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Part No.			100	105		Rev Letter							Heat Lot#				
Order No.		27	75320			Component 7/1000 5-16							or				
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Order Qty See PLW						l s						FOL	Found on Label				
QTY CHANGE INLS/DATE						<u> </u>						Standard Cycle Time & Setup Time Vertified					e Vertified
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g,	e a	4. E	5 T	Total Pcs	Planned	.e =	Balance Due Pcs	Plan Pcs/Dav	lal Say	% Oper. Efficiency.	F =	ب ا	g	눈	hrs	교	Setup %
Date	Emp. Name	Prod. Hours	Setup Hours	gal	Planned	Cum. Total	Balance Due Pcs	BH /S	Actual Pcs/Day	fice fice	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	etu
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Final Part Calculation					Code	ode Total Down Time Description			A CONTROL OF THE PROPERTY OF	Date Part Time Submitted of Day			Approved Yes / No		r	No	tes
Total Counted Pcs			(from packing)		1	Maintenance		0	1-25-15	9:20	9:30		YES AH			314 10 9	
Total Scrapped						Tooling	.,	0		1000		1				No.	
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