Dest NI		CW4004		Com			SW(1001-10				
Part No. Order No. Order Qty		SW1001 398758 1000		4	Component Heat Lot #		SW1001-10 Job Object Control devices, LLC				
				-					907	V	
Ord	ier Qty	10	00 W/O # from Box OPERATION 1						THRU-PUT/8	HRS 80	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Note		Scran	
HAAS VERT	2-1-16	JW	2	32	32	tille		4 400	ce	Code	
MILL	2-4-16	W	500	189	221						
Setup Hrs.	2/3/16	NK	2,5	88	309			iL		W-11	
	2/4/16	102	4	216	243			-11-	- 5	N-11	
Cycle Time											
5 MIN 3											
SEC Pcs/Hr			×								
10											
ROUTING:			58								
ROOTING:	STATISTICS OF STATES	No. 12 Sept 1988	NI STATE AND	OPERATIO	N 2	48056		Stability Sta	THRU-PUT/8	HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code	Note	s Scra	p Scrap	
	2/3/16	NK	3	108	.108	time		Chou	for &	Code	
467	2/4/16	NK	4	144	252			Abunva	\$		
Setup Hrs.	2/5/16	NK	7	241	493			-11-	\$.		
	2/6/16	NK	.3	107	600		10	-11-	- Ø		
ters was very						11 15	10				
Cycle Time					- /	45 /	5.	n		_	
						#	010-1	1			
Pcs/Hr	 					7	da	•		_	
1 55/111	1						50	2	1.0	1	
									100		
ROUTING:	STATION OF THE	A A COLOR DE SANS	13-74-10-10-0-7	OPERATIO	N 3	Sparter landing str			THRU-PUT/8	IRS I	
Mach No.	Date	Emm Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes Scrap		Scran	
Mach No.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code			Code	
6.1.11											
Setup Hrs.											
						2					
Cycle Time											
n /:-								# 			
Pcs/Hr	1										
ROUTING:											
			Down Time Codes		First Part Inspection Record						
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspec	tor Notes		
		3 Setup		1-29-16	1:30	425	V	26	del col vel		
		4 FAIR 5 Training		1-29-16	1:30	YES		E OH	cot + Fig		
CECOND A DV DD OD LICEIO		6 Meeting				(*)			7		