


Part No.	WP2508	Component	A02001-0028	 control devices, LLC <u>O.A.L 1.540!</u>
Order No.	403693	Heat Lot #		
Order Qty	500	W/O # from Box		

### OPERATION 1

THRU-PUT/8HRS 112

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	3-19-16	BJ				1.5	3	Setup in progress		
	3-19-16	JO	1.5	17	17	1.0	3	Finish Setup		
Setup Hrs.	3-19-16	BA	6.0	80	97					
4.5	3-21-16	BJ	6.5	87	184					
	3-21-16	JO	8.0	120	304					
Cycle Time	3-21-16	BA	8.0	125	429					
4 MIN	3-22-16	BJ	6.5	96	515					
	3-22-16	JO	1.5	37	552					
Pcs/Hr										
14										

### ROUTING:

### OPERATION 2

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S-17										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

### ROUTING:

### OPERATION 3

THRU-PUT/8HRS

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

### ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		3-19-16	8:45	YES	✓	A		Adjusts B4 run
3 Setup								
4 FAIR								
5 Training								
6 Meeting								