

Part No.	PVW40035-HS	ADDED TWO #	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S6		
Order No.	397448	Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.		
Order Qty	6,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs/Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2/3	BL	4.5	1850	1850		2.5	3		8	11
02/03	ED	8	2890	4740		4	4			
2-3	DE	5	200	4940		DE 7.5	1	inverter	146	14
24	BL	4	1150	4090		4	1	<del>inverted to 52 because inverter</del> JOB IS OUT		
24-16	KC	4	1325	7415				inverter for		
24 DE		3.5	1250	8665	94393			Ren while 5.5 was in change over		
<div style="text-align: center;"> <p>JOB OUT</p> <p>\$20.98</p> <p>7-9-14</p> <p>7-55</p> </div>										
TOTAL PCS, PRODUCED										
TOTAL SCRAP PCS. 154										
<div> <div> <p>control devices, LLC</p> </div> <div> <p>Special Notes / Instructions</p> <p>FOR DAVENPORTS &amp; BROWN &amp; SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> </div>										
<div> <div>First Part Inspection Record</div> <div> <div>Date Part Submitted</div> <div>Time of Day</div> <div>Approved Yes/No</div> <div>Mtrl Check</div> <div>Rev Letter</div> <div>Inspector</div> <div>Notes</div> </div> </div>										
<div> <div>OK-3-H</div> <div>1:30 AM</div> <div>Yes</div> <div>✓</div> <div>3</div> <div>M. ROSE</div> <div></div> </div>										