B3432-1

Control Devices LLC
Work Order Production Record

Part No.	B3432-1	Machine No.	
Order No.	~~N/A~~ 336793 (ADDED W/O #)	Rev Letter	D
Order Qty	800 (QTY CHANGE INLS/DATE)	Planned Pcs/Hr	
		CYCLE TIMES: Standard	
		Actual	(Verified)

HYDROMAT / ACME / 2ND OPS

Wgt/Bar		Total Bars	
Bars per Load		Remaing Bars	
Wgt/Pc		Pcs/Bar	
Component	B3432-1U		

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
6-9-14	RM	1273	8		472			0	0	0	0						
6-10-14	RM	1273	7		478			0	0	0	0				7		Need contact
6/10/14	TWM	2772	4		175			0	0	0	0						
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
6-9-14	6:30	YES	✓	DH	