


Part No.	1304-28-5/16	Component	1304-A-BLNK	
Order No.	394492	Heat Lot #		
Order Qty	7	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	12/17/15	DG	3.5		7	10m	3			
Setup Hrs.										
10 MIN										
Cycle Time								30B		
30m								OUT		
Pcs/Hr										
								OK - No parts @ MACHINE		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	12-17-15	5:00 PM	YES	✓	B	WRB		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								