

Part No.	1303-28-14	Component	1303-A Blank	control devices, LLC
Order No.	402407	Heat Lot #		
Order Qty	8	W/O # from Box	399599	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	2-29-16	DG	5		8					
Setup Hrs.										
7m								JOB 8 CT		
Cycle Time										
30m										
Pcs/Hr								3-18-16 55		
2										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-29-16	5:40 PM	YES	B	✓	WRB	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								