Part No.		C35A		Component		CA-BLNK			control devices, LLC		
Order No.		399280		Heat Lot #					611	device	S, LLC
Order Qty		5		W/O # from Box							
reconstruction of				OPERATIO	N 1				THE	U-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
LATHE	2-3-16	HVD	15	5	5					0	
Setup Hrs.											
5 MIN									\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		
Cycle Time									2000 the		
2 MIN								TRI .	1/0		
Pcs/Hr								0	8/14		
27			15					1		A	
ROUTING:											
KI SERVI	Province.			OPERATION 2			KAN AMERICAN PROPERTY AND		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.		- 1							11		11
		0									
Cycle Time											
		-		I.							
Dec/III										-	_
Pcs/Hr				1						-	
										-	
ROUTING:											
NOOTING.				OPERATIO	N 3		美国的外		THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.									- 10-11-11-11-11-11-11-11-11-11-11-11-11-1		
Cycle Time						-					
Pcs/Hr											*
DOLUTING						<u></u>					
ROUTING:	nstructions	Down T	ime Codes	The same		c	irst Part In	spection	Record		
Notes / II	113th actions	1 Maintenand		Date Part		Approved	Mtrl	Rev		1900	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		2-3-16	Like	7125		A	AT B		
		5 Training			198 7	,					
CECONDAR	/ BBODUCTIO	6 Meeting			DACE						10/15/15