Part No. Order No.		M30090 390315		Component Heat Lot #		A02002-0032		2	contr	ol l
									device	es, LLu
Orde	er Qty	4:	80		from Box		28			
				OPERATIO		Down	Down time		I-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes	Scrap	Code
ОКИМА	11/14/10	30	3.0	0 2	2.2	3.5	3	Schopin poores		
Setup Hrs.	W18/15	DD.	80	22	69	3,0	3	and finish selep		
Setup IIIs.	11/19/15	87	4	29	198	1	6	THE THIST ETT		
	11/19/15	50	6.5	38	136					
Cycle Time	11-19-15	BA	5,5	33	169		3.			
7min	11/20/15	Bo	6.5	48	217					
26sec	11/20/15	70	6.0	41	258			H 4		
Pcs/Hr	11.20.15	BA	8,0	49	307				F	>
7	11/2/11/5	By	5.5	28	335					_
	11-21-15	HVD	4.0	36	371					
ROUTING:				OPERATIO	N 2			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/23/15	BT	6.5	40	411					
fr.	11-23-15	20	610	39	450	1 10		5		
Setup Hrs.	11.23.15	BA	6.5	36	486			The state of the s		
	11/24/10	(50	6.5	52	518			125		
Cycle Time	11-24-15	50	3.0	15	533			, ,		
cycle Time	100									
								1		
Pcs/Hr						100	101	1		
						OC)		0.	
									10	
ROUTING:	ALC: N									
				OPERATIO	N 3	Down	Down time	THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes	Scrap	Code
						107				
Setup Hrs.										
Cycle Time										
Cycle Time							L.			
						4.	1102			
Pcs/Hr							18			
Towns 1							-0	,		
201										
ROUTING:								- 4	Bby.	18
Notes / In	nstructions		ime Codes					spection Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check/	Rev Letter Inspector	Notes	
		3 Setup)H8-15	10:00gm	Yes	CHECK	Letter		
		4 FAIR 5 Training		ula 15	(UVUM		1	A		
		6 Meeting								-
ECONDARY	PRODUCTIO	N RECORD			PAGE :	1			Test Form	10/15/15