Part No.	S403-2-1/4-1-24
Order No.	394581
Order Qty	1

control devices, LLC

Distinguishing Traceablity Numbers	
Flare Nuts	Six digit no. located on the box label under box quantity.
Brazing Rings	Located on the box label, directly above the word "heat."
Copper Tubing	Located on the spool label, starting with the letter "M."
Flare Tubes	Use their work order number and date on the box label.
Snap Rings	Located on the bag followed by "Lot Number."
Caps/Plugs	Do not require traceability.

Component(s)	Heat Lot/Traceability No(s)
S403-2-1/4	394581
L1	
L-RING	
CUTU-24-1/4	
BRZ05	
CUTU-3-1/2	

Mach. No.		Setup Hrs.		Cycle Time		Pcs./Hr		Thru-put/8hrs	

Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
12/17/15	JTU	15min	1	1	Ø				
							12-17-15 55	Ø	

ROUTING:

Special Notes / Instructions	Down Time Codes
	1 Maintenance
	2 Tooling
	3 Setup
	4 FAIR
	5 Training
	6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
12-17-15	2:30pm	yes	✓	C	JT	

BRAZING PRODUCTION RECORD

Test Form 11/4/15