Part No.		702-4-5/16		Component		702-A-BLNK			control devices, LLC			
Order No.		394277		Heat Lot #					1	62 6	device	s, LLC
Order Qty		5		W/O # from Box		377	619		1			
		HE WILLIAM STATE		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	20	Scrap	Scrap Code
3	12/15/15	DG	/		10	7m	3				(//
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Setup Hrs.	-							1				
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Cycle Time										1	1400	b
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Pcs/Hr						1)			40 H	M	1 all	4
T CS/TH						10	2			MD	7	6
						1				K)	A	2,00
ROUTING:										•		
KOOTING.	A SEA BOOK	N=4-83 5 15 6	AND ASSESSMENT	OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
									A4-11-11-11-1-1-1-1-1-1-1-1-1-1-1-1-1-1-		1	,
				-								
Setup Hrs.												
Cycle Time												
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ROUTING:												
138 9×24 46	5.45年1819年		A CONTRACTOR	OPERATIO	N 3	A CENT	TANK E			THRU-	PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle Time												
Pcs/Hr												
. 00/111												
ROUTING:					<u> </u>							
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand	-	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		3 Setup	2 Tooling3 Setup			Yes / No	Check	eck Letter				
		4 FAIR		12-15-15	10 pm	ľ		A	7			
		5 Training6 Meeting										
SECONDARY	/ PRODUCTIO	Marie Company of the			PAGE						Tost Form	10/15/15