Control Devices LLC
Work Order Production Record

Field	Value
No.	S1695167001
No.	382685
Qty	460
Machine No.	CNC
Rev Letter	A
Planned Pcs/Hr	#7
Material Heat Lot No.	RO2002-00064 2 1/4x
Setup Allowed Hrs.	0
Setup Actual Hrs.	0
Setup %	####

Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan. Pcs/Day	Actual Pcs/Day	%.Mach. Efficiency	Mach Down Time	CODE	Scrap Pcs.	Notes
beginning balance					0	0	0	0	0	0	#DIV/0!				
2-11-14 JC	3302	4.0		48	0	0	0	0	0	0	#DIV/0!				moved boring bar to shorter
2-10-14 JC	32985	7.6		31	0	0	0	0	0	0	#DIV/0!				
2-14 JC	0917	8.0		47	0	0	0	0	0	0	#DIV/0!	1.0			
3-14 JC	0966	8.0		44	0	0	0	0	0	0	#DIV/0!				
2-B14 JC	0966	16		3	0	0	0	0	0	0	#DIV/0!				
2-12-14 JC	3300	2.0			0	0	0	0	0	0	#DIV/0!				Setup 2nd op mod
2-21-14 DPm	2770		2.0	RESETUP	0	0	0	0	0	0	#DIV/0!				O-Ring checks
2-24-14 JC	27985	5.0	2.0	82	0	0	0	0	0	0	#DIV/0!				O-Ring checks-form
3-14 JC	27985	5.0		80	0	0	0	0	0	0	#DIV/0!				Gauge
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
					0	0	0	0	0	0	#DIV/0!				
Efficiency		0	0	0	0	0	0	0	0	0		0	0		Page 1

Down Time Codes

#	Code	Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

| Planned Pcs | 0 | Total Counted Pcs | |
| Efficiency | #DIV/0! | Piece Count | 0 |

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes