


Part No.	7-4-G-BLNK	Component	A02071-0072	
Order No.	397615	Heat Lot #	19/409.14.1	
Order Qty	250	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	184	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H1	1-21-16	HVD	4	112		4	3		0	
	1-22-16	RS	8	207	319	0		Johno	0	
Setup Hrs.	1-23-16	R2	2	40	359	64	3	Hrv		
2										
Cycle Time										
2m20s								7-8-110		
Pcs/Hr								5.5		
23									0	

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-21-16	2pm	YES*	✓	B	DH	MINOR ADD
3 Setup								
4 FAIR								
5 Training								
6 Meeting								