8:30											
Part No.		1101-13-1/4		Component		1101-A-BLNK			14	contr devic	ol
Order No.		403988		Heat Lot #					000	devic	es, LLC
Order Qty		12		W/O # from Box		376834		4/	93/4	15	
	AL KOLEV	CARLE NO.		OPERATIO		7.14	I PURPLACES		SECTION AND ASSESSMENT	THRU-PUT/8HRS	64
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8 10	3-14-15	CS	2.5		24					(i)	
Setup Hrs.							1	X			
8 MIN				05	-00	1]					
Cycle Time										11.0	
7 MIN									2 22	14	
Pcs/Hr									5 0		
8									30		
ROUTING:				SAND	BLAST / BRIG	HT DIP / REA	AM / MS PA	ACK			
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.								× ×			
Cycle Time											
				100		•					
Pcs/Hr											
				2							
ROUTING:					N.O.						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	N 3 Cum. Total	Down time	Down time code	100	Notes	THRU-PUT/8HRS Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
									Ž		
Dec/Ur											
Pcs/Hr								4.			
- 1											
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record		
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev		Mata	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	Time Of Day	Yes / No	Check	Letter	inspector	Inspector Notes	
		4 FAIR									
		<ul><li>5 Training</li><li>6 Meeting</li></ul>									
SECONDARY PRODUCTION					PAGE	1			-	Test Form	10/15/15