

Part No.	143359-01-C-10		Thru-Put/8Hrs				DOWN TIME CODES		Mach No.		A13		
Order No.	393300		Standard		19		Planned Pcs/Hr		164		Setup Allowed Hrs.		
Order Qty	850		Actual				Actual Pcs/Hr				Pcs./Bar		
Component		A01102-0040										0	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code		
12-16	Jim					1.5	3						
12-17	"					2	3						
12-18	"	1.5	230	230		5	3			22	11		
12-18						1.5	4						
12-21	"	10	1200	1430									
TOTAL PCS. PRODUCED											TOTAL SCRAP PCS.		
control devices, LLC		Special Notes / Instructions			First Part Inspection Record		Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
		FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load					12-18-15	1:00	YES	V	B		