Part No.		P1010001		Component		P1010001-00			control devices, LLC			
Order No.		390516		Heat Lot #							aevice	s, LLC
Order Qty		500		W/O # from Box		373652			lai			Ŋ.
				OPERATION 1					THRU		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT	11-18-15	43	1.0	47	47	2,0	3				3	K9
MILL	11-19-15	DH	5,5	174	,	1	6	1550	polary		3	N18
Setup Hrs.	11-19	M	1.5	30	253	1.5	2	14220	y		23	017
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Cycle Time							2 (			2		
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y								8.0	40	VY.		
Pcs/Hr						26			17	56		est.
47						0		-	10	)	0	
ROUTING:												
ROUTING:				OPERATIO	N 2			ter tech	N. P. WARREN	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
						time	code					Code
Setup Hrs.					_				-1	- 8		
Setup IIIs.		<b>-</b>										
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Cycle Time	<u> </u>	95										
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1												
Pcs/Hr				_							(8)	
ROUTING:				OREDATIO	N 2	AND VINE OF THE ACT				TUDII	-PUT/8HRS	
And the bold and the second second					OPERATION 3		Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
											,	
Setup Hrs.												
0 1 7		-								7		
Cycle Time												
		-										
Pcs/Hr												
1 03/111												
d												
ROUTING:												
1	Instructions	Down 7	Time Codes			F	irst Part In	spection	Record		lette se	
		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector Note		Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		N-16-15		Yes / No	Check	Letter	er SH			
		4 FAIR		HIETS	12pm	9153		E				
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY PRODUCTION					PAGE 1				Vermille Co., vermille Co.		Test Form	10/15/15