Control Devices I	LLC	Machine No.		SVC	DAVE	DAVENPORT / B&S BAR FEED	3&S BAR F	ËED		Setup Allowed Hrs.	ed Hrs.
Work Order Production Record	Record	Rev Letter	Q	3	Wgt/Bar		Total Bars		Total	Setup Actual Hrs.	al Hrs.
Part No. 106207-		Planned Pcs/Hr	s/Hr	32	Bars per	70	Remaining			Setup %	%
	ADDED WIO #	9	CYCLE TIMES		100					Special Notes / Instructions	uctions
Order No. 33/352	NAO SILVENOS IN OUR	Standard			Wgt/Pc		Pcs/Bar		14		
Order Qty /5	CIT CLIMAGE INFORMATION	Actual		veined	Comp	Component	126205999	979			
Date Emp. Clock Pr	Prod. Setup Total Hours Hours Loads	Pieces Today	Planned Co	Cum. Balance Total Due Pcs	pe Plan pcs Pcs/Day	Actual % Pcs/Day Et	% Mach. Efficiency	Material Heat Lot No.	Mach E Down OD Time C	Scrap Pcs.	Notes
Beginning Balance	Balance			0					CARAGON CARA	151	0
4-28-14 DAM 27701	0.1				0					REPROGE	OGRAMED PART
4-28-14 JO 27985 5	5.0 1.0 15			0 0	0	1/4				SETUP	IP COMPLETE
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439-14 DO 7268- H	15 a.0 15				0					2000	op setup complet
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the second secon	0 0 0	0.0	0	0 0		h have the term	11-1-1-1-1		0	0.0	Page 1
Efficiency	Final Part and Material Calculation	l Calculation	Total I Code	Down Time on Description	Page Hours			Firs	First Part Inspection Record	ion Record	
To	Total Counted Pcs			Maintenance	0	Date Part	Time Of	Approved	Material		
1	Total Scrap Pcs		2 Too	Tooling	0	Submitted	Day	Yes / No	Check	Illspector	Notes
Count (PCS)	Estimated Short Parts		(Tab	Setup Idle	0						
	Difference in Parts		4 Other	ier	0				*		
Ma	Material Difference BC		ج Alte	Alternate - Tooling/	0					Si .	