Part No.		IF6275B25		Component		IF6275B25-10			-	control		
Order No.		391481		Heat Lot #				Control devices, LLC				
Order Qty		150		W/0#	W/O # from Box						-,	
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MACH NO.	KINGS 0470		SETUP HRS		CYCLE TIME		2	PCS/HR				
Date	Emp. Name	Prod. Hrs	Total Pcs.	Cum. Total	Down Time	Down Time Code		Notes		Scrap	Scrap Code	
11-24-15	JT	1:2	80	74					55	6	11	
2-5-16	JT	, 3	5	77						2	3	
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ROUTING:	mustless T	Down	Time Codes		V	VASH						
Notes / Instructions OR B&S ONLY: To Figure Pieces 1				Date Part		Approved		pection Reco				
rom Loads = Pcs/Bar x Total loads 2		2 Tooling		Submitted	Time Of Day	Yes / No	Mtrl Check	Rev Letter	Inspector	Not	es	
an during shift x Bars per load 4		- 1000000000000000000000000000000000000		11-24-10	12:45 m	VES	oh	-	SK (0A1)	alo		
5		Training		2-5-16	12:45	YES	ok		#03			
ECONDARY PR	ODUCTION B	0				,						
LLUNDAKY PR	CHAIR HILLING R	ecciki)			DAGE	1				CHIEF PARTS DESCRIPTION OF A STREET	HONOR TO A THE COMPANY OF THE CO.	