

Control Devices LLC
Work Order Production Record

Machine No.

4113

Rev Letter

2 E

Planned Pcs/Hr

100

Remaining Loads

#DIV/0!

Setup Allowed Hrs.

Setup Actual Hrs.

0

Setup %

0

Part No. P1010.001-00

Order No. C334194

Planned Pcs/Hr

100

Wgt/Bar

Total Bars

#DIV/0!

Bars/Load

Total Loads

#DIV/0!

Wgt/Pc

Pcs/Bar

#DIV/0!

Order Qty

Component

P1010.001-00

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (trans)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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beginning balance

0

0

#DIV/0!

#DIV/0!

#DIV/0!

#DIV/0!

Notes

5/17	Am 1131	1/2					0	0	0	0	0	0	0				265	Shields
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5/20	KK 566	7 94					0	0	0	0	0	0	0				861	Shields
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5/19		18 14 15					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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5/20		25					0	0	0	0	0	0	0				162	Shields
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DATE 5/19 SCRAP TICKET No 0-11085

NAME D. H. H. ORDER NO. 334194

MACHINE NO. 4114

QUANTITY CODE PART #

11 814 11 P1010.001-00

BarStock Efficiency #DIV/0!

Actual Efficiency #DIV/0!

Setup Idle 3

Other 4

Alternate - Tooling/ Units/ S/U 5

First Part Inspection Record

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Notes

Notes

Notes