Part No. \$405-51/4-1/2 Component(s) Compo	Test Form 11/4/15	Test Fo										ORD .	BRAZING PRODUCTION RECORD	BRAZING PRO
rt No. 405064 Component(s) er Quy 25 er Quy 25 er Quy 25 Er Quy 25 Er No. 250564 Per No. 25 Ex digit no. located on the box label under box quantity. Tubes located on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word "heat." CP13 Cocated on the box label, directly above the word work order number and date on the box label. Serup Name Prod His. Total Pcs. Cum. Total Down Time Codes Codes Down Time Codes Cum. Total Pcs. Cum. Total Down Time Codes Cum. Total Pc														
rt No. 40564					,									
rt No. 4055-1/4-1/2 Err Ry. 25 e Nuts Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Corated on the box label, directly above the box label. Corated on the box label, directly above the word "heat." English Corated on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the bag followed by "Lot Number." English No. Pade Name Pod Hrs. Total Pcs. Our. Total Down Time Code Nate Nates First Part Inspection Record Emp. Name Pod Hrs. Total Codes First Part Inspection Record			Notes	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted	nce				
rt No. 4055-1/4-1/2 er No. 405064 er Oty 25 er Nuts Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Curu-1-1/2 BR723 ouested on the spool label, directly above the word "heat." Cust heir work order number and date on the box label. Located on the bag followed by "Lot Number:" Mach. No. S405-1/4-1/2 CUTU-1-1/1/2 BR723 Located on the pox label, directly above the word "heat." Cust heir work order number and date on the box label. Located on the bag followed by "Lot Number:" Mach. No. Total Pts. Cum. Total Down Time Code Emp. Name Prod Hrs. Total Down Time Down Time Code Emp. Name Prod Hrs. Total Down Time Code Notes Scrap				spection Record	First Part Ir					ne Codes	Down Tin	tions	Notes / Instruc	Specia
Mach. No. \$405-51/4-1/2 A03064														ROUTING:
Part No. 40564 Component(s) 405064 Component(s) 405064 A05064 A05		0	0											
Part No. 405-5-1/4-1/2 405064 Component(s) 405064 Profer No. 405064 Component(s) 405064 Profer No. 405064 Component(s) 405064 Professional Professio		2	1.7			1								
Part No. S405-5-1/4-1/2 AD5064 Component(s) Ad5064		7)									
Total Pcs. S405-5-1/4-1/2 Component(s) Proder No. 405064 A05064						X								
Component(s) Component(s) Component(s) No(s) No(s)						1	\\ \frac{1}{3}.							
Part No. \$405-5-1/4-1/2 CONTrol Component(s) Heat Lot/Traceability Northers Ider No. 405064 Component(s) Heat Lot/Traceability Northers Ider Nuts Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. CUTU-1-1/2 CUTU-1-1/2 Ider Nuts Six digit no. located on the box label, directly above the word "heat." BRZ23 CP13 Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. BRZ23 CP13 Located on the bag followed by "Lot Number." Use their work order number and date on the bag followed by "Lot Number." Pcs./Hr Pcs./Hr Thru- Mach. No. Frap Setup Cycle Pcs./Hr Notes Scrap Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Pcs./Hr Notes Scrap							1							
Part No. \$405-5-1/4-1/2			0 00	(,	+						
Part No. S405-5-1/4-1/2 prider No. 405064 ### Component(s) ### Count-1-1/2 ### ### Count-1-1/2 ### Count-1-1/2 ### Count-1-1/2 ### ### ### ### ### ### ### ### ### #			MITCHE	July				1						
Part No. \$405-5-1/4-1/2 Component(s) Component(s) Component(s) Component(s) No(s) Prder No. A05064 A0506			J. 111 2	V 2 01			Ŋ							
Part No. \$405-5-1/4-1/2 brder No. Component(s) devices. LLC Component(s) straceability Heat Lot/Traceability Numbers lare Nuts 5ix digit no. located on the box label, directly above the word "heat." 5ix digit no. located on the box label, directly above the word "heat." 6ch14-1/2 6ch13-1/4-1/2									1					B. 1
Part No. \$405-5-1/4-1/2 Component(s) Component(s) Heat Lot/Traceability No(s) Inder Qty 25 SF405-5-1/4-1/2 SF405-5-1/4-1/2 CUTU-1-1/2 Mo(s) Inare Nuts Six digit no. located on the box label under box quantity. Six digit no. located on the box label under box quantity. CUTU-1-1/2 BRZ23 Inare Tubes Located on the box label, directly above the word "heat." CP13 CP13 CP13 Inaps Rings Located on the box label, starting with the letter "M." CP13 Thru- Thru- Inaps/Plugs Do not require traceability. Setup Hrs. Cycle Pcs./Hr Thru- Put/8hrs Scrap Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Down Time Notes Scrap			5						>					
Part No. \$405-5-1/4-1/2 brder No. 405064 405064 Component(s) Component(s) Heat Lot/Traceability No(s) brder Qty 25 SF405-5-1/4-1/2 SF405-5-1/4-1/2 Uno(s) lare Nuts Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. BRZ23 CUTU-1-1/2 US poper Tubing are Tubes are Tubes are Tubes Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Use their work order number and date on the box label. Use their work order number and date on the box label. Use their work order number and by "Lot Number." Setup Hrs. Cycle Hrs. Pcs./Hr Pcs./Hr Thru- put/8hrs Scrap									<u> </u>					
Six digit no. located on the box label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Hrs. Component(s) SF405-5-1/4-1/2 COTU-1-1/2 SF405-5-1/4-1/2 COTU-1-1/2 SF405-5-1/4-1/2 COTU-1-1/2 BRZ23 CP13 CP13 CYcle Pcs./Hr pur	Scrap Code	Scrap		Notes			Down Time Code	Down Time	ım. Total	Cu	Total Pcs.	Prod Hrs.	Emp. Name	Date
S405-5-1/4-1/2 405064 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Cycle Component(s) Component(s) Component(s) CUTU-1-1/2 EDGUTU-1-1/2 CYCLE CUTU-1-1/2 CYCLE COMPONENT COM			put/8hrs		Fus./111			Time		Hrs.			isidelli iso.	
S405-5-1/4-1/2 405064 Component(s) Distinguishing Traceability Numbers Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability.			Thru-		Doc /Hr	Sales (Sales Sales S		Cycle	-	Setup			Mach No	
S405-5-1/4-1/2 405064 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."		L								ility.	uire traceabi	Do not req	Ü	Caps
Stix digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Component(s) SF405-5-1/4-1/2 CUTU-1-1/2 BRZ23 CP13 CP13						L		1.5	Lot Number.	owed by "	the bag follo	Located on	Rings	Snap
S405-5-1/4-1/2 405064 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, starting with the letter "M." CUTU-1-1/2 BRZ23 CP13								box label.	date on the	ımber anc	ork order nu	Use their w		Flare
Statisting uishing Traceablity Numbers Six digit no. located on the box label, directly above the word "heat." Component(s) Scomponent(s) SF405-5-1/4-1/2 CUTU-1-1/2 BRZ23 CP13								etter "M."	ng with the I	bel, startii	the spool la	Located on	r Tubing	Coppe
S405-5-1/4-1/2 405064 Component(s) 25 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Six digit no. located on the box label under box quantity. BRZ23				CP13		L		vord "heat."	above the v	el, directly	the box labe	Located on		Brazin
S405-5-1/4-1/2				BRZ23		!		ox quantity.	bel under bo	the box la	. located on	Six digit no		Flare
\$405-5-1/4-1/2				ITU-1-1/2	CL				mbers	eablity Nu	uishing Trace	Disting		
\$405-5-1/4-1/2 Control Component(s)		Į		5-5-1/4-1/2	SF40						25		er Qty	Orde
\$405-5-1/4-1/2			No(s)	nponent(s)	Con		LLC	devices.)5064	40	er No.	Orde
		₹]	Heat Lot/Traceabili					1			5-1/4-1/2	S405-	t No.	Par