Part No.		SF404-9-3/16		Component		SF404-A-BLNK			control devices, LLC			
Order No.		385539		Heat Lot #								
Order Qty		100		W/O # from Box								
				OPERATION 1				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	1-4-6	25	3		75	6 m	3					
Setup Hrs		20	*		11.5							
	1-3-16	CS	+	64	1 29							
6 m	1-5-16	D(-	8	75	304			JOB-OUT				
Cycle Time	0 16	00						0 010				
5m								(2)		- 11	0	
Pcs/Hr										24	5	
									11	19	101	
				_		1			1		0	
ROUTING:												
AND PROPERTY.					OPERATION 2				THRU-PUT/8HRS		Cauca	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				-					12 - 12 7.	-		
setup nis.										-		
	•	8								\dashv		
Cycle Time												
										_		
Pcs/Hr										\neg		
ROUTING:												
			OPERATIO				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
octup ins.								SII		+		
Cycle Time												
Pcs/Hr												
ŀ										+		
ROUTING:						***						
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			0.7.7
		1 Maintenanc	е	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling 3 Setup		Submitted	IIIIC OI Day	Yes / No	Check	Letter			110103	
		4 FAIR		1/4/16	Spor	7		0	NC			
		5 Training 6 Meeting			(8)							-
SECONDARY	PRODUCTION				PAGE	1					Test Form 1	10/15/15