Part No.		CR10		Component		CR-BLNK			control devices, LLC			
Order No.		399854		Heat Lot #								
Ord	er Qty		2	W/O #	from Box				1			
1000				OPERATIO	N 1		984 D			THRU	PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE												
Setup Hrs.								1				
10 MIN			_									
Cycle Time									1	10		
1 MIN								Tir.	1-8	9		
Pcs/Hr									PS.	)		
54											O	
ROUTING:												
A STATE OF THE STA				OPERATION 2		ELATOR DE LA COMPANION DE LA C				THRU-	PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE												
Setup Hrs.												
10 MIN												_
Cycle Time												
1 MIN												
Pcs/Hr												5
54				_								
ROUTING:												
too med.		NAME OF THE PARTY		OPERATIO	N 3		Marine No.			THRU-	PUT/8HRS	1296
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
STAMP												
Setup Hrs.												
1 MIN												
ycle Time						742						
20 SEC			-									
Pcs/Hr												
162												
ROUTING:												
	nstructions	Down Ti	me Codes			F	irst Part Inc	nection	Record	Date:		
		1 Maintenance		Date Part	Date Part		First Part Inspe		Bev			
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	Time Of Day	Yes / No	Check	Letter	I inspector I		Notes	
		4 FAIR 5 Training										
		6 Meeting								21		
CONDARY	PRODUCTION	N PECORD		1890	DAGE					i i	Para Name of the Control	