PAGE 1 PRIMARY PRODUCTION RECORD Order No. Order Qty 1-9-15 Part No. devices, LLC 2 Date 5 10-15 DY Emp. Name CY20003 388980 20,000 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load Prod. TOTAL PCS. PRODUCED 220 Total Pcs 1690 150 Special Notes / Instructions Standard Actual N Cum. Total 2 20 520 22 -3.9 Planned Pcs/Hr Material Heat Lot No. Thru-Put/8Hrs Actual Pcs/Hr 6 707x MA 0 5736 717 First Part Inspection Record Date Part Submitted Down Time Component Wgt/Bar 5 Wgt/Pc. 5 Time Code 9 رى 0 0 Time of Day 0.0298 7.33 4 ha Black A02002-0014 Approved Yes/No Theo からて p From Spad 6 Check Letter Mtr WORK gom Notes Rev a Kephac - Tooling
- Setup
- FAIR
- Training
- Meeting Maintenance S TO newo Rolletz Inspector TOTAL SCRAP PCS 0 5 POT 0 > Stockstop N 5 20 545 Booke Setup Allowed Hrs. Pcs./Bar Mach No. Notes Scrap Pcs. 0 Test Form 10/14/15 ? Scrap Code 10/2 246 6