Part No.		6.6. 12 31.		Cor	Commonant		C. T. () 3/				-	
Order No. Order Qty		2500 SOU		4 F	Component Heat Lot # W/O # from Box		CUTV-0-3/16 M87568			GD dev	itrol vices, LLC	
				-								
IP HITTER	er Qty	0500		OPERATIO		Car Lines	Victoria de la compansión de la compansi		Marie Wille	THRU-PUT/8	HRSI	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	Scran	
BUTT	12-01-15	HVD	4	1500	1500							
	18-22-15	HVD	4	1500	3000							
Setup Hrs.	10-03-15	HVD	8	4753	4350				obev'			
5m					7753				ILV	b		
Cycle Time										3		
105								- 20	2	5		
Pcs/Hr								<u> </u>	1)			
324								1	5.	P		
ROUTING:												
建物层为发现			ELEVAL LOSS	OPERATIO	N 2	Down				THRU-PUT/8		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scra	p Scrap Code	
Setup Hrs.												
Cycle Time												
cycle fillle												
Pcs/Hr												
									100			
ROUTING:	- / O 100 Calo			OPERATIO	N 2					THRU-PUT/8H	IDC	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap Code	
									2112			
Setup Hrs.												
Cycle Time												
Pcs/Hr												
•			1/									
ROUTING:												
	structions	Down Ti	me Codes			C	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Da	Approved	Mtrl	Rev		(2KV)>>		
		2 Tooling3 Setup4 FAIR		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		5 Training										
ECONDARY	PRODUCTIO	6 Meeting			PAGE					Test F		