

Part No.	1304-34-1/4
Order No.	397046
Order Qty	11

Component	1304-A-BINK
Heat Lot #	
W/O # from Box	



OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-14-16	DG	4		7			JOB out 6		
	1-15-16	CS	3	4	11					
Setup Hrs.										
fm										
Cycle Time										
38m										
Pcs/Hr										
								1-19-16 55		

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-14-16	2:30	✓	✓	B	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								