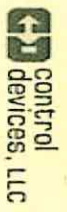


Part No.	B3657-052		ADDED W/O #	CYCLE TIMES	Thru-Put8Hrs	0	Wgt/Pc.		DOWN TIME CODES						Mach No.	05
Order No.	391637			Standard	Planned Pcs/Hr		Wgt/Bar		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting						Setup Allowed Hrs.	
Order Qty			QTY CHANGE INSIDE DATE	Actual	Actual Pcs/Hr		Component	ALL 3657-052							Pcs./Bar	44
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.		Down Time	Down Time Code	Notes						Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE																
2-6	RC	6		22978	253221				TOTAL SCRAP PCS. FROM PREV. PAGE						13443	
2-8	RC	8							25604 25610 25615 25620 25625 25630 25635 25640 25645 25650 25655 25660 25665 25670 25675 25680 25685 25690 25695 25700 25705 25710 25715 25720 25725 25730 25735 25740 25745 25750 25755 25760 25765 25770 25775 25780 25785 25790 25795 25800 25805 25810 25815 25820 25825 25830 25835 25840 25845 25850 25855 25860 25865 25870 25875 25880 25885 25890 25895 25900 25905 25910 25915 25920 25925 25930 25935 25940 25945 25950 25955 25960 25965 25970 25975 25980 25985 25990 25995 26000							
TOTAL PCS. PRODUCED																
Special Notes / Instructions																
FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load																
First Part Inspection Record																
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes										
TOTAL SCRAP PCS. 13443																



Part No.	B3639-052	ADDED W/O #		Cycle Times	Thru-Put/Hrs	2088	Wgt/Pc.	0.0028	Mach No.	D5
Order No.	391637	Standard	12.4	Planned Pcs/Hr	261	Wgt/Bar		Setup Allowed Hrs.		
Order Qty	26,000	Actual		Actual Pcs/Hr		Component	A06261-0006	Pcs./Bar	416	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-20	MR	-				5.5	3			
1-20	MR	-				7	3			
1-21	MR	-				8	3			
1-22	MR	-				2	3			
1-22	MR	-				1.0	4			
1-22	MR	4				1	6		1067	59
1-25	MR	4				8.5	3	hole off center	14	11
1-25	MR	1				1.5	3			
1-26	MR	8								
1-27	MR	8								
2-5	MR	4				4	1	#5 spindle		
1-29	MR	8								
1-30	MR	6								
2-1	MR	3								
2-1	MR	4						Debur Table/5-form		
2-2	MR	4								
2-3	MR	8								
2-3	MR	6								
2-4	MR	8								
2-5	MR	8								
TOTAL PCS. PRODUCED										
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
TOTAL SCRAP PCS.										



Special Notes / Instructions
 FOR DAVENPORTS & BROWN & SHARES ONLY: To Figure Pieces
 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load