Part No.		7-4-11		Component		7	-4-6	340	control devices, LLC		
Order No.		400 101		Heat Lot #						Mar GCVIO	CO, LLC
	ler Qty	13	0		# from Box	139	1422	29			1011
Mach No.	Date	Emp. Name		Total Pcs.	ON 1 Cum. Total	Down	Down time code		Notes	Scrap	Scrap Code
3	3-2-16	DE	8	47	15						Code
Setup Hrs.	3-3-16	DG	10	20	132				2921-11111	+	
6m	3416	CS	45	32	164						
Cycle Time		,				1			t l	7	
7	-		10	13.	00	1			2-25	<i>t</i>	
Pcs/Hr	·		J. ~	-					0 50		
00									,	A	
ROUTING:								2	/		·
Mach No.	Date	Emp. Name		OPERATIO Total Pcs.	N 2 Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
						time					Code
etup Hrs.							•				
								К			
ycle Time											
Pcs/Hr											
. 65/111											
				7							
OUTING:						L					
	(36) 多国家的	Safty and	and our	OPERATIO	N 3			100	THRU	-PUT/8HRS	
/lach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	- Committee of the second seco		Notes	Scrap	Scrap Code
F											
etup Hrs.								· · · · · · · · · · · · · · · · · · ·			
/cle Time											
, cie i ilie				•							
Pcs/Hr		*						12/1			
CS/III											
OUTING:											
	structions	Down Th	me Codes	i gran reger	Carlo Paga seat	er a er e	rst Part Ins	nection Po	eord	반성학자 강현자	eners and
CAMBLE TO POST		1 Maintenance		Date Part	Time Of 5	Approved	Mtrl	Rev		saturates aim ana lielt a	21212121
	1	2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter Ir	nspector	Notes	
	1	3 Setup 4 FAIR		3-2-16	10530 p	Y		AL	ic .		
		5 Training									
CONDARY	PRODUCTION	Meeting N RECORD			PAGE 1		i•			Test Form 1	0/15/15