		Machine Count (PCS)	Efficiency	Total Planned Pcs	ш	Service Control of the Control of th																									7	36	1		Date	Order Qty	Order No.		Part No.		Work
		unt (PCS)		d Pcs	Efficiency		with a company																							4	4	6.0	0/		Emp. Name	10	300	5	ASC		Control Devices LLC Work Order Production Record
				The second second						2000																				**	11	13010	Beginni	0	Clock #	06	11.0	0	037-	0 0	evice
Material	Differen	Estimate	Total Sc	Total Co	Final	0	2																	1						700	24		Beginning Balance		Prod. Hours		-3	0	1-60		on Recor
Difference in Parts Material Difference LBS.	Difference in Parts	Estimated Short Parts	Total Scrap Pcs	Total Counted Pcs	Part and	USA) N										1						•									Sec. 1	3	1000	Setup		QTY CHAN	ADD	3	1 2	e C
	S	Parts			Material (U	•																							1050			Sec. 28.	8	Total Loads		QTY CHANGE INLS/DATE	ADDED WIO #			
		ei kei		The second secon	Final Part and Material Calculation	0.0	0				-				1							1			1					,	1			1	Pieces Today	Actual	Standard	2	Planne	Rev Letter	Machine No.
O1	4	ω	2		Code	0	2		7 T														•											<u> </u>	s Planned y Hours		ra	CYCLE TIMES	Planned Pcs/Hr	tter	e No.
Alternate - Units/ S/U	Other	Setup Idle	Tooling	Mainte	_	Total Dow	o	0		0	0 0	0 0	0 0		0			0	0 0	0	0	0	0	0			0 0	0	0	0	5 0		0		cum.			IES	1 1	T.	NE NON
te - Tooling/ 3/U		Idle	9	Maintenance	Description F	Time on B					0 0	0	0 0	0	0	0 0	0 0	0	0	0 0	0	0	0	0	0 0	0	0 0	0	0	0	0 0	0 0	0	à	. Balance Due Pcs		Venilled			4	
0	0	0	0	0	Hours	0	0	, ,			0 0	0		0 0	0 0				0	2 0	0	0	0	0	0 0		0	0		0 0	0 0	0 0	>		e Plan s Pcs/Day	Cor	Wgt/Pc		Bars per Load	Wgt/Bar	DA
		3/16/	Submitted	Date F		10 S S S S S S S S S S S S S S S S S S S					4		1	1	+		\dagger	1				+													Act Pcs/	Component	C		er	27	DAVENPOR
	2 1 100	14 200														1, 16											1					. 11			ual % Mach. Day Efficiency	216	Pcs/Bar	,	Remaining Loads	Total Bars	RT / B&S BAR FEED
		Ö	Day								1	1	+			-	-	+	1	1	1	+	+		+	+	1	1		1	-			ş.		6 BW	ar		ing s	Bars	BAR F
		ves.	Yes / No	Approved	TI.																													LOT NO.	Material Heat						H
			Check	Mater	First Part Inspection Record	0																											1.4	lime	Mach Down					Total Loads	
			_	-	spection				1	-		-		-								+	-	-	+	4				+		-		╬	CODE			S			1
		B	inspector		n Record	0		1	-	1		+	-	-					1		1	+	+		+	+	-	1	1	2		+	80.7 80.7	44 30 00 10	Scrap Pcs.			pecial Note		Setu	Setup
				/																													A STATE OF THE STATE OF	12 1 12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		2 2		Special Notes / Instructions	Setup %	Setup Actual Hrs.	Setup Allowed Hrs.
			Notes			Page 1																											the state of the s		Notes	200		ons		rs.	Hrs.
							TOTAL STREET																										Service Control			1				100	