


Part No.	702-12-3/16	Component	702-A-BLNK	
Order No.	397061	Heat Lot #		
Order Qty	50	W/O # from Box	377619	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	1-19-16	CS	1.5		6				1	11
	1-19-16	DG	8	48	54				1	22
Setup Hrs.	1-20-16	CS	8	54	108					
10 MIN	1-20-16	DG	8	54	162			Job cost		
Cycle Time										
2 min										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-19-16	2m	YR	✓	B	DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									