| Part No.   |           | 7-3-9             |           | Component      |             | 7-3-B-BLNK   |                   |               | control devices, LLC   |             |               |
|--|-----------|-------------------|-----------|----------------|-------------|--------------|-------------------|---------------|--|-------------|---------------|
| Order No.  |           | 394425            |           | Heat Lot #     |             |              |                   |               |  |             |               |
| Order Qty  |           | 35                |           | W/O # from Box |             |              |                   |               |  |             |               |
|  | Walley Ph |                   |           | OPERATIO       |             |              |                   |               | THI  | RU-PUT/8HRS |               |
| Mach No.   | Date      | Emp. Name         | Prod Hrs. | Total Pcs.     | Cum. Total  | Down<br>time | Down time<br>code |               | Notes  | Scrap       | Scrap<br>Code |
| 3  | 1-18-16   | DG                | 8         | 97             | 161         |              |                   |               |  | 2           | 22            |
| Setup Hrs.   | 1-19-16   | cs                | 6         | 68             | 229         |              |                   | 13            |  |             |               |
| 10   |           |                   |           |                |             |              | ( )               | D             |  |             |               |
| Cycle Time   |           |                   |           |                |             |              |                   | 1             |  |             |               |
| Frin   |           |                   |           |                |             |              | The second second | 7             |  |             |               |
| 2 30sec  |           |                   |           |                |             |              |                   | 1/4           | 100  | (1 0        |               |
| Pcs/Hr   |           |                   |           |                |             |              |                   | (1)           | 2 050  | 14          |               |
|  |           |                   |           |                |             |              |                   |               | 116  |             |               |
|  |           |                   |           |                |             | 1            |                   |               |  | 2           |               |
| ROUTING:   |           |                   |           |                |             |              |                   |               |  | 101         |               |
| This is not to be a section of the Control of the C |           |                   | OPERATIO  | N 2            |             |              |                   | THRU-PUT/8HRS |  |             |               |
| Mach No.   | Date      | Emp. Name         | Prod Hrs. | Total Pcs.     | Cum. Total  | Down<br>time | Down time<br>code |               | Notes  | Scrap       | Scrap<br>Code |
|  |           |                   |           |                |             |              |                   |               |  |             |               |
| Setup Hrs.   |           |                   | Al.       |                |             |              |                   |               | 7  | 11          |               |
| octup mis.   |           |                   |           |                |             |              |                   |               | $\mathcal{J}$  | +           | -             |
|  |           |                   |           |                |             |              | _                 | ui            | <del></del>  |             |               |
| Cycle Time   |           |                   |           |                |             |              |                   |               | -  |             |               |
| -,   |           |                   |           |                |             |              |                   |               |  | -           |               |
|  |           |                   |           |                |             |              |                   |               |  |             |               |
| Pcs/Hr   |           |                   |           |                |             |              |                   |               |  |             |               |
|  |           |                   |           |                |             |              |                   |               |  |             |               |
|  |           |                   |           |                |             |              |                   |               |  |             |               |
| ROUTING:   |           |                   |           |                |             |              |                   |               | -  |             |               |
| 48 TAN 18 TO BE  |           |                   | 2000年     | OPERATIO       | N 3         |              |                   |               | THRU-PUT/8HRS  |             |               |
| Mach No.   | Date      | Emp. Name         | Prod Hrs. | Total Pcs.     | Cum. Total  | Down<br>time | Down time<br>code | Notes         |  | Scrap       | Scrap<br>Code |
|  |           |                   |           |                |             |              |                   |               |  |             |               |
|  |           |                   |           |                |             |              |                   |               |  |             |               |
| Setup Hrs.   |           |                   | 3100      |                |             |              |                   |               |  |             |               |
| -  |           |                   |           |                |             |              |                   |               |  |             |               |
| Cycle Time   |           |                   |           |                |             |              |                   |               | 101-101  |             |               |
| cycle Time   |           |                   |           |                |             | 2,2          |                   |               |  |             |               |
| ŀ  |           |                   |           |                |             |              |                   |               |  |             |               |
| Pcs/Hr   |           |                   |           |                |             |              |                   | ,             | the state of the s |             |               |
| 1 03/111   |           |                   |           |                |             |              |                   |               |  |             |               |
| ŀ  |           |                   |           |                |             |              |                   |               |  |             |               |
| ROUTING:   |           |                   |           |                |             |              |                   |               |  |             |               |
| Notes / Instructions Down Time Codes First Part Inspection Record  |           |                   |           |                |             |              |                   |               |  |             |               |
|  |           | 1 Maintenance     |           | Date Part      | Time Of D   | Approved     | Mtrl              | Rev           | ON ATTACAMENT TO A STATE OF THE | A Post less |               |
| 1  |           | 2 Tooling         | 2 Tooling |                | Time Of Day | Yes / No     | Check             | Letter        | Inspector Notes  |             |               |
|  |           | 3 Setup<br>4 FAIR |           | 1-13-16        | 1/-         | yR)          |                   | B             | DH (S)   |             |               |
|  |           | 5 Training        |           |                | 79          |              |                   | (Ca)          |  |             |               |
| SECONDARY PRODUCTION   |           | 6 Meeting         |           |                | PAGE        |              | 100               |               |  | Tost Form   |               |