


Part No.	1102-15-1/4	Component	1102-A-BLNK	
Order No.	400243	Heat Lot #		
Order Qty	10	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	40	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-11-16	DG	2.5		6	64	3			
	2-18-16	DG		10	16					
Setup Hrs.										
6 MIN										
Cycle Time										
12 MIN										
Pcs/Hr										
5										

Handwritten notes: 2-26-16, 55, JOB OUT, No PARTS @ Machine

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
		2-11-16	9:30	Y	Y	B	JE	