Part No.	P101000?
Order No.	367698
Order Qty	200
QTY CHANGE INLS/DATE	

| Rev Letter | E |
| Component | P101000HD |

Heat Lot # or Box W/O #'s Found on Label

B3

Standard Cycle Time & Setup Time Verified
- 1st Operation
- 2nd Operation
- 3rd Operation

8 Hole

Tap

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME									
4/16/15 NK				355		0	0	0	0			#1				0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0		0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							0	STD CYCLE TIME								0	#DIV/0!
4/16/15 NK	3		200		0	0	0	0									
4/17/15 NK	1.3		153		0	0	0	0			M1 8						
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0									
						0	0	0									
						0	0	0									
						0	0	0									
						0	0	0									
						0	0	0									
						0	0	0									
						0	0	0									
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours	First Part Inspection Record				
					Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	4-16-15	8:00	YES		
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

CD QA Ins #03