


Part No.	703-12-3/16-3/8	Component	703-12-3/16	
Order No.	400586	Heat Lot #		
Order Qty	9	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	246
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Shop Drill	2/15/16	P.B.	1		9			Job out			
Setup Hrs.											
12 min.											
Cycle Time											
2 min.											
Pcs/Hr											
27											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance									
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									