

Part No.	PWN25032-H	Thru-Put8Hrs	2640	Wgt/PC.	0.0708	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting				Mach No.	S4
Order No.	394119	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.					
Order Qty	18,000	Actual Pcs/Hr		Component	A06021-0016	Pcs/Bar	114	Scrap Pcs.	Scrap Code		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes			
12/22	DM					1.5	3				
12/23	MB	8	3000	3000		1	4				
12/23-15	K.W	8	3000	6000	P9251	0	2				
12/23/15	NE	7	2400	8400		1	2	ST12 broke x2			
12/24	MB	8	3000	11400							
12/24-5	K.W	7	2575	13,975	P9251	1.5	6	Pre-Inventory			
12/24	MB	3	1050	15025	P9251	5	1				
12/24	MB	8	2720	17745							
12/30	MB	2	600	18405							
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS.											

11.16
 19.3

45
 11

12/24/15
 11400
 18405



Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Rev Letter

Inspector

Notes