

Part No.	PWN4016	ADDED W/O #	CYCLE TIMES		Thru-Put/8Hrs	5400	Wgt/Pc.	Mach No.	S4	
			Standard	4.8						
Order No.	389140				Planned Pcs/Hr	675	Wgt/Bar			
Order Qty	27,000				Actual Pcs/Hr		Component	A02061-0008		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12-4-15	L...	0	0	0		5.5	3	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	28	11
12-4-15	DM	4.5	3000	3000		1.1	3		40	11
12-5-15	MTS	7	4300	7300		2.5	4			
12-5-15	L...	6	3600	10900						
12-7	R...	7.5	2800	17300						
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS										
control devices, LLC										
FOR DAVENPORTS & BROWN & SHARPES ONLY. To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
12-4-15	12:40	NO	✓	A	JC					
12-4-15	5:20	YES	✓							
PRIMARY PRODUCTION RECORD										