

| | | | | | | | | | |
|-----------|--------|----------------------|-----|----------------|------|-----------|-------------|--------------------|----|
| Part No. | DM2504 | ADDED W/O # | | Thru-Put/8Hrs | 4960 | Wgt/Pc. | | Mach No. | A3 |
| Order No. | 384829 | CYCLE TIMES | | Planned Pcs/Hr | 620 | Wgt/Bar | | Setup Allowed Hrs. | 16 |
| Order Qty | 73,000 | ACT CHANGE IN RESALE | | Actual Pcs/Hr | | Component | A02001-0020 | Pcs./Bar | |
| | | Standard | 5.1 | | | | | | |

| Date | Emp. Name | Prod. Hours | Total Pcs | Cum. Total | Material Heat Lot No. | Down Time | Down Time Code | Notes | Scrap Pcs. | Scrap Code |
|---------------------|-----------|-------------|-----------------|------------|-----------------------|-----------|----------------|------------------|------------|------------|
| 10-23 | NB | | | | | 8 | | | | |
| 10-24 | NB | | 3000 | | | 8 | | | | |
| 10-27 | NB | 6 | 3000 | | 46568E | 2 | 2 | 3443 | 25 | 11 |
| 10-28 | NB | 7 | 3900 | | | 2 | 2 | cit off + recess | | |
| 10-29 | NB | 8 | 4700 | | | | | | | |
| 10-30 | NB | 8 | 4700 | | | | | | | |
| 11-3 | GAAY | 1 | 500 | 14,100 | | | | | | |
| 11-4 | GAAY | 8 | 4600 | 18700 | | | | | | |
| 11-5 | GAAY | 1.5 | 900 | 19,600 | | | | | | |
| 11-6 | GAAY | 8 | 4600 | 24200 | | | | | | |
| 11-9 | GAAY | 8 | 4700 | 28900 | 105005E | | | | | |
| 11-10 | GAAY | 8 | 4600 | 33500 | | | | | | |
| 11-11 | GAAY | 7.5 | 4200 | 37700 | | 5 | 6 | | | |
| 11-12 | NB | 8 | 4700 | 42400 | | | | | | |
| 11-13 | NB | 8 | 4900 | 47300 | | | | | | |
| 11-14 | NB | 8 | 4900 | 52200 | | | | | | |
| 11-17 | NB | 2.5 | 1450 | 53650 | | | | | | |
| TOTAL PCS. PRODUCED | | | | | | | | | | |
| TOTAL PCS. PRODUCED | | | | | | | | | | |
| TOTAL SCRAP PCS. | | | | | | | | | | |

control devices, LLC

FOR DAVENPORTS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

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PRIMARY PRODUCTION RECORD

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes