


Part No.	1102-18-1/4	Component	1102-A-BLNK	
Order No.	389770	Heat Lot #		
Order Qty	1	W/O # from Box	386323	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	11/9/15	SB	1.5		7					
	11/9/15	DG	3	12	19				3	22
Setup Hrs.										
10mins								JOB OUT		
Cycle Time								W		
								\$12.9515		
Pcs/Hr								11/15/15		
								3		

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK										
OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions	Down Time Codes	First Part Inspection Record								
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		11-9-15	1PM	YES	✓	A	DA	