Part No.		SB7501-10		Component		SB7501-20			control devices, LLC			
Order No.		395417		Heat Lot #		,] '	نے س	device	es, LLC	
Order Qty		1000		W/O # from Box								.v
		州县 安县		OPERATIO	N 1	N Called			144-97	THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
LATHE 0467	1-15-16	IN	4	38	38 488		3				15	11
Setup Hrs.	1/25/16	1 16	3 2	300	788				y	-	18	13
	112/1	0/5	1	75	100			mi	1	_	91	
	154	1	/	100	15)		/	76/				
Cycle Time	1 27-14		-	150	100	/	11/1/	, ,	/			(4 F)
							100	1/2/110		\rightarrow		
	- THE						- 4X	10 A	10			· · · · · · · · · · · · · · · · · · ·
Pcs/Hr							1	- OV	5	\rightarrow		ļ
							1	1)	\dashv		
										-+	110	
ROUTING:						1					10	l
			OPERATIO	OPERATION 2			THRU-PUT/8HRS					
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
	1-15-16	JN	03				3	Tried	1 to SeTu	P		
								ON 4	72 DIDAY	1		
Setup Hrs.									Es Moved setup			
	1							To 4				
	1-15-16	ゴル	1		\rightarrow		3					
Cycle Time	1-16-16	JN	,5				3	U500	SCRAP F	8000		
								CHAN	SCRAP F.	TU	P	
Pcs/Hr												
			<u></u>									
ROUTING:				ODEDATIO	N 2			Arra Markin	-	TUDII I	DUT/OUDC	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down	Down time	Notes		HKU-I	Scrap	Scrap
						time						Code
Setup Hrs.										4		
			8	14.								
Cycle Time												
7/												
Pcs/Hr								-6-		_		
F C3/ FII						-					_	
ROUTING:												
Charles and the Control of the Contr	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record			
		1 Maintenand		Date Part	Time Of 5	Approved	Mtrl	Rev			Wigness record	
		2 Tooling		Submitted	Time Of Day	Yes / No Check Letter Inspector			Notes			
		3 Setup 4 FAIR		1-18-16	6:15~	458		F	E XT OF		cham x c	
		5 Training				2			o.	*/		
SECONDARY PRODUCTION		6 Meeting			PAGE 1						Test Form	10/15/:-