

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Planned Pos/Hr

Cycle Times

Wgt/Bar

Total Bars

Setup Actual Hrs.

Standard

Wgt/Pc

Pcs/Bar

Setup %

Actual

Component

1" HX BR

Special Notes / Instructions

Order Qty

Actual

Component

1" HX BR

Special Notes / Instructions

Date

Emp. Name

Emp. Name

Emp. Name

Emp. Name

Clock #

Clock #

Clock #

Clock #

Clock #

Prod. Hours

Prod. Hours

Prod. Hours

Prod. Hours

Prod. Hours

Setup Hours

Setup Hours

Setup Hours

Setup Hours

Setup Hours

Total Loads

Total Loads

Total Loads

Total Loads

Total Loads

Pieces Today

Pieces Today

Pieces Today

Pieces Today

Pieces Today

Planned Hours

Planned Hours

Planned Hours

Planned Hours

Planned Hours

Cum. Total

Cum. Total

Cum. Total

Cum. Total

Cum. Total

Balance Due Pcs

Balance Due Pcs

Balance Due Pcs

Balance Due Pcs

Balance Due Pcs

Plan Pcs/Day

Plan Pcs/Day

Plan Pcs/Day

Plan Pcs/Day

Plan Pcs/Day

Actual Pcs/Day

Actual Pcs/Day

Actual Pcs/Day

Actual Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

% Mach. Efficiency

% Mach. Efficiency

% Mach. Efficiency

% Mach. Efficiency

Material Lot No.

Material Lot No.

Material Lot No.

Material Lot No.

Material Lot No.

Mach Down Time

Mach Down Time

Mach Down Time

Mach Down Time

Mach Down Time

CODE

CODE

CODE

CODE

CODE

Scrap Pcs.

Scrap Pcs.

Scrap Pcs.

Scrap Pcs.

Scrap Pcs.

Notes

Notes

Notes

Notes

Notes

1st OP

1st OP

1st OP

1st OP

1st OP

2nd OP

2nd OP

2nd OP

2nd OP

2nd OP

Setup Complete

Setup Complete

Setup Complete

Setup Complete

Setup Complete

Job 3041

Job 3041

Job 3041

Job 3041

Job 3041

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