Part No.	No.	1102-2	1102-23-3/16-15			2			,		Heat Lot/	Heat Lot/Traceability		
Order No.	No.	39	397040		A	devices, LLC	LC		Con	Component(s)		No(s)		
Order Qty	Qty		1						110	1102-23-3/16	7.	NA	_1	
		Distingu	Distinguishing Traceablity Numbers	ity Numb	ers					C15	7.	N/A		
Flare Nuts	Nuts	Six digit no.	Six digit no. located on the box label under box quantity.	box label	under bo	ox quantity.				C-RING	2	N/A		
Brazing Rings	Rings	Located on	ocated on the box label, directly above the word "heat."	directly ab	ove the v	vord "heat."								
Copper Tubing	Tubing	Located on	Located on the spool label, starting with the letter "M."	, starting v	with the l	etter "M."								
Flare Tubes	ubes	Use their w	Use their work order number and date on the box label.	er and da	ate on the	box label.								
Snap Rings	Rings	Located on	Located on the bag followed by "Lot Number."	ed by "Lot	Number.	=								
Caps/Plugs	Plugs	Do not requ	Do not require traceability.	2										
	San	and the second	A STATE OF THE PARTY OF THE PAR		Section Section	Shell be well in the								
	Mach. No.			Setup Hrs.		Cycle Time			Pcs./Hr		Thru- put/8hrs		- Selector A	
Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Total	Down Time	Down Time Code			Notes	4	10	Scrap	Scrap Code
1-14	SB		1											
								1						
												5		
											7	AVE		
												200		
											_	(
													7	
ROUTING:														
Special	Special Notes / Instructions	ctions	Down Time Codes	odes			The Sales		First Part Ir	Inspection Record				
					Date Part	Time Of Dav	Approved	_	-	Inspector		Notes		
			2 Tooling3 Setup		Submitted		Yes / No	Check		10000		Motes		
			5 Training Meeting											
BRAZING PRODUCTION RECORD	OUCTION REC		- 1										Test For	Test Form 11/4/15
													I est FO	0 /4/