Part No.		SF404-8-3/16		Component		SF	SF404-A-BLNK			ØU S	ocontr devic	ol	
Order No.		395182		Heat Lot #						6.02	devic	es, LLC	
Order Qty 50 W/O # from Box OPERATION 1 THRU-PUT/8HRS 1/L													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time	1,520,000	Notes	THRU	Scrap	Scrap	
8	12-29-15	CS DG	8	100	160	Time					1	Code	
Setup Hrs.	12.30-15	es	21	50	545	_		To	R	1	/	22	
100			/					00	D-00	.0			
Cycle Time				20					^				
m	gh F							· / /	\$1,1	14			
Pcs/Hr								~	4 0	2			
14									12		2)	
ROUTING:		OPERATION 2											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code	
Setup Hrs.													
octup ms.		_											
Cycle Time	_												
Pcs/Hr			_			41							
201121110		_				_							
ROUTING:	Rel Veresion			OPERATIO	N 3	STATE OF STREET	Province Inc.			TUDII	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.													
Cycle Time										11=			
Pcs/Hr										- 3-			
									_				
ROUTING:													
Notes / In	structions		me Codes	First Part Inspection Record									
		MaintenanceToolingSetup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	ector Notes			
		4 FAIR											
		5 Training 6 Meeting										7	