


Part No.	7-3-7	Component	7-3-B-BLNK	
Order No.	394419	Heat Lot #		
Order Qty	100	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	1-6-16	OG	7		102				1	22
Setup Hrs.										
6m										
Cycle Time										
4m										
Pcs/Hr										

503 OUT
No parts
DE - @ MACHINE

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

H0.62
1-7-15

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		1-6-16	5:40 PM	yes	✓	B	weg		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									