

6

Part No.	293138-10	ADDED WGT	CYCLE TIME	Thru-Put/8Hrs	2360	Wgt/Pc.	1.0424	1 - Maintenance	Mach No.	L3
Order No.	392030	Standard	11	Planned Pcs/Hr	295	Wgt/Bar		2 - Tooling	Setup Allowed Hrs.	
Order Qty	15,000	Actual		Actual Pcs/Hr		Component	A02032-0044	3 - Setup		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Code	Notes	Pcs./Bar	Scrap Pcs.
12/16/15	ME	0	0	0	011489AE	3	1	move to A-1		
12/17	ME	0	1050	1050				RESET STD OF FA HYD. LEAK		
12/18	ME	4	560	1560						
12/21	ME	8	2080	3630						
12/21/5	ME	3	850	4480						
12/22/15	ME	7	1690	6170						
12/22	ME	7	2000	8170	CHT 40399					
1/4	ME	8	1885	10,055						
1/4	ME	8	2175	12,230	1515340					
1/4/15	Bend	6	1490	13,670						
TOTAL PCS. PRODUCED										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes				
12-17-15	2:30 pm	yes	OK		872					
TOTAL SCRAP PCS.										