


Part No.	P3850001	Component	P3850001-10	
Order No.	387433	Heat Lot #	380840	
Order Qty	400	W/O # from Box	380840	

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
4WAY 473	10-26	MS	.3	12	12				4	11
	10-27	MS	6.25	188	200					
Setup Hrs.										
2.5										
Cycle Time										
5.25										
Pcs/Hr										
35										

ROUTING:

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
470	11/25/15	JT	.2	2					2	11
	11-25	JT	.6	4	6				3	11
Setup Hrs.	11/25/15	NK	1	103	109					
1										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472	11-25-15	JT	.2	1						
8 Hrs/15	11-25-15	JN	1.5	100	100	-	-		8	
Setup Hrs.										
.5										
Cycle Time										
Pcs/Hr										

\$13.22
12-2-15
12-3-5

9

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						Notes	
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		
2 Tooling		11/26/15	2:30	YES	✓		JH	11-26-15 - YES	
3 Setup		11-25-15	12~	YES	✓	D	JH	NPT X 1/2" (100)	
4 FAIR		11-25-15	2:30	YES	✓		JH	CH X 5	
5 Training									
6 Meeting									