


8 Part No.	5-3-10	Component	5-3-D-BLNK	
Order No.	393455	Heat Lot #		
Order Qty	200	W/O # from Box	393023	

OPERATION 1								THRU-PUT/8HRS		88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	1-21-16	DG	6.5		57				2	11
	1-22-16	CS	8	69	126					
Setup Hrs.	1-22-16	DG	4	35	161					
5 MIN	2-10-16	CS	6.5	46	207					
	2-10-16	DG	8	65	272					
Cycle Time										
5m										
Pcs/Hr										
11										

JOB-04

#2.00
2-17-16
2-55

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling			1-21-16	4:50 PM	YES	✓	A	WLB	
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									