


Part No.	R452-24	Component	A02001-0012			
Order No.	400108 - 399966	Heat Lot #				
Order Qty	50	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS	576	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT OFF SAW	2/11/16	ST	.75	53						
Setup Hrs.				55						
0										
Cycle Time										
40 SEC										
Pcs/Hr										
72										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD	2/11/16	ST	.1	1						
	2/12/16	T.W.J.	1	53	54	.75	2			
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		2-11-16	9:45	YES	✓	F	DT	