Part No.		1102-13-5/6		Component		1102 - A'BUN		control devices, LLC				
Order No.		403,040		Heat Lot #							D GENICE	:5, LLC
Order Qty			W/O # from Box OPERATION 1		397116					MA		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	PUT/8HRS Scrap	Scrap Code
8	2=25-16	20	/		6	time						Code
Setup Hrs.	-											
7m					v.							
Cycle Time								50	08			
8m								0	CT	117)	
Pcs/Hr									2	119		
7	No.								3	55	8	
ROUTING:												
STATE OF					N 2	Down	Down time		14 18 47	THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
									14			
Cycle Time												
									-1			
Pcs/Hr				W								_
-									ALAMOST			
ROUTING:												
10. 中华的政	1.45 (A.15) (A.15)	addition to be a second	te kindle Alig	OPERATIO	N 3		SAME FOR	(1)		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
				Э				M1X				
Cycle Time												
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Dec/III						-						
Pcs/Hr												
POLITIMO												
ROUTING:	nstructions	Down T	ime Codes	T		Ē	irct Dart In	cnection	Record			
/ macractions		1 Maintenand		Date Part	First Part Inspection Record Date Part							
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR			<u> </u>							
		5 Training 6 Meeting										
		- Meching										