


Part No.	701-4-5/16	Component	701-A-BLNK	
Order No.	392960	Heat Lot #		
Order Qty	2	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12/7/15	R.G.	1		24					
	12/7/15	D.G.	3	65	89					
Setup Hrs.								50/3		
12 min.								OUT		
Cycle Time										
1:12										
Pcs/Hr										
								12-10-15		
								55.		
									0	

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12/7/15	12 pm	yes	✓	B	HT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									