				=							Ţ
Part No.		C1575001		Component					. /,	CD contro	ol
Order No.		396003		Heat Lot #				006	device	s, LLC	
Order Qty		300		W/O # from Box		388011		/	90%		
OPERATION 1 THRU-PUT/8HRS											
Mach No.	Date	Emp. Ņame	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
HAAS	11-17	45	6	150	150	1	3			3/	N/8
Name and Address of the Owner, where the Owner, which is th	11-18	Ž4	2	46	196						
Setup Hrs.	11-18	M5	2.5	153	349		D			17	//
Cycle Time											
4 Mid	X	NEW	PART	DA1 46	45-W	PATE	00011	an	1851	NEN	
3 ACS		,	RNX	MACHI		JORK	535 23			1116	
Pcs/Hr				POLUCE			77		TNG	74 . 700	
40					V5/57A	IT AN			ATE À		
ROUTING:											
				OPERATIO	N 2	Down		the state		THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	CumTotal	/time	Down time code		Notes	Scrap	Code
	1-14A	Acton	1911	VI AH	VIOIS	1/1/	10	**********		21	-18
	- Vu	Sport.	gui	170	Orwas	fue				OF .	C. 10
Setup Hrs.	7.		V			V					
octup mor									- O	1	
	0										
Cycle Time								#	DE		
Cycle Time								The s	1		
			411.00						1	//	
5 /11											ii.
Pcs/Hr											
										170	
										79	
ROUTING:			- VIII ALL V	ODEDATIO	NO			SEL VOICE		TUBU BUT/OUBS	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
								101			
									Mr.		
Cycle Time									N. O.	2.43.	
									17	50	
Pcs/Hr						-					
										10	
ROUTING:										40	
THE RESERVE OF THE PARTY OF THE	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record		
			1 Maintenance		Ti 0(2	Approved	Mtrl	Rev		Mata	
l l		2 Tooling		Date Part Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes		
1		3 Setup 4 FAIR									
	ı	5 Training									
		6 Meeting									
SECONDARY	PRODUCTION	N RECORD			PAGE :	1				Test Form :	10/15/15