Part No.		7-4-10		Component		7-4-D-BLNK			control devices, LLC				
Order No.		394415		Heat Lot #						62 4	∌ device	s. LLC	
Order Qty		210		W/O # from Box		373714							
				OPERATIO	N 1		Variation Con-			THRU	PUT/8HRS	80	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	12/16/15	25	65	57	104	6 n							
Setup Hrs.	12/12/K	NE	4	59	163			-					
6 MIN	47	00			1 4 5			0	,	,			
Cycle Time								1	3000	1			
Cycle Time			120						2000				
5 MIN			- 30	1 8m²				3		16	5	11	
Pcs/Hr						1			1	3			
10									12-5	55'	a		
ROUTING:													
SENTENDED TO THE TOTAL PROPERTY OF THE SENTENCE OF THE SENTENC				OPERATIO	N 2	全国的 基本的			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.			-										
octup ins.			199										
	_												
Cycle Time			27 100 - 1										
-,													
Pcs/Hr													
				<u> </u>									
ROUTING:													
OPERATION 3									THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
												-	
Setup Hrs.											4		
Cycle Time													
Pcs/Hr													
- 1													
Notes / Ir	structions	Dawn T	me Codes				and David		DI				
Notes / II		1 Maintenance		Date Part		Approved	irst Part Ins Mtrl	Rev	Kecord				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes			
		3 Setup 4 FAIR		12-16-15	4:10 PM	405		A	WAB				
		5 Training											
ECONDARY PRODUCTION		6 Meeting			PAGE 1						Test Form 1	0/15/15	