


Part No.	101467-19	Component	101467-1-10	
Order No.	394524	Heat Lot #		
Order Qty	1500	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
MILL-0469	1-6-16	DH	4.5	362	362	15	2	Reset table 3 skids	2	19	
	1-7-15	DH	2	152	514	-	-				
Setup Hrs.	1-12-15	DH	2	163	677	-	-	B35/sandblast			
	1/27/15	T.W.J.	6.25	823	1500				3	3	
	1/28/16	NI	2.15	500					6	3	
Cycle Time											
Pcs/Hr											

\$3.24

 2-8-16

 SS.

 110

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-6-16	1PM	YES	✓		DH		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									