Part No.		1102-18-1/4		Component		1102-A-BLNK			control devices, LLC			
Order No.		398300		Heat Lot #								
Order Qty		18		W/O # from Box								
				OPERATIO	N 1	WAR HOLLES	CTAGE NEW			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1-26-16	DG	5		16	10m	3				2	22
Setup Hrs.								8				
10 MINS										_		
Cycle Time					/				skar	+		
16m						HALL						
Pcs/Hr						P	0.6					
						11/1	51				2	
ROUTING:				SAND	DI AST / DDIGI		ANA / NAS D	NCV			01	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	40,40										1100	
Setup Hrs.				*)					9		,	
					<u> </u>							
Cycle Time			_									
Pcs/Hr												
								-				
20171110							_					
ROUTING:	Edition of the States	100000000000000000000000000000000000000		OPERATIO	N 3			TO LINCOL		THRII-	PUT/8HRS	
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Cotum Hrs												
Setup Hrs.												
Cycle Time						141						
Pcs/Hr								и				
				- A	_	_						
ROUTING:												
Notes / Ir	nstructions		ime Codes				irst Part In		Record			130-
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR		1.26-16	6:15 PM	405		A	WRB			
		5 Training										
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1	1					Tost Form	10/15/15