| CDF434 Rev | APPROVED | QUP | DATE NAME | | | | | *1 |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|----------|-----------------------------------|---------------------|----------------|-----------------------|----------------------------------------------|----------------------------|
| CDF434 Rev A 7/3/12 (ECN 12-554) From I PAGE 1 | OVED | QUANTITY | -30- | 1-20-12 | 11/18 11/18 | Date | Order No. Order Qty | Part No. |
| | | CODE | Sign of S | om Jed | Tree (WAD) | Emp. Name | 30,000 | ST2A01F |
| From Loads = | | | SCRAP | 2587 | 60 | Prod. Hours | 30 | 01F |
| From Loads = rcs/pai x , vui, vui | 1 | PART# | AP TICKET ORDER NO. MACHINE NO. | 1000 4080 899 | 3000 | Total Pcs | OTY CHANGE INLE/DATE | # OIW GBCCX |
| C C C C C C C C C C C C C C C C C C C | 1 | Tanc | NO ON THE | 10/6 | 3000 | Cum. Total | Standard Actual | CYCLE 10 |
| | | O H | 3088 8088 | 750 | 00 | Total | 6.5 | MES |
| | | | 018466 | 107138E | 931946 | Material Heat Lot No. | Planned Pcs/Hr Actual Pcs/Hr | Thru-Put/8Hrs |
| First Part Inspection Record | | | | n 05 | R | ot No. | 498 | 3984 |
| Submitted | | | | L 6 # 7 | 2500 | Down | Wgt/Bar Component | Wgt/Pc. |
| 7:302 | | | | 0000 | TWWW. | Down Time Code | HH | °c. |
| Approved Yes/No | | | | OV Capvort | | | 0.2143 A02022-002 | |
| Check Letter | | | | | | Notes | Y 10 Y 31 | 2 |
| Inspector | TOTAL SCRAP PCS | | | 3126 | | | - Setup - FAIR - Training - Meeting | - Maintenance - Tooling |
| (4. 60 to 10 | RAP PCS. | | | Prote | | | Setup Al | |
| Notes | | | | - d- | 000 | Scrap Pcs. | Setup Allowed Hrs. Pcs./Bar | Mach No. |
| 88 | | | | 000 | 0000 | Scrap Code | | 51 |