


Part No.	P1010001-10	Component	P1010001-20	
Order No.	403739	Heat Lot #		
Order Qty	675	W/O # from Box		

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
COBRA	3/11/16	BT	6	46	46	2	3			
	3-11-16	SM	8	97	143					
Setup Hrs.	3-11-16	SS	8	56	199					
	3/14/16	BT	8	82	281					
	3/14/16	MC	7	72	353					
Cycle Time	3-14-16	BA	1.5	19	372					
3 MIN 20 SEC	3/15/16	BT	7	74	446					
	3/15/16	JO/MC	3	38	484					
Pcs/Hr	3/15/16	BA	6.5	33	517					
14	3/16/16	BT	5	43	560					
	3/16/16	MC	8	100	660					

ROUTING:

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	3-16-16	BA	2	16	676					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							