Part No.		G8A		Component		A	A06101-0024			480	contr	ol
Order No.		404087		Heat Lot #					1	Ci.	ontr device	es, LLC
Ord	ler Qty		4	W/o	# from Box							
MAN WAY				OPERATIO		of Pacina			E TOTAL DESIGNATION	THR	U-PUT/8HRS	144
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down time	Down time		Notes		Scrap	Scrap
BLUE LATHE	3-11-16	JB	1/4	46	04	/	3/4		Job O	7	0	Code
Setup Hrs.												
5 MIN										30		
Cycle Time												
3 MIN								11	10			
Pcs/Hr							2	PC	5			
18								5'			P	
ROUTING:												
	OPERATIO				N 2					THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						_						
Setup Hrs.							1					
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yele Time		1				-					_	
			_		_							
Pcs/Hr										_		
OUTING												
ROUTING:	of the second	- Annie (1970)	JACKSVI POR	OPERATIO	N 3	SF CO LEGISLES	g / Treatment	F2/12/15/15		TUDII	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		тико	Scrap	Scrap Code
		1110										
etup Hrs.												
			_									
ycle Time						,						
ŀ												
Pcs/Hr									¥			
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OUTING:												
Notes / In	structions	The state of the s	me Codes				irst Part In		Record			
1 2 3		2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
4		4 FAIR							81			
		<ul><li>5 Training</li><li>6 Meeting</li></ul>			U.							
CONDARY PRODUCTIO				The second second								