| Part No. Order No. | | 9-3-12 389907 5 | | Com | Component | | 9-3-A | | | control devices, LLC | | |
|-----------------------|--------------|---|-----------|------------------------|-------------|----------------------|----------------------------|---------------|---------------|----------------------|---------------|--|
| | | | | Heat Lot # | | | | |] | device | s. LIC | |
| Ord | ler Qty | 5 | | | from Box | - N/ | A | | | | J. | |
| | | | | OPERATION 1 | | | | | THRU-PUT/8HRS | | | |
| Mach No. | Date | Emp. Name | | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code | |
| 7 | 10/5/14 | DG | 5 | | 43 | | | 1 | | 4 | 22 | |
| Setup Hrs. | | | | (4)) | | | | | .00 | | | |
| 5m | | | | | | | | | _ | | | |
| Cycle Time | | | - | | | | | # 1 | 100 | | | |
| Pcs/Hr | | | | | | <u>.</u> | | | MS. | " | | |
| | | | | | | | | | | 4 | | |
| ROUTING: | | U.S. Camples | | OPERATIO | N 2 | | | HIEROS S | | THRU-PUT/8HRS | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | , | | | | |
| | 2 | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | |
| ROUTING: | | | | | | | | | | | | |
| ROOTIIVG. | | V 48 17 17 | | OPERATIO | N 3 | | | 100 m | | THRU-PUT/8HRS | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | Scrap ⁻ | Scrap Code | |
| | | , | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | 41 | | |
| Cycle Time | | | | | | | | | | | | |
| | | | | Jan Hall | | | | | | | | |
| Pcs/Hr | | | | 1 | | | | | | 20 | | |
| | | | | \$ B | | | | | | | | |
| ROUTING: | | | | | | | | | | | | |
| Notes / I | Instructions | Down Time Codes | | | | | rst Part Inspection Record | | | | | |
| | | Maintenance Tooling Setup FAIR Training | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | | |
| SECONDAR | Y PRODUCTIO | 6 Meeting N RECORD | | | PAGE | 1 | | | | Test Form | 10/15/15 | |