Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions **1st Operation** 2nd Operation **3rd Operation Total Pcs** Planned Hours Balance Due Pcs Pcs/Day Setup Hours S/U hrs Setup % Down Time Cum. Total Pcs/Hr Actual S/U Scrap Pcs. Code Machine # STD CYCLE TIME #DIV/01 0... 0 :: 0 🖽 0. 0:--0:: 0. Ö Routing: Machine # 516 STD CYCLE TIME #DIV/0! 0. 0. Ö Ö Ó Total/Efficiency 0. 0.5 0.5 Routing: STD CYCLE TIME 0. Ö 0: Ö 0. 0. va 0. Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance **Total Scrapped** 6 30 Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count