Part No. Order No.		P7510001-02 388541		Component Heat Lot #		P 7510001-10			CD control devices, LC			
				OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
KINGS 0470	11/3/15	57	,2	2							/	11
Setup Hrs.												
,5												
Cycle Time								<i>b</i>	1.10	11/5	7	
Pcs/Hr	_			i i		,		- A	55	1		
ROUTING:												
				OPERATION 2				THRU-PUT				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
412	11-6-15	57/C3	lonin	20	21			To	B. ou	t	1	22
Setup Hrs.			.0/.//		× \			0 0	14			0
B												
Cycle Time												
Pcs/Hr												
*											4, 1	1
			_			_					2 400	U
ROUTING:				00504710							-11	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code	Notes		THRU-	Scrap	Scrap Code
Setup Hrs.												_
Cycle Time		,										
cycle Time					_							
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes	A 1 2 13 1		F	irst Part In:	spection	Record		1 100	
		1 Maintenanc	е	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		Z Tooling Setup		Submitted 13-45	11:15	Yes / No	Check	Letter	DH		wares 485454)	
		4 FAIR 5 Training		11-6-15	7:00 A	YES	8K	6		249	UPT	
FCONDARY	/ PRODUCTIO	6 Meeting			DAGE 1			Name of				10/15/115