
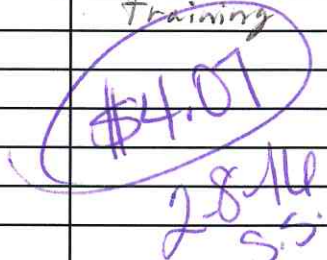


Part No.	2203A-2-1/4-0	Component	2203-A-BLNK	
Order No.	398745	Heat Lot #		
Order Qty	6	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	2-2	MS				1.5	2	REMOVED 5C INDEXER		
Setup Hrs.	2-3	MS				5	2	INSTALLED TAT210 INDEXER		
2	2-3	Rm		1	1					
	2-4	Rm	3	6	7			Training	1	11
Cycle Time										
Pcs/Hr										



ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-3-16	2:30 PM	YES	✓	C	DA	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								