

Part No.	PWN2028-B	Added W/O #		Cycle Times	Thru-Put/8Hrs	Wgt/Pc.	0.0796	Mach No.	D4	
Order No.	397254	Standard	5.2	Planned Pcs/Hr	464	Wgt/Bar	8.68	Setup Allowed Hrs.		
Order Qty	6000	Actual		Actual Pcs/Hr		Component	A02001-0016	Pcs./Bar	109	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-2-16	JR	1	1090	1090		1	1	1		
2-3-16	JR	1	1090	2180		2	2	2		
2-4-16	JR	1	1090	3270		3	3	3		
2-5-16	JR	1	1090	4360		4	4	4		
2-6-16	JR	3	1090	5450		5	5	5		
2-7-16	JR	7	3815	9265		6	6	6		
2-8-16	JR	2.5	4360	13625		7	7	7		
2-9-16	JR	8	4360	18030		8	8	8		
2-10-16	JR	8	4360	22390		9	9	9		
2-11-16	JR	8	4360	26750		10	10	10		
<p>TOTAL PCS. PRODUCED 26750</p> <p>TOTAL SCRAP PCS. 21</p>										
<p>Special Notes / Instructions</p> <p>FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p>										
<p>First Part Inspection Record</p> <p>Date Part Submitted: 2-6-16 Time of Day: 6:40 Approved Yes/No: YES Mtrl Check: YES Rev Letter: A Inspector: [Signature]</p>										