


Part No.	9-2.5-B-BLNK	Component	A02071-0096	No Part 9/10 
Order No.	403499	Heat Lot #		
Order Qty	65	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	139	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	3/9/16	PG.	1	17	17					
	3-9-16	SS	2.5	20	37			Job out HVD		11
Setup Hrs.										
1 MIN										
Cycle Time										
3 MINS 7 SECS										
Pcs/Hr										
17										


ROUTING: TO LATHE FOR TOP HOLE

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-9-16	12:30	YES	✓	B		* OK'D TO RUN "AS IS" per JH