Part No.		702-1	702-10-3/16		Component		702-A-BLNK			contr	ol
Order No.		40	403771		Heat Lot #					GD contr devic	es, LLC
Order Qty		1	100		W/O # from Box		399058		3		
				OPERATIO	N 1	THE REAL PROPERTY.	Wan Tity		THE PARTY	THRU-PUT/8HRS	40
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
2	3-10-16	DG BG	24	4/	12 3					2	11
Setup Hrs.				,				- 15			
5MIN											
Cycle Time					/	110	5)	5	03		
10 MIN						dil	110	0	UT		
Pcs/Hr			_	Ŷ		1	W.				
5						30	55			2	
ROUTING:	A COLUMN			8						1	
VEATA CON				OPERATION 2				P H L	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Cotum Ulum											
Setup Hrs.								•			
Cycle Time											
ŀ											
Pcs/Hr			_								
POLITING											
ROUTING:	PHAT WATER		er diktorren gru	OPERATION	13	Garbinoliko (first	District Co.	A Sale Consti		TUDU DUT/OUDG	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap Code
ŀ								_			
Setup Hrs.											
Cycle Time					_						
Pcs/Hr											
PCS/Hr											
									10		
ROUTING:											
Notes / Instructions		Down Time Codes				Fi	First Part Inspectio		Record		
				Date Part . Submitted	Time Of Day	Approved Yes / Ņo	Mtrl	Rev	Inspector	Notes	
		3 Setup		3-10-16	50	Y NO	Check		Letter		
		FAIR Training			1			C			
CONDARY	PRODUCTION	Meeting									
CONDAKY	PRODUCTION	KECORD			PAGE 1					Tost Form 1	0/45/45