Part No. Order No. Order Qty		7-4-8 393021 200		Component  Heat Lot #  W/O # from Box		7-4-C-BLNK			control devices, LLC		
Mach No.	Data	East Name	Dec 111	OPERATIO		Down	Down time			J-PUT/8HRS	Scrap
	Date	Emp. Name		Total Pcs.	Cum. Total	time	code	ļ	Notes	Scrap	Code
8	12/14/15	P.6.	2.5	96	20	104	3		His control of the co		
Setup Hrs.	12/15/15	Pb.	8	101	217	-			1	/	
10 mins								J	obout		
Cycle Time							1	<u> </u>			
4m								,			
Pcs/Hr											
14										0	
ROUTING:				SANE	BLAST / BRIG	HT DIP / RE	AM / MS P	ACK		NO.	
Walter		TO A TONY LOOK	Side of Park	OPERATIO	N 2	担据(图 图 )	ayar AA	MANA	THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
			- 12								
Setup Hrs.									, , , , , , , , , , , , , , , , , , , ,		
			L								
Cycle Time											
Pcs/Hr											
		_				316			30		
ROUTING:	Messessories			OPERATIO	N 2						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		-PUT/8HRS Scrap	Scrap Code
											Couc
Setup Hrs.						_					
Cycle Time											
-											
Pcs/Hr								-			
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter	DH (# 28)	, 15103	
		4 FAIR 5 Training		101411	122	4m>	V	B	PIL		
		6 Meeting					-/				
ECONDARY	PRODUCTION	N RECORD			PAGE 1				The second secon	Test Form	10/15/15