


Part No.	9-4-28	Component	9-4-K-BLNK	
Order No.	398460	Heat Lot #		
Order Qty	3	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		8
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2/1/16	P.G.	4		4					
Setup Hrs.										
14 min.								Job out		
Cycle Time										
40 min.										
Pcs/Hr										
1										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance				2-1-16	12:30	YES	✓	A	DAH	
2 Tooling										
3 Setup										
4 FAIR										
5 Training										
6 Meeting										