

Control Devices LLC / Work Order Production Record			
Part No.	37 IF75B324	Rev Letter	B
Order No.	375B49	Component	IF7575B24-18
Order Qty	500		
			Heat Lot # or Box W/O #'s Found on Label

~~77~~ TE75781

B

375249

IF 7575 B24-1A

500

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Special Notes / Instructions	

1st Operation	
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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0				5				
10/25/15	IN	2		75		0	0	0	0								
6/26/15	NK	5		643		0	0	0	0				30				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # B17						0	STD CYCLE TIME			0	#DIV/0!
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
					0	0	0	0			
Total Efficiency:	0	0	0	0	0	0	0	0	#DIV/0!	0	0

Routing:

Machine #						0	STD CYCLE TIME				0	#DIV/0!
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
					0	0	0	0				
Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0	0	

Routing:

	First Part Inspection Record
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Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6-25-15	9:30	YES	DT	60# 6/25/15 DJ
Total Scrapped	0	2	Tooling	0					
Card Operation Count	0	3	Setup Idle	0					
Card Operation Count	0	4	Other	0					