Part No.		106205-1		Component		106205-999				45% W	contr	ol 🏻	
Order No.		393325		Heat Lot #					1	Œ2	contr device	es, LLC	
Ord	der Qty	7	10/25	W/O	# from Box				1	RV	NIS	T	
		The state of the state of		OPERATIO					No. of Parties	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
OKUMA	12.18.15			12	_			-					
Setup Hrs.	12.18.15	BA	4.0	14	26			1					
2,5													
Cycle Time	2						_						
10mm													
Pcs/Hr				>					9				
ROUTING:													
		THE WALLS		OPERATIO	N 2	2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
CNC- T42	12/2011K	BA	3.5	13	23	2,5	3						
Setup Hrs.		- 20.7							11/2	1			
2.5				_					X000	ac			
Cycle Time									0	1)		
DAIN									0	2			
Pcs/Hr									1	5.0	\sim		
ROUTING:				OPERATIO	N 2						DUT/OUDS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.													
Cycle Time													
					_								
Pcs/Hr													
ROUTING:			i										
	nstructions	Down Ti	me Codes			F	irst Part In	spection	Record				
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup4 FAIR5 Training											
ECONDARY PRODUCTIO		6 Meeting											