Part No.		9-4-24		Component		9-4-I-BLNK			CD control devices, LLC			
Order No.		396650		Heat Lot #								
Order Qty		3		W/O # from Box								
想不管				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1-12-16	06	2.5	. 3	12							
Setup Hrs.	, , , ,	00	- E-1-J		100							
10 min		<u> </u>										
Cycle Time								50	3/3			
								00	V	4		
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Pcs/Hr						1		No	Mil	1///	F	
						1/1/	-	7	MACI	111		
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ROUTING:												
				OPERATIO	OPERATION 2		DESTRUCTION OF	THRU-		PUT/8HRS	Coron	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
												0000
Setup Hrs.												
							-111			-	0	
Cycle Time										A	1	
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								1/6			) ^	
Pcs/Hr						_				)		
	i.										0	
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ROUTING:  OPERATION 3  THRU-PUT/8										PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes		[ THKO	Scrap	Scrap
			**************************************	VIII. 1911-1911		time			-			Code
								<u> </u>				
Setup Hrs.												
Cycle Time						122						
Pcs/Hr								*				
ROUTING:												
Notes / Instructions Down Time Code				First Part Inspection Record								
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		<b>3</b> Setup		1-12-16	3:40 PR	405	CHECK	Á	WAB			
		4 FAIR 5 Training										
		6 Meeting							1			