Part No.		SF7-2.5-22		Component		SF7-2.5-E-BLNK			control devices, LLC		
Order No.		392706		Heat Lot #					en a	device	es, LLC
Order Qty		15		W/O # from Box		384947					24
				OPERATIO	N 1				THRU	J-PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	12/3/15	P.G.	2	12	16					14.	22
Setup Hrs.	0/7/15		5	1.9	35			_		2	22
10 mig.	12/8/15	DC- P.G.	8	30	65			T	oboct		
Cycle Time								00	SOUCT	-	
						17-	/	No	DARIS		
16 min.						1)6	- /		MachOr	T	
Pcs/Hr								1	1/mern w		
3										10	
ROUTING:	5.	4NO DC	45/							U	
				OPERATIO	N 2		partial contract		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
									100		
Setup Hrs.					_		_	#1	10,10		
Setup 1113.								A.			
								,	12000		
Cycle Time									11 50		
Pcs/Hr											
ROUTING:											
MAN NEWS	OPERATION 3						8	No.	THRU-PUT/8HRS		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Code
									100		
Setup Hrs.								163		-	
								12		<u> </u>	
Cycle Time									1100		
Pcs/Hr										1	
. 55/111											
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenand	ce	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	r		
		4 FAIR		12315	IPM	4/2)		B	DH (3/3)		
		5 Training6 Meeting						7			
SECONDARY PRODUCTIO					PAGE	1	-			Test Form	10/15/15