Part No.		1304-40-3/16		Component		1304-A-BLNK			control devices, LLC			
Order No.		397424		Heat Lot #							device	s, LLC
Order Qty 8			8		from Box		¥			<i>9</i> .		
				OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1-27-16	06	8			64	3					
Setup Hrs.								50	1/3			
								0				
bm								0				
Cycle Time												
45								gr.	= 1	10		
Pcs/Hr												
								859			~	
								,			10	
ROUTING: TO THREAD ROLLER												
				OPERATION 2				THRU-			-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												-
Cuelo Timo												
Cycle Time												
Pcs/Hr										$\rightarrow$		
F C3/111												
										$\overline{}$		
ROUTING:												
				OPERATIO	N 3	Milester				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
				_								
Cycle Time												
	н					***						
Pcs/Hr												
ROUTING:	nstructions	D	ima Cada				land David		Description			
Notes / I	nstructions	1 Maintenand	ime Codes	Date Part		Approved	irst Part In: Mtrl	Rev	Kecora			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		1-27-16	7:50 pm	465		B	WRO			
		5 Training										
CECONE 4 E	Y PRODUCTIO	6 Meeting										
SECUNDAR)	T PRODUCIIO	NKECORD			PAGE	I .					Test Form	10/15/15