# Control Devices LLC
## Work Order Production Record

| | |
|---|---|
| Machine No. | PUNCH |
| Rev Letter | M |
| Part No. | C3000-1-3 |
| Planned Pcs/Hr | |
| Order No. | 340778 |
| ADDED W/O # | |
| CYCLE TIMES Standard | |
| Order Qty | 2500 |
| QTY CHANGE INLS/DATE | |
| Actual | |
| Verified | |

**DAVENPORT / B&S BAR FEED**

| | | | |
|---|---|---|---|
| Wgt/Bar | | Total Bars | |
| Bars per Load | | Remaining Loads | |
| Wgt/Pc | | Pcs/Bar | |
| Component | 142 BW | | |

| | |
|---|---|
| Total Loads | |
| Setup Allowed Hrs. | |
| Setup Actual Hrs. | |
| Setup % | |

Special Notes / Instructions

| Date | Emp. Name | Clock # | Prod. Hours | Setup Hours | Total Loads | Pieces Today | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | Material Heat Lot No. | Mach Down Time | CODE | Scrap Pcs. | Notes |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Beginning Balance | | | | | | 0 | 0 | | | | | | | | |
| 7-16 | BS | 27860 | | 3.4 | | | | 0 | 0 | 0 | | | | | | | |
| 7-18 | " | " | 2.3 | | | | | 0 | 0 | 0 | | | | | | | |
| 7-21 | " | " | 7.2 | | | | | 0 | 0 | 0 | | | | | | | |
| 7-22 | " | " | 4.6 | | 2570 | | | 0 | 0 | 0 | | | | | | 32 | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | | | | | | | |
| | | | 0 | 0 | 0 | 0.0 | 0 | 0 | 0 | 0 | | | | 0 | | 0 | Page 1 |

| Efficiency | |
|---|---|
| Total Planned Pcs | |
| Efficiency | |
| Machine Count (PCS) | |

| Final Part and Material Calculation | |
|---|---|
| Total Counted Pcs | |
| Total Scrap Pcs | |
| Estimated Short Parts | |
| Difference in Parts | |
| Material Difference LBS. | |

Total Down Time on Page

| Code | Description | Hours |
|---|---|---|
| 1 | Maintenance | 0 |
| 2 | Tooling | 0 |
| 3 | Setup Idle | 0 |
| 4 | Other | 0 |
| 5 | Alternate - Tooling/ Units/ S/U | 0 |

First Part Inspection Record

| Date Part Submitted | Time Of Day | Approved Yes / No | Material Check | Inspector | Notes |
|---|---|---|---|---|---|
| 7/16/14 | 1230 | yes | | | (Gilvin B) .515 (432 lb) Tools adjust B-4 Ran (426) - 437 |
| | | | | | |
| | | | | | |