Part No.		7-3-15		Component		7-3-D-BLNK			control devices, LLC			
Order No.		394428		Heat Lot #		- "						
Order Qty		25		W/O # from Box		100						1
15 CHILD	100	A CONTRACTOR		OPERATIO						THRU	PUT/8HRS	10
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	1-4-16	DG	5		37	bu	3	Jos	3.out	c	1	11
Setup Hrs.												
6m												
Cycle Time								-/	12	-		
8m								1	461 HO	W		
Pcs/Hr							-	(	The last	5		
H									1, (	). <i>)</i>		
DOUTING												
ROUTING:			Alberta Sec	OPERATION 2			AT PERSONAL PROPERTY TH			THRU.	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time		*										
Pcs/Hr												
ROUTING:												
	and the same		STATE OF THE PARTY OF	OPERATIO	N 3	Doug		THRU			PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr								-				
1 05/111												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenanc		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling	2 Tooling		(63)	Yes / No	Check	Letter				
		3 Setup 4 FAIR	Setup FAIR		70	7		B	Bath			
		5 Training			· ·						-1	
CECONDARY	/ PRODUCTIO	6 Meeting			DAGE 1			A THURSDAY AND A STREET		Security - 1	Tast Form 1	