

Part No.	SW1009	Component	SW1009-10
Order No.	394368	Heat Lot #	
Order Qty	5000	W/O # from Box	



OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP 0567 0461	1/7/16	NK	2.5	300	300					
	1/8/16	NK	8	1060	1360					
Setup Hrs.	1/9/16	NK	6	900	2260					
	1-11-16	SM	7	1746	4006					
	1-12-16	SM	2	350	4356					
Cycle Time										
Pcs/Hr										

Job out
 (40.59)
 1-19-16 5.5
 1

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	1-7-16	10:30	YES	✓	C	DA	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							