

Part No.	1304-32-1/4
Order No.	398157
Order Qty	10

Component	1304-A BLNK
Heat Lot #	
W/O # from Box	397 365



OPERATION 4										THRU-PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	1-25-16	DG	4		8	12m	3				
	1/27/16	P.G.	8	8	16						
Setup Hrs.	2/3/16	DG	2	10	17						
12m	2/4/16	P.L.	8	18	25						
	2/5/16	P.G.	5	6	34						
Cycle Time											
32m											
Pcs/Hr											
2											

Jobcut
2-11-16
SS
0

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record									
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
	1 Maintenance	1-25-16	2:45 PM	YES	✓	B	WFB				
	2 Tooling										
	3 Setup										
	4 FAIR										
	5 Training										
	6 Meeting										