					Contr	ol Devices	LLC / Wo	ork Order	Production	on Record							9
Part No. 832 464				Rev Letter					F	leat Lo	t#						
Order No. 347/667			Component 83				2460	D.	or WW/C			-	Committee				
Order Qty									-			ox W/C					
QTY CH	HANGE INLS	/DATE			i							=			o 9. Co	tun Tin	ne Vertified
		.0	Spec	ial Notes /	Instruction	ons			1				t Opera		c a sc	tup iiii	ie vertilled
				-					1			2n	d Opera	tion,			
	We are											3r	d Opera	tion			
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine	#00					0	0	STD CYC	CLE TIME							0	#DIV/0
9-8-14	68	3	,25	400	Toronto di Biliano di	0	0	0	0,12								
9-19-14	8/3	35		480	6	0	0	0	0		dia.						
9/22/14	105	8	Ø	710	8	0 0	0	0	0	# 158.550e	9	ø	Ø	_			
9-24-14	100	75	8	410		0	0	0	0	0 0			-				
9-30-201	GHK	2.5	-	480		0	0	0	0								2
9.30-14	GR	2.5	-	400	Gran d	0	0	0	10	Con Co							
(C) (S)						0.	0	0	0.0	E FE.							
			367		排.1	0	0	0	0	\$1.00 E							
						0	0	0	0	2011J							
Total Effi	icioneu	0	0	0	0	0	0	0	0	#DIV/0!	0	SCAPE NO	0	E107536			
TOTAL LITT	iciency		· ·	U	U	U	V.5555141675-475867527	outing:	1-0	יט/עוע# ן:	U		0	語はとは	MA AL		
Machine	#		n izbjer				0	-	LE TIME		San Ger		fan Cr	10250		0	#DIV/0
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					Philip	0	0	0	0								
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Machine i	u .	S SUEL T	275 LIGHT	HAND STOR	rž Charas	Karadamua I	Constitution of the Constitution	Routing:	Weiters and	3,7987-0.5985Mc	remanded	2011/10/20	MARKET VIEW	lesposanto en	00000400	hingsid I	ing course by the street
iviaciline i	# 		gyar gyari	entrickets	(44) (30) (9) ((4) (4) (4)	0	0	O O	LETIME		CHADE:	HVVE	1100000	Marine Park		0	#DIV/0
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Total Effic	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0		0		No.	146	
							Charles Annual Control of	Routing		7/23/02					material (
									:		First Pa	rt Ins	pectio	n Reco	rd		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submitte	3.65	Time of Day		Approved Yes / No		tor	ı	Notes
otal Counted Pcs (from packing)			packing)	1	Maintena	nce	0	_									
otal Scrapped 0				2	Tooling		0										
Brd Operation Count				0	3	Setup Idle)	0									
and Operation Count				0	4 Other			0									
st Operation Count			0														