

Control Devices LLC / Work Order Production Record			
Part No.	MN38B21	Rev Letter	C
Order No.	381934	Component	MN38B21-10
Order Qty	3000		

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Heat Lot # or Box W/O #'s Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	472					0	0	STD CYCLE TIME								0	#DIV/0!
8/28/15	ST		.4	5		0	0	0	0				5				
8-31	ST		.1	1		0	0	0	0								
8/31/15	TWN	3.5	-	350		0	0	0	0								
11-1	TWN	1.0	-	100		0	0	0	0								
8-31-15	JN	2.5	-	211		0	0	0	0				0				
9-1-15	SM	6.5		1455		0	0	0	0								
9-1-15	JN	1		145		0	0	0	0				0				
9-2-15	SM	5.5		724		0	0	0	0								
9-2-15	JN	6.5		600		0	0	0	0				3				
9-3-15	SM	1		215		0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:														
Machine # B17							0	STD CYCLE TIME					0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Routing:														
Machine #						0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	5/3/15	6:15	YES	dt	CP Date Insp #03
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0	Test 4/29/15							