Part No.		703-5-5/16-1/2		Con	Component		703-5-5/16			control devices, LLC		
Order No.		397838		Heat Lot #					devices, LLC			
Ord	er Qty	2		W/O # from Box					1			
				OPERATIO		RETURN TO	724 GY 4744			THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Step Daij	1/22/16	P.6.	/		1							
Setup Hrs.								T	7	7		
10 min								)	oboc			
Cycle Time												
										-	10	
3 wie.						1				nel/	10	
Pcs/Hr									10	10		
										50	N	
										-	0	
ROUTING: TO THREAD ROLLER  OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	IHKU	Scrap	Scrap Code
						Cirile						Couc
Setup Hrs.												
Cycle Time												
5 /:-												
Pcs/Hr												
ROUTING:												
ROUTING:		是是主教教		OPERATIO	N 3	AND CARLORS	ea terns	(S VOLUM		THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Cycle Time												
Cycle Time												
Pcs/Hr												
ROUTING:												-
Notes / Ir	nstructions		ime Codes				irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR										
		5 Training										
TECOME AND DE CEMENT		6 Meeting										