


Part No.	SF403-3-3/16-	Component	SF403-A-BLNK	
Order No.	391663	Heat Lot #		
Order Qty	300	W/O # from Box	390847	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/25/15	D.G.	8		163					
	11/30/15	P.G.	6	130	193					
Setup Hrs.	11/30/15	D.G.						Joboet		
10 min.										
Cycle Time										
Pcs/Hr								12415		
								55		

ROUTING:										THRU-PUT/8HRS
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	CD Q.A. #119	Notes
	1 Maintenance	11/25/15	4 PM	YES	✓	B	JC		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								