


Part No.	R450-10	Component	
Order No.	393132	Heat Lot #	
Order Qty		W/O # from Box	



OPERATION 1								THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap
0053 Thread roller	2-8-16	JN	7.5	210		.5		NEEDS TO BE re-setup	
Setup Hrs.	2-13-16	JN	6	180					
Cycle Time									
Pcs/Hr									
									39

OPERATION 2								THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap
Setup Hrs.									
Cycle Time									
Pcs/Hr									

OPERATION 3								THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap
Setup Hrs.									
Cycle Time									
Pcs/Hr									

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance								
	2 Tooling								
	3 Setup	1-							
	4 FAIR								
	5 Training								
	6 Meeting								