Part No.		701-5-3/16		Component		701-A-BLNK			GD control devices, LLC			
Order No.		389960		Heat Lot #					1	شه سه	device	s, LL
Order Qty		320		W/O # from Box		388671			[*
		A THE STATE OF THE		OPERATIO	N 1			No.		THRU-	PUT/8HRS	1280
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time , code	7 8	Notes		Scrap	Scrap Code
1/3	11/10/15	DG-	2	56	104			10)			
Setup Hrs.	11/12/15	16.	<i>5</i>	146	256			1	1	1		
7MIN	11/2/15	DV	8	146	392			Vo	600			
Cycle Time	a:				20							
18 secs.								4	d.B			
Pcs/Hr								11	5			
160								101	*		D	
ROUTING:												
Section 18		WAT PROF	17 经11 20 1	OPERATION 2			Down time				-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	code		Notes		Scrap	Code
	·											
Setup Hrs.												
				6								
											-	_
Cycle Time											***************************************	
											.5	
												1 2
Pcs/Hr	·			7:2								
										_		
ROUTING:		Mercheren								- IIII		
- 10-10 - 10 h				OPERATIO		Down time				THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.									*			7-
Cycle Time												
,												
Dec/Un								4	*			
Pcs/Hr												
												4-5
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenand	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	A CONTRACTOR OF THE PARTY OF TH
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	p			
		4 FAIR										
		5 Training6 Meeting										
SECONDARY PRODUCTIO					DACE	1	-				T 15	0/45/45