


Part No.	C4A	Component	CA-BLNK	
Order No.	398649	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
BLUE LATHE	1-29-16	HVD	1.5	4	4	0			0		
Setup Hrs.								Job not			
5 MIN								HW			
Cycle Time											
1 MIN											
3											
Pcs/Hr											
54											
18											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-29-16	1pm	YES	✓	A	DJ	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								