			11		Contr	al Davisas	II.C./ Wo	rk Ordor	Droductic	n Dosard	-	نسنت					
D	12	-	- 10	7	Contr	ol Devices		rk Order	Productio	n Kecora			loat Lo	• # T			
Part No.		1	5/33			Rev Letter		P				Heat Lot # or					
		120	RWORK		Component					*******************************]	Box W/O #'s					
Order	Qty					A _i						Fou	nd on I	Label			
QTY CHA	NGE INLS/E	DATE							7			Sta	ndard C	ycle Time	& Setu	p Time	Vertified
			Specia	Notes / I	nstruction	ns	27					-	t Operat	A CONTRACTOR OF THE PARTY OF TH			
	p	Eu	OR	K	F6n	nQ.C.							2nd Operation 3rd Operation				
					District Control					. >		3r	d Operat	tion			
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	s/u	Setup %
Machine #	116201		1			0	0	STD CYC	CLE TIME							0	#DIV/0
10/27	*		2			0	0	0	0				_				
10/27		H		82	13354	0	0	0	0				3				
			- 2		10 P 7	0	0	0	0				-				-
						0	0	0	0	Subject 1		<u> </u>					
						0	0	0	0	89-670							
						0	0	0	0								
					8 4	0	0	0	0								
					A LOS	0	0	0	0								
						0	0	0	0								
Total Effic	iona	0	0	0	0	0	0	0	0	#DIV/01	_			1074			
rotal EIIIC	rency	U	U	U	1 0	1	ACTURED SOURCESTANDA	uting:	U	#DIV/0!	0		0				
Machine #							0	-	LE TIME							0	#DIV/0
				HE DOWN SHEET		0	0	0	0							1	
						0	0	0	0					3			
						0	0	0	0								
						0	0	0	0								
	300					0	0	0	0								
					7	0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0						***************************************		
Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0	9. S			
Machine #	- Table 1	19 ¹ 316.75					0	STD CYC	TE TIME		ryar-	20753	12189751			0	#DIV/0
viaciiiie #	, 655 d 355 d	AP -4 C 13	100		MARINE C	0	0	0	0				/			0	#DIV/U
					V-144	0	0	0	0								
				- 1	k-ja-va	0	0	0	0								
						0	0	0	0	Par Land							
						0	0	0	0								
						0	0	0	0								
						0	0	0	0					-			
			-		in the same	0	0	0	0								
	a.					0	0	0	0			100					
						0	0	0	0								
Total Effici	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				and the
						21	R	louting:					,d		3		
-contraction	5)													n Recor	d		
Final Part Calculation					Code	Code Total Down Time Description		Hours	Date Par Submitte	Pate Part Tim			Approved Yes / No		tor I		otes
tul Carret d De			1			^	Subinitte	or D	ау	res	, 140		+				
atal C.				(from packing)		Maintena	nce	0									
SO WENTER HIMES	2.21			20	-										- 1		
otal Scrap	Time and		C		2	Tooling	1000-1100	0							-		
SO WENTER HINES	on Cou		0)	2 3 4	Tooling Setup Idle Other	<u> </u>	0 0							\downarrow		