


Part No.	502-9-3/16	Component	502-A-BLNK	
Order No.	398297	Heat Lot #		
Order Qty	150	W/O # from Box	382349	

OPERATION 1										THRU-PUT/8HRS	1152
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	2/1/16	P.G.	2		22						
	2/1/16	DG	8	93	115						
Setup Hrs.	2/2/16	P.G.	8	96	211						
5 MIN	2/2/16	DZ	8	70	281						
	2/3/16	PG	8	100	381						
Cycle Time	2/3/16	DG	8	81	462						
20 SEC	2/4/16	P.G.	3	44	506						
Pcs/Hr											
144											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-1-16	5:15 PM	YES	✓	A	WRB	