

Part No.	428062	ADDITIONAL		Thru-Put/Hrs	2000	Wgt/Pc.	0.4021	Mach No.	SAW2	
Order No.	110115	CYCLE TIMES		Planned Pcs/Hr	250	Wgt/Bar		Setup Allowed Hrs.	0	
Order Qty	50,000	ACT CHANGE IN QUOTE		Actual Pcs/Hr		Component		Pcs/Bar	0	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
26Nov15	CB	7.5	1875	1875	22220338	0.5	4	Transferred new material.	23	C14C2
30Nov15	CB	7.5	1842	3717	22241388	0.5	4	Dumped chips	31	same
30Nov15	CB	6	1512	5229	same	0.25	5	New rule implemented		
30Nov15	CB	6	1512	5229	same	0.25	4	Started late due to comp. actions w/sched. dumped own chips & waited for material.	16	same
6Nov15	CB	1.5	409	5638	same	0.5	1	Replaced coolant.	6	same
9Nov15	CB	8	1855	7493	same	0.5	4	moved material	10	same
10Nov15	CB	7.5	1875	9368	same	0.5	4	Refilled coolant	6	same
11Nov15	CB	6	1460	10828	same	0.2	4	Benefit's meeting	6	same
12Nov15	CB	5	1783	12611	same	0.1	1	coolant base of fitting repair	3	same
13Nov15	CB	5	1900	14511	same			Ran saws @ 5 PPM.	2	C1C2
15Nov15	CB	8	2008	16519	same			time was spent moving pallets	1	same
17Nov15	CB	8	1902	18421	same			dumped chips & secured for pallet	5	same
18Nov15	CB	3.5	915	19336	22241388	4.5	4	no storage bins avail.	2	C1C2
23Nov15	CB	8	1975	21311	same				14	same
30Nov15	CB	8	2002		same				11	
TOTAL PCS. PRODUCED		23313		TOTAL SCRAP PCS.		136				



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Places
From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes