Order No. Order Oty Order	Part No.		1103-21-14		Component		1103-A			control devices, LLC			
Mach No.  Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Source Imp. Name Prod Hrs. Total Pcs. Cum. Total Time Odds Notes Scrap Code  Setup Hrs.  Pcycle Time  Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Time Odds Notes Scrap Code  Setup Hrs.  Date Emp. Name Prod Hrs. Total Pcs. Cum. Total Down Odds Notes Scrap Code  Setup Hrs.  Description Down Down Down Odds Notes Scrap Code  Setup Hrs.  Description Down Down Odds Notes Scrap Code  Setup Hrs.  Description Down Down Down Down Down Odds Notes Scrap Code  Setup Hrs.  Description Down Down Down Down Down Down Down Do	Order No.		398831		Heat Lot #						6114	<b>■</b> aevice	s, LLC
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Setup Hrs.  Solutions:  Operation 2  Thru-put/shrss  Scrap  Code  Thru-put/shrss  Thru-put/shrss  Thru-put/shrss  Code  Thru-put/shrss  Thru-put/shrss  Code  Thru-put/shrss  Thru-put/shrss  Thru-put/shrss  Code  Thru-put/shrss  Thru-put/shrss  Thru-put/shrss  Thru-put/shrss  Thru-put/shrss  Thru-put/shrss  Code  Code  Thru-put/shrss  Thru-put/shrss	Mach No.			Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	1,1
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Maintenance  Notes   Instructions   Down Time Codes   Down Time Codes   Down Time Codes   Training   Setup A First Part Inspection Record   Notes   Notes   Instructions   Down Time Codes   Down Time Codes   Training   Tr							Down Down time				THRU-		Scrap
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ECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/15/15	SECONDARY	PRODUCTION				PAGE 1							