

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verifies

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Total Bars

Remaining Loads

Pcs/Bar

Component

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Page 1

Efficiency

Final Part and Material Calculation

Total Down Time on Page

Code

Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Machine Count (PCS)

Difference in Parts

Material Difference LBS.

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