| Part No. | | FC7504 | | Cor | Component | | C7504-10 | 671 | control | | |
|---|--|--|--|---------------------------|--|--------------|-------------------|---------------------------------|----------------|--------------|--|
| Order No. Order Qty | | 385472 4500 | | Heat Lot # W/O # from Box | | | | E | GD control LLC | | |
| | | | | | | | | | | | |
| | A STATE OF THE STA | | | | OPERATION | ON 1 | | | Control of | A 100 | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down | Down time code | Notes | Scrap | Scrap | |
| B/S 17 | 11-17-15 | my | , 5 | 54 | 54 | 315 | .3 | | 12 | Code // | |
| Setup Hrs. | 11-13-15 | SB | 2/ | 7//4 | 230 | | | | | 100 | |
| ctup iiis. | 11-11/10 | 011 | 8 | 25 | 1796 | | _ | | 2 | | |
| 4 | 117645 | 5 B | 6 | 555 | 2351 | 2 | 2 | Now tup | 19 | K14 | |
| Cycle Time | 11-17-15 | DH | 41.5 | 493 | 2844 | ^ | - | 3.5 Soon bry | 12 | V14 | |
| 15 SEC 19 SEC | 11-15 | MP | 1,5 | 188 | 3032 | | | , M. C. | 3 | K-14 | |
| Pcs/Hr | 11-17-15 | 50 | 4.5 | 9/3 | 1000 | 0 | | | | | |
| | 11-18-15 | E.B. | 14.5 | 527 | 4534 | | 4 | -1 | 1 | | |
| 152 | | | | | | · · | 1 | 7500 | (20) | | |
| ROUTING: | wash | of pa | ck | p | WASH | & PACK DEI | DT. | OP | 10 | | |
| A COLUMN | | | 48 1127 | o California | OPERATIO | | OS do S | A Continue and Alberta Services | | apic ti ou | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down | Down time code | Notes | Scrap | Scrap | |
| 8 5 | | N ₄ | | 4 | L 30 | time | | 11.44 | Q | Code | |
| · | | | | | | | | 15 | | | |
| S <mark>et</mark> up Hrs. | | 3 | | 2 | | | | D. D. 2 | * | | |
| | | | | | | | | 1250 | 177 | | |
| | - 0 | · /- | | | T the | | | 1 | | | |
| Cycle Time | | \$ | | | | | | | | 3 | |
| | | | | | | | | | | 100 | |
| | | | | | | | | | | 7 | |
| Pcs/Hr | | | | | | | | 14 | | | |
| | 7. | 0_ | | | | | | | | | |
| | | | | | | | | _ | | | |
| ROUTING: | | With the latest the la | NO MARKET AND ADDRESS OF THE PARTY OF THE PA | | ODERATIO | N 2 | | | | 197 | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | OPERATIO Cum. Total | Down time | Down time | Notes | Scrap | Scrap | |
| | | | | . 9 | | time | | | | Code | |
| - | | 1 | 6- | | | | - | 4 | | | |
| etup Hrs. | | | | | | ال | | | | Y. | |
| | | | | | <u>@ 1</u> | | | | | | |
| | | 40.7 | rie mais | | 1 | | 1 | | | | |
| ycle Time | | | | | | | (3) | | | | |
| - | | | | | | | ~ | | | | |
| Dec /U | | | | * | | | | | | | |
| Pcs/Hr | | | | | | | | | 200 | | |
| | | | | | | | | | File | 1 | |
| OUTING: | | | | | | | | | X | 9-3-9 | |
| | structions | Down Ti | me Codes | 1 2 2 2 2 2 2 | | Name of Part | ect Dowt In | postine De d | to let | | |
| OR B&S ONLY: To Figure 1 | | Maintenance | | Date Part | Date Part Time Of Day Approved Mtrl Rev Approved Mtrl Appr | | | | | ALTERNATION, | |
| ieces From Loads = Pcs/Bar x 2 | | 2 Tooling | | Submitted | Time Of Day | Yes / No | 1 3777 3000 277 | Letter Inspector | Notes | | |
| eces From Loa | | | 3 Setup 4 FAIR | | 117 | | - / | 7/1/09 | | | |
| eces From Loa sta <mark>l loads</mark> ran d ers per load | | | | 11-13-15 | -1:30 | YES | 1 | A 11/8 | ¥ | | |
| ital loads ran d | | | | 11-13-15 | 1.30 | YES | | CAR | | | |