| | | | Vlachine Cou | Efficiency | Total Planned Pcs | œ. | LOSS LABORES | | | | | - | | | ž. | ,- | 1.000 | 1-16-14 | 1-11-6 | アージーサ | 7-11-19 | 121-16-1 | 71-8-14 | Harmony | 7/2/2011 | 7-2 14- | 7 | 12 | | 200 | Date | Order Oty | | Order No. | Part No. | | Work Order Production Record | Conf |
|------|---------------------------|---------------------|---|-----------------|-------------------|-------------------------------------|--|------|---|---------|---|-------|-----|-----|----|----|-------|---------|--------|-------|---------|---------------|---------|---------|----------|---------|-------|-------|------------|--|--|-----------|----------------------|--|------------------------------|----------------|------------------------------|--------------------|
| | | | Vlachine Count (PCS) | | d Pcs | Efficiency | | | | | | | | | | | - (| 6/3 | T | H | U | 7 | 1 | 1.00 | | 0 14 | 05 | 6 | 808 | | Emp. Name | T | 1 | S | 7101716 | 0 | rder Pro | Control Devices |
| | No. | | 125 - | | | | | | | | | | | | | | 600 | 40287 | 20013 | Ray3 | 7 NOB | 2837 | 2803 | 21718 | 54960 | KER | 77360 | 74R | 40283 | Beginning Balance | Clock # | Ö | | ر ا ا | C | 2 | ductio | evices |
| | Material Difference LBS | Difference in Parts | Estimated Short Parts | Total Scrap Pcs | Total Co | Final | 0 | | | | | | | | | | | 2.5 | 21:15 | | 3 | 21/100 | ÜN. | 1 | 1.7 | | | | 1.0 | g Balanc | Prod. Hours | | | 7 | ¢ | | n Recor | S LLC |
| | Differen | ce in Par | | crap Pcs | Total Counted Pcs | Final Part and Material Calculation | 0 | | | | | | | | | | | 1 | | | | , | | 3 | 1 | | 3,5 | | | œ | Setup | | OTY CHANGE INLSIDATE | ACCEC | ADDED W/O # | | rd | |
| | ce LBS. | S | | | S | | 0 | | | | | | | | | | | | À | | 20 | 200 | | | | | | De de | | | Total Loads | | | | | | | |
| | | | | | | alculation | 0.0 | | | | | | | | | | 1 | 4000 | ACT X | 28 | | | 66 | 200 | 200 | 160 | | 16 | | | Pieces_ Today | Actual | • | Standard | r laithicu i | Planned Pcs/Hr | Rev Letter | Machine No. |
| | 5 | 4 | 3 | 2 | - L | Code | 0 | | | | | | | 24 | | | | - | | | | | | | | | | | | | Planned Hours | | | | CYCLE TIMES | | | |
| | Alternate - Units/ S/U | Other | Setup Idle | Tooling | Maintenance | Description 1 | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 | | 0. | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Cum. Total | | | Andread Secretary | | | T | W. |
| | e - Tooling/ /U | | | | nance | | 0 | 0 | 0 | | 0 | 0 | 0 0 | 0 | 0 | 0 | 0 | 0 | 0 | ç | 0 | 0 | 0 | 0 | 0 | 0 | 5 0 | 0 | 0 | 0 | Balance Due Pcs | | Veniled | 1 | | | | 8 |
| | 0 | 0. | 0 | 0 | 0 | Hours | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 0 | , c | 0 | 0 | 0 | 0 | 0 | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | | Plan Pcs/Day | Collin | Comi | Wgt/Pc | Load | Bars per | Wgt/Bar | DAVE |
| | | 7.29 | 721 | Supmi | Date Part | | Se de Maria Cons | | | 1 | | | | | ŀ | | | | | | | | | | | | | | 165 | | Actual Pcs/Day | Component | onent | Way and the same of the same o | | | | DAVENPORT / |
| | | カカ | 4 10 | 1 | | | | 1 | | | | | | | | | | | | | | | | | | | | | | % Mach. Efficiency | 17 | | Pcs/Bar | Loads | Remaining | Total Bars | | |
| | | 305 | 1 | Cay | Time Of | | | | 1 | - | - | | | 1 | | | - | H | | + | + | $\frac{1}{1}$ | - | | | | - | + | <u> </u> : | 1 | | | | Market and School | | | ars the same | B&S BAR FEED |
| 200 | | 65 | イカウ | | Approved | 13 | | | | | | | | | | | | | | | | | 2 | | | | | | | | | Material | 2 | | | | decipals decipals | |
| 9 | | OK | 2 | 1 | Material | First Part Inspection Record | | 0 | | | | 1 | | 1 | | | ×. | | | | - | 1 | F | - | | | | | | が、大学を | Time COD | Mach | | | 1 2 2 2 | | Total Loads | |
| i.i. | | | | - | | pection R | en de la constitución de la cons | | | 1 | | - | | 1 | 2 | - | | | | | | | + | | | | | 1 | | 2000 | Pcs. | | | | Specia | | | S |
| | | 1/2 | Ĭ | | Inspector | ecord | Salah Sa | | | | + | | | 1 | + | 1 | + | | 100 | | | | 1 | | | | | | + | 100 CONT. | | | | | Special Notes / Instructions | Setup % | Setup Actual Hrs. | Setup Allowed Hrs. |
| | | X-h | Thick | 7 | | | L. Charles and R. C. | | | | | | | | | | | | | | | | | | | | | | | A STATE OF THE STA | | | | | structions | ٥% | tual Hrs. | wed Hrs. |
| | | TA CO | ONL | - THEFT | Notes | - | Lage | 2 | | 7. G | | e let | | | | | | 77 | | | | | | | | | | | | TO STATE OF THE ST | Notes | | | | | | | |
| | | MIN | | | | | And New House, No. | | | 100 | | 1 | | | | | | | | | | | • | | | | | | | State of the second | A de la companya de l | | 1 | | Ц | | | |
| | 2000 | TOK | | | | | _1 | ař . | | | | | | | | | -1- | | | | | | | | | F | | | | | | | | | | | 3 | |