

Part No.	SF7-2.5-22	Component	SF7-2.5-E-BLNK	control devices, LLC	
Order No.	402566	Heat Lot #			
Order Qty	40	W/O # from Box	384947		

NO Part 9/15

OPERATION 1										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	3-2-16	CS	4		8				1	11	
	3-2-16	DG	1	4	12						
Setup Hrs.	3-4-16	CS	1.5	3	15				2	22	
10 MIN	3-4-16	DG	7	24	41						
Cycle Time											
20m											
Pcs/Hr											
3											

500 OUT

5.25

3-2-16

SS.

3

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3-2-16	12pm	YH	✓	B	2H		