	9				Con	trol Devices	LLC / W	ork Orde	r Productio	on Record						- 3
Part No. 79 3 00 77 Order No. 75 80 83			PW	Rev Letter 4								Heat Lo	ot#		~	
			\$ 80 834			Com	Component			:	7		or			W2
Order Qty 306 PL					64								Box W/O #'s Found on Label			
QTY СНА	NGE INLS/D	DATE			7							St	andard (Cycle Time	& Setup T	ime Vertifi
			Specia	al Notes /	Instructi	ions							st Opera			
MILL EINTH PART												2	nd Opera	ation		
11+10 F-100T					HPARI							3	rd Opera	ation		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned	Cum.	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	S/U Setup %
Machine #		Will I	King ta	100		0	0		YCLE TIME		Laft 1 to			1324/12/12	0	
				66		0	0	0	0			T	12			
8-27-15	16			146	41	0	.0	0	0	H						
8-27-15				111	-	0	0	0	0							
8-88-15				26		0	0	0	0							
					-	0	. 0	0	0					-		
			-		-	0	0	0	0	.5		-	-			
						0	0	0	0		-		-			
					-	0	0	0	0			 	-	-		
					1	0	0	0	0			-	-		-	
						0	0	0	0							
Total Effici	iency	0	0	0.	0	0	0	0	0	#DIV/0!	0	Cartie I	0	Selling)	12.0	Mar Size
							R	outing:			DESCRIPTION OF THE PARTY OF THE	L TOCATA	The National Parties		-0.25 A 100 A	S-10-16-17-17-17
Machine #	B17	- 1	11111	690 / 3			0	STD CY	CLE TIME	# 1,7724 NO.			HIP K		0	#DIV/
						0	0	0	0							
						0	0	0	0							
						0	.0	0	. 0							
					-	0	0	0	0							
	-					0	0	0	0		_					
					-	0	0	0	0							
					-	0	0	0	0				117.			
				-	-	0	0	0	0							
						0	0	0	0						_	
						0	0	0	0							
Total Effici	ency	0	0	0	0	0	0	0		#DIV/0!	0	00000	0	Compare y	enter a	
(Angeles)						AND ASSESSMENT OF THE PARTY OF		Routing:			124	28.55 KNO9.	S. S. SANT	M300053991	NOT PROPERTY	A. A. F. T.
lachine #			1 1 12		HITT	1000	0	STD CY	CLE TIME		200		He has		0	#DIV/0
						0	-0	0	0						- Face	
						0	0	. 0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
	-					0	0	0	0							
						0	0	0	0							
-	-	-			2:	0	0	0	0			_				
		-+				0	0	0	0							
otal Efficie	ncv	0	0	0	0	0	0	- 0		#DIV/0!	0	(ibysiging)	0	E-Aramatan	#UNESCEN	(5.45×5±12-5€)
- tur Ernole	vy	CAY SEE IS	La Vacati	05128080	CHILD RE	A APPLIES OF STREET	of full-lated and the second	Routing:	1 7	ויין ייין אוטה	U		U	TO SELECT	Salara 24	
		-					-	touting	7 7		irct Da	rt Inci	nection	Record		-
Final Part Calculation					Code	Total Down Time Description		Hours	Date Part Submitted	Time	Time		oved No	Inspector		Notes
tal Counted Pcs			(from packing)		1	Maintenance		o i	8-26-15	10:3	10:30		2	SA	1	
tal Scrapped			0		2	Tooling		0	20 /0	2015 10:3		Yes		1	<u> </u>	
d Operation Count		+	0		3			0	A	+	-		-		-	
d Operation Count			U		3	Setup Idle		U					- 1		1	,-9
	- C-		0		4	Other		0	8							7.