Part No.		1062	207-1	Con	Component		106205-999			CD control devices, Luc			
Order No.		393037		Heat Lot #									
Order Qty		25		W/O # from Box				RUN 2ND					
St. St. Oak	NA PARTIES			OPERATIO	N 1	AS PAINS				THRU-PL	JT/8HRS		
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
OKUMA *	12/18/15	BA	2.0	5	24	2,5	3			-			
Setup Hrs.	N GOLD VIEW CA	-60		- 6	47.1			4					
3.0													
Cycle Time									1				
10min								,	25				
Pcs/Hr								N)	16	7	Â		
ROUTING:											V		
NOOTHING.				OPERATIO	N 2	建筑的基础表现的现在分			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
CNC T42	12/21/15	35	6.5	10	26					-			
Setup Hrs.	10.7.01			J-Nor					A3				
1.5								-5	00				
Cycle Time													
\0/1/h													
Pcs/Hr										-			
FC3/TII													
ROUTING:													
	可以过 为企			OPERATIO	N 3			No.		THRU-PL	JT/8HRS		
Mach No.	Mach No. Date		Emp. Name Prod Hrs.		Total Pcs. Cum. Total		Down Down time		Notes		Scrap	Scrap Code	
Setup Hrs.													
						-		_	×		_		
Cycle Time													
•													
Pcs/Hr					-								
1 03/111													
ROUTING:													
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record	7	TITLE		
		Maintenance Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector				
		3 Setup											
		4 FAIR 5 Training											
		6 Meeting											