

Control Devices LLC / Work Order Production Record	
Part No.	101729-1
Order No.	372092
Order Qty	630 plus
Rev Letter	E
Component	101729-1-10
Heat Lot # or Box W/O #'s Found on Label	

QTY CHANGE INLS/DATE	
Special Notes / Instructions	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # B18						0	0	STD CYCLE TIME								0	#DIV/0!
5-29-2015	BHK	4	2.5	160		0	0	0	0		1.5	3	-				
5-27-15	SB	48		196		0	0	0	0								
5/28/15	BK	5.5		140		0	0	0	0								
5-29-2015	BHK	8	-	300		0	0	0	0		-	-	-				
5-28-15	SB	4		202		0	0	0	0		-	-	-				
						0	0	0	0							JOB OUT	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

[illegible]

Machine #							0	STD CYCLE TIME						0	#DIV/0!
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
							0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Final Counted Pcs	(from packing)	1	Maintenance	0	5/8/15	730 PM	YES	OK	
Final Scrapped	0	2	Tooling	0	5/8/15	920 PM	YES	OK	
Final Operation Count	0	3	Setup Idle	0	5-27-K	9:15 am	YES	DM	SCOT
Final Operation Count	0	4	Other	0					
Final Operation Count	0								