

Part No.	C50A	Component	A06101-0036	
Order No.	404086 404509	Heat Lot #	N/A	
Order Qty	5	W/O # from Box	No Part/Scr 1 1/4" 303 SS Round	

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H2	3-11-16	JB	1/4	6	6	1 1/4	3/4	Job OUT H2D \$0.99 3-23-16 3-23-16 5.5	1	11	
	3-12-16	JB	20	20	26						
Setup Hrs.											
	3/4										
Cycle Time											
	4 n 405										
Pcs/Hr											
	11/2										

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:																		
Notes / Instructions										Down Time Codes		First Part Inspection Record						
										1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
										2 Tooling								
										3 Setup								
										4 FAIR								
										5 Training								
										6 Meeting								