


Part No.	P3850001-02	Component	P3850001	
Order No.	389123	Heat Lot #		
Order Qty	10	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS 0470	11/3/15	ST	.3	10				Training	9	11
Setup Hrs.		CS	.6	19						
3					29					
Cycle Time										
Pcs/Hr										
									9	

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472	11-5-15	CS/ST	.1	1						
	11-5-15	JN	.5	19	20	-	-	Job Put		
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11-4-15	1:30P	YR)	✓				
2 Tooling		11-5-15	2:15	YES	✓				
3 Setup									
4 FAIR									
5 Training									
6 Meeting									