


Part No.	3-3-4	Component	A02071-0022	
Order No.	390846	Heat Lot #	190699.22.1	
Order Qty	5000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	447	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C1	11-19-15	JB	7	451	451	2hr	3		1	11
	11-19-15	JB	5	312	763					
Setup Hrs.	11-20-15	JB	13	765	1528					
2	11-21-15	JB		491	2019			Job Out JB		
Cycle Time										
58 SEC										
Pcs/Hr										
56										

\$0.17
12-2-15
5.5

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11-19-15	9:30	YES	✓	B	JH	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								