

Part No.	TR12523		Added VMO #			Thru-Put 8Hrs	0		Wgt/Pc.	0575		Mach No.	A9		
Order No.	398653		QTY CHANGE IN SOURCE			Planned Pcs/Hr	405		Wgt/Bar	484		Setup Allowed Hrs.			
Order Qty	80,000		Actual			Actual Pcs/Hr			Component	A9002-0020		Pcs/Bar	85		
Date	Emp. Name	Prod. Hours	Total Pos	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes				Scrap Pcs.	Scrap Code		
CUMULATIVE TOTAL FROM PREV. PAGE														119	
2-23	OH	2.5	997	99902	22364833			TOTAL SCRAP PCS. FROM PREV. PAGE							
2-24	E.B.	6.5	2501	103460	"	1.5	2	S.S. training screws/screws							
2-24	PK	6	2430	105890	"										
2-25	OH	6.5	2543	108433	"	1.5	2	Reload pistons / lost threads							
2-26	OH	1.0				1.5	2	shock real work							
2-26	OH	5	2003	110436		1.5	2	5th DMV / Roman / hr indirect							
2-27	PK	6	2322	112458	"			1 hr help sprayer / sprayer operator							
2-27	OH	5	1995	114453	"			clean out machine							
2-29	E.B.	7	2740	117193	"	1	1	1 hr chips / help screws							
2-29	OH	7	2779	119472	"			1.5 Running A-14							
3-1	E.B.	6.5	2215	122187	"										
TOTAL PCS. PRODUCED															
TOTAL SCRAP PCS.														119	

48.00
 28.14
 19.86



control devices, LLC
 Special Notes / Instructions
 FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces
 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Part No.	TRV2523	ADDED VMO #		CYCLE TIMES	Thru-Put/Hrs	0	Wgt/Pc.	0.575	Mach No.	A9
Order No.	346653	Standard	6.2	Planned Pcs/Hr	405	Wgt/Bar	4.68	Setup Allowed Hrs.	0	
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	A0802-0020	Pcs/Bar	85	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
2-11	OH	7.5	2931	50948	22344833			TOTAL SCRAP PCS. FROM PREV. PAGE	119	
2-12	E.B.	6.5	2501	53449	"	1.5	2	cleanout		
2-12	OH	3	430	53879	"			1.5 A-17		
2-12	OH	4.5	1598	58477						
2-13	E.B.	4.5	1,600	57077						
2-13	RL	5	1700	58777						
2-13	OH	5	1960	60737						
2-15	E.B.	8	2905	63642						
2-15	OH	7.5	2985	66597						
2-16	E.B.	6	2510	69107						
2-16	RL	6	2450	71557						
2-16	OH	5.5	2209	73766						
2-17	E.B.	6.5	2510	76276						
2-17	RL	6	2515	78791						
2-17	OH	7.75	3197	81988						
2-18	E.B.	5.5	2150	84138						
2-18	JA	7	2150	86288						
2-19	E.B.	6.5	2410	88698						
2-20	OH	6	2303	91001						
2-22	E.B.	7	2501	93502						
2-22	OH	2.5	1023	94525						
2-23	E.B.	8	3112	97637						
2-23	RL	6	2325	99962						

TOTAL PCS. PRODUCED		TOTAL SCRAP PCS.	
Special Notes / Instructions		Notes	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load			

control devices, LLC	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
PAGE								
PRODUCTION RECORD								

Part No.	TRV2523	ADDED VMO #	CYCLE TIMES	Thru-Put/8Hrs	3240	Wgt/PC.	0.0575	Mach No.	A9
Order No.	398653	Standard	6.2	Planned Pcs/Hr	405	Wgt/Bar	4.88	Setup Allowed Hrs.	0
Order Qty	80,000	Actual		Actual Pcs/Hr		Component	A09002-0020	Pcs/Bar	85

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-1-16	DH	7	2802	2802						
2-2	F.B.	6	2415	5217				help sus/caps more mat		
2-2-16	DH	2	544	5781						
2-2-16	DH	10 1/2	2900	8781						
2-3	F.B.	4	1,520	9521	22364833	4	1	Fixed BRAC machine going in 4:34, sharp all footings	119	C1
2-3	DH	7	907	10428	"					
2-3-16	DH	0	-	-	71	3	2	5 hr indirect time		
2-4	F.B.	0	-	-						
2-4	DH	4	962	11390		4	2	problems getting part moved		
2-4	JS	3	1300	12690						
2-4	DH	8	3240	15730		-	-			
2-5	F.B.	5.5	2520	18250		1	2	sharp from reset		
2-5	DL	6	2666	20916						
2-5	DH	5	2084	22999		2.5	2	Round / indirect		
2-6	DL	5	2025	25027		1	2			
2-8	F.B.	8	2810	27887						
2-8	DH	7.5	2875	30762	22364833	0.5	2	Ramp		
2-9	F.B.	6.5	2720	33482				Bar A17 1.5		
2-9	DL	4	1600	35082		2	2			
2-9	DL	7	2700	37812		2	2	Clean out		
2-10	F.B.	6.5	2405	40217						
2-10	DL	6	2500	42717						
2-10	DH	8	3195	45912						
2-11	F.B.	5	2185	48017		1.5	1	Work on reset		
TOTAL Pcs PRODUCED								TOTAL SCRAP PCS.		



Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

PAGE 1

PRIMARY PRODUCTION RECORD