Contro Work Orde	Control Devices LLC Work Order Production Record	es LLC ion Recor	a. ·		Machine No. Rev Letter Planned Pcs/Hr	lo.	D AMP O		DAVENPO Wgt/Bar Bars per	NPO	RT / B&S BAR FEED Total Bars Remaining	RFEED	Total Loads	Setup Allowed Hrs. Setup Actual Hrs.
Part No.	Y1110		200		Planned P	cs/Hr			Bars per Load		Remaining Loads		Loads	$\neg \Gamma$
Order No.	38236	Substitute and the substitute of	ADDED W/O#	2 6	Standard	CYCLE TIMES	Manager Trans		Wgt/Pc		Pcs/Bar		A I	Special Notes / Instructions
Order Qty	3000	27 E	OTY CHANGE INLSIDATE		Actual			Verified	Comp	Component		5 1 1 - Section	To the second second	200
Date En	Emp. Clock	Prod.	Setup	Total	Pieces	Planned	Cum.	Balance		=		Material	Mach	Scrap
	-		so continued in the		, , , , ,	0	Out	000 - 00	гсаграу	residay	Efficiency	Lot No.		Pcs.
thetanut	Beginni	Beginning Balance	Ф			AND	0	0		Appropriate to the second	Colored and a section of the section		187	3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
1	1797	Na	1	1	322		0	0	0			The state of the s	20 (10) 5000 5000	The second
7 46	12 2 2 2 15 m	0.0	ſ	1	400		0	0	0					+
624-14 501	S870h 5	0,0			1200	11	0	0	0					
DY THE PARTY	1273						0	0	0		3			
626-A Col	5,889, 5		1	1	250		0	0	0		-		1	
							0	0	0					
							0	0	0					
							0	0	0			5		-11
			-				0	0	0					
			1					0	0					
							0 0	0	0					
							0	0	0					
							0	0	0					
							0	0	0					+
			_	_			0	0	0				_	1
							0	0	0				-	1
			a.				0	0	0					
							0	0	0					
							0	0	0					
			+	1			, 0	0	0					
			-	1			> c	0	0					
							0	0	0					Ī
							0	0	0				_	
Solgistics and programme solgistics		•	2			127	0	0	0		0.00			
		0	0	0	0.0	0	0	0	0=	P			0	0
Efficiency	су	Final Pa	t and Mat	Final Part and Material Calculation	ulation	Total Code	Down	n Pag			The state of the company of	The state of the s	Selection secon	to Stephine Comp
Total Planned Dos		Total Cama				_	Description		Hours			Firs	First Part Inspection Record	ction Rec
l otal Planned Pcs		Total Counted Pcs	ted Pcs		1	7	Maintenance	nce	0	Date Part	Time Of	Approved	Material	
Efficiency	h H	Total Scrap Pcs	Pcs			2 1	Tooling		0	Submitted	Day	Yes / No	Check	Inspector
Machine Count (PCS)		Estimated Short Parts	Short Par	ts	Y h kud.	သ	Setup Idle		0	トークローン	2015	X/5<	9	C
		Difference in Parts	n Parts				Other		0		2:15	ì	()	1
		Material Difference I BS	ference I	D N		л : Э	Alternate - T	Tooling/	0			Company of the second		1007

-1