

Control Devices LLC / Work Order Production Record			
Part No.	R450-1b	Rev Letter	Q
Order No.	376339	Component	R450-10V
Order Qty	300		
			Heat Lot # or Box W/O #'s Found on Label

QTY CHANGE INLS/DATE	
Special Notes / Instructions	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	53					0	0	STD CYCLE TIME								0	#DIV/0!
7/6/15	JT	1.9	2	81		0	0	0	0								
7-6-15	JT			81		0	0	0	0								
7-6-15	JN	2	1	85		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17							0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Machine #						0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	7-6-15	9:00 AM	YES	SR	CD QA 1.5R #03
Total Scrapped	0	2	Tooling	0					
Prod Operation Count	0	3	Setup Idle	0					
Prod Operation Count	0	4	Other	- 0					
Prod Operation Count	0								

Test 4/29/15