


| | | | | |
|-----------|------------|----------------|------------|-----------------------------------------------------------------------------------|
| Part No. | IL10005-10 | Component | IL10005-20 |  |
| Order No. | 396767 | Heat Lot # | | |
| Order Qty | 500 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | 192 |
|---------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|-----|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| Harding Cobra | 2-10-16 | BA | 4.0 | 120 | 120 | 1.0 | 3 | | | | |
| | 2-11-16 | BS | 6.5 | 184 | 304 | | | | | | |
| Setup Hrs. | 2-11-16 | SM | 4.5 | 140 | 444 | | | | | | |
| 4 | 2-11-16 | BA | 6.0 | 198 | 642 | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 2MIN | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| 24 | | | | | | | | | | | |

ROUTING: PACK DEPT

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|----------------------------------------------------------------------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 2-10-16 | 4:40p | Y | ✓ | F | JC | |
| | | | | | | | | |
| | | | | | | | | |