	ROUTING:		(3/14/13	Date		Сар	Flare	Coppe	Flar		Ord	Oro
	TING:		570	Emp. Name	Mach. No.	Caps/Plugs	Flare Tubes	Brazing Rings Copper Tubing	Flare Nuts		Order Qty	Order No.
	ctions		ب	Prod Hrs.		Do not requ	Use their w	Located on	Six digit no	Disting		30
 Maintenance Tooling Setup FAIR Training Meeting 	Down Time Codes		10	Total Pcs.		Do not require traceability.	ork order num	the box label, the spool labe	. located on th	Distinguishing Traceablity Numbers	1	393195
Date Part Submitted 12-14-15	Seption		10	Cum. Total	Setup Hrs.	Do not require traceability.	Use their work order number and date on the box label.	Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M."	Six digit no. located on the box label under box quantity.	olity Numbers	1	a
art Time Of Day			Ø	Down Time	Cycle Time	per.	the box label.	he word "heat. he letter "M."	er box quantity			devices
Approved Yes / No				Down Time Code							100	2
Mtrl Re Check								Λ I				
Rev Letter Inspector				Notes	Pcs./Hr			BRZ05	BRZ09	CUTU- 0-1/4	7-4-9	Component(s)
Notes	•	2.2			Thru- put/8hrs						362196	Heat Lot/Traceability
es l	\$			Scrap								ability
				Scrap								