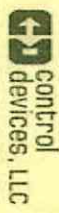


Part No. AP5005		Thru-Put/8Hrs 0		Wgt/Pc.		DOWN TIME CODES 1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Mach No. DS				
Order No. 390043		Planned Pcs/Hr 830		Wgt/Bar		Setup Allowed Hrs.		Pcs./Bar 396				
Order Qty 114,000		Actual Pcs/Hr		Component A02001-0022								
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code		
CUMULATIVE TOTAL FROM PREV. PAGE				74,240				TOTAL SCRAP PCS. FROM PREV. PAGE	45,241			
12-15-15	JR	8	3940	80,180	478609 H							
12-16-15	JR	7.5	3960	84,140	" "							
12-17-15	JR	8.5	5940	90,080	" "	1.5	6					
12-18-15	JR	8	5940	96,020	478609 H							
12-22-15	JR	7	3960	" "	" "	1.5	6					
12-22-15	JR	1	"	99,980	" "	1.5	2	S-Shave & C.O.				
12-23-15	JR	8	5940	105,920	478610 H *							
12-24-15	JR	6.5	5940	111,860	" "							
12-29-15	JR	4.5	3960	115,820	478610 H	1	2	Job out No Parts left @ Mach # 5				
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.						
Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load					First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes

Part No.	AP5005	ADDED VMD #	CYCLE TIMES	Thru-Put/8Hrs	6640	Wgt/Pc.	0.0414	1 - Maintenance	Mach No.	D5	
Order No.	390043	QTY CHANGE REASON	Standard	3.58	Planned Pcs/Hr	830	Wgt/Bar	16.41	2 - Tooling	Setup Allowed Hrs.	16
Order Qty	114,000	Actual	365	Actual Pcs/Hr		Component	A02001-0022	3 - Setup	Pcs./Bar	396	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
11-18-15	SR	-	-	-	274835 H	8	3				
11-19	SR	-	-	-	"	7.5	3				
11-19	SR	-	-	-	"	5	4	Fair	27	11	
11-20	SR	-	-	-	474835 H	5	4	Fair			
11-20	SR	3.5	1980	1980	"						
11-20	SR	4	1980	3960	"						
11-23	SR	8	5940	9900	474835 H	-	-				
11-24	SR	7	5940	15840	1565130	1	2	c/o Brake "Reset wreck" make	10	19	
11-24	SR	-	-	-	1565130			NEW Part chute			
11-25	SR	5	3960	19801	1565130	5	2	Replace 3rd Drill 1/16	21	B-3	
11-30	SR	-	-	-	1565130	2.5	2	2nd forms, c/o			
11-30	SR	6	3960	23761	"	2	2	5-Shave + MAKE New Debur	33	A-21	
12-1	SR	6	3960	27721	477435 H			Heavy chatter			
12-2	SR	10	3960	31681	"						
12-3	SR	8	5940	37621	"						
12-4	SR	8	3960	41581	"				100	B-3	
12-7	SR	8	5940	47521	"						
12-8	SR	8	3960	51481	"						
12-9	SR	8	5940	57421	478157 H						
12-10-15	SR	8	5940	62360	"						
12-11-15	SR	8	5940	68300	"						
12-11-15	SR	8	3960	72260	478157 H	2	1	Major bracket Bolts broke			
12-14-15	SR	8	1980	74240		1	2	off in water 5-15 4200 4200 4200 4200			
TOTAL PCS. PRODUCED					1						
TOTAL PCS. PRODUCED					1						
TOTAL SCRAP PCS.											



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pos/Bar x Total loads ran during shift x Bars per load