					Contr	ol Devices	LLC / Wo	rk Order I	Productio	n Record							
Part No.		37501		Rev Letter E						ŀ	leat Lo	t#					
Order No. 3-		7756	40	Component 537501-10]		or	t				
Order Qty		000	11									ox W/C					
- 700			100] 1								114 011	Lubei			
QTY CH	ANGE INLS/	DATE			J						1	C+-	ndard Cu	cla Tima 9.	Satura 1	Timo Vo	rified
				Spe	cial Notes / Instructions							Standard Cycle Time & Setup Time Verified					meu
											b						
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	S/U	Setup %
Machine	# 5	67		4		0	0	STD CYC	LE TIME			Ting.			14	0	
7.15	DH	4	_	525		0	0	0	0								
-)->	-			Par		0	0	0	0								
7/1/	32	4	0	525		0	0	0	0								
						0	0	0	0						-		
						0	0	0	0								
						0	0	0	0								
J. F						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								-
-					-	0	0	0	0		ļ						
			-		-	0	0	0	0								
-						0	0	0	0								
						0	0	0	0								
						0	0	0	0					,			
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
					-	0	0	0	0								
						0	0	0	0						_	= "	
					-	0	0	0	0								
						0	0	0	0								
						0	0	0	0					,			
						0	0	0	0								
						0	0	0	0								
						0	0	0	0				22				
						0	0	0	0								
			-			0	0	0	0								
		-				0	0	0	0			-					
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0			e du				- TE	-099/2018
Total Effi	ciency	0	0	0	0	0	0 Poutin	g: WASH	0		0	30	0				
							KOULIN	5. WASH		Fi	rst Par	t Insn	ection	Record			
Final Part Calculation					Code	Total Down Time Description		Hours	Date Part Tin Submitted of D		ne	Approved Yes / No		Inspec	tor	or Notes	
Total Counted Pcs (from packi				packing)	1	Maintena	ance	0									
Total Scrapped			0		2	Tooling		0									
3rd Operation Count				0	3	Setup Idle	e	0									
2nd Operation Count				0	4	Other		0									
1st Operation Count				0		3									T	est 4/	29/15