Part No.		40051		Component		A02052-0028			CD control devices, LLC		
Order No.		396570		Heat Lot #		NA			6.1	device	es, LLC
Ord	er Qty	-	40	W/0 #	from Box						
				OPERATIO	N 1				THE	RU-PUT/8HRS	
Mach No.	Date	Emp. Name	- two starts	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Н3	1-11-16	JB	21/4	55	55			10	6 Out	3	11
Setup Hrs.											
41/2											
Cycle Time									010		
1218								,	1	110	
Pcs/Hr									1-1		
26										7 2	
ROUTING:		-			l		L	<u> </u>		2	
OPERATION 2									THE	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.			/////////////////////////////////////							-	
										+	
										+	
Cycle Time											
										- I	
				112		_					*
Pcs/Hr											
	_										
ROUTING:											
				OPERATIO		Down	15 Entrin		THR	U-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.					_						
Cycle Time										-	
ycie mile							-				
			7								
Pcs/Hr						F1-			4.0		
ROUTING:						CHILDREN WAS	and the second	No. of Lot			
Notes / Instructions Down Time Codes First Part Inspection Record											
		 Maintenance Tooling 	e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup 4 FAIR		1-11-16		YES	V	<u> </u>	787	7	
		5 Training									
FCONDARY PRODUCTION		6 Meeting			DACE		MANAGE STATE	26.4			