Part No.		A24023		Component		A	24023-10		CD control devices, LLC		
Order No.		398431		Heat Lot #					devices, LLC		
Order Qty		250		W/O # from Box						1	
W PARTE S				OPERATIO					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
DRILL PRESS	2/13/16	DJ	2.5	295	297		i i				
Setup Hrs.	1										
,4								96BC	,4		
Cycle Time								000			
								WAL	P		
Pcs/Hr							ji.	7/05			
								5,2	$-+\alpha$		
ROUTING:					TO THE	SEAD BOLLE	D				
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.		,									
	7										
110											
Cycle Time											
Pcs/Hr											
ta											
ROUTING:											
OPERATION 3 THRU-PUT/8HR											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum, Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.			À								
Cycle Time				W)							
cycle rime											
Pcs/Hr								-1			
1 03/111											
						CINESAND NAME					
ROUTING:					The state of the s						
	nstructions	Down T	ime Codes			F	irst Part In	spection Record			
1		1 Maintenand		Date Part	T	Approved	Mtrl	Roy	24 mm		
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter Inspector	I Inspector I Notes		
		3 Setup 4 FAIR		2-13-16	10:55	yES	53 N D 799				
		5 Training									
SECONDARY PRODUCTIO		6 Meeting			DACE 1	anti publica		NAME OF TAXABLE PARTY.			