

Part No.	C7575001	Component		Job OOT	control devices LLC
Order No.	390003	Heat Lot #			
Order Qty	300	W/O # from Box	388011		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS	11-17	LJ	6	150	150	1	3		31	N18
	11-18	DA	2	46	196					
Setup Hrs.	11-18	MS	6	153	349				17	11
	11-18	LJ	2.5	68	417					
Cycle Time										
4 mid 3 PCS	NEW PART ON HAAS - WROTE PROGRAM, DESIGNED AND MACHINED WORKHOLDING TOOLING TO PRODUCE PART, TROUBLESHOOTING TO PRODUCE CONSISTANT AND ACCURATE PART									
Pcs/Hr										
40										

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	Transfer from previous Page								31	E18
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes