Part No. Order No.		1304-A-BLNK 391898		Component Heat Lot #		AO	A02071-0128			PIT	contr	lo
									1	684	device	s, LIC
Order Qty		1		W/O # from Box OPERATION 1								
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	88 Scrap Code
Н4	12-5-15	HVD JB	3-3	25	50						0	Couc
Setup Hrs.	10 7.19				,,,		1			_	0	
2)	obell			
Cycle Time								1	HVD			
4 MIN 40 SEC		_						,		(1	6	
Pcs/Hr									:1-	12	5	
11									1	7	8	
ROUTING:		NIRRO	90T k	Hole							10	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down	Down time code		Notes	THRU	-PUT/8HRS Scrap	Scrap
						time	code				55,45	Code
Catana Har	2.											
Setup Hrs.												
Cycle Time												
Dec/III			======================================						_			
Pcs/Hr												
												-91510-
ROUTING:												
			CATALON MAINTENANCE DE LA		N 3	Down	Down time			-PUT/8HRS	Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code	
0.0000000000000000000000000000000000000												
Setup Hrs.												
ŀ												
Cycle Time												
Pcs/Hr												
POLITING												
ROUTING: Notes / Ir	nstructions	Down T	ime Codes			E	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev				
		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Inspector Notes		
		4 FAIR										
		5 Training6 Meeting										
SECONDARY	PRODUCTIO			-	PAGE	1					Test Form 1	0/15/15