


Part No.	SW3301	Component	SW3301-10	No parts EB  control devices, LLC
Order No.	404031	Heat Lot #		
Order Qty	300	W/O # from Box		

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS2 471	3/14/16	NK	3	80	80			4 Hole	Ø	
	3/16/16	NK	2	160	180			- a -	Ø	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
464 1 HOLE	3/14/16	T.W.N.	—	1	1					
Setup Hrs.										
5										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
467	3/14/16	NK	4	192	192			Down	1	13
Setup Hrs.								Job out		
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-14-16	12:45	49	✓	C	DL	