


Part No.	CY11101	Component	CY11101-10																
Order No.	385984	Heat Lot #																	
Order Qty	25339	W/O # from Box	359981 & 372276																
OPERATION 1					THRU-PUT/8HRS														
MACH NO.	DP 0460	SETUP HRS	0	CYCLE TIME	10 sec.	PCS/HR	288												
Date	Emp. Name	Prod. Hrs	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code										
Balance Forward -			1546				Scrap Bal. forward	0											
11-3-15	NK		285	1831															
11-9-15	CS	2.5	214	2045				4	22										
11-9-15	CS	3.4	343	2388															
11-10-15	CS	3	630	3018															
11-12-15	SM	6.5	1361	4379															
11-13-15	E.B.	3.5	580	4959															
11-16	E.B.	4	600	5559															
11-16	SM	4	752	6311															
11-17	E.B.	8	1275	7586															
11-18	E.B.	1.5	200	7786															
11-17	SM	4	700	8486															
11-18	SM	6.5	1662	10148															
11-20-15	NK	7	1400	11548															
11-23-15	SM	7	2010	13558															
11-24	E.B.	1.5	300	13858															
11-24	NB	3.5	574	14434															
11-25	RK	6	823	15257															
11-25-15	T.W.N.	1.5	225	15482															
11-30	SM	7	1579	17061															
12-9	RK	6	662	17723															
12-15	RK	3	300	18023				1	2										
12-18	SB																		
<div style="border: 1px solid green; border-radius: 50%; padding: 20px; display: inline-block; text-align: center;"> <p>\$1.22 5 pcs of Scrap processed 12/24/15</p> </div>																			
ROUTING:																			
Notes / Instructions	Down Time Codes	First Part Inspection Record																	
1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes												
2 Tooling	11-9-15	8:22	YTD	✓		JA	RESET												
3 Setup																			
4 FAIR																			
5 Training																			
6 Meeting																			