


Part No.	SB7550	Component	SB7550-10		
Order No.	391165	Heat Lot #			
Order Qty	200	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS	40	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS2	11/23/15	ST/CS	.2	1						
	11-24-15	JN	2.5	457	458	1hr	1		10	11
Setup Hrs.										
.5										
Cycle Time										
9MIN										
30SEC										
Pcs/Hr										
5										

ROUTING:		WASH	
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OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
567	11/23/15	ST/CS	.4	11					10	11
1 Hole	11/23/15	NK	4	483						
Setup Hrs.										
.4										
Cycle Time										
Pcs/Hr										

ROUTING:			
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OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:			
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Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-23-15	9:12	YHS	✓	D	DL	cat x1
		11-23-15	9:12	YHS	✓		DL	cat x1