Part No.		100046-3		Component		100046-999			0 0	contro device	lo
Order No.		388977		Heat Lot #					Est no p	device	S, LLC
Ord	er Qty	1	.5		from Box				on wife	aris	
Freit				OPERATIO	N 1	David				HRU-PUT/8HRS	-
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CNC T42	3-7-16	20	6.5	20	20	-5		PA	ish setup		
Setup Hrs.						-		2			
Cycle Time							У				
Pcs/Hr											
PCS/HI								11			
ROUTING:				OPERATIO	N 2				T	HRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
CNC T42	3-7-16	J0	,5	12	10/	,5		Setup	2nd 00		
Setup Hrs.	3/4/16	35	4	8	2 19				±		*
Cycle Time											
Pcs/Hr											
ROUTING:											
		TOTAL STREET		OPERATIO		Down	Down time	THRU-PUT/8HRS		Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes	Scrap	Code
CNC T42	3-8-16	B1	5,5	2	14	3 3	3		· · · · · · · · · · · · · · · · · · ·	>	
Setup Hrs.	3.8.16	BA	2.0	5	19				Š		
Cycle Time		i m						*			
Cycle Time		_) 11	0	
Pcs/Hr								3:25		N	
ROUTING:				ļ						1	
	Instructions	Down T	ime Codes			F	irst Part In	spection	Record		
		 Maintenand Tooling Setup FAIR Training 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
SECONDAR	Y PRODUCTIO	6 Meeting N RECORD			PAGE	<u> </u>				Test Form	10/15/15