


Part No.	1303-A-BLNK	Component	A02071-0112	
Order No.	389121	Heat Lot #	NA	
Order Qty	40	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	12-9-15	HVD	2	24				HAND Feed	0	
	12-10-15	HVD	2	20	44				0	
Setup Hrs.	12-11-15	JB	2	24	68				0	
1								Job not		
Cycle Time								HVD		
3m53										
Pcs/Hr										
13								12-21-15		

ROUTING: TO LATHE FOR TOP HOLE

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-9-15	9:30A	Y	✓	C	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								