Control Devices LLC / Work Order Production Record Heat Lot # Part No. **Rev Letter** 210005-10 Order No. Component Box W/O #'s Found on Label Order Qty QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Verified Special Notes / Instructions % Oper. Efficiency Planned Hours Balance Due Pcs Setup % Actual Pcs/Day Plan Pcs/Day S/U hrs **Total Pcs** Down Time Pcs/Hr Setup Emp. Name Prod. Hours Code Scrap Pcs. Actual S/U Cum. Total STD CYCLE TIME Machine # 12/09/14 ZH 570 12/13/14 24 5160 15/14 24 570 3,00 O .0 **Total Efficiency** Routing: First Part Inspection Record Total Down Time **Date Part** Time Approved Notes Inspector Final Part Calculation Code Hours Submitted of Day Yes / No Description Total Counted Pcs Maintenance (from packing) Total Scrapped Tooling 3rd Operation Count Setup Idle 15 : Other 2nd Operation Count 1st Operation Count