| | es LL | | | Machine | No. | | | REWORK | | | | | | Setup Allowed Hrs. | | | | |
|---------------------|------------------|------------|----------------------------------|----------------|----------------------|----------------|--|----------------------------------|--------------------|----------------------|-------------------|------------------------------|-----------------------------|-----------------------------|--------|---------------|--|---|
| Work | tion Reco | ord | | Rev Lette | | | | | | | | | Setup Actual Hrs. | | | | | |
| Part No. | T | TRVII | | | | # CYCLE TIMES | | | | Disposition: Missing | | | | Setup % | | | Setup % | 7 |
| Order No. 379 965 | | | | ED W/O # | - | | | 18627 | | | | Special Notes / Instructions | | | | | | |
| 5146 | | | | QTY CHAN | QTY CHANGE INLS/DATE | | Original W/O # 37965 Found on label | | | - | | | | | | | | |
| Order Qty | | | | | | | | | | | | | | | | | | |
| Date | Emp. Name | Clock # | Prod. Hours | Setup Hours | Total Pcs | Loads Today | Planned Hours | Cum. Total | Balance Due Pcs | Plan Pcs/Day | Actual Pcs/Day | % Mach. Efficiency | Material Heat Lot No. | Mach Down Time | | Scrap Pcs. | Notes | |
| | Beginning Balanc | | | ce | | | | 0 | 0 | | | | LOT NO. | Time | | | | |
| 9-10 | FC | 2797 | / / | - |) | | | 0 | 0 | 0 | 0 | | | | | | | |
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| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
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| | | | | | | | | 0 | 0 | 0 | 0 | | | | | | | |
| | | | 0 | 0 | 0 | 0.0 | 0 | 0 | 0 | 0 | | | | 0 | | 0 | Page 1 | - |
| Efficiency Final P | | | al Part and Material Calculation | | | Code | otal Down T Descri | | e Hours | s F | | | | irst Part Inspection Record | | | | |
| Total Planned Pcs | | | Total Counted Pcs | | | | 1 Maintenance | | | 0 | | | | | | | | |
| Efficiency | | | Total Scra | | | 2 Tooling | | | 0 | Submitted | | Approved Yes / No | Chec | | Inspec | ctor Notes | | |
| Machine Count (PCS) | | | Estimated | Short Pa | arts | | | Setup Idle | | 0 | | | | | | | | |
| | | | Difference in Parts | | | | 4 | Other | | 0 | | | | | | | | |
| TEST FORM 4/20/15 | | | Material Difference LBS. | | | | | Alternate - Toolin Units/ S/U | | 0 | | | | | | | | |
| | | | | | | | | | | | | | | | | | | |