Part No. Order No.		0042-55-C 384953		Component Heat Lot #		A01601-0013				CD contr device	ol l
										device	es, LLC
Ord	ler Qty	2	75	W/0 #	from Box	2					/
					OPERATION	T					127/L
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CNC T42	1.2/28/15	あ丁		3	3	5	3	W)	3	3
etup Hrs.	10/28/15	OC	3,0	15	18	1.5	3				
6.5	10/29/15	BA	65	30	48	(1)					
ycle Time	10/29/15	70	8	49	144						
prin	10/30/15	BA	6.5	27	217				10 6		
Pcs/Hr	19/39/15	50	6.5	38	255			#	1.10		
\$	19 04 10		2.0	30	9,00			. Th	11/10		_ 1
OUTING:										3	
		F 基 纳 表 3 3 3			OPERATIO	ON 2	CH LEVEL				market and
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CNC T42	10 20 .5	. 70			10	, &	-				
etup Hrs.	10-28-15	20	1,5	10	10	1,5	3				
etup Hrs.	10-30-15	20	H-F	7.0	70	110	3				
	111	BA	7.5	60	10	,5	5				
vala Timo	11/2/15	BT	8	85	155						
Cycle Time	11/2/15	20	8	73	1008						
	11-2-15	10	2	27	255			J66	OUT		
Pcs/Hr											
	2										
	- 5									0	
OUTING:	7.5%				005047/6	N 0					
					OPERATIO	Down 3	Down time			CONTRACTOR OF THE PARTY OF THE	Coron
/lach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	- tin	Notes	Scrap	Scrap Code
etup Hrs.											
- 1											
ycle Time											
ycle Time	N. Carlotte							1.07			
ycle Time Pcs/Hr	4										
Pcs/Hr	×										
Pcs/Hr OUTING:		Down Ti	ime Codes			E	irst Part In	spection	Record		
Pcs/Hr OUTING: Notes / Ir	nstructions To Figure	Down Ti	ime Codes	Date Part			irst Part Ins				, now n
Pcs/Hr OUTING: Notes / Ir R B&S ONLY: ces From Loa	nstructions To Figure ads = Pcs/Bar x	1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	F Approved Yes / No	irst Part Ins Mtrl Check	spection Rev Letter	Record Inspector	Denoted	most The
Pcs/Hr OUTING: Notes / Ir R B&S ONLY: ces From Loa	nstructions To Figure ads = Pcs/Bar x during shift x	 Maintenance Tooling Setup 			Time Of Day	Approved	Mtrl	Rev		De Notes	Mosal There
Pcs/Hr OUTING: Notes / Ir R B&S ONLY: ces From Loa	nstructions To Figure ads = Pcs/Bar x during shift x	1 Maintenance 2 Tooling		Submitted		Approved	Mtrl	Rev Letter	Inspector M 1/4	De Noted V	2 00