Part No.		5-4-8		Component		5-4-C-BLNK			CD control devices, Lc			
Order No.		392766		Heat Lot #								
Order Qty		350		W/O # from Box		N/A						1
		WAR SELVE		OPERATIO	N 1		0.0			THRU	-PUT/8HRS	2560
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	12/4/15	D6.	6.5	129	122	5m	3				2	11
Setup Hrs.									,	1		
5 MIN								10	boc T			
Cycle Time										_		
<b>59</b> SEC								a	41	110	16	
Pcs/Hr								735	<del>1</del>	.19	102	
320									, ,	16	13.0	
320											2	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK										0.1		
All on the Ba			9173	OPERATION 2		Down Down time		THRU		PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.	ý.									-		
				ř.								
Cycle Time				N-11								
Pcs/Hr												
ROUTING:												
KOOTING:	<b>元和公司</b> (1000)			OPERATIO	N 3	of particular			(1) (1) (1) (1) (1) (1)	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Pcs/Hr												
1 03/111												
												-3-10
ROUTING:												
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		<ol> <li>Maintenand</li> <li>Tooling</li> </ol>	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		3 Setup		Submitted	×	Yes / No	Check	Letter	etter			
		4 FAIR 5 Training										
		6 Meeting										
SECONDARY BRODUCTIO		N PECOPD			DACE	1		The state of the s			T C	10/15/15