

Part No.	60027-15-C		ADDED VMO #	CYCLE TIMES		Thru-Put/8Hrs	1849	Wgt/Pc.	0.44871	DOWN TIME CODES	Mach No.	23
Order No.	387183			Standard	14.0	Planned Pcs/Hr	251	Wgt/Bar	34.73	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Setup Allowed Hrs.	24
Order Qty	6,000		QTY CHANGE IN/DATE	Actual	13.4	Actual Pcs/Hr		Component			Pcs./Bar	70
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code	
CUMULATIVE TOTAL FROM PREV. PAGE												
11/2/15	MB	-		5416				TOTAL SCRAP PCS. FROM PREV. PAGE		3453	D/12/14	
11/2	WE	8:00	718	6134				Series Parts (8 Hrs)				
11/3/15	WE	8	1368	7502				7872				
		3.0	120	5323	with scrap count			9240				
<div style="text-align: center;"> <p>Set Scrap from previous page 2289</p> <p>Full Job Per</p> <p>Apply R</p> <p>\$ 2340.54</p> </div>												
TOTAL PCS. PRODUCED												
TOTAL SCRAP PCS. 3453												
<div style="display: flex; justify-content: space-between;"> <div> <p>control devices, LLC</p> <p>FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> <div> <p>Special Notes / Instructions</p> </div> <div> <p>First Part Inspection Record</p> </div> </div>												
<div style="display: flex; justify-content: space-between;"> <div> <p>Date Part Submitted</p> </div> <div> <p>Time of Day</p> </div> <div> <p>Approved Yes/No</p> </div> <div> <p>Mtrl Check</p> </div> <div> <p>Rev Letter</p> </div> <div> <p>Inspector</p> </div> <div> <p>Notes</p> </div> </div>												

Part No.	0027-15-C	ADDED W/O #		Thru-Put8Hrs	1848	Wgt/Pc.	0.4981	DOWN TIME CODES			Mach No.	L3
Order No.	387183	CYCLE TIMES		Planned Pcs/Hr	231	Wgt/Bar	34.72	1 - Maintenance			Setup Allowed Hrs.	64
Order Qty	6,000	ACTY CHANGE INSLDATE		Actual	13 A	Component	A02031-0032	2 - Tooling				
				Actual Pcs/Hr				3 - Setup				
								4 - FAIR				
								5 - Training				
								6 - Meeting				

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
10-21	DR					DE-2	3			
10-22	TE	0	0	0		DE-8	3	Worked on k-1 A104	0	0
10-22	DR	-	-	-		DE-8	3		-	-
10-23	MD					MD-8	3			
10-23	TE	0	0	0		DE-8	3	Set up scrap → 4 hour block	16	11
10-23	DR	-	-	-		DE-4	3			
10-24	BL	0	-	-			3			
10-24	TE	0	-	-		DE-6	3	(Saturday)	0	0
10-25	DR	0	0	0		DE-8	3		0	0
10-26	DR	-	-	-		DE-8	3		14	11
10-27	MD	-	-	-		MD-8	3		50	11
10-27	DR	-	-	-		MD-8	3			
10-28	WE	-	-	-		MD-8	3			
10-28	DR	8	1251	1251	047116344		3			
10-29	MD	0	150	1351			2			
10-29	MD	8	795	2146			2			
10-29	DR	5	1234	3380		DE-3	2	Working on recess	25	11
10-30	MD	7	1373	4753		MD-1	2			
10-30	MD	8	4663	5416			2			
11-2	MD									

TOTAL PCS. PRODUCED		TOTAL SCRAP PCS.	

control devices, LLC	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes
	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		10/29/15	2:00 PM	YES	✓	J	AT	

DATE	11-6-15	SCRAP TICKET	NO 016249
NAME	Jan	ORDER NO.	387183
		MACHINE NO.	La

QUANTITY	CODE	PART #	
101	B-S	0021-15-C	damaged Sealing surface
			AD/C

APPROVED Doug

CDF-434 Rev A 7/3/12 (ECN 12-554)

DATE	11/11/15	SCRAP TICKET	NO 016144
NAME	Jan	ORDER NO.	387183
	DR MA	MACHINE NO.	La

QUANTITY	CODE	PART #	
62	02B	0027-15-C	TAP HIT START AREA
13	A		COSSA DEFECTS