


Part No.	9-4-12	Component	9-4-F-BLNK	
Order No.	394424	Heat Lot #		
Order Qty	45	W/O # from Box	394227	

### OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	1-14-16	DD	7.5		53	6m	3		3	22
Setup Hrs.										
6 MIN										
Cycle Time										
5m										
Pcs/Hr										

JOB OUT  
 No PARTS  
 Machine  
 3 SS

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

### OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

### OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-14-16	4:40 PM	YES	✓	B	WAA	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								