


Part No.	1103-25-1/4	Component	1103-25-1/4	
Order No.	402871	Heat Lot #		
Order Qty	12	W/O # from Box	386324	

OPERATION 1										THRU-PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	3-2-16	DC	8		13	7m	3		1	22	
Setup Hrs.											
7m											
Cycle Time											
25m											
Pcs/Hr											
2											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
			3-2-16	8:55PM	YES	✓	B	WRB	