

Part No.	9-3-18	Component	9-3-C	control devices, LLC						
Order No.	402041	Heat Lot #								
Order Qty	160	W/O # from Box								

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	2-25-16	DG	7		34	6m	3			
	2-26-16	CS	8	58	92					
Setup Hrs.	2-26-16	DG	8	35	127					
	2-27-16	PG	6	18	145					
6m	2-27-16	DG	6	19	164					
Cycle Time	2-29-16	CS	8	36	200				2	22
11m	2-29-16	DG	3	13	213					
Pcs/Hr										
5										

\$3.12
3x16
50

JOB
OUT

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		2-25-16	8:20 P	Y	✓	A	JC		