Part No.		1303-A-BLNK		Component		A02071-0112			control devices, LLC			
Order No.		389121		Heat Lot #		NA]	65 4	device	es, LLC
Ord	er Qty		10		from Box							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap
H4	12975	HVO	9	24	/	time		141	and Feet	/	6	Code
Setup Hrs.	12-11-15	JB	2	24	68						0	
1	12-11 15	30		24	60				gbirt		0	
Cycle Time									HV	10		
3m53								,		1	5	
Pcs/Hr									0	1		
13									16	510	A	
ROUTING:						FOR TOP H	HOLE				-10	
	400万里地位于			OPERATIO	N 2	Down	a management and	A Park		THRU-	PUT/8HRS	Culti
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
							-					
Setup Hrs.											,	
				/								
						9						
Cycle Time				8								
Pcs/Hr												
ROUTING:												
	STORY SHE	R. A. P. State		OPERATIO	N 3				ACT GODGO	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
ycle Time												
- 1				-								
Pcs/Hr												
/												
									4			
ROUTING:												
Notes / Ir	nstructions	~	ime Codes				irst Part In:	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
2		Setup FAIR		12915	9:301	y Fen)		C	Ot (sot 10)		,ro)	
		5 Training				1				-	·	
FCONDARY PRODUCTION		6 Meeting			DACE 1							