Part No.		9-3-10		Component		9-3-A-BLNK			control devices, LLC			
Order No.		398558		Heat Lot #								
Order Qty		16		W/O # from Box								
E VENT WHEN END A				OPERATION 1		别。这么是是, 丝束的			THRU-PUT/8H		PUT/8HRS	70
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1/29/16	P.G.	2	13	44	620	3		•			
Setup Hrs.			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,					1	- /	+	-	
6 m								J	3 <i>00</i> 0	1		
Cycle Time												
6m									9/	4		
Pcs/Hr	,		<u> </u>						10			
9									1 5	S	A	
ROUTING:				l	TO THE	L READ ROLLE	R					
KOOTING.	A HOT STATES	5746-69		OPERATIO		Was beauties with			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
												01-
Cycle Time												
					_							
												-
Pcs/Hr												
ROUTING:												
Established	A STATE OF S	Section 1		OPERATIO		Down	Down time			THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
octup mo.												
						-					+	
Cycle Time										-		
cycle Time			-			(4)						
										-		
Pcs/Hr										-		
,												
ROUTING:												
The second second	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
	and the second section of the section of the second section of the secti	1 Maintenand		Date Part	Time Of De	Approved	Mtrl	Rev			Natas	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	r		Notes	
		3 Setup 4 FAIR		9-28-16	50	Y		A	A Je			
		5 Training						_				-
ECONDAD	/ PRODUCTIO	6 Meeting			PAGE :							oue se
LLUNUAKI	KLUIII	IN KELLIKII			PAGE						Test Form 1	11/75/75