Part No.		9-3-26		Component		9	-3-E-BLNK		16 0	contr	ol
Order No.		402632		Heat Lot #			- W		NOP	contr device	es, LLC
Order Qty		220		W/O # from Box				a .	- Santo		
				OPERATIO	N 1		National Property of the Party		TI MARKETINE	IRU-PUT/8HRS	The second second
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
3	3-2-16 2-2-16	CS	3	30	5/					2	11
Setup Hrs.	3-5-16	CS	6	18	691			- 1		14-	do
8 MIN	3-5-16	DG-	62	25	94						
Cycle Time	3-7-16	08	9	1.5	191						
30 MIN	3-8-16	رخ	2,5	20	161						
Pcs/Hr	3-8-16	26	8//	26	187						74
2	310-16	CB	3	19	218		5		20		
	3-9-16	DG	8	12	230						
ROUTING:				SAND OPERATIO	BLAST / BRIGI	HT DIP / RE.	AM / MS P	ACK	THE RESERVE TO	IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum, Total	Down	Down time code		Notes	Scrap	Scrap
	3-10-16	NI	8	13	243	time					Code
	3-10-16	CS	10	18	251			/	102		
Setup Hrs.	3-10-16	DG	8	13	264	8		1.	MA	/ 10	
	3-11-16	NI	8	14	278		/	96	1	14	
	3-11-16	CS	/	2	280			4	2 Ad		
Cycle Time									500		
									0	0	
					2	-0	11				
Pcs/Hr					0 1	0	100				
										2	
ROUTING:											
ROUTING:	SAPASSA NESSAMO	THE RESERVE	AL FLARES	OPERATIO	N 3	No series	SEAN CONTRACT	Mark to	TH	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time						,					
Pcs/Hr			W 15								
ROUTING:											
Notes / Instructions		Down Time Codes					First Part Inspection		Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup		2-2-16	120-	4/25	CHECK	The state of the state of	DH-8-PB		
1		4 FAIR 5 Training				111	- I	B	45		
		6 Meeting									
CONDARY	PRODUCTION	N RECORD			PAGE 1					Test Form	10/15/15