


Part No.	7-4-C-BLNK	Component	A02071-0040	
Order No.	394627	Heat Lot #		
Order Qty	2000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	12-21-15	JB	4	244						
	12-22-15	HVD	3	175	419			Job not		
Setup Hrs.										
1								HVD		
Cycle Time										
1m										
Pcs/Hr										
54										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record						
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		12-18-15	12pm	Yes	✓	3	DH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								