Part No.   2293A-6-1/4	Test Form 11/4/15	Test Fo										ORD	<b>BRAZING PRODUCTION RECORD</b>	BRAZING PRO
Mach. No.   22034-6-1/4											500 100			
Trubes   Located on the box label, directly above the word "heat."   Cycle														
## No.   2203A-6-1/4						Circo	103/140							
rt No. 2203A-6-1/4   Component(s)			Notes	Inspector		Mtrl	Approved	Time Of Day	Date Part Submitted					
rt No. 2203A-6-1/4  Re No. 39825  Brigs Distinguishing Traceability Numbers or Tubing Located on the box label, directly above the word "heat." Located on the box label, directly above the box label. Set No. 2003A-6-1/4-0  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity. Located on the pox label, directly above the word "heat." Located on the spag followed by "Lot Number:"  Mach. No. 2003A-6-1/4-0  Down Time Down Time Down Time Code  Fes./Hr Ris. Total Pts. Cum. Total Down Time Code  Notes  Scrap  Scrap  Scrap  A.KT004  A.KT00				spection Record				No. of the last		Codes	Down Time	ctions	Notes / Instru	Specia
Part No.     2203A-6-1/4 or Order No.     2203A-6-1/4 or Sass25     Component(s) or Traceability Numbers     Component(s) ass25     Component(s) canded on the box abel under box quantity.     Component(s) canded on the box abel under box quantity.     Component(s) canded on the box abel under box quantity.     Convoiced on the box abel under box quantity.     Convoiced on the box abel under box abel.     Convoiced on the box abel. and date on the box abel. Use their work order number and date on the box abel. Use their work order number and date on the box abel. Use their work order number and date on the box abel. Use their work order number and date on the box abel. Use their work order number.**				A SOL		<b>6</b> N	-	STATE OF THE PARTY						ROUTING:
Part No.         2203A-6-1/4 order No.         2203A-6-1/4 order No.         Component(s) assazs         Component(s) devices. LLC         Component(s) devices. LLC         Component(s) no(s)         Heat Lot/Traceability No(s)           Distinguishing Traceability Numbers           Flare Nuts         Six digit no. located on the box label under box quantity.         2203A-6-1/4-0         24750-3/1           Copper Tubing Flare Tubing Flare Tubing Use their work order number and date on the box label. Located on the bag followed by "Lot Number."         Vorle         AKF004         AKF004           Mach. No.         Setup Located on the box label. Intent work order number and date on the box label. Located on the bag followed by "Lot Number."         Cycle         Pcs/Hr         Intru-N/A           Mach. No.         Setup Located on the box label. Trine         Do not require traceability.         Pcs/Hr         Intru-N/A         Votes           Fig. SB         Total Pcs.         Cum. Total         Down Time         Down Time         Pcs/Hr         Intru-N/Bhrs         Scrap		7				1							1	
Part No.         2203A-6-1/4 order No.         398825         Comport No.         Component(s) and singuishing Traceability Numbers         Component Number Numbers         Common Traceability Numbers         Common Traceability Numbers         Common Traceability Numbers         Common Traceability Numbers         Component Numbers         Artf0004 Artf004 Artf00		?			-		1							
Part No.         2203A-6-1/4 and porter No.         Component (s) and porter Oty         Component (s) and porter Oty         Component (s) and porter Oty a				20.00										
Part No.         2203A-6-1/4 Order No.         395825         Component(s)         Component(s)         Component(s)         Heat LoyTraceability Numbers Subject No.         Component(s)         Component(s)         Heat LoyTraceability No(s)         Heat LoyTraceability No(s)         And And No(s)         And No(s) <td></td> <td></td> <td></td> <td>-</td> <td></td> <td>-</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>				-		-								
Part No.         2203A-6-1/4 order No.         395825         Component(s)         Component(s)         Component(s)         Heat LoyTraceability No(s)           Order Qty         3         3         2203A-6-1/4-0         2203A-6-1/4-0         3450-3/4           Brazing Rings         Six digit no. located on the box label, under box quantity.         Example Ingesting Inception box label, directly above the word "neat."         A-KF004         A-KF004         A/A           Shap Rings         Located on the bag followed by "Lot Number."         Located on the bag followed by "Lot Number."         A-KF004         N/A           Mach. No.         Setup Inguishing Traceability.         Setup Inguishing Traceability.         Pcs./Hr         Pcs./Hr         Thru-           Brazing Rings         Do not require traceability.         Setup Inguishing Traceability.         Pcs./Hr         N/A         N/A           Mach. No.         Fig. Name Prod Hrs.         Total Pcs.         Cum. Total         Down Time Code         Pcs./Hr         Notes         Scrap           A/S         SCO         Setup Inguishing Traceability.         Down Time Code         Notes         Scrap								1						
Part No.     2203A-6-1/4 Order No.     395825     Component(s) devices. LLC     Component(s) component(s) order No(s)     Component(s) no(s)     Heat Lot/Traceability No(s)       Order Qty     3     35825     2203A-6-1/4-0 and Secure of the Moral Secure of the Moral Secure of the Moral Secure of the Moral Secure of the Box label of the box label of the box label of the box label of the box label. Sonap Rings Caps/Plugs     Six digit no. located on the box label of the box label. Starting with the letter "M."     DC01316-HT A-KF004     A-KF004     A-KF004       Mach. No.     Setup Caps/Plugs     Cycle Hrs.     Setup Caps/Plugs     Cycle Hrs.     Cycle Hrs.     Prod Hrs.     Commitme Code     Pos/Hr     Thru-Dut/8hrs     Scrap       56     58     3     3     Down Time Code     Down Time Code     Down Time Code     Notes     Scrap			(											
Part No.         2203A-6-1/4         Control         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Order Qty         395825         3         2203A-6-1/4-0         2203A-6-1/4-0         3450-3/1			S											
Part No.         2203A-6-1/4         Control         Component(s)         Component(s)         Heat Lot/Traceability Numbers No(s)         Component(s)         Heat Lot/Traceability Numbers No(s)         Component(s)         Component(s)         Heat Lot/Traceability Numbers No(s)         Component(s)         Component(s)         Heat Lot/Traceability No(s)         Heat Lot/Traceability No(s)         Associated on the Six digit no. located on the box label under box quantity.         Cocated nothe box label under box quantity.         Cocated nothe box label. directly above the word "heat."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "M."         Associated nothe box label. starting with the letter "		-												
Part No.     2203A-6-1/4     Component(s)     Component(s)     Heat Lot/Traceability       Order Roty     3     Six digit no. located on the box label under box quantity.     2203A-6-1/4-0     2203A-6-1/4-0     37503/1       Brazing Rings     Located on the box label, directly above the word "heat."     Located on the spool label, directly above the word "heat."     A-KF004     A/A       Copper Tubing     Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     Use their work order number and date on the box label. Starting with the letter "M."     A-KF004     A/A       Shap Rings     Located on the bag followed by "Lot Number."     Setup     Cycle     Pcs./Hr     Pcs./Hr     Thru-       Mach. No.     Setup     Located on the bag followed by "Lot Number."     Pcs./Hr     Pcs./Hr     Thru-       Shap Rings     Do not require traceability.     Setup     Cycle     Pcs./Hr     Pcs./Hr     Put/8hrs			5/10											
Part No.         2203A-6-1/4         Component(s)         Component(s)         Heat Lot/Traceability Numbers         Component(s)         Heat Lot/Traceability Num(s)         Mo(s)         Order Qty         2203A-6-1/4-0         2203A-6-1/4-0         Avo(s)														
Part No.         2203A-6-1/4         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Order Oty         395825         395825         Component(s)         Component(s)         Heat Lot/Traceability Nu(s)           Order Oty         395825         3         2203A-6-1/4-0         2203A-6-1/4-0         395826           Order Oty         10         3         2203A-6-1/4-0         2203A-6-1/4-0         3950 2/4           Brazing Rings         Six digit no. located on the box label, directly above the word "heat."         Docated on the box label, directly above the word "heat."         A-KF004         A-KF004         N/A           Flare Tubes         Located on the box label, directly above the word "heat."         Use their work order number and date on the box label.         A-KF004         A-KF004         N/A           Snap Rings         Located on the bag followed by "Lot Number."         Cycle         Pcs./Hr         Tru-         N/A           Mach. No.         Setup         Located on the bag followed by "Lot Number."         Pcs./Hr         Pcs./Hr         Thru-           Wight         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Down Time         Pcs./Hr         Notes         Scrap														
Part No.         2203A-6-1/4         Component(s)         Component(s)         Heat Lot/Traceability           Order No.         395825         395825         Component(s)         No(s)           Order Qty         3         2203A-6-1/4-0         2203A-6-1/4-0         345031           Flare Nuts         Six digit no. located on the box label, directly above the word "heat."         DCN316-HT         A-KF004         N/A           Copper Tubing         Located on the box label, directly above the word "heat."         A-KF004         N/A         N/A           Flare Tubes         Located on the spool label, starting with the letter "M."         Located on the box label.         A-KF004         N/A           Snap Rings         Located on the bag followed by "Lot Number."         Cycle         Time         Pcs./Hr         Thru-put/8hrs           Do not require traceability.         Setup Hrs.         Cycle         Pcs./Hr         Notes         Srap           Mach. No.         Total Pcs.         Cum. Total         Down Time         Down Time         Notes         Scrap		-						-						
Part No.         2203A-6-1/4         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         395825         395825         2203A-6-1/4-0         395821 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>9</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>								9						
Part No.       2203A-6-1/4 more Prod Prod Prod Prod Prod Prod Prod Prod											W		SB	
2203A-6-1/4 395825  Distinguishing Traceability Numbers  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs.  Cycle Hrs.  Component(s)  A-KF004  A-KF004  Pcs./Hr  Pcs./Hr  pu	Scrap Code	Scrap		Notes			Down Time Code	Down Time	n. Total	Cur	Total Pcs.	Prod Hrs.	Emp. Name	Date
Component(s)   Component(s)   Setup   Control   Component(s)   C			put/8hrs		1 651/111			Time		Hrs.				· · · · · · · · · · · · · · · · · · ·
2203A-6-1/4 395825 Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require-traceability.			Thru-		Pcs /Hr			Cycle		Setup			Mach. No.	
2203A-6-1/4   Control   Component(s)   395825   Component(s)   Distinguishing Traceablity Numbers   Colspan="2">Distinguishing Traceablity Numbers   Six digit no. located on the box label under box quantity.   Located on the box label, directly above the word "heat."   Located on the spool label, starting with the letter "M."   Use their work order number and date on the box label.   Located on the bag followed by "Lot Number."   Do not require traceability.														
Component(s)   Component(s)										y.	ire traceability	Do not requ	I	Caps
2203A-6-1/4       Control Component(s)         395825       Component(s)         Distinguishing Traceability Numbers       2203A-6-1/4-0         Six digit no. located on the box label under box quantity.       DCN316-HT         Located on the box label, directly above the word "heat."       A-KF004         Located on the spool label, starting with the letter "M."       Modern and date on the box label.								=	ot Number.	red by "L	the bag follow	Located on		Snap
2203A-6-1/4 395825 Component(s)  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, starting with the letter "M."  Located on the spool label, starting with the letter "M."								box label.	date on the	ber and	ork order num	Use their w	_	Flare
2203A-6-1/4 395825 Component(s) 3 Component(s)  Distinguishing Traceablity Numbers Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."  Component(s)  2203A-6-1/4-0 DCN316-HT A-KF004					6			etter "M."	g with the l	l, startin	the spool labe	Located on	r Tubing	Coppe
2203A-6-1/4 395825 Component(s) 3 Component(s) 2203A-6-1/4-0 2203A-6-1/4-0 Distinguishing Traceablity Numbers Distinguishing Traceablity Numbers A-KF004								vord "heat."	above the w	directly	the box label,	Located on	,	Brazir
2203A-6-1/4   Control   Component(s)   395825   Component(s)			N/A	1-KF004				ox quantity.	el under bo	e box lab	located on the	Six digit no.		Flare
2203A-6-1/4 Component(s) 395825 Component(s) 2203A-6-1/4-0			2/2	CN316-HT	Do				bers	olity Nun	iishing Traceat	Distingu		
2203A-6-1/4  395825 Control devices, LLC Component(s)			395021	3A-6-1/4-0	220	4					3		er Qty	Orde
2203A-6-1/4			No(s)	nponent(s)	Col		LLC	devices, i			15825	39	er No.	Ord
		₹	Heat Lot/Traceabili	2000001	2			ontrol			A-6-1/4	2203	t No.	Par