

Part No.	TRV15	ADDED WIND #	CYCLE TIMES		Thru-Put8Hrs	7376	Wgt/Pc.	0.0212	Mach No.	D8
Order No.	395459	QTY CHANGE FILE DATE	Standard	2.9	Planned Pcs/Hr	922	Wgt/Bar	5.73	Setup Allowed Hrs.	16
Order Qty	150,000	Actual			Actual Pcs/Hr		Component	A02001-0013	Pcs./Bar	270
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		
1-4	RC	8	8100	8100	116013E			1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		
1-5	RC	8	6750	14850	"					
1-15	RC	8	5100	20950	"					
1-16	RC	8	6750	27700	"					
1-17	RC	8	6750	34450	"					
1-18	RC	8	6750	41200	"					
1-19	RC	8	6750	47950	"					
1-20	RC	8	6750	54700	"					
1-21	RC	8	6750	61450	"					
1-22	RC	8	6750	68200	"					
1-23	RC	8	6750	74950	"					
1-24	RC	8	6750	81700	"					
1-25	RC	8	6750	88450	"					
1-26	RC	8	6750	95200	"					
1-27	RC	8	6750	101950	"					
1-28	RC	8	6750	108700	"					
1-29	RC	8	6750	115450	"					
1-30	RC	8	6750	122200	"					
1-31	RC	8	6750	128950	"					
1-32	RC	8	6750	135700	"					
1-33	RC	8	6750	142450	"					
1-34	RC	8	6750	149200	"					
1-35	RC	8	6750	155950	"					
1-36	RC	8	6750	162700	"					
1-37	RC	8	6750	169450	"					
1-38	RC	8	6750	176200	"					
1-39	RC	8	6750	182950	"					
1-40	RC	8	6750	189700	"					
1-41	RC	8	6750	196450	"					
1-42	RC	8	6750	203200	"					
1-43	RC	8	6750	209950	"					
1-44	RC	8	6750	216700	"					
1-45	RC	8	6750	223450	"					
1-46	RC	8	6750	230200	"					
1-47	RC	8	6750	236950	"					
1-48	RC	8	6750	243700	"					
1-49	RC	8	6750	250450	"					
1-50	RC	8	6750	257200	"					
1-51	RC	8	6750	263950	"					
1-52	RC	8	6750	270700	"					
1-53	RC	8	6750	277450	"					
1-54	RC	8	6750	284200	"					
1-55	RC	8	6750	290950	"					
1-56	RC	8	6750	297700	"					
1-57	RC	8	6750	304450	"					
1-58	RC	8	6750	311200	"					
1-59	RC	8	6750	317950	"					
1-60	RC	8	6750	324700	"					
1-61	RC	8	6750	331450	"					
1-62	RC	8	6750	338200	"					
1-63	RC	8	6750	344950	"					
1-64	RC	8	6750	351700	"					
1-65	RC	8	6750	358450	"					
1-66	RC	8	6750	365200	"					
1-67	RC	8	6750	371950	"					
1-68	RC	8	6750	378700	"					
1-69	RC	8	6750	385450	"					
1-70	RC	8	6750	392200	"					
1-71	RC	8	6750	398950	"					
1-72	RC	8	6750	405700	"					
1-73	RC	8	6750	412450	"					
1-74	RC	8	6750	419200	"					
1-75	RC	8	6750	425950	"					
1-76	RC	8	6750	432700	"					
1-77	RC	8	6750	439450	"					
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1-79	RC	8	6750	452950	"					
1-80	RC	8	6750	459700	"					
1-81	RC	8	6750	466450	"					
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1-131	RC	8	6750	803950	"					
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1-148	RC	8	6750	918700	"					
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1-150	RC	8	6750	932200	"					
1-151	RC	8	6750	938950	"					
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