|                        |               |                       |                       |                       |                   |                 | 9                    |                 |                  |                 |              |               |                     | er si                |                              |
|------------------------|---------------|-----------------------|-----------------------|-----------------------|-------------------|-----------------|----------------------|-----------------|------------------|-----------------|--------------|---------------|---------------------|----------------------|------------------------------|
|                        |               |                       |                       |                       |                   | 0               | Alternate - Tooling/ | Alternate       | <b>ບ</b> າ       |                 |              |               |                     | Count 0              | Total Piece Co               |
|                        | 0             |                       |                       |                       |                   | 0               | Other                | O.              | 4                |                 |              |               | <u> </u>            |                      |                              |
|                        | M             | の大                    | 长                     | 4:35                  | 1-10-14           | 0               | Setup Idle           | Setu            | ω                | A               |              |               | 1/0!                | #DIV/0!              | Efficiency                   |
| Notes                  | Inspector     | Check                 | Yes / No              | Of Day                | Submitted         | 0/              | Tooling              | Tot             | 2                |                 |              |               | $\vdash$            |                      |                              |
|                        |               | Material              | Approved              | Time                  | Date Part         | 0               | Maintenance          | Maint           | ے                |                 | d Pcs        | Total Counted |                     | cs 0                 | Total Planned Pcs            |
| ord                    | tion Record   | First Part Inspection | First Pa              |                       | 1                 | Hours           | odes                 | Down Time Codes | Dov              |                 |              |               | -                   | псу                  | Efficiency                   |
| Page 1                 | 0             | 0                     |                       |                       |                   | 1               |                      |                 | 0                | 0               | c            | c             | c                   |                      |                              |
| -                      |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               | ,            |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               | 0                 | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     | ļ                    |                              |
|                        |               |                       |                       | #DIV/0!               | _                 | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      | -                            |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               | _                 | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               | _                     |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               | _                 | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
| 20 N                   |               |                       |                       | #DIV/0!               | _                 | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      | 74                           |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
| 8                      |               |                       |                       | #DIV/0!               | _                 | 0               | 0                    | 0               | 0                | 0               | 91           |               |                     | . 1                  |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     | 27.                  |                              |
|                        |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
| W. Mond                |               |                       |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              |               |                     |                      |                              |
| 2010                   | 8             | (                     |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               |              | 9             |                     | DW/                  | J MIJOH                      |
|                        | 4             | )                     |                       | #DIV/0!               |                   | 0               | 0                    | 0               | 0                | 0               | 4            | 1             | 73 /13              | D.J 3777             | 1/10/00/4 11                 |
|                        | -             | -11                   |                       |                       |                   |                 | 0                    | 0               |                  |                 |              | palance       | beginning balance   |                      |                              |
| Notes                  | Scrap<br>Pcs. | Down CODE             | Material Heat Lot No. | % Mach.<br>Efficiency | Actual<br>Pcs/Day | Plan<br>Pcs/Day | Balance<br>Due Pcs   | Cum.<br>Total   | Planned<br>Hours | Today<br>(bars) | Total<br>Pcs | d. Setup      | # Hours             | Emp. Clock<br>Name # | Date                         |
|                        |               |                       | DOU                   | 1/16 RK               | Component         | Comp            |                      | No              | 7                | Dioce           |              | _ I _         | -                   | -16.                 | טומפן שנא                    |
|                        |               |                       |                       | 2                     |                   |                 | ,                    |                 | . 7              | /               |              | لـ            |                     | 1                    | Order Oty                    |
|                        |               |                       | #DIV/0!               | Pcs/Bar               |                   | Wgt/Pc          | 7                    | 555             | 704              | 2               | 28582        | Ø             | & an                | 31950                | Order No.                    |
| Setup % ######         | Se            |                       | #DIV/0!               | Total Bars            |                   | Bars/Load       |                      |                 | cs/Hr            | Planned Pcs/Hr  |              | 1             | 1-21                | 455                  | Part No.                     |
| Setup Actual Hrs. 0    | Setup         |                       |                       |                       |                   | Wgt/Bar         |                      | 1               |                  | Rev Letter      | •            |               |                     |                      |                              |
| Court Circumou I II o. | Octub.        |                       |                       |                       |                   |                 | <u>.</u>             | 5               |                  |                 |              | cord          | ction Re            | ler Produ            | Work Order Production Record |
| المسمط لايم            | Set in A      |                       |                       |                       |                   |                 | db db                | DING            | Vo.              | Machine No.     |              | C             | Control Devices LLC | ol Dev               | Contr                        |

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