Part No.		702-4-3/8		Component		702-A-BLNK			control devices, LLC			
Order No.		397064		Heat Lot #					1	الم الما	device	es, LLC
Order Qty		25		W/O # from Box		388/34+ 377			619			
	de la la			OPERATIO	N 1		THE REAL PROPERTY.			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	1-21-16	OG CS	20	76	13	5m	3					
Setup Hrs.	16	<u></u>	7.3	- 6	0 /							
5m			ini.) 13				
Cycle Time							0	Jul	0			
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Pcs/Hr									1)	1		
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ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8												
in the second			Name of the Control o			Down	Down time	Selfy as it		THRU	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
										310 - X-1111 - S		
Setup Hrs.												
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Cycle Time								-				
Pcs/Hr												
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ROUTING:		00 100 100		OPERATIO	VI 3		THE RESERVE	A TOTAL ST	The Court of the	TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
								8				
Setup Hrs.												
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Pcs/Hr												
1 03/111					_							
- 1												
ROUTING:										1		
Company of the Compan	nstructions	Down Ti	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenanc		Date Part	Time Of D	Approved	Mtrl	Rev			www.ccc ⁰	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		1-21-16	9:45 PM	465	V	8	WRB	7		
		5 Training										
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1						Test Form	