


Part No.	P25010	Component	P25001	
Order No.	394179	Heat Lot #		
Order Qty	1200	W/O # from Box		

### OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS - 0470	1-24-16	JN	8	17	17	5			17	11
	1-25-16	JN	1.5	81	99					
Setup Hrs.	1-26-16	NK	9	849	948				0	
30 MIN	1-26-16	?	8?	136	1200			← 3rd Shift Temp Job over	10	
Cycle Time										
30 SEC										
Pcs/Hr										
96										

ROUTING:

### OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	1-25-16	5p	Y	✓	G	JC	Adj. Chamber Depth 3/4 Run
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							