Part No.		1101-14-1/4		Component		1101-A-BLNK			GD control devices, LLC			
Order No.		402441		Heat Lot #					devices, LLC			
Orde	er Qty	5		W/O # from Box								
		<b>是没有的</b>		OPERATION 1		Called Andrews			THRU		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
739	3-1-16	CS	3	13	18		*					1/
Setup Hrs.								(8)				
6 MIN								7	017			
Cycle Time					-/	11:		)	00			
Cycle Tille						AIT	/					
					-/ <del>\</del>	Da -	/					
Des /Un						1	$\mathcal{M}$					
Pcs/Hr						24	195					
						-	5					
DOUTING				SAND	DI AST / DDIGI	IT DID / DE/	NA / NAS DA	) CV				
ROUTING:			Andrea Leavis	OPERATIO	SANDBLAST / BRIGHT DIP / REAM / MS PACK				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		1.							75			
Cycle Time											* 2010	
Pcs/Hr												
ROUTING:												
		WATER BEING		OPERATIO	N 3	Dawn				THRU-	PUT/8HRS	Covon
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr								-				
-,												
ROUTING:												
The state of the s	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter				
		3 Setup 4 FAIR		3-1-16	Spin	Y	V	A	t			
		5 Training										
SECONDARY BRODUCTIO		6 Meeting			DACE							10/15/15