

Part No.	RP1200	ADDED W/O #		CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.3842	Mach No.	A6		
Order No.	399925	STANDARD RESPONSE		Standard	8.2	Planned Pcs/Hr	Wgt/Bar	65.64	Setup Allowed Hrs.	16		
Order Qty	7,200	Actual				Actual Pcs/Hr	Component	A02001-0044	Pcs./Bar	171		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes			Scrap Pcs.	Scrap Code
2-24	ST					3		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting				
2-25	ST					3						
2-26	ST					3						
2-27	ST	3	732	732	A02001-0044	3		sort PARTS / REPAIR Thread ROLLS				
2-28	ST	1	319	1051	"	7		NO MATERIAL / move to H14			32	C-2
3-3	ST	8	1410	2469	06010975						35	K-3
3-7	ST	6	1361	4030								
3-8	ST	8	1000	5030								
3-8	ST	7	1285	6315								
<div style="text-align: center;"> <p>447.13</p> <p>3.8.14</p> <p>3.5.5</p> </div>												
TOTAL PCS. PRODUCED												
TOTAL SCRAP PCS.												
<div style="text-align: center;"> <p>107</p> </div>												
<div style="text-align: center;"> <p>control devices, LLC</p> <p>FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div>												