

Part No.	TRV11	ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	0	Wgt/Pc.	DOWN TIME CODES	Mach No.	09			
Order No.	398665	Standard	Planned Pcs/Hr	879	Wgt/Bar	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.
Order Qty		Actual	Actual Pcs/Hr	Component	AD2001-0014	Notes	Pcs/Bar	228				
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Scrap Pcs.	Scrap Code			
CUMULATIVE TOTAL FROM PREV. PAGE										6	C1	
2-23-16	SC	8	5700	151,980	665180	3	1/2	TOTAL SCRAP PCS. FROM PREV. PAGE				
2-23	SC	1				1.5	2	Replace C-Bar & Mud to D-7				
2-24-16	SC	8	6840	158820								
2-24	SC	2.5	1140	159960								
2-25-16	SC	8	6840	166800	127683E							
2-25	SC	2.5	2240	169080				mud to D-5				
2-26-16	SC	8	5700	174780				Form Sharpened				
2-27-16	SC	6	4560	179340								
2-28-16	SC	8	6840	186180								
2-29	SC	0.5				2	1	Broken Gasket				
2-29-16	SC	0.5	1140	187320		2	1	Broken collet				
3-1-16	SC	5.5	3480	190740	11	2.5	1	Downstart Inner Spindle replaced				
TOTAL PCS. PRODUCED												
Special Notes / Instructions												
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load												
First Part Inspection Record												
Date Part Submitted												
Time of Day												
Approved Yes/No												
Mtr Check												
Rev Letter												
Inspector												
Notes												

PRIMARY PRODUCTION RECORD										
Part No.	TRV11	ADDED TO #	CYCLE TIMES	Thru-Put/Hrs	7032	Wgt/Pc.	0.0321	Mach No.	D9	
Order No.	398665	Standard	2.9	Planned Pcs/Hr	879	Wgt/Bar	7.33	Setup Allowed Hrs.		
Order Qty	75,000	Actual		Actual Pcs/Hr		Component	A02002-0014	Pcs./Bar	228	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-2-16	JC	8	6,840	6,840	121020E	-	-		-	-
2-3-16	JC	8	6,840	13,680	"	-	-		-	-
2-4-16	JC	8	6,840	20,520	135229E	-	-		-	-
2-5-16	JC	8	6,840	27,360	"	-	-		-	-
2-6-16	JC	7	5,700	33,060	"	-	-		-	-
2-7-16	JC	2	1,140	34,200	"	-	-	Moved to D-4	-	-
2-8-16	JC	8	6,840	41,040	"	-	-		-	-
2-9-16	JC	8	6,840	47,880	"	-	-		-	-
2-10-16	JC	8	6,840	54,720	658080	-	-		-	-
2-11-16	JC	8	6,840	61,560	"	-	-		-	-
2-12-16	JC	8	6,840	68,400	"	-	-		-	-
2-13-16	JC	7	4,560	72,960	"	-	-	Sharpened Form & Replaced Pin Spin #5	-	-
2-15-16	JC	8	5,700	78,660	"	-	-	Replaced C.L. Pins Spin #1 short Feed	-	C1
2-15-16	JC	2.5	1,140	79,800		-	-	Form Shave & C.O. PWD to D-5	-	-
2-16-16	JC	1	-	80,940		-	-	Moved to D-8 D-5	-	-
2-17-16	JC	8	6,840	87,780	665180	-	-		-	-
2-17-16	JC	2.5	-			-	-	Chapten Clean Slide & 2.5 rep on	-	-
2-18-16	JC	6	3,420	91,200	"	-	-	Left early	-	-
2-18-16	JC	2.5	2,280	93,480	"	-	-	Access full of chips	-	-
2-19-16	JC	8	6,840	100,320	"	-	-		-	-
2-20-16	JC	6	4,560	104,880	"	-	-		-	-
2-20-16	JC	1	4,560	109,440	"	-	-		-	-
2-22-16	JC	8	6,840	116,280	"	-	-		-	-
2-22-16	JC	1.5	1,140	117,420		-	-	MV to D-7	-	-
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.				

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

DOWN TIME CODES

1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Setup Allowed Hrs.

Notes

Notes