



Part No.	S20S20002	Component	S2020002-10 <i>correct</i>	
Order No.	393786	Heat Lot #		
Order Qty	450	W/O # from Box	395124	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H1 KF CNC	12-30-15	JB	1	38						
	1-4-16	JB/HVD	03	94	132					
Setup Hrs.	1-4-16	BA	3	112	244					
2	1-5-16	HVD	5	161	405					
	1-6-16	BA	1	34	436			Johant HVD		
Cycle Time										
80s										
Pcs/Hr										
40								1-18-16 SS		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KF CNC										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
192	1 Maintenance	12/30/15	10:00 AM	YES	OK		SR		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								