Part No.		CUTU-36-5/32		Component		CUTU-0-5/32				6915	m contr	ol
Order No.		398864		Heat Lot #		M86346			1	Gi a	ontr device	es, LLC
Ord	der Qty	10	000		# from Box				1			
		NAME OF THE OWNER.		OPERATIO	N 1	A CONTRACT	St. Date		26 (25)	THRU	J-PUT/8HRS	172
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BURR OAK	12-1-16	JB		850				0	10b C	UT		
Setup Hrs.							1			111-	1	
3/4												
Cycle Time												
155								2	816)		
Pcs/Hr								1	0			
216									50	/-	A	920
ROUTING:											10_	
			AMEN AND	OPERATIO	N 2	Chestara	N TAX YEAR	H.K.W. o. F		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				_								
Setup Hrs.												
											_	
Cycle Time												
	_											
Pcs/Hr												
ROUTING:							-					
				OPERATIO	N 3				STEEL STATE	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				_								
Setup Hrs.												
											i.	
ycle Time					_							
- 1												
5 (1)												
Pcs/Hr												
OUTING												
Notes / Ir	nstructions	Dawn T	ma Cada						-			
Notes / II		1 Maintenance	me Codes	Date Part		THE RESERVE AND ADDRESS.	irst Part Ins		Record			
2		2 Tooling			Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
3		3 Setup 4 FAIR		2-1-16	3:45	YES	V		DH (3)3		LUCT	
		FAIR Training						-	- /)	9		
COND	PRODUCTION	6 Meeting										
	PRODUCTION	DECODD			040-							