

Part No.	CY20004		ADDED W/O #	CYCLE TIMES	Thru-Put/Hrs	0	Wgt/Pc.		DOWN TIME CODES	Mach No.	D-3
Order No.	N/A 1400810			Standard	Planned Pcs/Hr	350	Wgt/Bar		1 - Maintenance	Setup Allowed Hrs.	
Order Qty	1000		QTY CHANGE INSGATE	Actual	Actual Pcs/Hr		Component		2 - Tooling		
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	3 - Setup	Pcs/Bar	234
CUMULATIVE TOTAL FROM PREV. PAGE				9,360	648783				4 - FAIR	Scrap Pcs.	1585
2-17-16	JLC	4	1,170	10,530		2	2	8 - Form, Shave, C/O & 2nd Drill	5 - Training	Scrap Code	
2-17-16	JLC	3	1,170	11,700		25	1	Replace X-Drill. X-Drill Depth Variation	6 - Meeting		
2-18-16	JLC	3	1,170	11,700				work on X-Drill attach			
<p style="text-align: center;">TOTAL SCRAP PCS. FROM PREV. PAGE</p> <p style="text-align: center;">1585</p>											
<p style="text-align: center;">TOTAL PCS. PRODUCED</p> <p style="text-align: center;">1633</p>											
<p style="text-align: center;">Special Notes / Instructions</p> <p style="text-align: center;">FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces</p> <p style="text-align: center;">From Loads = Pcs/Bar x Total loads ran during shift x Bars per load</p>											
<p style="text-align: center;">First Part Inspection Record</p>											
<p style="text-align: center;">Date Part Submitted</p> <p style="text-align: center;">Time of Day</p> <p style="text-align: center;">Approved Yes/No</p> <p style="text-align: center;">Mtrl Check</p> <p style="text-align: center;">Rev Letter</p> <p style="text-align: center;">Inspector</p> <p style="text-align: center;">Notes</p>											



Scrap from previous page 1233
 Job 001
 \$107.14
 2-9-10-10
 2 SS

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