Part No.		705-A-BLNK		Component		A02071-0052			control devices, LLC				
Order No.		398882		Heat Lot #		19294	192943, 3.1			devices, LLC			
Order Qty		1000		W/O # from Box					270			272	
RAYL SERVICE CONTROL				OPERATION 1		Down							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
M1	2-4-16	HVD	3	271	375	0		WIOT	Problam		3		
Setup Hrs.		HVD	7	249	624						0		
9	2-6-12	HUD	3.5	133	757	0		U	obout	-	0		
Cycle Time									HUI				
						/	, ,						
10 IM353						1	0	X)				
Pcs/Hr						1	511	1	0				
34						(41	1	81	55		.2		
ROUTING:		-			TO THE LAT	HE FOR TOP	HOLE)	1		2	L	
ROUTING: TO THE LATHE FOR TOP HOLE OPERATION 2 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap	
						time	- Control of the Cont					Code	
Setup Hrs.												**	
=	1.7												
Cycle Time		_											
Pcs/Hr													
									¥.			<u> </u>	
ROUTING:													
ROUTING.				OPERATIO	N 3					THRU-P	UT/8HRS	vi .	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	Scrap	
						time	10.16.02.00				22	Code	
Setup Hrs.													
	14.												
Cycle Time													
cycle Time													
Pcs/Hr													
				×									
							.0						
Notes / Ir	nstructions	Down Ti	me Codes	V- 2	First Part Inspection F					Single Inc.			
		1 Maintenance		Date Part	Time Of D	Approved	The second secon						
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	s / No Check Letter Inspector		-	Notes			
		4 FAIR		2-3-16	11:30	yas*	V	8	H	made T	Fine 6	mw.n	
		5 Training 6 Meeting				*							
ECONDARY	PRODUCTIO				PAGE 1						Test Form 1	10/15/15	