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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
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Final Part Calculation					Code	le Total Down Time Description		Hours Date Pa Submitt				Approved Yes / No		Inspec	tor	No	otes
Total Counted Pcs			(from packing)		1	Maintenance		0									
Total Scrapped				0 2		Tooling		0									
3rd Operation Count				0	3	Setup Idl	e	0									
2nd Operation Count				0	4	Other		0									
1st Operation Count				<u> </u>	)(E)	100.00					100000	-				Test	4/29/15