Part No.		VRG12505		Component		A02001-0032				APRI SUR	contr	ol
Order No.		397754		Heat Lot #		NA		1	62	contr device	es, LLC	
Ord	ler Qty	2	20	W/0 #	from Box	11,7,7						
		Pales China		OPERATIO				VILLE S	T	THRU-F	PUT/8HRS	512
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down timę	Down time code		Notes		Scrap	Scrap Code
CNC HAAS	1-25-16	JB	1	31	31	21/2	3	1	00 do	7	2	//
Setup Hrs.									HUD			
21/2		n										
Cycle Time								VVY	ote Hobson			
565								1/4	60.19			
Pcs/Hr								1	H	110		
64									2-0	5		
ROUTING:					TO THE	DEAD BOLLS				1	0	
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
							_			-		
Setup Hrs.												in a
Cycle Time												
Pcs/Hr												
rcs/Hi												
- 1												
ROUTING:												
	A SECTION OF		SEVER SERVE	OPERATIO	N 3		157 355		Ties to the said Ties	HRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
ı										+		
Setup Hrs.										_		
Cycle Time												
cycle Time								*				
Pcs/Hr												
r cs/rii												
ŀ											-	
ROUTING:												
	nstructions	Down Ti	me Codes			Fi	rst Part Ins	pection	Record		_	
		1 Maintenance	2	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	1-0#	0	MOTES	
		4 FAIR		1-25-16	10:501	yks	1	A	A COUNTY	/		
		5 Training6 Meeting										
ECONDARY PRODUCTION					PAGE 1			<u> </u>			Tost Form 1	0/45/45