


Part No.	7-3-16	Component	7-3-D-BLANK	
Order No.	390990	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/25/15	DC	8		35				2	11
	11/30/15	PC	7	38	73					
Setup Hrs.										
.6								Job Oct		
Cycle Time										
Pcs/Hr										
								\$3.35 12-4-15 12-5-15		

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11/25/15	4pm	Y	✓	B	36		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									