Part No. Order No. Order Qty		CR20 402736		Component Heat Lot #		CR-BLNK			ontr device	ol es. LLC
Ord	er Qty		2	OPERATIO	from Box	100 July 2016		THE	U-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	3-2-16	P6	15	9					0	
Setup Hrs.						1		Johns		
5 MIN							27	16		
Cycle Time										
2 MIN								all	0	
Pcs/Hr								2-41		
27								255	A	
ROUTING:				I.	L					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time code	Notes	U-PUT/8HRS Scrap	Scrap
						time			+	Code
								14		
Setup Hrs.		-								
				6						
Cycle Time										
Pcs/Hr										
ROUTING:										
area block		S to Septime		OPERATIO	N 3	A SHIP Y		THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time						-1///-				
									,	
Pcs/Hr								ž (2		
ROUTING:										
Notes / Instructions		Down Time Codes		Data Data   Approved   Mital   E			spection Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector	Notes	
		3 Setup 4 FAIR		3/2/6	2	YET	/	BULL		
J4 524		5 Training			8			+ 19		
	PRODUCTION	6 Meeting		1.	PAGE :	1.	4		Test Form	10/15/15