

Part No.	1104-A-BLNK	Component	A02071-0072							
Order No.	401394	Heat Lot #	193771.12.1							
Order Qty	125	W/O # from Box								

OPERATION 1

THRU-PUT/8HRS104

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H1	2-29-16	HVP-JS	8	109		0			1	11
	3-1-16	P6	5	71	180	0			0	
Setup Hrs.								Job out		
1.5								HVP		
Cycle Time										
3 MIN 49 SEC										
Pcs/Hr										
13										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2/29/16	1:30p	(yfs)	✓	DB	JA	

SECONDARY PRODUCTION RECORD

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Test Form 10/15/15