
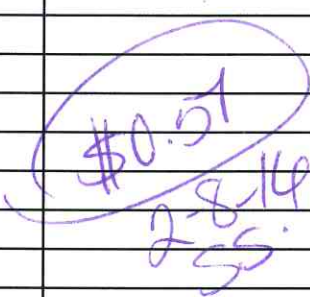


Part No.	R452-6	Component	A02001-0012	
Order No.	398765	Heat Lot #		
Order Qty	30	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	576	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUTOFF SAW	1-29-16	JN	.5	53						
Setup Hrs.										
0										
Cycle Time										
40 SEC										
Pcs/Hr										
72										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD	2-1-16	JN	1	53	53			Job out	1	11
Setup Hrs.										
Cycle Time										
Pcs/Hr										



OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-1-16	2:20	YES	✓	DT	DT	