


Part No.	SF1601-10	Component	SF1601-20								
Order No.	CK 396021	Heat Lot #									
Order Qty	500	W/O # from Box									

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
LATHE 0467											
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
4 WAY #473	1-13-16	SM	6	588	588	-	-		-	-	
	1-12-16	JN	2	5	593	3	3		4	11	
Setup Hrs.	1-13-16	JN	4	302	895			Job OK	0		
Cycle Time											
Pcs/Hr											
									4		

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
				1-12-16	10P	N	✓	A	JL		
				1-13-16	6:30	YES	✓		SH		