Part No.		R450-10		Component						P 7	contr
Order No.		393132		Heat Lot #					]	<b>61</b> 41	device
Ord	er Qty			W/0 #	from Box				1		
				OPERATIO			- P		Safety Company	THRU-	PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap
thread Thread	2-8-18	JN	7.5	210		.5			SETUP	7	
Setup Hrs.	2-13-16	JN	Co	180				10	TET CO		
	01314		- Cit	7 3				/	171	)	
								14.5	Hit,	/	
Cycle Time								SC V	<del>)</del>	10	
								, ,,	100	4	
							<b>—</b> 1		17/100	7	
Pcs/Hr								0	1 5/		- 1
,				<b>-</b>							
	-			1							39 -
ROUTING:											
OPERATION 2										THRU-	PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap
Ł						3.3.0.3.					
Setup Hrs.			Ti.								
Cycle Time											
									- 8		
Pcs/Hr											
ROUTING:				OPERATIO	N 3	No. The				THRU-	PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap
	=====										
Setup Hrs.											
Cycle Time											
		0									
Pcs/Hr							-				
ROUTING:											
Notes / Instructions Down Time Codes				Sentonal Assistant	First Part Inspection Record						
		<ol> <li>Maintenand</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes
		<b>3</b> Setup		/-					129		
		4 FAIR 5 Training			360						
		6 Meeting		v.							