Part No.	2203-A-BLNK	Component	A01301-0088		**control devices, LLC**
Order No.	391383	Heat Lot #			
Order Qty	5	W/O # from Box			

OPERATION 1 THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4										
Setup Hrs.										
Cycle Time								12-10-15		
								5.5		
Pcs/Hr									0	

ROUTING: NEED SECONDARY OPP

OPERATION 2 THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3 THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup	11-23-15	11	YES	✓	C	DT	
	4 FAIR							
	5 Training							
	6 Meeting							

SECONDARY PRODUCTION RECORD   PAGE 1   Test Form 10/15/15