					Contr	ol Devices	LLC / Wo	rk Order	Productio	n Record							
Part No. 873		515001		Rev Letter			TD	10			Heat Lot #						
Order No.		154	65	Component P				500			or						
Order Qty		10 40°						/A	,	Box W/O #'s Found on Label			-				
QTY CHANGE INLS/DATE					, 1			(14-1915)									
QII CH	ANGE INES	JUNIE	Snecia	al Notes /	Instructio	ins	(F				Standard Cycle Time & Setup Time Vertified 1st Operation						
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Date	Emp. Name		Setup Hours	Total Pcs	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Oper. Efficiency	Down	Code	Scrap Pcs.	Pcs/Hr	S/U hrs	Actual S/U	Setup %
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waciiiie	**		I		ACTION OF	0	0	STD CYC	LE TIME				1	2007		0	#DIV/0!
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21110	Janay	Miles Soller			•		1022	Routing:	U	HDIV/U:	U	Buch	U		SHAPE A	47	
								0.			First P	art Ins	spection	n Reco	ord		
Final Part Calculation				ation		Total Down Time Description		Hours	Date Par Submitte	t Time		Approved		Inspe	ctor		lotes
Total Counted Pcs			(from packing)		1	Maintenance		0	8-23-14	4 10An		yps A		_(dst	0#	Links I	
Total Scrapped			0		. 2	Tooling		0	THE REAL PROPERTY.			1'			-	9/	
3rd Opera	3rd Operation Count			0	3	Setup Idle	e	0		п				ñ			tigo
2nd Operation Count				0	4	Other		0					100 E				
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