

Part No.	SP2501	ADDED YTD #		CYCLE TIMES		Thru-Put/Hrs	6480	Wgt/Pc.		1 - Maintenance	Mach No.	S-1
Order No.	391160	Standard	4	Planned Pcs/Hr	810	Wgt/Bar		2 - Tooling		3 - Setup	Setup Allowed Hrs.	12
Order Qty	155,000	Actual	4	Actual Pcs/Hr		Component	A02022-0018	4 - FAIR		5 - Training	Pcs./Bar	
						Down Time		6 - Meeting				

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
12/7/15	WAD	8	5750	140115	"	0	0	WORK ON S/A S/C	0	0
12-7	DR	8	5625	145,740	108923E	-	-		-	-
12-8-15	728	8	6115	151,855	108928E	-	-		-	-
12/8/15	WAD	4	3200	155,055	104840E	0	0	TOP OUT	0	0

11/17/15
12/18/15

TOTAL PCS. PRODUCED

Special Notes / Instructions



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

TOTAL SCRAP PCS.

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Part No.		SP2501		Thru-Put/Hrs		6480		Wgt/Pc.				Mach No.		S1	
Order No.		391160		Planned Pcs/Hr		810		Wgt/Bar				Setup Allowed Hrs.		12	
Order Qty		155,000		Actual		41		Component		A02022-0018		Pcs./Bar			
Date		Emp. Name		Prod. Hours		Total Pcs		Cum. Total		Material Heat Lot No.		Down Time		Notes	
11-23-15		Ted										8		3	
11-23-15		WAD		4.5		3600		3600		104836E		2.5		3	
11-23		DR		8		5895		9495				1		4	
11-24-15		Ted		8		6500		15,295		104836E		0		0	
11-24-15		WAD		8		6350		22,345		104838E		0		0	
11-24		DR		8		5825		28,170		0106741E		0		0	
11-25-15		Ted		8		6230		34,400		104839E		0		0	
11-25-16		WAD		8		6300		40,700		106739E		0		0	
11-25		DR		8		5260		45,960				0		0	
11-30-15		Ted		8		5443		51,403		106739E		0		0	
11-30-16		WAD		8		6423		57,828		102137E		0		0	
11-30		DR		8		5510		63,338		106753E		0		0	
12-1-15		Ted		8		5900		69,238		106751E		0		0	
12-1-15		WAD		8		6250		75,488		106756E		0		0	
12-1		DR		8		6175		81,663				0		0	
12-2-15		Ted		8		6000		87,663		106755E		0		0	
12-2-15		WAD		8		6275		93,938		106754E		0		0	
12-3-15		Ted		8		5670		99,608		106754E		0		0	
12-3-15		WAD		8		6650		106,258		106792E		0		0	
12-3		DR		8		5290		111,548		0108929E		0		0	
12-4-15		Ted		8		6302		117,850				0		0	
12-4-15		WAD		8		6200		124,050		106793E		0		0	
12-4-15		DR		8		5590		129,640		108927E		0		0	
12-7-15		Ted		8		4725		134,365		106793E		0		0	
TOTAL PCS PRODUCED															
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control devices, LLC

Special Notes / Instructions

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First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtl Check	Rev Letter	Inspector	Notes
11-23-15	9:20	YES	OK	J		
11-23-15	5:20					

Test Form 10/14/15