


Part No.	JR1-1/2	Component	JR-BLNK	
Order No.	403458	Heat Lot #		
Order Qty	12	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Blue lot	3/8/16	R.C.	1	15	15					
Setup Hrs.								Job out		
1										
Cycle Time										
2 min.										
Pcs/Hr										
21										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-8-16	11:15	YES	✓	A	DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									