

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Part No. 101582-1

ADDED W/O #

Planned Pcs/Hr

Wgt/Bar

Bars per Load

Remaining Loads

Pcs/Bar

Material Heat Lot No.

Order No. 233761

QTY CHANGE INS/DONATE

Standard

Wgt/Bar

Bars per Load

Remaining Loads

Pcs/Bar

Material Heat Lot No.

Order Qty 500

Actual

Component

101582A-1

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Beginning Balance

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

5/12/14 T.W.J. 2792

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5/14/14 T.W.J. 2792

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5/15/2014 T.W.J. 2792

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5/16/2014 T.W.J. 2792

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