


Part No.	CR20	Component	CR-BLNK	
Order No.	403671	Heat Lot #		
Order Qty	5	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
BLUE LATHE	3/9/16	R.G.	1		5			J. Boett			
Setup Hrs.											
5 MIN											
Cycle Time											
2 MIN								39-14			
Pcs/Hr								55			
27											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-9-16	11:30	YES	✓	B	DA		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									