Part	No.	1	000	110	\neg				er Product	.ion kecore	4						
Order No.		120	750	010		-	v Letter	G		-	_		Heat				domenu
		55	182	58	_	Cor	Component		2500	5001			or Box W/O #'s				
Orde	rQty	1 '	150	po										n Label			
QTY C	ANGE INLS/	DATE	9 1/2		\Box		ž: .	-1,15°	g an agê c			4	(a)		- 0.0		
(1)			Spec	ial Notes	/ Instruct	tions	-11	1923	a e	8	((4))	1	st Ope	Cycle Tim	. e & 56	etup Tin	ie Ve
	*		51				7	70				_	nd Ope				
													rd Ope				
Date	Emp.	Prod. Hours	Setup	Total Pcs	Planned	Hours Cum. Total	Balance	Plan	Actual Pcs/Day	% Oper. Efficiency	Down		10	Pcs.	S/U hrs	Actual S/U	
Machine #	$+$ \downarrow	/c		Para la	FINE FLORES	0	0.7	host ware or it's	YCLE TIME) ° Т	Barron	To our ex	TEANOR.	Res Marriagness	S		
01/10/13	UK	37		600		0	0	0	0	28 1000103211000		T	1	- Land		. 0	#1
01/12/15	NK	3/		480	2	0	. 0	0	0		, .	1.	1.6	8			-
						. 0	0	0	. 0			1	14				
					100	. 0	0	0	0								
		-			10 m	0	0	0	0								
						0	0	0	0								
		3			1. 1.	0	0	0	0								
					201	0	0	0	0								
						0	0	0	0	19.5	-						
	*	,			6.17	0	0.	0	0		-	_	-		2. 2	4 6	
Total Effic	iency,	0	0	(O)	0	17.30.00	0.00	Ö	0	#DIV/01	O	医学2007以	Ö	OZ PIDALENSKA	Actor :	Cicconnen	******
					-		R	outing:	or handens	PHOIN/OF	160.	le Signi	i Su		ZELES!		
Machine #					COTTAC MARKET		0		CLE TIME		1 机电弧			 	ATTENDED.	0	Tie
				-		0	0	0	. 0				A		RECEIVED.	U	#D
· Japan · war .						0	0	0	. 0				- 10.0		•	• •	
				• • • •		0	0	0	0		1					••	• •
- T		.				0	0	0	0					i		-	- 8
						0	0	0	0								2
0.10				7.		.0	. 0	. 0	0			150					
				2.		0	0	0	0								
						0	. 0	0	.0				+				
						0	0	0	0								
					-	0	0	0	0		_			<u> </u>			
Total Efficie	ency/	0	0	0	é Ó	.0	0	0	0	#DIV/0!	0.4	E00.554	0		TOTTING	(Janessa, 2100)	DOM:NO
7 - 10 ² - 10 - 10 - 10 - 10 - 10 - 10 - 10 - 1								Routing:	of some manager	MILES CONTO	ica et al		U		10.24		12.11
Vachine #		2.55		77.7			0		CLE'TIME		MERIN	111.2	9.55,97	Section 19	1850 E	0	un'i
		_				0	0	0	0	The second of the second of the	at 16.5 (a)	T		20.25.70	a selection	. 0	#DI
		_			a a	0	0	0	. 0				- 5/41				_
						0	0	. 0	0.	21				1			_
	-					.0	0	0	0								-
			-			0	0	0	0						9		
			-		-	0	0.	.0	0								
						0	0	. 0	0								
						. 0	0	0	0								
						0	0	0	0								
				-		0	0 .	0 >	0				100				
otal Efficie	ncy	0	Ó	0	0	0	0	0 .	Ö -	#DIV/0!	0	155 NS 151	0	D-CV-STANDS	affectes :	Secretary and the second	**********
							The state of the s	Routing:	PRIVE SHEET	TO IV/U	U. J	SEASON S	0		Nevan		
										- I	First Da	rt Inch	ectic	n Docor	1		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	art Time		Approved Yes / No		Inspecto		No	tes
tal Counted	PEN_2 W	(f	rom pa	cking)	1	Maintenar	nce	0	1-10-15					\.1	12	160	_
tal Scrappe	d		0			Tooling		0	70-15	0-7		445	>	PIT	18/1	(20)	4
d Operation Count			. 0	-		Setup Idle				-	-		_				
d Operation			0	-+				0 ,		-		- 35					
t Operation					4	Other		0				- 3					
r obstation	Count	- 1	0	1													_