


Part No.	1304-32-1/4	Component	1304-A-BLNK	 <i>Ep no parts</i>
Order No.	402562	Heat Lot #		
Order Qty	16	W/O # from Box	398476	

OPERATION 1										THRU-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	3-1-16	DG	2		4						
	3-7-16	DG	8	8	12						
Setup Hrs.	3-8-16	CS	4-5	7	19						
12 MIN											
Cycle Time											
32 MIN											
Pcs/Hr											
2											

Job out

3-21-14
55

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-1-16	5p	Y	✓	C	JL	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								