Part No.		C3850001		Component		C3850001-00			CD control devices, LLC		
Order No.		391181		Heat Lot #							
Order Qty		50		W/O # from Box					1		
Spile in			建设建设	OPERATIO	N 1				THR	J-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
KINSBURY04 470	12/16/15	JT	13	246	7-					3	11
Setup Hrs.	121012	IN	7	276	250					8	
Setup HIS.											
.75								788	mol		
Cycle Time									100		
								D.A.	2 My		
Pcs/Hr							1	145	15	+	-
0							1	ì	2-1		
								B .	1 51	(3)	
ROUTING:											
				OPERATION 2					THRU-PUT/8HRS		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Code
Cotup Hrs											
Setup Hrs.											
							_			 	
Cycle Time											
				¥5							
Pcs/Hr									_		
DOUTING											
ROUTING: OPERATION 3 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes		Scrap	Scrap
						time					Code
Setup Hrs.											
Cycle Time											
					_						
Pcs/Hr								3			
РСЗ/ПІ											
ŀ											
ROUTING:										_	
Notes / Instructions		Down Time Codes			F	First Part Inspection		Record			
		1 Maintenanc	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		12-16-15	9:30	Yes/No	Check	Letter			RIN
		4 FAIR 5 Training		1-20		483	D		(CO D)		
		6 Meeting									
SECONDARY	PRODUCTION	N RECORD			PAGE :					Test Form	10/15/15