Part No.		502-6-1/4		Component		502-A-BLNK			control devices, LLC		
Order No.		391807		Heat Lot #							
Order Qty		30		W/O # from Box		382349					
A TRACTICAL PROPERTY.				OPERATIO	N 1				THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
9	11/30/15	DG	2	83	112					/	22
Setup Hrs.	7 - 7 - 7										
10 min.								Je	Boct		
Cycle Time								70			
cycle time										/	
								4	Ollhis		
Pcs/Hr								TP	12/5	Y	
									10 7	-	
DOUTING				L							
ROUTING:			To the same	OPERATION 2		Constitution of the	Wind of the State		THRU-PUT/8H		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap
iviacii ivo.	Date	Emp. Name	Prod nrs.	Total FCS.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
PCS/HI			•								
											<u> </u>
ROUTING:											
ROOTING.			do the sales	OPERATIO	N 3				THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code			Scrap	Scrap Code
								17			
Setup Hrs.											
Cycle Time											
Dec/Us								5			
Pcs/Hr											
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
1		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev		Natar	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	ck Letter Inspector		Notes	
		3 Setup 4 FAIR		11/3/15 120-		45)	1		DIT (6) 3	60	
		5 Training		, ,	2	NEX	<u> </u>	A			
SECONDARY PRODUCTIO		6 Meeting			PAGE 1					Test Form	10/15/15