PAGE 1 PRIMARY PRODUCTION RECORD 316 2-4-16 Order No. control devices, LLC Order Qty Part No. Date 30 MO 76 Emp. Name PWN25032-HT 397884 12,000 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load Hours ىلا Prod. TOTAL PCS. PRODUCED 000  $\alpha$ 3025 2540 900 3000 36 35 Total Pcs Special Notes / Instructions Standard Actual 2 るから 900 Cum. Total 500 500 Planned Pcs/Hr Material Heat Lot No. Actual Pcs/Hr Thru-Put/8Hrs 2640 First Part Inspection 330 Record 2216 Date Part Submitted 7 Down Time Component Wgt/Bar Wgt/Pc. Down Time Code Time of Day 0.0708 . .\_ .\_ 90 A06021-0016 Approved Yes/No 0 10 1 00 Mtrl Rev Check Letter SAND Notes 03 - Maintenance - Tooling - Setup - FAIR - Training - Meeting Inspector 40 TOTAL SCRAP PCS. Setup Allowed Hrs. Notes Pcs./Bar Mach No. Scrap Pcs. 0 5 Scrap 114 S5 4