

Part No. PWN15034H 391048 Thru-Put/8Hrs 0 Wgt/Pc. Mach No. 56

Order No. NA 2000 Standard Planned Pcs/Hr Wgt/Bar Setup Allowed Hrs.

Order Qty 6000 Actual Actual Pcs/Hr Component Notes Pcs./Bar

Date 12/4 Emp. Name ME Prod. Hours 2.25 Total Pcs 840 Cum. Total 840 Material Heat Lot No. Down Time 3 Down Time Code 4 Scrap Pcs. Scrap Code

12/4 ED 7 2450 3250 P935(259349) 1 2 2 2 2

12/4 DNA 7.5 2900 6190 DE-1.5 2

12-5-05 TL 5 1500 7690



Special Notes / Instructions
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting