


Part No.	11-4-21	Component	11-4-I-BLNK								
Order No.	397562	Heat Lot #									
Order Qty	10	W/O # from Box	381434								

OPERATION 1										THRU-PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	1-20-16	DG	2.5		10						
Setup Hrs.											
12 MIN											
Cycle Time								JOB OUT			
23 MIN											
Pcs/Hr											
2											

ROUTING:											
OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	

ROUTING:											
OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		1-20-16	5:55 PM	YAS	✓	B	WRB			