

Control Devices LLC / Work Order Production Record

Part No.	SW1007-10	Rev Letter	E	Heat Lot #	
Order No.	364321	Component	SW1001-20	or	
Order Qty				Box W/O #'s	
QTY CHANGE INLS/DATE				Found on Label	

Special Notes / Instructions										Standard Cycle Time & Setup Time Verified					
										1st Operation					
										2nd Operation					
										3rd Operation					

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	467 Classifier					0	0	STD CYCLE TIME								0	#DIV/0!
3-12-15	JN	5	-	345		0	0	0	0								
3-14-15	JN	3.5	-	366		0	0	0	0								
3-24-15	JN	4	-	288		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	567 1404					0	0	STD CYCLE TIME								0	#DIV/0!
3-14-15	JN	2.5	-	216		0	0	0	0								
3-18-15	JN	4	-	216		0	0	0	0								
3-26-15	JN	2	-	216		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	487 470 CE					0	0	STD CYCLE TIME								0	#DIV/0!
3-19-15	JN	3.0	-	288		0	0	0	0								
3-20-15	JN	1.15	-	107		0	0	0	0								
3-23-15	JN	2	-	240		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	3-20-15	2pm	YES	DH	50#
Total Scrapped	0	2	Tooling	0	3-24-15	3pm	YES	DH	50#
3rd Operation Count	0	3	Setup Idle	0	3-25-15	8:15a	YES	DH	50#
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								