


Part No.	5-3-9	Component	5-3-D-BLNK	
Order No.	393453	Heat Lot #		
Order Qty	200	W/O # from Box	393023/391390	

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	12/18/15	PL	7.5	72						
	12/18/15	DG	8	162	234					
Setup Hrs.	12/18/15	CS	6	161	395					
	12/19/15	DG	6	147	542					
6 MIN	12/20/15	DG	8	216	758				1	22
Cycle Time										
4m										
Pcs/Hr										

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12/15/15	3AM	YES	✓	A	DH	58