Part No.		1304-30-5/16		Component		1304-A-BLNK			control devices, LLC			
Order No.		402393		Heat Lot #					]	6114	device	es, LLC
Ord	er Qty	1	L <b>7</b>	W/0 #	from Box	39	847	6				
No. of Lot, No.	OF STREET			OPERATIO	N 1			NAME OF		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8 (	2-29-16 3-1-16	06 es	75	10	20					V		
Setup Hrs.	,,,,		1.	10				,				
6 min					12	0.1	1				·	
Cycle Time				0	D-	90				110		
45 Min									0	14		
Pcs/Hr									50	5		
1											0	
ROUTING:	V					11					9	
AND HOLEST				OPERATION 2				NA YE		THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
	_											
Pcs/Hr												
1 03/111		-										
											-	
ROUTING:												
	NEW THE PARTY OF			OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
							_					
Setup Hrs.												
Cycle Time	_											
		,										
Pcs/Hr								N.				
- 1												
ROUTING:												
and the second s	nstructions	Down T	ime Codes		T-750 Max	F	irst Part In	spection	Record			
The second secon		1 Maintenanc		Date Part	Time Of D	Approved	Mtrl	Rev			1882	- (C _ (C))
1		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter	Inspector Notes			
li di		3 Setup 4 FAIR		2-29-16	5:55 PM	485	V	C	WRB			
		5 Training			_							
SECONDARY PRODUCTION		6 Meeting			PAGE 1							