Control Devices LLC Work Order Production Record	Devic Product	es LLC ion Recor	a C		Machine No.	, ,	2000	Ť	DAVENPO	NPORT /	RT / B&S BAR FEED	FEED	Total	Setu	Setup Allowed Hrs.
AAOLV CICAL	Flounce	TOIL VEC	ora L		Rev Letter		m		Wgt/Bar		Total Bars		Total Loads	Set	Setup Actual Hrs.
Part No. (7)	5750	20/-6	0		Planned Pcs/Hr	cs/Hr		61	Bars per		Remaining Loads		1 11		Setup %
Order No. 34/a	1	10	P	DDED W/O#	Standard	CYCLE TIMES			Wat/Pc		Pcs/Rar	11.72		Special N	Special Notes / Instructions
	4	1 Salah Baransan	QTY CHANGE INLS/DATE	154	The second of th		いたのはははは	Ventied						-	
Order Qty	00	ph.		\$5454E	Actual	1		Veillied	Comp	Component	22/20	07/0	. 100	2/2	SZYSA 4072
Date Emp.	Clock	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum.	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat	Down CODE	Scrap Pcs.	Notes
	Beginn	Beginning Balance	ce				0	0				LOU NO.			
07/14 24	. 7.			70			0	0	0		11418			1	10:211907
07/14 NK				70			0	0	0		10 P			3	2/190
07/15 XX				6			0	0	0		されると			a.K	Jarle C
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07/15 NK	506	8		207		Tr.	0	0	0		10 20 70	0		Ø	31190
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Efficiency		Final F	Final Part and Material Calculation	aterial Cal	culation	Code	otal Down Time on Page Description	ime on Pag ption	e Hours			F	First Part Inspection Record	tion Record	
Total Planned Pcs		Total Co	Total Counted Pcs			_	Maintenance	nce	0	Date Part		Approv	Material		
Efficiency	7 2 4 6	Total Scrap Pcs	rap Pcs				Tooling		0	Submitted	Day	Yes / No	Check	Inspector	9
Machine Count (PCS)		Estimate	Estimated Short Parts	arts		ω	Setup Idle	Ф	0	シャルク	0.000	S	1	4	2 60
		Difference	Difference in Parts	-		4	Other		0		2010/04/27/5				(6
		Material	Material Difference I Bo	Bo		л	Alternate -	Tooling/	0						