Part No.		WP3808		Component		A02001-0028				contr	ol
Order No.		397552		Heat Lot #					1	contr device	es, LLC
Ord	ler Qty	Į.	50	W/0 i	# from Box				1		
		Red State	3人2000年	OPERATIO						THRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CNC OKUMA	11-27-16	BA	4.5	47	47	2	3				
Setup Hrs.	1000110	UJ	2	-37	1/		+				
							-				
Cycle Time											
Cycle Time					A						
Pcs/Hr								1			
ROUTING:											
ROOTING.	STORES OF SERVICE		in the state of	OPERATIO	N 2			No. L. Will		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	WHEN THE RESIDENCE	Notes	Scrap	Scrap Code
BIT	1-28-16	MP	6,5	101	100	4.5	3			6	1/
Setup Hrs.									-		
						111		1	1		
				-	13 7	100) . i .		
Cycle Time							1/4	10	610		
							100	10.	86		
								1	5		
Pcs/Hr							-				
						-					
										10	
ROUTING:		AND THE PARTY		OPERATIO	N 2	Auto-real solution				TUBU BUT (OURS)	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
setup nis.											
Cycle Time					L						
											-
Pcs/Hr											
ROUTING:							moved because of		Paris Ry		
	nstructions	Down Ti	me Codes			Fi	irst Part Ins	pection	Record	THE REAL PROPERTY.	
1 2 3		2 Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
				1-28-16	12:00	YES	1/	λ -	9/21		
						,		A	0		
ECOND ABY	PRODUCTION	6 Meeting			(4						