

Control Devices LLC

Work Order Production Record

Machine No.

21009

Rev Letter

1

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. SE5001

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Order No. 340172

Standard

QTY CHANGE INSIDE DATE

Verified

Order Qty 700

Actual

Component

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Wgt/Pc

Pcs/Bar

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Beginning Balance

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

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