Part No.		7-3-15		Component		7-3-D-BLNK			control devices, LLC			
Order No.		397494		Heat Lot #				621	aevice	es, LLC		
Order Qty 50 W/O # from Box 3 9 4 43 2 THRU-PUT/8HRS 56												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	56 Scrap Code	
3	1-19-16	C5	8	_65	70				OB-out		1/	
Setup Hrs.	7-16	<b>B</b>	-		138				015 500			
6 min												
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8 MIN								1	the state of the s	0		
Pcs/Hr								F	Mr.			
7						,			50			
ROUTING:		L		<u> </u>		*						
and the same		4. 经营业制		OPERATIO	N 2	443480	100		THR	U-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.									H. M. S.			
octup mon												
Cycle Time												
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	<b>的现在分词形式的现在分词形式的现在分词形式</b>			OPERATION 3		Down	Down time	10 5		U-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code	
Setup Hrs.												
			iline all all all all all all all all all al									
Cycle Time						40						
Pcs/Hr									Section 1 (1)			
ROUTING:				(9)								
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		<b>3</b> Setup		1-19-16	S.Au	45 )	CHECK		DH(\$ \$)	2H(3)		
		4 FAIR 5 Training				,		3				
ECONDARY PRODUCTION		6 Meeting										