


Part No.	1303-40-3/16	Component	1303-A-BLNK	
Order No.	401159	Heat Lot #		
Order Qty	1	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	432	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-22-16	CS	3		4				1	11
Setup Hrs.										
12 MINS										
Cycle Time										
45										
Pcs/Hr										
54										

Handwritten notes: JOB, \$11.94, 2-22-16, 255

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-22-16	10A	YES	✓	C	DR		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									