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|-----------|------------------|----------------|--------------|--|
| Part No. | 1104-12-5/167/8* | Component | 1104-12-5/16 |  |
| Order No. | 402278 | Heat Lot # | | |
| Order Qty | 9 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | 216 |
|-------------|--------|-----------|-----------|------------|------------|-----------|----------------|---------|-------|---------------|-----|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| STEP DRILL | 3-1-16 | DG | 5 | | 9 | | | | | | |
| Setup Hrs. | | | | | | | | TO BOU* | | | |
| 10 MIN | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| 2 MIN | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| 27 | | | | | | | | | | | |

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |
| | | | | | | | | | | | |

| ROUTING: | | | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | | |
| | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| | 2 Tooling | | | | | | | | |
| | 3 Setup | | | | | | | | |
| | 4 FAIR | | | | | | | | |
| | 5 Training | | | | | | | | |
| | 6 Meeting | | | | | | | | |