Part No.		SP5066		Component		SP5055			GD control devices, LLC		
Order No.		401792		Heat Lot #					en.	device	es, LLC
Ord	er Qty	2	00	W/O#	from Box						
MESTER OF				OPERATIO					THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
DRLL PRESSOS67	2-25/16	MK	2,5	345	250			157 7	IME ZNO OF I	3	U
Setup Hrs.	2-07-16		A 6 0	275	230			20	BOUT	2	
/HR						The state of the s				=	
									(5)		
Cycle Time						*	/				
								1	10		
Pcs/Hr									2/10		
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ROUTING:										0	
			NAME OF THE PARTY	OPERATIO	OPERATION 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
									3.E		
Setup Hrs.				+		<u>.</u>					
									110.0		
c 1 =:											
Cycle Time											
										+	
Pcs/Hr											

ROUTING:		a very trave		OPERATIO	VI 3	Colony Alle			TUDI	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
						time					Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
. 55,									10.00		
							7.2				
ROUTING:											
Notes / Instructions Down Time Codes							irst Part Ins		Record		
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	I Inspector I Note		
		3 Setup 4 FAIR		225/16	10:15	165	- Criccii	D+ (#30)			
		5 Training						A		and the	
SECOND A PV	PRODUCTION	6 Meeting	- Alloware		DAGE 1				2		10/15/15