ו ד קשע	7)											1
Part No.		703-8-3/16		Component		703-A-BLNK				P TO	contro	ol
Order No.		396234		Heat Lot #					1	6 dd	device	s, LLC
Order Qty		2		W/O # from Box		110			1			
NO.	A PHILIPS N	STATE SHAPE		OPERATIO				e e constant		THRU-P	UT/8HRS	48
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7 .	1-7.16	es	3		26			20	B-ou	1		
Setup Hrs.		,						0				
10 MIN												
Cycle Time										10		
8 mirt Pcs/Hr								7	1/1)	5		
6									1 5	7-	^-	
ROUTING:											V I	
				OPERATIO	N 2	Down	D	DOM:		THRU-PI	UT/8HRS	Conon
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
1	E. F.											
Cycle Time												
Pcs/Hr			184-11									
							-11					
ROUTING:												
Mary State				OPERATIO	N 3	Sale September		31.7		THRU-PU	JT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
												W
Cycle Time						78						
Pcs/Hr												
							116					
ROUTING:												
	nstructions	Down T	ime Codos			-	irct Doet I-	cnost!-	Passad			
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Time Of D	Approved	irst Part In Mtrl	Rev		1		
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR 5 Training		1 TIW	10.2	4125	100	A	43			
		6 Meeting										
SECONDARY	PRODUCTIO	N RECORD			DAGE						*	OMEMA