

Part No.		11-4-26		Component		11-4-L-BLNK		control devices, LLC			
Order No.		395769		Heat Lot #							
Order Qty		2		W/O # from Box							
OPERATION 1								THRU-PUT/8HRS		16	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	1-6-16	DG	1		2						
Setup Hrs.											
8 min											
Cycle Time											
23 MIN											
Pcs/Hr											
2											
ROUTING:											
OPERATION 2								THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
OPERATION 3								THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
				1-6-16	7:50p	Y	✓	A	JK		