

# Control Devices LLC

## Work Order Production Record

Machine No. PIN 100056-1

Rev Letter C

Planned Pcs/Hr C

Standard C

Actual C

Part No. 100056-1

Order No. 328553

Order Qty 2000

ADDED W/O # QTY CHANGE INLS/DATE

Emp. Name 4-2

Clock # 21860

Prod. Hours 2.6

Setup Hours 2.2

Total Loads 4200

Pieces Today 4200

Planned Hours 4200

Cum. Total 4200

Balance Due Pcs 0

Plan Pcs/Day 0

Actual Pcs/Day 0

% Mach. Efficiency 0

Material Heat Lot No. 10085657-1

Mach Down Time 0

Scrap Pcs. 0

Notes Job out 3-14-09

Setup Allowed Hrs. 0

Setup Actual Hrs. 0

Setup % 0

Special Notes / Instructions 0

Total Loads 0

DAVENPORT / B&S BAR FEED

Wgt/Bar 0

Bars per Load 0

Remaining Loads 0

Pcs/Bar 0

Component 10085657-1

Wgt/Pc 0

Plan Pcs/Day 0

Actual Pcs/Day 0

% Mach. Efficiency 0

Material Heat Lot No. 10085657-1

Mach Down Time 0

Scrap Pcs. 0

Notes Job out 3-14-09

Setup Allowed Hrs. 0

Setup Actual Hrs. 0

Setup % 0

Special Notes / Instructions 0

Efficiency

Total Planned Pcs

Efficiency

Machine Count (PCS)

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

1

2

3

4

5

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/Units/ SJU

Hours

0

0

0

0

0

0

0

0

0

0

Total Down Time on Page

0

0

0

0

0

0

0

0

0

0

Final Part and Material Calculation

0.0

0

0

0

0

0

0

0

0

0

Page 1

0

0

0

0

0

0

0

0

0

0