


Part No.	4-3-5	Component	4-3-B-BLNK	
Order No.	395367	Heat Lot #		
Order Qty	300	W/O # from Box		

OPERATION 1										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12-29-15	CS	8		381				3	4
	12-29-15	DG	8	127	558					
Setup Hrs.	12/30/15	CS	8	71	629					
10 MIN	1-4-16	CS	5.5	89	718			JOB-001 \$0.70 1-11-16 S.S. 3		
Cycle Time										
3 min										
Pcs/Hr										

ROUTING:										
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									