

Control Devices LLC / Work Order Production Record					
Part No.	CX10104	Rev Letter		Heat Lot #	
Order No.	379986	Component	CX10104-10	or Box W/O #'s	
Order Qty	156			Found on Label	
QTY CHANGE INLS/DATE				Standard Cycle Time & Setup Time Verified	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
8/10/19	IT	2		150 (bot)		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17						0	STD.CYCLE TIME					0	#DIV/0!
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	

Machine #						0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
rd Operation Count	0	3	Setup Idle	0					
nd Operation Count	0	4	Other	0					
st Operation Count	0								Test 4/29/15