


Part No.	P7510001	Component	P7510001-10	
Order No.	384950	Heat Lot #		
Order Qty	1455	W/O # from Box		

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS3	11-11-15	ST	.2	8	8					
	11-11-15	SB	5	307	315					
Setup Hrs.	11-12-15	OS	1.3	121	436	10 min	1	changed Drill Bits		
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS - 0470	11-11-15	ST	.3	8					4	11
	11-11-15	JW	4	198	206				0	
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-11-15	1pm	YES	✓		DM	CH 28
		11-11-15	1:15pm	YES	✓	C	DM	NPT K