


Part No.	SF404-A-BLNK	Component	A02071-0034	
Order No.	397683	Heat Lot #		
Order Qty	2000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	2-12-16	Hvd	7	305					1	11
H4	2-16-16	Hvd	3	121	426				0	
Setup Hrs.	2-16-16	JS	6	261	687				0	
2	2-17-16	JS	8	1150	?				0	
	2-18-16	Hvd	11	471	1158				0	
Cycle Time	2-18-16	JS	3	121	1279				0	
1m/53	2-19-16	Hvd	3	139	1418				0	
	2-20-16	Hvd	4	176	1594				0	
Pcs/Hr	2-21-16	JS	6	1150 225	1619			UK2 Resistor	0	
43	2-22-16	Hvd	2.5	108	1927			Job not Hvd	0	

ROUTING: TO THREAD ROLLER

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-12-16	10:45	YFS*	✓	B	AT	OK'd per P-25
								DATA