


Part No.	5-3-B-BLNK	Component	A02071-0026		<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">No parts Eck</div> <div style="text-align: center;">  <div>control devices, LLC</div> </div> </div>					
Order No.	403269	Heat Lot #								
Order Qty	250	W/O # from Box	190943161							

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	3-8-16	P.L.	8	423		0			2	11
Setup Hrs.										
	2									
Cycle Time										
	589									
Pcs/Hr										
	85									

Sub out Hvb

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

\$0.44
3.75-16
SS
2

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3-5-16	11:00	YES	✓	8	✓	<div style="border: 1px solid black; border-radius: 50%; padding: 5px; display: inline-block;"> 60# devlop 03 </div>	