Part No.		11-4-1	10	Con	Component		11-4- A-BIN			GD control devices, LLC		
Order No.		395454		Heat Lot #						624	device	s, LLC
Ord	er Qty	80		W/O#	from Box				1			
		Mentey San		OPERATIO						THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1-5-16	DG	3		21	8m	3				2	11
Setup Hrs.	1-6-16	es	8	41	62							
8m	1-6-16	05-	g	37	132			5	ni?			9.
Cycle Time	7 7 7 5	-	0		150			0	J			
8m								,	12.81	1	^	
Pcs/Hr									A .	1	Y	
									1-1	65	2	
ROUTING:											<i>\(\begin{array}{c}\)</i>	
				OPERATIO	OPERATION 5		Down time		THRU		U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												

Cycle Time				-								
Pcs/Hr			100									
PCS/HI		9										
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes			Scrap	Scrap
-				***************************************		time	code	-				Code
				20								
Setup Hrs.												
Cycle Time												
Cycle Time	Winds											
												5,711.01.11114
Pcs/Hr								,				
ROUTING:												
Notes / I	nstructions		ime Codes			THE RESERVE AND ADDRESS OF THE PERSON NAMED IN COLUMN TWO	irst Part In	spection	Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		1-5-16	7150 PM	405	1	A	WAB			
		5 Training										
		6 Meeting				Andrew Control						