Part No. Order No. Order Qty		IF6275B25 399842 3000		Component Heat Lot #		IF	IF6275B25-10			GI	contr	ol es. LL
						-			4			00, 220
Old	ier Qty	31	000	OPERATIO	# from Box	San Color	alway print			THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time		Notes	THIKO	Scrap	Scrap Code
KNGSBURY0 470											7	
Setup Hrs.								/	15			1
								11	1.10	110	\\	
Cycle Time								भ	29	14		
Pcs/Hr									0,	50		
ROUTING:												
ROOTING.		Vice seeks		OPERATIO	N 2		AND THEY			THRU-	PUT/8HRS	101
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Haas	2-15-16	m5 Rm	3.0	148	8		-	SET	UP		-	
Setup Hrs.	2 15-16	KM	2,0	178	148					-		
2.0	2-16-16	NI	7	371	519	-					1	
Cycle Time	2-16-16	5 M Rm	5	276	827	-	-	10.4	7			
	2-17-14	NI	8	524	1103		1		2-mach		4	
3.3	2-17-16	5M	4.5	272	1899			- ran	2 mae	2148		
Pcs/Hr	2-17-16	Km	3.5	148	1955				2 mach			
ROUTING:								Jo	b out	-	(6	
ROUTING:									HVB	1	2	-
		(2) 有多性(多种)		OPERATIO	N 3	A SHEET SHEET	A de la		MISS NOT	THRU-F	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
						_						
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes 1 Maintenance			Charles and the second			spection	Record			
		Z Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	11- 10.81		
!		FAIR Training Meeting				1 /		0	())			
ECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form 1	0/15/15