


Part No.	SP5066	Component	SP5055	
Order No.	401792	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DRILL PRESS	2/25/16	MK		5				1ST TIME SET-UP IN 2ND OF DRILL	3	U
	2-25-16	JN	2.5	245	250			JOB OUT	2	
Setup Hrs.										
/Hr										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2/25/16	10:15	YES	✓	A	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								