Part No.		2803-12-1/4-0		Component		2803-A-BLNK			control devices, LLC			
Order No.		396007		Heat Lot #					devices, LLC			
Order Qty		5		W/O # from Box								
				OPERATIO						THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	1-7	MS SM	3	1	5							
Setup Hrs.	" /	3 1:1						£				
1												
6 l T												
Cycle Time										11	×	
24								7	, (VKX)	
Pcs/Hr									1/1	00	j	
									N ₂	1	A	
											D	
ROUTING:				OPERATION 2					THRU-PUT/8HRS			
						Down	Down time			IIIKO		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
				19								
Setup Hrs.			12.00									
Cycle Time								1				
									 			
Dec/Us												
Pcs/Hr												
ROUTING:												
ROOTING.	MAN TO BEEN	A SHARWAY AND A SHARWAY	Market Street	OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
				el.								
Setup Hrs.			0									
Cycle Time												
,												
Dec/Lls												
Pcs/Hr												
ŀ												
ROUTING:												
	nstructions	Down T	ime Codes	Spirit Se		F	irst Part In	spection	Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling		Submitted		Yes / No	Check	Letter	MANAGER AND	water by the same		
		3 Setup 4 FAIR		1-7-16	8:45 AM	YES	4	B	B At (3/3)			
		5 Training		-		-		U				
SECONDARY PRODUCTIO		6 Meeting			PAGE	1					Test Form	10/15/15