Part No. Order No. Order Qty		7-3-D-BLNK 403077 1000		Component  Heat Lot #  W/O # from Box  OPERATION 1		<b>A02071-0052</b> [44553,12.]		2 No parts	ontre device	ol es, LLC
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	344 Scrap Code
M1	3-4-16	Pb	1.5	54	54				/	//
Setup Hrs.	3416	35	6 Ms	150	204			Shut Down	,	
1	3/5/16	P.6.	6	215	419		1	Help rammi	669	
ycle Time		13	7.0	5)21	40			Cip	)	
LM 15 SEC	3516	05	0	ICO	(250)	1 9				
	3/7/16	P.6.	5	130	780			Johnt		
43				9				N.		
ROUTING:	NAME OF STREET			OPERATIO	N 2	U.S. R.C. SHI	and a street	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
								1		
etup Hrs.	_					-/	1			
							VI.H			
Cycle Time							# '	114		
							3	255		
Pcs/Hr					2				,	
ROUTING:	WAY ON Z	30	Maria 1505 VIII.	OPERATIO	N 3			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
,										
Pcs/Hr								k		
		4								
Notes / I	netructions	D	lma Carl	-				6: 0		
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev Inspectory	Notes	1000
		<ul><li>2 Tooling</li><li>3 Setup</li><li>4 FAIR</li><li>5 Training</li></ul>		3-4-16	1:15	Yes/No YES	Check	Letter Inspector		*
CONDAR	/ PRODUCTIO	6 Meeting		No. of Lot, Lot, Lot, Lot, Lot, Lot, Lot, Lot,	PAGE :				Test Form	10/15/15