Part No. Order No.		G50-12SS		Component		A	A06202-0036				= contr	100
				HI VI						<b>G</b> 2	ontr device	es, LL
Ord	ler Qty	-	500	W/O	# from Box							ů.
				OPERATIO	ON 1		S. B. C.			THRU	-PUT/8HRS	-d 8
Mach No.	Da <mark>te .</mark>	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
OKUMA	12.10-5	564	8.0	14	14	3.0	3					
Setup Hrs.	M/11/68	137	E	373	95							
	12:11.15	RA	6.0	35	120	3	2/3					
<i>a</i> ,	12/12/15	BJ	1.	29	140	0)	1					
Cycle Time	12-12-15	20	4,5	16	165	1.5	2/3	Change turning too		7061		
5m	12/14/15	BA	6	30	195				219797			
Pcs/Hr	12-14-15	70	4.+	21	241		-					
	12:14:15	BA	6,5	38	300		-					
10	12/15/15	05	613	27	328							
ROUTING:				0 /	000							
Carlo Sala			or populary	OPERATIO	N 2	Marian.			Red Villa	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	12:15.15	BA	615	32	359							
	12/16/18	Bo	7.5	40	399							
Setup Hrs.	12.16:15	20	1.5	10	409							
	10/10/16	BH	6.0	26	535							
Cycle Time	12/17/16	Bs	6	35	570				()	0		
Cycle Time				2.				10		X		
								40				
Pcs/Hr						91	-					
1 03/111									111	P		
							-		4 10		0	
ROUTING:								-	5.0	•		
		Appearing siles		OPERATIO	N 3	The State of the				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time									я .			
-												111
Pcs/Hr												
-					X							
ROUTING:												
Notes / In	structions	Down Ti	me Codes			F	irst Part Ins	pection Re	cord	V, 17.		
1		· mantenance		Date Part	Time Of Day	Approved	roved Mtrl Rev Inspector			Notes		
2 3 4		Setup FAIR		Submitted	nitted Time Of Day Yes / No Check Letter Inspector		Speciol	Notes				
				12-10-15	11.152	YFI>	V	A	M	(0.50) M		77 WEWST-
	5	Training Meeting							V			
ECONDARY	PRODUCTION				PAGE 1			1			Test Form 1	7-11-