


Part No.	503-4-3/16-1/2	Component	503-4-3/16	 control devices, LLC
Order No.	400720	Heat Lot #		
Order Qty	7	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	864	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STEP DRILL	2/16/16	P.G.	1		7			Jobect		
Setup Hrs.										
1 MIN										
Cycle Time										
30 SEC								2-26-16 S.S.		
Pcs/Hr										
108										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								