

Part No.	SA2501	Model Vm #		Cycles Times		Thru-Put/8Hrs	3944	Wgt/Pc.	0.235	Mach No.	S1
Order No.	392901	QTY CHANGE IN DATE		Standard	6.5	Planned Pcs/Hr	498	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	25000	14000	09/12/15	Actual	6.5	Actual Pcs/Hr		Component	A02022-0022	Pcs/Bar	0
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code	
12-10-15	DR		0	0		7.5	3	A-3 + Set-up meeting	6	11	
12-11-15	DR					3	3				
12-11-15	DR	2	970	970	0093201E	2	4				
12-17-15	DR	7.5	3813	4783	0093201E	7.5	6	meeting			
12-17-15	DR	7.75	4150	8933	106791E	7.25	6	meeting	0	0	
12-17-15	DR	7.75	3990	12923	0093199E	7.25	6	meeting			
12-18-15	DR	2.5	1221	14144	0093199E			Job out			
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