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|-----------|----------------|----------------|-------------|--|
| Part No. | 2203A-4-3/16-0 | Component | 2203-A-BLNK |  |
| Order No. | 401019 | Heat Lot # | | |
| Order Qty | 2 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | THRU-PUT/8HRS | | |
|----------------|---------|-----------|-----------|------------|------------|-----------|----------------|----------|---------------|------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| HAAS VERT MILL | 2-18-16 | RM | 0.2 | 1 | 1 | | | | | | |
| | 2-19-16 | MS | .75 | 1 | 2 | | | | | | |
| Setup Hrs. | | | | | | | | JOB OVER | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | Hub | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | 2-20-16 | | | |
| | | | | | | | | 2-55 | | | |

| OPERATION 2 | | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|---------------|------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
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| Setup Hrs. | | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | | |
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| OPERATION 3 | | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|---------------|------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
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| Setup Hrs. | | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | | |
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| ROUTING: | | | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 2-19-16 | 8:55 PM | YES | ✓ | C | WRB | |
| | | | | | | | | |
| | | | | | | | | |