

Part No.	R450-12
Order No.	367082
Order Qty	100

Rev Letter	#53
Component	R450-12U

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time & Setup Time Verified

1st Operation	
2nd Operation	
3rd Operation	

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #																	
4-10-15	ST	1		110		0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0		STD CYCLE TIME							0	#DIV/0!
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
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							0	0	0	0							
							0	0	0	0							
Total Efficiency:		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #							0		STD CYCLE TIME							0	#DIV/0!
							0	0	0	0							
							0	0	0	0							
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							0	0	0	0							
							0	0	0	0							
							0	0	0	0							
Total Efficiency:		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	4-10-15	9:10	YES*	7/19	Adjust
Total Scrapped	0	2	Tooling	0					Threads
3rd Operation Count	0	3	Setup Idle	0					B4
2nd Operation Count	0	4	Other	0					run
1st Operation Count	0								