Part No.		R450-1-14		Component		A02001-0008			CD control devices, LEC			
Order No.		401790		Heat Lot #						684	device	es, LLC
Ord	ler Qty	2	25		from Box			V				
相對對於				OPERATIO						THRU	PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CUT OFF SAW	2/25/16	MK		-	_	-					D	•
Setup Hrs.												
0				•							9	
Cycle Time												
40 SEC												
Pcs/Hr						_						
72												
ROUTING:							-					
	OPERATION 2								THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Caged Die Head	2/25/16	MK	• 5	25	25		_		3000		2	H
Setup Hrs.	AAZIV							63.0.7	2001	1		
.5												
. 2												
Cycle Time								(,)	2)			
								1	\/			
5 (1)								#\ \	14)		
Pcs/Hr								1				
						10.00			5	2	2	
ROUTING:											0)	7
CHCENORIA.		No Park House		OPERATIO	N 3		in Paris I			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
								_				
Pcs/Hr								d.				
1 05/111												
			_								= = =	
ROUTING:												
Notes / I	nstructions		ime Codes				irst Part In:		Record			
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	(0,0)	Notes	
		3 Setup 4 FAIR		2/25/16	1pm	4h5		Q M orm		Or HOS)	
		4 FAIR 5 Training			1	1/-		X				
ECOND A D	/ DDODUCTIO	6 Meeting										
SECUNDAR'	PRODUCTION	N KECORD			PAGE 1						Test Form	10/15/15