

Control Devices LLC / Work Order Production Record																	
Part No.		B3440-2								Rev Letter		H		Heat Lot #			
Order No.		351512								Component		B3440ST-2		or			
Order Qty		4000												Box W/O #'s			
QTY CHANGE INLS/DATE														Found on Label			
Special Notes / Instructions																	
Standard Cycle Time & Setup Time Verified																	
1st Operation																	
2nd Operation																	
3rd Operation																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
10-28 DS		2.7				0	0	0	0								
10-30 DS		2.6				0	0	0	0								
10-31 DS	5.1			4820		0	0	0	0				117				
11-4 DS	4.2					0	0	0	0								
11-6 DS	1.2					0	0	0	0								
11-7 DS	3.6					0	0	0	0								
11-10 DS	4.1					0	0	0	0								
11-11 DS	2.4					0	0	0	0								
11-12 DS	3.4					0	0	0	0								
11-13 DS	4.1					0	0	0	0								
11-14 DS	3.4					0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation				Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes						
Total Counted Pcs		(from packing)	1	Maintenance	0	10/29/14	12:15	yes	DS	pending #2							
Total Scrapped		0	2	Tooling	0												
3rd Operation Count		0	3	Setup Idle	0												
2nd Operation Count		0	4	Other	0												