Part No.		1104-12	1104-12-5/165/8		Component		1104-12-5/16			4000 1	m contr	ol
Order No.		400165		Heat Lot #			The state of the s			G	ontr device	98, LL0
Ord	der Qty	:	12	W/0 #	from Box				-			
Design to the second				OPERATIC	N 1	建建模要				THRU	J-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	3	Notes		Scrap	Scrap Code
STEP DRILL	2/12/16	P.6.	/		12				1 1			
Setup Hrs.									Joboc	+		
1												
Cycle Time										10		
40 SEC								0	22	0		
Pcs/Hr								1	55			
72											D	
ROUTING:											X.	
		(New York)		OPERATIO	N 2	A CONTRACTOR			i kotata di	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
								-				
Setup Hrs.		-11									20	
Cycle Time								_				
Pcs/Hr											_	
ROUTING:												
				OPERATION	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
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etup Hrs.								- wii -				
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		1 Maintenance		Date Part	Time 0/5	Approved	rst Part Ins Mtrl	Rev				
2 3		2 Tooling 3 Setup	Tooling Setup		Time Of Day	Yes / No	Check	Letter	Inspector	nspector Notes		
		FAIR Training										
		6 Meeting										
CONDARY	PRODUCTION	RECORD			PAGE 1					-		