


Part No.	R400-64	ADDED W/O #	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.0101	DOWN TIME CODES						Mach No.	BS 18													
Order No.	398221		Standard	20	Planned Pcs/Hr	Wgt/Bar	2.09	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.														
Order Qty	450	QTY CHANGE IN STATE	Actual		Actual Pcs/Hr	Component	A01701-002								Pcs./Bar	207												
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes						Scrap Pcs.	Scrap Code													
2-4-15	MP	2				2	3																					
2-5-15	MP	8	123			7	3																					
2-6-15	MP	3	364	487																								
JOB OUT																												
9-16-14																												
2-55																												
TOTAL PCS. PRODUCED																												
TOTAL SCRAP PCS.																												
<div style="display: flex; justify-content: space-between;"> <div>  <p>control devices, LLC</p> </div> <div> <p>Special Notes / Instructions</p> <p>FOR DAVENPORTS &amp; BROWN &amp; SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> <div> <p>First Part Inspection Record</p> <table border="1"> <tr> <th>Date Part Submitted</th> <th>Time of Day</th> <th>Approved Yes/No</th> <th>Mtrl Check</th> <th>Rev Letter</th> <th>Inspector</th> <th>Notes</th> </tr> <tr> <td>2-5-16</td> <td>1:40</td> <td>YES</td> <td>✓</td> <td>D</td> <td>TH</td> <td></td> </tr> </table> </div> </div>															Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	2-5-16	1:40	YES	✓	D	TH	
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