

Part No.	PWVN25032-H	ADDED WGT	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S4		
Order No.	403469	Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.		
Order Qty	16,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
3-14-6	LW	2	625	625		011	3			
3-14	Emp 2	7	2800	3425		1	2	only spray & foam		
3/15	MB	8	2975	6400						
3/15	LW	8	2725	9125						
3/15	Emp 2	6	2450	11575	DE-2	2	2	st. 12 broke/st. 8 broke.	42	0-3
3/16	MB	8	2975	14550						
3/16	LD	1.75	645	15195	11	0	0			
3/16	DM	4.5	1375	16570	37799					
JOB OUT										
NO PARTS										
NO MACHINE										
\$5,000										
3000										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS. 42										



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting