


Part No.	1304-34-1/4	Component	1304-A-BLNK	
Order No.	397952	Heat Lot #		
Order Qty	8	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	16	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-22-16	CS	3		5					
	1-22-16	DB	3	5	10					
Setup Hrs.	1/25/16	PG	1	0	10					
12 MIN	1/25/16	DG	4	8	18					
Cycle Time										
33 MIN								JOB OUT		
Pcs/Hr										
2										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-22-16	3:30 PM	YES	✓	B	WRB	