

Part No.	WFS008		ADDED VMD #	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.5281		Mach No.	A12
Order No.	400044		STANDARD	8.2		Planned Pcs/Hr	Wgt/Bar	39.2		Setup Allowed Hrs.	16
Order Qty	7,000		ACTUAL			Actual Pcs/Hr	Component	A02001-0034		Pcs./Bar	74
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes		Scrap Pcs.	Scrap Code
2-12	JS	1	580	580	P713353	4	3				
2-13	JS	2	1720	2300	"	4	344				
2-14	JS	4	1423	3723	"	5	304				
2-15	JS	8	1400	5123	"	2		NO MATERIAL			
2-16	JS	7.9	1523	6648	"	7	2	MOVED TO AG (JOB OUT)			
2-17	JS	1	375								
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS.											
Special Notes / Instructions											
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load											
First Part Inspection Record											
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes					
2-15-16	7:30	NO	✓			2-1-16 J.S.S.					
2-15-16	12:10	YES	✓			2-1-16 J.S.S.					
Test Problem											