Part No.		11-4-22		Component		11-4-I-BLNK				CES	contr	ol lo	
Order No.		400701		Heat Lot #						CORNEL SECTION	a device	75, LLG	
Ord	er Qty		6		from Box								
				OPERATIO	N 1	Down				THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code	
8	2-15-16	05	25	6	8								
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1 Oman													
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28m								00		70	12	1	
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					67		(0)	1111	101		15 11	1	
ROUTING:								1	BAS		(DE	20	
				OPERATIO	N 2		harrier ave			THRU-	U-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
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									110				
					<u> </u>				010-14				
Cycle Time								11-	Lu				
					<u> </u>			P	95				
Pcs/Hr													
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ROUTING:	s terminate and			ODERATIO	N 2					TUDII	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	100	Notes	THRU-	Scrap	Scrap Code	
Setup Hrs.												-	
						-2							
Cycle Time			, 10			.8		_					
Pcs/Hr								,	-	Later and the second			
ROUTING:			£					<u> </u>					
Notes / In	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	10 1			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	r Notes			
		2 Tooling3 Setup		Submitted	2:30	Yes / No	Check	Letter					
		4 FAIR		2-15-16	2-900	455		3	H	2 183			
		5 Training6 Meeting					19				1		
FCONDARY	/ PRODUCTIO				PAGE	1					Test Form	10/15/15	