Part No.	o.	S403-	S403-2-3/16		0			Composition (c)	Heat Lot/Traceability	lity	
Order No.	Vo.	39	395786	1	devices, LLC	LC		component(s)	No(s)		
Order Qty	Qty		60					SF403-2-3/16	395780		
		Distingu	Distinguishing Traceablity Numbers	ity Numbers				CUTU-1-1/2			
Flare Nuts		Six digit no.	located on the	Six digit no. located on the box label under box quantity.	box quantity.			BRZ03			
Brazing Rings		Located on	the box label, c	Located on the box label, directly above the word "heat."	word "heat."						
Copper Tubing		Located on:	the spool label	Located on the spool label, starting with the letter "M."	letter "M."		-				
Flare Tubes		Use their wo	ork order numb	Use their work order number and date on the box label	ne box label.					2	
Snap Rings		Located on	the bag followe	Located on the bag followed by "Lot Number."	yr."						
Caps/Plugs		Do not requ	Do not require traceability.								
-	Mach. No.			Setup Hrs.	Cycle Time		Pc	Pcs./Hr	Thru- put/8hrs		
Date E	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Time	Down Time Code		Notes		Scrap	Scrap Code
1/6/16	Se Se		65	59	8					0	
					,					-	
							٠				
									2		
									8763		
									S,		
			8							?	
										8	
Sanon Ipraede	otes / instructions	CHOUS	DOWN TIME	codes	The second second		HIST	First Part Inspection Record			
			 Maintenance Tooling 	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Rev	Rev Letter Inspector	Notes		
			3 Setup 4 FAIR	1-6-16	8:45	485	1	(X)			
			5 Training								
BRAZING PRODUCTION RECORD	JCTION REC						-			Test Fo	Test Form 11/4/15
											Services Mr. Wilsonson