					Contro	ol Devices	LLC / Wo	rk Order	Productio	n Record							-
Part No. M P 4 0001			Rev Letter			1	7		ŀ	leat Lo	t#						
					1	Component			L	1		or	-			e ·	
Order No. 37				5	-	Comp	Jonem	mo.	Pe 40001-10			Box W			-		
Order	Qty	1	80		l			1116	400	01-10		Fou	nd on	Label			
QTY CH	ANGE INLS/	DATE					7					ycle Time 8	& Setup	Time V	ertified		
			Specia	I Notes / I	nstruction	is			-				t Opera				
											_	d Opera					
				77 07 00 >				-		Г							
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	s/u	Setup %
Machine	1	ogn stage	e per esta			0	0		CLE TIME		il un			age (() is a	0 #	DIV/0!
6/20	SB	B	-	86	-	0	0	0	0								
	+					0	0	0	0								
	1		1			0	0	0	0								
					94 F 10	0	0	0	0								
						0	0	0	0								
	-				<u> </u>	0	0	0	0		-		-				
	+-		_			0	0	0	0	ži –			-				
		1	-		8 1	0	0	0	0								
		1				0	0	0	0	3							
Total Effi	iciency	Ö	Ö, ,	Ö	0	Ö	.Ö.,	Ö	- jo	#DIV/0!	0//		. O			in Hor	
			771 5 721 - 211				T	outing:	to an a great state of the con-	e statement at the	CONTRACTOR OF THE	(C.5-14)		Disasser Fra	nesembers.	2 1 5 2	
Machine #	# B17		-				0	STD CYC	LETIME				21		120	0 #	DIV/0!
	-					0	0	0	0								
	 					0	0	0	0								
						0	0	0	0								
						0	0	Ö	0								
					2	0	0	0	0								
	-					0	0	0	0								
	-					0	0	0	0								
					-	0	0	0	0					20.57			
						0	0	0	.0								
Total Effi	ciency	i ô	Ô.	Ö	ě Ö,	0 -	Ö	Ö	0	#DIV/01	0		0				
			7			T	-	Routing:	The second secon	New Transport Marketon I			1 22 22 1171	and the same of the same	20 - 20 - 20 - 20 - 20 - 20 - 20 - 20 -	10-14-4 14-12-1	application of the same
Machine #	#		·				0	STD CYC				de d	1 17.1): #I	DIV/0!
						. 0	0	0	0								
					2000	0	0	0	0								
						0	0	0	0								
					_	0	0	0	. 0								
						0	0	0	0								
						0	0	0	0								
	-					0 .	0	0	0						, v		
	-					Ó	0	0	0								
					1	0	0	Ó	0								
Total Effic	ciency.	.;Ö, →	0	0	, O	0	0	Ô	* 0	#DIV/0!	0		0.			Day 1	
							I	Routing:			W 10 10		2000				
					[r				rt Inspection		n Record	1		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte		Time of Day		Approved Yes / No		r	Note	2S
Total Counted Pcs (from packing)			1	Maintena	ance	0											
Total Scrapped 0			0	2	Tooling		0										
3rd Operation Count				0	3	Setup Idle	e _	0							1		
2nd Operation Count			()	0	4	Other		0		ra .							
1st Operation Count 0		0											7	Test 4	/29/15		