Part No. Order No.		2203A-6-1/4-0 395021		Component Heat Lot #		2203-A-BLNK				400.0	- contr	ol	
									control devices, LC				
Order Qty		3		W/O # from Box					1			1	
APPENDING				OPERATIO	DN 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
HAAS VERT MILL	12-29	MS	/	2	3	2	1	CTO	Job OUT		/	D18	
Setup Hrs.					-					-(
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Cycle Time										1			
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Pcs/Hr								A	641	1/1		_	
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ROUTING:	THE APPLICATION			OPERATIO	N 2								
Mach No.	Date	e Emp. Name Prod		Total Pcs.		Down	Down time			THRU	-PUT/8HRS	Scrap	
WIACII WO.	Date	emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code	
						_							
Setup Hrs.					-						,	3	
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Cycle Time													
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Pcs/Hr													
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ROUTING:													
APIS ALVE				OPERATIO	N 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
Cycle Time		_											
		_											
Pcs/Hr													
ROUTING:													
Notes / Instructions		Down Time Codes		First Part			irst Part Ins	spection	Record				
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	600	Notes		
		3 Setup		12-29-15	Yes / No Check Letter			1 10					
		4 FAIR 5 Training		1-01-14	-10000	423	488 V C		PH				
		6 Meeting											
ECONDARY	PRODUCTIO	N RECORD			PAGE 1					•	Test Form 1	0/15/15	