						T					-11	1	
Part No. Order No. Order Qty		4-3-4 392891 500		Component Heat Lot #			A02071-0026 CHI34256			control devices, LLC			
Ora	er Qty	5	00	OPERATIO	# from Box		The second		DAY SUCTO	TUDII	-PUT/8HRS		
Mach No.	Date	Emp. Name	Due of Line	Total Pcs.		Down	Down time			THKU		Scrap	
Mach No.			Prod Hrs.	110000000000000000000000000000000000000	Cum. Total	time	code		Notes		Scrap	Code	
C2	12-9-15	JŖ	Ь	310		lhr	3						
	12-10-15	JB	3.75	172	482			JC	ob ou	//			
Setup Hrs.									4.4.4	e 8			
1									H V	P			
Cycle Time							81			/			
								190	10	(5)			
725									-11	1			
Pcs/Hr		_						1	11/1	5			
45								١	1 5.		0		
ROUTING:			,								D		
ROUTING:			N. A. L. W. P. S. I.	OPERATIO	N 2		的 类面积10	VOIK 91	100000	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap	
	19000900000	•		No. (1990) - (1990) - (1990) - (1990)		time	code				эсгар	Code	
Setup Hrs.	2.	9											
Cycle Time													
D ///													
Pcs/Hr													
							27						
ROUTING:	11												
DATE OF	10 / 36 miles			OPERATIO	N 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap	
						time						Code	
100													
Setup Hrs.									=				
					_								
								No.					
Cycle Time			-					10	_				
											1		
Pcs/Hr													
									No				
ROUTING:									- W				
Notes / In	structions		me Codes	B 7 30 70			rst Part In		Record				
1 2				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes				
3				12-9-15	9:45	UES	V						
		5 Training				1		B	1	(00)	mr.		
ECOND A DV	PRODUCTION	Meeting			PAGE 1		- Mariana	No.			Test Form		