Part No.		SF405-5-1/4-1/2		Component		SF	SF405-5-1/4				ontr	ol es, LLC
Order No.		389868		Heat Lot #					Ī	6 2 d	evice	es, LLC
Ord	er Qty	1	L4		# from Box	N	11					V
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-PUT	/8HRS crap	Scrap
Sty Dril	,11/10/15	N 6.	1		14							Code
Setup Hrs.								7	/	7		
1								1)0	ob oc	7		
Cycle Time									\mathcal{W}		- 201	
Pcs/Hr	æ							1	110	5		
ROUTING:									5	1	7	
				OPERATIO		Down	Down time			THRU-PUT	/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	S	crap	Code
Setup Hrs.				1,000								
Cycle Time												
cycle Time												
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ROUTING:				OPERATIO	N 2					TUBU BUT	/ounci	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-PUT	сгар	Scrap Code
Setup Hrs.			<u> </u>	_	_							
						8						
Cycle Time							17.2					
D/11-	- verming								- 1			
Pcs/Hr												
ŀ												
ROUTING:												
	nstructions	Down Ti	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenance 2 Tooling 3 Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	1	3 Setup 4 FAIR						l.				
		5 Training6 Meeting										