Part No.		7-4-10		Component		7-4-D-BLNK			control devices, LLC		
Order No.		398457		Heat Lot #					644	device	s, LLC
Order Qty		50		W/O # from Box		393932		,			
			代数力是 预	OPERATIO	N 1		STOP IN THE		THRU	-PUT/8HRS	80
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
3	1-27-16 1-27-16	PG DG	8	23	34					/	//
Setup Hrs.	7-02 / 7-0	UG	/	00	5 /			50	B		
6 MIN								Oi			
Cycle Time											
			- 111)					/11	174/11		
5 MIN		-						(1)	RIVE		
Pcs/Hr									11/16		
10									750		
ROUTING:											
		SEASTON SE	SEAL INFORMATION OF STREET	OPERATION 2			t or street		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.				0					- X-1		
Cycle Time			- VI								
Pcs/Hr		0.000									
ROUTING:											
				OPERATIO	N 3	Down		White has	THRU	-PUT/8HRS	Carrentes
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
-							-				
Setup Hrs.							_				
Cycle Time											
cycle Tille						74					
Pcs/Hr											
-											
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev		Notes	
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	notes	
		4 FAIR		1-27-16	SP	Y	/	3	Ne		
		5 Training									
SECONDARY PRODUCTION		6 Meeting	×		PAGE	1				Test Form	10/15/15