Part No.		903-13-3/1		Component		903- A			control devices, LLC				
Order No.		389910		Heat Lot #						6114	device	s, LLC	
Order Qty		10		W/O # from Box		NA							
Harly Conference of the				OPERATION 4						THRU-	PUT/8HRS	1	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
7	10/9/15	DG-	1/2		8				- 1				
1	4116/15	N-6.	,25	2	10			1)		1		3)	
Setup Hrs.								U	ONOC	/			
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Cycle Time									1		15	a	
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Pcs/Hr								- 11	100				
,									55				
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ROUTING:											0	l	
(三)	Camp Delicher	NE THE WASH		OPERATIO	N 5				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Catura III				- 4									
Setup Hrs.													
C 1 T												,	
Cycle Time				*									
	25												
5 - /11	-												
Pcs/Hr													
DOUTING	х .												
ROUTING:	PATRICIA DE LA CASTA				51 (2005 25.7)			30770		VII XII Wellber	THE RESIDENCE	NAME OF BRIDE	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
				10									
Cycle Time													
						*							
							_						
Pcs/Hr			14										
- 1													
	65,015												
ROUTING: Notes / Instructions Down Time Codes First Part Inspection Record													
Notes / II	istructions			Data David			irst Part In	-	Record				
		 Maintenance Tooling Setup 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes		
ı		4 FAIR											
		5 Training											
SECONDARY PRODUCTION		6 Meeting			DACE								