Control Devices LLC / Work Order Production Record Part No. Heat Lot # **Rev Letter** Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified 1st Operation Special Notes / Instructions 2nd Operation 3rd Operation Total Pcs % Oper. Efficiency Balance Due Pcs Planned Pcs/Day Actual Pcs/Day S/U hrs Hours Setup % Hours Setup Hours Down Time Pcs/Hr Actual Prod. Cum. Total Scrap Date Code Pcs. Machine # STD CYCLE TIME #DIV/0! Total Efficiency. 0: Ô Ô Ó #DIV/0! 0-0 4 Routing: Machine # STD CYCLE TIME #DIV/0! 0 : Total Efficiency Ó O 0. Õ 0. #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Ö **₽**0∜ **Total Efficiency** #DIV/0! Ö Routing: First Part Inspection Record **Total Down Time** Time **Date Part** Approved **Final Part Calculation** Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance Total Scrapped Tooling 3rd Operation Count Setup Idle Other 2nd Operation Count 1st Operation Count