

Part No.	7-4-15	Component	7-4-G-BLNK	control devices, LLC						
Order No.	393763	Heat Lot #								
Order Qty	10	W/O # from Box	378359							

OPERATION 1										THRU-PUT/8HRS	32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
7	12/15/15	OG	3	11	64	3		JOB-065			
	12-16-15	CS	7	30	41						
Setup Hrs.											
6 MINS											
Cycle Time											
15m											
Pcs/Hr											
4											


  

ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:											
Notes / Instructions	Down Time Codes	First Part Inspection Record									
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
	2 Tooling	12-16-15	SA	YES	✓	B	HT				
	3 Setup										
	4 FAIR										
	5 Training										
	6 Meeting										