Part No.		CH01-8-3/16		Component		A02072-0024			control devices, LLC		
Order No.		393819		Heat Lot #					devices, LLC		
Order Qty		200		W/O # from Box							
SHOW THE PARTY NAMED IN				OPERATIO	N 1		K-14-5		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
C2	12-11-15	JB	71	15	-				o longer due to	8ps	11
CZ	12-14-15	HYD	21/2	64	83			writ	Ing Program		57. 57
Setup Hrs.	12-15-15	JB	51/2	154	237	Job	out JB	andl	ayout of		
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Cycle Time									470	1000	
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Pcs/Hr						_		111	-	1	
. 65/111							117	160			
27							11	6			
ROUTING:						l	1112				L
			1.52 M. Olfred	OPERATIO	A TOTAL MARKET	Contract of		THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.									==		
Cycle Time											
Pcs/Hr		*s									
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ROUTING:		- 2-A - 3-A - 3-A		OPERATIO	NI 2	ATA SEE O	Number of the Line	Mary Co.	TUDII	-PUT/8HRS	
						Down	Down time				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
0"											
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ROUTING: Notes / Instructions Down Time Codes First Part Inspection Record											
Notes / Ir	nstructions		ime Codes	publication from the com-		The second second			Record		
N.,		 Maintenand Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector (23)	Notes	
		3 Setup		12.11-15	2:301	455	CHECK		D11 (18)		
		4 FAIR 5 Training			P	1 ()		A			
-		6 Meeting					-				
SECONDARY	PRODUCTIO	N DECORD	The second secon		DVCE .	1		The second second		Toot Form	ADJATIAT