


Part No.	903-16-3/16-5/8	Component	903-A-BLNK	 903-16-3/16
Order No.	392492	Heat Lot #		
Order Qty	3	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Step Drill	12/2/15	P.C.	1		3					
Setup Hrs.								Job cut		
1										
Cycle Time										
60 sec										
Pcs/Hr										
54										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record					
	1 Maintenance	2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes