


Part No.	2203A-5-1/4-0	Component	2203-A-BLNK	
Order No.	395020	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	12-28-15	LS				6.0	3	USED A Program			
	12-29	MS	2	3	3			JOB OUT		11	
Setup Hrs.											
4											
Cycle Time											
17 MIN											
Pcs/Hr											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-29-15	9:30	YES	✓		DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									