


Part No.	DCN316	Component	A01401-0006	
Order No.	401514	Heat Lot #		
Order Qty	300	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	192
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HARDING COBRA	2/29/16	BT	5	42	42	3	3				
	2-29-16	JO	7.0	68	110						
Setup Hrs.	2-29-16	BA	6.5	37	147						
3.0	3/1/16	BT	7.0	62	209						
	3-1-16	JO	8.0	108	317						
Cycle Time											
2min											
Pcs/Hr											
14.2A											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling	2-29	12 45Am	yo	J	A	M. Roper		
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								