Part No.		R450-3.5SR		Component		A02001-0008				ØI W	contr	ol \
Order No.		391006		Heat Lot #					1	Li 24	contr device	es. rrk
Ord	er Qty		8	W/0 #	from Box				1			
				OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
0091	11-23-15	3T	,3	8	9				260			
Setup Hrs.							1	1				
8				_		-		1				- 16
Cycle Time			9.					5 /	3.			
29										A.	5	
Pcs/Hr						_			11-	To		
99										4	a	
ROUTING:											10	
NO SHOW THE	A DESCRIPTION OF THE PARTY OF T		OPERATIO	N 2	an Area	er un a le le		LY KAR	THRU-F	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
		. H:										
Setup Hrs.			,					-	127			
Cycle Time												
Pcs/Hr		_										
rcs/III									1000			
												- 11
ROUTING:												
	A PARTITION			OPERATIO	N 3					THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
- 1												
Setup Hrs.					_							
Cycle Time												
Pcs/Hr								7				
							9					
ROUTING:	etructions	Day 71	m o C - d	7								
Notes / Instructions		Down Time Codes Maintenance		Date Part	Data Dark		First Part Inspection		Record			
8.2		2 Tooling	Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
3		3 Setup 4 FAIR		11-23-15				At	(3,3)			
		5 Training				,		×	1.	(9)		
ECONDARY	PRODUCTION	Meeting			PAGE 1	- 5					Test Form 1	0/45/45