

Part No.	702-10-3/16	Component	702-A-BLNK	control devices, LLC	
Order No.	401410	Heat Lot #			
Order Qty	50	W/O # from Box			

OPERATION 1										THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
2	2-22-16	CS	6		25				2	1/	
	2-22-16	DE	8	40	65						
Setup Hrs.	2-22-16	CS	3	14	79				4	22	
5MIN											
Cycle Time											
10 MIN											
Pcs/Hr											
5											

JOB OUT

\$4.81
34.10
355
10

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	2 Tooling	2-22-16	10:2	4/12	✓		7/10			
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									