

Part No.	901-7-5/16	Component	901-A-BLNK							
Order No.	389513	Heat Lot #								
Order Qty	10	W/O # from Box	386625							
OPERATION 1				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/5/15	DG	2		29			LOW	2	11
Setup Hrs.								503		
6m								051		
Cycle Time										
135m										
Pcs/Hr										
39										
ROUTING:				SANDBLAST / BRIGHT DIP / REAM / MS PACK						
OPERATION 2				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 3				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
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