

Part No.	703-11-3/16 1/2	Component	703-11-3/16	Control devices, LLC
Order No.	404701	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 4								THRU-PUT/8HRS	4:32	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STEP DRILL	3-11-16	DG			2					
Setup Hrs.										
6m										
Cycle Time								503		
.1								OUT		
Pcs/Hr										
54								3:23:10		

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes/Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								