

Part No.		1104-9-1/4-7/8		Component		1104-9-1/4		<div>control devices, LLC</div>				
Order No.		401555		Heat Lot #								
Order Qty		6		W/O # from Box								
OPERATION 1										THRU-PUT/8HRS		246
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
STER Drill	2-23-16	CS		6								
Setup Hrs.												
10												
Cycle Time												
2 min												
Pcs/Hr												
27												
ROUTING:												
OPERATION 2										THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
OPERATION 3										THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes		First Part Inspection Record								
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		