Control Devices LLC
Work Order Production Record

Field	Value
Part No.	SM001-____-10
Order No.	39029
Order Qty	
Machine No.	
Rev Letter	
Planned Pcs/Hr	
Component	SM001-20

Remaining Loads #DIV/0!

	Value
Wgt/Bar	
Bars/Load	
Wgt/Pc	
Total Bars	#DIV/0!
Total Loads	#DIV/0!
Pcs/Bar	#DIV/0!
Setup Allowed Hrs.	0
Setup Actual Hrs.	######
Setup %	

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pcs.	Notes
			beginning balance		0	0	0	0	0	0	0	#DIV/0!				
1/25	Sm	1130		14		0	0	0	0	0	0	#DIV/0!			0	O. Calander
1/5	"	"			144	0	0	0	0	0	0	#DIV/0!			0	
1/15/14	NK	506 0.30			72	0	0	0	0	0	0	#DIV/0!			0	
1/29	dm			1	180	0	0	0	0	0	0	#DIV/0!			0	Deawn
2/3/14	NK	506 3			180	0	0	0	0	0	0	#DIV/0!			0	
2/4	DW					0	0	0	0	0	0	#DIV/0!			0	Renapellion
02/11/14	ZH	570	3.5		216	0	0	0	0	0	0	#DIV/0!				
2/17	Sm	3			180	0	0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	0	#DIV/0!				

Barstock Efficiency / Actual Efficiency

Total Planned Pcs	0	
BarStock Efficiency #DIV/0!		
Total Barstock Pcs	0	
Total Counted Pcs	0	
Actual Efficiency #DIV/0!		

Down Time Codes

Code	Description	Total Hours
1	Maintenance	0
2	Tooling	0
3	Setup Idle	0
4	Other	0
5	??????	0

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
1-25-14	10:45	yes	✓	DW	Clean
2-17-14	10:50	yes	✓	DW	Clean SL

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