


| | | | | |
|-----------|--------|----------------|------------|--|
| Part No. | 4-4-6 | Component | 4-4-B-BLNK |  |
| Order No. | 399461 | Heat Lot # | | |
| Order Qty | 25 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | 112 | |
|-------------|--------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 7 | 2/4/16 | P.G. | 5 | | 47 | 35min. | 6 | | | |
| | 2/5/16 | P.G. | 2 | 38 | 85 | | | | | |
| Setup Hrs. | | | | | | | | | | |
| 10min. | | | | | | | | Job not | | |
| Cycle Time | | | | | | | | | | |
| 4min | | | | | | | | 2-11-16 | | |
| Pcs/Hr | | | | | | | | SS. | | |
| 14 | | | | | | | | | | |

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | | |
| | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| | 2 Tooling | | | | | | | | |
| | 3 Setup | | | | | | | | |
| | 4 FAIR | | | | | | | | |
| | 5 Training | | | | | | | | |
| | 6 Meeting | | | | | | | | |