Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Do tir	701-A-BLNK  380082  THRU-PUT/8HRS 1280 Scrap Code Notes Scrap Code  22  Down Down time code Notes Scrap Code
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Dotting    12/2/15   16.   2.5   3.4     2/2/15   DC   8   1/0   1/4/4     Setup Hrs.	Down time code Notes Scrap Code    Down time code
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Dot tir      12 /2 /15   D.G.   2 , 5   3 4	Notes Scrap Code  Notes Scrap Code  Johout
	Johort
Setup Hrs.  7MIN  Cycle Time  905%  Pcs/Hr  OPERATION 2  Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total tim  Setup Hrs.  Cycle Time  Cycle Time	Jobort
Cycle Time  Pcs/Hr  ROUTING:  Setup Hrs.  Cycle Time  Cycle Time  Cycle Time  Cycle Time	Johov
Pcs/Hr  ROUTING:  Sand Date   Double	11/15
Pcs/Hr  ROUTING:  Sand Data Mach No.  Date Emp. Name Prod Hrs.  Setup Hrs.  Cycle Time  Cycle Time	10.7.5
ROUTING:  Sand Date Total Pcs. Cum. Total Douglin Company Comp	1 1 1 5
ROUTING:  Sound Date Total Pcs.  OPERATION 2  Mach No.  Date Emp. Name Prod Hrs. Total Pcs. Cum. Total tin  Setup Hrs.  Cycle Time	
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Dog tin	
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Dog tin	
Setup Hrs.  Cycle Time	OWN Down time Notes Scrap Scrap
Cycle Time	ime code Notes Scrap Code
Cycle Time	
Pcs/Hr	
Pcs/Hr	
Pcs/Hr	
ROUTING:	
OPERATION 3	THRU-PUT/8HRS
Machino. Date Jemp. Namej Prod Hrs.   Total Pcs.   Cum. Total J	me Down time code Notes Scrap Code
Setup Hrs.	
Cycle Time	
Pcs/Hr	
ROUTING:	
Notes / Instructions Down Time Codes	First Part Inspection Record
1 Maintenance Date Part 2 Tooling Submitted Time Of Day Yes /	
3 Setup	roved Mtrl Rev Inspector Notes
4 FAIR 5 Training	roved Mtrl Rev Inspector Notes  / No Check Letter
6 Meeting ECONDARY PRODUCTION RECORD PAGE 1	roved Mtrl Rev Inspector Notes