Part No.		1104-12-5/167/8		Γ	Com	ponent	1104-12-5/16			CD control devices, LLC			
Order No.		402278			Hea	at Lot #				1	602	device	s, LLC
Order Qty		9		1	W/O # from Box								
				C	PERATIO	N 1					THRU	-PUT/8HRS	216
Mach No.	Date	Emp. Name		-	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL .	3-1-16	106	5	-		9							
Setup Hrs.					VIII				7	6000	1		
10 MIN				-						Je			
Cycle Time												100000	
2 MIN											14	2	
Pcs/Hr				Г						7	10		
27)	5.1	a	
ROUTING:				_									
in the second					PERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	1	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				H									
Setup Hrs.													
													.,,
Cycle Time				_						nt-i			
				_									
Pcs/Hr				_		V							
				_									
		· ·											-
ROUTING:													
	A ARTHURATURES IN	The state of the s		O	PERATIO	N 3		THE PARTY	Sept 10		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	T	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
etup Hrs.													
- 1													
Suele Time													
ycle Time				_									
ŀ				-									
Pcs/Hr									7				
										19-15-			
ROUTING:			и										
Notes / Ir	nstructions	THE RESERVE OF THE PERSON NAMED IN	ime Codes				Participation of the Control of the	irst Part In:		Record			
		MaintenanceToolingSetup			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		4 FAIR		ŀ									
		5 Training 6 Meeting		ł					}				
ECONDARY PRODUCTIO						PAGE	1					Tost Form 1	0 (45 (45