				_		-	Х.	-				50				
Down I	N.I.		1000	1 01		trol Device		1	r Producti	on Record						· .
Part No. Order No. 31		145	- CS /-	1-31	4	-	v Letter	E			_	'	Heat Lo	ot#		
			562	5	_	Component			6BW			В	or ox W/C	) #'s		
Order Qty 3000													und on	and the second		1.31
QTY CHA	ANGE INLS	/DATE				· ·			<u>==</u>			Sta	ndard C	ycle Time 8	& Setup	Time Vertifie
			Spec	ial Notes	/ Instruct	ions			_			_	st Opera			a
												_	nd Opera			
				8	TO		0 10			. >		31	rd Opera			_
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum.	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	Setup %
Machine #		82			4/4	0	0	STD CY	CLE TIME				ALL SE		0	
8-29	Dy	49 1	2.4			0	0	0	0							
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Final Part Calculation					Code	Total Dov Descri		Hours	Date Par	t Time		Approved Yes / No		Inspector		Notes
otal Counted Pcs (from packing)			1	Maintena	nce	0	924/14		/	VPS		18	sun	a h		
otal Scrapped 0			2	Tooling		0	19/14	019	/	1 -	solina 17		Pun			
d Operation	d Operation Count			_	3	Setup Idle	9	0							_	
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