


Part No.	CR10	Component	CR-BLNK	
Order No.	396713	Heat Lot #		
Order Qty	35	W/O # from Box		

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE										
Setup Hrs.										
10 MIN										
Cycle Time										
1 MIN										
Pcs/Hr										
54										

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE										
Setup Hrs.										
10 MIN										
Cycle Time										
1 MIN										
Pcs/Hr										
54										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STAMP										
Setup Hrs.										
1 MIN										
Cycle Time										
20 SEC										
Pcs/Hr										
162										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-14	2:30p	YR	✓	B	BT	