Part No.		SF403-3-3/16		Component		SF403-A-BLNK			CD control devices, LLC				
Order No.		398380		Heat Lot #					devices, LLC				
Order Qty		650		W/O # from Box		397	682						
Actor and				OPERATIO		TANK TANK				THRU-P	UT/8HRS	448	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	1/33/16	DG	2	376	454	74	3			\dashv			
Setup Hrs.	1/3/16	06	6	205	459			×					
7 MIN	2/1/16	P.6.	6	123	782			Je	boc	+			
Cycle Time) (
51 SEC								590	~ 110				
Pcs/Hr								1	8				
56					_	_		F	52		0		
ROUTING:													
			OPERATIO	N 2				THRU-PI					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
									100000000000000000000000000000000000000	-+		-32	
Setup Hrs.							12.			*			
octup mo.										\dashv			
										\dashv			
Cycle Time									-	_			
Cycle Time										-			
										-+			
Pcs/Hr										-+			
FCS/ FII	•									-+			
DOUTING													
ROUTING: OPERATION 3									THRU-PUT/8HRS				
Mach No.	Data	Emp Nama	Prod Hrs.	Total Pcs.		Down	Down time	. [Scrap	
Wiacii No.	Date	Emp. Name	Prod Hrs.	Total PCS.	Cum. Total	time	code	Notes		\dashv	Scrap	Code	
				_						\Box			
Setup Hrs.			_										
										-+			
Cycle Time										-			
Cycle Time					_								
D 10										\Box			
Pcs/Hr										-			
DOLUTION		L											
ROUTING:	nstructions	Down T	ime Codos				irct Doct I	cnoct!	Possed				
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part		Approved Mtrl		Rev Record					
		2 Tooling			Time Of Day	Yes / No	Check	Letter	I inspector I inotes		Notes		
		3 Setup		1-29-16	apa	7	/	CJC					
9)		4 FAIR 5 Training			*								
		6 Meeting											
SECONDARY PRODUCTION RECORD PAGE 1											Test Form 1	.0/15/15	