

Part No.	FT10501	Component	FT10501-10		control devices, LLC					
Order No.	390343	Heat Lot #								
Order Qty	3200	W/O # from Box								
OPERATION 1						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KING 0470	12-11	Jm	4.5	360		3	3		3	11
Setup Hrs.	3									
	12-12	Jm	6	425		0	0		0	
	12-14	Jm	6	410		1.5	2		3	2
Cycle Time	12-15	Jm	6.5	365	1500	1		Lunch	0	0
	12-28	Jm	2	112		0	0		0	0
	12-29	Jm	3	187		0	0		0	0
Pcs/Hr	1-25	Jm	7.5	456		0	0		0	0
	1-26	Jm	7.5	450		0	0		0	0
	1-27	Jm	1.5	70		0	0	Job out		
ROUTING:										
OPERATION 2						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
OPERATION 3						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				12-11-15	7:15	455	✓	B	DT	