Part No.	J1/2-R				7					Heat Lot/Traceability	aceability		
Order No.	399366			7	devices, LLC	rc		Com	Component(s)	No(s)	(s)		
Order Qty	15							×	J1/2	N/A			
	Distinguishing Traceablity Numbers	g Traceablity	Numb	ers				2	J-RING	20140766	66		
Flare Nuts Six	Six digit no. located on the box label under box quantity.	ed on the bo	ox label	under bo	x quantity.							Щ	
Brazing Rings Lo	Located on the box label, directly above the word "heat."	ox label, dir	ectly ab	ove the w	ord "heat."					3			
-	Located on the spool label, starting with the letter "M."	oool label, st	tarting v	with the le	tter "M."								
	Use their work order number and date on the box label.	rder numbei	and da	ate on the	box label.								
Snap Rings Lo	Located on the bag followed by "Lot Number."	ag followed	by "Lot	Number.'									
d	Do not require traceability.	aceability.											
Mach. No.		_ s	Setup Hrs.		Cycle Time			Pcs./Hr		Thru- put/8hrs			
Date Emp. Name Pi	Prod Hrs. Tot	Total Pcs.	Cum. Total	Total	Down Time	Down Time Code			Notes		S	Scrap	Scrap Code
a/4 sa		2											
			-										
											>		
										> 	\		
										7	5.		
										5			
												?	
								E.			-	Q	
ROUTING:													
Special Notes / Instructions		Down Time Codes	es					First Part In	Inspection Record				
	- 1	Maintenance	_	Date Part	Time Of Day	Approved	Mtrl		Inspector		Notes		
		Tooling Setup		Submitted	Timle Of Day	Yes / No		vev rerrel	Illspector		Notes		
		. 37	_										
	6 Me	Training Meeting											
BRAZING PRODUCTION RECORD												Test For	Test Form 11/4/15