Part No. Order No.		2203A-3-1/4-0 401015		Component Heat Lot #		22	2203-A-BLNK			Ø15	ontr device	ol
										Garage at	device	es, LLC
Ord	ler Qty		2	W/O	# from Box				1			10 00
New York				OPERATIO	DN 1					THRU	J-PUT/8HRS	110
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2-19-16	Rn	1.5	2	2			J	TOB OU	1	0	
Setup Hrs.									71.5	-116		
2.0												
Cycle Time										117		
30 min									20	14		
Pcs/Hr									25	5		
9							1				9	
ROUTING:								J			-0	
				OPERATIO		Down	Down time			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
Setup Hrs.												
setup ms.												
				_								
Cycle Time												
Pcs/Hr												
												-11
ROUTING:						L	1-1-1					
Statistic.			with the state	OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Catura II											·	
Setup Hrs.												
Cycle Time												
ŀ												
Pcs/Hr		l l						2				
}												
ROUTING:												
THE RESERVE OF THE PERSON NAMED IN	nstructions	Down Ti	me Codes				irst Part In	spection	Record			
1				Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	or Notes		
3		Setup		Submitted 24916	200	Yes / No	Check	Letter	A	(QA Insp) #09		
	5	FAIR Training			7	7		0		400		
ECONDARY PRODUCTION		6 Meeting						P.				