



Part No.	143356-01-C	Component	143356-01-C-10	
Order No.	393493	Heat Lot #		
Order Qty	525 1350	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GOSS #1	12-30	JM	4	0		4			5	11
	1-4	JM	6.5	187		0			0	0
Setup Hrs.	4			187		1				3
Cycle Time	1-5	JM	5.5	160		2				
	1-6	JM	6.5	215	562					
	1-18	JM	7.5	224		0	0		0	0
	1-19	JM	6	192		9.5	0	cleaning		
Pcs/Hr	1-20	JM	3	92		3		04+9055	0	0
								Job 04+		

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		Notes / Instructions		Down Time Codes		First Part Inspection Record					
		1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		2 Tooling	12-30-15	8:15	YES	✓	C				
		3 Setup									
		4 FAIR									
		5 Training									
		6 Meeting									