	11	50							-			1
Part No.		1102-16-1/4		Component		1102-A-BLNK				gra q	contro device	lo
Order No.		399934		Heat Lot #						device	es, LLÇ	
Order Qty		2		W/O # from Box				ž.				
POULUEDNAM				OPERATIO	N 1	B				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	2-9-16	06	2,5	10	14						(1/
Setup Hrs.												
7 MIN								JOB				
Cycle Time									1			
10 MIN							/	(K)	450		n	
Pcs/Hr								P	00	114		
5									3-05	5.		-
ROUTING:					BLAST / BRIGI	HT DIP / REA	AM / MS PA	ACK				
				OPERATIO	N 2	David		SAME SON		THRU	-PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			A									
Setup Hrs.												
						1	-11_X W11 -11					
Cycle Time												
Pcs/Hr												
DOUTING												
ROUTING:		V T N W WAR		OPERATIO	N 3		5.00 (Ref. 5.)	YOU HES	17 1 10 2 V 13 m	THRU-	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.											*	
Coole Time												
Cycle Time												
Pcs/Hr								,			-	
1 03/111								4				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	100
		2 Tooling 3 Setup	2 Tooling 3 Setup		**************************************	Yes / No	Check	Letter	CONTRACTOR			
		4 FAIR								4		
		5 Training6 Meeting									11 11 11	
SECONDARY	/ PRODUCTIO	N RECORD			PAGE	1					Test Form	10/15/15