


Part No.	1303-37-3/16	Component	1303-A-BLANK	
Order No.	398302	Heat Lot #		
Order Qty	3	W/O # from Box	389/21	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-26-15 1/27/16	DG D.G.	3 3	4	7	8m	3	MISS INDEXING NEED BLANKS	2	22
Setup Hrs.										
8m								Job ok		
Cycle Time										
50m										
Pcs/Hr										

ROUTING: TO THREAD ROLLER

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-26-16	4:25 PM	YES	✓	B	WAB	