Part No.		1103-24-14		Component		1/03-A DLAK			control devices, LLC			
Order No.		399397		Heat Lot #					devices, ELC			
Order Qty		10		W/O # from Box		*			1/-			
Caralla Morale			STILL SE	OPERATIO	N 4	Carlo Market Mark			de Parle	THRU	-PUT/8HRS	1(1)
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	410	Scrap	Scrap Code
8	2-3-16	16	4		10	6 m	3					
Setup Hrs.												
6m								TOB.				
Cycle Time					-		8		1)-1			
25m									116)		
Pcs/Hr	**							0-814				
2				6				<i>→</i>	35		8	
ROUTING:				3		<u></u>					1	
Principle (1984) and the Control of				OPERATION 5					THRU-		-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					8					ą:		
Setup Hrs.												

Cycle Time												
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Pcs/Hr												
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Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time time		Notes			Scrap	Scrap Code
											^K e	
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Cycle Time	-					/a				-		
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Pcs/Hr											11	-
				621								
ROUTING:												
Notes / I	nstructions		ime Codes	THE RESERVE			irst Part In	-	Record	BOT 27	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes ∤ No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup		2-3-16	(00	Y	/	0	JC			
		4 FAIR 5 Training			- 1	7	L	A				
		6 Meeting										
COMINABL	V DDODLICTIO	INI DECODO			DACE	1						10/15/15