


Part No.	502-8-3/16	Component	502-A-BLNK	
Order No.	399853	Heat Lot #		
Order Qty	2	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	2-8-16	ES	.10		2			JOB out		
Setup Hrs.										
10										
Cycle Time										
3 min										
Pcs/Hr										
18										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record					
	1 Maintenance	<div>Date Part Submitted</div> <div>Time Of Day</div> <div>Approved Yes / No</div> <div>Mtrl Check</div> <div>Rev Letter</div> <div>Inspector</div> <div>Notes</div>						
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							