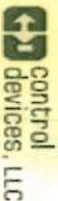


Part No.	DU2511	ACTED WIND #	CYCLE TIMES	Thru-Put/8Hrs	4048	Wgt/Pc.	0.0537	Mach No.	D1	
Order No.	392609	Standard	6.4	Planned Pcs/Hr	506	Wgt/Bar		Setup Allowed Hrs.		
Order Qty	44,000	Actual	6472	Actual Pcs/Hr		Component	A02001-0013	Pcs./Bar	104	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12-29-15	RR	—	—		112042 E	2	3			
12-29	RR	—	—		112042 E	2	3			
12-30-15	RR	—	—		11	4.5	3			
12-30-15	RR	—	—		11	3	?			
1-4-16	RR	—	—		11	3	?			
1-4-16	RR	7	2675	2675	116059 E	4.5	4			30 11
1-4-16	RR	8	3210	3210	11	—	—			
1-5-16	RR	8	3745	9630	11	—	—			
1-6-16	RR	8	4280	13910	11	—	—			
1-7-16	RR	8	2675	16585	117549 E	—	—			
1-8-16	RR	8	4280	20865	11	—	—			
1-11-16	RR	6.5	3210	24075	11	4.5	—			
1-12-16	RR	8	3745	27820	11	—	—			
1-13-16	RR	8	4280	32100	11	—	—			
1-14-16	RR	4.5	2140	34240	11	3.5	5			
1-15-16	RR	8	3745	37985	120714 E	—	—			
1-16-16	RR	6.5	3210	41195	11	1.5	6			
1-18-16	RR	6.5	3210	44405	11	—	—			
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.				



FOR DAVEPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = PosBar x Total loads ran during shift x Bars per load
ROUTING:

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting