


Part No.	SF7-2.5-22	Component	SF7-2.5-E-BLNK		
Order No.	390879	Heat Lot #			
Order Qty	10	W/O # from Box	384947		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	11/18/15	P.G.	4		13					
	11/18/15	DG	1	4	17					
Setup Hrs.	11/19/15	P.G.	8	15	32					
	11/19/15	DG	8	23	55			Job out	2	22
	11/26/15	P.G.	8	23	78					
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		Down Time Codes		First Part Inspection Record										
Notes / Instructions		1	2	3	4	5	6	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		Maintenance	Tooling	Setup	FAIR	Training	Meeting	11-19-15	8A	YES	✓	B	PH	