Part No. Order No.		SF403	-2-3/16 14	Com	Component		SF403-A-BLNK			CD control devices, Lc			
		393014		Heat Lot #					devices, LLC				
Ord	er Qty	2	00	W/0 #	from Box				1			1	
	UNITED STATES		No. College	OPERATIO			1200		56707 175	THRU	I-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Setup Hrs.							0						
5 MIN					_	1.0	an			1			
Cycle Time	<u>.</u>					Mh		,	$-\alpha$	19			
Pcs/Hr									12				
											18		
ROUTING:	7 - 20 (1.5) (1.5)	NO TO SHARE OUT OF STREET		OPERATIO	N 2					TUDU	DUT GUDS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap Code	
Setup Hrs.									· · · · · · · · · · · · · · · · · · ·				
Cycle Time				_							1111		
cycle Time			_										
Pcs/Hr													

ROUTING:													
		The Contract of the Contract o	Albyro Title	OPERATIO	N 3				100	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.												2	
octup mo.													
Cycle Time													
Pcs/Hr													
ROUTING:											<u> </u>		
	nstructions	Down T	ime Codes	1			irct Dart In	spection	Pocard				
		Down Time Codes 1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	irst Part In Mtrl Check	Rev Letter	Inspector				
		3 Setup 4 FAIR			100	TES / NO	спеск	Letter	**				
ECONDARY PRODUCTION		5 Training6 Meeting											