Part No.		2803-12-3/16		Component		2803-A-BLNK				Ø1 9	contro	ol
Order No.		391216		Heat Lot #						624	device	es, ILC
Ord	er Qty	2		W/O # from Box		N/A						
				OPERATIO	N 1	Down			Many William	THRU	PUT/8HRS	C
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	70	Notes		Scrap	Scrap Code
HAAS VERT MILL	11/03	1115	1.25	2	2,		8	PROG	s RAMMI	NG	INCO	UDED
	11.30	AS	1,5	2	7			11	SETU.	PI	TME	v .
Setup Hrs.				1				<del>X</del> <u>A</u>	RILL C	IRC	CUIT H	OUES
2.75				> C	MPLETE			6	MEY			
Cycle Time					TOI	8 6	VT					
5 min	PC							,			5	
Pcs/Hr										1	4	
				_			-		1	1	6	
									10		a	
ROUTING: Wash												
	AND THE STREET	OPERATIO	OPERATION 2				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				- 11								
Setup Hrs.												
			_									
Cycle Time												
Cycle Time												
Pcs/Hr												
ROUTING:		Thirt Seattle St		OPERATIO	N 3		of the Control			TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time	Notes		THRO-		Scrap
Wiacii No.	Date	Emp. Name	Prou nrs.	TOTAL PCS.	Cum, Total		code			Scrap	Code	
Setup Hrs.									***			
Setup nrs.												
Cycle Time												
cycle fille												
Pcs/Hr										$\neg$		
. 55/111									(1) (1)			
		l l		_								
ROUTING:	estructions	Davis T	ima Cadas				last David		Daniel			
Notes / Instructions		Down Time Codes  1 Maintenance		Date Part	Date Best Approved			spection Rev				
		2 Tooling		Submitted	Time Of Day	Yes / No	Mtrl Check	Letter	Inspector Notes			
I I		3 Setup 4 FAIR		11-23-15	10:300	425		B	H			
		5 Training				/		D				
CECOND A DV		6 Meeting						La salah				
SECUNDARY	PRODUCTION	N KECOKD		PAGE 1							Test Form 1	10/15/15