

# Control Devices LLC

## Work Order Production Record

Machine No.

2000

Rev Letter

5

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

218 HOLE

Part No.

5F5001

Planned Pcs/Hr

CYCLE TIMES

Order No.

342176

Standard

QTY CHANGE IN STATE

Order Qty

1500

Actual

Verified

Component

5F5001-20

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Loads

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

2-24-14

57

2803

2

2-25-14

57

2803

8

2-26-14

57

2803

18

2-27-14

57

2803

18

2-28-14

57

2803

18

2-29-14

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2803

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2-29-14

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2-29-14

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2803

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2-29-14

57

Efficiency

Total Planned Pcs

Efficiency

Machine Count (Pcs)

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Final Part and Material Calculation

Code

Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Page 1

1 Maintenance

2 Tooling

3 Setup Idle

4 Other

5 Alternate - Tooling/ Units/ S/U

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