PAGE 1	cont		1													11/12	1-11-11	11.(1-1)	11-11-15	Date	Order Qty	Order No.	Part No.
control devices, LLC														7.		X)	7. 8	Liw	3,	Emp. Name	3,000	389147	PWN25040-HS
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	Special Specia	TOTAL PCS. PRODUCED														A	C	ם פ	70	Prod. Hours	00	147	040-HS
																CC51	C	00()	C	Total Pcs		OTY CHANGE INLS/DATE	ADDED WIG #
IN & SHARPES ONL	Special Notes / Instructions	Ö.														3200	1/00	1700	, G	Cum. Total	Actual	Standard	CYCLE TIMES
. <i>Y:</i> To Figure Pieces ×Bars per load																-			P920	Material Heat Lot No.	Actual Pcs/Hr	Planned Pcs/Hr	Inru-Pupenrs
First Part Insp Record																	Y	IV.	5/ 2	Lot No.	7	1r 330	2040
11-11-18	Date Part Submitted															0	C	N C-	(, (2)	Down Time	Component	Wgt/Bar	regor c.
9.0	Time of Day														_	0		t e	(td	Down Time Code	onent	Bar	9
40 v	Approved Mtrl Yes/No Check	TOTAL SCRAP PCS														1000					A06021-0016		
J 01	Rev Letter			72		2 I	THE WAY	47.5	130	•	## A		8							Notes	5 - Training6 - Meeting	3 - Setup 4 - FAIR	2 - Tooling
dsul d	# \$9	RAP PCS.			59												ž					Setup All	
	Notes	X	Ka I													0			8	Scrap Pcs.	Pcs./Bar	Setup Allowed Hrs.	Mach No.
												-				0				Scrap Code		4	86