Part No.		9-3-26		Component		9-3-E-BLNK				cont devid	rol
Order No.		392076		Heat Lot #						device.	Jes. Life
Order Qty		135		W/O # from Box OPERATION 1		NA				THRU-PUT/8HF	251
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
3	12/1/15	P6.	8' p	26	27 48						
Setup Hrs.	12/2/15	P.G.	-0	22	70			31			
IØMIN ·	12/2/15	D6-	8	20	90					2	22
Cycle Time	10///	DE-	g	26	136					2	22
17min	12/4/15	1-6.	8	33	169			,			
Pcs/Hr	12/7/15	P.G.	8	23	192				-		-
1 03/111	14/11/5	7.6.	<u>8</u>	18	230					1	23
x4	12/8/15	P.6	- Cy	16	246					/	75
ROUTING:				SAND	BLAST BRIGI	HT DIP / REA	AM / MS PA	ACK		<u>'</u>	
1 T		A STATE OF THE STA	0.802.64.863	OPERATIO		Down	Down time	The Tar		THRU-PUT/8HR	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
	70/5	DG-	5		253						-
Setup Hrs.			***************************************					50	13		+
								00		***	
								1	DARTS	5 A	
Cycle Time							DĚ	No	1 AC NIPL	91	-
								a y	X . 20	15	
Pcs/Hr					-				7/12	6	
r CS/TII	\$16								115	0.0	
										(5)
ROUTING:			_								
				OPERATION 3		Down	Down time			THRU-PUT/8HR	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
Setup Hrs.											
			wine to the text								1
Cycle Time											
	_										
Pcs/Hr											
	3										
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance 2 Tooling		Date Part Submitted	e Part Time Of Day Approved Mtrl		Rev Letter	Inspector Notes			
		3 Setup		121-15	Bom	YES/NO	Check	N. Marie Service	JC	ie.	-199
		4 FAIR 5 Training	8	_	1	/		B			
CECONDAD	/ DDODUCTIO	6 Meeting						1			
SECONDAK,	PRODUCTIO	IN KECUKD			PAGE	L.				Test For	m 10/15/15