Control Devices LLC / Work Order Production Record

Part No.	~~CY~~ CY1102
Order No.	346644
Order Qty	2000
QTY CHANGE INLS/DATE	

Rev Letter	A
Component	CY1101-10

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Vertified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
9-10-14	GB	4.5		800		0	0	0	0								
~~9-11-14~~	~~GB~~	~~4.5~~		~~822~~		0	0	0	0								
9-11-14	GB	3.5		938		0	0	0	0								
9/12/14	TWJ	3.0	—	500		0	0	0	0								
9-12-14	GB	4.0		650		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes