

Part No.	E710802		ADDED W/O #	CYCLE TIMES		Thru-Put/8Hrs	0	Wgt/Pc.		DOWN TIME CODES						Mach No.	A-15
Order No.	387965			Standard	8	Planned Pcs/Hr	375	Wgt/Bar		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting						Setup Allowed Hrs.	
Order Qty	20,00		QTY CHANGE IN SCOPE	Actual	9.5	Actual Pcs/Hr		Component	A02001-003	Pcs/Bar							
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code							
CUMULATIVE TOTAL FROM PREV. PAGE											TOTAL SCRAP PCS. FROM PREV. PAGE						
11-20	Jim	2	460	18350													
11-23	Gary	6	1300	20110		2	2	Recess Between & C.O.									
11-24	Garv	1	200	20310		15	1	Clear out clogged oil lines									
											TOTAL SCRAP PCS.		717				
TOTAL PCS. PRODUCED																	



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted Time of Day Approved Yes/No Mtrl Check Rev Letter Inspector

Notes

Part No.	FT10802		ADDED VMD #		CYCLE TIMES		Thru-Put/8Hrs	3032	Wgt/Pc.		Mach No.	A15
Order No.	387965		QTY CHANGE REQUEST		Standard	8	Planned Pcs/Hr	379	Wgt/Bar		Setup Allowed Hrs.	16
Order Qty	20,000		Actual	9,541	Actual Pcs/Hr		Component	A02001-0036	Pcs/Bar			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code		
10/26	GAAR					3	3	Worked on A16	10	3		
10/27	GAAR					3	3					
10/28	GAAR		500			3	3					
						1	1	MACHINE RUNS THROUGH 310		3		
						1	1	Becks RECESS				
10/30	GAAR	8	1800	1700								
10/30	GAAR	8	2800	3900	CH148870							
11/2	GAAR	7	1700	5600		2	2	Reset Recess Holder				
11/3	GAAR	8	2400	8000								
11/4	GAAR	8	1800	9800								
11/5	GAAR	1.5	400	10,200								
11/6	GAAR	8	2300	12,500				Replaced sub pos Drill				
11/9	GAAR	8	1600	14,100				Reduced Travel, Renwick & SHARPES C.O.				
11/10	Jim	8	1500	15,600								
11/11	Jim	8	1550	16,450	3880741	2	2	No Stock				
11/12	GAAR	7	1900			1	1	DATE				
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.						



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DATE 11-6-15 | SCRAP TICKET | NO 015857

NAME Debbie | ORDER NO. 387965

MACHINE NO. A15

QUANTITY	CODE	PART #
20	A-13	FT10802

N/C

APPROVED Doug / Bev

DATE 11-12-15 SCRAP TICKET NO 015862

NAME Debbie ORDER NO. 387965
GARY MACHINE NO. A15

QUANTITY	CODE	PART #
1	Q13	FT10802

APPROVED Doug Bev

CDF434 Rev A 7/3/12 (ECN 12-554)

DATE 11-9-15 SCRAP TICKET NO 018481

NAME Debbie ORDER NO. 387965
GARY MACHINE NO. A15

QUANTITY	CODE	PART #
3	Q5	FT10802

APPROVED Bev

CDF434 Rev A 7/3/12 (ECN 12-554)

DATE 11-10-15 SCRAP TICKET NO 016142

NAME Debbie ORDER NO. 387965
GARY MACHINE NO. A15

QUANTITY	CODE	PART #
2	Q5	FT10802
1	Q2	

APPROVED Bev

CDF434 Rev A 7/3/12 (ECN 12-554)

DATE 11-11-15 SCRAP TICKET NO 018480

NAME Debbie ORDER NO. 387965
GARY MACHINE NO. A15

QUANTITY	CODE	PART #
4	Q5	FT10802

APPROVED Bev

CDF434 Rev A 7/3/12 (ECN 12-554)