Heat Lot# Part No. **Rev Letter** A03001-0020 Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified 1st Operation Special Notes / Instructions 2nd Operation **3rd Operation Total Pcs** Setup % Prod. Hours Setup Hours Down Time Actual Scrap Code Machine # 9 STD CYCLE TIME #DIV/0! Ö٠ 0. 0. Total Efficiency Ö #DIV/O! Routing: STD CYCLE TIME 0:: Ö Ó Ö. Ö Routing: Machine # STD CYCLE TIME #DIV/0! 0. 0 0.5 #DIV/0! 0 :: Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved **Final Part Calculation** Code Inspector Notes Hours Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance **Total Scrapped Tooling** 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count