OHLIOI DEVICES LLC / WOLK OFUEL FROUUCHOH RECOFU Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #!s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Planned Hours Cum: Total Emp. Name Prod. Hours Pcs/Day Date Setup % Scrap Pcs. Actual Code Pcs/Hr Machine# .c... 0 0 STDICYCLETIME #DIV/0! 0 0 0 12686 0. 0 ..0 0. 0 🗆 0. 0:--0 0 0. 0 -0 0 0." 0 0 0::= 0 0... 0 0.-0. 0 0 0 0 0 0 0 0 0 0 wiji ka Ö 0 Ö 0 0 0 0 0 Total Efficiency 0 0 0 Ö Routing: STD CYCLE TIME 0 Ö 0 0 0 0 0 0 0. 0 0 0 0 0. 0. Ö: 0 0 0... 0 0 -0 0 0 0 Ò. Ō. 0 0 0. 0 0. 0 0. 0 0: 0 0 0 0 0 0 0. 0 Total Efficiency: 0 0 0 Routing: Machine# 0 STD GYCLE TIME 0: 0 0 : 0 0 Ö. 0 0 0 0-0 0 0 0 0 0 0. 0 Ö. Ö # 144 0 0 0 0: 0 0. 0-0 0 0 0 0 0.-0 0 Ö-0 0 0 0 0 0 0 0 1 0 4 2 20 2 Routing: First Part Inspection Record **Total Down Time Date Part** Time Approved **Final Part Calculation** Code Hours Inspector Notes Description Submitted of Day Yes / No **Total Counted Pcs** (from packing) 1 0 Maintenance **Total Scrapped** 2 0 0 Tooling 3rd Operation Count 3 0 0 Setup Idle 0 4 2nd Operation Count 0 Other 1st Operation Count 0