Control Devices LLC
Work Order Production Record

Machine No.	CNC		
Rev Letter	E		
Part No.	IL10005-10	Planned Pcs/Hr	
Order No.	335017	ADDED W/O #	
Order Qty	200	QTY CHANGE INLS/DATE	
		CYCLE TIMES	
		Standard	
		Actual	
		Verified	

DAVENPORT / B&S BAR FEED			
Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	IL10005-20		

Total Loads	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								2ND OP
5-23-14	DPM	27701		.5				0	0	0							SETUP COMPLETE
5-22-14	JT	28013	8			353		0	0	0							
5-23-14	DPM	27701	1.0			45		0	0	0							
~~[illegible]~~	~~[illegible]~~	~~[illegible]~~	~~1.0~~	~~1.0~~		~~45~~		0	0	0							RESETUP 2ND OP
[illegible]								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
6-14-14	DPM	27701	1	1		45		0	0	0							
								0	0	0							
~~[illegible]~~	~~[illegible]~~	~~27701~~	~~1.0~~			~~45~~		0	0	0							1ST OP CONTINUE
~~6-15-14~~	~~[illegible]~~	~~[illegible]~~	~~1.0~~			~~45~~		0	0	0							
~~6-16-14~~	~~[illegible]~~	~~27701~~	~~1.0~~			~~45~~		0	0	0							
6/16/14	JT	28013	8			318		0	0	0				30m			~~[illegible]~~ fix A Flap
6-17-14	JO	27785	5.0			180		0	0	0							
6-18-14	JT	28013	8			343		0	0	0							
6-19-14	JT	28013	6			242		0	0	0							
								0	0	0							
								0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation	
Total Planned Pcs		Total Counted Pcs	
Efficiency		Total Scrap Pcs	
Machine Count (PCS)		Estimated Short Parts	
		Difference in Parts	
		Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes