Part No.		1104-15-1/4-5/8		Component		1104-15-1/4			CD control devices, LLC			
Order No.		396634		Heat Lot #					1	604	device	es, LLC
Order Qty		50		W/O # from Box		N	//A					, (
			NA CARLON	OPERAT						THRU	-PUT/8HRS	104
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs	cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
C. D.	413/16	26	1		50						3	22
Strabill		IN.							- i			
Setup Hrs.								1		1_		
20min								Je	DOC			
							-			1)	
Cycle Time					_			/	000))	/	
7.0							-	/ X	CV)	1	2	
Frinz								/ 5	W.	111	<u> </u>	
Pcs/Hr								4	1	1,6	•	
8									r	5	2	
ROUTING:												
ROOTING.			Kendana Sua	OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs		Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.						_						
Cycle Time												
						30						
											a	
Pcs/Hr					8							
			=									
ROUTING:												
			AL MARIA SECTION	OPERATI	ION 3	Down	Day No.			THRU-	PUT/8HRS	Seran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs	. Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
					-							
Setup Hrs.												
					-							
Cycle Time												
					1							
ŀ												
Pcs/Hr												
ı												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenanc	e	Date Part	I IIMA (IT I I I I I	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted	d I iiiic of bay	Yes / No	Check	Letter	порессот		140163	
		4 FAIR										
		5 Training			-			-				
SECONDARY	/ PRODUCTIO	6 Meeting			DAGE 1						Total	10/15/15