Part No.		1104-26-3/16-3/8		Component		1104-26-3/16			control devices, LLC			
Order No.		397292		Heat Lot #								
Order Qty		1		W/O # from Box					5			
				OPERATIO						THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Step Dil	1/18/16	P.6.	1		- 1							
Setup Hrs.									1			
10 min.				_					oboc	1		
Cycle Time			V									
Zmis.							_	,		10	10	
Pcs/Hr										1-1	6	
1 03/111										16	7	
							-				X	
ROUTING: TO THREAD ROLLER												
OPERATION 2 THRU-PUT/81											PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
							_					
Cycle Time												
Pcs/Hr												
		_	<u></u>			_	_					
ROUTING:  OPERATION 3  THRU-PUT/8HRS												
Mach No.	Date Emp. Name Prod Hrs.		OPERATION 3 Total Pcs. Cum. Total		Down Down time		Notes		Scrap	Scrap Code		
Setup Hrs.												
									···			
Cycle Time						-						
Des /11												
Pcs/Hr												
ROUTING:								-				
	nstructions	Down T	ime Codes		واونتونه	F	irst Part In	spection	Record			
		1 Maintenance		Date Part	Time Of Day	Approved	Mtrl	Rev	Inspector	Notes		
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	week to compare			
		4 FAIR 5 Training										
CECOND A DV DDODLIGEIO		6 Meeting										