Part No.		5-4-8		Component		5-4-C-BLNK			control devices, LLC			
Order No.		399295		Heat Lot #		20111-0						-,
Order Qty 200				W/O # from Box OPERATION 1		394629				TUDII	PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TINO	Scrap	Scrap Code
8	2/3/16	P.6.	32	39	65			-				
Setup Hrs.	9 16/16	P.6.	9	10	114							
5 MIN	2.8-16	es De	8	109	223				)			
Cycle Time	776	100	0	/		(	10		,	1		
3 MIN							0	A	AT.	5	110	
Pcs/Hr								-		09	15.	
18									- 6	1-01	BC	
ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK												
TO DESCRIPTION		5. 大豆生产学		OPERATIO	N 2	Down	ueinskiele.		Visit I di	THRU	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
Setup Hrs.												
۵												
Cycle Time												
Pcs/Hr												
гсз/пі												
ROUTING:				I								
	<b>拉斯</b> 阿斯尔德斯	<b>沙</b> 基基的旅		OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
	-,											
Setup Hrs.												
		HILLER										
Cycle Time						3"						
5 /11												
Pcs/Hr					_			2				
		-										
ROUTING:		`	[3									
The second second	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-8-16	4:450	Y	V	B	20			
		5 Training										
		6 Meeting										