

Part No.	PWN25045-HC	ADDED WORK	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S5
Order No.	397908	Standard	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	3,000	Actual	Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
3/1	BL	—	—	—		2	3	- 3/1/25 - cleaned up / meeting
3-1-16	LEO	3	1025			4	3	
3/1/16	DM	7	2225	3300	8933	1	4	
JOB OUT								
g.i.s.s								
TOTAL PCS. PRODUCED								
TOTAL SCRAP PCS.								
Special Notes / Instructions								
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar X Total loads ran during shift x Bars per load								
First Part Inspection Record								
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes		
3-1-16	11am	yes	✓	D	DS			

