Part No.		P2575BZ1		Component		P2575B21-10			control devices, LLC			
Order No.		398916		Heat Lot #						device	es, LLC	
Ord	er Qty	10	100		W/O # from Box							
I THE WAY			THE PARTY	OPERATIO	N 4	A. A. Kara	经一种合作			THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	0	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
4452	2/5/16	NK	, 2	107							3	3
Setup Hrs.	2/3/16	NA	1,5	707				2			4	17
Cycle Time							$\cap$					
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Pcs/Hr									M			
- and a second												
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ROUTING:											-1	
OPERATION 5 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
K.B.	2-4-16	JT	. 3	9			7.				3	3
470	2-4-16	JN	2,5	102							2	Propped
Setup Hrs.				•						- 5		
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Cycle Time												
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Pcs/Hr			-									
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ROUTING:	all'a-	l										
ROOTING.		S. C. ASSEMBLE								SOF FW	V 1 1 1 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
			1				10					
Setup Hrs.			6									
octup mor							/		111	1	96	
				14.6				11.17	51	/11/		
Cycle Time				***				\$1.	).	14		
							(	4	7	-		
									1	5	v	
Pcs/Hr										5		
										1	· n	
										(	12)	
ROUTING:										11		
Notes / I	nstructions	Down T	ime Codes				irst Part In	spection	Record			
		<ol> <li>Maintenand</li> <li>Tooling</li> </ol>	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		3 Setup	2. 1111111100000000000000000000000000000		11:00	Yes / No	Check	Letter	er Oo			
		4 FAIR		2-4-16	9:30	130 YES ON			SK Siell tap 8R 8-Hole			
	8	5 Training 6 Meeting		Q 3 16	1.00	705	UK			O M	11-2	
SECONDARY	/ PRODUCTIO				PAGE 2	)					Test Form	10/15/15