

Part No.	B3212-1-10	Added WIP #		Cycle Times		Thru-Put/Hrs	1024	Wgt/Pc.	0.2218	Mach No.	B/S18
Order No.	391981	Standard	22.5	Planned Pcs/Hr	128	Wgt/Bar	20.5	Setup Allowed Hrs.	1.0		
Order Qty	3,000	Actual		Actual Pcs/Hr		Component	A02001-0028	Pcs./Bar	154		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
12-8-15	MP	1	137	137	CH150896	6	3		20	11	
12-10-15	MP	8	997	1134							
12-11-15	MP	8	997	2131							
12-12-15	MP	6	822	2953							
12-14	MP	6	256	3209							
JOB											
\$6,411.15											
12.5											
TOTAL PCS PRODUCED											
TOTAL SCRAP PCS											
<div style="display: flex; justify-content: space-between;"> <div> <p>control devices, LLC</p> <p>FOR DAVENPORTS &amp; BROWN &amp; SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load ROUTING:</p> </div> <div> <p>Special Notes / Instructions</p> <p>First Part Inspection Record</p> </div> </div>											
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes					
12-8-15	1:15	YES	✓	E	TH						
12-15-15	10:55	YES	✓								