


Part No.	4-3-5	Component	4-3-B-BLNK	
Order No.	398378	Heat Lot #		
Order Qty	1000	W/O # from Box	395489	

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	1-27-16	DG	4		161				1	11
	1/28/16	P.G.	8	405	566					
Setup Hrs.	1-28/16	DG	8	162	728					
	1/29/16	P.G.	8	145	873					
10 MIN	1-29/16	DG	5	127	1000			303 OUT		
Cycle Time										
2m										
Pcs/Hr										
27										

ROUTING:

OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-27-16	5:45 PM	YES	✓	B	WRO	