


|           |         |                |            |  |
|-----------|---------|----------------|------------|--|
| Part No.  | IL10005 | Component      | IL10005-10 |  |
| Order No. | 389662  | Heat Lot #     |            |  |
| Order Qty | 600     | W/O # from Box |            |  |

| OPERATION 1 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
| DP 0063     |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

| ROUTING:    |      |           |           |            |            |           |                |               |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| OPERATION 2 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

| ROUTING:    |      |           |           |            |            |           |                |               |       |            |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| OPERATION 3 |      |           |           |            |            |           |                | THRU-PUT/8HRS |       |            |
| Mach No.    | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes         | Scrap | Scrap Code |
|             |      |           |           |            |            |           |                |               |       |            |
| Setup Hrs.  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Cycle Time  |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |
| Pcs/Hr      |      |           |           |            |            |           |                |               |       |            |
|             |      |           |           |            |            |           |                |               |       |            |

| ROUTING:   |                 |                              |             |                   |            |            |           |       |  |  |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|--|
| Notes / Instructions   | Down Time Codes | First Part Inspection Record |             |                   |            |            |           |       |  |  |
| 1 Maintenance<br>2 Tooling<br>3 Setup<br>4 FAIR<br>5 Training<br>6 Meeting |                 | Date Part Submitted          | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |  |  |
|  |                 |                              |             |                   |            |            |           |       |  |  |
|  |                 |                              |             |                   |            |            |           |       |  |  |
|  |                 |                              |             |                   |            |            |           |       |  |  |