Part No.		3-3-2		Component		A02071-0020			CD control devices, LLc		
Order No.		391328		Heat Lot #		185 795, 15,1			Gii 2	device	es, ∟∤c
Order Qty		2000		W/O # from Box		1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1					1
Mach No.	Date	From Name	Drad Hes	OPERATIO		Down	Down time			-PUT/8HRS	Scrap
IVIACII IVO.		Emp. Name		Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
C1	11-23-15		2,5	208	208	21/2hr				1	11
Setup Hrs.	11-24-15	JB	9	110	398	-	0			0	
Setup nrs.	11-24-15			708	1106	- 1	0	4 >		0	
2/2	11-25	1B	6	453	1559	2hr	2	prope	O.D. meert		
Cycle Time		JB	10	950	2409 2504				2 7 10		
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425								00	1		
Pcs/Hr							*	11,0	010		
22							4	k o	125		
(1									110		
ROUTING:							7				
	THE REAL PROPERTY.	10000000000000000000000000000000000000		OPERATIO	N 2	128			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap
						time					Code
Setup Hrs.									<i>I</i> . ==		
										_	
Cycle Time											
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5 /11											
Pcs/Hr									<u> </u>		
-				7							
ROUTING:											
NOOTING.	the Park			OPERATIO	N 3		n to be a	774178	THRUL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes			Scrap
			110011131	Total Lesi	cum. rotal	time	code		Notes	Scrap	Code
Setup Hrs.											
p : 1151											
Cycle Time			8								
Pcs/Hr											
ROUTING:											
Notes / Instructions		Down Time Codes		No.			First Part Inspection		Record		AL D
	2	Maintenance Tooling	la .	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector	Notes	
	3	Setup		11-29-5	list	yki	CHECK	Letter	Det (0,80)	/	
	4 5	FAIR Training			U -	7.07	<u> Are</u>	A	03		
	6	Meeting					100	ABUT			
ECONDARY	PRODUCTION	RECORD		-11	PAGE 1					Test Form 1	0/15/15