

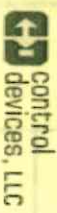
Part No.	ST2A03	ADDED WOT	CYCLE TIMES	Thru-Put/8Hrs	3176	Wgt/Pc.	0.0496	Mach No.	D7	
Order No.	388377	Standard	7.8	Planned Pcs/Hr	397	Wgt/Bar	13.56	Setup Allowed Hrs.	0	
Order Qty	50,000	Actual		Actual Pcs/Hr		Component	A02001-0020	Pcs./Bar	273	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11-3	RL	6	2730	2730	103395E					
11-4	RL	6	2730	5460	"					
11-10	RL	6	1365	10820	"				5	E-17
11-11	JS	8	4095	10915						
11-12	JS	8	2730	13645	"					
11-17	JS	8	4095	17740						
11-18	JS	8	4095	21835	"					
11-19	JS	8	4095	25930	1050042					
11-20	JS	4	4095	30024	"					
11-23	JS	8	4095	34119	"					
11-25-15	JS	8	4095	38214	"					
11-25-15	JS	7	2730	40949	"					
11-25-15	JS	8	2730	44679	"					
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

#0.31-15  
 12-2-15  
 12-5-15

→ MOVED TO D4

Form + Spot

#0.31-15  
 12-2-15  
 12-5-15



FOR DAVENPORTS & BROWN & SHAPES ONLY: To Figure Pieces  
From Loads = Pos/Bar x Total loads ran during shift x Bars per load