Control Devices LLC
ork Order Production Record

Machine No.	
Rev Letter	
Planned Pcs/Hr	

Wgt/Bar			
Bars/Load		Total Bars	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component			

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

o.	5169 5169 003
No.	321831
Qty	100

	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
3-4	JO	27985		3.0		0	0	0	0	0	0	#DIV/0!					
4	JC	27887	6.6		47	0	0	0	0	0	0	#DIV/0!					
4	JO	27985	7.0		50	0	0	0	0	0	0	#DIV/0!					
5	JC	27887	6.6		47	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
		2WO	OT			0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
5-5	JO	27985		1.0		0	0	0	0	0	0	#DIV/0!					
5-14	JC	27887	7.0		67	0	0	0	0	0	0	#DIV/0!					
6-14	JO	27985	3.0		20	0	0	0	0	0	0	#DIV/0!					
7-14	JC	27887	6.6		57	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
			0	0	0	0	0							0		0	Page 1

Efficiency	
Planned Pcs	0
cy	#DIV/0!
Piece Count	0

Total Counted Pcs

Down Time Codes		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes