


Part No.	9-3-26	Component	9-3-E BLK	
Order No.	402043	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	2-25-16	DG	3		6				1	11
	2-26-16	CS	8	16	22					
Setup Hrs.	2-26-16	DG	8	15	37					
8m	2/27/16	PL	6	12	49					
	2/27/16	DC	5	10	59					
Cycle Time								503		
30m								OUT		
Pcs/Hr										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-26-16	9:10 PM	YES	✓	B	WRD	