


Part No.	SF404-9-3/16	Component	SF404-A-BLNK	
Order No.	391234	Heat Lot #		
Order Qty	75	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/20/15	P.G.	.5		12				3	22
	11/20/15	D.G.	8	66	78				1	22
Setup Hrs.	11/23/15	P.G.	.5	5	83					
10mins.								Job act		
Cycle Time										
Pcs/Hr								\$2.34 12-2-15 SS.		
									4	

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting									