


Part No.	IL20015	Component	IL10012	
Order No.	3980074	Heat Lot #		
Order Qty	1500	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	1280
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B/S 17	2-10-16	NP	2.5				2.5		6	11	
Setup Hrs.	2-11-16	NP	2.5	1,069	443	1507					
4 HRS											
Cycle Time											
18 SEC											
Pcs/Hr											
160											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance	2-10-16	1:45	YES	✓	B		
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							