


Part No.	9-4-12	Component	9-4-F-BLNK	
Order No.	393768	Heat Lot #		
Order Qty	30 p/s	W/O # from Box	N/A	

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	12/11/15	DG	8		77	6m	3	Jobout	1	11
	12/12/15	DG.	2	15	41					
Setup Hrs.										
6 MIN										
Cycle Time										
23 SEC										
Pcs/Hr										
125										

ROUTING:	SANDBLAST / BRIGHT DIP / REAM / MS PACK
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OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:	
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OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:	
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Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes