Control Devices LLC / Work Order Production Record

Part No.	R431-10		Rev Letter	F		Heat Lot #	
Order No.	345851 *34585l*		Component	1/4 NO BRASS		**or**	
Order Qty	150 PLUS					Box W/O #'s	
						Found on Label	

QTY CHANGE INLS/DATE				Standard Cycle Time & Setup Time Vertified	
Special Notes / Instructions				1st Operation	
				2nd Operation	
				3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	M810					0	0	STD CYCLE TIME								0	#DIV/0!
9-3-14	JT	2.3		130		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0		STD CYCLE TIME								0	#DIV/0!
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0		STD CYCLE TIME								0	#DIV/0!
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
					0	0	0	0									
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours	**First Part Inspection Record**				
					Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	9-3-14	6:45	YES	DH	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								