Part No. Order No.		C5038B22-10 397761		Component Heat Lot #		A02002-0022				(F) (F)	contr	ol
									An	GZ	control devices, LLC	
Ord	ler Qty	250		W/O # from Box					16 A	10 par	to	int
	在 1000000000000000000000000000000000000	MANUS ALA	4 / 34	OPERATIO		Down	Down time			THRU	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
OKUMA	2/13/16	BH B5	6	7	63	_5	3					
Setup Hrs.	2-13-16	5-6	4,0	36	93			y				
	2.13.16	BA	6	52	145							
Cycle Time	2/15/16	18)	6	43	229							
Briton 50geC		04									ille.	
Pcs/Hr												
13												
ROUTING:					TO TH	READ ROLL	R	1000				2 (
				OPERATIO				10000	NASA KEN	THRU-	PUT/8HRS	204
Mach No.	Date 3 - 9 - 16	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Cobra	3-9-16	50 RA	5.0	43	26	1.5		Set	ip and	00		
Setup Hrs.	3/10/16	BT	7	97	186							
1.5	3-10-16	5 M	-	86	272							
Cycle Time									200			
lmin	e e					-, 11) (UBC) \	1	
39sec Pcs/Hr					2	714)			****	5,711
\mathcal{D}					0	5.7					0	
ROUTING:									ilu.		0	
THE STATE OF	经济的政务	The Company		OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
,												
Cycle Time												
}	-								-			
Pcs/Hr						4	i,					110-
						(5m)						
ROUTING:				7								
Notes / Ir	nstructions	Down Ti Maintenance	me Codes	Date B. J.		Company of the Compan	rst Part Ins		Record			
		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup4 FAIR5 Training		3-9-16	9:10	455	V	A	JC (*)	(A)		
		6 Meeting		110	/ 0	1.0	*		711	20/		
ECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form	10/15/15