Part No.		V/12203		Component					devices, LLC		
Order No.		388976		Heat Lot #					- GOVICE		
Order Qty		750		W/O # from Box						v	
		E STATE		OPERATIO	N 1	CHE CONTRA		THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
	11-4-15	10	5.0	23	39			-			
Setup Hrs.	11/5/15	BT	8	53	92						
	11/5/15	56	9	65	157						
			,								
Cycle Time											
								ar .			
Pcs/Hr											
PCS/HI	-										
ROUTING:							4)				
KOOTING.	Park B. P. San	TON THE	OPERATIO	N 2	Forth Name		THRU	J-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Cobra	11-5-15	ot	8.0	133	133	1.0	3	,			
	11-5-15	2.0	2.5	23	156			Job Out			
Setup Hrs.								14)			
					1						
Cycle Time								16			
								21/2			
) V ol			
Pcs/Hr								11 40			
									a		
									80		
ROUTING:											
A FALLY ON	19 31 (1) (1)	A BOY COL	四年 三十二	OPERATIO	N 3			THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
								#			
Setup Hrs.											
						(6)					
Cycle Time											
		_									
Pcs/Hr											
	2										
ROUTING:	la et e catie a e	T 5	The Carl				1 D	annealism Parand			
Notes / I	Instructions		Time Codes	Date Part			AT THE REAL PROPERTY.	spection Record			
		 Maintenand Tooling 	ce	Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Inspector	Notes		
		3 Setup		11-4-15	dom	4/15		60#	IST 10	P	
		4 FAIR 5 Training		145-15	8:30	(E)	V	AUL	ZNOTO		
		6 Meeting			2A	/		(dsulvo)	-/-/		
CECONDAD	V DRODUCTIO	M DECORD			DAGE	1		and the same of th	Tost Form	10/15/15	