Part No.		.430-3-6		Component		A02071-0026		6	mm contr	ol
Order No. Order Qty		398106 5000		Heat Lot # W/O # from Box		192943.1.1		1	contr device	es, LLC
								3259		
	C. Qty			OPERATIO				T	HRU-PUT/8HRS	ALL
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum, Total	Down	Down time			Scrap
IVIACII IVO.	Date		Prou nis.	TOTAL PCS.	cum, rotar	time	code	Notes	Scrap	Code
C2	1-25-16	JB	9	300		11/2	3		2	11
	1-26-16	JB	12	392	692	0			0	
Setup Hrs.	1-27-16	JB	17	590	1282	0	3/1/10		0	
11/2	1-28-16	JB	12	416	1877	* 0			0	
	1-21-16	JB	16	560	2437	0			0	
Cycle Time	1-30-16	JB	13	940	2877	0			0	
Im 37s	2-1-16	JB	07	266	3/9/3/9	0.			0	
	2-1-16	JB	9	288	3431			switched tof	,)	
Pcs/Hr	2-2-16	JB	6	226	3657	2	3	CH15771	9	
33	2-3-16	JB	10.5	360	4017					
	2-4-16	JB	18	600	4617					
ROUTING:	(1) P. F. P. P.		CONTRACTOR OF THE PARTY.			READ ROLLE	R			
		Contraction	Auderice with	OPERATIO	N 2	Down	Day of the state of	T	HRU-PUT/8HRS	Conon
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes	Scrap	Scrap Code
	2-5-16	JB	8	269	4886	· · · · · ·				Couc
	2-5-16	JB	10	398	5236			Switchid To SRI	4	
Setup Hrs.	2-6-16	JB	7	235	5471			193501.6.1		
	2-8-16	JB	9.5	314	5785			113301121		
	2-9-16	13	10	330	6115					
Cycle Time	7-10-16	13	10	331	6446					
	2-10-16	BA	4.5	233170						
	2-11-16	JB	4.5	113	6809					
Pcs/Hr	2-12-16	JB	8.5	215	7104					
	2-13-16	JB	11	374	7478					
	2-16-16	JS	14	466	7864			JOB 00 JB		
ROUTING:	0 10 0			1.0				00000130		
Mary Call	CONTRACTOR OF THE PARTY OF THE	HE STATE OF		OPERATIO	N 3		ALC: NO	THE RESERVE THE	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code	Notes	Scrap	Scrap
						time	2000			Code
					I .		0		10.55	
									1	
Setun Hrs								1012		
Setup Hrs.								10.13		
Setup Hrs.							(10.13	Q	
						(4'	(10.10	4	1
Setup Hrs.						(g'	(10.10		1
						(g*)		10.10 10.10 10.50		
Cycle Time						- (f		10.10 10.10 10.50		
						(5'		10.10 10.10 10.50		
Cycle Time								10.10 10.10 10.50		
Cycle Time Pcs/Hr								10.10 10.20 25.50	2	
Pcs/Hr	nstructions	Down T	me Codes					-	2	
Pcs/Hr	nstructions		me Codes	Data Part			THE RESERVE AND ADDRESS OF THE PERSON NAMED IN	spection Record	2	
Pcs/Hr	nstructions	Down Ti 1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	spection Record Rev Inspector	Notes	
Pcs/Hr	nstructions	 Maintenance Tooling Setup 		Submitted		Approved Yes / No	THE RESERVE AND ADDRESS OF THE PERSON NAMED IN	Rev Inspector	Notes	
Pcs/Hr	nstructions	1 Maintenance 2 Tooling		40.00 (40.00.00.00.00.00.00.00.00	Time Of Day	Approved	Mtrl Check	spection Record Rev Inspector	2	