Control Devices LLC / Work Order Production Record

Part No.	42412	Rev Letter	b	Heat Lot # or Box W/O #'s Found on Label	
Order No.	356933	Component	~~A03001-0020~~ 42412-10		
Order Qty	500 PCS				
QTY CHANGE INLS/DATE					

Special Notes / Instructions	Standard Cycle Time & Setup Time Verified	
	1st Operation	
	2nd Operation	
	3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs.	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
12-24-2014	GHK	2	3	84		0	0	0	0		3	14	1	11			
12-26-2014	GHK	7.5	0	508		0	0	0	0		.5	2	4	11			
12-29-2014	GHK	7.5	0	563		0	0	0	0		.5	2	2	11			
12-30-2014	GHK	8	0	592		0	0	0	0		—	—	—				
12-31-2014	GHK	8	0	560		0	0	0	0		—	—	—				
1-2-2015	GHK	8	0	600		0	0	0	0		—	—	—				
1-5-2015	GHK	1.5	0	[illegible]	496	0	0	0	0		—	—	—				
1-6-2015	GHK	6.5	0	484		0	0	0	0		—	—	—				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

All Scrap Tickets

JOB OK ML

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record				
Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes