Control Devices LLC Work Order Production Record	evices duction	LLC Record		Machine No.	No.	m 5		Wgt/Bar	HYDROM, 38.29	OMAT / ACME	136		7	Setup Allowed Hrs. Setup Actual Hrs.
_	es	]	L	Jev Lein				Wgubai	┨┝	I Oldi Dai S	00		1Г	۽ [[
Part No. P5	P5050001		-	Planned Pcs/Hr	Pcs/Hr	270		Bars per Load	<b>_</b>	Remaing Bars	34			
	N27030	W.	ADDED W/O#	Otandard	CYCLE TIMES			W1-4/D-	2		44		Sp	Special Notes / Instructions
Order No.	414700	QTY	OTY CHANGE INLS/DATE	Statitual	5	12.0	Verified	vygvrc	0.0039	PCS/Ddf	44	ACT re	ACT reviewed 11/12 @ 15.4 - operator to adjust	11/12
Order Qty (	6,000	***		Actual				Component	onent	A02032-0032	.0032			per RD
Date Emp. (	Clock F		Setup Total	Loads	Planned	Cum.	Balance		Actual	% Mach.	Material Heat	Mach Down	ODE S	Scrap
			1	-					_		Lot No.	Time		
	Beginning Balance					0	6000	9		AVE STATE OF	The second		Th	18
11/10/14 DT/BM		1	0	0.0	0	0	6000	0	0		534806F	0	0	0 Trainer/trainee
BW	27927		7.6 0	0.0	7.6	0	6000	Ó	0		534806F	0	0	0
ТС	3529	0 7		0.0	7.6	0	6000	0	0			0	0	0
먹	3205		6.6 0	0.0	7.6	0	6000	0	0	100	534806F	۷	4	0 trainer/rvw tooling/quotes/chg tap L2
BEN W	27927			0.0	7.6	. 0	6000	0	0		534806F	_	4	18  11/Fair
	3504	7.6	0 1250	28.2	7.6	1250	4750	2052	1250	60.9%	534806F	0	0	12 I14/St16 didn't go to home pos. st13
				F 19	A.S.	1250	4750	0	0					
11/12/14 BM/DT		7.6			7.6	2885	3115	2052	1635	79.7%		0	0	0 Trainee/trainer
	27993	7.6 0		Ž.	7.6	4510	1490	2052	1625	79.2%	2837419	0	0	0 St13 belt broke
11/13 8/11 :	1	6	1116			4510	1490	0	0			9	0	
11/15/14 De. W. 2	27927	(ju	400	0	717	4510	1490	0	0		ű	j	,	1
				THE REAL PROPERTY.		4510	1490	0	0					
						4510	1490	0	0				_	>
						4510	1490	0	0			> (	,	/
						4510	1490	0	0			1/1	1	//
						4510	1490	0	0			-	1	1-17
						4510	1490	0	0			7		-
				A STATE OF THE STA	10 S.M.	4510	1490	0	0	F. Williams			H	
						4510	1490	0	0					
				102 10 10 10 10 10 10 10 10 10 10 10 10 10		4510	1490	0	0	X I S				
						4510	1490	0	0					
						4510	1490	0	0	7 54			H	
				70.00		4510	1490	0	0					
				400		4510	1490	0	0				Н	
						4510	1490	0	0					
						4510	1490	0	0					
		22.8 28	28.4 4510	101.8	24.8	4510	1490	6156			S WINDOWS	2		30
Efficiency		Final Part :	≅ l	Calculation	U U	otal Down Time on Page	rime on Pag iption	_			<u>.</u>	First Part Inspection Record	pection	Record
_	4				Cour	Maintanana	PERMIT	) iouis				- 0.1	Pooli	1000
Total Planned Pcs	6156 To	Total Counted Pcs	d Pcs	1 60	_	Maintenance	ance	0	Date Part	=	Approved	Material		Inspector
Efficiency	73% To	Total Scrap Pcs	cs	30	2	Tooling		0	Submitted	_	Yes / No			10000
Count (PCS)	4510 Es	Estimated Short Parts	ort Parts	272	ယ	Setup Idle	le	0	11/11/14	10:20 PM	YES	Q Q		۷ G
		fference in	Darte	4208		Other		2	MIT ALL AND THE	A Manual Landson, Manual Landson, St.		Sometimes	TIN.	
	2	Dilleterice III Falls	raito	-4200		Alternate -	. Tooling/	1 TOWN 1						
	3	aterial Diffe	Material Difference LBS.	3635.291	Οī	Linits/ S/LI	· I ooling/	0						