


Part No.	1303-28-1/4	Component	1303-A-BLNK	
Order No.	400398	Heat Lot #		
Order Qty	2	W/O # from Box	399599	

OPERATION 1										THRU-PUT/8HRS	640
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	2/12/16	P.G.	8	8							
	2/12/16	DG	2	10							
Setup Hrs.											
6 MIN											
Cycle Time											
36 SEC											
Pcs/Hr											
80											

503 OUT
10 PARTS
Machine
2-11-16 5.5
8

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-12-16	12:30	YH	✓	BA	DH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								