

Part No.	11-4-J-BLNK	Component	A02071-0112	
Order No.	401399	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	104
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	2-27-16	PL	2	23	23			Job not 1 hr	1	10	
Setup Hrs.											
1 MIN 1 hr											
Cycle Time											
3 MIN 37 SEC											
Pcs/Hr											
13											

Handwritten notes: \$13.13, 3-8-16, 55, 1

ROUTING: TO LATHE FOR TOP HOLE

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-27-16	8:30	YES	✓	3	PL	