:			41		Cont	rol Devices	LLC / Wo	ork Order	Production	on Record							
Part No. Order No. 31		CB	600-	1-6		Rev Letter Component		m	7	1			Heat Lot #				
		34	196	86				17			1	D.	or Box W/O #'s				ie.
Order Qty 000					2								Found on Label			-	1 6
QTYCI	IANGE INLS	/DATE			i					*		Sta	ndard C	ycle Tin	ne & Sr	etup Tim	e Vertified
			Spec	ial Notes	Instructi	Instructions							1st Operation				
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					distribution make the wat a debotion. Involving				or this employ. Here they be to			3r	d Opera	tion			
Date	Emp. Name		Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine	# 3.	89). O	0		CLETIME		ARTIC		Princi			0.5	#DIV/0!
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Machine	# 90	5	}	14	Tiell.	Avia Tra	0	-	LETIME					NOTE:	E CONTROL	0	#DIV/0!
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Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa				oved / No	Inspe	ctor		lotes
Total Coun	otal Counted Pcs			acking)	1	Maintena	nce	0	10/13/14	1. 11.16	am	Ve	5	X	(Q	Ca	Partition of
Total Scrapped		0		2	Tooling	ا ا	0	10/25/	14 9:3		10		aTT	2	9		
3rd Operat	ord Operation Count)	3	Setup Idle	2	0	1-1					V C			
	nd Operation Count)	4	Other		0							311111		
st Operation Count			0					777				-					