Part No.		5-4-9		Component		5-	4-D-BLNK	<b>!</b>	control devices, LLC			
Order No.		398042		Heat Lot #					devices, LLC			
Order Qty		400		W/O # from Box								
				OPERATIO	N 1	100			58 340	THRU	PUT/8HRS	88
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3×	1/25/16	P.6.	8	59	53						l	11
Setup Hrs.	1-26-16	CS	8	73	185			3				
8 min	1-26-16	06	8	4.64	249				1			
Cycle Time									1			
								JOK	Joc !			
5.55 in								9			nt )	10
Pcs/Hr										14	10	100
11		William .								JP.	1	1
ROUTING:												
				OPERATIO	N 2	Line (E. St.)			THRU		J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												-
Cycle Time												
										_		
Pcs/Hr												
ROUTING:	The state of the s											
COPPLETE TO SP	CERTAIN		TO DOING THE STORY	OPERATIO	N 3	Down	B. Harris				PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Code
								-				
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D ///												
Pcs/Hr												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection Re	ecord			
		1 Maintenand	The state of the s	Date Part	Time Of D	Approved	Mtrl	Roy			NIE	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	ter Inspector		Notes	
		3 Setup 4 FAIR	77776		10 Au	4/25	1	3	Dİ—	Qu Insp	9)	
		5 Training				,						
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1			200			Test Form	10/15/15