Part No.		4-3-5		Component		4-3-B-BLNK			control			
Order No.		395367		Heat Lot #					control devices, LLC			
Order Qty		300		W/O # from Box								
OPERATION 1												
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	12-29-15	DG	8	127	381 558						3	y
Setup Hrs.	17/30/15		8	71	628							
	100			0.0	3.67				01 1	1		
10 MIN Cycle Time	1-4-16	CS	5.5	89	718		0	15	-04	9		
3 min			_					/	110			
Pcs/Hr								\$0.10				
								7	1111	<i>y</i> .	3	
									1 5	,)	2	
ROUTING: OPERATION 2												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	the seat	Notes		Scrap	Scrap
120			_			time						Code
Cotum Una	-									114		
Setup Hrs.												
Cycle Time												
Pcs/Hr												
										_		
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	OPERATION Cum. Total	Down	Down time code	Notes		Scrap	Scrap	
						time						Code
Setup Hrs.												
Cycle Time												
								11/11				
D- /!:								+				
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Rev Inspector		Notes	
		3 Setup		,,,,,,								
		4 FAIR 5 Training						[
SECOND ABY DRODUCTION		6 Meeting										