Part No.	CY12001
Order No.	367304
Order Qty	600 PLUS
QTY CHANGE INLS/DATE	

Rev Letter	B
Component	CY12001-10

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan. Pcs/Day	Actual Pcs/Day	%Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
4-11-15	JT					0	0	0	0								
4/13/15	TJ	7.5	1	174		0	0	0	0				1				
						0	0	0	0								
4-13-15	SB	7	0	12		0	0	0	0		1	4	0	HOLD Down			
4-14						0	0	0	0					A-9			
						0	0	0	0			12					
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Machine #						0	STD CYCLE TIME								0	#DIV/0!
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
					0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0			

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
4-10-15	10:45p	Y	JC	