


623

| | | | | |
|-----------|------------|----------------|------------|--|
| Part No. | 702-5-5/16 | Component | 702-A-BLNK |  |
| Order No. | 401805 | Heat Lot # | | |
| Order Qty | 4 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| 3 | 2-25-16 | CS | 2.5 | | 30 | | | | 1 | 11 | |
| | 2-25-16 | DG | 0.5 | 2 | 32 | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| 10 | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

503
OUT
No parts
@ machine

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

150.82
3-1-14
SS

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|--|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code | |
| | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | | |
| | | | | | | | | | | | |
| Cycle Time | | | | | | | | | | | |
| | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | |
| | | | | | | | | | | | |

| ROUTING: | | First Part Inspection Record | | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| 1 Maintenance | | 2/25/16 | 12:30 | YES | ✓ | C | DA | | |
| 2 Tooling | | | | | | | | | |
| 3 Setup | | | | | | | | | |
| 4 FAIR | | | | | | | | | |
| 5 Training | | | | | | | | | |
| 6 Meeting | | | | | | | | | |