| Part No. | | 7-4-9 | | Component | | 7-4-D-BLNK | | | GD control devices, LLC | | |
|----------------------|------------|---|-----------|-------------------------------|---------------------------|--------------|-------------------|--------|---|---------------------|---------------|
| Order No. | | 395779 | | Heat Lot # | | | | 1 | - | devic | es, LLC |
| Order Qty | | 40 | | W/O # from Box OPERATION 1 | | 373714 | | * | | THRU-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| 89 | 1-6-16 | DG | 15 | 41 | 7 | | | | *************************************** | 2 | 22 |
| Setup Hrs. | 1-7-16 | 06 | 8 | 58 | 106 | | 2/ | JoB | · out | | 22 |
| 5m | | | U | | | | | | | | |
| Cycle Time | | | | | | | | / | | | |
| 8m Pcs/Hr | | | | | | | (| * | 5.1 | U | _ |
| 1 03/111 | | | | | | | | | 1 | 5 | |
| | | | | | | | | | 5 | 3 | |
| ROUTING: | | 455 0 K W W W W W W W W W W W W W W W W W W | | (7) | | | | | | | |
| Mach No. | Data | F N- | Drad Ura | OPERATIO | | Down | Down time | | | THRU-PUT/8HRS | Scrap |
| IVIACII NO. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | time | code | | Notes | Scrap | Code |
| | - | | | | | | | | | | |
| Setup Hrs. | | | 0 | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | * | | | | * | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| ROUTING: | | | | OPERATIO | N 3 | | | M | | TUDII DUT/QUDE | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | | THRU-PUT/8HRS Scrap | Scrap |
| | V: | | | | | time | | | | | Code |
| | | 1 | | | | | | | | | |
| Setup Hrs. | | | | | | ¥6 | | | | | |
| - | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | Y. | 21 + | | | | |
| D //: | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| ŀ | 11 | | | | | | | | | | |
| ROUTING: | | | | 25 | | | | × × | | | |
| Notes / Instructions | | Down Time Codes | | | First Part Ins | | | | Record | | |
| 1 | | MaintenanceTooling | | Date Part Submitted | I lime Of Day I Inspector | | Notes | | | | |
| 3 | | 3 Setup | | 1-6-16 | 100 | 4 | CHECK | Letter | de | | |
| 5 | | 5 Training | | 7. | 7 | | | 7 | | | |
| SECONDARY | PRODUCTION | 6 Meeting | | | PAGE 1 | | | | | | 10/15/15 |
| | | | | | IAULI | 5 | | | | Test Form : | 10/15/15 |