


Part No.	SF5-3-6	Component	SF5-3-B-BLNK	 control devices, LLC <i>4B no parts</i>
Order No.	403525	Heat Lot #		
Order Qty	100	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	3-8-16	DG	3.5	125							
Setup Hrs.											
10 min											
Cycle Time											
5											
Pcs/Hr											
11											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-8-16	5:30p	Y	✓	B	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								