Part No.		2803-16-3/16-0		Component		2803-A-BLNK			GD control devices, LLC		
Order No.		399392		Heat Lot #						devic	es, LLC
Ord	er Qty		5	W/O #	from Box						
				OPERATIO					2/86 of 18 /h	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HAAS VERT MILL	2-4-16	RM	7.5	4	5	2.0	//	To	bout		
Setup Hrs.	2 3 10	yerr	1.0					00	45 00 7		
2.0		9									
Cycle Time										110	
Cycle Tille			-3):					116	18	<u>IV</u>	
Pcs/Hr									PS	55	
										10	
ROUTING:											
			y sylvatory se	OPERATIO	N 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
DOUTING											
ROUTING:			2000	OPERATIO	N 3		STATE OF STREET		Control of the last	THRU-PUT/8HRS	T
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
											1
Setup Hrs.											
Cools Times											
Cycle Time						74					
Pcs/Hr											-
1 03/111											<b> </b>
											<b>†</b>
ROUTING:											1
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
The Handred Court		1 Maintenand	ce	Date Part	Time Of Day	Approved	Mtri	Rev	Inspector	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter Inspector Notes			
		4 FAIR		2-516	10:45	yes			71		
		5 Training 6 Meeting				70					
SECONDARY	V DRODUCTIO				DAGE 1					Took Form	10/15/15