

Part No.	1303-25-5/16	Component	1303-A-BLNK						
Order No.	398792	Heat Lot #							
Order Qty	4	W/O # from Box	389121						

OPERATION 1
THRU-PUT/8HRS 16

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
f	2-1-16	DG	3		6	6m	3			
Setup Hrs.										
6m								JOB OUT		
Cycle Time										
30m								2-8-14 SS		
Pcs/Hr										
2										

ROUTING:

OPERATION 2
THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3
THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-1-16	7:45 PM	YES	✓	B	WRB	