


Part No.	545-2.5-16	Component	SF5-2.5-E	
Order No.	391494	Heat Lot #		
Order Qty	10	W/O # from Box	N/A	

OPERATION 4									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/23/15	DG	.6		2				2	11
	11/24/15	V.G	2	11	13					
Setup Hrs.										
.6										
Cycle Time								JOB OUT		
								\$15.2		
								12.2-15		
Pcs/Hr								5.4		
									2	

ROUTING:									THRU-PUT/8HRS	
OPERATION 5										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance								
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								