Part No.		SF4-2.5-9		Con	Component		SF4-2.5-F-BLNK			Ø1 9	contr	ol
Order No.		391818		Heat Lot #					62	device	es, Life	
Order Qty		40		W/0 #	W/O # from Box		378240					
				OPERATIO		il-William I	The State of		THE REAL	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	11/30/19	1.6.	8		73	time	:					Couc
	11/30/15	DG	6	52	125							
Setup Hrs.	, ,											
1/2:-									J03			311
Cycle Time								00				
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Pcs/Hr										10		
									120	5	~	
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ROUTING:	335V (537 minus	For the section of	the second	OPERATIO	N 2			19 20 50	STACK STATE	THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
wacii ito.	Date	Emp. Name	11001113.	Total Fes.	Cum. Total	time	code		Wotes		Эсгар	Code
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Cycle Time												
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									- An-			
Pcs/Hr												
ROUTING:												
ENTENTO			der Mitth	OPERATIO	N 3	TAIL INFO	用到名为			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
									Ulwa hii			
					4							
Setup Hrs.												
Y												
Cycle Time												_
- / 2 · / / / /								- 110				
								*				
Pcs/Hr												
ROUTING:					L		<u> </u>					
Notes / Instructions		Down Time Codes			First Part Insp				Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Approved Mtrl Rev		Inspector Notes			
		2 Tooling3 Setup4 FAIR		-, -, -	Submitted Time Of Day					ivoles		
				11/30/14	742	4/11)	V	1	NH (8.9)			
		5 Training					- 4	7				
SECONDARY	/ PRODUCTIO	4 FAIR5 Training6 Meeting		11/30/1	74m	4h)		A	DH	6, 60 6, 40	Test Fo	rm