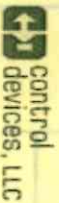


Part No.	CT5011		Actual Wgt	CYCLE TIMES		Thru-Put/Hrs	7248	Wgt/Pc.	0.0135	Mach No.	D6
Order No.	395457		Standard	3.4		Planned Pcs/Hr	906	Wgt/Bar	6.65	Setup Allowed Hrs.	0
Order Qty	200,000		Actual			Actual Pcs/Hr		Component	A02004-0014	Pcs./Bar	493
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
1-6-16	SE	8	7395	7395	<del>107687E</del> 107687E	-	-	<del>2-2-10 SS</del> 2-2-10 SS	28	E17	
1-7-16	SE	8	7395	14790	11	-	-		28	E17	
1-8-16	SE	8	7395	22185	11	-	-				
1-11-16	SE	6	4930	27115	11	-	-		93	E17	
1-12-16	SE	6	4930	32045	109812E	-	-				
1-13-16	SE	8	9860	41905	11	-	-				
1-14-16	SE	8	7395	49300	11	-	-		38	E17	
1-15-16	SE	8	7395	56695	11	-	-		1178	E1	
1-16-16	SE	8	4930	61625	11	-	-	Moved to D3			
1-16-16	SE	1			11	-	-				
1-16	SE	6	4930	66555	6funhouse	-	-	2 hrs on D-3			
1-14-16	SE	8	7395	73950	11	-	-				
1-14-16	SE	8	9860	83810	11	-	-				
1-20-16	SE	8	7395	91205	11	-	-				
1-21-16	SE	8	7395	98600	11	-	-				
1-22-16	SE	8	7395	105995	115870E	-	-				
1-25-16	SE	8	7395	113390	11	-	-				
1-26-16	SE	8	7395	120785	11	-	-				
1-27-16	SE	8	7395	128180	11	-	-	CUT-OFF deburr repair	130	E3	
1-28-16	SE	8	7395	135575	11	-	-				
1-29-16	SE	8	7395	142970	11	-	-				
1-30-16	SE	7	4930	147900	11	-	-				
2-1-16	SE	8	7395	155295	11	-	-	506 OK			
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.			401		



FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load