Part No. Order No. Order Qty		R450-1-12		Component		AC	A02001-0008			671 9	contr	ol 1
		393131 250		Heat Lot #					CD control devices, L			
				W/O	W/O # from Box				-			
			NO BEACH	OPERATIO			10 TO 19 10	7 25	The Call of the	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	Scra
CAGE DIE	17/10/			 		time	code		<u> </u>			Cod
HEAD 1	12-12-15	CS	3	255		1	_	1	3 0 a			
Setup Hrs.			2	105	360		 	00			0.4	
X				1-2								
Cycle Time												
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- ·		D .										
Pcs/Hr												
								-				
ROUTING:												
MOOTING:	069-148			OPERATIO	N 2			A ST		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	Scrap
SAW	19/10/10	ブナ	41	255		time	code					Code
5AW 471	14/14/3	3 1		400					-			
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.4			-									
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HE CANADA				OPERATIO	N 3		147.00	1.50		THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes			Scrap	Scrap
Chamfer	12/12/15	37	1.75	255		time	code					Code
sander	12/12/15		11/4	200	*					. 1		110
Setup Hrs.								70 B 00				
									1 0			
Cycle Time								(
								11/2)		
								17	11			
Pcs/Hr								1 50			A2	
- 1								•			1	
ROUTING:											U	
	nstructions	Down Ti	me Codes			F	irst Part In:	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	,			
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	12.0	Notes	
		4 FAIR		12111	10:15	46>	1	2	BI	09 msp		
		5 Training6 Meeting						-				
		6 Meeting							1			