


Part No.	DM2202	Component	A02002-0034	
Order No.	388975	Heat Lot #		
Order Qty	150	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC OKUMA	11-4-15	JO	3.5	26	26					
	11-4-15	LJ	5.0	23	49			Running 4 machines		
Setup Hrs.	11/5/15	BJ	8	49	98					
	11/5/15	JO	9	59	157			lw		
	11-5-15	LJ	5.0	28	185					
Cycle Time	11/6/15	BJ	1.5	8	193					
								JOB OVA		
Pcs/Hr										

ROUTING: OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING: OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/3/15	9:30p	N	✓	A	JC	
		11-4-15	11am	YES	✓		DA	