Part No. Order No. Order Qty		DM2202 388975   50		Component  Heat Lot #  W/O # from Box  OPERATION 1		A02002-0034				CD con	trol ces, Lu
									THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scran
CNC	11-4-15	50	3,5	26	26					8	
OKUMA	11.4:15	LJ	5.0	23	49			Rina	ing 4 ma	chines	
Setup Hrs.	11/5/15	BJ	8	49	98			1			_
8	11/5/15	50	7	59	157			1	<b>1</b> )		
ycle Time	11-5-13	130	5.0	28	193			0			`
yele Time	1100113	180	110	0	173				50	611	
								1	9 (3	VV	)
Pcs/Hr								0			
			2							0	1
					- 4		L	, n			
ROUTING:			and the orange of	OPERATIO	N 2					THRU-PUT/8H	RSI
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrai
									16		
Cohum IIma								M	VI		
Setup Hrs.							SAFEE	-11	50		
								186			+
ycle Time					isi	7					
				A. A.		4					
				¥ï	4	1957		10			
Pcs/Hr											
ROUTING:											
NOOTING.		V 200 (30 m)	Average Co.	OPERATIO	N 3			10%	order Text	THRU-PUT/8H	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrar Code
			-U			time					Code
Setup Hrs.											
ycle Time											
			-	-	-		-				+
Pcs/Hr											
							1.2				
ROUTING:										· · · · · · · · · · · · · · · · · · ·	
Notes / Instructions		Down Time Codes						spection Record			
		1 Maintenance 2 Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Not	es
				11/3/15	9:300	N	-	A	JU		
		4 FAIR 5 Training		11-4-15	Ilan	4523	/	71	111	(anlosp)	
						7				7 100 1	