

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Planned Pcs/Hr

Standard

Wgt/Bar

Bars per Load

Remaining Loads

Total Loads

Actual

Component

Wgt/Pc

Pcs/Bar

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Order No.

Order Qty

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan. Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Date

Beginning Balance

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan. Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Machine Count (Pcs)

Material Difference LBS.

Code

Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Page 1

05/03/14

24

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