Part No.		183434		Component		109784-10			GD control devices, LLC			
Order No.		389570		Heat Lot #					devices, LLC			
Order Qty		600		W/O # from Box								
		SOURCE PARTY NAMED AND		OPERATION 1		学生发生 学生的人体积少		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS	11-6	15	70	252	20	1.5	1	HEW P	ROGERM		14	K 18
Setup Hrs.	11-10-15	DH	80	328	Cao	_	_	lost	100		2	G21
2		•	U				4	'		-		
Cycle Time						F	1) 6		00			
						- 1	10		1016			
4.25M 4 PCS						20		Abl	1. Th			
Pcs/Hr					$\langle f \rangle$			di	111-91			
					4				1150		119	
40											0	
ROUTING:												
	OPERATION 2 Down time						CSW,CS	THRU-PUT/8HRS Scrap				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
Setup Hrs.		1										
												1
Cycle Time												
Pcs/Hr												
ROUTING:	10.563.000.000	7731460A Sec. 18		OPERATIO	NI 2	NEW DATES	- W. M			TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down . time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
				45								
								2				
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
The sections		1 Maintenance		Date Part	Time Of D	Approved Mtrl Rev						
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	T course	Notes	
		3 Setup 4 FAIR		116-15	2pm	465	v	A	DH	(60th ro		
		5 Training						1		(9, 03)		
CECOND AD	/ DDODUCTIO	6 Meeting			DAGE			California Contraction of the Co				