Part No.		501-3-14		Component		501-4-BINIL			control devices, LLC			
Order No. Order Qty		342444		Heat Lot #			- Alexandria	- 102	-			
order Qty		200		W/O # from Box OPERATION 1		Mary Toronto Sometime.			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
8	12/4/15	D6-	2	142	56 198	5m	3			2	11	
Setup Hrs.	10/1/12			. , _	. , ,							
5m								Je	Spact	-		
Cycle Time									71			
25 m								1	10:0			
Pcs/Hr								J	X	5.7		
3										2		
ROUTING:										<i>(</i>)		
				OPERATION 2		Down Down time				THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.			*									
				v								
Cycle Time		7							18-11-1-1			
Pcs/Hr		-										
1 65/111												
			ника									
ROUTING:				OPERATIO	N 3		NAMES CONTINUE			THRU-PUT/8HRS	1	
Mach No.	Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time code		Notes		Scrap Code	
				- 1,0								
Setup Hrs.												
Cycle Time												
									41			
Pcs/Hr			*					,				
. 55/111												
ROUTING:												
The second second second	nstructions	Down T	ime Codes		K-10-12-2	F	rst Part In:	spection	Record			
,			 Maintenance Tooling Setup FAIR Training Meeting 		Time Of Day	Approved Yes / No	Mtrl Rev Check Letter		Inspector	Notes	Notes	
SECONDARY	PRODUCTIO	N RECORD			PAGE :					Test Form	10/15/15	