Part No.		SF405-5-1/4-1/2			Com	ponent	SF405-5-1/4			control devices, LLC			
Order No.		398796			Hea	at Lot#				devices, LLC			
Order Qty		27				from Box							
				C	PERATIO	N 1			Senate		THRU-	PUT/8HRS	1728
Mach No.	Date	Emp. Name	Prod Hrs.	0	Γotal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2/2/16	P.6.	/			18			7	- /	,		
Setup Hrs.										6601	1		
11 MIN				_									
Cycle Time										114	1		
15 SEC										9/10	γ		
Pcs/Hr									P	8.0			
216									1			A	
ROUTING:													
JER JAMES	1. 17 6 2 2 元	No.				N 2	<b>"是我们的基础来说,是这么</b>			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	7	Total Pcs.	Cum. Total	Down time	Down time code	***************************************	Notes		Scrap	Scrap Code
			-1100										
Setup Hrs.													
Cycle Time												780	
Cycle Time				-									ļ.
Pcs/Hr													
									<u></u>				
ROUTING:													
OPERATION 3 THRU-PUT/8HRS													
Mach No.	Date Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.				_									
Cycle Time							- 12						
Pcs/Hr													
				_									
ROUTING:													
	nstructions	Down T	ime Codes				F	irst Part In	spection	Record			No.
		1 Maintenance					Approved	Mtrl Rev		Inspector Notes			
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>			Submitted		Yes / No	Check	Letter	F - 3-3-3	11000		
		4 FAIR 5 Training											
SECONDARY PRODUCTIO		6 Meeting				DAGE 1						tas, paters	0/15/15