

Part No.	1101-13-14	Component	1101-A Mark	control devices, LLC
Order No.	403038	Heat Lot #		
Order Qty	15	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-25-16	DG	1.5		1.5					
Setup Hrs.										
fm										
Cycle Time								503		
7m								801		
Pcs/Hr										
8										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance	2-25-16	8:20	Y	✓	A	JC	
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							