


Part No.	SF5051-10	Component	SF5051-20	
Order No.	399572 401977	Heat Lot #		
Order Qty	1200 150	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Harding Lathe	2-16-16	BA	1	10	10					
Setup Hrs.										
	2-17-16	BS	1	13	13	2.5	3	Put in correct Pn		
	2-17-16	SO	4.0	64	77					
Cycle Time	2-17-16	SM	4.5	65	142					
	2-17-16	BA	4.5	58	200			Job out		
Pcs/Hr										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-16-16	4:30 PM	YES	✓	A	WRB	
2 Tooling		2-17-16	5:30 AM	ge	✓	A	M/RO/S	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								