


Part No.	VRG12508	Component	A02001-0024	
Order No.	397755	Heat Lot #	NA	
Order Qty	60	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	488	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HAAS H3	1-25-16	HWD	1	79	79	0		Job Out	0	
Setup Hrs.								HVD Wrote Program		
1.5										
Cycle Time										
535										
Pcs/Hr										
61										

ROUTING: TO THREAD ROLLER

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-25-16	9:30am	YES*	✓	A	DH	2ND SUB