Part No.		AR30		Component		AR20				en s	contr	ol
Order No.		403298		Heat Lot #						62	o contr device	es, LLC
Order Qty		2		W/O # from Box					7			in
RIPH PAN				OPERATIO	ON 1		ML Zi		SCHOOL SE	THRU	J-PUT/8HRS	1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Blue Late	3/7/16	P.6.	/		2			-	- /-			
Setup Hrs.								1	0000	21		
12min.						-	-					
Cycle Time			N.									
12 min.										116	9	
Pcs/Hr									2	1		
5				-11) (577	a	
ROUTING:												
D. SELECTION OF THE	A STATE OF STATE OF			OPERATIO	N 2	6.557		V 40 0		-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				4								
Setup Hrs.							25					
						1						
Cycle Time				_								
Pcs/Hr												
PCS/ FIT												_
ROUTING:												
		t dan teme		OPERATIO	N 3		W. S.	INE CON	000	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.									110			
						-1:						
Cycle Time		1										
cycle Time												
ŀ												
Pcs/Hr												
									_			
ROUTING:				N.								
Notes / Instructions Down Time Codes First Part Inspection Record												
1 2		9		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
4		3 Setup 4 FAIR										
5		5 Training										
ECONDADY PRODUCTION		6 Meeting										