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|-----------|--------|----------------|--------------------------|--|
| Part No. | 7-3-4 | Component | A02071-0028 - 7-3-4 BIVK | |
| Order No. | 395632 | Heat Lot # | | |
| Order Qty | 6 | W/O # from Box | | |



| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|--------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 7 | 1-4-16 | CS | .4 | 0 | 6 | | | Job out | | |
| Setup Hrs. | | | | | | | | | | |
| 0 | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 3 | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | 1-11-16 | | |
| | | | | | | | | SS | | |

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
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| Setup Hrs. | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | |
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| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
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| Setup Hrs. | | | | | | | | | | |
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| Cycle Time | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | | | |
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| Notes / Instructions | | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|---------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | 2 Tooling | | 1-4-16 | 10:12 | YES | ✓ | A | DA | |
| | 3 Setup | | | | | | | | |
| | 4 FAIR | | | | | | | | |
| | 5 Training | | | | | | | | |
| | 6 Meeting | | | | | | | | |