Part No.		SF404-5-1/4		Component		SF404-A-BLNI		K	control devices, LLC		
Order No.		398439		Heat Lot #							
Order Qty		300		W/O # from Box		386322				120	
MESTA				OPERATIO		DIES FM		THE THE PERSON OF THE	RU-PUT/8HRS	320	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	1-28-16	DG- P.6.	4,5	155	7/226				- /	//	
Setup Hrs.	129/16	76	4	77	303			O.			
12 MIN								TOB			
Cycle Time								001			
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Pcs/Hr								The contract of	F 65	j	
15											
ROUTING:											
A SELECTION			AN ADDEDUTE	OPERATIO	OPERATION 2			TH	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
									3		
Cycle Time											
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Pcs/Hr											
DOUTING:											
ROUTING:  OPERATION 3  THRU-PUT/8HRS											
Mach No	D-t-	F NI	Doe of Harr			Down	Down time			Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes	Scrap	Code	
				Mr Esternic	L						
Setup Hrs.											
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Cycle Time						ign.					
								1	1		
Pcs/Hr					L						
						waller are					
ROUTING:											
Notes / Instructions		Down Time Codes					CONTRACTOR OF THE PROPERTY OF	Inspection Record			
		<ul><li>Maintenance</li><li>Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector	Inspector Notes		
		3 Setup 4 FAIR		1-28-16	5pm	4		B JC			
		5 Training		_							
SECONDARY	/ PRODUCTIO	6 Meeting N RECORD			PAGE :	1			Test Form 1	10/15/15	