

Control Devices LLC / Work Order Production Record																	
Part No. SW1001-10						Rev Letter E						Heat Lot #					
Order No. 349028						Component SW1001-20						or Box W/O #'s					
Order Qty 800												Found on Label					
QTY CHANGE INLS/DATE												Standard Cycle Time & Setup Time Verified					
Special Notes / Instructions CHAMFIER						1st Operation											
						2nd Operation											
						3rd Operation											
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 467																	
STD CYCLE TIME																	
10/07/NK	230	180				0	0	0	0							0	#DIV/0!
10-7-14	GB	7.5		172		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:				0	0	0	0	0	0	#DIV/0!	0		0				
Reem - Dehurr Routing:																	
Machine # 467																	
STD CYCLE TIME																	
10-7-14	GB	6.0	-	144		0	0	0	0							0	#DIV/0!
10-8-14	GB	7.5	-	192		0	0	0	0								
10/10/14	TAB	4.5	-	72		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:				0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #																	
STD CYCLE TIME																	
						0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:				0	0	0	0	0	0	#DIV/0!	0		0				