	Part No.		SF5051		Component		SF5051-10			CD contro	ol
Order No.		399570		Heat Lot #						device	s, LLC
Ord	er Qty	12	200		from Box						
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
4 WAY 473	2-18-16	NK	2/	194	194					B	
Setup Hrs.					, ,			9		*	
.218x2											
25							*				
Cycle Time											
Pcs/Hr											
ROUTING:											
ROOTING.		Washington No.		OPERATIO	N 2	Market No.			220000	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
473	2-18-16	NR	2	194	194				DB 62	7 9	
Setup Hrs.											
Cycle Time									1	14	
			_					12	700),	
Pcs/Hr								- 0			
										10	
ROUTING:				ODERATIO	NO					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes Notes		Scrap Code
						time					·
Setup Hrs.							34				
								_			
Cycle Time											
Pcs/Hr								·			
ROUTING:											
Notes / Instructions			ime Codes			The second second second	First Part Inspection		Record		
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		4 FAIR 5 Training		2-18-16	7:30	4F)	V	A	88	2 x .218 4 x .265	
SECONDARY		6 Meeting			PAGE	, -	- K		<i>\(\)</i>	Test Form 3	10/15/15