Control	Devices	es LLC		E	Machine No.	0.			HYDROM	A / TAMC	NAT / ACME / 2ND OPS	OPS		Set	Setup Allowed Hrs.	
Work Order Production Record	Product	ion Reco	<u>a</u>	Z I	Rev Letter				Wgt/Bar		Total Bars			Se	Setup Actual Hrs.	
Part No. S/	B5050	00		7	Planned Pcs/Hr	:s/Hr	9/	11	Bars per Load		Remaing Bars		÷		Setup %	25 25 25 25 25 25 25 25 25 25 25 25 25 2
Order No.	HE)	236	ADDED W	ED W/O#	Standard	CYCLE TIMES	i i		Wgt/Pc		Pcs/Bar			Special N	Special Notes / Instructions	
Order Qty	200		QTY CHANGE INLS/DATE	111	Actual			Verified	Compon	onent	S. S	0-10				
	2	-1	-1		oade	Diappod	Cim	Balanca	Dian		_	Material	- 1	Scran	0.00 83	
Date Name	Clock	Prod.	Hours	Pcs	Loads Today	Hours	Total	Due Pcs	Pcs/Day	Pcs/Day I	% wacn. Efficiency	Heat Lot No.	Down O	Pcs.	Notes	G
	Beginn	Beginning Balance	è				0	0		The second	18.00	The second				
06/11 IVK	200	2		600			0	0	0	0				Ø	1. Hole	1742
		1				4	0	0	0	0	Ţ	9		`		
							0	0	0	0				-	****	
Clan NIR	306	S		270			0	0	0	0		1		0	4 Hole	576
3/41 VIN	\ 20C	39/2		326			0	0	0	0	7			8	111	
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
	•		0.5				0	0	0	0			Se. 1	×		
						11	0	0	0	0						
							0	0	0	0			1			
							0	0	0	0						
							0	0	0	0						
							0	0	0	0						
							0	0	0	0	. 4					
							0	0	0	0			1			
	3	Į.					0	0	0	0		,				
								0	0	0						
							0	0	0	0						
			l <sub>k</sub>				0	0	0	0						
	46.9						0	0	0	0						
							0	0	0	0						
	-	3	2				0	0	0	0						
							0	0	0	0						
		0	0	0	0.0	0	0	0	0				0	0	Page 1	1
Efficiency		Final F	Final Part and Material Calculation	terial Calc	ulation	Code	Total Down Time on Description	ime on Page	ye Hours		į, į	Ξ.	First Part Inspection Record	ection Reco	rd	
Total Planned Pcs	Y	Total Co	Total Counted Pcs				Maintenance	ance	0	Date Part	Time Of	Approved	_	Inspector		Notes
Efficiency		Total Scrap Pcs	ap Pcs			2	Tooling		0	Submitted	Day	Yes / No	Check		) -	
Machine Count (PCS)	3	Estimate	Estimated Short Parts	rts		ω	Setup Idle	е	0	h1-5-1	in ash Ri	540 L	-	Y	(an insp)	
		Differenc	Difference in Parts				Other		0	41-6-9	12:15m		7	S	O EYE ( COM	x/
					7		Alternate -	Tooling/	<b></b>		,			4	-	