


Part No.	4-3-3	Component	A02071-0020	
Order No.	392890	Heat Lot #	185795.15.1	
Order Qty	2000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C1	12-7-15	JB	8	671		1hr	3		0	
	12-8-15	HVD	7	480	1151				0	
Setup Hrs.	12-9-15	JB	7.5	513	1664				0	
1	12-10-15	JB	5	324	1988					
	12-11-15	JB	1.5	112	2100			Job Out JB		
Cycle Time										
49s										
Pcs/Hr										
66										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-7-15	11am	YES	✓	B	DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									