Part No.	CY30009	ADDED W/O #	CYCLE TIMES Standard	11	Planned Pcs/Hr	295	Thru-put/8hrs	2360	Mach No.	L4
Order No.	384289		Actual		Actual Pcs/Hr				Setup Allowed Hrs.	32
		QTY CHANGE INLS/DATE	VERIFIED BY / DATE							
Order Qty	3,500				Component	A06131-0038				

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs.	Cum. Total	Material Heat Lot No.	Down Time	D/T Code	Notes	Scrap Pcs.	Scrap Code
12/16	MF	0	0	0		DT 4	3	- Ready for Steel -		
12/22	MF	0	0	0		DT 8	3	- working on L-3 set-up the		
12/23	MF	0	0	0		DT 8	3	Rest of Day -		
12/24	MF	0	0	0	V5X6	DT 8	3		51	4
1/12/16	DT	0	0	0	"	DT 4	3			
1/13/16	DT	0	0	0	"	DT 6	3	2Hrs. Waiting on Oil	22	11
1/14	"	0	0	0	"	8	3	(3 hrs working on L3)	0	0
1/14	MF	0	0	0		1.5	3			
1/13/16	DW	0	0			4	3	2 hrs on L2		
~~1/14/16~~	~~DT~~	~~0~~	~~0~~			2	4			
1/14/16	DT	0	0	0		DT 1.5	3			
1/14/16	MF	0	0	0		DT 1.5	3			
1/15	"	0	0	0		OE — 8	3		23	3
								Pulled job		
								$290.75 1-14-16 SS		
			TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.	336	

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes

control devices, LLC

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