Part No.		CR20		Component		CR-BLNK			control devices, LLC		
Order No.		401305		Heat Lot #					l Lii	U device	es, LLC
Order Qty		5		W/O # from Box							26
			talk to this p	OPERATIO	N 1				THR	U-PUT/8HRS	20
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Bue LATA.	2-19-16	1+19	.5	5	5	0		-	12VP	0	
Setup Hrs.						[-]0]		31	10 -		
511											
Cycle Time		1							1/0		
2M									2010		
Pcs/Hr									65		
27										0	
ROUTING:										0	
MOOTHING:			1,817 (12)	OPERATIO	N 2		NEVE.	10.87	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.			7							-	
setup mis.											
									and the second second		
Cycle Time										-	
cycle Time											
- 1		-									
Des /Us											
Pcs/Hr											
ROUTING: OPERATION 3 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
ŀ							_				
Setup Hrs.		 									
octup ms.		 									
-											
Cycle Time											
cycle Time											
ŀ										1	
Pcs/Hr			x							+	
. 65/								8		+	
ŀ										+	
ROUTING:											
	nstructions	Down Ti	me Codes			F	irst Part In:	pection	Record		
		1 Maintenance	A LANCE OF THE PARTY OF THE PAR	Date Part	T. 0/2	Approved	Mtrl	Rev		29	
		2 Tooling		Submitted	mitted Time Of Day Yes / No Check Letter			Inspector Notes			
		3 Setup 4 FAIR		2/19/16	130	495	0	A	DH (100	
		5 Training		1						10.00	
ECOND A D	PRODUCTIO	6 Meeting									
CLUMINARY	PRODUCIO	IN RECURIT			DAGE 1	i e				100000	10/15/15