

Control Devices LLC

Work Order Production Record

Machine No.

2M 0P

Rev Letter

C

Part No.

111401-4

Planned Pos/Hr

CYCLE TIMES

Order No.

343205

Standard

Actual

Order Qty

30

QTY CHANGE INSIDE/OUT

Actual

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

Material

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Material

Inspector

Notes

Efficiency

Total Planned Pcs

Efficiency

Machine Count (Pcs)

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

Description

Hours

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/Units/S/U

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

First Part Inspection Record

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