


Part No.	902-12-1/4	Component	902-A-BLNK	16 SB 16 Parts 
Order No.	404183	Heat Lot #		
Order Qty	18	W/O # from Box	393 298	

OPERATION 1								THRU-PUT/8HRS	72	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-14-16	DG	1.5		20				1	11
Setup Hrs.										
6 MINS										
Cycle Time										
6 MINS										
Pcs/Hr										
9										

JOB-OUT

\$2.12

3-22-16
SS

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									