


Part No.	G50-12	Component	A06202-0036	
Order No.	GV-SAMPLE	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	12-2-15	JO				1.5	3	program and start setup		
	12-2-15	BA		3		1.0	3	finish setup	3	
Setup Hrs.	12-4-15	BA	1.5	5	5	1.0	3	edit and resubmit		
Cycle Time	12-5-15	JO	5.0	60	65					
	12-5-15	BA	5.0	66	131					
3A7S	12-7-15	JO	6.5	85	317					
	12-7-15	BA	4.0	56	373					
Pcs/Hr	12-8-15	BT	8	133	506					
17	12-8-15	JO	7.5	127	633					
	12-8-15	BA	6.5	117	750				3	

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	12/9/15	BT	6.5	118	868					
	12-9-15	JO	3.5	50	918					
Setup Hrs.										
Cycle Time						9				
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-2-15	9pm	N	✓	A	JC	
		12-4-15	10:30p	Y	✓		JC	3rd Sub