Part No. Order No.		AP5003 387245		Component Heat Lot #		AP5003-10			62	contr	ol
									control devices, LLC		
Ord	er Qty	57	714		from Box				1		
Sec. 15.5			AT 18 19 (18)	OPERATIO)N 1	T Down	克里里		THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
B/S 17	1-20-15	w	1	131	13/	.5	3				
Setup Hrs.	11-23-15	DH	8	975	1106		- 1				
4	11-24	EB	6.5	725	1831						6 .0
Cycle Time	7. 2	mp	/	13.5	1966			ļ			15-18
-, -, -, -, -, -, -, -, -, -, -, -, -, -	10								- //		1
								ļ ,			n cano
Pcs/Hr				=1 18	11					- (1100
						750			-H	0	2830
									-Hz	T WOR	Ju /
ROUTING:	Vel 1				WA	SH & PACK				D. Oil	
200500000	THE PERSON NAMED IN			OPERATIO				12.5	THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
											0 1
		· ·								1 15	la
Setup Hrs.			12.75							1210	5
										1 5	
Cycle Time											
					1						
Pcs/Hr											
	_					 					
ROUTING:			PART AND ARE	OPERATIO	NI 2						
		TO THE WAY	THE CO.	OPERATIO	200 200 20	Down	Down time	.4447.0		I-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
							11 7 9 50				
				- A 198							
ROUTING:				1900			8				
Notes / Instructions		Down Time Codes		First Part Inspect				spection	Record		i
1 2 3 4				Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
				11-23-15	7:15	Yes / No	Check	Letter	9/14 *	· NOT	1
		FAIR		バーようりり	1.15	757		B	THE HOU	y NTI a	eeper
	5	6 N. W. CO. C.		C. TELL							U
	16	Meeting							7		-