Control Devices LLC
Work Order Production Record

Machine No.	CNC
Rev Letter	0
Part No.	103329-2
Planned Pcs/Hr	
Order No.	337929
Standard	
Order Qty	100
Actual	

ADDED W/O # | CYCLE TIMES | QTY CHANGE INLS/DATE | Verified

DAVENPORT / B&S BAR FEED

Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	103329-1		

Total Loads

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
06/20	MR	506	1		99			0	0	0							
								0	0	0							
6/26	JT	28013	2		250			0	0	0							
								0	0	0							
6/27/14	JT	28013	.5		50			0	0	0							
								0	0	0							
6/27/14	JT	28013	60m		180			0	0	0							
								0	0	0							
6-27-14	GOB	40283			~~50~~ 186			0	0	0							
								0	0	0							
								0	0	0							
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								0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency

Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation

Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
6-26-14	12:30	YES	✓	DH	