Part No.		SF405-3-1/4		Component Heat Lot # W/O # from Box OPERATION 1		SF405-A-BLNK			control devices, Lic		
Order No.		392421							devices, Lie		
Order Qty		15				NA		D'HOW CARE	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
9	17/1/15	P_6.	3		30						
Setup Hrs.		-						-	1 1		
10 min.									Poport		
Cycle Time										6	
56 sec.								,			
Pcs/Hr									2/2	9	
									17 2	X	
ROUTING:											
KOOTING.			comig the All	OPERATIO	N 2	A CONTRACTOR	Employ !		THRU	-PUT/8HRS	T
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
									(46)		
Setup Hrs.							-				
Cycle Time											
	_										
Pcs/Hr											
ROUTING:				OPERATIO	N 3				TUDU	DUT/QUIDE	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
				_							
Setup Hrs.											
Cycle Time											
Same Same											
Pcs/Hr											
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ROUTING:											
	structions	Down Ti	me Codes			F	irst Part In:	spection	Record		
		 Maintenance Tooling 	е	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
3		3 Setup		12-2-15	94M	Yes/No	Check	Letter	DA #09		
		4 FAIR 5 Training				7.5	1	A	DI I		
SECONDARY	PRODUCTIO	6 Meeting			PAGE 1		ı			Test Form	