Part No.		9-4-12		Component		9-4-F.			R	阿甲	control devices, LLC	
Order No.		397218		Heat Lot #				42				
Order Qty		100		W/O # from Box		39422		7	•			
SERVICE MARK	ALEXANDER STATE	Edward West	表现的证明	OPERATIO	N 4		a 图4数		STORAGE.	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	1/15/16	DG P-6.	6	44	52	7m	3				4	22
Setup Hrs.	1/16/16	DG	6	52	104							
1m	1/18/16	C5.	8	40	144				5			
Cycle Time	1/18/16	DG	8	36	180			JC	013			
							-		OMO			
8m		- Annie	- A					/	-0a			
Pcs/Hr			L II					14	500	KO		
1								4	1,6	7	4	
ROUTING:					i i i i i i i i i i i i i i i i i i i				7 5		1	
是加强的原理	\$15000000000000000000000000000000000000	2016年1月1日	OPERATIO	N 5		New York			THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	*	Scrap	Scrap Code
		19.4										
Setup Hrs.					8						E	
setup mis.												
											_	
Cycle Time												
cycle Time	· · · · · · · · · · · · · · · · · · ·											
Pcs/Hr												
1 03/111												
									-			
ROUTING:												
			Character and		经基本的	的特別	THE SAME	油線資金	建筑区内有		Charles (C)	ezanewa:
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
											-82	*
Setup Hrs.		1							-			
- 1												
C 1 =:												
Cycle Time						LAN						
ŀ					_							
Pcs/Hr		-										
F CS/ FIT												
ŀ			121									
ROUTING:					l							
Notes / Instructions Down Time Codes First Part Inspection Record												TO LOT SE
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		3 Setup			9:450m	Yes / No	Check	Letter	WRB			
4.		4 FAIR		40-16	1.13.19	107						
		5 Training 6 Meeting										
FCONDARY PRODUCTION		With the same of t			DACE 3					_		