


Part No.	B3246-2	Component	B3246-2U	
Order No.	387596	Heat Lot #		
Order Qty	2000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
FLOAT TPRR 0055	10/27/15	JT	1	1							
Setup Hrs.											
.2											
Cycle Time											
	10-28-15	E.B.	8	900							
	11-5-15	DIT	1	140		15	2	reset drill			
Pcs/Hr	11-5-15	JW	4	450							
	11-18-15	CS	1	2							

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		10-27-15	12:40	YES	OK	H	[Signature]		
2 Tooling		11-19-15	12:20	YES	✓		[Signature]		
3 Setup									
4 FAIR									
5 Training									
6 Meeting									