Part No.		G5012-SS		Component		A06202-0036			CD control devices, LLC			
Order No.		403511		Heat Lot #					S Parl			
Ord	er Qty	5	500		W/O # from Box				48	10		
				OPERATIO	N 1	STREET				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	. 2	Notes		Scrap	Scrap Code
OKUMA	3.15.16	BA	7.5	38	38				51			
Setup Hrs.	3/16/16	35	6	37	75			2				
	-, .											
										_	, 110	
Cycle Time					-		1	1		0	2-14	
5 MIN					) (	00	0	/+	- 2	) C	5	
Pcs/Hr										_	,	
10											0	
ROUTING:												
KOOTING:	MINES ROLL	NESTINA PR		OPERATION 2			THR			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
			,									
Setup Hrs.												
		-	1800100									
c 1 7												
Cycle Time									1011			
Dec/III												
Pcs/Hr												
ROUTING:												
ROUTING:	NAME OF THE PARTY	A Description	- 3 LD 5 10 1	OPERATIO	N 3					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Catuus II												
Setup Hrs.												
- 1												
Cycle Time												
cycle Time										-		
ŀ							_					
Pcs/Hr								,				
, 55/111		_						5				
ŀ												
ROUTING:							-					
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			4.50
		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev			Mater	
		2 Tooling	Tooling		30	Yes / No	Check	Letter		Inspector Notes		
		3 Setup 4 FAIR		3-15-16	30	4		A	A JC			
		5 Training			-			v				
ECONDARY	PRODUCTION	6 Meeting			DACE							Taller - Maller