Part No. Order No.		SB2201-10 400029		Component Heat Lot #		SB2201-20		control devices, LLC				
Order Qty		350 200		W/O # from Box								
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down time	Down time code		Notes	THRU	Scrap	208 Scrap Code
CNC HARDINGE	2-18-16	SM	5	100	17.5	2.5	3/6	×			A	
Setup Hrs.	2.18.16	BA	4	60	236			_	00	0		
2								***	1000			
Cycle Time	69											
1 MIN 45 SEC									110			
Pcs/Hr								7	5000			
27									5	-	8	
ROUTING: OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	[ТНКО-	Scrap	Scrap Code
	14											
Setup Hrs.				4 V.S. **							12-1	- WANGE TO
Cycle Time												
										ti.		
Pcs/Hr												
1 03/111											7	
ROUTING:												
	10年10年1日本			OPERATIO		Down	Down time	MARKE		THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
-ctap 1113.												
Cycle Time												
								+				\$11- ×-116-
Pcs/Hr												
ROUTING:							<u> </u>					
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		D-18	12:15 AM	GR	U	B	Mago			
		5 Training			•	0		~	U			
		6 Meeting										