

Part No.	SP2502		Thru-Put/8Hrs	6480		Wgt/Pc.		Mach No.	S1	
Order No.	388000		Planned Pcs/Hr	810		Wgt/Bar		Setup Allowed Hrs.	2	
Order Qty	62,000		Actual Pcs/Hr			Component	A02022-0018		Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
11-5-15	Ted	8	6200	7025	45525238	0	10		0455	EE2
11-5-15	WAD	6.5	5200	12,225	1021333E	0	2	Broken Reamer @ Shift Start	300	EE2
11-6-15	Ted	8	6250	18,475	1021333E	0	0		0	0
11-6-15	WAD	8	5900	24,375	1020644E	0	0	Chatter Issues	0	0
11-9-15	Ted	8	5750	30,125	1020633E	0	0	cold start	0	0
11-9-15	WAD	8	6700	36,825	1020622E	0	0		0	0
11-10-15	Ted	7.5	6200	43,025	1020622E	0.5	2	change Reamer	0	0
11-10-15	WAD	8	6750	49,775	1048355E	0	0		0	0
11-11-15	Ted	7.5	5743	55,518	1048355E	0.5	6	insurance meeting	0	0
11-11-15	L.W.	7.5	5760	61,218	1048441E	0.5	6	meeting	0	0
11-12-15	Ted	1.25	1012	62,230	1048355E			Job out run		
TOTAL PCS. PRODUCED										
Special Notes / Instructions			FROM DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load							
First Part Inspection Record			Date Part Submitted	Time of Day	Approved Yes/No	Mtl Check	Rev Letter	Inspector	Notes	
			11-4-15	11am	Y/N		G	DT	11/10/15	

