Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Planned Hours Balance Due Pcs % Oper. Efficiency Plan Pcs/Day Prod. Hours Setup Hours Actual Pcs/Day Date S/U hrs Setup % Cum. Total Down Time Pcs/Hr Scrap Code Actual Pcs. s/u Machine # STD CYCLE TIME #DIV/0! 6-11.45 Ó 0-0-Ó Total Efficiency Ö Ō Ö Ó. Ő. Ō Ó #DIV/0! O . Routing: Machine # B17 STD CYCLE TIME #DIV/0! Total Efficiency Ö Ö Ô Ô Ô #DIV/0! Routing: Machine # STD CYCLE TIME Ő #DIV/0! Total Efficiency Ö ...Õ Õ #DIV/0! Routing: First Part Inspection Record **Total Down Time Date Part** Time Final Part Calculation Approved Code Hours Inspector Notes Description Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance Total Scrapped Tooling 6-15-15 1:00 pm YES 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count

Test 4/29/15