Part No.		902-19-3/16		Component		902-A-BLNK			CD control devices, LLC			
Order No.		389214		Heat Lot #								
Order Qty		200		W/O # from Box		387298						4
Resident States				OPERATION 1				NO STATE	Handa Way TI	HRU-PU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	0.00	Scrap	Scrap Code
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Setup Hrs.	11/6/15	16.	8	34.	84			100				
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cycle time	11/10/15	21	8	25	202					-		
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Pcs/Hr					_			1	-10.			
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ROUTING:				SANDBLAST / BRIGHT DIP / REAM / MS PACK							·	
				OPERATIO		e Vanno		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
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E Safetal	The state of	NAME OF THE OWNER,	A STATE OF THE STA	OPERATIO	N 3	5年,海		No. of Street, or other teams, and the street,	THE STATE OF THE	HRU-PU	T/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		3	Scrap	Scrap Code
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Setup Hrs.												
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Cycle Time												
Pcs/Hr								-				
1 03/111										+		
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ROUTING:									211 - 21 - 21 - 2			
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand		Date Part	Time Of S	Approved	Mtrl	Rev			Nete	
		2 Tooling	2 Tooling		Submitted Time Of Day Yes / No Check Letter Inspector			Notes				
		3 Setup 4 FAIR		114-15	de	YES	V	A	4 DH S			
		5 Training				t-		455	, 0, 10			
CECONDAD		6 Meeting			DACE			No. of Concession, Name of Street, or other party of the Concession, Name of Street, or other pa				