Part No.		1305-38-1/4		Component		1305-A-BLNK			control devices, LLC			
Order No.		401148		Heat Lot #								
Ord	er Qty	3		W/O # from Box					SI			CI
				OPERATIO	OPERATION 1				THRU		PUT/8HRS	٥
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2-18-16	05	4	2	\$	Fry.	3				_(22
Setup Hrs.	10 10		1									
8a								3	03	1	_	
Cycle Time							th.	0	. 1	1)	
								\wedge	00	7	110	
50m							_		1 1	Ins	W	
Pcs/Hr						1)6	~	(b)	MA			
1								100	/ /			
ROUTING:											Pro-11-11/m at a	
WAR STORY	a un training a		OPERATION 2				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
		- "						/	01			
Setup Hrs.	-						,		- UN	-		
								16 1	1	110	_	
								450	10	0/14		
Cycle Time								4	0-1/10			
	4							3	NS	0		
							:4					
Pcs/Hr												
											D.	
ROUTING:			,				-					
OPERATION 3											PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
	-											
Setup Hrs.												
				77.								
Cuala Tima	*											
Cycle Time						To.						
De-/11-								*				
Pcs/Hr								•				
ROUTING:												
Notes / Instructions Down Time Codes First Part								spection	Record		- N	
		1 Maintenand	ce	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		2-18-16	8,20	Yes / No	Check	Letter			2022,=56,4153	
		4 FAIR -		2 10 16	orde	l	-	A	A SC			
		5 Training6 Meeting										
SECONDARY PRODUCTIO					PAGE 1					Test Form	10/15/15	