


Part No.	.430-3-4	Component	A02071-0026	
Order No.	391218	Heat Lot #	160699.2.1	
Order Qty	2500	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	11-20-15	JB	6	290	290				0	
	11-21-15	JB	10	501	791				0	
Setup Hrs.	11-23-15	JB	10	497	1288				0	
2	11-23-15	JB	7	335	1623				0	
	11-24-15	JB	8	415	2028				0	
Cycle Time	11-24-15	JB	4	200	2028				0	
71s	11-25-15	JB	8	413	2641					
	11-30-15	JB	11.5	557	3198					
Pcs/Hr	12-1-15	JB	2	100	3298			waiting for bars		Heat # ↓
45	12-4-15	JB	7	319	3617			switched to FC		CHI 34256
	12-5-15	JB	6 1/2	303	3920					

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	12-7-15	JB	8	423						
	12-8-15	HVD	7.5	334				Job Out JB		
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-20-15	12:30pm	YES	✓	B	DT	