Part No. Order No.		SF405	-3-1/4	Component		(A0:	A02071-0028 SE SOL-A BUNC				
		392289		Heat Lot #						es, Luc	
Orde	er Qty	1	.5	W/O #	from Box						9
			STORY OF	OPERATIO	N 1	D. S. C. C. C.				THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.							7				
Cycle Time											
Pcs/Hr								, ,			
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap Code
Setup Hrs.			.,0	1 (X	nen	<u></u>			
Setup IIIs.		1/(40)	0					
Cycle Time						20,11					
Pcs/Hr			1								<i>a</i>
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time) 4 77		
Pcs/Hr											
ROUTING:	estructions	D 7	Ima Cadaa				D	200	Description		
Notes / Instructions		Down Time Codes 1 Maintenance 2 Tooling 3 Setup 4 FAIR		Date Part Submitted	Time Of Day	Approved Yes / No	irst Part In Mtrl Check	Rev Letter	Inspector Notes		
SECONDARY	PRODUCTIO	5 Training 6 Meeting			PAGE	1				Test Form	20/45/45