Control Devices LLC
Work Order Production Record

Machine No.	1
Rev Letter	B
Planned Pcs/Hr	
Remaining Loads	#DIV/0!

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component	FT10501 = 10		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Part No.	FT10501
Order No.	321970
Order Qty	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
2/3/14						0	0	0	0	0	0	#DIV/0!					1/4 NPT
		1131		1	85 pc	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					1 Place
2/4					100	0	0	0	0	0	0	#DIV/0!					
		11		+	100	0	0	0	0	0	0	#DIV/0!				5	
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
			0	0	0	0								0		0	Page 1

Barstock Efficiency	
Total Planned Pcs	0
BarStock Efficiency	#DIV/0!
Total Barstock Pcs	0

Actual Efficiency	
Total Counted Pcs	
Actual Efficiency	#DIV/0!

Down Time Codes		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	??????	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
2/3/14	9:15	YES	✓	DH	(NPT x 1)

CD QA/MSP #05