


| | | | | |
|-----------|-------------|----------------|--------|---|
| Part No. | 1303-25-1/4 | Component | 1303-A |  control devices, LLC |
| Order No. | 394505 | Heat Lot # | | |
| Order Qty | 8 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 10 | 12/15/12 | DG | 2 | | 8 | 8m | 3 | | | |
| Setup Hrs. | | | | | | | | | | |
| 8m | | | | | | | | SOB | | |
| Cycle Time | | | | | | | | OUT | | |
| 15m | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | First Part Inspection Record | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| | 1 Maintenance | 12/15/15 | 6pm | Y | ✓ | B | JC | | |
| | 2 Tooling | | | | | | | | |
| | 3 Setup | | | | | | | | |
| | 4 FAIR | | | | | | | | |
| | 5 Training | | | | | | | | |
| | 6 Meeting | | | | | | | | |