

Control Devices LLC / Work Order Production Record			
Part No.	SP5001	Rev Letter	J
Order No.	374328	Component	SP5001-10
Order Qty	1006		
		Heat Lot #	
		or	
		Box W/O #'s	
		Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	3rd Operation				S/U hrs	Actual S/U	Setup %
												Code	Scrap Pcs.	Pcs/Hr				
Machine #	473					0	0	STD CYCLE TIME								0	#DIV/0!	
6-17-15	ST	2.5	11			0	0	0	0									
6-17-15	TD	4.5	545			0	0	0	0				11	4				
6-17-15	RA	4.0	370			0	0	0	0									
6-20-15	RA	2.5	360			0	0	0	0									
6-22-15	RA	3.25	360			0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0			0				

Routing:

Machine # B17						Routing:									
472							0	STD CYCLE TIME						0	#DIV/0!
5-18-15 JT						0	0	0	0						
6-18-15 RH	1		140			0	0	0	0						
6-18-15 NK	3		488			0	0	0	0						
6-19-17 RK	3.5	0	561			0	0	0	0						
6-20-15 RH	3.5	0	360			0	0	0	0						
6-22-15 RH	.75	0	140			0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Routing:

[illegible]

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	First Part Inspection Record				
					Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6-17-15	1:30pm	YES	DH	CH 24
Total Scrapped	0	2	Tooling	0	6-18-15	9:15 AM	YES	DH	CH 24
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								