

Part No.	CH01-6-144	Component	CH01-A-BLNK		control devices, LLC	
Order No.	393820	Heat Lot #	190699.19.1		A02072-0024	
Order Qty	200	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS	160	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	12-16-15	JB	1 1/4	40	40					
	12-17-15	JB	5 1/2	180	220			Job OUT		
Setup Hrs.										
1 1/2 hr 10 MIN										
Cycle Time										
2 MIN 25 SEC										
Pcs/Hr										
32 20										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-16-15	1:30 PM	YES	✓	A	DT	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								