Part No.		9-3-19		Component		9-3-D			control devices, LLC		
Order No.		402585		Heat Lot #					Make device	es, LLC	
Order Qty		10		W/O # from Box		39	397 706				2.1
	STATE OF THE STATE	医温馨 基本		OPERATIO	57	Down				THRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code
10	3-1-16	06	2		10	Gm.	3				
Setup Hrs.											
6m	5: °C										
Cycle Time								5013			
20m								0	UT	n	
Pcs/Hr	·								29-14		
3									20,5	A	
ROUTING:								<u> </u>			
1 1 to 1 to 2	well to	W 数节接册	Sales Comment	OPERATION 2		CANAL SERVICE		THRU		HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.							-				
		-									
Cycle Time								_ ·			
Pcs/Hr											
DOLLENIO										*2	
ROUTING:	医乳毒素 医复数	Market All	Commence of the	OPERATIO	N 3			1 1 1 1 1	T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
									×		
Setup Hrs.					(9						
octup mo.											
								4			
Cycle Time											
-											
Pcs/Hr								a			
ROUTING:	ee enga Enwen	D'(We pather)	St. St. St. St. St.	ved to the	(FILL 34X ) wh	7.00					
Notes / In	structions	Down Ti  1 Maintenance	me Codes	Date Part		Approved	rst Part Ins Mtrl	pection Rev	Record	an graduitation and the	
		2 Tooling	•	Date Part Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		3-1-16	48	-		A	20		
		5 Training 6 Meeting									
ECONDARY	PRODUCTIO				PAGE 1					Test Form 1	0/45/45