


Part No.	5-4-C-BLNK	Component	A02071-0040	
Order No.	401397	Heat Lot #		
Order Qty	1500	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H3	2-22-16	PL	3	170		0			1	11	
	2-22-16	JS	7	391	561	0			0		
Setup Hrs.	2-23-16	PL	7	405	966	0		Job not	0		
1	2-23-16	JS	7	405	1371	0		Hvr	0		
	2-24-16	Hvd	1	47	1418	0			0		
Cycle Time	2-24-16	JS		47							
59 SEC											
Pcs/Hr											
54											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2/22/16	10:30	yes		B	