Part No.		R431-10		Component		A02001-0008			control devices, LLC			
Order No.		391013		Heat Lot #					devices, LLC			
Order Qty		880		W/O # from Box								1
				OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CAGE DIE HEAD	11-20-15	CS	3,5	263	269	, 25	3	Kind.	USTMENT		5	11/22
Setup Hrs.	11-20-15	NV.	300	NW)	907	# 400		age	05 Imag	>		11/00
Setup IIIs.												
.4		*:										
Cycle Time												
								,				
Pcs/Hr									(A)			
ROUTING: OPERATION 2 THRU-PUT/8HRS												
	THE TAX WE		- F	OPERATION 2			Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
741 K.F.	11-20-15	5T/CS	2	26/								
Setup Hrs.	1		#5	201								
Setup His.												
1												
Cycle Time												
V.												
Pcs/Hr												
	651											
ROUTING:		FE SHITTERS		OPERATIO	N 2			45-28-4		TUDII	PUT/8HRS	-
						Down	Down time					Scrap
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
462	11-20-15	3/	1.5	X box	262							
Setup Hrs.										10		ff _Q
								H 7 0			9	
Cycle Time									900	1	5	
										P	5	
Pcs/Hr								-				
FC3/FII												
											(7)	
ROUTING:												
Notes /	Instructions		Time Codes				irst Part In		Record			
		1 Maintenand 2 Tooling	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup		11/20/15	1:300m	YES	CHECK	F At (9,8)		N. 60	w was	
		4 FAIR 5 Training		1-7	<i>t</i>	7		1		0000		
		6 Meeting										
SECONDAR	Y PRODUCTIO	N RECORD			PAGE	1					Test Form	10/15/15