Part No. 701-4-1/4						T	704 4 2000					
		701-4-1/4		Component		701-A-BLNK			GD control devices, LLC			
Order No.		404448		Heat Lot #		*					devide	JO, LLO
Order Qty 10				W/O # from Box OPERATION 1								
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Transie I	Notes	THKU	-PUT/8HRS Scrap	Scrap
3	3.16.16	cs	2		38	time		1-			(Code L
Setup Hrs.							1	1				
6 MIN					150	9	M	/				
Cycle Time	×						1	11	N.M.			
2 MIN							(#	A	W		
Pcs/Hr									200	- 1		
18						_			15	7		
ROUTING:	xe (al.)				DBLAST / BRIG	 ht dip / re	AM / MS P	ACK				
		Control of the Contro	A CONTRACTOR	OPERATIO	N 2	Davis			100	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	11											
Setup Hrs.					_							
Cycle Time												
				11								
Pcs/Hr												
ROUTING:												
	COLUMN TO SERVICE	22 10 10 10	WK BUILDING	OPERATIO	N 3		MIL SEVEN	101	Server Str	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
							-					
Cycle Time						-						
Pcs/Hr							_					w
				_								
								_				
ROUTING:												
Notes / Ir	nstructions	Down Ti	me Codes				irst Part Ins	spection	Record			
		2 Tooling	Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training 6 Meeting										
ECONDARY	PRODUCTION				PAGE 1							011=11=