


Part No.	5-3-9	Component	5-3-D-BLNK	
Order No.	391343	Heat Lot #		
Order Qty	400	W/O # from Box	386622	

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7/8	11/23/15	P.G.	7.5		205					
	11/23/15	DG	8	166	371				1	22
Setup Hrs.	11/24/15	P.G.	8	68	439					
	11/24/15	DG	8	108	539					
6 MIN	11/25/15	P.G.	1		548			Joboc +		
Cycle Time										
1.35										
12 SEC										
Pcs/Hr										
81										
240										

ROUTING:

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/24/15	9AM	YES	✓	B	DH	