


Part No.	9-4-8	Component	9-4-A-BLNK	16 Parts 2/3 
Order No.	403765	Heat Lot #		
Order Qty	15	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-10-16	CS	3		17				1	11
Setup Hrs.	JOB - 044 ✓									
6 MIN										
Cycle Time										
3 MIN										
Pcs/Hr	#1.24 3-22-16 55									
18										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	2 Tooling	3-10-16	9AM	YES	✓	A	DH		
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								