Part No.		503-2-3/16		Component		503-A-BLNK				C T	contr	ol \
Order No.		390195		Heat Lot #		-					ø devic	es, LUC
Order Qty		30		W/O # from Box OPERATION 1		NIA				T	DUE /01100	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	PUT/8HRS Scrap	Scrap Code
9	11/13/19	P.6.	2.5		44			-		,		
Setup Hrs.								Ve	160c	+		
10 mins								W				
Cycle Time												
									16			
Pcs/Hr								1)	10			
								T	550		^	
										,	0	
ROUTING:	Colonia de Carlos	- Constitution	2.600 LTV 200	OPERATIO	N 2					THRII.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TIME	Scrap	Scrap Code
	-											
Setup Hrs.								-				
						_						
Cycle Time						100						
	10001							-				
Pcs/Hr												
POLITING												
ROUTING: OPERATION 3 THRU-PO										PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.						_						
						_						
Cycle Time												
Pcs/Hr								-				
ROUTING:							×					
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Inspector			Notes	
		4 FAIR 5 Training										
SECONDARY	PRODUCTIO	6 Meeting			PAGE 1					W-W-1-1	Test Form	10/15/15