Part No.		9-2	9-2.5-34		Component		9-2.5-B-BLNK				_ ocnt	I
Order No.		39	397108		Heat Lot #					G	D conti	rol Ces, LL
Or	der Qty		20		# from Box	35	023	2				
SUSPENSION A				OPERAT	ION 1				de la joir des	THR	U-PUT/8HR:	S
Mach No.	1 10	Emp. Name	- Company Company	Total Pcs	. Cum. Tot	al Down	Down tir code		Notes		Scrap	Scra Code
10	1/16/16	DG P.6.	8	5	11			J	03-06	d		
Setup Hrs.		76	6	-	2/			-			-	
10 MIN	17978	200			02/		_					
Cycle Time								-				
50m								_		-		
Pcs/Hr						_	+	-		-,91	Ψ	_
								+		1/24	<i>j</i>	
							_)	X	
ROUTING:	Although the second			SAN	DBLAST / BRI	GHT DIP / R	EAM / MS	PACK			~	
Mack No		ty the same you		OPERATION	ON 2	P E W	West.			THRU	-PUT/8HRS	MOS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Tota	l Down time	Down time code		Notes		Scrap	Scrap Code
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Maril N				OPERATIO	N 3		4.4			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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etup Hrs.												
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OUTING											8	
OUTING: Notes / Ins	structions	D. T										
.votes / ms	structions 1	Down Tin Maintenance	ne Codes	Date Part			irst Part In	The state of the s	n Record			
2		! Tooling	Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
3 4				1-15-16	6-30Pm	463	~	В	WRB	RB		
	5	Training					_					
CONDARY F	PRODUCTION	RECORD			PAGE 1							