


Part No.	702-10-3/16	Component	702-A-BLNK	
Order No.	391655	Heat Lot #		
Order Qty	50	W/O # from Box	377619	

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	11/25/15	PG	8		36					
	11/25/15	DG	8	51	87					
Setup Hrs.	11/30/15	PG	8	48	135				1	22
5MIN	11/30/15	DG	1.0m	1	136					
Cycle Time								JOB		
								OUT		
Pcs/Hr								#0.94		
								12-7-15		
								5		

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/25/15	9am	YES	✓	B	DH	