				-02	0								
Part No. Order No. Order Qty		G50-12 GV SAMPLE 1000		Component		A	A06202-0036			670 VI	contr	lo:	
				He	Heat Lot # W/O # from Box					GD control devices, LLC			
				W/O									
THE WAY			MARKET REPORT	OPERATIO		The Labor		1000		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
ОКИМА	2-2-15	20				1,5	3	PRO	ram toolsland	selip			
×=1000	12.2.5	BA		3		1.0	đ	Xm.	sh set cp	)	3		
Setup Hrs.	12-4-15	B,A-	. 15	5	45	1.0	13	adit	and resubi	-Fir			
	12.5.15	JO	5.0	60	65		v						
	12,5,6	BA	5.0	Le G	131					0	7		
Cycle Time	12/1/11	B7	8	101	232						16		
3175	12-7-15	20	6.5	85	317				x Oit	111	1,7		
	12.715	BA	4.0	56	373				A C	11	5		
Pcs/Hr	12/8/15	BT	8	133	506				1.	1	7		
17	12-8-15	20	7.5	12/	633				1				
BOUTING	12.8-15	BA	6.5	117	750						3		
ROUTING:	PART STATE AND			OPERATIO	NI 2			NO.		TUDU	DUT (OUDS		
Mach No.	Date	From Name	Dun di Han		T	Down	Down time			THKU-	PUT/8HRS	Scrap	
wach wo.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
	12/9/15	BT	6.5	118	868								
	12-9-15	20	3.5	50	918								
Setup Hrs.													
						4			4	A			
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Cycle Time				4:				1	013			II .	
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ROUTING:													
ROUTING:		White of the control	IAC PART A	OPERATIO	N 3					TUDU	NIT/OUDS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	10,04	Notes		Scrap	Scrap Code	
Setup Hrs.									<u> </u>				
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ROUTING:							L						
	structions	Down Ti	me Codes			F	irst Part In:	spection	Record				
1				Date Part	Date Part Inspection Record  Date Part Time Of Day Approved Mtrl Rev Inspector				A De Sance				
2		8		Submitted	0	Yes / No	Check	Letter		spector Notes			
4		FAIR		12-2-15	9pm	N	1	A		at c			
	5	Training Meeting		12-4.15	10:300	Y			JC	3rd	Jub.	5	
SECONDARY	PRODUCTION				PAGE 1						Test Form :		