

Part No.	901-7-5/6	Component	901-A 34NK
Order No.	403161	Heat Lot #	
Order Qty	30	W/O # from Box	401321

Control devices, LLC
no parts

OPERATION 4										THRU-PUT/8HRS	72
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	3-3-16	DS	1.5		10						
	3-7-16	CS	2.5	22	32						
Setup Hrs.											
7m											
Cycle Time											
6m											
Pcs/Hr											
9											

JOB OUT

3-21-16
55

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-7-16	9:00	YES	✓	B	DA	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								