Part No. Order No. Order Qty		11-4-L-BLNK 396320 150		Component Heat Lot # W/O # from Box		A02071-0096				CD contro	ol es, LLC
						No					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	ON 1 Cum. Total	Down	Down time code		Notes	Scrap	128 Scrap
H4	1-12-16	HVb/OH	215	26		time	Code		Jobo VT		Code
Setup Hrs.					<u> </u>			-	HUD		
2	W									, s,	
Cycle Time											
2MIN 55SEC								y	mil	0	
Pcs/Hr									1,11		
16									15	P	
ROUTING:					TO LATH	FOR TOP F	IOLE				
(A) (P) (A) (A) (A)				OPERATIO	N 2	HI FASSIVE	223		A DESCRIPTION OF THE PERSON OF	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	- 17.										
Setup Hrs.								0.			
							R				
6 1 7											
Cycle Time		-									
ŀ											
Pcs/Hr									-		
			l								
ROUTING:				OPERATIO	N 2	Desiries Lender				HRU-PUT/8HRS	
Mach No.	Date	Emp Nama	Prod Hrs.	Total Pcs.		Down	Down time				Scrap
	Date	Emp. Name	Prod nrs.	TOTAL PCS.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.		-							-		
octup ins.											
								_			
Cycle Time						1.2					
										<u> </u>	
Dec/U-		-								11	
Pcs/Hr											
ROUTING:				_							6
Notes / Instructions		Down Time Codes		First Part Insp				spection	Record		
		1 Maintenance2 Tooling		Date Part Submitted	Date Part Time Of Day Approved Mtrl Rev Inspector			Notes	Notes		
		3 Setup		1-1Z-1	9:45	Yes / No	Check	Letter	AL COM	\	
		4 FAIR		le iv	1013	yel		B	1000	AND DESCRIPTION OF THE PARTY OF	
		5 Training6 Meeting						Parent Line			
ECONDARY	PRODUCTIO				PAGE :	1				Test Form 1	10/15/15