Part No.		702-4-1/4		Component		702-A-BLNK			2	P17	contro device	ol lo
Order No.		400326		Heat Lot #					36	6214	a device	s, LLC
Order Qty		30		W/O # from Box		377619			1			200
Carrier Carrier				OPERATIO			(2)			THRU	-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	2-11-16	DG	2,5		3/	6m	3					
Setup Hrs.							X					
601				*	ç	1/8	5					
Cycle Time					O	1		5	0/3			
5m					^)		0	J J	1		
Pcs/Hr	54						f)\	10	PARI		· ·	
					100		- (M	Ach	/ M)	16 0	
ROUTING:												
Clarke disease of	Mar Mary 25		OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
												9. 9.
Cycle Time												
						_						
Pcs/Hr												
ROUTING:												
THE STATE OF THE PERSON			1-30-10 (S. 16)	OPERATION 3		Down time		THRU		THRU-	PUT/8HRS	Carran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.				m								
Cycle Time												
-	34-											
Pcs/Hr								3				
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ł												
ROUTING:									·			
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev			Motos	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	1).
		3 Setup 4 FAIR		2-11-16) pn	Y		C	JC			
		5 Training			,							
SECONDARY	/ DRODUCTIO	6 Meeting			DACE 1					and the second		