Part No.		9-4-8		Component		9-4-A			control devices, LLC			
Order No.		387708		Heat Lot #							# aevice	es, LLC
Order Qty		20.1		W/O # from Box		N	IA					
		THE NEW YORK		OPERATIO	N 1			大樓		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	12/1/15	D6.	2,5	30	49	6 m	3		W W 1974		2	11
Setup Hrs.							- 11	_	7			
6 m									oboc	+		
Cycle Time									1			
3min.							71-	1.8	X		V-11-	
Pcs/Hr							1	115	54)			
1 65/111							T	Fle	5		A	
							10.5	19			0	
ROUTING: Sand D 48 OPERATION 2 THRU-PUT/8HR												
(V 4-5 04-12-8)						Down time					Scran	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap (Code
Setup Hrs.												
Setup III3.												
Cycle Time												
-,												
Pcs/Hr								-				
ROUTING:	!											
				OPERATIO	N 3			4/15 //5		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Catalogue					_							
Setup Hrs.												
					-							
Cycle Time										-		
Cycle Time										-		
												
Pcs/Hr												
. 55/111												
ROUTING:	-1											
Company of the last of the las	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part			Approved Mtrl		ev I		Notes	
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes			
		4 FAIR										
		5 Training										
SECONDARY PRODUCTIO		6 Meeting N RFCORD	Internation of the last		PAGE	1	-	***************************************			Test Form	10/15/15