Part No.		9-3-21		Component		9-3-D-BLNK			control devices, LLC			
Order No.		389774		Heat Lot #					devices, LLd			
Order Qty		2		W/O # from Box		N/A						1
				OPERATIO	N 1	Down			William Co.	THRU-	PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
2	11/9/15	SB DG	1		22							
Setup Hrs.	11/10/15	16-	0	77	:49			1				
12mins	11/10/16	DE	4	10	59							
Cycle Time								50	2/3			
	i -							<u> </u>				
335005							/	0	0/			
Pcs/Hr		2				1110	7					
						1/165	55			0.00	1	
											0	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
PITE STATE OF THE PARTY OF THE						Down	Down time					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
								Y				**
									- N			
Setup Hrs.												
									-11	-		
Cycle Time												
Cycle Time												
Pcs/Hr												
												-
								-				
ROUTING:												
				OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
								25				
6.1												
Setup Hrs.												
Cycle Time											-	
Pcs/Hr								-				
ROUTING:												
	Instructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand		Date Part	T. 015	Approved	Mtrl	Rev	Г		N-t-	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		11 4 1	In	YES	/	P	DIT 8	000	Sports and Course	
		5 Training				E.		3	19	37		
SECONDAR	Y PRODUCTIO	6 Meeting			PAGE	1	1.0	Sales and Sales			Test Form	10/15/15