

Control Devices LLC / Work Order Production Record

Part No.	JR1/2	Rev Letter		Heat Lot #													
Order No.	384496	Component	A02001-0016	or Box W/O #'s													
Order Qty	250			Found on Label	N/A												
QTY CHANGE INLS/DATE				Standard Cycle Time & Setup Time Verified													
Special Notes / Instructions				1st Operation													
				2nd Operation													
				3rd Operation													
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # H2						0	250	STD CYCLE TIME								0	#DIV/0!
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
Total Efficiency	0	0	0	0	0	0	250	0	0	#DIV/0!	0		0				
Routing:																	
Machine #							250	STD CYCLE TIME								0	#DIV/0!
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
Total Efficiency	0	0	0	0	0	0	250	0	0	#DIV/0!	0		0				
Routing:																	
Machine #							250	STD CYCLE TIME								0	#DIV/0!
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
						0	250	0	0								
Total Efficiency	0	0	0	0	0	0	250	0	0	#DIV/0!	0		0				
Routing:																	
Final Part Calculation				Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes						
Total Counted Pcs	(from packing)	1	Maintenance	0													
Total Scrapped	0	2	Tooling	0													
3rd Operation Count	0	3	Setup Idle	0													
2nd Operation Count	0	4	Other	0													
1st Operation Count	0																