Part No.		P25031		Component		P25031-10				OF W	control devices, Lic	
Order No.		389660		Heat Lot #							device	s. LLC
Order Qty		1100		W/O # from Box								A
	Smiles of the same			OPERATIO					NE SUITE	THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
MS3 KINGS 0470 #472	11-12-15	CS	1	399	400							
Setup Hrs.	11-13-15	JN	2	488	888	1hr	1/2	Broke	BAT/STILL	NOT FI	rel 5	
,4			-	60	948	7	->	PAR	rs were	IN	BAS/401	/ 1
Cycle Time								WHO	W I ST		1 DON'S	-) covor
						_		WHO	DID 7	hem		
19								, 4	- 11.7	10	2	
Pcs/Hr									Din	12	5	
240									10	5	5	
ROUTING:												
			建物的	OPERATIO	Down	ASSESTIME.	THRU-PUT/8HRS			C		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.						<u> </u>					_	
Cycle Time												
cycle Tille												
Pcs/Hr	-											
1 (3/111												
ROUTING:												
252247104				OPERATIO	N 3		1/200			THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
				W. W.								
Setup Hrs.												
setup nrs.												
												3 6 3
Cycle Time												
Pcs/Hr								4		-		
ŀ	2 22								8			
ROUTING:						11-300						
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenanc	е	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		 Tooling Setup 	Tooling Setup		050	Yes / No	Check	Letter				-
		4 FAIR	FAIR		9:152	4/2)	V	A	i) H Qa Insp		E DIST	
		5 Training6 Meeting						3				
FCONDARY	PRODUCTION				PAGE	1	d				Test Form	0/15/15