Part No.	100132-1		Thru-Put/8Hrs		Wgt/Pc.	0.4004	Mach No. B/S 18
Order No.	400287	ADDED W/O # / CYCLE TIMES: Standard	Planned Pcs/Hr	8	Wgt/Bar	25.29	Setup Allowed Hrs. 16
Order Qty	175	QTY CHANGE INLS/DATE / Actual	Actual Pcs/Hr		Component	A06201-0028	Pcs./Bar 63

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-22-16	MP	2				2	3	1hr clear out		
2-23-16	MP	4.5								
2-24-16	MP	8		106					6	C-1
2-25-16	MP	8	113	219					3	C-1
2-26-16	MP	1.5	13	232						
			JOB	5						
						2	3			
2-26	MP	4.0		229	2ND OP	CHP			3	11
TOTAL PCS. PRODUCED								TOTAL SCRAP PCS.	12	

#17.55
3-21-16
S.S.

control devices, LLC

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Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
2/24/16	7:15 AM	YES	✓	B	DH	

PRIMARY PRODUCTION RECORD

Test Form 10/14/15