Part No.		SF405-3-1/4-1/2		Component		SF405-3-1/4			control devices, LLC			
Order No.		402866		Heat Lot #								
Order Qty		20		W/O # from Box								210
			Fall Fig	OPERATIO	N 1					THRU	PUT/8HRS	-432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEPDRILL	3-3-16	C5	.10		20							
Setup Hrs.			/	(1	,				-11
10,				01	3-0	1						
Cycle Time			7	•						11.0		
2 min									22	14		
Pcs/Hr									0 5.	1		
27 54											a	
ROUTING:												
				OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			wu									
Setup Hrs.											9'=#	
6 1 7												
Cycle Time												
		-										
Dec/Us		-										
Pcs/Hr												
ROUTING:												
KOOTING.		yich A piles a lei	MENT OF A	OPERATIO	N 3	10 P. 10 P.	SEAS Now HOLD	1 3 3		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Pcs/Hr								e ⁻				
								A ¹ -				
ROUTING:			<u> </u>		1							
Notes / Instructions Down Time Codes First Part Inspection Record												
W		1 Maintenance2 Tooling3 Setup4 FAIR		Date Part	Time Of Day	Approved	Mtrl	Rev	Rev Inspector		Notes	
				Submitted		Yes / No	Check	Letter				
		5 Training6 Meeting										_
SECONDARY PRODUCTIO					DACE							