

Part No.		R452-12		Component		A02001-0012				
Order No.		398231		Heat Lot #						
Order Qty		100		W/O # from Box						

  

OPERATION 1									THRU-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT OFF SAW	1-26-15	JT	2.5	104						
	1-29-16	JN	1	100						
Setup Hrs.										
0										
Cycle Time										
40 SEC										
Pcs/Hr										
72										

  

ROUTING:										
OPERATION 2									THRU-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGED DIE HEAD	1-27-15	JT	.1	1						
	1-28-16	T.W.N.	1	104	104	1HR	1			
Setup Hrs.	2-1-16	JN	2	100				Job at		
Cycle Time										
Pcs/Hr								28-10 55		

  

ROUTING:										
OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

  

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2	Tooling	1-27-16	12:10	YES	✓	D			
	3	Setup								
	4	FAIR								
	5	Training								
6	Meeting									