


Part No.	PPV10003	Component	PPV10003-10	
Order No.	396975	Heat Lot #		
Order Qty	1500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BRIDGE PRT DRILL 0100	1/14	QB	2 1/2	500				2 boxes complete	11	7
	1/15	QB	7 1/2	1250				5 boxes complete	13	
Setup Hrs.	1/20	QB	1 1/2	268				1 box	12	
	1-21-16	NT	3 1/2	1000						
Cycle Time										
Pcs/Hr										

\$17.56

JOB 04

1-28-16 SS

36

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-14-16	10:45	YES	✓	E	JH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									