


Part No.	502-9-3/16	Component	502-A-BLNK			
Order No.	389207	Heat Lot #	L			
Order Qty	48	W/O # from Box	382 349			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/4/15	DG	2		38			W	2	11
	11/5/15	P.B.	8	110	148					
Setup Hrs.	11/5/15	DG	8	98	246					
5m	11/6/15	P.B.	8	94	340				2	22
	11/6/15	DG	8	76	416			Job at		
Cycle Time										
20sec.										
Pcs/Hr								\$2.43 11/15		
20									4	

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11-5-15	7A	YES	✓	A	AH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								