Part No.		902-12-1/4		Component		902-A-BLNK			16	61 4	contr device	ol
Order No.		404183		Heat Lot #					OR		device	es, LLd
Order Qty		1	18		W/O # from Box		393 29		SB	10		,
		S. A. A. C.		OPERATIO	N 1			See 18		THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	3-14-16	00	1.5		20		,		-10	¥1		//
Setup Hrs.							1					
6 MINS				D		1 M						
Cycle Time				7				/ ^	12)			
6 MINS								160	11/1/	10		
Pcs/Hr							d	#	122	· ·		
9									95)		
POLITING:				CAND	DIACT / DDIC	IT DID / DE	NA / NAC D	A CK				
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	111110	Scrap	Scrap Code
Setup Hrs.											-	
Cycle Time												
cycle Time												
Pcs/Hr												
PCS/III												
ROUTING:												
ROUTING:	Sproke testing for			OPERATIO	N 3	Table Delivery	Paris Vision	A COLOR	88 A P	THRII-	PUT/8HRS	
Mach No. Date Em		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	_	46										
setup nis.												
		_										
Cycle Time												
Pcs/Hr								,				
										77		
						-						
ROUTING:												
Notes / Ir	nstructions		ime Codes	2500 8 1 8		THE RESIDENCE OF THE PARTY OF T	rst Part In		Record			11-11-11
		 Maintenanc Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR										-
		5 Training										
ECONDARY	PRODUCTION	6 Meeting			PAGE 1						Test Form	10/15/15