Part No.		4-3-6		Cor	Component		A02071-0026			-	= contr	ol	
Order No.		394908		Heat Lot #		CH148325 FC				G2	ocontr device	es, LLC	
Order Qty		2000			W/O # from Box		CH140342						
				OPERATIO			DELEGIS OF			THRU	J-PUT/8HRS	256	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
C2	12-22-15	JB	71/4	237		2hr	3				551	//	
Setup Hrs.	12-23-15	- Cl	7	293	525						,		
Setup Hrs.	12-23-6	UB	93/4	314	725								
1.5	12-24-15	JB	111/4	360	1039		-					-	
Cycle Time	7	JB	7	251									
1MIN	1-4-16	JB	121/4	400	1650			Switched to SRA		101700	ti A		
30SEC	1-5-16	JB	15	500	2550			SWITCHED TO SIGH		191798.	11.1		
Pcs/Hr	1-6-16	JB	10	335	2889			1			/		
32	1-7-16	10	17	564	3453			16	13				
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ROUTING:												10	
OPERATION 2										THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code	
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Pcs/Hr													
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		Mark Stranger		OPERATIO	N 3		AND THE	100		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code	Notes			Scrap	Scrap	
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ŀ	120												
Setup Hrs.													
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ROUTING:												- 11-	
19	structions	Down Ti	me Codes			Fi	rst Part Ins	pection	Record				
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes		
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter		The state of the s	(80)		
,		4 FAIR		12-77-15	1:30g	42)		B Prt 3		(3.9			
		5 Training6 Meeting											
ECONDARY	PRODUCTION				PAGE 1		3-0			ļ	Test Form 1	.0/15/15	
								1399 201			A Secretary of the Control of the Co		