


Part No.	7-4-16	Component	7-4-G-BLNK	
Order No.	396648	Heat Lot #		
Order Qty	45	W/O # from Box	379976	

OPERATION 1										THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	1-13-16	CS	8		38						
	1-13-16	DG	8	35	73						
Setup Hrs.	1-14-16	CS	8	32	105						
10 MIN	1-14-16	DG	2	10	115						
Cycle Time											
12 MIN											
Pcs/Hr											
5											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		1-13-16	10 AM	YES	✓	B	DH		