

Part No.	9-3-26	Component	9-3-E-BLNK			
Order No.	389199	Heat Lot #				
Order Qty	75	W/O # from Box	379464			

OPERATION 1						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
2	11/4/15	P.B.	8		18			LW		
	11/4/15	DG	8	16	34					
Setup Hrs.	11/5/15	P.B.	8	23	57			Job out		
6 m	11/5/15	DG	8	22	79					
	11/6/15	P.B.	8	20	99					
Cycle Time	11/6/15	DG	8	17	116					
	11/9/15	P.B.	7	14	130					
Pcs/Hr										

ROUTING:		SANDBLAST / BRIGHT DIP / REAM / MS PACK	
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OPERATION 2						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:			
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OPERATION 3						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:			
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Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling	11-4-15	10AM	YES	✓	B	DA	
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							