

Control Devices LLC

Work Order Production Record

Machine No.

21009

Rev Letter

B

Part No.

SB2201

ADDED W/O #

Order No.

340411

QTY CHANGE INSTEAD

Order Qty

300

Date

07/14

Emp. Name

NK

Clock #

506

Prod. Hours

2

Setup Hours

0

Total Pcs

312

Loads Today

0

Planned Hours

0

Cum. Total

0

Balance Due Pcs

0

Plan Pcs/Day

0

Actual Pcs/Day

0

% Mach. Efficiency

0

Material Heat Lot No.

0

Mach Down Time

0

CODE

0

Scrap Pcs.

0

Notes

HYDROMAT / ACME / 2ND OPS

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Wgt/Pc

Pcs/Bar

Component

502201-10

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Efficiency

Total Planned Pcs

Efficiency

Machine Count (PCS)

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

1

2

3

4

5

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/

Units/ S/U

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

First Part Inspection Record

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