

Part No.	SB7501-20		Added Work	CYCLE TIMES		Thru-Put/8Hrs	1744	Wgt/Pc.		Mach No.	A6		
Order No.	389668		Standard	11.3		Planned Pcs/Hr	218	Wgt/Bar		Setup Allowed Hrs.	16		
Order Qty	1,200		Actual			Actual Pcs/Hr		Component	A02042-0034	Pcs./Bar			
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Scrap Pcs.	Scrap Code
11-16	JS	4.5	63	63	107130E	5.5	3						
11-17	Jim	5.5	1057	1120	167135E								
<div style="position: relative; width: 100%; height: 100%;"> <span style="position: absolute; top: 0; left: 0; transform: rotate(-45deg); font-size: 2em;">DO NOT</span> <span style="position: absolute; bottom: 0; right: 0; transform: rotate(45deg); font-size: 2em;">11-16-17</span> </div>													
TOTAL PCS. PRODUCED													
Special Notes / Instructions													
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load													
First Part Inspection Record													
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes							
11-16-15	2:00	YES	✓	E									
TOTAL SCRAP PCS.													

