


| | | | | |
|-----------|--------|----------------|---------------|--|
| Part No. | 3-3-2 | Component | A02071-0020 |  |
| Order No. | 391328 | Heat Lot # | 185795, 15, 1 | |
| Order Qty | 2000 | W/O # from Box | | |

OPERATION 1

THRU-PUT/8HRS

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|----------|-----------|-----------|------------|------------|-----------|----------------|------------------|-------|------------|
| C1 | 11-23-15 | JB | 2.5 | 208 | 208 | 2 1/2 hr | 3 | | 1 | 11 |
| | 11-24-15 | JB | 2 | 110 | 398 | | 0 | | 0 | |
| Setup Hrs. | 11-24-15 | JB | 8 | 708 | 1106 | | 0 | | 0 | |
| 2 1/2 | 11-25 | JB | 6 | 453 | 1559 | 2 hr | 2 | broke OA. insert | | |
| | 11-30 | JB | 10 | 850 | 2409 | | | | | |
| Cycle Time | 12-1-15 | JB | 1 | 95 | 2504 | | | Job Out JB | | |
| 42s | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 77 | | | | | | | | | | |

ROUTING:

OPERATION 2

THRU-PUT/8HRS

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

OPERATION 3

THRU-PUT/8HRS

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | 2 Tooling | 11-29-15 | 6:42 | YES | / | A | DT | |
| | 3 Setup | | | | | | | |
| | 4 FAIR | | | | | | | |
| | 5 Training | | | | | | | |
| | 6 Meeting | | | | | | | |