

#####

Setup Actual Hrs.	0
Setup %	#####

404/20

Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Pcs	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan. Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	W CODE	Scrap Pcs.	Notes
		beginning balance														
13	7:00	2772	6.0	15	372	0	0	0	0	0	#DIV/0!					
16	11	2772	6.6	15	503	0	0	0	0	0	#DIV/0!					
17	7:00	2772	8.0	15	540	0	0	0	0	0	#DIV/0!					
18	11	2772	8.0	15	579	0	0	0	0	0	#DIV/0!					
19	7:00	2772	7.2	15	534	0	0	0	0	0	#DIV/0!					
20	11	2772	8.0	15	540	0	0	0	0	0	#DIV/0!					
21	7:00	2772	8.0	15	565	0	0	0	0	0	#DIV/0!					
22	11	2772	8.0	15	563	0	0	0	0	0	#DIV/0!					
23	7:00	2772	8.0	15	557	0	0	0	0	0	#DIV/0!					
24	11	2772	7.5	15	506	0	0	0	0	0	#DIV/0!					
25	7:00	2772	8.0	15	543	0	0	0	0	0	#DIV/0!					
26	11	2772	8.0	15	530	0	0	0	0	0	#DIV/0!					
27	7:00	2772	4.0	15	273	0	0	0	0	0	#DIV/0!					
28	11	2772	4.0	15	551	0	0	0	0	0	#DIV/0!					
29	7:00	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
30	11	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
31	7:00	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
32	11	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
33	7:00	2772	6.5	15	388	0	0	0	0	0	#DIV/0!					
34	11	2772	4.0	15	288	0	0	0	0	0	#DIV/0!					
35	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
36	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
37	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
38	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
39	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
40	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
41	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
42	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
43	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
44	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
45	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
46	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
47	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
48	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
49	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
50	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
51	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
52	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
53	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
54	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
55	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
56	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
57	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
58	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
59	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
60	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
61	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
62	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
63	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
64	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
65	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
66	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
67	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
68	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
69	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
70	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
71	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
72	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
73	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
74	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
75	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
76	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
77	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
78	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
79	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
80	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
81	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
82	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
83	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
84	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
85	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
86	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
87	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
88	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
89	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
90	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
91	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
92	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
93	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
94	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
95	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
96	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
97	7:00	2772	8.0	15	500	0	0	0	0	0	#DIV/0!					
98	11	2772	8.0	15	537	0	0	0	0	0	#DIV/0!					
99	7:00	2772	8.0	15	562	0	0	0	0	0	#DIV/0!					
100	11	2772	8.0	15	524	0	0	0	0	0	#DIV/0!					
Efficiency																
Planned Pcs	0	Total Counted Pcs				Down Time Codes		Total Hours		First Part: Inspection Record						
1	Maintenance	0														
2	Tooling	0														
3	Setup Idle	0														
4	Other	0														
5	Alternate - Tooling/ Units/ S/U	0														
Date Part Submitted		Time Of Day		Approved Yes / No		Material Check		Inspector		Notes						
2/3/14		4:15		yes		✓		JH		Mach Run (29109)						
Piece Count		0														