


Part No.	FS134	Component	A02002-0024	
Order No.	393035	Heat Lot #		
Order Qty	460 806	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
COBRA	1/22/16	BT				1.5	3			
	1/25/16	BT	7	57	57	1.5	3			
Setup Hrs.	1-25-16	JO	2.5	31	88					
1/23.0	1/24/16	BT	7.5	72	160	.5	5			
	1-26-16	JO	2.5	18	178					
Cycle Time	1-26-16	BA	8.0	160	238					
3.55	1/27/16	BT	6.5	50	288					
	1-27-16	JO	6.0	46	334					
Pcs/Hr	1-27-16	BA	16.5	30	384					
13	1/28/16	BT	7	61	425					
	1/28/16	BA	8.0	59	484					

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
COBRA	1/29/16	BT	7	61	545					
	1-29-16	JO	7.0	55	600					
Setup Hrs.	1-29-16	BA	6.5	51	651					
	1/30/16	BT	6	50	701					
	1-30-16	JO	6.0	46	747					
Cycle Time	2/1/16	BT	6	49	798					
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Cobra	2-1-16	BT				?	3	Setup in progress		
	2-1-16	JO				2.0	3	finish setup		
Setup Hrs.	2-1-16	SM	3	81	81					
	2-1-16	BA	6	85	166					
	2/2/16	BT	8	146	306					
Cycle Time	2-2-16	SM	4	80	386					
2min	2-2-16	JO	3.0	55	441					
	2-2-16	BA	8.0	131	572					
Pcs/Hr	2/3/16	BT	6.5	127	699					
33	2-3-16	SM	4	81	780					

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1/24/16	11:15	yes	✓	A	mpg	
		2-1-16	9:00am	yes	✓		SR	