Part No.		9-3-22		Γ	Con	nponent	9-	9-3-D-BLNK			615	contr	ol
Order No.		398459		Heat Lot #							6.0	ontr device	s, LLC
Ord	er Qty	4	10		W/O #	from Box				1			
が対象を				C	PERATIO		THE PARTY				THRU	-PUT/8HRS	24
Mach No.	Date	Emp. Name		-	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2/2/16	P.6.	3.5	-		6				846			
Setup Hrs.								1	T	- /	_		
8 MIN									1	OBOC	J		
Cycle Time				┢									
20 MIN										Q/	6		
Pcs/Hr										1.00	· ·		
3									ı	5		0	
ROUTING:												6	
						N 2				THRU-PUT/8HRS		-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	T	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
							-						
Setup Hrs.				_						11			
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Cycle Time				_									
Pcs/Hr												8/11	
ROUTING:													
				0	PERATIO	N 3			A MATE	THRU		PUT/8HRS	79
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code		Notes			Scrap Code
Setup Hrs.													
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Pcs/Hr													
L													
2011=====													
Notes / In	structions	Day T	ma Cada	_									
Notes / Instructions		Down Time Codes  Maintenance			Date Part	Onto Part Approved Mtrl		irst Part In	spection Rev	Record			
		2 Tooling		-	Submitted	Ima Ot Day		Yes / No Check Le		Inspector	pector		
4		FAIR					-						
		<ul><li>5 Training</li><li>6 Meeting</li></ul>											
ECONDARY	PRODUCTION					PAGE 1						Test Form 1	0/15/15