

Part No.	IF7575B24	Component	IF7575B24-10		
Order No.	399569	Heat Lot #			
Order Qty	285	W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
KINGSBURY										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Haas	2-25-16	Rm	7.0	220	220					
	2-26-16	NS	8.50	384	544					
Setup Hrs.	2-25-16	MS				3.25	2/3	INDEXER INSTALL + SETUP		
	2-26	SM	6	260	804					
	2-26	Rm	2.5	120	924					
Cycle Time	2-27	SM	5	320	1244					
	2-27-16	Rm	6	244	1488					
	2/28/16	JT	4.5	221	1709					
Pcs/Hr	2-29-16	SM	5.5	320	2029					
	2-29-16	Rm	8.0	400	2429			Job out		

ROUTING:										
OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Notes / Instructions		Down Time Codes		First Part Inspection Record						
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
				2-25-16	3:15p	Y	✓	B	JC	