


Part No.	M20066	Component	M20066-10	
Order No.	399556	Heat Lot #		
Order Qty	3200	W/O # from Box	XXXXXX	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S 17	2-19-16	NP	4	105	105	3	3		31	11
	2-20-16	NP	1	75				made new Bosh		
Setup Hrs.	2-22-16	NI	8	8.45						
	2-22-16	NP	3	293	1018					
	2-23-16	NI	8	1109	2422					
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance	2-19-16	12:45	YES	OK		878 QA 1-58 #03	
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							