Cont	Control Devices	vices	LLC			Machine No.		MIN		DAVE	NPORT /	DAVENPORT / B&S BAR FEED	FEED		S	Setup Allowed Hrs.	irs.
Work Order Production Record	der Pro	duction	n Recor			Rev Letter		0	-	Wgt/Bar	E /	Total Bars		Total	(0)	Setup Actual Hrs.	S.
Part No.	-385000	000	6	10		Planned Pcs/Hr	cs/Hr			Bars per	2.24	Remaining				Setup %	
Order No.	3429	965		ADDED W/O #		Standard	CYCLE TIMES			Wgt/Pc		Pcs/Bar			Special	Special Notes / Instructions	ns
Order Qty	30	8		QTY CHANGE INLS/DATE	2510952	Actual			Verified	Component	onent	C389	00/-	00			
Date E	Emp. (Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day I	% Mach. Efficiency	Material Heat	Mach Down CODE	Scrap Pcs.		Notes
	В	eginning	Beginning Balance	,				0	0	Transcriptor (1)			100		588		
08/05/4	# HZ	570		126		10		0	0	0					2	The second secon	
/ /								0	0	0							
	-							0	0	0							
								0	0	0							
						100		0	0	0							Q.
								0	0	0	2000						
								0	0	0 0							
								0 0	0	0				-			
								0	0	0							
					×			0	0	0					1		
								0	0	0							
								0	0	0							
5	\downarrow	L						0	0	0							
	+	\downarrow		_				0	0	0							
-	+	1		1				0	0	0				F			
								0	0 0	0							
								0	0	0							
	-					i Ci Ci Ci Ci Ci Ci Ci Ci Ci Ci Ci Ci Ci		0	0	0							
						at the state of		0	0	0		上,有限人					
		-		-				0	0	0	- 4						
								0	0	0							
						14.14		0	0.18	0							
								0	1.0	0							
			0	0	0	0.0	0	0	0	0				0	0		Page 1
Effici	Efficiency		Final Pa	Final Part and Material Calculation	terial Cal	culation	To Code	otal Down Time c Description	Time on Page iption F	Je Hours			Fir	First Part Inspection Record	ction Reco		
Total Planned Pcs	ာင်ဒ	AND THE RESERVE TO SERVE TO SE	Total Counted Pcs	ited Pcs	in a		1	Maintenance	ance	0	Date Part	Time Of	Approved	Material			
Efficiency			Total Scrap Pcs	p Pcs			ν.	Tooling		0	Submitted	Day	Yes / No	Check	Inspector	ctor	Notes
Machine Count (PCS)	(PCS)		Estimated Short Parts	Short Pa	rts	1. 1. 3. 1.	ω	Setup Idle	le	0	N-5-14	130	0 F)	1		7	
		0	Difference in Parts	in Parts			4	Other		0						(**	
		<	Material Difference I BS	ifference	BS		תט	Alternate -	Tooling/	0							