					Contro	ol Devices	LLC / Wo	rk Order F	roductio	n Record								
Part No.			JR1/2		Rev Letter							Heat Lot #						
Order No.			384496	6		Component				A02001-0016			or W/O	ا ۔س				
Order Qty			250		1								Box W/O #'s Found on Label			N/A		
QTY CHA	ANGE INLS/	DATE	Т		<u>.</u>										ne & Setup Time Vertified			
		200000	Specia	al Notes / II	nstructions				1				t Operat		- 4 50.	.up	e vertified	
									1			2n	d Opera	tion				
												3rd	d Opera	tion			. 8	
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %	
Machine # H2					0	250	STD CYC	LE TIME							0	#DIV/0!		
						0	250	0	0									
						0	250	0	0								A	
					-	0	250 250	0	0						^	1 1	HU	
						0	250	0	0				-		1	16	ACH	
						0	250	0	0					10		1	Ullo	
						0	250	0	0			۸ .	M	100		1	P	
						0	250	0	0			11	U		1.1	1()	1	
43						0	250	0	0			1	· 1	6.64	10	L	Then	
						0	250	0	0	_	U		4	WU	V	$\Lambda$	190	
Total Effic	ionau	0	0	0	0	0	250 250	0	0	#DIV/0!	0	Name of	0	w	11	0	1 30	
TOTAL ETTIC	lency	U	U	U	0	U		outing:	0	#510/0!	U		0					
Machine #							250	STD CYC	LE TIME							0	#DIV/0!	
						0	250	0	0				1					
						0	250	0	0									
						0	250	0	0									
						0	250	0	0									
						0	250	0	0									
						0	250 250	0	0									
-						0	250	0	0		_							
						0	250	0	0									
						0	250	0	0									
						0	250	0	0						X			
Total Effic	iency	0	0	0	0	0	250	0	0	#DIV/0!	0		0					
							-	Routing:										
Machine #			T				250	STD CYC	1		-		Ι			0	#DIV/0!	
						0	250 250	0	0				-					
						0	250	0	0									
						0	250	0	0									
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						0	250	0	0							36		
						0	250	0	0									
						0	250 250	0	0								_	
						0	250	0	0		- N							
Total Effic	iency	0	0	0	0	0	250	0	0	#DIV/0!	0	(2)G	0	250	PRINCE	2/11/		
							F	Routing:	1/2									
											First P	irst Part Inspection			ord			
Final Part Calculation				Code	Total Down Time Description		Hours	Date Part Tir Submitted of D					Inspector		ı	Notes		
Total Counted Pcs (from packing)			packing)	1	Maintena	ance	0											
Total Scrapped			0		2	Tooling	e. recognises.	0										
3rd Operation Count			0		3	Setup Idle	e	0		- 10								
2nd Operation Count			0		4	Other		0		_					$\dashv$			
1st Operation Count			0			Other										Te	st 4/29/15	