

Part No.	1101-9-5/16	Component	1101-A BLK	control devices, LLC
Order No.	398824	Heat Lot #		
Order Qty	50	W/O # from Box	376834	

OPERATION 1								THRU-PUT/8HRS	88	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-30-16 2/1/16	DG P.G.	2 2	23	17 40	3m	3		1	11
Setup Hrs.								Job out		
5m										
Cycle Time										
5m										
Pcs/Hr										
11										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-30-16	2:50 PM	YES	✓	A	WRS	