

Control Devices LLC / Work Order Production Record

Part No.	106207-1
Order No.	358518
Order Qty	15

Rev Letter	B
Component	106205-999

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # OKUMA						0	15	STD CYCLE TIME				A			4	0.5	800%
11/20/14	JO	1	0.5	3	1.5	3	12	0	3		0	0	0				
11/21/14	JO	2.5		5		3	12	0	0								
11/24/14	BJ	2.5		6		3	12	0	0								
						3	12	0	0								
						3	12	0	0								
						3	12	0	0								
						3	12	0	0								
						3	12	0	0								
						3	12	0	0								
						3	12	0	0								
						3	12	0	0								
						3	12	0	0								
Total Efficiency		1	0.5	3	1.5	3	12	0	3	#DIV/0!	0		0				

Routing: HOLD AT CNC

Machine # T42							15	STD CYCLE TIME			B					0	#DIV/0!
12/22	Hang	1.5	3			0	15	0	0								
						0	15	0	0								
						0	15	0	0								
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Routing:

Machine #							15	STD CYCLE TIME								0	#DIV/0!
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Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	3								