Peat No.   ESR   Component(s)   Dorder No.   396305   ESR   Dorder No.   2   ESR   Dorder No.   ESR   Dorder	Test Form 11/4/15	Test F										JRD	BRAZING PRODUCTION RECORD	<b>BRAZING PR</b>
Trubes														
Tru- First Part Inspection Record  Trubes Emp. Name Prod Hrs. Total Pcs. Cum.														
Component(s)														
Productions   ES-R	~		Notes	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted					
rd No. ES-R icr No. 23333  er Ruy:  Distinguishing Traceability Numbers e Nuts En Rugs Located on the box label, directly above the word "heat." Located on the spot label, directly above the word "heat." Located on the spot label, starting with the leart price and date on the box label.  Set No. Setup Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Sca. Sca. Sca. Sca. Sca. Sca. Sca. Sca.				spection Record	First Part In					Codes	Down Time	tions	il Notes / Instruc	Specia
Distinguishing Traceability Numbers   Es   Moles														ROUTING:
Part No.   E5-R   Part No.   295305		Ø		Ta .										
Part No. E5-R Part No. 396305  Inder Oty Pader No. 396305  Inder Oty Inder O		Ş												
Part No.     E5-R     Component(s)     Component(s)     Heat Lot/Traceability No/S       Mader City     2     Distinguishing Traceability Numbers     E5     A/A       Sazing Rings     Located on the box label, directly above the word "heat."     E5     A/A       Does to do the box label, directly above the word "heat."     Located on the box label, directly above the word "heat."     E1     A/A       Located on the spool label, starting with the letter "M."     Located on the bag followed by "Lot Number."     Located on the bag followed by "Lot Number."     Time     Pcs./Hr     Thru-put/Shris       Mach. No.     Setup     Setup     Cycle     Pcs./Hr     Thru-put/Shris     Scrap       S8     Prod Hris.     Total Pcs.     Cum. Total     Down Time     Down Time     Down Time     Down Time     Scrap			1											
Proder No.   E5-R			50	-										
Part No.   E5-R   Prod Proc.   396305   Page 1   Page 2   Page 1   Page 1   Page 3   Page 1   Page 3   Page 1   Page 3   Page 1   Page 3			2 5	1										
Part No.     E5-R     43 GONTFOI Devices. LLC     Component(s)     Heat Lot/Traceability Numbers Profes       Pare Nuts 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2					1									
Part No.     E5-R     Control     Component(s)     Heat Lot/Traceability Numbers       Ider Nuts     Distinguishing Traceability Numbers     E5     Ni/A     No(s)       Idre Nuts     Six digit no. located on the box label, directly above the word "heat."     Located on the box label, directly above the word "heat."     E-RING     300 60467       Idre Nuts     Six digit no. located on the box label, directly above the word "heat."     E-RING     300 60467       Located on the box label, directly above the word "heat."     Located on the box label. starting with the letter "M."     Located on the box label. starting with the letter "M."     Fig. Starting with the letter "M."     Fig. Starting with the letter "M."     Fig. Starting with the letter "M."       Mach. No.     Settup     Cycle     Pcs./Hr     Pcs./Hr     Thru-put/8hrs       Emp. Name     Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Notes     Scrap       SG.     3.     Cum. Total     Down Time     Scrap														
Part No.     E5-R     CONTOTO!       306305     396305     Component(s)     Heat Lot/Traceablity Numbers       1 are Nuts 2     Distinguishing Traceablity Numbers     E5     No(s)       1 are Nuts 2     Six digit no. located on the box label under box quantity.     Located on the box label, directly above the word "heat."     E-RING     300 60667       1 pper Tubing 2 located on the spool label, starting with the letter "M."     Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     E-RING     300 60667       1 pper Tubing 2 located on the bag followed by "Lot Number."     Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     Time     Pcs./Hr     Thru-       1 put/8hrs     Setup 2 located on the bag followed by "Lot Number."     Cycle 2 located on the bag followed by "Lot Number."     Pcs./Hr     Pcs./Hr     Thru-       2 put/8hrs     Scrap       2 put/8hrs     Scrap														
Part No.    ES-R   396305														
Part No.         E5-R 396305         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Prider Qty         2         E5         A/A           Jare Nuts azing Rings are Tubing are Tubing are Tubing are Tubing are Tubes are Tubes are Tubes are Tubes Located on the box label, directly above the word "heat."         Located on the box label, directly above the word "heat."         EFRING         A200 606 67           Mach. No.         Set their work order number and date on the box label. Located on the bag followed by "Lot Number."         Cycle         Pcs./Hr         Thru-lime           Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Down Time         Pcs./Hr         Notes         Scrap           S8         3         A         Cum. Total         Down Time         Scrap         Scrap											94			
Part No.     E5-R     Component(s)     Heat Lot/Traceability       Inder Qty     2     E5-R     No(s)       It are Nuts     Six digit no. located on the box label under box quantity.     E5-RING     N/A       It are Tubing are Tubing are Tubing are Tubes     Located on the box label, directly above the word "heat."     Use their work order number and date on the box label. Starting with the letter "M."     EFRING     300 60667       It is used to the bag followed by "Lot Number."     Use their work order number and date on the box label. Setup bo not require traceability.     Cycle     Pcs./Hr     Thru-put/8hrs       It is used to the bag followed by "Lot Number."     Setup hrs.     Cum. Total Down Time Code     Pcs./Hr     Notes     Scrap														
Part No.       E5-R 396305       Component(s)       Component(s)       Heat Lot/Traceability No(s)         Prider No.       396305       2       E5       N/A         Prider Qty       2       E5       N/A         Part Nuts       Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."       E-RING       N/A         Per Tubing are Tubing Proder number and date on the box label. Starting with the letter "M."       Use their work order number and date on the box label. Starting with the letter "M."       E-RING       300 600 67         Wach. No.       Setup Located on the bag followed by "Lot Number."       Cycle       Pcs./Hr       Thruput/8hrs         Emp. Name       Prod Hrs.       Total Pcs.       Cum. Total       Down Time       Down Time       Notes       Scrap														
Part No.         E5-R 396305         Control devices, LLC         Component(s)         Heat Lot/Traceability Numbers           Iare Nuts Poer Tubing Are Tubes are Tubes are Tubes aps/Plugs         Distinguishing Traceability Numbers box quantity. Located on the box label, directly above the word "heat."         E5         A1/A         300 606 67         A1/A         A200 606 67         A1/A         A1/A         A1/A         A1/A         A1/A         A200 606 67         A1/A											مو		SB	1/7
E5-R   Gontrol 396305   Component(s)   E5	Scrap Code	Scrap		Notes			Down Time Code	Down Time	m. Total	Cui	Total Pcs.	Prod Hrs.	Emp. Name	Date
E5-R 396305  Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Cycle  Component(s)  E-RING  E-RING  E-RING  E-RING  F-RING			put/8hrs					Time	The state of the s	Hrs.				
E5-R 396305 Component(s)  Distinguishing Traceability Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.			Thru-		Pcs./Hr			Cycle	5-17	Setup			Mach. No.	
E5-R  396305  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."			3							 	uire traceabilit	Do not requ	X.	Cap
E5-R  396305  Component(s)  Distinguishing Traceability Numbers  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.								i a	ot Number.	ved by "L	the bag follov	Located on		Sna
E5-R 396305 Component(s)  Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, starting with the letter "M."  Located on the spool label, starting with the letter "M."								box label.	date on the	nber and	ork order nun	Use their w		Flan
E5-R  396305  Component(s)  2  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Component(s)  E5  E-RING						I		etter "M."	າg with the l	el, startin	the spool labe	Located on	er Tubing	Coppe
E5-R 396305 Component(s)  2 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity.  E5 E-RING	ME.		1					vord "heat."	above the v	directly	the box label,	Located on		Brazi
E5-R 396305 Control devices, LLC 2 E5  Distinguishing Traceablity Numbers E-RING								ox quantity.	bel under bo	e box lat	. located on th	Six digit no.		Flar
E5-R  396305  Component(s)  2  E5			30060667	E-RING					nbers	blity Nun	uishing Tracea	Distingu		
E5-R Control Component(s)		_[	NIA	S							2		er Qty	Ord
E5-R		9	No(s)	nponent(s)	Con		LLC	devices,	U		)6305	35	er No.	Orc
		lity	Heat Lot/Traceabil		,			7			E5-R		rt No.	Pa