


Part No.	705-10-1/4	Component	705-A-BLNK	
Order No.	394042	Heat Lot #		
Order Qty	25	W/O # from Box	381441	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	12/14/15	P.G.	3		16					
	12/14/15	DG	2	10	26					
Setup Hrs.										
12min								TOB OUT		
Cycle Time								DE - NO PARTS @ MACHINE		
8min										
Pcs/Hr										

ROUTING: 5 BLAST

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
								12-14-15		
Pcs/Hr								5.5		

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-14-15	12P	YES	✓	B	DH	