				The state of	4.5							
Part No. Order No.		R452-12 398231		Component		A02001-0012			control devices, LLC			
				He	Heat Lot #		A 0			devices, LLC		
Order Qty		100		W/O # from Box		1						
12/02/20			District the	OPERATIO					d Night	THRU	-PUT/8HRS	576
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CUT OFF SAW	1-26-15	ST	2.5	100		_						
Setup Hrs.				700				×.				
0			E									
Cycle Time	11 20 11											\$
40 SEC				3				121				
Pcs/Hr												
72												
ROUTING:												
RIES LAVE S		COSTANT NAME OF STREET	the spalling	OPERATIO	N 2	Down	Down time		Alberta Gallace	THRU	-PUT/8HRS	576 Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
CAGED DIE HEAD	1/27-15	T.K.V.	<i>t</i>	104	104	SHR	1					
Setup Hrs.	129 H	The William	/	101	10 1	MI					2	
1	2-1-16	JN	2	100		7		JU	Bat			
											_	
Cycle Time						0.60	ret					
72.h				8					110			
								- , 9	5/10_			
Pcs/Hr			(8)				*	- 2	55			
9.							- '		1		A	
DOLITING												
ROUTING:			20543 693	OPERATIO	N 3	The trade and		2000	No. of the last	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
j.												
Setup Hrs.												
Cycle Time						2						
5 /:-												
Pcs/Hr										_		
							-				-	
ROUTING:				<u></u>								
Notes / Instructions Down Time Codes First Part Inspection Record												
(6)		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	1	Notes	
		2 Tooling3 Setup		Submitted	/a tuan	Yes / No	Check	Letter	SIM		.,,,,,,	
		4 FAIR		1-27-16	12,10	YES		D	WV			
		5 Training6 Meeting						A STATE OF		+		
SECONDARY PRODUCTIO					PAGE 1					1	Test Form	10/15/15