PRIMARY PRODUCTION RECORD PAGE 1 Order No. Order Qty control devices, LLC Part No. (N) 1-5 Date 2-28 7-7-Emp. Name 109784-10 398417 3,500 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load Prod. Hours TOTAL PCS. PRODUCED C 00 DO () () () 1246 475 Total Pcs 40 Special Notes / Instructions Standard Actual 3005 290 1530 Cum. Total 6 9.1 Planned Pcs/Hr 596685F Material Heat Lot No. Actual Pcs/Hr Thru-Put/8Hrs 27607 First Part Inspection N 262 Record Date Part Submitted Down Time 29.11 Component P Wgt/Bar Wgt/Pc. Time Code P Time of Day N 0.8586 43.22 A02002-0034 Approved Yes/No Check Mtri Notes 1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting Letter Rev Inspector TOTAL SCRAP PCS. Setup Allowed Hrs. Notes Pcs./Bar Mach No. Scrap 0 Pcs. Scrap A14 50 6