Part No.		S144S144003		Component		\$144\$144003-10			CD control devices, Ltc				
Order No.		389567		Heat Lot #		i			devices, LLC				
Order Qty		1500		W/O # from Box		367013			1				
CAN PARTY			ALEXA DE LA	OPERATIO						THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
BP DP 0100	11-6-15	C5	1.5	74	- 75								
Setup Hrs.	11-6-15	CS	,4	19	94						/	22	
30 20 14	11/9/15	NK	8	212	306						18	22	
Cycle Time	1/1/1/15	NR	- F	292	555						10	22	
	11/12/15	UK	₹ .	210	1060						90	77 7	
69	11/12/15	JN	075	7	1067			(A)			23	22	
Pcs/Hr	11-13-15	04	1	141	1066	15	Z	Colle	t noted	tolor			
42	11/13/15	T.W.J.	1,6	36	1122				9				
	•		2	80	1202	/	1	Paulo	Kingsb	ury			
ROUTING: OPERATION 2 THRU-PUT/8HRS										DUT/OUDC			
Mark Na	D .	F. N	D 111		test to the	Down	Down time			THKU-		Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
100	11-17-15		2	80									
Setup Hrs.	-								110	01	g.		
									. 110	,			
								1	1.11	<			
Cycle Time								xn	101)			
								TO	11				
								1/6					
Pcs/Hr								1),2					
		8									51		
ROUTING:													
(E) 图 1 图 1 图 2 图 2 图 2 图 2 图 2 图 2 图 2 图 2			PRINCIPAL TO	OPERATIO	N 3					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
				_									
Setup Hrs.													
Cycle Time													
-												=11107	
Pcs/Hr								e.					
ROUTING:	10-1-2-10-2-10-2												
Notes / Instructions		Down Time Codes		Uks . Te			First Part Inspe		Record				
1		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector	pector Notes			
3		3 Setup			10:30			Letter	DH	(SOLL)	No. of Contract of		
4		FAIR		-1	146-K 10:30 4		In> V			620120			
		5 Training 6 Meeting											
ECONDARY	PRODUCTION			PAGE 1							Test Form :	10/15/15	