Part No. Order No. Order Qty		J4 403262 2000		Component Heat Lot #		A	A02001-0016			GI	contr	rol es, LLC
					W/O # from Box				- CB	GIXS)	
12.55	A Charles	BOLL PROMI		OPERATION			SAME DESCRIPTION OF THE PARTY O	PART I		THRU	-PUT/8HRS	216
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H2	3-9-16	55	3	46							9	1)_
Setup Hrs.	3/10/16	P.6,	A	284	592							
ahrs.	3-10-16	55 P.C.	8	280	949	_			Jobot			
Cycle Time		1 20.			111		+	_	JOBO V			
1 MIN 46 SEC								(A)				
Pcs/Hr							141		1 110			-
27			(46)				Apr.	12	116			
								V	50		2	
ROUTING:	THE RESIDENCE OF THE PARTY OF T			OPERATIO	NN 2		New Erstrand					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap Code
-						*						
Setup Hrs.	M.					-						-
	-1:											
Cycle Time								_				
-												
Pcs/Hr												
						_						
ROUTING:							1					
				OPERATION 3		Down	Down Down time		THRU		J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	_	Scrap	Scrap Code
Setup Hrs.							310					
retup IIIs.												
Cycle Time												
7												
Pcs/Hr								*				
									in —			
ROUTING:					- 9							
Notes / Instructions		Down Time Codes		First Par				WHEN PERSON NAMED IN COLUMN	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		3-9-14	10:30AM	475	CHECK	N Table	DI	(COntrol		
	5	5 Training						A		6,40		
CONDARVI	RODUCTION	Meeting			PAGE 1		1				Test Form 1	