


Part No.	9-2.5-34	Component	9-2.5-B-BLNK	
Order No.	400173	Heat Lot #		
Order Qty	16	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-10-16	CS	4		4				1	11
	2-10-16	DG	8	7	11					
Setup Hrs.	2-11-16	CS	7	7	18					
10 MIN										
Cycle Time										
Pcs/Hr										

JOB OUT!

\$9.07
2-17-16
SS

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-10-16	1pm	YES	✓	B	DT	