TAM Part No. 11-4-13 Component 11-4-C-BLNK control devices, LLC Order No. 400395 Heat Lot # **Order Qty** 5 W/O # from Box **OPERATION 1** Down Down time Scrap Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Notes Scrap time Code 2/12/16 P.6 3 Setup Hrs. Cycle Time Pcs/Hr ROUTING: **OPERATION 2** Down Down time Scrap Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Notes Scrap code time Code Setup Hrs. Cycle Time Pcs/Hr ROUTING: **OPERATION 3** Down Down time Scrap Mach No. Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Notes Scrap code time Code Setup Hrs. Cycle Time Pcs/Hr ROUTING: Notes / Instructions **Down Time Codes** First Part Inspection Record Maintenance Date Part Mtrl Approved Rev Time Of Day Inspector Notes Tooling Submitted Yes / No Check Letter Setup FAIR Training Meeting SECONDARY PRODUCTION RECORD