Part No. Order No.		100046-2 388540		Component Heat Lot #		100046-999				GI	contr	ol es, LLC
Ord	er Qty	4	0		from Box			9	<			9
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	N 1 Cum. Total	Down time	Down time code		Notes	THRU-I	Scrap	Scrap Code
CNC T42	11-5-15	70 L5	5.0	2	2	1.0	3					couc
Setup Hrs.		125	6.5	16	3(7			
4	11/6/15	- V.Z., I	3.0	10	9/						St.	·
Cycle Time			1.135					(%)				
16 MIN					4	•	WIII		12/6	2		
Pcs/Hr					361	-	,		1165			
3					4	-					8	
ROUTING:		104		<u> </u>	HOLD IN CNC	AREA FOR	2ND OP		*		10	
	三		STATE OF	OPERATIO		Down	Down time	252		THRU-I	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
CNC T42	11-6-13	50	3.5	21	28	2.0.	3	,				
Setup Hrs.	11/9/15	BT	6.5	12	40		8					
2						(9 	1					-
Cycle Time							ě					
Pcs/Hr							0.0	<u> </u>		-		
3			192741									
			*)		LIOLD IN CNO	AREA FOR	300.00					
ROUTING:	Committee of the Commit		in sector	OPERATIO	HOLD IN CNO	AREA FOR	3KD OP		2146	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
CNC T42	11/9/15	BA	6	20	19	_ []	3					
Setup Hrs.	11/10//3	BJ	6	20	39					$\overline{}$		
***************************************			*		DX .							
Cycle Time				. V					1			
Cycle Time					4				6)	1	
			V							- 0	. /	
Pcs/Hr												
ROUTING:			6		PA	CK DEPT						
Notes / I	Instructions	Down T	ime Codes				irst Part In	_	Record	1 16		
		 Maintenand Tooling Setup FAIR Training 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	(A	Notes	
SECONDAR	Y PRODUCTIO	6 Meeting	- Constitution of the Cons		PAGE	1:			N.	₩.	Test Form	10/15/15