

Control Devices LLC

Work Order Production Record

Machine No. CNZRev Letter B

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

ADDED W/O #

QTY CHANGE IN/SIX/DATE

128

332454

Part No. P101001-10Order No. 332454Order Qty 128

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

Material Heat Lot No.

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Beginning Balance

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Date

5-16-14

5-19-14

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Mach Down Time

Scrap Pcs.

Notes

7 Hours Setup

1 Hour cleaning

Job out more

to bits-17

First Part Inspection Record

Approved Yes / No

Time Of Day

Date Part Submitted

Inspector

Material Check

Notes

Total Down Time on Page

Description

Code

Hours

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/Units/ SJU

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Efficiency

Total Planned Pcs

Machine Count (PCS)

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