


Part No.	GR5	Component	GR-BLNK	
Order No.	389287	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	11-6-15	Hvb	0	2				W		
Setup Hrs.								Job		
3M										
Cycle Time										
1008								11/11/15		
308								58		
Pcs/Hr										
96										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	11-6-15	Hvb	0	2						
Setup Hrs.										
3M										
Cycle Time										
1008										
308										
Pcs/Hr										
96										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance							
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							