Heat Lot #	Part No.		7-3-5		Component		7-3-A-BLNK			control devices, LLC			
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down   Down   Total Pcs.   Scrap   Code	Order No.		395633		Heat Lot #						604	device	es, LLC
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs   Cmm. Total Pcs   Cm	Ord	er Qty		6				Life.		1			
					OPERATIO	N 1				The Report	THRU-	PUT/8HRS	
	Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	ı			Notes		Scrap	
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Pes/Hr								-	001			<del>-)</del>	
PCS/Hr	Cycle Time							-	y	- AV	00	/	
ROUTING:  Fig. 1	Sm								100			Ø	
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Davin   Lime   Coocke   Notes   Scrap   Scrap   Code   Co	Pcs/Hr								1/1			,	
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Davin   Lime   Coocke   Notes   Scrap   Scrap   Code   Co											1 フ		
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Davin   Lime   Coocke   Notes   Scrap   Scrap   Code   Co			_										
Mach No.         Date         Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total Pcs.         Down fine code         Motes         Scrap Code           2         4	ROUTING:				ODEDATIO	N 2	SEMPE SO				TUDU	DUT/OUDC	
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ROUTING:    Company   Comp	- /:-	*											
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Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down time code   Notes   Scrap   Scrap   Code													
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down time code   Notes   Scrap   Scrap   Code	DOLITING:												
Mach No.         Date         Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total Down time code         Down time code         Notes         Scrap Code           Setup Hrs.         Image: Code of time code of time code of time code         Image: Code of time code o	ROUTING:				OPERATIO	N 3					THRU-	PUT/8HRS	
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Pcs/Hr  Notes / Instructions  Down Time Codes  I Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting  Meeting  Meeting  Date Part Submitted													
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