Part No.		2201-4-1/4-0		Component		2201-A-BLNK			Sparts control devices, LLC			
Order No. Order Qty		402447		Heat Lot # W/O # from Box					- Sp	arts	20110	oo, LEO
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	ON 1 Cum. Total	Down	Down time		Notes	THRO-PC	T/8HRS Scrap	24 Scrap
HAAS VERT	3-7-16	RM	2.5	4	4	time	code	To	b ov		O	Code
MILL Setup Hrs.				1					HUP		0	
20												
Cycle Time												
15 MIN				2					. 11)	11.7	
Pcs/Hr								1	210			
3								2	5,7		9	
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PU	T/8HRS Scrap	Scrap Code
Setup Hrs.												
Setup Hrs.												
Cycle Time												
cycle Time	711								 			
Pcs/Hr												
-												
ROUTING:												
No.			OPERATION 3				THRU-P				T/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	code	Notes			Scrap	Scrap Code
Setup Hrs.			11								11	
-												
Cycle Time								71				
D - ///												
Pcs/Hr												
ROUTING:												
	structions	Down Ti	ime Codes	101-		F	irst Part Ins	pection	Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
9		4 FAIR 5 Training		3-7-16	6:10p	Y		D	JC			
SECONDARY	PRODUCTION	6 Meeting N RECORD			PAGE 2	L				7	est Form	10/15/15