

Control Devices LLC
Work Order Production Record

Machine No.

CHAMFER

Rev Letter

C

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Wgt/Bar

Total Loads

Setup Allowed Hrs.

Setup Actual Hrs.

Bars per Load

Remaining Loads

Wgt/Bar

Special Notes / Instructions

Setup %

Part No. SN5001-10

ADDED W/O #

Planned Pcs/Hr

Standard

Wgt/Bar

Actual

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Order No. 341943

QTY CHANGE IN/DATE

Standard

Verified

Component

SN5001-20

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Order Qty 500 Pcs

QTY CHANGE IN/DATE

Actual

Verified

Component

SN5001-20

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Date Emp. Name Clock # Prod. Hours Setup Hours Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

08/04 NK 506 2 1/2 700

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08/04 NK 506 2 1/2 700

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Efficiency

Final Part and Material Calculation

Code Description

Hours

First Part Inspection Record

Page 1

Total Planned Pcs

Total Counted Pcs

Total Scrap Pcs

1 Maintenance

0

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Efficiency

Estimated Short Parts

Difference in Parts

2 Tooling

0

7-28-14 10:30

4:30

4:30

4:30

4:30

4:30

Machine Count (Pcs)

Estimated Short Parts

Difference in Parts

3 Setup Idle

0

7-28-14 10:30

4:30

4:30

4:30

4:30

4:30

Machine Count (Pcs)

Estimated Short Parts

Difference in Parts

4 Other

0

7-28-14 10:30

4:30

4:30

4:30

4:30

4:30

Machine Count (Pcs)

Estimated Short Parts

Difference in Parts

5 Alternate - Tooling/Units/ S/U

0

8-4-14 9:30

4:30

4:30

4:30

4:30

4:30

Machine Count (Pcs)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

0

8-4-14 11:30

4:30

4:30

4:30

4:30

4:30

Machine Count (Pcs)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

0

8-4-14 11:30

4:30

4:30

4:30

4:30

4:30

Machine Count (Pcs)

Estimated Short Parts

Difference in Parts

Material Difference LBS.

0