Part No.   CRBOR	Test Form 11/4/15	Test F									ORD	BRAZING PRODUCTION RECORD	BRAZING PR
TANO.  CR30-R IEW No.  STATEMENT NO.  CR30-R SIX digit no. located on the box label under box quantity. Thubes Located on the box label, directly above the word "heat." Thubes Located on the box label, directly above the word "heat."  Figure 1													
True   Components   Component											4. 17		
## RADIO   CR30-R   CONTROL   CR30   CR30-R   COMPONENTS   COMPONENTS   COMPONENTS   CR30													
Component(s)   CR30-R   Component(s)   Component(s)   CR30   CR		Notes		Inspector	Rev Letter		Approved Yes / No	Time Of Day	Date Part Submitted		1 2		
Tru-  Emp. Name  Prod Hrs.  Cabo-R  Component(s)  Al/A  Strup  Bings  Distinguishing Traceability Numbers  Prilubes  Located on the box label, directly above the word "heat."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the box label, starting with the letter "M."  Located on the box label, the word "heat."  Located on the box label, starting with the letter "M."  Located on the bag followed by "Lot Number."  Setup  Al/A  Thru-  Prod Hrs.  Total Pcs.  Cum. Total  Down Time  Code  Notes  Scrap  Scrap  Scrap				spection Record	First Part Ir				is .	Down Time Code	tions	Notes / Instruc	Specia
Part No.   CR30-R   397716   COmponent(s)   Component(s)   CR30   CR30   CR30   CR30   CR30   CR30   String units purishing Traceability Numbers													ROUTING:
Part No.   CR30-R		Ø			w								
Part No.   CR30-R     Component(s)   Component(s)   Component(s)   Component(s)   CR30   CR		•											
Part No.   CR30-R   397716   Component(s)   Component(s)   Component(s)   CR30   CR3		522											
Part No.   CR30-R   Proder No.   397716   Component(s)   Reat Lot/Traceability   No(s)   Six digit no. located on the box label, directly above the word "heat."   Located on the box label, directly above the word "heat."   Located on the box label, directly above the word "heat."   Located on the box label, directly above the word "heat."   Located on the box label, starting with the letter "M."   Located on the bag followed by "Lot Number."   Prod Hrs.   Total Pcs.   Cum. Total   Down Time   Down Time		27	s ()										
Part No.   CR30-R   COmponent(s)   Component(s)   Component(s)   No(s)   No(													
Part No.     CR30-R 397716     CONTROL 397716     COMPonent(s)     Component(s)     Heat Lot/Traceability Numbers       Size Rings Part Nuts     Six digit no. located on the box label, directly above the word "heat."     CR30     3.77.780       Jare Tubes Part Nuts Part Numbers     Six digit no. located on the box label, directly above the word "heat."     CR30     CR10G       Jare Tubes Part Nuts Part Number Tubes     Use their work order number and date on the box label. located on the bag followed by "Lot Number."     Use their work order number and date on the box label. located on the bag followed by "Lot Number."     Pcs./Hr     Thru-       Mach. No.     Setup Hrs.     Setup Hrs.     Cycle Hrs.     Pcs./Hr     Put/Shrs     Scrap       SAB     3     Oum. Total Pcs.     Down Time Code     Pcs./Hr     Notes     Scrap													
Part No.     CR30-R     Component(s)     Component(s)     Heat Lot/Traceability Numbers       Jorder Otty     397716     CR30     A 77.7 & 5       Jare Nuts     Six digit no. located on the box label, directly above the word "heat."     CCR1NG     A 77.7 & 5       Jare Tubing Located on the box label, directly above the word "heat."     Located on the spool label, starting with the letter "M."     CCRING     A / A       Japs/Plugs     Located on the box label, directly above the word "heat."     Located on the box label, directly above the word "heat."     Located on the bag followed by "Lot Number."     Time     Time     Fcs./Hr     Thru-Tru-Tru-Tru-Tru-Tru-Tru-Tru-Tru-Tru-T													
Part No.     CR30-R 397716     Component(s)     Component(s)     Heat Lot/Traceability No(s)       Drider Not.     397716     CR30     No(s)       Idare Nuts axing Rings Larding With Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Located on the spool label, starting with the letter "M." Located on the bag followed by "Lot Number."     Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     Cycle     Pcs/Hr     Thru-Thru-Thru-Thru-Thru-Thru-Thru-Thru-													
Part No.       CR30-R       CORJOTE       COMPonent(s)       Component(s)       Heat Lot/Traceability No(s)         Drider Qty       397716       Component(s)       Component(s)       No(s)         Pare Nuts       Six digit no. located on the box label under box quantity.       C-RING       A/A         Pare Tubing lare Tubes       Located on the spool label, directly above the word "heat."       C-RING       A/A         Ilare Tubes       Located on the spool label, starting with the letter "M."       Use their work order number and date on the box label.       Located on the bag followed by "Lot Number."       Formation on the spool label.       Thru-       Formation on the spool label.       Formation on the spoo													
Part No.     CR30-R     CR30-R     Component(s)     Component(s)     Heat Lot/Traceability Numbers       Drder Qty     397716     Component(s)     No(s)       Part No.     397716     Component(s)     No(s)       Proder Qty     397716     CR30     377730       Part Nuts     Six digit no. located on the box label under box quantity.     CCR30     377730       Poper Tubing lare Tubes     Located on the box label, directly above the word "heat."     CCRING     N/A       Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     Located on the bag followed by "Lot Number."     Cycle     Pcs./Hr     Thru-put/8hrs       Mach. No.     Setup     Setup     Cycle     Pcs./Hr     Notes     Scrap       Setup     Down Time     Down Time     Down Time     Notes     Scrap													
Part No.       CR30-R       CC30-R       Component(s)       Heat Lot/Traceability Numbers         Drider Qty       3 397716       Component(s)       No(s)         Distinguishing Traceability Numbers       CR30       3 7.780         Liare Nuts       Six digit no. located on the box label under box quantity.       CR30       3 7.780         lare Tubes       Located on the box label, directly above the word "heat."       CR30       NA/A         lare Tubes       Located on the spool label, starting with the letter "M."       CCRING       NA/A         Located on the spool label, starting with the box label.       Located on the bag followed by "Lot Number."       CCIN       Thru-         Mach. No.       Setup       Cycle       Pcs./Hr       Thru-         Mach. No.       Total Pcs.       Cum. Total       Down Time       Pcs./Hr       Notes       Scrap													
Part No.       CR30-R JOYA16       CONTONION GRANGING Traceability Aumbers       Component(s)       Component(s)       Heat Lot/Traceability Numbers         Iare Nuts Poper Tubing are Tubes are Tubes Poper Tubing Poper Tubing Poper Tubing Poper Tubes are Tubes are Tubes Domated on the spool label, starting with the letter "M."       C.RING       JA/A         Use their work order number and date on the box label Located on the bag followed by "Lot Number."       Use their work order number and date on the box label. Located on the bag followed by "Lot Number."       Emp. Name       Prod Hrs.       Setup Hrs.       Cycle Pown Time       Pcs./Hr       Thru-put/8hrs       Thru-put/8hrs       Scrap										ట		S	1/21
CR30-R 397716  CR30-R 397716  COmponent(s)  CR30  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Hrs.  Cycle  Pcs./Hr  pu	Scrap Code	Scrap		Notes			Down Time Code	Down Time	Cum. Total	Total Pcs.	Prod Hrs.	Emp. Name	Date
CR30-R 397716 Component(s)  3 Component(s)  CR30  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.  Component(s)  Cr30  C-RING  C-RING			put/8hrs		Pcs./Hr			Time	rs.	± %		Mach. No.	
CR30-R 397716 Component(s)  Distinguishing Traceablity Numbers CR30  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.			-		CATALOG STATE		The second second second	Call		2	Owner with the Party of the Par	COLORES IN COLOR	
CR30-R 397716 Component(s)  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."								27		ire traceability.	Do not requi	X.	Caps
CR30-R 397716 Component(s)  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label.								. =	y "Lot Number.	he bag followed k	Located on t		Snap
CR30-R 397716 Component(s)  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, starting with the letter "M."  Component(s)  CR30  CR30  CR30  C-RING								box label.	and date on the	rk order number	Use their wo		Flare
CR30-R 397716 Component(s)  Bistinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."  Component(s)  CR30  CR30  C-RING		- W						etter "M."	arting with the I	he spool label, sta	Located on t		Coppe
CR30-R  397716  Component(s)  CR30								vord "heat."	ctly above the v	he box label, dire	Located on t		Brazir
CR30-R 397716 Component(s)  CR30 CR30 CR30 CR30 CR30 CR30 CR30 C-RING								ox quantity.	x label under bo	located on the bo	Six digit no. I		Flar
CR30-R  397716  Component(s)  CR30  CR30		7	2	C-RING					Numbers	ishing Traceablity	Distingui		
CR30-R Control Component(s)		780	97	CR30		<u>.</u>				3		er Qty	Ord
CR30-R		(s)	No	nponent(s)	Con		LLC	devices,	U	7716	397	er No.	Ord
		raceability	Heat Lot/T		)			7	1	30-R	CR	t No.	Pai