

Control Devices LLC / Work Order Production Record

Part No.	P7510001-5	Rev Letter	A	Heat Lot #	
Order No.	366120	Component	P7510001-10	or	
Order Qty	60 PLUS			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							0	0	STD CYCLE TIME							0	#DIV/0!
04/01/15	ZH		6:30	120	120	0	0	0	0				3				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	0	STD CYCLE TIME							0	#DIV/0!
04/01/15							0	0	0	0							
04/01/15	ZH		2	120	120		0	0	0	0			6				
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	0	STD CYCLE TIME							0	#DIV/0!
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	3-31-15	9:50	Y	JC	
Total Scrapped	0	2	Tooling	0	4-1-15	11:30	Y	HT	NPT X0
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								