


Part No.	A24010	Component	A24010-10	
Order No.	399696	Heat Lot #		
Order Qty	1200	W/O # from Box	Job	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4 WAY-MS4 #472	2-8-16	NK	1.5	106	106				2	14
	2-9-16	NK	1.5	153	259				1	2
Setup Hrs.	2-9-16	NK	2.5	201	460				0	
	2-10-16	NK	7	866	1326				0	
Cycle Time										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
462	2/8/16	ST	1.2	4	4					
	2/9/16	NK	2	200	204				1	2
Setup Hrs.	2/10/16	NK	2.5	250	454				1	2
	2/11/16	NK	4	368	1322				3	14
Cycle Time										
Pcs/Hr										

\$1.63
 2-10-16
 SS.

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-9-16	8:20	YES	✓	D	AT	CHXS
		2-9-16	9:30	YES	✓		AT	CHXS