Part No.		CR30		Component		A02001-0040			control devices, LLC			
Order No.		401872		Heat Lot #								
Orde	er Qty	5		W/O # from Box			-		-			nul
				OPERATIO	N 1					THRU-	PUT/8HRS	199
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Blue LATH	2-15-16	Hur	15	5	5			1	obout Ho	D	0	0
Setup Hrs.												
10 mir		ar die				-11						
Cycle Time												
311									010-	14		
Pcs/Hr								2	55			
16											N	
PU		_									0	
ROUTING: TO THREAD ROLLER												
				OPERATIO	Down Down time			AL Bempon	THRU-PUT/8HRS			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
								5	_			
Setup Hrs.												
Cycle Time												
Pcs/Hr												
	2											
ROUTING:												
			AND PERSONAL PROPERTY.	OPERATIO	N 3	Malayer				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
octup ms.												
Cycle Time						25						
Dec/Ur												
Pcs/Hr												
ROUTING:												
Notes / Ir	nstructions	Down T	ime Codes				irst Part In	spection	Record			
		<ol> <li>Maintenand</li> <li>Tooling</li> </ol>	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		<b>3</b> Setup		225/16	11:30	455	1	3	M	10 g 60		
		4 FAIR 5 Training				1 *		7		3*		
		6 Meeting						<b>CHEN</b>				
SECONDARY	PRODUCTIO	N RECORD			PAGE 1						Test Form	10/15/15