150										1		
Part No.		7-3-24		Component		7-3-E-BLNK					contr	ol es, LLC
Order No.		403379		Heat Lot #					96 M	100-6	/ device	es, LLC
Ord	er Qty		. 4		W/O # from Box				10 "	10 part		10
理論が対象	10 cm	CHIEF TO THE		OPERATIO	N 1	P. C. C. C.				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
7	3-8-16	DB	2,5		6							11
Setup Hrs.								3.				
10						1						
10 min			1		0.1	1//			1			
Cycle Time		,		1	$\mathcal{O}\mathcal{U}$	-		11.7	2 1	6		,
12min								#	1001814			
Pcs/Hr			· ·					235				
5												
ROUTING:						_						
OPERATION 2 THRU-PUT/											DIIT/QUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	Down			THIKO-	Scrap	Scrap			
						time						Code
Setup Hrs.		-										
Setup nrs.												
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Cycle Time												
o, ale il il il				_								
l 1												
Pcs/Hr												
2.5.7.98C • 35185				=								
ROUTING:												
OPERATION 3 THRU-PUT/8										UT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
-												
Setup Hrs.						_						
Cycle Time									28			
Pcs/Hr	_							,				
DOUTING												
ROUTING:	structions	Down Ti	ime Codos				not Day 1		0 1			
Notes / Instructions		Down Time Codes Maintenance		Date Part			First Part Inspection			Record		
		2 Tooling		Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
3		3 Setup										
5		FAIR Training										
		6 Meeting										
SECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form	10/15/15