Part No.		7-4-27		Component		7-4-J-BLNK			control devices, LLC			
Order No.		398555		Heat Lot #					devices, LLC			
Order Qty		2		W/O # from Box					1			
				OPERATIO	N 1			10		THRU	PUT/8HRS	16
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	1/29/16	P.6.			5				0		1	11
Setup Hrs.								1	bon	A		
12 MIN) (0000	ノ' 		
Cycle Time												
								/.	120			
30 MIN							/	*	50		0	
Pcs/Hr								4	//	8/	5	
2							\	1	1		/	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK OPERATION 2 THRU-PUT/8HRS												
Na -l- N-	ach No. Data		Day 111			Down	Down time				Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
setup nrs.												
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Pcs/Hr												
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ROUTING:							l:				- 4	
355 to all	191203009			OPERATIO	N 3				N. S. Talland	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
ŀ												
Setup Hrs.												
- 1												
Cycle Time						22.						
	_	_		_							_	
Pcs/Hr												
ļ												
POUTING												
Notes / I	nstructions	Down T	ime Codos				irst Dart In	spection	Record			-
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part		Approved Mtrl		Rev			
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	I inspector I		Notes	
		4 FAIR										
		5 Training										
ECOND ABY PRODUCTIO		6 Meeting		1								