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|-----------|--------|----------------|---------|--|
| Part No. | G2A | Component | GA-BLNK |  |
| Order No. | 400045 | Heat Lot # | | |
| Order Qty | 1 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | 216 | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| BLUE LATHE | 2-10-16 | HVD | 105 | 1 | 1 | 0 | 0 | Start HVD | 0 | 0 |
| Setup Hrs. | | | | | | | | | | |
| 5 | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 2 MIN | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 27 | | | | | | | | 2-11-16 SS | | |

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
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| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
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| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
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| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
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| ROUTING: | | First Part Inspection Record | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| 1 Maintenance | | 2-10-16 | 9:45 | yes | ✓ | A | PH | | |
| 2 Tooling | | | | | | | | | |
| 3 Setup | | | | | | | | | |
| 4 FAIR | | | | | | | | | |
| 5 Training | | | | | | | | | |
| 6 Meeting | | | | | | | | | |