Part No.		DCN316		Component		A01401-0006			GD control devices, LLC			
Order No.		401514		Heat Lot #					devices, LLC			
Ord	er Qty	3	300		W/O # from Box				1			100
				OPERATIO	N 1			2000		THRU-	PUT/8HRS	140
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HARDING COBRA	2/29/16	B5	5 7.0	42 68	42	3	3					
Setup Hrs.	2.29-14	BA	6.5	37	147						a)	V
3.0	<i>3/1/16</i> 3-1-l6	B5	7.0	108	209					10	3/6	
Cycle Time			01	100	017	1			Λ	-	71	
amin -							5 (					
Pcs/Hr								-(				
1424					=10						0	
ROUTING:											.0	
OPERATION 2										THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
E.												
DOLITING:												
ROUTING:			江东888年为488	OPERATIO	N 3		Subject to			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Ì												
Setup Hrs.									38			
Cycle Time												
zycie mnie												
Pcs/Hr												
ŀ												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record											100	
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		2-29	12 45A		Check	K	M Noys			
		4 FAIR 5 Training			10.1		400		1000			
		6 Meeting										
	PROPULCTION				Uni Notice Control of							