Part No. Order No.		703-9-3/16-1/2 400617		Component Heat Lot #		703-9-3/16		CD control devices, LLC				
Order Qty		5		W/O # from Box					1			
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS	216 Scrap Code	
STEP DRILL	2/15/16	P.6.	/		5	time		7	- 7		Code	
Setup Hrs.							And the second	0	5000	1		
11mis.												
Cycle Time									100	0		
2 MIN									Dr. C	•		
Pcs/Hr								1	55			
27								V.		8		
ROUTING:				OPERATIO	N 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Setup IIIS.												
Cycle Time									79			
Pcs/Hr												
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes THRU-		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time					,	ſř						
Pcs/Hr			n n		-			4				
ROUTING:												
Notes / I	nstructions	4	ime Codes				irst Part In		Record			
		 Maintenance Tooling Setup FAIR Training 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	Notes	
SECONDAR	/ PRODUCTIO	6 Meeting			PAGE					Test Form		