


Part No.	SF4-2.5-6	Component	A02001-0022							
Order No.	390350	Heat Lot #	190699.22.1							
Order Qty	500	W/O # from Box								

OPERATION 1								THRU-PUT/8HRS	336	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
C1	11-13-15	JB	4.5	203	203	2 1/2	3			
	11-14-15	JB	8	347	550			Job out JB		
Setup Hrs.										
Cycle Time										
78 SEC										
Pcs/Hr										
42										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								