


Part No.	1303-A-BLNK	Component	A02071-0112	
Order No.	390844	Heat Lot #	189578.2.1	
Order Qty	30	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	11-18-15	AVO	2	23	23				0	
Setup Hrs.										
1										
Cycle Time										
3m53s										
Pcs/Hr										
13										

ROUTING:				TO LATHE FOR TOP HOLE						
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:				OPERATION 3							THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
Setup Hrs.												
Cycle Time												
Pcs/Hr												

ROUTING:		First Part Inspection Record								
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	1 Maintenance	11-18-15	11:30~	YES	✓	C	PH			
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									