


Part No.	2201-4-1/4-0	Component	2201-A-BLNK	
Order No.	391331	Heat Lot #		
Order Qty	14	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	11-24	MS	.75	3	3					
Setup Hrs.	11-24	LJ	4.5	12	15			Job OUT		
6										
Cycle Time										
15 Min Per PCS										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11/24/15	2:15pm	yes	✓	C	AT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								