Work	Work Order Production Record	od lictio	RACO	1	-			The state of the s	1 5	DAVENPO	NFOR!	B&S BAR FEED	REED		C C	Setup Allowed Hrs.
	order I.	ou a c ti o	Veco			Rev Letter		The state of the s		Wgt/Bar		Total Bars		Total	S	Setup Actual Hrs.
Part No.	724	417	T			Planned Pcs/Hr	cs/Hr	2003	المحد	Bars per		Remaining		Loads		Setup %
Order No.	23	23865	7	ADDED	WDED WIO#	Standard	CYCLE TIMES	50. 4.		Matin		7	4.0 mg		Special	Special Notes / Instructions
	- Carrier 1		Contract of the	OTY CHANGE INLSIDATE	E INLS/DATE			TOTAL SWITTER	Veniled		Section 1	r carbai	Antonia materialistica			The state of the s
Order Qty	S C	2000				Actual				Componer	onent	heh	12-10			
Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat	Mach Down CODE	Scrap Pcs.	Notes
		Beginning Balance	Balance	e`				0	0							
6/25/14	T.w.J.	27972	4.5	_	١	173	1	0	0	0	1	The second secon	The second secon	10 10 10 10 10 10 10 10 10 10 10 10 10 1	S. 10. 10. 10. 10. 10. 10. 10. 10. 10. 10	e de la companya de l
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	AND STREET, ST	AND THE PROPERTY OF THE PARTY O	Carrie San Charles	State of Street	Charles March 1970	V.V	To	otal Down T	otal Down Time on Baco	0	Carlotte Carlotte			0	0	Page 1
Effi	Efficiency		Final Pa	rt and Ma	Final Part and Material Calculation	culation	Code	Description	ption	Hours			먑	First Part Inspection Record	tion Reco	rd.
Total Planned Pcs	Pcs	7	Total Counted Pcs	ited Pcs		- 45 1 25 1		Maintenance	ance	0	Date Part	Time Of	Annroy	Material		2
Efficiency	1.10	T	Total Scrap Pcs	p Pcs		ė.	2	Tooling		0	Submitted		Yes / No	Check	Inspector	ctor Notes
Machine Count (PCS)	it (PCS)	m	Estimated Short Parts	Short Pa	rts		ω	Setup Idle		0	1-20-1	スプ	N N	3	3	7
×		ю	Difference in Parts	in Parts			4	Other		0					6	
· ·		<	aterial Di	Material Difference LBS	LBS.		ن ن	Alternate -	Tooling/	0		100				