Part No.		R431-10		Component		A	A02001-0008			control devices, LLC			
Order No.		395164		Heat Lot #					<b>G</b> 2	device	es, LLC		
Ord	der Qty	8	00	W/O	# from Box								
		SVETTING TO WHE	TO SALES AND	OPERATIO	DN 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
CUT SAW 0067							1						
Setup Hrs.							-						
						+		-					
					-		-						
Cycle Time		1					-	-					
Cycle Time		-						-					
		-					-	-					
Dec/III													
Pcs/Hr	-	-											
ROUTING:				ODERATIO	W a								
				OPERATIO		Down	Down time	The later		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code	
CAGE DIE	12-29-15	JN	3/2	200							Ø		
HEAD	12/30/15	THAT	175	343			11				•		
Setup Hrs.	12/30/15	Till V.	201	105	305								
	1-4-15	JN	3	262	567						OX	4	
	###										1		
Cycle Time											· ·		
				25								8	
		_	(€										
Pcs/Hr													
				_									
ROUTING:						1							
		TENENT TO		OPERATIO	N 3	A CANCEL				THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
462	12-29-15	JN	2	200							8		
	1-4-15	JN	31/2	367	567			-		V.	A		
Setup Hrs.													
Cycle Time										)			
								_	010	18			
- 4.							L	2	Mr.				
Pcs/Hr								0	50				
											a		
			-11							res .			
ROUTING:				Υ									
Notes / Ir	nstructions		me Codes	Date Part			irst Part In	THE OWNER OF TAXABLE PARTY.	Record				
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>			Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		Setup		12-20-15	200	UFS	Check	W/10m	- DI				
		FAIR Training				7''	,	F	(S)		)		
		6 Meeting						Henry					
CONDARY	PRODUCTION	LDECORD			and the state of the state of			-					