		4484	t .						2049	inalsec	1
Part No.		MPC40003		Component Heat Lot #		1/2/1X Bross			1000	ontro device	ol
Order No. Order Qty		391873								device	s, LLC
					W/O # from Box						010
				OPERATIO	N 4	Danie		W HOLI	THE THE	IRU-PUT/8HRS	14
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
OKUNET ?	12/26/16	BT				4.5	3			9	820
	2-26-16	OC	6.5	30	30	1,0	3	change	to correct will	/	
Setup Hrs.	2/26/16	BA	7.5	42	12		-	orna L	orns by		
41.5	2/2//10	135	6	30	103						
Cycle Time	2/29/16	<b>ゴ</b> イ	3.6	28	152						
7min	2.29.16	50	7.0	40	192	1,0	2				
TSEC	2.29.16	BA	8.0	42	234	710					
Pcs/Hr	3/11/6	130	6.5	46	280						
-6	3-1-16	50	8.0	62	342						
112	3.1.16	BA	8.0	54	396						
ROUTING:					018						
				OPERATIO	N 5	Down	Down time		THE STATE OF THE S	IRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
	3/2/16	30	6.5	44	440		THE RESERVE TO SERVE THE PARTY OF THE PARTY				
	3-2-16	20	6.0	36	476				-	0-	
Setup Hrs.	3.2.16	BA	6.5	39	515				( lic	7 1	
	3-3-16	50	3.0	19	534		4		15	0110	0
						1		7	1 1	2/14	
Cycle Time								1		3-7-55.	
						) (C	/			7.5	
Des /Us											
Pcs/Hr											
										0	
ROUTING:								L			
19.100	S129772/12/10		A 47-147					150			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code	Notes		Scrap	Scrap
WW					ACTURNOS NAS VANCES VANCES NA	time		****			Code
Setup Hrs.											
	-		<u> </u>								
		2									
Cycle Time		(4									
	3										
Pcs/Hr		-						6			
								,			
ROUTING:											
THE RESERVE OF THE PERSON NAMED IN	Instructions	Down T	ime Codes			F	irst Part In	spection	Record		
THE PARTY OF THE P		1 Maintenance 2 Tooling		Date Part T. O.C.B. Approx			First Part Inspection Mtrl Rev			EV D	1
				Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	Notes
		3 Setup 4 FAIR	181	2-26/6	\$50A	yo	V	13	monoge		
		5 Training				7			ď		
		6 Meeting			. 1						