

 control devices, LLC

32

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
103	2-16-16	CS	4		14			JOB - OUT		
Setup Hrs.										
6 MIN										
Cycle Time										
14 MIN										
Pcs/Hr										
4								2-26-16 38		

THRU-PUT/8HRS

[illegible]

OPERATION 3

[illegible]

ROUTING:

Notes / Instructions		Down Time Codes		First Part Inspection Record				
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup	24616	9:30	yes	✓	B	DH	
	4 FAIR							
	5 Training							
	6 Meeting							