Control Devices LLC / Work Order Production Record

Part No.	P15l500l-02	Rev Letter	E	Heat Lot #	3l2852
Order No.	345530	Component	P15l500l-00	or	
Order Qty	5			Box W/O #'s	
QTY CHANGE INLS/DATE				Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						**0**	**0**	**STD CYCLE TIME**								**0**	
						0	0	0	0								
8/29	ZM	1	1	3		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
Total Efficiency	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**		**0**		**0**				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-29-14	7AM	YES	AL	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								