

Control Devices LLC / Work Order Production Record

Part No.	SR2501	Rev Letter	B	Heat Lot #	
Order No.	374393	Component	SR2501-10	or	
Order Qty	500			Box W/O #'s	
				Found on Label	

QTY CHANGE INLS/DATE		Standard Cycle Time & Setup Time Verified
Special Notes / Instructions		1st Operation
		2nd Operation
		3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # 472						0	0	STD CYCLE TIME								0	#DIV/0!
6/17/15 JS				89		0	0	0	0								
6/17/15 TW		2.5	-	250		0	0	0	0								
6/17/15 JW		2	-	150		0	0	0	0								
6/18/15 TW		1.5	-	101		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # B17							0	STD CYCLE TIME							0	#DIV/0!
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0	0	0	0							
						0</										

Routing:

Machine #						0	STD CYCLE TIME							0	#DIV/0!
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
					0	0	0	0							
	</														

Routing:

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	6/17/15	11:20	yes	DT	CH XY
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15