

Part No.901-9-5/16

Order No.397836

Order Qty10

Component901-A-BLNK

Heat Lot #

W/O # from Box386 625

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-22-16	CS	3		19				1	4
	1-22-16	OG	5.5	38	57					
Setup Hrs.										
10								JOB OUT		
Cycle Time										
10m										
Pcs/Hr										

ROUTING:

TO THREAD ROLLER

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions

Down Time Codes

First Part Inspection Record

1 Maintenance

2 Tooling

3 Setup

4 FAIR

5 Training

6 Meeting

Date Part Submitted

Time Of Day

Approved Yes / No

Mtrl Check

Rev Letter

Inspector

Notes

1-22-16

3:55 PM

YES

✓

A

WRB