


Part No.	903-18-3/16-5/8	Component	903-18-3/16		
Order No.	389867	Heat Lot #			
Order Qty	10	W/O # from Box	N/A		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Step Drill	11/10/15	P.G.	1		2					
Setup Hrs.								Job oct		
1								W		
Cycle Time										
Pcs/Hr								11-10-15		
								SS		

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1	Maintenance	Date Part Submitted Time Of Day Approved Yes / No Mtrl Check Rev Letter	Inspector	Notes					
	2	Tooling								
	3	Setup								
	4	FAIR								
	5	Training								
	6	Meeting								