



Part No.	143357-01-C	Component	143357-01-C-10	No Parts EB 
Order No.	402967	Heat Lot #		
Order Qty	950	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	512
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B&S 17	3-8-16	MP	3.5			3.5	3		11	11	
	3-9-16	NT	8	341							
Setup Hrs.	3-9-16	W	1	37	378			worked on 4 wks			
4	3-11-16	MP	2	102	480						
	3-14-16	NT	8	325							
Cycle Time	3-14-16	MP	1.5	83	563						
Pcs/Hr											
64											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	3-8-16	2:00	YES	✓	B	JA		