Control Devices	ices LLC		Machine No.	۰.	DINO DI	\$	HYDR	HYDROMAT / A	CME / 2ND OPS	DOPS		Setup A	Setup Allowed Hrs.	7.00
Work Order Production Record	ction Record		Rev Letter		T		WgUBar		Total Bars			Setup	Setup Actual Hrs.	
TNO. 7364	1		Planned Pcs/Hr	cs/Hr			Bars per-		Remaing : Bars		10	Se	Setup %	
Jer No. 32.699	7	ADDED WIO #	Standard	CYCLE TIMES			₩gиРс		Pcs/Bar			Special Notes / instructions	/ instructions	
der Qty 14,000	PLU OIYO	OTY CHANGE INLSIDATE	Actual			Venlied	Component	onent	A364	6-211			(3- 1	
Date Emp. Clock	ck Prod. Setup Hours Hours	p Total 's Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan . Pcs/Day	Actual Pcs/Day E	% Mach. Efficiency	Material Heat Lot No.	Mach W. Down O. Time C.	Scrap Pcs.	Notes	es.
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Efficiency	Final Part ar	Final Part and Material Calculation	culation	To Code	tal Down Time o	Total Down Time on Page Description	e Hours		٠	Fin	First Part Inspection Record	tion Record	1	
tal Planned Pcs	Total Counted Pcs	Pcs			Maintenance	nce	0	Date Part	\neg	Approved	Material			
iciency	Total Scrap Pcs	s		2	Tooling		.0	Submitted	Day	Yes / No	Check	inspector	******	Notes
chine Count (PCS)	Estimated Short Parts	rt Parts	٥,		Setup Idle	æ.	0	71-51-8	17:1013	くがん	1	7	D nsp	0 %1
	Difference in Parts	arts		4	Other		0			- 8			Q. #0	
	Material Difference LBS	nce LBS.		O)	Alternate - Units/ S/U	Tooling/	0			-			· · ·	
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