					Con	trol Devices	LLC / W	ork Orde	r Product	ion Record	i	÷5					
Part No. 10-(70-) Order No. 371609			Rev Letter								Heat L	ot#					
			7/6								7		or				
Order Qty										_		ox W/					
		l marr			_								und on				
QIT CH	ANGE INLS/	DATE	Smark	al Natas	/!	•	-		\neg					Cycle Time	& Se	tup Tin	e Vertifie
Special Notes / Instructions													Lst Opera				
8												-	nd Oper				
		1 202		S	70	and programme	0.10	4.50	a Enema	1 . >	_	+-	rd Opera	ation			
Date	Emp. Name	Prod.	Setup Hours	Total Pcs	Planned	Hours Cum. Total	Balance Due Pcs	Plan Pcs/Dav	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	B18					0	0	STD C	YCLE TIME					Total I		0	#DIV/
F 0 4 1	- Ma	1	000			0	0	0	0						455-265-36	N-CA-9-	an and the close of
5-20-1	503	1	98		1000	0	0	0	0								
			+			0	0	0	0		T	_					
		<u> </u>	1		1000	0	0	0	0	2 (5)	-	-		-			
					1	0	0	0	0	#/ · · · ·	-	-	-				
						0	0	0	0		-						
						0	0	0	0	beer a		1	1		-		
					- N.	. 0	0	0	0								
					(t)	0	0	0	0								
Total Effici	Unit Are				A STATE OF THE STA	0	0	0	0								
Total Effici	ency	0	0	. 0	0	0.	0	0	0	#DIV/0!	0		0				
Machine #	B17	ngeroser).	TWO STATE		F 52752		0	outing:	CLE TIME	E AND STREET	on const	regues.	_1875\08242X	ebzenicky ac	23565	coese l	constitution.
F21************************************	EMALE IVA	100 100	8-112-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-	Lock of	76 (800) (346) (3 (2) (3) (3)	0	0	0	0		EAST.	10242	T			0	#DIV/
					7111 110	0	0	0	0	- Trans	_	1					
						0	. 0	0	0			1					
						0	0	0	0	. e . 'u							
						0	0	0	0	3. 1.1.4							
						0	0	0	0								
						0	0	0	0								
	-				1.3* ·	0 0	0	0	0								
					F		0	0	0								
	\neg				470.	0	0	0	0			-					
Total Efficie	ency	0	0	0	0	0	0	0	0	#DIV/0!	0	1,1025.1	0		15 Hz	Me les	June (mess)
					-			Routing:				MONTH AA		SIL SIL	The Dis	No State of	York Car
/lachine#		1912			Sec.		0	STD CYC	CLE TIME							0	#DIV/0
						0	0	0	0	G 111							
					1	0	0	0	0								
					-inter-	0	0	0	0	2							
						0	0	0	0 0				56		-,		
					ar .	0	0	0	0	<u> </u>			-				
					1.	0	0	0	0								
						0	0	0	0	Petr							
						0	0	0	0	E"							
					1-1, 1	0	0	0	0	Section 1							
otal Efficie	diction in	0	6			0	0.	0	0		Later Alberta						
otal Efficie	псу	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
								Routing:									
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	t Tim			Approved Yes / No			No	tes
tal Counted Pcs (from packing)			cking)	1	Maintenance		0			730 PM			611	+			
tal Scrapped 0			ckillB)	2		ce		5/8/15			YE		OK	+			
d Operation Count			0			Tooling		0	5/8/15	920 1	M	YE	S	OK	_		
	d Operation Count			-	3	Setup Idle		0			_						
iu Operatio	n Count	_	0		4	Other		0	17								