Control Devices LLC
Work Order-Production Record

Part No.	SN5001-~~20~~-10
Order No.	323814
Order Qty	

Machine No.	467
Rev Letter	L
Planned Pcs/Hr	
Remaining Loads	#DIV/0!

Wgt/Bar		Total Bars	#DIV/0!
Bars/Load		Total Loads	#DIV/0!
Wgt/Pc		Pcs/Bar	#DIV/0!
Component	SN5001-20		

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	#####

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		beginning balance						0	0								
2/17	DM	1131		1/4		0	0	0	0	0	0	#DIV/0!					(1) Chamfer
2/18/14	NK	506	2 1/2		400	0	0	0	0	0	0	#DIV/0!					
2/19/14	NK	506	1 1/2		300	0	0	0	0	0	0	#DIV/0!				0	
						0	0	0	0	0	0	#DIV/0!				1	(2)
2/19				1/4		0	0	0	0	0	0	#DIV/0!					.218 2pt.
2/19/14	NK	506	2 1/2		700	0	0	0	0	0	0	#DIV/0!				1	Drills
						0	0	0	0	0	0	#DIV/0!				+2	
2/18				1/4		0	0	0	0	0	0	#DIV/0!					(3)
						0	0	0	0	0	0	#DIV/0!					
2/19	NK	506	3		600	0	0	0	0	0	0	#DIV/0!				0	
2/20	NK	506	1/2		98	0	0	0	0	0	0	#DIV/0!				0	.265 4pt.
						0	0	0	0	0	0	#DIV/0!					Drills
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
						0	0	0	0	0	0	#DIV/0!					
			0	0	0	0								0		0	Page 1

Barstock Efficiency		Actual Efficiency		Down Time Codes		Total Hours
Total Planned Pcs	0	Total Counted Pcs		1	Maintenance	0
				2	Tooling	0
BarStock Efficiency	#DIV/0!	Actual Efficiency	#DIV/0!	3	Setup Idle	0
				4	Other	0
Total Barstock Pcs	0			5	??????	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
2/12/14	12:10	YES	✓	DH	chamfer
2/18/14	1:30	YES	✓	DH	ch x4

CD Qu Insp #09