


Part No.	5-4-7	Component	5-4-C-BLNK			
Order No.	393019	Heat Lot #				
Order Qty	200	W/O # from Box	381444			

OPERATION 1								THRU-PUT/8HRS	208	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12/8/15	P.G.	7		100					
	12/9/15	D.G.	8	125	225					
Setup Hrs.	12/10/15	P.G.	7	126	351					
6 MIN								Job cost		
Cycle Time										
127 SEC										
Pcs/Hr										
26										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		12/6/17	8AM	YES	✓	B	AT	