

Part No.	9-3-18	Component	9-3-C
Order No.	4031102	Heat Lot #	
Order Qty	25	W/O # from Box	379218

OPERATION 1										THRU-PUT/8HRS
Batch No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	3-4-16	116	2.5		25					
Setup Hrs.										
7m								SOB OUT		
Idle Time										
11										
Pcs/Hr										
5										

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Batch No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Idle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Batch No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Idle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								