Part No. Order No. Order Qty		C7510001-10 391472 530		Component Heat Lot # W/O # from Box		C7510001-20			CD control devices, Luc		
						1					
Olu Selection	er Qty			OPERATIO			Safet exa			THRU-PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CNC COBRA	12/2/15	BA	3.0	13/	153	2,0	3.				
Setup Hrs.	12/2/15	20	7.0	81	234				66	1	
2.0	12/3/15	BA	5.5	88	320			0	SIN N		
Cycle Time	12-3-15	50	4,0	54	482					,	
2min 30sec	12.3.15	BA	3,5	57	539					MB	
Pcs/Hr									:01	105	
									P	20	
										1	
ROUTING:	The College			OPERATIO	N 2		1 - 15 SHIP ST	10-30004		HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.	,		1								
octup mor											
Cycle Time			_								
		_									
Pcs/Hr											
									- Heli		
ROUTING:											
ROUTING:	4 - 15 -		The Assessment	OPERATIO	N 3	En Park	A STATE OF		T T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
:											
Cycle Time											
Pcs/Hr											
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											×
ROUTING: Notes / Ir	structions	Down Ti	me Codes				irst Part In:	nestine	Posord		
/ "		1 Maintenance		Date Part	Time Of S	Approved	Mtrl	Rev		20 mm	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	etter Inspector Notes		
		1 FAIR		12-1-15	6:00 pm	485		A			
		5 Training						-	-		
ECONDARY	PRODUCTION	Meeting	W		PAGE 1					Test Form	