

Part No.	PWN25032-HT	Thru-Put/8Hrs	2640	Wgt/Pc.	0.0708	Mach No.	S6			
Order No.	394112	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	4			
Order Qty	6,000	Actual Pcs/Hr	9	Component	A06021-0016	Pcs/Bar	114			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12/15/15	CD	0	0	0		1.5	3	working on S-S (2.5 hrs)	120	4
12/15	DM	2.1	200	200	P9315	1.5	4		100	11
12-15	MB	0	200	200		1.5	6	lunch	140	14
12/16	MD	0	200	200		1.5	3	investing problems.	200	14
12/16	ED	0	0	200		1.5	3	marked on 54	200	14
12/17	DM	4.5	1400	1600	P9315	3.5	1	FORM 3 GPM	200	14
12/17	CD	7	2447	4047		1.5	2	Down 6 Street	147	14
12/17	CD	1	320	4367		1.5	6	lunch	0	0
12/17	DM	7.5	2840	7207		1.5	6	lunch	0	0
<div style="display: flex; justify-content: space-between;"> <div> <p>TOTAL PCS. PRODUCED</p> <p>TOTAL SCRAP PCS</p> </div> <div> <p>Special Notes / Instructions</p> <p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> </div>										