Cont	Control Devices	evices	S LLC			Machine No.	,	2 MV 6	7	DAVE	NPORT /	DAVENPORT / B&S BAR FEED	RFEED		[₍₀	Setup Allowed Hrs.	wed Hrs.
Work Order Production Record	rder Pro	oductio	n Recor	<u>d</u>		Rev Letter		4		Wgt/Bar		Total Bars	in the	Total		Setup Actual Hrs	ual Hrs.
Part No.	MS	SW320	10/1	7	=1	Planned Pcs/Hr	cs/Hr			Bars per		Remaining			7	Setup %	%
	(0	-	ADDED W/O#	#OIW		CYCLE TIMES			road					Specia	pecial Notes / Instructions	tructions
Order No.	12048	347			BELOW.	Standard				Wgt/Pc		Pcs/Bar		2	2	,	
	د			QTY CHANGE INLS/DATE	2.0	Actual		100 C	Verified	Comp	opent	COLD	デーシナ		3	8	
order aty	2	60				Actual				2011	Component	0000		- 123	100		
Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Down OD	Scrap Pcs.		Notes
		Beginnin	Beginning Balance	е				0	0								
								0	0	0						W/O	
7/14	NY	30%	w	7	318			0	0	0			Champen		9	16:30 16:30	1
3/140	Mr.	70C	S	M2-	210			0	0	0	13.7 (2)%		1 Hole 31	5	0	305	5 936
		7						0	0	0	1000						1
			4					0	0	0	17 2015 2015	1					
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							4	0	0	0							
			0	0	0	0.0	0	0	0	0				0	0		Page 1
Eff	Efficiency		Final P	art and N	Final Part and Material Calculation	lculation	Code	otal Down Desc	otal Down Time on Page Description	lge Hours			71	First Part Inspection Record	pection Re	cord	
Total Planned Pcs	d Pcs		Total Counted Pcs	unted Pcs	o,			Maintenance	ance	0	Date Pai	rt Time Of	Of Approved	Material		notor .	Notes
Efficiency			Total Scrap Pcs	ap Pcs			2	Tooling		0	Submitted	ed Day			-	in process.	9
Machine Count (PCS)	Int (PCS)		Estimated Short Parts	d Short F	arts		3	Setup Idle	dle .	0	7-14-M	05.0	29h 0	7)rf	(or #09)
			Differenc	Difference in Parts	,		4	Other		0			1				
				1	3		n	Alternate -	- Tooling/	0							
			Material	Material Difference LBS	e LBS.		U	Units/S/U		c							