


Part No.	J5	Component	A02001-0016							
Order No.	399420	Heat Lot #								
Order Qty	500	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	2-4-16	HV1	7	242		0			0	
	2-4-16	BA	7	243	485	0			0	
Setup Hrs.	2-5-16	HVD		80	728	0		Jobout	0	
1	2-6-16	HVS		395	728			HVD		
Cycle Time										
1m44s										
Pcs/Hr										
31										

ROUTING:			TO THREAD ROLLER							
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				2-4-16	11:15	YES	YES		SR	