Part No.		705-15-3/10		Component		705-A-BINK			control devices, LLC			
Order No.		394895		Heat Lot #					]		device	es, LLC
Ord	ler Qty	200		W/O # from Box		388173		(A)				
		MILWAY STAR	ABBUTA	OPERATIO	N 1	Down		i deminara	all the state of t	THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	Down time code		Notes	4	Scrap	Code
7	12/21/15	DG	3	25	1007	25	3					22
Setup Hrs.	12/22-15	DG	10	76	18 3	00					2	22
ben	0-23-15	E.B.	8	22	205							
Cycle Time	1223-15	CS		24 -	237	<del></del>	-	-			1	22
Cycle Time	-	DG	10	20	297					7	AU	60
10m	12-24-15	es.	2	10	317		7	-	- /		walk	0
Pcs/Hr							1	-0	41	-2	MO.TA	110
			0								11	an
												3
ROUTING:  OPERATION 2  THRU-PUT/8HRS												
			0.0			Down	Down time	AND DEVENO	KATERIA, AZTON	THRU		Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
		1										
Setup Hrs.												18
Setup mis.									Patricia III			
						1						
Cycle Time						, , , , , , , , , , , , , , , , , , ,						
187 g												
Pcs/Hr							1-22					
						W						
							0				-	
ROUTING:	no other to be did "Two	A Self-Transport	Page State December 200	ODEDATIO	N. 2 March Commission	nd who views	Les tiebes y teches (ville	STAR VIS. I	KIND OF THE OWNER	TUDU	DUT/QUEC	
					N 3	Down	Down time	and the same		THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
												81.3
									_		590	
Cycle Time												
Pcs/Hr								7				
. 55/111									100			
ì												
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance	e	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling 3 Setup		12/21/15	Bom	Yes / No	Check	Letter	JC			
		4 FAIR 5 Training		10113	Dipire			D				
		6 Meeting										
FCONDARY	PRODUCTION	RECORD			PAGE 1						Test Form 1	o la mila m