

Part No.	IL10005-20	Component	A09001-0056	control devices, LLC	
Order No.	403741	Heat Lot #			
Order Qty	<del>1500</del> 600	W/O # from Box			

  

OPERATION 1								THRU-PUT/8HRS	104	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	3/16/16	BT	1.5	7	7	5	8			
	3/16/16	MC/JO	4.5.0	50	57	Ø				
Setup Hrs.	3/16/16	BA	6.5	40	97					
	3/17/16	BT	7.5	58	155					
	3-17-16	JO	2.0	68	223					
Cycle Time	3/17/16	BA	6.5	38	261					
3 min 58 sec	3/18/16	BT	8	77	338					
	3-18-16	JO	6.5	5.8	396					
Pcs/Hr	3/18/16	BA	8	68	464					
13	3/19/16	BT	5	41	505					
	3-19-16	JO	2.5	29	534					

ROUTING: WASH & PACK DEPT

  

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	3-19-16	BA	6.0	44	578					
	3/21/16	BT	4	45	623					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

  

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	3-19-16	BA	-	7	1	3	.75			
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

  

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-16-16	4:30 AM	np		F	Mr. [Signature]	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								