Order No.	39 _	393909		A	control devices, LLC	t C		Com	Component(s)	Heat Lot	Heat Lot/Traceability No(s)		
Order Qty		50							72	2	A/N	[_	
	Distingu	Distinguishing Traceablity Numbers	lity Numbe	ers					J-RING	P) oe	99140AP		
Flare Nuts Si	x digit no.	Six digit no. located on the box label under box quantity.	box label	under bo	x quantity.								
Brazing Rings Lo	ocated on	Located on the box label, directly above the word "heat."	directly ab	ove the w	ord "heat."								
σο	cated on	Located on the spool label, starting with the letter "M."	, starting v	with the le	etter "M."								
Flare Tubes	se their w	Use their work order number and date on the box label.	per and da	te on the	box label.								
	ocated on	Located on the bag followed by "Lot Number."	ed by "Lot	Number.	=								
Caps/Plugs Do	o not requ	Do not require traceability.											
Mach. No.			Setup		Cycle			Pcs./Hr		Thru-			
										bar/om s			
Date Emp. Name F	Prod Hrs.	Total Pcs.	Cum. Total	Total	Down Time	Down Time Code			Notes			Scrap	Scrap Code
12/4 SB		50											
										5			
									<b>P</b> ()	5/2			
									1	50			
												4	
ROUTING:											2		
Special Notes / Instructions	ions	Down Time C	Codes					First Part In	Inspection Record				
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	200	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check		Inspector		Notes		
	- /	3 Setup	_					1					
BRAZING PRODUCTION RECORD		- 1										i	