Part No.		M30091		Component		A02002-0032			control devices, LLC			
Order No.		390317		Heat Lot #						6H &	aevice	s, LLC
Order Qty		450		W/O # from Box								
				OPERATION 1					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
OKUMA												
Setup Hrs.												
			_									
Cycle Time												
Pcs/Hr												
ROUTING: OPERATION 2 THRU-PUT/8HRS												
						Down time						Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
OKUMA												Section 1
Setup Hrs.												
					a.:							
0 1 =												
Cycle Time												
Pcs/Hr	ļ											
F C3/111			n						-			
ROUTING:				L		.1						2
				OPERATIO	N 3			والدال م	HE WAS	THRU-	PUT/8HRS	700
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	2-6-16		1.5	87	87							
	2-8-16	Rm	2.5	121	208							
Setup Hrs.	2/10/16	Rm	1.5	100	308							
Bridge pa		5 M	à	91	464			300	5 00+			
Cycle Time	2-10-16	311	- CS		701			004	5 007	11	Λ	
1 1 11											1	en e
1.0									nAl	l_		
Pcs/Hr									100	5		
410										*	10	
ROUTING:				l .							10	
	Instructions	Down T	ime Codes			F	irst Part In	spection	Record	T		
		1 Maintenand	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		2 Tooling3 Setup		Submitted	*	Yes / No	Check	Letter				
		4 FAIR										
		5 Training6 Meeting		2-5-16	12:30	VES	OK		8R	mill	Sloks	
SECONDAR	Y PRODUCTIO				PAGE	1	-				Test Form	10/15/15