Part No.		11-4-21			Con	nponent	11-4-I-BLNK			GD control devices, LLC			
Order No.		399043			He	at Lot #]	62 4	device	s, LLC
Orde	er Qty	5				from Box							
					PERATIO	N 1	MANAGES STATE IN STATE			THRU-PUT/8HRS 16			
Mach No.	Date	Emp. Name	Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2/2/16	P.6.		_		10							
Setup Hrs.				T						7	/		
12 MIN						_			0	DOC	T		
Cycle Time													
23 MIN									761	0	6		
Pcs/Hr				_				-	(1-6			
2									/	159).	0	
ROUTING:													
ROUTING:	COLUMN TO WAR					N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes	ПКО	Scrap	Scrap Code
Setup Hrs.										+			
Cycle Time													
Pcs/Hr												1	
													307
ROUTING:													
3-51					PERATIO	N 3	Down	The state of the s			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	T	otal Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
etup Hrs.								_					
ycle Time							(g.:						
													117
Pcs/Hr				_					ar.				
1 05/111													
0112012													
Notes / In	structions	Day T	ima Cadas	7				and David					
Notes / Instructions		Down Time Codes Maintenance		Date Part			Approved	irst Part In Mtrl	spection Rev	Kecord			
		2 Tooling 3 Setup		-	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes		Notes	1992-
	1	4 FAIR		ŀ									
	1	5 Training6 Meeting							ŀ				
CONDARY	PRODUCTION					PAGE						Test Form 1	0/15/15