

# Control Devices LLC

## Work Order Production Record

Machine No.

Rev Letter

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Planned Pcs/Hr

Standard

Wgt/Bar

Total Bars

Setup Actual Hrs.

Planned Pcs/Hr

Standard

Wgt/Bar

Remaining Bars

Setup %

CYCLE TIMES

Standard

Wgt/Bar

Pcs/Bar

Special Notes / Instructions

Actual

Verific

Component

100046-999

Mach Down Time

CODE

Scrap Pcs.

Notes

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Beginning Balance

3-11-14

3-14-14

3-17-14

3-27-14

3-28-14

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