

Part No.	PWNN40032-HT	ADDED WHO?		Thru-Put/8Hrs		Wgt/Pc.	0.0708	Mach No.	S6	
Order No.	394138	CHANGED REASON		Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.		
Order Qty	18,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12/18/15	ST	0	0	0		8	3			
12/19	ST	3.5	1400	1400	P9315	ST 4.5	3.5	ST 12 + REPAIR AND 1-HS FAIR	21	11
12/19	ST	4	1720	3120		3	2	ST 12 + REPAIR AND 1-HS FAIR	35	4
12/19	ST	4	1720	4840		2	2	ST 12 + REPAIR AND 1-HS FAIR	20	15
12/21	ST	0	0	0		2	2		0	0
12/21	ST	2.5	900	8130		5.5	1	BROKEN ROD	0	0
02/21	DM	2	650	8780	P9315					

DATE 12-21-15 SCRAP TICKET NO 016248

NAME Linda L ORDER NO. 394138 MACHINE NO. S6

QUANTITY	CODE	PART #
4	F-21	PWNN40032-HT
1	F-1	

APPROVED

Ben

NC

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
12-15-15	11:00	ye	✓	6	AT	

TOTAL SCRAP PCS.

81

\$10.27 x 15
18.25

Job out per Ken