Part No.		7-4-16		Component		7-4-G-BLNK			control devices, LLC				
Order No.		396648		Heat Lot #						604	device	es, LLC	
Order Qty		45		W/O # from Box		379976						U	
The state of the s				OPERATION 1				N FIRE	THRU		I-PUT/8HRS 40		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
7	1-13-16	CS DG	8	25	38			-					
Setup Hrs.	1-14-16	es	Ø	32	105			2					
10 MIN	1-14-16	DG	2	10	115								
Cycle Time							1	7/	2R	VC			
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Pcs/Hr							X		Nof	h	JL		
5							JE -	6) // A				
ROUTING:				<u> </u>			L						
MARKETON VALUE	CLAN ATTACK THE STATE	CONTRACTOR OF	SECTION OF	OPERATIO	N 2	AN COLUMN TO	CONTRACTOR AND ADDRESS OF			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
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ROUTING:		elelio anexal		OPERATION	N 3	ED STORY	The state of			THRIL	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	War and Section	Notes		Scrap	Scrap Code	
-												11-2	
Setup Hrs.													
octup ms.													
Cycle Time						7							
				_									
Pcs/Hr													
POLITING													
Notes / In	structions	Down Ti	me Codes				ret Part I	nosti-	Doscard				
		1 Maintenance		Date Part	THE STATE OF THE S	Approved	rst Part Ins	Rev					
ļ		2 Tooling	2 Tooling		Time Of Day	Yes / No	Check	Letter	Inspector Note		Notes		
3		3 Setup 4 FAIR		1-13-16	10 Ar	4/2>	1	B AH 3		E		14.77	
		5 Training				6							
FCONDARY PRODUCTION					DAGE 1			167					