Part No.		2803-10-3/16-0		Component		2803-A-BLNK			control devices, LLC			
Order No.		401024		Heat Lot #						604	device	es, LLC
Order Qty			1	W/O	from Box							110
	Palvine Service	PROPERTY		OPERATIO				49 F - 1		THRU	-PUT/8HRS	IW
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
HAAS VERT MILL	2-22-16	Rm	1.5	/	/			Job out		<i>†</i>	0	0
Setup Hrs.												
2.0												
Cycle Time									11.6			
30 min								20	9-14			
Pcs/Hr									00			
9									1		8	
ROUTING:	1011											
				OPERATION 2			建 7500 大型的 发 机		THRU		J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	a distribution and	Notes		Scrap	Scrap Code
	-,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			110								
Setup Hrs.												
Cycle Time												
Dec/Us											1111	
Pcs/Hr												
ROUTING:												
The same				OPERATIO	N 3		A TOTAL TOTAL		A Description	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
1												
Setup Hrs.												
				-								
ycle Time												
Pcs/Hr												
1 03/111		1						2				
ľ												
ROUTING:												
	nstructions	Down Ti	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-22-16	7:100	Y		B	50			
	1	FAIR Training			1			3				
		6 Meeting										
ECONDARY	PRODUCTION	RECORD			PAGE						Tost Form	DIAT IAT