7:	30											1
Part No.		502-8-3/16		Component		502-A-BLNK				PET	contro	lc
Order No.		401802		Heat Lot #						604	device	S, LLC
Order Qty		10		W/O # from Box								
19 AV 20			CONTRACTOR OF STREET	OPERATIO		LIFE SEE	MAN EN ENT		PAST NAME	THRU-	PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
89	2.25-16	<i>C</i> 5	2.5		25		1				(	"
Setup Hrs.					72	018		N.				
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Cycle Time							1	72	110			
3 MIN							(Constant)	2	15		- (ja	
Pcs/Hr		N N						)	5	1		
18												
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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ROUTING:				ODERATIO	N 2	Day of the Landson				TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
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DOLUTE: -				L								
ROUTING:	nstructions	Down T	ime Codos			-	irst Part In	spection	Record			
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part	and second	First Part Inspecti Approved Mtrl Rev		Rev			12.4 - 24.5 - 1	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		2/25/16	12:30p	4.5	/	B	DH	68		
		5 Training			1.5	*1		-				
CECOND A DV DDODUCTIO		6 Meeting			DACE	1	*				Took Form 10/15/15	