					Control	Devices	LLC / Wor	k Order P	roduction	n Record				* * * *			
Part No. CY10104			-1	Rev Letter					20		Н	eat Lot	#				
Order No. 37		101	DD	3 1					0104-10			or	#1a				
		41	V 8	l	component ()				=1= = ===			Box W/O #'s Found on Label					
Order (Tth.	5	50	0											P. Cotun	Time Vert	ified
QTY CHA	NGE INLS/D	ATE					1				Operat		& Jetup	Time ver	mea		
			Specia	al Notes / Ins	tructions	uctions						_	d Operat	_			
												3rd	d Operat	ion			
		9200		S	ъ.,		9 8	ž	ay a	יי. סל	E 01	a)	α.	÷	ırs		%
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual		Setup %
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16/15	W.J	6		700		0	0	0	0		1						
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129 bos	TWI.	3,5	-	650		0	0	.0	0								
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1/1/2015	Tiwe	7.5	The same	1150		0	0	0	0			-			_		
12/2015	1. Way	7	05	1050	-	0	0	0	0		<u> </u>	_	- 2				
7/7//5	Tilly	-	-	850		0	0	0	0						2		
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i Otal Elli	ciciicy	CALLED ASSE		Contraction of the Contraction o		No. 2 (S print)	Ro	uting:				*******		Iv. sala		2	
Machine #	B17	1 1000					0	STD CYC	1							0 #D	IV/0!
7/13/805	TW	3	5	300		0	0	0	0		1	6 Al	18				
7/19/15	Telo J	65	0	850		0	0	0	0			IN	18	-			
115115	Tolday.	40	05	1050		0	0	0	0	_							
115/0	100	9.5	-	1400		0.	0	0	0								
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7/20/16		Viv)			0	0	0	0			_	3	I	10		
7/2/9/5	P					0	0	0	0		-	-	50	1 1 8	FH		
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Total Eff	iciency	0	Ö	Ö	0	L. JU	And the second second	Routing:		Tan Die Not	a oter and	HALL BOOK	No.	1 100 100 100 100 100 100 100 100 100 1	All of the second		
	15										First F	art In	spectio	n Reco	rd		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa			App	Approved Yes / No			Note	:s
Total Counted Pcs (Ifron	n packing)	1 Maintenance		0										
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3rd Operation Count			+=		3	Setup Id	le	0		44							10-
			-	0	4	Other		0									
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