Part No.		502-5-1/4		Component		502-A-BLNK			GD control devices, LLC			
Order No.		393831		Heat Lot #								
Order Qty		20		W/O # from Box		382349						1
THE SECTION SHOWS				OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	12/12/15	P.6.	8	57	102							
Setup Hrs.	12/14/15	DG	7	74	176			8				
10 min.												
Cycle Time						1						
5 min.								50	3			
Pcs/Hr							7%	NO DARIS		1.17		
		_					lon	0	MACH	PUL		_
ROUTING:		5 BL	255						,			
Market Calvin	10420754	Lolo State	AUS TO STATE OF	OPERATIO	N 2				社区内外包	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.					W							
1										15		
Cycle Time									110	1)		
								n Wez		. ,		
Pcs/Hr							310	1 50				
PCS/HI											0	
				_		1					10	
ROUTING:		V220120422		OPERATIO	N/ 2					TUDU	DUT/QUDC	
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Total		Down time	Down time code		Notes		PUT/8HRS Scrap	Scrap Code
						time						Code
Setup Hrs.	_											
Setup Hrs.												
Cycle Time												
											A 1841 A	
Pcs/Hr												
ROUTING:				,		,			N			
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	-		
		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector Notes			
		2 Tooling3 Setup		1214 K	74	Yes / No	Check	Letter				
		4 FAIR 5 Training			101	710)		7"	0000			
SECONDARY PRODUCTIO		6 Meeting			DACE							