						~- ~ X (- x - x					
Part No.		7-4-15		Component		7-4-G-BLNK			- (contro device	d s.u.c
Order No.		398458		Heat Lot #					`		0, 220
Order Qty		45		W/O # from Box					-	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8	1-27-16	DG PG.	10m		30				2		
Setup Hrs.	1/28//6	<i>F.O.</i>	<u> </u>					Jo	boch		
6 MINS											
Cycle Time									1(/)		
15 MIN								7	114		
Pcs/Hr		<u> </u>						-	1557		
4									,	10	
ROUTING:		HONOR DO NO		OPERATIO	N 2		Charles to the	15020	nessinancia 1	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
0							_				
Pcs/Hr											
DOUTING											
ROUTING:	人。他是人民有关			OPERATIO	N 3		FOR HEAT	A APPLIE		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.										1	
Cycle Time			_								
Pcs/Hr					_						
ROUTING							Sinck Do. 1.1	encette	Pagerd		
Notes /	Instructions	Down 1 Maintenan	Time Codes	Date Part		Approved	First Part In Mtrl	Rev			
		2 Tooling	CC .	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-27-16	2-30	459	/	B	(an Insp #09	The state of the s	
		5 Training				D .					
assoul a	RY PRODUCTION	6 Meeting	-		PAGE	1	L	1		Test Form	10/15/15