

Control Devices LLC / Work Order Production Record

Part No.	NO6215
Order No.	373111
Order Qty	1100
QTY CHANGE INLS/DATE	

Rev Letter	A
Component	NO6215-10

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
6-4-15	JW		1.5	5		0	0	0	0				12				
6-9-15	TRH		1.5	6		0	0	0	0								
6-9-15	RH	7.5	.5	750	8	0	0	0	0				8				
6-10-15	2H	3.5	0	420		0	0	0	0				3				
6-11-15	2H	2.0	0	210		0	0	0	0				11				
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # B17							0	STD CYCLE TIME							0	#DIV/0!
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Machine #						0	STD CYCLE TIME							0	#DIV/0!
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Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Total Counted Pcs	(from packing)	1	Maintenance	0	6-4-15	1:30pm	YES	DT	CH 100 #109
Total Scrapped	0	2	Tooling	0	6-4-15	10:30p	Y	JL	063 Depth
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								