Part No.		1104-12-5/16		Component		1104-A BLAK			CD control devices, LLC			
Order No.		40000		Heat Lot #						6.2	d evice	es, LLC
Ord	ler Qty	10		W/0 #	from Box							
The same of the sa		SHIP THE PARTY		OPERATION 1		司 原始的法公司 在1500			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	2-9-16	DC CS	1.5	2	3							
Setup Hrs.	2-10.16		1.3	8			-	1				-
						R	-	-		- 1	0	
6 cm		1					. /			-/ H	V	-
Cycle Time					10		1		0	44	7	
15m					3	O			1	45		
										1		
Pcs/Hr								-				
											0	
ROUTING:							<u></u>				X	1
		OPERATION 2				以此外,这些主义的主义是不知识			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
						time	code		110103		Scrap	Code
Setup Hrs.	<i>V</i>						-			20		
octup misi												
Cycle Time												
Pcs/Hr												
									*			
ROUTING:												
	PARTY NAMED IN		THRU-PUT/8HRS									
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Setup Hrs.												
1												
Cycle Time												
Cycle time												
ŀ												
Pcs/Hr												
							_	*				
ı												
ROUTING:												
Notes / In	structions	Down Ti	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev		Notes		
		2 Tooling 3 Setup	55			Yes No	Check	Letter		Inspector Notes		
li di		4 FAIR	1 FAIR		10pm			A	AC			
		5 Training6 Meeting		-	ō.			'				
SECONDARY	PRODUCTION				PAGE 1						Test Form 1	10/15/15