


Part No.	P25031	Component	P25031-10	
Order No.	389660	Heat Lot #		
Order Qty	1100	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
M53 KINGS 0470 #472	11-12-15	CS	1	1						
	11-12-15	CS	2	399	400					
Setup Hrs.	11-13-15	JN	4	488	888	1hr	1/2	Broke BT/STILL NOT Fixed	5	
				60	948	→	→	Parts were in basket when I started Don't know who did them		
Cycle Time										
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance		11-12-15	9:15am	YRS	✓	A	DH	CD QA Insp #09
2	Tooling								
3	Setup								
4	FAIR								
5	Training								
6	Meeting								