


Part No.	7-4-E-BLNK	Component	A02071-0056	
Order No.	396321	Heat Lot #	192713.16.1	
Order Qty	750	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1	1-21-16	HVD	2.5	90					0	
	1-22-16	HVD	9	305	395				0	
Setup Hrs.	1-23-16	HVD	7	234	629	2	3		0	
1.5	1-25-16	HVD	1	43	672	2	3		0	
Cycle Time								Job out HVD		
1m38g										
Pcs/Hr								2816		
33								755		

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-21-16	2:30	yes	✓	A	DT	CO Quality #05