Part No.		903-12-1/4-1/2		Component		903-12-1/4			GD control devices, LLC			
Order No.		401525		Heat Lot #					devices, LLC			
Order Qty		2		W/O # from Box								511
				OPERATIO	N 1					THRU	PUT/8HRS	210
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StaDil	2/24/16	26.			2			-		1/		
Setup Hrs.		-						Je	DOC	X		
10min.									17	0		
Cycle Time									010-1	P		
Zwin.								2	35			
Pcs/Hr												
27											Q	
ROUTING:	n mb ar											
			OPERATION 2			Down Down time				THRU	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code code		Notes		Scrap	Code
Setup Hrs.			_									
Cycle Time									W 1022			
Pcs/Hr												
						_						
ROUTING:				OBERATIO	Na			III FALSIS		TUBLE	DUT GUDS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THKU-	Scrap	Scrap Code
Setup Hrs.												
Cycle Time						-						
Pcs/Hr								4				
. 55/111				***								
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
		6 Meeting										