

Control Devices LLC / Work Order Production Record																	
Part No.		<u>B1000-1</u>		Rev Letter		<u>C</u>		Heat Lot # or Box W/O #'s Found on Label									
Order No.		<u>347981</u>		Component		<u>B10001U-1</u>											
Order Qty		<u>73</u>															
QTY CHANGE INLS/DATE																	
Special Notes / Instructions																	
<u>MILL</u>																	
Standard Cycle Time & Setup Time Verified																	
1st Operation																	
2nd Operation																	
3rd Operation																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	<u>0-19</u>					0	0		STD CYCLE TIME:							0	#DIV/0!
<u>9/2/14 JT</u>	<u>3</u>			<u>202</u>		0	0	0	0								
<u>10-3 JT</u>	<u>3.9</u>			<u>240</u>		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0		STD CYCLE TIME:							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0		STD CYCLE TIME:							0	#DIV/0!
						0	0	0	0								