Part No. Order No.		SF405.	5-143	Component		5£405-4			GD control devices, LLG			
		389909		Heat Lot #					devices, LLQ			
Ord	ler Qty	15	•	W/0 #	from Box	N	14		1		1	
				OPERATIO	N 4				THE STATE OF THE	HRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
7	11/8/15	DG-	1/2	45					d	4	//	
Setup Hrs.									1h 3	,		
6~		8		301					A 1104	5		
Cycle Time									1110 0	2,0	<u> </u>	
Pcs/Hr					-			70	P 1 1			
, 55/111								00	7	i i		
								00	-	1		
ROUTING:								-				
plantin!		Alloy Parket Charles	Para la	OPERATION 5			Down		The value of The	IRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.							0.1					
Cycle Time												
		0:								2:		
							-					
Pcs/Hr			_									
											1	
ROUTING:												
ROUTING:				telle Batter			a di la difa		ADATAMORALE	No. of the second		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
C-1 11												
Setup Hrs.												
					_							
Cycle Time												
,	11								- do-			
st												
Pcs/Hr			a)		_			-				
ROUTING:				-								
Notes / In	nstructions		ime Codes				irst Part Ins		Record			
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR					77.07.731					
		5 Training										
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1							
JECUNDAKI	COUDULIIU	NECUKU			DVCE	,				Took Course	10/15/15	