


Part No.	501-4-3/16	Component	501-A-BLNK	
Order No.	399404	Heat Lot #		
Order Qty	50	W/O # from Box	380412	

OPERATION 1								THRU-PUT/8HRS	144	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	2/5/16	P.B.	2.5		38					
	2/5/16	DG	8	136	174					
Setup Hrs.								Jobcut		
10 min.										
Cycle Time										
3 min.								2-11-16		
Pcs/Hr								SS.		
18										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-5-16	4:35 PM	YES	✓	B	WRB		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									