Part No.		SF403-3-3/16-		Component		SF403-A-BLNK			control devices, LLC				
Order No.		391663		Heat Lot #						6114	device	s, LLC	
Order Qty		300		W/O # from Box		390847		7				3	
				OPERATION 1					THRU		-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
9	11/30/15	D.6.	8	/30	163								
Setup Hrs.	1 ', '/	DG.	6	130	//3			_	1	-,			
occup mor	11/30/15	06	*					<u> </u>	060	01	-		
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Cycle Time													
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								91.3	4	15			
Pcs/Hr	ļ								104	(
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DOUTING:											<i>X</i>)		
ROUTING:	AL OVER 18	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		OPERATIO	OPERATION 2			with the second			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap	
Wideli No.	Date	Linp. Name	Flourits.	Total 1 cs.	Cuin. Total	time	code		Notes		эсгар	Code	
Setup Hrs.													
Setup Hrs.													
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Pcs/Hr												1	
The state of the s													
ROUTING:													
				OPERATIO	OPERATION 3				THRU-PUT/8HRS				
Mach No.	Mach No. Date		Emp. Name Prod Hrs.		Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.													
Setup IIIs.													
Cycle Time													
,													
Pcs/Hr													
							= .						
ROUTING:													
Notes / Instructions Down Time Codes				2 3		The second secon	irst Part In	-	Record				
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Q S		Notes		
		3 Setup		11/25/15	yem	YES	V	and the second	0000				
		4 FAIR 5 Training				1		B					
		6 Meeting						COLUMN TO SERVICE					
SECONDAR'	Y PRODUCTIO	N RECORD			PAGE 1						Test Form	10/15/15	