Part No.		503-7-3/16-5/8		Con	Component		503-7-3/16			CD control devices, LLC			
Order No.		399946		Heat Lot #					devices, LLC				
Ord	er Qty		2	W/0 #	from Box				1				
				OPERATION 1			第4条数据表示。		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
	241-16	PG	.15		變型				3		X	3/2	
Setup Hrs.							 	10) ()		1050	of	
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Cycle Time								-					
Cycle Time							 			^			
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Dec/Un									M				
Pcs/Hr							-	1	106	1			
								F	57		B		
								10.10-0			U		
ROUTING:				ODEDATIO	N 2					TUDU	DUT/OUDC		
N 4 - 1 N 1	P .	Date From Name Book I		OPERATION 2		Down	Down time			Inku	-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
Setup Hrs.	(1)												
										-19-10-1			
Cycle Time													
Pcs/Hr													
ROUTING:													
		ANTE TO SE		OPERATIO	N 3					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.				-									
- 1													
Cycle Time													
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Pcs/Hr													
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ROUTING:	- the same												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
ľ		3 Setup					5)117						
		4 FAIR 5 Training		1							*		
		6 Meeting											
ECONDARY	PRODUCTION	M DECODD			DACE	1			The second second second				