Part No.		P1010001-00		Component		P1010001-10			control devices, LLC				
Order No.		391002		Heat Lot #					devices, LLC				
Order Qty		250		W/O # from Box									
to Foot selly				OPERATIO		TYPE TO SE				THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
HAAS VERT MILL	11-19	M5 SM	1.5	120	128						2	11	
Setup Hrs.	11-19-15	LJ	3.0	131	259			5	00 Ou				
1							s/a						
Cycle Time							260	_	10/				
3 MIN 4 PCS							,	100	14/12				
Pcs/Hr							- 6	249	Mili				
1 03/111								1	1.6			22	
ROUTING:											3		
	NEW TON		STORY TO SE	OPERATIO	N 2	JEL KAN	MANAGEMENT			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
	_											S-1175	
Setup Hrs.											\1		
Cycle Time													
										_			
Pcs/Hr													

ROUTING: OPERATION 3 THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
											'		
Setup Hrs.													
Cycle Time													
				78 - 247									
Pcs/Hr													
		_											
).										
ROUTING:													
Notes / Instructions		Down Time Codes		64.6				pection Record					
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector			Notes		
		4 FAIR											
		5 Training6 Meeting											
CECOND ADV DDODUCTIO								·		V-11/2			