Part No.		11-4-22		Component		11-4-I-BLNK			GD control devices, LLC			
Order No.		396449		Heat Lot #						604	device	es, LLC
Ord	er Qty		2	W/0 #	from Box							
				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	1-8-16	CS DG	13	4	15		31,1					
Setup Hrs.								TO	13			
6~								0	T			
Cycle Time				÷.		^		No	DATE	E		
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20m								0,11	110.	2)	
Pcs/Hr		1							-	20	7	
										1	8	
ROUTING:				OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	<u> </u>	Notes	THKU	Scrap	Scrap
			i			time						Code
Setup Hrs.												
Cycle Time												
Des/Us												
Pcs/Hr												
ROUTING:						_						
KOOTING.	A SECTION AND A SECTION ASSESSMENT	THE STREET		OPERATIO	N 3		Carl Spice R		A STAN BURN	THRU-	PUT/8HRS	Name of the same o
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code				Scrap	Scrap Code
Setup Hrs.		0										
- 1												
Cuelo Timo												
Cycle Time						100						
ŀ												
Pcs/Hr												
F C3/111												
ROUTING:												
Notes / Ir	nstructions		ime Codes				irst Part In:	The same of the same of	Record			
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup		1-6-18	4:50PM	YES	CHECK	A	was			
		4 FAIR 5 Training										
		6 Meeting										
ECONDARY PRODUCTIO		N RECORD			PAGE :	1					Test Form	10/15/15