

| Part No. | PWMN00032-HT | ADDED Wgt # | CYCLE TIMES | Thru-Put/8Hrs | Wgt/Pc. | 0.0708 | 1 - Maintenance | Mach No. | SK 3 | |
|---|--------------|-----------------|-------------|----------------|-----------------------|-------------|-----------------|--|------------|------------|
| Order No. | 394767 | STANDARD IN/OUT | Standard | Planned Pcs/Hr | Wgt/Bar | 8.1 | 2 - Tooling | Setup Allowed Hrs. | | |
| Order Qty | 40000 | ACTUAL | Actual | Actual Pcs/Hr | Component | A06021-0016 | 3 - Setup | Pcs/Bar | 114 | |
| Date | Emp. Name | Prod. Hours | Total Pcs | Cum. Total | Material Heat Lot No. | Down Time | Down Time Code | Notes | Scrap Pcs. | Scrap Code |
| 01/11 | Bm | 2 | 768 | 700 | P9251 | 4 | 3 | Fair, change over 1 setup, had to change block on st 6 | 30 | 53 |
| 01/11 | ED | 5.5 | 1640 | 2340 | P9251 | 29.5 | 1 | roll mark was slack wouldn't retract | 0 | 0 |
| 01/11 | DM | 8 | 2800 | 5140 | P9251 | 0 | 0 | no power | | |
| 01/12 | Bm | 8 | 3075 | 8215 | | | | | | |
| 01/12 | ED | 8 | 3060 | 11275 | | 0 | 0 | | 0 | 0 |
| 01/12 | DM | 8 | 2875 | 14150 | P9251 | | | change st.2 and st.8 insert | | |
| 01/13 | Bm | 8 | 2550 | 16700 | | | | flawed material cause GPM pros. | 73 | 4 |
| 01/13 | ED | 8 | 2300 | 19600 | | 0 | 0 | | 0 | 0 |
| 01/13 | DM | 8 | 2800 | 22400 | | | | | | |
| TOTAL PCS. PRODUCED | | | | | | | | | | |
| Special Notes / Instructions | | | | | | | | | | |
| FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load | | | | | | | | | | |
| First Part Inspection Record | | | | | | | | | | |
| Date Part Submitted | | | | | | | | | | |
| Time of Day | | | | | | | | | | |
| Approved Yes/No | | | | | | | | | | |
| Mtrl Check | | | | | | | | | | |
| Rev Letter | | | | | | | | | | |
| Inspector | | | | | | | | | | |
| Notes | | | | | | | | | | |