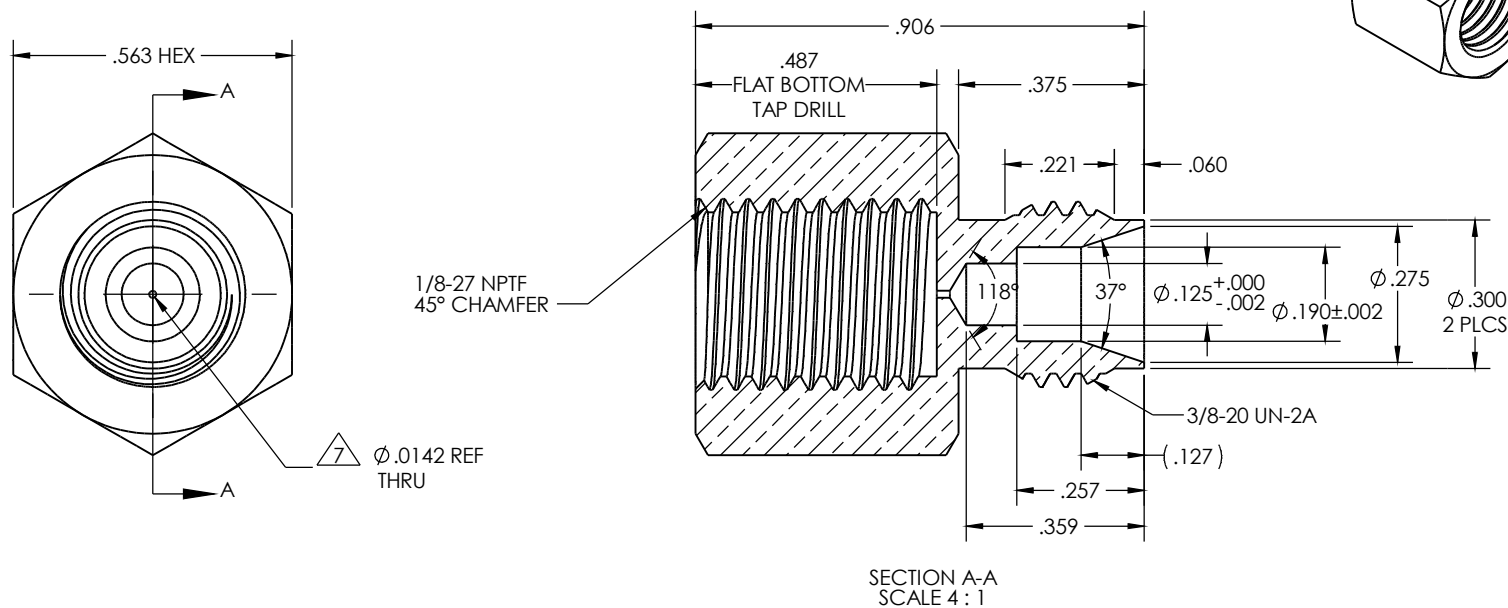
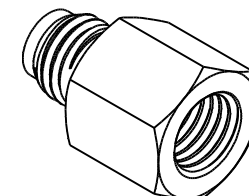


REVISIONS			
REV.	DESCRIPTION	DATE	ECN NO.
A	RELEASE TO PRODUCTION	12/27/17	18-055
B	.015 ORIFICE WAS .022; ADDED NOTE 7	02/27/18	18-153
C	MADE THRU HOLE REFERENCE	06/01/18	18-411



- NOTES:
1. PART TO BE CLEAN AND FREE OF BURRS.
 2. BREAK ALL UNMARKED CORNERS .005.
 3. ALL UNMARKED MACHINED SURFACES $\sqrt{63}$ MAX.
 4. ALL THREADS TO HAVE A 45° CHAMFER ON LEADING EDGE, 1 TO 1 1/2 THREADS LONG.
 5. ALL DIAMETERS MARKED "H" TO BE CONCENTRIC WITHIN .003 TIR.
 6. MATERIAL: BRASS MUST CONFORM TO ASTM B16 MECHANICAL AND CHEMICAL CERTS REQUIRED
 7. FLOW THROUGH ORIFICE SHOULD MEASURE 2.8 - 3.1 LPM AT 20 PSIG INLET, AMBIENT OUTLET.

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	CITY / REGION
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE		<div>Control Devices LLC</div> <div>1555 LARKIN WILLIAMS RD FENTON, MISSOURI 63026</div> <div>BODY, ORIFICE/FILTER ASSY</div>	
FRACTIONS DECIMALS ANGLES		APPROVALS	DATE		
± .015 .XX±.02 ± 1°		DRAWN LK	12/27/17		
.XXX ± .005		CHECKED			
MATERIAL	UNS C36000 HO2 BRASS	RESP ENG		<div>SIZE DWG. NO. FT13801</div> <div>REV. C</div>	
FINISH		MFG ENG			
DO NOT SCALE DRAWING	MASS 0.036 LBS				
		B CAD FILE: 2-1 C:\cd\Control Devices\Drawings\Part Drawings\ControlDev		SHEET 1 OF 1	