Control Devices LLC / Work Order Production Record Part No. **Rev Letter** Heat Lot # Order No. Component Order Qty Box W/O #'s Found on Label QTY CHANGE INLS/DATE Standard Cycle Time & Setup Time Vertified Special Notes / Instructions 1st Operation 2nd Operation **3rd Operation** Planned Hours Total Pcs Balance Due Pcs % Oper. Efficiency Date Prod. Hours Setup Hours Actual Pcs/Day Cum. Total S/U hrs Down Time Setup % Code Scrap Pcs. Pcs/Hr Actual S/U Machine # STD CYCLE TIME #DIV/0! Total Efficiency 0--Ò. Ö Ô Ó #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! 0 : Total Efficiency 0, Ö Õ #DIV/0! Routing: Machine # STD CYCLE TIME #DIV/0! Total Efficiency Ö #DIV/0! Routing: First Part Inspection Record **Total Down Time** Final Part Calculation Date Part Code Approved Hours Description Submitted Inspector Notes of Day Yes / No **Total Counted Pcs** (from packing) Maintenance **Total Scrapped** Tooling 3rd Operation Count Setup Idle 2nd Operation Count Other 1st Operation Count

