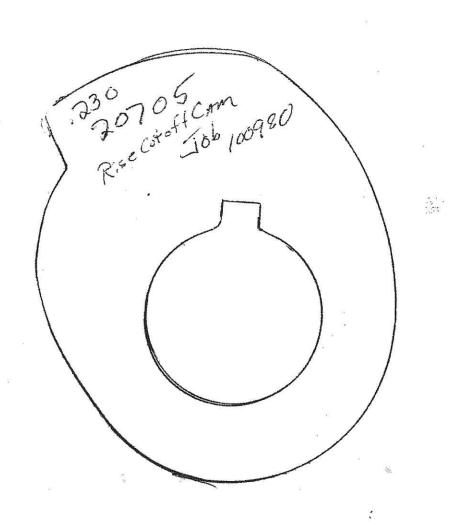
PLEASE ISSUE this with LAY-out



1st pos Turn + Drill on M30029