Part No. **Rev Letter** Heat Lot # Order No. Component 830 Order Qty Box W/O #'s Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Planned Hours Total Pcs Prod. Hours Date Setup Cum Down S/U hrs Pcs/Hr Code Scrap Actual Setup 9 Machine# 0 0 STD GYCLE TIME O #DIV/0! 700 0. 0... .0. 0 IN 600 0... 0, ... 0 0; 0 0 0 0 0 0 0 -0: Ö: 0:... 0 0 0 0 0 0 0 0 0 Ö 0 0 0 0... Ö. 0 0:-0 0 = 0 0... 0 0 0 0. 0 10 Routing: Machine # STD GYCLE TIME 0 0: 0 0 0 0 0 0 0 0 0 0 0 0... 0: 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0. 0 0 0= 0 0 0 0:.. 0 0 0 0 0 0 0 0 Total Efficiency Routing: Machine # STD GYCLE TIME 0 0 0 0 0 0 0: 0 0:-0 0 0 ... 0 : 0 0 0 0. 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0ō 0 0 0 0 0: 0 0 0 0. 0 Ö. Ö 0 Routing: First Part Inspection Record Final Part Calculation **Total Down Time Date Part** Code Time Approved Hours Description Inspector Submitted Notes of Day Yes / No **Total Counted Pcs** (from packing) 1 Maintenance 0 **Total Scrapped** 2 0 Tooling 0 **3rd Operation Count** 0 3 Setup Idle 0 2nd Operation Count 0 4 Other 0 1st Operation Count 0