





Part No.	EB2250	EB2550	Thru-Put/Hrs	3456	Wgt/Pc.	0.3717	Mach No.	12
Order No.	399462	ADDED VIB #	Planned Pcs/Hr	432	Wgt/Bar	29.31	Setup Allowed Hrs.	24
Order Qty	50000	ON-CHANGE IN-STATE	Actual Pcs/Hr		Component	A02032-0028	Pcs/Bar	79
	135000							

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-8-16	DR	0	0	0	4/A	3	3	Set up, adjust, collect from	0	0
2-9	DR	8	3660	4410	CHES 8927	1.5	4	Set up, adjust, collect from	0	0
2-10	DR	8	7310	11720		0	0	Set up, adjust, collect from	0	0
2-11	DR	8	3560	15280		0	0	Set up, adjust, collect from	0	0
2-12	DR	8	3920	18200		0	0	Set up, adjust, collect from	0	0
2-13	DR	8	3940	22150		0	0	Set up, adjust, collect from	0	0
2-14	DR	8	3920	26090		0	0	Set up, adjust, collect from	0	0
2-15	DR	8	3920	30010		0	0	Set up, adjust, collect from	0	0
2-16	DR	8	3920	33930		0	0	Set up, adjust, collect from	0	0
2-17	DR	8	3920	37850		0	0	Set up, adjust, collect from	0	0
2-18	DR	8	3920	41770		0	0	Set up, adjust, collect from	0	0
2-19	DR	8	3920	45690		0	0	Set up, adjust, collect from	0	0
2-20	DR	8	3920	49610		0	0	Set up, adjust, collect from	0	0
2-21	DR	8	3920	53530		0	0	Set up, adjust, collect from	0	0
2-22	DR	8	3920	57450		0	0	Set up, adjust, collect from	0	0
2-23	DR	8	3920	61370		0	0	Set up, adjust, collect from	0	0
2-24	DR	8	3920	65290		0	0	Set up, adjust, collect from	0	0
2-25	DR	8	3920	69210		0	0	Set up, adjust, collect from	0	0
2-26	DR	8	3920	73130		0	0	Set up, adjust, collect from	0	0
2-27	DR	8	3920	77050		0	0	Set up, adjust, collect from	0	0
2-28	DR	8	3920	80970		0	0	Set up, adjust, collect from	0	0
2-29	DR	8	3920	84890		0	0	Set up, adjust, collect from	0	0
2-30	DR	8	3920	88810		0	0	Set up, adjust, collect from	0	0
2-31	DR	8	3920	92730		0	0	Set up, adjust, collect from	0	0
2-32	DR	8	3920	96650		0	0	Set up, adjust, collect from	0	0
2-33	DR	8	3920	100570		0	0	Set up, adjust, collect from	0	0
2-34	DR	8	3920	104490		0	0	Set up, adjust, collect from	0	0
2-35	DR	8	3920	108410		0	0	Set up, adjust, collect from	0	0
2-36	DR	8	3920	112330		0	0	Set up, adjust, collect from	0	0
2-37	DR	8	3920	116250		0	0	Set up, adjust, collect from	0	0
2-38	DR	8	3920	120170		0	0	Set up, adjust, collect from	0	0
2-39	DR	8	3920	124090		0	0	Set up, adjust, collect from	0	0
2-40	DR	8	3920	128010		0	0	Set up, adjust, collect from	0	0
2-41	DR	8	3920	131930		0	0	Set up, adjust, collect from	0	0
2-42	DR	8	3920	135850		0	0	Set up, adjust, collect from	0	0
2-43	DR	8	3920	139770		0	0	Set up, adjust, collect from	0	0
2-44	DR	8	3920	143690		0	0	Set up, adjust, collect from	0	0
2-45	DR	8	3920	147610		0	0	Set up, adjust, collect from	0	0
2-46	DR	8	3920	151530		0	0	Set up, adjust, collect from	0	0
2-47	DR	8	3920	155450		0	0	Set up, adjust, collect from	0	0
2-48	DR	8	3920	159370		0	0	Set up, adjust, collect from	0	0
2-49	DR	8	3920	163290		0	0	Set up, adjust, collect from	0	0
2-50	DR	8	3920	167210		0	0	Set up, adjust, collect from	0	0
2-51	DR	8	3920	171130		0	0	Set up, adjust, collect from	0	0
2-52	DR	8	3920	175050		0	0	Set up, adjust, collect from	0	0
2-53	DR	8	3920	178970		0	0	Set up, adjust, collect from	0	0
2-54	DR	8	3920	182890		0	0	Set up, adjust, collect from	0	0
2-55	DR	8	3920	186810		0	0	Set up, adjust, collect from	0	0
2-56	DR	8	3920	190730		0	0	Set up, adjust, collect from	0	0
2-57	DR	8	3920	194650		0	0	Set up, adjust, collect from	0	0
2-58	DR	8	3920	198570		0	0	Set up, adjust, collect from	0	0
2-59	DR	8	3920	202490		0	0	Set up, adjust, collect from	0	0
2-60	DR	8	3920	206410		0	0	Set up, adjust, collect from	0	0
2-61	DR	8	3920	210330		0	0	Set up, adjust, collect from	0	0
2-62	DR	8	3920	214250		0	0	Set up, adjust, collect from	0	0
2-63	DR	8	3920	218170		0	0	Set up, adjust, collect from	0	0
2-64	DR	8	3920	222090		0	0	Set up, adjust, collect from	0	0
2-65	DR	8	3920	226010		0	0	Set up, adjust, collect from	0	0
2-66	DR	8	3920	229930		0	0	Set up, adjust, collect from	0	0
2-67	DR	8	3920	233850		0	0	Set up, adjust, collect from	0	0
2-68	DR	8	3920	237770		0	0	Set up, adjust, collect from	0	0
2-69	DR	8	3920	241690		0	0	Set up, adjust, collect from	0	0
2-70	DR	8	3920	245610		0	0	Set up, adjust, collect from	0	0
2-71	DR	8	3920	249530		0	0	Set up, adjust, collect from	0	0
2-72	DR	8	3920	253450		0	0	Set up, adjust, collect from	0	0
2-73	DR	8	3920	257370		0	0	Set up, adjust, collect from	0	0
2-74	DR	8	3920	261290		0	0	Set up, adjust, collect from	0	0
2-75	DR	8	3920	265210		0	0	Set up, adjust, collect from	0	0
2-76	DR	8	3920	269130		0	0	Set up, adjust, collect from	0	0
2-77	DR	8	3920	273050		0	0	Set up, adjust, collect from	0	0
2-78	DR	8	3920	276970		0	0	Set up, adjust, collect from	0	0
2-79	DR	8	3920	280890		0	0	Set up, adjust, collect from	0	0
2-80	DR	8	3920	284810		0	0	Set up, adjust, collect from	0	0
2-81	DR	8	3920	288730		0	0	Set up, adjust, collect from	0	0
2-82	DR	8	3920	292650		0	0	Set up, adjust, collect from	0	0
2-83	DR	8	3920	296570		0	0	Set up, adjust, collect from	0	0
2-84	DR	8	3920	300490		0	0	Set up, adjust, collect from	0	0
2-85	DR	8	3920	304410		0	0	Set up, adjust, collect from	0	0
2-86	DR	8	3920	308330		0	0	Set up, adjust, collect from	0	0
2-87	DR	8	3920	312250		0	0	Set up, adjust, collect from	0	0
2-88	DR	8	3920	316170		0	0	Set up, adjust, collect from	0	0
2-89	DR	8	3920	320090		0	0	Set up, adjust, collect from	0	0
2-90	DR	8	3920	324010		0	0	Set up, adjust, collect from	0	0
2-91	DR	8	3920	327930		0	0	Set up, adjust, collect from	0	0
2-92	DR	8	3920	331850		0	0	Set up, adjust, collect from	0	0
2-93	DR	8	3920	335770		0	0	Set up, adjust, collect from	0	0
2-94	DR	8	3920	339690		0	0	Set up, adjust, collect from	0	0
2-95	DR	8	3920	343610		0	0	Set up, adjust, collect from	0	0
2-96	DR	8	3920	347530		0	0	Set up, adjust, collect from	0	0
2-97	DR	8	3920	351450		0	0	Set up, adjust, collect from	0	0
2-98	DR	8	3920	355370		0	0	Set up, adjust, collect from	0	0
2-99	DR	8	3920	359290		0	0	Set up, adjust, collect from	0	0
2-100	DR	8	3920	363210		0	0	Set up, adjust, collect from	0	0

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2-9-16	14:00	Yes	✓	F	ST	