

Part No.	SW1001-10		Rev Letter	E	Heat Lot #		
Order No.	350275		Component	SW1001-20	or		
Order Qty	800		Found on Label				

  

QTY CHANGE INLS/DATE		
Special Notes / Instructions		

  

Standard Cycle Time & Setup Time Verified													
1st Operation													
2nd Operation													
3rd Operation													

  

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0467					0	0	STD CYCLE TIME								0	#DIV/0!
10/16	T.W.	4	-	356		0	0	0	0								
10-16	EB	3.8	-	180		0	0	0	0								
10-18	NK	20		36		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

  

Room - Debor

Routing:																	
Machine #	0467					0	0	STD CYCLE TIME								0	#DIV/0!
10-18-14	EB	4	-	102		0	0	0	0								
10/18/14	NK	3		102		0	0	0	0								
10/20	NK	5		180		0	0	0	0								
10/21	NK	3		108		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

  

Routing:																	
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

  

Routing:													
First Part Inspection Record													
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes				
Total Counted Pcs	(from packing)	1	Maintenance	0	10/15/14	9:30	4/25	DT					
Total Scrapped	0	2	Tooling	0									
3rd Operation Count	0	3	Setup Idle	0									
2nd Operation Count	0	4	Other	0									
1st Operation Count	0												