Part No. Order No. Order Qty		P1010001-10 384273 1286 500		Component Heat Lot #		P1010001-20			671	contr	ol
									Gi.	ontr device	es, LLC
					W/O # from Box				1		, ji
(Stanton		Low market	Hard St.		OPERATION	ON 1	14 12 13				1201 97 3
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
COBRA	11-16-15	BJ	3,0	40,	40	3,0	3		up in prores		
Setup Hrs.	11.16.15	RALI	8,0	88	128	210		201	ip complete		
	11/19/15	BT	6,5	65	193		ماه				
Cycle Time	11/17/15	30	6.0	63	256		800	A	7		
3min	11/18/15	BT	4	40	379				104	15	
30sec	1/18/15	30	615	70	449			23	1	13.6	
Pcs/Hr	11.18.15	BA	5.5	51	53.8)0 ,	100	
15	11/1/1/19	(2)	7.9	21	201					0	
ROUTING:	2	Op			OPERATIO	N 2					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	OPERATION Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
				7(21)							
Setup Hrs.			-							8)	
Cycle Time											
Cycle Time											
Pcs/Hr											
							141				
ROUTING:				tend to all the o	OPERATIO	N 2	15 1 1 1 5 Y L				
Nach No	Data	E N	D 111	Takal Das		Down	Down time		N	e preside	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
"											
Setup Hrs.											
Cycle Time											
Syste Tille						,,					
Pcs/Hr								,			
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record	NAME OF THE	
FOR B&S ONLY: To Figure		1 Maintenance		Date Part		Approved	Mtrl	Rev			
Pieces From Loads = Pcs/Bar x		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
Bars per load		3 Setup		11-16-15	10,900	4185	1		DH		
		4 FAIR 5 Training				/		B			
		6 Meeting						-			
SECONDARY	PRODUCTION		- Valley of the same		PAGE 1					Test Form	10/15/15