

Control Devices LLC Work Order Production Record

Machine No. 5325
Rev Letter E
Planned Pcs/Hr
Remaining Loads #DIV/0!

Acme / Davenport Only			
Wgt/Bar	Total Bars	#DIV/0!	
Bars/Load	Total Loads	#DIV/0!	
Wgt/Pc	Pcs/Bar	#DIV/0!	

Setup Allowed Hrs.	32
Setup Actual Hrs.	0
Setup %	####

Qty

Mat. # 5325

Mat. # 5325

Notes

Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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1. 5325 beginning balance 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 375

2. 5325 1131 114 0 0 0 0 0 0 0 0 0 0 0 0 0 0 375

3. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

4. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

5. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

6. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

7. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

8. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

9. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

10. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

11. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

12. 5325 2182 4.0 0 360 0 0 0 0 0 0 0 0 0 0 0 0 375

First Part Inspection Record

Actual Efficiency		Down Time Codes		Total Hours	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
ned Pcs	0	Total Counted Pcs	1	Maintenance	0					
Efficiency	#DIV/0!	Actual Efficiency	2	Tooling	0					
Efficiency	#DIV/0!	Actual Efficiency	3	Setup Idle	0	3-11-14	7:45	yes	OK	CR 10A 11:30 #103
lock Pcs	0		4	Other	0					