


Part No.	2203A-3-1/4-0	Component	2203-A-BLNK	
Order No.	401015	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	2-19-16	Rm	1.5 1.5	2	2			Job Out HVD	0	
Setup Hrs.										
2.0										
Cycle Time										
30 min										
Pcs/Hr										
0										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2/19/16	2 PM	YES	✓		HT	CD QA Insp #09	
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									