

Part No.	R421-12BK	ADDED INFO	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.1268	Mach No.	26
Order No.	N/A	316789	Standard	Planned Pcs/Hr	Wgt/Bar	240	Setup Allowed Hrs.	
Order Qty	5,250	Actual		Actual Pcs/Hr	Component	A02002-0038	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes
12-29	Jim	1	1	1		3	3	Change Die
1-21	JS	2	468	468		1	1	Clean Out
1-7	JS	5	1450	1618	CH148034	3	1	switch broke on T.S. 60
1-8	JS	3	400	2018		5	1	Threading Spindle & Switch
1-11	JS	8	1002	3080				
1-12	JS	8	2200	5280	CH145869			5013 OUT
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.			

\$10.69
 1.19-16
 1.19-16

Special Notes / Instructions
 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
 From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record
 Date Part Submitted: _____ Time of Day: _____ Approved Yes/No: _____ Mtl Check: _____ Rev Letter: _____ Inspector: _____ Notes: _____