

Part No.	CY11712	Thru-Put8Hrs	Wgt/Pc.	0.0075	Mach No.	D2
Order No.	392773	Planned Pcs/Hr	Wgt/Bar		Setup Allowed Hrs.	1/6
Order Qty	64,000	Actual Pcs/Hr	Component	A19101-0012	Pcs/Bar	212

ADDED W/O #	CYCLE TIMES	Standard	2.71
QTY CHANGE INS/GATE	Actual	2.75	

DOWN TIME CODES	1 - Maintenance
	2 - Tooling
	3 - Setup
	4 - FAIR
	5 - Training
	6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-12-16	RR					3				
1-13-16	RR	2	1060	1060	US971992	3 1/2	3		15	11
1-13-16	RR	4 1/2	4240	5300	"	3 1/2	5			
1-14-16	RR	8	8480	13780	"	-	-			
1-15-16	RR	6	5300	19080	"	-	-			
1-16-16	RR	3	4240	23320						

Moved
To order
order
New Make

\$0.01
1-18-16

TOTAL PCS PRODUCED		TOTAL SCRAP PCS.	
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control devices, LLC	Special Notes / Instructions	FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load
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First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
	1-13-16	12:35	YES		B		