PAGE 1 PRIMARY PRODUCTION RECORD 3-19-1 devices. Order No. Order Qty Part No. 10110 11-8 2-18 0 Emp. Name E 404646 SP5057 7,200 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load Prod. Hours TOTAL PCS. PRODUCED σ 3 750 STT Total Pcs Special Notes / Instructions Standard Actual 7680 Cum. Total 5550 006 20 7.5 0129761 Planned Pcs/Hr Thru-Put/8Hrs Material Heat Lot No Actual Pcs/Hr 976 97 m First Part Inspection 432 Record Date Part Submitted 0 Down Time Component S Wgt/Bar Wgt/Pc. 0 7 Down Time Code Time of Day work COWO 0.275 29.31 000 A02032-0028 Approved Yes/No E Mtrl Check Notes Letter adjustments Rev - Maintenance - Tooling - Setup - FAIR - Training - Meeting (h) Brkins 270 inspector TOTAL SCRAP PCS 3 9 36.50 Setup Allowed Hrs. Mach No. Pcs./Bar Notes Scrap Pcs. B B Test Form 10/14/15 V Scrap 0 107 \Box 32