Control Devices LLC
Work Order Production Record

Machine No.	2nd OP MILL
Rev Letter	D
Planned Pcs/Hr	
CYCLE TIMES	
Standard	
Actual	
Verified	

Part No.	SB7515
Order No.	337220
Order Qty	1000
ADDED W/O #	
QTY CHANGE INLS/DATE	

DAVENPORT / B&S BAR FEED

Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	SB7515-10		

Total Loads	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
06/13/14	NK	506	1 1/2		181			0	0	0						Ø	
06/14/14	NK	506	6		761			0	0	0						Ø	
					942			0	0	0							
								0	0	0							
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency

Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation

Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
6-13-14	11AM	yes	✓	DH	