Part No.		9-4-12		Component		9-4-F-BLNK				AND DO	n contro	al .
Order No.		394424		Heat Lot #					1	GΣ	contro device	S, LLC
Order Qty		45		W/O #	W/O # from Box		394227					
OPERATION 1												
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
9	1-14-16	1)6	7.5		53	6m	3				3	22
Setup Hrs.								50.	3			
								ov		(
6 MIN								JAH.				(0)
Cycle Time						0		1/0		1/1/	All	
5 n						1	-		MACH	17	Total	N
Pcs/Hr	_				/	15	(0	0 1			71	
							-				2 4	5
ROUTING:				CANE	DIACT / DDICI	UT DID / DE	ANA / NAS D	V C K				
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Cycle Time											3	
Pcs/Hr												
r CS/TII												
ROUTING:												
OPERATION 3												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
4												
Setup Hrs.												
Cycle Time												
Cycle Time						72=						
									11			
Pcs/Hr												
						_						
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		1-14-16	4540PM	465		B	WAB	7		
		4 FAIR 5 Training										
	/ DDODLICTIO	6 Meeting										