Part No.		R435-5		Component		R435-5			control devices, LLC		
Order No.		400683		Heat Lot #					644	device	es, LLC
Order Qty		900		W/O # from Box							
				OPERATION 1				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BS17	3-3-16	MP	5.50	798		3.0	3			3	11
Setup Hrs.		N.1.	3.7	1 1 5				×		A	
								7	1000		
									A 13 0 V		
Cycle Time											
Cycle Time	1								-//		
			1.5						// h		
Pcs/Hr	-							/	100	1110	
1 05/111		+						1	4.10	15/19	X
								/	4.	() X	\sim
ROUTING:	er fall. III	33774			4 - 5 (2.5)		E 14 14		1		
				OPERATIO	N 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
				11200		The Labor					
Setup Hrs.											
		-				5 50					
Cycle Time	!	-							(1)		
											ļ
/··									117		
Pcs/Hr									W		
DOLITING:					- 14612						
ROUTING: OPERATION 3 TH										-PUT/8HRS	r
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code

Setup Hrs.	-	2						- A - F			
Setup Hrs.											
				4							
Cycle Time									1		
Cycle Time											
Pcs/Hr	-							5		1-	
									,		
					-						
ROUTING:					THE PARTY OF THE P	- 71		The Real			
Notes /	Instructions	Down T	ime Codes	1000		F	irst Part In	spection	Record		Series!
		1 Maintenand	ce	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		Submitted	1:40	Yes / No	Check	Letter		1	
		4 FAIR		3-3-16	1,00	YES		C	DY		
		5 Training6 Meeting			THE RESERVED AND ADDRESS OF THE PERSON NAMED AND ADDRESS OF TH		VALUE THE SE	JEROS PA			
SECONDAR	Y PRODUCTIO				PAGE	1				Test Form	10/15/15