

# Control Devices LLC Work Order Production Record

Machine No. **PUNK**

Rev Letter **Q**

Planned Pcs/Hr **811**

Standard **811**

Actual **811**

DAVENPORT / B&S BAR FEED

Wgt/Bar **216.86**

Bars per Load **216.86**

Wgt/Pc **216.86**

Component **216.86**

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Notes

Order No. **334328**

Order Qty **500 Pcs**

Date **5-20-14**

Emp. Name **03**

Clock # **11**

Prod. Hours **1.6**

Setup Hours **730**

Total Loads **811**

Pieces Today **811**

Planned Hours **0**

Cum. Total **0**

Balance Due Pcs **0**

Plan Pcs/Day **0**

Actual Pcs/Day **0**

% Mach. Efficiency **0**

Material Heat Lot No. **0**

Mach Down Time **0**

Scrap Pcs. **0**

Notes

Beginning Balance **0**

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

0

Wgt/Bar

Bars per Load

Wgt/Pc

Component

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Code

Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

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