

Part No.	PVN2078	ADDED VMO #		CYCLE TIMES		Thru-Put/8Hrs	0	Wgt/PC.	0.2412	Mach No.	53
Order No.	396530	QTY CHANGE INSGATE		Standard	10	Planned Pcs/Hr	540	Wgt/Bar	29.31	Setup Allowed Hrs.	24
Order Qty	75,000	80 1/8		Actual		Actual Pcs/Hr		Component	A03032-0028	Pcs/Bar	120

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
------	-----------	-------------	-----------	------------	-----------------------	-----------	----------------	-------	------------	------------

CUMULATIVE TOTAL FROM PREV. PAGE 54990

TOTAL SCRAP PCS. FROM PREV. PAGE 87

1/22/16	Dm	8	4150	59140	122560E	41.5	3	TOTALS FROM PREV. PAGE		
01/23	GD	6	3140	62280	11	6.5	1			
1/23	Dm	6	3300	65580	0	0	0			
1-25-16	DL	8	3960	69540				cold start		
1-25-16	DL	7.5	3830	73370		2.5	6			
1-25-16	DL	5.5	1780	75150		2.5		Out of material		

50 lb

OL 14

18840

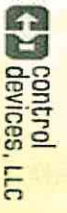
1055

TOTAL PCS. PRODUCED			TOTAL SCRAP PCS.			87
---------------------	--	--	------------------	--	--	----



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

Part No.	PWVN2078	ADDED WIND #	CYCLE TIMES	Thru-Put/Hrs	Wgt/PC.	0.2412	DOWN TIME CODES				Mach No.	S3			
Order No.	396530	Standard	6	Planned Pcs/Hr	Wgt/Bar	29.31	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	24	
Order Qty	75,000	Actual		Actual Pcs/Hr	Component	A02032-0028								Pcs./Bar	122
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code					
1-12-16	K.W.	0	0	0	0	4	03		1						
1-13-16	L.W.	0	0	0	0	8	3		3	11					
1-13	DM	0	-	-	0	8	3								
1-14-15	K.W.	0	-	-	0	4	3								
1-14	DM	0	-	-	0	8	3								
1-14-16	TC	0	-	-	0	8	3								
1-15-16	K.W.	6.5	3400	3400	119402E	1.5	3		34	11					
1-15-16	DM	8	4125	7525	120992E	0	0								
1-16-16	TC	4	1840	9365	120942E	2	1	inverter, bad motor, threading unit 50K17							
1-16-16	K.W.	6	3300	12665	120984E										
1-16-16	Bar	6	2940	15455		1		Recenter, change dye head & reset st 11 threads.							
1-18-16	TC	8	4060	19515	120986E	0	0								
1-18-16	K.W.	7	3450	22965	120985E	1	6								
1-18-16	DM	3.0	1300	24265	120985E	0	0	collet head came loose/did not want returning home.							
1-19-16	TC	7.5	4053	28318	120285E	1.5	2	change saw	0	0					
1-19-16	K.W.	7.5	3725	32043	120996E	1.5	6	Replaced ST#12 Resur	0	0					
1-20-16	TC	8	4250	36293	120996E	0	0		0	0					
1-20-16	K.W.	8	4400	39693		-	-								
1-21-16	TC	7.5	4006	43699	120996E	1.5	6	monthly meeting	0	0					
1-21-16	K.W.	5	2825	46525	122555E	3	6								
1-22-16	TC	8	4140	50665	122563E	0	0		0	0					
1-22-16	K.W.	8	4325	54990	122562E	0	0								
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.			57						



FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load