Part No.		5-4-7		Component		5-4-C-BLNK			Control devices, LC			
Order No.		392039		Heat Lot #		2			-		device	SS. LILL
Order Qty		72		W/O # from Box OPERATION 1		381444			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	of the second second	Notes	THRO	Scrap	Scrap Code
10	12/1/15	D.6.	3	72	56	8 m is.	3				1	11
Setup Hrs.	7 .7 .2	0.0.	_6	, ,	, 20			-	- /			
/@ MIN									1060	et		
Cycle Time										1		
127 sec.								it.	12/	5		
Pcs/Hr	_			_				D	7200	2		
				- 10-					1.2.			
ROUTING:		Sinn	Blas	+								
THE PARTY OF	ken pasili			OPERATION 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	_	Notes		Scrap	Scrap Code
Cotus Uso												
Setup Hrs.												_
Cycle Time												
							_					
Pcs/Hr												
rcs/HI												
ROUTING:				ODEDATIO	N 2							
Mach No	Date:		D. LL	OPERATIO		Down	Down time			THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
								-				
Setup Hrs.												
							<u> </u>					
Cycle Time												
Pcs/Hr								,				
						_						
ROUTING:						-						
	nstructions	Down T	ime Codes			-	rst Part Ins	spection	Record			
		1 Maintenance2 Tooling3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
			4 FAIR5 Training6 Meeting									
SECOND A D	SECONDARY PRODUCTION											
SECONDAK)	r PRODUCTIO	N KECUKD			PAGE	E.					Test Form	10/15/15