

Part No.	Cy/10220	ADDED WIND #		Thru-Put/8Hrs	0	Wgt/PC.		Mach No.	L-4	
Order No.	398073	CYCLE TIMES	Standard	Planned Pcs/Hr		Wgt/Bar		Setup Allowed Hrs.		
Order Qty	60,000	QTY CHANGE IN DATE		Actual Pcs/Hr		Component		Pcs./Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

CUMULATIVE TOTAL FROM PREV. PAGE				26,475				TOTAL SCRAP PCS. FROM PREV. PAGE	547	
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2/2/16	Burd	8	1850	29425	22332021	1	6	Fixed the unwind problem	0	0
2-3-16	DK	8	2050	31,975		0	0		0	0
2/4	BL	3	675	34,700						

2-4	DK	8	1840	38,210		1.5	6	Inverter trouble/skin too l	0	0
2-5-16	DK	8	2360	40,570		0	0	run good	0	0
2-8-16	DK	8	2240	42,810				NEW chasers str 13		

2-9	DK	8	2120	44,855		0	0	Feed trouble	0	0
2-10	DK	8	1930	50,695		0	0	Feed trouble	0	0
2-11	DK	8	2100	54,695		0	0		0	0

2-12	DK	8	2150	60,155		0	0		0	0
2-13	DK	8	2150	61,005		0	0	JOB out	0	0

TOTAL PCS. PRODUCED								TOTAL SCRAP PCS.	1105	
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control devices, LLC	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load									



Order No.	Order Qty	Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
1-02	60,000	1-22	DR	-	-	-	-	2	3			
1-23		1-23	DR	0	0	0	0	4	3			
1-24		1-24	DR	0	0	0	0	6	3			
1-25		1-25	DR	0	0	0	0	1	6			
1-26		1-26	DR	0	0	0	0	3	4			
1-27		1-27	DR	0	0	0	0	13	4			
1-28		1-28	DR	0	0	0	0	13	4			
1-29		1-29	DR	0	0	0	0	13	4			
1-30		1-30	DR	0	0	0	0	13	4			
1-31		1-31	DR	0	0	0	0	13	4			
1-32		1-32	DR	0	0	0	0	13	4			
1-33		1-33	DR	0	0	0	0	13	4			
1-34		1-34	DR	0	0	0	0	13	4			
1-35		1-35	DR	0	0	0	0	13	4			
1-36		1-36	DR	0	0	0	0	13	4			
1-37		1-37	DR	0	0	0	0	13	4			
1-38		1-38	DR	0	0	0	0	13	4			
1-39		1-39	DR	0	0	0	0	13	4			
1-40		1-40	DR	0	0	0	0	13	4			
1-41		1-41	DR	0	0	0	0	13	4			
1-42		1-42	DR	0	0	0	0	13	4			
1-43		1-43	DR	0	0	0	0	13	4			
1-44		1-44	DR	0	0	0	0	13	4			
1-45		1-45	DR	0	0	0	0	13	4			
1-46		1-46	DR	0	0	0	0	13	4			
1-47		1-47	DR	0	0	0	0	13	4			
1-48		1-48	DR	0	0	0	0	13	4			
1-49		1-49	DR	0	0	0	0	13	4			
1-50		1-50	DR	0	0	0	0	13	4			
1-51		1-51	DR	0	0	0	0	13	4			
1-52		1-52	DR	0	0	0	0	13	4			
1-53		1-53	DR	0	0	0	0	13	4			
1-54		1-54	DR	0	0	0	0	13	4			
1-55		1-55	DR	0	0	0	0	13	4			
1-56		1-56	DR	0	0	0	0	13	4			
1-57		1-57	DR	0	0	0	0	13	4			
1-58		1-58	DR	0	0	0	0	13	4			
1-59		1-59	DR	0	0	0	0	13	4			
1-60		1-60	DR	0	0	0	0	13	4			
1-61		1-61	DR	0	0	0	0	13	4			
1-62		1-62	DR	0	0	0	0	13	4			