

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	3rd Operation				S/U hrs	Actual S/U	Setup %
												Code	Scrap Pcs.	Pcs/Hr				
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!	
11-18-14	JO	1.0	4.0	2		0	0	0	0									
11-20-14	SO	5.0		13		0	0	0	0									
						0	0	0	0									
						0	0	0	0									
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						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					

Routing:

Machine #.	Routing:													
12/22	105	1	PS			0	0	STD CYCLE TIME					0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
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						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Routing:

Machine #				Routing:											
						0	0	STD CYCLE TIME						0	#DIV/0!
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Routing:

First Part Inspection Record

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								