


Part No.	G10A	Component	34RD 303SS	
Order No.	402196	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	THRU-PUT/8HRS	Scrap	Scrap Code
H2	2-11-16	HVD	.5	2						2	11
Setup Hrs.											
3											
Cycle Time											
4m											
Pcs/Hr											
13											

ROUTING:

TO THREAD ROLLER

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	THRU-PUT/8HRS	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	THRU-PUT/8HRS	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-11-16	1:40pm	YES	✓	A	DT	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								

SECONDARY PRODUCTION RECORD