	14											
Part No.		901-9-5/16		Component		901-A-BLNK		К		PIT] contr	ol
Order No.		397836		Heat Lot #					62 4	devic	es, LLC	
Ord	ler Qty		10	W/O	# from Box	386	625			TUDU		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU	-PUT/8HRS Scrap	Scrap Code
10	1-22-16	05	3 55	38	57						-(-	d
Setup Hrs.	44.0	70	30	36	12/		1					
10									OB			
Cycle Time								0	OV			
10m								1	# QU	7 14)	
Pcs/Hr								-	1			
									1.	50	177	
ROUTING:					TOTAL	DE 4 D DOI!						
KOOTING.				OPERATIO		READ ROLL	ER	O Miles	an about the	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	97.											
Setup Hrs.												
						-						
Cycle Time						-						
Pcs/Hr												
												_
ROUTING:												
NOOTING.	bridge and the		MINE CALLED	OPERATIO	N 3	No. Tropic States	THE PLAN	September		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
-												
Cycle Time										W.		
					_							
Pcs/Hr								r				8
1 03/111												
ROUTING:												
Notes / In	structions		me Codes			the second second second second	irst Part In	_	n Record			
1 2 2		. Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		1-22-16	3:55 PM	YES		A	WRB			
		5 Training 6 Meeting										
FCONDARY	PRODUCTION				51.05			-				