


Part No.	TC1280	Component	TC1280-10	
Order No.	391516	Heat Lot #		
Order Qty	1010	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	824
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B/S 17	11-24-15	DH	7	565	565	1	4				
	11-25-15	F.B.	3	201	766						
Setup Hrs.	11-24-15	MP				3	3		15	11	
4											
Cycle Time											
28 SEC											
Pcs/Hr											
103									15		

ROUTING: WASH & PACK DEPT

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes