

Control Devices LLC

Work Order Production Record

Machine No. **22001**

Rev Letter **E**

Part No. **IL10005**

ADDED W/O #

Order No. **342 208**

QTY CHANGE INSIDE DATE

Order Qty **506**

Planned Pcs/Hr

Standard

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Setup Allowed Hrs.

Notes

Component

IL1005-16

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

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