

Part No.	CT5011	Thru-Put/8Hrs	7248	Wgt/pc.	0.0135	Mach No.	D6
Order No.	398654	Planned Pcs/Hr	906	Wgt/Bar	6.65	Setup Allowed Hrs.	0
Order Qty	200,000	Actual Pcs/Hr		Component	A02001-0014	Pcs./Bar	493

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Scrap Pcs.	Scrap Code
2-2	RC	8	7395	7395	115870E	8	1/2	fresh + feed out		
2-3	RC	8								
2-4	RC	8	4930	12325						
2-5	RC	8	4930	17255						
2-6	RC	6	7395	24650						
2-8	RC	8	4930	29580	122163E					
2-9	RC	7.5	4930	34510		25	2			
2-10	RC	2		34510						
2-11	RC	2	2465	36975						
2-12	RC	8	7395	44370						
2-13	RC	6	4930	49300						
2-15	RC	5	7395	56695						
2-16	RC	8	4930	61625						
2-16	RC	8	7395	69020						
2-17	RC	8	7395	76415	119492E					
2-18	RC	8	4930	81345						
2-19	RC	8	7395	88740						
2-20	RC	6	4930	93670						
2-22	RC	8	7395	101065						
2-23	RC	6	4930	105995		2	2			
2-24	RC	8	7395	113390						
2-25	RC	8	7395	120785						
2-26	RC	8	7395	128180						
2-27	RC	6	4930	133110						
2-29	RC	8	4930	142910						

control devices, LLC	Special Notes / Instructions	First Part Inspection Record	Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load									