Part No.		7-4-11		Component		7-4-E-BLNK			control devices, LLC		
Order No.		394995		Heat Lot #					Gi 2	device	es, LLC
Order Qty		168		W/O # from Box					200		
		<b>文化 化基础 人名</b> 斯特		OPERATION 1			<b>对</b> 使为自己的特别。		THRU-PUT/8HRS 104		104
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8	12.23.15	CS	2.51		14						
Setup Hrs.	1-4-16	CS	3.5	49	63			,			
10 min	1-5-16	06	8	98	16/						
Cycle Time		DI	5	56	276			To	13	7	22
3 MINS 42		00	12	<b>→</b>	~ / &			01	TI		-
SEC								00	148 7 1 1	16	
Pcs/Hr						03		No	Machin		
13						04		(	1111		
ROUTING:		L 1	17.00						17		l
STATE SALE	No. Sept. (No.		Mera N. 24	OPERATIO	OPERATION 2			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.										\	
									Λ		
									100		
Cycle Time									120	n	
								1	J. J.	X	
								1	1 12	5 4	
Pcs/Hr									1000	,	
										2	
										7	
ROUTING:										- 1	
				OPERATIO	N 3	Down	PERSONAL PROPERTY.		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
							_				
Setup Hrs.											
Cycle Time											
cycle Time											
Pcs/Hr								-			
ROUTING:	etructions	Do. T	ma Cad								
Notes / Instructions		Down Time Codes  1 Maintenance		Bara Brook				Mtrl Roy			الجالدو
		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Note	7
		3 Setup		12-23-15	2pr	455	/	W. 17 (19)	DI		•
		4 FAIR 5 Training				( )		A		<del></del>	
		6 Meeting					T. Chan				
ECONDARY PRODUCTION RECORD PAGE 1 Tes											