Part No.		SF1601-10		Component		SF1601-20			control devices, LLC			
Order No.		396021		Heat Lot #					1	614	device	es, LLC
Ord	er Qty	5	00		from Box							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap Code
LATHE 0467												
Setup Hrs.											×	
a.												
Cycle Time												
Pcs/Hr												
ROUTING:			THE RESERVE OF	OPERATIO	N 2			Tree A		THRU-	PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Time	Scrap	Scrap Code
4 WAY #473	1-13-16	SM	6	588	588 593		3		-	ノ	-4	
Setup Hrs.	1-13-16	JN	4	302	895					λ	0	//
			-			(1)			00 0	20		
Cycle Time					12	10/	10					
					\$		14					
Pcs/Hr						200						44
					0	15	2.				1	
ROUTING:											4	
1524		N-ARREST	ALC: N	OPERATIO	N 3			The best of		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
# <del>177</del>					l I							
Setup Hrs.												
Cycle Time												
Pcs/Hr								<u>.                                    </u>				
											l eller e e	
DOUTING												
ROUTING:  Notes / Instructions Down Time Codes First Part Inspection Record												
and the second		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		2 Tooling 3 Setup		1-12-16	100	Yes / No	Check	Letter	JC			
		4 FAIR 5 Training		1-13-16	6 30	465	/		H	(3,0)		
SECOND ADV DD OD HOTHO		6 Meeting										