

Setup Allowed Hrs.	
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Setup Allowed Hrs.	
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Loads		

Special Notes / Instructions :

Age Group	2003	2004	2005
18-29	~85	~88	~90
30-49	~75	~78	~80
50-69	~65	~68	~70
70+	~55	~58	~60

Down Time	Scrap Pcs.	Notes
10:00	10	10:00
10:10	10	10:10
10:20	10	10:20
10:30	10	10:30
10:40	10	10:40
10:50	10	10:50
11:00	10	11:00
11:10	10	11:10
11:20	10	11:20
11:30	10	11:30
11:40	10	11:40
11:50	10	11:50
12:00	10	12:00
12:10	10	12:10
12:20	10	12:20
12:30	10	12:30
12:40	10	12:40
12:50	10	12:50
13:00	10	13:00
13:10	10	13:10
13:20	10	13:20
13:30	10	13:30
13:40	10	13:40
13:50	10	13:50
14:00	10	14:00
14:10	10	14:10
14:20	10	14:20
14:30	10	14:30
14:40	10	14:40
14:50	10	14:50
15:00	10	15:00
15:10	10	15:10
15:20	10	15:20
15:30	10	15:30
15:40	10	15:40
15:50	10	15:50
16:00	10	16:00
16:10	10	16:10
16:20	10	16:20
16:30	10	16:30
16:40	10	16:40
16:50	10	16:50
17:00	10	17:00
17:10	10	17:10
17:20	10	17:20
17:30	10	17:30
17:40	10	17:40
17:50	10	17:50
18:00	10	18:00
18:10	10	18:10
18:20	10	18:20
18:30	10	18:30
18:40	10	18:40
18:50	10	18:50
19:00	10	19:00
19:10	10	19:10
19:20	10	19:20
19:30	10	19:30
19:40	10	19:40
19:50	10	19:50
20:00	10	20:00
20:10	10	20:10
20:20	10	20:20
20:30	10	20:30
20:40	10	20:40
20:50	10	20:50
21:00	10	21:00
21:10	10	21:10
21:20	10	21:20
21:30	10	21:30
21:40	10	21:40
21:50	10	21:50
22:00	10	22:00
22:10	10	22:10
22:20	10	22:20
22:30	10	22:30
22:40	10	22:40
22:50	10	22:50
23:00	10	23:00
23:10	10	23:10
23:20	10	23:20
23:30	10	23:30
23:40	10	23:40
23:50	10	23:50
24:00	10	24:00

6	5/8	10/15
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Place

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Material	Inspector	Notes

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