

Part No.	7-3-13	Component	7-3-10	control devices, LLC
Order No.	400719	Heat Lot #		
Order Qty	150	W/O # from Box	376404	

OPERATION 1										THRU-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	2-15-16	DG			31	7m	3		1	11	
	2-16-16	CS	8	62	94						
Setup Hrs.	2-16-16	DG	8	42	136						
7m	2-29-16	DG	3	16	152			SUB OUT			
Cycle Time											
12m											
Pcs/Hr											
5											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-15-16	7pm	✓	✓	4	JC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									