Part No.		7-4-27		Component		7-4-J-BLNK		Nh	Mon CD control devices, LLC	
Order No.		403242		Heat Lot #				91	devices, LLC	
Order Qty		13		W/O # from Box OPERATION 1				65		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code	Notes	Scrap	Scrap Code
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ROUTING:					BLAST / BRIG	HT DIP / REA	AM / MS P	ACK		
Lymiteres		a taranta		OPERATIO		Down	Down time	Social Street, Published by	THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes	Scrap	Code
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Pcs/Hr						*) ·	
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ROUTING:										
ROOTING.				OPERATIO	N 3				THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
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Setup Hrs.						_				
			<u>- 10</u>							
Cycle Time		_								
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Pcs/Hr								*		
. 55/111										
ROUTING:										
Notes / Instructions		Down Time Codes				11 7 107 10	The state of the s	spection Record	Record	
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Inspector	Notes	
		3 Setup 4 FAIR		3.10-14	5:30	Y	V	BJC		
		5 Training								
ECOND AD		6 Meeting			 					
ECONDARI	PRODUCTION	N KECORD			PAGE	L			Test Form	10/15/15