Part No.		7-4-12		Component		7-4-E-BLNK			control devices, LLC		
Order No.		394431		Heat Lot #							
Order Qty		25		W/O # from Box			-				
			SA PARTY	OPERATIO				TOTAL	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
9	1/9/16	P-6.	5	30	フフ						65.
Setup Hrs.	1/11/16	20-	3	13	95			u .		4	22
8 MIN		·									
Cycle Time								5	OB		
8m								,	DAM		
Pcs/Hr						^	1	ON	an rachive		
						(1	64	TACA.	į.	
								17		4	
ROUTING:				OPERATIO	N 2		Carrie Gallery on	000220108	TUDII	-PUT/8HRS	
						Down	Down time	da de mississi			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
								/	16 01 2	/	
Setup Hrs.						2		(VUF	10	
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c 1 =:									1/16		
Cycle Time								 			
Pcs/Hr											
ROUTING:											
AL FRESH STATE	Side of the second			OPERATION 3			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
								£			
Cycle Time											
Pcs/Hr											
rcs/m											
											
ROUTING:											I.
Notes / Instructions Down Time Codes First Part Inspection Record											
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup		1-11-16	lesu	JE >		A			
		4 FAIR 5 Training				,	<u> </u>	A CONTRACTOR OF THE PARTY OF TH	(0.03)		
CECONDARY	/ BRODUCTIO	6 Meeting			DACE					102 - 0 100	