

Part No.	9-3-22	Component	9-3-1-BINK	control devices, LLC
Order No.	393759	Heat Lot #		
Order Qty	70	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
9	12/10/15	DG	4		16	8m	3		1	11
	12/11/15	PG	8	23	38					
Setup Hrs.	12/11/15	DG	8	25	63					
8m	12/12/15	P.G.	6	15	78			Jobcut		
	12/14/15	P.G.	7	17	95					
Cycle Time										
20m										
Pcs/Hr										

ROUTING: 5 BLAST

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		12-10-15	8PM	YES		B	WRB	