

3-4

Part No.	PWN25028-H	ADDED W/O #		CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.0708	DOWN TIME CODES						Mach No.	56												
Order No.	398217	Standard		Planned Pcs/Hr		330	Wgt/Bar	8.1	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting						Setup Allowed Hrs.													
Order Qty	6,000	Actual		Actual Pcs/Hr			Component	A06021-0016							Pcs./Bar	114												
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes						Scrap Pcs.	Scrap Code													
2/24	DM	2.5	1420		P9393	1.5	3							28	11													
2-25-16	TC	8	3036	4450	P9393	0	0							0	0													
2-25-16	h.w	8	3000	7450	11	0	0	Ren over Per Andy W.																				
JOB OUT																												
TOTAL PCS. PRODUCED																												
TOTAL SCRAP PCS.																												
Special Notes / Instructions																												
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load																												
First Part Inspection Record																												
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes																						
2-24-16	6:35 PM	YES	✓	J	WRB																							

\$3.14
2-1-16
JCS

