Part No.		7-3-19		Component		7-3-E-BLNK			control devices, L.C			
Order No.		388533		Heat Lot #]	62 4	device	es, LAC
Order Qty		50		W/O # from Box		378463						
				OPERATIO	N 1	Down				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
10	10/29/15	DG Pb.	8	34	52			1	\rightarrow			22
Setup Hrs.	10/30/15	D/2	8	25	111			1			2	22
/m	V-7 507B	DG_		20	///			T	/	En list		
*						_		Jo	9007			
Cycle Time								3000				
								- 2	Do b			
Pcs/Hr		l				100					-	
1 03/111									1 2			
ROUTING:												
THINKS		100000		OPERATIO					THRU-PUT/8HRS		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr				₩								
PCS/HI							10					
			_									
ROUTING:												
OPERATION 3 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code	Notes			Scrap	Scrap
						time	tode					Code
Setup Hrs.				-								
octup mor												
					,							
Cycle Time												
	HO											
Pcs/Hr												
ROUTING:											CINI después de C	
Notes / I	nstructions		ime Codes			First Part Inspection			Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR						B				
		5 Training										
SECOND A DV DD OD LIGHT		6 Meeting										