Part No.		503-2-3/16-3/8		Component		503-2-3/16			GD control devices, LLC			
Order No.		390196		Heat Lot #					devices, LLC			
Order Qty		30		W/O # from Box		NIA					3	
September 1				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StyDrill	11/13/15	P.6.	1		30							
Setup Hrs.				2					2/2	_		
1									9600 ,			
Cycle Time										16		
Pcs/Hr								,	H. P.	117		
									15)	A	
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap
						time	3333					Code
Setup Hrs.												
Cycle Time				Sie-								
Pcs/Hr												
ROUTING:				ODERATIO	Na		and the same of th			TUDU	DUT (OUDS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THKU-	Scrap	Scrap Code
Setup Hrs.												
	- H											
Cycle Time												
7,510 111110									- NIV 14			
Pcs/Hr												
PCS/III												
ROUTING:							l					
ACID COLOR	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
,		1 Maintenance		Date Part	Time Of De	Approved	Mtrl	Rev		Nat		
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
SECOND ADV DDODUCTIO		6 Meeting					L			L		