| | | Machine Count (PCS) | Efficiency | Total Planned Pcs | Efficiency | | | | | | | | | | | | | | | 100 | | | | | | | 1991 | | | | | | | | | かららい | E | 74.24 | 1 4150 | 1 | Date Na | | Order Qty | Order No. | Ordon | Part No. | AND THE PERSON NAMED IN COLUMN | Work Order Production Record | Control Devices |
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| | | PCS) | | 8 | ency | | | | - | - | + | | | | | | | | | | | | | | | | _ | 2 u | 1 | 2 | 4 5 | Be | Name | _ | 500 | SHOO | 5 | 4516 | | er Prod | ol Dev | | | | | | | | |
| 3 | | i Han | T | | | | di maranana | L | L | 1 | - | - | | | | | | | | | | | | | 1 | | | | 20 223 2 | _ | 22 28602 | 1 | ginning | # | _ | 0 | 000 | 201 | 128 | | uction | vices | | | | | | | |
| Material Difference LBS | Difference in Parts | Estimated Short Parts | Total Scrap Pcs | Total Counted Pcs | Final Pa | 0 | | - | | | | | | | | | | | | | | _ | | | | | | 20 | 13 | 3 | 2 | Beginning Balance | Hours F | | | | | | | Record | | | | | | | | | |
| fference | in Parts | Short Pa | Pcs | ted Pcs | rt and Ma | 0 | | - | - | | | | | | | | | | | | | | | 4 | | | | | | 1 | 0 | 1 | lours | | | OTY CHANGE INLS/DATE | ADDED W/O# | | | <u>Ω</u> . | | | | | | | | | |
| LBS. | | rts | | | Final Part and Material Calculation | 0 | | | | | | | | | | | | | | 95 | | | | | | | | 22 | 7 | 200 | 0 | | Pcs | Total | March. | Bra. | | | | | | | | | | | | | |
| 1 | | | | Culation | culation | 0.0 | | | | | | | | | | | | | | | | | | | | | | | | | | | Today | Loads | Actual | Statitual | | Planned Pcs/Hr | KeV Letter | | Machine No. | | | | | | | | |
| ڻ ت | 4 | ω | 2 | | Code | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | Hours | Planned | | | CTCLE IIMES | ocs/Hr | | | No. | | | | | | | | |
| Alternate - | Other | Setup Idle | Tooling | Maintenance | Desi | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0.0 | 0 | 0 | - O- | 0 | 0 | 0 | 0 | 0 | 0 | 9 | 0 0 | 0 0 | 0 | Total | Cum | | | 12 | | 2 | | 320 | | | | | | | | |
| Alternate - Tooling/ Units/ S/U | | Яle | | nance | Description | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 - | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 5 | 0 0 |) (c | 0 | Due Pcs | Balance | | Veniled | | tiedt. | | | 0 | | | | | | | | |
| 0 | 0 | 0 | 0 | 0 | Hours | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 5 | 0 0 |) - | | ס | Plan | Com | vvgorc | Watio | Load | Wgt/Bar | | HYD | | | | | | | | |
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| | | 1 20m | | rt Time Of | | | | | | | | | | | | | | | | | | | | | | | | | | | | | 17 - 27 - 12 | % Mach. | 8215 | rcs/bar | Doc/Box | Bars | lotal Bars | | T / ACME / 2ND OPS | | | | | | | | |
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| | | ۱ ا | | /ed Ma | First Part Inspection Record | 0 | | | | | | | | | | | | | | | | | | 1 | , | | | 1 | - | 1 | 1 | | Down Time | | | | W. | | Term or | | | | | | | | | | |
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| | | Y | Inspector | - | ion Reco | 0 | | | 9. | | | | | | | | | | | | | -1 | | | | | | | | _ = | 10 | 0 | Pcs. | Scrap | | | Special | | Se | | Set | | | | | | | | |
| | | (0, 10) | Ctor (O.S.) Notes | i | ord | Page 1 | | | | | | | | | | | | | | | | | | | | | | | | OF SHAPE | STA CONTRACTOR | | Notes | 3 | | | Special Notes / Instructions | Setup % | Setup Actual Hrs. | | Setup Allowed Hrs. | | | | | | | | |