

Control Devices LLC / Work Order Production Record			
Part No.	42412	Rev Letter	
Order No.	374281	Component	42412-0
Order Qty	40000		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

### Special Notes / Instructions

### 1st Operation

### 1st Operation

### 2nd Operation

### 2nd Operation

### 3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
6-35-2015	GJK	-	.5	-		0	0	0	0								
6-36-2015	GJK	1.5	.5	134		0	0	0	0								
6-16-15	LW	4.6	0	295		0	0	0	0								
6-17-15	LW	3.6	0	400		0	0	0	0								
6-18-15	LW	2.6	0	354		0	0	0	0								
6-19-15	LW	3.6	0	186		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

**Routing:**


Machine # B17							0	STD CYCLE TIME							0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

**Routing:**

Machine #						0	STD CYCLE TIME							0	#DIV/0!
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

**Routing:**

### First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	 Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6-16-15	6:30 pm	YES	JR	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								Test 4/29/15