

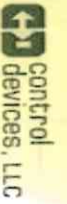
Part No.	SP2513	Added W/O #		Thru-Put/8Hrs	4984	Wgt/Pc.	0.0373	Mach No.	D1
Order No.	391638	Cycle Times	Standard 5.2	Planned Pcs/Hr	623	Wgt/Bar	5.73	Setup Allowed Hrs.	8
Order Qty	78,000	Actual	5.1	Actual Pcs/Hr		Component	A02001-0013	Pcs./Bar	154

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
12-4-15	RR	8	3390	5390	111949 E	1.5	3	6.5 hrs Running SP2512	11	
12-4-15	RR	8	3390	10780	"					
12-8-15	RR	8	5390	16170	"					
12-9-15	RR	8	5390	21560	"	1.5	6	Meeting		
12-10-15	RR	8	5390	26950	111950 E	1.5	6	Level		
12-11-15	RR	8	5390	32340	"	1.5	6	Ground Share		
12-14-15	RR	8	5390	37730	"	1.5	6	Com. Meeting		
12-15-15	RR	8	5390	43120	"	1.5	6	Ground Share		
12-16-15	RR	8	5390	48510	"	1.5	6	Com. Meeting		
12-17-15	RR	8	5390	53900	"	1.5	6	Ground Share		
12-18-15	RR	8	5390	59290	"	1.5	6	Ground Share		
12-21-15	RR	8	5390	64680	"	1.5	6	Ground Share		
12-22-15	RR	8	5390	70070	"	1.5	6	Ground Share		
12-23-15	RR	8	5390	75460	"	1.5	6	Ground Share		
12-24-15	RR	8	5390	80850	"	1.5	6	Ground Share		
12-29-15	RR	8	5390	86240	"	1.5	6	Ground Share		

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS.



FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load