


Part No.	E10	Component	A02001-0032	
Order No.	388361	Heat Lot #	n/a	
Order Qty	1000	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	10-28-15	HVD	2	61						
	10-29-15	BA	9	291	352					
Setup Hrs.	10-29-15	HVD		314	666					
	10-30-15	BA		189	855					
	10-30-15	HVD	9	315	FC 1178					
Cycle Time	10-30-15	BA	8	277	1447					
/M31s	11-2-15	HVD	8	293	1740			JABOUT		
	11-3-15	HVD		70	1810					
Pcs/Hr										
31										

ROUTING:

DEBURR

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
6 Meeting								