Part No. Order No.		7-2.5-20 396274		Component Heat Lot #		7-2.5-E-BLNK				contro device	ol es, LLC
Order No.		50		W/O # from Box							
Ora	er Qty		5U	OPERATIO				er grant i	-	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	1.8.16	DG	8	19	18				- Anna and an anna an a	/	11
Setup Hrs.	1-8-16	DG	4.5	12	30					/	22
1 MIN										-	
Cycle Time											
25m								7	UB		
Pcs/Hr						_		- 11	DARIS		
						1	2-	Din	1Achins	>	
								0 11			
ROUTING:				ODERATIO	N 3						
hate of restant				OPERATIO		Down	Down time			HRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
						l l					
Setup Hrs.								/			
								/	A		
Cycle Time							/		25		
Cycle Time							1	1	50		
							1	Th.	1		
Pcs/Hr							-		1)	_	
1 03/111		1		_					1212	0	
							<u> </u>			0	
ROUTING:										0	
Company of		(1) 一致 (1)		OPERATIO	N 3			Living to	the second	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
							ė.				
Pcs/Hr								,			
ROUTING:											
The second second	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
	- Cremonon	Early Statement and Commence of Control			Date Part Time Of Day Approved Mtrl Rev Inspec		Inspector	Notes			
		2 Tooling3 Setup		Submitted	5:30 Pm	Yes / No	Check	Letter	was	,,,,,,,	
		4 FAIR		4-1-16	J. 30 FM	44)		B	W R B		
	57	5 Training6 Meeting								Ħ	
SECONDARY	Y PRODUCTIO	1. C.			PAGE	1				Test Form :	10/15/15