


Part No.	MPC40001	Component	A02001-0042	
Order No.	399547	Heat Lot #		
Order Qty	750	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HARDINGET 42	2-25-16	BJ									
	2-25-16	JO	3.5	19	19	4.0		finish setup, and get material			
Setup Hrs.	2-25-16	BA	6.5	35	54						
4.0	2/26/16	BJ	6.5	35	89						
	2-26	SM	8	45	134						
Cycle Time	2-26	SS	8	45	170						
how Sm in 4 sec	2/27/16	BJ	5	26	202						
	2-27	SM	5.5	30	232						
Pcs/Hr	2-29	JT	3.6	20	252						
11.0	2/29/16	BJ	4	26	278						
	2-29-16	JO	7.0	40	318	1.0	2				

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
	2-29-16	BA	3.0	22	340	5.0	3/2				
	3/1/16	BJ	8	47	387						
Setup Hrs.	3-1-16	JO	8.0	56	443						
	3-1-16	BA	6.5	40	483						
	3/2/16	BJ	8	58	541						
Cycle Time	3-2-16	JO	3.0	21	562						
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		<table border="1"> <tr> <th>Notes / Instructions</th> <th>Down Time Codes</th> <th colspan="6">First Part Inspection Record</th> </tr> <tr> <td>1 Maintenance</td> <td></td> <td>Date Part Submitted</td> <td>Time Of Day</td> <td>Approved Yes / No</td> <td>Mtrl Check</td> <td>Rev Letter</td> <td>Inspector</td> <td>Notes</td> </tr> <tr> <td>2 Tooling</td> <td></td> <td>2-25-16</td> <td>10:00 AM</td> <td>YES</td> <td>OK</td> <td></td> <td>CD #03</td> <td></td> </tr> <tr> <td>3 Setup</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>4 FAIR</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>5 Training</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>6 Meeting</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> </table>								Notes / Instructions	Down Time Codes	First Part Inspection Record						1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	2 Tooling		2-25-16	10:00 AM	YES	OK		CD #03		3 Setup									4 FAIR									5 Training									6 Meeting								
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