


Part No.	902-15-1/4	Component	902-A-BLNK	
Order No.	393834	Heat Lot #		
Order Qty	5	W/O # from Box	387298	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12/11/15	D.G.	.5		2				2	11
	12/12/15	P.G.	6	23	25					
Setup Hrs.										
1m								Job Oct		
Cycle Time										
16 min.								\$4.98		
Pcs/Hr								12-16-15		
								12-55		
								(2)		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		12-11-15	8pm	YES	✓	A	SC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									