Part No.		SB5050		Component		SB5050-10			0	ontro device	ol
Order No.		394409		Heat Lot #					6	device	s, LLC
Ord	er Qty	2	50		from Box						
				OPERATIO	N 1				THE SECOND	IRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
4WAY MS4	12/21/15	57	.2	5							
Setup Hrs.		€.B.	2	150	155						
Setup IIIs.	12-22-15		.5	75	229						
9	10-26-10	J.J.	10	()	299						
Cycle Time											
Pcs/Hr											
DOLUTING								_			
ROUTING:			OPERATIO	Act and the	Set 2 mg		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	Scrap	Scrap
4WAY MS4	abilie	JT.	/	3		time	code				Code
4 473	12/22/15	J.T.	04.5	291	294	5		Ran#E	567 for 3		
Setup Hrs.	10/10/10	J.J.	0 100	<u></u>	211	, ,		Ken -	16/ Tal S	2m	-
0			-61	S		-					
			<.			`	Λ				
Cycle Time				(1/1	_			
) (/	1		
		W			V						
Pcs/Hr											
ROUTING:			,						0.000		
ROOTING:		表面多数数数		OPERATIO	N 3	79.78 P. N.			TH	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
								· ·	-110		
Cycle Time						2.			-170	+	
Tytic imic								· .	W =	+	
		110						- '}	15.1		
Pcs/Hr						12		· - /		~ /	
								A			
										X.	
ROUTING: Notes / Ir	nstructions	Down T	ime Codes			E	irst Part In	spection Re	cord		
5.25 / 11		1 Maintenanc		Date Part	Time Of D	Approved	Mtrl	Rev		· promote	
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter Ir	Inspector Notes		
		3 Setup 4 FAIR		12-21-15	12:10 /-	1/12>	1	DH (and)		7	
		5 Training		12-21-14	12:20	465	1		JH 100	CH K	
SECONDARY	PRODUCTION	6 Meeting			DACE 1	,					