	er No. er Qty		3134	LI N		104467U-17					
The house of the	er Qty	15	393134		Heat Lot #		Job 601			contro device	es, LLC
Mach No.			500		from Box		000	V		TUDU DUT JOURS	
	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
DP TAPPER	12-9	71	3.5	878	828	time					Code
0077	12/12	TIW. J	6	1125	1953			4			
Setup Hrs.	12/14/15	NA	/	1180	3133						
Cycle Time								-	7		
Pcs/Hr								12	05		
									/	10	
ROUTING:											
William Californ	·美工河南 (多洲)			OPERATIO		Down	Down time			HRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
	=======================================			(a )	_						
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ROUTING:	of the state of		e- 300 e- 500 a	OPERATIO	N 2	nemo v				UDU DUT/OUDG	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.			Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
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ROUTING:											
Notes / In	structions		ime Codes		Track and		irst Part In		Record		
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR 5 Training		129-15	Risp	4FE)		u	(\$6.4)		
	PRODUCTIO	6 Meeting			PAGE			NEW P			