Part No.		S20S20002-10		Component		S20S20002-20			control devices, LLC			
Order No.		395124		Heat Lot #						684	device	es. LLC
Order Qty		450		W/O # from Box								
				OPERATION 1		《集》等的图1			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	and sales address.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
KF CNC	12-23-15	JB	:75	32	244			Wr	Wrote Program		7.2	11
Setup Hrs.	12-24-15		21/2	712	343			χ			1	
4	12-29-15	JB	3	fil	454			Job Out			6	digit
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				OPERATIO		感效學制度和從完全學學學			THRU-PUT/8HRS			
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Cycle Time	- //											
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Pcs/Hr					W							
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			OPERATIO				THRU-			PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
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Pcs/Hr								,				
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ROUTING:												
Notes / Instructions		Down Time Codes				and the state of the state of	First Part Inspection					وبالبلالة
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR		12-23-15	IPM	45		1	The Last		*)	
		5 Training			7.7			D				
SECONDARY	PRODUCTION	6 Meeting			PAGE 1						Test Form :	10/15/15