


Part No.	705-15-3/16	Component	705-A-BLNK	
Order No.	395368	Heat Lot #		
Order Qty	100	W/O # from Box	388173	

OPERATION 1										THRU-PUT/8HRS	64
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	1-14-16	DG	6		30				1	22	
	1-15-16	CS	6	36	66						
Setup Hrs.	1/29/16	P.G.	4	20	86			3 out			
5 min	1/29/16	DG	8	53	139						
	1/30/16	P.G.	8	40	180						
Cycle Time											
7 MIN								JOB OUT			
Pcs/Hr											
8											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
		1-14-16	8p	✓	✓	B	JC	