Part No.	IF6275B25	Component	IF6275B25-10
Order No.	384179	Heat Lot #	
Order Qty	12000	W/O # from Box	

control devices, LLC

OPERATION 1

MACH NO. KINGS 0470	SETUP HRS	CYCLE TIME	PCS/HR

Date	Emp. Name	Prod. Hrs	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
	BAL FORWARD			5361					
11-24-15	ST	.3							

Work order already closed

ROUTING: WASH

Notes / Instructions	Down Time Codes
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				C		