Control Devices LLC
Work Order Production Record

Machine No.	2ND OP	HYDROMAT / ACME / 2ND OPS	Setup Allowed Hrs.
Rev Letter	5	Wgt/Bar / Total Bars	Setup Actual Hrs.
Part No. B3246-1	Planned Pcs/Hr	Bars per Load / Remaing Bars	Setup %
Order No.	CYCLE TIMES: Standard	Wgt/Pc / Pcs/Bar	Special Notes / Instructions
Order Qty 480 PCS	Actual	Component B3246-1	

ADDED W/O # — QTY CHANGE INLS/DATE — Verified

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3-14-14	RA	27226	1.5	0	140			0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation		Total Down Time on Page: Code	Description	Hours
Total Planned Pcs		Total Counted Pcs		1	Maintenance	0
Efficiency		Total Scrap Pcs		2	Tooling	0
Machine Count (PCS)		Estimated Short Parts		3	Setup Idle	0
		Difference in Parts		4	Other	0
		Material Difference LBS.		5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3-14-14	12pm	YES	✓	DT	