Control Devices LLC
Work Order Production Record

Machine No.	4SN3
Rev Letter	B
Planned Pcs/Hr	180

Part No. AF5001 = 10

Order No. (326395²)

Order Qty

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!

Component: AF5001-20

Setup Allowed Hrs.	0
Setup Actual Hrs.	######
Setup %	

Remaining Loads: #DIV/0!

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance							0	0								
3/13	JR	M3C	0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
3/13	JR		0	4			#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
3/24			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
3/24	570	5	0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!					
			0				#DIV/0!	#DIV/0!	#DIV/0!	0	0	#DIV/0!			0	0	

Barstock Efficiency

		Actual Efficiency	
Total Planned Pcs	0	Total Counted Pcs	
Barstock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!
Total Barstock Pcs	#DIV/0!		

Down Time Codes

Code	Description	Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3-13-14	1:10 pm	yes	✓	DH	

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