Part No. Order No. Order Qty		SF1601 396032 300		Component Heat Lot # W/O # from Box		SF1601-10				CD contro	l s, LLC
						7 9	395736				
Orac	er Qty	30		OPERATIO		57	5/3	6		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
4 WAY #472	1-12-16	J~	3	598	600					2	11
Setup Hrs.	1-13-16	& SM	94	227	827			H		2	77
1.5	1-13-16	JN	. 5	75	902			Jo	BOUT	Ø	
Cycle Time											- 68
								,	(4D)	10) (10)	,
Pcs/Hr									As.	1950	
										N A	
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time code		Notes	THRU-PUT/8HRS	Scrap
						time	code				Code
				1							
Setup Hrs.											
Cycle Time			3000								
			7								
Pcs/Hr											
ROUTING:											
Mach No	Data	Fran Nama	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down	Down time		Notes	THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prou Hrs.	Total FCs.	Cum. rotar	time	code		Notes	Scrap	Code
Cotum IImo											
Setup Hrs.											
Cycle Time			*						-11		
_,											
Pcs/Hr											
ROUTING:				•				L			
Notes / I	Instructions	Down T	ime Codes				irst Part In		Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-12-16	5:40PM	485	/	A	was		
		5 Training 6 Meeting									
SECONDAR	Y PRODUCTIO				PAGE	1				Test Form 1	.0/15/15