

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

REWORK

Setup Allowed Hrs.

Planned Pcs/Hr

CYCLE TIMES

Disposition:

Setup Actual Hrs.

Original W/O #

Found on label

Setup %

Special Notes / Instructions

Part No.

ADDED W/O #

Order No.

QTY CHANGE INCLUSIVE

Order Qty

2010

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

8-18

8-18

810

1200

13

Done

Page 1

TEST FORM 4/20/15

Material Difference LBS.

Efficiency

Total Planned Pcs

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Machine Count (PCS)

Code

Description

Hours

Maintenance

Tooling

Setup Idle

Other

Final Part and Material Calculation

Total Down Time on Page

First Part Inspection Record

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Page 1

TEST FORM 4/20/15

Material Difference LBS.