Control Devices LLC
Work Order Production Record

Part No.	SW 1001-20 -10
Order No.	323080 AND 319229
Order Qty	
Machine No.	W3
Rev Letter	E
Planned Pcs/Hr	
Remaining Loads	#DIV/0!

Secondary Operations			
Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Matr. #	SW1001-20		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	

3 operations

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					①
12/20	DM	1131		1/4		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				5	CHAMFER
1/10/14	RH	27826	7.6	0	60.6	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!		0	0	6	
1/11/14	RH	27826	3.6	0	36.6	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!		0	0	1	②
12/24	DM	11		1/4		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
12-24-13	RM	1273	2½		32.5	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				0	.375 Drill
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					1 place
12/26	DM	1131	.5	1/4	7.2	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				1	
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				0	
12/30	DM	1131	2	1	21.6	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					.609 Drill
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					4 pcs.
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
1/25	DM					#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
			0	0	0	#DIV/0!							0		0		Page 1

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Barstock Efficiency		Actual Efficiency		Down Time Codes		Total Hours
Total Planned Pcs	0	Total Counted Pcs		1	Maintenance	0
				2	Tooling	0
BarStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!	3	Setup Idle	0
				4	Other	0
Total Barstock Pcs	#DIV/0!					

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
12-20-13	1.15pm	yes	✓	DH	chamx1
12-24-13	9.40am	yes	✓	DH	ch x1
12-26-13	8.00a	yes	✓	DH	ch x4

w/o 323080 — 180 pcs — 2/13 thru 2/14
w/o 319229 — 1840 pcs — 1/9 thru 2/4
2020