Control Devices LLC / Work Order Production Record

Part No.	CY1200-1
Order No.	355473
Order Qty	1000
QTY CHANGE INLS/DATE	

Rev Letter	B
Component	~~A03001-0020~~ CY1200-1-10

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Vertified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	100					0	0	STD CYCLE TIME								0	#DIV/0!
12/9/14	JT	7		76		0	0	0	0								
12/10/14	JT	8		116		0	0	0	0								
12/11/14	JN	[illegible]		27		0	0	0	0								
12/12/14	JT	7		130		0	0	0	0								
12/13/14		3		148		0	0	0	0								
12-16		1.7		35		0	0	0	0								
12/17/14	JN	5		72		0	0	0	0				3				
12/18/14	JN	8		131		0	0	0	0				3				
12/19/14	JN	8		156		0	0	0	0				2				
12/20/14	JN	6		100		0	0	0	0				+10				
12/21/14	JN	8		200		0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
12-9-14	11:30	yes	JT	