Part No.		1103-240/4		Component		1103-17			GD control devices, LLC			
Order No.		398830		Heat Lot #			2.50			60 6	aevice	es, LLC
Order Qty		10		W/O # from Box		37386		8				.) 1
Prising N				OPERATIO	N 1				\$112 M	THRU	-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	-29-16	Da	37		10	100	3					22
Setup Hrs.												
7m								1	08			
Cycle Time								0		40		
18m									(4	8.0	1	4
Pcs/Hr												5.5
3												
ROUTING:												
			OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.						-						
				A Alles								
Cycle Time												
Pcs/Hr												
,												
ROUTING:	V 01-14 - 270 - 140			00504510						CTUBIT	BUT GUBS	
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Tot		Down time	Down time code		Notes		Scrap	Scrap Code
Catura Hara												
Setup Hrs.												
Cycle Time						141						
									_			
- //·					<u> </u>							
Pcs/Hr											220000	
				ar area						415		
ROUTING:					L		I					
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		1-29-16	6:45 PM	405	V	A	WEB			
		4 FAIR 5 Training										
CECOND A DV DDODUCEIO		6 Meeting										