Part No.		903-1	903-18-716		Component		903-A			GD control devices, LLC		
Order No.		389908		Heat Lot #							derioc	O, LLO
Order Qty		10		W/O # from Box		N/4						
	1,000 (200)			OPERATIO	N 4	Down			- V-28-18	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	11/9/15	DG	2		16						4	22
Setup Hrs.						4				~		
6~								50				
Cycle Time								10)		
								33	Lu			
Pcs/Hr							#15	1	16			
. 65/111						ı	Wis	11111	296	1.2	- 74	
		33				-					A	
ROUTING:												
			22110-500	OPERATIO	N 5	Down		Contract of	CONSTRUCTION OF THE PARTY OF TH	THRU	-PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						ciii.c						Couc
Setup Hrs.												
			- II-works									
c 1 =:							-					
Cycle Time									- 11 TA			
										10-11		
Pcs/Hr												
1 03/111												
ROUTING:												
Section 1	K W I S		ble and be	松原								
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
			_									
Setup Hrs.												
Cycle Time											As .	
Pcs/Hr										, A.		
1 03/111												
- 1		0										
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		 Maintenance Tooling Setup FAIR Training 		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		32 10
				Submitted		Yes / No	Check	Letter				
		6 Meeting										