Part No.		503-2-5/16		Con	Component		503-A			control devices, LLC		
Order No.		400253		Heat Lot #]		device	es, LLC
Ord	er Qty			W/O # from Box OPERATION 1					TUDU	-PUT/8HRS	211	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRU	Scrap	Scrap Code
3	3-23-16	07	20		4	time					3	7 (
Setup Hrs.					/							
19							1	1		1		
12							/	/	150	11	Λ	
Cycle Time				3	0/	/ /		1#	5/10	11	Y	3
2			0 t			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		4	1			
Pcs/Hr									06	5		
Orl									L.			
31											3	
ROUTING: OPERATION 2 THRU-PUT/8HRS												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	TITICO	Scrap	Scrap Code
Setup Hrs.	71		2.0							+1		
Setup IIIs.				V-4 (1)								
Cycle Time				*		_			2.7			
D ///	111											
Pcs/Hr												
											1007	
ROUTING:											-	
OPERATION 3 THRU-									PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
C 1 T												
Cycle Time												
Pcs/Hr								F 1			50	
											/	
ROUTING: Notes / Instructions Down Time Codes First Part Inspection Record												
Notes / li	nstructions		ime Codes	Date Part		Approved	irst Part In Mtrl	spectior Rev	Record			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Inspector Notes		
		3 Setup 4 FAIR										
		5 Training 6 Meeting										
SECONDARY	/ PRODUCTIO		I TO THE STATE OF		DACE							