


Part No.	5-4-8	Component	5-4-C-BLNK							
Order No.	399295	Heat Lot #								
Order Qty	200	W/O # from Box	394629							

OPERATION 1										THRU-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	2/3/16	P.G.	3		65						
	2/3/16	DG	2	39	104						
Setup Hrs.	2/16/16	P.G.	1	10	114						
5 MIN	2-8-16	CS	8	109	223						
	2/8-16	DG	8	114	337						
Cycle Time											
3 MIN											
Pcs/Hr											
18											

JOB OUT

2-22-16
2-22-16
8

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling			2-8-16	4:45p	Y	✓	B	JC		
	3 Setup										
	4 FAIR										
	5 Training										
	6 Meeting										