Part No.		SF405-3-1/4-1/2		Component		SF405-3-1/4				OI T	contr	ol l	
Order No.		392290		Heat Lot #		, ,					device	es. LL¢	
Order Qty		15		W/O # from Box		NA						1	
		all hard that s		OPERATIO	N 1				<b>《</b>	THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	-	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Step Dall	12/2/15	P.G.	1		15			7	> ,		18		
Setup Hrs.				1				100	spoc	+			
1											1		
Cycle Time											(4)		
(00										10			
60 Sec.								,	- 1	14	7		
Pcs/Hr									1	/			
											A		
ROUTING:		50	end Bl	asting							40		
White are			Sand Bla				Down time		THRU-			Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	code		Notes		Scrap	Code	
		-											
Setup Hrs.													
							¥.				_		
Cycle Time													
Pcs/Hr													
ROUTING:													
44.025.079.7				OPERATIO	OPERATION 3				THRU-PUT/8HRS				
Mach No. Date		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
Cycle Time													
Pcs/Hr								*					
ROUTING:													
OF REAL PROPERTY AND ADDRESS.	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenance		Date Part	Date Part Time Of Day Approved Mtrl Rev Inspector			Inspector	Notes				
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter	Inspector		<u> </u>		
		4 FAIR		12-2-15	13 015	yns	V	B		3			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>						51018					
SECONDARY	PRODUCTIO				PAGE	1					Test Form	10/15/15	