Part No.		1102-14-5/16			Con	nponent	1102-A-BLNK			control devices, LLC			
Order No.		399407			He	at Lot#				devices, LLC			
Ord	er Qty	12			W/0 #	from Box							0/ 1
<b>计算信息</b>				OP	ERATIO		COPPOSITOR				THRU	-PUT/8HRS	804
Mach No.	Date	Emp. Name		Total Pcs.		Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2/4/16	P.6.	3.5			16				- /	,		
Setup Hrs.										abo	J		
10 MINS													
Cycle Time										11	^		
30 SEC							-		0	111	P		
Pcs/Hr									1	155	V		
100							1					R	
ROUTING:			l.						L				
AGE STATE					ERATIO	N 2		NAME OF	THRU			J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Tot	al Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.													
	_												
Cycle Time													
Pcs/Hr					_								
										S-11.W-			
ROUTING:													
				OPE	RATIO	N 3	2002				THRU	-PUT/8HRS	
Mach No.	Date	Date Emp. Name Prod Hrs.				Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.													
·									4.				
Cycle Time							ý-					Q	
Pcs/Hr									r .				
r esy i ii													
	_												
ROUTING:													
Notes / Ir	nstructions	Down T	ime Codes				F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling			ate Part ubmitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR											
		5 Training 6 Meeting											
ECONDARY PRODUCTIO		6 Meeting				DAGE							