

Control Devices LLC

Work Order Production Record

Machine No.

240809

Rev Letter

B

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No.

RA53-12

ADDED W/O #

Order No.

330610

QTY CHANGE IN DATE

Order Qty

20 PLS

Actual

Verified

Component

3/8" x 8" x 10"

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

E CODE

Scrap Pcs.

Notes

Beginning Balance

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

1.0

5116-18

THIRD

Efficiency

Total Planned Pcs

Efficiency

Machine Count (PCS)

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Final Part and Material Calculation

Code

Description

Hours

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/Units/S/U

Total Down Time on Page

0

0

0

0

0

0

0

0

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

4-23-14

7:00 AM

YES

✓

ST

First Part Inspection Record

0

0

0

0

0

0

0

0

Page 1