

Part No.	PWN2007-H	Added W/O #	Cycle Times	Thru-Put/8Hrs	3268	Wgt/Pc.	0.029	DOWN TIME CODES				Mach No.	S5		
Order No.	404932	Standard		Planned Pcs/Hr	421	Wgt/Bar	4.55	1 - Maintenance	2 - Tooling	3 - Setup	4 - FAIR	5 - Training	6 - Meeting	Setup Allowed Hrs.	
Order Qty	3,000	Actual		Actual Pcs/Hr		Component	A06061-0012							Pos./Bar	157
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Scrap Pcs.	Scrap Code		
3/21	DM					8	3	worked on S-6 changeover (4hrs)							
3-22-16	TL					8	3								
03/21	ED	0	0	0		4	3					0	0		
03/22	ED	0	0	0		8	3					0	0		
3/22	DM					DE-13	3	5hrs worked on S-6 change over							
3-23-16	TL					8	3					0	0		
03/23	ED	0	0	0		7	3					16	11		
03/23	ED	0	0	0		1	4	FAIR				0	0		
3/23	DM	6.5	2475	2475		DE-15	4	work on S-6				0	0		
3-24-16	TL	1.5	625	3100		4	3	JOB OUT				0	0		
<div style="text-align: center;"> </div>															
TOTAL PCS. PRODUCED															
TOTAL SCRAP PCS.													11		



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load