Part No.		901-12-3/16		Component		901-A-BLNK			control devices, LLC			
Order No.		397722		Heat Lot #						OH do	device	es, LLC
Order Qty		50		W/O # from Box		386625		-				
SACTION			LK BAY N	OPERATIO	N 1	(100 to 100 to		SOUNAL		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1-21-16	06	8	45	28							
Setup Hrs.	1.22.16	CS	4	27	100			1	R			
10 prin				~/			1	ا~ر	Out			
Cycle Time												
()			-						11.0	1		
13 min								1971	1914			
Pcs/Hr						-		100				
								- 1	5.0		\sim	
											U	
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8HRS												
at 2 in the sta						Down	Down time				PU1/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
									76920			
Setup Hrs.												
		AU - S										
Cycle Time												
Cycle Time												
											55	
Pcs/Hr												
			-									
											ı	
ROUTING:												
SILE OF SER			OPERATIO	N 3	VI VANNA	Davis			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
									···			
Setup Hrs.												
Cycle Time						1029						
- 6:												
Pcs/Hr												
POLITING							=					
ROUTING: Notes / Ir	nstructions	Down T	ime Codes	First Part Inspection Record								
riotes / mistractions		Down Time Codes 1 Maintenance		Date Part		Approved Mtrl			Rev			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes			
		3 Setup 4 FAIR	3 Setup 4 FAIR		4:55 0m	465	-	A	WRB	į.		
		5 Training										
SECONDARY PRODUCTIO		6 Meeting			DAGE 1						Tart	10/15/15
		HECOND		PAGE 1 Test Form 10/15							10/15/15	