


Part No.	106207-1	Component	106205-999	 <i>RUN 2ND</i>	
Order No.	393037	Heat Lot #			
Order Qty	25	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	12-18-15	BA	2.0	5	5	2.5	3			
	12/19/15	BS	6	19	24					
Setup Hrs.										
3.0										
Cycle Time										
10min										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	12/21/15	BT	4	10	10					
	12-21-15	SO	6.5	16	26					
Setup Hrs.										
1.5										
Cycle Time										
10min										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1	Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling								
	3	Setup								
	4	FAIR								
	5	Training								
6	Meeting									