Part No. m200			002			Rev Letter			3	*		Н	eat Lot	#		
Order No.		7	1 (1)		Component			m20021-10			7	or Parity (O #/a				
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QTY CHANGE INLS/DATE Special Notes / Instru						ructions							Standard Cycle Time & Setup Time Vertified 1st Operation			
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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Setup %	
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Final Part Calculation				Code	Total Down Time Description		Hours	Date Pa		Time		Approved Yes / No Inst		Notes		
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