

Part No.	428062	ADDED WORK	CONVERTIBLES	Thru-Put/8Hrs	2000	Wgt/Pc.	0.4021	Mach No.	SAW2	
Order No.	10116	Standard		Planned Pcs/Hr	250	Wgt/Bar		Setup Allowed Hrs.	0	
Order Qty	80,000	Actual		Actual Pcs/Hr		Component		Pcs./Bar	0	
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
13 Jan 16	CB	6	1509	1509	20343182	N/A			0	
14 Jan 16	CB	8	2010	3579	SAME			2.2.4.18	6	c/c2
15 Jan 16	CB	3	2081	5660	SAME			2.2.4.18	4	c/c2
16 Jan 16	CB	6	1500	7160	SAME				0	
17 Jan 16	CB	7	1720	8880	SAME			Rot. Finish down for maint.	2	c/c2
19 Jan 16	CB	8	1543	10423	SAME			Saw ran @ slower speed to allow catch-up.	6	c/c2
20 Jan 16	CB	8	2099	12522	SAME			Stopped @ 2pm SAW #1	10	c/c2
21 Jan 16	CB	8	1799	14321	SAME			community meeting, replaced coolant, cleaned work area	12	c/c2
22 Jan 16	CB	8	2100	16400	SAME				26	c/c2
1-23-16	CB	8	2007	18407	SAME				13	c/c2
25 Jan 16	CB	8	2000	19035	11	5		cond. training new op.		
1-25-16	CB	5	1316	22371	11	3		cond. training	16	c/c2
1-26-16	CB	8	1469	20900	11	5		changed saw blade training	26	c/c2
1-26-16	CB	7	1818	25658	11	5		TRAINING	21	c/c2
1-27-16	CB	7.15	1861	27579	11	1.5		TRAINING		
1-27-16	CB	6	1533	29052	11	2		TRAINING, BLADE CHANGE #1/MEETING	8	c/c2
1-28-16	CB	7	1709	30781	11	1		MEETING	8	c/c2
1-28-16	CB	8	1869	32650	11	6			18	c/c2
1-29-16	CB	7	1764	34414	11	0.1			3	c/c2
1-29-16	CB	8	1771	36185	11	0.1			18	c/c2
1-30-16	CB	5.5	1988	37473	11	0.5			15	c/c2
1-30-16	CB	6.5	1230	38703	11	0.5			87	c/c2
TOTAL PCS. PRODUCED			38703						TOTAL SCRAP PCS.	

control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

Special Notes / Instructions

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtrl Check

Rev Letter

Inspector

Notes

26