Part No. Order No. Order Qty		503-4-3/16-1/2 395958 3		Component Heat Lot # W/O # from Box OPERATION 1		503-4-3/16			CD control devices, LLC			
						NIA			THRU-PUT/8HRS 864			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	W. T. D. VAIL	Notes	TINO	Scrap	Scrap Code
STEP DRILL	1/6/16	126.	1		4	cirro					1	22
Setup Hrs.								_	1			
1 MIN				ŭ.					Doe	+		
Cycle Time								0	A COC			
30 SEC								-/	1-1.102	-)		
Pcs/Hr				_				1	DU	214)	
108									1-1	25		
ROUTING:											1	
会 E N				OPERATIO		Down	Down time	Net Milita	THRU-PUT/8HRS			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.	_					-			10			
Cycle Time												
Pcs/Hr												
1 03/111												
ROUTING:				OPERATIO	Na		SVID-A TUBE		72 - 02 - 14 - 5 4 0	(zuzu	DUT (QUES	
NAS-JUNE						Down Down time			THRU-PUT/			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.	8					_						
Cycle Time												
		Principal III										
Pcs/Hr								e .				
ROUTING:		1										
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted Time Of Day		Approved Mtrl		Rev	Rev Inspector		Notes	
		3 Setup		Jubinitted	0.5	Yes / No	Check	Letter	Letter			
									0	l		
		3 Setup4 FAIR5 Training										