

Control Devices LLC / Work Order Production Record					
Part No.	C3000-1-6	Rev Letter	M	Heat Lot #	
Order No.	374768	Component	C3000-1-6U	or Box W/O #'s	
Order Qty	500			Found on Label	

QTY CHANGE INLS/DATE		
Special Notes / Instructions		

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	53					0	0	STD CYCLE TIME								0	#DIV/0!
5-19-15	ST			52		0	0	0	0								
6-11-15	JW	3.5		200		0	0	0	0								
5-20-15	ST	1.5		200		0	0	0	0								
6-24-15	JW	2		300		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:											
Machine # B17				0	STD CYCLE TIME					0	#DIV/0!

						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Routing:											
Machine #				0	STD CYCLE TIME					0	#DIV/0!

						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	

Routing:	
	First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6-19-15	7:15	YES	SR	CD CR-15 #03
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0	Test 4/29/15							