

Part No.	1304-28-5/16
Order No.	3971045
Order Qty	6

Component	1304-A-BULK
Heat Lot #	
W/O # from Box	



OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-14-16	DG	4		5					
	1-15-16	CS	1	1	6			JOB-DONE		
Setup Hrs.										
8m										
Cycle Time										
40m										
Pcs/Hr										

ROUTING:

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance	1-14-16	7:30P	Y	✓	B	JC	
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							