Part No.		2201-4-1/4-0		Component		2201-A-BLNK			control devices, LLC			
Order No.		391331		Heat Lot #					[62 4	device	s, LLC
Order Qty		14		W/O # from Box								
医人员里特别人员里生以				OPERATIO	OPERATION 1		CHARLES TO STATE OF THE STATE OF		THRU-PUT/8H			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	11-24	MS	.75	3	3	2.1.11		1 /	<i>3</i> —			
Setup Hrs.	11-24	SETVI	4.5	12	SWITE 15	HING.	INDE	XEE	Tob O	UT		
10	1,0		7.5	15					750			
Cycle Time												
0.40	Per pcs										,	
12 MIN	Yes you							7.3		16)	
Pcs/Hr										20		
									120	5	0	
ROUTING:												
OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Setup IIIs.												
												Y
Cycle Time												
- 6.												
Pcs/Hr						1						
ROUTING:												
THE STREET		The state of		OPERATIO	N 3		Share a	STORY COLUMN	No. of the last	THRU-	PUT/8HRS	****
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
											_	
Setup Hrs.												
Cycle Time								<u> </u>				
9,010 111110			4									
Dec/Lls				П					_	20 200		
Pcs/Hr								_				
Ì												
ROUTING:												
Notes / Ir	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record			
		1 Maintenanc	e	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted		Yes/No	Check	Letter			1,0,0,1,00	
		4 FAIR		401/1	May 2.15pm					(de://de://de://de://de://de://de://de:/		1
		5 Training6 Meeting						STATE		* 35		X
SECONDARY	PRODUCTION				PAGE 1			-			Tost Form 1	0/15/15