Part No.		IL10005-10		Component		IL10005-20			control devices, LLC			
Order No.		400768		Heat Lot #						6.0.2	<b>d</b> evice	es, LLC
Ord	ler Qty	17	700		from Box							
			TOTAL VIOLE	OPERATIO		Down				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
CNC T42	2-22-16	B7	2.5	70	110	1.0	3				2	
Setup Hrs.	2-23-16	5 M	7	220	330			1				
4	2124/16	BA	6,5	73	403					_		
Cycle Time	7 7 71 74		1		770	/ -	2	-	RAY			
2MIN					/	Kny			1	4		
Pcs/Hr						DU.	1			,		
24						1	S					
ROUTING:					P.A	CK DEPT					5	
ASSTALLA				OPERATIO		CK DEFT	Salar			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
												-
Setup Hrs.												
Cools Time												
Cycle Time												
											_	
Pcs/Hr												
ROUTING:				ODERATIO	N 2	The Wall William						
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 3  Total Pcs. Cum. Total		Down Down time		Notes		THRU	PUT/8HRS Scrap	Scrap Code
Setup Hrs.												
octup mist												
Cycle Time												
Dec/III								-				
Pcs/Hr								2				
ŀ												
ROUTING:						<u></u>						
	nstructions	Down Ti	me Codes			F	irst Part In	spection	Record			
l l		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
ECONDADY	/ DRODUCTION	6 Meeting										