


Part No.	1101-6-1/4	Component	1101-A B/WK	 control devices, LLC
Order No.	401846	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	72
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2/18/16	DG	6		70	6m	3 BKT	DEPTN ADS SCREW GAME LOOSE	25	18	
Setup Hrs.											
6m											
Cycle Time											
6m											
Pcs/Hr											
9											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-18-16	5:30	Y	✓	A	JC	