Part No.		R452-18		Component		A0	A02001-0012			CD contro	ol
Order No.		391009		Heat Lot #						device	s, LLC
Order Qty		1	00	W/O # from Box							
Line				OPERATIO	ON 1	Down	Down House			THRU-PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code
CAGE DIE -	11-15-15	27		163							
HEAD	11/20	T.W.J.	2.5	103					77		
Setup Hrs.								3.14			
Barrion 300 min											
Cycle Time											
29								9.3			
Pcs/Hr											19
99									9		
ROUTING:	W	rsh					47				
Total Bridge		y rising and		OPERATIO	N 2	D-		21251	Sqristary sale	THRU-PUT/8HRS	Construe was
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
74/	11-19-19	5T	1.2	103		time					Code
Setup Hrs.								-			
octup mor									****		
	_										
Cycle Time											
											Za.
Pcs/Hr											
ROUTING:		2 Saltan Cons.	A CONTRACTOR	OPERATIO	N 3		NVSSS WILLIAM	Marie VIII	Name of State	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
SANder	11-19-15	5N	1.25	103	103					Ø	
Setup Hrs.											
Ø											
Cycle Time				440/31							
									15		
Pcs/Hr				*					1		11
								10	5	A .	
										1	
ROUTING:											
Notes / I	nstructions		ime Codes	4 E n 9			irst Part In	-	Record		
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		3 Setup		Submitted		Yes / No	Check	Letter			
		4 FAIR 5 Training									
		6 Meeting									
SECONDARY	PRODUCTIO	N RECORD	The state of the s	7	PAGE :					Test Form 1	10/15/15