3	Control Devices LLC	Jevice	SLLC					2		DAVEN	DAVENPORT / B&S BAR FEED	3&S BAR	FEED		intec	Setup Allowed Hrs.
Work	Work Order Production Record	roduction	on Recor	p	Re	Rev Letter		8		Wgt/Bar		Total Bars	\$ 50 5 50 5 50	Total	Setu	Setup Actual Hrs.
Part No.	Ù	1200	[0	ADDED W/O#		Planned Pcs/Hr	cycle Times			Bars per Load		Remaining Loads	2 - 1 2 - 1 2 - 1 2 - 1 3 - 1		S S S S S S S S S S S S S S S S S S S	Setup %
Order No.	12	1874	6	OTV CHANGE IN SIDATE	100000000000000000000000000000000000000	Standard		4536		Wgt/Pc		Pcs/Bar	1212			
Order Qty		500			Service and	Actual			Vermed	Component	nent (	1120	200 F10	11		
Date	Emp. Name	Clock #	Prod. (	Setup Total Hours Loads	F4917-53	Pieces P	Planned Hours	Cum. I	Balance Due Pcs	Plan Pcs/Day F	Actual %	% Mach. Efficiency	Material Heat	Mach Down Time	Scrap Pcs.	Notes
		Beginnir	Beginning Balance	ds				0	0				FOLING.	363	No.	
4-8	50	27860		1.7				0	0	0						
02:1	1. 394	4 10	DLACE		myc4	9	0010	0	0	0						
7-3	04	27860	3.2					0	0	0						
8,5	20	77860	911					0	0	0						
2.6	De	37260	(-3	*	40	9		0	0	0						
S CO		7260	40					0	0	0						
11-8		27860	4.4		3	207		0	0	0						
			-					0	0	0						
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		U.S. Taranta						0	0	0						
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					11.7			0	0	0						
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					. 13			0	0	0						
					12	職員がよ	110	0	-0	0						
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			0	0 0	Security group	0.0	0	0	0	0		THE STREET STREET		0	0	Page 1
ш	Efficiency		Final Pa	Final Part and Material Calculation	al Calcula	ıtion	Tota Code	al Down Time o Description	n Page	Hours			Ī	st Part Inspe	First Part Inspection Record	
Total Planned Pcs	ed Pcs		Total Counted Pcs	nted Pcs			1	Maintenance	Rybins	0	Date Part	Time Of	Approve	Material	- 39	
Efficiency			Total Scrap Pcs	p Pcs			2 T	Tooling	134.41	0	Submitted	Day	Yes / No		Inspector	Notes (
Machine Count (PCS)	unt (PCS)		Estimated	Estimated Short Parts	1.2		3   8	Setup Idle	LDistrict	0	n1-h-8	**0	12/2	1	t	(C) (S)
			Difference in Parts	in Parts	5 4			Other	1,394.7	0				<b>\</b>	3	(2)
						A 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Alternate Tooling/	/wailar		The state of the s	AN THE PURPOSE SPECIAL	TOWN THE STREET TO A STREET	91-01-01 TO 100-01-01-01-01-01-01-01-01-01-01-01-01-	Will P. Date of the Control of the C	日本の一方では、一方によって、一方には、一方には、一方には、一方には、一方には、一方には、一方には、一方には