

Part No.	SF404-8-3/16	Component	SF404-A-BLNK		
Order No.	399417	Heat Lot #			
Order Qty	100	W/O # from Box	386322		

OPERATION 1								THRU-PUT/8HRS	112	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	2/6/16	PG	3		27					
	2-8-16	CS	8	76	103					
Setup Hrs.	2-8-16	DG	8	81	184					
10	2-9-16	CS	7.5	85	269					
Cycle Time										
4 MINS										
Pcs/Hr										
14										

JOB
OUT

2-22-16
SS

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-8-16	4:45p	✓	✓	B	JC	