Part No.		M20005-1		Component		M20005				GD	contro	ol Vc
Order No.		384880		Heat Lot #		*				-	device	o, eqe
Order Qty 1500 W/O # from Box												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	OPERATION Cum. Total	Down	Down time code		Notes	NAME OF THE OWNER.	Scrap	Scrap
LATHE -	19/27/15	ST	,05	/		time		W)			Code
0468	10/27/15	NK	4	465	466				•		\$	
Setup Hrs.	10-28	5M	6	768	1234							
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16		×						- 1/-	11/2			
Pcs/Hr		9(1)						1,	90			
180			×								0	
ROUTING:			3					ļ				I
OPERATION 2												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			:# **						S T			
Setup Hrs.								3.		-	Ţ.,	
	View v											
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Cycle Time				8								
Pcs/Hr									No.			
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ROUTING:												
The Capit			np. Name Prod Hrs.		OPERATIO		DOWN Down time					Scrap
Mach No.	Mach No. Date		Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		\dashv	Scrap	Code
Setup Hrs.			47									
octup ms.												
Cycle Time				10								
Cycle Time												
Pcs/Hr								ž			01	
16											2	
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
DESCRIPTION OF THE PROPERTY OF		1 Maintenance		Date Part	Date Part Time Of Day		Approved Mtrl		Rev		Notes	
Eastern and the second of the contract of the		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	Inspector Notes		notes	
		3 Setup 4 FAIR		10/20/15	8AM	455	V		DH (B. S.)	
		5 Training 6 Meeting						A				
SECONDARY	Y PRODUCTIO			PAGE	1					Test Form	10/15/15	