Part No. Order No. Order Qty		VRGSS12505 401185 50		Component  Heat Lot #  W/O # from Box		A06201-0032			CD control devices, LLC			
												Ü
Olu	er Qty			OPERATIO		er (nasala)		ADV 135		THRU-	-PUT/8HRS	232
Mạch No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	111110	Scrap	Scrap Code
ONC BAR	2-20-16	JB	3	68		3	21/2	edite	out	m for s	S Z	//
Setup Hrs.						1		JOL	H	10		
21/2	_											
Cycle Time							120					
Im 523						150	100	10	?			
Pcs/Hr						( )	0.7	l c	*			
29							7	5	,		2	
ROUTING:				1							(Z)	
7:402-59.50		SECTION AND AND		OPERATIO	N 2	Down Down time				THRU-	PUT/8HRS	Carro
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:			ur breath, res	OPERATIO	N 3				CONTRACTOR CONTRACTOR	THRU.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	ПКО	Scrap	Scrap Code
Coher II												
Setup Hrs.							_					
1												
Cycle Time											41	
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Pcs/Hr								-				
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ROUTING:												
Notes / Instructions		Down Time Codes		First Part Inspection					Record			
		<ul><li>1 Maintenance</li><li>2 Tooling</li></ul>		Date Part Submitted	I Imo Ot Day I I Inc.		Inspector	(0, CO)	Notes			
		3 Setup		2/20/16	JAM	4/55	CHECK	A	DH	*090	Frankling .	
		4 FAIR 5 Training		1 110	1-1-1-1-1	<i>"</i>		H				
		6 Meeting										
ECONDARY	PRODUCTION	N RECORD			PAGE 1				u - Carl Carlow		Test Form	10/15/15