

Control Devices LLC / Work Order Production Record			
Part No.	C7575001	Rev Letter	E
Order No.	370391	Component	C7575001-10
Order Qty	280 plus		
			Heat Lot #
			or
			Box W/O #'s
			Found on Label

Heat Lot # or Box W/O #'s Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
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Tap 1/8

Routing:														
Machine #						0	STD CYCLE TIME						0	#DIV/0!
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
						0	0	0	0					
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Routing:					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	5-9-15	7:30	NO	JK	BAD DR
Total Scrapped	0	2	Tooling	0					X8
Prod Operation Count	0	3	Setup Idle	0	5-11-15	6:10	YES	JK	
Prod Operation Count	0	4	Other	0	5-11-15	8:30	YES	JK	NAT X1
Prod Operation Count	0								

Test 4/29/15