Part No.		11-4-17		Com	Component		11-4-6			control devices, LLC			
Order No.		398160		Heat Lot #						شه سه	device	s, LLC	
Order Qty		35		W/O # from Box					1				
White the second				OPERATION 1					THRU-PUT/8H				
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	1-25-16	06	.5	30	31	8m	3		me Poses	- 2.70	3011		
Setup Hrs.	1-26-16	Da	4.5	16	47			8					
Sm								503					
Cycle Time									000				
-													
15m								· Pr	16				
Pcs/Hr													
								. 0	50		0		
ROUTING:											0		
KOOTING.	SH PASIL SHARE			OPERATION 2			Language Payment Program			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
	11.												
Setup Hrs.											- 111111		
•									3				
Cycle Time													
Pcs/Hr													
	_											i.	
ROUTING:	F. 3/4: P. L. 715		ALCOHOLD SERVE	OBERATIO	N a						DUT /OUDS		
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		THRU-	PUT/8HRS Scrap	Scrap	
						time						Code	
Setup Hrs.													
Cycle Time									J*0				
Cycle Tille					-	9				-			
Pcs/Hr					-			4		-			
22,											-		
ROUTING:													
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenand	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes		
		2 Tooling 3 Setup	2 Tooling 3 Setup			Yes / No	Check	Letter	DC	975, 557			
		4 FAIR	4 FAIR		10:30b	7	1	H	HBC				
		5 Training 6 Meeting											
SECONDARY PRODUCTIO					PAGE 1	1					Test Form	10/15/15	