



- NOTES:
1. PART TO BE CLEAN AND FREE OF BURRS.
 2. BREAK ALL UNMARKED CORNERS .005.
 3. ALL UNMARKED MACHINED SURFACES $\sqrt{63}$ MAX.
 4. ALL DIAMETERS MARKED "H" TO BE CONCENTRIC WITHN .003 TIR.
 5. MINIMUM HOLE SPACING BETWEEN EDGE OF BODY AND BETWEEN HOLES TO BE .050.
 6. MATERIAL TO BE STRESS RELIEVED (550 F FOR 1 HOUR MIN)
 7. INSIDE CAVITY OF DISTRIBUTOR TO BE BEAD BLASTED TO REMOVE ALL BURRS AND SHARP EDGES

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