Part No.	S405-5-1/4-1/2
Work Order No.	628741
Order Qty	25

control devices, LLC

Component(s) (See BOM)		QTY	Heat Lot/Traceability No(s)
SF405-5-1/4-1/2	DIST, NOZZLE, FOR ASSY FOR ASSY/ FLARE, 1/2 SIDE TAP	1	
CUTU-1-1/2	1/2 COPPER TUBING, 1" LG .500 OD X .032 WALL	1	
BRZ23	BRAZE RING .047 DIA X .500 ID SIL-FOS 18 - NEED MTL CERTS	1	
CP13	PLUG, FOR 1/2 OD TUBE, PLASTIC IND COMPONENTS P/N TAP-T-3X	1	

Distinguishing Traceablity Numbers	
Flare Nuts	Six digit no. located on the box label under box quantity.
Brazing Rings	Located on the box label, directly above the word "heat."
Copper Tubing	Located on the spool label, starting with the letter "M."
Flare Tubes	Use their work order number and date on the box label.
Snap Rings	Located on the bag followed by "Lot Number."
Caps/Plugs	Do not require traceability.

Operations	Mach. No.	Setup Min	Cycle Time	Pcs/Hr	Thru-put/8 hrs
AUTO BRAZE 1ST OP		10	144 sec	25	180
AUTO BRAZE 2ND OP		10	144 sec	25	180
BRAZING WASH,RINSE, WATER TEST		0	60 sec	60	432

	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
1st Operation										
ROUTING:										
2nd Operation										
ROUTING:										
3rd Operation										

Special Notes / Instructions	Down Time Codes
Additional ops: -- PACK / REPORT / TRANSFER TO SH	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Rev Letter	Material Check	Inspector	Notes