Part No.		1304-A-BLNK		Cor	mponent	Δ	A02071-0128				-1	
Order No. Order Qty		398476 75		Heat Lot # W/O # from Box			193501.19.1			control devices, LLC		
						19550						
Old	ei Qty		/3	OPERATIO			S 1500 S Market			TUDU DUT/OUD	1	
March No.	D. I		- 111			Down	Down time			THRU-PUT/8HRS	88 Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
H4	2-3-16	HVD	15	4		0				0		
11.5	2-4-16	HUB	2	35	29	0			1	0		
Setup Hrs.	2-5-16	HVV	2.5	26	55	0			John V	0		
2	2-6-16	HVD	2	2.1	76	0		_	HUB			
2	2-8-16	JB	1.5	18	94	0			17.0	0		
Cycle Time			(-)	10	11					0		
4 MIN 40											1	
SEC									- 11	0	<b>†</b>	
Pcs/Hr						<b> </b>		0 (	110-14			
. 65/111							-	1	24			
11								VI	CS'	0		
ROUTING:										- 10		
ROUTING:			S. S. S. S. S. S.	OPERATIO	N 2			A	ti by the investor of	THRU-PUT/8HRS		
Mach No.	Date	From Mores	Dun d Um			Down	Down time				Scrap	
IVIACII IVO.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.			12									
Cycle Time								-				
Pcs/Hr												
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BOUTING:												
ROUTING:				OPERATIO	N 2					THE PUT AND		
				0 0 11 -11		Down	Down time	AE 104	ENTRE DES	THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code	
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Setup Hrs.												
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ŀ												
Pcs/Hr								·				
3 33/1.11												
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ROUTING:												
The second second	structions	Day 7	m = C = 1	7								
Notes / In			me Codes				irst Part In	-	Record			
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	e e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		<b>3</b> Setup		23-16	2:30~	Yes / No	Check	Letter	Dis	50, 3 m to 4 9 6 5 6		
l		4 FAIR		6010	2.30	421	•	C	DID			
		5 Training 6 Meeting						-				
CONDARY	PRODUCTION				PAGE 1			-		Test Form		