Control Devices	Device	s LLC	0		Machine No.	0.	PILLY	X	DAVE	NPORT /	DAVENPORT / B&S BAR FEED	RFEED			Setup Allowed Hrs.	d Hrs.
Work Order Production Record	roductio	n Recor	ď		Rev Letter		+		Wgt/Bar	and the state of t	Total Bars	8	Total		Setup Actual Hrs.	Hrs.
Part No. 83	0/14	بن			Planned Pcs/Hr	cs/Hr			Bars per		Remaining	9 F S	Loads		Setup %	ш
Order No	1000	7	ADDED W/O #	Ш	~	CYCLE TIMES					<u> </u>		T	Spec	Special Notes / Instructions	ctions
0	1000	(OTY CHANGE INLS/DATE		Canada		9	Verified	ANGUEC		rus/Dai					**
Order Qty 56	1000 P	SIL			Actual			verilled	Comp	Component	834405	57-2	TT			
Date Emp.	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat		CODE Scrap	ס	Notes
	Beginning Balance	g Balance	Ф			Water Street	0	0				FOL NO.		- -		
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Efficiency		Final Pa	Final Part and Material Calculation	terial Calc	ulation	Code	Description	ime on Page	Hours		1	Fir	First Part Inspection Record	ection Re	ord	
Total Planned Pcs		Total Counted Pcs	ited Pcs		The second design of the second of		Maintenance	ince	0	Date Part	Time Of	Approv	Matorial			
Efficiency	i i i i i i i i i i i i i i i i i i i	Total Scrap Pcs	p Pcs			2	Tooling		0	Submitted		Yes / No	Check	Insp	Inspector	Notes
Machine Count (PCS)		Estimated Short Parts	Short Par	rts		3	Setup Idle	Ф	0	Molle	920	201	*	À	1	Just all the
	П	Difference in Parts	in Parts			4	Other		0	1.11						
	>	Material Difference LBS	ifference	<u>В</u>		л	Alternate -	Tooling/	0		Section of the section of					The state of the s