


Part No.	9-3-15	Component	9-3-C-BLNK	
Order No.	399598	Heat Lot #		
Order Qty	30	W/O # from Box		

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	2/5/16	P.B.	1.5		6					
	2/5/16	DG	8	48	54					
Setup Hrs.										
10 MINS								Jobat		
Cycle Time										
33 SEC										
Pcs/Hr								2-11-16		
87								SS.		

ROUTING:										
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		2-5-16	4:40PM	YES	✓	B	WRB			