


Part No.	5-3-D-BLNK	Component	A02071-0040	
Order No.	393023	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	12-8-15	HVD	2.5	150					0	
	12-9-15	HVD	7	430	580				0	
Setup Hrs.	12-10-15	HVD	6	350	930				0	
1	12-11-15	JB	0.5	30	960			Waiting For Bars cut	0	
	12-15-15	HVD	6	363	1323				0	
Cycle Time	12-16-15	JB	4	250	1573				0	
55	12-17-15	HVD		287	1860			Jobout	0	
Pcs/Hr								HVD		
58										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-8-15	9:45 am	YES	✓	A	AT	