Part No.		901-10-1/4		Component		901-A-BLNK			control devices, LLC			
Order No.		401562		Heat Lot #					devices, LLC			
Order Qty		20		W/O # from Box		386 625						10
	HAT STATE			OPERATIO	N 1					THRU	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10 .	2-23-16	DG	7.5		30	6n	5			2	1-16	
Setup Hrs.										0	55	
6m								50%	7	1		
Cycle Time								00		15		
								A.	2 DAT	11/	+	
9m						0		- 	D P	hI	V.L	15000
Pcs/Hr						1		(g)	VV VI	10		ė
6									•		P	
ROUTING:					L							
AND A PROPERTY.				OPERATIO	N 2		of might and the		THRU-			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.	 ,										-	
setup rirs.												
	÷	-2										
Cuala Tima												
Cycle Time					_							
- All												
Pcs/Hr												
ROUTING:	HINANOVA LASII	S 355		OPERATIO	N 3	NAME OF TAXABLE PARTY.	P 10 10 17	17.00		THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
					_							
Setup Hrs.												
Cycle Time												
•												
Dec /11:												
Pcs/Hr												
DOLLTING												
ROUTING:	nstructions	Down T	ime Codes			-	irct Part In	spection	Record			
Mores / I	nati uctions	1 Maintenand		Date Part	50000 ON-100-1-1	Approved	irst Part In Mtrl	Rev			20000 PP	
		2 Tooling		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector Notes			
		3 Setup		2-23.16	6p	P	/	B				
		4 FAIR 5 Training										
		6 Meeting										
CCONID ADI	/ DDODLICTIO	NI DECODD			DACE						220 TO STATE OF THE PARTY OF TH	-concentration records