



Part No.	143176-1-C	Component	143176-1-C-10	
Order No.	388973	Heat Lot #		
Order Qty	110	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GOSS 1	11-5	Jm	8	0		8			5	11
Setup Hrs.	11-6	Jm	2	0		2			0	11
10	11-9	Jm	4.5	114		0		Jobout		
Cycle Time										
-68 sec										
Pcs/Hr										
42										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11-4-15	12:05	NO	✓	A	FLY		
2 Tooling		11-6-15	11:10	YES	OK		Adj Back Thd + OAL		
3 Setup									
4 FAIR									
5 Training									
6 Meeting									