

Part No.	7-4-10
Order No.	389285
Order Qty	220

Component	7-4-D
Heat Lot #	
W/O # from Box	382870



OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	11/10/15	DG	8		104				2	222
	11/11/15	PG	4	65	171					
Setup Hrs.										
4w								Job oct		
Cycle Time								11-12-15		
Pcs/Hr										
									2	

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance				11/11/15	9AM	YES		A	DH	
2 Tooling										
3 Setup										
4 FAIR										
5 Training										
6 Meeting										