Part No.		J1-1/2		Component		JR-BLNK				670 5	contr	ol
Order No.		400197		Heat Lot #					602	ontr device	es, LLC	
Ord	ler Qty	1	12		from Box							out
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down	Down time code	rener filter	Notes	THRU	J-PUT/8HRS Scrap	Scrap
Bluc	7-21-16	HUP	1	12	12	time			John		0	Code
Setup Hrs.	 							(9)	HUP			
10M												
Cycle Time												
31									29	M		
Pcs/Hr						100			95.)		
18											0	
ROUTING:				ODERATIO	N 2							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code
Setup Hrs.		58						-				0
Cycle Time			_									
Pcs/Hr	* 8											
1 03/111												
ROUTING:												
CAST OF B		MACHINE PHOSE		OPERATIO	N 3	Down		A PARTY		THRU	-PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
	_3				_							
Setup Hrs.												
- 1												
Cycle Time												
							- 11		- W. P.			
Pcs/Hr								8				
- 1							¥.		130			
ROUTING:												
	nstructions	Down Ti	ime Codes	1 2 2 2		F	irst Part In:	spection	n Record			
		1 Maintenance		Date Part Submitted	ate Part Time Of Day Approved Mtrl Rev		Rev	Inspector Notes				
		3 Setup				Yes / No	Check	Letter	mapeetor	Notes		
		4 FAIR 5 Training										
		6 Meeting										
ECONDARY	PRODUCTIO	NI DECORD			DAGE							