

Control Devices LLC Work Order Production Record

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No.

ADDED W/O #

Planned Pcs/Hr

Wgt/Bar

Total Bars

Total Loads

Order No.

QTY CHANGE INSDATE

Standard

Bars per Load

Remaining Loads

Order Qty

Actual

Verified

Wgt/Pc

Pcs/Bar

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Beginning Balance

0

0

0

0

0

0

0

0

0

0

0

0

0

5-12

05

21840

2.4

2.4

2100

0

0

0

0

0

0

0

0

0

0

0

5-13

4

4

6.9

2.4

2100

0

0

0

0

0

0

0

0

0

0

0

5-14

4

4

6.9

2.4

2100

0

0

0

0

0

0

0

0

0

0

0