·																	- 0
					Contr	ol Devices	LLC / Wo	ork Order	Production	on Record		70					
Part No.		T	m10	010	Rev Letter A					ŀ	Heat Lot #						
Order No.		3-	790	39		Comp	onent	In	7/00	or Box W/O #'s							
Order Qty			200									Found on Label					
OTY CH.	ANGE INLS/	/		·	, 1										P. Cate	ın Time	Vertified
			Specia	al Notes / Ir	structio	ns		7	1			Standard Cycle Time & Setup Time Vertifie 1st Operation				vertified	
								1				d Opera					
		<u>y</u>)												tion			
ω	e e	-F. S.	0 2	Pcs	ed s	- m	ទី ន	ر اay	al	er. ncy	E 0	a	۵.	÷	rs -	<u>=</u> =	%
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	s/U	Setup %
Machine # 470					0	0		CLE TIME	TENNITURE IN		9.5				0	#DIV/0!	
8-1-13	57	2.5	/	175		0	0	0	0				19	-			
8/2/15	77.2	35	~	351		0	0	0	0								
8-4-15	JW	115		100	2	0	0	0	0				-				- V
8/5/15	TWN	2,5	~	258		0	0	0	0								
-					,	0	0	0	0								
	-					0	0	0	0								
<u> </u>	-					0	0	0	0								
	<u> </u>					0	0	0	0				_				
						0	0	0	0								
Total Effic	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0	, in	0			Plant	Esta Po
					511 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	T-100-1-1-1	_	uting:	W 200 100								
Machine #	B17						0	Charles and the Control of the Contr	LE TIME	AT		mile.			j.,	0	#DIV/0!
						0	0	0	0		_	-					
						0	0	0	0								
						0	0	0	0								
				_		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0						-		
						0	0	0	0								
						0	0	0	0			1		_			
Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0	A AUG	0			Terrs	
						1. 300000 ER 001		Routing:	Ca - 8 - 2 - 1		Control (5) in					os Is	and the second second second
Machine #						0	0	STD CYC		ria die						0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0					-			
						0	0	0	0								
						. 0	0	0	0								
Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0	STATE OF	0				
							R	Routing:			g175		327				
					Total Down Time							rt Inspection F		1 Record			
Final Part Calculation					Code	Description		Hours	Date Par Submitte	ed of Day			Approved Yes / No		_	6	otes
			(from p	acking)	1 Maintenance		nce	0	8-1-15	5 Sm	~	42	>	DI		(#6g	
Total Scrapped			0		2	Tooling		0							_		
3rd Operation Count			()	3	Setup Idle		0		_					_		
2nd Operation Count		(4	Other		0							\perp			
1st Operation	on Cour	nt	C													Test	4/29/15