Part No.	23289374-C			Thru-Put/8Hrs		Wgt/Pc.	1.0694	Mach No.	A6
Order No.	396202	ADDED W/O #	CYCLE TIMES Standard	11.6	Planned Pcs/Hr	248	Wgt/Bar	86.14	Setup Allowed Hrs.
Order Qty	1,950	QTY CHANGE INLS/DATE	Actual		Actual Pcs/Hr		Component	A02002-0048	Pcs./Bar 81

DOWN TIME CODE
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-14-16	DH	—	—	—	DE	4	3			
1-15	DH	—	—	—		8	3			
1-16	DH	—	—	—		6	3			
1-18	DH	—	—	—	DE	25	3			
1-19	JS	—	—	—		5	3			
1-19	DH	.5	419		DE	89.5	3		23	11
						2.5	4			
						.5	1	Lights / conveyor		
1-20	DH	3	500	549	0118673E	1	1	conveyor		
						3	2	c/o, stack stop, remover, machine		
								bound up. (1hr helping secondary)		
1-21	DH	.3	423	972	" DE	4	2	c/o, Die head, remover	16	K2
2-1	JS	8	580	1352	118677E	1	2	learning to sharpen chasers		
2-2	JS	5	878	2266	"	3		JOB OUT		

$ 64.52
2-4-16
SS

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS. 39

control devices, LLC

PAGE 1

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
1-19-16	9:30p	Y	✓	C	JC	

PRIMARY PRODUCTION RECORD

Test Form 10/14/15