Part No. Order No. Order Qty		1103-11-3/16 402261 2		Component Heat Lot #		1103-A-BLNK			control devices, LLC			
				4 ——	W/O # from Box							
	N POST TOX			OPERATIO		\$250 Mag				THRU-	PUT/8HRS	64
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	2-29-16	62	1/13/20		5		1					
Setup Hrs.				_			(					
10 min				0	5-			7				
Cycle Time			)							110		
6. mn									3	14		
Pcs/Hr								<u> </u>		2,0		
8											X	
ROUTING:												l
Mach No.	Date Emp. Name Prod Hrs.		OPERATIO Total Pcs.	N 2 Cum. Total	Down Down time					PUT/8HRS	Scrap	
IVIACII IVO.	Date	Emp. Name	Prou mrs.	TOTAL PCS.	Cum, rotal	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time												
	*	5										
Pcs/Hr												
1												
ROUTING:								l		I		
				OPERATION 3			Parenting 1			THRU-	PUT/8HRS	Coupu
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Scrap Code
Sotup Uro												
Setup Hrs.												
Cycle Time												
cycle falle						,				-		
Dec /11::												
Pcs/Hr					_			20				
ROUTING:	etenetia.											
Notes / In	Notes / Instructions		Down Time Codes  1 Maintenance		Date Best Approved Man			Rev Rev				
		<ul><li>2 Tooling</li><li>3 Setup</li><li>4 FAIR</li></ul>		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector			
		5 Training 6 Meeting		- 1.4		/		3		03)		
ECONDARY	PRODUCTION				PAGE 1						Test Form	10/15/15