


Part No.	2203A-3-1/4-0	Component	2203-A-BLNK	
Order No.	399846	Heat Lot #		
Order Qty	5	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	2-8-16	Rm		1	1	4	5			
	2-9-16	SM	1.5	4	5			Job out		
Setup Hrs.								HVD		
2										
Cycle Time										
25m										
Pcs/Hr								2-17-14		
2								55.		

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-9-16	7:30	YES	OK	B	87R	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								