Control Devices LLC
Work Order Production Record

Machine No.	5
Rev Letter	C

Part No. DW1015
Order No. 024157
Order Qty.

			Wgt/Bar		Total Bars	#DIV/0!
Planned Pcs/Hr		Bars/Load		Total Loads	#DIV/0!
Remaining Loads	#DIV/0!	Wgt/Pc		Pcs/Bar	#DIV/0!

Component: DW1015-10

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pcs.	Notes
	beginning balance					0		0	0	0	0	#DIV/0!				
2/1	Jim 1131					0		0	0	0	0	#DIV/0!				
02/21/14	ZH 570			480		0		0	0	0	0	#DIV/0!				DW1015-10
02/22/14	ZH 570			640		0		0	0	0	0	#DIV/0!		Ø		
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
						0		0	0	0	0	#DIV/0!				
			0	0	0	0		0	0	0	0	#DIV/0!		0	0	Page 1

Setup Allowed Hrs.	0
Setup Actual Hrs.	######
Setup %	######

Down Time Codes
		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	??????	0

First Part Inspection Record
Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
2/21/14	7:50	Yes	✓	DH	

Total Planned Pcs	0	Total Counted Pcs
Barstock Efficiency	#DIV/0!	Actual Efficiency
Total Barstock Pcs	0	

Barstock Efficiency — Actual Efficiency
#DIV/0! — #DIV/0!