1015											
Part No.		702-8-1/4		Component		702-A-BLNK			control devices, LLC		
Order No.		401601		Heat Lot #						device	es, LLC
Order Qty		100		W/O # from Box OPERATION 1		399058					
TOTAL COM							TH	RU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
3 8	2.23/6	CS	*	21	40						11
Setup Hrs.		es	5.5	52	92			3.			-
6 MIN							1				
Cycle Time					1	-00	15		1		
4 MIN				(101		-	4	W2/		
Pcs/Hr								11.	-1/W-		
14									B 65	1	
ROUTING:											L
PER PROPERTY AND		y major		OPERATIO	N 2		sold decident		THI	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											777
					l l						
Cycle Time											
Pcs/Hr								22			
	_										
ROUTING:			Sold Sold Sold Sold	OPERATIO	N 3	AND RESIDENCE			TUE	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Syste /illit					_						
Pcs/Hr								<u> </u>			
ROUTING:									10000		
	nstructions	Down Ti	me Codes			C	est Doet In	enestion	Doored		
		1 Maintenance		Date Part Tri Of D		First Part Inspect Approved Mtrl Rev		Rev			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	-0	Inspector Notes	
		3 Setup 4 FAIR		2/23/16	8130 mm	JE1		@	A (arting)	11000	
		5 Training				Off the					
SECONDARY	PRODUCTION	25.5 All 100 000 00 00 27 1	Mile and the second second		PAGE 1					Test Form :	10/15/15