Part No.		P7575001-2		Component		P7575001			control devices, LLC				
Order No.		405166		Heat Lot #		H.			1	الله منا	device	es, LLC	
Ord	ler Qty	1	00	W/0 #	from Box								
				OPERATIO	N 1		CALENIA	SHIP!		THRU-P	UT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
KINGBURY 0470	3-23-16	JN	1,5	67	70	1:5	3		50		2	11	
Setup Hrs.	3-23-16	JN			_					_	(2)		
Setup ms.	3-24-1(NI	2	140	210	-		JU.	BOVT				
C. J. T.									1 5				
Cycle Time								/	(1)	0/			
								(100	all			
Pcs/Hr								-	7	-			
				· · · · · · · · · · · · · · · · · · ·					-	7	-		
											2		
ROUTING:													
With the last				OPERATIO	OPERATION 2						THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
octup misi													
Cycle Time							-						
cycle rime			en e										
Pcs/Hr													
ROUTING:													
	NO PARAMETER			OPERATIO	N 3					THRU-PU	JT/8HRS		
Mach No.	Mach No. Date		Emp. Name Prod Hrs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
	_												
C 1 T													
Cycle Time						-							
-													
Pcs/Hr	_							+*					
1 03/111	***												
ł													
ROUTING:											,		
	nstructions	Down Ti	ime Codes			F	irst Part In:	spection	Record				
THE RESERVE		1 Maintenance	e	Date Part	Time Of Day	Approved	Mtrl	Rev		111.111//	Notes		
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	Inspector		Notes		
		4 FAIR		3-23-16	9:35 PM	YES		14	wee	/			
	1	5 Training						-					
SECONDARY	PRODUCTION	6 Meeting			PAGE 1						Test Form 1	0/15/15	