000	(2100)								110		
•	rt No.	SF7-2.5-22		Component		SF7-2.5-E-BLNK			Par	CD contr	ol es. LLC
Order No. Order Qty		402566		Heat Lot #		384947			NO Control devices, LLC		
Ord	er Qty		10	OPERATIO	from Box	35	774			THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	3-2-16	CS	7	N		and a				l	11
Setup Hrs.	The state of the s	03	125	3	15					12	22
10 MIN	3-4-16	06	7	24	41		7.				
Cycle Time		-						SA	000	7	
20m					/						
Pcs/Hr		 				14.15	D)	41.7	n		1
3						BO	100	1-14		2	
ROUTING:		h.,					5	0			
				OPERATIO	N 2			ACCOUNT A		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
				· ·					<u></u>		
Setup Hrs.											
Cycle Time									9100		
D ///											
Pcs/Hr											
ROUTING:											
		Man de la constante de la cons	NO STATE	OPERATIO	N 3	B. W. C. Allen				THRU-PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											-
Cycle Time											
,											
Pcs/Hr											
									25/02		
ROUTING:							L				L
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		3-2-16	12pm	451		B	DH		
	***************************************	5 Training 6 Meeting						2		A. 77.2	
ECONDARY	Y PRODUCTIO	N RECORD			PAGE :	a a				Test Form	10/15/15