Heat Lot # Part No. **Rev Letter** Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified 1st Operation Special Notes / Instructions 2nd Operation 3rd Operation Planned Hours % Oper. Efficiency Total Pcs Plan Pcs/Day S/U hrs Actual Pcs/Day Setup % Hours Down Time Setup Hours Scrap Pcs/Hr Actual S/U Cum. Total Code Pcs. Machine # STD CYCLE TIME IIDIV/0! 0-. 0 **Total Efficiency** 0. #DIV/0! Routing: STD CYCLE TIME Ö 0. Total Efficiency Ó Ö Ö 0. #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! #DIV/0! Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved **Final Part Calculation** Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** DH (from packing) Maintenance UFS **Total Scrapped** Tooling 10:45 **3rd Operation Count** Setup Idle Other 2nd Operation Count 1st Operation Count