| Setup Allowed Hrs.  | #DIV/I0! Setup Actual Hrs. 0 | #DIV/0!        |           | #DI/\/01 |           |  | Material Mach B Scrap Heat Down D Scrap | CG.       |                   | 1, 530. | COMPATALL. |         |          |         |         |         | 9       |         |         |         |           |         |            |         |         |         |         |         |         |                     |         |         |           | 0 0 Page 1 | First Part Inspection Record | Material          | Yes / No Check Inspector Notes | UES LAND          |     |
|---------------------|------------------------------|----------------|-----------|----------|-----------|--|---|-----------|-------------------|---------|------------|---------|----------|---------|---------|---------|---------|---------|---------|---------|-----------|---------|------------|---------|---------|---------|---------|---------|---------|---------------------|---------|---------|-----------|------------|------------------------------|-------------------|--------------------------------|-------------------|-----|
|                     | Total Bars                   | Total Loads    | -         | Pcs/Bar  | Tacach    | SKARCI   | % Mach.                                 | inciency  |                   | #DIV/0! | #DIV/0!    | #DIV/0i | #DIV/0i  | #DIV/0! | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0!   | #DIV/0! | # # 10/VIO | #DIV/0i | #DIV/0! | #DIV/0! | #DIV/0! | #DIV/0i | #DIV/0i | #DIV/O#             | #DIV/0: | #DIV/0! | #DIV/0!   | ?          |                              | Time              | Of Day                         | 11:10             |     |
| 9                   |                              | _              |           |          | onent     | 7  | Actual                                  |           |                   | #DIV/0i | #DIV/0i    | #DIV/0i | $\dashv$ |         |         | -       |         |         |         | 5       | -         | #DIV/0! | -          | -       | #DIV/0! | #DIV/0! | -       | -       | -       | _                   | #DIV/0! | -       | #DIV/0! + | i.         |                              | Date Part         | Submitted                      | hi-82h            | - 2 |
|                     | Wgt/Bar                      | Bars/Load      |           | Wgt/Pc   | Component |  | Plan                                    | . Calibay |                   | 0       | 0          | 0       | 0        | 0       | 0       | 0       | 0       |         | 0       |         | 0         | 0       | o .c       | 0       | 0       | 0       | 0       | 0       | 0       | 0 0                 | 0 0     | 0       | 0         |            | Total<br>Hours               | 0                 | 0                              | 0                 |     |
| +                   |                              |                |           |          | 7         |  | Balance                                 |           | 0                 | #DIV/0i | #DIV/0i    | #DIV/0i | #DIV/0i  | #DIV/0i | #DIV/0i | -       | -       | -       | -       | -       | #DIV/01   | :0/AIC# | #DIV/IO#   | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | ig/AlC#             | #DIV/01 | #DIV/0i | #DIV/0i   |            | sėpo                         | Maintenance       | Tooling                        | Setup Idle        |     |
| 1 siller 2          | MA                           | 100            |           | #DIV/0i  |           |  | Cum.                                    |           | 0                 | #DIV/0! | #DIV/0     | #DIV/0i | #DIV/0i  | #DIV/0i | #DIV/0i | #DIV/Oi | #DIV/0i | #DIV/0i | #010/0  | #DIV/0i | # 10/VIO# | 10/VIO# | #DIV/01    | #DIV/0i | #DIV/0! | #DIV/0  | #DIV/0! | #DIV/0i | #DIV/0i | 107/10#<br>#DIV/10# | #DIVIO  | #DIV/0i | #DIV/0i   |            | n Time Codes                 | Mainte            | Toc                            | Setu              | (   |
| 0                   |                              | :s/Hr          | ning      | grilling |           |  | Planned                                 |           | V                 | 0       | 0          | 0       | ٥        | 0       | 0       | 0       | 0       | 0       | 0       | o o     |           | 0       | 0          | 0       | 0       | 0       | 0       | 0       | 0       | 0 0                 | 0       | 0       | 0         | 0          | Dow                          | *                 | 2                              | m                 |     |
| Machine No.         | Rev Letter                   | Planned Pcs/Hr | Remaining | Loads    |           | The second secon | Pieces<br>Today                         | (bars)    |                   | #DIV/0i | #DIV/0i    | #DIV/0i | #DIV/0:  | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | #DIVIO: | #DIV/0! | :0/AIO#   | #DIV/0! | #DIV/0     | #DIV/0! | #DIV/0! | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0i | #DIV/0!             | #DIV/0i | #DIV/0i | #DIV/0i   | #DIV/0!    |                              |                   | a sales and a                  | #DIV/0i           |     |
|                     |                              |                | -         | Ð        | 10        |  | Total                                   |           |                   |         | 100        | Ichor   |          |         |         |         |         |         |         |         |           |         |            |         |         |         |         |         |         |                     |         |         |           | 0          | Actual Efficiency            | Pcs               |                                | ć                 |     |
|                     | plo                          | ş.:            |           | 7        |           |  | Setup                                   |           | ance              | 11      | 1/2        | 4110    |          |         |         |         |         | -1      |         |         |           |         |            |         |         |         | )<br>=  |         |         | -                   |         |         | 1.        | 0          | Actual E                     | Total Counted Pcs | 8                              | Actual Efficiency |     |
| Control Devices LLC | non Kec                      | 1-50           | 1         | 5        |           |  | Prod.                                   |           | beginning balance |         |            |         |          |         |         |         |         |         |         |         |           |         |            | a       |         |         |         |         |         |                     |         |         | E         | 0          |                              | Tota              |                                |                   |     |
| Control Devices     | Product                      | 38003          | 110       | 9        |           |  | # Clock                                 |           | ped               |         | 180        |         |          |         |         |         |         |         |         |         |           |         |            |         | -       |         | *       |         |         |                     |         |         |           |            | ency                         | 0                 |                                | #DIV/0!           |     |
| ontrol              | Order                        | (38°           | 1.1       |          | Į.        |  | Emp.                                    | -         |                   | 8       | 2          |         |          |         |         | -       |         |         |         |         |           |         |            |         |         |         |         |         | _       |                     |         |         |           |            | Barstock Efficiency          | ned Pcs           |                                | Efficiency        |     |
| 3 5                 | LOAA                         | Part No.       | Order M.  | Older No | Order Qty | -  | Date                                    | 1         | 111               | 7/20    | 9          |         |          |         |         |         |         |         |         |         |           |         |            |         |         |         | -       |         | ,       |                     | ,       |         |           |            | Barsto                       | Total Planned Pcs |                                | BarStock E        |     |