Part No.		703-10-3/16		Component		703-A-BLNK			GD control devices, Ltc				
Order No.		393760		Heat Lot #					devices, LLC				
Order Qty		2		W/O # from Box								1	
			岩 洲 西海	OPERATIO		WHY SUB		THE STREET	ASSOCIA	THRU	-PUT/8HRS	112	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	12/11/15	DG	2,5		20	Im	3						
Setup Hrs.								1	2				
bm								30		_			
Cycle Time								0	arts				
4m							1	10 p	CHINE		15		
Pcs/Hr						1)	(0)	////		121	25		
14										18	A		
ROUTING:	PACKI	nb											
型して対		Piletonia	Cars College	OPERATIO	N 2			THRU			J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
		1 0											
Setup Hrs.						"						***	
										_			
Cycle Time													
cycle rime		1											
Pcs/Hr													
/													
ROUTING:													
	I Manual Control			OPERATIO	N 3		5 B (4)		Tank Hom	THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
								88 211					
Setup Hrs.													
setup nis.													
Cycle Time													
cycle Time													
Pcs/Hr					-			į.					
. 55/111												_	
ł													
ROUTING:													
	nstructions	Down Ti	ime Codes		English	F	rst Part Ins	spection	Record		The state of		
		1 Maintenance 2 Tooling		Date Part Submitted	I Ima ()t Day I		Approved Mtrl		Rev Inspector		Notes		
1		3 Setup		- 33		Tes / NO	Check	Letter					
		4 FAIR 5 Training											
		6 Meeting			-								
FCONDARY PRODUCTIO		NI DECORD			DACE	77		-					