		77											
Part No.	702-9	702-9-3/16-R			7		_	,		Heat Lot	Heat Lot/Traceability	<u> </u>	
Order No.	39	394603		A	devices, LLC	LLC		Com	Component(s)		No(s)		
Order Qty		2						70	702-9-3/16	7	A	_[	
	Distingu	Distinguishing Traceablity Numbers	ity Numb	ers				•	G-RING	2010	21504		
Flare Nuts	Six digit no.	Six digit no. located on the box label under box quantity.	box label	under bo	ox quantity.								
Brazing Rings	Located on	Located on the box label, directly above the word "heat."	lirectly ab	ove the v	vord "heat."								
Copper Tubing	Located on	Located on the spool label, starting with the letter "M."	starting	with the l	etter "M."								
Flare Tubes	Use their w	Use their work order number and date on the box label.	er and da	ate on the	e box label.								
Snap Rings	Located on	Located on the bag followed by "Lot Number."	ed by "Lot	Number	`a								
Caps/Plugs	Do not requ	Do not require traceability.											
						Market Security							
Mach. No.			Setup Hrs.		Cycle Time			Pcs./Hr		Thru- put/8hrs			
Date Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Total	Down Time	Down Time Code			Notes			Scrap	Scrap Code
ialailis uu		R)											
36													
											5		
										2	1		
										11/0	5		
										1		R	
ROUTING:													
Special Notes / Instructions	ıctions	Down Time C	Codes					First Part In	rt Inspection Record				
		Maintonano		Data Bart		Approx.			operation income				
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Check	Rev Letter	Inspector		Notes		
		5 Training	T-					_					
		1200											
BRAZING PRODUCTION RECORD	ORD											Test Fo	Test Form 11/4/15