Part No.		1302-20-1/4-5/8		Component		1302-20-1/4			control devices, LLC			
Order No.		397418		Heat Lot #								
Order Qty		3		W/O # from Box			-		1			
A PARTY IN LA				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Step Dill	1/20/16	P_6.	1	1	3				2			
Setup Hrs.										+		
12min.								Jo	JOBOOT			
Cycle Time									-11			30 m = 1
41 .		_						,	25	10		
Par /llu			K.					11/2				
Pcs/Hr								125				
											O	
ROUTING:				SAND	RI AST / RRIGI	T DIP / RE/	NA / NAS D	VCK				
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
				,								
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down	Down time	Notes		-PUT/8HRS Scrap	Scrap	
						time						Code
Setup Hrs.												
Cools Time												
Cycle Time						, pa						
Pcs/Hr												
rcs/Hi	344											
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Letter Inspector		Notes	
		4 FAIR 5 Training										
	( DDODUCTIO	6 Meeting										