

Part No.	FS12-20	ADDED WHO?	CYCLE TIMES	Thru-Put/8Hrs	2400	Wgt/Pc.		Mach No.	A17	
Order No.	387307		Standard	9.5	Planned Pcs/Hr	300	Wgt/Bar		Setup Allowed Hrs.	16
Order Qty	5,000		Actual		Actual Pcs/Hr		Component	A01002-0016	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
10-20	VC				N/A	1	3	NO ORDER		
10-21	VC					1.2	3			
10-21	VC					2	3	Wait for Job - Pull Job		
10-18	VC					2.5	3	7 of this clean Machine		
11-19	VC					7.3	3	7 of this clean Machine		
11-19	VC					8	3			
11-20	VC	4.5	1180	1180		2.5	3			
11-23	VC					1	4	Fair		
11-24	VC	8	2090	3270						
11-25	VC	8	1700	4970	N/A					
11-30	VC	1.7	300	5270	" "					
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.		110		

Job off
 No parts
 Machine

\$15.81
 12-4-15

73
 37
 (21)

11-23-15
 9:30
 48
 5
 E
 PA

11-23-15
 9:30
 48
 5
 E
 PA



FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load