Part No.		1304-30-1/4		Component Heat Lot # W/O # from Box		381898				GI	contr	ol es, LLG
Order No. Order Qty		393370										1/0
	Maria Maria			OPERATIO		70	1092		Complete Company	THRU-	PUT/8HRS	10
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	12/9/15	P.6.			/				2			
Setup Hrs.								I	poc	+		
12 mir.				_				00		,		
Cycle Time											7	
30min.		_						y.		11.		
Pcs/Hr										0,0	ň	
2									12	2.	D	
ROUTING:												
Text and the second	No. 18 April 1997		T. Mercinho	OPERATIO		Down Down time			THRU-PUT			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Catalan III												
Setup Hrs.												-
				_								-
Cycle Time												
	_											
Pcs/Hr												
ROUTING:												
	MANAGE LA			OPERATIO	N 3	S. Marie C. M.			Villey William	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
								1				
Setup Hrs.												
Cycle Time												
	300											
Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes			First Part Ins				Record			
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Inspector Notes		
			4 FAIR		20-	4/2>	1	B	DT) (30/10)			
		5 Training6 Meeting					<u>*</u>			(0,00)		
SECONDARY	PRODUCTIO				PAGE :						Test Form	10/15/15