Part No. Order No. Order Qty		7-4-D-BLNK 393932 500		Component Heat Lot #		A0	A02071-0046			CD	ontr	ol es, LLC
					W/O # from Box							
				OPERATIO						THRU-PU	T/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
M1	12-16-15	4.0 JB	7	352	502			1	1.5			
Setup Hrs.	12-17-15	HVD		296	798				Obov)			
1			70 TKS						HUZ	b		
Cycle Time												
Tal/mios				-				2	^	W		
Pcs/Hr									12	1		
46			W.						1	5.	1	
					TOTATU	FOR TORI	101.5					
ROUTING:			SECOND SECOND	OPERATIO		FOR TOP H	IOLE			THRU-PU	T/8HRS	Γ
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
*												
Setup Hrs.												
octup mor			V									
Cycle Time				-								
-									- U			
Pcs/Hr												
ROUTING:			(5) (6) (5) (5) (5)	OPERATIO	N 3	NO. TO SERVE	lei etgisty.	51818	MEDICAL PROPERTY.	THRU-PU	r/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	100											
Cycle Time												
}												
Pcs/Hr			2									
-									17			
ROUTING:		L										L
	structions	Down T	ime Codes			F	irst Part In	spection	Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Of Day				Notes		
8		3 Setup		1215-15	10:452	JES / NO	Check		DH	(Qn Insp)		
		4 FAIR 5 Training				700	- 6	3	Art. i	(100 y)		
	PRODUCTIO	6 Meeting			PAGE			P				10/15/15