

Part No.	1104-12-1/4	Component	1104-A 314K	control devices, LLC
Order No.	402406	Heat Lot #		
Order Qty	8	W/O # from Box	401394	

OPERATION 1								THRU-PUT/8HRS	40	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-29-16	DG	.5		2					
	3-1-16	CS	1.5	8	10				1	22
Setup Hrs.										
6m										
Cycle Time										
10m										
Pcs/Hr										
5										

JOB - 04 ✓

\$8.00

3446

5.5

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record					
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3-1-16	892	YES	✓	B	DH		