Control Devices LLC
Work Order Production Record

Machine No.	CNC
Rev Letter	B
Planned Pcs/Hr	
CYCLE TIMES Standard	
Actual	

DAVENPORT / B&S BAR FEED			
Wgt/Bar		Total Bars	
Bars per Load		Remaining Loads	
Wgt/Pc		Pcs/Bar	
Component	5/8 SQ 303		

Total Loads	
Setup Allowed Hrs.	
Setup Actual Hrs.	
Setup %	

Special Notes / Instructions

Part No.	300322	ADDED W/O #	
Order No.	331730	QTY CHANGE INLS/DATE	
Order Qty	150	Verified	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
4-30-14	JO	27985		3.5				0	0	0							setup & top complete
5-1-14	JO	27985	8.0		53			0	0	0							15 op
5-3-14	DPM	27701	1.4		10			0	0	0							
5-5-14	DPM	27701	7.0		45			0	0	0							
5-6-14	DPM	27701	7.3		47			0	0	0							
								0	0	0							
6-5-14	JO	27985	3.0		155			0	0	0							setup and op complete
					↓ CNC		MILL	0	0	0							
								0	0	0							
6-12-14	L.W	3206	2.5			5		0	0	0							
6/13/2014	T.W.J	27972	9.5	.5	~	84		0	0	0							
6/17/2014	T.W.J	27972	8			66		0	0	0							
								0	0	0							
								0	0	0							
								0	0	0							
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								0	0	0							
								0	0	0							
			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency	
Total Planned Pcs	
Efficiency	
Machine Count (PCS)	

Final Part and Material Calculation	
Total Counted Pcs	
Total Scrap Pcs	
Estimated Short Parts	
Difference in Parts	
Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
6-13-14	11:30	YES	✓	DT	CD QA Insp #09