
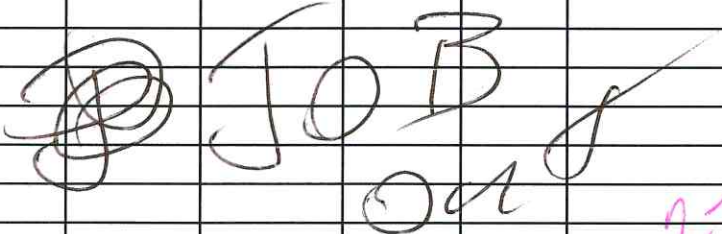


Part No.		11-4-25		Component		11-4-L-BLNK				
Order No.		399939		Heat Lot #						
Order Qty		6		W/O # from Box						

OPERATION 1										THRU-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
3	2-11-16	CS	6		9						
Setup Hrs.											
6 MIN											
Cycle Time											
33 MIN											
Pcs/Hr											
2											



2-18-16
 FSS

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		2-11-16	11A	YES	✓	B	RT	