


Part No.	902-12-3/16	Component	902-A	 control devices, LLC
Order No.	394571	Heat Lot #		
Order Qty	25	W/O # from Box	387 298	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12/16/15	DG	2	11		8m	3			
	12-17-15	CS	.5	2	13					
Setup Hrs.										
8m										
Cycle Time										
10m										
Pcs/Hr										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-16-15	9:50 PM	YES	✓	A	WRB	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								