


Part No.	SF403-4-3/16	Component	SF403-A-BLNK		
Order No.	394328	Heat Lot #			
Order Qty	200	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS	448	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	12-19-15	CS	2		84				3	11
	12-19-15	DG	6	209	293					
Setup Hrs.	12-20-15	DG	1	32	325	7hrs	1	CURT/MAINTENANCE		
7 MIN	12-21-15	CS	4	172	497				6	11
Cycle Time										
SEC										
60										
Pcs/Hr										
56										

JOB-045

\$3.18  
12-23-15  
SS

9

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record					
	1 Maintenance	Date Part Submitted: 12-17-15 Time Of Day: 4:30 Approved Yes / No: YES Mtrl Check: <input checked="" type="checkbox"/> Rev Letter: C Inspector: AT Notes:						
	2 Tooling							
	3 Setup							
	4 FAIR							
	5 Training							
	6 Meeting							