

Part No.	SF405-5-1/4	Component	SF405-A-BLNK						
Order No.	399050	Heat Lot #							
Order Qty	25	W/O # from Box							

OPERATION 1										THRU-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	2/2/16	P.G.			63			Joboct	3	11/22	
Setup Hrs.											
6 MIN											
Cycle Time											
3 MIN											
Pcs/Hr											
18											

\$1.87
 2-8-16
 SS

3

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-2-16	11:4-	YES	✓	B	DH	