Part No.		9-3-26		Component		9-3-E-BLNK			control devices, LLC			
Order No.		394418		Heat Lot #					]	هُ لاهً	device	s, LLC
Ord	er Qty	1	15		from Box							
				OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	12.16.15	25	2	21	3/		-					
Setup Hrs.	17/17/15		8	17	48							
6 MIN	12/17/15	06	Ş	22	60			1		,		
Cycle Time	16/18/1)	( ),			61			1	spor	1		
											.1.0	
								,		11	14	
Pcs/Hr	Pcs/Hr			3				10			5	
									1	1	0	
											P	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK  OPERATION 2 THRU-PUT/8HRS												
	EAST APPLICATION	D. I. D. III					Down Down time		T			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
				1.00								
								2)				
Cycle Time						100						
							2					
Des /III												
Pcs/Hr												
ROUTING:												
ROOTING.	NA CHECKSONS		AND APPEAR	OPERATIO	N 3		MANAGER STREET	DE SECUL		THRU-	PUT/8HRS	
Mach No.	Date Emp. Name Pr		Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
octup mo.												
											-	
Cycle Time								0				
Pcs/Hr												<u> </u>
ROUTING:												
Notes / I	nstructions		ime Codes			A STATE OF THE STA	irst Part In	and the second second second	Record			
		<ul><li>Maintenance</li><li>Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		3 Setup	3 Setup		4:05 PM	YES/NO	Check	B	WRB			
		4 FAIR 5 Training		12-16-15								
		6 Meeting										
SECONDARY	PRODUCTION	NI DECORD			DAGE 1						Tost Form 10/15/15	