Part No.	428062
Order No.	110115
Order Qty	50,000

	ADDED W/O #	CYCLE TIMES		
	QTY CHANGE IN/SO DATE	Standard		
		Actual		

Thru-Put/8Hrs	2000	WgtPc.	0.4021	Mach No.	SAW1
Planned Pcs/Hr	250	Wgt/Bar		Setup Allowed Hrs.	0
Actual Pcs/Hr		Component		Pcs./Bar	0

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	Notes
2NOV15	JCB	7.5	1875	1875	22220338	0.5	4	Transferred new material	59	C1422	
3NOV15	JCB	7.5	1938	3713	22241388	.25	4	Dumped chips	31		SAME
5NOV15	JCB	6	1511	5224	SAME	2	4	New rule implemented	16		SAME
6NOV15	JCB	1.5	405	5629	SAME	.5	1	REP cool.	6		same
9NOV15	JCB	8	1854	7483	SAME	1		SEE NOTES ON SAW 2	10		SAME
10NOV15	JCB	7.5	1875	9358	SAME	.5	4	moved matrl.	15		SAME
11NOV15	JCB	6	1452	10810	SAME	02	4	SEE NOTES FOR SAW 2	21		SAME
12NOV15	JCB	8	1783	12593	SAME	6	1		14		SAME
13NOV15	JCB	8	1887	14480	SAME		1	Ran saw @ 5pm	19		CHECK
16NOV15	JCB	8	2005	16485	SAME			moved pallets	23		SAME
17NOV15	JCB	8	1901	18386	SAME			see notes for Saw #2	8		SAME
18NOV15	JCB	3.5	906	19292	SAME			No storage bins avail.	7	C1	
23NOV15	JCB	8	1974	21266	22241388	1.5	4		18	C2	SAME
30NOV15	JCB	8	2000		SAME				12		SAME

| | | TOTAL PCS PRODUCED | 23266 | | | | | | TOTAL SCRAP PCS. | 254 | |

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record							
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	

JCB Out

control devices, LLC

Test Form 10/14/15