| Special Notes / Instructions  FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load  PAGE 1 |   | 3                      |                     |     |     |        |     |      |    |   |     |   |      |   |   | 0   | 3-14-11    | SIA    | 1      | 11/10        |     |       | 1 - 6                                  |      |      | 311   | 3/10  | Date                  | Order Qty                   | Order No.           | Part No.  |
|---|---|------------------------|---------------------|-----|-----|--------|-----|------|----|---|-----|---|------|---|---|-----|------------|--------|--------|--------------|-----|-------|--|------|------|-------|-------|-----------------------|-----------------------------|---------------------|---|
|   |   | contr                  |                     | L   |     |        |     |      |    |   | gke |   | e n  |   |   | -   | -          | -1     |        | 2            | -   | P \   | 6                                      |      |      |       |       | ò                     | Qty                         | No.                 | ,<br>No.  |
|   |   | 0                      |                     |     |     |        |     |      |    |   |     |   |      |   |   |     | 41.0       | R      |        | DAV 10       | 3   | 37.   | Day P                                  |      |      | Bu    | M     | Emp.<br>Name          | 12,                         | 403                 | TWWX  |
|   | FOR DAVE                                  |                        | TOTAL               |     |     |        |     |      |    |   |     |   |      |   |   |     |            | 7      | 3 1 2  | 4            | 5.  | 2     | 30                                     | 0    |      | 6     | 1     | Prod.<br>Hours        | 12,000                      | 403687              | PWN25029-H  |
|   | ENPORTS & BRO<br>s = Pcs/Bar x Tota       | Speci                  | TOTAL PCS. PRODUCED |     |     |        |     |      |    |   |     |   |      |   |   |     |            | 1200   |        | 200          | U ( | 1     | 2000                                   | -    | Coce | Corre | \     | Total Pcs             |                             | OTY CHANGE INLSDATE | ADDED W/O#  |
|   | WN & SHARPES OF loads ran during sh       | al Notes / Instruction | ED                  |     |     |        |     |      |    |   |     |   |      |   |   | -   | 700 12 100 | 12900  |        | つったから        | ーナ  | 900   | 1000                                   | 202  | 2300 | 8     | \     | Cum. Total            | Actual 9,2                  | Standard 9.8        | CYCLE TIMES   |
|   | NLY: To Figure Pieces ift x Bars per load | ons                    |                     |     |     |        |     |      |    |   |     |   |      |   |   |     | <i>y</i> . | C      |        |              |     |       | \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ |      |      |       | 1     | Material Heat Lot No. | Actual Pcs/Hr               | Planned Pcs/Hr      | Thru-Put/8Hrs   |
|   | t Inspe                                   | ection                 | E                   |     |     |        |     |      |    |   |     |   |      |   |   |     |            | m      |        |              |     | R     |  |      | M    |       | PAR - | Lot No.               |                             | 330                 | "   |
|   | 92019                                     | Date Part<br>Submitted |                     | ,   |     |        |     |      |    |   |     |   |      |   |   | - 1 | n          | W      | 3      | 7            | \$  | 20 3  | 7                                      | 13   | 19   |       | W     | Down<br>Time          | Comp                        | Wgt/Bar             | Wgt/Pc.   |
|   | 11  | Time                   |                     |     |     |        |     |      | 6. |   |     |   |      |   |   | •   | 7          | 2      | ^      | _            |     | e de  | ۱ ر                                    | 9    | 2    | W     | W     | Down<br>Time<br>Code  | Component                   | /Bar                | L   |
| C   | 30 m co                                   | of Day Approved Yes/No |                     | (   |     | -      | K   |      |    |   |     |   |      |   |   |     |            | マメンマスら | S. 10. |              |     | 7     | TOA X                                  | TOAM | t    |       |       |                       | A06021-0016                 | 8.1                 | 0.0708  |
|   |   | oved Mtrl<br>/No Check |                     |     |     | 7      | 5   | 5    |    | 1 |     |   | つファ  | 1 |   |     |            | 3      |        |              |     | 0:    | 2                                      | -    |      |       | 1     |                       | 016                         |                     |   |
|   |   | Rev Inspector          | TOTAL               |     | 5.0 | 11/4/6 | 100 | 101. |    | _ |     | ( | M-00 | 1 | - |     |            | 2(~(>) | I      | a familiar o | d d | STATE | 6                                      |      |      |       |       | Notes                 | 5 - Training<br>6 - Meeting |                     | <ul><li>1 - Maintenance</li><li>2 - Tooling</li></ul> |
|   |   |                        | TOTAL SCRAP PCS.    |     |     | *      |     |      |    |   |     |   |      |   |   |     |            |        | 001 14 | つよう          |     |       |  |      |      | N     |       |                       |                             |                     |   |
|   |   | Notes                  | 0                   | SIL | 0   |        |     |      |    |   |     |   |      |   |   |     |            | 212    |        |              |     |       | 720                                    |      |      |       |       | Scrap<br>Pcs.         | Pcs./Bar                    | Setup Allowed Hrs.  | Mach No.  |
|   | 1   |                        |                     |     |     | 1      |     |      |    |   |     |   |      |   |   |     |            |        |        |              |     |       | 2                                      |      |      |       |       | Scrap<br>Code         | 114                         |                     | S4  |