

Part No.	SW1001
Order No.	378856
Order Qty	700
QTY CHANGE IN LS/DATE	

Rev Letter	E
Component	SW1001-16

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #																	
7-29-15	SN		0.25	1		0	0	0	0							0	#DIV/0!
7-29-15	SN	2		107		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency						0	0	0	0	#DIV/0!							

ONE HOLE

Routing:																	
Machine #																	
7-31-15	RA	1.5	0	144		0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency						0	0	0	0	#DIV/0!							

Routing:																	
Machine #																	
						0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency						0	0	0	0	#DIV/0!							

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
al Counted Pcs	(from packing)	1	Maintenance	0	7-29-15	5p	Y	JC	
al Scrapped	0	2	Tooling	0	7-30-15	6:30am	YES	DT	CH X4
Operation Count	0	3	Setup Idle	0					
Operation Count	0	4	Other	0					