

Heat Lot #	
or	
Box W/O #'s	
Found on Label	


QTY CHANGE INLS/DATE	
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Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	3rd Operation			S/U hrs	Actual S/U	Setup %
												Code	Scrap Pcs.	Pcs/Hr			
Machine #:						0	0	STD.CYCLE.TIME								0	#DIV/0!
11/17/14	J24	570	2	418		0	0	0	0				2				
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:														
Machine #						0	STD CYCLE TIME						0	#DIV/0!
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Routing:															
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Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	11/17/14	11am	YES	AT	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								