Part No.		S2020001-10		Component		S20S20001-20			control devices, LC			
Order No.		391634		Heat Lot #]		device	s. LLC
Order Qty		300		W/O # from Box					1			
				OPERATIO			hr.Sherid			THRU-PI	JT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Okuma	11/24/15	TO RA	6.0	69	21	1.5	3					
Setup Hrs.	11/25/15	BT	6.5	82	153							
1,5	11/25/15	BA	8.0 8.1	86	239			Johan			V	
Cycle Time		121	0	77	518	1/5		_				
2:46 MIN										5		
Pcs/Hr								1	25	, .		
19						747			5		X	
ROUTING:				L								
Reo III.			KIND DO	OPERATION 2				THRU-				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Kings	11-30-15	BA	6.5	61	23	2.5	3	50+up	andop	-		
Setup/Hrs.	T T T T T T T T T T T T T T T T T T T								_			
2/5		,			_							
Cycle Time												
2,5080												
4,000												
Pcs/Hr												
							_					
ROUTING:												
			27405583	OPERATIO	N 3	the They arrive	TOTAL STATE		Sec. 1	THRU-PL	JT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
	1198110											
Setup Hrs.												
Cycle Time												
Pcs/Hr	-											
						1						
ROUTING:	nstructions	Davis T	ime Codes				lest David	en	Description			
Notes / II	natructions	1 Maintenance		Date Part	802	Approved	irst Part In Mtrl	spection Rev			25. 2	
		2 Tooling3 Setup	per-	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		4 FAIR 5 Training				***************************************			,			
		6 Meeting				19						
SECONDARY	/ DPODLICTIO	NDECORD		The state of the s	DACE				The state of the s	THE STREET		and the same of the same of