Part No.		1304-34-1/4		Component		1304-A-BLNK			control devices, LLC			
Order No.		397952		Heat Lot #							device	s, LLC
Ord	er Qty		8		# from Box							
			TAXABLE P	OPERATIO)N 1				POTAL PROPERTY	THRU	-PUT/8HRS	16
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1-22-16	CS	3	.5	5							
Setup Hrs.	1/25/16	P6.	Ĭ		10			30	*			
12 MIN	1/25/16	DG	4	8	18			5			13	3
Cycle Time								0				
33 MIN								50	OB T	nS	34	
Pcs/Hr								00		P	5.5	
2											A	_
ROUTING:					<u></u>						•	
			OPERATIO	N 2	San Review		SHEET SE	R ALLES	THRU	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.											α	
									50-600)(a			
Cycle Time												
Des /11:									1			
Pcs/Hr												
ROUTING:				-								
Part Control				OPERATIO	N 3	to the street	APPLIE SEE			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.	_											
									7			
Cycle Time						inter						
								11				
Dec/III												
Pcs/Hr												
1												
ROUTING:												
	nstructions	Down Ti	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
3		2 Tooling3 Setup		Submitted 1-22-96	3:30 PM	Yes / No	Check	Letter	WAB			
2		4 FAIR 5 Training		10				B	The state of the s			
		6 Meeting										
ECONDARY	PRODUCTION	V RECORD			PAGE 1						Tost Form 1	0/45/45