Part No.		1104-16-1/4-5/8		Component		1104-16-1/4		4	160	Ø T	contr	ol es, LLC
Order No.		404176		Heat Lot #				The Car	X	device	es, LLC	
Ord	er Qty		2		from Box		3113		40	-		
			16 16 16	OPERATIO	N 1	Down				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
step	3-1346	Do			2							
Setup Hrs.					_			7	17			
								00	>			
Cycle Time												
7	_									10		
Pcs/Hr									3-4	7		
r C3/111						15		_	5			
									100		1	
ROUTING:					~~~							
NA - I NI	F .		2	OPERATION 2		Down	Down time				PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time												
	- júsic			-			_					
Pcs/Hr												
1 03/111												
ROUTING:		T-15/64 3414		OREDATIO	N 2							
Mach No.	Data	F. N.	D. J.U.	OPERATION 3		Down time				THRU-I	-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.			-									
Cycle Time							_					
Pcs/Hr								*				
2									0 -			
ROUTING:					NIC.							
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	CV - E		
					Time Of Day	Approved	Mtrl	Rev	Inspector			
		3 Setup		Submitted	J. 1990 C. 199	Yes / No	Check	Letter			CONTRACTOR TO	
		4 FAIR 5 Training										
		6 Meeting	-				iow ii					
SECONDARY	PRODUCTION	N RECORD			PAGE :						Test Form	10/15/15