Fart No. Add-R Component(s) Component(s) Component(s) Add	Test Form 11/4/15	Tes										ORD	BRAZING PRODUCTION RECORD	BRAZING PR
Trub. A1G-R A2GOR A2GOR A2GOR ATTO ATTO Bix digit no. located on the box label under box quantity. Finuses Located on the box label, directly above the word "heat." Finuses Located on the box label, directly above the word "heat." Finuses Located on the box label, directly above the word "heat." Located on the box globlowed by "Lot Number." ARING AARING A														
Tribo. AUDRA AUDRA AUDRA AUDRA AUDRA AARING AAR														
Trunces Located on the box label, directly above the word "heat." Figh Name Prod Hrs. Total Pcs. Cum-Total Down Time Codes Schmitted Time of Day Past, No.														
In No. A10-R A20284 A20284 A20084 A20084 A20084 A210 A213360 A21336														
A10-R A20-R A20894 A2008LTrol A20		Notes		Inspector	Rev Letter	Mtrl	Approved Yes / No	Time Of Day	Date Part Submitted	ñ				
rd No. A10-R ler No. 10-R ler N				spection Record	First Part I					Codes	Down Time	ctions	Notes / Instru	Speci
Part No.														ROUTING:
Part No. A10-R JORder No. A10-R 402084 Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 1 Distinguishing Traceability Number's Flare Nuts Bearing Rings Copper Tubing Copper Tubing Copper Tubing Shap Rings Snap Ri		C												
Part No. A10-R A02084 A10-R A202084 Component(s) Component(s) Heat Lot/Traceability No(s) Order Qry 1 Distinguishing Traceability Numbers A10 A10 A10 Flare Nuts Six digit no. located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." A-RING A20393300 Capper Tubes Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." A-RING A20393300 Caps/Plugs Setup In work order number and date on the box label. Located on the lag followed by "Lot Number." Cycle Pcs./Hr Put/8hrs Mach. No. Setup In work order number and date on the box label. Located on the lag followed by "Lot Number." Pcs./Hr Put/8hrs Mach. No. Setup In work order number and date on the box label. Located on the lag followed by "Lot Number." Pcs./Hr Put/8hrs Sob (Um. Total Des. Cum. Total Down Time Pcs./Hr Put/8hrs Soc Down Time Notes Scrap		0	1											
Part No. A10-R 402084 Component(s) Component(s) Heat Lot/Traceability Nuns Order Qty 1 Distinguishing Traceability Numbers A10 A10 Brazing Rings Six digit no. located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." ARING ARING Copper Tubes Located on the spool label, starting with the lettle." Mr." Located on the box label. starting with the lettle. "Mr." Located on the bag followed by "Lot Number." ARING ARING Caps/Plugs Do not require traceability. Setup Cycle Pcs./Hr Thruput/8hns Ab SO Total Psc. Cum. Total Down Time Down Time Notes Scrap Ab SO 1 Located on the spool abel, starting with the lettle." Mr." Scrap Scrap														
Part No. A10-R Order No. 402084 Compton Include A10 devices, LLC Component(s) Heat LoV/Traceability Numbers Corder Oty 1 Distinguishing Traceability Numbers A10 A/A AN/A Brazing Rings Six digit no. located on the box label. directly above the word "heat." Located on the box label, directly above the word "heat." ARING 30393300 Brazing Rings Located on the box label, directly above the word "heat." Located on the bag followed by "Lot Number." Mach. No. You be their work order number and date on the bag followed by "Lot Number." Figure Number." Pcs./Hr Thru- Are In Cated on the bag followed by "Lot Number." Figure Number." Pcs./Hr Pcs./Hr Thru- Are In Cated on the bag followed by "Lot Number." Notes Pcs./Hr Notes Scrap Are In Cated on the bag followed by "Lot Number." Down Time Pcs./Hr Notes Scrap Are In Cated on the bag followed by "Lot Number." Down Time Pcs./Hr Notes Scrap Are In Cated on the bag followed by "Lot Number." Down Time Notes Scrap Are In Cated on the bag followed by "Lot Number."														
Part No. A10-R Order No. 402084 CONTOIL OR BOUNDERS Component(s) Component(s) Heat LoyTraceability No(s) Order Qv Distinguishing Traceability Numbers A10 A10 N/A Brazing Rings Six digit no. located on the box label under box quantity. ARING A233360 Copper Tubing Flare Tubes Located on the box label, directly above the word "heat." ARING ARING 30343360 Shap Rings Located on the bag followed by "Lot Number." Located on the bag followed by "Lot Number." Extup Extup Pcs./Hr Thru- Thru- Sabe Bmp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Down Time Pcs./Hr Thru- put/8hrs Scrap 3/b SB I Cum. Total Down Time Down Time Notes Scrap)/)											
Part No. A10-R 402084 CONTER No. CONTER No. COMPONENTS COMPONENTS Component(s) Heat Lot/Traceability Numbers GORDER ORY 1 Distinguishing Traceability Numbers A10 A10 AV/A A0/A AV/A AN/A AN/A AARING A			· .	J'R										
Part No. A10-R 402084 Component(s) Component(s) Component(s) Heat Lot/Traceability Numbers Order Qty 1 A10-R 10 A10-R 10 A10-R 10 A10-R 10 A10-R 10 A10-R 10-R 10 A10-R 10-R 10-R 10-R 10-R 10-R 10-R 10-R			,	1:1 V										
Part No. A10-R 402084 Conter No. Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 1 1 A10 A10 A10 Flare Nuts Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." ARING ARING Copper Tubing Located on the spool label, directly above the word "heat." ARING ARING Flare Tubes Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Use their work order number and date on the box label. Use their work order number and date on the box label. Is a considered on the bag followed by "Lot Number." Cycle Pcs/Hr Thru- Mach. No. Setup Hrs. Cycle Pcs/Hr Notes Scrap Above Thru- Account Time Down Time Pcs/Hr Notes Scrap				10										
Part No. A10-R			110											
Part No. A10-R Order No. A2084 402084 Comptrol devices. LLC Component(s) Heat Lot/Traceability No(s) Order Qty 1 A10-B A10-B A10-B A10-B No(s) No(s)<														
Part No. A10-R Order No. A10-R 402084 Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 1 A10 A10 A10 No(s) No(s) Flare Nuts Six digit no. located on the box label, directly above the word "heat." AARING													81	
Part No. A10-R 402084 402084 Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 1 1 A10 A10 AV/A Flare Nuts Six digit no. located on the box label, directly Numbers Six digit no. located on the box label, directly Numbers A-RING A-RING A-RING 30393300 Flare Tubes Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Located on the bag followed by "Lot Number." Emps. Plugs Do not require traceability. Pcs./Hr Pcs./Hr Thru-put/8hrs Put/8hrs Scrap 3b 58 1 Cum. Total Down Time Down Time Notes Scrap														
Part No. A10-R A10-R Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 1 A10														
Part No. A10-R d2084 Control devices . LLC Component(s) Heat Lot/Traceability Numbers Iare Nuts azing Rings are Tubes are Tubes aps/Plugs Distinguishing Traceability Numbers box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Located on the spool label, starting with the letter "M." Located on the box label Located on the											(SB	
A10-R 402084 Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Hrs. Cycle Hrs. Cycle Time Component(s) A-RING A-RING Fine Fcs./Hr Pcs./Hr	Scrap Code	Scrap		Notes			Down Time Code	Down Time	m. Total	Cur	Total Pcs.	Prod Hrs.	Emp. Name	Date
A10-R 402084 Component(s) A10 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Cycle Pcs./Hr Time Tomponent(s) AAI0 A-RING A-			pur/onrs					Illine		1119:	The state of the s	Name of the last		
A10-R 402084 Component(s) Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability.			Thru-		Pcs./Hr			Cycle		Setup			Mach. No.	
A10-R 402084 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."		+,								īty.	uire traceabili	Do not requ	Į.	Cap
A10-R 402084 Component(s) Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label.					1			Ē	ot Number.	wed by "L	the bag follo	Located on		Sna
A10-R 402084 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, starting with the letter "M." Component(s) A10 A-RING						1		box label.	date on the	nber and	ork order nu	Use their w		Flan
A10-R 402084 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Component(s) A10 A-RING	- ii							etter "M."	g with the l	el, startin	the spool lab	Located on		Coppe
A10-R 402084 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Component(s) A10 A10 A-RING						1		vord "heat."	above the w	, directly	the box labe	Located on		Brazi
A10-R 402084 Component(s) 1 Distinguishing Traceability Numbers Component(s) A-RING A-RING		,			ň			ox quantity.	bel under bo	he box lak	located on t	Six digit no.		Flar
A10-R 402084 Component(s) 1 A10		33300	2029	A-RING					nbers	blity Nun	ishing Tracea	Distingu		
A10-R 402084 Component(s) Component(s)		/A	2	A10							1		er Qty	Ord
A10-R		lo(s)	2	nponent(s)	- G		LLC	devices,	U)2084	40	er No.	Orc
		Traceability	Heat Lot/					1			10-R	Α	rt No.	Pa