	4				Contro	l Devices	LLC / Wor	k Order F	roductio	n Record				1 to 1		2
Part No. RL		R4	52-12			Rev L	Rev Letter					Н	leat Lo	t#		
Order No. 34		34	8854		Compo		onent	nent 3/s		nd Bross		or Box W/O		#16		
Order Qty			7 -						1.		1		nd on I			
	88 1	/ (ycle Time & S	etun Tim	e Vertified
QTY CHA	ANGE INLS/	DATE	Snaci	ial Notes / Ir	estruction	16			1			_	t Operat		ctup iiii	e vertified
Special Notes / I									1			2n	d Opera	tion		
												3r	d Operat	tion		
1	- 41		- 10	S	ъ "s		8 8	≩r	= &	ت ي	c	-		- S	_	%
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Actual S/U	Ň
Machine #		190				0	0	STD CYC							0	#DIV/0
10/2/4	37	0.	2.1	12.4		0	0	0	0		0 -	i)	i			
10/2	27	3.2		124	Edition:	0	0	0	0		2.5					- ,
					200	0	0	0	0			1				-
						0	0	0	0	ful						
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	1					0	0	0	0		161	かり	/	JULI	1	
						0	0	0	0	P. E. S.	41	4		1111		
						0	0	0	0 .		CA.	/				
						0	0	0	0				-			
***						0	0	0	0	wp.u.t/ol		TO MILITARY				
Total Effic	ciency	0	0	0	0	0	0	0 outing:	0	#DIV/0!	0		0			
Machine #		Tawasan et al.		PROTEIN TO	manage (12)	g = 100	0	STD CYC	LETIME		Saddina		a standardia		0	#DIV/0
iviacnine	*	21,190	0.161	La Laboration		0	0	0	0		-le-ite	T	100000	Clinical disease	1 -	1101070
-1				29		0	0	0	0							
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						0	0	0	0			<u> </u>				
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s 707		-	-	-	Gillion Carl	0	0	0	0				-			
Total Effic	ciona	0	0	0	0	0	0	0	0	#DIV/0!	0		0			
TOTAL ETTIC	lency	U		9			CACCOLLEGE CONTRACTOR	Routing:								
Machine #	#						0	STD CYC	LE TIME	- 7.					0	#DIV/0
						0	0	0	0							
						0	0	0	0							
						0_	0	0	0							
						0	0	0	0							
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	-		70			0	0	0	0		-	 	-			
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		-	-			0	0	0	0				1			
Total Effic	ciency	0	0	0	0	0	0	0	0	#DIV/0!	0		0			
rotal Ellis						· ·		Routing:								
											First P	art In	spectio	n Record		
Final Part Calculation					Code	Total Down Time Description		Hours				me Approve Day Yes / N		Inspector	CO	Notes
Total Counted Pcs			(from packing)		1	Maintenance		0	10-2-14 7:3		0	455		ZH	On thos	
Total Scrapped			0		2	Tooling		0	-			1	-	1		
3rd Operation Count			0		3	Setup Idl	e	0								
			-	0	4	Other		0			-			-		
2-10	2nd Operation Count			med 1.1		DOTTINE!				1		1		I .	T.	