Part No.		2803-8-3/16-0			Con	nponent		2803-A-BLNK			control devices, LLC			
Order No.		401025			Heat Lot #						devices, LLC			
Orde	er Qty	2			W/0 #	from Box	(							110
FAMILY SHEET					OPERATION 1						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	7	Total Pcs.	Cum. Total		Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2-22-16	Rm	٤.	2		2			Jo		B OUT		0	0
Setup Hrs.										19.	11.4			
2.0														
Cycle Time														
30 min							_				0	16		
Pcs/Hr											21	C N		1
9											0 9	7	8	
ROUTING:				_										
Secure Contract					OPERATION 2					THRU		PUT/8HRS	C. Marine Co. II	
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Tot	al	Down time	Down time code		Notes		Scrap	Scrap Code
	\ \													
Setup Hrs.				_										
	****						_							
Cycle Time														
			_ 1											
Pcs/Hr														
		— litina e i i												
ROUTING:	Vocanies di sche Sin			0	PERATIO	N 3	io I			LINE -		TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name Prod Hrs.			otal Pcs.	Cum. Total		Down time	Down time code		Notes		Scrap	Scrap Code
6-1				_										
Setup Hrs.				_			_							
ŀ							_							
Cycle Time														
											Ta Ta			
Pcs/Hr							-							
1 03/111										2				
ľ														
ROUTING:														
Notes / Ir	nstructions	Down T	ime Codes					F	irst Part In	spection	Record			
		1 Maintenance		1	Date Part Submitted	Time Of Day		Approved	Mtrl	Rev	Inspector		Notes	
		<b>3</b> Setup	<ul><li>2 Tooling</li><li>3 Setup</li></ul>		2-22-1b	8:40		Yes / No	Check	Letter	TC			
		4 FAIR 5 Training		Ì		0.10				B	10			
		6 Meeting											-,-,-	
ECONDARY PRODUCTIO		N RECORD				DAGE 1							The Property of the Parket of	10/15/11