

Control Devices LLC
Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

Remaining Loads

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Planned Pcs/Hr

Remaining Loads

Wgt/Bar
Total Bars
#DIV/0!

Bars/Load
Total Loads
#DIV/0!

Component

Wgt/Pc
Pcs/Bar
#DIV/0!

Setup %

Order Qty

Part No. P1676B31
Order No. 327166

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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beginning balance

3/20 Dr 1131 1/2 14716

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

3/21 NK 506 14716 204

Drill trap

First Part Inspection Record

Barstock Efficiency	Actual Efficiency	Down Time Codes	Total Hours	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
Total Planned Pcs 0	Total Counted Pcs	1 Maintenance 0	0						
Barstock Efficiency #DIV/0!	Actual Efficiency #DIV/0!	2 Tooling 0	0						
		3 Setup Idle 0	0	3/20/14 12:25	yes				
		4 Other 0	0						
Total Barstock Pcs #DIV/0!		5 Alternate - Tooling/Units/ S/U 0	0						