


Part No.	9-3-13	Component	9-3-C-BLNK	
Order No.	396764	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8.9	1-13-16	DG	8	59	59	5m	3	switch to Diff. Drill		
	1-14-16	CS	8	39	98	5m	3			
Setup Hrs.	1-14-16	DG	0.5	2	100					
5m								50B		
Cycle Time								out		
6m								No parts Machine		
Pcs/Hr								1-14-16		
								50B		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	1-13-16	4:15 PM	YES	✓	B	WRB		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								