

Part No.	ST2A03	ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	3176	Wgt/Pc.	0.0496	Mach No.	07	
Order No.	391718	STANDARD	7.8	Planned Pcs/Hr	397	Wgt/Bar	13.56	Setup Allowed Hrs.	0	
Order Qty	50,000	Actual		Actual Pcs/Hr		Component	A02001-0020	Pcs./Bar	273	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12-1-15	JE	8	4095	4095	105004E	-	-		-	-
12-1-15	JS	8	2730	6825	"	-	-		-	-
12-2-15	JS	8	2730	9555	110509E	-	-		-	-
12-2-15	RC	3	1365	10920	59605	-	-		-	-
12-9-15	RC	6	2730	13650		-	-		-	-
12-16-15	JE	7.5	1365	17015	"	.5	6	Lunch, Shot down 4hrs. for D4+ help Finish Cleanup on D3.	-	-
	SPOT #5			2,110					-	-
12-17-15	JE	8	4095	21110	"	-	-		-	-
12-18-15	JE	8	2730	23840	"	-	-		-	-
12-21-15	JE	8	4095	27935	"	.5	6	Meeting	-	-
12-22-15	JE	8	2730	30665	"	-	-	Resharpened Form + Slave	-	-
12-22-15	JE	6	1345	32030	114406E	-	-		9	A-5
12-23-15	JE	8	4095	36125	"	-	-	(A2) Scrap From 12-22	4181	42
12-23-15	JE	6	1345	37470	"	-	-		373	42
12-24-15	JE	8	4095	41585	"	-	-	"	-	-
12-29-15	JE	6	2730	44315	"	-	-	2 hrs cleaning	-	-
12-29-15	JE	6	2730	47045	"	-	-		-	-
12-30-15	JE	7	2730	49775	"	1	1	Repaired Loose Turnbuckle	28	K22
12-30-15	JE	6	2730	52505	"	-	-		10	Q21
1-4-15	JE	8	2730	55235	111533E	-	-		-	-
<div style="border: 1px solid red; border-radius: 50%; padding: 10px; display: inline-block; color: red; font-weight: bold;"> 14-11-15 43,110 Pcs. shipped </div>										
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.					

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes