Part No.		903-12-14-1/2		Component		903-12-1/4			control devices, LLC			
Order No.		903-12-14-1/2		Heat Lot#						6416	R GSAIC	es, LLC
	er Qty	4		W/O	from Box							
	TANK MEDICAL	Para di di	建筑设置设置	OPERATIO	N1			CONTRACTOR OF STREET	Ades Sit	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes	Who bell	Scrap	Scrap Code
C/ N.	2/24/16	P.6.	/		5						1	11
Strybrill								1				
Setup Hrs.									OPO	ct	<u> </u>	
10 m 100.												
Cycle Time												
Zuria.										Đ		4
Pcs/Hr		-							211	X		
1									200	· ·	^	
21									2			
ROUTING:												
· · · · · · · · · · · · · · · · · · ·			\$462.45075.4E	OPERATION 2			Personal Company of the Company of t					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.							11					
										2 50		
												arma vienius aus
Cycle Time												
						·						
Pcs/Hr												
DOUTING					,							
ROUTING:	Winderlanding	Shannon takin	ender in the later	OPERATIO		quelt ain el can	est have been and	240 Sec. 10		TUDII	PUT/8HRS	
Mach No.	Date			Total Pcs.		Down	Down time		Commence of the Commence of th	i iiiko-		Scrap
Wiacii Wo.	Date	Emp. Name	Prod Hrs.	TOTAL PCS.	Cum. Total	time	code		Notes		Scrap	Code
	A SANCE OF SANCE											
Setup Hrs.												
				9.								
Ī												
Cycle Time												
										9		
Pcs/Hr							-					
	14										30	
İ											,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
ROUTING:												
Notes / Ir	nstructions	Down T	ime Codes				irst Part Ins	pection	Record			
1		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter			Notes	
l l		3 Setup				mas-						
		4 FAIR 5 Training										
		6 Meeting										
FCONDARY	PRODUCTION	V RECORD			DAGE 1				7		Took Course 1	OMEME