Control Devices LLC
Work Order Production Record

DAVENPORT / B&S BAR FEED

Field	Value
Machine No.	
Part No.	PS075 001
Order No.	337817
Order Qty	65
Rev Letter	
Planned Pcs/Hr	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Wgt/Bar	Total Bars	Total Loads

Bars per Load	Remaining Loads

Wgt/Pc	Pcs/Bar

Special Notes / Instructions

Component

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
	Beginning Balance							0	0	0							
6/19	ZH		2	1	65			0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
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								0	0	0							
								0	0	0							
								0	0	0							
			0	0	0	0	0.0	0	0	0				0		0	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

Efficiency

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes

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