Part No.		501-3-3/16		Com	Component		501-A-BLNK			control devices, LLC			
Order No.		399932		Heat Lot #						624	device	S, LLC	
Order Qty		12		W/O # from Box		380410						011	
				OPERATION 1					THRU		-PUT/8HRS ////		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	29-16	25	8	4.0	170								
	7-9-16	06_		69	239								
Setup Hrs.								H.					
10 min								30	B				
Cycle Time									•	3 80			
2 min									00	10			
Pcs/Hr				-					7.00	- 1			
ort									W 9.)	X		
0											N		
ROUTING:				ODERATIO	N 2		48 4 2 4 5 4 6			TUDII	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time code	3 no 1 - 2	Notes	IHKU	Scrap	Scrap	
						time	3000					Code	
Setup Hrs.		***											
								R					
Cycle Time													
Pcs/Hr													
ROUTING:			Children Sora	OPERATIO	N 3	AVAT STATES	Alexander de	med Site		THRII.	PUT/8HRS		
Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down time time		Notes			Scrap	Scrap Code	
			_										
			_										
Setup Hrs.													
Cycle Time						5							
	11.												
Pcs/Hr													
r cs/mi													
ROUTING:					<u> </u>					500 C			
THE RESERVE THE PERSON NAMED IN COLUMN 1	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenand		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes		
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	spector				
		4 FAIR											
		5 Training 6 Meeting											
SECONDARY PRODUCTIO					DACE 1				K-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1-1			10/15/115	