Part No.		IL10005-10		Component		IL10005-20			control devices, LLC			
Order No.		396767		Heat Lot #						devices, LLC		
Order Qty 500 W/O # from Box												
				OPERATIO	N 1	A WALL OF THE SAME	PATEU :			THRU	PUT/8HRS	192
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Harding Cobra	2111/16	BA	4.0	120	120	10	3					
Setup Hrs.		135	4.5	184	304							
Setup nis.	\sim 110	5M	12									
4	2.11.16	DH	6,0	198	642	_		-			110	
Cycle Time							1			All	7	
2MIN					00	0	1		2	5	5	
Pcs/Hr										7		
24											a	
ROUTING:					<u>Γ</u>	CK DEPT					1	
VALUE NO.	LANDS OF SERVICE			OPERATIO	OPERATION 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.												
Cycle Time												
-								-				
Pcs/Hr				- 100								
						*						
ROUTING:												
are contact.				OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Cum. Total Down time		Notes			Scrap	Scrap Code
									((*))			
Setup Hrs.												
					b							
Cycle Time												
Cycle Time						- 3						
Pcs/Hr								Ye				
. 55/111												
								E				
ROUTING:												<u> </u>
	nstructions	Down T	ime Codes		1011 - 1	F	irst Part In	spection	Record			
•		1 Maintenand		Date Part	Time Of D	Approved	Mtrl	Rev			NT-X	
		2 Tooling		2-10-16	Time Of Day	Yes / No	Check	Letter				
		3 Setup 4 FAIR	Setup FAIR		4:400	Y	~	F	TC			
		5 Training										
CECONDARY	Y PRODUCTIO	6 Meeting			PAGE	1						
JECUNDAK)	FRUDUCIIO	N KECUKD			PAGE	L					Test Form	10/15/15