


|           |         |                |             |  |
|-----------|---------|----------------|-------------|--|
| Part No.  | 11-4-14 | Component      | 11-4-F-BLNK |  |
| Order No. | 388944  | Heat Lot #     |             |  |
| Order Qty | 50      | W/O # from Box | N/A         |  |

| OPERATION 1 |         |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
| 10          | 11/9/15 | 16.       | 4         |            | 13         |           |                |               |       |            |
|             | 11/9/15 | DB        | 8         | 47         | 60         |           |                |               | 1     | 22         |
| Setup Hrs.  |         |           |           |            |            |           |                |               |       |            |
| 12 hrs      |         |           |           |            |            |           |                |               |       |            |
| Cycle Time  |         |           |           |            |            |           |                |               |       |            |
|             |         |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |         |           |           |            |            |           |                |               |       |            |
|             |         |           |           |            |            |           |                |               |       |            |

Job out  
11/12/15  
\$3.33  
555

ROUTING: SANDBLAST

| OPERATION 2 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

ROUTING:

| OPERATION 3 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record |             |                   |            |            |           |       |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance        |                 | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 2 Tooling            |                 | 11/9/15                      | 10 AM       | YES               | ✓          | A          | AT        |       |
| 3 Setup              |                 |                              |             |                   |            |            |           |       |
| 4 FAIR               |                 |                              |             |                   |            |            |           |       |
| 5 Training           |                 |                              |             |                   |            |            |           |       |
| 6 Meeting            |                 |                              |             |                   |            |            |           |       |