Part No.		7-4-E-BLNK		Component		SC-1015			L _	- contr	10	
Order No. Order Qty		394229 1000		Heat Lot #		CHI 53851			(13/, 200	D contro	S, LLC	
				┥ ┝───	W/O # from Box		CH103651		13/4 3 devices, A02001 - 0056			
WEST DO				OPERATION 1				THE PARTY OF THE P	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
M1	12-30-15	JB HVD/JB	3	132 377	509					1	il_	
Setup Hrs.	1-5-16	HVD/JB	4	173	682			3				
11/2	1-6-16	HVD	0	0				Waiq	The For MIRE BUT	3	į.	
Cycle Time	1 1 1/0	rjvo)	about 1	1		
80s								,	HUD /)//(
Pcs/Hr									(4)	105		
40	4.6											
ROUTING:		1										
				OPERATIO	N 2	Down	Down time		THE	RU-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.												
Setup nis.			n									
Cycle Time												
Cycle Time												
D /U.	W											
Pcs/Hr	7											
ROUTING:	14											
ROUTING:			FISH ASIA	OPERATIO	N 3				THR	U-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.						_						
				9						1		
Cycle Time												
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Pcs/Hr												
ŀ												
ROUTING:					<u> </u>							
Notes / Instructions		Down Time Codes				First Part Ins		spection	Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector CD (QA I4)	CD QAL.		
		4 FAIR 5 Training		730/15	1110-40	40	-10		01-403		- 199	
ECONDARY	PRODUCTIO	6 Meeting N RECORD			PAGE :	i .				Test Form 1	10/15/15	