Part No. Order No. Order Qty		705-15-3/ <sub>6</sub> 3932 7 39 50		Component  Heat Lot #  W/O # from Box  OPERATION 1		70577-BINK				CD contr	ol	
										device	es, LLC	
										THRU-PUT/8HRS	54	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
9	12/7/15	D6- P.C.	7	53	46	5m	3				Couc	
Setup Hrs.	12/8/4	06	8	51	150							
3m	12/9/15	P.C.	8	50	200							
Cycle Time	2/9/15	DG	6	40	240	*	2	50	1/3			
7m	Ē					and	13	01	_			
Pcs/Hr	<b></b>	<u> </u>				b On	1 WY	1	MAL: OA	Shoot	TOTALO	
8					DE-a	MAC	NAV	Star	Q D	of the	Whil	
ROUTING:		SAND	Blas	701				1000	OUL			
<b>网络沙沙</b>		2 240	13 -143	OPERATIO	N 2					THRU-PUT/8HRS	7	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Cycle Time									1221	9		
Cycle Time									16	7		
Pcs/Hr												
										a		
ROUTING:										1	110	
				OPERATION 3		Down time		TO SELECT		HRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes		Scrap	Scrap Code	
										,		
Setup Hrs.										-	***	
Cycle Time												
									16.			
Pcs/Hr												
								×				
ROUTING:												
Notes / Instructions		Down Time Codes					pection Record					
		<ul><li>1 Maintenance</li><li>2 Tooling</li><li>3 Setup</li><li>4 FAIR</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
11/4		5 Training 6 Meeting	*			pr. 10 40	6	-				
ECONDARY	PRODUCTIO				PAGE 1		INCOME ASSESSMENT	AND DESCRIPTION OF THE PARTY OF		Test Form 1	10/15/15	