


Part No.	2203A-4-1/4-0	Component	2203-A-BLNK	<i>No parts</i> 
Order No.	402461	Heat Lot #		
Order Qty	1	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	3-7-16	Rm	.5	1	1			Job OUT Hup	1	11	
Setup Hrs.											
2.0											
Cycle Time											
30 min											
Pcs/Hr											
2											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance	3-7-16	10:40p	Y	✓	C	JL	
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							