


Part No.	11-5-11	Component	11-5-B-BLNK	
Order No.	393916	Heat Lot #		
Order Qty	3	W/O # from Box	387211	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12/14/15	P.G.	2.5		25				1	11
Setup Hrs.										
12 min.										
Cycle Time										
8 min.										
Pcs/Hr										

Job Oct
\$ 3.20
12-14-15
35
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ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-14-15	8AM	YES	✓	A	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								