


Part No.	11-4-26	Component	11-4-L	
Order No.	398161	Heat Lot #		
Order Qty	6	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-25-16	DG	1		1	7m	3			
	1-26-16	CS	3	5	6					
Setup Hrs.								JOB		
7m								OUT		
Cycle Time										
30m										
Pcs/Hr								2-14		
								55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-25-16	10:30	Y	✓	A	JC	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								