


Part No.	CUTV-17-3/16	Component	CUTV-0-3/16							
Order No.	NIA 394240	Heat Lot #	M87568							
Order Qty	2500	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Burr - 04K	12-21-15	HVD	4	1500	1500					
	12-22-15	HVD	4	1500	3000					
Setup Hrs.	12-23-15	HVD	8	4753	4250			Jobcut		
5m					7753			HVD		
Cycle Time										
105										
Pcs/Hr										
324								12-23-15 5:55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record							
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling										
	3 Setup										
	4 FAIR										
	5 Training										
6 Meeting											