


Part No.	M40070	Component	M40070-10	H1 Right SIDE  control devices, LLC
Order No.	395502	Heat Lot #		
Order Qty	5000	W/O # from Box	379969	

OPERATION 1										THRU-PUT/8HRS	1992
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B/S 17	2-1-16	WJm		321	321						
	2-1-16	MD	8	670	991						
Setup Hrs.	2-2-16	NI	3 1/2	401	1392						
1.5	2-2-16	Jm	4.0	296	1688						
	2-2-16	MP	2.5	238	1925				1	K-22	
Cycle Time	2-2-16	MP	3.5	363	2291						
13	2-3-16	NI	8	910	3201						
	2-3-16	MP	5.0	555	3756						
Pcs/Hr											
249											

ROUTING: WASH & PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-1-16	10:30	YES	✓	B	