


Part No.	R452-12	Component	A02001-0012	
Order No.	389665	Heat Lot #		
Order Qty	500	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CUT SAW #471 K.F.	11-9-15	JT	1.7	158						
Setup Hrs.										
.3										
Cycle Time										
Pcs/Hr										

### ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD #91	11-9-15	JT	1	1						
	11-10-15	CS	1hr 10 min	149	150				3	22
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

### ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Chamber Spro Wheel	11-9-15	JT	1	1						
	11-9-15	JN	3	158	159					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

### ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-9-15	2pm	yes		D	DH	