

Part No.	701-S-24	Component	705-A BLNK	control devices, LLC
Order No.	401785	Heat Lot #		
Order Qty	50	W/O # from Box	395 494	

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	2-23-16	OG	3.5	36	7m	3			2	22	
	2/24/16	Pb.	3.5	45	81						
Setup Hrs.											
7m											
Cycle Time											
4m											
Pcs/Hr											
14											

Joboct

\$1.28

2

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-23-16	8:15 PM	YOS	✓	B	WRA	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								