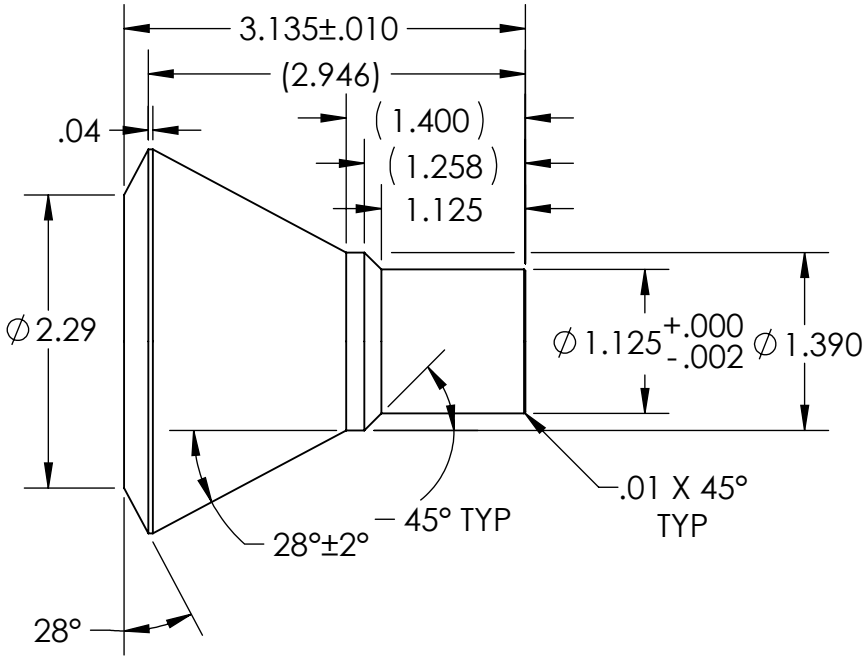
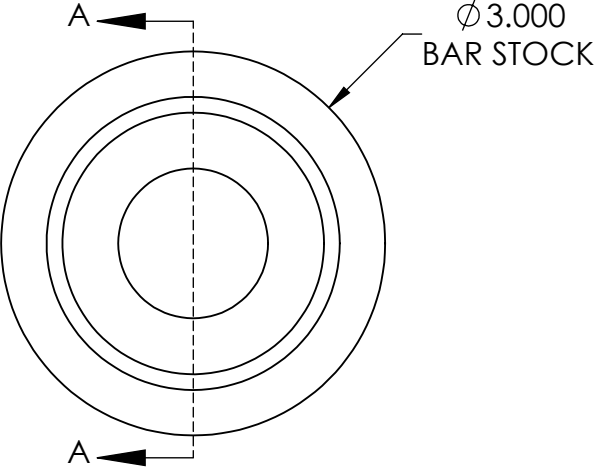
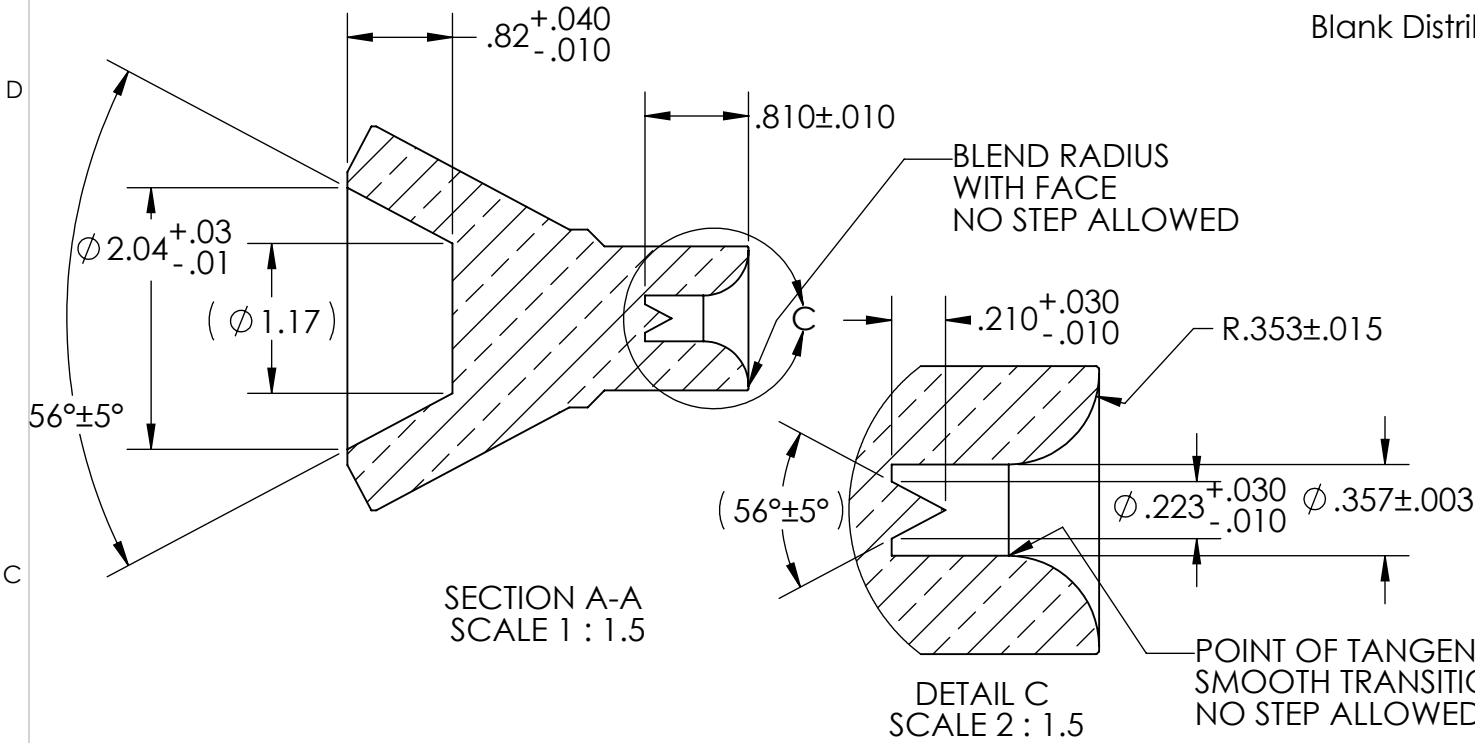


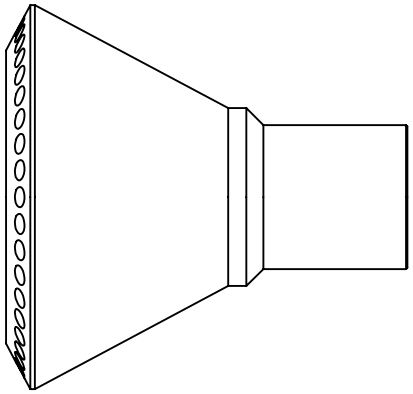
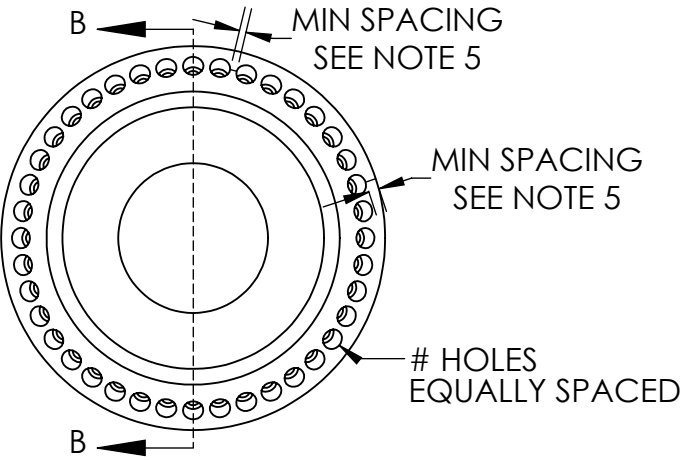
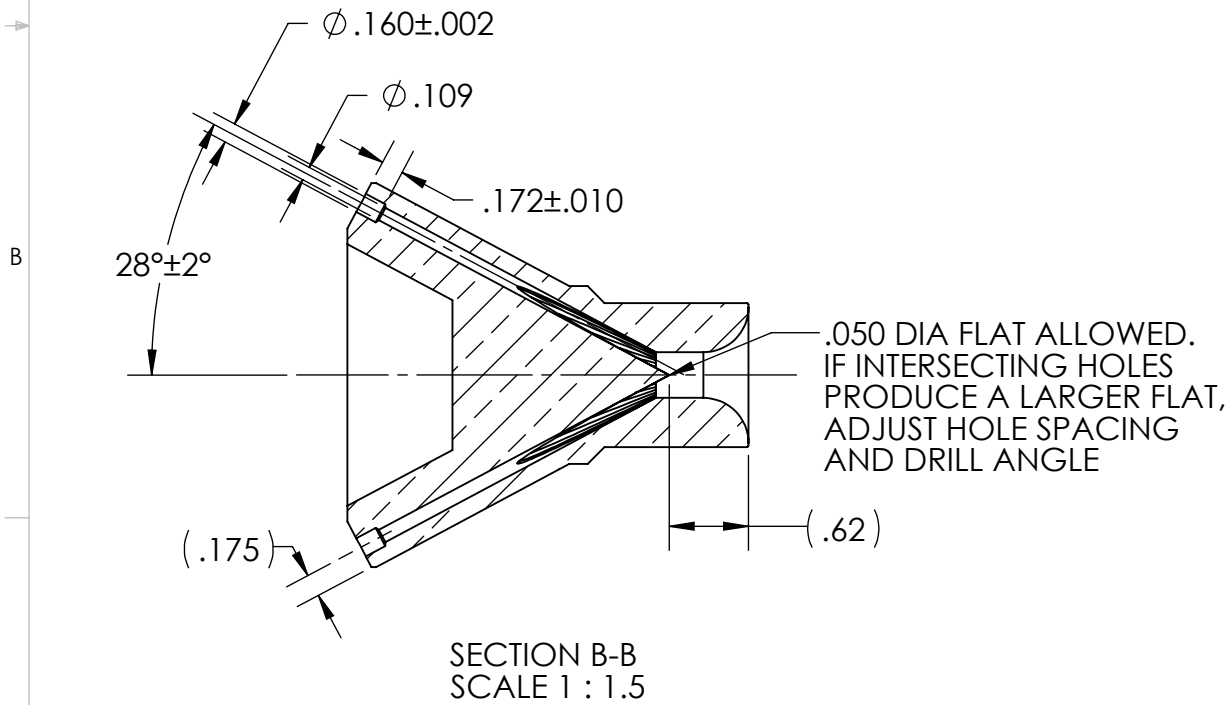
REVISIONS			
REV.	DESCRIPTION	DATE	ECN NO.
A	RELEASE TO PRODUCTION	7/15/14	14-256
B	UPDATED DRAWING PER MFG PART	5/8/15	15-108

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Blank Distributor (9-2.5-B-BLNK)



Complete Distributor



- NOTES:
- PART TO BE CLEAN AND FREE OF BURRS.
  - BREAK ALL UNMARKED CORNERS .005.
  - ALL UNMARKED MACHINED SURFACES  $\sqrt{32}$  MAX.
  - ALL DIAMETERS MARKED "Ø" TO BE CONCENTRIC WITHIN .003 TIR.
  - MINIMUM HOLE SPACING BETWEEN EDGE OF BODY AND BETWEEN HOLES TO BE .050
  - MATERIAL TO BE STRESS RELIEVED (550 F FOR 1 HOUR MIN)
  - INSIDE CAVITY OF DISTRIBUTOR TO BE BEAD BLASTED TO REMOVE ALL BURRS AND SHARP EDGES

PART NUMBER DESIGNATION			
PART NUMBER	X/8 INLET DIA	X/16 CIRCUIT DIA	X CIRCUITS
9-2.5-B-BLNK	9	N/A	N/A
9-2.5-40	9	2.5	40

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	QTY REQD
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:  FRACTIONS    DECIMALS    ANGLES ±                .XX ±.02            ±1° .XXX ±.005		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<div>Control Devices LLC</div> <div>1555 LARKIN WILLIAMS ROAD, FENTON MO 63026</div> <div>DISTRIBUTOR, VENTURI, 1-1/8" INLET, 5/32" CIRCUITS</div>	
		APPROVALS	DATE		
		DRAWN JP	07/10/14		
		CHECKED			
MATERIAL UNS C36000 H02 BRASS		RESP ENG		SIZE DWG. NO. 9-2.5-B-BLNK REV. B	
FINISH		MFG ENG			
DO NOT SCALE DRAWING		MASS 2.131 LBS		SCALE 1:0.5	SHEET 1 OF 1