Part No.		5F404836		Component		57404-A			control devices, LLC			
Order No.		401538		Heat Lot #					]	هُ ه	device	es, LLC
Order Qty		200		W/O # from Box		397683						510
1 1 1 1 1 1 1 1 1				OPERATIO		Down		alough a	HAN EN LA	THRU	-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
8	2-22-16	06	8	80	71							
Setup Hrs.	2-23-46		4.5	52	203			3			1	>
octup mor	2-23-16	06	7.0	200	202			7	OR	1	OAA :	<del></del>
6m								0	5	16	Prince	
Cycle Time								(		. 1	1. CNL	
Sm							K	y -	-(1)	MA		
Pcs/Hr										)		
1						E.		2	1219		0	
ROUTING:												
A PAGE NA				OPERATIO	OPERATION 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
C-1												
Setup Hrs.												
		-										
Cuela Tima												
Cycle Time												
							-					
Pcs/Hr												
PCS/HI												
							he					
ROUTING:												
ROOTING.		A Version of	Al Tourist on	OPERATIO	N 3	20 (2005)		Street a		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Setup nrs.												
Cycle Time												
Cycle Time												
Pcs/Hr								of .				
ROUTING:							l .					
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenand	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>	20 10.00-000.00 <del>0</del> 0			Yes / No	Check	Letter				
		4 FAIR		2-22-16	4:40Pm	465		B WAB		19		
		5 Training 6 Meeting						N .				
SECONDARY	V PRODUCTIO	6 Meeting	The Control of the Co		DAGE :	1						10/15/15