

Part No.	7-3-19	Component	7-3-E-BLNK		
Order No.	388533	Heat Lot #			
Order Qty	50	W/O # from Box	378 463		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	10/29/15	DG	8		52			LW	1	22
	10/30/15	P.B.	8	34	86				1	22
Setup Hrs.	10/30/15	DG	8	25	111				2	22
/m								Job out		
Cycle Time										
Pcs/Hr								AN		

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1	Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2	Tooling						B		
	3	Setup								
	4	FAIR								
	5	Training								
	6	Meeting								