

# Control Devices LLC

## Work Order Production Record

Machine No.

240008

Rev Letter

Q

Planned Pcs/Hr

Standard

Actual

Verified

CYCLE TIMES

Planned Pcs/Hr

Standard

Actual

Planned Pcs/Hr

Standard

Actual

Planned Pcs/Hr

Standard

Actual

Planned Pcs/Hr

Standard

Actual

Planned Pcs/Hr

Standard

Actual

Planned Pcs/Hr

Standard

Actual

Planned Pcs/Hr

Standard

Actual

Planned Pcs/Hr

Standard

Actual

Planned Pcs/Hr

DAVENPORT / B&S BAR FEED

Wgt/Bar

Total Bars

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

104524-5

Actual Pcs/Day

104524-5

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

Scrap Pcs.

Notes

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Setup Allowed Hrs.

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604

604