Control Devices LLC
Work Order Production Record

Part No. AF50001-2020-10
Order No. 322682
Order Qty

Machine No. 93
Rev Letter 5
Planned Pcs/Hr
Remaining Loads #DIV/0!

		WgʰʳBar	Total Bars #DIV/0!	Setup Allowed Hrs. 0
Bars/Load	Total Loads #DIV/0!	Setup Actual Hrs. 0
Wgt/Pc	Pcs/Bar #DIV/0!	Setup % ######

Component AF50001-20

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance		¼		0	0	0	0	0	0	0	#DIV/0!					
1/2/14 Dia 1/31			¼		¡230	0	0	0	0	0	0	#DIV/0!				6 CHAMFER	
1/2/14 NK 306 5½					140	0	0	0	0	0	0	#DIV/0!				
1/23 Dia			¼ 140		0	0	0	0	0	0	#DIV/0!				
					140	0	0	0	0	0	0	#DIV/0!				
					140	0	0	0	0	0	0	#DIV/0!				
					140	0	0	0	0	0	0	#DIV/0!		0	①	
					140	0	0	0	0	0	0	#DIV/0!		0		
					140	0	0	0	0	0	0	#DIV/0!				
					140	0	0	0	0	0	0	#DIV/0!				
1/35					140	0	0	0	0	0	0	#DIV/0!		0	①	
					140	0	0	0	0	0	0	#DIV/0!				
					140	0	0	0	0	0	0	#DIV/0!				
					140	0	0	0	0	0	0	#DIV/0!				
					140	0	0	0	0	0	0	#DIV/0!				
					140	0	0	0	0	0	0	#DIV/0!				
			¼		8210	0	0	0	0	0	0	#DIV/0!				

Down Time Codes

Down Time Codes	Total Hours	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
1 Maintenance	0	1-2-14	6:15	YES	✓	DJF	chamx 1
2 Tooling	0	1-23-14	8:15	YES	✓	chamx	chamx 1
3 Setup Idle	0		8:50	YES	✓	DJF	chamx 1
4 Other	0						
5 ??????	0						

First Part Inspection Record
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Total Planned Pcs	0	
Total Counted Pcs	0	
Actual Efficiency #DIV/0!		

Barstock Efficiency		
Actual Efficiency		
Total Barstock Pcs	0	
arStock Efficiency #DIV/0!		