Part No.		4-3-5		Component		4-3-B-BLNK			control devices, LLC		
Order No.		392641		Heat Lot #					<b>K G</b> 2	device	S, LLC
Order Qty		25		W/O # from Box		386288					1
<b>欧普尔</b>		A PERMIT		district very	OPERATIO	ON 1	49 V 8 W 2 W	1			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
9	12/3/15	1.6.	7	120	200						
Setup Hrs.	(2/3/15	J G	0	120	200			50.	R		
o o co p co co											
10 MIN								DU	15		
Cycle Time								4/3	MARI	,	
Cycle Time						/	BY -	No	Pag 61	1110	
						- 1	115	(0)	MAGINI	102	
Pcs/Hr							(			1	
PCS/ HI										-	
		·								-	
ROUTING:		21									
ROUTING: 5 BL 14-5T  OPERATION 2											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes	Coron	Scrap
Wiacii No.	Date	Emp. Name	Piou nis.	TOTAL PCS.	Culli. Total	time	code		Notes	Scrap	Code
									į.		
Setup Hrs.									10		6
									10		
									IU		
Cycle Time								, 1	160		
Pcs/Hr											
										X	
										(X)	
ROUTING:											
The STEEL STEEL	Marine Marine				OPERATIO	Down					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Code
						CITIC					couc
Setup Hrs.											
Cycle Time											
						_					
Pcs/Hr											
ROUTING:		<u>-</u>									
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenand	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted	ubmitted Yes / No Check Letter		Quite	Notes Notes			
		4 FAIR		12-3-15	9+n	465	/	A	109		
		<ul><li>5 Training</li><li>6 Meeting</li></ul>						100			
SECONDARY	/ PRODUCTIO									Test Feet	10/15/15