Part No.		SF4-4-5		Con	Component		SF4-4-B-BLNK			control devices, LLC			
Order No.		400151		Heat Lot #					devices, LLC				
Order Qty		20		W/O # from Box									
No.			A Color Date	OPERATIO					FAMILY S	THRU-	PUT/8HRS	112	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
7	2.10/6	CS DG	フ	104	62		12		0.		3	1/	
Setup Hrs.	2-11)-16	200	8	104	168			v	7	<			
10 min						70	13.	_0	α				
Cycle Time						<u> </u>		/					
4min							/	#	.00	W			
Pcs/Hr							1	4	2				
14									150		3		
ROUTING:													
	solution such	Marting and April 1985		OPERATION 2			这是是从这些现在分 型的		THRU		PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.		77				2			8				
Cycle Time													
Pcs/Hr													
		li li			X								
ROUTING:	d offensel seasons	AND DESCRIPTION		OPERATIO	NS					TUDU	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Cotum Hrs													
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Cycle Time													
Pcs/Hr													
ROUTING:													
Notes / Ir	nstructions		ime Codes	Date Part			irst Part In		Record				
		2 Tooling			Time Of Day	Approved - Yes / No	Mtrl Check	Rev Letter	Inspector		Notes		
		3 Setup 4 FAIR		2-10-16	200	yFi)	/	A	DH	#09	i.e		
		5 Training			S.		1	A	4 1				
CECONE : F	/ PRODUCTION	6 Meeting											
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