

## Control Devices LLC / Work Order Production Record

Part No.	SF5001	Rev Letter		Heat Lot #	
Order No.	376573	Component	SF5001-10	or	
Order Qty	1500			Box W/O #'s	
QTY CHANGE INLS/DATE				Found on Label	

Special Notes / Instructions	Standard Cycle Time & Setup Time Verified
	1st Operation
	2nd Operation
	3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	472					0	0	STD CYCLE TIME								0	#DIV/0!
7-8-15	JT					0	0	0	0								
7/8/15	NK	4		960		0	0	0	0					2			
7/8/15	NK	2		560		0	0	0	0					8			
7/9/15	NK	1		280		0	0	0	0					7			
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #	B17	473				0	0	STD CYCLE TIME								0	#DIV/0!
7/8/15	NK	3		600		0	0	0	0					8			
7/9/15	NK	5		900		0	0	0	0					7			
7-9-15	JN	3.5		280		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
		1	Maintenance	0	7/8/15	6:30 AM	YES	SR	218 X 2
Total Scrapped	0	2	Tooling	0	7/8/15	6:30 AM	YES	SR	265 X 4
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15