

Part No.	7-3-D-BLNK	Component	SC-1015	A02071-0052	control devices, LLC
Order No.	394432	Heat Lot #			
Order Qty	200	W/O # from Box			

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1	1-9-16	HVD	4	156						
	1-11-16	HVD	3	142	298					
Setup Hrs.	1-12-16	HVD	10	381	679					
1	1-13-16	HVD	0	381	735	8	11	Setup 2803-11-0-8		
	1-14-16	HVD	1.5	56						
Cycle Time								Jobout		
(M 253)								HVD		
Pcs/Hr										
38										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-16-16	6:30a	YES	(3)	B	2H	