550   | 0.           | # 76 N           | 12.0   | 7 -                         | Ö.            | 0                    | - 0      | 0.                     |                |  |                 |                      |               |              |               |               |               |
| a ocar cincie      | eneavles.                      | 30.08]  | U.L          | J. SU.S.         | 11.0   | 2 1                         | 0.            | 7.0=                 | NO.      | THE PARTY OF           |                | #DIV/0!                                | 0.1             | 通器                   | 0.            |              |               | NEW STATE     |               |
| Machine #          |                                | NACE OF | Jrii         |                  | 13,3,50  |                             | teritripis.   | 0                    | Routing: |                        | ë: le          |  | 227722472       | 17,022               | , T           | page salve   | const. La     |               |               |
|                    |                                | 1       |              | anc (\$17 - 51   |  | 7                           | Ö             | 0                    | 0        | 0                      | <b>G</b> ( )   | DATE:                                  |                 | +:::::: <sub>1</sub> |               |              |               | 0             | IDIV/0!       |
|                    |                                |         |              |                  | # 0.000<br># 0.000   |                             | 0             | 0                    | Ö        | 00                     | +              | ·· <sub>·L</sub> ,                     |                 | -                    |               |              |               |               |               |
|                    |                                |         |              |                  |  |                             | 0.            | 0                    | 0        | 0-                     |                |  | -               |                      | -+            |              |               |               |               |
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|                    |                                |         |              |                  |  | -                           | 0:            | 0.                   | 0.5      | 0:                     |                | 8.1757/12[7]<br>A 30.00                | _               |                      |               |              |               |               |               |
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|                    |                                |         |              |                  | 左位2000<br>2000年  |                             | 0             | 0                    | € 0      | 0                      |                | 195                                    | +               | -                    | -             |              |               |               |               |
| Total Efficier     | ncy                            | Ó :     | 0            | 0                | 0.5  | 3 6                         | 0%            | Ö                    | (0)      | <b>6.70</b> :          |                | #DIV/O!                                | Ö               |                      | Ö             | OND TO       | MESSE         | NIV SCAL      | 205530        |
|                    |                                |         |              |                  |  |                             |               |                      | Routing: |                        |                |  |                 |                      | - resident [S | NEW SUPERIOR | ALCOHOLD ST   | evertic p.b.  | - TONE OF THE |
|                    |                                |         | I.           |                  |  | T                           |               |                      |          |                        |                |  | irst Par        | rt Insp              | ection        | Recor        | d             |               |               |
|                    | Final Part Calculation         |         |              |                  |  | Total Down Time Description |               |                      | Hours    | Date Part<br>Submitted |                |  |                 |                      |               | Inspect      | or            | or Notes      |               |
|                    | tal Counted Pcs (from packing) |         |              | 1                | M  | aintenar                    | nce           | 0                    |          |                        |                |  |                 | -                    |               |              |               |               |               |
| otal Scrappe       |                                |         |              | 0                | 2  | 1                           | oling         |                      | 0        |                        |                |  | -               |                      | _             |              | +             |               |               |
| Brd Operation      | d Operation Count              |         | - 0          |                  | 3  | $\overline{}$               | tup Idle      |                      | 0        |                        |                |  |                 |                      |               |              | +             |               |               |
| nd Operation Count |                                | :       |              | )                | 4  | -                           | her           |                      | 0        |                        | -              |  |                 |                      |               |              | +             |               |               |
| st Operation       |                                |         |              | )                | 10.  | 100                         |               |                      |          |                        |                |  |                 | _                    |               |              |               |               |               |
|                    | Journe                         |         |              |                  |  |                             |               |                      |          |                        |                |  |                 |                      |               |              |               |               |               |