

Control Devices LLC / Work Order Production Record																					
Part No.						Rev Letter				Heat Lot # or Box W/O #'s Found on Label											
Order No.						Component															
Order Qty																					
QTY CHANGE INLS/DATE										Standard Cycle Time & Setup Time Verified											
Special Notes / Instructions										1st Operation											
										2nd Operation											
										3rd Operation											
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %				
Machine #	840 LE 472					0	0	STD CYCLE TIME												0	#DIV/0!
13/14/15	JH	570	490	240		0	0	0	0												
13/16/15	JH	570	330	194		0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0								
Routing:																					
Machine #						0	0	STD CYCLE TIME												0	#DIV/0!
						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
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						0	0	0	0												
						0	0	0	0												
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0								
Routing:																					
Machine #						0	0	STD CYCLE TIME												0	#DIV/0!
						0	0	0	0												
						0	0	0	0												
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						0	0	0	0												
						0	0	0	0												
						0	0	0	0												
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0								
Routing:																					
Final Part Calculation										First Part Inspection Record											
Total Counted Pcs		(from packing)	Code	Total Down Time Description		Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes										
Total Scrapped		0	1	Maintenance		0	2-18-15	7AM	YES	DH	CHXS										
3rd Operation Count		0	2	Tooling		0															
2nd Operation Count		0	3	Setup Idle		0															
1st Operation Count		0	4	Other		0															