Pa	rt No.	1301.	2/1//	Cor	nnonont	T 13	01 A DIA	IV.	1			_
Order No.		1301-24-1/4 394117		Component Heat Lot #		1301-A-BLNK			-		contr	ol es, LLC
Order Qty		8		W/O # from Box		NII			+			
				OPERATIO		MANUEL N		7		THRU-	PUT/8HRS	160
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	12/15/15	C.S.	5.5		13			-	1-2-	- 1		
Setup Hrs.				Š.				10	1000			
12 min.												
Cycle Time									175			
23 in.								750	1			
Pcs/Hr								1	55.	-		
2											10	
ROUTING:								<u> </u>				
				OPERATIO	N 2		1300			THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						_						
Setup Hrs.						72						
Cycle Time												
						100						
Pcs/Hr										la la		
·												
ROUTING:	rest days Ave by	LA CHARLES AND	a reference and a source	OPERATIO	N 2	PAIN STATE	r 18.15 #273					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time	Notes			UT/8HRS Scrap	Scrap
						time	_					Code
Setup Hrs.		<u> </u>									_	
Setup Hrs.											*-	
Cycle Time					11							
		_										
Pcs/Hr								7	olikë			
				_					ik			
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	(P)	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted /2-15-7	84m	Yes / No	Check	Letter	NI N	CD CD #09	.,,,,,,	
1		4 FAIR 5 Training		161(7)	04//	4/23	V	-	LH			
		6 Meeting						3				
ECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form 1	0/15/15