

Part No.	SP2650	ADDED WORK	CYCLE TIMES	Thru-Put/8Hrs	6480	Wgt/Pc.	0.1197	Mach No.	S1	
Order No.	391762	STANDARD	4	Planned Pcs/Hr	810	Wgt/Bar	12.11	Setup Allowed Hrs.		
Order Qty	10,000	Run Pcs	Actual	Actual Pcs/Hr		Component	A02022-0018	Pcs./Bar	101	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12/12	WAD				108930E	4.5	3	No thermal gage	0	0
12/14/15	WAD	3	1950	1950		3	1	VALVE M.A.D	0	0
12/14	DE	8	5290	7240		1.5	4	For Cold Machine Slow Start	0	0
12/15	WAD	7	5925	13165		1	6	2 Bars left to Run / Long	0	0
12/16	WAD	25	150	13,315		25	6	JOB OUT	0	0
TOTAL PCS. PRODUCED										
TOTAL SCRAP PCS.										
Special Notes / Instructions										
FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load										
First Part Inspection Record										
Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes				
12-14-15	10:55am	4/27	✓	5	12/15					