/ Part No.		1304-30-46		Component		1304-A		CHA		719	control devices, LLC	
Order No.		H005710		Heat Lot #							devices, LLC	
Orde	er Qty	5	14		from Box	398	476	,				d
Transfer for the first		THE RESERVE OF THE PARTY OF THE		OPERATION 1					THRU		PUT/8HRS	λ
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
ρ.	2-13-16	Do	4		5							
Setup Hrs.												
6 m								TOB				
Cycle Time			24					OUT				
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Pcs/Hr	1							11=7	114	S		
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ROUTING:		l										
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									/	,		-
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ROUTING:	High of the later was a big	ed. sudayouanou	Land Valley	OPERATIO	VI 3	N X V IND	LVO A AT L			THRU	PUT/8HRS	_
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
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Setup Hrs.												
Cuala Tima		-										
Cycle Time		-				747						
	_							,				
Pcs/Hr								7				
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ROUTING:			2 34						- y			
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		2-13-16	12:35 PM	415	V	B	WAR	1		
		4 FAIR 5 Training				4						
		6 Meeting				en e	¥					