


Part No.	902-19-3/16	Component	902-A-BLNK	
Order No.	393462	Heat Lot #		
Order Qty	150	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	1152
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	12-22-15	CJ	3.5	40	50	25	5		2	91	
	12-22-15	DG	10	40	50			MISS INDEXING	8	22	
Setup Hrs.	12-23-15	R.B.	4	16	66						
8 MIN	12-23-15	CS	7.5	24	90						
	12-23-15	DG	10	37	127						
Cycle Time											
12m											
Pcs/Hr											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		12-22-15	12:22	YES	✓		att	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								