


Part No.	901-15-3/16	Component	901-A-BLNK		
Order No.	390616	Heat Lot #			
Order Qty	5	W/O # from Box	386625		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	11/17/15	R.G.	4		14					
	11/17/15	DL	8	45	59					
Setup Hrs.										
Swing										
Cycle Time										
Pcs/Hr										

Notes: Jobcut, 11-20-15, 56, A

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				11/17/15	10:30	Y	✓	A	DL	