

Part No.	PWN15029-H	Added W/O #	Cycle Times	Thru-Put/8Hrs	2640	Wgt/Pc.	0.0708	DOWN TIME CODES	Mach No.	S6
Order No.	404340	Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Setup Allowed Hrs.	4
Order Qty	6,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs/Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
3/15/16	BD	0	0	0		1.5	3		0	0
3/15/16	BD	1.5	525	525	37799 DE	1.5	4	2 hrs on SH tooling	45	11
3/15/16	BD	1.5	525	525		1.5	4	cracked bar	97	
3/15/16	BD	8	3000	3525	37799	0	0		0	0
3/16/16	BD	6.0	2080	5605		2.0	1	CHINA BRAND	0	0
3/16/16	BW	2.5	825	6430	X9R5			JOB OUT		
TOTAL PCS PRODUCED										
TOTAL SCRAP PCS.										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
3/15/16	8:30P	Y	Y	Y	GC					