Part No.		702-12-3/6		Com	Component		702-A		BLAK		control devices, LLC	
Order No.		400010		Heat Lot #					671			
Order Qty		150		W/O # from Box		388/34						0.1
				OPERATIO	N 1					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	2-16-16	05	8	34	43			-			4	22
Setup Hrs.	2-10-16		0	34	177							
Sm	2-11-16	CS	3	8	85		0	Br	04	1		
Cycle Time												
18m								1	224	2,,,	)	-,-
Pcs/Hr								1	2	MO		
100/111								A	9/	5		
									<u> </u>	,"	4	
ROUTING:												
This exposure	Single Control by	TANK TO SERVICE	WY SURVEY STATE	OPERATIO	N 2	Down		THE		THRU-	PUT/8HRS	Carran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
	*	ii										
Setup Hrs.												
Cycle Time												
Pcs/Hr												
PCS/Hr												
ROUTING:												
	1 6 Mg 2 5 mg			OPERATIO	N 3	Mary Conson		To Water	Exercise de	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
				-								
Setup Hrs.									=			
Setup IIIs.												
Cycle Time						2:						
Pcs/Hr			-									
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenand		Date Part	Time Of D	Approved	Mtrl	Rev			NI	
		2 Tooling		Submitted	Submitted Time Of Day Yes / No Check Letter Inspector			Notes				
		3 Setup 4 FAIR			100	Υ	BJC					
		5 Training										
SECONDARY PRODUCTION		6 Meeting			PAGE 1					_	Tost Form	40/45/45