

Part No.	PWN15032-H	Added W/O #	Cycle Times	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S64		
Order No.	397916	Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.		
Order Qty	3,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1/28/16	DM	0			P9250	0	3		50	11
1-29-16	T6	8	2670		P9250	0	0		0	2
1-29-16	K.W.	2.5	630		P9250	0	0			
Job - 202										
\$60.21										
24-114										
245										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
50										



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes