Part No. Order No.		701-A-BLNK 395494		Component Heat Lot #		A02071-0034				CD contr	ol
]	devic	es, LLC
Orde	er Qty	7.	50		from Box		,				
			at to state	OPERATIO	N 1	AND THE		A SEASON		THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
H3	1-5-16	HUD	3	360	448						
Setup Hrs.	1-6-16	HVD	11	341	787				Jobo VI		
	1-7-14	1700		306	1093						
1.5	1-8-16	HVD		32	1125				HUL	5	
Cycle Time	7 0 10	1100		00	1100				770		
1 MIN 34 SEC								(g)	i	^	
Pcs/Hr									1,0	1	
				.11					1/60	5	
31				<u> </u>					1 3	B	
ROUTING:	Elia da										-
以表现是"数数"				OPERATIO	N 2		Market Safeki		1 2 4	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
		-									
Setup Hrs.											
C 1 T											
Cycle Time											
Pcs/Hr											
20 1200 1000											
			_								
ROUTING:				00504510	NI O					(TUBL) BUT /0UB	
		TOTAL SERVICE AND SERVICE AND SERVICE		OPERATION 3		Down Down time				THRU-PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
									**		
Setup Hrs.	t.										
										2	
Cycle Time						770					
										111-1	
Pcs/Hr											
ROUTING:											
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record		
,		1 Maintenance		Date Part	Date Dat Approved Mtrl			Rev			
Α.		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes	
//		3 Setup 4 FAIR									
		5 Training							-		
SECONDARY	PRODUCTION	6 Meeting			PAGE	1				Test Form	10/15/15