| Part No. | | 11-4-25 | | Component | | 11-4-L-BLNK | | | control devices, LLC | | | |
|---|--------------------|--------------------|-------------------|----------------|----------------|--------------|-------------------|----------|----------------------|-------|-----------|---------------|
| Order No. | | 390840 | | Heat Lot # | | | | | | 6114 | device | S, LLC |
| Order Qty | | 8 | | W/O # from Box | | NIA | | | | | | . 01 |
| | | | | OPERATIO | N 1 | | | | | THRU | PUT/8HRS | 696 |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Țotal | Down time | Down time code | | Notes | | Scrap | Scrap Code |
| 8 | 11/19/15 | 1.6. | 5 | | 12 | | 1 | | | | | |
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| 6 MIN | | | | | | | | | | / | | |
| Cycle Time | | | | | | | | 860 | 1 | 5 | | |
| 33 SEC | | | | | | | | , ; | 1 | | | |
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| POLITING | | | | SAND | RI AST / RRIGI | HT DID / DE/ | ANA / NAS DA | ACK | 12 | | 10 | |
| ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS | | | | | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code |
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| | | | CHOCALL PLACE NO. | · · | | | | | | | | |
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| ROUTING: | | | | | | | | | | | | |
| | THE REAL PROPERTY. | | | OPERATIO | N 3 | Down | | | | THRU- | PUT/8HRS | Covon |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code |
| | | | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | -11 | | | |
| | | | | | | 7 | | | | | | |
| | | | | | | | | | | | | 5.01 |
| Cycle Time | | | | | | | | | | | | |
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| Pcs/Hr | | | | | | | | _ | | | | |
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| DOLITING | | | | | | | | | 4 | | | |
| ROUTING: Notes / Ir | nstructions | Down T | ime Codes | _ | | F | irst Part Ins | enection | Record | 1 | | |
| | | 1 Maintenanc | | Date Part | | Approved | Mtrl | Rev | | | | |
| | | 2 Tooling | 200 | Submitted | Time Of Day | Yes / No | Check | Letter | Inspector | | Notes | |
| | | 3 Setup 4 FAIR | | | | | | | | | | |
| | | 5 Training | | | | | | | | | | |
| ECONDARY PRODUCTIO | | 6 Meeting N RFCORD | | | PAGE | 1 | | | | | Test Form | 10/15/15 |