

Heat Lot # or Box W/O #'s Found on Label	

Actual Cycle Time Verified	
1st Operation	
2nd Operation	
3rd Operation	


QTY CHANGE INLS/DATE	
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Special Notes / Instructions	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan. Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Production			S/U hrs	Actual S/U	Setup %
												Code	Scrap Pcs.	Pcs/Hr			
Machine #						0	0	STD CYCLE TIME							0	#DIV/0!	
8-20	DS		2.4			0	0	0	0								
TAP	14-20					0	0	0	0								
8-20		4.1				0	0	0	0								
8-21	DS	3.2		30		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:																	
Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
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Routing:															
Machine #						0	STD CYCLE TIME							0	#DIV/0!
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					0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-20-14	12:15	YES	JK	
Total Scrapped	0	2	Tooling	0					
Idle Operation Count	0	3	Setup Idle	0					
Idle Operation Count	0	4	Other	0					
Idle Operation Count	0								