Part No.	R450-10		Rev Letter	Q			Heat Lot # or Box W/O #'s Found on Label	
Order No.	354106		Component	216 BW				
Order Qty								

QTY CHANGE INLS/DATE	

Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # S3						0	0	**STD CYCLE TIME**								0	#DIV/0!
12-2-14	JT	3.5		449		0	0	0	0			R2	3				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

							0	**STD CYCLE TIME**								0	#DIV/0!
Machine #																	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	**STD CYCLE TIME**								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation			Code	Total Down Time Description	Hours	First Part Inspection Record				
						Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)		1	Maintenance	0	11-21-14	11:30	YES	DT	CD QA Insp #09
Total Scrapped	0		2	Tooling	0					
3rd Operation Count	0		3	Setup Idle	0					
2nd Operation Count	0		4	Other	0					
1st Operation Count	0									