


Part No.	5-4-12	Component	5-4-D-BLNK		
Order No.	400870	Heat Lot #			
Order Qty	90	W/O # from Box	374611		

OPERATION 1								THRU-PUT/8HRS	112	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	2-17-16	DG			36				3	22
	2-18-16	CS	5	48	104					
Setup Hrs.										
0.5										
Cycle Time										
4 MIN										
Pcs/Hr										
14										

JOB out

(3.71)
2-21-16
5:30
3

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-17-16	5:30p	Y	✓	B	TC	