Part No.		C3838B22-20		Component		A02002-0026			CD control devices, LLC		
Order No.		395613		Heat Lot #					•	and device	b, LLC
Order Qty 1000		00		from Box							
			N Pro Torre	OPERATIO	N 1		plistic in		T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
OKUMA	12/21/15	BA	1.0	13	13	3.5	3	-			
OKUMA	12/30/15	100	4:	42	55			K			
Setup Hrs	7.	50	4	31	86						
25	114/16	100	8	100	186						
3.5	1-4-16	50	4.5	50	236				W		
Cycle Tim		BA	8	100	336						
3mir		BF	6.5	77	413						
30500		JOHND	7.0	81	494		_				
Pcs/Hr	1/5/16	RA	8.0	105	599	W			u		
15	116/16	B	7	98	697						
1	1/6/16	50	8. D	105	802						
ROUTING:			in combination	OPERATIO	N 2	3 V (2 3 1 / 10 1 5	525 X 410	Series de	Marie House III	HRU-PUT/8HRS	
				Total Pcs.		Down	Down time				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
	1/6/16	BA	7.5	120	922						
	117/16	35	7	109	1031		_				
Setup Hrs.	1.7.16	10		41	1012			100	n		
								-	000		
Cycle Time)		_	
									110		
					N OI				14		
Pcs/Hr				_				11	1 / 1		
								PI	()	0	
										1	
ROUTING:				00504710	N.O.					UDU DUT/OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
									30000		
	Mayer meninter								313-337-1-3-1111		4
Setup Hrs.											
						<u> </u>					
Cycle Time	***************************************					ī					
	3,41										
Pcs/Hr											
ROUTING:											
Notes / I	nstructions	Down T	ime Codes				irst Part In	spection	Record		
		1 Maintenance		Date Part Submitted	I time Of Day I		Notes				
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	1347		
		4 FAIR		-							
		5 Training6 Meeting		-	_						- W. you
ACTION OF THE PERSON OF THE PE		o wiceting			L						