Part No.		7-4-11		Component		7-4-E-BLNK				CI	contr	ol ud
Order No.		392067		Heat Lot #						Contract and	device	S, LLC
Order Qty		112		W/O # from Box		373714		1		TUBLL	DUT /OUDS	101
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	THE STATE OF THE S	Notes	THRU-	PUT/8HRS Scrap	Scrap Code
7	11/30/15	DG.	10 min.	70	75	time					1	11
Setup Hrs.	12/1/15	P.6	8	74	92							
	12/1/15	06	770	//	70			50	00	UT		
10 min 5					_							
Cycle Time		ļ							ct	/		
3:42								ik	1.76	P		
Pcs/Hr								4	1, 12,	15		
13						45		4.	(0	/		
ROUTING:		San	dBlas	_								
	nte disease			OPERATIO	N 2	Davis				THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Code
Setup Hrs.		<u> </u>										
		_										
Cycle Time												
Pcs/Hr	ļ											
					_							
ROUTING:		iom vava isu dit		OPERATIO	N 3				CONTRACTOR OF	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Des /III								-		-		
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved Mtrl Rev			Inspector	Notes		
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	T/			
		4 FAIR		11-30-15	91m	463	V	A	JC 60#			
		5 Training6 Meeting			*		, , , , , , , , , , , , , , , , , , ,	-ESPANCE		(00)		
SECONDARY	Y PRODUCTIO		***************************************		PAGE	1		***************************************		<u></u>	Test Form	10/15/15