


Part No.	SF4-4-4	Component	A02071-0026	 control devices, LLC <i>16</i> <i>SG Parts</i>
Order No.	397403	Heat Lot #		
Order Qty	2000	W/O # from Box	193771.9.1	

OPERATION 1										THRU-PUT/8HRS	448
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
C2	3-4-16	JB	11	633	633				3	11	
	3-4-16	JS	5	268	901				0		
Setup Hrs.	3-5-16	JB	13	717	1618				0		
4	3-7-16	JS	9	514	2132				0		
	3-8-16	JB	0	101	2233	8	1	Job Out	0		
Cycle Time											
583											
Pcs/Hr											
550											

ROUTING: TO THREAD ROLLER

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-4-16	7:22	Y	✓	B	DL	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								