


Part No.	7-4-11	Component	7-4-E-BLNK	
Order No.	394995	Heat Lot #		
Order Qty	168	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	104
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	12-23-15	CS	2.5		14						
Setup Hrs.	1-4-16	CS	3.5	49	63						
10 min	1-4-16	DG	8	98	161						
	1-5-16	CS	8	63	224						
Cycle Time	1-5-16	DG	5	50	276			JOB OUT	2	22	
3 MINS 42 SEC								NO PARTS @ MACHINE			
Pcs/Hr											
13											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	12-23-15 2pm	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Note
				YES	✓	A	DA	