

Part No.	A5128																
Order No.	363262																
Order Qty	300 PLU																
QTY CHANGE INLS/DATE																	
Special Notes / Instructions																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	JW	7	447	0	0	0	0	STD CYCLE TIME								0	#DIV/0!
3/9/15	TJN	5		0	0	0	0	0	0								
3/7/15	JW	5		0	0	0	0	0	0								
				0	0	0	0	0	0								
				0	0	0	0	0	0								
				0	0	0	0	0	0								
				0	0	0	0	0	0								
				0	0	0	0	0	0								
				0	0	0	0	0	0								
				0	0	0	0	0	0								
				0	0	0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	STD CYCLE TIME								0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	STD CYCLE TIME								0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes									
Total Counted Pcs	(from packing)	1 Maintenance	0	3/4/15	9:15	YES	DIT	CH XI									
Total Scrapped	0	2 Tooling	0														
rd Operation Count	0	3 Setup Idle	0														
nd Operation Count	0	4 Other	0														
st Operation Count	0																