


Part No.	501-3-3/16	Component	501-A-BLNK		
Order No.	399932	Heat Lot #			
Order Qty	12	W/O # from Box	380410		

OPERATION 1								THRU-PUT/8HRS		216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-9-16	CS	8		170					
	2-9-16	DG	3	69	239					
Setup Hrs.										
10min								503		
Cycle Time										
2min										
Pcs/Hr										
21								2-22-10		
								2-55		

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1	Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling								
	3	Setup								
	4	FAIR								
	5	Training								
	6	Meeting								