Part No.		N7G1/1-1		Component		Ana	110 1	10					
Order No.		H3 1-12		Heat Lot #		A3942-1-10				G 2	contr	ol es, LLC	
Order Qty		4000		W/O # from Box		372565			-				
OPERATION 4 THRU-PUT/8HRS											1		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
	2-2-16	NA	8	3045			-	SI	ndeel		_	20	
Setup Hrs.		14	4	941	3986	-		20	inder			22	
				(7)	100								
Cycle Time				-				-					
Pcs/Hr													
7								.					
ROUTING:	Jack State Control			OPERATIO	N E	Parcia Dicks	TMVN SISSEN						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	THRU-F	OT/8HRS	Scrap	
-W-10-W-10-W-10-W-10-W-10-W-10-W-10-W-1	2-2-16	N.F	Const.	Total Tes.	Cum. Total	time	code	0	199	0	Scrap	Code	
	160		1	941				D	ny Hol	2	2	-11	
Setup Hrs.				7 1							- 		
									TN	() V			
Cycle Time					10				00	00	5		
Cycle Tille				/	JA A.				-				
					Dr.	/	0						
Pcs/Hr						1-17						=	
					. 0	16	D'				.7		
ROUTING:						1					0		
MOOTHING.												March Control	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
Cycle Time													
										9			
Pcs/Hr													
ROUTING:													
Notes / Instructions		Down Time Codes Maintenance		Date Part		Approved	First Part Inspection R			Record			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes			
		4 FAIR											
1		5 Training6 Meeting											
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