

Control Devices LLC

Work Order Production Record

Machine No.

A-17

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

Original W/O #

Found on label

REWORK

Disposition: *no then*

no then

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

ADDED W/O #

QTY CHANGE INSIDE DATE

Order Qty

Order No.

A 3992-1-10

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

7/2

55

3895

3.25

0

0

0

0

Page 1

Efficiency

Total Planned Pcs

Efficiency

Machine Count (Pcs)

TEST FORM 4/20/15

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Total Down Time on Page

Code

Description

Hours

1

2

3

First Part Inspection Record

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Page 1