

Part No.	J4	Component	A02001-0016	No 93 Parts control devices, LLC
Order No.	403262	Heat Lot #		
Order Qty	2000	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	3-9-16	SS	3	46					2	11
Setup Hrs.	3-9-16	SS	8	222						
2hrs	3-10-16	SS	8	284	592					
	3-11-16	P.G.	2	280	872					
				77	949					
Cycle Time										
1 MIN 46 SEC										
Pcs/Hr										
27										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-9-16	10:30AM	yes	✓	A	DH	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								