Part No.		903- <b>6</b> -3/16		Component		903-A-BLNK				62 d	contr	ol
Order No.		392647		Heat Lot #						624	device	es, LLC
Order Qty 7		7	W/O # from Box		N/A						41.0	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down time	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap
7	12/3/15	9.6. DC	3:5	/3	9	Line					2	Code ZZ
Setup Hrs.	2/5/15	06	310	70	00							
10 MIN									00	_		
Cycle Time								0	^			
10m								4	01	,		
Pcs/Hr								3/1	1			
5					_			10	155		2	
ROUTING:				ODERATIO	N 2			0.000			7)	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	Scrap	Scrap Code
Setup Hrs.												
			-									
Cycle Time												
Pcs/Hr												
				-								
										-		
ROUTING:												
e decide	an environment			OPERATIO		Down	David House	1.04		THRU-F	UT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	2	Notes		Scrap	Scrap Code
Setup Hrs.												
ł												
Cycle Time												
									1195			
D = /11 =												
Pcs/Hr												
ł												
ROUTING:				1								
	nstructions	Down Ti	ime Codes			Fi	irst Part Ins	pection	Record			
		1 Maintenance 2 Tooling	е	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
3		3 Setup		12-3-K	18~	Yes / No	Check	Letter	DH GON			
4		FAIR Training		140		7/2)	7/2) A			(80 kg)		
		6 Meeting						1				
LCONDARY	PRODUCTION	N RECORD			DAGE 1							