


Part No.	RP1201	Component	RP1200	
Order No.	390309	Heat Lot #		
Order Qty	1820	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP 0475	11/13/15	NK	7.5	215	215			4+4 holes + Tap	Ø	
	11/16/15	NK	8	275	490				Ø	
Setup Hrs.	11/17/15	NK	1.5	50	540				Ø	
0										
Cycle Time										
78										
Pcs/Hr										
37										

ROUTING: wash + pack

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP0475	11/16/15	NK	4	540	540			Chamber	Ø	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 2 3 4 5 6	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-13-15	8:20	YES	✓	E	JK	OKd 4 holes/drilled