PRIMARY PRODUCTION RECORD

control devices, LLC

Part No.	PWN2007B-B
Order No.	387186
Order Qty	4,000

	ADDED W/O #		QTY CHANGE INLED/DATE

CYCLE TIMES	Standard	Actual
	6.9	

Thru-Put/8Hrs	3760
WgU/Pc.	
Planned Pcs/Hr	470
WgU/Bar	
Component	A02061-0012

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Mach No.	S4
Setup Allowed Hrs.	4
Pcs./Bar	4

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total (Actual)	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
10/28/15	G-D	0	0	0		3.5	3	1-Hr. WAITING ON FAIR	0	
10/28	IC	0	0	0		.5, 2.5	3	Left Early		
10/29	GD	1	550	550	N/R	3, 4, 1	3, 4, 7	3-Hrs. ST. 2 pressure Low 3-Hrs. set-up		
11-4-15	hw	7	2475	3025		DFI	1	investing value	17	11
11-5-15	hw	3	1300	4325						

				Material Check	Rev Letter	
					J	

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector
10/26/15	10:15	YES ✓	✓	J	DT

TOTAL PCS. PRODUCED

TOTAL SCRAP PCS. 17

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

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Test Form 10/14/15