Part No.		SF405-2-1/4		Component		SF	SF405-A-BLNK			490 %	m contr	ol lo
Order No.		396715		Heat Lot #						652	ontr device	es, LLC
Ord	der Qty		20	W/o	# from Box	1	1/4		7			
				OPERATI	ON 1					THRU	I-PUT/8HRS	
Mach No.		Emp. Name	1,50,00,000,000	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1/12/16	P.G.	3		50			100	oct			
Setup Hrs.								+-		,		
12 min.				_				J	000	cf		
Cycle Time												
2 min.										110		
Pcs/Hr					+	_			1,,	70		
									1.10	(6)		
								 	1	5	X	
ROUTING:											K	
200				OPERATION	ON 2				ESSANGE EST	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
					1							
Cycle Time												
Pcs/Hr						-						
1 05/111						-						
ROUTING:					<u> </u>							
				OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						_						
etup Hrs.								_				
ycle Time												
yele Time												
									<u> </u>			
Pcs/Hr			_									
									Thus,			-
				Ų.								
OUTING:												
Notes / Instructions		STATISTICS OF THE PARTY OF THE	Down Time Codes		First Part Inspection Record							
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		4 FAIR										
		5 Training6 Meeting										
		The state of the s										