


Part No.	11-4-F-BLNK	Component	A02071-0064	
Order No.	396982	Heat Lot #		
Order Qty	250	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	222
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H1	1-15-16	HVD	5	183		2	3		0		
	1-16-16	HVD	4	136	319	4	3	Jobout	0		
Setup Hrs.	1-18-16	HVD	1	41	360	7	3	HVD	0		
1											
Cycle Time											
1A335											
Pcs/Hr											
34											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:									
Notes / Instructions	Down Time Codes	First Part Inspection Record							
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		1-15-16	8AM	YFS	✓	B	DH	