Part No.		1104-12-5/16-7/8		Component		1104-12-5/16			control devices, LLC			
Order No.		397720		Heat Lot #					devices, LLC			
Order Qty		3		W/O # from Box					1			
	AND THE PARTY OF T	CARROLL		OPERATIO	N 1					THRU-	PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Steppis	1/21/16	P_6.	-		3			T	1	*		
Setup Hrs.									okoc	+		
10 MIN												
Cycle Time												
2 MIN						8			11	Q		
Pcs/Hr								- 1	100			
27									5		d	
ROUTING:												
KOOTING.	190 min 190 min	O MENTOR IN		OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
)					
Pcs/Hr												
ROUTING:												
				OPERATIO	N 3	Down	Down time			THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
octup mis.												
Cycle Time						722						
	-											
Pcs/Hr								4				
							"					
					_							
ROUTING:												
Notes / Instructions Down Time Codes			First Part Inspection				n Record					
		 Maintenand Tooling 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup				.037 110	CHECK					
		4 FAIR 5 Training										
		6 Meeting										
SECONDARY	V PRODUCTIO	NI DECORD			PAGE	1					Test Form	10/15/15