Part No.		1304-28-5/16		Com	Component		04-A-BLNI		control devices, LLC		
Order No.		401269		Heat Lot #					6114	device	s, LLC
Order Qty		4		W/O # from Box		39847		6			
		多数操作的数据 化多数		OPERATION 1		THE REPORT OF THE PARTY OF THE		TRANS.	THRU	-PUT/8HRS	16
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	2-20-16	DG-	2.5		5		*	-		1	11
Setup Hrs.								λ			
10 MIN								3	OBOUT		
Cycle Time									1-/		
30 MIN							Λ	10 (DARTIN	E	
Pcs/Hr						1),)		MACH		
2			· · · · · · · · · · · · · · · · · · ·			UE		0	11		
ROUTING:	3 01 1 50										
建筑 网络广场				OPERATION 2		Down		16	THRU	-PUT/8HRS	Canan
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
								/			
Setup Hrs.	8		JJ.				/				
								116	Di		
								450	V		
Cycle Time								4	010		
									0000		
									05		
Pcs/Hr											
									75	10	
ROUTING: OPERATION 3 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,											
Pcs/Hr											
. 55/111	_										
ROUTING:											
Notes / I	nstructions	Down T	ime Codes	1 - 20 - Au		F	irst Part In	spection	Record		
		 Maintenand Tooling 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		219-16	11:20	UTES	CHECK	<u>_</u>	Det (Se)		
		4 FAIR 5 Training				1			(B) B)		
CECCNE	V DD C D I I	6 Meeting									and going to be reasoned the same
SELUNDAR'	Y PRODUCTIO	NKECORD			PAGE	E.				Test Form	10/15/15