Part No. Order No.		SF405-3-1/4-1/2 404358		Component Heat Lot #		SF405-3-1/4				CD contr	ol
										devic	es, LLC
Ord	er Qty	2	25		from Box	#	477				
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HR: Scrap	S 432 Scrap Code
STEPDRILL	3-15-16	96	30m		25	time	, à			0	Couc
Setup Hrs.											
1			,			72					
Cycle Time								-	0/3		
60 SEC			*			00-	N	-	201		
Pcs/Hr						36	5				
54						29		а		0	П
ROUTING:	TREATE SALE				W.						
		nivasis sivi	MICE AND AND	OPERATIO		Down Down time			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Scrap Code
Setup Hrs.											3
									_		
Cycle Time											
Pcs/Hr											-
-											
ROUTING:											
KOOTING.		Contractor (1)	ARMST	OPERATIO	N 3					THRU-PUT/8HR	
Mach No.	Date	Date Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr									=		1
ROUTING:											-
Notes / I	nstructions	Down T	ime Codes				irst Part In		Record		
		 Maintenand Tooling Setup FAIR Training 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	ž
SECONDAR	Y PRODUCTIO	6 Meeting			PAGE	1				Test For	m 10/15/15