

Part No.	FT11401	Component	FR11401-0	control devices, LLC
Order No.	390347	Heat Lot #		
Order Qty	1000	W/O # from Box	50004	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DB PRESS 0100	12-5-15	IN	5.5	800					0	
	12/7/15	T.W.J.	2	400						
Setup Hrs.										
.25										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
464	12/9/15	ST	.4	24					21	11
	12-9-15	?		196	220				0	
Setup Hrs.	12-9-15	IN	6.5	415	635					
.4	12/10/15	T.W.J.	7.0	570	1205				3	22
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-9-15	10am	4/17	✓	F	DA	