Control Devices LLC / Work Order Production Record Heat Lot # **Rev Letter** Part No. Order No. Component Box W/O #'s Order Qty Found on Label Standard Cycle Time & Setup Time Vertified QTY CHANGE INLS/DATE 1st Operation Special Notes / Instructions 2nd Operation **3rd Operation** % Oper. Efficiency Planned Hours Balance Due Pcs Plan Pcs/Day Setup % Actual Pcs/Day **Fotal Pcs** Down Actual Prod. Hours Setup Hours Code Scrap Cum. Total Pcs. #DIV/0! Machine # STD CYCLE TIME No:302761 #DIV/0! **Total Efficiency** Routing: #DIV/0! STD CYCLE TIME Machine # 11/10/14 24 570 130 212 #DIV/0! **Total Efficiency** Routing: STD CYCLE TIME Machine # #DIV/0! **Total Efficiency** Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Inspector Notes Hours **Final Part Calculation** Code of Day Yes / No Description Submitted **Total Counted Pcs** 5.70 am Maintenance (from packing) 10:00 Total Scrapped Tooling 3rd Operation Count Setup Idle Other 2nd Operation Count 1st Operation Count