Part No.		R452-10		Component		A02001-0012				400	m contr	ol
Order No.		398962		Heat Lot#				1		Œ,	ontr device	es, LLC
Ord	der Qty		50	W/O	from Box		27		7			y
				OPERATIO	N 1		D. C.		Durage	THRU	J-PUT/8HRS	aya — — — — — — — — — — — — — — — — — —
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CAGE DIE HEAD	2-1-16	Ju	1.5	50	50	55		J	03007		Ø	
Setup Hrs.												
F # 1												
Cycle Time								-			1	
	1							19	281	0		
Pcs/Hr	· 10							-	1-0	7		
1 03/111	1				ļ				V G			
						-	-				0	
ROUTING:												-
				OPERATIO	N 2			Toler F		THRU	-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
											5.5	
Setup Hrs.						-						
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Cycle Time												
Pcs/Hr						.,,	_					
	_											
DOUTING						<u> </u>						
ROUTING:			100000	OPERATIO	N 3	Maria Tole 1 V	in the state of			TUDU	DUT /OUDG	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes Scra		Scrap	Scrap Code	
	<u> </u>								w			
Setup Hrs.	340						_					
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ycle Time												
				_						5		
- /··												
Pcs/Hr												
ŀ	_											
ROUTING:												
	structions	Down Ti	me Codes			C:	irst Part In	nectic	Record			
1		Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev		22.00		
3		Setup		Submitted 2-1-16	7:-20 ~	Yes/No	Check	Letter	Inspector	Notes		
4 5		100000				7-1		D	(3,44)			
6												