| [=                 |       | B                   | 1         | l-ı               |                       |                     | ì | 1       | ĺ      | 4       | Ī       | Ĩ       | Ĩ       | Ī       | Î         | Ĩ       | I       | 1       | Ì       | Ĩ       | Γ       | -1      | .       |         |        | Т      |         |          | T       | Т       |         | Т       | T  |                       | T.         | T         | T <sub>2</sub> | П              | 77               | iono   | _ |
|--------------------|-------|---------------------|-----------|-------------------|-----------------------|---------------------|---|---------|--------|---------|---------|---------|---------|---------|-----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|--------|--------|---------|----------|---------|---------|---------|---------|--|-----------------------|------------|-----------|----------------|----------------|------------------|--|---|
| Total Barstock Pcs |       | BarStock Efficiency |           | Total Planned Pcs |                       | Barstock Efficiency |   |         |        | -       |         |         |         |         |           |         |         |         |         |         |         |         |         |         |        |        |         | 9        |         | 1/4     | 171     | 1       |  | Date                  | Order City | )         | Order No.      | Part No.       | N                | The state of the s |   |
| Pcs                |       |                     |           | Pcs               |                       | Efficienc)          |   |         | -      |         |         | -       |         |         |           |         |         | -       | -       |         | -       | *       |         |         |        |        |         |          |         |         | 7       |         |  | Emp.<br>Name          | -          |           | 322            | 38.38          |                  |  | - |
| 0                  |       | #DIV/0!             | -         | 0                 | _                     | _                   | L |         |        | -       |         |         |         |         |           | -       |         |         | -       |         |         | 1       |         |         | L      |        |         |          |         | 1001    |         |         | beginr   | # Clock               |            |           | 087            | 38005          |                  |  | - |
|                    |       | Actual E            |           | Total Co          |                       | <b>&gt;</b>         | 0 |         |        |         |         |         | -       | -       | _         |         | -       | -       |         |         | -       | -       |         |         |        | 27     | i. at   |          |         | -       |         | L       | beginning balance  | Prod. S               |            |           |                | 7              |                  |  |   |
|                    |       | Actual Efficiency   |           | Total Counted Pcs |                       | Actual Efficiency   | 0 |         |        |         |         | -       |         |         |           |         | -       |         | -       | -       | -       | -       |         | -       |        |        |         | -        | 1       | 10      |         |         | Ce   | Setup<br>Hours        |            |           |                |                | L                | -  |   |
| •                  |       | #                   |           | S.                |                       | ciency              | 0 |         |        | _       |         |         | ı,      |         |           |         | -       | -       | -       | -       |         | -       | -       |         |        |        |         | 1        | 1       | 00      |         |         |  | Total<br>Pcs          |            | r         | 1              | -              | 1 [-             |  |   |
|                    |       | #DIV/0!             |           |                   |                       |                     | 0 | 0       | 0      | 0.      | 0       | 0       | 0       | 0       | 0         | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0      | 0      | 0       | 0        |         | 0       | 0       | ю       |  | Today<br>(bars)       |            | Lo        | Rema           | Planned Pcs/Hr | Nev mount        | Rev Letter   | 2 |
| O)                 | 4     | ω                   | 2         | ~                 | 004                   | Dow                 |   | 0       | 0      | 0       | 0       | 0       | 0       | 0       | 0         | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0      | 0      | 0       | 0        | 0       | 0       | 0       | 0       |  | Planned<br>Hours      |            | Loads     | Remaining      | cs/Hr          |                  | 1  |   |
| <i>לללללל</i>      | Other | Setup Idle          | Tooling   | Maintenance       | DOWN THIS COURS       | Time                |   | 0       | 0      | 0       | 0       | 0       | 0       | 0       | 0         | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0      | 0      | 0       | 0        | 0       | 0       | 0       | 0       | 0  | Cum,                  |            |           | #DIV/0!        | Ged            | Ju-IV            | >  |   |
| 555                | Ē,    | idle                | ling      | nance             | Ces                   |                     |   | 0       | 0      | 0       | 0       | 0       | 0 -     | 0       | 0         | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0      | 0      | 0 0     | 0        | 0       | 0       | 0       | 0       | 0  | Balance<br>Due Pcs    |            |           |                |                |                  |  |   |
| 0                  | 0     | 0                   | 0         | 0                 | Hours                 | Total               |   | 0       | 0      | 0       | 0       | 0       | 0       | 0       | 0         | 0       | 0.      | 0       | 0       | 0       | 0       | 0       | 0       | 0       | 0      | 0      | 0 0     |          | 0       | 0       | 0       | 0       |  | Plan<br>S Pcs/Da      | Com        | []        | Wgt/Pc         | Bars/Load      | Wgt/Bar          | -  |   |
|                    |       | M/C/B               | Submitted | Date Par          |                       |                     |   | 0       | 0      | 0       | 0       | 0       | 0       | 0       | 0         | 0       | 0       | 0       | 0       | 0       | 0       | .0      | 0       | 0       | 0      | 0 0    |         | 0        | 0       | 0       | 0       | 0       |  | Actual<br>y Pos/Day   | ponent     |           |                | ad.            | -                |  |   |
|                    |       | 02:01 h             | d Of Day  |                   |                       |                     |   | #DIV/0! | #DIV/0 | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/OI | #DIV/01   | #DIV/0! | #DIV/O | #510/0 | #DIV/0! | #DIV/0!  | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/DI | The collection of the collecti | % Mach. y Efficiency  | 0383       |           | Pcs/Bar        | Total Loads    | Total Bars       | 1  |   |
| -                  |       | 8                   |           |                   | <b>T</b>              | ,                   |   |         |        |         |         |         |         |         |           |         |         |         | į       | 7       | -       | -       | -       |         |        |        |         | <u> </u> | )i      | 31      |         | =       |  |                       | 3535005-10 | -         | $\dashv$       |                |                  | 1  |   |
|                    |       | 165                 | Yes / No  | pproved           | irst Pa               |                     |   |         |        |         |         |         |         |         |           |         | 3       |         |         |         |         |         |         |         |        |        |         |          |         |         |         |         | 100  | Material<br>Heat      | 01-        | 1         | #DIV/01        | #DIV/0!        | #DIV/0!          | 77528131mm   |   |
| 123                | ar l  | 1                   | Check     | Material          | First Part Inspection |                     | 0 | -       | +      | -       |         |         |         |         |           |         |         |         |         |         |         |         |         | 1       | 1      |        |         |          |         | 1       | 1       |         | 111110   |                       |            | 7)<br>(4) |                |                |                  |  |   |
|                    |       | 7.5                 | insp      |                   | ection                | -                   | 5 |         | +      | 1       | +       | 1       | 1       | +       | $\dagger$ | 1       | +       |         |         |         |         | 1       |         |         | +      |        |         |          | -       | 1       | +       | +       |  | CODE<br>Scrap<br>Pcs. | 1.54       |           |                |                |                  | 1  |   |
|                    |       | +                   | Inspector |                   | Record                |                     | 1 |         |        | 1       | 1       |         | +       |         |           |         |         |         |         | 1       | 1       | 1       | 80      | 1       | 1      |        | (       |          | 1       | 1       | -       |         |  | · <del>0</del>        |            |           |                | Set            | Setup /          |  |   |
| (                  | 0 400 | 20)                 |           |                   | ď.                    |                     | 2 |         |        |         |         |         |         |         |           |         |         |         |         | -       |         |         |         |         |        |        | 1       | MIN      | 1       | T T     | 100     | 1       |  |                       |            |           |                | Setup %        | Setup Actual Hrs |  |   |
|                    | 4     |                     | Notes     |                   |                       | Page 1              |   |         |        |         |         |         |         |         |           | -       |         |         |         |         |         |         |         |         |        |        | C       | 5        |         | MOH     |         |         |  | Notes                 |            |           |                |                | 'n               |  |   |
|                    |       |                     |           |                   | 47                    | 1                   |   | 1000    |        |         |         |         |         |         |           |         |         |         |         |         |         |         |         |         | 1      |        |         |          |         |         |         |         |  |                       |            |           |                |                | 0                |  |   |