Part No.		2803-12-1/4-0		Component		2803-A-BLNK			control devices, LLC			
Order No.		391333		Heat Lot #								
Order Qty		3		W/O # from Box								П
		BENGTHAN PRIN		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	11-25	115	1:5	3 PROGE	3	2	1	72:1:-		3		
Setup Hrs.		MOS	FIED	PROOK	17/11/	OR N	EW .	2017	ING TO	0063	>	
Setup Hrs.						Di	R	1)7				
4							3 0	,				
Cycle Time												
								W 4			/	
5 /11										16)———	
Pcs/Hr									21	11	1	
									11/1/19	-	N	
									11	1	N	
ROUTING: OPERATION 2 THRU										THRII-	PUT/8HRS	
Mach No.	Data	Face Name	Daniel Han	Total Pcs.		Down	Down time		Notos	I		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total PCS.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:				00-04-10								
Enterthick St. Hand				OPERATIO	N 3	Down	Down time		4100	THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.									=			
Setup IIIs.												
Cycle Time												
Cycle Time												
ŀ												
Pcs/Hr												
1 03/111	- 50									V		
ŀ												
ROUTING:			_			_						
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand	-	Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		notes	
		3 Setup 4 FAIR		11-25-15	1Pm	YES		B	at	0, 400	and I	
		5 Training						D		4		
CECONDADY	PRODUCTIO	6 Meeting			DAGE		1	NAME OF TAXABLE PARTY.			Took Form	10/15/15