Work	Work Order Production Record	oducti	on Recor	g (		macrimic NO.	٤	1 prom	3	DAVENP	NPORT /	ORT / B&S BAR FEED	FEED		Setu	Setup Allowed Hrs.
ANOLY	Order F	oducu	on Kec	ora		Rev Letter		4	11	Wgt/Bar	in evaluate in	Total Bars		Total	Set	Setup Actual Hrs.
Part No.	830	3246-	<u> </u>			Planned Pcs/Hr	cs/Hr			Bars per		Remaining	14	100		Setup %
		101	7	ADDE	ADDED W/O #		CYCLE TIMES								Special No	Special Notes / Instructions
Order No.	330	(00)		OTY CHAN	OTY CHANGE INLS/DATE	Standard		V .	Varian	Wgt/Pc		Pcs/Bar	9 (4)			
Order Qty	فع	HO		7/g		Actual	75	- 26	Actined	Comp	Component	HEE	10			
Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No	Mach Down DD CODE	Scrap Pcs.	Notes
100		Beginni	Beginning Balance	e	1 C 1 C 1 C 1 C 1 C 1 C 1 C 1 C 1 C 1 C	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		0	0	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			A STATE OF THE STA	Mode.		A SOLDER OF THE STATE OF THE ST
11/1/5								0	0	0						
05/07/14	#C	570	W N			087		0	0	0					2	
1	スペ	1273	13			240		0	0	0					76	
5/12/14	ري ا	352	W					0	0	0						
6-4-14	-5	1273	7			720		0	0	0						
0-11-17	7	2001	-0			160		0	0	0						
610-19	K	072140	-			17.00		0	0	0						
						2		0	0	0 0				1	1	
	-							0	0	0						
								0	0	0						
					13			0	0	0	3					
								0	0	0						
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						34	16	0	0	0		,				
								0	0	0						
								0	0	0						
Walter State			0	0	0	0.0	0	0	0					0	0	Page 1
m <sub>*</sub>	Efficiency		Final	Part and N	Final Part and Material Calculation	lculation	Code	Total Down Time on Description	ime on Page ption F	Hours			F	First Part Inspection Record	ction Record	
Total Planned Pcs	d Pcs		Total Co	Total Counted Pcs	S			Maintenance	ince	0	Date Part	$\neg$	Approved	Material		
Efficiency			Total Scrap Pcs	rap Pcs		×	2	Tooling		0	Submitted	Day	Yes / No	Check	Inspector	or Notes
Machine Count (PCS)	int (PCS)		Estimate	Estimated Short Parts	arts		ω	Setup Idle	Ф	0	71-51-5	10.00	SES	7	ĭ	GOTE O
			Differen	Difference in Parts	σ.	0	4	Other		0						0000
			Material	Material Difference LBS	eLBS		Ŋ.	Alternate -	Tooling/	0		Total Company				