						Contr	ol Devices	LLC / Wo	rk Order I	Productio	n Record						
Part No.			CR30				Rev Letter						H	leat Lo	t#		
Order No.			382513			1	Comp	onent	A02071-0036				_	or			
Order Qty				100								_	Box W/O #'s Found on Label				
QTY CH.	ANGE INLS	/DATE				<u> </u>									20001		
					Spe	cial Notes / Instructions							Standard Cycle Time & Setup Time Verified				
														_			70
Date	Emp. Name	Prod.	Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	S/U Setup %
Machine	# H2						0	100	STD CYC	LE TIME							0
							0	100	0	0		_					
		-	_			-	0	100	0	0				-			
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		<u> </u>					0	100	0	0					1	V	
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							0	100	0	0	(1/1	V		1)	1	
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							0	100	0	0							
							0	100	0	0							
Total Effic	ciency	(0	0	0	0	100	0	0		0		0	June 1		
								Routing	g: WASH								
Final Part Calculation						Code	Total Down Time Description		Hours	Date Par Submitte	rt Tin	ne	Аррі	roved / No	Record Inspect	or	Notes
Total Counted Pcs				(from	packing)	1	Maintenance		0								
Total Scrapped					0	2	Tooling		0								
3rd Operation Count					0	3	Setup Idle	e	0								
2nd Operation Count					0	4	Other		0								
1st Operation Count					0											Tes	st 4/29/15