


Part No.	1302-29-3/167/8	Component	1302-29-3/16	 <i>no parts</i> <i>9</i>
Order No.	403123	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
<i>STOP</i>	<i>3-5-16</i>	<i>DG</i>			<i>2</i>					
<i>DRILL</i>										
Setup Hrs.										
<i>5u</i>								<i>JOB</i>		
								<i>OUT</i>		
Cycle Time										
Pcs/Hr										
								<i>3-25-16</i>		
								<i>SS</i>		
								<i>Ø</i>		

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	