					Contro	ol Devices	LLC / Wo	rk Order	Productio	n Record				9			
Part No.		120	2_	Rev Letter				1		Heat Lot #							
Order No. 2		21	482	1	Component			12	RP1200			or Box W/O #'s					
Order Qty 2		100	V	1						J		ox W/O ind on					
			100		1											-	
QIYCH	ANGE INLS/	DATE	Snoris	al Notes / I	netruction				1				t Opera	ycle Time a	& Seti	ıp I imi	e Vertified
			Specia	il Notes / I	ist. delicits							_	d Opera				
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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYC	LE TIME							0	#DIV/0!
3/17	MA	7.5		361		0	0	0	0				12				
3/23	NA	4		300		0 0	0	0	0								
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T F60	• 651 215 1				0	0	0	0	0	#DIV/01		isolyezenia					
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						Tetal Day 7					st Part Inspection R			ecord			
Final Part Calculation				Code	Total Down Time Description		Hours	Date Part Tin Submitted of D			Approved Yes / No		Inspecto	or	N	lotes	
			(from packing)		1	Maintena	ince	0		-							
Total Scrapped			0		2	Tooling		0								N=	
3rd Operation Count				0	3	Setup Idle		0									
2nd Operation Count			0		4	Other		0									
1st Operation Count			0														