Control Devices LLC
Work Order Production Record

Machine No.	CNC
Rev Letter	F
Planned Pcs/Hr	

Wgt/Bar			
Bars/Load		Total Bars	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component	13/4 (262-T9		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Part No. IL10005

Order No. 320140

Order Qty 400 ~~300~~ PLUS

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
1-13-14	DPM	27701		4.5		0	0	0	0	0	0	#DIV/0!	2154216 6	DSW			1ST OP
1-14-14	DPM	27701		5.0		0	0	0	0	0	0	#DIV/0!					PROGRAM IN PROGESS
1-15-14	DPM	27701	1.0	6.0	6	0	0	0	0	0	0	#DIV/0!					PROGRAM COMPLETE
1-16-14	DPM	27701	2.2		15	0	0	0	0	0	0	#DIV/0!				2	SETUP COMPLETE
1-17-14	DPM	27701	7.6		50	0	0	0	0	0	0	#DIV/0!					
1-20-14	JC	27887	7.6		57	0	0	0	0	0	0	#DIV/0!					
1-20-14	DPM	27701	7.0		46	0	0	0	0	0	0	#DIV/0!					
1-21-14	JC	27887	7.6		49	217	0	0	0	0	0	#DIV/0!					
1-21-14	DPM	27701	7.6		52	0	0	0	0	0	0	#DIV/0!					
1-22-14	JC	27887	7.6		50	0	0	0	0	0	0	#DIV/0!					
1-22-14	DPM	27701	7.3		47	0	0	0	0	0	0	#DIV/0!					
1-23-14	JC	27887	7.6		50	446	0	0	0	0	0	#DIV/0!					
1-23-14	DPM	27701	7.6		55	0	0	0	0	0	0	#DIV/0!					
1-24-14	JC	27887	7.6		52	523	0	0	0	0	0	#DIV/0!					
1-24-14	DPM	27701	7.6		49	0	0	0	0	0	0	#DIV/0!					
1-27-14	JC	27887	7.6		52	621	0	0	0	0	0	#DIV/0!					2ND OP
1-27-14	DPM	27701				0	0	0	0	0	0	#DIV/0!		3.0		1	FIXED WRECK
1-16-14	DPM	27701		1.0		0	0	0	0	0	0	#DIV/0!					PROGRAMMED PART 1/2ND
1-16-14	JO	27985	.3	.5	18	0	0	0	0	0	0	#DIV/0!					SETUP COMPLETE
1-17-14	JO	27985	1.3		58	0	0	0	0	0	0	#DIV/0!					
1-20-14	JC	27887	7.6		56	0	0	0	0	0	0	#DIV/0!					
1-20-14	JO	27985	1.4		51	0	0	0	0	0	0	#DIV/0!					
1-22-14	DPM	27701	4.0		160	0	0	0	0	0	0	#DIV/0!					
1-23-14	JC	27887	5.0		84	0	0	0	0	0	0	#DIV/0!					
1-28-14	JO	27985	4.0		165	0	0	0	0	0	0	#DIV/0!					
1-29-14	JC	27887	7.6		900	0	0	0	0	0	0	#DIV/0!					
			0	0	0	0	0							0		0	Page 1

Efficiency	
Total Planned Pcs	0
Efficiency	#DIV/0!
Total Piece Count	0

Total Counted Pcs

Down Time Codes		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes