Part No.		1104-12	1104-12-5/16-7/8		Con	nponent	11	1104-12-5/16			en.	contr	ol
Order No.		401130			He	at Lot#					Sa c	ontr devic	es, LLC
Ord	er Qty	4				from Box				7			
				(PERATIO	N 1					THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name		L	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2/19/16	P-6.	1	-		5			1	- /	1		
Setup Hrs.				L						0800	/	2	
10 MIN				-			<u> </u>	 					
Cycle Time													
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Pcs/Hr										2-2	1		
27				\vdash						0, 5	20'	a	
ROUTING:				_									
非体制的					PERATIO	N 2			PERM	THRU			-
Mach No.	Date	Emp. Name	Prod Hrs.	27	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Pcs/Hr				_									
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OPERATION 3 THRU-PUT/8HRS													
Mach No.	Date	Date Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
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rcs/m				_									- 1
ł					-								
ROUTING:									I				
	nstructions	Down T	ime Codes	1			F	irst Part Ir	spection	Record			
		1 Maintenance 2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		ı			103/10	CHECK	Letter				
		4 FAIR 5 Training											
ECONDADY PRODUCTIO		6 Meeting											