Part No.		M40070		Component		M40070-10			control devices, LLC		
Order No.		387246		Heat Lot #							
Order Qty		1500		W/O # from Box OPERATION 1				THRU-PUT/8HRS 1216			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	Scran
-B/S 17 H3	11-30-15	JB.	7.5	1088	1288						
Setup Hrs.	12-1-15	JB	1/2	310	1598			1	ob Oct	. 78	
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Cycle Time											
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Pcs/Hr											
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ROUTING: WASH & PACK											
<b>本語學學</b>	<b>公司</b>		OPERATIO			Down	Down time			THRU-PUT/8I	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scra	P Code
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Cycle Time									A 101		
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Pcs/Hr									11		
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POLITING					C IA	C 3 10 10 10		WYNE		THRU-PUT/8	
12-1-15 SCRAP TICKET					NO	005488			Notes Scrap		p Scrap Code
NAME Jeff B ORDER NO.											
QUANTITY CODE		DART	MACHINE NOPART#								
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		13	40070-10				_				
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APPROVED			$\mathcal{D}$	(f)			Contract of the last of the la	n Record			
						— rl <u>ck</u>	Rev Letter	Inspector Notes		otes	
CDF434 Rev A 7/3/12 (ECN 12-554)											
SECONDAR	SECONDARY PRODUCTION RECORD									Test	Form 10/15/15