	es LLO			Machine No.				REWORK						S	etup Allow	ved Hrs.			
Work Order Production Record						Rev Letter				Disposition:							Setup Actual Hrs.		
Part No.	1912001				Planned Pcs/Hr			S								Setup %			
Order No.				QTY CHAN	GE INLS/DATE		nal W/O #									Special Notes / Instructions			
Order Qty				西美国		Found on label								7	MS			315	
Date	Emp. Name	Clock #	Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	8	Scrap Pcs.		Notes	
9-8	Beginning Balance							0	0				35	111110					
4-8	OH	2797	2		1200			0	0	0	0					87			
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							otal Down T		e				0		0		Page 1		
			art and M	aterial Cal	culation	on Code Description								irst Part Inspection Record					
Total Planned Pcs			Total Counted Pcs				1	Maintena	nce	0			Approved						
Efficiency			Total Scra	p Pcs			2	Tooling		0	Submitted	d Day	Yes / No		Check Inspector		tor	Notes	
Machine Count (PCS)			Estimated Short Parts				3	Setup Idle		0									
			Difference in Parts					Other		0									
TEST FORM 4/20/15 Mate				Material Difference LBS.			5	Alternate - Units/ S/U	Tooling/	0									