

Control Devices LLC
Work Order Production Record

Machine No.	1
Rev Letter	A
Planned Pcs/Hr	100
Remaining Loads	#DIV/0!

Wgu/Bar	Total Bars	#DIV/0!	
Bars/Load	Total Loads	#DIV/0!	
Wgu/Pc	Pcs/Bar	#DIV/0!	

Setup Allowed Hrs.	
Setup Actual Hrs.	0
Setup %	

Part No.	FT13401
Order No.	328894

Order Qty

[illegible]

First Part Inspection Record

Total Planned Pcs	0	Total Counted Pcs	1	Maintenance	0	Date Part Submitted	Time Of Day	Approved Yes / No	Material Check	Inspector	Notes
			2	Tooling	0						
BarStock Efficiency	#DIV/0!	Actual Efficiency	3	Setup Idle	0	4-3-14	12:15	yes	✓	HT	CD QA Insp #99
			4	Other	0						
Total Barstock Pcs	#DIV/0!		5	Alternate - Tooling/ Units/ S/U	0						

Control Devices LLC

Work Order Production Record

Machine No. PLNKNRev Letter Q

Planned Pcs/Hr

CYCLE TIMES

Standard

ADDED W/O #

QTY CHANGE INLS/DATE

Part No. R430-8Order No. 387712Order Qty 400

DAVENPORT / B&S BAR FEED

Wgt/Bar

Bars per Load

Wgt/Pc

Component

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Balance Due Pcs

Cum. Total

Planned Hours

Pieces Today

Total Loads

Setup Hours

Prod. Hours

Clock #

Emp. Name

Beginning Balance

Total

Setup

Prod.

Clock

Emp. Name

Beginning Balance

Total

Setup

Prod.

Clock

Emp. Name

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

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