Part No.	Im10010
Order No.	353485
Order Qty	1000 PLUS
QTY CHANGE INLS/DATE	

Rev Letter	A
Component	Im10010-10

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 470						0	0	STD CYCLE TIME								0	#DIV/0!
11-17	JT	8		742		0	0	0	0								
11-18	JT	5		309		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
11-15-14	5:30	yes	DT	CD Qa Insp #06