


Part No.	7-3-D-BLNK	Component	A02071-0052	
Order No.	398071	Heat Lot #	192143.3.1	
Order Qty	550	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1	1-25-16	HVP	2	85					0	
	1-26-16	HVP	6	287	372				0	
Setup Hrs.	1-27-16	HVP	4	180	552			Jobot	0	
1	1-28-16	HVP	4.5	211	732			HVP	0	
				943					0	
Cycle Time										
1A15g										
Pcs/Hr										
43										

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								