7:00											
Part No.		5-3-9 400867 310		Component		5-3-D-BLNK					
Order No. Order Qty				Heat Lot # W/O # from Box		381443			CD control devices, LLC		
									1		
				1070	OPERATI	ON 1		SHALL SHOW	New Assessment of the		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
3	2-17-16	CS NC	7	140	221					2	22
Setup Hrs.	- / / -	es	8	77	298					5	Ø Z
6 MIN	2-19-16	26	105	99	397						
Cycle Time		C	10	57	132		R		f		
4 MIN						HO		0	The same of the sa	/	
Pcs/Hr)		1	HA.	14	
8				1,1				6	7 2	5 5	
ROUTING:									0. /		
SPEEDING.	从程识别 有				OPERATI	The second second second					A NEWS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time									· · · · · · · · · · · · · · · · · · ·		
Cycle Time									W-0-		
Pcs/Hr									- W		
ROUTING:	Note and the				ODEDATI	2012		o Victoria			
	OWNER TO DESCRIP		10000		OPERATIO	Down	Down time			HELPON STREET	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
Setup Hrs.											
17											
Cycle Time											
				17							
Pcs/Hr											
ROUTING:						<u></u>					
	nstructions	Down T	ima Cadas			-	last David In	A	B 1		
ovel.		Down Time Codes 1 Maintenance 2 Tooling		Date Part	Time Of Day	Approved	irst Part In Mtrl	Rev	Inspector Notes		
		2 Tooling 3 Setup 4 FAIR		Submitted 2-17-16	5:30p	Yes/No	Check	Letter	TC	7	
		5 Training									
		6 Meeting									