


Part No.	7-4-10	Component	7-4-D-BLNK	
Order No.	394415	Heat Lot #		
Order Qty	210	W/O # from Box	373714	

OPERATION 1								THRU-PUT/8HRS	80	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12/16/15	DG	6.5		47	6m	3			
	12/17/15	CS	8	57	104					
Setup Hrs.	12/17/15	DG	8	58	162					
6 MIN										
Cycle Time										
5 MIN										
Pcs/Hr										
10										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	12-16-15	4:16 PM	YES	✓	A	WAG		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								