


Part No.	4-3-4	Component	A02071-0026			
Order No.	400921	Heat Lot #	193501.6.1			
Order Qty	1000	W/O # from Box				

OPERATION 1										THRU-PUT/8HRS	360
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
C2	2-17-16	JB		300		1	3		0		
	2-17-16	JS	8 hr	228	528	0	0	Job Out	0		
Setup Hrs.											
1											
Cycle Time								HUD			
72 SEC											
Pcs/Hr											
45											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-17-16	10:45	YES	✓	B	AT	