Part No.		73-13		Component		7-3-D-BINK			control devices, LLC			
Order No.		393758		He	Heat Lot #			8	1		device	es, LLC
Order Qty		50		W/O # from Box		376404		Ŧ				
NAMES OF THE PARTY OF THE				OPERATION 1					THR		J-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	12/10/15	DC	5	2	42	6 m	3				1	11
Setup Hrs.												
6 m									SUB			
Cycle Time									,	ſ	1	
5.5m								-,	A 1	· LOY	26	
Pcs/Hr								# 216			6	
										VE	110	
ROUTING:	5 /	BLAST	In a constant with a second	ODEDATIO	N 2 different formula	una Dinara Iniara	Del West Version 1	the Property of the last	Contract of the fact	TION .	DUT/OUDC	
Mach No. Date		Emp. Name Prod Hrs.		OPERATION 2 Total Pcs. Cum. Total		Down time time		Notes		Scrap	Scrap Code	
						time						Code
Setup Hrs.		ļ					ļ					
Setup IIIs.												
Cycle Time												
ă				_								
				12								
Pcs/Hr				**								
ROUTING:												
ROOTING.	<b>电子探询方法分</b> 证数据	Arrogan att		OPERATIO	N 3		<b>《大学》</b>	7.74.1kg		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time						0						
}									7.11			
Pcs/Hr								- m		211.75		
1 (3) 111				_								
ŀ												
ROUTING:												
Notes / Ir	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
CONDARY PRODUCTION		6 Meeting					100					