Part No.		703-10-3/16-1/2		Component		703-10-3/16			CD control devices, LLC			
Order No.		401277		Heat Lot #						614	device	s, LLC
Ord	er Qty		5		from Box							ų
				OPERATIO	N 1					THRU-	PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2/22/16	26.		E-1	5			-	7			
Setup Hrs.									OPO	et		
11 MIN												
Cycle Time										10		1
2 MIN									200	/		
Pcs/Hr								1	20	5		
18											X	
ROUTING:	12 12 1											
			Walls of Reville	OPERATION 2				THRU		THRU-	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time								ļ				
Pcs/Hr												
1 03/111												
ROUTING:		l l										
		time diver		OPERATIO	N 3					THRU-F	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.		0										
Cycle Time												
Cycle Time												
Pcs/Hr												
										-		11/2/11/22
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
i		5 Training										
		6 Meeting										