Part No.   392313	Test Form 11/4/15	Test Fo										ORD	BRAZING PRODUCTION RECORD	BRAZING PF	
True															
Tru-   Projection   Projectio															
## No.   902-193/16-10   ## Component(s)   Component(s)   Component(s)   No(s)   No(s															
Tru-   Productions   Down Time   Codes   Down Time   Codes			Notes	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted	Ф					
rt No. 902.19-3/16-10  er No. 39221.1  Er No. 39221.1  Er No. 39221.1  Distinguishing Traceability Numbers box quantity.  e Nuts Six digit no. located on the box label under box quantity. Fr Tubes Located on the box label, directly above the word "heat." Use their work order number and date on the box label.  Setup Use their work order number and date on the box label.  Eng. Name Prod Hrs. Total Pts. Cum. Total Down Time Code  Total Pts. Cum. Tot				rspection Record						Codes	Down Time	tions	al Notes / Instruc	Speci	
Part No.   902-19-3/16-10     Component(s)   Component(s)   Filter No.   395211   Say 211   Sa														ROUTING:	
Part No.   902.19.3/16-10		7													
Part No.   902-19-3/16-10   Corder No.   3952.11   Past No.   Six digit no. located on the box label, directly above the word "heat."   Coated on the box label, starting with the letter "M."   E-RING   A204.046-7		?	\												
Part No.   902-19-3/16-10   Component(s)   Drider No.   3952.11   Province of the part No.   Six digit no. located on the box label under box quantity.   Located on the box label, directly above the word "heat."   Double of the spool label, starting with the letter "M."   Located on the bag followed by "Lot Number."   Province of the part No.   Province			9 50												
Part No.         902-19-3/16-10         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Order Oty         79         Distinguishing Traceability Numbers         902-19-3/16         389-2414           Flare Nuts Farring Rings Copper Tubing Flare Tubing Starp Rings Caps/Plugs         Located on the box label, directly above the word "heat."         Located on the spool label, starring with the letter "M."         ERING         ERING         Abok67           Sapa Rings Caps/Plugs         Located on the bag followed by "Lot Number."         Cycle         Pcs/Hr         Thru-           Located on the bag followed by "Lot Number."         Do not require traceability.         Setup Hrs.         Down Time         Down Time         Down Time         Pcs/Hr         Thru-           424         S6         79         Cum. Total         Down Time         Down Time         Notes         Scrap			5,5												
Part No.     902-19-3/16-10       Order No.     395211       Order No.     395211       Order No.     395211       Part No.     395211       Distinguishing Traceability Numbers     End (s)       Brazing Rings     Cocated on the box label under box quantity.     902-19-3/16       Flare Tubes     Skid light no. located on the box label, directly above the word "heat."     EFRING       Caps/Plugs     Located on the spool label, starting with the letter "M."     EFRING       Caps/Plugs     Located on the bag followed by "Lot Number."     EFRING       Wach, No.     Setup     Cycle     Pcs/Hr     put/8hrs    Thru-  Put/8hrs  Scrap  A44  S6  79  Code  Onto Traceability Number:  Scrap  A56  Thru-  Down Time  Dow															
Part No.         902-19-3/16-10         GCOMPORT No.         395211         COMPORT No.         Set Up Located on the box label, starting with the letter "M."         E-RING         AOALO667         AOALO667           Flare Tubes         Located on the box label, starting with the letter "M."         Use their work order number and date on the box label.         E-RING         AOOLO667           Located on the bag followed by "Lot Number."         Cycle         Pcs./Hr         Pcs./Hr         Thru-put/8hris           Mach. No.         Total Pts.         Cum. Total         Down Time         Pcs./Hr         Put/8hris         Scrap           44         S8         Total Pts.         Cum. Total         Down Time         Notes         Scrap			7												
Part No.         902-19-3/16-10         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Flare Nuts         5ix digit no. located on the box label, directly above the word "heat."         902-19-3/16         389 all4           Copper Tubing Flare Tubes         Located on the box label, directly above the word "heat."         Located on the spool label, starting with the letter "M."         ERING         389 all4           Shap Rings         Located on the bag followed by "Lot Number."         Located on the bag followed by "Lot Number."         Emp. Name         Prod Hrs.         Setup Hrs.         Cycle         Pcs./Hr         Thru-put/8hrs         Put/8hrs         Scrap           44         \$6         79         Located Down Time         Down Time         Down Time         Pcs./Hr         Notes         Scrap															
Part No.         902-19-3/16-10         Conter No.         395211         Component(s)         Component(s)         Heat Lot/Traceability Numbers         Component(s)         Heat Lot/Traceability Numbers         Component(s)         Heat Lot/Traceability Numbers         Ano(s)         387 all 4         No(s)         387 all 4         Ano(s)         387 all 4         Ano(s)         387 all 4         Ano(s)         Ano(s)         387 all 4         Ano(s)         Ano(s)         Ano(s)         387 all 4         Ano(s)         An															
Part No.         902-19-3/16-10         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Order Qty         79         Component(s)         902-19-3/16         387 214         No(s)         387 214         All No(s)         387 214         No(s)         No(s)         No(s)         387 214         No(s)         No(s)         387 214         No(s)         No(s) <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></t<>															
Part No.         902-19-3/16-10         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         79         902-19-3/16         902-19-3/16         100           Flare Nuts         Six digit no. located on the box label under box quantity.         E10         239 214           Flare Tubes         Located on the box label, directly above the word "heat."         E-RING         239 214           Copper Tubing         Located on the spool label, starting with the letter "M."         E-RING         20040467           Flare Tubes         Located on the spool label, starting with the letter "M."         E-RING         20040467           Snap Rings         Located on the bag followed by "Lot Number."         Located on the bag followed by "Lot Number."         Time         Pcs./Hr         Thru-put/8hrs           Andch. No.         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Down Time         Down Time         Notes         Scrap           424         36         79         Located on Total         Down Time         Down Time         Down Time         Notes         Scrap															
Part No.       902-19-3/16-10       Component(s)       Component(s)       Heat Lot/Traceability No(s)         Order Qty       79       2902-19-3/16       902-19-3/16       389 314         Flare Nuts       Six digit no. located on the box label, directly above the word "heat."       902-19-3/16       389 314         Copper Tubing Flare Tubes       Located on the box label, directly above the word "heat."       Enlo       N/A         Flare Tubes Snap Rings Caps/Plugs       Located on the spool label, starting with the letter "M."       E-RING       acolcote 7         Snap Rings Caps/Plugs       Located on the bag followed by "Lot Number."       Located on the bag followed by "Lot Number."       Thru-         Caps/Plugs       Do not require traceability.       Setup Hrs.       Cycle Hrs.       Pcs./Hr       Thru-         Branch No.       Total Pcs.       Cum. Total       Down Time       Down Time       Notes       Scrap															
Part No.         902-19-3/16-10         Component(s)         Heat Lot/Traceability prices         Component(s)         Heat Lot/Traceability prices         Component(s)         Heat Lot/Traceability prices         Component(s)         Heat Lot/Traceability         Heat Lot/Traceability         Component(s)         Heat Lot/Traceability         Component(s)         Heat Lot/Traceability         Set 902-19-3/16         389 314         Set 902-19-3/16         FRING         389 314         FRING         389 314         FRING         389 314         FRING         3200 Job/57         FRING         ADD Job/57         FRING         ADD Job/57         FRING         ADD Job/57 <th colspa<="" td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td><b>P</b>F</td><td></td><td>SB</td><td></td></th>	<td></td> <td><b>P</b>F</td> <td></td> <td>SB</td> <td></td>											<b>P</b> F		SB	
Po2-19-3/16-10 395211  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs.  Cycle Hrs.  Component(s)  902-19-3/16  E-RING  E-RING  F-RING  PCS-/Hr  PCS-/Hr  pu	Scrap Code	Scrap		Notes			Down Time Code	Down Time	ım. Total	Cu	Total Pcs.	Prod Hrs.	Emp. Name	Date	
Pop-19-3/16-10  395211  To p			put/8hrs					Time		Hrs.					
902-19-3/16-10 395211 Component(s)  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require-traceability.			Thru-		Pcs./Hr			Cycle		Setup			Mach. No.		
902-19-3/16-10  395211  Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Located on the box label under box quantity.  Located on the spool label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."		L								ty.	Jire-traceabili	Do not requ		Cap	
902-19-3/16-10  395211  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.								=	Lot Number.	wed by "	the bag follow	Located on		Sna	
902-19-3/16-10  395211  Component(s)  79  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the spool label, starting with the letter "M."  Located on the spool label, starting with the letter "M."								box label.	date on the	nber and	ork order nur	Use their w	•	Flan	
902-19-3/16-10  395211  Component(s)  79  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Component(s)  902-19-3/16  902-19-3/16  E-RING								etter "M."	ng with the le	el, startir	the spool lab	Located on		Copp	
902-19-3/16-10 395211 Component(s) 79 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. E-RING  Component(s) 902-19-3/16 E-RING								vord "heat."	above the w	, directly	the box label	Located on		Brazi	
902-19-3/16-10 395211 Component(s) 79 Distinguishing Traceablity Numbers E10		7	2006066	E-RING	24 - 24			x quantity.	bel under bo	າe box la	located on th	Six digit no.		Flai	
902-19-3/16-10 Component(s) 395211 Component(s) 79 902-19-3/16			N/N	E10					mbers	blity Nur	ishing Tracea	Distingu			
902-19-3/16-10 Component(s) Component(s)			389214	2-19-3/16	90:	l)					79		er Qty	Orc	
902-19-3/16-10		3	No(s)	nponent(s)	Con		LLC	devices,	u		)5211	39	er No.	Orc	
		lity	Heat Lot/Traceabil		2			ont no	ı		9-3/16-10	902-19	rt No.	Pa	