

Part No.		IF6275B25		Component		IF6275B25-10	
Order No.		398077		Heat Lot #			
Order Qty		3500		W/O # from Box			

OPERATION 1																				
MACH NO.		HAAS VERT MILL		SETUP HRS 1.5		CYCLE TIME 4.30 Randy		PCS/HR 54 12 2												
Date	Emp. Name	Prod. Hrs	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes		Scrap	Scrap Code										
1-25	MS	—	8	8	.5	5	TRAINING NEW HIRE (RANDY)		4	11										
1-25	RM	2.5	108	116	.5	5	1 1 1													
1-26	Rm	8	332	448																
1-26	MB	8	624	1072																
1-27	Rm	4	100	1172																
1-27	Rm	1/2	10	1182																
1-27	MB	6 1/2	480	1662			Job out		2	11										
<div>\$858 2814 255</div>																				

ROUTING:		WASH						
Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	1-25-16	11:15 AM	YES	OK	C	[Signature]	
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								