


Part No.	SF1601-10	Component	SF1601-20	H1 SHLF RIGHT SIDE 
Order No.	395736	Heat Lot #		
Order Qty	980	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HARDING COBRA	1/6/16	BT				1	3			
	1/7/16	BT	2	124	124					
Setup Hrs.	1/7/16	HVD	4	75	199					
	1/8/16	BT	8	108	307					
	1-8-16	HVD	5	96	503					
Cycle Time	1-8-16	BA	6	70	573					
2M30S	1/9/16	BT	6	72	645					
	1-9-16	JO/HVD	5.5	102	747					
Pcs/Hr	1-9-16	BA	6	68	815					
21	1/11/16	BT	8	116	931					
	1/11/16	JO	4.0	44	975					

ROUTING:										THRU-PUT/8HRS
OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	1-11-16	BA	6.5	57	1032					
	1/12/16	BT	3	40	1072					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										THRU-PUT/8HRS
OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-6-16	9:52	YES	✓	A	dt	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								