


Part No.	104676-17	Component	104467U-17		
Order No.	393134	Heat Lot #	Job 007		
Order Qty	1500	W/O # from Box			

OPERATION 1						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DP TAPPER 0077	12-9	JT	3.5	828	828					
	12/12	T.W.J	8	1125	1953					
Setup Hrs.	12/14/15	NK	7	1980	3133					
Cycle Time										
Pcs/Hr										

OPERATION 2						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance		12-9-15	2:15 PM	YES	✓	U		
2	Tooling								
3	Setup								
4	FAIR								
5	Training								
6	Meeting								