

Part No.	C7575001	Rev Letter	E	Heat Lot #	
Order No.	350666	Component	C7575001-10	or	
Order Qty	500 PLKs			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE	
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## Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
10/20	NK	1:30		40		0	0	0	0								
10/21	NK	1:30		210		0	0	0	0								
10/21	NK	2:30		360		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

**Routing:**

Machine #							0	STD CYCLE TIME						0	#DIV/0!
10/22 NK Q				210			0	0	0	0				1	
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
Total Efficiency:	0	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0		

**Routing:**

Machine #						0	STD CYCLE TIME						0	#DIV/0!
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

**Routing:**

### First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	10/20/14	12:15	YES	DH	11/4 TX1
Total Scrapped	0	2	Tooling	0	10/21/14	2pm	YES	DH	CH XB
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

CD Insp 109