Part No. Order No.		2803-A-BLNK 396781		Component Heat Lot #		A01301-0012				62 A	contro	ol ,
											device	es, LLC
Orde	er Qty	3	5		from Box							1/2
		EN SECTION	A CHO INTO A	OPERATIO	N 1	Davis				THRU-	PUT/8HRS	Sauce
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HY	1-13-16	HVD	3	3	a	5	3			1 d	l	41
Setup Hrs.	1-14-16	HVD	2.5	5	10	6	3	-/	#15	08)	
	1-15-16	BA	4.5	9	73	3.5	3		#17	-		
8	1-16-16	HVD	4.5	9	30	3.5	3				. 1/	0
Cycle Time	1-16-16	BA	3	6	38	Ч	3		1 N2 NV	T	7/1	·
301	1-18-16	HAD	7	5	43	6	3	,	HVE	1	955	
Pcs/Hr											- 11	
5												
ROUTING:						<u> </u>		<u> </u>		Temperature and the second		
				OPERATIO	N 2	Down time			THRU-PUT/8HRS			Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Code
	- 1									2		
Setup Hrs.			<u>_</u>									
											-	
Cycle Time										<u> </u>		
	3439											
Pcs/Hr			_									
ROUTING:												
ROOTING.	T			OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Setup His.												V
Cycle Time			1.1.11.11									
Cycle Time	8											
Pcs/Hr												
			* E									
ROUTING:		إ	f = "									
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
Tage of the second		1 Maintenance2 Tooling3 Setup		Date Part Submitted	Date Part Time Of Day Approved Mtrl Rev			Rev	Inspector		Notes	
				1-13-16	2:150	Yes / No	Check	Letter	DH S			married and
		4 FAIR 5 Training		17.514	0.13	45	-	B	617	3/		
		6 Meeting		ğ e			-6	THE REAL PROPERTY.				
SECONDARY	PRODUCTION	ON RECORD			PAGE	1					Test Form	10/15/15