# Control Devices LLC
## Work Order Production Record

| | | | |
|---|---|---|---|
| Machine No. | Mill | DAVENPORT / B&S BAR FEED | Setup Allowed Hrs. |
| Rev Letter | C | Wgt/Bar / Total Bars | Total Loads / Setup Actual Hrs. |
| Part No. | SW1015 | Bars per Load / Remaining Loads | Setup % |
| Planned Pcs/Hr | | | |
| ADDED W/O # | | CYCLE TIMES | Special Notes / Instructions |
| Order No. | 340780 | Standard | Wgt/Pc / Pcs/Bar |
| QTY CHANGE INLS/DATE | | Verified | |
| Order Qty | 500 plus | Actual | Component: SW1015-10 |

| Date | Emp. Name | Clock # | Prod. Hours | Setup Hours | Total Loads | Pieces Today | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | Material Heat Lot No. | Mach Down Time | CODE | Scrap Pcs. | Notes |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Beginning Balance | | | | | | 0 | 0 | | | | | | | 1 | Mn |
| 7-16-14 | JT | 28013 | 5.5 | | | 216 | | 0 | 0 | 0 | | | | | | | |
| 7-21-14 | JT | 28013 | 3.5 | | | 160 | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | 0 | 0 | 0 | 0.0 | 0 | 0 | 0 | 0 | | | | 0 | | 0 | Page 1 |

| Efficiency | | Final Part and Material Calculation | |
|---|---|---|---|
| Total Planned Pcs | | Total Counted Pcs | |
| Efficiency | | Total Scrap Pcs | |
| Machine Count (PCS) | | Estimated Short Parts | |
| | | Difference in Parts | |
| | | Material Difference LBS. | |

Total Down Time on Page

| Code | Description | Hours |
|---|---|---|
| 1 | Maintenance | 0 |
| 2 | Tooling | 0 |
| 3 | Setup Idle | 0 |
| 4 | Other | 0 |
| 5 | Alternate - Tooling/ Units/ S/U | 0 |

First Part Inspection Record

| Date Part Submitted | Time Of Day | Approved Yes / No | Material Check | Inspector | Notes |
|---|---|---|---|---|---|
| 7-16-14 | 9:00 | YES | OK | SR CD QA #03 | |
| | | | | | |
| | | | | | |