


Part No.	902-A-BLNK	Component	A02071-0056	
Order No.	387617	Heat Lot #	190699.3.1	
Order Qty	500	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
M1	11-12-15	HVP	0						0		
	11-13-15	HVP	4	144					0		
Setup Hrs.	11-18-15	HVP	10	316	540			Job out	0		
1											
Cycle Time											
1/1353											
Pcs/Hr											
34								127.16 5.5			

ROUTING: TO LATHE FOR TOP HOLE

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	11/21/15	2pm	YES	✓	B	DM	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							