Part No.		9-3-22		Component		9-3-0-BINK			control devices, LLC				
Order No.		393759		Heat Lot #						O. I	device device	es, LLC	
Order Qty		70		W/O # from Box									
		ALMAN MAL	A Piliping St	OPERATIO	N 1	Down		150 350	ADMARANT.	THRU	J-PUT/8HRS		
Mach No.	Date •	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
9	12/10/15	DG PG	4	13	1 6	San	3				/	11	
Setup Hrs.	2/11/15	D/-	8	25	63			4					
fm	12/12/15	P.G. P.G.	67	15	78 95				colo	nc	1		
Cycle Time					17				000		1		
20 m								11.7	16	1			
Pcs/Hr								\$	10	9			
									7-10				
ROUTING:	< 1	3695					l						
	Particle in the	the Leading	Alaha tertaka	OPERATIO	N 2		SERVE SERVE			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time													
N.		_											
									- 11				
Pcs/Hr			2										
									,				
ROUTING:		Take those way	Construction Collec	OPERATION	N 3	25.71650 1015	West (Vite 17)	Property and the	13-6-120-12-20-20	TUDII	-PUT/8HRS		
Mach No.		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		IIIKU	Scrap	Scrap Code	
Setup Hrs.								1					
-									4			- 100	
Cycle Time								_					
,										ē			
Des /II.													
Pcs/Hr													
-													
ROUTING:													
	nstructions	Down T	ime Codes			Fi	irst Part Ins	spection	Record				
		1 Maintenanc	A 150	Date Part	Time Of D	Approved	Mtrl	Rev			74.		
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes		
34		3 Setup 4 FAIR		12-10-1	8pm	45	0	3	WRB				
		5 Training				_							
FCONDARY	PRODUCTION	6 Meeting			PAGE 1						Tost Corm 1	0/45/45	