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|-----------|---------|----------------|----------|--|
| Part No. | B3432-1 | Component | B3432-1U |  |
| Order No. | 393059 | Heat Lot # | | |
| Order Qty | 500 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| BRIDGE | 12-8-15 | JT | 1.2 | 9 | | | | | 1 | 11 |
| PORT DP | 12-8-15 | JN | 4.5 | 206 | 215 | | | Job 604 | 0 | |
| Setup Hrs. | 12-8-15 | JP | 3 | 148 | 364 | | | | | |
| | 12/9/15 | T.W.V. | 3 | 137 | 501 | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 2 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | | | THRU-PUT/8HRS |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|-------|-------|---------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|--|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | | 12-8-15 | 12pm | YES | ✓ | D | DTT | |
| | | | | | | | | |
| | | | | | | | | |