| 772  |                    |  | 111             | 73                 |   |   |  | vork Ord             | er Product     | ion Recor             | 811                  | 5               |                               |                |              |             |
|--|--------------------|--|-----------------|--------------------|---|---|--|----------------------|----------------|-----------------------|----------------------|-----------------|-------------------------------|----------------|--------------|-------------|
|  | No.                | +1   | 148             | > (-)              | 2   | 7   | ev Letter  | at-                  |                |                       |                      | 1               | Heat L                        |                |              |             |
| Orde   |                    | 3  | 1719            | 112                | 1   | Co  | mponent  | 5                    | (16 M)         | Br                    | WAO.                 |                 | or<br>NAV                     |                |              | 20.         |
| Order Qty 44   |                    |  |                 |                    |   | 7   |  |                      |                |                       |                      |                 | Box W/O #'s<br>Found on Label |                |              |             |
| QTYC   | HANGE INL          | S/DATE   |                 |                    | $\neg$  |   |  |                      |                |                       | = 0.3                |                 |                               |                | - 9 C-A-     |             |
| -  |                    |  | Sp              | ecial Notes        | / Instruc                                       | ctions  | _  | 7                    |                |                       |                      | ation           | c & setu                      | p Time Ver     |              |             |
|  |                    |  |                 |                    | 9   |   |  |                      |                |                       |                      |                 | nd Oper                       |                | -            |             |
| -  | 1                  |  | -               |                    |   | and True  |  |                      |                |                       |                      | 3               | rd Oper                       | ation          |              |             |
| Date   | Emp.               | Prod.  | Setup           | Hours<br>Total Pcs | Planned   | Hours<br>Cum.   | Balance  | Plan                 | Actual Pcs/Day | % Oper.<br>Efficiency | Down                 | Code            | Scrap                         | Pcs/Hr         | S/U hrs      | s/u         |
| Machine  | # B18              |  |                 |                    | AGE OFFICE                                      | 0   | 0  | the part of the last | YCLE TIME      |                       | 4.<br>36 100 un      | HERWEN          | FREE ESTA                     | Paraga e       |              | -           |
|  |                    |  |                 |                    | 415   |   |  | 0                    | 0              |                       | SIA DOMESTICAL       | 000414000444    | T                             | T PRODUCES E   | STOR S       | 0   #D      |
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| <b>F</b>   | -                  | -  | -               |                    | 11.1  | .0  | 0  | 0                    | 0              |                       |                      |                 |                               |                |              |             |
|  | -                  | +  | _               |                    | 1111-1111<br>1111-1111                          | 0   | 0  | 0                    | . 0.           |                       |                      |                 |                               |                |              |             |
|  | - 5-               | -  | -               | +                  | 2011.14<br>13757.7                              | 0:  | 0  | 0                    | 0              |                       |                      |                 |                               |                |              |             |
|  | , V.               |  | _               |                    | 1945  | 0   | 0  | 0                    | 0              |                       | -                    | -               | -                             | -              |              |             |
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|  |                    |  |                 |                    | 1,515   | 0.  | 0  | 0                    | 0              |                       | +                    | -               | -                             | <del> </del>   |              |             |
|  |                    | 1/2/   |                 |                    | 400   |   | 0  | 0                    | 0              |                       |                      | 1               |                               |                |              |             |
| NEWS COMPANIES   | 28050000           | PERMIT   | and thereign    | no Management      |   | Ó   | 0  | Ó                    | 0              | 1000                  |                      |                 |                               |                |              |             |
| Total Effic  | ciency             | . 0  | 0.4             | 0                  | 0   | 0   | April STATE STATE OF   | 0                    | Ö              | #DIV/0!               | Ö                    |                 | 0                             |                |              |             |
| Machine #  | B17                | 0/68   | 2767627         | 11 500 617 131     | and the same                                    | Value of the Control | l o  | louting:             | CIF TIREF      | Ingenieraenan old     | g kroun er           | or resource Vis |                               | Tarraverso Lor |              | III.        |
| 5/24/15  | 37                 | 6  | Berri Central C | 40+                | Part of   | 0   | 0  | 0                    | CLE TIME<br>0  |                       |                      | 7.7.7           | 1 4 T                         |                |              | 0   #DI\    |
| 5/27   | 37                 | 75   |                 | 457                | A. (127.12.12.12.12.12.12.12.12.12.12.12.12.12. | 0   | 0  | 0                    | 0              | P.177                 | +                    | 1               | 1 13                          | 6              | A            |             |
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| 7.70   |                    | 1 1  |                 |                    | ######################################          | 0   | . 0  | 0                    | 0              | right of the second   |                      |                 |                               |                |              | * 1         |
| 3.   |                    |  |                 | <u> </u>           | 1   | Ö   | 0  | 0                    | 0              |                       |                      |                 |                               |                |              |             |
|  |                    |  |                 |                    | 100   | 0   | 0  | 0                    | 0              | 1                     |                      |                 |                               |                | 1            |             |
| Total Effici   | ency               | Ó  | 0.              | 0.1                | 0   | i Ó i   | 0  | 0                    | 0              | #DIV/0!               | 0                    |                 | 0                             | interpretary   | 11.1.1.11    |             |
| A CANADA A CAMBRIDA COM  | *********          |  |                 |                    |   | 7   |  | Routing:             |                | months of a filtering | WERN COLUMN          | (hepatheneo)    |                               | TACHER STORE   | - 1,0082     | 2 Of J 1744 |
| Machine #  | 11                 |  |                 |                    | Milat.  |   | 0  |                      | CLETIME        |                       |                      |                 |                               |                | Ċ            | ) #DIV      |
| 5/06/15  | 77                 | ,5   | -               | 407                |   | 0   | 0  | 0                    | 0              |                       | the                  |                 |                               |                |              | E.          |
| 40   |                    |  |                 | 10.                | 211 A   | 0   | 0  | 0                    | 0              | 9 7 202               |                      |                 |                               |                |              | Sec.        |
|  |                    |  |                 | - 8                | Table 1   | - O   | 0  | . 0                  | 0              |                       | 1                    |                 | -                             |                |              | 4-          |
|  | -0 g               | N. Contraction of the Contractio |                 |                    |   | 0.0   | 0  | 0                    | 0              |                       |                      |                 | (6)                           |                |              |             |
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|  |                    |  | 1               |                    | 10.4  | 0   | .0   | 0                    | 0              |                       |                      |                 | _                             |                |              |             |
| - 18   |                    |  |                 |                    |   | 0   | 0  | 0 :                  | 0              | 140 Fz                |                      |                 |                               |                |              |             |
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| Total Efficie  | ncv                | - Ö ::   | ·- 0            | 0                  | ō   | 0   | 0<br>0   | 0                    | 0              | 21501751              | とうなどの あんり            | digitaliza e    | eu gestaatt ee                | NASHASINA.     | out the same |             |
| in the same of the | ncy . j            |  | SCAY SE         |                    |   | Z I LUCK  | The state of the s | louting:             | 0.             | #DIV/0!               | 0                    | 10点型            | O                             |                |              | 1 Z         |
|  |                    |  |                 |                    | . 7   |   |  | .outnig.             |                |                       | Circt D              |                 |                               | D .            |              | £33         |
| Final Part Calculation   |                    |  |                 | Code               | Total Do<br>Descri                              |   | Hours  | Date Par             | t Tim          | ie                    | Approved<br>Yes / No |                 | Inspecto                      |                | Notes        |             |
| otal Counte  | d Pcs              |  | (from r         | packing)           | 1   | Maintena  | ince   | 0                    | 5/8/15         |                       |                      | YE              |                               | OK-            | -            | *           |
| otal Scrappe   | ed                 | - 54   | 0               |                    | 2   | Tooling   |  | 0                    | 5/8/15         |                       | 730 PM 920 PM        |                 |                               |                | +            |             |
|  | rd Operation Count |  | 0               |                    | 3   |   |  |                      | 1              |                       |                      | YE              | 27.00                         | OK             | -            | - 1         |
| rd Operation   | n Count            |  |                 | 1 2 14             |   | Setup Idle  | , ,  | 0                    | 5-26-19        | 5 83                  |                      | 4/2             | A 15.00                       |                |              | 110 5 0 1 1 |