Part No.		7-4-6		Component		7-4-B-BLNK			CD control devices, Luc				
Order No.		393022		Heat Lot #					devices, Lic				
Order Qty		60		W/O # from Box					1			144	
				OPERATIO)N 1	Merconia.				THRU	I-PUT/8HRS		
Mach No.	Date	Emp. Name	,	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code	
×	12/11/15	DG- P.G.	7	75	35	3 m	3	-			/	15	
Setup Hrs.		7.0.	7	77	103			7	. /	1			
5m								1	360U	<u>ナ</u>			
Cycle Time													
3m								1/1/2	290	5		3	
Pcs/Hr								#	12-9	1-1			
18									100 6	57			
ROUTING:	5	BLA											
		0 17	Washington and	OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.				0.4									
							10					/	
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Cycle Time													
Pcs/Hr													
7.00/111													
ROUTING:													
		" 是你是这	arch salasin	OPERATIO	N 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
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Cycle Time													
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Pcs/Hr													
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Notes / In	otructi												
Notes / Instructions Down 1 1 Maintenan			me Codes	- I				spection Record					
2		2 Tooling	:	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes				
4		4 FAIR		12111	8pm	455		A	WRB	WRB			
		Training Meeting				-							
ECONDARY PRODUCTION				-L	DACE 1								