


Part No.	7-3-12	Component	7-3-C-BLNK	
Order No.	393018	Heat Lot #		
Order Qty	80	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	12/9/15	P.G.	1.5		6					
	12/9/15	DG	8	65	71					
Setup Hrs.	12/10/15	P.G.	6	51	122			Job out		
10 MIN										
Cycle Time										
5.5m										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	60# 60# 60#	Notes
1 Maintenance		12/9/15	1 pm	4/5	✓	B	DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									