Part No.		P7575001-20 2		Component		P7575001			control devices, LLC			
Order No.		391214		Heat Lot #					devices, LLC			
Order Qty		75		W/O # from Box							-	
				OPERATIO	N 1				THR	U-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
KINGBURY 0470	11-23											
Setup Hrs.	3,5	JM	4	1956		3,5		JO	bogt	4		
	1											
Cycle Time						€.	10		1.1			
						,		11/	12/9			
Pcs/Hr								A)	1255			
1 03/111		¥								i		
BOUTING										4		
ROUTING: OPERATION 2									THR	U-PUT/8HRS	V	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
				Avenue kille ik		time					Code	
Setup Hrs.	160 100 100 100 100 100 100 100 100 100									+		
										+		
Cycle Time										+		
Cycle Time										+		
Pcs/Hr				*								
ROUTING:				4								
OPER					PERATION 3			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
				- Ju - Iu -						1		
Setup Hrs.								9.		Pris.		
Cycle Time												
Pcs/Hr								e e				
1 03/111												
							Makes	1				
ROUTING:	ostructions		C L									
Notes / Instructions		Down Time Codes 1 Maintenance		D-4-D-1	First Part Inspec			-				
		2 Tooling	.e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		11-23-15	10:25	YES	V	11	787	Y8"NPTG	(2)	
		4 FAIR 5 Training	-					H				
		6 Meeting										
SECONDARY	PRODUCTION	N RECORD			PAGE 1		100 100 200 000			Test Form	10/15/15	