

Part No.	VRG20002	Component	A02001-0010	
Order No.	398438	Heat Lot #		
Order Qty	35	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT SAW 0067										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BRDGPRT DRILL										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B17	2-3-16	VP	1.5	35	35	1.0	3		S	11
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance								
2 Tooling								
3 Setup								
4 FAIR								
5 Training		1-29-16	10.42	YES	✓	A	DA	1ST Thad of only
6 Meeting		2-3-16	2:00	YES	✓		2-3-16	1.083 x 5/16-18 → OK