Part No. Order No.		4-3-4 400921		Component Heat Lot #		A	A02071-0026			- conto	ol.
						193501,6,1				contr device	01 95, LLC
Order Qty		1000		W/O # from Box		1 / 23 -	11320110,1				
Danel No.	HAND THE PROPERTY			OPERATION		Down	Down time	3 119 miles		HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Scrap Code
C2	2-17-16		9	300	(-0)	1	3			0	
Setup Hrs.	9-17-11	55	8hr	opri	528	0	0		100 001	0	
							-				
1						 		Н	100		
Cycle Time								1		+	
72 SEC									10		
Pcs/Hr								N	14		
							-	50	5		
45						1		U		0	
ROUTING:											
Mach No.	Dete	E N		OPERATIO		Down	Down time			HRU-PUT/8HRS	Scrap
IVIACII NO.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.		,					 				
·											
λ 3											
Cyclé Time	-10										
Pcs/Hr											
7 007 111							-				
ROUTING:											
Mach No.				OPERATION 3		Down time				IRU-PUT/8HRS	Scrap
IVIACII IVO.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
-											
Setup Hrs.					-						
									117		-
Cycle Time											
-											
Pcs/Hr											
,											
ROUTING:			The services							- 12.15.	
Notes / Instructions		Down Time Codes 1 Maintenance		First Part Inspection Reco					Record		
		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Co	Notes	
		3 Setup 4 FAIR		2-17-16	10:45	465	/	B	AT #09		
		Training Meeting									
ECONDARY	PRODUCTION				PAGE 1					Test Form 10	0/15/15