


Part No.	IF5050B24	Component	IF5050B24-20	
Order No.	391215	Heat Lot #		
Order Qty	500	W/O # from Box	374746	

OPERATION 1										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
HAAS VERT MILL	11-21	MS	1	32	32	1.5	1	3 MIN CYCLE	2	11	
	11-23	MS	1	32	32			TIME SLOTS ONLY			
Setup Hrs.	11-23	MS	3	152	216						
2 3/4	11-23	LJ	5	298	514			JOB OUT			
Cycle Time								DE - NO PARTS @ MACHINE			
2.00 M 4 PCS											
Pcs/Hr											
70								\$158 11-23-15	(2)	11	

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11-24-15	10:30a	YES	✓	F	DA	(2) 11-23-15	
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									