					Contr	ol Devices	LLC / Wo	rk Order	Productio	n Record							
Part No.			8380	105-3	Rev Letter			90	A Comment				Heat Lot #				
Order No.		5173	33		Comp	onent	C38	C383805				or Box W/O #'s					
Order Qty 200										•	Found on Label					T-/1/200-1/2	
QTY CHA	NGE INLS	/DATE			L				-			Sta	ndard C	ycle Time	e & Se	tup Tim	e Vertified
			Specia	al Notes / I	nstruction	ns			4				t Operat				
											-	d Opera					
ļ		C-114= -11		- S	RE I	Tale to the	To the second	her red r	14-41-62		T	3r	d Operat	tion	7-20		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	
Machine #		462				0	0		LE TIME				1	题报		0	#DIV/0!
10/30	NK	2		200	100	0	0	0	0				9				
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		Property of the		* ***	15 4 5	0	0	0	0.				N 4014				
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							Ro	uting:								V	
Machine #	7 6 2	91 mms	1			Plant	0	The second secon	LETIME		1. (782.7) 7. 12. 14.		SEF			0	#DIV/0!
					W. "	0	0	0	0	1000							
						0	0	0	0								
					24,3	0	0	0	0		ļ						
					1.7.7	0	0	0	0								
					V O HS	0	0	0	0								
					1.1	0	0	0	0	en III Nesi el e							
					1	0	0	0	0								
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, occurring			C III C C LINK				ELEVANIESZ, ASBIECT SER	Routing:			AND CH	(factoris	REACHE	PHILIPPIN		Security Control	
Machine #	41.	7 2 300		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Colf.		0	STD CYC	LE TIME			5-				0	#DIV/0!
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				-	7.7	0	0	0	0	v 1 4							
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TOTAL ETITE	iericy	U	U	U	U		TOTAL TOTAL STATE	Routing:		#DIV/U!	U		U	(ES) (ES)		10001411	
							·				First Pa	art Ins	pectio	n Reco	rd		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa	rt Tin	Time		Approved Yes / No			_	Notes
Total Counted Pcs			(from packing)		1	Maintena	nce	0	10301	47#	1	4	F5	A	+	86 0	
Total Scrapped			0		2	Tooling		0	1	1		í			-	,	
3rd Operation Count			0	3	Setup Idle	e	0										
2nd Operation Count			0	4	Other		0										
1st Operation Count			0					.			-		li				