

# Control Devices LLC

## Work Order Production Record

Machine No. **2nd**  
Rev Letter **F**

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. **RP1201**

Planned Pcs/Hr  
CYCLE TIMES

Order No. **339975**

Standard

Wgt/Bar

Total Bars

Remaining Bars

Wgt/Pc

Pcs/Bar

Order Qty

Actual

Component

RP1200

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Beginning Balance

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

7/6/14

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