Part No.		2203A-9-1/4-0		Con	Component		2203-A-BLNK			control devices, LLC		
Order No.		400772		Heat Lot #					devices, LLC			
Order Qty		4		W/O # from Box			:					1/
				OPERATIO						THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
HAAS VERT MILL	2-19-16	RM	2.5	4	4			Joh OVT		<b>T</b>	0	
Setup Hrs.												
2.0												
Cycle Time										0		
30 min									24/1			
Pcs/Hr								1	50	-		
9											9	118
ROUTING:			H.					1				
				OPERATIO	N 2		STATE OF THE STATE			THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
						351						
Setup Hrs.												
Cycle Time												_
Cycle Time												
						_						
Pcs/Hr						5						
ROUTING:									45-H-11			_
				OPERATIO		Down	Down time				-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
Cycle Time												
cycle Time		*										
Pcs/Hr								N N				
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		2-19-16	5:50 PM	Yes / No	Check	Letter	WRB	Notes		
		4 FAIR 5 Training		1100	3.30 FM	142		- W/CB				
		6 Meeting										
TCOLID ADI	/ DDODLICTIO					-						