

17376

Part No.	TRAVIS		ADDED W/O #	CYCLE TIMES		Thru-Put/Hrs	0	Wgt/Pc.		DOWN TIME CODES						Mach No.	08
Order No.	398664			Standard		Planned Pcs/Hr	922	Wgt/Bar		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting						Setup Allowed Hrs.	
Order Qty				Actual		Actual Pcs/Hr		Component								Pcs/Bar	270
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes						Scrap Pcs.	Scrap Code		
CUMULATIVE TOTAL FROM PREV. PAGE																	
2-24-16	SC	8	6750	137,700	125615E	2.5	2	TOTAL SCRAP PCS. FROM PREV. PAGE						38	06		
2-24	77	2.5	2700	147,150		-	-	Material from 11									
2-25-16	SC	8	6750	153,900		-	-										
2-26-16	SC	2.5	2700	156,600	129523E	-	-	prod to 0-3									
2-27-16	SC	8	6750	163,350		-	-	Form Tools Sharpened									
2-29-16	SC	8	5400	168,750		-	-										
2-29-16	SC	8	6750	175,500		-	-										
2-29	29	2.5	1350	176,850		-	-										
3-1-16	SC	8	6750	183,600	12	-	-										
TOTAL PCS. PRODUCED																	
TOTAL SCRAP PCS.																	
38																	
Special Notes / Instructions																	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load																	
First Part Inspection Record																	
Date Part Submitted																	
Time of Day																	
Approved Yes/No																	
Mtrl Check																	
Rev Letter																	
Inspector																	
Notes																	



TRV15		ADDED W/O #		CYCLE TIMES		Thru-Put/Hrs		Wgt/Pc.		Mach No.	
Order No.	398664			Standard	2.9	Planned Pcs/Hr		Wgt/Bar		Setup Allowed Hrs.	
Order Qty	150,000	OT CHANGES IN SEATTLE		Actual		Actual Pcs/Hr		Component		Pcs./Bar	
								A02001-0013		270	

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-2-16	JC	6	4050	4050	120716E	2		Down @ Start O.D. Tooling + COT OFF	25	B6
2-3-16	JC	8	6750	10800	"	-			13	B6
2-4-16	JC	8	6750	17550	112043E	-				
2-5-16	JC	8	6750	24300	"	-				
2-6-16	JC	7	6750	31050	"	-				
2-8-16	JC	8	6750	37800	"	-				
2-9-16	JC	8	6750	44550	"	-				
2-10-16	JC	8	5400	49950	"	-		Form, drill + COT off sharpened + Replaced		
2-11-16	JC	8	8100	58050	125617E	-				
2-12-16	JC	8	6750	64800	"	-				
2-13-16	JC	7	6750	71550	"	-				
2-15-16	JC	8	6750	78300	"	-				
2-16-16	JC	8	8100	86400	"	-				
2-16	JA	1		86400	125580 E			Moved to D-3		
2-17-16	JA	8	8100	94500	"	-				
2-17	JA	2.5	1350	95850	"	-				
2-18-16	JA	6	4050	99900	"	-		Moved to D-3		
2-18	JA	2.5	2700	102600	"	-		O.D. Tools Sharpened		
2-19-16	JA	8	6750	109350	"	-				
2-20-16	JA	6	5400	114750	"	-				
2-20-16	JA	7	5100	120150	"	-				
2-23-16	JA	8	8100	128250	"	-				
2-23	JA	1.5	1350	129600	"	-				
2-23-16	JA	8	6750	136350	125615E	-				
2-23	JA	2	1350	137700	"	-				
TOTAL PCS. PRODUCED					137,700					

control devices, LLC

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

PAGE 1

PRIMARY PRODUCTION RECORD

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtl Check

Rev Letter

Inspector

Notes

TOTAL SCRAP PCS. 38 B6