Part No.		SF405-5-1/4-1/2		Component		SF405-5-1/4				CT	contro	ol l	
Order No.		393311		Heat Lot #							device	s, LLU	
Order Qty		32		W/O # from Box		NIA		A SALVELLE				1	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-I	Scrap	Scrap Code	
7	1	糖	雪		经	Cirile			n a di a Setima		30	S	
Setup Hrs.	200												
1 MIN	12/9/15	16	1		32							_	
Cycle Time	19171				,,,			7	1 1	_			
Bek								10	doc!	16			
Pcs/Hr									A A	1)			
									112	7	R		
ROUTING:				I.									
				OPERATION 2		Down	Down time			THRU-I	-PUT/8HRS Scrap		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.													
Cycle Time											5-A-112-		
Pcs/Hr										_			
ROUTING:	_						_						
KOOTING.			OPERATION 3				THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.											a		
Cuala Tima													
Cycle Time													
Pcs/Hr								d					
										_			
ROUTING:					<u></u>								
Notes / I	nstructions	Down T	ime Codes				irst Part In	spection	Record	YH			
		 Maintenance Tooling Setup FAIR 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	Notes	
		5 Training6 Meeting											
SECONDAR	Y PRODUCTIO	A. C. S.			PAGE	1					Test Form	10/15/15	