PAGE 1	Can contr													11-24-15	C1 03.11	51-0c1	1-1815	-	11-18-15	11-17-15	6 6	1	ate	Order Qty	Order No.	Part No.
	control	7					2						7	Sed of	OC C	200	スズへ	TT.	N/N	RK	RA	200	Name	7,000	387985	M30005
n Loads =		TOTAL PC			17	1.		7					0	90	9	25	5					1	Hours			5
ORTS & BROW	Special	PCS. PRODUC ₽D			a pro-					5	7	2	2101	2000	2000	550	2355	,					Total Pcs		OTY CHANGE INLSIDATE	ADDED W/O #
N & SHARPES Coads ran during sl	Special Notes / Instructions	0			> ·	-	Z	5	00					LCC1 0	5 965	177	3 235						Cum. Total	Actual	Standard 5	CYCLE TIMES
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	ions	-				1111	M AU		LINE					300	Ja	10	5	105						Actual	5.6 Planned Pcs/Hr	Thru-P
rst Part Inspe Record	_						,	77	+		_		0	12010		11	7	Coldo E					Material Heat Lot No.	Actual Pcs/Hr	1 Pcs/Hr 490	Thru-Put/8Hrs 3920
11-18-15	Date Part Submitted															,75		J.S		×36	N	1	Down Time	Component	Wgt/Bar	Wgt/Pc.
7:15 Am	Time of Day												+			6		7	W	n			Time Code		8ar 12.11	c. 0.0773
TO NO	Approved M Yes/No Ch																				topt	hrs o		A02002-0018		ω_
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8080	Inspector	TOTAL SCRAP PCS.		10.	() () () () () () () () () () () () () (1	1					ì									working on D.	65		- Training - Meeting	\(\bar{x}\)	- Maintenance - Tooling
Sulge finish		AP PCS.		Y	3	5	1									1		^ }			1-000	00h		او	Setup Allowed Hrs.	2
nash	Notes	20														256		50					Scrap Pcs.	Pcs./Bar	wed Hrs.	Mach No.
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