

Part No.	CY10204-0		Thru-Put/8Hrs		10432	Wgt/Pc.		0.0047		DOWN TIME CODES		Mach No.	D4	
Order No.	391619		ADDED W/O #			CYCLE TIMES				1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Setup Allowed Hrs.		
Order Qty	150,000		QTY CHANGE INLS/DATE			Standard				Planned Pcs/Hr		1304		
			Actual			Actual Pcs/Hr				Component		A02001-0012		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes					Scrap Pcs.	Scrap Code
12-2	JR	-			096553E	4	3							
12-3	JR	-			" "	8	3							
12-4	JR	-			096553E	7	3							
12-7-15	JR	-				1.5	3						366	11
12-7-15	JR	-				6.5	2	OAL Variation						
12-8-15	JR	-				6	1							
" "	" "	-				1.0	2							
12-8-15	JR	1			096553E			Replace p/o Attach, Run New Lube lines To front Box Replace Metering unit to Rear P/O Box Repair major lube oil leak "line ruptured"						
12-9-15	JR	4.5	5175	5175	096553E	3.5	1	Driven Spindle Gear Shaft out Broke off, Replace shaft & Sp Tool ARM						
12-10-15	JR	5	5175	10,350		2.5	2	OAL Varies from Hi to Lo out of 12:30-100						
						1.5	6							
Job pulled														
\$2.47 12-18-15 SS														
TOTAL PCS. PRODUCED								TOTAL SCRAP PCS.					366	
control devices, LLC		Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load				First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	
							12-7-15	9:30	YES	✓				