


Part No.	C3000-3-6	Component	C3000-1-6U	
Order No.	393166	Heat Lot #		
Order Qty	3000	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STAINLESS DIEHEAD	1/18	JB	3	100		30 min				
	1/20	JB	5	308				Job Out		
Setup Hrs.										
Cycle Time										
Pcs/Hr										
								2-1-16 50		

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-18-16	8:30AM	YES	OK	m	SR	CD 001 003
3 Setup								
4 FAIR								
5 Training								
6 Meeting								