Part No.		C3000-3-4.600		Component		C3000-3-4.600U			CD control devices, LLC			
Order No.		398775		Heat Lot #						684	device	es, LLC
Ord	er Qty	1	150 W/O#		from Box							
(SAME)				OPERATIO	N 1				by the sixtage	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STNLESS DIEHEAD	1-30-12	2 N	/	50								
Setup Hrs.					//		_ \	1				
							113					
					1		4 / /				\ \	
Cycle Time					1					1		
		ě					120			1		
Pcs/Hr							Pe	7	1			
							1		V			
ROUTING:							L					
	TENTO ME			N 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Baw	1-30-16	TT	.5	50								
Setup Hrs.	_											
									11.0			
									011			
Cycle Time								11	8			
								1	15			
								- 4	7			
Pcs/Hr				5-0.15								
											0	
ROUTING:												
			in medical back	OPERATIO	N 3	Down				THRU	-PUT/8HRS	Coron
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Scrap Code
										8)		
Setup Hrs.												
Jetup III3.												
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / I	nstructions		wn Time Codes				Name of the last o	art Inspection Reco				
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
		6 Meeting										