Part No. **Rev Letter** Heat Lot # Order No. Component Box W/O #!s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** otal Pcs Planned Hours Emp. Name Prod. Hours Date Setup Hours Plan Pcs/Day Cum Down Time Setup % Pcs/Hr Code Actual S/U Machine# 0 O #DIV/O 0 0... 0 0 Signer. 263 0... 0:: 0... 0 Eigelingh 0.0 0=: 0.--0 **0**75 0 --0. . 0. 0 0 i, 0 i 0. 0.:= 0 0 0 0 0. 0 0 0 0 0:-0::: 0 0 0. Ö. 0 0 0 0 0 0 0 Routing: STD GYCLE TIME 0 0 0 0 0.. 0 0 0... 0 0 0-723.4.1 0. 0. 0. 0: Ö: 0 0... 0 0 0 0-0 0:: 0... 0: 0: 0 ... 0. 0... 0 0 0, 0: 0 0-: 0 : 0 0 0 0... 0, 0 Total Efficiency 0 0 Routing: Machine# STD CYCLE TIME 0 Ö 0... 0: :: 0 0 Ö 0 0 G. 0 Ö 0:-Ö. 0 0 0 0 Ö. 0. 0 Ö 0 0. 0 0. 74.5° 0: 0. 0: 0 0. 0 0 0 0.-0 0 0... 0 0 0... 0 : 0, 0 0 0 TotallEfficiency 000000 Routing: First Part Inspection Record **Total Down Time** Final Part Calculation **Date Part** Time Code Approved Hours Inspector Description Submitted Notes of Day Yes / No **Total Counted Pcs** (from packing) 1 Maintenance 0 **Total Scrapped** 2 0 Tooling 0 **3rd Operation Count** 3 0 Setup Idle 0 2nd Operation Count 0 4 Other 1st Operation Count 0

COBRA