

Part No.	7-4-7	Component	7-4-C-BLNK			
Order No.	393020	Heat Lot #				
Order Qty	200	W/O # from Box	N/A			

200

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12/10/15	P.G.	1		0					
	12/10/15	DG	5		70					
Setup Hrs.	12/15/15	DG	8	92	162					
10 MIN	12-16-15	CS	8	113	225					
Cycle Time	12/16/15	DG	115	19	294			30B OUT		
1285pc								DE - NO PARTS @ MACHINE		
Pcs/Hr										
25										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling		12-10-15	2pm	YES	✓	B	DH	CO 941155 #09
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								