

Part No.  
Order No.  
Order Qty

705-9-1/4-10  
401118  
2



Component(s)

705-9-1/4

G10

G-RING

Heat Lot/Traceability  
No(s)

21A

21A

21A

Flare Nuts  
Brazing Rings  
Copper Tubing  
Flare Tubes  
Snap Rings  
Caps/Plugs

Six digit no. located on the box label under box quantity.  
Located on the box label, directly above the word "heat."  
Located on the spool label, starting with the letter "M."  
Use their work order number and date on the box label.  
Located on the bag followed by "Lot Number."  
Do not require traceability.

Mach. No.

Setup  
Hrs.

Cycle  
Time

Pcs./Hr

Thru-  
put/8hrs

Date

Emp. Name

Prod Hrs.

Total Pcs.

Cumm. Total

Down Time

Down Time  
Code

Notes

Scrap

Scrap  
Code

3/18 SB

2

21A  
21A  
21A

ROUTING:

Special Notes / Instructions

Down Time Codes

First Part Inspection Record

1 Maintenance  
2 Tooling  
3 Setup  
4 FAIR  
5 Training  
6 Meeting

Date Part  
Submitted

Time Of Day

Approved  
Yes / No

Mtrl  
Check

Rev Letter

Inspector

Notes

BRAZING PRODUCTION RECORD