Control Devices LLC
Work Order Production Record

Machine No.		HYDROMAT / ACME / 2ND OPS	
Rev Letter		Wgt/Bar	Total Bars
Planned Pcs/Hr		Bars per Load	Remaing Bars
CYCLE TIMES			
Standard		Wgt/Pc	Pcs/Bar
Actual		Component	A3865-1-6

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

rt No. A3865-1-3.8 06 (ADDED W/O #)

der No. 327579 (QTY CHANGE INLS/DATE)

der Qty 1100 (Verified)

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3/21/14	TMD	27572	7	1	(1050)			0	0	0	0						8/32
								0	0	0	0						
3/21	JM	1131		1/2	150)			0	0	0	0						ROLL THRD.
								0	0	0	0						
								0	0	0	0						
3/21/14	24	570		3			850	0	0	0	0					Ø	
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
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								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation		Total Down Time on Page Code	Description	Hours
tal Planned Pcs		Total Counted Pcs		1	Maintenance	0
ficiency		Total Scrap Pcs		2	Tooling	0
achine Count (PCS)		Estimated Short Parts		3	Setup Idle	0
		Difference in Parts		4	Other	0
		Material Difference LBS.		5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector		Notes
3/21/14	7:00	yes	✓	CD		