

Control Devices LLC

Work Order Production Record

Machine No. 311

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

Standard

QTY CHANGE INDICATE

Actual

Verified

DAVENPORT / B&S BAR FEED

Wgt/Bar

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Page 1

Order Qty

Order No.

Part No.

ADDED W/O #

Order No.

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

4-12-14 RM 1273 5

4-12-14 RM 1273 5

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4-12-14 RM 1273 5

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