

Part No.	VR7501	Component	A02002-0034
Order No.	403689	Heat Lot #	
Order Qty	100 150 R	W/O # from Box	

16 Parts
EB

control devices, LLC

OPERATION 1							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	3-16-16	JO				6:10	3	Program + setup		
	3-16-16	BA	8	666	666					
Setup Hrs.	3/17/16	BT	6	45	111					
4.0	3-17-16	JO	5.5	40	151					
Cycle Time										
1/min										
Pcs/Hr										
12										

Job Out

3-17-16 14:55

OPERATION 2							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-16-16	1:45 PM	YES	✓	A	DA		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									