


Part No.	SF403-2-1/4	Component	SF403-A-BLNK	
Order No.	391169	Heat Lot #		
Order Qty	200	W/O # from Box	390847	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/25/15	P.G.	6		150					
Setup Hrs.								Jobout		
10 min.										
Cycle Time										
Pcs/Hr								12-2-15 55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11-25-15	10:15	YES	✓	C	DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									