


Part No.	SF403-2-3/16	Component	SF403-A-BLNK	
Order No.	394326	Heat Lot #		
Order Qty	1500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	12-16-15	CS	7	179					4	11
	12/16/15	DG	8	230	409					
Setup Hrs.	12/17/15	C.S.	8	190	599					
5 MIN	12/17/15	DG	8	204	803					
	12-18-15	CS	8	319	1122					
Cycle Time	12/18/15	DG	8	240	1362					
	12/19/15	CS	83	155	1517			Job-out		
Pcs/Hr										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-16-15	10:22	YES	✓	C	DH	611# 12/16/15 113