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Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper.	Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual	n/s	Setup %
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Final Part Calculation				Code	Total Down Time Description		Hours	Date P Submit		Time of Day		Approved Yes / No		Inspec	tor	No	otes	
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