Part No. Order No. Order Qty		9-3-D-BLNK 397706 40300 250		Component Heat Lot #		A02071-0068		ADDODI-OUES	ontr device	ol es, LLC
				1	W/O # from Box		4.16.1	1100001-0068		
Orae	er Qty	Z Charles To	50	OPERATIO				MANUEL AND THE	U-PUT/8HRS	1224
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H1	2-5-16 2-6-16	HUD	7	200 123	323	0	3	14. 1	01	11
Setup Hrs.	0-0 10	NAD	7	100	26.2	U		Johns	Ŏ	
9										
Cycle Time								(22)		
1M559								1 The		
Pcs/Hr								3		
98								550		
ROUTING:					TO THI	READ ROLLE	:R			
原验检查				OPERATIO	N 2			THR	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Lycie Time										
Pcs/Hr										
ROUTING:										
(ADM TAKE		***		OPERATIO	N 3			THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.	-							8.7		
Cycle Time										
Pcs/Hr										
ROUTING:									1	
This is the same of	structions	Down T	ime Codes		AND POST OF STREET	F	irst Part In:	spection Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector	Notes	
		3 Setup4 FAIR5 Training		2.5-16	6:55	YES		B		
		5 Training				V.		A STATE OF THE PARTY OF THE PAR		