Part No.		SF405-3-1/4-1/2		Component		SF405-3-1/4			control devices, LLC				
Order No.		398099		Heat Lot #					1	الله الله	device	es, LLC	
Ord	er Qty	1	15		W/O # from Box								
				OPERATIO	ON 1			40/20		THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
STEPDRILL	1/25/16	P.C.	1		17					1			
Setup Hrs.									000	ct			
1	_												
ycle Time		•											
60 SEC								7	114				
Pcs/Hr				110,000					21	<u>_</u>			
54		1							5	1)	A		
ROUTING:					1		1						
		CHECKEN THE REAL PROPERTY.	R-ENTSWINE	OPERATION 2			ASSESSED FOR SERVICE	THR		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
etup Hrs.													
uala Tima													
ycle Time									110	_			
1													
Pcs/Hr													
OUTING: OPERATION 3 THRU-PUT/8HRS										DUT/OUDE			
/lach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
									Wall Williams			0040	
etup Hrs.											===		
ŀ													
ycle Time						120							
Pcs/Hr												-	
H				****									
OUTING:													
THE RESERVE AND ADDRESS OF THE PERSON NAMED IN	structions	Down Ti	me Codes	H ANDREAS		F	irst Part In:	spection	Record				
32 13 3 3 4		1 Maintenance 2 Tooling		Date Part Submitted	Date Part Time Of Day Approved Mtrl F		Rev	Inspector Notes					
		3 Setup				Yes / No	Check	Letter					
		4 FAIR 5 Training											
CONDARY	PRODUCTION	6 Meeting			DAGE								