


Part No.	CR10	Component	CR-BLNK	
Order No.	402735	Heat Lot #		
Order Qty	18	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS 216

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE	3/2/16	P.L.	1		18			Joboet		
Setup Hrs.										
10 MIN										
Cycle Time										
2 MIN										
Pcs/Hr										
27								39-10 355		

ROUTING:

OPERATION 2

THRU-PUT/8HRS 216

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
BLUE LATHE										
Setup Hrs.										
10 MIN										
Cycle Time										
2 MIN										
Pcs/Hr										
27										

ROUTING:

OPERATION 3

THRU-PUT/8HRS 1296

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
STAMP										
Setup Hrs.										
1 MIN										
Cycle Time										
20 SEC										
Pcs/Hr										
162										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance	2 Tooling	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
3 Setup	4 FAIR	3/2/16	7:45	YH2	✓	B	DH	
5 Training	6 Meeting							