

Part No.	G5012-SS	Component	A06202-0036
Order No.	403511	Heat Lot #	
Order Qty	500	W/O # from Box	

16
E. Parks
control devices, LLC

OPERATION 1								THRU-PUT/8HRS	80	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	3.15.16	BA	7.5	38	38					
Setup Hrs.	3/16/16	BT	6	37	75					
Cycle Time										
5 MIN										
Pcs/Hr										
10										

Job out 3.22.16 SS.

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes/ No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3.15.16	3p	Y	✓	A	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								