	6130	/	TO DIVINO DE LA CONTRACTOR DE LA CONTRAC									
Part No.		701-6-1/4		Component		701-A-BLNK				and the	contro	ol
Order No.		404449		Heat Lot #					1	602	device	s, LLC
Order Qty		10		W/O # from Box					+			
				OPERATIO		TO WARRIED				THRU-	PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	347.16	C5	3		21						(	((
Setup Hrs.							1	,				
10 MIN							H				,	
Cycle Time			16					/	104			Y
3 MIN			1	· ·					60,0	14		
Pcs/Hr									2 Va	5	9.	
18		=1								,	1	
ROUTING:												
				OPERATIO	N 2	Down	Down time	1100		THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	_	Scrap	Code
Setup Hrs.												
Cycle Time	_											
Pcs/Hr												
ROUTING:												
				OPERATIO	N 3	Etti Walaki			Section of the last	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.				_								
												No.
Cycle Time									27			
								_				
Pcs/Hr					4							
ROUTING:												
	nstructions	Down T	ime Codes				irst Part In	enection	Pocard			
		Down Time Codes  1 Maintenance 2 Tooling 3 Setup 4 FAIR		Date Part Submitted	I lime Of Day I I I I Inspect		Inspector	Notes				
				Submitted		Yes / No	Check	Letter	- Company and Comp			
		5 Training										
ECONDARY PRODUCTIO		6 Meeting			DACE							