Part No.		1102-15-1/4			Con	ponent	1102-A-BLNK			control devices, LLC			
Order No.		401813			Hea	at Lot#]	624	device	s, LLC
Order Qty		5				from Box	397116						
				C	PERATIO	N 1				1 - Franch - New York	THRU-PUT/8		40
Mach No.	Date	Emp. Name	Prod Hrs.	٦	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8 0	2-25-16	06		_		6							
Setup Hrs.									50	13			
6 MIN			L						0	51			
Cycle Time										11	0		
12 MIN										13/1	4		
Pcs/Hr					,					5.)		
5				L								A	161
ROUTING:				_							-2-12 131-22		
	The special of the			C	PERATIO	N 2	第4 4 2 3 4 4	William Parky	Telepie		THRU		
Mach No.	Date	Emp. Name	Prod Hrs.	7	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
				_									
Setup Hrs.	,			H									
-													
Cycle Time													
Pcs/Hr													
ROUTING:													
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.		N 3 Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.				_									
octup (mor													
Cycle Time													
•													
D/11-				_									
Pcs/Hr				_									
				_									
ROUTING:								4					
	nstructions	Down T	ime Codes				F	irst Part Ir	spection	Record			
		1 Maintenance			Date Part	Time Of Day	Approved	Mtrl	Rev		Notes		
		2 Tooling			Submitted	Time Of Day	Yes / No	Check	Letter	Inspector	Notes		
		3 Setup 4 FAIR											
		5 Training			-				-				
CECOND A DV DD OD LICETO		6 Meeting				2465							