Part No.		9-2	9-2.5-34		Component		2.5-B-BLN	1K	-	contr	ol.
Order No.		400173		Heat Lot #					- Ki	D contr device	es, LLC
Ord	der Qty		16	W/O	# from Box				1		
	10 美国共和国	PENNEYES		OPERATION	ON 1				THR	U-PUT/8HRS	
Mach No.	ļ	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8 20	2-10-16	21	8	7	14						(/
Setup Hrs.			7	2	18				- /		ļ —
10 MIN	- 17				10/						
Cycle Time					1	V 1	1	11 (
					9	(0	DIA				
Pcs/Hr						-		1	9.0	<i></i>	
							1		R A	7	
	g:								0 5		
ROUTING:				SANI	DBLAST / BRIG	HT DIP / RE	AM / MS F	ACK			
Division of the same				OPERATIO	N 2		NATION OF STREET		THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
										-	
Setup Hrs.			11				17				
Cycle Time											
					_						
								_			V.
Pcs/Hr											
ROUTING:	LUMBER STREET			ODEDATIO	N 2						
Mark Na	Б.,			OPERATION 3		Down time		THRU		J-PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cools The											
Cycle Time											
ŀ											
Pcs/Hr								3			
											1
ROUTING:											
Notes / Instructions		Down Time Codes			First Part Inspection			Record			
1		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	1/8/6	
3		3 Setup			100	Yes / No	Check	Letter	(8.0)		
4		FAIR Training		2-10-16	1 pm	4127	U	B	DI + (%)		
		6 Meeting			7-3-						
ECONDARY	PRODUCTION				PAGE 1					Test Form 1	0/15/15