Part No.		902-15-1/4		Component		902-A-BLNK			control devices, LLC			
Order No.		393834		Heat Lot #					devices, LLC			
Order Qty		5		W/O # from Box		38	7298	•	1			· ·
是为他				OPERATIO		TO 16 2				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	12/18/15	DG P.G.	.5	23	25						2	11
Setup Hrs.	7,70,7								G40			
In								Jo	hoci	 		
Cycle Time									0-01			
16 min.			·					,	H.H.	. /	5	
Pcs/Hr								(1	10		
									12	55	(2)	
ROUTING:							71 				(0)	
ROOTING.	1450000	- COMMENTS STEE		OPERATION 2			Ster Beat	ALC: THE	D-67 (185 / 18	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
									·//			
Cycle Time												
			ħi									
Pcs/Hr												
ROUTING:				OPERATIO	N 2			and the second		TUDII	DIIT/OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Setup ins.												
											1	
Cycle Time												
Pcs/Hr												
r c3/111												
ROUTING:						7						
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector		Notes	
		3 Setup		12-11-15	Som	4 FEY	Check	Letter		150		
		4 FAIR 5 Training			7	7/21		A				
		6 Meeting										
CECONID ADI	/ DDODLICTIO	N DECORD			DACE						min and a second second	