

Part No.	PWN15035-HS	ADDED VMD #		CYCLE TIMES		Thru-Put/8Hrs	192	Wgt/Pc.		<div style="display: flex; justify-content: space-between;"> <div> 1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting </div> <div> Mach No. S6 Setup Allowed Hrs. 4 </div> </div>					
Order No.	397917	QTY CHANGE IN/DATE		Standard		Planned Pcs/Hr	24	Wgt/Bar							
Order Qty	3,000			Actual		Actual Pcs/Hr		Component	A06021-0016						
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes			Scrap Pcs.	Scrap Code			
02/27	ED	0	0	0		4.5	3				22	11			
02/27	BD	0	0	0		1.5	4	FAIR			0	0			
02/27	Bm	6	1925	1925											
02/27	Bm	4	1300	3225				M1 1 Cold start, badway probs							
<div style="border: 1px solid blue; border-radius: 50%; padding: 10px; display: inline-block;"> #2.7.16 3-1-10 S.S. </div> <div style="border: 1px solid black; border-radius: 50%; padding: 10px; display: inline-block; margin-left: 20px;"> SFB OK </div>															
<div style="display: flex; justify-content: space-between;"> <div> TOTAL PCS. PRODUCED </div> <div> TOTAL SCRAP PCS. </div> </div>															

control devices, LLC
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2-27-16	11:48 AM	YES	✓	J	WAB	