Part No.   394244					3							R	BRAZING PRODUCTION RECORD	RAZING PRO
Iter No. 974-9-24-C Jack No. 192124 Control lare Revolutions Instructions Fred No. 192124 Control lare Orbon Record Revolutions Instructions Instructions Instructions (Process)    Application of the Dox (Jack Instructions Record Reach Instructions)   Process   Proce														
Thru-   Prod Hrs.   S7.4-9.24.c     Ber Qt.   Six digit no. located on the box label where not guantity.				01	A	V		-						
Inter No.    Syst.49-244c   Sample   Substitution   Strate   Substitution   Substitution   Substitution   Strate   Substitution   Subst			19	*		1	125	300	7-3-18					
Ser Order   Prod Hrs.   Studies   Setup   Prod Hrs.   Component(s)   Setup   Prod Hrs.   Component(s)   Compo		.S	Note	Inspector	Rev Letter	Mtrl	Approved Yes / No		Date Part Submitted					
Int No. 3749-24-C Ber No. 391124  Lear No. 39124  Distinguishing Traceability Numbers  Fe Nuts  Rangs Located on the box label, directly above the world "heat."  P Rangs Located on the box label, directly above the world "heat."  P Rangs Located on the box label, directly above the world "heat."  P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on the box label, directly above the world "heat."  Set P Rangs Located on t				spection Record	First Part Ir					Codes	Down Time	tions	Notes / Instruc	Special
Part No. 57.4-9-24-C JORGEN No. 392124 CONTROL STAGE NO. 392124 CONTROL														ROUTING:
Part No. 574-924C  Order No. 393124  Distinguishing Traceability Numbers  Jare Nuts Jare Nuts Are Tubes App Rings App Rings App Name  Prod Hrs. Total Pcs.  Cum. Total  Down Time  App Name  Prod Hrs. Total Down Time  App Name  Prod Hrs. Total Down Time  App Name  Down Time  App Name  Prod Hrs. Total Down Time  Down Ti		7	_											
Part No. 974-9-24C Order No. 932124  Component(s) Distinguishing Traceability Numbers  Fight Nuts Brace Nuts Brace Nuts Brace Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."  Dorated on the spool label, starting with the letter "M."  Located on the spool label, starting with the letter "M."  Located on the box label under box label.  Located on the spool label, starting with the letter "M."  Located on the box label under box label.  Located on the spool label, starting with the letter "M."  Located on the box label under box label.  CP15  Emp. Name  Prod Hrs. Total Pcs.  Cum. Total Down Time			6.11											
Part No. S7.4-9-24-C District No. 393124  District No. 193124  District No. 193224  District		)												
Part No. 574-9-24-C Order No. 392124  Distinguishing Traceability Numbers  Distinguishing Traceability Numbers  Six digit no. located on the box label under box quantity.  Increated on the box label, directly above the word "neat."  Aps/Plugs  Mach. No. Setup Apper Tubing Increased on the box label, directly above the word "neat."  Emp. Name Prod Hrs. Total Down Time Code  Mach. No. The Code			5											
Part No.   S74-9-24-C   Profer No.   392124   Profer No.   Pr		3												
Part No. 392124  There No. 392124  There No. 392124  Distinguishing Traceablity Numbers  Fare Tubes per Tubing lare Tubes In ap Rings Incated on the box label, directly above the word "neat."  Mach. No. Setup Hrs. Total Pcs. Cum. Total Down Time Code  Finp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code  Finp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code  Mach. No. Setup Hrs. Cum. Total Down Time Code  Finp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code  Mach. No. Cum. Total Down Time Code  Finp. Name Prod Hrs. Total Pcs. Cum. Total Down Time Code  Mach. No. Cum. Total Down Time Code  Notes Scrap  Mach. No. Cum. Total Down Time Code  Notes Scrap		1									ų.			
Part No.   S7.4-9-24-C   Part No.   392124   Part No.   Satup Prod Hrs.   Total Pcs.   Cum. Total   Down Time   Down														
Part No.   S7.4-9-24-C   Proder No.   392124   Proder No.   392124   Proder No.   392124   Proder Oty   1   Proder Oty														
Part No.   S7.4-9-24-C   Part No.   392124   Part No.														
Part No.         \$74.9.24-C         392124         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Drider Qty         1         1         74.9         34    C											10			
Part No.         57.4-9-24-C         392124         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Jader Not.         1         1         74-9         34   0 CUTU-0-1/4         34   0 CUTU-0-1/8         34   0 CUTU-0-1/		<i>y</i>												
Part No.       57-4-9-24-C       Syder No.       392124       Component(s)       Component(s)       Mo(s)         Drder Qty       1       1       1       74-9       397136       397136         Place Qty       1       1       1       1       74-9       391136       391136         Place Qty       1       1       1       1       1       1       1       391136 <td< td=""><td></td><td></td><td></td><td>100000</td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>				100000										
Part No.       57.4-9-24-C       Gomponent(s)       Heat Lot/Traceability Numbers         Order Qty       1       Tare Nuts       Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."       Emp. Name       Prod Hrs.       Setup Prod Hrs.       Setup Prod Hrs.       Cycle Prod Hrs.       Cum. Total       Down Time       Component(s)       Heat Lot/Traceability         Mach. No.       Setup Prod Hrs.       Setup Prod Hrs.       Setup Prod Hrs.       Cum. Total       Down Time Code       Pos./Hr       Motes       Thruput/8hrs       Scrap         Bry       Prod Hrs.       Total Pcs.       Cum. Total       Down Time Code       Down Time Code       Down Time Code       Down Time Code       Pos./Hr       Notes       Scrap				1010									ı	
Part No.       57.4-9-24-C       Control Side Index Notes       Component(s)       Heat Lot/Traceability Number Index	1000										/		HUB	3-3-6
S7-4-9-24-C 392124  Distinguishing Traceability Numbers  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs.  Setup Hrs.  Sountrol  Component(s)  7-4-9  CUTU-0-1/4  BRZ09  BRZ09  CUTU-0-7/8  CUTU-0-7/8  CP15  CUTU-0-7/8  CP15  CUTU-0-7/8  CP15  CYCle Time  Time	Scrap Code			Notes			Down Time Code	Down Time	n. Total	Cun	Total Pcs.	Prod Hrs.	Emp. Name	Date
S7-4-9-24-C  392124  Component(s)  1  Distinguishing Traceablity Numbers  Located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Cycle  Setup  Cycle  Component(s)  7-4-9  CUTU-0-1/4  BRZ09  CUTU-0-7/8  CUTU-0-7/8  CP15  CP15  CP15  Tellow Cycle  Pcs./Hr  Pcs./Hr  Tellow Component(s)			put/8hrs					Time		nis.	· · · · · · · · · · · · · · · · · · ·	Secretary of the second		
S7-4-9-24-C  392124  Component(s)  1  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.		Value	Thru-		Pcs./Hr			Cycle	50	Setup	+	0)	Mach. No.	
S7-4-9-24-C  392124  Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  CUTU-0-1/4  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  CP15  Component(s)  CUTU-0-1/4  BRZ09  BRZ09  CUTU-0-7/8  CUTU-0-7/8  CP15										ļ.	nile traceapilit	Do Hot redu		caps
S7-4-9-24-C  392124  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the spool label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  CP15  Component(s)  CUTU-0-1/4  BRZ09  BRZ05  CUTU-0-7/8  CUTU-0-7/8									ot Number.	ved by "L	the bag follow	Located on		Snap
S7-4-9-24-C  392124  Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  CUTU-0-1/4  Six digit no. located on the box label under box quantity.  Located on the spool label, directly above the word "heat."  Cutu-0-7/8  CUTU-0-7/8				CP15				e box label.	date on the	iber and	ork order num	Use their w		Flare
S7-4-9-24-C  392124  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  BRZ09  BRZ05			NA	JTU-0-7/8	5	1_		etter M.	g with the i	el, startin	rije spool igbe	rocated oil		coppe
Six digit no. located on the box label under box quantity.  Six digit no. located on the box label under box quantity.  Six digit no. located on the box label under box quantity.  Component(s)  7-4-9  CUTU-0-1/4  BRZ09			367376	BRZ05				vord "heat."	above the v	directly	the box label,	Located on		Brazin
S7-4-9-24-C  392124  Component(s)  1  Distinguishing Traceablity Numbers  CUTU-0-1/4		1	HOIDE	BRZ09				ox quantity.	el under bo	e box lab	located on th	Six digit no.		Flare
\$7-4-9-24-C			12/10	JTU-0-1/4	Ct				nbers	blity Nun	ishing Tracea	Distingu		
S7-4-9-24-C  392124 Control devices, LLC  Component(s)			291196	7-4-9							1		r Qty	Orde
\$7-4-9-24-C			No(s)	nponent(s)	Cor		LLC	devices, l	THE STATE OF THE S	I .	2124	39	r No.	Orde
		bility	Heat Lot/Tracea		2			Ontro		L .	1-9-24-C	S7-4	No.	Part