1.254				4								
Part No.		11-4-25		Component		11-4-L-BLNK			control devices, LLC			
Order No.		401811		Heat Lot #					1	600	device	s, LLC
Order Qty		8		W/O # from Box					1			
				OPERATIO				X (C 1) /-		THRU	-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	2.25.16 2.25-12	CS DE	1,5	7	3				1100	0/	10	
Setup Hrs.	1			1	- "			,		5	35	
6 MIN						1		5	013	,		
Cycle Time							7	00	7	1/2	5	
33 MIN						1/2		1	o fil	14)	1	
Pcs/Hr								(2)	MA	ch.	1 des	
2			E _q						, ,		8	
ROUTING:				SAND OPERATIO	BLAST / BRIGI	HT DIP / REA	AM / MS P	ACK		TUDU	DUT/OUDG!	
						Down	Down time		4.5年6年1	THRU	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Setup nrs.												
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			_									
Pcs/Hr												
	8											
ROUTING:		Trade and the same		ODERATIO	N a					Critati	DUT /OUDS!	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes Scrap		Scrap	Scrap Code
Setup Hrs.												
Coole Theor												
Cycle Time		J										
Pcs/Hr											(- 16, 11	
ROUTING:												
Notes / I	nstructions	-	ime Codes			NAME OF TAXABLE PARTY.	irst Part In	_	Record	-100	N. S. T.	
		MaintenanceToolingSetup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
ECONDARY	/ PRODUCTIO	6 Meeting			DAGE							04545