

Part No.	2203-A-BLNK	Component	A01301-0088	No Photo E. Photo 
Order No.	401814	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	2-27-16	Hvd	10	20		1		Keeps Breaking	3	11	
	2-29-16	Hvd	5	10	30			Inserts			
Setup Hrs.	3-1-16	Hvd	10	21	51						
8	3-2-16	PG	10	22	73						
	3-2-16	JS	10	22	95			Jobout			
Cycle Time											
20min											
Pcs/Hr											
23									3		

ROUTING: NEED SECONDARY OPP

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2/26/16	10am	yes	✓	C	PH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								