Part No.		902-11-1/4			Com	ponent	902-A-BLNK			control devices, LLC				
Order No.		398791			Hea	t Lot#				devices, LLC				
Order Qty		40				from Box								
		ar head warm		O	PERATIO	N 1	Davis				THRU-	PUT/8HRS	Caran	
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
4	2/1/16	P.6.	4	1.0		26			1	- 7				
Setup Hrs.									Jo	DOC	7			
10mi									7					
Cycle Time												110		
9min.					_				180	^	8/	IL.		
Pcs/Hr										1	,	5.		
1 05/111										/				
												V		
ROUTING:			18	-	OPERATION 2				THRU-PUT/8HRS					
并被制度							Down	Down time					Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	T	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
			7-0											
Setup Hrs.				\vdash		_					ve			
Setup Hrs.				\vdash										
						_								
Cycle Time														
								=						
			V	L										
Pcs/Hr				H		_								
			x	_	*									
ROUTING:														
evil a surpl		Mr. Tarket	A CLEANING THE	C	OPERATION 3				THRU-PUT/8HRS					
Mach No.	Mach No. Date Emp.		p. Name Prod Hrs.		Гotal Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
		1												
Cohen II				\vdash			_							
Setup Hrs.				\vdash										
				\vdash										
Cycle Time							-		•	á				
											•			
Pcs/Hr				\vdash					*					
ROUTING:			4											
Notes / I	nstructions		Time Codes		1000			irst Part In		n Record				
¥		1 Maintenance2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	I Inspector I		Notes			
		3 Setup			2-1-16	9:30	4/25		Λ	DH	13#			
		4 FAIR 5 Training					,		A					
SECOND ARY DRODUCTION		6 Meeting				DAGE	1					Test Form	10/15/15	