Part No.		9-4-15		Component		9-4-G-BLNK			GD control devices, LC			
Order No.		392079		Heat Lot #					1	OH d	device	es, LLC
Order Qty		2		W/O # from Box		377106			100 mil			1
可能的成功的影響				OPERATION 1					THRU-PUT/8H			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	12/2/15	DG-	8	37	34	6 m	3					
Setup Hrs.								_	r /			
6 MINS		_			_				000	ct	-	
Cycle Time												
Furis.		_						,				
Pcs/Hr									1	6		
									1.	1	N	
		_							11	5:	1	
ROUTING:												
WATER CELL				OPERATIO	N 2	Down Down time			THRU-PUT/8HRS		-PUT/8HRS	Cours
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
Setup Hrs.				_								
Cycle Time			,									
						_					12	
Pcs/Hr												
ROUTING:				OPERATIO	NI 2	non-complete des	Sale / Profession	200 D		TUDU	DUT/QUIDE	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		I HKU-	PUT/8HRS Scrap	Scrap Code
Setup Hrs.												· · · · · · · · · · · · · · · · · · ·
- 1												
Cycle Time												
cycle Time									js			
Ì											_	
Pcs/Hr												
							1					
ROUTING:												
Notes / Ir	nstructions	Down T	Date Part	First Part Inspection								
		2 Tooling	2 Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		Notes	
		3 Setup 4 FAIR										
		5 Training										
ECONDARY	PRODUCTION	6 Meeting	******************		DACE							