| Part No.   |                        | C            | C3000-1-6       |               |   | Rev                      | Rev Letter         |                        | 1 Marie           | The same of the sa |               |   | Heat Lot #       |          |         |             |           |
|--|------------------------|--------------|-----------------|---------------|---|--------------------------|--------------------|------------------------|-------------------|--|---------------|---|------------------|----------|---------|-------------|-----------|
| Order No.  |                        | 3            | 367693          |               |   | Com                      | ponent             | C3000-1-6V             |                   |  | 100           | or<br>Box W/O #!s                         |                  |          |         |             |           |
| Order Oty 707  |                        |              |                 |               |   |                          |                    |                        |                   |  | 1             | nd on I                                   |                  |          |         |             |           |
| . QTYCHANGE INIS/DATE .  |                        |              |                 |               |   |                          |                    |                        |                   |  |               | Standard Cycle Time & Setup Time Vertifie |                  |          |         |             | Vertified |
|  | 3 <b>*</b>             |              | Spe             | cial Notes /  | Instructio                              | nstructions              |                    |                        |                   |  |               |   | 1st Operation    |          |         |             |           |
|  |                        |              |                 |               |   |                          |                    |                        |                   |  |               |   | 2nd Operation    |          |         | ii.         | 75        |
|  |                        |              |                 | lean-was-     | o Isonatoro araco                       | Isasemperer Inex terrior |                    | Sand-thou logic are on |                   | ,  | 3rd Opera     |   | tion             |          |         |             |           |
| Date   | Emp.                   | Prod.        | Setup           | Total Pcs     | Planned                                 | Cum.<br>Total            | Balance<br>Due Pcs | Plan<br>Pcs/Day        | Actual<br>Pcs/Day | %Oper.<br>Efficiency   | Down          | Code                                      | Scrap<br>Pcs.    | Pcs/Hr   | S/U hrs | S/U         | Setup %   |
| Machin   |                        |              | ringo           |               |   | 0.0                      | 0                  |                        | LE TIME           |  |               |   |                  |          |         | O           | #D(V/0!   |
| C1-18-   |                        | 1/0          | .7              | 200           | Strott<br>Flux                          | 0.0                      | 0                  | Ö                      | 0                 | \$25,35,30E  | <u> </u>      |   |                  |          |         |             |           |
| 4-20   | 3 7                    | 18           | -               | 519           | 1463)<br>1064                           | 0.0                      | 0                  | 0.0                    | 2. 0.<br>3. 0.    | 250222350<br>250222350   | <del> </del>  | -   | -                |          |         | -           |           |
|  |                        |              |                 |               | 2000 TO                                 | 0                        | 0 -                | 0                      | 0.15              | (50 <u>40</u> 00)  |               |   | -                |          | -       | _           | Page 1    |
|  |                        |              |                 |               | 1000                                    | 0.,                      | 0                  | 0.0                    | 0.                |  |               |   |                  |          |         |             |           |
|  | _                      |              |                 |               | 2535.20<br>Sc. 100 mi                   | 0.1                      | 20.0               | Oxes                   | 0                 | May NS   |               |   |                  |          |         |             |           |
| -  | -                      | -            |                 |               | 10000<br>10000<br>10000                 | 0                        | 0                  | 0.0                    | 0                 | MESS AS  |               |   |                  | -        |         |             |           |
| -  | _                      | -            | -               | -             | (5°14)                                  | 0                        | 0                  | 0                      | 0                 | Fig. T. C. C.  | -             |   |                  |          |         |             |           |
|  |                        |              |                 |               | W. W.                                   | Ö                        | 0                  | 0                      | 0                 | T. 5.3.212   |               |   | 16               |          |         | _           |           |
| Name of the last o |                        |              |                 |               |   | 0                        | Ö                  | 0                      | %. O:             |  |               |   |                  |          |         |             |           |
| TotalE   | fficiency              | 层区0          | 0.0             | 0.0           | 0                                       | 0                        | 0.5                | 0                      | 0                 | #DIV/0!  | 2000          | 經過  | 號0部              | 翻觸       |         |             |           |
| Machine  | SHOOT I                | 40120111     | merpiy          | . December    |   | Taramana                 | 07.                | uting:<br>STD GYG      | CESTIONES         | SANGER AND   | In the second | (114X+11)                                 | HERE SH          | 195500 0 | 5255 S  | 70-12 E     | #DIV/0!   |
|  |                        |              | 1-1-0-1-1-1-1-1 | 7,-11:3-12:11 |   | Ö                        | O.                 | 0                      | 0                 | AND  | larente.      | 7.32 title                                |                  | takan (s | 9653 C  | 200         | #DIA/OIE  |
|  |                        |              |                 |               |   | 0                        | 0                  | 0                      | 0                 | 9. A. A. A. B.   |               |   |                  |          |         |             |           |
|  | <u> </u>               | -            |                 | <u> </u>      | Marie Land                              | 0                        | 0                  | 0.                     | <b></b> 0         | Carlondon<br>Original  |               |   |                  | ·        |         |             | 8:        |
|  |                        | <del> </del> |                 |               | Sinc<br>Sinc                            | 0                        | 0<br>0             | 0.<br>∂0               | 0.                | g Walge Til.<br>Hestardara   |               |   |                  |          |         |             |           |
|  | 1                      |              | <u> </u>        | <u> </u>      | \$37.40                                 | Ö                        | 0                  | 0                      | 0                 | 158515785°   | -             |   |                  | ļ        | -       | <del></del> |           |
|  |                        |              |                 |               |   | 0.00                     | 0                  | 0.                     | 0                 |  |               |   |                  |          |         |             |           |
|  |                        |              |                 |               | MOR.                                    | 0                        | 0:                 | 22.002                 | 0.                |  | •             |   |                  |          |         |             |           |
|  |                        |              | ļ               |               | AND TO                                  | 0                        | 0,                 | 0:::                   | Ö                 |  |               |   |                  |          |         |             |           |
| <u> </u>   |                        |              | -               |               | 185736<br>2004<br>3005<br>1005          | 0                        | 0                  | 0                      | 0                 | Missississississississississississississ   |               | -   |                  |          |         |             |           |
| Total Ef   | iciency                | 0.0          | 500             | 0             | 0.4                                     | 0.0                      |                    |                        |                   | #DIV/OI  | <b>200</b>    |   | 76010            |          |         | <b>3799</b> |           |
|  |                        | - 1          |                 | 112           | 1                                       |                          | F                  | louting:               |                   | Electronia Retain  | Tel-24-24-00  | ******                                    | ELLIANS, S       |          |         |             |           |
| Machine  | # 25%                  |              |                 |               |   |                          |                    | STD GYG                |                   |  |               |   |                  | Mar 7    |         | 0           | #DIV/01:  |
| -  | +                      | -            |                 |               |   | . Ö.≝                    | 0                  | 0                      | 0                 |  |               |   |                  |          |         |             |           |
|  | -                      | -            | -               |               |   | 0                        | Ö.,                | 0.                     | 0                 |  | -             |   |                  |          |         |             |           |
|  |                        |              |                 |               | Alleria                                 | . 0                      | .0.,               | 0                      | 0                 |  |               |   |                  |          |         |             |           |
|  |                        |              |                 |               | MANUE                                   | 0                        | 0                  | 0.                     | Ö                 | 67. DAG  |               |   |                  |          |         |             |           |
|  |                        |              |                 | 2             |   | 0                        | 0                  | .0                     | 0                 | PACK:  |               |   | (h)              |          |         |             |           |
|  | -                      | -            |                 |               | 5350.<br>3580.                          | 0                        | 0.                 | 0:                     | 0                 | AND AND  |               |   |                  |          |         |             |           |
|  | -                      |              |                 |               | 3 2 2 3 1 3 1 3 1 3 1 3 1 3 1 3 1 3 1 3 | 0                        | 0                  | 0                      | (° 0 ::<br>0 ::   |  | -             |   |                  |          |         |             |           |
|  |                        |              |                 |               | 55,75                                   | 0                        | 0                  | 0                      | . 0               |  |               |   |                  |          |         |             |           |
|  |                        |              |                 |               | X0101.                                  | 0.                       | <b>O</b>           | 0                      | 0                 | 7161 0 31"<br>484 888 78   |               |   |                  |          |         |             |           |
| //TotallEff  | iciency,               | 0.0          | 遊0部             | 0.3           | 0.2                                     | 0.                       | 0.0                | 0.0                    | 0                 | #IDIV/0!   | <b>20</b>     | 證顯  | <b>0</b>         | 器器運      | 200     | 經過商         |           |
| -  |                        |              |                 |               |   |                          | F                  | Routing:               |                   |  |               |   |                  |          |         |             |           |
|  |                        |              |                 |               |   |                          | Total Down Time    |                        | Date Part Tim     |  |               |   | rt Inspection Re |          | ora     |             |           |
| Total Carr   | Final Part Calculation |              |                 |               | Code                                    | Description              |                    | Hours<br>0             | Submitt           | ed of (  | Оау           | Yes / No                                  |                  | Inspec   |         |             | ites      |
|  | Total Counted Pcs      |              |                 | packing)      | 1                                       |                          | Maintenance        |                        | 4-18-15 7:        |  | 63            | 4/25                                      |                  | Dr       | T       | 804 m       |           |
|  | Total Scrapped         |              |                 | 0             | 2                                       |                          | Tooling            |                        |                   |  |               |   | , a              |          | _       | 03          |           |
|  | Brd Operation Count    |              |                 | 0             | 3                                       | Setup Idle               | e                  | 0                      | -                 |  |               |   |                  |          |         |             |           |
|  | nd Operation Count     |              |                 | 0             | 4                                       | Other                    |                    | 0                      |                   |  |               |   |                  | L        |         |             |           |
| Lst Operation Count  |                        |              |                 | 0             |   |                          |                    |                        |                   |  |               |   |                  |          |         |             |           |

.7.0