Part No.		GR6			Con	nponent	GR-BLNK			GD control devices, LLC			
Order No.		395586			Hea	at Lot#				1	602	device	s. LLC
Ord	er Qty		4	1	W/O #	from Box							4
		17-5 (F-218)		(PERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE									_				
Setup Hrs.									8				
3 MIN													
Cycle Time													
30 SEC									,				
Pcs/Hr										1-14			
96									1-1	55		8	
ROUTING:										1.			
Marine and N					PERATIO	N 2	distributed to	Abla in the			THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	1	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			======	H									
				T									
Cycle Time													
							1		<u> </u>				
Pcs/Hr													
ROUTING:	STONE THE N.				~~~~								
				OPERATIO			Down	Down time			THRU-	PUT/8HRS	Coran
Mach No.	Date	Emp. Name	Prod Hrs.	T	otal Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
							1		#II-0;				
Setup Hrs.													
											_		
Cycle Time													
- 1													
Pcs/Hr				_						- 10-			
1 03/111	**			-									
ŀ													
ROUTING:													
	nstructions	Down Ti	ime Codes	1			F	irst Part In	spection	Record			
		1 Maintenance			Date Part	Part Time Of Day Approved Mtrl Rev Inspector			Notes				
		2 Tooling3 Setup			Submitted		Yes / No	Check	Letter	Inspector	(2.6)		
		Setup FAIR		ŀ	1-4-16	11:30	4R)	V	A	ut	\$500 m	2)	
		5 Training		ŀ									
ECONDARY PRODUCTIO		6 Meeting N RECORD			PAGE 1		1					Test Form 1	10/15/15