		11.500-11.				Con	trol Device	s II C / W	Ork Orde	er Producti	ion Record	d						
240	Part	Part No. 50 coco			7		Letter	OIK OIG		ion Record	u		Heat	Lot #	1			
	Order No.		2	37/2116			Component		50	6030	-72 0			Heat Lot # or				
	Order No.			7/-	7-0		Con	iponent	OB	5030.	-00		İ	Box W		-		
	Order Qty 7 50 PLIS					SI				Found on Label								
	QTY CHANGE INLS/DATE Special Notes / In											Standard	d Cycle Tin	1e & S	etup Tim	e Vertifie		
	ļ		_				1st Ope											
													_	2nd Ope				
	 	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1													ration		_	
ch.	Date	Emp. Name			-		Gum. Total	31 7.	Pian Pre/pay	"and " 1 " 1"	% Oper. Efficiency	Down	Time	Scrap	Pcs. Pcs/Hr	S/U hrs	Actual S/U	Setup %
2	Machine #	(Selection)	34					N		YCLE TIME							0	#DIV/
				-	-		0	0	0	0		4	_	3		-		
					1	-	0	. 0	0	.0	21	4-	-	_	+			
				1	1	_	0	0	0	0		_	+	-	_			
							0	0	0	. 0		1	1					
							0	. 0	0	. 0 .		:						
						× 5	0	:0	0	Ö								
				-	-		. 0	0	0	0		4						
				-	-	+-	0	0	0	0			_	_	-			
				-	-	-	0	0	0	0			+		-			
	Total Effic	iency	0.8	0	0.	20		200 N			₹#DIV//0!	1 2NO 2	N ISS	2 5205		4488n	eg ver	alezakei e
,	2.1				11111111111111111				outing:			# (**********	2 Walter	an in the same	ojastaso:	WILLES.		
Hel	Machine #) (S)	7				0:::	STDICY	GLE TIME							0.	#DIV/0
	7 14 15	It	4.6		698	z	0	O	0	0						- 11		
							0	Ò	0	0			_					
							0	. 0	0	0		-	\vdash		<u> </u>			
	1		-	·		+	0	0	. 0	0		1	-		_	_		
	100					1	0	. 0	0	0	3 30 30		-	+	 	-		
							0	0	0.	0			\vdash	1				
							. 0	.0 .	Ö	0	18							
			v				0	0	Ö	0					_			
				-		-	0	0	.0	. 0				1				
- 1	Total Effici	2453	200	199695	es en es	######################################	0	0 6 0	0	0		200000	#SOURCE!	0	I PERSONAL PROPERTY.		assa assa	T-00119525
ŀ	7-15-13		a a constant	自然となる	Man U.S.	当の文化は	対しい。		Routing:	調整の表別	#DIV/OI	SEU EN	海岸					
_	Machine #		j. 😴							LE TIME		:":::::::::::::::::::::::::::::::::::::	43-141	(XIVIII)	SECTION SE	EQU S	n l	#DIV/0!
1	745-15	RH	30	0	192		: Ö.	.0	0	0		15	1	1	Estasiana Mar	100		
ie	7-1615	54		4		9	0	Ö	Ö.	Ö				6				
	716.15	RH	1	0	55		0	Ó	0	Ö		0	0	0				
ľ		Ja	l_	-	20		0	0 .	0	0	:							
F	7-17-15	RA	4	_	53		0	0	0	0		0	0	0				
-	1770	M	/		375		0	0	0	0			-	9				
5		-					0	0	. 0	0 0	-							
1	7/24/151	VIL.	71/2		375		0	0	0	0				0		-	111	
7	7/ /10		10		1 3		0	Ö	0	0	- 0.34			7				
3							0	o l	0	. 0								
A:n:	TotaliEfficie	ncy.	0	0.	≓ 0¥.	0.0	0	0		0	#DIV/0!	0 =		-0.5	建造的			Apix 351 Genaran
_	Routing:																	
1								- г						Inspection Record				
		Final Part Calculation					Total Down Time Description		Hours	Date Part Submitted	ubmitted of Day		Yes	roved / No	Inspecto	r	Not	tes e 60
-	Fotal Scrapped			(from p	(from packing)		Maintenar	nce	0	7-13-18		2pm		5	DH	1	HX	(0 3)
-				0		2	Tooling		0	7-1375	2PM		41	5		6	H x4	620
3	rd Operatio	n Coun	t	0)	3	Setup Idle		0				- 15				J.	3 %
12	nd Operatio	n Cour	. 1	•	L.	1	044		0							\top		