Part No. Order No. Order Qty		143359-01-C 393380 950		Component Heat Lot #		143359-01-C-10				G	ontr device	ol
									_		- device	co, LLp
Ord	er Qty	9	50	OPERATION OPERATION	# from Box							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code
B&S 17	12-21-15	WP NO	5	284	284	3	3					Code
Setup Hrs.			3		0 1							- 1
					 		200					
Cycle Time						700		,			W.	
Pcs/Hr									1	.15	5	
ROUTING:		2174 527 2 2256		OPERATIO	N 2						e	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code
Setup Hrs.												
Cycle Time	_											
									-			
Pcs/Hr												
ROUTING:				_								
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time							_		Ţ.			46-
Pcs/Hr												
ROUTING:	_		_			No. of Contract of		TO THE				
Notes / In	structions		me Codes	A 500 T		TAX DATE OF THE	irst Part In	spection	n Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
	PRODUCTION	3 Setup4 FAIR5 Training6 Meeting		12-21-15	1,35	YES	OK	C	-HK]			