Part No.		P1010001-10		Component		P1010001-20			1 1		n contr	ol.
Order No.		403739		Heat Lot #		11010001 20			50/	2 G 2	contr	es, LLC
Order Qty		675		W/O # from Box					8	NO		
un Seitzen	基本的		以其他主意 中		OPERATION							
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
COBRA	3-11-16	Bo	8	97	143	2	3					
Setup Hrs.	3-11-16	JS.	8	56	199		,					
	3/14/16	MC	8	72	353							
Cycle Time		BH	1.5	19	312			-	6)0	\	
3 MIN 20	3/15/16	BI,	7	74	446		.5	1	J \			
SEC Pcs/Hr	3/15/16	JO/MC	3	38	484							
	31/6/16	BI	5	43	560							
14	3/16/16	MC	8	100	660							
ROUTING:			San Jan Baran									
		A CONTRACTOR			OPERATIO	Down	Down time					Scrap
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	time	code		Notes		Scrap	Code
	316116	BA	2	16	6/6					_		
Setup Hrs.				Ťá.		7				_		-
Cycle Time				7.						14		
Cycle Time					I.C.				222			
								-	5 3	9		
Pcs/Hr												
		-									0	
ROUTING:							112					
	The State of the S				OPERATIO						New July	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												
Setup His.												
Cycle Time												
Pcs/Hr												
. 30/111												
ROUTING:												
Notes / Instructions FOR B&S ONLY: To Figure 1			Down Time Codes						ction Record			
FOR B&S ONLY: To Figure Pieces From Loads = Pcs/Bar x		 Maintenance Tooling 	е	Date Part Submitted	Time Of Day	Approved Yes / No	I I Inspector I			Notes		
Total loads ran during shift x		3 Setup		Sabinited		103 / 140	CHECK	Letter				
Bars per load												
CECO1:-	Į,	6 Meeting										
SECONDARY	PRODUCTION	N RECORD			PAGE 1						Test Form	10/15/15