

Part No.	BDV20013	ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	Wgt/P.c.	0.068	Mach No.	A11	
Order No.	398865	Standard	4.1	Planned Pcs/Hr	506	Wgt/Bar	5.73	Setup Allowed Hrs.	16
Order Qty	5,125	Actual		Actual Pcs/Hr		Component	A02001-0013	Pcs./Bar	84

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-5	E.B.	0	0			1	3			
2-8	ND	1.2	478	478		3.5	3	Build and Roll Head		
2-10	ND	1.2	478	956		3.5	3	Build and Roll Head		
2-11	ND	3	940	1418		3.5	3	Build and Roll Head		
2-12	ND	1.2	478	1896		3.5	3	Build and Roll Head		
2-13	ND	1.2	478	2374		3.5	3	Build and Roll Head		
2-14	ND	1.2	478	2852		3.5	3	Build and Roll Head		
2-15	ND	1.2	478	3330		3.5	3	Build and Roll Head		
2-16	ND	1.2	478	3808		3.5	3	Build and Roll Head		
2-17	ND	1.2	478	4286		3.5	3	Build and Roll Head		
2-18	ND	1.2	478	4764		3.5	3	Build and Roll Head		
2-19	ND	1.2	478	5242		3.5	3	Build and Roll Head		
2-20	ND	1.2	478	5720		3.5	3	Build and Roll Head		
2-21	ND	1.2	478	6198		3.5	3	Build and Roll Head		
2-22	ND	1.2	478	6676		3.5	3	Build and Roll Head		
2-23	ND	1.2	478	7154		3.5	3	Build and Roll Head		
2-24	ND	1.2	478	7632		3.5	3	Build and Roll Head		
2-25	ND	1.2	478	8110		3.5	3	Build and Roll Head		
2-26	ND	1.2	478	8588		3.5	3	Build and Roll Head		
2-27	ND	1.2	478	9066		3.5	3	Build and Roll Head		
2-28	ND	1.2	478	9544		3.5	3	Build and Roll Head		
2-29	ND	1.2	478	10022		3.5	3	Build and Roll Head		
2-30	ND	1.2	478	10500		3.5	3	Build and Roll Head		
2-31	ND	1.2	478	10978		3.5	3	Build and Roll Head		
2-32	ND	1.2	478	11456		3.5	3	Build and Roll Head		
2-33	ND	1.2	478	11934		3.5	3	Build and Roll Head		
2-34	ND	1.2	478	12412		3.5	3	Build and Roll Head		
2-35	ND	1.2	478	12890		3.5	3	Build and Roll Head		
2-36	ND	1.2	478	13368		3.5	3	Build and Roll Head		
2-37	ND	1.2	478	13846		3.5	3	Build and Roll Head		
2-38	ND	1.2	478	14324		3.5	3	Build and Roll Head		
2-39	ND	1.2	478	14802		3.5	3	Build and Roll Head		
2-40	ND	1.2	478	15280		3.5	3	Build and Roll Head		
2-41	ND	1.2	478	15758		3.5	3	Build and Roll Head		
2-42	ND	1.2	478	16236		3.5	3	Build and Roll Head		
2-43	ND	1.2	478	16714		3.5	3	Build and Roll Head		
2-44	ND	1.2	478	17192		3.5	3	Build and Roll Head		
2-45	ND	1.2	478	17670		3.5	3	Build and Roll Head		
2-46	ND	1.2	478	18148		3.5	3	Build and Roll Head		
2-47	ND	1.2	478	18626		3.5	3	Build and Roll Head		
2-48	ND	1.2	478	19104		3.5	3	Build and Roll Head		
2-49	ND	1.2	478	19582		3.5	3	Build and Roll Head		
2-50	ND	1.2	478	20060		3.5	3	Build and Roll Head		
2-51	ND	1.2	478	20538		3.5	3	Build and Roll Head		
2-52	ND	1.2	478	21016		3.5	3	Build and Roll Head		
2-53	ND	1.2	478	21494		3.5	3	Build and Roll Head		
2-54	ND	1.2	478	21972		3.5	3	Build and Roll Head		
2-55	ND	1.2	478	22450		3.5	3	Build and Roll Head		
2-56	ND	1.2	478	22928		3.5	3	Build and Roll Head		
2-57	ND	1.2	478	23406		3.5	3	Build and Roll Head		
2-58	ND	1.2	478	23884		3.5	3	Build and Roll Head		
2-59	ND	1.2	478	24362		3.5	3	Build and Roll Head		
2-60	ND	1.2	478	24840		3.5	3	Build and Roll Head		
2-61	ND	1.2	478	25318		3.5	3	Build and Roll Head		
2-62	ND	1.2	478	25796		3.5	3	Build and Roll Head		
2-63	ND	1.2	478	26274		3.5	3	Build and Roll Head		
2-64	ND	1.2	478	26752		3.5	3	Build and Roll Head		
2-65	ND	1.2	478	27230		3.5	3	Build and Roll Head		
2-66	ND	1.2	478	27708		3.5	3	Build and Roll Head		
2-67	ND	1.2	478	28186		3.5	3	Build and Roll Head		
2-68	ND	1.2	478	28664		3.5	3	Build and Roll Head		
2-69	ND	1.2	478	29142		3.5	3	Build and Roll Head		
2-70	ND	1.2	478	29620		3.5	3	Build and Roll Head		
2-71	ND	1.2	478	30098		3.5	3	Build and Roll Head		
2-72	ND	1.2	478	30576		3.5	3	Build and Roll Head		
2-73	ND	1.2	478	31054		3.5	3	Build and Roll Head		
2-74	ND	1.2	478	31532		3.5	3	Build and Roll Head		
2-75	ND	1.2	478	32010		3.5	3	Build and Roll Head		
2-76	ND	1.2	478	32488		3.5	3	Build and Roll Head		
2-77	ND	1.2	478	32966		3.5	3	Build and Roll Head		
2-78	ND	1.2	478	33444		3.5	3	Build and Roll Head		
2-79	ND	1.2	478	33922		3.5	3	Build and Roll Head		
2-80	ND	1.2	478	34400		3.5	3	Build and Roll Head		
2-81	ND	1.2	478	34878		3.5	3	Build and Roll Head		
2-82	ND	1.2	478	35356		3.5	3	Build and Roll Head		
2-83	ND	1.2	478	35834		3.5	3	Build and Roll Head		
2-84	ND	1.2	478	36312		3.5	3	Build and Roll Head		
2-85	ND	1.2	478	36790		3.5	3	Build and Roll Head		
2-86	ND	1.2	478	37268		3.5	3	Build and Roll Head		
2-87	ND	1.2	478	37746		3.5	3	Build and Roll Head		
2-88	ND	1.2	478	38224		3.5	3	Build and Roll Head		
2-89	ND	1.2	478	38702		3.5	3	Build and Roll Head		
2-90	ND	1.2	478	39180		3.5	3	Build and Roll Head		
2-91	ND	1.2	478	39658		3.5	3	Build and Roll Head		
2-92	ND	1.2	478	40136		3.5	3	Build and Roll Head		
2-93	ND	1.2	478	40614		3.5	3	Build and Roll Head		
2-94	ND	1.2	478	41092		3.5	3	Build and Roll Head		
2-95	ND	1.2	478	41570		3.5	3	Build and Roll Head		
2-96	ND	1.2	478	42048		3.5	3	Build and Roll Head		
2-97	ND	1.2	478	42526		3.5	3	Build and Roll Head		
2-98	ND	1.2	478	43004		3.5	3	Build and Roll Head		
2-99	ND	1.2	478	43482		3.5	3	Build and Roll Head		
2-100	ND	1.2	478	43960		3.5	3	Build and Roll Head		

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.

control devices, LLC	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes
	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads/ran during shift x Bars per load								