

Control Devices LLC / Work Order Production Record																			
Part No. IL10905		Rev Letter F		Heat Lot #															
Order No. 348698		Component +L1000S-10		or Box W/O #'s Found on Label															
Order Qty 400 PLS																			
QTY CHANGE INLS/DATE				Standard Cycle Time & Setup Time Verified															
Special Notes / Instructions				1st Operation															
				2nd Operation															
				3rd Operation															
Date	Emp. Name	Prod. Hours	Setup Hours	Total PCs	Planned Hours	Cum. Total	Balance Due PCs	Plan PCs/Day	Actual PCs/Day	% Oper. Efficiency	Down Time	Code	Scrap PCs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %		
Machine #							STD CYCLE TIME											0	#DIV/0!
9/30	T.W.J.	3	.5	175		0	0	0	0										
10/30	T.W.J.	4	-	186		0	0	0	0										
Routing:																			
Machine #							STD CYCLE TIME											0	#DIV/0!
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
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						0	0	0	0										
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						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
Total Efficiency							0	0	0	0	#DIV/0!	0	0						
Routing:																			
Machine #							STD CYCLE TIME											0	#DIV/0!
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
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						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
Total Efficiency							0	0	0	0	#DIV/0!	0	0						
Final Part Calculation					Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes							
Total Counted PCs	(from packing)	1	Maintenance	0	9:30A	11:15	YES	DH											
Total Scrapped	0	2	Tooling	0															
3rd Operation Count	0	3	Setup Idle	0															
2nd Operation Count	0	4	Other	0															