Part No.		11-5-A-BLNK		Component		A02071-0052			GD control devices, LLC			
Order No.		397257		Heat Lot #		F.			1	624	device	es, LLC
Order Qty		30		W/O # from Box					1			
TO THE SHAPE OF				OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
								-				
Setup Hrs.								1				
×												
Cycle Time												
Pcs/Hr												
PCS/HI												
									7	ž.		
ROUTING: TO THREAD ROLLER												
MAD SAME			Harring No.	OPERATION 2			是自然的基础的 。			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Ŝcrap	Scrap Code
									· · · · · · · · · · · · · · · · · · ·	10"		
Setup Hrs.									1 Dec			
								n				
								MA	0	1	110	
Cycle Time							m	VALOR		9	14	
						_	MO	Ch. M				
Pcs/Hr											5	
rcs/m								<u></u>		-111		
									V			
ROUTING:												
Mach No.	Date	Emp. Name Prod Hrs.		OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code	Notes		THRU	-PUT/8HRS Scrap	Scrap Code
						dille						code
Setup Hrs.												
Cycle Time						1961						
Pcs/Hr								à.				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	4		
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	r Notes		
		2 Tooling3 Setup		Submitted	,e or bay	Yes / No	Check	Letter	etter			
		4 FAIR										
		5 Training6 Meeting										
CECONDAD	/ DROBLICTIO		I SHE STATE OF THE	- Area -	DAGE	4		h				