


Part No.	9-3-22	Component	9-3-D-BLNK	
Order No.	398459	Heat Lot #		
Order Qty	40	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	24	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2/2/16	P.G.	3.5		6					
Setup Hrs.										
8 MIN										
Cycle Time										
20 MIN										
Pcs/Hr										
3										

Job Oct  
2-8-16  
2-5-5

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance								
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								