Part No. Order No.		1102-16-1/4 403063		Component Heat Lot #		1102-A-BLNK			No Part	CD contro	ol
									2 Part	device	S, LLC
Ord	er Qty	1	L <b>4</b>		from Box				43		32
				OPERATIO	N 1				<b>第一个人</b>	THRU-PUT/8HRS	30
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8	3-4-16	06	2.5	8	18					-	
Setup Hrs.				0				_	108		
7 MIN								2	TO		
Cycle Time											
15									02/4	)	
Pcs/Hr								2	-65		
5									· ·	a	
ROUTING:				SANE	I DBLAST / BRIGI	T DIP / REA	AM / MS P	ACK			
	<b>建筑</b> 企业的	PART STATE		OPERATIO		Webler.	May Wa			THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.		.600	-								
								+			
Cycle Time											
Pcs/Hr											
ROUTING:		_									
WO PAT	Resident	444900		OPERATIO	N 3	Charles			SON YOUNG	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr								*			
ROUTING:											
Notes / h	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> <li>FAIR</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Spector Notes	
		<ul><li>5 Training</li><li>6 Meeting</li></ul>									
CONDARY	PRODUCTIO	N RECORD			PAGE 1					Test Form 1	0/15/15