						Cor	ntrol Devi	ces LLC / V	Vork Orde	er Product	ion Record							
	Part No.			104856-2			Rev Letter							Heat Lo	ot #		~	
	Order No.		3	357941						uad	100/21/			or		-		
	Order Qty			500			- Somponent //			104886-71				Box W/O #'s				
				300	<u>' </u>	4				200			Fou	and on	Label			
- /	QTYCH	IANGE INL	S/DATE					1		- "	×		Sta	ndard C	ycle Time &	Setup Tin	ne Vertified	
		Special Note					/ Instructions						19	st Opera	tion			
												and the same	2n	nd Opera	ation			
1		T -	7.0			19359 - P. Ta - 735 - 7		A Part of the	or had	20 V 10 H		POST.	3r	d Opera	tion			
	Date	Emp.	Prod.	Setup	Total Pcs	Planned	Cum.	Balance Due Pcs	Plan Pre/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Actual S/U	Setup %	
ĺ	Machine #				67320	0 100	0	0	28 M. 1075 23	YCLE TIME			N/A	1000	ESTRUM TOWN	0	#DIV/0	
	1-7-2015	CHK	0	1	4300	N. SY	0	0	0	0	I SEE US	-	-	-	ASSESSMENT NAMES	10	#510/0	
ŀ	1-8-2015	GHK	.5	4.5	25	Taxi	0	0	0	0		1,5	1=2	3	11			
ŀ	1-9-2015	GHK	2	0	32		0	0	0	0		_	-	-	Stuppeds	since f	ixtue }	
	1-13-2013	GHK	8	0	33		0	0	0	0	1 1 1 1 1 1 1	7	41	6	11, Six	ture a	agin	
	1-19-2015	GHK	7	0	215	M. die	0	0	0	0		-	-	-			9	
	4 1 20 30	2000	-		210		0	0	0	0		-	-	~	710			
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						- 35	0	0	0	0	100000					Military		
				100			0	. 0	0	0			-					
-							0	0	0	0								
	Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0	07(0)	0		22/352	REAL PROPERTY.	
ī	Machine #	West Contract	TOTAL PROPERTY.	Tol Shapes Cargo	professor to a	No. of the last of		-	outing:	Land			Loc	Call III				
	1-9	34	2	12	57	BELOW.		0		CLE TIME						0	#DIV/0!	
	11	01	0	0	21	- 10 ^A -1	0	0	0	0		4 2 2			4			
*	100 000	40	-11-7	-			0	0	0	0							1	
	7 10-51 1 7		-111-10			10000	0	0	0	0.	- 11 Sec. 21				7 1			
	27 24 24		-			1 2 13	0	0	0	0		-						
			1		1	÷	0	- 0	0	0								
				70 (8)	1	11	0	- 0	0	0	P							
-			- 3	101	11	1	0	0	0	0	Differen						No. of Lot	
-				1/13	Ju,		0	0	0	0		1-						
0	3		-	110	7	W	0	0	0	0					Text I at			
7	Total Effici	encv	0	0	0	0	0	0	0	0					10			
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1	lachine #		The s	TEN TE			N 1500	0	A Charles of the later of the l	CLE TIME	Enthernists.	MODELLE	-		at the Land			
				100	MARKET WITH	Pass E Comb	0	0	0	0	ASSESSED NO.					0	#DIV/0!	
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T	otal Efficie	ency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
									Routing:		#010/0:	U		U,			in the	
											F	irst Pa	rt Insn	t Inspection Recor				
Final Part Calculation						Code	Total Down Time Description		Hours	Date Par Submitte	t Tim	Time		Approved Inspe		No	otes	
Total Counted Pcs (from p			acking)	1	Maintenance		0											
Total Scrapped				0		2	Tooling		0	(19)	6		-					
ard Operation Count			t	0		3	Setup Idle				_	-						
	Operation	coun		1.7		3			2 2 4 4									
-	d Operation			0		4	Other	e	0		-							