

Control Devices LLC / Work Order Production Record

Part No.	C3000-3-4.600
Order No.	350364
Order Qty	175

Rev Letter	M
Component	

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	389					0	0	STD CYCLE TIME								0	#DIV/0!
10-17	AS		0.3			0	0	0	0								
10-20	AS	1.1		200		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	0054					0	0	STD CYCLE TIME								0	#DIV/0!
11-17	AS		1.4			0	0	0	0								
8/32	THREA D					0	0	0	0								
11-17	AS	3.7		200		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1 Maintenance	0	10/17/14	11:15	yes	AS	
Total Scrapped	0	2 Tooling	0	11/17/14	10 AM	yes	SH	
3rd Operation Count	0	3 Setup Idle	0					
2nd Operation Count	0	4 Other	0					
1st Operation Count	0							