Part No.		1104-13-1/4-5/8		П	Con	nponent	11	1104-13-1/4			672.5	ontr device	ol
Order No.		394116		11	He	at Lot#					602	device	es, LLC
Ord	er Qty	9	6	1 [from Box				1			
					PERATIC	N 1		可是被逐渐之一次			THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down time code		Notes	÷	Scrap	Scrap Code
StepDill	12/15/15	P.C.	1			6				2			
Setup Hrs.									1	Lope	<i>F</i>		
12min.												,	
Cycle Time										16)		
										1			
Pcs/Hr									1	(-1)			
									1	9		N	
ROUTING:	PROFESSION STATES		White Joseph	0	PERATIO	N 2	O St.	A Section of the sect			TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	o. Name Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code	Notes		ПКО	Scrap	Scrap Code
Setup Hrs.							-		-				
octup mon													
Cycle Time													
Pcs/Hr		_						11.5					
PCS/HI													
					- 1								
ROUTING:													
				0	PERATIO	N 3			150 x	- 1440	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name Prod Hrs.		Т	otal Pcs.	Cum. Total	Down time	Down time code	Notes		- IIVA	Scrap	Scrap Code
	_												
Setup Hrs.													
Cycle Time													
Cycle Time					_								
	_												
Pcs/Hr													
					V-10-								
ROUTING:				_									
Notes / In	nstructions	Down Time Codes			First Part Inspection Record								
		1 Maintenance 2 Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR											
		5 Training	Training										
		6 Meeting											