Part No. Order No.		9-3-19 403656		Component Heat Lot #		9-3-D-BLNK		(No pan	CD contro	ol es, LLC
Order Qty		2		W/O # from Box					23'0	S	
			THE CANADA	OPERATIO						THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	3-9-16	DG	3		12					2	//
Setup Hrs.											
6 MIN						9					
Cycle Time							377	70	B	N.	0
20 MIN								00	Th	200	5
Pcs/Hr								AX	100	7 9 3	
3								4	74	2	
ROUTING:											
				OPERATIO	N 2					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.		5									
									1 - 1 - 7 - 7 - 7		
Cycle Time											
		11									
Pcs/Hr											
		-									
ROUTING:				00504510							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-PUT/8HRS Scrap	Scrap
						time			10		Code
6	11-11-11-11-11-11-11-11-11-11-11-11-11-										
Setup Hrs.											
Cycle Time											
	_										
Pcs/Hr		11		1.							
ROUTING:	_							8			
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
1		2 Tooling3 Setup		3-9-16		Yes / No	Check	Letter	WAB	710103	
		4 FAIR		3-4-16	6:00 PM	163					
		5 Training6 Meeting									
SECONDARY	PRODUCTION				PAGE :	i				Test Form :	10/15/15