Part No.		1304-28-5/16		Component		1304-A-BLNK			control devices, LLC			
Order No.		394492		Heat Lot #					devices, LLC			
Order Qty		7		W/O # from Box								A
				OPERATIO	N 1					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10 .	12/17/15	DG	3.5		7	10m	3		•			
Setup Hrs.								2.				
10 MIN												
Cycle Time								50	513			
30m								500	UT	_		
Pcs/Hr						O.		10	PARA	INI	Z	
						De		(a) 1	MACH			
ROUTING:				yı				0	1.		_	
NOOTING.	APARTIC CITY	440 B \$ 8 M		OPERATIO	N 2	Market William Control			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				9								1/
											0	
Cycle Time										31	4	
								1/10			7	
Pcs/Hr									1	2.	************	
r CS/TII											^	
											8	
ROUTING:			V								-	
				OPERATIO	N 3			THE SALE		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
									-			
Setup Hrs.												
					<u>-</u>						_	
Cycle Time		T = 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1										
Cycle Time				ш-тему-								
Pcs/Hr								al.				
ROUTING:							į.					
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	-1		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted 12-/7-/5	5:00 Pm	Yes / No	Check	Letter B	WRB			
		4 FAIR		17-11-13	3 SOUTH	743		D	2012			
		5 Training 6 Meeting										
	/ DDODLICTIO			- 120 III II							Carried Contraction	