


Part No.	2203A-2-3/16-0	Component	2203-A-BLNK	
Order No.	396010	Heat Lot #		
Order Qty	4	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	1-8	MS	2	2	2	1	3		1	11
	1-9	MS	1.5	4	6			JOB OUT	1	11
Setup Hrs.										
2								HUD		
Cycle Time										
20m										
Pcs/Hr										
2										

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-11-16	7 AM	YES	✓	C	DT	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								