

Part No.	IC75001	Rev Letter		Heat Lot #	
Order No.	380392	Component	IC75001-10	or	
Order Qty	200 P11/s			Box W/O #'s	
				Found on Label	

Heat Lot # or Box W/O #'s Found on Label	

Standard Cycle Time & Setup Time Verified			
1st Operation			
2nd Operation			
3rd Operation			

[illegible]

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #	4772					0	0	STD CYCLE TIME								0	#DIV/0!
8/14/15	JT	2.3		7		0	0	0	0				6				
8/15/15	T.W.J.	4.5		32 109		0	0	0	0				8 2				
8/17/15	NK	3		222		0	0	0	0				4 1				
						0	0	0	0								
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Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Routing:														
Machine # B17						0	STD CYCLE TIME						0	#DIV/0!
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Routing:

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Machine #						0	STD CYCLE TIME						
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Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0	

Routing:

Routing:

First Part Inspection Record		

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	8-14-15	10:30 am	YES	SR	QA 11/13/15 #102
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								

Test 4/29/15