Part No.		1104-12-5/165/8			Con	ponent	1104-12-5/16			CD control devices, LLC			
Order No.		399603			He	at Lot#							
Order Qty		2				from Box							
			T/10 744	OP	PERATIO	N 1					THRU	-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
STEP DRILL	7/6/16	P.6.				2			-	T-/	- 1		
Setup Hrs.									7	1000	1		
1										7450			
Cycle Time										. 110			
40 SEC									17	174			
Pcs/Hr									1	5.0			
72												12	
ROUTING:												A)	
MOOTHING:		为而战者被敌人的最多 。			ERATIO	N 2	100	7	THRU-PUT/8HRS				
Mach No.	Date	Date Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.													
										-			
Cycle Time													
							_						
							_						
Pcs/Hr													
								- Mus					
ROUTING: OPERATION 3 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time		Notes		THRU	Scrap	Scrap Code
Setup Hrs.													
	-												
- I -		<u> </u>					-						
Cycle Time											_		
- 1													
Pcs/Hr													
r CS/TII						-							
ŀ				-									
ROUTING:													
ACCRECATE VALUE OF THE PARTY OF	nstructions	Down T	ime Codes	T			F	irst Part In	spection	Record			
		Maintenance Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup											
		4 FAIR 5 Training											
ECONDARY PROPULTIO		6 Meeting											