Control Devices LLC
Work Order Production Record

Machine No.	PUNCH	HYDROMAT / ACME / 2ND OPS	Setup Allowed Hrs.
Rev Letter	M	Wgt/Bar:	Total Bars:	Setup Actual Hrs.
Part No.	C3000-3-6	Planned Pcs/Hr	Bars per Load:	Remaing Bars:	Setup %
Order No.	325897	ADDED W/O # / CYCLE TIMES: Standard	Wgt/Pc:	Pcs/Bar:	Special Notes / Instructions
Order Qty	500	QTY CHANGE INLS/DATE / Actual / Verified	Component	156SSW	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3-10	DG	27860		1.5				0	0	0	0						
3-11	"	"	5.0		530			0	0	0	0					9	
3-15	"	"	8/32 THREAD SECONDARY #005					0	0	0	0						
3-15	"	"		.3				0	0	0	0						
5-7	"	"	5.1		300	> TAP / Thread		0	0	0	0						
5-8	"	"	3.7		286			0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						JOB OUT
								0	0	0	0						5-8-14 DG
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation		Total Down Time on Page: Code	Description	Hours
Total Planned Pcs		Total Counted Pcs		1	Maintenance	0
Efficiency		Total Scrap Pcs		2	Tooling	0
Machine Count (PCS)		Estimated Short Parts		3	Setup Idle	0
		Difference in Parts		4	Other	0
		Material Difference LBS.		5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3/10/14	225	yes	✓	DS	Notes
3-14-14	9.15	yes	✓	DH	Thread x