

Part No.	1301-30-3/16	Component	1301-A	control devices, LLC
Order No.	401724	Heat Lot #		
Order Qty	16	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		8
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2/24/16	P.G.	4.5		7					
Setup Hrs.	2/24/16	DG	8	11	18					
	2-25-16	CS	3.5	4	22					
12 min.										
Cycle Time										
41 1/2										
Pcs/Hr										
1										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-24-16	5:30p	Y	✓	B	JC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									