Part No.		703-4-5/16-1/2		Component		703-4-5/16			control devices, LLC			
Order No.		398787		Heat Lot #					devices, LLC			
Order Qty		6		W/O # from Box								0.0
				OPERATIO	N 1			1000	145.74	THRU	PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StyDill	1/29/16	P.6.			6							
Setup Hrs.								1				
12 min						115		Je	600	+		
Cycle Time												
Zmin.								2	1	JU		
Pcs/Hr									A/	15		
20									V	7	X	
ROUTING:					TO THE	EEAD ROLLE	R				K)	
ROUTING: TO THREAD ROLLER  OPERATION 2  THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.											·	
					L							
Cycle Time											_	
D ///												
Pcs/Hr									-5			
DOUTING												
ROUTING:	EN TRANSPORT			OPERATIO	N 3			EV-15/A	off as to the	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.						_						
octup mis.												
Cycle Time						152						
Pcs/Hr												
rus/mr												
ROUTING:								U.				
Notes / Instructions Down Time Codes First Part Inspection Record												
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR										
		5 Training										
SECONDARY	/ PRODUCTIO	6 Meeting			DAGE	1					12 72	10/15/15