Part No.		9-3-12		Component		9-3-A-BLNK			CD control devices, LLC			
Order No.		388441		Heat Lot #		- 8				WH 60	device	s, HC
Order Qty		8		W/O # from Box		NA]			•
				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	10/29/15	P.6.	6	21	21				h.			
Setup Hrs.								1	17			
								1	1/0	10		
									0.1			
Cycle Time									005			
									10			
								3	11/19			
Pcs/Hr								11	1			
								1	1 250		~/	
										_	V	
ROUTING:												
	1000			OPERATIO	N 2				THRU-PUT/8		-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
	*											
Pcs/Hr												
ROUTING:												
Mach No.	Date	Emp. Name Prod Hrs.		OPERATION Total Pcs.	N 3 Cum. Total	Down	Down time	Notes			-PUT/8HRS Scrap	Scrap
						time						Code
Setup Hrs.				,								
Cycle Time											÷	
						1010-						
Pcs/Hr								2				
	l l	_										
ROUTING:												
Notes / I	nstructions		ime Codes	First Part Inspe					The state of the same of the s			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup										
		4 FAIR 5 Training										
and the same of th		6 Meeting										