


Part No.	1104-13-1/4-5/8	Component	1104-13-1/4	
Order No.	396366	Heat Lot #		
Order Qty	2	W/O # from Box	N/A	

OPERATION 1										THRU-PUT/8HRS	864
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
STEP DRILL	1/8/16	P.G.	1		2						
Setup Hrs.								Joboet			
1											
Cycle Time											
30 SEC											
Pcs/Hr											
108											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting									