Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component ESOO /- 10 Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Balance Due Pcs Emp. Name Planned Hours Pcs/Day Pcs/Day Date Prod. S/U hrs Setup % Down Time Pcs/Hr Actual Code Scrap Pcs. Machine# 🚜 💯 STD CYCLE TIME #DIV/0! 0::: NY 0: Ö 0. Total Efficiency 0 Ô. O Routing: Ö: STD CYCLE TIME 0: 0 . Ö HIII C 0... 0. 0. Routing: Machine # STD GYCLE TIME 0: 0: 0::: 0_ Ò 0. #DIV/0! 0. Routing: First Part Inspection Record **Total Down Time** Date Part Final Part Calculation Time Approved Code Hours Inspector Description Notes Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance YES **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count