

Part No.	501-2-14	Component	501-A	Control devices, LLC
Order No.	404534	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	3-16-16	CS	2		64				3	11
	3-16-16	DS	8	157	221					
Setup Hrs.	3-16-16	DS	1.5	33	254					
10										
Cycle Time										
4								JOB OUT		
Pcs/Hr										
4									3	

ROUTING:

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes/Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-16-16	5:35 PM	YES	✓	A	WKB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								

CONDARY PRODUCTION RECORD