Part No.		7-2.5-13		Component		7-2.5-C-BLNK				Out of	contro	/ lo
Order No.		393273		Heat Lot #					*	6114	device	s, LLC
Order Qty		20		W/O # from Box		382	2234		]			
		William St.		OPERATIO	N 1					THRU-	PUT/8HRS	30
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	12/9/15	DG- P-G.	8	15	35 50	7m	3		15			
Setup Hrs.	12/10/17	1-0.		17	)0			1	- /	,		
7m								00	boc	<del>/</del>		
Cycle Time				_								
Rm								91	11	15		
Pcs/Hr									19-1	5		
A									100	7	D	
ROUTING:												
<b>医基本效</b>				OPERATION 2				1987	THRU		PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
												_
Setup Hrs.		19										
Cycle Time												
Pcs/Hr												
ROUTING:				OBERATIO	N 2					CTUBU	PUT/8HRS	
Mach No.	o. Date Emp. Name Pro		Prod Hrs.	OPERATIO  Total Pcs.	Cum. Total	Down	Down time code	I		Notes		Scrap
						time						Code
Setup Hrs.						e e e e e e e e e e e e e e e e e e e						
C 1 7'												
Cycle Time												
Pcs/Hr												
resym												
ROUTING:												
Notes / I	nstructions		ime Codes				irst Part In:	_	Record	1 54-12		
		<ol> <li>Maintenanc</li> <li>Tooling</li> </ol>	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		3 Setup 4 FAIR										
		5 Training										
SECONDARY	/ PRODUCTIO	6 Meeting			PAGE	1					T	10/45/45
JECUNDAK)	FRODUCTIO	IN RECURD			PAGE	1					Test Form	111/15/15