

Control Devices LLC Work Order Production Record

Machine No.

2008

Rev Letter

4

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No.

1004163

Planned Pcs/Hr

4

Wgt/Bar

Total Bars

Total Loads

Order No.

2386014

Standard

Standard

Wgt/Pc

Pcs/Bar

Order Qty

Actual

Verified

Component

13924-30

Mach Down Time

CODE

Scrap Pcs.

Notes

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan. Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Beginning Balance

180

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