Part No. Order No. Order Qty		14335	143357-01-C		nponent	1433	357-01-C-	10 1/2	contr	ol	
		402967 950		-	Heat Lot # W/O # from Box			10 No Parts	GD contradevice	es, LLC	
				W/O #			<u> </u>	- rants	9B		
				OPERATIO			S HOPATS		THRU-PUT/8HRS	512	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
B&S 17	3-8-16	W	3,5	341		3,5	3		11	1/	
Setup Hrs.	3-9-16	40	1	37	378			worken on 4	wife		
4	3-14-16	IP	2	162	480						
Cycle Time	3-14-16	MO	1.5	83	SAS			10			
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ROUTING:							Lal	E18			
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ROUTING:			H 1-							v 1	
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
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Setup Hrs.							. bi				
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rus/HI								ž		19	
Notes / Ir	nstructions	Down T	ime Codos		CHECKS IN SAFE	· ·	inst Dart In	spection Paged			
Notes / Instructions		Down Time Codes Maintenance		Date Part	Data Part Approved			Rev Record			
		2 Tooling		Submitted	Time Of Day	Yes / No	Mtrl Check	Letter Inspector	Notes		
		3 Setup		3-8-16	2:00	YES	1	B 7/17			
		4 EAIR	100								
		4 FAIR 5 Training		7		,		D			