

Part No.	DEN 1500	Component	
Order No.	404025	Heat Lot #	01 tool steel
Order Qty	16 pcs	W/O # from Box	344 per

No parts
C/B

GD control devices, LLC

OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKing	3-4-16	JO				8		Program and setup		
	3-5-16	JO	4.0	4	4					
Setup Hrs.	3-5-16	BA		5	9					
8	3-7-16	JO	6.0	7	16					
Cycle Time										
Pcs/Hr										

OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		