


Part No.	SF7-2.5-22	Component	SF7-2.5-E-BLNK	
Order No.	403775	Heat Lot #		
Order Qty	5	W/O # from Box	384947	

OPERATION 1										THRU-PUT/8HRS	24						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code							
10	3-14-16	DG	8		28				2	11							
Setup Hrs.	3-15-16	DJ	8	20	48												
	3-15-16	CS	2.5	6	52												
10 MIN			JOB - 04														
Cycle Time																	
16 MIN																	
Pcs/Hr																	
3																	

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-14-16	6-30	Y	✓	B	JK	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								