Part No.		9-4-29		Component		9-4-K-BLNK			GD control devices, LLC			
Order No.		398794		Heat Lot #					devices, LLC			
Order Qty 2			2		from Box				1			0
			CALLED VIVI	OPERATIO	N 1				Way Fellow	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	2/1/16	P.6.	1.5	3	4							
Setup Hrs.					'			30	13			
12min.								00				
Cycle Time												
40000									× 160			
Pcs/Hr								Pos:				
									200		9	
ROUTING:												
( Sept. 19			OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			l.									
Setup Hrs.							_					
Cycle Time												
,												
Pcs/Hr												
ROUTING:		l										
TO RESERVE				OPERATIO	N 3			100	serie die d	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			1									
Setup Hrs.												
									(1)			
Cycle Time	16											
Pcs/Hr								4				
PCS/HI												
ROUTING:		W. W	-1-10-2-11-2-1									
Notes / Ir	nstructions		me Codes	Date Part		ALC: NAME OF TAXABLE PARTY.	irst Part Ins		Record			
1		2 Tooling			Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
1		3 Setup 4 FAIR						]				
		5 Training		-								
FCONDARY	PRODUCTIO	6 Meeting N RECORD			DAGE 1	1					Taut Faces 1	10/15/15