

7184

Part No.	CY11712	ADDED YTD #		CYCLE TIMES		Thru-Put/8Hrs	0	Wgt/Pc.	0.675	DOWN TIME CODES	1 - Maintenance	Mach No.	D-2
Order No.	397144	STANDARD	2.71	Planned Pcs/Hr	898	Wgt/Bar		Setup Allowed Hrs.	16	2 - Tooling			
Order Qty	40,000	ACTUAL	8.75	Actual Pcs/Hr		Component		3 - Setup		3 - FAIR			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Pcs./Bar	Scrap Pcs.	Scrap Code		
CUMULATIVE TOTAL FROM PREV. PAGE													
1-18-16	RR	2	1060	1060	P133538	45	3						
1-18-16	RR	1	1060	1060		15	6	Setup Red.					
1-19-16	RR	8	7420	8480	"								
1-20-16	RR	8	8480	16960	"								
1-21-16	RR	7	7420	24380	"	1	6						
1-22-16	RR	7	7420	31800	"								
1-23-16	RR	6	6360	38160	"								
1-25-16	RR	3	3180	41340	"								
TOTAL PCS. PRODUCED													
Special Notes / Instructions													
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load													
First Part Inspection Record													
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes							
1-18-16	10:00	YES	✓	A	RR	New UO# New Material							
TOTAL SCRAPP PCS.													



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PRODUCTION RECORD