


Part No.	9-4-18	Component	9-4-H-BLNK	
Order No.	398287	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2/1/16	P.G.	6		20					
	2/1/16	DG	8	28	48					
Setup Hrs.										
12 min.								Job out		
Cycle Time										
14 min.										
Pcs/Hr								2-8-14		
4								SS.		

ROUTING: TO THREAD ROLLER

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		2-1-16	9:30	Y/N	✓	8	DH	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								