Part No.		9-3-9		Component		9-3-A			control devices, LLC			
Order No.		394997		Heat Lot #						624	device	es, LLC
Order Qty 50 W/O # from Box												F1
		and the sense		OPERATIO		Down	Down time	1700年	the second of the second	THRU	-PUT/8HRS	Scrap
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ROUTING: OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	**	Notes	IHKU	Scrap	Scrap Code
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Pcs/Hr				20	3 Au						-	100
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ROUTING:							12					
				OPERATION 3		Down	OWN Down time				PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
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Cycle Time			1 7			9					-	*
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Pcs/Hr						e l		,			et .	d.
					8	7)	0.21		0			
				11			* 1		(5)	-	e de la companya de l	
ROUTING:	nstructions	Down T	ime Codes	100			irct Dart Inc	noction	Posord		301	
Notes / II		1 Maintenance		Date Part .	T 0/-	Approved	irst Part Ins Mtrl	Rev			¥1	
1		2 Tooling 3 Setup 4 FAIR		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
1				12.22-15	8:10 PM	465		A	WRB		100 HER 1811	n (60)
5		5 Training 6 Meeting									2	
SECONDARY	/ PRODUCTIO			1	PAGE 1						Test Form :	10/15/15