


Part No.	R450-4	Component	R450-4U	
Order No.	394525	Heat Lot #		
Order Qty	200	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	1536	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Sander CUT SAW	12/17/15	JN	4	513		20m	6			
Setup Hrs.										
Cycle Time										
15 SEC										
Pcs/Hr										
192										

OPERATION 2								THRU-PUT/8HRS	1536	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
THREAD ROLLER	12-18-15	CS	2.5	274	274					
		JN	2.5	228	502				1	
Setup Hrs.										
1 HR										
Cycle Time										
15 SEC										
Pcs/Hr										
192										

1714  
55

Scrap  
Not Issued  
out.

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-18-15	4:25 PM	YES	✓	Q	WRB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								