

Control Devices LLC

Work Order Production Record

Machine No. CNC

Rev Letter D

Planned Pcs/Hr

Cycle Times

Standard

Actual

HYDROMAT / ACME / 2ND OPS

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Wgt/Pc

Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. SP5062

Order No. 325552 NEEDS 2ND OF

Order Qty 400

ADDED W/O #

QTY CHANGE IN SOURCE

Verify

Component

15/16 AX

Material Heat Lot No.

Mach Down Time

W CO

Scrap Pcs.

Notes

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	W CO	Scrap Pcs.	Notes
------	-----------	---------	-------------	-------------	-----------	-------------	---------------	------------	-----------------	--------------	----------------	--------------------	-----------------------	----------------	------	------------	-------

3-6-14	DPM	27701	1.5	3.0	33			0	0	0	0						1ST OF PROGRAMMED + SETUP
--------	-----	-------	-----	-----	----	--	--	---	---	---	---	--	--	--	--	--	---------------------------

3-6-14	50	27985	3.0		64			0	0	0	0						
--------	----	-------	-----	--	----	--	--	---	---	---	---	--	--	--	--	--	--

3-7-14	DPM	27701	8.0		139			0	0	0	0						
--------	-----	-------	-----	--	-----	--	--	---	---	---	---	--	--	--	--	--	--

3-8-14	DPM	27701	7.0		121			0	0	0	0						
--------	-----	-------	-----	--	-----	--	--	---	---	---	---	--	--	--	--	--	--

3-10-14	DPM	27701	4.0		66			0	0	0	0						
---------	-----	-------	-----	--	----	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

								0	0	0	0						
--	--	--	--	--	--	--	--	---	---	---	---	--	--	--	--	--	--

First Part Inspection Record

Inspector

Notes

Material Check

Approved Yes / No

Time Of Day

Date Part Submitted

2ND OF PROGRAM IN PROCESS

PROGRAM 45/10 COMPLETE

DOWN 1 HR TO REPAIR AREA