


Part No.	0042-65-C	Component	A06101-0020			
Order No.	396944	Heat Lot #	N4			
Order Qty	75	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CITIZEN #1	1-23-16	JB	1	17		8	3	Wrote Program	3	11
	1-25-16	JB	5	66	83			Job OUT		
Setup Hrs.										
6								Hvd		
Cycle Time										
4m 20s										
Pcs/Hr										
12										

\$2.91
1-28-14
3

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-23-16	9A	YES*	✓	A	DRP #03	Ad5 B-4 RUN