


Part No.	SB2201	Component	SB2201-10	
Order No.	394406	Heat Lot #		
Order Qty	300	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
1 Hole LATHE 0467	12/18/15	ST	.2		1					
Setup Hrs.	12-18-15	JN	1.5	100						
.3										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY-MS4 473	12/17/15	ST	.3	3						
4 Hole	12/19/15	SB	?	202	205					
Setup Hrs.	12-20-15	JN	1.5	73	278					
.5										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS3 #472										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-18-15	7:15 Am	YES	OK		Ed #03	1 hole x .242 (1)
		12-18-15	9:00 Am	YES	OK		Ed #03	4 holes x .375 (1)