

Control Devices LLC
Work Order-Production Record

Machine No. 4474

Rev Letter 3

Planned Pcs/Hr

Remaining Loads #DIV/0!

Setup Allowed Hrs.

Setup Actual Hrs. 0

Setup % #####

Wgt/Bar Total Bars #DIV/0!

Bars/Load Total Loads #DIV/0!

Wgt/Pc Pcs/Bar #DIV/0!

Component XF5001-10

Order Qty

Part No. XF5001

Order No. 324995

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pcs.	Notes
------	-----------	---------	-------------	-------------	-------------	---------------------	---------------	------------	-----------------	--------------	----------------	--------------------	-----------------------	----------------	------------	-------

beginning balance

9/14 2H 570 6 980

3/14/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

2/14 2H 570 6 980

First Part Inspection Record

Barstock Efficiency

Total Planned Pcs 0

Total Counted Pcs

Actual Efficiency #DIV/0!

Actual Efficiency #DIV/0!

Total Barstock Pcs #DIV/0!

Down Time Codes

1 Maintenance 0

2 Tooling 0

3 Setup Idle 0

4 Other 0

5 Alternate - Tooling/ Units/ S/U 0

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes