


Part No.	7-4-10	Component	7-4-D-BLNK	
Order No.	398457	Heat Lot #		
Order Qty	50	W/O # from Box	393982	

OPERATION 1								THRU-PUT/8HRS	80	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	1-27-16	PG	8		34				1	11
	1-27-16	DG	4	23	57					
Setup Hrs.										
6 MIN										
Cycle Time										
5 MIN										
Pcs/Hr										
10										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-27-16	5p	Y	✓	B	TC	