

Control Devices LLC / Work Order Production Record

Part No.	B3056-1
Order No.	376093
Order Qty	500

Rev Letter	12E
Component	B3056-1

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	s/U hrs	Actual s/U	Setup %
Machine #	0077					0	0	STD CYCLE TIME								0	#DIV/0!
7-1-15	IN	0.5	0.5	21		0	0	0	0				1				
7-7	OH	1	-	67		0	0	0	0								
7-10-15	SB	5		329		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # B17						0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Final Part Calculation					Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0				7-1-15	2:30p	YES	BT	
Total Scrapped	0	2	Tooling	0								
3rd Operation Count	0	3	Setup Idle	0								
2nd Operation Count	0	4	Other	0								
1st Operation Count	0											