Part No.		1104-1	Component			1104-A-BLNK			control devices, LLC				
Order No.		401	Heat Lot #						devices, LLC				
Orde	er Qty	1	W/O # from Box			394225							
				OPE	RATIO	N 1	A STATE OF				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Tota	al Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10 .	2//8//6	06	2			12						/	//
Setup Hrs.									*				
10 MIN									7	OB			
Cycle Time						/ /	12			15	a		
10 MIN						/ B.		NA					
Pcs/Hr					-	#	- AM	1,01					
					- (,		200	5	-				
5							10,		_	HI		1	
ROUTING:					SAND	BLAST / BRIGI	I HT DIP / REA	AM / MS P.	ACK				
N. W. Link			STATE OF STA	OPE	RATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Tota	al Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			10		_								
setup nis.									-				
ł													
Cycle Time				4									
cycle Time													
ŀ													
Pcs/Hr													
1 03/111													
ŀ													
ROUTING:		L											
OPERATION 3 THRU-PUT/8													
Mach No.	Date	Emp. Name	Prod Hrs.	Tota	al Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.													
Cycle Time							70.70						
-													
Dec/Ur													
Pcs/Hr													
ŀ													
ROUTING:										6 T W.			
	structions	Down Ti	ime Codes				Fi	rst Part In	spection	Record			
		1 Maintenance	Date Part		Time Of Da	Approved	Mtrl	Rev			Na Carlos and		
		2 Tooling	2 Tooling		bmitted	Time Of Day	Yes / No			Inspector	Notes		
		3 Setup 4 FAIR											
		5 Training		-									
FCONDARY	PRODUCTIO	6 Meeting				PAGE						Test Form 1	0/45/45