

Part No.	TRV11		ADDED W/O #		CYCLE TIMES		Thru-Put/8Hrs	0	Wgt/Pc.		DOWN TIME CODES		Mach No.	09
Order No.	395460		QTY CHANGE INS/DATE		Standard		Planned Pcs/Hr		Wgt/Bar		1 - Maintenance		Setup Allowed Hrs.	
Order Qty			Actual				Actual Pcs/Hr		Component		2 - Tooling			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	3 - Setup			
CUMULATIVE TOTAL FROM PREV. PAGE														
1-30-16	SE	7	5700	165,300	121020 E	4	W4/B		348	?	4 - FAIR			
2-1-16	SE	8	5700	176,700	"	-	-	Sharpened Shaved Form	-	-	5 - Training			
TOTAL PCS. PRODUCED														
Special Notes / Instructions														
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load														
First Part Inspection Record														
Date Part Submitted														
Time of Day														
Approved Yes/No														
Mtrl Check														
Rev Letter														
Inspector														
Notes														
TOTAL SCRAPS PCS. 348														



PAGE

PRODUCTION RECORD