Part No.		J1	J1/4		Component		A02001-0016			control devices, LLC			
Order No.		399578		Heat Lot #						60	device device	es, LLC	
Order Qty		750		W/0 #	W/O # from Box				7			- 10-	
E A SULLEY	THE WORK	ASSESSED.		OPERATIO				BAIN	BANK BAR	THRU	J-PUT/8HRS	248	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
H2	2-5-16	14VD HVD	8	243	486	0			Johnt		0		
Setup Hrs.		HVD	12	315	881	0			HUD		0		
1	2-8-1b	JB	3	9)	973	0			17 43		0		
-	7-9-16	HVD	1	31	1004	0					0		
Cycle Time													
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Pcs/Hr				×				2	2811	4		10	
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ROUTING:											4		
		CHYLDYN.	国性秘密 的包	OPERATIO					-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.	*		¥.					9					
				_				1					
ycle Time													
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学 、香味等	NATIONAL ASSOCIATION OF THE PARTY OF THE PAR	\$18.00 TO THE		OPERATION	N 3	的图式 ************************************		ger in		THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
etup Hrs.						1							
ycle Time													
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1 03/111													
t													
OUTING:	7												
Notes / In	structions	Down Ti	me Codes			Fi	rst Part Ins	pection	n Record		1200		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev Letter	Inspector	Notes			
		3 Setup 4 FAIR											
		5 Training											
CONDARY	PRODUCTION	6 Meeting											