Part No. Order No.		VC10071 388974		Component Heat Lot #		VC10071-10				CD contr device	ol es, LL	
Orde	er Qty	30	000		from Box							
K TYPE				OPERATIO	N 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scra Cod	
GOSS 2	11-5	JM	3	60		3		W	ent t	0 3	11	
Setup Hrs.	\$ 11-6	Jh	7.5	480		0						
3	11-9	JM	.3	310		0	B					
	11-10	JM	7,5	498		0		9				
Cycl <mark>e T</mark> ime	1/-//	JM	6.5	274		/		me	cting	9 0		
55sec	11-12	Jm	7.5	423		0		U		0		
Pcs/Hr	11-13	Jhn Jhn	7.5	410		0	,			0		
	11-17	JM	1.5	400		0		T	06	0		
52	, ,	0/-/	1.2	00				0	u+ 1	(3)		
ROUTING:	wash	- dip	- poel	4	1		1					
	Sales Marie			OPERATIO	N 2	Day				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	V	Notes	Scrap	Scra Cod	
							_ ^	24				
							本か		K			
Setup Hrs.							P	81	O			
							11	10				
							1	0	,			
Cycle Time								0				
										- 10		
Pcs/Hr										41		
1 03/111										* 1		
- 1												
ROUTING:	. 54 5			7				14.				
利用的模式在各种的多数				OPERATION 3						THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scra Cod	
						time					Coa	
Setup Hrs.		7,12	2012									
			-									
**												
Cycle Time												
Dec /II												
Pcs/Hr											-	
ŀ												
ROUTING:						olympi vinetonia	A altres where	Diam'r.				
Notes / In	structions	Down T	me Codes	A STATE OF THE PARTY OF THE PAR	The Control of the Co	F	irst Part Ins	spection	Record	THE RESIDENCE		
		1 Maintenanc	The state of the s	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	-	
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	mspector	Notes		
		4 FAIR		11-5-15	9:30	YES	OK	3	de la			
	1	5 Training	No.			0. 11	- 1 Laure 19	1000		The Marine		
	ı	6 Meeting		THE PARTY OF THE P		37//0	Design of the last	Service of				