Part No.		SF403-4-1/4		Component		SF403-A-BLNK			CD control devices, ALC				
Order No.		389574		Heat Lot #		8			devices, LC				
Order Qty		5	50		W/O # from Box		385 143			1			
The same				OPERATIO	N 1					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	11/4/5	DG P6.	8	93	224								
Setup Hrs.								1	- /	1			
1m								00	JOHCLT				
Cycle Time													
								U		,			
Pcs/Hr		ļ							1/	7,			
PCS/HF									Ma	66			
			_								6		
ROUTING:				SAND OPERATIO	BLAST / BRIG	HT DIP / REA	AM / MS P	ACK		TUBLL	DIT OUR		
	A THE WAY STORY	NO COLUMN		Down Down time			THRU-PUT/8HRS			Scrap			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.	9												
•													
Cools Time													
Cycle Time													
Pcs/Hr											_		
			- dwelle die										
ROUTING:				OPERATIO	N 3			(X) (A)		THRIL	PUT/8HRS		
Na ala Na	Data	Francisco De Lucia				Down time						Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.													
Cycle Time													
					I								
Pcs/Hr													
ROUTING:													
Notes / I	Instructions		ime Codes				irst Part In	_	Record				
		1 Maintenand	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	6	Notes		
		2 Tooling3 Setup				Yes / No	Check	Letter	DI	200		of the leading of	
		4 FAIR		11.9-1	10	4528	V	(D++	-			
		5 Training6 Meeting											
SECONDAR	Y PRODUCTIO				PAGE	1					Test Form	10/15/15	