Part No. Order No. Order Qty		0045-31-C Component				A02001-0040				contr	ol
		N/A Heat Lot #  175 535 W/O # from Box			GD control devices, LLC						
										PI.	
W ONE		THE REAL PROPERTY.		OPERATIO	N 1				T	HRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Code
GANESH CNC	2-2-16	50/MS	8.0	63	95						200
etup Hrs.	2-3-16	20	6.5	77	172			- 5		6014	F 00
127 HB	2-4-16	MS	6	60	232	2	2		ATEN ALA		SOLVE
ycle Time	21/11	ak	4.75	29	328	1.25	5	TRAIN	ING RANG	YON SETE	
4min	2-8-16	ins.	8	18	406	2	2	Bloke	EN 6-32	HON SETUP + WINNE LINE	HiARA
Pcs/Hr	17.16	1112	8	35	547	/	/	200	i cou	HAI CIB	
12/1	d-10.16	11/19	015	3/	57/					3 2	
1511								20	1) (		
OUTING:				OPERATIO	N 2				HVD	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time code		Notes	Scrap	Scrap Code
						time					Code
etup Hrs.	,,,		2					-1	110		
etup ms.									110		
									10		
ycle Time								7	000		
								n	5.7		
Pcs/Hr										- X	
										10	
ROUTING:	7972070555			OPERATIO	N 3	Note that the same				THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
etup Hrs.											
Cycle Time						2					
·											
Pcs/Hr											
HALL TO THE											
ROUTING:								L			1
Notes / Instructions		Down Time Codes			First Pa			Inspection Record			
		1 Maintenance		Date Part Submitted	Time Of Day	Approved		Rev	Inspector	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter			
		4 FAIR				22		1		Energy Control of the	
		<ul><li>5 Training</li><li>6 Meeting</li></ul>			<b>*</b>			1			
ECONDAR	Y PRODUCTIO				PAGE	1	•			Test Forn	n 10/15/15