Part No.	901-9-1/4	Component	901-A		GD control devices, LLC
Order No.	404658	Heat Lot #			
Order Qty	17	W/O # from Box			

OPERATION 4 — THRU-PUT/8HRS 40

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3/7/16	CS	1.5		17					
Setup Hrs.										
10										
Cycle Time					JoB out					
10										
Pcs/Hr									3.21.16	
5									SS	0

ROUTING:

OPERATION 5 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions | Down Time Codes | First Part Inspection Record

Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance							
2 Tooling							
3 Setup							
4 FAIR							
5 Training							
6 Meeting							

SECONDARY PRODUCTION RECORD   PAGE 2   Test Form 10/15/15