Part No. Order No.		SR2501 401238		Component Heat Lot #		SR2501-10				CD contr	ol es III	
										devices, LL		
Ord	er Qty	17	1700		W/O # from Box OPERATION 1							
Moch No.	D-4-	F N	B. LII			Down	Down time			THRU-PUT/8HRS	1440 Scrap	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
4WAY MS3	02/19/16	NK	1	550	550					3	14	
472	02/20/16	NK	6	660	1210				8	1	14	
Setup Hrs.	2/22/16	37	:4	3	1213					3	1/3	
40 MIN	2/22/16	NR	5	438	1651					4	13	
40 101111	Q/23/K	NK	. 35	68	1719			-	1	1		
Cycle Time	/ /					/		20	B-OGA			
16 SEC					XIA	1						
10 310					14							
Pcs/Hr		*		/	W		1	110				
180							21	15	e			
100								7				
ROUTING:	7 x L L									1 1		
CHARLES I	45247733,246			OPERATIO	N 2	and the last				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap	
						time					Code	
								\vdash				
Setup Hrs.				101				_	#1	-		
				-		11/1/2		_				
								-				
Cycle Time						_		-				
Cycle Time												
Dec/III				-				-				
Pcs/Hr					_							
2011-111												
ROUTING:				OPERATIO	N 2		PARTIE STATE	Name and		TUDU DUT/OUDS		
NAS-E NI-	5					Down	Down time	U. Cardi		THRU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.												
Cycle Time												
												
Pcs/Hr								<u> </u>				
ŀ					· · · · ·							
ROUTING:												
	nstructions	Down Ti	me Codes			F	irst Part In	spectio	n Record			
			1 Maintenance		T 055	Approved				.,,,,		
		2 Tooling		Date Part Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector	Inspector Notes		
		3 Setup 4 FAIR		2-19-16	10:00	VCS	OR		8K			
						, -				***************************************	-	
		6 Meeting										
ECONDARY	PRODUCTION	N RECORD		*	PAGE 1					Test Form 1	IC	