


Part No.	9-3-19	Component	9-3-D-BLNK	No parts 9/3 
Order No.	403656	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	3-9-16	DG	3		12				2	11	
Setup Hrs.											
6 MIN											
Cycle Time											
20 MIN											
Pcs/Hr											
3											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	3-9-16	6:00PM	YES	✓	D	WRB		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								