Control	Devices		LLC		Machine No.	, No.	Sun S	-	HYDR	OMAT /	HYDROMAT / ACME / 2ND OPS	ND OPS		Setu	Setup Allowed Hrs.
Work Order Production	Froduc		Record		Rev Letter	r	TO.		Wgt/Bar		Total Bars			Setu	Setup Actual Hrs.
Part No. 人子	S S	9)			Planned Pcs/Hr	cs/Hr			Bars per		Remaing				Setup %
Order No.	20	シーに	8	DDED W/O #	Standard	CYCLE TIMES			1000		i la			Special No	Special Notes / Instructions
DECUSES.			OTY CHU	OTY CHANGE INLS/DATE	1000			Ventied			i coluci				
Order Qty					Actual				Component	onent	RPI	200			
Date Emp.	Clock	k Prod. Hours	l. Setup	Total	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat	Down CODE	Scrap Pcs.	Notes
+	Begin	Beginning Balance	ance				0	0				LOUING.	IIIIG		SOLO SECURIORIS CONTROLLO
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Efficiency		FI I	Dart and		Politicino menoralismos	-412	otal Down Time on	me on Page	123	200			0	0	Page 1
				and make let Calculation	CHIGHOIL	Code	Description		Hours			Fire	First Part Inspection Record	on Record	
Total Planned Pcs		Total C	Total Counted Pcs	ò		_	Maintenance	nce	0	Date Part	Time Of	Approved			
Efficiency		Total S	Total Scrap Pcs			2	Tooling	lego.	0	Submitted	Day	Yes / No	Check	Inspector	Notes
Machine Count (PCS)		Estima	Estimated Short Parts	Parts		ω (5	Setup Idle		0						
		Differer	ice in Part	ń			Other	10	2		を 本書・世界に対す				
		Cilicio	Difference III Falls	0		4	Ď	Tooling/	0						
		Materia	Material Difference LBS	æ LBS.		<u>с</u> ,	Units/ S/U	- CO	0						

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