|  |  |           |   |                             |  |  | 0                | Tooling/           | Alternate -   | CΠ                                      |                         | LBS.   | Material Difference LBS | Material                     |            |              |  |
|--|--|-----------|---|-----------------------------|--|--|------------------|--------------------|---------------|---|-------------------------|--|-------------------------|------------------------------|------------|--------------|--|
|  |  |           |   |                             |  | -  | 0                |                    | Other         | 4                                       |                         |  | in Parts                | Difference in Parts          |            |              |  |
| からなって マーナー   | B  | 8         | 2                                       | 29/                         | B  | h/HR/n   | 0                | le                 | Setup Idle    | ω                                       | ;<br>;<br>;<br>;<br>;   | arts   | Short P                 | Estimated Short Parts        |            | ınt (PCS)    | Machine Count (PCS)  |
| Notes  | Inspector  | *         | Check                                   | Yes / No                    | Day  | Submitted  | 0                |                    | Tooling       | 2                                       | +                       |  | ap Pcs                  | Total Scrap Pcs              |            |              | Efficiency   |
|  |  | ia        | Mate                                    | Approved                    | Time Of  | Date Part  | 0                | ance               | Maintenance   | _                                       | ( ) ( ) ( ) ( ) ( ) ( ) |  | nted Pcs                | Total Counted Pcs            |            | d Pcs        | Total Planned Pcs  |
| 3.50   | First Part Inspection Record   | spection  | st Part In                              | TI <sub>A</sub> ,           |  |  | Hours            | Description        | Description   | Code                                    | culation                | Final Part and Material Calculation  | art and M               | Final P                      |            | Efficiency   | _  |
| Page 1   | 0  | a describ | 0                                       |                             |  | 100 TO 100 A   | 1                | 0                  | 0             | 0                                       | 0.0                     | •  | Section 2               | Parties on the second        |            |              | 2000 TO 1000 T |
|  |  |           |   |                             |  |  | 0                | 0                  | 0             | 1 |                         | 0  | 0                       | 5                            | 公の出土の名を担談  |              | 200 December 1995  |
|  |  |           |   |                             |  |  | c                | C                  |               |   |                         |  |                         |                              |            |              |  |
|  |  |           |   |                             |  |  | 0 0              | 0 0                | 0             |   |                         |  |                         |                              |            |              |  |
|  |  | L         |   |                             |  |  | 0 0              | 0 0                |               |   |                         |  |                         |                              |            |              |  |
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|  |  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  |                         |                              |            |              | -  |
|  |  |           |   | s                           |  |  | 0                | 0                  | 0             |   |                         |  |                         |                              |            |              |  |
|  |  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  |                         | 7                            |            |              |  |
|  | -  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  |                         |                              |            |              |  |
|  |  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  |                         |                              |            |              |  |
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| 1  |  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  |                         |                              |            |              |  |
|  | ();  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  |                         |                              |            |              |  |
|  |  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  |                         |                              |            |              | 21   |
|  |  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  |                         |                              |            |              |  |
|  |  |           |   |                             |  |  |                  | 0                  | 0             |   |                         |  |                         |                              |            |              |  |
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|  |  |           |   |                             |  |  | 0                | 0                  | 0             |   |                         |  | 1.4                     | 0                            | 27860      | es           | +1-3   |
|  | Company of the compan |           |   |                             | A Company of the Comp | The second second  | 100              | 0                  | 0             |   |                         |  | 151                     | Beginning Balance            | Beginn     |              |  |
| Notes  | Scrap<br>Pcs.  | CODE      | Mach<br>Down<br>Time                    | Material<br>Heat<br>Lot No. | % Mach.<br>Efficiency  | Actual<br>Pcs/Day  | Plan<br>Pcs/Day  | Balance<br>Due Pcs | Cum.<br>Total | Planned<br>Hours                        | Pieces<br>Today         | Total<br>Loads   | Setup<br>Hours          | Prod.<br>Hours               | Clock<br># | Emp.<br>Name | Date   |
|  |  |           | 8-5                                     | 1 - 1 P                     | 25/70  | Component -  | Com              | 7                  |               |   | Actual                  |  |                         | 0                            | 00         | 2            | Order Qty  |
| And Substitute to the season of the season o | A Semigraphy of the seminary o |           |   | 7                           |  | The state of the s |                  | Verified           |               |   |                         | OTY CHANGE INLS/DATE   | QTY CHAN                | ,                            |            | 3            |  |
| Instructions   | Special Notes / Instructions   | 3         | ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) ( ) |                             | Pcs/Bar  | Barrier and Barrie | Wgt/Pc           | -                  |               |   | Standard                | Section Control of the Control of th | THE PARTY OF            | 4                            | 832        | 538          | Order No.  |
| Setup %  | Se   |           |   | Hore to the second          | Remaining<br>Loads   | Section of the second  | Bars per<br>Load |                    | 17/10/21      | CYCL F TIMES                            | Planned Pcs/Hr          | ADDED W/O #  | ADDE                    | 2-8                          | 170        | 天公           | Part No.   |
| Setup Actual Hrs.  | Setup /  |           | Total<br>Loads                          |                             | Total Bars   | A  | Wgt/Bar          | 5.55               | 00            |   | Rev Letter              |  |                         |                              |            |              |  |
| Setup Allowed Hrs.   | Setup A  |           |   | ( FEED                      | B&S BAH  | DAVENFORT / B&S BAR FEED   | DAV              | 7 7                | 798           |   |                         |  | ă,                      | Work Order Production Record | roduct     | Order F      | Work   |
| The second secon | 0  |           |   | 1                           |  | 1  |                  |                    | 100           | •                                       |                         |  |                         |                              | (          |              |  |