

Part No.	P7575001	ADDED WORK	Thru-Put/8Hrs	1728	Wgt/Pc.	1.4125	DOWN TIME CODES		Mach No.	L1
Order No.	396209	CYCLE TIMES	Planned Pcs/Hr	216	Wgt/Bar	53.99	1 - Maintenance		Setup Allowed Hrs.	
Order Qty	5,600	ACTUAL	Actual Pcs/Hr		Component	A01032-0038	2 - Tooling			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2/25/16	BY	0	0	0	ADA	5	3		0	0
2/25/16	BY	0	0	0	ADA	5.5	3			
2/26/16	BY	0	0	0	ADA	2.5	1			
2/26/16	BY	0	0	0	ADA	7	3			
2/26/16	BY	0	0	0	ADA	1	4			
2/26/16	BY	0	0	0	ADA	2	4	Parts falling into overhead < 39 F22		
2/26/16	BY	0	0	0	ADA	2	4	AD 24 will make several adjustments, Trends & part chute.		
2/27/16	BY	4.5	950	1755	544807F	1.5	1	Part chute, BAN STOCK NOT Feeding 32 F22		
2/27/16	BY	6	1300	3055	544809F	0	1	Part chute, BAN STOCK NOT Feeding 32 F22		
2/27/16	BY	9	990	4045	ADA	0	0	Part left early. Parts from 2/26 < 67 R22		
2/27/16	BY	4	480	4525	ADA	0	2	looking over 3/25/16		
2/27/16	BY	3	545	5070	ADA	0	1	FEEDING CORRECT		
2/27/16	BY	4	700	5770	ADA	0	0	Bars not feeding		
<p>TOTAL PCS. PRODUCED</p> <p>TOTAL SCRAP PCS.</p>										



Special Notes / Instructions
 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
 From Loads = PosBar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector
2/26/13	2:25	YES	✓	H	

Handwritten: \$221.43
 2.5414
 SS