

Part No.	PWVN00027-H	ADDED WORK	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	34
Order No.	396802	Standard		Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.	5.5
Order Qty	28000	Actual		Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
01/14	ED	0	0	0	P9251	2.5	344	14 11
01-14-14	L.W.	1.5	525	525				
1-14	Bm	8	2465	3440				
1/15	Bm	8	2850	6340				
01/15	ED	7	2600	8940	11	271	2	0 0
1/15	Bm	8	3030	11970				
1/16	Bm	6	2325	14295				
01/16	ED	6	2260	16555	P9250	0	0	0 0
1/16/16	12/18	6	1990	18551		0	0	
1/18	Bm	8	2430	21151	P9250			
01/18	ED	7.5	2500	23651	11	0.5	1	CHANGED INVERT. BURNING
1/18	Bm	7.6	2750	26401	11			MOVED FROM 5-14-8-2 to
1/19	Bm	5	1850	28251	P9250			5-26
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.		14	

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted: 1-14-16

Time of Day: 12:15

Approved Yes/No: YES

Mtrl Check: YES

Rev Letter: K

Inspector: [Signature]

Notes: [Handwritten]

DOWN TIME CODES

1 - Maintenance

2 - Tooling

3 - Setup

4 - FAIR

5 - Training

6 - Meeting