

Part No.	E132550	ADDED TWO #		Thru-Put8Hrs	2880	Wgt/Pc.	3717	Mach No.	5-3
Order No.	391433	CYCLE TIMES	Standard	Planned Pcs/Hr	360	Wgt/Bar	0	Setup Allowed Hrs.	24
Order Qty	170,000	ACT CHANGE IN DATE	Actual	Actual Pcs/Hr		Component	A02033-008	Pcs./Bar	0

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
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CUMULATIVE TOTAL FROM PREV. PAGE 2,1485

TOTAL SCRAP PCS. FROM PREV. PAGE 110


1-7-16	DM	8	2385	2385	93845					
1-8/16	MT	6.5	2375	96220	114183E	1.5	2	DRAGG STREET REPAIR/REPLACE		
1-8-16	KW	1.5	525	96,2145		1	1	ONE LINES, MULTIPLE ADJUSTMENTS		
								Tooling and bad unit and valve.		
1-8-16	DM	8	2385	108,100	0119172E			2 AND SHEET 3rd SHIRT COMBINED TONNE		
1-9-16	KW	6	2175	104,295	119123E	0	0			
1-11-16	MT	8	2505	106,800				COLD STREET		
1-11-16	KW	6	2275	109,025	119064E	0	0	Power Outage		
1-11-16	DM	8	2505	111,575	119065E			reduced at 3:12	34	401
1-12-16	MT	8	2775	114,350	119066E					
1-12-16	KW	4	1150	115,500						

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS

control devices, LLC	Special Notes / Instructions	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load
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PAGE	PRODUCTION RECORD	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
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Part No.	EB2550	Thru-Put/8Hrs	2880	Wgt/Pc.	0.5717	Mach No.	53
Order No.	391433	Planned Pcs/Hr	360	Wgt/Bar		Setup Allowed Hrs.	24
Order Qty	70,000	Actual	9	Component	A02032-0028	Pcs./Bar	0

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
12-20	DR	7.5	2550	32,285		0.5		Cold Start	55	
12-21-15	LW	8	2900	37,905	114129E	0	0			
12-21-15	DE	8	2650	40,555		-	-			
12-22-15	TC	7.5	2562	43,117	114127E	0.5	6	meeting		
12-22-15	LW	7.5	2550	45,667	114102E	0.5	6	meeting		
12-23-15	DE	7.5	2220	47,887	11762E	0.5	6	meeting		
12-23-15	MB	8	2850	50,737	11760E	-	-			
12-23-15	LW	8	2975	53,712	N.O Tag	-	-			
12-23-15	DE	8	3155	56,867	116776E	-	-			
12-24	MB	8	2513	59,380	116777E	-	-	BARFEED ISSUES		
12-24-15	LW	7	2350	61,525	116721E	0.1	6	PRE-Inventory		
12-24-15	TC	6	1528	63,053	116721E	0.2	6	Inventory	150	1,3
12-24-15	LW	8	3000	66,053	116770E					
12-24-15	DR	8	3062	69,115						
12-30-15	TC	7.5	2940	72,055	CH155000	0.5	2	adjustments	0	0
12-30-15	LW	2.5	800	72,855	CH155000	0	0		0	0
1-4-16	TC	8	2200	75,055	CH155000	0	0	cold start	0	0
1-4-16	TC	7.5	2780	77,835		0.5	2	New Saw - 9 Am.	0	0
1-5-16	TC	7.5	2673	80,508	CH155000	0.5	6	meeting	0	0
1-5-16	LW	4.5	1652	82,160	CH145849	0.5	6	material	-	-
1-6-16	LW	3	1250	83,410		-	-			
1-6-16	SM	8	2650	86,060	0119141E	-	-			
1-7-16	MB	8	2460	88,520	0119140E					
1-7-16	LW	8	2960	91,340	119185E					
TOTAL PCS. PRODUCED										
TOTAL PCS. PRODUCED										



Special Notes / Instructions
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

PAGE 1	PRIMARY PRODUCTION RECORD	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes

SWATH 2550
Machine 19
D-1

Part No.	EB2550	ADDED TWO 2		CYCLE TIMES		Thru-Put/Hrs	3456	Wgt/Pc.	0.3717	Mach No.	S3
Order No.	391433	Standard		7.5		Planned Pcs/Hr	432	Wgt/Bar		Setup Allowed Hrs.	24
Order Qty	70,000	Actual		9		Actual Pcs/Hr		Component	A02032-0028	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code	
12/11	MB	0	0	0		8	3	Ready For Tooling.	0	0	
12-11-15	L.W.	0	0	0		8	3		0	0	
12/12	MTB	0	0	0		7	3	WORKED ON S-S CHAIRS	41	11	
12-15	L.W.	0				2.5	3				
12-18	DR					6	3				
12/14	MTB	0	0	0		5	3	WORKED ON S-S S-b			
						1	4				
12-14-15	L.W.	2.5	850			2	2	TAREADINE-UNOT Pucley			
12/14/15	OM	8	2050				1				
12-15-15	TR	8	2268	5168	0111745E						
12-15-15	L.W.	6.5	2060	7168		2.5	6	Lunch & meeting			
12-15	DR	7	2502	9670	0111755E	1	6	Lunch			
12-16	TR	6.5	2204	11874	0111755E	1	6	Lunch			
12-16	TR	7.5	2285			2.5	6	meeting with Andy			
12-16	L.W.	7.75	2225	14599		2.5	6	meeting			
12/16	DR	8	2460	17559	CH151604	1					
12-17-15	TR	7.5	2490	20049	CH151604	.5	6	meeting			
12-17-15	L.W.	7.5	2575	221624	CH1415869	2.5	6	meeting			
12-17-15	DR	7.75	2360	24934		2.5	6				
12-18-15	L.W.	8	2600	26524	0114097E	0	0				
12-18-15	DR	8	2610	29134		0	0				
12/19	MTB	6	1525	39960	0114103E	1	1	BAR FEED PROBS.			
12-19-15	L.W.	6	1325	321285	114103E	0	0				
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.					



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