

Control Devices LLC / Work Order Production Record																	
Part No.		Rev Letter		Heat Lot # or Box W/O #'s Found on Label													
Order No.		Component															
Order Qty																	
QTY CHANGE INLS/DATE																	
Special Notes / Instructions						Actual Cycle Time Verified											
						1st Operation											
						2nd Operation											
						3rd Operation											
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 972						0	0	STD CYCLE TIME								0	#DIV/0!
08/16/14 JH			530		214	0	0	0	0								
08/16/14 JH			310		192	0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:		0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Final Part Calculation				Code	Total Down Time Description	Hours	First Part Inspection Record										
Total Counted Pcs		(from packing)	1	Maintenance	0	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes							
Total Scrapped		0	2	Tooling	0	8/16/14	9:00am	YAS	JL								
3rd Operation Count		0	3	Setup Idle	0	8-25-14	8:20	YES	DIT	WPT x1 1/2							
4th Operation Count		0	4														