Control Devices LLC	ices LLC	_		Machine No.	ō.	SNOO	4	DAVE	NPORT	DAVENPORT / B&S BAR FEFD	EED.		Setup /	Setup Allowed Hrs.
Work Order Production Record	uction Reco	řd —	- , ,						0.31	000	-			()
NAMES OF STREET				Rev Letter		1		Wgt/Bar	The state of the s	Total Bars		Total	Setup	Setup Actual Hrs.
Part No. A 30%	6-0			Planned Pcs/Hr	cs/Hr	- W. V. W		Bars per	Healthands acres	Remaining	+ 0	T COCK	Se	Setup %
	10	ADDED W/O#	Ш	1 1	CYCLE TIMES			Load		Loads			Special Notes / Instructions	Instructions
Older No.	067	QTY CHANGE INLS/DATE	_	Standard			Classical Control	Wgt/Pc		Pcs/Bar		京 一		
Order Qty 25 PL	16		2.7-4	Actual			Verified	Comp	Component	3/12	Bres	Tree or a constant		
Date Emp. Cla	Clock Prod. # Hours	Setup	Total Loads	Pieces Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat	Mach Down ODE	Scrap Pcs.	Notes
	ginning Baland	e E	Part Area	And the second of the second	100	0	0	200	14.7	Postavkinska mode.	LOT NO.	Ime		A STANDARD STANDARD STANDARD STANDARD
5-28-4 RM 12:	1273 1/2		75			0	0	0				A 12 mg 12 m	C10-2 00500 x	Control of the second
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2000	O	0	5	0	0	o	0	0	A SECRETARION OF SEC.					
				2		tal Down T	otal Down Time on Page	100	Childraneura and	20 Sept. 20	September 200 August 1997	•	Ů	Fage 1
ciliciency	rinai ri	Final Part and Material Calculation	terial Calc	ulation	Code	Description	otion	Hours			Fire	First Part Inspection Record	on Record	
Total Planned Pcs	Total Counted Pcs	nted Pcs			_	Maintenance	nce	0	Date Part	Time Of	Approved	Material		
Efficiency	Total Scrap Pcs	ap Pcs			2	Tooling		0	Submitted		Yes / No	Check	inspector	Notes
Machine Count (PCS)	Estimated	Estimated Short Parts	rts		3	Setup Idle	(D	0	pr52-5	Day	(16)	\	01	b() dsu/s
	Difference in Parts	in Parts	1 70		4	Other		0	(- ()		/			
			-			Alternate -	Tooling/	1.11116.1.1.				The second of the second of		The state of the s