Part No. Order No. Order Qty		3-3-4 390846 5000		Component Heat Lot # W/O # from Box		A02071-0022 190699,22.1			11	GI	contr	ol es, LLC	
									- 1				
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	N 1 Cum. Total	Down	Down time	100	Notes	THRU-	PUT/8HRS Scrap	Scrap	
C1	11-19-15	JB	7	451	451	time 2hn	3				1	Code //	
Setup Hrs.	11-70-15	JB JB	13	765	763								
2	11-21-15		13	491	2019			Job	100	18			
Cycle Time								^					
58 SEC							×	1.0	46				
Pcs/Hr		*					3	2 13	18				
56								10	6.5				
ROUTING:													
	N. BASAMI	SALES STATES		OPERATIO	N 2	Down	Down time	Trans.		THRU-	PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.									-		-11		
Cycle Time													
											-xelli-		
Pcs/Hr													
ROUTING:													
1000000000000000000000000000000000000			OPERATIO	Daws	Down Source Since I			THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.									Vi-dui-				
				_									
Cycle Time			_						 				
Pcs/Hr													
7 03/111													
00117777	(4												
Notes / I	nstructions	Down T	ime Codes			E	irst Part Ins	spection	Record	7.12.00			
		1 Maintenance		Date Part	Time Of Day	Approved	Approved Mtrl Rev			Inspector Notes			
		2 Tooling 3 Setup 4 FAIR		Submitted	9:30	Yes/No YES	Check	B	DH	Q, 93			
	/ PRODUCTIO	5 Training 6 Meeting			PAGE	1		1			Test Form		