Part No.		B3432-1		Component		17545614		control devices, LLC			
Order No.		B3432-1 394588		Heat Lot #						device	S, LLC
Ord	ler Qty	1000			# from Box						
<b>然等的</b>				OPERATIO	DN 4	<b>的</b> 是是			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	4	Notes	Scrap	Scrap Code
100	1/28/16	T.W.J.	4	175	176						
Setup Hrs.	0	(8)	6								
					Е						
Cycle Time			1							13	
				<u> </u>							
Pcs/Hr											
				134							
ROUTING:		l				No.			-		
OPERATION 5 THRU-PUT/8HRS											
Mach No.	Date	Em <mark>p. Na</mark> me	143	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
6771	1/38/16	T.W.J.	1,25	175	176					1	1
Setup Hrs.	ш-д-		•	^					200	)	
	100		[08]	YU	,				0/0		
Tak	Y	٨	ATIV	N	1.01			()	3010	V	
Cycle Time	APS - M	and	M. C	O C	7441			19	10	1	
42	15-75-5	100	1010	240	1100			V.	ONMER		
33.20		1. 11	140.11	) ) )	Mr				Mila	Plus	
Pcs/Hr	1	· Y	101	U ()					0,00	julia	
									M	1,	
ROUTING:				TAUT BATE TO					O		
TO SEE SHALL	ALCOHOL:	150					C Lynn H			ALK STATE	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
	-										
Catura III	*			1							
Setup Hrs.		9	<b>V</b>					110	12.23	1/2 4705	
7										10 C V 10 C 1	
Cycle Time			3	No. of the last							
1, 12		1 1 160		NY COM				1			
4			William.				and the same of th				
Pcs/Hr					1000	+					
NAME					1	- 6.					
			12	- 2				yes in			
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		1-27-16	1:35	YES	OK	201101	111		
		4 FAIR 5 Training									
ECONDARY PROPUSTIO		6 Meeting			P RESEARCE MINES		ELECTRONICS P.				