Part No.		CR10		Component		CR-BLNK			control devices, LLC		
Order No.		397935		Heat Lot #				644	device	es, LLC	
Ord	er Qty		3		W/O # from Box						
	THE PERSON NAMED IN	The fact that the	and the second	OPERATIO	ON 1	Davis	50000		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BLUE LATHE											
Setup Hrs.								*	_		
10 MIN											
Cycle Time										10	
1 MIN								1	15	V	
Pcs/Hr									1/6	7	
54									1 7	0	
ROUTING:	THE STATE OF							ļ			
ty made place				OPERATIO	N 2	ALL MAN HOUSE I			THRU	-PUT/8HRS	432
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
BLUE LATHE											
Setup Hrs.							10				
10 MIN											
Cycle Time											
1 MIN											
Pcs/Hr											
54											
ROUTING:										-	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code		Notes	PUT/8HRS Scrap	1296 Scrap Code
STAMP						time		_			code
Setup Hrs.											
1 MIN									-		
Cycle Time											
20 SEC											
Pcs/Hr											
162		_							99		
ROUTING:		L									
	nstructions	Down T	ime Codes			E	irst Part In:	spection	Record		
,		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector Notes		
		3 Setup 4 FAIR		1-27-16	1 pm	414	CHECK	B	o co loso		
		5 Training			7	/		D	17 (109)		
		6 Meeting					-				