1	7.	17	200	12	Cont	rol Devices	IIC/W	ork Orda	r Droducti	on Record		-					
Par	t No.	41	7 00	11			Letter	B	Troducti	on Record	** ***		Heat Lo	ot#	-1		
Orde	Order No. Order Qty		461	63		Component IL10012							or				
Orde			131	62			012 02 03 03 03	4	1001	~			ox W/0 und on				7
QTY	CHANGE INLS	/DATE			-												
V i			Specia	al Notes	/ Instructi	ions					90		st Opera	ycle Time	& Se	tup Tim	e Vertifie
				-		nd Opera											
			1424									3rd Operation			63		
Date	Emp. Name	Prod.	Setup Hours	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine		_/ (3*				0	0		CLE TIME	- ш					200	0	#DIV/0
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Final Part Calculation					Code	Code Total Down Time Description			Date Par Submitte	t Time		Approved Yes / No Inspect		Record Inspecto	T	No	otes
otal Cour	otal Counted Pcs (from packing)			1	Maintenar	nce	0		*					+			
otal Scra	otal Scrapped 0				Tooling	_100-751	0				-			+			
rd Opera	d Operation Count 0				1700 -01	Setup Idle		0	4						+		
nd Opera	nd Operation Count 0				Other		0							+	N.		
st Operation Count 0								*									