Control Devices LLC / Work Order Production Record

Part No.	B3432-1
Order No.	358350
Order Qty	142 PLB
QTY CHANGE INLS/DATE	

Rev Letter	D
Component	B3432-1U

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	G-449	ORIG				0	0	STD CYCLE TIME								0	#DIV/0!
1-12-15	JN	4				0	0	0	0								
1-22-15	JN	2	.25	110		0	0	0	0				1				
1-22-15	JN	2		106		0	0	0	0								
2-9-15	JN	4		269		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Checked scrap ticket

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
1-12-15	12:45	yes	[illegible]	Tap #1
2-9-15	2:30pm	yes	DH	Reset