


Part No.	CR10	Component	CR-BLNK	
Order No.	399354	Heat Lot #		
Order Qty	12	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	432	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	2-4-16	HVV	.5	12	12			Job not HVV	0	
Setup Hrs.										
10 MIN										
Cycle Time										
DM -1 MIN										
Pcs/Hr								7-8-16 2-55		
54									0	

OPERATION 2								THRU-PUT/8HRS	432	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE										
Setup Hrs.										
10 MIN										
Cycle Time										
1 MIN										
Pcs/Hr										
54										

OPERATION 3								THRU-PUT/8HRS	1296	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STAMP										
Setup Hrs.										
1 MIN										
Cycle Time										
20 SEC										
Pcs/Hr										
162										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-4-16	11:00	YES	OK		GR	