

Part No.	PWVN00029-H	ADDED WORK		CYCLE TIMES		Thru-Put/Hrs	2640	Wgt/Pc.	0.0708	DOWN TIME CODES						Mach No.	S4
Order No.	394120	Standard		Planned Pcs/Hr		330	Wgt/Bar	8.1	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting						Setup Allowed Hrs.	4	
Order Qty	18,000	Actual		Actual Pcs/Hr			Component	A06021-0016							Pcs./Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code							
2/22/16	DM	2	675	675	89393	2.5	3	OK	55	11							
2/23-16	TL	8	2657	3332	89393	0	4	OK	0	0							
2-23-16	huc	1.5	450	3782	11	5	1	working on 2nd Inverter									
<div style="border: 1px solid blue; border-radius: 50%; padding: 10px; display: inline-block;"> \$16.72 3414 3455 </div>																	
TOTAL PCS. PRODUCED											TOTAL SCRAP PCS.		55				



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes