


10:45

Part No.	1104-9-1/4	Component	1104-A-BLNK		
Order No.	401554	Heat Lot #			
Order Qty	6	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		1/4
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-23-16	CS	1.5		10					
Setup Hrs.										
12										
Cycle Time										
7 min										
Pcs/Hr										
8										

JOB out

2-26-16 SS

0

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance			2/23/16	12	YES	✓	B	DIT	
2	Tooling									
3	Setup									
4	FAIR									
5	Training									
6	Meeting									