


Part No.	.430-A-BLNK	Component	A02071-0028	
Order No.	398265	Heat Lot #	N/A	
Order Qty	3000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	440	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	1-26-16	HVD	10	567		0			1	11
	1-26-16	BA	6	336	903	0			0	
Setup Hrs.								Jobcut		
1								HVD		
Cycle Time										
58s										
Pcs/Hr										
55										

ROUTING: TO THREAD ROLLER

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes