Part No. Order No.		396834		Component Heat Lot #		CUTU-0-3/16 16500059			control devices, LLC			
PARLET TO		Water Transfer		OPERATIO		E ALLAN				THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
BURR OAK	1-13-16	JB		250				Jo	500	1		
Setup Hrs.												
3/4												
Cycle Time										1.1	^	
650								,	1.1	2/1	9	
Pcs/Hr										20		
)	۸.	
		_									P	
ROUTING:		OPERATIO			NN 2				THRU-PUT/8HRS			
	A CONTRACTOR			OPERATION 2		Down time					PU1/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
6										-		
Setup Hrs.												
Cycle Time												
cycle Time												
1												
Pcs/Hr												

ROUTING:												
秋神 图 图 图 图			m management	OPERATIO	N 3				SALIT OF PAIR	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.						111						
												-
									197			
Cycle Time						520						
											l	
- "			*****									
Pcs/Hr					_							
-		-										
ROUTING:									, i			
	structions	Down Time Codes				F	First Part Inspection		Record		7-27-700	
And the second second		1 Maintenance		Date Part	Time Of Da	Approved	Mtrl	Rev				
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter		- /	Notes	
		3 Setup 4 FAIR		1-13-16	11:30	475	c	- at ox		OK.	per Pos	
		5 Training										
SECONDARY PRODUCTIO		6 Meeting N RECORD			PAGE :						Test Form 1	0/15/15