Part No.		703-3-5/16-1/2			Con	nponent	703-3-5/16			GD control devices, LLC			
Order No.		400156			He	at Lot#					اء عما	d evice	es, LLC
Ord	er Qty	1			W/0 #	from Box				1			
MUNICHS C				C	PERATIO						THRU	-PUT/8HRS	216
Mach No.	Date	Emp. Name	Prod Hrs.	٦	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
STEP DRILL	2/12/16	P.6.	/	-		1			-	1			
Setup Hrs.									1	000			
12 MIN				L									
Cycle Time										1.0			
2 MIN				L					18	10			
Pcs/Hr				H				<u> </u>	1	3			
27								F	-	5,5		R	
ROUTING:													
Neo mio.				O	PERATIO	N 2				4.855570	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	T	otal Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.													7
Coole Time		<u> </u>		L									
Cycle Time				H									
				-									
Pcs/Hr				\vdash									
-													
ROUTING:													
				0	PERATIO	N 3			THRU-PUT/8HRS				
Mach No.	Date	Emp. Name Prod Hrs.		Total Pcs.		Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.													-71-41
Cycle Time				_									
Pcs/Hr								- N. H					#)
												11/2	
İ					-								
ROUTING:													
Notes / Ir	nstructions	Down T	ime Codes	I			F	irst Part In	spection	Record	- 11111		
		Maintenance Tooling			Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes		
		3 Setup 4 FAIR		L									
		5 Training		-									
ECONDARY	PRODUCTION	6 Meeting				DACE							