Part No.		FS134		Cor	nnonent	۸۵	A02002-0024			2) conts	al
Order No.		399538			Component Heat Lot #		A02002-0024			CD contr device	01 25. LL(
				-					_		
Ord	der Qty	8	00		# from Box						
				OPERATIO	Down			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
COBRA	2-18-11		*	23	- 2	(1 5	3//		1		
OKMA	0 10 14	00 10	3,0	83	35	9,0	3/6		and adju		
Setup Hrs.	21 / 3	BA/15	65	102	135			9000	by food	er	
4	2-19-16	30	8.0	150	249			-			
Cycle Time		BA	8:0	127	326						
3min	2-20-16	50	20	34	560				Letter		
24500	2-20-16	BA	6.0	87	647						
Pcs/Hr	2/22/14	35	1	20	TOT		1				
	2.22.16	BA	8,0	151	856						
15											¥/
ROUTING:				OPERATIO	N 2	1980 (2770)	AND PROPERTY.	40 EE 2	Contraction of the Contraction o	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	Scrap	Scrap
		- The Traine	Trod Tilo.	l local i con	Cum. rotar	time	code		Notes	Зстар	Code
COBRA	2-19-16	70	1,0	20	20	4.0	3				
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	2210-12	Mr	io	3	1172		2 NO	Of		2	
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Cyalo Timo	200111	BOT	6	1.1	410		100	001	FULL	- PU	
Cycle Time	1		Ğ	84	304						
	2/22/16	NP	2	28	332						-
Pcs/Hr		-									
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ROUTING:	1										
	THE RESIDENT	CAPALITY OF	AND PARTY	OPERATIO	N 3			Contract of		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
*1		-									
Setup Hrs.		200									
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ycle Time			8.						11		
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Notes / I	nctructions	D	6 1		Andrew San San						
Notes / II	nstructions	Down Ti Maintenance	me Codes	Data Park			irst Part In:		Record		
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector	Notes	
2(4):		3 Setup		2-12-16	Yes / No Check Letter		Actor DRUTH	Tool To			
					1096	7100		1	M	ACCE DENTH	
		4 FAIR				,		1			
		FAIR Training Meeting				,		4			