

Control Devices LLC / Work Order Production Record			
Part No.	106215-7	Rev Letter	
Order No.	377427	Component	106215-998
Order Qty	6		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due:Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
7/13/5	J+	1	2	6		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:															
Machine # B17							0	STD CYCLE TIME					0	#DIV/0!	
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Routing:														
Machine #					0	STD CYCLE TIME							0	#DIV/0!
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
Total Operation Count	0	3	Setup Idle	0					
Total Operation Count	0	4	Other	0					