| Part No. Order No.       |             | 1102-18-1/4<br>403245   |             | Component Heat Lot # |              | 1102-A-BLNK  |                      |          | No            | contr<br>devic | ol<br>es, LLC |
|--------------------------|-------------|---|-------------|----------------------|--------------|--------------|----------------------|----------|---------------|----------------|---------------|
| Order Qty                |             | 12  |             | W/O # from Box       |              | 397116       |                      | /        | fait          | GB .           |               |
| Judy City                |             | 376 (8) (8) (8) (8) (8) (8) (8) (8) (8) (8)                       |             |                      | OPERATION 1  |              | 37/1/6               |          |               |                |               |
| Mach No.                 | Date        | Emp. Name   | Prod Hrs.   | Total Pcs.           | Cum. Total   | Down<br>time | Down time<br>code    |          | Notes         | Scrap          | Scrap<br>Code |
| 788                      | 3-8-16      | DG  | 3           | 14                   |              |              |                      |          |               |                |               |
| Setup Hrs.               | 7 7         |   |             |                      |              |              |                      | 3        | ^             |                |               |
| 6MINS                    |             |   |             |                      |              |              | #                    | 7        | 5             |                |               |
| Cycle Time               |             |   |             |                      |              |              |                      |          | 21/           |                |               |
| 16 MIN                   |             |   |             |                      |              |              |                      |          | 000           | 10             |               |
| Pcs/Hr                   |             |   |             |                      |              |              |                      |          | 216           |                |               |
| 3                        |             |   |             |                      |              |              |                      |          | 55            | 7              |               |
|                          |             |   |             |                      |              |              |                      |          |               | 1              |               |
| ROUTING:                 |             | and the last of the last of                                       | 7.10 (M.S.) | SAND<br>OPERATIO     | BLAST / BRIG | HT DIP / RE. | AM / MS P            | ACK      | A seal to the | THRU-PUT/8HRS  |               |
| Mach No.                 | Date        | Emp. Name   | Prod Hrs.   | Total Pcs.           | Cum. Total   | Down<br>time | Down time<br>code    |          | Notes         | Scrap          | Scrap<br>Code |
|                          |             |   |             |                      |              |              | -                    |          |               |                |               |
| Setup Hrs.               |             |   |             |                      |              |              | -                    |          |               |                | .11           |
|                          |             |   |             |                      |              |              |                      |          |               |                |               |
|                          |             |   |             |                      |              |              |                      |          |               | N.             |               |
| Cycle Time               |             |   |             |                      |              |              |                      |          |               |                |               |
|                          |             |   |             |                      |              |              |                      |          |               |                |               |
| Pcs/Hr                   |             |   |             |                      |              |              |                      |          |               |                |               |
| PCS/HI                   |             |   |             |                      |              |              |                      | -        |               |                |               |
|                          |             |   |             |                      |              |              |                      |          |               |                |               |
| ROUTING:                 |             |   |             |                      |              |              |                      |          |               |                |               |
| 31.30.                   |             |   |             | OPERATIO             | N 3          |              |                      |          |               | THRU-PUT/8HRS  |               |
| Mach No.                 | Date        | Emp. Name   | Prod Hrs.   | Total Pcs.           | Cum. Total   | Down<br>time | Down time code Notes |          | Notes         | Scrap          | Scrap<br>Code |
| Setup Hrs.               |             |   |             |                      |              |              |                      |          |               |                |               |
| octup III3.              |             |   |             |                      |              |              |                      |          |               |                |               |
| Cycle Time               |             |   |             |                      |              |              |                      |          |               |                | _             |
|                          |             |   |             |                      |              |              |                      |          |               |                |               |
| Pcs/Hr                   |             |   |             |                      |              |              |                      | e.       |               |                |               |
| - 1                      |             |   |             |                      |              |              |                      |          |               |                |               |
| ROUTING:                 |             |   |             |                      |              | _            |                      |          |               |                |               |
| The second second second | nstructions | Down Ti   | ime Codes   |                      |              | F            | irst Part In         | spection | Record        |                | Anna Anna     |
| 3<br>2<br>5              |             | <ul><li>1 Maintenance</li><li>2 Tooling</li><li>3 Setup</li></ul> |             | Date Part            | Time Of Day  | Approved     | I I Inspector I      |          |               | Notes          |               |
|                          |             |   |             | Submitted            | 9:40 Pm      | Yes / No     | Check                | Letter   | WRB           | •              |               |
|                          |             | 4 FAIR  |             |                      | 1. (0 / 14   | 753          | ALT MILES            | 0        |               |                |               |
|                          |             | <ul><li>5 Training</li><li>6 Meeting</li></ul>                    |             |                      |              |              |                      |          |               |                |               |
| ECONDARY                 | PRODUCTIO   | N RECORD  |             |                      | PAGE :       | L            |                      |          |               | Test Form      | 10/15/15      |