

Control Devices LLC / Work Order Production Record

Part No.	A3712-1A
Order No.	346627
Order Qty	10

Rev Letter	C
Component	R455-24

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

QTY CHANGE INLS/DATE	
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Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

CUT TO LENGTH + DRILL HOLES

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	3rd Operation				Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine#						0	0	STD CYCLE TIME												0	#DIV/0!
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Total Efficiency	0	0	0	0	0	0	0	0	#DIV/0!	0		0		

Routing:																	
Machine #							0	STD CYCLE TIME								0	#DIV/0!
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Routing:

Final Part Calculation					First Part Inspection Record				
		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Counted Pcs	(from packing)	1	Maintenance	0					
Total Scrapped	0	2	Tooling	0					
3rd Operation Count	0	3	Setup Idle	0					
2nd Operation Count	0	4	Other	0					
1st Operation Count	0								