Control Devices LLC / Work Order Production Record Heat Lot # **Rev Letter** Part No. Component Order No. Box W/O #'s Found on Label Order Qty Standard Cycle Time & Setup Time Vertified QTY CHANGE INLS/DATE 1st Operation Special Notes / Instructions 2nd Operation **3rd Operation** % Oper. Efficiency Balance Due Pcs S/U hrs Setup % Planned Hours Actual Pcs/Day **Fotal Pcs** Plan Pcs/Day Down Pcs/Hr Actual S/U Code Scrap Prod. Hours Setup Hours Cum. Total #DIV/0! STD CYCLE TIME Machine # Chamfer 10/15/14 24
240/15/14 24
10/16/14 NK #DIV/0! **Total Efficiency** Routing: #DIV/0! STD CYCLE TIME Machine # #DIV/0! **Total Efficiency** Routing: #DIV/0! STD CYCLE TIME Machine # #DIV/0! **Total Efficiency** Routing: First Part Inspection Record Approved Total Down Time **Date Part** Time Inspector Code Hours Final Part Calculation Yes / No Description Submitted of Day Total Counted Pcs (from packing) Maintenance Total Scrapped Tooling 4/25 3rd Operation Count Setup Idle Other 2nd Operation Count 1st Operation Count