


Part No.	AR25	Component	A02001-0044	
Order No.	403672	Heat Lot #		
Order Qty	3	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	3/9/16	P.G	1		3			Taboot		
Setup Hrs.										
10 MIN										
Cycle Time										
3 MIN										
Pcs/Hr								39.10		
18								35.5		

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-9-16	1:45 PM	YES	✓	A	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								