G4-R   SP2265   SP2265   LLC   GA   GA   GA   GA   GA   GA   GA   G	Test Form 11/4/15	Test F									RD	BRAZING PRODUCTION RECORD	RAZING PROI
Gd4-R   Stanguishing Traceability Numbers   Gamponent(s)   G4   G4   Nols)   G4   Stanguishing Traceability Numbers   G4   G5   G4   G5   Mols)   Mols)   G4   G5   Mols										Meeting	6 (		
Setup   South Flore   Setup   Setup   South Flore   South Flore   South Flore   Setup   South Flore   So					T					FAIR			
G4-R   G4-R   G-RING   G4   No(s)   Sitting uishing Traceability Numbers   Set on the box label, directly above the word "heat."   Set on the word "heat."   Set on the word "heat."   Set on the wo		Notes					Yes / No		_	Setup			
South   Sout				perpector	Rev Letter		Approved	Time Of Dav		Maintenance			
Setup   Corated on the box label, clirectly above the word "heat."   Corated on the box label under box quantity.   Located on the box label, clirectly above the word "heat."   Corated on the box label with the letter "M."   Located on the box label word "heat."   Corated on the box label word "heat."   Corated on the bag followed by "Lot Number."   Setup   Corated on the bag followed by "Lot Number."   Pos./Hr   Put/Bins   Strap   Prod Hrs.   Total Pcs.   Cum. Total   Down Time   Code   Pos./Hr   Put/Bins   Strap   Pos./Hr   Put/Bins   Strap   Pos./Hr   Put/Bins   Strap   Pos./Hr   Put/Bins   Put/Bins   Pos./Hr   Put/Bins   Put/Bins   Pos./Hr   Put/Bins   Put/Bins   Put/Bins   Pos./Hr   Put/Bins   Put/B				pection Record	irst Part Ins	P				Down Time Codes		Special Notes / Instructions	Special
Setup   Core   Component(s)   Component(s)   Solistinguishing Traceability Numbers   G4   G4   G4   G4   G4   G4   G4   G													ROUTING:
Setup   Cycle   Prod Hrs.   Total Pcs.   Total Pcs.   Cum. Total   Sown Time   Scrap   Prod Hrs.   Total Pcs.   Cum. Total   Sown Time   Scrap   Scr		<b>†</b>											
Setup   Setup   Common   Setup   Common   Setup   Se		,											
Setup   Prod Hrs.   Total Pcs.   Cum. Total   Down Time   Find Hrs.   Component   Code   Co													
Setup   Cycle   Prod Hrs.   Total Pcs.   Component   Down Time   Down Time   Down Time   Code   Scrap   Down Time   Code   Down Time   D		B	10										
Saction   Sact		9,9	5										
Save their work order number. Setup Do not require traceability.  Prod Hrs. Total Pcs. Cum. Total Down Time Fig. 1. Component(s)  South Girls (Component(s))  South Girls (Component(s))  G4  A) /A  G4  G4  A) /A  G4  G4  A) /A  30   5150-4   G4  A) /A  30   5150-4   Coated on the box label, directly above the word "heat."  Use a their work order number and date on the box label. Located on the bag followed by "Lot Number."  Setup Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Total Pcs. Cum. Total Down Time Coade  Frod Hrs. Thru-  F		0											
Setup   Fird Hrs.   Total Pcs.   Total Pcs													
Setup   Setu													
Setup   Prod Hrs.   Total Pas.   Cum. Total   Down Time   Frod Hrs.   Total Pas.   Cum. Total   Down Time   Frod Hrs.   Frod													
G4-R   392265   GONTTOIL   Component(s)   Heat Lot/Traceability   No(s)							1						
Component(s)   Component(s)   Heat Lot/Traceability   No(s)													
Component(s)   Component(s)   Heat Lot/Traceability   No(s)													
G4-R   G-4-R   G-4-	0000									50		ge	12/1
G4-R   392265   Component(s)   G4   Component(s)   G4   G4   G4   G4   G4   G4   G5   G4   G5   G4   G5   G5	Scrap	Scrap		Notes			Down Time Code	Down Time	ım. Total		Prod Hrs.	Emp. Name	Date
G4-R  392265  Component(s)  FO  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Cycle  Component(s)  G-RING  G-RING			put/8hrs		Pcs./Hr			Time		Hrs.		MO.	
Component(s)  GAM Gevices, LLC  G4  G-RING  box label under box quantity.  irectly above the word "heat."  starting with the letter "M."  er and date on the box label.  d by "Lot Number."			Thru-			Control of the last	Mary September	Cycle	3	Setul		Mach	
ity Numbers box label under box quantity. irectly above the word "heat." starting with the letter "M." er and date on the box label. d by "Lot Number."										e traceability.	Do not require	Caps/Plugs	Caps,
Component(s)  G4  G-RING				ı		I		. =	Lot Number.	e bag followed by	Located on th		Snap
Component(s)  G4  G-RING								e box label.	d date on the	k order number an	Use their wor		Flare
Component(s)  G4  G-RING								letter "M."	ing with the I	e spool label, start	Located on th	Copper Tubing	Copper
Component(s)  G4  G-RING					na n		9.	word "heat."	y above the v	e box label, directl	Located on th	Brazing Rings	Brazin
Component(s)  G4  G-RING		-	90					ox quantity.	abel under bo	cated on the box l	Six digit no. lo	Flare Nuts	Flare
Component(s)  G4		7	2015	G-RING					mbers	hing Traceablity Nu	Distinguis		
Component(s)		A	2	G4						J	5(	Order Qty	Orde
		D(S)	No	nponent(s)	Con		LLC	devices,	H	265	3922	Order No.	Orde
		Traceahility	Heat Lot /T	00 E0						Ż	G4-	Part No.	Par