Control Devices LLC
Work Order Production Record

Machine No.	2nd OP
Rev Letter	
Planned Pcs/Hr	
CYCLE TIMES	

REWORK

Disposition: _____

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Part No.	105365-1	ADDED W/O #	
Order No.	M5193	QTY CHANGE INLS/DATE	
Order Qty	31		

Original W/O # _____
Found on label

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
								0	0	0	0						
6/19	JM		.3			31		0	0	0	0						
								0	0	0	0						
								0	0	0	0						
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	
TEST FORM 4/20/15	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
6-22-15	8:30	YES	OK	[illegible]	