

Part No.	PWN15032-HT	ADDED W/O F	CYCLE TIME	Thru-Put/8Hrs	Wgt/Pc.	0.0708	Mach No.	S5		
Order No.	399099	Standard		Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.		
Order Qty	24,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
2-9-16	h.w	0				1	1			
2-9-16	h.w	0				6	3		83	11
2-9-16	h.w	0				1	4			
2/9/16	h.w	0				DE-8	3	changed st.5 unit/drill	65	11
2/10/16	h.w	1				h.w	8	breaking		
2-10-16	h.w	2	500	500		DE-8	2	can't get beam st.5 prob.		
2-11-16	h.w	8	625	1125	09393	ST3 insert	2			
2-11-16	h.w	8	2555	3730		ST3 insert	2			
2/12	h.w	8	2865	6595			1			
2-12-16	h.w	8	3000	9595			1			
2/12/16	h.w	5.5	1430	11025		DE-2.5	2	Bad beam		
2/13	h.w	5	1507	12532			2	adj for beam		
2/17	h.w	4	1250	13782	09393		1	high pressure coolant/2nd insert		
2/13	h.w	6	2168	15950			1	cold start		
2/15	h.w	7.5	2600	18550			1			
2-15-16	h.w	8	2950	20800			1			
2/15	h.w	8	2845	23705			1			
2/16	h.w	2	625	24330			1			
TOTAL PCS. PRODUCED										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector					
2/10/16	11am	yes	✓	G	DA					
TOTAL SCRAP PCS.										