Part No.		C7510001		Component		C7510001-10		PE 1	control devices, LLC		
Order No.		390337		Heat Lot #		6		CALL 4	devices, LLC		
Order Qty		530		W/O # from Box							
WITE SERVICE				OPERATIO			FIGURE SE	THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
4WAY 471	12/22/15	37	.75	67	70	.4	1		25	N3	
Setup Hrs.	12/22/15	- NK	2	300	370			,	5-1	1/3	
.5	12/23/15	E.B.	1,20	180	550			124	2	NB	
Cycle Time											
Pcs/Hr /						,					
ROUTING:											
49 84 64				OPERATIO	N 2			THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
KINGS 0470	12/23/15	5T	1	83	75	_		The for	/	11	
Setup Hrs.	12-24-15	F.B.	8	465	550		/	M. Alicanor			
,75							-/	A COLO	-		
Cycle Time			ŭ					The Marin			
							_	· W			
Pcs/Hr								201	W		
				_				2-30	5'	-	
ROUTING:								U			
			全国的 主体的	OPERATIO	N 3			THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time		K	10-0-1-1-1-7-1-1								
	W.										
Pcs/Hr								r en			
201											
ROUTING:								=			
Notes / Instructions Down Time Codes First Part Inspection Record											
	7. 200.0113	1 Maintenand	The second second	Date Part		Approved	Mtrl	Roy	1970 - 22		
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter Inspector	Notes		
	1	3 Setup 4 FAIR		12-77-15	9:450	491	-	B B	CH 48	-	
		5 Training		17-73 10	112	YES	1	SA THE	TNOTE		
SECONDAR	V PRODUCTIO	6 Meeting			DAGE				Test Form	40/45/45	