Part No.		7-4-23		Component		7-4-I-BLNK			control devices, LLC			
Order No.		400399		Heat Lot #		1			devices, LLC			
Order Qty		2		W/O # from Box					1			
				OPERATIO	N 1					THRU	J-PUT/8HRS	24
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	2-13-16	06	1,5		4	Sm	3					
Setup Hrs.								_	602			
Sin								JOB				
Cycle Time												
20m	3								M	6		
Pcs/Hr						- 2		0	11	*		
3						.1		F	5.7		0	
ROUTING:							1		···			
16 7 65 17 8	DINESS OF S			OPERATIO	N 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	*						2					
			8		_							
Cycle Time												
cycle Tillle												
Pcs/Hr												
						_						
ROUTING:												
	经济水 体			OPERATIO	N 3			K		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
ycle Time												
ycle Tille						*						
Pcs/Hr												
-	11											
ROUTING:												
	structions	Down Ti	me Codes			E	irst Part In	spection	Record			
		1 Maintenance				Approved Mtrl		Rev Inspector		Notes		
		7 ToolingSetup		Submitted		Yes / No	Check	Letter	mapectul	Notes		
		4 FAIR 5 Training										
		6 Meeting										
- COMPADV	PRODUCTION	N DECODD			DACE						The second second second	and the same of th