


Part No.	903-10-1/4-5/8	Component	903-10-1/4	
Order No.	401559	Heat Lot #		
Order Qty	2	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS **216**

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
SIDE H31-	2-23-16	CS	.5		2					
Setup Hrs.		<div style="text-align: center; font-size: 2em;">JOB-OUT</div>								
Cycle Time										
Pcs/Hr										

*Handwritten notes: 15 min, 2. min, 27, 3-116 55, 0*

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes