


Part No.	106215-7	Component	106215-999	
Order No.	391163	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		120
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Haas	2-13-16	MS		3	3				1	11
	2-13-16	Rm	6	67	70					
Setup Hrs.										
2										
Cycle Time										
3m										
Pcs/Hr										
110									1	

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-13-16	10:50	YES	✓	C		1/4-20 thru
2 Tooling								1/4-20 x .500
3 Setup								OK
4 FAIR								
5 Training								
6 Meeting								