Part No.		CR20			Con	nponent	CR-BLNK			control devices, LLC		
Order No.		403671		Heat Lot #						Gi a	d evice	s, LLC
Ord	er Qty	5		1	W/0 #	from Box						
				C	PERATIO	N 1				THRU	PUT/8HRS	216
Mach No.	Date	Emp. Name		7	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BLUE LATHE	3/9/16	P.G.	(-		5			7	- la +		
Setup Hrs.							ı			SOUC 1		
5 MIN												
Cycle Time								1000				
2 MIN										9-14		
Pcs/Hr									-	5 (.		
27										30	A	
ROUTING:				_								
dealine.	MANAGE AND				PERATIO	N 2				THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Ĭ	otal Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
D ///				_								
Pcs/Hr												
}												
POLITING												
ROUTING: OPERATION 3 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.												
ycle Time												
,	_											
Pcs/Hr									-			
						_						
OUTING												
Notes / Ir	nstructions	Down T	ime Codes	7		5. USB 2		irst Bart I-	coaction	Pacard		
		1 Maintenanc		+	Date Part		Approved	irst Part In: Mtrl	Rev		1/200V 89	Total Control
		2 Tooling	2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR			3-4-16	11:30	455	1	B	DH (18)		
		5 Training					7	<u> </u>	D			
FCONDADY	PRODUCTIO	6 Meeting				PAGE :			1			
LCUNDARI	INCOUCTIO	IN INLCUIND				PAGE	L				Test Form	10/15/15