Part No.		703-12-3/16-3/8		Component		703-12-3/16			control devices, LLC			
Order No.		400586		Heat Lot #					devices, LLC			
Ord	er Qty	9		W/O # from Box								20
	1700			OPERATIO	N 1			Name of the last		THRU	-PUT/8HRS	210
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
StopPvill	2/15/16	P.6.	/		9			7	- 1			<u> </u>
Setup Hrs.								Vc	DOU	7		
12 min.												
Cycle Time									- 1 0-	16		
Puin.									200			
Pcs/Hr							22	-0	150			
27											1	
ROUTING:											DUT (OUDS)	
		A ARTON STORY		OPERATION 2		Down	Down time				PUT/8HRS	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
Setup Hrs.												
Cycle Time												_
Cycle Time												
Pcs/Hr												
PCS/III												
ROUTING:						_						
KOOTING:		STATE OF STATE OF	A RECEIVED	OPERATIO	N 3	25 10 Day				THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		711110	Scrap	Scrap Code
Setup Hrs.												412
octup ms.												
Cycle Time												
7,0,0,1,1110						(*						
Pcs/Hr												
r cs/ mi						- 100		4				
						. 1031						
ROUTING:												
Notes / I	nstructions	Down T	ime Codes				irst Part In:	THE RESERVE AND ADDRESS.	Record			
		1 Maintenance2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Note		Notes	
		3 Setup 4 FAIR										
		5 Training						[
		6 Meeting										
SECONDARY	PRODUCTIO	N RECORD			PAGE	1					Tost Form	10/15/15