

Part No.	B3432-1
Order No.	396588
Order Qty	1000

Component	B3432-1u
Heat Lot #	
W/O # from Box	



OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
100	1-27-16	JT	11	1						
	1/28/16	T.W.J.	4	175	176					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0771	1/28/16	T.W.J.	1.25	175	176				1	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record					
1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling	1-27-16	1:35	YES	OK			
3 Setup							
4 FAIR							
5 Training							
6 Meeting							