

Order No.		ADDED W/O #		CYCLE TIMES		Thru-Put/8Hrs		Wgt/Pc.		DOWN TIME CODES		Mach No.	
Order Qty		QTY CHANGE INLS/DATE		Standard		Planned Pcs/Hr		Wgt/Bar		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Setup Allowed Hrs.	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Component		Notes		Pcs./Bar	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE					32,860					TOTAL SCRAP PCS. FROM PREV. PAGE			
11/4	TE	6	1330										
	MF												
11-4	DR/BW	8	2280	36,470									
11/5	A	8	2100	38,570									
11/5	TE/MF	8	2310	40,900									
11-5	DR/BW	8	2000	42,900	22154224								
11/6	A	8	1920	44,820									
11/6	MF	8	1940	46,760									
11/6/15	DR/DR	8	2190	48,950	11								
11/7	A	8	1800	50,750									
11/7	MF	8	2105	52,855									
11/8	DR/BW	8	2400	55,255									
11/10	A	8	1720	56,975									
11/10	MF	6.5	1535	72,320									
11-10	DR/BW	8	2350	60,860									
11/11	A	7.5	1875	62,735									
11/11	MF	7.5	2280	65,015									
11/11/15	BW	7.5	2100	67,115									
11/12	A	8											
TOTAL PCS PRODUCED					69,215								
Special Notes / Instructions											TOTAL SCRAP PCS.		12050
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load											Inspector		Notes
First Part Inspection Record													

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PRODUCTION RECORD

Order No.	387184	ADDED W/O #		CYCLE TIMES	Standard	10.0	Thru-Put/8Hrs	2592	Wgt/Pc.	
Order Qty	70,000	QTY CHANGE INLS/DATE		Actual			Planned Pcs/Hr	324	Wgt/Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Component	A09031-0038	Notes
10/23	By/ST	6	420			4.5	3			
10/26/15	Ben/ST	2.5	1000	1420	22169948	1.5	3			Approved @ 7:30 pm.
10/27/15	MF	3.5	1870	3290		3.5	2			Made Adj per Inspection
10/27/15	DR/BW	8	1435	4725		1	4			
10/28	Te	8	1890	8405		1.8	1			BAR FEED PROBLEMS / BROKEN FEED DOG
10/28	DR/BW	2	2080	10,485						
10/29	Te/MF	8	2200	12,685		0	0			
10/29	DR/BW	8	2060	14,745		0	0			
10/30	MBST	8	1510	16,255		0	0			
10/30	Te/MF	8	2200	18,455		0	0			DOUBLE INDEX, RESET
10/30	DR/BW	8	1920	20,375		0	0			
11/2	Te/MF	8	1350	21,725		0	0			
11/2	DR/BW	8	1750	23,475		0	0			
11/3	Te/MF	7	2250	25,725		0	0			COLD START / BAR NOT FEEDING
11/3	DR/BW	5	1900	27,625		0	0			Bar Feed Issues
11/3	Te/MF	8	2110	29,735		0	0			
11/3	DR/BW	5	1200	30,935		0	0			
11/4	Te/MF	7.5	1925	32,860		0	0			
TOTAL PCS. PRODUCED										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	TOTAL SCRAP PCS.				
10-26-15	7:30 PM	YES	✓	E	WLB	Notes				

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PRIMARY PRODUCTION RECORD