


Part No.	.430-3-5	Component	.430-B-BLNK	
Order No.	394788	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	12-21-15	CS	3.5		87					
	12-21-15	DE	8	125	212					
Setup Hrs.	12-22-15	CS	8	120	332					
4	12-22-15	DE	10	125	457					
	12-23-15	E.A.	4	49	506					
Cycle Time	12-23-15	CS	8	133	639					
	12-23-15	DE	10	141	780					
2.30	12-24-15	CS	8	124	904					
Pcs/Hr	12-29-15	CS	8	305	1209					
	12-29-15	DE	6.5	102	1311					

JOB OUT

No parts @ machine

DE - @ machine

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

1-7-16
1-5-15

X

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-21-15	9A	Y	✓	B	DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									