

Part No.	C7575001	Component	C7575001-10	control devices, LLC	
Order No.	390003	Heat Lot #			
Order Qty	300	W/O # from Box			

OPERATION 1							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	12-1-15	NB	5	267	267					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 2							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
472 8 HRS	11/30/15	ST	.2	3						
	11-30	NB	.75	47	50					
Setup Hrs.										
.5										
Cycle Time										
2 min										
Pcs/Hr										

ROUTING:										
OPERATION 3							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
470 1/8 NPT	11/30/15	ST		3					1	11
Setup Hrs.	12-1-15	IN	1.5	58				508007(3)		
.5										
Cycle Time										
2 min										
Pcs/Hr										

ROUTING: wash										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
				Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				11-30-15	730	YES	✓	E	DT	NPT XI
				11-30-15	730	YES	✓		DT	LT XS