Part No. 2031-31-14	Test Form 11/4/15	Test Fo)RD	BRAZING PRODUCTION RECORD	RAZING PR
2893-13-1/4 2913-13-14 2913-13-14 Distinguishing Traceability Numbers Stridigit no. located on the box label under box quantity. Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Prod Hrs. Total Pegs. Cum. Total Pegs. Pess/Hr Pess/Hr Pull Pegs. Thu. N/A Antroogan An									1					
2893-13-1/4														
2803-13-1/4			Notes	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted	nce				
Setup Cycle Indicated on the box label lifty. Setup Down Time Down Time Down Time Codes Code				spection Record	First Part Ir					ne Codes	Down Tin	tions	Notes / Instruc	Specia
2803-13-1,4 2803-13-1,4														ROUTING:
2803-13-1/4 Component(s) No(s) No(s) No(s)		Q												
2803-13-1/4 Component(s) No(s) No(s)		7												
2803-13-1/4 Component(s) 2803-13-1/4-0			(0)											
283-13-1/4 395129 Component(s) 10			200											
283-13-1/4 395129 Component(s) 10														
2803-13-1/4 Component(s) Heat Lot/Traceability No(s) 395129 Component(s) No(s) No(s)			7											,
2803-13-1/4 Component(s) Component(s) Size Item Prod Hrs. Total Pcs. Cum. Total Down Time Down Time Cycle Code Cum. Total Down Time Cum. Total Cum. Total Down Time Cum. Total Down Time Cum. Total Cum.			1											
2803-13-1/4														
2803-13-1/4 395129 Component(s) Component(s) No(s) No(s) No(s)														
2803-13-1/4 Component(s) No(s) No(s) No(s)										-				
2803-13-1/4 395129 Component(s) Component(s) No(s) No(s) No(s) No(s)														
2803-13-1/4											ىو		SB	12/23
2803-13-1/4 395129 Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Hrs. Cycle Pcs./Hr Pu Component(s) Component(s) Component(s) ARF003 A-KF003	Scrap Code	Scrap		Notes			Down Time Code	Down Time	ım. Total	Cu	Total Pcs.	Prod Hrs.	Emp. Name	Date
2803-13-1/4 395129 Component(s) 2803-13-1/4-0 Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Cycle Component(s) 2803-13-1/4-0 DCN516-HT A-KF003 A-KF003 DCN516-HT A-KF003 A-KF003 DCN516-HT A-KF003 A-KF003 A-KF003 DCN516-HT A-KF003 A-KF003 A-KF003 DCN516-HT A-KF003 A-KF003 DCN516-HT A-KF003 A-KF003 DCN516-HT A-KF003 A-KF003 DCN516-HT A-KF003 A-KF003 A-KF003 DCN516-HT A-KF003 A-KF003	1		put/8hrs		1 63./111			Time		Hrs.				
2803-13-1/4 395129 Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability.			Thru-		Pre /Hr	Transfer		Cycle	5.	Setup			Mach. No.	
2803-13-1/4 395129 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."										ility.	uire traceab	Do not requ	Caps/Plugs	Caps
2803-13-1/4 395129 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label.						•		=	Lot Number.	owed by "	the bag foll	Located on		Snap
2803-13-1/4 395129 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, starting with the letter "M." Component(s) Component(s) A803-13-1/4-0 DCN516-HT A-KF003 Located on the spool label, starting with the letter "M."								box label.	date on the	umber and	ork order nu	Use their w	Flare Tubes	Flare
2803-13-1/4 395129 Component(s) 2 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Component(s) 2803-13-1/4-0 DCN516-HT A-KF003								etter "M."	ng with the lo	bel, startir	the spool la	Located on	Copper Tubing	Coppe
2803-13-1/4 395129 Component(s) 2 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. A-KF003 Component(s) Component(s) A-KF003								ord "heat."	above the w	el, directly	the box lab	Located on	Brazing Rings	Brazii
2803-13-1/4 395129 Control Component(s) 2 Distinguishing Traceability Numbers DCN516-HT			2	\-KF003	_			x quantity.	bel under bo	the box la	. located on	Six digit no	Flare Nuts	Flar
2803-13-1/4 395129 Control devices, LLC 2803-13-1/4-0			ZA	N516-HT	DC				mbers	eablity Nur	uishing Trace	Disting		
2803-13-1/4 395129 Control Component(s)			395129	3-13-1/4-0	280					18	2		Order Qty	Ord
2803-13-1/4			No(s)	nponent(s)	Cor		LLC	levices.	U		35129	35	Order No.	Ord
		iity	Heat Lot/Traceab		,			2			3-13-1/4	2803	Part No.	Pai