

Part No.

1103-16-5/16

Order No.

404168

Order Qty

8

Component

1103-A-BLNK

Heat Lot #

W/O # from Box

16 Parts

control devices, LLC

OPERATION 1

THRU-PUT/8HRS

24

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	3-15-16	CS	1		3				1	11
	3-15-16	DB	1.4	6	9					
Setup Hrs.										
10										
Cycle Time										
15 MIN 30 SEC										
Pcs/Hr										
3										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions

Down Time Codes

First Part Inspection Record

1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling							
3 Setup							
4 FAIR							
5 Training							
6 Meeting							

SECONDARY PRODUCTION RECORD

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Test Form 10/15/15