

| | |
|-----------|----------|
| Part No. | 0042-66C |
| Order No. | 396670 |
| Order Qty | 200 |

| | |
|----------------|-------------|
| Component | A06101-0035 |
| Heat Lot # | P4 M M |
| W/O # from Box | |



| OPERATION 4 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | 1-15 | BA | .5 | 2 | 2 | | 3 | | | |
| | 1-16 | BJ | 3 | 14 | 16 | 1.5 | 3 | | | |
| Setup Hrs. | | | | | | | | | | |
| | 1/20/16 | BS | 7 | 36 | 52 | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 5 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | 1/21/16 | BS | 4 | 52 | 52 | 2 | 3 | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
|------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|------------|
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | | Down Time Codes | | First Part Inspection Record | | | | | |
|----------------------|--|-----------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|
| | | 1 Maintenance | | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector |
| | | 2 Tooling | | | | | | | |
| | | 3 Setup | | 1/16 | 1:30 AM | Yes | ✓ | NA | M. R. R. |
| | | 4 FAIR | | 1/21 | 1:30 AM | Yes | ✓ | | M. R. R. |
| | | 5 Training | | | | | | | |
| | | 6 Meeting | | | | | | | |