Part No. Order No.		P5075001-00 404466		Component Heat Lot #		P5075001-10)	1/0	GD contro	ol	
									CD control devices, LL			
Ord	er Qty	54	49	W/0 #	from Box				B"	NP.		
				OPERATIO	N 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
4 WAY MS4 472	3-16-16	ゴル	1,5	2	2	1,5	3			2	11	
Setup Hrs.	1											
Cycle Time				¥.								
cycle fille												
Pcs/Hr												
									% <u></u>			
ROUTING:			Market Police and the	OPERATIO	N 2	Value of the same				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
472	3/17/16	54	2.4	184	182				0	2	E3/NIX	
Setup Hrs.									1			
								100				
Cycle Time							3	Thi	11.21	/10		
Pcs/Hr								(D)	July 1	75		
									9	A		
ROUTING:												
			EN PLANT	OPERATIO	N 3					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Syste Time				_							_	
Pcs/Hr												
ROUTING:	ostructio	D	lm a C-J				lust Day 1		Description			
Notes / Instructions		Down Time Codes 1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Inspector		Notes	Notes	
		3 Setup 4 FAIR		3-16-16	6:30 PM	4 E 5	Crieck	F	WRB	1		
SECONDAD	/ PRODUCTIO	5 Training 6 Meeting			PAGE	1				Test Form	10/15/15	