


Part No.	7-3-13	Component	7-3-13-BNR	
Order No.	394892	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	12/21/15	DG	6		40	6m	3		1	11
	12-22-15	CS	4	41	81					
Setup Hrs.										
6m										
Cycle Time										
6m										
Pcs/Hr										

JOB-out

1-7-10
S.S.

\$1.68
all ready
processed

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12/21/15	6p	Y	✓	A	JC	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								