					Contr	ol Devices	LLC / Wo	rk Order I	Productio	n Record							
Part No. C		575000	1-10	Rev Letter Component			Е					leat Lo	it#	L			
		35649	3				C7575001-20			7		or		b .			
Order (	Qty		1920	il.								-74600	ox W/C	MARIE SANGEMENT LINES.			
QTY CHAI	NGE INLS/I	DATE			1								illa Oli	Educt			
Special Notes / Instructions												Standard Cycle Time & Setup Time Verified					
				эресі	or record management												
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	Actual S/U	Setup %	
Machine #	OF PRINCIPAL PRI	(ER				0	1920	STD CYC	LE TIME			D9	10-10-2		15	0%	
12/19/14	SB	0	3	0	3	0	1920	0	0		0	0	0				
12/20/14	SB	0	8	0	8	0	1920	0	0	The sales	0	0	0				
12/21/14	SB	4	4	300	8	300	1620 1620	0	300	1,520	0	0	0		-		
12-274	SB	8	0	458	is self.	300	1620	0	0		0	(	10				
	7.7			_	Street in	300	1620	0	0				1				
12434	SB	8	0	593	30,70,77	300	1620	0	-0_		0	0	Ti				
10 O.K.	- 0			2/1.	Statistical Control	300	1620	0	0	Total Control						V	
12-264	SH		0	181		300	1620	0	0	-5.	0	0	3 :	MON	10		
		45			WENT S	300	1620	0	0			ti		XI-d	306	0	
						300	1620 1620	0	0								
					Welling	300	1620	0	0							-	
				244-1		300	1620	0	0	and the state							
ii.				-4° V		300	1620	0	0								
			'A.		102-176	300	1620	0	0								
			-			300	1620	0	0								
						300	1620	0	0		1						
				7 7 -		300	1620 1620	0	0		127	i.					
		k/.	,	39.		300	1620	0	0								
						300	1620	0	0								
			20.			300	1620	0	0	Live and Live	3						
					18.2	300	1620	0	0		Ž.						
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		ž.				300	1620	0	0	Min., No.							
		D.			W	300	1620 1620	0	0						-		
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					te to the	300	1620	0	0	Yes.							
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9 7						300	1620	0	0	Riji di							
Total Effici	iency	4	15	300	19	300	1620	0	300	W. E. E. St.	0	1	0	CALL STREET		RINGIS	
					11.4		Rout	ing:	The Man	No. of Contract	War say	art.	, in the second	divinion.	O CANADA	nius.	
		1.45		× 7	7 IL.,					F	irst Par			Record			
Final Part Calculation					Code	Total Down Time Description		Hours			Day Approved Yes / No			Inspecto	No:	Notes	
otal Counted Pcs (from packing)					1	Maintenance		0	21-Dec 1:00		) PM	YES		JC	2nd s	ubmit	
Total Scrapped 0				2	Tooling		0						HELLE				
rd Operation Count			0		3	Setup Idle		0									
nd Operati	ion Cou	int		0	4		N New Year	0		1 2/15			HE P		No.	17 7	
2nd Operation 1st Operation 1			3	0 800	4	Other		0									