

Part No.	R452-12	Component	A02001-0012						
Order No.	398231	Heat Lot #							
Order Qty	100	W/O # from Box							

OPERATION 1								THRU-PUT/8HRS	576	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT OFF SAW	1-26-15	JT	2.5	104						
	1-29-16	JN	1	100						
Setup Hrs.										
0										
Cycle Time										
40 SEC										
Pcs/Hr										
72										

ROUTING:

OPERATION 2								THRU-PUT/8HRS	576	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGED DIE HEAD	1-27-15	JT	.1	1						
	1/28	T.W.N.	1	104	104	1HR	1			
Setup Hrs.	1-29-16	JN								
	2-1-16	JN	2	100				Job at		
Cycle Time										
Pcs/Hr								28-10 55		

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-27-16	12:10	YES	✓	D	JN	