						Contr	ol Devices	LLC / Wo	ork Order	Production	on Record							
Component Comp	Part No.			3838	0053		Rev	Letter	M			-44						
Secondard Cycle The Setup Time Vertified Secondard Cycle The Secondard Cycle The Setup Time Vertified Secondard Cycle The Secondard C	Order No. 3727			727	59		Comp	onent					Be) #'s			Comm
Special Notes / Instructions				0														
Sepecial Notes Instructions Sepecial Notes Instructions Sepecial Notes Instructions Sepecial Notes Instructions Sepecial Notes September Sep	QTY CI	HANGE INLS,	/DATE			i							Sta	andard C	vcle Tim	e & Se	etun Tin	ne Vertified
Second Column				Spec	ial Notes / I	nstruction	ns			7							top IIII	ic vertified
Total Efficiency O O O O O O O O O													2nd Operation					
Machine #													31	d Opera	tion			
	Date	Emp.	Prod. Hours	Setup	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
								-	STD CY	CLE TIME				1			0	#DIV/0!
	6/2/16	MK	5		310	3 - 1 5								\$				
		+	-	-			TAIL THE HEAVY HAVE		1			-		-	-			
			-					- 1 H. J. J. C. HALL	Chan biological		4	-		ļ	-			
Control Cont			-	1			11174	NA 15031	H H - 3/1 0			<u> </u>			<u> </u>			
						Th. 1			at attle, to the sixth a first to	- 1								
Total Efficiency						11.		0	0									
Total Efficiency 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0				_			0	0	0	0								
Total Efficiency							0	0	. 0	0								
Total Efficiency		1																
Machine # B17	T 1 Fff	ACCUSANCE.	0	1 (941,872,973)	Service Consu						u=11/61	unione.	THE R. LEWIS	2002	250 3100 000	netitolay	DAN PROPERTY OF THE	Series and Park
Machine # B17	TOTAL ETTI	ciency		U	j U	THE O	U		The state of the s	U	#DIV/U!	U		0				(1) 图 图 图
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Machine #	# B17		1.4.	13.	F. 1. 7	Lis Asya			LE TIME	SOL OUR		13,101	11.00	ar sense		Ō	#DIV/OI
		1 0	T			7 /	0			T			1		HACH SHEET			11011701
								0	0	0								
	7						0	0	0	0								3300
					Y	n white			1000		HCa -							
		-		-			1-10-2013	1.7	10.70	The second second								
		 				NI N												
		-				7					D						7/	
Total Efficiency						Larra.			12.2								-	
Total Efficiency								0.2710.25427		-								
Routing:	Ti .				V:	a , w		0		0	F 2.0							
Machine #	Total Effic	ciency	0	0	0	0	0	THE PERSON NAMED IN	ACCOUNT OF THE PARTY	0	#DIV/0!	0		0	MARK	988	No.	
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0				F 1 1 10.7		216		-	Annual Control of the	SCRIP NOTE, WA	October Conduction						74	
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Machine #	f T					0	DELL HOSPITAL							y line	112	0	#DIV/0!
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0									-									
				-							1-4			-				
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0							and the second state of the	100000	100		Total I - Value						-	
0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0						64-5			0			,						
)	_		¥ .				
											· · · · · · · · · · · · · · · · · · ·							
	*			-	-				-		-							
Total Efficiency				_			-		-									
Total Efficiency 0 0 0 0 0 0 0 0 0			-			-							-					
Routing: First Part Inspection Record Final Part Calculation Code Total Down Time Description Date Part Submitted of Day First Part Inspection Record Notes Notes Total Counted Pcs (from packing) Maintenance Total Scrapped O To	Total Effic	iency	0	0	0	0					#DIV/OI	0	が換き	n	Marke		Marie es	rener pelates
Final Part Calculation Code Total Down Time Description Total Counted Pcs (from packing) Total Scrapped O Sird Operation Count O Approved Yes / No Inspector Notes No	JOSEPH EINE		HEAT OUR		001 PER Y 007 PE		MINERAL CARROLL		THE HOUSE CONTRACT OF	MANAGEMENT		SEA Y STATE	match!		ALAST MA	APP LED	es Call Lines	Printed and the same
Final Part Calculation Code Total Down Time Description Hours Date Part Submitted Fotal Counted Pcs (from packing) Maintenance Total Scrapped Total Down Time Description Total Down Time Submitted Time of Day Total Part Time of Day Total Scrapped Total Scrapped Total Down Time Description Total Down Time Submitted Time of Day Total Scrapped Total Counted Pcs Total Down Time Description Total Counted Part Submitted Time of Day Total Scrapped Total Scrapped Total Scrapped Total Down Time Description Total Counted Part Submitted Time of Day Total Scrapped Total Scrapped Total Down Time Description Total Counted Part Submitted Time of Day Total Scrapped Total Scrapped Total Counted Pcs												First Pa	rt Ins	pectio	n Reco	rd		
Total Scrapped 0 2 Tooling 0 Brd Operation Count 0 3 Setup Idle 0 Ind Operation Count 0 4 Other 0	Final Part Calculation					Code	2		Hours		rt Time		Approved				Ŋ	lotes
Total Scrapped 0 2 Tooling 0 3rd Operation Count 0 3 Setup Idle 0 4nd Operation Count 0 4 Other 0	otal Counted Pcs			(from packing)		1	Maintena	1aintenance		30-2-19	7:20 M		UKS M				(8)	
Brd Operation Count 0 3 Setup Idle 0 0 and Operation Count 0 4 Other 0 0 0					100	77.00							7					(# jage)
and Operation Count 0 4 Other 0	3rd Operat	Brd Operation Count			0				0									
	nd Operation Count				0	2000 - 200			0									
					- X									- Haree	10-3-		Tes	t 4/29/15