

Control Devices LLC / Work Order Production Record

Part No. 10146719
 Order No. 365386
 Order Qty 900

Rev Letter IV
 Component 101467-19U

Heat Lot # 367696
 or
 Box W/O #'s
 Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 418						0	0	STD CYCLE TIME								0	#DIV/0!
4-27-15 JN	7	2		958		0	0	0	0				3				
4-28-15 JN	2	1		234		0	0	0	0				13				
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
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Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	4-27-15	1:30	YES	DA	CD Insp 709
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

MILL FLAT ONLY