CONTROL DEVICES LLC / WOLK OLDER PRODUCTION RECORD Part No. **Rev Letter** Heat Lot # Order No. Component 3000-Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Total Pcs Planned. Hours Balance Due Pcs Date Prod. Hours Setup Hours Plan Pcs/Day Cum. Total S/U hrs Down Time Setup % Scrap Pcs. Pcs/Hr Actual S/U Machine # STD CYCLE TIME #DIV/0! Ò. 0. Ö Ö 0. Ö. ⊞ 0 0.3 Ö (6.0) Ō Routing: Machine # STD CYCLE TIME Ó Ò 0. 0. Routing: Machine # STD CYCLE TIME 0: Ò. Ó Ö Ö #DIV/O! Routing: First Part Inspection Record **Total Down Time** Final Part Calculation **Date Part** Time Code Approved Hours Description Inspector Notes Submitted of Day Yes / No **Total Counted Pcs** (from packing) Maintenance **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count

THRO