


Part No.	1102-18-1/4	Component	1102-A-BLNK		
Order No.	395754	Heat Lot #			
Order Qty	16	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-6-16	CS	2.5	18	35				0	
	1-6-16	DG	5	18	35				1	22
Setup Hrs.										
10 MINS										
Cycle Time										
15m										
Pcs/Hr										

JOB OUT
 NO PARTS @ MACHINE

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

\$1.93
 1-7-16
 5.5

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		1-6-16	5:35 PM	YES	✓	A	WRO			