Part No.		7-4-15		Component		7-4-G-BLNK			control devices, LLC			
Order No.		393763		Heat Lot #		i i			devices, LLL			
Order Qty		10		W/O # from Box		37	8.35	3				
				OPERATIO	N 1					THRU-	PUT/8HRS	32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	12-16-15	05 C5	3	30	6 m	3	11	70	B-08	1	,	
Setup Hrs.					. /							
6 MINS												
Cycle Time												
15mi								,		01/	5	
Pcs/Hr									8 A Z	100	7	
4									1	5	8	
ROUTING:				L								
				OPERATIO	N 2		Sept 6	THRU-			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
						3.						
Pcs/Hr						, and the second						
									W			
ROUTING:	b Security 700			OPERATIO	VI 3	THE PART OF THE PART OF				THEIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code				Scrap	Scrap Code
Setup Hrs.												
Setup iiis.												
Cycle Time												
Pcs/Hr								4				
. 55/111												
				4					· · · · · · · · · · · · · · · · · · ·			
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted	S4-	Yes / No	Check	Letter	DH	(agu)	da	
		4 FAIR		12-18-17	04-	451		B	VI	(0	3/	
		5 Training6 Meeting						5		-0		
SECONDARY PRODUCTIO					DAGE *	1					Tost Form	10/15/15