F												
Part No.		SF5-3-4		Component		SF5-3-B-BLNK			0	4-	contr	ol es, LLC
Order No.		403532		Heat Lot #					CB in	n N- "	1-	
Order Qty		20		W/O # from Box OPERATION 1					devices, LLC mo flarts THRU-PUT/8HRS 1/2			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO-	Scrap	Scrap Code
9	3-8-16	06	115		26	7m	3				1	22
Setup Hrs.												
Tay								70	7/3			
Cycle Time								2	1		30.000	
4m							,	مال	1.33	211/		
Pcs/Hr								\$	0	14		
14									3.0	55	1	
ROUTING:	E DE LE DIN	- 3										
1/2/2/25 FEVE				OPERATIO	N 2	Daws			NAME OF STREET	THRU-F	UT/8HRS	7
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.								-	4	-		
							o.					
Cycle Time						*				_		
Pcs/Hr												
ROUTING:				OPERATIO	N 3	STATE OF THE PARTY	A WENT STA	N. E. V.		THRU-P	UT/8HRS	r
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Time t	Scrap	Scrap Code
	,											
Setup Hrs.												
Cycle Time							7					
2,0.0 111110												
Pcs/Hr								ă[
			1111 - 7									
ROUTING:												
The second second second	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	or Notes		
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	, , , , , , , , , , , , , , , , , , ,			
		4 FAIR 5 Training										
		6 Meeting										
SECONDARY	PRODUCTIO	N RECORD		3	PAGE	1					Test Form	10/15/15