Part No.		1303-27-14		Component		1303-A BLYK			control devices, LLC			
Order No.		401231		Heat Lot #						and the same	e device	3, LLC
Order Qty		20		W/O # from Box		397114						11
	The second second			OPERATIO		Down	Down time	7-25 PM 12-12-12-12-12-12-12-12-12-12-12-12-12-1		THRU	-PUT/8HRS	Scrap
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8	2/18	Do	2.5	2	16	6 m	3					
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Cycle Time				U V					\sim	14		
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Pcs/Hr									V .			
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ROUTING:						<i>E</i>	1					
	1 1/2/2014		A STATE OF STREET	OPERATIO	N 2		Alterior.		THRU			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
(5)					1							
Setup Hrs.										//		
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ROUTING:	n t- 1 & 2 1	Marking Transit		ODEDATIO	V 2							
				OPERATIO		Down	Down time				U-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
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The state of the s								-				
ROUTING:			<u>-</u>				L		8			
Notes / Instructions Down Time Codes First Part Inspection Record												- 17 10
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	15750		MOLES	
		4 FAIR		2-16-16	98	1		A	JC	-		
		5 Training 6 Meeting				- 3		-				
ECONDARY	PRODUCTION				PAGE 1						Tost Cours 1/	