

Part No.	ESV3821	ADDITIONAL #	QTY/TIME	Thru-Put/8Hrs	Wgt/Pc.	0.0089	Mach No.	93		
Order No.	N/A	400493	Standard	5.6	Planned Pcs/Hr	565	Wgt/Bar	4.65		
Order Qty	24,150	Actual	6.2	Actual Pcs/Hr	Component	A06102-0014	Pcs./Bar	522		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
2-10-16	RR	1			40539	2	3			
2-11-16	RR	1			11	4.5	3		15	11
2-11-16	RR	10			11	3.5	4	waiting gages/Waiting Exit		
2-12-16	RR	6	2610		X3X9	-	-		40	21
2-13-16	RR	6	2610	5220	11					
2-15-16	RR	7	2610	7830	11	1	6	Setup Rad. meeting		
2-16-16	RR	8	5220	13050	11	-	-			
2-17-16	RR	8	2610	15660	11					
2-18-16	RR	7	2610	18270	11	1	6			
2-19-16	RR	6.75	5220	23490		1.25	6			
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

Control devices, LLC

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads (ran during shift x Bars per load)

First Part Inspection Record

Date Part Submitted: 2-11-16

Time of Day: 2:15pm

Approved: Yes/No

Mtrl Check: OK

Rev Letter: A

Inspector: [Signature]

Notes: [Handwritten notes]