


Part No.	1304-34-1/4	Component	1304-A-BULK	
Order No.	403044	Heat Lot #		
Order Qty	15	W/O # from Box	398476	

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	2-25-16	OG	2.5		2	10m	3			
	2-26-16	CS	8	10	12					
Setup Hrs.	2-26-16	OG	3.4	3.4	16					
10m										
Cycle Time								JOB OUT		
40m								OK		
Pcs/Hr								OK		
1								OK		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes		First Part Inspection Record						
	1 Maintenance			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling									
	3 Setup									
	4 FAIR									
	5 Training									
	6 Meeting									