



| | | | | |
|-----------|--------|----------------|------------|--|
| Part No. | 7-3-18 | Component | 7-3-E-BLNK |  |
| Order No. | 390991 | Heat Lot # | | |
| Order Qty | 25 | W/O # from Box | 378463 | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|----------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 3 | 11/20/15 | P.B. | 2 | | 8 | | | | | |
| | 11/20/15 | DG | 8 | 35 | 43 | | | | | |
| Setup Hrs. | 11/23/15 | P.B. | 8 | 24 | 67 | | | | | |
| 1 min | 11/23/15 | DG | 8 | 22 | 89 | | | | | |
| Cycle Time | | | | | | | | Job Oct | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | 12-25-15 | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| OPERATION 2 | | | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| OPERATION 3 | | | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| | | | | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|---|--|
| ROUTING: | | | | | | | | | |
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | | |
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| | | 11-20-15 | 12:30 PM | YES | ✓ | B | DA |  | |
| | | | | | | | | | |