

Part No.	EB2250	ADDED AND #	EB2250	Thru-Put/Hrs	3456	Wgt/Pc.	0.3717	Mach No.	12	
Order No.	398779	CYCLE TIMES	Standard	Planned Pcs/Hr	432	Wgt/Bar	29.31	Setup Allowed Hrs.	24	
Order Qty	125,000	ACT CHANGE IN DATE	Actual	Actual Pcs/Hr		Component	A02032-0028	Pcs./Bar	79	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2/2/16	WFE	0	0	0	N/A	3	3			
2-2-16	WFE	1				3	3			
2-2-16	WFE					3	3	machine wouldn't table		
2/3/16	WFE	4	1360	1360	261692	3	3			
2/3/16	WFE	7	2720	4080		3	3			
2/4/16	WFE	8	3175	7265		3	3			
2/4/16	WFE	8	3660	10925	0434418H	3	3			
2/5/16	WFE	8	3645	14460		3	3			
2/5/16	WFE	8	3550	21410		3	3			
2/6/16	WFE	7	3160	24570	0434441H	3	3			
2/6/16	WFE	6	2750	27320		3	3			
2/6/16	WFE	6	2620	29940		3	3			
2/8/16	WFE	7.5	2895	32835		3	3			
2/8/16	WFE	8	3270	36105		3	3			
2/8/16	WFE	8	3530	39635		3	3			
2/9/16	WFE	7.6	3200	42835		3	3			
2/9/16	WFE	2.0	320	43155		3	3			
TOTAL PCS. PRODUCED			TOTAL SCRAP PCS.							

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted: 2-3-16

Time of Day: 5:50 PM

Approved: YES

Mtr Check: YES

Rev Letter: F

Inspector: WED

Notes: CUTTING OIL LEAKED INTO HYDRAULICS 0 0 TRANSFER TO K-3 JED 007