Part No.		K61500		Component						C 71	contr	ol
Order No.		379861		Heat Lot #							device	S, LLC
Order Qty				W/O # from Box		3						
				OPERATIO	N 1		A STATE OF		1,000	THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down ti <mark>m</mark> e	Down time code		Notes		Scrap	Scrap Code
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Setup Hrs.	10/2//15	1011	3/3	USIC		-		15	t oper.			2 12
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Cycle Time						it i			//	0	1.10	
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1 My History				OPERATIO	N 2				THRU-PUT/8HR			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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ROUTING:												
	nstructions	Down T	ime Codes		ALC: UNKNOWN	F	irst Part In	spection	n Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		notes	
		4 FAIR		· ·								
		5 Training										
SECONDAR	V PRODUCTIO	6 Meeting	*		DAGE				L		Test Form	40/45/45