

Part No. <u>503-2-5/16</u>		Component <u>503-A</u>			
Order No. <u>403253</u>		Heat Lot #			
Order Qty <u>1</u>		W/O # from Box			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
<u>3</u>	<u>3-23-16</u>	<u>CS</u>	<u>20</u>		<u>4</u>				<u>3</u>	<u>11</u>
Setup Hrs.										
<u>12</u>										
Cycle Time										
<u>2</u>										
Pcs/Hr										
<u>27</u>									<u>3</u>	

JOB - OUT

\$1.85
 3-23-16
 3-55

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes