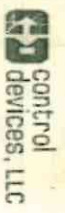


Part No.	PWNN00027-H	Thru-Put/Hrs		Wgt/Pc.	0.0708	Mach No.	84
Order No.	397878	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	24,900	Actual Pcs/Hr		Component	A06021-0016	Pcs/Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code
2-5-16	TL	7.5	292	292	P9393	5.25	3
02/05	DN	2.5	835	1127	P9393	5.5	1
2-6-16	TL	8	3200	4327	P9393		
02/06	DN	6	2320	8922	P9393		
2-8-16	TL	8	2670	114017	P9393		
02/08	DN	8	3070	17087	P9393		
2/8/16	DN	6	3050	19137	P9393		
2/9	DN	8	2950	22087	P9393		
02/09	DN	8	3180	25267	P9393		
2/9	DN	8	3060	29327	P9393		
2/10	DN	8	2930	34257	P9393		
2/10	DN	7.5	3000	37257	P9393		
2/11	DN	8	2870	43462	P9393		
02/11	DN	8	2000	45462	P9393		
2/12	DN	5.5	1575	47337	P9393		
02/12	DN	8	3200	50537	P9393		
02/12/16	DN	7.5	2868	53400	P9393		
2/13	DN	6	2435	58135	P9393		
02/13	DN	6	2435	60620	P9393		
TOTAL PCS. PRODUCED		1014		TOTAL SCRAP PCS.		1014	



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2-5-16	5:15 AM	Yes		J	MPK	

Investigate/fix insert problems

ST. 2 insert

old startup

st. 4 and 5 broke/worked on 8-2

Roll Stamp not working

oil pump

483.16

2-11-16