


Part No.	705-15-36	Component	705-1A BULK	
Order No.	401387	Heat Lot #		
Order Qty	100	W/O # from Box	388173	

OPERATION 1

THRU-PUT/8HRS 32

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	2-19-16	DG	6.5		28	fm	3		1	11
	2-20-16	DG	6	27	55				2	22
Setup Hrs.	2-22-16	CS	8	54	109					
fm	2-23-16	DG	8	32	141					
Cycle Time										
15n										
Pcs/Hr										
4									3	

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-19-16	6:05 PM	YES	✓	B	WRO	