

Part No.	SP5060	Thru-Put8Hrs	3048	Wgt/Pc.		Mach No.	L1
Order No.	389915	Planned Pcs/Hr	381	Wgt/Bar		Setup Allowed Hrs.	16
Order Qty	23,000	Actual Pcs/Hr		Component	A02032-0032	Pcs/Bar	

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11/13	TC	0	0	0		6.5	3	Run out 4.3 - 1.5 hours	0	0
11/13	BW	0	0	0		DE-8	3			
11/16	TC	0	0	0		MLT	3		0	0
11/16	TC	0	0	0		2	3/4	Adapt to new / FAIR -	0	0
11/16	BW	0	0	0		0	1	Adapt to new / FAIR -	35	P
11/17	MB	8	2450	6420		0	0		0	0
11/17	WE	8	2710	9130		-	-		-	-
11-17-15	DBL	8	2750	11880		-	-		-	-
11/18	MB	8	2455	14335		-	2	OT at this point, work was finally off	-	-
11/18	TC	8	1960	16295		-	2	@ START	-	-
11/18	BW	7.5	2070	18365		-	2			
11/19	MB	7	2190	20755		ML	6			
11/19	WE	7	1880	22535		1	6			
11/19	BW	2	500	23035		DE-1	6			
11-19-15	DBL	1.5	-	-				Rework parts .6578		
TOTAL PCS. PRODUCED										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
11/16	8:00 AM	Yes	✓	E	AT	Mach 1 Invent				
11/16	8:00 AM	Yes	✓	E	AT	Mach 1 Invent				
TOTAL SCRAP PCS.										95

