

Control Devices LLC / Work Order Production Record			
Part No.	ES011	Rev Letter	C
Order No.	374168	Component	ES011-10
Order Qty	900 PLLS		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

[illegible]

											3rd Operation						
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	2464					0	0	STD CYCLE TIME								0	#DIV/0!
6/15/15	PH	7	1.0	4		0	0	0	0								
4/15	SM	6		400		0	0	0	0								
6/15	SM	3		300		0	0	0	0								
						0	0	0	0								
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Machine # B17				Reading.											
						0	0	STD. CYCLE TIME						0	#DIV/0!
						0	0	0	0						
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Machine #								0	STD CYCLE TIME							0	#DIV/0!
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6-15-15	7:15	YES	DH	CH X1
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15