


Part No.	VRG12505	Component	A02001-0032	
Order No.	397754	Heat Lot #	NA	
Order Qty	20	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

572

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HAAS H1	1-25-16	JB	1	31	31	2 1/2	3	Job Out	2	11
Setup Hrs.								HVD		
2 1/2										
Cycle Time								Wrote Program		
56s								(#0.19)		
Pcs/Hr								2-8-11		
64								55.2		

ROUTING:

TO THREAD ROLLER

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-25-16	10:50 AM	YES	✓	A	AT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								