

Part No.	TC1280	Component	TC1280-10	H1	control devices, LLC
Order No.	396276	Heat Lot #			
Order Qty	5000	W/O # from Box	392602		

OPERATION 1										THRU-PUT/8HRS	824
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B/S 17	1-19-16	MB	4	111		3	3				
	1-20-16	MB	4	433	544				6	C-1	
Setup Hrs.	1-20-16	MB	7	900	1,444			1 hr Lathe			
4	1-21-16	MB	4	924	1,868				8	C-1	
	1-22-16	MB	6	583	2451				9	C-1	
Cycle Time	1-22-16	MB	3	308	2759						
28 SEC	1-22-16	MB	3 1/2	561	3320			Vacuum Water			
	1-25-16	MB	2	262	3582						
Pcs/Hr											
103											

ROUTING: WASH & PACK DEPT

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-19-16	12:00	YES	✓	F	MB	