

Part No.	SF404-5-1/4	Component	SF404-A-BLNK	control devices, LLC
Order No.	398439	Heat Lot #		
Order Qty	300	W/O # from Box	386 322	

120

OPERATION 1										THRU-PUT/8HRS	320
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	1-28-16	DG	4.5		71				1	11	
	1/29/16	P.G.	8	155	226						
Setup Hrs.	1/29/16	DG	4	77	303						
12 MIN											
Cycle Time											
3-5 min											
Pcs/Hr											
15											

JOB
OUT
\$0.50
2-1-16
SS

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-28-16	5pm	Y	✓	B	JC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									