Part No. Order No.		SB7	SB7501		Component		SB7501-10			62 4	contr	ol
		393629		Heat Lot #					5 GD control devices; LL			
Ord	ler Qty	2	00		from Box							
				OPERATIO	N 1		e di jaken		THE PA	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	0.140.00000-31-01	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
567 140/e	12/19/15	54	, 2								2	11
Setup Hrs.												
.2								9				
Cycle Time			-6	_								
Pcs/Hr												
ROUTING:												
TAIL TO LAVE				OPERATIO	N 2	Doug	AND THE			THRU-	PUT/8HRS	C
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
473 4 Hole	12/10/15	JT NK	.2	326	2 26						6	11
Setup Hrs.	711113			70	720						7	
,5												
Cycle Time												
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Pcs/Hr												
OUTING.												
ROUTING:	Service Landson		Service State	OPERATIO	N 3			S. Carrie	Along Ell	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
567					_		,					
Setup Hrs.	12/10/13	Î ILUJ	125			U, Ju			700 00	5	6	20
	D.				0-	16	c		005 50	465	Ser	
ycle Time						O				NOO	116	
									VA P	1124	11	
Pcs/Hr			-10-					5	1000	196	>	
ROUTING:												
The second secon	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		3 Setup 4 FAIR		12-10-15	1:4500	4/25			HG	CHI	X1) #	501
		5 Training		12-10-15	230 pm	465	V	E	DH	CH (xy 71	479
		6 Meeting		1-2574	que	4185			1)+	cit x	1/Crtx	A Quy you