

Control Devices LLC

Work Order Production Record

Machine No.

PLNEX

Rev Letter

H

Planned Pcs/Hr

CYCLE TIMES

Standard

QTY CHANGE INS/DOME

Actual

Verified

HYDROMAT / ACME / 2ND OPS

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Wgt/Pc

Pcs/Bar

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Part No. B3440-2

ADDED W/O #

Order No. 339519

Order Qty 4006

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

7-3 03

27860

3.1

1.3

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7-7 11

11

5.6

1.3

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7-9 11

11

7.4

7.4

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7-10 11

11

7.2

7.2

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7-11 11

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7.4

7.4

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7-14 11

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7.4

7.4

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7-25 11

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Efficiency

Total Planned Pcs

Total Counted Pcs

Total Scrap Pcs

Estimated Short Parts

Difference in Parts

Material Difference LBS.

Final Part and Material Calculation

Code

Description

Hours

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Machine Count (Pcs)

1

2

3

4

5

Maintenance

Tooling

Setup Idle

Other

Alternate - Tooling/

Units/ S/U

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Notes #11952169

Machine Count (Pcs)

Material Difference LBS.