| | | es LLC | | | Machine No. | | B4.5 | | DAVENPORT | | / B&S BAR FEED | | | Setup Allowed Hrs. 12 | | | | |
|------------------------------|--------------|------------|-----------------------|----------------|----------------|------------------|------------------|---------------------------|--------------------|-------------------------------|-------------------|--|-----------------------------|------------------------------|---------|---------------------------|--|--|
| Work Order Production Record | | | | | - | Rev Letter | | C | | Wgt/Bar 25.27 | | Total Bars | 0 | Total Loads | | S | etup Actual Hrs. | |
| Part No. | | B3211-1 | | | ED WIO # | | Planned Pcs/Hr | | Verified | Bars per Load 1 Wgt/Pc 0.3551 | | Remaining Loads | 71 | 0 | Setup % | | | |
| Order No. | | AH | 439144 | | ANGE INLS/DATE | Standard | | 60.0 | | | | Pcs/Bar | | Special Notes / Instructions | | | | |
| Order Qty | SONIA | | 4 | | | Actual | | A ANTA | | Component | | A0200 | 2-0026 | The | ROI | ROUTING: WASH & PACK DEPT | | |
| Date | Emp. Name | Clock # | Prod. Hours | Setup Hours | Total Loads | Pieces Today | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | Material Heat Lot No. | Mach Down Time | CODE | Scrap Pcs. | Notes | |
| - | | | ng Balan | | | Maria I | | 0 | 0 | | Page 1 | | | A. | 1 68 | | | |
| 7-23-15 | W | 27/29 | Second V | 5.5 | 2 | 142 | | 0 | 0 | 0 | | | CH 1497447 | 7 | 11 | 28 | | |
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