

Part No.	428062		ADDED W/O #			Thru-Put/8Hrs	20.85	Wgt/Pc.	.4021	Mach No.	54401
Order No.	120115		Cycle Times			Planned Pcs/Hr	250	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	80,000		QTY CHANGE IN/DATE			Actual Pcs/Hr		Component		Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
CUMULATIVE TOTAL FROM PREV. PAGE											
TOTAL SCRAP PCS. FROM PREV. PAGE											
18DEC	WBS	9	2256	27557	22264332	25	3	Restock supplies	28	C/C2	
19DEC	WBS	5.5	1390	28947	SAME				8	SAME	
21DEC	WBS	8	2000	30947	SAME				16	C1 C2	
22DEC	WBS	5.6	1418	32365	SAME			meeting	7		
23DEC	WBS	2.75	693	33058	SAME				4		
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS. 2322											



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Part No.	428062	ADDED W/O #		Thru-Put8Hrs	2000	Wgt/PC.	0.4021	DOWN TIME CODES				Mach No.	SAW1		
Order No.	120115	CYCLE TIMES	Standard	Planned Pcs/Hr	250	Wgt/Bar		1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	0
Order Qty	80,000	QTY CHANGE INTERDATE	Actual	Actual Pcs/Hr		Component								Pcs/Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Scrap Pcs.	Scrap Code		
1DEC15	AB	3	761	761	22241388	5	4	SEE Notes For SAW2				4	9/2		
3DEC15	AB	7.5	1849	2610	SAME	0.5	4	Moved mtl for saw, dumped chips also had to search for pellet at				7	SAME		
7DEC15	AB	7.5	1881	4491	SAME	0.5	4	a personal incident occurred				5	SAME		
8DEC15	AB	6.5	1622	6113	was 22241388	1	4	moved material				7	SAME		
9DEC15	AB	8	2000	8113	22264332	0		Grease				15	01/22		
12-9-15	AB	7	1757	9870	11	1	2	Changing blade/ no tools				12	11		
10DEC15	AB	8.15	2051	11921	SAME	.85	4	moved material				9			
121015	AB	8	2000	13921	11	-	-					18	11		
11DEC15	AB	8.45	2112	16033	SAME	.55	4	moved mat.				11			
12DEC15	AB	5.45	1323	17356	SAME	.05	1	REPLACED + Filtered coolant				9			
11DEC15	AB	9	2750	19606	SAME							13			
15DEC15	AB	1.75	446	20052	SAME	1	6	Bot Lock Replaced				20			
12-15	AB	9.75	226	20278	11	5.45	1	Saw 1 down for maint. Blade							
16DEC15	AB	6.5	1653	21931	SAME	1.5	1	Lunch/4hr extra mtl/1hr secondary				2	11		
DEC17	AB	7.75	1962	23893	SAME	0.25	6	SEE NOTES FOR SAW2				8			
12-17-15	AB	5.75	1406	25301		1.5	1	N/A				5	11		
TOTAL PCS. PRODUCED													TOTAL SCRAP PCS.		



Special Notes / Instructions
 FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces
 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load