149

Cantrol FOR D FOR D From L NEED PAGE 1									-		(iii)	1			0						229-16		22416	2.7716	Date	Order Qty	Order No.	Part No.
			100 000	W. 20										G.				+		1	mo		R	no	Emp. Name		402	209-
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load NEED CYCLE TIME, SETUP, AND ROUTING.	EOB DAVEA	TOTAL P														7.					2.5	1 3	-	6	Prod. Hours	150	402185	209-64BK
	Special Specia	TOTAL PCS. PRODUCED												4						,			66	36	Total Pcs		OTY CHANGE INLS/DATE	ACDED W/O #
	Special Notes / Instructions	Ü																	200	3	162		162		Cum. Total	Actual	Standard	CYCLE TIMES
	IS TO THE PROPERTY OF			1		yi												G	6	2					Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr	Thru-Put/8Hrs
st Part Insp Record	B																								ot No.			0
229-11	Submitted																				1:5			4	Down Time	Comp	Wgt/Bar	Wgt/Pc.
6:30	Time of Day																100				20			W	Down Time Code	Component A	/Bar 18.1	/Pc. 0.1082
N N	Approved Yes/No								*	Y	h. 1										NO CH					A02002-0022		
9	Mtrl R	1					(J. C	المأرد	0															Notes	<u></u> 6 5	ω 4	
為太	Rev Letter Inspector	1						S		1	10									3 4					es	- Training - Meeting	- Setup - FAIR	 Maintenance Tooling
(C.C.)		TOTAL SCRAP PCS.															1.0											
TAN	Notes	9	7																						Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
	Hon		4		Amil'																				Scrap	167		B/S 18