Part No.		902-A-BLNK		Component		A02071-0056			T -	== contr	al.
Order No. Order Qty		399070 750		Heat Lot # W/O # from Box		192943.2.1			- (CD contr device	oi es, LLC
						17379.	2.0.1		1		
100000000000000000000000000000000000000				OPERATIO			MEAN EN	Nasa.	ESSENCE T	HRU-PUT/8HRS	272
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
M1	2-11-16	HUB		29		0				1	11
Calibra Has	2-11-1h	HVD	0	001	29	8	1	70	1.40	0	
Setup Hrs.	2-16-16	1700	10	336	365	0		-		0	
30 MIN	2-16-16	20	6	218	583	0			1.1.05		
Cycle Time									Jos Hur		
1 MIN 35 SEC				-		1	12				
Pcs/Hr						1450	1.10	11	0		
34						The	3	HE	5		
ROUTING:				*	LATHE	OR TOP HO) E				
ROOTING.		A chies Rusqu		OPERATIO		OK TOP HO	MEAN SAFE		To Children T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	1 1										A1-010-3
Setup Hrs.	<u> </u>								(5		2.
J							_				
Codo Timo											
Cycle Time											
Pcs/Hr	ely -										
		4									
ROUTING:			SURFINE CONT.	OPERATIO	N 2				LEGISLA TO	JDII DUT/QUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
						Ç					
Setup Hrs.			12/								
• 0											
Cycle Time											
Pcs/Hr		-	The state of the s		_	- H					
								2			
00112000											
ROUTING:	nstructions	Down T	ime Codes				inst Boot In	on a sti-	Pasard		
		1 Maintenance		Date Part Time Of Day Approved Mtrl Rev			Rev				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	1 *
		3 Setup 4 FAIR		2-10-14	1:45/2	YES	V	B	THE		di.
		5 Training6 Meeting								1909	
ECONDARY	PRODUCTIO	ON RECORD			PAGE 1					Test Form :	10/15/15