


Part No.	11-4-35	Component	11-4-K-BLNK	
Order No.	399047	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		8
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2/3/16	P.G.	2		1					
	2/3/16	DG		4	5					
Setup Hrs.										
12 min.								503		
Cycle Time								OUT		
45 min.								DE - NO PARTS		
Pcs/Hr								② MACHINE		
1										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time								7814		
								755		
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes/ No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	23-16	6p	Y	✓	A	JC		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								