


Part No.	300322	Component	A06153-016	
Order No.	392921	Heat Lot #		
Order Qty	150	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	1-15-16	BA	—	1	1	3	3			
	1-19-16	BA	3.5	20	21	2	2			
Setup Hrs.	1-20-16	BT	6.5	36	57					
	1-28									
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BRIDGE PORT	1-20-16	BA	1.5	56	56	1	3			
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Haas	1-28-16	RM	2	56	56	1.5	2		2	11
Setup Hrs.										
1.0										
Cycle Time										
2.0 min										
Pcs/Hr										

JOB OUT  
 \$0.81  
 2-1-16  
 5.5  
 2

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record					
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector
		1-16-15	8AM	YFS	✓	B	DT
		1-20-16	8:50PM	YFS	✓	B	WRO
		1-23-16	9:20AM	YFS	✓	B	DT