Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # or Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 2nd Operation 3rd Operation Planned Hours Balance Due Pcs % Oper. Efficiency Total Pcs Plan Pcs/Day Actual Pcs/Day Setup % S/U hrs Prod. Hours Setup Hours Down Time Cum. Total Scrap Pcs. Pcs/Hr Code Actual S/U Machine # STD CYCLE TIME #DIV/0! Ò **Total Efficiency** #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Total Efficiency #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! **Total Efficiency** #DIV/0! Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance Total Scrapped Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count