

Part No.	902-19-3/16	Component	902-A-BLNK	control devices, LLC
Order No.	398295	Heat Lot #		
Order Qty	275	W/O # from Box	393298	

OPERATION 1

THRU-PUT/8HRS 1152

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	1/27/16	C.S.	7.5		32					
	1/27/16	DG	8	30	62					
Setup Hrs.	1/28/16	P.G.	8	32	94					
8 MIN	1/28/16	DG	8	26	120				2	22
	1/29/16	P.G.	8	28	148					
Cycle Time	1/29/16	DG	8	26	174					
20 SEC	1/30/16	P.G.	6	21	195					
	1/30/16	DG	6	22	217					
Pcs/Hr	2/1/16	P.G.	8	24	241					
144	2/1/16	DG	8	28	269				1	22
	2/2/16	P.C.	8	28	297					

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	2/2/16	DG	8	31	328					
	2/3/16	P.G.	8	27	355					
Setup Hrs.	2/3/16	DG	8	26	381				1	22
	2/4/16	P.G.	8	25	406					
	2/5/16	P.G.	8	26	432					
Cycle Time	2/5/16	DG	8	28	460				1	22
	2/6/16	P.G.	6	19	479					
	2-8-16	C.S.	8	21	500					
Pcs/Hr	2-8-16	D.L.	8	17	517					
	2-9-16	C.S.	5.5	11	528					

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-27-16	4:30	Y	✓	A	JL	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								