					Co	ntrol Devi	ces LLC / \	Work Ord	der Product	tion Recor	d					
Part	No.	F	5/=	)			ev Letter				7		Heat L	ot#		
Order No. 346362								-10			or					
Order Qty 506			- Component   S					12-10			Box W/O #'s					
QTY CH	HANGE INL	S/DATE		3										Label		
			Sr	ecial Note	es / Instru	ctions	·					St	andard (	Cycle Time	& Setup	Time Vertifi
Special Notes / Instructions													lst Oper nd Oper			
7 195													rd Oper			
Date	p.	-ë	된	S S	P	չ	. 8	3 _	è - è	5 : B	9 -		1	T	8	1 30
	Emp.	Prod.	Setup	Hours Total Pcs	Planned	Hours Cum.	Balance	Plan	Pcs/Day Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap	Pcs/Hr	S/U hrs Actual	S/U Setup %
Machine	#	1 . 1 .				0	0	TOTAL PRODUCTION OF MAIN	YCLE TIME	TO THE PARTY	i		A Curi	10,752	0	
09/09	1/8	7		90	3 600	0	0	0	0		100 100 100			1		The second section is
OSMO	NR	3		97		0.	0	0	0			-	8	m		
09/11	MK	2	/	20	9	0 2	0	0	Ô		装	+	3	Muhr		
e e			-	-	5-45-55 5-45-55 5-45-55	0	0	0	0		20. SE					
	) i		+-	-	(A) (A)	0	0	0	0	STATE OF	7				- 8	
2.7	2				0.057450 0.057450	0	0	0	0	CASES TO		-				
			1 14			0	0	. 0	0	BUNDALES		+-		-		
						0	0 0	0.	0	100 mars 1 100 mg	<i>Q</i>			-		-
otal Effic	iency	. O	Ó	Ō		0	0	0	0 /	Elistria	5					
	icheya]	VIII.	U	<u>U</u>	0	Ö	0	0	0	#DIV/0!	0		0			
/lachine #					E hall		0	Routing:	YCLE TIME	The Company	a keeppest	SAUVESTI 1975-1975	297 2.15 270	SUBSTITUTE OF	PONTO I CALCA	
	14.	741			Mari	0	0	0	0					100 mm	0	#DIV/0
81					1000	0	0	0	Ō	Programments						
			-	-		0	0	0	0							
			+-	+	West to	0	0	0	0							
					4507 6	0	0	0	0		-					
					(ALA)	0	0	0	0							
					015 Table 2	0	0	0	0		_					
	-			-	MARKET MARKET	0	0	0	0		_					
			-		CONTRACTOR OF THE PARTY OF THE	0	0	0	0							
otal Efficie	ency.	0	0.	0	(0)	( O	0 -	0	0	#DIV/0!	(O)	tomer in	BOWS TO BY	#Garage green	Out the bearing to	
						es sources and	NAMES OF THE PARTY	Routing:		#010/01	U		0	1. 1. 1.	ed then	
achine #							0		CLE TIME	(F)			5500		0	#DIV/0!
				-		0	0	0	0.1		***************************************	described the	10.000	Parket Esp		וייייייייייייייייייייייייייייייייייייי
	_			-	artitle) grybest	0 0	0	0	0							
				-	Transfer V	0	0	0	0 0							
				-	- 10 X 10	0	0	0	0				_			
					MAN	0	0	0	0			$\dashv$	-			
-			-		12 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	0	0	0	0							
					Contractors	0	0	. 0	0							
					ECAL X	0	0 0	0	0	resident.						
4.053.00						0	0	0	0	and the		_				,
tal Efficie	ncy	0	0	0	0	0 1	(0)	Ö		#DIV/0!	Ö		Ō	77.27.3	418 / Toole	eres see see
								Routing:	Contract Con	The state of the s	nitration of		100000		dig to the second	LLW LANGE
			_			I = - 3 -					irst Pa	rt Insp	ection	Record		
Final Part Calculation				Code	Total Down Time Description		Hours	Date Pari	t Tim			ved	Inspector Notes		Votes	
al Counted Pcs (from packing			packing)	1	Maintenance		0	99-14			Yes /	IVO	(450)			
al Scrapped			0		2	Tooling		0	5-1-14	1.30	7:30		5	IX	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	*
al Scrappe	ea		13.92	U	-											
al Scrappe Operation		t		0	3			0		_	_		-			
	n Coun		(		_	Setup Idle	2	0					<u> </u>			