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|-------------|----------------|----------------|------------|--|------------|---------------------|----------------|------------------------------|------------|------------|-----------|-------|
| Part No. | 503-6-3/16-1/2 | Component | 503-6-3/16 | control devices, LLC | | | | | | | | |
| Order No. | 403377 | Heat Lot # | | EP No parts | | | | | | | | |
| Order Qty | 10 | W/O # from Box | | 214 | | | | | | | | |
| OPERATION 1 | | | | THRU-PUT/8HRS | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | | |
| STEP Drill | 3-8-16 | DG | .10 | | 10 | | | | | | | |
| Setup Hrs. | | | | | | | | | | | | |
| 1 MIN | | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | | |
| 2 min | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | |
| 27 | | | | | | | | | | | | |
| ROUTING: | | | | OPERATION 2 | | THRU-PUT/8HRS | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | | |
| | | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| ROUTING: | | | | OPERATION 3 | | THRU-PUT/8HRS | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | | |
| | | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| ROUTING: | | | | Notes / Instructions | | Down Time Codes | | First Part Inspection Record | | | | |
| | | | | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | | | | | | | | | | | |
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