Part No.	C35A	Component	CA-BLNK
Order No.	399280	Heat Lot #	
Order Qty	5	W/O # from Box	

control devices, LLC

OPERATION 1 — THRU-PUT/8HRS: 216

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
LATHE	2-3-16	HVP	.5	5	5				0	
Setup Hrs.										
5 MIN										
Cycle Time								JOBST HVP		
2 MIN										
Pcs/Hr								2-8-16		
27										
									0	

ROUTING:

OPERATION 2 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2-3-16	1:15	YES	✓	A	[illegible]	