Control Devices LLC Work Order Production Record	on Record	Machine No.	TWS 4	DAVE	NPORT	B&S BAR	FEED	Total	Setup All	Setup Allowed Hrs.
Part No.	10/000)	Planned Pcs/Hr		Bars per		Remaining		Loads	Setup	Setup %
Order No. 339187	ADDED WIO #	Standard	MES	Wgt/Pc			Production and the second			4
Order aty 266	SINCE IN SOURCE IN	Actual	Venlied	7.	Component	P1016	0001-10	15 40		
Date Emp. Clock Name #	Prod. Setup Total Hours Hours Loads	Pieces Planned Today Hours	ed Cum. Balance Total Due Pcs	ce Plan	Actual Pcs/Day	% Mach. Efficiency	Material Heat	Mach Down CO CO	Scrap Pcs.	Notes
CT/o 1/14 NK COC	Beginning Balance / パフフ		0 0	2					233	
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	0 0	0:0			A CHARLES CONTROL AND			0	0	Page 1
Efficiency	Final Part and Material Calculation	ulation Code	Description I	Hours			First	First Part Inspection Record	on Record	
ned Pcs	Total Counted Pcs	in the second	Ma	0	Date Part	Time Of	Annroved	Material		
Efficiency	Total Scrap Pcs	· *: <u>2</u>	Tooling	0	Submitted	Day	Yes / No	Check	Inspector	Notes
Machine Count (PCS)	Estimated Short Parts	3	Setup Idle .	0	1-30-14	34.6	À	36	1	16
10	Difference in Parts	4	Other	O	11-1-6	5×.C/	Ž	2	100	1107
N	Material Difference LBS.	5	Alternate - Tooling/ Units/ S/U	0					Canal Canal	
ō	÷					The second secon	THE REPORT OF THE PERSONS AND			
-						80	3			3