

Part No.	CH-301	Added Yr	Cycle Times	Thru-Put/Hrs	Wgt/Pc.	0.1208	Mach No.	A16		
Order No.	N/A 391119	Standard		Planned Pcs/Hr	533	Wgt/Bar		Setup Allowed Hrs.	16	
Order Qty	25,000	Actual		Actual Pcs/Hr	9.15	Component	A02002-0036	Pcs/Bar	0	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-8-88	Jim				1100141E	4	3			
1-11	ST	1	370	370		8-5	3			
1-12	ST	7	2480	2850		4-11.5	4		41	11
1-13	Gray	7	2100	4950		OE-1	2	Tap	8	K-3
1-14	ST	8	2650	7600						
1-14	ST	8	2740	10340						
1-18	Gray	2	780	11040						
1-18	ST	8	2375	13415						
1-19	Gray	7	2600	16015						
1-19	ST	8	2121	18136						
1-21	Gray	8	2400	20536						
1-25	Gray	16	1300	21836						
TOTAL PCS. PRODUCED										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
1-11-16	10 pm	✓	✓	A	AT					
TOTAL SCRAP PCS.										

