Part No.		9-2.5-34		Component		9-2.5-B-BLNK			Control devices, LLC		
Order No.		403374		Heat Lot #				a Palle			
Ord	er Qty		1		from Box			1	43		
Sep. 1. 32	and the same			OPERATIO	N 1					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8 \$	3-8-16	CS No	8	7	8		,				
Setup Hrs.	3/8/16	DJ	1	2	10			, i			
10 MIN	3/9/16	DG	P	5	23					110	•
Cycle Time	3-16-16	63	6	8	30				00	1/4	17
45						1			3-0	5	
Pcs/Hr			10	13 -	01/						
			00							A	
ROUTING:				SAND	BLAST / BRIGI	T DIP / REA	AM / MS P	ACK .			
KOOTING.	AUTOMORPHISM TO	CONTRACTOR OF THE PARTY	And the last last	OPERATIO		TI DII / KE	AIVI / IVIS I	MANUE .	STATE OF STREET	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	Scrap	Scrap
IVIACII IVO.	Date	Emp. Name	Prou nrs.	TOTAL PCS.	Cum. Total	time	code		Notes	Зсгар	Code
Setup Hrs.				-							
Cycle Time				#:							
							<i>A</i>				
Pcs/Hr											
POLITING									- E		
ROUTING:		· 表 · 表 ·		OPERATIO	N 3					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
											N
Cycle Time											
Cycle Time											
Dec/III											
Pcs/Hr				10							
TING:											
tes/I	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
1		 Maintenand Tooling 	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		3 Setup		38-16	5:300	Yes / No	Check	Letter	JC		
		4 FAIR 5 Training		- 10	0 ,00			B			
	\	6 Meeting									
	DITCTIO	N RECORD			PAGE	1				Test Form	10/1E/1E