Part No.		GR6		Component		GR-BLNK			control devices, LLC			
Order No.		402739		Heat Lot #					devices, LLC			
Ord	er Qty	20		W/O # from Box								
				OPERATION 1				Birth.	THRU-PUT/8		PUT/8HRS	768
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BLUE LATHE	3/2/16	P.6.	1.		24							
Setup Hrs.			_									
3 MIN										- 0		
Cycle Time												
30 SEC								81		. 11	0	
Pcs/Hr		ž.							26	14		
96									26	50	A	
ROUTING:												
NAME OF STREET				OPERATION 2					THRU		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	-											
,												
Cycle Time												
- i												
						3						
Pcs/Hr												
T .												
									-			
ROUTING:												
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Tot		Down	Down time		THRU- Notes		-PUT/8HRS Scrap	Scrap
						time	code					Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
						_						
ROUTING:				_								
Notes / Instructions		Down Time Codes			First Part Inspect			-	on Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		3316	7:30	4/28		A	It will som			<u> </u>
		5 Training						100			3/	
		6 Meeting]			