Part No.		103329-2		Component		103329-1		control devices, LLC			
Order No.		401599		Heat Lot #					Soloca	device	s, LLC
Order Qty		1000		W/O # from Box				3	1090CA		
		7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		OPERATIO	N 1				THE THE	IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
DRLL PRESS0463	3/11/6	100	3,5	495	425						
Setup Hrs.	3/9/16	I.W. Y	1:75	300	1905	<u> </u>				6700	0
Setup Hrs.	3/3/16	Tw. S.	1,60	269	175					810	7
								-/			
Cycle Time							-	del	1.14)-	
- /:-								A	T/A		
Pcs/Hr									2414		
									5	<i>\</i>	
ROUTING:	UKIT BI									O	
										IRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Cotum Hea				-					01		
Setup Hrs.											
Cycle Time		0							18		
,											
Pcs/Hr											
	W Lo										
ROUTING:											
WILL SERVICE FOR A STATE OF		the Company		OPERATION 3		Down time				RU-PUT/8HRS	Scrap
Mach No. Date		Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes		Scrap	Code
										+	
Setup Hrs.		-								9	
Cycle Time			8.3								
						15					
Pcs/Hr								M N		+ +	
						_					
ROUTING:											
Notes / Instructions		Down Time Codes 1 Maintenance						Part Inspection Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup		2-29-16	9:200	4	V	0	JC.		
		4 FAIR 5 Training		13-2-10	9:40	YES		Markey .		Dru (A)	Meren
		6 Meeting									
SECONDARY PRODUCTION RECORD PAGE 1 Test F									Test Form 1	10/15/15	