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|-----------|-------------|----------------|-------------|--|--|
| Part No. | 1301-26-1/4 | Component | 1301-A-BLNK |  | |
| Order No. | 402620 | Heat Lot # | | | |
| Order Qty | 1 | W/O # from Box | | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | 16 | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 9 | 3-21-16 | CS | 2 | | 4 | | | | | |
| Setup Hrs. | | | | | | | | | | |
| 8 MIN | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 26 MIN | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 2 | | | | | | | | | | |

3-29-16
5.5

JTB out

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
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| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
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| ROUTING: | | | | | | | | | |
|--|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------------|-------|
| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | | |
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | CD Insp #09 | Notes |
| | | 3-21-16 | 9AM | YES | | | DH | | |
| | | | | | | | | | |
| | | | | | | | | | |