| <b>I</b> .             |   |                      |                |                   | Contr            | ol Devices                       | LLC / Wo           | rk Order        | Productio                               | n Record                                |              |                            |               |  |                |               |                        |  |
|------------------------|---|----------------------|----------------|-------------------|------------------|----------------------------------|--------------------|-----------------|---|---|--------------|----------------------------|---------------|--|----------------|---------------|------------------------|--|
| Part No. W.            |   | 062                  | 5              | Rev Letter        |                  |                                  | B                  |                 |   |   | H            | leat Lo                    | t#            |  |                | ò             |                        |  |
|                        |   | 176                  | 37             | 1                 | Component        |                                  | AXX                | Ð.              | 200                                     |   |              | or                         |               |  |                |               |                        |  |
| Order Qty              |   |                      | 50             | 0 4               |                  | WO6218-76                        |                    |                 |   |   |              | Box W/O #'s Found on Label |               |  |                |               |                        |  |
| ·                      | IANGE INLS                              | I<br>/DATE           | 70             |                   | 1                |                                  |                    |                 | - GN1                                   |   |              |                            |               |  | - 0.0-         | A Ti          | - M                    |  |
| - Qiren                | IANGE INES                              | DATE                 | Snec           | ial Notes /       | Instructio       |                                  | 7                  |                 |   |   | t Opera      | _                          | e & 5e        | tup i im   | e Vertified    |               |                        |  |
|                        |   |                      | эрсс           | iai itotes j      | motractio        | 113                              |                    |                 | 1                                       |   |              | _                          | d Opera       |  |                |               |                        |  |
|                        |   |                      |                |                   |                  |                                  |                    |                 |   |   |              | 3r                         | d Opera       | tion   |                |               |                        |  |
| -                      |   |                      | o s            | S                 | pa               |                                  | 8 8                | à               | le A                                    | 7. Ş                                    | E 4          | -                          |               | <u>_</u>   | S              | _             | %                      |  |
| . Date                 | Emp.<br>Name                            | Prod.<br>Hours       | Setup<br>Hours | Total Pcs         | Planned<br>Hours | Cum.<br>Total                    | Balance<br>Due Pcs | Plan<br>Pcs/Day | Actual<br>Pcs/Day                       | % Oper.<br>Efficiency                   | Down         | Code                       | Scrap<br>Pcs. | Pcs/Hr   | S/U hrs        | Actual<br>S/U | Setup %                |  |
| Machine                |   | 61                   |                |                   |                  | 0                                | 0                  | STD CYC         | CLE TIME                                | 1000                                    |              |                            |               |  |                | 0             | #DIV/0!                |  |
|                        | 37                                      | 1.7                  |                | 300               |                  | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
| 9-18-14                | 60                                      | 2.5                  |                | 600 to            | 59               | 0.4                              | 0                  | 0               | 0                                       | 15 To 15 A                              |              |                            | 21            | m_   |                |               |                        |  |
| 9-19-14                | 1613                                    | 40                   | -              | 700               | 11414            | 0                                | 0                  | 0               | 0                                       |   |              | -                          | 4             | m  |                |               |                        |  |
|                        |   |                      | -              |                   | -                | 0                                | 0                  | 0               | 0                                       |   | -            |                            |               | -  |                |               |                        |  |
|                        |   |                      | -              |                   |                  | 0                                | 0                  | 0               | 0                                       |   |              |                            | <b>-</b>      | <del>                                     </del> |                |               | 20                     |  |
|                        |   |                      | -              |                   |                  | 0                                | 0                  | -0              | 0                                       | 8. a v.                                 |              |                            | <u> </u>      | $\vdash$   |                |               |                        |  |
|                        |   |                      |                |                   |                  | 0                                | 0                  | 0               | 0                                       |   |              |                            |               | 1  |                |               |                        |  |
|                        |   |                      | +1             |                   | THE STATE        | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      | 18             |                   |                  | 0 -                              | 0                  | 0.              | 0.4                                     |   |              |                            |               |  |                |               |                        |  |
|                        | سنس                                     |                      |                |                   |                  | 0.                               | 0                  | 0               | *+ ** <b>0</b> ** ;                     | 7                                       |              |                            |               |  |                |               |                        |  |
| Total Effi             | ciency                                  | 0                    | 0              | 0                 | 0                | 0                                | 0                  | 0               | 0                                       | #DIV/0!                                 | 0            |                            | 0             |  |                |               |                        |  |
| 24 20 1.25 V 200.20    | ne Samon                                | CITALITATE OF STREET |                | Beach View et les | 80770057         | Paristones.                      |                    | outing:         |   | Sucarconercu                            | the state of |                            | dukereria.    | . OCCURED !                                      | and the second | Marie William |                        |  |
| Machine                | # 12-15                                 |                      | P1000-256      |                   | Manual<br>Eista  | 0                                | 0                  | SID CYC         | LE TIME<br>0                            |   | MENTER       |                            | 4.7. 2        |  |                | 0             | #DIV/0!                |  |
|                        |   |                      |                |                   |                  | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | L sale           | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | Hill F           | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | 6 4              | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | 100              | 0                                | 0                  | 0.              | 0 .                                     | The first                               |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | 3- 3-            | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | HTM:             | 0 <sub>±</sub>                   | 0                  | 0               | - 0                                     |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | 114              | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   |                  | 0                                | 0                  | 0               | 0                                       | P 6 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 |              |                            |               |  |                |               |                        |  |
|                        | 1.0000000000000000000000000000000000000 | 0                    |                |                   |                  | 0                                | 0                  | 0               | 0                                       | WDW (/ot                                | MENTANIN     | NAMES AND A                |               | BARDINENENAN                                     | G. M. Hall     | 000000        |                        |  |
| Total Effic            | ciency                                  | 0                    | 0              | 0                 | 0                | 0                                | 0                  | 0<br>Routing:   | 0                                       | #DIV/0!                                 | 0            | No. AC                     | 0             |  |                |               |                        |  |
| Machine                | #                                       | 1 1 1 1 1 1          | CALLE          |                   | 75-12-7-TA       | Shirt the                        | 0                  |                 | LETIME                                  |   | remon.       | irana.                     | erestera      | KINE E   | 180135         | 0             | #DIV/0!                |  |
|                        |   |                      | 25615271371    | sale mente        | 100 m            | 0                                | 0                  | 0               | 0                                       |   | SEASON.      | 130,37 10                  |               | macres.  | etanca.        |               | 110101                 |  |
|                        |   |                      |                |                   |                  | 0                                | 0                  | 0               | 0                                       | Per Ville                               |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   |                  | ## O ==                          | 0                  | 0               | F 0 F                                   |   |              |                            |               |  |                |               |                        |  |
|                        |   | 35                   |                |                   |                  | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        | (0)                                     |                      |                |                   |                  | 0                                | 0                  | 0               | 0                                       | 7 e                                     |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | * 5 6 7          | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                |                   | - 34             | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
|                        |   |                      |                | 147               | To the state of  | 0 =                              | 0                  | 0               | 0                                       |   |              |                            |               |  | -              | -             |                        |  |
|                        |   |                      |                | 054               | STATE OF         | 0                                | 0                  | 0               | 0                                       |   |              |                            |               |  |                |               |                        |  |
| -                      |   |                      |                |                   |                  | 0                                | 0                  | 0               | 0                                       | principal property                      |              |                            |               |  |                |               | 1 900                  |  |
| Total Effic            | iency                                   | 0                    | 0              | 0                 | 0                | 0                                | 0                  | 0               | 0                                       | #DIV/0!                                 | 0            |                            | 0             |  |                |               |                        |  |
|                        |   |                      |                |                   |                  | WORKSTON - SECTION .             | PROPERTY.          | Routing:        |   |   |              | MANAGES.                   | ( Carlotter   | SOM NO. 11                                       | un managen.    | er en d       | DESCRIPTION AND PARTY. |  |
|                        |   |                      |                |                   |                  |                                  |                    |                 |   |   | First Pa     | art Ins                    | pectio        | n Reco   | ord            |               |                        |  |
| Final Part Calculation |   |                      |                |                   | Code             | Code Total Down Time Description |                    | Hours Date Part |   | rt Time                                 |              | Approved                   |               | Inspe  |                | 1             | lotes                  |  |
| Total Country I Pro    |   |                      |                |                   |                  |                                  |                    |                 | 100000000000000000000000000000000000000 |   |              |                            |               |  | 000            |               | <u> </u>               |  |
| Total Counted Pcs      |   | (from packing)       |                | 1                 | Maintena         | ance                             | 0                  | 9-18-1          | 4 12:1                                  | 5                                       | 1/6          | <u>خ</u>                   | 80            | (m   | 3 P            |               |                        |  |
| Total Scrapped         |   | 0                    |                | 2                 | Tooling          |                                  | 0                  |                 |   |   | _            |                            |               |  |                |               |                        |  |
| 3rd Opera              | 3rd Operation Count                     |                      |                | 0                 | 3                | Setup Idle                       | е                  | 0               |   |   |              |                            |               |  |                |               |                        |  |
| 2nd Operation Count    |   |                      | 0              | 4                 | Other            |                                  | 0                  |                 |   |   |              |                            |               |  |                |               |                        |  |
| 1st Operation Count    |   |                      | 0              |                   |                  |                                  |                    |                 |   |   |              |                            |               |  |                |               |                        |  |