Part No.		G	GR6		Component		GR-BLNK			400	m contr	ol.
Order No.		389288		Heat Lot #					7	G.	ontr device	es, LLC
Ord	der Qty		1		from Box				7			
				OPERATIO	N 1					THRU	J-PUT/8HRS	
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	17-6-15	HrD	0)		-			lle			
Setup Hrs.						-			Jobo V]		
BOS 3niv												
Cycle Time												
Wel 30s	1									6		
Pcs/Hr									1/1/1	1)		
96									11	36	0	
ROUTING:			l								8	
	P. MITTAIN TO		OPERATION 2					A CONTRACTOR	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	24112	Scrap	Scrap Code
	3:											
Setup Hrs.		100	7.5									
Cycle Time				_								
Pcs/Hr												
			_									
ROUTING:	t ability panal a rec	HAVE SPECIAL DE	and state of the same	OPERATION	N 3							
Mach No. Date		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU	Scrap	Scrap Code
	3											
Setup Hrs.												
ł												
Cycle Time												
yele fille	-								112			
							-					
Pcs/Hr												
ROUTING:												
Notes / Ir	nstructions	Down Ti	me Codes			Fi	irst Part Ins	pection	n Record			
2		2 Tooling	. Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Rev		Notes	
to the second se		3 Setup 4 FAIR										
		5 Training					_					
CONDARV	PRODUCTIO	6 Meeting			DACE 1							