


| | | | | |
|-----------|---------|----------------|-------------|------------------------------------------------------------------------------------|
| Part No. | R455-12 | Component | A02001-0014 |  |
| Order No. | 399961 | Heat Lot # | | |
| Order Qty | 200 | W/O # from Box | | |

OPERATION 1

THRU-PUT/8HRS 572

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| CUT OFF SAW | 2/15/16 | JT | 1 | 82 | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| 0 | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 40 SEC | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 72 | | | | | | | | | | |

ROUTING: TO CAGE DIE HEAD

OPERATION 2

THRU-PUT/8HRS

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| 91 | 2/15/16 | JT | 4 | 3 | | | | | | |
| | 2-17-16 | JN | 2 | 111 | | | | | | |
| Setup Hrs. | 2-18 | JT | 1.5 | 93 | | | | | | |
| 175 | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

OPERATION 3

THRU-PUT/8HRS

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|----------------------------------------------------------------------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 2-16-16 | 7:4 | 981 | ✓ | F | DH | |
| | | | | | | | | |
| | | | | | | | | |