

Part No.	PWN00027-H	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S4
Order No.	399098	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	36,000	Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
2/14	Ru	1.5	700	700	47657	.5	3		9	11
2/14	Ru	8	2895	3575	47657	.5	6	A3		
2-14-16	Ru	8	2895	3575		-	-			
2/14	Ru	8	3160	6735		-	-			
2/17	Ru	8	3040	9795		-	-			
2-17	Ru	8	2925	12720		-	-			
2/17	DM	7.5	2675	15395	86353	.5	2			
2/18	Ru	7	2725	18120		1	6			
2-18-16	Ru	8	2925	21045	89393					
2/18	DM	8.5	2850	23895	89393	.5	6			
2-19-16	Ted	8	3195	27090	89393	0	0			
2-19-16	Ru	8	2900	29990	89393	-	-			
2-20-16	TG	5	1570	31540	89393	1	2	work on inventory		
2/20/16	DM	6	1985	33525	"	0	-	Adjusted Ball screw in front of		
2/20	DM	6	2350	35875	89393	0	0	on inventory		
2-22-16	TG	1	325	36200				cold start		

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.



FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

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PRIMARY PRODUCTION RECORD