


Part No.	9-3-16	Component	9-3-C-BLNK		
Order No.	390620	Heat Lot #			
Order Qty	2	W/O # from Box	379218		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	11/17/15	P.G.	2.5		13					
	11/17/15	DL	8	38	51					
Setup Hrs.	11/18/15	P.G.	8	36	87					
10min.	11/18/15	DL	8	24	111				2	22
Cycle Time								Tabout		
Pcs/Hr										

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:											
Notes / Instructions			Down Time Codes		First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting					Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
					11/17/15	11am	YFS	✓		DL	CD Insp #109