

4-57

Part No.	DU2510	ADDED WHO #	CYCLE TIMES	Thru-Put/Hrs	Wgt/Pc.	0:0789	DOWN TIME CODES	Mach No.	43	
Order No.	396208		Standard	4.9	Planned Pcs/Hr	544	Wgt/Bar	12.11	Setup Allowed Hrs.	
Order Qty	42,000		Actual		Actual Pcs/Hr		Component	A02002-0018	Pcs./Bar	153
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-9	74				DE 7.05	1		Replace Top Button		
2-9	74				8-6.5	3				
2-10	74				8	1		Clean cut		
2-11	74				DE -8	3			22	11
2-11	74				DE -8	3			37	11
2-12	74	5	0	0	6123252E	3		Threads		
2-12	74	5	1530	1530	DE -3	1		Reset Threads & L.L. Lines		
2-13	74	6	3060	4590						
2-15	74	41	265	7650	11	4		Reamer o/s		
2-15	74	6.5	3060	8415	DE -1.5	2		Sheet Bents & Length Variation		
2-16	74	8	3825	15300	12325E					
2-17	74	7.5	3825	19125		2				
2-17	74	6	2295	21420		2				
2-18	74	7	3060	24480	DE -	1		Sheet feed #1		
2-18	74	8	2295	26775						
2-18	74	6.5	3060	29835	123249E	1				
2-19	74	5	2295	32130		6				
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										413

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted: 2-11-16

Time of Day: 10:30

Approved Yes/No: Yes

Mtrl Check: Yes

Rev Letter: E

Inspector: X

Notes: