					Control	Devices I	LLC / Work	Order P	roductio	n Record						
Part No.			505	50-10	Rev Letter			0	The same of the sa				Heat Lot #			
Order No.		620	770	Component			SB	5050-20				or Box W/O #'s				
			00		ı								Found on Label			
QTY CHA	NGE INLS/E	_	500									Sta	ndard Cy	cle Time & Se	tup Tin	ne Vertified
			Specia	I Notes / Ins	tructions							1s	t Operati	ion		
												. 2n	d Operat	ion		
									575-7111-X101	010002000020000		3r	d Operat	ion		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Actual S/U	Setup %
Machine #	CI	amy	ler			0	0	STD CYC	LE TIME						0	#DIV/0!
13/09/15	ZH	520	30	22		0	0	0	0				9			
03/10/15	24	570	4,30	600	-	0	0	0	0	0.000			2			
/				598		0	0	0	0				4			
						0	0	0	0		1					
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						0	0	0	0	THE RE		- 10 DEG 10				
Total Effic	ciency	0	0	0	0	0	0	. 0	0	#DIV/0!	0		0			
		C. (1011)		U.11815 2.77E (I	NSW SEE	or year up.	0	uting: STD CYC	I E TIME		Ewa!				0	#DIV/0!
Machine #			 			0	0	0	0			l little				
	-		-	-		0	0	0	0	B I I	3					
						0	0	0	0	Barrer Co.						
		-				0	0	0	0		j					
						0	0	0	0							
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						0	0	0	0		i i	-	-			
					0	0	0	0 <b>0</b>	0	#DIV/0!	0		0		120121	
Total Effi	ciency	0	0	0	0		The second second	outing:		#514/0:						
Machine #	<b>:</b>					7 7 5 5 6 7 6	0	STD CYC	LE TIME						0	#DIV/0!
iviaciniic						0	0	0	<b>4</b> 0							
						0	0	0	0		/R					
	1					0	0	0	0							
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						0	0	0	0	7.0	j.	-				
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			-			0	0	0	0		X.	-			-	
	<b>!</b>	-				0	0	0	0		7	1	+			
	-		-			0	0	0	0							
						0	0	0	0	BALLING EL	- C-					
Total Effi	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0		0			
							F	Routing:								
												T		on Record		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submitt	ted of	of Day		proved s / No	Inspector		Notes
Total Counted Pcs (			(from packing)		1	Maintenance		0	3-9-10	= 30	3pm		yrs		ch	en Klasul
Total Scrapped			<u> </u>	0	2	Tooling		0				7				
3rd Operation Count				0	3 Setup le		le	0								
2nd Operation Count				0	4	Other		0								4
1st Operation Count			-			Other		-								
1st Opera	tion Co	unt		0											_	