

Part No.	903-15- <del>96</del>	Component	903-A BLNK	Control devices, LLC
Order No.	403353	Heat Lot #		
Order Qty	8	W/O # from Box		

OPERATION 4										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	3-21-16	DE	2	12	100	10m	3		4	22	
Setup Hrs.									2	22	
10m											
Cycle Time								503 OUT			
15m											
Pcs/Hr											
4											

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									