Part No.		CH01	CH01-6-144		Component		A02072-0024			m contr	ol
Order No.		391486		Heat Lot #					E E	contr device	еѕ, цс
Order Qty		200		W/O # from Box		39/329					
AMERICA				OPERATIO			HARLES AND		TI (C. C. C	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
7	11/24/15	P.6.	4	116	30			300	.+		
Setup Hrs.	11/25/15	P.G.	4	65	211						
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Cycle Time								00	1000 T		
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Pcs/Hr								- 1	7.75		
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ROUTING:											
ROOTING.			12010	OPERATIO	N 2	RVF IN THE	TO STANDARD TO	Victoria I	BARRIES DE LA TE	IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.										11.50	
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ROUTING:			AND STATE OF THE S	OBERATION							
				OPERATIO		Down	Down time	产生。生		RU-PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Scrap Code
Setup Hrs.											
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		Down Time Codes  1 Maintenance		Date Part	T T	Approved	irst Part Ins Mtrl	Rev	T		
2		? Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes		
3			. octup		MAM	YES	/	1	DH		
	!	5 Training		1 7		1		7	d <del>=</del> a v€.		
ECONDARY	PRODUCTION	6 Meeting			DAGE 1			F			