Part No.		1304-34-14		Component		1304-17 BLAK			control devices, LLC			
Order No.		40117		Heat Lot #						CAM 6	a device	S, LLC
Order Qty		4		W/O # from Box		398 476		6	'e		d	
				OPERATIO	N 1					THRU	-PUT/8HRS	0
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2-17-16	05	35_	2	4							11
Setup Hrs.									1	,		
69			al .			o I	3 - 0	W	1			
Cycle Time					_	1				101		
DUE.									100	Uy	10	
Pcs/Hr								1	4	all	-5	2
									7	01)	
ROUTING:		l								-		
ROOTING.				OPERATIO	N 2	£30.03081.000 h.			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
	Dute	Emp. Nume	11001113.	Total Fes.	Cum. Total	time	code		Notes		эсгар	Code
Setup Hrs.	,							-				
setup nrs.												
Cycle Time								-		_		
Cycle Time												
				en e				-				
Pcs/Hr								-				
	_							-				
		1.									19	
ROUTING:		L										
机构建设设			MANAGEM N	OPERATIO	N 3		the South			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
C-4					, a							
Setup Hrs.												
Cycle Time												
cycle Time												
1						4						
Pcs/Hr			-					4				
								-	All and Ar and			
						1						
ROUTING:				14								
The second second	nstructions	Down T	ime Codes	Virginia de la compansa de la compa	le quedo de la	Fi	rst Part In	spection	Record			
		1 Maintenanc	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling 3 Setup		2-17-16	9: 15 Pm	Yes / No	Check	Letter				
		4 FAIR		1-16	1. 13 FM	Wes		D	wrs			
		5 Training 6 Meeting										
FCONDARY	PRODUCTIO		1000		PAGE 1						Tost Form 1	