Part No.		SF5051-10		Component		SF5051-20			CD control devices, LLG			
Order No.		399572 40191		7 Heat Lot #					1	62	device	s, LL¢
Ord	er Qty	12	200 / 5 0	W/O #	from Box		11		1			
DIFFE THE				OPERATIO		THE DAY	有多种。在			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Harding Lathe	2. Ho to	80		10	10						, ile	
Setup Hrs.						1		1				
	2/17/16	33	1.	13	13	2.5	3	PWA	in corre	of Ba		
Cycle Time	2-17-14	sm	4.5	65	140			-	^	10		
-	2.17.16	BA	4,5	58	200			10	Bot	X	10	
Pcs/Hr										12	4	12
1 03/111									0	5	0	
ROUTING:							L		V1	2	1	
ROOTING.	Vita insi	William Chippy in	THRU-	PUT/8HRS								
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.					_							
Cycle Time												
			_									
				L				_				
Pcs/Hr												
22												
ROUTING:		A CONTRACTOR AND		ODEDATIO	N 2					THE PERSON NAMED OF		
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-P	Scrap	Scrap Code
Catum Ilua												
Setup Hrs.										-		
										-+		
Cycle Time												
Dec /II												
Pcs/Hr								3				
-				-								
ROUTING:												
	nstructions	Down Ti	me Codes				iret Dart I	inost'	Descri			
		1 Maintenance		Date Part	wa arawa	Approved	irst Part In: Mtrl	Rev				
		2 Tooling 3 Setup		Submitted	Time Of Day 4:30 PM	Yes / No	Check	Letter		Notes		
		4 FAIR		2-16-10	7:30 PM	4£5		A WRB				
		5 Training 6 Meeting		at ME	SBOWN	ge	V	M	m nost			
FCONDARY	PRODUCTION				DAGE 1							