


Part No.	7-3-18	Component	7-3-E-BLNK	
Order No.	395407	Heat Lot #		
Order Qty	150	W/O # from Box	395517	

OPERATION 1								THRU-PUT/8HRS	32	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2-9-16	DG	6		21	6m				
	2-10-16	CS	8	35	56					
Setup Hrs.	2-10-16	DG	8	35	92					
6m										
Cycle Time										
14m										
Pcs/Hr										
4										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	2-9-16	7:55 PM	YAS	✓	B	WRB		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								