Part No.		3-2-3		Component		3	3-3-A-BLNK			CD control devices, L			
Order No.		392380		Heat Lot #					7	632	device	es, LLC	
Ord	ler Qty	1	10	W/O	# from Box	1	1/A		1			4	
物质型				OPERATIO		A STORY THE TANK			A 10 10 10	THRU	-PUT/8HRS	T	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
9	12/2/15	16.	2		11						(11	
Setup Hrs.													
12min.									cho	+			
Cycle Time									6				
3 min.								1	DIS	6			
Pcs/Hr								200	1-10	1			
									P55) [*]			
ROUTING:		Sc	nd Bla	ptina									
t and the same			indBla	OPERATIO	N 2	The North				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
9	17/2/15	06.	1		10								
Setup Hrs.					_								
10min											-0.	1	
Cycle Time													
Zmin.				50									
Pcs/Hr													
	_												
ROUTING:				OPERATIO	VI 3					TUDU	DUT/OUDS!		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-	Scrap	Scrap Code	
- 1	III.												
Setup Hrs.													
									*				
Cycle Time													
	1												
Pcs/Hr					_			_					
PCS/Hr													
ROUTING:													
Notes / In	structions	Down Ti	me Codes			F	irst Part In:	spection	Record				
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
	ļ	3 Setup 4 FAIR											
	PRODUCTION	5 Training 6 Meeting											