| 4 | | Machi | Efficiency | Total | | 57 (SEC. 618) | | | T | | | | | 3424 | 3-1 | 3/101 | (a | w | د | | | | | | | T | La 1 | 800 | Cr. | 46 | 3-6 | | | Order Qty | | Order No | Part No. | I | |
|-------------------------|---------------------|-----------------------|-----------------|-------------------|-------------------------------------|------------------|-------|---|---|---|---|---|---|--------|-------|---------|----------------|--------|-------------|-------------|-----|-----|---|---|----|----|---------|------|------|-------------------|----------|-----------------------|--|-----------|----------------------|------------------------------|------------------|-------------------|--------------------------------------|
| | | Machine Count (PCS) | ncy | Total Planned Pcs | Effi | P. 14 (1034/802) | | | | | | | | 2-14 | 1 | 151 | 10-14 | 8-14 | 7-14 | | | | | | | | 10-14 | 41-8 | 7-14 | 1-14 | 41-6 | Date | | raty | | N N | ð | | Con Work |
| | | it (PCS) | | Pcs | Efficiency | | | | | | | | | DPM | DPM | 7.49.1. | DPM | MAGG | DPM | | | ^ | | | | | DPM | DPM | DPM | 40 | DPM | Name | Emp | 4 | 00 | 5 | 90 | | Control Devices ork Order Production |
| | | | | | | W. She'r Farbet | | | | | | | | 27701 | 27701 | 2797D | 2770 | 2770 | 27701 | | | | | | | | 2770 | 2776 | 2770 | 27985 | 2776 | Region # C | Clock | 00 | 2000 | 1 | 5062 | | roduct |
| Material | Differen | Estimat | Total Scrap Pcs | Total Co | Final | | 0 | | | | | | | 0,0 | 7,0 | 2 | 7,0 | 7,0 | | | | | | | | | 4.0 | 7.0 | | 0.0 | 2770 1.5 | Hours | - | | 2 |) | 9 | | Work Order Production Record |
| Material Difference LBS | Difference in Parts | Estimated Short Parts | rap Pcs | Total Counted Pcs | Part and | | 0 | | | | | | | | | | | 2.0 | 2.0 | | | | | | | | | | | | 3,0 | Hours | | | 1 7 | 2 | | 1 3 | or C |
| æ LBS. | S | Parts | - | K | Material C | |) | | | | | | | 48 | 1116 | دو | 116 | 116 | | | | | | | | | 66 | 121 | 139 | 40 | (L) | Pcs | \neg | | OTY CHANGE INLSIDATE | # OWO | | | |
| | | | | | Final Part and Material Calculation | 0.0 | 0 | | | | | | | | | | | | | | | | | | 1 | | 0 | | | | | Today | | Actual | Standard | | Planne | Rev Letter | Machine No. |
| C) | 4 | ω | 2 | _ | Code | 0 | > | | | 1 | | | | | | | | | | | + | 1 | | , |) | | 57 | | | | 200 | y Hours | | | ira | CYCLE TIMES | Planned Pcs/Hr | tter | ne No. |
| Alternate - | Other | Setup Idle | Tooling | Maintenance | 100 | Total Do | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 4 | | 2 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 7.5 | | | - | MES | | O | CM |
| e - Tooling/ | | ldle | g | nance | ription | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | | | V | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 | Due | | | Vento | | | L | |
| 0 | 0 | 0 | 0 | 0 | Hours | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | | | | | 0 | | | | | | | | | 0 | w _g | T | Bar | ВМ | I |
| | | | Sı | | S | | | | | | | | | | | | | - | + | - | - | | | | | | 0 | 0 | 0 | 0 0 | D . | Pcs/Day Pc | -13 | Compon | Wgt/Pc | - | Bars per Load | Wgt/Bar | YDRON |
| | | | bmitted | Date Part | | A | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | ¥, | 0 | 0 | | 0 0 | 0 | | 0 | 0 | 0 | 0. | 0 | 0 | 0 | 0 | 0 | Pcs/Day E | The same of the sa | ent | | | | | //AT / A |
| | | | Day | Time Of | | 54 | | | | | | | | | ě | 46 | | | | | | | | | | | | | Q. | | | % Mach. Efficiency | 1 | 11/21 | Pcs/Bar | | Remaing Bars | Total Bars | HYDROMAT / ACME / 2ND OPS |
| | | 2 | Yes / No | Approved | Fi | | | | | | | | | | | | | | * | | | | | | 37 | | | | | | | Heat Lot No. | Material | 111 | | | | 30 J | ID OPS |
| | | | | Material | First Part Inspection Record | 0 | | | | | | | | 1770 | /wo | | | | | | | | | | | | | | | | | Down | Mach | | | | | | |
| | e l | \dashv | | <u>a</u> . | spection | | | | | 2 | - | | | + | | | | | | | | - | | | | | | | | | 1000 | CODE | _ 8 | | | | | П | |
| | | | Inspector | | Record | 0 | | | | | - | | - | 200 | 2 | - | 7 | 3 ~ | 0 | | | - | - | | | | | - | + | | 80 | Scrap Pcs. | Parison City Branch | | | Special Not | | Setu | Setu |
| | 1 | | Notes | | | Page 1 | | | | | | | | | 3 | | LINDS OF LANDS | 1 100 | DONAM OF DO | J. A. A. D. | | | | | | | | | | I KORKUMINED & SI | | Notes | | | 1 G 1 | Special Notes / Instructions | Setup % | Setup Actual Hrs. | Setup Allowed Hrs. |
| 14 | | | | | | | | | | | | | | THE AR | | | COMPO | COCKES | 1 | | | | | | | | | | | 35101 | 1 | | | | | | | | |