


|           |              |                |             |  |
|-----------|--------------|----------------|-------------|--|
| Part No.  | 1104-20-3/16 | Component      | 1104-A-BLNK |  |
| Order No. | 393921       | Heat Lot #     |             |  |
| Order Qty | 6            | W/O # from Box | 379221      |  |

### OPERATION 1

THRU-PUT/8HRS

| Mach No.   | Date     | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes    | Scrap | Scrap Code |
|------------|----------|-----------|-----------|------------|------------|-----------|----------------|----------|-------|------------|
| 8          | 12/14/15 | P.G.      | 1.5       |            | 4          |           |                |          |       |            |
| Setup Hrs. |          |           |           |            |            |           |                | Job Oct  |       |            |
| 10 min.    |          |           |           |            |            |           |                |          |       |            |
| Cycle Time |          |           |           |            |            |           |                |          |       |            |
| 2 min.     |          |           |           |            |            |           |                |          |       |            |
| Pcs/Hr     |          |           |           |            |            |           |                |          |       |            |
|            |          |           |           |            |            |           |                | 12-14-15 |       |            |
|            |          |           |           |            |            |           |                | 35       |       |            |
|            |          |           |           |            |            |           |                |          |       |            |

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

| Mach No.   | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Setup Hrs. |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Cycle Time |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Pcs/Hr     |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

| Mach No.   | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Setup Hrs. |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Cycle Time |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Pcs/Hr     |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record |             |                   |            |            |           |       |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance        |                 | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 2 Tooling            |                 | 12-14-15                     | 10:00       | YES               | ✓          | B          | DT        |       |
| 3 Setup              |                 |                              |             |                   |            |            |           |       |
| 4 FAIR               |                 |                              |             |                   |            |            |           |       |
| 5 Training           |                 |                              |             |                   |            |            |           |       |
| 6 Meeting            |                 |                              |             |                   |            |            |           |       |