Part No. Order No.		1103-21-1/4 393461		Component  Heat Lot #  W/O # from Box		1 <mark>103-A-BLNK</mark>			-	contro device	ol es, LLC
Order Qty		10				NIA			_		16
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO  Total Pcs.	N 1 Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
9	12/10/15	P.6.	4.5		10	time		_	- ,		Code
Setup Hrs.								1	oboci	+	
12 MIN											
Cycle Time											
12 min								,	16	10	
Pcs/Hr						1_			12/6	9	
306										A	
ROUTING:	THE R				BLAST / BRIG	HT DIP / REA	AM / MS PA	ACK			
					OPERATION 2		Down Down time		Research Co.	THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				19				
Cycle Time											
					_						
Pcs/Hr											
ROUTING:			ON THE PROPERTY.	OPERATIO	N 2	LIVE ASSESSMENT		Shared wa		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
											1
Cotum Uno											
Setup Hrs.											
Cycle Time											
Pcs/Hr	_							1			
ROUTING:											
	Instructions	Down T	ime Codes	er on Marie		F	irst Part In:	spection	Record	V	
The second secon		1 Maintenance		Date Part Time Of Day Appro			ed Mtrl Rev		Inspector Notes		
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	3.4 n	Yes / No	Check	Letter	10	3)	
		4 FAIR		12-10-15	3.41	455		A	at 1		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>						26			
SECONDAR	Y PRODUCTIO	N RECORD		TOTAL THE STATE OF	PAGE	1				Test Form	10/15/15