


Part No.	9-4-15	Component	9-4-G-BLNK	
Order No.	392079	Heat Lot #		
Order Qty	2	W/O # from Box	377106	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	12/2/15	DG	8		34	6m	3			
	12/3/15	P.G.	6	37	61					
Setup Hrs.										
6 MINS										
Cycle Time										
Time										
Pcs/Hr										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									