

Part No.	1103-16-5/6	Component	1103-A BLK	Control devices, LLC
Order No.	403170	Heat Lot #		
Order Qty	4	W/O # from Box	386324	

OPERATION 4										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	3-5-16	DB	115		4						
Setup Hrs.											
6m								SUB CUT			
Cycle Time											
20m											
Pcs/Hr											
3											

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-5-16	2:30	Y	✓	A	JTC	