


Part No.	2803-16-3/16-0	Component	2803-A-BLNK	
Order No.	401020	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	2-20	Rm	2.0	1	1				0		
	2-22-16	Sm	1.5	1	2			Job out Hwp			
Setup Hrs.											
2.0											
Cycle Time											
30 min								2-29-14			
Pcs/Hr								55.			
2											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-20-16	5p	N	✓	B	JC	
		2-22-16	6pm	YAS	✓		DA	