Part No.		503-4-1/4-1/2		Component			503-4-1/4			control devices, LLC			
Order No.		394	Heat Lot #										
Order Qty			W/O # from Box			NA						V	
			OPERATION 1						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Tota	l Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StaDr:11	12/18/15	P.G	(2							
Setup Hrs.					9				1	/	L		
12mi.									Jc	boc)	/		
Cycle Time													
30se													
Pcs/Hr													
rcs/m													
ROUTING:		alden	ct										
		WICKNIK	OPERATION 2					THRU			-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Tota	l Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
							.4.						
	0.												
Setup Hrs.										<u> </u>			
Cycle Time													
D /11													
Pcs/Hr													
ROUTING:						,							
KOUTING.	THE STATE OF STREET			OPE	RATIO	N 3			N. 27 W.		THRU	-PUT/8HRS	
Mach No.	Date	Date Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
										=======			
Setup Hrs.													
Cycle Time									PH - 10-1				
							A						
Des /Un													
Pcs/Hr								15					
					-			*					
ROUTING:							1.						
	nstructions	Down T	ime Codes	T			F	irst Part In	spection	Record			
.ietes / moti detions		1 Maintenand	Date Part		T., 015	Approved	Mtrl			1827 V			
		2 Tooling			bmitted	Time Of Day	Yes / No	Check	Letter	Inspector	tor Notes		
		3 Setup 4 FAIR					1						
		5 Training		\vdash									
CECOND A DV DDODUCTIO		6 Meeting											