Part No.		SB2201-10		Component		SB2201-20			control devices, LLC			
Order No.		393911		Heat Lot #								
Order Qty		200		W/O # from Box					v.	1	210	
				OPERATIO	N 1	S. M. Y. S. S.			THRU	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
HARDING COBRA	D-14-15	70	9.0	53	53	2.0	3					
Setup Hrs.	12:14:15	BH	8.0	132	185	1)		TIM	anton set til	Fe		
	13-15-15	30/#VD	3.0	40	207	Y		14	ENTED OFF EL			
2.0	12 13 13	J4 111 U	3,0	10	00/							
Cycle Time									~ (S	()		
Imin Ussec	_							,	+000	1		
Pcs/Hr												
27									/	0		
										40		
ROUTING:	The State of the S			OPERATIO	OPERATION 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.									11-15			
									155			
Cycle Time												
										W		
Pcs/Hr												
PCS/ HI												
ROUTING:												
建设在 10年		Supply Apply	N. U.S. P. L. S. W.	OPERATIO	M. SICHOLD	THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
	8								10-11-11-11-11-11-11-11-11-11-11-11-11-1			
Setup Hrs.												
Cycle Time												
,												
Pcs/Hr												
ROUTING: Notes / Instructions Down Time Codes First Part Inspection Record												
Motes / II	iisti uctions	1 Maintenance		Date Part		Approved	Mtrl	Rev				
		2 Tooling	<u>.</u>	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		12-N-15	9-15/	YES	/	B	On O			
		5 Training						D				
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1					Tost Form		