Part No.		2803-12-3/16-0		Component		2803-A-BLNK			control devices, LLC			
Order No.		393045		Heat Lot #					1	لك تما	device	s, LLd
Ord	er Qty	5	2	W/0 #	from Box				1			
Market Street				OPERATIO	N 1	U. U. D. A				THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	1-4	MS	/	2	2	15	3	70	OB OV	7		
Setup Hrs.								B				1
.5									.1.0			
Cycle Time								/ 14				
19								100				
Pcs/Hr						3		1	2.			
											0	
ROUTING:	ROUTING:										1	
		OPERATION 2			N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
- /:-												
Pcs/Hr												
DOUTING								Gu-				
ROUTING:	Jan 19 1 - 3 10 70	S. Company of the last	0 - AV 0	OPERATIO	N 3		N. S. Walter	NO THE R	V 10 10 10 10 10 10 10 10 10 10 10 10 10	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		TIMOT	Scrap	Scrap Code
Setup Hrs.												
occup mor												
Cycle Time												
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,												
Pcs/Hr												
ROUTING:	14.											
	nstructions	Down T	ime Codes			C	irst Part In	spection	Record	- W		
		1 Maintenance		Date Part		Approved	Mtrl	Rev				
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter	Inspector			
		3 Setup 4 FAIR		1-4-16	9:30	445	V	B	DH GOLD			
		5 Training								30,9		
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE :	1					Test Form	10/15/45
SECUNDAKI	FRODUCTIO	NINLCUKD			PAGE	1					Lest Form	10/15/15