Part No.		JR1/2		Component		JR-BLNK				control devices, LLC		
Order No.		393481		Heat Lot #					devices, LL¢			
Order Qty		2		W/O	# from Box				1			
falls fire	建筑地区			OPERATIO				Mark N		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Blue LATHE	12995	1400		9							0	
Setup Hrs.								3.				
3 min												
Cycle Time												
308								,				
Pcs/Hr	_					1			. 110			
96								1-	100		X	
ROUTING:				Ú.					25			
The state of the				OPERATIO	ON 2				10245	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.											4	
	210					_						
Cycle Time					3 -							
					_							
Pcs/Hr												
			 		ļ						_	
ROUTING:												
NOUTING:			100000000000000000000000000000000000000	OPERATIO	N 3			GRIE AN		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
				11.511.5								
Setup Hrs.					0 x V+							
											•	
ycle Time												
Pcs/Hr												
- 1					-							
ROUTING:					1							
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR	3 Setup									
		4 FAIR 5 Training										
CONDARY PRODUCTIO		6 Meeting										