


Part No.	PWMN40032-HT	ADDED W/O #	CYCLE TIMES	Thru-Put/Hrs	Wgt/Pc.	0.0708	DOWN TIME CODES				Mach No.	S5			
Order No.	397893		Standard	Planned Pcs/Hr	Wgt/Bar	8.1	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.		
Order Qty	5000	13K	RO	Actual	Actual Pcs/Hr		Component	A06021-0016	Pcs/Bar	114	Scrap Pcs.	Scrap Code			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes							
2-5-16	Ku	6	0	0		3	3				21	11			
2-5	BM	0	0	0	P9393	7.5	3				126	11			
2-6-16						1.5	4								
2-6-16	TL				P9393	6	3	BAD Form			80	H			
2-6-16	Lu	3.5	1295	1295		2.5	2	Down when came in			36	11			
2-6-16	Lu	1.5	500	1775		3.5	2	3x5 broke used 4x5							
2-8-16	TL	7	2340	4115	P9393	1	1	changed from 5-132			988	A-22			
2-8-16	TL							could start in in center problems							
2-8	TC	8	2880	6995		0	0	form in seat / stop at 64in			0	0			
2-9	NE	8	3060	10,055		1	1								
2-9-16	TL	8	2650	12,705	P9393	0	0	506 out			0	0			
<div style="text-align: center;">  </div>															
TOTAL PCS. PRODUCED															
TOTAL SCRAP PCS.														127	
Special Notes / Instructions															
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces															
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load															
First Part Inspection Record															
Date Part Submitted	Time of Day	Approved Yes/No	Mtl Check	Rev Letter	Inspector	Notes									
2-5-16	10:00 PM	YES	✓	6	WKB										