Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation 3rd Operation **Total Pcs** Planned Hours Balance Due Pcs % Oper. Efficiency Plan Pcs/Day Prod. Hours Setup Hours Actual Pcs/Day Date Setup % Cum. Total Down Time S/U hrs Pcs/Hr Code Scrap Actual P.CS. Machine # STD CYCLE TIME #DIV/0! 04/17/15 1,20 Ö **Total Efficiency** - 0 #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! 1,30 Ö Ò Total Efficiency Ö 0: 0 : #DIV/0! Ó Routing: Machine # STD CYCLE TIME #DIV/0! Ó Total Efficiency Ö - 0 0. Ö O. #DIV/0! 0. Routing: First Part Inspection Record **Total Down Time** Final Part Calculation **Date Part** Time Approved Code Hours Inspector Notes Description Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance Total Scrapped Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count