


Part No.	7-4-7	Component	7-4-C-BLNK			
Order No.	394416	Heat Lot #				
Order Qty	195	W/O # from Box	394627			

OPERATION 1							THRU-PUT/8HRS		48	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8/3	1-21-16	CS	6		47	1	6			
	2-9-16	DG	5	42	89					
Setup Hrs.	2-10-16	CS	3	40	129					
6 MIN										
Cycle Time										
9 min										
Pcs/Hr										
10										

JOB out

2-22-16
2:55

OPERATION 2							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3							THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:								
First Part Inspection Record								
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-21-16	7:30	yes	✓	B	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								