Part No.	SP5063			Thru-Put/8Hrs		Wgt/Pc.	0.3095	Mach No.	L3
Order No.	397866	ADDED W/O #	CYCLE TIMES Standard 7.5	Planned Pcs/Hr	432	Wgt/Bar	29.31	Setup Allowed Hrs.	8
Order Qty	2,400	QTY CHANGE INLS/DATE	Actual	Actual Pcs/Hr		Component	A02032-0028	Pcs./Bar	95

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
3/4	TC	0	0	0		4	3	Helped w/ L-5 in A.m.	0	0
3/8	TC	0	0	0		8	3		0	0
3-9	TC	0	0	0		pm 6	3	2 hrs on L-5	0	0
3-9	TC	0	0	0		8	3	ready for a lid	12	11
3-10	TC	0	0	0		1	3	FAIR Approved - Lid foil	—	—
								times		
3/11	TC	5	1650	1650		m 3	2	RESET ST 2 RECESS + MAKE NEW TOOL	231	A-3
3/14	SP			1000						
								JOB OUT	0	0