Heat Lot# **Rev Letter** Part No. A03001-0020 Component Order No. Box W/O #'s Found on Label Order Qty Standard Cycle Time & Setup Time Vertified QTY CHANGE INLS/DATE 1st Operation Special Notes / Instructions 2nd Operation **3rd Operation** % Oper. Efficiency Balance Due Pcs Setup % Planned Hours S/U hrs Actual Pcs/Day Total Pcs Plan Pcs/Day Pcs/Hr Actual S/U Down Time Scrap Pcs. Setup Hours Code Prod. Hours Cum. Total Emp. Name #DIV/0! STD CYCLE TIME Machine # 10 3.5 0 2 2-24-14 WM - 0 0. #DIV/0! Total Efficiency ...0 Routing: #DIV/0! STD CYCLE TIME Machine # #DIV/0! Total Efficiency Routing: STD CYCLE TIME Machine # 0. O. Ô HDIV/0! 0.7 Ò Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Notes Inspector Final Part Calculation Code Hours Submitted of Day Yes / No Description 12-22-14 **Total Counted Pcs** 4/25 Maintenance (from packing) **Total Scrapped** Tooling 3rd Operation Count Setup Idle Other 2nd Operation Count 1st Operation Count