


Part No.	SB5001	Component	SB5001-10	
Order No.	386083	Heat Lot #		
Order Qty	677	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4 473	Balance Forward			—	10			Scrap Bal. Forward	7	11
	10/24/15	ST	.3	3	13			lw	2	11
Setup Hrs.	10-26-15	CS	3	432	445				2	22
	75									
Cycle Time										
	24 sec									
Pcs/Hr										
	120									

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
567	Balance Forward			—	4			Scrap Bal. Forward	0	
	10-23	SM	3.5	436	440					
Setup Hrs.										
Cycle Time										
	23 sec									
Pcs/Hr										
	125									

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
467	10-26	JN	.25	—	—	—	—	SETUP		
	10-26	JN	7.5	200	200	—	—	Polish / D-Burr	0	
Setup Hrs.										
	.25									
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		10/23/15	12pm	YES	✓		DH		
2 Tooling		10/26/15	1pm	YES	✓	E	DH		
3 Setup									
4 FAIR									
5 Training									
6 Meeting									