Control Devices LLC
Work Order Production Record

Part No. R431-10

Order No. 323716

Mach. No 2wo op

Rev Letter F

Order Qty 150 p

Begining Bal.

Pln Pcs/Hr | Act Pcs/Hr #DIV/0!

Setup Allowed Hrs.

Setup Actual Hrs. 0

Setup Improvement Hrs. 0

Date	Emp. Name	Clock #	Production Hours	Setup Hours	Pieces Today	Planned Hours	Cum. Total	Balance Due	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	Scrap Pieces	Notes
		beginning balance					0	0							
2/19	DM	1131		1/4		0	0	0	0	0	#DIV/0!				1/4 20
						setup	0	0	0	0	#DIV/0!			0	
						0	0	0	0	0	#DIV/0!				
2-20	DS	27860	1		162	TAP	0	0	0	0	#DIV/0!				S Hook
						0	0	0	0	0	#DIV/0!				
2-20	DS	27860	.7		162	DRILL	0	0	0	0	#DIV/0!				Drill
DRILL .159 Ø						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				
						0	0	0	0	0	#DIV/0!				

Total Planned pcs 0

Total Actual pcs 0

Total Efficiency % #DIV/0!

OFFICE USE ONLY
to be completed when job packet is made

Date: _____

PM Inventory _____

Physical Inventory Checked By: _____

Results: _____

First Part Inspection Record

Date Part Submitted	Time Of Day	Approved Yes	Approved No	Cycle Time Per Part	Inspector	Notes
2/19/14	7:50	YES			✓	CD QA Insp #09