| Part No. | | 1102-15-14 | | Component | | 1102-A BLAK | | | control devices, LLC | | | |
|---|-------------|----------------------|--|-------------------------------|-------------|--------------|-------------------|--------|-------------------------|-------------|-----------|---------------|
| Order No. | | 391675 | | Heat Lot # | | 74 | | | | 62 6 | a device | s, LLG |
| | er Qty | 20 | | W/O # from Box OPERATION 1 | | 396088 | | | | Certain | DUT/OUDS | , |
| | | | CASSENDALS | | | Down | Down time | | | THRU | -PUT/8HRS | Scrap |
| Mach No. | Date | Emp. Name | | Total Pcs. | Cum. Total | time | code | | Notes | | Scrap | Code |
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| ROUTING: OPERATION 2 THRU-PUT/8HRS | | | | | | | | | | | | |
| Dan L | | - N | | OPERATIO | | Down | Down time | | No. | IHKU | | Scrap |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | time | code | | Notes | | Scrap | Code |
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| Setup III3. | | | | | | | | | | | | |
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| | | AN HEAL | and the state of t | OPERATIO | OPERATION 3 | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | | | Scrap | Scrap Code |
| | | | | | | | | | | | | |
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| Setup Hrs. | | | | | | | | | | | 18 | |
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| Cycle Time | | | | | | - | | | | | | |
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| ROUTING: | | | | | | | | | | | I | |
| Notes / Instructions Down Time Codes First Part Inspection Record | | | | | | | | | | | | |
| | | 1 Maintenance | | Date Part Submitted | Time Of Day | Approved | Mtrl | Rev | Inspector Notes | | | |
| | | 2 Tooling 3 Setup | | 1-20-16 | 9:00 PM | Yes / No | Check | Letter | WRB | | | |
| | | 4 FAIR 5 Training | | | | | | 200 | | | | |
| | | 6 Meeting | | | | | | | | | | |
| SECONDAR | V PRODUCTIO | NI DECORD | | | PAGE | 1 | | | | | Test Form | 10/15/15 |