


Part No.	SF404-5-1/4	Component	SF404-A-BLNK	
Order No.	403774	Heat Lot #		
Order Qty	200	W/O # from Box	397683	

OPERATION 1								THRU-PUT/8HRS	120	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	3-14-16	DC		20					2	22
	3-15-16	DJ	8	93	163					
Setup Hrs.	3-15-16	CS	8	80	243					
12 MIN										
Cycle Time										
3 MIN 5 SEC										
Pcs/Hr										
40										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance	3-14-16	6:30	✓	✓	B	SC	
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							