


Part No.	NN38B21	Component	NN38B21-10	
Order No.	401598	Heat Lot #		
Order Qty	3200	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4 WAY-MS4 #498 472	2/23/16	JT	0.2	3					2	3
	2/29/16	MM	-	-	-	-	-		3	11
Setup Hrs.	3/3/16	T.W.J	1.5	230	233					
.5	3/3/16	T.W.J	5.5	600	833				17	22
	3-3-16	JN	5	544	1377				5	24
Cycle Time	3/4/16	T.W.J	6.5	809	2136					
	3-4-16	JN	5	586	2722			JOB CONT	1	24
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-23-16	5p	N	✓	C	JC	
		2-25-16	7:30	Y(✓)	✓		DT	
		3-2-16	8u	Y(✓)	✓		AT	