Part No.		B3432-1		Component		B3432-1U			control devices, LLC			
Order No.		393059		Heat Lot #						600	device	es, LLC
Order Qty		500		W/O # from Box								
				OPERATIO		A CONTRACTOR		State 24	HAND SHIPLER	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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PORT DP	12-8-15	ゴル	4,5	206	215		X	b01	4		8	
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ROUTING:		OPERATION 2				12007		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
		Emp. Name	11001113.	Total Test	cum. rotar	time	code		Notes		Эсгар	Code
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ROUTING:												
SHALL SEE			OPERATIO	OPERATION 3			THRU					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
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Setup Hrs.												
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1												
Pcs/Hr												
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ROUTING:												
	nstructions	Down Time Codes				First Part Inspe		spection	Record			
		1 Maintenanc	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	2,00	Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	1 (200		
		4 FAIR		12815	Man	YAS	•	D	DIT	<u>~</u>		
		5 Training6 Meeting					100	4				
SECONDARY	PRODUCTION				PAGE :	1			***************************************		Test Form :	10/15/15