Part No.		11-4-21			Con	nponent	11-4-I-BLNK			control devices, LLC			
Order No.		397562		1	He	at Lot #						device	s, LLC
Order Qty		10		1	W/O # from Box		381434						
		HOLE WAS ASSESSED.			PERATIO						THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1-20-16	DC	2,5			10							
Setup Hrs.									×				
12 MIN					m=		<b> </b>		14				
Cycle Time									5	JOB			
23 MIN										UT	6	16	
Pcs/Hr				-						3.2	VE		
2											bi	0	
ROUTING:												0	
ROUTING:			FIRST NAME OF	0	PERATIO	N 2				12 15 May 17 15	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				_									
Setup Hrs.				_									
c 1 =:													
Cycle Time													
								-					in the second se
5 /11				01									
Pcs/Hr													
				_									
DOLUTING		L											
ROUTING:		97-5952F0.E350		0	PERATIO	N 3			Mary and		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			.0										
Setup Hrs.													
Cycle Time													
5 (11													
Pcs/Hr													
-													
ROUTING:													L
	nstructions	Down T	ime Codes	1			r	irst Dart In	spection	Record			
Notes / Instructions		Down Time Codes  1 Maintenance			Date Part   Transport   Transp					200 1 44			
		2 Tooling			Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR			1-20-16	5:55 PM	445		B	WRB	7		
		5 Training		-									
CECOND ADV DDODUCTIO		6 Meeting				DAGE	<u> </u>						