Part No.		C1-1/2		Component		C-BLNK			GD control devices, LLC		
Order No.		394447		Heat Lot #		.0			devices, LLC		
Order Qty		1		W/O # from Box					1		
MARKET THE VEHICLE				OPERATION 1		A PARTY NEWS	of the Land	31 17	THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
LATHE									ž.		
Setup Hrs.											
									/		
Cycle Time									IC.		
									11/1		
								9	0/1/		
Pcs/Hr									11, 60		
									10	N	
										X	
ROUTING:											
THE PARTY OF THE P	ESCALE ASSO			OPERATION 2			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Cohum Uma											
Setup Hrs.											
Cycle Time											
- /:-											
Pcs/Hr											
		Kanamura -								<u> </u>	
ROUTING:	W 1985 HA W 20 TH LOSE			OPERATIO	NI 2		with the second		TUDI	-PUT/8HRS	
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr								,			
1965 A. 1888											
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record		
		1 Maintenand	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup				Yes / No	Check	Letter	Letter		
		4 FAIR	181	12-16-17	2:201	YF)	V	3	(dsiling)		
		5 Training		-				-			
SECONDARY PRODUCTIO		6 Meeting			DACE						40/45/45