

# Control Devices LLC

## Work Order Production Record

Machine No.

2129

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

Verified

HYDROMAT / ACME / 2ND OPS

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Wgt/Pc

Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Notes

Part No.

B32462

ADDED W/O #

Order No.

340045

QTY CHANGE INSIDE DATE

Order Qty

500 Pcs

Date

Emp. Name

Emp. #

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

W CO

Scrap Pcs.

Notes

Beginning Balance

7-9-14

57

2501

15m

720

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Efficiency

Total Planned Pcs

Efficiency

Machine Count (Pcs)

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

Description

Hours

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/Units / S/U

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

First Part Inspection Record

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6:30

Yes

OK

OK

OK