Part No.		7-4-J-BLNK		Component		A02071-0112			16	CI	contr	ol es, LLC
Order No.		403267		Heat Lot #					Ja 1	Gry		CO, LLG
Order Qty		25		W/O # from Box OPERATION 1					THRU-PUT/8HRS 112			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	1	Scrap	Scrap Code
H4	3-10-16	P.G.	7	25	73			X	DD CO	A	/	//
Setup Hrs.	71.7.0	1.0.	/13	6 2	72			,	HVD			3.5
1 MIN							1					
Cycle Time					_		/		->			
3 MIN 55 SEC								#1	5.39	1.		
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14									3000	5		
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Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes THRU-			Scrap	Scrap Code
Setup Hrs.												
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Commence of the Commence of th	structions	Down Ti	me Codes		-	C	ret Part Inc	noction	Docord			
		Maintenance		Date Part						Neter		
		Z Tooling Setup		Submitted		Yes / No	Check	Letter	Inspector Notes			
4		1 FAIR		3-10-16	zpn	4/22	V	B DT CO				
		5 Training6 Meeting					•	N. Property				
SECONDARY	PRODUCTION				PAGE 1	.;	the state of the s		W-3/1/2		Test Form	10/15/15