Part No.		2203A-4-3/16-0		Component		2203-A-BLNK				Ø1 7	contr	ol
Order No.		401019		Heat Lot #]	604] contr device	es, LLC	
Order Qty 2 W/O # from Box												1/-
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	ON 1 Cum. Total	Down	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap
HAAS VERT	2-18-16	RM	92	1	/	time	Code	+				Code
MILL	2-19-11	ms	,75	1	2							
Setup Hrs.	7.4			/			10	5	OL	17		
2									HUD			
Cycle Time									1100			
30 min										JU)	
Pcs/Hr									A AU			
7									1	5	.0.4	
0									0.5	,	X	
ROUTING:												
24 1 2			CAN PROPERTY OF THE PERSON	OPERATION 2		Down Down time				PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
											" "	
Catum Har		-										
Setup Hrs.							-	-				
					-							
Cycle Time												
Pcs/Hr												
ROUTING:		Nuoviavelli.		OPERATIO	N 2		THE USE SHOW THE	Visit or		TUDIL	DUT/OUDS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Setup Hrs.												
ŀ										-		
Cycle Time												
Pcs/Hr								2:				
ROUTING:	estructions	Dawn Ti	ma Cadas			-						
Notes / Instructions		Down Time Codes Maintenance		Date Part		Approved	First Part Inspection Approved Mtrl Rev					
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Inspector Notes		
		3 Setup 4 FAIR		2-18-16	8:55 PM	465		C	WRB			
		5 Training										
SECONDARY	PRODUCTION	Meeting RECORD			PAGE 1						Test Form	10/15/15