Part No. Order No.		C3000-1-5.90 387592		Component Heat Lot #		C3000-1-5.90U			GI	contr	ol les. Lc
Ord	er Qty	600		W/O # from Box OPERATION 1		14918-3		7 (N. 10.0)	THRII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
RLL THRDR 0053	10-29-15	CS	. /	(					<u>/-</u>		
Setup Hrs.	10-30-15	CS	21/2	616	617			V		4	22
.4			2/2			1		31			
Cycle Time			1	7	$\bigcirc$	1					
Pcs/Hr		(			000			*	3		
		,							\$1 M30	À	
ROUTING:		L	-								
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time		Notes	Scrap	Scrap Code
Olli	10-29-15	CS	1.4	620		time		CHA	nper		code
Setup Hrs.		·		11					1		B
A											
Cycle Time											
						<u> </u>					
Pcs/Hr											
ROUTING:	A THE REAL PROPERTY.	NU by Association		OPERATIO	N 3	(Carlotte	MRIT Y 分割		THRU	-PUT/8HRS	
Mach No.	Mach No. Date E		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time										-,-	r.
Pcs/Hr								_			
	2										
ROUTING:	]										
Notes / Instructions		Down Time Codes  1 Maintenance				First Part Inspec					
		<ol> <li>Maintenand</li> <li>Tooling</li> <li>Setup</li> </ol>	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		4 FAIR 5 Training		10-09-1	11:30	4/63		N	8 9		
SECONDAR	Y PRODUCTIO	6 Meeting N RECORD			PAGE	<u> </u>		190		Test Form	10/15/15