

## Control Devices LLC / Work Order Production Record

Part No. **R433-12**  
 Order No. **875468**  
 Order Qty **100**

Rev Letter **C**Component **5/16 1/2 Bore**

Heat Lot #  
 or  
 Box W/O #'s  
 Found on Label

QTY CHANGE INLS/DATE

Special Notes / Instructions

Standard Cycle Time &amp; Setup Time Verified

1st Operation

2nd Operation

3rd Operation

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine # <b>41</b>						0	0	STD CYCLE TIME								0	#DIV/0!
<b>6/24/15 JT</b>	<b>2</b>	<b>2</b>	<b>2</b>	<b>100</b>		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine # <b>B17</b>						0	0	STD CYCLE TIME								0	#DIV/0!
<b>6/26 JT</b>	<b>2</b>	<b>2</b>	<b>2</b>	<b>100</b>		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency:	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:

## First Part Inspection Record

Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0	<b>6/26/15</b>	<b>8:00</b>	<b>Yes</b>	<b>DT</b>	
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					