Part No. Order No. Order Qty		397682 4000		Component Heat Lot #		A0	A02071-0028			GD	contr	ol es, LLC
Ora	er Qty	40	000	OPERATIO	# from Box		THE STATE OF	CUOLIDS.		THRU-PI	IT/SHRS	344
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H3-	1-27-16	HUB	4.5	200	III 0	2	3		100		1	11
Setup Hrs.	1-28-16	HUD	9	420	468 888	0			Dobout		0	
2	1-28-16	BA	8	370	1258	0			HUD		0	
	1-29-16	HUP	9	40%	1666	0					0	
Cycle Time 1 MIN 14	1 - 0	HVD		313	1710	7	3	/	10		0	-
SEC SEC	3-1-11	HUB	4.5	149	2103	0		X (	130		0	
Pcs/Hr	9 1 17		-11.3	1.(-1	1 300			TP	1	0		
43								5	81	55		
ROUTING:	1110							0			-	
	TARREST NAME			OPERATIO	N 2	Parent	- T. M. S. P. S. P	supra year		THRU-PU	JT/8HRS	*
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			-									
Setup Hrs.												
Cycle Time												
cycle Time		-										
Pcs/Hr												
ROUTING:		0.0										
Mach No.	Date		Drod Ura	OPERATION 3 Total Pcs. Cum. Total		Down time				THRU-PL		Scrap
	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes	-	Scrap	Code
Setup Hrs.												
setup riis.												
Cycle Time												
Pcs/Hr								7				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		West I	
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR		1-27-16	12 p2	455	V	C	Det	#00000 #00000		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>					4					
ECONDARY	PRODUCTIO	ON RECORD			PAGE	1			III.		Test Form	10/15/15