Efficiency Efficiency Final Part and Material Calculation Total Planned Pcs Total Scrap Pcs Efficiency Estimated Short Parts Difference in Parts	Efficiency Ined Pcs To Count (PCS) Es	Efficiency To	Pcs To			0																10 0785 1.0 N.O	10 2 22 22 20 00 00 00 00 00 00 00 00 00						11 O.D 3882 O.D 11-1-5	4 DPM 27701 6.5 1.5	-6-14 DPM	Beginning Balance	Date Emp. Clock Prod. Setup Total Name # Hours Hours Loads	order aty SO plus	Order No. 337799	1	Part No. 175/5001-10	work Order Production Record	Control Devices LLC	
0.0	0.0	0.0	0.0	0.0	0.0			- E		2	E	ī											7										tal Pieces	Actual	Standard		Planned Pcs/Hr	Rev Letter	Machine No.	
4 2 2 -					Code	_	0																										Planned Hours			CYCLE TIMES	cs/Hr		lo.	
Other		Setup Idle	Tooling	Maintenance	Description	Š	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	5 C	0	0	0	0	0	0 0	0	0	0	0	Cum. Total					D	CMC	
		е		ance		Time on Page	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0	0	0	0	0	0	0	0	0	Balance Due Pcs		Verlied					
	0	0	0	0	Hours		0	0	0	0	0	0	0	0	0 0	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0		Plan Pcs/Day	Component	Wgt/Pc		Bars per Load	Wgt/Bar	DAVE	
Control of the Contro			Submitted	Date Part					-																						225		Actual Pcs/Day	onent					DAVENPORT /	
TOTAL STREET			_	Time Of											-																		% Mach. Efficiency	2000	Pcs/Bar		Remaining Loads	Total Bars	B&S BAR FEED	
The state of the s			Yes / No		<u> </u>																												Material Heat Lot No.	A P					RFEED	
				Material	First Part Inspection Record		0										1			1		+	-										Mach Down Down CO	H07			in the same	Total Loads		
Self-Self-Self-Self-Self-Self-Self-Self-			inspector		ction Recor		0																								`	,	CODE Scrap	402002-0012		Special N		ς,	Se	
			Notes		rd		Page 1					X										ZND OF ISETUP COMPLETE								COM	SETUP IN PROGRESS	IST OF	Notes	50/2		Special Notes / Instructions	Setup %	Setup Actual Hrs.	Setup Allowed Hrs.	