Part No.		R452-24		Component		A02001-0012			control devices. LC				
Order No.		388346		Heat Lot #					*-	624	device	s, LLC	
Order Qty		15		W/O # from Box		210	MAY COLOR	r				1024	
ENDINE SERVICE		<b>《学行》</b> 《图》		OPERATION 1				486		THRU	U-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	1	Notes		Scrap	Scrap Code	
Clit	10/30/15	57	.75	18				U	D .				
Setup Hrs.													
		S. 44							1				
Cycle Time									11/15				
								-, 1	115				
Pcs/Hr									1,				
							3						
											1		
ROUTING:	1 11 11						-						
				OPERATIO	N 2			S. Carlo		THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
cacje diehoad	10/30/15		- 2	2									
	11 11	37	,4	16	18								
Setup Hrs.							64.						
.5													
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ROUTING:				ODEDATIO	N 2					TUDU	DUT (QUIDS		
				OPERATIO		Down	Down time			THRU-	-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code	
enter a constant of the consta							_						
Setup Hrs.													
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Pcs/Hr													
r CS/111													
3													
ROUTING:					THE PARTY NAMED IN COLUMN		1905974		60an-				
-	nstructions	Down T	ime Codes	- AND THE REAL PROPERTY.		F	irst Part In	spection	Record				
and the second		<ul><li>1 Maintenance</li><li>2 Tooling</li><li>3 Setup</li><li>4 FAIR</li></ul>		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	1	Notes		
				Submitted		Yes / No	Check	Letter	tter				
				10-30-15	9:40	YES	OK	1	261				
		5 Training 6 Meeting	1							EL P			
SECONDARY	Y PRODUCTIO			PAGE :	LUT GERMAN					Test Form	10/15/15		
				4.3								vo 84	