Part No. Order No.		11-4-F-BLNK 396982		Component Heat Lot #		A0	2071-006	4	control devices, LLC			
									devices, LLC			
Ord	er Qty	2.	50	W/0 #	from Box				1			000
				OPERATIO						THRU	PUT/8HRS	dD
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H1	1-15-16	HVD	4	183	3/9	7	3		lahow		0	
Setup Hrs.	1-18-16	HVD	1	41	360	7	3		11100	VO	0	
-1												
Cycle Time		1										
IA335								· ·		W		
Pcs/Hr							-		1			
34									20	7	0	
ROUTING:										_		
KOOTING.		Marie Marie		OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			1.									
setup ms.												
Cycle Time				*								
70.0 1												
Pcs/Hr												
ROUTING:												
and children and				OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
-												
Setup Hrs.												
setup iiis.											-	
1												
Cycle Time				11810								
Pcs/Hr												
1 03/111												
-												
ROUTING:						<u> </u>						
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted	· · · · · · · · · · · · · · · · · · ·	Yes / No	Check	Letter		12	-	
		4 FAIR		1-15-16	SAM	475		B DH GO		Son O)	
		5 Training6 Meeting										
FCONDARY	PRODUCTIO		Water and the later		PAGE 1	1	-41	Vivine City			Tost Form 1	0/45/45