7(/)												
Part No.		702-5-5/16		Component		702-A-BLNK				<b>FE 9</b>	contr	ol
Order No.		401561		Heat Lot #						<b>611</b> 4	device	s, LLC
Order Qty		4		W/O # from Box								, 1
AFERTANTIST AND SAFETY OF SAFETY				OPERATION 1		State			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
3	2-23/6	cs	.75		6		х					
Setup Hrs.						111111111111111111111111111111111111111		4				
10.										10,		
LANGE					7	-	0/	1				
Cycle Time					ノーノ							
6/2 min				9					2			
Pcs/Hr									25			
d				·							100	1
8											(b)	
ROUTING:											-	
MANAGES III				OPERATIO	N 2	Davis			A DUTTE	THRU-	PUT/8HRS	Carran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Catalan III					_	8		17.				
Setup Hrs.												
	_											
Cycle Time												
cycle Time												
Pcs/Hr												
, p. 1300.2 • control												
ROUTING:												
				OPERATIO	N 3			an and	THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
												11
Cycle Time						-						
Pcs/Hr								ė.				
POLITICIS												
ROUTING:  Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance		Date Part	100 100 100 100 100 100 100 100 100 100	Approved Mtrl		Rev	av I			
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR		2-23-16	9:45	YES	1	0	DITTO			
i i		5 Training						-	(3)	<i>t</i> :		
SECOND ARY PRODUCTION		6 Meeting			DACE			•				