Part No. Order No.		703-12-3/16-1/2 399232		Component Heat Lot #		703-12-3/16			control devices, LLC			
Order Qty		6		W/O # from Box		N	A					116
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down time	Down time code	, Sept. 21	Notes	THRU-I	Scrap	Scrap Code
StopDail	2/4/16	96.	1		6							Code
Setup Hrs.									-1	1		
11 MIN								J	000	cl		
Cycle Time								-112				
Zmin,			30 200 200						11/1	0		
Pcs/Hr								1	111	1		
18								1			0	
ROUTING:					BLAST / BRIGI	HT DIP / REA	AM / MS P	ACK				
TO PEND	KINE OF S	100000000000000000000000000000000000000	SCHOOL STORY	OPERATIO		Down	Down time			THRU-F	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.		+							8			
Setup IIISI												
Cycle Time												
Pcs/Hr												
1 03/111								_	Established State	-		
ROUTING:			6. Thus 100	ODEDATIO	N 3					Carraira		
Mark N		Emp. Name Prod Hrs.		OPERATION 3		Down	Down time				J-PUT/8HRS Scrap	
iviach No.	Mach No. Date		Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
·												
Cycle Time						Tiga.						
				111								
Pcs/Hr								Sr.				
ROUTING:		-										
	nstructions	Down T	ime Codes	-Narkonna		F	irst Part In	spection	Record			
		 Maintenance Tooling Setup FAIR Training 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
CECOME A E	(DD C D : : : : : : :	6 Meeting			- Augustus							
SECONDARY	PRODUCTIO	ON RECORD			PAGE :	1					Test Form	10/15/15