


Part No.	1103-21-1/4	Component	1103-A	
Order No.	398831	Heat Lot #		
Order Qty	8	W/O # from Box	373868	

OPERATION 1								THRU-PUT/8HRS		32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-29-16	DG	1	6	1	5m	3	Job cut		
	1/30/16	P.L.	3		7					
Setup Hrs.										
5m										
Cycle Time										
15m								2-9-16 SS		
Pcs/Hr										
4										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-29-16	10:30 p	Y	✓	A	Jc		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									