


Part No.	903- <del>16</del> -3/16	Component	903-A-BLNK	
Order No.	392647	Heat Lot #		
Order Qty	7	W/O # from Box	N/A	

OPERATION 1										THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	12/3/15	P.B.	2		9				2	22	
	12/3/15	OG	3.5	13	22						
Setup Hrs.											
10 MIN								JOB			
Cycle Time								OK			
10m											
Pcs/Hr											
5											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-3-15	12m	YES	✓	A	DI	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								