Part No. Order No.		11-4-26 389954		Component Heat Lot #		11-4-L-BLNK				GI	contr	ol es, LLC	
Order No.		10		W/O # from Box		N/A			-			N.	
	er quy	I I			OPERATION 1		/ / / /		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
10	12/4/15	DG.	3,	10	18								
Setup Hrs.	7 7 ~				7 0								
8 min													
Cycle Time								TO	B	/			
23m								00	1	10			
Pcs/Hr									12-10	5	0		
											0		
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU-	Scrap	Scrap Code	
Setup Hrs.													
occup mon											-		
Cycle Time									***************************************				
Pcs/Hr													
×									1000				
DOUTHUS													
ROUTING:		TO EXPENSE!		OPERATIO	N 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
										$\dashv$			
Setup Hrs.													
Cycle Time													
Cycle Time													
Pcs/Hr								r.					
ROUTING:													
Notes / Instructions		Down Time Codes			First Part Ins				Record				
		1 Maintenance		Date Part	Time Of Day	Approved	pproved Mtrl I		Inspector		Notes		
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted 12-415	Man	Yes/No	Check	Letter	Letter Inspector				
		4 FAIR 5 Training		1-11	IVAN	417	- 0	A					
		6 Meeting											
SECONDAR'	Y PRODUCTIO	N KECORD			PAGE	1					Test Form	10/15/15	