Control Devices LLC
Work Order Production Record

Machine No.	EN C	DAVENPORT / B&S BAR FEED	
Rev Letter	A	Wgt/Bar	Total Bars
Part No.	P12B001-10	Bars per Load	Remaining Loads
Planned Pcs/Hr		Wgt/Pc	Pcs/Bar
Order No.	333583	Component	
Order Qty	200		

ADDED W/O #

QTY CHANGE INLS/DATE

CYCLE TIMES

Standard		
Actual		Verified

Total Loads	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								1ST OP
5-14-14	DPM	27701	2.5	5.5	11			0	0	0							SETUP COMPLETE
5-15-14	DPM	27701	8.0		37			0	0	0							
5-16-14	DPM	27701	8.0		40			0	0	0							
5-17-14	DPM	27701	8.0		40			0	0	0							
5-19-14	DPM	27701	8.0		40			0	0	0							
5-20-14	DPM	27701	8.0		45			0	0	0							
								0	0	0							
6-2-14	JO	27985	5.5	1.0	48			0	0	0							Setup 2nd op complete
6-3-14	JO	27985	8.0		82			0	0	0							
6-4-14	JO	27985	7.6		79			0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes