


Part No.	1103-21-1/4	Component	1103-A-BLNK	
Order No.	389488	Heat Lot #		
Order Qty	10	W/O # from Box	373868	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/5/15	P.G.	2.5		6			LW		
	11/5/15	DG	1	3	9					
Setup Hrs.										
12 mins								JOB OUT		
Cycle Time										
27 secs										
Pcs/Hr								11-11-15		
6								88		

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Down Time Codes	First Part Inspection Record						
Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
ing	11/5/15	1:00	YES	✓	A	DH	300# 11/5/15
.p							
AIR							
Training							
Meeting							

Produced-