


Part No.	501-3-1/4-R	Component	501-3-1/4		
Order No.	390838	Heat Lot #			
Order Qty	200	W/O # from Box	380412		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/19/15	R.G.	1.5		37					
	11/19/15	DG	8	133	170					
Setup Hrs.	11/20/15	R.G.	2	53	223					
8 min,								Jobcut		
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions		Down Time Codes		First Part Inspection Record					
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling	11/19/15	1 PM	YES	✓	B	DH		
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								