


Part No.	11-4-20	Component	11-4-G-BLNK
Order No.	400726	Heat Lot #	
Order Qty	10	W/O # from Box	

control devices, LLC

2/3 no parts

OPERATION 1								THRU-PUT/8HRS	32	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
10	3-5-16	CS	5	1	18				3	11
	3-5-16	DL		13	28				1	22
Setup Hrs.	3-7-16	CS	8	27	55					
6 min	3-7-16	DL								
Cycle Time										
15 MIN										
Pcs/Hr										
4										

\$16.00
3-21-16
55

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		3-5-16	12:30	Y	✓	B	TC	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								