


Part No.	502-6-1/4	Component	502-A-BLNK	
Order No.	391807	Heat Lot #		
Order Qty	30	W/O # from Box	382349	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/30/15	PG	2		28					
	11/30/15	DG	8	83	112				1	22
Setup Hrs.										
10 min.								Jobcut		
Cycle Time										
Pcs/Hr								\$0.10/15		
								12.55		

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11/3/15	12p-	YES	✓	A	DI		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									