Part No.		703-7-1/4-1/2		Component		703-7-1/4			control devices, LLC			
Order No.		397564		Heat Lot #					devices, LLC			
Order Qty		3		W/O # from Box					1			
				OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StepPil	1/21/16	P.6.			3			1	- /-			
Setup Hrs.					1				oboc	Л		
12 min.					-							
Cycle Time					1							
2 min.				_		7 1		,			U	
Pcs/Hr									1 -	19		
			-							15	*	
)	B	
ROUTING:												
		Cara Inc.	OPERATION 2			Down time			THRU-PUT/8HF		-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
Setup Hrs.				17		1,			2			
Cycle Time												
				_								
										- 0012 00		
Pcs/Hr											ı	

ROUTING:				OPERATIO	NI O		rail. Auto St. Victoria		or Carry III	TUBLE	DUT/QUEC	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		IHKU	PUT/8HRS Scrap	Scrap Code
Setup Hrs.												
					<u> </u>							
Cycle Time				- Calli								
cycle Time						3-						
Pcs/Hr								4				
		ı.										
ROUTING:						· ·						
Notes / I	nstructions	Down T	ime Codes		First Part Inspection Re							
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
1		3 Setup 4 FAIR										
		5 Training										
SECONDARY PRODUCTION		6 Meeting										