

Part No.	7-3-17	Component	7-3-D-BINK	control devices, LLC
Order No.	399750	Heat Lot #		
Order Qty	300	W/O # from Box	300 404	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7D	12/10/15	DG	5		59	8m	3		1	11
	12/11/15	P.G.	8	95	154					
Setup Hrs.	12/11/15	DG	4	24	178					
	12/14/15	P.G.	5	15	193					
8m	12/14/15	DG	8	38	231				1	22
Cycle Time	12/15/15	P.G.	8	35	266					
8.5m	12/15/15	DG	5	24	290			JOB OUT		
Pcs/Hr										
7								DE - NO PARTS (6) MACHINE		

ROUTING: 5 BLAST

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-11-15	8pm	YES	✓	B	WRB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								