

| | | | | |
|-----------|-------------|----------------|------------|----------------------|
| Part No. | 705-15-3/14 | Component | 705-A BLNK | control devices, LLC |
| Order No. | 349854 | Heat Lot # | | |
| Order Qty | 120 | W/O # from Box | 388173 | |

| OPERATION 1 | | | | | | THRU-PUT/8HRS | | 48 | | |
|-------------|--------|-----------|-----------|------------|------------|---------------|----------------|-------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 10 | 2/5/16 | DG | 6 | | 32 | | | | 1 | 22 |
| | 2/6/16 | P.G. | 6 | 33 | 65 | | | | | |
| Setup Hrs. | 2-8-16 | CS | 8 | 45 | 110 | | | | | |
| 6m | 2-8-16 | DG | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 9m | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 6 | | | | | | | | | | |

ROUTING: Sandblast / Bright Dip / Room / NIS Pack

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| | | | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 2-5-16 | 4:30 PM | YES | ✓ | B | WRO | |
| | | | | | | | | |
| | | | | | | | | |