Part No.		R452-12		Component		A02001-0012			Control devices, LLC			
Order No.		398637		Heat Lot #				-7==		devic	es, LLU	
Ord	ler Qty	3	00		from Box						v.	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	. 1423 S.W.	Notes	THRU-PUT/8HR Scrap	S 576 Scrap Code	
CUT OFF SAW											Code	
Setup Hrs.												
0					ı							
Cycle Time										_	-	
40 SEC												
Pcs/Hr												
72												
ROUTING:						READ ROLLI	ER .	<u> </u>				
			A STANKE	OPERATIO	N 2	Visit 7. Th			and talket	THRU-PUT/8HR		
Mach No. THREAD	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
ROLLER	2/8/16	Tiw. V.	3	306				to	BOU	A		
Setup Hrs.												
30 MIN												
Cycle Time									. 1(1)			
40 SEC								1	1019			
Pcs/Hr								P	33			
72							_			R		
ROUTING:							l .	l				
-				OPERATIO	N 3	In your Cong	THE PARTY OF			THRU-PUT/8HRS	The second second	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap Code	
Setup Hrs.							_					
Cycle Time												
	1-											
Pcs/Hr								- 3		_		
ROUTING:			k	_								
Notes / Instructions		Down Time Codes					irst Part Inspection F		Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Inspector Letter Co		Notes	Notes Notes	
		4 FAIR 5 Training 6 Meeting	Training		7018 700 40		<i>- 0 </i> C		21/ 1037	TUS INVEGEN KOLK		
ECONDARY	PRODUCTION				PAGE 1					Test Form	10/15/15	