Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component 5M5001-10 Box W/O #'s \$ /206 Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation 3rd Operation Planned Hours **Total Pcs** Balance Due Pcs Pcs/Day % Oper. Efficiency Prod. Hours Actual Pcs/Day Setup % Cum. Total S/U hrs Plan Down Time Pcs/Hr Code Scrap Actual S/U Pcs. Machine # STD CYCLE TIME #DIV/0! Total Efficiency #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Total Efficiency #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Total Efficiency #DIV/0! Routing: First Part Inspection Record **Total Down Time Date Part** Final Part Calculation Time Code Approved Hours Inspector Description Notes Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance UE> Total Scrapped Tooling 9-9-14 45> 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count