

Part No.	P7575001-02	Component	P7575001	control devices, LLC						
Order No.	391214	Heat Lot #								
Order Qty	75	W/O # from Box								
OPERATION 1				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGBURY 0470	11-23									
Setup Hrs.	3.5	Jm	4	56		3.5		Jobout	4	
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 2				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 3				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2 Tooling		11-23-15	10:25	YES	✓	H		1/8"NPT(x2)
		3 Setup								
		4 FAIR								
		5 Training								
		6 Meeting								