Part No.		SF405-3	SF405-3-1/4-1/2		Component		SF405-3-1/4			control devices, LLC			
Order No.		397336		Heat Lot #					1	62	device	es, LLC	
Order Qty		1		W/O # from Box		N/A			1				
			Market M	OPERATI		Marie Marie			Tank Land	THRU	J-PUT/8HRS	432	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	. Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
STEPDRILL	1/18/16	P.6.	1		/				. 1				
Setup Hrs.								1	about				
1													
Cycle Time										11	n		
60 SEC								,		all			
Pcs/Hr									/	10.)		
54						1			1		X		
ROUTING:	10.20		L										
				OPERATION	ON 2	grandalis.				THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
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Pcs/Hr													
					-	.1							
ROUTING:					1				11.5				
	HEN LA WAY	COPPE NO	并 例第82	OPERATIO	DN 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
etup Hrs.													
ycle Time						=							
Pcs/Hr				W									
PCS/HI		_											
Ì													
OUTING:		l.											
	nstructions	Down Ti	ime Codes			F	irst Part In	spection	Record				
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
		3 Setup 4 FAIR				•	- 113	31101				···	
		5 Training											
CONDARY PRODUCTION		6 Meeting											