Part No.		NN38B21		Component		NN38B21-10				Ø1 9	contr	ol	
Order No.		401598		Heat Lot #					1	604	] contr device	es, LLC	
Order Qty		3200		W/O # from Box					1				
				OPERATIO	N 1	A LOUIS AND	THE PARTY	Thin!		THRU	PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
4 WAY-MS4	2/23/16	JT	COMPAND: 2	3							2	3	
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
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No. 10 Taken		25			/	1	nU,	/					
Setup Hrs.						th.	α /	W					
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ROUTING:	7.			1110									
A-174 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 - 184 -			Salar Parties	OPERATIO	OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down Down time code Notes		Notes		Scrap	Scrap		
						time						Code	
Setup Hrs.													
									8				
Cycle Time		(											
											1		
Pcs/Hr								2	2-418				
		_											
ROUTING:				7									
Notes / Instructions			Down Time Codes  Maintenance					irst Part Inspection Reco					
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes				
3		3 Setup		2-23-16	50	N	V	C	JC		La Art		
5		1 FAIR 5 Training		225V	7:30	46>	1		es es				
		6 Meeting		3216	216 m yrs			ni Grad	A+ 83				
SECONDARY	PRODUCTIO	N RECORD			PAGE 1						Test Form :	10/15/15	