

Part No.	587515	Component			control devices, LLC	
Order No.	386852	Heat Lot #	379970		157	
Order Qty	391629	W/O # from Box				

  

OPERATION 1							THRU-PUT/8HRS		320	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0469	11/24	T.W.J.	1.5	3	3					
	11/24	T.W.J.	2.25	360	363				2	11
Setup Hrs.	11-24	JW	1.5	79	442				0	
	11-25	E.B.	4	250	692				0	
	11-25	Jm	1	69	762					
Cycle Time	11-25-15	JW	6	423	1185				5	Too Small
4350C	11/30/15	T.W.J.	8	521	1706				10	
	12-1-15	E.B.	1.5	100	1806					
Pcs/Hr	12-3-15	E.B.	1.5	115	1921					
67	12-3-15	ST	.4	29	1950					
	12-4-15	DT	6.5	310	2260			15 Goss 10/18/16		

  

OPERATION 2							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0469	12/7/15	T.W.J.	1.5	108	2440					
	12/7/15	T.W.J.	4.5	203	2643					
Setup Hrs.	12/8/15	T.W.J.	6.5	305	2948				8	1
	12/14/15	T.W.J.	1.5	51	2999					
	12/15/15	T.W.J.	6.0	272	3271					
Cycle Time	12/16/15	NK	8	543	3814					
	12/24/15	T.W.J.	1.25	54	3868				1	3
	12/24/15	NK	2.36	179	4047				2	3
Pcs/Hr	1-29-16	ST	.3	3	4050				2	3
	1-29-16	MH	3.5	230	4280				1	
	2/2/16	DJ	6.0	540	4820					

  

OPERATION 3							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	2-2-16	MH	4.70		5590					
	2/3/16	DJ	5	551	6141					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

  

ROUTING:						
wash & pack						

  

ROUTING:						
<div style="display: flex; justify-content: space-around;"> <div style="border: 2px solid blue; border-radius: 50%; padding: 10px; text-align: center;">             18 pcs scraped 10-24-15           </div> <div style="border: 2px solid blue; border-radius: 50%; padding: 10px; text-align: center;">             2-1-16 5.5           </div> </div>						

  

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11-24-15	7:15A	YES	OK	D	SR	
3 Setup		1-29-16	1:30P	YES	✓	DT	DT	
4 FAIR								
5 Training								
6 Meeting								