


Part No.	7-4-12	Component	7-4-E-BLNK	
Order No.	393460	Heat Lot #		
Order Qty	80	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12/10/15	P.G.	1.5		0					
	12/10/15	DG	2.5		27					
Setup Hrs.	12/15/15	P.G.	4	38	65					
8 MIN	12/15/15	DG	4	35	100			503 Machine #10 OUT		
Cycle Time										
2m								No PARTS @ MACHINE		
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-10-15	1pm	YES	✓	A	DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									