Part No.		1104-26-3/16		Component Heat Lot #		1104-A-BLNK				P 79	contr	ol es, LLC
Order No.		397291								لف سا	device	es, LLC
Order Qty		1		W/O # from Box		394225		5				
SEE MANAGEMENT				OPERATIO	N 1					THRU-F	UT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1/18/16	C.S.	2,5		6				- 20			11
Setup Hrs.									doc	+		
16 min.												
Cycle Time									//	1)		
2 Finin								,	\$810	P	U	
Pcs/Hr		-							1	101	,	
										5"		
ROUTING:						READ ROLLE	R					
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 2 Cum. Total	Down	Down time		Notes	THRU-F	Scrap	Scrap
						time	code					Code
									<u> </u>			
Setup Hrs.		,		119/10		-						
	ii-											
Coole Tiese	-											
Cycle Time	-								1047-01-0-2			
Pcs/Hr												
												_
ROUTING:	PERMIT			OPERATIO	N 3	MANUAL S		Con Chicago		THRU-F	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
												
Setup Hrs.										-		
•												
Cycle Time												
cycle fille						148						
Pcs/Hr												
											22-11-22	
POLITING												
ROUTING: Notes / I	Instructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance2 Tooling3 Setup4 FAIR		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector		Notes	
		5 Training6 Meeting										
SECONDAR	Y PRODUCTIO	ON RECORD			PAGE	1					Test Form	10/15/15