Control Devices LLC / Work Order Production Record

Part No.	106215-7		Rev Letter	E		Heat Lot #	
Order No.	356936		Component	106215-999		or	
Order Qty	30					Box W/O #'s	
						Found on Label	

QTY CHANGE INLS/DATE			Standard Cycle Time & Setup Time Vertified	
Special Notes / Instructions			1st Operation	
			2nd Operation	
			3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # O100						0	30	STD CYCLE TIME								0	#DIV/0!
12-26	BJ		1.1			0	30	0	0								
THP 1/4-20 2 places						0	30	0	0								
12-26	BJ	4.7		13		0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
Total Efficiency	0	0	0	0	0	0	30	0	0	#DIV/0!	0		0				

Routing:

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							30	STD CYCLE TIME								0	#DIV/0!
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
Total Efficiency	0	0	0	0	0	0	30	0	0	#DIV/0!	0		0				

Routing:

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #							30	STD CYCLE TIME								0	#DIV/0!
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
						0	30	0	0								
Total Efficiency	0	0	0	0	0	0	30	0	0	#DIV/0!	0		0				

Routing:

					First Part Inspection Record				
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	12-26-14	10AM	YES	DH	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								