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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	s/U hrs	Actual S/U	
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Final Part Calculation					Code	Total Down Time Description		Hours	Date F Submit		Time of Day		oproved es / No	Ins	pecto	r	Notes
Total Counted Pcs		(from packing)		1	Maintenance		0	-			Y .						
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3rd Operation Count		1-	0	3	Setup lo		0	(40)									
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