Control Devices LLC / Work Order Production Record

Part No.	J4		Rev Letter	A		Heat Lot # or Box W/O #'s Found on Label	Lost
Order No.	386321		Component	A02001-0016			
Order Qty	2000						

QTY CHANGE INLS/DATE	

Special Notes / Instructions

NEED DEBURRED

Standard Cycle Time & Setup Time Verified

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # H2						0	2000	STD CYCLE TIME	1M 46SEC					27		0	
11-5-15	JB	4.5	1	132		1320	2000	0	0				1				
11-6-15	JB	8	0	284		4160	2000	0	0				0				
11-9-15	HVD	7	0	217		0	2000	0	0				0				
11-10-15	HVD	7		212		0	2000	0	0				0	JaBout			
						0	2000	0	0								
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						0	2000	0	0								
Total Efficiency		0	0	0	0	0	2000	0	0				0	0			

Routing: WASH

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	11-5-15	2p	YES	DH	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								Test 4/29/15