


Part No.	1104-12-5/65/8	Component	1104-12-5/16	
Order No.	39637	Heat Lot #		
Order Qty	4 <i>396367</i>	W/O # from Box	<i>N/A</i>	

OPERATION 1								THRU-PUT/8HRS	576	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STEP DRILL	<i>1/8/16</i>	<i>P.G.</i>	<i>1</i>		<i>4</i>					
Setup Hrs.								<i>Jobcut</i>		
1										
Cycle Time										
40 SEC										
Pcs/Hr										
72								<i>1-13-16 5:50</i>		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance								
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								