


Part No.	9-4-24	Component	9-4-I-BLNK	
Order No.	396650	Heat Lot #		
Order Qty	3	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	1-12-16	CS	7		9					
	1-12-16	DB	2.5	3	12					
Setup Hrs.										
10 min										
Cycle Time										
28 1/2 min										
Pcs/Hr										

DE - NO PARTS @ MACHINE

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

1-19-16 55

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-12-16	3:40 PM	YES	✓	A	WAS		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									