Part No.		503-7-3/16-1/2		Component		503-7-3/16			control devices, LLC			
Order No.		398385		Heat Lot #					devices, LLC			
Order Qty		2		W/O # from Box								
MARKET WILLIAM STREET		della di Para di Para		OPERATION 1		松明命的有意思的构成		ATT A	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Strphill	1/27/16	P.6.			2			1	2	7		
Setup Hrs.								Je	60c	+		
10min.												
Cycle Time												
Buin.								- gr	116			
Pcs/Hr								9	29	5	- IF	
		- 8						·**)			0	
DOUTING					TO TH	DEAD BOLLE					1	
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	,,,,,	Scrap	Scrap Code
Setup Hrs.						20						
Cycle Time												
Pcs/Hr												
1 03/111												
ROUTING:								,				
多 质的	5. 多面的 10 10 10 10 10 10 10 10 10 10 10 10 10	的一种生产技术		OPERATIO	N 3					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
		_										
Cycle Time			vi			- 24						
Pcs/Hr												
1 03/111												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup 4 FAIR										
		5 Training										
SECOND ABY PRODUCTION		6 Meeting			DACE							