Control Devices LLC
Work Order Production Record

Machine No.	CNC
Part No.	SCB7501
Order No.	316891
Order Qty	170 pcs

Acme / Davenport Only

Rev Letter	Planned Pcs/Hr	Wgt/Bar	Bars/Load	Total Bars
C				#DIV/0!

Remaining Loads	Matr. #	Wgt/Pc	Pcs/Bar	Total Loads
#DIV/0!	1 1/16 HX SRA			#DIV/0!

Setup Allowed Hrs.	Setup %
0	Setup Actual Hrs. #####

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance					0	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!						
12-12-13	JC	27765	3.0			#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					1st OP
12-13-13	JC	27760	2.0	56 5500		#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					setup in progress
12-13-13	JC	82895 2.6	63			#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					Set up complete
12-9-13	JC	27999 7.6	6.6			#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
12-16-13	JC	3085 7.6	69			#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
1-7-14	DMM	27701 +5				#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					2ND OP SETUP COMPLETE
1-9-14	JC	27899 4.0	253			#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!					
						#DIV/0!	0	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!	#DIV/0!		0	0	0	

Barstock Efficiency	Actual Efficiency		
0	0	0	#DIV/0!

Total Planned Pcs	Total Counted Pcs
0	

BarStock Efficiency	Actual Efficiency
#DIV/0!	#DIV/0!

Total Barstock Pcs
#DIV/0!

Down Time Codes

1	Maintenance
2	Tooling
3	Setup Idle
4	Other
5	?????

	Total Hours
Maintenance	0
Tooling	0
Setup Idle	0
Other	0
	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes

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