| Part No. | | SR2501 | | Component | | SR2501-10 | | | PH 4 |] contr device | lo |
|---|--------------------|-------------|-----------|-------------------------------|-------------|--------------|-------------------|--------------------|--|--------------------|---------------|
| Order No. | | 392599 | | Heat Lot # | | | | 6.11 4 | device | es, LIC | |
| Order Qty | | 1680 | | W/O # from Box OPERATION 1 | | JUD 00 | | 007 | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | -PUT/8HRS Scrap | Scrap |
| 4WAY MS3 472 | 12-2-15 | | , 2 | 3 | 3 | tine | | | | 2 | Code // |
| Setup Hrs. | 12/4/15 | NK | 3 | 120 | 745 | | | | | 4 | 19 |
| 40 MIN | 12-4-15 | Ja | 615 | 428 | /43 | | | Prille | 1 | 24 | 22 |
| Cycle Time | | | | | | | | | Times | , | |
| 16 SEC | , | | | | | _ | | , , | 1600 | 5 | |
| Pcs/Hr | | | | | | | | - | #10,10 | 57 | |
| 180 | | | | | | | | | (1) | | |
| ROUTING: | | | | | | | | | | | |
| INVESTIGATION OF THE PROPERTY | | | | | TION 2 | | | THRU-PUT/8HRS | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | -12 | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | _ |
| Cycle Time | | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | 48 | | | |
| ROUTING: | | | | | | | | | | | |
| | 一 次中华 体系统 等 | | | OPERATIO | N 3 | | | | THRU- | PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | | Scrap | Scrap Code |
| | | | | _ | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | 1 | | |
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| Pcs/Hr | | _ | | | | | | | | | |
| . 53/111 | · West for | | | | _ | | | | | | |
| ROUTING: | | | | | | | | | | | |
| Notes / Instructions Down Time Codes First Part Inspection Record | | | | | | | | | | | |
| 1 | | Maintenance | | Date Part | Time Of Day | Approved | pproved Mtrl Rev | | In the second se | | |
| 2 | | | | Submitted | 2:30m | Yes / No | Check | Letter | Inspector | | |
| 4 | | FAIR | | 12-3-15 | 0-30p | 425 | 8 | B | DH (3) | | |
| 6 | | | | | | | 1 | THE REAL PROPERTY. | | | |
| SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/15/15 | | | | | | | | | | | |