Part No.		SW1015		Component		SW1015-10				4000 ED	contr	
Order No. Order Qty		389663 1072		Heat Lot # W/O # from Box		344013-10				GΣ	device	s, LLC
												· ·
Orac	er Qty	10		OPERATIO				MINT.		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	11/19/15	C (for	.2	2		time		- 1083			2	11
MILL 0469	11-20	DH	4,5	3/3	314						3	11
Setup Hrs.	11-20	SM	5	354	670							
,75	11/23/15	Twi.	7.5	372	1092			To	BOST	-	8	
Cycle Time	11/0/2/12				1010							
42.5 sec								\$	21.1	00	19	
Pcs/Hr									#1	2	15.	
68										10	5	
ROUTING:										TUDU	PUT/8HRS	
				OPERATIO		Down	Down time		or or so to	THKU-		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.	W 10					-30					•	
Cycle Time												
						,,,						
Pcs/Hr												
ROUTING:	* V4.0 M 35-2		X-R-J-Det	OPERATIO	N 3					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
									311			
ROUTING:												
Notes / Instructions		Down Time Codes				First Part Inspectio			n Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	10	Notes	
		3 Setup 4 FAIR		11-19-15	109	445	1	0	D	10000		
		5 Training6 Meeting						-				
SECONDAR	Y PRODUCTION				PAGE	1	description and district				Test Forn	n 10/15/15