| Part No. | | IL10005 | | Component | | IL | IL,0005-10 | | | control devices, LLC | | | |
|-----------------------|------------------------|---------------------|--------------------------|----------------------|---------------|--------------|----------------------|-------------|-----------|-------------------------|-------------|-----------------------|--|
| Order No. Order Qty | | 394088 | | Heat Lot # | | | | | _ | Peacher St | es devic | es, LLC | |
| Ord | er Qty | 1000 | | OPERATIO | # from Box | NA CHARLES | | The second | | | | | |
| Mach No. | Date | Emp. Name | PASSING | Total Pcs. | Cum. Tota | Down time | Down time | | Notes | THRU | Scrap | Scrap Code | |
| | D-15-15 | | 8 | 245 | 245 325 | | | | | | | Code | |
| Setup Hrs. | 12/5/10 | NK | 2 | 93 | 418 | | | | | | | | |
| 30 Min | 12-21-15 | E.B. | 1.5 | 40 | 458 | | | | | | | | |
| ycle Time | 12/31/15 | T.W. V. | 4 | 196 | 498 | - | | V | Boa | -(| | | |
| 2:3° min | | | | | | | | | | 0 | 15 | | |
| Pcs/Hr | | | | | | | | | | 10 | ٧ | | |
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| OUTING: | | was week | | _ | | | | | | | | | |
| Mach No. | Date | Emp. Name | | OPERATIO Total Pcs. | | Down | Down time | 17. | | THRU- | PUT/8HRS | Scrap | |
| iden ito: | Date | Linp. Name | FIOU HIS. | Total PCS. | Cum. Total | time | code | | Notes | | Scrap | Code | |
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| etup Hrs. | _ | | | | | | | | 1 | | | | |
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| OUTING: | The second of the late | ct atarway | a devia resultat respete | | | | | | | | | | |
| lach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | | | Scrap | Scrap Code | |
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| tup Hrs. | | | | | | | | | | - | | | |
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| UTING: Notes / Ins | tructions | Down Tin | no Ĉodos | EARS STOLL | 975 P 17 P 20 | 95 1700 S | | Turn Dinger | | | | | |
| | 1 | Down Tir | ne codes | Date Part . | Warks Surfis | Approved Fi | rst Part Ins Mtrl | Rev . | Record | | 12-01-1 | | |
| | 2 | Tooling Setup | | Submitted | Time Of Day | Yes / No | Check | Letter | Inspector | | Notes | | |
| | 4 | FAIR | | 12/13 | 20AM | 40 | J | X | m. non | | | | |
| | 6 | Training Meeting | | | | | | | | | | | |
| ONDARY P | RODUCTION | RECORD | | | PAGE 2 |) | | | | | Test Form 1 | or a different Matter | |

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