

Part No.	PWN15055-HS		Thru-Put/8Hrs		2640	Wgt/Pc.				Mach No.		S5
Order No.	387190		Planned Pcs/Hr		330	Wgt/Bar				Setup Allowed Hrs.		4
Order Qty	3,000		Actual Pcs/Hr			Component		A06021-0016		Pcs./Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code	
10/29	DM					DE-6	3					
10/30	R	2	575			4	3/2	PULL OUT		12	11	
10/30	ED	0	10	10		4	2					
11/21	R	0	0	0		5.5	3					
11/21	DM	6	2275	2275		5	1-ON 54					
11/21	DE	0.5	18.00	3475	0915	5	2	Back feed problems changed st. 2 to 3 insert				
<p>DM</p> <p>DM</p> <p>No parts at machine</p> <p>350</p> <p>3.10 4.15</p> <p>12.5.5</p>												
TOTAL PCS. PRODUCED												
TOTAL SCRAP PCS.												
<div>control devices, LLC</div> <div>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</div>												
<div>First Part Inspection Record</div> <div> <div>Date Part Submitted</div> <div>Time of Day</div> <div>Approved Yes/No</div> <div>Mtrl Check</div> <div>Rev Letter</div> <div>Inspector</div> <div>Notes</div> </div>												
<div>10/30</div> <div>11:30</div> <div>40</div> <div></div> <div>E</div> <div>MR</div> <div></div>												