

Control Devices LLC / Work Order Production Record			
Part No.	42412	Rev Letter	
Order No.	379 878	Component	42412-10
Order Qty	4000 PLS		
			Heat Lot #
			or
			Box W/O #'s
			Found on Label

Heat Lot #
or
Box W/O #'s
Found on Label

1st Operation

2nd Operation

3rd Operation


Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	CNC	B.P.				0	0	STD CYCLE TIME								0	#DIV/0!
7-10-15	L.W			88		0	0	0	0				1				
8-11-15	L.W			184		0	0	0	0								
5-12-15	T6			101		0	0	0	0								
5-13-15	T6			75		0	0	0	0								
8-13-15	L.W			295		0	0	0	0								
8-14-15	T6			180		0	0	0	0								
8-14-15	L.W			280		0	0	0	0								
8-14-15	SM			338		0	0	0	0								
8-17-15	T6			198		0	0	0	0								
8-17-15	L.W			296		0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17						0		STD. CYCLE TIME						0	#DIV/0!
8-18-15	TV			180	0	0	0	0							
8-18-15	1.1			176	0	0	0	0							
8-19-15	T6			209	0	0	0	0							
8-20-15	T6			214	0	0	0	0							
8-20-15	1.1			292	0	0	0	0							
8-25-15	T6			247	0	0	0	0							
8-25-15	1.1			348	0	0	0	0							
8-26-15	T6			240	0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0			

Machine #					0	STD CYCLE TIME				0	#DIV/0!
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0	0

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-10-15	11:00	YES	SR	
Total Scrapped	0	2	Tooling	0	8-24-15	12:45	YES	SR	
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15

Test 4/29/15