

Part No.		143357-01-C		Component		143357-01-C-10				
Order No.		396377		Heat Lot #						
Order Qty		750		W/O # from Box		393299				

OPERATION 1										THRU-PUT/8HRS	512
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B&S 17	1-8-17	PH		307	307	4	03		19	11	
Setup Hrs.	1-8-16	MB	3.5	150	457						
4	1-12-16	PH	1.0	40	497						
Cycle Time	1-12-16	PH	4.5	169	666						
Pcs/Hr	JOB OVER										
64	<div style="border: 2px solid red; border-radius: 50%; padding: 10px; display: inline-block;"> \$16.16 1-19-16 5.5 </div>										

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
2 Tooling		1-8-16	1:30	YES	✓	B			
3 Setup									
4 FAIR									
5 Training									
6 Meeting									