Part No.		903-16	903-16-3/16-1/2		Component		903-16-3/16				- contr	1
Order No.		404268		Heat Lot #			303 10 3/10				ontr devic	ol es, LLC
Ord	der Qty		2	W/0 #	# from Box							001
Mach No.	Date	Emp. Name	e Prod Hrs.	OPERATIO Total Pcs.	ON 1 Cum. Total	Down	Down time	e	Notes	THRU	J-PUT/8HRS	Scrap
STEP DRIG	3-601	605	.15		2	time	code		//		Scrap	Code
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10			1			06	1	1				
Cycle Time			1	+ 1-				+		- 1	<i>V</i>	
2 min									2/	146		
Pcs/Hr						1			3	9		
27											R	
ROUTING:				-OPERATIO								
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time		Notes	THRU	-PUT/8HRS	Scrap
						time	code		NOTES		Scrap	Code
Setup Hrs.									W			
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- 1 min a						_						
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ROUTING:				_	_							
NOOTING.		100 9 30 5	day of the	OPERATION	N_3	SEASON FOR	ACC AF	are s		TURII.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.		Cum. Total	Down time	Down time code		Notes			Scrap Code
			_		_		)X					
Setup Hrs.	_											
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ycle Time	_											
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Pcs/Hr												
-												
OUTING:												
Notes / Ins	structions	Down Tir	me Codes			Fi	irst Part In:	cnaction	- Deseral			
/	1	Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	T	2-1-1		
2 3			Tooling Setup		Time Or Day	Yes / No	Check	Letter	Inspector	Inspector Notes		
	4 5	FAIR										
	6	Meeting										
CONDARY	PRODUCTION	RECORD			And the second second							