Part No. Order No. Order Qty		902-A-BLNK 393298 500		Component  Heat Lot #  W/O # from Box		A02071-0056				contro device	ol es, LLC	
Orde	er Qty	5		OPERATIO					Par sa de T	HRU-PUT/8HRS	272	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
M1	12-9-15	- It vo	4	143	33/			Nec	IN BARS CV	T 0		
Setup Hrs.	12-11-15	HVD	5	189	500							
	12-11-12	JB	7	181	300				10bort	0		
30 MIN									HUD			
ycle Time												
1 MIN 35 SEC								,				
Pcs/Hr												
34												
ROUTING:					LATHE F	OR TOP HO	LE				L	
Mar and			Continued	OPERATIO		45 Kall	100	FATTER,	THE PARTY TO	HRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
100						time			MILL		Couc	
Setup Hrs.						.0			2			
etup III3.						72					- 58	
ycle Time												
Pcs/Hr									_	_		
ROUTING:										#	V.E.	
	STOLE TO SERVE			OPERATIO	N 3	n is a	的技术。		等。 第一种主义使于	HRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
ycle Time											**	
									33-300-15			
Pcs/Hr								-				
. 63/111										3		
NOUT TO S												
Notes / Ir	nstructions	Down T	ime Codes	1			irst Part In	spection	Record			
,		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector			
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	ANSA.	Yes / No	Check	Letter		Notes		
		4 FAIR		129-15	10:30	149	0/	B	PH			
		5 Training						/				
		6 Meeting						1				