Part No. 75/0001-00 **Rev Letter** Heat Lot# Order No. Component P75/0001-10 Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Balance Due Pcs %Oper. Efficiency Total Pcs Planned Hours Emp. Name Prod. Hours Setup Hours Setup % S/U hrs Down Time Cum. Total Pcs/Hr Code Scrap Actual Machine # 0 0 STD CYCLE TIME #DIV/0! 10/22 27 100 ≗.¦.0∴ 0... 0. 0. 0.. 0::: 0 0: 0 0.. 0: 0 0 0 0 0 0 . 0 0 0 0 0... 0:4 0 0 0 0... 0.= 0---0 0 0 0 0 0... 0. 0 Ö. 0 0 0 0 0 //DIV/01: _ 0 0 Routing: 0.... STD CYCLE TIME 0 ...0 0 0 0 0 0 0 0 0 0 Ö. 0 0 -0 Ö 0 0 0 0 0 0 0 Ö 0 0 0 0: 0 0 0 0 0 0 0 0 0 0 0 0 0... Total Efficiency 0 ₩ O 7:0 #DIV/0! 0 Routing: Machine # 0 STD CYCLE TIME 0 #DIV/0! . 0 0 0 0 0 Ö Ö 0 0 0 0 0-0-0 0 0:: ...0 0 0 Ó 0 0 0 0 0 0 0 0 0 0 : 0 0 0 0 0 0 0 0 0 0: 0 0 0 0 Total Efficiency 0 0 0 0 0... #DIV/0! Ö 0 Routing: First Part Inspection Record **Total Down Time** Date Part Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) 1 Maintenance **Total Scrapped** 2 0 0 Tooling 3rd Operation Count 0 3 0 Setup Idle 2nd Operation Count 0 Other 0 **1st Operation Count** 0