Par	rt No.	901-	9-1/4	Con	nnonent	00	11ARI NIK	,	1			
Order No.		901-9-1/4 403071		Component Heat Lot #		901-A-BLNK			Eus	GΣ	contr	ol 95, LLC
Order Qty		20		W/O # from Box						no parts		
PROFILE LAND				OPERATIO		WAY THE ROLL	- Missalty A		1989 16		PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	3-4-16	CS	3	45	10			KAN	@21	0	4	23
Setup Hrs.			8		400			5	OR			$\alpha \alpha$
10 MIN								00	1			
Cycle Time								/	. OF))	
2 MIN 40 SEC							1	4	Hit	1	0	
Pcs/Hr							6	JP	I	M	X	
18						31.05			3-1	5	21	
ROUTING:	F INCL. III							<u> </u>				
	SHIP SAIN			OPERATIO	N 2		Kir, hereit			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						- time						code
Setup Hrs.								175				
											1100	
Cycle Time							-					
	•											_
Pcs/Hr												
DOLUTING												
ROUTING:	1.00			OPERATIO	N 3	ende (mile in the	e statu		100000000000000000000000000000000000000	THRU-	PUT/8HRS	
Mach No. Date				Total Pcs. Cum. Total		Down time code		Notes			Scrap	Scrap Code
Setup Hrs.												
Setup HIS.												
Cycle Time			,									
					_							
Pcs/Hr									,, <u> </u>			
-												
ROUTING:									-			
	structions	Down T	ime Codes			F	irst Part Ins	spection	Record			
		 Maintenance Tooling Setup FAIR Training 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
ECONDARY	PRODUCTION	6 Meeting N RECORD			PAGE 1						Test Form	10/15/15