

| PRIMARY PRODUCTION RECORD   |             |                 |             |                |                       |           |                |                    |            |            |
|---|-------------|-----------------|-------------|----------------|-----------------------|-----------|----------------|--------------------|------------|------------|
| Part No.  | 100048-1    | ADDED WORK      | CYCLE TIMES | Thru-Put/8Hrs  | 744                   | Wgt/Pc.   | 0.0739         | Mach No.           | B/S 18     |            |
| Order No.   | 387251      | Standard        | 31          | Planned Pcs/Hr | 93                    | Wgt/Bar   | 43.94          | Setup Allowed Hrs. |            |            |
| Order Qty   | 2,000       | Actual          | 30          | Actual Pcs/Hr  | 108                   | Component | A02001-0036    | Pcs./Bar           | 595        |            |
| Date  | Emp. Name   | Prod. Hours     | Total Pcs   | Cum. Total     | Material Heat Lot No. | Down Time | Down Time Code | Notes              | Scrap Pcs. | Scrap Code |
| 11-6-15   | MP          |                 | 525         | 525            | CH 148876             | 2         | 3              |                    | 34         | 11         |
| 11-9-15   | MP          | 3.5             | 525         | 525            | CH 148876             | 4.5       | 3              |                    |            |            |
| 11-10-15  | MP          | 8               | 935         | 1463           | 11                    | 0         |                |                    |            |            |
| 11-11-15  | MP          | 6.5             | 733         | 2196           |                       | .5        | 6              |                    |            |            |
| TOTAL PCS PRODUCED  |             |                 |             |                |                       |           |                |                    |            |            |
| Special Notes / Instructions  |             |                 |             |                |                       |           |                |                    |            |            |
| FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load ROUTING: Wash & Pack Dept // NEED SETUP HRS |             |                 |             |                |                       |           |                |                    |            |            |
| First Part Inspection Record  |             |                 |             |                |                       |           |                |                    |            |            |
| Date Part Submitted   | Time of Day | Approved Yes/No | Mtrl Check  | Rev Letter     | Inspector             | Notes     |                |                    |            |            |
| 11-9-15   | 10:30       | YES             | ✓           | B              | CH                    |           |                |                    |            |            |
| TOTAL SCRAP PCS: 34   |             |                 |             |                |                       |           |                |                    |            |            |