


Part No.	1103-17-5/16	Component	1103-A-BLNK	
Order No.	401257	Heat Lot #		
Order Qty	6	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2-19-16	CS	1.5		6			Job-out	1	22	
Setup Hrs.											
8 MIN											
Cycle Time											
16 1/2											
Pcs/Hr											
3											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance			2/19/16	1:47	YES	✓	B	DL	
2	Tooling									
3	Setup									
4	FAIR									
5	Training									
6	Meeting									