Part No.		5-4-8		Component		5-4-C-BLNK			96	PH 579	contro	ol
Order No.		404017		Heat Lot #		3			Control devices, LLC			
Order Qty		500		W/O # from Box		401397			18			
				OPERATIO				A referen	TO INCOME	THRU-P	UT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3/39	3-11-16 3-12-16	06	6	166	351		*					//
Setup Hrs.		DG	4	150	501			9				
5 MIN								5	70			
Cycle Time						100						-
3 MIN			8		1/26	1,00		0				
					1	0.	W					
Pcs/Hr		(e)			7	200	68					
18						5	0.7	-				
ROUTING:				SAND	BLAST / BRIGI	HT DIP / REA	AM / MS P.	ACK				
		<b>学生有多大的</b> 员		OPERATIO						THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					_							
Setup Hrs.		•										Φ
Cools Time									ē			
Cycle Time												
Dec/Us												
Pcs/Hr												
ROUTING:												
ROOTING.		A STATE OF THE STA	346645	OPERATIO	N 3		1 4 189	VASOC -	Jrach Go	THRU-PI	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
C-1												
Setup Hrs.			-									
ŀ												
Cycle Time												
Pcs/Hr					_							
1 03/111												
ROUTING:												
Notes / Ir	nstructions	Down Ti	ime Codes			Fi	irst Part In	spection	Record			
		<ol> <li>Maintenance</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup		3-11-16	5:30	V	J	B	ac			
		4 FAIR 5 Training										
¥		6 Meeting										
SECONDARY PRODUCTION		V RECORD			PAGE 1						Tost Form 1	Olariar