

Control Devices LLC / Work Order Production Record

Part No.	B32463
Order No.	346696
Order Qty	1000

Rev Letter	H
Component	B324630

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #																	
9-10-14	GA	4		480		0	0	0	0							0	#DIV/0!
9-11-14	SS	3.5		420		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency						0	0	0	0	#DIV/0!							

Routing:

Machine #							0		STD CYCLE TIME							0	#DIV/0!
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
Total Efficiency						0	0	0	0	#DIV/0!							

Routing:

Machine #							0		STD CYCLE TIME							0	#DIV/0!
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
Total Efficiency						0	0	0	0	#DIV/0!							

Routing:

Final Part Calculation				First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector
Total Counted Pcs	(from packing)	1	Maintenance	0	9-10-14	2pm	yes	HT
Total Scrapped	0	2	Tooling	0				
3rd Operation Count	0	3	Setup Idle	0				
2nd Operation Count	0	4	Other	0				
1st Operation Count	0							

60#
down
CD