

Part No.	PWN00032-H	ADDED TIME	CYCLE TIMES	Thru-Put/8Hrs	2640	Wgt/Pc.	0.0708	DOWN TIME CODES				Mach No.	S4		
Order No.	396926	STANDARD	Standard	Planned Pcs/Hr	330	Wgt/Bar	8.1	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	4
Order Qty	3600	88 1/2	Actual	Actual Pcs/Hr		Component	A06021-0016							Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes						Scrap Pcs.	Scrap Code
1-29-16	6.00	4.5	1685	1685	P9250	1	3							18	11
1-29-16	00	2.5	2950	4575	P9250	2	2								
1-30-16	76	6	2060	6635	P9250			down @ start							
<div style="position: relative; width: 100%; height: 100%;"> 70 80 90 </div>															
<div style="position: relative; width: 100%; height: 100%;"> \$275 2-1-14 2-1-15 </div>															
<div style="position: relative; width: 100%; height: 100%;"> 18 </div>															
TOTAL PCS. PRODUCED															
TOTAL SCRAP PCS.															



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes