


Part No.	503-4-1/4-1/2	Component	503-4-1/4	
Order No.	400585	Heat Lot #		
Order Qty	1	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STEP DRILL	2/15/16	P.G.	1		1					
Setup Hrs.								Job oct		
12 MIN										
Cycle Time										
30 SEC								2-26-16		
Pcs/Hr								S.S.		
108										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance							
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							