


Part No.	701-6-1/4	Component	701-A-BLNK	
Order No.	393463	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	12/11/15	P.G.	1		8					
	12/11/15	DG	8	91	99					
Setup Hrs.	12/12/15	P.G.	2	14	113			Job cost		
10 min.										
Cycle Time										
3 min.								12-14-15		
Pcs/Hr								55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-11-15	2pm	yes	✓	B	DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									