Part No. Order No.		5-3-B-BLNK 403269		Component Heat Lot #		A02071-0026			16	cont	rol
									- No par	devi	rol ces, LLC
Order Qty		250		W/O # from Box		192943161			Ex	J	1411
				OPERATIO	DN 1				and the second	THRU-PUT/8H	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Н3	3-8-16	P.G.	88	423		0_				2	11
Setup Hrs.								,			
2			<u> </u>								
Cycle Time											
58S				- 315							
Pcs/Hr									4		
8510				-				1	- an	HUD	
ROUTING:							-	0	V	130-	
The state of the s		M. Grindler	出生的区域	OPERATIO	N 2	Davis		2		THRU-PUT/8H	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
											1
Setup Hrs.	_	24									
						_			-		
									-11	,/	
Cycle Time								26.5	H	110	
								DI	1	110	
Pcs/Hr							-		3.1	5	
										0	
										7	
ROUTING:	Notice to the same	W. CARRIED SECTION		OBERATIO	N 3					TUDU DUT/OUE	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HR Scrap	Scrap Code
Setup Hrs.									-5		
,											
Cycle Time											
Pcs/Hr											
			l								
ROUTING:								l			
	nstructions	Down Ti	me Codes			F	irst Part In	spection	Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	n Notes	
		3 Setup		3-5-14	11:00	Yes / No	Check		Letter		
		4 FAIR 5 Training		2514	11,00	y12 >	~	B	V L	92m 40	
		6 Meeting	TERMASTIC.					A STATE OF THE PARTY OF THE PAR			
SECONDARY	PRODUCTIO	N RECORD			PAGE 1			101112		Test For	m 10/15/15