

Control Devices LLC / Work Order Production Record																	
Part No.		IF6275B25		Rev Letter		C		Heat Lot #				or					
Order No.		366638		Component		IF6275B25-10		Box W/O #'s				Found on Label					
Order Qty		2000		QTY CHANGE INLS/DATE				Standard Cycle Time & Setup Time Verified				1st Operation					
				Special Notes / Instructions								2nd Operation					
												3rd Operation					
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME							0	#DIV/0!	
4-2-15	RAH	2.5	0	324		0	0	0	0		0	0	0				
4-8-15	RAH	8	0	986		0	0	0	0		0	0	0				
4-9-15	RAH	7	1	1050		0	0	0	0				5				
4-9-15	JW	7.5	1	924		0	0	0	0								
4-10-15	JW	7.0		736		0	0	0	0								
4-11-15	JW	5.5		633		0	0	0	0								
4-14-15	Packing					0	0	0	0				4				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME							0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME							0	#DIV/0!	
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #				</													

CD Insp  
24/09