


Part No.	SB5050	Component	SB5050-10	
Order No.	394409	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4 473	1/4/16	ST	.1	1						
Setup Hrs.	1-4-15	JN	.5	74	75					
	01/06/16	NK	2	120	195					
	01/07/16	NK	3	180	375					
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4 473	1/4/16	ST	.1	1						
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-4-16	11:00	Y	✓		DL	X1
		1-4-16	11:00	Y	✓		DL	X4