


Part No.	701-A-BLNK	Component	A02071-0034	
Order No.	395494	Heat Lot #	1889 72.9.1	
Order Qty	750	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	248
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H3	1-4-16	HVD	3	86							
	1-5-16	HVD	10	360	448						
Setup Hrs.	1-6-16	HVD	11	341	787			Jobout			
1.5	1-7-16	HVD		306	1093						
	1-8-16	HVD		32	1125			Hvb			
Cycle Time											
1 MIN 34 SEC											
Pcs/Hr											
31								1-18-16 35			

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	