Part No. Order No.		IL10005-10 392598		Component Heat Lot #		IL10005-20				P TO	contr	ol es, LLC
										الله عبا	device	es, LLC
Ord	er Qty	15	00	W/0 #	from Box							2
		Hawking Lines		OPERATIO	N 1				A TOP I	THRU-P	UT/8HRS	192
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CNC T42	12-14-15	B3	3.0	118	187	1,5	3			_		
Setup Hrs.	12.14.15	BA	6.5	180	367			α				
4	12-17-15	Bot	1.5	26 40	393				B	X		
Cycle Time	12.17.15	BA	7.5	236	669			1	010	1		
2MIN	12.17.15	BV	1	3	672				11			
Pcs/Hr	-									0 0		
24								17	21-13		A	
ROUTING:		L			P.A	CK DEPT		1	29			l
NO THE		HALL BUT THE		OPERATIO				11.29		THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				3								
Cycle Time												
			_									
Pcs/Hr										-		
										-		
ROUTING:												
NUMBER OF STREET	Vicini in the			OPERATIO	N 3				ARE BUILD	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	_	Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Cycle Time			A .									
Pcs/Hr								et w				
ROUTING:												
Notes / I	Instructions	Down T	ime Codes				irst Part In	-	Record			
		 Maintenance Tooling Setup FAIR 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		5 Training6 Meeting										
SECONDAR	Y PRODUCTIO				PAGE	1	b	C A VICE IN THE			Test Form	10/15/15