


Part No.	CUTU-36-5/32	Component	CUTU-0-5/32	
Order No.	398864	Heat Lot #	MB6346	
Order Qty	1000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	1728
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
BURR OAK	02-1-16	JB		850				Job Out			
Setup Hrs.											
3/4											
Cycle Time											
15s											
Pcs/Hr											
216											

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	2-1-16	8:45	YES	✓		DI	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							