

Part No.	ST3A01	ADDRESS	CYCLE TIMES	Thru-Put/8Hrs	3984	Wgt/Pc.	0.2143	DOWN TIME CODES			Mach No.	51			
Order No.	402772	STANDARD INSULATE	Standard	Planned Pcs/Hr	498	Wgt/Bar	18.1	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	
Order Qty	15,000	Actual		Actual Pcs/Hr		Component	A02022-0022						Pcs./Bar	84	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes					Scrap Pcs.	Scrap Code	
3/21	R	0				3	3						4	11	
3/22/16	WAD	4	1800	1800		1	4	Fair					0	0	
3/22	R	3	4085	5,885	116776E	0	0						0	0	
3/23/16	WAD	7	3315	9200	124597E	1	1	work on Bar feeder					0	0	
3/24/16	WAD	6	2800	12,000	"	0	0	work on Bar feeder					0	0	
<div style="border: 2px solid red; border-radius: 50%; padding: 10px; display: inline-block;"> \$11.00 349410 355 </div>															
TOTAL PCS PRODUCED															
TOTAL SCRAP PCS. 4															



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load