

Part No.	143352-1-C			Thru-Put/8Hrs		Wgt/Pc.	0.1858		DOWN TIME CODES		Mach No.	A2																													
Order No.	396207			Standard	10.3	Planned Pcs/Hr	300		Wgt/Bar	31.07		Setup Allowed Hrs.	16																												
Order Qty	<del>250</del> 1900 <del>10</del> 1/26			Actual		Actual Pcs/Hr			Component	A01102-0030		Pcs./Bar	167																												
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Scrap Pcs.	Scrap Code																												
1/27	GARY				561586	8	3																																		
1/28	GARY					7	3																																		
						1	4																																		
1-28	JT					3	4																																		
2/2	GARY	3	250			5	3																																		
2/4	GARY	3	260	510		5	2	REAMER TROUBLE				87	E5																												
2-4	JT	2	150	660																																					
2-5	GARY	8	1460	2060																																					
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.																																			
control devices, LLC		Special Notes / Instructions				First Part-Inspection Record		<table border="1"> <tr> <th>Date Part Submitted</th> <th>Time of Day</th> <th>Approved Yes/No</th> <th>Mtrl Check</th> <th>Rev Letter</th> <th>Inspector</th> <th>Notes</th> </tr> <tr> <td>1-28-16</td> <td></td> <td>NO</td> <td></td> <td></td> <td>JC</td> <td>x2</td> </tr> <tr> <td>1-29</td> <td></td> <td>NO</td> <td></td> <td></td> <td>JH</td> <td>x2</td> </tr> <tr> <td>1-30</td> <td></td> <td>NO</td> <td></td> <td></td> <td>JH</td> <td>x2</td> </tr> </table>						Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	1-28-16		NO			JC	x2	1-29		NO			JH	x2	1-30		NO			JH	x2
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FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load																																									

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PRIMARY PRODUCTION RECORD

2-2-16 10:45 AM YES OR

JR

Test Form 10/14/15

Job  
Out  
lost Prod.  
Sheet

#8016  
2-15-16  
SS