Part No.		9-3-E-BLNK		Component		A02071-0076		216	CD contr	ol	
Order No.		397690		Heat Lot #		194274.18.1		17 50	device	es, LLC	
Orde	er Qty	2	250 W/O # from Box					40	r <sup>o</sup>	100	
				OPERATIO	N 1				THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
.H4 H1	3-4-16	16	6/2	125	236				1	//	
Setup Hrs.	7 10		0.	111				90	*		
2 hrs								NOT NOT			
Cycle Time					-			10 H	n <sub>e</sub>		
2m133		<u> </u>			-				1.8		
01117-								(00)			
Pcs/Hr							/	11.40	. 10		
								Bir			
24	W-							3	790		
ROUTING:	flat is	•							9		
No. of Persons				OPERATIO	N 2	D.	Grade I	A SECTION OF THE PROPERTY OF T	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
						Cirre		,		Couc	
Setup Hrs.								14.1			
Cycle Time			9				1000				
Pcs/Hr											
							1				
ROUTING:		/4.A.M.		OPERATIO	N 3	ARL VALUE	Service Land	NO THE WOOD OF THE PERSON OF COMP	THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down	Down time	Notes		Scrap	
wacii wo.	Date	Lilip. Name	FIOU IIIS.	Total res.	Cuili. Total	time	code	Notes	Scrap	Code	
Setup Hrs.											
-						4					
Cycle Time											
Cycle Time						-					
		10.							8		
Pcs/Hr								u 10			
,											
ROUTING:											
Notes / Instructions		Down Time Codes			First Pa			spection Record			
		1 Maintenance		Date Part	lime ()t l)av		Mtrl	Rev Inspector	Notes	Notes	
		<ul><li>2 Tooling</li><li>3 Setup</li></ul>		Submitted		Yes / No	Check	Letter	QAInso		
		4 FAIR		3-4-16	9.75	YES		A DIT	(In Insa)	7.9	
		<ul><li>5 Training</li><li>6 Meeting</li></ul>						(3)	CONTRACTOR OF THE PROPERTY OF		
SECONDARY	PRODUCTIO				PAGE 1	1			Test Form	10/15/15	