


Part No.	SF403-2-3/16	Component	SF403-A-BLNK	
Order No.	398379	Heat Lot #		
Order Qty	800	W/O # from Box	397682	

OPERATION 1								THRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	1-28-16	DG	8		252				1	11
	1/29/16	P.G.	8	300	552					
Setup Hrs.	1/29/16	DG	6	251	803					
5 MIN										
Cycle Time										
2 MIN										
Pcs/Hr										
27									1	

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-28-16	5p	✓	✓	C	TC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									