Control Devices LLC
Work Order Production Record

Machine No.	CNC	HYDROMAT / ACME / 2ND OPS	
Rev Letter		Wgt/Bar	Total Bars
Planned Pcs/Hr		Bars per Load	Remaing Bars
CYCLE TIMES			
Standard		Wgt/Pc	Pcs/Bar
Actual		Component	1" HX OR LEAD FREE

Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Part No.	R421-8BK-LF	ADDED W/O #	
Order No.	326412	QTY CHANGE INLS/DATE	
Order Qty	35 PLUS	Verified	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3-13-14	DPM	27701	3.0	4.0	58			0	0	0	0						PROGRAMMED AND SETUP
3-14-14	DPM	27701	.5		6			0	0	0	0						
								0	0	0	0						
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								0	0	0	0						
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes