


Part No.	SN5001	Component	SN5001-10			
Order No.	388012	Heat Lot #				
Order Qty	578	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4 473	11-9-15	JT	.4	4					2	11
	11/10/15	TWD	4	1220	1224					
Setup Hrs.	11/10/15	JN	2	100	1324					
.5	11-11-15	CS	6	760	2084	1.5	146		12	22
			3	172	2256	1.5	6			
Cycle Time										
28 <sup>sec</sup>										
Pcs/Hr										
103										
#11-11-15 11-10-15 SS										

ROUTING:										
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OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472	11-6-	JT	.4	4						
(2 hole)	11-10	DH	1.5	100	100	-	-	Mach to B38		
Setup Hrs.										
.5	11-10-15	SB	1.5	249	469					
Cycle Time										
11										
Pcs/Hr										
262										

ROUTING:										
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OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
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Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-9-15	10AM	YES	✓	C	DH	