Control Devices LLC
Work Order Production Record

Machine No.	PUNCH	DAVENPORT / B&S BAR FEED	
Rev Letter	J	Wgt/Bar	Total Bars
Part No.	106619-1	Bars per Load	Remaining Loads
Order No.	330331	Wgt/Pc	Pcs/Bar
Order Qty	1000 PCS	Component	ASSY-1

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	
Total Loads	

ADDED W/O #

QTY CHANGE INLS/DATE

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

Verified

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
4-14	PS	27860		3.4				0	0	0							
4-15	"	"		2.1				0	0	0							
4-22	"	"	3.1					0	0	0							
4-23	"	"	3.5					0	0	0						14	
4-24	"	"	4.0		1720			0	0	0							
4-25	"	"	2.2					0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation	
Total Planned Pcs		Total Counted Pcs	
Efficiency		Total Scrap Pcs	
Machine Count (PCS)		Estimated Short Parts	
		Difference in Parts	
		Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
4/16/14	850	yes	NO MTR	CS	Acc per Ver #285

1740