Part No.	7-4-16	Component	7-4-G
Order No.	404803	Heat Lot #	
Order Qty	45	W/O # from Box	397615

Control Devices, LLC

OPERATION 4 — THRU-PUT/8HRS 24

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-17-16	DJ	6	~~20~~	25	8m	5		1	11
	3-18-16	CS	6	30	55					
Setup Hrs.										
8m										
Cycle Time										
20										
Pcs/Hr										
3										

JOB-out

#3.48 3-23-16 55

ROUTING:

OPERATION 5 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes