

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

											3rd Operation						
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	6055 #3					0	0	STD CYCLE TIME								0	#DIV/0!
10/11/14	JT		1	2		0	0	0	0			11	2				
10/13	JT		.7	1		0	0	0	0			11	1				
10/13	JT	4.5		144		0	0	0	0								
10/25	TWD	2.0	—	144		0	0	0	0				1				
				200		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Routing.														
Machine #	470					0	0	STD CYCLE TIME					0	#DIV/0!
10/11/14	2H	570	320	144		0	0	0	0					
11/1/14	3T	4.5		449		0	0	0	0					
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Routing:

[illegible]

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	10/13/14	6:40	yes	DL	CR G2 Insp #07
Total Scrapped	0	2	Tooling	0	10/14/14	8:30	yes	DL	CR G2 Insp #07
3rd Operation Count	0	3	Setup Idle	0	10/24/14	9:30	yes	SR	DA Insp #03
2nd Operation Count	0	4	Other	0	10/31/14	2pm	yes	DIT	DA Insp #03
1st Operation Count	0								

KINGSBURY
JAN 8/1