| CONTRO! FOR D WEED PAGE 1 PRIMARY PRODUCTION RECORD | | | | | | | | | | | H | 100 | | | VA VA | | | | - Vic | 849-11 | 11-15 | 11-3.15 | Date | Order Qty | Order No. | Part No. |
|---|--|---------------------|---|--------------|----|---|-----|------|---|--------|-----|-----|-----|-----|-------|---|-----|---|-------|--------|-------|---------|--------------------------|-----------------------------|-----------------------|------------------------|
| | | | | | | | | | 4 | 16 | | | 500 | | t L | | * | | | mp | CM | an | Emp. Name | 400 | 387250 | 209-64BK |
| From Loads NEED CYCL | FOR DAVE | TOTAL F | - | | | | | | | | | | A. | | | 8 | | | | Cr | 3 | 13.5 | Prod. Hours | ō | 250 | 4BK |
| E TIME, SETUP, | Special Specia | TOTAL PCS. PRODUCED | | | | - | | | | | 7. | | | | | | | | r | 467 | 767 | | Total Pcs | | OTY CHANGE INLS/DATE | ADDED WIO # |
| FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load NEED CYCLE TIME, SETUP, AND ROUTING. | Special Notes / Instructions | D | | icac Nesc | | | | | h | | | | | | | = | | | | 460 | 467 | | Cum. Total | Actual | Standard | OYOLE TIMES |
| | ions | | | 1/1 | 80 | | | 1920 | 8 | | 200 | 1 | 4 | | | | | | | | | | al Material Heat Lot No. | Actual Pcs/Hr | Planned Pcs/Hr | Thru-Put/8Hrs |
| First Part Insp | i | | | | | | | 15. | | | | | | | | (| 0 | | | | | | t Lot No. | ÷ | H . | rs 0 |
| 11-6-15 | Date Part Submitted | 1 | | - | | | 148 | | | | | | | | 0 | | V) |) | | 1,5 | 30 | 415 | Down Time | Component | Wgt/Bar | Wgt/Pc. |
| 7:30 | Time of Day | | | | | | | | | | | | | | | 7 |) | | | 3 | W | Cu | Down Time Code | | 3ar 18.1 | o.1053 |
| YES L | Approved Mtrl Yes/No Check | | | | | | | | J | * | | × | | | | | | | a l | 10 CI | | | | A02002-0022 | | |
| 4 | Rev Letter | 70 | | | | | Q | | | S. Fer | 500 | • | | | | | 8 | | _ | | | | Notes | 5 - Training 6 - Meeting | 3 - Setup 4 - FAIR | 35 1 |
| Con A Control of the | Inspector | TOTAL SCRAP PCS. | | | | | | | J | | | | | | | | | х | | | | | | BL | | Maintenance Tooling |
| . Those + | Notes | cs. 37 | | | | | | | | | | | | | | | | | | 7 | | 30 | Scrap Pcs. | Pcs./Bar | Setup Allowed Hrs. | Mach No. |
| "C" | | | | | | | | | | | | N | | 410 | | | | | | 11 | | 17 | Scrap Code | 172 | | B/S 18 |