


Part No.	1304-34-1/4	Component	1304-A-BLNK	
Order No.	394558	Heat Lot #		
Order Qty	16	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	16	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	12-17-15	CS	8		12					
	12-17/15	DG	3	4	16					
Setup Hrs.										
12 MIN								JOB		
Cycle Time								OUT		
33 MIN								DE - no parts machine		
Pcs/Hr										
2										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-17-15	5AM	YES	✓	B	DH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								