Part No.		IL 10005 M Component									contro	ol
Order No.		389662		Heat Lot #						CD control devices, LLC		
Order Qty		600		W/O # from Box				4			7.	
				OPERATIO	N 1		1000		约 克斯克克	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
0463	11-18-15	cs cs	, 1	160	1/1						5	11
Setup Hrs.	11-20-15	pit	3,5.	117	278						2	4
0			3,5	The state of the s				_	1)	,		
Cycle Time								6 1	i IL)		
42								10 V	105	N .		
Pcs/Hr								1	7			
69											(5)	
ROUTING:	was	h 9	poex									
#SECUR			Hall No.	OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.					V	3						
	1-			<u> </u>		7			7)			
Cycle Time												
Pcs/Hr							-17	¥1				
							180					
COLUMNIC							4	() ()				
ROUTING:	Total Carlo all			OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
		-										
etup Hrs.												
			-							-		
ycle Time	- W											
Y	· ·	Section 1										
Pcs/Hr	- 87		3			<u> </u>	(%)					
T CS/ TT	4.		5									
						7.00						ū
Notes / I	etructions	0	in - C-1									
Notes / Instructions		Down Time Codes		Pate No.		First Part Inspection Approved Mtrl Rev			Record			
		Maintenance Tooling		Date Part Submitted	Submitted Time Of Day Yes / No Check Letter Inspector				Notes			
		3 Setup 4 FAIR 5 Training		11-18-15	9:00 pm	YES	OL	F	8R	SpAN	HER HO	les
ECONDARY PRODUCTION		6 Meeting		1	DAGE							