


1270

Part No.	1103-21-1/4	Component	1103-A-BLNK	 <i>8/5 10 parts</i>
Order No.	403428	Heat Lot #		
Order Qty	8	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

32

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-10-16	CS DG	7.75		5					
Setup Hrs.										
5 MIN										
Cycle Time										
15 MIN										
Pcs/Hr										
4										

JOB-OUT

3-21-16
3-25-16
Ø

ROUTING:

SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes