

Part No.	101467-19-20	Component	101467-19-30	ms 13		control devices, LLC	
Order No.	394509	Heat Lot #					
Order Qty	1500	W/O # from Box					

  

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BS-17	12-23-15	WP				5:15	3		27	11
	12-24-15	WP	8	873	873				1	K-3
Setup Hrs.	12-24-15	DH	7.5	810	1683	—	—	.5 Inventory		
	12-29	WP	6	500	2183					
	1-4-16	WP	1.5	147	2330					
Cycle Time										
Pcs/Hr										

JOB a

\$5.16  
1-14-16  
5.5  
28

  

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

  

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

  

ROUTING:								
Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-23-15	1:00	YES	✓	B		
3 Setup								
4 FAIR								
5 Training								
6 Meeting								