

Part No.	R431-10
Order No.	369594
Order Qty	200
QTY CHANGE INLS/DATE	

Control Devices LLC / Work Order Production Record	
Rev Letter	F
Component	1/4 mil Bore

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

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Rev Letter	F
Component	1/4 inch Bolt

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	3rd Operation			S/U hrs	Actual S/U	Setup %
												Code	Scrap Pcs.	Pcs/Hr			
Machine #	091					0	0	STD CYCLE TIME								0	#DIV/0!
5-5-15	JN	1.5	-	48		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine #						Routing:								
						0	STD CYCLE TIME						0	#DIV/O!
5-5-15	JW	1.5	-	48		0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
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						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/O!	0	0		

						Routing:												
Machine #						0		STD CYCLE TIME								0		#DIV/0!
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
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						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0					
Routing:																		

Final Part Calculation				First Part Inspection Record					
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	5-4-15	7:45am	YES	GR	GO QUALITY #03
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								