

Control Devices LLC
Work Order Production Record

Work Order Production Record

Control Devices LLC		Machine No.	
Work Order Production Record		Rev Letter	
Part No.	561001	Planned Pcs/Hr	
		CYCLE TIMES	
Order No.	339872	Standard	
		Actual	
Order Qty			

HYDROMAT / ACME / 2ND OPS			
Wgt/Bar		Total Bars	
Bars per Load		Remaining Bars	
Wgt/Pc		Pcs/Bar	
Component			

Setup Allowed Hrs.	Setup Actual Hrs.	Setup %	Special Notes / Instructions

[illegible]

Efficiency		Final Part and Material Calculation		Total Down Time on Page		First Part Inspection Record					
			Code	Description	Hours						
Total Planned Pcs		Total Counted Pcs		1	Maintenance	0					
Efficiency		Total Scrap Pcs		2	Tooling	0					
Machine Count (Pcs)		Estimated Short Parts		3	Setup Idle	0					
		Difference in Parts		4	Other	0					
		Material Difference LBS.		5	Alternate - Tooling/ Units/ S/U	0					