| Part No. | TC6301 | Component | TC6301-10 |
|---|---|---|---|
| Order No. | 400783 | Heat Lot # | |
| Order Qty | 890 | W/O # from Box | |

control devices, LLC

## OPERATION 1

| MACH NO. | B/S 17 | SETUP HRS | 4 | CYCLE TIME | 24 SEC | PCS/HR | 120 |
|---|---|---|---|---|---|---|---|

| Date | Emp. Name | Prod. Hrs | Total Pcs. | Cum. Total | Down Time | Down Time Code | Notes | Scrap | Scrap Code |
|---|---|---|---|---|---|---|---|---|---|
| 2-23-16 | MP | 2.5 | | | 2.5 | 3 | | 5 | 11 |
| 2-23-16 | NI | 1.5 | 141 | | | | | | |
| 2-23-16 | MP | 7.5 | 148 | | 6.0 | 1 | Replace Spindle | | |
| 2-25-16 | MP | 3.0 | 275 | 564 | | | | | |
| 2-25-16 | NI | 2.10 | 301 | 865 | | | | | |
| | | | | | | | JOB OK | | |
| | | | | | | | $1.49 3-21-16 3:55 | | |
| | | | | | | | | 5 | |

**ROUTING:**

| Notes / Instructions | Down Time Codes |
|---|---|
| FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load | 1 Maintenance<br>2 Tooling<br>3 Setup<br>4 FAIR<br>5 Training<br>6 Meeting |

First Part Inspection Record

| Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
|---|---|---|---|---|---|---|
| 2-23-16 | 1:50 | YES | ✓ | | [illegible] | |
| | | | | | | |
| | | | | | | |

**SECONDARY PRODUCTION RECORD**



Test Form 10/15/15