

Control Devices LLC

Work Order Production Record

Machine No. 5522

Rev Letter H

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup %

Setup %

Special Notes / Instructions

Wgt/Bar Total Bars

Bars per Load Remaining Loads

Wgt/Pc Pcs/Bar

Planned Pcs/Hr

CYCLE TIMES

Standard

QTY CHANGE INSEDATE

ADDED W/O #

Part No.

B3246-2

Order No.

328762

Order Qty

500 PLS

Actual

Voice

Component

B3246-211

Total Loads

Setup %

Setup %

Special Notes / Instructions

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Notes

Notes

Notes

Notes

4/3/04

THU

3:42:10.0

970

0

0

0

0

0

0

0

0

0

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0

0

0

0

4-4

3:42:10.0

70

0

0

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0

0

0

0

0

5/16

3:42:10.0

70

0

0

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0

0

0

0

0

0

0

05/07/14

570

4.5

720

0

0

0

0

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0

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0
