|  |               |                     |             |                    | <u></u>                     | tral Dari  | - IIC / VII        | aut o 1                |                   |  |   |                |               |                     |                   |                   |  |
|--|---------------|---------------------|-------------|--------------------|-----------------------------|--|--------------------|------------------------|-------------------|--|---|----------------|---------------|---------------------|-------------------|-------------------|--|
|  | N= I          | 1 = 1               | 11          | 2.0%               | Con                         | trol Device  |                    | ork Orde               | er Productio      | on Record  |   |                |               |                     |                   |                   |  |
| Part No. 104670-   |               |                     | 10-1        |                    | Rev                         |  | N. A.              | _                      | '                 | Heat Lo  | ot#                                     |                |               |                     |                   |                   |  |
| Order No. 380005   |               |                     |             | Com                | ponent                      | 16700  | -700-1             |                        |                   | Box W/O #'s  |   |                |               |                     |                   |                   |  |
| Order  | Qty           |                     | 500         | PLU                | 15                          |  |                    |                        |                   |  |   |                | ınd on        |                     |                   |                   |  |
| QTY CH   | IANGE INLS/DA | ATE                 |             |                    |                             |  |                    |                        |                   |  |   | Sta            | andard C      | ycle Time           | & Setup T         | ime Vertified     |  |
|  |               | ial Notes           | / Instructi | ons                |                             |  |                    |                        | st Opera          |  |   |                |               |                     |                   |                   |  |
| a 9 ,  |               |                     |             |                    |                             |  |                    |                        |                   |  |   |                | 2nd Operation |                     |                   |                   |  |
|  |               |                     |             |                    |                             |  |                    | F.                     |                   |  |   |                | 3rd Operation |                     |                   |                   |  |
| Date   | Emp.<br>Name  | Prod.<br>Hours      | Setup       | Total Pcs          | Planned                     | Cum.   | Balance<br>Due Pcs | Plan<br>Pcs/Day        | Actual<br>Pcs/Day | % Oper.<br>Efficiency  | Down                                    | Code           | Scrap<br>Pcs. | Pcs/Hr              | S/U hrs<br>Actual | Setup %           |  |
| Machine #  | #             |                     |             | 20 000 000 00      |                             |  | 0                  |                        | YCLE TIME         | Par Care   | å Hanner                                | 18 J.          | 17 (F)        |                     | 0                 | #DIV/0            |  |
| 8/11/15  | 1601          | 1.0                 | 15          | 50                 | - 1                         | 0  | 0                  | . 0                    | 0                 |  | -                                       |                |               |                     |                   |                   |  |
| 8-14-15  | 5M            | 60                  |             | 1                  | ?                           | 0  | 0                  | 0                      | 0                 |  |   | -              | -             |                     |                   |                   |  |
| 3-15   | SM            | 6                   | Gal         | 1000               | ,                           | 0  | .0                 | 0                      | 0                 | 15.00  |   |                |               |                     |                   |                   |  |
|  | 213           |                     |             | 1000               |                             | 0  | 0                  | 0                      | 0                 |  |   |                |               | _                   |                   |                   |  |
|  |               |                     |             |                    |                             | 0  | 0                  | 0                      | 0                 |  |   | -40            |               |                     |                   |                   |  |
|  |               |                     |             |                    |                             | 0  | . 0                | 0                      | . 0               |  |   | 100            |               | i                   | 1                 |                   |  |
|  |               |                     |             |                    | _                           | . 0  | 0                  | . 0                    | 0                 |  |   |                |               |                     |                   |                   |  |
|  | -             |                     |             | -                  | +-                          | 0  | . 0.               | 0                      | 0                 |  |   |                |               |                     |                   |                   |  |
|  |               | -                   |             |                    | -                           | 0  | . 0                | 0                      | 0                 | -  | -                                       | (d)            |               |                     |                   |                   |  |
| Total Effic  | iency         | Ö                   | 0.7         | E ioio             | - i o                       | Control of the latest and the latest | 0                  |                        | 2 2022            | #DIV/OL  | 0.0                                     | 12/24          | Ö             | <b>HATEVA</b>       | <b>3.约许</b> 约     |                   |  |
|  |               |                     |             |                    |                             | 33.5.6.3.4.4.4   | Re                 | outing:                |                   |  | *************************************** | 1 man man (10) | and the same  | - saconoffich       | ns apple          |                   |  |
| Vlachine #   | B17           |                     |             |                    |                             |  | 0                  | STD CY                 | CLE TIME          | 基色测量   |   |                |               | 特性 遇                | 0                 | #DIV/0!           |  |
|  |               |                     | •           |                    |                             | 0  | 0                  | Ö                      | 0                 |  |   |                |               |                     |                   |                   |  |
|  |               | -+                  |             |                    | -                           | 0  | 0                  | . 0                    | 0                 |  |   |                |               |                     |                   |                   |  |
|  | -             |                     |             |                    | -                           | 0  | 0                  | 0                      | 0                 |  |   |                |               |                     |                   |                   |  |
|  |               |                     |             |                    |                             | . 0  | 0                  | 0                      | 0                 |  |   |                |               |                     | 1)                |                   |  |
|  |               |                     |             | 0.26               |                             | 0  | 0                  | . 0                    | .0                | •  |   |                | *             |                     |                   |                   |  |
|  |               |                     |             | 9                  |                             | -0-  | 0                  | . 0                    | 0                 |  |   |                |               |                     |                   |                   |  |
|  |               |                     |             |                    | ja .                        | 0  | 0                  | 0                      | 0                 |  |   |                |               | 9)                  |                   |                   |  |
|  |               |                     | -           |                    | 1                           | 0  | 0                  | 0                      | 0                 |  |   |                |               |                     |                   |                   |  |
|  |               |                     | - 60        |                    | -                           | 0  | . 0                | 0                      | 0                 |  | -                                       | -              | _             |                     |                   |                   |  |
| Total Effici   | iencv         | 30.02               | 202         | \$ 0°              | VO:                         |  |                    |                        | 0                 | #คเพ/กเ  | - TO 1                                  | TEURI I        | \$65812       | W2795795            |                   |                   |  |
| A CONTRACTOR OF THE PARTY OF TH | Carolina Inc  | HAZ-KORY B          | Constant I  | A PERSON ASSESSED. | a management                | TI DESCRIPTION OF  | F                  | Routing:               | it the second is  |  |   | HERAII S       | TO MARY IS    | NEW THE PROPERTY OF | 15.0002403        | AND THE STATES    |  |
| /lachine#  | * 3.07        |                     |             |                    |                             |  |                    |                        | CLETIME           | id ways  | neme jere                               |                | 112.11        |                     | 0                 | #DIV/0!           |  |
|  |               |                     |             |                    |                             | 0  | 0                  | 0                      | 0                 |  |   |                |               |                     |                   |                   |  |
|  |               |                     |             | - 7                |                             | :0   | 0                  | 0                      | 0                 |  |   |                |               | _                   |                   |                   |  |
|  |               |                     |             |                    | <del> </del>                | 0  | 0                  | 0                      | 0                 |  |   | _              |               |                     |                   |                   |  |
|  |               | -                   |             |                    | -                           | 0  | .0                 | 0                      | 0                 |  |   | -              |               |                     |                   | - War             |  |
|  |               |                     |             |                    | -                           | 0  | 0                  | 0                      | 0                 |  |   | +              |               |                     |                   |                   |  |
|  |               |                     |             |                    |                             | 0  | Ö                  | 0                      | 0                 |  |   | $\dashv$       |               | -11040              |                   | -                 |  |
|  |               |                     |             |                    |                             | 0  | 0                  | 0                      | 0                 |  |   |                |               |                     |                   | 200               |  |
|  |               |                     |             |                    |                             | 0  | Ò                  | 0                      | 0                 |  |   | 8              | 1             |                     |                   | (i)               |  |
|  |               |                     |             |                    |                             | Ö  | 0                  | 0                      | 0                 |  |   | 1              |               |                     |                   |                   |  |
|  | tanaris ista  | 600                 | 5580 E      | 228 How 13         | Section 1                   | 0<br>0   | 0                  | 0                      | 0                 | and the same of th | STREET, ST                              |                | organist      | Alberta and         | en leve or w      | riegiennitusiesia |  |
| otal Efficie   | ency.         | <b>U</b> , <b>W</b> | U           | 1. F.U(2)          | 0.0                         | 0,00   | :0 R               | outing:                | 0.0               | ויייס(עוטויי   | 0.0                                     |                | 0.            | Market St.          | 的线法指              | or consist        |  |
|  |               |                     |             |                    | <del></del>                 |  |                    | Juliig.                |                   | Е  | irst Dart                               | Inco           | ection        | Record              |                   |                   |  |
| Final Part Calculation   |               |                     |             | Code               | Total Down Time Description |  |                    | Date Part<br>Submitted | ate Part Time     |  | Approved<br>Yes / No                    |                | nspector      |                     |                   |                   |  |
| tal Counted Pcs (from packing)   |               |                     | 1           | Maintenance        |                             | 0  | 8-11-15            | 387, 37                |                   | 45/  |   | at             | (8.5 long)    |                     |                   |                   |  |
| Tai Counte   | ed Pcs        | 1.0                 | 0           |                    |                             |  |                    |                        | A 107 Miles       | 1000   | -                                       | 4/11/          | -             | 11                  | 7.80              | 7/                |  |
| 1  | -             |                     |             |                    |                             |  |                    | 0                      |                   |  |   | 1              |               |                     | -                 |                   |  |
| crappe   | ed            |                     | C           | )                  | 2                           | Tooling  |                    | 0                      |                   |  |   | 1              |               |                     |                   |                   |  |
| crappe   | -             |                     |             | )                  | 2                           |  |                    | 0 0                    |                   |  |   |                |               |                     |                   |                   |  |