					Control I	Devices L	LC / Worl	k Order Pro	oduction	Record	I	_			. 1			
Part No. Sulface					Rev L	etter	C					Heat Lot # or						
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Order 0		- 3		-0 -	/a					21		L	Foun	d on La	bel			
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QTY CHA	NGE INLS/D	MIE	Specia	I Notes / In	structions	2							-	Operation	1100			
Drill one hole &.12						V -							-	Operati				
Je i v) ()	ic.	ww	· Q,	100				and the second	1100	pla:	-	3rd	Operation		1020		\ <u>0</u>
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Dwo	Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
achine #	# PBB 4	ILLI	YE DIE	H - HE - WIS	HE CANON	0	0	STD CYCL	CONTRACTOR OF THE	HEEDE		2	3	~		1903	0	#DIV/0!
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Final Part Calculation			Code		Total Down Time Description			Part nitted			Approved Yes / No			nspect	_	Notes		
Total Counted Pcs			1fr	(from packing)		_	/laintenance		978	\$/8/15		730 PM		YES		OK	—	60
Total Scrapped			0	6/	1 Maintenance 2 Tooling		0	5/8/15		920 PM			YES		OK		(Q.1/2)	
				0	3	Setup		0		2-15	11	0.1	1	YAI		D	+ 6	+ x(
3rd Ope	eration	Count			_	Other		0	10,	M11-32-31								
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