

# Control Devices LLC

## Work Order Production Record

Machine No. **2nd of 2**

Rev Letter

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. **SE5001-10**

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Order No. **340381**

QTY CHANGE INSIDE DATE

Standard

Verified

Order Qty **200**

Actual

Component **SE5001-20**

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

**7/14/14**

**AMR**

**4**

**698**

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**7/28/14**

**AMR**

**3.5**

**580**

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**7/29/14**

**AMR**

**3.5**

**580**

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**7/30/14**

**AMR**

**3.5**

**586**

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**8/11/14**

**AMR**

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