

# Control Devices LLC

## Work Order Production Record

Machine No.

82

Rev Letter

Planned Pcs/Hr

Remaining Loads

#DIV/0!

Wgt/Bar

Total Bars

#DIV/0!

Bars/Load

Total Loads

#DIV/0!

Wgt/Pc

Pcs/Bar

#DIV/0!

Setup Allowed Hrs.

Setup Actual Hrs.

0

Setup %

####

Order No.

321572

Order Qty

Component

1122005

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Pieces Today (bars)

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

5/16-24

Barre Tap

### First Part Inspection Record

Page 1

BarStock Efficiency

0

0

0

0

0

0

0

0

0

Actual Efficiency

0

0

0

0

0

0

0

0

0

Down Time Codes

1

2

3

4

5

???

???

???

???

Maintenance

0

0

0

0

0

0

0

0

0

Tooling

0

0

0

0

0

0

0

0

0

Setup Idle

0

0

0

0

0

0

0

0

0

Other

0

0

0

0

0

0

0

0

0

Date Part Submitted

1-30-14

7:50

45

45

45

45

45

45

45

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

2-10-14

2-10-14

2-10-14

2-10-14

2-10-14