


Part No.	G50-12SS	Component	A06202-0036
Order No.	GV SAMPLE 344081	Heat Lot #	
Order Qty	500	W/O # from Box	



OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	12-10-15	JO	2.0	14	14	3.0	3			
	12-10-15	BA	8.0	48	62					
Setup Hrs.	12/11/15	BT	5	83	95					
	12-11-15	BA	6.0	35	120	2	2/3			
	12/12/15	BT	6	29	149					
Cycle Time	12-12-15	JO	4.5	16	165	1.5	2/3	change turning tool		
Sm	12-12-15	BA	6	30	195					
	12/14/15	BT	8	46	241					
Pcs/Hr	12-14-15	JO	4.5	21	262					
10	12-14-15	BA	6.5	38	300					
	12/15/15	BT	5	27	328					

ROUTING:

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	12-15-15	BA	6.5	32	359					
	12/16/15	BT	2.5	40	399					
Setup Hrs.	12-16-15	CU	1.5	10	409					
	12-16-15	BA	6.0	26	535					
	12/17/15	BT	6	35	570					
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-10-15	11:15am	Y/R	✓	A	DA	