

Part No.	ND3801	Thru-Put/8Hrs	Wgt/Pc.	0.1453	Mach No.	S8
Order No.	NA 318	Standard	Planned Pcs/Hr	Wgt/Bar	Setup Allowed Hrs.	
Order Qty	8,300	Actual	Actual Pcs/Hr	Component	A02032-0018	Pcs./Bar
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time
1/25/16	WAD	0	0	0		4.5
1/35	DM	0	0	0		3
1/26/16	WAD	0	0	0		3
1-26-16	OE	4.5	2050	2050		4
1-27-16	Ted	6.75	2515	4565		2
1/27/16	WAD	6.5	2500	7065		1
1/27	DM	8	3410	10,475		1
1/28/16	WAD	8	3225	13700		0
1/28	Bm	2.5	730	14,470		0
TOTAL PCS. PRODUCED						
TOTAL SCRAP PCS.						

Control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

Thru-Put/8Hrs

Wgt/Pc.

0.1453

Mach No.

S8

Setup Allowed Hrs.

DOWN TIME CODES

- Maintenance
- Tooling
- Setup
- FAIR
- Training
- Meeting

1208411E

120843E

OE-3.5

work on Threads, slow cycle time

Repair Recess Turn (threading unit)

to 10 to Run All materials

Cold Start

NO PARTS @ MACHINE