Part No. Order No.		R450-1-18 394528		Component Heat Lot #		A02001-0008			CD control devices, L c		
				OPERATIO					THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CUTSAW 0067	12/18/15	J T	. /	32							
Setup Hrs.								2			
. 3											
Cycle Time											
Pcs/Hr										20	
ROUTING:								-	×		
KOOTING.	The state of the s	Supplied to the supplied to th	Ed Dynamic Color	OPERATIO	N 2				THR	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CAGE DIEHEAD	12/18/15	JN	. 5	3/	32	FI				B	
Setup Hrs.	7. 10 12								1.		
. 5											
Cycle Time									11 0	1	
									110		
							1,811	9	A.V.		
Pcs/Hr		i i						1/	69	1	
									500		
ROUTING:				_						1	
NAME OF THE			特别是	OPERATIO	N 3	THE PAR		NAME OF	THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Catum Ura											
Setup Hrs.								-			
Cycle Time											
Pcs/Hr								e			
ROUTING:											
The second second second	nstructions	Down Ti	ime Codes	T			rst Part Inc	noction	Pacard		
1 2 3		 Maintenance Tooling Setup FAIR 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Inspector Notes			
				12-18-15	1:45p	yes/No	Oh.	Letter	Inspector		
ECOND 45	PRODUCTION	5 Training 6 Meeting									