					Contro	ol Devices	LLC / Wo	rk Order	Productio	n Record			20 000				
Part No. S W		1207	40	Rev Letter			EE				Н	leat Lo	t#				
Order No. 34		90:	29	Component				W/201-20			B.C	or v w/o	, #'c				
Order Qty 2		00		· ·						-	Box W/O #'s Found on Label						
QTY CH	IANGE INLS,	/DATE			1						Sta	ndard C	ycle Tim	e & Se	tup Tim	e Vertified	
Special Notes / Instructions												15	t Operat	tion			
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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine	# 04	67				0	0		CLE TIME							0	#DIV/0!
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TOTAL ELLIC	cicity	U	U U	KEEL VIII			EMISSION PROGRAMMENT	Routing:			WEST SERVICE	CHARLES CO.	in Serie			restratori (PSE	ZEDESE ESSIA
								-	T		First P	art In	spectio	n Reco	ord		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	rt Time		App	Approved Yes / No				Notes
Total Counted Pcs			(from packing)		1	Maintena	ince	0	10/4/14	7A1	21	U	25	DA	L	6 hs	m x for
Total Scrapped			0		2	Tooling		0	1.7.			1				- 12.	
3rd Operation Count			0		3	Setup Idle	9	0									
2nd Operation Count				0	4	Other	ad	0									
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