Part No.		903-16-3/16-5/8		Component		903-16-3/16				CI	contr	ol es, Luc
Order No.		393010		Heat Lot #							device	is. Luc
Orde	er Qty		8	W/O #	from Box	NI	A			TUDILD	UT/8HRS	422
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKO-P	Scrap	Scrap Code
Step Drill	17/8/15	P.6.	- 1		8			7	- /			
Setup Hrs.								J	obou	+		
1		_	•									
Cycle Time												/
60 SEC								,			15/	)
Pcs/Hr										17	37	
54										1	0	/
ROUTING:												
RIGHTSING				OPERATIO		Down	Down time			THRU-P	UT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
									*			
Setup Hrs.												
Cycle Time									1112			
											l.	
Pcs/Hr										ı		
DOUTING												
ROUTING:				OPERATIO	N 3					THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
										-+		
Setup Hrs.												
Cycle Time												
Pcs/Hr								*				
ROUTING:												
Notes / In	nstructions		ime Codes			E III	irst Part In	THE REAL PROPERTY.	Record			
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> <li>FAIR</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
CECOND A DI	/ PRODUCTIO	5 Training 6 Meeting			PAGE	1					Test Form	10/15/15