		Special Notes / Instructions	ROUTING:						77 SB	Date Emp. Name	Mach. No.	Caps/Plugs	Snap Rings	Flare Tubes	Copper Tubing	<b>Brazing Rings</b>	Flare Nuts	Order Qty	
		ructions								e Prod Hrs.		Do not req	Located or	Use their v	Located or	Located or	Six digit no		
6 Meeting	<ol> <li>Maintenance</li> <li>Tooling</li> <li>Setup</li> </ol>	Down Time Codes							τ	Total Pcs.		Do not require traceability.	Located on the bag followed by "Lot Number."	Use their work order number and date on the box label.	Located on the spool label, starting with the letter "M."	Located on the box label, directly above the word "heat."	Six digit no. located on the box label under box quantity.	4	
										Cum	Setup Hrs.	×.	red by "Lo	ber and d	el, starting	directly a	e box labe		
	Date Part Submitted									Cum. Total			t Number	ate on th	with the	bove the v	under b		
	Time Of Day									Down Time	Cycle Time		•	e box label.	letter "M."	word "heat.'	ox quantity.		
	Approved Yes / No									Down Time Code									
	Mtrl Check												<b>.</b>				-		
	Rev Letter	First Part I		J					25		Pcs./Hr							110,	
	Inspector	First Part Inspection Record				1,	_			Notes							C-RING	104-18-1/4-7/8	
					1	)/ c	5				Thru- put/8hrs						246	39:	
	Notes		1									9					N/A	395871	
				P						Scrap									
										Scrap Code									