Part No. Order No.		KF990002-4-5 399275		Component Heat Lot #		KF90002-10			1	61 5	contro	ol l
									1	غقا	device	S, LLC
Ord	er Qty	2	25		from Box				1			120
				OPERATIO	N 1					THRU-	PUT/8HRS	100
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2-11-11	RM		2	2	1.5	2	NE		UN	6	
Setup Hrs.	7-18 18	178	4	2	63× 63	1.5	3/2	MEL	V TOOLI	NGI	PROGRAD	1 CHANG
Setup His.	2012 16	30	7	83	88	7		(1)15	- Dry	lling		
0	2-12-16	Rn	6.5	142	230			J	ob ov	F		
Cycle Time									\			
3M							Xn	19	)	10		
Pcs/Hr							DV.	/	All	. 1		
110								- 1	5:			
DOUTING						_					2	
ROUTING:	Service Services			OPERATIO	N 2	State of the state		AND C	7 (8)	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Setup Hrs.		E							E.			
Cycle Time												
Pcs/Hr												
1 65/111												
ROUTING:												
					N 3	Down Down time			No. of the last	THRU-	PUT/8HRS	Scran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
	_					5						
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenand			Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup		Submitted	TAL	(F)	CHECK		DH	(Q4 CO)		7
1		4 FAIR 5 Training				7"/		A		9		
ECONDAD		6 Meeting						-				
ECONDARY	PRODUCTION	N KECORD			PAGE :	l·					Test Form 1	0/15/15