


Part No.	FS128	Component	A02001-0016	
Order No.	384871	Heat Lot #		
Order Qty	1000 <i>500 RPT</i>	W/O # from Box		

### OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HARDING	11-9-15	16.5		1	1	4.5	3		6	11
	11/10/15	BT	5.5	40	41	1	3			
Setup Hrs.	11-10-15	JO	6.0	58	99					
	11-10-15	BA	8.0	87	186					
4	11/11/15	BT	6	55	241	.5	6			
Cycle Time	11/11/15	JO	8.0	135	376					
3MIN 11 SEC	11-11-15	BA	5.0	58	434					
	11/12/15	BT	8	47	527					
Pcs/Hr	11/12/15	JO	3.0	45						
15										

ROUTING:

PACK DEPT

### OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	11/10	12:30am	Yes		A	mh	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							