Control Devices LLC / Work Order Production Record Part No. Heat Lot # **Rev Letter** or Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Planned Hours % Oper. Efficiency **Total Pcs** Balance Due Pcs Plan Pcs/Day Pcs/Day Emp. Name Prod. Hours Setup Hours S/U hrs Date Down Time Cum. Total Actual S/U Scrap Pcs/Hr Setup 9 Pcs. Machine # / O ...0 STD CYCLE TIME #DIV/0! Total Efficiency Ō. iÕ. #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Ò. **Total Efficiency** Ŏ 5-Ö.⇒ Ö #DIV/0! Routing: Machine # STD CYCLE TIME Total Efficiency #DIV/0! i Ö Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved **Final Part Calculation** Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** 9:45 m (from packing) Maintenance **Total Scrapped** Y8 NPT (X Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count