Part No.		1104-10-14		Component		1104-4BLNK		V/C	CD control devices, LLC		
Order No.		402408		Heat Lot #					TANK BASE CEVICES		s, LLU
Order Qty		14		W/O # from Box							NOV
				OPERATIO	N 1	Carry Had			THR	U-PUT/8HRS	40
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
10	2 29-16	06		14		6m	3				
Setup Hrs.						-		8			
6m									UT		
Cycle Time											
9m									0.11	0	1
Pcs/Hr									291		
10									1 3.5	A	
ROUTING:		l		l				L			-
				OPERATION 2				THRU-		U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.	*										
Cycle Time								¥			
Pcs/Hr							-			-	
rcs/m			n 								
			V								
ROUTING:		1									
	engers lighte			OPERATIO	N 3		edica no		THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
								_		-	
Setup Hrs.											
·											
										145	
Cycle Time											
								<u></u>			
Pcs/Hr								4			
1 03/111										+	
ROUTING:						Haraman and American					
Notes / I	nstructions	Down T	ime Codes			F	irst Part In	spection	n Record		
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup 4 FAIR		2-29-16	9 pm	7	1	B	30		
		5 Training			(1)						
	/ DRODUCTIO	6 Meeting									