Part No. Order No.		GP25PTC6002 398913		Component Heat Lot #		A02002-0022						-1
									7	GI	contr devic	ol es, LLC
Ord	ler Qty	3	50		# from Box			-	tis no	wani	n 45300	136
	A STATE OF THE STA		March State	OPERATION	ON 1	STATE OF THE			de de cam	THRU	-PUT/8HRS	104
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes		Scrap	Scrap Code
COBRA	2/16/16	BT	1	73	73	-5	3			-		
Setup Hrs.	2-16-16	SM	3.5	60	133	- 5	3	,				-
•	2.16.16	BA	7.5	42	176	,5		cut	ting sto	a P	-18	
	9/17/16	BT	4	53	229	1.0		CNO	(111) 200			
Cycle Time	2-17-16	50	3.0	62	291		+	-				
MIN E	2-17-16	5M	1-1	46	837			_				
40SEC	2.17.16	BA	4	48	385		 					
Pcs/Hr				10	-/ //							-
13						,						
ROUTING:	de tree Library				HOLD AT M	ACH FOR 2	ND OP					
No free land	的数据的证明			OPERATIO						THRU-	PUT/8HRS	250
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HARDING COBRA	2-17-16	BA	4.	27	7	1,5	3	Set up	and op	r.		
Setup Hrs.	2/18/16	137	6	77	101	/	6				Ta Ta	
1.5	2-18-16	5M	B 5	134	25-5	1	6					
	2.18.16	BA	6.5	66	371	-			100	X	V	
Cycle Time	2/19/16	BT	6	59	385				1013	0 9		_
has Imin 55a	0											
lmin 27 se c									2			
Pcs/Hr												
32												
00)								8				
ROUTING:	SERVICE SERVICE	POPULATION AND ADDRESS	Denovaka kali	ODEDATIO		CK DEPT		44				
Mach Na	D.,			OPERATIO		Down	Down time			THRU-I	PUT/8HRS	Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	.V	Scrap	Scrap Code
Setup Hrs.												
Cycle Time						F		1				
-			11-									
Pcs/Hr								i i		+		
			H			4						
ROUTING:												
Notes / In	structions	Down Ti	me Codes			F	irst Part Ins	pection	Record			F5 7/9
	1		Maintenance Tooling		Time Of Day	Approved	Mtrl	l Rev Inspector			Notes	
3 4		Setup FAIR		De /6	Submitted		Yes / No Check		Minis	i	.10103	
				2.17-16	1	()	OK	1	OP	2 UP (n W	
	. 6	Training Meeting		21/16	UI V	YES		-	2.1	n () F_	
CONDARY	PRODUCTION				PAGE 1						Test Form 1	