


Part No.	J5	Component	A02001-0016	
Order No.	397229	Heat Lot #		
Order Qty	500	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

240

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	1-18-16	HVD	8	268		0		Hand To Clear out	0	
	1-18-16	BA	65	203	471	1.5	3	STOCK	0	
Setup Hrs.	1-19-16	HVD	4	137	608	4	3		0	
3								Job out		
Cycle Time								HVD		
1/1473										
Pcs/Hr										
30								2.8-110 2.5.5		

ROUTING:

TO THREAD ROLLER

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-18-16	8:30	YES		A	TH	