Control De	Devices LLC		Machine No	ō.	\$3 \$2	90	DAVENPO	NPORT /	RT / B&S BAR FEED	FEED		Setup All	Setup Allowed Hrs.
Work Order Production	duction Record	ord	Rev Letter		0		Wgt/Bar		Total Bars	u)	Total	Setup A	Setup Actual Hrs.
Part No. R 433-	3-12		Planned Pcs/Hr	cs/Hr	414	==4.0	Bars per		Remaining		0000	Set	Setup %
Order No. 3337	32207	ADDED WIO #	Standard	CYCLE TIMES			Wgt/Pc		Pcs/Bar			Special Notes / Instructions	Instructions
Order Qty /	3	QTY CHANGE INLS/DATE	Actual			Verified	Comp	Component	5/1/6 K	ORR			
Date Emp. (	Clock Prod. # Hours	Setup Total Hours Loads	Pieces S Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day B	% Mach. Efficiency	Material Heat	Mach Down D	Scrap	Notes
_ _	oninning Dalan	and other land	A L	St Obertage and Abra	100	,	A COUNTY OF THE PARTY.		A to do have the second days	Lot No.	Time	-	A STATE OF THE PROPERTY OF THE
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Efficiency	Final F	Final Part and Material Calculation	Calculation	Code	Otal Down Time of Description	ription Page	e Hours			Fire	First Part Inspection Record	on Record	
Total Planned Pcs	Total Co	Total Counted Pcs	7/	1 1	Maintenance	nce	0	Date Part	-	Approved	Material	50000	Noth
Efficiency	Total Scrap Pcs	ap Pcs		2 7	Tooling		0	Submitted	_	Yes / No	Check	apecito	)
Machine Count (PCS)	Estimate	Estimated Short Parts	-	3 8	Setup Idle	O	0	h-5-9	apri	46)	<	110	(Contract)
	Differenc	Difference in Parts	20 20 50	4 0	Other		0		7 . E		12.00	8_0 5 ×	(
		Material Difference 100		л - Ъ	Alternate -	Tooling/	0					1 1 1 1 1 1 1 1	The second second