										ORD	BRAZING PRODUCTION RECORD	RRAZING PR
		The state of the s						ing				
		0						ng	5 Training			
		7/2		-	XEX	7:65	1-11-16					
	Notes	Inspector	Rev Letter	Check	Approved Yes / No	Time Of Day	Submitted	Maintenance Tooling	 Mainter Tooling 			
		t Inspection Record	First Part In			AND WATER	30.00	Down Time Codes		ctions	Special Notes / Instructions	Specia
												ROUTING:
X												
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73	~					0	なり	Ž	16	ダゼ	4	1/11/16
Scrap Scrap	S	Notes			Down Time Code	Down Time	Cum. Total		Total Pcs.	Prod Hrs.	Emp. Name	Date
	bad our											
	Thru-		Pcs./Hr			Cycle	5	Setup			Mach. No.	
		CP13		-				eability.	quire trac	Do not require traceability.	Caps/Plugs	Caps
		L-RING					Located on the bag followed by "Lot Number."	followed by	n the bag	Located o	Snap Rings	Snap
		CUTU-17-3/16	CUT			box label.	Use their work order number and date on the box label	er number ar	work orde	Use their	Flare Tubes	Flare
		BRZ04		l		etter "M."	Located on the spool label, starting with the letter "M."	ol label, start	n the spo	Located o	Copper Tubing	Coppe
		BRZ03		l		vord "heat."	Located on the box label, directly above the word "heat."	label, direct	n the box	Located o	Brazing Rings	Brazir
		CUTU-1.87-1/2	СП			ox quantity.	Six digit no. located on the box label under box quantity.	on the box l	o. located	Six digit n	Flare Nuts	Flar
		L3/4					umbers	Distinguishing Traceablity Numbers	guishing T	Disting		
_	12896E	SF403-2-3/16	SF4						150	3.	Order Qty	Ord
	No(s)	Component(s)	9		ררכ	devices, LLC	H		396251	(1)	Order No.	Ord
	Heat Lot/Traceability					200		.7F	S40323/163/417F	S4032	Part No.	Pai