Part No.		1102-18-14		Component		1102-ABLAK			control devices, LLC			
Order No.		40348		Heat Lot #		7,00				device	es, LLC	
Ord	er Qty	32			from Box							
		July 1 The File		OPERATION 1		Market Street Street		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
3	2-11-16	DG 65	2.5	13_	3	lem		Λ	1. M. 13		i+i	
Setup Hrs.	2-16-16	CS	3.5	25	38			10				
6m	2-16-16	106	1,5	4	43							
Cycle Time									110			
16								J	0/3			
Pcs/Hr	-			1			/	-0	DAR	5, 5		
						11		100	Mac	WE		
DOLITING:		L						(0)	1/1100			
ROUTING:		(K) (C) "E (E) (A) (F)		OPERATIO	N 2				todies richal T	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.												
										110		
				0					10			
Cycle Time									nu	(
								1716				
Pcs/Hr	_							/				
1 03/111										0		
		10										
ROUTING:				<u> </u>								
and the state of t			OPERATION 3				THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
S. L II					*							
Setup Hrs.	-											
Cycle Time												
Pcs/Hr												
ROUTING:									23		(1)	
	nstructions	Down Ti	me Codes			Fi	rst Part In:	spection	Record	- 17 7 2 7 90	g- 41 - 32	
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
1		3 Setup 4 FAIR		2-Half	Dr	457	V	3	A			
	1	5 Training							(e, 00)			
ECONDARY	PRODUCTIO	6 Meeting N RECORD			PAGE 1				70	Test Form 1	0/15/15	