

Part No.	428062	ADDED WHO #		Thru-Put/Hr	2000	Wgt/PC.	0.4021	DOWN TIME CODES				Mach No.	SAW1
Order No.	020116	CYCLE TIMES		Planned Pcs/Hr	200	Wgt/Bar		1 - Maintenance				Setup Allowed Hrs.	0
Order Qty	80,000	QTY CHANGE IN DATE		Actual		Component		2 - Tooling					
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	Pcs./Bar	0	
2-1-16	LK	5	79	79	22343182	1 1/2	1/2	SAW NOT FEEDING	25	C1/2			
2-2-16	LK	6	1248	1327	22355657	3	3/4	ORINATION	21	C1/2			
2-3-16	LK	5	1100	21427		3	3/4	CHANG BLADE ON SAW	22	C1/2			
2-18-16	DS	105	7443	3176	-11-	25	1	ROOF SHUTTING OFF	32	C1/2			
2-15-16	DS	35	1415	3615	-11-	35	1		6	C1/2			
2/17	DS	2.25	544	4159	22355657	5.75	1	replaced saw blade for saw #1; refilled coolant for saw #2; cleaned up mess left by recent operator; adjusted cut-size for saw #1 maintenance was done on saw #1 to correct feeder clump	8	C1/2			
2/18	DS	4	881	5040	SAME	1	6	meeting	7	C1/2			
2/19	DS	5	1254	6294	SAME	3	5	conducted training					
2/22	DS	4.25	919	7213	SAME	0.1	5	Training for new saw operator.	31	C1/2			
2/22	DS	2.0	447	7660	SHAWTS	1	4	Replaced blade for saw #1					
2/23	DS	1.4	774	8499	11	3.75	5	monitoring trainee	10	C1/2			
2/23	DS	8.8	1377	9876	11	6	5	training	8	C1/2			
2/24	DS	5.0	1436	11292	11	2.5	5	training	28	C1/2			
2/25	DS	8	1193	12465	same	2	5	training	11	C1/2			
2-25	DS	8	1313	13178	same	1	5	training	10	C1/2			
2-26	DS	8	1318	15036	same	3.0	5	training	67	C1/2			
2-26	DS	8	1318	15036	same	3.0	5	training	13	SC			
<div> <div> control devices, LLC </div> <div> FOR RAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads including shift x Bars per load 2-27 SC 1160 18105 SCME </div> </div>													
<div> <div> 1909 Special Notes / Instructions </div> <div> 1809 Special Notes / Instructions </div> </div>													
<div> <div> First Part Inspection Record </div> <div> Date Part Submitted: 1 Time of Day: 5 Approved: Yes/No Mtr: Check Rev: Letter Inspector: Notes Q-12 </div> </div>													
<div> <div> TOTAL SCRAP PCS. </div> <div> 13 </div> </div>													