


Part No.	5-4-12	Component	5-4-D-BLNK	
Order No.	390843	Heat Lot #		
Order Qty	80	W/O # from Box	381 443	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	11/19/15	DG	1.5		4				3	22
	11/20/15	P.G.	8	33	37			down for maintenance	4	22
Setup Hrs.	11/24/15	DG	8	86	123			1 1/2 day		
6w	11/23/15	P.G.	1.5	5	128					
Cycle Time								Job out		
216										
Pcs/Hr										

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	11-20-15	12:30pm	YES	✓	A	TH	
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								