

Part No.	901-5-78	Component	901-A BINK							
Order No.	349706	Heat Lot #								
Order Qty	35	W/O # from Box	386615							

OPERATION 1										THRU-PUT/8HRS	72
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
8	2/5/16	DG	2		11				1	22	
Setup Hrs.											
7m								Jobout			
Cycle Time											
6m											
Pcs/Hr											
9									1		

\$1.96
2/11/16
SS

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		2-5-16	9:15 PM	YES	✓	A	WRB			