Part No.		902-15-1/4		Component		9	902-A-BLNK			/800 E	m contr	ol
Order No.		400240		Heat Lot #						(E)	ontr device	es, LLC
Order Qty		15		W/O # from Box		39	393298					
		DESCRIPTION AND ADDRESS.		OPERATIO						THRU	-PUT/8HRS	24
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Tota	l Down time	Down time code		Notes		Scrap	Scrap Code
7 .	2-15-16	06	2,5		8	2		To	3		1	M
Setup Hrs.	2-12-16	es	6	34	42			JO	Dut		3	YII
1 MIN	,			,	/							
Cycle Time						+1		/	\cap			
16 MIN							. /	/	7 0	1		1
Pcs/Hr								1	D'A	74		
3			***						21	5		
ROUTING:						1			-			
			Markin Art	OPERATIO	N 2	MARKET !			S /18-00	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
N.						+						
Setup Hrs.						9						
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Cycle Time												
ycie rime				_								
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Pcs/Hr												
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ROUTING:	ONE TO LEGISLAND	Color West States	2 1 2 1 kg 1 kg 2	OPERATIO	N 3			transfer to		THE		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes THRU-		Scrap	Scrap Code	
-												
etup Hrs.												
ycle Time												
- 1												
Pcs/Hr												
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OUTING:												
Notes / In	structions	Down Tir	me Codes			Fi	rst Part Ins	pection	Record			
1		Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
3		2 NO.0004299 E.O.		2-11-16	9:300	P	V	B	20			
	5	Training			٧							
CONDARY	PRODUCTION 6	Meeting										