Conti	Control Devices				Macr	Machine No.		LNC		エイビス	OMA! /	TIEROWIA - ACIVIE - AND OTO	2000				2.40 (1.40 (
Work Order Production Record	der Proc	duction	Record		R P	Rev Letter				Wot/Bar	A	Total Bars			S	Setup Actual Hrs	7
5	00/	1		L	2	Diamod Boo/Us				Bars per		Remaing				2	
		1080	+	ADDED W/O #		СҮС	CYCLE TIMES			Load		Bars			Specia	Special Notes / Instructions	ons
Order No.	3269	30			Standard					Wgt/Pc		Pcs/Bar				e e	
Order Qty	00	0	07	OTY CHANGE INLS/DATE	Actual	<u>a</u>			Verilied	Component	onent	3/4 4/8	NON		21 1	•	
Date	Emp. C	Clock P	Prod. Se Hours Ho	Setup Total Hours Pcs		Loads PI Today H	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	- 3	Mach Down Time	CODE Scrap	3	Notes
1 2	_	Beginning Balance	Balance					O.	0			- 2				157 0	3P
J-18-14 D	Dan 2	770	7 2	2	3			0	0	0	0					SETUP	COMPL
11/1/2	101	7701 4	7	62	P	-		0	0	0	0	_					
11-51-5	6	Vv.		3.4	7			0	® ₀ : 0 ←	0	0						
3-20-14 D	10 CARE	770/2	W W	30	O			0	0	0	.0						- N
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3-20-14.7	DPM 2	7701	7 2	,5 10	S	2		0	0.	0	0	1				S da	COMPLETE
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Effic	Efficiency		Final Part	and Mater	Final Part and Material Calculation	ö	Tot Code	tal Down Time o	otal Down Time on Page	Hours				First Part Inspection Record	pection Re	cord	<u> </u>
Total Planned Pcs	င်င	To	Total Counted Pcs	ed Pcs				Maintenance	ance	0	Date Par		Approv	d Materi	al	otor	No.
Efficiency		Тс	Total Scrap Pcs	Pcs			2 7	Tooling		0	Submitted	d Day		Check		00000	10000
Machine Count (PCS)	(PCS)	E C	stimated S	Estimated Short Parts				Setup Idle	е	0		4-				10	
2000 12 20 74		D;	Difference in Parts	ı Parts		50	4 (Other		0							· ·
	tje i	3	atorial Diff		ñ —		<u></u>	Alternate -	Tooling/	0		-	24				
The same of the sa		1000	aterial Dill	Material Difference LBS				J.11101 01 0		000							