

Part No.	22186688-C	ADDED W/O #		CYCLE TIMES		Thru-Put/Hrs	Wgt/Pc.	0.9953	Mach No.	A6
Order No.	396201	Standard		11.6		Planned Pcs/Hr	Wgt/Bar	86.14	Setup Allowed Hrs.	
Order Qty	1,950	Actual				Actual Pcs/Hr	Component	A02002-0048	Pcs./Bar	87
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-3-14	JS	—	—	—	118677E	2.5	3	3/0 A14		
2-4-14	JS	—	—	—		4	4	MOVED TO A84A9		
2-5-14	JS	—	—	—		8	3			
2-6-14	JS	1	175	175	11	5	344	can't write codes on spare line	30	M4
2-8-14	JS	8	800	975	11	Thanks DE				
2-9-14	JS	8	743	1738		JEB out / no material				
<div style="border: 1px solid green; border-radius: 50%; padding: 10px; display: inline-block; text-align: center;">             2-8-14              2-10-14              2-10-14           </div>										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										



Special Notes / Instructions  
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load