


Part No.	SB5050	Component	SB5050-10	
Order No.	394409	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4 473 567	12/21/15	JT	.2	5						
	12-22-15	E.B.	2	150	155					
Setup Hrs.	12-22-15	E.B.	1	74	229					
	12-22-15	J.J.	.5	75	294					
Cycle Time										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4 473	12/21/15	JT	.1	3						
	12/22/15	J.J.	4.5	291	294	.5		Ren #567 for 3m		
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-21-15	12:00 P	YES	✓		DA	CH x4
3 Setup		12-21-15	12:20 P	YES	✓		DA	CH x1
4 FAIR								
5 Training								
6 Meeting								