Part No.		9-3-16		Component		9-3-C-BLNK			control devices, LLC			
Order No.		390620		Heat Lot #					1	الله عنا	device	S, LLC
Order Qty		2		W/O # from Box		379218		-	1			
				OPERATIO	N 1		阿里斯特别			THRU-F	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	11/17/15	P-6.	2.5	28	13							
Setup Hrs.	11/18/15	1.6.	8	38 36	87							
10min,	11/18/15	DF	8	24	111				7		2	22
Cycle Time						7			6-1	+		
						5		1	0000			
				- 45	. 1	1	- 8	86	0			
Pcs/Hr					The sales	15						
						Dis					- 2	
DOLUTING				CAND	DIACT / DDICE	IT DID / DE	NA / NAC D	A CIV			4	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	01801000400	Notes	TIMO I	Scrap	Scrap Code
Setup Hrs.	-							- 65		-		
Setup IIIs.										-		
Cycle Time												
Pcs/Hr							3112 31112					
ROUTING:												
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down	Down time code			THRU-P	Scrap	Scrap
						time	3333					Code
					_				У			
Setup Hrs.												
Cycle Time	<u> </u>											
Cycle Tillle												
Pcs/Hr								-				
and the second second												
	11.									1		
ROUTING:												
Notes / Instructions Down Time Codes First Part Inspection Record												
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup		MAIS	Um	415	V		DH	CO		
		4 FAIR 5 Training		. / /		,				409		
CECONDARY PRODUCTION		6 Meeting										