

Part No.	SW1001	Rev Letter	F	Heat Lot #													
Order No.	350344	Component	SW1001-10	or													
Order Qty	720			Box W/O #'s													
QTY CHANGE INLS/DATE				Found on Label													
Special Notes / Instructions				Standard Cycle Time & Setup Time Verified													
				1st Operation													
				2nd Operation													
				3rd Operation													
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	561					0	0	STD CYCLE TIME								0	#DIV/0!
10/17	NK	4		612		0	0	0	0								
10/18	NK	.30		36		0	0	0	0								
11/13	NK	1.10				0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #	471					0	0	STD CYCLE TIME								0	#DIV/0!
10/17	NK	4		324		0	0	0	0								
10/18	NK	2 1/2		144		0	0	0	0								
10/20	NK	2 1/2		180		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #	467					0	0	STD CYCLE TIME								0	#DIV/0!
10-14	GA	1		180		0	0	0	0								
11/13/14	TWJ	2.0		71		0	0	0	0								
11/15/14	TWJ	1		32		0	0	0	0								
11/17/14	TWJ	3.5		73		0	0	0	0								
11/24	NK	3.5		107		0	0	0	0								
11/25	NK	1.30		36		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	10/17/14	7:00</											