Part No.		1104-16-1/4		Component		1104-A-BLNK			control devices, LLC			
Order No.		404170		Heat Lot #						624	a device	s, LLC
Order Qty		2		W/O # from Box								
				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	3-14-16	CS		1	6						(	-1/-
Setup Hrs.								/1				
10					R		1					
Cycle Time				$+(\cdot)$	1)	E / (		/	X	1		
Cycle Time							(		150	21	0	
- 6:									1	11	*	
Pcs/Hr								-	200	SI	2	
				_								
ROUTING:												
TEACHER LAND	THE PROPERTY OF		DEN SERVICE	OPERATIO	N 2	Down		Fire Car		THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
Setup Hrs.												
Setup IIIs.												
Cycle Time	(											
										8		
Pcs/Hr												
ROUTING:				ODERATIO	Na					TUDU	DUT/QUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
											_	
Setup Hrs.												
Cycle Time												
5, s.c												
Pcs/Hr								X.				
				li .			-					
ROUTING:							3					
Notes / Instructions		Down Time Codes				_	First Part Inspec		The second secon			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training					-					
SECONDARY PRODUCTIO		6 Meeting			DACE							40/45/45