Part No.		7-4-14		Component		7-4-E-BLNK			control devices, LLC			
Order No.		394064		Heat Lot #						6 2 d	device	es, LLC
Order Qty		4		W/O # from Box							00	
				OPERATIO	N 1		ág.			THRU	-PUT/8HRS	00
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	12-15-15	DG- CS	3	21	53			To	B-ou	<i>T</i>	2	11
Setup Hrs.								V				
5m												
Cycle Time									o F	10	/	
5m								,	#31-		り	
Pcs/Hr									V	5	7	
I			1								(2)	
ROUTING:			L								l,	
1000年度上的特		经保护的 资本		OPERATIO	N 2			THRU-			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	7.7										7	
-												
Cycle Time												
									II			
						_						
Pcs/Hr								0				
ROUTING:	WENN STREET	法不能的的	Vit 20-25 (Old	OPERATIO	N 3				10/12/19/20	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code				Scrap	Scrap Code
								_				
Setup Hrs.									11			
Cycle Time												
								,				
Pcs/Hr					#							
											<u> </u>	
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		12444	gon	YES/NO YEI	CHECK		WRB			
		4 FAIR 5 Training			- 4	7101	/ 📶	B	- Jud			
Name of the Control o		6 Meeting										