Part No. 39.2.34.42.D	Test Form 11/4/15	Test F			Section of Children	The second					ORD	BRAZING PRODUCTION RECORD	BRAZING PRO
Part No. 252.534.425				- 17.87 T. S.									
Part No. 159.25-34.42.2D border No. Amount of Part No. Component(s) and GeVinces, LLC organity. In Component(s) and Lov/Traceability Numbers Component(s) devinces, LLC organity. In Contact on the box label under box quantity. In Coated on the box label, directly above the word "heat." Curru-42-5/32 braing Rings (Located on the box label, and date on the box label. In the lenter. "M." Caps/Plugs Part No. Part No. Setup (Setup Caps/Plugs) Cycle (Setup Name) organity. In the lenter. "M." Setup (Caps/Plugs) Part No. Strap No. No. Strap No.				9	` -		*		-				
Darder No. S9.2.5-34.42-D Component(s) Dava No. 391568 Component(s) Distinguishing Traceability Numbers				THE	1	V I	8	11-30-15	9				
Part No. S9-2,5-34-40-D. J31568 Component(s) Mods) Component(s) Mods) Component(s) Mods) Heat to/Traceability Mods) Heat to/Traceability Mods) Amols) Mods)		35	Note	Inspector				Date Part Submitted	ce				
Part No. 59-2-5-34-42-D Component(s) Compo				spection Record	First Part	ı	Married Co.	A CONTRACTOR OF THE PARTY OF TH	e Codes	Down Tim	ctions	_	Specia
Part No. 39.25.34.42.D Comprent(s) Component(s) Mols) 3.9/5-24 Mols) 3.9/5-24 Mols) Component(s) Mols Sex.23.2 Component(s) Mols Sex.23.2 Mols A 3.9/5-24 Mols 2.9/5-24 Mols Mols Component(s) Mols BRZ22 CUTU-0-1-1/8 Mols Mols Mols Mols Thru- Thru- Thru- Thru- Mols Syrap Syrap Component(s) Mols CUTU-0-1-1/8												11	
Part No. \$9.2.5-34-42-D Control Order No. 29.1568 Control No. Component(s) Anols) Component(s) No. Court Assault No. Assaul		(ROUTING:
Part No. 59.2.5-34.42-D 301568 CONTROL 4 Mol(s) Component(s) 92.5-34 CUTU-42-5/932 Component(s) No(s) Heat Lof/Traceability No(s) Component(s) No(s) Heat Lof/Traceability No(s) Component(s) 92.5-34 CUTU-42-5/932 Component(s) 92.5-34 CUTU-42-5/932 Component(s) 92.5-34 CUTU-42-5/932 Component(s) 92.5-34 CUTU-42-5/932 COUNTU-42-5/932 200 CUTU-42-1/8 987200 CUTU-42-5/932 200 CUTU-42-1/8 987200		2											
Part No. S9.2.5.34.42.D 331568 Control Component(s) Component(s) 9-2.5-34 Mo(s) Heat Lot/Traceability Mo(s) Order Oxy 10 Distinguishing Traceability Numbers 29-2.5-34 Mo(s) 29-2.5-34 Mo(s) 37/5 //6 //8 Flare Nuts Flare Tubing Copper Tubing Coated on the box label, directly above the word "heat." Located on the box label under box quantity. Located on the box label, directly above the word "heat." CUTU-0-1-1/8 BRZ20 //3 7/3 3 M3/2/3 Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Vode Hrs. Pcs./Hr Thru- Time Pcs./Hr Thru- Put/8hrs Danct require traceability. Located on the sport and date on the box label. Located on the pag followed by "Lot Number." Pcs./Hr Thru- Put/8hrs Scrap Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Down Time Pcs./Hr Put/8hrs Scrap 30/165 2.5 1/2 Cum. Total Down Time Down Time Notes Scrap		?											
Part No. 59.2.5-34-42-D 3315-68 Control Corder No. Component(s) 3315-8 Component(s) 4 2 2 2 3 3 1 3 4 3 1 3 1 3 1 3 1 3 1 3 1 3 1 3									,				
Part No. 59-2.5-34-42-D CONTORE No. 391568 COMPONENTIAL COMPONENTIAL COMPONENTIAL COMPONENTIAL COMPONENTIAL COMPONENTIAL COMPONENTIAL Heat Lot/Traceability Numbers Mols) 4 20 /4 2 4 2 2 2 2 2 2 2 2 2 2 33 / 7 3 Mols) Mols) 4 20 /4 2 4 2 2 2 2 2 2 2 2 2 2 2 2 2 33 / 7 3 Mols) 4 20 /4 2 4 2 2 2 2 2 2 2 2 2 2 33 / 7 3 Mols) 4 20 /4 2 4 2 2 2 2 2 2 2 2 2 33 / 7 3 Mols) 4 20 /4 2 2 2 2 2 2 2 33 / 7 3 Mols) Mols) 4 20 /4 2 2 2 2 2 2 2 33 / 7 3 Mols) Mols) 4 20 /4 2 2 2 2 2 2 2 33 / 7 3 Mols) Mols) 4 20 /4 2 2 2 2 2 2 2 33 / 7 3 Mols) Mols													
Part No. 59-2.534-42-D Order No. 331568 Component(s) Anols Component(s) Anols Component(s) Anols Heat Lof/Traceability Nois Order Qty Distinguishing Traceability Numbers Distinguishing Traceability Numbers CUTU-42-534 9-2.5-34 3.9/5-8/8 Flare Nuts Six digit no. located on the box label, directly above the word "heat." Example Index of the pool label, starting with the letter "M." BR222 M39/5-8/8 Capper Tubes Located on the box label, directly above the word box label. Located on the box label, directly above the word "heat." Example Index of the pool label, starting with the letter "M." BR222 //33/7-3 Snap Rings Located on the box label, directly above the word box label. Located on the box label, directly above the word box label. BR2200 Located on the box label, directly above the word wheat." Located on the box label, directly above the word box label. Located on the box label, directly above the word box label. BR222 //3-3/7-3 Located on the box label, directly above the word box label. BR2200 BR2200 //4 Brazing Rings Located on the box label, directly above the word box label. BR2200 India BR22 //4 Located on the box label, directly above the word wheat in the letter "M." BR220 India BR22 //4 Located on the box label, directly above the word wheat in the letter "M." <td></td> <td></td> <th></th> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>3-</td> <td></td>												3-	
Part No. S9-2.5-34-42-D Component(s) Dodger No. 391568 Component(s) Dodger Qty Distinguishing Traceablity Numbers Distinguishing Traceablity				To y									
Part No. 59.2.5-34.42-D Order No. 331568 Component(s) Component(s) Heat Lot/Traceability No(s) Heat Lot/Traceability No(s) Component(s) Heat Lot/Traceability No(s) Heat Lot/Traceability No(s) Mo(s) 9.2.5-34 Mo(s) M				Truc									
Part No. S9-2.5-34-42-D Combrool Component(s) Heat Lot/Traceability Numbers No(s) Component(s) Heat Lot/Traceability Numbers No(s) Component(s) Heat Lot/Traceability Numbers No(s) Heat Lot/Traceability Numbers No(s) Component(s) Mo(s) Heat Lot/Traceability Numbers No(s) Component(s) Mo(s) Mo(s) No(s)				P									
Part No. S9-2.5-34-42-D Gomponent(s) Order No. 391568 391568 Order No. 391568 Order No. 391568 Order No. 391568 Order Oty Order Oty Osting uishing Traceability Numbers Disting uishing Traceability Numbers Disting uishing Traceability Numbers Disting uishing Traceability Numbers Six digit no. located on the box label, directly above the word "neat." CUTU-0-1-1/8 ERZ02 23 / 2 3 / 2 3)	7						5			
Part No. 59-2.5-34-42-D order No. 391568 Component(s) Component(s) Heat Lot/Traceability No/s (No(s)) Order Qty 10 92.5-34 92.5-34 10 No(s) Flare Nuts Six digit no. located on the box label, stigiting voiced on the box label, proof label, starding with the letter "M." CUTU-42-5/32 2/5-7/8 2/5-7/8 Brazing Rings Located on the box label, greatly above the word "neat." CUTU-42-5/32 2/37/3 2/37/3 Copper Tubing Flare Tubes Located on the box label, starding with the letter "M." BRZ20 2//A 2//A Snap Rings Located on the box label, starding with the box label. Located on the box label incated by "Lot Number." BRZ00 BRZ00 Thru-4/A Caps/Plugs Do not require traceability. Cycle Pcs/Hr Thru-4/Bhrs Scrap Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Down Time Notes Scrap Sp/LS 2.5 10 Down Time Down Time Notes Scrap													
Part No. \$9.2.5-34-42-D order No. 391568 Component(s) devices, LLC Component(s) order Qty Heat Lot/Traceability No(s) order Qty 10 9-2.5-34 devices, LLC Component(s) order Qty Heat Lot/Traceability No(s) order Qty Poly 10 9-2.5-34 order Qty 40 order Qty 39/5 & 8 39/5 & 8 40 order Qty 40 order Qty 9-2.5-34 order Qty 9-2.5-34 order Qty 39/5 & 8 39/5 & 8 39/5 & 8 39/5 & 8 40 order Qty 40 order Qty 9-2.5-34 order Qty 9-2.5-34 order Qty 39/5 & 8 40 order Qty													nh
Part No. 59-2.5-34-42-D Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 10 391568 Component(s) 9-2.5-34 No(s) No(s) Flare Nuts Six digit no. located on the box label, world incertly above the world "heat." CUTU-42-5/32 M36-74/ 3915-68 39.5-68 Brazing Rings Located on the box label, directly above the world "heat." BRZ22 2.33/7/3 /33/7/3 Copper Tubing Flare Tubes Located on the spool label, starting with the letter "M." BRZ22 /33/7/3 ////////////////////////////////////													
Part No. 59-2.5-34-42-D Component(s) Component(s) Heat Lot/Traceability No(s) Order Qty 10 9-2.5-34 39/5-/8 42/3/7-3 Flare Nuts Six digit no. located on the box label in the box label under box quantity. 9-2.5-34 39/5-/8 39/5-/8 Enazing Rings Located on the box label, directly above the word "heat." BRZ22 //3-7-3 //4 Copper Tubing Flare Tubes Located on the spool label, starting with the letter "M." BRZ20 CUTU-0-1-1/8 L//4 Snap Rings Located on the bag followed by "Lot Number." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." BRZ00 BRZ00 Thru- Scaps/Plugs Mach. No. Setup Hrs. Cycle Pcs./Hr Pcs./Hr Thru- put/8hrs Scrap Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Down Time Pcs./Hr Notes Scrap											_		, ,
Part No. 59-2.5-34-42-D Control Component(s) Heat Lot/Traceability Inder Qty 10 9-2.5-34 39/5-68 Jare Nuts Six digit no. located on the box label under box quantity. 55x digit no. located on the box label, directly above the word "heat." CUTU-42-5/32 M8674/ Poper Tubing are Tubes Located on the spool label, starting with the letter "M." BRZ02 2,33/73 Located on the spool label, starting with the letter "M." BRZ00 BRZ00 Use their work order number and date on the box label. Located on the bag followed by "Lot Number." BRZ00 Thru- Mach. No. Setup Hrs. Setup Hrs. Cycle Located on the spool label, starting with the box label. Time Pcs./Hr Thru- Emp. Name Prod Hrs. Cum. Total Down Time Pcs./Hr Notes Scrap										10	2.5	25	
S9-2.5-34-42-D 391568 10 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require traceability. Setup Hrs. Cycle Hrs. Component(s) 9-2.5-34 CUTU-42-5/32 CUTU-0-1-1/8 BRZ22 CUTU-0-1-1/8 BRZ200 BRZ200 BRZ200 BRZ200 BRZ00 Time	Scrap Code	Scrap		Notes		Ode		ım. Total	Ct.	Total Pcs.	Prod Hrs.	Emp. Name	Date
S9-2.5-34-42-D 391568 10 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the spool label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require-traceability. Setup Cycle Component(s) 9-2.5-34 CUTU-42-5/32 CUTU-0-1-1/8 BRZ00 BRZ20 CUTU-0-1-1/8 BRZ00 T			put/8hrs				Time		Hrs.				
Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require-traceability.			Thru-		Pcs./Hr		Cycle		Setup			Mach. No.	
Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number." Do not require-traceability. Component(s) 9-2.5-34 CUTU-42-5/32 BRZ22 CUTU-0-1-1/8 BRZ00													
Sy-2.5-34-42-D 391568 Component(s) Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."				14					ity.	uire traceabi	Do not requ	/Plugs	Caps
Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Component(s) 9-2.5-34 CUTU-42-5/32 BRZ22 CUTU-0-1-1/8 BRZ00								Lot Number.'	wed by "	the bag follo	Located on	Rings	Snap
Six digit no. located on the box label, directly above the word "heat." Component(s) 9-2.5-34 CuTU-42-5/32 BRZ22 CUTU-0-1-1/8 BRZ00 Component(s) 9-2.5-34 CUTU-42-5/32 BRZ22 CUTU-0-1-1/8							box label.	date on the	mber and	ork order nu	Use their w	Tubes	Flare
S9-2.5-34-42-D 391568 Component(s) 10 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." CUTU-0-1-1/8			8	BRZ00			tter "M."	ng with the le	pel, starti	the spool lal	Located on	Tubing	Coppe
S9-2.5-34-42-D 391568 10 Distinguishing Traceablity Numbers Six digit no. located on the box label under box quantity. Component(s) 9-2.5-34 CUTU-42-5/32 BRZ22			0/4	U-0-1-1/8	CUT		ord "heat."	above the w	l, directly	the box labe	Located on	g Rings	Brazir
S9-2.5-34-42-D Control devices, LLC Component(s) 10 9-2.5-34 Distinguishing Traceability Numbers CUTU-42-5/32			133173	BRZ22			x quantity.	bel under bo	he box la	located on t	Six digit no.	Nuts	Flare
S9-2.5-34-42-D 391568			14698W	U-42-5/32	CUT			mbers	ablity Nu	ishing Trace	Distingu		
S9-2.5-34-42-D Control Component(s)			391568	-2.5-34	9					10		r Qty	Orde
S9-2.5-34-42-D			No(s)	ponent(s)	Com	O	evices, LL	U		1568	39	r No.	Orde
		bility	Heat Lot/Traceal	5000t(c)			200			-34-42-D	S9-2.5	No.	Par