


Part No.	100046-1	Component	100046-999
Order No.	396279	Heat Lot #	
Order Qty	15	W/O # from Box	



EP NO parts

OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	3/9/16	BT	2.0	6	6	4	3			
	3-9-16	JO	3.0	10	16					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	3-9-16	JO	4.0	13	13	1.0		2nd op complete		
	3.9.16	BA	1.0	2	15					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	3.9.16	BA	4.5	14	14	2.0	3/2	Broke start fixture		
	3/10/16	BT	.5	1	15	2	31	made Arbor/insert		
Setup Hrs.										
Cycle Time										
Pcs/Hr										

JOB
OK
3-21-16
SS

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							