Part No.		L 1/3		Component		A02001-0013			CD control devices, LLC			
Order No.		391327		Heat Lot #					1	اء سا	d evice	es, LLC
Order Qty		1500		W/O # from Box					1			
		STATE OF THE PARTY		OPERATION 1		Michigan State of the		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2	11-23-15	HVD	Ч	324	548		-					
Setup Hrs.	11-85-5	HUD		437	979							
Э	11-30-15	HVb		289	1268	8		MOVI	is do	6-C	of	
Cycle Time	IL.									141		
- 11 1000										1		
535		11							Ω-	40		
Pcs/Hr									1721	_		
61									1 5	2		
ROUTING:					NEED!	DEBURRE						_
			Character Constitution	OPERATIO	OPERATION 2		PERSONAL PROPERTY.			THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time								_				
cycle Tillle												
Pcs/Hr		-										
PCS/ FI												
ROUTING:		_		-								
KOUTING:			SAL STAND	OPERATIO	N 3	* 0.7		100	\$ 10 St. 10	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Cahun IIma												
Setup Hrs.												
- 1												
Cuala Tima												
Cycle Time												
- 1												
Pcs/Hr								y .				
FCS/III												
ROUTING:												
	nstructions	Down Ti	ime Codes	Total Control			irst Part In	spection	Record			
		1 Maintenance		Date Part		Approved	Mtrl	Rev			HENRY W	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter Inspector		(80)	Notes	
		3 Setup 4 FAIR		11-24-15	8:15	445		B D (60)		(420) A	*	
		5 Training								(00)		
ECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1			9	******			
LLUNDARY	PRODUCIO	NECUKI			PΔ(-F 1			-			Tost Form	1/1/15/15