Part No. **Rev Letter** Heat Lot # Order No. Component or Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Planned Hours Total Pcs Emp. Name Prod. Hours Setup Hours Plan Pcs/Day Date Total S/U hrs Setup % Down Time Code Scrap Pcs/Hr Actual Pcs. Machine# 467 0 :: 0 STD CYCLE TIME #DIV/0! Ó 0 0 0 0. Ö 0 0 0 0. 0 Ö 0 0 0. 0 Ö 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 Ö 0 0 0 0 0 0. 0 Total Efficiency 0 Ö 100年 O S Ö 0 Routing: Machine # STD CYCLE TIME 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0: 0 0 0 0 0 0 0 O. 0 0 0 0 0 0 0. 0 0 0 0 0 0 0; 0 0 0 0 0 0 0 0 0 Routing: Machine # STD CYCLE TIME 0 0 0 0 0 0 0 0 0 0:-0 Ó 0 0 0 0 0 0 0 O. 0. 0 Ö 0 0. #DIV/0! Routing: First Part Inspection Record **Total Down Time** Final Part Calculation **Date Part** Time Approved Code Hours Inspector Description Notes Submitted of Day Yes / No **Total Counted Pcs** (from packing) 1 Maintenance 0 20-1 **Total Scrapped** 2 0 Tooling 0 3rd Operation Count 3 0 Setup Idle 0 2nd Operation Count 4 0 Other 0 1st Operation Count 0