


Part No.	C5038B22	Component	C5038B22-10	No Parts 9/3 
Order No.	403519	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY 472 8 Hrs	3/14/16	ST	7.5	10		2	2		9	3
Setup Hrs.	3/14/16	T.W.J.	2.5	260	260				1	3
1										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS0470 1/16 Hrs	3/14/16	ST	1.5	10		2	142		9	3
Setup Hrs.	3/14/16	T.W.J.	3.0	270						
1.5										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-14-16	5AM	YES	✓		MR	1/16 Hrs
		3-14-16	6:30	YES	✓		DH	CH 75