Part No.		1104-10-1/4-7/8		Component		1104-10-1/4			control devices, LLC				
Order No.		402263		Heat Lot #					1	604	device	es, LLC	
Ord	er Qty	1	L4	W/0 #	from Box				1			.5	
DOMESTIC:				OPERATIO	N 1					THRU	-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
DrizL	2-29-16	1)6	/	14							n n		
Setup Hrs.								*					
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	M	_					1						
Cycle Time								TOB					
,							<u> </u>		UT	11 0			
									01	10			
Pcs/Hr								24-1					
									1)	5	-		
						х			3		0		
ROUTING:													
A VALUE OF CHE				OPERATIO	N 2			ALCOHOL: N. C. ALCOHOL		THRU	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code	
Setup Hrs.													
setup rrs.									-				
			ů.										
Cuelo Timo													
Cycle Time													
Pcs/Hr													
1 03/111													
ROUTING:													
				OPERATIO	N 3	PARTIE WAS A		10.00		THRU-	PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code	
Setup Hrs.													
setup rirs.													
Cycle Time													
cycle Tillle													
Pcs/Hr													
. 65/111								ν.					
ł													
ROUTING:						7 =							
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record				
		1 Maintenance		Date Part Submitted			Approved Mtrl		Inspector	Notes			
		2 Tooling 3 Setup		Submitted		Yes / No	Check	Letter	mana) [com days]				
		4 FAIR 5 Training									.9.0		
		6 Meeting											
SECONDARY	/ PRODUCTION	N DECORD			DACE						PARTY TO VINCENTAL CONTROL	and the second	