
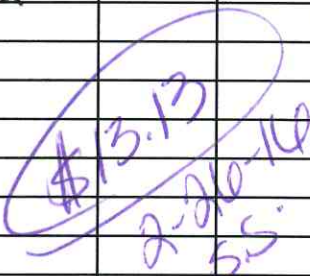


Part No.	11-4-31	Component	11-4-J-BLNK		
Order No.	400722	Heat Lot #			
Order Qty	10	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-17-16	CS	8		10				1	11
	2-17-16	DG	1	0	12					
Setup Hrs.										
10 min										
Cycle Time										
30 min										
Pcs/Hr										
2									1	



JOB OUT

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling							
	3	Setup							
	4	FAIR							
	5	Training							
	6	Meeting							