

## Control Devices LLC / Work Order Production Record

Part No.	R452-12
Order No.	376823
Order Qty	100
QTY CHANGE INLS/DATE	

Rev Letter	D
Component	3/8 RD Bro4

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions
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Standard Cycle Time & Setup Time Verified
1st Operation
2nd Operation
3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	AL-150 S40					0	0	STD CYCLE TIME								0	#DIV/0!
6-30-15	RA	1.25	0	101		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #	B17 chomter 468					0	0	STD CYCLE TIME								0	#DIV/0!
6-30-15	RA	1.25		15		0	0	0	0								
6-30-15	RA	1.5		60		0	0	0	0								
6-30-15	JN	.5		26		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #	9.1					0	0	STD CYCLE TIME								0	#DIV/0!
6-30-15	JT					0	0	0	0								
6-30-15	JN	1.5		5		0	0	0	0								
7-1-15	RA	6.0	0	43		0	0	0	0								
7-6-15	RA	.5		39		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
		1	Maintenance	0	6/30/15	11:00	yes	DA	CD On Insp #09
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15