Part No.	S4-	S4-4-6-14				,		Heat Lot/Traceability	ceability	
Order No.	40	402909		devices, LLC	rc	Cor	Component(s)	No(s)		
Order Qty		25					SF4-4-6			
	Distingu	Distinguishing Traceablity Numbers	ity Numbers			CL	CUTU-3-1/2			
Flare Nuts	Six digit no.	located on the	Six digit no. located on the box label under box quantity.	r box quantity.		2	CUTU-14-1/4			
Brazing Rings	Located on	the box label, c	Located on the box label, directly above the word "heat."	າe word "heat."			BRZ01			
Copper Tubing	Located on	the spool label	Located on the spool label, starting with the letter "M."	ne letter "M."			BRZ25			
Flare Tubes	Use their w	ork order numb	Use their work order number and date on the box label	the box label.			CP13			
Snap Rings	Located on	the bag followe	Located on the bag followed by "Lot Number."	oer."						
Caps/Plugs	Do not requ	Do not require traceability.								
Mach. No.			Setup Hrs.	Cycle Time		Pcs./Hr		Thru- put/8hrs		
Date Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code		Notes		Scrap	Scrap Code
3/18/16 50	144.15	30	30	Ø						
2										
								200	0-	
									P	
ROUTING:										
Special Notes / Instructions	ictions	Down Time Codes	odes			First Part I	Inspection Record	100		
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	Date Part Submitted	rt Time Of Day	Approved Yes / No C		Inspector		Notes	
			3/16	40			AM	loos virual		
			T							
BBAZING BBODILGTION BEG		6 Meeting	-							
BRAZING PRODUCTION RECORD	ORD								Test	Test Form 11/4/15