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|-----------|------------|----------------|------------|--|
| Part No. | 702-8-3/16 | Component | 702-A-BLNK |  |
| Order No. | 393842 | Heat Lot # | | |
| Order Qty | 5 | W/O # from Box | 388134 | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 7 | 12/18/15 | DG | 4 | | 38 | 5m | 3 | | 1 | 11 |
| | 12/12/15 | P.G. | 6 | 47 | 85 | | | | | |
| Setup Hrs. | 12/14/15 | P.G. | 3 | 19 | 104 | | | | | |
| 5m | | | | | | | | Job cost | | |
| Cycle Time | | | | | | | | | | |
| 6m | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
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| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
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| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | First Part Inspection Record | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| | 1 Maintenance | | | | | A | | | |
| | 2 Tooling | | | | | | | | |
| | 3 Setup | | | | | | | | |
| | 4 FAIR | | | | | | | | |
| | 5 Training | | | | | | | | |
| | 6 Meeting | | | | | | | | |