

Part No.	SB5050-20		ADDED WO #		CYCLE TIMES		Thru-Put/8Hrs	1744	Wgt/Pc.	0.9831	Mach No.	A12
Order No.	391091		QTY CHANGE INS/DTE		Standard	11.3	Planned Pcs/Hr	218	Wgt/Bar		Setup Allowed Hrs.	8
Order Qty	800		Actual				Actual Pcs/Hr		Component	A02042-0034	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code		
11-20-15	Jim	1.5	856	856	1071322	4:00	3					
12-2	Jim	3	856	824		1.5	4					
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