

Test Form 10/14/15

0

Part No.	TRV2523	ADDED TWO #	CYCLE TIMES	Thru-Put/8Hrs	3240	Wgt/Pc.		Mach No.	A9
Order No.	391712	Standard	6.2	Planned Pcs/Hr	405	Wgt/Bar		Setup Allowed Hrs.	0
Order Qty	80,000	Actual	53A	Actual Pcs/Hr		Component	A09002-0020	Pcs/Bar	
<div>DOWN TIME CODES</div> <div>1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting</div>									

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12-1-15	E.B.	6.5	2,604	2,604				1.5 Secondary		
12-1	VC	3	3,625	6,229	22323879					
12-1	VC	8	3,372	9,601						
12-2	VC	4	3,534	13,135						
12-2	VC	8	3,244	16,379						
12-3	VC	4	3,141	19,520						
12-3	VC	8	3,210	22,730						
12-4	VC	4	2,970	25,700						
12-4	VC	4.5	2,252	27,952						
12-7	VC	8	3,800	31,752				Swire Cut-off Hex Sieve	44D	99
12-7	VC	8	3,303	35,055				Added 1000 pcs	9	C1
12-8	VC	8	3,925	38,980						
12-8	VC	8	3,225	42,205						
12-9	VC	4	1,900	44,105				Shut down to fix Material on 50		
12-10	VC	4	2,925	47,030				NO Material		
12-10	VC	8	3,225	50,255						
12-11	VC	7.5	3,200	53,455						
12-11	VC	8	3,248	56,703				Changed Reamer	12	B-2
12-14	VC	5	2,257	58,960				De-Rack 3rd		
12-15	VC	8.5	3,458	62,418				De-Rack 6		
12-14	VC	4	2,420	64,838				Bot Luck		
12-16	VC	9	3,678	68,516						
12-17	VC	7.7	3,600	72,116						
12-18	VC	8	3,700	75,816						
12-21	VC	8	3,550	79,366	22323879					
TOTAL PCS. PRODUCED										
TOTAL PCS. PRODUCED										



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load