Part No.		143356-01-C		Component		143356-01-C-10			control				
Order No.		393493		Heat Lot #			le la			GD control devices, LLC			
Order Qty		525 35°		W/O # from Box								5	
	12021260			OPERATIO		Down	Down time		N. DILE	THRU	-PUT/8HRS	100	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code	
GOSS #1	12-30	JA	6.5	6		4	-	-			5	11	
Setup Hrs.	/ /	7/1	6313	187		1	1	16.				3	
	1-4	Jm	5.5	160	1	2.						<u> </u>	
	1-6	JM	6.5	215	51.7								
Cycle Time	1-18	Jm	7,5	224	290	6	(2				0	0	
	1-19	Jm	6	192		7.5	0	Cle	ning				
	1-20	JM	3	92		3				5	6	0	
Pcs/Hr				•				Job 04+		+			
	•								-	/			
ROUTING:			A CONTRACTOR DESCRIPTION	OPERATIO	N 2					TUDII	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU	Scrap	Scrap Code	
										1			
		2						/	10				
Setup Hrs.									- Joll				
							/	b 5	,4				
<u> </u>								ハノ	1	W			
Cycle Time								/	01	,			
									70	D			
Pcs/Hr)	/			
1 05/111													
											h		
ROUTING:		-	4 10 4 2 3					100					
			- Voyeur a	OPERATIO	N 3			THRU		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.									Barb.				
Cycle Time													
cycle Time													
ł													
Pcs/Hr								-					
•				_							2		
							1						
ROUTING:													
Notes / Instructions		Down Time Codes						spection Record					
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes		
		3 Setup		12-30-15	8:15	Yes / No	Check	Letter	-1h	-	000000		
		4 FAIR 5 Training	No.	000	0.10	100			0	ALC: NO.			
		6 Meeting		THE PERSON NAMED IN					A PROPERTY OF				
ECONDARY	PRODUCTION	N RECORD			PAGE 1		-	-		-	Test Form 1	0/45/45	