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|-----------|-----------|----------------|----------------|------------------------------------------------------------------------------------------------------|
| Part No. | G50-15CSS | Component | G50-15SS- BLNK | No 3B parts  |
| Order No. | 400222 | Heat Lot # | | |
| Order Qty | 35 | W/O # from Box | | |

| OPERATION 1 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|---------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| MIYANO CNC | 3/14/16 | BA | | 14 | 14 | | | | | |
| | 3/15/16 | BJ | 8 | 22 | 36 | | | | | |
| Setup Hrs. | 3-15-16 | 50 | 4.0 | 14 | 50 | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
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| OPERATION 2 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
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| OPERATION 3 | | | | | | | | THRU-PUT/8HRS | | |
|-------------|------|-----------|-----------|------------|------------|-----------|----------------|---------------|-------|------------|
| Mach No. | Date | Emp. Name | Prod Hrs. | Total Pcs. | Cum. Total | Down time | Down time code | Notes | Scrap | Scrap Code |
| | | | | | | | | | | |
| Setup Hrs. | | | | | | | | | | |
| | | | | | | | | | | |
| Cycle Time | | | | | | | | | | |
| | | | | | | | | | | |
| Pcs/Hr | | | | | | | | | | |
| | | | | | | | | | | |

| ROUTING: | | First Part Inspection Record | | | | | | | |
|----------------------------------------------------------------------------|-----------------|------------------------------|-------------|-------------------|------------|------------|-----------|-------|--|
| Notes / Instructions | Down Time Codes | Date Part Submitted | Time Of Day | Approved Yes / No | Mtrl Check | Rev Letter | Inspector | Notes | |
| 1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting | | | | | | | | | |
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