| Part No. | | 4-3-5 | | Component | | 4-3-B-BLNK | | | control devices, LLC | | |
|---|--------------|-------------------|-----------|------------|---------------------------------------|--------------|-------------------|--------|--|----------|---------------|
| Order No. | | 401556 | | Heat Lot # | | | | ı | devi | ces, LLC | |
| Ord | er Qty | 1 | 50 | W/0 # | from Box | 39 | 5 48 | 19 | | | |
| | | For a control of | | | OPERATION | ON 1 | W JOHN LOS | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| 9/70 | 2-24/6 | DC | 8 | 169 | 124 | | | | | | |
| Setup Hrs. | 2.25.16 | CS | 3 | 189 | 3/3- | | | | | | - |
| Setup nrs. | 725-16 | 00 | 5, | 18 | 383 | | - | | | | |
| | 5-10-16 | 00 | 4 | 40 | 755 | | ļ | | | | |
| 10 MIN | 3-11-6 | 101 | 1.00 | 1188 | 623 | | | | | | |
| Cycle Time | 3.11.16 | es | 10 | 150 | J73 - | | | | | | |
| 2 MIN | 3-12-16 | DB | 6 | 104 | 877 | | | | | | |
| Pcs/Hr | 3-14-16 | es | 6 | 105 | 982 | | | | | | |
| | 3-14-16 | NE | 8 | 1105 | 11147 | | 1 | | | | 100 |
| 27 | 2)15/16 | D 1 | X | 101 | 1224 | | 1 | | | | |
| ROUTING: | Springer | | 0 | 141 | 1336 | | | | | | |
| OPERATION 2 | | | | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| | 3-15-16 | CS | d | 115 | 1453 | | | | | | |
| | 3-15-16 | DE | 8 | 2/0 | 1663 | | | | | | |
| Setup Hrs. | 3/16/14 | DJ | X | 293 | 1956 | | | | _ | | |
| | 3.16.16 | CS | 5 | 80 | 2036 | | | | 3 | | |
| | | | | | | | | / | | 110 | |
| Cycle Time | | | | | | | 1, 1 | | 1 | 214 | |
| | | | 1 | | 13- | 01/ | 1 1 | | | | |
| | | | | | - | | | | 5/ | 5 | |
| Pcs/Hr | | | | | | | | | |)= | |
| | | | | | | | | | | 6 | 1 |
| | | | | | | | | | | 1 | |
| ROUTING: | | | | | | | | | | | |
| OPERATION 3 | | | | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | THE NAME OF | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | M.V. Sandilla III S | | |
| Dec/11. | | (1) | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| DOUTING | | | | | | | | | | | |
| ROUTING: Notes / Instructions Down Time Codes First Part Inspection Record | | | | | | | | | | | |
| 1,0103 / 11 | | 1 Maintenand | | Date Part | | Approved | Mtrl | Rev | | | |
| | | 2 Tooling | | Submitted | Time Of Day | Yes / No | Check | Letter | Inspector Notes | | 2S |
| | | 3 Setup 4 FAIR | | 2-24-16 | 5-200 | 4 | V | B | JC | | |
| | | 5 Training | | | , , , , , , , , , , , , , , , , , , , | | | 2 | | | |
| | | 6 Meeting | | | | | | | | | |
| SECONDARY | / PRODUCTION | N DECORD | | | | | | | | T E. | rm 10/15/15 |