


Part No.	7-3-19	Component	7-3-E-BLNK	
Order No.	396256	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	1-7-16	DL	8		36				1	11	
	1-8-16	CS	8	35	71						
Setup Hrs.	1-8-16	DL	6	2.5	96			JOB OUT			
10 MIN											
Cycle Time											
14 MIN											
Pcs/Hr											
4											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-7-16	5:40 PM	YES	✓	B	WRB	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								