


Part No.	9-3-E-BLNK	Component	A02071-0076	
Order No.	397690	Heat Lot #	194274.18.1	
Order Qty	250	W/O # from Box		

Part No  
9B



192

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4 H1	3-4-16	pb	7 1/2	125	125				1	11	
	3-4-16	SS	6 1/2	177	236						
Setup Hrs.											
2 hrs											
Cycle Time											
2m13s											
Pcs/Hr											
24											

Soback  
Hub

\$11.98  
3-21-16  
3-25-16

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-4-16	9:25	YES	✓		AT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									