

Control Devices ILC / Work Order Production Record			
Part No.	R450-16	Rev Letter	Q
Order No.	375 329	Component	R450-10U
Order Qty	500		
			Heat Lot #
			or
			Box W/O #'s
			Found on Label

Special Notes / Instructions

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Curr. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
6-15-15	RA	5	0	220		0	0	0	0					22			
6-26-15	RA	3	0	182		0	0	0	0					14			
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine #B17							0	STD CYCLE TIME				0	#DIV/0!
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	

Machine #						0	STD CYCLE TIME							0	#DIV/0!
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
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						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6-25-15	01	YES	dt	CD Cust Insp #09
Total Scrapped	0	2	Tooling	0					
Prod Operation Count	0	3	Setup Idle	0					
Prod Operation Count	0	4	Other	0					