Part No.		702-10-3/16		Component		702-A-BLNK			CD control devices, Lic			
Order No.		391655		Heat Lot #						G210	device	es, Lic
Order Qty		50		W/O # from Box		3:	7761	9				8
				OPERATIO		WY MUT OF		10.01		THRU-PU	T/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	11/25/15	P6.	8	5/	36							
Setup Hrs.	7	PG.	8	48	135						1	25
5MIN	11/30/15	D6	10m	1	136						1	27
Cycle Time								JOB				
								00	0	96)	
Pcs/Hr				4				Abunia		1		
									Tr 12	97		
							-			-		
ROUTING:												
MERCHINA				OPERATION 2		75745			THRU		J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			3000									
										-		
		1								\rightarrow		
Cycle Time										-+		
Pcs/Hr										-		
											7	
ROUTING:												
	STORY STATE		ALICE SECUL	OPERATIO	N 3			NAME OF	CLESS FOR	HRU-PUT	/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		S	Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
De-/11								4				
Pcs/Hr												
						1						
DOUTING												
ROUTING:	astructions I	Down T	ma Cadas									
Notes / Instructions		Down Time Codes 1 Maintenance		Date Park		The second second second second	irst Part Ins	THE RESERVE	Record			
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
i i		3 Setup	Setup		9Am	YES		1000	DH (%	DH (3.83)		
		4 FAIR 5 Training		11/25/15		1		B	16	33)		
		6 Meeting						No.				
ECONDARY	PRODUCTION	N RECORD			PAGE 1				A.	т	est Form 1	0/15/15