Part No.	IF5050B24	Component	IF5050B24-10 AND-20
Order No.	391642	Heat Lot #	
Order Qty	4000	W/O # from Box	370596

control devices, LLC

OPERATION 1 — THRU-PUT/8HRS

MACH NO.	HAAS	SETUP HRS	2.5	CYCLE TIME	4.00 / 3.35	PCS/HR	60

Date	Emp. Name	Prod. Hrs	Total Pcs.	Cum. Total	Down Time	Down Time Code	Notes	Scrap	Scrap Code
12-8	MS	2.25	92	92			P.N. 42412 IN BRIDGEPORT	4	11
12-8	LJ	7.5	336	428					
12-9	E.B.	6	268	696					
12-9	MS	6	304	1000	1.5	1	P.N. 42412 BRIDGEPORT		
12-9	LJ	7	400	1400	1.0		Running 42412 Bridgeport		
12-10	E.B.	6	304	1704			1.75 - 5 → GANESH		
12-10	MS	3	148	1852	2.5 ↔ 1		CHANGED COOLANT & CLEANED TANK		
12-10	SM	2	76	1928			P.N. 42412 BRIDGEPORT		
12-10	LJ	7.0	404	2332	1.0		Running Bridgeport		
12-11	E.B.	5.5	304	2636			Running Bridgeport		
12-11	MS	6	312	2948	2	1	/ /		
12-11	LJ	7.5	424	3372	0.5		Running Bridgeport		
12-12	E.B.	5	252	3624			Running Bridgeport		
12-12	MS	5.5	320	3944	.5	2	/ /		
12-12	LJ	1.75	80	4024	4.25	3	JOB OUT	1	11

$3.95
12-23-15
SS

5

ROUTING:

Notes / Instructions	Down Time Codes
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
12-8-15	10:30	yes	✓	F	DH	