

# Control Devices LLC

## Work Order Production Record

Machine No. CNC  
Rev Letter 0

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.           
Setup Actual Hrs.           
Setup %           
Special Notes / Instructions         

Part No. 106207-1 ADDED W/O #          Planned Pcs/Hr          CYCLE TIMES

Order No. 331352 QTY CHANGE INDICATE          Standard          Verified         

Wgt/Bar          Total Bars           
Bars per Load          Remaining Loads           
Wgt/Pc          Pcs/Bar         

Total Loads           
Special Notes / Instructions         

Order Qty 15 Actual          Component 106205999

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pcs.	Notes
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4-28-14 DPM 21701 1.0                                     0 0 0                                              STOP

4-28-14 JO 2183 5.0 1.0 15                   0 0 0                                              REPROGRAMED PART SETUP COMPLETE

4-29-14 JO 20985 4.5 2.0 15                   0 0 0                                              and op setup complete

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