



Part No.	2803-12-3/16-0	Component	2803-A-BLNK	
Order No.	398753	Heat Lot #		
Order Qty	4	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	2-6-16	Rm	2.5	4	4			Job out		
Setup Hrs.										
0.5										
Cycle Time										
19 MIN										
Pcs/Hr										
3										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	2-6-16	8:00	YES	✓	B		Add for 1,930 if Able	