control devices, LLC

Part No.	S5650B72
Order No.	403462
Order Qty	20,000

ADDED W/O #	
QTY CHANGE INLSDATE	

CYCLE TIMES	Thru-Put/8Hrs	1848
Standard	14	Wgt/Pc.	0.4019
Planned Pcs/Hr	405	Wgt/Bar	27.07
Actual Pcs/Hr		Component	A01032-0028

Mach No.	L1
Setup Allowed Hrs.	24
Pcs./Bar	67

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
3/18/16	DI	0	0	0						
3/18/16	MF	0	0	0						
3/17		0	0	0						
3/17/16	DI	3.5	500	500						
3/18/16 Beu	2	410	6660		NF3	1	Change plug on Sh 5 & Sn.t.	0		
3/18/16 Beu	8	1835	5250		NF3	0		0		
3/18 DT	8	1600	3415		DT8	3	Run 50	0	1	
3/17/16 Beu	7.5	1115	1615		DT8	3		0	1	
3-19-16 TG	5	1200	7860	818645		1	Change threading bit on Sh 5, 5.9	K12		
3/19 DT	6	1400	9260	818645		11	Change inserts and Hydro lines	0		
3/18/16 Beu	6	1325	10,945			0		0		
3/21	8	1840	12,785			1	BAR NOT FEEDING/ insects & 8	0		
3/21/16 MF	8	1475	13,660			0		0		
3/21/16 Beu	8	1830	15,490			0	St. 8 insects	0		
3/22	8	1560	17,050			0		0		
3/22/16 MF	8	1702	18,750			0	No DATE @ MACHINE	0		
3/22/16 Beu	6	1350	20,100			0	Job Out's	0		

TOTAL PCS. PRODUCED	

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
3-17-16	9:50	YES	YES			

TOTAL SCRAP PCS.	18