

Part No.	FT10802		Thru-Put/8Hrs	3032		Wgt/Pc.	0.2498		Mach No.	A15	
Order No.	395013		Planned Pcs/Hr	379		Wgt/Bar	43.94		Setup Allowed Hrs.	16	
Order Qty	25,000		Actual Pcs/Hr			Component	A02001-0036		Pcs/Bar	176	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code	
1-30	Jim					7.5	3				
1-4	Jim	2.5	630	630		1.5	3	sent home early			
1-5	"	6	1280	1920		4.5	3				
1-6	"	6	1550	3470		1	4				
1-7	COBY	8	1900	5370		2		worked on Renner			
1-8	COBY	8	2200	7570	594033F			No Stock			
1-8	ST	8	1617	8587				Setup on A16			
1-11	ST	4	1603	10190				Setup Renner			
1-12	COBY	4	300	10490				Moved to A-3			
1-12	ST	5	1023	11513				Save Renner/Renness			
1-13	ST	5	1121					Renner			
1-14	COBY	8	2160	2634	594033F						
1-14	ST	8	2090	16824	"						
1-15	COBY	8	2200	19024	594033F						
1-15	ST	6.5	1481	20505				Renner + Holdar			
1-16	COBY	4	1350								
1-16	ST	4	1303	23154							
1-18	COBY	6	1340	24498							
1-20	ST	7	1056	25454							
1-21	ST	7	1534	26988							
1-22	COBY	4	800	27788							
1-22	ST	1.5	400	28188							
TOTAL PCS. PRODUCED			28188								
Special Notes / Instructions			FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load								
control devices, LLC			First Part Inspection Record								
DATE			Time of Day		Approved	Mtrl	Rev	Inspector	Notes		
1-4/16			12:10		YES	✓					
TOTAL SCRAP PCS.			151								