


Part No.	703-4-5/16-1/2	Component	703-4-5/16	
Order No.	398787	Heat Lot #		
Order Qty	6	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	2116
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Strip Drill	1/29/16	P.G.	1		6						
Setup Hrs.											
12 min								Job out			
Cycle Time											
2 min											
Pcs/Hr											
21											

ROUTING: TO THREAD ROLLER										
OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									