

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
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Routing:														
Machine #						0	STD CYCLE TIME						0	#DIV/0!
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Routing:									
Final Part Calculation					First Part Inspection Record				
					Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Code	Total Down Time Description	Hours							
Final Counted Pcs	(from packing)	1	Maintenance	0	7-29-15	9:30	YES	DT	Q-Inspection #19 NPT x 1
Final Scrapped	0	2	Tooling	0	7-30-15	10:40	YES	DT	Q-Inspection #19 64 x 5
Final Operation Count	0	3	Setup Idle	0					
Final Operation Count	0	4	Other	0					