											4			
Control Devices	Devices.	C		Machine No.	ö	(9)	I———						Setur	Setup Allowed Hrs.
Work Order Production Record	roduction	Record		Rev Letter		8	·IJ.	Wgt/Bar	2	Total Bars	#DIV/IO!	¥	Setu	Setup Actual Hrs. 0
Part No.	111	П		Planned Pcs/Hr	cs/Hr	100	.11.	Bars/Load		Lotal Loads	#DIV/0!			Setup %
Order No. 324	6166		ř	Remaining	A SERVI	#DIV/0i	.lI	Wgt/Pc		Pcs/Bar	#DIV/0!			
Order Qty								Component	nent		,			
Date Emp.	Clock Pr	Prod. Setup Hours Hours	Total	Fieces Today (Ears)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pes/Day E	% Mach. Efficiency	Material Heat	Mach Down	Scrap Pcs.	Notes
1	peginning	beginning balance				О	0			the second property of				//
-		11		#DIV/0i	0	#DIV/0!	#DIV/0i	0	#DIV/0i	#DIV/IOi			-	14 MPC
100 ON	1811	41	+	#DIV/0i	0	#DIV/0!	#DIV/0i	0	#DIV/0i	#DIV/IOi			_	11:
100				#DIV/0i	0	#DIV/0i	#DIV/0!	0	#DIV/0i	#DIV/0i			-	Dr111/104
Miles		157	36	#DIV/0i	0	#DIV/0i	#DIV/0i	.0	#DIV/0i	#DIV/0i				0 1
101	1	-	de	#DIV/0i	0	#DIV/loi	#DIV/0i	0	#DIV\Oi	#DIV/0i				121
•		-	200	#DIV/0i	0	#DIV/O#	#DIV/Oi	0	#DIV/0ï	#DIV/IO!				
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				#DIV/0i	0	#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/Oi				
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		74		#DIV/0i	0	#DIV/0i	#DIV/0i	0	#DIV/0i	#DIV/Oi			_	
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		0	0	#DIV/Oi	0							0	0	Page 1
Sarstock Efficiency	رغا	Actua	Actual Efficiency		Помп	Time Codes	ies	Total			First P	art Inspe	First Part Inspection Record	cord
Total Planned Pcs	0	Total Counted Pcs	ad Pcs	-	τ-	Maintenance	ance .	0	Date Part	Time	Approved	Material		
					2	Tooling	gu	0	Submitted	Of Day	Yes / No	Checik	Inspector	salovi (03
BarStock Efficiency	#DIV/IO	Actual Efficiency	ency	#DIV/0!	m	Setup Idle	idle		5-22-14	11:30	168	OK	S S	Con history #03
					zl.	Other	Lio.	0						7
Total Barstock Pos	10/\\IG#	9			ıc	Alternate - Tooling/	Tooling/	0						
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