


Part No.	SN5001-10	Component	SN5001-20	
Order No.	389742	Heat Lot #	342898	
Order Qty	578	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
LATHE	11-9-15	ST	.3	4	1					
CHAMFER	11-9-15	CS	1.4	280	284					
Setup Hrs.	11-9-15	JN	3.5	420	704					
	11/10/15	T.W.J.	3.0	430	1134					
Cycle Time	11-10-15	SB	2.5	289	1423					
	11/11/15	T.W.J.	.5	51	1474					
Pcs/Hr										
20										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11-9-15	10AM	YES			DN		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									