


Part No.	B3212-1	Component	B3212-1-10	
Order No.	400684	Heat Lot #		
Order Qty	1142	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	792
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B/S 17	3-2-16	NI	8	896							
	3-1-16	NP	3			3	3		4	11	
Setup Hrs.	3-2-16	NP	2.5	361	1257						
4											
Cycle Time											
29 SEC											
Pcs/Hr											
99											

\$0.98  
3-2-16  
SS  
4

ROUTING: WASH & PACK DEPT

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
473											
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	3-1-16	11:00	YES	✓			
	3 Setup							
	4 FAIR							
	5 Training					E		
	6 Meeting							