

Part No.	RP1202	Component	RP1200						
Order No.	390311	Heat Lot #							
Order Qty	3200	W/O # from Box							

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP0475 0466										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP0475	11/17/15	NK	2.5	100	100			5 Holes		
	11/18/15	NK	8	300	400			-11-		
Setup Hrs.	11/19/15	NK	3.5	140	540			-11-		
0										
Cycle Time										
57										
Pcs/Hr										
51										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP0475	11/19/15	NK	4.5	420	420			Charger		
	11/20/15	NK	1	120	540			-11-		
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
<div style="display: flex; justify-content: space-between;"> <div style="width: 20%;"> 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting </div> <div style="width: 20%;"> Down Time Codes </div> <div style="width: 60%;"> First Part Inspection Record </div> </div>									
		Date Part Submitted		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-18-15		1:15	YES	✓		AT	FOR RETURN TO DO