

Control Devices LLC

Work Order Production Record

Machine No. **24009**

Rev Letter

Planned Pcs/Hr

CYCLE TIMES

Standard

Actual

Verified

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Component

1/4 RD B&S

% Mach. Efficiency

Actual Pcs/Day

Plan Pcs/Day

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Date

Beginning Balance

150

150

150

150

150

First Part Inspection Record

Material Check

Inspector

Approved Yes / No

Time Of Day

Date Part Submitted

Page 1

Notes

Machine Count (PCS)

Efficiency

Total Planned Pcs

Total Counted Pcs

Final Part and Material Calculation

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Code

Total Down Time on Page

Hours

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/

Units/ S/U

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