

Part No.	SF403-3-1/4	Component	SF403-A-BLNK	
Order No.	389573	Heat Lot #		
Order Qty	50	W/O # from Box	385143	

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	11/6/15	P.B.	8		177		W			
Setup Hrs.								Jobout		
Swing										
Cycle Time										
10 sec.										
Pcs/Hr										
120										

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance								
2 Tooling								
3 Setup								
4 FAIR		11-6-15	8AM	YES	✓	C	DT	60# 11/6/15 00
5 Training								
6 Meeting								