


Part No.	AP7501	Component	AP7501-10	
Order No.	385574-393207	Heat Lot #		
Order Qty	3166	W/O # from Box		

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4	12-2	Jm	4	192		3.5	3		41	3
	12-3	Jm	7.5	445		0	0			
Setup Hrs.	3.5									
	12-4	Jm	7.5	420		0	0			
	12-5	Jm	6	295		0	0			
Cycle Time	17-5	OH	4	196		-	-			
	12-8	Jm	7.5	400		0	0			
	12-9	Jm	7.5	448		0	0			
Pcs/Hr	12-10	Jm	4	281		0	0	Job out		

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472 KINGS 0470 8 Holes	12/7/15	JT	.2	3					2	11
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-7-15	1:30pm	YES	✓	C	JT	