


Part No.	L3/4	Component	A02001-0013	
Order No.	394796	Heat Lot #		
Order Qty	5000	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
H2	12-19-15	JB	1 1/2	100		1 1/2 hr	3/4		5/1	11
	12-21-15	JB	5 1/2	337	437					
Setup Hrs.	12-24-15	JB	5	314	751					
1	12-29-15	JB	6	366	1117					
	12-30-15	JB	5	326	1443					
Cycle Time	1-4-16	HVD	3	235	1678			Jabot		
53s	1-5-16	HVD	6	316	2074			HVD		
	1-6-16	HVD	5	318	2392					
Pcs/Hr	1-7-16	HVD	6	318	2710					
61	1-8-16	HVD	5	305	3095					
	1-9-16	HVD	3	234	3329					

ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
	1-11-16	HVD		158	3387					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record							
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	