EX 30		,										Λ.
Part No.		11-4-25		Component		11-4-L-BLNK				<b>C</b> 5	contro	ol lo
Order No.		399939		Heat Lot #							device	S, LLC
Ord	er Qty		6		from Box			No. 100		CTUBIL I	DUT/OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	I IHKU-I	Scrap	Scrap Code
3	24/16	13	6		9							
Setup Hrs.						_						
6 MIN					4	7	5	0				
Cycle Time			$\mathcal{A}$	A	10	/ /		1		110		
33 MIN				J	0	0	1	)	0/8	10		
Pcs/Hr						)			FS'	5		
2				and the second							8	
ROUTING:	Destroyees and other			SAND OPERATIO	BLAST / BRIGH	HT DIP / REA	AM / MS PA	ACK		TUDIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU-F	Scrap	Scrap Code
Setup Hrs.							2		g			
									-1			
Cycle Time												
Pcs/Hr												
ROUTING:		20 - 20 m 20 M 10 M 10		ODEDATIO	N 2				**	<b>TUDU</b> 5	LUT (OLIDS I	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		I THRU-F	Scrap	Scrap Code
Setup Hrs.						-51						
							2.71111					
Cycle Time												
Pcs/Hr								2 -				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenand	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted 2-11-16	1/2-	Yes / No	Check	Letter	DH (#			
		4 FAIR 5 Training		211.0	11.75	70)	W	B	A ) (8	100		
		6 Meeting							1000			
SECONDARY	PRODUCTIO	N RECORD			PAGE 1						Test Form	10/15/15