


Part No.	4-2.5-D-BLNK	Component	A02071-0026	
Order No.	398808	Heat Lot #	192943.1.1	
Order Qty	150	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	472
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H1	1-30-16	JB	3	194	194	2 1/2	3	Job out Hud	1	11	
Setup Hrs.											
2 1/2											
Cycle Time								Wrote Program			
55s											
Pcs/Hr											
59											

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-30-16	7:50	YES	✓	A		
3 Setup								
4 FAIR								
5 Training								
6 Meeting								