Part No.		B3246-2		Component		B3246-2U			control devices, L.C			
Order No.		387596		Heat Lot #								
Order Qty		2000		W/O # from Box							ı	
				OPERATIO					THRU	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
FLOAT TPPR 0055	10/21/15	JT .	v /	)								
Setup Hrs.												
. 2									1295			
Cycle Time									115			
Cycle Time	10-28-15	E.B.	0	900								
*	11-5-15	F.D.	8,	140		15	2	reset	dell			
Pcs/Hr	125-15	JN	4	450		17		1 6201	04/1,			
Anthon	11-18-15	es	. 1	2					1 *			
	11 10 13			- 6						D		
ROUTING:												
	A STATE OF THE STA			OPERATION 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Catura II				-								
Setup Hrs.												
Cycle Time												
Cycle Time												
	-											
Pcs/Hr												
F C3/111												
ROUTING:												
PASS PROP	No. of the last			OPERATIO	N 3			No.	THRU	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
3												
						34						
Setup Hrs.												
			7									
Cycle Time												
									4.041.200			
Pcs/Hr			<u> </u>				-					
. 55/111								The same of				
					And the second second		The state of the s					
ROUTING:									The same of the sa			
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenand	THE OWNER OF THE OWNER OF THE OWNER, THE OWN	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>	V	Submitted	- IAII-	Yes / No	Check	Letter	2/11			
		4 FAIR		10-27-15	12.40	YES	OK	Ha	1	8		
		5 Training		1113K	12:20	4/2>	-		9 (9) p			
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE			ALLE .		Tost Form	10/15/15	