115			4.1									
Part No.		1103-16-5/16		Component		1103-A-BLNK			16	PH 99	contr	ol es, LLC
Order No.		404168		Heat Lot #					O Pa		device	es, LLC
Order Qty		8		W/O # from Box					EB.	7),		
				OPERATIO	N 1	Down	A CONTRACTOR OF THE CONTRACTOR			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
197	3-15-16	03	14	/	3							11
Setup Hrs.	212.	09	1 /	0			1	,				
				13			/	-				
10			0		- 00	1			9) , ,		
Cycle Time								1/4/	241	114		
15 MIN 30								14	0.	1		
SEC								CA	201			
Pcs/Hr												
3												
ROUTING:	A CALL OF											
1100-3		N. S. C. 72 45	A LIESTAN	OPERATIO	N 2		174			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	Scrap
						time						Code
Setup Hrs.	4				_							
Cycle Time												
Pcs/Hr												
ROUTING:		-										
300000	A PARTY			OPERATIO	OPERATION 3		Down time		THRU		PUT/8HRS	Scrap
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs.	Total Pcs. Cum. Total		code		Notes		Scrap	Code
Setup Hrs.												
										$\overline{}$		
Cycle Time						2						
											_	
Pcs/Hr										_		
1.03/111										+		
										-		
ROUTING:									#		_	
	nstructions	Down T	ime Codes	The second		F	irst Part In	spection	Record	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
			1 Maintenance				Approved Mtrl		Rev		Notes	
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter Inspector			Notes	
ľ		3 Setup 4 FAIR										
		5 Training 6 Meeting		-								
SECONDARY	PRODUCTIO				PAGE :						Test Form	10/15/15