

Part No.	9-4-12
Order No.	397218
Order Qty	100

Component	9-4-F-BLK
Heat Lot #	
W/O # from Box	394227



OPERATION 4								THRU-PUT/8HRS	570	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	1/15/16	DG	1		8	7m	3		4	22
	1/16/16	P.G.	6	44	52					
Setup Hrs.	1/16/16	DG	6	52	104					
7m	1/18/16	C.S.	8	40	144			JOB		
	1/18/16	DG	8	36	180					
Cycle Time										
8m										
Pcs/Hr										
7									4	

JOB  
040  
\$5.89  
2155  
4

ROUTING:

OPERATION 5									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-15-16	9:45PM	YES	✓	A	WRB	