

Part No.	PWMN00030-H	ADDED YTD #	CYCLE TIMES		Thru-Put/8Hrs	Wgt/PC.	0.0708	Mach No.	SH
Order No.	397880	Standard	9.8	Planned Pcs/Hr	330	Wgt/Bar	8.1	Setup Allowed Hrs.	4
Order Qty	6,000	Actual		Actual Pcs/Hr		Component	A06021-0016	Pcs./Bar	114
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	
2/15	BK	22.00	2,200	2,200	07207	0.5	3	Job at	
2/15	BK	8	3050	5250		0	0	No parts @	
2/15	BK	2.5	980	6200		0.5	1	cold start	
<p>Job at</p> <p>No parts @</p> <p>Machine</p> <p>2-20-10</p> <p>2-25</p>									
TOTAL PCS. PRODUCED									
TOTAL SCRAP PCS.									
Special Notes / Instructions									
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load									
First Part Inspection Record									
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes			
2/16/16	100 AM	Yes	OK	V	MM				