Con	frol D	Control Devices LLC	CC		Machine No.	· o	SNC								Setup Allowed Hrs.
Work O	rder Pr	Work Order Production Record	ecord		Rev Letter		V	*	Wgt/Bar						Setup Actual Hrs. 0
Part No.	87W	2003			Planned Pcs/Hr	cs/Hr		1	Bars/Load		Total Bars	#DIV/0!			Setup % #####
Order No.	3118	213			(			1	Wgt/Pc		Pcs/Bar	#DIV/Oi			**
Order Qty	150	Q	8	L BARS	3			-	Component	nent	11/81	KY BN			*
Date	Emp. Name	Clock Prod. # Hours	od. Setup urs Hours	Total	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual % Pcs/Day Ef	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pcs.	Notes
190	ASSTRACTOR	beginning balance	balance				0	0						-	中水
h1-21-1	200	5865	53	i.	0	0	0	0	0	0	#DIV/0i				Setwo complete
1-20-19	201	7. 2382	يا	104	0	0	0	0	0		#DIV/0i				, , ,
7. 6	)	11/10/10/10	0	10	0 0	0	0 0	0 0	0	0 0	#DIV/0!				
74-14	50	27,985	25		0	0	0	0	0	-	#DIV/0!				Setup 2-d no comple
7.676	2	27855 6,1	9	90	0	0	0	0	0	F	#DIV/0!				
2-6-14	25	97117 E.	9	99	0	0	0	0	0		#DIV/0i				
					0	0	0	0	0	0	#DIV/0i				
	20				0	0	0	0	0		#DIV/0i				20 May 1
					0	0	0	0	0	0	#DIV/0!				940 X
4					0	0	0	0	0		#DIV/0i				1 (1)
			-		0	0	0	0	0		#DIV/0i				
0	4				0	0	0	0	0		#DIV/0i				
a			-		0	0	0	0	0		#DIV/0i				
			1		0	0	0	0	0		#DIV/0i				
					0	0	0	0	0	1	#DIV/0i			-	
			-		0	0	0	0	0		#DIV/0i				
					0	0	0	0	0	1	#DIV/0i			-	
					0	0	0	0	0	1	#DIV/0i				
			-		0	0	0	0	0	1	#DIV/0i				
					0	0	0	0	0		#DIV/0i				
			-		0	0	0 0	0 0	0 0	0 0	#DIV/0i				
		-				0		0	0		#DIV/01			-	
					0	0	0	0	0		#DIV/0i			-	
	26				0	0	0	0	0		#DIV/0i				
	71	0	0 0	0	0	0							0	0	Page 1
Eff	Efficiency					Dow	Down Time Codes	des	Total Hours			First Pa	art Ins	ection	First Part Inspection Record
Total Planned Pcs	d Pcs	0	Total Counted Pcs	ed Pcs		-	Maintenance	Jance	0	Date Part	Time	Approved	Material		2000000
,A. q.		£.				2	Tooling	ing	0	Submitted	Of Day		Check		,
Efficiency		#DIV/0i				3	Setup Idle	Idle	0						
1	4 2 2 24	*					Other	er	0				~		•
Total Diece	Piece Collot	c					Alternate -	rnate - Tooling/	0						
1000	11100	,				,	CIIIIS	S/U							The second secon