


Part No.	P7515001	Component	P7515001-10	
Order No.	401940	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS2 473	2/24/16	JT	.1	3					2	3
Setup Hrs.	3/2/16	MK	1	49				RE-SET UP	1	4
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS - 0470	2/25/16	MK	-	-	-	-	-	SET-UP	1	11
	2/26/16	T.W.J.	1.5	52	52	-	-		1	3
Setup Hrs.	3-2	MK								
.5										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	2-25-16	2:55 P	Y	✓	B	JL	See Op
	3 Setup	3-2-16	12:30	Y	✓		HT	at 85
	4 FAIR							
	5 Training							
	6 Meeting							