Part No.		503-4-3/16-1/2		Component		503-4-3/16				CD contr	ol.	
Order No.		403375		Heat Lot #					9.		es, LLC	
Order Qty		2		W/O # from Box OPERATION 1			AND SHAPE OF THE REAL PROPERTY.			Go no facto		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	,U	Notes	THRU-PUT/8HRS Scrap	Scrap Code	
STEP DRILL	3 €-/6	DG	10h	6								
Setup Hrs.								,				
1 MIN												
Cycle Time									11	n		
30 SEC									2			
Pcs/Hr									50			
108										D		
ROUTING:												
				OPERATION 2		Down				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.						20						
Setup Hrs.												
Cycle Time												
				- 12								
Des /III												
Pcs/Hr												
			_									
ROUTING:						l						
	Stated 1 V.	OPERATION 3				David	Down time THRU-PUT/8HRS Scral					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes .		. Scrap	Scrap Code	
				_								
Setup Hrs.												
Cycle Time												
Pcs/Hr			_									
						_						
ROUTING:	astructions	Day	ma Cada						2			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part To OC D		Approved	First Part Inspec					
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	Notes	
		3 Setup 4 FAIR										
		5 Training 6 Meeting										
SECONDARY	PRODUCTION				PAGE	1				Test Form	10/15/15	