


Part No.	7-4-11		Component	7-4-E							
Order No.	403167		Heat Lot #								
Order Qty	30		W/O # from Box	354229							
OPERATION 1										THRU-PUT/8HRS	50
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	3-4-16	CS	1		7						
	3-4-16	DC	3	23	30						
Setup Hrs.											
6m											
Cycle Time								508			
7								001			
Pcs/Hr											
8											
ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											
ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	