PRIMARY PRODUCTION RECORD 4-2-16 Order No. Order Qty control devices, LLC 1-1-1 Part No. Date 3 0 76 03 7:7 0 Emp. Name 3 UD PWN2007B-B 397686 7,000 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load Hours TOTAL PCS. PRODUCED Prod. 4 2650 800 2300 Total Pcs 200 600 Special Notes / Instructions Standard Actual 5 h8h 2400 7345 Cum. Total 1595 045 1600 6.9 494501 F054 Planned Pcs/Hr Actual Pcs/Hr Thru-Put/8Hrs Material Heat Lot No. First Part Inspection 3760 470 3 Record 2-1-16 Date Part Submitted 14.4 Down Time W Component Wgt/Pc. Wgt/Bar Down Time Code W 0 Time of Day 4:00 Down CPM, Spray 0.031 4.88 A02061-0012 Approved Yes/No YES D Check Mtrl 5/89 Notes Letter Rev 764 - Maintenance - Tooling - Setup - FAIR - Training - Meeting Inspector TOTAL SCRAP PCS. Setup Allowed Hrs. Notes Pcs./Bar Mach No. 200 بن ب Scrap C Pcs. N Test Form 10/14/15 Scrap Code 157 1