Part No.		11-4-21		Component		11-4-I-BLNK			control devices; ttc-			
Order No.		390878		Heat Lot #					devices; LLG			
Order Qty		10		W/O # from Box		N	14					
	The state of	计图像小方面		OPERATIO	N 1		THE PARTY OF			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	11/18/15	P.6.	4		10			w	1	1_		
Setup Hrs.									000c	1		
												_
Cycle Time										/		
								J	0	N)	
Pcs/Hr								*	11/	Und	,	
1 03/111									11 ,	0	_	
											0	
ROUTING:												
NOOTHING.	STALLS ASSESS		No.	OPERATIO	N 2	OPARCE NO LESS PARCE			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Cabour III			-									
Setup Hrs.												
	-110											
C T'												
Cycle Time											-	
Dec/III			_									
Pcs/Hr												
						V 250						
ROUTING:				_								
KOUTING.				OPERATIO	N 3		1000	A 67 . 50		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
PCS/HI												
				_								
ROUTING:												
Notes / Ir	nstructions	Down T	ime Codes				irst Part In:	WITH THE PARTY	Record			
		1 Maintenanc	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		11-19-15	32	Yes / No	Check	Letter		GO# A		
1		4 FAIR		11-12-11	02	YES		A	A DIT			Carlo Value
		5 Training6 Meeting						EE .				
SECONDARY	PRODUCTIO				DAGE	1		AND DESCRIPTION OF THE PERSON		701,100	Tost Form 1	0/45/45