Part No.		5-	5-3-9		Con	ponent	5-3-D-BLNK				ATTEN SER.	contro	1	
Order No.		391343			Hea	at Lot#				v	$G \Sigma$	contro	S, LLC	
Order Qty		400		1	W/O # from Box		386622						8	
OPERATION 1														
Mach No.	Date	Emp. Name		٦	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
7/8	11/23/15	P.6.	7.5		66	371						1	25	
Setup Hrs.	11/24/15	1.6.	8	1	68	439						/	-	
•	11/24/18	7.0.	S.			533			7		1			
6 MIN	11/25/15	16	1		00	549			J	oboc	1			
Cycle Time		II water			7	7 / 20								
1.35 1280									<i>3</i> 1	11 18	5	/		
Pcs/Hr				\vdash						\$1.	1)		
81	46									61	5			
ROUTING:														
OPERATION 2														
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes	*	Scrap	Scrap Code	
Setup Hrs.				310										
Cycle Time														
Pcs/Hr										_				
ROUTING:				UNS		OPERATIO	JVI 3	NE SURVIV			A. N			
Mach No.	lo. Date Emp. Name Prod Hrs.		Т	otal Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code		
													5545	
Setup Hrs.														
							0							
Cycle Time														
,														
Pcs/Hr														
							100							
ROUTING:	noteuction.		- C 1											
Notes / Ir	nstructions		ime Codes	+	Date Bart		The same of the sa	rst Part In		Record				
		1 Maintenance 2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector				
1		3 Setup 4 FAIR			11/24/15	9AM	4/25	1	2	DH (3.3)		1		
		5 Training		-	- 1 × 1		,	-	B					
SECONDARY	/ PRODUCTIO	6 Meeting										Test Form	10/15/15	