

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
7/29/05	8	1	410		0	0	0	0	0								
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:															
Machine #B17							0	STD CYCLE TIME						0	#DIV/0!
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Routing:														
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Routing:									
					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
al Counted Pcs	(from packing)	1	Maintenance	0	7-30-15	6:15am	YES	DT	
al Scrapped	0	2	Tooling	0					
Operation Count	0	3	Setup Idle	0					
Operation Count	0	4		0					