Part No. J4-R Order No. 33938 Component(5) J4 N/A No. No. No. No. No. 33938 Component(5) No. No. No. Strop	Test Form 11/4/15	Test Fo)RD	BRAZING PRODUCTION RECORD	BRAZING PR
And An Are Part Training Codes Finatinactions And And Are Part Training Codes Finatinactions And And And Andrease Are Part Training Codes And And Andrease Are Part Training Codes And And Andrease Are Part Training With the letter "Ma". And And Andrease Are Part Training With the letter "Ma". And And Andrease Are Part Training With the letter "Ma". And And Andrease Andrease Are Part Training With the letter "Ma". And And Andrease Andrease Are Part Training With the letter "Ma". And And Andrease Andrease Are Part Training With the letter "Ma". And And Andrease Andrease Are Part Training With the letter "Ma". And And Andrease Andrease Are Part Training With the letter "Ma". And And And Andrease Andrease Are Part Training With the letter "M." April 18 January With Training With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With the letter "M." April 18 January With Training With Training With the letter "M." April 18 January With T														
Tru- First Part Inspection Record ABORDES/ Instructions Thing. ABORDES/ Instructions ABORDES/ Instruction ABORDES/ Ins														
Trub. 14-R														
rt No. 39318 Component(s) er No. 39318 Component(s) er No. 39318 Component(s) er No. 39318 Component(s) Distinguishing Traceability Numbers Pagings Cocated on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Stribes Cocated on the spool label, starting with the letter "M." Located on the spool label, starting with the letter "M." Located on the bag followed by "Lot Number." Pagings Cocated on the spool label, starting with the letter "M." Located on the bag followed by "Lot Number." Final Prod Hrs. Total Pcs. Cum. Total Down Time Codes Pagings Notes Scrap S			Notes	Inspector	Rev Letter	Mtrl Check	Approved Yes / No	Time Of Day	Date Part Submitted	Ф				
er No. 3938.8 er No. 3938.8 Distinguishing Traceability Numbers E Nuis Coated on the box label under box quantity. Rings Located on the spool label, starting with the letter, "N"." Uses their work order number and date on the box label. Located on the bag followed by "Lot Number:" Mach. No. Stup Cum. Total Pcs. Cum. Total Down Time Code Note traceability. Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code Note Setup Notes Setup Code Note Setup Note Setup Code				spection Record	First Part I					Codes	Down Time	tions	I Notes / Instruc	Specia
Part No. JA-R Component(s) Mach. No. 339318														ROUTING:
Part No. JAR Order No. 393818 Order No. 393818 Distinguishing Traceability Numbers Flare Nuits Flare Nuits Snap Rings Caps/Plugs Do not require traceability. EE Emp. Name Prod Hrs. Total Pcs. Cum. Total Setup Go. 14		7												
Part No. Distinguishing Traceability Numbers Distinguishing Traceability Number and date on the box label under box quantity.		5	1											
Part No. J4-R Conter No. 393818 Conter No. 393818 Conter City Distinguishing Traceability Numbers Located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." Located on the bag followed by "Lot Number." Pcs/Hr Distinguishing Victor Number and date on the box label. Coreted on the bag followed by "Lot Number." Pcs/Hr Put/8hrs Strap Coreted on the cated on the cated on the bag followed by "Lot Number." Pcs/Hr Put/8hrs Strap Coreted on the cated on t			53.1											
Part No. J4-R Order No. Component(s) LLC LLC J4 No(s) Mo(s) Order No. 393818 LC J4 No(s) Mo(s) Mo(s) Order No. Distinguishing Traceability Numbers J4 AN/A AN/A Strazing Rings Opper Tubing Place Tubing Shape Rings Shape Rings Shape Rings Caps/Plugs Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Thus, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M.			100						1					
Part No. J4-R Order No. Component(s) Component(s) Heat Lot/Traceability Nols Order Qty 6 J4 N/A Distinguishing Traceability Numbers J2 J4 N/A Stazing Rings Opper Tubing Flare Tubes Six digit no. located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." J2 J2 A0/A Snap Rings Capts/Plugs Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bg followed by "Lot Number." Located on the bg followed by "Lot Number." Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code Pcs./Hr Thru-put/8hrs Scrap te Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code Down Time Code Notes Scrap			7											
Part No. J4-R Jay 39818 Confer No. 393818 Component(s) Located on the Six Inguishing Traceability Numbers Located on the box label under box quantity. Located on the box label under box quantity. Located on the box label, starting with the letter "M." J4 JA/A Sharing Rings Opper Tubing Opper Tubing Sings Ings Sings Rings Soap Rings Capt/Plugs Located on the box label, starting with the letter "M." Located on the box label, starting with the letter "M." Located on the bog followed by "Lot Number," Located on the bog followed by "Lot Number," Located on the bog followed by "Lot Number," Fcs/Hr Thru-put/8hrs Wach. No. Setup Hrs. Cum. Total Down Time Down Time Pcs/Hr Notes Scrap It S6 Located on the bog followed by "Lot Number," Down Time Down Time Scrap														
Part No. J4-R Conder No. 393818 Component(s) Component(s) Heat Lot/Traceability Numbers Order Qty 6 J4 N/A No(s) Flare Nuts Variang Rings Sharing Rings Flare Tubing Opper Tubing Place Tubing Shape Interest Shap Rings Caps/Plugs Six digit no. located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." Heat Lot/Traceability. AN/A AOIHO7166 AOIHO7166 <td></td>														
Part No. 14-R 14-R 1393818 14-B 1393818 14-B 1393818 14-B 1393818 14-B 1393818 14-B 1393818 14-B			-											
Part No. J4-R Order No. J4-R 393818 CONTROI devices, LLC Component(s) Image: Lot/Traceability Numbers of Mo(s) Component(s) Image: Lot/Traceability Numbers of Mo(s) Image: Lot/Traceability Numbers of Mo(s) J4 N/A No(s) Flare Nuts Flare Tubing Fraceability Numbers of Tubing Distinguishing Irraceability Located on the box label, directly above the word "heat." Located on the box label, starting with the letter "M." J-RING J-RING A)/A AOIHO7166 Flare Tubing Flare Tubing Flare Tubing Flare Tubing Located on the Spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Image: Located on the box label. Located on the box label. Time Image: Located on the box label. Located on the box label. Time Image: Located on the box label. Located on the box label. Located on the box label. Time Image: Located on the box label. Time Image: Located on the box label.														
Part No. J4-R Order No. 393818 Order Qty Order														
Part No. J4-R Order No. 393818 Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 6 J4 No(s) Flare Nuts Farazing Rings Parazing Rings Parazing Rings Parazing Rings Coated on the box label, oliccated on the box label, directly above the word "heat." J-RING J-RING Shap Rings Capt/Plugs Located on the spool label, starting with the letter "M." J-RING AOI4OTIA6 Shap Rings Capt/Plugs Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Cycle Thru-put/8hrs Mach. No. Setup Hrs. Cycle Pcs./Hr Notes Thru-put/8hrs te Emp. Name Prod Hrs. Cum. Total Down Time Down Time Pcs./Hr Notes Scrap te Emp. Name Prod Hrs. Cum. Total Down Time Down Time Notes Scrap													*	
Part No. J4-R Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 6 J4 N/A Flare Nuts Flare Nuts Prod Prod Prod Prod Prod Prod Prod Prod														
Part No. J4-R prider No. 393818 Component(s) Component(s) Heat Lot/Traceability No(s) brder Qty 6 J4 No(s) J4 No(s) lare Nuts Distinguishing Traceability Numbers 134 J-RING J4/A A)/A lare Nuts Six digit no. located on the box label, directly above the word "heat." 14 J-RING A0I4O766 pper Tubing are Tubes Located on the spool label, starting with the letter "M." 15 15 25 <											6		88	12/11
J4-R Gontrol Gomponent(s) J4 A Gomponent(s) J4 J-RING	Scrap Code	Scrap		Notes			Down Time Code	Down Time	n. Total	Cur	Total Pcs.	Prod Hrs.	Emp. Name	Date
A page of the spool label, starting with the letter "M." Located on the bag followed by "Lot Number." Do not require traceability. Component(s) JA J-RING D-RING J-RING J-RING J-RING J-RING J-RING J-RING D-RING D-RING J-RING J-RING J-RING D-RING D-RING D-RING D-RING D-RING J-RING J-RING D-RING D-RING			backouns					IIIId	No.	111.5.				
J4-R 393818 Component(s) 6 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability.			Thru-		Pcs./Hr			Cycle		Setup			Mach. No.	
J4-R 393818 Component(s) J4 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."			2							ţŸ.	aire traceabili	Do not requ		Caps
J4-R 393818 Component(s) 6 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label.								3	ot Number.	wed by "L	the bag follow	ocated on		Snap
J4-R 393818 Component(s) Bitinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, starting with the letter "M." Located on the spool label, starting with the letter "M."								box label.	date on the	nber and	ork order nur	Jse their w		Flare
J4-R 393818 Component(s) 6 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Component(s) J-RING								etter "M."	g with the le	el, startin	the spool lab	ocated on	_	Coppe
J4-R 393818 Component(s) 6 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Component(s) J4 J-RING								vord "heat."	above the w	, directly a	the box label	ocated on	,	Brazir
J4-R 393818 Control devices, LLC Distinguishing Traceability Numbers Component(s) J-RING								ox quantity.	el under bo	ne box lab	located on th	six digit no.		Flan
J4-R 393818 Control devices, LLC 6 Component(s)			20140766	J-RING					nbers	blity Nurr	ishing Tracea	Distingu		
J4-R 393818 Control Component(s)			N/A	J4							6		er Qty	Ord
J4-R		1000	No(s)	nponent(s)	Con		LC	devices, t	U		13818	39	er No.	Ord
		ţ	Heat Lot/Traceabili		2			2			14-R	_	t No.	Pai