

Control Devices LLC / Work Order Production Record			
Part No.	106215-8	Rev Letter	B
Order No.	275215	Component	106215-899
Order Qty	13		
		Heat Lot #	
		or	
		Box W/O #'s	
		Found on Label	

QTY CHANGE INLS/DATE	
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Standard Cycle Time & Setup Time Verified

2nd Operation

3rd Operation

Routing:

Machine # B17	0	STD CYCLE TIME	0	#DIV/0!
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Routing:

Machine #	0	STD CYCLE TIME	0	#DIV/0!
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Routing:

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6-24-15	8-30	YES	DT	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					