


Part No.	62-1/2A	Component	3/4 RD 303 SS	 <b>control devices, LLC</b>
Order No.	402198	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H2	2-19-16	HVP	.5	4					0		
Setup Hrs.											
30min											
Cycle Time											
4m											
Pcs/Hr											
13 1/4											

ROUTING: TO THREAD ROLLER

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes/Instructions	Down Time Codes		First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling		2-19-16	1:30	YES	✓	A	2/19/16	
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								