Part No. Order No. Order Qty		TC1280 396276 5000		Component  Heat Lot #  W/O # from Box		TC1280-10		HI	GD	contr device	ol es, L	
Orac	er Qty	Production of		OPERATIO		342	602			THRILD	UT/8HRS	82
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	TITIKO-I	Scrap	Scr
B/S 17	1-19-16	M	895	433	93:54	3	3				6	
Setup Hrs.	1-20-16	MB	17	900	1,444			Ihr	Lathe		6	e-1
4	1-21-16	MB	14	424	1,868						8	G/
Cycle Time	1-22-16	NO	3	583 308	2451	_					9	C-1
28 SEC	1-22-16	MB	31/2	561	3320			Vacy	m Water			
Pcs/Hr	1 -2 9 7	70/2	2	262	35 82			1	21/1/	10		
103								dr.		14	12	
ROUTING:			1			& PACK DEI	PT		1	5	12	31 1
				OPERATIO	N 2	Down		HERE ST		THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scr Co
				7	2	1			•			
Setup Hrs.		-		00								
Cycle Time				6	-							
										5		
Pcs/Hr												11
ROUTING:			(A) (September	OPERATIO	N 3	AD TOOK TOOM	DATE NAMED TO	0.000 8 0 0 0 4		THRU-PL	IT/SHRS I	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scra
							-1					
etup Hrs.				<u>(20)</u>								
											h.	
ycle Time						- 40						
Pcs/Hr							2.					
OUTING												
OUTING: Notes / Ins	tructions	Down Ti	me Codes	-	STATE OF THE PARTY	Fi	rst Part Ins	pection	Record			
1		1 Maintenance		Date Part Submitted	Time Of Day	Approved	pproved Mtrl Rev		Inspector Notes			
	3	3 Setup 4 FAIR		1-19-16	12:00	Yes/No YES	Check	Letter	All		THE STATE OF THE S	
	1.	5 Training		- 5	A = 17	11.00	II.	1	By			1