


Part No.	SB7501	Component	SB7501-10	
Order No.	393629	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
567 1 Hdr	12/10/15	ST	.2						2	11
Setup Hrs.										
.2										
Cycle Time										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
473 4 Hdr	12/10/15	ST	.2						6	11
	12/11/15	NK	3	2026	2026				0	
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
567										
Setup Hrs.	12/10/15	FIND	1.25							
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-10-15	1:45pm	YES	✓		DA	CH (X1) #507
3 Setup		12-10-15	2:30pm	YES	✓	E	DA	CH (X4) #1478
4 FAIR		1-25-16	9am	YES	✓		DA	CH X1 / CH X4
5 Training								
6 Meeting								