Part No.		CUTU-14-1/4			Component		CUTU-0-1/4			CD control devices, LLC			
Order No.		398614			He	at Lot #	M35649			1	644	device	s, LLC
Order Qty		500			W/O # from Box								
				(	PERATIO	N 1	Ed Sale		ern ere say		THRU	PUT/8HRS	5184
Mach No.	Date	Emp. Name	Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BURR OAK	1-28-16	Si		1	2000				10	b Ou	1	-	
Setup Hrs.	-						1		х				
10 MIN			198				1						
Cycle Time					Wee	11-00-							
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Pcs/Hr													
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				C	PERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	٦	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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N ALE			CONTRACTOR OF STREET	0	PERATIO	N 3	Devus	all Kinds	SE BEEN		THRU-	PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	T	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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yele Time							142.						
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Notes / Ir	structions I	Down T	ime Codos	7				inst Boot I-	sport!	Dossad			
Notes / Instructions		Down Time Codes  1 Maintenance			Date Part		Approved	irst Part In Mtrl	spection Rev				
		2 Tooling			Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes  On Insp #09		
		Setup FAIR			1-2=16	10:302	yre1		4	21			
		5 Training		-									
ECONDARY PRODUCTIO		6 Meeting				PAGE						Tost Form 1	0.45.45