Part No.		2203A-10-3/16-0		Component		2203-A-BLNK			control devices, LLC			
Order No.		400771		Heat Lot #					devices, LLC			
Order Qty		1		W/O # from Box					110			
		INCHES VENEZIA		OPERATIO	N 1					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes			Scrap Code
HAAS VERT MILL	2-18-16	Rm	12	1	1	2.0	3	J	op or	1+		2
Setup Hrs.												
2.0								1	(4)			
Cycle Time								(Jep	<10 /	111)	
30 min								(CK	20	714		
Pcs/Hr									7 7	5		
2										<i>)</i>	6	
ROUTING:											1	
STATE OF THE PARTY	CONTRACTOR OF SHIP		Marchine Or Co	OPERATION 2			TH			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						- yate E						
Setup Hrs.	-											
Cycle Time												
Pcs/Hr	W-01-1					181						
ROUTING:				OPERATIO	N 3					THRII-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THIC	Scrap	Scrap Code
											_	
Setup Hrs.												
Cycle Time												
,												
Pcs/Hr								ē.				
. 55/111				-wi				A A A				
ROUTING:												
Notes / I	nstructions	Down T	ime Codes	E Brigal III		F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Note		Notes	
		3 Setup		248-16	4:450	Y	V	C JC				
		4 FAIR 5 Training			- 100 F							
		6 Meeting			Section and the second							
SECUNDAD!	V DRODUCTIO	N BECODD			DAGE 1	1					Tost Form	10/15/15