Part No.		11-4-26		Component		11-4-L-BLNK			control devices, LLC			
Order No.		402437		Heat Lot #						611 4	# device	es, LLC
Order Qty		5		W/O # from Box		398 873						
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	16 Scrap Code
80	3-3-16 3-4-16	OG CS	2.5		2	time					1	22
Setup Hrs.	7-7-16	9	0,0		-/			х.				
7 MIN							-					3
Cycle Time				+0	K-00	1	1		4			
Cycle Time							1	. 0	3,1	n		
30 MIN								By. The				
Pcs/Hr								2005				
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ROUTING:												
				OPERATIO	OPERATION 2		Down Down time		THE		PUT/8HRS	Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		-										
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Cycle Time												
											59.5	
Pcs/Hr												
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ROUTING:				ODERATIO	N 2	1 Dentition in	and an element			TUDII	PUT/8HRS	
Marala Na			B. Tu	OPERATION 3			Down Down time			I IIKU-		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code	
Setup Hrs.	···											
		ja 14										
Cycle Time	1100											
Dec/III												
Pcs/Hr								-				
											-	
ROUTING:						-						
Notes / Instructions		Down Time Codes			First Part Ins				Record			
The control of the co		1 Maintenance		Date Part	Date Part Submitted Time Of Day		Approved Mtrl		Rev Inspector		Notes	
		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter	mspector		Notes	
		3 Setup 4 FAIR										
		5 Training										
SECONDARY	Y PRODUCTIO		- The William Property		PAGE 1						Test Form	10/15/15
											23/2/ 3	