


Part No. 143140-1-C		ADDED W/O #		CYCLE TIMES		Thru-Put/8Hrs 0	Wgt/Pc. .9208	DOWN TIME CODES		Mach No. A13		
Order No. 396204				Standard 35		Planned Pcs/Hr 92	Wgt/Bar 108.27	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Setup Allowed Hrs.		
Order Qty 7,600		QTY CHANGE INLS/DATE		Actual		Actual Pcs/Hr	Component A01102-005			Pcs./Bar 118		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code	
CUMULATIVE TOTAL FROM PREV. PAGE								TOTAL SCRAP PCS. FROM PREV. PAGE		185		
2-24	JT	7	437	4670	DK-1	2						
2-27	GARY	6	200	4870								
2-27	JT	4	364	5234								
2/29	GARY	5	210			2	2					
						1	1	No chip Tub				
2-29	JT	4	307			4	2	Face/Stock stop/Brass Pusher				
					Job							
					OVI							
					<div style="border: 1px solid black; border-radius: 50%; padding: 10px; display: inline-block;"> \$95.11 3-18-14 SS </div>							
TOTAL PCS. PRODUCED										TOTAL SCRAP PCS.	185	
		Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load			First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes

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PRODUCTION RECORD