


Part No.	CR10	Component	CR-BLNK							
Order No.	402475	Heat Lot #								
Order Qty	18	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	3-1-16	HVP	1	18				John T HVP	0	
Setup Hrs.										
10 MIN										
Cycle Time										
2 MIN										
Pcs/Hr										
27								3-1-16 SS		

ROUTING:										
OPERATION 2								THRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE										
Setup Hrs.										
10 MIN										
Cycle Time										
2 MIN										
Pcs/Hr										
27										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS	1296	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STAMP										
Setup Hrs.										
1 MIN										
Cycle Time										
20 SEC										
Pcs/Hr										
162										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				3-1-16	11:30	YK		A	DA	