12.		-				Gr.						
Part No.		1102-15-1/4		Component		1102-A-BLNK				P 7	contr device	ol
Order No.		404264		Heat Lot #						62 4	# device	es, LLC
Order Qty		20		W/O # from Box OPERATION 1								
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time		Notes	THRU-	-PUT/8HRS Scrap	Scrap Code
10	3.15.16	15 D6	3	10	1911						-(l (
Setup Hrs.	3 13 72	100	3	10	X /							
10MIN								7	JOB			
Cycle Time												
12 MIN								110	13	110		
Pcs/Hr*							/	1	nu	714		
5	8								300			
ROUTING:											1	
fina freezio				OPERATIO		Down	Down time			THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
				y								
Cycle Time												
- /··								_				
Pcs/Hr				8			-					
ROUTING:				l								
			OPERATION			Down time			THRU-PUT/8HRS Scrap			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code	
							_					
Setup Hrs.			100									
Cycle Time	_											
Pcs/Hr												
ŀ												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector	Notes		
		3 Setup				162 / NO	CHECK	Letter		2		
		4 FAIR 5 Training										
SECONDARY PRODUCTION		6 Meeting			PAGE							