Part No.		11-4-11		Component		11	11-4-C-BLNK			61 W	contr	σL
Order No.		390618		Heat Lot #					1	62	contr device	es, LEC
Order Qty		22		W/O # from Box		381939		9				
		BANK SE		OPERATIO					A SAME	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes [*]		Scrap	Scrap Code
8	11/17/15	RG.	5	46	3 % 80			100			1	11
Setup Hrs.	11/1/1/	150	10	7.0								
				3				50	0/3	_		
									IT K			
Cycle Time								00	11) /		
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D ///								H	2 1	V. 94		
Pcs/Hr									110	0		
DOUTING.					CANDOLASS (SS							
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
Nasah Na	D		D. LII			Down	Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
							18		91103			
Setup Hrs.												
		_										
Cycle Time												
Pcs/Hr												
ROUTING:												
	14			OPERATIO	N 3	Davis				THRU-F	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		_	Scrap	Scrap Code
Setup Hrs.												
				//1								
İ												
ycle Time												
												
ı												
Pcs/Hr												
-					_				9			
İ												
ROUTING:												
Notes / Ir	nstructions	Down T	ime Codes			F	irst Part Ins	pection	Record		- No.	er Grant
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
· ·		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter		Notes		
		4 FAIR		1417/15	109-	487	1	A DH (12)		(8 g 69)		
		5 Training						A frage		0		
ECONDARY PRODUCTIO		6 Meeting			DAGE			-		Marie Control		