

Part No.	SW1009-10		ADDED FACT	S.L.C.		11	Thru-Put/8Hrs	1608	Wgt/Pc.	0.5667	DOWN TIME CODES						Mach No.	A3
Order No.	391551		QTY CHANGE INLS DATE	1		11	Planned Pcs/Hr	201	Wgt/Bar		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting						Setup Allowed Hrs.	16
Order Qty	5,000		Actual				Actual Pcs/Hr		Component	A02001-0024							Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code								
12/3	GAAY				476683H	3	1	Cleaning Collets										
12/4	GAAY					8	3											
12/7	GAAY					8	3											
12/8	GAAY					8	3											
12/5	GAAY					5	3											
12/10	GAAY	8	900		478920H													
12/11	GAAY	8	1200	2100														
12/14	GAAY	4	400	2500														
12/16	GAAY	6	500	3000		2	2											
12/17	GAAY	8	1100	4100														
12/21	GAAY	4	325	4425														
TOTAL PCS. PRODUCED																		
Special Notes / Instructions																		
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load																		
First Part Inspection Record																		
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes												
12-9-15	12:10	NO	✓															
12-9-15	2:05	YES	✓															
TOTAL SCRAP PCS.																		

