

Part No.	PWN00400-L	Added Wt's	Cycle Times	Thru-Put/Hrs	2640	Wgt/Pc.	0.0708	DOWN TIME CODES				Mach No.	S4		
Order No.	396672	Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	16
Order Qty	2005000	ACT 1/14	Actual	Actual Pcs/Hr		Component	A02001-0016							Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Scrap Pcs.	Scrap Code		
01/14	ED	0	0	0		3	3					0	0		
1/15	DM					3	3								
1-15-16	L.W.	-	-	-		3	3					41	11		
1-16-16	L.W.	-	-	-		3	3					11	11		
1-16-16	L.W.	-	-	-		4	4								
1-16-16	Bar	0	0	0		4	4								
1-18-16	L.W.	1.5	500	500		2	2								
1-18-16	L.W.	-	-	-		6	6								
1/18/16	DM	8	2800	3300	0120324E			inverter problems.							
1-19-16	L.W.	6	2000	5300	11	0	0								
TOTAL PCS. PRODUCED															
Special Notes / Instructions															
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load															
First Part Inspection Record															
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes									
1-16-16	2:20PM	YES	✓	A	WFO										
TOTAL SCRAP PCS.														15	

Job - O.C.

#1181
1-22-16

