Part No.		143176-1-C		Component		143176-1-C-10			CD control devices, LLC			
Order No.		388973		Heat Lot #		\bigcirc		Gall 4	device	S, LLC		
Order Qty		110		W/O # from Box		*					I	
				OPERATIO	N 1	Daws		SYSAMS	THRU	J-PUT/8HRS	Coron	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
GOSS 1	11.5	JM	8	0		8				5	1/	
Setup Hrs.	11-6	Jh	2	0		2		18		0	11	
10	11-9	Jm	4.5	114		0						
Cycle Time	,			,					obout			
-68 sec							110					
sec.						ALL	HU,	1	11.			
Pcs/Hr						\$10.	11111	5				
42							1. (50.		5		
ROUTING:												
		V5V3		OPERATIO	N 2	Down	Down time			J-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	x	Notes	Scrap	Code	
										-		
Setup Hrs.												
Cycle Time						,				-		
Cycle Tille								_				
Pcs/Hr				25%	_							
										-		
ROUTING:								l	-			
					OPERATION 3		Addition to the first one		THRU-PUT/8HRS		Course	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.						4						
Cycle Time										15		
Syste Tille												
Pcs/Hr												
					Tr.							
ROUTING:						NAME OF TAXABLE PARTY.				Į.		
Notes / Instructions		Down Time Codes			OFFICE S	F	First Part Inspection		n Record			
		1 Maintenance		Date Part Submitted	Date Part Time Of Day Approved Mtrl Rev		Inspector Notes					
		2 Tooling 3 Setup		1+4-15	12:05	Yes / No	Check	Letter	Alg			
		4 FAIR 5 Training		11-6-15	1:10	YES	OK	1	A19-4	All Back Thd + OAL		
		6 Meeting			- 4	- sheed to Change To		eam & 384 run				
SECONDAR	Y PRODUCTION	N RECORD		PAGE 1			0			Test Form 10/15/15		