Part No.		1304-A-BLNK			Com	ponent	A02071-0128			CD control devices, LLC			
Order No.		398189			Hea	at Lot#	NA				624	device	s, LLC
Order Qty		50			W/O # from Box								
				C	OPERATION 1		<b>国际中央</b> 35000000			THRU-P		PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Н4	1-27-16	HUN			14	18	7	3				0	
Setup Hrs.							1			) Obout			
2					- UB - 4					HVD			
Cycle Time		1											
4 MIN 40				<u> </u>						a 111	ĵ		
SEC	•			H					1	814			
Pcs/Hr		_							1	35			
11												A	
ROUTING:													
ROUTING:				C	PERATIO	N 2	SENTRE IN CAPACITY			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
		-		H			· · · · · · · · · · · · · · · · · · ·						
Setup Hrs.								E/			101		
									-				
Cycle Time									#				
Pcs/Hr			l.										
												1	
ROUTING:													
					PERATIO		Down	Down time				PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.													
	*												
Cycle Time													
Pcs/Hr				-									
l													
ROUTING:													
Notes / I	nstructions		ime Codes					irst Part In	100	Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup			1-27-16	77.10 10 0 115 2 16		(B 5 9)	*				
		4 FAIR 5 Training	FAIR Training		7		1127	C			0		
		6 Meeting							9-				
ECONDARY PRODUCTIO		NI DECODD			-	DAGE	1					Took Course 2	014=14=