

Part No.	2203A-8-1/4-0	Component	2203-A-BLNK	<div> <div>No Parts</div> <div>EB</div> <div>control devices, LLC</div> </div>	
Order No.	402466	Heat Lot #			
Order Qty	4	W/O # from Box			

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	3-8-16	Rm	3.5	4	4	2.0	1	Job OUT	0	
Setup Hrs.										
2.0										
Cycle Time										
30 min										
Pcs/Hr										
2										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-8-16	5:45 PM	YES	✓	B	WRB	