Part No.		901-13-3/16		Component			901-A-BLNK			control devices, LLC				
Order No.		399600		Heat Lot #						1		device	es, LLC	
Order Qty		16		W/O # from Box			386615			1				
2000年,1900年1900年,1900年1900年		NAME OF STREET	OPERATIO		N1	50 PM	and Andreas			THRU	-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.		Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
8.	2/5/16	PG.	2.5	35		15	1					1	22	
Setup Hrs.	10/10											-	~~	
10 MIN							1			2.0				
Cycle Time						1	(0)	0	20					
						KLI M	WIX	<u> </u>	0 0	ンT				
14 MIN						(1)	DI C)						
Pcs/Hr					(550							
4			1									1		
ROUTING:									l					
				OPERA	OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total P	cs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.														
Cycle Time														
•														
Pcs/Hr														
										-11				
ROUTING:														
Control of			新维加斯	OPERA	TIO	N 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
					-			- ·						
Setup Hrs.					\dashv									
					\dashv									
Cycle Time					\dashv									
					\neg									
Pcs/Hr							_							
ROUTING:														
Notes / Instructions Down Time Codes				First Part Inspection Record										
		1 Maintenance 2 Tooling		Date Pa Submit		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup		2-5-1	_	4:25 PM	4e5	CHECK	A	WAB				
4		4 FAIR 5 Training							H R. C. SHEET					
		6 Meeting							<u> </u>					