

Part No.	902-12-14	Component	902-A BLK	control devices, LLC
Order No.	400857	Heat Lot #		
Order Qty	25	W/O # from Box	387617	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
109	2-16-16	DG	1		6	6m	3			
	2-17-16	CS	1.5	8	14				1	11
Setup Hrs.	2-19-16	CS	6	28	42					
6m	2-19-16	DG	1.5	6	48					
Cycle Time								5013 out		
10m								No PARTS Machine		
Pcs/Hr										
5										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-16-16	9:50 PM	YES	✓	A	WRB	