


Part No.	1303-22-5/16	Component	1303-A-BLNK		
Order No.	402874	Heat Lot #			
Order Qty	8	W/O # from Box	397 114		

OPERATION 1								THRU-PUT/8HRS	24	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-2-16	DG	2		9					
Setup Hrs.										
10 MIN								50B OCT		
Cycle Time										
20 MIN								3-21-16		
Pcs/Hr								SS		
3										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3-3-16	4:30 PM	YES	✓	B	WRB		