Order Cty	Part No.		CUTU-15-1/4		Component		CUTU-0-1/4			control devices, LLC			
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total	Order No.		396689		Heat Lot #		16500059				624	device	es, LL¢
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down   Content   Notes   Scrap   Scrap   Code	Ord	er Qty	2	00	W/O	from Box	10						
Setup Hrs.	742947			20000000000000000000000000000000000000	OPERATIO	N 1	WAR BULL	Service V			THRU	-PUT/8HRS	
Setup Hrs.	Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	1			Notes		Scrap	
Cycle Time  Setup Hrs.  Operations  For prod Hrs.  Total Pes.  Cycle Time  Descript  Setup Hrs.  Descript	BURR OAK	1-13-16	JB	/	250	250				Job C	of		
Cycle Time	Setup Hrs.								Cail	# 153	5/0	284	
Seco	3/4												
PCS/Hr	Cycle Time												
Pes/Hr	5 sec								2		. 11 -	16	8
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down   time   oxide   Imperiment   Impe	Pcs/Hr										10	65	
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down   time   oxide   Imperiment   Impe			_								7	10	
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down   time   oxide   Imperiment   Impe	ROUTING												
Mach No.         Date         Emp. Name         Prod Hrs.         Total Pcs.         Cum. Total Pcs.         Down time time         Notes         Scrap         Scrap Code           Setup Hrs.         Image: Code of the code of time time time         Image: Code of time time time time time time time time	MOOTING:	14 TH 18 TH		TIN ASSESSED	OPERATIO	OPERATION 2				THRU-PUT/8HRS			
Cycle Time	Mach No.	Date	Emp. Name	Prod Hrs.						Notes		E	
Cycle Time					-								
Pcs/Hr	Setup Hrs.				7:								
Pcs/Hr													
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ROUTING:    Code	Cycle Time												
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Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down time code   Notes   Scrap   Scrap Code	Pcs/Hr												
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down time code   Notes   Scrap   Scrap Code													
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down time code   Notes   Scrap   Scrap Code										(m) (i) (m)			
Mach No.   Date   Emp. Name   Prod Hrs.   Total Pcs.   Cum. Total   Down time code   Notes   Scrap   Code	ROUTING:												
Maintenance   Setup Hrs.   Down Time Codes   Scrap   Code   Cod	Access to the second	<b>"特别是是是</b>		Section of the sectio		T		n Down time				-PUT/8HRS	
Cycle Time  Pcs/Hr  Notes / Instructions  Down Time Codes  1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting  Down Time Codes  Date Part Submitted Time Of Day Approved Yes / No Check Letter    Pos/Hr	Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	55		Notes			Scrap	NO 200 12 (1980)
Cycle Time  Pcs/Hr  Notes / Instructions  Down Time Codes  1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting  Down Time Codes  Date Part Submitted Time Of Day Approved Yes / No Check Letter    Pos/Hr													
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