Part No. Order No.		.430-A-BLNK 398265		Component Heat Lot #		A02071-0028 Free F			Freeles	Ø1 91	contr	ol
									i	62	devic	ol es, LLC
Order Qty		3000		W/O # from Box								dila
98030130-40	MERCANIC .			OPERATIO	N 1	Davis		473		THRU-I	PUT/8HRS	440
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H3	1-26-16	BA	6	336	402	0	<u> </u>		/			//
Setup Hrs.	1-16-18	DI	6	556	903				ObouT		0	<u> </u>
1									HVD			
Cycle Time								/				
585								(4	50.31			
Pcs/Hr								1	X -	JU .		
55									21	5		
ROUTING:					TO TH	L READ ROLLE	I R) -		
Test Bress		KA SHEET		OPERATIO	N 2			THRU		THRU-F	PUT/8HRS	4
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						_						
Colon Has												
Setup Hrs.		+										
			100									
Cycle Time												
						1						
							_					
Pcs/Hr												
		-										
ROUTING:												
Machael Control	te project some			OPERATIO	N 3			3.4	1 4 5 4 5 A	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
-									120			
Cycle Time				10.00		100						
,												
Pcs/Hr				9 11					97			
ROUTING:								1				
WATER THE PERSON NAMED IN	structions	Down Ti	ime Codes	NAME OF TAXABLE		F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl Rev Inspect			Notes				
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter Inspector			Notes	
		4 FAIR										
		5 Training6 Meeting										
SECONDARY PRODUCTIO					PAGE :	1					Test Form	10/15/15