Control Devices LLC / Work Order Production Record Heat Lot # Part No. Rev Letter Order No. Component Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified 1st Operation Special Notes / Instructions 2nd Operation 3rd Operation % Oper. Efficiency Planned Balance Due Pcs Plan Pcs/Day **Total Pcs** Actual Pcs/Day Setup % S/U hrs Setup Hours Down Time Prod. Hours Pcs/Hr Cum. Total Scrap Pcs. Actual S/U Code Machine # STD CYCLE TIME #DIV/0! Ó Ò **Total Efficiency** #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Ö Ó **Total Efficiency** 0.4 Ö #DIV/0! Ò Routing: Machine # STD CYCLE TIME #DIV/0! Ó **Total Efficiency** #DIV/0! Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved Final Part Calculation Code Hours Inspector Notes Description Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count