Part No.		SF403-2-3/16			Com	ponent	SF403-A-BLNK			control devices, LLC				
Order No.		389819			Hea	at Lot#					40.00 dat	evice	S, LLC	
Order Qty		150				from Box	385143							
				OPE	OPERATION 1					THRU-PUT/8HRS			Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Code	
8	11/9/15	D.G.	8	1//	۲, ۱	167				W				
U	1/10/15	16.	8	14	<u> </u>	300 324			-6	<u> </u>				
Setup Hrs.	11/10/15	DG		_2	4	524								
Swirs									7	OB			_	
Cycle Time			r)						0	UT				
15519								_	9					
Pcs/Hr									-	41	72			
. 05/111														
												0		
ROUTING:							HT DIP / REAM / MS PACK							
					ERATIO	N 2	Down					J-PUT/8HRS Scrap		
Mach No.	Date	Emp. Name	Prod Hrs.	Tot	al Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code	
Water 1 to 100 t							***************************************							
Setup Hrs.			- "											
W. W.						_								
Cycle Time														
									_					
Dec/Un														
Pcs/Hr														
										V				
ROUTING:														
					ERATIO	N 3				THRU-PUT/8H				
Mach No.	Date	Emp. Name	Prod Hrs.	Tot	al Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
									-			¥		
Setup Hrs.														
Cycle Time	-	-												
Cycle Tille														
Pcs/Hr														
•						_								
										110				
ROUTING:		-												
Notes /	ime Codes					irst Part In		Record						
		 Maintenan Tooling 			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup	3 Setup				,	Circox Letter						
		4 FAIR 5 Training												
		6 Meeting												
SECONDAD	V DPODLICTIC	IN DECORD				PAGE	1					Test Form	10/15/15	