


Part No.	2203A-9-1/4-0	Component	2203-A-BLNK	
Order No.	400772	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	11/1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	2-19-16	Rm	2.5	4	4			Job OUT Hrs	0		
Setup Hrs.											
2.0											
Cycle Time											
30 min											
Pcs/Hr											
2											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-19-16	5:50 PM	YES	✓	C	WRB		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									