Part No.		SF405-5-1/4-1/2		Component		SF	405-5-1/4		control devices, LLC			
Order No.		396645		Heat Lot #			11		devices, LLC			
Order Qty		55		W/O # from Box		NIA						
A STATE OF THE STA		SANGE OF STREET		OPERATION 1						THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Stapill	1/12/16	P.L.	/		55		,		1	1		(4)
Setup Hrs.								\bigcup_{i}	3000	F		
1 1 MIN												
Cycle Time												
15500.								,	V	N		
Pcs/Hr								165				
											8	
ROUTING:				<u>'</u>								
				OPERATIO	N 2	D-		THRU-			PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Code
									=====================================			
Setup Hrs.	3 - 41									145		
Cycle Time												
cycle time												
Pcs/Hr												
ROUTING:												
No. of the last				OPERATIO	N 3	DE CONTRACTOR		roman.	Quantity (THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
						7						
Setup Hrs.										11		
Cycle Time												
Tytic IIIIc												
Pcs/Hr												
												£
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup										
		4 FAIR 5 Training										
		6 Meeting										