


Part No.	SF5-3-B-BLNK	Component	A02071-0026	
Order No.	403497	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	400
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H3	3/9/16	P.B.	4	204					2	11	
Setup Hrs.								about Hrd			
1											
Cycle Time											
1m 53											
Pcs/Hr											
4450											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-9-16	7AM	YES	✓	B	TH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									