

Control Devices LLC / Work Order Production Record

Part No. 3565
 Order No. 356532
 Order Qty 1000

Rev Letter J
 Component A03001-0020

Heat Lot #
 or
 Box W/O #'s
 Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # <u>473</u>						0	0	STD CYCLE TIME								0	#DIV/0!
<u>12/23/14</u>	<u>NK</u>	<u>6</u>		<u>1119</u>		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # <u>473</u>						0	STD CYCLE TIME									0	#DIV/0!
<u>12/24</u>	<u>NK</u>	<u>6</u>		<u>1119</u>		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	<u>12-19-14</u>	<u>6:55AM</u>	<u>YES</u>	<u>DT</u>	<u>CHAMAK</u>
Total Scrapped	0	2	Tooling	0	<u>12-19-14</u>	<u>10AM</u>	<u>YES</u>	<u>DT</u>	<u>CHRY</u>
3rd Operation Count	0	3	Setup Idle	0	<u>12-23-14</u>	<u>2:45PM</u>	<u>YES</u>	<u>DT</u>	<u>CHRY</u>
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								