

Part No.	PW065400	Added Wtd #		Cycle Times		Thru-Put/Hrs	0	Wgt/PC.	.019	Mach No.	D-2
Order No.	385741			Standard	527	Planned Pcs/Hr	462	Wgt/Bar	6.68	Setup Allowed Hrs.	16
Order Qty	80,000			Actual	553	Actual Pcs/Hr		Component	402001-0016	Pcs./Bar	110
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
CUMULATIVE TOTAL FROM PREV. PAGE											
11-10-15	RR	4	2200	55,550							
11-11-15	RR			57,750	105472E						
11-11-15	RR	7.5	3300	61,050	"	5	6				
11-12-15	RR	8	4400	65,450	"						
11-13-15	RR	7	3850	69,300	"						
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS.											
Special Notes / Instructions											
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load											
First Part Inspection Record											
Date Part Submitted											
Time of Day											
Approved Yes/No											
Mtrl Check											
Rev Letter											
Inspector											
Notes											