Part No.		SW1009		Component		SW1009-10			Control devices, LLC			
Order No.		394368		Heat Lot #					1	602	device	es, LLC
Order Qty		5000		W/O # from Box								
					OPERATION							
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
DP 0567	1/7/16	NR	2,5	300	300						Ø,	
0461	1/8/16	NR	8	1060	1360			4			\$.,,
Setup Hrs.	119716	NK	6	900	2260			,			9	41
	1-11-16	SM	7	1746	4006							
	1-12-16	SM	2	3 50	4356							
Cycle Time												
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								~		0)	110	6.
Pcs/Hr									(121 No	0 //	1145	
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ROUTING:												
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
						time						Code
		1										
Setup Hrs.							9					
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Cycle Time							 					
Pcs/Hr												
. 50/111						· ·						
ROUTING:												
Sales and				4600	OPERATIO	DN 3	to the same	LUE IN	MURT SAN	(I) STREET		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
		ziiipi itailie	110011151		cam. rotar	time	code		110105		Scrap	Code
Setup Hrs.												
Cycle Time						-						
	_	_										
Pcs/Hr									- 0 0000			
ROUTING:												
Notes / Instructions		Down Time Codes				First Part Inspect			Record			
		 Maintenance Tooling 		Date Part	I lime (it liav I i i i i i i i i i i i i i i i i i i				Notes			
appropriate the part of the Control		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	and the second of the second o			
Bars per load		4 FAIR		1-7-16	10:30	46.5	V	C	D41 (0,000)			
		5 Training6 Meeting								-		
SECONDARY	PRODUCTIO				PAGE 1			1.71			Test Form	10/15/15