Con Work O	Control Devices LLC Work Order Production Record	evice	s LLC n Recor	d,		Machine No. Rev Letter	osilir do.	punc	<u> </u>	DAVEN Wgt/Bar Bars per	NPORT /	PORT / B&S BAR FEED Total Bars Remaining	FEED		Total Loads	Total	Setu
Part No.	C3000-	0-1-	1,30	ADDE	ADDED W/O #	Planned Pcs/Hr	CYCLE TIMES	27		Bars per Load	o to the state of	Remaining Loads	-	-			
Order No.	335	5369		OTO CHANG	TAULS IN ST	Standard		2 3		Wgt/Pc		Pcs/Bar	ar	ar	ar .		
Order Qty	بر	00				Actual			Vermey	Compo	onent	14	2	2BW	2BW	2 BW	2BW
Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% N Effic	% Mach. Efficiency	Material Heat Lot No.	Material Mach Heat Down Lot No. Time	Material Mach ш Heat Down O Lot No. Time C	Material Mach Heat Down Lot No. Time
		Beginning Balance	g Balanc	:e	Section Assessed	and the factor of the factor	100	0	0	A TOTAL	A CONTRACTOR OF THE PARTY OF TH		Constitution of	Section of the contract of the			
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Eff	Efficiency		Final P	art and N	Final Part and Material Calculation	alculation	Tode	otal Down Time on Description	ime on Page ption F	ge Hours				Fire	First Part Ins	First Part Inspection R	First Part Inspection Record
Total Planned Pcs	d Pcs		Total Counted Pcs	inted Pc	S		1	Maintenance	ince	0	Date Part	7	_	Time Of Approv	Time Of Approv	Time Of Approved Material	Time Of Approved Material
Efficiency		11.	Total Scrap Pcs	ap Pcs		3 1 1 1	2	Tooling		0	Submitted	-	Day		Yes / No	Yes / No Check	Yes / No
Machine Count (PCS)	unt (PCS)	2.80	Estimated Short Parts	Short F	arts	- 1	ω	Setup Idle	Ф	0	1/28/14	112	11:15	11:15 1851	1/6	NES (12)	NES (12)
			Difference in Parts	e in Part	S		4	Other		0	11-2-9		>2.5	4	125	125	125
			Material [Material Difference LBS	e LBS.		СЛ	Alternate -	Tooling/	0							