


Part No.	1301-19-1/4	Component	1301-A-BLNK		
Order No.	404007	Heat Lot #			
Order Qty	18	W/O # from Box	399971		

OPERATION 1								THRU-PUT/8HRS		24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-12-16	DG	1.5		6	6m	3			
	3-18-16	DG	1.5	5	11					
Setup Hrs.	3-21-16	CS	1.5	5	16					
6m										
Cycle Time	JOB-out									
20m										
Pcs/Hr										
3										
ROUTING:										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										
ROUTING:										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							