Part No.		7-4-19		Component		7-4-G-BLNK			control devices, LLC		
Order No.		397423		Heat Lot #				6 2 4	device	es, LLC	
Order Qty		25		W/O # from Box						(*)	
EMPLEY SEATHER				OPERATIO	N 1				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
9	1-21-16	06	8	14	18						
Setup Hrs.	1-22-16	CS	1,5	3	35			To	B-out		
11											
10min										ST	
Cycle Time				,		*			110		
17 min								1	BAU		
Pcs/Hr								15			
) "	0	
ROUTING:		<u> </u>			TO THE	READ BOLLE	P				
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
			~ 1-1-1								
Setup Hrs.	,		1					·			
Cycle Time											
					-						
Pcs/Hr											
				_							
ROUTING:					~						
Addition of the same				OPERATION 3		Down	Down time		THRU-PUT/8HR		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
Setup Hrs.											
				11-2							
Cycle Time						No.	-				
Pcs/Hr											
									114		
									- U, U >-		
ROUTING:	actructions.	C	in a Co. I								
Notes / Ir	nstructions		ime Codes	B1.5 : 1		The state of the s	irst Part Ins	The second second	Record	2 7	
		 Maintenanc Tooling 	C)	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-28-16	7:30	UES		B	DT (20)		
		5 Training		-		V		9	0 1 1		
FCONDARY	/ PRODUCTIO	6 Meeting			PAGE 1					Test Form	10/15/15