

Part No. <u>Im10010</u>		Rev Letter <u></u>		Heat Lot # <u></u>	
Order No. <u>365783</u>		Component <u>Im10010-10</u>		or	
Order Qty <u>200</u>				Box W/O #'s	
QTY CHANGE INLS/DATE <u></u>				Found on Label	
Special Notes / Instructions					
Standard Cycle Time & Setup Time Verified					
1st Operation					
2nd Operation					
3rd Operation					

  

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %	
Machine # <u>470</u>																		
			4			0	0		STD CYCLE TIME							4	0%	
<u>3-31-15</u>	<u>55</u>	<u>3.7</u>		<u>329</u>		0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	4	0	4	0	0	0	0	#DIV/0!	0		0					
Routing:																		
Machine #																		
						0	0	0	0							0	#DIV/0!	
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					
Routing:																		
Machine #																		
						0	0	0	0							0	#DIV/0!	
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					
Routing:																		
Machine #																		
						0	0	0	0							0	#DIV/0!	
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
						0	0	0	0									
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0					

  

Final Part Calculation					First Part Inspection Record				
Code		Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes	
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								