Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Order Qty Box W/O #'s Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Planned Hours **Fotal Pcs** Balance Due Pcs Date % Oper. Efficiency Prod. Hours Setup Hours Actual Pcs/Day Plan Pcs/Day Cum. Total Setup % Down Time S/U hrs Pcs/Hr Code Scrap Actual Machine # STD CYCLE TIME #DIV/0! Ò Ò Total Efficiency 0 = #DIV/0! Routing: Machine # STD CYCLE TIME Ö Ó Total Efficiency -0 Ö Routing: Machine # STD CYCLE TIME #DIV/0! Total Efficiency Ò Ó 0. #DIV/0! Routing: First Part Inspection Record Final Part Calculation Total Down Time **Date Part** Code Time Approved Hours Description Submitted of Day Inspector Notes Yes / No **Total Counted Pcs** (from packing) Maintenance **Total Scrapped** Tooling **3rd Operation Count** Setup Idle 2nd Operation Count Other 1st Operation Count