

Part No.	PWN2007D-B		ADDED VINS #	CYCLE TIMES		Thru-Put/Hrs	3760	Wgt/Pc.		DOWN TIME CODES						Mach No.	S4
Order No.	388004			Standard	6.9	Planned Pcs/Hr	470	Wgt/Bar		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting						Setup Allowed Hrs.	4
Order Qty	2000	3500	10/18/07	Actual		Actual Pcs/Hr		Component	A02061-0012	Pcs./Bar							
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code							
11/6	DM	3.5	1000	1000		2	3		10	11							
11-9-15	h.w	8	2950	3950				cold start									
Job - 088 PM																	
08/11/08																	
TOTAL PCS. PRODUCED																	
TOTAL SCRAP PCS.																	
Special Notes / Instructions																	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load USE GROUND MATERIAL!																	
First Part Inspection Record																	
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes											
11-6-15	6:45 P	Y	/	J	JC												