

Control Devices LLC / Work Order Production Record

Part No.	104524-5
Order No.	344517
Order Qty	360

Rev Letter	D
Component	104524-2

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Actual Cycle Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0100					0	0	STD CYCLE TIME								0	#DIV/0!
8-19	03	6.7				0	0	0	0								
8-19	03	3.7				0	0	0	0								
8-20	03	1.0				0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down-Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-19-14	8:15	YES	SR	CD 0A msp #03
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								