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|-----------|--------|----------------|--------|---|
| Part No. | TC0217 | Component | TC0211 |  |
| Order No. | 394176 | Heat Lot # | | |
| Order Qty | 1200 | W/O # from Box | 294136 | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|-------|-----------|-----------|------------|------------|-----------|----------------|---------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| B/S17 | 12-17 | ET | 5.5 | 824 | 824 | | | | | | |
| | 12-18 | E.B. | 3 | 664 | 1488 | | | | | | |
| Setup Hrs. | 12-17 | mp | | | | 4 | 3 | JOB out | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

| ROUTING: | | First Part Inspection Record | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| 1 Maintenance | | 12-17-15 | 1:50 | YES | ✓ | A | | | |
| 2 Tooling | | | | | | | | | |
| 3 Setup | | | | | | | | | |
| 4 FAIR | | | | | | | | | |
| 5 Training | | | | | | | | | |
| 6 Meeting | | | | | | | | | |