

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

Remaining Loads

#DIV/0!

Component

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

#####

Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Order Qty

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today (bars)

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

#DIV/0!

0

0

Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

#DIV/0!

0

0

0

0

0

0

0

Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

#DIV/0!

0

0

0

0

0

0

0

Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

#DIV/0!

0

0

0

0

0

0

0

Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

#DIV/0!

0

0

0

0

0

0

0

Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

#DIV/0!

0

0

0

0

0

0

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Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

#DIV/0!

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Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

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Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

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0

0

0

0

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Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

beginning balance

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0

0

0

0

0

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Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

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Scrap Pcs.

Notes

beginning balance

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0

0

0

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Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

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Scrap Pcs.

Notes

beginning balance

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0

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Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

#DIV/0!

Total Bars

Total Loads

#DIV/0!

% Mach.

Material Heat Lot No.

Mach Down Time

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Scrap Pcs.

Notes

beginning balance

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0

0

0

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Wgt/Bar

Bars/Load

Wgt/Pc

Pcs/Bar

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Total Bars

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% Mach.

Material Heat Lot No.

Mach Down Time

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Scrap Pcs.

Notes

beginning balance

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Wgt/Bar

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Material Heat Lot No.

Mach Down Time

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Scrap Pcs.

Notes

beginning balance

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0

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