| Control Devices              | ices LLC                                  | Machine No.  | (A)                                | TACANACA                       | 080  |                  | 7  | Setup Allowed Hrs         |     |
|------------------------------|---|--|------------------------------------|--------------------------------|--|------------------|--|---------------------------|-----|
| Work Order Production Record | ction Record                              | Rev Letter   |                                    | Wgt/Bar                        | Total  |                  | Total  | Setup Actual Hrs          |     |
| Part No. +1575824-           | M   | Planned Pcs/Hr   |                                    | Bars per                       | Remaining  |                  | Loads  |                           |     |
| Order No. 339051             | 13 .                                      | Standard CYCLE TIMES   | S                                  | Wgt/Pc                         |  |                  |  | cial Notes / instructions |     |
| Order Qty                    | O OIT CHANGE INLESIDATE                   | Actual   | Ventied                            | Component                      | 200  | 7                |  |                           |     |
| Date Emp. Clock              | ck Prod. Setup Total<br>Hours Hours Loads | Pieces Planned Today Hours   | Cum. Balance<br>Total Due Pcs      | Plan Actual<br>Pcs/Day Pcs/Day | ıal % Mach.<br>Day Efficiency  |                  | CODE   | Scrap Notes               |     |
| Begi                         | Beginning Balance                         |  | 0                                  |                                |  | בטנ אס.          | 2.1  |                           |     |
| 06/27/14 NK 52               | 100                                       |  | i.                                 | 0                              |  |                  | 9  | Q                         |     |
|                              |   |  |                                    | 0                              | i.   |                  |  |                           |     |
|                              |   |  |                                    |                                |  |                  | 1  | 3                         |     |
|                              |   | W 72   |                                    |                                |  |                  |  |                           |     |
|                              |   |  |                                    | 0                              |  |                  |  |                           |     |
|                              |   | -  |                                    | 0                              |  |                  |  |                           |     |
|                              |   |  | 0 0                                | 0                              |  |                  |  |                           |     |
|                              |   |  |                                    | 0                              |  |                  |  |                           |     |
|                              |   |  | 0                                  | 0                              |  |                  |  |                           |     |
|                              |   |  | -                                  | olo                            |  |                  |  |                           |     |
|                              |   |  | 0 0                                | 0                              |  |                  |  |                           |     |
|                              |   | 100  |                                    | 0                              |  |                  |  |                           |     |
| 24                           |   |  | +                                  | 0                              |  |                  |  |                           |     |
|                              |   |  | +                                  | 0                              |  |                  |  |                           |     |
|                              |   |  |                                    | 0                              |  |                  | /  |                           |     |
|                              |   |  | 0 0                                | 0                              |  |                  |  |                           |     |
|                              |   |  |                                    | 0                              |  |                  |  |                           |     |
|                              |   |  | 0                                  | 0                              |  |                  |  | -                         |     |
|                              |   | The state of the s | 1 min                              | 0                              |  |                  |  |                           |     |
|                              | 0 0 0                                     | 0:0  | 0 0                                | 0                              |  |                  |  |                           |     |
| Efficiency                   | Final Part and Material Calculation       | Code   | 'n Time                            |                                | TABLE TO THE PROPERTY OF THE PARTY OF THE PA | ALICA MANAGEMENT | Parameter State St |                           |     |
| Total Planned Pcs            | Total Counted Pcs                         | 132.   | Maintenance                        |                                | Part Time Of   | 1                | Material National  | Necola                    |     |
| Efficiency                   | Total Scrap Pcs                           | ્ર⊹∷∌ 2  | Tooling                            | 0 Submitted                    |  | Yes / No         | Check  | Inspector Notes           |     |
| Machine Count (PCS)          | Estimated Short Parts                     | 3  | Setup Idle                         | 0                              |  |                  |  |                           |     |
|                              | Difference in Parts                       | - 特別 4   | Other                              | 0                              |  |                  |  |                           |     |
| -                            | Material Difference LBS.                  | 5  | Alternate - Tooling/<br>Units/ S/U | 0                              |  |                  |  |                           |     |
| ı.                           |   |  | 8                                  |                                |  |                  |  |                           |     |
| SV SV                        |   |  |                                    |                                | u <sub>g</sub>   | æ                |  | St                        | i i |
|                              |   |  |                                    |                                |  |                  |  |                           |     |