


Part No.	JR4	Component	JR-BLNK	
Order No.	394630	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	12-18-15	JB	1/4	2	2	—	—	Job Out	—	
Setup Hrs.										
10 MIN										
Cycle Time										
2 MIN										
Pcs/Hr										
27										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-18-15	9:00	Y	✓	A	DT	