

Part No.	PWMN40027-H	Model No. B	Cycle Times	Thru-Put/Hrs	Wgt/Pc.	0.0708	Mach No.	56
Order No.	397091	Standard	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	4
Order Qty	36,000 + 3100	Actual	Actual Pcs/Hr	Component	A06021-0016	Pcs/Bar	114	Scrap Pcs.
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
1/21	Bm	13	6,205	1,205	OK-5	3:4		
1/22	Bm	6	2,925	3,130	OK-5	2	2	work on foam / changed head
01/22	BD	8	3,190	6,320	N/A	0	0	
1/32	Bm	5:30	2030	8,350	N/A	3:00	-	water main broke / tested
1/25	Bm	2.5	1990	10,340		.5	1	not working cold start
01/25	BD	7.5	2710	13,550	N/A	0.5	1	3.12 broke
1/25	Bm	8	3,230	16,780	N/A	-	-	TESTER DOWN
1/26	Bm	7.5	2,675	19,455		.5	4	
01/26	BD	6.5	2,250	21,905	11	1.5	2	ST. 1, ST. 2, ST. 12
1/26	Bm	8	3,200	25,105	P4250	-	-	
1/27	BD	6	1,890	26,995		2	2	
01/27	BD	7	2,600	29,595	11	1.0	2	
1-27	BD	8	2,875	32,470				
1/28	Bm	2.5	2,500	34,970		8	2	ST. 2 broke x2
01/28	BD	7	2,920	37,890	11	1	2	
1-28	BD	8	2,815	40,705				
1/29	Bm	1	375	41,122				
TOTAL PCS. PRODUCED			38,180		2-1-14		38,180	
Special Notes / Instructions			FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load		First Part Inspection Record		Date Part Submitted	
control devices, LLC			12-16		7pm		Approved Yes/No	
PAGE 1			PRIMARY PRODUCTION RECORD		Mtl Check		Rev Letter	
TOTAL PCS. PRODUCED			38,180		Inspector		Notes	