					Contro	l Devices	LLC / Wor	rk Order f	Productio	n Record							
Part No.		A5012	2		Rev Letter						Heat Lot #					C	
Order No.			378338			Component				A5012U				or Parrial (O. #Ia			
Order Qty		. 300									Box W/O #'s Found on Label						
QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time V															Vertified		
			Specia	al Notes / Ir	Instructions							1st Operation					
			* 100	anima(q), 194-634 (100)				7			2nd Operation						
										and the same of th	3r	tion					
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 3362					0	300	STD CYC	LE TIME							0	#DIV/0!	
7/24/15	59	10	15	,6		0	300	0	0			11	3				
3/24/15	118.0	1.0	16	40		0	300	0	0				-				
7/-24	04	45	_	350		0	300 300	0	0				-		_		
7/07	TTU	71	2	130		0	300	0	0				 				
2/10	TWI	075		68		0	300	0	0								
08.0	/			-		0	300	0	0								
8						0	300	0	0								
	2					0	300	0	0				ļ				
	-					0	300	0	0								
Total Effi	cioncy	0	0	0	0	0	300 300	0	0	#DIV/0!	0	STATISTICS.	0	OF SHAPE			Maria Maria
TOTAL ETTI	ciency	0	U	U	0		A STATE OF THE REAL PROPERTY.	uting:		#210/01					9		
Machine # B17							300	STD CYC	LE TIME							0	#DIV/0!
						0	300	0	0							***************************************	
						0	300	0	0								
						0	300	0	0								
						0	300 300	0	0			-	-				
	-					0	300	0	0			-	 				
						0	300	0	0				1	-			
						0	300	0	0								
						0	300	0	0								
					_	0	300	0	0								
- 1-50						0	300	0	0	uen del					11.0	AVE TO	
Total Effic	ciency	0	0	0	0	0	300	0 Routing:	0	#DIV/0!	0	7.7	0		BIVE		
Machine #	Ħ						300	STD CYC	I F TIME				_	1000		0	#DIV/0!
,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		T				0	300	0	0								,,,,,,,
						0	300	0	0								
						0	300	0	0								
					1	0	300	0	0								
4.						0	300	0	0								
		-				0	300	0	0				-				
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
						0	300	0	0								
Total Effic	ciency	0	0	0	0	0	300	0	0	#DIV/0!	0	13	0		TEN S	515 78	
								Routing:	T								
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submitt	rt Time		Approved Yes / No		Inspec			Notes
Total Counted Pcs			(from packing)		1	Maintenance		0	7-24-19	10.	20.4m	4	4175		+	CD OA INSP	
Total Scrapped			0		2	Tooling		0				1			2 -	409	
3rd Operation Count				0	3	Setup Idl	e	0				-81					
2nd Operation Count				0	4	Other		0									
1st Operat	tion Co	ınt	0									10				Te	st 4/29/15