Part No.	S4-4-4-14
Order No.	398751
Order Qty	50

control devices, LLC

Distinguishing Traceablity Numbers	
Flare Nuts	Six digit no. located on the box label under box quantity.
Brazing Rings	Located on the box label, directly above the word "heat."
Copper Tubing	Located on the spool label, starting with the letter "M."
Flare Tubes	Use their work order number and date on the box label.
Snap Rings	Located on the bag followed by "Lot Number."
Caps/Plugs	Do not require traceability.

Component(s)	Heat Lot/Traceability No(s)
SF4-4-4	
CUTU-3-1/2	
CUTU-14-1/4	
BRZ01	
BRZ05	
CP13	

Mach. No.		Setup Hrs.		Cycle Time		Pcs./Hr		Thru-put/8hrs	

Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
1.30.16	JC	6½	[illegible]	194	20min	3/1	had to rerun parts multiple times over than twice		
1.30.16	JC	6½	200	200	20min	3/1	reran parts multiple times (20 or more)	0	
							2-26-16 SS		
								0	

ROUTING:

Special Notes / Instructions	Down Time Codes
	1 Maintenance
	2 Tooling
	3 Setup
	4 FAIR
	5 Training
	6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2-1-16	8AM	YES	✓	B	[illegible]	

BRAZING PRODUCTION RECORD

Test Form 11/4/15