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C	Pcs./Bar	•	5 - Training 6 - Meeting	2000-68060	102035	Component	Con	Actual Pcs/Hr	Actual 9	KD12/3	000	170,0	Order Qty
46	Setup Allowed Hrs.	Setup All		t	0	Wgt/Bar	П	Planned Pcs/Hr 360	Standard 9		33	3914	Order No.
5.3	Mach No.		1 - Maintenance 2 - Tooling		0.5717	Wgt/Pc.		Thru-Put/8Hrs 7880			SO	EBAS	Part No.
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PAGE 1 PRIMARY PRODUCTION RECORD 12-17-15 12-16 Order No. 12-19-15 51-8-12 2-18-15 互の 5-17-15 2-16 12-13-15 19-18 シーと Ý Order Qty devices, LLC تع 21.e Part No. Date 10 بر د 03 MB 五 76 3.7 Emp. Name 3 70,000 EB2550 391433 7.715 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces 6, J Hours Prod. 00 TOTAL PCS. PRODUCED 00 6 6 0 0 2610 火のい 2490 2000 2960 2725 2204 2000 2300 1325 はると 575 600 268 0 0.58 Total Pcs 0 Smark Special Notes / Instructions Standard Actual 29/134 22,624 20,049 14 30960 T 11,874 2 Cum. Total 8911 559 299 68 0 0 286 0 2 01117558 0114097 E CH 145 869 CH151664 355 L1110 0114103 01117456 Planned Pcs/Hr Material Heat Lot No. Actual Pcs/Hr Thru-Put/8Hrs 114103 E 0 3458 First Part Inspection 432 3/10 X Record 5 1325 Submitted 12/14 Date Part 2,6 S Down G 0 SO 0 Component 3 5 6 Wgt/Bar Wgt/Pc. 0 N Down Time Code G 1 (2) w 80 W 6 0 w Time of Day C WHOH neeting COR HED 0.3717 neetins TAREADWITUNT (SEADY) BAK FEED PKOBS Linch WORKED ON かってすい MECTIT Lunch ra ch A02032-0028 Approved Yes/No yes FOR TOOLING 50 Check Mtrl 10% P Notes Letter Rev - Maintenance - Tooling TrainingMeeting - Setup Buck 3 Inspector W/20021 TOTAL SCRAP PCS 40 SAMONO Setup Allowed Hrs. Notes Pcs./Bar Mach No. 0 Scrap Pcs. 1 1 Test Form 10/1 d Scrap Code 0 S3 24