

Part No.	143011-13-C	Thru-Put/8Hrs		Wgt/Pc.		0.0618		DOWN TIME CODES		Mach No.	A2	
Order No.	392770	ADDED W/O #	CYCLE TIMES	Standard	7	Planned Pcs/Hr	320	Wgt/Bar		Setup Allowed Hrs.		
Order Qty	2,500	QTY CHANGE INLS/DATE	Actual		Actual Pcs/Hr		Component	A01101-0026	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Pcs./Bar	0	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code		
12-23	Jim					4	3					
1-4-16	E.B.	⊖	⊖			1.5	4					
1-4-16	E.B.	⊖	⊖			6.5	3					
1-4	GARY		<del>1000</del>			8	3		23	3		
1-5	GARY	4	1000		97473	3	4					
1-7	GARY	2	350	1350				NO MATERIAL				
1-11	GARY	6	1400	2750				NO POWER				
1-12	GARY	2	200	2950				Job out				
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.			23			
control devices, LLC		Special Notes / Instructions				First Part Inspection Record						
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load						Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
						1-4-16	6:10	NO	✓			Visual off E. Brown
						1-4-16	2:25	NO	✓			Wont GO in the ga
						1-5-16	9:50	YES	✓			Adj for 450 x .080
												recess ch. 0/5