


Part No.	J1/4	Component	A02001-0016	
Order No.	399578	Heat Lot #		
Order Qty	750	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	248
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H2	2-5-16	HVD	8	243		0			0		
	2-5-16	HVD	8	243	486	0		John T	0		
Setup Hrs.	2-6-16	HVD	12	345	881	0		HVD	0		
1	2-8-16	JB	3	92	973	0			0		
	2-9-16	HVD	1	31	1004	0			0		
Cycle Time											
1m45s											
Pcs/Hr											
302								3.8-14			
								55			

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes