

Control Devices LLC / Work Order Production Record			
Part No.	VC10071	Rev Letter	
Order No.	374820	Component	VC10071-10
Order Qty	1000	Heat Lot # or Box W/O #'s Found on Label	

QTY CHANGE INLS/DATE	
Special Notes / Instructions	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
6-19	JM	8	5	220	8	0	0	0	0		5		4				
						0	0	0	0								
6-22	JM	8	0	215	5	0	0	0	0		0		0				
6-23	JM	8	0	280	5	0	0	0	0								
6-28	JM	7.5	0	398	7.5	0	0	0	0		0		0				
6-25	JM	7.5	0	408	7.5	0	0	0	0								
6-26	JM	4	0	100	4	0	0	0	0		0		0				
6-29	JM	2	0	88	2	0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17					0	STD CYCLE TIME					0	#DIV/0!
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0

Machine #						0	STD CYCLE TIME						0	#DIV/OI
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/OI	0		0	

					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								Test 4/29/15