					Contr	ol Devices	LLC / Wo	rk Order P	roductio	n Record		14.					
Part No.			CY12002			Rev	Letter	В				Heat Lot #					
Order No.			367084		1	Comp	onent	A02031-7986]	or			0427124H		
Order Qty 1200				1						Box W/O #'s Found on Label			e				
	8	Į.			1												
QTY CHA	NGE INLS/E	DATE	<u> </u>	1 Notes / In	netructions								Standard Cycle Time & Setup Time Vertified 1st Operation MR 12/4/14				
			Specia	I Notes / In	istruction	ns		1				d Opera	\rightarrow		IVIK 12	/4/14	
			65	O PER MO	ONTH							-	d Opera	100,000			
				S	TO		a v	>	_ >	. >		51.			10		v _o
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #			فمبروع			0	1200	STD CYC	Wichell Charles and the Control of t	1M 57SEC	_			25	4	2	200%
4/10/15	BA	3	2	40	5	40	1160	75	40	53.3%	0	0	0				
4/11/15	BJ	4	0	125	4	165	1035	100	125	125.0%	0	0	0				
4/11/15 4/13/15	BA BJ	6 8	0	127 176	6 8	292 468	908 732	150 200	127 176	84.7% 88.0%	0	0	0				
4/13/15	10	8	0	216	8	684	516	200	216	108.0%	0	0	0				
4/13/15	BA	6.5	0	140	6.5	824	376	162.5	140	86.2%	0	0	0				
4/14/15	BJ	7	0	167	7	991	209	175	167	95.4%	0	0	0				
WHILE	30	7,5	F	183	100 - 2	991	209	0	0								
4.14.15	BA	4,5		88		991	209	0	0								
, ,						991	209	0	0	-	70	NR	-	07	7	a N	1
					- 0	991	209	.0	0		0			vi		MI	
Total Effic	iency	42.5	2	991	44.5	991	209	1062.5	991	93.3%	0	Mig-	0	KG L	Special		
D4 - 1 1 - 11						· -	Routing		DEPT			_		-	500		
Machine #			-114			0	1200	STD CYC				_				0	#DIV/0!
			-		-	0	1200 1200	0	0								
						0	1200	0	0								
						0	1200	0	0	- Section - Section							
		*				0	1200	0	0								
						0	1200	0	0								
						0	1200	0	0								
						0	1200	0	0								
						0	1200	0	0								
						0	1200	0	0								
Takal Fff		0	0		•	0	1200	0	0	#D11/01	•		•	C Automatic		200	
Total Efficiency 0 0 0 0 1200 0 0 #DIV/0! 0 0														7 379	45711		
Machine #		1512					1200	STD CYC	ETIME							0	#DIV/0!
Widelinite W						0	1200	0	0						7 1	0	#DIV/0.
						0	1200	0	0								
						0	1200	0	0								
						0 -	1200	0	0				4				
					100	0	1200	0	0		4						
						0	1200	0	0								
						0	1200	0	0								
						0	1200	0	0								
					-/-	0	1200 1200	0	0								
						0	1200	0	0								
Total Effic	iency	0	0	0	0	0	1200	0	0	#DIV/0!	0		0			14 3	
TOTAL ETHIC	icitey	The state of the s						Routing:		1101070.		12 1 91					
											First Pa		art Inspection Rec				
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa Submitt	rt Time		Approved Yes / No		Inspec		1	Notes
Total Counted Pcs (fro			(from packing)		1	Maintenance		0	4/10/1	.5 530	pm y		yes J		40 40		Adj
Total Scrapped			0		2	Tooling		0		200 pm					-		•
3rd Operation Count			0		3	Setup Idle	p	0									
2nd Operation Count			0		4	Other		0									
1st Operation Count			991		250	Jourer											