Part No. Order No.		AR20 387218		Component Heat Lot #		A02071-0044			control devices, LLC			
		14/2009 (0)		OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2												
Setup Hrs.								×				
									10			
										10		
Cycle Time									010	1 1		
									1000	· ·		
Pcs/Hr								V	,	,		
1 03/111												
		+									0	
ROUTING:				<u></u>								
				OPERATIO		THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
		-11-11-11-11-11-11-11-11-11-11-11-11-11										
Pcs/Hr												
ROUTING:			OF THE SHOP WATER	ODERATIO	N 2	O SACOTO D				TUDU	DUT/OUDC	
					OPERATION 3		Down time				-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
				110								
Cycle Time						e	_			_		
Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes							ection Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector		Notes	
		2 Tooling 3 Setup		Japinited		Tes / NO	Спеск	retter	Letter			
		4 FAIR										
		5 Training6 Meeting										
SECONDARY	Y PRODUCTIO				PAGE	1	L	<u> </u>			Test Form	10/15/15