Part No.   C15R    Component(s)   Component(s)   Component(s)   Color No.   393741   Confered No.   393741   Confered No.   393741   Color Office No.   393741   Color Office No.   393741   Color Office No.   393741   Color Office No.   Col	Test Form 11/4/15	Test F										)RD	BRAZING PRODUCTION RECORD	BRAZING PR
IT No. 33341  BY AND STATE TO THE PART OF											2000 2			
Tri No. CIS-R  BY NO. 33741  Ser QRY  Fer Not. 339741  Ser QRY  For Not. 339741  Sinciple on Located on the box label under box quantity.  To Tubes  Coated on the box label, directly above the word "heat."  To Tubes  Coated on the box label, directly above the word "heat."  For No. 1 Coated on the box label, directly above the word "heat."  Coated on the box label, directly above the word "heat."  Coated on the box label, directly above the word "heat."  Coated on the box label, directly above the word "heat."  Coated on the box label, directly above the word "heat."  Coated on the box label, directly above the word "heat."  Cycle  Mach. No. 1 Total PG.  Cycle  Miss. 1 Total PG.  Cycle  Miss. 2 Totaling  Coated on the box label, directly above the word "heat."  First Part Inspection Record  Notes  First Part Inspection Record  Notes														
rd No. 393741 Component(s) Component(s) No(s) Side (er No. 393741 Component(s) Side (er No. 393741 Component(s) Side (er No. 1 Casted on the box label, under box quantity.  Per Nuis Side (eight no. located on the box label, liferedly above the word "heat." Located on the spot label, starting with the letter "M."  Privipes Coated on the box label, starting with the letter "M."  Setup Use their work corler number and date on the box label. Located on the box label. Located on the box label. Setup Use their work corler number and date on the box label. Located on the box label. Setup Use their work corler number and date on the box label. Setup Setup Use their work corler number and date on the box label. Time Pcs/Hr Notes Strap Setup Se			Note.	Inspector	Rev Letter	Check	Yes / No	Time Of Day	Submitted					
En No.   C15-R   First No.   C397/41   Camponent(s)   C-15   C-15   No(s)					-	- 1	Approved	1	Date Part	řě				
rt No. C15-R ler No. 33741  Ber Qty S  Distinguishing Traceability Numbers  e Nuts Rings Located on the box label under box quantity. Po these Uosated on the spot label, directly above the word "heat."  Located on the spot label, starting with the letter" "M."  Located on the spot label, starting with the letter" "M."  Located on the spot label, starting with the letter" "M."  Located on the spot label, starting with the letter" "M."  Located on the spot label, starting with the letter" "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label, starting with the letter "M."  Located on the spot label.  Thru-  Thru-  Put/Shris  Scrap  Scrap  Scrap  A/A   C-RING  A/A   Thru-  Thru-  Put/Shris  Scrap  Scrap  Scrap  A/A   Scrap  Scrap				spection Record	First Part Ir					e Codes	Down Time	tions	Notes / Instruc	Specia
Corder No.     C15-R Dorder Qty     COmponent(s)     Component(s)     Component(s)     CASS (No.s)       Brare Nuts Saraing Rigis     Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the box label, directly above the word "heat." Located on the bag followed by "Lot Number." Located on the same form the located by "Lot Number." Located on the bag followed by "Lot Number." Located on the same form the located by "Lot Number." Located on the same followed by "Lot Number." Located on the bag followed by "Lot Number.														ROUTING:
Conder No.     233741     Conter No.     233741     Component(s)     Component(s)     Heat Lot/Traccability Number: No(s)       Conder No.     5     Distinguishing Traceability Number: Six digit no. located on the box label, directly above the word "neat." Located on the pox label, starting with the letter "Nr." Located on the spool label, starting with the letter "Nr." Located on the bag followed by "Lot Number."     Cycle     Crains     A/A       Mach. No.     Setup Located on the bag followed by "Lot Number."     Cycle     Pcs/Hr     Int.     Time       Mach. No.     Total Pcs.     Cum. Total Low Total Located Down Time		2												
Part No.         C15-R 00rder No.         393741         C215-R 00rder No.         Component(s)         Component(s) No(s)         Heat Lot/Traccability No(s)         A//A No(s)           Flare Nuts         Distinguishing Traccability Numbers         Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat."         C-15         A//A           Clare Tubes         Six digit no. located on the box label, directly above the word "heat."         C-RING         A//A           Flare Tubes         Located on the spool label, starting with the letter "M."         Located on the bag followed by "Lot Number."         Ecstup Located on the bag followed by "Lot Number."         Pcs/Hr         Final Pinal			1.0											
Order No.     C15-R Order No.     CONTER No.     393741     COMPONENTIAL     COMPONENTIAL     COMPONENTIAL     COMPONENTIAL     CASS     CASS     Mols)       Brazing Rings Graze Nuts Brazing Rings Capper Tubes Flare Tubes Snap Rings Caps/Plugs     Distinguishing Traceability Numbers Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the lettre."M." Located on the bag followed by "Lot Number."     C-RING C-RING Six digit no. located on the box label. Located on the bag followed by "Lot Number."     Cycle     Wash. No.     Thru- put/8hrs       Wash. No.     Setup Hrs.     Cycle Hrs.     Down Time Code     Pcs/Hr     Thru- put/8hrs     Scrap       Notes     Scrap			12,670											
Part No.         C15-R 00rder No.         393741         CONTOR 5         COMPORT OF THE NO.         COLS         NO(s)			5											
Part No.   C15-R   Order No.   393741   Sand Part No.   200   Flare Nuts   Distinguishing Traceability Numbers   Distinguishing Traceability Numbers   C-C15   N/A   Part No/A   Part N														
Part No.   C15-R   CONTER Order No.   333741   CONTER OR   C-15   No(s)														
Part No.         C15-R         Component(s)         Casparal         Component(s)         Component(s)         Component(s)         Component(s)         Component(s)         Mo(s)         MJ/A         Mo(s)         MJ/A         Mo(s)         MJ/A														
Part No.         C15-R 393741         CONTECTOR         COMPONENTS         COMPONENTS         COMPONENTS         COMPONENTS         Heat Lot/Traceability No(s)         Heat Lot/Traceability No(s)         ON(s)         Mo(s)         Mo(s)         Mo(s)         Mo(s)         Mo(s)         M/A         M/	•													
Part No.         C15-R Order No.         C15-R 393741         COMPONET NO.         C15-R 393741         COMPONET NO.         COMPONENT(s)         CASA PARA PARA PARA PARA PARA PARA PARA P														
Part No.         C15-R Order No.         C15-R 393741         Component(s)         Component(s)         Component(s)         Heat Lot/Traceability No(s)         Heat Lot/Traceability No(s)         Order Qty         C-15         N/A         No(s)         NO(s														
Part No.         C15-R Order No.         C015-R 393741         Component(s)         Component(s)         Heat Lot/Traceability No(s)           Order Qty         5         5         C-15         N/A           Flare Nuts         Six digit no. located on the box label, directly above the word "heat."         C-RING         N/A           Copper Tubing Flare Tubes         Located on the spool label, starting with the letter "M."         C-RING         N/A           Flare Tubes         Located on the spool label, starting with the box label. Located on the bag followed by "Lot Number."         Cycle         Time           Sanap Rings         Located on the bag followed by "Lot Number."         Cycle         Pcs./Hr         Pcs./Hr         Thru-           Samp. Nane         Prod Hrs.         Total Pcs.         Cum. Total         Down Time         Down Time         Notes         Scrap    Scrap  Snap Rings  Located on the bag followed by "Lot Number."  Flare Tubes  Snap Rings  Located on the bag followed by "Lot Number."  Flare Tubes  Snap Rings  Located on the bag followed by "Lot Number."  Snap Rings  Located on the bag followed by "Lot Number."  Some Rings  Located on the bag followed by "Lot Number."  Some Rings  Located on the bag followed by "Lot Number."  Some Rings  Located on the bag followed by "Lot Number."  Some Rings  Located on the bag followed by "Lot Number."  Some Rings  Located on the bag followed by "Lot Number."  Some Rings  Located on the bag followed by "Lot Number."  Some Rings  Located on the bag followed by "Lot Number."  Some Rings														
Part No.         C15-R Order No.         C393741         Component(s)         Component(s)         Component(s)         Component(s)         Component(s)         Mo(s)           Order Qty         5         Distinguishing Traceability Numbers         C-15         N/A         No(s)           Flare Nuts         Six digit no. located on the box label, directly above the word "heat."         C-RING         N/A         N/A           Copper Tubing Scoper Tubing Flare Tubes         Located on the spool label, starting with the letter "M."         Use their work order number and date on the box label. Located on the bag followed by "Lot Number."         Use their work order number and date on the box label. Located on the bag followed by "Lot Number."         Time         Pcs./Hr         Thru-put/8hrs         Thru-put/8hrs         Thru-put/8hrs         Setup Put/8hrs         Cum. Total         Down Time         Down Time         Notes         Scrap         Scrap														
Part No.       C15-R Order No.       393741       Component(s)       Component(s)       Component(s)       Heat Lot/Traceability No(s)         Order Qty       5       Six digit no. located on the box label under box quantity.       C-15       N/A         Flare Nuts Brazing Rings Copper Tubing Flare Tubes Snap Rings Cated on the box label, directly above the word "heat."       Located on the spool label, starting with the letter "M."       C-RING       N/A         Flare Tubes Snap Rings Caps/Plugs       Located on the bag followed by "Lot Number."       Use their work order number and date on the box label. Time       Ectup Indicated on the bag followed by "Lot Number."       Pcs./Hr       Thru-put/8hrs       Thru-put/8hrs         Caps/Plugs       Prod Hrs.       Total Pcs.       Cum. Total       Down Time       Down Time       Pcs./Hr       Notes       Scrap														
Part No.       C15-R C15-R Component(s)       Component(s)       Component(s)       Heat Lot/Traceability Numbers       CC-15 NJ/A       NO(5)       NO(5)       NO(5)       Part No(5)											ບ		86	
C15-R 393741  Six digit no. located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.  Setup Hrs.  Cycle Hrs.  Component(s)  C-RING  C-RIN	Scrap Code	Scrap		Notes			Down Time Code	Down Time	ım. Total	Cr	Total Pcs.	Prod Hrs.	Emp. Name	Date
C15-R 393741  Six digit no. located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."  Do not require traceability.  Setup  Component(s)  C-7.15  C-7.15  C-7.15  C-7.16  C-7.18  C-7.19  Component(s)  C-7.15  C-7.19  Component(s)  C-7.15  C-7.19  C-7.19  Component(s)  C-7.15  C-7.19  C-7.19  C-7.19  C-7.19  C-7.19  C-7.19  C-7.19  C-7.19  Component(s)  C-7.19  C-7.19  C-7.19  C-7.19  C-7.19  C-7.19  C-7.19  Component(s)  C-7.19  C-7.1			but/oills					111110				State and and and and		
C15-R 393741 Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label. Located on the bag followed by "Lot Number."  Do not require traceability.			Thru-		Pcs./Hr			Cycle		Setup			Mach. No.	
C15-R  393741  Component(s)  Distinguishing Traceablity Numbers  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."  Use their work order number and date on the box label.  Located on the bag followed by "Lot Number."										ity.	uire traceabil	Do not req		Cap
C15-R  393741 Component(s)  Distinguishing Traceablity Numbers C-RING Six digit no. located on the box label under box quantity. Located on the box label, directly above the word "heat." Located on the spool label, starting with the letter "M." Use their work order number and date on the box label.								.=	Lot Number.	wed by "	the bag follo	Located on		Sna
C15-R  393741  Component(s)  Distinguishing Traceablity Numbers  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."  Located on the spool label, starting with the letter "M."								e box label.	date on the	mber and	ork order nu	Use their w	_	Flan
C15-R 393741 Component(s)  Example 1  Component(s)  C-15  C-15  C-RING  Six digit no. located on the box label under box quantity.  Located on the box label, directly above the word "heat."						1		letter "M."	ng with the I	el, starti	the spool lak	Located on		Copp
C15-R 393741 Component(s)  Six digit no. located on the box label under box quantity.  Component(s)  C-15 C-RING Component(s)  C-15 C-RING								word "heat."	above the v	l, directly	the box labe	Located on	ng Rings	Brazi
C15-R  393741  Component(s)  5  C-RING  Component(s)  C-RING					PA -	I		ox quantity.	bel under bo	he box la	. located on t	Six digit no.		Flar
C15-R  393741  Component(s)  5  C-15			2	C-RING					mbers	ablity Nu	uishing Trace	Distingu		
C15-R Control Component(s)			N/A	C-15				N			5		er Qty	Ord
C15-R			No(s)	nponent(s)	Si Si		LLC	devices,	H		93741	35	er No.	Orc
		bility	Heat Lot/Traceal					200			15-R	0	rt No.	Pa