Part No.		11-5-B-BLNK		Component		A02071-0064			control devices, LLC		
Order No.		396981		Heat Lot #							
Order Qty		40		W/O # from Box		NA					
				OPERATIO	N 1				TI	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
m)	1-20-16	HVD	9	61		0	0		labout	1	11
Setup Hrs.								0	HUD		
1											
Cycle Time											
1MIN 50SEC									(2)2		
Pcs/Hr									(16 a.)		
26	1			1					TA	6. 1	
ROUTING:					I ATHE F	OR TOP HO	I.E.		15	1)	
ROUTING: LATHE FOR TOP HOLE  OPERATION 2  THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
				-							
Setup Hrs.									• == ======		
Cycle Time											
										_	
Pcs/Hr											
1 03/111											
	7										
ROUTING:											
	4.59,4534	1 6 3 6074		OPERATIO	N 3		W. Verland	To be go	THE STATE OF THE	IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
					3						
Cycle Time						(QA)	<b>5</b> 0		12-03-61		
			Series (as a first	* •		d. g	7 %				
Pcs/Hr			,vi		177	1.45			***		
/ 1.0											
						190					
ROUTING:	netrustia	1 2 -				V		everage • •	2		
Notes / If	nstructions	1 Maintenanc	ime Codes	Date Part		Approved	irst Part Ins Mtrl	Rev	kecord		u war a
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR	Se a	1-20-16	102	YF1		3	DASS		
		5 Training							,		
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE					Test Form	