


Part No.	CH-301	Component	A02002-0026	
Order No.	390064	Heat Lot #	190699.21.1	
Order Qty	500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H3	11-14-15	JB	0	4	4	3	3		0	
	11-16-15	JB	3	270	274				0	
Setup Hrs.	11-17-15	JB	2	225	499				0	
3	11-18-15	JB	.5	40	539			Job out	0	
Cycle Time										
36s										
Pcs/Hr										
90								12-02-15 SS	0	

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11-16-15	7:30am	YES	✓		DH	
2 Tooling		11-20-15	8:45am	YES	✓	A	DH	LINE RES
3 Setup								
4 FAIR								
5 Training								
6 Meeting								