Part No.		903-12-1/4-1/2		Component		903-12-1/4		***************************************	1	CD.	contr	ol es, LLC
Order No.		403253		Heat Lot #					7B 4	100	uevice	95, LLC
Order Qty		4		W/O # from Box					EB H	o pa	8ts	2110
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down	Down time		Notes	THRU-PL	Scrap	Scrap
	5 A Ca			Total Les.	cum. rotar	time	code		110105		Эсгар	Code
DR. 11	3-7-16	CS	15		7							
Setup Hṛs.				_				39				
10 AM		2								-		
Cycle Time										1 6		
2 min				,					22	14		
Pcs/Hr									500	7		
21											A	
ROUTING:										/		
37 P. ST 4	A Long to		ar disease of the	OPERATION 2				Pill life.		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
DOUTING												
ROUTING:	Shirt Shirts		<b>对理</b> 14 内	OPERATIO	N 3		C To C Tour	Value 1/4		THRU-PL	T/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time					_						_8	
2,000 11110							_					
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
		4 FAIR 5 Training										
SECONDARY	Y PRODUCTIO	6 Meeting N RECORD			PAGE	1					Test Form	10/15/15