Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component P3838132KD Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation Total Pcs** Planned Emp. Name Due Pcs Pcs/Day % Oper. Efficiency Date Prod. Hours Balance Pcs/Day Setup % Cum. S/U hrs Total Down Time Pcs/Hr Code Scrap Actual S/U Pcs. Machine # 0. 0 " STD GYCLE TIME #DIV/0! 01/10/15/24 45' Ö 0. O Routing: STD CYCLE TIME Ö 0. Ö Ö Routing: Machine # STD CYCLE TIME Ö Ö 0 > Total Efficiency Ò Ō: #DIV/0! Routing: First Part Inspection Record **Total Down Time** Final Part Calculation Date Part Time Approved Code Hours Inspector Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance 1-10-15 **Total Scrapped** Tooling -12-15 3rd Operation Count Setup Idle .0 2nd Operation Count Other 1st Operation Count