Part No. Order No.		A5037-138 387177		Component		A5037-1-35			No Part 1	control devices, LLC	
					Heat Lot #						
Ord	ler Qty	45	79		from Box	147	438				
			W.	OPERATIO	N 4	Down	Down time	MANUFACTURE OF	No. of Part Age and Ag	THRU-PUT/8HRS	Scra
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	0 7 1	Notes	Scrap	Cod
6053	2-10-16		7	155		, ,	1/3	could	JAMM El	readyuster	1
Setup Hrs.	The The							corr	rectly	J	
	X-11-16	IN	7	302		1 hor	3	resea			
	2-18-16	5T	.4	7	309			10	/		
Cycle Time	2-18-16	IN	4,5	322	631	1	6			19	102
	2-19-16	JT.	.75	28	659					in the second	
	2-22-16		7	663	1328	2	2_			3	Ka
Pcs/Hr	2-22-110	IN	lo	500	1822					9	ka
	0/23/16	JT	8	150	1972	6.5	5				
	2-23-16	ゴル	7.50	450	2422	1,5	5			5	10%
ROUTING:				OPERATIO	N 5			Sign of the last	Charleson To But T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	Scrap	Scra
	2/24/10	D.	7.5	405	2838	time	code			29	Cod
253	2-24-16	DN	7.5	536	3364					Lo	1 -
Setup Hrs.	2/25/10	DS	2.0	141	3505					. 4	Ka
	3/11/16	D2	7.5	580	4085	1		× (KJ
	3-1-16	JN	7.75	622	4707	/		1)		2	K,
Cycle Time	77 7	DJ	45	421	5128		mA1	1.0	/110	11	K=
	7-1	h17-	1.7	101	3126		46	//	NU	- 11	K-
							10	7	15		
Pcs/Hr						-1.4		5	5		
water the second								~	Marilla Toronto	0	
										40	
ROUTING:											
						Down	Down time		McMe year		Scra
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Coc
etup Hrs.											
etup ms.											
ycle Time						L					
			1328								
Pcs/Hr											
Pcs/Hr											
OUTING:	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
ROUTING:	nstructions	Down T 1 Maintenance	ime Codes	Date Part	Time Of 2	F	irst Part In: Mtrl	spection Rev			
ROUTING:		 Maintenanc Tooling 	THE PERSON NAMED IN	Date Part Submitted	Time Of Day	The second second			Record Inspector	Notes	, person
ROUTING:		1 Maintenanc	THE PERSON NAMED IN		Time Of Day	Approved	Mtrl	Rev		Notes	
ROUTING:		 Maintenanc Tooling Setup 	THE PERSON NAMED IN		Time Of Day	Approved	Mtrl	Rev		Notes	