

Part No. <u>702-3-98</u>		Component <u>702-B BLNK</u>			
Order No. <u>397791</u>		Heat Lot #			
Order Qty <u>50</u>		W/O # from Box <u>388134</u>			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
<u>3</u>	<u>1-20-16</u>	<u>DG</u>	<u>2.5</u>		<u>50</u>	<u>5m</u>	<u>3</u>			
Setup Hrs.										
<u>5m</u>								<u>JOB OUT</u>		
Cycle Time										
<u>3m</u>										
Pcs/Hr										

1-28-16 5:55
0

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
			<u>1-21-16</u>	<u>6:40 PM</u>	<u>YES</u>	<u>✓</u>	<u>B</u>	<u>WRB</u>	