

Part No.	ST2A01F	Model No.		Cycle Times	Thru-Put/8Hrs	3984	Wgt/Pc.		Mach No.	5-1
Order No.	391763	Qty Change In State		Standard	Planned Pcs/Hr	498	Wgt/Bar	0.2143	Setup Allowed Hrs.	
Order Qty	35,000	Actual	6.5	Actual Pcs/Hr	Component	A02022-002		Pcs/Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
12-18-15	Ted	3	1480	1480	093199 E	2.0	3			
12-18-15	WAD	8	4450	5930	110091E	0	0		0	0
12-18-15	DR	8	3890	9820		0	0		0	0
12-19-15	Ted	6	2606	12,426		0	0		0	0
12-19-15	WAD	6	2900	15,126	107181E	0	0		0	0
12-20-15	DR	7.5	2980	18,106		0.5	0	cold start Feeder trouble	0	0
12-21-15	Ted	8.0	3910	22,016	107151E	0	0		0	0
12-21-15	WAD	8	3900	25,916	107149E	0	0	changed Tap Sta. 7	0	0
12-21-15	DR	8	3830	29,746	0107149E	0	0		0	0
12-22-15	Ted	7.5	4440	34,186	0107149E	0.5	6	meeting (500 out?)	0	0
12-22-15	WAD	2.5	1350	35,536		0.5	6	meeting (500 out?)	0	0
12-22-15	WAD	5	325	35,911				Per A.W.		
TOTAL PCS. PRODUCED									TOTAL SCRAP PCS.	

SDB
 OLI
 1-11-14
 1-11-14



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load