


Part No.	2201-6-1/4-0	Component	2201-A-BLNK	
Order No.	399848	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	2-9-16	Rm		1	1	3	3				
	2-10-16	MS	.75	1	2						
Setup Hrs.	2-10-16	SM	1	2	4			Job out			
3.0								Hub			
Cycle Time											
18											
Pcs/Hr											
73											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		2-9-16	9:10P	N	✓	D	JC		