

Control Devices LLC / Work Order Production Record

Part No.	SF5001-10
Order No.	356934
Order Qty	500
QTY CHANGE INLS/DATE	

Rev Letter	5
Component	SF5001-20

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0467					0	500	STD CYCLE TIME								0	#DIV/0!
04/67	T.W.	3.0	—	270		0	500	0	0								
12/29	T.W.	7.5	—	990		0	500	0	0								
12/30/14	T.W.	6.0	—	700		0	500	0	0								
						0	500	0	0								
						0	500	0	0								
						0	500	0	0								
						0	500	0	0								
						0	500	0	0								
						0	500	0	0								
						0	500	0	0								
						0	500	0	0								
						0	500	0	0								
Total Efficiency	0	0	0	0	0	0	500	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	500	STD CYCLE TIME								0	#DIV/0!
						0	500	0	0								
						0	500	0	0								
						0	500	0	0								
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						0	500	0	0								
						0	500	0	0								
Total Efficiency	0	0	0	0	0	0	500	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	500	STD CYCLE TIME								0	#DIV/0!
						0	500	0	0								
						0	500	0	0								
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						0	500	0	0								
						0	500	0	0								
Total Efficiency	0	0	0	0	0	0	500	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	12-26-14	11:15	YES	TH	CHANDLER
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								