

Part No.	RSC1016	ADDED W/O'S	CYCLE TIMES	Thru-Put/Hrs	Wgt/Pc.	0.1077	Mach No.	S4
Order No.	392628	STANDARD	9.5	Planned Pcs/Hr	341	Wgt/Bar	8.108	Setup Allowed Hrs.
Order Qty	22,000	ACTUAL	9	Actual Pcs/Hr	Component	A02031-0016	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
12/11	DM					02-8	3	
12/12/15	DM					02-8	3	
12-14-15	DM					02-8	3	
12/15	DM	4125	1850		222711	2.25	3	
12-15-15	DM	6.5	2400	4250		02-8	6	
12-15	DR	7	2380	6630		02-8	6	
12-16	DR	6.5	2308	8938		02-8	6	
12-16	DR	8	2900	11838	0113201E	0	0	
12/16	DM	8	2990	14828	0113201E	0	0	
12/17	DM	7	2500	17328		1.5	1	
12-19-15	DM	9.5	2925	20253		1.5	6	
12	DM	7.5	2650	22903		1.5	6	
TOTAL PCS. PRODUCED								
Special Notes / Instructions								
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load								
First Part Inspection Record								
Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes		
12/15	11:15 AM	✓	✓	A	MLG			
TOTAL SCRAP PCS.								