


Part No.	5-4-D-BLNK	Component	A02071-0052			
Order No.	403498	Heat Lot #				
Order Qty	1000	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS		280
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1	3-8-16	JS	8	240	240					
Setup Hrs.	3-9-16	PK	8	291	531				2	11
2	3-9-16	JS	8	302	833			Job not HVP		
Cycle Time										
1m 33s										
Pcs/Hr										
35								3-21-16 SS	2	

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling			3-8-16	2:15	YES	✓	B	AT	
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									