Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot# Order No. Component SR220+10 or Order Qty Box W/O #'s 220 Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Date Setup Hours Down Pcs/Hr Scrap Actual Machine# \(0; 0:4 0: 0 0 0 0... 0 0 : 0 0 0 0 0 0 0 Ô 0 0 0. 0 Ö! 0 0. 0 0 Ō. Ö 0 0 0 0 0 0 0: 0 0.: 0 0 0: 0: 0 0 0 0 Routing: STDIGYCLETIME 0 0 0 Ö 0 0 0 0 0 0 .0. 0 Ö 0 0 0 0 0 0 0 0 0: Ö: 0 0 0 0: 0 0 0 0 Ö 0 0. 0. 0 0 0::: 0 0 0 Routing: O STD CYCLE TIME 0 0 0 0 0 0::: 0. Ö: 0: 0 0 0: 0 0: 0 0 0 0 0 0 0 0 0 0 0 0 Ò. 0 0 0 0 0 0: 0 0 0 0 0 0 0 0 0 #DIV/0!|| 0 % Routing: First Part Inspection Record Final Part Calculation **Total Down Time Date Part** Code Time Approved Hours Description Inspector Submitted Notes of Day Yes / No **Total Counted Pcs** (from packing) 1 Maintenance 0 1-15-14 11:30 4FES **Total Scrapped** 0 2 Tooling 0 9-17-14 BAM **3rd Operation Count** 455 0 3 Setup Idle 0 2nd Operation Count 0 4 Other 0 1st Operation Count 0