

Control Devices LLC
Work Order Production Record

Machine No. 20018
Rev Letter F

DAVENPORT / B&S BAR FEED

Setup Allowed Hrs.
Setup Actual Hrs.
Setup %
Special Notes / Instructions

Part No. 541201-10

Planned Pcs/Hr

Wgt/Bar Total Bars
Bars per Load Remaining Loads

Total Loads

Order No. 339186

Standard

Wgt/Pc Pcs/Bar

Special Notes / Instructions

Order Qty

Actual

Component 541201-20

Special Notes / Instructions

Date 7/1

Emp. Name MS

Material Heat Lot No.

Notes

Clock # 2

Prod. Hours

Material Heat Lot No.

Notes

Setup Hours

Planned Hours

Material Heat Lot No.

Notes

Total Loads

Pieces Today

Material Heat Lot No.

Notes

Beginning Balance

Cum. Total

Material Heat Lot No.

Notes

Balance Due Pcs

Plan Pcs/Day

Material Heat Lot No.

Notes

Actual Pcs/Day

% Mach. Efficiency

Material Heat Lot No.

Notes

Mach. Down Time

CODE

Material Heat Lot No.

Notes

Scrap Pcs.

Notes

Notes

Notes

Notes

Notes

Notes

Notes

First Part Inspection Record

Date Part Submitted Time Of Day Approved Yes / No Material Check Inspector Notes

Machine Count (PCS) Difference in Parts Material Difference LBS.

Code Description Hours