Part No.		903-9-5/16-5/8		Component		903-9-5/16			control devices, LLC			
Order No.		392764		Heat Lot #							device	es, LLC
Order Qty		2		W/O # from Box		NIA]			14 Care 1 200
		经过的		OPERATIO	N 1			K. S. J. S.	750 14-514	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Step Pall	12/4/15	P_G.	1		2				_ 1			
Setup Hrs.									Impo	ct		
1									,000			
Cycle Time										16		
60.58								2	2/6	11	,	
Pcs/Hr									1/1	5		
54									1.	_	a	
ROUTING:							'					
REPORT OF THE				OPERATION 2		Davis		5000	STEELER	THRU-	-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Code
Setup Hrs.												====
							_					
Cycle Time												
D/11-												
Pcs/Hr												
					-							
ROUTING:												
	Party Line	he salahah	25 TAP TA	OPERATIO	N 3			GO WATER		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.										_	_	
				- 95								
Cycle Time												
Pcs/Hr												
гсу пі												
ROUTING:										-		
The same of the sa	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted	Страу	Yes / No	Check	Letter	opector	notes notes		
		4 FAIR										
		5 Training6 Meeting										
SECONDARY PRODUCTIO					DACE			977 U.S 100				