Part No. Order No.		.430-3-5 394788		Component Heat Lot #		.4	.430-B-BLNK			4000 80	m contr	ol
									control devices, LLC			
Order Qty		1000		W/O # from Box					1			
			ALC: PROPERTY	OPERATIO	DN 1	A TOTAL STATE		00 100		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	12-21-65	01	3.5	125	2/3		-			8		
Setup Hrs.	12-21-15	CS	8	125	332			8	=======================================			
4	2-02-15	DG	10	125	457							
, 7	12-23-15	E.B.	41	49	506							
Cycle Time		es	84	133	639			JU	03	XL		1
1300	12-23-0	DE	10	141	780		-	OL	IT NO	EL!	har	
Pcs/Hr	12-29-15	C.S.	8	124	1209				Not	AM	\mathcal{O}	
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ROUTING:			4						*			
The results	新史 在他会	The second	A PARKAN A DA	OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
							_					
Setup Hrs.	2:	-								*		
Cycle Time												1
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ROUTING:												
Notes / Instructions		Down Time Codes Maintenance		Date Part	Date Part			First Part Inspection				
2		Tooling		Submitted	Time Of Day	Approved Yes / No	Check	Letter	Inspector	Notes		
34		3 Setup 4 FAIR		12-21-15	9x'	457	/	B	DH			
	!	5 Training 6 Meeting						RICH				
SECONDARY	PRODUCTION				PAGE 1						Test Form :	10/15/15