74					Contro	Devices	LLC / Worl	k Order P	roductio	n Record		-					Age on	
Part No. MP		-4Z	201		Rev L	etter	12	<b>/</b>			Heat Lot #							
Order No.		9 2	67		Comp	onent	nnp	C40007-101			or Box W/O #'s			77				
Order Qty		10	w j	,	*		- 10001101				x W/O nd on L							
		l	400	)						4								
QTY CHA	ANGE INLS/	DATE	-							~			Standard Cycle Time & Setup Time Vertified  1st Operation					
			Specia	I Notes / Ins	structions				S 20			2nd Operation						
													d Operat					
-	1			v	-		(I) (O	>	>	ح ٠.					s -		%	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	s/u	Setup %	
Machine #	47	73		- G V		0	0	STD CYC	LE TIME		W. T.	X II		400		0	#DIV/0!	
8/9/15	51		2.5	5		0	-0	0	0		0	11	7	FUS	25 A	rep	+ Blow	
8-5	27	12		. /		0	0	0	0				1					
8 5	1142	2,5	-	16		0	0	0	0		.5	-		De N	c D.	v.k	CAMEO	
8-5-15	IN	2	-	22		0	0	0	0		8.1		2	V(11)	CHU	~~	VINIC O	
8-6	2M	d		-J O		0	0	0	0				1					
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1						0	0	0	0						G214, UNES	12.0		
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			-			ger and the		uting: STD CYC	ETIME	Mark Core of		-	36.1	F/25	14.53	0	#DIV/0!	
Machine #	# B17		- 4	C24	I L. LAN	0	0	0	0		-37		T			U	#510/0:	
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Total Effi	ciency	0	0	0	0	0	0	0 louting:	0	#DIV/0!	U	(8.4) B	U		N 5-2	4 - 11		
Mashina						1	0	STD CYC	I F TIME	Ballet 197	- 14					0	#DIV/0!	
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Total Effi	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0	No.	0		PARTY AND			
I Utai Eili	ciency	U	J					Routing:			1		1.168		THE RESERVE			
						_					First P	art In	spection	n Reco	rd			
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submitt	art Time		Approved Yes / No		Inspec		- D	Notes	
Total Counted Pcs (from packing					1	Mainten	ance	0	8-4-15	10:3	30A	4	55	DI	+	SHI	UP/OX	
Total Scrapped				0		Tooling		0				1			)		8	
3rd Operation Count			0		2	Cotup Id	lo.	0							$\neg$			

4

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2nd Operation Count

Other