Part No.		2203A-2-3/16-0		Component		2203-A-BLNK			control devices, LLC				
Order No.		396010		Heat Lot #					devices, LLC				
Orde	er Qty		4		W/O # from Box								
		经验证的		OPERATION 1		A STATE OF S			THRU-PUT		PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
HAAS VERT MILL	1-8	MS	2	2)	1	3				1.	11	
Setup Hrs.	1-7	m5	1.5	4	4			50B OUT		/	11		
2									HUD				
Cycle Time													
								(0 17)					
20 m								1	9.10	110			
Pcs/Hr						:*.		4	111	6			
2			æ						13	7	2		
ROUTING:									77				
公司等				OPERATION 2		CE HARRIE			THRU-		PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
						w e-							
Setup Hrs.									-	_		11	
Cycle Time	-												
Dec/III													
Pcs/Hr													
										-			
ROUTING:						,							
		STATE OF STATE		OPERATIO	N 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
	7												
Setup Hrs.													
Cycle Time												·	
Pcs/Hr								-					
ROUTING:	nstructions	Da T	ima Cadaa				wat David		Descri	-			
Notes / II	nstructions		ime Codes	Data S. J.		Approved	irst Part In: Mtrl	spection Rev	Kecord				
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes		
		3 Setup 4 FAIR		1-11-16	TAM	4/25	4	1	DH 60#			<u> </u>	
		5 Training							CO		•		
SECONDARY BRODUCTIO		6 Meeting			DACE							10/15/15	