12	75					(4						
Part No.		1103-21-1/4		Component		1103-A-BLNK			0	P 5	contro	ol
Order No.		403428		Heat Lot #					EB NO		te	S, LLC
Order Qty		8		W/O # from Box					110	Pa	13	
			estin Vivi	OPERATIO	N 1	6.145		i provi		THRU-	PUT/8HRS	32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	3-10-16	DG	1.75		5_							
Setup Hrs.		- 4							1			
5 MIN					0	5-	06	1				
Cycle Time					1/						1)	
15 MIN									-	1	4	
Pcs/Hr									3'	5.1		
4										_	0	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK												
			EC 74	OPERATIO	N 2	Down	Down time	ol-gat.		THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Setup IIIs.												
Cycle Time												
Pcs/Hr												
ROUTING:		nye, Nuestra Yar	mischel entit	OPERATIO	N 2	1 TO 10 TO 10	Land Decree	Total Control		TUDU	DUT/OUDE I	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	12 3445 619	Notes	THRU-	Scrap	Scrap Code
										$\rightarrow$		
Setup Hrs.												
												11
Cycle Time												
Dec/Un				la-								
Pcs/Hr												
ŀ										-	-	
ROUTING:												
	nstructions	Down T	ime Codes	ly lighter to	S DENT	F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup						27,000				
		4 FAIR 5 Training							_			
		6 Meeting			DAGE							
	~~				DACE:						The second second	Olariar