PRODUCTION WORK ORDER

Part No.	Order No.	Order Qty		Thru-Put/8Hrs	Wgt/Pc.	Mach No.	B/S 18
100052-1	394146	1,000			0.7402		

	ADDED TO W/O #				Planned Pcs/Hr	Wgt/Bar	Setup Allowed Hrs.
					103	43.94	59

| | | QTY. CHANGE IN USE DATE | CYCLE TIMES | | | | |

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total Standard	Actual	Actual Pcs/Hr	Material Heat Lot No.	Down Time	Down Time Code	Notes	Component A02001-0036	Scrap Pcs.	Scrap Code
1-1-16	4	4	125	125			0594035F	4					
1-12-16	42	8	125				"	6	3	2hrs Set up 2hrs to Power er		28	11
1-12-16	40	11	375	500			"	2	182			10	c-1
1-13-16	42	8	125	625			"						
1-14-16	40	4	405	1030			0594394F						

TOTAL PCS. PRODUCED

Special Notes / Instructions

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector
1-12-16	12:30	YES ✓	✓	E	

Job c/d

$39.76
2.55

TOTAL SCRAP PCS. 38

125 125 125
105 125
132

PRIMARY PRODUCTION RECORD

PAGE 1

Test Form 10/14/15