


Part No.	SF405-3-1/4-1/2	Component	SF405-3-1/4							
Order No.	398258	Heat Lot #								
Order Qty	15	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS	432	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STEPDRILL	1/26/16	P.G.	1		13					
Setup Hrs.								Job		
1										
Cycle Time										
60 SEC										
Pcs/Hr										
54										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		