Part No.		SF4-4-3		Component		A02001-0026			control devices, LLC			
Order No.		397614		Heat Lot #		1574484					device	s, LLC
Ord	er Qty	20	000	W/O # from Box								i)
A STANCE OF STANCE				OPERATIO	N 1	Down				THRU-	PUT/8HRS	Count
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
C2	1-21-16	JB	3.5	779	713							
Setup Hrs.	1-22-16	JB	3.5	244	957	SL	the	ed At	22071	4 OO	26	
1/2	1-22-16	JB	14	900	1857	U	7777,		Heat # 19294			
	1-23-16	JB	9	600	2957		useng.	1	10			
Cycle Time	1-25-16	JB	3	187	2644	2	3	10	Db Or	1	110	
505									HUK		We.	
Pcs/Hr		41							1	110	5	
64									/	V	R	
ROUTING:			1:			1071						
OPERATION 2 THRU-PUT/											PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
							-					
Cycle Time	_											
Pcs/Hr												
		****										
ROUTING:												
				OPERATIO	N 3	Down				THRU-	PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time						120						
sycie illie												
Pcs/Hr												
ļ												
											L.	
Notes / Ir	osteustia		C I						The same of			
Notes / Instructions Down Time (  1 Maintenance		The second secon	Date Part		Approved	irst Part In Mtrl	spection Rev	Record				
		1 Maintenance 2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup		1-21-6	200	YES)	/	B	DIT			
Į.		4 FAIR 5 Training				1		1)		(C) 17 (M)		
ECONDADY PRODUCTION		6 Meeting							3 18			