

Part No.	B3212-1	Component	B3212-1-10		<div> <div>Part on</div> <div>control devices, LLC</div> <div>ON</div> <div>RIGHT SIDE</div> </div>					
Order No.	387248	Heat Lot #								
Order Qty	2470	W/O # from Box								

OPERATION 1										THRU-PUT/8HRS	792
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B/S 18	12-15-15	PEO	7	725	725	1	6	POT Luck			
	12-16-15	E.B.	5.5	505	1230	2.5	6	Secondary 1.5			
Setup Hrs.	12-17-15	E.B.	7.5	675	1905	1.5	6	meeting			
4											
Cycle Time											
29 SEC											
Pcs/Hr											
99											

ROUTING: WASH & PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12/15/15	10:55	YES	✓	E	JC/ME	