Part No.		G35A		Component		A06101-0024				(FI V)	contr	ol
Order No.		396934		Heat Lot #		GA-BINK			F		device	es, LLC
Ord	er Qty		3		from Box							
			of New York	OPERATIO		Down	Down time			THRU-I	PUT/8HRS	144 Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
H2	1-14-16	HUP	13	5								
Setup Hrs.								8				
3												
Cycle Time												
3 MIN								,		110		
Pcs/Hr			- 1011 10-			_			, 1	10		
18									1.0	50	8	
ROUTING:											310	
OPERATION 2										THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BlueTHE												
Setup Hrs.								Ų.			***	
10 mil												
Cycle Time												
2 WIN					= = = = = = = = = = = = = = = = = = = =		30					
Pcs/Hr									_			
97												
ROUTING:									,			
建是建筑			OPERATION 3				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.						_						
					_							
Cycle Time					-							
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,												
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
		3 Setup 4 FAIR 5 Training		1-20-16	9:45n	YES		A	H 33.		-	
		6 Meeting						•				
SECUNDARY	/ PRODUCTIO	N KECORD			PAGE	1					Test Form	10/15/15