


Part No.	S119S119001	Component	S119S119001-10	
Order No.	396550	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
COBRA	2-26-16	JO/SM	4.0	52	52	6.5		Setup		
	2-26-16	SS	8	77	129					
Setup Hrs.	2-27-16	BS	5.5	56	185					
	2-27	SN	5.5	79	264					
Cycle Time										
Pcs/Hr										

Job Out
3910
355
0

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	2-26-16	10:30	YES	OK		CD QA 1-30 #03		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								