Part No.		CR20		Component		CR-BLNK			control devices, LLC		
Order No.		398027		Heat Lot #							
Order Qty		2		W/O # from Box							
	Fried Children		THE RESERVE	OPERATIO		The state of the		r of par	THR	U-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BLUE LATHE	1-25-16	Hup	12 miv	2	9	0				0	
Setup Hrs.							ř.	3			
10 MIN											
Cycle Time										0	
1 MIN								7	16	4	
Pcs/Hr									1/		
54									· ·	B	
ROUTING:				Li						A	
All portunities	Mile Whi			OPERATION 2			***********		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
								C			
Setup Hrs.			79.W						9		-
Cycle Time											
Pcs/Hr											
ROUTING:	and the second	ATTENDED		OPERATIO	N 2	SIDE STATE	CONTRACTOR		TUD	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	100				-	time				1	code
				10.0							
Setup Hrs.										-	
Cycle Time											
Dec/Us											
Pcs/Hr											
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		 Maintenand Tooling 	re	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		1-25-16	10:30n-	412)			AT (1)		
		4 FAIR 5 Training				1		B			
		6 Meeting									
ECONDADA	PRODUCTIO	NI DECORD			DAGE	1				Tost Form 1	Olerian