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	PAGE ——	ر	control devices, LLC		-							18/11.	8-16	A L	6/16	16/16		5/16	15-16	91 1	13 14	12-14		-12.16	1-12	AL.	18/16	CUMUL	Date	Order Qty	Order No.	Part No.
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	-		ector	TOTAL SCRAP PCS			7	500		3.5	5	inverser				inverter	y bex		1	10	400	12			4 BARS		REV. PAGE		g	و 	_	nance
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Test Form 10/14/15			SS	42		1	J 2	1	D	7	0			Q	0	0	0	0		8	1	0	0	1	0	0.50	-	Scrap S Pcs.		- In Die	$\neg$	Mach No.
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J. P. J.

PAGE 1 PRIMARY PRODUCTION RECORD control devices, LLC 2-30-18 51-18-12 12/29/15 2-23-15 2-19-11 Simis 5/62/23 Order No. re-li Order Qty 2-16 のから B.61 Part No. 51-47. 13/15 Date Tell SAS Ten CHAIN CHANN Ven They SAN CAN Tex 3 DA Name D Emp. 180,000 SP2501 394348 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load TOTAL PCS. PRODUCED N Hours Prod. 00000 SON Ope 2000 5635 5550 0000 4350 523h 5900 6000 6300 6405 5900 5000 6360 5883 5,516 6090 6320 6040 782 Total Pcs Special Notes / Instructions Standard Actual 65 86,08 51,495 88501 50,00 C8088 23, 450 7,450 Cum. Total 000 200 000 800 546 170 040 490 13306E 金 5 13307E 13301 E Planned Pcs/Hr 1193 Material Heat Lot No Actual Pcs/Hr Thru-Put/8Hrs 19396 1948 2176 200 AS. 00 T M 2 D First Part Inspection 810 6480 Record Z 31 Date Part Submitted 800 Down Time ŧ 0 (A) O C 0 B 0 0 5 0 2 Component 9 Wgt/Bar 9 Wgt/Pc. 0 Ko 5 0 9 0 Down Time Code Time of Day 3 WZ 6 Limerter colol Early 8 0.1197 inventon Adjustments 12.11 echno Bent Bars LAVENTOSY A02022-0018 materia Approved Yes/No The STan ST GOT Check Mtrl HO WILLIAM mechas Notes Rev Training
 Meeting - Setup Maintenance Slow cycle - Tooling Inspector TOTAL SCRAP PCS Bent Bars Setup Allowed Hrs. Notes のしか Pcs./Bar Mach No. 0 E E Ø 8 Scrap Pcs. 0 0 0 0 0 0 9 0 O 0 0 0 Scrap 0 S1 0 101 12

Test Form 10/14/15

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