Part No.		SB	SB7550		Component		SB7550-10				- oont	nal lan
Order No.		38	385078		Heat Lot #					C	ont devi	roi ces, LL
Order Qty			200		# from Box							
OPERATION 1												
Mach No		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Tota	Down	Down tim	ne	Notes		Scrap	Scrap
473 4WAY MS	11-16-15		RWARD	9	279						7	Code 2/
Setup Hrs		JW	1	.68	354	1hr	1	7			-/	NI
5	-	T T										
Cycle Time	е											
Pcs/Hr	1											
ROUTING:												
					OPERAT	ION 2		W 100		(00 A E II.		220E270E4
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Tota	Down time	Down time code	7	Notes		Scrap	Scrap Code
567 Hole	11-11-15	BAL FOI	RWARD /	1	200							Code
Setup Hrs.	11-145	SB	1.5	125	326							-
,2							+					
ycle Time												
Dec/III		v										
Pcs/Hr												
									-			
OUTING:												
	是是可以可以是				OPERATI						图图	
/ach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
IAAS	11-13	///>	1,5	48	48						2	11
etup Hrs.												
5			ı						2 101	1		
cle Time	40							4	200	70		
Pcs/Hr	3								VZ	5		
cs/ III	ga - magilian								1		7563	
NITING											10	
Notes / In	structions	Down T	oo Carl								1~	
Notes / Instructions R B&S ONLY: To Figure		Down Time Codes Maintenance		First Part Inspection				Record	liner History			
ces From Loads = Pcs/Bar x al loads ran during shift x		2 Tooling 3 Setup		Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	etter Inspector No			
s per load		4 FAIR 5 Training	Training		1.45pm 10:30A	4125 V18	1)	QR	(8, 00) (8, 18)	CHXI	.375
ONDARY	PRODUCTION	6 Meeting		ľ		1	1	e les				1.710
JUNION	יייייייייייייייייייייייייייייייייייייי	N KECUKD			PAGE 1						Test Form 1	0/15/15