

Part No.	FT12001		Thru-Put/8Hrs		Wgt/Pc.	0.2187		Mach No.	8-SPINDL	
Order No.	394142		Planned Pcs/Hr		Wgt/Bar	12.52		Setup Allowed Hrs.		
Order Qty	15,000		Actual		Component	A01001-0020		Pcs/Bar	57	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12-16	JS	—	—	—	63101730	8	3			
12-17	JS	—	—	—	"	8	3			
12-18	JS	—	—	—	"	8	3			
12-21	D/H	—	—	—	—	5:5	3	5 hr or ALP 5 HRS.		
12-22	JS	3	715	715	10	5	3:44	Empty MACH. for inventory		
12-23	JS	8	1502	2217						
12-24	JS	4:15	1345	3562						
12-29	JS	8	1320	4882						
12-29	JS	9	1254	6136	"					
12-30	JS	7	1110	7246						
1-4	JS	8	1558	8804						
1-5	JS	8	1100	9904						
1-6	JS	8	1415	11319						
1-6	JS	8	1419	12738						
1-7	JS	8	1000	13738						
1-7	JS	8	1078	14816	"					
1-7	JS	8	1078	14816						
1-8	JS	2	497	15313						
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.					

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
12-22-15	10:20	YES	✓			

1 - Maintenance

2 - Tooling

3 - Setup

4 - FAIR

5 - Training

6 - Meeting

1 - Pcs/Bar

2 - Pcs.

3 - Scrap Code

1 - Pcs/Bar

2 - Pcs.

3 - Scrap Code