


Part No.	9-4-K-BLNK	Component	A02071-0112	
Order No.	396319	Heat Lot #	192345.2.1	
Order Qty	25	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	104	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	1-28-16	HVD	1	15	15	7	3	John T HVD	0	
Setup Hrs.										
1										
Cycle Time										
3M53S										
Pcs/Hr										
13										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-28-16	7:15	YES	✓	A	PH	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								