

Control Devices LLC / Work Order Production Record

Part No. PPV10003
 Order No. 369761
 Order Qty 1600

Rev Letter

C

Component

PPV10003-10

Heat Lot #

or

Box W/O #'s
Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # <u>100</u>						0	0	STD CYCLE TIME								0	#DIV/0!
<u>5/5/15 JT</u>			<u>1.5</u>			0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # <u>100</u>						0	STD CYCLE TIME									0	#DIV/0!
<u>5/5/15 JT</u>						0	0	0	0								
<u>5-5-15 JN</u>	<u>4</u>	<u>-</u>	<u>168</u>			0	0	0	0								
<u>5-5-15 JN</u>	<u>2</u>	<u>-</u>	<u>68</u>			0	0	0	0								
<u>5-6-15 JN</u>	<u>7.5</u>	<u>-</u>	<u>314</u>			0	0	0	0								
<u>5-7-15 JN</u>	<u>8</u>	<u>-</u>	<u>183</u>			0	0	0	0								
<u>5-8-15 JN</u>	<u>7.5</u>	<u>-</u>	<u>400</u>			0	0	0	0								
<u>5-9-15 JN</u>	<u>6</u>	<u>-</u>	<u>878</u>			0	0	0	0								
<u>5-11-15 RH</u>	<u>1.5</u>	<u>-</u>	<u>158</u>			0	0	0	0								
<u>5-11-15 JN</u>	<u>7.5</u>	<u>-</u>	<u>433</u>			0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME									0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Final Part Calculation					First Part Inspection Record				
	Code	Total Down Time Description	Hours		Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	<u>5/5/15</u>	<u>12 pm</u>	<u>YES</u>	<u>DT</u>	<u>CH 52</u>
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15