Part No.		R452-12		Component		A02001-0012			era :	contr	ol
Order No.		394403		Heat Lot #					6.0	D contr device	es, LLC
Ord	ler Qty	1	00	W/O #	from Box				1		9
Charles and the				OPERATIO	N 1				THR	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CUT SAW	12/15/1	コー	2	105							
Setup Hrs.	¥										
9									16		
Cycle Time				9				,	1020		
Pcs/Hr									115	\(\sigma\)	
ROUTING:					N O						·
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	J-PUT/8HRS Scrap	Scrap Code
CAGE DIE HEAD	12/16/15	ゴナ	2	72							
Setup Hrs.	12/10/15	51	.5	25	104					1	
.5	* /						0				
						/					
Cycle Time									1	ļ	
				_							
Pcs/Hr										-	
•		_				r					
1.00											
ROUTING:											
	<b>国人工</b> 企业的企业经	ersonia de la	<b>经</b> 经验	OPERATIO	<b>V</b> 3				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
	nstructions	Down Ti	me Codes			E C	irst Part In:	spection	Record		
, ,		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		<b>3</b> Setup	**	1246-15	11:302	Yes / No	Check	Letter	DH (\$53)	Aced ATT	
		4 FAIR 5 Training		10/ 1 /	10/10	410)		琳	68		
	PRODUCTION	6 Meeting						D			