Part No. Order No. Order Qty		5-4-12 394616 80		Component Heat Lot #		5-4-D-BLNK				GZ	contr	ol es, LLC	
				W/0 #	W/O # from Box		381443						
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	N 1 Cum. Total	Down	Down time		Notes	THRU-	Scrap	Scrap	
1/2	12-21-15	es	7	30	98	time						Code	
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,5													
Cycle Time								3	DB				
4m								, 0	OUT		6		
Pcs/Hr			****						1	1	5		
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ROUTING:	Const Section			OPERATIO	N 2		1957 3			THRU-	OUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
		100								-			
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	8												
Cycle Time											ř		
Pcs/Hr			0-										
PCS/HI				*						\rightarrow			
ROUTING:				OPERATIO	N 3	THE RESERVE OF	W 2 100 100	1000		THRU-F	UT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
										-			
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ROUTING:					P				_				
Notes / Instructions		Down Time Codes			The same of the sa				pection Record				
		1 Maintenance 2 Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl - Check	Rev Letter	Inspector				
		3 Setup4 FAIR5 Training		12-21-15	700	yFi)		B	DI) (60#			
ECONDARY	PRODUCTION	6 Meeting			PAGE 1						Test Form	10/15/45	