Part No.		1303-22-5/16-8		Component		130	3-22-5/16		GD control devices, LLC			
Order No.		390837		Heat Lot #								
Order Qty		6		W/O # from Box		/	VIA					
				OPERATIO	N 1		N. Z. B.	to the same		THRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	11/18/15	D6	2		3	, 40						
Setup Hrs.	7107											
lowing								70	23			
Cycle Time										6		.,
cycle rime		į.e						, i	50 A	V		
			100					, ,	Vil	/		7.1
Pcs/Hr		_	4.	180					11			
											0	
						*					1	
ROUTING:	rises.			OPERATIO	N 2				THRU-PUT/8HRS			
	All the second sections		D			Down	Down time	and the second				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
								2			W.	
Setup Hrs.		_							2			
Setup mis.												
Cycle Time												
cycle Time												
Pcs/Hr												
1 03/111												
						10					_	
ROUTING:							,					
The Call May	THE REAL PROPERTY.	v Asia Palas	All privates	OPERATIO	N 3				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
									-			
C - I - T'						•						
Cycle Time						_						
Pcs/Hr	-											
PCS/HF									· ·			
ROUTING:						×						
	Instructions	Down T	ime Codes		Andrew Control	F	irst Part In	spection	Record			
		1 Maintenan		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector			
		3 Setup 4 FAIR		11-18-15	11-18-15 1 Pm			BOV		60# Usul HD	60# dsu[WD	
		4 FAIR 5 Training						(03) (03)				
CECOND ABY BRODUCTIO		6 Meeting			DACE	1				Tost Form 1		10/15/15