Part No.		2203A-4-1/4-0		Component		2203-A-BLNK			control devices, LLC			
Order No.		398746		Heat Lot #						62	device	es, LLC
Order Qty		4		W/O # from Box								
		STATE OF THE PARTY		OPERATION 1				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
HAAS VERT MILL	2-4-16	Rm	2	4	4	Value of the second		Job out		-		
Setup Hrs.								3				
- 100									~	0		
Cycle Time								/	XII	X		
cycle Time								1	55			
Pcs/Hr												
											A	
ROUTING:											-	
				OPERATION 2			MANUAL MA		THRU		I-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
	_											
Pcs/Hr												
												_
ROUTING:												
		的 是其首数据		OPERATIO	N 3				man and the	THRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
			- 1									
ycle Time						71						
Pcs/Hr												
r cs/111									_			
ŀ												11/1
ROUTING:												
THE RESERVE TO SHARE THE PARTY OF THE PARTY	nstructions	Down Ti	ime Codes	10. 19.10		F	irst Part In:	spection	Record		- 0 pe	
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter	Inspector	CD	Notes	11-27-13
		3 Setup 4 FAIR		2-3-16	2:402	455	-	2	ort	#09		
	- 1	5 Training						723				
FCONDARY	PRODUCTION	6 Meeting			DAGE 1							10/15/15