Part No. Order No.		2203A-4-1/4-0 399847		Con	Component		2203-A-BLNK			PI TO	contr	ol es, LLC
				Heat Lot #		==			]		device	es, LLC
Ord	er Qty		5	W/0 #	from Box				1			11 -
		A tophics)		OPERATIO		*				THRU-PU	T/8HRS	10
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2-9-16	RM	4.5	5	5			Jo	bout		0	
Setup Hrs.								18	HVO			
1.5												
Cycle Time												
20:40									-0-	16		
Pcs/Hr				1					1-100	2		
2									4 5	- (	X	
ROUTING:												
				OPERATIO	OPERATION 2				THRU-PUT/8HR		T/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			ñ									
Setup Hrs.	_											
					- v							
								=				
Cycle Time												
Pcs/Hr												
ROUTING:								¥				
ROUTING:	A CONTRACTOR	STANL SAIDS	TANKING TRANS	OPERATIO	N 3	NY LET'S	CONFESSION AS	A STATE OF		THRU-PU	T/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle i iiile						3						
Pcs/Hr								r.				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved					Notes	
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	Inspector	0140	Notes	
		3 Setup 4 FAIR		2-9-16	12:30	465	-	6	DH	Or Hea)		
		5 Training			1	ž.						
ECONDARY	PRODUCTIO	6 Meeting N RECORD			PAGE	1				<u></u>	Test Form	10/15/15