| FSTAR  | Work Order Production Record | er Produ | ction Recor | cord C                                  |                | Rev Letter   |                           | KNC                  |                     | DAVENPO<br>wgt/Bar |   | RT / B&S BAR FEED     | RFEED               | Total          | Set           | Setup Allowed Hrs.  Setup Actual Hrs. |
|--|------------------------------|----------|-------------|---|----------------|--|---------------------------|----------------------|---------------------|--------------------|---|-----------------------|---------------------|----------------|---------------|---------------------------------------|
| Color   Part     | Part No.                     | 2/2/2    | A           |   |                | Planned P  | cs/Hr                     |                      |                     | Bars per           |   | Remaining             | State of the spirit | Loads          |               | Setup %                               |
| Standard    | 3                            |          |             | ADD                                     | ED W/O #       |  | CYCLE TIMES               |                      |                     | Load               |   | Loaus                 | 50,000              | 100            | Special N     | Special Notes / Instructions          |
| Clock   Prod.   Setup   Total   Pieces   Planned   Clum.   Balance   Plan   Actual   W.Mach.   Machinal   Ma   | ç.                           | 62       | 3/          | OTY CHAN                                | IGE INLS/DATE  | Standard   |                           |                      | Varified            | Wgt/Pc             |   | Pcs/Bar               | in the state of     | 9              | 076           | A FULL                                |
| Rame   Clock   Prod.   Setup   Total   Piaces   Pianned   Cum.   Ramed   Ram   |                              |          | 5           | 1 7                                     | Add - pag      | Actual   |                           |                      | Vermon              | Comp               | onent                                   |                       | 1 1                 |                |               | BAK                                   |
| Seginating Balance   |                              |          |             |   | Total<br>Loads | Pieces<br>Today  | Planned<br>Hours          | Cum.<br>Total        | Balance<br>Due Pcs  | Plan<br>Pcs/Day    |   | % Mach.<br>Efficiency |                     |                | Scrap<br>Pcs. | Notes                                 |
|  |                              | Begir    | ning Bala   | ance                                    |                |  | Second State III          | 0                    | 0                   |                    |   |                       | LOUNO.              |                |               |                                       |
| STRICE   STOCK   STO   | -2-19 2                      |          | 52          | 70                                      |                |  |                           | 0                    | 0                   | 0                  |   |                       |                     |                |               | Solven Company or of all              |
| Control   Cont   | 1                            | 1        | in          | w                                       |                | 85   | Section 2                 | 0                    | 0                   | 0                  | 1. 1. A. A.                             |                       |                     |                |               | o comola                              |
| 10   | 7-14                         |          | ,           |   |                |  |                           | 0                    | 0                   | . 0                |   |                       |                     |                |               |                                       |
|  | 7-14 DP                      | 77 277   | 2.          | 2                                       |                | 26   |                           | 0                    | 0                   | 0                  |   | The state of          |                     |                |               |                                       |
| 170   2765   3.7     45   0   0   0   0   0   0   0   0   0  | 11-19                        | 8        | 101         | 0                                       |                | 26   |                           | 0                    | 0                   | 0                  |   | 44. 2                 |                     |                |               |                                       |
|  | 11-14 DC                     | 378      | 8 3,7       | 7                                       |                | 45   | 21.0                      | 0                    | 0                   | 0                  | 7 - July - 1                            | AT STATE OF THE       |                     |                |               |                                       |
|  | OC HIME                      | 2799     | 4,          |   |                | 51   |                           | 0                    | 0                   | 0                  | 1                                       |                       |                     |                |               |                                       |
|  |                              |          |             |   |                | 700  | 1                         | 0                    | 0                   | 0                  | density of the                          |                       |                     |                |               |                                       |
|  |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  |   | /                     |                     |                |               |                                       |
|  |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
|  |                              |          |             |   |                | 448000   |                           | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
|  |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  | in Post for                             |                       |                     | +              |               |                                       |
|  |                              |          |             |   |                | HER SAN CONTIDENT  |                           | 0                    | 0                   | 0                  | Philography St.                         |                       |                     |                |               |                                       |
|  |                              | -        |             |   |                |  | A THE PERSON AND A SECOND | 0                    | 0                   | 0                  | 100000000000000000000000000000000000000 |                       |                     |                |               |                                       |
|  |                              |          | -           |   |                |  |                           | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
|  |                              |          |             |   |                | 100  |                           | 0                    | 0                   | 0                  | 100                                     | Se South Agency       |                     |                |               |                                       |
|  |                              |          |             |   |                |  | 7)                        | 0                    | 0                   | 0                  | 4.0                                     |                       |                     |                |               |                                       |
|  |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
|  |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  | 100                                     |                       |                     |                |               |                                       |
|  |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  | 100                                     | A Charlet             |                     |                |               |                                       |
|  |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  | 1.00                                    | A CONTRACTOR          | 2                   |                |               |                                       |
|  |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
| Count (PCS)   Difference in Parts   Difference in Difference   |                              |          |             |   |                |  | 71277                     | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
| Code      |                              |          |             |   |                | To the same of the | - E-Ch-148/2-5-70         | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
| Count (PCS)   Difference in Parts   Differ   |                              |          |             |   |                |  |                           | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
| Count (PCS)   Difference in Parts   Differ   |                              | _        | •           | >                                       | ,              |  |                           | 0                    | 0                   | 0                  |   |                       |                     |                |               |                                       |
| Efficiency     Final Part and Material Calculation     Code     Description     Hours       Final Part and Material Calculation     Code     Description     Hours     First Part Inspection       ned Pcs     Total Counted Pcs     1     Maintenance     0     Date Part     Time Of Approved Check     Approved Check       count (PCS)     Estimated Short Parts     3     Setup Idle     0     Submitted     Day     Yes / No     Check       count (PCS)     Difference in Parts     4     Other     0     Submitted     Setup Idle     0  |                              |          | 0           | 0                                       | 0              | 0.0  |                           | 0                    | 0                   |                    |   |                       |                     | 0              | 0             | Page 1                                |
| ned Pcs     Total Counted Pcs     1     Maintenance     0     Date Part Time Of Approved Submitted     Approved Pose / No     Material Count (PCS)       Sount (PCS)     Estimated Short Parts     3     Setup Idle     0     5     5     5     6     7     6     <  | Efficienc                    | су       | Fina        | Part and N                              | Material Cal   | culation   | 100                       | tal Down T<br>Descri | ime on Pag<br>ption | Hours              |   |                       | 29                  | st Part Inspec | tion Recor    |                                       |
| Total Scrap Pcs  2 Tooling  0 Submitted Day  Yes / No Check  Check  Difference in Parts  4 Other  0  | al Planned Pcs               |          | Total C     | ounted Pc                               | S              |  |                           | Maintena             | ance                | 0                  | Date Part                               |                       | Approve             | Material       |               |                                       |
| Ount (PCS)  Estimated Short Parts  3 Setup Idle  4 Other   | ciency                       |          | Total S     | crap Pcs                                |                |  |                           | Tooling              | nd                  | 0                  | Submitted                               |                       |                     |                | Inspector     | tor                                   |
| Difference in Parts 4 Other  | chine Count (PC              | (8:      | Estima      | ted Short F                             | Parts          |  |                           | Setup Idl            | Ф                   | 0                  |   |                       |                     |                |               |                                       |
| ALL THE PROPERTY OF THE PARTY O |                              |          | Differe     | nce in Part                             | S              |  |                           | Other                |                     | 0                  |   |                       |                     |                |               |                                       |
| Alternate - Tooling/   |                              |          | No.+0.1.    | 7 | 0              |  |                           |                      | Tooling/            | >                  |   |                       |                     |                |               |                                       |