Part No.		9-4-28		Component		9-4-K-BLNK			CD control devices, LLC			
Order No.		395992		Heat Lot #					devices, LLC			
Ord	er Qty		2	W/0 #	from Box				1			
h pinkers				OPERATIO	N 1			JAN MAG	ACTUAL SECTION	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1-6-16	06	1,5		3	52	3				/	11
Setup Hrs.								0				
5m	_							50B			/	
Cycle Time									AA	11.0	1	
35m								DOMKHI				
Pcs/Hr						1		(/2	)			
						U-		10	7			
								_	/			H=====
ROUTING:												
				OPERATIO	N 2				TO PERSONAL PROPERTY.	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
										1		
Setup Hrs.							/		, 1			
									1			
								11-11				
Cycle Time								451		110		
				_			11	H		110		
								_	1/5	14		
Pcs/Hr									12/0	6		
									1	5		
ROUTING:												
KOOTING:		100000	Rate Manager	OPERATIO	N 3	San Control				TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRO	Scrap	Scrap Code
- 1							_					
C.A 11												
Setup Hrs.												
ŀ												
Cycle Time												
,						740						
							_					
Pcs/Hr												
			11									
ROUTING:												
Notes / Ir	nstructions		me Codes			THE RESERVE OF THE PERSON NAMED IN	irst Part In		Record			
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check				Notes	
		3 Setup 4 FAIR		15-16	8:35 PM	Yes	~	A WRO			-00	
		5 Training										
ECONDARY	PRODUCTIO	6 Meeting			DACE							