Part No.		1104-16-1/4-7/8		Component		1104-16-1/4			control devices, LLC			
Order No.		402612		Heat Lot #								
Ord	er Qty		2	W/O #	from Box							
DU GOT	A TO A STANSON	A PARAMETER	外世界起源	OPERATIO						THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Step	3-1-16	CS	5		2							
Setup Hrs.							-		-			
10 min			1	01	3 - 0		1					
Cycle Time			7					-		11	n	
2min									11	1-11-	/	
Pcs/Hr						<u> </u>			5	5		
. 55/111											0	
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ROUTING:	A PROVIDENCE OF THE PARTY OF TH			OPERATION 2				THRU-PUT/8HRS				
Mask Na	Dete	F N	5 111			Down	Down time			THKU		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
octup ms.							-					
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Pcs/Hr												
. 65/111												TIE TE
ROUTING:												
and the second	/61-10 A	本学校开场 上		OPERATIO	N 3			Runding	SPECIAL DESIGNATION	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
ŀ		- T										
Setup Hrs.												
Setup IIIs.												
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Cycle Time												
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Pcs/Hr								ď				
									70)			
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ROUTING:							-					
Notes / Ir	structions	Down Ti	me Codes			F	irst Part In:	spection	n Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Rev Inspector		Notes	
		3 Setup 4 FAIR									12	
		5 Training										
ECOND A DV	PRODUCTION	6 Meeting										
LUNDARY	FRUIDH ([1()]	u KECLIKI)			DAGE							