

Part No.		PVWNA0030-HS		ADDED W/O #		CYCLE TIMES		Thru-Put/Hrs		Wgt/Pc.		0.0708		Mach No.		S6	
Order No.		399100		Standard		Planned Pcs/Hr		330		Wgt/Bar		8.1		Setup Allowed Hrs.			
Order Qty		6,000		Actual		Actual Pcs/Hr				Component		A06021-0016		Pcs./Bar		114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes						Scrap Pcs.	Scrap Code		
2/4/16	DM/DE	8	725	725	P9393	1.5	3							25	11		
2/4	DM/DE					1	4										
2/5	BA	8	2985	3710													
	BA	8	3066	6716													
2/5	BM	1	325	7035	P9393												
JOB OUT																	
\$3.04																	
24-11																	
2-55																	
TOTAL PCS. PRODUCED																	
TOTAL SCRAP PCS. 75																	



control devices, LLC  
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load