Part No.		11-4-36			Com	ponent	11-4-K-BLNK			control devices, Lc			
Order No.		389955			Heat Lot #		9-9				62 4	device	S. LLC
Order Qty		5			W/O # from Box		N	1A		_			
		· 有描述和含含物。40万万		(OPERATION 1			新尼沙岛及山镇 众			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	-	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap .	Scrap Code
0	11/13/15	8.6.	8	L		5		843					
8	11/13/15	06	8	L		5						,	
Setup Hrs.	7.07		•										
12 mins			- IIIai						50B				
Cycle Time				H					0	0	-/		7
Cycle Time				H							10		
				┝					, ;	1	1		
- /:-				┝						1-1) '		
Pcs/Hr				┡						11/1			
				L						11		0	
				L								10	
ROUTING:			7/0 1 2 1 1 1	-	SAND PERATIO	BLAST / BRIGH	HT DIP / REA	AM / MS P	ACK		TUDII	-PUT/8HRS	
	CT (DP 2075 51 11	A PROPERTY OF THE PARTY OF THE	ing to a figure about	Г			Down	Down time			THKU		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	1	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
				Γ									
				Г									
Setup Hrs.				T									
				T									
				H									
Cycle Time				H									
Cycle Time				H									
	-			H									
Pcs/Hr				┝	7-9	-							
rcs/ni				⊢									
				┝							-		
DOUTING				L									
ROUTING:				(PERATIO	N 3	AUCE TO COM				THRU	-PUT/8HRS	
	5 N		5 111				Down	Down time			THE		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	. Total Pc		Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.													
111.04													
Cycle Time				T									
				\vdash									
				H				_					
Pcs/Hr				\vdash			W= 17 54						-
1 03/111				\vdash									
				\vdash									
DOLUTING		L											
ROUTING:	Instructions	Davis T	imo Codos					irct Dort In	spectio-	Pacard			
Notes / Instructions		Down Time Codes 1 Maintenance			Date Part T. Of D.		First Part Ins		Rev				
		2 Tooling			Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup											
									1				
		5 Training6 Meeting											