Part No.		A!	A5128		mponent		A5128-1	0		control					
	ler No.		5978	Н	eat Lot#					CD control devices, LLC					
Ord	ler Qty	2	182	W/O OPERATI	# from Box				_						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		1	Down Down time		Notes	HRU-PUT/8HR Scrap	Scrap				
DP 0062	Balance Forum		0 105		SX.		U) B	a Forway	13	Code					
Setup Hrs.	11-11-1		3.5	250	1300			Mat	10/1						
Bowin	11-17-15	1-17-15 DH		3/8	1622			F	rom B17						
Cycle Time	11-18	017	4,5	335	1957				VC 315						
1950	11-23	077 E.B.	1,5	110	2047	y .	- Ch		NE						
Pcs/Hr		12.0		110	211		34		C/ -12						
152									200		<del> </del>				
							l l		115	(3)					
ROUTING:															
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	RU-PUT/8HRS Scrap	Scrap Code				
											GGGC				
Setup Hrs.															
$\overline{}$					0.		-								
Cycle Time															
-															
Pcs/Hr															
PCS/HI			-												
						-									
ROUTING:											74.				
	<b>基本</b>	及被控制基础		OPERATIO	N 3		e name		THE	THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap ` Code				
Catana Uma															
Setup Hrs.															
Cycle Time															
Pcs/Hr															
ROUTING:										78°w	En				
Notes / Instructions		Down Time Codes  L Maintenance					rst Part Ins	-	Record						
1 2 3 4		Tooling Setup FAIR		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	Notes				
A December 1	6							В							
ECONDARY P	RODUCTION				PAGE 1					Test Form 1	0/15/15				

					Contr	ol Devices	LLC / Wo	ork Order	Productio	n Record							y
Part No. A5128		В	7	Rev	Letter	В	В			F	leat Lo	t #					
Order No.		38597	8	1	Component			A5128-10			or						
Order Qty 2182			1								ox W/C						
14 10					, 1								nd on		_	No.	
QTY CHANGE INLS/DATE  Special Notes /					netructio				1						& Set	tup Time	Vertified
			эрсск	ar ivotes /	iisti uctio	115		-			1st Operation 2nd Operation						
												-	d Opera		_		
S S				σ.,		a S	>	_ >	ن ک	_		T .		<b>(</b> 0		<b>%</b>	
Date	Emp. Name		Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	2182		LE TIME			_				0.2	0%
10/13/15 10/14/15		5.5	0.2	1050	5.5	1054	2178	0	4		0	0	3	11			
10/14/13	DIVI	5.5	0	1030	5.5	1054 1054	1128 1128	0	1050		0	0	0				
					-	1054	1128	0	0						—		
						1054	1128	0	0								
						1054	1128	0	0								
						1054	1128	0	0								
	W ===		-		-	1054	1128	0	0								
					-	1054 1054	1128 1128	0	0								
						1054	1128	0	0								
Total Effic	ciency	5.5	0.2	1054	5.7	1054	1128	0	1054	#DIV/0!	0		3		TK-18	No.	- 500 1000
			-					uting:		,							
Machine #	1						2182	STD CYC	LE TIME	ini Harris						0	#DIV/0!
						0	2182	0	0								
						0	2182	0	0								
						0	2182 2182	0	0								
	0					0	2182	0	0								
						0	2182	0	0								
						0	2182	0	0					21	$\overline{}$		
						0	2182	0	0					Üt	10	n	
						0	2182	0 .	0					•		1	
	_					0	2182	0	0								
Total Effic	iency	0	0	0	0	0	2182 2182	0	0	#DIV/0!	0	Nation 1	0		10301	d'oursides	NO DOCTOR
TOTAL ETTIC	leticy	U	U	U	U	U		Routing:	0	#וטועוני	U		0		4, 90		
Machine #					ľ		2182	STD CYC	LE TIME					37.7		0	#DIV/0!
						0	2182	0	0								
						0	2182	0	0								
						0	2182	0	0								
						0	2182	0	0								
						0	2182 2182	0	0				11				
						0	2182	0	0								
						0	2182	0	0								
						0	2182	0	0								
						0	2182	0	0								
						0	2182	0	0		27011						
Total Effic	iency	0	0	0	0	0	2182	0	0	#DIV/0!	0		0				
								Routing:			Tiunt De			. D	,		
PT_1 = 5 × 3 5						Total Down Time			Date Par			Approved .		n Kecord			
Final Part Calculation  Total Counted Pcs (from packing)			Code	Description		Hours	Submitte	d of Day		Yes / No		Inspecto	or	No	otes		
(moni packing)		1	Maintena	nce	0	10/13/1	.5 8:50	AM	YE	S	DH	$\dashv$					
Total Scrapped 3				Tooling		0					_		$\dashv$				
Brd Operation Count			0		Setup Idle	:	0		-			_		$\dashv$			
	2nd Operation Count 0			4	Other		0							$\perp$			
Lst Operation Count		10	54												Test	4/29/15	