					Cont	rol Device	s LLC / W	ork Order	Production	on Record							
Part No.			0621	5	Rev Letter								Heat Lot #				
Order No.			589	00	Component NO				6215-10				or				
Order Qty			100 K	215				Box W/O #'									
QTY CH	ANGE INLS/	DATE			-i -										_		
	•		Spec	ial Notes /	Instructions				7			Standard Cycle Time & Setup Time Vertified 1st Operation					
					2				7			_	nd Opera				
		, , , , , , , , , , , , , , , , , , , ,											3rd Operation				
Date	Emp. Name	Prod.	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	46	2		Q.575.23	r Biggi.	0	0	STD CY	CLE TIME		(B)	44.	Mar e			0	#DIV/0!
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Final Part Calculation					Code	Total Do		Hours	Date Par Submitte	Part Time		Approved Yes / No Inspector			N	otes	
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