Part No.		7-4-12		Component		7-4-E-BLNK				<b>C</b> 57	contr	ol es, uc	
Order No.		390839		Heat Lot #							device	es, LLC	
Order Qty		20		W/O # from Box		NA				·			
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down time	Down time code		Notes	THRU-F	Scrap	Scrap Code	
8	12/3/15	16. DG	\$3.5 \$3.5		14							_	
Setup Hrs.	2/4/15	DG	6	#0	72			8					
8 MIN	.,							-10	מ				
Cycle Time								00	<del>9</del>				
6m	g	e e e e e e e e e e e e e e e e e e e						,	7				
Pcs/Hr													
											1		
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ROUTING:	AN MADE IN			OPERATIO	N 2		5.050 3.50	1760	of the Assessment	THRU-P	UT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
							1						
Setup Hrs.													
						_							
Cycle Time	ļ							<u></u>					
Pcs/Hr								00-11-1			-		
See and the second													
ROUTING:		S-20 At 12	OF AND A MERCIN	OPERATIO	N 3	W. 25 . 2 / 2 . 3	Territorio Alci			THRII-D	UT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKO-P	Scrap	Scrap Code	
Setup Hrs.													
Cycle Time													
Pcs/Hr													
ROUTING:													
Notes / Instructions		Down Time Codes						Part Inspection Record					
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		4 FAIR		12-3-18	12pm	4525	V	A	At 63				
		<ul><li>5 Training</li><li>6 Meeting</li></ul>					6	RALE					
SECONDAR	Y PRODUCTIO			-	PAGE	1				-	Test Form	10/15/15	