David No.		11.11				11					9	
Part No. Order No.		11-4-14 388944		Component		11-4-F-BLNK				GI	contr device	ol es, LLC
Order Qty		50		Heat Lot #		1///			s			1
01u	er Qty			W/O # from Box OPERATION 1		NIT		200		THRU-	PUT/8HRS	<u> </u>
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	11/9/15	D6-	8	47	13						/	22
Setup Hrs.	7.7							T	/-	1_		
12-13								U	2000)		
Cycle Time								10	20	1		
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Pcs/Hr									111/2	0		
											1	
ROUTING:	Library is				SA	NDBLAST	L	<u> </u>			-	
TO PERSON				OPERATIO	N 2	Down				THRU-	PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
					_							
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
ROUTING:			Marine Dalla	OPERATIO	N 3				1807 PS 18	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
1												
Setup Hrs.												
	in the second											
Cycle Time												
Pcs/Hr												
	_											
ROUTING:												
Notes / Ir	nstructions	Down Ti Maintenance	ime Codes	Date Part		Approved	irst Part Ins Mtrl	Rev Rev	Record			
		2 Tooling	-	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup 4 FAIR		11.9-15	10Am	465		A	Ait	(Salar)	No. of the last	
		5 Training				•				9		
SECONDARY	PRODUCTIO	6 Meeting			PAGE 1			5			Test Form	10/45/45