Part No.		2201-4-3/16-0		Component		2201-A-BLNK			control devices, LLC			
Order No.		401026		Heat Lot #					devices, LLC			
Order Qty		1		W/O # from Box								110
THE COST				OPERATIO	N 1		WE SALE			THRU	PUT/8HRS	110
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2-23-16	RM	.5	i	1		*	Jo	bout	- n	0	13
Setup Hrs.								3	HUP		55	
1.0												
Cycle Time												
25 nin									a	14		
Pcs/Hr								-	200			
7								22	19	7	0	
ROUTING:	2-											
NOOTHING.	A Committee of	10.12		OPERATION 2			ni ma		THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					_							
Setup Hrs.		~										
0 1 7												
Cycle Time									- ilas	_		
Pcs/Hr												
. 05/111												
ROUTING:			,								1	
OPERATION 3 THRU-PUT										PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Dec/III									/3			
Pcs/Hr	-							× .				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	-		
The state of the s		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		<b>3</b> Setup		2-23-16	6:35 PM	465	~	D	wes			
		4 FAIR 5 Training										
SECOND ADV DD ODLIGETO		6 Meeting										