

Control Devices LLC / Work Order Production Record

Heat Lot # or Box W/O #'s Found on Label	

Special Notes / Instructions

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	3rd Operation			S/U hrs	Actual S/U	Setup %
												Code	Scrap Pcs.	Pcs/Hr			
Machine # B18:						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Machine # B17							Routing:					
						0	STD CYCLE TIME					
					0	0	0	0				0 #DIV/0!
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
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					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0	0	

Machine #					Routing:										
5-2K-15 JT	1.2		200			0	0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0						
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Final Part Calculation		Code	Total Down Time Description	Hours	First Part Inspection Record				
Total Counted Pcs	(from packing)				Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Scrapped	0	1	Maintenance	0	5/8/15	7:30 PM	YES	OK	
3rd Operation Count	0	2	Tooling	0	5/8/15	9:20 PM	YES	OK	
2nd Operation Count	0	3	Setup Idle	0	5-26-15	6:30	YES	ER	CD QA Insp #03
1st Operation Count	0	4	Other	0					

Test 4/29/15