Part No.		502-6-3/16		Component		502-A-BLNK			control devices, LLC				
Order No.		402309		Heat Lot #					1	Gi 2	device	es, LLC	
Order Qty		2		W/O # from Box									
				OPERATIO					Marie Con	THRU	I-PUT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
8	229-16	165	1,75	10	20							11	
Setup Hrs.	20/40			10	70								
10								503					
Cycle Time								160	51	0			
Pcs/Hr								1	35	5.			
ROUTING:	NORTH STATE OF THE			0000000						100 pro 11 set			
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap	
						time						Code	
Setup Hrs.													
						1		-			-		
Cycle Time										. 11			
Pcs/Hr													
ROUTING:													
	Manage S			OPERATIO	N 3					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.									9				
		:											
Cycle Time													
D = /11													
Pcs/Hr			_					2					
ŀ													
ROUTING:													
	structions I	Down Ti	ma Cadas										
Notes / Instructions		Down Time Codes Maintenance		Date Part	First Part Inspection				Record	Record			
2		2 Tooling	! Tooling		Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes			
4		FAIR											
		5 Training6 Meeting											
ECONDARY PRODUCTION			25-11F-25-118-25-118-11F-										