


Part No.	R450-1-18	Component	A02001-0008	
Order No.	394528	Heat Lot #		
Order Qty	25	W/O # from Box		

Jobovt

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUTSAW 0067	12/18/15	ST	.1	32						
Setup Hrs.										
.3										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIEHEAD	12/18/15	ST	.1	1						
	12-18-15	JN	.5	31	32					
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

FILE
1-55

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	12-18-15	1:45p	YES	OK		