


Part No.	903-16-3/16-1/2	Component	903-16-3/16	
Order No.	404268	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Step 1 Dry	3-6-16	CS	.15		2					
Setup Hrs.										
10										
Cycle Time										
2 min										
Pcs/Hr										
27										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions

Down Time Codes

First Part Inspection Record

- 1 Maintenance
- 2 Tooling
- 3 Setup
- 4 FAIR
- 5 Training
- 6 Meeting

Date Part Submitted

Time Of Day

Approved Yes / No

Mtrl Check

Rev Letter

Inspector

Notes