


Part No.	P7575B26-4	Component	P7575B26	
Order No.	390200	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
LATHE 0468	11-12-15	CS	-1	1						
	11-12-15	CS	2.10 min	50	52					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

JOB BOOK

11-12-15

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11-12-15	9:30A	YES	✓	6	AT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									