


Part No.	1304-29-5/16	Component	1304-A-BLNK	
Order No.	390198	Heat Lot #		
Order Qty	31	W/O # from Box	381440	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/12/15	P.G.	7		10					
	11/12/15	DG	8	17	27				2	22
Setup Hrs.	11/13/15	P.G.	2	4	31					
10mins	11/16/15	DG	2	4	35					2
Cycle Time										
37secs										
Pcs/Hr										
74										

\$45.00  
 11-23-15  
 55...  
 JOB OUT

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11-12-15	10:20	YES	✓	A	DH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								