

Part No.	PWM15032-HT	ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S5		
Order No.	403548	STT CHANGE IN SOURCE	Standard	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.			
Order Qty	24,000	Actual	9.2	Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
3/8	DM/P2	7	2650	2650	P9393	DE-1	4			
3-8	Emad	0	0	0	11	DT-5	3			
3-9	TL	8	2830	5480	P9393	0	0		0	0
3/09/10	ED	0	0	0	11	(2) 3	3	1-4H. WARD ON 5-6, moved unit	0	0
03/09	ED	7	2690	8170	11	DT-1	2	TO S-2	10	11
3/9	DM/P2	8	2860	10970						
3-0-16	TL	8	2627	13647	P9393	0	0		0	0
03/10	ED	5	1840	15487	11	3	1	ST. 12	0	0
3/10	DM/P2	8	3100	18587	37799					
3-11-16	TL	7.5	2645	21232	P9393	.5	2	ST. 8 insert	10	14
03/11	ED	8	2730	23962	37799	0	0		0	0
3/11	DM	2.5	900	24862	37799	0	0	st. 8 broke (3/10)	500	22
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.			500	



Special Notes / Instructions
 FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces
 From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector
3-8-16	2:55 PM	YES	✓	6	WAB

Handwritten notes: \$165.00, 3-18-14, 3-18-14, 3-18-14

Handwritten note: JOB OUT