


| | | | | |
|-----------|---------|----------------|-------------|--|
| Part No. | R452-18 | Component | A02001-0012 |  |
| Order No. | 391009 | Heat Lot # | | |
| Order Qty | 100 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|------------------|------------------------------|-------------------------|---------------------|-----------------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| CAGE DIE HEAD | 11-14-15 11/20 | ST T.M.J. | 1 2.5 | 103 103 | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| 30min | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| 29 | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| 99 | | | | | | | | | | |

ROUTING: wash

| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| 741 K.F. | 11-19-15 | ST | 1.2 | 103 | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

ROUTING:

| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-----------------|----------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| Circular Sander | 11-19-15 | JN | 1.25 | 103 | 103 | — | — | | Ø | |
| Setup Hrs. | | | | | | | | | | |
| Ø | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | 12-2-15 55 | Ø | |

ROUTING:

| Notes / Instructions | Down Time Codes | First Part Inspection Record | | | | | | |
|----------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|
| | 1 Maintenance | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes |
| | 2 Tooling | | | | | | | |
| | 3 Setup | | | | | | | |
| | 4 FAIR | | | | | | | |
| | 5 Training | | | | | | | |
| | 6 Meeting | | | | | | | |