Part No. Order No. Order Qty		1304-34-1/4 392760 8		Component Heat Lot # W/O # from Box OPERATION 1		1304-A-BLNK				GD	contr	ol /Lc
									THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	Scrap	Scrap Code
10	12/7/15	P.6.	8	* *	12							
Setup Hrs.	1 1 1	— -ن			-, -							
12min.								30	503			
Cycle Time								00			5	
33m								7		101		
Pcs/Hr									10	15)	
									1		0	
DOUTING									9		0	
ROUTING:	a all law icom			OPERATIO	N 2				120 Ch 1120	THRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		1										
octup moi												
			-									
Cycle Time	10											
				_				11				
Pcs/Hr												
ROUTING:							11					l .
		Carrie Volume		OPERATIO	N 3				No. of London	THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Setup IIIs.												
Cycle Time												
Pcs/Hr												
ROUTING:							L					L
Notes / Instructions		Down Time Codes						pection Record				
.5		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Cheçk	Rev	Inspector	0.00	Notes	
		3 Setup		12-7-P	8 AM	JES NO	Cneck	Letter	JH.	0,00		
		4 FAIR 5 Training				7	1	B				
		6 Meeting										
SECONDAR	Y PRODUCTIO	N RECORD			PAGE :	1					Test Form	10/15/15