2.30							-					
Part No.		5-4-7		Component		5-4-C-BLNK			control devices, LLC			
Order No.		400741		Heat Lot #					devices, LLC			
Order Qty		550		W/O # from Box							8	
	THE PARTY OF THE P	in a line	<b>技术</b> 机构建	OPERATIO		72 b 12	S-BATON.	an an		THRU	-PUT/8HRS	208
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2-17-16	CS	7 215	39	126						2	11
Setup Hrs.	2-19-16	75	8	131	292			3			2	22
	2-2046	0/-	6	127	419			70	18			ua
10 min	2-22-16	e5	7	841	503			0	11			
Cycle Time	2-12-16	DG	7	88	591				-		2	22
127 SEC							125	3	) 1 0			- AT
Pcs/Hr						/-	#50°	/	14			
26							*/	B	50		10	
ROUTING:											4	
ROUTING:		SEA SOURS		OPERATIO	N 2					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			, , , , , , , , , , , , , , , , , , ,									
				200								
Cycle Time			1000	7								
Pcs/Hr												
			4-211		N							
ROUTING:				00504510	N O						DUT/OUDS	
			STRANSPORTS	OPERATIO		Down	Down time	ma		THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
	,											
ROUTING:	netructions	Da T	ima Cadaa	-			inst David	enest's	Doored			
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part	TOTAL VALUE OF	Approved	irst Part In Mtrl	spection Rev				
		<b>2</b> Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-19-16	6:10 PM	465		B	WAB			
		5 Training										
CECOND ABY DECEN		6 Meeting										