Part No.		503-4-1/4-1/2		Component		503-4-1/4			CD control devices, LLC			
Order No.		400585		Heat Lot #					1		device	es, LLC
Ord	er Qty	A A	1		W/O # from Box				1			
	ALTERNATION OF THE PARTY.	TOTAL STATE		OPERATIO)N 1	Marino Par			Make Makey	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2/15/16	P.6.	1		/				- 1			
Setup Hrs.									000	cT		
12 MIN												
Cycle Time										110		
30 SEC									all	14		
Pcs/Hr								0	50)		
108											0	
ROUTING:												
的工事的特別企业的特別企業等等等的企业			OPERATIO	10000000			THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
		-							20			
Setup Hrs.									-			
•										-		
Cycle Time												
			<u> </u>				_					
Pcs/Hr												
ROUTING:		Trick Control of the		ODERATIO	N 2	S ANNUAL SALES		N Maria	J. 14 1 Cont. 100	TUDU	NIT/OUDG	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-P	Scrap	Scrap Code
							_	_		-		
Setup Hrs.												
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Cycle Time						1	_					
	_											
Pcs/Hr												
DOUT:::-												
ROUTING:	a otalia di		C 1	7								
Notes / Instructions		Down Time Codes				CONTRACTOR OF THE PARTY OF THE	First Part Insp					
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		4 FAIR										
		5 Training6 Meeting						,		-		
		o Wiceting								L		