


Part No.	SF405-5-1/4-1/2	Component	SF405-5-1/4								
Order No.	389868	Heat Lot #									
Order Qty	14	W/O # from Box	N/A								

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Stg Dr. 1	11/10/15	D 6	1		14						
Setup Hrs.											
1								Job out			
								lw			
Cycle Time											
Pcs/Hr											
								11-16-15			
								SS			

ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions		Down Time Codes		First Part Inspection Record							
	1	Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	2	Tooling									
	3	Setup									
	4	FAIR									
	5	Training									
	6	Meeting									