Control Devices LLC
Work Order Production Record

Part No.	PT 111
Order No.	329919
Order Qty	

Machine No.	©
Rev Letter	a
Planned Pcs/Hr	100
Remaining Loads	#DIV/0!

Wgt/Bar	Total Bars	#DIV/0!
Bars/Load	Total Loads	#DIV/0!
Wgt/Pc	Pcs/Bar	#DIV/0!
Component		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (Bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance							0	0								
5/20	Dm	1/31	1/2			#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					1/4 NPT
5/20	Ong		15m 50			#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					Drill/tap
			1:30			#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					101
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
		0	0	0	0	#DIV/0!	0	#DIV/0!	0	0	#DIV/0!			0		0	

Down Time Codes

1	Maintenance
2	Tooling
3	Setup Idle
4	Other
5	Alternate - Tooling/ Units/ S/U

		Total Hours
		0
		0
		0
		0
		0

Barstock Efficiency		Actual Efficiency
Total Planned Pcs	0	Total Counted Pcs	0
BarStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!
Total Barstock Pcs	#DIV/0!		

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
5-20-14	11:30	yes	OK	SR	

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