Part No.		1103-30-76		Component		1103-A BLAK			control devices, LLC			
Order No.		403346		Heat Lot #					devices, LLC			
Order Qty		6		W/O # from Box		403272		2_	Go no Pa		75	
##E85.45%				OPERATIO	N.4				Markland - Social		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	3-8-16	06	4	. 5	1 2			MIC	5 in Dei	co do	5	22
Setup Hrs.	3-8/6	DG	3	4-	6			, .,	s in sei	~C		200
7m						2			1	_		
Cycle Time					0		00	10		1	7 ->4-	
35m)	K			K	1110		rth	
Pcs/Hr		1						19	1	18	50	
3									5	1	5	
ROUTING:												
	with the winds		成於自己地位	OPERATION 5		Down	NET THE ST		THRU		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
			_									
									110			H
Cycle Time												
		l'										
Pcs/Hr									# <u> </u>			
							3.11					
ROUTING:	WARPING VENTON ACTOR	State State Service Co.										
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down Down time time		Notes			Scrap	Scrap
						time						Code
Setup Hrs.												
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Cycle Time												
- 1												
Pcs/Hr										_		
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ı												
ROUTING:												
Notes / Ir	nstructions	Down Ti	me Codes			Fi	irst Part Ins	pection	Record			
		1 Maintenance	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling 3 Setup	2 Tooling 3 Setup		1.5	Yes / No	Check	Letter	JC	110163		
		4 FAIR		3746	IUP	1		M	10			
		5 Training 6 Meeting										
SECONDARY PRODUCTION					DAGE 2						Took Course 1	0/15/15