Part No.		SS902-12-1/4		Component		SS902-A-BLNK			control devices, LLC		
Order No.		403032		Heat Lot #							
Ord	er Qty	6		W/O # from Box					İ		
A.C.A.			St. States Le	OPERATIO		PLE SHOW		Jane 1	TH	IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HAAS VERT MILL	Slive			3				-			
Setup Hrs.								36			
Cycle Time											
									110		
									01/14		
Pcs/Hr								3	PG.		
									5,1		
	-										
ROUTING:	21 Did 100										
	12510/5-1476	THE PERSON NAMED IN		OPERATIO	OPERATION 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Catum IIIm									8		
Setup Hrs.											
Cuele Time											
Cycle Time											
			_								
Pcs/Hr											
PCS/HI											
ROUTING:											
ROOTING.			2020110	OPERATIO	N 3	Carlo San Sala Carlo		1570 63	THE PROPERTY OF	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time									170		
- /··											
Pcs/Hr								9			
DOLUTIO: 5											
ROUTING:	nstructions	C T	ima Cada	1							
Notes / II		1 Maintenanc	ime Codes	Data Part	THE P. S. L.		irst Part Ins	- Linguis	Kecord		
		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		3-15-16	12:15~	445	V		DH (4, 6)3	4 08	DNLY
		4 FAIR 5 Training				1		B	03 0	BLAMA	1
		6 Meeting		0			11				
SECONDARY	PRODUCTION	N RECORD			PAGE 1					Test Form 1	10/15/15