Part No.		SF405-6-3/16		Component		SF405-A-BLNK			GD control devices, LLC			
Order No.		398798		Heat Lot #				devices, LLC				
Order Qty		25		W/O # from Box								
	ASTROMETERS.			OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
<i>-</i> 1 -	2/2/16	P.6.	1		25							
Strillill								_	_ 1		1	
Setup Hrs.								8	mbo.	rt		
12mi-									040			
Cycle Time												
Zwis.												
Pcs/Hr								1	14			
1 03/111								-6	5.	7	_	
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ROUTING:		L									1	
NOCTING.	4042 GMBDM	NAME OF		OPERATIO	N 2				THRU-PUT/8HRS			
Mach No. Date		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes			Scrap	Scrap
				**************************************		time	code				1323523611	Code
		Uz.										
Setup Hrs.												
Cycle Time		-										
D /11				•								
Pcs/Hr												
ROUTING:				OPERATIO	N 3	La recent				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
				- Work								
										ň1		
Cycle Time												
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5 /11												
Pcs/Hr												
ROUTING:	netou-t's			· Y			last Day 1		D			
Notes / Instructions		Down Time Codes		Data Barri		First Part Insp Approved Mtrl			Rev			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup										
		4 FAIR 5 Training										
		6 Meeting										