Part No. Order No. Order Qty		7-3-13 29194 100		Component		7-3-0 BING			CD contro	ol .	
				He	Heat Lot#		**			device	S, LLU
				W/O # from Box OPERATION 1		394432		Alto N	fer to a secondar	THRU-PUT/8HRS	V
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
7	1-22-16	D6-	4	70	39	8m	3				11
Setup Hrs.	1/23/16	DG-	6	65	174			1	lan .	7-	
Son			2 2 2					JC	0000	//	
Cycle Time									10		
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Pcs/Hr									W	74	
									2	5	
ROUTING:				1			<u> </u>				
Mach No.	Date	Emp. Name		Total Pcs.	N 2 Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap Code
Setup Hrs.											
										9	
Cycle Time											
ji											
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			iskapit di	OPERATIO	N 3		SILVE STATE	从验验		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.				10							
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Pcs/Hr											
ROUTING:				L							
Notes / Instructions		Down Time Codes		First Part In				-	Record		
		1 Maintenance2 Tooling3 Setup4 FAIR		Date Part Submitted	I lime ()t l)av I I I I Inchecte		Inspector	Notes			
				1-22-16	6300	7	/	A	JO		
		5 Training			0			1			
SECONDAR	Y PRODUCTIO	6 Meeting N RECORD			PAGE :	1				Test Form	10/15/15