


Part No.	702-A-BLNK	Component	A02071-0040			
Order No.	399058	Heat Lot #	N/A			
Order Qty	1500	W/O # from Box				

OPERATION 1										THRU-PUT/8HRS	232
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H3	2-24-16	JS	6	246		0			1	11	
	2-25-16		0	0		0		RAW OTHER PARTS	0		
Setup Hrs.	2-26-16		0	0		0		With H3	0		
1	2-27-16		0	0	246	0			0		
	2-29-16	JS-Hup	8	234	484	0			0		
Cycle Time	3-1-16	Pb	6	191	675	0		1/200T Hup	0		
1MIN 39SEC											
Pcs/Hr											
29											

\$0.82 325.14  
5.5  
1

ROUTING: WASH & MS PACK DEPT											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		2/24/16	2pm	YES	✓	C	DH	