					Contr	ol Devices	LLC / Wo	ork Order	Productio	n Record							
Part I	Part No.		7275B25			S Rev Letter			1594			ŀ	Heat Lo	ot#			
Order No. Order Qty		21				Comp	Component		275	122-	W)		or				
		1	500	pes	1			-	0.01		1		ox W/C ind on				
QTY CH	ANGE INLS/D				1				_			Sta	andard C	ycle Time	& Setup	p Time Ve	rtified
7			Speci	al Notes /	Instructio	ns						1:	st Opera	tion			
													2nd Operation				
		_			T							31	rd Opera	Operation			
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	s/u	Setup %
Machine #	4	+70				0	0	STD CYC	CLE TIME			ATE STA				0 #1	OIV/0
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Final Part Calculation					Code	de Total Down Time		Hours	Date Par Submitte	t Tim	Time of Day		oved	Inspecto	or _	Note	otes
otal Counted Pcs			(from packing)		1	Maintenance		0	30-15	The second secon				- X-1	8		200
otal Scrapped				0	2			0	2-163	101	Au	gh	>	DH		100	JAP YC
		nt			3			0				-	15		-		
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