

DOWN TIME CODES

- 1 - Maintenance
- 2 - Tooling
- 3 - Setup
- 4 - FAIR
- 5 - Training
- 6 - Meeting

Mach No. D1

Setup Allowed Hrs. 8

Pcs./Bar 154

Thru-Put/8Hrs 4128

Wgt/Pc. 0.0373

Planned Pcs/Hr 516

Wgt/Bar 5.73

Actual Pcs/Hr

Component A02001-0013

Notes

Scrap Pcs. Scrap Code

Part No.	SP2512
Order No.	400626
Order Qty	92,000
Standard	5.2
Actual	

Started 3/6/09 3:30 PM 6/11/09

meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code
3-25-16	RR				125616E	1	3
3-25-16	RR	.75	770	770	"	1	6
3-25-16	RR	8	6160	6930	"		
3-27-16	RR	6	4620	11550	"		
7-29-16	RR	8	5390	16940	"		

\$0.73
25414
255

John
Pelle

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.

Special Notes / Instructions



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector
3-25-16	12:45	YES	✓		204