Part No.		9-4-I-BLNK		Component		A02071-0088			control devices, LLC		
Order No.		938003		Heat Lot #							
Ord	er Qty	5	50	W/O # from Box					1		
			新加州	OPERATIO					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Н4	1-25-16	HVD	2	41	41	6	3		1 1		1.1
Setup Hrs.								1) Obout		
1									3		
Cycle Time							-		HND		
				_			-	/			
2 M409								(H	In W		
Pcs/Hr								(1)	W		
90									115		
ROUTING: TO THREAD ROLLER											
建筑	in America			OPERATIO		THRU-PUT/					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.		<u>1:</u>				,					*
Ý.											
Cycle Time											
						-					
Pcs/Hr	_										
ROUTING:											
OPERATION 3 THRU-PUT/8										PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.						_					
octup mon											
İ				_							
Cycle Time						122					
					_						
Dec/III								3			
Pcs/Hr											
									1 4		
ROUTING:						_					
notes / Ir	nstructions	Down T Maintenanc	ime Codes	D-4- D 4			irst Part Ins		Record		
		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		1.25-16	8:15AM	UES	/		DH (\$	CO	
		5 Training				l.		B		9	
CECOME		6 Meeting			1.300000						
SECUNDARY	PRODUCTION	N KECORD			PAGE 1					Test Form 1	10/15/15