


Part No.	FT13301	Component	A02002-0024	
Order No.	372445	Heat Lot #		
Order Qty	160	W/O # from Box		

### OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HARDING	11-10-15	JO				2.0	3	Setup in progress		
Setup Hrs.	11-10-15	BA	6.5	55	53					
	11-11-15	BJ	6	43	98	.5	6			
4	11-11-15	JO	6.0	41	139					
	11-11-15	BA	3.0	28	167					
Cycle Time			2nd OP							
3MIN 12SEC	11-23-15	BJ	6	84	184	1.5	3		3	
Pcs/Hr				80	164					
15								Job out		

ROUTING:

### OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CNC HARDING										
Setup Hrs.										
3										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-10-15	4:10 PM	YES	✓	A	WRB	
		11-23-15	1:40 AM	Yes	✓	A	ML	2nd OP