


|           |        |                |        |  |
|-----------|--------|----------------|--------|--|
| Part No.  | 300346 | Component      | 300322 |  |
| Order No. | 393928 | Heat Lot #     |        |  |
| Order Qty | 10     | W/O # from Box |        |  |

### OPERATION 1

THRU-PUT/8HRS

| Mach No.           | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|--------------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| BRDGPRT<br>DP 0100 | 1-16-16 | JO        | 2.5       | 12         | 12         | 1.5       | 3              |       |       |            |
| Setup Hrs.         |         |           |           |            |            |           |                |       |       |            |
|                    |         |           |           |            |            |           |                |       |       |            |
| Cycle Time         |         |           |           |            |            |           |                |       |       |            |
|                    |         |           |           |            |            |           |                |       |       |            |
| Pcs/Hr             |         |           |           |            |            |           |                |       |       |            |
|                    |         |           |           |            |            |           |                |       |       |            |

### ROUTING:

### OPERATION 2

THRU-PUT/8HRS

| Mach No.         | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes   | Scrap | Scrap Code |
|------------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------|-------|------------|
| HASS<br>J. Moore | 1-28-16 | MS        |           |            |            | 2         | 2              |         | 1     | 11         |
|                  | 1-28-16 | MS        |           |            |            | 2         | 5              |         |       |            |
| Setup Hrs.       | 1-28-16 | RM        |           |            |            | 2         | 2              |         |       |            |
| 2                | 1-28-16 | RM        | 1         | 11         | 11         | 2         | 5              |         |       |            |
| Cycle Time       |         |           |           |            |            |           |                | JOB OUT |       |            |
|                  |         |           |           |            |            |           |                |         |       |            |
| Pcs/Hr           |         |           |           |            |            |           |                |         |       |            |
|                  |         |           |           |            |            |           |                |         |       |            |

### ROUTING:

### OPERATION 3

THRU-PUT/8HRS

| Mach No.   | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
|            |      |           |           |            |            |           |                |       |       |            |
| Setup Hrs. |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Cycle Time |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Pcs/Hr     |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |

### ROUTING:

| Notes / Instructions | Down Time Codes  | First Part Inspection Record |             |                   |            |            |           |                |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|----------------|
|                      | 1 Maintenance<br>2 Tooling<br>3 Setup<br>4 FAIR<br>5 Training<br>6 Meeting | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes          |
|                      |  | 1-28-16                      | 7:30        | YRS               | ✓          | A          | HA        | CD QA Insp #09 |
|                      |  |                              |             |                   |            |            |           |                |
|                      |  |                              |             |                   |            |            |           |                |