


Part No.	1104-12-5/167/8	Component	1104-12-5/16	 <i>CPB no parts</i>
Order No.	403203	Heat Lot #		
Order Qty	12	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
STEP DRILL	3-10-16	DB	.16		12						
Setup Hrs.											
10 MIN											
Cycle Time											
2 MIN											
Pcs/Hr											
27								3-21-14 SS			

ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions	Down Time Codes	First Part Inspection Record									
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
	2 Tooling										
	3 Setup										
	4 FAIR										
	5 Training										
	6 Meeting										