| Contr Work Ord | Work Order Production Record | s LLC | | | Machine No. Rev Letter Planned Pcs/Hr | | <u> </u> | | DAVENPO Wgt/Bar Bars per Load | | RT / B&S BAR FEED Total Bars Remaining Loads | FEED | Total Loads | | Setup Allowed Hrs. Setup Actual Hrs. Setup % |
|--|------------------------------|--|----------------------|-------------------------------------|---|-------------|---------------|------------------------|-------------------------------|-------------------|--|----------|------------------------|--------------------|--|
| | | 7 | ADDED W/O # | Ш | 1.4 | CYCLE TIMES | 1 | | Load | | Loads | | | | Special Notes / Instructions |
| | 10100 | 0 | QTY CHANGE INLS/DATE | | Cuitadia | | | Vented | AABALC | | rcs/bar | | L | | |
| Order Qty | 75 | | | Actual | ual | | | | Componen | onent | 5/16/ | 90 | See | rob | 1 |
| Date E | Emp. Clock Name # | Prod. S Hours H | Setup T Hours Lo | Total Pi Loads T | Pieces P Today I | Planned | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | r _ M | Material Heat Lot No. | | Mach Down Time |
| 1 | Beginnin | Beginning Balance | 4 | 14.7 14.7 | | X | 0 | 0 | | | | i | rot No. | | i i |
| 4 | | | 3/4 | | 7 | | 0 | 0 | 0 | C. C. CAN CHIS | | | | 100000 | 0 |
| -/4 | (1273 | 14 | 75 | | | | 0 | 0 | 0 | | | | | | |
| D-20-14 KI | M 1273 | | | | 14 | | 0 | 0 | 0 | | | | | | - |
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| | | | + | + | | | 0 | 0 | 0 | | | | | | |
| | | - | | - | | | 0 | 0 | | | | | | | |
| | | | | | | | 0 | 0 | 0 | | | | | | |
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| | | 1 | | + | | | 0 | 0 | 0 | 22 | | | | | |
| | | 0 | 0 | 0 | 0 0 | 0.000 | c | 0 | 0 | 1 46 1 | | | | | |
| The second secon | | 1.00 Sept. 200 S | | | | | Down Tir | otal Down Time on Page | e 0 | | | 224 | The think the state of | 0 | 0 |
| Efficiency | ncy | Final Part | and Mater | Final Part and Material Calculation | | Code | Description | tion | Hours | | | í. | Firs | First Part Inspect | First Part Inspection Record |
| Total Planned Pcs | 1000 | Total Counted Pcs | ed Pcs | | a separation of the | | Maintenance | | 0 | Date Part | Time Of | \dashv | Approved | Approved Material | Material |
| Efficiency | | Total Scrap | Pcs | | | 2 To | Tooling | | 0 | Submitted | _ | ~ | Yes / No | | |
| Machine Count (PCS) | | Estimated Short Parts | hort Parts | | 1/2 2/4/2 ** | 3 Se | Setup Idle | | 0 | 5-20-14 | 07:3 | 2 | りおと | 55 | |
| -06 | | Difference in Parts |) Parts | | | 4 01 | Other | | 0 | P-80-12 | | 7 | N.C. | The I | THE NAT |
| ((4 | - | Material Difference I BS | erence I B | | | A Alt | Alternate - T | Tooling/ | 0 | | | | 1.47 | | |