Part No.		SF7-2.5-22		Component		SF7-2.5-E-BLNK			CD control devices, LLC		
Order No.		395581		Heat Lot #					ف سنا	device	es, LLC
Order Qty		25		W/O # from Box		384 947					
HINE TO WE WANTED				OPERATION 1		3 Har - 27-2			THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	1-4-16	CS Do	8	20	34		,				
Setup Hrs.	1-5-16	CS	6	18	42						
10 MIN	1-5-16	DG	5	18	160						
Cycle Time	iş/							Jo	B		
16 MIN	1.24					_	7	00	04/15		
Pcs/Hr	7					17	- 1	vo	1 with		
3							(a) N	TACH		
ROUTING:					L						
				OPERATIO	N 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.									110		
•						,			7111		
Cycle Time									165		
									,	2	
										()	
Pcs/Hr				a — — Wakian							
										- 10	
	_										
ROUTING:		TO AND AND AND		OPERATIO	N 3		GO THAT A WE	4,44	THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
-											
Setup Hrs.											
octup ins.							a a			(355-10	
3II											
Cycle Time								-			
D - /U		<u> </u>									
Pcs/Hr											
ŀ									_		
ROUTING:							_				
	nstructions	Down T	ime Codes			Fi	irst Part In:	spection	Record		
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev		Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	Inspector Notes		
		4 FAIR		1/4/16	>p	Ĭ	V	A	rc	70	
		5 Training 6 Meeting						-			
ECONDARY	PRODUCTIO	6 Meeting			PAGE 1					Tost Form	10/15/15