Part No.		CY12001		Component		CY12001-10			gus	contr	ol \	
Orde	er No.	388433		Heat Lot #								
Orde	er Qty	1814		W/O # from Box		369122		1	Parts on JE Left.		Left	
				OPERATIO	N 1				THRU	J-PUT/8HRS	0	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		otes	Scrap	Scrap Code	
HAAS	10-30	113	3	30	112		WESTE	MEW F	ROGRAM NED TO	BOLIN	GNED	
Setup Hrs.	10-30-15	SB	5	134	246			3 Hrs				
15	11-2-15	DH	7	203	449			The second		3	119	
Cools Time	11-2-15	8 M	フ	260	709			47	0.11 11. 1			
Cycle Time ろかい	11-2-15	17/2	5	220	795			Pho B3	(Shady	185		
Q PCS	11-3	MS	4	104	1119			1117	2 (21) -1	q		
Pcs/Hr	11-3-15	13	4.5	112	1231		-	Runging of	then Made	ne 2	E18	
32	11-4-15	104	6.5	722	1453			Secring (	Starking 7	7	Ng	
	11-7-12	SM		182	1635	EE				P		
ROUTING:	44. F. M. 35.	Ministration.		OPERATIO	N 2				THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down <	Down time code	No	otes	Scrap	Scrap Code	
						2		1		0		
Setup Hrs.					15				151	1		
					/	) /			#01	13/15	>	
Cycle Time					-				1	166		
:	-									190		
Pcs/Hr		1										
								*				
ROUTING:						.,						
				OPERATION 3		Down time				PUT/8HRS Scrap		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes S		Scrap	Code	
Setup Hrs.									÷		.1	
Cycle Time					_				Warania a a a a a a a a a a a a a a a a a a			
Pcs/Hr						_		2				
ROUTING:									807700	_		
CONTRACTOR OF STREET	nstructions	Down T	Time Codes			F	irst Part In	spection Reco	ord			
Notes / In	istructions	1 Maintenance			Service and the service and th	Approved	Mtrl	Rev	- 1	Notes		
Notes / I	nstructions	A STATE OF THE STA	ce	Date Part Submitted	Time Of Day		Chook	Lottor	pector	Notes		
Notes / I	istructions	<ul><li>2 Tooling</li><li>3 Setup</li></ul>	ce	Date Part Submitted		Yes / No	Check	Letter	pector CD	Notes	8	
Notes / H	nstructions	2 Tooling	ce		Time Of Day		Check	B S	O CO	Notes	e munum	