Part No. Order No.		P3850001 387433		Component Heat Lot #		P3850001-10			-	Ø1 99	contr	ol	
									1		device	es, LLC	
Ord	er Qty	4	00	W/O #	from Box	380	840					y .	
and the property of				OPERATIO	N 1			THE STATE OF		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
4WAY 473	10-26	M5	1.3	12	200						4	11	
Setup Hrs.	1001	1,50	4.5	780	000								
2.5		,											
Cycle Time				l						7			
5,05													
Pcs/Hr													
135													
ROUTING:													
yv-				OPERATIO	N 2	Down		Control of		THRU-	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code	
470	11/25/15	3T	.2	4	6						7	21	
Setup Hrs.	20/52/12	NK	1	103	109						<b>3</b>		
1				Ж.									
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ROUTING:	- Hardwilley			ODEDATIO	N 2				A FOR THE WAY		OUT (OUD C		
		A STATE OF STREET		OPERATIO		Down	Down time		Section 1	THRU-	PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
477	11-25-15	JN	1,5	100	100		)		E		Ø		
Setup Hrs.	11 00 19	<i></i>	113	700	100						2		
.5									- 1	/ .			
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								#1	200				
Pcs/Hr			W-H	1344				Ti	100	, )			
											(a)		
ROUTING:													
Notes / Instructions		Down Time Codes						First Part Inspection			Record		
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter			Notes		
		3 Setup 4 FAIR	U)	10/26/15	2330	461	V	5	>H (	CHYE	- /8	Pot	
		5 Training	ž.	1/25-15	10.~	4/23	1	V	DH	NI		(nsp)	
SECONDARY PRODUCTIO		6 Meeting N RECORD	ř	11-25-15	2:30 PAGE :	4/17)	V		7K	CH	Test Form	All participates and the second	