

S20520002-10

## Control Devices LLC / Work Order Production Record

Part No.	S20520002-10		Rev Letter	D	Heat Lot #													
Order No.	362979 363473		Component	A02002-0065	or													
Order Qty	175				Box W/O #'s													
QTY CHANGE INLS/DATE				Standard Cycle Time & Setup Time Verified														
Special Notes / Instructions				1st Operation														
				2nd Operation														
				3rd Operation														
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %	
Machine #						0	175	STD CYCLE TIME								4	3.5	114%
3/2/15	BA	4	2.5	28	6.5	28	147	0	28		0	0	0					
3/3/15	BJ	8	0	40	8	68	107	0	40		0	0	0					
3/3/15	JO	7	1	40	8	72	103	0	4		0	0	0					rst parts puller & trepan
3/4/15	BJ	6.5	0	38	6.5	110	65	0	38		0	0	0					
						110	65	0	0									
						110	65	0	0									
						110	65	0	0									
						110	65	0	0									
						110	65	0	0									
						110	65	0	0									
						110	65	0	0									
Total Efficiency		25.5	3.5	110	29	110	65	0	110	#DIV/0!	0		0					
Routing: Hold at mach.																		
Machine #							175	STD CYCLE TIME								0	#DIV/0!	
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
Total Efficiency		0	0	0	0	0	175	0	0	#DIV/0!	0		0					
Routing:																		
Machine #							175	STD CYCLE TIME								0	#DIV/0!	
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
						0	175	0	0									
Total Efficiency		0	0	0	0	0	175	0	0	#DIV/0!	0		0					
Routing:																		
First Part Inspection Record																		
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes									
Total Counted Pcs	(from packing)	1	Maintenance	0	3/2/15	7:05 PM	YES	JC	2ND SUBMIT									
Total Scrapped	0	2	Tooling	0														
3rd Operation Count	0	3	Setup Idle	0														
2nd Operation Count	0	4	Other	0														
1st Operation Count	110																	

1550P

1550P

JOB OUT