9S		114	Scrap	apos		()		0	0	I	0	0															
Mach No.	Setup Allowed Hrs.	Pcs./Bar	Scrap	ġ C	8	(ù		0	0	250	0	0											100	500	Notes		
	Setup All																								RAP PCS.			
- Maintenance	- Setup - FAIR	- Training - Meeting																<							TOTAL SCRAP PCS.	=	7	
	1 10 4		Notes								KL		700				7	1	1	2						rl Rev ck Letter	R	1
		0016							Tans	2	bro		000		1		6	10		4)		ž			Approved Mtrl Yes/No Check	7	
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Wgt/Pc.		Component	Down		h	0			0	0	1	0	S	0								i i				Date Part Submitted	3-11-16	-
	330		ot No.		11	1,1					OF																Sart Inspe	First F
Thru-Put/8Hrs	Planned Pcs/Hr	Actual Pcs/Hr	Material Heat Lot No.	37799	-	11		37799	37789	11	37799	37799	11													77	o Figure Pieces s per load	
SES			Total		_	~		20	0.	>		1450	290													rctions	S ONLY: To g shift x Bar	
CYCLETIN	Standard	Actual	Cum. Total	ø			338	538	785	10801	135	16,4	187													Special Notes / Instructions	& SHARPE: ds ran during	
ADDED W/O#	OTV CHANGE INI STORTE		Total Pcs			7511	16,35	2000		2965	27.75	2830	2370												TOTAL PCS. PRODUCED	Special N	FOK DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	
032-H	42	00	Prod. Hours		H	9	2	9	ما	D	6	do	6.5					1			,				TOTAL PC		<i>OR DAVEN</i> From Loads =	
PWN40032-H	400442	18,000	Emp. Name	wa	22	5	SR	DIN	20	BD	20 wo	7.6	620															- Cito
Part No.	Order No.	Order Qty	Date	3/11 1	STORE .	3+2-16	3-12-16	_	1-16	03/14	1/1-	3-15-16	03/15													Control	an a	PAGE 1