

Control Devices LLC / Work Order Production Record			
Part No.	R4SS-12	Rev Letter	
Order No.	375241	Component	
Order Qty	40		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE		
Special Notes / Instructions		

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD. CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17							0	STD CYCLE TIME					0	#DIV/0!
6-18-SSB	1	0	40		0	0	0	0						move Back to MPC 4000
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Machine.#								STD.CYCLE TIME					#DIV/O!
5-170SB 25	Ø	40			0	0	0	0					move to L9P O.P.S. 4Hrs there
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
					0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/O!	0		0	

					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
Idle Operation Count	0	3	Setup Idle	0					
Idle Operation Count	0	4	Other	0					
Idle Operation Count	0								