

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Pcs/Bar

Verified

Order No.

Order Qty

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Beginning Balance

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