Part No.		1104-20-3/167/8		Component		1104-20-3/16			control devices, LLC				
Order No.		393918		Heat Lot #									
Ord	er Qty		6	W/O # from Box					1				
		ALCOHOLD IN		OPERATIO	N 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
StopPall	12/14/15	P.6.	1		6			1	7	1			
Setup Hrs.								1	DOOL	79			
/2min.				_									
Cycle Time		1								/			
									- H(10			
Pcs/Hr									1/2	5			
									1'		^-		
		:									0		
ROUTING:		医牙髓与 与多族		OPERATIO	N 2					THRU-PUT/8HRS			
NA L NI -	B .		B 111			Down	Down time					Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Cohum IIIma													
Setup Hrs.									y				
Cycle Time													
Cycle Time				- 72									
Pcs/Hr				<u>*1</u>									
											(1311-		
ROUTING:													
		ASCHIAL TANKS		OPERATIO	N 3			HISTORY, I		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
			_										
Cycle Time													
-													
Pcs/Hr													
. 55/111									ii				
ROUTING:										_			
Notes / Ir	nstructions	Down T	ime Codes	J BALLY		F	irst Part Ins	spection	Record				
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes		
		3 Setup		Submitted		Yes / No	Check	Letter					
		4 FAIR 5 Training											
		6 Meeting											
SECONDARY PRODUCTION		N RECORD			PAGE 1						Toot Corns		