


Part No.	7-3-20	Component	7-3-E-BLANK		
Order No.	392785	Heat Lot #			
Order Qty	20	W/O # from Box	386461		

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OPERATION 1								THRU-PUT/8HRS	520	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12/3/15	DG	1		20					
	12/7/15	P.G.	3	11	31					
Setup Hrs.	12/7/15	DG	8	25	56					
6 MINS	12/8/15	P.G.	8	30	86			Joboc +		
Cycle Time										
15 min										
Pcs/Hr										
3										

ROUTING: SAND BLAST

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-1-15	8pm	YES	✓	B	WEB	