-					Conti	rol Devices	s LLC / Wo	ork Order	Producti	on Record							
Part No. R450-1-12			2	Rev	Letter	Q	Q .				leat Lo	t#					
Order No. 350160			Component				red BRASI				or Box W/O #'s						
Order Qty 150									_	Found on Label							
QTY CH	IANGE INLS	/DATE	T		i i							=				tus Tiss	e Vertified
			Spec	ial Notes	/ Instruction	ons	-		7				st Opera	-	e & 36	tup i iii	e vertinea
												_	nd Opera				
												3rd Operation		2002.40			
a)	. u	- s	d s	Soc	eq s		8 S	8	- S	و ي	E		T		,s	L	%
Date	Emp. Name			Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine	# (066	7			0	0	The second secon	CLE TIME			Market S				O	#DIV/0
10/14/14	37	_	1	165		0	0	0	0	T. P., a., 775,			ļ				
10114	JT	,5	-	100	100	0	0	0	0	<u> </u>							
						0	0	0	0								_
					al Plant	0	0.0	0	0								
					en la la	0	0.1	. 0	0	學問題							
					La leb	0	0	0.1	0 -	in the							
					185 E.C.	0	0	0	0	# 21 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		_					
					An a	0	0	0	0	Larry 1					-		
					100	0	0	0	0		1		-				
Total Effic	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
200 000 00000	20 1000	PRIMA	, saite ing 1	EDDET FAX 1 - AV	1	Terror	120-20-20-20-20-20-20-20-20-20-20-20-20-2	outing:									
Machine			_	1/ -	E SECTIONS	0	0	The State of the S	LE TIME		The state of	Lipia i				0	#DIV/0!
10/14/19	(3)	1.75		165		0 -	0	0	0								
111-					P T	0	0	0	0	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1							
						0	0	0	0								
					2.7	0	0	0	0								
						0	0	0	0								
	-					0	0	0	0								
					15.5	0 0	0	0	0								
					E E	0	0	0	0						-	17	
						0	0	0	0								
Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
					T	Contract of the Contract of th		Routing:									
Machine #		91.7		. A dia			0	STD CYC			7	2.00	20.0	APPEN B	1000	0	#DIV/0!
						0	0	0	. 0								
					120-12	0	. 0	0	0	(a) (a) (b) (b)					-		
						0	0	0	0								
					维特斯		0	0	10 t.	as hita-							
					12.00	0.9	0	OTE	1 0 :	or Otto							
						0 ,	0	0	0								
	-					0	0	0	0								
				-	120	0	0	0	0	A a ver							
					1615	0	0	0	0								
Total Effici	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0			1185	
								Routing:									
						Service of the service of			-		First Pa			Recor	rd		
Final Part Calculation				Code	Total Dov Descri		Hours	Date Par Submitte				Approved Yes / No		tor	N-	otes	
otal Counted Pcs		(from packing)		1	Maintenance		0	10/14/14	12:45		Yá	5	DH		CD CD		
otal Scrapped			0		2	Tooling		0				7					
rd Operation Count		nt	0		3	Setup Idle		0									
nd Operation Count		0		4	Other		0										

1st Operation Count

