

Control Devices LLC

Work Order Production Record

Machine No. 24116322
Rev Letter A

Part No. P751000110
Planned Pcs/Hr 1000

Order No. 24116322
Standard 1000

Order Qty 1000
Actual 1000

DAVENPORT / B&S BAR FEED
Wgt/Bar 1.15 Total Bars 1000
Bars per Load 1000 Remaining Loads 0
Wgt/Pc 1.15 Pcs/Bar 1000

Setup Allowed Hrs. 0.3
Setup Actual Hrs. 0.3
Setup % 100
Special Notes / Instructions move to A-84

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
7-24-14	SB	3657	1	0	94	0	0	0	0	0	0	0	N/A	0.3	11	0	UBA 20 to
7-25-14	SB	3657	8	0	625	0	0	0	0	0	0	0	N/A	0.0	0	0	Setup
7-26-14	SB	3657	2.5	0	257	0	0	0	0	0	0	0	N/A	0.0	0	0	move to A-84

Efficiency		Final Part and Material Calculation		Total Down Time on Page		First Part Inspection Record						Page 1
Total Planned Pcs		Total Counted Pcs		Code	Description	Hours	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
Efficiency		Total Scrap Pcs		1	Maintenance	0						
		Estimated Short Parts		2	Tooling	0						
Machine Count (PCS)		Difference in Parts		3	Setup Idle	0	7-24-14	1:15pm	yes	✓	DL	24116322
		Material Difference LBS.		4	Other	0						
				5	Alternate - Tooling/Units/ S/U	0						