					Contr	ol Devices	LLC / Wo	rk Order	Productio	n Record							4
Part No.		I F	757	5824	Rev Letter							H	leat Lo	t#			
Order No.		3	615	25	Component 1 F7 5 25 824-10							or Box W/O #'s					
Order Qty		500										nd on					
QTY CHA	ANGE INLS/				i Fig. 5	aran Ar		1000				Sta	ndard C	ycle Tim	e & Se	tup Tim	e Vertified
			Speci	al Notes / I	struction	tructions							1st Operation				
											2n	d Opera	tion				
					Technicists to	Tarross .ev	To additional observe	Topica Par Lin	Les aboutous entre	I I COMMENTE		3r	d Opera	tion			
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	s/u hrs	Actual S/U	Setup %
Machine #	15-15		RIME		EMER	0	0	The Desire Contract of the Con	CLE TIME							0	#DIV/0!
2/15	711				14.4.7	0	0	0	0			-	1				-000
					H 2 240	0	0	0	0		<b>-</b>	<u> </u>		<b> </b>			
					1.10	0	0	0	0								
						0	0	0	0								
						0	0	0	0 -								
						0	07.	0	0								
						0	0	0	0	12 1 131							
				ļ	# 15,11	0	0	0	0				-				
			-	-	12.	0	0	0	0			_				-	
Total Effic	ciency	0	0	0	- 0	0	0	0	0	#DIV/0!	0		0				
							Ro	uting:								1	
Machine #	47			Francisco			0		LE TIME						in the	0	#DIV/0!
0 10 10	77	-0		559		0	0	0	0			-	寒	po .			
2-6-15	37	5.5		638		0	0	0	0	11.2.	-	05	1	-			
			<del>                                     </del>			0	0	0	0				-	18			
						0	0	0	0						12.		6
						0	0	0	0								
						0.0	0	0	0								
						0	0	0	0					ļ			
					100 V	0	0	0	0		-	-	-	-			
						0	0	0	0		-	-					
Total Effic	iency	0	0.	0	0	0	0	0	0	#DIV/0!	0		0		Page.		
							F	Routing:				245-110-2					
Machine #			P0111111111111111111111111111111111111	POST I		S of a stable	. 0		LETIME		HIR					0	#DIV/0!
					1117	0	0	0	0								
			-			0	0	0	0			-	-				
						Ö	0	0	0					<u> </u>		-	
					Last Last	0 i et	0 = 1	0	0				- 50				
						0	0	<b>0</b>	0								
						0	0	0	0						-		
		_/				0	0	0	0				-	-			
-						0	0	0	0	N = 1, 141,				-			
						0	0	0	0					1			
Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0		0	in the			in the state of th
							ı	Routing:									
											First P	1		n Rec	ord		
Final Part Calculation				× 1	Code	Total Down Time Description		Hours	Date Pa Submitt	ed of I	201		Approved Yes / No		ctor		Notes
Total Counted Pcs			(from packing)		1.	Maintenance		0	2-16-1	-16-15 7:30 A		YES 8		SK	ØA 1	P	10
Total Scrapped				0	2 -	Tooling		0				1		3			
3rd Operat	3rd Operation Count			0	3	Setup Idle	е	0	ħ.					GY S	i		7.6
2nd Operation Count			0	4	Other		0										
1st Operation Count		nt		0													