

Part No.	106206-3	Component	1062049-999							
Order No.	393046	Heat Lot #								
Order Qty	107	W/O # from Box			RW 3rd					

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA T-42	12-19-15	JO	1.5	6	3	2.0				
	12-20-15	BA	1.0	4	7					
Setup Hrs.										
2.5										
Cycle Time										
10AM										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	12-21-15	JO	1.5	1	1	1.5	3			
	12-21-15	BA	2.5	6	7					
Setup Hrs.										
1.5										
Cycle Time										
10:00										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	