Part No.		143356-01-C		Component		143356-01-C-10			control devices, LLC			
Order No.		398616		Heat Lot #				devices, LLC				
Order Qty		1000		W/O # from Box								
AND THE PARTY OF T			8500 1747	OPERATIO	N 1		机双连排型机			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
GOSS #1	1-28	Jm	2	0		2					4	11
Setup Hrs.	The second secon											
6	1-29	JM	3.5	160		4					0	0
Cycle Time	1-36	Jh	4.	126		1.5	2	J	0004	+	0	6
Pcs/Hr	2							14	53)		
	P)						(#	2-8	4	1	
DOLITING								,	5	1)		
ROUTING: OPERATION 2										THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
						N 						
ROUTING:			- 1E 6 1 2 1		15							11/4
				OPERATIO	N 3	Down		1400		THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
Setup Hrs.												
·												
Cycle Time												
,												
Pcs/Hr												
r cs/III												
ROUTING:												
	nstructions	Down T	ime Codes	- 15 P. C.		F	irst Part In:	spection	Record			
MAKE SURE TO	ENTER	1 Maintenand	ce	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
PRODUCTION		2 Tooling3 Setup	(Submitted	1. (1. (1. (1. (1. (1. (1. (1. (1. (1. (Yes / No	Check	Letter	719	10	0 1	00
		4 FAIR		17176	8:00	150			10	7	me M	ade
		5 Training6 Meeting		N GERMAN				NAME OF TAXABLE PARTY.		_	·	
SECONDARY	/ PRODUCTIO				DAGE						Tost Form	10/15/15