| Part No.             |            | P7510001-5                                     |           | Component              |             | 97510001-10  |                   |          | control devices, Luc |       |          |               |  |
|----------------------|------------|--|-----------|------------------------|-------------|--------------|-------------------|----------|----------------------|-------|----------|---------------|--|
| Order No.            |            | 391070   |           | Heat Lot #             |             |              |                   |          |                      | 62    | device   | es, Luc       |  |
| Ord                  | er Qty     | 1  | 00        | W/0 #                  | from Box    |              |                   |          | 1                    |       |          | 1             |  |
|                      |            |  |           | OPERATIO               |             |              | M H H H H H       | Bagia.   |                      | THRU  | PUT/8HRS |               |  |
| Mach No.             | Date       | Emp. Name                                      | Prod Hrs. | Total Pcs.             | Cum. Total  | Down<br>time | Down time code    |          | Notes                |       | Scrap    | Scrap<br>Code |  |
| BRDGPORT<br>CNC MILL | 12-2-15    | 47   | 3.0       | 95                     | 95          |              |                   | J        | ن کی طو              | +     |          |               |  |
| Setup Hrs.           |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| 1 HOVE               |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| Cycle Time           |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| I Min.               |            |  |           |                        |             |              |                   | ,        |                      |       |          |               |  |
| Pcs/Hr               |            |  |           |                        |             |              | -                 |          |                      |       |          |               |  |
| . 65/                | 0          |  |           |                        |             |              |                   | _        |                      |       |          |               |  |
|                      |            |  |           |                        |             |              |                   | -        |                      |       | X        |               |  |
| ROUTING:             |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| 103/A (1994)         |            |  |           | OPERATIO               | OPERATION 2 |              |                   |          | THRU-PUT/8HRS        |       |          |               |  |
| Mach No.             | Date       | Emp. Name                                      | Prod Hrs. | Total Pcs.             | Cum. Total  | Down<br>time | Down time<br>code |          | Notes                |       | Scrap    | Scrap<br>Code |  |
| 470                  | 12/4/15    | ゴイ   | 2.5       | 95                     |             |              |                   | dol      | out                  |       |          |               |  |
| Setup Hrs.           |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| .5                   |            |  |           |                        |             |              |                   |          |                      | /     |          |               |  |
| ٠ - ١                |            | 2  |           |                        |             |              |                   |          | 1/2                  | )     |          | 7.0           |  |
| Cycle Time           | 200 311    |  |           |                        |             |              |                   |          | 1                    |       |          |               |  |
|                      | 0          |  |           |                        |             |              |                   | 10       | 5,5                  | *     |          |               |  |
|                      |            |  |           |                        |             |              |                   |          | 5                    |       |          |               |  |
| Pcs/Hr               |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       | -/       |               |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       | 8        | ļ             |  |
| ROUTING:             |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
|                      |            |  |           | OPERATIO               | N 3         | Status 4     | Sestiment?        |          |                      | THRU- | PUT/8HRS |               |  |
| Mach No.             | Date       | Emp. Name                                      | Prod Hrs. | Total Pcs.             | Cum. Total  | Down<br>time | Down time<br>code | Notes    |                      |       | Scrap    | Scrap<br>Code |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| Setup Hrs.           | _          |  |           |                        |             |              |                   |          |                      |       |          |               |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| Cycle Time           |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| Pcs/Hr               |            |  |           |                        |             |              |                   | 4        |                      |       |          |               |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
|                      |            |  |           |                        |             |              |                   |          |                      |       |          |               |  |
| ROUTING:             |            |  | <u> </u>  |                        |             |              |                   |          |                      |       |          |               |  |
| Notes / Ir           | structions | THE RESERVE OF THE PERSON NAMED IN             | me Codes  |                        |             | F            | irst Part In:     | spection | Record               |       |          |               |  |
|                      |            | 1 Maintenance 2 Tooling                        | e         | Date Part<br>Submitted | Time Of Day | Approved     | Mtrl              | Rev      | Inspector            |       | Notes    |               |  |
|                      |            | <ul><li>2 Tooling</li><li>3 Setup</li></ul>    |           | 12-Z-15                | 5:20        | Yes / No     | Check             | Letter   | JC                   |       |          |               |  |
|                      |            | 4 FAIR   |           | 16-615                 | 1.20        |              |                   | A        | VU                   |       |          |               |  |
|                      |            | <ul><li>5 Training</li><li>6 Meeting</li></ul> |           |                        |             |              |                   |          |                      |       |          |               |  |
| ECONDARY             | PRODUCTION |  |           |                        | PAGE        |              |                   |          |                      |       |          | 0/15/15       |  |