Part No.		1302-24-1/4-7/8		Component		1302-24-1/4			CD control devices, LLC			
Order No.		397718		Heat Lot #					devices, LLC			
Order Qty		3		W/O # from Box					1			
				OPERATIO						THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StopDiff	1/21/16	P.6.	1		3							
Setup Hrs.								1	6	+	*	
12min					-				000			
Cycle Time												
twin								,	C 8:			
Pcs/Hr									50	110		
			-						01/	(U	0/	
		30-3							1		X	
ROUTING: TO THREAD ROLLER												
			CESTA PROPERTY AND	OPERATIO	N 2	Daws					-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Code
		-	**************************************									
Setup Hrs.		3.		1/.								
Cycle Time							*					
Pcs/Hr												
ROUTING:					010						/a	
Mach No.	Date	Emp. Name Prod Hrs.		OPERATIO Total Pcs.	Cum. Total	Down time	Down time		Notes		PUT/8HRS  Scrap	Scrap Code
						ciric			VENCE DE LA PRINCIPIO DE LA PR			0000
											_	
Setup Hrs.												
Cycle Time						φ.						
D ///												
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
7.5 SOUNDS		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup				.557110	SHEEK	2000				
		4 FAIR 5 Training										
		6 Meeting										