


Part No.	L1	Component	A02001-0013	
Order No.	392139	Heat Lot #		
Order Qty	5000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	464	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	12-1-15	JB	4	238		1hr	3		0	
	12-1-15	LJ	5	298	536				0	
Setup Hrs.	12-5-15	HVD	7	450	986				0	
1	12-7-15	HVD	7	450	1436				0	
	12-8-15	HVD	6	378	1814				0	
Cycle Time	12-9-15	HVD	7	414	2228				0	
55s	12-10-15	HVD	7	435	2663					
	12-11-15	JB		440	3103			Job out		
Pcs/Hr	12-14-15	HVD		31	3134			HVD		
58										

ROUTING: TO DEBURR

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-1-15	12-10	YES	✓	B	HT	