

## Control Devices LLC / Work Order Production Record

Part No. SF5001

Order No. 369021

Order Qty 1400

QTY CHANGE INLS/DATE

Rev Letter 5

Component SF5001-10

Heat Lot #

or

Box W/O #'s

Found on Label

Special Notes / Instructions

Standard Cycle Time &amp; Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
04/25/15	ZH		1.15	140		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # 472						0	0	STD CYCLE TIME								0	#DIV/0!
5-1-15	JN	6		915		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # 473						0	0	STD CYCLE TIME								0	#DIV/0!
4/27/15	NK	7 1/2		1200		0	0	0	0								
4/28/15	NK	1:00		180		0	0	0	0								
5/1/15	SN					0	0	0	0								
05/02/15	NK	4		500		0	0	0	0								
05/04/15	NK	4		553		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

## First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	4-25-15	10:20	YES	ZH	
Total Scrapped	0	2	Tooling	0	5-1-15	7:15	YES	JN	CH 1-2-3
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								