

Part No.
Order No.
Order Qty

S40483/162.517F
402423
50



Component(s)

Heat Lot/Traceability
No(s)

Distinguishing Traceability Numbers

Flare Nuts
Six digit no. located on the box label under box quantity.
Brazing Rings
Located on the box label, directly above the word "heat."
Copper Tubing
Located on the spool label, starting with the letter "M."
Flare Tubes
Use their work order number and date on the box label.
Snap Rings
Located on the bag followed by "Lot Number."
Caps/Plugs
Do not require traceability.

SF404-8-3/16
L2-1/2
L-RING
BR223
CUTU-1.875-1/2
BR204
CUTU-17-3/16
CP13

Mach. No.

Setup
Hrs.

Cycle
Time

Pcs./Hr

Thru-
put/8hrs

Date
Emp. Name

Prod Hrs.

Total Pcs.

Cum. Total

Down Time

Down Time
Code

Notes

Scrap

Scrap
Code

3/1/16 JCO

2.5 hrs 58 pcs 58

0

3-21-16
3-21-16

Scrap

ROUTING:

Special Notes / Instructions

Down Time Codes

First Part Inspection Record

1 Maintenance
2 Tooling
3 Setup
4 FAIR
5 Training
6 Meeting

Date Part
Submitted

Time Of Day

Approved
Yes / No

Mtrl
Check

Rev Letter

Inspector
CD #03

Notes

3-1-16

2:00p

YES

OK

OK