Control Devices LLC
Work Order Production Record

Machine No.			Setup Allowed Hrs.	
Rev Letter	A	CNC (circled)	Setup Actual Hrs.	0
Planned Pcs/Hr			Setup %	######

No. ET1111

Qty: 50 ea — NO-10

NEEDS 2ND OP

Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan. Pcs/Day	Actual Pcs/Day	%. Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pcs.	Notes
beginning balance					0	0	0	0	0	0	#DIV/0!				
26-41 JC 27017	3.0	2.0	21		0	0	0	0	0	0	#DIV/0!				Lot op setup complete
2-24 JC 27985	2.0		24		0	0	0	0	0	0	#DIV/0!				
2-24 JC 27801 5.6	2.0	25			0	0	0	0	0	0	#DIV/0!				2nd op setup complete
2-24 JC 27985	1.0	1.0			0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
	0	0	0		0	0	0	0	0	0	#DIV/0!	0	0		Page 1

	Component				
Wgt/Bar					
Bars/Load	Total Bars	#DIV/0!			
Wgt/Pc	Pcs/Bar	#DIV/0!			

Efficiency			Down Time Codes		Total Hours	First Part Inspection Record			
Planned Pcs	0	Total Counted Pcs	1	Maintenance	0	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check
	#DIV/0!		2	Tooling	0				
			3	Setup Idle	0				
			4	Other	0				
			5	Alternate - Tooling/ Units/ S/U	0				
Piece Count	0				0			Inspector	Notes