Part No. Order No.		2201-4-1/4-0 401492		Component Heat Lot #		2201-A-BLNK			control			
									control devices, LLC			
Ord	ler Qty		5	W/0 #	from Box				1			
CAST CA				OPERATIO						THRU	J-PUT/8HRS	24
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2-23-16	RM	3.0	5	5			Jo	6 00	+	0	
Setup Hrs.								3.	HUP		is .	
1.0									1108			
Cycle Time							+					
2 5 MIN									10	W		
Pcs/Hr									500	71		
3									9	/	a	
ROUTING:											1	
A CONTRACTOR OF	A CELLER			OPERATIO	N 2			No. of Lot	MAR TERRET	THRU	I-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		,		A					1			
Cycle Time												
			-									
- /:-												
Pcs/Hr												
ROUTING:												
THE STATE OF THE			Addition to the last	OPERATIO	N 3		1000	NP HERE		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
											_	
ycle Time												
-									- 501			
Pcs/Hr				_								
1 03/111								-				
F												
ROUTING:												
	structions	Down Ti	me Codes			Fi	rst Part In:	spection	Record			
2		Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	3	: Egg2*		2-22-16	3:150	Y		D	JC			
	5	Training										
CONDARY	PRODUCTION				DAGE				-			