Part No.	903-9-5/16-5/8	Component	903-9-5/16
Order No.	401285	Heat Lot #	
Order Qty	10	W/O # from Box	

control devices, LLC

OPERATION 1 — THRU-PUT/8HRS: 432

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STEP DRILL	2/22/16	P.S.	1		10					
Setup Hrs.								Joboot		
1										
Cycle Time										
60 SEC								2-26-16 SS		
Pcs/Hr										
54									0	

ROUTING:

OPERATION 2 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3 — THRU-PUT/8HRS:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes