


Part No.	705-15-3/4	Component	705-14-BLINK	
Order No.	394845	Heat Lot #		
Order Qty	200	W/O # from Box	388173	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	12/21/15	DG	3	25		6m	3		1	22
	12-22-15	CS	8	82	107	25	5			
Setup Hrs.	12/22-15	DG	10	76	183				2	22
6m	12-23-15	E.B.	4	22	205					
	12-23-15	CS	8	32	237				1	22
Cycle Time	12-23-15	DG	10	60	297					
10m	12-24-15	CS	2	20	317					
Pcs/Hr										

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12/21/15	8pm	Y	✓	B	JC	