# Control Devices LLC
## Work Order Production Record

| | | | |
|---|---|---|---|
| Machine No. | 2ND | DAVENPORT / B&S BAR FEED | |
| Rev Letter | F | Wgt/Bar | Total Bars |
| Part No. | R431-10 | Bars per Load | Remaining Loads |
| Order No. | 329940 | Wgt/Pc | Pcs/Bar |
| Order Qty | 100 | Component | 1/4 RD B4 |

ADDED W/O # | QTY CHANGE INLS/DATE | Verified

CYCLE TIMES: Planned Pcs/Hr | Standard | Actual

| | |
|---|---|
| Setup Allowed Hrs. | |
| Setup Actual Hrs. | |
| Setup % | |
| Total Loads | |

Special Notes / Instructions

| Date | Emp. Name | Clock # | Prod. Hours | Setup Hours | Total Loads | Pieces Today | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | Material Heat Lot No. | Mach Down Time | CODE | Scrap Pcs. | Notes |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Beginning Balance | | | | | | 0 | 0 | | | | | | | | |
| 4/14/14 | DM | | 2 | .5 | | 124 | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | 0 | 0 | 0 | 0.0 | 0 | 0 | 0 | 0 | | | | 0 | | 0 | Page 1 |

| Efficiency | | Final Part and Material Calculation | | Total Down Time on Page Code | Description | Hours |
|---|---|---|---|---|---|---|
| Total Planned Pcs | | Total Counted Pcs | | 1 | Maintenance | 0 |
| Efficiency | | Total Scrap Pcs | | 2 | Tooling | 0 |
| Machine Count (PCS) | | Estimated Short Parts | | 3 | Setup Idle | 0 |
| | | Difference in Parts | | 4 | Other | 0 |
| | | Material Difference LBS. | | 5 | Alternate - Tooling/ Units/ S/U | 0 |

First Part Inspection Record

| Date Part Submitted | Time Of Day | Approved Yes / No | Material Check | Inspector | Notes |
|---|---|---|---|---|---|
| 4-11-14 | 3:50 | YES | OK | [illegible] | |
| | | | | | |