

Part No.	9-3-C-BLNK	Component	A02071-0056		16 Parts		control devices, LLC	
Order No.	403268	Heat Lot #	14274.161					
Order Qty	550	W/O # from Box						

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1	3/10/16	P.G.	65	318	318				1	11
	3-10-16	JS	8	376	694			SOD OUT		
Setup Hrs.										
1hr										
Cycle Time										
1m4s										
Pcs/Hr										
50										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-10-16	8AM	YES	✓	B	DTT	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								