Part No.		AF	AR15		Component		A02071-0044			Ø1 93	contr	ol
Order No.		396577		Heat Lot #					1	لله ما	device	es, LLC
Ord	er Qty	0	2		from Box				1			
				OPERATIO	N 1				Charles and	THRU-F	PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.					1							
5 MIN												
Cycle Time												
2 MIN								ļ.,				
Pcs/Hr												
27			1/									9.
ROUTING:												
44.74.76	of the second	(T. 74.5. 61.2.75)		OPERATIO	N 2	White E			OPER TEN	THRU-P	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
									11.5		-	
Setup Hrs.												
Cycle Time										-		
				61								
Pcs/Hr												
ROUTING:	ATTENDED TO		Sili Palestirisens	OPERATIO	N 3			Notice Report	Oto Strand	THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.			l.									
Cycle Time	21											
cycle Time								,	-54 1975			
Pcs/Hr												
-												
ROUTING:				7.5								
	nstructions	Down Ti	ime Codes			c	irst Part In	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		171-16	Hap	412)		B	DIT	The Parties		
		5 Training				1	4		1,97			
FCCAND A DV DD CD LIGHT		6 Meeting					Called					