

Part No. S2020001-10		Component S20S20001-20			
Order No. 396728 393334		Heat Lot #			
Order Qty 450		W/O # from Box 368737			

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H1 KF CNC	1-11-16	JB	2	81					1	11
	1-11-16	BA	2	81	162					
Setup Hrs.	1-12-16	JB	2	84	246					
2	1-12-16	BA	2	85	331				1	Q1
	1-13-16	JB	1.5	64	395					
Cycle Time	1-13-16	BA	1.5	60	455					
1m 28s	1-14-16	JB	0	5	460			Job Out HVD		
Pcs/Hr										
36									2	

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

\$8.103
 1-19-16
 5.5

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-11-16	7:40a	YES	✓	C	AT	1001160