Part No.		1104-16-1/4		Component		1104-A			control devices, LLC			
Order No.		1104-16-1/4		Heat Lot #		20				82 6	% device	s, LLC
	er Qty	6			from Box		Title Te To with	Manager to		TUDU	DUT/QUIDE	211
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	N 1 Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap Code
10	2/24/16	P6	1		21			-	1 /	1		
Setup Hrs.								1 0	000	CI		
13min.					3							
Cycle Time				L								
16min.									04-	W		
Pcs/Hr								1	7 21			
3									<i>A</i>		0	
ROUTING:			Same Sign de	ODEDATIO	N 2	take the state of the state of	*****	seemant to	ales es-to-obtain d	TUDU	DUT/OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	ТНКО-	-PUT/8HRS Scrap	Scrap Code
			Šimones – Lenonson						117			
Setup Hrs.												
Cycle Time									14			
												= = = = = = = = = = = = = = = = = = = =
Pcs/Hr												
DOLITING:									*:			
ROUTING:	Wife Harris	A POLICE PROPERTY.		OPERATIO	N3	AND THE PARTY OF T	SAME SERVE	M. U. Series	STORY SEE THE	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
				*								
Cycle Time												
Pcs/Hr							*					
ROUTING:											The state of the s	
Notes / I	nstructions	33.33	ime Codes				irst Part In		Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		Notes	
		4 FAIR 5 Training 6 Meeting										
ECONDAR	V DPODLICTIO	Control of the Contro			DAGE 1			-			Tost Form	10/15/15