Part No. Order No. Order Qty		SF403-3-3/16 394327 650		Component  Heat Lot #  W/O # from Box  OPERATION 1		SF403-A-BLNK			6	2 contro	ol es, LLC
											-U
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	NOW, ADD	Notes	Scrap	Scrap Code
9 33	12-21-15	C5	4.5	2//	112	time			0	10	Code
Setup Hrs.	12.22-15	es	8	225	323		E		4		
7 MIN	10 -2 13			22/	5.50		00	0			
Cycle Time								_			
51 SEC								30	73-	110	
Pcs/Hr								9	05/	10.	
56									1	200	
ROUTING:			An Saberball St.	OPERATIO	NI 2	nation (see	21100		TU TU	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
									~	-	
Cycle Time											
Pcs/Hr											
ROUTING:											
<b>建改为</b>				OPERATIO	N 3				TH	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.	÷										
Cycle Time											
Pcs/Hr											
ŀ											
ROUTING:											
THE RESERVE OF THE PERSON NAMED IN	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record		
3		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Approved Mtrl Rev Inspector			Notes	
		3 Setup 4 FAIR		RIK				-	8/00	-	
- 1		5 Training 6 Meeting			1	/	<b>607</b>	6	#03		
	15	J Hairing									