## Control Devices LLC / Work Order Production Record

| | |
|---|---|
| Part No. | B3246-1 |
| Order No. | 369113 |
| Order Qty | 500 PLUS |
| QTY CHANGE INLS/DATE | |

| | |
|---|---|
| Rev Letter | J |
| Component | B3246U-1 |

| | |
|---|---|
| Heat Lot # or Box W/O #'s Found on Label | |

**Special Notes / Instructions**

| Standard Cycle Time & Setup Time Vertified | |
|---|---|
| 1st Operation | |
| 2nd Operation | |
| 3rd Operation | |

| Date | Emp. Name | Prod. Hours | Setup Hours | Total Pcs | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Oper. Efficiency | Down Time | Code | Scrap Pcs. | Pcs/Hr | S/U hrs | Actual S/U | Setup % |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Machine # | | | | | | 0 | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
| 5/14/15 | T.W.J. | 2.5 | — | 1200 | | 0 | 0 | 0 | 0 | | | | | | | | |
| 5/18/15 | T.W.J. | 2.5 | — | 780 | | 0 | 0 | 0 | 0 | | | | | | | | |
| 5/19/15 | T.W.J. | 2.5 | — | 780 | | 0 | 0 | 0 | 0 | | | | | | | | |
| 5/19/15 | T.W.J. | 6.5 | — | 500 | | 0 | 0 | 0 | 0 | | | | 23 | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

**Routing:**

| Machine # | | | | | | | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

**Routing:**

| Machine # | | | | | | | 0 | STD CYCLE TIME | | | | | | | | 0 | #DIV/0! |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| | | | | | | 0 | 0 | 0 | 0 | | | | | | | | |
| Total Efficiency | | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/0! | 0 | | 0 | | | | |

**Routing:**

| Final Part Calculation | | Code | Total Down Time Description | Hours |
|---|---|---|---|---|
| Total Counted Pcs | (from packing) | 1 | Maintenance | 0 |
| Total Scrapped | 0 | 2 | Tooling | 0 |
| 3rd Operation Count | 0 | 3 | Setup Idle | 0 |
| 2nd Operation Count | 0 | 4 | Other | 0 |
| 1st Operation Count | 0 | | | |

**First Part Inspection Record**

| Date Part Submitted | Time of Day | Approved Yes / No | Inspector | Notes |
|---|---|---|---|---|
| 4-27-15 | 2:20 | YES | [illegible] | |
| 5-20-15 | 7:00 | YES | [illegible] | |
| | | | | |
| | | | | |