Part No.	701-5-3/16	Component	701-A BLNK
Order No.	403019	Heat Lot #	
Order Qty	60	W/O # from Box	385484

control devices, LLC

OPERATION 1 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-3-16	DG	3.5		60				1	22
Setup Hrs.										
6m								JOB OUT		
Cycle Time										
3m										
Pcs/Hr										
18									0	

ROUTING:

OPERATION 2 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OUTING:

OPERATION 3 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3-3-16	4:45 PM	YES	✓	B	WRB	