Part No.		1104-13	1104-13-1/4-5/8		Component		1104-13-1/4			4901 E	= contr	ol
Order No.		404732		Heat Lot #			,		_	6 2	ontro device	es, LLC
Order Qty		1	40	W/O # from Box								216
经营业。	建筑 是"		等的自然	OPERATIO	ON 1		May 10 and			THRU	J-PUT/8HRS	-864
Mach No.	- COMMINE	Emp. Name		Total Pcs.	0.00	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL		CS	_,30		40			+				
Setup Hrs.												
1 ¢					-	+		+				
Cycle Time						1	,—	1		11 8		
2 min				12.	(91/	1			1)	910		
Pcs/Hr			1.10		00				-54		 	
2108			4							J. C	A	
ROUTING:					1 4 1						1	
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Catana Ilan												
Setup Hrs.							-	-				
Cycle Time												
Pcs/Hr												
ROUTING:												
(458) 3E 6K	村村等级基础	《基础》	传播的	OPERATIO	N 3				快快克莱克斯	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
etup Hrs.								<u> </u>				
ycle Time												
-												
Pcs/Hr												
rcs/III												
										-		
OUTING:					<u> </u>							
Notes / In	nstructions	Down Tir	me Codes	First Part Inspection Record								
1 2 2		Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
34		FAIR		\vdash								
5												
110001000										4		