Part No.		1301-26-1/4		Component		13 <mark>01-A-BLN</mark> K			control devices, LLC			
Order No.		402620		Heat Lot #		N.				614	device	S, LLC
Order Qty		1		W/O # from Box								
	Constitution and the	of the last to the last		OPERATIO		Down	Down time	Stations:		THRU-	PUT/8HRS	16 Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
9	3-21-16	05	2		4							
					/	1						
Setup Hrs.			1	13.	01	V		,				
8 MIN			7		ATE LES	····				26	-vii-	
Cycle Time												
										all	0	
26 MIN									21	4		
Pcs/Hr									200	5.7		
2											0	
							¥.				1	
ROUTING: OPERATION 2 THRU-PUT/8											PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
iviacii No.	Date	Linp. Name	11001113.	Total res.	Carri. Total	time	code		Notes		эсгар	Code
Setup Hrs.								- n-				
Setup IIIs.												
												
Cycle Time												
Pcs/Hr												
ROUTING: OPERATION 3 THRU-PUT/8HB										PHT/SHRS		
Mach No.	Data	Ema Nama	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	THIC	Scrap	Scrap
Macii No.	Date	Emp. Name	Prou nrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code
Cohum Ilua									-			
Setup Hrs.												
												50
Cycle Time												
Pcs/Hr												
ROUTING:	netructions	Down T	ima Cadaa	7			lest Don't L	enest's	Boosed	-		
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	name and the same	First Part Inspection Approved Mtrl Rev			W Marine Company Company			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector CD CA Insp		Notes	100
		3 Setup 4 FAIR			9AM	YES		6	DH	#09		
		5 Training					•	A CONTRACTOR OF THE PARTY OF TH				
SECONDARY PRODUCTIO		6 Meeting			PAGE	<u> </u>				<u></u>	Test Form	10/15/15
SECONDARY FRODUCTION RECORD PAGE 1										. 6367 01111	111	