


Part No.	4-3-5	Component	4-3-B-BLNK	
Order No.	401556	Heat Lot #		
Order Qty	150	W/O # from Box	395489	

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9/7	2-24-16	DC			124					
	2-25-16	CS	8	189	313					
Setup Hrs.	2-25-16	DC	3	72	385					
	3-10-16	DC	4	40	435					
10 MIN	3-11-16	NI		188	623					
Cycle Time	3-11-16	CS	10	150	773					
	3-12-16	DC	6	104	877					
2 MIN	3-12-16	DC								
Pcs/Hr	3-14-16	CS	6	105	982					
	3-14-16	DC	8	165	1147					
27	3/15/16	DJ	8	191	1338					

ROUTING:

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	3-15-16	CS	8	115	1453					
	3-15-16	DC	8	210	1663					
Setup Hrs.	3/16/16	DJ	8	293	1956					
	3-16-16	CS	5	80	2036					
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-24-16	5:30p	Y	✓	B	JC	