Control Devices		LLC		Machine No.	lo.	Punch		DAVENDOR	/ Tacair	T / B&S BAR FFFD	ה ה ה ה		Setup /	Setup Allowed Hrs.	
Work Order Production		Record)		1							t.
		1						a Subar		וסומו טמוס		Loads	dniae	Setup Actual Hrs.	
Part No. R310	0-10	-		Planned Pcs/Hr	cs/Hr			Bars per Load		Remaining Loads	11 SM		Se	Setup %	
Order No.	CHOC	AUU	ADDED W/O #	Standard	CYCLE TIMES			Wgt/Pc		Pcs/Bar			Special Notes	Special Notes / Instructions	
Order Qty 1	0/	OLY CHA	CIT CHANGE INLS/DATE	Actual			Verified	Component	onent	My Me	3/				
Date Emp. Name	Clock Prod. # Hours	Setup S Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day E	% Mach. Efficiency	Material Heat	CODE	Scrap Pcs.	Notes	
	Beginning Balance	ance	South Colonia		And the second	0	0	A	A Chick and and a second	The second second	LOC 110.	ા	E SOLD MANAGEMENT		
5-1 05	27260	ŝ				0	0	0						4.05	3
7-1 II	11 +3					0	0	0						8	
						0	0	0		_15					
		+				0	0	0							
						0	0	0							
5-3-14 DDM	77701 4.7	1	42			o c	0	0 0						STOR OF	1
			,			0	0	0			10		200	-1	16
						0	0	0	20						
						0	0	0							
	-		3			0	0	0							
						0	0	0							
						0	0	0							
						0	0	0							
						0	0	0					_		
						c	c	c		¥.					
						c	0	0							
						0	0	0							
						0	0	0							
						0	0	0							
	-					0	0	0							
				100 X 200 100 100 100 100 100 100 100 100 100		0	0	0							
						0	0	0							
	0	0	0	0.0	0	0	0	0				0	0	Page 1	
Efficiency	Fina	Final Part and Material Calculation	Material Ca	lculation	Code	Description	ription Page	e Hours			Firs	First Part Inspection Record	ion Record		
Total Planned Pcs	Total C	Total Counted Pcs	λ			Maintenance	ince	0	Date Part	Time Of	Approved	Material			
Efficiency	Total S	Total Scrap Pcs			2	Tooling		0	Submitted		Yes / No	Check	maperior) Notes	
Machine Count (PCS)	Estima	Estimated Short Parts	Parts		ω	Setup Idle	е	0	5-1-14	1AM	240	<	F	CD A Insi	
(54	Differe	Difference in Parts	S		4	Other		0	,	1 1 1	1			6	
	Materia	Material Difference LBS	ж LBS.		5	Alternate - Units/ S/U	Tooling/	0					All the same of the contract o		, 1