

## Control Devices LLC / Work Order Production Record

Part No.	12431-10	Rev Letter	F	Heat Lot #	
Order No.	379933	Component	14nd 360 Buro	or	
Order Qty	200 PLS			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE		Standard Cycle Time & Setup Time Verified
Special Notes / Instructions		1st Operation
		2nd Operation
		3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 91						0	0	STD CYCLE TIME								0	#DIV/0!
8-10-15 JT			1	1		0	0	0	0								
8-10-15 JT		1		13		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine # B17 463						0	0	STD CYCLE TIME								0	#DIV/0!
8-10-15 ST			1			0	0	0	0								
8-10-15 ST		1		13		0	0	0	0								
8-11-15 SB		2		200		0	0	0	0								
8-13-15 SM		1		140		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine # 0467						0	0	STD CYCLE TIME								0	#DIV/0!
8-11-15 TMD		5	15	336		0	0	0	0								
8-11-15 SB		LS		42		0	0	0	0								
8-12-15 SM		1.5		190		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

36 Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
		1	Maintenance	0	8-10-15	10AM	YES	AT	Thad x1
Total Scrapped	0	2	Tooling	0	8-11-15	10AM	YES	AT	CH x1
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								