

Part No.	1103-22-1/4	Component	1103-A BLNR						
Order No.	397674	Heat Lot #							
Order Qty	10	W/O # from Box	373868						

  

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-20-16	DG	2.5		7	6m	3			
	1-21-16	CS	2.5	6	13					
Setup Hrs.										
6m										
Cycle Time										
20m										
Pcs/Hr										

JOB OUT

2-1-16  
255

  

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

  

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

  

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	1-20-16	7:50PM	YES	✓	A	WRB	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							