Control Devices LLC
Work Order Production Record

Machine No.	
Rev Letter	
Planned Pcs/Hr	
CYCLE TIMES	

Part No. E71401

Order No.

Order Qty 3060

ADDED W/O #

QTY CHANGE INES/DATE

Original W/O # 378002
Found on label

@ 1.424

REWORK

Disposition: 1.510

Full depth is shallow @ 1.424

		Setup Allowed Hrs.	
		Setup Actual Hrs.	
Material Heat Lot No.	Special Notes / Instructions	Setup %	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Mach Down Time	CODE	Scrap Pcs.	Notes
8-10	OE	3655	2		360			0	0	0	0		L	L	L	
								0	0	0	0		L	L	L	
	Beginning Balance				360											

| Efficiency | 0 | 0 | 0 | 0.0 | 0.0 | 0 | 0 | 0 | 0 | 0 | | 0 | 0 | 0 | |

Total Down Time on Page

Code	Description	Hours	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
1	Maintenance	0						
2	Tooling	0						
3	Setup Idle	0	8-3-15		YES	OK	CK	
4	Other	0						
5	Alternate - Tooling/ Units/ S/U	0						

First Part Inspection Record — Page 1

Final Part and Material Calculation

Total Planned Pcs	Total Counted Pcs	0
Efficiency	Total Scrap Pcs	0
Machine Count (PCS)	Estimated Short Parts	0
	Difference in Parts	0
	Material Difference LBS.	0

TEST FORM 4/20/15