| Part No. M             |              | M3             | 003                  | 5-1              |                                | Rev                 | Rev Letter Component             |                      |  |                       |   | Н                 | leat Lo         | ot#                |           |                  |             |  |
|------------------------|--------------|----------------|----------------------|------------------|--------------------------------|---------------------|----------------------------------|----------------------|--|-----------------------|---|-------------------|-----------------|--------------------|-----------|------------------|-------------|--|
|                        |              | 3              | 441                  | 3                |                                | Com                 |                                  |                      | 3003                                   |                       | B.C   | or<br>Box W/O #'s |                 |                    |           |                  |             |  |
| Order Qty 500          |              |                |                      |                  |                                |                     |                                  |                      |  |                       | Found on Label                                |                   |                 |                    |           |                  |             |  |
| QTY CHANGE INLS/DATE   |              |                |                      | 7                |                                |                     |                                  |                      |  |                       | Standard Cycle Time & Setup Time Vertified    |                   |                 |                    |           |                  |             |  |
|                        |              |                | Specia               | al Notes /       | Instructio                     | ns                  |                                  |                      | 7                                      |                       |   |                   | t Opera         |                    | W 30      | tup min          | e vertineu  |  |
|                        |              |                |                      |                  |                                |                     |                                  |                      | 7                                      |                       |   | 2n                | d Opera         | ition              |           |                  |             |  |
|                        |              |                |                      |                  |                                |                     |                                  |                      |  |                       |   | 3rd Operation     |                 |                    |           |                  |             |  |
| Date                   | Emp.<br>Name | Prod.<br>Hours | Setup<br>Hours       | Total Pcs        | Planned                        | Cum.<br>Total       | Balance<br>Due Pcs               | Plan<br>Pcs/Day      | Actual<br>Pcs/Day                      | % Oper.<br>Efficiency | Down  | Code              | Scrap<br>Pcs.   | Pcs/Hr             | S/U hrs   | Actual<br>S/U    | Setup %     |  |
| Machine #              | 4            | 170            | MHER SELL            |                  |                                | 0                   | 0                                |                      | CLE TIME                               | in S. in              | 1995455555                                    | Silen a           | STREET, STREET, | AND REAL PROPERTY. |           |                  |             |  |
| 11/25                  | NK           | 170            | an the right is      | 700              | E SECTION                      | 0                   | 0                                | 0                    | 0                                      |                       | 75-14-15-15-15-15-15-15-15-15-15-15-15-15-15- | 11225274          | de              |                    |           | 0                | #DIV/C      |  |
| 11/25                  | NK           | 1020           | <b>D</b>             | 790              |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   | JB.             |                    |           |                  |             |  |
| 11                     |              |                |                      |                  | VIZE O                         | 0                   | 0                                | 0                    | 0                                      |                       |   |                   | 7               |                    |           |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    |           |                  |             |  |
| _                      |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      | $\cap$                |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  | TELEPHE                        | 0                   | 0                                | 0                    | 0                                      |                       | 1   |                   |                 | -                  |           |                  |             |  |
|                        |              |                |                      |                  | 17431.23<br>21631.00           | 0                   | 0                                | 0                    | 0 (                                    | XX                    | 7"  |                   |                 | -                  |           |                  |             |  |
|                        | $\vdash$     |                |                      |                  |                                | 0 \                 | 0                                | 20                   | 1.0                                    |                       |   | 0                 |                 | -                  |           |                  |             |  |
|                        |              |                |                      | -                |                                | 0                   | o Y                              | )(o                  | Ö                                      |                       |   | -/                | 1               |                    |           | _                |             |  |
| Total Effic            | iency        | 0              | Ö                    | 0                | .0                             | Ó                   | 0                                | Ö                    | 0                                      | #DIV/0!               | Δ0  | 1000              | 6)              | 124-14             |           |                  |             |  |
|                        |              |                |                      |                  |                                |                     | Ro                               | uting:               |  | N V                   | 1/8   | N                 | M               |                    | UKE SINCE |                  | No.         |  |
| Machine #              |              |                |                      |                  |                                |                     | 0                                | STD CY               | CLE TIME                               |                       | 1 00  | Pierr<br>Pierr    |                 | to the fi          |           | 0                | #DIV/0      |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 1                                      | VU                    |   | 1                 | ,               | ν                  |           |                  |             |  |
|                        | -            |                |                      |                  |                                | 0                   | 0                                | 0                    | API                                    | /                     | _   |                   |                 |                    |           |                  |             |  |
|                        |              | -              |                      |                  | +3717                          | 0                   | _ 0                              | fol                  | N VO                                   |                       | X   | 1                 | 1               |                    | _         |                  |             |  |
|                        |              |                |                      | -                | Abasia.                        | 0                   | 0                                | 0                    | 0                                      | Service year 1        | -()   | 1                 | ·               |                    |           |                  |             |  |
|                        |              |                |                      |                  | Published<br>the total         | 0                   | 0                                | 0                    | 0                                      | A CALL                | /   | v                 |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  | Head                           | 0                   | 0                                | 0                    | 0                                      | Profession.           |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      | STATE.                |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  | ALEXA                          | 0                   | 0                                | 0                    | 0                                      |                       | 2-2   |                   |                 |                    |           |                  |             |  |
| Pilotal representation | Bernanewin e | - M956640      | total - owners sales | er recons        |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    |           |                  |             |  |
| Total Effici           | iency        | 0              | 0                    | 0                | 0                              | 0                   | 0                                | 0                    | 0                                      | #DIV/0!               | 0   |                   | 0               |                    |           |                  |             |  |
| Machine #              |              | LEGISON:       | Same of              |                  | 1000 000                       | M. (1) (1385-15)    | 0                                | Routing:             | LE TIME                                |                       | innshibit                                     | SWITH RESU        | 27.250.10       | Control 12         | SOUTH     | 120 F 153 121 13 | Maranaga Ex |  |
|                        | 2160,200,000 | PHYSIAX        |                      | AND STATE OF THE | allocation<br>Baltocation      | 0                   | 0                                | 0                    | 0.                                     |                       | inicatore:                                    | SHEWE             | HOREST.         | in leafair.        |           | 0                | #DIV/0      |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    | 1001      |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  | ATTEN                          | 0.                  | 0                                | 0                    | o                                      | .3                    |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  | Brode Sch                      | 0                   | 0                                | 0                    | 0                                      |                       |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      | S A SI B              |   |                   |                 |                    |           |                  |             |  |
|                        |              |                |                      |                  |                                | 0                   | 0                                | 0                    | 0                                      |                       |   | _                 |                 |                    |           |                  |             |  |
|                        |              |                | _                    | -                |                                | 0                   | 0                                | 0                    | 0                                      |                       |   | -                 |                 |                    |           |                  |             |  |
| Total Effici           | ency         | 0              | 0                    | 0                | 0                              | 0                   | 0                                | 0                    | 0                                      | #DIV/0!               | Ō   | 10 SEM 150        | 0               | Fire City          |           | Hitara           |             |  |
|                        | econa (00)   | 1              | TAVET I              | - 100 AE-11/1/20 | Section 1                      | representation (SA) | S. Complete Page 4 Political III | Routing:             | 10000000000000000000000000000000000000 |                       |   | 7.00              | Mary Mary       | THE PROPERTY.      | mary 5    |                  | 40.00       |  |
|                        |              |                |                      |                  |                                |                     |                                  |                      |  |                       | irst Pa                                       | rt Ins            | pectio          | n Recor            | d         |                  |             |  |
| Final Part Calculation |              |                |                      | Code             | Total Down Time<br>Description |                     | Hours                            | Date Par<br>Submitte | t Time                                 |                       | Approved                                      |                   | Inspect         |                    | N         | otes             |             |  |
| otal Counted Pcs (1    |              |                | (from packing)       |                  | 1                              | Maintena            | nce                              | 0                    | 11-25-14                               | 6:40                  | -   | UF                | ·>              | DIT                | -         | COLUM            |             |  |
| otal Scrapped          |              |                | (                    |                  | 2                              | Tooling             |                                  | 0                    | 110517                                 | 0.4                   | ,   | 412               |                 | VII                |           | 10,40            |             |  |
| rd Operation Count     |              |                |                      |                  | 3                              | Setup Idle          |                                  | 0                    | non-                                   | 4                     | -+  |                   |                 |                    | $\dashv$  | - 2              |             |  |
| nd Operation Count     |              |                | 0                    |                  | 4                              | Other               |                                  | 0                    |  | _                     |   |                   |                 |                    | $\dashv$  | 1                | 1           |  |
| st Operation Count     |              |                | 0                    |                  | -1                             | other               | 1                                | U                    |  |                       |   |                   |                 |                    |           | -                |             |  |

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