Part No.		1/03-22-14		Component		1103-A BLAK			control devices, LLC			
Order No.		397674		Heat Lot #]		@ device	s, LLC
Order Qty		10		W/O # from Box		373868				···		
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time		Notes	THRU-	PUT/8HRS Scrap	Scrap Code
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	A PROPERTY.	and the New Alb		OPERATION 2				1-7-11	THRU		-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
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Mach No.	Date	Emp. Name			N 3 Cum. Total	Down time	Down time code	Notes		THKU-	Scrap	Scrap Code
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Setup Hrs.				,							*	
Cycle Time												
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ROUTING:	nstructions	Da +	ime Codes				wet David I	on a -1'	Deecad			
Notes / II	nati uctions	1 Maintenand		Date Part		Approved	irst Part In Mtrl	Rev			582	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter		Inspector Notes		
		3 Setup 4 FAIR		1-20-16	7:50PM	405		A	WEB			
		5 Training										
SECONDARY	/ PRODUCTIO	6 Meeting			DAGE 1						Tost Corm	40/45/45