Part No.		GP25PTC6002		Component		A02002-0022		2	671	contr	ol (	
Order No.		388010		Heat Lot #					Gi.	<b>device</b>	ol es, LLC	
Ord	ler Qty	2	00		from Box							
		AND THE PERSON OF THE PERSON O		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code	No	tes	Scrap	Scrap Code	
OKUMA CNC	10-30-15	L.Jackson	2	33	10	3	- 3	10				
Setup Hrs.	147115	RY	8	88	121							
	en capital	-6.7	0	0.0	131	75-0						
	11/4/15	20	4.0	SI	511	2.6	3		13	,		
Cycle Time	11-4-15	LJ	5.0	5.7	108			*	Ditie			
3mm 40sec	11/5/15	BJ	· 8	97	205			<b>A</b>	13			
Pcs/Hr					-				1150			
13												
ROUTING:		- II			HOLD AT M	ACH FOR 2	ND OP				11	
				OPERATIO	PERATION 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Not	tes	Scrap	Scrap Code	
	11/6/15	B5	6.5	69	69	2	3					
	11/6/15	20	7,0	72	141							
Setup Hrs.	11/6/15	BA	7.0	64	205			10.				
Cycle Time												
Pcs/Hr												
				1.7					160			
DOUTING												
PACK DEPT  OPERATION 3  THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
setup nrs.												
}												
Cycle Time												
cycle Time												
								-				
Pcs/Hr												
		=-1							11			
Ì												
ROUTING:												
Notes / Ir	nstructions	Down Ti	me Codes			F	irst Part In:	spection Recor	d		- 8 10	
3		~	е	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Roy	Inspector No			
3		A POD 34-34-11-0		10 30 15	6450	1	V	Commence of the latest of the	- A			
5		4 FAIR 5 Training		11-4-15	12:30 p	VES		A S	(QA 1,,5p)		-11	
	( BBOSI ( See )	6 Meeting		11-5-15	10:300	Y	OK	30				
FCONDARY	PRODUCTION	BELUDD			DAZEA					V		