Part No.		7-3-A-BLNK		Component		A02071-0028				671 7	] contr	ol
Order No.		397115		Heat Lot #					1	64 4	<b>d</b> evice	es, LLC
Ord	er Qty	1	50		from Box				1			
MADE SHOW				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	,	Notes	1	Scrap	Scrap Code
CI	1-15-16	JB	1.5	160				10	bou	7		
Setup Hrs.								х				
9		_			_							
Cycle Time				*								
353								,	- 4	14		
Pcs/Hr								176		2		
92									12	7.2	R	ica.
ROUTING:		_			TO TH	READ ROLL	R					
ROUTING: TO THREAD ROLLER  OPERATION 2  THRU-PUT/											-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		*								*	,	
					1							
Cycle Time												
Pcs/Hr												
ROUTING:			_									
ROOTING.				OPERATIO	N 3	marking a	distribution of	No.	1	THRU-	PUT/8HRS	
Mach No. Date				Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
								**		3.1		
Setup Hrs.												10
Cycle Time												
cycle rime						14,						
Pcs/Hr								,				
ROUTING:												
	nstructions	Down Ti	ime Codes			F	irst Part In	spection	Record	51		
		L Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev		Notes		
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter			Notes	
4		4 FAIR		1-15-16	2p.n	975		B	A			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY	PRODUCTION				PAGE 1						Test Form	10/15/15