

# Control Devices LLC

## Work Order Production Record

Machine No. 10000  
Rev Letter M

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.           
Setup Actual Hrs.           
Setup %           
Special Notes / Instructions         

Part No. C30004-43

ADDED W/O #         

Planned Pcs/Hr         

Wgt/Bar         

Total Bars         

Total Loads         

Order No. 341409

QTY CHANGE IN STOCK         

Standard         

Wgt/Pc         

Remaining Loads         

Material Lot No.         

Order Qty 300

Actual         

Component 172BL

Mach Down Time         

Date 7-22-03

Emp. Name K

Clock # 11

Prod. Hours 1.8

Setup Hours 0.9

Total Loads 275

Pieces Today 5

Planned Hours         

Cum. Total 0

Balance Due Pcs 0

Plan Pcs/Day 0

Actual Pcs/Day 0

% Mach. Efficiency         

Material Lot No.         

Mach Down Time         

CODE         

Scrap Pcs. 4

Notes         

Beginning Balance         

7-22-03 2780

7-24-03 1.8

7-24-03 275

7-24-03 274

7-24-03 0

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