


Part No.	902-12-1/4	Component	902-A-BLNK	
Order No.	401563	Heat Lot #	401563	
Order Qty	10	W/O # from Box	387617	

OPERATION 1								THRU-PUT/8HRS	72	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-23-16	DG	5		2					
	2/24/16	P.G.	3	17	19					
Setup Hrs.										
6 MINS										
Cycle Time										
6 MINS										
Pcs/Hr										
9										

Notes: Joboc A

3-HV SS

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-23-16	10:30	Y	✓	B	TC	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								