		ma	21	BSP	Contro	ol Devices	LLC / Wo	rk Order	Productio	n Record							
Part No.		-		Rev Letter					- 4		Н	leat Lo	t#				
Order No.		1581	91	Component mag				0021-10			or Box W/O #'s				-		
Order Qty			SE,	15								Found on Label					
OTY CHA	NGE INLS/I	DATE		20	1							Standard Cycle Time & Setup Time Vertified					
4,1,5,11		JA10	Specia	I Notes / I	nstructions									peration			
			5002-000 (004V-5-0.00)							2n	d Opera	tion					
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60	. u	-F. S	D S	Pcs	ed rs		9 8	ارا	al	er. ncy	ه ع	e	Δ.	÷	al al	_ %	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time		Scrap Pcs.	Pcs/Hr	S/U hrs Actual	Setup %	
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Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte			Approved Yes / No		Inspect	or	Notes # 3	
Total Counted Pcs (from			packing)	1	Maintenance		0	6-30-15	94	n	YES DA		M	-	63		
Total Scrapped			0		2	Tooling		0	~/			7"		017			
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