Part No. Order No.		300322 392921		Con	Component Heat Lot #		A06153-016				contr	ol
				He							device	es, LLC
Ord	er Qty	1	50		from Box							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	PARTY.	Notes	THRU-	Scrap	Scrap
CNC T42	1:15.16	BA	3.5	1	21	3	32					Code
Setup Hrs.	1/20/16	BT	6.5	36	57			+				
	MASS		000	36								
Cycle Time												
Pcs/Hr								211				
ROUTING:				11								
SER PARK	OPERATION 2								THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	, _	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BRIDGE PORT	1.20.16	BH	1.5	56	56	_/	3					
Setup Hrs.				8								#
Cycle Time												
Pcs/Hr			1									
									110000000000000000000000000000000000000			
ROUTING:		VIEW DESCRIPTION	EVE 7800 EVE 1000	ODERATIO	N 3	50 September 201		161-6		TUBLE	NIT (OUDS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time	Notes		THRU-F	Scrap	Scrap
Haas	1-28-16	RM	2	54	56	time	8				2	Code
Setup Hrs.						1	IR		111			
1.0						50			1			
Cycle Time						-	c	41	181			
2.0 min								\$1).J	0	-	
Pcs/Hr								2/5		7	0	
ROUTING:									/		0	
Notes / Instructions		Down Time Codes			First Part Insp				Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup4 FAIR5 Training		1-16-15	8:50 PM	YFT) YRS	V	Ba	DIT	804		
				1-23-16	9:20/	45	1	8	The	100 S	37	
ECONDARY PRODUCTIO		N RECORD			PAGE 1	-			4	-	Test Form	10/15/15