Part No.		1101-12-1/4		Component		1101-A-BLNK			control devices, LLC			
Order No.		397561		Heat Lot #								
Order Qty		50		W/O # from Box		376834						
		ENDER DE LA PROPERTIE DE LA P		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	1-20-16	CS	8	40	80							1
Setup Hrs.						<u> </u>						
10								F	1			
Cycle Time								U	+	-		
0-								6				
OMIN									(0)	0)		
Pcs/Hr									(\$ d.	10		
									0.11	4		
ROUTING:				L.					1	7		
Sald rate				OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
							ine ii .					
Setup Hrs.												
							4					
Cycle Time												
Pcs/Hr												
ROUTING:					,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							
		denoise false	The state of	OPERATIO	N 3	Down		10-21/06		THRU-	PUT/8HRS	Course
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
			20									
Cycle Time						727						
Pcs/Hr												
ROUTING:	a atau ati	<u> </u>	CI									
		ime Codes	Data Berti		First Part Inspection Approved Mtrl Rev		Kecord					
		 Maintenance Tooling 		Date Part Submitted	I Time Ot Day I I I Inc		Inspector	tor Notes				
		3 Setup		1-20-16	12 pc	UES		Λ	A ST			
		4 FAIR 5 Training			1	1-1		A	74 /			
CECCAID A DI		6 Meeting										