


Part No.	7-2.5-20	Component	7-2.5-E-BLNK	
Order No.	396274	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-7-16	DG	8		18				1	11
	1-8-16	CS	8	19	37					
Setup Hrs.	1-8-16	DG	4.5	12	50				1	22
1 MIN										
Cycle Time										
25m								JOB OCT		
Pcs/Hr								OK - 10 parts machine		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-7-16	5:30 PM	YES	✓	B	WRB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								