Part No.		2803-11-1/4-0		Component		2803-A-BLNK		<b>K</b>	No	CD contr	ol
Order No.		402745		Heat Lot #		#	23		- CarXc		
Ord	er Qty	1	12		W/O # from Box OPERATION 1			Sections	13	TUDU BUT /BUDS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HAAS VERT MILL	3-8-16	RM	0	1	1	time					code
Setup Hrs.	3-9-16	RM SM	5.5 Q	3	12			501	out		
2.0	10	07.1			1			000	HVA		
Cycle Time										10	
30 min									20		
Pcs/Hr									5	)	
Э										0	
ROUTING:										4	
	12 A 1850 TO 18			OPERATION 2			Down time		THRU-PUT/8HRS		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.											
octup moi									-11		
Cycle Time											
Pcs/Hr	,										
1 65/111											
ROUTING:											
Mach No. Date				Total Pcs.	DPERATION 3		Down time			THRU-PUT/8HRS	Scrap
IVIACII IVO.	Date	Emp. Name	Prod Hrs.	Total PCs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.											
Cycle Time	_										
ŀ											
Pcs/Hr								it.			
								*			
ROUTING: Notes / Ir	nstructions	Down Ti	me Codes			-	ret Part In	noction	Possed		
notes y moti detions		Down Time Codes  1 Maintenance		Date Part	Date Part Time Of Day Appro		First Part Inspection			ALC: 275	
		7 Tooling 8 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
4		4 FAIR		3-9-16	6:30	4725	/	B	H	(350)	-
		<ul><li>5 Training</li><li>6 Meeting</li></ul>				**	4				
SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10									10/15/15		