

Part No.	0043-33-C	ADDED W/O #		CYCLE TIMES		Thru-put/Hrs	1624	Wgt/Pc.	1.6401	Mach No.	12
Order No.	400761			Standard	16.0	Planned Pcs/Hr	203	Wgt/Bar	132.07	Setup Allowed Hrs.	
Order Qty	9,200	QTY CHANGE IN-SOURCE		Actual		Actual Pcs/Hr		Component		Pcs./Bar	74

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
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CUMULATIVE TOTAL FROM PREV. PAGE										
3/9/16	DT	7	850	5,210	599659F	1	2	Changed STA5 Reamer	223	—
3/9/16	Bur	3	980	6,190	6599661F	0	0	Random Finish Damage	15	5
3/10/16	DT	4	645	6,835	"	4	2	Sh 3 drill broke out	36	B3
3/10/16	Bur	5.5	740	7,575	0599662F-0599664F	2.5	1	Machine crashed	17	T-17
3/11/16	DT	6	760	8,335	599663F	2	1	Spaced spacer on collet 15	35	K-21
3/11/16	Bur	8	1030	9365	0599672F	0	0	Put hardened spacers behind ejector heads	15	C-2
3/14/16	DT	5	740	10,105	"	0	—		0	—
3/14/16	Bur	2.25	330	10,435	"	0	0	Job out @ 4:15 pm	3	5

TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

PAGE

PRODUCTION RECORD

175 total scrap on part do not

Test Form 10/14/15