Dart N	ln.	D-	751000	1-10	1	ol Devices		DA	1			//u	eat Lo	+#	to the last	id
- 9- va - va		Ρ,	_		Rev Letter					1 //	п	or	-	3358	78	
Order No.			35593	Z	Component				P7510001-20			Во	x W/0	#'s /		
Order (	<b>Aty</b>		750		1					((	Found on Label					
QTY CHAI	NGE INLS/	DATE					*		-		(	Star	ndard Cy	cle Time 8	& Setup Time	e Vertified
Special Notes / Instructions												1st Operation				
												2nd Operation				
			T 1 (0		Transport of the Police							3rd Operati		1		
Date	Emp. Name	Prod. Hours	Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs Actual S/U	Setup %
Machine #				To The A	- Pierr	0	750	STD CYC	Committee of the same	D		17.		0	0.5	0%
12/13/14	SB	1.5	0.5	156	6	156	594	0	156		4	3	0	4hrs cln	& WB par	t
12-15-14	c.P	65		583		156 156	594 594	0	0			<i>(</i> 0)		160		
13.42	20	6.0		500		156	594	0	0	CONTRACTOR OF THE	0	0	0	NEV-	t Jeb	FOR
						156	594	0	0					THE RESERVE	1	1
						156	594	0	0	VIII.				30	and	3
					10 Mg	156	594	0	0					T	360	cust .
					SIGHT PAR	156	594	0	0					-	DO	UF
						156	594	0	0							
	-				MARIE AT	156 156	594 594	0	0							40.5
Total Effici	iencv	1.5	0.5	156	6	156	594	0	156	#DIV/0!	4	15.72	0			
						200		uting:	130	11010,01						
Machine #	milion 1					1 10	750	STD CYC	LE TIME		200			5878	0	#DIV/0!
1.207						0	750	0	0	Ga James						
Sector.						0	750	0	0				li I			
(25)					3	0	750	0	0							
						0	750	0	0					-		
					N 5 1 1 1	0	750 750	0	0			-				
					1 10 1	0	750	0	0							
						0	750	0	0							
						0	750	0	0							
					1.799	0	750	0	0							
		Name Value	100 5 5 5 5 5 5			0	750	0	0				0.000			
Total Effici	ency	0	0	0	0	0	750	0 Routing:	0	#DIV/0!	0		0			
Machine #	1000				5 555		750	STD CYC	FTIME	S 11 11 5 ± 51		The Co			0	#DIV/0!
						0	750	0	0		10	7.			U	#DIV/U:
D- 2	•					0	750	0	0		14	J.				
						0	750	0	0							
					1 51	0	750	0	0							
N H						0	750	0	0	20,10						
						0	750 750	0	0							
110					1	0	750	0	0							
						0	750	0	0							35
i.	32					0	750	0	0							
A. C.						0	750	0	0							
Total Effici	ency	0	0	0	0	0	750	0	0	#DIV/0!	0		0			Elogi (S
								Routing:			et					
					Total Down Time							irst Part Inspection Approved		n kecord		
Final Part Calcula					Code	Description		Hours	Submitte	itted of Day		Yes / No		Inspecto	or N	lotes
Total Counted Pcs		(from packing)		1	Maintenance		0	12/13/1	.4 1:15	PM	Y	ES	JC			
Total Scrapped		0		2	Tooling		0	100								
Brd Operation Count				0	3 Setup Idle		1	4		usi						
2nd Operation Count			0	4	Other		0		(3)					10		