


Part No.	VRGSS02506	Component	A06201-0020	
Order No.	398743	Heat Lot #	WOY2	
Order Qty	136	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HAAS H3	1-29-16	JB				4	3	Wrote program	3	11
	2-2-16	JB	11	163	163/160				11	11
Setup Hrs.										
4										
Cycle Time										
6.4 Hrs										
Pcs/Hr										
14										

\$1.51
2-9-16
SS
13

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-29-16	2:15p	YES	✓	A	DIT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									