							S. Burgar	1000			DOWN TIME CODES			
Part No.	No. 143132-1-C		ADDED W/O # CYCLE TIMES			Thru-Put/8Hrs		Wgt/Pc.		0.1858	1 - Maintenance 2 - Tooling		Mach No.	A2
Order No.	395012		Standard 10.3		Planned Pcs/Hr 300		Wgt/Bar		31.07	3 - Setup 4 - FAIR	Setup A	llowed Hrs.		
Order Qty	6,0	00	GIT GRANGE INLOVATE	Actual		Actual Pcs/Hr		Component		A01102-0030	5 - Training		Pcs./Bar 167	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum	. Total	Material Heat L	_ot No.	Down Time	Down Time		Notes	MP	Scrap	Scrap
1/13	GAME	A-10-10-10-10-10-10-10-10-10-10-10-10-10-				56158	6	8	Code				Pcs.	Code
1/14	GARG					20130	2	8	3					
1/110	GARA							7	3					
1/1/2	GANY	4	808				-	3	3					
1600	Or 1	1	00-	1.				7	4					
1/19	16A21	8	1000	18	06			- /	(-	_				
1/20	GARCE.	3	1300		00				1	214 - 4	8	=		
1/21	GARY	Co	950		50	1		2	2	Daniel	- A B D			
1122	ORRY	W	350	44	00			a	9	Reces	5 + C.O.			
1/25	CAM	8.	1200	.56	00							-1		
1/20	GARY	2	356	1	50									
100	0,110		350	0 /							1			
		***				N.								
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	Hara .						et							
	100	1	TY NE T OF				0		and the same of					
		12.19					71	7						
							00	t			~ III)		
		THE STATE OF							7		7 614	1		
			Anglin and								12-0			
			2-4-A					(4) 40			- 85°			
									-					
2,														
			200				-		0 1					
		TOTAL	oce ppopular		_		100		- 1	-Y			1	
Control devices, LLC FOR DAVE		TOTAL PCS. PRODUCED Special Notes / Instructions					5	Date Part		of Day Approved	Mtrl Rev Lange	RAP PCS.		
		FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces					ectic	Submitted	Time	Yes/No	Check Letter Inspector		Notes	
		= Pcs/Bar x Total loads ran during shift x Bars per load				cord	1-15-16		50 NO	v XXI	A .			
Mark Estade (MA)	±						First Part Inspection Record	1-18-16	10	10 YES	V 78		112	М
PAGE 1						_	First		of the state of		BEAR OF THE STATE			
PRIMARY PRO	DUCTION RE	CORD												