


|           |         |                |             |                                                                                    |
|-----------|---------|----------------|-------------|------------------------------------------------------------------------------------|
| Part No.  | R452-10 | Component      | A02001-0012 |  |
| Order No. | 400023  | Heat Lot #     |             |                                                                                    |
| Order Qty | 50      | W/O # from Box |             |                                                                                    |

### OPERATION 1

THRU-PUT/8HRS 576

| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| CUT OFF SAW |      |           |           |            |            |           |                |       |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |       |       |            |
| 0           |      |           |           |            |            |           |                |       |       |            |
| Cycle Time  |      |           |           |            |            |           |                |       |       |            |
| 40 SEC      |      |           |           |            |            |           |                |       |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |       |       |            |
| 72          |      |           |           |            |            |           |                |       |       |            |

ROUTING:

### OPERATION 2

THRU-PUT/8HRS 576

| Mach No.      | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes   | Scrap | Scrap Code |
|---------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------|-------|------------|
| Cage Die Head | 2-10-16 | JW        | 1.5       | 54         | 59         |           |                | Job out |       |            |
| Setup Hrs.    |         |           |           |            |            |           |                |         |       |            |
|               |         |           |           |            |            |           |                |         |       |            |
| Cycle Time    |         |           |           |            |            |           |                |         |       |            |
|               |         |           |           |            |            |           |                |         |       |            |
| Pcs/Hr        |         |           |           |            |            |           |                |         |       |            |
|               |         |           |           |            |            |           |                |         |       |            |

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

| Mach No.   | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
|            |      |           |           |            |            |           |                |       |       |            |
| Setup Hrs. |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Cycle Time |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Pcs/Hr     |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |

ROUTING:

| Notes / Instructions | Down Time Codes                                                            | First Part Inspection Record |             |                   |            |            |           |       |
|----------------------|----------------------------------------------------------------------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
|                      | 1 Maintenance<br>2 Tooling<br>3 Setup<br>4 FAIR<br>5 Training<br>6 Meeting | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
|                      |                                                                            | 2-10-16                      | 2:30        | YES               | ✓          | D          | DT        |       |
|                      |                                                                            |                              |             |                   |            |            |           |       |