# Control Devices LLC / Work Order Production Record

| | |
|---|---|
| Part No. | SR2501 |
| Order No. | 349729 |
| Order Qty | |

| | |
|---|---|
| Rev Letter | ~~D~~ B |
| Component | SR2501-10 |

| | |
|---|---|
| Heat Lot # or Box W/O #'s Found on Label | |

QTY CHANGE INLS/DATE

**Special Notes / Instructions**

4 WAY

| Standard Cycle Time & Setup Time Verified | |
|---|---|
| 1st Operation | |
| 2nd Operation | |
| 3rd Operation | |

| Date | Emp. Name | Prod. Hours | Setup Hours | Total Pcs | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Oper. Efficiency | Down Time | Code | Scrap Pcs. | Pcs/Hr | S/U hrs | Actual S/U | Setup % |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Machine # | 623 | | | | | 0 | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
| 10/09 | NK | 3 | | 602 | | 0 | 0 | 0 | 0 | | | | 2 | | | | |
| 10/10 | NK | 03C | | 100 | | 0 | 0 | 0 | 0 | | | | 0 | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

Routing:

| Machine # | | | | | | | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

Routing:

| Machine # | | | | | | | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

Routing:

| Final Part Calculation | | Code | Total Down Time Description | Hours |
|---|---|---|---|---|
| Total Counted Pcs | (from packing) | 1 | Maintenance | 0 |
| Total Scrapped | 0 | 2 | Tooling | 0 |
| 3rd Operation Count | 0 | 3 | Setup Idle | 0 |
| 2nd Operation Count | 0 | 4 | Other | 0 |
| 1st Operation Count | 0 | | | |

**First Part Inspection Record**

| Date Part Submitted | Time of Day | Approved Yes / No | Inspector | Notes |
|---|---|---|---|---|
| 10-9-14 | 9:30 | YES | DH | OK |
| | | | | |
| | | | | |
| | | | | |
| | | | | |