


Part No.	0014-01-C	Component	A02001-0040	
Order No.	399928	Heat Lot #		
Order Qty	1200	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS **90**

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GANESH CNC	2-19-16	MS	6	74	74	2	3	BARFEEDER NOT IN ORIGINAL PROGRAM		
	2-20-16	MS	6	84	158					
Setup Hrs.	2-22-16	MS	6.25	98	256	2.75	2/3/5	TOOLING + PROGRAM CHANGE + TRAINED BILL		
10 DAYS	2-22-16	BA	2	29	285			BARFEEDER ADJUSTED		
	2-23-16	MS	5	56	341	3	2	CLOCKING ISSUES		
Cycle Time	2-23-16	BA	4.5	74	415					
4M309	2-24-16	MS	7.5	135	550	1.5	2	BARFEEDER ALARMED		
	2-24-16	BA	6.5	105	655	1.5	1/3	Bar feed clean filter		
Pcs/Hr	2-25-16	MS	7	138	781	1	1	LOW LUBE + POWER SURGE		
	2-25-16	BA	7	87	865	1	2	Replace small form drill / oil / K1		
	2-26-16	AVD	1	15	880					

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	2-26-16	MS	8	152	1032					
	2-26-16	BA	7	113	1145	1	1	no coolant		
Setup Hrs.	2-27-16	MS	6	87	1232	.75	1			
								JOB OUT		
Cycle Time										
									25	3
Pcs/Hr										
									25	

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-19-16	2:30 pm	YES	✓	7	AT	