

Part No.	9-3-26	Component	9-3-E-BLNK	16 parts 2 parts 2 parts control devices, LLC
Order No.	402632	Heat Lot #		
Order Qty	220	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
3	3-2-16	CS	8		21				1	11	
	3-2-16	DG	7	30	51				2	22	
Setup Hrs.	3-5-16	CS	6	18	69						
8 MIN	3-5-16	DG	6	25	94						
	3-7-16	CS	6	32	126						
Cycle Time	3-7-16	DG	6	15	141						
	3-8-16	CS	7.5	20	161						
30 MIN	3-8-16	DG	8	26	187						
	3-9-16	CS	8	19	218						
Pcs/Hr	3-9-16	DG	8	12	230						

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
	3-10-16	NI	8	13	243						
	3-10-16	CS	10	18	251						
Setup Hrs.	3-10-16	DG	8	13	264						
	3-11-16	NI	8	14	278						
	3-11-16	CS	1	2	280						
Cycle Time											
Pcs/Hr											

\$14.93
 3-22-16
 55
 JOB - out
 3

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-2-16	12:00	YES	✓	B	21		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									