


Part No.	C7510001-10	Component	C7510001-20		
Order No.	391472	Heat Lot #			
Order Qty	530	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC COBRA	12-1-15	BA	3.0	22	22	2.0	3.			
	12/2/15	BT	9.5	131	153					
Setup Hrs.	12/2/15	JO	2.0	81	234					
2.0	12-2-15	BA	5.5	92	320					
	12/3/15	BT	6.5	88	428					
Cycle Time	12-3-15	JO	4.0	54	482					
2min 30sec	12-3-15	BA	3.5	57	539					
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance			12-1-15	6:03 pm	YES	✓	A	WRB	
2	Tooling									
3	Setup									
4	FAIR									
5	Training									
6	Meeting									