

Part No.	143342-1-C		Thru-Put/8Hrs		Wgt/Pc. 0.5156		DOWN TIME CODES		Mach No.	L2	
Order No.	396785		Planned Pcs/Hr 249		Wgt/Bar 39.91		1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting		Setup Allowed Hrs.	32	
Order Qty	1450	RD	Actual	Actual Pcs/Hr	Component A01132-0034				Pcs./Bar	77	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
2/1		0	0	0	N/A	8	3	J.S. MS ON L-1	0	0	
2/1	MR	0	0	0	N/A	8	3				
2/1/14	BW	0	0	0	DE	8	3	Run L4			
2/2/14	MR	0	0	0	N/A	5	3	Pull JOB PER Rob D - going back to after 832550			
2/9/16	BW	0	0	0		8	3				
2/10	MR	0	0	0		8	3				
2/10/16	BW	0	0	0		8	3				
2/11	MR	0	0	0		8	3				
2/11/16	BW	0	0	0		8	3				
2/11		0	0	0		8	3	2 hrs ON L-3			
2/12		0	0	0		8	7	work on 8-4/1.1			
2/12/16	BW	1	285	285	DE	2.5	3				
2/13		7	1310	1595		4.5	4				
2/13	MR	2	505	2100		0	0	JOB OUT			
TOTAL PCS. PRODUCED					TOTAL SCRAP PCS.						
control devices, LLC		Special Notes / Instructions				First Part Inspection Record					
		FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load				Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector
						2-12-16	8:00 PM	Y	✓	C	JC