Part No.	. 143358-01-C-10				Thru-Put/8Hrs		Wgt/	Pc.	1.8679	1 - Maintenance 2 - Tooling	Mach No.	A5
Order No.	395702		ADDED WIG # CYCLE TIMES  Standard 21  OTY CHANGE INLOCATE		Planned Pcs/Hr	154	Wgt/Ba		93.36	3 - Setup 4 - FAIR	Allowed Hrs.	
Order Qty	350		DIT CHANGE INLODATE	Actual			Component		A01102-0052	5 - Training 6 - Meeting	Pcs./Bar	50
Date	Emp. Name	Hours		Cum. Total	Material Heat Lot No.		Down Time	Down Time Code		Notes	Scrap Pcs.	Scrap Code
1-13-16	IS	2	244	244	J4690	У	6	3			15	5/0-
1-14-16	JS	j	106	350					JOB OUT			
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4												
TOTAL PCS. PRODUCED									TOTAL SCRAP PCS	s.		
control devices, LLC			Special		tion	Date Part Submitted	Time	e of Day Approved Mtrl Yes/No Check	Rev Inspector	Notes		
		FOR DAVE	NPORTS & BROW	N & SHARPES ONLY	0	1101/ 19		res/No Check Letter				
		From Loads	= Pcs/Bar x Total lo	oads ran during shift x l	Bars per load	o Figure Pieces	1376	10	10 10			
PAGE 1						rst P.						
PRIMARY PRO	DUCTION RE	CORD				iΪ					Ŧ . F	- 40/44/4E