

Part No.	CY12301	ADDITIONAL #	CYCLE TIMES	Thru-Put8Hrs	Wgt/Pc.	0.1059	Mach No.	A14
Order No.	394634	Standard	7.1	Planned Pcs/Hr	Wgt/Bar	15.98	Setup Allowed Hrs.	
Order Qty	10,500	Actual		Actual Pcs/Hr	Component	A09031-0038	Pcs./Bar	151
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes
12-18-15	E.B.	4				3	3	working in secondary
12-18-15	DAVEY	1	200	209		8	3	
12-19	SS	5	1469	1679		1.5	4	pusher tube, 5 happy in secondary
12-19-15	PH	4	1035	2714		17	1	can came off 3 got stuck
12-20	PH	4.5	1037	4021		13	2	can / Dolly face
12-21	E.B.	4.5	923	4944		1.5	2	new belt hole on can, 5 taking
12-21	PH	5.5	1370	8114		3.5	3	thrusts, kneel, top, can, 5-1
12-22	PH	3.5	992	9106		1	1	working chip spreader marks
12-23	E.B.	2	425	9531		4	2	Stone/Turner Howard cells
12-23	SS	8	2300	11830		5	6	Six hours working in Drill Room B
12-24	SS	8	2200	14030		11.10	10	TO B out
12-29	E.B.	6	1,500	14,530		11.10	10	TO B out
12-29	SS	4	800	23530				
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.		

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted: 12-18-15

Time of Day: 10pm

Approved Yes/No: ✓

Mtl Check: ✓

Rev Letter: A

Inspector: JC

Notes:

11.10

TO B out

11.10

TO B out

DOWN TIME CODES

- 1 - Maintenance
- 2 - Tooling
- 3 - Setup
- 4 - FAIR
- 5 - Training
- 6 - Meeting