

Part No.	G50-3SS 311149	Component	A06201-0032
Order No.	GV SAMPLE	Heat Lot #	
Order Qty	300	W/O # from Box	

No Parts
control devices, LLC

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA H1	3-7-16	SS	3	36				Startup 5:00pm	6	11
	3-8-16	P6-JS	4	44	80				5	11
Setup Hrs.										
3								Job not HVD		
Cycle Time										
4m12s										
Pcs/Hr										
10.3										11

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	3-8-16	7:30AM	YES	✓	A	SC/DH	2ND SOB	