Part No.		902-12-1/4		Component		902-A-BLNK			CD control devices, L.c			
Order No.		393833		Heat Lot #					1	604	device	es, LLC
Order Qty		5		W/O # from Box		387298		P	1			
TASSELLA DE	TO DESCRIPTION			OPERATIO				SHOT IN	S W. Marie	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	12/11/15	06	4		49	6 cm	3				)	//
Setup Hrs.		25				0.4	151					
6 MINS						10 00	Time					
Cycle Time					2	- VII			- W			
6m1						0		JOB			2	
								OUT			1/20	2
Pcs/Hr									At.	1	8	
									TD	17	11	
POLITING:				CAND	DI ACT DDICI	IT DID / DE	A B A / B A C D	A CV		110		
ROUTING: SANDBLAST BRIGHT DIP / REAM / MS PACK  OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	111110	Scrap	Scrap Code
Setup Hrs.											_	12
			9									
Cycle Time												
1				_								
									-1:5			
Pcs/Hr												
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ROUTING:												
100	SCALE BY SELECT	(当)自治学	A CALLERY	OPERATIO	N 3			PERM		THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
	_											
Setup Hrs.												
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cycle Time					_							
- 1												
Pcs/Hr								,				
ł												
ROUTING:												
	nstructions	Down Ti	ime Codes			Fi	irst Part Ins	pection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	v Inspector Notes		Notes	
		3 Setup 4 FAIR										
		4 FAIR 5 Training										
TCOMP :=:	PRODUCTION	6 Meeting							and the second			
INII 1 A D V		M DECODD			DACE 1							