

# Control Devices LLC

## Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

Standard

Actual

Verified

Wgt/Bar

Bars per Load

Remaining Loads

Pcs/Bar

Component

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Page 1

Part No.

Order No.

Order Qty

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Page 1

Efficiency

Final Part and Material Calculation

Code

Total Down Time on Page

Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Total Planned Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Machine Count (Pcs)

Material Difference LBS.

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1

5-1