Control Devices LLC
Work Order Production Record

Part No.	MI2021 H/M M	Machine No.	1
Rev Letter	E		
Order No.	323777	Planned Pcs/Hr	100
Order Qty		Remaining Loads	#DIV/0!

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!

Component: M2021-10

Material Heat Lot No.	Mach Down Time CODE	Scrap Pcs.	Notes

Setup Allowed Hrs.	0
Setup Actual Hrs.	
Setup %	######

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach Efficiency	Material Heat Lot No.	Mach Down Time CODE	Scrap Pcs.	Notes
	beginning balance					0	0	0	0	0	0	#DIV/0!				
2/19	MR 1131				0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	0	#DIV/0!				

Barstock Efficiency

Barstock Efficiency	Actual Efficiency	Down Time Codes		Total Hours
Total Planned Pcs	0	Total Counted Pcs	1	Maintenance	0
BarStock Efficiency	#DIV/0!	Actual Efficiency	2	Tooling	0
Total Barstock Pcs	0		3	Setup Idle	0
			4	Other	0
			5	??????	0

First Part Inspection Record
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Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
2/19/14	10:40	yes	✓	DH	Desert free