Part No.		JR4		П	Con	nponent	JR-BLNK			control devices, LLC		
Order No.		394630		Heat Lot #						K E	2 devic	es, LLd
Order Qty		2		W/O # from Box								-
	A STATE OF THE STA	BEWELL SA		0	PERATIO				- Office of	THR	U-PUT/8HR	216
Mach No.	Date	Emp. Name	Prod Hrs.	To	otal Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
BLUE LATHE	12-18-15	JB	1/4		2	2			Job OUT			
Setup Hrs.		1										
10 MIN				-			2					
Cycle Time												
2 MIN									,	mi	>	
Pcs/Hr									20	1/60	9	
27										5.	A	
ROUTING:				_	_			I			1,0	
		Solding	E RESTRACTION	O	PERATIO	N 2		Par Hall	A Table	THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
											+	
Setup Hrs.										18		
			_									
Cycle Time												1000
										100		
Pcs/Hr												
25												
DOUTING												
ROUTING:		S A Winds State		OF	PERATIO	N 3	AV / S & A / A	System Colonial	Part Hillian	THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Name Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
											-	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
Setup Hrs.												
Cycle Time											+	-
cycle Time										11170		
Des /III									,			
Pcs/Hr												
ROUTING:												
Notes / Ir	nstructions		ime Codes				With the last of t	irst Part In		Record		
		1 Maintenance2 Tooling			Date Part Submitted Time Of D		Approved	Mtrl	Rev	Inspector	Notes	
		3 Setup		-	248-K	Yes / No Check Letter		DH (8	(2)			
		4 FAIR 5 Training		۲	7,80		41.		A		4/	
	A STATE OF THE STA	6 Meeting							SHIP			
ECONDARY	PRODUCTIO				PAGE 1		1				Tost Form	10/15/15