


12		Part No.	1102-15-1/4		Component	1102-A-BLNK					
Order No.		404264		Heat Lot #							
Order Qty		20		W/O # from Box							
OPERATION 1										THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	3-15-16	CS	2		10				1	11	
	3-15-16	DG	3	10	21						
Setup Hrs.											
10 MIN											
Cycle Time											
12 MIN											
Pcs/Hr											
5											
ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	