


Part No.	CH01-A-BLNK	Component	A02072-0024	
Order No.	389969	Heat Lot #	190699.19.1	
Order Qty	500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	200	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	10-11-15	Hvd	6	160				Wrote Program	0	
	10-12-15	Hvd	7	185	345				0	
Setup Hrs.	10-13-15	Hvd	8	199	544				0	
6								LW JobOut	0	
Cycle Time								Hvd		
2MIN										
10SEC										
Pcs/Hr								11-20-15		
25								SS		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11-11-15	9:00	YES	✓		HT	
3 Setup						A		
4 FAIR								
5 Training								
6 Meeting								