

Part No.	SW3301	Component	A02042-0052		16 parts 9/3		control devices, LLC	
Order No.	403943	Heat Lot #	186874.6.1					
Order Qty	50	W/O # from Box						

OPERATION 1								THRU-PUT/8HRS	112	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GANESH CNC	3-11-16	MS	—	—	—	—	—	—	1	11
	3-11-16	MC	2	38	38	6	5	—		
Setup Hrs.								Job not HWP		
2 DAYS										
Cycle Time										
4M										
Pcs/Hr										
13.4										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record					
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	3-11-16	12:30pm	YES	OK		SR	60 QA I, Sp# #03