Part No.		9-3-18		Component		9-3-C-BLNK				(E)	contr	ol es, LLC
Order No.		395774		Heat Lot #		1//1					uevici	es, LLC
Order Qty		170		W/O # from Box OPERATION 1		NIA				TUDIL	PUT/8HRS	1 40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	I I I KU-I	Scrap	48 Scrap Code
34	1-5-16	CS	8	32	37			_	1	/		
Setup Hrs.		00	0			· VIII			oloci	7		
7 MIN	1-6-16	C5	8	30	96		-					
Cycle Time												
8 MIN			47					,				
Pcs/Hr												
6												
ROUTING:				00504510					_		uere positionis	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-P	Scrap	Scrap Code
Setup Hrs.									,		- 1	
			_									
Cycle Time												
Pcs/Hr												
								a a	- 1			
			2100									
ROUTING:			19 Sec. 1981	OPERATIO	N3	Sec. Sec. Sec.	NE SERVICE SHE	No.	num en en en	THRU-P	UT/8HRS	
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time time		Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time		la .			- 4	ų.						
Pcs/Hr								2		_		
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		MaintenanceToolingSetup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		FAIR Training Meeting		1/5/12	6pm			A	70			
SECONDARY	PRODUCTIO				PAGE 1	L					Test Form	10/15/15