Part No.	PWN15037-HS			Thru-Put/8Hrs		Wgt/Pc.	0.0708
Order No.	394114	ADDED W/O #	CYCLE TIMES Standard	9.8	Planned Pcs/Hr	330	Wgt/Bar
Order Qty	3,000	QTY CHANGE INLS/DATE	Actual		Actual Pcs/Hr		Component A06021-0016

DOWN TIME CODES
1 - Maintenance
2 - Tooling
3 - Setup
4 - FAIR
5 - Training
6 - Meeting

Mach No.	S4
Setup Allowed Hrs.	24+
Pcs./Bar	0

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
12/18	MB	0	0	0	—	8	3			
					DT					
12/18	DM	—	—	—	DT —	8	3			
12/19	MB	0	0	0	—	6	3			
12/19	MB	0	0	0	DT	6	3			
12/20	DM	1	450	450		3	3		100	11
						2	4			
						2	1	invertor valve	~~100~~	~~11~~
12/21	MB	6.5	2370	2820	MB	1.5	1	Invertor Problems.	0	0
12-21	L.W	2	505	3,325		~~15~~	~~6~~			