Part No. Order No.		1104-13-1/4-5/8 396366		Component Heat Lot #		1104-13-1/4				(2)	contr	ol es, LLC
									_	COLUMN TO SERVICE	device	15, LLU
Ord	ler Qty		2		from Box	N,	1A			Causus		
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO  Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-P	Scrap	Scrap Code
STEP DRILL	1/8/16	P.6.	1		2			-		,		
Setup Hrs.				115				10	boc	7		
1												
Cycle Time												
30 SEC								-		110	)	
Pcs/Hr										19		
108									1	151	8	
ROUTING:											/aa	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down time	Down time code		Notes	THRU-P	UT/8HRS Scrap	Scrap Code
						time						code
												8
Setup Hrs.												
Cycle Time												
Pcs/Hr												
PCS/HI												
ROUTING:				00504510			#INVESTORIES	/ te to te			u=/oups	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-P	UT/8HRS Scrap	Scrap Code
						time						Couc
Setup Hrs.					-							
Cycle Time						72						
Pcs/Hr								ĝ'				
									1500,0			
ROUTING:												
Notes / I	Instructions	Down T	ime Codes				irst Part In	spection	Record			
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> <li>FAIR</li> <li>Training</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	1	Notes	
		5 Training 6 Meeting										
ECONDAR'	Y PRODUCTIO	N RECORD			PAGE	1					Test Form	10/15/15