


Part No.	1304-30-9/6	Component	1304-A Bnk	 control devices, LLC	
Order No.	400576	Heat Lot #			
Order Qty	5	W/O # from Box	398476		

OPERATION 1								THRU-PUT/8HRS		8
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
P	2-13-16	DB	4		5					
Setup Hrs.										
6m										
Cycle Time								JOB OUT		
45m										
Pcs/Hr								2-16-16 5.5		
1										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

ROUTING:								
Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-13-16	12:35 PM	YES	✓	B	WRB	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								