

Part No.	PWN15045-HS	Added Wgt		Cycle Times		Thru-Put/8Hrs	2640	Wgt/Pc.		Mach No.	S5
Order No.	387191	Standard				Planned Pcs/Hr	330	Wgt/Bar		Setup Allowed Hrs.	4
Order Qty	3,000	Actual				Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
11/17	DM	9.5	1275	1275		3.5	3				
11/17	ETS					4	4				
11/18	32	5	1675	3150							
<div style="border: 1px solid black; border-radius: 50%; padding: 10px; display: inline-block;"> <p>303 Out</p> </div>											
<p>3.74</p> <p>11.15</p>											
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS.											
<div style="display: flex; justify-content: space-between;"> <div> <p>control devices, LLC</p> <p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load</p> </div> <div> <p>Special Notes / Instructions</p> </div> <div> <p>First Part Inspection Record</p> </div> </div>											
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes					
11-17-16	6:30 PM	YES	✓	J	WES						