Orde	t No. er No. er Qty	404	3-3/16 1447	-		30	Z-A-DLIVIN			@E 57	contr	OI
Orde				Component Heat Lot #		502-A-BLNK					device	ol es, LLC
		19		W/O # from Box								
Mach No.				OPERATIO				1957		THRU-	PUT/8HRS	
	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	3-16-16	06	5,5	52	63					14		11
Setup Hrs.	)-16/4	20	212	20	25		/ 1	15	1/1	10		
10 MIN									13.00	2'		
Cycle Time	15							-	172			
3 MIN								OCT				
Pcs/Hr									· · · · · · · · · · · · · · · · · · ·			
18									<4			
ROUTING:						L	L				- 1	
<b>建筑</b>				OPERATIO	N 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	12		7.5							-		
Cycle Time												
5 /11												
Pcs/Hr												
-												
ROUTING:												
			OPERATIO	OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
-						_						
Cuelo Timo										-		
Cycle Time										-		
Pcs/Hr										-+		
ROUTING:												
Notes / Instructions		Down Time Codes		A STATE OF THE STA				pection Record				
2.0		1 Maintenance 2 Tooling 3 Setup		Submitted	100/110		Mtrl Rev Check Letter		Inspector		Notes	
		3 Setup 4 FAIR		3-16-16	5:50 pm	425		A	1 WRB			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>			-							
SECONDARY	PRODUCTIO	- 5			PAGE :	1					Test Form	10/15/15