Part No.		1104-14-5/167/8		Com	Component		4-14-5/1	5	control devices, LLC			
Order No.		404553		Heat Lot #								
Order Qty		4		W/O # from Box					01/			All.
		一位,		OPERATIO	N 1				P. Validation	THRU-	PUT/8HRS	dill
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STOP	3-18-16	DG	20		4		1					
DK111		,			/	1						
Setup Hrs.				\supset	011	1		2				
10			10	\mathcal{L}	04	J						
Cycle Time			\rightarrow						0	110		
									10	19		
2 mão									3/2	5		
Pcs/Hr									1 1	,		
21											1	
ROUTING:												
			13/4 / 7/10	OPERATION 2		基础的设施的		THRU		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		-						*			72	
Setup IIIs.												
Cycle Time												
-,												
Pcs/Hr												
, , , , , , ,												
ROUTING:					l							
	100.5	in postulate		OPERATIO	N 3			60 7. S	STORES STORES	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
	100			- Established								-
Setup Hrs.												
Cycle Time												
Cycle Tille												
				1								
Pcs/Hr						·	=====	41				
1 03/111												
ROUTING:					L	l.						
Notes / Instructions Down Time Codes First Part Inspection Record												
AND THE STREET, STREET		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup				103 / 100	CITCON	LUCCI				
		4 FAIR										
		5 Training6 Meeting										
CECONID ADI	The second second second											