Part No.		1104-13-1/4		Component		1104-A-BLNK			CD control devices, LLC				
Order No.		390188		Heat Lot #					devices, LLC				
Order Qty		45		W/O # from Box									
				OPERATI						THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	1 2121122	Notes		Scrap	Scrap Code	
9	11/17/15	D6 P6.	8	2	44						l	22	
Setup Hrs.					7			7	_ /	,			
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Cycle Time				¥					10				
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Pcs/Hr								WIC	-120	· ·		(*)	
					 								
ROUTING:													
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
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Setup Hrs.													
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Cycle Time		1000		-									
Pcs/Hr											-		
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ROUTING:				·									
				OPERATIO	DN 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
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Cycle Time	il il												
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ROUTING:													
THE RESERVE TO BE A STREET TO BE A	nstructions	Down T	ime Codes			F	irst Part Ins	pection	Record				
		1 Maintenanc	THE RESERVE TO THE PARTY OF THE	Date Part	Time Of Day	Approved	Mtrl	Rev			Notes		
		2 Tooling3 Setup		Submitted	Time Or Day	Yes / No	Check	Letter Inspector		Notes			
		4 FAIR						-					
		5 Training6 Meeting											
FCONDARY	PRODUCTION		-		DAGE							04545	