


Part No.	703-5-5/16	Component	703-A-BLNK	
Order No.	397320	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1/18/16	C.S.			15					
Setup Hrs.								Job Oct		
8 min										
Cycle Time										
6 min										
Pcs/Hr										
								1-19-16		
								55		

ROUTING: TO THREAD ROLLER

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-18-16	10A-11	YES	✓	A	DIK	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								