0	0 0 0 0 0.0 0 0.0 Final Part and Material Calculation Total Counted Pcs Total Scrap Pcs Estimated Short Parts Difference in Parts Material Difference LBS. 5	Efficiency Total Planned Pcs Efficiency Machine Count (PCS)
O	0 0.0 ial Calculation	Efficiency al Planned Pcs ciency chine Count (PCS)
O	0 0.0 ial Calculation	Efficiency tal Planned Pcs ficiency
1	0 0.0 Material Calculation Cs	Efficiency Efficiency Efficiency
1	0 0.0 aterial Calculation	Efficiency Stal Planned Pcs
3		Efficiency
	0 0 0 0.0	
		77
	311	ı
)	1	413 68
0	ng Balance	
red Cum. Balance Plan Actual % Mach. Heat Down C Pcs/Day Pcs/Day Efficiency Lot No. Time C Pcs.	Clock Prod. Setup Total Pieces Planned # Hours Hours Loads Today Hours	Date Emp.
Component 2/6/8	2,000 Actual	Order Qty 20
Verified Wgt/Pc Pcs/Bar	38552 OTYCHANGE INLSDATE Standard	Order No.
	ADDED W/O # CYCLE	
Bars per Remaining Setup %	R450-10 Planned F	Part No.
Wgt/Bar Total Bars Total Setup Actual Hrs.	Rev Letter	WOLK Older Floanction Record
DAVENPORT / B&S BAR FEED Setup Allowed Hrs.	VICES LLC Machine No.	Control Devices