

Part No.		100046-2		Component		100046-999				
Order No.		388540		Heat Lot #						
Order Qty		40		W/O # from Box						

OPERATION 1								THRU-PUT/8HRS	24	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	11-5-15	JO	.5	2	2	1.0	3	LW		
	11-5-15	LS	5.0	13	15					
Setup Hrs.	11/6/15	BT	6.5	16	31					
4	11/6/15		3.0	10	41					
Cycle Time										
16 MIN										
Pcs/Hr										
3										

11-13-15
5.5

8

ROUTING: HOLD IN CNC AREA FOR 2ND OP										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	11-6-15	JO	3.5	7	7	2.0	3			
	11-6-15	BT	8.0	21	28					
Setup Hrs.	11/9/15	BT	6.5	12	40					
2										
Cycle Time										
Pcs/Hr										
3										

ROUTING: HOLD IN CNC AREA FOR 3RD OP										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC T42	11/9/15	BA	6	19	19	1	3			
	11/10/15	BT	6	20	39					
Setup Hrs.										
Cycle Time										
3										
Pcs/Hr										

Job Out

ROUTING: PACK DEPT										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1	Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling								
	3	Setup								
	4	FAIR								
	5	Training								
	6	Meeting								