Part No. Order No.		902-12-3/16		Component Heat Lot #		902-A-BLNK			Es .	CD contro	ol	
								The same of the sa	ha	Plants	es, LLC	
Ord	er Qty	1	L6		from Box							
FEBRUAR .			STATE STATE	OPERATIO	N 1					THRU-PUT/8HRS	40	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
7	3-7./6	CS	3		18					2	11	
Setup Hrs.			_		. /	1		,				
O MIN		1	73	- 0	U		11 11)		
Cycle Time			\mathcal{O}				-/	. 1/1	1	/		
10 MIN								#N)		
Pcs/Hr							1	1/2	25			
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5										2		
ROUTING:				A 100 100	270							
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
											18.	
Setup Hrs.												
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Pcs/Hr												
ROUTING:		5M-2563 (563		OPERATIO	N 3		TO SECURE			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	
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r cs/ m								- H				
ROUTING:	nstructions	Dawn T	ima Cadas			-	iret Dout I	sposti I	Rossed			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl			Rev Rev	ev			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector			
		3 Setup 4 FAIR		3-7-16	120m	UFS	V	B	DH	900		
		5 Training				1	-		2.0	3#		
=======		6 Meeting	W		and Salarana and the salarana		*					
ECONDAR	Y PRODUCTIO	N RECORD			PAGE	1				Test Form	10/15/15	