Part No. Order No.		IL20015 3980 <b>0</b> 74		Component Heat Lot #		IL10012			control devices, LLC		
Ord	ler Qty	1!	500	W/O	# from Box					THRU-PUT/8H	IDC   4200
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scran
B/S 17	2-11-16	NI	2.5	1,064			2,5			6	11
Setup Hrs.	211-16	NO	2.5	443	1507			1	1		
4 HRS								1	UK.D		
Cycle Time						X		19	1	NO	
18 SEC			٢	50	3 c	, 01		-	2.30	7	i i
Pcs/Hr									V 2.		
160										10	
ROUTING:	rt William					-				· · · · ·	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO  Total Pcs.	N 2 Cum. Total	Down	Down time code	Visital in the	Notes	THRU-PUT/8H Scrap	Scrap
					A	time					Code
Setup Hrs.					Ten k		4				-
Cycle Time				1							
									- illist		
Dec/Us									-		
Pcs/Hr			<del></del>				11		100		
ROUTING:	Charles to the Control of the Contro			ODERATIO	N 2					TUBU DUT /0111	201
Mach No.	Date Emp. Name Pro		Prod Hrs.	OPERATIO Total Pcs.		Down	Down time			THRU-PUT/8HI	Scran
iviacii ivo.	Date	Emp. Name	PIOU HIS.	Total PCS.	Cum. Total	time	code	Notes :		Scrap	Code
Setup Hrs.							э.				
Cycle Time						r					
			«	E	je.	_		\f			
Pcs/Hr								·	770		
POLITING											
Notes / Ir	nstructions	Down T	ime Codes	1		E	irst Part Ins	nection	Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup 4 FAIR		2-10-16	1:45	7E3	CHECK	B	All		
		5 Training 6 Meeting		The same of the sa		Difference -					
CONDARY	PRODUCTION				PAGE 1					Test Fo	rm 10/15/15