Part No.		1104-14-1/4-5/8			Component		11	04-14-1/4	ļ	control devices, LLC			
Order No.		399855			He	at Lot #				1	604	<b>d</b> evice	s, LLC
Order Qty		2			W/O # from Box		393210			1			1
			of the same of the same	C	PERATIO						THRU	-PUT/8HRS	648
Mach No.	Date	Emp. Name	Prod Hrs.	1	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2-8-16	7B			2	2							
Setup Hrs.									10				
12 MIN												110	
Cycle Time													
40 SEC				_	-				. (	8/14	)		
Pcs/Hr									1	1,6.			
81										50		0	
ROUTING:				_									
					PERATIO	N 2	NAME OF STREET			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	7	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					-								
Setup Hrs.												7.	
			200 300										
ycle Time													
Pcs/Hr													
	S - 10												140
OUTING									<u></u>				
ROUTING:		OF SECTION 1	<b>电影电影</b> 8000 90	0	PERATIO	N 3	5 5 2 10 15 15	CONSIDERAL MEDI	F-2 575.8	SIGNAL SPECIAL	THRU.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.		otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
ŀ				_									
etup Hrs.				_	-						<u>u</u>		
etup IIIs.				_									-
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ycle Time													
					-11-								
Pcs/Hr													
resym													_
Notes / Is	eterret!												
Notes / Instructions		Down Time Codes  1 Maintenance			Data D	First Part Inspection Record							
		<ul><li>Maintenance</li><li>Tooling</li><li>Setup</li></ul>			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		4 FAIR		ŀ									
		<ul><li>5 Training</li><li>6 Meeting</li></ul>		ŀ									
ECONDARY PRODUCTIO						PAGE						Tost Form 1	0/45/45