

Part No.	7-4-16	Component	7-4-6	Control devices, LLC
Order No.	403584	Heat Lot #		
Order Qty	15	W/O # from Box	397615	

OPERATION 4										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	3-8-16	OG	3		18	8u	3		3	22	
Setup Hrs.											
Sm											
Cycle Time											
20								JOB OUT			
Pcs/Hr											
3									3		

ROUTING:

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes		First Part Inspection Record					
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	3-8-16	5:30p	Y	✓	B	JC	
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								