


Part No.	1104-A-BLNK	Component	A02071-0072	
Order No.	394225	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H1	1-7-16	HVD	6	85						
	1-8-16	HVD	4	56	141			Jobout	1	11
Setup Hrs.										
1.5										
Cycle Time										
3.449										
Pcs/Hr										
14										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-7-15	8AM	YES	✓	B	DA	67# 1/15/16
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								