Control Devices LLC
Work Order Production Record

Machine No.	Lathe 3
Rev Letter	J J
Planned Pcs/Hr	100
Remaining Loads	#DIV/0!

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component	SF5001-20		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Part No. SF5001-10

Order No. 326395

Order Qty

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
3/13	DR	1131		4/4		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					① Chamfer
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
3/14/14	ZH	570	6		980	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				ϕ	
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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			0	0	0	#DIV/0!	0							0		0	Page 1

Barstock Efficiency		Actual Efficiency		Down Time Codes		Total Hours
Total Planned Pcs	0	Total Counted Pcs		1	Maintenance	0
				2	Tooling	0
BarStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!	3	Setup Idle	0
				4	Other	0
Total Barstock Pcs	#DIV/0!			5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3-13-14	9:40	yes	✓	DH	Chamfer

CD Quality #109