

Control Devices LLC / Work Order Production Record																			
Part No.		IF5050B24						Rev Letter		F		Heat Lot #							
Order No.		374745						Component				or Box W/O #'s							
Order Qty		1000										Found on Label							
QTY CHANGE INLS/DATE												Standard Cycle Time & Setup Time Verified							
												1st Operation							
												2nd Operation							
												3rd Operation							
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %		
Machine #																			
6-21						0	0	STD CYCLE TIME								0	#DIV/0!		
6-22-15	LW	0	824			0	0	0	0										
6-23-15	LW	7.6		176		0	0	0	0				3						
6-23-BSSB	8			158		0	0	0	0										
6-24-15	LW	7.6		234		0	0	0	0										
6-24-BSSB	8			205		0	0	0	0										
6-24-15IC	8			340		0	0	0	0								(22)		
6-25-15	LW			20		0	0	0	0										
Total Efficiency 0 0 0 0 0 0 0 0 0 #DIV/0! 0 0 0																			
Routing:																			
Machine # B17																			
						0	0	STD CYCLE TIME								0	#DIV/0!		
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
Total Efficiency 0 0 0 0 0 0 0 0 0 #DIV/0! 0 0 0																			
Routing:																			
Machine #																			
						0	0	STD CYCLE TIME								0	#DIV/0!		
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
Total Efficiency 0 0 0 0 0 0 0 0 0 #DIV/0! 0 0 0																			
Routing:																			
First Part Inspection Record																			
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes										
Total Counted Pcs	(from packing)	1	Maintenance	0	6-22-15	2pm	yf	DA											
Total Scrapped	0	2	Tooling	0															
3rd Operation Count	0	3	Setup Idle	0															
2nd Operation Count	0	4	Other	0															
1st Operation Count	0																		