| Part No. Order No. | | 5-3-D-BLNK 393023 | | Component Heat Lot # | | A02071-0040 | | | control devices, LLC | | | | |
|-----------------------|-----------------|---|--------------------|------------------------|-------------|----------------------|-------------------|------------------|----------------------|----------|-------------|---|-----|
| | | | | | | | | | | | | | Ord |
| | | A CONTRACTOR | AR OF SECTION AS | OPERATIO | N 1 | | 10000 | | | THRU- | PUT/8HRS | | |
| Mach No. | Date | Emp. Name | | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code | |
| H3 | 12-8-15 | HUD | 7 | 430 | 560 | | | | | | 0 | | |
| Setup Hrs. | 12-10-15 | HUD | 6 | 350 | 930 | | | 3 | | | 0 | | |
| 1 | 10-17-15 | JB | ₩.5 | 30 | 960 | | | Waiting For Bars | | | ect 0 | | |
| Cycle Time | 12-15-15 | HVN | 6 | 363 2 50 | 1393 | | | | <u> </u> | | 0 | | |
| 55 | 12-15-15 | JB HVD | 4 | 287 | 1573 | | | Jobout | | | 0 | | |
| | | | | | | | | | h | UD | 110 | 4 | |
| Pcs/Hr | | | | | | | | | | 1/ | 145 | | |
| 58 | | | | | | | | | | 11 | 8 | | |
| ROUTING: | | | STATE OF THE PARTY | ODEDATIO | N 2 | | | - | | TUEL | DUT (0):= 5 | | |
| | | Face Name of Date of the Control of | | | OPERATION 2 | | Down time | | APACKAR IL | THRU- | PUT/8HRS | Scrap | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | code | | Notes | | Scrap | Code | |
| Setup Hrs. | | | | | | | | | - 3 | | | | |
| octup ms. | | = | | | | | | | | - | | | |
| Cycle Time | - 6 | | | | | | | | | | | | |
| | | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | | |
| | | | | | | | | 0.11 | | | | | |
| ROUTING: | | | | | | | | | | | | | |
| ROUTING: | See William Co. | 2.52.00.0000 | 9150 B 100 9 | OPERATIO | N 3 | | | er ur o | SAN 1995 47 | THRU- | PUT/8HRS | | |
| Mach No. | Date | | | Total Pcs. | Cum. Total | Down time | | | | | | Scrap | |
| Wacii No. | Date | Emp. Name | Prou nis. | Total PCS. | Cum. Total | time | code | Notes | | | Scrap | Code | |
| Setup Hrs. | | | | | | - | | | | | | | |
| - crap 11131 | | | | | | | | | 0 | | | | |
| Cycle Time | | | | | | | | | | | | | |
| | | | | | | | _ | | | | 1. | 1 | |
| Pcs/Hr | | E+ | | | | | - 1 | | 16 | | | <u>u" </u> | |
| | | | | | | | | | | | | ** | |
| ROUTING: | | | | | | I I | | - | | | l | 21 112 | |
| | nstructions | Down Ti | me Codes | | | Fi | irst Part Ins | pection | Record | | | | |
| | | 1 Maintenance 2 Tooling | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev | Inspector | or Notes | | | |
| , per | | 3 Setup 4 FAIR | | 125-15 | 9.4500 | 4/2 | CHECK | Letter A A S | | | | | |
| | | 5 Training6 Meeting | | | | | | | | | | | |
| SECONDARY | PRODUCTION | N RECORD | | | PAGE 1 | | | | | View | Test Form | 10/15/15 | |