Part No.		G150-3SS		Component		A06201-0060				67915	contr	ol
Order No.		399951		Heat Lot #						602	ontr device	es, LLC
Order Qty		150		W/O # from Box		1			Cas	ev		10
			WAR DE VENE	OPERATIO			58 S. S.	Sheet (THRU	J-PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	711	Scrap	Scrap Code
MIYANO BAR CNC	9-17-16	1+00	1	4								
Setup Hrs.												
3						1				_//a	^	
Cycle Time							-	-		0 /	ψ	
12m									A .	The same		
Pcs/Hr									-, h	50		
A5											0	
ROUTING:												
Single	性的時代的			OPERATIO	N 2	#245 (III.) \$4				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	2/	Scrap	Scrap Code
		1/4										
Setup Hrs.			5.									
Tr.												
Cycle Time												
Pcs/Hr	117											
									100			
ROUTING:												
	多型為中央	SHE SHOULD BE SHOULD BE	de la constante	OPERATIO	N 3	Down				THRU-	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	1010-	Scrap	Scrap Code
etup Hrs.												
ycle Time												
Pcs/Hr								şi.				
-												
OUTING:												
	nstructions	Down Ti	me Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part			proved Mtrl Re		Inspector		Notes	
		3 Setup	E 155700000			Yes / No	Check	Letter	er Note		.,,,,,,	
		4 FAIR 5 Training										
		6 Meeting										
- CONDARV	PRODUCTION	N DECORD			DACE :							