Part No.		903-16-3/16-5/8		Component		903-A-BLNK			GD control devices, LLC			
Order No.		392589		Heat Lot #								
Order Qty		7		W/O # from Box		N	14		- //			
加良性包肤等抗药		自 需用度145%分析25%。		OPERATION 1						THRU-	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Styphill	12/3/15	P.6.	1		7							
Setup Hrs.									1			
1				1,3 11 (-11)				J	Jobout			
Cycle Time												
60 sd	-							,				
Pcs/Hr												
ROUTING:												
NOOTING.			(1) 不多法数	OPERATIO	N 2		BAKE Z	THRU			J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.									*			-
Cycle Time												
Pcs/Hr												
ROUTING:				ODEDATIO	N 2					TUDU	DUT (OUDC)	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
						time						couc
Cotup Urc												
Setup Hrs.												
Cycle Time												
cycle rime												
Pcs/Hr								4			-	
PCS/HI									W			
												
ROUTING:												
Notes / I	nstructions		ime Codes	-			irst Part In		Record			7005
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup	3 Setup				- 419					
		4 FAIR 5 Training										
		6 Meeting				*						
CECONDADI	V DDODLICTIO	NI DECODD			DACE	•					34	