Par	Part No.		P1515001		Component		P1515001-10			499.5	= contr	rol
Order No.		390345		Heat Lot #						<b>6</b> 2	ontr devic	es, LLC
Orde	er Qty	1	42		# from Box							
7107 2010	10000		<b>加斯斯斯斯</b>	OPERATIO	DN 1					THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	l Down time	Down time code	8	Notes		Scrap	Scrap Code
HAAS												
Setup Hrs.									Q.	10		
Cycle Time										TY I		
Pcs/Hr									15	1		
											R	
ROUTING:						I ID OPERATION	_L NC				10	<u> </u>
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down	Down time code	NO. OF STREET	Notes	THRU	-PUT/8HRS Scrap	Scrap
HAAS -						time	code				Зелар	Code
Setup Hrs.												
×												
Cycle Time												
Pcs/Hr												
ROUTING:												
				OPERATIO		Down Down time				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.				í								
Cycle Time						=						
Pcs/Hr									11			
ROUTING:												
Notes / Inst	tructions	Down Tir	ne Codes			Fi	irst Part Ins	pection	Record			
	1 2 3 4	? Tooling Setup		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl	Rev Letter	Inspector		Notes	
ECONDARY	5 PRODUCTION	Training Meeting			PAGE 1							