


Part No.	CR20	Component	CR-BLNK	
Order No.	394039	Heat Lot #		
Order Qty	4	W/O # from Box		

THRU-PUT/8HRS										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	12-14-15	HVD	1025	4					0	
Setup Hrs.										
10 min										
Cycle Time										
1m										
Pcs/Hr										
54										

THRU-PUT/8HRS										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

THRU-PUT/8HRS										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

First Part Inspection Record									
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-14-15	11:22	Y/K	✓	B	AT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									