Part No. Order No.		AR15 389286		Component Heat Lot #		AR-BLNK			control devices, LLC		
排引线。图制				OPERATIO	N 1				0.445.000	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	11-6-15	HVD	0	7					W		
Setup Hrs.									about		<u>I</u>
<b>3</b> m								7		0	
Cycle Time					1						
95 5								,			
Pcs/Hr											
64											
ROUTING:				-00-01-0							
ASSESSED IN				OPERATIO		Down	Down time		N. Contour	THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
3W	11-6-15	HVD	_0	/			_				-
Setup Hrs.											
SO S											
Cycle Time		_									
64											
Pcs/Hr								-	H-BUMBU II		-
									w.		
ROUTING:			No. of the last	OPERATIO	N 3	MS PECE				THRU-PUT/8HRS	т
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes		Scrap	Scrap
	Dute	Emp. Name	11001113.	Total Test	cum. rotar	time	code		Notes	Зстар	Code
Setup Hrs.	1	,									
Setup ms.			_								
Cuelo Timo											
Cycle Time											
Pcs/Hr											
ROUTING:										1	-
Notes / Instructions		Down Time Codes			First Part Inspect			spection	Record		
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector		Notes	
		4 FAIR									
		<ul><li>5 Training</li><li>6 Meeting</li></ul>									
SECONDARY	PRODUCTIO			2	PAGE :	l	L	L		Test Form	10/15/15