

Part No.	R1315-18	Component	3/endl 316 SS	control devices, LLC
Order No.	399879	Heat Lot #		
Order Qty	2 plus	W/O # from Box		

OPERATION 4								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B17	2-6-16	NY	3.5	1.5	7	2	3			
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Job out

2-7-16-14
2-7-15

OPERATION 5								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
1	Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2	Tooling			2-6-16	8:30	YES	✓	B		
3	Setup									
4	FAIR									
5	Training									
6	Meeting									