


Part No.	4-4-6	Component	4-4-B-BLNK	
Order No.	391167	Heat Lot #		
Order Qty	100	W/O # from Box	380328	

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	11/20/15	P.B.			106				6	22
	11/24/15	DG	6	69	175				3	22
Setup Hrs.										
8 min								JOB OUT		
Cycle Time										
.108								\$5.85 12-2-15 12-3-5		
Pcs/Hr										
									9	

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/20/15	10:12	Y/N	✓	A	DA	