


Part No.	902-A-BLNK	Component	A02071-0056	
Order No.	393298	Heat Lot #		
Order Qty	500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	272	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1	12-9-15	HVD	4	143				Need CARB CVT	0	
	12-10-15	HVD	5	188	331				0	
Setup Hrs.	12-11-15	JB	5	189	520				0	
30 MIN								10605T		
								HVD		
Cycle Time										
1 MIN 35 SEC										
Pcs/Hr										
34										

ROUTING: LATHE FOR TOP HOLE

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-9-15	10:30	YES	✓	B	PH	