					Contr	ol Devices	LLC / Wo	rk Order I	Productio	n Record							
Part No.			0042-68	3-C	Rev Letter							Н	leat Lo	t #			
Order No.		n/a		1	Component A05501-0028							or	5 and				
Order Qty			1200									1	x W/O	494 555			
	ANGE INLS/	1	31410-000		1								nd on			27070VIII	
QIT CHA	ANGE INLS/	DATE	Specia	al Notes / I	netruetion				7				t Operat	_	e & Se	tup Tim	e Vertified
					M for w/o				1			_	d Opera				
			Waitir	ng on BO								_	d Operat				
		,	0 0	S	ъ "		e s	2	- 2	٥٠ .	-			L	Ş	_	%
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # CITIZEN C			2		7.6	0	1200	STD CYC	LE TIME	Im			N	48		0	#DIV/0!
10-20-15	JB	1	8	44		0	1200	0	0				8)	
10-01-15	JB	5	-	267	-	0	1200	0	0				0	$\langle \ \rangle$			142
10-22-15	400	6.5	-	304	<u> </u>	0	1200 1200	0	0				0	1	1/2	6	74,
10-04-15	HVV	2		105	-	0	1200	0	0				12	J	015	21/1	
11.01.12	0.7			10.		0	1200	0	0		4		-0				
						0	1200	0	0	/	11	1					
						0	1200	0	0	45	0 11	15					
						0	1200	0	0	AL.	1-16	13	٧				
						0	1200	0	0		11 .	1	20				
Total Effic	cioncy	0	0	0	0	0	1200 1200	0	0	#DIV/0!	0		0		7	1000	
TOTAL LINE	ciency	0	U	U	0	0	8522	outing:	0	#010/0:	0	12/17	U	The said			
Machine #							1200	STD CYC	LE TIME							0	#DIV/0!
						0	1200	0	0								
						0	1200	0	0								
						0	1200	0	0								
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						0	1200 1200	0	0					-			
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						0	1200	0	0								
						0	1200	0	0								
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Total Effic	ciency	0	0	0	0	0	1200	0	0	#DIV/0!	0	1 5	0		5 5 50		
Machine #								Routing:	I F TIME								#DD1/01
iviaciiiie #				8		0	1200 1200	STD CYC	0						255	0	#DIV/0!
						0	1200	0	0								
						0	1200	0	0								
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Total Effic	iency	0	0	0	0	0	1200	0	0	#DIV/0!	0		0		iğu.		
								Routing:									
											First P	art Ins	pectio	n Reco	ord		
Final Part Calculation					Code	Total Down Time		Hours	Date Pa				roved	Inspe	ector N		Notes
annotation of applies substantial applies data							iption		Submitte				/ No		0	3	
Total Counted Pcs			(from)	packing)	1	Maintenance		0	10-70-15	130	pon	4/15		1	湯	6)	
Total Scrapped			0		2	Tooling		0			S	,					
3rd Operation Count			0		3	Setup Idle	2	0									
2nd Operat	tion Cou	ınt	0		4	Other		0									
1st Operati	ion Cou	nt	0													To	ct 1/29/15