Part No.		5-2.5-6		Component		5-2.5-B-BLNK			CD control devices, LLC			
Order No.		397332		Heat Lot #					ĺ	60 4	device	es, LLC
Ord	er Qty		9	W/0 #	from Box				1			
	NEW WATER			OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1/18/16	C.S.	7		40			100	1 .	1		
Setup Hrs.								10	boch			
lovin.		1										
Cycle Time				_								
5min								,		d o		
Pcs/Hr							 	<u> </u>	.0.	JU		100
									114	6		
									11	5.1		
ROUTING:					TO TH	READ ROLLE	I R					
HELD STOCK TO				OPERATIO	N 2	计算数数				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		-										
octup mo.								-				
								-				
Cycle Time												
cycle inne							-	-				
Pcs/Hr										ac		
ROUTING:												
PERSONAL PROPERTY.			DENCE PROPERTY.	OPERATIO	N 3			HISTORY OF		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cools Times												
Cycle Time												
-												
Dec/Hr												
Pcs/Hr												
						_						
ROUTING:						_						
	nstructions	Down T	ime Codes	1		-	irct Doet In	cnoct!	Doggard			
Hotes / II	ion actions	1 Maintenance		Date Part		Approved	irst Part In Mtrl	Rev	kecora			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter		0	Notes	<u></u> _
		3 Setup 4 FAIR		1-13-16	10 m	y Fis		A DIT ST		0)		
		5 Training						/)				
ECOND A DV	PRODUCTIO	6 Meeting						10				
ri (INII) A D V	PRUMITION	NELLIBLI			DACE						The second secon	