Part No. **Rev Letter** Heat Lot # Order No. Component A03001-0020 Box W/O Il's Order Qty 3/8 NO Bhass Found on Label QIY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Planned Hours Date Prod. Hours Setup S/U hrs Down Time Pcs/Hr Scrap Code Machine // 0067 STD CYCLE TIME0 0 HDIV/0! 1-7-15 WM 204 1.5 . 0. 0,: 01 0 Ö= 0. .0. 0:: 0 0 0. 0 0 0 0 0 0 0. 0.2 0 0: 0, 0 :-1: 0 0 0 0] ..'O' :: MU. 0 0 0 0 0. 0 ... 0;:: 0 0,0 0, 0 0. 0 0 0 0. 7.5% Total Efficiencya 0: HDIV/0! Routing: Machine II: 0 4 6 0 STD:CYCLE TIME 4.0 0 0. 0 0:.. 0... 0 0 0: ...0 0 0,1 0 :: 0 ... 0... 0 0 0 0 Ò. 0 0. 0 0. 0 0... 0: Ö٠ Ö 0 0 0 Ö. 0 0. 0.: 0. 0 0 0 . 0 0 0.-. 0 Total Efficiency: 440 65 Ő. Routing: Machine II: 0097 STD CYCLE TIME: 0 4.0 wm 0 0: 0 0 Ó 0 0 0. 0 0 Ö0 0 0 1.0 0 0: 0 0); - O. 0 0... 0, 0. 0... 0:::: 0. 0 0 .0: .0 0.. 0. 0 0 Ö... 0... 0 0 0 0 0 . 0 0 0 | #DIV/01 | 0 | 0 | Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved **Final Part Calculation** Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) 1 0 :30 Maintenance **Total Scrapped** 2 0 0 Tooling **3rd Operation Count** 3 0 0 Setup Idle 2nd Operation Count 0 4 Other 0 1st Operation Count 0