


Part No.	SF403-3-3/16	Component	SF403-A-BLNK		
Order No.	398380	Heat Lot #			
Order Qty	650	W/O # from Box	397682		

OPERATION 1								THRU-PUT/8HRS	448	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-29-16	DG	2		78	7m	3			
	1/30/16	P.G.	6	376	454					
Setup Hrs.	1/30/16	DG	6	205	659					
7 MIN	2/1/16	P.G.	6	123	782			Joboct		
Cycle Time										
51 SEC										
Pcs/Hr								2-810		
56								2-55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling			1-29-16	9pm	Y	✓	C	JC	
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									