Part No.		9-4-21		Component		9-4-I-BLNK			control devices, LLC			
Order No.		398043		Heat Lot #					devices, LLC			
Order Qty		25		W/O # from Box								:/
	11 15 16 16		E E LEVE SIL	OPERATIO	N 1					THRU	PUT/8HRS	10
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1/25/16	16.	8	26	140							
Setup Hrs.	, ,							H	***		11 11 11	
12min												
Cycle Time									. >			
23								OUT			0	
Pcs/Hr		ਰ							0		4	
2					_				V	5	8	
ROUTING:					BLAST / BRIGI	HT DIP / REA	AM / MS P	ACK				
				OPERATION 2		Danus			THRU		PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.					I	:						
Cuala Tima												
Cycle Time												
											a	
Pcs/Hr												
			=									_
ROUTING:	Part Part of the			OPERATIO	VI 3					TUDII	PUT/8HRS	
Mach No.	Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down Down time time		Notes			Scrap Code
									- negonian			
Setup Hrs.												
octup mo.												
Cycle Time			5 111			(2)						
Pcs/Hr								4				
РС5/ПІ												
ROUTING:							lu .					
Notes / I	nstructions	Down T	ime Codes				irst Part In	spection	Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	r Notes		
		3 Setup		1-25-16	10.90	45)		B	OH	DH 60%		
		4 FAIR 5 Training				/			(6, 80)			
CECOND ABY PRODUCTIO		6 Meeting			**************************************				-			