Part No.		1301-	1301-A-BLNK		Component		A02071-0096			671 TH	contr	ol
Order No.		399971		Heat Lot #						624	device	s, LLC
Order Qty		75		W/O # from Box					31			
				OPERATIO	N 1		ALE CALL			THRU-I	PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H4	2-11-16	1+00	0	8		8		Train			0	
Setup Hrs.	2-10-16	SM	Ч	72		0		1/11/19	<u> </u>	$\neg \uparrow$	0 .	
1					80				10600	-		
Cycle Time									HUD		110	
3m										12	014	
Pcs/Hr				5					1	0	5	
18									<i>/</i>		8	
ROUTING:							i.L					
				OPERATIO	N 2		AND NOTE OF	ALC: L		THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					-							
Setup Hrs.												
									=======================================			
Cycle Time												
	Store !	2500							10			
Pcs/Hr												
- 1									MELANA			
ROUTING:	-											
ROOTING.	DESIR SAN TO AN		3.0000000000000000000000000000000000000	OPERATIO	N 3			1 h 3 h 3 h	E ha Chine and the	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
			-			EK.						
Setup Hrs.							35					
Cycle Time												
Cycle Time												31 - 11
*												
Pcs/Hr								8				
ROUTING:												
Notes / In	structions		me Codes				irst Part In		Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		3 Setup 4 FAIR		2-10-16	10:15	425	V	C	C DH ( so)			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY PRODUCTION					DAGE							