ler No.  ler No.  3963 ler Qty  Distinguish e Nuts Rings e Tubes p Rings Frubes Plugs  Mach. No.  Emp. Name Prod Hrs. SO  Notes / Instructions  1 2 3 4 5	Tost Form 44/4/45	Test For									6 Meeting		BRAZING PRODUCTION RECORD	RAZING PRO
Tru-  Find No.  J1-3/2-R  Ler No.  J395635  Ler No.  J1-1/2  Distinguishing Traceability Numbers or Tubing Coated on the box label under box quantity. Findes Located on the box label under box quantity. Findes Located on the box label under box quantity. Findes Located on the box label under box quantity. Findes Located on the box label under box quantity. Findes Located on the box label under box quantity. Findes Located on the box label under box quantity. Findes Located on the box label under box quantity. Findes Located on the box label under box quantity. Findes Located on the box label under box quantity.  Setup Located on the box label under box quantity. Findes Located on the box label under box quantity.  Setup Located on the box label under box quantity.  Findes Located on the box label under box quantity.  Located on the box label under box quantity.  Setup Located on the box label under box quantity.  Located on the box label under box quantity.  Setup Located on the box label under box quantity.  Located on the box label under box quantity.  Located on the box label under box quantity.  Located on the box label under box label.  Findes Located on the box label under box quantity.  Located on the box label under box label.  Findes Located on the box label under box label.  Located on the box label under box label.  Located on the box label under box label.  Findes Located on the box label under box label.  Located on the box label under box label.  Findes Located on the box label under box label.  Located on the box label under box label.  Located on the box label.  Findes Located on the box label under box label.  Loca														
Tri No. 13-3/2-R  IERON. 39583  APPROPRIES  BY NOTES  FOR Rings  Constructions  Distinguishing Traceability Numbers  1 Use their work order number and date on the box label, directly above the word "heat."  For Pubriage Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the Spool label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, directly above the word "heat."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring with the letter "M."  For Rings  Cocated on the box label, sarring														
rt No.  393833  Ber Rho.  393833  Ber Rhys  Distinguishing Traceability Numbers e Nuts gringis Located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." Located on the spot label, directly above the word "heat." Located on the spot label, directly above the word "heat." Located on the spot label, directly above the word "heat." Located on the spot label, starring with the letter "Mr." Located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." Located on the bag followed by "Lot Number."  Setup Nach. No.  Setup Hrs.  Fine  Pod Hrs.  Total Pcs.  Cum. Total Down Time Code  Notes  Scrap  Scrap  So  Bings Component(s)  In-laid  April CTitle  Notes  Scrap			Notes	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted					
rt No. 11-1/2-R Isr No. 393833  Branch No. 15-1/2-R Isr No. 395833  Branch No. 15-1/2-R Isr				spection Record	First Part Ir					Codes			Notes / Instru	Specia
Part No.   11-1/2-R														ROUTING:
Part No.         J1-J/2-R JORder No.         J1-J/2-R JORDER No.         Component(s)         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Flare Nuts Brazing Rings Copper Tubing Capper Tubing Sap Rings Snap Rings S		d												
Conder No.     13-1/2-R     Confer No.     39883     Component(s)     Component(s)     Heat Lot/Traceability Nu(s)       Order Qty     1     Distinguishing Traceability Numbers     J1-1/2     J1-1/2     M/A       Flare Nuts     Six digit no. located on the box label, directly above the word "heat."     Located on the box label, directly above the word "heat."     Located on the spool label, starring with the letter "M."     Heat Lot/Traceability Numbers     J-RING     M/A       Flare Tubes     Located on the bag followed by "Lot Number."     Located billity.     Located on the bag followed by "Lot Number."     Pcs/Hr     Thru- put/Bhrs       Sabs/Plugs     Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Pcs/Hr     Notes     Scrap       8     58     1     Oxide     Down Time     Notes     Scrap		?												
Part No.     J1-1/2R     Conder No.     Component(s) assass     Component(s) and of the control of the			•											
Conder No.         J1-J/2-R J0rder No.         J1-J/2-R J96363         Component(s) devices, LLC         Component(s) J1-J/2         Heat LoyTraceability No(s)         Heat LoyTraceability No(s)           Flare Nuts Flare Tubing Copper Tubing Flare Tubing Snap Rings Caps/Plugs         Six digit no. located on the box label under box quantity. Located on the box label, starring with the letter "M."         Located on the spool label, starring with the letter "M."         Located on the box label under box quantity. Located on the spool label, starring with the letter "M."         Cycle         J1-J/2         A20146-7166           Mach. No.         Setup Hrs.         Setup Hrs.         Cycle Hrs.         Pcs/Hr         Thru- put/8hrs         Thru- put/8hrs           8         SG         1         Cum. Total         Down Time         Down Time         Pcs/Hr         Thru- put/8hrs         Scrap			5.5											
Part No.     J1-J/2-R Order No.     J36363     Component(s)     Component(s)     Heat Lot/Traceability Numbers       Order Qty     Distinguishing Traceability Numbers     J1-J/2     J1-J/2     N/A       Brazing Rings     Six digit no. located on the box label under box quantity.     Located on the box label, directly above the word "heat."     J-RING     J-RING       Flare Tubes     Use their work order number and date on the box label. Sociated on the bag followed by "Lot Number."     Use their work order number and date on the box label. Hrs.     Cycle     Pcs./Hr     Thru-       Mach. No.     Setup Hrs.     Setup Hrs.     Cycle     Pcs./Hr     Put/8hrs     Thru-       8     SG     Image: SG     Cum. Total Down Time Code     Down Time Code     Notes     Scrap			214	_										
Part No.     J1-1/2-R     Component(s)     Component(s)     Component(s)     Heat Lot/Traceability Numbers No(s)       Order Qty     1     1     J1-1/2     J1-1/2     N/A       Brazing Rings Copper Tubing Flare Tubes Snap Rings Capted on the box label, starting with the letter "Nt." Located on the spool label, starting with the letter "Nt." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     Pcycle Hrs.     Pcs/Hr     Thru-put/8hrs       Wach. No.     Setup Hrs.     Cycle Hrs.     Pcs/Hr     Notes     Scrap Put/8hrs    **S 36**  **S 36**  **Index**  **Component(s)  **Index**  **Ji-1/2  **N/A  **J-RING*  **J			2											
Part No.     J1-J/2-R     Component(s)     Component(s)     Heat Lot/Traceability No(s)       Order Qty     Distinguishing Traceability Numbers     J1-J/2     N/A       Flare Nuts     Six digit no. located on the box label, directly above the word "heat."     J1-J/2     N/A       Copper Tubing Flare Tubes     Six digit no. located on the box label, directly above the word "heat."     J-RING     N/A       Flare Tubes Snap Rings     Located on the spool label, starting with the letter "M."     Use their work order number and date on the box label.     J-RING     30:140-71/6       Snap Rings     Located on the bag followed by "Lot Number."     Located on the bag followed by "Lot Number."     Pcs./Hr     Thru-put/8hrs       Mach. No.     Setup Hrs.     Cycle     Pcs./Hr     Notes     Scrap       8     SO     I     Down Time     Down Time     Pcs./Hr     Notes     Scrap														
Part No.         J1-1/2-R         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Order Qty         1         1         J1-1/2         J1-1/2         N/A         No(s)         N/A         No(s)         N/A         No(s)         N/A         No(s)         N/A														
Part No.         J1-J/2-R         Control         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Order Qty         1         1         J1-J/2-R         LCC         J1-J/2-R         Mo(s)         N/A         No(s)         N/A         No(s)         N/A         No(s)         N/A														
Part No.         J1-1/2-R         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         1         1         J1-1/2         J1-1/2         No(s)           Flare Nuts         Six digit no. located on the box label, directly above the word "heat."         Located on the box label, directly above the word "heat."         J-RING         J-RING         N/A           Flare Tubes         Located on the spool label, starting with the letter "M."         Use their work order number and date on the box label. Located on the bag followed by "Lot Number."         Located on the bag followed by "Lot Number."         Time         Pcs./Hr         Pcs./Hr         Thru-put/8hrs           Mach. No.         Intru-put/8hrs         Setup         Cycle         Pcs./Hr         Notes         Scrap           8         SG         Intru-put/8hrs         Code         Notes         Scrap													_	
Part No.         J1-1/2-R         Conder No.         396363         Component(s)         Component(s)         Component(s)         Component(s)         Mo(s)           Order Qty         1         1         J1-1/2         N/A         No(s)           Flare Nuts         Six digit no. located on the box label, directly above the word "heat."         Located on the spool label, directly above the word "heat."         J-RING         36146 *TL/6           Copper Tubing         Located on the spool label, starting with the letter "M."         Use their work order number and date on the box label. Located on the bag followed by "Lot Number."         Located on the bag followed by "Lot Number."         Heat Lot/Traceability         Aci46 *TL/6         3ci46 *TL/6         Aci40 *TL/6 <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>														
Part No.     J1-1/2-R     Component(s)     Component(s)     Heat Lot/Traceability       Order Qty     1     Located on the box label under box quantity.     J1-1/2     N/A       Flare Nuts     Six digit no. located on the box label, directly above the word "heat."     Located on the box label, directly above the word "heat."     Heat Lot/Traceability       Copper Tubing     Located on the box label, directly above the word "heat."     Located on the spool label, starting with the letter "M."     Heat Lot/Traceability       Flare Tubes     Located on the spool label, starting with the letter "M."     Located on the box label.     Heat Lot/Traceability       Snap Rings     Located on the spool label, starting with the letter "M."     Located on the box label.     Heat Lot/Traceability       Snap Rings     Located on the bag followed by "Lot Number."     Pring     Heat Lot/Traceability       Snap Rings     Located on the bag followed by "Lot Number."     Time     Pcs./Hr     Thruput/8hrs       Snap Rings     Down Time     Down Time     Pcs./Hr     Notes     Scrap														
Part No.         J1-1/2-R         Component(s)         Heat Lot/Traceability Numbers         Prod Hrs.         11-1/2-R         Loc Apponent(s)         Loc Apponent(s)         Heat Lot/Traceability Numbers         Lot/Traceability         Loc Apponent(s)         Loc Appone											-		SB	8/1
Distinguishing Traceability Numbers   Located on the box label, starting with the letter "M."   Located on the bag followed by "Lot Number."   Do not require traceability.	Scrap	Scrap		Notes			Down Time Code	Down Time	m. Total	Cur	Total Pcs.	Prod Hrs.	Emp. Name	Date
JJ-1/2-R   Gontrol   Component(s)   396363   Component(s)   J-1/2     J-1/2			put/anrs					Ilme		ill 9.		South Market		
J1-1/2-R  396363  Component(s)  1  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.			Thru-		Pcs./Hr			Cycle		Setup			Mach. No.	
J1-1/2-R  396363  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.														
J1-1/2-R  396363  Component(s)  1  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."										<	Jire traceabilit	Do not real		Caps
J1-1/2-R 396363  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Component(s)  J1-1/2  J1-1/2  J-RING								=	ot Number.	/ed by "L	the bag follow	Located on	Rings	Snap
J1-1/2-R   Component(s)   Component(s)								box label.	date on the	ber and	ork order num	Use their w	Tubes	Flare
J1-1/2-R  396363  Component(s)  1  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."								etter "M."	g with the lo	र्ध, startin	the spool labe	Located on	r Tubing	Coppe
J1-1/2-R 396363  Component(s)  1 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity.								ord "heat."	above the w	directly	the box label,	Located on	ng Rings	Brazir
Distinguishing Traceability Numbers  J1-1/2-R  Component(s)  LLC  J1-1/2  J-RING								x quantity.	pel under bo	e box lak	located on th	Six digit no.		Flan
J1-1/2-R  396363			30140766	J-RING	•				nbers	olity Nun	ishing Traceal	Distingu		
J1-1/2-R  396363 Control Component(s)			NIA	J1-1/2							1		er Qty	Ordo
J1-1/2-R			No(s)	nponent(s)	G		LLC	levices.	U		16363	39	er No.	Ord
		₹	Heat Lot/Traceabili					OP TOO	l		1/2-R	J1-	t No.	Par