Part No.		R431-10		Component		A02001-0008			control devices, LLC		
Order No.		393925		Heat Lot #		all alt				device	s, LLC
Order Qty		100		W/O # from Box		200 001)			
The best of	· 自己,自己的		CAN DISC	OPERATIO					T PARTY T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CUT SAW 0067	The first		* (
Setup Hrs.	2 4 4							0			0
			7								
											0
Cycle Time	29 3,										
	ž.	2475								1	
	**-	- 337						3			
Pcs/Hr											
ROUTING:											
				OPERATIO	N 2	Deves	Marking Mark		T	HRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Code
CAGE DIE	12-14-15	JW	3	250	250	Cime	9	14		2	11
	e a y										
Setup Hrs.	4										
3.47 . V.)	San San										
	7.9										
Cycle Time	-								200-2-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0-0		
Dec/Us											
Pcs/Hr				-							
204		-									B
ROUTING:		10 To									
KOOTING.	11.00034			OPERATIO				T	HRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
462	12/14-15	JN TIW. J.	1	151	-1				9	1	
Setup Hrs.	19/15/15	1100.01	0)					1	6		
-							NW A	11			
				†			45	11			
Cycle Time							TR	1	15		
								1	4		
Pcs/Hr											
					_						
										(3)	
ROUTING:											•
Notes / I	Instructions	Down 1	ime Codes			F	irst Part In	spection	Record		
		1 Maintenan	ce	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		12-14.15	8	Yes / No	Check	Letter		un machine 2004 (
		4 FAIR		12-14,13	3.50 Pm	465		F	****		
		5 Training6 Meeting									
SECONDARY PRODUCTION				-	PAGE 1					Test Form	10/15/15