


Part No.	RS191-2	Component									
Order No.	39836	Heat Lot #									
Order Qty	6400	W/O # from Box									
OPERATION 4										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
	1-25-16	NL	3	3200				Delron 40			
	1-26-16	NL	3	3200							
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
OPERATION 5										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		2 Tooling									
		3 Setup									
		4 FAIR									
		5 Training									
		6 Meeting									