Part No.		503-3-3/16-1/2		Component		503-3-3/16			control devices, LLC			
Order No.		398790		Heat Lot #					devices, LLC			
Order Qty		10		W/O # from Box					011.			
				OPERATIO	N 1					THRU	-PUT/8HRS	210
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StepDill	2/2/16	P.6.	/		10							
Setup Hrs.								T	1	/		
1								V	2000	7		
Cycle Time										^		
Zmin.								1	att			
Pcs/Hr								1	20			
27								I.	OD,		0	
ROUTING:												
				OPERATIO	Down	Dayson grann	Mary Sta	THRU-PUT/8HRS			Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
Setup Hrs.										75.		
											84	
								est in the second				
Cycle Time												
			-									<u> </u>
Pcs/Hr												
1 03/111												
ROUTING:												
				OPERATIO	N 3	Davis			THRU-PUT/8HRS			C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
						COS						
Setup Hrs.												
Cools These								1				
Cycle Time						74						
	<u> </u>											
Pcs/Hr								A.				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
1,0103/1		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	Time Of Day	Yes / No	Check	Letter Inspector		Notes		
		4 FAIR										
		<ul><li>5 Training</li><li>6 Meeting</li></ul>								1100		
SECONDARY BRODUCTIO					DACE	1					Tost Form	40/45/45