					Contro	l Devices	LLC / Wor	k Order P	roductio	n Record						
Part No. (3		C38	380	05-3	Rev Letter			P				Heat Lot #				
Order No. 35		5 11	30	14	Comp	onent	-A03001-0020				or Box W/O #'s					
Order Qty ~			300	40	F-X	Ci				3838003-			nd on L			
QTY CHA	NGE INLS/I	DATE			0							Sta	indard Cy	rcle Time & S	etup Tim	e Vertified
Special Notes / Instructions												-	t Operat			
												2n	d Operat	ion		
<u> </u>	-134	1 1000		Description of the second seco							3r	d Operat	ion			
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr S/U hrs	Actual S/U	Setup %
Machine #	2	167	1100			0	0	STD CYC	LE TIME	The Language		T My		900 800	0	#DIV/0!
	NK	5		350	Helifi	0	0	0	0				\$			
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25	-04		<u>n</u>	.00		0	0	0	0			-	-			
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		54. 1	1 (2.0)	S. 112.81		Tares	Ro	uting:	-					randinando Para		ran en en
Machine #			102		8 3		0	STD CYC	T		100	750	Upic PETE		0	#DIV/0!
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						0	0	0	0				-			
					HOROTECH CO.	0	0	0	0		-	-	-			
						0	0	0	0				-			
						0	0	0	0				1		-	
						0	0	0	0							
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						0	0	0	0				V.			
						0	0	0	0	6.					200	
						0	0	0	0							
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						ria com a		Routing:	a rolling and the	lave .	17.000	HOUGH.	as browning	Name and a second		
Machine #							0		LE TIME						0	#DIV/0!
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				-17		0	0	.0	0	uwi wangi	Um green	NEW YORK	A MONTHAGON	March Commission	10.99K-5	
Total Effic	iency	0	0	0	0	0	0	0	0	#DIV/0!	0	2,030	0		10	
								Routing:			F 1 - F			- D ·		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Pa	rt Time		Арр	spection proved s / No	Inspector		Notes
Total Counted Pcs			(from packing)		1	Maintenance		0						DH	Calosp	
		(from packing)			200	arice	0	12-10-1	7-4	U.A.	7	is		#09)	Tu J	
Total Scrapped			_	0	2	Tooling			-					_		
3rd Operation Count				0	3	Setup Idl	e	0								
2nd Operation Count			_	0	4	Other		0								
1st Operation Count			0													