Part No.		CUTU-18-5/32		Component		CU	TU-0-5/32	2	control devices, LLC		
Order No.		398726		Heat Lot #		M 86346			6.11 4	device	es, LLC
Order Qty		500		W/O # from Box							
SALE AND SHOP		经过程的		OPERATION 1					THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BURR OAK	1-29-16	JB		500		3/4/	3		ob Oct	No Thank	2
Setup Hrs.								3			
3/4											
Cycle Time											
10s								,	110		
Pcs/Hr								1	7/14		
r CS/TII					2			1	100		
									7. 5.		
ROUTING:											
				OPERATIO	N 2	NEWS THE STREET			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.			_								
Setup iiis.											
Cycle Time											
Cycle Time				_							
Pcs/Hr										-	-
1 05/111											
										Α.	
ROUTING:	C THE STATE OF THE				L						
				OPERATIO	N 3				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Setup IIIs.											
					_						
Cycle Time											
9											
Pcs/Hr								+			
ROUTING:											
Notes / I	nstructions		ime Codes	TI BA			irst Part In:		Record		ing t
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-29-16	1:30 pr	4/2)	V		DH		
7		5 Training				•		-	DA INSP		
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1	17				Test Form	10/15/15