Control Devices LLC / Work Order Production Record Heat Lot # **Rev Letter** Part No. Component Order No. Box W/O #'s Found on Label Order Qty Standard Cycle Time & Setup Time Vertified QTY CHANGE INLS/DATE 1st Operation Special Notes / Instructions 2nd Operation 3rd Operation % Oper. Efficiency Setup % Balance Due Pcs S/U hrs Plan Pcs/Day Actual Pcs/Day Total Pcs Planned Hours Down Time Pcs/Hr Actual S/U Scrap Prod. Hours Code Setup Hours Emp. Name Cum. Total Date Pcs. STD CYCLE TIME #DIV/0! Machine # 1 Hole #DIV/0! **Total Efficiency** Routing: #DIV/0! STD CYCLE TIME Machine # B17 #DIV/0! **Total Efficiency** Routing: #DIV/0! STD CYCLE TIME Machine # #DIV/0! Ò **Total Efficiency** Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Inspector Notes Hours Code **Final Part Calculation** Yes / No of Day Description Submitted #03 7:30 Total Counted Pcs Maintenance (from packing) Total Scrapped Tooling 3rd Operation Count Setup Idle Other 2nd Operation Count Test 4/29/15 1st Operation Count

Holes