Part No.		703-12-3/16-1/2		Component		703-12-3/16			control devices, LLC			
Order No.		398301		Heat Lot #					devices, LLC			
Order Qty		2		W/O # from Box					1			
STATE OF THE PARTY.		THE PROPERTY OF THE PARTY OF TH		OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Stylli11	1/27/16	P.6.	1		2		-	7	1	1		
Setup Hrs.								0	oboc	1		
l 1 MIN											-11	
Cycle Time						1						
Zmin.								- E	- 1	0		
Pcs/Hr									211	Y		
									Si	>	O	
ROUTING:			SAND	SANDBLAST / BRIGHT DIP / REAM / MS PACK						W		
OPERATION 2  THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
	_											
Cycle Time												
Pcs/Hr												
								ý				
			_									
ROUTING:				ODED ATIO								
			CALL THE CALL SE	OPERATION 3		Down Down time				THRU-	PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.					<u> </u>							
Cycle Time												
,												
				-					E			
Pcs/Hr												
- 1												
ROUTING:												
The same of the sa	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR						A				
		5 Training										
SECONDARY PRODUCTION		6 Meeting			DACE							