

UNCONTROLLED DOCUMENT

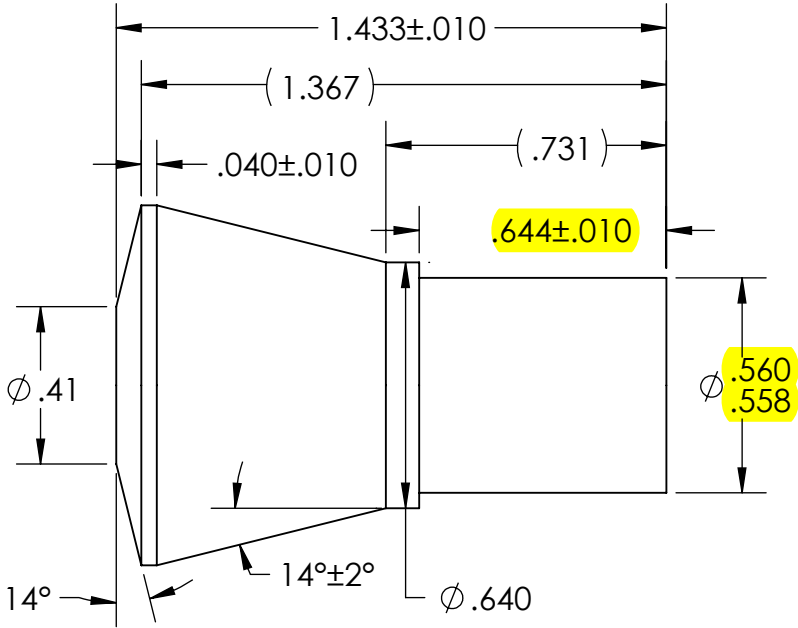
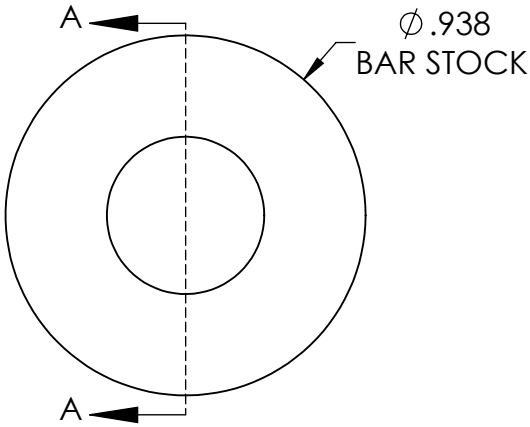
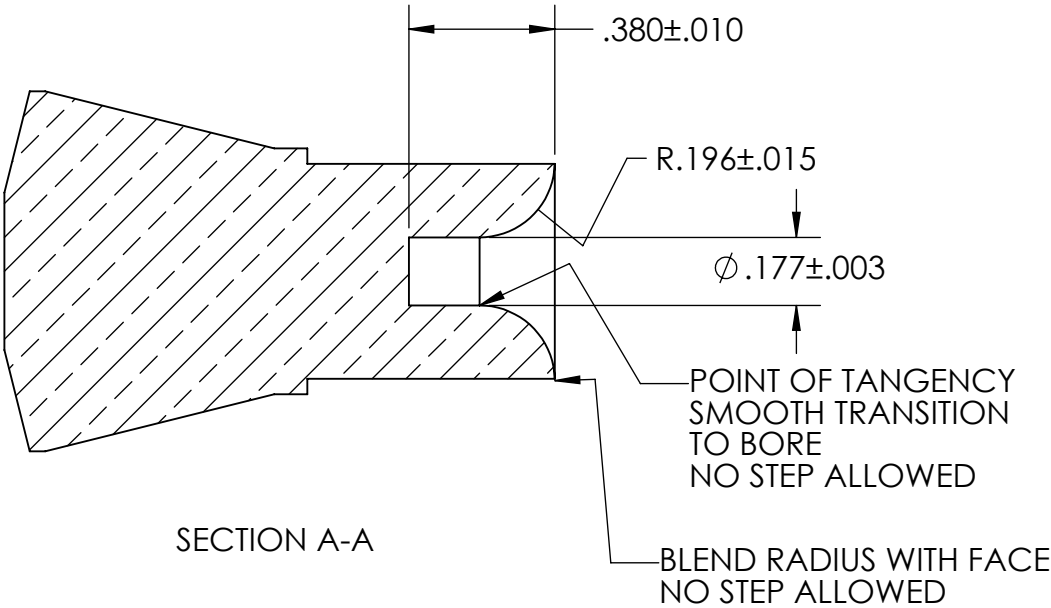
Part drawing is pending approval

see Jamey Evans with any requests for changes

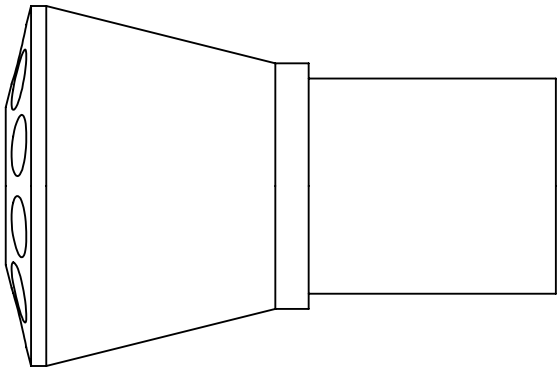
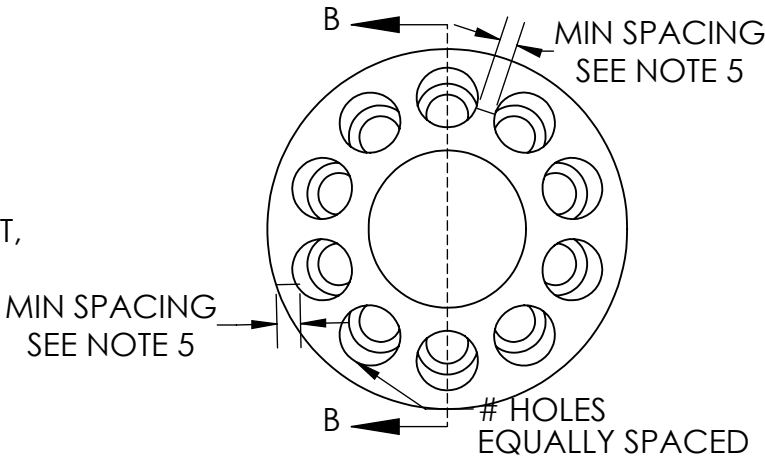
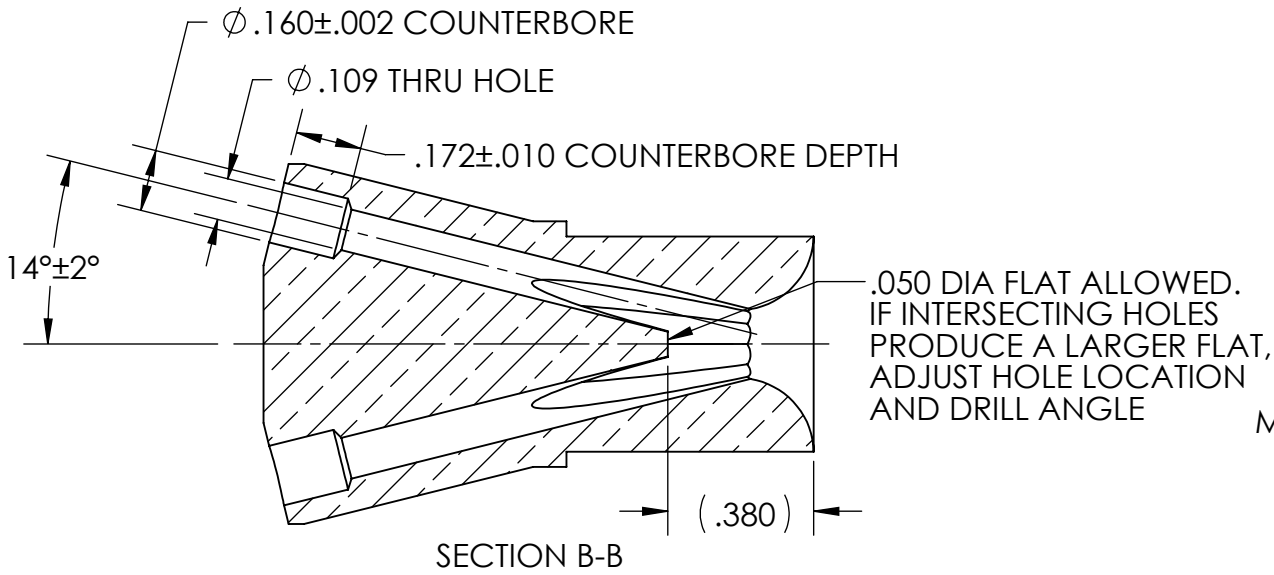
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REVISIONS			
REV.	DESCRIPTION	DATE	ECN NO.
A	RELEASE TO PRODUCTION	05/17/16	16-XXX

Blank Distributor (5-2.5-D-BLNK)



Complete Distributor



- NOTES:
- PART TO BE CLEAN AND FREE OF BURRS.
 - BREAK ALL UNMARKED CORNERS .005.
 - ALL UNMARKED MACHINED SURFACES $\sqrt{3}$ MAX.
 - ALL DIAMETERS MARKED "Ø" TO BE CONCENTRIC WITHIN .003 TIR.
 - MINIMUM HOLE SPACING BETWEEN EDGE OF BODY AND BETWEEN HOLES TO BE .050
 - MATERIAL TO BE STRESS RELIEVED (550 F FOR 1 HOUR MIN)
 - INSIDE CAVITY OF DISTRIBUTOR TO BE BEAD BLASTED TO REMOVE ALL BURRS AND SHARP EDGES

PART NUMBER DESIGNATION			
PART NUMBER	X/8 INLET DIA	X/16 CIRCUIT DIA	X CIRCUITS
5-2.5-D-BLNK	5	N/A	N/A
5-2.5-7	5	2.5	7
5-2.5-8	5	2.5	8
5-2.5-9	5	2.5	9
5-2.5-10	5	2.5	10

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	QTY REQD
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + .XX +.02 + 1 .XXX + .005		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<div>Control Devices LLC</div> <div>1555 LARKIN WILLIAMS ROAD, FENTON MO 63026</div>	
		APPROVALS	DATE		
		DRAWN	05/13/16	DISTRIBUTOR, VENTURI, 5/8" INLET, 5/32" CIRCUITS	
		CHECKED			
MATERIAL UNS C36000 H02 BRASS		RESP ENG		SIZE DWG. NO. SF5-2.5-D-BLNK REV. A B	
FINISH		MFG ENG			
DO NOT SCALE DRAWING		MASS 0.159 LBS		SCALE 1:0.5	SHEET 1 OF 1