| Part No. | | 1903-15-36 | | Component | | 903 | 1903-ABLAK | | | Control devices, LLC | | | |
|-------------------------|-------------------------|---|------------------|------------|-------------------|----------------------|-----------------------|---------------|-----------|----------------------|--------------------|---------------|--|
| Order No. | | 403353 | | Heat Lot# | | | | | | O.H. | devic | es, LLC | |
| | ler Qty | 8 | and the same of | | # from Box | | Total San Paris - San | | | | | .77 | |
| Mach No. | Date | Emp. Name | | Total Pcs. | Cum. Tota | Down | Down time | | Notes | THR | Scrap | Scrap | |
| 7 | 3-716 | 06 | 2 | 12 | 18 | 10 m | 3 | | | | 4 | Code | |
| Setup Hrs. | | | - | | | 1 | | +- | | | 2 | 22 | |
| 10 m | | | | | | | | 1 | 777 | | ļ., | | |
| Cycle Time | | | | / | 1 | 9) | | 00 | DUT | | | | |
| 15m | | | | | #18. | 14 | | , | | | | | |
| Pcs/Hr | | | | | 1/5 | Dr. | | | | | | | |
| A | | | | | 30 | 150 | | | 4 | | 10 | | |
| ROUTING: | tr (Cobrete de Cobrador | | of the forest by | ODERATIO | Nice | | | | | | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | N:5 Cum. Total | Down time | Down time code | | Notes | THRU | -PUT/8HRS Scrap | Scrap Code | |
| | | - | | | | - | | | | | | | |
| Setup Hrs. | | | | | | | | | | | | | |
| | | | 10 | | | | | | | | 5. | | |
| Cools Tissa | | | | | | | | | | | | | |
| Cycle Time | | - | | | | | - | | | | | | |
| r. | | | | | | | | | | - | | | |
| Pcs/Hr | | | 10 | | | | | - 17 | | | | | |
| | | | 1) | | | | | | | | | | |
| ROUTING: | | L | | | | | | | | | | | |
| | Transfer to the | | REMARKS THE | 1000000 | KON MORE | ang kan | ing again | | erenane. | 12214 | | | |
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | | Notes | | Scrap | Scrap Code | |
| . | | | 6 | | | | | | | | | | |
| Setup Hrs. | | * | -, B | | | | | | | | | | |
| | | | | | | | | | | \dashv | | | |
| | | | | | | | 1 | | | | | | |
| Cycle Time | | | | | | | | | | - | | | |
| | | | | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | | | | |
| | | | | | | | | · · | | | | | |
| POUTING | | | | | | | | | | | | | |
| ROUTING: Notes / In: | structions | Down Ti | me Codes | | | i i | rst Part Ins | pection | Record | ~ | rental a | car otta til | |
| 1 2 3 4 5 | | Maintenance Tooling Setup FAIR Training | | Date Part | Time Of Day | Approved Yes / No | Mtrl | Rev Letter | Inspector | Notes | | | |
| ECONDARY | | 6 Meeting | | | <u>l</u> | | | | | | | | |