

Part No.	PWN25029-H	ADDED W/O #	CYCLE TIMES	Thru-Put/8Hrs	Wgt/Pc.	0.0708	DOWN TIME CODES	Mach No.	54	
Order No.	397896	STY CHANGE INSTITUTE	Standard	Planned Pcs/Hr	Wgt/Bar	8.1	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Setup Allowed Hrs.		
Order Qty	39400	39400 RPS	Actual	Actual Pcs/Hr	Component	A06021-0016		Pcs./Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2/20	B	0			10E-4.11	3	3			
2/22	B	0			10E-4.11	3	3			
2/22	ED	0	0	0	P9393	3	3		17	5D
2/22	TC	4	1400	1400	11	3	3		0	0
2/22	ED	0	0	0	11	4	4		0	0
2/22	P2	8	2970	4370	11	4	4		0	0
2/23	R	7.5	2475	7045	11	4	4		0	0
2/23	ED	8	2760	9805	11	4	4		0	0
2/23	DE	7.5	2500	12305	11	4	4		0	0
2/24	B	8	2815	15120	11	4	4		0	0
2/24	ED	7	2530	17650	11	4	4		0	0
2/24	PMR2	8	2650	20300	11	4	4		0	0
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										