Part No.		S119S119001		Component		S119S119001-10				control devices, LLC		
Order No.		396550		Heat Lot #					7	62	device	es, LLC
Ord	der Qty	2	250	W/O	# from Box				-			
				OPERATIO		(1) 15 T 15 S		10 100	Chiefs by	THRU	-PUT/8HRS	
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
COBRA	2-26-16	JO/SM	4,0	53	52	1,5		ach	P			
Setup Hrs.	2/27/16	35	tE	56	1118				1			
	2-27	SVI	5,5	79	264							
Cycle Time								0(	9. A			
Pcs/Hr									2 Q	10	-	
									52	5	a	
ROUTING:						100	1				0	
AND THE	<b>原基金等</b>			OPERATIO	N 2			4 505	1000	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		,							10			
setup nrs.												
Cycle Time												1
Dec/Us												
Pcs/Hr												
ROUTING:												
too mid.	all substitute of		St. (1) (1) (1)	OPERATIO	N 3		2 10 70 10		BATTON ST	THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
etup Hrs.												
ycle Time						- :						
ł		-										
Pcs/Hr												
,				-				*	-			
ŀ								9				
OUTING:												
	nstructions	Down Ti	me Codes			Fi	irst Part Ins	pection	n Record			7
1		Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
3		Seprent		2-26-16	10:30	VES	OK	DIVE SALE	S (0A)	39		
	5	5 Training				1						
CONDARY	PRODUCTION	Meeting										