Part No. Order No.		R435-4 397457		Component Heat Lot #		R435-4			control devices, LLC		
				OPERATIO					THE THE THE	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	Scrap	Scrap
	1-28-16	W	3			time 3	3				Code
BS/17	1-29-16	m	2	50	55	1 .	3	TA	P	22	(1
Setup Hrs.		W	3,5	860	855	/ -		1.77			( )
	2-1-16	np	. 5	84	939			/			
		N. A.			101			/	(1)		†
Cycle Time		= IF 8/					1 /	1	101		
				~~	100	00	/ (	A A	11	Λ	
	M							T	all	<i>V</i>	
Pcs/Hr									77/2		
									0		
										22	
ROUTING:		11.49				READ ROLLE	R				
		STATE OF THE PARTY		OPERATIO		Down	Down time			HRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
		54									
Setup Hrs.											
		*							9		
		100 x = x									
Cycle Time	and the second s	5	4								
	A. Alexander		IN.								_
							R.				
Pcs/Hr						_		**			
. "									10.00		
		L .									
ROUTING:				OPERATIO	N 2			Sale Selection	COLUMN TO		
	I Mary Toronto								AND DESCRIPTION OF THE PERSON NAMED IN COLUMN 1	IBIT-DITT/SHBC	
Mach No.	Data	From None	Duo d Llus			Down	Down time			IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Mach No.	Date	Emp. Name	Prod Hrs.			100	1				Scrap
	Date	Emp. Name	Prod Hrs.			100	1				Scrap
Mach No. Setup Hrs.	Date	Emp. Name	Prod Hrs.			100	1				Scrap
	Date	Emp. Name	Prod Hrs.			100	1				Scrap
Setup Hrs.	Date	Emp. Name	Prod Hrs.			100	1				Scrap
	Date	Emp. Name	Prod Hrs.			100	1				Scrap Code
Setup Hrs.	Date	Emp. Name	Prod Hrs.			100	1				Scrap Code
Setup Hrs. Cycle Time	Date	Emp. Name	Prod Hrs.	Total Pcs.		100	1				Scrap Code
Setup Hrs.	Date	Emp. Name	Prod Hrs.	Total Pcs.		100	1				Scrap Code
Setup Hrs. Cycle Time	Date	Emp. Name	Prod Hrs.	Total Pcs.		100	1				Scrap Code
Setup Hrs. Cycle Time	Date	Emp. Name	Prod Hrs.	Total Pcs.		100	1				Scrap Code
Setup Hrs.  Cycle Time  Pcs/Hr  ROUTING:	Date		Prod Hrs.	Total Pcs.		time	1	spection	Notes		Scrap Code
Setup Hrs.  Cycle Time  Pcs/Hr  ROUTING:		Down T	ime Codes	Total Pcs.	Cum. Total	time	rst Part In:	spection Rev	Notes	Scrap	Scrap Code
Setup Hrs.  Cycle Time  Pcs/Hr  ROUTING:		Down T  1 Maintenanc  2 Tooling	ime Codes	Total Pcs.  Date Part Submitted	Time Of Day	time	irst Part In	-	Notes		Scrap Code
Setup Hrs.  Cycle Time  Pcs/Hr  ROUTING:		Down T  1 Maintenanc  2 Tooling  3 Setup  4 FAIR	ime Codes	Total Pcs.	Cum. Total	time	rst Part In:	Rev	Notes	Scrap	Scrap Code
Setup Hrs.  Cycle Time  Pcs/Hr  ROUTING:		Down T  1 Maintenanc  2 Tooling  3 Setup	ime Codes	Total Pcs.  Date Part Submitted	Time Of Day	time	irst Part In	Rev	Notes	Scrap	Scrap Code