Part No.		903-7-5/16-5/8		Component		903-7-5/16			control devices, Luc		
Order No.		390491		Heat Lot #				No.	device	es, LLC	
Order Qty		4		W/O # from Box							1
				OPERATIO	N 1	Elaji (Sept		KIR)	THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
DP	11-16-15	HVD		4				70	Tuo de		
Setup Hrs.								10			
								V			
						1			05		
Cycle Time									501		
								,	11/8/13		
Pcs/Hr									11		
1 03/111											
										A	
ROUTING:											
To the state of		OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.										,	
Cycle Time											
											11
Pcs/Hr											
ROUTING: OPERATION 3 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down B		Notes		Scrap	Scrap Code
										,	
			}								
Setup Hrs.											
Cycle Time									Ж.		
								9			
Pcs/Hr									200		
										1	
ROUTING: Notes / Instructions Down Time Codes First Part Inspection Record											
Notes / I	nstructions	The second second second		Oliver Tal		The second second second			Record		
		 Maintenand Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		11-16-15	31	JKS	Clieck		1 689		_
		4 FAIR 5 Training			The state of the s	72	12	A	1		
		6 Meeting						CANADA			
SECONDARY PRODUCTIO			The second second		DAGE					T	10/15/15