Part No.	11-4-J-BLNK	Component	A02071-0112		control devices, LLC
Order No.	389094	Heat Lot #			
Order Qty	30	W/O # from Box			

OPERATION 1 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	1/9-15	AVD	2.5	30					D	
Setup Hrs.										
1								Jobout		
Cycle Time								UW		
3m37s										
Pcs/Hr								11-16-15 5m		
13									0	
ROUTING:				TO LATHE FOR TOP HOLE						

OPERATION 2 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										

OPERATION 3 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										

Notes / Instructions	Down Time Codes		First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes
	2 Tooling								
	3 Setup	11-9-15	11AM	yes	✓	B	DH		
	4 FAIR								
	5 Training								
	6 Meeting								

SECONDARY PRODUCTION RECORD   PAGE 1   Test Form 10/15/15