Part No.		4-3-5		Con	Component		4-3-B-BLNK			control		
Order No.		398378		Heat Lot #					control devices, LLC			
Order Qty		1000		W/O # from Box		395489		3				
OPERATION 1												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	1-27-16	DG.	8	405	161						1	//
Setup Hrs.	1-28/16	06-	8	162	728			,				
	1/29/16	P.6.	8	145	873		<u> </u>				100	
10 MIN	129/16	DG	5	127	1000			501	3			
Cycle Time		06		104	1000	-				Λ)
								001	1	A. T		/
2m								- /	1	0.0		
Pcs/Hr						Maria de la companya del companya de la companya de la companya del companya de la companya de l					1-14	
27										2		50
ROUTING:												
OPERATION 2												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cuala Tima												
Cycle Time												
						-						
Dec/Us												
Pcs/Hr							-			*		
ROUTING:												
OPERATION 3												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
C-1												
Setup Hrs.												
Cycle Time											-	
Cycle Tille												
Pcs/Hr								-				
1 03/111												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev Inspector			Notes	
		2 Tooling3 Setup		Submitted	5:45 Pm	Yes/No	Check	Letter	was		1,500	
		4 FAIR		1-1-16		.63		100 50	W #20			
		5 Training6 Meeting								-		
SECONDARY PRODUCTION		The second secon						eu				