Heat Lot# **Rev Letter** Part No. or A03001-0020 Component Box W/O #'s Order No. Found on Label Order Qty Standard Cycle Time & Setup Time Vertified QTY CHANGE INLS/DATE 1st Operation Special Notes / Instructions 2nd Operation 3rd Operation Setup % Balance Due Pcs S/U hrs Planned Hours Plan Pcs/Day Pcs/Hr Actual S/U Total Pcs Down Time Code Scrap Setup Hours Cum. Total Emp. Name Prod. Hours Date #DIV/0! STD CYCLE TIME Machine # 0.. 0= **.** 0 #DIV/0! Ó Ö 0... · 0 Total Efficiency Routing: 0 #DIV/0! STD CYCLE TIME Machine # Ó. Ö #DIV/0! 0.5 Total Efficiency. 40 Routing: #DIV/0! STD CYCLE TIME 0: Machine #. Ö Ó 0. Ö #DIV/0! Ō Ö Ò ő Total Efficiency Routing: First Part Inspection Record Approved Date Part Time **Total Down Time** Notes Inspector Hours Code Final Part Calculation Yes / No of Day Submitted Description Maintenance **Total Counted Pcs** (from packing) 4/23 Tooling Total Scrapped 3rd Operation Count Setup Idle Other 2nd Operation Count

1st Operation Count

8tole