F	-				Contro	ol Devices	11.0 / 10/0	rk Order	Productio	n Record							
		lm -		10-0	-	f		T Order	7 - Tourie	, necoru		T-	leat Lo	ot#			
				BSP.	/O Rev Letter				202 / 15				or or				
Order No. 3			765	33	Component M2				10035-10			Box W/O #'s					
Order (Qty		30		1							Fou	nd on	Label			
QTY CHA	NGE INLS/	DATE			1		=			5ta	ndard (Cycle Time	e & Setu	p Time V	ertified		
			Specia	al Notes / I	nstruction	structions				f		_	1st Operation				
											2nd Operation						
													3rd Operation				
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	S/U	Setup %
Machine #	1.7	> a.	Zana			0	0		SLE TIME	Zine iz esid				- 333	1825	0 #	DIV/0!
7-3-15	27	2		15	-	0	0	0	0	+12	_	11	1	-		-	
7-8-15	JT	12		16		0	. 0	0	.0		-	-		-			F
						0	0	0	0			(Am)					
					_	0	0	0	0			1	1				
						. 0	0	0	0.	0.59		Fy	12			2 10-11	
						0	.0	0	0	2							
					-	.0	0	0	. 0	-		6	*				
						0	0	0	0			n	1	-			
			-			0	. 0	0	0		*		100				
Total Effic	iency	0.0	0.5	e o	0%.	1 + +	0.0			#DIV/0!	0.0		30				
	and a seal of the	100000000000000000000000000000000000000	No and and a second				Ro	outing:					0				
Machine #	B17	Andri.					0		LETIME				· · · · · · · · · · · · · · · · · · ·		e.E.	0. #	DIV/0!
					N	0	0	0	0					-			
			-	-		0	0	0	0				-				
			1			0	0	0	0				-	1			
						0	0	0	0	,			-				
						0	0	0	O	//5				7			
			<i>Y</i>			0	0	0.	0								
						0	0	0	0								
			<u> </u>			0	0	0	0							-	
			-			0.	0	0	0								
Total Effic	iency	/=0-2	32 O 32	0	Ó					#DIV/01	0.5		0				
anotan Line	iciicy of	STATE OF STREET	The Parket	THE PERSON	NEWS PARK	NAME OF THE		Routing:	* Execution Lasterness	ICCIDENCE NO 2-	Pare Divis	permeter.	The same of the	Jim. e-man	CPS SILVED	a production of	
Machine #							Ö	STDICYC	LE TIME						图图 :	0 #	DIV/0!
		_				0.	0	0	0		Y.						
						. 0	0	0	0								
						0	0	0	0								
						0	0	: 0	0				, asi				
_						0	.0	0	0	524							
						0	0	. 0	.0								
						0	0	0	Ö								
						0 .	0	0	0								
				-		0	0	0	0								
Service Control	HINGE AND	Hall Article	Barker I	NHA YES		0	0 2 (0)	0	0	#DIV/0!	- N	22025	ien=	MA IS	136787		Serented
Total Effici	ency	U.S.	N-2U	U	I U	2 LU	en herebennery at Val	Routing:	state of the state of	ATPIN/US	H POSE	real seal	111111111111111111111111111111111111111	NEXT DE	e roeses a	revisered)	SANCE AND
									l	1	First Pa	ert Ins	pectio	n Recor	ď		
Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	rt Tim	Time		Approved Yes / No			Note	ès
Total Counted Pcs		(from	(from packing)		Maintenance		0	7-7-13	1:30 am		VB		GAIT.SE		(D) ()		
Total Scrapped			0		Tooling		0	/	1		F	10		7		-	
3rd Operation Count		-	0		Setup Idle	,	0		1								
			0		Other		0							\neg			
2nd Operation Count 1st Operation Count			0	76. 8 0	Other								w.	,	Test 4	/29/15	