

Part No.	R452-24	Component	A02001-0012		control devices, LLC					
Order No.	388346	Heat Lot #								
Order Qty	15	W/O # from Box								

  

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CHT Saw	10/30/15	ST	.75	18				lw		
Setup Hrs.										
Cycle Time										
Pcs/Hr										

  

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
page die head	10/30/15	ST	.2	2						
	" "	ST	.4	16	18					
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

  

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

  

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		10-30-15	9:40	YES	OK	D		
3 Setup								
4 FAIR								
5 Training								
6 Meeting								