

Control Devices LLC / Work Order Production Record

Part No. <u>SF5001-10</u>		Rev Letter <u>J</u>		Heat Lot #													
Order No. <u>381193</u>		Component <u>SF5001-20</u>		or													
Order Qty				Box W/O #'s													
QTY CHANGE INLS/DATE				Found on Label													
Special Notes / Instructions																	
Standard Cycle Time & Setup Time Verified																	
1st Operation																	
2nd Operation																	
3rd Operation																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # <u>467</u>																	
8-21-15	JT		.2	3		0	0	STD CYCLE TIME								0	#DIV/0!
8/21/15	NK	4		840		0	0	0	0				3				
8/22/15	NK	3		560		0	0	0	0				0				
8-24	SM	1		90		0	0	0	0				1				
8-24-15	SB	5		745		0	0	0	0		000						
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine # B17																	
						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #																	
						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	8-21-15	8:15AM	yes	DJ	CHAM x1								
Total Scrapped	0	2	Tooling	0													
3rd Operation Count	0	3	Setup Idle	0													
2nd Operation Count	0	4	Other	0													
1st Operation Count	0																