Part No.		CR20		Component		CR-BLNK			control devices, LLC		
Order No.		401581		Heat Lot #					6	device	es, LLC
Order Qty 12 W/O # from Box											
		5255		OPERATIO	N 1				Sepuration TH	RU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BLUE LATHE	3-23-14	Hup	.75	19	19			, da	best How	0	
Setup Hrs.									1)	4	
10 MIN				_							
Cycle Time									1	0	
1 MIN									-22.		
Pcs/Hr								0	1 5		
54										a	
ROUTING:											
				OPERATIO				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											8.
Cycle Time											
							_				
Pcs/Hr											
- 1											
DOUTING				_							
ROUTING:				OPERATIO	N 3		STORY SAN	S IN I I NOW	TUC	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
A.											
Setup Hrs.	- 11										
-											
Cycle Time									- Miller - Land		
cycle Time						/ E-					
					100						
Pcs/Hr											
								_			
ROUTING:											
Notes / In	structions	Down Time Codes				THE RESERVE AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TWO IS	rst Part Ins	spection	Record		
		 Maintenance Tooling 	9	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		3 Setup			11:150	Yes / No	Check	Letter			
		4 FAIR 5 Training		Nagio	. 11. 300	100		8 409		1200	
		6 Meeting									
ECONDARY	PRODUCTIO	N RECORD		Controlled	PAGE 1					Test Form	0/15/15