Part No.		7-3-18		Component		7-3-E-BLNK			GD control devices, LLC			
Order No.		395407		Heat Lot #								
Order Qty		150		W/O # from Box		395517			1			20
		AS CO.	462	OPERATIO	N 1	TATAL TITLE			REMARKS HOW	THRU	PUT/8HRS	20
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2-9-K	06	6	3.5	2/	6 4			7			
Setup Hrs.	2-10-16	DG	8	3.6	92					10.0		
6 m												
Cycle Time							\leq					
14m									/			
Pcs/Hr						/		1	· · · · · · · · · · · · · · · · · · ·			
4												
ROUTING:												
			OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						*						
Setup Hrs.				_		<u> </u>		14				
ű.												
Cycle Time												
Pcs/Hr					· one							
1 03/111									time in			
ROUTING:												
			Jan Jan Jan San	OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.				- 01								
occup mon		· v										
Cycle Time						-						
Pcs/Hr												
								2				
ROUTING:												
	nstructions	Down T	ime Codes	1		F	irst Part In:	spection	Record			
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev			KIZXOV	
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		2-9-16	7:55 PM	405		B	WRB	9"		
		5 Training			11							
SECONDARY	PRODUCTION	6 Meeting			PAGE	1					Test Form	10/15/15