Part No.		7-4-11		Component		7-4-E			control devices, LLC			
Order No.		403 6		Heat Lot #					devices, LLC			
. Order Qty		30		W/O # from Box		354229		9	0.			N.
				OPERATION 1					THRU		-PUT/8HRS	10
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	3-4-16	CS	3	23	7							
Setup Hrs.					20							
6 un												
Cycle Time								-	08			
Cycle Time								7	(1)			
7									O V	1	φ	
Pcs/Hr									2/	2		
Q									0	35	A	
ROUTING:												
OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
											17.	
Setup Hrs.												
C. I. Ti									9			
Cycle Time											- 11 - 1	_
Pcs/Hr			-									
PCS/ FI		-										
		-										
ROUTING:												
ROUTING.	AND SERVICE	AND THE PARTY OF T		OPERATIO	N 3			S DATE OF		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
										-		
Cycle Time							-					
Cycle time					_							
												-
Pcs/Hr								-				
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			William Control	irst Part In	spection	Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
		3 Setup										
		4 FAIR 5 Training										
areaste :=	V DDC 21122	6 Meeting										
SECUNDAR'	Y PRODUCTIO	IN KECORD			PAGE 1						Test Form	10/15/15