Part No.		2203A-2-1/4-0		Component		2203-A-BLNK			control devices, LLC			
Order No.		398745		Heat Lot #					1	<b>60</b> d	device	s, LLC
Ord	er Qty	1	6		from Box							
No.	REAL PROPERTY.			OPERATIO	N 1			SPIRE IN		THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2.2	m5				1.5	2	REMO	VED 5CI	NBEX	El	
Setup Hrs.	2-3	MS	-			5	2	Talsa	ALLEN	TOT-	OIN	EXEK
1	2-3	Rn		1	1			J.M.J.	71-0213		10 IM	DE, X EL
1	2-4	Rm	3	6	<b>6</b> 7			. 7	caining			11
Cycle Time								/	1			- ' /
							/	the	1.01			
Pcs/Hr			M				- (	4		10		
1 05/111	1011								19	W		
									100	5		
ROUTING:					L		L		V )	)* 3	-	
	SELECTION OF THE SECOND			OPERATIO		218 774		THRU-	PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												1
												112
Cycle Time												
,												
Pcs/Hr												
ROUTING:												
	, and a ward			<b>OPERATIO</b>	N 3			NEW Y	NVS KOJANJA	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
İ												
Cycle Time						74						
D ///												
Pcs/Hr			_									
ŀ												
ROUTING:		L										
	nstructions	Down Ti	ime Codes				irst Part In:	enection	Record			
7,00 / 11		1 Maintenance		Date Part	and the second	Approved	Mtrl	Rev			100	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		23-16	2:30/	4/27		Not and				
		5 Training						C		0		
ECOND A E	( DDCDLICT: -	6 Meeting						-				
ECUNDARY	<b>PRODUCTIO</b>	NKECORD			PAGE 1	II:					Test Form	10/15/15