Part No.		903-12-1/4-5/8		Component		903-12-1/4			CD control devices, LLC			
Order No.		401136		Heat Lot #]	600 4	device	es, LLC
Order Qty 5 W/O # from Box												
				OPERATIO	N 1	10.00				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2/18/16	P6.	1		6			_			/	11
Setup Hrs.									1	1		
1 MIN								Vo	1000	1		
Cycle Time									1	1		
2 MIN									K3 1) 11	0	
Pcs/Hr								(-		10		
27		ï							1)-0	95	1	
ROUTING:												
				OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.										-		+=
											200011	
Cycle Time												
Pcs/Hr												
1 05/111												
ROUTING:												
达到美情的		V STORY STATE		OPERATIO	N 3					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		_	Scrap	Scrap Code
Setup Hrs.												
Cuelo Timo												
Cycle Time												
1			*									
Pcs/Hr												
ROUTING:												
Notes / Ir	nstructions		ime Codes				irst Part In		Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR								21.51		
		5 Training 6 Meeting										
TCOND ADV	/ DRODUCTION				DACE							