


Part No.	L 1/3	Component	A02001-0013	
Order No.	391327	Heat Lot #		
Order Qty	1500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	11-23-15	HVD	4	224						
	11-24-15	HVD		324	548					
Setup Hrs.	11-25-15	HVD		437	979					
2	11-30-15	Hvb		289	1268	8		moving Job Out		
	12-									
Cycle Time										
535										
Pcs/Hr										
61										

ROUTING: NEEDS DEBURRED

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11-24-15	8-15	YES	✓	B	DA	50# dms 11/25/15
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								