						0 19 22 3	1,8,000,000		*****								
David	Ne	1-	-10	20	Co				der Produc	tion Reco	ord						
Part No. 7C/280			80	Rev Letter F									Heat Lot #				
Order Qty Oncome Qty				Component / 280-10								Box W/					
	210	I	2000	OPT	15		0 0	mT	IFE	hii		Fo	und o	n Label			
QTY CH	IANGE INLS/	DATE			DO NOT USE						JE	S	tandard	Cycle Tim	ne & Se	tup Time	Vertifie
			Spec	ial Notes	DOT BOXE								1st Oper				
									1	10 41 25							
	T			l is	10		1	, l	_	1 . 5	<u>. 1 </u>	-	3rd Oper	ration		-	-
Date	Emp. Name	Prod.	Setup	Total Pcs	Planned	Hours Cum.	Balance	Due Pcs Plan	Actual Pres/Day	% Oper.	Down	Code	Scrap	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine /	#	fa a					0	STD	CYCLE TIM			ricello			樹瀬	0	#DIV/
19.15	28	J	14	110		0	. 0					111	21		********		
3-8-16	M	30) 4	420 1020		0.	0	Ö			- 3		1				
1-01-	N	10		11/4	1	0	0	0			-	=	=	-			
E 1	151	į.	-			. 0	. 0	0	0		3	1	+				
						Ö.	0	0	. 0								
					-	0	0	0									
		- /	-		+	. 0	0	0.	0		-		-	-			
						0	0	0	0				-	-			
~1. *					ļ	. <u>o</u>	. 0	<u>. 0</u> .	0							- 15-1	
rotal/Effic	iency	0.	0.0	20 0	0	0	\$ O	器 最高0	差 250度	#DIV/0	顶氢0氮		沙0年	B	4	运 割器	調整
/lachine:#	B17	77.7	-::	1000				Routing:	YCLE TIME	a Permanensa				5220005 70	eremes in	vasa lata	/57 · /5
				•		. 0	0	0	0	1 972030-0000	52 E. II III	II	ii. I	er Gerila	(a ()	0	DIV/0
						. 0	.0	.0	0								
		121				. 0	0	.0	0								
					-	0	13	Ö.	.0		-						
						(0)	60	0/	7 0		1						
						0	ò	10	0								
					1	0	9/	i Co	Ö								
					-	.0	(0)	0	: 0								
	\dashv				-	. 0	. 0	0	0 0		+ -						
otal Effici	ency	#10	章0层	0.	(A)O(\$10.00	#DIV/OI	1000		\$10 <i>1</i> \$		25 5 70	Light Line	
	y							Routing:				W22664 1	HATACACK I	Harasa Naza	DUMALE.	CALLYCING	2 Grant Part
achine#	<u> </u>	***					0		CLETIME	國際際从					網問	0: #1	DIV/0!
-						0	0.	0	0		1	_	_				
						0.	0	0	0		1		-			2-2	
					7. 5.	0	0	.0	0								
						. 0	0	0	0.								
					•	0	0	0	0								
	-				14/14	0.	<u>0</u>	0.0	. O						_		
					•	Ö	. 0	Ö.	. 0			+	-				
						0	0	0	0			-	-				
	eraturen izan			distant '	halan.	0	0	Ö	Ò	5 T					4		
tal!Efficie	ncy	0.5	#1020 B	500	0.	S 0			0.4	#DIV/0!	0		10部	到對於		100	
								Routing:	·		Eiret D	l les		D			
C-In to I I						, Total Down Time			Date Par		First Part		tod	kecord			
Final Part Calculation				Code Description			Hours	Submitte			Approved Yes / No		nspector	W.	Notes		
al Counted Pcs (from p			(from pa	cking)	1	Maintenance		0	9-4-15	200	n	4/25		DH		H MAN	
tal Scrapped		0		2	Tooling		0		1		100			E PER	1	TA	
Operation Count			0		3	Setup Idle		0							1		
Operation Count		:	0		4	Other		0		1			一:				3
						Control of the last								-	_	est 4/2	-