


Part No.	9-4-15	Component	9-4-G-BLNK	
Order No.	402634	Heat Lot #		
Order Qty	50	W/O # from Box	377106	

OPERATION 1										THRU-PUT/8HRS	56
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	3-3-16 3-4-16	DG CS	SS	28	51	64	3		2	11	
Setup Hrs.											
6 MINS											
Cycle Time											
7 MIN											
Pcs/Hr											
7											

POB-out

\$592
3-2-16
3-5-5

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-3-16	9:00 PM	YES	✓	B	WRB		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									