

Part No.	428062	ADDED W/O #		CYCLE TIMES		Thru-Put/Hrs	2000	Wgt/Pc.	0.4021	Mach No.	54W 2
Order No.	12015			Standard		Planned Pcs/Hr	250	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	80,000			Actual		Actual Pcs/Hr		Component		Pcs/Bar	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
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CUMULATIVE TOTAL FROM PREV. PAGE										
12/14	PL	6.25	1557	24537	32264332	25	6	1.5 helping Paul/soft helping with SAW 1	124	6/02

18 DEC	W	9	2256	28350	62264332	25	3	restock supplies	18	9/02
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19 DEC	W	5.5	1389	29739	SAME				7	SAW
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21 DEC	W	8	2000	31739	SAME				15	CLC
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22 DEC	W	5.6	1406	33145	SAME			meeting	7	
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23 DEC	W	2.75	692	33837	SAME				5	
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TOTAL PCS, PRODUCED										
										338

TOTAL SCRAP PCS.										
										187

Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load										

First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtl Check	Rev Letter	Inspector	Notes				

control devices, LLC										
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PRODUCTION RECORD										
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DEC 1

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Part No.	428062	ADDED W/O #		CYCLE TIMES		Thru-Put/Hrs	2000	Wgt/Pc.	0.4021	Mach No.	SAW2
Order No.	120115	Standard		Planned Pcs/Hr		250	Wgt/Bar			Setup Allowed Hrs.	0
Order Qty	80,000	Actual		Actual Pcs/Hr			Component			Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
DEC 1	CS	3	781	781	22241388	5	4	moved mtl 1 of perform clean out on L5 of L2. Also replaced coolant.	2	c/c2	
3DEC15	CS	7.5	1835	2636	SAME	0.5	4	STEADY FOR SAW 1	7	SAME	
7DEC15	CS	7.5	1877	4513	SAME	0.5	4	A personal incident occurred Replaced Button for SAW 2.	7	SAME	
8DEC15	CS	6	1537	6050	was 22241388 now 22264332	0.5	1	Replaced part.	6	SAME	
9DEC15	CS	8	2000	8050	22264332	0	4	moved part.	14	c/c2	
12-9-15	DT	7	1761	9811	11	1	2	lightning Blade Saw 1 / NO tools	6	11	
10DEC15	CS	8.15	2041	11852	SAME	.85	1	moved material	8		
12-10-15	DT	8	1989	13841	11	-	-		9	11	
11DEC15	CS	8.45	2112	15953	SAME	.55	4	moved mat	10		
12DEC15	CS	5.45	1344	17297	SAME	.05	1	changed coolant	9		
14DEC15	CS	9	2250	19547	SAME				13		
15DEC15	CS	4.45	1113	20660	SAME	0.1	6	Put-Luck Replaced Blade	5		
4						1.53	4	moved material			
12-15	DT	1	269	20929	11	1	1	Saw #1 maint			
12-16	DT	16.5	1652		SAME	1.5	6	lunch 4 hrs changed / hr sawing			
DEC16	CS	6.5	1652	22581	SAME	1.5	2	Replaced blade. Replaced coolant	17	c/c2	
11/11/16	CS				SAME			moved material.	8		
DEC17	CS	7.75	1956	24537	SAME	0.25	6	N/A			
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.					
Control devices, LLC											
Special Notes / Instructions											
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First Part Inspection Record											
Date Part Submitted		Time of Day		Approved Yes/No		Mtl Check		Rev Letter		Inspector	
Notes											