

Part No.	7-3-13	Component	7-3-D	control devices, LLC
Order No.	402583	Heat Lot #		
Order Qty	300	W/O # from Box	398071	

OPERATION 1						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-1-16	DG	7		96				3	23
	3-2-16	CS	8	76	172				1	22
Setup Hrs.	3-2-16	DG		128	300					
600										
Cycle Time								50B		
800								OUT		
Pcs/Hr										
11									4	

OPERATION 2						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-1-16	6:20 PM	YES	✓	A	WAB	