

Part No.		1301-22-1/4		Component		1301-A-BLNK				
Order No.		404266		Heat Lot #						
Order Qty		4		W/O # from Box		399971				

OPERATION 1								THRU-PUT/8HRS	16	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-15-16	DG	115		4					
Setup Hrs.										
10 MIN										
Cycle Time										
23 MIN										
Pcs/Hr										
2										

SUB OUT
3-15-16
3:45

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling		3-15-16	9:15 PM	YRS	✓	B	WRO	
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								