

Control Devices LLC / Work Order Production Record																	
Part No.		Rev Letter		Heat Lot #													
Order No.		Component		or													
Order Qty				Box W/O #'s													
QTY CHANGE INLS/DATE				Found on Label													
Special Notes / Instructions																	
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
1-16-15 JT	2.5	90		0	0	0	0	0	0								
1-19-15 TWD	7.0	-	375	0	0	0	0	0	0								
1-20-15 TWD	5.0	-	262	0	0	0	0	0	0								
1-21-15 TWD	8.0	-	417	0	0	0	0	0	0								
1-21-15 WM	2	0	31	2	0	0	0	0	0		0	0	0				
1-22-15 WM	2	0	61	3	0	0	0	0	0		1	4	6				
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
Machine #						0	0	STD CYCLE TIME								0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/0!	0		0				
Routing:																	
First Part Inspection Record																	
Final Part Calculation		Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes								
Total Counted Pcs	(from packing)	1	Maintenance	0	1-16-15	1:15	OYES	SR									
Total Scrapped	0	2	Tooling	0													