Part No.		SF5002-10		Component		SF5002-20			control devices, LLC			
Order No.		386085		Heat Lot #					1	اء سا	device	es, LLC
Ord	ler Qty	21	161	W/0 #	from Box	37190k	329	020				
SE tidention					OPERATION	ON 1 Down	ON A SERVICE	TO VISCONIA				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
LATHE -	11/2/15	C5	. /	3				Cha	mfero	30/4		Couc
0467	11-2-15	03	41/2	906	909				10 6	1	2	22
Setup Hrs.		710,5	1	57	4000			×				
0	7.7				,							
Cycle Time								( -	78	16	7	_
								1				<del>                                     </del>
24				- 1				7	31			
Pcs/Hr								KOV				
120								TP			(1)	
ROUTING:					1191		-		FILE		0	
DATE OF THE P			OSOF STORY		OPERATIO	DN 2					THE REPORT	10 Sept.
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			_						8		,	
					ž.							
		_										
Cycle Time												
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Pcs/Hr												
			1									
ROUTING:												
				R Ville	OPERATIO						BOOK IN	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
												41
Cycle Time										_		
				_								
Pcs/Hr												
- 1					_							
ROUTING:	astructions											
Notes / Instructions FOR B&S ONLY: To Figure 1			Down Time Codes		Date Part Time Of David		THE RESERVE OF THE PERSON NAMED IN		spection Record			
Pieces From Loads = Pcs/Bar x 2		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>			Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	or No		
Total loads ran during shift x		3 Setup		Submitted 1-7-1	9:40=	YES NO	Check	Letter	DH	ela	4	(2)
Bars per load					1-10-	412		F	THE LAND		an x (	#09 CD
		6 Meeting					111	1			-	40
SECONDARY PRODUCTION				1	PAGE 1						Test Form 1	10/15/15