Part No.		C5050006-4		Component		C5050006			control devices, LLC			
Order No.		398428		Heat Lot #					devices, LLC			
Order Qty		65		W/O # from Box					1			
每20年1日4月1日		等型的压力的高速		OPERATION 1				RIGHT	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
LATHE-046	02/11/16	NK	3	103	104			1.			F	
Setup Hrs.	/ '				· ·		~	6 Y	700	1		
.2	/							O K	<u> </u>			
Cycle Time										117)	
									18	74		
Pcs/Hr							я		n	(-)	200	
									15	7)		
				1							X	
ROUTING:												
THE PERSON NAMED IN	CHICA TOR	A COLUMN TO SERVICE		OPERATIO	N 2	Dawn		THRU-			PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
												0000
Setup Hrs.											*	
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Cycle Time												
												p.
2.000												
Pcs/Hr												
ROUTING:		34										
KOUTING:				OPERATIO	N 3	100		11031	Company of the	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
	1-6400											
Setup Hrs.												
											_	
Cycle Time						-9						
								_				
Pcs/Hr												
ROUTING:	noteustis	n	ima C- I	7								
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part		Approved	irst Part In Mtrl	spectior Rev	n Record			
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector WAB	Notes		
		4 FAIR		2-11-16	2.30774	103		1	00 100		- 2 Mar 17 Ta	
		5 Training6 Meeting										