


| | | | | |
|-----------|----------|----------------|-------------|--|
| Part No. | P1212001 | Component | P1212001-00 |  control devices, LLC No Parts EFB |
| Order No. | 401612 | Heat Lot # | | |
| Order Qty | 100 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| KNGSBURY | 2/24/16 | JT | .2 | 3 | | | | | 2 | 3 |
| | 2/26/16 | T.W.J. | 1.5 | 27 | 30 | | | Job off | | |
| Setup Hrs. | 3-1-16 | MK | 1.5 | 159 | 189 | | | | 3 | 11 |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | | THRU-PUT/8HRS |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| OPERATION 2 | | | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 472 | 2/24/16 | JT | .2 | 1 | | | | | | |
| | 2/26/16 | T.W.J. | 1 | 27 | 26 | | | | 1 | 2 |
| Setup Hrs. | 3-10-16 | JW | 2.5 | 12 | 38 | 2.5 | 3 | | 11 | 11 |
| 5 | 3/12/16 | NK | 4 | 148 | 186 | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

\$78.85

3.22 Hrs

5.5

17

| ROUTING: | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| OPERATION 3 | | | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|----------|
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 2/24/16 | 9:30 | YES | ✓ | | | CHRS |
| | | 2/26/16 | 1:00 | YES | ✓ | D | | |
| | | 3-1-16 | 9A | YES | ✓ | | | NPTX 60% |
| | | 3-12-16 | 5:30 | YES | ✓ | | | CHRS |