

Part No.	B3222-3	ADDED WGT	CYCLE TIMES	Thru-Put/Hrs	Wgt/Pc.	0.1426	Mach No.	B/S 18
Order No.	400043	Standard	45	Planned Pcs/Hr	Wgt/Bar	19.53	Setup Allowed Hrs.	12
Order Qty	1,475	Actual		Actual Pcs/Hr	Component	A02001-0024	Pcs./Bar	137
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
2-17-16	ND	8	274	274	0481235H	8	3	
2-18-16	ND	8	411	685		3.5	2	1.5 meeting
2-19-16	ND	4	255	940		1	2	
2-20-16	ND	6	467	1407				
2-21-16	ND							
3-2-16	ND	2.5				2.5	3	2nd d
3-3-16	NT	8	1072					
<div style="text-align: center;"> <p>50B cd</p> <p>41.11</p> <p>3-21-16</p> <p>3-25</p> </div>								
TOTAL PCS. PRODUCED								
TOTAL SCRAP PCS.								
<div style="text-align: center;"> <p>control devices, LLC</p> <p>FOR DAVENPORTS &amp; BROWN &amp; SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load</p> </div>								
<div style="display: flex; justify-content: space-between;"> <div> <p>Special Notes / Instructions</p> <p>First Part Inspection Record</p> </div> <div> <p>Date Part Submitted</p> <p>Time of Day</p> <p>Approved Yes/No</p> <p>Mtrl Check</p> <p>Rev Letter</p> <p>Inspector</p> <p>Notes</p> </div> </div>								
<div style="display: flex; justify-content: space-between;"> <div> <p>2-18-16</p> <p>9:30</p> <p>YES</p> <p>✓</p> <p>✓</p> <p>✓</p> <p>✓</p> </div> <div> <p>2-2-16</p> <p>2:25</p> <p>YES</p> <p>✓</p> <p>✓</p> <p>✓</p> <p>✓</p> </div> </div>								