


Part No.	SF5051	Component	SF5051-10	
Order No.	399570	Heat Lot #		
Order Qty	1200	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472 4 WAY 473	2-18-16									
	2/18/16	NK	2	194	194					
Setup Hrs.										
.218 x 2										
2.5										
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4way 473	2-18-16	NK	2	194	194					
Setup Hrs.										
.265 x 4										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-18-16	7:30	YES	✓	A	JK	2 x .218	
2 Tooling		2-18-16	8:45	YES	✓		SR	4 x .265	
3 Setup									
4 FAIR									
5 Training									
6 Meeting									