| Part No. Order No. Order Qty |             | 7-3-4<br>395632<br>6 |                        | Component  Heat Lot #  W/O # from Box |                      | A02071-0028 - 7-3-6-131 |                      |                     |        | GD contr      | ol<br>es, LLC |
|------------------------------|-------------|----------------------|------------------------|---------------------------------------|----------------------|-------------------------|----------------------|---------------------|--------|---------------|---------------|
|                              |             |                      |                        |                                       |                      | -                       |                      |                     | -      |               |               |
|                              |             | (四) (1) (1)          |                        | OPERATIO                              |                      | -                       | (0) 五星前              | che                 |        | THRU-PUT/8HRS |               |
| Mach No.                     | Date        | Emp. Name            | Prod Hrs.              | Total Pcs.                            | Cum. Total           | Down<br>time            | Down time<br>code    |                     | Notes  | Scrap         | Scrap<br>Code |
| 7                            | 1-4-16      | es                   | ,4                     | 8                                     | 6                    |                         |                      | JE                  | Bou    |               |               |
| Setup Hrs.                   |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| 0                            |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| Cycle Time                   |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| 3                            |             |                      |                        |                                       |                      |                         |                      |                     | 110    |               |               |
| Pcs/Hr                       |             |                      |                        |                                       |                      |                         |                      | 11-14               |        |               |               |
|                              |             |                      |                        |                                       |                      |                         |                      | 165                 |        | _             |               |
|                              |             |                      |                        |                                       |                      |                         |                      |                     | 50     | .6            |               |
| ROUTING:                     |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| civilian and                 |             |                      | And the same of        | OPERATIO                              |                      | Down                    | Down time            |                     |        | THRU-PUT/8HRS | Scrap         |
| Mach No.                     | Date        | Emp. Name            | Prod Hrs.              | Total Pcs.                            | Cum. Total           | time                    | code                 |                     | Notes  | Scrap         | Code          |
|                              |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
|                              |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| Setup Hrs.                   |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
|                              |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| Cools There                  |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| Cycle Time                   |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
|                              |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| Pcs/Hr                       |             |                      |                        | _                                     |                      |                         |                      |                     |        |               |               |
| /                            |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
|                              |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| ROUTING:                     |             |                      |                        |                                       |                      |                         |                      | I.                  |        |               |               |
| 2 200                        |             | STORES OF STREET     |                        | OPERATIO                              | N 3                  |                         |                      |                     |        | THRU-PUT/8HRS |               |
| Mach No.                     | Date        | Emp. Name            | Prod Hrs.              | Total Pcs.                            | Cum. Total           | Down<br>time            | Down time<br>code    | Notes               |        | Scrap         | Scrap<br>Code |
| Setup Hrs.                   |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| octup 1113.                  |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| Cycle Time                   |             |                      |                        |                                       |                      |                         |                      | *******             |        |               |               |
|                              |             |                      | 0                      |                                       |                      |                         |                      |                     |        |               |               |
| Pcs/Hr                       |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
|                              |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| ROUTING:                     |             |                      |                        |                                       |                      |                         |                      |                     |        |               |               |
| Notes / I                    | nstructions |                      | ime Codes              | Date Date                             |                      |                         | irst Part In<br>Mtrl |                     | Record |               |               |
| 2 Tooling                    |             | -c                   | Date Part<br>Submitted | Time Of Day                           | Approved<br>Yes / No | Check                   | Rev<br>Letter        | I Inspector I Notes |        |               |               |
|                              |             | 3 Setup<br>4 FAIR    |                        | 1-4-16                                | 101                  | JF+>                    |                      | A                   | 1)     |               |               |
|                              |             | 5 Training           |                        |                                       |                      | ,                       |                      |                     |        | (4, 60g       |               |
|                              | Y PRODUCTIO | 6 Meeting            |                        |                                       | PAGE                 |                         |                      | 38                  |        | Test Form     |               |