

Part No.	CY10222	ADDED W/O #	
Order No.	391613	Standard	9.74
Order Qty	75 000	Actual	10

Thru-Put/Hrs	0	Wgt/PC.	1.0071
Planned Pcs/Hr	307	Wgt/Bar	
Actual Pcs/Hr		Component	AC9201-000

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Mach No.	D-2
Setup Allowed Hrs.	16
Pcs./Bar	156
Scrap Pcs.	
Scrap Code	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
CUMULATIVE TOTAL FROM PREV. PAGE										
12-14-15	RR	8	1560	31980						
12-14	RR	4	2340	34320						
12-15-15	RR	7.5	2340	36660						
12-16-15	RR	8	2340	39000						
12-17-15	RR	7.5	2340	41340						
12-18-15	RR	8	2340	43680						
12-21-15	RR	8	2340	46020						
12-22-15	RR	7.5	2340	48360						
12-23-15	RR	8	2340	50700						
12-24-15	RR	7.5	2340	53040						
12-29-15	RR	6.5	1560	54600						
12-30-15	RR	7.5	1560	56160						
1-4-16	RR	8	3120	61620						
1-5-16	RR	8	2340	63960						
1-6-16	RR	8	2340	66300						
1-7-16	RR	8	2340	68640						
1-8-16	RR	8	2340	70980						
1-11-16	RR	6.5	2340	73320						
1-12-16	RR	7	2340	75660						
TOTAL PCS. PRODUCED										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHAPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total Loads x Tan during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
						TOTAL SCRAP PCS.				

control devices, LLC



Part No.	CY10222	ADDED VNO #		CYCLE TIMES		Thru-Put Hrs	2456	WgtUPC.	0.0071	Mach No.	D2
Order No.	391613			Standard	9.74	Planned Pcs/Hr	307	WgtUBar		Setup Allowed Hrs.	16
Order Qty	75,000			Actual	10	Actual Pcs/Hr		Component	A09201-0010	Pcs./Bar	156

- DOWN TIME CODES
- Maintenance
  - Tooling
  - Setup
  - FAIR
  - Training
  - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12-1-15	RR					3	3			
12-1	RR				441925	3	3			
12-2	RR					3	3			
12-2	FF	2				4	2	1 hr over percentage block on SPOT cam lever arm fell off & wrecked job	55	R-3
						4	2	NUT came loose having trouble getting beamers to cut on size due to being made on high side of tolerance.		
12-3-15	RR	8	2340	2340	10050956			1 hr over block		
12-3	RR	9	2340	4680				1 hr over block	225	R-3
12-4-15	RR	8	2340	7020						
12-4	RR	5	1560	8560						
12-7-15	RR	6	2340	10920						
12-7	RR	4	780	11700						
12-8	RR	6	2340	14040						
12-8	RR	4	2340	16380						
12-9-15	RR	7.5	2340	18720						
12-9	RR	4	2340	21060						
12-10	RR	7.5	2340	23400						
12-10	RR	4	2340	25740						
12-11	RR	8	2340	28080						
12-11	RR	4	2340	30420						
			TOTAL PCS. PRODUCED							



Special Notes / Instructions  
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter
12-2-15	5:45 PM	YES	✓	D

TOTAL SCRAP PCS.

Notes