

Control Devices LLC / Work Order Production Record																							
Part No.		R450-1-H		Rev Letter		Q								Heat Lot #									
Order No.		856170		Component		A03001-0020								or Box W/O #'s									
Order Qty		1								Found on Label													
QTY CHANGE INLS/DATE																							
Special Notes / Instructions														Standard Cycle Time & Setup Time Verified									
														1st Operation									
														2nd Operation									
														3rd Operation									
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %						
Machine #		67				0	0	STD CYCLE TIME								0	#DIV/0!						
12/16/14	JT		5m			0	0	0	0														
12-16	JT	.01		1		0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0										
Routing:																							
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!						
12/16/14	JT		5m	1		0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0										
Routing:																							
Machine #		91				0	0	STD CYCLE TIME								0	#DIV/0!						
12/17/14	JT		2m	1		0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
						0	0	0	0														
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0										
Routing:																							
First Part Inspection Record																							
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes														
Total Counted Pcs	(from packing)	1	Maintenance	0	12-17-M	6:30	YES	JH															
Total Scrapped	0	2	Tooling	0																			
3rd Operation Count	0	3	Setup Idle	0																			
2nd Operation Count	0	4	Other	0																			
1st Operation Count	0																						