

Part No.	C/30064		Added W/O #		Thru-Put/Hrs	0	Wgt/Pc.	00033	Mach No.	0-3
Order No.	398733		Standard	10.9	Planned Pcs/Hr		Wgt/Bar	4.405	Setup Allowed Hrs.	
Order Qty	10,000		Actual		Actual Pcs/Hr		Component	A00101-0012	Pcs/Bar	894
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
1-28	SK	1	1	1		15	3			
1-30-16	SK	1.5				7.0	3			
2-1-16	SK	1.5				7.0	3			
2-1-16	SK	1.5				7.0	3			
2-1	SK	8	2,235	2,235	648783			Spec'd up AFTER the Lead		
2-2	SK	8	4,470	6,705						
2-3	SK	7	4,470	11,175						
2-4	SK	3	4,470	15,645						
TOTAL PCS. PRODUCED										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
2-1-16	2:15	YES	✓	A	SK	Shrinkage Steel				
TOTAL SCRAP PCS.										