

Control Devices LLC / Work Order Production Record

Part No.	B3246-2	Rev Letter	H	Heat Lot #													
Order No.	359873	Component	B3246-2U	or													
Order Qty	1000 PLW			Box W/O #'s													
QTY CHANGE INLS/DATE				Found on Label													
Special Notes / Instructions				Standard Cycle Time & Setup Time Verified													
				1st Operation													
				2nd Operation													
				3rd Operation													
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
1/29/15 TIM	1.15	0.25	200			0	0	0	0								
1/30/15 MP	4	0	780			0	0	0	0								
1-30-15 JW	2		327			0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	1-29-15	11:45	YES	24	CD Insp #09								
Total Scrapped	0	2	Tooling	0													
3rd Operation Count	0	3	Setup Idle	0													
2nd Operation Count	0	4	Other	0													
1st Operation Count	0																