Part No. Order No.		300346 393928		Component Heat Lot #		300322			CD control devices, LLC		
全世界之 两				OPERATIO	DN 1		12 S(Q		THRU	J-PUT/8HRS	
Mach No.	Date ,	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BRDGPRT DP 0100	1-16-16	20	2.5	12	12	1,5	3		7.2		
Setup Hrs.					V			,			
	. 7							1			Ē.
		ž (
Cycle Time		. =									
Pcs/Hr			* e =					9			
ROUTING:											
			WENT OF	OPERATION 2			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HASS man	1-28-16	ms				2	3			1	1/
Setup Hrs.	1-28-16	RM	_	10	Et	2	2				
1	1-28-16	21	1	11	11	2	-				
2				//	-//		0	2	11. +		
Cycle Time							30	15	000		
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						/ 1 1	111				
Pcs/Hr					1	4	41)	1	0		
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			,				1		27		
ROUTING:				1		X = -					
(4) (4)				OPERATIO	N 3		5.050	Addis	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	11:						1.				
Setup Hrs.						7					
Cycle Time				4							
cycle Time											
D/II				76							
Pcs/Hr				84							
ROUTING:											
Notes / Ir	nstructions		ime Codes	200 2 2			irst Part In		Record		
		 Maintenance Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		1-28-16	7:30	yh)	CHECK	A	POR COR		****
		4 FAIR 5 Training				7.0	-	A			
		6 Meeting					1				
SECONDARY	PRODUCTION	N RECORD			PAGE 1	1				Test Form	10/15/15