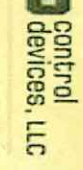


Part No.	CY11701	ADDED VMO #	CYCLE TIMES	Thru-Put/8Hrs	2360	Wgt/PC.	0.1852	Mach No.	14	
Order No.	391321	Standard	11	Planned Pcs/Hr	295	Wgt/Bar		Setup Allowed Hrs.	32	
Order Qty	30660	Actual	10.4	Actual Pcs/Hr	11	Component	A09031-0038	Pcs/Bar	0	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11/23	MB	-	-	-	-	2	3		-	-
11/24	MB	4.75	1150	1150	-	3.25	4	MAKE ADJUSTMENTS FOR APPROVAL	-	-
11/23	MF	8	-	-	-	3.25	3	WHILE WORKING ON L-1	-	-
11/24/15	SC	8	2050	3200	-	-	-	cleaned filters	-	-
11/24/15	RW	8	1840	5040	22265967	-	-		-	-
11/25/15	MF	8	1800	6840	-	-	-		-	-
11/25/15	RW	8	2120	8960	-	-	-		-	-
11/30/15	SC/MF	8	1900	10860	-	-	-	cleaned filters (x2)	-	-
11/30/15	BW/PZ	8	2125	13035	-	-	-		-	-
12/1/15	DI/BW	4	(1000)	-	-	-	-	Down at wire - No operator	25	A5
12/1	RW	5	1100	14135	-	0	0	Down + sort	9	139
12/1	BW/PZ	7.5	1800	15935	-	0.5	2	Missing mill slots on 1.180 Ø. Head came loose, had to reset cutters.	405	K17
12/2	MB	8	1545	17480	-	0.5	0	BAR NOT FEEDING	0	0
12/2	MF	8	1925	19405	-	0	0		-	-
12/2	DR	8	2260	21665	-	0	0		-	-
12/15	SC/MF	7	1500	24165	-	1	1	cleaned/clogged pumps	-	-
12/15	SC	6.5	1300	25465	-	2	2	Finish burr	-	-
12/15	RW	8	1980	27445	-	0	0		13	I5
12/15	SC	8	1900	29345	-	-	-		-	-
12/15	MF	8	1760	31105	-	-	-		-	-
12/15	RW	3.5	50752	31674	-	-	-	Moved from L2	1071	
TOTAL PCS. PRODUCED			TOTAL SCRAP PCS.		1071					



FOR DAVENPORTS & BROWN & SHARES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
11/24	1:15 AM	Yes	✓	F	MF/ky	

