Part No.		CUTU-17-3/16		Component		CUTU-0-3/16				621	contr	ol
Order No.		402069		Heat Lot #		4M88808			1	ه سه] contr device	es, LLC
Ord	er Qty	40	000	W/C	# from Box		7					
TO SERVICE			Ser Service	OPERAT	ION 1		NETH			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs	Secretarist Assertable	Down time	Down time code	ı	Notes		Scrap	Scrap Code
BURR OAK	2/26/16	30	12	637	4 6374	25 min	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \					
Setup Hrs.							200	5				
5 MIN												
Cycle Time										11 (
10 SEC									2	Va)	
Pcs/Hr)	3		
324											A	
ROUTING:												
The second					ON 2		10,346	THR			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					+							
Setup Hrs.									•			
						_						
Cools Time												
Cycle Time												
Pcs/Hr												
ROUTING:	Control of the		AND SHARE OF THE	OPERATI	ON 3	90-800 to 6	300 S S S S S S S S S S S S S S S S S S			TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	A CONTRACTOR OF THE PARTY OF TH	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time						===						
cycle rille						-						
Pcs/Hr												
DOUTING								_				
Notes / Ir	structions	Down Ti	me Codes	1		F:	ret Dort I	enesti-	Possed			
1 2 3		 Maintenance Tooling Setup 		Date Part	Time Of Day	Approved	rst Part In: Mtrl	Rev		nr Notes		
				Submitted	Time Of Day	Yes / No	Check	Letter	Inspector			
	1	4 FAIR 5 Training										
FCCANDADY DDCD HCTH		6 Meeting						I				