					Conti	ol Devices	LLC / Wo	ork Order	Productio	n Record							
Part No			838	005-1		Rev	Letter	P				Heat Lot #					
Order No.			726	91		Component 3838005							or				
Order Qty O												Box W/O #'s Found on Label					
OTVCH	IANGE INLS/	/DATE	300	<u> </u>	-												40.00
QITCH	IANGE INLS/	DATE		-1 N-4 / I					٦						& Se	tup Tim	e Vertified
			Speci	al Notes /	istructions						1st Operation 2nd Operation						
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Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine	# 4	68	4			Ö	0	STD CY	CLE TIME	ECHYPR		100	74		Sire	0	#DIV/0!
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Machine #	# B17		r wha	girine, 113		Ta kiji	0		LE TIME	MAIN VIII		H	mis ye n	MUZINI X		0	#DIV/0!
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					_				1		First Pa	rt Ins	pection	Recor	d		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	t Tin			oved	Inspector			otes
Total Counted Pcs (from pack			packing)	1	Maintenance		0	6-1-15	11:19		4/2	S	DI	+	(60)	0	
otal Scrapped			0		2	Tooling		0	- 13	11.		710			1	6	9/
Brd Operation Count				0	3	Setup Idle	.	0									
nd Operation Count				0	4	Other		0							-		
st Operation Count				0		3										Tor	t 4/29/15