Part No.		11-4-26			Con	ponent	11-4-L-BLNK			Control devices, LLC			
Order No.		399944			Hea	at Lot#	,			devices, LLC			
Order Qty		8		1	W/0 #	from Box	398244						
				0	PERATIO	N 1			Villa el		THRU	PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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7 MIN				1	40	7/1	0		JOB				
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30 MIN	79.					1			1/6	1/1	1/1	1/6	
Pcs/Hr						///			)	MAZI	1//	/	
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Mach No.	Date	Emp. Name	Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Setup Hrs.	8												
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Cycle Time													
Pcs/Hr			l l				_	_					
	18												
DOUTTING T				L.,									
ROUTING:	nstructions	Da T	ima Cadaa	_				inch David		Descri			
Notes / Instructions		Down Time Codes  1 Maintenance			Date Part		Approved	irst Part In Mtrl	spection Rev	Kecord			
		2 Tooling			Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		-	2-11-16	4315 Pm	405	/	8	WRB			
		5 Training		L									
ECONDARY	/ PRODUCTIO	6 Meeting				PAGE 1	1	A West -				Test Form 1	0/45/45
LCUNDARY	CODUCTIO	A ULCOKD				PAGE	E.					Lest Form	11/15/15