PRIMARY PRODUCTION RECORD PAGE 1 Order No. control devices, LLC Order Qty Part No. Date 2/5 I 2 20/20 a DM/DE 33 M Ė Emp. Name PWN40030-HS 399100 6,000 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load 14 × 8 TOTAL PCS. PRODUCED Prod. Hours 298 725 3000 といい Total Pcs Special Notes / Instructions Standard Actual 550 7035 562, Cum. Total 2/0 J Planned Pcs/Hr Material Heat Lot No. Thru-Put/8Hrs Actual Pcs/Hr 49393 9393 First Part Inspection 330 Record 7.4.16 Date Part Submitted Down Time Component Wgt/Bar Wgt/Pc. W150.8 Down Time Code Time of Day 0.0708 .<u>.</u> A06021-0016 Approved Yes/No 405 Mtrl Check Notes Rev Letter - Maintenance - Tooling - Setup - FAIR - Training - Meeting MAB Inspector TOTAL SCRAP PCS. Setup Allowed Hrs. Notes Pcs./Bar Mach No. Scrap 25 Pcs. Scrap Code 114 86