

Part No.	9-4-27	Component	11/4/2027	9-4-K-Blank control devices, LLC
Order No.	403657	Heat Lot #		
Order Qty	10	W/O # from Box	397706	

OPERATION 1								THRU-PUT/8HRS	16	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-9-16	DG	1.5		2			Thru Hole B16	1	2.2
	3-10-16	CS	4	6	8					
Setup Hrs.										
12 MIN										
Cycle Time										
29 MIN										
Pcs/Hr										
2										

Job Done ✓

\$15.41
3-25-16

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-9-16	8pm	✓	✓	B	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting		3-10-16	12m	4/5/2	✓	B	DT	2nd 510