

| | | | | |
|-----------|--------|----------------|------------|----------------------|
| Part No. | 7-4-8 | Component | 7-4-C-BLNK | control devices, LLC |
| Order No. | 393021 | Heat Lot # | | |
| Order Qty | 200 | W/O # from Box | N/A | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | 112 |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 8 | 12/14/15 | P.G. | 2.5 | | 20 | 10m | 3 | | | |
| | 12/14/15 | DB | 8 | 96 | 116 | | | | | |
| Setup Hrs. | 12/15/15 | P.G. | 8 | 101 | 217 | | | | | |
| 10 mins | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 4m | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 14 | | | | | | | | | | |

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| Notes / Instructions | Down Time Codes | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 1 Maintenance | | 12-14-15 | 12p | YES | ✓ | B | PH | |
| 2 Tooling | | | | | | | | |
| 3 Setup | | | | | | | | |
| 4 FAIR | | | | | | | | |
| 5 Training | | | | | | | | |
| 6 Meeting | | | | | | | | |