

Control Devices LLC

Work Order Production Record

Machine No.

Rev Letter

HYDROMAT / ACME / 2ND OPS

Wgt/Bar Total Bars

Bars per Load Remaining Bars

Wgt/Pc Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. **RP 1201**

ADDED W/O #

Planned Pcs/Hr

CYCLE TIMES

Order No. **328884 and 331272**

CHANGE IN DATE

Standard

Verify

Order Qty

Actual

Component

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
------	-----------	---------	-------------	-------------	-----------	-------------	---------------	------------	-----------------	--------------	----------------	--------------------	-----------------------	----------------	------	------------	-------

03/07/14 24 570 8 240

03/10/14 24 570 8 300

03/19/14 24 570 8 60

03/31/14 24 570 8 300

04/01/14 24 570 8 300

04/21/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

04/22/14 24 570 8 300

Final Part and Material Calculation

Code Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes