


Part No.	702-8-1/4	Component	702-A-BLNK	
Order No.	398956	Heat Lot #		
Order Qty	30	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
29	2/2/16	P.G.	2		4						
	2/2/16	DG	3	30	39						
Setup Hrs.											
6 MIN								JOB ORD			
Cycle Time											
4 min.											
Pcs/Hr								2114			
14								SS			

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-2-16	3:20p	Y	✓	B	JC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									