Part No.		11-4-30		Component		11-4-J-BLNK				ŒΣ	contr	ol lic
Order No.		391168		Heat Lot #					4	-	- device	55, 120
Order Qty		1	8	W/O # from Box								1
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down time	Down time code		Notes	THRU-	Scrap	Scrap Code
	11/25/15	DG	2		6						/	11
Setup Hrs.												
,6								Jo	boc	1	21	
Cycle Time		_										
								9. 9	100	7		
								401	SIFI	5		
Pcs/Hr		N.						DI	alla			
									1150			
				**							11)	
ROUTING:				ODEDATIO	N.O.							
W. E. S. W. S. M.				OPERATIO		Down	Down time			THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time												
					0-1							
Pcs/Hr		3000										
ROUTING:			June State State S	OPERATIO	NI 2		1.150 AV			TUDII	DUT/OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Total Down Down time code		Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
	· · · · · · · · · · · · · · · · · · ·											
ı				-11								
Pcs/Hr												
ROUTING:										·		
Notes / Instructions Down Time Codes			First Part Inspection					Record				
ω.		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR	3 Setup 4 FAIR									
		5 Training										
		6 Meeting										