

Part No.	SN5001	Component	
Order No.	385012 391158	Heat Lot #	
Order Qty	600	W/O # from Box	



OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0472	11-18-15	C.S.	1.1	3					2	11
	11/18/15	T.W.N.	5.5	800	803					
Setup Hrs.	11-18-15	JN	2.5 min	40	843					
1.4										
Cycle Time										
11										
Pcs/Hr								2 way operation		
262										

ROUTING: From 0472 to 0473

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0473	11-18-15	C.S.	1.1	5					4	11
	11/19/15	T.W.N.	6.5	660	665					
Setup Hrs.	11-19-15	JN	4	26.5	930	1.0 hr		Lo/2 removed, HAD SHARPENED & Replaced 2 BITS		
1.5										
Cycle Time								4 way operation		
28										
Pcs/Hr								\$4.79 12-2-15		
103										

ROUTING: 0473 to Wash + Pack

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/18/15	8A	YES	✓		DT	CH X2
		11/18/15	9:45	YES	✓	C	DT	CA X4