					Contr	rol Devices	LLC / Wo	ork Order	Productio	n Record			70			
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Order No. 3		50	803/7		+	Component			5/2-10				x W/C			en en
Order	Qty].	000	PLUS	-							Fou	nd on	Label		
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Special Notes / Instructions												15	t _. Opera	tion /		W
												2n	d Opera	ation		
		-									3rd Operatio		tion	n i		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	S/U Setup %
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	-							wating.	A.		irct Da	rt Inc	nectic	n Record		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	t Time		Approved Yes / No		Inspecto		Notes
otal Counted Pcs (fi			(from r	acking)	1	Maintenance		0	8-13-13	7.50	rm	4	44.4	WEB	7	
otal Scrapped)	2	Tooling		0	100	-30			E ALLENS			10
rd Operation Count					3	Setup Idle		0					- 80		+	
nd Operation Count)	4	Other		0		-		-			+-	-
	st Operation Count)		Jouner		U	-							Test 4/29/1