Order No. Order Qty		402741 1		Heat Lot #  W/O # from Box		A06101-0040			control devices, LLC			
Ora	er uty			OPERATION		(A)				THRU	-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Ha	3-4-16	Hvo	15	1			•				0	
Setup Hrs.									Jobo T			
OM SIM									H√V			
Cycle Time												
3 m									111	U		
Pcs/Hr									525	2		
16											8	
ROUTING:				ODEDATIO	,					CTUBLI	DUT/OUDG	
		COD DESIGN		OPERATIO		Down	Down time			THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
and well												
Setup Hrs.			- 40°									
Cycle Time					-							
Cycle Time												
									***************************************			
Pcs/Hr												
ROUTING:							£.					
1 2 2 2 7				OPERATIO	N 3	erio Kara		and the	Thirty DA	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time						w.						
D/11												
Pcs/Hr									_			
ROUTING:												
Notes / I	nstructions		ime Codes				irst Part In		Record			
		<ul><li>Maintenance</li><li>Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		3 Setup 4 FAIR										
		5 Training 6 Meeting							-			
			-									