Part No.		1104-12-5/167/8		Component		1104-12-5/16			CIT	contr	ol	
Order No.		403203		Heat Lot #				GB				
Order Qty		12		W/O # from Box OPERATION 1					VI VI	no 1	parts	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU-	PUT/8HRS Scrap	216 Scrap Code
STEP DRILL	3-16-/6	DG	.16		12							Couc
Setup Hrs.					72			(1				
10 MIN				1	DD	- (DU	J				
Cycle Time				~								
2 MIN									111	4		
Pcs/Hr				_				-1	3.Pc	,		
27									511)	0	
ROUTING:												
				OPERATIO		Down	Down time				PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Setup IIIs.												
Cycle Time												
- /												
Pcs/Hr												
ROUTING:												
AS A SHOP OF	AND COMPANY		OPERATION 3				THRU-PUT					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
									11			
Pcs/Hr								4				
									-115			
ROUTING:												
Notes / Instructions		Down Time Codes		HA ET	First Part Ins			spection	Record			
		 Maintenance Tooling Setup FAIR Training 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		6 Meeting										
SECONDARY	PRODUCTIO	N RECORD			PAGE :	1					Test Form	10/15/15