


| | | | | |
|-----------|--------------|----------------|-------------|--|
| Part No. | 1102-10-5/16 | Component | 1102-A 044K |  |
| Order No. | 400009 | Heat Lot # | | |
| Order Qty | 15 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | 32 | |
|-------------|--------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 10 | 2-9-16 | DG | 2 | | 15 | 6m | 3 | | | |
| Setup Hrs. | | | | | | | | | | |
| 6m | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 15m | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 4 | | | | | | | | | | |

JOB OUT
7-18-16
FSS

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 2-9-16 | 7:45 PM | YES | ✓ | A | WRB | |
| | | | | | | | | |
| | | | | | | | | |