Part No.		1301-26-1/4		Component		1301-A-BLNK			control devices, LLC			
Order No.		390841		Heat Lot #						<b>611 4</b>	device	es, Luc
Order Qty		8		W/O # from Box		1/4						
<b>经理解的</b>		<b>或可以是特性的原则的</b>		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	11/19/15	DG	5		15						3	22
Setup Hrs.												
6 MIN								JUB				
Cycle Time								00	/	110		
Cycle Time									. 27	11	/	
								7.3	40	.01	5	
Pcs/Hr									36	2		
									11	1	7	
									V.		3	
ROUTING:  OPERATION 2  THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU	Scrap	Scrap Code
						time						Couc
Setup Hrs.				19								
Cycle Time	<u> </u>		- 1									
Dec/Un												12
Pcs/Hr												
					-							
ROUTING:												
No. of the last of				OPERATIO	N 3				Application	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
											40	
Setup Hrs.												
		_										
Cycle Time						<del></del>						
Pcs/Hr						_						
							_					
ROUTING:	nstructions	D	ima Cada				inst D		. Deserved			
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part		Approved	First Part Inspection		Record			
		<ul><li>Waintenance</li><li>Tooling</li><li>Setup</li></ul>		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR										
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										