

Control Devices LLC / Work Order Production Record			
Part No.	133246-2	Rev Letter	A
Order No.	374305	Component	133246-2V
Order Qty	2000		
		Heat Lot #	
		or	
		Box W/O #'s	
		Found on Label	

Part No.	B3246-2	Rev Letter	H	Heat Lot #	
Order No.	374805	Component	B3246-2V	or	
Order Qty	2000			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE	
Special Notes / Instructions	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total PCs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	PCS/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
6-17-19	SP	8	0	820		0	0	0	0								
6-18-19	SB	4		323		0	0	0	0								
						0	0	0	0								
6-20-19	SB	0.5		18		0	0	0	0		000				5.5	looking for bad parts	
						0	0	0	0								
6-22-19	SB	2		150		0	0	0	0								
						0	0	0	0								
6-23-19	11/1	7.5	-	983		0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17				STD CYCLE TIME							0	#DIV/0!
6-30-15	84	1.5	147	0	0	0	0	0	0	0	0	#DIV/0!
				0	0	0	0		0	0		
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
				0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0	0	

Machine #						0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	4-17-15	3pm	Y	JC.	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								Test 4/29/15