Part No.		2803-11-3/16-0		Component		2803-A-BLNK		К	160	con dev	trol ices, LLC	
Order No.		403277		Heat Lot #		л.		.77	959760			
Order Qty		2		W/O # from Box OPERATION 1				Sept hands	THRU-PUT/8HRS		IDC1	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	Scran	
HAAS VERT MILL	3-9-16	Rn	,5	2	2			Jo	b ovt			
Setup Hrs.								7	HAD			
2.0								iii				
Cycle Time									-			
30 min									2	11		
Pcs/Hr									25	5		
2										A		
ROUTING:												
				OPERATIO	N 2	Down	Down time			THRU-PUT/8F	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scra	Code	
Setup Hrs.										-		
Setup mon				_						-,		
Cycle Time												
Pcs/Hr				-								
r cs/111												
											_	
ROUTING:												
The control of the control				OPERATION 3		Down	Down Down time				-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code	
Setup Hrs.												
Cycle Time												
Pcs/Hr				_				9 8				
ROUTING:												
	nstructions	Down Time Codes		First Part Inspec				spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Not	es	
ı		3 Setup 4 FAIR		3-5-16	4:500	9	. /		70			
		5 Training		-	-			B				
SECONDARY	PRODUCTION	6 Meeting N RECORD	W alaa kulika ka		PAGE 1					Test F	orm 10/15/15	