Part No.	S404-4-5/16
Order No.	392694
Order Qty	10

control devices, LLC

Distinguishing Traceablity Numbers	
Flare Nuts	Six digit no. located on the box label under box quantity.
Brazing Rings	Located on the box label, directly above the word "heat."
Copper Tubing	Located on the spool label, starting with the letter "M."
Flare Tubes	Use their work order number and date on the box label.
Snap Rings	Located on the bag followed by "Lot Number."
Caps/Plugs	Do not require traceability.

Component(s)	Heat Lot/Traceability No(s)
SF404-4-5/16	N/A
CUTU-1-1/2	M85650
BRZ03	291906
CP13	

Mach. No.	2	Setup Hrs.	1hr	Cycle Time	30s	Pcs./Hr		Thru-put/8hrs	

Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
12-8-15	AVO		12					1	
							Jobout		

#0.05
12/4/15
55
1

ROUTING:

Special Notes / Instructions	Down Time Codes
	1 Maintenance
	2 Tooling
	3 Setup
	4 FAIR
	5 Training
	6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
12-3-15	1pm	yes	✓	A	DH	CO QA Insp #09

BRAZING PRODUCTION RECORD

Test Form 11/4/15