Part No.		CR10		Component		CR-BLNK			control devices, LLC			
Order No.		399354		Heat Lot #		8			1	OH A	device	s, LLC
Ord	er Qty	1	.2	W/0 #	from Box				1			
				OPERATIO						THRU	-PUT/8HRS	432
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE	2-4-16	HUB	.5	19	17) about	,	0	
Setup Hrs.					<u> </u>				HUP			
10 MIN												
Cycle Time												
-1-MIN								1	4/	16		
Pcs/Hr									110	٠,		
54	5								PS.		0	
ROUTING:												
Section 1				OPERATIO			THRU-PUT/8HRS 432					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE												
Setup Hrs.							_			8		
10 MIN												
Cycle Time												212
1 MIN												
Pcs/Hr												
PCS/HI											_	ii.
54												
ROUTING:												
THE POST OF	E Con della			OPERATIO	N 3	Down	Down time		Control of the last	THRU-	PUT/8HRS	1296
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
STAMP												
Setup Hrs.												
1 MIN												
Cycle Time												
20 SEC									Have the			
Pcs/Hr												
162				_								
ROUTING:												
	nstructions	Down T	ime Codes	ACRES E		F	irst Part Ins	spection	Record			
		1 Maintenanc 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		3 Setup		2-4-16	11:00	Yes/No	Check ON	Letter	90			
		4 FAIR		- 1/6	11-00	y			0//			
		5 Training6 Meeting										
ECONDADA	/ DPODLICTIO	N DECORD	-100-		DACE	1		Annual Control				