


Part No.	705-A-BLNK	Component	A02071-0052	
Order No.	398882	Heat Lot #	112943, 3.1	
Order Qty	1000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	184
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
M1	2-3-16	HVD	3	104		0		Wrote program	3		
	2-4-16	HVD	8	211	375	0			0		
Setup Hrs.	2-5-16	HVD	7	249	624	0			0		
2	2-6-16	HVD	3.5	133	757	0		Job out	0		
								HVI			
Cycle Time											
1M35S											
Pcs/Hr											
34											

ROUTING: TO THE LATHE FOR TOP HOLE

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-3-16	11:30	YES*	✓	B	DH	Handwritten notes