Part No.		3-3-A-BLNK		Con	Component		A02071-0020			control devices, LLC		
Order No.		398925		Heat Lot #					devices, LLC			
Ord	ler Qty	1	00	W/O	from Box							120
技艺术				OPERATIO						THRU-	PUT/8HRS	451
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2	2-1-11	HUB.	5	277	277	2	3				=	11
Setup Hrs.		1,750							i			- / /
1		¥:							JOBNI	-		
Cycle Time						-	-		HVD			-
Im									LAID			
Pcs/Hr							-/	4	PO"	/11	7	
54								9	7	6.C.	/	
								_	0	20	4	
ROUTING:	A STATE OF THE WAY	neltre relevante		OPERATIO	N 2	100.000	Medical Company			TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO	Scrap	Scrap Code
Setup Hrs.												G1
Cycle Time												
cycle Time									10-2			
Pcs/Hr						1						
•												
ROUTING:												
Table 1				OPERATIO	N 3	THE STA		Note 160) a what people	THRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.											lt.	
								_				
ycle Time												
Pcs/Hr							_					
						(2						
					_							
ROUTING:												
Notes / I	nstructions		ime Codes			F	irst Part In	spection	Record	ive at		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training 6 Meeting										
COMPANY PROPLICATION		The Control of the Co										