

[illegible]

21100 D-1

Part No.		RSC1002		Address #		710		Thru-Put8Hrs		2728		Wgt/Pc.		Mach No.		L2			
Order No.		N/A		CYCLE TIMES		Standard		12		Planned Pcs/Hr		(341)		Wgt/Bar		Setup Allowed Hrs.		32	
Order Qty		22,000		Actual		12		Actual Pcs/Hr		270		Component		A09032-0036		Pcs./Bar			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code									
12/10	TC	0	0	0		3	3	Skipped set up 1:30 pm	0	0									
12/10	Bow	0	0	0		3	3	marked on L2. @ L2											
12/11	TC	0	0	0	N/A	8	3	most of night											
12/11	TC	0	0	0	N/A	8	3	UP to station 11 H	18	11									
12/11	Bow	0	0	0	N/A	8	3	Set up scrap											
12/11	Bow	0	0	0	N/A	8	3	UP to station 11 H											
12/12	TC	0	0	0	N/A	8	3	on L1 set of see L1 notes	0	0									
12/12	Bow	0	0	0	N/A	8	3	work on L1	0	5									
12/14	TC	0	0	0		3.5	3	withdraw marks	12.5	A14									
12/14	Bow	0	0	0		4.5	2	FAIR Approved/Adjustments/											
12/15	TC	0	0	0		8	3	working on L1 (DAN)											
12/15	Bow	0	0	0		7	3	evening on withdraw marks	23	A14									
12/15	TC	0	0	0		7	3	split up tooling (DAN)											
12/16	TC	0	0	0		1	6	work											
12/16	Bow	0	0	0		1	6	practice											
12/16	TC	3.5	1000	1000		4.5	3	inverter issues. what on L1	40	11									
12/16	Bow	5	790	1790		3	3	marked on L1	16	I3									
12/17	TC	6.4	1575	3365		1	1	marked on L1	0	0									
TOTAL PCS. PRODUCED										1144	0								

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
12/14/15	8A	NO	✓	B	BT	
12/16/15	10-30	YES	✓		BT	