Part No.		SB7501		Component		SB7501-10			control devices, LLC			
Order No.		395416		Heat Lot #		s						
Order Qty 1000 W/O # from Box												
				OPERATIO				akc/65		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
4WAY #473	1-16-16	JN	1,5	153	150		3	Usea	SCrAI CHAMF			
Setup Hrs.	1/19/16	NR	2,5	297	450			100	SET UP	C/		
0213	1/25/16	7 7 7	300	300	750			07 1	0 11		\$	
Cycle Time	1/24/4	5	1	2022	500		-	Di	FRON	e -	α	
Cycle Time												
Pcs/Hr												110
ROUTING: OPERATION 2 THRU-PUT/8HRS												
		AND CHARLES				Down	Down time			THRU-		Scrap
Mach No.	Date 1/18/16	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
567	119116	NIX	1	150	300				- 10		P	
Setup Hrs.	1/25/16	XIK	2	300	750						\$	
	1-24-11	T	-~	15	15%						6	
3e7	13114			750	100				7.00	1		
Cycle Time			00				/	,				-
						/		(C)				
			E.				10.	10	110		*	
Pcs/Hr							\$0.					
		-W- 11-12					11	CH25			0	
			100								0	
ROUTING:				OPERATIO	VI 3					TUDIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		I HKU-I	Scrap	Scrap Code
Setup Hrs.												
Cycle Time						(6)						
Pcs/Hr								-				
. 03/111								N.		-		
ROUTING:							I					
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenanc	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
1		2 Tooling3 Setup				Yes / No	Check	Letter	- M			
		4 FAIR		1-15-16	17 0.2	468		E	DH	ESH-03 4	H(gre)	
		5 Training6 Meeting			12 pm	(h)			DIT		- Car	
SECONDARY	/ PRODUCTION				DAGE 1							