Part No.		AR15		Component		AR8			control devices, LLC			
Order No.		405314		Heat Lot #							aevice	S, LLC
Order Qty 3 W/O # from Box												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	1000	Notes	THRU-	PUT/8HRS Scrap	216 Scrap Code
	3-22	Phil		3								Couc
Setup Hrs.						1		-				
5 MIN												
Cycle Time												
2 MIN									01	16		
Pcs/Hr								5	3-04			
27						-			5)	8	-
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time		Notes	THRU-	PUT/8HRS Scrap	Scrap
						time						Code
Setup Hrs.	8											
Cycle Time												-9-11-30
Pcs/Hr			_									
									-			
ROUTING:				OPERATIO	N 3			Michigan	with the Control	THRU-	PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
setup mis.	_											
Conta Times												
Cycle Time												
Pcs/Hr								EX.				
ŀ												
ROUTING:							150					
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			- 17. 5
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training 6 Meeting										