


Part No.	1301-24-1/4	Component	1301-A-BLNK		
Order No.	394117	Heat Lot #			
Order Qty	8	W/O # from Box	N/A		

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OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	12/15/15	C.S.	5.5		13			Job Oct		
Setup Hrs.										
12 min.										
Cycle Time										
23 min.										
Pcs/Hr										
2										

12-21-15
SS.

A

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1	Maintenance		12-15-15	84M	YES	✓	C	DA	
2	Tooling								
3	Setup								
4	FAIR								
5	Training								
6	Meeting								