

Control Devices LLC / Work Order Production Record			
Part No.	PPV10003	Rev Letter	D
Order No.	376471	Component	PPV10003-10
Order Qty	1000		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

[illegible]

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	100					0	0	STD CYCLE TIME								0	#DIV/0!
7-7-15	JT		.5	2		0	0	0	0			"	1				
7-8-15	RA	1.5	0	75		0	0	0	0								
7-9-15	RA	4.5	0	361		0	0	0	0				2				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17							0	STD CYCLE TIME					0	#DIV/0!
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Machine #								STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Final Part Calculation					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	7/7/15	9:00A	YES	SK	
Total Scrapped	0	2	Tooling	0					
Hard Operation Count	0	3	Setup Idle	0					
Hard Operation Count	0	4	Other	0					