

Heat Lot # or Box W/O #'s Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

QTY	CHANGE	INLS/DATE
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Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due/Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	3rd Operation			S/U hrs	Actual S/U	Setup %
Machine #												Code	Scrap Pcs.	Pcs/Hr			
04/11/16	ANK	1		37	0	0	0	STD CYCLE TIME					3			0	#DIV/0!
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Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				


Routing:

Machine:					Routing:												
							0	STD CYCLE TIME								0	#DIV/0
04/16/15	RH		1	37		0	0	0	0								
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Routing:

[illegible]

Routing:

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	4/15/15	11:00am	yes	DH	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								