

Part No.	106215-7	Rev Letter	E	Heat Lot #	
Order No.	374604	Component	106215-999	or	
Order Qty	50			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

												3rd Operation					
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	100					0	0	STD CYCLE TIME								0	#DIV/0!
6/18/15	JT	1	.5	8		0	0	0	0				1				
6-24	JT					0	0	0	0								
7-2	JT	2	.5	10		0	0	0	0				2				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

[illegible]

Routing:

[illegible]

Routing:

First Part Inspection Record

NOTE	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
	1	Maintenance	0	6-18-15	10:00	YES	SR	OP #1
	2	Tooling	0	6-18-15	11:00	YES	SR	OP #2
	3	Setup Idle	0					
	4	Other	0					