| Order Qty Order Qty Special Notes / Instructions Component Order Qty Special Notes / Instructions Component Order Qty Standard Cycle Time & Setup Time Vertical Standard Cycle Time Vertical Standard Cycle Time & Setup Time Vertical Standard Cycle Time V | Part No. | -Y/200 | | Re | v Letter | 12 | | | | | Heat L | ot# | | |
|--|--|---|---|--|--|--|------------------------|---------------------------|--|---------------|-----------|------------------|--|---------------------|
| Order City South | 0 1 11 | | 99 | Cor | nponent | CV | 1200 | 2001-10 | | | or | - | | |
| Special Motes / Instructions | Order Qty 2010 | | | | | | 1200 | UCFIU | | | | | | |
| Special Notes Instructions | GTY CHANGE INIS/DATE | | | | | | | | | Fo | und on | Label | | |
| 10 10 10 10 10 10 10 10 | - Ker canade in Espain | | | | | | | | | St | tandard | Cycle Time | & Setup Tin | ne Verti |
| Second S | | Special N | lotes / Instru | ictions | | | _ | | | | | | | |
| B | i | | | | | | | | | 2 | nd Oper | ation | | |
| Machine # O | | to 1888 | 1000 to an a Problem St. Barbara. | | | VI | Cutt Athana, Inc., and | | | 3rd Operation | | | | |
| Machine # O | a a a a a a a a a a a a a a a a a a a | urs urs | l P.c. | a urs | n Ce | 3 6 , | Jay Ial | i er | ξ. | a a | Ω. | + | rs = | 8 |
| Machine # O | 0 P S 9 | 유 중 유 | ota la | 후 경 | Sala | Pla | S S | op licie | log . | | Cra | 1 8 | S 를 다 | 1 2 |
| | Machine # 100 | Committee Land | | 11.65 1.95 | 1 4 4 4 4 | - T. H. A. | | - % E | | | 0, | | S A | 9 |
| | 7 | | | | | | | E Access | 8 | _ | -1, | 原籍 》 | 0 | #DI\ |
| | 1/2 15 | | | | | 77.00 84.00 | | in lateration | | 11 | 2 | | | |
| | 1118 - | | a ditta | 2007. 100.100.00 | | | 2.4. | - Parair | (A) | | 9 | | | |
| | | | | - I - O | | alana di Anna | | | = | - | -8 | | <u>:</u> | |
| | | 3 / 4 | SUMM | | | the state of the s | | Commence of the Party and | | | 8 | | | |
| | | | | | | | 200 Min 1910 - 1419 | | | - | | | | |
| | | | | - tu | | | | | | | | | | |
| | | | | | | - | | + | + | - | - | | | |
| Total Efficiency: 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | : 5 | | | 14.5 | | - | - | - | - | | | |
| Total Efficiency: 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | 1,00 | | | | | 1 | - | 8 | - | | | |
| Machine | | | 100 | | | | | " Ge, Prest in | - | - | - | | | |
| Nachine | Total Efficiency (| DE ON ME | o∷≕ io∵o | and the second s | | Principle of the | 1 min + + + 1 1 1 | | TO DECEMBE | S RESERVATOR | Hermen | y mayacraren | ZAYCIL ICON FRANCIS | |
| Machine # | | | A- LOCAL MINISTER | | The state of the s | Service State Service Service Service | 金属地位 | יוייום | | | 0 | | 如此的概 | |
| | Machine II | | | | | | CLETIME | a kanazara | 5 | T. 211. 1. | hayannini | STREET, COLD CON | MIGHT STORES | |
| | | | | 0 | - | | | | | T | | 22 a 2 | 0 | #DIV |
| | 1107 | , | 4: | | | | | | +- | - | | | | |
| | * | | 1.45 | | | | | 100 | + | - | | | | |
| | | | | 0 | | | | 1,25 | + | | | | | |
| | | | 10.7 | 0. | 0. | - | | | \vdash | | - | | C = | |
| | | | | | 0 | | | 1 | | - | | | | |
| | | | 4.4. | . 0 | 0.1 | | - | \$7.11 ATT | | | | | | |
| | | | 1977 No 1472 N | 0.0 | 0.: | 0.0 | | 17 17 18:00 | | | | | | |
| CotallEfficiency | | | Tan. | 0 | 0 | 0.4 | 0 | 14.4 | | | | | | |
| Cotal Efficiency O O O O O O O O O | | | | .0 | 0 | 0.0 | 0. | 6.1 | | | - | | | |
| | | | id: | 0.0 | 0 | 0 | 0 | 4.4 | | | | | | |
| | otal Efficiency 0 | (i) (i) (i) (ii) (ii) (ii) (ii) (ii) (i | 0. | 0. | 0 | 0 | . do | #DIV/0! | Ö | | Ō | ASPERSON | Were The state | 0.97F25 |
| | | | | | | Routing: | | The state of the state of | decorrection. | Respecti | TERESPEC | Vertices of the | ercalis de Hilland | |
| 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | lachine # | | | P | 0 | STD CY | CLE TIME | 是数值型 | | Var. | 4.00 | | l o l | #DIV/ |
| | | | 1 | | 0 | 0 | 0 | 2612 | | Ī | | Marine Thomas | and was Marie 1 | nDiv) |
| 0 | | | 1 | | | | _0 | #12 N.E. | | | | - | | |
| 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | | | | | . 0 | | | | | | | |
| 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | | | | | 0. | | | | | | | |
| O O O O O O O O O O O O O O O O O O O | | | 447 | | | 0 | . 0 | | | | 1 | | | |
| O O O O O O O O O O O O O O O O O O O | | | A SOF | | | | 0. | | | | 1 | | | |
| 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | 7.17.2 | 10 F 1 44 A C C C C C C C C C C C C C C C C C | • 4 (* AVA*) | 0.1 | 0 | | | | | | | |
| O O O O O O O O O O O O O O O O O O O | | | : · · · · · · · · · · · · · · · · · · · | | | .0 | | | | | | | | |
| Final Part Calculation Code Total Down Time Description Time Submitted Total Down Time Description | | | | | | | 0 | | | | | | | |
| Final Part Calculation Code Total Down Time Description Total Down Time Submitted Total Counted Pcs (from packing) Maintenance 0 Description Maintenance 0 Description Operation Count 0 3 Setup Idle Operation Count 0 Operation Count Operation | | | | | | - | | | | | | | | |
| Routing: First Part Inspection Record Final Part Calculation Code Description Description Description Description Approved Yes / No Inspector Notes Approved Yes / No Approved Yes / No Inspector Notes Approved Yes / No Approved Yes / No Inspector Notes Approved Yes / No Approved | Since in the second | W. Charles and the control | * . * | | | | | | | | | | | |
| Final Part Calculation Code Total Down Time Description Hours Submitted Final Part Calculation Code Total Down Time Description Date Part Submitted Final Part Calculation Time Of Day Approved Yes / No Inspector Notes Approved Yes / No Approved Yes / | Manierriciency 0 | 0 0 | 0.0 | 2 0 C | the contract of | The real file was being being being | 0.0 | #DIV/0! | 0.5 | AND B | 0,1 | | Heliotopicalie | 出的经验 |
| Final Part Calculation Code Total Down Time Description Date Part Submitted of Day Approved Yes / No Inspector Notes al Counted Pcs al Scrapped O 2 Tooling Operation Count O 3 Setup Idle O 4 Other O 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | | | R | Routing: | ٠. | | | | | Maria Maria | Maria Carriada | THE REAL PROPERTY. |
| Final Part Calculation Code Total Down Time Description Hours Date Part Submitted of Day Approved Yes / No Inspector Notes Approved Yes / No Inspector Notes Approved Yes / No Operation Count O 3 Setup Idle O 4 Other O 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | | | | | | | | | First Pa | rt Insp | ection | Record | | |
| Description Hours Submitted of Day Yes / No Inspector Notes (al Counted Pcs (from packing) 1 Maintenance 0 15 pm 45 pm 4 | Final Part Calculation | | Code | I ADO I | | U | | rt Tin | The state of the s | | Approved | | | |
| Counted Pcs (from packing) 1 Maintenance 0 1 1 5 5 5 5 5 5 5 | | | Code | | | nours | | | | | | Inspector | No | tes |
| Operation Count | al Counted Pcs | (from packin | g) 1 | Maintenar | nce | 0 | A Louis | | Name and Address of the | 10.00 | | 1 | (50%,00) | |
| Operation Count 0 3 Setup Idle 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 | al Scrapped | | | | | | 10-19 | 1.15 | poh | 95 | > | DIT | (0,00) | THE PERSON NAMED IN |
| Operation Count 0 4 Other 0 | | | | | | | | - | | | | • | | |
| 5 | the state of the s | | | | | 0 | | | | | | | State of the state | |
| Operation Count 0 | | 0 | 4 | Other | | 0 | | | . 1 | | | | | |
| | Operation Count | 0 | | | | | | | | | | | | |

ety.