Control Devices LLC / Work Order Production Record																	
		21212001-10]	Rev Letter		カ				H	leat Lo					
Order No. 38		30%3()		1	Comp	onent	A02002-0060			1	Box W		ا ءسد				
Order Qty											nd on						
QTY CH	ANGE INLS/	DATE			i			$\supset_{\mathcal{C}}$	260	74					& Se	tup Tim	e Vertified
			Specia	al Notes /	Instructions				ab out			1st Operation			MR 10/20/14		
		U.,	, ,	<u> </u>			. 10	5 1th			2nd Operation						
4min 30se						Т	1	,,			1	3rd Operation					
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # OKUMA					0	0	STD CYC	LE TIME	11M 97 SEC	-	A	A COL	14 A	4	- 0	#DIV/0!	
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Total Effi	ciency	0	0	0	0	0 Ro	uting:	OP "B" A	T HARDII	#DIV/0!	0		0				
Machine	# HARD	ING		1-63	Way July	24-1-26	0	STD CYC		12221110	-	В	- W.	6814	3	0	#DIV/0!
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Machine #	#					(, e) = 2	Routir 0		: PACK DEPT STD CYCLE TIME							0 1	#DD//01
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								Routing:			1925						
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Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submitte			Approved Yes / No		Inspec	tor	N	lotes
Total Counted Pcs			(from packing)		1	Maintenance		0	11-24-					JC	_		
Total Scrapped			(from packing)		2	Tooling		0	11-01-	0-1	,			7			
3rd Operation Count				0	3	Setup Idle	<u> </u>	0		_			-		\dashv		
2nd Operation Count				0	4	Other		0		+					\dashv		
1st Operation Count			0			J	_		<u></u>								