


Part No.	901-12-3/16	Component	901-A-BLNK	
Order No.	397722	Heat Lot #		
Order Qty	50	W/O # from Box	386 625	

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-21-16	CS	8		28					
	1-21-16	DG	8	45	73					
Setup Hrs.	1-22-16	CS	4	27	100			JOB OUT		
10 min										
Cycle Time										
13 min										
Pcs/Hr								1-28-16 SS		

ROUTING:

TO THREAD ROLLER

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions		Down Time Codes		First Part Inspection Record				
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup	1-21-16	4:55 PM	YES	✓	A	WLB	
	4 FAIR							
	5 Training							
6 Meeting								