Part No. Order No.		IL10005-20 395017		Component Heat Lot #		A09001-0056			1	400 M	contr	ol
									CD control devices, LLC			
Order Qty		1200		W/O # from Box		00 00	0000000					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	ON 1 Cum. Total	Down	Down time		Notes	THRU-	PUT/8HRS Scrap	Scrap
CNC T42	1-7-16	BJ	6.5	41		time	code				эсгар	Code
CIVE 142	1-7-16	1+10	6	4//	82							
Setup Hrs.	1-7-16	BA	7.5	33	115	15	9					
9	1-8-16	BJ	6.5	42	157	-					ā	
Cycle Time		20	1.5	59 4 a	265	1		-		-		
5MIN	1/9/16	BT	6	33	298	<u> </u>	_			-		
37SEC	1-9-16	Jo / 440	5.5	42	340	3-36						
Pcs/Hr	1.9.16	BA	6.0	37	377							
9	1-11-16	50	4,5	29	406							
	1.11-16	BA	6.5	35	441							
ROUTING:						& PACK DE	PT					
				OPERATIO	N 2	Down	Para tin	MEAN II	Court English	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
	1/12/16	135	7	48	489							
	1/12/16	20	7.5	42	531							
Setup Hrs.	1.12.16	BA	6,5	38	569			HUD)		
	11/3/16	BJ	8	48	617							
	1-13-16	20	3.5	21	638							
Cycle Time								11		V		
								1	1			
Dec/Hz									MO	-		
Pcs/Hr		 						\sim				
-		-										
ROUTING:						č						
		经 国际 的 经营业		OPERATIO	N 3	A STATE OF				THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
											10	
Setup Hrs.												
											8	
Cuela Tiura												
Cycle Time												
-	1930											
Pcs/Hr				_				-		VI		-
1 05/111									1	15	5	
- 1										-	N	
ROUTING:												
The same of the sa	structions	Down Ti	me Codes			Fi	rst Part In	spection	Record			The Sold
		1 Maintenance	2	Date Part	Time Of Day	Approved	Mtrl	Rev			Not	
į.		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter Inspector			Notes	
Ž		4 FAIR		1-7-16	3AM	4/2)	~	F	FMR			
		5 Training6 Meeting						~	-			
ECONDARY	PRODUCTION				PAGE 1						Test Form 1	0/15/15