Part No.		5-4-12		Component		5-4-D-BLNK				CODE	
Order No.		400870		Heat Lot #		3 4 D BLINK			1	GD contro	s, LLC
Order Qty		90		W/O # from Box		374611					
U TUSTU	D. Valley H. P. Co.			OPERATIO			76//			THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
7	2-17-16	05	5	48	104					3	22
Setup Hrs.											
0.5		347					-3	0.	1		
Cycle Time					(			00			
4 MIN								A	211	) ((0	
Pcs/Hr								(1)	2	0	
14								Ca	2-0	57.2	
ROUTING:	ris and Aut							1			
Toke Park	<b>可能超過影響</b>			OPERATIO	N 2			120 150 1		HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.									(1)		
Cycle Time											
cycle Tille								j.			
						1					
Pcs/Hr											
DOUTING											
ROUTING:				OPERATIO	N 3	MI SOUTH	The Control	V7 1100	Si Did No T	HRU-PUT/8HRS	
Mach No. Date E		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
			******								
Setup Hrs.								,			
Cycle Time						něl		ş	Allie III		
Pcs/Hr								4	200 4114		
-											
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li><li>4 FAIR</li><li>5 Training</li></ul>		2-17-16	5-300	Yes / No	Check	Letter	TC	.,,,,,,	
				211-16	סחב. פ		V	B	1		
		6 Meeting									
ECONDARY	PRODUCTIO	N RECORD			PAGE	1			M.	Test Form 1	.0/15/15