Part No.		902-20-3/16		Component		902-A-BLNK			control devices, LLC				
Order No.		399974		Heat Lot #					devices, LLC				
Order Qty		50		W/O # from Box									
				OPERATION 1		awa weedship law			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
3	2-9-16	06	2.5	10	14								
Setup Hrs.	0 1	00	-/		7								
//								50%	?				
10 min								00					
Cycle Time								:16					
									110/1				
·								A	W				
Pcs/Hr								1	05				
								V	0		0	-	
	ž.												
ROUTING:			OPERATION 2					1900 - 53	507463 S 512	THRU-PUT/8HRS			
CANTAIN SE CONTRO		E N B 111				Down	Down time					Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.												15	
									U. II				
Cycle Time												1111	
Pcs/Hr													
								_					
ROUTING:				ODERATIO	N 2					TUDII	PUT/8HRS		
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 3  Total Pcs. Cum. Total		Down time	Down time time		Notes		Scrap	Scrap Code	
	(9)											M = 18-2 × 018-	
Setup Hrs.													
											_		
							_						
Cycle Time						=							
Pcs/Hr													
										_	J.		
ROUTING:								-					
Notes / Instructions		Down Time Codes		B			First Part Inspe						
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup 4 FAIR											
		5 Training											
		6 Meeting											