Part No.		502-9-3/16 389207 48		Component Heat Lot #		<b>2502-A-BLNK</b>				cont device	rol Lc
Order No. Order Qty						382 349		0			
Ora	er Qty		8	OPERATIO	from Box	382	34	9		THRU-PUT/8HR	SI
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
9	11/4/15	DG Pb.	2	110	38			U		2	11
Setup Hrs.	11/5/15	DG	8	98	246						_
5m	11/6/15	P.6.	8	94	340				- 1	2	77
Cycle Time	11/6/15	DG	σ	76	416			10	20 ac	.+	
205a.								40	H3 19	5	
Pcs/Hr								BU	11/12	7	
90								T	11.2	A	
ROUTING:					BLAST / BRIG	HT DIP / REA	AM / MS PA	ACK			
				OPERATIO	N 2	Davis			A STATE OF	THRU-PUT/8HR	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Setup IIIs.											
Cycle Time											
			V				9				
Pcs/Hr									Œ		
ROUTING:		g (524 to 245	MED PLONING	OPERATIO	N 3	West State Line	V. As. Noda	i in it		THRU-PUT/8HR	sī
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
										.50	
Cycle Time				j							
Pcs/Hr											
ROUTING:											
Notes / Instructions		Down Time Codes					First Part Inspection		Record	Record	
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		4 FAIR 5 Training		11-5-15	74-	YES	V	A	DH (32)		
SECONDARY	Y PRODUCTIO	6 Meeting			PAGE	1	•			Test For	m 10/15/15