Part No.		701-5-1/4		Component		701-A-BLNK			CD control devices, LLC			
Order No.		390796		Heat Lot #						الله الله	device	es, LtC
Order Qty		10		W/O # from Box		380 082						
EN END				OPERATIO	N 1		AL ENERGY			THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	11/19/15	16	,25	4	73			Lu)		2	22
Setup Hrs.	1.0	0						1		1		
5m								JC	600	7		
Cycle Time												
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								9	4/	200	1	
Pcs/Hr									Φ_{L}	1-10	5	
											2	
ROUTING:											0)	
		N 2				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.								.11				
											-	
Cycle Time												
•										_		
Pcs/Hr												A
. 55/111			_		-		- x					
ROUTING:												
Market No.	× PORD THE OF ST			OPERATIO	N 3	Daniel School			EXTENSION	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
1												
Setup Hrs.												
octup mor												-
1												
Cycle Time												
70.0 1												
ł										_		
Pcs/Hr					V							
. 65/111												
ł												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	- 1 - C - C - C - C - C - C - C - C - C			
		4 FAIR 5 Training										
		6 Meeting										