Orde	er No. er Otv	584	ICIEA	17	nponent	P7510001-10				GD	device	ol es, Lijo
E-Televier	er Otv	384950		<del>                                     </del>	Heat Lot #						ACCUPATION OF THE PARTY OF THE	
Mach No.	er equy	14	155	W/0 #	from Box OPERATION	ON 1	art in the second			43.12.15.45		П
	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
4WAY MS3	11-11-15	5 B	5	307	315						Ø	
Setup Hrs.	11-12-15	05	1.3	121	436	10.min	-1	CHANGE & DAVI			•	
,5				_								
Cycle Time												
Pcs/Hr												
											1)	
ROUTING:			MA CARLON	Classic L.	OPERATIO	ON 2			NA PERSONAL	Political		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
KINGS - 0470	11-11-15	JN _	,3	198	206						40	11
Setup Hrs.	<b>*</b>		1									
,6									(1)	,		
Cycle Time	V .							# 1	# HOLD.			
Pcs/Hr			71/4					W 5				
											1	
ROUTING:	~										4	
ROOTING.	ASTRONOMIC	9.44 Million	Hall Balling		OPERATIO	DN 3					Part 1	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
								E				
Setup Hrs.												
Cycle Time				3								
, 3.3 1												
Pcs/Hr								5				
									*			
ROUTING:	Q.											
	nstructions		ime Codes				irst Part In:	The state of	Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
otal loads ran during shift x Bars per load		3 Setup 4 FAIR 5 Training		II-II-IS	10m	UES VES	CHECK	C	DA	NET KO 22		
ECONDARY	PRODUCTIO	6 Meeting			PAGE 1	7 -			nd i	131	Test Form	10/15/15