

Part No.	A3865-1-6
Order No.	878818
Order Qty	500
QTY CHANGE IN LS/DATE	

Rev Letter	K
Component	A3865-1-6U
A3865U-1	

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	53					0	0	STD CYCLE TIME							0	#DIV/0!	
7/25/15	ST	1.5		76		0	0	0	0					6			
7/31	ST	2.5		264		0	0	0	0					4			
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

Machine #	B17					0	0	STD CYCLE TIME							0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

Machine #						0	0	STD CYCLE TIME							0	#DIV/0!	
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0	0	0				

Routing:

Final Part Calculation				First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1 Maintenance	0	7-29-15	12pm	YES	DH	
Total Scrapped	0	2 Tooling	0					
1st Operation Count	0	3 Setup Idle	0					
2nd Operation Count	0	4 Other	0					