


Part No.	4-3-2	Component	A02071-0020	
Order No.	392028	Heat Lot #		
Order Qty	2000	W/O # from Box	185795.15.1	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C1	12-1-15	JB	5	437		2hr	3			
	12-1-15	LI	8	689	1126					
Setup Hrs.	12-2-15	JB	8 1/2	709	1835					
2hr	12-3-15	JB	1 1/2	126	1961					
	12-4-15	JB	6 1/2	517	2478					
Cycle Time	12-5-15	JB	1 1/2	148	2626			Barford squirrel nut bracket broke Job Out JB		
4 1/2										
Pcs/Hr										
79										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-1-15	10:15	YES	✓	B	AT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									