		The State of the S						1.2	The State of the			
Part No.		CR10		Component		CR-BLNK		Le'	contr device	of		
Order No.		402735		Heat Lot #						device	es, LLC	
Order Qty		18		W/O # from Box								
	AFIELDS IN			OPERATIO	ON 1	Down	Cys. Description		The state of the s	IRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes	Scrap	Scrap Code	
BLUE LATHE	3/2/16	P.6.			18			1	-	/	-	
Setup Hrs.			•	E					Opoci			
10 MIN		9.										
Cycle Time							1					
2 MIN										1/2		
Pcs/Hr								D/.	20-	14		
27									55	D' A		
ROUTING:											<u> </u>	
	Total alex		A CONTAIN	OPERATIO	N 2			Late Sale	TH	IRU-PUT/8HRS	216	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
BLUE LATHE												
Setup Hrs.			,					2) (
10 MIN										700		
Cycle Time												
2 MIN												
Pcs/Hr												
27							_					
ROUTING:												
Mach No.	Date	Date Emp. Name P		OPERATIO Total Pcs.	N 3 Cum. Total	Down Down time		3 - S	Notes	RU-PUT/8HRS Scrap	1296 Scrap	
STAMP			**************************************			time	souc				Code	
Setup Hrs.												
1 MIN												
Cycle Time												
20 SEC		_										
Pcs/Hr												
162												
ROUTING:												
	nstructions	Down Ti	me Codes			F	irst Part In	spection	Record			
		 Maintenance Tooling 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector			
		3 Setup4 FAIR5 Training		33.16	7:45	462	/	B	DH (S)			
ECONDARY	/ PRODUCTIO	6 Meeting			PAGE 1					Test Form	10/15/15	