Part No.		1103-25-1/4		Component		1103-25-1/4			control devices, LLC			
Order No.		402871		Heat Lot #					1	6214	devic	es, LLC
Order Qty		12		W/O # from Box		386324		4	1			.1
MARKET IN				OPERATIO	DN 1					THRU	-PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	3-216	PG	8		13	74	3				1	22
Setup Hrs.								3				
700								1	772			
Cycle Time			2					1	30.7			
25m								0	4			
Pcs/Hr								1 1000			V	
2								6	3	200		
ROUTING:			September 1			<u> </u>						
30000000000000000000000000000000000000		STATE OF STA		OPERATIO	OPERATION 2			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
							_					9
Pcs/Hr						_						
ROUTING:												
			WASHEN TO	OPERATION 3			THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
							×.					
Setup Hrs.			:4									
Cycle Time												
Pcs/Hr								<u> </u>				
- 1												
ROUTING:												
THE RESERVE AND DESCRIPTION OF THE PERSON NAMED IN	nstructions	Down Ti	me Codes			C	irst Part In	nection	Record		are ve	
1				Date Part	First Part Inspection Record  Date Part Time Of Day Approved Mtrl Rev							
2		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
4.		FAIR			July	163				V ICD		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
ECONDARY PRODUCTION				_	DAGE 1							