

62520

Part No.	501-3-1/4
Order No.	398159
Order Qty	200

Component	501-A BINK
Heat Lot #	
W/O # from Box	380 4/2



OPERATION 4										THRU-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
97	1-25-16	DG	3		24	7m	3		2	22	
	1-26-16	CS	1	29	53						
Setup Hrs.	2-12-16	CS	2	57	110				1	11	
7m	2-12-16	DG	8	153	263						
	2-13-16	DG	6	76	339						
Cycle Time											
3m											
Pcs/Hr											
18											

JOB OUT

80.93

2-17-16

53

3

ROUTING:

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions		Down Time Codes		First Part Inspection Record					
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector
		2 Tooling		1-25-16	8:30 PM	YES	✓	A	WRB
		3 Setup							
		4 FAIR							
		5 Training							
		6 Meeting							