	ž		, (interpretation	*****		40					*******					- en la	varies setting							O#12.00	IDENTIFIES										₩ .					
e .	Setup Allowed Hrs.	Setup Actual Hrs. 0	Setup %				Notes	//	19. 77	1	1 of 1/100	,																					0	m m	ecord		Notes	(**)	(88.03)	
	Set	Se					Scrap Pcs.		2	0		_ (0		T		-					 						1			-		Ċ		ion R		Inspector	太		
		اسسا	L				CODE							Ė							-	_	_							-	1		-		spect		—— ——		-	
		*	æ	×.		Mach	Down												-						7								c	0	art Ins	Mater	Check	7		
		#DIV/oi	#DIV/0!	#DIV/l0i	01.12	Material	Heat Lot No.																8								4.5				First Part Inspection Record	Approved	Vas / No	UES	duck	16
•		Total Bars	Total Loads	Pcs/Bar	7510 001.00	は開催を	% Mach. Efficiency		#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0;	#DIVIO#	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	io/Alo#	#DIV/0#	#010/01	#017/01	5				Of Day	74M		
			71		Component		Actual Pcs/Day		#DIV/0i	#DIV/oi	#DIV/0i	#DIV/0!-	#DIV/O#	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/IOi	#DIV/loi	#DIV/IOi	#DIV/IOI	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/Qi	#DIV/0i	#DIV/0i	#DIV/0i	#UV/0!	#UV/U	# DIVIO:	10/VIO#	2			Date Part	Submitted	カーのトカ		
		Wgt/Bar	Bars/Load	Wgt/Pc	Com	A THE PERSON NAMED IN	Plan Pcs/Day		0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	2 (o 0	0	o c	0	F	Hours	0 -	0	0	0	0
	J1			·			Balance Due Pcs	0	#DIV/0i	#DIV/0i	#DIV/0i	:0/\IO#	#DIV/Oi	#DIV/0i	#DIV/0!	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	i0/AlG#	ימיאום# מייאום	#DIV/01	:0/\U_#	10/VIC#			Codes	nance	ing	ldle	er	. Tooling/ S/U
	,	·J		#DIV/0i			Total	0	#DIV/0i	#DIV/0i	#DIV/0i	# 10/VIO#	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0!	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/Oi	#DIV/0i	10/AIG#	- 107VIO#	#DIV/01	#21/10	10/VIC#			Down Time Co	Maintenance	Tooling	Setup Idle	Other	Alternate - Tooling/ Units/ S/U
	No.	la la	Pcs/Hr	Remaining		N/AS FEET	Planned	_	0	0	0	0 0	0	0	0	0	0	Ö	0	0	D	0	0	0	0	0	0	0		0 0	0 0	0	0		Dov	τ-	2	m	4.	ın
	Machine No.	Rev Letter	Planned Pcs/Hr	Rem		Fieces	Today (bars)		#DIV/0i	#DIV/IO#	#DIV/0i	10/VIC#	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/Oi	#DIV/0i	#DIV/0i	#DIV/0i	i0/AIC#	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0i	#DIV/0!	10/AIC#	יטייטים=	10/VIC#	10//10#	#DIVIO#	#DIV/0i		S			#DIV/0i		
							Loads			_	2	122				,								•									0		Actual Efficiency	d Pcs	4	טכא		
	()	מם	·			100	Hours	ance	1	1/4																2						0	0		Actual	Total Counted Pcs		Actual Efficiency		
	es LLC	ion Kec	100	269			Hours	peginning balance				1.5																					0			Total	E.	Actu		
	Devices	roduct	100	962		ال ال) 	bec		1831		506																							ncy	0		#DIV/0!		#DIV/0!
	Control I	Work Order Production Record	118	in	>-	11	Мате Name	4	10	21		NA						_																	Barstock, Efficiency	sod bei	c	ficiency		ock Pos
	S A	,	Part No.	Order No	Order Qty	HGa-	Date	111	1/10			0//2	_				-															11125			Barsto	Total Planned Pos		SarStock Efficiency	-4 1	Total Barstock Pos

}

•	Carlo Dan Dan di Litti D					7				-		Setup	Setup Allowed Hrs.
	Work Order Production Record		Rev Letter	tter	a		Wgt/Bar		Total Bars	#DIV/0!		Setup	Setup Actual Hrs. 0
34	70		Planne	Planned Pcs/Hr	100		Bars/Load		Total Loads	#DIV/0!			Setup %
88	(46)		Re ie	Remaining	#DIV/0i		Wgt/Pc		Pcs/Bar	#DIV/0i	Ð		
				Loads		_	Com	Component	11/13	401-16			
Clock	Prod. Se Hours Ho	Setup To Hours Lo	Total Pieces Loads (bars)	s Planned y Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat	Mach	Scrap Pcs.	Notes
<u>i</u>	beginning balance			Control of the Contro	0	0				Lot No.) Ime	- -	11
1677		1/6	10//\ru=	0 10	#DIV/0i	#DIV/0!	0	#DIV/0i	#DIV/0i				16 27
			10//0		#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0!				1
		1	7/C #DIV/0!		#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0i			1	H311110A
245	14/1	1/2	10/VIO# 20	_	#DIV/0i	#DIV/0i	0	#DIV/0i:	#DIV/0i			2	0 / /
130	3	53	24	-	#DIV/OI	#DIV/0i	٥	#DIV/0i	#DIV/Oi			9	10 lace
200)	100	20	0 0	#DIV/0#	#DIV/0!	0	#DIV/0i	#DIV/0!			P	
			3	_	#DIV/OI	#DIV/OI	0 0	# # IO/VIO#	#DIV/0!			"/	
			#DIV/0i	_	#DIV/0!	#DIV/0	0	10/AIC#	:0/\IC#		1		
		_	#DIV/0i	L	#DIV/0i	#DIV/0i	0	#DIV/Oil	#DIV/0!				
\neg	-		#DIV/0i		#DIV/0i	#DIV/0i	0	#DIV/0I	#DIV/Oi				
	_		#DIV/0i		#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/Oi		-		
			#DIV/0i	_	#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0i				
7			#DIV/0i		#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0i				
1			#DIV/0i	0	#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0i			_	
		+	#DIV/Oi		#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0!				
		-	i0/AIC#	0	#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0i			_	
1			#DIV/0i		#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0i				5.5
			#DIV/0	0	#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0i			_	*
-		-	# NOVIO	-	#DIV\0;	#DIV/Oi	0	#DIV/0i	#DIV/0!			_	R
1		-	#DIV/0!	0 0	#DIV/OI	#DIV/OH	0	#DIV/0!	#DIV/0!				
-			#DIV/O		וטו/וט#	10//\U#	9	10/2/0#	10/2/10#				
			#DIV/0i	_	#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/0:			-	
	_		#DIV/0i	0	#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/OI				
			#DIV/0!		#DIV/0i	#DIV/0!	0	-	#DIV/0i				
-	0	0		_							0	.0	Page 4
	Ac	Actual Efficiency	ency	Dow	Down Time Co	Codes	Total Hours			First Pa	First Part Inspection	ction Record	
\dashv	Total Col	Total Counted Pcs		-	Maintenance	nance	0	Date Part		Approved	Marera		
-				2	Too	ooling	0	Submitted	Of Day	Yes / No	Check	Inspector	Notes
#DIV/0i	Actual Efficiency	ficiency	#DIV/0!	က	Setup Idle	idle	0	4-3-14	12:15	4ES	1	#	CO
				4.	Other	er	0						60#
2					Alternate - Tooling/	Tooling/				-			

1.

3				i)	4					i		DAVENTOR! DOG DAR TEED	רבבי		setul	setup Allowed nis.	
Work	Work Order Production Record	oductic	n Reco	ord		Rev Letter		0		Wgt/Bar		Total Bars		Total	Setu	Setup Actual Hrs.	
Part No.	14450-	50-		4.4) 	Planned Pcs/Hr	cs/Hr			Bars per	α	Remaining		200		Setup %	
	1	1		ADDED W/O #			CYCLE TIMES		<u> </u>	Load					Special Not	Special Notes / Instructions	
Order No.	34	11	12	OTY CHANGE INLS/DATE		Standard			Verified	Wgt/Pc		Pcs/Bar				120	
Order Qty	HOR	Q		- 4		Actual				Component	onent	2161	SCU				
Date	Emp. Name	Clock #	Prod. Hours	Setup	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pcs.	Notes	
		Beginnir	Beginning Balance	es	A. Samer	A Service Control	NAME OF	0 33	0	Action of the Party Party		A STATE OF THE STA					C
3-26	De Se	27860		11				0	0	0		TA.			1	2	7
3-27	ħ.	h	.3		420	3		0	0	0				1	101	T SX	/
*	6			1	9			0	0	0				1			
6	9	161	;?	11	2,5			0	0	0					1		
	150		N .	,	123			0	0	0	11	- 1			G		· · · · · · · · · · · · · · · · · · ·
					1			0	0	0					イカ	3.3	la l
	#50g		53R	•	6,68			0	0	0				_	X		
	0.00	4. 20	. 2					0	0	0			ŭ.		1		
		7.040	8. E2				0	0	0	0				*	the state of the s		The state of
	120	8.00						0	0	0		•		Ser.	10	/	1.5%
			316				(4	0	0	0	3	0.000). =	1	1	1/2
A sover kind	4.00.49		2					0	0	0					10 12 10 12 10 12		Control of the Contro
	20 mm 1 mm 20 mm 1 mm 20 mm 1 mm 20 mm 1 mm 20 m	1	H-g			1	e:	0	0	0					-43		The second second
		e e	15.4%		1			0	0	0		3			33 - 27 - 27		
		100	£11					.0	0	0		100					
316		1	\$ 1.5°					0	0	0			2 2				
	18.00	100					5.02	0	0	0	2			¥OC	100	Paradichers of the second of t	Company or the
		1,050						0	0	0			900		4.5		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
No.	37		p.* //.					0	0	0	1				9 1		
		180	rre*	,	1			0	0	0							
		Trion Sold	1,7					0	0	0					<i>J.</i>		100
								0	0	0							
	A. 11 (36)							0	0	0		7	2				
	A		Thor				2000 1000	0	0	0		20 10			14	100000000000000000000000000000000000000	
						2	100	0	0	0			190				
1 od/ Ass. 2							ú	0	0	0	141					Ed.	
State of the			0	0	0	0.0	0	0	0	120	THE PERSON NAMED IN	A STATE OF THE PARTY OF THE PAR	The second section of the second section second sec	0		Page 1	
	Efficiency		Final	Part and M	Final Part and Material Calculation	culation	T apo	otal Down Time o	n Pag	Hours		A Secretary		st Part Insp	First Part Inspection Record		
Sand Diago	od Don		Toto F	Dotal Dotal			7	Maintenance	Г	C	1000	- Carit	V Carolina A	No.			
I otal Planned PCS	20 70		I Olai Co	I otal Counted Pcs						,	Suhmitted	Day Of	Approved	Chock	Inspector		Notes
Efficiency	Part of the Control o		Total Scrap Pcs	rap Pcs			2	looling		0	פמחווווופר	r ay	241 / 651	_[+		
Machine Count (PCS)	unt (PCS)	B	Estimate	Estimated Short Parts	arts	2 S	3	Setup Idle	O	0	126/14	1230	29%	18th	\ \{\int \}	(60 854 02)	
4	Towns of		Differenc	Difference in Parts				Other .	mensid	0	h1-2-h	mac,	145	7	H	(O #)	
			Material	Material Difference LBS.	FLBS.	\$ 191 25	.5	Alternate - Tooling/ Units/ S/U	Tooling/	0	18 18 18 18 18 18 18 18 18 18 18 18 18 1		,				
								av									

C 109 washed Blue Troys Notes Notes Page 1 Setup Allowed Hrs. Bud Thowards Setup Actual Hrs. MPTK Setup % First Part Inspection Record 1 Inspector Scrap Pcs. 0 7 D 0 CODE 7 Material Check Mach Down Time 0 0 0 0 Approved Yes / No Lot No. Material Heat #DIV/0! #DIVIO# 245 #DIV/0i 110-10071-10 Total Loads Total Bars Time Of Day Efficiency Pcs/Bar % Mach. 745 #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0i #DIV/Oi #DIV/0i #DIV/0i #DIV/O #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0! #DIV/0 #DIV/OI #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/0! #DIV/0 #DIV/0! #DIV/O #DIV/0! Date Part Submitted M-82 #DIV/0i Pcs/Day #DIV/0i #DIV/0! #DIV/0! #DIV/0i #DIV/0i Actual #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0! #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i Component in Bars/Load Pcs/Day Wgt/Pc Wgt/Bar Plan Hours Total 0 Balance Due Pcs #DIV/0i #DIV/0i #DIV/0! #DIV/0! #DIV/0i #DIV/0i #DIV/0 #DIV/0! #DIV/O #DIV/0i #DIV/0i #DIV/O #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/0! #DIV/0! #DIV/0i #DIV/0i #DIV/0! Alternate - Tooling/ Units/ S/U #DIV/O #DIV/DI #DIV/Oi #DIV/O #DIV/O Maintenance Setup Idle Tooling Down Time Codes Other #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIVID! #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0! #DIV/0! #DIV/0i #DIV/0! #DIV/0i #DIV/0! #DIV/0! #DIV/0i Total #DIV/0i #DIV/0i #DIVIO Cum. 60 Planned Hours Remaining 0 0 0 0 Ó 0 0 0 0 0 Planned Pcs/Hr 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 N 3 4 5 Loads Machine No. Rev Letter Pieces Today #DIV/0i #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i (bars) #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/Di #DIV/0! #DIV/0i #DIV/0i #DIV/0i #DIV/0 #DIV/0i #DIV/0 Actual Efficiency Total 07.6 750 680 Total Counted Pcs Actual Efficiency Setup Hours 0 00 beginning balance Work Order Production Record Control Devices LLC Prod. Hours 0 328068 Clock 1137 #DIV/0i #DIV/0i 41: Barstock Efficiency Emp. Name Total Barstock Pcs BarStock Efficiency otal Planned Pcs Order No. Order Qty Part No. 2-31-14 76-8-14 プーケ カート Date