

Part No.	SF5015	AGED YRS #	CYCLE TIMES	Thru-Put/8Hrs	3248	Wgt/Pc.		Mach No.	A15
Order No.	388543	STANDARD	7.1	Planned Pcs/Hr	406	Wgt/Bar		Setup Allowed Hrs.	16
Order Qty	27,600	ACTUAL		Actual Pcs/Hr		Component	A02001-0024	Pcs./Bar	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
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11/10	Gray					8	3		3	#1
11/11	Gray					7.5	3			
11/12	Gray	5	1000			3	3	Therms Trouble		
11-13	JS	8	1743	2743	548418					
11-14	JS	8	1740	4503	"					
11-17	Jim	8	1450	5953						
11-18	Jim	8	1600	7553	475444H					
11-19	"	7.25	1680	9233		7.5	6			
11-20	"	6	1350	10583						
11-23	"	8	1720	12353						
11-24	"	8	1800	14153						
11-25	"	4	890	14993						
11-30	"	8	1630	16623						
12-1	"	8	1820	18543	476684H					
12-2	"	8	1620	20163						
12-3	"	8	1580	21743						
12-4	"	8	1950	23693	476683H					
12-7	"	8	2000	25693						
12-8	"	8	2120	27813						

TOTAL PCS. PRODUCED		27813
Special Notes / Instructions		
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		

First Part Inspection Record		Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
		11-12-15	6:45	YES	✓	H		