Part No.		SF5-2.5-16		Component		SF5-2.5-E-BLNK				611	contr	ol es, LLC
Order No.		392721		Heat Lot #					1	622	d evice	es, LLC
Ord	er Qty		5		from Box				1			
Newborn	A PARTY STATE OF THE PARTY STATE	ALTO DE	NE DESVE	OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	12/7/15	DG	5	112	17	6 n	3	8				11
Setup Hrs.	12/8/15	P.6.	8	43	62	-	-	A	1			
6 m		1						Jo	boc.	_		
								No	DAR 3			
Cycle Time							Dr	(2)	MACHU	WIL		
16m								,		14	6	
Pcs/Hr			1/						AT V	6	1	
									TP 17	10		
ROUTING:	ST.	. 2	1 -1						15	5		
ROUTING: SOLAST OPERATION 2 THRU-PUT											-PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Setup IIIs.												
Cycle Time												
Pcs/Hr												
			-									
ROUTING:												
	Managa Non	第四个时间		OPERATIO	N 3	The Owner		ALC: SA		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
									in			
Cycle Time												
	- 1											
Pcs/Hr												
1 03/111												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR						A				
		5 Training							19			
SECONDARY	PRODUCTION	6 Meeting			DACE							