

| | | | | |
|-----------|--------|----------------|--------|----------------------|
| Part No. | 7-3-8 | Component | 7-3-B | Control devices, LLC |
| Order No. | 402758 | Heat Lot # | | |
| Order Qty | 40 | W/O # from Box | 379977 | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | 144 |
|-------------|--------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|-----|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| 10 | 3-2-16 | DG | 2 | | 42 | 6m | 3 | | 2 | 11 | |
| | | | | | | | | | 2 | 22 | |
| Setup Hrs. | | | | | | | | | | | |
| 6m | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 3 | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| 18 | | | | | | | | | | | |

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

| | | | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 3-2-16 | 10pm | Y | ✓ | E | JC | |
| | | | | | | | | |
| | | | | | | | | |