


Part No.	CR10	Component	CR-BLNK	
Order No.	397935	Heat Lot #		
Order Qty	3	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE										
Setup Hrs.										
10 MIN										
Cycle Time										
1 MIN										
Pcs/Hr										
54										

ROUTING:										
OPERATION 2									THRU-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE										
Setup Hrs.										
10 MIN										
Cycle Time										
1 MIN										
Pcs/Hr										
54										

ROUTING:										
OPERATION 3									THRU-PUT/8HRS	1296
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STAMP										
Setup Hrs.										
1 MIN										
Cycle Time										
20 SEC										
Pcs/Hr										
162										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		1-27-16	1 pm	yes	✓	B	