Part No. Order No.		7-3-19 396256		Component Heat Lot #		7-3-E-BLNK			control devices, Luc			
Order Qty		25		W/O # from Box								
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down	Down time		Notes	THRU-P	OT/8HRS Scrap	Scrap
80	1-7-16	DG	8	200	36	time			,		1	Code //
Setup Hrs.	1-8-16	05	8	35	96		-	500	3			
10 MIN	7 1 70	00	6	00	7.6		0		WO PARA	WE		
Cycle Time							()	(0)	MACH	WL		
14 MIN								/	111.			
Pcs/Hr									1 2,14	110		
4									A .	(7)\V	4	
ROUTING:)						1	5	1	
TO STATE OF				OPERATIO	N 2	Down			變為協	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
octup ms.										_		
Cycle Time					_							
Pcs/Hr												
rcs/III												
ROUTING:												
		THE REPORT OF STREET		OPERATION 3		Down time				THRU-PI	JT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time		-				=						
							×					
Pcs/Hr												
r cs/HI							-111					
- 1							231113					
ROUTING:												
Notes / In	structions		me Codes				irst Part Ins		Record			
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		1-7-16	5:40 PM	YES	/	B	WRB			
		5 Training										
SECONDARY	PRODUCTION	6 Meeting			PAGE 1						Test Form	10/15/15