


| | | | | | |
|-----------|--------------|----------------|---------------|------------------------------------------------------------------------------------|--|
| Part No. | C3000-1-5.90 | Component | C3000-1-5.90U |  | |
| Order No. | 387592 | Heat Lot # | | | |
| Order Qty | 600 | W/O # from Box | 149183 | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|---------------|-----------------------------------------------------------------------------|-----------|----------------------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| RLT THDR 0053 | 10-29-15 | CS | .1 | 1 | | | | | | |
| Setup Hrs. | 10-30-15 | CS | 2.1 2 1/2 | 616 | 617 | | | | 4 | 22 |
| Cycle Time | <div style="text-align: center; font-size: 2em; color: blue;">JOB OUT</div> | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 0461 | 10-29-15 | CS | 1.4 | 620 | | | | CHAMFER | | |
| Setup Hrs. | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| Setup Hrs. | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |

| Notes / Instructions | | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 1 | Maintenance | | 10-29-15 | 11:30 | YES | ✓ | M | AK | |
| 2 | Tooling | | | | | | | | |
| 3 | Setup | | | | | | | | |
| 4 | FAIR | | | | | | | | |
| 5 | Training | | | | | | | | |
| 6 | Meeting | | | | | | | | |