


Part No.	P5075001-00	Component	P5075001-10	No E3 Parks 
Order No.	404466	Heat Lot #		
Order Qty	549	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4 WAY MSA 472	3-16-16	JN	1.5	2	2	1.5	3		2	11
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472	3/17/16	59	2.4	184	182				2	E3/Ni8
Setup Hrs.										
Cycle Time										
Pcs/Hr										

JOB DIT
 (\$50.21)
 3-23-16
 3-23-15
 4

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-16-16	6:30 PM	YES	✓	F	WRB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								