Part No.		9-2.5-34		Component		9-2.5-B-BLNK			control devices, LLC				
Order No.		389614		Heat Lot #		a com C					evice	es, Lfc	
Ord	er Qty	1	15		W/O # from Box OPERATION 1		388179			THRU-PUT	/опрс	, ,	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	230700	Notes		crap	Scrap Code	
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Setup Hrs.	4/9/15	1)6	8,	10 5	13	*					<u>'</u> >	22	
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Pcs/Hr					_	7		A.	11/12				
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ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS													
		POSTA DE ASSESS				Down	Down time					Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	S	crap	Code	
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ROUTING:				OPERATIO	N O	195-471- State				THRU-PUT	loune		
and the same	NA -I N - E				OPERATION 3		Down time					Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Sc	crap	Code	
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Setup Hrs.				34%									
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Pcs/Hr								-					
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ROUTING:		8		-						190. 100. 100.			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Date		First Part Inspection Approved Mtrl Rev			Record	Record			
		2 Tooling		Date Part Submitted	Time Of Day	Yes / No	Check	Rev Letter	Inspector	A	Notes		
		3 Setup 4 FAIR		11615	1Por	4FES	V	1	DIF	(In Ines			
		5 Training				,		1	- 1/	0			
SECONDARY	/ DDODLICTIO	6 Meeting			DAGE			.54		-			
SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10,										10/15/15			