

## Control Devices LLC / Work Order Production Record

Part No. SW10010  
 Order No. 381471  
 Order Qty 500

Rev Letter E  
 Component SW1001-20

Heat Lot #  
 or  
 Box W/O #'s  
 Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time &amp; Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	467					0	0	STD CYCLE TIME								0	#DIV/0!
8/25/15	ST	1				0	0	0	0								
8/25/15	TW	6.5	1	338		0	0	0	0								
8/25/15	ST	1		87		0	0	0	0								
8/26/15	TW	3	1	180		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	467	Deburring				0	0	STD CYCLE TIME								0	#DIV/0!
8/26/15	ST	1.5		86		0	0	0	0								
8-27	SM	7		370		0	0	0	0								
8-28	SM	2.5		129		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

## First Part Inspection Record

Final Part Calculation	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs (from packing)	1	Maintenance	0	8-25-15	7:15	YES	DT	8/25/15
Total Scrapped	0	Tooling	0					
3rd Operation Count	0	Setup Idle	0					
2nd Operation Count	0	Other	0					
1st Operation Count	0							

Test 4/29/15