


Part No.	R455-12	Component	A02001-0014			
Order No.	394404	Heat Lot #				
Order Qty	150	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD	12/17/15	JT	1	1						
	12-17-15	JW	3.5	107	108	15min		Adjusted Trigger	0	
Setup Hrs.	12/18/15	Tim J.	3	50	158					
.5										
Cycle Time										
Pcs/Hr										


  

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes
	2 Tooling		12-17-15	2:00	YES	OK	F			
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									