Kev Letter Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label OTY CHANGE INLS/DATE : Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Cum. Total Prod. Hours Setup Hours Pcs/Day Pcs/Day Setup % S/U hrs Down Time Pcs/Hr Scrap Code Actual Ö 0 STD CYCLE TIME0 04 0 0 0.1 0 0 :: 0: O: 0 0 0... 0 0 0 0 : 0 0 0: 0 0. 0 0 0 0 0 0 0 0 0 0... 0 erito. 0 Ö 0 0 0 0 0 0 Ö 0... 0 - 0 Routing: Machine # STD GYGLE TIME 0 0 0 0 0 0 0 0 0 0... 0 0 0... 0: 0 0 0 0 0 0. 0 0: : 0. 0. 0 0 0 0 0 0. Ö 0 0. 0 0 0 0 0 0 0 0 0 0 0 Routing: Machine # Ó: STD GYCLE TIME 0 0 0 Ö 0 0 0. 0 0 0 : 0 0 0 0 0 0 0 0... 0 0 0. 0 0 0 17 0 0 Ö 0 Het. Ö: 0 0 0 Mili Ö 0... 0 0 0 0 0 0 0 0 0 0: 0 Routing: First Part Inspection Record **Total Down Time Date Part Final Part Calculation** Time Approved Code Hours Description Submitted Inspector Notes of Day Yes / No **Total Counted Pcs** (from packing) 1 Maintenance 0 **Total Scrapped** 2 Tooling 0 3rd Operation Count 0 3 Setup Idle 0 2nd Operation Count 0 4 Other 0 1st Operation Count 0