Control Devices LLC
Work Order Production Record

Part No.	A3865-1-6
Order No.	327697
Order Qty	

Machine No.	053
Rev Letter	~~J~~ 5 K
Planned Pcs/Hr	100
Remaining Loads	#DIV/0!

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component			

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
3/25	DM	1131		1/4		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					8/32 Rolled
					200	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				0	THRDS
5/17	DM			1/4		#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				9	
					300	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!				0	
5/20	DM	"		3/4	215	#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
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						#DIV/0!	0	#DIV/0!	#DIV/0!	0	#DIV/0!	#DIV/0!					
			0	0	0	#DIV/0!	0							0		0	Page 1

Barstock Efficiency		Actual Efficiency		Down Time Codes		Total Hours
Total Planned Pcs	0	Total Counted Pcs		1	Maintenance	0
				2	Tooling	0
BarStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!	3	Setup Idle	0
				4	Other	0
Total Barstock Pcs	#DIV/0!			5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3-25-14	10:20	yes	✓	DL	CD QA Insp #09
4-19-14	8:15 pm	yes	ok	SK	CD QA Insp #03
5-17-14	6:30	yes	✓	LH	CD QA Insp #09