

Part No.	B3222-2	ADDED W/O'S		CYCLE TIMES		Thru-Put/Hrs		Wgt/Pc.	0.0812	Mach No.	B/S 18
Order No.	394145			Standard		Planned Pcs/Hr	300	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	300	O/T CHANGE INSCATE		Actual		Actual Pcs/Hr		Component	A02001-0020	Pcs./Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes		Scrap Pcs.	Scrap Code
12-14-15	W/P					6	3				
12-15-15	W/P	5	280	280		1	3				
12-15-15	W/P					15	3				
12-16-15	W/P	3	259			1	3	2nd OP		21	11
300											
68											
\$146.15											
12-24-15											
TOTAL PCS. PRODUCED											
TOTAL SCRAP PCS.											
Special Notes / Instructions											
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load											
First Part Inspection Record											
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes					
12-16-15	6:50	YES	✓	D	W/P						

