Part No.		703-5-5/16		Component		703-A-BLNK			CD control devices, LLC		
Order No.		397320		Heat Lot #					€n d	device	es, LLC
Ord	er Qty	10	4		W/O # from Box						
VACON PARTY.		CONFIDENCE.		OPERATIO					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	1/18/16	CS.			15			7	. / /		
Setup Hrs.								1	Sport		
8min											
Cycle Time											
6 avin											_
Pcs/Hr									191		
									160		
									1	Q:	
ROUTING: TO THREAD ROLLER											1
	OPERATION 2 THRU-PUT								PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.									(7)		
Cycle Time											
						_					
Pcs/Hr											
ROUTING:											
OPERATION 3 THRU-PUT/8									PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.									¥.		
Cycle Time						1/22		i ije			
Pcs/Hr	_										
				_							
										¥)	
ROUTING:  Notes / Instructions Down Time Codes First Part Inspection Record											
Notes / Ir	nstructions		ime Codes				irst Part In		Record		
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	,
		4 FAIR		1.13-16	MAA	45)		A	DIVERS		
		5 Training				^	- 4				
ECONDARY	PRODUCTIO	6 Meeting			DACE						