| Control devices, LLC FR  |                              |                  |    |   |   |     | 明年 |    |   |  | 2-2-16 | 02/02 |          | 22 R          | 2-1-16 6 | 02/01 | 14 | 02/01 | Date                  | Order Qty               | Order No.           | Part No.        |
|--|------------------------------|------------------|----|---|---|-----|----|----|---|--|--------|-------|----------|---------------|----------|-------|----|-------|-----------------------|-------------------------|---------------------|-----------------|
|  |                              |                  |    | - |   |     |    |    |   |  | 20     | 67    |          |               | 06       | 63    | 50 | C) X  | Name                  | 6,000                   | 398220              | PWN40028-H      |
| om Loads =   | 201                          | TOTAL PCS.       |    | , |   |     |    |    |   |  | d      | B     |          | 6             | 00       | 0     | 0  | W     | Prod.<br>Hours        | 11,000                  |                     | 128-1           |
| FOR DAVENPORTS & BROWN & SHARPES ONLY: To Figure Pi<br>From Loads = Pcs/Bar x Total loads ran during shift x Bars per load | Special Notes / Instructions | CS. PRODUCED     |    |   |   |     |    |    |   |  | 2900   | 3125  |          | OCSI          | 2475     | C     | 0  | 1100  | Total Pcs             | * 3                     | TY CHANGE INLSIDATE | ADDED W/O #     |
| I loads ran d  |                              |                  |    |   |   |     |    | 10 |   |  | 11,170 | 68    |          | ()            | U        | C     | 0  |       | Cum                   | Actual                  | Standard            | CYCLE           |
| PES ONLY:  |                              |                  |    |   |   |     |    |    |   |  |        | 20    |          | 45            | 75       |       |    | 00    | Cum. Total            |                         |                     | TIMES           |
| To Figure Pieces<br>lars per load  |                              |                  |    |   |   |     |    |    |   |  | ſ      |       |          |               | 0        | 11    | 11 |       | Material H            | Actual Pcs/Hr           | Planned Pcs/Hr      | TITIU-F UVOLITS |
| irst Part Insp   |                              |                  |    |   |   |     |    | 5/ |   |  |        |       | - "      |               |          | 4     | 艾  | ð,    | Material Heat Lot No. | s/Hr                    | cs/Hr 330           | SILIS           |
| 21-16  | Date Part<br>Submitted       |                  |    |   |   |     |    | 0  |   |  |        | B     | i        | 7,5           | 1        | さい    | ~) | N     |                       | Com                     |                     |                 |
| 60   |                              |                  |    |   |   |     |    | () | + |  |        | C     | 6        | 2             | 1        | -     | 4  | w     | Time<br>Code          | Component               | Wgt/Bar             | wgurc.          |
| DAN  | Time of Day                  |                  |    |   |   |     |    |    | 1 |  |        |       | Z        | \$ 12         |          |       |    |       |                       | A060                    | 8.1                 | 0.0700          |
| 3  | Approved<br>Yes/No           |                  |    |   |   | 6   |    |    |   |  |        |       | . 2      | 5+6           |          |       |    |       |                       | A06021-0016             |                     | _               |
| 5  | Mtrl<br>Check                |                  |    |   |   | 1   | 7  |    |   |  |        |       | - CALLED | 2             |          |       |    |       | z                     | 0.0                     | ω 4                 | N) -            |
| 4  | Rev l                        |                  |    |   | 7 |     | 1  | 3  | • |  |        |       |          | 2356          |          | 1     |    |       | Notes                 | - Training<br>- Meeting |                     |                 |
| Q.   | Inspector                    | TOTAL SC         |    | ( | 7 | 1   | =  | -  | 1 |  |        |       |          | sues, keepins |          |       |    |       |                       | ning<br>ting            | ~ <del>5</del>      | - Tooling       |
| 9 000  |                              | TOTAL SCRAP PCS. |    |   |   | _   | 3  |    |   |  |        |       |          | Jand?         |          |       |    |       |                       |                         | Setup A             |                 |
|  | Notes                        |                  |    |   |   |     |    |    |   |  |        | Ć     |          |               | 1        | C     | C  | 0 =   | Scrap<br>Pcs.         | Pcs./Bar                | Setup Allowed Hrs.  | Mach No.        |
|  | 1/                           | 100              | 4. |   |   | 7.0 |    |    |   |  | 1      | C     |          |               | 1        | 0     | 0  | 0 =   | Scrap<br>Code         | 114                     |                     | S6              |