Part No.		7-4-10		Component		7-	4-1	)	control devices, LLC		
Order No.		4005		Heat Lot #		[2]			7	devic	es, LLC
Order Qty		30		W/O # from Box		390848			7		
		S EVERALISM		OPERATIO					Ti	HRU-PUT/8HR	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
3	2-12-16	DG	3		13				1 A 1	11	1
Setup Hrs.	2-13-16	PG.	8	50	63				F)		-
	2/15//6	DE	£	51	114						1
8m	2-16-16	CS	08	54	168				金		
Cycle Time	2-16-16	DG	3	14	182			Z			
6.5 min								1	013		
Pcs/Hr								3	117		
						6	1	0.1-	DARTS		
								A C	Mach	NE	
ROUTING:	determinate v	ATTENDED		OPERATIO	N 2	ne Control Control Con	State State	(6)	707	IRU-PUT/8HRS	
Mach No.	D-1-	I N	B. J.H.			Down	Down time	C			Scrap
IVIACII IVO.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
						11.		/			-
Setup Hrs.									- ma		
			11/4			~		11	a. U )		
								1		16	
Cycle Time							1	-11	010-1	Ψ	
								1	100		
Pcs/Hr			-					0150			
. 65/111								10			
		*									
ROUTING:	1									11	
2003年1月2日本東京港區 1985年1月2日本東京市 1980年1日 1月2日 1日				OPERATION 3			ns figur	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
										-	
Setup Hrs.											
									- iwa	-	
Cycle Time				0			_				
-											
Pcs/Hr											
								*			
									- Tempero, Sile		
ROUTING:											
Notes / Ir	nstructions		ime Codes				rst Part Ins		Record	-125 24-24	
		<ol> <li>Maintenanc</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		2-17-14	9:300	Y	/	A JC			
		5 Training									
SECONDARY	PRODUCTIO	6 Meeting			PAGE 1		2/			Test Form	10/15/15