


Part No.	SF7-2.5-22	Component	SF7-2.5-E-BLNK		
Order No.	392706	Heat Lot #			
Order Qty	15	W/O # from Box	384947		

OPERATION 1										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	12/3/15	P.G.	2		4						
	12/3/15	DG	3	12	16				4	22	
Setup Hrs.	12/7/15	DG	5	19	35				2	22	
10 min.	12/8/15	P.G.	8	30	65			Job Oct			
Cycle Time											
16 min.								DE - NO PARTS @ Machine			
Pcs/Hr											
3											

ROUTING: SAND BLAST											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.								\$4.15 12-1-15			
								12-95			
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling			12/3/15	10:00	4/27		B	DA		
	3 Setup										
	4 FAIR										
	5 Training										
	6 Meeting										