Part No.		SF405-2-1/4-1/2		Component		SF405-2-1/4			GD control devices, LLC			
Order No.		396641		Heat Lot #			11		devices, LLC			
Order Qty		20		W/O # from Box		NA						
		<b>136</b> 425		OPERATIO	N 1				the reservoir	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Stapp:1	1/12/16	P.6.	l		10			1				
Setup Hrs.								0	300	e f		
1 MIN				1								
Cycle Time											11.0	
12 5,00,								-,		1()	14	
Pcs/Hr		_							_	101	517	
											Λ.	
ROUTING:		A SECULIAR SE	total medical a	OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Mach No. Date Em		Emp. Name Prod Hrs.		Cum. Total	Down	Down time code	Notes		THIC	Scrap	Scrap
				***************************************		time						Code
Setup Hrs.				11			3					N.
Cycle Time												
- /u												
Pcs/Hr												
			-									
ROUTING:												
ROUTING.	THE PERSON	STATISTICS.	Saladio (Sp.	OPERATIO	N 3	N. 25 To 100	A Barrier			THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time						.02	California					
				_	_	_						
Pcs/Hr												
POUTING					_							
ROUTING:	nstructions	Down T	ime Codes			C	irst Part In	spection	Record	WIII		
/ moti detions		1 Maintenance		Date Part	Time - Of D	Approved	Mtrl	Rev		N-i		
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR							2	+		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>				-						
								and the same of				A 15 - 17