art No. Order No.		M30091 903/7_ <del>391873</del>		Cor	Component		A02002-0032			contr	ol
				Не	at Lot#				control devices, LL		
Ord	der Qty	4:	340 450		# from Box						-1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Messay	Notes	THRU-PUT/8HRS	Scra
ОКИМА		D.				time					Code
Catura III.	12/18/16	13)		20	-/	4	3				
etup Hrs.	12110/16	DA	5.5	26	26	2,5	3				
	12/19/15	137	,6	36	102-	-	ļ	<u> </u>			-
ycle Time	6:20.15	OH	6.5	112	102	-			-		-
ycle Time	12/2//15	00	8	41	149	-					
7m 83	12.21.15	PM	7 =	20	167		12/1				
Pcs/Hr	10/22/10	BT	7,5	12-	17/4	~	6.	-			
	12-12-15	70	5.0	25	2/1	.0	6	_			-
7	12.22.15	LA	1.5	34	200						
OUTING:		9.21	6,0	54	900						-
1000				OPERATIO	N 2	SHEET ST		Carlo B		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scra <sub>l</sub> Code
	12/03/5	130	8	48	348			14			
etup Hrs.	H135/15	10	6.5	31	379						
etup nrs.	12/23/15	BH	7.0	34	413						
	12/29/15	135	10	1//	4/11					-	
ycle Time	1	BV	3	18	464		-				
yele Time						_		**			
			`								
Pcs/Hr				<u></u>							
30 Labora - 200 ALABA											
				-							
OUTING:											
	a distribution	V STATE OF THE STA		OPERATIO	N 3	Down	Down time		A TOTAL SECTION	THRU-PUT/8HRS	Caron
/lach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Scrap Code
obra	12-30-15	83				?	3				
5017	12-30-12	50	5,0	37	37	15	3			5	
etup Hrs.	14/16	13)	8	85	122					1(1)	
	1/4/16	20	7,0	39	181					011-14	
	1.416	BA	6,5	55 .	236				1)~	24	
ycle Time	1/5/16	35	8	80	316				A	ĆS'	eli
	1/5/16	20/HVD	2.0	60	376		-		21	0.	
D ///	1/5/16	BA	2.0	27	403						
Pcs/Hr	116/15	13)	5.5	5%	461						
10	*				_					()	
OUTING:											
NAME OF TAXABLE PARTY.	nstructions	Down Ti	me Codes			4./ F	irst Part Ins	pecticu	Record		
		1 Maintenance		Date Part	Date Part Approved			Rev		Providence .	
		2 Tooling	0 W	Submitted	Time Of Day	Yes / No	Mtrl Check	Letter	Inspector	Notes	
		3 Setup 2 NF 4 FAIR P		12/30				Magn	298 length		
				12/30	7:45 m	185	or	-	XXX QX	Vispe)	
		5 Training 6 Meeting		150	1 1 1 - 110	100	UIC		CI T	3	