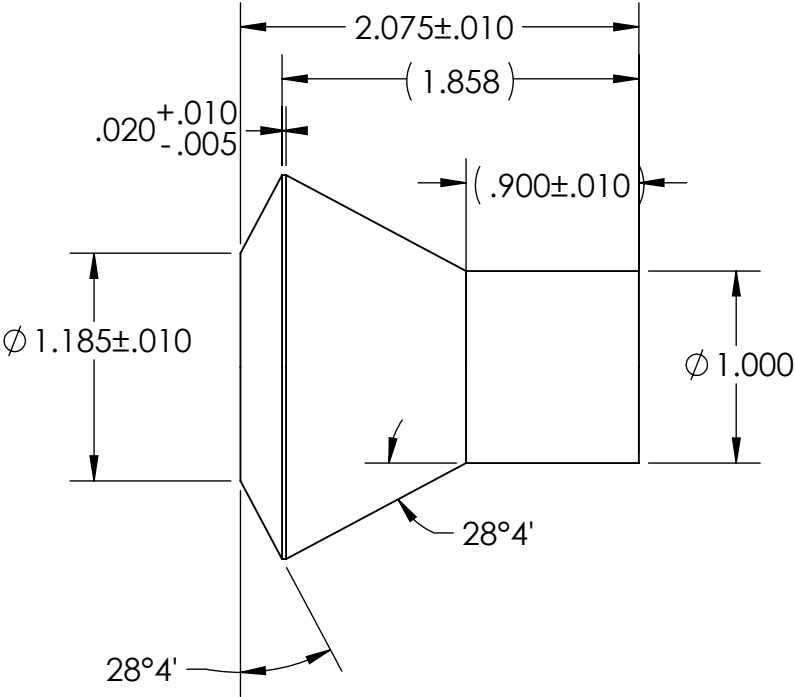
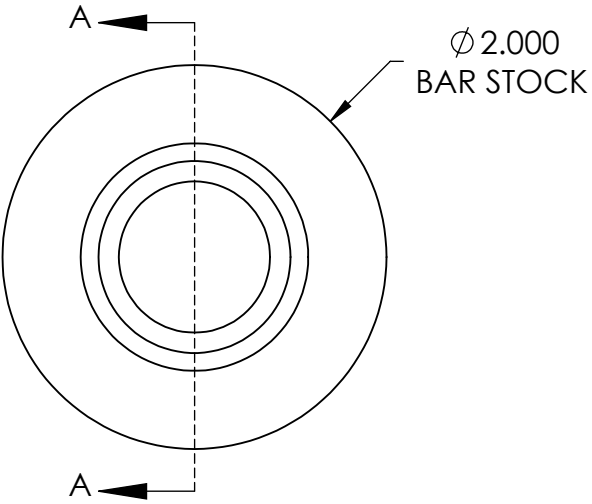
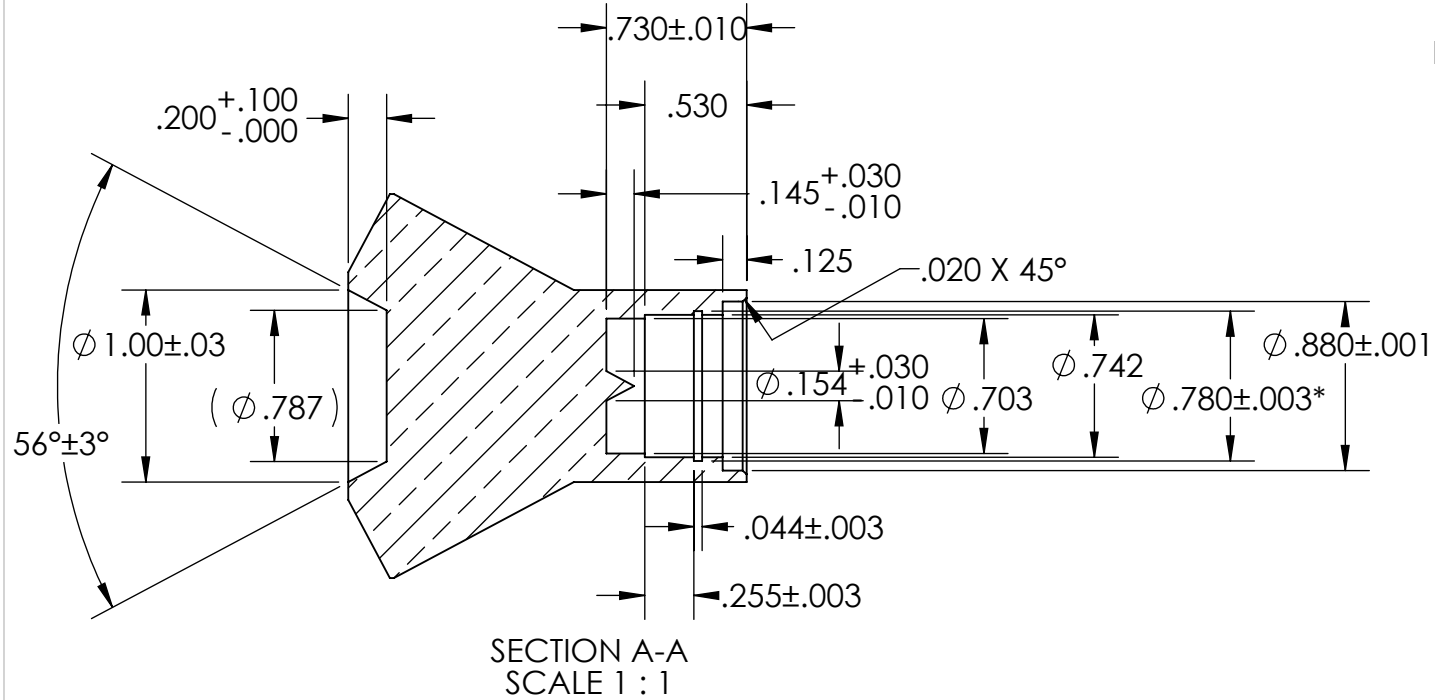


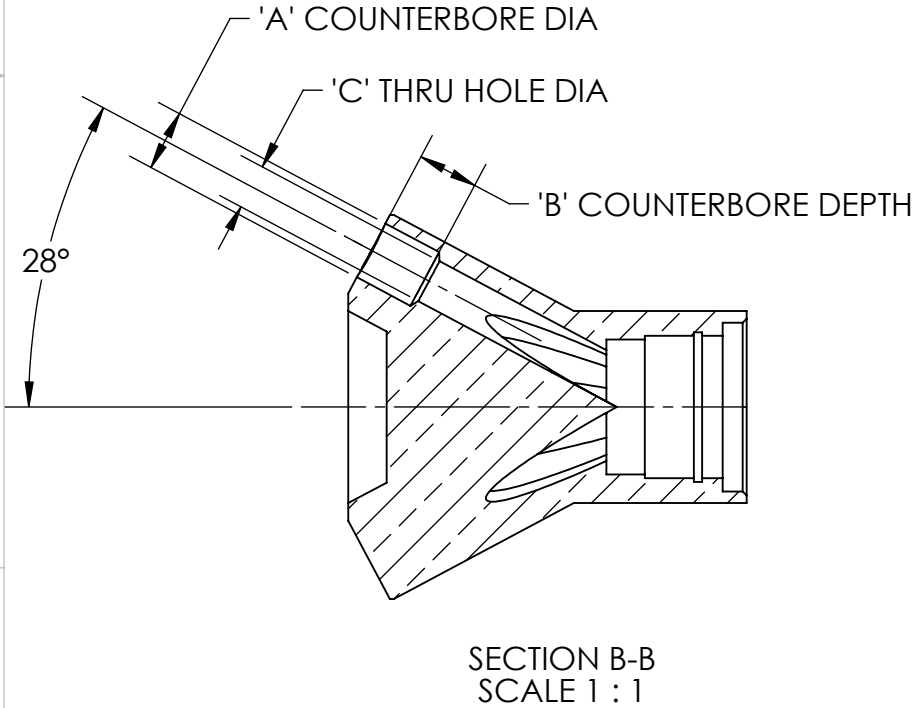
REVISIONS			
REV.	DESCRIPTION	DATE	ECN NO.
A	RELEASE TO PRODUCTION	10/20/15	15-314

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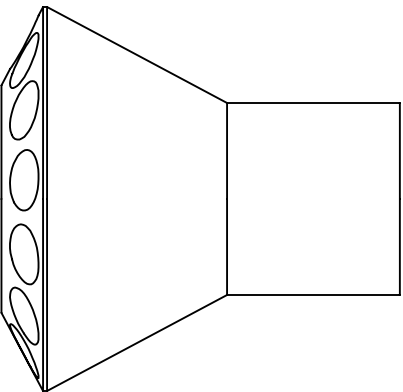
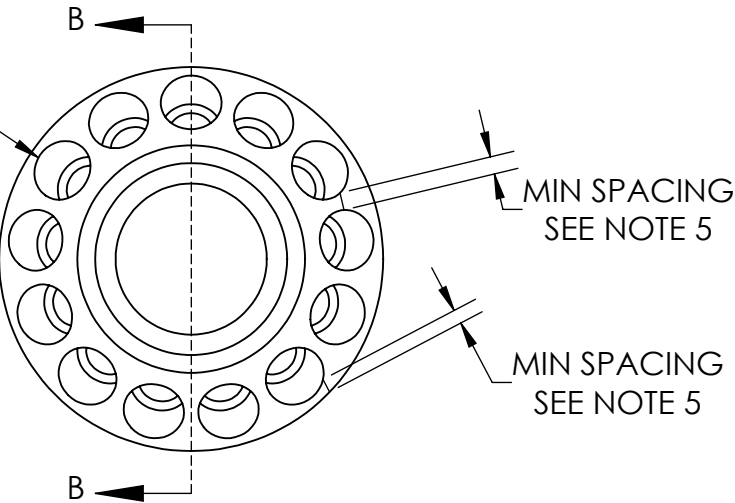
Blank Distributor (SF704-A-BLNK)



Complete Distributor



HOLES
EQUALLY SPACED



- NOTES:
- PART TO BE CLEAN AND FREE OF BURRS.
 - BREAK ALL UNMARKED CORNERS .005.
 - ALL UNMARKED MACHINED SURFACES $\sqrt{63}$ MAX.
 - ALL DIAMETERS MARKED "*" TO BE CONCENTRIC WITHN .003 TIR.
 - MINIMUM HOLE SPACING BETWEEN EDGE OF BODY AND BETWEEN HOLES TO BE .050
 - MATERIAL TO BE STRESS RELIEVED (550 F FOR 1 HOUR MIN)
 - INSIDE CAVITY OF DISTRIBUTOR TO BE BEAD BLASTED TO REMOVE ALL BURRS AND SHARP EDGES

PART NUMBER #=NUMBER OF HOLES	MAX # OF HOLES	'A' COUNTERBORE DIA (+/- .002)	'B' CONTERBORE DEPTH (+/- .010)	'C' THRU HOLE
SF704-#-5/32	24	.160	.172	.109
SF704-#-3/16	21	.192	.210	.140
SF704-#-1/4	16	.254	.240	.187
SF704-#-5/16	13	.317	.250	.236

ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION		MATERIAL SPECIFICATION	QTY REQD
PARTS LIST					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS DECIMALS ANGLES ± .XX ±.02 ±1° .XXX ±.005 MATERIAL UNS C36000 H02 BRASS FINISH DO NOT SCALE DRAWING		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE		<div>Control Devices LLC</div> <div>1555 LARKIN WILLIAMS ROAD, FENTON MO 63026</div>	
		APPROVALS	DATE		
		DRAWN SP	10/20/15	DISTRIBUTOR, NOZZLE, SF	
		CHECKED			
		RESP ENG			
	MFG ENG		SIZE B	DWG. NO. SF704-A-BLNK	REV. A
		MASS	SCALE 2:1		SHEET 1 OF 1
		0.760 LBS			