


Part No.	7-4-E-BLNK	Component	SC-1015	 13/4 8/13/15 A02001-0056
Order No.	394229	Heat Lot #	CH153851	
Order Qty	1000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1	12-30-15	JB	3	132					1	11
	1-4-16	HVD/JB	8	377	509					
Setup Hrs.	1-5-16	HVD/JB	4	173	682					
1 1/2	1-6-16	HVD	0	0				Waiting for more bars		
	1-7-16	HVD								
Cycle Time								Job out HVD		
80s										
Pcs/Hr										
40										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	12/30/15	11:00 AM	YES	OK		SR	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							