Order No.		P3850001-10 380840 400		Component Heat Lot #		POSC	P385000/-20					- 1
						13830001-20				GI	conti	rol :es. Lt
					W/O # from Box							,
98 19 MARIE				OPERAT	ION 4		60 P. S.	NUMBER OF	Dell'accommende	TUBLE		1
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs		Down time	Down tim	e	Notes	THRU-I	PUT/8HR Scrap	Scra
Cobra	11-19-15	150 13A	15	16	16	1.0	3					Cod
Setup Hrs.	11/20/15	BT	6.5	95	202	1,0	6					-
1,5	11.20/15	30	Y.0	66	268				260			
Cycle Time	11/21/15	1 10+	5.5	58	372			-	36			
dain	11/21-15	HVD	4.0	101	531	0	D . •	1	+ 1	00	T	
Pcs/Hr					+		a	1	Sol			
21						1	V		0	MM	~	
							V.				1	
ROUTING:	110	as		OPERATI	ONE							
Mach No.	Date	Emp. Name	Dro d Hu			Down	Down time			THRU-P	UT/8HRS	
	Date	cmp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	-	Notes		Scrap	Scrap Code
Setup Hrs.				11/					- 10			
		_										
Cycle Time												
				10								
D = /11												
Pcs/Hr												
-												
POLITING												
ROUTING:		Comment of the second of the	NAME OF TAXABLE PARTY.						Jan 1			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
-												code
							-					
etup Hrs.												
-											N N	
ycle Time												
ycie rime												
Pcs/Hr				/								
rcs/ni								4	N. A.			
-												· ·
OUTING:												
Notes / Ins	tructions	Down Tin	ne Codos									
713	1	Maintenance	ie codes	Data Dout			rst Part Ins	STATE OF THE PERSON NAMED IN	Record			
	2	Tooling		Date Part Submitted		Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		Setup			12:30pm	485	CHECK	retter	A			
	4 5	FAIR Training		11-9-1	-	1.23	-	1	775		127	
	6	Meeting					- 2					
CONDARY P	RODUCTION	RECORD			PAGE 2			25/				

Test Form 10/15/15