


Part No.	5-4-8	Component	5-4-C-BLNK	
Order No.	401564	Heat Lot #		
Order Qty	400	W/O # from Box	394629	

OPERATION 1										THRU-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
70	2-23-16	DG	8		70				2	11	
	2/24/16	P.C.	8	60	130						
Setup Hrs.	2/24/16	DG	5	38	168						
5 MIN	2-29-16	CS	8	47	215						
	2-29-16	DG	8	116	331						
Cycle Time	3-1-16	CS	7	85	416						
3 MIN											
Pcs/Hr											
18											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		2-23-16	6 p	Y	✓	B	etc	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								