Control Devices LLC
Work Order Production Record

Machine No.	DrA
Rev Letter	B
Planned Pcs/Hr	

c. CY10104
No. 321832

Component: CY10104-10

	Wgt/Bar	
Bars/Load	Total Bars	#DIV/0!
Wgt/Pc	Pcs/Bar	
	Pcs/Bar	#DIV/0!

Setup Allowed Hrs.	0
Setup Actual Hrs.	
Setup %	######

Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time CODE	Scrap Pcs.	Notes
beginning balance					0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	7½		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	7½		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	7½		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	6½		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	6½		1200	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	5½		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	8		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	5½		1000	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	5½		1000	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	2½		500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	5½		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	5		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	5		1000	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	5½		500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	8		1500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273			500	0	0	0	0	0	0	#DIV/0!				
F-14 RM	1273	8		1500	0	0	0	0	0	0	#DIV/0!				

	Qty	Planned Pcs	Efficiency
		0	0

Total Counted Pcs	0
Total Pcs	0

		Mach Down Time	0

Down Time Codes

Code		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes

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