

Control Devices LLC / Work Order Production Record

Part No.	5B5050
Order No.	377346
Order Qty	750 PLUS
QTY CHANGE INLS/DATE	

Rev Letter	D
Component	5B5030-10

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
7/14/15 JC 4.6				698		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
7-15-15 RA 30		0	142			0	0	0	0		15.1	#1					
7-16-15 ST 4		9				0	0	0	0			6					
7-16-15 RA 1		0	55			0	0	0	0		0	0	0				
7-16-15 JV 1		-	20			0	0	0	0		0	0	0				
7-17-15 RA 1		-	53			0	0	0	0		0	0	0				
7-22-15 NK 7			375			0	0	0	0			0					
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
		1	Maintenance	0	7-13-15	2pm	YES	DA	CH x1
Total Scrapped	0	2	Tooling	0	7-13-15	2pm	YES	DA	CH x4
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					