

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

Wgt/Bar

Bars per Load

Wgt/Pc

Component

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Part No.

Order No.

Order Qty

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

7/8

2/1

2

2/1

2

2

2

2

2

2

2

2

2

2

2

2

2

2

2

2

2

2

2

2

Efficiency

Final Part and Material Calculation

Total Planned Pcs

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

Description

Hours

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/Units S/U

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

First Part Inspection Record

Page 1

09