


Part No.	9-3-15	Component	9-3-C-BLNK	
Order No.	390998	Heat Lot #		
Order Qty	25	W/O # from Box	379218	

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/20/15	DG	2		3			MISS INDEXING	3	22
	11/23/15	D.G.	6	38	41			missindexing	3	22
Setup Hrs.										
5 MINS										
Cycle Time										
270										
33 SEC										
Pcs/Hr										
87								Job cost \$13.34 12-2-15 12-5-5	6	

ROUTING:

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/23/15	9:2	YES	✓	B	DA	