Part No.		2203A	2203A-5-1/4-0		Component		2203-A-BLNK			470.50	contr	ol
Order No.		395020		Heat Lot #						G 2] contr device	es, LLC
Ord	ler Qty		2	W/O	# from Box							
				OPERATIO		DESCRIPTION OF THE PROPERTY OF			Cathard San	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	12.23-13	LO			-7	6.0	3	NE	EDED A R	pogresim.		3
Setup Hrs.	12.29	MS	2	3	3	-		X	150	10	-/	11
4										/	Ziria	Wid
Cycle Time								-			2011	01/10
17 Anis									All		- W	
Pcs/Hr									less			
ROUTING:				OREDATIO	N 0							
Na ak Na	D.			OPERATIO		Down	Down time		AP THE RES	THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.				-								
setup Hrs.												
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Cycle Time												
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Pcs/Hr												
ROUTING:												
					OPERATION 3		Down time		Market Control	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
setup His.												
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ycle Time												
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Pcs/Hr								_				
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ROUTING:												
			n Time Codes				First Part Inspe					
		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		12-29-15	9:301	455	6	C	DH	(B) (B)		
		5 Training						Super 19				
		6 Meeting						4				