Part No. Order No. Order Qty		MPC40001 389122 800 800		Component Heat Lot # W/O # from Box		A02001-0042		2	m contr	ol	
								K=2	CD control devices, L		
						8):		Will Come,	Will Corebook to f		
為特別的影響				OPERATIO	DN 1	Down	Down time	THRU	-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes	Scrap	Code	
T-42 KF CNC	11-11-15	B5	of the second	do.		7	3	setup in process			
CDICNC	11-11-15	20	5,5	20	20	2.5	3	Setup complete			
Setup Hrs.	11/1/15	BA	1.0	31	28						
	11-11-15	DI	5.0	46	59	4	-				
Cycle Time	11-12-15	30	8	114	143						
min	11.12.15	BANI	3	51	194						
35ec	11-13-15	50	10	9	803						
Pcs/Hr	11-25-15	OC		5	5	35	3	2 ND Set UP			
\neg	11.25.75	BA	8.0	45	50						
1	11/30/15	35	7.5	35	85						
ROUTING:			MANUFACTURE PROPERTY.	OPERATIO				THE PARTY OF THE P	DUT/OUDS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Down	Down time		PUT/8HRS	Scrap	
iviacii ivo.	Date	Emp. Name	Prod Hrs.		Cum. Total	time	code	Notes	Scrap	Code	
	11/39/15	00	1.0	37	100	-					
Setup Hrs.	12/1/16	BH	6.0	31	15.3						
etup ilis.	12/1/15	30	4.5	37	187	3.0		. '13			
	12.1.15	BA	3.0	14	223	210		vaiting-tormatrial			
ycle Time	12/2/15		4,5	47	270			W/II			
	12-2-15	5-1	8.0	41	31/						
	122.15	BA	8.0	38	349						
Pcs/Hr	12/3/15	Br	6.5	35	381						
	12-3-15	20	6.5	35	416			Way II a			
ROUTING:	12.3.15	DA	8.0	43	459						
OUTING.				OPERATIO	N 3			THRU-	PUT/8HRS		
						Down	Down time	Notes	Scrap	Scrap	
PATE 2/3/15 SCRAP TIC			KFT	NO O	16158				Code		
	A		- 110	IXLI	142 0	10130	_		1/		
IAME _	yan		OR	DER NO.	389120	2			110		
2		BJ			TYZ			AL A	1.	16	
QUANTITY CODE			PART# MPC 40001					4		21	
QUANTIT	1.17		PART#	MPC 4	0001				1		
, /	14	F							1)	00	
			Chunk	put	of E.	ND		7	1/	12	
					0 1 6		-		10		
					P	A					
	NC						art Ins	pection Record			
							trl	Rev Inspector	Notes		
APPROVE	Dow	x / De	20				- eck	Letter CO and Confidence Confiden	42 Y/ (COM) 17 (TOCT) Y		
	0000	3/00							RESET	6,02	
								3		83	
434 Rev A 7/3	3/12 (ECN 12-554)								Test Form 1	0/15/15	