

## Control Devices LLC / Work Order Production Record

Part No. C3006-1-2.78  
 Order No. 349684  
 Order Qty 300

Rev Letter MComponent 

Heat Lot #  
 or  
 Box W/O #'s  
 Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time &amp; Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	<u>389-386</u>					0	0	STD CYCLE TIME								0	#DIV/0!
10-9	<u>03</u>		<u>0.8</u>			0	0	0	0								
10-13	<u>03</u>	<u>2.5</u>		<u>330</u>		0	0	0	0				<u>B</u>				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	<u>53</u>					0	0	STD CYCLE TIME								0	#DIV/0!
11-7	<u>07</u>	<u>0.75</u>		<u>231</u>		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
		1	Maintenance	0	<u>10/2/14</u>	<u>1:00</u>	<u>YES</u>	<u>JS</u>	
Total Scrapped	0	2	Tooling	0	<u>11-7-14</u>	<u>10:00</u>	<u>YES</u>	<u>JS</u>	<u>Thal op</u>
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								