

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Planned Pcs/Hr

Standard

Wgt/Bar

Total Bars

Remaining Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. B3440-2

ADDED W/O #

Planned Pcs/Hr

Standard

Wgt/Pc

Pcs/Bar

Total Loads

Notes

Page 1

Order No. 329795

QTY CHANGE IN S/D DATE

Actual

Verified

Component

B3440ST-2

Order Qty 5000

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

4-11

27800

3.1

4.0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-14

3.1

3.4

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-15

3.1

3.5

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-16

3.1

2.4

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-23

3.1

1.1

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-25

3.1

7.2

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-28

3.1

7.0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-29

3.1

8.7

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1

5950

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

4-30

3.1