Part No.		11-4-26		Component		11-4-L			control devices, LLC			
Order No.		3981101		Heat Lot #								
Order Qty		6		W/O # from Box								
				OPERATIO	N 1			HARVE	THE PARTY OF THE	HRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
10	1-25-16	06	2	5	1/-	7m	3					
Setup Hrs.	10010				-6			10	73			
7m								OUT				
Cycle Time									0.5			
30m								57	**************************************			
Pcs/Hr								114				
									205			
									5"	1		
ROUTING: OPERATION 2 THRU-PUT/8HR										IRII-PIIT/RHRS I		
Mach No.	Date	Fran Nama	Prod Hrs.	Total Pcs.	1	Down	Down time				Scrap	
Macii No.	Date	Emp. Name	Prod nrs.	TOTAL PCS.	Cum. Total	time	code		Notes	Scrap	Code	
									- Way - A			
Setup Hrs.					_				· · · · · · · · · · · · · · · · · · ·			
		a.										
Cycle Time												
Pcs/Hr	-1000											
ROUTING:				ODERATIO	N O					INII NUTIOUSEI		
					OPERATION 3		WN Down time		THRU-PUT/8HRS		Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code	
Setup Hrs.												
Cycle Time				250		92						
			Pa			*						
Pcs/Hr			No.									
								_				
ROUTING:					N-11							
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev	Inspector Notes			
		2 Tooling3 Setup		1-25-16	104300	res / No	Check	Letter	JC			
		4 FAIR		102 3.16	10 10 1000 p		A					
		6 Meeting										
SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/15/15											10/15/15	

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