

Part No.	PWN 25027-41		ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	2840	Wgt/PC.		Mach No.	5-6
Order No.	384968			Standard	9.8	Planned Pcs/Hr	330	Wgt/Bar		Setup Allowed Hrs.
Order Qty	72,000 11/19		QTY CHANGE IN/DATE	Actual	9	Actual Pcs/Hr		Component		Pcs./Bar
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
11/23	ED	5.5	2000	33015				TOTAL SCRAP PCS. FROM PREV. PAGE	1740	
	DM/DE	8	3100	35015				RESET FIRST SIDE AND SECOND SIDE OF HYDRAFORM	23	14
11/24	ED	6	1850	39465		2	2		36	14
11/24	DM/DE	8	2700	42665	P9315					
11/25	MB	8	2700	45365		0	-			
11/25	ED	8	2870	48235		0	-			
11/25	DM/DE	7	2325	50560	P9315	1	25	change st. 2, 3, 8 inserts and st. 1 clo san		
11/25	DM/DE									
11/30	MB	8	2500	53060		-	-	CON START BAR CHANGE TROPS		
11/30	ED	8	2920	55980		0		1 hr de bur multi-tips		
12/1	MB	8	2800	58840				BRACK + BROKE		
12/1	MB	8	2800	61640				REPLACE CLO SAN		
12/1	ED	6.5	2550	64030		1.5	1	CHAIN BROWN		
12/1	DM/DE	8	2800	66830						
12/2	MB	4	1700	68530	M44	2	2	ST12 BRACK. JAW TEAR TIGHT	4120	15
12/2	ED	0	0	0		0		1 TROOP ON HEAD	687	14
12/2	ED	8	2150	70680		2	142			
12/2	DM/DE	8	2560	73240						
12-3-15	ED	5	1650	74890		2	42	Tooling + inventory		
12/3	ED	5	1650	74890		0		JOB OUT		
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted										
Time of Day										
Approved Yes/No										
Mtl Check										
Rev Letter										
Inspector										
Notes										

Part No.	PWN25027-H	Standard	9.8	Planned Pcs/Hr	330	Thru-put/8hrs	2640	Mach No.	2454
Order No.	384969	Actual	9	Actual Pcs/Hr		Setup Allowed Hrs.	4		

Order Qty	35000	75000	11/19/15	Component	A06021-0016	DOWN TIME CODES	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting
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Date	Emp. Name	Prod. Hours	Total Pcs.	Cum. Total	Material Heat Lot No.	Down Time	D/T Code	Notes	Scrap Pcs.	Scrap Code
10-6-15	L.W.	2.5	850	850		3.5	3		14	11
10-6-15	JC	8	3030	3880	NOTAG					
10-6-15	L.W.	8	3000	6880	"	0	0		0	0
10-7-15	JC	8	3025	9905	"					
10-8	JC	1	466	10,365	"			Job Pulled		
11-16	DM	3.5	1500	11865	P9135	2.5	3	moved to S-6 11/16/15	150	11
11-17	JC	8	2450	14,815		2	4			
11-17	ED	6	2460	17275		2	2		13	11
11-18	JC	8	3000	20,275						
11-18	ED	8	2520	22,795		0			0	
11-19	JC	7	2225	25020						
11-19	ED	6.4	2060	27080	P9315	1.6	6	2	0	
11-20	JC	4.5	1450	28,530				CPN test down	1550	20
11-20	ED	2	2000	29330				ST1 SENDING STREPT	202	
11-21	JC	4	1160	30490				PRACE IN MACHINE		
								AND CHARSING		
								ST12 ball wrist replaced adjusted		
								headlures		
11-21	DE	5.5	1506	31990	P9315	2.5	2	broach broke	356	15
11-23	JC	2.5	1025	33015				Left early		
TOTAL PCS. PRODUCED										
TOTAL PCS. PRODUCED										

Special Notes / Instructions



First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
10-6-15	11:30a	Y	✓	J	ST	
11-10-15	6:15p	Y	✓	J	JC	Job pulled 10/15 moved to S-6 11/16/15