Part No.		903-12-1/4-5/8		Component		9	903-12-1/4			ON V	contr	ol
Order No.		402427		Heat Lot #						en d	device	es, LLC
Ord	er Qty		2		from Box							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down time	Down time		Notes	THRU	-PUT/8HRS Scrap	Scrap Code
STEP DRILL	3-1-16	05	,5		2	time						Code
Setup Hrs.												
1 MIN				1	2	01/	J					
Cycle Time				10								
2 MIN									20	114)	
Pcs/Hr									5	35.		
27									5 19		A	
ROUTING:					,							l.
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	Scrap	Scrap Code
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Cycle Time												
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ROUTING:	()(0)	A POST STREET		ODERATIO	N 2	no Letterin				TUDU	DUT JOURS	
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Total		Down time	Down time code		Notes		Scrap	Scrap Code
	-			-								
Setup Hrs.												
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Cycle Time												
- 1												
Pcs/Hr							15	2				
		_										
Notes / Ir	nstructions	Davin T	ima Cadas	T			land De 11					
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl Rev			1221020000				
1		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
4		4 FAIR										
		5 Training6 Meeting										
ECOND A DV	DRODUCTION	LDECODD							L			