

Part No.	G50-15SS	Component	G50-15SS-BLNK
Order No.	400221	Heat Lot #	
Order Qty	35	W/O # from Box	

40  
20  
20  
5



OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Miyano CNC	3-14-16	JO	3.0	12	12	5.0		Program + Setup		K14
Setup Hrs.										
Cycle Time										
Pcs/Hr										

3-22-16  
\$21.40

4

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:	
Notes / Instructions	Down Time Codes
1 Maintenance	
2 Tooling	
3 Setup	
4 FAIR	
5 Training	
6 Meeting	

First Part Inspection Record							
Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	