


Part No.	11-4-L-BLNK	Component	A02071-0096	
Order No.	396320	Heat Lot #		
Order Qty	150	W/O # from Box	N/A	

OPERATION 1									THRU-PUT/8HRS	128
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	1-12-16	Hvb/ea	1.5	26				Job out		
Setup Hrs.								HUD		
2										
Cycle Time										
2MIN										
55SEC										
Pcs/Hr										
16								1-19-16 5.5		

ROUTING: TO LATHE FOR TOP HOLE

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-12-16	9:45	YES	✓	B	AT	