- Port I	No. /	10	600	10	20	[ B-		no	2				leat Lot#	
Part No.		200-1-4		10	Rev Letter		C	3000-	1-/	$\neg$	•	or		
Order Qty		18124			Component				1-6			Box W/O #'s		
		15	6		_ !							Fou	nd on Label	1
QTY CHANGE INLS/DATE														me & Setup Time Vertified
			Sp	ecial Notes	/ Instruc	structions							t Operation d Operation	
												-	d Operation	
0 . 0 . N . N . N						0 0 0 N >				5 .	T_	1		w     %
Date	Emp.			Hours Total Pcs		Gum,	Balance	Plan	Actual ":Pcs/Day	% Oper. Efficiency	:	1 1	Scrap Pcs. Pcs/Hr	S/U hrs Actual S/U Setup %
Machine #	_	3	1879					1000,0000	YGLETIM		4			0 #DIV/0
729/14	JT	1.1		58			0	0						
		1				0.	0	0				+	_	
							0	0	. 0	1			1	
-		-				. 0	0	. :0	. 0.	<u> </u>				
	_			+		0	0	. 0	0	<u>. </u>	-	+		
			+	+		0	. 0	0	0	†	-	++		<del></del>
						. 0	.0	0	0		1	+		
					ļ.,	0	Ö	:0	0					
Total Effic	SPITOSE PRINTINGS	- 103 - 103 - 103	# PS# 6\	95 E98 57 W	- I	0	.0.	. O	: 0	#DIV/01	1433453	2 (SEC) (SEC)	ANGESTI SESSONS	representativamento de la companya
31 Ocal-Line	icheya.	12.4.2.03	20120	AN WOOL	rejessu:	es   Francis		Routing:	cochambles.	SERIOIN/JUL	ESAURE	172.00	EU E   IEEE	
Machine #	B17	···			1:::::		0.		YCLE TIME	1000			·	0 #DIV/0!
- 5						0	0	. Ö	.0					
				_		. Ö	0	.0	. 0					
			+	_		0	0	0	.0			H		
						0	0	Ó	ġ.··					
			_			. 0	. 0	0	.0					
			-			. 0	0	. 0	0					
					-	0	. Ö	. o	0					
						. 0	Ó	0	· jo					
		ENGVENT	TI COMEN	ET PIEDTINING	·	. 0.	. 0	0	0 :		Description of			
Total Effici	ency	##O	31150	<b>司主:0</b> 章	<b>制定30</b> 3	2]	0	Routing:		#DIV/OI:	0		0	
/lachine:#	74.,	".i:?:";	7	· · · 334		11. 13.5			CLETIME:	107/29/09/08		78.77		0 #DIV/0!
						.Ó.	, o	Ō	0.		Ī		3.50.50	Conf. Birthings
						0.	0	Ö:	0					
			-		-	0	. 0	. 0	0 .		•			
			+		1-	: 0	0.	0	O .				-	
					+	0.	. 0	0	Ö		-+		-	
						.0	. 0	Ö	0					
					٠.	. 0	· Ò	0	. 0					
						0	. 0	Ó	0 .		_	_		
			-			. 0	0	0	0					
otal Efficie	ncy	0	0.5	A.O.	0	26.0	0	80.8		#DIV/0!	¥00	\$30 BX		
								Routing:					- I startantaris'	
						F-32/9-5-4-	Many						ction Record	
Final Part Calculation				×	Code	Total Down Time Description		Hours	Date Par Submitte			Approve Yes / No		r Notes
tal Counted Pcs		(from packing)		1	Maintenance		0	7-29-19	9:45	n	4/25	DT	(2, 5)	
tal Scrapped		0		2	Tooling		0				/			
Operation Count		0		3	Setup Idle		0							
d Operation Count		0 .		4	Other		0		20					