

Control Devices LLC

Work Order Production Record

Machine No.

2100

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No.

M20035BSP-10

Planned Pcs/Hr

CYCLE TIMES

Order No.

337847

Standard

ADD'D WHO =

Verified

Order Qty

75

ACT CHANGE INSIDE DATE

Actual

Component

M20035-10

Total Loads

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

14

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