

## Control Devices LLC / Work Order Production Record

Part No.	IF5050B24-10	Rev Letter		Heat Lot #	
Order No.	374746	Component	IF5050B24-10	or	
Order Qty	1000			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE		Standard Cycle Time & Setup Time Verified
Special Notes / Instructions		1st Operation
		2nd Operation
		3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	470					0	0	STD CYCLE TIME								0	#DIV/0!
6-18-15 JT		1		3		0	0	0	0								
6-19 JT	5			96		0	0	0	0								
6-19 JT	4			309		0	0	0	0								
6-22-15 JN	5.5			335		0	0	0	0					2			
6-23-15 JN	3.5			300		0	0	0	0								
6-24-15 NR	4.3			500		0	0	0	0								
6-25-15 NR	2			218		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

## Routing:

Machine # B17						0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0			

## Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0			

## Routing:

First Part Inspection Record								
Final Part Calculation	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1 Maintenance	0	6/19-15	8:00	YES	SR	
Total Scrapped	0	2 Tooling	0					
3rd Operation Count	0	3 Setup Idle	0					
2nd Operation Count	0	4 Other	0					
1st Operation Count	0							