	Material	Differen	Machine Count (PCS) Estimate	Efficiency Total Sc	Total Planned Pcs Total Co	Efficiency Final		700000000000000000000000000000000000000	076-14 DEN 27/0 X.C	CAS IOUT WAS INCOME.	TX 1017 WAG ATT-8	1 X 101 7 WAG THE S	0-2-14 DHM 47/01 8.0	2-3-14 DAW 51191 8'0	5-30-19 UPN 27701 8.0	5-29-14 DPM 27161 8.0	5-28-14 DAM 27701 6,C	5-23-14 DPM 27701 8.0	5-22-14 DAM 27701 8.0	5-21-14 DPM 27701 8.0	5-20-14 DPM 27701 91	5-19-14 DPM 27701 8,0	5-17-14 DPM 27701 8 C	5-16-14 DPM 2770 8.C	0 1 19/18 0 18/19/10	27/414 DAW 57/01 & D	5-12-14 DO 27885 1.0	573-14 DOM 27701 8.0	5-12-14 DPM 27701 8,0	5-10-14 DPM 2770 8,C	DM 27	Beginning Balance	Date Emp. Clock Prod.				33341	33341
	Material Difference LBS.	Difference in Parts	Estimated Short Parts	Total Scrap Pcs	Total Counted Pcs	Final Part and Material Calculation		62	50	10.1		3	60	2 .60	0 60	60	24 016	60	00	60	60	60	. 60	600	10	5/	000	59	5.2	25.5	24	ince	etup Total lours Loads		Ac	OTY CHANGE INLSIDATE AC		ADDED W/O #
	Alternate -	4 Other	3 Setup Idle	2 Tooling	1 Maint	Code	0.0 0 Total Do		0	0	0	0	.0	0	0	0	0		708 0	-	1 2 2 A	\$ X X 0		5		0	. 0	0	0	0		0.0	Pieces Planned Cum. Today Hours Total	The second secon	tual	Actual	<u>ā</u>	Planned Pcs/Hr  CYCLE TIMES  Standard  Actual
**	ate - Tooling/ 0	Г 0	o Idle . 0	ng o		Description Hours	1000	0	0	0	0	0.	0	0		0	0	0	0	0	0	0	0	+	0	0	0	0	0	0	0 0	0	m. Balance Plan tal Due Pcs Pcs/Day		-	Venited		B
				Submitted [	Date Part			T.					-														77)						n Actual % Mach. Day Pcs/Day Efficiency	Component			Pc Pcs/Bar	
	3			Day Yes / No	Time Of Approved	Firs									1-6	i i	8. 14.																ency Lot No.				Bar	ds Bar
ACCOUNT OF THE PARTY OF				Check	Material .	First Part Inspection Record	0 0																		7								Down O Pcs.				Spe	Spe
				Inspector			Page 1			*							RESETUD IST OF														SETUP CAMPLE	151 07	cs. Notes				Special Notes / Instructions	2 3