

Part No.	SF405-5-1/4	Component	SF405-14
Order No.	389909	Heat Lot #	
Order Qty	15	W/O # from Box	N/A



OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/9/15	DG	1 1/2	45					4	11
Setup Hrs.										
6										
Cycle Time										
Pcs/Hr										

\$3.00  
11/10/15  
SS.

30B  
OUT

4

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance								
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								