

Part No.	1303-29-14	Component	1303-A	
Order No.	390208	Heat Lot #		
Order Qty		W/O # from Box	381437	

OPERATION 4										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	11/11	DG	2		6				1	11	
	11/12/15	PG	4	10	16						
Setup Hrs.											
6-2								Job Oct			
Cycle Time											
315+61											
Pcs/Hr											
QB											

ROUTING:

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted    	Time Of Day    	Approved Yes / No    	Mtrl Check    	Rev Letter    	Inspector    	Notes    