

Part No.	VC10071	Component	VC10071-10	control devices, LLC
Order No.	390849	Heat Lot #		
Order Qty	3000	W/O # from Box		

Order Qty		3000		W/O # from Box		THRU-PUT/8HRS		416		
OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GOSS 2	11-18	Jm	4	126	126	3.5	4.3		4	11
Setup Hrs.	11-19	Jm	6.5	225	351	6.5		meeting	0	
3 HR										
	11-24	Jm	4.5	143	494	3.5			3	3
Cycle Time										
55 SEC	11-25	Jm	4	132	626	0		Job boyt		
Pcs/Hr										
52										

ROUTING:				OPERATION 2				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:				OPERATION 3				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:	Notes / Instructions	Down Time Codes	First Part Inspection Record					
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup	11-18-15	11:20	YES	✓		MT	
	4 FAIR	11-24-15	9:50	YES	✓	B	267	
	5 Training							
	6 Meeting							