

Control Devices LLC / Work Order Production Record																			
Part No.		8B2201								Rev Letter		A		Heat Lot #					
Order No.		347557								Component		5B2207-40							
Order Qty		200								Box W/O #'s Found on Label									
QTY CHANGE INLS/DATE																			
Special Notes / Instructions														Standard Cycle Time & Setup Time Verified					
														1st Operation					
														2nd Operation					
														3rd Operation					
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %		
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!		
9/18		3	15	285		0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0						
Routing:																			
Machine #						0	STD CYCLE TIME									0	#DIV/0!		
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0						
Routing:																			
Machine #						0	STD CYCLE TIME									0	#DIV/0!		
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
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						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
						0	0	0	0										
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0						
Routing:																			
First Part Inspection Record																			
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes										
Total Counted Pcs	(from packing)	1	Maintenance	0															
Total Scrapped	0	2	Tooling	0															
3rd Operation Count	0	3	Setup Idle	0															
2nd Operation Count	0	4	Other	0															