|                           | 1464                         | 60                     |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|---------------------------|------------------------------|------------------------|--|---------------|------------------------|---------------|----------------------|---------------|---------------|----------------------|-------------------|-----------------------|--------|-------------------|
| Part No.                  | o.                           | F403-4                 | F403-4-3/16-R  |               |                        | optrol        |                      |               |               | nonon+(c)            | Неа               | Heat Lot/Traceability | ŧγ     |                   |
| Order No.                 | lo.                          | 397                    | 392043   |               | O. C.                  | devices, LLC  | LC                   |               | Com           | Component(s)         |                   | No(s)                 |        |                   |
| Order Qty                 | ltγ                          | 1                      | 100  |               |                        |               |                      |               | F40           | F403-4-3/16          |                   |                       | _      |                   |
|                           |                              | Distingui              | Distinguishing Traceablity Numbers                         | ity Numbe     | rs                     |               |                      |               |               | L-RING               |                   |                       |        |                   |
| Flare Nuts                |                              | Six digit no.          | Six digit no. located on the box label under box quantity. | box label ı   | under bo               | x quantity.   |                      |               |               |                      |                   |                       |        |                   |
| Brazing Rings             |                              | Located on t           | Located on the box label, directly above the word "heat."  | lirectly abo  | ve the w               | ord "heat."   |                      |               |               |                      |                   |                       |        |                   |
| Copper Tubing             | 20-03                        | Located on t           | Located on the spool label, starting with the letter "M."  | starting w    | ith the le             | tter "M."     |                      |               |               |                      |                   |                       |        |                   |
| Flare Tubes               |                              | Use their wo           | Use their work order number and date on the box label.     | er and dat    | e on the               | box label.    |                      |               |               |                      |                   |                       |        |                   |
| Snap Rings                |                              | Located on t           | Located on the bag followed by "Lot Number."               | ed by "Lot I  | Number."               |               |                      |               |               |                      |                   |                       |        |                   |
| Caps/Plugs                |                              | Do not requ            | Do not require traceability.                               |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              | and designation of the |  |               |                        |               | Light begression for |               |               |                      |                   |                       |        |                   |
| N                         | Mach. No.                    |                        |  | Setup<br>Hrs. |                        | Cycle<br>Time |                      |               | Pcs./Hr       |                      | Thru-<br>put/8hrs | 3                     |        |                   |
| Date E                    | Emp. Name                    | Prod Hrs.              | Total Pcs.   | Cum. Total    | otal                   | Down Time     | Down Time<br>Code    |               |               | Notes                |                   |                       | Scrap  | Scrap<br>Code     |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        | -  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
| ROUTING:                  |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
| Special No                | Special Notes / Instructions | ctions                 | Down Time Codes  | odes          | 2                      |               |                      |               | First Part In | rt Inspection Record |                   |                       |        |                   |
|                           |                              | 2                      | Maintenance<br>Tooling                                     | s -           | Date Part<br>Submitted | Time Of Day   | Approved<br>Yes / No | Mtrl<br>Check | Rev Letter    | Inspector            |                   | Notes                 |        |                   |
|                           |                              | 8 4                    |  | Т             |                        |               |                      |               |               |                      |                   |                       |        |                   |
|                           |                              | 6 и                    | Training<br>Meeting  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |
| BRAZING PRODUCTION RECORD | CTION REC                    | ORD                    |  |               |                        |               |                      |               |               |                      |                   |                       | Test F | Test Form 11/4/15 |
|                           |                              |                        |  |               |                        |               |                      |               |               |                      |                   |                       |        |                   |