


Part No.	SF403-A-BLNK	Component	A02071-0028	
Order No.	401396	Heat Lot #		
Order Qty	3500	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	344
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H1	2-22-16	PG	1	55					2	11	
	2-22-16	JS	7	310	365				0		
Setup Hrs.	2-23-16	PG	8	356	701			John T	0		
2	2-23-16	JS	6	356	1077			HVP	0		
	2-24-16	JS	13	575	1652				0		
Cycle Time	2-25-16	JS	10	434	2086				0		
1 MIN 14 SEC	2-26-16	HVP	2.5	335	2421				0		
	2-26-16	JS	8	315	2736				0		
Pcs/Hr	2-27-16	JS-HVP		446	3182				0		
43				166	3348				0		

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		<div>Notes / Instructions</div> <div>Down Time Codes</div> <div>First Part Inspection Record</div>							
1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
2	Tooling	2-22-16	12:30p	YES	✓	C	DT		
3	Setup								
4	FAIR								
5	Training								
6	Meeting								