


Part No.	S119S119003	Component	S119S119003-10	
Order No.	388542	Heat Lot #		
Order Qty	862	W/O # from Box	358895	

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BP DP 0100	11/2/15	JT	.2	70				W	6	11
	11/2	JT	1.2	18	25				7	22
Setup Hrs.	11/3	T.W.J.	7.5	261					2	22
.4	11/4	T.W.J.	8.0	204	483				2	1,22
	11/5/15	T.W.J.	5.0	146	629					
Cycle Time	11.6.15	CS	.25	28	657					
SD sec										
Pcs/Hr										
58										

job out \$8.80 11/15/15

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record										
1 Maintenance	2 Tooling	3 Setup	4 FAIR	5 Training	6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
						11-2-15	7am	YES	✓	B	DT	