


Part No.	901-10-1/4	Component	901-A-BLNK		
Order No.	401562	Heat Lot #			
Order Qty	20	W/O # from Box	386 625		

OPERATION 1								THRU-PUT/8HRS		48
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-23-16	DG	7.5		30	6m	3			
Setup Hrs.										
6m								JOB OUT		
Cycle Time										
9m										
Pcs/Hr										
4										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		Down Time Codes		First Part Inspection Record					
Notes / Instructions	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling	2-23-16	6p		✓	B	JE		
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								