Port No.   702-6-3/16-R	Test Form 11/4/15	Test Fo									RD	BRAZING PRODUCTION RECORD	BRAZING PRO
Try No.   702-8-3/16-R   34902   349						1				Meeting	6		
Mach. No.   702-8-3/16-R   Machinance Codes   Mach   Machina   Machinance Codes   Machinan   Machinance Codes   Machinance Codes   Machinan   Machinance Codes										FAIR Training	<b>υ 4</b> π		
Action   True   Thrue   Thru		otes	No	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted	Maintenance Tooling	2 2 1		
Mach. No.   702.8-3/16-R   394602   3				spection Record	First Part Ir					Down Time Codes	tions	Notes / Instruc	Specia
Part No.     702-8-3/16-R     Component(s)     Component(s)     Component(s)     Heat Lot/Traceability Numbers       Flare Nuts     Six digit no. located on the box label, directly above the word "heat."     Cocated on the box label, directly above the word "heat."     Corporation in the pox label, directly above the word "heat."     Corporation in the pox label, directly above the word "heat."     Corporation in the pox label, directly above the word "heat."     Corporation in the pox label, directly above the word "heat."     Corporation in the pox label, directly above the word "heat."     Corporation in the pox label, directly above the word "heat."     Corporation in the pox label, directly above the word worder number and date on the box label.     Time     Corporation in the pox label.     Time     Timu-year.     Timu-year.       Date Emp. Name Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Pcs./Hr     Timu-year.     Timu-year.       Date Emp. Name Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Notes     Scrap		K											ROUTING:
Part No.     702.8-3/16-R Jorder No.     394602     Component(s)     Component(s)     Component(s)     Component(s)     Component(s)     Heat Lot/Traceability Numbers       Flare Nuts Flare Nuts Copper Tubing Copper Tubing Shang Rings Shap Rings Copper Tubing Copper Tubing Shap Rings Copper Tubing Copper Tubi		7											
Part No.     702.8-3/16-R JORder No.     CONDETON     Component(s)     Component(s)     Heat Lot/Traceability Numbers       Flare Nuts Brazing Rings Copper Tubing Located on the box label, directly above the word "heat."     Six digit no. located by Six digit no. located on the box label, directly above the word "heat."     G-RING     G-RING     COMPONENTIAL       Flare Tubing Copper Tubing Stap Rings Sap Brings Caps/Plugs     Located on the spool label, starting with the letter "M."     "Grille"     G-RING     CON ST SCAL       Mach. No.     Setup Hrs.     Cycle Hrs.     Cycle Time     Pcs./Hr     Thru- put/8hrs     Thru- put/8hrs       Date     Emp. Name     Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Notes     Scrap       Date     Thru- put/8hrs     Scrap		>											
Part No.     702.8-3/16-R 394602     CONTON TOUR     COMPONENTS     COMP													
Part No.     702.8-3/16-R     Component(s)     Todal Pass       Order Riv.     394602     Component(s)     Mo(s)       Dorder Qty     2     Distinguishing Traceability Numbers     702.8-3/16     702.8-3/16     No(s)       Brazing Rings     Six digit no. located on the box label under box quantity.     Located on the box label under box quantity.     Carling     And 3-84.3       Copper Tubing Flare Tubes     Located on the spool label, starting with the letter "M."     Use their work order number and date on the box label.     Caps/Plugs     Located on the spool label, starting with the letter "M."     Pcs/Hr     Thru-put/8hrs       Mach. No.     Setup Hrs.     Setup Located by "Lot Number."     Cycle     Pcs/Hr     Thru-put/8hrs       Dan not require traceability.     Do not require traceability.     Down Time Code     Down Time Code     Down Time Code     Notes     Scrap				V									
Part No.         702-8-3/16-R 394602         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Roty         2         Distinguishing Traceability Numbers         Component(s)         T02-8-3/16         No(s)         No(s)           Distinguishing Traceability Rounder Distinguishing Traceability Risparing Rings         Six digit no. Located on the box label under box quantity.         Coated on the box label, directly above the word "heat."         Coated on the box label, directly above the word "heat."         Coated on the spool label, starting with the letter "M."         Coated on the bag followed by "Lot Number."         Coated on the bag followed by "Lot Number."         Coated on the bag followed by "Lot Number."         Pcs/Hr         Thru-           Mach. No.         Setup Do not require traceability.         Cum. Total         Down Time         Pcs/Hr         Thru-           Date Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Pcs/Hr         Notes         Scrap				2/1/2		$\dagger$							
Part No.         702-8-3/16-R order No.         394602         Component(s)         Component(s) notes         Component(s) notes         Component(s) notes         Component(s) notes         Heat Lot/Traceability notes         Mos(s) notes         Note				2									
Part No.         702-8-3/16-R 394602         Control         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         2         Distinguishing Traceability Numbers         Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."         40.73.43         30.73.43           Copper Tubing Flare Tubes         Six digit no. located on the box label, directly above the word "heat."         40.73.43         30.73.43           Shap Rings         Located on the spool label, starting with the letter "M."         Use their work order number and date on the box label. Starting with the letter "M."         Use their work order number."         Located on the bag followed by "Lot Number."         Pcs./Hr         Thru-           Wach. No.         Fatup Rings         Do not require traceability.         Cycle Hrs.         Pcs./Hr         Put/8hrs         Scrap           Date         Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Pcs./Hr         Notes         Scrap           Date         Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Pcs./Hr         Scrap													
Part No.   702.8-3/16-R   Order No.   394602   Say 602   Order No.   394602   Order Qty   2   Order Qty   Distinguishing Traceability Numbers   Distinguishing Traceability Numbers   Six digit no. located on the box label, directly above the word "neat."   Cocated on the box label, directly above the word "neat."   Cocated on the box label, directly above the word "neat."   Cocated on the bag followed by "Lot Number."   G-RING   Cocated on the bag followed by "Lot Number."   Cycle   Flare Tubes   Do not require traceability.   Setup   Hrs.   Setup   Cycle   Hrs.   Cum. Total   Down Time   Down Time   Code   Notes   Scrap				1									
Part No.     702-8-3/16-R     Component(s)     Component(s)     Heat Lot/Traceability No(s)       Order Qty     2     2     702-8-3/16     702-8-3/16     702-8-3/16     702-8-3/16     702-8-3/16     702-8-3/16     702-8-3/16     702-8-3/16     702-8-3/16     703-7-8-4/3     704-7-8-4/3     704-7-8-4/3     704-7-8-4/3     704-7-8-4/3     704-7-8-4/3     704-7-8-3/16     704-7-8-3/16     704-7-8-3/16     704-7-8-3/16     704-7-8-4/3     704-7-8-4/3     704-7-8-3/16 <td< td=""><td></td><td></td><td>1</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>			1										
Part No.     702-8-3/16-R     Component(s)     Component(s)     Heat Lot/Traceability       Order Qty     2     Component(s)     Mach. No.     Distinguishing Traceability Numbers     Component(s)     Total Pcs.     Component(s)     Component(s)     Component(s)     Heat Lot/Traceability       Flare Nuts     Six digit no. located on the box label, directly above the word "heat."     G-RING     CHANG													
Part No.       702-8-3/16-R       Component(s)       Component(s)       Component(s)       Heat Lot/Traceability No(s)         Order Qty       2       Distinguishing Traceability Numbers         Flare Nuts       Six digit no. located on the box label under box quantity.       Copper Tubing Located on the box label, directly above the word "heat."       G-RING       G-RING       G-RING       G-RING       A0.151.5CA         Flare Tubes       Located on the spool label, starting with the letter "M."       Component(s)       G-RING       G-RING       A0.151.5CA         Snap Rings       Located on the bag followed by "Lot Number."       Cycle       Pcs./Hr       Prod. Six Jis CA         Caps/Plugs       Do not require traceability.       Cycle       Pcs./Hr       Prod. Firu       Thru-       Setup       Down Time       Pcs./Hr       Notes       Scrap         Date       Pcs./Hr       Notes       Scrap													
Part No.       702-8-3/16-R       Control       Component(s)       Heat Lot/Traceability Numbers         Part No.       394602       Component(s)       Heat Lot/Traceability Numbers         Pare Rings Pair Number Tubbes       Distinguishing Traceability Numbers       50x digit no. located on the box label under box quantity.       6 G-RING       702-8-3/16       70.7 3 4 A ROLS 1 S C 4 RING         Pare Tubbes Pair Tubbes       Located on the spool label, starting with the letter "M."       10x date on the spool label, starting with the box label.       10x date on the box lab										٧			
TO2-8-3/16-R  394602  Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Hrs.  Cycle  Pcs./Hr  pur	Scrap Code	Scrap		Notes			Down Time Code	Down Time	Cum. Total	Total Pcs.	Prod Hrs.	Emp. Name	Date
Time  TO2-8-3/16-R  TO2-8-3/16-R  394602  Component(s)  Time  Component(s)  Component(s)  Component(s)  Component(s)  Component(s)  702-8-3/16  G-RING  G-RING  G-RING  G-RING  Component(s)  Cocated on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Cycle  Pcs./Hr  Time  Time  Time  Component(s)  G-RING  G-RING			put/snrs					1111111					
TO2-8-3/16-R 394602  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.			Thru-		Pcs./Hr	estringe dans		Cycle	r up	Set		Mach. No.	
TO2-8-3/16-R 394602 Component(s)  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."			4			<u> </u>				re traceability.	Do not requi		Caps
TO2-8-3/16-R  394602  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.								1	y "Lot Number.	ne bag followed b	ocated on th		Snap
T702-8-3/16-R  394602  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the spool label, starting with the letter "M."  Located on the spool label, starting with the letter "M."								box label.	and date on the	rk order number a	Use their wo		Flare
Toz-8-3/16-R  394602  Component(s)  2  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Component(s)  702-8-3/16  G-RING								etter "M."	rting with the I	າe spool label, sta	ocated on th		Coppe
To2-8-3/16-R  394602  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Component(s)  702-8-3/16  GeriNG							7	vord "heat.'	tly above the v	າe box label, direc	ocated on th		Brazir
702-8-3/16-R 394602 Component(s) 2 Distinguishing Traceability Numbers Component(s) 702-8-3/16 G-RING		(						ox quantity.	label under bo	ocated on the box	Six digit no. lı		Flar
702-8-3/16-R 394602 Control devices, LLC 702-8-3/16		P	201512	G-RING					Numbers	shing Traceablity I	Distinguis		
702-8-3/16-R Control Component(s)			18000	)2-8-3/16	70					2	N	er Qty	Ord
702-8-3/16-R			No(s)	nponent(s)	Cor		LLC	devices.	A CO	602	394	er No.	Ord
		ability	Heat Lot/Trace							3/16-R	702-8-	t No.	Pai