


Part No.	503-4-3/16-1/2	Component	503-4-3/16							
Order No.	395958	Heat Lot #								
Order Qty	3	W/O # from Box	N/A							
OPERATION 1				THRU-PUT/8HRS	864					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STEP DRILL	1/6/16	P.G.	1		4				1	22
Setup Hrs.										
1 MIN										
Cycle Time										
30 SEC										
Pcs/Hr										
108										
ROUTING:										
OPERATION 2				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 3				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes