



Part No.	2203A-10-3/16-0	Component	2203-A-BLNK	
Order No.	401497	Heat Lot #		
Order Qty	3	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	2-24-16	Rm		3	3			Job out	0		
Setup Hrs.			3.0					HV			
2.0											
Cycle Time											
30 min											
Pcs/Hr											
2											

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-24-16	6:15	Y	✓	C	JC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									