Part No.		P5050001-02		Component		P5050001-00			control devices, LLC			
Order No.		398754		Heat Lot #		a	a .			and de	vices, LLC	
Ord	er Qty	2	25		from Box							
A CHARLES				OPERATIO	N 1			1		THRU-PUT/8		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scra	Code	
KINGSBRY 0470	d.g.16	JN	1	23	3	+	3			0	1/	
	2-2-16	JN	4	97	100			7	JOBOUT			
Setup Hrs.		(p)			-/4							
		,				-						
Cuala Tima		-						/		\		
Cycle Time		-						/	001)		
		1						14	5/1	1		
Pcs/Hr		+						64				
1 05/111		<u> </u>							200			
							-		5	> 1		
ROUTING:							1)	
ALC: SE	divide de la			OPERATIO	N 2			0.18.5		THRU-PUT/8	HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time code		Notes	Scra	Scrap	
						time					Code	
Setup Hrs.												
Cycle Time												
Pcs/Hr	+											
ROUTING:					~~							
				OPERATION 3		Down Down time				THRU-PUT/8	Scran	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scra	Code	
Setup Hrs.												
Cycle Time												
		-										
Des /III												
Pcs/Hr												
-												
ROUTING:		L					T-1					
THE RESERVE OF THE PERSON NAMED IN	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
'A		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector			
		2 Tooling3 Setup		Submitted	4:40 PM	Yes / No	Check	Letter	0	ivotes		
		4 FAIR		2-2-16	1.40 PM	785		E	WRB		Services University	
		5 Training6 Meeting										
FCONDAD		Wiecenig										