Part No.		903-10-5/16-5/8		Component		903-10-5/16				627	contro	ol \	
Order No.		392277		Heat Lot #		<u> </u>					device	es, L/C	
Order Qty		4		W/O # from Box		NA						1	
Charles of the state of the				OPERATION 1					THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
StepPall	12/2/15	86.	1		4								
Setup Hrs.								7	\	1			
1									000	01	/		
Cycle Time											5		
60 sec					_	_		ų.		101			
Pcs/Hr									17/	5			
1 22/11									1	- /	~		
			1								1)		
ROUTING:		Sano	Blace	Fine				l/					
			ALC: NO.	OPERATIO	IN BODERATION 2						-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Cohum Uma						3							
Setup Hrs.													
Cycle Time													
Cycle Time										-			
								1					
Pcs/Hr													
1 05/111									11 10 10 10 10 10				
ROUTING:													
No state and the		A TANKS		OPERATIO	OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time												,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
					-			,					
Pcs/Hr													
				11.9									
ROUTING:													
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes			
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	Letter				
		4 FAIR											
		5 Training 6 Meeting						3					
SECONDARY	PRODUCTIO				PAGE	1					Test Form	10/15/15	