				С	ontrol I	Devices LI	LC / Work	Order Pro	duction	Reco	rd							
Part No. Q450-10				Rev Letter				7	Heat Lot #									
Order No.			1190	Aurolia I		Component		RHISC	450=100				or Box W/O #'s					
			200	1) 100	_		-	1					Found on Label					
	1		00 6	LIS									Sta	ndard (Cycle 1	Time & Se	etup Ti	me Vertified
QTY CHAN	NGE INLS/D	ATE	C	Notes / Insti			- 1		All .				t Opera					
						2n	d Oper	ation										
													3rd Operation					
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper.	Efficiency	Down	Code	Scrap	. T	S/U hrs	Actual	S/U Setup %
/lachine #		005	2			0		STD CYCL	ETIME								0	#DIV/
3-18-15	-	4.5		650		0	0	0	0						_			
2-19-15	37	2.2		439		0	0	0	0			-2			+			
3-15	ST	117		200		0	0	0	0					-	+			
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				1	e hald	0	0	0	0	#DI\	1/01	0		0		Name of Street		
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Machine #						0	0	0	0	Oliveria.								
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					TO 1	Acres Communication	_	Routing:	I TIME	a Reside		1000						0 #DIV
Machine	#					0	0	O	0	103				T				-50 -1 OF HIS GRO
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I Otal Ell	y			IN CONTRACTOR				Routing:				440					_	
						10							Part Inspection			Record		
Final Part Calculation				Code	Code Total Down Time Description		Hours	Date I Submi	ATTENDED TO	Time of Day		١	Approved Yes / No		Inspect	or	Notes	
Total Counted Pcs (from packing)			1	Maintenance		, 0	2-17-	15	Li	1:15PM		YES		DH		\$0000 m		
Total Scrapped 0			2	Tooling		0						•				-		
3rd Operation Count				0	3	Setup Io		0							_		-	
2nd Operation Count 0			0	4	Other		0										12	
1st Operation Count				0				31										