

# Control Devices LLC

## Work Order Production Record

Machine No. **623**

Rev Letter **4**

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

Verify

DAVENPORT / B&S BAR FEED

Wgt/Bar Total Bars

Bars per Load Remaining Loads

Wgt/Pc Pcs/Bar

Component **1/4 RD B**

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Notes

Order No.	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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