Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component 14/230/-10 Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Balance Due Pcs Total Pcs % Oper. Efficiency Plan Pcs/Day Actual Pcs/Day Setup % S/U hrs Down Time Cum. Total Actual S/U Code Scrap Pcs. Machine # STD CYCLE TIME #DIV/0! Total Efficiency Ö. Õ #DIV/0! Routing: Machine # 1 41000 STD CYCLE TIME #DIV/0! Ö Total Efficiency 0 ... 0:1 #DIV/01 Routing: Machine # STD CYCLE TIME #DIV/0! 12/17/15 24 D Ó Total Efficiency ₹ë,0± Ő #DIV/0! Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Final Part Calculation Code Hours Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count