

Part No.	P2575B21
Order No.	398916
Order Qty	100

Component	P2575B21-10
Heat Lot #	
W/O # from Box	



OPERATION 4									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4452	2-5-16	JT	.2	4					3	3
	2/5/16	NK	1.5	107					4	14
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 5									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
K.B. 470	2-4-16	JT	.3	9					3	3
	2-4-16	JN	2.5	102					2	Dropped
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-4-16	11:00	YES	OK		SR	Side tap
		2-5-16	9:30	YES	OK		SR	8-Hole