


Part No.	502-5-1/4	Component	502-A-BLNK	
Order No.	393831	Heat Lot #		
Order Qty	20	W/O # from Box	382349	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	12/12/15	P.G.	4		45					
	12/14/15	P.G.	8	57	102					
Setup Hrs.	12/14/15	DG	7	74	176					
10 min.										
Cycle Time										
5 min.								503 OUT		
Pcs/Hr								DE - NO PARTS @ MACHINE		

ROUTING: 5 BLAST										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12/14/15	7A	YES	✓	A	