Part No.		11-5-10		Component		11-5-B-BLNK			GD control devices, LLC				
Order No.		394841		Heat Lot #					Gevices, LLd				
Order Qty		3		W/O # from Box					00				
NEAR PLANT				OPERATIO	N 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
10	12-21-15	es Do	20 mm	/3	14					- II	2	4	
Setup Hrs.	2 2/-13	-00	-		(
5								50	3		2- 1		
								0	TV	, 1		1 d	
Cycle Time								UC	X	10.	0 10	(0)	
							1		4	2	1.00)	
12 m			34				1	,	1	TH	100	/	
Pcs/Hr						Α.	10,0	2		-	pollo		
			==			- 1	7.	-	1	-			
								σ.			1		
ROUTING:													
数据数据				OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
						time						Code	
						1			*************				
Setup Hrs.													
Cycle Time													
				•									
Pcs/Hr				E.						_	_		
				_									
ROUTING:													
TO THE REAL PROPERTY.			MESSES TO STATE	OPERATIO	N 3	Davus		is medical		THRU	PUT/8HRS	Carra	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
									+ 1-1-1-1				
Setup Hrs.													
A.N. 10													
Cycle Time													
Pcs/Hr								4					
ROUTING:													
Notes / Instructions Down Time Codes First Part Inspection Record													
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup 4 FΔIR											
		4 FAIR 5 Training											
SECOND ADV DD OD LISTIC		6 Meeting											