Part No.		Sf403-4-3/16		Con	Component		5f 403-17			control devices, LLC		
Order No.		392187		Heat Lot #					devices, LLC			
Order Qty					from Box							
and the state of				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	11/30/15	DG	2	153	38 191	7m	3				2	22
Setup Hrs.	12/1/1	NI	1	30	221							
	× // / 'O	1)6	/	50	aut			7	3/3			
7 m								~ c	017			
Cycle Time										1	/	
51 sec.								,	At Oi	1	5	
Pcs/Hr						_	****	-	TP 10	15	2	
									11	1	_	
				101	101-06				2		2	
ROUTING: SAVADIAST OPERATION 2 THRU										-PUT/8HRS		
Mach No	Mach No. Date Em						Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.				_				-			2	
Setup nrs.			×.									
							194					
Cycle Time												
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,												
Pcs/Hr						_						
•		-1/2										-
ROUTING:												
和特殊的										THRU	-PUT/8HRS	Carra
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.				SR.								
i							1 .					
										1000-20-25		
Cycle Time												Dunin Terry
Dec/He												
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenand	NAME OF TAXABLE PARTY.	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted	20.009	Yes / No	Check	Letter				
2		4 FAIR										
		5 Training6 Meeting										
SECONDARY	/ PRODUCTIO	et version and the second			DAGE		ales and the same of the same	Witness of the last			Tost Form	10/15/15