


Part No.	1303-A-BLNK	Component	A02071-0128	
Order No.	397114-399591	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	1-24-16	HVD	1	18		7	3		0		
	1-29-16	ABA	2.5	36	54	6	3		0		
Setup Hrs.	1-30-16	HVD	2	27	81			Job at			
1 min	2-1-16	HVD	1.5	22	103			HVD			
Cycle Time											
3 min 53 SECS											
Pcs/Hr											
14											

ROUTING: TO LATHE FOR TOP HOLE

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-28-16	9:30	YES	✓	B	DT	