Part No.		11-4-16		Component		11-4-F-BLNK			control devices, LLC			
Order No.		389776		Heat Lot #							device	s, LLC
Order Qty		27		W/O # from Box		NIA				we-		
SUPPLIES.		學學是這樣是	学的市场和 特别的	OPERATIO	N 1			制造物		THRU-	PUT/8HRS	128x
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	11/10/15	P.6.	7		51			M	7.5			
Setup Hrs.			19					4		1	-	
lmin.								Je	00	S		
Cycle Time			"							1		
185ec									. R.	6		
Pcs/Hr									1/10	5		
1100		N							11 9	100	0	
ROUTING:				SAND	RI AST / BRIGI	HT DIP / RE/	AM / MS D	V C K			10	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
octup mo.												
3												
Cycle Time												
		,										
Pcs/Hr												
ROUTING:												
OPERATION 3 THRU-PUT										PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.		-										
Cycle Time				AT								
												_
Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes		Pote Service			First Part Ins				na v služena kongred	
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector			
		3 Setup		11-10-15	8	UNES	1	A	WH GEER			FSHEINE
		4 FAIR 5 Training				′		A CONTRACT	8			
		6 Meeting						A STATE OF				