Part No. Order No.		399101		Component Heat Lot #		903	903-16-3/16			control devices, LLC			
										An de	device	es, LLC	
Ord	der Qty	3		W/O	# from Box	141						211	
SPESIME.	SHEED IN THE	Seturated		OPERATION	ON 4		ar Burn	(a. 1. 19)		THRU-	PUT/8HRS	44	
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Stop Do.7.	2/6/16	P.6.	I		3		-			-			
Setup Hrs.			1					7	- 1	1			
10min.	-							U	oboc	t			
Cycle Time					5			Her.					
Zmin,									all)			
Pcs/Hr								Λ	100				
75								1	5		N		
ROUTING:				· · · · · ·		-		ļ			N.		
是河南岩原州				OPERATIO	N 5					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
					-	-	ļ			0.0	(Je		
Setup Hrs.					140		 			7	-		
Cycle Time											_		
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Pcs/Hr					_								
DOUTING		_									10		
ROUTING:	in White the	Aman at Aven		ensigner sandrak in en	A TALL THURS	Donne Stanke	Contribution, species	N.1 Zietrez	wild determine the co	1763 and 180 as			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Catalan II.													
Setup Hrs.													
Cycle Time													
										-			
Pcs/Hr													
				+									
	L.						¥						
ROUTING:		442										i.	
Notes / Ir	nstructions		me Codes			NI	irst Part Ins	-	Record				
		 Maintenance Tooling Setup 	•	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	I inspector I No		Notes		
	1	4 FAIR											
		5 Training 6 Meeting											
FCONDARY	PRODUCTION				DACE	4							