| Part No. Order No. Order Qty |              | 401866 4D218                                      |           | Component              |                           | Æ02001-0044  |                   | 4 AKO  | CD contr      | ol<br>es, LL    |  |
|------------------------------|--------------|---|-----------|------------------------|---------------------------|--------------|-------------------|--|---------------|-----------------|--|
|                              |              |   |           |                        | Heat Lot # W/O # from Box |              |                   |  |               |                 |  |
|                              | Parks        |   |           | OPERATIO               |                           |              |                   |  | THRU-PUT/8HRS | 144             |  |
| Mach No.                     | Date         | Emp. Name   |           | Total Pcs.             | Cum. Total                | Down<br>time | Down time<br>code | Notes  | Scrap         | Scrap<br>Code   |  |
| Corne                        | 2-25-16      | HVB   | ιξ        | 5                      | 5                         |              |                   | Johns  | 0             | 0               |  |
| Setup Hrs.                   |              |   |           |                        |                           |              |                   | · /-/  | VB            |                 |  |
| lomir                        |              |   |           |                        |                           |              |                   |  |               |                 |  |
| Cycle Time                   |              |   |           |                        |                           |              |                   |  | 110           |                 |  |
| 30311                        | n            |   |           |                        |                           |              |                   | 2 (  | 2100          |                 |  |
| Pcs/Hr                       |              |   |           |                        |                           |              |                   | 13-6   | 7-6           |                 |  |
| B 18                         |              |   |           |                        |                           |              |                   | 016  | D             |                 |  |
| ROUTING:                     |              |   |           |                        |                           |              |                   | <u> </u>   |               |                 |  |
| Maria                        |              |   |           | OPERATIO               |                           | Down         | Down time         |  | THRU-PUT/8HRS | Scrap           |  |
| Mach No.                     | Date         | Emp. Name   | Prod Hrs. | Total Pcs.             | Cum. Total                | time         | code              | Notes  | Scrap         | Code            |  |
|                              |              |   |           |                        |                           |              |                   |  |               |                 |  |
| Setup Hrs.                   |              |   |           | 8                      | l                         |              | 11                | NAME OF THE OWNER OWNER OF THE OWNER OWNE |               |                 |  |
|                              |              |   |           |                        |                           |              |                   |  |               |                 |  |
| C 1 =:                       |              |   |           |                        |                           |              |                   |  |               |                 |  |
| Cycle Time                   | <del>)</del> |   |           |                        |                           |              |                   |  |               |                 |  |
| ŀ                            |              |   |           |                        |                           |              |                   | _  |               |                 |  |
| Pcs/Hr                       |              |   |           | 100                    |                           |              |                   |  |               |                 |  |
|                              |              |   |           |                        |                           |              |                   | William William  |               |                 |  |
|                              |              |   |           |                        |                           |              |                   |  |               |                 |  |
| ROUTING:                     | 125          | 0.11  |           | OPERATIO               | NO                        |              |                   |  |               |                 |  |
| Mach No.                     | Date         | Emp. Name   | Prod Hrs. | Total Pcs.             |                           | Down         | Down time         | N  | THRU-PUT/8HRS |                 |  |
| iviacii ivo.                 | Date         | Emp. Name   | Prod Hrs. | TOTAL PCS.             | Cum. Total                | time         | code              | Notes  | Scrap         | Code            |  |
| Setup Hrs.                   |              |   |           |                        |                           |              |                   |  |               |                 |  |
| -                            | **           |   |           |                        |                           |              |                   |  |               |                 |  |
| Cycle Time                   |              |   |           |                        |                           | v'           |                   | _  |               |                 |  |
| ŀ                            |              |   |           |                        |                           |              |                   |  |               |                 |  |
| Pcs/Hr                       |              |   |           |                        |                           |              |                   | 3  |               |                 |  |
| ŀ                            |              |   |           |                        |                           |              |                   |  |               |                 |  |
| OUTING:                      |              | _   |           |                        |                           |              |                   |  |               |                 |  |
| Notes / Instructions         |              | Down Time Codes                                   |           |                        |                           |              | spection Record   |  |               |                 |  |
|                              |              | <ul><li>1 Maintenance</li><li>2 Tooling</li></ul> |           | Date Part<br>Submitted | lime ()t l)av l ''        |              | Mtrl              | Rev Inspector  | Notes         | Notes           |  |
|                              |              | <b>3</b> Setup                                    |           | 22/16                  | 11:30                     | Yes / No     |                   | Letter Hispector   | Salary        |                 |  |
|                              |              | 4 FAIR<br>5 Training                              |           | 7.4                    |                           | 711          |                   | D  |               | and the same of |  |
|                              |              |   |           |                        |                           |              |                   |  |               |                 |  |