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Part No.		SF403-5-3/16			Con	SF4	SF403-A-BLNK				62 4	contr	ol	
Order No.		392239		1	He				1	602] contr	es, LLC		
	er Qty			1							1			
Ora	eruty		12 2 12 12 12 12 12		W/O PERATIO	from Box		land table				TUDU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.		Total Pcs.	Cum. Total	Down time	Down		g a chaolas	Notes	IHKU	Scrap	Scrap Code
9	12/4/15	DG	5			107	In	3					3	22
Setup Hrs.				\vdash		-				50	15			
Im							4			0.				
Cycle Time										-			/	
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Pcs/Hr				H							1	17		
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ROUTING:					SAND	BLAST / BRIG	HT DIP / REA	AM / NA	VIS P	ACK				
				C	PERATIO			PIPE	MA		ELS PAR	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down	Same and the		Notes		Scrap	Scrap Code
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		A CONTRACTOR OF THE		0	PERATIO	N 3						THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Т	otal Pcs.	Cum. Total	Down time	Down cod			Notes		Scrap	Scrap Code
Setup Hrs.							F1							
Cycle Time														
D (11														
Pcs/Hr														
POLITING														
ROUTING:	netructions	Da T	ima Cad	_					-4.1		D /			
Notes / Instructions		Down Time Codes 1 Maintenance			Date Boot		Approved	First Part Insp Approved Mtrl			n Record			
		MaintenanceToolingSetup			Date Part Submitted	Time Of Day	Yes / No	Che		Rev Letter	Inspector		Notes	
		4 FAIR	4 FAIR											
		5 Training6 Meeting	5 Training 6 Meeting											
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