


Part No.	3-3-4	Component	A02071-0022			
Order No.	401045	Heat Lot #	193721.10.1			
Order Qty	4000	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS	447	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	2-19-16	JB	14	799		0			1	11
	2-20-16	JB	6	336	1135	0			0	
Setup Hrs.	2-20-16	JB	5.5	306	1441	0		Job #	0	
2	2-22-16	JB-BA	18	1056	2497	0		HVD	0	
	2-23-16	JB	4	251	2748	0			0	
Cycle Time	2-24-16	JB-BA	16	925	3673	0			0	
58 SEC	2-25-16	JB-BA	18	1012	4685	0			0	
	2-26-16	JB-TS	11	641	5326	0			0	
Pcs/Hr	2-27-16	HVD-JS	9	505	5831	0			0	
56	2-28-16	HVD-JS	7	438	6269	0			0	
	3-1-16	HVD-JS	15	857	7126	0			0	

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling		2-19-16	9:30	YES	✓	B	HT		
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									