


Part No.	7-3-18	Component	7-3-E-BLNK	
Order No.	404691	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	3-17-16	DG	6		16						
	3/18/16	DS	7	15	31						
Setup Hrs.	3-18-16	CS	8	29	50				1	20	
6 min											
Cycle Time											
13 min 30 sec											
Pcs/Hr											
4											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	3-17-16	9pm	Y	✓	B	JC		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								