Part No.	S4-4-5-14
Order No.	403427
Order Qty	20

control devices, LLC

Distinguishing Traceablity Numbers	
Flare Nuts	Six digit no. located on the box label under box quantity.
Brazing Rings	Located on the box label, directly above the word "heat."
Copper Tubing	Located on the spool label, starting with the letter "M."
Flare Tubes	Use their work order number and date on the box label.
Snap Rings	Located on the bag followed by "Lot Number."
Caps/Plugs	Do not require traceability.

Component(s)	Heat Lot/Traceability No(s)
SF4-4-5	
CUTU-3-1/2	
CUTU-14-1/4	
BRZ01	
BRZ25	
CP13	

Mach. No.	2	Setup Hrs.	20 MIN	Cycle Time	2 MIN	Pcs./Hr	24	Thru-put/8hrs	192

Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
3/8/16	JW	1HR 15min	20	20					
							3-8-16 SS		
								A	

ROUTING:

Special Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3-8-16	10:45	YES	✓	A	[illegible]	