Part No.		1103-21-1/4		Component		1103-A-BLNK			control devices, LLC			
Order No.		401247		Heat Lot #							device	s, LLC
Ord	er Qty	12		W/O # from Box								
	his is to love			OPERATIO	N 1				Market Company	THRU	PUT/8HRS	32
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	2-19-16	CS	3,5		12		* 1		1			
Setup Hrs.							0.4					
5 MIN					40	13	- 00	1				
Cycle Time					0			-	0	110		
15 MIN								- 6	200	(.		
Pcs/Hr								(15	7		
4											8	
ROUTING:				SAND	BLAST / BRIG	L HT DIP / REA	AM / MS PA	ACK				
OPERATION 2										THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.		,,										
Cycle Time												
Pcs/Hr												
ROUTING:				OPERATIO	NI 2					TUDII	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		THKU-	Scrap	Scrap
			(C)									
Setup Hrs.												
Cycle Time												
Pcs/Hr												
						7						
DOLUTING												
ROUTING:	nstructions	Down T	ime Codes			-	irst Part Is	cnostin-	Pocord			
110103 / 11	noti actions	1 Maintenand		Date Part	22 8 20	Approved	irst Part Ins Mtrl	Rev		-		
		2 Tooling 3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		Notes	
		4 FAIR										
		5 Training6 Meeting										
SECONDARY	/ PRODUCTIO				PAGE 1	1					Tost Form	10/15/15