PRIMARY PRODUCTION RECORD 12-10-15 2-9-15 Order No. control devices, LLC Order Qty 18/15 3 Part No. Date 181 reck CAN CAN TAM Tex Emp. Name SP2502 30,000 392623 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load 2,4 1,25 Hours TOTAL PCS. PRODUCED Prod. d 4 3328 0625 0759 5100 2940 100 Total Pcs Special Notes / Instructions Standard Actual 20 26,830 10, 0404 Cum. Total 0 280 089 a 0 6 Planned Pcs/Hr 3 Oh 8 ha Material Heat Lot No. Actual Pcs/Hr Thru-Put/8Hrs 5 0282 2668 M T 810 6480 First Part Inspection Record 2 Date Part Submitted 78-12 Down Time 25 Component O Wgt/Pc. Wgt∕Bar 7 Down Time Code W 2. 400W 9 S Time of Day Reamer Crotts A02022-0018 Approved Yes/No OP 240 TOO1, NG Check Mtrl 0 Notes Letter Rev - Maintenance - Tooling - Setup - FAIR - Training - Meeting Inspector TOTAL SCRAP PCS. Setup Allowed Hrs. Notes Pcs./Bar Mach No. Scrap Pcs. 0 1 0 9 0 0 Scrap Code 0 O S 0 2