

Part No.	TRV11	Thru-Put/8Hrs	7032	Wgt/Pc.	0.0321	Mach No.	D9
Order No.	391719	Planned Pcs/Hr	879	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	75,000	Actual Pcs/Hr	34	Component	A02002-0014	Pcs./Bar	228
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code
12-1-15	JS	8	6840	6840	110207E	-	-
12-1-15	JS	1	1140	7980	"		
12-3	RC	1	4560	12540	"	1	2
12-4	RC	8	6840	19380	"		
12-7	RC	8	6840	26220	"		
12-8	RC	3	2280	28500	"	5	
12-9	RC	2	2280	30780	111832E		
12-10	RC	8	6840	37620	"		
12-11	RC	8	6840	44460	"		
12-14	RC	6	4560	49020	"		
15	RC	4	4560	53580	"		
16	RC	6	5700	59280	111831E		
17	RC	8	6840	66120	"		
18	RC	8	5700	71820	"		
21	RC	6	4560	76380	"	2	2
22	RC	8	6840	83220	"		
23	RC	8	7980	91200	"		
24	RC	8	6840	98040	114082E		
29	RC	8	5700	103740	"		
30	RC	8	6840	110580	"		
14-6	SE	5	3420	114000	"	-	-
TOTAL PCS. PRODUCED							
Special Notes / Instructions		First Part Inspection Record		Date Part Submitted		Time of Day	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load							
control devices, LLC							
TOTAL SCRAP PCS.							
Notes							

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Sharpen Form + Sluice
3 hrs move material 2 hrs
Move Material 2 hrs
Recess - Sharpened
Recess - Replaced

14-14
1-55