


Part No.	7-4-8	Component	7-4-C-BLNK	
Order No.	390621	Heat Lot #		
Order Qty	40	W/O # from Box	N/A	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/18/15	P.G.	2.5		42					
	11/18/15	DG	8	71	113				2	22
Setup Hrs.	11/19/15	P.G.	8	77	190				4	22
Downing										
Cycle Time										
								JOB OUT		
Pcs/Hr								\$5.41		
								12-25-15		

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		11-18-15	12pm	YES	✓	B	DH	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								