

Part No.	M20005	ADDED TWO #	CYCLE TIMES	Thru-Put/8Hrs	3684	Wgt/Pc.	0.1004	Mach No.	D3
Order No.	390032	STANDARD	5.8	Planned Pcs/Hr	448	Wgt/Bar	12.11	Setup Allowed Hrs.	16
Order Qty	27,000	Actual	6.0	Actual Pcs/Hr		Component	A02002-0018	Pcs./Bar	121

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11-25-15	RR	1	0	0	105665E	6	3		15	11
11-25-15	RR				"	1	4			
11-30-15	RR	8	42357	42357	"					
12-1-15	RR	3 1/2	24204	6655	105665E					
Job pulled										
Pcs										
Total										
\$11.07-15										
\$12.45										
12-09										