


Part No.	9-2.5-34	Component	9-2.5-B-BLNK			
Order No.	391484	Heat Lot #				
Order Qty	10	W/O # from Box	390232			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	11/24/15	P.G.	6		5			1 out		
	11/24/15	PG	8	8	13					
Setup Hrs.	11/25/15	PG	2.5	2	15					
10 MIN								Job Oct		
Cycle Time										
Pcs/Hr								12-2-15 5.5		

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11/24/15	9AM	YES	✓	A	DH	CD (Rev. 10/15/15) #09
3 Setup								
4 FAIR								
5 Training								
6 Meeting								