PAGE 1 PRIMARY PRODUCTION RECORD	na contro																2-24	, ,	3 92 S	Ø-1€	Date	Order Qty	Order No.	Part No.
S, LLC Fo	5, LLC F0																	200	500	110		1,200	NIA	NK5020
m Loads = P		TOTAL PCS.											47			-	0.4	V			Prod. Hours		S S	0
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load CORD	Specia	PRODUCED											· .	£			000	THE	3		Total Pcs		CHANGE INLSIDATE	Appen Wio #
oads ran duri	Special Notes / Instructions	0													•						Cum.	Actual	Standard	CYCLE TO
ng shift x Bar	ructions													· ·	BXC.	11.	***				Cum. Total		8.1	MES
s Per load															P. S.	40		7) 4		Materia H	Actual Pcs/Hr	Planned Pcs/Hr	Thru-Put/8Hrs
First Part Inspe	1														(40)			Cololy	7110		Heat Lot No.	s/Hr	:s/Hr 360	3Hrs 2880
2,23.15	Date Part Submitted						\parallel										0,4	S (5)	4	_	Down Time	Com	H	H
10	Time of																0	5	, w	3	Down Time Code	Component	Wgt/Bar	Wgt/Pc.
20	of Day Approved	Service (CSS)			1	E E	*			1	4	_	_				70 1	?				A02032-0030	38.29	0.2635
0,0	oved Mtrl /No Check	AND PERSONALD			S	1	5)			1						76-00	5 T)030		
	Rev	ΤĊ		C	5	3			1.				/				ſ				Notes		3 - Setup 4 - FAIR	
	Inspector	TOTAL SCRAP PCS.								я					X	,						10 10		nance
OF.	- 1	P PCS.												N		\						70 1	Setup Allowed Hrs.	
to Make	Notes	7	3											7			130	w ~	`		Scrap Pcs.	Pcs./Bar	wed Hrs.	Mach No.
10114115																<u>u</u> .	(> 3	=			Scrap Code	145	16	A3