Part No.	R431-10	Rev Letter	F		Heat Lot # or Box W/O #'s Found on Label	
Order No.	~~3~~	Component	1/End Bar			
Order Qty	200	361264	A02001-0008			
QTY CHANGE INLS/DATE						

A02001-0008

Special Notes / Instructions

Standard Cycle Time & Setup Time Vertified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 04/64/						0	0	STD CYCLE TIME					7			0	#DIV/0!
						0	0	0	0								
2-10	TJ	2	185			0	0	0	0								
2/23/15	JT	.45		129		0	0	0	0								
2-24	JT	.9		153		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
2-11	TJ	3	185			0	0	0	0								
2/23/15	JT	3.5		129		0	0	0	0								
2-24	JT	1.2		153		0	0	0	0								
4-6-15	RH	1.25				0	0	0	0				1				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
2-11	TJ	1	40			0	0	0	0								
2-16	JT	2	145			0	0	0	0								
2/23/15	JT	3.5		129		0	0	0	0								
2-24	JT	1.65		153		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours	First Part Inspection Record				
					Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	2-9-15	2:30pm	YES	DH	cut/ream
Total Scrapped	0	2	Tooling	0	2-23-15	9:30	YES	DH	THREAD
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								