Part No.		7-	7-4-6		Component		7-4-B-BLNK			control devices, LLC			
Order No.		399473		Heat Lot #							∌ device	es, LLC	
Order Qty		50		W/O # from Box					1				
国际发展的 数型现在分				OPERATION 1					THRU-PUT/8HRS		144		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
10	2/4/16	P.6.	4	95	33						1	11	
Setup Hrs.	CIJIIB	1-6		./				7	- 1				
5 MIN								J	000	of			
Cycle Time													
3 MIN						14	1.1		10				
Pcs/Hr						The state of the s	U	1	Ψ				
18							7	5	S				
ROUTING:													
					OPERATION 2			THRU		-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time												_	
Pcs/Hr					_								
				_									
ROUTING:				(XXIV)									
					OPERATION 3		Down time		THRU		PUT/8HRS	C	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code	
Catura III													
Setup Hrs.													
- 1													
Cycle Time													
-					_								
Pcs/Hr													
	_												
ROUTING:													
Notes / Ir	nstructions		me Codes				rst Part Ins		Record				
		L Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes				
3		3 Setup				103/140	CHECK	Lettel					
		4 FAIR 5 Training						f					
		6 Meeting											
FCONDARY	PRODUCTION	N DECORD			PAGE 1							0/45/45	