

Control Devices LLC / Work Order Production Record			
Part No.	R451-20	Rev Letter	A
Order No.	376846	Component	5/16" x 1/2" Brass
Order Qty	50		
		Heat Lot #	
		or	
		Box W/O #'s	
		Found on Label	

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Final Counted Pcs	(from packing)	1	Maintenance	0	7-9-15	3:30	Y/N	DH	1ST DEFECT
Final Scrapped	0	2	Tooling	0	7-10-15	9:45	Y/N	DH	2ND DEFECT
Final Operation Count	0	3	Setup Idle	0					
Final Operation Count	0	4	Other	0					