

Part No.	PWNN4005	ADHESIVE #	CYCLE TIMES	Thru-Put/8Hrs	5400	Wgt/Pc.		Mach No.	S4	
Order No.	389139	Standard	4.8	Planned Pcs/Hr	675	Wgt/Bar		Setup Allowed Hrs.	4	
Order Qty	27,000	Actual		Actual Pcs/Hr		Component	A02061-0008	Pcs./Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
12/1	DM					4.5	3		45	11
12/2	RL	2.5	1350	1350		3.5	4			
12-15	RL	7	2750	4100		1				
12/15	DE/DM	8	2700	6800		2.5	1			
12/3	MD	8	4850	11650						
12-3-15	h.w	8	4125	16275						
12/3	DE	8	5000	21275						
12/4	RL	8	4700	25975						
12-4-15	RL	2.5	1500	27475						
Job-08										
\$1.40 x 12-15										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS. 45										



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load