


Part No.	AP7501-10	Component	AP7501-20
Order No. 392376	384866	Heat Lot #	
Order Qty	3166	W/O # from Box	370732

4 Floor  control devices, LLC

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S 17	11-30-15	DH	7.5	500		-	-	.5 Keep f1o	-	-
	11-30-15	WP				41	3		20	11
Setup Hrs.	12-1-15	WP	5.0	368	868					
	12-1-15	DH	7	455	1,323	-	-	1hr BS		
	12-2-15	WP	3	237	1,560			Rechecked CAM 1hr	5	E-18
Cycle Time								Holded Jerry on goss		
								1.5 hrs		
	12-2-15	DH	8	670	2,230					
Pcs/Hr	12-2-15	WP	2	193	2,423					
	12-3-15	DH	6.5	537	2,960			1.5hr working on shift		
	12-4-15	E.B.	2	175	3,135					

ROUTING:										
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
								Jobs		
Setup Hrs.								OUT		
Cycle Time										
Pcs/Hr										

12-8-08  
12-7-15  
12-5-5  
(25)

ROUTING:										
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		11-30-15	AM	YES	✓	C	VG/WAB			