	_					Devices	LLC / Wo	rk Order I	Production	n Record						P	O_{∞}
Part No. P3		38	BZF	Rev Letter			0	O I				Heat Lot #			45217		
Order No.		45	78		Comp	onent	38 B	38 321-10				or Box W/O #'s					
Order Qty / 0			OPL	115						nd on							
QTY CHA	ANGE INLS/E			4	Ī							Sta	ndard C	ycle Tim	ne & Se	tup Ti	me Vertified
			Specia	al Notes / Ir	structions				Ī				t Opera				
								1				2nd Operation					
												3r	d Opera	tion			
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual	Setup %
Machine #		764		EW.	25	.0	0	STD CYC	LE TIME			CHILD.	,			0	#DIV/0
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	es company	(MATERIAL SERVICE)	Description.	10/10/20 (10/10)		0	0	0	0		400	- Charleson		SAUCEAU.	A PART OF	111	E. (2) 25 25 25 25 25
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Final Part Calculation					Code	Total Down Time Description		Hours	Date Par Submitte	rt Time					pector CD Notes		
Total Counted Pcs			(from packing)		1	Maintenance		0	3-16-1				YES)		n (nen)		
Total Scrapped				0	2	Tooling		0	2 107	11.1		7	60	J.	()		
3rd Operation Count				0	3	Setup Idl	0	0	 	-						_	
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					-	Other						L				1	
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