Part No.		1303-28-14		Component		1303-A Black			control devices, LLC			
Order No.		402407		Heat Lot #							device	es, LLC
Order Qty		00		W/O # from Box		39	399599					-1/
		Market M		OPERATIO	DN 1	2.20-				THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	2-2946	DG	5		8	-						
Setup Hrs.			ž.									
7m								Jo	013	/		
Cycle Time					,			0	0		1	7
30m				В					10/	16		
Pcs/Hr				3:					312	5		
2											0	
ROUTING:												
	18 - 12 (4.56)	OPERATION						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.										*		
Cycle Time					- (t		1					
cycle fille								-			- 10.0	
							-					
Pcs/Hr									10000			
								III-E-I				
		¥6									Œ	
ROUTING:	TOTAL STATES		Physical de 1007	ODERATIO	N 2	A		SILE		TUDU	DUT/OUDG	
		Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Total		Down	Down time time		Notes		-PUT/8HRS Scrap	Scrap Code
												code
Setup Hrs.												
}								100				
Cycle Time												
										1		
		ш					_	20				
Pcs/Hr												
ŀ												
ROUTING:												
	structions	Down Ti	me Codes	r Verina SVIII.		F	irst Part Ins	spection	Record	FORE OF	PORTE BUILDING	TELE AND
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
3				229-16	5:40 PM	488	B	1				
		5 Training					10					
ECONDARY PRODUCTION		6 Meeting			DACE		it.					