

Part No.	7-3-13	Component	7-3-D B/MK											
Order No.	397094	Heat Lot #												
Order Qty	100	W/O # from Box	394432											

  

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	1-22-16	DG	4		39	8m	3		1	11	
	4/23/16	RG	6	70	109						
Setup Hrs.	1/23/16	DG	6	65	174						
8m											
Cycle Time											
8m											
Pcs/Hr											

Job out  
 \$1.42  
 2-1-16  
 255 1

  

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

  

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

  

ROUTING:										
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ROUTING:										
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ROUTING:										
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Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	1-22-16	6:30g	Y	✓	A	TC	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							