Part No.		SF403-3-3/16		Component		SF403-A-BLNK			control devices, LLC			
Order No.		395295		Heat Lot #					1	600	device	es, LLC
Order Qty		50		W/O # from Box		390847			1			5453
				OPERATIO						THRU	J-PUT/8HRS	448
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
98	1-22-16	CS DG	1	149	159						(11
Setup Hrs.								7	- /	1		
7 MIN	10								6600			-6
Cycle Time								1				
3,500								11	12.30	1)	
Pcs/Hr									TV.	100)	
)		
ROUTING:	ON ENDINESSE	TO NOT THE REAL PROPERTY.		OBERATIO	N 2							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code
3.31												Code
Setup Hrs.				1								
octup iiis.												
								-				
Cycle Time												
Tx.												
15.0												
Pcs/Hr												
ROUTING:												
				OPERATIO		Down	THE WAR		ALL THE	THRU	-PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				N.								
Cycle Time												
cycle Tille						_						
Pcs/Hr												
ROUTING:					· · · · · · · · · · · · · · · · · · ·							
Notes / Ir	nstructions	Down Ti	me Codes	I Part - T		F	irst Part In	spection	Record			
1				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
3		3 Setup 4 FAIR		1-22-16	3:35 PM	405		C	WEB	WEB		
		5 Training									5	
ECOND ADV	PRODUCTION	6 Meeting								l,		