Part No.		7-2.5-20		Component		7-2.5-E-BLNK			control devices, LLC		
Order No.		396763		Heat Lot #					6.0 4	device	s, LLC
Order Qty		50		W/O # from Box							
NEW TOWNS AND STREET		\$6493 P. (\$450) - 75		OPERATION 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	1-13-16	06	2.5	22	29						
Setup Hrs.	1-14-16	CS	2.5	18	47						
	1-14-16	06	4	11	58	323				25	
10 min								JOB 1		<b>8</b> 31	
Cycle Time								001 55		H	
18 min									LOAPIN	110	
Deallin						AL		^	MACH	X A	
Pcs/Hr		-	-			P	/	(a)	The M	50	
									1	<b>(</b> )	
ROUTING:											
如此以 (1),119 25,400 (4) PAME (2) (4) 15 15 15 15 15			OPERATION 2						PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
•											
Cycle Time											
Pcs/Hr										_	
ROUTING:		a a vada ana		OPERATIO	VI 3	ADKION DO	\$ 100 m	Devil Hall	TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
						time					code
Setup Hrs.											
										5	
Cycle Time											
Dec/II											
Pcs/Hr											
	_										
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
	2	<ol> <li>Maintenanc</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		<b>3</b> Setup		1-1316	1:30pm	UIZ S		L. Commission	1) (30)		
		4 FAIR 5 Training				7	45	B	83		
		6 Meeting						1000		1	
SECONDARY	/ PRODUCTIO	N RECORD			PAGE 1					Test Form	10/15/15