


Part No.	R452-16	Component	A02001-0012	
Order No.	391007	Heat Lot #		
Order Qty	100	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD	<del>11-19-15</del>	<del>T.W.J.</del>	<del>2.5</del>	<del>106</del>						
Setup Hrs.	11/20/15	T.W.J.	2.5	106				B6		
30 min										
Cycle Time										
29										
Pcs/Hr										
99										

ROUTING: Wash										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
741 K.F.	11-19-15	ST	.75	106						
Setup Hrs.								cut		
⊗										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
circular SANDER	11-19-15	JN	.65	106	106	—	—		⊗	
Setup Hrs.								chamfer		
Cycle Time										
Pcs/Hr								11-23-15 5.5		
									⊗	

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									