


Part No.	1102-10-9/16	Component	1102-A-BLNC	 control devices, LLC
Order No.	401393	Heat Lot #		
Order Qty	11	W/O # from Box	397116	

OPERATION 1								THRU-PUT/8HRS		40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-19-16	DB	2		10	8m	3			
Setup Hrs.										
8m										
Cycle Time										
12m										
Pcs/Hr										
5										

JOB OUT  
3-21-16

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance	2-19-16	5:55 PM	YES	✓	A	W20	
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							