Oally 15

| The second secon | Macental and Comments | The second secon | | | | | | The second value of the second | - 1100 mm | |
|--|--|--|------------------------|--------------|----------------------|-----------------|------------------------------|--------------------------------|-----------|-------|
| Order No. | 1403-3-3/1b | σ | A CONTRACTOR | control | ה | | Component(s) | Heat Lot/Traceability No(s) | bility | |
| Order Qty | 100 | | | | | | SF403-3-3/16 | 392182 | ٣ | |
| | Distinguishing Traceablity Numbers | Traceablity N | umbers | | | | CFT-1/2 | | | |
| Flare Nuts Si | Six digit no. located on the box label under box quantity. | ed on the box | label under bo | ox quantity. | | | FLR-1/2 | | | |
| Brazing Rings Lc | Located on the box label, directly above the word "heat." | x label, direct | ly above the v | vord "heat." | | | BRZ03 | | | |
| ou . | Located on the spool label, starting with the letter "M." | ool label, star | ting with the I | etter "M." | | | | | | |
| - | Use their work order number and date on the box label. | der number ar | nd date on the | box label. | | | | | | |
| | Located on the bag followed by "Lot Number." | g followed by | "Lot Number. | Ü | | , | | | | |
| | Do not require traceability. | ceability. | | | | | | | | |
| The second secon | > | Setup | d A | Cycle | | | | Thru- | | |
| Mach. No. | 7 | Hrs. | | Time | | Pcs./Hr | = | put/8hrs | | |
| Date Emp. Name F | Prod Hrs. Tot | Total Pcs. | Cum. Total | Down Time | Down Time | | Notes | | Scrap | Scrap |
| Shirt | | 3 | 1 | 2 | | A) | | | | |
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| ROUTING: | | | | | | | | | | |
| Special Notes / Instructions | | Down Time Codes | | | | First P | First Part Inspection Record | | | |
| | 1 Ma 2 Too | Maintenance Tooling | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Rev Letter | tter Inspector | Notes | es | |
| | | R b | Jahr 2 | ex | | 0 | XX | 60# esq) v | | |
| | | Training Meeting | | | | | | | | |
| BRAZING PRODUCTION RECORD | \$ | | | 3- | - | | | | | |