Part No.		1303-A-BLNK		Component		A02071-0112			control devices, LLc			
Order No.		390844		Heat Lot #		189578.2.1			devices, LLC			
Order Qty		30		W/O # from Box								
				OPERATION 1				115	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H4	11-14-15	B 40	2	23	23			260)		0	
Setup Hrs.											****	
l									Bour	1		
Cycle Time									HVP	1		
3m53s								7 1	¥			
Pcs/Hr									· AT	,		
13								•	137	2	10	· ·
ROUTING:					TOTATHE	FOR TOP H	OLF				1	
KOOTING.	STATE OF THE STATE OF		9551245	OPERATIO					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
•												
Cycle Time												
Pcs/Hr												
												W
ROUTING:												
				OPERATIO	N 3	Down			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
cycle Time												
Pcs/Hr												
1 05/111												
ROUTING:						<u>.</u>		1				
Notes / I	nstructions	Down T	ime Codes			ış F	irst Part In	spection	Record			
		1 Maintenand	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		11-187	11:30-	Yes / No	Check	Letter		- 600		
		4 FAIR		1191-	11-70-	46)			PIN	5)	-	
		5 Training6 Meeting						THE REAL PROPERTY.				
SECONDARY PRODUCTIO					PAGE 1						Test Form	10/15/15