


Part No.	1102-A-BLNK	Component	A02071-0076	
Order No.	397116	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	2-16-16	HVP	3	56		0			1	11
	2-16-16	JS	7	115	171	0			0	
Setup Hrs.	2-17-16	JS	4	63	234	0		Job out Hur	0	
2										
Cycle Time										
3m 55										
Pcs/Hr										
11.6										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-16-16	EA	YES	✓	3	DA	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								