					Contro	ol Devices	LLC / Wor	rk Order P	roductio	n Record						1
Part No. I		IF6275B25		Rev Letter		С				Н	eat Lo	t #	3717	249		
Order No.		379401			Comp	onent	IF6275B25-10			1	or					
Order Qty		1500			Manager and the second						Box W/O #'s Found on Label					
	2002	 			l I										2. Satur	Time Vertified
QTY CHA	DATE	Specia	I Notes / In	struction				1				t Operat		x setup	Time vertineu	
												-	d Opera			
	CYC	E FOR 4	PCS. O	N HAAS /	-10's at MS-I2 / MS-K3							3rd Operation				
F-97	- 0		۰ ۷	S	p s		8 S	è	- À	٠. ك	E 41	-		느	S -	%
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	Setup %
Machine #					0	1500	STD CYC	_	2M 16SEC				84	2.	.5 0%	
8/5/15	MS	5.5	2.5	308	8	308	1192	462	308	66.7%			12	CODE 1	1/ 22	
8/6/15	TG	7.6	0	378	7.6	686	814	638.4	378	59.2%	0	0	2	22		
8/6/15 8/7/15	MS TG	3.5 7.6	0	164 393	7.6	850 1243	650 257	294 638.4	164 393	55.8% 61.6%	4.5	70	0	22		
0/1/13	10	7.0	0	393	7.0	1243	257	0	0	01.070						
						1243	257	0	0							
						1243	257	0	0					Va	D. R) [T
						1243	257	0	0					00	00	, 01
						1243	257	0	0					n	nn	
<u> </u>	-					1243 1243	257 257	0	0		-			1		
Total Effic	ciency	24.2	2.5	1243	31.2	1243	257	2032.8	1243	61.1%	4.5	e Gara	14		200	COLUMN TO THE
Total Elli	cicity	27.2	2.5	1273	31.2	1245	W1155-02	uting:		ACIL		0				
Machine #	B17						1500	STD CYC			1		00		(#DIV/0!
						0	1500	0	0							
					_	0	1500	0	0							
						0	1500	0	0							
						0	1500	0	0					-		
-						0	1500 1500	0	0							
						0	1500	0	0							
						0	1500	0	0							
						0	1500	0	0							
						0	1500	0	0							
						0	1500	0	0							
Total Effi	ciency	0	0	0	0	0	1500	0	0	#DIV/0!	0		0		San Se	
Routing:														0 #DIV/0!		
WidCillie H						0	1500	0	0			Г				, 1010/0.
						0	1500	0	0							
						0	1500	0	0							
						0	1500	0	0							
	_					0	1500	0	0							
						0	1500	0	0							
						0	1500 1500	0	0			-				
	-					0	1500	0	0							
						0	1500	0	0							
						0	1500	0	0							
Total Effi	ciency	0	0	0	0	0	1500	0	0	#DIV/0!	0		0			
								Routing:					on Spanning	***	~•	
						Total Dawn Time		1				art Inspection F		on Recor	d	
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submit	nitted of Day		Approved Yes / No		Inspec	tor	Notes
Total Counted Pcs			(from	packing)	1	Maintenance		0	8/5/1	.5 9:00	MAC	\	YES	DH		
Total Scrapped			3.	14	2	Tooling		0								
3rd Operation Count				0	3	Setup Idl	le	0								
2nd Operation Count				0	4	Other		0								
1st Operation Count			1	243												Test 4/29/15