Part No.		1303-20	1303-25-14		Component		A		control devices, LLC		
Order No.		394205 7		Heat Lot #		/303-A			G.	device	es, LLC
Order Qty		8		W/O # from Box					1		
	在某样的 的	2002 17 100	1,215,2196	OPERATIO				Take Ma	THR	J-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	12/5/12	DG-	2		J	Sm	3				
Setup Hrs.								3			
8m								50	SOB		
Cycle Time									/		
15m									ng l)	
Pcs/Hr									11/69		
									(/ -		
ROUTING:											<u></u>
	31-14-17-17-17-17			OPERATIO	N 2	Down	Part Cale	fell all of	THRU	J-PUT/8HRS	Carra
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code
1										-	
Setup Hrs.											
									999999999999999999999999999999999999999		
Cycle Time											
9											
Pcs/Hr											
ROUTING:							7.0				
OPERATION 3 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
W .											
Setup Hrs.											
octup ilisi					I I						
Cycle Time											
by cic Time											
Dec /11											
Pcs/Hr					72						
ŀ											
ROUTING:							J.				
	structions	Down Ti	me Codes			r Fi	rst Part Ins	pection	Record		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		Submitted	6	Yes / No	Check	Letter	Letter		
		4 FAIR		12/15/15	6 pm			B	at C		
		5 Training 6 Meeting									
FCONDARY	PRODUCTIO				PAGE 1						0/15/15