Part No.		11-4-J-BLNK		Component		A02071-0112			control devices, LLC		
Order No.		401399		Heat Lot #					Si d	device	es, LLC
Order Qty		25		W/O # from Box							
			4	OPERATIO	N 1	等用的	THE WALL		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time		Notes	Scrap	Scrap Code
Н4	2-77-16	96	7	23)3					01	10
Setup Hrs.							Triplan.	J	obest		
				1 -	- F -	-	-		HUN		
1 MIN		J-1644		\$ 82			3)	
Cycle Time									12		
3 MIN 37 SEC			***	, constant			1	It	13.17		
Pcs/Hr							/	A	21 11		
					W				2.014		
13				1)	*	,			2 55		
ROUTING:					TO LATHI	E FOR TOP I	HOLE				
全种的			美洲洲	OPERATIO		Versions.		THE REAL	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
				*							
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Setup Hrs.											
Cycle Time											
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Pcs/Hr	>										
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ROUTING:											
tooriid.				OPERATIO	N 3		的問題際有意		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
ŀ											
etup Hrs.											
etup IIIs.											
ŀ											
ycle Time											
,											
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Pcs/Hr	-										
1 200 A 200 C											
OUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record										W TOTAL	
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		
		2 Tooling 3 Setup		Submitted	8.30	Yes / No	Check	Letter			
		4 FAIR		2224	8.70	4/25	V	3	DHE		
		5 Training 6 Meeting	eil.			4	-	CONT.			
CONDADY			Je / Anti-								