

PROCESS INSPECTION RECORD

Work Order # 47566

Part No.	SF5005		Added W/O #			Thru-Put/8Hrs	0	Wgt/Pc.		Mach No.	D-8
Order No.	3998641		Standard	4.2		Planned Pcs/Hr	707	Wgt/Bar	16.41	Setup Allowed Hrs.	
Order Qty	33,000		Actual			Actual Pcs/Hr		Component	A02-001-002	Pcs./Bar	330
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
3-7	RC				DE-8	3	3				
3-7	RC				4867534	8	3				
3-8	RC						3				
3-8	77	2					3	105 fair			
3-9	RC	4	1650	1650		4	2	Cluster OD			
3-9	77	5.5	4950	6600	DE-2	1	1	Batchure & Shift Feed			
3-10	RC	8	1650	8250		1	1	C/O WORN SCREW			
3-14	RC	8	4950	13200							
3-15	RC	8	4950	18150							
3-16	RC	5	3300	21450	486785 H	3	1	Thread Ckch Cam			
3-17	RC	7	4950	26400	"	1	1	"			
3-18	JL	1.5		29100	"	-	-	Mud To D9			
3-18	RC	6	4950	34050							
<p><i>Handwritten:</i> \$13.44</p> <p><i>Handwritten:</i> 3.75-14</p> <p><i>Handwritten:</i> 3.75-5</p> <p><i>Handwritten:</i> [Signature]</p>											
TOTAL PCS. PRODUCED											
Special Notes / Instructions			<p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p>								
First Part Inspection Record			<p>Date Part Submitted: 3-8-16</p> <p>Time of Day: 2:30</p> <p>Approved Yes/No: YES</p> <p>Mtr Check: YES</p> <p>Rev Letter: B</p> <p>Inspector: [Signature]</p> <p>Notes: FAIR</p>								
TOTAL SCRAP PCS.			87								

