


Part No.	143358-01-C	Component	143358-01-C-10	
Order No.	393485	Heat Lot #		
Order Qty	500	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
GOSS #1	12-18	JM	7.5	0		7.5	3		4	11
	12-19	JM	6	0		6	3		3	11
Setup Hrs.	12-22	JM	6.5	180		1		meeting		
	12-23	JM	6.5	192		1	2		0	0
	12-24	JM	2	54		0	0	Jobout	4	11
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-21-15	8:00	NO	✓	D		
		12-21-15	10:45	YES*	✓			WATCH stem drill for recess