|                        |                  |                       |  |                      | Cont   | trol Devices    | LLC / Wo                     | ork Order       | Productio         | n Record   |   |                                  |                      |                   |           |               |                   |
|------------------------|------------------|-----------------------|--|----------------------|--|-----------------|------------------------------|-----------------|-------------------|--|---|----------------------------------|----------------------|-------------------|-----------|---------------|-------------------|
| . Part f               | . Part No.       |                       | 1451   | 44003                | 4  | Rev             | Letter                       | C               |                   |  |   | I                                | Heat Lo              | t#                |           |               |                   |
| Order No.              |                  | 3                     | 23   | 533                  | \$1  | Component SILLY |                              |                 |                   | 15/44003-10  |   |                                  |                      |                   |           |               | 14-77-            |
| Order Qty              |                  |                       | 300  | 0                    |  |                 |                              |                 |                   |  |   |                                  | ox W/O<br>and on I   |                   |           |               |                   |
| , GIA CHA              | ANGE INLS/       | /DATE                 |  |                      | i  |                 |                              | .0.             | 0                 |  |   |                                  |                      |                   | - & Se    | tun Tim       | e Vertified       |
|                        |                  |                       | Speci  | ial Notes / I        | Instruction  | ons             |                              |                 | 7                 |  |   |                                  | st Operat            |                   | . 0. 00   | tup i.i.      | 2 verunes         |
|                        |                  |                       |  |                      |  |                 |                              |                 | 7                 |  |   | _                                | nd Operat            |                   |           |               |                   |
|                        |                  |                       |  |                      |  |                 |                              |                 |                   |  |   | 31                               | rd Operat            | tion              |           |               |                   |
| Date                   | Emp.<br>Name     | Prod.<br>Hours        | Setup<br>Hours   | Total Pcs            | Planned  | Cum.<br>Total   | Balance<br>Due Pcs           | Plan<br>Pcs/Day | Actual<br>Pcs/Day | % Oper.<br>Efficiency  | Down                                    | Code                             | Scrap<br>Pcs.        | Pcs/Hr            | S/U hrs   | Actual<br>S/U | Setup %           |
| Machine #              | 110              | O                     |  |                      | e Pierr  | 0               | 0                            |                 | CLE TIME          |  | Latery.                                 |                                  | Daniel III           |                   |           | 0             | #DIV/0            |
| 11/13/14               | 15               |                       | 3  | 10                   |  | 0.1             | 0.1                          | 0               | 10                | T. i. i.f. iz  | # PROPERTY                              | 11                               | 110                  | jalii saasa       | Charge    | ATAMES.       |                   |
| luli                   | JT               | 6,5                   |  | 109                  |  | 0.              | 0.1                          | 0               | 0,                |  |   |                                  |                      |                   |           |               |                   |
| 11-14                  | TT               | 611                   |  | 229                  |  | 0               | 0                            | 0               | [ ] [ O - 1       | 1457   |   |                                  |                      |                   |           |               |                   |
|                        |                  | -                     |  |                      | A  | 0               | 0                            | 0               | 0                 | A 51 19  |   |                                  |                      |                   |           |               |                   |
|                        | -                |                       |  |                      |  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       | +  |                      | -  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  | <del> </del>          | +  |                      | -  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  | $\vdash$              | -  | <del></del>          |  | 0               | 0                            | 0               | 0 0               | a Santa.   | -                                       |                                  |                      |                   |           |               |                   |
|                        |                  | -                     | +  |                      | 150 mm   | 0               | 0                            | 0               | 0                 | WHAT IS  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       | +  |                      | Nets para  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   | -         |               |                   |
| Total Effic            | iency            | 0                     | 0  | 0                    | 0  | 0               | 0                            | 0               | 0                 | #DIV/0!  | 0                                       | NAME OF                          | 0                    | AGIZIA.           |           | <b>非科斯</b> 人們 |                   |
|                        |                  | See What I do not see | Contract of the Contract of th | AND ENGTHER          | A STREET, STORY  |                 | THE CHARLES TO SHIRT FOR     | outing:         | A DEMPS NOR       | All Carries and the Carries an | a Call Mayon                            | Manager                          | (Act) in the second  | a Vienner         | Personal  | Electronic of |                   |
| Machine #              | 1                | the great             | 11/12/14   | ( N.                 |  |                 | 0                            |                 | CLE TIME          |  |   |                                  |                      | 98.               | FIA.      | 0             | #DIV/0!           |
|                        |                  |                       |  |                      |  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   | Drag      | -             |                   |
|                        |                  |                       |  |                      |  | 0               | 0                            | 0 _             | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      | J. 1   | 0               | . 0                          | 0               | 0                 | (6)  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      | 157,00   | 0               | 0                            | 0 -             | 0                 | Las  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      | 15.5   | 0               | 0                            | . 0             | 0                 | Na track   |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  | <b></b>              |  | 0               | 0                            | 0               | 0                 | 184  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      | 30   | . 0             | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      |  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      |  | 0               | 0                            | 0               | 0                 | 2 8 3  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       | $\vdash$   | <del></del>          | 3  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               | _                 |
| 7 1 566 6              |                  |                       | 9000   |                      |  | 0               | 0                            | 0               | 0                 |  | 100000000000000000000000000000000000000 | No. of Co.                       | HAID CHES            | MARINE CONTRACTOR | une de    | d period and  | Market III a town |
| Total Effici           | ency             | 0                     | 0  | 0                    | 0  | 0               | 0                            | 0<br>Routing:   | 0                 | #DIV/0!  | 0                                       |                                  | 0                    | es veil e         |           |               |                   |
| Machine #              | 7-14-114         |                       | 200-3  | rania.               | Istor  | 142068          | 0                            |                 | CLE TIME          |  |   |                                  | amis:                | Sales Sept 1      | Parties S | 0             | #DIV/0!           |
| VIGETIME II            | 1,772            | Carl Terrer           | tha flot   | Car Settler          | 100 and 100 an | 0               | 0                            | 0               | 0                 |  | 123 Triples, 9                          | Altaugn                          | Phasiles I           | Although at       | Sales     | as Uas p      | #DIV/O:           |
|                        |                  |                       | -  |                      |  | 0               | 0                            | 0               | 0                 |  |   |                                  | -                    |                   |           |               |                   |
|                        |                  |                       |  |                      | D =  | 0               | 0                            | 0               | 0                 | 13   |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      | 2  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      | 112.5  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   | 110       |               |                   |
|                        |                  |                       |  |                      |  | 0 .             | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      |  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      | J. F   | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           | Michael       |                   |
|                        |                  |                       |  |                      | 1 2  | 0               | 0                            | 0               | 0                 | 5 = 2  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  |                      | 4  | 0               | 0                            | 0               | 0                 |  |   |                                  |                      |                   |           |               |                   |
|                        |                  |                       |  | - AND REAL PROPERTY. |  | 0.              | . 0                          | 0.              | 0                 |  |   |                                  |                      |                   |           |               |                   |
| Total Efficie          | ency             | 0                     | 0  | 0                    | 0  | 0               | 0                            | . 0             | 0                 | #DIV/0!  | 0                                       |                                  | 0                    |                   |           |               |                   |
|                        |                  |                       |  |                      |  |                 | R                            | Routing:        | <del></del>       |  | 8                                       |                                  |                      |                   |           |               |                   |
| Final Part Calculation |                  |                       |  |                      | Code   | Total Dov       | and the second of the second | Hours           | Date Part         | t Tim  | First Pai                               |                                  | Approved<br>Yes / No |                   |           | N             | lotes             |
| Cotal Count            | otal Counted Pcs |                       |  | - acking)            | 1  | +               | Maintenance                  |                 | 10 2/14           | +  |   | nant a management and the Ballin |                      | 14                | Scale of  | CO ep         | O'S ROLL ON THE   |
| otal Scrapped          |                  |                       | (from packing)   |                      | 2  |                 | nce                          | 0               | HISH              | SAV  | ~                                       | YF                               | 17                   | D                 | -         | OA TOO        | -                 |
|                        |                  |                       |  |                      |  | Tooling         |                              | 0               |                   |  |   | -                                |                      |                   | $\dashv$  |               |                   |
| rd Operation Count     |                  |                       |  | 0                    | 3  | Setup Idle      | <u> </u>                     | 0               |                   |  |   |                                  |                      |                   | _         |               |                   |
| nd Operation Count     |                  |                       | 0  | )                    | 4  | Other           |                              | 0               |                   |  |   |                                  |                      |                   |           |               |                   |
| st Operation Count     |                  | nt                    | 0  | )                    | 1  |                 |                              |                 |                   |  |   |                                  |                      |                   |           |               |                   |

