Part No.		1102-20-1/4		Component		1102-A-BLNK				-	contr	01
Order No.		401013		Heat Lot #		ZZOZ / DEIW			1	(+) I	contr device	es, LLC
Order Qty		2		W/O # from Box		397116			1			· /
STATE OF THE STATE OF				OPERATIO	DN 1	12/2	C52 5 550			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Ścrap Code
10	2-19-16	DG	2		6	6 m	3					Code
Setup Hrs.											-715	
lom					11				.0.3			
Cycle Time				000					30%			
10				1	100			()	0.7	15		
Jun					/			A	10 pri	7	7	
Pcs/Hr						1/2			MA	chil	NE	
3						UE		0	1//10		X	
ROUTING:	s null-su					l					1	
No. of Contract of			AND THE REST.	OPERATIO	N 2	Daws				THRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
		-										
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Cycle Time												
Pcs/Hr												
ROUTING:												
KOOTING:	THE ENGLISHED			OPERATIO	N 3			October 1	S S F & 73	THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
C-1												
Setup Hrs.												
Cycle Time												
- 1												
Pcs/Hr			_					v.				
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ROUTING:	nstructions	Down T	ime Codes			-						
1.0103711	.ocractions	1 Maintenanc		Date Part	The Off	Approved	irst Part In Mtrl	spection Rev				
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter		Inspector Notes		
		4 FAIR		2-19-16	9:20111	465		B	WEB			
		5 Training 6 Meeting										
SECONDARY	PRODUCTIO				PAGE 1						Test Form	10/15/15