


Part No.	183434	Component	109784-10		
Order No.	389570	Heat Lot #			
Order Qty	600	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS	11-6	AK	5	20	20	1.5	2	NEW PROGRAM	✓4	K 18
	11-6	LS	7.0	252	272				✓1	Q 9
Setup Hrs.	11-10-15	DH	8.0	328	600	-	-	lost LW	2	G21
2										
Cycle Time										
4.25m										
4 PCS										
Pcs/Hr										
40										

JOB OVER

\$12.25
11/12/15
50

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance			11-6-15	2pm	YES	✓	A	DH	
2	Tooling									
3	Setup									
4	FAIR									
5	Training									
6	Meeting									