


Part No.	WP2508	Component	A02001-0028	
Order No.	394335	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING COBRA	12-15-15	BA				3	3			
	12-16-15	BJ	4.5	25	25	2	3			
Setup Hrs.	12-16-15	LJ	1.5	18	43					
	12-16-15	BA	7.0	53	96					
	12-17-15	BJ	6.0	56	152					
Cycle Time	12-17-15	HVD	5.0	46	198					
	12-17-15	RA	8.0	77	275					
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING COBRA	12-22-15	JO	1.2	5	5	2.0	3			
	12-22-15	BA	2.0	40	45					
Setup Hrs.	12-23-15	BJ	8.0	173	218					
	12-22-15	JO	4.0	57	275					
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							