

Part No.	106215-5
Order No.	371090
Order Qty	10 PLUS
QTY CHANGE INLS/DATE	

Heat Lot # or Box W/O #'s Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	3rd Operation				Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # B18						0	0	STD CYCLE TIME												0	#DIV/0!
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0								

Machine # B17						0	STD CYCLE TIME					0	#DIV/0!
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Machine #						Routing:								
5-16-15	ST	SIS		14		0	0	0	0	STD CYCLE TIME			0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0		

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	5/8/15	730 PM	YES	OK	
Total Scrapped	0	2	Tooling	0	5/8/15	920 PM	YES	OK	
3rd Operation Count	0	3	Setup Idle	0	5/8/15	8:15	YES	OK	
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								