Part No.		1104-12-5/167/8		Component		1104-12-5/16			control devices, LLC				
Order No.		389771		Heat Lot #									
Order Qty		2		W/O # from Box		NA					The state of the s	V	
				OPERATIO	N 1					THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Stroph.1	1/1/15	Ø 6.			2			m	/	,			
Setup Hrs.									0800	1			
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				Σ.	WE								
Cycle Time				-									
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Pcs/Hr								21	11/	5)			
									11/12	6			
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ROUTING:													
				OPERATION 2						THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.						_							
						300111111111111111111111111111111111111							
Cycle Time					· · · · · · · · · · · · · · · · · · ·								
Pcs/Hr													
ROUTING:													
THE ST		POWER		OPERATIO	OPERATION 3				THRU-PUT/8HRS				
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code		
Setup Hrs.													
								1					
Cycle Time													
D ///													
Pcs/Hr													
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Notes / I	nstructions	Down T	ime Codes	T		-	irst Part In:	nection	Record				
Notes / II	i structions	1 Maintenand		Date Part		Approved	Mtrl	Rev					
		2 Tooling 3 Setup	00TA)	Submitted	Time Of Day	Yes / No	Check	Letter Inspector			Notes		
		4 FAIR											
		5 Training6 Meeting											
SECONDARY	/ PRODUCTIO	The same of the sa		1	DAGE 1						Tost Form	10/15/15	