					Contro	ol Devices	LLC / Wo	rk Order	Production	n Record							
Part No. 5 WI			NIDO	7-10	Rev Letter					H	Heat Lot #						
Order No. 26432			211	1	Comp	onent	11501-	or									
Order Qty											Box W/O #'s Found on Label						
		l .	т —		1												
QTY CHANGE INLS/DATE  Special Notes / I								*	1				st Opera	ycle Time	& Setu	p i ime	vertifi
			Specia	al Notes / II	istruction	is			1			-	nd Opera				
*													d Opera				
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down		Scrap Pcs.	-	S/U hrs	s/u	Setup %
Δ				Tot	BA	O.F	Bal	P S	Ac Pcs	E##		٥	S. H	P.	s/s	ξ «)	Set
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Machine #		7.1	Hol				0	2.272	LETIME						Page 1	0	#DIV
3-18-15	JN/	X 5		216		0	0	0	0		***						
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3/19/15	74	570	3.50	288		0	0	0	CERTITIVIE			MADER:	6			0:	אוטוּ
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Final Part Calculation					Code	Total Down Time Description		Hours	Date Pari	Date Part Time Submitted of Day		Approved Yes / No		Inspect	1	No	tes
otal Counted Pcs (from packing)			1	Maintenance		0	3-17-15			UES D		DH	-16	O#			
otal Scrapped			1	0		Tooling		0	3-24-15		3em				(9.	02/1	Me
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