Control Devices	ices LLC	Machine No.	92	7077	DAVE	DAVENPORT / I	T / B&S BAR FEED	FEED		Setup Al	Setup Allowed Hrs.
Work Order Production	ction Record	Rev Letter		ALTERNATIVE STATE OF THE STATE	Wgt/Bar		Total Bars		Total	Setup A	Setup Actual Hrs.
Part No. 1063/5	7	Planned Pcs/Hr	# 100 Miles		Bars per Load		Remaining Loads	The second secon	100 mm	Set	Setup %
Order No. 3304 00		Standard	I IMES		Wgt/Pc	5 (A)	Pcs/Bar			Special Notes / Instructions	Instructions
Order Qty 50	OTY CHANGE INLSIDATE	Actual		Verified	Comp	Component	5/870f	995			
Date Emp. Clock	ck Prod. Setup Total	Pieces Pla Today H	Planned Cu Hours To	Cum. Balance Total Due Pcs	e Plan s Pcs/Day	Actual ' Pcs/Day E	% Mach. Efficiency	Material Heat	Down CODE	Scrap Pcs.	Notes
. Beg	Beginning Balance			0 0	and the second second				1200		
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		0.0	Total D	otal Down Time on P		No. 1851 151 15	To the second se	and world the found along	0	0	Page 1
Efficiency	Final Part and Material Calculation	-	Code	Description	Hours			Firs	First Part Inspection Record	tion Record	The contract of the contract o
Total Planned Pcs	Total Counted Pcs	The second secon	Mai	Maintenance	0	Date Part		Approved	Material		
Efficiency	Total Scrap Pcs		2 Tooling	ling	0	Submitted	Day	Yes / No	Check	inspector	Notes
Machine Count (PCS)	Estimated Short Parts		3 Seti	Setup Idle	0	N-12-h	9.30	978	\	7	
	Difference in Parts		4 Other	er	0		100°00				
	Material Difference LBS.		5 Alter	Alternate - Tooling/ Units/ S/U	0						
4											
				đ						(8)	- 6