Part No.		1303-A-BLNK		Component		A0	В	control devices, LLC				
Order No.		397114 3995		Heat Lot #					devices, LLC			
Order Qty		50		W/O # from Box								
At the state			A POST CONTRACTOR	OPERATIO				* N. S.	Mary of the	THRU	-PUT/8HRS	112
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
H4	1-24-16	HUB	2.5	18 36	54	7	3				0	
Setup Hrs.		HUP	2	27	81				host			
1 min	2-1-16	HVD	1.5	32	103				HUD			
Cycle Time												
3 min 53									- 11	()		
SECS								2	7/14			
Pcs/Hr								11	0 <	•		
14								F	5		A	
ROUTING: TO LATHE FOR TOP HOLE												
OPERATION 2 THRU-PUT/8HRS											PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes			Scrap
		Emp. Name	110011131	10,011 05.	cam: rotar	time	code		110105		Scrap	Code
		-										
Setup Hrs.		<u> </u>		- C						-19		
setup nrs.							-					
						(a)	-					
Cycle Time												
Cycle Time				(2)								
Pcs/Hr			6			41						
1 00/111												
ROUTING:												
May Service		第二次的		OPERATIO	N 3				J. Street	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
				S								
6 1 11												
Setup Hrs.												
Cycle Time										, , , , , , , , , , , , , , , , , , ,		
Cycle Time											-	
Pcs/Hr												
. 55/111												
ł												
ROUTING:						7		-/-				
	nstructions	Down T	ime Codes	THE PERSON NAMED IN		F	irst Part In	spection Re	cord			
		1 Maintenanc	_	Date Part	Time Of Day	Approved	Mtrl	Rev			Notes	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	spector	10	Notes	-
		3 Setup 4 FAIR	Setup FAIR		930	465		3	DT (8.00)			
		5 Training							-			
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1						Test Form 1	0/45/45