Control Devices LLC
Work Order Production Record

Machine No.	CNC	DAVENPORT / B&S BAR FEED	
Rev Letter	B	Wgt/Bar	Total Bars
Planned Pcs/Hr		Bars per Load	Remaining Loads
CYCLE TIMES			
Standard		Wgt/Pc	Pcs/Bar
Actual		Component	1 1/2 HX BR

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	
Total Loads	

Special Notes / Instructions

Part No.	P10/0001-20	ADDED W/O #	
Order No.	331751	QTY CHANGE INLS/DATE	
Order Qty	100		

Verified

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								1ST OP
4-29-14	DPM	27701		2.5				0	0	0							REPROGRAMED PART
4-30-14	DPM	27701	6.0	2.0	50			0	0	0							SETUP COMPLETE
5-1-14	JO	22985	8.0		65			0	0	0							
5-2-14	DPM	27701	1.6		13			0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes