Part No.   \$93,2534-42-D   \$ Component(s)   Component(s)   Component(s)   Component(s)   Distinguishing Traceability Numbers   Curriary State (print)   Distinguishing Traceability Numbers   Disting	Test Form 11/4/15	Test Fo										RD	<b>BRAZING PRODUCTION RECORD</b>	BRAZING PRO
ter No. 392767  Ter No. 392767  Ter No. 392767  Ter No. 392767  En No. 392767  En No. 392767  Distinguishing Traceability Numbers  For Quantity. 1  Tuning Cocated on the box label under box quantity. 2  Tuning Cocated on the Spool label, starting with the letter "M." 4  Six digit no. located on the box label under box quantity. 2  Tuning Cocated on the box label under box quantity. 3  Eng. Name Prod His. Total Pas. Cum. Total Down Time Codes  Emp. Name Prod His. Cum. Total Down Time Codes  Emp. Name Prod Hi														
Trun.  First No.  S92.534-42.D  Ser No.  92.534  COmponent(s)  Positinguishing Traceability Numbers or Quantity.  Distinguishing Traceability Numbers or Uning Cocated on the box label under box quantity.  I Cocated on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Cocated on the box label under box quantity.  Cocated on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Cocated on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Cocated on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned on the box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box quantity.  Six digit no. learned box label under box label.  Six digit no. learned box label under box label.  Six digit no. learned box label under box label.  Six digit no. learned box label under box label.  Six digit no. learned box label under box label.  Six digit no. learned box label under box label.  Six digit no. learned box label.  Six digit no. learned box			#103		4									
Tri No. S9.2.534-42.D Supponent(s) Interview (Proposed Martin Strategies) (Proposed Martinstances) (Proposed Martinstance			(Dr. 10-50)	116		7	See See	SA .	アナス			***		
tr No. 92.5.34.42-D  Ser Qty  I  Component(s)  Reat Lot/Traceability Roles  Pri Uning Rings Six digit no. located on the box label, directly above the word "heat."  Po Rings Cocated on the box label, directly above the word "heat."  Po Rings Cocated on the box label, starring with the letter "Nr."  Po Rings Cocated on the bag followed by "Lot Number:"  Mach. No.  Readh. No.  Setup Prod Hrs.  Total Pcs.  Cum. Total Down Time Codes  Cum. Total Down Time Codes  First Part Inspection Record  Component(s)  Roles  CUTU-0-1-1/8  REZ22  CUTU-0-1-1/8  REZ20  I) 3/17>  II 3/17>  II 3/17>  II 3/17>  II 3/17>  Setup Put/Shris  Srap  Pod Hrs.  Total Pcs.  Cum. Total Down Time Codes  Rost Part Inspection Record	-	žS.	Note	Inspector	Rev Letter	Check	Approved Yes / No	Time Of Day	Date Part Submitted					
rt No. 92-25-34-42-D  In No. 92767  Iter No. 92769  Iter No. Six digit no. located on the box label under box quantity.  Iter No. Iter No. Iter No. Ideal digit no. located on the box label directly above the word "neat."  Iter No. Iter No. Iter No. Ideal digit no. located on the box label, directly above the word "neat."  Iter No. It				Spection Record	First Part In					Codes			Notes / Instru	Specia
rt No. 39.25-34-42-D Ber No. 392767  Er No. 392767  Er No. 392767  Er No. 392767  Er No. 392767  Distinguishing Traceability Numbers  Par Tubing Located on the box label, directly above the world "heat."  Located on the box label, directly above the world "heat."  Located on the box label, starting with the letter "IM."  Located on the bag followed by "Lot Number."  Setup Hrs. I Total Pcs. Cum. Total Down Time Code  Ermp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code  Ermp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code  Ermp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code  Ermp. Name Prod Hrs. Total Dow														
act No. S9.2.5-34-42-D Ger No. 39.267  Ger No. 39.267  Ger No. 39.267  Distinguishing Traceability Numbers  Ing Rings Ing Coated on the box label, directly above the word "heat."  Ery Rongs Inguishing Traceability Number: "  Six digit no. located on the box label, directly above the word "heat."  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Setup Ing. Name Prod Hrs. Total Prod. Cum. Total Down Time Code  Hrs. Total Prod. Cum. Total Down Time Code  Located on the bag followed by "Lot Number:"  Setup Ing. Name Prod Hrs. Total Down Time Code  Located on the bag followed by "Lot Number: "  Setup Ing. Name Prod Hrs. Total Down Time Code  Located on the bag followed by "Lot Number: "  Setup Ing. Name Prod Hrs. Total Down Time Code  Located on the bag followed by "Lot Number: "  Setup Ing. Name Prod Hrs. Total Down Time Code  Located on the bag followed by "Lot Number: "  Setup Ing. Name Prod Hrs. Total Down Time Code  Located on the bag followed by "Lot Number: "  Setup Ing. Name Prod Hrs. Total Down Time Code  Notes Scrap										İ				ROUTING:
act No. \$9.2.534.42-D  der No. \$92.534.42-D  der Other		Z												
act No.		?												
art No.			111											
art No. 99.2.534.42-D der No. 392767  der No. 392767  der Qty			10/10/											
art No. S9-2.5-3442-D   Control der No.   392767			· V											
Component(s)   Control   Code   C														
Component(s)   Component(s)   Component(s)   Component(s)   No(s)   No(s)			5											
art No.     59-2-34-42-D     Component(s)     Component(s)     Heat Lot/Traceability No(s)       der Qty     1     9-2-5-34     CUTU-42-5/32     Heat Lot/Traceability No(s)       are Nuts     Six digit no. located on the box label under box quantity.     Employer in the box label, directly above the word "heat."     CUTU-42-5/32     CUTU-4-1/8     Em222     CUTU-4-1/8     EM229       Use their work order number and date on the box label. Located on the bag followed by "Lot Number."     Emp. Name     Prod Hrs.     Total Pcs.     Cycle     Prod Hrs.     Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Pcs/Hr     Thru-     Thru-       Prod Hrs.     Total Pcs.     Cum. Total     Down Time     Down Time     Scrap       Pos/Hr     Notes     Scrap			\											10
art No. S9-2.5-34-42-D  der No. 392767  Thru-  Prod Hrs. Total Pcs. Cum. Total Down Time  Sylvagian and the control of the con														
Ach No.   S9-2.5-34-42-D   Gontrol   Gevices   LLC   Gevices   Gevices   Gevices   LLC   Gevices														
Act					(									
art No. S9-2.5-34-42-D  der No. 392767  der Qty  1  Distinguishing Traceability Numbers  re Tubing  Prod Hrs.  Total Pcs.  Cum. Total  Distinguishing Traceability.  Component(s)  Pos. 1  Component(s)  Pos. 1  Component(s)  Pos. 1  Cuttu-42-5/32  BRZ22  Setup  Pcs./Hr  Pcs./Hr  Cuttu-42-5/32  BRZ20  Cuttu-42-5/32  BRZ20  Cuttu-42-5/32  BRZ20  Cuttu-42-5/32  BRZ20  Cuttu-42-5/32  BRZ20  Setup  Pcs./Hr  Pcs./Hr  Pcs./Hr  Pcs./Hr  Pcs./Hr  Pcs./Hr  Scrap  Pcs./Hr  Scrap  Pcs./Hr  Scrap  Pcs./Hr  Scrap  Pcs./Hr  Scrap  Pcs./Hr  Scrap				1 2000										
art No. S9-2.5-34-42-D  der No. 392767  der Qty  1  Distinguishing Traceability Numbers  In Cuttle Six digit no. located on the box label under box quantity.  Per Tubing Prings Plugs  Prod Hrs. Total Pcs. Cum. Total Down Time  Total Pcs. Cum. Total Down Time  Prod Hrs. Total Pcs. Cum. Total Cum.				-	_									
Part No.       S9-2.5-34-42-D       S9-2.5-34-42-D       Component(s)       Heat Lot/Traceability No(s)         Prider Qty       1       422 Gentroll devices   LLC       9-2.5-34   No(s)       No(s)         Pare Ruts       Distinguishing Traceability Numbers       52 Kdigit no. located on the box label under box quantity.       CUTU-42-5/32   N/A   CUTU-0-1-1/8   Six digit no. located on the box label, directly above the word "heat."       BRZ22   N/A   N/A   Sylvate         Per Tubing are Tubes       Located on the spool label, starting with the letter "M."       BRZ20   N/A   Sylvate       CUTU-0-1-1/8   Sylvate         Use their work order number and date on the box label. Located on the bag followed by "Lot Number."       BRZ00   Sylvate       BRZ00   Sylvate         Brazing Rings       Located on the bag followed by "Lot Number."       BRZ00   Sylvate       Sylvate         Located on the bag followed by "Lot Number."       BRZ00   Sylvate       Thru-         Brazing Rings       Do not require traceability.       Setup   M/A   Time   Sylvate       Pcs./Hr   Put/8hrs   Sylvate		0									/	98	JTU	12-7-15
S9-2.5-34-42-D 392767  1  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Hrs.  Cycle  Hrs.  Component(s)  9-2.5-34  CUTU-42-5/32  BRZ22  CUTU-0-1-1/8  BRZ00  BRZ00  Pcs./Hr  pu	Scrap Code	Scrap		Notes			Down Time Code	Down Time	n. Total	Cur	Total Pcs.	Prod Hrs.	Emp. Name	Date
S9-2.5-34-42-D  392767  1  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the spool label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Setup  Cycle  Pcs./Hr  Pcs./Hr  Time  T			bar/oills					Time			(Andreas (An		THE CONTRACTOR AND ADDRESS OF THE PARTY OF T	
Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Component(s)  9-2.5-34  CUTU-42-5/32  BRZ22  CUTU-0-1-1/8  BRZ00			Thru-		Pcs./Hr		3	Cycle	10m	Setup Hrs.			Mach. No.	
Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Component(s)  9-2.5-34  CUTU-42-5/32  BRZ22  CUTU-0-1-1/8  BRZ00														
Sy2.5-34-42-D  392767  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the spool label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Component(s)  9-2.5-34  CUTU-42-5/32  CUTU-0-1-1/8  BRZ20  BRZ20										Ÿ	uire traceabilit	Do not requ		Caps
Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Component(s)  9-2.5-34  CUTU-42-5/32  BRZ22  CUTU-0-1-1/8  BRZ00								=	ot Number.	ved by "L	the bag follov	Located on		Snap
Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Component(s)  1								box label.	date on the	nber and	ork order num	Use their w	Tubes	Flare
S9-2.5-34-42-D  392767  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  CUTU-42-5/32  BRZ22  CUTU-0-1-1/8		1,	BK 51846	BRZ00				etter "M."	g with the l	el, startin	the spool labe	Located on	r Tubing	Coppe
Six digit no. located on the box label under box quantity.  Six digit no. located on the box label under box quantity.  Six digit no. located on the box label under box quantity.  Component(s)  9-2.5-34  CUTU-42-5/32  BRZ22			4N	TU-0-1-1/8	CU.			vord "heat."	above the w	directly	the box label,	Located on		Brazir
S9-2.5-34-42-D  392767  Component(s)  1  Distinguishing Traceablity Numbers  CUTU-42-5/32			561851	BRZ22				x quantity.	el under bo	e box lab	located on th	Six digit no.		Flare
S9-2.5-34-42-D  392767  Component(s)  1  9-2.5-34				TU-42-5/32	CU				bers	blity Nun	ishing Tracea	Distingu		
S9-2.5-34-42-D  S9-2.5-34-42-D  Component(s)			11/8	9-2.5-34							1		er Qty	Orde
S9-2.5-34-42-D			No(s)	nponent(s)	c		LLC	levices,	U		2767	39	er No.	Ord
		bility	Heat Lot/Tracea		2			óntro			-34-42-D	S9-2.5	t No.	Par