Part No.		903-16-3/16-5/8		Component		903-A-BLNK			GD control devices, LLC				
Order No.		391662		Heat Lot #					devices, LLC				
Order Qty		3		W/O # from Box		NA							
TO THE STATE OF TH		OF EVALUATION OF COMME		OPERATION 1				BEN 1	THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Stop Pail	11/25/15	P.G.	1		3								
Setup Hrs.								1	ha	+	11		
1									J'OROC!				
Cycle Time									1	6			
Pcs/Hr								12/35		,	2		
DOLLTING													
ROUTING:			OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time													
						1							
												4	
Pcs/Hr													
ROUTING: OPERATION 3 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU	Scrap	Scrap Code	
Setup Hrs.													
•													
Cycle Time													
Pcs/Hr													
ı													
ROUTING:													
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup											
		4 FAIR 5 Training											
TCOND ADV DRODUCTION		6 Meeting											