


Part No.	4-3-6	Component	A02071-0026	
Order No.	394908	Heat Lot #	CH148325 FC	
Order Qty	2000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	256
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
C2	12-22-15	JB	7 1/4	232		2hr	3		541	11	
	12-23-15	JB	9	293	525						
Setup Hrs.	12-23-15	JB	6	200	725						
1.5	12-24-15	JB	9 3/4	314	1039						
	12-29-15	JB	11 1/4	360	1399						
Cycle Time	1-2-30-15	JB	7	251	1650						
1MIN	1-4-16	JB	12 1/4	400	2050			Switched to SRA	111798	11.1	
30SEC	1-5-16	JB	15	500	2550						
Pcs/Hr	1-6-16	JB	10	335	2881						
32	1-7-16	JB	17	564	3453			Job out JB			

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-27-15	1:30a	YES	✓	B	DT	