


Part No.	C7575001-10	Component	C7575001-20	
Order No.	388011	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HARDING	11-12-15	JO	2.0	25	25	1.5	3			
	11-12-15	BA/W	8.0	130	155					
Setup Hrs.	11-13-15	JO/HVD	6.5	86	241					
2.0	11-13-15	BA	2.0	90	331					
	11-14-15	HVD	5.0	140	471					
Cycle Time	11-15-15	BJ	1	14						
1/min										
45sec										
Pcs/Hr										
27										

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 2 3 4 5 6	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-12-15	11:30.2	YES	✓	B	DAH	