

Control Devices LLC

Work Order Production Record

Machine No. 2510

Rev Letter C

Planned Pcs/Hr 100

CYCLE TIMES

Standard

Actual

Verified

DAVENPORT / B&S BAR FEED

Wgt/Bar 1.00 Total Bars 100

Bars per Load 100 Remaining Loads 0

Wgt/Pc 1.00 Pcs/Bar 100

Component 100

Plan Pcs/Day 100 Actual Pcs/Day 100

% Mach. Efficiency 100

Material Heat Lot No. 100

Mach Down Time 0

Scrap Pcs. 0

Notes

Setup Allowed Hrs. 0

Setup Actual Hrs. 0

Setup % 0

Special Notes / Instructions

Total Loads 100

Wgt/Bar 1.00

Bars per Load 100

Wgt/Pc 1.00

Pcs/Bar 100

Component 100

Plan Pcs/Day 100

Actual Pcs/Day 100

% Mach. Efficiency 100

Material Heat Lot No. 100

Mach Down Time 0

Scrap Pcs. 0

Notes

Machine Count (PCS)

Difference in Parts

Material Difference LBS.

Efficiency

Total Planned Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Efficiency

Total Planned Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Efficiency

Total Planned Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Efficiency