

Part No.	G35A	Component	A06101-0024	
Order No.	396934	Heat Lot #	6A-BLK	
Order Qty	3	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	1-14-16	HVP	.5	3						
Setup Hrs.										
3										
Cycle Time										
3 MIN										
Pcs/Hr										
18										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Blue LASER										
Setup Hrs.										
10 min										
Cycle Time										
2 min										
Pcs/Hr										
27										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-20-16	8:45~	YFS	✓	A	PH	