

Part No.	PWMN25035-HS	Thru-Put/Hrs	2640	Wgt/Pc.	0.0708	Mach No.	S5
Order No.	391767	Planned Pcs/Hr	330	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	18,000	Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code
11/30	DM	1	450	450	P9315	6.5	3
12/1	MD		3250	3700		.5	4
12/01	ED	6	2330	6030		2	2
12/01	MD/DE	8	3250	9280			
12/2	ED	8	3200	12480			
12/2	ED	8	3350	15830			
12/2	MD/DE	8	3250	19080			
12/2	MD	8	3000	22080			
TOTAL PCS. PRODUCED							
TOTAL SCRAP PCS.							
Special Notes / Instructions							
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load							
First Part Inspection Record							
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	
11-30-15	9pm	P	✓	J	JC		

