Part No.	S405-5	S405-5-1/4-1/2							View Or	Heat Int/Traces	hility	
Order No.	39	398134		Ą	control devices, LLC			Con	Component(s)	No(s)		
Order Qty		13						SF40	SF405-5-1/4-1/2	208124		
	Distingu	Distinguishing Traceablity Numbers	lity Numb	pers				5	CUTU-1-1/2			
Flare Nuts	Six digit no.	Six digit no. located on the box label under box quantity.	box labe	l under b	ox quantity.		_	3	BRZ03			
Brazing Rings	Located on	Located on the box label, directly above the word "heat."	directly al	bove the v	vord "heat."				CP13			
Copper Tubing	Located on	Located on the spool label, starting with the letter "M."	, starting	with the I	etter "M."							
Flare Tubes	Use their w	Use their work order number and date on the box label	per and d	ate on the	e box label.		_					
Snap Rings	Located on	Located on the bag followed by "Lot Number."	ed by "Lo	t Number								
Caps/Plugs	Do not requ	Do not require traceability.					_					
				No. of Contract of		reflector called						
Mach. No.	40		Setup		Cycle			Pcs./Hr		Thru-		
					111116					put/8hrs		
Date Emp. Name	Prod Hrs.	Total Pcs.	Cum.	Cum. Total	Down Time	Down Time Code			Notes		Scrap	Scrap
1/26/16 30	30min	2	/	2								COCI
.,												
										LI O		
									3	TH		
							1		1.1			
					9 -							
	ı									1		
											3	
ROUTING:											*	
Special Notes / Instructions	tions	Down Time Codes	odes			N. William	To .	First Part In	spection Record			
	1	- 1		Date Part		Approved	_	- 82	maperchon Necord			
	2		_	Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector	Notes	is	
				25.14	3:300	~	7	Z	75			
	t 10				-							
BRAZING PRODUCTION RECO	RD C	Nicetilig										
BRAZING FRODOCTION RECORD	2										Test Fo	Test Form 11/4/15

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