Part No.		1304-29-5/16		Component		1304-A-BLNK			control devices, LLC				
Order No.		390198		Heat Lot #					1		device	es, LLC	
Order Qty		31		W/O # from Box		3814140			]				
STATE AND A SERVICE OF THE SERVICE O					OPERATION 1				THRU		J-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
9	11/12/15	1)G	7	17	27						2	22	
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Cycle Time						15	100	6					
3/51/5						41	25	)	50/5	3			
Pcs/Hr						11	100	)°	OU!	$\mathcal{I}$			
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74											2)		
ROUTING:													
year leading				OPERATIO	N 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.											************		
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ROUTING:				OPERATIO	N 3				1010 1100	THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
							-						
Setup Hrs.												<u>'</u>	
Setup III3.													
Cycle Time													
Pcs/Hr													
DOUTING													
ROUTING:	nstructions	Down T	ime Codes				est Post I	onest's	Page -d	10-74			
110163 / 11		1 Maintenanc	WATER TO THE PARTY OF THE PARTY	Date Part		Approved	irst Part In: Mtrl	Rev					
		2 Tooling	220	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes		
		3 Setup 4 FAIR	*0	11-12-1	104	45	i	1	# 8		(8)		
		5 Training				,				3			
SECONDARY	PRODUCTIO	6 Meeting N RFCORD			PAGE 1						Test Form	10/15/15	