

Part No.	1303-26-14
Order No.	3910575
Order Qty	8

Component	1303-A
Heat Lot #	
W/O # from Box	



OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-8-16	DG	3.5		8				1	22
Setup Hrs.										
5m										
Cycle Time										
25m										
Pcs/Hr										

JOB OUT  
\$11.94  
1-11-14  
S.S.  
1

ROUTING:

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-8-16	8p	Y	✓	PO	JC	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								