Part No.		9-4-27		Component		11/4/2027			control devices, LLC			
Order No.		394048		Heat Lot #						ف سا	device	es, LLC
Order Qty		2		W/O # from Box		-		E.				1
西路影为	PARISH SE			OPERATIO	N 1		E SECOND			THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	14/14/15 12/14/15	P.G.	4	5	3						2	11
Setup Hrs.	2//4/3	00			4							
12 min.												
Cycle Time												
29min								1	OB	7		
Pcs/Hr								-	1. DAF	15		
							DE	- Muhlo			JE.	
							V	(a) MAPI				
ROUTING: 5 BLAST												
			Labor Williams	OPERATIO		Down	Down time	ERN G		THRU	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	4	Notes		Scrap	Code
							1)	1	<i>X</i>			2
Setup Hrs.							+)	15				
					· ·	9	P	110	117			
							17-	1 W	5		7	
Cycle Time							1		7.			
D ///												
Pcs/Hr										1		
										-H	2)	
ROUTING:												
alburate.				OPERATIO	N 3	Contract and		Maria Maria		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.				T 8								
Cycle Time												
Pcs/Hr												
1 03/111												
ŀ									- Ormičen			
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenanc	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted	C. Duy	Yes / No	Check	Letter		1,0103		
		4 FAIR										
		5 Training 6 Meeting										
SECONDARY	/ PRODUCTIO				DAGE							10/15/15