


Part No.	C5A	Component	CA-BLNK	
Order No.	398648	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	1-29-16	HVP	1.5	2	2	0			0	
Setup Hrs.										
5 MIN										
Cycle Time										
1 MIN 3/m										
Pcs/Hr										
54 18								2-1-18		

ROUTING:

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-29-16	1 p.m.	YES	✓	A	DTT	