

Part No.	143139-1-C-10		Thru-Put/8Hrs		608	Wgt/Pc.		3.4589	DOWN TIME CODES		Mach No.	A5		
Order No.	397081		ADDED W/O #			CYCLE TIMES		Standard	40.2	Planned Pcs/Hr	76	Wgt/Bar	141.42	
Order Qty	2,200		QTY CHANGE INLS/DATE			Actual			Actual Pcs/Hr		Component	A01102-0064	Setup Allowed Hrs.	16
												Pcs./Bar	41	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Scrap Pcs.	Scrap Code	
2-18-16	JS	-	-	-	J4237Y	6	3							
2-19-16	JS	-	-	-	"	8	3							
2-20	JS	2	128	128		4	3					20	11	
2-22	JS	8	300	428	"									
2-23	JS	1	68	496	"	7		moved to A14						
2-24	JT	1	38	534	DE-	3	2							
2-24	JS	6	234	788		2	2							
2-25	JT	8	371	1159	590085									
3-1	JS	8	318	1477										
3-16	DH	4	240	1717				4 hr training chipar						
3-5-16	JS	6	246	1963										
3-5	JT	6	257	2220										
3-7	DH	3.5	227	2447	DE-15	2		4 hr mat. handel / chips						
3-15	FB	5	32	2479				JOB OUT						
TOTAL PCS. PRODUCED									TOTAL SCRAP PCS.		20			

  

control devices, LLC	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	FOR DAVENPORTS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		2-20-16	9:30	YR	✓	B	DH	