


Part No.	CR15	Component	CR-BLNK	
Order No.	405318	Heat Lot #		
Order Qty	3	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	3-22-16	Phil		3						
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2	Tooling								
	3	Setup								
	4	FAIR								
	5	Training								
	6	Meeting								