Part No.		7-4-15		Component		7-4-G			control devices, LLC			
Order No.		401537		Heat Lot #					devices, LLC			
Order Qty		40		W/O # from Box		397615			77			22
	是其他的人的	加斯里尔克 。		OPERATIO	N 4	To the state of				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
9	2-2246	06	8	35	40	84	3				3	22
Setup Hrs.	2-23-16	26	B	23	63			4		,		
Say	7/24/16	P6.	- 163°S	10	73				1	20		
Cycle Time												
15m			5			/. \						
Pcs/Hr	-					(H.	UM	200	10			
A						# 11	12	VA	C ,		-2	
ROUTING:			_									
OPERATION 5 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						2						
Setup Hrs.												
											3	
Cycle Time						20						
						9						
Pcs/Hr						E-			<u> </u>		1	
ROUTING:		_										
Hamilian (张·苏·	Mary Rose	PARTY STATE	SERVEY ACTO	CONTRACTOR		洲流流流流	在10 21年,10日	阿拉伯拉西森拉	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.											2	
				3/								
Cycle Time												
,	_											
Pcs/Hr												
		1						<u> </u>				
ROUTING: Notes / Instructions Down Time Codes First Part Inspection Record												
Notes / Instructions Down Time Codes 1 Maintenance		Date Part	First Part Inspection Record Date Part Time Of Date Approved Mtrl Rev									
2		? Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
3 4		S Setup FAIR		2-22-15	10-300	7	1	B	JU			
5		Training Meeting					···		77.			
1	PRODUCTION				DACE							