Control Devices LLC
Work Order Production Record

Machine No.	4W4 (1)
Rev Letter	B
Planned Pcs/Hr	100
Remaining Loads	#DIV/0!

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component	7550001-10		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Part No.	7550001
Order No.	319503
Order Qty	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	(1) Notes
		beginning balance						0	0								
						0	0	0	0	0	0	#DIV/0!					9/64 Drill
1/8/14	Jm	1131		1		0	0	0	0	0	0	#DIV/0!			(1)		8/pts.
						0	0	0	0	0	0	#DIV/0!					
1/8/14	NK	506	2		330	1st OP 0	0	0	0	0	0	#DIV/0!				∅	+ Debur
						0	0	0	0	0	0	#DIV/0!					
1/10/14	ZH	570	2		330	2nd OP 0		0	0	0	0	#DIV/0!					(2)
						0	0	0	0	0	0	#DIV/0!					1/8 27
						0	0	0	0	0	0	#DIV/0!					1pt.
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
			0	0	0	0								0		0	Page 1

Barstock Efficiency		Actual Efficiency	
Total Planned Pcs	0	Total Counted Pcs	
BarStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!
Total Barstock Pcs	0		

Down Time Codes		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	??????	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
1-9-14	7:55	YES	✓	DIT	CH 60# QA Insp #02
1-9-14	7:50	YES	✓	DH	NOT X(CD QA Insp #09