Part No.		P7510001-10		Component		P7510001-20			control devices, LLC			
Order No.		401518		Heat Lot #						62 4	aevice	s, LLC
Order Qty		500 780		W/O # from Box					V/des			10
	HERE			OPERATIO	N 1					THRU-	PUT/8HRS	100
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CNC T42	3/16/16	BA-	6.5	69	69	/	3					
Setup Hrs.	3-17-16	50	7.0	68	137			Я		- 11)	
3.0	3.11.16	BA	6,5	41	79				ne	M		
Cycle Time	3-18-19	50	4.5	36	317				31	05		
amin	3.18.16	BA	8	70	387							
Sosec	5/11/16	BT	5-	53	440				lar ma			
Pcs/Hr	3-19-18	20	3.0	30	470			WOTH	ins on mi)	V426		
19	3.19.18	BA	4,5	41.	511						B	
ROUTING:												
	i de la company			OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.					_							
octup moi												
Cycle Time							-					
•												
Pcs/Hr												
									3/16-			
					_							
ROUTING:	15											
建建筑市					OPERATION 3			THRU-PUT/8HRS				Covon
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.							_					
Cycle Time												
			_									
Pcs/Hr								+				
FCS/FII												
						41.00						
ROUTING:												
	nstructions	Down 1	Time Codes			F	irst Part In	spection	Record			
		1 Maintenan		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted 211		Yes / No	Check	Letter				
		4 FAIR		B-16-16	10:10	7		AVC				
		5 Training										
SECONDARY PRODUCTION		6 Meeting			PAGE	1					Test Form	10/15/15