Part No.		5-3-9		Component		5-3-D-BLNK				400 KI	contro	ol 1
Order No.		390194		Heat Lot #					()	62	device	s, LLC
Order Qty		400		W/O # from Box OPERATIO		386672		200	50	/	*	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	14	Notes		Scrap	Scrap
	11/11/15	DG.	6		200	time	tode	C				Code
8	11/12/15	86.	8	117	317							
Setup Hrs.	11/12/15	D6	7	11	3/28							
1 1	, ,	-5		1	200		1///					
bars												
Cycle Time												
17505.		1.1					7	11/24				
Pcs/Hr									11 10)		
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ROUTING:												
	20				OPERATIO	Down	Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
								F.				
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Setup Hrs.												
Cycle Time												
Cycle Time												
									HARRY SHE			
Pcs/Hr												
					1	-83				-		
ROUTING:												
NE STEERING VIDE					OPERATIO	Down	Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
10 × 20												
Setup Hrs.												
Cycle Time												***************************************
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Pcs/Hr												
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ROUTING:												
Notes / Instructions		Down Time Codes 1 Maintenance		Data Bart	Date Part Time Of Date		Approved Mtrl		spection Record Rev			
		 Maintenance Tooling 		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
		6 Meeting										- Unill