10 MIN		12:30										9.0	
Order City	Part No.		1104-12-5/16		Component		1 <mark>104-A-BLNK</mark>				PH P	contro	ol
Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down   Code	Order No.		397721		Heat Lot #						604	device	S, LLC
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total	Ord	er Qty	1	.0									
1_21/16   C   S   D   S   S   S   S   S   S   S   S	自己会局				OPERATIO	N 1				可以在三个门	THRU	PUT/8HRS	
Setup Hrs.  10 MIN  Pcs/Hr  5  ROUTING:  SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2  Mach No. Date  Emp. Name  Prod Hrs.  Total Pcs. Cum. Total  Down time  Setup Hrs.  OPERATION 3  Mach No. Date  Emp. Name  Prod Hrs.  OPERATION 3  OPERATION 3  OPERATION 3  Notes  Scrap  Code  Notes  THRU-PUT/BHRS  Scrap  Code  THRU-PUT/BHRS  Scrap  Code  Setup Hrs.  OPERATION 3  Down time  Social Down  Time  OPERATION 3  OPE	Mach No.				Total Pcs.	Cum. Total		THE PROPERTY OF THE PARTY OF TH		Notes		Scrap	
Setup Hrs.	7					3				<u> </u>			
Cycle Time  10 MIN  Pes/Hr  S  ROUTING:  SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2  Setup Hrs.  Setup Hrs.  Cycle Time  Cycle Time  Description  Description  Setup Hrs.  OPERATION 3  Mach No.  Date  Emp. Name  Prod Hrs.  Total Pcs.  Cum. Total  Down  Cycle Time  Cycle Time  Down  Thru-PUT/BHRS  Scrap  Code  Notes  Scrap  Code  Cycle Time  Cycle Time  Down  Thru-PUT/BHRS  Scrap  Code  Notes  Scrap  Code  Cycle Time  Cycle Time  Down  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Down  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Down  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Down  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Down  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Thru-PUT/BHRS  Scrap  Code  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Thru-PUT/BHRS  Scrap  Code  Thru-PUT/BHRS  Scrap  Code  Cycle Time  Thru-PUT/BHRS  Scrap  Code  Thru-PUT/BHRS  Scrap  Code  Thru-PUT/BHRS  Scrap  Code  Thru-PUT/BHRS  Notes  Scrap  Code  Thru-PUT/BHRS  Scrap  Code  Thru-PUT/BHRS  Notes  Scrap  Code  Thru-PUT/BHRS  Scrap  Code  Thru-PUT/BHRS  Notes  Scrap  Code  Thru-PUT/BHRS  Notes  Scrap  Code  Thru-PUT/BHRS  Notes  Notes  Thru-PUT/BHRS  Notes  Scrap  Code  Thru-PUT/BHRS  Notes  Scrap  Code  Thru-PUT/BHRS  Notes  Thru-PUT/BHRS  Notes  Scrap  Code  Thru-PUT/BHRS  Notes  Thru-PUT/BHRS  Notes  Notes  Thru-PUT/BHRS  Notes  Notes  Thru-PUT/BHRS  Notes  Brist Part Inspection  Notes  Brist Part Inspection  Notes  Brist Part Inspection  Notes  Thru-PUT/BHRS  Notes  Th	Setup Hrs.												
Cycle Time    10 MIN	10 MIN		_							12			
PCS/Hr  S  ROUTING:  SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2  Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total time Codes  Setup Hrs.	Cycle Time										11	D	
ROUTING:  SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2  THRU-PUT/BHRS  Scrap Code  Notes	10 MIN	*							7	0	1	¥	
ROUTING:  SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2  THRU-PUT/BHRS  Scrap Code  Notes  Scrap Code Code  Notes  Scrap Code Code Code Code Code  Notes  Scrap Code Code Code Code Code  Notes  Scrap Code Code Code Code Code Code Code Code	Pcs/Hr									000	8		
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Cum. Total Pcs. Cum. Total Cum.	5											a	3
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down   time   cede   Notes   Scrap   Scrap   Code	ROUTING:				SAND	BLAST / BRIGI	HT DIP / REA	AM / MS PA	ACK	_			
Setup Hrs.  OPERATION 3  Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time oode Notes Scrap Code  Setup Hrs.  OPERATION 3  Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Time Oode Notes Scrap Code  Setup Hrs.  OPERATION 3  Inspector Inspector Notes  Notes  Notes  Notes  Notes  Notes  Notes  Notes  Operation 4  Important Impo	OPERATION 2 THRU-PUT/8HRS												
Cycle Time    Cycle Time   Cycl	Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total		Control of the Contro		Notes		Scrap	
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Pes/Hr    Comparison   Comparis													
ROUTING:    Down time code   Down time c	Cycle Time												
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ROUTING:    Down time   Down time   Code   Co													
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap Code  Setup Hrs.	Pcs/Hr												
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total time Code Notes Scrap Code  Setup Hrs.													
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total time Code Notes Scrap Code  Setup Hrs.	DOUTING												
Mach No.  Date  Emp. Name  Prod Hrs.  Total Pcs.  Cum. Total  Down time  Code  Notes  Scrap  Code  Notes  No	ROUTING:				OPERATIO	N 3					THRU-	PUT/8HRS	
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Cycle Time  Pcs/Hr  ROUTING:  Notes / Instructions  Down Time Codes  1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training  Date Part Submitted Time Of Day Yes / No Check Letter  1 Check B  1 Inspector Notes  Notes  Notes  Notes													
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5 Training	I				1-2+16	2:30	415	V		2 4 63			
6 Meeting			5 Training				1			1)			
ECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/15/15	FCONDARY	PRODUCTIO				DAGE	****					Table	0/45/45