Part No. Order No.		7-3-20 392785		Component Heat Lot #		7-3-E-BLNK			control devices, L			
Order Qty		20		W/O # from Box OPERATION 1		386461			THRU-PUT/8HRS 520			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	12/3/15	D6 R6.	3	11	20							Couc
Setup Hrs.	10/0/10	Da	.8	25	51							
6 MINS	12/8/15	P.6.	8	30	86			Jo	boct			
Cycle Time								522 5333	11	-/		
15min							No	DYAM	Achlor	11.1	)	
Pcs/Hr					6	)E	(a)	77	1	100 m	/	
<b>%</b> 3											8	
ROUTING:	541	10 136	731									
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down time	Down time code		Notes	THRU-PU	r/8HRS Scrap	Scrap Code
						time						Code
Setup Hrs.												
•												
Cycle Time												
Pcs/Hr												
									·			
ROUTING:												
Warry Versey				OPERATIO	N 3			Dalie E		THRU-PU	T/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				200		75						
Cycle Time				- 710-								
Pcs/Hr												
ROUTING:	nstructions	Down T	ime Codes			-	irct Doct I	enest's	Bossel			
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part	Date Part		Approved Mtrl		pection Record			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		12-1-1	Spn	YES	V	B	MEB			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>						7				-
SECONDARY	PRODUCTIO				PAGE 1						est Form 1	10/15/15