

# Control Devices LLC

## Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

Original W/O #

Found on label

# REWORK

Disposition:

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. 512A03

ADDED W/O #

Order No.

QTY CHANGE INST/DATE

Order Qty

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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Beginning Balance

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Page 1

Efficiency

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Total Down Time on Page

Code

Description

Hours

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/ Units/ S/U

First Part Inspection Record

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

TEST FORM 4/20/15