

Part No.		143358-01-C-10		Thru-Put/8Hrs		Wgt/Pc.		1.7506		DOWN TIME CODES		Mach No.		A5							
Order No.		393360		Standard		21		Planned Pcs/Hr		154		Wgt/Bar		Setup Allowed Hrs.							
Order Qty		500		Actual		Actual Pcs/Hr		Component		A01132-0052		Pcs./Bar		0							
Date		Emp. Name		Prod. Hours		Total Pcs		Cum. Total		Material Heat Lot No.		Down Time		Down Time Code		Notes		Scrap Pcs.		Scrap Code	
12-10		JS		—		—		—		—		8		3		—		—		—	
12-11		JS		—		—		—		—		8		3		—		—		—	
12-14		JS		—		—		—		—		4		3		—		—		—	
12-14		JS		—		—		—		—		2		1		—		—		—	
12-15		JS		1		150		150		—		7		2		Reset new form / Load / NO MATERIAL		30		—	
12-16		JS		2		210		360		—		—		—		—		—		—	
12-16		JS		—		—		—		—		6		1		Repair Gate		—		—	
12-17		JS		1.5		162		522		—		—		—		(JOB OUT)		—		—	
TOTAL PCS. PRODUCED		—		—		—		—		—		—		—		—		—		—	
TOTAL SCRAP PCS.		—		—		—		—		—		—		—		—		—		—	
control devices, LLC		Special Notes / Instructions		FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		First Part Inspection Record		Date Part Submitted		Time of Day		Approved Yes/No		Mtrl Check		Rev Letter		Inspector		Notes	
PAGE 1		PRIMARY PRODUCTION RECORD		—		—		12-15-15		9:50		YES		V		B		—		VOID - Oper. Has Wron a PRINT	