


Part No.	7-3-6	Component	A02071-0028	
Order No.	388175	Heat Lot #	N/A	
Order Qty	1000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C1	12-17-18	JB	4 1/2	158		2 1/2	3			
	12-18-15	JB	10	342	500			Job Out JB		11
Setup Hrs.										
2 1/2										
Cycle Time										
95s										
Pcs/Hr										
34										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-17-18	10:15A	Y		A	AT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									