


Part No.	C3838B22-20	Component	A02002-0026	
Order No.	395613	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	12/29/15	BA	1.0	13	13	3.5	3			
	12/30/15	BS	4	42	55					
Setup Hrs.	12/30/15	JO	4	31	86					
3.5	1/4/16	BS	8	100	186					
	1-4-16	JO	4.5	50	236					
Cycle Time	1-4-16	BA	8	100	336					
3min	1/5/16	BS	6.5	77	413					
30sec.	1/5/16	JOHND	7.0	81	494					
Pcs/Hr	1/5/16	BA	8.0	105	599					
15	1/6/16	BS	7	98	697					
	1/6/16	JO	8.0	105	802					

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	1/6/16	BA	7.5	120	922					
	1/7/16	BS	7	109	1031					
Setup Hrs.	1-7-16	JO		41	1072					
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes