77	11										
Part No. Order No.		1303-36-3/16 396940		Com	Component Heat Lot #		1303-A-BLNK		GD control devices, LLC		
				Hea						devices, LLC	
Ord	er Qty		1		from Box		SWEETERS .				
1000 四部	ACTIVATION OF STREET			OPERATIO		Down	Down time			THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
g	1-14-16	CS	3		4					L	22
0	1-14-16	DG	4	3	7		_				
Setup Hrs.			24		,			30	03		
10								0	UT)	5	
Cycle Time								1	OPT	1 TELL	
54.						1		N.	MALA	MAH	/111
) min						V		(/2)	MAC	(PIII)	1014
Pcs/Hr								100	. [.		101
										*	5
ROUTING:											
ROOTING.	A STATE OF THE STA			OPERATIO	N 2					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	Scrap	Scrap Code
* III.						time					Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
DOUTING:											
ROUTING:		and the latest		OPERATIO	N 3					THRU-PUT/8HRS	
Mach No.	No. Date Emp. Name P		Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cuels Time						7.					
Cycle Time					_						
Pcs/Hr											
					_						
ROUTING:										•	
Notes / I	Instructions		ime Codes			Control of the last	irst Part In		Record		
	1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
		3 Setup		1-14-16	SHUPIN	4E5	CHECK	B	WRB		
		4 FAIR 5 Training									
		- Tomming									