Part No.		11.4.29		Component		11-4-5			control devices, LLC			
Grder No.		403/108		Heat Lot #							device	es, LLC
Ord	er Qty	.5	en IV see IV	W/O # from Box		la .						216
				OPERATIO		Down				THRU-F	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
10	3-5-16	CS	-									
Setup Hrs.						01	1/					
10 min			1) /)-							
Cycle Time										110		
18min									2000	14		
Pcs/Hr									05			
3											B	
ROUTING:					<u> </u>							
O STATE OF THE PARTY OF THE PAR			Service Control	OPERATIO	OPERATION 2					THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
octup moi												
Cycle Time							_					
					_				-1			
Pcs/Hr												
		9.									V.	
ROUTING:		-		OPERATIO			<u> </u>					
er er eva	EXECUTE DESCRIPTION		Sangradi A	THRU-PUT/8HRS								
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					20							
Setup Hrs.	1-200											
	_		, , , , ,							7.4		
Cycle Time												
Pcs/Hr								-				
DOUTING.												
ROUTING:	nstructions	Down T	ime Codos	- Son Arried Miles	Level Brown	nganiji liga	inst Don't	nast!-	Possed		GILL BURGE	DONE BUILD
		Down Time Codes 1 Maintenance		Date Part		Approved	First Part Ins					
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Rev Letter	Inspector	Notes		
3,		3 Setup 4 FAIR										
		5 Training					T .					-
ECONDARY	PRODUCTIO	6 Meeting			DAGE		10					10/15/15