Part No.		CR10		П	Con	nponent	CR-BLNK			CD control devices, LLC			
Order No.		402475		Heat Lot #							OH d	d evice	s, LLC
Ord	er Qty	18				from Box							
	enaments.		A SAME PARTY			N 1	A PROPERTY OF THE PROPERTY OF			THRU-PUT/8HRS 216			
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE	3-1-12	HVB		18						Johns		0	
Setup Hrs.									4	BUX			
10 MIN													
Cycle Time													
2 MIN										114)		
Pcs/Hr										500			
27				_						000		8	
ROUTING:				-									
	がある。			0	PERATIO	N 2					-PUT/8HRS 216		
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE													
Setup Hrs.													
10 MIN													
Cycle Time													
2 MIN													
Pcs/Hr													
РС5/ПІ				_									×
27													
ROUTING:													
CALL STATE	TERROLATE.			0	PERATIO	N 3		124359		100 N 194	THRU	-PUT/8HRS	1296
Mach No.	Date	Emp. Name	Prod Hrs.	To	otal Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
STAMP													
Setup Hrs.													
		_						ng .					
1 MIN		ν.											
Cycle Time													
20 SEC												_	
Pcs/Hr													
162													
DOUTING													
ROUTING:	estructions	Down T	imo Cad-					last David		0 1			
Notes / Instructions		Down Time Codes 1 Maintenance			Date Parc		Approved Mtrl Rev						
		2 Tooling 3 Setup			Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR		2	3-1-16	11:30	46>		A	DA 100			
l		5 Training6 Meeting		-		42							
ECOND ARY PROPILETIO										J			