Part		IF6275B25			ponent		IF6275B2	5-10	61	contro device	ol .
Order No.		391643			at Lot#				6		s, LLC
Order	Qty	<u>چ</u>	000 10,000	W/0#	from Box	3	576	125	37129	49	
					OPERATIO CYCLE	N 1	The State of			v cixiv	
MACH NO.	HAAS VERT I	MILL	SETUP HRS	2	TIME	3m		PCS/HR	72	2.	
Date	Emp. Name	Prod. Hrs	Total Pcs.	Cum. Total	Down Time	Down Time Code		Notes		Scrap	Scrap Code
10-1-15		0		0,	5.0	3			INDEKER	3	
12.5	115	1111	4	4	15	2	SET	UP			
2-2-15	03	4/2	280	284						18	25
12715	17	5.5	350	634						3.	
2.3.15	1115	7.5	288	922	.5	2				12	20
2.3-15	レフ	6.0	312	123 4		//-					
2-4-15	I.B.	3.5	200	1434	7						
12-4-2015	NB	80	420	1854			0.0				
12-4-15	13	1.0	424	2278		2711	1				
2-5-15	E.B.	5.5	244	2522							
2-3-15	MS	4.25	192	2714	*		RAN	BRIDGE	PORT.	N-50	
12.5-15	20	5.0	228	2942						11	21
2-7-15	E.B.	6.5	325	3267							
7-7-15	M.5	8	412	3679			()				
2-7-15	10	7.5	516	4195	5		Runni	ne Brio	geonet	f	10
12-8-15	E.B.	6	305	4500				3	J. 1	,	1 4
7-8	MS	1.5	84	4584				- 0 (-	Ms		
1.3	5. 6. 3.		• /			J. 50		60			
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OUTING:			,		I V	VASH					
Notes / Insti			ime Codes	PANEL TO		Fi.	rst Part Insp	ection Reco	rd		
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl Check	Rev Letter	Inspector		
during shift x Bar	s per load 3	Setup		12-2-1	9:30	Yes/No		C	ZH	(den) MO	- C - W - D
	4				1,50				VT7	na	
	6	Meeting						1			
ONDARY PRO	DDUCTION RE	CORD			PAGE 2	1				Test Form 1	0/15/15

NAME APPROVED QUANTITY togan H- PP CODE IOC. THE NO-CODE SCRAP TICKET COSMETIC DAMAGE ID HOLE IN WRONG PLACE PART # 15-6275 B 25 ORDER NO. 384179 MACHINE NO. NO 015000 470

APPROVED BEV		9 1 1-16	4	5	QUANTITY CODE		NAME LC- 2	S1-8-6/2ND	
				./0	PART # 1 F 627 S 1285	MACHINE NO. HAS	ORDER NO. 391643	SCRAP TICKET Nº 016181	

CDF434 Rev A 7/3/12 (ECN 12-554)