Part No. Order No.		C3000-3-6 393166		Component Heat Lot #		C3000-1-6U			CD control devices, L		
				OPERATIO					THRU	J-PUT/8HRS	
Mach No.		Emp. Name	1	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
STAINLESS DIEHEAD	1/18	MB.	3	100		Hmin		7.	bout	<u>'</u>	
Setup Hrs.		100		200				90	0004		
f		,									
Cycle Time		x &			N	-		(s			
Pcs/Hr								,	. 10		
					_				2155	A	
ROUTING:				1						NO.	
4		<b>HARRY NAME</b>	Santa Santa	OPERATIO	N 2				THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.									0		
											-
Cycle Time				_							
	5										
Pcs/Hr											
DOUTING				_							
ROUTING:	nde Alberton		NEW COMM	OPERATIO	N 3	Syllow Marshall	Section 1.1		TUDU	DUT/QUECT	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		-PUT/8HRS Scrap	Scrap Code
Setup Hrs.											
Cycle Time						-11					
Pcs/Hr											
ROUTING:					<u>.</u>						
Notes / Ir	structions	Down Ti	me Codes			Fir	st Part Ins	pection	Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev Letter	Inspector	Notes	
3		3 Setup 4 FAIR		1-18-16	8:30Am	yes	or	m	803		
		5 Training									
FCONDARY	PRODUCTION	6 Meeting	<del></del>		DACE 1						