Control Devices LLC
Work Order Production Record

Part No.	183434
Order No.	322316
Order Qty	

Machine No.	3 Gross
Rev Letter	A
Planned Pcs/Hr	100
Remaining Loads	#DIV/0!

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component	109784-10		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
2/5/14	Dm	1131		1/2		0	0	0	0	0	0	#DIV/0!					① open
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!				0	1/8, 27
						0	0	0	0	0	0	#DIV/0!					D/TAP
2/6/14	11	12		1		0	0	0	0	0	0	#DIV/0!					1 pl.
						0	0	0	0	0	0	#DIV/0!					
					50	0	0	0	0	0	0	#DIV/0!					
					50	0	0	0	0	0	0	#DIV/0!					
			2		50	0	0	0	0	0	0	#DIV/0!					
2/8	Dm	11		2	50	0	0	0	0	0	0	#DIV/0!					
					139	239	0	0	0	0	0	#DIV/0!					
					50	0	0	0	0	0	0	#DIV/0!					
					50	0	0	0	0	0	0	#DIV/0!					
			3		50	0	0	0	0	0	0	#DIV/0!					
					50	0	0	0	0	0	0	#DIV/0!					
					389	0	0	0	0	0	0	#DIV/0!					
2/10	DM					0	0	0	0	0	0	#DIV/0!				22	TOTAL
						0	0	0	0	0	0	#DIV/0!					SCRAP
					50	0	0	0	0	0	0	#DIV/0!					
			2		50	0	0	0	0	0	0	#DIV/0!					
					142	0	0	0	0	0	0	#DIV/0!					
					217	0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
			0	0	0	0								0		0	Page 1

Barstock Efficiency		Actual Efficiency		Down Time Codes		Total Hours
Total Planned Pcs	0	Total Counted Pcs		1	Maintenance	0
				2	Tooling	0
BarStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!	3	Setup Idle	0
				4	Other	0
Total Barstock Pcs	0			5	??????	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
2/5/14	11:40	YES	✓	DH	1/8 NPT x1
2/6/14	8:20	YES	✓	DH	1/4 NPT x2

CD Quality Insp #009