JRINGHAR

Part No.	1	J1/6-R		Control			V-17-1-	Heat Lot/Traceability
Order No.	40	400195		devices, LLC	ררכ		Component(s)	(S)
Order Qty		25	50				J1/6	
	Distingu	Distinguishing Traceablity Numbers	lity Numbers	101			J-RING	
Flare Nuts	Six digit no.	located on the	Six digit no. located on the box label under box quantity.	r box quantity.				
Brazing Rings	Located on	the box label,	Located on the box label, directly above the word "heat."	ne word "heat."				
Copper Tubing	Located on	the spool labe	Located on the spool label, starting with the letter "M."	ne letter "M."				
Flare Tubes	Use their w	ork order num	Use their work order number and date on the box label.	the box label.				
Snap Rings	Located on	the bag follow	Located on the bag followed by "Lot Number."	ber."				
Caps/Plugs	Do not requ	Do not require traceability.	1.					
								Acte Principal Respire
Mach. No.			Setup Hrs.	Cycle Time		Pcs./Hr	=	
Date Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code		į	Notes
3/11 58		25						
						-		
								5
								1
ROUTING:								
Special Notes / Instructions	ctions	Down Time (Codes			First Pa	rt Ins	First Part Inspection Record
		 Maintenance Tooling Setup 	Date Part Submitted	Time Of Day	Approved Yes / No (Mtrl Rev Letter	ter	Inspector
BRAZING PRODUCTION RECORD	ORD							