Part No. Order No. Order Qty		4-4-B-BLNK 394925 500		Component Heat Lot #		A02071-0034				GD	contr	ol es, Luc
				-	W/O # from Box		N/H					
Olu	er Qty			OPERATIO						THRU-PU	IT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
НЗ	12-22-15	HVO	10	545					Jobo of			
Setup Hrs.									HVD			
- 1												
Cycle Time												
Im 23								u		- 110		
Pcs/Hr									1.1	5		
52									171	55	R	
ROUTING:												
Co. Bridge				OPERATIO		Down	The Post of the Po			THRU-PU	T/8HRS	Carre
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
10												
		- W										
Setup Hrs.												
- 1												
Cycle Time												
-,				_								
Pcs/Hr		_										
			*	7								
ROUTING:	ALIENSEN A	General Production		ODERATIO	N 2		45.0			CTUBU SU	- (01150)	
Mach No	Data	Face No.	D. 111	OPERATIO		Down	Down time			THRU-PU		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Soften Hen												
Setup Hrs.									-			
ŀ				- K								
ycle Time												
				-					H. C.			
				- No								
Pcs/Hr								8				
OUTING												
Notes / In	structions	Down Ti	me Codes				irst Part In	nestin	Paccad			
		1 Maintenance		Date Part	First Part Inspection			Rev	T			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes			
		3 Setup 4 FAIR		12-17-K	TOK 11:30 450 /A IN				(#00° 10)			
		5 Training				*						
ECONDARY	PRODUCTIO	6 Meeting N RECORD			PAGE 1						est Form 1	0/12