Part No.		7-3-12		Component		7-3-C-BLNK			control devices, LLC		
Order No.		397344		Heat Lot #					الم الما	device	s, LLC
Order Qty		60		W/O # from Box							
				OPERATION 1				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8 10	1/18/16	C. S.	3	78	15						
Setup Hrs.	1-19-16	CS	3	53	145						
10 MIN	1-19-16	DG	2	17	162				77		
Cycle Time								30	2	t	
5 MIN 5							-	0	MAKA	MIL	
SEC								1	0	110	
Pcs/Hr								N	MACH	1	
1 03/111					-	1)	- 25		MAC		1
11					1	10		0			
ROUTING:					V				A 3.		
KOOTING.			医毛状型 50	OPERATIO	N 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
								-117			
Cycle Time					1111					1111	
									n		
							_	1125			
Pcs/Hr									15,1		
								4		12	
										8	
ROUTING:									THE STATE OF THE S		
				OPERATIO	N 3	Down	D. C.			PUT/8HRS	Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code
- 1											
Setup Hrs.	10.										
ycle Time							_				
Pcs/Hr								,			
1 (3/111											
ł											
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenance		Date Part	T 015	Approved	Mtrl	Rev			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
ä		3 Setup 4 FAIR		1-18-16	100	4Fe)	0	BUASS			
		5 Training					1				
ECONDARY	DDODUCTIO	6 Meeting									
ECONDARY PRODUCTIO		N KELUKU			PAGE 1					Tost Form	10/15/15