Modes

Part No.	F403-4-3/16) (1)	Heat Lot/Traceability		
		COURSE STORY			_	Component(s)		Y	
Order No.	392178		devices, LLC	TC	6	inponent(s)	No(s)		
Order Qty	100	1			SF.	SF403-4-3/16	82188		
Di	Distinguishing Traceablity Numbers	ty Numbers			77	FLR-1/2	\$		
Flare Nuts Six dig	Six digit no. located on the box label under box quantity.	oox label under b	ox quantity.			FCFT-1/2			
SS	Located on the box label, directly above the word "heat."	rectly above the	word "heat."			BRZ03			
04	Located on the spool label, starting with the letter "M."	starting with the	letter "M."						
	Use their work order number and date on the box label.	er and date on th	e box label.				±.		
	Located on the bag followed by "Lot Number."	d by "Lot Number	• "						
	Do not require traceability.							Ш	
						ALCOHOL STATES		The second second	
Mach. No.		Setup Hrs.	Cycle Time		Pcs./Hr		Thru- put/8hrs		
Date Emp. Name Prod Hrs.	Hrs. Total Pcs.	Cum. Total	Down Time	Down Time Code		Notes		Scrap	Scrap Code
14/15 STU /40	100	108	Ø	8)	SOM CIOS	105	complete their		
					1				
							121		
							12:55		
							,	P	
ROUTING:									
Special Notes / Instructions	Down Time	Codes			First Part	rt Inspection Record			
	1 Maintenance2 Tooling	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check Rev Letter	Inspector	Notes		
	3 Setup 4 FAIR	12-4-天	100	-	0	DIT OF	(00)		
BRAZING PRODUCTION RECORD					an Di			Test Form 11/4/15	m 11/4/