

Part No.	TC1267	Thru-Put/8Hrs	1368	Wgt/Pc.		Mach No.	A17			
Order No.	387983	Planned Pcs/Hr	171	Wgt/Bar		Setup Allowed Hrs.	16			
Order Qty	16,500	Actual Pcs/Hr		Component	A02001-0024	Pcs./Bar				
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
10-21	VD	5	1050	650	442865H	4.8	3			
10-22	"					8	3			
10-23	"					8	3			
10-26	"					2.5	3			
10-27	"					2.5	3			
10-27	"					2.5	4			
10-28	"	8	1070	1720	"					
10-29	"	8	680	2400	"					
10-30	"	8	980	3380	"					
11-2	"	8	525	3905	"					
11-3	"	8	1050	4955	"					
11-4	"	3	450	5405	474341H	1.4				
11-5	"	5.5	800	6205	"	2.5	1			
11-6	"	8	1025	7230	"					
11-9	"	8	1070	8300	"					
11-10	"	8	1040	9440	"					
11-11	"	7.5	900	10340	474342H	0.5	6			
11-12	E.B.	10	725	11065	"	0.5	2			
11-12	VD	8	880	11945	"					
11-13	VD	8	874	12819	"					
11-13	VD	8	1056	13869	"					
11-13	VD	7.5	911	14780	"					
11-16	VD	4	460	15240	"					
11-17	VD	8	1000	16240	"					
11-18	VD	5.5	540	16780	"					
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.		978			

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

14-10-15

11-10-15

DE - 5000X

NO PARTS

MACHINIST

NO MTL

worked on spindle broken tension stop

73

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