Control Devices LLC
Work Order Production Record

Machine No.	2 ND OP	DAVENPORT / B&S BAR FEED	
Rev Letter	A	Wgt/Bar	Total Bars
Part No.	183434	Bars per Load	Remaining Loads
Planned Pcs/Hr		Wgt/Pc	Pcs/Bar
Order No.	335355	Component	109784-10
Order Qty	500		

ADDED W/O #

CYCLE TIMES

Standard

QTY CHANGE INLS/DATE

Actual

Verified

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	
Total Loads	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
5/28	Z			2				0	0	0							
								0	0	0							
5/29	NK	506	2		286			0	0	0						1	
5/30	NK	506	5		285			0	0	0						0	
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Efficiency		Final Part and Material Calculation	
Total Planned Pcs		Total Counted Pcs	
Efficiency		Total Scrap Pcs	
Machine Count (PCS)		Estimated Short Parts	
		Difference in Parts	
		Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
5-29-14	7:15	YES	✓	DH (CD QA Insp #09)	1/8 NPT x1
5-29-14	2pm	YES	✓	DH (CD QA Insp #09)	1/4 NPT x2