


Part No.	AP7501	Component	AP7501-10	
Order No.	393207	Heat Lot #		
Order Qty	3166	W/O # from Box		

### OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY MS4	12-8-15	NK	7	500	500				✓	19
	12/9/15	NK	8	900	1400				✓	28
Setup Hrs.	12-9-15	JT	4.5	785	2185				✓	N-3
	12-10-15	PO	1	68	2221	2	1		✓	11
				133	2354				✓	BAD INDC
Cycle Time	12/11/15	T.W. J	4	326	2680	.5	1			
	12/13/15	ST	2	254	2934	.6	2		7	N-22
Pcs/Hr										

ROUTING:

### OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS 0470										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0531										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
						C		