


Part No.	KF990002-10	Component	A19101-0032							
Order No.	399278	Heat Lot #								
Order Qty	450	W/O # from Box								

OPERATION 1										THRU-PUT/8HRS	288
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H2	2-4-16	BA	9	318		0		3 down	1	11	
	2-10-16	HVD	4	175	493	0		Hvd			
Setup Hrs.											
3 MIN											
Cycle Time											
1MIN 30 SEC											
Pcs/Hr											
36											

\$0.216
 2-11-16
 SS

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-9-16	1:40	YRS	✓	A	DM	60#