

| Part No. | PWNA007B | CYCLE TIMES | | Planned Pcs/Hr | 648 | Thru-put/8hrs | 5184 | Mach No. | S4 | |
|------------------------------|-------------|-------------------|------------|------------------|-----------------------|---------------|-------------|--------------------|------------|------------|
| | | Standard | 5 | | | | | | | |
| Order No. | 384968 | ADDED W/O 2 | | Actual | | Actual Pcs/Hr | | Setup Allowed Hrs. | 4 | |
| Order Qty | 2,500 | DIT CHANGE INSIDE | | VERIFIED BY DATE | | Component | A02061-0008 | DOWN TIME CODES | | |
| Date | Emp. Name | Prod. Hours | Total Pcs. | Cum. Total | Material Heat Lot No. | Down Time | D/T Code | Notes | Scrap Pcs. | Scrap Code |
| 10-15-15 | K.W. | 0 | 0 | 0 | CHI 66283 | 7.5 | 3 | | 100 | 11 |
| 10-15-15 | K.W. | 0 | 0 | 0 | CHI 66283 | 7.5 | 3 | | 0 | 0 |
| 10-15-15 | K.W. | 0 | 0 | 0 | CHI 66283 | 7.5 | 3 | | 0 | 0 |
| 10-16-15 | K.W. | 0 | 0 | 0 | CHI 66283 | 7.5 | 3 | | 50 | 0 |
| 10-16-15 | K.W. | 0 | 0 | 0 | CHI 66283 | 7.5 | 3 | | 0 | 0 |
| 10-19-15 | K.W. | 7 | 2900 | 0 | CHI 66283 | 7.5 | 3 | | 0 | 0 |
| TOTAL PCS. PRODUCED | | | | | | | | | | |
| Special Notes / Instructions | | | | | | | | | | |
| First Part Inspection Record | | | | | | | | | | |
| Date Part Submitted | Time of Day | Approved Yes/No | Mtrl Check | Rev Letter | Inspector | Notes | | | | |
| | | | | B | | | | | | |
| TOTAL SCRAP PCS. 150 | | | | | | | | | | |
| Notes | | | | | | | | | | |