

Part No.	705-15-3/6	Component	705-A-BNK	control devices, LLC
Order No.	393217 393215	Heat Lot #		
Order Qty	50	W/O # from Box	381441	

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	12/7/15	DG	7		46	5m	3			
	12/8/15	P.C.	8	53	99					
Setup Hrs.	12/8/15	DG	8	51	150					
3m	12/9/15	P.C.	8	50	200					
	12/9/15	DG	6	40	240					
Cycle Time								JOB OUT		
7m										
Pcs/Hr										
8										

ROUTING:

SAND BLASTER

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes