			-5-	1							#77 30	1
Part No. Order No. Order Qty		SW	1001	Component		SW1001-10				ON THE	contr	ol \
		390002		Heat Lot #						الله قنا	device	es, LL¢
		16	1605		W/O # from Box					-		
OPERATION 1 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS/VERT	12-1-15	JT NB	2.0	284					pi.		2	
Setup Hrs.		NK	3	700			1				7.3.	
	12/16/18	PED	1.5	138				—			\$	
,3	12/17/18	5.8	3.5	130							£4	= 21
Cycle Time	12/17/16	NK	5	360		¥:	-			-	8	- da
	2/1//3	70.7		540			7 2	r			9	
Pcs/Hr								2				
ROUTING:												
		NATURAL PROPERTY.		OPERATIO	N 2	Down		100		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
471	12/02/15	NK	2	80	81						ø.	
Setup Hrs.	12-3	NB	65	250	331	1.5	1	× 1000			2	,
0	D.3-15	50	5,5	204	535	0.5	6				O	
Cycle Time	12-17/15	NK	2	50	585	-	-				D	
Cycle Time	78/3	1	2	86	671						d	
	12-18-15	JN	5,5	140	1063		<u> </u>				Ø	
Pcs/Hr	12-2015	JW	2	108	1171						0	
ROUTING:												•
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down	Down time		Notes	THRU-I	Scrap	Scrap
	12/3	T.W.J.	7100 Till 3.	185	10/2	time	code		Notes		Эстар	Code
0467	17-3-15	JN.	1.5	31	216						70	
Setup Hrs.	13/4	T.W.J.	7.5	191	407						2	
2	12-10	JW	7.5	171	578			es es			1	
.5	9			100	600		10				50	6.0
Cycle Time						\sim	10			(0)	hold	Lox
		-				12	5			451	100	Mr.
Pcs/Hr						1				1	7.5hr	
					_						(1)	
ROUTING:											-	
Notes / Instructions		Down T	ime Codes				First Part Inspection		Record	Text		
		 Maintenand Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev	Inspector		Notes	
		3 Setup		TE-1-K	10:15-	YES/NO	Check	Letter	XI	60#		
		4 FAIR 5 Training		1217-15	630m	4127	V	E	Sit	dent de		
		6 Meeting				710	711		* 1			
SECONDARY PRODUCTION		N RECORD			PAGE	1				ali de la companya di santa d	Test Form	10/15/15