Part No. Order No. Order Qty		2803-12-1/4-0 393043		Component Heat Lot # W/O # from Box		2803-A-BLNK				GD control devices, LLC			
									devices, LLC				
									1			1	
MAR SHAME			Mark Tale	OPERATIO		No State				THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
HAAS VERT MILL	12-22-15	MS 50	3.5	7	7								
Setup Hrs.	010010				0								
Cycle Time										15			
				- 11				o 1	225	,			
Pcs/Hr									51	,			
ROUTING:													
				OPERATIO	N 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
						201							
Setup Hrs.													
Cycle Time													
cycle Time													
Pcs/Hr													
										mic-			
ROUTING:													
NEW YORK		e et a sauche		OPERATIO	N 3		Strains.			THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Catura Uma													
Setup Hrs.												1	
Cycle Time													
Pcs/Hr								2					
-													
ROUTING:		-										****	
	nstructions	Down Ti	me Codes		1111111	F	irst Part In:	spection	Record				
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	Notes	
		S Setup FAIR		1227-15	TAM	45		B	M	SMO	Suffer	w)	
		5 Training6 Meeting						8					
ECONDARY	PRODUCTION	V RECORD			DAGE 1						Tank Carrie	0/45/45	