Part No.		5-2.5-D-BLNK		Component		A0:	A02071-0030			control devices, LLC		
Order No.		399809		Heat Lot #					1		device	s, LLC
Orde	er Qty	150		W/O # from Box								210
DOMESTIC OF		经 为高级		OPERATIO	N 1					THRU	-PUT/8HRS	The same
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H1	2-8-16	JB	3	14)		2	3		John			-//
Setup Hrs.									HUP			
2							4					
Cycle Time												
In 12s									(k)	1	10	20
Pcs/Hr									^	IX	()	
45									1	1 1	200	
ROUTING: OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU	Scrap	Scrap Code
	***************************************					Cirric						Couc
Catana III				1								
Setup Hrs.												
Cycle Time												
Cycle Tille												
Pcs/Hr							-					
1 03/111											D	
	300.7											
ROUTING:										-		
				OPERATIO	N 3			May As a S		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
	- 11 11/2											
Cycle Time						27						
- /··								+				
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
, otes / II		1 Maintenand		Date Part		Approved	Mtrl	Rev	Y			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector (CO)		Notes	
		3 Setup 4 FAIR		2-8-16	17:30n	455		A	bit			
		5 Training				•		-		*		
SECOND 15	/ DRODUCTIO	6 Meeting			DACE							