


Part No.	IF6275B25	Component	IF6275B25-10	
Order No.	399842	Heat Lot #		
Order Qty	3000	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGSBURY 470										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

#7.15
2-26-16
SS

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Haas	2-15-16	MS		8	8			SETUP		
	2-15-16	Rm	3.0	148	148					
Setup Hrs.										
2.0	2-16-16	NI	7	371	519				1	
	2-16-16	SM	5	308	827					
Cycle Time	2-16-16	Rm	8.0	276	1103			ran 2 machines		
3.3	2-17-16	NI	8	524	1627			ran 2 machines	4	
	2-17-16	SM	4.5	272	1899					
Pcs/Hr	2-17-16	Rm	3.5	148	1955			ran 2 machines		
								Job out		
								Hrb		

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-15-16	11:30	YES	✓	C	AT	