Part No.		7035-5/16-1/2x2		Component Heat Lot #		703-5-5/16				Ø1 9	contr	ol	
Order No.		395991								Ø11 &	devic	es, LLC	
Ord	er Qty		4	W/O	from Box	1	1/4						
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATION Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU-	PUT/8HRS Scrap	Scrap	
StopDill	1/6/16	P.6.	1		4	time			2			Code	
Setup Hrs.								1	-6-	L			
1								1	DOC	7			
Cycle Time												-	
Pcs/Hr										W.			
									1-11	50	0		
ROUTING:											0		
No. of the last		STATE OF THE STATE OF		OPERATIO	OPERATION 2				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
Setup IIIs.													
Cycle Time				,					1100				
												111	
Pcs/Hr													
ROUTING:		ENERGIS (SEC.)		OPERATIO	N 2					TUBLL	NIT /OUD O		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
-											_		
Setup Hrs.													
				-									
Cycle Time													
 													
Pcs/Hr													
-												_	
ROUTING:													
Notes / In	structions	Down Ti	me Codes			F	irst Part In	spection	Record				
		. Maintenance Tooling		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes			
		3 Setup		Submitted	27	Yes / No	Check	Letter	- cski) Ame.7(522)				
		4 FAIR 5 Training											
		6 Meeting											
SECONDARY	PRODUCTIO	N RECORD			PAGE 1						Test Form 1	10/15/15	