| Part No. | | 902-11-14 | | Component | | 982-A BLAK | | | control devices, LLC | | | |
|---------------------|------------------------|--|--------------|------------|-------------|--------------------------------------|-------------------|----------|----------------------|-----------------|----------|---------------|
| Order No. | | 397997 | | Heat Lot # | | | | | | | | |
| Ord | er Qty | 40 | | W/O # | from Box | .38 | 729 | P | 1 | | | |
| | | | | OPERATIO | | ALEX SIL | | A Sec | | THRU- | PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code |
| 9 | 1/25/16 | DG P.6. | 2 | 10 | 12 | 5m | 3 | | , | | | |
| Setup Hrs. | 7 | | | | | | | _ | - / | 1 | | |
| 5m | | | | | | | | U | 000 | | | |
| Cycle Time | | | | | | | | | | | | |
| 10 n | | | ** | | | | | | 1.11 | () | | |
| Pcs/Hr | | | | | | | | | nHH | <u>u</u> | | |
| 1 05/111 | | | | | | | | | AG. | 7 | | |
| | | | | | | | | | | | 8 | |
| ROUTING: | 1-six Principal in the | | | OPERATIO | N 2 | South College of the College College | | | THRU-PUT/8HRS | | | |
| No I- No | D-1- | - N | D 111 | | - 0: | Down | Down time | | News | THKO-F | | Scrap |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | time | code | | Notes | | Scrap | Code |
| | | | | | | | | | | | | |
| Catum Ilma | | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | - | | |
| cycle Time | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| ROUTING: | | | | | | | | | | | | |
| | | | Misses Turvi | OPERATIO | N 3 | TO AT THE | | | 16.95 | THRU-F | PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | | | Scrap | Scrap Code |
| | | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Des /III | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| ROUTING: | | | | | | | | | | | | |
| | nstructions | Down T | ime Codes | 7 Indiana | | F | irst Part In | spection | Record | | | |
| | | 1 Maintenance | | Date Part | Time Of Day | Approved | Mtrl | Rev | ev I | | Notes | |
| | | 2 Tooling3 Setup | | Submitted | типе от рау | Yes / No | Check | Letter | inspector | Inspector Notes | | |
| | | 4 FAIR | | | | | | į | | | | |
| | | 5 Training6 Meeting | | | | | | | | | | |
| SECONDARY RECOURTED | | | | | DAGE | | | | | | | |