Control Devices LLC
Work Order Production Record

Machine No. CNC
Rev Letter (handwritten)
Part No. IC10013
Order No. 31895
Order Qty 50

Acme / Davenport Only

WgU/Bar	Total Bars	#DIV/0!
Bars/Load	Total Loads	#DIV/0!
WgU/Pc	Pcs/Bar	#DIV/0!

Matr. # 1/2 4X BK

Setup Allowed Hrs. 0
Setup Actual Hrs. 0
Setup % #####

CUT UP / BAR

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance					0		0									
1-8-14	JO		1.6	3.0	9	0	#DIV/0!	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					Setup 1st op complete
19-14	TC		7.0		40	0	#DIV/0!	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					Setup 1st op complete
1-9-14	JO		4.0	1.6	49	0	#DIV/0!	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					Setup 2nd op

(remaining rows all 0 / #DIV/0!)

Barstock Efficiency

	Actual Efficiency	Down Time Codes		Total Hours
Total Planned Pcs	0	Total Counted Pcs	Maintenance	1	0
Planned Pcs	0		Tooling	2	0
Planned Efficiency	#DIV/0!	Actual Efficiency	Setup Idle	3	0
Barstock Efficiency	#DIV/0!	#DIV/0!	Other	4	0
Barstock Pcs	#DIV/0!		?????	5	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes

Page 1