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|-----------|------------|----------------|----------|
| Part No. | C3838005-3 | Component | C3838005 |
| Order No. | 397759 | Heat Lot # | |
| Order Qty | 3000 | W/O # from Box | |



B604

| OPERATION 1 | | | | | | | | | | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| LATHE 0468 | 6/13/16 | ST | 1.0 | 1 | | | | | | |
| | 6/15/16 | T.W.J. | 7.5 | 700 | 701 | | | | | |
| Setup Hrs. | | | | | | | | | | |
| 20 MIN | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

7-210-110
FSS

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| OPERATION 2 | | | | | | | | | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
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| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
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| OPERATION 3 | | | | | | | | | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
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| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
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| ROUTING: | | | | | | | | | | |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|------------|-------|--|--|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | | | |
| FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | | |
| | 2 Tooling | 2-13-16 | 18:00 | YES | (initials) | | (initials) | | | |
| | 3 Setup | | | | | | | | | |
| | 4 FAIR | | | | | | | | | |
| | 5 Training | | | | | | | | | |
| | 6 Meeting | | | | | | | | | |