DN		CE	0.40	MITS.	11152							
Part No. Order No. Order Qty		G50-10 GV SAMPLE		Component Heat Lot #		A02001-0020			No Port	ontr device	ol uc	
									Part	device	devices, LLC	
Ord	er Qty	900		W/O # from Box OPERATION 1					W THE	L BUT (OUDC	171	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	W. W. W.	Notes	J-PUT/8HRS Scrap	Scrap	
ОКИМА	1-7-16	BA		SAME THE SAM		4.0	code ,	pre	gram Loctup	00.00	Code	
	1.8.16	BA	7.5	216	216	.5	2,3					
Setup Hrs.	1/9/16	RT	6	158	374							
4.5	1/9/16	BA	5.5	183	694							
Cycle Time	1/11/15	BJ	7,5	189	883							
1 m 35	1/11/15	00	4.0	80	963							
Pcs/Hr			The state of the s				1) /-				
34						00		U)			
ROUTING:	J					1						
Patible Vision				OPERATIO	N 2	The Day State			THRU	J-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap * Code	
HAAS VERT	3-1-16	Rm	6.0	25	25			Setup Job + Wrote		-		
		Rn	8.0	125	150			+4	e program			
Setup Hrs.	2/11/12	RM	8.0	110	260							
2.0	3-4-16	Rn	8	130	390				1 / //			
Cycle Time		JT	7	115	595			Trair	red on Lathe			
	3-5-16	Rn	6.0	90	685							
3.0 min	3-7-16	NP	6.0	105	790	4						
Pcs/Hr	3-7-16	MC	6.5	100	890	0.5		Tool	ilia			
18	3-7-16	Rm	3.0	40	930			, ,	7			
	3-8-14	NI	45 min	17				Rann	ing another			
ROUTING:				OPERATIO	NIS			m		-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	ADL TO STATE OF THE PARTY OF TH	Notes		Scrap	
						time		400000			Code	
								18	1000			
Setup Hrs.												
0 1 =1									110			
Cycle Time									18019			
ŀ								3	165.			
Pcs/Hr									/			
										0		
ROUTING:	structions	Down Ti	ma Cadas									
, mod actions		Down Time Codes 1 Maintenance		Date Part	First Part Inspection Reco							
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	pector Notes		
		3 Setup 4 FAIR		1-8-16	2:10	YES	~	A	7/27			
	!	5 Training		3-1-16	7:150	YES	1	10	CTC.			
FCONDARY	PRODUCTION	Meeting			PAGE 1					Test Form 1		