

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Std Cycle Time			% Oper. Efficiency	Std Operation					
								Plan. Pcs/Day	Actual Pcs/Day			Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U
Machine #						0	0									0	#DIV/0!
08/27 NR 3				400		0	0	0	0								
08/28 NR 1:15				148		0	0	0	0								
08/28 NR 2:30				252		0	0	0	0								
08/29 NR 2				200		0	0	0	0								
08/02 NR 2				190		0	0	0	0								
09/03 NR 2 1/2				240		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine #							0	STD CYCLE TIME						0	#DIV/0!
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
Total Efficiency:	0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Machine #							0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-27-14	9:45	YES	JK	INS #09
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								