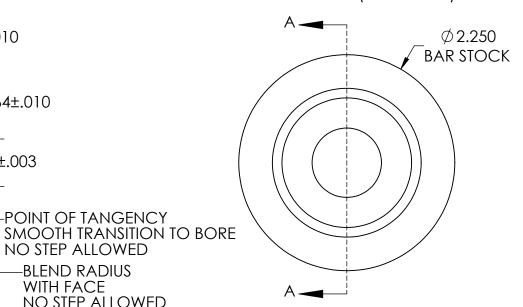
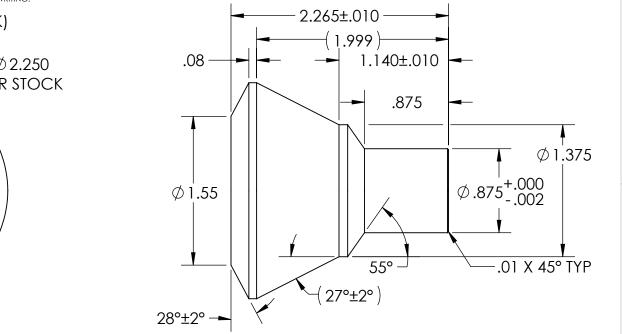
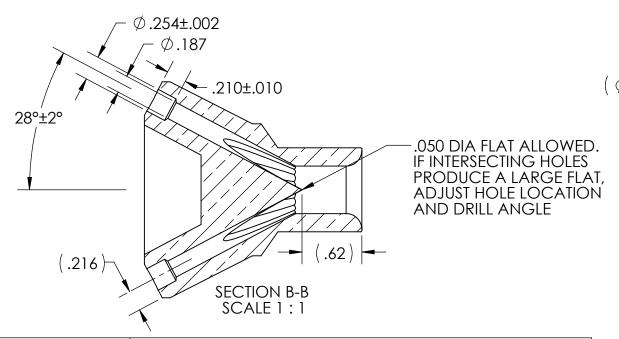


## Blank Distributor (7-4-G-BLNK)







.735±.010

R.164±.010

POINT OF TANGENCY

NO STEP ALLOWED

NO STEP ALLOWED

-BLEND RADIUS

WITH FACE

Ø.495±.003

.60

56°±5°

**SECTION A-A** SCALE 1:1

( Ø.144 <del>)</del>-

D

С

(56°±5°)

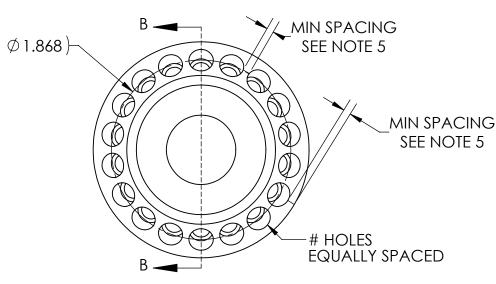
Ø 1.35±.03

 $\emptyset.72$ 

Ø.59±.03 -

		PART NUMBER DESIGNATION							
	PART NUMBER	X/8 INLET DIA	X/16 CIRCUIT DIA	X CIRCUITS					
Α	7-4-G-BLNK	7	N/A	N/A					
	7-4-15	7	4	15					
	7-4-16	7	4	16					
	7-4-17	7	4	17					
	7-4-18	7	4	18					
	7-4-19	7	4	19					
	7-4-20	7	4	20					

## Complete Distributor



- 1. PART TO BE CLEAN AND FREE OF BURRS.
- 2. BREAK ALL UNMARKED CORNERS .005.
- 3. ALL UNMARKED MACHINED SURFACES 63 MAX. 4. ALL DIAMETERS MARKED "\*" TO BE CONCENTRIC WITHN .003 TIR.
- 5. MINIMUM HOLE SPACING BETWEEN EDGE OF BODY AND BETWEEN HOLES TO BE .050
- 6. MATERIAL TO BE STRESS RELIEVED (550 F FOR 1 HOUR MIN)
- 7. INSIDE CAVITY OF DISTRIBUTOR TO BE BEAD BLASTED TO REMOVE ALL BURRS AND SHARP EDGES

ITEM NO.				NOMENCLATURE OR DESCRIPTION			MATERIAL SPECIFICATION	QTY REQD		
	PARTS LIST									
DIMEN	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE  APPROVALS  DATE		Control Devices LLC 1555 LARKIN WILLIAMS ROAD, FENTON MO 63026					
fractic ±1/4		GLES DRAW	JP	07/01/14	DISTRIBUTOR, VENTURI, 7/8					
	L C36000 H02 BR	ASS RESP E	NG		INLET	, 1/4 CIRC				
FINISH		MFG E	ENG		SIZE DWG. NO	7-4-G-E	BLNK	REV.		
	OT SCALE DRAW	'ING MASS	1.008 LBS		SCALE 2:1		SHE			
2				$\sim$			1			