Part No.		7-3-13		Component		7-3-D-BLNK				CIT	contr	ol es, LLC
Order No.		394413		Heat Lot #		1//					devic	es, Luc
Order Qty		315		W/O # from Box OPERATION 1		NA				TUDU		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	250/60	Notes	THKU-	Scrap	Scrap Code
7	12-17-15	CS	7	52	34	· · · · · · · · · · · · · · · · · · ·			110			Code
Setup Hrs.	100 /1 1/15	DG		J W	06			_	1 /			
1 MIN					_				0182C	1		
Cycle Time							1		- pc c		_	
18 SECS		14						Q	1	2/5		
Pcs/Hr					_				121	5		
DOUTING									5	.)	0	
ROUTING:		HARRIS		OPERATION 2						THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
											= 11	
Setup Hrs.												
Cycle Time												
Pcs/Hr												
1 03/111									W-II-			
ROUTING:												
1.3.4.2	FINE CONTRACTOR		500505	OPERATIO	N 3	Daylor day				THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.							_					
Cycle Time												
Jydic Time												
Pcs/Hr							_	1				
						a						
ROUTING:									_			
Notes / I	Notes / Instructions		Down Time Codes  1 Maintenance					First Part Inspection		Record		
		2 Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
			FAIR Training Meeting		TORM	465			UH+	(504) (5)		
SECONDARY	PRODUCTION				PAGE 1			A distance	1 3		Test Form	10/15/15