


Part No.	1102-14-5/16	Component	1102-A-BLNK	
Order No.	399407	Heat Lot #		
Order Qty	12	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		8/24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2/4/16	P.G.	3.5		16					
Setup Hrs.								Jobcut		
10 MINS										
Cycle Time										
30 SEC								2-11-16		
Pcs/Hr								2155		
108										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance									
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									