


Part No.	C3000-3-6	Component	C3000-3-6U		
Order No.	399097	Heat Lot #			
Order Qty	3000	W/O # from Box			

OPERATION 1										THRU-PUT/8HRS	1536
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
STAINLESS DH.0054	2/2/16	T.W.J.	5	300	300	-	-				
	2/3/16	T.W.N	6	675	975						
Setup Hrs.	2-3-16	MARCUS	3	250	1,225						
1HR	2-3-16	JN	3.5	250	1475						
Cycle Time											
15 SEC											
Pcs/Hr											
192											

2-2-16
235

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
First Part Inspection Record									
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-2-16	11:40	YES	✓	M	JL		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									