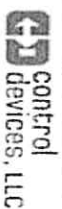


Part No.		428002		CYCLE TIMES		Standard		8.65	
Order No.		388579		ADDED VMS #		Actual		8.7	
Order Qty		80,600		CITY CHANGE IN SCALE		VERIFIED BY/DATE			
Date		Emp. Name		Prod. Hours		Setup Hours		Total Pcs.	
Date		Emp. Name		Prod. Hours		Setup Hours		Total Pcs.	
CUMULATIVE TOTAL FROM PREV. PAGE									
11/17	Bm	8	—	2790	25,425	22,103	77	112	—
11/19	Bm	0	—	—	—	—	—	—	—
11/19	Bm	1.5	0	345	25,770	—	—	—	—
11/20	Bm	3	0	1900	24,770	—	—	—	—
11/20	Bm	6	0	1470	28,240	—	—	—	—
11/23	Bm	7	0	2,180	30,420	—	—	—	—
11/24	Bm	8	0	2850	33,270	—	—	—	—
11/25	Bm	8	0	2,930	38,200	—	—	—	—
11/25	Bm	4.5	0	9,485	59,685	—	—	—	—
11/30	Bm	7	0	2200	41,885	—	—	—	—
11/30	Bm	8	0	2705	44,590	—	—	—	—
TOTAL PCS. PRODUCED									
TOTAL SCRAP PCS. FROM PREV. PAGE									
TOTAL SCRAP PCS.									
Planned Pcs/Hr		775		Thru-put/hrs		8.65		Mach No.	
Actual Pcs/Hr		—		—		—		25	
Component		427924		Setup Allowed Hrs.		0		Setup Actual Hrs.	
DOWN TIME CODES									
1 - Maintenance									
2 - Tooling									
3 - Setup Idle									
4 - FAIR									
5 - Indirect									
6 - Training									
7 - Meeting									
Notes									
TOTAL SCRAP PCS. FROM PREV. PAGE									
Scrap Pcs.									
Scrap Code									
Date Part Submitted									
Time of Day									
Approved Yes/No									
Mtrl Check									
Rev Letter									
Inspector									
Notes									
First Part Inspection Record									
DATE									
TIME									
APPROVED									
MTR									
REV									
INSPECTOR									
NOTES									



Part No.	428062	ADDED WORK	CYCLE TIMES	Thru-Put/Hrs	3000	Wgt/Pc.		Mach No.	L5	
Order No.	388378	STANDARD	Standard	Planned Pcs/Hr	375	Wgt/Bar		Setup Allowed Hrs.	0	
Order Qty	80,000	ACTUAL	Actual	Actual Pcs/Hr		Component	427926	Pcs/Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
11/2	Bm	2.5	2300	2300		10	4	Gold Start		
11/3	Bm	8	2700	5000						
11/3	Bm	5	260	5,200				moved to L-1		
11/4	Bm	8	2400	7,600				Pack chuke Sen. Table o/t		
11/5	Bm	7.5	2500	10,300		1.5	1	Chip conveyor jammed		
11/6	Bm	8	2800	13,100		0	0			
11/9	Bm	5.25	1800	14,900		1.75		Cold Start.		
11/10	Bm	1	350	15,250		0		personal block 2hr		
11/10	Bm	6.5	1720	16,970		1.5	2	changed st 14 drill		
11/11	Bm	5.3	1835	18,805		2.2		Meeting / st 10 tool went		
11/12	Bm	8	2740	21,545		1.5	1	all replace / adjusted unit		
11/13	Bm	5	1910			3	1/2	main maintenance / unit ability		
11/16	Bm	4.5	1090	22,635		3.5	1	bundle loader not firing		
TOTAL PCS. PRODUCED			22,635			TOTAL SCRAP PCS.				



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load