Control Devices LLC
Work Order Production Record

Part No. AN1201
Order No. 328097
Order Qty

Machine No. B/P267
Rev Letter E F
Planned Pcs/Hr 100
Remaining Loads #DIV/0!

Setup Allowed Hrs.
Setup Actual Hrs. 0
Setup %

Total Bars #DIV/0!
Total Loads #DIV/0!
Pcs/Bar #DIV/0!

Wgt/Bar
Bars/Load
Wgt/Pc

Component SWJ201-10

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach. Down Time	CODE	Scrap Pcs.	Notes
	beginning balance							0	0					0		0	
4/4/14 Dm		1/4				#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!		0			.375 101
4/4/14 RW	27826	.5	0	67		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!		0	0	0	
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
				0	0	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!		0		0	

Barstock Efficiency | **Actual Efficiency**

Total Planned Pcs 0	Total Counted Pcs 0		
BarStock Efficiency #DIV/0!	Actual Efficiency #DIV/0!		
Total Barstock Pcs #DIV/0!			

Total Hours

Down Time Codes
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
4-4-14	6:15	yes	✓	DH	DH

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