Part No.	Order No. 389055				Thru-Put/8Hrs		Wgt	/Pc.	0.2336	1 - Maintenance 2 - Tooling	1	Mach No.	B+5 /8
Order No.				Standard Standard	Planned Pcs/Hr		Wgt/Bar Component		18.1 A02002-0022	3 - Setup 4 - FAIR	Setup A	llowed Hrs.	
Order Qty			QTY CHANGE INLS/DATE	Actual	Actual Pcs/Hr					5 - Training 6 - Meeting	-	Pcs./Bar	77
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat L	ot No.	Down Time	Down Time Code		Notes		Scrap Pcs.	Scrap Code
11-12-15	np						8	3				25	10
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TOTAL PCS. PRODUCED							H-M-	200		CRAP PCS	<i>d</i> 5		
control devices, LLC		50D 0 41 /5		Notes / Instructions	To Signary Disease	pection	Date Part Submitted		Yes/No C	Mtrl Rev heck Letter Inspector		Notes	
		FOR DAVENPORTS & BROWN & SHARPES ONLY. From Loads = Pcs/Bar x Total loads ran during shift x NEED CYCLE TIME, SETUP, AND ROUTING			To Figure Pieces Bars per load Record	11-12-15	2	20 YES	VD #	A STATE OF THE PARTY OF THE PAR			
		100000000000000000000000000000000000000	onuse. Hardyten at Hillston (f. 183			irst P	Rate of the	211	Marin market at the last of th	TOWNS NEED TOWN			
PRIMARY PRO	ODUCTION R	ECORD										Tost For	m 10/14/15