Part No. Order No.		1301-19-1/4 404007		Component Heat Lot #		1301-A-BLNK			control devices, LLC				
Order Qty		18		W/O # from Box		39397/		/	i		85	21	
NAME OF					OPERATION 1					THRU-F	PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	3-12-16	DG	1,5	.5	6	6m	3						
Setup Hrs.	3-21-16	CS	1.5	5	16								
6n						+							
Cycle Time					1								
20m			03	-0	1					0	110		
Pcs/Hr		7							1.	24	5.		
3									5	9	A		
ROUTING:													
WENGER CENTRAL				OPERATIO	OPERATION 2						THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.												-	
-	39												
Cycle Time													
												1	
Pcs/Hr													
	-												
ROUTING:	Water to the same	A STATE OF STATE		ODERATIO	NS	Windows A.P. 1989		Constant		TUDIL	IIT/QUDC		
Mach No.					OPERATION 3 Total Pcs. Cum. Total		Down time		Notes		-PUT/8HRS Scrap		
iviacii ivo.	Date	Emp. Name	Prod nrs.	TOTAL PCS.	Cum. Total	time	code	*	Notes		Scrap	Code	
							-						
Setup Hrs.													
2													
	=			***									
Cycle Time		, i				-							
Pcs/Hr													
rus/mr													
ROUTING:												L	
Notes / Instructions		Down Time Codes			First Part Inspe				Record		THE BUT		
		 Maintenance Tooling Setup FAIR Training 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes		
	Wildeline To the Control of the Cont	6 Meeting											
SECONDARY	Y PRODUCTIO	N RECORD			PAGE	1					Test Form	10/15/15	