Part No.		C4A		Component		CA-BLNK			control devices, LLC			
Order No.		398649		Heat Lot #						6.0	device	s, LLC
Ord	er Qty		4	W/0 #	from Box				1			
SAFETY OF THE PROPERTY.		CAST DEGREE S		OPERATION 1		MATERIAL TEMPORAL SECTION		THRU-PUT/8HRS 43			432	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE	1-24-16	140	15	4	Ч	0)	~	0	
Setup Hrs.									OBOUT			
5 MIN					-				H4			
Cycle Time												
-1 MIN -3									4.00	110		
Pcs/Hr		-							2	1		
<i>5</i> 4									· ·	50	X	
ROUTING:											N.	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap
						time						Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
Mach No. Date		Emp. Name Prod Hrs.		OPERATION Total Pcs.	V 3 Cum. Total	Down	Down time	THRU Notes		-PUT/8HRS Scrap	Scrap	
						time	code		40			Code
	_				*							11
Setup Hrs.												
												100
ycle Time		-										
ycie rime												
ŀ												
Pcs/Hr												
FCS/HI												
ŀ				_				-				
ROUTING:			0									
	nstructions	Down T	ime Codos			-	iret Dort I	nosti-	Possed	_		
		Down Time Codes 1 Maintenance		Date Part	Company on the	Approved	First Part Insp Approved Mtrl		av I			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Note			
		3 Setup 4 FAIR		1-29-16	10-	UK)	/	A	DQ (20,3%)			
		5 Training				/	_	21	,			
CONDAC	PROPULCTIO	6 Meeting				_						