Control Devices LLC
Work Order Production Record

Machine No.	2NPOP
Rev Letter	OD
Planned Pcs/Hr	
CYCLE TIMES	
Standard	
Actual	

HYDROMAT / ACME / 2ND OPS

Wgt/Bar		Total Bars	
Bars per Load		Remaing Bars	
Wgt/Pc		Pcs/Bar	
Component	B3432-1U		

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Part No.	B3432-1	ADDED W/O #	
Order No.	325786	QTY CHANGE INLS/DATE	
Order Qty	300 PLUS		

Verified

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3-10-14	RM	1273	8		224			0	0	0	0					3	Set / Reference
3-11-14	RM	1273	8		176			0	0	0	0						B3432-1U
3-12-14	RM	1273	8		210			0	0	0	0						
3/12/14	T.W.J.	27972	4.5	—	189			0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
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								0	0	0	0						
								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3/10/14	7AM	YES	✓	DH	SO# CO-INSP 03