Part No.		P7575B26-3		Component		P7575B26			control devices, LLC			
Order No.		390202		Heat Lot #		e e					device	s, LLC
Ord	er Qty	40		W/O # from Box								
		AL AND THE PLANTS		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
LATHE 0468	11.12.15	CS	.75	64	65		1					
Setup Hrs.	11.14.13		175		00							
. 1												
Cycle Time												
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				384								
								2		1		
Pcs/Hr					_				10	1)		
					<u> </u>				1/10	5	A	
ROUTING:)	6	
ROUTING:	And the second		West House	OPERATIO					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.						2						
setup nis.										-		
									**			
Cycle Time						511						
				_				ei ei				
Pcs/Hr												
			i i									7
DOLITING												
ROUTING:				OPERATIO	N 3			STATE OF	NA SERVICE CHA	THRU-	PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
setup ms.												
Cycle Time												
Pcs/Hr												
. 55/111												-
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		 Maintenand Tooling 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup		11-12-15	10:30-	JES	L/CITECK	-	DH		Daniel -	
		4 FAIR 5 Training	1 NORMS		1.00	/		6	(3.184)			
		6 Meeting						37		9		
SECONDAR	Y PRODUCTIO	N RECORD			PAGE 1			- Editor			Test Form	10/15/15