

Part No.	C5050005		Thru-Put/8Hrs		5832	Wgt/Pc.		0.0247		DOWN TIME CODES		Mach No.	D5	
Order No.	388981		CYCLE TIMES		Standard	4.2	Planned Pcs/Hr		729	Wgt/Bar		10.99	Setup Allowed Hrs.	16
Order Qty	40,000		QTY CHANGE INLS/DATE		Actual		Actual Pcs/Hr			Component		A02001-0018	Pcs./Bar	445
1	- Maintenance													
2	- Tooling													
3	- Setup													
4	- FAIR													
5	- Training													
6	- Meeting													

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11-5-15	JC					8	3		3	11
11-5-15	SR	-			99894E	3.5	3		47	11
11-5-15	SR	-			" "	2		working on #4		
11-5-15	SR	-			" "	1.5	4			
11-6	SR	-			" "	1.5	4	Fair		
11-6	SR	7.0	4,450	4,450	99894E	1.5	2	Share chatter		
11-9	SR	8	6,675	11,125	" "					
11-10-15	SR	8	4450	15,575	" "					
11-11-15	SR	7.5	4450	20,025	" "	1.5	6			
11-12-15	SR	6	4450	24,475	99894E	2	6	Sorting for short parts on D3		
11-13-15	SR	8	6,675	31,150	" "			Sped Job up from 4.2 to 3.58		
11-16-15	SR	8	6,675	37,825	" "					
11-18-15	SR	25	3,225	40,050	" "			Job out		
TOTAL PCS. PRODUCED									TOTAL SCRAP PCS. 50	

control devices, LLC	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		11-6-15	6:30 am	YES	OK	E	SR	