

Part No.	G200-13BSS		ADDED W/O #		CYCLE TIMES		Thru-Put8Hrs	Wgt/Pc.	0.532		Mach No.	B/S18
Order No.	397751		Standard		Planned Pcs/Hr		40	Wgt/Bar	18.58		Setup Allowed Hrs.	
Order Qty	40		Actual		Actual Pcs/Hr			Component	A06201-0024		Pcs./Bar	35
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes		Scrap Pcs.	Scrap Code	
1-27-16	mf	4.5	41		W2H11	2.5	3	1 hr clean out		1	11	
1-28-16	mf	1.0	24	65								
1-29	Rm	4	12	12		4.0	11	Set up				
1-30-16	mf	6	30	42		1.75	2					
2-1-16	Rm	4:45	20	62	Job out							
<div style="text-align: center;"> <p>2.9410</p> <p>2.9410</p> <p>2.9410</p> </div>												
TOTAL PCS. PRODUCED												
TOTAL SCRAP PCS.												



control devices, LLC

Special Notes / Instructions

FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

ROUTING: HAAS VERT MILL

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtrl Check	Rev Letter	Inspector	Notes
1-27-16	12:50	YES	✓	A	TH	incomplete part
1-29-16	11:40	YES	✓		TH	good part OK
						CNC - 1 sample