Г					Conf	rol Device	s LLC / W	ork Orde	er Producti	on Record	ľ							
Part No. RUS0-16						Letter	g. g.	£				Heat Lot#						
Order No. 2		5 329			Component R450-10U							or					1	
Order Qty 306					\dashv									Box W/O #'s Found on Label				
	ANGEINLS/L				-	,							Standard Cycle Time & Setup Time Vertified					-
Q11 CHA	aroz mesy	DATE	Specia	al Notes /	Instructi	ons		1st Operation				lie & Setup Time Vertified			1 .			
			- Special	er trottos y							2r	2nd Operation			-		ر ال	
						and the first of the second							3rd Operation] ~
Date	Emp. Name	Prod. Hours	Setup	Total Pcs	Planned	Cum. Total	Balance Due Pcs	Plan Pre/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %	
Machine#		1 0.0					0.	STDC	KCLE TIME		2				高級	.07	#DIV/0!	<u>s</u>
6-15-15	KA	5	0	220	-	0,	Ö	, Ō.	0	1 A A A			22	<u> </u>				-
6-26-15	K#I	_3_	0	182		<u>0</u>	0	: 0	0			+	14				- Comment of the Comm	-
					-	0	. 0	0	0	****				<u> </u>				1
					T	0	0	0	Ò]
							. 0.	. 0	Ö:							5555		1
	_		1	0.0		Ó	0	0	0.		-							4
/	A	,	- A	V	-	0	.0	0.	0					-				4
	- 1/1	100	MA			0-	0	.0	0	1.8		-						1
1	N	W.		1		0	0	0	0.	9								1
Total Effic	iency.	20%	0.4	第20章	0.			3 O	%0	#DIV/0!	20%	233	0	200	犯 網			
31144 4 201 400						u Isuvesiani ii		outing:		le contravanto como	J			branconta	e sanata	we will		4
Machine #	B17						0	STDICY	CLE TIME:							0	#DIV/0!	-
					· ·	0	0	0	0		-							in the
					1 :	0	Ó	. 0	0									9.
						Ö	0	Ö	Ö :									
		á			·	0	Ö	Ö	0			92						
						0	0	0	. 0									
					1	.0	0.	0	0	,		\vdash	-					
					 	0	0	.0.	0					<u></u>				
		-			-	0	: 0	0.	0	· · · ·								
					<u> </u>	0.	O.	0	.0		_							
Total)Effici	ency	20億	0	2000	0.0	0.5			200	#DIV/01	0	護	Ø0					ľ
					da a sans			Routing:		encurare nerveral			**********	eranosite	uests.	analas	***************************************	0 50
Machine #	<u> :: :: :: :</u>								ELESTIME	kerak sala						0:: -:	DIV/0!	
	\dashv				-	0.0	Ó	Ö	Ö			-	-					
	-					, io	. 0	0	0				\rightarrow					
					<u> </u>	0 .	Ö	0	0									a
						0	.0	Ö	. 0									
						.0	Ó	Ö	Ö									8
						Ö	0	. 0	.0				_					
						0	Ö	0	0			-	-+					· San
	+	-	-			Ò	0	Ó	0		-+	-	\dashv					
	-				<u> </u>	0	0	Ó	0		-+		-+		*			
Total Efficie	ncy	3015	0.5	Ö	20.	0.5	0			#DIV/0!	20		O.	滅腦	il Zin	都整理		
					- 1			Routing:										
						:				F	irst Pa			Recor	d			
Final Part Calculation				Code	Total Do		Hours	Date Part Submitted			Appro Yes /		Inspect	CO	Not	es		
otal Counted Pcs			(from packing)		1	Maintenance		0	6-25-15	1.01-	87-		MES DY		- Cu to	sp		,
otal Scrapped			0		2	Tooling		0										r
rd Operation Count			0		3	Setup Idle		0										
nd Operation Count		nt	0		4	Other		0										