

Part No.	CY20002	Accepted Wgt #		Cycle Times		Thru-Put/8Hrs	0	Wgt/Pc.		Down Time Codes	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Mach No.	D3
Order No.	391429	Standard	3.4	Planned Pcs/Hr	9438	Wgt/Bar	0.0185	Setup Allowed Hrs.	16				
Order Qty	42,000	Actual		Actual Pcs/Hr		Component	A02001-0014	Pcs./Bar					
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code			
12-7	JK	-	-	-		05-28	3						
12-8	JK	-	-	-		05-28	3						
12-8	FF	-	-	-	111269	05-28	3						
12-9	JK	-	-	-		05-28	3						
12-9	JK	-	-	-		05-28	3						
12-9	JK	-	-	-		05-28	3						
12-10	JK	-	-	-		05-28	3						
12-10	JK	-	-	-		05-28	3						
12-11	JK	-	-	-		05-28	3						
<p>12-11-15 @ 8:30</p> <p>12-11-15</p> <p>for Andy</p> <p>put on D5</p> <p>12-15-15</p> <p>12-15-15</p>													
<p>TOTAL PCS PRODUCED</p> <p>TOTAL SCRAP PCS</p>													



FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
12-10-15	2:30	NO	✓	A	JK	
12-10-15	4:50p	Yes	✓			