Part No.		P1212001		Con	Component		P1212001-00			em contra	ol
Order No.		401612		Heat Lot #		1222001-00		ENOI	CD contr device	es, LLC	
Order Qty		100			W/O # from Box			\$\frac{1}{2}	CA	arts	
				OPERATIO				II) US SH		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
KNGSBURY	2/25/16	57	12	3	0 -1		j,	7	1 2/1	2	3
Catum IIma	D/26/6	1de, J.	105	27	301			(10)	hall-		
Setup Hrs.	3-1-16	MK	1.5	159	129	-		-		3	//
						-					
Cycle Time											8
-,											
Des /Un											
Pcs/Hr								-	- 10		
						×					
ROUTING:			Carl Administration	ODERATIO	N 2		HE WEST			THRU-PUT/8HRS	
No ale No	le Dete Fran News David Hay			OPERATION 2			Down time	ALCOHOL:			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
472	2/26/16	Tiw.J.	.2	27	26			-		1	2
Setup Hrs.	3-10-16	TW.	2.5	12	38	2.5	3			11	11
G	3/12/16	NK	4	148	186	0.00				15	-61
	7. 7			18	754			,		1	
Cycle Time								di			
		,				/	1	(,0			
				· · · · · · · · · · · · · · · · · · ·			11	0)	
Pcs/Hr							The '	/	20		
			10				7	1	15	11	
DOUTING									5		
ROUTING:			A leading to the	OPERATIO	N 3			200		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	Scrap	Scrap
						time	code			Селар	Code
			-								
Setup Hrs.									W1112-11		
•											
		3111.11-1			_						
Cycle Time											
Pcs/Hr		2									
1 03/111									. E		
	W1							2			
ROUTING:											
Notes / I	nstructions	Down T	ime Codes	7.		THE RESERVE AND ADDRESS OF ALL	irst Part In		Record	- William France	
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		3 Setup		22416	9:30	Yes / No	Check	Letter	DIE	est rs	
		4 FAIR 5 Training		226-16	1:00	YES		D	247	3	
		6 Meeting		3-1-16	9A	(JF)	V	الإنجاز	· ·	NPTX 60#	
SECONDARY	PRODUCTIO	N RECORD		3-12-16		1 Her	V		DH.	CH LE Test Form	10/15/15
										8-	A CONTRACTOR OF THE PARTY OF TH