Part No.		R452-16		Component		A02001-0012			CD control devices, LLC		
Order No.		391007		Heat Lot #]	device	s, LLC
Ord	er Qty	100		W/O # from Box							
				OPERATIO	N 1					THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CAGE DIE HEAD	17-79-75	37	775	108					C		
Setup Hrs.	1/1/0/15	T.W.J.	2,5	106				()	D		
30 min											
Cycle Time											
29								y 1	ne de colle		
Pcs/Hr											
99				ă.							
ROUTING:	W	ash							Co		
				OPERATIO				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
741 K.F.	11-19-13	37	.75	00							
Setup Hrs.		3		<u> </u>	105			0	it		1:
B											
Cycle Time											
cycle Time							_		* I I I I I		
Pcs/Hr											
				0.5							
ROUTING:											
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down	Down time	A. S.	Notes	THRU-PUT/8HRS	Scrap
circular	11-19-15	IN	65	106	706	time		,	4.00	Ø	Code
SANDER											
Setup Hrs.								- \ /	anson		
						- X		CV.	,,,,		
Cycle Time											*
									10		
Pcs/Hr							1	15	6,		
	1		3(4)		J		/	VC	2'	0.4	
										1	
ROUTING:	and an artis										
Notes / I	nstructions		ime Codes				irst Part In:		Record		
		 Maintenand Tooling 	.e	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
		3 Setup				*					
		4 FAIR 5 Training									
CECCALE	V DPODUCTIO	6 Meeting									
~ ~ (() (() \ D \		M RECUBE			DACE	1					10/15/15