

Order No. **M20005-1**
361055
 Order Qty

Rev Letter **A**
 Component **M20005**

Heat Lot #
 or
 Box W/O #'s
 Found on Label

QTY CHANGE ILS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified
 1st Operation
 2nd Operation
 3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine II						0	0	STD CYCLE TIME								0	#DIV/0!
2/10/15 NK	6			601		0	0	0	0								
2/11/15 NK	3			296		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

Machine II						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

Machine II						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Total Counted Pcs	(from packing)	1 Maintenance	0	2-9-15	12pm	4/25	DIT	60# 4/25/15 23	
Total Scrapped	0	2 Tooling	0						
3rd Operation Count	0	3 Setup Idle	0						
2nd Operation Count	0	4 Other	0						
1st Operation Count	0								