

Part No.		143124-1-C		Thru-Put/8Hrs		Wgt/Pc.		0.5156		DOWN TIME CODES		Mach No.		L2	
Order No.		396787		Planned Pcs/Hr		249		Wgt/Bar		39.91		Setup Allowed Hrs.		32	
Order Qty		2,500		Actual Pcs/Hr				Component		A01132-0034		Pcs./Bar		77	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes				Scrap Pcs.	Scrap Code		
2/13	MF	0	0	0	N/A	4.0	3								
2/15	MF	0	0	0		8	3								
2/13/16	Bur	0	0	0		1.5	3								
						3.5	4								
						1.5	2								
2/15/16	Bur	4.5	720	720	N/A	3.5	2	Work on press				29	B1		
2/16	A	7.5	1305	2025	"	0.5	6					0	0		
												73	B1		
2/16	MF	1.0	200	2225				out of material @ 7:30 AM DOWN WAITING ON material from Central Steel							
2/16/16	Bur	5	1015	3240	NF15202788			Material in @ 5pm. Job out.							
TOTAL PCS. PRODUCED											TOTAL SCRAP PCS.		102		
control devices, LLC		Special Notes / Instructions FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load			First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes			
						2-13-16	3:45 PM	YES	✓	B	wro				