

Part No.	PWN15030-HS	ADDED TWO #	CYCLE TIMES	Thru-Put8Hrs	2640	Wgt/Pc.	0.0708	DOWN TIME CODES				Mach No.	S6		
Order No.	399838		Standard	Planned Pcs/Hr	330	Wgt/Bar	8.1	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	4
Order Qty	15,000		Actual	Actual Pcs/Hr		Component	A06021-0016	Notes				Pcs./Bar	114		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code					Scrap Pcs.	Scrap Code		
2/24	ED	4.5	1600			2	3								
02/24	ED	4.5	1600			1	4								
02/24/16	Bar	5	2110	3210		3.5	2								
3/1	ED	0	0	0		4.5	2								
03/01	ED	3.5	1280	4990		4.5	2								
3/01	ED	8	3225	8215	109393										
3/2	ED	8	3000	11215		0	0								
03/2	ED	8	3080	14295	11	0	0								
3/2	ED	2.5	1000	15295	109393	0	0								
<div style="text-align: center;"> <p>NO PARTS</p> <p>Q/M/Arch</p> <p>3.00</p> <p>3.810</p> <p>3.85</p> </div>															
<div style="text-align: center;"> <p>JOB OUT</p> </div>															
TOTAL PCS. PRODUCED															
TOTAL SCRAP PCS.															



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes