Part No.		SF404-A-BLNK		Component		A02071-0034			control devices, LLC			
Order No.		397683		Heat Lot #					Can d	device	es, LLC	
Order Qty		2000		W/O # from Box								
				OPERATIO	2: 1	Down	Down time			I-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
.H3	2-12-16	1400	7	305	11.		,			1	11	
H 4 Setup Hrs.	2-16-16	Itus	3	191	426		-			0		
	7-16-16	JS -	_	761	2687					0		
9	2-18-16	55 14vn	2	471	1158					0		
Cycle Time	2-18-16	135	3	101	1279					0		
1m15B	2-11-16	HUDH	3	139	1418					0		
	2-20-16	Hur	Ч	176	1594			7.4		0		
Pcs/Hr	220-16	(X)	6	4至)205	1619	_		UZ	PESKERS	0		
43	2-29-19	17-10	2.5	108	1927			10	BOST	0		
	3				TO THE	DEAD BOLL			HVB			
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	
Wideli Ito	Dute	Emp. Name	11001113.	Total 1 cs.	Cuili. Total	time	code		Notes	Scrap	Code	
Setup Hrs.											* .	
octup iiis.									1)/			
							/	1	(1)			
Cycle Time							/	4).			
								H	(a) (b)			
					4				2.0			
Pcs/Hr									265			
										ï		
					200							
ROUTING: OPERATION 3 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	
- Indell Itel	Dute	Linp. Name	TTOUTHS.	Total Les.	Cum. Total	time	code		Notes	Scrap	Code	
Setup Hrs.				<u></u>								
octup misi												
								82				
Cycle Time			40					5				
						<u> </u>						
					re H	_1						
Pcs/Hr												
					140.							
					10 7							
Notes / In	structions	Day T	ma Cada			Windowskie Z.						
Notes / Instructions		Down Time Codes Maintenance		Date Part		Approved	First Part Inspection Approved Mtrl Rev		ecord			
Ž		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes			
3		Setup 4 FAIR		2-12-14	10:45	Yh X	V	8)-			or Pari	
5		5 Training							DATA	(10)		
ECONDARY PRODUCTION		6 Meeting			PAGE 1				Test Form 10/15/15			
					I AGE I					rest Form	10/13/13	