Part No.		R452-6		Component		A02001-0012			CD control devices, LLC			
Order No.		398765		Heat Lot #						GH d	device	es, LLC
Ord	er Qty	3	30		from Box							
运用等通时基套对监狱		The state of the s		OPERATION 1		化物理学 医多种		THRU-PUT/8HRS				
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CUTOFF SAW	1-29-16	ZN	, 5	53	1							
Setup Hrs.								1				
0												
Cycle Time											1	
40 SEC												
Pcs/Hr		_	_									
72												
ROUTING:	a fall											
				OPERATIO	N 2	SHARE STATE			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
CAGE DIE HEAD	2-1-16	JN		53	53			Jo	BONT			11
Setup Hrs.		Ů.										
	_											
				<u> </u>			_		1			
Cycle Time								/ 1	101			
- - X3							(45	0.	110		
								4 914				
Pcs/Hr								7,5		,		
									5			
POLITING												
ROUTING:		THE REAL PROPERTY.		OPERATIO	N 3	6.5X45X	addies or leaving	7- T2016		THRII.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Down time	Down time code	Notes		TIIKO	Scrap	Scrap Code
				Access to the second								
Setup Hrs.												
- 1												
Valo Time												
cycle Time						120						
Pcs/Hr								÷.				
												4. *.
ŀ												
ROUTING:				77								
Notes / Instructions		Down Time Codes				First Part Inspection			Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter			-	
		4 FAIR		2-1-16	2:20	45		H	Delia			
		5 Training6 Meeting		-40								
ECONDARY	PRODUCTION			A STATE OF STREET	PAGE 1	Į.					Test Form :	10/15/15
				2 D. Hay								- 10 - 1