

Part No.	TRV2523	Added Wtd #	Cycle Times	Thru-Put/Hrs	3088	Wgt/Pc.		Mach No.	A8
Order No.	391865	Standard	6.7	Planned Pcs/Hr	386	Wgt/Bar		Setup Allowed Hrs.	0
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	A09002-0020	Pcs./Bar	

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12-1-15	E.B.	6.5	2,515	2,515	22323879			1.5 Secondary		
12-1-15	#	7	2586	5101	"	DE-1	2	1st d. 11 broke	440	C-1
12-2	JK	7.5	2743	7846	"	DE-1.5	2	Process		
12-3	JK	7.5	2928	10374	"	DE-1.5	2	Shave Tool		
12-4	JK	8	2710	13144	"				9	A-2
12-7	JK	8	3047	16191	"					
12-8	JK	5.5	2134	18325	"	DE-2.5	2	Shaves 2nd ops	385	C-1
12-9	JK	-	-	-	"	DE-2.5	2			
12-10	JK	8	2929	21250	"					
12-11	JK	8	3082	24332	"					
12-11	JK	9.0	1846	26178	"	DE-1.5	2	Shaves 3rd ops		
12-15	JK	8.5	3167	29345	"	DE-1.5	2	Shaves 3rd ops		
12-16	JK	8	8100	31445	"	DE-1	2	Shaves 3rd ops		
12-18	JK	8	3062	34497	"	DE-1	2	Shaves 3rd ops		
12-21	JK	8	2960	36937	"	DE-1	2	Shaves 3rd ops		
12-21	JK	8	2960	39437	22323879					
12-21	JK	1.5	153	40000	"	15	2	Shaves 3rd ops		
12-22	JK	7.5	2860	42400	"	15	2	Shaves 3rd ops		
12-23	JK	4	2700	45500	"					
12-24	JK	3	1000	46500	"					
12-30	JK	8	2430	48930	22323879					

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.

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FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load