

Control Devices LLC / Work Order Production Record

Part No.	401-A-BLNK	Rev Letter	B	Heat Lot #	
Order No.	384949	Component	A02071-0026	or	
Order Qty	350			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE		Standard Cycle Time & Setup Time Verified	
Special Notes / Instructions		1st Operation	10/12/2015
		2nd Operation	
		3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # H3						0	350	STD CYCLE TIME	1M 3SEC					46	2	1	200%
10/9/15	HVD	6	1	287	7	287	63	276	287	104.0%	0	0	0				
10/9/15	BW	2	0	113	2	400	-50	92	113	122.8%	0	0	0	JOB OUT			
						400	-50	0	0								
						400	-50	0	0								
						400	-50	0	0								
						400	-50	0	0								
						400	-50	0	0								
						400	-50	0	0								
						400	-50	0	0								
						400	-50	0	0								
						400	-50	0	0								
Total Efficiency		8	1	400	9	400	-50	368	400	108.7%	0		0				

Routing:

Machine #						350	STD CYCLE TIME									0	#DIV/0!
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
Total Efficiency		0	0	0	0	0	350	0	0	#DIV/0!	0		0				

Routing:

Machine #						350	STD CYCLE TIME									0	#DIV/0!
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
						0	350	0	0								
Total Efficiency		0	0	0	0	0	350	0	0	#DIV/0!	0		0				

Routing:

					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	10/9/15	1:00 PM	YES	DH	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	400								