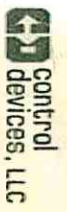


Part No.	PWN00029-H	Added W/O #		Cycle Times		Thru-Put/Hrs	2640	Wgt/Pc.	0.0708	DOWN TIME CODES	Mach No.	S4
Order No.	398591			Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	1 - Maintenance	Setup Allowed Hrs.	4
Order Qty	36,000			Actual		Actual Pcs/Hr		Component	A06021-0016	2 - Tooling		
										3 - Setup		
										4 - FAIR		
										5 - Training		
										6 - Meeting		
											Pcs./Bar	114

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-30-16	DM	5	1700	1200	P9250	1	3	Charged Incer STA #3	17	11
1/30/16	DM	6	2200	3900	P9250					
2-1-16	TC	7.5	2260	6160	P9250	5	2	Cold start up - ST 2 drill		
2-1-16	DM	8	2495	8835	P9250			40 saw STA #2 in use		
2-1-16	DM	8	2925	11760	P9250			37.8 insert broke	890	14
2-2-16	TC	8	2950	14710	P9250	0	0		0	0
2-2-16	DM	8	2950	17660	P9250	-	-			
2-3-16	TC	8	3025	20685	P9250	0	0			
2-3-16	TC	6.5	2306	22991	P9250	1.5	1	chain on loader + BAR change		
2-3-16	DM	8	2909	25900	P9250	-	-			
2-3-16	DM	7.5	2750	28650	P9250	0.5	1	inverter swap		
2-4-16	TC	8	3000	31650	P9250	0	0			
2-4-16	DM	5.5	1890	33540	11	12.5	2	ROLL MARK, inverter	0	0
2-5-16	TC	2	630	37170	P9250	0	0	506 out		

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.



Special Notes / Instructions  
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces  
From Loads = Pos/Bar x Total loads ran during shift x Bars per load