Part No.		1304-A-BLNK		Component		A02071-0128			control devices, LLC			
Order No.		397365		Heat Lot #					devices, LLC			
Order Qty		75		W/O # from Box				x x				
	HERE THE REAL PROPERTY.			OPERATIO				avil a sm		THRU-	PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Н4	1-19-16	HVO		9	9	7	1		9)		0	
Setup Hrs.	1-21-16	HVD	D	0	9	6	1	з т			0	
2	1-22-16	HVD	1.5	19	74 158	7	1 3		about Hui	n	0	
Cycle Time		1104	4.5		400	,			HVI		0	
4 MIN 40												
SEC								(a)	110			
Pcs/Hr 11								7 05			~	
11											0	
ROUTING: OPERATION 2 THRU-PUT/8HRS												
VENTA NA.				OPERATIO	N 2	Down	Dave time	Down time				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	et in many	Notes		Scrap	Code
Setup Hrs.			V									·
Cycle Time												ε:
Cycle Tille												
Pcs/Hr												
1 03/111												
ROUTING:												
				OPERATIO	N 3		E MANIEST		Path and	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
35												
Setup Hrs.												
•												
Cycle Time												
Cycle Time						164						
Doc/Us												
Pcs/Hr												
				_								
ROUTING:												
Notes / I	nstructions		ime Codes			WATER TAXABLE	irst Part Ins	THE PERSON NAMED IN	Record			
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR		1-19-16	10:3Um	455	6	13	AF	den 60#		
		5 Training				1-		C		(08)		
CECOND AD	Y PRODUCTIO	6 Meeting			PAGE 1						Tost Form 1	

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