Part No.		501-2-3/16		Component		501-A-BLNK			control devices, LLC				
Order No.		396086		Heat Lot #						Em a	device	es, LLC	
Order Qty		50		W/O # from Box		380417		2					
				OPERATIO	DN 1					THRU	J-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
86	1-8-16	1)G	2.5	43	59	6 cm	3				3	22	
Setup Hrs.	1-11-16	06	3	75	176								
len	2-2-16	DG	12	15	191								
Cycle Time	2/2/	P6.	6	272	493			1		-			
	45/16	1.6.	G	LTL	717.5	. 0	5)		0000	T			
3m				+	10	61.4	11						
Pcs/Hr						X	المرا	/					
						1)	1				3		
ROUTING:		A Alla			l								
			的 解除初聚等	OPERATIO	OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Cycle Time						lí 							
Pcs/Hr													
PCS/HI													
ROUTING:													
ELST-			族。因為自	OPERATIO	N 3		经 直接			THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
									(%)				
Setup Hrs.	_												
Cycle Time													
					9								
Pcs/Hr													
POLITING										60			
ROUTING: Notes / Ir	nstructions	Down Ti	me Codes				rst Part In	spection	Pocord				
		1 Maintenance		Date Part	Time Of S	Approved	Mtrl	Rev			42.527 10	ultinue V	
2		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter		nspector Notes			
4		4 FAIR		1-8-16	8:10 pm	445		B	WEB				
	l i	5 Training 6 Meeting											
FCONDARY	PRODUCTION				DAGE 1								