Part No.		9-4-K-BLNK		Component		A02071-0112			CD control devices, LLC		
Order No.		396319		Heat Lot #		192345.2.1			604	device	es, LLC
Order Qty		25		W/O # from Box							
BEAUTACH				OPERATIO					THRU	-PUT/8HRS	104
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Н4	1-28-16	HUD	l	15	15	7	3	John		0	
Setup Hrs.				2				HUD			1
	,		_								
Cycle Time									IV.2		
3m53s									XIV		
Pcs/Hr	_					<u> </u>		12005			
13	77.							1		a	
ROUTING:									-	0	
排除 4.85				OPERATION 2			A TOTAL STREET, STREET, SALES			-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap Code
Setup Hrs.											
		_									
Cycle Time					-						
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											_
Pcs/Hr											
									1		
ROUTING:											
				OPERATIO	N 3	STATE OF THE PARTY OF		(R) (F) (S	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
ł										_	
Setup Hrs.											
Cycle Time											
cycle Time											
Pcs/Hr											
1 05/111						- n	_				
ROUTING:											
Notes / Instructions Down Time Codes			First Part Inspection Record								
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector Notes		
		3 Setup		1-25-16	7:15	Yes / No	Check	Letter	AL CONTROL		
(4 FAIR 5 Training		100 10	()	4/1	V	A			
		6 Meeting					9				
FI UNIDARV	PRODUCTION	I DECUDIN			DACE 1					T 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	