


Part No.	SF403-A-BLNK	Component	A02071-0028	
Order No.	390847	Heat Lot #		
Order Qty	3000	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	11-24-15	HVD	1	33					0	
H1	11-25-15	HVD	7	371	404				0	
Setup Hrs.	11-30-15	HVD	6	320	724				0	
2	12-1-15	JB	7 1/2	324	1048				0	
	12-8-15	HVD	8	356	1404				0	
Cycle Time	12-9-15	HVD	8	385	1789				0	
1m14	12-10-15	HVD	8	400	2189				0	
	12-11-15	JB	8	377	2566					
Pcs/Hr	12-14-15	HVD	10	418	3064					
43	12-15-15	HVD	8	347	3411					
	12-16-15	JB	8	354	3765					

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	12-17-15	HVD	2	104	3869			McMIRE BARS		
	12-22-15	HVD	8	345	4214					
Setup Hrs.	12-22-15	BA	8	345	4559					
	12-23-15	JB	1	52	4611			Jobcut HVD		
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-24-15	10AM	YES	✓	C	AT	