Order No. 396 38 393334 Order Qty 450 Mach No. Date Emp. Name Prod Hrs. HI	-	162 246 331 460	368 Down time	737 Down time code	Notes	THRU-PUT/8HRS Scrap	
Mach No. Date Emp. Name Prod Hrs. H	OPERATIO Total Pcs. 81 81 84 85 64	Cum. Total 167 246 331 395 455	Down	Down time			Scrap Code
HI KF CNC 1-11-16	Total Pcs. 81 81 84 85 64 60	Cum. Total 167 246 331 395 455					Scrap Code
-11-16 BM 2 -12-16 BM 2 -12-16 BM 2 -13-16 JB 1.5 -13-16 JB 1.5 -14-16 JB 0 -14-16	81 84 85 64	246 331 395 455	·		2 / 0	/	//
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Cycle Time 1-13-18 8A 1.5 Im 28s 1-14-16 JB 0 Pcs/Hr	60	455			1/		
1m 28s #-14-16 JB 0 Pcs/Hr					1/0		
				e I	Job Ou	7	
36					1.0		
						2	
ROUTING:							
Mach No. Date Emp. Name Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
			time		1		Code
				/	19102		
Setup Hrs.					# 0 11	D	
				(10/1	4	
					11/10	94	
Cycle Time					1 5,0	_	
Pos (Un							
Pcs/Hr							
			1				
ROUTING:							
通用的自己的 自己的自己的	OPERATIO	N 3	RANGE	Jay William		THRU-PUT/8HRS	
Mach No. Date Emp. Name Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.							18
					*		
Cycle Time							
						8	
Pcs/Hr							
ROUTING:							
Notes / Instructions Down Time Codes					pection Record		
1 Maintenance2 Tooling	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector	Notes	
3 Setup	41416	7:4ar	YET	CHECK	e at	OLHO CO %	
4 FAIR 5 Training			7"	4			
6 Meeting SECONDARY PRODUCTION RECORD		PAGE :		Gine 4		Test Form	