Part No.		11-4-26		Component		11-4-L-BLNK			control devices, LLC			
Order No.		399045		Heat Lot #					devices, LLC			
Order Qty		12		W/O # from Box		398244						
				OPERATIO					ALCOHOLD OF	THRU-	PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2-2-16	1)6	4		10							
Setup Hrs.								_	1			
8 min								Je	Shoc	+		
Cycle Time												
23 MIN									al	0		
Pcs/Hr									150	,		
2								- /	5,3		0	
ROUTING:							l		-			-
											PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
									-11			
Setup Hrs.			100				2)					
Cycle Time												
Pcs/Hr												
ROUTING:		430A W 5 4 F 4		OPERATIO	N 3	SHIPS AND	BALL DO		571-100-1-24 A	THRIL.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Setup ins.			Table 1 de la									
								====				
Cycle Time												
Pcs/Hr								-				
POLITING												
ROUTING:	nstructions	Down T	ime Codes			· · · · · · · · · · · · · · · · · · ·	irst Part In	spection	Record			
1,0103 / 11	Ju delions	1 Maintenand		Date Part		Approved	Mtrl	Rev			20.0	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		2.2.16	8:15 PM	465	/	B	WRB			
		5 Training										
SECONDARY PRODUCTIO		6 Meeting			PAGE 1						Test Form 1	0/15/15