

Part No.	11-4-10
Order No.	345454
Order Qty	80

Component	11-4-A-BINK
Heat Lot #	
W/O # from Box	



OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-5-16	DB	3		21	8m	3		2	11
Setup Hrs.	1-6-16	CS	8	41	62					
8m	1-6-16	DB	8	37	99					
Cycle Time	1-7-16	CS	8	33	132					
8m										
Pcs/Hr										

503
007
\$3.84
1-14-16
SS
2

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-5-16	7:50 PM	YAS	✓	A	WAB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								