Part No.		IL10005		Γ	Con	nponent	IL10005-10				670 5	contr	lo
Order No.		389662		Heat Lot #						1	652] contr device	es. LLd
Order Qty		600		1	W/O # from Box					1			Ä
					PERATIC					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
DP 0063				-									
Setup Hrs.													
	g.			H								7	
Cycle Time											0	6	
Pcs/Hr									9	,		6.	
					Ü						V	R	
ROUTING:				_									
ROUTING.		Library Wals				N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				_			_						
Setup Hrs.		2			12								
Cycle Time													
					_								
Pcs/Hr			_										
							_						
ROUTING:		·											h
				0	PERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Ţ	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.													
Cycle Time				_	_								
ycle Tille													
												_	56
Pcs/Hr									9				
ROUTING:													
Notes / Ir	nstructions		ime Codes				Water to the same of the same	rst Part In		Record			
		1 Maintenance 2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		-									
	1	5 Training		-									
ECONDARY PRODUCTION		6 Meeting				PAGE :						Tost Form	