


Part No.	GP25PTC6002	Component	A02002-0022	 Control Devices, LLC <i>*S now 2min 45sec 136</i>
Order No.	398913	Heat Lot #		
Order Qty	350	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS 104

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING COBRA	2/15/16	BA				1.5	3			
	2/16/16	BT	6	73	73	1.5	3			
Setup Hrs.	2-16-16	SM	3.5	60	133					
	2-16-16	BA	7.5	43	176	1.5		cutting stock		
	2/17/16	BT	4	53	229					
Cycle Time	2-17-16	JO	5.0	62	291					
3 MIN 40 SEC	2-17-16	SM	4	46	337					
	2-17-16	BA	4	48	385					
Pcs/Hr										
13										

ROUTING:

HOLD AT MACH FOR 2ND OP

OPERATION 2

THRU-PUT/8HRS 256

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING COBRA	2-17-16	JO	5	7	7	1.5	3	setup 2nd op		
	2-17-16	BA	4	37	44					
Setup Hrs.	2/18/16	BT	6	77	121	1	6			
1.5	2-18-16	SM	6.5	134	255	1	6			
	2-18-16	BA	6.5	66	326					
Cycle Time	2/19/16	BT	6	59	385					
3 MIN 40 SEC										
Pcs/Hr										
32										

ROUTING:

PACK DEPT

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-16	12:00	yes	V	A	M. J. 155	
		2-17-16	2:00	yes	OK		SR	2 nd OP