Part No.		1301-18-5/16		Component		13	1301-A-BLNK			era i	ontr device	ol
Order No.		402054		Heat Lot #						Ga.	d evice	es, LLC
Order Qty		4		W/O # from Box OPERATION 1		399971						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time		Notes	THR	J-PUT/8HRS Scrap	Scrap
8	2-26-16	DG	2			5		,				Code
Setup Hrs.							-	-	JUR			
6 MIN									301			
Cycle Time										-		-
16 MIN									1-1	9		
Pcs/Hr									BER	>		
3											8	
ROUTING:			Miles of the same	OPERATIO	NI 2							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code
Setup Hrs.												29
									= -24V+5			
Cycle Time												
						1			_			
5 (1)												
Pcs/Hr												
1												
ROUTING:												
Mark N					OPERATION 3		Down time		S. China	THRU	J-PUT/8HRS	
Vlach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
etup Hrs.												
etup nrs.												
ycle Time												
-												
Pcs/Hr								ä.				
							_					
OUTING:	structions T	Danie Ti	6.1									
Notes / Instructions		Down Time Codes Maintenance		Date Part	Date Part Time Of Day Approved Mtrl Rev				Record			
2		Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
4		FAIR		2-26-16	8545 PM	465		B	WRB	2		
	5 6	Training Meeting										
CONDARY PRODUCTION					54654							