Part No.		702-10-3/16		Component		702-A-BLNK			control devices, LLC		
Order No. Order Qty		401410 50		Heat Lot # W/O # from Box							
			A NEEDS	OPERATIO					THE	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
2	2-22-16 2-22-16	CS DF	88	40	65	36.				ನ	//
Setup Hrs.	2-22.16	CS	_3	14	79				60	4	22
5MIN			8	/				+			
Cycle Time					1	5 B	00	175	100		
10 MIN	77				J (#	A. Silu		
Pcs/Hr								The same of the sa	01.		
5									25	10	
ROUTING:										- 4	
处制的系统				OPERATIO		Down	Down time	4,700		RU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.				10		0					
Cycle Time							****				
Cycle Time											
Pcs/Hr											
ROUTING:				OPERATIO	N 3			interior of	THE	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	ATTICLE OF THE PARTY.	Notes	Scrap	Scrap Code
Setup Hrs.											
octup ms.			V-V-V-								
Cycle Time											
Pcs/Hr											
ROUTING:											
	Instructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenand 2 Tooling	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		3 Setup		2-22-16	101	Yes / No	Check	Letter	2/00	The second second	
		4 FAIR 5 Training		The same of	V/-	7121		(D)	(8, 18)		
		6 Meeting									