

Control Devices LLC / Work Order Production Record

Part No.	SF5001-10
Order No.	362464
Order Qty	1000 PLUS

Rev Letter	
Component	SF5001-20

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	Chamfer																
3-6-15	SN	6		467		0	0	STD CYCLE TIME								0	#DIV/0!
3-7-15	SN	6.5		510		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	472 2 Holes						0	STD CYCLE TIME								0	#DIV/0!
3-7-15	SN	3		569		0	0	0	0								
3-9-15	SN	2.4		420		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	473 4 Holes						0	STD CYCLE TIME								0	#DIV/0!
3-6-15	SN	3		380		0	0	0	0								
3-10-15	SN	3.9		39		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation				First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector
Total Counted Pcs		1	Maintenance	0	3-6-15	6:30 pm	YES	CD
Total Scrapped	0	2	Tooling	0	3-6-15	7:45 am	YES	QA 1. SP #03
3rd Operation Count	0	3	Setup Idle	0	3-7-15	6:35 am	YES	265 x 4
2nd Operation Count	0	4	Other	0				218 x 2
1st Operation Count	0							