Heat Lot# Part No. **Rev Letter** Order No. Component A03001-0020 Box W/O #'s Order Qty Found on Label QIY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Planned Hours Total Pcs Due Pcs Setup % Actual Pcs/Day Plan Pcs/Day S/U hrs Setup Emp. Name Prod. Hours Down Time Pcs/Hr Date Cum. Total Scrap Actual Machine II 47 0. #DIV/0! 439 0... 0 420 0 0: 0 0 0 0 0 0 0 0 0: 0 0 0.0 . 0 : 0 0 0. 0 : O 0 0 0 0 0 0 0 ... 0 0 0 0 0 0 0. ... 0.. 0... 0 0 0 0. Total Efficiency 0: 0: 0.4 - 0 Ö 0 #DIV/0! Routing: Machine II 4 0 STD CYCLE TIME 6,30 0: 0 0 0., 0 0 0 0 .. 0. 0 0: 0.0 0... 0 0 0 0 Ò 0 0 0 0 0. 0 0: 0 Ö. Ö 0 0 0 0 0 0 0 0 0 0. 0 0 0 0.... .0 Total Efficiency 0 0 10⁰ 0 0 #DIV/0! 0. Routing: Machine II STD:CYCLE TIME 0 O #DIV/0! 0 0 Ó 0 0 0 0 0. 0 0 Ó 0 0 0. 0 0 0 0 0: i, 0, 0 0. 0, 0 0 : 0 0 0 0 0 0 0 0 0 0 Ö 0 0 0 0 0 0 0 Ö Ò Ö 0, 0 (IDIV/0! 0. 0 Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Final Part Calculation Code Hours Inspector Notes Submitted of Day Description Yes / No **Total Counted Pcs** 0 1 (from packing) Maintenance Total Scrapped 2 0 DIT 0 **Tooling**) cit & 3rd Operation Count 3 0 0 Setup Idle 4 0 0 2nd Operation Count Other 1st Operation Count 0