


Part No.	P1012001-10	Component	P1212001-10	
Order No.	4010923	Heat Lot #		
Order Qty	25	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING COBRA	2/25/16	JD		1	1	2.5	3			
	2-25-16	BA	5.5	28	29					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

JOB out

3-9-16  
SS  
A

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	1 Maintenance							
	2 Tooling							
	3 Setup							
	4 FAIR	2-25-16	3:50p	✓	✓	B	JC	2nd op
	5 Training							
	6 Meeting							