Part No. **Rev Letter** Heat Lot# Order No. Component 10/000/=/10 Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation 3rd Operation **Total Pcs** Emp. Name Prod. Hours Date Setup Hours Plan Pcs/Day Actual Pcs/Day Setup % Down S/U hrs Cum. Total Pcs/Hr Scrap Actual Machine # O. 0 STD:GYCLE:TIME #DIV/0! 570 3,30 212 **∆**|,0∭ 0. 0: 0. 3 0. 0 0 0 13.5 NO:33912 0 0 0 0 0 0 0, 0 0 0: 0 0: 0 0... 0 0-0: 0 0 0... 0.= 0... **:** 0 0 0.1 0 **∷** 0 := 0 225A 0. 0 0. Ö 0. 0 0 0 Total Efficiency 0 0 0 0% 0 0. Routing: Machine # STD CYCLE TIME 0 0 0 0 0 0 0 0 0 0 0.:: 0.0 0. 0 0 : # O 0 0 0... 0. 0 0 0 0 0 0 Ö 0 : 0 0: 0 0 0 0 0 0 .0 0 0-0:::: 0 0 0 0::: 0 #DIV/0! Routing: Machine # 0: STD CYCLE TIME . ::: 0 0 0 0. 0 artimo. 0 0: 0 0 0 0-. 0 0 0 0 0 0. 0: Ó. čišiji; 1.0 0 0 0 0 0 0 0 0 0 0... 0 0: 0 0 0 · O 0 0 : 0 0 0 0 0 Total Efficiency 0 Routing: First Part Inspection Record **Total Down Time** Final Part Calculation Date Part Time Code Approved Hours Inspector Description Notes Submitted of Day Yes / No **Total Counted Pcs** (from packing) 1 Maintenance 0 **Total Scrapped** 2 0 Tooling 0 **3rd Operation Count** 0 3 Setup Idle 0 2nd Operation Count 0 4 Other 0 1st Operation Count 0