

Control Devices LLC
Work Order Production Record

Machine No. 2 Mfg

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Rev Letter

A

Wgt/Bar

Total Bars

Setup Actual Hrs.

Part No. A5129

Planned Pcs/Hr

Bars per Load

Remaining Loads

Setup %

Order No. 341637

Standard

Wgt/Pc

Pcs/Bar

Special Notes / Instructions

Order Qty

Actual

Component

A5129

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan. Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

7-23-14

Beginning Balance

1.5

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Efficiency

Final Part and Material Calculation

Code Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

First Part Inspection Record

Page 1

Total Planned Pcs

Total Counted Pcs

1

Maintenance

0

0

0

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0

Efficiency

Total Scrap Pcs

2

Tooling

0

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Machine Count (PCS)

Estimated Short Parts

3

Setup Idle

0

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Difference in Parts

Material Difference LBS.

5

Alternate - Tooling/Units/S/U

0

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