Control Devices LLC
Work Order Production Record

Machine No.	100
Rev Letter	E
Planned Pcs/Hr	100

Wgt/Bar			
Bars/Load		Total Bars	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component			

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Part No. IL16005

Order No. 320148

Order Qty

Drill 2ND OP
~~CNC 1 2ND OP~~

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
1/17	DM	D131		1/2		0	0	0	0	0	0	#DIV/0!				0	2 Drills
					45	0	0	0	0	0	0	#DIV/0!					
					45	0	0	0	0	0	0	#DIV/0!				1	.100
					45	0	0	0	0	0	0	#DIV/0!					
1/23					45	0	0	0	0	0	0	#DIV/0!					
1/23/14	NK				45	0	0	0	0	0	0	#DIV/0!					
					45	0	0	0	0	0	0	#DIV/0!					
					45	0	0	0	0	0	0	#DIV/0!					
1/24/14	NR	506	2 1/2		54	0	0	0	0	0	0	#DIV/0!				∅	
					369	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
1/29	DM			1/2		0	0	0	0	0	0	#DIV/0!				0	
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
1/29	NK	506	3		120	0	0	0	0	0	0	#DIV/0!				∅	
1/30	NK	506	7 1/2		270	0	0	0	0	0	0	#DIV/0!				∅	
1/31	NK	506	3		132	0	0	0	0	0	0	#DIV/0!				∅	
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
			0	0	0	0	0							0		0	Page 1

Efficiency	
Total Planned Pcs	0
Total Counted Pcs	
fficiency	#DIV/0!
Total Piece Count	0

Down Time Codes		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
1-17-14	10AM	YES	✓	DH	
1-29-14	9:50am	YES	✓	DH	