

Part No.	SB7501	Component	SB7501-10	control devices, LLC
Order No.	395416	Heat Lot #		
Order Qty	1000	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY #473	1/16/16	JN	1.5	1			3	Used SCRAP		
	1/18/16	NK	1.5	153	153			From CHAMFER		
Setup Hrs.	1/19/16	NK	2.5	297	450			TO SET UP.		
	1/25/16	NK	3.00	300	750					
0.073	1/24/16	JS	7	525	523			Bit Broke	2	
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
567	1/18/16	NK	2	300	300					
	1/19/16	NK	1	150	450					
Setup Hrs.	1/25/16	NK	2	300	750					
9.07	1-24-16	JS	1	150	150					
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-18-16	6:20	YFS	✓	E	DT	CP 1/18/16 #103
		1-18-16	12 p.m.	(YFS)	✓		DT	CH 1/18/16 #103