					C1	and Davidson	- 116 / 114		7E7 . TR							
Control Devices LLC / Work Order Production Record														American		
Part No.		K	431	-10	Rev Letter						_	Heat Lot #		it#		
Order No.		158	51	345 85 Component				201	or Box W/O #'s							
Order Qty So PLUS				77					<i>I</i> .			ind on				
QTY CH	ANGE INLS	/DATE			70 40						Standard Cycle Time				& Setup T	ime Vertified
			Speci	al Notes /	Instruct	ions							t Opera			vertified
												2n	d Opera	ition		
													d Opera	tion		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum.	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	S/U
Machine # M810					0	0	STD CY	CLE TIME						0		
9-3-14	77	2.3		130		0	0	0	0							
					-	0	0	0	0							
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Machine #	#			W 10	105		0		CLE TIME			IL T		1000	0	#DIV/0!
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Z. Z. Z. Trici	3			U	U	U		Routing:	U	#DIV/0!	0		0	1000		With the State of
							•	81		F	irst Pa	rt Inc	nection	n Record		
F	inal Par	rt Calcu	lation		Code	Total Do		Hours	Date Par Submitte	t Time		Approved		Inspecto	r	Notes
otal Counted Pcs (from packing)				1	Maintena		0 1	9-3-14	0 = /		4/25		SIL	(3.0)	10 a 10 a 1	
otal Scrapped 0				2	Tooling		0	6779	6.44)	712		DH			
ord Operation Count 0				3	Setup Idle	NO.	0			+		\dashv				
nd Operation Count				0		Other	0.	0		-	-	-			-	
st Operation Count			0		4	Louiei	1	U								