

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Planned Pcs/Hr

Standard

Wgt/Pc

Post/Bar

Wgt/Bar

Total Bars

Remaining Bars

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Actual

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Loads Today

Setup Hours

Total Pcs

Prod. Hours

Beginning Balance

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

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