Part No.		B3246-3		Component		B3246-3U			control devices, LLC			
Order No.		387597		Heat Lot #					devices, LLC			
Order Qty		1200		W/O # from Box								
	<b>可提供商品加</b>			OPERATIO	N 1					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrab Code
FLT TPPR 0055	11-9-15	57	. /	/					174			
Setup Hrs.	11-10-15	E.D.	7	1,000								
Ø				-1000						/		
Cycle Time										16		
Cycle Time									0			
									17	6		
Pcs/Hr									100	)		
1 05/111				15								
		<u> </u>									A	
ROUTING:		l		l			<u> </u>					
X-SCA TABLE	ASSA SEC			OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.											= =	
Cycle Time												
							-					
Des/Un												
Pcs/Hr												
ROUTING:												
KOOTING:		190501000		OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
								5) 				
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr								4				
. 05/111												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenand	ce	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	10 21-	Yes / No	Check	Letter	2	Q Cs		
		4 FAIR		11-9-1	10:45	YES	6	H UT 100 18		(%)	No.	
		<ul><li>5 Training</li><li>6 Meeting</li></ul>					(	9				
SECONDARY	Y PRODUCTIO				PAGE 1			-			Test Form	10/15/15