

Part No.	PLN65400	Added Wgt		Cycle Times		Thru-Put/Hrs	0	Wgt/Pc.	6.79	Mach No.	D-4
Order No.	392614	Standard	5.27	Planned Pcs/Hr	162	Wgt/Bar	48.68	Setup Allowed Hrs.	16		
Order Qty	194.00	Actual		Actual Pcs/Hr		Component	A02001-cab	Pcs/Bar	110		

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
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CUMULATIVE TOTAL FROM PREV. PAGE										
1-16	FL	7.5	4,400	130,950	120325E	0.5	6	RePair on blades	308	
1-18-16	SC	8	3850	139,200	"	-	-			
1-16	74	4	4950	144,150						
1-19	74	8	3,850	148,000	634384	-	-			
1-20-16	SC	7	3300	151,300	"	-	-			
1-20	74	0.5	550	151,850	"					
1-21-16	SC	7.5	3300	155,150	634384	0.5	6	Replaced broken pins #1, 2, 3 cleaned #3		
1-22-16	SC	6	2750	157,900	"	1.5	1	Sharpened Slave	14	A-1
1-23-16	SC	8	3850	161,750	122907E	-	-	Sharpened 2 pos. Form	68	A-1
1-24	74	46	3450	165,600		1	2	Sharpened C.C.	100	E-4
1-26	58	7	2750	168,350						
1-26	74	4	2750	171,100	122905E					
1-27	74	0	1650	172,750	"					
1-27	74	8	3850	176,600						
1-27	74	6.5	2750	179,350		1.5	2	Change x Drill Bit	69	A-1
1-28	74	6.5	3300	183,650	122906E	1.5	2			
1-29	74	7.5	3850	186,500	122906E	1.5	2			
1-30-16	74	6	3300	189,800	"					
2-1-16	74	0.5	300	193,100	"	1.5	2	Forms + Shave		
2-2-16	74	2	1100	194,200	122906E					

TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load										

First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtl Check	Rev Letter	Inspector	Notes				

DOWN TIME CODES						
1	- Maintenance					
2	- Tooling					
3	- Setup					
4	- FAIR					
5	- Training					
6	- Meeting					

Mach No. D-4						
Setup Allowed Hrs. 16						

Pcs/Bar 110						
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3676

Part No.	PWNL5400	ADDED W/O #	CYCLE TIMES	Thin-Put/Hrs	0	Wgt/Pc.	1679	Mach No.	04	
Order No.	392614	OT CHANGE IN STATE	Standard	Planned Pcs/Hr	462	Wgt/Bar	8.68	Setup Allowed Hrs.	16	
Order Qty	194,000	AP 1/3	Actual	Actual Pcs/Hr		Component	A0801-6016	Pcs/Bar	110	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
12-30-5	52	08	3850	52700	113200E	-	-		308	-
1-4-16	52	3	2200	54900	616185	-	-	Mud to D9	-	-
1-4-16	FF	8	4400	59300						
1-5-16	JK	1	550	59850				Mud to DS	-	-
1-5	FF	4	3300	63150	CH154504					
1-6-16	52	6.5	3300	67550		-	-	1.5 hrs cleaning	-	-
1-6	24	4	4400	71950		-	-		-	-
1-7-16	52	6.5	3300	75250		-	-	1.5 hrs cleaning	-	-
1-7	24	7	2750	78000		-	-	2 days o/s both forms	-	-
1-8-16	52	6.5	3300	81300	118239E	-	-		-	-
1-8	24	8	3850	85150		-	-		-	-
1-11-16	52	6	2750	91900		-	-		-	-
1-11	24	4	4400	96300	118237E	-	-		-	-
1-12-16	52	6.5	3300	99600		-	-	1.5 hrs P.R.	-	-
1-12	24	8	4400	104000		-	-		-	-
1-13-16	52	6.5	3850	107850	118238E	-	-	1.5 hrs cleaning	-	-
1-13	24	4	4950	112400		-	-		-	-
1-14-16	52	6.5	3300	116100		-	-	1.5 hrs P.R. sorting at 5011	-	-
1-14	24	6	59750	118850		-	-		-	-
1-15-16	52	6.5	3300	123800		-	-		-	-
1-15	24	4	4400	124200		-	-		-	-
1-16-16	52	9.5	2750	130950	120325E	-	-		-	-
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

