## Control Devices LLC / Work Order Production Record

| | | | | | |
|---|---|---|---|---|---|
| Part No. | R452-12 | Rev Letter | C | Heat Lot # or Box W/O #'s Found on Label | |
| Order No. | 366139 | Component | | | |
| Order Qty | 150 | | | | |
| QTY CHANGE INLS/DATE | | | | | |

**Special Notes / Instructions**

| Standard Cycle Time & Setup Time Vertified | |
|---|---|
| 1st Operation | |
| 2nd Operation | |
| 3rd Operation | |

| Date | Emp. Name | Prod. Hours | Setup Hours | Total Pcs | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Oper. Efficiency | Down Time | Code | Scrap Pcs. | Pcs/Hr | S/U hrs | Actual S/U | Setup % |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Machine # | | | | | | 0 | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
| 331-55B | | 4 | | 150 | | 0 | 0 | 0 | 0 | | | | | Helping | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | Dragos A-8 | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | & A-9 | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

Routing:

| Machine # | | | | | | | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

Routing:

| Machine # | 0091 | | | | | | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| 4-4-B | JT | 1.5 | | 155 | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

Routing:

| Final Part Calculation | | Code | Total Down Time Description | Hours |
|---|---|---|---|---|
| Total Counted Pcs | (from packing) | 1 | Maintenance | 0 |
| Total Scrapped | 0 | 2 | Tooling | 0 |
| 3rd Operation Count | 0 | 3 | Setup Idle | 0 |
| 2nd Operation Count | 0 | 4 | Other | 0 |
| 1st Operation Count | 0 | | | |

**First Part Inspection Record**

| Date Part Submitted | Time of Day | Approved Yes / No | Inspector | Notes |
|---|---|---|---|---|
| 4-7-15 | 8:30 | YES | DT | |
| | | | | |
| | | | | |
| | | | | |
| | | | | |