


Part No.	.430-B-BLNK	Component	A02071-0026	
Order No.	395500	Heat Lot #	N/A	
Order Qty	2000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C2	1-12-16	JB	4.5	440		3	3	Out of Bars		
	1-13-16	JB	2.5	267	707	7	3	COOLERS Running FC		
Setup Hrs.	1-14-16	JB	1.5	165	872	7	3	Running FC now		
1	1-15-16	JB	5.5	520	1392	3	3	Heat# 1574484		
	1-16-16	JB	7	868	2060	1	3			
Cycle Time	1-18-16	JB	1	40	2100			Job Cost		
35s										
Pcs/Hr										
92										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-17-16	10:4	YES	✓	B	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								