												-				
					Cont	rol Devices	s LLC / Wo	ork Order	Productio	n Record						
Part No.			CR2	.0		Rev	Letter				_	ŀ	leat Lo	ot#		
Order No.			3825	14		Component		A02071-0036				or Box W/O #'s				
Order Qty 100												ind on				
QTY CH	ANGE INLS	/DATE			1					X.						
				Spe	cial Note	s / Instructio	ns					Sta	ındard Cy	cle Time & Setu	ıp Time V	erified
					NEED	2ND OP					, ,					
		T	1	Ι ν		T	-	1		>		1		T T	1 1	1000
Date	Emp. Name	Prod.	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Actual S/U	Setup %
Machine	# H2					0	100	_	LE TIME						0	
			-		-	0	100	0	0							
			+-	5.0 20.0		0	100	0	0							
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						0	100	0	0		1	V	16	1		
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						0	100	0	0				IN	MAN	11	1
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			-			0	100	0	0)00	J 1	5	
						0	100 100	0	0							
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						0	100	0	0							
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Total Effic	iency	0	0	0	0	0	100	0	0		0	E E	0			VE 1808
								g: WASH								
									rst Part Inspection Record							
Final Part Calculation					Code	Total Down Time Description		Hours			ne Appro Day Yes /			Inspector	No	tes
otal Counted Pcs (from packing				packing)	1	Maintena	nce	0								
otal Scrapped			0		2	Tooling		0		e e						
rd Operation Count			0		3	Setup Idle	<u> </u>	0								
nd Operation Count				0	4	Other		0								
st Operation Count			0											Test 4/	29/15	