Part No.		903-9-5/16-5/8		Component		903-9-5/16			GD control devices, LLC			
Order No.		398563		Heat Lot #								
Order Qty		4		W/O # from Box								
15.00		ESUDE (SIE)		OPERATIO	N 1			17 A	A THURSDAY	THRU-	PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	1/29/16	P.6.	_/_		4							
Setup Hrs.								1)	1		311
1								0	DOU	1		
Cycle Time												
60 SEC								¥	1	14		
Pcs/Hr					_				1/	~ C		
54										2	A	
ROUTING:				L.					-			
				OPERATION 2		Davis		THRU			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									*		<u> </u>	
Cycle Time			-									
cycle Time									-12			
											E+	
Pcs/Hr												
ROUTING:			Market State of the Control	OPERATIO	N 3			e rosene	CE Olive Associ	THRIL	PUT/8HRS	
Mach No.	Mach No. Date		Emp. Name Prod Hrs.		Cum. Total	Down time	Down time code	Notes		THRU	Scrap	Scrap Code
Setup Hrs.			*									
Cycle Time						- 2						
Pcs/Hr												
·												
ROUTING:												
Notes / I	nstructions		ime Codes	Date Part		The same of the sa	irst Part In		Record			
		2 Tooling			Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	I inspector I Notes		Notes	
		3 Setup 4 FAIR										
		5 Training										
SECONDARY PRODUCTIO		6 Meeting	VIII - S HUMBER		DACE							