Control Devices LLC
Work Order Production Record

Machine No.	CNC
Rev Letter	B
Planned Pcs/Hr	
Remaining Loads	#DIV/0!

Acme / Davenport Only			
Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Matr. #	1/2-nd Bar		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

t No. BOV2003
der No. 318047
der Qty 50

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
12-30-13	DPM	27701		5.5		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
12-31-13	DPM	27701	3.0	4.6	29	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					PROGRAMMED PART
1-2-14	DPM	27701	2.8		24	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					SET UP COMPLETE
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
			0	0	0	#DIV/0!								0		0	Page 1

Barstock Efficiency	
l Planned Pcs	0
tock Efficiency	#DIV/0!
l Barstock Pcs	#DIV/0!

Actual Efficiency	
Total Counted Pcs	
Actual Efficiency	#DIV/0!

Down Time Codes		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	?????	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes