Part No.		SF403-2-3/16			Component			SF403-A-BLNK			control devices, LLC			
Order No.		400880		Heat Lot #							En.	devic	es, LLC	
Order Qty		10	1000		W/O # from Box			401396						
				OPER/						Marie Contract	THR	J-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total F	Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
2.	2-22-16	es cs	6	24/	0	39								
Setup Hrs.	2-23-16		0	191	7_6	440			-					
5 MIN	2/24/16	P.6.	8	124 286	ki	564 850								
Cycle Time		CS	8	314		164			1		11/			
2 MIN								+		2	1714			
Pcs/Hr	†			/	$\overline{}$	073	-00	1) (50			
27						9/						A		
ROUTING:											-			
				OPERA	TIO	N 2		A COMPANY DE LA COMPANY DE			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total P	cs.	Cum. Total	Down	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.			•				1				_			
Cycle Time														
					\dashv									
Pcs/Hr					-			-	-					
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ROUTING:														
				OPERA	TIO	N 3			The the		THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Po	cs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
							Nine -			11 11 11				
Setup Hrs.														
		•			_									
Cycle Time					-									
ycie Tille					-									
					_									
Pcs/Hr									-					
					1								- Tunne	

ROUTING:														
Notes / Instructions Down Time Codes					First Part Inspection Record									
		1 Maintenance 2 Tooling		Date Pa Submitt	ed	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup 4 FAIR		1-22-	16	Tpm	Y	V	C	JC				
		5 Training												
		6 Meeting												