Part No.		7-3-16		Component		7-3-D-BLNK			GD control devices, LLC			
Order No.		390990		Heat Lot #					devices, LLC			
Order Qty		25		W/O # from Box								Į.
以及2000年1月1日 (1970年1月1日)				OPERATION 1					THRU-PUT/8HRS		PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	1425/B 11/30/15	DG PG.	8	38	35					-	2	//
Setup Hrs.	13.1.7				1			1	1			
121								10	boct			
.6												
Cycle Time							1					
									06/			
								2 1	19	0		
Pcs/Hr			25					#	7:24			
								N. 1801		/	(0)	
											0	
ROUTING:				N.								
		COLUMN TO SERVICE AND ASSESSMENT		OPERATION 2		Down		(N) (E)		PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
Setup Hrs.	Ì											
Cycle Time												
W												
												la la
Pcs/Hr												
				-21110								
ROUTING:	E NUSAGONIO DE			OPERATIO	N 3		N - 1/2 - 1/2 - 1	2 - 001 102	TANK TO SERVICE T	HRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
						time				$\neg$		5545
Setup Hrs.												
			21									
Cycle Time												
							4			$\dashv$		
Pcs/Hr												
										_		
DOLUTIONS												
ROUTING:	Instructions	Down T	ime Codes		Ligrent Co.	c	irst Part In	spection	Record			
110(63/1	oci accionis	1 Maintenand		Date Part		Approved	Mtrl	Rev				
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter	ter Inspector		Notes	
		3 Setup 4 FAIR	a aaaa		Yen	4/25		B	2 56			
		5 Training		5 5		*	4	P				
SECONDARY PRODUCTIO		6 Meeting			PAGE	1					Test Form	10/15/15