					Cont	rol Devices	LLC / Wo	ork Order	Production	on Record						
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QTY CH	ANGE INLS/	DATE	1						7					ycle Time &	Setup Tim	e Vertified
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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	Actual S/U	Setup %
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Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	d of Day		Yes / No		Inspector	1864	otes
			(from packing)		1	Maintena	nce	0	8-21-15	1 2:19	Spin	YE	5	at	Grains	()
Total Scrapped			0		2	Tooling		0	_			MEAL PR	N/CEC		-	THE PERSON
3rd Operation Count				)	3	Setup Idle		0								
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Lst Operation Count		it	C	)											Tes	t 4/29/15