

Part No.	PWVN00028-H	Added Vms	Cycle Times	Thru-Put/Hrs	Wgt/Pc.	0.0708	Mach No.	S#
Order No.	397879	Standard	Standard	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	6,000	Actual	Actual	Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
1-26-16	TC	1	2244	416		7.5	3	7
1-26-16	TC	7.5	2244			7.5	4	
1-26-16	TC	7.5	2244	3160		7.5	6	
1-26-16	TC	8	2865	6045				
1-26-16	TC	1	250	4,295				
TOTAL PCS. PRODUCED								
TOTAL SCRAP PCS.								
7								



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

1-26-16 5:00 AM Yoo R Mhag