Part No.		2203A-6-3/16-0		Component		2203-A-BLNK			control devices, LLC		
Order No.		398752		Heat Lot #					Pa.	device	es, LLC
Order Qty 2			W/O # from Box					_			
SHADAL LANGUES				OPERATION 1				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HAAS VERT MILL	2-6-16	Rm	1.6	0			<u>a</u>				
Setup Hrs.	2-8-16	Rm	1.0	2	2			J	b out		
10 MIN											
Cycle Time										1	
									11/16		
Pcs/Hr								1-	117		
								1	5.5		
										1	
ROUTING:				ODEDATIO	N 2	en alle Marie Pa			7115	II DUT GUDG	
		#145 NEW TOTAL	270 Sheeri	OPERATIO		Down	Down time			U-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.		*						_			
Setup ins.										+	21101
				_	_					-	
Cycle Time											
Pcs/Hr											***************************************
			12.00								
ROUTING:											
			SHEKACI.	OPERATIO	N 3				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time						12					
Pcs/Hr											
ROUTING:											
Notes / I	nstructions	Down T	ime Codes			The second second	irst Part Ins		Record		1 13
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
ı		3 Setup		2-8-16	2:00	Yes / No	Check	Letter	tter Po		
		4 FAIR 5 Training		7 0 100	2.00	yes		1	CU S		
		6 Meeting						1			
ECONDARY PRODUCTION		N RECORD			PAGE					Test Form	10/15/15