Part No.		SW3301		Component		A02042-0052			16	671 5	contr	ol	
Order No. Order Qty		403943 50		Heat Lot # W/O # from Box		186874.6.1			- K		ontro device	es, LLC	
									Control devices, LLC				
			A CHARLE	OPERATIO		Markett Pa			EX DISCUSION		-PUT/8HRS	112	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	11	Notes		Scrap	Scrap Code	
GANESH CNC	3-11-16	ms	-7	38	38	6	5				1	1/	
Setup Hrs.	21116		~	20	20	0	>		lobuT				
2 DAYS									HUP				
Cycle Time					.0.	2							
ym					Minte))'		10	(3)	10			
Pcs/Hr	· · · · · · · · · · · · · · · · · · ·				110		/	450		M			
1314									34	55			
ROUTING:				l e				197					
				OPERATIO	N 2	Down		Section 1		THRU	-PUT/8HRS	Caran	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.							_						
Cycle Time													
											_		
Pcs/Hr													
}													
ROUTING:		L											
Mach No.	Date	Emp. Name			N 3 Cum. Total	Down time	Down time code	Notes		THRU-	J-PUT/8HRS Scrap	Scrap Code	
												ooue	
etup Hrs.								_					
ycle Time													
				=21									
Pcs/Hr													
0117777													
OUTING: Notes / In	structions	Down Ti	me Codes			r	irst Part In	spection	Record				
		1 Maintenance	_	Date Part	T- 01=	Approved	Mtrl	Rev			#2 0		
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	I Inspector		600	Notes		
		4 FAIR 5 Training		3-11-16	12:30pm	YES	OR		SK	QA / Spir	03		
		6 Meeting											