


Part No.	R436-12	Component	A02001-0012	
Order No.	390357	Heat Lot #		
Order Qty	50	W/O # from Box		

OPERATION 1

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
CAGE DIE HEAD	11-17-15	JT	.1	49	50					
Setup Hrs.	11-17-15	JN	.75							
Cycle Time										
Pcs/Hr										

ROUTING: 462

OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
462	11-17-15	JT	.1	50	50			LL		
Setup Hrs.	11-17-15	JN	1 hr					JOB OUT		
Cycle Time										
Pcs/Hr										

ROUTING: wash + pack

OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 2 3 4 5 6	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-17-15	1 P.M.	462	✓		DH	