10,30	- MI Wellow II Se											
Part No.		1104-15-1/4		Component		1104-A-BLNK				P 7	contr	ol
Order No.		397569		Heat Lot #						6114	device	es, LLC
Order Qty		30		W/O # from Box		394225		5				
			The Bulletine	OPERATIO	N 1	Down				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1-20-16	CS	3,5	12	30							
Setup Hrs.		430						0				
6 MIN								5	JOB 001			
Cycle Time												
15 MIN									Λ	1	9	
Pcs/Hr									7	162		
4										5	\sim	
											10	
ROUTING:	THE PERSON NAMED IN	NOTE AND	17474 0 0 0 0 0	OPERATIO	N 2	SERVICE OF		Der call 194	Own Line	THRII.	PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TIMO	Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:	的场际高			OPERATIO	N 3			C FINE		THRU-	PUT/8HRS	i
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
				-								
Cycle Time				-		122						
Cycle IIIIc												
Pcs/Hr												
ROUTING:							L	L				
	Instructions	Down T	ime Codes			F	irst Part In	spection	Record			
,		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling3 Setup		Submitted	11 s-	Yes / No	Check	Letter	inspector 24	100 10 100 10	ivotes	-
		4 FAIR 5 Training		10010	11 0	YRT	C/	3	(1)			
		6 Meeting						-				
					The second secon	The second second			THE RESERVE OF THE PARTY OF THE			