Part No.		1104-18-1/4-7/8		Component		1104-18-1/4			GD control devices, LLC			
Order No.		398298		Heat Lot #					devices, LLC			
Order Qty		2		W/O # from Box								
		THE PART OF THE PA		OPERATION 1		WHEN THE RESIDENCE THE		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap	Scrap
			110011101		7	time	code				Serap	Code
St. D.	1/27/16	P. C.	1			-						
Step Dil								7	- 7	1	•	
Setup Hrs.								1)	2000	1		
12 min.												
	74											
Cycle Time												
4min								T.				
Pcs/Hr												
									. 10	/		
		_						A	116	57		
ROUTING:								1				
				OPERATION 2					DE LOSSON	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.				44496								
setup Hrs.												
Cuala Tima												
Cycle Time			-									
5 /11												
Pcs/Hr												
ROUTING:		AT PUBLICATION	4 - 5 - 6 - 75	OPERATIO	N 3			(MIN V 2	V 1 7 10 1 7 1	THRIL	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.											1	
												_
Cycle Time						V _{pi} .						
					_							
Pcs/Hr	_											-
									71			
ROUTING:											1	
Notes / I	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
ı		3 Setup 4 FAIR						B				
		5 Training										
SECONDARY PRODUCTION		6 Meeting			DAGE							