


Part No.	1102-16-1/4	Component	1102-A-BLNK	No EIB Parts 
Order No.	404001	Heat Lot #		
Order Qty	20	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS 48

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-11-16	CS	5.5		19					
Setup Hrs.										
8 MIN										
Cycle Time										
9 MIN										
Pcs/Hr										
6										

JOB - OUT

3-21-16
SS

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions

Down Time Codes

First Part Inspection Record

- 1 Maintenance
- 2 Tooling
- 3 Setup
- 4 FAIR
- 5 Training
- 6 Meeting

Date Part Submitted

Time Of Day

Approved Yes / No

Mtrl Check

Rev Letter

Inspector

Notes

3-11-16

12:30 PM

YR

✓

B

AL

CD

11/15/15