Part No.	GR3/4	Component	GR-BLNK
Order No.	400808	Heat Lot #	
Order Qty	7	W/O # from Box	

control devices, LLC

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OPERATION 1 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HU LATHE	2-16-16	HVD	.5	18	18				0	
								JOHNT		
Setup Hrs.								HVD		
10m										
Cycle Time										
3m								2-17-16		
								S.S.		
Pcs/Hr										
18									0	

ROUTING:

OPERATION 2 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2-16-16	11AM	YES	✓	A	DH	