


Part No.	AR25	Component	AO2001-0044	AK20	
Order No.	401866 402184	Heat Lot #			
Order Qty	5	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Blue Cath	2-25-16	HVP	.5	5	5			John	0	0
Setup Hrs.								HVP		
10mhr										
Cycle Time										
30 3min								2-26-16		
Pcs/Hr								2-25-16		
18										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2/25/16	11:30	YES	✓	B		
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								