Part No.		702-12-3/16		Component		702-A-BLNK			control devices, LLC		
Order No.		397061		Heat Lot #							
Order Qty		50		W/O # from Box		377619			34		
10000		en training		OPERATIO	N 1				THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
39	1-19-16	06	155	48	54					1	22
Setup Hrs.	1-20-16	CS	8	54	108			2	2		
10 MIN	1-2046	06	8	54	162			1	La t		
Cycle Time								V	OLOCA		
7 min									3		
Pcs/Hr						Tigg 1		451.			
								U,	119	^	
								7	511	5	
ROUTING:				OPERATIO	N 2	A September 2018			TUD	L DUT/QUIDE	
Mach No.	Doto	Fee Ne	Donal Hea			Down	Down time			U-PUT/8HRS	Scrap
wach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
									Maria de la companya		
Setup Hrs.									4	-	
octup ms.											
										 	
Cycle Time		1155									
Pcs/Hr											
- 1											
DOUTING											
ROUTING: OPERATION 3 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.			×								
Cycle Time						1921					
-								_			
Pcs/Hr											
r c3/111											
Ī											
ROUTING:											
Notes / Instructions		Down Time Codes				Fi	rst Part Ins	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector Notes		
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	1 (50)	1 (20)	
		4 FAIR		1-19-16	2~	YR)		3-	PHOD	DH & D	
		5 Training6 Meeting									
ECOND ADV DDODUCTION DECORD								Test Form	10/15/15		