

Part No.	PUN 17015-4		ADDED WORK	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	Mach No.	S-5
Order No.	N/A		36900	Standard	8	Planned Pcs/Hr	Wgt/Bar	Setup Allowed Hrs.	
Order Qty	32,000		QTY CHANGE INSIDE DATE	Actual	9.5	Actual Pcs/Hr	Component	1 - Maintenance	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.
CUMULATIVE TOTAL FROM PREV. PAGE									
12/16	EM	5	1500	18725		5.3	2		1704
12/16	DE	8	2680	21405					1704
12/17	MB	7.5	2650	24055		.5	6	1/4 MEETING	
12/17	BD	4	1400	25455		2.4	2	TRAINING UNIT	128
12/17	DM	6	2150	27605		.5	6		
12/18	MB	7.5	2900	30505		1.5	1	st. 12 unit (re place)	
12/18	EM	5.5	2140	32645		0		GOB OUT	0
TOTAL PCS. PRODUCED									
TOTAL SCRAP PCS. 1704									
Special Notes / Instructions									
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load									
First Part Inspection Record									
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes			

4100.35  
12-23-15



Part No.	PWN17015-H	Thru-Put/Hrs	3240	Wgt/PC.	0.0312	Mach No.	64
Order No.	N/A	Planned Pcs/Hr	405	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	32,000	Actual Pcs/Hr		Component	A06032-0014	Pcs/Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code
12/8	MTS	8	0			3	1 - Maintenance
12/9	MTS	0	0			3	2 - Tooling
12/10	MTS	0	0			3	3 - Setup
12/11	MTS	0	0			3	4 - FAIR
12/12	MTS	0	0			3	5 - Training
12/13	MTS	0	0			3	6 - Meeting
12/14	MTS	0	0			3	
12/15	MTS	0	0			3	
12/16	MTS	0	0			3	
12/17	MTS	0	0			3	
12/18	MTS	0	0			3	
12/19	MTS	0	0			3	
12/20	MTS	0	0			3	
12/21	MTS	0	0			3	
12/22	MTS	0	0			3	
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12/3	MTS	0	0			3	
12/4	MTS	0	0			3	
12/5	MTS	0	0			3	
12/6	MTS	0	0			3	
12/7	MTS	0	0			3	
12/8	MTS	0	0			3	
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