

Part No.	1302-24-1/4	Component	1302-A BEND
Order No.	403778	Heat Lot #	
Order Qty	3	W/O # from Box	



OPERATION 4								THRU-PUT/8HRS		110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-9-16	DE	2.5		5			MISS INDEX	2	22
Setup Hrs.										
6m										
Cycle Time										
30m								50B		
								OUT		
Pcs/Hr										
2										

24:90
3-21-16
55

ROUTING:

OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record					
1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling							
3 Setup							
4 FAIR							
5 Training							
6 Meeting							