Part No. Order No.		G200-1G 401279		Component Heat Lot #		G200-1G-BLNK			Non	CD contro	ol es LLC
								gulan	Fr	o, LLC	
Ord	er Qty	1	.0		from Box				AS	7	112
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	O THE TOP	Notes	Scrap	Scrap Code
MIYANO ,	2-25-16	25	7'2	35	44			Damaged		1	P
Setup Hrs.	7										
3hrs								Johns			
Cycle Time									17		
40											
Pcs/Hr											
13,4											
ROUTING:						3					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time	Notes		THRU-PUT/8HRS Scrap	Scrap
MIYAD	2-15-4	15-5m	# 3,5	HH	44	time	code			0	Code
MITTE	0, 1,2 14	,15 311	767 213		.)						
Setup Hrs.								v .			
2hr								John			
Cycle Time			• • · · · · · · · · · · · · · · · · · ·					(HV			
Vм								05			
,							+10	0	1		
Pcs/Hr						1	Du-	1	1	3	
13											
ROUTING:											
		TI CONTROL		OPERATIO		Down	Down time			THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
Setup Hrs.											
Cycle Time		an e sis a									
Pcs/Hr								2			
ROUTING:											
	Instructions	Down T	ime Codes			F	irst Part In	spection	Record		
		 Maintenance Tooling Setup FAIR 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		5 Training 6 Meeting									
SECONDAR	Y PRODUCTIO	N RECORD		-	PAGE	1		k		Test Form	10/15/15