

Part No.	PVW00029-H	Added Mfg #		Cycle Times		Thru-Put/8Hrs	2640	Wgt/Pc.	0.0708	Mach No.	54
Order No.	397288	Standard				Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	4
Order Qty	18,000	Actual				Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
1/20/16 PM	DM	0	0	0		3	3				
1/21/16 OM	DM	4	1225	1225		1	3				
1/22/16 T6	DM	8	2428			0	0				
1-22-16 h.w	DM	8	-	-		3	3				
1-22-16 h.w	DM	8	-	-		3	3				
1-22-16 h.w	DM	8	2850	6503		0	0				
1/22/16 OM	DM	5	1925	8428	P9250	3	1				
1/25	DM	75	2415	10,843		5	1				
1-25-16 h.w	DM	8	2900	13,743		-	-				
1-25-16 h.w	DM	8	3000	16,743		-	-				
1-26-16 T6	DM	4.5	1360	18,143		1.5	1.2				
TOTAL PCS. PRODUCED											
Special Notes / Instructions											
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load											
First Part Inspection Record											
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes					
1-21-16	4:00 PM	YES	✓	K	WAB						
TOTAL SCRAP PCS.											5

40.141  
128.10  
128.55

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting