Part No.		J5		Component		A02001-0016				e e	contr	ol es, LLC
Order No.		397229		Heat Lot #						الله عنا	devic	es, LLC
Ord	er Qty	5	00		from Box							AID
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	N 1 Cum. Total	Down time	Down time code		Notes	THRU-P	Scrap	Scrap Code
H2	1-15-16	HUP	8	268		0		Цию	Toclaro	ort	0	Code
пг	1-18-16	BA	65	203	471	1.5	3		Took.		0	
Setup Hrs.	1-19-16	HVD	4	137	608	4	3				0	
3		V.2							obout	Mar.		
Cycle Time									HUD			
14475										(0		
Pcs/Hr			116					-	1			
30								1	LCS	)	N	
					TO TH	0540 0044			0,		0	
ROUTING:	<b>100 100 100 100 100 100 100 100 100 100</b>	2.000 (300 500 00		OPERATIO		READ ROLLE	:K	OM NAZ	VICE BY DESCRIPTION	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									11/20			
Cycle Time												
Pcs/Hr												
										_		
ROUTING:												
为新产品的产品的企业的企业的企业的企业的企业的企业的企业的企业的企业的企业的企业的企业的企业的			OPERATION 3  Total Des Computation Down time					THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
							_					
Cycle Time						77						
Pcs/Hr								(44)				
€ 100 BC									40			
BOUTTUE												
ROUTING: Notes / Ir	nstructions	Down Ti	ime Codes				irct Dort I	nost!	Possed			
, instructions		1 Maintenance		Date Part	T	Approved	irst Part Ins Mtrl	Rev				
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector			
		3 Setup 4 FAIR		1-15-16	8:30r	465	0	A	it	M ( and )		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>										
SECONDARY	PRODUCTIO				PAGE :	1					Test Form	10/15/15