					Contro	ol Devices	LLC / Wor	rk Order I	Productio	n Record							
Part No.		CE	500	1-10	Rev Letter S					Heat Lot #							
Order No.		0	741	24					x01-7	or Box W/O #'s							
Order Qty		/	0							J	1	nd on I					
	1	1		1					· 1				Standard Cycle Time & Setup Time Vertified				
QTY CHA	ANGE INLS/I	DATE	Specia	l Notes / In	structions				1	1st Operation							
			эреск	i Notes / iii	3000000					2n	d Opera	tion					
	20										3rd Operation						
-	. 0		o s	ຽ	pa s		8 S	ay	ay	er.	ه ع	a	۵.	누	rs	_ a_	%
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #		04	67			0	0	STD CYC	1				1.0		57 00	0	#DIV/0!
6-12-15	IN	3,5		420	1	0	0	0	.0				-				
A 1615	JN	1		140	-	0	0	0	0				 				
C 4011	JAK.	4,5		280		0	0	0	0	E) 1/1	-		1				
6/15/15	WK	2	-	280		0	0	0	0				LB				
7/1/5	75	8		9		0	0	0	0				1				
1101						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
-						0	0	0	0		—				-		_
Total Effic	riency	0	Ó	0	0	0	0	0	0	#DIV/0!	0	SXME	0	gi anunda		and a	Palataka t
TOTAL CITIE	ciency	MC20	in Viii		•		Service State Control Service	uting:	HALOS KEEK		All A. Carrie	00111100		(KSK2/ISSODA	Sections.	CHROTEIN	ON THE STATE OF TH
Machine #	B17	T's fire			bar K	140	0	STD CYC	LE TIME		1.45	T. W.		2000		0	#DIV/0!
						0	0	0	0			0					
				40		0	0 .	0	0								
		a a	44	V.,		0	0	0	0								
			M.			0	0	0	0	- P			-				
	-					0	0	0	0								
						0	0	0	0								
					en.	0	0	0	0								
						0	0	0	0								
						0	0	0	0								
action regions		n er medien	Law services	STATUS TRANS	Broughten	0	0	0	0		1000	PAGRES	SARIE SAR	Sersion Control	r House	Transport	distribution engl
Total Effic	ciency	. 0	0	0	0	0	0	0 Routing:	0	#DIV/0!	0		0	Market			
Machine #				11-11-12-12			0	STD CYC	I F TIME		17. 17	1.F.				0	#DIV/0!
Widelilite #				1 15 - 1 Th	1445 1460m	0	0	0	0	100				(8)	S. O. S. P.	1000 11	Hadright to A record
						0	0	0	0	11.19				72.			
						0	0	0	0		\$12	(A)	A	100			
						0	0	0	0		160	Mil.		3 16			
						0	0	0	0		- 1			G-847			
			-	*)		0	0	0	0								
-						0	0	0	0								
						0	0	0	0								
					Įa.	0	0	0	0								
					aige la grant	0	0	0	0	- Carolina in the			(0.01) 1.00 (0.00) (0.00) (0.00)	except care	EEC KA	SIZE SIZE	HIT WELLSELVIE
Total Effic	ciency	0	0	0	0	0	0 '	0	0	#DIV/0!	0	il etyl	0	(ST 15 (ST)		STELL OF	A PERSON NAMED IN
								Routing:			Circt D	net la	rnosti -	n Docc-	4		4.
			-			Total Down Time			Date Pa		Time		Approved				
Final Part Calculation				Code	Description		Hours	Submitte	bmitted of Day		Yes / No		Inspect			lotes	
Total Counted Pcs			(from	packing)	1	Maintenance		0	6-12-1	5 02.	1500	4	F. 5	DE		1000	
Total Scrapped				0	2	Tooling		0							_	6/	
3rd Operation Count		unt		0	3	Setup Idle	е	0							_		
2nd Operation Count				0	4	Other		0								-	
1st Operat	ion Cou	ınt		0												Tes	t 4/29/15