


Part No.	AP5003	Component	AP5003-10	
Order No.	387245	Heat Lot #		
Order Qty	5714	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S 17	11-20-15	MP				0	03			
	11-23-15	MP	1	131	131	5	3			
Setup Hrs.	11-23-15	DH	8	975	1106	-	-			
4	11-24	E.B	6.5	725	1831					
	11-24	MP	1	135	1966					
Cycle Time										
Pcs/Hr										

ROUTING: WASH & PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11-23-15	7:15	YES*	✓	B		*Adj NPT deeper
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								