Part No.		0042-55-0		Component		13/32 303 55] (Contro	ol
Order No. Order Qty		NA 3491-80		Heat Lot # W/O # from Box		NO TAS			,	device	s, LLC
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	Scrap	Scrap
	1128/16	35				time 4	3				Code
	1/29/16	131	7.5	34	34	.5	3				
etup Hrs.	1-29-16	20	7.0	30	64	-					
	1.29.16	BA	6,5	36	100						
	1/30/16	133	6	29	129						
ycle Time	1.30-16	50	6.0	30	159		. 3-5-				
	2/1/16	BJ	8	40	199				1		
	2-1-16	0.10	5.0	24	233	3.0	2	Charge	e ibserts en	d	
Pcs/Hr	2-1-16.	BA	7.0	31	250			and	15 / setupo	King	
	2/2/16	BY	8	4-3	297'						
	2-2-16	20	2.0	10	307						
OUTING:	STAY	15 AT	MAC	OPERATIO	PT B				CONTRACTOR T	HRU-PUT/8HRS	
1ach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	NI STATE			Scrap
riacii No.		1100				time	code		Notes	Scrap	Code
1-42	2-2:11	20	3.5	38	38	12	2	Setup	and (a)		
	2.2.16	BA	6.5	94	132						
etup Hrs.	2/3/16	137	8	116	248						
2.0	2-3-16	20	6,0	58	306		. 12)
ycle Time					_					NON	
								-	1	-	
min							\bigcirc			65	
Pcs/Hr						-		-).	
E US/ DI				11	1 1 1			1			
					1				,		
										10	
۵/										10	
<i>گا</i> ر			1								
ONLING:	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	7.33	Notes	Scrap	
ONLING:	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	
ONLING:	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	1	1904-04000000000000000000000000000000000		Notes	Scrap	
OUTING:	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	1	1904-04000000000000000000000000000000000		Notes	Scrap	
OUTING:	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	1	1904-04000000000000000000000000000000000		Notes	Scrap	
OUTING:	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	1	1904-04000000000000000000000000000000000		Notes	Scrap	
OUTING:	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	1	1904-04000000000000000000000000000000000		Notes	Scrap	Scrap Code
	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	l	1904-04000000000000000000000000000000000		Notes	Scrap	Scrap Code
OUTING: Aach No. etup Hrs.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	l	1904-04000000000000000000000000000000000		Notes	Scrap	
OUTING: Mach No. etup Hrs.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	l	1904-04000000000000000000000000000000000		Notes	Scrap	
OUTING: Mach No. etup Hrs.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	l	1904-04000000000000000000000000000000000		Notes	Scrap	
OUTING: lach No. etup Hrs. rcle Time	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	l	1904-04000000000000000000000000000000000		Notes	Scrap	
OUTING: Petup Hrs. Pes/Hr OUTING:				Total Pcs.	Cum. Total	time	code			Scrap	
OUTING: Petup Hrs. Pes/Hr OUTING:	Date	Down Ti	ime Codes		Cum. Total	time	code	-		Scrap	
OUTING: OUTING: OUTING:			ime Codes	Total Pcs. Date Part Submitted	Cum. Total	time	code	Rev		Scrap	
OUTING: OUTING: OUTING:		Down Ti 1 Maintenance 2 Tooling 3 Setup	ime Codes	Date Part	Time Of Day	time	rst Part In	-	Record Inspector		
OUTING: Outing: Outing:		Down Ti 1 Maintenanc 2 Tooling	ime Codes	Date Part Submitted	Time Of Day	Fi Approved Yes / No	rst Part In Mtrl Check	Rev Letter	Record Inspector	Notes	