Part No.		9-3-15		Component		9-3-C-BLNK					contro	1 1
Order No.		390998		Heat Lot #						$G\Sigma$	contro device	S, LLC
Order Qty		25		W/O#	from Box	37	921	8				
OPERATION 1												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Setup Hrs.	163/13	0.0	- 0	20	,,			11155	INDIEX ITY			2
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Pcs/Hr								112:010)		
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ROUTING: OPERATION 2												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
						time						code
Setup Hrs.												
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ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	OPERATION Cum. Total	Down time	Down time	Notes		Scrap	Scrap	
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Setup Hrs.												
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Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	First Part Inspection Record							
		2 Tooling			Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
I		3 Setup 4 FAIR		Submitted	92	415		B	(10 pt 10 pt		O. FEET	National Property
		5 Training						2		2011		
ECONDARY PRODUCTION		6 Meeting						Shakalan .		3111		