

## Control Devices LLC / Work Order Production Record

Part No.	SF5001-10
Order No.	372726
Order Qty	1000
QTY CHANGE INLS/DATE	

Rev Letter	J
Component	SF5001-20

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions
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Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 467						0	0	STD CYCLE TIME								0	#DIV/0!
6-1-15 JN	7	0.5	837			0	0	0	0				3				
6-2-15 JN	4	-	419			0	0	0	0				1				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine # 467						0	0	STD CYCLE TIME								0	#DIV/0!
6-1-15 JN	5.5	-	837			0	0	0	0				211				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

First Part Inspection Record								
Final Part Calculation	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs (from packing)	1	Maintenance	0	6-1-15	3pm	YES	DH	241711
Total Scrapped	0	2 Tooling	0					
3rd Operation Count	0	3 Setup Idle	0					
2nd Operation Count	0	4 Other	0					
1st Operation Count	0							

Test 4/29/15