Cycle Time	Scrap
Act No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap	
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap HAAS VERT MILL Setup Hrs. Cycle Time Pcs/Hr Down time Code Notes Scrap THRU-PUT/8HRS Down time code Notes Scrap 476 12-3-75 5T , 5 7 , 5 7 , 5 7 , 7 , 7 , 7 , 7 , 7 ,	
HAAS VERT MILL Setup Hrs. Cycle Time Pcs/Hr Pos/Hr Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap THRU-PUT/8HRS Scrap THRU-PUT/8HRS Scrap THRU-PUT/8HRS Scrap THRU-PUT/8HRS Scrap THRU-PUT/8HRS Scrap THRU-PUT/8HRS Scrap	Code
Cycle Time	
Pcs/Hr	
Pcs/Hr	
Pcs/Hr ROUTING: OPERATION 2 THRU-PUT/8HRS Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total time code Notes Scrap 12-2-15 JT , 6 7 "" JT 6 243 250 1.75 173 Setup Hrs. 12-2-15 JW 7.5 451 701 - 0	
Pcs/Hr ROUTING: OPERATION 2 THRU-PUT/8HRS	
Pcs/Hr	-
ROUTING: OPERATION 2 THRU-PUT/8HRS Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap 12-2-75	
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap 12-2-15	
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap 12-2-15	
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down time code Notes Scrap 12-2-15	
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total time Code Notes Scrap 476 12-2-15 57 , 5 7 Setup Hrs. 12-2-15 JW 7,5 451 701 0 6 12-3-15 E.R. 6 325 1,026	
Setup Hrs. $1/2 - 1/5$ $1/5$	Scrap Code
Setup Hrs. 122-15 Jav 7.5 451 701 0	
6 12-3-15 E.R. 6 325 1,026	
	6
Cycle Time 12-4-15 6.B- 1 65 1.896	5_
	14
Pcs/Hr Control	
ROUTING: OPERATION 3 THRU-PUT/8HRS	4
Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum Total Down Down time Notes Scrap	Code
	W. S. S. S.
Setup Hrs.	
	3
	V
Cycle Time Cycle Time	
Pcs/Hr	_
res/III	
ROUTING:	
Notes / Instructions Down Time Codes First Part Inspection Record	
1 Maintenance Date Part Submitted Submitted Time Of Day Yes / No. Check Letter Inspector Notes	
2 forms Submitted Yes / NO Check Letter	Y
4 FAIR 5 Training	
6 Meeting	