

Part No.	P3850001-10
Order No.	391174
Order Qty	400

Component	P3850001-20
Heat Lot #	
W/O # from Box	



OPERATION 4

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
6009	11-19-15	JO	1.5	16	16	1.5	3			
	11-19-15	BA	7.0	91	107	1.0	6			
Setup Hrs.	11/20/15	BS	6.5	95	202					
1.5	11/20/15	JO	4.0	66	268					
	11-20-15	BA	8.0	104	372			86		
Cycle Time	11/21/15	BT	6.5	58	430					
2min 15sec	11/21-15	HVD	4.0	101	531			SS 11-21-15 job out mn		
Pcs/Hr										
21										

ROUTING: Haas

OPERATION 5

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance	2 Tooling	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3 Setup	4 FAIR	11-19-15	12:30p	YES	✓	D	BT	
5 Training	6 Meeting							