Part No.		5-2.5-10		Component		5-2.5-D-BLNK			GD control devices, LLC			
Order No.		394992		Heat Lot #								
Order Qty		20		W/O # from Box			le le					,
		30,014-70,763-7		OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
10		CS	5.5		19			JOB				
Setup Hrs.								. (101			
8 MINS												
Cycle Time												
15 min								. 10				
Pcs/Hr									110	(
1 03/111								165		0		
							L	, /			10	
ROUTING:		1000	ENDER OF STREET	OPERATIO	N 2	V Law MC VA		ella vei sul	LICE TO THE STATE OF	TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Down		Down time	own time Notes			Scrap	Scrap		
ividen ivo.	Dute	Emp. Name	1100 1113.	Total Tes.	Cum. rotar	time	code		Notes		эсгар	Code
Setup Hrs.			9							-		
Cycle Time												
			1									
Pcs/Hr												
ROUTING:												
			MARINE MEDIA	OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
											1	
Setup Hrs.								* 11 = 1 = 1 = 1				
Cycle Time												
				25								
Pcs/Hr												
											_	
ROUTING:	netwest's											
Notes / Instructions		Down Time Codes		Date Pert			First Part Inspection Approved Mtrl Rev		Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Check	Rev Letter	Inspector		Notes	
		4 FAIR									_	
		5 Training 6 Meeting										
CECOND ADV DDODUCTIO					DAGE							