Part No.		1301-22-1/4		Component		1301-A-BLNK			control devices, LLC			
Order No.		394570		Heat Lot #						684	device	es, LLC
Order Qty 24			24		from Box							11 -
				OPERATIO	N 1					THRU	-PUT/8HRS	10
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	12/15/15	D.G.	2	8	12/							Ä
Setup Hrs.	12/16/5	DG	215	89	23			1	ah	, 71	F	
10 min.										/_	70	
Cycle Time										1		
23min.			= W					1 1/1/2				
Pcs/Hr				29				1	LVC	7		
2								1	9:	/	0	
ROUTING:		_	_									
ALCO STR	A STATE OF THE SECOND			OPERATION 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
setup nrs.			70									
Cycle Time			7//									
cycle time												
Pcs/Hr												
ROUTING:												
NAME OF	,其中国共和			OPERATIO	N 3	SE PER SE				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
												1
Setup Hrs.					ı							
Cycle Time												
Pcs/Hr												
ROUTING:	nstructions	Day T	ima Cadas				ivet Don't I	enest's	Page			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	OTTORS OF THE STREET	Approved	First Part Inspection Record pproved Mtrl Rev					
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		_
		3 Setup 4 FAIR					10					
		5 Training										
CECOND ADV DD OD LISTIC		6 Meeting										