					Cont	rol Device	s LLC / W	ork Order	Producti	on Record			9				
Part No. AS128				Rev	Letter	C	7			I	Heat Lo	ot#					
Order No. 343638			Component AS				1280	/	1	_	or						
Order Qty											J	Box W/O #'s Found on Label					
OTY CH	ANGE INLS	/DATE	1		-												
		,	Sne	cial Notes	/ Instruction	ons			7			10	st Opera	ctual Cycle	Time V	/erifie	d
		- 500	ciai itotes			1 8			_	nd Opera	AVA-00-0-						
		Œ							* * * * * * * * * * * * * * * * * * *			3rd Operation				-	
	T	T	Τ.,,	S	70		ğ X	1		5							
Date	Emp. Name	Prod.	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	S/U	Setup %
Machine	#					0	0	STD CYC	CLE TIME							0	#DIV/0
0711	1	_	1.0	.07		0	0	0	0	30 5 A C. 1 1							
8/11	ST	2	45	136	794.5	0	0	0	0				3				
					7.00 to	0	0	0	0		ļ			<u> </u>			
			-		5.00.0	0	0	0	0				-				
						0	0	0	0				-	-			
						0	0	0	0			_	_	 			
						0	0	0	0					_			
						0	0	0	0								
					7.3	0	0	. 0	0								
					100 V160	0	0	0	0	Herena							
Total Effic	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0		0			With the	
Section 44 minutes	Non-Cross-COT	etzent Alesan	SPECIAL CASE	Mark Control of the	or Deblumpered	. Total statement of the	THE RESERVE THE PARTY OF THE PA	outing:									
Machine	i						0	STD CYC	Transaction promotion							0	#DIV/0
					178775	0	0	0	0	Mindred April 1							
			+	-		0	0	0	0	# THE STREET							
				-		0	0	0	0				-				
				-		Ö	0	0	0	-							
					Pingen in	0	0	0	0								
						0	0	0		A State of							
						0	0	0	0								
						0	0	0	0								
					111111	0	0	0	1.0								
					150 H	0	0	0	0	in Francisco							
Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Secret Consults	#855194CA1436	AREZER SERVICE	22/20/10/20/20/20	Berger Angelegen	A management of	Delination Service		Routing:		Page 100 light to the last							
Machine #	14-514-0			Mr. State			0	STD CYC	_							0	#DIV/0
			-			0	0	0	0								
	41		-			0	0	0	0								
			-		2 49 15	0	0	0	0								
					Clear Of the	0	0 .	0	0	enviloria. Par prime						-	
						0	0	0	0					-			
					San San	0	0	0	0	BI W							
					Sile Ind	0	0	0	0	an it isi							
						0	0 1	0	0	PENDAT.							
_						0	0	0	0								
				Section	SELLY	0	0	0	0								
Total Effici	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
								Routing:									
					1	1					-			n Record	<u> </u>		
Final Part Calculation					Code Total Down		ATTOMACH DISCONDENSATION OF THE PARTY OF THE	Hours	Date Pa			Approved		Inspecto	or	Notes	
				Description			Submitte	ed of D	ay	Yes	/ No	30					
otal Counted Pcs		(from packing)		1	Maintena	nce	0										
otal Scrapped		0		2	Tooling		0										
rd Operation Count		unt		0	3	Setup Idle	2	0									
2nd Operat	nd Operation Count		0		4	Other		0									
	st Operation Count		0										L				