

Part No.	PVN25027-H	Thru-Put/8Hrs		Wgt/Pc.	0.0708	Mach No.	S4
Order No.	N/A 20531	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	36,000	Actual		Actual Pcs/Hr		Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code
12/30	MB	4.5	1750	1750		1.5	3
12-30-15	L.W	2.5	950	2,700	P9251	0	0
1/4/16	MB	5.5	2000	4,700	"	0	0
1/4/16	MB	6.3	1500	6200	"	0	0
1/4	TC	7.5	2500	8,700		0.5	1
1/4	DE	5	1700	10,100		3	1
1/5	MB	6.5	2270	3800	12,380	4.5	2
1-5-16	L.W	8	2900	15,280	P9251	-	-
1-5-16	Bm	8	2470	17,750		-	-
1-6-16	TC	7.5	2690	20,440	P9251	-	-
1-6-16	L.W	8	2900	23,140	P9251	-	-
1/6/16	OMPZ	6.5	1950	25,090	P9251	0.5	1
1-7-16	TC	8	2583	27,613	P9251	0	0
1-2-16	L.W	8	2600	30,213	P9251	-	-
1-7	Bm	8	2880	33,093		-	-
1-8-16	TC	7	2586	35,679	P9251	1	2
1-8-16	L.W	3	1000	36,679	P9251	0	0
TOTAL PCS PRODUCED							
TOTAL SCRAP PCS.							
Special Notes / Instructions							
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load							
First Part Inspection Record							
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	
12-30	11:25	yes	✓	J	mb		