

Control Devices LLC / Work Order Production Record

Part No.	106215-5	Rev Letter	E	Heat Lot #	
Order No.	354182	Component	106215-999	or	
Order Qty	15			Box W/O #'s	
QTY CHANGE INLS/DATE				Found on Label	

Special Notes / Instructions										Standard Cycle Time & Setup Time Verified				
										1st Operation				
										2nd Operation				
										3rd Operation				

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	BRIDGEPORT	0.00				0	15	STD CYCLE TIME								0	#DIV/0!
11-24	DS		0.6			0	15	0	0								
THP 14-20	3/8-16					0	15	0	0								
11-24	DS	1.7		14		0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
Total Efficiency	0	0	0	0	0	0	15	0	0	#DIV/0!	0		0				

Routing:

Machine #						15	STD CYCLE TIME									0	#DIV/0!
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
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						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
Total Efficiency	0	0	0	0	0	0	15	0	0	#DIV/0!	0		0				

Routing:

Machine #						15	STD CYCLE TIME									0	#DIV/0!
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
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						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
						0	15	0	0								
Total Efficiency	0	0	0	0	0	0	15	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	11/24/14	12:30	YES	SK	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								