Part No.		G50-5BSS		Component		A06201-0020			control devices, LLC			
Order No.		GV SAMPLE		Heat Lot #								
Order Qty 75 W/O # from Box												
	I K Tracket			OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
OKUMA	2-19-16	HUD SM	6	18	130				John THU	ua.	3	11
Setup Hrs.				7.0				8	()0			
8												
Cycle Time						/	12					
3m				W	11	11 2	1.0	/				
						45)		11	Q			
Pcs/Hr						4	20	1,0	3			
18							2	2			102	
ROUTING:												
OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	9											
Setup Hrs.						7,						
- cap inc									11			
Cycle Time										_		
											W.37	
												· · · · · · · · · · · · · · · · · · ·
Pcs/Hr												
						_						
ROUTING:											we know we are a second	
Mach No.	Date Emp. Name Pr		Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time		Notes		PUT/8HRS Scrap	Scrap Code
						time						code
												*
Setup Hrs.												
Cycle Time				-								
									· · · · · · · · · · · · · · · · · · ·			
Pcs/Hr								,				
								•				
ROUTING:												
Notes / I	nstructions	Down Ti	me Codes			F	irst Part In:	spection	Record		Evil 1	
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup										
		5 Training	4 FAIR 5 Training									
ECONDARY PRODUCTIO		6 Meeting										