


Part No.	P1010001	Component	P1010001-00	
Order No.	390516	Heat Lot #		
Order Qty	500	W/O # from Box	373652	

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	11-18-15	LTJ	1.0	47	47	2.0	3		3	K9	
	11-19-15	DH	5.5	174	-	1	6	1.5 secondary	3	N18	
Setup Hrs.	11-19	MS	1.5	32	253	1.5	2		3	C17	
Cycle Time											
Pcs/Hr											

JOB OUT

\$31.33  
12-2-15  
12-5-15

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11-16-15	12:00pm	9/12	✓	E	DH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								