


Part No.	4-4-B-BLNK	Component	A02071-0034			
Order No.	399577	Heat Lot #				
Order Qty	750	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS	416	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	2-1-16	HVP	2	108	108	0		20601 HVP	1	11
Setup Hrs.										
1										
Cycle Time										
1 MIN 2 SEC										
Pcs/Hr										
52										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-9-16	10:22	YR	✓	3	DA	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								