PRIMARY PRODUCTION RECORD PAGE 1 control devices, 1 Order No. Order Qty Part No. 2-6 12.24 けらしい 5-15 -6 7-4 Date (1 201 Ci -= = = -Emp. FC. () --391597 DM2501 11 = 29,000 -11 7 1 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load Prod. Hours TOTAL PCS. PRODUCED 0 F 8 00 00 20 B 00 2 3 iv 2700 2450 2800 2870 2400 2850 2975 N 850 Total Pcs 65 1 Special Notes / Instructions 5 Standard Actual 23/150 S 25/960 0 7300 WOH O Cum. Total N 018 65 6.6 CH148034 T = 164 Planned Pcs/Hr 11104 Material Heat Lot No. Thru-Put/8Hrs 6406E Actual Pcs/Hr 7 111 01E = 12308 十二名のひと = = -= TT First Part Inspection Record 3208 401 R 12-9-15 Date Part Submitted 25 S Down Time 5 Component ic Wgt/Bar Wgt/Pc. 6 Code Code 6 6 W Time of Day W Bushins 0.1574 A02002-0020 Approved Yes/No Materia Repai i, Check Mtrl Notes Rev Letter - Maintenance
- Tooling
- Setup
- FAIR
- Training
- Meeting Inspector STPOS TOTAL SCRAP PCS. Slide Setup Allowed Hrs. 104 Notes Pcs./Bar Mach No. Me Scrap Pcs. Test Form 10/14/15 Scrap Code P 16