		Ė			1 - NO.	_ 			o.	DOWN TIME CODES]	1
Fan No.	COOOZIM	Ö	ADDED W/O#	CYCLE TIMES	I hru-Put/8Hrs	3584	Wgt/Pc.	0.1004	2 - To	Tooling	Mach No.	2
Order No.	390032		OTY CHANGE IN SDATE	Standard 5.8	Planned Pcs/Hr	448 V	Wgt/Bar	12.11	3 - Se	- Setup - FAIR	Setup Allowed Hrs.	-
Order Qty	27,000			Actual 6,0	Actual Pcs/Hr	င္ပ	Component	A02002-0018	ග ග	Training Meeting	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No	t No. Down	n Down Time Code		Notes		Scrap Pcs.	Scrap
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		TOTAL PCS.	S. PRODUCED	G		N.			The state of the s	TOTAL SCRAP PCS	PCS O	
control			Special	Special Notes / Instructions		Date Part Submitted		Time of Day Approved Yes/No	ed Mtrl Rev	Inspector	Notes	
NA devices		om Loads =	PORTS & BROW Pcs/Bar x Total l	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	: To Figure Pieces Bars per load	Record	15/1	15 YB	7	MX LIKE	Watch the da	
						rs		-				