Part No.		P385	P3850001		Component		P3850001-10			673 E	o contr	ol
Order No.		391439		Heat Lot #					62	c ontr device	es, LLC	
Ord	ler Qty	4	00	W/0 #	from Box							
SHORT RELEASE	123900000			OPERATIO		STATE OF THE				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2-1	RM			5	15	3	+	A.M. V		5	11
Setup Hrs.	2-2	Rm	5.0	119	119	+		+	b OV+	1		
2.25			3,0	111	117			000	5 UVT	1		
Cycle Time								/	121			
cycle fille								(\$)	4.01	110		
Pcs/Hr									200	14		
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	structions	Down Ti	me Codes			r	irct Post Is	nost!	Ross-d			
		1 Maintenance		Date Part		Approved	irst Part Ins Mtrl	Rev				
2		2 Tooling	Tooling		Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
3		2) ST. T. T. T. B.		2216	7:40	46)	1	7	df			
		5 Training				. 		1)	60#			
CONDARY	PRODUCTION	6 Meeting			DACE 1				000			-40-07