

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Planned Pcs/Hr

CYCLE TIMES

Standard

Wgt/Bar

Bars per Load

Remaining Bars

Pcs/Bar

Actual

Component

% Mach. Efficiency

Mach Down Time

CODE

Scrap Pcs.

Notes

ADDED W/O #

OTY CHANGE INS/DATA

Version

Order No.

Order Qty

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

Material Heat Lot No.

Material Heat Lot No.

Material Heat Lot No.

Material Heat Lot No.

Material Heat Lot No.

Beginning Balance

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