Part No.		7-3-13		Component		7-3-0				control devices, LLC			
Order No.		400719		Heat Lot #							device	es, LLC	
Order Qty		150		W/O # from Box		376409					**************************************	10	
NATIONAL PARTY.				OPERATIO	N 1			HIST .		THRU-P	UT/8HRS	40	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	2-15-16	06	8	63	31	7m	3				1	//	
Setup Hrs.	2-16-16	156	Š	63	136			1					
7m	2-29-16	02 3		16	152			50	218				
Cycle Time			AIRCO STATE OF THE					0	w	\			
12m								-/	(AA)	1			
Pcs/Hr	·			7			i i	1	1	1			
5								7	3/5	5	1		
ROUTING:		,		•					100				
	ASSESSED AND ADDRESS.			OPERATION 2					THRU		UT/8HRS	-	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time													
Cycle Tille								560	-				
							71						
Pcs/Hr													
		8							1100		*		
ROUTING:													
THE PA		A GOVERNMENT		OPERATIO	N 3	YYSBER17	alle de la comp			THRU-PU	JT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes Scra			Scrap	Scrap Code	
									Ti-				
Setup Hrs.													
			_										
							7			11.5			
Cycle Time													
Dec/III		74						34 					
Pcs/Hr													
ROUTING:													
Notes / Ir	nstructions	Down Time Codes							pection Record		PARTY RELIGION		
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	ctor Notes			
		3 Setup		2-15-16	70m	V	V	A	Letter				
		4 FAIR 5 Training		2 10 VE	tran	-			~				
		6 Meeting											
SECONDARY	PRODUCTIO	N RECORD			PAGE 1						Test Form 1	10/15/15	