


Part No.	2803A-12-3/16-0	Component	2803A-BLNK	
Order No.	396362	Heat Lot #		
Order Qty	1	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	1-8	ms				1	3			
	1-8	SM	1	1	1			JOBS OUT		
Setup Hrs.										
1								HVD		
Cycle Time										
22m										
Pcs/Hr								1-18-110		
0								5.5		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record					
	1 Maintenance	<div>Date Part Submitted</div> <div>Time Of Day</div> <div>Approved Yes / No</div> <div>Mtrl Check</div> <div>Rev Letter</div> <div>Inspector</div> <div>Notes</div>						
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								