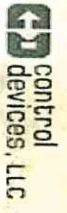


Part No.	BDV20012	ADDED W/O #	CYCLE TIMES	Thru-Put/Hrs	Wgt/Pc.	0.0772	Mach No.	A4
Order No.	397741	Standard	6.4	Planned Pcs/Hr	Wgt/Bar	17.27	Setup Allowed Hrs.	16
Order Qty	4,800	Actual		Actual Pcs/Hr	Component	A02003-0020	Pcs./Bar	224

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-8	VC					8	3			
2-9	VC					8	3			
2-10	VC					5	3			
2-11	VC					5	3			
2-12	VC					1.5	1	1 hr This Clean Machine		
2-13	VC					5	3			
2-14	VC					8	3			
2-15	VC					8	3			
2-16	VC					3.5	3	1 hr This Clean Machine		
2-17	VC					7	3			
2-18	VC					1.5	1			
2-19	VC					5	3			
2-20	VC					5	3			
2-21	VC					5	3			
2-22	VC					5	3			
2-23	VC					5	3			
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2-97	VC					5	3			
2-98	VC					5	3			
2-99	VC					5	3			
2-100	VC					5	3			



Special Notes / Instructions  
 FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces  
 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes
2-11-16	9:30 am	YES	OK	A		
2-13-16	8:30	NO				
2-15-16	6:35	YES				

500 X

410.10  
 2-9-16  
 2-9-16