Part No. Order No.		143314-01-C 395015		Component Heat Lot #		143314-01-C-10				
Order Qty		452		W/O # from Box OPERATION 1				BACK SIDE OF SKID THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B&S 17	1-6-16	04	2,2	57	57			Some station She Sounds	14	11
Setup Hrs.	1-7	JM	3.5	85		0	0	1) May Stallar Sher SHOND	0	0
	1-7-14	DH-	3	83	37/4			2. Sam Gra		
Cycle Time	1-8-76	M	2	68	444			(2.2)		
Pcs/Hr				1.0	200	01		13/10		
	_							A.D.	14	
ROUTING:				OPERATIO	N 2	Was Carlow	DAYS NO	TUDU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Cotum Uma										
Setup Hrs.										
Cycle Time										
	¥									
Pcs/Hr										
ROUTING:										
ROUTING:		33 7 74		OPERATIO	N 3		trials of	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.						-				
Cycle Time							_	-8		
Pcs/Hr										
ROUTING:										
Notes / II	nstructions	1 Maintenanc	ime Codes e	Date Part	T. 05	Approved	irst Part In: Mtrl	Rev .	424 27	
		2 Tooling3 Setup4 FAIR5 Training		Submitted 1-6-16	Time Of Day	Yes / No YES	Check	Letter Inspector	Notes	
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1				Test Form	10/15/15