

10

1

Part No.	CY10101	ADDED TWO #	CYCLE TIMES	Thru-Put8Hrs	0	Wgt/Pc.	0.1872	DOWN TIME CODES	Mach No.	5-3											
Order No.	400437	Standard	10	Planned Pcs/Hr	324	Wgt/Bar	33.76	1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting	Setup Allowed Hrs.												
Order Qty	75,000	Actual		Actual Pcs/Hr		Component		Pcs/Bar	180												
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap	Scrap Code											
CUMULATIVE TOTAL FROM PREV. PAGE																					
3-17-16	TL	7	2500	75,695	48382744	1.5	1	Fix Feed problems	533												
2-17-16	KW	7	2525	78,220	48882744	1.5	1	monthly meeting													
3/18	MB	5	1350	79,570																	
<div>Handwritten signature: J. K. [unclear]</div> <div>Handwritten circled text: \$9,180</div> <div>Handwritten text: 3.03 110 533</div>																					
TOTAL PCS. PRODUCED																					
Special Notes / Instructions																					
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load																					
First Part Inspection Record																					
Date Part Submitted																					
Time of Day																					
Approved Yes/No																					
Mtr'l Check																					
Rev Letter																					
Inspector																					
Notes																					
TOTAL SCRAP PCS																					





Part No.	CY10101	ADDED W/O #		Thru-Put/Hrs	0	Wgt/Pc.	0.1872	Mach No.	S-3	
Order No.	400437	CYCLE TIMES	Standard	10	Planned Pcs/Hr	324	Wgt/Bar	33.76	Setup Allowed Hrs.	
Order Qty	75,000	ACT CHANGE INS DATE	Actual		Actual Pcs/Hr		Component		Pcs./Bar	180

- DOWN TIME CODES
- 1 - Maintenance
  - 2 - Tooling
  - 3 - Setup
  - 4 - FAIR
  - 5 - Training
  - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
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CUMULATIVE TOTAL FROM PREV. PAGE										
3-3-16	TL	8	2795	20,350	478498H				333	
3-3-16	L.W	8	2800	23,150	486954H	-	-			
3/3/16	OE	8	2800	25,950						
3/4	R	4	1450	27,400						
3-4-16	L.W	8	2800	28,750	486948H					
8-3-16	L.W	6	1325	30,075						
8/5	DM	6	1650	31,725	486948H					
3/7	Bendon	7	2400	34,125	"	1	1	cold start		
3-7-16	L.W	8	2900	36,825	486948H	-	-			
3-7-16	DR	8	2525	39,350		-	-			
3/8	R	8	2485	42,035		-	-			
3-8-16	L.W	8	2625	44,010	486952H	-	-			
3-8-16	DR	8	2600	46,660		-	-			
3/9	MB	5.5	1600	48,460	"			Moved from L-5		
3-9-16	L.W	8	2225	51,125	486953H					
3-9-16	DR	8	2810	53,935		-	-			
3-10-16	L.W	8	2650	56,585		-	-			
3-10	DR	8	2790	59,375	0488828H					
3-11-16	L.W	8	2700	62,075	0488828H	-	-			
3-11	DR	8	2740	64,815		-	-			
3-14-16	L.W	8	2650	67,465	488828H			cold start		
3-14	DR	8	2780	70,245						
3-15-16	L.W	8	2200	72,445	488827H			Feed Problems moved to S-4		
3-15	DR	2.5	750	73,195						
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPS ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes



[illegible]