Part No.		G8A		Component		GA-BLNK			control devices, LLC				
Order No.		398647		Heat Lot #					1	Gar a	device	es, LLC	
Order Qty		4		W/O # from Box					1				
Law to the				OPERATIO	N 1	N.C. WE			John Street	THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
BLUE LATHE	1-29-4	Hva	15	4	Ч	0			\ . /	,	0		
Setup Hrs.									Hus Hus				
5 MIN	99												
Cycle Time													
1 MIN						1		- 8		110			
Pcs/Hr										74			
18 54									7	55	100		
ROUTING:											K)		
THE REAL PROPERTY.			OPERATION		N 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
						*							
Setup Hrs.													
•													
Cycle Time													
Pcs/Hr													
ROUTING:													
The Sales				OPERATIO	N 3			en viril	Very 10	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.													
Cycle Time						76						-	
Pcs/Hr													
1													
ROUTING:									-/				
Notes / Ir	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record				
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspecto		Notes		
		3 Setup 4 FAIR		1-29-16	Ign	45		A	Di Calinso				
		5 Training		(3)			6		7 4039				
ECONDADY PRODUCTION		6 Meeting			2.65								