

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

Planned Pcs/Hr

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Planned Pcs/Hr

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DAVENPORT / B&S BAR FEED

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Component

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Page 1

First Part Inspection Record

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Material Difference LBS.

Difference in Parts

Estimated Short Parts

Total Scrap Pcs

Total Counted Pcs

Final Part and Material Calculation

Code

Description

Hours

Total Down Time on Page

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