


Part No.	0042-54-C	Component	A06101-0034			
Order No.	388344	Heat Lot #				
Order Qty	225	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS	40	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	2-3-16	BA	---	1	2	4.0	3			
	2-4-16	BT	5.5	16	17	2	3	change & keep twice		
Setup Hrs.	2-4-16	JO	7.0	24	41					
	2-4-16	BA	8.0	24	65					
	2-5-16	BT	7	26	91					
Cycle Time	2-5-16	JO	8.0	27	118					
10 MIN	2-5-16	BA	7.0	25	143					
	2-6-16	JO	6.0	22	165					
Pcs/Hr	2-6-16	BA	6.0	25	190					
5	2-8-16	BT	8	43	233					
	2-8-16	JO	7.5	41	274	.5	1			

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	2-8-16	BA	6.5	28	302					
	2-9-16	BT	8	32	304					
Setup Hrs.	2-9-16	JO	3.5	16	320					
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance			2-3-16	10:45	Y	✓	A	JC	Adj. Fct. Change B/L Run
2	Tooling									
3	Setup									
4	FAIR									
5	Training									
6	Meeting									