Part No.		CR15		Component		A02071-0036			control devices, LLC			
Order No.		387219		Heat Lot #					devices, LLC			
Ord	er Qty	1	50	W/0 #	from Box				1			
				OPERATIO			KERNA NA			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2												
Setup Hrs.							1					
c ! =:									tti	111	,	
Cycle Time									23	14		
Pcs/Hr							-	6	1-11	·		28
. 65/111						5			19		ο.	
				17							1	
ROUTING:	1 4 4											
50000000000000000000000000000000000000	《京教》的《寄生》的《李明》的《西教》				OPERATION 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	20	Scrap	Scrap Code
										-		
Setup Hrs.												
Cycle Time												
Pcs/Hr												
OUTING												
ROUTING:	NAME OF STREET	We wanted	74 74 6 6 7 6	OPERATIO	N 3		artinization of the		GIOTE VICES	THRIL-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THOT	Scrap	Scrap Code
Setup Hrs.												
						_						
ycle Time												
Pcs/Hr									1118			
- 1												
ROUTING:												
	nstructions	Down Ti	ime Codes	T			irst Part In	cnoctic	Pacard			
, mod dedons		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		3 Setup				, 557 140	CITCON	Lettel				
		4 FAIR 5 Training										
ECOND ADV DD COLUETIO		6 Meeting										