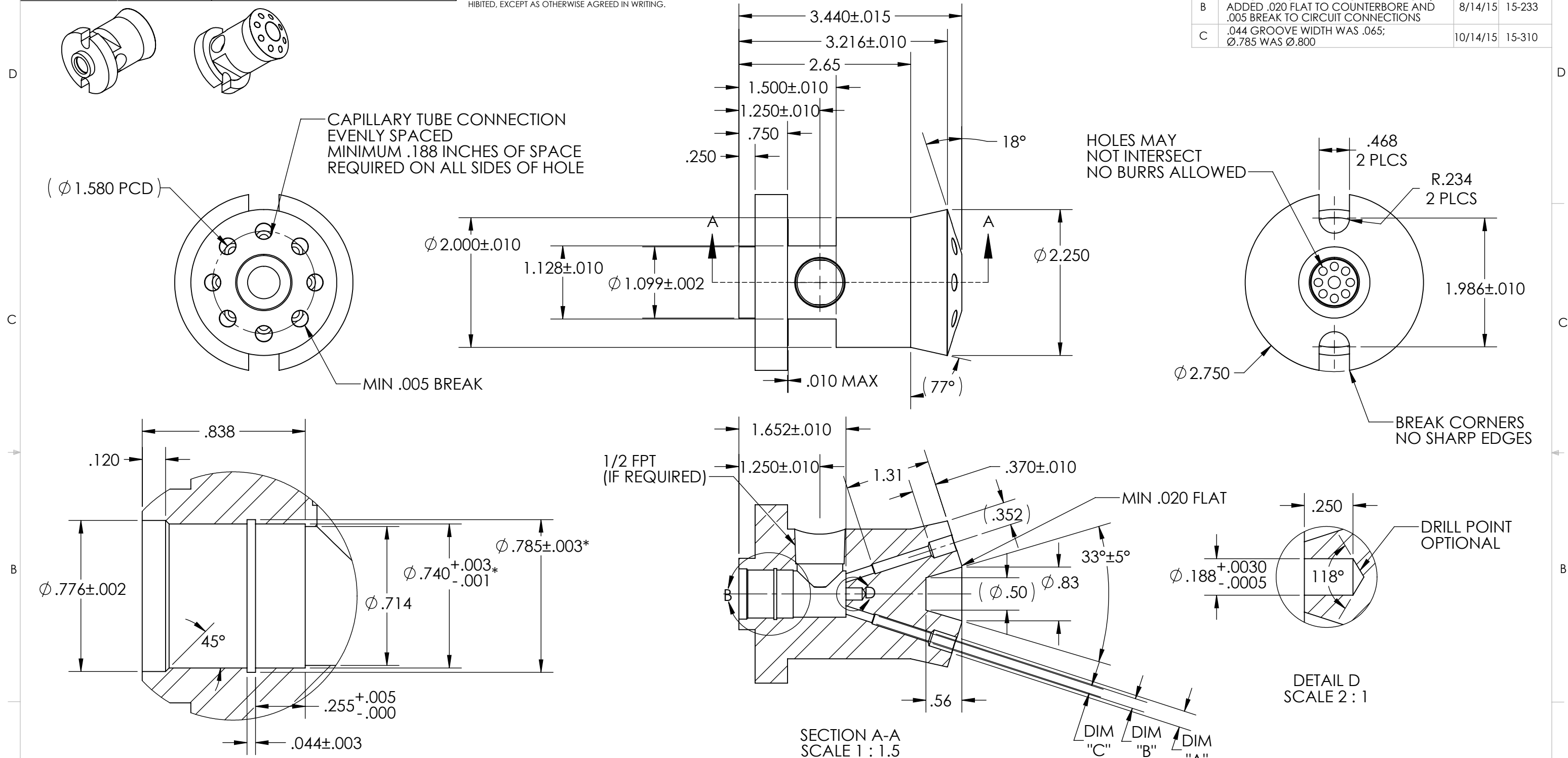


8		7	
PART NO.	DESCRIPTION		
2203-A-BLNK	LESS CIRCUIT HOLES, MILLED FLATS, SLOTS, AND FPT CONNECTION		
2203-A-##	COMPLETE LESS 1/2 FPT CONNECTION		
2203A-##-##	COMPLETE WITH 1/2 FPT CONNECTION		

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REVISIONS			
REV.	DESCRIPTION	DATE	ECN NO.
A	RELEASE TO PRODUCTION	8/6/15	15-225
B	REMOVED 45° BREAK FROM INNER BORE; ADDED .020 FLAT TO COUNTERBORE AND .005 BREAK TO CIRCUIT CONNECTIONS	8/14/15	15-233
C	.044 GROOVE WIDTH WAS .065; Ø.785 WAS Ø.800	10/14/15	15-310



NOTES:

1. PART TO BE CLEAN AND FREE OF BURRS.
2. BREAK ALL UNMARKED CORNERS .005.
3. ALL UNMARKED MACHINED SURFACES .63 MAX.
4. ALL THREADS TO HAVE A 45° CHAMFER ON LEADING EDGE, 1 TO 1 1/2 THREADS LONG.
5. ALL DIAMETERS MARKED "H" TO BE CONCENTRIC WITHIN .003 TIR.
6. INSIDE BORE TO BE LIGHTLY BEAD BLASTED TO REMOVE ALL BURRS
7. COMPETITOR PART NUMBER: 1133-X-XX

PART NUMBER #=NUMBER OF HOLES	MAX. NO. CIRCUITS	"A"	"B"	"C"
2203A-#-3/16	10	.1905/.1925	.125	.125
2203A-#-1/4	10	.253/.255	.156	.125
2203A-#-5/16	6	.3155/.3175	.187	.187

ITEM NO.	PART OR IDENTIFYING NO.		NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	QTY REQD
PARTS LIST						
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + .XX ±.02 ±1° .XXX ±.005			CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<div>Control Devices LLC</div> <div>1555 LARKIN WILLIAMS ROAD, FENTON MO 63026</div>	
MATERIAL 8620 VACUUM DEGASSED STEEL			APPROVALS		DATE	
FINISH			DRAWN WM		01/20/15	
DO NOT SCALE DRAWING			CHECKED		DISTRIBUTOR, FLANGED, HGB	
MASS 2,563 LBS			RESP ENG		SIZE B	
			MFG ENG		DWG. NO. 2203-A-BLNK	
					REV C	
					SCALE 1:2	
					SHEET 1 OF 1	