


Part No.	7-3-9	Component	7-3-B-BLNK	
Order No.	394425	Heat Lot #		
Order Qty	35	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	1-18-16	CS	8		64					
	1-18-16	DL	8	97	161				2	22
Setup Hrs.	1-19-16	CS	6	68	229					
10										
Cycle Time										
5 min 30 sec										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-18-16	1p	YR	✓	B	DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									