


Part No.	4-4-5	Component	4-4-B-BLNK	
Order No.	399574	Heat Lot #		
Order Qty	100	W/O # from Box	399577	

OPERATION 1								THRU-PUT/8HRS	112	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	2/15/16	PL	6.5		90					
	2-9-16	DG	8	8.8	17.4				2	22
Setup Hrs.	<del>2-16-16</del>	<del>BS</del>								
11 min.										
0.4										
Cycle Time										
4MIN										
Pcs/Hr										
14										

JOB - 001

\$1.10  
2-22-16  
55

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
	1 Maintenance	2-9-16	8:00 PM	YES	✓	8	WAB		
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								