Part No. Order No.		G4 389961		Component Heat Lot #		A02071-0024			control devices, LLC				
													Ord
THE TOTAL		e in a second		OPERATIO	N 1					HRU-	PUT/8HRS	250	
Mach No:	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Ha	11-10-15	HUD	· 8	215	11.0						0		
AND DESCRIPTION OF THE PERSON	11-17-15	HUD		250	468					_			
Setup Hrs.	11-13-15	HVD		360	875						0		
1	11-116-15	HVD	71	757	1082			(	John T	VD.	0		
Cycle Time													
/m309								7 1	26				
Pcs/Hr								11	2				
32								11	50	_	0		
ROUTING:				l				L					
ROUTING.				OPERATIO	N 2					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.	25		45.								3		
											48		
Cycle Time			1000										
	1000												
Pcs/Hr													
										$\neg$			
ROUTING:				<u></u>		l						-	
THE MEANS				OPERATIO	N 3			HEN	T	HRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.													
Cycle Time													
Pcs/Hr			2					,		$\dashv$			
			¥I.										
ROUTING:	network!		· C -1							_			
Notes / II	nstructions		ime Codes	100 E			irst Part In Mtrl	THE RESERVE OF THE PERSON NAMED IN	Record				
		1 Maintenand 2 Tooling	e	Date Part Submitted	Time Of Day	Approved Yes / No	Check	Rev Letter	er Inspector		Notes		
		3 Setup 4 FAIR		141-15	92	451	1	1	31- (	100 M	district the same	1	
		5 Training					Acres 1	1		050			
ECONDARY PRODUCTIO		6 Meeting			DACE	1	Mallion de la company				T. 15	0/15/15	