Part No.		7-3-14			Con	nponent	7-3-D-BLNK			control devices, LLC			
Order No.		398	Heat Lot #			2			devices, LLC				
Ord	er Qty	2	.5		W/0 #	from Box							
			OPERATION 1			AND LINE STATE			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
7	1/25/16	P.6.	8	4	3	40	۲		25	R			
Setup Hrs.	7.			-		100				Dues			
10min.												*	4
Cycle Time								-	-				
14min.									72	. 4	916		
										11	-		
Pcs/Hr		-								1 2	2		
												0	
DOUTING	NUTING					TO THE	DEAD BOLLE			/		-6	
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-I													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			(1										
Setup Hrs.		37											
Setup IIIs.											-		
Cycle Time													
cycle Tille													
Pcs/Hr													
1 03/111													
				ľ.									
ROUTING:													
OPERATION 3 THRU-PUT/8HRS													
Mach No.	Date Emp. Name Prod Hrs.		Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
ļ													
Setup Hrs.													
												71100	
Cycle Time							140						
-													
Pcs/Hr									-		$\overline{}$	100	
ľ													
ROUTING:										_			
Notes / Ir	nstructions	Down Ti	ime Codes	ir s			F	irst Part In:	spection	Record			
		1 Maintenance			ate Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes Notes		
		Z ToolingSetup	2 Tooling 3 Setup		ibmitted		Yes / No	Check	Letter	Letter Inspector		,,,,,,,,	
		4 FAIR	1 FAIR		2516	10.2	450		B	DH			
		5 Training6 Meeting		-									
ECONDARY PRODUCTIO				-	PAGE						Test Form	10/15/15	