Part No.		1102-18-1/4		Con	Component		1102-A-BLNK			(25)	contr	ol es, LLC
Order No.		395754		Heat Lot #				S.			aevic	es, LLC
Order Qty		16			W/O # from Box OPERATION 1					TUDILD	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU-P	Scrap	Scrap Code
8	1-6-16	CS	2.5	/8	18	ı ıı					0	22
Setup Hrs.	1-676	PG	3	1 4	- 20					3		a a
10 MINS								200		1		
Cycle Time									1. DAI	A	,70	
15m		,				À		A	0	hil	VL	
Pcs/Hr	1					1		(a)	The			
				CANIS	DIAGT / DDIG	UT DID / DE	111 / 115 5					
ROUTING:			Color Hillson	OPERATIO	DBLAST / BRIG	HI DIP / REA	AM / MS P	ACK	SET OF MARKET	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
								/				
Setup Hrs.									1190			
Cools Time								1.	PI	110		
Cycle Time									11	10		
Pcs/Hr									1 0	7		
											1	
ROUTING:				ODERATIO	N 2					TUDU D	UT/QUIDE	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-P	J-PUT/8HRS Scrap	Scrap Code
Setup Hrs.			*****									
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Data Part Approved Mtrl				Rev			
		2 Tooling 3 Setup 4 FAIR		Submitted	ted Time Of Day Yes / No Check Letter Inspector					Notes		
				1-6-16	5:35 PM	425		A	WRB			
		5 Training										
ECONDARY	/ PRODUCTIO	6 Meeting N RECORD			PAGE	1					Test Form	10/15/15