Part No. Order No.		103151-1 398741		Component Heat Lot #		A06202-0048				PT C	ontro	lc
									control devices, LL			
Ord	er Qty	3	135 R	W/0#	from Box	75			1			110
	<b>有通知的</b>	DIM DIVINE		OPERATIO			BACK SOL	in the second		THRU-PUT	/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	1	Notes	So	crap	Scra
OKUMA	214/16	BT	1.0	2	2	5	3	sel	up 1st of	0		Cod
OKUMA	2-4-16	20	7.0	15	17	1.0	3	5//	Program			
Setup Hrs.	2.4.16	BA	6.5	15	32			0.				
5.0	2/5/16	Bo	3	G	38			-				
Cycle Time												
24min												
isnov Isnin								is -				
Pcs/Hr												
2		-										
ROUTING:		L			L	<u> </u>	_					
NOOTHING:	A RELEASE		STATE OF VAN	OPERATIO	N 2	经的证明	Carries II	TILE.		THRU-PUT	/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Sc	rap	Scra Cod
OKUMA	215/16	BT				3	3					Cou
OKUMA	2.5.16	JO	2,0	38	38	10	3	finis	ih setup			
Setup Hrs.							,	u e				
40					1		1-1-			-th		
Cycle Time					00					<del>\</del>		
cycle rille											-	
									1) 10	J.D.		
Pcs/Hr												
										-		
										K	1	
ROUTING:	E-TENNEN TO AN A SEC			OPERATIO	N 3		for a second			THRU-PUT	/опрс I	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	1	rap	Scra
Widen No.	Date	Linp. Name	11001113.	Total res.	Cum. Total	time	code		Notes	30	Тар	Code
											$\rightarrow$	
Setup Hrs.											_	
Cycle Time											I.	
Pcs/Hr								1				
rcs/III											$\rightarrow$	
											-	
ROUTING:									-			
Notes / Instructions		Down Time Codes		CONTRACTOR OF THE PERSON OF TH			First Part Inspection		n Record			
Notes / I		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
Notes / I		2 Tooling				. 20 / 110	72.1					
Notes / II		<b>3</b> Setup		204	SBOAM	190	0	A	Mores			
Notes / II		3 Setup 4 FAIR			SJOAR	190	0	A	M Kors	8		
Notes / I	r	<b>3</b> Setup			330Ar	90	0	*				