

## Control Devices LLC / Work Order Production Record

Part No.	FT10501
Order No.	362295
Order Qty	1426

Rev Letter	
Component	FT10501-10

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE: \_\_\_\_\_

Special Notes / Instructions
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Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #								STD CYCLE TIME									#DIV/0!
2/21/15	JT	6		795		0	0	0	0			11	4				
2/23/15	JT	1		113		0	0	0	0								
2-23	JT	7.5		113		0	0	0	0								
2-24	JT	3		780		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine #								0	STD CYCLE TIME								0	#DIV/0!
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0					

## Routing:

Machine #								0	STD CYCLE TIME								0	#DIV/0!
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0					

## Routing:

					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	2/20/15	2:30	YES	DT	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								