

Control Devices LLC
Work Order Production Record

Machine No. PINCH

Rev Letter A

Part No. 104676-17

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Order No. 328255

QTY CHANGE IN STOCK

Standard

DAVENPORT / B&S BAR FEED			
Wgt/Bar	Total Bars		
Bars per Load	Remaining Loads		
Wgt/Pc	Pcs/Bar		

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	
Special Notes / Instructions	

Order Qty 3000

Actual

Variance

Component 10467657-17

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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3-31 05 2220 2.8 3200 0 0 0 0 0 0 0 0 0 0 0 0 0 0
4-1 11 14 3200 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
4-B 5620044 432 TTP MAX #0077 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
05 2220 0.4 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
55 11 6.1 1905 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
5-6 11 4.2 1300 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

TDB out
5-6-14

Efficiency	Total Planned Pcs	Total Counted Pcs	Total Scrap Pcs	Estimated Short Parts	Difference in Parts	Material Difference LBS.
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Total Down Time on Page		First Part Inspection Record		Notes	
Code	Description	Hours			
1	Maintenance	0	Date Part Submitted	Time Of Day	Approved Yes / No
2	Tooling	0	4/1/14	12:10	YES
3	Setup Idle	0	4/8/14	7:30	YES
4	Other	0	4/8/14		OK
5	Alternate - Tooling/ Units/ S/U	0			

acc per 10/1/14