

Part No.	PWN00027-H	ADDED W/O #	CYCLE TIMES	Thru-Put/Hrs	2640	Wgt/Pc.		Mach No.	S5	
Order No.	389965		Standard	Planned Pcs/Hr	330	Wgt/Bar		Setup Allowed Hrs.	4	
Order Qty	72,000	QTY CHANGE IN DATE	Actual	Actual Pcs/Hr		Component	A06021-0016	Pcs/Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11/10	DM	8	3300	3300	P9251	1.5	3			
11/10	FE									
11/11	32	7.5	3135	6435		0.5	6			
11/11	51	1	340	6745		0		5013 PULLED OUT	0	
11/12	DM					DE-1.5	3	PET JOB BACK IN		
11/13	32	2	775	7550		ML	3			
11/13	51	7	2730	10280	P9315	DE-1	1	MAINT. ON HIGH PRESSURES	0	
11/13	DM	3.5	1250	11530	P9315	DE-4.5	2	worked on S-30 changed st.2 and both of st.3 inserts		
11/16	32	2.5	650	12180		MG 5.5	1	lots of problems / see note	0	
11/16	51	8	3750	15430						
11/16	DM	8	3025	18455	P9315					
11/17	32	8	3375	21830						
11/17	51	4	1600	23430		0		301 OUT	0	
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
11/15	3:00pm	yes	✓		ST	
11/13	4:30pm	yes	✓		MR	

11/14/15

11/15/15