Part No.		J5		Component		A02001-0016		6		672.7	contr	ol
Order No.		399420		Heat Lot #				Ī	602	<b>device</b>	es, LLC	
Ord	er Qty	50	00		from Box	25						
				OPERATIO	N 1	Down	Down time	, thousand		THRU	-PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
H2	2-4-16	HVV	7	242	110	0			700		0	
Setup Hrs.	2-5-16	BA		80	728	0			Doda	T	0	
1	200			395	#3	()			Hue	0	0	
I	80 to 16	4			753				1700	,		
Cycle Time										1 (		
1m445									110	W		
Pcs/Hr									1114	6		
31									h.2		B	
ROUTING:					TO THE	I READ ROLLE	R				.0	
OPERATION 2 THRU-PUT/8											-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap
		1				ume						Code
Setup Hrs.												000
Cycle Time					4							
Pcs/Hr												
ROUTING:		<u> </u>										
ROOTING.				OPERATIO	N 3	18 5 (A T L)		See to the second	Samuel Con	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time										8		
cycle Tille				14								
Pcs/Hr												
										=0 = =		
ROUTING:												
Notes / Instructions Down Time Co		-	First Part Inspection F					Record				
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-4-16	11:15	YES	Y05		SPR			
		5 Training				,						
COOLD ADV DD OD LOT		6 Meeting										