				1					1		. 1
Part No.		J 10005		Component		IL/6005-16			control devices, LLC		
Order No. Order Qty		700/80		Heat Lot # W/O # from Box		396761					V
Old	er Qty	100	PLUS	OPERATIO					THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	2/11/16	DS	3	270				OR	ILL63		
	2/12/16	0)	4	374						/	4
Setup Hrs.											
Cycle Time											
				W-1411-0-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-							
Pcs/Hr											
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ROUTING:											
				OPERATIO	N 5			ALCO LA	THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	211/16	DS	2	270		· · · · · ·		601	BULLY		Couc
	2/12/16	000	2	374				1		1	
Setup Hrs.	04 1								1000	The same	4
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Cuela Tima						10			9/		
Cycle Time					/	10	1		WWW. AND PROBLEMS		
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Pcs/Hr					(4		16				
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ROUTING:	Light Company		PERSONAL IESTS	STATISTICS OF	Market Market		MONEY CONTRACT		DAY-MAKEN OF STATE OF STATE		17047.3403
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes		Scrap	Scrap
						time	code				Code
Setup Hrs.						*					
						-					
Cycle Time											
									11.11.20.7850		
Pcs/Hr			<u></u>								
ROUTING:											
Notes / I	nstructions		ime Codes				irst Part In	PARTIE AND PROPERTY.	Record		
		 Maintenand Tooling 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		4/11	12 /2 JOA		V	F	MNOISE		
		5 Training				U					