Part No.		503-4-3/16		Component		503-A BLNK			control devices, LLC			
Order No.		397998		Heat Lot #								
Order Qty		30		W/O # from Box		•						
See Establish	The same of the sa			OPERATIO	N 4	Down				THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
9	1/23/16	P.6.	2	45	57							
Setup Hrs.	1/23/16	100		70	3 '			×				
10min.								3	OR		2	
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Page Supplement of the page of				OPERATION 5				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Setup Hrs.					*	= ====				25		
Cycle Time									Fillian - 1 Communication			
Pcs/Hr												
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POLITING												,
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Contract towns	Notes		Scrap	Scrap Code
Setup Hrs.												
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Notes / Ir	nstructions		ime Codes				irst Part Ins		Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes //No	Mtrl Check	I Inspector I			Notes	
		3 Setup		V23616	130	103/110	L	rettel	50			
		4 FAIR		1510				4				
		5 Training 6 Meeting						١ ا				
SECONDARY	/ PRODUCTIO				DAGE 2						T .F .	0/15/15