

Sample?

Heat Lot # or Box W/O #'s Found on Label.	
--	--

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Anta Mad Work order

Need script fact

Machine #							0	STD.CYCLE TIME					0	#DIV/OI
						0	0	0	0					
:						0	0	0	0					
						0	0	0	0					
.						0	0	0	0					
:						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/OI	0		0	

Machine #						0	STD CYCLE TIME						0	#DIV/OI
					0	0	0	.0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
					0	0	0	0						
Total Efficiency:	0	0	0	0	0	0	0	0	#DIV/OI	0		0		

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								