Part No.		IF7575B24		Component		IF7575B24-10			Control devices, LLC				
Order No.		389489		Heat Lot #						COM BOOM	devic	S. LLC	
Ord	er Qty	3	357		W/O # from Box OPERATION 1					TUDILD	UT/8HRS	<u> </u>	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THKO-P	Scrap	Scrap Code	
HAAS	11-5-15	MS	4.5	240	244			=	W				
Setup Hrs.	11-6-15	017	15	50	294	15	2	Chatte	- Childre	tap			
2	11-6	AS	1	27	321	.15	2				3	4	
Cycle Time							6	1	V				
3 mint						2	0	V	65/6	,			
Pcs/Hr					/ 1	11/		a	11/12/1				
80					2	)/			Y V		2		
ROUTING:											3		
	7.1		OPERATIO	THRU				UT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
												Code	
Setup Hrs.													
	-												
Cycle Time													
Pcs/Hr													
DOUTING													
ROUTING:		no version de		OPERATIO	N 3					THRU-P	UT/8HRS	I	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
Jetup nis.									W-1				
Cycle Time											ē.		
Pcs/Hr													
		=0											
ROUTING:								_					
Notes / Instructions		Down Time Codes		F			rst Part Inspection Record						
		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes			
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		11-5-15	2:300	Yes / No	Check	Letter	HA	, Notes			
		4 FAIR 5 Training			10	72)	1	B					
		6 Meeting						<b>Planter</b>					
SECONDARY PRODUCTION RECORD PAGE 1											Test Form	10/15/15	