


Part No.	7-4-12	Component	7-4-E-BLNK	
Order No.	400242	Heat Lot #		
Order Qty	15	W/O # from Box	396321	

OPERATION 1										THRU-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	2-10-16	CS	4		27						
	2-11-16	DL	8	71	98						
Setup Hrs.	2-12-16	CS	6.5	66	164						22
8 MIN											
Cycle Time											
3 MIN											
Pcs/Hr											
18											

JOB - out

\$1.53
2-11-16
2-15-16

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions	Down Time Codes	First Part Inspection Record									
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		2-11-16	11am	YES	✓	B	DH	CD QA Insp #09			