Part No.		P5075B24		Component		P5075B24-10			4 WAY	OH W	control devices, Luc		
Order No.		396020		Heat Lot #				]	62 4	device	es, Luc		
Ord	er Qty	3	00		W/O # from Box							V.	
		所以的病		OPERATIO	N 1	STATE OF THE	46200	AND PER	1. 图图	THRU	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
472 4 WAY #471													
Setup Hrs.													
										-			
Cycle Time													
								- D					
Pcs/Hr							-						
1 03/111													
Ness -					III								
ROUTING:		A STATE OF THE STA		OPERATIO	N 2			TOTAL CONTRACT	The State of the S	TUDII	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes		THKU-	Scrap	Scrap	
	1/12/16	NK	2	329	329	time	code		140103		A	Code	
0472	11.01.0	70.		0~/	327						-/	-97	
Setup Hrs.	2)									-			
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Pcs/Hr								1	:10.70	14			
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ROUTING:											•		
				OPERATIO	N 3	Down				THRU-	PUT/8HRS	Coron	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.				11			- 100						
				-									
Cycle Time													
											1		
5 //													
Pcs/Hr													
-												,	
ROUTING:													
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes		
		2 Tooling		Submitted	A.54	Yes / No	Check	Letter	Inspector		notes		
			3 Setup 4 FAIR		6:452	YES	1	C # (60%,0)			ANY.		
		5 Training						-		92003			
ECONDADA	/ PRODUCTION	6 Meeting			DACE							10/15/15	