


Part No.	1104-14-5/167/8	Component	1104-14-5/16									
Order No.	404553	Heat Lot #										
Order Qty	4	W/O # from Box										
OPERATION 1											THRU-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
STOP Pkl 11	3-18-16	DG	20		4							
Setup Hrs.												
10												
Cycle Time												
2 min												
Pcs/Hr												
21												
ROUTING:												
OPERATION 2											THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
OPERATION 3											THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code		
Setup Hrs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
Notes / Instructions		Down Time Codes		First Part Inspection Record								
		1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		