


Part No.	P1010001-00	Component	P1010001-10	
Order No.	401513	Heat Lot #		
Order Qty	149	W/O # from Box		

Job out

OPERATION 1										THRU-PUT/8HRS	512
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
4WAY MS3 472	02/23/16	MA	2	146	146					Ø	
Setup Hrs.											
1											
Cycle Time											
45 SEC											
Pcs/Hr											
64											

ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		2 Tooling									
		3 Setup									
		4 FAIR		2/23/16	9:30	(Y)	✓	E	DIT		
		5 Training									
		6 Meeting									