		1404											
Part No.		1104-14-1/4		Component		1104-A-BLNK			-	CI	device	ol l	
Order No.		393210		Heat Lot #							device	o, ccp	
Ord	er Qty		6		W/O # from Box OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU-	Scrap	Scrap Code	
7	12/8/15	P.G.	3	7	2								
Setup Hrs.	14/8/17	VO.	3	- (-		1	2/3				
12 min.								0	UT				
Cycle Time								No	PHAN	,	/		
1/ 、							- 6	1/1/	go h lat	CI	7		
16 min.						DE	- (100)	4	.01	10	4		
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		(C) 45 (6) (6)		OPERATIO		Down	Down time		100	THRU-	PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.													
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Pcs/Hr													
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ROUTING:													
1849) Vic. 90	(01.0) (3.0)			OPERATIO	N 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
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Cycle Time													
Pcs/Hr								i i		-			
ROUTING: Notes / Ir	nstructions	Down T	ime Codes				irst Part In	enectio-	Pacard		_		
The sections		1 Maintenance		Date Part	Date Part Time Of Day Approved			Rev					
		2 Tooling		Submitted	Time Of Day	Yes / No	Mtrl Check	Letter	Inspector	Inspector Notes			
		3 Setup 4 FAIR						В					
		5 Training											
SECONDARY	PRODUCTIO	6 Meeting N RECORD			PAGE :	1					Test Form	10/15/15	