Part No. Order No.		WP2508 397750		Component Heat Lot #		A02001-0028			GD control devices, LLC		
Order Qty		300		W/O # from Box							110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	ON 1 Cum. Total	Down time	Down time		TH Notes	RU-PUT/8HRS Scrap	Scrap
OKUMA	1-25/16	B5	2.5	15	15	4,5	3	<u> </u>	F		Code
Setup Hrs.	1/26/16	BI	7,5	72	120	45	5				
4.5	1-24-16	50 R4	3.0	109	141						
Cycle Time	1127/16	Bo	6	48	258						
4.00	1-27-16	70	6.0	47	305						
Pcs/Hr											
H											
ROUTING:				ODERATIO		- Parjus	2 7 1 1 1				
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.		Down	Down time	15-675		RU-PUT/8HRS	Scrap
IVIACII IVO.	1552				Cum. Total	time	code		Notes	Scrap	Code
B/S-17	1-26-16	mo	3,5	121	121	2.0	3				11
Setup Hrs.	1 -1 -16	, cy	21150	120185	306	T Charles	100	/		-	
								100	139/		
Sar .					1	No.	William Co.	T	110		
Cycle Time				-17	0			(1/0		
				00				· ·	100		
Pcs/Hr										- A (M)	
1 (3) 111										-	
						350				7	
ROUTING:									-		
Mach No.	Date	Emp. Name	mp. Name Prod Hrs.		N 3 Cum. Total	Down	Down time	Notes		Scrap	Scrap
						time					Code
										78:	
Setup Hrs.				*						i i	
	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,										-140
Cycle Time											4.5
-								4.1			
Pcs/Hr											198
ROUTING:							1	-			Tarent .
	nstructions	Down Ti	me Codes			F	irst Part Ins	spection	Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		
		3 Setup		1/25/H	2:25AA	Yes / No	Check	Letter	m Roxst		
		4 FAIR 5 Training		1100 110	3.40	7	V	7	. 1005		
CECCHIE : E		6 Meeting									
ECUNDARY	PRODUCTION	N RECORD			PAGE 1					Test Form	10/15/15