Part No.		7-3-7		Component		7-3-B-BLNK			control devices, LLC			
Order No.		394419		Heat Lot #						604	device	es, LLC
Order Qty		100		W/O # from Box								
				OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	1-6-16	06	- 7_		102						1	22
									50B	7		
Setup Hrs.							ļ		DUT	X		
6 m		1	2.					A	lo DA		1	
Cycle Time				2.7						11		
4m				18		N		(1)	MAD			
Pcs/Hr						) I			1			
								23				
ROUTING:												
Desire Asign		动物质体		OPERATIO	N 2			THRU-			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.										Λ		
									1,0	100	- /	
									121	10	/	
Cycle Time									100	1		
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Pcs/Hr									\/	1		
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ROUTING:				OPERATIO	NI 3	mouth 24 Octo	2) 1400 M		ST 10 / 10 / 10 / 10 / 10 / 10 / 10 / 10	TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					ii .							
	_											
Setup Hrs.												
Cycle Time												
Dec/Us								2		_		wie
Pcs/Hr												
									and the Control of th			
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter			Notes	
		4 FAIR		1-6-16	5:40 Pm	425		В	B wen			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY	/ PRODUCTIO				DAGE :	1				-		10/15/15