Part No.		SF404-9-3/16		Component		SF404-A-BLNK			control devices, Ltc			
Order No.		391234		Heat Lot #					devices, LLC			
Order Qty		75		W/O # from Box								
<b>FEETEN</b>				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	11/20/15	P.6.	,5	66	78						3	72 22
Setup Hrs.	4/23/19	p.6.	,5	5	83							
10 mins.							*	)	0000	-		
Cycle Time								_	-000		·	
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Des /Un								4	7.	5		
Pcs/Hr								4	200	7'	,	
									)		4	
ROUTING:												
				OPERATIO	N 2	Down time		THRU			-PUT/8HRS	Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.							÷					
	5											
Cycle Time												
Pcs/Hr	"					_						
									1			
ROUTING:												
		10年5年以前19	Control of the Control	OPERATIO	N 3	Down	TAMES OF			THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Code
		1	d.					9				
Setup Hrs.												
octup mo.							X)					
Cycle Time									8			
												7
Pcs/Hr								-				
							10					
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup			R							
		4 FAIR 5 Training										
	V DRODUCTIO	6 Meeting			2							
CCCONDAN	CODODILOTIO	NI DECCORD			DACE	4					37220 W. 15	