


Part No.	P1010001-10	Component	P1010001-20	
Order No.	384273	Heat Lot #		
Order Qty	1286 500	W/O # from Box		

OPERATION 1

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
COBRA	11-16-15	BJ						Setup in progress		
	11-16-15	JO	3.0	40	40	3.0	3	Setup complete		
Setup Hrs.	11-16-15	BA/LJ	8.0	88	128					
	11-16-15	BJ	6.5	65	193					
	11-17-15	JO	6.0	63	256					
Cycle Time	11-17-15	BA	8.0	83	339					
3min 30SEC	11-18-15	BJ	4	40	379					
	11-18-15	JO	6.5	70	449					
Pcs/Hr	11-18-15	BA	7.0	89	538					
15	11-18-15	BJ	5.5	51	589					

ROUTING: 2 op

OPERATION 2

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3

Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11-16-15	10 AM	YES	✓	B	DA	