Control Devices LLC
Work Order Production Record

Machine No.	42
Rev Letter	
Planned Pcs/Hr	

REWORK

Disposition: burr on through hole

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Part No.	SF5015	ADDED W/O #	
Order No.	361939	QTY CHANGE INLS/DATE	
Order Qty	280		

CYCLE TIMES

Original W/O # 361939
Found on label

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
5-11	NB	3115	/hr	—	280	—	—	0	0	0	0	—	—	—	—	2	scrap
								0	0	0	0						
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								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency

Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation

Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
5-12-15	9:00 am	Y/S	OK	SR (CD QA #03)	

TEST FORM 4/20/15