

Control Devices LLC / Work Order Production Record																
Part No.	B1001-1	Rev Letter	C	Heat Lot # or Box W/O #'s Found on Label												
Order No.	375514	Component	B1001V-1													
Order Qty	200															
QTY CHANGE INLS/DATE																
Special Notes / Instructions																
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual S/U	Setup %
Machine # 418						0	0	STD CYCLE TIME							0	#DIV/0!
6/29/15 JT		2				0	0	0	0							
6-29 BR		1		15		0	0	0	0							
6-29 DR		3				0	0	0	0							
7-8 ST		175		5		0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0			
Routing:																
Machine # B17						0	0	STD CYCLE TIME							0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0			
Routing:																
Machine #						0	0	STD CYCLE TIME							0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0			
Routing:																
First Part Inspection Record																
Final Part Calculation	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs (from packing)	1	Maintenance	0	6-26-15	11:2	yfs	JT	(Signature)								
Total Scrapped	0	Tooling	0													
3rd Operation Count	0	Setup Idle	0													
2nd Operation Count	0	Other	0													
1st Operation Count	0															

Test 4/29/15