OHE OF DEVICES LEET WORK OFUEL FROUNCHOIL NECOLU Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation 3rd Operation Total Pcs Balance Due Pcs Plan Pcs/Day Setup % Prod. Hours Setup S/U hrs Down Cum. Total Scrap Pcs/Hr Actual Pcs. Machine # STD CYCLE TIME #DIV/0! Ö 0. Total Efficiency Ò #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Total Efficiency Ô #DIV/0! Ó Routing: Machine # STD CYCLE TIME #DIV/0! **Total Efficiency** Ó Ó. #DIV/0! Routing: First Part Inspection Record **Total Down Time Date Part** Time **Final Part Calculation** Approved Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance 7-25-15 **Total Scrapped Tooling 3rd Operation Count** Setup Idle 2nd Operation Count Other

1st Operation Count