Part No.		1104-16-1/4-7/8			Con	nponent	1104-16-1/4			control devices, LLC			
Order No.		391657			He	at Lot #				]	624	device	s, LLC
Order Qty		2		1 [		from Box				1			
	Peter library				PERATIO	N 1				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	То	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Stop Dr. 11	11/30/15	P.6.	1			2				1			
Setup Hrs.	-								110	boc	+		
1													
Cycle Time				<u> </u>							/		
									, ,	2	()		
Pcs/Hr										1200			
										10)		01	
											_	8	
ROUTING:													
Mach No.	Date	Emp. Name Prod Hrs.			ERATIO tal Pcs.	Cum. Total	Down time	Down time code		Notes		-PUT/8HRS Scrap	Scrap
							time						Code
	-14												
Setup Hrs.													
				_									
Cycle Time				_		_				- I - William			
				_									
Pcs/Hr													
PCS/ FI				_									
ROUTING:			K.	<u> </u>	-	41							
ARTON CO.				OP	ERATIO	N 3				and the	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Cum. Total	Down time code			Notes		Scrap	Scrap Code
Setup Hrs.				_									
									190				
Cycle Time													
,													
Pcs/Hr		<u> </u>											
ROUTING:	netructions	D	long Card	_				last Day I		D 1			
Notes / Instructions		Down Time Codes  1 Maintenance			Date Part   Time Of Date   Approved   Mtrl   Rev   Inspection   Record								
		<ul><li>Maintenance</li><li>Tooling</li><li>Setup</li></ul>			Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		4 FAIR		-									min/hp
		<ul><li>5 Training</li><li>6 Meeting</li></ul>	5 Training										
		o iviceting											