Part No. Order No.		GR3/4 400808		Component Heat Lot #		GR-BLNK		·	(3)	ontr device	ol
									<b>42</b> 2	device	es, LLU
Ord	er Qty	5	7		from Box				20		1/1/1
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down	Down time		Notes	-PUT/8HRS Scrap	Scrap
Blu	2-16-16	1400	.5	18	16	time	110			0	Code
LATHE								7	DOWNT		
Setup Hrs.									HEN		
lom											
Cycle Time		1							110		
3m	<b></b>							/	92		
Pcs/Hr								/	55		
18										B	
ROUTING:											
		Analysis is		OPERATION 2				TA CELL	THRU-PU		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
-				_							
Dec/Us											
Pcs/Hr											
ROUTING:			Miles estate	OPERATIO	N 3	The Control of		15 A 1 TO A	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.	9										
Cycle Time		П									
Pcs/Hr											
ROUTING:					<u> </u>						
Notes / I	nstructions	Down T	ime Codes				irst Part In	_	Record		
		<ul><li>1 Maintenand</li><li>2 Tooling</li></ul>	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		2-16-16	IIAM	40	V.	A	At Con		
		5 Training 6 Meeting							5.6		
SECONDARY	V PRODUCTION	ON RECORD			PAGE	<u> </u>				Test Form	10/15/15