| Part No. Order No.     |               | RL                                     | R450-10<br>#4 358961   |  |                    | Rev Letter Component |                    |                        |                             |                       |                | Heat Lot # |                   |                      |             |
|------------------------|---------------|--|--|--|--------------------|----------------------|--------------------|------------------------|-----------------------------|-----------------------|----------------|------------|-------------------|----------------------|-------------|
|                        |               | MA                                     |  |  |                    |                      |                    |                        |                             |                       | . 1            |            | or<br>Box W/O #'s |                      |             |
| Order                  | Qty           | ,                                      | 100  | PLL  | K                  |                      |                    | (a)                    | v 100                       | 4                     |                |            | nd on             |                      |             |
| QTY CH                 | NGE INLS/L    | DATE                                   |  |  | 7                  | 34 36                |                    |                        |                             | 2                     | 12.4           |            |                   | ycle Time &          | Setup Tin   |
|                        | 1             |  | Speci  | al Notes /                                       | Instructi          | ons                  |                    |                        |                             | 11                    | * 14000        |            | t Opera           |                      | - cup in    |
|                        | N. Carlotte   |  |  |  |                    |                      |                    |                        |                             |                       | 2n             | d Opera    | ition             |                      |             |
|                        |               |  | Т  | T  | 14.65              | 1,500                | 1 2.5              | ·                      | 1                           | 14                    | , —            | 3r         | d Opera           | tion                 |             |
| Date                   | Emp.<br>Name  | Prod.<br>Hours                         | Setup<br>Hours   | Total Pcs  | Planned            | Cum.                 | Balance<br>Due Pcs | Plan<br>Pcs/Day        | Actual<br>Pcs/Day           | % Oper.<br>Efficiency | Down           | Code       | Scrap<br>Pcs.     | Pcs/Hr<br>S/U hrs    | Actual S/U  |
| Machine t              | -             | 3                                      |  | i Text   | : Minis            | 0.0                  | 0                  |                        | CLETIME                     |                       |                | M-22       |                   |                      | 0.0         |
| 1-20-15                | 57            | 7                                      |  | 1178   | 2                  | 0                    | 0                  | 0                      | 0                           | 11                    |                |            |                   |                      |             |
| 1-2-100/2              | 24            | 45                                     |  | 33:  | )                  | 0                    | 0                  | 0                      | 0                           | -                     |                |            |                   | -                    |             |
|                        |               |  | <b> </b>   |  |                    | 0.                   | 0                  | 0                      | 0                           |                       |                |            | -                 | -                    |             |
|                        |               |  |  |  | V 74.              | . 0                  | 0                  | 0                      | 0                           |                       |                |            |                   | 3.                   |             |
|                        |               |  |  |  | 7.2                | Ö                    | 0                  | 0                      | 0                           |                       |                | elille i   | 54                | -14                  |             |
| -                      |               |  |  |  |                    | 0                    | 0                  | 0                      | 0                           | 104,11                |                |            |                   |                      |             |
|                        |               |  |  |  | F ( ) (A)          | 0                    | 0                  | 0                      | 0                           | i i                   |                |            |                   |                      |             |
|                        |               |  |  | -  |                    | 0                    | 0                  | 0                      | 0                           |                       |                |            |                   |                      |             |
|                        |               |  |  |  | 7                  | 0                    | 0.                 | 0                      | 0                           |                       |                |            | <b>-</b>          |                      | ننى         |
| Total Effic            | ency          | 0.7                                    | 0  | 10   | 0.                 | 0.0                  | 0.0                | 0                      |                             | #DIV/0!               | Ö              |            | <b>"</b> -0"      | ARCHINE              |             |
| . a. 20 . 52 a         |               | (388.579                               | 115.5% PI  | Para Vania                                       | Territor exis      | TVES SIVE            |                    | outing:                | Tar of the Bully of the Day |                       |                |            |                   |                      |             |
| Machine #              |               | 435                                    |  |  |                    |                      | 0                  |                        | LETIME                      |                       |                |            |                   | <b>网络</b>            | 0           |
|                        |               |  | 1.   | <del>                                     </del> | -                  | 0                    | 0.                 | 0                      | 0                           |                       |                | *          |                   |                      |             |
|                        |               |  | 7  | <del>]</del>                                     |                    | 0                    | 0                  | 0                      | 0                           |                       | -              | -          |                   |                      |             |
|                        |               |  |  |  |                    | 0                    | 0                  | 0                      | 0                           | (4.4 /A /A            |                | 1          | -44.              |                      |             |
|                        |               |  |  |  | 4 10               | 0                    | 0                  | 0                      | 0                           |                       |                |            |                   |                      |             |
|                        |               |  |  |  |                    | 0                    | 0.                 | 0                      | 0                           | ·                     |                |            |                   | 2                    |             |
|                        |               |  |  |  | \$1,450.7          | 0                    | 0                  | 0                      | 0                           |                       |                | -          |                   |                      |             |
|                        |               |  |  |  |                    | 0                    | 0                  | 0                      | 0                           | 7                     |                |            |                   |                      |             |
|                        |               |  |  |  |                    | 0                    | 0                  | . 0                    | 0                           |                       | 7 -            |            |                   |                      |             |
| ***********            |               | ************************************** | Selection of the select | Comment and the same                             |                    | . 0                  | 0                  | 0                      | 0                           |                       |                |            |                   |                      |             |
| Total Effici           | ency.         | .0                                     | .:0:   | . 0  | - 0                | 0.0                  | 0                  | Ô                      | 0 1                         | #DIV/0!               | Ö              | 编辑         | 0                 | <b>计</b> 机图          |             |
| /lachine #             | : 1           | 157.00                                 | e alkalia  | A STATE OF THE                                   | ment i             | Tanan sa             | 0.00               | Routing:<br>STD CYC    | retinael.                   | · pursuant is         | and Abbert     |            | Spending          | STORY E VILLAGO      | T Prismort  |
|                        |               |  | 117799221  |  |                    | 0                    | 0                  | 0                      | 0                           |                       |                | 1          | William.          | interior             | 0           |
|                        |               | _                                      |  |  | 94.4.              | 0                    | .0                 | 0                      | 0:                          |                       | 1              |            |                   | .5                   |             |
|                        |               |  |  |  |                    | 0                    | 0                  | 0                      | 0                           |                       | 10             | 330        |                   |                      |             |
|                        |               |  |  |  | - 77               | 0                    | 0                  | 0                      | 0                           |                       |                |            |                   |                      |             |
|                        | , is          |  |  |  |                    | 0                    | 0                  | 0                      | 0                           |                       | \$ F           | -          | 151               |                      |             |
|                        |               | - 1                                    |  |  |                    | 0                    | 0                  | 0                      | 0                           |                       |                |            |                   |                      |             |
| K .                    |               |  | 3  | 9)   |                    | 0                    | 0                  | 0                      | 0.0                         | -                     |                |            |                   |                      |             |
|                        |               | -                                      |  |  |                    | 0                    | 0                  | 0                      | 0                           |                       | *              |            |                   |                      |             |
|                        |               |  |  |  |                    | 0                    | 0 :                | Ö                      | 0                           | 3 %                   |                |            |                   |                      |             |
| radio Pres             |               |  | ETERS SERVICE  |  | NEW ZELEC          | 0                    | 0                  | 0                      | 0                           | en viget platien      | MATERIA SIN    | 2007-2007  | ymanice           | at name and a second | mer blimer. |
| Cotal Efficie          | псу.          | 0                                      | 0.   | ó  | 0,::               | Ö                    | 0                  | 0                      |                             | DIV/0!                | 0.             | 113.1      | 0                 |                      |             |
| 7.                     | VIII (100 mm) |  |  |  |                    |                      |                    | outing.                |                             |                       | irst Da        | rt Inc     | nection           | n Record             |             |
| Final Part Calculation |               |  |  | Code   | Total Do<br>Descri | 7. 4-2               | Hours              | Date Part<br>Submitted | Tim<br>of D                 | ie                    | Appro<br>Yes / | oved       | Inspector         | N<br>(in A           |             |
| otal Counted Pcs       |               |  | (from packing)   |  | 1                  | Maintenance          |                    | 0.                     | 1-19-15                     | 101                   | n              | 4/2        | 5                 | A                    | (200        |
| otal Scrapped          |               |  | 0  |  | 2                  | Tooling              |                    | 0 ,                    | 67                          | 1.1                   |                | 7          |                   | 3.1                  | -           |
| d Operatio             | n Coun        | t                                      | 0  |  | 3                  | Setup Idle           | 2                  | 0-                     |                             | 1 × 1.                |                |            |                   |                      |             |
| nd Operation Count     |               | t                                      | 0  |  | 4                  | Other                |                    | 0 -                    |                             | See                   | G-             |            | 3.11              | •                    |             |
| t Operatio             | Count         |  | 0  |  |                    |                      |                    | 100                    |                             | 7                     |                | 9          |                   |                      |             |