Part No.		2803A-18-3/16-0		Component		2803-A-BLNK			control devices, LLC			
Order No.		396018		Heat Lot #					devices, LLC			
Order Qty		4		W/O # from Box							v.	
which see				OPERATIO	N 1				NOTE OF	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	٠.	Notes	74	Scrap	Scrap Code
HAAS VERT MILL	1-7	ms	_	1	/	15	2				/	1/
	1-7	S M					a	-				
Setup Hrs.	1-8	5 m	2	4	5			سل	015 0	20		
/						:11			HVD			
Cycle Time								726	11	IA		
								2 X	111	109	110	
24m								,	(16)	101	14	
Pcs/Hr									9	16	4	
2									1	5		
DOUTING												
ROUTING:	The state of the			OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	PRODUCTION OF THE PERSON NAMED IN COLUMN	Notes		Scrap	Scrap
IVIACII IVO.	Date	Emp. Name	Prod nrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
setup nis.									,			
Cycle Time												
Cycle Time												
Pcs/Hr												
PCS/ FIT	=						-	» — — —				
ROUTING:												
KOOTING.	SEATHER.			OPERATIO	N 3				NAVE OF	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
						-			- 150			
Cycle Time						- 12						
	2371											<u> </u>
D- //:												
Pcs/Hr												
DOLUTION												i –
ROUTING:	nstructions	Down T	ime Codes			-	irst Dart In	cnection	Pocord			
Notes / Instructions		Down Time Codes  Maintenance		Date Part		Approved Mtrl		Rev	, 1			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		3 Setup		1-8-16	9Am	UFS	/	B	DH	CO THE CONTRACTOR		
		4 FAIR 5 Training				1		D				
	V DDODLICTIO	6 Meeting										