Part No. Order No.		1301-A-BLNK 393933		Component Heat Lot #		A02071-0096			67	contr	ol
						1909 20.14.1			D contro device	es, LLC	
Ord	er Qty	7	75		from Box				1		*.
				OPERATIO	N 1		Christian Control		TH	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Н4	12-15-15	-S M	8	19	111				14	0	
Setup Hrs.	12-17-15	1400		4	119				11	0	
1									)obout		
Cycle Time									12.3		
3m18s								(4)		10	
Pcs/Hr									///	U	
16									1	50	
ROUTING:	<u> </u>						,				
O A STATE				OPERATIO				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
. 65/111					1						
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ROUTING:											
				OPERATIO		Down	Down time			RU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Į į	Notes	Scrap	Code
Setup Hrs.						,					
Cycle Time					\ \	i G					
Pcs/Hr						ei .					
ROUTING:											
THE RESIDENCE OF	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		7-1
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup 4 FAIR		12-15-15	gan	yas	1	_	DHE		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>					1				
SECONDARY	Y PRODUCTIO				PAGE	1				Test Form	10/15/15