

Part No.	AP5002		Thru-Put/8Hrs		2464	Wgt/Pc.				DOWN TIME CODES		Mach No.	A12
Order No.	383810		Planned Pcs/Hr		308	Wgt/Bar				1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Setup Allowed Hrs.	16
Order Qty	40,000		Actual		9.6	Actual Pcs/Hr		284	Component		A02002-0032	Pcs./Bar	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code		
CUMULATIVE TOTAL FROM PREV. PAGE				19794	TOTAL SCRAP PCS. FROM PREV. PAGE				0				
10-19	Jim	6	1550	21344		2	1	Thread spindell chains + lub oil pump. Moved From A6					
10-20	"	5	1140	22484									
10-21	"	8	2100	24584	99346E								
10-22	"	8	2100	26684	99343E								
10-23	"	8	2200	28884	99340E								
10-25	"	8	2300	31184	99345E								
10-27	DH	5	1195	32379	<del>99347E</del>			Moved from A2					
10-27	Jim	8	2150	34529	99344E								
10-28	"	3.5	950	35479	102316E	4.5	01	Switch on Threading Spindell					
10-29	"	8	2000	37479	102315E								
10-30	"	6.5	1600	39079	102314E	4.5	1	Feed out Problem					
11-2	"	8	2000	41079									
TOTAL PCS. PRODUCED				41,079	TOTAL SCRAP PCS.				0				
Special Notes / Instructions					First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes	
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load													

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PRODUCTION RECORD