


Part No.	5-4-C-BLNK	Component	A02071-0040			
Order No.	394629	Heat Lot #				
Order Qty	2500	W/O # from Box				

OPERATION 1								THRU-PUT/8HRS		432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	1-14-16	HVD	3	185		5	3			
	1-15-16	HVD	2.5	414	603	0				
Setup Hrs.	1-16-16	HVD	5.5	303	906	1.5	3			
1	1-18-16	HVD	10	574	1480	0		JOBORT		
	1-18-16	BA	4.5	248	1728	0				
Cycle Time								HVD		
59s										
Pcs/Hr										
54								2114		
								55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				1-14-16	11:30am	YES	✓	B	DH	