


Part No.	7-3-D-BLNK	Component	A02071-0052		<div style="text-align: right;">  </div>					
Order No.	403077	Heat Lot #	691553,12.1							
Order Qty	1000	W/O # from Box								

No Parts
2/8

OPERATION 1								THRU-PUT/8HRS	344	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M1	3-4-16	P.B.	1.5	54	54	—			1	11
Setup Hrs.	3-4-16	SS	6 hrs	150	204			Shut Down After lunch Keep jamming cup		
1	3-5-16	P.B.	6	215	419					
Cycle Time										
1M 15 SEC	3-5-16	SS	6	231	650	—	—			
Pcs/Hr	3-7-16	P.B.	5	130	780			Jobot Hup		
43										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

\$1.42
3-21-16
SS

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						Notes
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	
2 Tooling		3-4-16	1:15	YES	✓	B	SS	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								