Part No.	5F1601	Rev Letter	A	Heat Lot # or Box W/O #'s Found on Label		
Order No.	357552	Component	A03001-0020			
Order Qty	300 PLUS		5F1601-10			
QTY CHANGE INLS/DATE						

Standard Cycle Time & Setup Time Verified
- 1st Operation
- 2nd Operation
- 3rd Operation

2 HOLE

4 HOLE

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
01/05/15	NK	2		527		0	0	0	0				4				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	5-7						0	STD CYCLE TIME								0	#DIV/0!
01/07/15	NR	4		526		0	0	0	0				2				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours	First Part Inspection Record				
					Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	1-2-15	12:30	YES	SR	QA Insp #03
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								