Part No.		R452-60		Component		A02001-0012			control devices, LLC			
Order No.		401600		Heat Lot #					1		device	es, LLC
Order Qty		1		W/O # from Box)						
				OPERATIO	N 1	BOW A STATE				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CUT SAW 0067	2-23-16	77	.5	\	1							
Setup Hrs.						1					•	
									110			
Cycle Time									1/14			
								1	1,63			
D /!!					<u> </u>			U	5			
Pcs/Hr									120			
							0				O	
ROUTING: TO ROLL THREADER OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO	Scrap	Scrap Code
ROLL						time						code
THREADER												
Setup Hrs.												
Cycle Time	76											
									N/			
Pcs/Hr												
ROUTING:												
			A STATE OF THE STA	OPERATIO	N 3	Medicine (new)				THRU-PU		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time									¥			
Pcs/Hr								1				
ROUTING:												
Notes / Ir	nstructions		ime Codes			THE RESERVE OF THE PERSON NAMED IN	irst Part Ins		Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	ctor Notes		
		3 Setup 4 FAIR										
		5 Training										
TCOMP 45	/ PRODUCTIO	6 Meeting										
SECUMBARY	PRODUCIO	v KF(()KI)			PAGE 1						Tost Form	O /AF /AF