



Part No.	CR20	Component	CR-BLNK	
Order No.	401305	Heat Lot #		
Order Qty	5	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	214	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BVC LATU	2-19-16	HVD	.5	5	5	0		Job 5 HVD	0	
Setup Hrs.										
5M										
Cycle Time										
2M										
Pcs/Hr								2.26K 55		
27										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2/19/16	1:30	YHS	✓	A	DH	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								