


Part No.	GA-BLNK	Component	A06101-0024	
Order No.	396928	Heat Lot #		
Order Qty	100	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H2	1-14-16	HVD	1	11		7	3		0		
	1-15-16	HVD	2	39	50	6	3		0		
Setup Hrs.	1-16-16	HVD	3	60	111	5	3	Job out	0		
1								HVD			
Cycle Time											
2 MIN 5 SEC											
Pcs/Hr											
18											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-14-16	11am	YES	✓	A	AT	