

Part No.	SR2501	Component	SR2501-10		
Order No.	401238	Heat Lot #			
Order Qty	1700	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS	1440	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS3 472	02/19/16	NK	5	550	550				3	14
	02/26/16	NK	6	660	1210				1	14
Setup Hrs.	3/22/16	JT	.4	3	1213				3	1/3
40 MIN	2/22/16	NK	5	438	1651				4	3
	2/23/16	NK	.35	68	1719				0	
Cycle Time								JOB-008		
16 SEC										
Pcs/Hr										
180										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-19-16	10:00	YES	OK		BR	