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| Date | Emp. | Prod. Hours | Setup Hours | Total Pcs | Planned | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Oper. Efficiency | Down | Code | Scrap Pcs. | Pcs/Hr | S/U hrs Actual | S/U Setup % | |
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| Final Part Calculat | | | | | Code | Total Down Time Description | | Hours | Date Par Submitte | ed of D | of Day | | Yes / No | | nspector Notes | | |
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