

Control Devices LLC / Work Order Production Record

Part No. 5F5001
 Order No. 281194
 Order Qty 1000

Rev Letter J
 Component 5F5001-10

Heat Lot #
 or
 Box W/O #'s
 Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # <u>473</u>						0	0	STD CYCLE TIME								0	#DIV/0!
8/21/15	JT		1.2	1		0	0	0	0								
8/21/15	JN	3		195		0	0	0	0								
8/22/15	NK	1 1/2		250		0	0	0	0								
8/24/15	NK	6		790		0	0	0	0								
8/24/15	JN	2		209		0	0	0	0								
8/25/15	NK	5		760		0	0	0	0								
8/25/15	JN	1		95		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency				0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # <u>472</u>						0	0	STD CYCLE TIME								0	#DIV/0!
8/21/15	JT		1.4	260	3	0	0	0	0								
8/21/15	JN	3		580		0	0	0	0								
8/22/15	NK	2 1/2		560		0	0	0	0								
8/25/15	NK	3		855		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency				0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency				0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-21-15	8:00	YES	DH	CH 24
Total Scrapped	0	2	Tooling	0	8-21-15	11:30	YES	DH	CH 24
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15