Part No. Order No. Order Qty		R452-18 399963 150		Component Heat Lot # W/O # from Box OPERATION 1		A02001-0012			control devices, LLC		
						Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total
CUT OFF SAW						time					Code
Setup Hrs.				†		-					
0											
Cycle Time											
40 SEC											
Pcs/Hr											
72										,	
ROUTING:	I la la di										
AND THE PERSON				OPERATION 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CAGE DIE HEAD	2-10-16	JW	2,5	199						Ø	
Setup Hrs.			14				-				
									41.0		
									110		
Cycle Time									10		
				-				1	55		
Pcs/Hr			5.					V	00		
										\wedge	
ROUTING:			-1-302.45TM	ODEDATIO	N 2				71	IDII DUT/QUDE I	
				OPERATION 3		Down time				IRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
Setup Hrs.											
octup ms.											
Cycle Time						-					
Pcs/Hr											
										l l	
ROUTING:	nstructions	Davis T	in Codes				" D I		Description		
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part Approved			irst Part Inspection Re			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		2-10-16	7:30	Afric 5		D	DHE		
		5 Training					-	-			
SECONDARY	Y PRODUCTIO	6 Meeting N RECORD			PAGE	<u> </u>				Test Form :	10/15/15