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Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
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Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	1			Approved Yes / No		tor Notes		
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