Part No. 143			143139-1-C Componer			143	139-1-C-1	.0	ontr devic	ol
Order No. Order Qty		397749 5000		Heat Lot # W/O # from Box		D		-	devic	es, LLO
Ma <mark>ch No.</mark>	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down	Down time	Notes	U-PUT/8HRS Scrap	Scrap
	2-4	JM	7.5	6		7=5	Code		51	Code //
GOSS #1	m - 7		1:)	0	9	1")			12,	+4-
Setup Hrs.										
73	2.8	JM	Lj	54		4			0	Ø
9 00	29	Jm	5.5	134	11 - 57	2/	2			
Cycle Time	270	Jh Jh	7.5	240	428	2.5	Ô	clening	0	0
	2-12	5m	6.5	158	hord	1	2	04+9055	0	0
Pcs/Hr	2-13	in	6	162	1/8	6	0	0 1 / / 0 2 2	0	0
	2-15	Jh	7.5	230	1176	0	0		0	0
	217	Jm	7.5	242	1418	6	0		6	0
ROUTING:			Vice and the second	OPERATIO		READ ROLLE	R	TUD	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap
9655	2-18	Jh	5	126	1344	2,5	2	metting		
	2-19	Jh	5.5	148		2.5	2	. ,, ,	0	0
Setup Hrs.	2-20	JM	5.5	151	1843	Ö	0			
	2-21	JM	7	198	2000	0	0		0	
Cycle Time	2-23	Jh Jh	6:5	162	2203	0	0		0	0
cycle Time	2-25	5m	7.5	240	-	20	0		0	0
	2-26	JM	5.5	144	2749	#25	2		11	0
Pcs/Hr	2-24	JM	6.5	198	Ø 1 - 1 /	1	_	working	7	
	3-1	Jm	6	198		125	. 2	onmill	3	11
	32	The	5.5	180		1.5		214	2	
ROUTING:				OPERATIO	VI 3			TUD	II DIIT/OUDC	VICT I
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	U-PUT/8HRS Scrap	Scrap Code
	3-3	JM	5	180		0	1-5.1	wentto	0	
	3-4	JM	6	180		0	0	9055 TWO		
Setup Hrs.	3-5	JA	5	126		1	2	1	2	
4027	3-7	52	7	216		15			12	
cycle Time	3-8	JM	5	180	1/	01	)———	-TA		
Cycle Time	3-10	丁九	4	126 /	1 21	100		Johout		-
	5 10	378	7	100	40	/				
Pcs/Hr			MARKET ST		#	OILIZ				
					3	H.		No part		
	Sale Hold					20		GB	18	
ROUTING:	8 1 1				-					
Notes / Instructions		Down Time Codes  1 Maintenance		Date Best Approved Mtrl			spection Record			
		2 Tooling	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector	Notes	
		3 Setup 4 FAIR		2.8-16	12:10	YES	V	C 181 A	NPTO	opper
		5 Training							184-R	W
		6 Meeting		The same of	The same of the sa	Market and the	THE OWNER OF THE OWNER,			