| Part No. | | 106206-3 | | Component | | 1062049-999 | | | control devices, LLC | | | |
|------------|--------------------|--|-----------------|------------------------|-------------|----------------------|-------------------|---------------|----------------------|----------|---------------|---------------|
| Order No. | | 393046 | | Heat Lot # | | | | | | | | es, LLC |
| Ord | er Qty | 7 | 6 7 | W/0 # | from Box | | | | RU | N 311 | 2 | 2 |
| | | | | OPERATION 1 | | | | | THRU | | -PUT/8HRS | |
| Mach No. | Date | Emp. Name | | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code |
| OKUMA | 12-19-15 | BA | 1.5 | 4 | 3 | 3,0 | | | | | | |
| Setup Hrs. | | | | | / | | | | | | | |
| 2.5 | | | - 11 | | | | | | | | | |
| Cycle Time | | | | | | | | | | | | |
| 100m | | | | | | | | , | | | | |
| Pcs/Hr | | | | | | | | | .9 | | | |
| ROUTING: | | | | | | | | | | | | |
| NO OTHER | | and the second | | OPERATIO | N 2 | SPORT W | (FEE | 175 | 11 11 15 17 15 1 | THRU-P | UT/8HRS | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code |
| CNC T42 | 1221-15 1821-15 | BA | 2.5 | 16 | 1 | 15 | 3 | | | | | |
| Setup Hrs. | 1000 | | 77.7 % | | | | | | <u> </u> | XOI | | |
| 1.5 | | | | | - | | _ | _ | 200 | | | |
| Cycle Time | | | | | | | | |) | 10 | 7 | |
| | | | | | | | | | 0 | 1 | | |
| lûzeli | | | | | | | | | |) | | |
| Pcs/Hr | *** | | | | | | | 116. | | | | |
| | | | | | | | | | 1 | | 0 | |
| ROUTING: | | What are and | A WELVINSON THE | 00=04=10 | NA | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | OPERATIO Total Pcs. | Cum. Total | Down time | Down time code | Notes | | THRU-PI | Scrap | Scrap Code |
| | | | | | | | , | | | | W | |
| Setup Hrs. | | | | | | | | | | | | |
| Cycle Time | 211 | | | | | | | | | | | |
| cycle rime | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| | | | | | | | | | | | | |
| ROUTING: | | | | | | | | | | | | |
| Notes / I | nstructions | | ime Codes | | | | irst Part In | | n Record | y in the | | |
| | | Maintenance Tooling | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | | |
| | | 3 Setup 4 FAIR | | | | | | | | | | |
| | | 5 Training6 Meeting | | | | | | | | | 1/15/00/-1100 | |
| ECOND AD | / DDODLIGTIO | | William Town | | | | | | لحصصا | | | |