

Test Form 10/14/15

Part No.	PWN2020	ADDED VMO #		Thru-Put/Hrs		Wgt/Pc.	0.1963	Mach No.	A15
Order No.	397443	QTY CHANGE IN SOURCE		Planned Pcs/Hr	449	Wgt/Bar	34.72	Setup Allowed Hrs.	16
Order Qty	20045,000	Actual		Actual Pcs/Hr		Component	A02001-0032	Pcs/Bar	177

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-22	ST				CH449471	25	2	Flood Clean-up 3hrs		
1-23	ST				CH449471	6	3	Working on A3		
1-25	ST					8	3	Change Over		
1-26	ST	1.5	400	400		1.5	4	REPAIR TROUBLE	20	3
1-26	ST	7	2022	2422		1	2	Slave Center	58	A-2
1-27	ST	8	2700	5122		3	2	Slave + Knurl	18	A-2
1-28	ST	7	1015	6137		1	2	Recess		
1-28	ST	8	2000	8137						
1-28	ST	8	2222	10359						
1-29	ST	8	2300	12659						
1-29	ST	8	2100	14759						
1-30	ST	1	250	15009		1	2	Oil Lines		
1-30	ST	5	1147	16206						
2-1	ST	4.5	1200	17406		3.5	1	Clutch		
2-1	ST	2.5	789	18195		3.5	1	Conveyor		
2-2	ST	4	970	19265		4		Clean out		
2-3	ST	8	1950	21215						
2-4	ST	8	2400	23615						
2-5	ST	8	2600	26215						
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.			90	

control devices, LLC	Special Notes / Instructions
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	

First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	1-26-16	1:10	YES	✓		ST	