BRAZING PRODUCTION RECORD		openion	Special	ROUTING:						2/190/16	Date		Caps/Plugs	Snap Rings	Flare	Copper	Brazin	Flare		Orde	Orde
TOTION DECO		openion money/ monachona	Notes / Instru							70	Emp. Name	Mach. No.	Plugs	Rings	Flare Tubes	Copper Tubing	Brazing Rings	Flare Nuts		Order Qty	Order No.
	6 5 4 3 2		o+iooo							144250	Prod Hrs.		Do not requ	Located on	Use their w	Located on	Located on	Six digit no	Disting		40
	2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Down Time						1 1	The second second	Total Pcs.		Do not require traceability.	Located on the bag followed by "Lot Number."	Use their work order number and date on the box label.	Located on the spool label, starting with the letter "M."	Located on the box label, directly above the word "heat."	Six digit no. located on the box label under box quantity.	Distinguishing Traceablity Numbers	25	401289
	Submitted								1	Z X	Cum. Total	Setup Hrs.	· ·	ed by "Lot Nu	ber and date	, starting with	directly above	e box label un	olity Numbers		
	No 10 pm			\parallel						7		⊒		mber."	on the box I	the letter	the word "	der box qua			H
		Approved		H						0	Down Time Code	Cycle Time			abel.	M."	heat."	ntity.			devices, LLC
		ved Mtrl									Time										
	D Key Letter	First Part Ir										Pcs./Hr			C		CU.	1		SF	5
	DH	rt Inspection Record			S	north					Notes		CP13	BRZ23	CUTU-1-1/2	BRZ04	CUTU-17-3/16	IJ	L-RING	SF404-9-3/16	component(s)
	(R 8 9)				0		M					Thru- put/8hrs			Cubart						
	Notes														- 418						No(s)
				D							Scrap				16						13
											Scrap										