Part No. Order No.		1303-30-1/4 394487		Component Heat Lot #		1303-A-BLNK				CD contro	ol
										device	es, LLC
Ord	ler Qty		2		from Box				<u> </u>		
			nise pasta	OPERATIO	N 1	Down			Value Value	THRU-PUT/8HRS	Coron
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	12-23-15	D6	3		5	6 n	3				
Setup Hrs.			l .						8		
6 MINS								7	OR		
Cycle Time								0	UT		
33								,		.1.0	
Pcs/Hr										2/14	
									1	16. N	
										5.1.0	
ROUTING:				OPERATIO	N 2	The same of the		10000		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											-
Cycle Time											
Pcs/Hr											
ROUTING:											
No o miles	NAME OF STREET		KINE STEEL	OPERATIO	N 3			a Chiles	e in the ca	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes Scra		Scrap Code
Setup Hrs.			· ·	31.51	81						
Cycle Time											
											_1,10,10
Pcs/Hr								÷			
ROUTING:		_									
	Instructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector Notes		
		2 Tooling3 Setup		Submitted 12-23-15	9:40 Pm	Yes / No	Check	Letter	WEB		
		4 FAIR 5 Training				243					
		6 Meeting									
SECONDAR	Y PRODUCTIO	N RECORD	Manager and a second		PAGE	1	Maria			Test Form	10/15/15