Part No.		7-3-18		Component		7-3-E-BLNK				612	contr	ol
Order No.		404691		Heat Lot #						<b>68</b> 2	device	es, LLC
Ord	er Qty		50	W/0 #	from Box					_		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	MILES SAL	Notes	THRU	-PUT/8HRS Scrap	Scrap Code
10	3-17-16	16	6	15	16							Couc
Setup Hrs.	3-18-16	05	8	29	50						1	20
6 min										3		
Cycle Time				1)			1	1				
13 min 30					(	( )	1	1		1/1		
sec							11	112	319/	14		_
Pcs/Hr		0					-t	TO		6		
4									3	21		
ROUTING:				005045	~							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	- <b>PUT/8HRS</b> Scrap	Scrap Code
									VIII VIII VIII VIII VIII VIII VIII VII			Code
Setup Hrs.	10-)		_									
Cycle Time												
				1		•						
Pcs/Hr												
DOUTING				<u> </u>								
ROUTING:	John Golden	Market Barrell		OPERATIO	N 3		ner Selderfor mak		Section of the second	THRII.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
	11.2											
Setup Hrs.												
Cycle Time											_	
Dec/Un												
Pcs/Hr												
ŀ												
ROUTING:												
	structions	Down Ti	ime Codes	A PERMIT	3400	F	irst Part In	spection	Record			
3		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
3				3-17-16	9 pon	Y	1	B JC				
		5 Training						~/				
ECONDARY	PRODUCTION	6 Meeting										