

Part No.	SB2201	Component	SB2201-10
Order No.	400029	Heat Lot #	
Order Qty		W/O # from Box	



OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
567	2-18-16	F.H.	2:30 4.15	236				1 HOLE	1	22
Setup Hrs.										
.4										
Cycle Time										
Pcs/Hr										

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
473	2/20/16	NK						4WAY	25	3
	2/22/16	NK	3	209	209				1	3
Setup Hrs.								JOB-OUT!		
.5										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record					
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	<div> <div>Date Part Submitted</div> <div>2-19-16</div> </div> <div> <div>Time Of Day</div> <div>10:15</div> </div> <div> <div>Approved Yes / No</div> <div>Y (B)</div> </div> <div> <div>Mtrl Check</div> <div>✓</div> </div> <div> <div>Rev Letter</div> <div>B</div> </div> <div> <div>Inspector</div> <div>CB #03</div> </div> <div> <div>Notes</div> <div></div> </div>						