


Part No.	501-3-1/4	Component	501-A-BLNK	
Order No.	396738	Heat Lot #		
Order Qty	200	W/O # from Box	380412	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-12-16	DG	2.5		49	4m	3		3	11
	1-13-16	CS	1	15	64					
Setup Hrs.	1-13-16	DG	8	159	223			Job out		
4m										
Cycle Time										
3m										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-12-16	3:50 PM	YES	✓	B	WZB		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									