Part No. Order No.		7-3-E-BLNK		Component Heat Lot #		A02071-0068				GD	contr	ol es, LLC
Order Qty		500		W/O # from Box					1			
	er qty			OPERATIO	N 1		A BURNEY	SAL DE SA	E War Charles	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H1	1-6-15	14UB BA		170	340			J	Jobot			
Setup Hrs.			VV 57	7.70	200		1		Hu	D		
1.5												
Cycle Time												
10440				<u></u>				7	1			
Pcs/Hr								1	1)/			
31								1	3.	,	1	
ROUTING:											D	
ROOTING.	N. P. Toda	Manager I - Itali		OPERATIO	N 2		12 20 U.S.	MU AUN		THRU-P	UT/8HRS	
Mach No. Date		Emp. Name	Emp. Name Prod Hrs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					-							
Setup Hrs.												
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Cycle Time												
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Pcs/Hr												
				100								
									:5			
ROUTING:				ODERATIO	N/2		- W. 1910					_
Mach No. Date				OPERATION 3		Down	Down Down time				-PUT/8HRS Scrap	
IVIACII IVO.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Cabour Hora												
Setup Hrs.												
Cycle Time												
			,									
Pcs/Hr								4	n 4			
ROUTING:												
THE RESERVE AND ADDRESS.	structions	Down Ti	me Codes			F	irst Part Ins	spection	Record		7 5 7 7 5	
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector CO Notes			
1		3 Setup4 FAIR5 Training	4 FAIR		7:30	YES		B	at	- (#09°)		
ECONDARY	DDODUCE	6 Meeting					<i>'</i>	Con.				
ECONDARY	PRODUCTIO	ON RECORD			PAGE 1						Test Form	10/15/15