

Part No.	9-3-18	Component	9-3-C-BLNK											
Order No.	392069	Heat Lot #												
Order Qty	182	W/O # from Box	379218											

  

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	12/1/15	DG	6.5		72	7m	3		6	22	
	12/2/15	DG	8	77	149				5	22	
Setup Hrs.	12/2/15	DG	8	52	201				2	22	
7m											
Cycle Time											
8m											
Pcs/Hr											

Job Oct  
\$26.95  
12-2-15  
13

  

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

  

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

  

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		12-1-15	8:1m	YES	✓	A	WEB		