I					Contr	ol Devices	LLC / Wo	rk Order	Production	n Record								
Part No.		IT	100	2/0	Rev Letter					Heat Lot #								
Order No.		3/	198	19/1	1	Comp	onent	tim	Im/20/0-10				or					
Order Qty		7	00	1=	7							Box W/O #'s Found on Label						
	ANGE INLS/	DATE	00		1								-					
- qricis	ANGE INES	DATE	Snec	ial Notes / I	Instructions				1				Standard Cycle Time & Setup Time Vertified 1st Operation					
			spec										2nd Operation					
Ε.												3rd Operation						
-	. 0	s	a s	S	ed s		8 S	a a	a a	 Q	E 01	61	0.	÷	rs	-	%	
Date	Emp.		Setup	Total Pcs	Planned Hours		Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day.	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %	
Machine #		t70			Terretaria Eginesia	Ö	0		LETIME						Ni.	0.5	#DIV/0!	
C4/8/15	101	2		1300		0	0	0	0		ļ	_	0					
4/20/5	ON	1	-	1990		0	0	0	0		-	-	8					
11.201.3	N/	-/		11.000	1.	0	0	0	0			_	7					
					146.	0.	. 0.	0	0.4									
					17.58 (3.75) 17.5 (4.75) B	0.	Ö	0	0									
					7 . 14 2 4 1 1 1 3 4 1 1 1	0	0	0	0									
	<u> </u>				Town,	0,	0	0	0									
	-			ļ		0	0	Ö	0	ertatičje su s Sastraničje		-			-		- 12-	
	-	1			Part Alt. Parts de	0	0	0	0				-					
Total Effic	iency	0.5	0	.0 □	Ö	Ó	0.0	i i i i i i i i i i i i i i i i i i i	0	#DIV/0!	0		0	I William			1771	
		Tara Valencia	Tana Sal Gara		1	10-27-22	THE RESERVE THE PARTY OF THE PARTY.	uting:	I Company	Changes (Holinia & Standows)	0.213.00.00	TIESCON IN THE	Para and a second	Na. School See	A A COLD TO	THE CAUNCES		
Machine #			74.4				0	STD CYC	LETIME		inie.					0	#DIV/0!	
						0	0	0	0 -									
					3.113	0	0	0	0			_						
					.,	0	0	0	0	- 14		_			725			
				-		0	0	0	0			-	-					
_					3. 1.77pc	0	0.	0	Ö	Trivery.		-		-				
V.					H. T.	0	0	0	0									
						0.5	0	0	0	14.72								
						0	0	0.	0									
						0	0.	0	0									
	CALINDRING CO.	neugoes	ronnick peda	LINE DE LA COMPANIONE	1501020KBK	.0	0	0	0		MARKETINA	tru manha	NO SERVICE	54f02767###	overneta	NIZE HISTORY	nt expressed exten	
Total Effic	iency	0	0.	0-	0	0.0	0	Routing:	+ 0	#DIV/0!	0		0.5	社话	£7		ing st	
Machine #			. Write			101150000	0	STD CYC	LETIME		SECULIAL	idine (50,2-10	1545E	Ö	#DIV/0!	
			3.157-32	41 . 3	TANKT	0	Ō	97.0	0		Phreien		T	2011-12214	ere con	0332200	11011701	
					president.	i Opti	Ö	- 0 -	0.0		1							
						0.0	0	0	0									
					diche.	0	0	0	0				6					
					Total Con-	0.	0	0	0									
					1	0	0	0	0			-	-		_			
					-	0	0	0	0				-					
						0	0	0	0						-			
						0	0	0	0									
						0.7	0	.0	0	.Ware								
Total Effici	ency	i Ö	(io)	0.4	0.0	0.4	0 .	23 Ö : -	0 -	#DIV/0!	i. 0°		0	18.35			(2 : 127 	
							ı	Routing:										
														art Inspection Record				
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte		Time of Day		Approved Yes / No		ctor	r	Votes	
Total Counted Pcs			(from packing)		1	Maintena	ince	0	4-151	BA	-	us	25	DU	-030	60	E CE EL SES	
otal Scrapped			0		2	Tooling		0				·			3	*)		
Brd Operation Count				0	3	Setup Idle	e	0										
nd Operation Count			0		4	Other		0										
st Operation Count			0							-		•						