Part No.	1101-11-114	Component	1101-A
Order No.	391492	Heat Lot #	
Order Qty	40	W/O # from Box	376824

control devices, LLC

OPERATION 4 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/23/15	D.G.	1		12					
	11/23/15	DG	7	54	66			MISS INDEXING	4	22
Setup Hrs.										
8 min,										
Cycle Time								Job oct		
Pcs/Hr								#11.58 11-30-15		
									4	

ROUTING:

OPERATION 5 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes