

Part No.	M3800B24	ADDED W/O #	397264	3071928	Order No.	397264	Standard	10	Thru-Put/Hrs	2592	Wgt/Pc.	0.3802	Mach No.	L3
Order Qty	3500	Actual	9.9	Planned Pcs/Hr	324	Wgt/Bar	29.31	Setup Allowed Hrs.	32	Actual Pcs/Hr	Component	A02032-0028	Pcs./Bar	77
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	DOWN TIME CODES 1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting			
1/30	MTS	0	0	0	11.8	3	3		0	0				
1-30	MTS	0	0	0	11.8	3	3	Ready to Cut	0	0				
2/1	MTS	0	0	0	11.8	3	3		0	0				
2/1	MTS	0	0	0	11.8	3	3		0	0				
2/2	MTS	0	0	0	11.8	3	3		0	0				
2/2	MTS	0	0	0	11.8	3	3		0	0				
2/3	MTS	0	0	0	11.8	3	3		0	0				
2/3	MTS	0	0	0	11.8	3	3		0	0				
2/4	MTS	0	0	0	11.8	3	3		0	0				
2/4	MTS	0	0	0	11.8	3	3		0	0				
2/4	MTS	0	0	0	11.8	3	3		0	0				
2/5	MTS	0	0	0	11.8	3	3		0	0				
2/5	MTS	0	0	0	11.8	3	3		0	0				
2/6	MTS	0	0	0	11.8	3	3		0	0				
2-6-16	MTS	0	0	0	11.8	3	3		0	0				
TOTAL PCS. PRODUCED														
Special Notes / Instructions														
FOR DAVENPORTS & BROWN & SHAPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load														
First Part Inspection Record														
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes								
2-2-16	10:30	YES	✓	B	✓									
TOTAL SCRAP PCS.														
9														

