


Part No.	9-3-26	Component	9-3-E-BLNK	
Order No.	396257	Heat Lot #		
Order Qty	160	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9x 3	1-7-16	CS	8		28				1	4	
	1-7-16	DG	8	15	43						
Setup Hrs.	1-8-16	CS	8	17	60						
10 MIN	1-8-16	DG	8	16	76						
	1/9/16	PG	6	11	87						
Cycle Time	1/11/16	PG	8	11	98						
17 MIN	1/11/16	DG	8	12	110						
	1/12/16	C.S.	8	11	121						
Pcs/Hr	1/12/16	DG	8	11	132						
3	1-13-16	CS	8	13	145						
	1-13-16	DG	8	14	159						

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
3	1-14-16	CS	8	14	173						
	1-14-16	DG	8	11	184						
Setup Hrs.	1-15-16	CS	8	8	192						
10 min	1-15-16	DG	8	9	201						
	1/16/16	PG	6	8	209						
Cycle Time	1/16/16	DG	6	8	217						
17 min											
Pcs/Hr											
3											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-7-16	8:20	YES		B	DT	60# 1/15/16 CS