		8:	70							
Part No.		901-10-1/4		Component		90	1-A-BLNH	(	conti	rol
Order No.		403250		Heat Lot #				NO	p devic	rol es, LLC
Order Qty		4		W/O # from Box				No Sp	Jan 3	
A SUMMER TO				OPERATIO		ROVERS MARKE	10 mm	4	THRU-PUT/8HR	S 48
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-7-/6	GZ	3		26				1	U (
Setup Hrs.						1				
6 MIN		4		3-	00			( all		
Cycle Time								21.	n	
9 MIN								21	<i>y</i>	
Pcs/Hr								350	)	
6										
ROUTING:								l-		1
学验学学会			FERNING.	OPERATIO	N 2		No.		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
				×						
Cycle Time										
Pcs/Hr					_					
ROUTING:										1
				OPERATIO	N 3	ATTACATE IN			THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time					TZ TZ				_	-102
Pcs/Hr								y		
. 05/111										
ROUTING:										
Notes / Ir	nstructions	Down T	ime Codes			F	irst Part In:	spection Record		
		<ol> <li>Maintenanc</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector	Notes	
		3 Setup 4 FAIR		3-7-12	12 pm	4/25	V	B DH		
		5 Training		•	-	- (	*			
FCONDARY	PRODUCTION	6 Meeting			PAGE 1				puls the same of	2012-3
LLUIUHNI		* DELAKE			D/\/- L '				Table 1	10/15/15