Part No.		1102-24-3/16		Component			1102-A-BLNK				PI T	contro	ol \
Order No.		390209		Heat Lot #			0					device	e. ULC
Orde	er Qty	2				from Box				*			
				OP	ERATIO	N 1				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code	,	Notes		Scrap	Scrap Code
8	11/12	DG	7			22			CW			2	22
Setup Hrs.									7		1		
1									J0	60C	<u> </u>		
5m													
Cycle Time													
									- 0	d	1		
				_						a Aga	10		
Pcs/Hr				_					- 4	BY 195			
								,		" 11 5	DV	2	
ROUTING:			10.1		SAND	BLAST / BRIGH	IT DIP / REA	M / MS PA	ACK			0	
KOUTING:				OP	ERATIO					S Challenge	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.		tal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.													
							W-17-						
Cycle Time													
				_									
Pcs/Hr		-		_									
			•	_									
20112110													
ROUTING: OPERATION 3 THRU-PUT/8HRS													
Mach No.	Date	Date Emp. Name Prod Hrs.		Г	tal Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
							-						
Setup Hrs.	-												
octup mis.	-					_							
Cycle Time	<u> </u>												
Pcs/Hr													
06													
												76.5	
ROUTING:	THE RESERVE OF THE PERSON NAMED IN								-				
Notes /	Instructions		Time Codes		First Part Inspection Record								
		1 Maintenance2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup						Silven	Lected				
		4 FAIR		十					1				
		5 Training6 Meeting								- 115			