Part No.		IF7575B24		Component		IF7575B24-10			control devices, LLC			
Order No.		394178		Heat Lot #							device	es, LLC
Order Qty		2000		W/O # from Box								
				OPERATIO	N 1			A Ruyal		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS												
Setup Hrs.								Н				
2 MIN									0			
Cycle Time									*			
45 SEC												
Pcs/Hr												
72									mym W.			
ROUTING:												
1700									PUT/8HRS	<i>y</i>		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
470	12-20-15	コル	2.5	132	137						3	Dropped
Setup Hrs.	/		0	1 11	0.0			W		_	,	
1	12/21	GARY	3,5	480.	799		2.00	5			/	Deapp
Cycle Time	10/20	CARL	8	478	1275			)		-		
	12/23	6ARY	3.5	191	1466	_		(,,)	100	1	The same of the sa	
	1			_				( Bon D VI				
Pcs/Hr								Thomas			10	)
								12	000	-02		
								_	K 10	1		
ROUTING:	TSTANTAGE OF		e Calla All Sea	OPERATIO	N 3			A STATE OF THE PARTY OF THE PAR		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												1 10
·										3		
Cycle Time										-		
cycle Time												
Pcs/Hr										-		
i csy i ii								Š.			5.4	
DOUTING												
ROUTING:  Notes / Instructions Down Time Codes First Part Inspection Record												
Notes / II	iisci decitoris	1 Maintenance		Date Part		Approved	Mtrl Mtrl	Rev			- Landers and the	1177.5
		2 Tooling	100	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	March Control	Notes	105-
		3 Setup 4 FAIR	Setup FAIR		6:45r	4/11)	V	B	At .	#03 100 #03		
		5 Training		=,		(4)		Cars in		00/		
CECONDAD	/ PRODUCTIO	6 Meeting			DAGE			7			Took Form	