10 Part No.		1103-16-5/16		Component		1103-A-BLNK			control devices, LLC				
Order No.		401255		Heat Lot #]	اء سا	device	es, LLC	
Ord	er Qty		4	W/0 #	from Box				1			01	
25 25 4.54	AND WILLIAM	No. of the		OPERATIO	N 1					THRU	-PUT/8HRS	de	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
10	2-19-16	CS	1.5		6	J	03	00	a f		18	11	
Setup Hrs.					11-			,-			-	/	
10		0.115		_									
Cycle Time									n or A				
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Pcs/Hr				1.					1	- Ch	- M		
3) 6	5		
ROUTING:	ole velid. He	(-)											
OPERATION 2									THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.				17									
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ROUTING:				ODEDATIO	N 2					CTUBLE	DUT GUIDO		
				OPERATIO		Down	Down time			THRU-	PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code	
Setup Hrs.													
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Pcs/Hr								4					
1 03/111								ř			-		
l		_											
ROUTING:													
Notes / Ir	nstructions	Down Ti	me Codes			F	irst Part Ins	pection	Record				
		MaintenanceTooling	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes		
		3 Setup	Setup		11:30	YES	V	B	AH (g g g)				
		4 FAIR 5 Training		219-16		7. /		3	(3				
		6 Meeting											
SECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form	10/15/15	