Part No.	143124-1-C			_	Thru-Put/8Hrs	Wgt	/Pc.	0.5156	1 - Maintenance	N	/lach No.	L2
Order No.	396787		ADDED W/O#	Standard 13	Planned Pcs/Hr 249	Wgt/Bar		39.91	2 - Tooling 3 - Setup 4 - FAIR	Setup Allowed Hrs. 32		32
Order Qty	2,5	500	QTY CHANGE INLS/DATE	Actual	Actual Pcs/Hr	Comp	5 -1		5 - Training	P	cs./Bar	77
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code		Notes		Scrap Pcs.	Scrap Code
2/13	MF	0			NADA	4,0	3				1 00.	Ooue
7/15	ME	0	9	0	D.	_		3-3				
2/13/16	Burl	0	Ö	6		1100	3					7
						¥3.52	4					
				i i	2	1.5	2					
2/15/16	Derh	4.5	720	720	DENTA	3.5	2	Work on pricess		2	29	31
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2/16	4)	7.5	1205	2025	pl	05	6				C	0
	,									9	73	BI
			A Property of	-	4						. 0	
2/16	ME	1,0	200	2825				out of	material (@ 7:3	OM	Λ,
								DOWN W	Palting o	N mo	iter.	
- 11. 11			20 1					From Ce	entiral Sto	0		
2/16/16	Berl	5	1015	3240	NF15202788	®				ob		
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							35-a		13		-X	(ער (ער
		TOTAL F	CS. PRODUCE	:D			22156 110		TOTAL SC	PAR PCS	102	
		Special Notes / Instructions			s io	Date Part	Time	e of Day Approved Mti	rl Rev Inspector		lotes	
		FOR DAVENPORTS & BROWN & SHARPES ONLY:			Y: To Figure Pieces	2-13-16		res/No Che	ck Letter		0163	
From Li				loads ran during shift	x Bars per load	13-16	J. 4.	SPM 4ES U	BWEB			
PAGE 1			Special Notes / Instructions DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces Loads = Pcs/Bar x Total loads ran during shift x Bars per load				The later of					1000
PRIMARY PRODUCTION RECORD		CORD			T.	8						