Orde		1304-32-1/4		Component		1304-A-BLNK			control devices, LLC		
Order No.		397421		Heat Lot #						device	es, LLC
Orde	er Qty		5		from Box	397	7363	5			
	N. Carrier			OPERATIO	N 1	Down	Down time			THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
10	1-19-16	DG	2.5		3	7n	3			/_	//
Setup Hrs.	1.20-16	CS	7)	8						
7n								1		,	
Cycle Time								0	15		
		-							0		
46m								1/1	+ anil	110	
Pcs/Hr						-+);		19	DIE	16/2:	
						=1000		(V	19.	
DOUTING									.1		
ROUTING:	C 1989 To 1989	TOTAL PROPERTY CONTRACTOR	R) 4-3-5 (2)	OPERATIO	N 2					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Catum Uma											-
Setup Hrs.											
			1								
Cycle Time										-	
Pcs/Hr											
											-
ROUTING:	Para Dake 1		Av Suszini	OPERATIO	N 3		NEW CO	an en Lairean		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
						time					
Tall Notice Code.											
Setup Hrs.		-									
	-										
Cycle Time						i.e					
Pcs/Hr			ii.	_							
					Bil - 1						
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		 Maintenance Tooling Setup FAIR 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		5 Training									
CECCOME : 5	Y PRODUCTIO	6 Meeting			PAGE					Test Form	10 to = 1