

Part No.	FS12
Order No.	36593
Order Qty	600

Rev Letter	D
Component	FS12-10

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 470						0	0	STD CYCLE TIME								0	#DIV/0!
3/27/15	Paul	6.5		335		0	0	0	0			11	2				
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Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #				Routing											
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Routing:

Machine #				Routing:											
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Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Total Counted Pcs	(from packing)	1 Maintenance	0	3/21/15	9:20	N	JC		
Total Scrapped	0	2 Tooling	0	3/23/15	10:50		4/22		
3rd Operation Count	0	3 Setup Idle	0						
2nd Operation Count	0	4 Other	0						
1st Operation Count	0								