Part No.		11-3-30		Component		11-3-B-BLNK			control devices, LLC			
Order No.		398403		Heat Lot #					devices, LLC			
Order Qty		3		W/O # from Box								
		<b>是对方是正位</b>		OPERATIO	N 1					THRU	PUT/8HRS	296
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1/28/16	P.G.	3	3	6		<u> </u>					
Setup Hrs.	7-0/10	-50				<u> </u>		×				
13 MIN								50B				
Cycle Time								0	01			
cycle Time												
77 SEC			100						1	W		
Pcs/Hr									11	6		
37					_				VG		0	
ROUTING:												
<b>2522 经经验股份股份股份股份</b>				OPERATIO	N 2	2x 3// 100				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						_			.5.			
Setup Hrs.			72					55			11	
Cycle Time				4								
Pcs/Hr												
ROUTING:		EX. THE RESERVE		OPERATIO	VI 3	The Later one		7. S. S. S. S.		TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	3 3 1 1 1 2	Notes		Scrap	Scrap Code
				V								-
Catum IIma								_				
Setup Hrs.					**							
ł												
Cycle Time						7					-	
Pcs/Hr	_											
1 03/111								-				
ŀ												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenanc	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	c or bay	Yes / No	Check	Letter	etter inspector N		Hotes	
		4 FAIR						ŀ				
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY PRODUCTION		COLUMN TO THE REAL PROPERTY OF THE PERTY OF			DAGE :				·		Took Form 1	0/45/45