


Part No.	5-4-8	Component	5-4-C-BLNK		
Order No.	394635	Heat Lot #			
Order Qty	400	W/O # from Box	381 444		

OPERATION 1								THRU-PUT/8HRS	2560	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
28	12-18-15	CS	5.5	118	118					
	12-18-15	DG	8	97	215				1	22
Setup Hrs.	12-19-15	CS	6	122	337					
5 MIN	12-19-15	DG	6	101	438					
	12-20-15	DG	8	125	563					
Cycle Time										
3m										
Pcs/Hr										

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-13-15	10A	YES		B	DT	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								