

Part No.	AP5001	ADDED VWO #		Thru-Put/8Hrs	2880.	Wgt/PC.	0.4957	Mach No.	L1
Order No.	388982	CYCLE TIMES		Planned Pcs/Hr	360	Wgt/Bar	38.21	Setup Allowed Hrs.	32
Order Qty	38,000	QTY CHANGE INS/DATE		Actual Pcs/Hr		Component	A02032-0032	Pcs./Bar	
		Standard	9					Scrap Pcs.	
		Actual	9					Scrap Code	

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
11/20	MR	1	1	1		8	3	left early		
11/20	MR	1	1	2		6.5	3	Sta 11	8	11
11/21	MR	1	1	3		7	3	FINAL ADJ'S APPROX	30	11
11/21	MR	4.5	1480	1480		1.5	4	Adjustment also		
11/21	MR	6	1680	3160	0578904F					
11/23	MR	8	2130	5290	No Tag			Run Good		
11/23	MR	8	1450	6740				bar feed issues / training		
11/24	MR	8	1825	8565				work on BAR FEED ISSUES		
11/24	MR	7.5	2380	10945		0	0			
11/25	MR	8	2760	13705	0584919F	0.5	1	MOVED material		
11/25	MR	8	2985	16690	0590341F					
11/25	MR	8	2950	21930	0590311F			First chute Jammed up	25	A-3.2
11/26	MR	8	1270	23200				could start bar not FEEDING	0	
11/26	MR	8	2680	25880					0	
11/30	MR	8	2500	28380	0590320F					
12/1	MR	8	200	30480				BAR FEED NOT FEEDING	0	
12/01	MR	8	2430	32910						
12/01	MR	8	2200	35110	0590321F					
12/2	MR	8	2200	37310						
12/2	MR	8	2200	39510						
12/21	MR	8	2200	41710						
12/21	MR	8	2200	43910						
12/21	MR	8	2200	46110						
12/21	MR	8	2200	48310						
12/21	MR	8	2200	50510						
12/21	MR	8	2200	52710						
12/21	MR	8	2200	54910						
12/21	MR	8	2200	57110						
12/21	MR	8	2200	59310						
12/21	MR	8	2200	61510						
12/21	MR	8	2200	63710						
12/21	MR	8	2200	65910						
12/21	MR	8	2200	68110						
12/21	MR	8	2200	70310						
12/21	MR	8	2200	72510						
12/21	MR	8	2200	74710						
12/21	MR	8	2200	76910						
12/21	MR	8	2200	79110						
12/21	MR	8	2200	81310						
12/21	MR	8	2200	83510						
12/21	MR	8	2200	85710						
12/21	MR	8	2200	87910						
12/21	MR	8	2200	90110						
12/21	MR	8	2200	92310						
12/21	MR	8	2200	94510						
12/21	MR	8	2200	96710						
12/21	MR	8	2200	98910						
12/21	MR	8	2200	101110						
12/21	MR	8	2200	103310						
12/21	MR	8	2200	105510						
12/21	MR	8	2200	107710						
12/21	MR	8	2200	109910						
12/21	MR	8	2200	112110						
12/21	MR	8	2200	114310						
12/21	MR	8	2200	116510						
12/21	MR	8	2200	118710						
12/21	MR	8	2200	120910						
12/21	MR	8	2200	123110						
12/21	MR	8	2200	125310						
12/21	MR	8	2200	127510						
12/21	MR	8	2200	129710						
12/21	MR	8	2200	131910						
12/21	MR	8	2200	134110						
12/21	MR	8	2200	136310						
12/21	MR	8	2200	138510						
12/21	MR	8	2200	140710						
12/21	MR	8	2200	142910						
12/21	MR	8	2200	145110						
12/21	MR	8	2200	147310						
12/21	MR	8	2200	149510						
12/21	MR	8	2200	151710						
12/21	MR	8	2200	153910						
12/21	MR	8	2200	156110						
12/21	MR	8	2200	158310						
12/21	MR	8	2200	160510						
12/21	MR	8	2200	162710						
12/21	MR	8	2200	164910						
12/21	MR	8	2200	167110						
12/21	MR	8	2200	169310						
12/21	MR	8	2200	171510						
12/21	MR	8	2200	173710						
12/21	MR	8	2200	175910						
12/21	MR	8	2200	178110						
12/21	MR	8	2200	180310						
12/21	MR	8	2200	182510						
12/21	MR	8	2200	184710						
12/21	MR	8	2200	186910						
12/21	MR	8	2200	189110						
12/21	MR	8	2200	191310						
12/21	MR	8	2200	193510						
12/21	MR	8	2200	195710						
12/21	MR	8	2200	197910						
12/21	MR	8	2200	200110						
12/21	MR	8	2200	202310						
12/21	MR	8	2200	204510						
12/21	MR	8	2200	206710						
12/21	MR	8	2200	208910						
12/21	MR	8	2200	211110						
12/21	MR	8	2200	213310						
12/21	MR	8	2200	215510						
12/21	MR	8	2200	217710						
12/21	MR	8	2200	219910						
12/21	MR	8	2200	222110						
12/21	MR	8	2200	224310						
12/21	MR	8	2200	226510						
12/21	MR	8	2200	228710						
12/21	MR	8	2200	230910						
12/21	MR	8	2200	233110						
12/21	MR	8	2200	235310						
12/21	MR	8	2200	237510						
12/21	MR	8	2200	239710						
12/21	MR	8	2200	241910						
12/21	MR	8	2200	244110						
12/21	MR	8	2200	246310						
12/21	MR	8	2200	248510						
12/21	MR	8	2200	250710						
12/21	MR	8	2200	252910						
12/21	MR	8	2200	255110						
12/21	MR	8	2200	257310						
12/21	MR	8	2200	259510						
12/21	MR	8	2200	261710						
12/21	MR	8	2200	263910						
12/21	MR	8	2200	266110						
12/21	MR	8	2200	268310						
12/21	MR	8	2200	270510						
12/21	MR	8	2200	272710						
12/21	MR	8	2200	274910						
12/21	MR	8	2200	277110						
12/21	MR	8	2200	279310						
12/21	MR	8	2200	281510						
12/21	MR	8	2200	283710						
12/21	MR	8	2200	285910						
12/21	MR	8	2200	288110						
12/21	MR	8	2200	290310						
12/21	MR	8	2200	292510						
12/21	MR	8	2200	294710						
12/21	MR	8	2200	296910						
12/21	MR	8	2200	299110						
12/21	MR	8	2200	301310						
12/21	MR	8	2200	303510						
12/21	MR	8	2200	305710						
12/21	MR	8	2200	307910						
12/21	MR	8	2200	310110						
12/21	MR	8	2200	312310						
12/21	MR	8	2200	314510						
12/21	MR	8	2200	316710						
12/21	MR	8	2200	318910						
12/21	MR	8	2200	321110						
12/21	MR	8	2200							

DATE 11/30/15 | SCRAP TICKET | N<sup>o</sup> 018477

NAME Jan ORDER NO. 388982  
MACHINE NO. 41

QUANTITY	CODE	PART #
<u>3</u>	<u>22 F</u>	<u>Bent END</u>
<u>1</u>	<u>C1</u>	<u>Short part</u>

APPROVED Doug/Bev NC

CDF434 Rev A 7/3/12 (ECN 12-554)

DATE 11/25/15 | SCRAP TICKET | N<sup>o</sup> 018476

NAME Artlie ORDER NO. 38892  
MACHINE NO. 41

QUANTITY	CODE	PART #
<u>1</u>	<u>8</u>	<u>AP5001</u>

APPROVED Doug/Bev

CDF434 Rev A 7/3/12 (ECN 12-554)

DATE 11-25-15 | SCRAP TICKET | N<sup>o</sup> 018475

NAME Steve ORDER NO. 388982  
MACHINE NO. 41

QUANTITY	CODE	PART #
<u>1</u>	<u>A-1</u>	<u>AP5001</u>

APPROVED Doug/Bev

CDF434 Rev A 7/3/12 (ECN 12-554)

DATE 12-2-15 | SCRAP TICKET | N<sup>o</sup> 016147

NAME Jan ORDER NO. 388982  
MACHINE NO. 41

QUANTITY	CODE	PART #
<u>4</u>	<u>22</u>	<u>damaged ends</u>

APPROVED Bev

CDF434 Rev A 7/3/12 (ECN 12-554)