


Part No.	VC10071	Component	VC10071-10	
Order No.	388974	Heat Lot #		
Order Qty	3000	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GOSS 2	11-5	Jm	3	60		3		Went to goSS one	3	11
Setup Hrs.	11-6	Jm	7.5	480		0				
3	11-9	Jm	3	310		0				
	11-10	Jm	7.5	498		0				
Cycle Time	11-11	Jm	6.5	274		1		meeting	0	
55sec	11-12	Jm	7.5	423		0			0	
	11-13	Jm	7.5	410		0			0	
Pcs/Hr	11-16	Jm	7.5	400		0			0	
52	11-17	Jm	1.5	86		0		JOB 047 LW (3)	0	

ROUTING: wash - dip - pack

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-5-15	9:30	YES	OK	B		