| Control Devices LLC Work Order Production Record | vices LI               | Record                   |                                     | Machine No. Rev Letter   | , o  | Func   | Z                  | DAVE<br>Wgt/Bar  | DAVENPORT / B&S BAR FEED | B&S BAR  | REED   | Total<br>Loads               |               | Setup Allowed Hrs.   |
|--|------------------------|--------------------------|-------------------------------------|--|--|--|--------------------|------------------|--------------------------|--|--|------------------------------|---------------|--|
| Part No. 1066                                    | 194                    |                          |                                     | Planned Pcs/Hr   | cs/Hr  | STATE OF THE STATE |                    | Bars per<br>Load |                          | Remaining<br>Loads   | The state of the s | The landale                  |               | Setup %  |
| Order No. 3303                                   | 337                    | ADO                      | ADDED W/O #                         | Standard   | CYCLE TIMES  |  |                    | Wgt/Pc           |                          | Pcs/Bar  |  | 1800                         | Special       | Special Notes / Instructions   |
| Order Qty /000                                   | 2160                   | ОТУ СНА                  | OTY CHANGE INLS/DATE                | Actual   |  | 400<br>400<br>400<br>400<br>400<br>400<br>400<br>400<br>400<br>400   | Verified           | Component        | onent                    | 28   | <b>S</b>   |                              |               |  |
| Date Emp. CI                                     | Clock Prod.<br># Hours | d. Setup                 | Total<br>Loads                      | Pieces<br>Today  | Planned<br>Hours   | Cum.<br>Total  | Balance<br>Due Pcs | Plan<br>Pcs/Day  | al ay                    | % Mach.<br>Efficiency  | Material<br>Heat   | Mach<br>Down<br>CODE         | Scrap<br>Pcs. | Notes  |
| Beg  | Beginning Balance      | ance                     |                                     |  | No. of the last of | 0  | 0                  |                  |                          |  | rot ivo.   |                              |               |  |
| 7854 SO 7884                                     | 865                    | 2.5                      | 17                                  | The Call of the State of the St |  | 0,000  | *** *** O *****    | 0.45             | O SAFETHER ALEGE         | Ed Taking are district.  |  |                              | 2             | Section Control of Section Control of Section 1  |
|  | 7                      | 2.1                      |                                     |  | THE STATE OF   | 0  | 0                  | 0                | Targette Action          |  |  |                              |               |  |
|  | 31                     |                          |                                     |  | Transfer of the second   | 0  | 0                  | 0                |                          |  |  |                              |               |  |
| 4-23 " "   |                        | V 1                      |                                     |  |  | 0  | 0                  | 0                |                          |  |  |                              | 7             |  |
| 4-24 11 9  | 4,0                    | 0                        | 1720                                | Parente Const.   | The Table of the Table   | 0  | 0                  | 0                | 1 1 1 1 1 1 1 1          |  |  |                              | #             |  |
| 11 55-4  | 2.                     | 7                        |                                     | ATTENDED TO STATE OF   | print the light property   | Mark One   | 0                  | 0,77             |                          | The The Tanas of t |  |                              |               |  |
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|  |                        |                          |                                     | C. St. C. Sentent September  | Sighty director its word   | 0  | 0                  | 0                | TOTAL STREET             |  |  |                              |               |  |
| *  |                        |                          |                                     |  |  | 0  | 0                  | 0                |                          |  |  |                              |               | ,  |
| 12.  |                        | -                        |                                     | STATE OF STREET  | Manager Income   | 0,   | 0.00               | 0 - 1            |                          | 地名大きでいる  |  |                              |               | 1  |
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|  | 1                      | 1                        |                                     |  |  | 0  | 0                  | 0                | 1 111                    | * 1  |  | 1                            |               | Mr. 17 Mr. 18  |
|  |                        | À                        |                                     | 100000000000000000000000000000000000000  | 13. 30.00  | 0 0  | 5 6                | 0                |                          |  |  |                              | 1             |  |
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| in with the                                      |                        |                          |                                     | 學  |  | 0  | 0                  | 0                |                          |  |  |                              |               | se d'Anna de   |
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|  |                        | r.                       |                                     |  |  | 0  | 0                  | 0                |                          |  |  |                              |               | 410  |
|  | 0                      | 0                        | 0                                   | 0.0  | 0  | 0  | 0                  | 0                |                          |  |  | 0                            | 0             |  |
| Efficiency                                       | Fir                    | nal Part and             | Final Part and Material Calculation | lculation  | Code   | otal Down Time on<br>Description   | Time on Page       | Hours            |                          |  | Ξ.   | First Part Inspection Record | ction Rec     | ord  |
| Total Planned Pcs                                | Total                  | Total Counted Pcs        | Ĉ                                   |  | _  | Maintenance  | ance               | 0                | Date Part                | $\neg$   | Approv   | Motorial                     |               |  |
| Efficiency                                       | Total                  | Total Scrap Pcs          | 8                                   |  |  | Tooling  |                    | 0                | Submitted                | Day  | Yes / No   | Check                        | Inspector     | ctor   |
| Machine Count (PCS)                              | Estim                  | Estimated Short Parts    | Parts                               |  | ω  | Setup Idle   | e                  | 0                | 1/10/1                   | 05.8   | 201  | May                          | //            |  |
|  | Differ                 | Difference in Parts      | rts                                 |  |  | Other  | -                  | 0                |                          |  |  |                              |               |  |
| a:   |                        | Matarial Difference   BC | 00                                  |  |  | Alternate -  | - Tooling/         | 0                |                          |  |  |                              |               |  |