Part No.		7-4-10		Component		7-4-D-BLNK				OH THE	contr	ol
Order No.		389285		Heat Lot #					1		device	es, LLC
Order Qty		100		W/O # from Box		382870)				
		September 1		OPERATIO	N 1		ASSOCIATION OF THE PARTY.			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	1	Scrap	Scrap Code
8	11/4/26	DG 16.	87	60	160				M)		
Setup Hrs.	115/15	DE-	8	45	205		1		1			
6 m	775		0	15	200			J	0000	:#		
Cycle Time						-		_				
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2.6 Sec		1			1			- 1	11/15			
Pcs/Hr					_				108			
13									5.0		A	
ROUTING:			-									
	《大概》	部等中國的地		OPERATION 2				THE PROPERTY OF THE		THRU-	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									© -			
Cycle Time												
	*1											
Pcs/Hr												
ROUTING:		-										
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time	water in it.	Notes		Scrap	Scrap Code
						ciiii c						Couc
Setup Hrs.												-
Cycle Time			8								- 6	
Cycle Tillle												
										-		
Pcs/Hr								_		-+		
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		_										
ROUTING:	-	L										
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup										
		4 FAIR 5 Training	4 FAIR 5 Training									
		6 Meeting										