


| | | | | |
|-----------|------------|----------------|----------------|--|
| Part No. | SF7-2.5-22 | Component | SF7-2.5-E-BLNK |  |
| Order No. | 395581 | Heat Lot # | | |
| Order Qty | 25 | W/O # from Box | 384 947 | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | 24 | |
|-------------|--------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 10 | 1-4-16 | CS | 8 | | 14 | | | | | |
| | 1-4-16 | DG | 8 | 20 | 34 | | | | | |
| Setup Hrs. | 1-5-16 | CS | 8 | 18 | 42 | | | | | |
| 10 MIN | 1-5-16 | DG | 5 | 18 | 60 | | | | | |
| Cycle Time | | | | | | | | | | |
| 16 MIN | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 3 | | | | | | | | | | |

DE - NO PARTS @ MACHINE

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| 1 Maintenance | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| 2 Tooling | | 1/4/16 | 5p | Y | ✓ | A | TC | |
| 3 Setup | | | | | | | | |
| 4 FAIR | | | | | | | | |
| 5 Training | | | | | | | | |
| 6 Meeting | | | | | | | | |