

Part No.	103464-1	ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	7464	Wgt/Pc.		Mach No.	A11	
Order No.	387984	Standard	3.4	Planned Pcs/Hr	933	Wgt/Bar		Setup Allowed Hrs.	16	
Order Qty	32,000	Actual	9,228	Actual Pcs/Hr		Component	A02002-0018	Pcs./Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
10-27	VC					7.5	3			
10-28	"	2	1570	1570	100287E	4.5	3		2.7	11
10-29	"	2	4650	6170	"	1.5	4			
10-30	"	4	5450	11620	"					
11-2	"	4	2550	14170	"					
11-3	"	4	5500	19670	"					
11-4	"	8	5500	25170	"					
11-5	"	8	5500	30670	"					
11-6	"	6.5	3150	33820	"					
<div style="text-align: center;"> <p>DOWN TIME CODES</p> <p>1 - Maintenance</p> <p>2 - Tooling</p> <p>3 - Setup</p> <p>4 - FAIR</p> <p>5 - Training</p> <p>6 - Meeting</p> </div>										
TOTAL PCS. PRODUCED										27
Special Notes / Instructions										
control devices, LLC										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
10-28-15	12:25	YES	OK	E						
<div style="text-align: center;"> <p>20.11.10.15</p> </div>										