

Part No.	PWN15045-HC	ADDED MOD #	CUTTER TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S5
Order No.	399836	STANDARD	Standard	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.	4
Order Qty	15,000	ACTUAL	Actual	Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes
03/04	ON	0.5	200			3	3	
03/04	ON	0	0			0.5	4	PAIR
3/4	AE	8	2500	2500	P9393	0	0	
3/5	DM	7	1620	4120	P9393			bar feed problems, changed c/o
3-7-16	TC	8	2390	7885	P9393			cold start
03/07	ED	7	2650	10535	11	1	2	
3/12/16	OE	7	2640	13175		1	2	Bad Foam/spray
3-8-16	TC	7.5	2475	15650		1.5	1	
<div style="border: 1px solid black; border-radius: 50%; padding: 10px; display: inline-block;"> \$165.74 31614 3185 </div>								
TOTAL PCS. PRODUCED								
Special Notes / Instructions								
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load								
First Part Inspection Record								
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes		
3/4/16	2:00	YES	✓					
TOTAL SCRAP PCS.								

