


Part No.	902-15-1/4	Component	902-A-BLNK		
Order No.	404878	Heat Lot #			
Order Qty	12	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS	24	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-21-6	CS	4		13				1	6
Setup Hrs.										
1 MIN 10 min										
Cycle Time										
16 MIN										
Pcs/Hr										
3										

JOB - 04

#2.12
3-20-10
55

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-21-6	12:30	YES	✓		DH	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								