


Part No.	C6	Component	C4	
Order No.	404211	Heat Lot #		
Order Qty	15	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Blue 3/14/16	3/14/16	P.G.	1	15	15			Toboc +		
Setup Hrs.										
1										
Cycle Time										
2min										
Pcs/Hr										
27										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		3-24-16	1pm	YES	✓	A	