TOTAL PCS. PRODUCED   TOTAL SCRAP PCS.   TOTAL SC	7.5								5					PAGE
No.		7		-				Part Inspe Record	To Figure Piec ars per load	ads ran during shift x B	PCS/Bar x Total lo	FOR DAVENI From Loads =		dev
Sandard   Sand	- 1				Approve Yes/No	Time of Day	-	ection		Votes / Instructions	Special I		-	con
Sandard   Sand	AP PCS.	TOTAL SCR				D.					CS. PRODUCED	TOTAL PO	li P	
1776   Standard   Posth   The   Planmod Po							_		in Co	- seeds	1			
Sample   Standard   Secure   Standard   Secure   Standard   Secure   Standard   Secure   Se													*	
SPYSES COMMERCIAL Standard PostHr 37 Wighter 2 - Tooling 3 - Setup Anti-AD, OC, OSA 4 - FAIR 1 - FAIR														
Strict   Standard   Let   Planned PostHr   The   Total Post   Total Scrap Post   Total Scr							19	4.0						
SPYPLS								8 20	-					
SPYSES									4	_ 16				
Standard   Panned Positif   Panned Positif   Standard   Panned Positif   Panned Positi		e								(	7.			
SP7965				Ą					11.	1	1/6			
SP7965   Standard   Panned Positif   Sy   Wg/Bar   Setup All Setup All All O   OS   Total Positif   Setup All All O   OS   Setup All O   Os   Os   Setup All O   Os   Setup All O   Os   Setup All O   Os   Os   Setup All O   Os   Setup All O   Os   Setup All O   Os   Os   Setup All O   Os   Setup All O   Os   Setup All O   Os   Os   Os   Os   Os   Os   Os	10 10												1	
SPYPES   Standard   Panned PosiHr   Sy   Wgubar   Setup All   Se	500	4						10%	, ///	\				
Standard	7	F					1	MIN	DI	_				
SPYSGS   Standard   P   Planned Pos/Hr   SY   Wgt/Bar   Setup All	-						7	-	1/1		1			
SPY965   Standard										0			- 13	
Standard		ę						X			5			
			4+-									6		
Style   Standard   Polanned Pos/Hr   Sy   Wgt/Bar     2 - Tooling   3 - Setup   4 - Faling   5 - Training   6 - Meeting   6 - Meeting   6 - Meeting   6 - Meeting   7 - Training   7 - Trainin									1		j	767		
Standard   Polarined Positiff   Polarined Polarined Positiff   Polarined Positiff   Polarined Positiff   P			5	1	01						*:			
SP7965   Standard   Pour   Pour   Pour   Standard   Pour   Pou	200	0/0	17	0	EAN	(')	5						CARU	1.01
SP7965   Standard   Planned Pcs/Hr   375   Wgt/Bar   2 - Tooling   3 - Setup   3 - Setup   4 - FAIR   Setup All   RO, OO   OTCHANGE MISSORIE   Planned Pcs/Hr   175   Wgt/Bar   Down   4 - FAIR   5 - Training   6 - Meeting   6 - Meeting   6 - Meeting   Roder   R						)			9	,				
Standard	C	2	the state	D	5330	R	2			30110	1300	6	ARG	1123
Standard														,
Standard   Planned Pcs/Hr	3E	OM PREV. PAC	CS. FR	SCRAP P	IOTAL					18810	4/0	2	Jim	1-20
Standard & Planned Pcs/Hr 375 Wgt/Bar 3 - Setup 3 - FAIR  AO,00 OTTO GRANGE MASDATE ACTUAL RS. ACTUAL Pcs/Hr Component AOLOC/-0034 6 - Meeting			Notes			Fime Sode		Heat Lot No.	Material H	Cum. Total	Total Pcs	Hours	Name	Date
Standard & Planned Pcs/Hr 33 Wgt/Bar 2 - Tooling 3 - Setup Allo	Po	/leeting		1500	1001-		- B	cs/Hr	Actual Po			0		Order Qty
ADDED WID # CYCLE TIMES 2 - Tooling	Setup Allow	Setup				IT .	Wgt/Ba	3	Planned F	9	CHANGE INLS/DATE	27	9	Order No.
Thru-Put/8Hrs 0 Wgt/Pc. 1 - Maintenance	Mach No.	- Maintenance - Tooling			L		Wgt/Pc.	/8Hrs 0	Thru-Put	CYCLE TIMES	ADDED W/O#	10802	17	Part No.

PAIN		-		1			11		1		1				2	-		1	J.	>	4	T	16	23	1		0	0	7,1
PAGE 1	contra device		12/	1	0	3	19		16		15	, ,	11/4	,	1/32	,	1/2	1 30	1 4	pode	9	ľ	120	elan	126	Date	Order Qty	Order No.	Part No.
PAGE 1 PRIMARY PRODUCTION RECORD	control devices, LLC		SARY	Tim		7.1	GARY	/	SARRY		GARY		(SARY	, /	60g	-	GAR		しから	12001	341		Cord	Gerch	boxus	Emp. Name	20,000	387965	FT10802
CORD	FOR DAVEN	TOTAL F	/	£ 5.	0	b	X		20		1,5	(	×		X		j	E	D C	Ω			0	1		Prod. Hours	000	965	0802
	Specia  VPORTS & BROW  PCs/Bar x Total	TOTAL PCS. PRODUCED	1400	0583	1000	1500	1600		2300		400	,	0081		2400	100	1700	QC C	7200	1000			500			Total Pcs		OTY CHANGE INLS/DATE	ADDED WIO #
	Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure P From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	D		16,450	13/600	1000	14/100		12,50		10/20		9800		8000	()	5600	C	2000	くしつご						Cum. Total	Actual 0,5	Standard 8	CYQLE TIMES
	Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		rito.	3888;					0		» O				,	l si		7.11.7	01110		,			5855		Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr	Thru-Put/8Hrs
First P	Part Inspection Record	4	4	100		2		To provide the	400					*			a	00/	2/6.63		7	+		61+ 0		eat Lot No.	s/Hr	:s/Hr 379	3032
	Date Part Submitted	1 /	5	L	4: V	11.5		1	,		1/2			28			-/				1	5	4				Component	Wgt/Bar	Wgt/Pc.
	Time of Day	F) (4	Sales Properties			5	Key	>	Kct	1	en"				0	7,0	20		an Paj	De	MAC	4	w	W		Down Time Code		-	"
	Approved Mtrl Yes/No Check	ATE	100	10 Ptac		ONK PLE	Sept Co	1	RODACIO O	A CONTRACTOR		70	7	5		7 1210	C +		Kec		HING KO		· de		WORKED O		A02001-0036		
1	Rev Letter II	TOTA		ck		C. O.	FROUK (5		Sod and	\						5637			655	1	us therw				on A14	Notes	5 - Training 6 - Meeting	3 - Setup 4 - FAIR	1 - Maintenance 2 - Tooling
	A G	TOTAL SCRAP PCS.	Í				1 Ren		DR:11				. 41			Tolder	LIL			10:114	WHAI.	•			6			Setup	ice
Tool Ed	Notes	S.					AMEX						1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	70.0%		٢					36		10		M	Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
Tot Form 10/44/4		9		6			4						i i		商						W		W	26		Scrap Code		. 16	A15

NAME DESSIGNE SCRAPTICKET NO. 387965

OUANTITY CODE PART# FT/0803

APPROVED DOWN BEN

CDF434 Rev A 7/3/12 (ECN 12-554)

		100	l		l					)	12
CDF434 Rev A 7/3/12 (ECN 12-554)	APPROVED _						ھر	QUANTITY	GRADIA	NAME	DATE //-/0-/
ECN 12-554)	Bel			)	40	)	25	CODE		Jahre	<u> </u>
		NC						PART#	MACHINE NO.	ORDER NO.	SCRAP TICKET
	٠	-						£ 08017	NO. 1915	10. 387965	Nº 016142

APPROVED BOY			_	+	QUANTITY	GARY	NAME )	DATE 11-15	
Bel			_	@ s_	CODE	4	De bbie		
	NIC				PART # FT10802	MACHINE NO.	ORDER NO.	SCRAP TICKET	
.t					802		387965	Nº 018480	