


Part No.	7-3-17	Component	7-3-D-BLNK	
Order No.	394412	Heat Lot #		
Order Qty	355	W/O # from Box	394432	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
DRILL ROOM	1/15/16	DG	8		74	6m	3			
	1/16/16	PG	6	74	148					
Setup Hrs.	1/16/16	DG	6	39	187					
6m	1/18/16	C.S.	8	52	239					
	1/18/16	DG	8	65	302					
Cycle Time										
9m										
Pcs/Hr										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							