


Part No.	G125-21SS	Component	A06201-0024	
Order No.	397756	Heat Lot #	NA	
Order Qty	23	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		224
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC-HAAS H3	1-28-16	JB	1 1/2	33	33	3 1/2	3	Job Out Hrb	3	11
Setup Hrs.										
3 1/2										
Cycle Time										
1m53s										
Pcs/Hr										
28										


ROUTING: TO THREAD ROLLER

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance	2 Tooling	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3 Setup	4 FAIR	1-28-16	8:30	(Y/N)	✓	A	DT	
5 Training	6 Meeting							