

Part No.	903-16-3/16 ^{5/8}	Component	903-16-3/16
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Part No.	SF504-8-3/16-1/2	Component	SF504-8-3/16
Order No.	399700	Heat Lot #	
Order Qty	1	W/O # from Box	

Order Qty			OPERATION 1			THRU-PUT/8HRS		216		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Step Drill	2/16/16	P.L.	1		1			Job out		
Setup Hrs.										
1										
Cycle Time										
2 min.								2-8-16 S.S.		
Pcs/Hr										
27										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3						THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions		Down Time Codes							
		1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector
		2 Tooling							Notes
		3 Setup							
		4 FAIR							
		5 Training							
		6 Meeting							