


Part No.	AP5003	Component	AP5003-10		
Order No.	400299	Heat Lot #			
Order Qty	3714	W/O # from Box	379648		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S 17	2-12-16	NI	8	812						
	2-11-16	MP	2.5			2.5	3		2	11
Setup Hrs.										
4	2-12-16	MP	7	833	1645					
	2-13-16	W	5	750	2395					
Cycle Time										
	2-15-16	NI	8	1086	3481					
	2-15-16	MP	1.5	291	3772					
Pcs/Hr										
					500					

ROUTING:		WASH & PACK								
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2 Tooling		2-11-16	2:25	YES	✓	B		
		3 Setup								
		4 FAIR								
		5 Training								
		6 Meeting								