Part No.		4-4-6		Con	Component		4-4-B-BLNK			control devices, LLC		
Order No.		399461		Heat Lot #					devices, LLC			
Order Qty		25		W/O # from Box								1110
The Barrier			THE PERSON	OPERATIO	N 1	CAST VIEW				THRU	-PUT/8HRS	116
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	2/4/16 2/5/16	P.6.	5	38	47	35min	6					
Setup Hrs.									7	,		1100
Bair.								Je	Doc	1		
Cycle Time												
4min								À	1111			
Pcs/Hr								1	1			
14								P	5,5		0	
ROUTING:											U	
OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cuela Tima		-										
Cycle Time												
		-						_				
Dec/Hr												
Pcs/Hr												
ROUTING:						_						
ROUTING:				OPERATIO	N 3		CAPACITY OF	The Section	100	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time						72						
- 1												-
5 /11												
Pcs/Hr												
POLITING								_				
ROUTING:	nstructions	Down T	ime Codos	T		-	iret Dout In	on octio	Doord			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl			Rev	Kecord			_
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
1		4 FAIR										
		5 Training6 Meeting										
TCOMPARY PROPUSTIO												