Part No.		901-2-1/4-2		Component		901-2-1/4			control devices, LLC			
Order No.		391344		Heat Lot #		G.				60 4	device	es, LLC
Order Qty		3		W/O # from Box								
Note of the State		NEW MERCHANISTS		OPERATION 1		Participated to the American			THRU		-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Des /Us								2.3				
Pcs/Hr												
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down time	Down time code			THRU	-PUT/8HRS Scrap	Scrap Code
Setup Hrs.												
octup mor											1	
Cycle Time										, d	Sov.	2
Pcs/Hr									(9)	90	3776	5
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Pcs/Hr	× ×			. Ho				-				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		4 FAIR 5 Training 6 Meeting										