Part No.		1301-22-1/4		Component		1301-A-BLNK			control devices, LLC				
Order No.		404266		Heat Lot #				1	604	device	es, LLC		
Ord	er Qty		4		from Box	399971							
是是近	Anna Service			OPERATIO	N 1	Down	A THE PARTY			THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code	
10	3-15-16	06	/15		4								
Setup Hrs.								1					
10 MIN													
Cycle Time								5	OB	,			
23 MIN								0	T	all	P		
Pcs/Hr									21	165			
2									2	9	P		
ROUTING:											N		
KOOTING.		1000		OPERATIO	OPERATION 2						THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.								-		*			
octop mor					<u> </u>								
										-			
Cycle Time													
4													
Pcs/Hr													
DOLITING:													
ROUTING:	Sile (Merchan	ni is makanan	Mary Call	OPERATIO	N 3		262/400			THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
				-									
Setup Hrs.													
Cycle Time													
Pcs/Hr											11		
ROUTING:											ш		
And the second second	nstructions	Down T	ime Codes			C	irst Part In	spection	Record				
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev			Mark	The second second	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes			
		4 FAIR		3-15-16	9:15 Pm	425		В	B WRO				
		5 Training 6 Monting											
CECONDADA	/ PRODUCTION	6 Meeting			DACE								