

Control Devices LLC  
Work Order Production Record

Control Devices LLC		Machine No.	
Work Order Production Record		Rev Letter	
Part No.	B3440-251	Planned Pcs/Hr	H
Order No.	1000	CYCLE TIMES	
		Standard	
		ADDED W/O #	
		QTY CHANGE INLS/DAT	

DAVENPORT / B & S BAR FEED			
Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	

Total Loads	Setup Allowed Hrs.	
	Setup Actual Hrs.	
	Setup %	
Special Notes / Instructions		

[illegible]

Efficiency		Final Part and Material Calculation		Code	Description	Total Down Time on Page		First Part Inspection Record					Notes
Total Planned Pcs		Total Counted Pcs		1	Maintenance	0		Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	
Efficiency		Total Scrap Pcs		2	Tooling	0							
Machine Count (PCS)		Estimated Short Parts		3	Setup Idle	0							
		Difference in Parts		4	Other	0							
		Material Difference LBS.		5	Alternate - Tooling/ Units/ S/U	0							