Part No.		Sf- 5-2.	.5-15	212 Con	12 Component		\$ € 5-2.5-E-BLNK			control devices, LLC			
Order No.		_393211		Heat Lot #					1	60 4	device	es, LLC	
Order Qty		5		W/O # from Box					1				
				OPERATION 1					THRU-PUT/8HRS				
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes			Scrap Code	
8	12/8/15	DG	8		39	In	3				2	22	
Setup Hrs.									- /	,			
/m					_			J	0000	1			
Cycle Time													
15 m							_	· sh	th 15271				
Pcs/Hr				_				1	11000	16			
4				=				1	1110	フィン	(2)		
ROUTING:	SAND	BLAST											
AN APPENDI				OPERATIO	OPERATION 2					THRU-	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cools Times						9.							
Cycle Time													
	***										11		
Pcs/Hr													
PCS/III													
											w		
ROUTING:													
Adams in the				OPERATIO	N 3		5000	186	VULEY FO	THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
							7			-		2	
Setup Hrs.													
					_								
Cycle Time													
Dec/Us								,					
Pcs/Hr													
ROUTING:													
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenance		Date Part	Date Part		Approved Mtrl		Rev Record		20 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1 2 1		
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	tter		Notes		
		3 Setup 4 FAIR						A					
		5 Training											
SECONDARY PRODUCTIO		6 Meeting			PAGE 1						Tost Form	10/15/15	