


Part No.	4-3-10	Component	4-3-D-BLNK	
Order No.	390989	Heat Lot #		
Order Qty	25	W/O # from Box	380 020	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	12/14/15	DG	1		9	8m	3		2	P1
	12/15/15	P.G.	8	35	44				5	22
Setup Hrs.	12/15/15	DG	7	35	24					
8m										
Cycle Time										
Pcs/Hr										

JOB # 1
 NO PARTS @ MACHINE
 (7)

ROUTING: S BLAST

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

14.89
 12-21-15
 55

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-19-15	8pm	YES	✓	A	SC	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								