


Part No.	103329-2	Component	103329-1	 <i>Toback</i>
Order No.	401599	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DRLL PRESS0463	3/11/16	T.W.S.	3.5	425	425					
	3/11/16	T.W.S.	1	500	925					
Setup Hrs.	3/13/16	T.W.S.	1.25	269	1192				8 Pcs	9
Cycle Time										
Pcs/Hr										

*Handwritten notes:*  
 \$4.10  
 3.4 10  
 500 8

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-29-16	9:20 p	Y	✓	0	JC	
2 Tooling		3-2-16	9:40	YES	✓			
3 Setup								
4 FAIR								
5 Training								
6 Meeting								

*Handwritten:* Dim A thru