Part No.		501-4-3/16		Component		501-A-BLNK			GD control devices, LLC			
Order No.		395995		Heat Lot #								
Order Qty		50		W/O # from Box		380412						
(4) (4) (4)	NAME OF TAXABLE	ent the second		OPERATIO		A Maria				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1/9/16	P.G.	6		80							
Setup Hrs.								T	/	,		
10 mins								Ve	Doc 1			
Cycle Time								No	pres 7	E		
						NIV	1	1/1/	Jach .		u n	
4						1)		0.11	1	1	NA	
Pcs/Hr							H			1	20	
				_						1	X	
ROUTING:	F - STANDAY DIAGOST LINES			00504710								
			er talence in the	OPERATION 2		Down	Down time				PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.	2);						7			_	111	
Cycle Time												7-11
Pcs/Hr												
	**											
ROUTING:												
CHARLENATOR		Alter a bill de sy l	Manual Act	OPERATIO	N 3	Down				THRU-	PUT/8HRS	Course
Mach No. Date		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
		_										
Setup Hrs.												
Cycle Time												
cycle Tille						*						
Pcs/Hr								pet				
·												
ROUTING:												
Notes / Ir	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup 4 FAIR										
		5 Training										
ECONDADY	PPODLICTIO	6 Meeting			DACE							