Part No.		SF5-45		Component		5-4-5			control devices, LLC			
Order No.		400304		Heat Lot #		,			1	de de	vice	s, LLC
Ord	er Qty	7			from Box	NA	1					
146,000 4 4 4 5 5 6 6 2 6 4 3		to be discontinued to		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Sc	rap	Scrap Code
Blue	2-11-16	JB		7	-			Jo	b Out			
Setup Hrs.												
1/4												
Cycle Time									if	0		
								7)	AL			
Pcs/Hr								P	5.5			
								,		,	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	
										X	1	-
ROUTING:	10 W 2 V 3 W 16 7 2	Nava service za visit			TO TH	READ ROLLE	R					
					N 2 :	Down	Down time	(本) 体型	1 7 A	THRU-PUT/	8HRS	Causa
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Sc	rap	Scrap Code
						4)						
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr											-	
****	1											
											-	
ROUTING:							!					
St. Co.	是非特殊教育	7747244444	的學科學的學科	OPERATIO	N 3			ni isti		THRU-PUT/	8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		rap	Scrap Code
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr											_	
1 03/111	- Y											
Ì												
ROUTING:							l					
Notes / Ir	istructions	1	ime Codes				irst Part Ins	pection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Mtrl Rev Yes / No Check Letter		0.000	Inspector	ctor Notes		
	<i>(2</i> 0	3 Setup 4 FAIR										
		5 Training 6 Meeting										
SECONDARY PRODUCTION					DACE							