


Part No.	SW1001	Component	SW1001-10		Job out 	
Order No.	398758	Heat Lot #				
Order Qty	1000	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS	80	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
474	2-1-16	JW	2	32	32			4 Hole		
	2-4-16	JW	4	189	221			-11-		
Setup Hrs.	2/3/16	NK	2.5	88	309			-11-	5	N-11
	2/4/16	NK	4	216	525			-11-	5	N-11
Cycle Time										
5 MIN 3 SEC										
Pcs/Hr										
10										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
467	2/3/16	NK	3	108	108			Chamfer	\$	
	2/4/16	NK	4	144	252			Down	\$	
Setup Hrs.	2/5/16	NK	7	241	493			-11-	\$	
	2/6/16	NK	3	107	600			-11-	\$	
Cycle Time										
Pcs/Hr										

\$78.73
2.26-11
SS.

10

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling		1-29-16	1:30	YES	✓	E	DH	CH K9
	3 Setup		1-29-16	1:30	YES	✓	E	DH	CH K9
	4 FAIR								
	5 Training								
	6 Meeting								