Part No.		GP25PTC6001		Component		A02002-0024			CD control devices, LLC												
Order No.		398076		Heat Lot #																	
Order Qty		350		W/O # from Box)		packed										
				OPERATIO		Down	Down time			THRU	-PUT/8HRS	104 Scrap									
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code									
HARDING	1.28.16	30	8.0	19	4	3.0	3		+												
Setup Hrs.	1/29/16	27	6.5	50	129		-	.													
Setup III3.	1-29.11	75)	7 -	59	189		-														
4	1.29.16	RA	8.0	66	255							-									
Cycle Time		BI	A	42	297	<u> </u>															
3MIN	1-30-16	50	5.0	37	334		:														
35SEC	2/1/16	BT	6	54	388			- 22.5													
Pcs/Hr	2-1-16	JO	3,0	19	407			4													
13										_											
ROUTING:					HOLD AT M	IACH FOR 2	ND OP					L.,									
ROUTING: HOLD AT MACH FOR 2ND OP OPERATION 2 THRU-PUT/8HRS												192									
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code									
HARDING	2-1-16	TO	2.0	36	36	2.0	3	Sedep	2nd op			Couc									
COBRA	2-1-16	BA	5.0	74	110					u. ue											
Setup Hrs.	2/2/16	BT	3,5	78	188		12														
	2-2-16	50	800	95	283																
Cuele Time	21216	BA	5.0	94	378					1											
Cycle Time	2/3/16	Bo	.5	4	387				- A	4											
1MIN 58SEC	2-3-16	20	1.0	20	407			155			,										
Pcs/Hr				_	1		- A-														
					10	70	10				^										
24					~~)					H										
ROUTING:						CK DEPT															
Transfer of Salvers	NATION AND DESCRIPTION OF THE PARTY OF THE P			OPERATION 3			FIGURE ST	THRU-PUT/8HRS													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code									
												code									
Setup Hrs.																					
actup mor																					
Cycle Time						-															
									411												
Pcs/Hr								+5													
ROUTING:																					
The second second second	structions	Down Ti	me Codes			c	irst Part In	nection	Record												
:				Date Part	First Part Inspecti			Rev													
2		? Tooling		Submitted	Time Of Day	Of Day Yes / No Check Letter		Inspector	Inspector Notes												
		4 FAIR	:					4													
	9	Training Meeting		211-14	11:15	465		A	DH-	ZNO	CNC	0000									
SECONDARY					PAGE 1			-			Test Form	10/15/15									
										SECONDARY PRODUCTION RECORD PAGE 1 Test Form 10/15/15											