

| Control Devices LLC / Work Order Production Record | | | |
|--|-------------|------------|---|
| Part No. | P1012001-00 | Rev Letter | |
| Order No. | 375378 | Component | P1012001-00 |
| Order Qty | 50 PLUS | | |
| | | | Heat Lot # or Box W/O #'s Found on Label |

| | |
|------------------------------|--|
| QTY CHANGE INLS/DATE | |
| Special Notes / Instructions | |
| | |

| Standard Cycle Time & Setup Time Verified | |
|---|--|
| 1st Operation | |
| 2nd Operation | |
| 3rd Operation | |

| Date | Emp. Name | Prod. Hours | Setup Hours | Total Pcs | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/day | Actual Pcs/day | % Oper. Efficiency | Down Time | Code | Scrap Pcs. | Pcs/Hr | S/U hrs | Actual S/U | Setup % |
|------------------|-----------|-------------|-------------|-----------|---------------|------------|-----------------|----------------|----------------|--------------------|-----------|------|------------|--------|---------|------------|---------|
| Machine # | | | | | | 0 | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
| 6/22/13 | jt | 2 | 1 | 58 | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

| | | | | | | Routing | | | | | | | | | | |
|-------------------|---|---|---|---|---|---------|---|----------------|---|---------|---|--|---|--|---|---------|
| Machine # B17 | | | | | | | 0 | STD CYCLE TIME | | | | | | | 0 | #DIV/0! |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | -0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| Total Efficiency: | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | |

| Machine # | | | | | 0 | STD CYCLE TIME | | | 0 | #DIV/O! |
|-------------------|---|---|---|---|---|----------------|---------|---|---|---------|
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| | | | | | 0 | 0 | | | | |
| Total Efficiency: | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/O! | 0 | 0 | |

| Final Part Calculation | | Code | Total Down Time Description | Hours | Date Part Submitted | Time of Day | Approved Yes / No | Inspector | Notes |
|------------------------|----------------|------|-----------------------------|-------|---------------------|-------------|-------------------|-----------|-------|
| Total Counted Pcs | (from packing) | 1 | Maintenance | 0 | | | | | |
| Total Scrapped | 0 | 2 | Tooling | 0 | | | | | |
| 3rd Operation Count | 0 | 3 | Setup Idle | 0 | | | | | |
| 4th Operation Count | 0 | 4 | Other | 0 | | | | | |