

Part No.	P-1212005	ADDED TIME #		CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.3577	Mach No.	A12					
Order No.	399819	QTY CHANGE IN SCOPE		Standard	8.2	Planned Pcs/Hr	Wgt/Bar	48.96	Setup Allowed Hrs.						
Order Qty	2,180			Actual		Actual Pcs/Hr	Component	A02001-0038	Pcs/Bar	137					
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes			Scrap Pcs.	Scrap Code			
2-22	HI					2	3	2 hrs low							
2-23	HI					2	3	Need Stock							
2-24	HI					2	3	Adjust units							
2-26	HI					2	3	Fair							
3-1	HI	2	496	496		1	3	Cut-off							
3-2	SS	8	730	1216		2.5	4	indirect labor							
3-2	HI	2	757	1973		1.5	2								
TOTAL PCS. PRODUCED															
TOTAL SCRAP PCS.															
Special Notes / Instructions						First Part Inspection Record		Date Part Submitted		Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load								3-1-10		10:30	Y	✓	B	JC	

