Part No.		11-4-L-BLNK		Component		A02071-0096			control devices, LLC			
Order No.		398244		Heat Lot #					1	644	d evice	es, LLC
Ord	er Qty		75	W/0 #	from Box				1			
	學是他們的			OPERATIO				have.		THRU	-PUT/8HRS	128
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H4	1-26-16	HVD	6	96	96			1	Obout		0	
Setup Hrs.					7.6			- 00	1+40			
2												
Cycle Time							1	0				
2MIN							C/)	U		1		
55SEC							n 15	- 5				
Pcs/Hr					1		1/0	0				
16			×									
ROUTING:					TO LATH	E FOR TOP H	HOLE					
A	KVF MELLY		LANGE OF	OPERATION 2		or a spanning	·伊斯里克斯 1850		THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				9								
o caup illion												
					_		-					
Cycle Time												
			31						-			
Pcs/Hr												
ROUTING:												
	Control (A)			OPERATION 3						THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
ŀ												
Setup Hrs.												
									-			
Ì				_								307
ycle Time						(4)						×
Pcs/Hr								r				
											- 1	
ROUTING:												
Notes / Ir	nstructions		me Codes	10001			irst Part Ins	-	Record			
		MaintenanceTooling	9	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector			Notes	
		3 Setup 4 FAIR		1-26-16	12:30pm	45	V	D DH (80		(a 00)		
		5 Training						2	T-1	(8.9)		
ECONDARY	PRODUCTIO	6 Meeting			PAGE 1							
		* ILLOUID			PAGE						Test Form 1	01/15/15