

Part No.	79390
Order No.	367878
Order Qty	3000

2

79396-10

36/363

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Special Notes / Instructions

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	0459					0	0	STD CYCLE TIME								0	#DIV/0!
7/16/15	T.W.	8.5	—	1030		0	0	0	0								
		8.5	—			0	0	0	0			1					
						0	0	0	0								
7/17/15	T.W.	2	7	350		0	0	0	0								
7/20/15	T.W.	8	—	1300		0	0	0	0								
7/24/15	T.W.	5	—	800		0	0	0	0				11				
7/30/15	T.W.	2.5	—	400		0	0	0	0								
8/11/15	T.W.	4.0	—			0	0	0	0								
8/26/15	T.W.	2.0	—	300		0	0	0	0								
8/27/15	T.W.	8.0	—	1300		0	0	0	0								
9/08/15	T.W.	7.5	5	1250		0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	STD CYCLE TIME							0	#DIV/0!
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Routing:

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Routing:

First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	4/16/15	9:30	YES	AT	600 4/16/15 03
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								