Control Devices LLC
Work Order Production Record

Machine No.	2ND OP	DAVENPORT / B&S BAR FEED	Setup Allowed Hrs.
Rev Letter	C	Wgt/Bar / Total Bars	Total Loads / Setup Actual Hrs.
Planned Pcs/Hr		Bars per Load / Remaining Loads	Setup %
CYCLE TIMES			Special Notes / Instructions
Standard		Wgt/Pc / Pcs/Bar	
Actual		Component: 3/8 ND Brass	

Part No.	R452-24	ADDED W/O #	
Order No.	331957	QTY CHANGE INLS/DATE	
Order Qty	20		

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
5/2	DM	1130		1/4				0	0	0							3/8 RB
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
5-2-24	11AM	YES	✓	DT	CD Q.Insp #09