

Control Devices LLC / Work Order Production Record

Part No.	A5129		Rev Letter	A		Heat Lot #		
Order No.	371704		Component	A5129U		or		
Order Qty	500				Box W/O #'s			
QTY CHANGE INLS/DATE						Found on Label		
Special Notes / Instructions						Standard Cycle Time & Setup Time Verified		
						1st Operation		
						2nd Operation		
						3rd Operation		

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # B18																	
5-22-15	RH	1.5				0	0	0	0							0	#DIV/0!
5-22-15	RH	3.5		324		0	0	0	0		15	3	2				
5-26-15	RH	2.0		235		0	0	0	0		0	0	0				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine # B17																	
						0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #																	
						0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	5/8/15	730 PM	YES	OK									
Total Scrapped	0	2	Tooling	0	5/8/15	920 PM	YES	OK									
3rd Operation Count	0	3	Setup Idle	0	5/22/15	10:30	YES	OK	CD QA I, S/P #03								
2nd Operation Count	0	4	Other	0													
1st Operation Count	0																