

Order Qty		311549		Component		518750620		Box W/O #'s			
QTY CHANGE INLS/DATE						c3/02		Found on Label			
Special Notes / Instructions										Standard Cycle Time & Setup Time Verified	
										1st Operation	
										2nd Operation	
										3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %	
Machine # 467																		
7-15-15	JN		125	3		0	0	0	0							0	#DIV/0!	
7-15-15	JN		1	72		0	0	0	0									
7-15-15	SB	8	0	600		0	0	0	0		000							
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					

Routing:																		
Machine # B17																		
						0	0	0	0							0	#DIV/0!	
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					

Routing:																		
Machine #																		
						0	0	0	0							0	#DIV/0!	
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					

Routing:																		
First Part Inspection Record																		
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes									
Total Counted Pcs	(from packing)	1	Maintenance	0	7-15-15	2pm	yes	AT										
Total Scrapped	0	2	Tooling	0														
3rd Operation Count	0	3	Setup Idle	0														
2nd Operation Count	0	4	Other	0														
1st Operation Count	0																	