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Part No.	104114-4	ADDED WMS #		CYCLES/TIMES		Thru-Put/Hrs	Wgt/Pc.	0.2031	Mach No.	S2	
Order No.	392625	Standard		10		Planned Pcs/Hr	324	Wgt/Bar	Setup Allowed Hrs.		
Order Qty	25,000	Actual				Actual Pcs/Hr		Component	A02032-0022	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code	
3/3/16	WAD	0	0	0	4870934	3	3		0	0	
3/4/16	WAD	0	0	0	4870934	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/5	MB	0	0	0	4870934	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/7	MB	0	0	0	4870934	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/7	WAD	0	0	0	4870934	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/7	WAD	0	0	0	4870934	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/8	WAD	0	0	0	4870934	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/9	WAD	0	0	0	4870934	3	3	WORKED ON SAT MOST OF DAY	0	0	
3-9	WAD	7.5	2150	2150	487090 H	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/10	MB	8	2350	4700	487090 H	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/10	WAD	8	2600	7300	487090 H	3	3	WORKED ON SAT MOST OF DAY	0	0	
3-10	WAD	8	2600	9900	487090 H	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/11	MB	8	2705	12605	487089	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/11	WAD	8	2750	15425	487089	3	3	WORKED ON SAT MOST OF DAY	0	0	
3-11	WAD	8	2675	18100	487088 H	3	3	WORKED ON SAT MOST OF DAY	0	0	
3/12	MB	6	2100	20200	487088 H	3	3	WORKED ON SAT MOST OF DAY	0	0	
3-12-16	SK	6	2025	22225	487092*	3	3	WORKED ON SAT MOST OF DAY	0	0	
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.			10		
Special Notes / Instructions											
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load											
First Part Inspection Record											
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes					
3-9-16	2:20	YES	✓								