					Contro	l Devices	LLC / Wor	rk Order I	Productio	n Record							
Part No.			<00	SOBIL	. Rev Letter			F	P			Н	eat Lot	t#			
Order No.		471	15		Comp	onent	<u> </u>		5		D-	or x W/O		781			
Order Qty			VIT	6						_		nd on I					
	8.18	1	00	0	1									cle Time	P. Satur	Time \	ertified
QTY CHA	ANGE INLS/I	DATE	Specie	I Notes / Ir	etruction				1				t Operat		& Setup	, mile v	Cremed
			Specie	ii Notes / ii	1			2n	d Operat	tion							
												3r	d Operat	tion		VVS	
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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	s/n	Setup %
Machine #		4 2 2				0.	0	STD CYC	LE TIME			31 ×				0	#DIV/0!
6-21						0	.0	0	0		-						
Ç-23-15	Lu	0	826	,		0	0	0	0		-		3				
6-23-15	سا	7.6		176		0	0	0	0				2				
(-)2.E	513	8		158		0	0	0	0		-	0	0				
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624-5	5B	8		205		0	0	0	0	- T	0	0	0	100:			
6-24-15		8		240		0	0	0	0		-	-		(22)			
4-25-15	Lie			30		0	0	0	0		0	0	0				
Total Effic	ciency	0	0	0	0	0	Ó	Ó	0	#DIV/0!	Ò	High	0				
. Osai Emi	y	Mary St. St.	45.45 MA	THE REAL PROPERTY.	Cherity Division		11860 TATALANCE CO.	uting:	11.000			Y.					
Machine #	B17	2000 F					0	STD CYC	LE TIME	,		is last				0   #	#DIV/0!
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					and or end paid.	0	0	0	0	Table 1 to 1 t	o anime_anim	36240665575	0000000000	formenvasi	SAME AND	ternomen	S AND LOCATION
Total Effic	ciency	0	0	0	0	0	0	0 Routing:	0	#DIV/0!	0	1年4月	- 0	7 - 3 A			Familia Se
Anghina #		n 12 131		THE THE	F 7	parameters.	0	STD CYC	LE TIME	ar et Mil				Dr. Dale	4-1	0   ŧ	DIV/0!
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							ı	Routing:		· ·							
														n Recor	d		
Final Part Calculation			lation		Code	Total Down Time Description		Hours	Date Pa Submitte	ed of Day			Approved Yes / No		or	No.	tes
Total Counted Pcs (from pack			packing)	1	Maintena	ance	0.	6-22-1	N 21	n	4	F)	P	#			
Total Scrapped 0			2	Tooling		0		0		1			•				
3rd Operation Count			170	0	3	Setup Idle	e	0									
2nd Operation Count				0	4	Other		0									,
1st Operation Count				0		2	-									Test	4/29/15