


Part No.	GR6	Component	GR-BLNK							
Order No.	402739	Heat Lot #								
Order Qty	20	W/O # from Box								

OPERATION 1									THRU-PUT/8HRS	768
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	3/2/16	P.G.	1		24					
Setup Hrs.										
3 MIN										
Cycle Time										
30 SEC										
Pcs/Hr										
96								39-10 350		

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling		8316	7:30	YES	✓	A	DK	248-316
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								