Part No.		CUTU-1-1/2		Component		CUTU-0-1/2			control devices, LLC			
Order No.		398234		Heat Lot #		M88029				6.2	device	es, LLC
Order Qty		1000		W/O # from Box				1				
				OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BURR OAK	1-26-16	JB		3000				Jo	6 OU	<i>f</i> -		
Setup Hrs												
3/4												
Cycle Time							-					
155												
Pcs/Hr						<del> </del>			110			
									1/14	,	$\wedge$	
							-	1	150	)	1	
ROUTING: TO THREAD ROLLER												
			OPERATIO	the only to the	THRU							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
						-						
Cycle Time						1			11117534			
				_								
Pcs/Hr												
ROUTING:					¥							
AK THE REAL PROPERTY.	<b>学生人员的</b> 特别			OPERATIO	N 3	Down	20, 20		A THE OWNER OF	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time						(p)						
5 /::					vi							
Pcs/Hr							_					
ROUTING:						L						
	nstructions	Down T	ime Codes				irst Part In:	spection	Pocord			
	- COUNTY	1 Maintenanc		Date Part		Approved	Mtrl	Rev				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter Inspector			Notes	
		3 Setup 4 FAIR		1-26-16	114-	YES	V	-	DH			
		5 Training				•			(0, 0)			
SECONDARY PRODUCTION		6 Meeting			DACE					92 or 12 or 00 pagetin array		