

Part No.	5-4-9	Component	5-4-0 BLNK	control devices, LLC
Order No.	398825	Heat Lot #		
Order Qty	100	W/O # from Box	381443	

OPERATION 1										THRU-PUT/8HRS	118
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	1-30-16	DG	6		34	7m	3				
	2-12-16	DG	6	43	77						
Setup Hrs.	2-18-16	DG	8	54	131				1	22	
7m	2-17-16	CS	8	82	212						
	2-17-16	DG	11.5	11	233						
Cycle Time	2-20-16	DG	6	65	298						
4m	2-22-16	CS	7	63	363						
	2-22-16	DG	2	17	382						
Pcs/Hr											
11											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		1-30-16	2:10 PM	YES	✓	B	WRB		