Part No. Order No.		WP2508 403693		Component		A02001-0028				C 70	contr	ol
				He	Heat Lot #				Control devices, L			es, LLC
Ord	er Qty	5	00		from Box						- Contraction of the Contraction	
			N CONTRACT	OPERATIO	N 1					THRU-P	UT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	is	Notes		Scrap	Scrap Code
OKUMA	3-19-16	30	1,5	17	1>	1.5	3	Setup	14 0 6051 4 Sct-up	ess		
Setup Hrs.	3. 9.16	BA	6.0	80	97				1 47			
4.5	3/21/16	BT	605	87	184						a II	
Cycle Time	3-21-16	50	8.0	120	304					200	770	
4 MIN	3/22/16	BT	6.5	125	515					32	5	
Pcs/Hr	3-22-16	50	1.5	37	552		1		2 1	-		
14							0 4	2 (207		a	
ROUTING:								\th			0	15
NOOTHING.	full cane			OPERATIO	N 2					THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
B/S-17												
Setup Hrs.	A.							- 11				
						= 11 1113						
Cycle Time										-		
Pcs/Hr												
					<u></u>							
ROUTING:												
	E WEST ESTATE OF			OPERATIO	N 3				第二、初本人 主张	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		-+	Scrap	Scrap Code
Setup Hrs.												
Cycle Time					1201							
				100								
Pcs/Hr									8			
}												
ROUTING:					STATE OF THE PARTY OF			A SHOWING	Blan.			
Notes / Ir	nstructions	Down T	ime Codes	1635		F	irst Part In:	spection	Record	N P		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	es / No Check Letter Inspector			19	Notes	
		3 Setup 4 FAIR		3-19-16	8:45	YE5				Aljent	0 B4	hun
		5 Training							Name of the last o	9		