Part No.		1101-6-14		Component		1101-A Blace			control devices, LLC			
Order No.		401846		Heat Lot #					1	Andread Day	- acvice	, o, LLO
Ord	er Qty	50		OPERATIO	from Box					TUDII	-PUT/8HRS	70
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TINO	Scrap	Scrap Code
10	2/18/16	DG	6		70	6m	300	Sco. Los.	EW CA.	me me	25	18_
Setup Hrs.								400.	20			
6m						(A)						
Cycle Time					Ala	1.0	1	3/	R		-	
6 m					A10	010	4	0	9			
Pcs/Hr				2	-3	SC	u ,					
9					<i>V</i> .	00					25	
ROUTING:					700-0							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down time	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap Code
	4,											
Setup Hrs.												
Setup IIIs.			"Tarama"									
	_											
Cycle Time				·				,,,				
					11			_			11	
Pcs/Hr					-							
												-
ROUTING:		L1				<u></u>			-1-			
Lange Control			YEAR STAYOU	OPERATIO	V 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Carda Tri												
Cycle Time				30								
ŀ												-/-
Pcs/Hr												
					-17							
ROUTING:												
Notes / Instructions		Down Time Codes 1 Maintenance		Data Dark	Date Part Approved Mtrl			spection Record				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-18-16	5:30	Y	√	A	Je			
		5 Training										
ECOND ADV DD ODLIGTIO		6 Meeting							-11			