Part No.		143357-01-C		Component		143	143357-01-C-10			ol
Order No.		393379		Heat Lot #				HICHELE	ontr device	es, LLC
Order Qty		1600 700		W/O # from Box		3932	99	SHELF		
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	N 1 Cum. Total	Down	Down time code	Notes	-PUT/8HRS Scrap	Scrap
5004-	12-18-15	no				time	3	1,5 2rd BAGG	200	Code
B&S 17	12/18/19	PZ	7.6	276	276			1.5 6085	4	22
Setup Hrs.	12-14-15	NP	3.5	145	421	5		6055	7	00
	12/20/19	12	7.6	400	821				2	I9
	12 21-15	N	105	70	8-91					Alle
Cycle Time								68	2 040	100
								XII.	A NO	0/
			4	13				Can	RICK	(X)
Pcs/Hr			0	Δ.				1 500	y Pray	K_
				o A					1012	5/
									1	
ROUTING:		N. (Established St.)	Season Alexander	OPERATIO	N 2			TUDU	DUT/OUDC	
N/	D 1	ė.	B 111			Down	Down time		-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes	Scrap	Code
Setup Hrs.										
						Tillian .				
								-		
Cycle Time										
Pcs/Hr										
ROUTING:										
ROUTING.		R. S. M. Carlo		OPERATIO	N 3	V. Idyara	AND COMME	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
							_			
Setup Hrs.										
								_		
Cycle Time						-				
Dec /11										
Pcs/Hr										
					The state of the s					
ROUTING:										
THE RESERVE AND ADDRESS OF THE PERSON NAMED IN	nstructions	Down T	ime Codes	4		r.	irst Part In	spection Record		A. L.
, , , , , , , , , , , , , , , , , , , ,		1 Maintenance		Date Part	ener server	Approved	First Part Inspection Record  pproved Mtrl Rev			
		2 Tooling	- I	Submitted	Time Of Day	Yes / No	Check	Letter Inspector	Notes	
		3 Setup 4 FAIR	1	12-18-15	1:30	YES	~	8		
		5 Training				_				
COMPAC		6 Meeting								
CONDARY	PRODUCTION	N RECORD			PAGE :	1			Test Form	10/15/15