Part No.		11-4-16		Component		11-4-F-BLNK			control devices, LLC		
Order No.		396555		Heat Lot #					6.n	4 device	es, LLC
Ord	er Qty	1	25	W/0 #	# from Box				1		
	South the	POSSON'S		OPERATIO	DN 1				THR	U-PUT/8HRS	40
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Ø10	1-15-16	CS	8	50	30					2	11
Setup Hrs.					00			-	_ 1		
6 MIN									sport		
Cycle Time							-		-200.	9	
12 MIN								,	15		
Pcs/Hr								1	4501	110	
5								- [No.	50	
POLITING									1	3	
ROUTING:				OPERATIO	N 2	No. of Land	relativistics or	8 10 84	TUD	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
7										-	
1											
Pcs/Hr											
		_									
ROUTING:	_										
AN ANNA MARK	on the personal field of the		Street of Street	OPERATIO	N 3	Down	and the		THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
etup Hrs.			1								
volo Tim s											
ycle Time						122					***
Pcs/Hr											
						101					
ROUTING:											
Notes / In	structions		me Codes			F	irst Part Ins	spection	Record		
12		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
3				1.15-16	10:30.	YES	/	Λ	DH (13)		
	ļ	5 Training				•		A	1		W.
CONDARV	PRODUCTION	6 Meeting			DACE 1						