Test Form 10/14/15	-									KECOKU	PRODUCTION RECORD
						First					PAGE 5
							From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	= Pcs/Bar x Total li	From Loads		j
tes	Notes	Letter Inspector	Yes/No Check	Time of Day	Submitted	spection	Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces	Special Specia	FOR DAVE	devices, LLC	dev dev
5	TOTAL SCRAP PCS.			-		300	6	TOTAL PCS. PRODUCED	TOTAL F		
	<u></u>	Machin	700	(
		_	000	100)						
	Jan .	In DAVIS	1	1		122906 E	194,200	1100	2	A STATE OF THE STA	91-1.10
	10	3).	forms & shake	15 t	1,5	1) 0	183100	3300		KAT	2-1-16
"	110					11 1)	189,800	008.C.	6	X	1.30-16
	71.			7	. 5	172906E	186,500	0588	7.5	1	124
	(9)	Irill Brolle	hatez, X Drill.	b	5	※ ヨウのしてに	182,650	3300	6.5	12	1.00
J. A.	6	R		رو	上に	Dr.	1791350	2750	6.5	4	122
		いんなど					176,600	OS XS	0	No.	トシー
		250	1			122905 E	12,750	1650	0	7.1	116
		07 1	104/			172905 E	171,100	2750	0	4	106
		150				171, 100 Pcs.	もったかます	2750	121	4	tigo
				90	_		164,350	2750	Ċ	52	1.76
130	100	,		45			165,600	3850	R	th	1-25
* A	7	05. /- FM	0	,	1	122907E	161750	3850	8	50	1-25-16
4 44	1.		A	2 She	15,7		1		1	250	1-22-16
1	20#3 i	5#51,2,3 Cleaned#3	med broken Pinsts	1 Replaced	1.5),	157,900	2750	0	77	1-22-16
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		5-0	wed to	mon		1	151,850	-550	2	打	1-20
	1	10° 10°		1)	11	151, 300	3300	7	50	1-20-16
	父(())	N. JOHN				488469	146,00	3,850	R	tt	1-19
)		A SU CO	1	2			051 441	056h	1	H	148
	1	S. M. S.		,	1	1	139,200	3850	8	SC	1-18-16
100		CITY INC. THE	1	6 Ne	7		S	4,400	7.5	THE	1-16
-		S EROM PREV PAG	TOTAL SCRAP PC			120325E	130950	FROM PREV. PAGE	TAL FROM	CUMULATIVE TOTAL	сими
Scrap Scrap	S	Notes	7	.Down Time Code	Down Time	Material Heat Lot No.	Cum. Total	Total Pcs	Prod. Hours	Emp. Name	Date
Pcs./Bar ///	Pcs	-	+0100j-celb	E	Component	Actual Pcs/Hr	Actual	201/6	00	194,0	Order Qty
ed Hrs. 16	Setup Allowed Hrs.	3 - Setup 4 - FAIR	d.	Bar 4.68	Wgt/Bar	Planned Pcs/Hr 162_	Standard 5.21	OTY CHANGE INLS/DATE	14	792614	Order No.
Mach No. D-	Ma		19	Pc679	Wgt/Pc.	Thru-Put/8Hrs 0	CYCLE TIMES	ADDED WIO#	165400	Puna	Part No.
		SAMU IME CODES				3696					

Order No. Order Qty PAGE Part No. 1276 2.30-15 1-8-16 PRODUCTION RECORD 1-13-16 ~15-16 Date 1-1-4-10 devices, LLC CUMULATIVE TOTAL FROM PREV. PAGE 6-16 392 PWNLS400 000010 Emp. Name Prod. Hours 0 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load 0 2 TOTAL PCS. PRODUCED 0 s 4,400 4400 3850 3300 17 4 CO 0220 4400 1650 3300 2300 750 2750 3300 330C 150 2750 **Total Pcs** ひためつ ,400 300 750 300 100 Special Notes / Instructions Standard Si37 Actual 67 50 91 65 116 7 64.250 no 07 Cum. Total 9 2880 058 950 550 000 2 900 2 0950 300 850 0.58 ,150 6 cc ころ 000 00 500 00 00 400 8 700 800 0 0 12 Planned Pcs/Hr 4 62 Thru-Put/8Hrs 0 Material Heat Lot No. Actual Pcs/Hr 2 2032 8239E 154 0 20 1 238E 50 90 N 17 0 First Part Inspection Record Down Time Date Part Submitted 1 Component Wgt/Bar Wgt/Pc. Time Code 1 ١ N) Time of Day ,679 ASSA K MINTO はかい Shist myd 5 1.5 his 5 hrs TOTAL SCRAP PCS. FROM PREV. PAGE hrs hrs Approved Yes/No 100/6 to 10/2 Risorting 21501 D 9 chouring Checking cheaning Check Mtrl 5 Notes - Maintenance
- Tooling
- Setup
- FAIR
- Training
- Meeting Letter Rev 150 7 Inspector TOTAL SCRAP PCS tenns Setup Allowed Hrs. Mach No. D4 Pcs./Bar 308 Scrap Pcs. Notes 5 ١ Test Form 10/14/15 Scrap 6

PAGE 1 PRIMARY PRODUCTION RECORD Order No. 2-24-15 2-16-15 2-23-15 Order Qty control devices, LLC Part No. 2-14-15 Date ロイ Emp. Name 0 6 0 PWN65400 94,000 392614 6.5 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load 0 を動物 0 Prod. Hours TOTAL PCS. PRODUCED 8 3950 3300 330C 1140 4,400 3650 1.65 130 300 100 850 **Total Pcs** yee Special Notes / Instructions 0 0 Standard 36 Actual 20 ナナ 25 2200 7 2/ 0 0 0 Cum. Total 600 600 5 700 300 850 020 50 550 0 50 5.27 0 Planned Pcs/Hr 07068E Material Heat Lot No. Thru-Put/8Hrs Actual Pcs/Hr 1150 150 022 7 2 23 Z 3696 First Part Inspection 462 25 Record 7 Date Part Submitted 12-16 0 X. Down Time 1 is Component Wgt/Bar Wgt/Pc. 000 Down Time Code 1 W W 1 Time of Day :15 Am The state deartial Lonc 0.079 1.5 hrs. 8.68 5 has Clean up ShiFT overlap has Overlap working on 07 A02001-0016 hrs cop Approved Yes/No Leven CLean chean Locals moved to Check Mtr Notes Ann Letter Rev Cleanup - Maintenance
- Tooling
- Setup
- FAIR
- Training
- Meeting 450 pcs The Ered in Inspector TOTAL SCRAP PCS Setup Allowed Hrs. 23 Pcs./Bar Mach No. Notes 1 Scrap Pcs. 0 Test Form 10/14/3/ S Scrap 110 B 16