Part No.		7-2.5-13		Component		7-2.5-C-BLNK			GD control devices, LLC				
Order No.		400592		Heat Lot #					devices, LLC				
Order Qty		20		W/O # from Box			***		1			W.	
	· department		PODE TO	OPERATIO	N 1		GIL KOM			THRU	-PUT/8HRS	32	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
10	2-15-16	-	8	32	35						/	11	
Setup Hrs.	2-16-16	CS	30 min	2	37								
7 MIN						(13					
Cycle Time						(\cap						
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4									7	50			
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ROUTING:		PAR WORT		OPERATIO	N 2					THRIL	-PUT/8HRS	-	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THIC	Scrap	Scrap Code	
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ROUTING:													
WHITE IN	THE WAR			OPERATIO	N 3		THRU-PUT/8HRS						
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
							1.5					N	
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Pcs/Hr								2					
ROUTING:													
	nstructions	Down Ti	ime Codes			F	irst Part Ins	pection	Record				
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup 4 FAIR		2-15-16	3740 PM	YES	/	B	WAB	1			
		5 Training											
		6 Meeting											
FCONDARY	/ PRODUCTION	N RECORD			PAGE 1	17					Tost Form 1	OMEME	