Part No.		2803-11-1/4-0		Component		2803-A-BLNK				control devices, LLC			
Order No.		393041		Heat Lot #						62 6	aevice	S, LLC	
Ord	er Qty		2	W/O#	from Box				1				
PART ELLER				OPERATIO	N 1			AKTO.		THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
HAAS VERT MILL	12.21	43	2	2	2			70	BOL	1	-		
Setup Hrs.				5				18					
					_44	7			44	,			
Cycle Time										6			
								-	nh'	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \			
Pcs/Hr								A	11/	7			
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						**			1		(P)		
ROUTING:						- 1							
	THE REPORT OF			OPERATIO	N 2					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
							-					30	
Setup Hrs.			-										
Jetup IIIs.													
				_									
Cycle Time													
cycle (iiiie													
Pcs/Hr													
ROUTING:													
and the contract				OPERATIO	N 3				A CONTRACTOR	THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
ŀ													
Setup Hrs.													
-													
Cycle Time		_											
Pcs/Hr								9					
	_												
ROUTING:													
Notes / Ir	nstructions		ime Codes				irst Part In	spection	Record				
1		MaintenanceTooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		^	
ľ		3 Setup 4 FAIR		12-22-K	61	YES	/	2	D+ (800)	PARTS OL'N			
		5 Training					-	3	00	To	USR		
ECONDADY PRODUCTION		6 Meeting											