


Part No.	7-4-10	Component	7-4-D-BLNK	
Order No.	402820	Heat Lot #		
Order Qty	270	W/O # from Box		

No Part Sp

OPERATION 1										THRU-PUT/8HRS	80
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	3-3-16	CS	1.5		8						
	3-3-16	DB	10	56	64						
Setup Hrs.	3-4-16	CS	8	41	105						
6 MIN	3-4-16	DB	10	22	193						
	3-5-16	CS	6	51	244						
Cycle Time	3-5-16	DB	6	30	274			JOB OUT			
5 MIN											
Pcs/Hr											
10											

3/2/14

0

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-3-16	4:40 PM	YES	✓	B	WRA	