	-	-			Contro	ol Devices	LLC / Wo	rk Order I	Production	n Record									
Part No. P2		05001-10		Rev Letter		10	7			Heat Lot #			3/	57	82				
Order No. 2/		19784			Component			P285001-20				or			9/	0,			
Order Qty		500			Comp	Justic	1738	3000 120				Box W/O #'s							
luce														Found on Label  Standard Cycle Time & Setup Time Vertified					
QTY CHA	ANGE INLS/	DATE	1000125000 (100	al Nata					1				ndard C	4	& Set	up Tim	e Vertified		
			Specia	al Notes / In	structions				6	2nd Operation									
-									(32)			3rd Operation							
	. 0		0 8	S	p s		9 S	<b>à</b>	= A	. y	<b>5</b> a				S	_	%		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %		
Machine #						0	0	STD CYC	1		\$1199. 11	24				0	#DIV/0!		
P = . 3	CO	0	8	0		0	0	0	0	0	0	3	0						
5-5-13	OB	0	D		9	0	0	0	0			3	32	05	Her	0+	BASY		
5-6-15	SR	1,5	6	150	# 1 x	0	0	0	0			-	3/	0.5		91	0131		
						0	0	0	0										
5-7-15	5B	3	0	303	1000 in	0	0	0	0		0	0	9	5 H	5	at	CNC		
E 111-14	e D	2		175		0	0	0	0							- 54129	10		
5-11-15	00	1		175	#1# E	0	0	0	0		0	0		BY	5 1	19	500		
					= 4 ,	0	0	0	0					40	5		Tue!		
			STATE OF THE STATE	1000 WA		.0	0	0	0		NAME OF TAXABLE PARTY.	Sales and		100000000000000000000000000000000000000	UMAN .	19050724	A CHE PRINCIPAL		
Total Effic	ciency	Q	0	0	0	O	0 Ro	uting:	0	#DIV/0!	0		0	AT A					
Machine #			a 10 48	T. 13	12. 5.18	m cire	0	STD CYC	LE TIME	ie somati	Siller.		V. 1	Sept.	Chin	0	#DIV/0!		
			7014			0	0	0	0					22.070.5 40					
		Unit.			( 1 mg)	0	0	0	0	E. C. 1997									
					igu m	0	0	0	0	1.34									
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Machine #		7281				-	0	STD CYC			2, 45		13.41.		51) L	0	#DIV/0!		
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Total Effic	iency	Ų	U	U	U	Later Office	AND DESCRIPTION OF THE PERSON NAMED IN	Routing:	Ų.	#514/0:	U	at the same	U. L	Talk Index	15 72 9				
4							i				First Pa	art Ins	spectio	n Recor	d				
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa			App	Approved Yes / No		or	N	lotes		
Total Counted Pcs		(from packing)		1	Maintenance		0	5-6-15	5 9pm				JC	-					
Total Scrapped			0	2	Tooling		0		P		-								
3rd Operation Count			0	3	Setup Idl	e	0					ĝa.							
2nd Operation Count			0	4	Other		0												
1st Operation Count			0									5%			Tes	t 4/29/15			

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