

Part No.	SW1001-10	Rev Letter	E	Heat Lot #	
Order No.	360512	Component	SW1001-20	or	
Order Qty	360 PLUS			Box W/O #'s	
QTY CHANGE INLS/DATE				Found on Label	

Special Notes / Instructions									

Standard Cycle Time & Setup Time Verified				
1st Operation				
2nd Operation				
3rd Operation				

Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down Time	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
Machine #								STD CYCLE TIME									
2-5-15 RM				324		0	0	0	0							0	#DIV/0!
2-6-15 JW		8		540		0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Need scrap ticket

Chamfers

11/11/15

10

11/11/15

Routing:																	
Machine #								0	STD CYCLE TIME								
2-5-15 RM				324		0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Routing:																	
Machine #								0	STD CYCLE TIME								
2-5-15 RM				324		0	0	0	0							0	#DIV/0!
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
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						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
						0	0	0	0								
Total Efficiency		0	0	0	0	0	0	0	0	#DIV/0!	0		0				

Final Part Calculation					First Part Inspection Record				
Total Counted Pcs	(from packing)	Code	Total Down Time Description	Hours	Date Part Submitted	Time of Day	Approved Yes / No	Inspector	Notes
Total Scrapped	0	1	Maintenance	0	2-4-15	1:40pm	YES	DA	Chamfers
3rd Operation Count	0	2	Tooling	0					
2nd Operation Count	0	3	Setup Idle	0					
1st Operation Count	0	4	Other	0					