Part No.		SN5001-10		Component		SN5001-20			control devices, LLC			
Order No.		385833		Heat Lot #					devices, LLC			
Order Qty		4200		W/O # from Box								
				OPERATION 1		ALCOHOLOGICA MARINE			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	0	Notes		Scrap	Scrap Code
HARDING 0467	10/20	E toru	Myg -	450	412 870		SOVO	pa	U.toru	an	1/2/	6-
Setup Hrs.	10-21	TG	Щ	341	1213						0	V
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24								12.19 15				
Pcs/Hr								# 11125				
150	-							1150			4	
ROUTING:												
				OPERATION 2		Down	Down time				PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
			,	1								
Setup Hrs.				<u> </u>								
Cycle Time	-	6										
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Pcs/Hr		-						20001				
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ROUTING:					-							
AT THE REPORT OF THE PARTY OF THE PARTY.			OPERATION 3						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
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Cycle Time												
Des /Ula												
Pcs/Hr	β	-										-1
POUTING												
ROUTING: Notes / Ir	nstructions	Down T	ime Codes			r:	irst Part In	noction	Pacard			
110103 / 11	ioti detions	1 Maintenanc		Date Part		Approved	irst Part Ins Mtrl	Rev				
g#		2 Tooling 3 Setup 4 FAIR		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes			
		5 Training 6 Meeting						-		, ŝ		
SECONDARY PRODUCTION				PAGE 1						-	Tost Form	10/45/45