Part No.		1302-2	1302-20-1/4-7/8		Component		1302-20-1/4			CO CO	ntrol	
Order No.		40	401409		Heat Lot #					GD de	ntrol vices, LL	
Ore	der Qty		1		# from Box						-01	
	and the second			OPERATIO	ON 1					THRU-PUT/8	HRS 210	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Tota	Down time	Down time code		Notes	Scr	ap Scrap Code	
Steptil	12/22/16	P-6.	,	1	-	-						
Setup Hrs		1-6.		v.•.					1			
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Cycle Time	2											
Laria.									Old	4		
Pcs/Hr									7	3		
27									1 5	P		
ROUTING:												
					N 2			THR		THRU-PUT/8		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	p Scrap Code	
Setup Hrs.												
Corela Tirro												
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Pcs/Hr							<u> </u>					
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ROUTING:												
	The state of			OPERATIO	N 3			THE S		THRU-PUT/8F	IRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	Scrap Code	
Setup Hrs.												
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yele mile												
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Pcs/Hr								ă				
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Notes / Ir	nstructions		me Codes	Date Part			irst Part In:		n Record			
1 2		2 Tooling	Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
CONDARY	PRODUCTION	6 Meeting										