Control Devices LLC
Work Order Production Record

Machine No.	2ND OP	HYDROMAT / ACME / 2ND OPS	Setup Allowed Hrs.
Rev Letter	D	Wgt/Bar: Total Bars	Setup Actual Hrs.
Part No. SP5062	Planned Pcs/Hr 100	Bars per Load: Remaing Bars	Setup %
Order No. 325552	ADDED W/O # — / CYCLE TIMES Standard	Wgt/Pc: Pcs/Bar	Special Notes / Instructions: Drill 2 Holes
Order Qty 400	QTY CHANGE INLS/DATE / Actual / Verified	Component SP5026-10	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
		Beginning Balance						0	0								
3/10/14								0	0	0	0						
	DM	1131		1/4				0	0	0	0					0	218 Rpt.
3/12/14					149			0	0	0	0					5	DEBURR
3/12/14	NK	506	2		221			0	0	0	0					0	
								0	0	0	0						
								0	0	0	0						
								0	0	0	0						
				2ND OP				0	0	0	0						
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			0	0	0	0.0	0	0	0	0				0		0	Page 1

Efficiency		Final Part and Material Calculation	
Total Planned Pcs		Total Counted Pcs	
Efficiency		Total Scrap Pcs	
Machine Count (PCS)		Estimated Short Parts	
		Difference in Parts	
		Material Difference LBS.	

Total Down Time on Page

Code	Description	Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	Alternate - Tooling/ Units/ S/U	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
3/11/14	635	yes	✓	AS	watch burr