


Part No.	ASC-13	Component	A02071-0060	 <i>Running 2nd op</i>
Order No.	<i>N/A</i> 389064	Heat Lot #		
Order Qty	300	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	<i>11-3-15</i>	<i>SB</i>	<i>8</i>	<i>116</i>	<i>116</i>			<i>lw</i>		
	<i>11-4-15</i>	<i>HVO</i>		<i>6</i>						
Setup Hrs.										
<i>3</i>										
Cycle Time										
<i>2 hrs 2 mths</i>										
Pcs/Hr										
<i>17</i>								<i>Parts were A/C</i>		

ROUTING:

~~TO 2ND OPERATION~~

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record										
1 Maintenance	2 Tooling	3 Setup	4 FAIR	5 Training	6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
						<i>11-3-15</i>	<i>1 PM</i>	<i>yes</i>	<i>✓</i>	<i>A</i>	<i>DTT</i>	
										<i>Temp</i>		