Control Devices LLC / Work Order Production Record

Part No.	SW015
Order No.	365392
Order Qty	500 PCS
QTY CHANGE INLS/DATE	

Rev Letter	C
Component	SW015-10

Heat Lot # or Box W/O #'s Found on Label	

Standard Cycle Time & Setup Time Vertified	
1st Operation	
2nd Operation	
3rd Operation	

Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	469					0	0	STD CYCLE TIME								4	0%
3-26-15	JN	6	4	546		0	0	0	0								
3-27-15	JN	3.5	–	312		0	0	0	0				1				
3-28-15	JN	3	–	234		0	0	0	0				2				
3-30-15	JN	3.5		312		0	0	0	0				2				
3-31-15	JN	6	–	468		0	0	0	0								
5-5-15	RH	0.5	–	57		0	0	0	0				6				
5/15/15	T.W.J.	8	–	576		0	0	0	0		O	K	1				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	4	0	4	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation		Code	Total Down Time Description	Hours
Total Counted Pcs	(from packing)	1	Maintenance	0
Total Scrapped	0	2	Tooling	0
3rd Operation Count	0	3	Setup Idle	0
2nd Operation Count	0	4	Other	0
1st Operation Count	0			

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
3-26-15	8 AM	YES	DH	SLOT X8