Part No. Order No.		7-4-J-BLNK 389193		Component Heat Lot #		A02071-0112		2	CODE C	ol l
									GD contr device	es, LLd
Ord	er Qty	1	.5	W/0 #	from Box					1
				OPERATIO		A STATE OF	Salta Ma	ALCOHOLD STATE	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	11-4-15	HVD		12				10800	71	
Setup Hrs.								John		
l								10		
ycle Time										
31155S								11		
Pcs/Hr								11-16		
12								1155	- 0	
ROUTING:					TO LATHE	FOR TOP H	HOLE			
			SAME AND STREET	OPERATIO	N 2	D-sum	die hari	NAMES OF STREET	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
etup Hrs.										
velo Timo										
ycle Time										
Pcs/Hr										
							_			
OUTING:			· Della Comment	OPERATIO	N 3	CONT. LANGE	and education for		TUDII DIIT/OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
etup Hrs.	-									
		-								
ycle Time								15		
Pcs/Hr										
OUTING:										
Notes / Instructions		Down Ti	Down Time Codes			First Part Inspection		spection Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev Inspector	Notes	
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter		
		4 FAIR		11-11-15	9.30 pm	9125		A OH	(0,00)	
		5 Training6 Meeting		11-11-15	941	455	-	B DA	COAP TO TO	MAN
CONDARY	PRODUCTION				PAGE 1	-	-		Test Form	10/15/15