


Part No.	9-2.5-40	Component	9-2.5-B-BLNK	
Order No.	391656	Heat Lot #		
Order Qty	15	W/O # from Box	390232	

OPERATION 1										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	11/25/15	PB	6		4					
	1-8-16	DG	5	5	9				2	22
Setup Hrs.	1/9/16	P.C.	6	5	14				2	22
6 MINS	1/11/16	PB	7	6	23					
	1/11/16	DG	8	8	28					
Cycle Time	1-12-16	CS	1	9	29					
1hr										
Pcs/Hr										

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 2 3 4 5 6	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1/25/15	8:00	YR	✓	A	PH	