Part No.		901-8-3/16		Component		901-A-BLNK			control devices, LLC			
Order No.		397566		Heat Lot #					devices, LLC			
Order Qty		4		W/O # from Box					İ			
Eskino Links		est in Size III plaster		OPERATION 1				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
71	1/18/16	D.6.	2		15							
109						8			/			
Setup Hrs.									mpa	1	_	
12 min												
Cycle Time												
5min.								,	-16)		
Pcs/Hr									20			
PLS/ III								1	155			
ROUTING:					L	l	L					
ROOTING.			ic fewering	OPERATIO	N 2	ARCH THE VALUE IN SECTION			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												-
ROUTING:	ECHEN PERMIT			ODERATIO	M 2	Marin Marin and American				TUDU	DUT/OUDC	
Mach No.	Date	Emp. Name Prod Hrs.		OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU	PUT/8HRS Scrap	Scrap Code
												Couc
Setup Hrs.												
Cycle Time						2						
Pcs/Hr												
												nais-
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR										
		5 Training										
SECONDARY PRODUCTION		6 Meeting			24.05							