Part No.		C5087B21		Component		C5087B21-10			control devices, LLC			
Order No.		400039		Heat Lot #								
Order Qty		150		W/O # from Box					1			
TO PARTIE THE				OPERATIO	N 1	Transfer Co.		to fall of	THE	RU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
4WAY 472												
Setup Hrs.								,				
Cycle Time								- 54				
Pcs/Hr						_						
ROUTING:	Market D											
nooning.	45 6 5 6 5 6		MI CANAL	OPERATIO	OPERATION 2			THE			RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
KINGS 0470	4/29/16	MK	.5	46	46	_	_			2	//	
Setup Hrs.							5)	J	B-001			
.75							1	\				
Cycle Time				34			505					
					/	PH.						
Pcs/Hr						1	1-10					
						3	55			2		
ROUTING:										0)		
	S Proposition in		NEW PARK	OPERATIO	N 3	GE ENTRY			THR	U-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.									111			
							1					
Cycle Time				= -								
Pcs/Hr								2	7/21801			
	1											
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record								Record				
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup 4 FAIR		योग्न(16	8:15	467		B	DH (24 105)			
TOOM DADY DOOD TO		5 Training 6 Meeting										