


Part No.	701-3-5/16	Component	701-A-BLNK								
Order No.	399602	Heat Lot #									
Order Qty	3	W/O # from Box									
OPERATION 1										THRU-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2/5/16	P.L.	2	37	37				1	13	
	2/5/16	DC	2	35	72						
Setup Hrs.											
12 min											
Cycle Time											
2 min.											
Pcs/Hr											
27											
ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		2 Tooling									
		3 Setup									
		4 FAIR									
		5 Training									
		6 Meeting									

SECONDARY PRODUCTION RECORD

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