PAGE 1	contr devic													11/4/	17/61	12/10				12/15	10/1/		(0/10)	7	Date	Order Qty	Order No.	Part No.
	control devices, LLC Fo					7								1000	1.400	CART				Jary	CAS		6 Ans		Emp. Name	4,172	392771	300900
om Loads = Po	IR DAVENPO		TOTAL PCS						(		1				1	2									Prod. Hours			
cs/Bar x Total	Specia RTS & BROW		TOTAL PCS. PRODUCED					8		0		0		000	0 0	200				300					Total Pcs		OTY CHANGE INLS/DATE	ADDED W/O #
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	Special Notes / Instructions BROWN & SHARPES ONLY		0					C	1	C	5	_		7	1/1	250									Cum. 1	Actual	Standard	CYCLETIME
g shift x Bars	uctions S ONLY: To I				9	in the			M.	100				C	5	00								-	Total I		5.7 P	ES
per load	igure Pieces								1	-														1741	Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr	Tillu-r unonis
rst Part Ins Recor	rd																8	A	4	+	-		a	T	t Lot No.	4	Hr 426	0
12-15-15	Submitted	Date Part	1											8	د			45	5	٧	1	3	8		Down	Component	Wgt/Bar	**90. 0.
1.30	Time of Day	-												0				W	2	1	N	)	S	1	Down Time Code		ar 20,	0.0490
XCS	Approved Yes/No	4												0 /1/	41	24 1			Have					4	01/27/14	A02002-0028	7	
77	Check	M+ri												41561	4					(6)					Notes	<b>о</b> 0	ω 4	2 .
1	Letter Inspector	1	TOTAL				1	5						*					-						Se	<ul><li>Training</li><li>Meeting</li></ul>	- Setup - FAIR	- Tooling
	¥	TOTAL SCHOOL TOS.	SCRAP PC		176		2	111	2																		Setup .	
	Notes	9.10	Y		4	10			, ALA	Ñ	,	-1)	No.												Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
											1, 1														Scrap Code	840		A15