


Part No.	P3850001	Component	P3850001-10	
Order No.	404030	Heat Lot #		
Order Qty	100	W/O # from Box		

No
515
Parts

P385001 (A)								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY 473										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING: P385001 (B)								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGSBURY 0470	3/15/16	JT/JN	1.	10		1	2		7	3
	3/15/16	JT		90	100					
Setup Hrs.										
2										
Cycle Time										
Pcs/Hr										

\$6.82
3.21-16
SS

50 B 80

ROUTING: OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		3/15/16	12:45	Yes		D	M. Roy	1/8 MPT THRD.