CONTROL DEVICES FFC | MAIN OLDER LLOGRICTION RECOLD Part No. **Rev Letter** Heat Lot # Order No. Component Order Qty Box W/O #'s Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Planned Hours Date Prod. Hours Setup Hours Balance Due Pcs Plan Pcs/Day Cum. Total Down Time S/U hrs Setup % Code Scrap Pcs/Hr Actual Machine# 6 STD CYCLE TIME #DIV/0! Ö: Ö 0. 0: ...0 Ō Routing: Machine # STD CYCLE TIME Ò. Ó Ò .0 Ö. 0. Total Efficiency 0 0= Routing: Machine # 0: STD GYCLE TIME Ò Ö Total Efficiency 0 0 Routing: First Part Inspection Record Final Part Calculation **Total Down Time Date Part** Code Time Approved Hours Description Inspector Submitted Notes of Day Yes / No **Total Counted Pcs** (from packing) Maintenance Total Scrapped Tooling **3rd Operation Count** Setup Idle 2nd Operation Count Other 1st Operation Count