

Control Devices LLC / Work Order Production Record			
Part No.	B3246-2	Rev Letter	H
Order No.	371414	Component	B3246-2U
Order Qty	750		
		Heat Lot #	
		or	
		Box W/O #'s	
		Found on Label	

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine W B16				0055		0	0	STD CYCLE TIME								0	#DIV/0!
5/20/15 (Tues)	5	—	384			0	0	0	0								
5-20-15 SA	2.5	0	663			0	0	0	0								
5/21/15 (Wed)	0.75	—	87			0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # B17						0	STD CYCLE TIME						0	#DIV/0!
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Routing:

Routing:						0	STD CYCLE TIME							
Machine #						0	0						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Routing:

Tooling:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	5/8/15	730 PM	YES	OK	
Total Scrapped	0	2	Tooling	0	5/8/15	920 PM	YES	OK	
3rd Operation Count	0	3	Setup Idle	0	5/20/15	10:00 PM	YES	SP	CP QAI #03
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15