Part No.		1304-34-14		Component		1304-A-DIN			control devices, LLC			
Order No.		397046		Heat Lot #							e device	S, LLL
Order Qty		//		W/O # from Box		*						2
Charles No. 14	的特殊的	in in the	<b>新的产业数</b> 数	OPERATIO	N 4	ing the s	n Shipp		Same and	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1-14-16	06	3	4/	7			Je	B	/		
Setup Hrs.				-					)us	5		
8m							•					
Cycle Time												
38m				***				7		14		
Pcs/Hr									M	6		-
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ROUTING:												
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	•	Scrap	Scrap Code
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap	
						time						Code
Setup Hrs.												
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Cycle Time												
Pcs/Hr												
PCS/HI												
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ROUTING:												
	nstructions	Down Ti	ime Codes	-		F	rst Part In	spection	Record			1.01
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector No		Notes	0114
		3 Setup		1-14-16	7:30	V	V		JC			
	- 1	4 FAIR 5 Training		1.7/		5		B				
	DROBUCTIO	6 Meeting										