Part No.	CR20	Component	CR-BLNK
Order No.	398027	Heat Lot #	
Order Qty	2	W/O # from Box	

control devices, LLC

OPERATION 1 — THRU-PUT/8HRS: 432

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	1-25-16	HUP	12 MIN	2	2	0			0	
Setup Hrs.										
10 MIN										
Cycle Time										
1 MIN								1-25-16		
Pcs/Hr										
54									Ø	

ROUTING:

OPERATION 2 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1-25-16	10:30am	yes	✓	B	DH	