Part No. Order No.		SF7-2.5-22 403775		Component Heat Lot #		SF7-2.5-E-BLNK			16p	GI	contr	ol es, LLC
Order Qty		5		W/O # from Box		384947		/	Eglan	VX		
			· Carting	OPERATIO							PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	3-14-46	06	8	20	28						2	11
Setup Hrs.	3-15-16	CS	2.5	6	52			х.				
10 MIN				o T	- 0	116	7					
Cycle Time				0 5		00		/	1)		
16 MIN						1/1	/	4	3,00	14		
Pcs/Hr							(#	20	1		i/.
3									5	50	n	
ROUTING:				, v							2	
OPERATION 2 THRU-PUT/											PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	_		12								*	
Cycle Time												
Pcs/Hr												
				27				TICS.				
ROUTING:				ODEDATIO	Na							
No. of the Paris	Data Com Name Dead Uni			OPERATION 3		Down time				THRU-F	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.									2			
-												
Cycle Time												
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		3 Setup		3-14-16	6-30	Yes / No	Check	Letter	Je		1000	
		4 FAIR 5 Training		1,,,,	- W			D	,			
		6 Meeting										
SECONDARY	PRODUCTION	N RECORD			PAGE 3						Test Form	10/15/15