

Part No. <b>SF404 8-3/4</b>		Component <b>SF404-A</b>			
Order No. <b>401538</b>		Heat Lot #			
Order Qty <b>200</b>		W/O # from Box <b>397683</b>			

  

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-22-16	DG	8		71					
	2-23-16	CS	8	80	151					
Setup Hrs.	2-23-16	DG	4.5	52	203					
6m								50B OUT		
Cycle Time								No PARTS		
8m								DE - @ MACHINE		
Pcs/Hr								3-1-16		
1								50		

ROUTING:

  

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

  

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

  

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-22-16	4:40 PM	YES	✓	B	WRB	