Part No.		1102-19	1102-15-14		Component		1102- A- BINK		control devices, LLC			
Order No.		394599		Heat Lot #						GE .	≝ devic	es, LLC
Ord	ler Qty	7			# from Box				547			
	ALC: HALL	Selectaria (1941)		OPERATIO		Down	Down time		的自己和自己的	THR	J-PUT/8HRS	
Mach No.	1,,,	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
10	14/17/15	06	1.5		1.4	6m	.3			5	7	22
Setup Hrs.								- 1				
6m		416)B			
Cycle Time				_				OUT		/ ,	W.	
									W	_/	r. 14	
			Shino He						1.0	/\	No	0.
Pcs/Hr								1	,04	X	E You'Y	8
								1	5	TX C	Thus	
ROUTING:				6)							1/10	1
OPERATION 2									Antalian de	TUDI	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THE	Scrap	Scrap Code
Setup Hrs.		1					-					7
Cycle Time									1500			
							1					
Pcs/Hr											_	
ROUTING:												
	計學活動技术	With the state		OPERATIO	N 3	Down				THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Scrap Code
}												
Setup Hrs.												
ı												
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record 1 Maintenance Date Part Transport Approved Mtrl Rev												
		 Maintenance Tooling 			Time Of Day	Approved Yes / No	Mtrl	Rev	Inspector	Notes		
3		3 Setup		Submitted 21115	90m	TES / NO	Check	Letter	JC			
		4 FAIR 5 Training		111	THE STATE OF THE S			A	Cy C			
		6 Meeting										
FCONDARY	PRODUCTION	N DECORD			DACE 1	- Commence of the Commence of					The second second	