Part No.		SF405-5-1/4		Component		SF405-A-BLNK			control devices, LLC			
Order No.		393222		Heat Lot #					devices, LLC			
Order Qty		40		W/O # from Box								V
			and a transfer	OPERATIO	N 1			A STATE OF THE PARTY OF	1.50	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	12/8/15	DG.	2,5	51			'''				/	22
Setup Hrs.								(8)				
6 MIN									V _e			-
Cycle Time								JOB				
3 m			*					OUT				
Pcs/Hr						DE	-	Nop	1chipt			
						7	(DIV	1			
ROUTING:		PACKI	26-					<u> </u>				
SMUNUSA	TEST CHIEFE	Hall Market		OPERATIO	N 2			THRU			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									141		(4)	
Setup nrs.									11			
								4	01.	6		
Cycle Time		-		-				#	15	1		
								1257				
Pcs/Hr						<u> </u>			11/			
				n in								
												3
ROUTING:												
	ASSESSED TO SELECT				N 3	Parties and a second		THRU			PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.							1					
Cycle Time												
				in the second								
Pcs/Hr		,						9				
ROUTING:												
Notes / I	nstructions		ime Codes	Date Part			irst Part In		Record			
		2 Tooling	2 Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		Notes	
		3 Setup 4 FAIR						8				
		5 Training							*			
SECONDARY PRODUCTIO		6 Meeting			DACE						Took Form 40/45/45	