

Part No.	PWN40032-H	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S6						
Order No.	400442	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.							
Order Qty	18,000	Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114						
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code		
3/11	DM				37799	1.5	3		26	11		
3-12-16	TC	6	1756		11	1.5	4					
3-12-16	SR	6	1625	3381	11	0	0		0	0		
3-12	DM	6	2000	5380	37799							
3-14-16	TC	8	2470	7850	37799	0	0	cold start	0	0		
03/14	BD	8	2965	10815	11	0	0		0	0		
3-15-16	DM	7.5	2775	13590	37799	0	0	2 st. 8 broke	259	14		
3-15-16	TC	8	2830	16420	37799	0	0		0	0		
03/15	BD	6.5	2370	18790	11	0	0	800 OUT	0	0		
			TOTAL PCS. PRODUCED			TOTAL SCRAP PCS.						
control devices, LLC			Special Notes / Instructions		Date Part Submitted		Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load					3-11-16		10pm	9	✓	E	TC	
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