Pa	rt No.	903-	16-3/165	Co	mponent	903-	-11-3/	_	1			
Part No. Order No. Order Qty		SF504-8-3/16-42 399700		Component Heat Lot # W/O # from Box		SF504-8-3/16			control devices, LLC			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
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Pcs/Hr								1	05			
27					_				5.0	B		
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code	
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Setup Hrs.										2 -		
Cycle Time												
Pcs/Hr											_	
ROUTING:		to The Property of the Control of th	Wales of the Control of the	ODEDATIO	N 3	exect or distribute		various su		THRU-PUT/8HR	S	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down	Down time code	SAMPLES (SERVICE	Notes	Scrap	Scrap Code	
					1	time					Code	
Catan IIna			_						one -			
Setup Hrs.				- C								
Cyclo Timo												
Cycle Time							-					
Pcs/Hr												
. 65/111												
ROUTING:				1								
	Instructions	Down	Time Codes			ı	irst Part Ir	spection	Record			
,		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl Check	Rev Letter	Inspector			
		3 Setup 4 FAIR 5 Training 6 Meeting						-				