rait IVO. **Rev Letter** Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation 3rd Operation Total Pcs Date Emp. Name Prod. Hours Setup Hours S/U hrs Down Time Pcs/Hr Scrap Actual Setup Machine# 0/02 Ö. 0 STDIGYCLETIME O #DIV/0! 9-26 03 a6 0 🚎 0=-011 0... र्व DRIC 0.5 0. 0:11 0:::: 9-24 0... 0 0. 0 0. 0 : 0 17.7.7 17.7.7 0... 0. . 0 0 0:: 0: 0 0 0 0 0 0 0 0. 0 0 0::: 0 0:44 07 U. T. 0 0 0 0 0 0-0 0. Total Efficiency 0 0 ALOE Routing: Machine # STDIGYCLETIME 0 0 0 0 0 0 0 0: 0::: 0 0:: 0.: 0 .0. 0 0. 0:--.0 0... 0 0: 0 0:.. 0 0 0:: 0 0. 0 0:: Ō 0... 0 0 0 0 0 Ö, 0 ... 0. 0 0 0... Total Efficiency 0 0 0 #DIV/0! 0 0 Routing: 0.... STD:GYCLETIME 0 0 0 0 0 0.4 .0 0. 0-0... Ō; 1.0 0 0 0 0 0:: 0.... 0 Ö: 111111, 182 0 0 Ö 0 0. o. 0:: 0: 0 0: 0 0 0 0 0... Ö Ö ÷0. .∵0.⊹i 0 0--0 . 0 0 Total Efficiency 0 0 0 0 Ö 0 0 0 0 Routing: First Part Inspection Record **Total Down Time** Final Part Calculation Date Part Time Approved Code Hours Inspector Description Notes Submitted of Day Yes / No Total Counted Pcs (from packing) 1 0 Maintenance 2:30 Total Scrapped 2 0 0 Tooling **3rd Operation Count** 3 0 Setup Idle 0 2nd Operation Count 0 Other 0 1st Operation Count 0

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