Part No.		P25031		Component		P25031-10			Control devices, LLC			
Order No.		398756		Heat Lot #					1	6 2 de	device	es, LLC
Order Qty		1900		W/O # from Box								
	建设有等地 重			To Australia	OPERATIO	V			TOWNS STATE			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
40AG KINGS-0470	2/10/16	NK	.7	1096	1100						7	3
Setup Hrs.	2-12-16	TN.	4,5	347	p 2/6/7						2	14
.4	2/13/16	T.W.J.	2	236	1683			00	3 67	1	14	0-18
Cycle Time								14.11	4.44		^	
Pcs/Hr								\$7	2)	110	10	
ROUTING:												
RESIDENT		AND MEDICAL	THE PERSON		OPERATIO	DN 2			A PART OF THE PART		Property of	AT CHANGE
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	,		- to									
octup mor						_						
Cycle Time												
Pcs/Hr												
ROUTING:												
					OPERATIO					CENTRAL PROPERTY.	A STATE OF	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
		<u> </u>						1 -01 -				
Cycle Time						.6						
Pcs/Hr								4				
			-010-11									
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	-		
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x		1 Maintenance 2 Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Rev Inspector		Notes	
Bars per load		4 FAIR 5 Training										
SECONDARY	Y PRODUCTIO	6 Meeting			PAGE	1					Test Form	10/15/15