Part No.		R45	R452-10		Component		2001-001	2	control devices, LLC		
Order No.		400023		Heat Lot #					6.0	device	S, LLC
Ord	er Qty	5	60	W/O #	from Box				1		
				OPERATIO				William I	THR	J-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CUT OFF SAW				3/							
Setup Hrs.								×			
0									W. s.		
Cycle Time	-		******								
40 SEC			-						2		¥
Pcs/Hr		V								1 1 1	
72									:	1	
ROUTING:	Carrier - Mar								4	7 7	
	A VOLUMENT	STATE OF		OPERATION 2				- Cikirin	THR	J-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Cage Die Head	2-10-16	IN	1,5	54	59			Jo	BONT	L C	_
Setup Hrs.								- 4			
•										- C	
											*
Cycle Time									410		
									14		
									110		
Pcs/Hr			ř.					1	145		
								-	, 5	0.	
										1	
ROUTING:											
ACCOUNT OF THE PARTY			and the latest of	OPERATIO	N 3	Devus		OF SALK	THRU	J-PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
			×.								
Setup Hrs.											
							•				
Cycle Time											
Pcs/Hr			<u> </u>								
1 03/111											
ROUTING:											
	nstructions	Down Ti	me Codes			F	irst Part In:	spection	Record		
		 Maintenance Tooling 	е	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		3 Setup		2-10-16	2:30	Yes / No	Check	Letter	At	1	
		4 FAIR 5 Training				7		0	(3)		
		6 Meeting									
FCONDARY	/ PRODUCTIO	N RECORD			PAGE 1					Tost Form	Olariar