| Control Devices LLC Work Order Production Record | evices | LLC | | | Machine No. | o. | | | DAVE | NPORT / | DAVENPORT / B&S BAR FEED | D FFFD | | Ш | Setup Allowed Hrs | re. |
|---|--|-------------------------------------|----------------------|------------|----------------|-------------|----------------------|--------------|------------------|----------------|--------------------------|-----------------|------------|-----------|--|--|
| Work Order Pro | direfion | | | ı | | | | | | | | 1111 | | | The Control of State and S | • |
| | dacion | Record | 75 | | Rev Letter | | 0 | | Wgt/Bar | | Total Bars | | Total | | Setup Actual Hrs. | |
| | | | | 11 | | |) | | | A 100 CA 100 A | | | Loads | | | Assol ton |
| Part No. KY S | 123-1 | d | ADDED W/O | | Planned Pcs/Hr | cycle Times | | | Bars per Load | | Remaining Loads | | | | Setup % | _ |
| - | C. | (| | Γ | | 1000 | | | | | | | | Spe | Special Notes / Instructions | 2 |
| Older No. | 1,400 |) | OTY CHANGE IN SIDATE | | Standard | | | | Wgt/Pc | | Pcs/Bar | | - 41 | ± | (*) | A -5 |
| Order Qty 7 5 | Pho | ST | | | Actual | | | O CHIEGO | Comp | Component | 3/800 | A Parkon | | | | 1 1 |
| Emp. | _ | Prod. S | | | Pieces | Planned | D. C. | Balance | Plan | Actival | 8 5 | 2 | - | | | |
| Date Name | # | Hours H | onus | Loads | Today | Hours | Total | Due Pcs | Pcs/Day | | % Macn. Efficiency | Heat Lot No. | Down | CO Pcs. | | Notes |
| No. | Beginning Balance | Balance | | | | 10. S. 10. | 0 | 0 | | | | | 100 PM | | | |
| 5/13/204 TWJ. 3 | 27972 | 150 | 1361 | 1 | 011 | | 0 | 0 | 0 | | | | | | | 3-: - - |
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| | | 1 | , | | | | 0 | 0 | 0 | u . | | | | | 100 | 0 0 |
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| Efficiency | | Final Part and Material Calculation | t and Mat | erial Calc | ulation | Toda | al Down Ti | Time on Page | 9 | | | الله الله | troo torio | o deliber | | |
| Total Planned Pcs | ř | Total Counted Bos | od Po | | | - | Maintenance | J.Ce | C | 1 | _ | | 211 2112 | L Company | | |
| Efficiency | 2 2 | Total Scrap Pcs | Pcs | | | | Tooling | | 0 | Submitted | Day | Yes / No | Check | _ | Inspector | Notes |
| Machine Count (PCS) | Es Es | Estimated Short Parts | Short Par | ts | 11 | | Setup Idle | | 0 | 5-14-14 | 7:36 | 1. K | | | 60% | |
| 34.5 | ä | Difference in Parts | n Parts | | *** | | Other | | o | | | | | 1 | | |
| Sag | Σ | Material Difference LBS. | erence L | BS. | 50.00 | 5 | Alternate - Tooling/ | Fooling/ | 0 | | | 74 s | | | | |