Part No. Order No.		C20A 399429		Component Heat Lot #		-CA-BLNK			17430359	C= 57	contr	ol
										611 44	aevice	es, LLQ
Ord	er Qty		4		from Box							88
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down	Down time		Notes	THRU-	PUT/8HRS Scrap	246 Scrap
BLUE LATHE	2-18-16	HUD	12	20	20	time	code				7	Code //
Setup Hrs.									best			
SAMIN								H	11			
Cycle Time								/	023)		
5 M 22MIN								(#	O Q	14		e e
Pcs/Hr								9	2-03	5		<u> </u>
10 27 11									V		1	
ROUTING:									Y.,			
Markat	- Anna	From Name December		OPERATION 2		Down Down time				PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
		1										
Setup Hrs.												
Cycle Time												
Pcs/Hr												
DOUTING												
ROUTING:				OPERATIO	N 3			Act and	15 Sept. 18 Sept. 18	THRU-I	PUT/8HRS	
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time time		Notes			Scrap	Scrap Code
Setup Hrs.			1									
Cycle Time												
Pcs/Hr												
ROUTING:				· ·								
Notes / Instructions		Down Time Codes						First Part Inspection		ecord		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		218-16	12:30/	YES		A	DH (3.3)			
		5 Training 6 Meeting										
SECONDARY	PRODUCTION	ON RECORD			PAGE	1					Test Form	10/15/15