


Part No.	2203A-4-1/4-0	Component	2203-A-BLNK	
Order No.	399847	Heat Lot #		
Order Qty	5	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	2-9-16	Rm	4.5	5	5			Job out	0		
Setup Hrs.								HVD			
1.5											
Cycle Time											
20:40											
Pcs/Hr								2-02-16 5.5			
2											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		2-9-16	12:30 PM	YES	✓	C	DH	