Part No.		GR3/4		Component		A02071-0024			control devices, LLC			
Order No.		402315		Heat Lot #					devices, LLC			
Ord	er Qty		7		W/O # from Box				1			
				OPERATIO	N 1	LIP THE STR			No. of the	THRU	-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE	2-24-11	<i>P.b.</i>	.5	7	7				Johnot		0	0
Setup Hrs.								2	P6			
10 MIN											0	
Cycle Time									(-1	0		
3 MIN										<u> </u>		
Pcs/Hr									25	7		
18											P	
ROUTING:						<u> </u>						
	Mary College			OPERATIO	OPERATION 2			THI			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.							_					
	u-sonance -								_18			
C 1 T												
Cycle Time					1							
											_	
Pcs/Hr												
::												
ROUTING:												
		Contract States		OPERATIO	N 3	DATE ROLLING	Project Mal	90.100	F	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.						_						
- 1												
Cycle Time												
cycle Time												
Pcs/Hr												
ROUTING:												
	nstructions	Down Ti	ime Codes	1		c	irst Part In	nastian	Passed			
		1 Maintenance		Date Part	Time Of D	Approved	irst Part In Mtrl	Rev		l l		
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	57 N		Notes	
		4 FAIR		2/29/16	2:30	YES	/	A	DH CON			
		5 Training6 Meeting								0		
FCONDARY PRODUCTION					DACE							