


Part No.	S7-4-9-24-C	 Control devices, LLC
Order No.	392116	
Order Qty	1	
Distinguishing Traceability Numbers		
Flare Nuts	Six digit no. located on the box label under box quantity.	
Brazing Rings	Located on the box label, directly above the word "heat."	
Copper Tubing	Located on the spool label, starting with the letter "M."	
Flare Tubes	Use their work order number and date on the box label.	
Snap Rings	Located on the bag followed by "Lot Number."	
Caps/Plugs	Do not require traceability.	

Component(s)	Heat Lot/Traceability No(s)
7-4-9	391126
CUTU-0-1/4	n/a
BRZ09	241014
BRZ05	267376
CUTU-0-7/8	n/a
CP15	

Mach. No.	Setup Hrs.	Cycle Time	Pcs./Hr	Thru- put/8hrs
2	5m	3m		

[illegible]

ROUTING:								
Special Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-3-15	11:00	YES	✓	A	DT	CO. Insp. #103
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								