Part No.		IL10005-10		Com	Component		10005-20		CD control devices, LLC			
Order No.		387586		Heat Lot #								
Order Qty		600		W/O # from Box					1			
		The state		OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CNC T42	11-18-15	B2	115	79	>9	1,5	3					
Setup Hrs.	11-18-15	20	3.0	126	205	-			1			
	11.18.15	BA	6.0	211	416				job)		
Cycle Time									01	1_		
40								2	M			
Pcs/Hr									- / '	16		
									1.20	5	X	
ROUTING:							l		11		X)	
KOOTING.			(13) (26)	OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr												
1 03/111												
ROUTING:												
				OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr								i		_		
1 03/111												
ROUTING:												
Notes / I	nstructions	Down T	ime Codes		First Part Inspection							
_		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
		3 Setup										
		4 FAIR 5 Training										
		6 Meeting										
CCCOND AD	A DDODLICTIO	NI DECODE			DACE	4						40 la = 14 =