

Control Devices LLC / Work Order Production Record

Part No.	CR8	Rev Letter	B	Heat Lot #	
Order No.	384235	Component	A02071-0036	or Box W/O #'s	N/A
Order Qty	75			Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

NEED 2ND OP

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # H2						0	75	STD CYCLE TIME	1M 55SEC					25	2	1	200%
9/22/15	HVD	1.5	1	52	2.5	52	23	37.5	52	138.7%	0	0	0				
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Total Efficiency		1.5	1	52	2.5	52	23	37.5	52	138.7%	0		0				

Routing:

Machine #							75	STD CYCLE TIME								0	#DIV/0!
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Routing:

Machine #						75	STD CYCLE TIME						0	#DIV/0!
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Routing:

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	9/23/15	2:30 PM	YES	DH	1st op
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	52								

Tect 1/29/15