Part No.		SF4-2.5-10		Component		4-3-E-BLNK W			54 V	CD contr	ol 1
Order No.		_391652 3923						tark,	CT/12 C		
Ord	er Qty	2	.0		from Box	378	22 x	0		51-4-6.7-	
		(1) [5] [1] [1]		OPERATIO	N 1	Down	Down time	5.53		THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
8	1/25/15	p.6.	7	66	50						
Setup Hrs.	7.0							[-	- /	/	
									0000	<i>_</i>	
Cycle Time	 								1 16		
, , , , ,	*							10	NO		
Pcs/Hr	10							10	53		
										A	
ROUTING:											
				OPERATIO	N 2	Down	Down time		THESE	THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
	20										
ROUTING:	of Sales and the same of	THE CONTRACTOR OF THE CONTRACT	nestas regio (1)	OPERATIO	N S	Cut Court of	2 administrativis	CONTROL CO		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code			Scrap	Scrap Code
Setup Hrs.							_				7
Cycle Time											
Pcs/Hr											
ROUTING:											
Notes / I	Instructions	Down T	ime Codes				irst Part In	THE REAL PROPERTY.	Record		
		1 Maintenance2 Tooling3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector		Notes	
		4 FAIR 5 Training									
CECONDAD	Y PRODUCTIO	6 Meeting			PAGE	1		l		Test Forn	10/15/15