


Part No.	7-4-9	Component	7-4-D-BLNK	
Order No.	402630	Heat Lot #		
Order Qty	40	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	56
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
100	3-8-16	CS	2.5		14				1	11	
	3-19-16	DG	6	35	49						
Setup Hrs.	3-21-16	ES	2.5	11	60						
5 MIN											
Cycle Time											
Spin											
Pcs/Hr											
7											

JOB out

\$1.14
 3-24-16
 3:55

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-3-16	11am	YES	✓	B	DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									