Part No.		0.4.15				0.4.0.0000			T		
Order No.		9-4-15 390060		Component		9-4-G-BLNK			-	contr device	ol es. LLC
Order Qty		390060		Heat Lot #		-			4		
Ord	erqty		SU STANLING	OPERATIO	# from Box	THE REPLACE	N State Home			THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	11/11/15	P6.	76	35	10			1	M		
Setup Hrs.	1./ . 4/.		-								
10 min			nu					C.	OB		
Cycle Time			_					-6	200		
								2	. 16		
Pcs/Hr							 	111	10		
								11			
							†			R	
ROUTING:	il and a second				9						
2000年				OPERATIO	N 2		SPURPLE I		AF WILLIAM	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
			,								
Setup Hrs.											
Cycle Time						1					
Pcs/Hr											
				_							
ROUTING:				ODERATIO	N 2				NEW COLUMN		-
			THE COLUMN	OPERATIO		Down	Down time	Parline	Complete Company	THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
Setup Hrs.											
octup mor											
Cycle Time		_					200				
						_					,
Pcs/Hr										_	
				_							
	6								9,00		
ROUTING:										1	
Notes / Instructions Down Time Codes			First Part Inspection Record								
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	or Notes	
		3 Setup				. 55 / 110	STEEK	Lettel			
		4 FAIR 5 Training									
		6 Meeting									