Part No.		5-4-3		Component		A02071-0028				contr device	ol
Order No.		396688		Heat Lot #		192345.5.1		1		device	es, LLC
Order Qty 500				W/O #	from Box		15.0				
				OPERATIO	N 1				11746 7 6 8 118 TI	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
C1	1-12-16	JB JB	3/4	476	522			1-	6 Out		11
Setup Hrs.	1218	02		7,0	022		ļ .	00	DON		
1									HUD		
Cycle Time									1		
lm								-	30,41	/10	
Pcs/Hr									1) A	
54			111.9						1-1	9	
ROUTING:											
		In the second		OPERATIO	OPERATION 2		A SOMEON ED	THR		IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
34											
		_									
Cycle Time											
Das /11s											
Pcs/Hr											
ROUTING:			-								
ROOTING.		S/4/5/8/A/		OPERATIO	N 3	10 to 15 45 27 18		ie negoti	THE THE	IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
	31										
Setup Hrs.											
Cycle Time											
											_
Pcs/Hr											
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenance 2 Tooling	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Inspector Notes			
		3 Setup 4 FAIR	^	1-12-16	2:30p	YET		B	At Ont		
		5 Training	0			LET.		Sept 1		•/	
ECONDARY PRODUCTION		6 Meeting			DAGE 1						