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devices, LLC									1 1		10 10										N	Jul O	inp	JM		Da Jan	5	Emp. Name	2,000	387251	1-04001
FOR DAVEN From Loads : ROUTING: W		TOTAL P						200			18		4		786						6,5	ω	5.5			Co		Prod. Hours	00	251	140-1
PORTS & BROW = Pcs/Bar x Total I /ash & Pack Dept	Specia	TOTAL PCS. PRODUCED			Birtholay				334										2		73.3	w	525			88.6	523	Total Pcs		OTV CHANGE INLE/DATE	ADDED W/O#
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load ROUTING: Wash & Pack Dept // NEED SETUP HRS	Special Notes / Instructions	0 201	x 12.			, -			FF	3 X	8.						0	T			286	1463	525			1463	555	Cum. Total	Actual 30	Standard 31	CYCLE TIMES
7: To Figure Pieces Bars per load		1						0.1		r		N.										11	71881HJ				88h1 H	Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr	I adollo
rst Part Inspec Record	1									74	-								17							C	16	Lot No.	108	1 93	144
11-19-15	Date Part Submitted	A STATE OF	į.									-60						Sia .	1		2	0	8.4	V		2,5	s	Down Time	Component	Wgt/Bar	wgurc.
10:3	Time of Day	101	Series Series			7						*							£		6		W	N	•	۸ (ئىر	Down Time Code	onent	-	L
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	Notes	4	1							1	and the same of				C54-7	7			100)	7 4	Ú	Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
						4																+				-	11	Scrap	365	.vi	o. B/S 18