Part No.		11-4-36		Component		11-4-K			control devices, LLC			
order No.		399395		Heat Lot #			•			6226	■ device	s, LLC
Ord	ler Qty	5			from Box	24						d
STORE HOLD		ENTRE PROPERTY.	TO WAR DOWN	OPERATIO	N 4	Will White	(A) EM (A)		PER BACK	THRU	J-PUT/8HRS	0
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2/3/16	D6-	3	1	3							
Setup Hrs.			•			•					- 0	
12n									060	ct	-	
Cycle Time					N				To the state of th			
48m				9					11/16	P		
Pcs/Hr								1	11			
									5.5		A	
ROUTING:				x		ļ					10	
	Carrier Print			OPERATIO	N 5			tall the state of		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
										77		
Setup Hrs.					**************************************	-						
					i i i							
					(5)							
Cycle Time												

5 /11												
Pcs/Hr										-		
ROUTING:						lii ee				7		
建物源类型形				CARDINAL (位北京 李州位	i king ang ti	of water in	11000000000000000000000000000000000000	\$61825645	第45世	in market all a	COMPA
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
											-	
Setup Hrs.												
Cycle Time											*	
Pcs/Hr												
										_		
							4					
ROUTING:												
Notes / In	nstructions	Down Ti	ime Codes			F	irst Part In	spection	n Record	TTDA		100
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
TCOND ADV	/ DDODUCTIO	6 Meeting			DAGE							