Part No.		1101-13-14		Component		1101-17 Block			control devices, LLC			
Order No.		402,938		Heat Lot #				70		6 21 6	® G6∧IC6	es, LLC
Order Qty		15	15		W/O # from Box OPERATION 1						101	
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down	Down time code		Notes	I HRU	Scrap	Scrap
8	2-25-16	DG	115		1.5	time						Code
Setup Hrs.							 	3.				
<i>fm</i>												
Cycle Time				3_				5	OR			
7m								6	UI	110		
Pcs/Hr									D.	10	7-	
8									D	S	8	
ROUTING:	Dude lange-crimae ne	Anantia e e asalei	One to traditional other	≈-ODEDATIO	N 2	Dir. AA7 A7 A7			21+1 - 1-20 - 1-			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	N 2 Cum. Total	Down time	Down time code		Notes	THRU-	-PUT/8HRS Scrap	Scrap Code
Cotum Ura												
Setup Hrs.										_		
Cycle Time												
	1000											
Pcs/Hr												
ROUTING:												
	MARKET SALES			OPERATIO	N 3	Walter Sales	1935	A The Section of		THRU-	PUT/8HRST	
Mach No.	ll l	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Setup ms.												
t												
Cycle Time												
Pcs/Hr											41	
-										_	*	
ROUTING:												
and the same of the same of the same of	structions	Down Ti	me Codes			Fi	rst Part Ins	pection	Record			r a Traph a
		1 Maintenance		Date Part Submitted	Date Part Time Of Day Approved Mtrl Rev Inspector		Notes					
		2 Tooling 3 Setup			8-20	Yes / No	Check	Letter	JC			
		4 FAIR 5 Training		22516	0.40	-	<i>V</i>	A	7,5			
		6 Meeting						-				
FCONDARY	PRODUCTION	PECOPD			DAGE 1				-			Olariar