

Control Devices LLC
Work Order Production Record

Machine No. CVC

Rev Letter A

DAVENPORT / B&S BAR FEED

Wgt/Bar Total Bars

Bars per Load Remaining Loads

Wgt/Pc Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. FT1111

ADDED W/O #

Order No. 327719

Standard

Actual

Component

7/8" X 4" HYDRO

2 BARS

Notes

Order Qty 100

QTY CHANGE INSIDE DATE

Actual

Plan

Actual

% Mach.

Material

Heat

Lot No.

Mach

CODE

Scrap

Notes

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach.

Material

Heat

Lot No.

Mach

CODE

Scrap

3-25-14 JO 21985 5.0 3.0 35

3-26-14 DPM 2701 5.2 36

3-27-14 DPM 2701 5.6 39

110 Pcs

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3-28-14 DPM 2701 3.2 2.5 48

3-31-14 DPM 2701 4.0 62

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