Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Planned Hours Balance Due Pcs Setup % Pcs/Day Pcs/Day S/U hrs Prod. Hours Setup Hours Actual Down Time Date Cum. Total Pcs/Hr Actual Code Pcs. Machine# 🚚 STD CYCLE TIME #DIV/0! 4-8-15 Ö 0. 0. Ö O Routing: STD CYCLE TIME 0. 0. Ó. 0. 0. Ó Ö Routing: Machine # STD CYCLE TIME . 0 Ò Ö-Ö-Total Efficiency **5.0** 0. 0. Ō 0. Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved **Final Part Calculation** Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** 4-9-15 (from packing) Maintenance **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count