



Part No.	ASC-13-9	
Order No.	391573	
Order Qty	5	
 control devices, LLC		
Distinguishing Traceability Numbers		
Flare Nuts	Six digit no. located on the box label under box quantity.	
Brazing Rings	Located on the box label, directly above the word "heat."	
Copper Tubing	Located on the spool label, starting with the letter "M."	
Flare Tubes	Use their work order number and date on the box label.	
Snap Rings	Located on the bag followed by "Lot Number."	
Caps/Plugs	Do not require traceability.	

Component(s)	Heat Lot/Traceability No(s)
ASC-13	
CASC-13	
BRZ00	

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Mach. No.		Setup Hrs.		Cycle Time		Pcs./Hr		Thru-put/8hrs		
Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes		Scrap	Scrap Code

[illegible]

ROUTING:		ROUTING						
Special Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance								
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								