


Part No.	SW1001	Component	SW1001-10	
Order No.	385575	Heat Lot #		
Order Qty	2500	W/O # from Box	377362	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS2	11-11-15	LJ	1	830				Scrap Bar. Forward	11	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAS	11-11-15	LJ	1.0	32	32					
	11-12-15	PLH	5.5	174	211			25 B3S		
Setup Hrs.	11-12	APB	1.5	36	247	1.5	1			
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance									
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									