


Part No.	9-3-16	Component	9-3-C-BLNK	
Order No.	389959	Heat Lot #		
Order Qty	5	W/O # from Box	379218	

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	11/10/15	DG	.5		5				1	11	
Setup Hrs.								30B OCT			
Cycle Time											
Pcs/Hr											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
	1 Maintenance	<div> <div>Date Part Submitted</div> <div>Time Of Day</div> <div>Approved Yes / No</div> <div>Mtrl Check</div> <div>Rev Letter</div> </div>	Inspector	Notes							
	2 Tooling										
	3 Setup										
	4 FAIR										
	5 Training										
	6 Meeting										