

Control Devices LLC

Work Order Production Record

Machine No.

102

Rev Letter

A

HYDROMAT / ACME / 2ND OPS

Setup Allowed Hrs.

Setup Actual Hrs.

Planned Pcs/Hr

CYCLE TIMES

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Wgt/Pc

Pcs/Bar

Standard

Actual

Verified

Component

300340

Setup %

Special Notes / Instructions

Order No.

331139

ADDED W/O #

Standard

Actual

Wgt/Bar

Total Bars

Bars per Load

Remaining Bars

Wgt/Pc

Pcs/Bar

Order Qty

25

QTY CHANGE INS/DATA

Actual

Verified

Component

300340

Setup %

Special Notes / Instructions

Date

Emp. Name

Clock #

Prod. Hours

Setup Hours

Total Pcs

Loads Today

Planned Hours

Cum. Total

Balance Due Pcs

Plan Pcs/Day

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Mach Down Time

CODE

Scrap Pcs.

Notes

Beginning Balance

0

25

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Efficiency

Final Part and Material Calculation

Code Description

Hours

First Part Inspection Record

Page 1

Total Planned Pcs

Total Counted Pcs

1

Maintenance

0

Date Part Submitted

Time Of Day

Approved Yes / No

Material Check

Inspector

Notes

Efficiency

Total Scrap Pcs

2

Tooling

0

4-24-14

7:00

YES

OK

SR

Machine Count (Pcs)

Estimated Short Parts

3

Setup Idle

0

Other

0

Alternate - Tooling/ Units/ S/U

0

Material Difference LBS.

Difference in Parts

4