


Part No.	1104-12-5/16	Component	1104-A-BLNK	
Order No.	401146	Heat Lot #		
Order Qty	12	W/O # from Box	394 225	

OPERATION 1										THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2/18/16	DG	2		12				1	11	
Setup Hrs.											
10 MIN											
Cycle Time											
10 MIN											
Pcs/Hr											
5											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions	Down Time Codes	First Part Inspection Record									
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			