


Part No.	903-12-1/4-5/8	Component	903-12-1/4	
Order No.	393922	Heat Lot #		
Order Qty	4	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Step Drill	12/14/15	P.G.	1		4					
Setup Hrs.								Job cut		
10 MIN										
Cycle Time										
								12-14-15		
								55		
Pcs/Hr										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance	<div> <div>Date Part Submitted</div> <div>Time Of Day</div> <div>Approved Yes / No</div> <div>Mtrl Check</div> <div>Rev Letter</div> </div>	Inspector	Notes						
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									