Part No.		SF403-2-1/4		Component		SF403-A-BLNK			control devices the			
Order No.		393313		Heat Lot #						60 4	device	S LLC
Order Qty		200		W/O # from Box		39084		7			(144
指列的				OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	12/15/2(DG- CS	1.5	15	163	10n	3	JoB				
Setup Hrs.												
10 Min												
Cycle Time												
3m								7	^	V)	
Pcs/Hr									1011	1		
18									100)	0	
ROUTING:	Sealed OF											
	I GORGEON			OPERATION 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
									3			
Setup Hrs.											9	
Cycle Time												
			3/ 3/19/10/									
Pcs/Hr												
ROUTING:												
KOUTING.		A STATE OF THE STA	resolution a	OPERATIO	N 3	A PROPERTY AND A	To the best of the		December 2	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	ime Notes			Scrap	Scrap Code
Setup Hrs.												
Setup ins.								,				
Cycle Time												
Pcs/Hr								,	11			
					11102							
ROUTING:						_						
Notes / I	nstructions	Down T	ime Codes			VIII TO THE RESERVE T	irst Part In:		Record			
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev	Inspector		Notes	
		3 Setup		12-15-15	40m	YES/NO YES	Check	Letter				
		4 FAIR 5 Training			'/'	7		C				
		6 Meeting						7				
ECONDARY PRODUCTIO		N RECORD			PAGE 1						Test Form	10/15/15