

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Std Operation				S/U hrs	Actual S/U	Setup %
												Code	Scrap Pcs.	Pcs/Hr				
Machine #	62					0	0	STD CYCLE TIME								0	#DIV/0!	
12-8-14	JT	7		175		0	0	0	0			11	3					
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0					

Routing:																
Machine #							0	STD CYCLE TIME							0	#DIV/0!
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Routing:									
Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Final Counted Pcs	(from packing)	1	Maintenance	0	12-8-14	9:30am	YES	DA	
Final Scrapped	0	2	Tooling	0					
Final Operation Count	0	3	Setup Idle	0					
Final Operation Count	0	4	Other	0					
Final Operation Count	0								