| Part No. | | 7-4-7 | | Component | | 7-4-C-BLNK | | | control devices, LLC | | |
|-------------------|-------------|---|-----------------------------|------------------------|-------------|--|-------------------|-------------|----------------------|------------|---------------|
| Order No. | | 394416 | | Heat Lot # | | h | | | | | |
| Order Qty | | 195 | | W/O # from Box | | 394627 | | | | 100 | |
| A CONTRACTOR | | | | OPERATIO | N 1 | | | | THR | U-PUT/8HRS | 40 |
| Mach No. | Date | Emp. Name | | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| 83 | 1-21-16 | CS DG | 6 | 1/2 | 700 | | 6 | | | | |
| Setup Hrs. | 210-16 | CS | 3 | 42 | 12 9 | | | | -2 | | |
| | 7010 | | | 70 | 12 | | | 1 | | | |
| 6 MIN | · | | | | 1 | 72 | 00 | 1 | | | |
| Cycle Time | | | | | 1 | b D | 00 | | 2000 | | |
| 9 min | | ` | | | 7 | | | | 2014 | | |
| Pcs/Hr | | | | | | | | | 7 7 | | |
| r cs/111 | | | | | | | | | 155 | 01 | |
| 0 | | | | | | | | | | 10 | |
| ROUTING: | | | | | | | | | | | |
| | | | | | | | | | | U-PUT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code |
| | | | ř. | | | | | | | | |
| Setup Hrs. | | | | 19 | | - 10 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | | | | | |
| | | | | | | | | | | | |
| | | | | | | | _ | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | an | | |
| | | | | ě. | | | | | | | |
| | | | | | | | | | | | |
| ROUTING: | | | | | | | | | | | |
| Managed In Assess | | | | OPERATIO | | Down | Down time | COLUMN TO A | THRU-PUT/8HRS Scrap | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | time | code | Notes | | Scrap | Code |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | * | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| Cycle Time | | | | | | | is . | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | 1.00 | | | | | | |
| ROUTING: | VA | | | | | | | | | | |
| Notes / I | nstructions | | ime Codes | | | | irst Part In: | | Record | April 1 | |
| | | Maintenand Tooling | e | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl | Rev | Inspector | Notes | <i></i> |
| | | 3 Setup | | 1-21-16 | 7:30 | yes/No | Check | Letter | DHEP | 13 | |
| | | 4 FAIR 5 Training | | Ψ | 1170 | 7101 | - | | (65) | | |
| | | 6 Meeting | | | | | | | | 7 | |
| SECONDARY | PRODUCTIO | | - Individual and the second | | PAGE | 1 | | | | Test Form | 10/15/15 |