

Part No.	7-4-7
Order No.	31004
Order Qty	175

Component	7-4-C
Heat Lot #	
W/O # from Box	N/A



OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	11/10/15	DG			46					
	11/10/15	P.G.	8	107	153					
Setup Hrs.	11/11/15	DG	8	71	223					
6m										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/11/15	9AM	YES	✓	B	PH	