

Control Devices LLC
Work Order Production Record

Machine No. 2147
Rev Letter FS

Part No. 15050006-6
Order No. 336892
Order Qty 50

ADDED W/O #
QTY CHANGE INLS/DATE

Planned Pcs/Hr
Standard
Actual

CYCLE TIMES

Beginning Balance

Emp. Name 2H

Clock # 570

Prod. Hours 2.5

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Verified

Component

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Efficiency

Total Planned Pcs

Machine Count (PCS)

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/Units/ S/U

Hours

0

0

0

0

0

0

0

0

0

0

0

Total Down Time on Page

0

0

0

0

0

0

0

0

0

0

0

Date Part Submitted

6-11-14

Time Of Day

7:45

Approved Yes / No

YES

Material Check

✓

Inspector

DT

Notes

Page 1