10,00		-									
Part No.		902-15-1/4		Component		9 <mark>02-A-BLNK</mark>		PES	ontr device	ol	
Order No.		404878		Heat Lot #		1			611 4	aevice	es, LLC
Order Qty		12		W/O # from Box							
				OPERATIO	N 1			NO RECEIVE	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
8	3-21-6	cs	9	22	13		1			-	Lr
Setup Hrs.				~ ~	5	0 1	1/				
10min				06) - (00		/			
Cycle Time		- 5						/	n in		
16 MIN								1	62		_
Pcs/Hr								1	J. Jul	-	
3									9 55	1	
ROUTING:		MANAGEMENT NOT THE	CONTRACTOR OF THE PARTY OF THE	OPERATIO	N 2		at the West	7-16	TUDI	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Setup Hrs.			·								
Setup IIIs.											
		-	14								
Cycle Time											
Pcs/Hr											
		10									
ROUTING:											- 50
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 3 Cum. Total	Down time	Down time code	Notes		-PUT/8HRS Scrap	Scrap Code
Setup Hrs.											
octup moi											
										_	
Cycle Time											
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Pcs/Hr											
1 03/111										,	
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In:	spection	Record		
	A STATE OF THE PARTY OF THE PAR	1 Maintenand	ce	Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes	
		2 Tooling3 Setup		Submitted		Yes / No	Check	Letter	The state of the s	140163	
		4 FAIR			17:30	YES		3	DH- P.S.		
		5 Training 6 Meeting									
SECONDARY PRODUCTIO					PAGE 1	1				Test Form	10/15/15