Part No.		903-10-5/16-5/8		Component		903-10-5/16			CD control devices, LLC				
Order No.		393224		Heat Lot #									
Order Qty		2		W/O # from Box		NIA						100	
		Nav Target		OPERATIO	N 1		THE STATE OF	- Nietze	Castle Sylver	THRU-	PUT/8HRS	43/	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Staplil	12/8/15	P-6	1		2			7	/				
Setup Hrs.								Je	0000	1			
1													
Cycle Time										×6			
40 Seal								,	N.	5	)		
Pcs/Hr									12	7.5.			
3					_				1		0		
ROUTING:		SB			L							-	
		The state of the s		OPERATION 2				THRU		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.												(a	
Cycle Time	311												
Pcs/Hr													
1 00/111													
											×		
ROUTING:													
OPERATION 3									THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.													
									2000 a				
											<u> </u>		
Cycle Time													
Dec/Us													
Pcs/Hr													
ROUTING:													
the second second second	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	- Jul 201			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Rev Inspector		Notes		
		<b>3</b> Setup						A					
		5 Training											
CECOND ADV DDODUCTIO		6 Meeting											