Part No.		503-4-3/16-1/2		Component		503-4-3/16			CD control devices, LLC			
Order No.		390197		Heat Lot #								
Order Qty		2		W/O # from Box		N	14					
克尔森克斯特别				OPERATION 1						THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Step D.i.	11/12/15	86.	1		2			_	,			
Setup Hrs.	 								26-	1	2	
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Cycle Time								V				
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Pcs/Hr								, 1	10			
								112	50		A.	
										pr-11-2	1	
ROUTING:				ODEDATIO	N 2				THRU-PUT/8HRS			
				OPERATION 2		Down	Down time	The state of				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time												
- /··												
Pcs/Hr												
DOUTING												
ROUTING:		and the trial		OPERATIO	N 3	A STATE OF THE STATE OF	75 10/50			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
			11									
Setup Hrs.				ŀ							6	
Cycle Time												
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Pcs/Hr												
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ROUTING:	nstructions	Davin T	ima Cadas			-	irct Dort I	enect!	Possed	-		
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part	Date Part		Approved Mtrl		ection Record			
		2 Tooling	1000 I	Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	ector Notes		
		3 Setup 4 FAIR										
		4 FAIR 5 Training										
		6 Meeting										
CECONDADI	V DDODLICTIO	NI DECORD			DACE 1						T+ F 10/15/15	