

Part No.	PWNN25027-H	ADDED W/O 2	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	55
Order No.	397910	Standard	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	
Order Qty	32,000	Actual	Actual Pcs/Hr	Component	A06021-0016	Pcs/Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
2/19	Bio	5.5	1700	1700	09393	.5	4	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting
02/19	ED	8	3000	4700	11	0	0	
2/19	Rm	8	3190	7,890	11	0	0	
2-20	E.B.	6	2025	9915		0	0	
02/20	ED	6	2280	12195		0	0	
02/20	Bm	4	2300	14,495		0	0	
02/22	ED	7	2300	16,793		0	0	SL 8 broke
2/23	R2	8	2930	19723	11	0	0	
2/23	R2	8	2880	22603		0	0	
2/23	R2	7.5	2150	24,753		0	0	
2/23	ED	8	2970	27723		0	0	
2/23	OE	8	3100	30,823		0	0	
2/24	R2	5	2000	32,823		0	0	
TOTAL PCS. PRODUCED								
TOTAL SCRAP PCS.								

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Places From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

\$0.75

2-29-10

2-29-10

4:00

✓

5

Merry

DOWN TIME CODES

1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Setup Allowed Hrs.

55