Part No.		RH52-16				Rev Letter		D				Н	eat Lo	t#			
Order No.		7-	2-28-15		0.000	Comp	onent	36	gud Brie			or Box W/O #'s		#'s			
Order Qty 100			6					):				nd on I		*			
OTY CHA	ANGE INLS/E	DATE	10	0							Sta	ndard C	cle Time	& Setur	o Time	Vertified	
Qi i ciii	AITOC III DI	AIL	1				t Operat										
	<del></del>		İ			2n	d Opera	tion			-						
									Fo			3rd Operation					
	- 0	. "	0 0	្ត	p s	·	9 S	aý	ay ay	۳. کو	E 01	0)	ρ	+	5 -	ā _	%
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	s/u	Setup %
Marchine 4	4		2 -0 1	F		0	0	STD CYC		— <u>Ш</u>		2.19		22000		0	#DIV/0!
Machine #			<u> </u>	100		0	0	0	0	- Au State (A24		l		(5) (1) (1) (1) (1) (1) (1) (1)	5 1581	1	of the second of the second
7-17-10	15 B	A	0	100		0	0	0	0	0	0	4	00	m	213	0.70	0
1110	1015					0	0	0	0		1			243	31-1	0	27
					1-1	0	0	0	0	7-				154			
				18		0	0 /	0	0	,	A.	1/80				_	
						0	0	0	0		- 11	W.T.F		1/4	• 1	_	
					10	0	0	0	0	-			71.1				
				-		0	0	0	0		31		-				
7700 - 0	-			ļ.,		0	0	0	0		3	-		1			
b .			-			0	0	0	. 0	190						-	3/4
Total Effic	ciency	Ö	0"	Ö	- 0:-	4.004	m÷ Ő	Ö	Ö-	#DIV/0!	Ö		Ö	持起提		4500	YELL
(Otal Elli	ciency	. 0	, U	J	term and term	Jure 1882 Olivers	AND RESIDENCE AND ADDRESS OF THE PERSON NAMED IN	uting:		To be worth the of an arrival	A CONTRACTOR OF THE PARTY OF TH	Diffe in the	All the incommittee	The same of the same of	and the state of		
Machine #	#B17	v			-12	is mark	0	STD CYC	LE TIME		_	9	^	(2) [1]		0	#DIV/0!
		0.5	0	20	1	0	0	0	0	()	0		U		5		Piller
No.	-00		-			0	. 0	0	0		7/0						
7-2415	RH	1.0	0	87		0	0	0	0	11	0	0	0				.73
						0	0	0	.0	and the same							100
			3/			0	0	0	0								
						0	0	0	0	THE THE		-			4		-
						. 0	0	0	0	No.		_					-
		100	77.16			0	0	0	0	THE UK	-						
-		1000	-			0	0	0	0	7							
						0	0	0	0	0.0							
Total Effi	ciency	- 0	î î	Ö	0 1			0.	Ö	#DIV/0!	0		0				
10.000,211	cicitor		100000000000000000000000000000000000000	I at the Hamiltonia	2011/224/75	STATISMA DE LA	F	Routing:									
Machine #	#	1	9.5	- 10		to the second	0.	STD CYC	LE TIME					经抵押	191-30F-151		#DIV/0!
7-21-	558	4		100		0.	0	Ó	0					mo	Ve	10	)
		'		4	· ·	0	0	0	0					50	W		
					_	0	0	0	0				-				
- 5	1			31 56		0	0	0	0		-						
						0	0	0	0		-		-				
	-					0	0	0	0								
					- 3 7 W :	0	0	0	0								
	-					0	0	0	0		·						
	-					0	0	0	0					The second second second			
	1		<b> </b>			0	0	0	Ó								De La
Total Effi	ciency	i Ó d	0.2	. 0	0	ò	Ö	Ö	Ö	#DIV/0!	().Ô	200	Ö				
authorities and and	magazina marana 🖥 🚧	Market State of the State of th						Routing:									
							· · · · · · · · · · · · · · · · · · ·		i.		First P	$\overline{}$		n Reco	rd	_	
Final Part Calculation					Code	Total Down Time Description		Hours		Date Part Time Submitted of Day			Approved Yes / No		tor	N	otes
Total Counted Pcs (from packing)					1	Maintenance		0	7-21-1			j	1	IC	*		
						ance	0	1 -1 -1	7	1			12				
Total Scrapped				0	2	Tooling			1.1					77			
3rd Operation Count				0	3	Setup Idl	e	0			<del>-</del>			- 1			-
2nd Operation Count				0	. 4	Other		0	III   32					L		1	. Alon Is a
1st Operation Count			0	4		1	* Y				1909				les	t 4/29/15	