


Part No.	S169S169003	Component	S169S169003-10							
Order No.	384069	Heat Lot #								
Order Qty	175	W/O # from Box	369235							
OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP 0100	10/30/15	ST	1	3	176				1	11
	10-30	SM	4	173	176				19	14
Setup Hrs.								Job out	2	13
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
First Part Inspection Record										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				10/30/15	6:40 AM	YES	ERL	C	SR	