Part No.		7-4-11		Component		7-4-E			control devices, LLC			
Order No.		381986		Heat Lot #						Se de	device	s, LLC
Order Qty		100		W/O # from Box		N/	N		-			
		Alabak kangon kanada		OPERATION 4		MARKET SHOWN AS SHOWN				I-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	11/10	16.	6	50	70 120							
Setup Hrs.	11/11/15	0/-	2	11	131						1	
6m		120						1	013			
Cycle Time						1	 	1			-	
							1	-			/	-
								* 1			19	
Pcs/Hr				6						7	5	
									13) N	
											D	
ROUTING:				OBERATIO								
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time code	date base	Notes	THRU	-PUT/8HRS Scrap	Scrap
						time						Code
									-H			
Setup Hrs.					i i				287 %-			
	25										1	
	_										_	
Cycle Time												
						_						
- /:-												
Pcs/Hr												
ROUTING:							V=,					
KOUTING:	Target Control	March Server	Markach Inc.	10 to 10 to 10	Charles Control	ASSESTED TO A STATE OF THE SECOND	3 2 3 2 3 a a	S. 120 M	16L 18 / 18 / 19 /	0	PSE IN	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
- 1												
Setup Hrs.						4						
							- 7					
Cycle Time									n/			
Pcs/Hr												
			_				7.					
ROUTING:												
Notes / Ir	nstructions		me Codes	D.: 5 . I	First Part Inspection Record							
		MaintenanceTooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
5		3 Setup	3 Setup		gam	485	CITCON		D4-	04 10 ED 04		
		4 FAIR 5 Training		11-4-1		1		A		***		
ECOND A DV		6 Meeting						>				