Part No.		503-4-1/4-1/2		Con	Component		503-4-1/4			GD control devices, LLC		
Order No.		390062		Heat Lot #						6114	device	es. Li/c
Order Qty		5		W/O # from Box		NA						
MEN AND				OPERATIO	N 1		DAY MAD			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Stipped	1/1/11/15	16	/		5				7			
Setup Hrs.									60	n)+		
1						_		N.	Section			
Cycle Time						-	-					
Cycle Time										16		
-									, 11	0/10		
Pcs/Hr									11-15	3		
	100										a	
ROUTING:				l							A.	
124 ME 18 MI			OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		_										///
Cycle Time												
Pcs/Hr											-	
			_									
ROUTING:												
	A PROPERTY.	V. A. S.		OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
							_					
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / Ir	nstructions	OWNER CO.	Down Time Codes				First Part Insp					
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
ECOND ABY BRODUCTION		6 Meeting				- ti						