


Part No.	2803-11-3/16-0	Component	2803-A-BLNK	No 90 Parts 
Order No.	403277	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	3-9-16	RM	.5	2	2			Job out HWP		
Setup Hrs.										
2.0										
Cycle Time										
30 min										
Pcs/Hr										
2										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	3-5-16	4:50p	Y	✓	B	JO		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								