


Part No.	1103-21-1/4	Component	1103-A-BLNK	
Order No.	401247	Heat Lot #		
Order Qty	12	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2-19-16	CS	3.5		12						
Setup Hrs.											
5 MIN											
Cycle Time											
15 MIN											
Pcs/Hr											
4											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions	Down Time Codes	First Part Inspection Record									
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
	2 Tooling										
	3 Setup										
	4 FAIR										
	5 Training										
	6 Meeting										