Control Devices LLC
Work Order Production Record

Machine No.		HYDROMAT / ACME / 2ND OPS	
Rev Letter		Wgt/Bar	Total Bars
Planned Pcs/Hr		Bars per Load	Remaing Bars
CYCLE TIMES		Wgt/Pc	Pcs/Bar
Standard		Component	3/8 Rd B1
Actual			

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Part No.	R452-12	ADDED W/O #	
Order No.	326406	QTY CHANGE INLS/DATE	
Order Qty	150	Verified	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3/13/2014	T.W.N.	27972	1.0	—	154	CIT		0	0	0	0						
3/13/2014	T.W.N.	27972	1.5	—	154			0	0	0	0						
								0	0	0	0						
3/14/14	TBmp		1		23	Tag		0	0	0	0						
3/14/14	RW	27826	1.25	—	131			0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
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								0	0	0	0						
								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation		Total Down Time on Page Code	Description	Hours
Total Planned Pcs		Total Counted Pcs		1	Maintenance	0
Efficiency		Total Scrap Pcs		2	Tooling	0
Machine Count (PCS)		Estimated Short Parts		3	Setup Idle	0
		Difference in Parts		4	Other	0
		Material Difference LBS.		5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes