

Control Devices LLC

Work Order Production Record

Machine No. ENE
 Rev Letter F
 Planned Pcs/Hr

Wgt/Bar
 Bars/Load
 Wgt/Pc
 Total Bars
 Pcs/Bar
 #DIV/01

Setup Allowed Hrs. 0
 Setup Actual Hrs. 0
 Setup % #####

No. 324257

Qty 900

Component 134 6262 ALIN

| Emp. Name | Clock # | Prod. Hours | Setup Hours | Total Pcs | Pieces Today (bars) | Planned Hours | Cum. Total | Balance Due Pcs | Plan. Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | Material Heat Lot No. | Mach. Down Time | W CODE | Scrap Pcs. | Notes |
|--------------------------------|---------|-------------------|-------------|-----------|---------------------|---------------|------------|-----------------|---------------|----------------|--------------------|-----------------------|-----------------|--------|------------|-----------------------|
| | | beginning balance | | | | | | | | | | | | | | |
| 7:14 | 50 | 27985 | 6.6 | | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | Setup 15:00 |
| 8:14 | 50 | 27985 | 3.0 | 17 | 0 | 0 | 0 | 157 | 0 | 0 | #DIV/01 | | | | | |
| 10:41 | 50 | 27985 | 4.0 | 42 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 2:41 | 50 | 27985 | 6.0 | 43 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 4:41 | 50 | 27985 | 6.0 | 44 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:41 | 50 | 27985 | 6.0 | 43 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 2:41 | 50 | 27985 | 6.0 | 50 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 3:41 | 50 | 27985 | 7.0 | 41 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 3:41 | 50 | 27985 | 7.0 | 42 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:3 | 50 | 27985 | 4.0 | 23 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | TROUBLE SHOOTING TREN |
| 4:41 | 50 | 27985 | 8.0 | 47 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | END MILL + BORING BAR |
| 7:14 | 50 | 27985 | 8.0 | 50 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:41 | 50 | 27985 | 8.0 | 41 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:41 | 50 | 27985 | 8.0 | 55 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:41 | 50 | 27985 | 8.0 | 55 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 2:0 | 50 | 27985 | 8.0 | 54 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 2:1 | 50 | 27985 | 7.0 | 45 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | SHARPEN + RESET TREN |
| 2:2 | 50 | 27985 | 6.0 | 40 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 2:4 | 50 | 27985 | 9.5 | 66 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:41 | 50 | 27985 | 7.0 | 214 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | And op setup |
| 1:41 | 50 | 27985 | 2.5 | 90 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 2:4 | 50 | 27985 | 2.0 | 69 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 2:4 | 50 | 27985 | 8.0 | 291 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:4 | 50 | 27985 | 6.0 | 209 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:4 | 50 | 27985 | 1.0 | 28 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| 1:4 | 50 | 27985 | 0.0 | 48 | 0 | 0 | 0 | 0 | 0 | 0 | #DIV/01 | | | | | |
| Efficiency | | | | | | | | | | | | | | | | |
| Planned Pcs | | | | | | | | | | | | | | | | |
| Down Time Codes | | | | | | | | | | | | | | | | |
| Total Hours | | | | | | | | | | | | | | | | |
| Maintenance | | | | | | | | | | | | | | | | |
| Tooling | | | | | | | | | | | | | | | | |
| Setup Idle | | | | | | | | | | | | | | | | |
| Other | | | | | | | | | | | | | | | | |
| Alternate - Tooling/Units/ S/U | | | | | | | | | | | | | | | | |
| Place Count | | | | | | | | | | | | | | | | |

First Part Inspection Record