

Part No.	7-4-16	Component	7-4-G-BLNK		<div style="position: absolute; top: 0; right: 0; color: blue; font-size: 24px; font-weight: bold;">40</div>				
Order No.	394427	Heat Lot #							
Order Qty	35	W/O # from Box	379976						

OPERATION 1								THRU-PUT/8HRS	696	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12-16-15	CS	1.5	5						
	12-16-15	DG	6	30	35					
Setup Hrs.										
10 MIN								SOB OUT		
Cycle Time								OK - NO PARTS @ MACHINE		
12m										
Pcs/Hr										
5										

ROUTING:

SUBCAST

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

12-12-15
5.5

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes
1 Maintenance	
2 Tooling	
3 Setup	
4 FAIR	
5 Training	
6 Meeting	

First Part Inspection Record						
Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
12-16-15	4:00 PM	YES	✓	B	WAB	