

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

Part No. CFS001-10

ADDED W/O #

Order No. 340770

QTY CHANGE INS/DATA

Planned Pos/Hr

CYCLE TIMES

Standard

Verified

DAVENPORT / B&S BAR FEED

Wgt/Bar

Bars per Load

Wgt/Pc

Pcs/Bar

Total Bars

Remaining Loads

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Order Qty	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Lot No.	Mach Down Time	Scrap Pcs.	Notes
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7/28/14 JT Beginning Balance 190 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0

7/28/14 JT 4 420 0 0 0 0 0 0 0 0 0 0 0 0 0 0

7/29/14 ZH 570 230 420 0 0 0 0 0 0 0 0 0 0 0 0 0

7/31/14 NR 300 192 280 0 0 0 0 0 0 0 0 0 0 0 0 0

08/05/14 NR 506 5 800 0 0 0 0 0 0 0 0 0 0 0 0 0

08/06/14 NR 506 0:30 40 0 0 0 0 0 0 0 0 0 0 0 0 0

08/07/14 ZH 570 4 840 0 0 0 0 0 0 0 0 0 0 0 0 0

08/07/14 ZH 570 4 840 0 0 0 0 0 0 0 0 0 0 0 0 0

08/07/14 ZH 570 4 840 0 0 0 0 0 0 0 0 0 0 0 0 0

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Efficiency Final Part and Material Calculation Code Total Down Time on Page Hours

1 Maintenance 0

2 Tooling 0

3 Setup Idle 0

4 Other 0

5 Alternate - Tooling/Units/S/U 0

Material Difference LBS.

Material Difference LBS.

Material Difference LBS.

Material Difference LBS.

Material Difference LBS.

Material Difference LBS.

Need scrap ticket

2 HOLE DIBER

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