

Part No.	428062	ADDED WHO #	CYCLE TIMES	Thru-Put/8Hrs	3000	Wgt/Pc.	0.4606	DOWN LINE CODES				Mach No.	1-5		
Order No.	395461	Standard		Planned Pcs/Hr	375	Wgt/Bar	41.71	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	0
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	427926					Pcs./Bar	91		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code					
1-4	Bm	8	2,576	2,576											
1-5	Bm	8	2700	5276											
1-6	Bm	8	2535	7,800				Change inserts 92-table of							
1-7	Bm	8	2,600	10,400											
1-11	Bm	5	1,060	11,460											
1-13	Bm	8	2,550	14,010											
1-14	Bm	8	2,500	16,510											
1-15	Bm	7.5	2,100	18,610											
1-16	Bm	6	1,900	20,510				Changed loader							
1-18	Bm	6	1,456	21,966											
1-19	Bm	8	2,366	24,332											
1-20	Bm	8.5	2,670	27,002											
1-21	Bm	8.4	2,280	29,282											
1-22	Bm	7	2,900	32,182											
1-23	Bm	6	1,400	33,582											
1-25	Bm	6.5	1,100	34,682											
1-26	Bm	9	3,000	37,682											
1-27	Bm	8.5	2,730	40,412											
1-28	Bm	9	2,900	43,312											
1-29	Bm	9	2,700	46,012											
1-30	Bm	2	750	46,762											
TOTAL PCS. PRODUCED															
TOTAL PCS. PRODUCED															



Special Notes / Instructions
 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
 From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes

2-2-14 S.S.

STAIR prob
 Meetings, loader prob,
 problems with tumbler
 changed loader tumbler
 changed ST10 recess, add ST10

cold start, no material feed
 add ST10, made new tumbler