



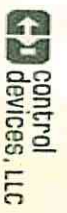


Part No.	428062	ADDED W/O #		Cycle Times		Thru-Put/Hrs	3000	Wgt/Pc.	0.4606	Mach No.	15
Order No.	398666			Standard		Planned Pcs/Hr	375	Mgt/Bar	41.71	Setup Allowed Hrs.	0
Order Qty	80,000			Actual		Actual Pcs/Hr		Component	427926	Pcs/Bar	91

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
2-1	BC	8	2300	2300		1	1	Worked on tumbler, cold start		
2-2	BC	8	2400	4700		1	2	Changed still chasers, still prob. worked on		
2-3	BC	8	2600	7300		1	1	Made new oil lines, meeting with Henry		
2-4	BC	7.5	2850	9750		1.5	1			
2-5	BC	5	1800	11550		4	1	Changed unit at 344	35	
2-6	BC	3	1100	12650		3	2	Problems with bar transfer, changed gears	43	
2-8	BC	5.5	1950	14600		3.5	1	Rotator prob. cold start	29	
2-9	BC	6	1850	16450		2	1/2	table 2		
2-10	BC	4.1	1350	17800		4.6	2	Arrived at 1:30, 10A (bar 11)	26	
2-11	BC	0	0	13570		4	2	Shipped and still prob. 15		
2-12	BC	6.5	1950	15520		8	2	Changed valve and 10 changed 5-110, 12 changed 14	59	
2-13	BC	6	1800	17320		1.5	2	changed 8, 6, and 10 shipped and changed 5-110		
2-15	BC	3.5	1050	18370		3.5	1	Loadings problems		
2-16	BC	4.5	1700	20070		3.5	1	worked on loader changed chasers		
2-17	BC	7.5	2600	22670		1.5	1	changes still valve, fixed loader		
2-18	BC	7.85	2600	25270		1.5	2	changed 5-110 tap		
2-19	BC	6.5	2350	27620		1.5	2	Shipped and changed 5-110		
2-22	BC	5	1850	29470		3	2	Changed ring in end cap, adjust 3, 4 and 10		
2-22	BC	8	2156	31626		3	2	Change 8 & 8 insert & 12 change 3 & 12		
2-23	BC	4.5	1700	33326		3.5	1	changed 5-110		
2-24	BC	5	1950	35276		3	2	table ended into motor, changed 5-110 valve		
2-25	BC	5.5	2150	37426		2.5	5	Power went out, cleaned caplet and changed 5-110 gears, and a 11 inserts		
2-25	BC	5.5	2150	37426		2.5	5	Trained Tim on saws		

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.



Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtr Check

Rev Letter

Inspector

Notes