Part No.		7-4-12		Component		7-4-E-BLNK			Control devices, LLC		
Order No.		393460		Heat Lot #							
Order Qty		80		W/O # from Box		N	IA				
				OPERATIO	N 1				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
7	0/10/15	P.6.	1.5 2.5		27						
Setup Hrs.	12/15/15	P.G.	4	38	65						
8 MIN 4	12/15/15	DG	4	35	100			50	13 Machine	# 10	
Cycle Time								00			
2m						6	2	No	PARIS HUVE		
Pcs/Hr				1		6		0/	MACHINE		
ROUTING:											
			PART I	OPERATION 2		Down 12		THRU-		-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
											
Setup Hrs.									/		
					_				1/1)		
Cycle Time								/			
								11 50			
Pcs/Hr								1.7			
										0	
										1	
ROUTING:											
1 70 - 17				OPERATIO	N 3	Down				PUT/8HRS	Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenanc		Date Part	T	Approved	Mtrl	Rev			
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
		4 FAIR 5 Training		12-10-15	Ipm	YES	V	A	A Diames		
CECONE	/ PRODUCTIO	6 Meeting					-				
• () () () () () () () () () (DUTTION	NDECODD			DAGE	1				Tost Form	10/45/45