Control Devices LLC
Work Order Production Record

Machine No.	CNC	DAVENPORT / B&S BAR FEED	
Rev Letter	F	Wgt/Bar	Total Bars
Planned Pcs/Hr		Bars per Load	Remaining Loads
CYCLE TIMES			
Standard		Wgt/Pc	Pcs/Bar
Actual		Component	13/4 HX AL

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Total Loads

Special Notes / Instructions

Part No.	IL10014	ADDED W/O #	
Order No.	335018	QTY CHANGE INLS/DATE	
Order Qty	M5 PLUS	Verified	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
5-22-14	JO	27985		2.0				0	0	0							Programming
5-23-14	JO	27985	2.0	5.0		12		0	0	0							finish program and setup
5-27-14	JO	27985	8.0			49		0	0	0							
5-28-14	JO	27985	8.0			50		0	0	0							
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation	
Total Planned Pcs		Total Counted Pcs	
Efficiency		Total Scrap Pcs	
Machine Count (PCS)		Estimated Short Parts	
		Difference in Parts	
		Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes