


Part No.	9-4-29	Component	9-4-K-BLNK	
Order No.	398794	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	8
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	2/1/16	P.B.	1.5		1						
	2/1/16	DG	3	3	4						
Setup Hrs.								5013			
12 min.								05			
Cycle Time											
40 min.								28-16			
Pcs/Hr								5.5			
1											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								