Part No.		901-8-5/16		Component		901-A-BLNK			EB,		contr	ol	
Order No.		403433		Heat Lot #				18 1		device	es, LLC		
Order No.         403433         Heat Lot #           Order Qty         2         W/O # from Box													
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap Code	
9	3-10-16	DG	1		10		•				,	22	
Setup Hrs.	- 10 10								*			02	
6 MIN						(	1						
Cycle Time				7	1	or	1						
5 MIN			() ((					#	Mu	10			
Pcs/Hr					_		1	1					
10			*						3.5	)	1		
ROUTING:	sk jelji (g)							-			•		
			OPERATION 2			Medical Control	DE . THE	関係で	THRU-PUT				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.		:		(t. )					*				
Cycle Time													
Pcs/Hr										-			
1 05/111							- whi			+			
ROUTING:													
			OPERATION 3				Down Down time				RU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Sçrap Code		
Setup Hrs.					_								
				- 0.									
Cycle Time													
•				_	_								
Pcs/Hr	_							ar .					
ROUTING:													
	nstructions	Down Time Codes First Part Ins							Record				
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> <li>FAIR</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>											
SECONDARY	/ PRODUCTIO				PAGE :	i,					Test Form	10/15/15	