



.250 was .240
UPDATED 03-14-16

- NOTES:
1. PART TO BE CLEAN AND FREE OF BURRS.
 2. BREAK ALL UNMARKED CORNERS .005.
 3. ALL UNMARKED MACHINED SURFACES .63 MAX.
 4. ALL THREADS TO HAVE A 45° CHAMFER ON LEADING EDGE, 1 TO 1 1/2 THREADS LONG.
 5. ALL DIAMETERS MARKED **.*** TO BE CONCENTRIC WITHIN .003 TIR.

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
PARTS LIST				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES + .XX+ .015 + 1 + .XXX+.005		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	Control Devices LLC 1555 LARKIN WILLIAMS ROAD, FENTON MO 63026	
		APPROVALS	DATE	
		DRAWN	01/31/14	
		CHECKED		
		RESP ENG		
		MFG ENG		
MATERIAL 303 STAINLESS STEEL				
FINISH --				
DO NOT SCALE DRAWING		MASS 0.104 LBS	SIZE A	REV. A
		SCALE 1:1	CR50A-135	SHEET 1 OF 1