


Part No.	IC75001	Component	IC75001-10
Order No.	401190	Heat Lot #	
Order Qty	1400	W/O # from Box	



No Parts

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY-472	3-14-16	JN	2	5	5		3		3	11
	3-15-16	ST	.75	70	75					
Setup Hrs.	3-15-16	JN	1.5	96	171				0	
Thrs	3-16-16	T.W.D.	3.5	327	498				2	
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGSBURY	3/15/16	ST	.5	9	9				4	3
Setup Hrs.	3/15/16	T.W.D.	5	400	409				4	
1	3-15-16	JN	5	150	559	1.5	37	← readjustments	8	
Cycle Time										
Pcs/Hr										

\$16.40
 3-25-16
 3-25-55
 13

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-14-16	9:00am	Y	✓	C	JC	
		3-15-16	4:30A	Y	✓	C	MP	