Part No.		1301-14-1/6		Component		130 (-A BLAK			_	control devices, LLC			
Order No.		400808		Heat Lot #		-05/05/3			- devices, LLC				
Order Qty		5		W/O # from Box		393933							
South Control	No. of Co.			OPERATIO	N 1	Down				THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code	
10	2-16-16	06			5	7m	3				- 11	0	
Setup Hrs.								8	a	1	20-1	1	
7m										()	50		
Cycle Time								J	OR				
12					Λ.			0	UT				
Pcs/Hr	•							No	DARTS	1. 1		===	
						A	_	0	MACH	INE	A		
DOUTING					L			(0)	111				
ROUTING:		ev poesa, l		OPERATIO	N 2	1.00 4.710	W. C			THRU	-PUT/8HRS		
Mach No.	Data	Fran Nama	Dun of Llun	Total Pcs.		Down	Down time		Notes	Timo		Scrap	
iviacii ivo.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code	
		=							39				
Setup Hrs.													
· ·										÷			
Cycle Time													
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Pcs/Hr				j j									
												11.52	
		*									9		
ROUTING:											7		
				OPERATION 3		Down time				THRU	PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
					(*C)								
Setup Hrs.													
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Cycle Time				0							lox.		
				8									
- "													
Pcs/Hr								*					
- 1							- Indi						
POLITING													
ROUTING: Notes / Ir	nstructions	Down T	ime Codes				rst Part In	snortio-	Perord			E 1975	
		1 Maintenanc	-	Date Part		Approved	Mtrl	Rev					
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector				
		3 Setup 4 FAIR		2-16-16	9:00 pm	705		8	WAR				
		5 Training											
	/ DDODUCTIO	6 Meeting					(U						