Control Devices LLC
Work Order Production Record

Machine No. A17

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

REWORK

Disposition: Sort

For thread roll

hitting hex

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. M30076

ADDED W/O #

Order No.

QTY CHANGE INLS/DATE

Order Qty 442

Original W/O # 374783

Found on label

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
8-16	JT	28205	.5	-	442			0	0	0	0			—	—	~~62~~ 70	
								0	0	0	0						
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								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

TEST FORM 4/20/15

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes