Part No.		CH01-A-BLNK		Component			A02072-0024			control devices, LLC				
Order No.		391329		Heat Lot #			190699,19,1				<b>611 4</b>	<b>a</b> evice	es, LLC	
Order Qty		100			W/O # from Box OPERATION 1						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Н3	11-21-15	JB	0	2 99		2	,		\_	Joh Out UR		2	1/	
Setup Hrs.	11-21-13	JD			_	99			20	500	JR			
21/2								2	9					
Cycle Time		<u> </u>								/				
									2.1	MAG	6			
Pcs/Hr										\$ 12	A C			
18									- 1112	10	S'	2		
ROUTING:														
Mary John				OPERATION 2		Down			THRU		PUT/8HRS	Caron		
Mach No.	Date	Emp. Name	Prod Hrs.	Total	Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.			261											
Cycle Time														
•													-	
Pcs/Hr														
BOUTING														
ROUTING:  OPERATION 3  THRU-PUT/8HRS														
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.												80		
Cycle Time														
Pcs/Hr									Ç.					
. 65/111														
						3 3								
ROUTING:														
Notes / Instructions Down Time Code				-			First Part Inspection			Record				
		<ul><li>Maintenance</li><li>Tooling</li></ul>		Date Subm		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup 4 FAIR												
		5 Training		-										
SECONDARY PRODUCTIO		6 Meeting		DACE 1										