Part No.		5-4-9		Component		5-4-D-BLNK				contr	ol
Order No.		394617		Heat Lot #						ontr device	es, LL
Ord	ler Qty	2	.50	W/0 #	from Box				1		
		2.2000 英 10克2·拉克林 2000		OPERATION 1		PERSONAL PROPERTY.		THRU-PUT/8HRS			
Mach No.		Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
17	12-18-15	CS	6.5	118		fin	3	10	D-091		
Setup Hrs.								- A	Ç		
8m											
Cycle Time							_				
5m									13	15	
Pcs/Hr									11/6	2	
										+B	
ROUTING:											
and the party	50000000000000000000000000000000000000	的技术的	Parket Sales	OPERATIO	N 2				THRU-PU		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.									2		
Cycle Time											
Dec /III											***
Pcs/Hr											
ROUTING:											
22107 7.54	A Comment		A SECURITY OF	OPERATIO	V 3			HALL SON	THE	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
Setup Hrs.	::										
									11		
Cycle Time										9	
ŀ											
Pcs/Hr											
ROUTING:							-				
	structions	Down Ti	me Codes			Fi	irst Part Ins	pection	Record		
		1 Maintenance		Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
3		3 Setup		12-15-15	SAM	Yes/No YES	Check	Letter	etter		
	1	4 FAIR 5 Training				1		B	200		
FCONDARY	PRODUCTION	6 Meeting			PAGE 1		AN P	NAME OF TAXABLE PARTY.			