

Control Devices LLC / Work Order Production Record

Part No.	B3056-1
Order No.	348693
Order Qty	3000

Rev Letter	E
Component	B30565T-1

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	384					0	0	STD CYCLE TIME								0	#DIV/0!
9-30	09	3.2				0	0	0	0								
9-30	4	2.0		3050		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #	0077					0	0	STD CYCLE TIME								0	#DIV/0!
10/16/14	JS	1				0	0	0	0								
10/16/14	RA	-				0	0	0	0								
						0	0	0	0								
10-21-14	GB	6	-	1300		0	0	0	0				6				
10-22-14	GB	1	-	500		0	0	0	0				2				
10-23	GB	.5		300		0	0	0	0				1				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	9/30/14	1230	yes	CS	acc per Don #298
Total Scrapped	0	2	Tooling	0	10/16/14	1250	yes	CS	1250/010 (Rund)
3rd Operation Count	0	3	Setup Idle	0					part set for 6/1/14
2nd Operation Count	0	4	Other	0					for Barz
1st Operation Count	0								