


Part No.	1102-20-1/4	Component	1102-A-BLNK	
Order No.	401013	Heat Lot #		
Order Qty	2	W/O # from Box	397116	

OPERATION 1										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2-19-16	DG	2		6	6m	3				
Setup Hrs.											
6m											
Cycle Time											
20m											
Pcs/Hr											
3											

2-19-16 110
2-19-16 110
JOB OUT
DE - No parts @ Machine

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-19-16	9:20 AM	YES	✓	B	WRO	