

Part No.	CH-101	Cycles/Times		Thru-Put/8Hrs	Wgt/Pc.	0.0655	Mach No.	14
Order No.	14503	Standard		Planned Pcs/Hr	Wgt/Bar	13.56	Setup Allowed Hrs.	
Order Qty	25,000	Actual		Actual Pcs/Hr	Component	A02001-0020	Pcs./Bar	207
Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes
1-15	JK	—	—	—		8	2	1 - Maintenance
1-15	JK	—	—	—		4.5	3	2 - Tooling
1-16	JK	—	—	—		3.5	4	3 - Setup
1-16	JK	—	—	—		6	3	4 - FAIR
1-18-16	JK	—	—	—		15	4	5 - Training
1-18-16	JK	—	—	—		15	6	6 - Meeting
1-18	JK	7.5	4,140	4,140		1	2	Moved to D-6
1-19	JK	7	4,140	8,280		1	2	5-form Share Kicked center
1-19	JK	7.5	3,105	11,385		1	2	5-form Share Kicked center
1-19	JK	7.5	4,140	15,525		1	2	5-form Share Kicked center
1-20	JK	7.5	4,140	19,665		1	2	5-form Share Kicked center
1-21	JK	7.5	4,140	23,805		1	2	5-form Share Kicked center
1-22	JK	7	3,105	26,910		1	2	5-form Share Kicked center
TOTAL PCS. PRODUCED								
TOTAL SCRAP PCS.								



FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pieces
From Loads = Pcs/Bar x Total loads ran during shift x Bars per load

First Part Inspection Record

Date Part Submitted	Time of Day	Approved Yes/No	Mtr Check	Rev Letter	Inspector	Notes
1-18-16	6:20	NO	✓	A	JK	4554-002 sup to 474
1-18-16	10:45	YES	✓		JK	