Part No.		9-2.5-40		Component		9-2.5-B-BLNK			control devices, LLC				
Order No.		391656		Heat Lot #		20277				WALL DE	a device	35. LUC	
Order Qty		15		W/O # from Box OPERATION 1		390232		_		THDII.	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	mico	Scrap	Scrap Code	
8	11/25/15	P6.	6	5	9						2	22	
Setup Hrs.	1/9/16	P.G.	6	5	14			(9)			2	25	
6 MINS	1/11/16	06	8	8	28								
Cycle Time	7	c s	1	9	29			To	BOD	1			
Thr								00	no ott				
Pcs/Hr				2.5			,	A	33.0	110			
					-		(	UP	1/9	19	1		
ROUTING:				SAND	DBLAST / BRIGI	I HT DIP / REA	T DIP / REAM / MS PACK			1.517			
and the pa	Van de la companya de		E102/1978	OPERATIO	N 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time										$\dashv$			
Cycle Tille													
Pcs/Hr													
POLITING:													
ROUTING:				OPERATIO	N 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.									,				
·			7,115,111										
Cycle Time													
cycle Time									- EARY 3	_			
Pcs/Hr													
ROUTING:													
Notes / Instructions		Down T	ime Codes		irst Part In:	t Part Inspection Record							
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	I Time Of Day I		Approved Mtrl Yes / No Check		Inspector		Notes		
		3 Setup 4 FAIR	3 Setup		1/21/14 G. 17 1/ 14 36		AH &	)					
		5 Training		1 1		į.		A					
SECONDARY PRODUCTION		6 Meeting N RECORD			PAGE 1						Test Form	10/15/15	
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