


Part No.	1303-27-1/4	Component	1303-A M42	 control devices, LLC
Order No.	401237	Heat Lot #		
Order Qty	20	W/O # from Box	397114	

OPERATION 1								THRU-PUT/8HRS		16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2/18	DS	6		16	6m	3			
	2-19-16	CS	2.5	7	23					
Setup Hrs.										
6m										
Cycle Time										
25										
Pcs/Hr										
2										

JOB-04

2-21-16
2-25-16

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-18-16	8p	Y	✓	A	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								