

Heat Lot #	
or	
Box W/O #'s	
Found on Label	

Standard Cycle Time & Setup Time Verified	
1st Operation	
2nd Operation	
3rd Operation	

[illegible]

Machine II						Routing:									
						0	STD CYCLE TIME							O	#DIV/OI
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
						0	0	0	0						
Total Efficiency	0	0	0	0	0	0	0	0	0	#DIV/OI	0		0		

[illegible]

Routing								
Final Part Calculation				First Part Inspection Record				
	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
al Counted Pcs	(from packing)	1 Maintenance	0	9-26-14	12:30	YES	ER	CD QA Insp #03
al Scrapped	0	2 Tooling	0					
Operation Count	0	3 Setup Idle	0					
Operation Count	0	4 Other	0					
Operation Count	0							