


Part No.	FS134	Component	A02002-0024	
Order No.	399538	Heat Lot #		
Order Qty	800	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
COBRA OK May	2-18-16	JO	3.0	23	33	4.0	3/6	adj and adjust added bar feeder		
Setup Hrs.	2-18-16	BA/JS	6.5	102	135					
4	2-19-16	BT	7	114	249					
	2-19-16	JO	8.0	150	399					
Cycle Time	2-19-16	BA	8.0	127	526					
3min	2-20-16	JO	2.0	34	560					
2Hsec	2-20-16	BA	6.0	87	647					
Pcs/Hr	2-22-16	BT	6	58	705					
15	2-22-16	BA	8.0	151	856					

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
COBRA	2-19-16	JO	1.0	20	20	4.0	3			
Setup Hrs.	2-19-16	BA/JS	8.0	72	92					
	2-20-16	MR	6	81	173			2ND OF JOB OUT PULLED		
	2-20-16	BA	6	47	220					
Cycle Time	2-22-16	BT	6	84	304					
	2-22-16	NP	2	28	332					
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-18-16	9am	YES*	✓	A	dt	mtz depth