


Part No.	R1310-10	Component	R1310-10U							
Order No.	391845	Heat Lot #								
Order Qty	71	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B&S-17 (HAND)	12-5	Midway		3	3	3	11			
	12-5-15	DLI	2	68	71					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

JOB OUT

12-10-15  
55

X

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		Down Time Codes		First Part Inspection Record						
Notes / Instructions		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2 Tooling		12-5-15	6:50	YES	OK			
		3 Setup								
		4 FAIR								
		5 Training								
		6 Meeting								