Part No. **Rev Letter** Heat Lot # Order No. Component or Box W/O #'s Order Qty 900 Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation 3rd Operation Total Pcs Emp. Name Setup S/U hrs Setup % Down Time Pcs/Hr Scrap Actual Pcs. 0= STDICYCLETIME #DIV/0! 280 0 :: 0. i 0mi 0. 0 0 0::1 302 0 0 0 Ö 190 0 0 0:: 0. 3:3 0 0 014 0 0 0 0. 0. 0... 0 0 0... 0 ... 0 0 0 0::: 0:: 0 0= 2:00 595 0 0 0... 0... 0 0: 0. #DIV/0! Routing: ING STDIGYCLETIME 0 0: 0 0: 0 0' 0 0 (137) (137) 0: Ö 0 0: 186 J. 0.5 0 ...0: 0 0.... 0 0 0 airy! 0 0 0 0:.. 0 0 ... O! 0:.. 0... 0 ... 0 0 Ō.: 0 0 0 0 0. 0... 0 0 0 0 Total Efficiency 0.000000 Routing: PACK Machine # 0.... STDIGYGLETIME 0 ... 0 0. 0 0::: 0... 0: 0 Mary. 0-0:: 0 1 0_ 0 0 0 0 . 0 0 " O. 0.. 0 0 0 0. Q. 0:: 0 0 0 0 0. 0 O' 0 Ö Ö 0 0.4 0. 0 0 0 Routing: First Part Inspection Record Total Down Time Final Part Calculation **Date Part** Time Approved Code Hours Inspector Description Notes Submitted of Day Yes / No **Total Counted Pcs** 1 (from packing) Maintenance 0 9-26-14 11:30 450 **Total Scrapped** 2 Tooling 0 4/2> **3rd Operation Count** 0 3 0 Setup Idle #09 2nd Operation Count 0 4 Other 0 1st Operation Count 0