


Part No.	PWNO0100-L	ADDRESS	CYCLE TIMES	Thru-Put/8Hrs	3456	Wgt/Pc.	0.775	DOWN TIME CODES				Mach No.	S4		
Order No.	397017	Standard		Planned Pcs/Hr	432	Wgt/Bar		1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	16
Order Qty	7,000	Actual		Actual Pcs/Hr		Component	A02001-0016							Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes						Scrap Pcs.	Scrap Code
1-19-16	L.W.	7.5	285	285	120324E DE-1.5	3		changed st.4 drill and reset.						14	11
1-19-16	DM	8	300	3225	120324E DE-1.5	2								285	
1-20-16	DM	5	3100	6325	120324E	0									
1-20-16	DM	5	1025	7350	120324E	0									
JOB OUT															
\$24.70 1-20-16 1-20-16															
TOTAL PCS. PRODUCED															
TOTAL SCRAP PCS. 239															
<div style="display: flex; justify-content: space-between;"> <div>  <p>control devices, LLC</p> </div> <div> <p>Special Notes / Instructions</p> <p>FOR DAVENPORTS &amp; BROWN &amp; SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p> </div> </div>															
<div style="display: flex; justify-content: space-between;"> <div> <p>First Part Inspection Record</p> <p>Date Part Submitted</p> <p>Time of Day</p> <p>Approved Yes/No</p> <p>Mtrl Check</p> <p>Rev Letter</p> <p>Inspector</p> </div> <div> <p>1-19-16</p> <p>1:25</p> <p>YES</p> <p>✓</p> <p>MA</p> <p>SS</p> </div> </div>															

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PRIMARY PRODUCTION RECORD