


Part No.	R431-10	Component	A02001-0008	
Order No.	395164	Heat Lot #		
Order Qty	800	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT SAW 0067										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD	12-29-15	JN	3 1/2	200						
	<del>12/30/15</del>	<del>T.M.J.</del>	<del>1.75</del>	<del>200</del>						
Setup Hrs.	12/30/15	T.M.J.	1	105	305					
	1-4-15	JN	3	262	567					
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
462	12-29-15	JN	2	200						
	1-4-15	JN	3 1/2	367	567					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-29-15	2pm	YES	✓	F	JH	