Part No.		FS128		Component		A02001-0016			control devices, LLC			
Order No.		398222		Heat Lot #					]		device	s, LLC
Ord	er Qty	13	100 600 K	w/o#	from Box							
OPERATION 1												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CNC COBRA	2-4-16	20				1,5	3	setu	P in prosi	ress		
Setup Hrs.	21516	35	6.5	66	66			(6)		ž.		
4	2-5-15	50	8.0	98	164							
Cycle Time	2-6-16	mn	6.0	59	285							
3MIN 11	2-6-16	00	6.0	72	357			1				
SEC	2.6.16	BA	6.0	89	546				A	1		
Pcs/Hr	2/8/16	BT	8	111	657			b				
15	2-8-16	50	4.0	50	707				0.0		0	
ROUTING:					DA	CK DEBT					10	
ROUTING: PACK DEPT OPERATION 2												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.				-								
										_		
Cycle Time												
			54									
Pcs/Hr												
ROUTING:						-						
MET RESISTER	<b>的人的生活的</b>	MI DESCRIPTION			OPERATIO						SHOOL SES	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
						40			71	-+		
Setup Hrs.										1		
Cycle Time					-							
cycle Tille						21						
	70 20											
Pcs/Hr				_						ř:		
ROUTING:												
THE RESERVE OF THE PERSON NAMED IN	nstructions	Down Ti	ime Codes			E	rst Part Ins	spection	Record			
FOR B&S ONLY: To Figure		1 Maintenance		Date Part	T	Approved	Mtrl	Rev		E PORTO		
Pieces From Loads = Pcs/Bar x		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		2-4-16	10:45	Y	/	A JC				
and the reserve		5 Training						. 0				
SECOND A DV	A CONTRACTOR OF THE PARTY OF TH	6 Meeting	w									
DECUNDARY	PRODUCTION	N KECUKD			PAGE 1						Test Form 1	0/15/15