


Part No.	103147-1	Component	100046-999	
Order No.	402310	Heat Lot #		
Order Qty	20	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	3-3-16	BA	1.0	2	2					
Setup Hrs.	3/4/16	BJ	8	17	19					
2.0	3-4-16	JO	1.0	2	21					
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	3/4/16	BA				2	3			
	3/5/16	BJ	2	4		2	3			
Setup Hrs.	3-5-16	JO	3.5	7	11	2.5	1/2			
	3-5-16	BA	1.0	9	20					
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	3/7/16	BJ	5	20	20	2	3			
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Job Out

3-21-16

SS

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes