


Part No.	7-3-19	Component	7-3-E-BLNK	
Order No.	392763	Heat Lot #		
Order Qty	70	W/O # from Box	386461	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12/3/15	D.G.	3		9	6 min	3		4	22
	12/4/15	P.G.	8	23	32				3	22
Setup Hrs.	12/4/15	D.G.	8	26	38					
10 min 1 MIN	12/7/15	P.G.	5	20	78			Jobcut		
Cycle Time										
14 min										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 2										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-3-15	8pm	YMS	✓	B	WFB	