					Cont	rol Device	s LLC / V	Vork Orde	r Produc	tion Recor	d -	_				
Part No.		B3	5432-1			Rev Letter			D				Heat L	ot#		
Order No.		3	773	58	7	Component 3432 U-1							or ox W/0	O#I-		
Order Qty 7/6												and on				
OTVEN	ance met	0	1/5		-¦											11-115
QTY CHANGE INLS/DATE Special Notes / Ir						structions							Standard Cycle Time & Setup Time Vertifie 1st Operation			
			Speci	al Notes /	mstracti	0115			-				nd Open			
												_	rd Opera			
	1	- 10	1 - "	S	- B		9 9	<u> </u>	- ×	. 8	1-		T_	T	s _	1 %
Date	Emp. Name	Prod.	Setup Hours	Total Pcs	Planned	Gum.	Balance	Plan Pcs/Dav	Actual Pcs/Day	% Oper. Efficiency.	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual S/U	Setup %
1	m Z	P X	NE		8	4.6	8 0		A	% <u>⊞</u>			S	P.	S A	Se
Machine #	C	9/1				·	, O		CLE TIME			Aurille.	4004	10000	Ö	#DIV
D 45 <	- 0			3.0		0	0	0.	0		1_	_	_		/a +	
7-13-15	510	BIE	10	210	4-	Ö	0	0	0		10	10	0	1450	PT	2
			-		1-	0	0	0	0	*	-	+	-	K738	NOC	<u> </u>
						0	0	. 0	. 0	1		1	3			
						. 0	0	Ő	. 0 .							
					<u> </u>	0	:0	0	Ō							
						0	. 0	. 0	. 0		4					
			-		1	0	0.	0 0	0	-		<u> </u>			4	
			1		┼	. 0	0	0	0	1	+ -	-			All Control	-
TotallEffic	iency	0.	0.50	0	20	7.3-10	7.41	0		#DIV//0	0.00	100.20	5:0%			
								outing:								
Machine #	B17				[2.7.7]			STDIGY		300.00					. ō.	#DIV/
					: .	0	Ö.	0	0.	ļ	1				All L	
					<u> </u>	0	. 0	0	0	1	-		-			
			-	-	-	. o	0	0	0	-						JE 48
						0	0	0	0	.						9
					*	0	: 0	0	0			_	_			
						0	0	: O.	. 0	_	_					
in .						. 0	.0	0	0							
197			-			0	<u>, Ö</u>	0	.0		-					
						0	0	0	0						7/-	
Total Effic	ency	40 0	200	0	20	57.05		Contract of the Contract of th		#DIV/OI	180E		※0部	35		
C. State Co. St. St. Land Land	C.C.S.J.VIJ	Vacation of the	Ton Decrees of	Marine Planter	Inches in the	S NAME OF STREET		Routing:	- Inches	I have been a second			122 Vande Ble	THE PERSON	SCHOOL STEEL	M. C
Vlachine #							0			SECRETARIAN AND AND AND AND AND AND AND AND AND A					0	#DIV/0
						; Ö.	.0	0	0							
						0	Ò	Ö	0			_				
						0	0	0.	0				\dashv			
		- 7				0	0	: 0	0			\dashv	_			
			\vdash			Ó		0	.0			\neg				
						0	Ö	.0	<u>.o</u> .	·						
						0	, O	.0	.0.	•						
						0	Ö	0	.0							
						0	Ö	. 0	0			_				
	newy/x te	HARAGE A	Market and the	NAPA NA	98088	0	0	0	0	CHEW PARTY	(SIN)		क्षा विकास	Epone Service	Tell History	THE STATE
otaliEffici	ency	\$40.55	E-DUEW F	U	E NUMBER	0.0		Routing:	SEXUANS	#DIV/01	語のと言語		心器			Sept.
3									-		First Day	t Incr	ection	Record		
Final Part Calculation					Code	Code Total Down Time Description			Date Par	Date Part Time A		Appro	Approved Yes / No		Notes	
otal Counted Pcs			15		1			0	7-13-15	2.2	2.0		THE ROLL NO.		(3,03)	
		(from packing)			Maintenance			115-15	15-15 2-20-		YE	7	0	(8.8)		
otal Scrapped		0		2	Tooling		0	-	1					-		
d Operation Count			0		3	Setup Idle		0		-			_			
d Operation Count		nt	0		4	Other		0			}				k	