Part No.		902-13-1/4		Component		902-A-BLNK			control devices, LLC				
Order No.		404273		Heat Lot #]		device	es, LLC		
Ord	er Qty	4		W/O # from Box					1			10	
				OPERATIO	N 1					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
7	3-17-16	cs	,75		5							4	
Setup Hrs.											No.		
18			-	_					12)	10			
Cycle Time	(1		1)/A		/	11-5	11/4	V			
6) cic 11111c		1	\rightarrow $+$					100	AA				
10								V.	36)			
Pcs/Hr							-	-					
5											1		
ROUTING:		l									•	_	
OPERATION 2									THRU-PUT/8HRS				
Mach No.	Date ,	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
			ž.										
Setup Hrs.													
Cycle Time													
Pcs/Hr													
ROUTING:													
				OPERATIO	N 3	Down		DIE PE	72 - 1	THRU-	PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Code	
	*												
Setup Hrs.													
Cycle Time													
									•				
D==/11													
Pcs/Hr	_												
ROUTING:													
	nstructions	Down T	ime Codes			-	irst Part In:	enection	Perced	- 17		7	
	Jet decions	1 Maintenand	in the second second	Date Part	MARKET SOCIETATION	Approved	Mtrl	Rev			-		
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes				
		4 FAIR											
		5 Training6 Meeting											
SECONDARY	/ PRODUCTIO				PAGE						Test Form	10/15/15	