Part No. Order No.		1102-A-BLNK 397116		Component Heat Lot #		A02071-0076				CD contro	ol es LLC
										40,100	o, LLO
Orde	er Qty	2	50		from Box						ML
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
H4	2-16-16	HVD	3	56		0				1	И
114	2-16-16	JS	7	115	ורו	0				0	
Setup Hrs.	2-17-12	JS	4	63	734	0		, ,	20bout	0	
9			- 11	(Hux		
Cycle Time											
3m55								/	10		
Pcs/Hr									x ly 10	111	
716								(3	3	
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap Code
						time	-				Code
Setup Hrs.	*					1112			No. of Carlotte Control		
		(0)									
Cycle Time											
Pcs/Hr											
PCS/HI		 		-							
ROUTING:											
				OPERATIO	N 3				Lange from the	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.						_					
Cycle Time										The same	
									·		
Pcs/Hr							_	-			
ROUTING:	Paragraphic Control of the Control o			l							De la companya de la
THE RESERVE OF THE PARTY OF THE	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes		
		3 Setup4 FAIR5 Training		2-16-16	SA	4/21		3	DA (0) 5	24	
		6 Meeting									
SECONDARY	PRODUCTION	ON RECORD			PAGE	1				Test Form	10/15/15