


Part No.	2803A-8-1/4-0	Component	2803-A-BLNK	
Order No.	396770	Heat Lot #		
Order Qty	3	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
HAAS VERT MILL	1-14	MS	1.5	3	3	2.5	3	JOB OUT		
Setup Hrs.										
1.75										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		1-14-16	9:45a	YES	✓	B	DT	
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								