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|--|-------------|-----------------|------------|-------------|-----------------------|----------------|----------------|----------------------------|-------------|--|------------|--------------------|-----|
| Part No. | SP2510 | ADDITIONAL | | CYCLE TIMES | | Thru-Put/8Hrs | 4984 | Wgt/Pc. | 0.0373 | DOWN TIME CODES | | Mach No. | D1 |
| Order No. | 388551 | STANDARD | | 5.2 | | Planned Pcs/Hr | 623 | Wgt/Bar | 5.73 | 1 - Maintenance 2 - Tooling 3 - Setup 4 - FAIR 5 - Training 6 - Meeting | | Setup Allowed Hrs. | 8 |
| Order Qty | 50,000 | Actual | | | | Actual Pcs/Hr | | Component | A02001-0013 | | | Pcs./Bar | 154 |
| Date | Emp. Name | Prod. Hours | Total Pcs | Cum. Total | Material Heat Lot No. | Down Time | Down Time Code | Notes | | Scrap Pcs. | Scrap Code | | |
| 10-30-15 | RR | 1 | 1 | 1 | 65679186 | 1.5 | 3 | | | 20 | 11 | | |
| 10-30-15 | RR | 1 | 1 | 2 | | 1 | 4 | | | 1 | | | |
| 11-2-15 | RR | 7.5 | 5390 | 5390 | | 4.5 | 6 | Meeting with Ken on CT5011 | | | | | |
| 11-3-15 | RR | | | | | 4.5 | 6 | Meeting with Ken | | | | | |
| 11-3-15 | RR | | | | | 4.5 | 6 | Layoff + Tooling | | | | | |
| 11-4-15 | RR | 8 | 5390 | 10,010 | | | | | | | | | |
| 11-5-15 | RR | 8 | 6160 | 21560 | | | | | | | | | |
| 11-9-15 | RR | 8 | 6160 | 27720 | | | | | | | | | |
| 11-10-15 | RR | 8 | 6160 | 33880 | | | | | | | | | |
| 11-11-15 | RR | 7.5 | 4620 | 38500 | | 1.5 | 6 | | | | | | |
| 11-12-15 | RR | 8 | 4620 | 43120 | | | | | | | | | |
| 11-13-15 | RR | 8 | 5390 | 48510 | CHI48034 | | | | | | | | |
| 11-16-15 | RR | 2 | 1540 | 49690 | | | | | | | | | |
| TOTAL PCS. PRODUCED | | | | | | | | | | | | | |
| Special Notes / Instructions | | | | | | | | | | | | | |
| FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load | | | | | | | | | | | | | |
| First Part Inspection Record | | | | | | | | | | | | | |
| Date Part Submitted | Time of Day | Approved Yes/No | Mtrl Check | Rev Letter | Inspector | Notes | | | | | | | |
| 10-30-15 | 2:10 | YES | OK | B | SR | | | | | | | | |
| TOTAL SCRAP PCS. | | | | | | | | | | | | | |