Part No. Order No.		VR7501 403689		Component		A02002-0034			14	CO CO	ntrol	
				-	Heat Lot #					Control devices, LLI		
Ord	er Qty	1	DEC 150 F	W/0 #	from Box	•			48	J		Colo
				OPERATIO	N 1					THRU-PUT/S	BHRS	Ψ
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scr	ар	Scrap Code
OKUMA	3-16-16	50 BA	8	66	66	610	3	P1091	ym + Setu	P	10	
Setup Hrs.		BT	в	495	111					2	4	
4,0	3-12.16		5.5	40	15]					2 18 50	2	
Cycle Time		-			-		-				\dashv	
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Pcs/Hr		/				1	06		4/			
12		-	- ;							0	/	
ROUTING:								<u></u>				
a ship a store	140445			OPERATIO	N 2					THRU-PUT/8		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scr	ар	Scrap Code
Setup Hrs.									п			
setup riis.												
Cycle Time									Victoria Constitution III			
Pcs/Hr												
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ROUTING:	21.2144.2007.2	State State	Talls of Difference	OPERATIO	N 2		15.550 1.57			THRU-PUT/8	прсТ	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scr	an	Scrap Code
Setup Hrs.												
Cycle Time			_	_		£						
Pcs/Hr												
DOUTING			T						v			
Notes / I	nstructions	Down T	ime Codes				irst Part In	spection	Record			
instructions		1 Maintenance		Date Part	T. Of S	Approved Mtrl		Rev Record			N. C.	
		2 Tooling3 Setup4 FAIR		Submitted 3-16-19	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		5 Training6 Meeting										
ECONDAR	Y PRODUCTIO	N RECORD			PAGE	1				Test	Form 10/	/15/15