


Part No.	SF403-2-1/4	Component	SF403-A-BLNK	 <div style="border: 1px solid black; border-radius: 50%; width: 40px; height: 40px; display: flex; align-items: center; justify-content: center; margin-top: 10px;">144</div>
Order No.	393313	Heat Lot #		
Order Qty	200	W/O # from Box	390847	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	12/15/15	DG	8		163	10m	3	Job		
	12-16-15	CS	1.5	15	178			Out		
Setup Hrs.										
10 Min										
Cycle Time										
3m										
Pcs/Hr										
18										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-15-15	4pm	YES	<input checked="" type="checkbox"/>	C	WRB	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								