

Part No.	104524-5
Order No.	354057
Order Qty	170

Rev Letter	Q
Component	104524-2

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0100					0	0	STD CYCLE TIME								0	#DIV/0!
11-21	AS		1.2			0	0	0	0								
3/8-18	THP					0	0	0	0								
11-21	AS	3.0				0	0	0	0								
						0	0	0	0								
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #				Routing												
						0	STD CYCLE TIME								0	#DIV/0!
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Routing:

Machine #				Routing											
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Routing:

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	11-21-14	7:45	YES	SR	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								