


Part No.	G4	Component	A02071-0024	
Order No.	389961	Heat Lot #	N/A	
Order Qty	2000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	230	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	11-10-15	HVD	8	215					0	
	11-12-15	HVD	8	250	465				0	
Setup Hrs.	11-13-15	HVD	11	360	825				0	
1	11-16-15	HVD	71	251	1076			Jobert HVD	0	
Cycle Time										
1M309										
Pcs/Hr										
30								11-23-15 55		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/15	9:20	YES	✓	A	211	