

Control Devices LLC / Work Order Production Record	
Part No.	R431-12
Order No.	374956
Order Qty	40
QTY CHANGE INLS/DATE	

Rev Letter	F
Component	1/4" Bore

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Rev Letter	#
Component	1/428 Buro

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Special Notes / Instructions

Machine # B17					Routing:										
						0	STD CYCLE TIME							0	#DIV/0!
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Routing:														
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Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0		

Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Final Counted Pcs	(from packing)	1	Maintenance	0					
Final Scrapped	0	2	Tooling	0					
Operation Count	0	3	Setup Idle	0					
Operation Count	0	4	Other	0					
Operation Count	0								