Part No.		.430-4-5		Component		.430-A-BLNK			GD control devices, LLC			
Order No.		398045		Heat Lot #					devices, LLC			
Order Qty		2000		W/O # from Box								
WIND E				OPERATIO	N 1		Balti s bal			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9+7	1-26-16	CS	8	297	302						4	22
Setup Hrs.	1/27/16	P.6.	8	200	799			00				
10 min	1-27-16	DG	4	96	899			1	7			
Cycle Time								0	S BOC			
1.5												
l <sub>s</sub> S min							10		11.			
Pcs/Hr					/	TH )	1		1111			
						100		1) -	C.	<u> </u>	1	
								P	00		8	
ROUTING: TO THREAD ROLLER												
		TELLINE STATE		OPERATION 2		D. C. C.		THRU			-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.										-	2	
octup ms.												
										$\dashv$		
Cycle Time												
Pcs/Hr												
		_										
ROUTING:											-	
THE REAL PROPERTY.				OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.										-		
Cycle Time												
			- West			9						
Pcs/Hr				21.4								
								1				
ROUTING:												
Notes / I	nstructions		ime Codes				irst Part In		Record		PIV I	
		<ol> <li>Maintenand</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		<b>3</b> Setup			82		CHECK	Edg. T.	21			
		4 FAIR 5 Training		1-26-16	0.75	YE)	B B			(B)		
		6 Meeting										
SECONDARY	PRODUCTIO	N RECORD	1000		PAGE :	1	-	- SWILL BUILD			Test Form	10/15/15