Part No.		SF403-2-1/4		Component		SF403-A-BLNK			GD control devices, LLC			
Order No.		391169		Heat Lot #		*			6.0	device	es, Luc	
Order Qty		200		W/O # from Box		390847					2	
	TO A SERVICE			OPERATIO			MILESTA		THR	U-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
9	11/25/15	16.	6		150							
Setup Hrs.				1				1	1 1			
10 min.								Johov				
Cycle Time		-					ļ				110	
cycle Time								2 4	15			
Pcs/Hr								0	15	-		
						11,000		10	5			
DOUTING										10		
ROUTING:			OPERATION 2							THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.						1						
Cycle Time												
Pcs/Hr												
		_									- 1111	
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ROUTING:												
	OPERATION 3						THRU-PUT/8HRS				C	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
				0						+ -		
Setup Hrs.			9									
·												
i										1		
Cycle Time												
Pcs/Hr								4		++		
. 65/111				300						<del>                                     </del>		
ŀ												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenanc	THE RESERVE TO THE PERSON NAMED IN	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>				Yes / No	Check	Letter	1 6 8	Notes		
		4 FAIR		11-25-15	101	YET	6	6	DH- (8)	1		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY PRODUCTION					DAGE 1			3		Tost Form	10/15/15	