| Note | Part No. | | SF405-2-1/4-1/2 | | Component | | SF405-2-1/4 | | | CD control devices, LLC | | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-------------|----------------------------|-----------|----------------|-------------|-------------|--------------|----------|-------------------------|---------------------------------------|-----------|----|
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Code Notes Scrap Code | Order No. | | 396967 | | Heat Lot # | | | | | devices, LLC | | | |
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cms. Total Dame Da | Order Qty | | 12 | | W/O # from Box | | NIA | | | | | | |
| Setup Hrs. | | | CONTRACTOR OF THE STATE OF | | OPERATION 1 | | | | | THRU-PUT/8HF | | -PUT/8HRS | |
| Setup Hrs. | Mach No. | | | Prod Hrs. | Total Pcs. | | | | | Notes | | Scrap | |
| 2.1 MIN | Step D.1. | 1/14/16 | P-6. | / | | 13 | | 14 | | \$: | | 1 | 10 |
| Cycle Time | Setup Hrs. | | | | | | | | | 1 | 7 | | |
| Fosther | 1 1 MIN | | | | | | | |) | Boc | + | | |
| Fosther | Cycle Time | | | | | | | | | | 1 | | |
| Pes/Hr | | | | | | | | | , | (A-1)-U | | (D | |
| ROUTING: Note | | | | | | | | | | J. C. | a | 6 | |
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time Cooke Notes Scrap Scrap Code | . 55/ | | | | | | | | | 1 | 15 | 2 | 6 |
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time Cooke Notes Scrap Scrap Code | | | | | | | | _ | | | | in | |
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Pcs. Down time code Notes Scrap Code Setup Hrs. ———————————————————————————————————— | ROUTING: | | | | | | | | | | | | |
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total time coole Notes Scrap Code | PERSONAL PROPERTY. | | 拉·哈特尔马 | | | N 2 | Down | Davis No. | | | THRU | -PUT/8HRS | |
| Setup Hrs. | Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | | | | Notes | | Scrap | |
| Cycle Time | | | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | | , | |
| Pcs/Hr | Setup Hrs. | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | | |
| Pcs/Hr | Cuslo Timo | | | | | | | | | | | | |
| ROUTING: Setup Hrs. | Cycle Time | | | | | | | | | | | | |
| ROUTING: Setup Hrs. | | | | | | | | | | | | | |
| ROUTING: Setup Hrs. | Pcs/Hr | | | | | Y | | | | | | | 16 |
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap Code | 1 3-2 111 | | | | | | | | | | | | |
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap Code | | | | | | | | | | | | | |
| Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap Scrap Code | ROUTING: | | | | | | | | l | | | | |
| Maintenance | | # 5 B 4 B | | | OPERATIO | N 3 | | | | LAN STATE | THRU | PUT/8HRS | |
| Cycle Time | Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | | | Notes | | Scrap | 589 | |
| Cycle Time | | | | | | | | | | | | | |
| Pcs/Hr | Setup Hrs. | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | | |
| ROUTING: Notes / Instructions Down Time Codes I Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting Double Part Submitted Time Of Day First Part Inspection Record Approved Mtrl Yes / No Check Letter Chec | Cycle Time | | | | | _ | 20 | | | | | | |
| ROUTING: Notes / Instructions Down Time Codes I Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting Double Part Submitted Time Of Day First Part Inspection Record Approved Mtrl Yes / No Check Letter Chec | - 1 | | | | | | | | | | _ | | |
| ROUTING: Notes / Instructions Down Time Codes I Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting Double Part Submitted Time Of Day First Part Inspection Record Approved Mtrl Yes / No Check Letter Chec | D /II | | | | | | | | | | | | |
| Notes / Instructions Down Time Codes I Maintenance Tooling Setup First Part Inspection Record Approved Mtrl Yes / No Check Letter Approved Yes / No Check Letter Inspector Notes Notes Notes Notes Notes Meeting | PCS/Hr | | | | | | | | | | | | |
| Notes / Instructions Down Time Codes I Maintenance Tooling Setup First Part Inspection Record Approved Mtrl Yes / No Check Letter Approved Yes / No Check Letter Inspector Notes Notes Notes Notes Notes Meeting | ŀ | | | | | | | | | | | | |
| Notes / Instructions Down Time Codes I Maintenance Tooling Setup First Part Inspection Record Approved Mtrl Yes / No Check Letter Approved Yes / No Check Letter Inspector Notes Notes Notes Notes Notes Meeting | ROUTING | | | | | | | | | | | | |
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | nstructions | Down T | ime Codes | | Sixue | F | irst Part In | spection | Record | | | |
| 2 Tooling Submitted Yes / No Check Letter | | | 1 Maintenance | | | Time Of Day | Approved | Mtrl | Rev | 1 | Notes | | |
| 5 Training 6 Meeting | | | | | Submitted | | Yes / No | Check | Letter | | , , , , , , , , , , , , , , , , , , , | | |
| 6 Meeting | | | The County Workship | | | | | | | | | | |
| | | | | | | | | | | | | | |