Part No.		7-3-8		Component		7-3-B-BLNK			control devices, LLC			
Order No.		397495		Heat Lot #								
Order Qty		50		W/O # from Box								
PROPERTY.	200000			OPERATIO		SPECIAL V	2 H 1 2 2		THE PROPERTY OF	RU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Çode	
3	1-19-16	05	P	94	16		11	-		(	LR	
Setup Hrs.		es	Y	46	156			10	B			
Omin								(	Du J			
Cycle Time												
3.5 min						z.			2000	0		
Pcs/Hr								1	1	<del>\</del>		
									1/5	7		
ROUTING:					TO THE		EAD BOLLER		,	1		
ROUTING:	4.586000000000000000000000000000000000000	FROMERR		OPERATIO	TO THREAD ROLLER  OPERATION 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Cycle Time				75								
							10.00					
Pcs/Hr												
				1 1 1		_		- Williams				
ROUTING:												
OPERATION 3 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
									×			
Cycle Time												
						740						
Pcs/Hr								4				
ROUTING:												
Notes / In	nstructions	Down T	ime Codes			Fi	irst Part Ins	pection	Record			
		<ol> <li>Maintenanc</li> <li>Tooling</li> </ol>	е	Date Part Submitted	Time Of Day	Approved Yes / No.	Mtrl Check/	Rev	Inspector	Notes		
		<b>3</b> Setup		1-19-16	2/2	(L)	V	B	D PHO			
		4 FAIR 5 Training				7		P	M. T.			
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE				29	Test Form	10/15/15	