Part No. Order No.		2203A-4-1/4-0 402461		Component Heat Lot #		2203-A-BLNK		К	No Part	CD contr	ol es, LLC	
Order Qty		1		W/O # from Box					The !	m I	1./	
				OPERATIO			MAN 1957	NEW ST		THRU-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
HAAS VERT MILL	3-7-16	Rm	,5	<i>i</i>	/			HUN	6 out		1)	
Setup Hrs.								1704				
2.0												
Cycle Time									. 01			
30 min									KH.	110		
Pcs/Hr								1	2	18.5.		
9			4.7							7		
ROUTING:				3		<u> </u>					l	
				OPERATION 2		Down Down time		THRU		HRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
Setup HIS.												
Cycle Time												
									11			
- /:-												
Pcs/Hr												
ROUTING:										i		
OF A STATE OF SE				OPERATIO	OPERATION 3				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.				-								
Cycle Time				allera -								
Pcs/Hr								~				
ROUTING:												
	nstructions	Down Time Codes		First Part Inspe				spection I	Record			
		 Maintenance Tooling Setup FAIR 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		5 Training6 Meeting						-				
SECONDARY	PRODUCTIO				PAGE :					Test Form	10/15/15	