

[illegible]

| | | | | | | | | | | |
|-----------|--------|-------------|-------------|--------------|----------------|---------|-----------|------------|--------------------|---|
| Part No. | A5006 | ADDED TWO 3 | CYCLE TIMES | Thru-Put/Hrs | 1000 | Wgt/PC. | 0.0619 | Mach No. | A17 | |
| Order No. | 307758 | 3910203 | Standard | 25.9 | Planned Pcs/Hr | 125 | Wgt/Bar | | Setup Allowed Hrs. | |
| Order Qty | 13,000 | | Actual | | Actual Pcs/Hr | | Component | A6202-0016 | Pcs./Bar | 0 |

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

| Date | Emp. Name | Prod. Hours | Total Pcs | Cum. Total | Material Heat Lot No. | Down Time | Down Time Code | Notes | Scrap Pcs. | Scrap Code |
|-------|-----------|-------------|---------------------|------------|-----------------------|-----------|----------------|-----------------------------|------------|------------|
| 12-14 | (10) | | | | | 8 | 3 | | | |
| 12-15 | " | | | | | 7.5 | 3 | 1.5 Hrs. this clean machine | | |
| 12-16 | " | 6.9 | 675 | 675 | 263612 | 1.1 | 4 | | 25 | 11 |
| 12-24 | " | 3.5 | 300 | 975 | " | | | | | |
| 1-5 | " | 4 | 625 | 1600 | " | | | | | |
| 1-6 | " | 8 | 700 | 2300 | " | | | | | |
| 1-7 | " | 8 | 700 | 3000 | " | | | | | |
| 1-8 | " | 4 | 140 | 3140 | " | | | | | |
| 1-13 | " | 3 | 230 | 3370 | " | | | | 29 | 19 |
| 1-14 | " | 8 | 650 | 4020 | " | | | | 32 | 19 |
| 1-15 | " | 8 | 660 | 4680 | " | | | | | |
| 1-16 | " | 6 | 500 | 5180 | " | | | | | |
| 1-18 | " | 3.5 | 334 | 5514 | " | | | | | |
| 1-19 | " | 8 | 800 | 6314 | " | | | | | |
| 1-20 | " | 8 | 700 | 7014 | " | | | | | |
| 1-26 | " | 6.3 | 493 | 7507 | " | 1.7 | 1 | Chuck Guard | | |
| 1-27 | " | 7.7 | 700 | 8207 | " | 3 | 6 | | | |
| 1-28 | " | 2.7 | 300 | 8507 | " | | | | | |
| 1-29 | " | 4 | 373 | 8880 | " | | | | | |
| 1-30 | " | 6 | 530 | 9410 | " | | | | 67 | 19 |
| 2-1 | " | 8 | 450 | 9860 | " | | | | | |
| 2-2 | " | 1.5 | 0 | 9860 | " | | | | | |
| 2-3 | " | 1 | 104 | 9964 | " | | | | 52 | C2 |
| 2-8 | " | 8 | 536 | 10450 | " | | | | 106 | I2 |
| 2-9 | " | | TOTAL Pcs. Produced | 10570 | " | | | | 311 | |

control
devices, LLC

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection
Record

| Date Part Submitted | Time of Day | Approved Yes/No | Mtl Check | Rev Letter | Inspector | Notes |
|---------------------|-------------|-----------------|-----------|------------|-----------|-------|
| 12-16-95 | 7:10 | YES | ✓ | G | ✓ | |

TOTAL SCRAP PCS.