Part No.		4-3-5		Component		4-3-B-BLNK			CD control devices, LLC			
Order No.		390567		Heat Lot #		5				$\mathbb{E}\Sigma$	device	S, LLC
Order Qty		100		W/O # from Box		386288						
OPERATION 1												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	A STANDARD OF HANDS	Down time	Down time code		Notes		Scrap	Scrap Code
8/9	11/16/15	16-	7	340	211						4	22
Setup Hrs.	11/17/18	76	8	154	705			-(1	າ		1	22
5 MIN	11/18/15	06.	8	144	849			85			2	27
Cycle Time	1/18/15	20		16	865			J	.)			
Cycle Time										1		11.5
Pcs/Hr								40	11 12	5		
								301	PP	25		
						*			7	1	-	
ROUTING:												
		ASSESSMENT OF STREET	PERSONAL PROPERTY.		OPERATIO	Down	Down time	\$250F23444				Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
		_										
Cycle Time												
D /11												
Pcs/Hr												
ROUTING:					1							
OPERATION 3												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		Down	Down time		Notes		Scrap	Scrap
						time	code		1017.55%			Code
									-			
Setup Hrs.												
Setup IIIs.												
Cycle Time												
Pcs/Hr												
ROUTING:												
		ime Codes			First Part Inspecti			n Record				
		 Maintenance Tooling 		Date Part Submitte	I Imp ()t I av	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		PENCHALL	A PRODUCTION OF THE			A	(S # C)	NAMES OF TAXABLE PARTY.		
		4 FAIR 5 Training					1	DIN TOUR	8			
CECOND ADV DDODUCTIO		6 Meeting						Parties.				