Par	Part No.		E.	E5011			Rev Letter		C	7			H	leat Lo	t#	20190	11
Order No.		357102				Component		A03001-0020		1020			or Box W/O #'s		22151		
Order Oty 200				o Pi	US			E	011	-110			nd on				
QIYO	IIANGE IN	LS/DATE			0 7	1		3.	100	~ 11	10					& Setup Time V	ortified
			- VIII	Spe	cial Notes /	Instruction	ons ·]		-		t Opera		A DOUBLE VIOLET	cruneu
										16			2nd Operation				
				-	1 10	azano marca. Correce			o Meserranse	exer sureme luses report		1	3rd Opera		ition		
Date	Emp.	Name Prod.	Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	%.Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual S/U	Setup %
Machine		74	44		i William		0	0		CLE TIME	E708.23E97					0 H	DIV/0!
17-79	25	125	,	1.4	4	#ASIAT	0.0	0.0	0	07	BENN.						
12-28	401	2			350	2009219 E1EE		Ö.	0.3	0:	所於物源 化物物流				-		
12-29	Th	-			800	i i i i i i i		0	0		BODONES.						
12-30	DS	6	.0		658	1985 P	0	.0.	0.2	0			-				
12-31	R		8		60	######################################		ie: 0, i		0.0	1000000		-				
1-5-15	30	6,	,5		700	00086		3.2°O	0	0.0						· N	
-	-	-	-	-		Marian Aranga	0	0.0	0	0		E					
		1	-				0.00	0.03		0.0							
F 1577					-	303672	0	0	- ' O'	0.				-			
Total Effi	ciency		0	0	.0.	0	0	0	Ö	0	HDIV/O!	漢 O 造	Will	0.0		A. 150 L/07 1	
Na abilia	mer see	and the	C7******	25 (01.27);	Intersection	Trems	Teatron are a second		outing:		lenes di conse						
Machine	Mariana. T	T	T	VIII.		2.12	0	0		LETIME		inkerii				O III	DIV/0!
	 	1	+		<u></u>	300	0	0	0	0							
		750				A SHARE	0.	0.	0	0 0	0.03-0.05.						
							0.00	0	0	0							
	-	ia.	-			3600	0	0.0	On:	\$4.0 ≥	20)						
		+					0	0	0	0	i New je						
5 D-10				- 1		1-13/1-	Ö	0	0	0		- 7	23.				
						5,55	0	. O.	0.0	0						14	
							0.1	0.4	() - O:	0							
PERCENTERS.	aranianya Tanan	9740772	4650 00	, F.SPCMITABLE	PERSONAL PROPERTY.	25450A	0	0.1	::: 0.::::	10 €							
LotalEffic	tency	[240	調图	0	ij 0.	0	10 mg	0	0	0	#DIV/01	0.		0.9			
Machine #				988 18:-	nisers ne.	CETTIONS.	agazar ur er	0:::	Routing:	CE TIME:	Satures.			********	Barrero Taxa	ere lostas Tamb	of the State
			abliviet.	94.00.00		114 11 N. W. 114 11 N. W. 12 11 11	0.	0	0	0	2004.17 (AS)		1	7.1.	\$300 B	0 110	IV/0!
							0	0	0	. 0		,					
							.0	0	0	. 0				174			
			-				⊞,0	0	0	0.	l'Ala La						
-				-	-		0	0 ;	0 0	Ö.	Banana.			- 5			
			-			SALES OF	0	0	0	+ 0 - 0							
						10 gu	0.	0	0	0	21:41:51:51:51:51:51:51:51:51:51:51:51:51:51						
						7.3	0	0	. 0	Ö	1745						
							Ö	0	0	. 0						- 6,	
Total Effic	asom	1000	ger toe	0.	ő	erangeren	0	0	0	. 0	Mentary six	ety were	1-1-2	Territoria.	Sandarian esta	Alle to de la consumer	The base of
in otal Ellic	iency#	V. O	552 EE	U. T	U	0	O.	O F	0. louting:	0	(IDIV/0!	07	(KA)	0.	ennaki.		
	- 4				-	1			.outilige		i	First Pa	rt Inc	nection	n Record		
Final Part Calculation							Total Down Time			Date Par			Approved				
					21	Code	Description		Hours	Submitte	d of Day		Yes / No		Inspecto		
2002244 0600-000	otal Counted Pcs			(from packing)		-	Maintenance		0	12-29-1	4 12:	:20		YES SX		GA 199	
The same of the sa	otal Scrapped			0		2	Tooling		0		. 7		/	1			
rd Operation Count				0		3	Setup Idle		0								
2nd Operati	nd Operation Count			() -	4	Other		0								
1st Operation	st Operation Count			C)												

ı

57.