


Part No.	7-2.5-23	Component	7-2.5-E-BLNK	
Order No.	399950	Heat Lot #		
Order Qty	50	W/O # from Box	384948	

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-11-16	CS	8		10				4	22
	2-11-16	DG	8	13	23					
Setup Hrs.	2-12-16	CS	8	19	42					
	2-12-16	DG	8	19	61					
12 min	2-13-16	DG	6	11	72					
Cycle Time	2-15-16	CS	7	17	89					
25m										
Pcs/Hr										
2										

ROUTING:

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	2-11-16	4:20 PM	YES	✓	B	WAB	
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								