Part No. Order No. Order Qty		7-3-17 393150 300		Component		7-3-D-BINK				CD contr	ol
				He	Heat Lot # W/O # from Box OPERATION 1		12/11/1			device	es, LLQ
							326404		Navalizita zane r	THRU-PUT/8HRS	50
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
70	12/11/15	DG- DG	5	95	59/	8m	3			1	11
Setup Hrs.	12/11/15	DG	4	24	178			· 2	12-13-		
Ø.	12/14/15	P.6.	5	15	193						
8m	12/14/15	06	8	38	231	1 -1 -1 -1 -1				1	22
Cycle Time	12/15/15	P_6.	8	35	266			-	-		
8.5m	2/15/15	DG-	3	24	290			X	13		
Pcs/Hr								0	11/		
П						Ne	-/	10 y	DARIS)	DE (2)	
ROUTING:	5	BLAS	. 5	L			(a	M	THEMIN		
		22/4	A. 声声·克克·克	OPERATIO	N 2		ARR IN	473142	action of the	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
									- 2	55/	
Setup Hrs.									4000		
									THIN:	1	
									\P	97	
Cycle Time											
Pcs/Hr											
FCS/HI	***************************************						-				
									<del></del>		
ROUTING:		L									
		William St.		OPERATIO	N 3	STANDARDS PARTY		A. A. A.	1.5	THRU-PUT/8HRS	<u> </u>
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
	Sim										
Cycle Time											
				_							
Pcs/Hr											
ROUTING:											
The second second	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record		
1		1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl Rev Increases		Notes	Notes			
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter			
		4 FAIR		12-11-15	Spm	455		B	WRB		
		5 Training 6 Meeting									
ECONDARY	PRODUCTIO				PAGE 1					Test Form	10/15/15