Part No.		903-12-1/4-5/8		Component		903-12-1/4			control devices, LLC			
Order No.		393922		Heat Lot #								
Order Qty		4		W/O # from Box		NIA			1			1
				OPERATIO			N. A. S.			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Stop Dill	12/4/15	P.6.	1		4			-	_ /	,		
Setup Hrs.								α	CAC	CT		
10 MIN												
Cycle Time										5		
,									, Ill			
Pcs/Hr								1	911			
1 03/111											1	
								*			10	
ROUTING:										CHU MINES ST		
Manual Maria			OPERATION 2			Down	Down time				-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.			-	-								
setup nis.												
					_							
Cycle Time												
cycle Tille												
Pcs/Hr	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,											
1 03/111												,
ROUTING:												
OPERATION 3 THRU-PUT/8HR										PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
octup ms.												
Cycle Time								·				
cycle rille												
	-											
Pcs/Hr								4				
ROUTING:	ROUTING:											
CE LIVER CONTRACTOR	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup										
		4 FAIR 5 Training										
CECOND ADV DD OD LIGHT		6 Meeting							41			