Part No.		IF5050B24		Component		IF5050B24-20			control devices, LLC			
Order No.		391215		Heat Lot #								
Order Qty		500		W/O # from Box		374746						l
TANK DEPARTMENT		UNIX PANETARA		OPERATION 1		HER LANGUAGE			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT	11.21	115		32	32	1.5	1	3 MI	N CYCLE	<i>E</i>	2-	11
MILL	11-23	MS	/	32	32				E SLOTS		EN .	
Setup Hrs.	11.23	MS	.3	152	216							
23/4	11-23	27	5	298	514			JOBOUT			~	
Cycle Time							0	NO PARIS				
						-	JE	(A) Ma- 1/2			$\overline{}$	
3.00 M 4 PCS									NIAC	MYX	1	
Pcs/Hr									11 /			
rcs/III								1 1	dr 00			
72								# 1	1200)	(1)	\$141.II
ROUTING:									11.3		(0)	-11
OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
Wideli No.	Date	Linp. Name	FIOU III3.	TOTAL CS.	Cuili. Total	time	code		Notes		эсгар	Code
Setup Hrs.												
Cycle Time								2				
												ä
Pcs/Hr												
			×									
ROUTING:			Maria distriction	ODEDATIO	N 2					TUDII	PUT/8HRS	
				OPERATION 3		Down	Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
Cycle Time			×									
												
Pcs/Hr												
#4 mas 1 mas 2												
								ş				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenand	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling		Submitted		Yes / No	Check	Letter	20,000 Programmed 20,000 Progr		80,000,000,000	in 1100 - 112 - 112
		3 Setup 4 FAIR		11-21-15	10:301	915		F	DH (9.60)			
		5 Training										
SECONDARY PRODUCTIO		6 Meeting N RECORD		PAGE 1				200 B			Test Form	10/15/15