Part No.		1063	106203-1		Component		106203-999			-	contr	ol
Order No.		394354		Heat Lot #		200200 000			1	GI	contr device	es. LLd
	er Qty		30		from Box				1			
		De Lake It.		OPERATIO						THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
OKUMA	12:29-15	BJ - 36	6.6	16	16	1.0	3					
Setup Hrs.	13 10 11 10		- V		1,0			II				
3.0			-		(1)			17R	0 0)		
Cycle Time				00			1	HF,	10 >	\	(10	4
Pcs/Hr								N	> '	1	100)
										1	6	
											1	
ROUTING:	S. Black (In section)	Start Sanchal		OPERATIO	N 2		Mary Committee	syletus:		ТЫРП	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO	Scrap	Scrap Code
OKUMA												
Setup Hrs.						_						
Cycle Time												
Cycle Time												
Pcs/Hr												
ROUTING:												
KOUTING.	AND DESCRIPTION			OPERATIO	N 3	The state of the	CAYE SE	0.9772.0	Personal Park	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
ОКИМА												
Setup Hrs.												<u></u>
Cycle Time												
	was die											
Pcs/Hr								ė				
ROUTING:												
Notes / I	nstructions		ime Codes				irst Part In	-	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training6 Meeting										
SECONDARY PRODUCTIO			110.000		DAGE	1						