

Part No.	SF5-25-15	Component	SF-5.25-E Rev	Control Devices, LLC
Order No.	403356	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 4								THRU-PUT/8HRS		40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-7-16	DO	2.5		27					
Setup Hrs.								30/3		
6m										
Cycle Time										
10m										
Pcs/Hr										
5										

ROUTING:

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record					
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								