


Part No.	501-6-3/16	Component	501-A-BLNK	
Order No.	402253	Heat Lot #		
Order Qty	12	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	2-29-16	CS	1.5		28				5	11	
	3-2-16	CS	4.5	48	76						
Setup Hrs.											
10 MIN											
Cycle Time											
5 MIN											
Pcs/Hr											
11											

JOB OUT

\$1.55  
 3-2-16  
 55

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2/29/16	12:30	YES	✓	C	DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									