Part No.		CR15		Component		-A02071-0036		-13/N		contr	ol es un	
Order No.		396094		Heat Lot #								
Orde	er Qty		2	W/O # OPERATIO	from Box			4.06965.00		TUDU	DUT/OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKU-	PUT/8HRS Scrap	Scrap Code
H2												
Setup Hrs.								54				
Cycle Time											10	
2 (1)								,		11	6:	
Pcs/Hr									1	10	5.	
ROUTING:												
				OPERATIO	OPERATION 2			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				****								
Cycle Time												
Pcs/Hr	70-5					(1					×-2	
ROUTING:				_								
The state of	THE WALL			OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
									W.			
Setup Hrs.												
Cycle Time	71											
Jyore Time												ā
Pcs/Hr								+				
ROUTING:												
Notes / Ir	structions		Down Time Codes Maintenance		First Part Inspection			Record				
		 Maintenance Tooling Setup FAIR Training 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector		Notes		
SECONDARY		6 Meeting			PAGE :						Test Form	10/15/15