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|-----------|-------------|----------------|-------------|--|
| Part No. | 1301-22-1/4 | Component | 1301-A-BLNK |  |
| Order No. | 397560 | Heat Lot # | | |
| Order Qty | 50 | W/O # from Box | 393933 | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | 16 |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|----|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| 8 | 1-19-16 | DG | 6 | | 22 | | | | | | |
| | 1-20-16 | CS | 8 | 21 | 43 | 1 hr | 1 | | | | |
| Setup Hrs. | 1-20-16 | DG | 3 | 7 | 50 | | | | | | |
| 10 MIN | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 23 MIN | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| 2 | | | | | | | | | | | |

| ROUTING: | | | | | | | | | | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
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| ROUTING: | | | | | | | | | | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
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| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
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| | | | | | | | | | | | |

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | 2 Tooling | | | | | | | |
| | 3 Setup | | | | | | | |
| | 4 FAIR | | | | | | | |
| | 5 Training | | | | | | | |
| | 6 Meeting | | | | | | | |