Control Devices LLC
Work Order Production Record

Part No.	B3496-2
Order No.	320164 / wd 320952
Order Qty	
Machine No.	2NP OP
Rev Letter	L
Component	B3496-2U

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	######

Material Heat Lot No. 1/8 NPT

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)			Plan. Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Mach Down Time	CODE	Scrap Pcs.	Notes
	beginning balance					Planned Hours	Cum. Total	Balance Due Pcs							
1/26	mill				225	0	0	0	0	0	#DIV/0!	4/6	2		
1/26/24	T.W.J	27972	7		1220	0	0	0	0	0	#DIV/0!	4	L		
1/27/2024	T.W.J	27972	1.25		185	0	0	0	0	0	#DIV/0!				
1/27/2024	T.W.J 27972				200	0	0	0	0	0	#DIV/0!				
1-28	95	21860	7.0			0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				

Down Time Codes

		Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
1/27/14	10:15	yes	✓	DH	

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Efficiency		
Total Planned Pcs	0	Total Counted Pcs
Efficiency	#DIV/0!	
Total Piece Count	0	