Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. or Component 5001-Box W/O #'s Order Qty Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation ZHOLE 2nd Operation **3rd Operation** Planned Hours **Fotal Pcs** % Oper. Efficiency Balance Due Pcs Pcs/Day Actual Pcs/Day Setup Hours Setup % S/U hrs Cum. Total Down Time Pcs/Hr Scrap Pcs. Actual Machine # 4 STD CYCLE TIME #DIV/0! **Total Efficiency** #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! **Total Efficiency** #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! **Total Efficiency** #DIV/0! Routing: **First Part Inspection Record** Total Down Time **Date Part** Final Part Calculation Time Approved Code Hours Description Inspector Notes Submitted of Day Yes / No Total Counted Pcs (from packing) Maintenance 2:15 4ES Total Scrapped Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other

1st Operation Count