


Part No.	B5025-2	Component	B5025U-2	 <i>Job out No part</i> <i>EB</i>
Order No.	403296	Heat Lot #		
Order Qty	70	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
0053	3-10-16	JN	1.5	100	100			JOB OUT	5	82	
ROLL THREADER											
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-11-16	5:45 PM	YES	✓	M	WLB	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								