

Part No.	1103-18-5/6	Component	1103-A BLANK	Control devices, LLC
Order No.	403354	Heat Lot #		
Order Qty	12	W/O # from Box	403272	

OPERATION 4								THRU-PUT/8HRS		24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	3-7-16	OG	4		12					
Setup Hrs.										
7m										
Cycle Time								503		
20								OUT		
Pcs/Hr								3-21-16		
3								55		

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-7-16	7pm	Y	✓	A	JC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								