


Part No.	9-4-I-BLNK	Component	A02071-0088	
Order No.	938003	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	160
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	1-25-16	HVD	2	41	41	6	3		1	11	
Setup Hrs.								Jobo VT			
1								HVD			
Cycle Time											
2m40s											
Pcs/Hr											
20											

ROUTING: TO THREAD ROLLER

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-25-16	8:15AM	YES	✓	B	DA	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								