

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Remaining Loads

Wgt/Bar

Bars per Load

Pcs/Bar

Component

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Planned Pcs/Hr

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Standard

Actual

Planned Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Actual

Verified

Component

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Part No. P1575001-02

Planned Pcs/Hr

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Order No. 238645

Standard

Actual

Planned Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Order Qty 76

Actual

Verified

Component

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Beginning Balance

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

26/05/14

34

570

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