Part No.		SF404	SF404-5-1/4		Component		404-A-BL	NK		contr	ol l
Order No.		393302		Heat Lot #					E	D contr devic	es, ucc
Order Qty		50		W/O # from Box		37	373868		386322		1
		LETATE VALACESA		OPERATIO		Down				U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code
7	17/9/15	P.6.	6	0.0	87						
Setup Hrs.	12/9/15	DG-	8	89	176						
	12/10/15	P-6.	7	112	288		-	-			
12 mis.								1.)	doct	-	
Cycle Time								+	-000		
805er.		_						100	- 15		
Pcs/Hr						1		-	11/25		
40									12	P	
ROUTING:										10	
				OPERATIO	N 2	12023			THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
							-	-			
Setup Hrs.							1				
Cycle Time					_						
- 1											
Pcs/Hr				-							
. cs/ m	_										
									-		
ROUTING:											
SANCE OF SOIL	house the second	AT THE PARTY OF	OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
etup Hrs.											
ycle Time											
+											
Pcs/Hr								'g			
			_								
OUTING:	eta i ati										
Notes / Instructions		Down Time Codes Maintenance		First Part Ins					Record		
		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector 2,50	Notes	
3				17-9-15	PAM	UFI	CHECK		AT (0,00)	SE INC.	
		Training				7		B			
CONDARY PRODUCTION		Meeting									
- HOME	. ACCOUNTION	NECORD			PAGE 1					Test Form 1	0/15/15