Part No.		A24010		Con	Component		A24010-10			P1 99	contr	ol es, LLC	
Order No.		399696		Heat Lot #					MILL	الله منا	device	es, LLC	
Order Qty		1200		W/O # from Box		100			100			y.	
No feeting				OPERATIO	N 1	The same	epinel of			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
4 WAY-MS4 #47 2 /	2-8-16	NK	1,5	106	259					-	2	14	
Setup Hrs.	2-9-16	UK	2,6	201	460						Ø	~	
	2-10-16	NK	7	866	1326						Ø		
Cycle Time													
100		8 1						9					
Pcs/Hr													
8. 2			y:										
ROUTING:				ORERATIO	N 2		Militarii V			TUDU 6	UT/OUDC		
Mark N	D-1	Farm N	D 111	OPERATIO		Down	Down time			INKU-F	UT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
462	219/16	NK	2	2:00	204						1	2	
Setup Hrs.	2/10/16	NK	2,5	2,50	1322						1	2	
.75	7/11/16	NA	9	268	1322				2		2)	74	
Cycle Time							/	1-1	0))				
								\$1:	IV)			
Pcs/Hr								N -	10	0			
								7	50		8		
ROUTING:				OPERATIO	N 3					TUDU	UT/OUDS		
NA-al-Na-	D .		Due al Llus			Down	Down time	Notes Sci				Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code				Scrap	Code	
Setup Hrs.												151	
Cycle Time	24												
cycle fille													
Pcs/Hr													
ROUTING:											_	_	
Notes / In	nstructions		ime Codes				irst Part In		Record				
в		MaintenanceTooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		Notes		
		3 Setup		2-9-16	SA	UF3	Check	,	etter				
			4 FAIR 5 Training		9:30	465	1	D	DIL COMO		CH XS		
		6 Meeting		2.9-16						40			
SECONDARY	PRODUCTION	N RECORD			PAGE :	1					Test Form	10/15/15	