Part No. Order No.		R436-12 390357		Component Heat Lot #		A02001-0012				CD cont	rol ces.u.c
Ord	er Qty	5	50		from Box					TUBLI BUT ISSUE	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HR Scrap	Scrap Code
CAGE DIE HEAD	11-17-15	JU	75	49	50						
Setup Hrs.	11.1.17	200		7 1	30	1				Ø	
0											
Cycle Time											
Pcs/Hr								,			
ROUTING:	462										
Sacraff land	100			OPERATIO	N 2					THRU-PUT/8HR	S]
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
462	11-17-15	5N	1 hr	56	50			L	0000	7 0	
Setup Hrs.											
.2											
Cycle Time									/		
	_								CKO,		
Pcs/Hr								1	1001		
								1	20	0	
ROUTING:	wash	+ Pare	4	OPERATIO	N 3		NAME OF THE PARTY OF	W ALEXAN		THRU-PUT/8HR	SI SI
Mach No.	n No. Date Emp. Na		Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.									,		
Cycle Time											
Pcs/Hr								6			
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector Notes		
		3 Setup 4 FAIR		11-17-15	1pm	Yes / No	Check	Letter	(0		
		5 Training 6 Meeting						1			
ECONDARY	PRODUCTION	N RECORD			PAGE	1	X			Test For	n 10/15/15