Control Devices LLC
Work Order Production Record

Machine No.	2nd op
Rev Letter	B
Part No.	CY1200J
Planned Pcs/Hr	
Order No.	342812
Standard	
Order Qty	500
Actual	

ADDED W/O #

QTY CHANGE INLS/DATE

CYCLE TIMES

Verified

DAVENPORT / B&S BAR FEED

Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	CY1200J-10		

Total Loads

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces ~~Today~~	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0							8 mil	
8-4	DS	27860		1.7				0	0	0							
DRILL	394	6	PLACES		MACH #		0100	0	0	0							
8-4	DS	27860	3.2					0	0	0							
8-5	DS	27860	3.7					0	0	0							
8-7	DS	27860	1.5			~~300~~		0	0	0							
8-8	DS	27860	4.0					0	0	0							
8-11	DS	27860	4.4			600		0	0	0							
								0	0	0							
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency

Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation

Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3-4-14	9am	Y(S)	✓	DH	