		1107-	14-211	0-18								
Part No.		1104-12-5/65/8		Component		1104-12-5/16				gru v	contro device	lc
Order No.		39637		Heat Lot #					1	<b>64</b> 4	device	s, LLC
Order Qty		4 3963		W/O # from Box		N/A						1
	(1) 数据			OPERATIO						THRU	J-PUT/8HRS	576
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	1/8/16	P.6.	- 1		4			-	/	,		
Setup Hrs.								Va	DOC.	<i>†</i>		
1					_							
Cycle Time												
40 SEC								,		11	1	
Pcs/Hr	_	1	***				<b>-</b>		1 1	2/	$\psi$	
72									1	3	A	
ROUTING:												
				OPERATIO	N 2	P. C.	MARKE			THRU	-PUT/8HRS	Conversion
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time									-11			
5 41									-1			
Pcs/Hr	1											
ROUTING:						l						
		<b>爱感性心态</b>		OPERATIO	N 3	and the second				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
octup mor					-							
Cycle Time						16						
Pcs/Hr								9				
ROUTING:					-							
Notes / Instructions			Down Time Codes		Date Part T. O.C.D.		THE RESIDENCE IN CONTRACTOR AND ADDRESS.		ection Record			
		2 Tooling	2 Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY PRODUCTIO					DACE							