Part No. Order No.		J1 394034		Component Heat Lot #		A02001-0016			control devices, LLC			
2		STATIST OF	A PARAMETER	OPERATIO	N 1	THE RESERVE				THRU	-PUT/8HRS	416
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2												
Setup Hrs.												
1									V	^		
Cycle Time										D		
55 SEC					_			1	32.			
Pcs/Hr								3	00			d.
52											X	
ROUTING:						1	<u> </u>				X	
W. Salah S. C.			Samor Albach and 1.7	OPERATIO	N 2		10/2 10		AT LOND by	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		9		, .								
Setup IIIs.												
Cycle Time												
Pcs/Hr												
		1					_					
ROUTING:							•					
The state of the state of the		PARTIES AND ANY OF THE		OPERATION 3		Down	Down time				PUT/8HRS	Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
	i i											
Cycle Time												
8												405
Pcs/Hr								-				
1 03/111					*							
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ROUTING:					V							
Notes / Instructions		Down Time Codes			Rightman John			First Part Inspection				
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	tor Notes		
		3 Setup 4 FAIR										
Yes a second		5 Training										
SECONDARY	PRODUCTIO	6 Meeting			PAGE :	1	<u> </u>				Test	0/15/15
SECONDAKI	FRODUCIIO	N RECORD			PAGE .	<u>.</u>					Test Form 1	10/15/15