Part No.		9-4-15		Component		9-4-G-BLNK			control devices, LLC			
Order No.		402634		Heat Lot #						604	device	s, LLC
Ord	er Qty	5	50		W/O # from Box		377106		1			
No. of Contract of		× 50 × 200		OPERATIO	N 1	A MARIN			DE LES PROPERTIES	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	3-3-16	DG	-53	28	33	64	3				2	//
Setup Hrs.							/					
6 MINS		r		Po	B-0	10		/				
Cycle Time		'spin					-		-(10)	_		
Cycle Time							- (/	4	7/10/1	0		
7 MIN							(	#	201	4		
Pcs/Hr								1	0 3			
7									J		2	
ROUTING:												
New York	and selections and		a form of	OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						10						
Setup Hrs.												
									- 10 10			
				100000								
Cycle Time												
- 1												
D ///												
Pcs/Hr												
- 1	#0 #20							_				
DOUTING							_					
ROUTING:	12/20/20/20/20/20		A STATE OF THE PARTY OF THE PAR	OPERATIO	N 3	and the same		No. of the last	West States of the States of t	TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name			Total Pcs. Cum. Total		Down time code		Notes		Scrap	Scrap Code
						time						code
Setup Hrs.												
			0.5									
Cycle Time												
				_								
Pcs/Hr								2				
				_								
ROUTING:	when white		6.1	<u> </u>								
Notes / Instructions		Down Time Codes  1 Maintenance		D. S.	First Part Inspection Record							
		<ul><li>Maintenance</li><li>Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	ter		Notes	
		3 Setup		3-3-16	9:00 110	YES	_	B				
		4 FAIR 5 Training				-						
		6 Meeting										
ECONDARY	PRODUCTION	N RECORD			PAGE 1			- 10 Hz - 10 Hz			Test Form 1	0/15/15