Part No. Order No. Order Qty		9-2.5-34 391484 10		Component  Heat Lot #  W/O # from Box  OPERATION 1		9-2.5-B-BLNK 390232				ontr device	ol
										device	es, LLC
									<u> </u>	IDIL DUT IOUDG	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	11/24/15	P.6.	8	8	5			lout			
Setup Hrs.	11/25/15	P6	2.5	2	15				-		
10 MIN								Impact		-	
Cycle Time											
Pcs/Hr								12	1-2-15	•	
									5.5.	0	
ROUTING:		e de la companya del companya de la companya del companya de la co		SAND OPERATIO	BLAST / BRIGI	HT DIP / REA	AM / MS PA	ACK	TU	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Setup IIIs.											
Cycle Time									i i		
Pcs/Hr											-
ROUTING:	CANDOMESTICS			OPERATIO	N 3	C 450 Sept.	The Control	(Carates)	TH	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.		_									
Cycle Time											
Pcs/Hr									111		
					_						
ROUTING:											
Notes / I	nstructions		ime Codes		Region (		irst Part In:	spection	Record		
		<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> </ol>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector CO Notes		
		4 FAIR 5 Training 6 Meeting		Watk	11/05	yh)	V	A			
ECONDARY	Y PRODUCTIO				PAGE :	1	<u></u>			Test Form	10/15/15