Part No.	S404	S404-5-1/4				_	Com	nonent(c)	Heat Lot	Heat Lot/Traceability		
Order No.	39	396638		devices, LLC	LC	_	6	Component(s)		No(s)		
Order Qty		8					SF4	SF404-5-1/4	39%	00 R 9 2		
	Distingu	Distinguishing Traceablity Numbers	lity Numbers				CU	CUTU-1-1/2				
Flare Nuts	Six digit no.	located on the	Six digit no. located on the box label under box quantity.	oox quantity.				BRZ 03				
Brazing Rings	Located on	the box label, o	Located on the box label, directly above the word "heat."	word "heat."				CP13				
Copper Tubing	Located on	the spool label	Located on the spool label, starting with the letter "M."	letter "M."								
Flare Tubes	Use their w	ork order numl	Use their work order number and date on the box label.	ne box label.								
Snap Rings	Located on	the bag follow	Located on the bag followed by "Lot Number."	r."								
Caps/Plugs	Do not requ	Do not require traceability.										
		THE REPORT OF THE PARTY.				CHARGE PERSONS	SAN COLUMN					
Mach. No.			Setup Hrs.	Cycle Time		9	Pcs./Hr		Thru- put/8hrs			
Date Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code			Notes		S	Scrap	Scrap Code
Me1/1	CHW 1.15C	So	Œ									
							62					
							i i			2		
		74								7		
										Ş		
											7	
ROUTING:												
Special Notes / Instructions	uctions	Down Time Codes	Codes			Fir	First Part Ins	rt Inspection Record				
		 Maintenance Tooling 	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes		
٠			1-12-1	930	りたろ	6	0	X	r or	DE MAN		
H 32		4 FAIR 5 Training		\perp	1		V		(8,9)			
		52300					.91					
BRAZING PRODUCTION RECORD	CORD										Test Fo	Test Form 11/4/15