| | | | | | | | | | | DOWN TIME CODES | | | |
|---------------------------|--------------|--|---------------------------------|--|---|------------------------|-------------------------|----------------|---------------|-----------------------------|--------------------|----------|---------------|
| Part No. | 22186688-C | 38-C | ADDED WIO# | SAMLETOAC | Thru-Put/8Hrs | | Wgt/Pc. | 0.9953 | | 1 - Maintenance 2 - Tooling | Ma | Mach No. | A6 |
| Order No. | 396201 | 2 | | Standard 11.6 | .6 Planned Pcs/Hr | 250 | Wgt/Bar | 86.14 | | 3 - Setup 4 - FAIR | Setup Allowed Hrs. | ed Hrs. | |
| Order Qty | 1,950 | 0 | Control of the Control of | Actual | Actual Pcs/Hr | C | Component | A02002-0048 | -0048 | | Pc | Pcs./Bar | 87 |
| Date | Emp. Name | Prod. Hours | Total Pcs | Cum. Total | Material Heat Lot No. | ot No. Down Time | vn Down Time Code | | 7 | Notes | | Scrap S | Scrap Code |
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| | | TOTAL PCS. | CS. PRODUCED | di | | 1 | | | | TOTAL SC | TOTAL SCRAP PCS. | 8 | |
| contr | 0 | | | Special Notes / Instructions | ons | Date Part Submitted | | Time of Day Ap | Approved Mtrl | Rev Inspector | - 1 | Notes | |
| devices, LLC | | OR DAVENI rom Loads = | PORTS & BROV Pcs/Bar x Total | FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure P From Loads = Pcs/Bar x Total loads ran during shift x Bars per load | FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load | art Inspe Record | 6 | X 0/:/ | | CX | | | |
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