


Part No.	702-12-3/16	Component	702-A-BLNK	
Order No.	391446	Heat Lot #		
Order Qty	8	W/O # from Box	377618	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	11/24/15	RG	7		42				2	22
	11/24/15	DG	8	47	89					
Setup Hrs.	11/25/15	RG	1	11	100					
10 mins								Job out		
Cycle Time										
Pcs/Hr								\$1.92 12-4-15 12-5-5		

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11-24-15	9AM	YES	✓	B	DH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								