


Part No.	SF4-4-6	Component	SF4-4-B-BLNK	
Order No.	400238	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	2-11-16	CS	7		71					
	2-11-16	DB	8	70	141					
Setup Hrs.										
Q										
Cycle Time										
S _{AIN}										
Pcs/Hr										

JOB OUT

2-21-16
5:55

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ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-11-16	11:2	YES	✓	A	DL	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								