Control Devices LLC
Work Order Production Record

Machine No.	Pinch	HYDROMAT / ACME / 2ND OPS	
Rev Letter	DD	Wgt/Bar	Total Bars
Part No.	RS170-5-8	Bars per Load	Remaing Bars
Planned Pcs/Hr		Wgt/Pc	Pcs/Bar
Order No.	326506	Component	RS170ST-5-8
Order Qty	2000		

ADDED W/O # — CYCLE TIMES — QTY CHANGE INLS/DATE — Verified

Standard	
Actual	

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3-14	DS	27860		2.0				0	0	0	0						
3-14	"	"	2.6					0	0	0	0						
3-17	"	"	3.1					0	0	0	0						
3-18	"	"	3.1					0	0	0	0					42	
3-19	"	"	2.9		1700			0	0	0	0						
								0	0	0	0		packing -			2	
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						3-19-14
								0	0	0	0						JOB OUT
								0	0	0	0						DS
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3/14/14	12:30	yes	✓	[illegible]	HT#L12551A