Part No.		SB5050-10		Component		SB5050-20			CD control devices, LLC			
Order No.		395568		Heat Lot #					devices, LL¢			
Ord	er Qty	2	50	W/O #	from Box	1			1			
		Marin Conta		OPERATIO		SANATA DE LA		etre (ma)		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HARDING LATHEO467	1-4-16	ゴナ	.75	300								
Setup Hrs.								×	. /	>		
.2						2		PI	X			
Cycle Time)-						
Pcs/Hr								7	1	NU		
									1	55	8	
ROUTING:				OPERATIO	N 0							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap
						time						Code
Setup Hrs.		_										i.
Cycle Time												
Pcs/Hr												
ROUTING:					711							
		0.4 16 VAV		OPERATIO	N 3			SUPPLE	A Section of	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Pcs/Hr		_										
ROUTING:												
CONTRACTOR OF THE PARTY OF THE	nstructions	Down T	ime Codes			C	irst Part In	enection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	I Time Of Day I			Notes				
		3 Setup 4 FAIR				103/110	CHECK	Letter	п			
		5 Training 6 Meeting										
FCONDARY	PRODUCTION	V RECORD			DACE						200 200 EV C	A 70 A 70 A