

Part No.	105365-1	ADDED W/O		CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.2467	Mach No.	B/S 18		
Order No.	394148	Standard		30 SEC		Planned Pcs/Hr	Wgt/Bar	13.56	Setup Allowed Hrs.			
Order Qty	2,200	Actual				Actual Pcs/Hr	Component	A02001-0020	Pcs./Bar	55		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes			Scrap Pcs.	Scrap Code
1-24-16	ND	5	495		101137E	5	3				26	11
1-30-16	ND	1.5	495		121137E	1.5	1	Drive Belt Repair worked on boss 3.5			7	
2-1-16	ND	8.0	660	1155	121137E							
2-2-16	ND	8.0	660	1815	11							
2-3-16	ND	8.0	660	2255								
2-4-16	ND	3.5	440									
501828												
#12.844 9.25-10												
TOTAL PCS. PRODUCED												
Special Notes / Instructions												
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load												
First Part Inspection Record												
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes			TOTAL SCRAP PCS.			
1-30-16	9:30	YES	✓	J	✓				33			

