

Control Devices LLC / Work Order Production Record

Part No.	M30035-1	Rev Letter	B	Heat Lot #	
Order No.	393859	Component	M30035-1	or	
Order Qty	300			Box W/O #'s	
QTY CHANGE INLS/DATE				Found on Label	

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	470					0	0	STD CYCLE TIME								0	#DIV/0!
5/11/15	ST	2	11			0	0	0	0			11	8				
6/11/15	ST	2.5	534			0	0	0	0								
6-11-15	JN	1	400			0	0	0	0								
6/12/15	ST	3	400			0	0	0	0			K	8				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # B17							0	STD CYCLE TIME							0	#DIV/0!
						0	0	0	0							
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Routing:

Machine #							0	STD CYCLE TIME							0	#DIV/0!
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Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Total Counted Pcs (from packing)	1	Maintenance	0	6-11-15	8AM	YES	AT	NPT X	
Total Scrapped	0	Tooling	0						
3rd Operation Count	0	Setup Idle	0						
2nd Operation Count	0	Other	0						
1st Operation Count	0								

Test 4/29/15