

Control Devices LLC

Work Order Production Record

Machine No. PLNKNRev Letter Q

Planned Pcs/Hr

CYCLE TIMES

Standard

ADDED W/O #

QTY CHANGE INLS DATE

Part No. R430-8Order No. 327712Order Qty 400

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

Material Heat Lot No.

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Mach Down Time

Scrap Pcs.

Notes

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Actual Hrs.

Setup %

Special Notes / Instructions

First Part Inspection Record

Approved Yes / No

Time Of Day

Date Part Submitted

Inspector

Material Check

Notes

Total Down Time on Page

Description

Hours

Code

1

Maintenance

0

2

Tooling

0

3

Setup Idle

0

4

Other

0

5

Alternate - Tooling/Units/ S/U

0

Final Part and Material Calculation

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Efficiency

Total Planned Pcs

Efficiency

Machine Count (PCS)

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