Part No.		5-3-9		Component		5-3-D-BLNK			control devices, LLC			
Order No.		393453		Heat Lot #								
Order Qty		200		W/O # from Box		393023/391390						
A September					OPERATIO	ON 1				S. P. Car		5000 108
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	12/18/15	P.6.	7.5	162	234							
Setup Hrs.	13/18/4	CS	6	161	395			(S)				
	13/19/15	DE	6	147	542							
6 MIN	12/201K	16	8		758						/	22
Cycle Time	2/-40			0,7					1			un
4m							0 13	-0	w		<u> </u>	
Pcs/Hr								А	19	2/6		
m; 40									Bligg.			
ROUTING:						L			10.			
OPERATION 2												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Setup IIIs.		_							- AND THE RESERVE OF THE PERSON NAMED IN COLUMN TO THE PERSON NAME			
						2)						
Cycle Time	_											
Pcs/Hr												
				_								
ROUTING:					OPERATIO	NI O						
				C BURNEY OF THE	OPERATIO	Down	Down time					Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.				_								
Setup His.												-
				_						_		
Cycle Time												
Pcs/Hr							74					
							,					
ROUTING:				54								_
	nstructions	Down T	ime Codes			C	irst Part Ins	nostion	Rosped			
		1 Maintenand		Date Part	T	Approved	Mtrl	Rev		_		
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	200	Notes	
		3 Setup 4 FAIR			SAM	4/25	6	A	N1			
		5 Training				1		, ,	:đ			
CECOND . E.	PRODUCTION	6 Meeting										
SECUNDARY	PRODUCTION	N KECORD									Tost Form 1	10/15/15