					Control	Jevices LL	C / Work C	Order Pr	oduct	ion Reco	rd					9.57	
Part	Part No. Order No.		11015			Rev Lett		C	-		-		Unn	. 1 #			
Orde			058 420					_					Heat Lot #				
Order Qty QTY CHANGE INLS/DAT		1060			<u>L</u>	Component Sw			1015-10				or Box W/O #'s				
						an early as	\$ a						Found on Label				
- QIYCH	ANGE INLS/DA	TE.	****				7.7		۶	£.,	*	1/3/2-3	Tet 12	1/2/		Setup Tin	
***			Special N	otes / Inst	ructions		r. * . 263	21	8	¥.	:	. 🗂	1st Op	eration	·	secup iii	ne Ver
														eration			
			w 1"	Asympton Incom	erenen. In one	Sandre Design						3rd Operation					
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Hours	e e	Due Pcs	Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	. F			1	. ,	,	Γ,
Δ	E E	도 운	S. S.	Pota	로 오	Total	odiance Due Pcs Plan	ı/sɔ	Actu	o i	Down	Time	cra	Pcs.	S/U hre	Actual S/U	
Machine #		CONTRACT.				0	Transfer to the same of			% E			, ov	, a	\ \sigma	, A 0,	
469	Jo-	茅	Jan 1995	28	25.7514.1 SSELE	0		O CYCLE						源 概		0	#DI
1-19-15	JN	4	13	28	41.			0	0	1000000	<u>.</u>	+-					
1-15-15	JN	5		356		.0		0	0	200	· -	+	+	+			
121-15	TN	3		13				0	0			+	+	_			
1-22-6		2	7	34	9.			0.	0	发展 。				_		_	-
1-23-15		-	les	1				0	. 0							-	_
1-23-15	IN	4		0				0	0								
17715	JNZ	5	7					0 .	0	100		8	+-:		_		
				(3)		11.7		0	0		+-	-	+-				
Total Effici		0 23 22	Octores stress	li i			0. (0 : .	0		1	1	+-		· · ·		
,	encyalas	U.Viii EE	0 ()地震 陸世	Ö.	0 - (DEED RE	0	#DIV/0	Ō		ō	福區類		ALEGAENOS S	ENVE
Machine #		757 September 1	5254 3 254	iasa laer	ents heten	asan baara	Routing							· ·	******	A STATE OF THE PARTY OF THE PAR	A.S. I.S.
	.	BRIDAN STA	taxon mones	Maria Car	3642 164849 			CYCLE			都是海绵	ale M	ile a		三	0	#DIV
		1.4.4).).	0			<u> </u>			ie.		
						0			0	7						· .	
				2.7)			0		· · · ·	1	-	* 1. %	•		4
			-						0		1	†	- ::	-			
A 100 F	-	_		:					0			-				,	
			\neg	- -	. 0			-	0								
					0				0	<u> </u>							
g-,				1	. 0	1.1		-	0		-	+		-			
CECENTERODS	man orași	. Names and the			. 0				0			-	-	-			
Total Efficie	ncy C		0	0	0	0	0.			#DIV/0!	0		0	N Region	75590	S. S. C. S. C. Land	sesses.
Machine #		18 0°750	Ser Luceso	so Tarres			Routing			and a state of the	11000000	циала	1	M ESKAPE	10000000	alchier 199	
164 H. T. D. W. G. M. P. P. L.	7 1824 1.272.2	T	<u> 2004 (160, 1180)</u>	18 R. 7 C		0	***********	YCLE TI	ME :			rolls.		100		0 #	DIV/
		+	_	-1:-	0		_		0							100 Fig. 18.19	
				- I	0	. 0			0								
					0	0	0		0		-						
					0	0	0		0			-	H	-			
				-	0	. 0.	0		0					-			-
	-	_		-	0	: 0	. 0	(0	3							
		and a second			0	. 0	0	(
		+	_	-	. 0	.0	0	C									
	9	1			0	0	0	0									
Total Efficien	су О	Ó	0	i o			0 2				niamonia.	27,075,000			•,	1	
				in jaco area	63 (52)	San San Oct	Routing			#DIV/0!	0	ir.Br.	0			的學家	
		Account to the second						1			Circt D.	nut I	·				
Fina	Final Part Calculation Con			Code	Total	e	Dat	e Part				art Inspectio		rd			
				Code Description		Hours		mitted	10508-500	Time of Day		Approved Yes / No		tor	Notes		
Total Counted Pcs		(fror	(from packing)		Maintenance		0	1-1-				(m., ***)	757 744			/	
Total Scrapped			0	2	Tooling		0	11-1-1	. `	1-01		45	>	DE		MILLS	20 5
rd Operation Count			0	3	Setup I		0	1							-		
			1000	1		0.000				100	- 1		27				
nd Operation	Count		0	4	Other		0			-					\rightarrow		