Part No.		KF990002-10		Component		A19101-0032			PI'S	contro	ol	
Order No.		399278		Heat Lot #				6112	gevice	es, LLC		
Ord	er Qty	45	50		from Box							
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO	Cum. Total	Down time	Down time code		Notes	Scrap	288 Scrap Code	
H2	2416	BH	9	3/8		()			don't	1	//	
	9-10-16	Hrs	4	175	413	0			100	1		
Setup Hrs.		-										
3 MIN								/				
Cycle Time			8				/	110				
1MIN 30 SEC	(2)							\$	110			
Pcs/Hr							1		275			
36		_							7 5			
ROUTING:												
DALL'E TO	F17,245.10			OPERATIO	N 2			14 S. W.	THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
-												
Setup Hrs.												
Cycle Time												
Cycle Time												
		11										
Pcs/Hr												
ROUTING:												
				OPERATION 3					THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code	
Setup Hrs.	da e						1					
Cycle Time												
			7		*							
Pcs/Hr									- 10 -			
r cs/mi		-				×						
ROUTING:				<u> </u>		L						
Notes / Instructions Down Time Codes First Part Inspection Record												
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup		29-16	1:40 L	483	1	A	DIT (50)			
		4 FAIR 5 Training			-	/		7	15 9			
CECOND A DV DD OD USTIG		6 Meeting					· ·					