

Part No.	A5037-138
Order No.	387172
Order Qty	4579

Component	A5037-138
Heat Lot #	
W/O # from Box	147438

No Part 90



OPERATION 4

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
6053	2-10-16	JN	4	155		1	1/3	Got 1 Jammed		
Setup Hrs.								could not get readjusted correctly		
	2-11-16	JN	7	302		1hr	3	resetting		
	2-18-16	ST	4	7	309					
Cycle Time	2-18-16	JN	4.5	322	631	1	6		19	1022
	2-19-16	ST	7.5	28	659					
	2-22-16		7	663	1322	2	2		3	K22
Pcs/Hr	2-22-16	JN	6	500	1822				9	K22
	2-23-16	ST	8	150	1972	6.5	5			
	2-23-16	JN	7.5	450	2422	1.5	5		5	1022

ROUTING:

OPERATION 5

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
6053	2-24-16	DJ	7.5	405	2828				29	
	2-24-16	JN	7.5	536	3364				6	K22
Setup Hrs.	2-25-16	DJ	2.0	141	3505				4	K22
	3-1-16	DJ	7.5	580	4085				7	K22
	3-1-16	JN	7.75	622	4707				2	K22
Cycle Time	3-2-16	DJ	4.5	421	5128				11	K22
Pcs/Hr										

\$712.00
3-21-16
3-25-16

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								