Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component 500 1-10 Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation 3rd Operation Planned Hours % Oper. Efficiency **Total Pcs** Balance Due Pcs Plan Pcs/Day Actual Pcs/Day Prod. Hours Setup Hours Setup % Date Down Time Cum. Total S/U hrs Pcs/Hr Actual Machine # 4 STD CYCLE TIME #DIV/0! Ö NI Ò Total Efficiency 0. Ō IIDIV/O! Ö Routing: Machine # STD CYCLE TIME #DIV/0! Ö Ó Ò Total Efficiency 0: #DIV/0! .0 Ò Routing: Machine # STD CYCLE TIME #DIV/0! 0. **Total Efficiency** Ö 0.4 #DIV/0! Routing: First Part Inspection Record Total Down Time **Date Part** Final Part Calculation Time Approved Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance Total Scrapped Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count 

THOR