		Machine Count (PCS)	Efficiency	Total Planned Pcs	Efficiency		A Company of the Comp				-		100												M-11-1	1		+	b-b- KI P	Date E	Order Qty	Order No.	\	Part No.	Work Order Production Record	Cont
		PCS)		CS	ency		*				一年 美	2	4	2			7				1			1	12/3			N	Be Be	Emp. CI Name	150	NIA		スエス	ger Prog	Control Devices
Mate	Diffe	Estin	Tota	Tota	<u></u>	0	-									S.A						71			12 1	2	860		Beginning Balance	Clock Prod. # Hours	0	3349		3-1-1	uction h	ices L
Material Difference LBS	Difference in Parts	Estimated Short Parts	Total Scrap Pcs	Total Counted Pcs	Final Part and Material Calculation	0	ļ.,			-6		2	2							2 13	4	张 海	155			10			alance	od. Setup	金属の	O OTYO		3	ecord	LLC
ince LBS.	arts	rt Parts	·	Pcs		0	•	×		2		*	zj.	0	X.			97						A Control of the Cont	(6)	1	10.4 10.4 10.4 10.4 10.4		150	up Total		OTY CHANGE INLS/DATE	*DDED W/O #			
4	, 1				alculation	0.0				Mark Comment		A. 1				A.				10000000000000000000000000000000000000										Loads Today	Actual	Standard		Planned Pcs/Hr	Rev Letter	Machine No.
υı	4	ω	. 2	二	Code	0								4		64.0		杨								1		5.4		Planned Hours			CYCLE TIMES	Pcs/Hr	er	No.
Alternate -	Other	Setup Idle	Tooling	Maintenance	Description I	0	0	0	0	0	0	0	o c	0	0	0	0	0	0 0	0	0	0	0	0 0	0 0	0	0	0	00	Cum. Total			S		Q	1.00 mm
Tooling/		le		ance	Description	0	0	0	0	0	0	0	0 0	0	0	0	0	0	0 0	0	0	0	0	0	0	0	0	0 0	0	Balance Due Pcs		Verified	944	The second second		
0	0	0	0	0	Hours	0	0	0	0	0	0	0	0 0	0	0	0	0	0	0	0	0	0	0	o ç	0	0.	0	0 0		Plan Pcs/Day	Comp	Wgt/Pc	Load	Bars per	Wgt/Bar	HYDR
		HI-01-9	Submitted	Date Part			0	0	0	0	0	0	o c	0	0	0	0	0	0 0	0	0	0	0	0 0	0	0	0	0 0	o l	Actual Pcs/Day	Component		Rue of Things of The			OMAT /
		>h.L		t Time Of	1		2000年			The Party of the P		7				A. P.						10000000000000000000000000000000000000		te	A STATE OF	No. of the last of	**	The second		% Mach. Efficiency		Pes/Bar	Bars	Remaing	Total Bars	HYDROMAT / ACME / 2ND OPS
		くろう	Yes / No	Approv	יוב					22	E A	ready.			2.8 42										100 PM		.10			Material Heat Lot No.	or to happen of the state of th			The second secon	123	DOPS
		1	Check	Materia	First Part Inspection Record	0	W.	2			-					1, 1	100 m	9			1.1					D.				Mach Down OD Time C					中 の 出力し、ひ	Control of the
		至	inspector		ection Reco	0		F., 10					1		13		The state of the s	1								3		i i		Scrap Pcs.		Special Notes / Instructions	Special	1	Setup Actual Hrs.	Se
		1	CLOI		rd .				1	ver						1 - W- W W		3	4														Notes / Instru	Setup %		Setup Allowed Hrs.
	((60% to) Notes			Page 1			9						× .		1					Ç*	=.				7) x=1		1000	Notes			ictions	6	Il Hrs.	ed Hrs.
			les							7:	70-			124		58					100		Salar Salar										1			