Part No.		1103-20-14		Component Heat Lot #		1103-A BC		BLAG			contr	ol es, LLC
Order Qty		Total			W/O # from Box		277 8/1		1			
Order Qty					OPERATION 1		37386			THRU	-PUT/8HRS	160
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	2-17-16	26	2		5							
Setup Hrs.								8				
Fm.								7	03			
Cycle Time								0	UT			
25m									010-	14		
Pcs/Hr									0.00	*		
2									W 5%	/	0	
ROUTING:			ARTON SERVICE STA	OPERATIO	N 9	Charles the section of the	orthonoment of	resenses states	######################################	TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	A DESCRIPTION OF THE PARTY OF T	Total Pcs.	Cum. Total	Down time	Down time code	a 746 141 494	Notes	I THKU-	Scrap	Scrap Code
Setup Hrs.												
										9		
Cycle Time												
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ROUTING:	L144 Service, 1355	(4) 4 (1) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4		OPERATIO	VI 3 Engelsenter	SAPE PLANNERS IN	EVENTE NAMED	VII AS MOST		TUDII	PUT/8HRS	
Mach No. Date				Total Pcs.	Down I					Scrap	Scrap Code	
Setup Hrs.												
				,							11	
Cycle Time						120						_
Pcs/Hr												
ROUTING:	nstructions	Down T	ime Codos		,		iret Dant I	onest'-	Pagend			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	T. 01-	First Part Inspection Record Approved Mtrl Rev			W-81	· A September		
- 1		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR		2-17-16	9: (0 Pm	705		A	WRS			
		5 Training 6 Meeting										
ECONID ADI	DDODLICTIO											