Part No.		P3850001 - 00		Component		P3850001-10				4000 E	= contr	ol
Order No.		391474		Heat Lot #					<b>E</b>	] contr device	es, LLC	
Ord	er Qty	1	00	W/O #	from Box							
STATISTICS.				OPERATIO	N 1		art i	the state		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
4WAY 473	12.29.15	M.K.	2:30	389	355							
Setup Hrs.	7.1.0			100	103				2		1	
8							R					,
Cycle Time		<u></u>									2	
						X	17	1			0	
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2 3540555									, 1	7.1	2 ~/	
										5	8	
ROUTING:								-				
				OPERATIO	N 2		THE STREET		90.505.50	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
KINGS 0470				_								
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KOOTING.		<b>学</b> 人员一个		OPERATIO	N 3	ad recording				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		1111.0	Scrap	Scrap Code
Setup Hrs.												
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perg at 1948 - 1933 1												
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ROUTING:												
Notes / Ir	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record	spirite.		
	1	<ol> <li>Maintenanc</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
į.		3 Setup 4 FAIR		12-29-15	11:15	445		D	DH (85 58)			
		5 Training			,	1		V	0	5		
SECONDARY	PRODUCTION	6 Meeting			DAGE 1			AL PROPERTY OF				