


1035

Part No.	702-8-1/4	Component	702-A-BLNK	
Order No.	401601	Heat Lot #		
Order Qty	100	W/O # from Box	399058	

OPERATION 1

THRU-PUT/8HRS 112

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	2-23-16	CS	4		19				1	11
	2-24-16	DG	3	21	40				1	11
Setup Hrs.	2-25-16	CS	5.5	52	92					
6 MIN										
Cycle Time										
4 MIN										
Pcs/Hr										
14										

Job - out

#1.63

OB-1-16

SS

2

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2/23/16	8:20 am	✓	✓	C	HT	