

Control Devices LLC / Work Order Production Record			
Part No.	51445144003	Rev Letter	F
Order No.	879647	Component	51445144003-16
Order Qty	200		
		Heat Lot #	
		or	
		Box W/O #'s	
		Found on Label	

Part No.	5144514400
Order No.	379647
Order Qty	200

Rev Letter	F
Component	S/445144003-1 b

Heat Lot # or Box W/O #'s Found on Label	

QTY CHANGE INLS/DATE	
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Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Special Notes / Instructions	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	100					0	0	STD CYCLE TIME								0	#DIV/0!
8-7-13	ST		14	2		0	0	0	0				1				
8-7	ST	5		19		0	0	0	0								
8-7	SM	4		185		0	0	0	0				7				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17						0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0		

Machine #						0	STD CYCLE TIME					0	#DIV/0!
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
						0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	

Final Part Calculation					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-7-15	9 AM	YES	AF	648 8/27/15 MD
Total Scrapped	0	2	Tooling	0					
Prod Operation Count	0	3	Setup Idle	0					
Prod Operation Count	0	4	Other	0					
Prod Operation Count	0								

Test 4/29/15