

## Control Devices LLC / Work Order Production Record

Part No.	A5037-1-3	Rev Letter	E	Heat Lot #	
Order No.	383330	Component	A5037-1-3U	or	
Order Qty	6100			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time &amp; Setup Time Verified

1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # ROLL THRDR 0053						0	6100	STD CYCLE TIME								0.4	0%
9/14/15	JT	0	0.4	1	0.4	1	6099	0	1		0	0	0				
9/15/15	JT	7.5	0	510	7.5	511	5589	0	510		0	0	0				
9/15/15	JN	6.5	0	240	6.5	751	5349	0	240		0	0	0			1hr try to make new tool	
9/16/15	JT	4	0	350	0	1101	4999	0	350		0	0	0				
9/16/15	JN	7.5	0	420	7.5	1521	4579	0	420		0	0	0				
9-17-15	JN	4	0	251		1521	4579	0	0								
9/24/15	JT	1.75		275		1521	4579	0	0								
						1521	4579	0	0								
						1521	4579	0	0								
						1521	4579	0	0								
						1521	4579	0	0								
Total Efficiency		21.5	0.4	1521	21.9	1521	4579	0	1521	#DIV/0!	0		0				

Routing: to be Wash

Machine #							6100	STD CYCLE TIME								0	#DIV/0!
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
Total Efficiency		0	0	0	0	0	6100	0	0	#DIV/0!	0		0				

Routing:

Machine #							6100	STD CYCLE TIME								0	#DIV/0!
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
						0	6100	0	0								
Total Efficiency		0	0	0	0	0	6100	0	0	#DIV/0!	0		0				

Routing:

## First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	9/14/15	9:30 AM	YES	DH	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	1521								

Test 4/29/15