Part No.		106215-7		Component		106215-999			control devices, LLC			
Order No.		391163		Heat Lot #						644	device	es, LLC
Order Qty		250		W/O # from Box								2
				OPERATIO		Continue to the	ALL THE			THRU-F	UT/8HRS	120
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Haas	2-13-16	RM	6	3 67	3 70	-					1	11
Setup Hrs.			- 6	,			015	0	0			
2									1).			
Cycle Time							1 /k	J.H	/ 11	7		
31							(P)	1	W.			
Pcs/Hr								1	5			
110												
ROUTING:												
			Season Services	OPERATIO	N 2					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.										-		
Cycle Time												
Pcs/Hr												
									8-015			-11
ROUTING:												
or notice that				OPERATIO	V 3		A PERSONAL PROPERTY.			THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	2	Notes		Scrap	Scrap Code
Setup Hrs.		-										
Cycle Time												
your rame												
Pcs/Hr												
1 03/111								-				
ROUTING:					(4) A1730	PROPERTY.		No.	Rolling			
Notes / Ir	structions		me Codes			THE RESERVE AND ADDRESS OF THE PARTY OF THE	rst Part Ins	All the state of t	Record			
				Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
				2-12-11	Yes / No Check Letter			144 - 0 111				
4		1 FAIR		PAID	PIPNO				0	14-20 XATU		
		5 Training 6 Meeting			Michigan			was not the	STATE OF THE PARTY OF	170	00	300
FCONDARY PRODUCTION					DACE 1						V	