

Part No.	SW1001	Component	SW1001-10	control devices, LLC	
Order No.	390002	Heat Lot #			
Order Qty	1605	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	12-1-15	JT	.1	1						
	12-1-15	NB	2.0	286						
Setup Hrs.	12/2/15	NK	3	900						
.3	12/16/15	PEO	1.5	138						
	12/17/15	S.B	3.5	180						
Cycle Time	12/17/15	NK	5	360						
Pcs/Hr										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
471	12-1-15	JT	.1	1						
	12/2/15	NK	2	80	81					
Setup Hrs.	12-3	NB	6.5	250	331	1.5	1			
	12-3-15	JN	5.5	204	535	.5	6			
	12-17/15	NK	2	50	585					
Cycle Time	12/18/15	NK	2	86	671					
	12-18-15	JN	2.5	140	811					
	12-19-15	JN	5.5	252	1063					
Pcs/Hr	12-20-15	JN	2	108	1171					

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
0467	12/3	T.W.J.	8	185	185					
	12-3-15	JN	1.5	31	216					
Setup Hrs.	12/4	T.W.J.	7.5	191	407					
.5	12-10	JN	7.5	171	578					
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
1	Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2	Tooling		12-1-15	10:15am	YES	✓	E	HT	
3	Setup		12-17-15	6:30am	YES	✓			
4	FAIR								
5	Training								
6	Meeting								