Part No. Order No.			119002	-	nponent	S119S119002-10 ASHELF CONTROL devices, LLC					
		400674		-	Heat Lot #		62			device	s, LLC
Orde	er Qty	1	50	OPERATIO	# from Box	Principal States		Box 18 In		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap
CNC			Prou Hrs.			time	code			Scrap	Code
HADDING	2/22/16	5M	4.5	154	174	1.6	3		plinspech	on .	
Setup Hrs.	Q- XX-16	3/10	11.5	131	177			506	004		
Cycle Time									110		
					-				2/14		
Pcs/Hr							-	(555		
. 55/111		N			 						
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ROUTING:			ACD SALES	ODERATIO	N 2					TUBU = 1 = 7= 1 = 1	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.		Down	Down time			THRU-PUT/8HRS	Scrap
iviacii ivo.	Date	emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.		78 E							3		
		34									
Cycle Time					<u> </u>						
							_				
Pcs/Hr											
PCS/HI				X)							
ŀ											
ROUTING:									H.		
		OPERATIO		Down a				THRU-PUT/8HRS	Scrap		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
									4		
Cotum Uma											
Setup Hrs.											
Cycle Time						je.					
		1					_				
Dec /11											
Pcs/Hr											
-											
ROUTING:											
Notes / In	structions	THE RESERVE TO SHARE THE PARTY OF THE PARTY	ime Codes			The state of the s	irst Part In	-	Record	Appropriate	
		MaintenanceTooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1		3 Setup		22	5 20 Am	40	0	B	h-ROVSE	2.	
		5 Training		/		0					
		6 Meeting		77	PAGE :					Test Form 1	
ECONDARY	PRODUCTION	A KECORO									