Part No.		1301-26-1/4		Component		1301-A-BLNK			CD control devices, LLC			
Order No.		390841		Heat Lot #						684	device	es, LLC
Order Qty		8		W/O # from Box		1/4			1			
高祖的李红帝(5)为此				OPERATION 1						THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	11/19/15	DG	5		13				<		3	22
Setup Hrs.												
6 MIN								Ju	JUB			
Cycle Time								00	/	110		
Cycle Time									~	IV	/	
								ri	\$ y.	101	5	
Pcs/Hr									<u> </u>	A)		
									11	1		
									_ //,	1	3	
ROUTING:												
MAY TO THE REAL PROPERTY.				OPERATION 2		Down Down time					PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
1												
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr												-
1 03/111												
ROUTING:												
ROOTING.		M. A Districtly		OPERATIO	N 3	Shi day say		A S		THRU-	PUT/8HRS	
Mach No.	Date	Date Emp. Name Prod Hrs.		Total Pcs. Cum. To		Down Down time		Notes			Scrap	Scrap Code
											====	
Setup Hrs.												
Cycle Time			1									
								10				
Pcs/Hr									_			
ROUTING:	nstructions	Down T	ima Cadaa				lunt Day 1		Daniel			
Notes / II	nati uctions		ime Codes	Date Part		Approved	irst Part In Mtrl	spection Rev	Record			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	ector Notes		
		3 Setup 4 FAIR										
		5 Training										
SECONDARY PRODUCTION		6 Meeting			DACE							