	Au				7													SIV-							***		- 4	
PRODUCTION RECORD	PAGE	CD control devices, LLC	S. Day						11-14	11-13		11_17	11/3	1/2	11/2	1030		*/0-25	10-28			10-21	10-21	CUMUL	Date	Order Qty	Order No.	Part No.
ECORD		920 K	N G						da	NB	200	N/C	Jany	, (	AR	D)Ø		NB	80			NP	DH,	CUMULATIVE TOTAL FROM PREV. PAGE	Emp. Name	13.6	3848	i NSA
		OR DAVENP	TOTAL PC						Ox.	300	6	-	-	1	5	~		(70)	65			<b>L</b>	W	L FROM PR	Prod. Hours	00	30	3830
		Special I	TOTAL PCS. PRODUCED		St. A. Line			1117	1400	1400		3	000		SSS	1300		1203	1/00 -			700	143	REV. PAGE	Total Pcs		STY CHANGE INLS/DATE	ADDED WIO #
		Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar × Total loads ran during shift x Bars per load						1	14.70		500	ري انه	2063		7663	(6838)									Cum. Total	Actual 14,8 &	Standard 10	CYCLE TIMES
F	irst Part	To Figure Pieces lars per load Inspection						00.	~		H 19201 H	117201011	4				<del> </del>	H15447H				47010714			Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr 274	Thru-Put/8Hrs 0
		Date Part Submitted Tim						1/4	7									, , ,	12	1		3 (h	)	X	Down Time Code	Component	Wgt/Bar	Wgt/Pc.
		Time of Day Approved Mtri Yes/No Check					11/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1/1	Marking	NO PAR	, , ,	resct sizes c			PHA HILL	01/01/		The state of the s	Petool mech	This oil of	Clossing w	5.12	anged Pinger	Lollet, ON ( MAS 1	TOTAL				
		Rev Inspector	TOTAL SCRAP PCS.		-		N D		18/10	5	air + Shoupin				7			45054	dr.11 Brake		back /oil	Spindle #3		SCRAP PCS. FROM PREV. PAGE	Notes	5 - Training 6 - Meeting	- Setup - FAIR	1 - Maintenance 2 - Tooling
Test Fon		Notes	PCS. 3(a)	(	0,74	201	-0	R			ならい		18			j35,/			34.00	120	Some		MA) 22	=×	Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
Test Form 10/14/15			er,								3		12			3:01	-		Or May						Scrap Code			20

		Machine Count (PCS)	Efficiency	Total Planned Pcs	E																					15-01		ct-0/		18-27	10-01	16-20	10/19		Date	Order Qty		Order No.		Part No.		Co
		int (PCS)		d Pcs	Efficiency		The second																			404		US		Ct		n	Coffen		Emp. Name						0.	Control Devices LLC
7	le.	-							-0.												1					3115		315	3	3115	9795H	27539	3654	Beginnir	Clock #	12,000		384830		ESV3830		Device
Material Difference LBS	Difference in Parts	Estimated Short Parts	Total Scrap Pcs	Total Counted Pcs	Final Pa		0																		4	2		(r)	2	る				Beginning Balance	Prod. Hours							S LLC
fference	in Parts	Short Par	Pcs	ted Pcs	rt and Ma		0																					Q			Ø	χ	7.5	Ф	Setup Hours		QTY CHANGE INLS/DATE		ADDED		2	
LBS.		rts			Final Part and Material Calculation		0																			1030		740		515				To only	Total Pcs	**	INLS/DATE		ED W/O#			
		336			ulation	0.0	0.0								-45																				Loads Today	Actual		Standard	The second	Planned Pcs/Hr	Rev Letter	Machine No.
וט	4	ω	2	_	Code		0																												Planned Hours			1 1/4"	CYCLE TIMES	Pcs/Hr	H.	No.
Alternate -	Other	Setup Idle	Tooling	Maintenance	Desc	otal Down	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	•	0	0	0	0	0	Cum. Total			10.0	S	274		A2
Alternate - Tooling/		dle		ance	Description	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	12000	Balance Due Pcs		Verified				<u> </u>	
0	0	0	0	0	Hours		0	0	0	0	0	0	0	0	0	0	0	0	0		=		0		0				H				0		e Plan s Pcs/Day	Cor		Wgt/Pc	Load	Bars per	Wgt/Bar	НУІ
			Submitted	Date P			c	0 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	P	0	0	0	0		Actual Pcs/Day	Component		c 0.2514	I	er 6	ar 18.1	HYDROMAT
				W									•								**														% Mach.	AC		4 Pcs/Bar	Dars	Remaing	Total Bars	AT / ACME / 2ND OPS
			_	Time Of		The state of											-											47						10		A02002-0022		3ar				/ 2ND
			Yes / No	Approved	퍝																					1.1		4701074				1	X		Material Heat Lot No.	022		72		168	168	OPS
1			Check	Material	First Part Inspection Record	0	,									2											H	NA	1	V		N	7	V	Mach Down Lime			45				
				-	pection				+														-		٠,	1	H	114	<u> </u>	~		H	-		CODE				S	-		
			Inspector		Record	-	0	2	-		4													-	2	1		1		7					Scrap Pcs.			7000	pecial N		Se	Set
			or Notes			Page 1																		OF IN DOOR		Dr. ces	Kapk Veiter 2 /192					•	WIET, NG		Notes			owa i manucinona	Special Notes / Instructions	Setup %	Setup Actual Hrs.	Setup Allowed Hrs.
			6	· · · · · ·																							a Ot	-11	I'm as	9			- 18 S S S S S S S S S S S S S S S S S S									16