

Part No.	PWN00045-HC		ADDED W/O 2	CYCLE TIMES		Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	36
Order No.	395378			Standard	9.8	Planned Pcs/Hr	Wgt/Bar	8.1	Setup Allowed Hrs.	4
Order Qty	9000	1516	15000	Actual		Actual Pcs/Hr	Component	A06021-0016	Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
01/06	ED	5	1320	1320	P9250	2	324		0	0
01/06	DM/P2	8	3000	4320	P9250					
01/07	ED	8	2890	7810	11	0	0		0	0
01/07	Bm	5	1400	9210		0	0	5+2 burnt up	162	02
01/08	ED	5	1810	11020	11	0	0	5+2 burnt up	13	11
01/08	DM/P2	8	3050	14070	P9250	0	0	SOME BAD COILS		
01/08	TC	6	1940	16010	P9250	0	0		0	0
01/09	ED	1	320	16330	11	0	0	808 OCT	0	0
<div style="border: 1px solid red; border-radius: 50%; padding: 10px; display: inline-block;"> \$21.74 1-10-16 1-55 </div>										
TOTAL PCS. PRODUCED			TOTAL SCRAP PCS.							
Special Notes / Instructions			FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load							
First Part Inspection Record			Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes	
			1-1-16	9am	yes	✓	D	DT		