Part No.		503-4-1/4-1/2		Component		503-4-1/4				en s	contr	ol
Order No.		401487		Heat Lot #						Gii.	ontr device	es, LLC
Ord	ler Qty		5	W/O OPERATION	# from Box	National Confession of the Con	egiles i u Arti			TUDI	L DUT (OUDS	
Mach No.	Date	Emp. Name	200 08240 2004000	Total Pcs.	Cum. Total	Down time	Down time code		Notes	IHKU	J-PUT/8HRS Scrap	Scrap Code
STEP DRILL	2-2346	c 5	.10		89				8			Code
Setup Hrs.												
12 MIN					1	13		,	r			
Cycle Time					C		100	1	-			
30 SEC					7					ıl n		
Pcs/Hr									21	14		
108									55	5	0	
ROUTING:	NAME OF TAXABLE PARTY.		DOM SHIPMAN LOS	OPERATIO	NN 2							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code
Setup Hrs.	100											
octup ms.												
Cycle Time												
							_					
Pcs/Hr												
ROUTING:												
			C. (4.0)	OPERATIO	N 3	a Para Para		SAUSS	Ser Son	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
ŀ												
Pcs/Hr												
Notes / In	structions	D T	6.1									
Notes / II	istructions	d and the	me Codes	Date Part			irst Part In		n Record			
		<ul><li>Tooling</li><li>Setup</li></ul>		Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	5	FAIR Training										
ECONDARY PRODUCTIO		6 Meeting										