

Part No.	VC10071-20	Added W/O #		Thru-Put/8Hrs		Wgt/Pc.	1.678	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Mach No.	A13
Order No.	395380	Cycle Times	Standard 27.8	Planned Pcs/Hr	101	Wgt/Bar	49.86		Setup Allowed Hrs.	16
Order Qty	3,550	Actual		Actual Pcs/Hr		Component	A01002-0038	Pcs./Bar	30	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
1-5	Jm					8	7			
1-6	"					6	3			
1-7	"				544217	8	3		12	"
1-8	"	3.5	77	77		3.5	3			
1-14	JS	6	480	557	"					
1-20	6A04	8	500	1057						
1-23	JS	3	337	1294	481727					
1-25	JS	8	432	1726	"					
1-27	JS	6	402	2108						
1-30	JS	6	596	2704	544217					
2-1	JS	8	215	2919						
2-2	NS	8	307	3226						
2-2	NS	8	460	3686					28	C-1
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.									40	

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	1-8-16	10:45	YR	✓	C	BT	