Part No.	7-4-10	Component	7-4-D
Order No.	4046006	Heat Lot #	
Order Qty	30	W/O # from Box	393932

control devices, LLC

OPERATION 4 — THRU-PUT/8HRS 40

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-16-16	DJ	4.5	~~29~~	29				1	22
	3-16-16	CS	2	10	39					
Setup Hrs.										
5m										
Cycle Time										
10m										
Pcs/Hr										
5										
									1	

JOB - out

#1.74 3-29-16 3:55

ROUTING:

OPERATION 5 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							