Part No.		702-4-5/16			Con	nponent	702-A-BLNK			control devices, LLC		
Order No.		404876		Heat Lot #				611	devic	es, LLC		
Ord	er Qty	1				from Box						110
				C	PERATIO	N 1				THRU	J-PUT/8HRS	11/
Mach No.	Date	Emp. Name		-	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	3-21-16	C5	1.5			1.5					(11
Setup Hrs.							1, (1			1	
7 MIN			().	(1	7B	-0	1		/	(2)		
Cycle Time			7		<u> </u>				1	0.0		
4		TAY.								R AND		
Pcs/Hr										3755		
14					-							
ROUTING:		<u> </u>										
OPERATION 2 THRU-PUT/8											-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	٦	otal Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
				_								
Setup Hrs.												
Cycle Time												
Pcs/Hr												
•												
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.		PERATIO otal Pcs.	Cum. Total	Down	Down time			-PUT/8HRS	Scrap
iviacii ivo.	Date	Emp. Name	FIOU HIS.	_	Otal FCS.	Cum. Total	time	code		Notes	Scrap	Code
						4			1			
Setup Hrs.												
Cycle Time		1		_								
Sycie Time		1										
		7										
Pcs/Hr			1/2									
OUTING				_								
Notes / Ir	nstructions	Down T	ime Codes	T			Fi	rst Part In	spection	Record		
×		MaintenanceToolingSetupFAIRTrainingMeeting			Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
					Submitted	2	Yes / No	Check	Letter	a	Notes	-5175
					5-21-16	17:30	455	V	6	M+ (8.14.4)		