


Part No.	702-11-3/6	Component	702 A BLK
Order No.	403348	Heat Lot #	
Order Qty	50	W/O # from Box	39905P


Control Devices, LLC
EB no parts

OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-7-16	DB	1.5		19					
	3-8-16	CS	4.5	28	47					
Setup Hrs.										
6m										
Cycle Time										
5m										
Pcs/Hr										

JOB - 0647

3-21-16
5.5

ROUTING:

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes/Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-7-16	10p	Y	-	DB	JE	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								