Part No.		C20		Component		A <mark>02001-0036</mark>			CONTROL CONTROL		
Order No.		397496		Heat Lot #		2		- 83	624	device	S, LLC
Orde	er Qty	400		W/O # from Box							1
Carlotte and the				OPERATION 1				THRU-PUT/8HRS		240	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
H2	1-29-16 1-20-16	14UD	7.5	737	375	4	3			0	
Setup Hrs.		ĮTOD	(1)	0,00	2/3				/		
1								10600		11 10 10 10 10 10 10 10 10 10 10 10 10 1	
Cycle Time									HUB		
2 MINS 45		- 3							1. /		
SEC								V	SOA TOTAL		
Pcs/Hr								Lei		*	
30								^	20-14	8	
ROUTING:	The Late				TO THE	READ ROLLE	R.	0	1 Muss		
100周70		THE START	OPERATIO	OPERATION 2			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.								81	**************************************		
Cycle Time											
		i)									
Pcs/Hr			N								
ROUTING:											-
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Total		Down time	Down time code		Notes	Scrap	Scrap Code
			XIII			time					Couc
	-2										
Setup Hrs.											
-											
Cycle Time									ff		
Cycle Tille		7				o-					
ŀ											
Pcs/Hr											
	3-01-10-011									_	
						:4					
ROUTING:											
Notes / Ir	nstructions		ime Codes				irst Part Ins		Record		
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		1-19-16	1:30~	YES 140	VIII V	A DIL 8			
		4 FAIR 5 Training				70	Í	A	4 70		
		6 Meeting					4000				
SECONDARY	/ PRODUCTIO	N RECORD			PAGE 1					Test Form	10/15/15