


Part No.	2803-6-3/16-0	Component	2803-A-BLNK	
Order No.	401022	Heat Lot #		
Order Qty	2	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

116

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARRIS MILL	<del>2-20-16</del>	<del>Rm</del>	<del>2</del>	<del>1</del>	<del>1</del>				0	
	<del>2-22-16</del>	<del>SM</del>	<del>1.5</del>	<del>1</del>	<del>2</del>			<del>Set out</del>	0	
Setup Hrs.	2-22-16	Rm	.5	2	2				0	
2.0								Job out		
								Hup		
Cycle Time										
30 min										
Pcs/Hr										
2								3-9-16		
								SS		

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-22-16	4:15 PM	YES	✓	B	WRO	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								