Order City 3000    W/O # from Box	Part No.		4-3-B-BLNK		Component		A02071-0026			control devices, LLC			
Setup Hrs.   Set	Order No.		395489		Heat Lot #		191798.11.1						
OBSERATION 1	Order Qtv		3000		W/O # from Box		111111111111111111111111111111111111111						
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down   Order   Notes   Scrap   S			164.7						757	N market Me a	THRU	-PUT/8HRS	
1-9-16		Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total			3	Notes			100
Setup Hrs.    - - - -	CZHS.					2424				*			
Cycle Time  Pes/Hr  Post Time  Operations	Setup Hrs.						1		Sult	died to	FC		
Setup Hrs.  Pes/Hr  Pos/Hr  Pos/Hr  Date  Emp. Name  Prod Hrs.  Total Pes.  Cum. Total  Down time  Code  Notes  Scrap  Code  N		1-11-16	JB	5	457	3027			J	O -		18	
ROUTING:    Pros/Hr	Cycle Time	1-12-16	36	_	83	3116				1001			
ROUTING:  Setup Hrs.  OPERATION 2  THRU-PUT/SHRS  Code  Code										400	. 1	Λ	
ROUTING:  Setup Hrs.  OPERATION 2  FIRU-PUT/8HRS  Code  Notes  Scrap  Code  Notes  Notes  Scrap  Code  Notes  Scrap  Code  Notes  Scrap  Code  Notes  Scrap  Scrap  Code  Notes  Scrap  Code  Notes  Notes  Notes  Notes  Notes  Notes  Notes  Notes  Scrap  Code  Notes  Note									,	1	1		74
ROUTING:    Setup Hrs.   Setup										-	MC		
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Code	41 49									1	60		
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap Scrap Code													
Setup Hrs.  OPERATIONS  Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Time Code  Emp. Name Prod Hrs. Total Pcs. Cum. Total Time Code  Setup Hrs.  OPERATIONS  THRU-PUT/BHRS  Scrap Code  Notes Scrap Code  Setup Hrs.  Image: Code Notes Scrap Code  Notes Scrap Code  Setup Hrs.  Setup Hrs.  Image: Code Notes Scrap Code  Notes Scr	种类型的小学类	in the second				N 2	Down						
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Cycle Time													
Pcs/Hr    Description   Descri	Setup Hrs.		*										
Pcs/Hr    Description   Descri													
Pcs/Hr    Description   Descri								_					
ROUTING:    Code   Code	Cycle Time												-
ROUTING:    Code   Code						_							
ROUTING:    Code   Code													
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap Code  Setup Hrs. Cycle Time Pcs/Hr Down time Down time Code Scrap Code  Pcycle Time Down time Code First Part Inspection Record Scrap Code Stup Hrs. Down time Code Scrap Code Notes Scrap Code Not	Pcs/Hr												
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