


Part No.	9-3-26	Component	9-3-E-BLNK	
Order No.	392076	Heat Lot #		
Order Qty	135	W/O # from Box	N/A	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	12/1/15	P.G.	8		22					
	12/1/15	DG	8	26	48					
Setup Hrs.	12/2/15	P.G.	8	22	70					
10 MIN	12/3/15	DG	8	20	90				2	22
	12/3/15	P.G.	8	20	110					
Cycle Time	12/3/15	DG	8	26	136				2	22
	12/4/15	P.G.	8	33	169					
17 min.	12/4/15	DG	8	23	192					
Pcs/Hr	12/7/15	P.G.	8	20	212					
	12/7/15	DG	8	18	230				1	22
N4	12/8/15	P.G.	8	16	246					

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	12/8/15	DG	5	7	253					
Setup Hrs.								JOB OUT		
Cycle Time								DE @ NO PARTS @ MACHINE		
								\$20.97		
								\$15.15		
Pcs/Hr								12-5.5		

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-1-15	8p.m.	YES	✓	B	JC	