


Part No.	G150-5A	Component	A02001-0044	
Order No.	398577	Heat Lot #	NA	
Order Qty	350	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	360
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H-1	2-3-16	JB	8	370		3 1/2	3	wrote program	3	11	
	2-4-16	JB	13/4	89	459			Job Out			
Setup Hrs.											
3 1/2											
Cycle Time											
1 min 12s											
Pcs/Hr											
45											
									3		

ROUTING: TO THREAD ROLLER

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-3-16	9:30	452	✓		DH	