


Part No.	P7510001-02	Component	P7510001-10	
Order No.	388541	Heat Lot #		
Order Qty	20	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS 0470	11/3/15	ST	.2	2					1	11
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										
									1	

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472	11-6-15	ST/CS	.1	1						
	11-6-15	CS	10min	20	21			Job out	1	22
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance									
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									