Part No.		11-5-A-BLNK		Component		A02071-0052			control devices, LLC		
Order No.		398422		Heat Lot #				Gar.	device	S, LLC	
Ord	er Qty	2	20		W/O # from Box				2		0.007
		45年15年		OPERATIO	N 1				THRU	J-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
M1	1-27-16	HUD-JB		99	94	0		10//	TE PIO LIAM	1	
Setup Hrs.									1110011111		
7								J	Obov		
Cycle Time									HUD		
	_								1 2		
IA309								. ((a d)		
Pcs/Hr									116	/	
120									1		
POLITING					TO THE	DEAD DOLLE			1 50		
ROUTING: TO THREAD ROLLER OPERATION 2 THRU-PUT/8HRS											
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time		Notes		Scrap
Wacii Wo.	Date	Linp. Name	FIOU IIIS.	Total res.	Culli, Total	time	code		Notes	Scrap	Code
							-				
Setup Hrs.										-	
Cools Times											
Cycle Time											
										-	
Pcs/Hr		-									
PCS/ FI		-									
ROUTING:											
ALCO THE				OPERATIO	N 3		TO STATE	4 3 2 5 7	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
										-	
Setup Hrs.											TV TV
Cycle Time						1162					
		-									
Pcs/Hr		+		www.mee.x				4			
PCS/III		-									
ŀ											
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part Ins	spection	Record		
		1 Maintenanc		Date Part	Time Of Day	Approved	Mtrl	Rev		Netes	
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-27-16	9:30	4/2)	/	B	Drt () s	CONTRACTOR OF THE PERSON OF TH	
		5 Training				*			5 0#		
SECONDARY PRODUCTIO		6 Meeting			PAGE					Test Form	10/15/15