Control Devices LLC
Work Order Production Record

Machine No.	PUNCH
Rev Letter	C
Planned Pcs/Hr	
CYCLE TIMES	
Standard	
Actual	
Verified	

DAVENPORT / B&S BAR FEED

Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	1/4 rd 316		

Total Loads	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Part No.	RB10-10	ADDED W/O #	
Order No.	332047	QTY CHANGE INLS/DATE	
Order Qty	40		

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
5-1	DS	27860		.8				0	0	0							
5-1	"	"	.3					0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							2ND OP
5-3-14	DPM	27701	4.2	.5	42			0	0	0							SETUP COMPLETE
								0	0	0							
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
5-1-14	11AM	YES	✓	DH	#69 CD