


Part No.	11-4-25	Component	11-4-L-BLNK	
Order No.	395177	Heat Lot #		
Order Qty	8	W/O # from Box	N/A	

OPERATION 1										THRU-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	1/11/16	P.G.	3		6				1	22	
	1-15-16	CS	6	12	18				2	22	
Setup Hrs.	1-										
6 MIN											
Cycle Time											
33 MIN											
Pcs/Hr											
2											

J dooct  
\$23.71  
1-14-16  
55  
3

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-11-16	5AM	OK	✓	B	DJ	