Part No.		1101-11-14		Con	Component		A		control devices, LLC			
Ordar No.		391492		Heat Lot #				į				
Order Qty		40		W/O # from Box		376829						1
				OPERATION 4				200	THRU		-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	11/23/15	1)6	7	54	12			m15	s INDCXI	NG	4	22
Setup Hrs.		-										
<i>-</i> 22									,			
8min,								7 6 1		. /		
Cycle Time								JOBOCT		CT		
									1			
									DO 6			
Pcs/Hr								#	1000-1-	,		
								4	100		1	
								1	1		4	
ROUTING:												
LOUIS LANGE	demonstration			OPERATIO	N 5				7 16 N 17 W	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
												4
Pcs/Hr												
									10.00			
ROUTING:		4 F 5-11 - 10 - 10 - 10 - 10 - 10 - 10 - 10		D=11 (00 15 1 15		5-11-15 E-12			TO A SECOND			
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs.	Total Pcs. Cum. Total		OWN Down time		Notes		Scrap	Scrap Code
Setup Hrs.												
			III									
Cycle Time												
	_											
Pcs/Hr							-	1				115
		-										
ROUTING:				- Printerson								
Notes / I	nstructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training	Training									
		6 Meeting										