


Part No.	1304-32-1/4	Component	1304-A-BLNK							
Order No.	390842	Heat Lot #								
Order Qty	8	W/O # from Box	390472							

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	11/19/15	P.G.	2		4					
	11/19/15	DG	3	3	7					
Setup Hrs.	11/30/15	DG	2.5	3	10					
12 min								50B		
Cycle Time								OUT		
Pcs/Hr								12-7-15		
								5.5		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record							
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	