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Part No. IFS			5050	B24-	10	Rev Letter							Heat Lot # or					
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Order (	Qty	10	00									Fou	nd on	Label				
QTY CHANGE INLS/DATE												Sta	ndard C	ycle Time	& Set	up Time	Vertified	
Special Notes / Instructions												1s	t Opera	tion				
_												d Opera						
												3rd Operation			_	#22 m A.		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %	
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											art Inspection Recor			d				
Final Part Calculation					Code	de Total Down Time Description		Hours	Date Pa Submitte	ed of Day		Yes / No		Inspec				
Total Counted Pcs			(from	packing) 1		Maintenance		0	6-19-13	8:00		yes 8		87	< (	\$03.5×		
Total Scrapped				0	2	Tooling		0				7				_		
3rd Operation Count				0	3	Setup Id	le	0										
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