Part No. Order No.		2201-6-1/4-0 401494		Component Heat Lot #		2201-A-BLNK			control devices, LLC			
Service of the				OPERATIO	ON 1					THRU	-PUT/8HRS	16
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	111	Scrap	Scrap Code
HAAS VERT MILL	2-23-16	Rm M5	1.25	6	6				OR O	nh	0	E.
Setup Hrs.		100	7705	7	10			-	HVA	UV		
1.0												
Cycle Time												
25 min								-				
Pcs/Hr			-77									11
7					-						1	
ROUTING:						'						
THE REAL PROPERTY.	A CANADA SULE			OPERATIO		Down	Down time			THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	-	Scrap	Code
Setup Hrs.												
Cycle Time												
		WII.										
Pcs/Hr												
ROUTING:		<b>可</b> (7)杜斯斯克		OPERATIO	N 3	e all and here	Maria Albana Alban			THRU.	PUT/8HRS	U
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.											ľ	
Cycle Time												
Pcs/Hr								ž				
ROUTING:						_						
	nstructions	Down Ti	me Codes			F	irst Part In	spection	Record		والمتناس والمتنا	
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
3		3 Setup 1 FAIR		2-23-16	4:55 pm	YES.	CHECK	p	WRB	/		
		5 Training 6 Meeting										
<b>ECONDARY</b>	PRODUCTION	RECORD			PAGE 1						Test Form 1	0/15/15