


Part No.	4-3-5	Component	4-3-B-BLNK	
Order No.	400591	Heat Lot #		
Order Qty	1500	W/O # from Box	395489	

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	2-15-16	CS	8		252				1	11
	2-15-16	DC	8	350	602					
Setup Hrs.	2-16-16	CS	8	388	990					
	2-16-16	DC	8	185	1175					
10 MIN	2-17-16	CS	8	214	1389					
Cycle Time	2-17-16	DC	8	134	1523					
	2-18-16	CS	3	76	1593					
2 MIN										
Pcs/Hr										
27										

ROUTING:

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-15-16	8AM	YES	✓	B	DH	