

Control Devices LLC / Work Order Production Record

Part No.	P1010001-10	Rev Letter		Heat Lot #	
Order No.	356200	Component	P1010001-20	or	
Order Qty				Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE

Standard Cycle Time & Setup Time Verified

Special Notes / Instructions

1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # CHUCKER						0	0	STD CYCLE TIME								0	#DIV/0!
12-14-08	SB	2.5	0	305		0	0	0	0		0 0 0				Setup for 2575001 TOBOUT		
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Total Efficiency				0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
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Routing:

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Routing:

Final Part Calculation					Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0								
Total Scrapped	0	2	Tooling	0								
3rd Operation Count	0	3	Setup Idle	0								
2nd Operation Count	0	4	Other	0								
1st Operation Count	0											

First Part Inspection Record