Part No.		Sf403-2-3/6		Con	Component		SF403-A-BL			015	ontr device	ol
Order No.		399236		Heat Lot #						604	device	es, LLC
Order Qty 1000			2	W/0 i	from Box	397682						011
N. P. S. S.	自分 证据等	CAN DELLA		OPERATIC	N 1	MESNESSIE				THRU	-PUT/8HRS	ZIU
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	و مالان	Scrap	Scrap Code
8.	2-2-/6 2/3/16	DG	55	400	725	5	3					
Setup Hrs.	2/3/16	106	P	186	911			4				
5m	4/4/16	1.6.	5	127	1038			1	1	1		
Cycle Time				110				10	9000			
Jm										10		
Pcs/Hr									111			
27				_					r 5)	0	
ROUTING:												
	PER TENER			OPERATIO	N 2	Davis			THRU-		-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					_				- Villa			
Setup Hrs.												
				4:								
	_											
Cycle Time												
Pcs/Hr							-					
FCS/HI		-										
ROUTING:							<u> </u>					
1077 (AMA) (A	WAS BOOK			OPERATIO	N 3	No.		STATE OF	The street	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time			2			140						
D /!!								er.				
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
1		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	wen	Notes		
		4 FAIR		2-2-16	5:50 PM	465		13	N.B			
		5 Training 6 Meeting										
ECONDARY	PRODUCTIO				DACE							