

12

Part No.	1103-24-1/4	Component	1103-A-BLNK	
Order No.	401486	Heat Lot #		
Order Qty	10	W/O # from Box		

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-22-16	CS	1		4				1	11
Setup Hrs.										
7 MIN										
Cycle Time										
18 MIN										
Pcs/Hr										
3										

JOB - OUT

\$8.91
 2-22-16
 255

1

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling	2/22/16	11:00	YES	✓	B	DH	
	3	Setup							
	4	FAIR							
	5	Training							
	6	Meeting							