| Control Devices LLC Work Order Production Record | I Devi | ces LLC | _C | | Machine No. | No. | | | | REV | WORK | | | | Setup Allowed Hrs. |
|--|------------------|-------------------|-------------------------|------------------|-------------------------------------|------------------|--------------------|--------------------|-----------------|-------------------|-----------------------|----------|----------------------|---------------|------------------------------|
| ANOLY OLDER | Flound | STIOIT IVE | COLO | | Rev Letter | er | | | Disp | Disposition: Wi | | 1 | | | Setup Actual Hrs. |
| Part No. | 240 | 5 | | | Planned Pcs/Hr | Pcs/Hr | | | 9 4 | | | | | | Setup % |
| Order No. | 1000 | 2 | 2 | DDED WIO # | | CYCLE TIMES | S | | 110 | 大き大 | 11 Stote | | | Specia | Special Notes / Instructions |
| Order Qty | | | QTY CH | CHANGE INLS/DATE | | Found o | Found on label | | NO PER | 0 (1) | | A. | | | |
| Date Emp. | p. Clock ne # | k Prod. Hours | Setup S Hours | p Total | Loads Today | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | | Mach Down CODE | Scrap Pcs. | Notes |
| | Begin | Beginning Balance | nce | | | | 0 | 0 | | | | LOUNO. | lime | + | |
| 1W 51-55-4 | J 36.28 | 1 | Į | 635 | | | 0 | 0 | 0 | 0 | | | | Q Q | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | 1 | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | 1 | | | | 0 0 | 0 0 | 0 0 | 0 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 0 | o c | 0 0 | 0 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | - | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 0 | 0 0 | 0 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | | | | | | 0 | 0 | 0 | 0 | | | | | |
| | | 0 | 0 | 0 | 0.0 | 0 | 0 | 0 | 0 0 | c | | | 0 | 0 | Dogo |
| Efficiency | У | Fina | Part and | Material C | Final Part and Material Calculation | Code | Total Down Time on | Jown Time on Page | ge | | | n | of Dark Inch | otion Doo | |
| Total Planned Pcs | | Total C | Total Counted Pcs | cs | | | Maintenance | ance | 0 | Date Par | † Time Of | Approx | Material | 000 | |
| Efficiency | | Total S | Total Scrap Pcs | | | 2 | Tooling | | 0 | Submitted | | Yes / No | Check | Inspector | ector Notes |
| Machine Count (PCS) | S) | Estimat | Estimated Short Parts | Parts | | ω | Setup Idle | lle | 0 | | | | | | |
| | | Differer | Difference in Parts | rts | | 4 | Other | | 0 | | | | | | |
| TEST FORM 4/20/15 | O) | Materia | Material Difference LBS | ce LBS. | | O1 | Alternate - | - Tooling/ | 0 | | | | | | |
| | | | - | and in the same | İ | l | CHIRD OF | | | | | | | | |