

Control Devices LLC

Work Order Production Record

Bill Press

Machine No.

Rev Letter

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Planned Pcs/Hr

Cycle Times

Wgt/Bar

Total Bars

Standard

Wgt/Bar

Bars per Load

Remaining Loads

Actual

Component

% Mach. Efficiency

Material Heat Lot No.

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

Beginning Balance

Prod. Hours

Setup Hours

Total Loads

Mach Down Time

Scrap Pcs.

Notes

CODE

Special Notes / Instructions

Setup Actual Hrs.

Setup %

Notes

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

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