PAGE 1 PRIMARY PRODUCTION RECORD 01/29 Order Qty Order No. control devices, LLC Part No. 2/1 1-30 Date 3 -29 129 pé Emp. Name 20 50 PWN25030-HS 12,000 398218 FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load 5.5 2.5 Prod. Hours TOTAL PCS. PRODUCED 9 3000 500 1820 1055 290 Total Pcs C Special Notes / Instructions Standard Actual 12,390 4055 10 8870 Cum. Total 1055 C D) 690 P9250 Planned Pcs/Hr Material Heat Lot No. Actual Pcs/Hr Thru-Put/8Hrs P9393 First Part Inspection 330 Record 51.7:5 Date Part Submitted 4 1-29-16 Down Time Component is Wgt/Pc. Wgt/Bar Down Time Code 8 C W Time of Day 2 0.0708 foll mark 30. Stol .<u>.</u> A06021-0016 Approved Yes/No tos /cs アン Check Mtrl Off missing Notes Letter Rev - Maintenance
- Tooling
- Setup
- FAIR
- Training
- Meeting X inspector No. TOTAL SCRAP PCS. JOHE PY Setup Allowed Hrs. Notes Pcs./Bar Mach No. Scrap 53 Pcs. 8 G Test Form 10/14/15 6 4 Scrap Code C 114 S6