


Part No.	1301-A-BLNK	Component	A02071-0096	
Order No.	399971	Heat Lot #		
Order Qty	75	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	144
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	2-11-16	HVR	0	8					0		
	2-11-16	HVR	0	0		8		Training	0		
Setup Hrs.	2-12-16	SM	4	72					0		
1					80			Job			
Cycle Time								HVR			
3m											
Pcs/Hr											
18											

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-10-16	10:15	YES	✓	C	DT	