Part No. Order No.		5-4-11 394615		Component Heat Lot #		5-4-D-BLNK				GI	contr	ol es, L.C	
Order Qty		160		W/O # from Box		381443			1			1	
				OPERATIO						THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
7	12-18-15	es DG	8	80	88	6 m	3		/		6	22	
Setup Hrs.	12-19-15	<u>CS</u>	6	76	164							,	
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Cycle Time		70	-0	, , ,	223			90	000	9	4 11 22	92	
6m						011		,	15	0	alba	,6	
Pcs/Hr						36			50	TUO	and a	34 /	
					1	5			( 0	ON DI	V. W	05	
ROUTING:			- W.						1	XIV	A,	1/	
				OPERATIO	OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
											ie.		
Setup Hrs.													
					_								
Cycle Time													
								_			12		
Pcs/Hr													
	_												
ROUTING:		New York		OPERATIO	N S	1516 184F-1				TUDU	DUT/OURS		
Mach No.		Farm Name	Daniel III			Down time					PUT/8HRS Scrap		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code		
Setup Hrs.													
15													
Cycle Time	2												
}													
Pcs/Hr	_											110	
ROUTING:	etrustia	5	6 1										
Notes / Instructions		Down Time Codes  Maintenance		Date Park Approved Mitch				pection Record					
		2 Tooling		Submitted	Time Of Day	Yes / No	Inspector			Notes			
		3 Setup 1 FAIR		1218-15	Em	YR		3	DF 105 10				
		5 Training 6 Meeting				,		D	)				
SECONDARY	PRODUCTION				PAGE 1	×					Test Form 1	.0/15/15	