

Part No.	1304-28-5/16	Component	1304-A-BLNK	
Order No.	401269	Heat Lot #		
Order Qty	4	W/O # from Box	398476	

OPERATION 1										THRU-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2-20-16	DG	2.5		5				1	11	
Setup Hrs.											
10 MIN											
Cycle Time								50 BOUT			
30 MIN								NO PARTS			
Pcs/Hr								OK - @ MACHINE			
2											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
									1		

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-19-16	11:20	YES	✓	C	DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									