

# Control Devices LLC

## Work Order Production Record

Machine No.

Rev Letter

Part No. P7510001

Planned Pcs/Hr

Order No. 337818

Standard

Order Qty 45

Date

Emp. Name

Beginning Balance

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Pcs/Bar

Component

Verifying

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Page 1

Efficiency

Total Planned Pcs

Efficiency

Machine Count (PCS)

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/ Units/ S/U

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes