


Part No.	G6	Component	A02071-0024	
Order No.	393934	Heat Lot #		
Order Qty	2000	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	12-14-15	HVD	5	195					0	
	12-15-15	HVD	6.5	239	434				0	
Setup Hrs.	12-16-15	HVD	8	288	722				0	
1	12-17-15	HVD	8	285	1607				0	
	12-18-15	HVD	8	300	1307					
Cycle Time	12-19-15	JB	2	85	1392			Job Out		
1m30s								HVD		
Pcs/Hr										
36										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:									
Notes / Instructions		Down Time Codes		First Part Inspection Record					
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector
				Notes					