D-4 N		10146	7.10.20	Com	nonent	101467-19-30 Control						
Part No.		101467-19-20		Component		101467-19-30 Control devices					ces, LLC	
Order No.		394509 1500		Heat Lot #			100000		20			
Ord	er Qty	15	500	OPERATIO	from Box			100000		THRU-PUT/8H	RSI	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scran	
BS-17	12-23-0	W W	£	873	873	Sis	3			07	// K-3	
Setup Hrs.	12-2915	DH	7.5	810	1683		_	5 In	vertory "			
	12-29	W	&	500	2183				,			
Cycle Time	1-4-16	np	1.5	147	2300				/		-	
cycle Time				50	BO	A	44.4	7/	1,10			
Pcs/Hr					0	~		1		10		
									1-15	00		
ROUTING:							,			30		
March State				OPERATIO	N 2				A THE SHAPE	THRU-PUT/8H		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.				*		12	ř		· · · · · · · · · · · · · · · · · · ·			
				1/4		ē.						
Cycle Time						E 5						
Pcs/Hr					Vie in a	1 1						
i csy i ii		74			Y .							
ROUTING:			BAR STA	OPERATIO	N 3	AP 100 FT	PART IN			THRU-PUT/8H	RS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap	
					31 42							
Setup Hrs.	- 1 - ET-											
			4	t to w	2	10 y						
Cycle Time	-	1 187	200	×			_					
	12		*F									
Pcs/Hr	A ST	100	1	.+)				f				
		.2-							- Nove-			
ROUTING:		l		75								
_	nstructions	Down T	ime Codes	The second of the second		F	irst Part In	spection	Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li><li>3 Setup</li><li>4 FAIR</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Inspector		Not	Notes	
				12:23-15	1:00	YES	V	B	207	)		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>				UNIVERSIT						
SECONDARY PRODUCTION RECORD				PAGE 1						Test F	orm 10/15/15	