Part No.		P1010001-00		Component		P1010001-10		0	, , , , , , , , , , , , , , , , , , ,	CD contro	ol lo
Order No.		401513		Heat Lot #					Toboot	device	es, LLC
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap
4WAY MS3 472	02/23/16	NA	2	146	14G	time				ф	Code
Setup Hrs.	· -				<u> </u>			,			
1											
Cycle Time											
45 SEC									LIV	-	
Pcs/Hr								3	A	- 2	
64									50'	10	
ROUTING:											
			OPERATIO	OPERATION 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	_										
					_						
Setup Hrs.											
										-	
Cycle Time										-	
7,010 111110											
										_	
Pcs/Hr											
ROUTING:				00504710	NIO.						
				OPERATION 3		Down	Down time	Down time		THRU-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
											1
Setup Hrs.		l l									
Cycle Time						-					
D /:-											
Pcs/Hr											
ŀ											
ROUTING:											
Notes / Instructions		Down Time Codes				F	First Part Inspection		Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter		Notes	
4		4 FAIR		223/16	9:30	(Fr)		É	DIT		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>				2	- 4	ABS		//	
SECONDARY	PRODUCTION				PAGE 1					Test Form 1	0/15/15