

Part No.	SA2501		ADDED TWO #	CYCLE TIMES		Thru-Put/8Hrs	3954	Wgt/Pc.	0.235	Mach No.	SP 54	
Order No.	395526			Standard	6.5	Planned Pcs/Hr	498	Wgt/Bar	18.1	Setup Allowed Hrs.	2.4	
Order Qty	22,000		ACT CHANGE INS/DATE	Actual		Actual Pcs/Hr		Component	A02022-0022	Pcs./Bar	77	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes			Scrap Pcs.	Scrap Code
1/28	Bm	—	—	—		05-5.5	3				—	—
1/29/16	Feed	0	—	—		AM 8	3				—	—
1/29/16	IS	0	0	0		5.5	3	13 11			13	11
1/29	Bm	4	1870	1870	N/A	05-4	4				0	0
1/30/16	WAD	5	2500	4370	93217E	1	2	Fix T+7v			0	0
1/30	Bm	6	2850	7220	107156E	—	—				—	—
2/1/16	WAD	8	3600	10820	"	0	0	Cold Start			0	0
2/1/16	Bm	8	3480	14300	107155E	—	—	Ber feed problems			—	—
2/2	MTR	8	3300	17440	610097C	0	0				0	0
2/2/16	WAD	8	3600	21040	118775E	0	0	Job Out			0	0
2/2/16	Bm	2.5	1100	22140	"	—	—				—	—
<p>NO PROBLEMS</p> <p>2/2/16</p> <p>2.5</p> <p>1100</p> <p>22140</p> <p>13</p>												
TOTAL PCS. PRODUCED												
TOTAL SCRAP PCS.												



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load