Part No.		AP5003		Component		AP5003-10			Control	
Order No.		400299		Heat Lot #		7.1.0000 10		G	D contr device	es, LLC
Order Qty		3714		W/O # from Box		379648				
2014				OPERATIO	N 1	STATE OF THE STATE OF		THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S 17	2-12-16	NJ	8,5	812		2.5	3		2	- 11
Setup Hrs.									×	
4	2-12-16	MP	5	8-33	1645					
Cycle Time		w	3	750	2395			(1)		
cycle Time	2-15-16	NI	8	1086	348/		/	1		
Pcs/Hr	2-15-16	me	15	291	3772			7		
1 (3/111					100	1		1 65		
					2011		-	7		
ROUTING:	aroll in	le e e e e e e e e e e e e e e e e e e				SH & PACK		<i>ii</i>		
- 現里不能		Transport 6		OPERATIO	N 2	Dawn		THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
1 03/111										
						-2-11			-	
ROUTING:										
Delice of		P. Prance		OPERATIO	N 3		10.000	THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
-				==						
Cycle Time										
				10.						
Pcs/Hr								<u> </u>		
-										
ROUTING:										
The second secon	structions	Down Ti	me Codes			Fi	rst Part In	spection Record		12.0
	- 1	1 Maintenance	2	Date Part	Time Of Day	Approved	Mtrl	Rev Inspector	Notes	
		2 Tooling 3 Setup		Submitted	O O P	Yes / No	Check	Letter Inspector	Notes	
	Ž	4 FAIR	1	X-11-16	dito	465	V	B		
	5	Training Meeting					i.			
FCONDARY	PRODUCTION				DAGE 1					