Part No.		SF403-	SF403-A-BLNK		Component		A02071-0028			control devices, LLC			
Order No.		390847		Heat Lot # 🍇					1	E 2	devic	es, LLC	
Ord	er Qty	30	000	W/O	from Box							l	
		从外外的特别的		OPERATION 1					Name and Associated	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
H3-	11-24-15	HUD	1	33	404				٠		0		
Setup Hrs.	11-30-15	1+40	6	320	784						0		
7	12-1-15	JB	71/2	324	1048	<u>u</u>					0	75	
	12-8-15	HVP	8	356	1404						0		
Cycle Time		1+00	8	385	1789						0		
IMIY	12-11-15	JB JB	8	377	2566		-	,			0		
Pcs/Hr	12-14-15	HVO	10	418	3064								
43	12-15-15	HVD	8	347	3411								
75.4.	12-16-15	JB	G	354	3765								
ROUTING:		t is climber when		ODERATIO	N 2		N. Paris						
		Data E N D IV		OPERATION 2		Down	Down time	district.			PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
	12-17-15	HUD	8	104	3869			Necd 1	MIRE BAI	18.5			
Setup Hrs.	12-27-15	BA	8	345	4214				1	-			
	12-03-15	JB	1	345 52	4559			- 0	GOCIED HUL				
					1011				000		-		
Cycle Time							1000						
										111	7		
									1 12	3-14			
Pcs/Hr									713	1			
					_				1 2).	1		
POLITING											10		
ROUTING:	Defendants.	1 6-2-400 000		OPERATIO	N 3					TUDII	PUT/8HRS		
Mach No.	Date	Date Emp. Name Prod H				Down	Down time	Down time				Scrap	
iviacii ivo.	Date	Linp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code	
!			-										
Cotup Hea													
Setup Hrs.													
.													
Cycle Time													
										-			
Pcs/Hr			* 1					á.		ŧa			
ROUTING:							,						
A STATE OF THE STA	structions	Down Ti	me Codes			Ē	irst Part Ins	nection	Record	0,000			
1		Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector Notes			12-12/2	
3		Proofing Setup		N-24-15	10An	Yes / No	Check	Letter	A	CO Sulve 409			
4		FAIR Training		1010	I O MAI	4125	V	C .	-	03#			
		6 Meeting						-					
SECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form 1	0/15/15	