Part No.		1102-16-14		Component		1602	1602-4 Block		control devices, LLC		
Order No.		403409		Heat Lot #						devic	es, LLC
Orde <u>r Q</u> ty		20		W/O # from Box OPERATION 1		39	397116				10
Mach No.						Down	Down time			THRU-PUT/8HRS	Scrap
	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
10	2-29-16	100-	2.5		20				William		
Setup Hrs.											
8 m											
Cycle Time		<b>-</b>			-	-	-	1	10		
9m								30	17		
Pcs/Hr				-					714	7	
10								1	5000	. 0	
ROUTING:											
	2 Web 2 Mary 1888	C (0, # 0, 5, 4)	444.42	OPERATIO	N 2	Charles and Charles	33.175. · ·		,	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
								-		_	
Setup Hrs.	•										
			100								
ycle Time											
							30				
						178	110 St. 11				
Pcs/Hr					3		100				
1										_	
OUTING:											
	XXI P. AND	Makey and P	etro otro	OPERATION	V 3	V24,095174			TH	IRU-PUT/8HRS	
/lach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
-										9 9	
etup Hrs.					*						
									195811111		
		**							5	9	
/cle Time											
-											
Pcs/Hr									-	-	
								1			
2117775											
OUTING: Notes / Ins	structions of	Down Ti-	ne Codes	( Attack Lybo	750 F. 12 Mari	FI	ret Daat 1	hair##	Record	* podanica sumani	A 557 4 17 A 27 A
CONTRACTOR OF THE SECTION OF THE SEC	tractions 1			Date Part	Time Of Day	Approved	Mtrl	Rev		in english properties of the p	
2		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	<b>4245</b>	
	4	FAIR		2-24-16	5:50 PM	465		A	WAB		
	5	Training Meeting		-		-		-			
CONDARY PRODUCTION					DAGE 1						10.5 10.5