PAGE 1	Man day	€ con	SECONDARY OF THE PERSON NAMED IN COLUMN TO P		W30/15		Was	1	11/25	he/11		1423/15		1100		51 12 11		11/2/15	11/20/15	5/00 !!	11/10	11/19		11/18	SINUM	11H15	11/16/15	11/16	Date	Order Qty	Order No.	Part No.
		control	MAN SEPTEMBER		Jane	to	4	4	WE	te	100	BWAR	Total N	6		Bene	3 5 1 4 5 5	VI	200	¥	BU	30	30 14	3	Beria	4	The L	e	Emp. Name	2,500	NA	106238-1-10
	From Loads =		TOTAL PCS.		5	9	0	× :	25	S. S.		55		5				1	0	0				ð	0	G	0	0	Prod. Hours	00	134	2
	= Pcs/Bar x Total	Speci	CS. PRODUCED		25	770	66		505	470		95h		410		225	-	178	1	1			r		1	1			Total Pcs		OTY CHANGE INCS/DATE	#OW GREET
	From Loads = Pcs/Bar x Total loads ran during shift x Bars per load	Special Notes / Instructions	ED -		3101	2000	2296		2230	1,721		1255		00051		395	4.56	170	(1					1	1			Cum. Total	Actual	Standard 20	CYCLETIMES
J.	x Bars per load	5	17 5	アングン	ACO	シンて	1							,		1		pe 188				*	¥ .						Material Heat Lot No	Actual Pcs/Hr	Planned Pcs/Hr	
	art Insp Record			2.	2		2		ep.			08-		4		¥	Di.	53	Ox -	DI	_	0K-	OF.	N.	OF -		13C	2	Lot No.		162	
	1121-15	Date Part Submitted	1		0	O	108	•	W	1.5		2,5		N		P	L.	T.	8	QO	17) \ \	A STATE OF THE PARTY OF THE PAR	7	Ø	土	≪;	6	Down Time	Component	Wgt/Bar	
	18.4	Time of		20	0	0	P.	con	2	2	8	5		1	0	2 3	7	901	ل اً	CF	W	6.	34	W	W	4	W	_	Time Code	onent	Bar	-
	yh) s	of Day Approved M Yes/No Ch		(7		MOUNTY TO L	e minate o	Bat bettering		_	Change changers	5	7	Charles @ s	Sh 5 + 6							I he rect		/	Ya down	M. Dil	worked on		A06232-0024	Ш	
	1	Mtrl Rev Inspector	TOTA		CT.		سا	3	The ground			ST O	-	to Dawn	30	books 2						2	してこうけ			4		1-1	Notes	5 - Training 6 - Meeting	3 - Setup4 - FAIR	2 - Tooling
(0)	CD 2x 1559 #09		TOTAL SCRAP PCS.						0/00		1	0.3		21/15	shift.	1					ž		Setup						-		Setup Allowed Hrs.	
	A STATE OF THE STA	Notes	104)),	0	0	1	116	P	40	27-0	26	000	4	457	0	0							1	G		1	Scrap Pcs.	Pcs./Bar	owed Hrs.	MIGGIT INC.
		Of the			(C	O		19	1	53	大22	12	K-1-	-	253	1	P					324		1	0		1	Scrap Code		50	2