


Part No.	9-2.5-B-BLNK	Component	A02071-0096	
Order No.	390232	Heat Lot #	190920.14.1	
Order Qty	150	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H4	11-12-15	HVD	2	38						
	11-13-15	HVD	4.5	79	117					
Setup Hrs.										
1								JOB OUT		
Cycle Time										
3M59										
Pcs/Hr										
17								11-20-15		

ROUTING: TO LATHE FOR TOP HOLE										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		11-12-15	1:30 PM	YES	✓	B	4+	