Part No.		702-8-1/4		Component		702-A-BLNK			CD control devices, LLC			
Order No.		398956		Heat Lot #					devices, LLC			
Order Qty 30			30	W/O	# from Box							110
				OPERATIO	DN 1				The Table	THRU-	PUT/8HRS	112
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
29	2/2/16	P.6.	2	30	39							
Setup Hrs.	/ / -				,			1				
6 MIN								5	013			
Cycle Time						+		0				
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Pcs/Hr								11	10.			
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ROUTING:											1	
NOOTING.	E FEMALES A		Large May	OPERATIO	N 2	分 克克	La Company S. Garden			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
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Cycle Time				l							119	
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Pcs/Hr											=000	
ROUTING:	Stephy and a few		Control of the	ODERATIO	N 2							
Mach No.	Date	Emp. Name Prod Hrs.		OPERATIO Total Pcs.	Cum. Total	al Down time	Down time code		Notes		Scrap	Scrap Code
etup Hrs.												
ycle Time												
ycie rime												
Pcs/Hr												
. 65/111												
ı												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-2-16	3:200	Y	V	B	TC			
		4 FAIR 5 Training			,			0				
COND A DV DD OD USTIC		6 Meeting										