| Contr | Control Devices | | LLC | | | Machine No. | io. | 9 | Ç | | Daven | nport Only | | | | Octub. | Comp Cilica III 6. |
|------------------------------|------------------------|----------|--------------------|-------------------|-------------------|---------------------------|------------------|--------------------|------------------------------------|------------------|-------------------|-----------------------|-----------------------------|-----------------------|------------------|--|---------------------|
| Work Order Production Record | er Produ | ıction | Record | | | Rev Letter | | 0 | | Wgt/Bar | | Total Bars | #DIV/0! | | | Setup / | Setup Actual Hrs. 0 |
| Part No. | 1371 | 2- | 2 | Agenda 1 2 | 1 | Planned Pcs/Hr | cs/Hr | | 3 | Bars/Load | | Total Loads | #DIV/0! | | П | Se | Setup % ###### |
| Order No. | 7468 | go. | 324448 | 00 | | Remaining | ining | #DIV/0! | | Wgt/Pc | | Pcs/Bar | #DIV/0! | | | | |
| Order Qty | 00 | | | | | r | Cado | | | Component | onent | | | | | | |
| Date Na | Emp. Clock Name # | | Prod. S Hours H | Setup Hours | Total Loads | Pieces Today (bars) | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | Material Heat Lot No. | Mach Down Time | Scrap CO Pcs. | is. | Notes |
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| of the second | | 123/ | | 1/4 | | #DIV/0! | 00 | #DIV/0! | #DIV/0! | 0 0 | #DIV/0! | #DIV/0! | | | 1 | The state of the s | 7 |
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| Barstock Efficiency | Efficiency | | | \ctual E | Actual Efficiency | У | Dow | Down Time Codes | odes | Total . Hours | | | First | First Part Inspection | pectic | n Record | |
| Total Planned Pcs | | 0 | Total (| Total Counted Pcs | Pcs | | _ | Mainte | Maintenance | 0 | Date Par | Time | Approved | | - | species | Notice |
| | | | | | | | 2 | Тос | Tooling | 0 | Submitted | _ | Yes / No | Check | - | IIIspector | Notes |
| BarStock Efficiency | - 1 | #DIV/0! | Actual | Actual Efficiency | ડ્ | #DIV/0! | ы | Setup Idle | o Idle | 0 | N/SQC | 10.4 | 446 | 1 | | 4 | 60% |
| etal e | | | | | | | 4 | Ot | Other | 0 | , , | , | , | , | | | (o) |
| Total Barstock Pcs | 520 | #DIV/0! | | | | | 5 | Alternate Units | Alternate - Tooling/ Units/ S/U | 0 | | | | | | | |