

Control Devices LLC / Work Order Production Record

Part No.	S144S144003	Rev Letter	c	Heat Lot #	
Order No.	385244	Component	S144S144003-10	or	
Order Qty	300			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # BP DP 0100						0	300	STD CYCLE TIME								0.5	0%
10/2/15	JT	0	0.5	3	0.5	3	297	0	3		0	0	0				
10/2/15	LW	2.6	0	85	2.6	88	212	0	85		0	0	0				
10/2/15	DH	7	0	156	8	244	56	0	156		1	4	0				
						244	56	0	0								
						244	56	0	0								
						244	56	0	0								
						244	56	0	0								
						244	56	0	0								
						244	56	0	0								
						244	56	0	0								
						244	56	0	0								
Total Efficiency		9.6	0.5	244	11.1	244	56	0	244	#DIV/0!	1		0				

Routing:

Machine #						300	STD CYCLE TIME									0	#DIV/0!
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
Total Efficiency		0	0	0	0	0	300	0	0	#DIV/0!	0		0				

Routing:

Machine #						300	STD CYCLE TIME									0	#DIV/0!
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
Total Efficiency		0	0	0	0	0	300	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Total Counted Pcs	(from packing)	1	Maintenance	0	10/2/15	6:20 AM	YES	DH	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	1					
1st Operation Count	244								

Test 4/29/15