					Control	Devices L	LC / Worl	Order Pr	oduction	Reco	rd							
Part No. SB7			761	4	[	Rev Letter			P				Не	eat Lot	#			
Order No.		36/3/2				Component			A <del>03001-0020</del>				Box	or « W/O	#'s			
Order Qty		1-	1500				15/5-10				Found on Label							
	1	1-	00					0.0.	0,0	10		ĺ	Star	ndard Cy	cle Time	& Setu	p Time	Vertified
QTY CHANGE INLS/DATE  Special Notes / Inst														Operati				
			Specia	i Notes / ins	tructions		4	7				2nd Operation				a contract		
											3rd	Operat	ion					
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper.	Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	# 1.31 · 1.55	1404450	Charlest.	MADE NO.		0	0	STD CYC	ETIME				5.47				0	#DIV/0!
12/17/14	24	570	2,31	360	TOWN TOWN	0	0.0	0.11	0		\$1 (SH			9				
12/23/14	JN	8		855	a) ensi' Filip la	0	0	0	0					0	-		1	
17/15	JN	8		855		0;	0	0	0 0	-100	1 1			1			-	
19/15	Ju	2.5		230	- Marian	0	0 =	0	0		A L			i.				
11915	JN	19		511		0	0	0	0	1 3 1	-5,-1			1				
112112	JN	7	-	682		0	0	0	0	71:	191_							
1/13/17	JW	1		000	713.	0	0	0	0	ř	OBAITHUR.							
	-				1614	0	0	0	0		3			L-				
					Majai	0	0	0	0				-	-		-		
					CALL DE	0 .	0	0	0	W. C.	rio.	0		0				
Total Effi	iciency	0	0	0	0	0	0	uting:	0	#DI\	V/U!	U		U	11年安全			KALLINE SALES AND DESCRIPTION
	apartical.	2 5 38925	11.000.00	District of	100,626	14.20.22	0	STD CYC	I F TIME			1.5.3	211		His		0	#DIV/0!
Machine	#	** ***. #!		inal grades	790025400 790025400	0	0	0	0	- Personal Company	55.5		T					
	-	-	-		77.07	0	0	0	0		100	9						
	-	-				0	412 0 3	0	0		16.					-		
	<del>                                     </del>	<del>                                     </del>				0.0	0	(H) 01	1 LO -	He.	à É	l c		-	-			
						0	0	0	. 0	11	515		1	_	-			
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Total Eff	ficiency	0	-0	0	0	0	0	0	0	#DI	V/0!	0		0				
Total Lit	ncichcy	A MARKET		THE REAL PROPERTY.	Team and the second			Routing:		Total Section 1		-		10.45	125-80-225	C S COURSE	11,312	1 4004/0
Machine	#	r in the		61155	TI.	機力學是	0	Color Color Color	CLE TIME	Date:					Wite	PRESIDE	0	#DIV/0
					277 <sup>73</sup>	0	0	0	0			-	-	+-	-			
						0	0	0	0	-		-	+	-				
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Total Ef	ficiency	0	0	0	0	0	0	Routing:	THE RELEASE PROPERTY.	110	70	四 等於 20	THE PERSON		mar mechal	now have over 2		
								itouting.	T	10.		First	Part	Inspec	tion Re	cord		
Final Part Calculation				Code	Code Total Down Time Description		Hours		1 may and description of the control		ime f Day	Approved Yes / No		Ins	pector		Notes	
Total Counted Pcs			15	(from packing)		Maintenance		0	12/16	14	3	130	) Y		J	0	+	
			(iror			Tooling		0	1416									
Total Scrapped			-	0	3			0										
3rd Operation Count			-	0	_	Setup I	ule	0										(47)
2nd Ope				0	4	Other			L		20					The state of the s		ii .
1st Oper	ration C	ount		0			V.										-	