			5	47 ₄₀	Contro	l Devices	LLC / Wor	k Order P	roduction	Record				-22			
Part No. 775758264				Rev Letter			16				Heat Lot #						
Order No. 3.51 480				Component P7S				75 B	Box W/O #'s				**				
Order Qty 5-6						ve ³⁰					Found on Label						
QTY CHAI	NGE INLS/E	DATE										Sta	ndard Cy	cle Time &	Setu	p Time	Vertified
			Specia	l Notes / In	structions								t Operat				
					86 366							-	d Operat d Operat				
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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	5111 O/C	S/U	Setup %
Machine #		1201 NO		i ditta		0	0	STD CYC	T		18 4 7		210 /			0	#DIV/0
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iviacinite #	11.00	10,480	13,7546	4: 120.0X		0	0	0	0	e a sole (lack)				473m. 4 (36.4 K) 1345	1000		
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	ě.								Γ.		First P	art In	spection	on Record		•	
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	rt Time		Approved Yes / No		Inspecto		- Andrew	lotes
Total Counted Pcs			(from packing)		1	Maintenance		0	10/20/14	7:0	2:5		3	W	LOTT COALS		0
Total Scrapped		0		2	Tooling		0	1		-	70			\top	100	//	
3rd Operation Count				0	3	Setup Idl	le	0									
2nd Operation Count		2	0	4	Other		0							7			
1st Operation Count		 	0		101101								-				

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