Part No. Order No. Order Qty		\$20\$20002 393786 450		1 ——	nponent	52	\$2020002-10 COV			CD contr device	ol es, Li
				Heat Lot # W/O # from Box		395124			_		
Olu Dia	er Qty			OPERATIO	N 1	3	OILI	EST ST		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scra Cod
KF CNC	12-30-15	JB JB/HVD	03	38	132						
Setup Hrs.	1-4-16	BA	3	1/2	244	*					
2	1-5-16	HUB	95	161 34	436)	about		
ycle Time			,	*	,			0	HUD		
80s								7	1	0	
Pcs/Hr					203				F184	4	
40									195	2	
OUTING:	DE SERVE	W. Andrew		OPERATIO	N 2	ACT ALL CONTROL OF	NO STATE			THRU-PUT/8HRS	
∕lach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scra
KF CNC						time					Cot
etup Hrs.		36				,					
				1							
ycle Time											
					-	1					
Pcs/Hr	-										
		· ·			1						
OUTING:				1 1	26 0	P ARE					
lach No.	Date			OPERATION 3 Total Pcs. Cum. Total		Down	Down time		Notes	HRU-PUT/8HRS Scrap	Scra
	,			1		time	code				Coc
etup Hrs.				13	i						
/cle Time											
Pcs/Hr											
OUTING				T T						8	
OUTING: Notes / Ir	structions	Down T	ime Codes	and proceedings of		F	irst Part In:	spection	Record		
192		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		12/30/15	10:00 An		OK		GA1.4# #03		
		5 Training6 Meeting		r)							111111111111111111111111111111111111111
CONDARY	PRODUCTION	N RECORD	a succession and the succession		PAGE	1		لـــــا		Test Form	10/15/