Part No.		M30035-1		Component		M30035				en en	contr	ol	
Order No.		391482		Heat Lot #						6.1 2.1	device	es, LLC	
Ord	er Qty	5	00	W/O	# from Box	11							
10/S/2015 From 1				OPERATIO		Down	Down time			THRU-I	PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code	
KINGS 0470	2/22/16	T.W.J.	4.5	290	192		-	-					
Setup Hrs.	2-22-16	Fit.	3 HRS	205	203		<u> </u>						
15	2.32 16	FH-	1/	205	4.98			J	BOUT				
Cycle Time							 			110			
									20.	14			
Pcs/Hr									1200	57			
											Ω		
POLITING											NO.		
ROUTING:				OPERATIO	OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
									0				
Cycle Time													
Dec/Us													
Pcs/Hr													
										-			
ROUTING:							L						
2016-10-20	he less said			OPERATIO	N 3			WINDS		THRU-P	UT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
			· · · · · · · · · · · · · · · · · · ·		_								
Setup Hrs.													
Cycle Time			-										
cycle fille													
										-			
Pcs/Hr													
ROUTING:	nstructions	Down T	ime Codes				inch Deat 1		01				
115103 / 11	ioti detions	1 Maintenance		Date Part		Approved	irst Part In Mtrl	spection Rev	T				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector				
2		FAIR		2/20/10	3:36	4/2)		B	bit (Cr. Co.			
		5 Training 6 Meeting						N. S.					
ECONDARY PRODUCTION		5. (07.500)(II.A.							L				