Part No.		CUTU-42-5/32		Component		CUTU-0-5/32			control devices, LLC		
Order No.		397396		Heat Lot #		M 86346					
Order Qty		2000		W/O # from Box							
				OPERATIO	N 1			The state of	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BURR OAK	1-19-16	JB		45	1505			, 10,	hout	2 Bad f	inish
Setup Hrs.				v				00	0 00.	were j	77.17
3/4		3									
Cycle Time							/				
								#1	(N)		
12								THE I	0610		
Pcs/Hr									10		
									55	$\sim$	
DOUTING				4	TO THE	EAD DOLLE	<u> </u>			0	L
ROUTING: TO THREAD ROLLER  OPERATION 2  THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	400	Notes	Scrap	Scrap Code
Setup Hrs.											
setup nrs.									*		
Cycle Time											
cycle fille											
Pcs/Hr											
1 05/111										-	
ROUTING:					-						
		A COLUMN		OPERATIO	N 3		nite in the	A 10	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
					_						
Cycle Time						34	<i>E</i> =				
Pcs/Hr							11 (a)	e			
rus/mi											
					_						
ROUTING:											
Notes / In	nstructions		ime Codes			-	irst Part In		Record		
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		1-19-16	8:30.2	UK?	CHECK -	LCCC	Dit (alma)		
		4 FAIR 5 Training				77				E	
		6 Meeting									
SECONDARY	PRODUCTIO	N RECORD			PAGE 1	1				Test Form	10/15/15