


Part No.	M30091	Component	A02002-0032	
Order No.	390317	Heat Lot #		
Order Qty	450	W/O # from Box		

OPERATION 1									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 2									THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA										
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3									THRU-PUT/8HRS	7.8
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
<del>THRU</del>	2-6-16	Rm	1.5	87	87					
<del>100%</del>	2-8-16	Rm	2.5	121	208					
Setup Hrs.	2-9-16	Rm	1.5	100	308					
Bridge port	2-10-16	BS		65	373					
	2-10-16	SM	2	91	464			Job out		
Cycle Time										
1.2m										
Pcs/Hr										
46										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	1 2 3 4 5 6	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-5-16	12:30	yes	OK		SR	mill slots