

# Control Devices LLC

## Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

Verdict

DAVENPORT / B&S BAR FEED

Wgt/Bar

Bars per Load

Remaining Loads

Wgt/Bar

Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Material

Heat

Lot No.

Mach

Down

Time

CODE

Scrap Pcs.

Notes

Part No. R458-12

Order No. 331 1132

Order Qty 150

ADDED W/O #

QTY CHANGE INDICATE

Machine No. 015

Rev Letter EC

Planned Pcs/Hr 150

CYCLE TIMES

Standard

Actual

Verdict

Component 3/8 AD B&S

Wgt/Bar

Bars per Load

Remaining Loads

Wgt/Bar

Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Material

Heat

Lot No.

Mach

Down

Time

CODE

Scrap Pcs.

Notes

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pcs.	Notes
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4/25/2014	T.W.D.	37972	1	112	160	0	0	0	0	0	0	0				3/8-16
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4/26/2014	T.W.D.	37972	3	112	160	0	0	0	0	0	0	0				3/8-16
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4/28/14	T.W.D.	37972	3	112	160	0	0	0	0	0	0	0				3/8-16
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