Part No. Order No.		ASC-13		Component Heat Lot #		A02071-0060				CD contr	ol
									Punning 7nd op		
Ord	er Qty	30	00		from Box				Vunr	ura 7ru	OD"
				OPERATIO	N 1			(oktober)		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
H2	11-4-15	SB	8	116	116			Lu) .		
Setup Hrs.		11 = %		¥.2					,) Obo	Ú l	
3		1									
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Pcs/Hr								Par	ts We	ITE AC	
17		-								Ø	
ROUTING:				i a a a a a a a a a a a a a a a a a a a	TO 2NI	OPERATIO	N			~	<u> </u>
			有数据有数据	OPERATIO	N 2			70 3		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
118											
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ROUTING:	A VIII CONTRACTOR			OPERATIO	N 2	NI SALINI LIVE		- No. attend		THRU-PUT/8HRS	
	A MARKET NA		- Minus over n			Down	Down time				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
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octup iiis.										18	
Cycle Time								5			
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Pcs/Hr								d			
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ROUTING:											
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		11-3-15	11/2	45.5		4	> bit	(0)	
		5 Training				/-	A	AMO			
	Y PRODUCTIO	6 Meeting			PAGE			TEMP		Test Form	