Find   Devices   LLC							0	- Tooling/	Alternate -	(J)		rence LBS.	Material Difference LBS	· 		
Outrior Devices Live  Rev Letter  Rev Let							0		Other	4		Parts	ifference in	D		
Ontrol Devices Live         Production Record         Rev Letter         Production Record         Production Record         Statup Allowed Hrs.         And ENPORT I B&S BAR FEED         Statup Allowed Hrs.	1×10M	半		dies	mil		0	dle	Setup Io	ω	*	ort Parts	stimated Sh		ount (PCS)	chine C
ONTRO LEVICES LLC    Sevent   Free	Notes	IIIspector	Check	Yes / No	Day	Submitted	0		Tooling	2		cs .	otal Scrap P	7		iciency
Ontrol Devices LLC    Control Devices   Free Production Record   Free Part respection Record   Free Part Record   F	N		Material	Approved	Time Of		0	ance	Mainten	_		Pcs	otal Counted	Т	ned Pcs	tal Planı
Ontrollevices LLC    Fraction		ion Record	st Part Inspect	Fiz			Hours	ription	Desc		lculation	ınd Material Ca	Final Part a		Efficiency	
## DATE   DEVICES   LLC	Page 1	0	0				影	Time on Do	otal Down		0.0					
Ontrol Devices LLC    Revicitor Record   Planned Positir   Planne			6				0	0	0	,						
Color   Colo							0	0	0							
Control   Devices   Li-C							0	0	0							
Setup   Clock   Froduction Record   Froducti							0	0	0							
Control   Devices   Free   Planned Positify   Control   Production   Record   Review   Free   Fr							0	0	0							
Control   Devices   LiC   Machine No.   Stup Actual   Total   Satup Actual   No.   No.   Satup Actual   No.   No							0	0	0							
Control   DeVices   Lic   Control   Day   Da					The state of the state of		0	0	0							
Control Devices   Location Record   Palamed Peach   Foot   Palamed Peach   Foot   Post   Po							0	0	0							
Control Devices   LLC							0	0	0							
Control Devices   Lactor   Production Record   RevLetter   Planned Pos/Hr   Planned Pos/H							0	0	0							
Control Devices   Component   Control Devices			35 X				0	0	0				•	,		
Control Devices   LCC					N N		0	0	0							
Control Devices   LC							0	0	0							
Clock   Prod.   Setup   Total   Places   Planned   Pla							0	0	0							
Clock   Prod.   Setup   Total   Fleces   Hours   Total   Setup   Total   Tot							0	0	0							
Control   Devices   LLC					State of the state		0	0	0							
Clock   Prod.   Setup   Total   Planned   Cum.   Balance   Planning   P					100		0	0	0							
Setup Actual Hr   Setup Actu							0	0	0							
Control Devices LLC   Rev Letter   Remaining   Setup Actual Hr Loads   Setup Mactual Hr Loads							0	0	0							
Clock   Prod.   Setup   Machine No.   Setup Allowed H   Setup Actual Hr   Setup Allowed H   Setup Allowed H   Setup Actual Hr   Setup Allowed H   Setup Actual Hr   Setup Allowed H   Setup Actual Hr   Setup Allowed H   Setup Allowed H   Setup Actual Hr   Setup Allowed H   Setup Al							0	0	0							
CONTROL Devices LLC  Rev Letter  Remaining  Remaining  Remaining  Remaining  Remaining  Remaining  Remaining  Remaining  Rev Loads  Special Notes / Instruction  Rectup %  Setup %  Remaining  Rev Loads  Special Notes / Instruction  Retup Allowed H  Remaining					The second second		0	0	0							
CONTROL Devices LLC  Rev Letter  Rev Letter  Rev Letter  Rev Letter  Rev Letter  Planned Pcs/Hr  CYCLE TIMES  Name  Remp. Clock Hours Hours Hours Loads  Rev Letter  Planned Pcs/Hr  Standard  Component  Rev Letter  Planned Pcs/Hr  Component  Remaining  Component  Remaining  Rev Letter  Remaining  Rev Letter  Setup Actual Hr  Setup Actual Hr  Setup Actual Hr  Rev Letter  Rev Letter  Rev Letter  Rev Letter  Rev Letter  Rev Letter  Remaining  Rev Letter  Setup Actual Hr  Setup							0	0	0							
Control Devices LLC					-10		0	0	0		000				4	6
Clock   Prod.   Setup   Total   Pieces   Hours   Total   Beginning Balance   Beginning Balance   Beginning Balance   Component   Compone		3					0	0	0		000		1	28013	-	-15
Control Devices LLC					The state of the state of		<b>&gt;</b>   0		0		290			7007	1	- 1
Clock   Prod.   Setup   No.   Setup   Hours   Fee   Hours   Hours   Loads   Fee   Hours   Hours   Hours   Loads   Total   Due Pcs   Pcs/Day   Pc	が ここと	7						0 0	0				balance	Deginning	4	1
Clock   Prod.   Setup   Total   Pieces   Planned   Cum.   Balance   Plan   Actual   Plant   Component   Plant   Plan	100000	Pcs.		Lot No.	ficiency	Pcs/Day	500000	Due Pcs	Total	Hours	Today		fours Hou	#	Name	
Total Bars per Loads  ADDED WIGH STANDARE INLISIOANE  Ty 1999  ADDIED WO # ACTUAL INLISIOANE  Ty 1999  ACTUAL INLISIOANE  Machine No.	Notes	Scrap		Material Heat	Mach.	Actual	Service .	Balance	Cum.	Planned	Pieces			_	Emp.	Date
Total Bars per Remaining Loads  ADDED WIGH Standard  ADDED WIGHT STANDER WILSDATE  Machine No. 5  Planned Pcs/Hr CYCLE TIMES  DAVENPORT / B&S BAR FEED  Wgt/Bar  Total Bars Per Remaining Loads  Spec  Wgt/Pc  Wgt/Pc  Pcs/Bar				01-10	Ct105	onent	Com				Actual			0	100	Order Qty
Total Bars per Loads  ADDED WIGHT ADDRESS ADDED WIGHT ADDRESS ADDR					cs/Bar		Wgt/Pc	Verified			Standard	CHANGE INLS/DATE		90	6	der No.
Total Bars per Loads  Planned Pcs/Hr  DAVENPORT / B&S BAR FEED  Wgt/Bar  Total Bars  Remaining Loads	structions	Special Notes / In						لىك		CYCLE TIMES		ADDED WIO #			3	:
Rev Letter B Wgt/Bar Total Bars Total Loads	p %	Setu		96	emaining Loads	æ	Bars per Load			cs/Hr	Planned P			1050	T	Part No.
DAVENPORT / B&S BAR FEED	tual Hrs.	Setup Ac	Total		otal Bars		Wgt/Bar		رح	,	Rev Lette		Record	oduction	Order Pi	Work
	owed Hrs.	Setup Allo		FEED	&S BAR	NPORT / E	DAVE		5	lo.	Machine N		LLC	evices	ontrol L	