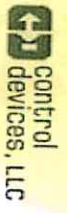


Part No.	SP2510	ADDED W/O #		Thru-Put/8Hrs	4984	Wgt/Pc.	0.0373	Mach No.	0-1
Order No.	397445	CYCLE TIMES	Standard	Planned Pcs/Hr	623	Wgt/Bar	5.73	Setup Allowed Hrs.	8
Order Qty	69,000	ACT CHANGE IN SCALE	Actual	Actual Pcs/Hr		Component	A02001-0013	Pcs./Bar	154

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-6-16	RR	1	—	—	120715E	3.51	3			
2-6-16	RR	5	0	0	"	214	4			
2-8-16	RR	6.75	3850	3850	"	1.35	6	Setup Red meeting		
2-9-16	RR	8	5390	9240	"	—	—	New back C board		
2-10-16	RR	8	4620	13860	"	—	—			
2-11-16	RR	7.75	4620	18480	"	1.25	6			
2-12-16	RR	10	6930	25410	"	—	—			
2-13-16	RR	6	3850	29260	"	—	—			
2-15-16	RR	7	4620	33880	1251602 E	1	6	Setup Red meeting		
2-16-16	RR	8	5390	39270	"	—	—			
2-17-16	RR	8	5390	44660	"	—	—			
2-18-16	RR	3	3080	47740	125615 E	1	6			
2-18-16	RR	—	—	—	"	2	6	Bar loader / Clean collects		
2-19-16	RR	6.75	3850	51590	"	1.35	6	S.U.R.d. Meeting		
2-22-16	RR	8	5390	56980	"	—	—			
2-23-16	RR	8	5390	62370	"	—	—			
2-24-16	RR	6.75	4620	66990	"	1.25	6	ct ball meeting with Karl + Paul		
2-25-16	RR	3.5	2310	69300	125616 E	—	—			
TOTAL PCS PRODUCED										
TOTAL SCRAP PCS.										

*Handwritten:* 70,240 Pcs  
Count showed  
70,240 Pcs



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces  
From Loads = Pos/Bar x Total loads ran during shift x Bars per load