


Part No.	1302-24-1/4-3/8	Component	1302-24-1/4	 control devices, LLC
Order No.	401720	Heat Lot #		
Order Qty	5	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	214
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
SD	2/25/16	P.C.	1		5			Job Oct		
Setup Hrs.										
10 min.										
Cycle Time										
2 min.										
Pcs/Hr								3-1-14 SS		
27										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance								
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								