


Part No.	P3850001	Component	P3850001-10	
Order No.	394905	Heat Lot #		
Order Qty	400	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY 473	12/30/15	SA	3	7					5	1
470	12/30/15	NK	2	250						
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGSBURY 0470										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-30-15	6:25	YES	✓	①		
3 Setup								
4 FAIR								
5 Training								
6 Meeting								