Part No.		5-4-8		Component		5-4-C-BLNK			control devices, LLC				
Order No.		401564		Heat Lot #						غ ما	device	es, LLC	
Order Qty		400		W/O # from Box		394629							
Vincental Control			THE PARTY	OPERATIO	N 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	r)	Scrap	Scrap Code	
73	2-162 2/24/16	DG.	8	60	130						2	//	
Setup Hrs.	2424/6	06	5	38	168								
5 MIN	2-29-16	CS	8	47.	215						-0		
Cools Times	2-29-16	06	2	116	33/	-				(			
Cycle Time	3-1-16	CS	/	83.	4 1 6			9	AL AL	)			
3 MIN					13		1		\$1.0	VIC	$\hat{\rho}$		
Pcs/Hr				10	0	00			Tol	13			
18	*			0					51	2	1		
ROUTING:				CANE	DI ACT / DDIC	UT DID / DE	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	A CV			0		
ROUTING:		# 15 Table 14 A 14	SCHOOLS	OPERATIO	NDBLAST / BRIGHT DIP / REAM / MS P ION 2			THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
						time						code	
Setup Hrs.							7						
Cycle Time	4.5		N										
Cycle Time													
Pcs/Hr													
	-												
ROUTING:													
		ALASSIALSUS	OPERATION 3			Selection of	SECONOMICA CONTRA			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
Setup III3.													
1													
Cycle Time				7									
Pcs/Hr													
PCS/III	020												
ŀ													
ROUTING:							- walls						
	nstructions	Down Time Codes		A RINGE	The Res	- F	irst Part In	spection	Record				
		1 Maintenance		Date Part Submitted			Approved Mtrl		Rev		Notes		
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>			I Day	Yes / No	Check	Letter	tter		notes		
ľ		4 FAIR			(P)	-		B	B Je				
		5 Training											
SECONDARY PRODUCTION		6 Meeting N RECORD			PAGE	1					Test Form	10/15/15	
PAGE 1									200.01111	-,,			