

Part No. RP1202		Component RP1200			
Order No. 384061		Heat Lot #			
Order Qty 3500		W/O # from Box			

OPERATION 1
THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
475	10/28/15	NK	6	300				W	Ø	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2
THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
475	10/28/15	NK	2	180					Ø	
	10/29/15	NK	1	120					Ø	
Setup Hrs.	11/02/15	NK	5	200					Ø	
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3
THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
475	11/03/15	NK	1	200					Ø	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							