Part No.		11-3-27		Component		11-3-A-BLNK				C.	contr	ol
Order No. Order Qty		402045		Heat Lot # W/O # from Box		386326						er .
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	ON 1 Cum. Total	Dawn	Down time		Notes	THRU	J-PUT/8HRS Scrap	Scrap
10	2 26/6	DG	4	9	7	time					1	Code
Setup Hrs.	1/27/16	36	6	9	25		+	1				
8m	2-29-16	25	8	10	35							
Cycle Time	a pilo	06			06	0		5	UR			
32m					X	17.8		0	51			
Pcs/Hr					1		1 W					
2						13	5		· · · · · · · · · · · · · · · · · · ·		,	
ROUTING:												
Mark No	D .			OPERATIO		Down	Down time	MAKE A	The Wall	THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
		A										
Setup Hrs.												
										110-114		
Cycle Time					<del>                                     </del>							 
Pcs/Hr												
ROUTING:												
KOUTING:				OPERATIO	N 3	ENVIOLE		A STATE OF THE	STATE OF THE	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			=									
-					_							
Cycle Time												
											- V	
								3				
Pcs/Hr												
-				-111								
ROUTING:												
Notes / In	structions	Down Ti	me Codes			c	irst Part In	specties	Record			
1		Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev				
2 3		Tooling Setup		Submitted		Yes / No	Check	Letter	Inspector	Notes		
4		FAIR		2-26-16	9:00 Pm	465	~	A	WEB	E		
6		Training Meeting										
FCOMP ADV	DDODUCTION		NAME OF TAXABLE PARTY.									