

# Control Devices LLC

## Work Order Production Record

Machine No. TH04 55

Rev Letter T

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

Special Notes / Instructions

Total Loads

Planned Pcs/Hr

Wgt/Bar

Bars per Load

Remaining Loads

Wgt/Pc

Pcs/Bar

Component

B3246-10

Mach Down Time

CODE

Scrap Pcs.

Notes

Actual

Verified

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Material

Material

Notes

Pieces Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

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