Part No. Order No. Order Qty		5-4-8 394635 400		Component Heat Lot #		5-4-C-BLNK				GI	contro	ol es. LLC
						2011/11/		/				_ 1
Ord	er Qty	4	00	OPERATIO	from Box	381	449		1 - 6 - 70	TUDII	PUT/8HRS	2560
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TTIKO	Scrap	Scrap Code
38	12-18-15	CS DG	5.5	97	118						/	22
Setup Hrs.	12-19-15	CS	-	122	337					- 10	•	
5 MIN	12-19-15	DG	6	101	438			41.5			Ш	
Cycle Time		100-			565		/	13	<del></del>		12	1/5
3m	11						10		-	*	0.73	200
Pcs/Hr					_			0	ot)	4		
_ ×											-(1)	
ROUTING:					BLAST / BRIG	HT DIP / REA	AM / MS P	ACK				
District the second	Paris Say			OPERATIO	N 2	A Property			<b>第</b> 位	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
	_						-	,				
Pcs/Hr												
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ROUTING:												
dinases.		A PARTIES		OPERATIO	N 3	Davis	<b>本作表文</b> 的			THRU-	PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.						:-						
Cycle Time												
						21						
Pcs/Hr											_	
ROUTING:				1			-					
Notes / Instructions		Down Time Codes				First Part Inspect		-	on Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		12-14-K	101	YEI	0	B	DI (MOS)			
		5 Training		ļ				5				
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE	1					Test Form	10/15/15