Part No.		M20021		Component		M20021-10				Ø1 W	contro	ol
Order No.		388978		Heat Lot #]	OH A	device	es, LLC
Ord	er Qty	11	120		from Box		TO CALL STORY					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down time	Down time code		Notes	THRU	PUT/8HRS Scrap	Scrap Code
HAAS VERT MILL												
Setup Hrs.												
						1			111			
Cycle Time												
Pcs/Hr			3									
ROUTING:									ĮT .			
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time	A TOTAL OF	Notes	THRU-	PUT/8HRS Scrap	Scrap
470	12/14/15	ゴナ	.4	29	Cann rotal	time	code	7	_ 3	150	25	Code //
Setup Hrs.	12/10/15	NR	G A	400			ga ^{rt}		7	")"	9	11
1,2	12411/10	2/\	Л	14				1	0		\$	
174							10	· Ar	Y /	1		
Cycle Time					P/C		(>	00	m Day	1	1	
				0	W		7	40	(0,0H	101	19	-
Pcs/Hr				7	50			al	TO COL	234	5	
							//	0.	Dio	10	"	_
ROUTING:												
			NUMBER OF THE	OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Œ.											1	
Cycle Time												
Pcs/Hr												
ROUTING:	nstructions	Down T	ime Codes				irst Part In	spection	Record			
7		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		2 Tooling 3 Setup		12-10-15	TAN	Yes/No	Check	Letter	DH	60#		
		4 FAIR5 Training6 Meeting					J	L		(dou) (no)		
the state of the s		o wiccing				-A-III-II		-				