

Control Devices LLC Work Order Production Record

Machine No. A2

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs. 16

Rev Letter

Setup Actual Hrs.

Part No. ESV3830

Planned Pcs/Hr 274

Wgt/Bar 18.1 Total Bars 168

Setup %

Order No. 384830

Standard 1 1/4" 10.0

Wgt/Pc 0.2514 Pcs/Bar 72

Special Notes / Instructions

Order Qty 12,000

Actual

Component A02002-0022

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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10/19	DAVE	3654		7.5				0	12000	0	0							HEATING
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10-20	JS	27959		8				0	12000	0	0							
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10-21	JS	27954		8				0	12000	0	0							
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10-22	JS	3112		3	575			0	12000	0	0							
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10-23	JS	3115	5	0	740			0	12000	0	0		470107H	3	2	73	drill break
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10-24	MB	3115	8		1030			0	12000	0	0							32 drill breaks
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