Part No.		702-6-5/16		Component		702-A-BLNK			contro device	ol.	
Order No.		403431		Heat Lot #					Es no	N. As	
Order Qty 2				W/O # from Box OPERATION 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
7	3-16-16	CS	2		19	ciiiic	/			- (11
Setup Hrs.				150			1				
10					7	-01	/ (
Cycle Time)		11		/	997		
Cycle Time								1	110	2	
2								4	1/1		
Pcs/Hr									3006		
									50		
ROUTING:											
				OPERATIO	OPERATION 2			THRU			Coupu
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.								12.			
Cycle Time											
Cycle Tille											
						*					
Pcs/Hr											
DOLUMNIA C											
ROUTING: OPERATION 3 THRU-PUT/8HRS											
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down Down time		Notes		Scrap	Scrap Code
Setup Hrs.											
						-13.006					
Cycle Time											
Pcs/Hr					_			e]			
ROUTING:											
Notes / Instructions		Down Time Codes				THE RESERVE AND ADDRESS OF THE PERSON NAMED IN	First Part Inspection		Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup		3-9-14	110-	4 F2	Check	Letter	DH	and the same of th	
		4 FAIR 5 Training				/	1	-			
SECONDARY	/ DDODUCTIO	6 Meeting			5.05						
SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10,										10/15/15	