Part No.		1301-22-1/4		Component		1301-A-BLNK			control devices, LLC			
Order No.		397560		Heat Lot #					devices, LLC			
Order Qty		50		W/O # from Box		393933						
				OPERATIO	N 1				3.71	THRU	-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1-19-16	05	8	21	43	1 hc	110					
Setup Hrs.	1-20-16	DG	.2	7	50					_		
10 MIN		_						_	0.2			
Cycle Time								0	93			
								00		0		
23 MIN								ja e	1/1	V.		
Pcs/Hr									DV			
2									15	/	R	
ROUTING:											V	
ANTONIO PROPERTIES		da sessióne		OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
setup mis.												
Cycle Time												
,												
Pcs/Hr												
-AHVA- E-III-HI												
ROUTING:							•					
		THE REPORT OF		OPERATIO	N 3	Down	Down time		NEW YORK	THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
	11											
Setup Hrs.					_		_					
Cycle Time						Fan						
Pcs/Hr												
ROUTING:	. 5.00											
THE RESERVE TO SERVE THE PERSON NAMED IN COLUMN TWO IN COL	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	or Notes		-
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	Author of Amil	Yes / No	Check	Letter	Postor	110.003		
		4 FAIR 5 Training										
		6 Meeting										
TCOND AD	and the second s	Charles and the control of the contr										