Part No. Order No. Order Qty		SW1001 385575 2500		Component		SW1001-10				em contr	ol
				Heat Lot # W/O # from Box		377362				CD contr device	es, LLC
		North Control	A FEET WALL	OPERATIO		Mari Japan	HEAT COME	A STATE OF		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
4WAY MS2	11-11-13	le tor	ward		830		Devap		. torwa	10 11	
Setup Hrs.						TA.		9	lle		
Cycle Time									0)		
									21098	1215	an a
Pcs/Hr			1,					1	9	My 20	
ROUTING:										- 11	
FedSax 19		A TOTAL STATE	阿尔斯斯斯斯	OPERATIO	N 2					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HAAS	11-11-15	PH	5,5	179	32			2.51	335	-	
Setup Hrs.	11-12.	AF	115	36	247	,5	1		7		
Cycle Time				14			-				
5 M 305											
Pcs/Hr									196		
38		illege in the									
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.				-	1						
Cycle Time											
						2.		2.			
Pcs/Hr											
ROUTING:	etructions	D T	ima Cad	1					5		
,		Down Time Codes 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training		Date Part Submitted	Time Of Day	Approved Yes / No	irst Part In Mtrl Check	Rev Letter	Inspector	Notes	
ECONDARY		6 Meeting			PAGE :	1				Test Form	10/15/15