Part No.		1104-9-1/4-7/8		Component		1104-9-1/4			CD control devices, LLC			
Order No.		401555		Heat Lot #					devices, LLC			
Order Qty		6		W/O # from Box		1			240			
to the state of				OPERATIO						THRU	-PUT/8HRS	OW
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STER	2.23/6	CS		6							is .	
DRILL									1			
Setup Hrs.					1	7	}					
/0					J.	D L			L -			
Cycle Time												
										- 11	1	
2 min									(11/		
Pcs/Hr					,		6		2	1		
27									0	50	0	
ROUTING:							L				1	
HOOTHIG:		第二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十	的成本的特	OPERATION 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
							8					
Setup Hrs.							-					
Setup IIIs.												
Cycle Time												
Cycle Time												
Pcs/Hr	_											
PCS/III												
ROUTING:			·									
ROOTING.			The state of the s	OPERATIO	N 3	Confeder		190 SV		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
						52116						
Cycle Time								-				
cycle imie												
Pcs/Hr												
,								*				
ŀ												
ROUTING:				- 11								
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	I Inspector I Notes			
		4 FAIR										
		5 Training										_
SECONDARY PRODUCTION		6 Meeting			DACE							