Control Devices LLC
Work Order Production Record

Machine No.	Punch + 2ND OP
Rev Letter	B2
Planned Pcs/Hr	
CYCLE TIMES	
Standard	
Actual	

DAVENPORT / B&S BAR FEED			
Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	104C(8-) + 104C(9-)		

Total Loads	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions: Needs Cross Drill

rt No.	104C70-1
ADDED W/O #	
der No.	329286
QTY CHANGE INLS/DATE	
der Qty	2000 PLUS
Verified	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
4-8	DS	27660		1.2				0	0	0							
4-8	"	"	3.2					0	0	0							
4-9	"	"	3.5					0	0	0							
4-10	"	"	3.9		3310			0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
al Planned Pcs.	
ciency	
chine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
4/8/14	8:00	yes	✓	RL	