


|           |              |                |             |  |
|-----------|--------------|----------------|-------------|--|
| Part No.  | 1103-11-3/16 | Component      | 1103-A-BLNK |  |
| Order No. | 402261       | Heat Lot #     |             |  |
| Order Qty | 2            | W/O # from Box |             |  |

### OPERATION 1

THRU-PUT/8HRS

604

| Mach No.   | Date    | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|---------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| 3          | 2-29-16 | ES        | 1/10      |            | 5          |           |                |       |       |            |
| Setup Hrs. |         |           |           |            |            |           |                |       |       |            |
| 10 min     |         |           |           |            |            |           |                |       |       |            |
| Cycle Time |         |           |           |            |            |           |                |       |       |            |
| 6.5 min    |         |           |           |            |            |           |                |       |       |            |
| Pcs/Hr     |         |           |           |            |            |           |                |       |       |            |
| 8          |         |           |           |            |            |           |                |       |       |            |

JOB-OUT

3-1-14  
SS

X

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

| Mach No.   | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Setup Hrs. |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Cycle Time |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Pcs/Hr     |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

| Mach No.   | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Setup Hrs. |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Cycle Time |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
| Pcs/Hr     |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |
|            |      |           |           |            |            |           |                |       |       |            |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record |             |                   |            |            |           |       |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance        | 2 Tooling       | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 3 Setup              | 4 FAIR          | 2/29/16                      | 12:30       | YES               | ✓          | B          | DIT       |       |
| 5 Training           | 6 Meeting       |                              |             |                   |            |            |           |       |