


Part No.	R450-1-12	Component	A02001-0008	
Order No.	391014	Heat Lot #		
Order Qty	20	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
CAGE DIE HEAD	11-20-15	CS	.1	2					1	11	
	11-20-15	CS	.3	21							
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
91	12-1-15	JT	.2	2	2						
	12-1-15	JT	.7	18		.5	1	Air switch replaced.			
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11-20-15	11am	YES	✓	Q	DT		
2 Tooling		12-1-15	10:30am	YES	✓		DT		
3 Setup									
4 FAIR									
5 Training									
6 Meeting									