

Part No. <u>1102-19-3/16</u>		Component <u>1102-A BNC</u>		control devices, LLC	
Order No. <u>401392</u>		Heat Lot #			
Order Qty <u>8</u>		W/O # from Box <u>397116</u>			

OPERATION 1								THRU-PUT/8HRS	<u>116</u>	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
<u>10</u>	<u>2-19-16</u>	<u>DG</u>	<u>115</u>		<u>6</u>					
	<u>2-20-16</u>	<u>DG</u>	<u>1</u>	<u>2</u>	<u>8</u>					
Setup Hrs.										
<u>6m</u>								<u>JOB OUT</u>		
Cycle Time										
<u>25m</u>										
Pcs/Hr										
<u>2</u>								<u>2-29-16</u> <u>2-5-5</u>		<u>0</u>

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting				<u>2-19-16</u>	<u>10:00PM</u>	<u>YES</u>	<u>✓</u>	<u>A</u>	<u>WRB</u>	