Part No.		11-4-20		Component		11-4-G-BLNK			CD control devices, LLC			
Order No.		400420		Heat Lot #					devices, LLC			
Ord	er Qty	1	LO		from Box							
40000000000000000000000000000000000000				OPERATIO	N 1			Vol.		THRU	PUT/8HRS	32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3.	2/12/16	C.S.	5	17	26				1	-26	200	
Setup Hrs.				M L				1			50	
<b>[⊘</b> min								50	20			
Cycle Time								0	17			
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15 MIN						NE		101		1	,	
Pcs/Hr						100	/^	) n/	achil	NE		
4								// /	MOIN		O	
ROUTING:		L										
				OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	3	Notes		Scrap	Scrap Code
Setup Hrs.												
C L												
Cycle Time												
- 1												
Pcs/Hr												
1 03/111				70								
ł												
ROUTING:							-					
			Acres Dille	OPERATIO	N 3				N. Britania	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
ļ											<u> </u>	
Setup Hrs.			46.0									
1												
velo Timo												
Cycle Time	_											
ŀ												
Pcs/Hr								,				
1 05/111								2				
ŀ												
ROUTING:								-				
	structions	Down Ti	ime Codes			F	irst Part Ins	spection	Record		And the second	
		1 Maintenance	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	S	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	/8/	Yes / No	Check	Letter	S.T.	Proposition of the second	140163	
	- 1	4 FAIR		2-12-16	12:30	YES	-	B	at	00		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
ECONDARY	PRODUCTION				PAGE 1						Test Form 1	0/15/15