


|           |                  |                |              |  |
|-----------|------------------|----------------|--------------|--|
| Part No.  | 1104-12-5/16-7/8 | Component      | 1104-12-5/16 |  |
| Order No. | 401010           | Heat Lot #     |              |  |
| Order Qty | 4                | W/O # from Box |              |  |

| OPERATION 1 |         |           |           |            |            |           |                |               |       | THRU-PUT/8HRS | 216 |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|---------------|-----|
| Mach No.    | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code    |     |
| STEP DRILL  | 2/18/16 | P.E.      | 1         |            | 4          |           |                | Job Oct       |       |               |     |
| Setup Hrs.  |         |           |           |            |            |           |                |               |       |               |     |
| 10 MIN      |         |           |           |            |            |           |                |               |       |               |     |
| Cycle Time  |         |           |           |            |            |           |                |               |       |               |     |
| 2 MIN       |         |           |           |            |            |           |                |               |       |               |     |
| Pcs/Hr      |         |           |           |            |            |           |                |               |       |               |     |
| 27          |         |           |           |            |            |           |                | 2-29-16<br>SS |       |               |     |

| OPERATION 2 |      |           |           |            |            |           |                |       |       | THRU-PUT/8HRS |  |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code    |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Setup Hrs.  |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Cycle Time  |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Pcs/Hr      |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |

| OPERATION 3 |      |           |           |            |            |           |                |       |       | THRU-PUT/8HRS |  |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code    |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Setup Hrs.  |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Cycle Time  |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |
| Pcs/Hr      |      |           |           |            |            |           |                |       |       |               |  |
|             |      |           |           |            |            |           |                |       |       |               |  |

| ROUTING:             |                 | First Part Inspection Record |             |                   |            |            |           |       |  |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |  |
|                      | 1 Maintenance   |                              |             |                   |            |            |           |       |  |
|                      | 2 Tooling       |                              |             |                   |            |            |           |       |  |
|                      | 3 Setup         |                              |             |                   |            |            |           |       |  |
|                      | 4 FAIR          |                              |             |                   |            |            |           |       |  |
|                      | 5 Training      |                              |             |                   |            |            |           |       |  |
|                      | 6 Meeting       |                              |             |                   |            |            |           |       |  |