Order Order  Mach No.  Setup Hrs.  Syn  Cycle Time  45M  Pcs/Hr		Emp. Name	186	W/O#	at Lot#					contro device	.0,
Mach No.  / Ö  Setup Hrs.  Sn  Cycle Time  45m	distribution of the second	ALAST OF A									
Mach No.  / Ö  Setup Hrs.  Sn  Cycle Time			A STORAGE CONTRACTOR	ODEDATIO	from Box N 1	manua transitat al valore e	A STATE OF THE RES	ing Augus	Secretary of T	HRU-PUT/8HRS	X
Setup Hrs.  Sn  Cycle Time	0/16/15		Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Sn Cycle Time		DG	5.5	6		Em	3				
Cycle Time								30			
Cycle Time								01	27		
									1	1/10	
Pcs/Hr									12	(6)	
									17		
1										10	
ROUTING:				54-MD	Blas				- 2	usu sum/ounce	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO  Total Pcs.	N 2 Cum. Total	Down	Down time code		Notes	HRU-PUT/8HRS Scrap	Scrap
				-		time	code				Code
Catara Una				1	-3		-				
Setup Hrs.					. "				8011-		
	e i i i e pani										
Cycle Time											
Pcs/Hr											
ROUTING:	· 化数据数据数据数据数据	And world wife	es and the second	OPERATIO	N3	<b>建设的独立</b>		Ande in	A CONTRACT	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.						_			9		
Setup IIIsi						_					L.
Cycle Time											
_									il de version		
Pcs/Hr											
ROUTING:	tructions	Da 7	ime Codes		1-1-10-10 Table		irct Dart In	spection	Record		
Notes / Instructions		1 Maintenance 2 Tooling		Date Part					Inspector Notes		
		3 Setup 4 FAIR		12-16-15	530p	Yes / No	V V	B	20		
SECONDARY P		5 Training 6 Meeting			PAGE	_				Test Form	