Part No.		11-4-22		Component		11-4-I-BLNK			control devices, LLC				
Order No.		404272		Heat Lot #					1	LE d	d evice	es, LLC	
Order Qty		2		W/O # from Box				_	1			all	
			THE VENEZUE AND	OPERATIO	N 1	A THE SALES				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	3-17-16	CS	2		5			BR	oke Bi	F	2	11	
Setup Hrs.								100					
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Pcs/Hr							1	21					
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ROUTING:					L	Lange Week							
		150 184 201		OPERATION 2				SE SE		THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.										9			
octup (ms)													
Cycle Time													
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ROUTING:													
PERSONAL IN	the second		AT IN COLUMN	OPERATIO	N 3	P. S.	東 東			THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
							4						
Setup Hrs.													
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		2(4):											
Cycle Time									277				
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Pcs/Hr													
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ROUTING: Notes / Instructions Down Time Codes First Part Inspection Record													
		Down Time Codes 1 Maintenance		Date Part	First Part Inspection Record Approved Mtrl Rev Approved					0			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector	Notes			
		3 Setup 4 FAIR		-									
		5 Training											
TECOMO A DV DDODUCTIO		6 Meeting											