CD QA Ins #09 Notes Notes Page 1 ChAM X Setup Allowed Hrs. Setup Actual Hrs. HAM Setup.% First Part Inspection Record Inspector Z Scrap DCS. t.o 3 CODE Material Check Mach Down Time Approved Yes / No 4ES Material Lot No. Heat #DIV/IO# #DIVIO# #DIVIO# Total Loads Total Bars 11:30 Efficiency Time Of Day % Mach. Pcs/Ear #DIV/Oi #DIV/Oi #DIV/O #DIV/0i #DIV/0i #DIV/0! #DIV/0i #DIV/0! #DIV/0i #DIV/0! #DIV/0 #DIV/O #DIV/Oi #DIV/O #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/0i #DIV/O #DIV/0i #DIV/0i #DIV/0 Date Part Submitted h1-6-h Pcs/Day #DIV/0! #DIV/0! #DIV/0! #DIV/0! #DIV/0i Actual #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/Oi #DIV/0i #DIV/0! #DIV/0i #DIV/0! #DIV/0i #DIV/Oi #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0i Component Bars/Load Pcs/Day Wgt/Bar Wgt/Pc Plan Hours Total 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 a 0 0 0 0 0 0 0 0 Balance Due Pcs #DIV/0i #DIV/Oi #DIV/0i #DIV/0i #DIV/Oi #DIV/0i #DIV/0i #DIV/Oi #DIV/Oi #DIV/Oi #DIV/Oi #DIV/0! #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/Oi #DIV/Oi #DIV/O #DIV/0i Alternate - Tooling/ #DIV/O #DIVID# #DIV/0i #DIV/0 #DIV/0! #DIV/0i Maintenance Tooling Setup Idle Units/ S/U Down Time Codes Other #DIV/0i #DIV/0! #DIV/0i #DIV/0! #DIV/0i #DIV/O #DIV/0i #DIV/0i Cum, Total #DIV/0i #DIV/0! #DIVIO# #DIV/0! #DIV/0i #DIV/O #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0! #DIV/0i #DIV/Oi #DIV/0i #DIV/0! #DIV/0! #DIV/0! #DIV/0i #DIV/0i Planned Hours Remaining 0 0 0 0 Ó Planned Pcs/Hr 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 N m 4 IO Loads Machine No. Rev Letter #DIV/0i Pieces Today #DIV/0i #DIV/0i #DIV/Oi #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/Oi 指INVOi #DIV/O #DIV/Oi #DIV/0i (bars) #DIV/Oi #DIV/0i #DIV/0! #DIV/0i #DIV/0i #DIV/0i #DIV/0i #DIV/O #DIV/0i #DIV/0! #DIVIO! #DIV/0! Actual Efficiency 560 Total Total Counted Pcs Actual Efficiency Setup 0 beginning balance Work Order Production Record Control Devices LLC Prod. Hours 0 0 329264 570 Clock # 570 #DIVIO #DIV/O MC 113 Barstock Efficiency Emp. Name 2# 2# Total Barstock Pos BarStock Efficiency Total Planned Pos Order No. Order Oty 41/80/40 Part No. 41/60/ Date