Part No. Order No.		RP1201 390309		Component Heat Lot #		RP1200			control devices, Ltc		
				OPERATIO	N 1				THRU	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
DP 0475	11/13/15	NK	7,5	275	215			4+4	holes + Tap	\$	
Setup Hrs.	11/17/15	NK	1,5	50	540					8	
0			*								
Cycle Time								HV			
78					V			600	out -		
Pcs/Hr							-	200	70	125	
37											
	(.200)	1 200	X								
ROUTING:	wash	+ pas		OPERATIO	N 2			e ilvacio	THOIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
DP0475	11/16/15	NK	4	540	540			Ch	emfer	9	S. Alba
Setup Hrs.			1 ^					-			
				_							
Cycle Time		1									
Cycle Time			-						/		
									119		
Pcs/Hr									147		
. 55/								1	100	^-	
										N	
ROUTING:										V	
75年月春日				OPERATIO	N 3			Service of	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
1 03/111							_				_
ROUTING:					The state of the s	garaga -	No. of the last				
	nstructions	Down Ti	me Codes	CHARLES THE		F	irst Part In:	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev		N	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	Inspector	Notes	1
	- 1	3 Setup 4 FAIR		11-13-15	8:20	YES	V	E	ALL OKA	4 hole	staril
		5 Training						,			
ECONDARY	PRODUCTION	6 Meeting			PAGE 1		LUIS COLET			Test Form	