Part No. Order No.		9-4-12		Component Heat Lot #		9-4-F			GD control devices, LLG		
										- ucv	1000, LL
Ord	er Qty	90			from Box	N.	14		910 <u>- 2 8</u> 20 - 3		
1000				OPERATIO		Down	Down time		Sales Sales	THRU-PUT/8	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scra	Code
2	11/0/15	DG-	_8_	50	40			111			
Setup Hrs.	11/11/15	DG-	3	18	108			V	- 211		
6m								20	IR.		
Cycle Time								00	11		
Pcs/Hr	a a							,	1 10 1	5	
			4						11180	e	
ROUTING:				ODERATIO	NE					THRU-PUT/8	шре
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	Scrai
Setup Hrs.				9.							
*										- 10	
cycle Time						es es	i				
								0			
Pcs/Hr											
ROUTING:			CONTRACTOR OF THE PARTY OF THE			J. Water		C			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	Scrap Code
						211			11		
Setup Hrs.				- fi			20				
Cycle Time											
Pcs/Hr									_		
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Not		otes
		3 Setup 4 FAIR		11-11-15	gam	455		B	DH	60# 0501 mg	
ECOND AD	Y PRODUCTIO	5 Training 6 Meeting			PAGE	2		-	m-11-11-11-11-11-11-11-11-11-11-11-11-11	-	Form 10/15/15