Part No. Order No.		7-4-8 390621		Component Heat Lot #		7-4-C-BLNK			GD control devices, LLC			
Order Qty		40		W/O # from Box		N/A						,
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap Code
7	11/18/15	DG-	2.5	71	42						2	22
Setup Hrs.	11/19/15	16.	8	77	190						2/	22
Dwins												
Cycle Time								50	3			
								UL	T	1		
Pcs/Hr								37.2	#5.	21	2	
1 05/111									12	5		
											10	
ROUTING:				SAND OPERATIO	BLAST / BRIGI	HT DIP / REA	AM / MS PA	ACK		TUDU	DUT/OUDS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU-	PUT/8HRS Scrap	Scrap Code
	***************************************					_						
				_		_						
Setup Hrs.												
	1900											
Cycle Time							(8)					
												<i>5</i> •
Pcs/Hr												
ROUTING:												
		TARABARAN		OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Mach No. Date E		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down Down time time		Notes			Scrap Code
Setup Hrs.												
Jetup 1115.						5			-			
Cycle Time												
								(4)				
Pcs/Hr								1				
						n min						
ROUTING:												
Notes / Instructions		Down Time Codes			First Part In				Record			
		1 Maintenance 2 Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		3 Setup4 FAIR5 Training		11-151	De	465	1	B	DH	(1) (1) (1) (1) (1) (1) (1) (1) (1) (1)		
SECONDARY	PRODUCTIO	6 Meeting N RECORD			PAGE 1	1		The same of the sa			Test Form	10/15/15