Part No.		5-2.5-8		Component		5-2.5-D-BLNK			control devices, LLC			
Order No.		399947		Heat Lot #					devices, LLC			
Order Qty		10		W/O # from Box								77
				OPERATIO	N 1		California Chi		T EXPLANATION	HRU-	PUT/8HRS	OL
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	2-9-16	CS	3		20							
Setup Hrs.												
800												
Cycle Time						1			, i f	-		
			- V						10			
@ 13 min									10-1			
Pcs/Hr								115	65	_		
A								P			A	
ROUTING:											U	
OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.							1			- 11		
Cycle Time												
Pcs/Hr												
										$\dashv$		
ROUTING:											J	
				OPERATIO	N 3			OF PRES	T WARRANT	HRU-I	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
										_		
Setup Hrs.										-		
										=		
Cycle Time						М						
Pcs/Hr								-		-		
0 100 100 111												
ROUTING:												
Notes / Ir	nstructions	Down Ti				irst Part In	-	Record				
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	16	Notes	
		3 Setup 4 FAIR		2-9-16	10:30	485	/	34 (30)		(0)		
		5 Training		\		7		A				
CCONDADY	PRODUCTION	6 Meeting			DAGE							10/15/15