Part No.		B3246-3		Component		B3246-3U				control devices, LLC		
Order No.		397760		Heat Lot #					devices, LLC			
Order Qty		250		W/O # from Box								
				OPERATIO		28 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	(A) (A)			THRU	J-PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
FLT TPPR 0055	1-21-16	JN NI	3	250	-							Journal
Setup Hrs.	1-22-16	SW	-7		500		1				5	
	1-23-16	JN	1.5	750	1250		- 1101	To	BOVT	-	3	
Cycle Time			_									
								1	(B)			
Pcs/Hr								CP	110			
								7	1116	5	3	
ROUTING:				li-				V				
				OPERATIO	N 2					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:			Marie Paris	OPERATIO	NI 2			W. A. In		100		
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Total		Down time	0.000 \$00		Notes		PUT/8HRS Scrap	Scrap
						time						Code
Setup Hrs.												
ycle Time						i i						
Pcs/Hr												
OUTING												
Notes / Ir	structions	Down Ti	me Codes	ar are	Manual Commence		6					
Notes / II		1 Maintenance	-	Date Part		THE RESERVE TO SECURE	irst Part In		Record			
		2 Tooling 3 Setup		Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	4	4 FAIR										
	ŀ	5 Training 5 Meeting										
FCONDARY BRODUCTIO		- (A17) A17 (A17)										