


| | | | | |
|-----------|--------|----------------|-------------|--|
| Part No. | 3-3-6 | Component | A02001-0026 |  |
| Order No. | 388916 | Heat Lot # | CHI41913 | |
| Order Qty | | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | 248 |
|--------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|-----|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| C2 | 11-2-15 | JB | 7 | 232 | | 2.5 | 3 | LW | | | |
| | 11-3-15 | JB | | 411 | 643 | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| 4 | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 1 MIN 32 SEC | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| 31 | | | | | | | | | | | |

ROUTING: WASH / SANDBLAST / PACK

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 11/2/15 | 10:30 AM | YES | | B | DH | |
| | | | | | | | | |
| | | | | | | | | |