

Part No.	SF4-2.5-10	Component	4-3-E-BLNK		control devices, LLC	
Order No.	391652 392304	Heat Lot #			SF4-2.5-F	
Order Qty	20	W/O # from Box	378240			

OPERATION 1							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	11/25/15	p.b.	7		50					
	11/25/15	DG	8	66	116					
Setup Hrs.								Jobact		
Cycle Time										
Pcs/Hr										

OPERATION 2							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions		Down Time Codes		First Part Inspection Record					
	1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling							
	3	Setup							
	4	FAIR							
	5	Training							
	6	Meeting							