

## Control Devices LLC / Work Order Production Record

Part No.	B32461
Order No.	347667
Order Qty	

Rev Letter	J
Component	B3246U-1

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time &amp; Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0055					0	0	STD CYCLE TIME								0	#DIV/0!
9-8-14	GB	3	25	400		0	0	0	0								
9-19-14	GB	35		400		0	0	0	0								
9-22-14	DS	8	0	640	8	0	0	0	0								
9-23-14	GB	0.5	0	710		0	0	0	0								
9-24-14	GB	3.5	0	410		0	0	0	0								
9-30-2014	GHK	2.5	1	480		0	0	0	0								
9-30-14	GB	2.5	1	400		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs (from packing)	1	Maintenance	0					
Total Scrapped	2	Tooling	0					
3rd Operation Count	3	Setup Idle	0					
2nd Operation Count	4	Other	0					
1st Operation Count								