

Part No.	TP30002	ADDED WORK	CYCLE TIMES	Thru-Put/8Hrs	3520	Wgt/Pc.		Mach No.	A11	
Order No.	389669	STANDARD	6.5	Planned Pcs/Hr	440	Wgt/Bar		Setup Allowed Hrs.	16	
Order Qty	33,500	ACTUAL		Actual Pcs/Hr		Component	A02002-0022	Pcs./Bar		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11-6	VC					1.5	3			
11-9	VC					8	3			
11-10	VC					6.5	3			
11-10	VC					1.5	4			
11-18	VC	3.5	1776	1776	476553H					
11-19	VC	8	3424	4200	"					
11-20	VC	8	3750	7950	476552H					
11-23	VC	8	3750	11700	"					
11-24	VC	6	3150	15800	"	28	1	Take up Carrier Nut	17	K3
11-25	VC	8	3500	19300	477380H					
11-30	VC	4	3750	23050	"					
12-1	VC	8	3800	26850	477381H					
12-2	VC	8	3850	30700	"					
12-3	VC	6.5	3270	33970	"	1.5	1	Repair Finger Pin & clean #1001PT		
12-4	VC	2	530	34500						
TOTAL PCS. PRODUCED						TOTAL SCRAP PCS.			11	



FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces  
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted: 11-16-15  
Time of Day: 6:30  
Approved Yes/No: YES  
Mtrl Check: OK  
Rev Letter: 2815

Inspector: [Signature]

Notes:

3.29  
12-15