


Part No.	0042-64-C	Component	A06101-0042	
Order No.	396768	Heat Lot #		
Order Qty	75	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
CNC T42	1/22/16	BT	1.5	4	4	4	3				
	1/25/16	BT	7	20	24						
Setup Hrs.	1.25-16	JO	5.0	16	40						
4	1/26/16	BT	7.5	21	61	.5	5				
	1-26-16	JO	4.0	11	72						
Cycle Time	1-26-16	BA	5.5	13	85						
3.30											
Pcs/Hr											
14											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
	1/27/16	BT	3	23	23	4	3				
	1-27-16	JO	6.5	45	68						
Setup Hrs.	1-27-16	BA	3	15	84						
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-22	3 50AM	yes	✓	A	M.Boyer		
2 Tooling		1-27	3 45AM	yes	1	A	M.Boyer		
3 Setup									
4 FAIR									
5 Training									
6 Meeting									