Don't No		705-A-BLNK		Com	ponent	A02071-0052			control devices, tro			
Part No. Order No. Order Qty		388173 500		Heat Lot # W/O # from Box		188705.15.1				الله الم	device	S, CEC
Order				OPERATIO		WELDOW			STORY SEE	HRU-P	UT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Code
Н1	11-11-15	HUD	8	290								
Setup Hrs.	11-13-15	Hup	19	293	735			-	- 10 117			
7	_							1	01500	,		
Cycle Time									16			
2m183									13			
Pcs/Hr								11	V. (-)			
23				-				1	0		0	
ROUTING:					TO THE LAT	HE FOR TOP	HOLE	DIRALON SOLO		TUDIL	PUT/8HRS	
Charles Takes	AL SHELD	经产品的	HILLIAN)	OPERATIO	8	Down	Down time	ATTENDED IN	Notes	THRU-I	Scrap	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Эсгар	Code
					(
Setup Hrs.	<u> </u>											1
Setup His.												
Cycle Time												
Pcs/Hr												
1 05/111												
		2										
ROUTING:			W. C. S.	OPERATION	ON 3		And the co			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs.			Down time code	Notes			Scrap	Scrap Code
	Le											
Setup Hrs.												
			-									24
Cycle Time										,		
Pcs/Hr												
ROUTING:	- Table 1				*		First Dort I	nspection	Record			
Notes / Instructions Down 1 Maintena		Time Codes		Date Part Town Of Day		Approved Mtrl		Rev Inspector		Notes		
		2 Tooling	2 Tooling		d Time Of Day	Yes / No	Check	Letter	N. 1	180		
		3 Setup 4 FAIR		11-10-19	90	4127	4	B	B DI GE			
		5 Training				H						
		6 Meeting									Test For	m 10/15/15