


Part No.	C20A	Component	CA-BLNK	1/14/30359	
Order No.	399429	Heat Lot #			
Order Qty	4	W/O # from Box			

OPERATION 1										THRU-PUT/8HRS	246
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H2 BLUE LATH	2-18-16	HUP	2	20	20				1	11	
Setup Hrs.											
5 MIN											
Cycle Time											
5 MIN											
Pcs/Hr											
27											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-18-16	12:30 PM	YES	✓	A	DA	