

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. R91202

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Order No. 339976

Standard

Wgt/Bar

Bars per Load

Remaining Bars

Pcs/Bar

Actual

Verified

Order Qty

Actual

Component

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

Material

Notes

Beginning Balance

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7/6

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