

Part NO.	SF405-5-14	Component	SF405-A PLANT	Control devices, LLC						
Order No.	404360	Heat Lot #								
Order Qty	150	W/O # from Box	404158							
OPERATION 4				THRU-PUT/8HRS 88						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-14-16	DG	.5		5	6m	3	Holes IN Holes	6	11
	3-15-16	DS	8.0	118	123					
Setup Hrs.	3-15-16	CS	4	61	184					
6m										
Cycle Time										
5m										
Pcs/Hr										
11										

JOB-OUT

\$3.13

3-18-16

SS

10

ROUTING:				OPERATION 5				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		Notes/Instructions		Down Time Codes		First Part Inspection Record						
						Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
						3/14/16	9:50p	✓	✓	B	JC	Per Past History