

Part No.	DP2505	Thru-Put/8Hrs	7960	Wgt/Pc.	0.0083	Mach No.	04				
Order No.	388808	Planned Pcs/Hr	995	Wgt/Bar	8.68	Setup Allowed Hrs.	16				
Order Qty	170,000	Actual Pcs/Hr		Component	A02001-0016	Pcs./Bar	1046				
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code	
11-2-15	OK	1.5			96368E	4.5	3		47	11	
10-30-15	OK					4	3				
11-3-15	OK	2	2230	10460	99463E			Broke c/o, full of parts			
11-4	OK	5.5	5230	15690	"	2.5	2	Sorted p/o scanned full of parts			
11-5	OK	10	10460	26150	105473E	2	2	Produced w/10 debris	723	6-35	
11-6-15	OK	6.5	5230	31,380	105473E	1.5	2	C.O. Brake & Jammed p/o full of parts			
11-9-15	OK	2.5	10460	41,840	"	1.5	2	Rost wreck			
11-10	OK	2	10460	52,300	"						
11-10	FE	9	10460	62,760	"						
11-12	FE	9	10460	73,222	"						
11-13	FE	4	5230	78,452	"	4	2	4th Block			
11-17	OK	4	5230	83,682	"			5-form share, w.c.o. Alignment			
11-18	OK	8	5230	88,912	"			Tools to p/o			
11-19	OK	8	10,460	99,407	"						
11-19	OK	1		99,407	"			Moved Furnace D-9			
11-20	OK	4	5230	104,637	"						
11-20	OK	4	5230	108,867	"						
11-23	OK	8	10,460	120,327	105473E						
11-24	OK	8	10,460	130,787	"						
11-25	OK	8	10,460	141,247	*107068E*						
11-30	OK	8	10,460	151,707	107068E						
12-1-15	OK	8	5,630	167,397	"						
12-2-15	OK	8	2,500	170,000	"						
TOTAL PCS. PRODUCED											
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Special Notes / Instructions											
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load											
control devices, LLC											
First Part Inspection Record											
Date Part Submitted	Time of Day	Approved Yes/No	Mtl Check	Rev Letter	Inspector						
11-2-15	1:00	YES	OK								
TOTAL SCRAP PCS.											
TOTAL SCRAP PCS.											