

Part No.	503-4-3/16	Component	503-A BLNK
Order No.	397998	Heat Lot #	
Order Qty	30	W/O # from Box	



OPERATION 4								THRU-PUT/8HRS		144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	1/23/16	P.G.	2		13					
	1/23/16	DG	4	45	57					
Setup Hrs.										
10 min.										
Cycle Time										
3 min.										
Pcs/Hr										
18										

TOP
OUT

2-1-16
2-5-16

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1/23/16	1:30	Y	Y	4	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								