Part No. Order No. Order Qty		\$119\$119003 \$88542 862		Component  Heat Lot #  W/O # from Box		\$119\$119003-10 }				cont	l loa	
										CD devi	ces, LC	
											1	
hade		esta sull'anci		OPERATIO		220	0 15			THRU-PUT/8HI	RS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	,	Notes	Scrap	Scrap Code	
BP DP 0100	1/12/15	ゴナ	1.2	700	25			M		6	11	
Setup Hrs.	11/2	Tilala	7.5	261						2	22	
4	11/4	Tiw, Ji	8.0	204	483					2	1,22	
, <i>E</i>	115/15	TIW.V.	5,6	146	629		-	A			1	
Cycle Time	11.6.15	CS	. 75	20	657		16		-A 0	,		
50 sec							N	X, A	8.84	}		
Pcs/Hr			V <sub>1</sub>			100			11/4	5		
58									V			
ROUTING:												
NOOTING:				OPERATIO	N 2					THRU-PUT/8H	RS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
									-11			
Setup Hrs.				19		22						
Setup Hrs.										-		
Cycle Time												
Pcs/Hr												
	110 87											
ROUTING:						*						
The Mark				OPERATION 3		Down	OOWN Down time			HRU-PUT/8HF	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	×	Notes	Scrap	Code	
Cahan Has												
Setup Hrs.												
Cycle Time												
Cycle Time			<u></u>			200			W.			
Pcs/Hr												
			//									
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Date Part Time Of Day		Approved Mtrl		Rev		Notes	
		2 Tooling		Submitted	1/0//	Yes / No	Check	Letter	Inspector	Or Note	<b>5</b>	
		3 Setup 4 FAIR		11-2-15	7900	YES		В	DIT	Or HOS		
		5 Training 6 Meeting						1				
SECONDARY	PRODUCTIO		-		PAGE :	1		*		Test Fo	rm 10/15/	