

Control Devices LLC

Work Order Production Record

Machine No. CNC

Rev Letter 0

DAVENPORT / B&S BAR FEED

Wgt/Bar Total Bars

Bars per Load Remaining Loads

Wgt/Pc Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. 424023-18

Planned Pcs/Hr

CYCLE TIMES

Component 1" / 1/4" B&S

Order No. 327830

Standard

Wgt/Bar Total Bars

Setup Allowed Hrs.

Order Qty 200

Actual

Component 1" / 1/4" B&S

Setup Allowed Hrs.

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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3-26-14	DPM	27701	1.5	4.5	18			0	0	0							1ST OP
3-27-14	DPM	27701	8.0		105			0	0	0							SETUP COMPLETE
3-28-14	DPM	27701	8.0		103			0	0	0							
3-31-14	DPM	27701	.5		6			0	0	0							

								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							

3-31-14	DPM	27701		1.0	83			0	0	0							2ND OP
3-31-14	JO	27701	1.5		75			0	0	0							SETUP COMPLETE
4-1-14	JO	27701	1.5		73			0	0	0							
4-1-14	DPM	27701	1.4					0	0	0							

								0	0	0							
								0	0	0							
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								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							

Efficiency		Final Part and Material Calculation	Code	Description	Hours	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
Total Planned Pcs		Total Counted Pcs	1	Maintenance	0						
Efficiency		Total Scrap Pcs	2	Tooling	0						
Machine Count (Pcs)		Estimated Short Parts	3	Setup Idle	0						
		Difference in Parts	4	Other	0						
		Material Difference LBS.	5	Alternate - Tooling/Units/ S/U	0						