

Part No.	CR50A-135	Component	A06101-0038			
Order No.	402481	Heat Lot #	NA			
Order Qty	20	W/O # from Box				

  

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HAAS H2	3-14-16	JB	2	25		1 1/2 hr	3/4	Job out HKB	1	11
Setup Hrs.										
1 hr										
Cycle Time										
4m 30s										
Pcs/Hr										
12										

ROUTING:

  

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

  

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

  

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3-14-16	12:45	Y61	✓	A	DT	