			es LL(Machine No.				REWORK						Se	etup All	owed Hrs.			
Work Order Production Record						Rev Letter]	Disposition:						S	Setup Actual Hrs.				
Part No.	NK 5001			ADDE	Planned Pcs/F		CYCLE TIMES			Wile Brush						Special	Setup %				
Order No. 1040					NA I		riginal W/O #														
Order Qty			QTY CHANGE INLS/DATE		Found on label								11	15	52	283					
Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Loads Today	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	ш	Scrap Pcs.		Notes			
A /) .	Beginning Balance		ce				0	0				LOT NO.	Time								
7/8/3	GARY		7		1040			0	0	0	0										
3 31								0	0	0	0										
								0	0	0	0			-							
								0	0	0	0										
								0	0	0	0										
								0	0	0	0										
								0	0	0	0										
								0	0	0	0						~				
								0	0	0	0								0	1	
								0	0	0	0						1	1	W.		
								0	0	0	0						1	10	**		
								0	0	0	0										
								0	0	0	0										
								0	0	0	0										
								0	0	0	0							-			
								0	0	0	0										
								0	0	0	0										
								0	0	0	0									7	
								0	0	0	0										
								0	0	0	0					2. [
								0	0	0	0										
								0	0	0	0										
								0	0	0	0										
			0	0	0	0.0	0	0	0	0				0		0		Page	1		
Efficiency Final Part ar			art and N	nd Material Calculation Code			Total Down Time on Pag Description		e Hours	urs F			irst Part Inspection Record								
Total Planned Pcs			Total Counted Pcs				1 Maintenan			0	Date Part Time C							Notes			
Efficiency			Total Scrap Pcs					Tooling		0	Submitted					Inspector					
Machine Count (PCS)			Estimated Short Parts					Setup Idle		0											
D			Difference in Parts				100.80	Other		0								8 N			
TEST FORM 4/20/15			Material D	Oifference	LBS.			Alternate - To Units/ S/U		0											