Part No.		1304-30-5/16		Component		1304-A-BLNK			control devices, LLC			
Order No.		396762		Heat Lot #		(0)						
Order Qty		10		W/O # from Box								
		大大大大大		OPERATIO			Berth.			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1-12-16	DG	4.5	7	9							
Setup Hrs.	11210	<u> </u>	7.0			-		10	R	1		_
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10 min												
Cycle Time												
40min								,		JU		
Pcs/Hr								**	- 1	1.6		
PCS/HI									1//	5		
									1	*	0/	
ROUTING:							_					
NOOTHING.	TRACE VICE	70 60 7		OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	,		77									
										-		
Cycle Time												
•												-
Pcs/Hr										\neg		
			1									
ROUTING:								-				
				OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
	_			_								
Pcs/Hr												
FCS/HF												
ŀ												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
, "		1 Maintenanc		Date Part	T 01-	Approved	Mtrl	Rev				
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		1+316	102	YES	mary Marines	B	11 (20 7 20)		and the same of	
		5 Training				***	- 1	2		3		
SECONDARY	PRODUCTIO	6 Meeting			PAGE 1						Tost Form	