

Part No.	1104-15-14
Order No.	394229
Order Qty	46

Component	1104-A-BINL
Heat Lot #	
W/O # from Box	394225



OPERATION 4

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	1-11-16	DG			46				1	11
Setup Hrs.										
6m										
Cycle Time										
15m										
Pcs/Hr										

JOB OUT
\$8.52
1-14-16

ROUTING:

OPERATION 5

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-11-16	6:25 PM	YES	✓	B	WAB	
3 Setup								
4 FAIR								
5 Training								
6 Meeting								