


Part No.	11-5-B-BLNK	Component	A02071-0064	
Order No.	396981	Heat Lot #		
Order Qty	40	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1 H1	1-20-16	HVD	2	61		0	0	Jabout HVD	1	11
Setup Hrs.										
1										
Cycle Time										
1MIN										
50SEC										
Pcs/Hr										
26										

ROUTING: LATHE FOR TOP HOLE

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-20-16	10:2	YES	✓	B	DA	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								