


Part No.	11-3-27	Component	11-3-A-BLNK			
Order No.	402045	Heat Lot #				
Order Qty	27	W/O # from Box	386326			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-26-16	DG	4		7				1	11
	2/27/16	PL	6	9	16					
Setup Hrs.	2/27/16	DG	6	9	25					
8m	2-29-16	CS	8	17	33					
Cycle Time	2-29-16	DG	1	1	36					
32m								503		
Pcs/Hr								05		
2										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling		2-26-16	9:00 PM	YES	✓	A	WRB	
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								