


Part No.	SB2201-10	Component	SB2201-20	
Order No.	393911	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING COBRA	12-14-15	JO	4.0	53	53	2.0	3			
	12-14-15	BA	8.0	132	185					
Setup Hrs.	12-15-15	BJ	1.5	62	247	1	1	TURNOFF ELEC		
2.0	12-15-15	JO/HVD	3.0	40	287					
Cycle Time										
1min 45sec										
Pcs/Hr										
27										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 2 3 4 5 6	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-14-15	9:15a	YES	✓	B	DA	CD On Insp 809