Part No.		1102	1102-15-1/4		Component		1102-A-BLNK			-	- contr	ol.
Order No.		400243		Heat Lot #		0.00 pt 10 p			G2	ontr device	es. LL	
Ord	der Qty		10		from Box				-			51
BURESTON				OPERATIO	N 1		53 54 5 W			THRU	J-PUT/8HRS	40
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	e .	Notes		Scrap	Scrap Code
10	2-11-16	DG	2,5	1.0	6	64	3				010-	4
Setup Hrs.	2-18-16	100-		10	16		-	+	ul.	<i>i</i>)	1 AUS	
6 MIN											5	
Cycle Time								+	013	- 1	_/	
12 MIN			_						9 (1)_	AR	5	
Pcs/Hr							1	-	NOK	1	INE	
5							12		3/1	ACI	~~	
ROUTING:							1				10	
		170×70×		OPERATIO	N 2			Sall I		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle Time	3				_				* _			
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Pcs/Hr												
ROUTING:	A 10 10 10 10 10 10 10 10 10 10 10 10 10	CONTRACT MINES		OPERATION	13		m Early Early					
Mach No.	Date			Total Pcs.		Down	Down time			THRU-	-PUT/8HRS Scrap	
	Date	Linp. Name	Frou Hrs.	Total PCs.	Cum. Total	time	code		Notes		Scrap	Code
				_								
etup Hrs.												
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ycle Time						Ψ.						
								2/				
Pcs/Hr								÷				
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OUTING:												
Notes / In	structions	Down Tir	ne Codes			Fi	rst Part In:	spection	Record			
1				Date Part	Time Of Day	Approved	Mtrl	Rev				
		Setup		Submitted 2-11-16	9:30	Yes / No	Check	Letter	Inspector	Notes		
	4 5	FAIR Training		11 16	1-00			B	7			
CONDARY	6 PRODUCTION	Meeting										
		RELUMII			DACE 1							