Order No. 386089 Order Qty 3500 Mach No. Date Emp. Name Prod Hrs LATHE 0468 11-5-15 C 5 . 1	W/0 . Total Pcs.	# from Box OPERATI Cum. Total	ON 1 Down time	Down time		control devices,	
Mach No. Date Emp. Name Prod Hrs	. Total Pcs.	OPERATI	Down		and the second		
LATHE 0468 11-5-15 C 5 . /	322		Down			ALDERAK RESIDEN	
LATHE 0468 11-5-15 C 5 . /	322	Cum. Total	SALAMAK III SALAM				
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		324				0	
Setup Hrs. 3HR K	927	1251				0	
11-6-15 IN 715	1300	2551			10		
Cycle Time 11-10-15 5 M 1.	1775	3326			306 out		_
7,07,07,	3 / 1	5500			30001.7		
Pcs/Hr					1/25		
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ROUTING:					,	10	
ROOTING.		OPERATION	ON 2				STATE OF STREET
Mach No. Date Emp. Name Prod Hrs	. Total Pcs.	Cum. Total	Down time	Down time code	Notes	I MIAD I	Scrap Code
	-						
Setup Hrs.							
					ý.		
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	l l						
Pos (Us							
Pcs/Hr							
							113
ROUTING:		OPERATIO)N 3		New Species and Property Lives		
Mach No. Date Emp. Name Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code	Notes	I Scran I	crap
			time	code			Code
Setup Hrs.					X 4		
e e							
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Pcs/Hr							
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ROUTING:							
Notes / Instructions Down Time Codes				irst Part Inc	pection Record		
FOR B&S ONLY: To Figure 1 Maintenance	Date Part	WAY STEEL	Approved	Mtrl	Rev		
Pieces From Loads = Pcs/Bar x 2 Tooling	Submitted	Time Of Day	Yes / No	1000000	Letter	Notes	
Total loads ran during shift x 3 Setup	11-5-75	9:45	45		POH	Control of the Art of the Control of	
Bars per load 4 FAIR		4 3	110	-			
5 Training6 Meeting					(0,000)		
SECONDARY PRODUCTION RECORD		PAGE 1			0, 0/	Test Form 10/15	5/15