Part No.		1301-18-5/16		Component		1301-A- BLAKE			control devices, LLC			
Order No.		398828		Heat Lot #				•		611 4	aevice	es, LLC
Order Qty		12		W/O # from Box		393933		3	THRU-PUT/8HRS			04
以下 企业	PER PURCHA			OPERATIO	N 1					THRU	-PUT/8HRS	OFT
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1-30-16	06	25		12	64	3					
Setup Hrs.								3				
64	- 110							50	13			
Cycle Time								0		^		
16 m					_			· ·	81	9		
Pcs/Hr								1	100	1		
3	*1								1		8	
ROUTING:												
			OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.							_				-	
Cycle Time	The state of the s											
	-											
Pcs/Hr												
											V	
ROUTING:				ODEDATIO	N'S							
					OPERATION 3		Down time		THRU			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
									-			
Setup Hrs.						_						
Cycle Time						-						
,												
Pcs/Hr												
							11.7					
ROUTING:									_			
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted	2:05 pm	Yes / No	Check	Letter	WRB	y .		
		4 FAIR 5 Training				(5)		U			1	
SECOND ADV	/ PRODUCTIO	6 Meeting			PAGE 1						Test Form	