

Part No.	CY 10101	ADDED W/O #		CYCLE TIMES		Thru-Put/Hrs	0	Wgt/Pc.		DOWN TIME CODES	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Mach No.	5-3
Order No.	391587			Standard	10	Planned Pcs/Hr	324	Wgt/Bar				Setup Allowed Hrs.	32
Order Qty	88,000	QTY CHANGE IN/DATE		Actual		Actual Pcs/Hr		Component				Pcs/Bar	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
12-7-15	SP	7	1650	21,200						
12-7-15	L.W.	8	2030	23,230	477587 H			move from L-1	228	13
12-7-15	DM/DE	8	1920	25,150					250	3
12/8	MTB	8	1930	23,080				BAR FEED PROBS ACC 1016H		
12-8-15	L.W.	7	1525	24,605						
12-8	TK	8	1300	25,905				Feed probs / working on S1+S2		
12/9	MTB	1	350	26,305						
12-9-15	L.W.	0								
12-9	DR	6	2260	28,565				collet work		
12/10	MTB	8	2775	31340						
12-10-15	L.W.	8	2850	34,190						
12-10-15	TK	8	2800	36,990						
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS. FROM PREV. PAGE										
TOTAL SCRAP PCS. 2297										



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load



