


Part No.	C7510001	Component	C7510001-10	
Order No.	390337	Heat Lot #		
Order Qty	530	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY 471	12/22/15	ST	.75	3		.4	1		2	11
	12-22-15	ST	.5	67	70				5	N3
Setup Hrs.	12/22/15	NK	2	306	370				1	N3
.5	12/23/15	NK	1.20	180	550				2	N3
	12-24-15	E.B.	8							
Cycle Time										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGS 0470	12/23/15	ST	.2	2					1	11
	11/11	ST	1	83	85					
Setup Hrs.	12-24-15	E.B.	8	465	550					
.75										
Cycle Time										
Pcs/Hr										

\$ 37.81  
 11 PCS Scraped  
 12-24-15  
 2-22-16  
 3.5

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	12-21-15 9:45 AM 12-23-15 11:00 AM	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes