


Part No.	7-4-8	Component	7-4-C	 Control Devices, LLC
Order No.	400237	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	2/27/16	P.G.	5		71						
	2/27/16	DE	6	64	135						
Setup Hrs.	2-29-16	CS	4.5	40	75						
12 min.											
Cycle Time											
5 min											
Pcs/Hr											
14											

OPERATION 2										THRU-PUT/8HRS	
Vach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted 2-29-16	Time Of Day 12:30	Approved Yes / No YES	Mtrl Check ✓	Rev Letter B	Inspector DH	Notes 100%	