Co	ntrol [	Devic	es LL(	3	Machine No.					REWORK					Setup Allowed Hrs.			
Work	ion Reco	ord		Rev Letter			i								etup Actual Hrs.			
Part No.	NK	UKSOOL				Planned Pcs/Hr			i	Disposition:				Setup %				
A				ADD	ED W/O #	CYCLE TIMES				UR 6-11				Special Notes / Instructions				
Order No.				QTY CHAN	IGE INLS/DATE	Original W/O # Found on label								MS 286e				
Order Qty										Motoria				the same of the sa			ole	
Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	0	Scrap Pcs.	No	tes
del	Beginning Balance						0	0				LOUNO.	Time					
9/8/15	NATE		7.25		3757			0	0	0	0							
-								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0					2	1	
								0.	0	0	0							
								0	0	0	0							
								0	0	0	0						1)00	
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
								0	0	0	0							
						4.7		0	0	0	0							
								0	0	0	0							
								0	0	0	0							
			0	0	0	0.0	0	0	0	0	0			0		0		
Efficiency			Fi1 5	art and Material Calculation			To	Total Down Time on Page		е				0 0			Page	21
The second secon						culation		Code Description			urs Fi			irst Part Inspection Record				
Total Planned		Total Counted Pcs			4.	1	Maintenance		0	Date Part		Approved	Material Check		lacor			
Efficiency			Total Scrap Pcs				2	Tooling		0	Submitted	Day			Yes / No	Inspec	tor	Notes
Machine Count (PCS)			Estimated Short Parts				3	Setup Idle		0								
Diffe			Difference	Difference in Parts				Other		0								
TEST FORM 4/20/15 Materi			Material D	ifference	ce LBS.			Alternate - Tooling/ Units/ S/U		0								