


Part No.	1103-A-BLNK	Component	A02071-0096	NO PARTS EB 
Order No.	403272	Heat Lot #	N/A	
Order Qty	90	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	3/7/16	PG	2	15	15					
	3-7-16	SS	8	55	70	0	0			
Setup Hrs.	3-8-16	PG	1	17	87				0	
Cycle Time								Job OT		
								HVD		
Pcs/Hr								3-22-14		
								3-23-15		

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions

Down Time Codes

First Part Inspection Record

- 1 Maintenance
- 2 Tooling
- 3 Setup
- 4 FAIR
- 5 Training
- 6 Meeting

Date Part Submitted

Time Of Day

Approved Yes / No

Mtrl Check

Rev Letter

Inspector

Notes

3-7-16

1 PM

YES

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B

4H

3-7-16

3-7-16

3-7-16

3-7-16