


|           |        |                |             |  |
|-----------|--------|----------------|-------------|--|
| Part No.  | C20    | Component      | A02001-0036 |  |
| Order No. | 397496 | Heat Lot #     |             |  |
| Order Qty | 400    | W/O # from Box |             |  |

| OPERATION 1   |         |           |           |            |            |           |                | THRU-PUT/8HRS       | 240   |            |
|---------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------------|-------|------------|
| Mach No.      | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes               | Scrap | Scrap Code |
| H2            | 1-29-16 | HWD       | 4         | 137        |            | 4         | 3              |                     | 0     |            |
|               | 1-30-16 | HWD       | 7.5       | 238        | 375        | 0         |                |                     | 0     |            |
| Setup Hrs.    |         |           |           |            |            |           |                |                     |       |            |
| 1             |         |           |           |            |            |           |                | Jobout              |       |            |
| Cycle Time    |         |           |           |            |            |           |                | HUB                 |       |            |
| 2 MINS 45 SEC |         |           |           |            |            |           |                | USED <del>TOO</del> |       |            |
| Pcs/Hr        |         |           |           |            |            |           |                | Lead Fin BRASS      |       |            |
| 30            |         |           |           |            |            |           |                | 2-21-16             |       |            |

ROUTING: TO THREAD ROLLER

| OPERATION 2 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

ROUTING:

| OPERATION 3 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record |             |                   |            |            |           |       |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance        |                 | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 2 Tooling            |                 | 1-19-16                      | 1:30        | YES               | ✓          | A          | DH        |       |
| 3 Setup              |                 |                              |             |                   |            |            |           |       |
| 4 FAIR               |                 |                              |             |                   |            |            |           |       |
| 5 Training           |                 |                              |             |                   |            |            |           |       |
| 6 Meeting            |                 |                              |             |                   |            |            |           |       |