

Part No.		7-3-20		Component		7-3-E-BLNK					
Order No.		390992		Heat Lot #							
Order Qty		25		W/O # from Box		378463					
OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
3	11/19/15	P.B.	8		26						
	11/19/15	D.B.	8	22	48						
Setup Hrs.	11/26/15	P.B.	6	22	70						
6 MINS								Joboc			
Cycle Time											
44 SEC											
Pcs/Hr											
ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
				11-19-15	8A	YES	✓	B	DH		