

Part No.	710005- 16
Order No.	400180
Order Qty	700 PLUS

Component	7L16005-16
Heat Lot #	396767
W/O # from Box	



OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	2/11/16	DJ	3	270				DRILL 63		
	2/12/16	DJ	4	374					1	4
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	2/11/16	DJ	2	270				DEBURY		
	2/12/16	DJ	2	374				70800		
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		4/11	12:00 PM	40	✓	F	MROUSE	