Part No. Order No.		IL20015 387243		Component Heat Lot #		IL10012			Control devices, LLC			
OPERATION 1 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
B/S 17	11-11-15	PH	2,5	200	200	4	3	Mound.	to UNIC	15	21	11
Setup Hrs.	11-12-15	5B	4	760	960			7 6080	(9 MMS			
LIKE	11 :- 1	11.12	1.5	189	(1119)			1,5500	auch mini	1098	randad)	
400	11-17-15	10/15	-113	4	1123		N ₂₀	11 0 2000	10 ,1000	المن من سام		
Cycle Time	W.			600	116			100		/		
185eC	4			783					01/10	7	/	
20		2	YN	D		8		4	34.4	~ 16)	
Pcs/Hr			() (4	2	1			4	11/	8-1		
160				0	4				li,	Si		
					4					Ĭ	all	
ROUTING: OPERATION 2 THRU-PUT/8HRS												
						Down	Down time		di	THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
							*					
Setup Hrs.										9		
		×										
Cycle Time												
												14
Pcs/Hr												
ROUTING:				~~~~						Show the sale of the	akasamusa Janoonia asat	
TAMES SEED IN PRESENT OF THE					OPERATION 3		Down time				PUT/8HRS	Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	code	Notes			Scrap	Scrap Code
Setup Hrs.				_								
Cycle Time												=======================================
Cycle Time			-									
			_									
Pcs/Hr										_		
								_				
ROUTING:					L	A PROPERTY OF THE PERSON NAMED IN	erre a la secon					
Notes / Instructions Down Time Codes First Part Inspection Record												
		 Maintenance Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup	3 Setup		1:45	YES	OK	B	7/1/	1		
	w.	4 FAIR 5 Training		11-11-15					0	2		
		6 Meeting	No.									
SECONDARY	/ PRODUCTIO	M DECODD			DAGE 1						4	0/15/15