

Part No.	PVNN2027-B	ADDED W/O #		CYCLE TIMES		Thru-Put/8Hrs	3368	Wgt/Pc.	0.031	DOWN TIME CODES	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Mach No.	S3
Order No.	397743			Standard	7	Planned Pcs/Hr	421	Wgt/Bar	4.88			Setup Allowed Hrs.	4
Order Qty	14000	17,000	857	Actual		Actual Pcs/Hr		Component	A02061-0012			Pcs./Bar	157

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
1-21-16	L.W.	0	-	-	-	7.5	3			
1-21-16	L.W.	0	-	-	-	7.5	6			
1-21-16	DM	0	-	-	-	8	3			
1-27-16	DM	0	-	-	-	8	3			
1-28-16	DM	0	-	-	-	8	3			
1-28-16	DM	0	-	-	-	8	3			
1-28-16	DM	3	1300	1300	F05334	2.5	3	worked on 5-4 (4.5 hrs)	28	11
1-28-16	DM	3	1300	1300	F05334	2.5	4	worked on 5-4 (4.5 hrs)	43	11
1-29-16	L.W.	8	3550	4850	F05334	2.5	4			
1-29-16	DM	7.5	3500	8350	F05334	2.5	1	inverter rod bent / straddle mill moving	310	C-17
1-30-16	DM	5.0	2100	10450	F05334	1.0	2		200	B,3
1-30-16	L.W.	6	2875	13325	F05334	-	-			
1-30-16	DM	6	2925	16250	F05334	-	-			
2-1-16	DM	4	1581	17831	F05334	0	0	cold start up	0	0
TOTAL PCS. PRODUCED										
TOTAL PCS. PRODUCED										581



control devices, LLC

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load