Part No.		G50-3 2GL		Component		A02001-0032			control devices, LLC			
Order No.		GV SAMPLE		Heat Lot #						devi	ces, LLC	
Ord	er Qty	6	00	W/O	# from Box				1			
				OPERATIO		YEAR TO THE			resident miles	THRU-PUT/8HI	RS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
OKUMA												
Setup Hrs.												
Cycle Time								- /	2.12			
Pcs/Hr									5 5"	0		
ROUTING:	l									1		
ROOTING.	STORE CONTRACT			OPERATIO	OPERATION 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.							- 2					
Cycle Time												
Pcs/Hr								_				
						_						
ROUTING:								l				
CARLE NAME				OPERATIO	N 3					THRU-PUT/8HR	S	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
											1	
Pcs/Hr												
ŀ											+	
ROUTING:												
Notes / Ir	nstructions	Down Ti	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	n Notes		
		3 Setup 4 FAIR										
		5 Training6 Meeting										