


Part No.	7-4-10	Component	7-4-D-BLNK	
Order No.	392060	Heat Lot #		
Order Qty	124	W/O # from Box	373714	

OPERATION 1								THRU-PUT/8HRS	880	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12/1/15	R.G.	8		62				2	22
	12/1/15	D.G.	8	76	138					
Setup Hrs.	12/2/15	P.G.	7	51	189					
10 MIN								Job out		
Cycle Time										
5 min. 2.6 SEC										
Pcs/Hr										
10										

ROUTING: sand blasting										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		12-1-K	8:4m	YES	✓	A		