

Part No.	SA1201	ADDED TWO P	CYCLE TIMES	Thru-Put8Hrs	398.4	Wgt/Pc.	0.235	DOWN TIME CODES				Mach No.	S1			
Order No.	400663		Standard	4	Planned Pcs/Hr	498	Wgt/Bar	18.1	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	16
Order Qty	12,000		Actual		Actual Pcs/Hr		Component	A02022-0022							Pcs/Bar	77
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code						
3/10/16	WAD	0	0	0	110090E	2.5	3		0	0						
3/11/16	WAD	0	0	0	110090E	2.5	3		0	0						
3/14/16	WAD	2.5	1150	1150	124598E	5.5	1	Replace Bladder	0	0						
3/15/16	WAD	8	3500	4650		0	0	work on S-1 priority	0	0						
3/16/16	WAD	8	3850	8500	118781E	0	0	Cold Start, Slow Cycle	0	0						
3/16	Sm	7	3,500	12,000	118780E			Sub Out 1								
No Parts																
De-@ Machine																
b.03-14																
b.065																
TOTAL PCS. PRODUCED																
Special Notes / Instructions																
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces																
From Loads = Pos/Bar x Total loads ran during shift x Bars per load																
First Part Inspection Record																
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes										
3-2-16	8:44	YES	✓	D	BT											
TOTAL SCRAP PCS.																

