

Part No.	PVN25045-H	ADDED W/O #		Thru-Put/8Hrs		Wgt/Pc.	0.0708	DOWN TIME CODES				Mach No.	SC
Order No.	397894	CYCLE TIMES		Planned Pcs/Hr	330	Wgt/Bar	8.1	1 - Maintenance				Setup Allowed Hrs.	4
Order Qty	3,000	ACT CHARGE IN \$ DATE		Actual		Actual Pcs/Hr		2 - Tooling					
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Pcs./Bar	114
2/13/16	DM					6	3						
2/13	DM					4	3	can't get the spin in					
2-15-15	LW	0	-	-		25.6	3						
2/16	MD					8	3						
2/16	ED	4	1420	1420		3	3	FAIR					
2/16	ED	0	0	0		1	4						
2/16	DM	4	1500	2920	P9393	4	1	invert, oil in hydraulic tank					
2/17	ED	1.5	500	3420	11	2.0	1	500 OCT					
<div style="text-align: center;"> <p><b>\$23.98</b></p> <p>2-20-16</p> <p>2-25</p> </div>													
TOTAL PCS. PRODUCED													
TOTAL SCRAP PCS.													
<div style="text-align: center;"> <p><b>193</b></p> </div>													
<div style="text-align: center;"> <p><b>control devices, LLC</b></p> <p>FOR DAVENPORTS &amp; BROWN &amp; SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div>													