

Control Devices LLC / Work Order Production Record			
Part No.	IF6275B25	Rev Letter	C
Order No.	379401	Component	IF6275B25-10
Order Qty	1500		

  

Heat Lot #	371247
or	
Box W/O #'s	
Found on Label	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
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Routing: TO PACKING QA											
Machine # B17				1500	STD CYCLE TIME					0	#DIV/0!

Routing:											
Machine #				1500	STD CYCLE TIME					0	#DIV/0!

Routing:	
	First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8/5/15	9:00 AM	YES	DH	
Total Scrapped	14	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	1243	Test 4/29/15							