




| | | | | | | |
|-----------|-----------|----------------|-------------|--|--|--|
| Part No. | R450-1-24 | Component | A02001-0008 | |  | |
| Order No. | 388347 | Heat Lot # | | | | |
| Order Qty | 15 | W/O # from Box | | | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|--|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| CUT SAW 0067 | 10/30/15 | ST | .6 | 18 | | | | LD | | |
| Setup Hrs. | | | | | | | | | | |
|  | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | 11-11-15 | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | | |
|---------------|-------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| CAGE DIE HEAD | 10/30 | ST | .1 | 2 | | | | | | |
| | 11/2 | ST | .75 | 18 | 20 | | | | | |
| Setup Hrs. | | | | | | | | | | |
| .5 | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|---|-------|--|--|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | | | |
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | | |
| | | 10-30-15 | 2:30 | YES | OK | Q |  | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |