

PRIMARY PRODUCTION RECORD										
Part No.	CTM16	Thru-Put/8Hrs	Wgt/Pc.	0.0143	Mach No.	16				
Order No.	N/A	Planned Pcs/Hr	Wgt/Bar	6.642	Setup Allowed Hrs.	16				
Order Qty	10,750	Actual Pcs/Hr	Component	A02001-0014	Pcs./Bar	464				
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-18-16	VC	0	-	-	-	5.5	3	1 - Maintenance		
2-18	VC					7.4	3	2 - Tooling		
2-18	VC					4.6	6	3 - Setup		
2-19	VC					4	3	4 - FAIR		
2-22	VC					8	3	5 - Training		
2-23	VC					2.5	3	6 - Meeting		
2-23	VC	5	1500	1500	N/A	2.5	1			
2-24	VC	8	5800	4300	N/A					
2-25	VC	8	4300	11600	N/A					
2-26	VC	2.3	800	12400	N/A					
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
control devices, LLC										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
2-23-16	12:10	YES	✓							