COLUMN DEVICES LLC	Ices LL	o		Machine No.	10.	Y	100	DAVE	DAVENPORT / B&S BAP EFED	B&S BAE	FEED		Setur	Setup Allowed Hrs	
Work Order Production Record	action Rec	ord								מאט מאט	LED				
			7.4	Kev Letter				Wgt/Bar	111111111111111111111111111111111111111	Total Bars	****	Total	Setu	Setup Actual Hrs.	Annual series
R13/0-12	61-0	Civilation	- City	Planned Pcs/Hr	cs/Hr			Bars per Load		Remaining Loads	3 1 W			Setup %	11:
Order No. 33449	198	200	# Own	Standard	CYCLE TIMES	1		Wgt/Pc	k ;	Pcs/Bar			Special Note	Special Notes / Instructions	
Order Qty		OTY CHANG	OTY CHANGE INLS/DATE	Actual			Ventred	l amo	+4000000	11113	C	0	125	JUZOTI-	_
and the second second	-	18	-		Section of the sectio	-		dillo	OHEIR	K15/0	1			- Selection	5-14
Emp. Clo	Clock Prod.	Setup	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day E	% Mach. Efficiency	Material Heat	Mach Down Time	Scrap Pcs.	Notes	×
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Efficiency	Final P	Final Part and Material Calculation	terial Calc	ulation	Code	Description	ile oii rage	Hours	1		ij	First Part Inspection Record	tion Record		1
Total Planned Pcs	Total Counted Pcs	nted Pcs		3 100	1	Maintenance	ce	0	Date Part	Time Of	Approved	Material		Lo	
	Total Scrap Pcs	p Pcs		The state of	2	Tooling		0	Submitted	Day	Yes / No	Check	Inspector	" Notes,	1500
Machine Count (PCS)	Estimated Short Parts	Short Pa	rts		3 8	Setup Idle		0 -	MEC)	200	5 0%	1	NX)	Soft of	
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	Material Difference LBS	ifference	BS			Alternate - Tooling/	ooling/	0				Control of the Contro			