


Part No.	11-4-L-BLNK	Component	A02071-0096	
Order No.	398244	Heat Lot #		
Order Qty	75	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	128
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	1-26-16	Hvb	6	96	96			Jobout 1740	0		
Setup Hrs.											
2											
Cycle Time											
2MIN 55SEC											
Pcs/Hr											
16											

ROUTING: TO LATHE FOR TOP HOLE											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions	Down Time Codes	First Part Inspection Record									
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		1-26-16	12:30pm	YHS	✓	B	DT				