


Part No.	CUTU-17-3/16	Component	CUTU-0-3/16	
Order No.	402069	Heat Lot #	#M88808	
Order Qty	4000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	2592	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BURR OAK	2/26/16	30	12	6374	6374	25 min				
Setup Hrs.										
5 MIN										
Cycle Time										
10 SEC										
Pcs/Hr										
324										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								