Part No.		7-4-12		Component			7-4-E-BLNK					-1
Order No.		400242		Heat Lot #		+	7 T L DLIV	IX.	$\dashv$	G:	ontr device	OI BS, LLO
Ord	der Qty	_	15		# from Box	29	632	i	-			
Se sal la				OPERATION			6 30	Maria I	4157/100	THRU	J-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time		Notes		Scrap	Scrap Code
8	2-11-16	55	5	7/	37			,				
Setup Hrs.	2-12-16	ĆŚ	6.5	66	164							22
8 MIN				ě		(		R	~ 01	1		
Cycle Time						(	$\mathbb{H}^{\mathbb{C}}$		· cu	,		
3 MIN		D						/21	3	) (		
Pcs/Hr								1	1	116		
18								5	51	13.		
ROUTING:				-		1						
Super				OPERATIO	ON 2	P. Property		THRU			-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
							-	-				
Setup Hrs.						14 12					0	
Cycle Time			-									
Cycle Time									_			
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Pcs/Hr							-					
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ROUTING:												
Contract Contract				OPERATION 3		Down	Down			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
												-
Setup Hrs.												
-												
Cycle Time												
Pcs/Hr												
ROUTING:												_
	structions	Down Ti	me Codes			F	irst Part In	spection	n Record			2000
		L Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev			Nex	
2 3			Tooling Setup			Yes / No	Check	Letter	Inspector	Notes  CD  QA losp #09		
	4	FAIR		241-16	Ilan	YET	V.	B	DH	#09		
	5	Training  Meeting										
ECONDARY	PRODUCTION		New or any other party of the		PAGE 1						Toot Form 1	0/15/15