

Part No.	PWN40032-H	Added Wgt		Thru-Put/8Hrs		Wgt/Pc.	0.0708	Mach No.	S6
Order No.	396803	Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	18,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114

- DOWN TIME CODES:
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2/6/16	DM/AM	1	320	320	P9393	1	4		41	11
					"	6	3	TIR and rollmark		
2-6-16	DM	6	1925	2245	"	—	—			
2/4	DM	4	2000	4245	P9393	2	2	4-1-2 resharpened moved from		
			1445	5690	"					
2/8	DM	8	2500	8190		0	"	4-1-2 Gold 3rd cut		
2/8	TC	8	3080	11270		0	0	OK to run	0	0
2/8	DE	8	3045	14315						
2-9-16	TE	2	790	15135	P9393	0	0	Job over	0	0
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