Part No.	1102-23-3/16	Component	1102-A
Order No.	404277	Heat Lot #	
Order Qty	2	W/O # from Box	397116

Control Devices, LLC

OPERATION 4 — THRU-PUT/8HRS 211

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-14-16	DG	1	2		7m	3			
Setup Hrs.										
7m										
Cycle Time										
20m								3-21-16 S.S.		
Pcs/Hr										
3									8	

JOB-OUT

ROUTING:

OPERATION 5 — THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes