Part No.   F403-\$2/16-R	Test Form 11/4/15	Test F										ORD	BRAZING PRODUCTION RECORD	BRAZING PR
True   F403-#3/16-R										30				
Component(s)   Component(s)   Component(s)   Fag3-83/16   Role(s)   Role(s										σσ				
Component(s)														
rt No. 1943 \$3/16-R 39228  er No. 39228  er Qty 100  Distinguishing Traceability Numbers   Component(s)   Component(s)   No(s)    p Rings   Cocated on the box label, directly above the word "heat."   Cocated on the spool label, starting with the letter "M"."   L-RING   2-1511 CH    p Rings   Cocated on the bag followed by "Lot Number."   Pcs./Hr   Pcs./Hrs.   Cocated on the bag followed by "Lot Number."   Pcs./Hrs.   Cocated on the spool label, starting with the letter "M".   Cycle   L-RING   2-1511 CH    p Rings   Cocated on the bag followed by "Lot Number."   Pcs./Hr   Thru-Imp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down Time   Cocated on the require traceability.   Scrap    s Down Time   Cocated on the spool label, starting with the letter   Pcs./Hr   Pcs./Hr   Scrap    s Down Time   Cocated on the spool label, starting with the letter   Pcs./Hr   Pcs./Hr   Scrap    s Down Time   Cocated on the spool label, starting with the letter   Pcs./Hr   Pcs./Hr   Scrap    s Down Time   Cocated on the spool label, starting with the letter   Pcs./Hr   Pcs./Hr   Scrap    s Down Time   Cocated on the spool label, starting with the letter   Pcs./Hr   P			Notes	Inspector	Rev Letter	Mtrl	Approved Yes / No	Time Of Day	Date Part Submitted	enance g				
er No. 39258  er No. 39258  er No. 39258  Distinguishing Traceability Numbers  Enus Six digit no. located on the box label, directly above the word "heat." Lcarted on the spot label, directly above the word "heat." Lcarted on the spot label, starting with the letter"M."  So Distinguishing Traceability Numbers Six digit no. located on the box label directly above the word "heat." Lcarted on the spot label, starting with the letter"M."  Uses their work order number and date on the box label. Located on the bag followed by "Lot Number:"  Mach. No. Stup Down Time Code  So Juca Soun Total Down Time Code  So Juca Soun Total Down Time Code  Notes Scrap  Notes Scrap				Spection Record	First Part Ir					Time Codes	Down	ctions	I Notes / Instru	Specia
Part No.         F403♣3/15-R 190238         Component(s) 1902         Component(s) 1903														ROUTING:
Part No.     F403-\$3/16-R JORder No.     Component(s) JORDER OF THE NUTS Early Rings Capper Tubing JORDER OF Tubes Shap Rings Capper Tubes Shap Rings Capper Tubing JORDER OF The Box label, directly above the word "heat." Use their work order number and date on the box label. It reful box label by "Lot Number."     Cycle Hrs.     Cycle Time     Pos/Hr     Pros/Hr     Thru- put/8hrs       Le     Emp. Name     Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Pcs/Hr     Notes     Scrap       44     SB     LOC     Setup     Down Time     Down Time     Down Time     Notes     Scrap		8												
Part No.   F403-\$ 3/16-R   Conter No.   392258   Conter No.   392258   Conter No.   392258   Conter Oty   100		2												
Part No.     FA03-\$3/15-R 393258     Conter No.     Component(s) 100     Component(s) FA03-\$3/16     Component(s) No(s)     Component(s) No(s)     Component(s) No(s)     Heat LoV/Traceability No(s)       Graing Rings Gopper Tubbing Flare Tubes Snap Rings Caps/Plugs     Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "Nt." Located on the bag followed by "Lot Number."     LRING     1-RING     392.178 392.178       Snap Rings Caps/Plugs     Located on the box label, starting with the letter "Nt." Located on the bag followed by "Lot Number."     Cycle     Pcs/Hr     Thru- put/8hrs       Mach. No.     Fa03-\$43/16 Located on the bag followed by "Lot Number."     Pcs/Hr     Thru- put/8hrs     Scrap       44     Sright All Sri												-		
Part No.         F403-#3/16-R 392288         CONTORION BOORDER OF THE PLANT OF T		0	100											
Part No.         F403-\$3/16-R 392258         Confer No.         Component(s) 100         Component(s) 100         Component(s) 100         Component(s) 100         Heat Lot/Traceability No(s)           Flare Nuts Straing Rings Opper Tubing Flare Tubing Shap Rings Snap Rings Snap Rings Do not require traceability.         Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Located on the spool label, directly above the word "heat." Located on the box label into the box label. Setup Do not require traceability.         Cycle         Pcs/Hr         Thru- put/8hrs           Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Pcs/Hr         Notes         Scrap           4         Strap         100         LOW. Total         Down Time         Notes         Scrap														
Part No.       F403-\$/3/16-R       Conter No.       392258       Component(s)       Component(s)       Heat Lot/Traceability Number         Order Qty       100       Distinguishing Traceability Numbers       F403-\$\frac{3}{2}3/16       106 \$       393.178			CVV											
Part No.         F403-\$43/16-R 392258         Control 400         Component(s)         Component(s) 100         Component(s) 100         Component(s) 100         Heat Lot/Traceability No(s)         Heat Lot/Traceability No(s)           Gorder Odty         100         100         F403-\$43/16         37.2.178         37			`											
Part No.   F403-\$3/16-R   Gontrol   Order No.   392258   Component(s)   Distinguishing Traceability Numbers   Law Gevices   LLC   F403-\$3/16   No(s)   No(s)														
Part No.         F403-\$3/16-R 392258         Control devices, LLC         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         100         100         F403-\$3/16         392258         293/16         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         392178         39217988         39217988         3921798         39217988														
Part No.   F403-#3/16-R   Gombroad   Gom					0									
Part No.   F403-\$ 3/16-R     Component(s)   Order No.   392258   Component(s)   Independent No.   100   Independent No.   Independent No.   100   Independent No.   100   Independent No.   Independent														
Part No.       F403-\$3/16-R       Component(s)       Component(s)       Heat Lot/Traceability No(s)         Order Qty       100       F403-\$3/16-R       Component(s)       No(s)         Flare Nuts       Six digit no. located on the box label, directly above the word "heat."       L-RING       373.178         Srazing Rings       Located on the box label, directly above the word "heat."       Located on the spool label, starting with the letter "M."       Located on the spool label, starting with the letter "M."         Flare Tubes       Located on the box label on the box label.       Use their work order number and date on the box label.       Located on the box label.         Snap Rings       Located on the bag followed by "Lot Number."       Fcycle       Pcs./Hr       Thru-put/8hrs         Mach. No.       Setup Hrs.       Cycle       Down Time       Down Time       Notes       Scrap         te       Emp. Name       Prod Hrs.       Total Pcs.       Cum. Total       Down Time       Notes       Scrap														
Part No.         F403-\$3/16-R         Component(s)         Heat Lot/Traceability Numbers           Located On the box label, directly above the word "heat."         Emp. Name         Prod Hrs.         Strug         Component(s)         Component(s)         Heat Lot/Traceability Numbers           Located Qty         100         F403-\$3/16         393.178										_	100		SB	12/4
F403-\$3/16-R   392258   Component(s)   392258   Component(s)	Scrap Code	Scrap		Notes			Down Time Code	Down Time	um. Total	2.	Total P	Prod Hrs.	Emp. Name	Date
F403-4 3/16-R   392258   Component(s)   392258   Component(s)			but/oills					IIIII		1113		Children A Standard		
F403-4\3/16-R   Gontrol   Component(s)			Thru-		Pcs./Hr			Cycle	7	Setu			Mach. No.	
F403-4\3/16-R   Component(s)   Component(s)     392258   Component(s)     100   Distinguishing Traceability Numbers   L-RING     Six digit no. located on the box label under box quantity.     Located on the box label, directly above the word "heat."     Located on the spool label, starting with the letter "M."     Use their work order number and date on the box label.     Located on the bag followed by "Lot Number."     Do not require traceability.														
F403-4\3/16-R   Component(s)   Component(s)     392258   Component(s)     100   F403-4\3/16     Distinguishing Traceablity Numbers   L-RING     Six digit no. located on the box label under box quantity.     Located on the box label, directly above the word "heat."     Located on the spool label, starting with the letter "M."     Use their work order number and date on the box label.     Located on the bag followed by "Lot Number."										ability.	uire trace	Do not req	/Plugs	Caps
F403-4\3/16-R   Component(s)   Component(s)     392258   Component(s)     100   F403-4\3/16     Distinguishing Traceablity Numbers   L-RING     Six digit no. located on the box label under box quantity.     Located on the box label, directly above the word "heat."     Located on the spool label, starting with the letter "M."     Use their work order number and date on the box label.								=	"Lot Number."	followed by	າ the bag f	Located or	Rings	Snap
F403-4\3/16-R   Component(s)   Component(s)     392258   Component(s)     100   Distinguishing Traceability Numbers   L-RING     Six digit no. located on the box label under box quantity.     Located on the spool label, starting with the letter "M."     Located on the spool label, starting with the letter "M."								box label.	d date on the	r number an	work order	Use their v	Tubes	Flare
F403-\$\frac{1}{3}/16-R  392258  Component(s)  100  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Component(s)  F403-\$\frac{1}{3}/16  L-RING								etter "M."	ing with the le	label, start	n the spoo	Located or	r Tubing	Coppe
F403-4/3/16-R 392258 Component(s)  100 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity.  Component(s)  F403-4/3/16  L-RING								vord "heat."	y above the w	label, directl	n the box I	Located or	ng Rings	Brazir
# F403-4/3/16-R								ox quantity.	abel under bo	on the box la	o. located	Six digit no		Flan
F403-43/16-R  392258  Component(s)  100  F403-43/16			20151104	L-RING	SOME OF				ımbers	aceablity Nu	uishing Tr	Disting		
F403-43/16-R Control Component(s)			392178	03-3∤3/16	F41						100		er Qty	Ord
F403-93/16-R		1	No(s)	nponent(s)	Con		LC	devices, 1			92258	3	er No.	Ord
		ty	Heat Lot/Traceabilit	150505±(c)	2			ontrol			3/16-R	F403	t No.	Pai