


Part No.	SF404-9-3/16	Component	SF404-A-BLNK	
Order No.	385539	Heat Lot #		
Order Qty	100	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	1-4-6	CS	8		90	6m	3				
	1-4-16	DG	8		75						
Setup Hrs					165						
6m	1-5-16	CS	8	64	229						
	1-5-16	DG	8	75	304			Job-out			
Cycle Time											
5m											
Pcs/Hr											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		1/4/16	5pm	Y	✓	Ø	VC		