

Control Devices LLC Work Order Production Record

Machine No.

Rev Letter

Planned Pcs/Hr

Remaining Loads

Wgt/Bar

Bars/Load

Wgt/Pc

Setup Allowed Hrs.

Setup Actual Hrs.

Setup %

#####

Part No. 11010 001

Order No. 327653

Order Qty

Component

11010001-001

Date	Emp. Name	Clock #	Prod. Hours	Setup Hours	Total Loads	Pieces Today (bars)	Planned Hours	Cum. Total	Balance Due Pcs	Plan Pcs/Day	Actual Pcs/Day	% Mach. Efficiency	Material Heat Lot No.	Mach Down Time	CODE	Scrap Pcs.	Notes
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3/24 12:31 12 125 125 125 0 0 0 0 0 0 0 0 0 0 0 0 1/8, 27 Drill

3/24 12:31 12 125 125 125 0 0 0 0 0 0 0 0 0 0 0 0 100

3/24 12:31 12 125 125 125 0 0 0 0 0 0 0 0 0 0 0 0 100

3/24 12:31 12 125 125 125 0 0 0 0 0 0 0 0 0 0 0 0 100

3/24 12:31 12 125 125 125 0 0 0 0 0 0 0 0 0 0 0 0 100

3/24 12:31 12 125 125 125 0 0 0 0 0 0 0 0 0 0 0 0 100

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3/24 12:31 12 125 125 125 0 0 0 0 0 0 0 0 0 0 0 0 100

3/24 12:31 12 125 125 125 0 0 0 0 0 0 0 0 0 0 0 0 100

First Part Inspection Record

Total Planned Pcs 0 Total Counted Pcs 1 Maintenance 0

BarStock Efficiency #DIV/0! Actual Efficiency #DIV/0! Setup Idle 0

Total BarStock Pcs #DIV/0! Alternate - Tooling/Units/ S/U 5 0

Notes

3/25-11 6:30 4:53 100% 100%