


Part No.	RmB013	Component		
Order No.	391386	Heat Lot #		
Order Qty	120 Pcs	W/O # from Box	RmB001	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9055	11-18	Jm	4	120		3:5	3	Job out	4	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

\$ 16.68
11:25-15
11:25-5

4

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-17-15	10:20	*	✓	A	ELG	Ali K-1ga-deeper*
		"	10:50	YES	✓		ELG	Adjmt Mad 6