Part No.		RmBo	RmB013		Component					control		
Order No.		391386		Heat Lot #					CD control devices, LLC			
Order Qty		120 PC		W/O # from Box		Rmbool						
				OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
9055	11-18	JM	4	120		3.5	3	Jobogt		+ 4		
Setup Hrs.			11-1-1-1									
9									Ch			
									100	/		
Cycle Time								1.	10.0			
								1	25/			
Pcs/Hr		-						1,	Va	7		
1 03/111		+						1,				
			4							//		
ROUTING:										4		
OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
			2									
Setup Hrs.			70				7					
									-		_	
Cycle Time												
ı												
Pcs/Hr											V- 11-1	

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ROUTING:							L					
				OPERATION 3			的意思的特殊的特別的自然的			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
- 1												
Setup Hrs.												
Setup Hrs.												
-												
Cycle Time		-										
cycle filme						_					-	
			_			-		8				
Pcs/Hr												
	<u>_</u>						r.					
					AND THE PERSON NAMED IN		- FEIN	WORKS .				
ROUTING:	structions	5 -	6 1	1000					- Marie			
Notes / Instructions		Down Time Codes 1 Maintenance					rst Part Ins		Record			
-		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	r Notes		
		3 Setup		11-17-15	10:20	*	J. ICCK	A	419 10011			
		4 FAIR 5 Training		11				M	509	Limit Mad	eeper	
		6 Meeting		THE PERSON NAMED IN	(tenterano mo	A CHAINAGE AND	HARMAN TO S	100	7	Juny Mas		
ECONDARY PRODUCTION RECORD				PAGE 1				-	Test Form 10/15/15			