Part No.		R450-1-24		Component		A02001-0008			control devices, LL		
Order No.		388347		Heat Lot #		7			devices, LL		s, LLC
Order Qty		15		W/O # from Box					1		1
JEHAN SERVICE				OPERATION 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CUT SAW 0067	10/30/15	JY	16	18					W		
Setup Hrs.											8
Cycle Time								-			
a								,	11/5		
Pcs/Hr								7	1114		
									11 60		
										O	
ROUTING:	13 1									V	
		Petit Parison		OPERATION 2				rs reen	THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CAGE DIE HEAD	10/30	ゴナ	.75	18	20						
Setup Hrs.	4										
,5									10		
, 0											
Cycle Time											
Pcs/Hr											
										2	
ROUTING:											
	ESPECIAL CONTRA			OPERATIO	N 3				THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
								-			
Pcs/Hr	134										
,	111										
ROUTING:	-1										
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenanc	е	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		30-30-15	2:30	Yes / No	Check	Letter	7/1		
		4 FAIR		2075	0100	760		4	WY J	==	
		<ul><li>5 Training</li><li>6 Meeting</li></ul>		7		T VOLUME	2.00				
SECONDARY PRODUCTIO					PAGE 1					Tost Form	10/15/15