Part No.		11-3-28		Component		11-3-B-BLNK			CD control devices. LLC		
Order No. Order Qty		391658		Heat Lot # W/O # from Box		NIA					
ed extended		Mark North		OPERATIO		AND DESCRIPTION OF THE PERSON		00000	A Section of Section Ti	HRU-PUT/8HRS	T
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
ĝ	11/25/19	1.6.	3		4					2	22
Setup Hrs.					_			7	hart	_	
10min			3					00	BOE.	/	
Cycle Time								Jk.	1.50	6	
Pcs/Hr							-	30	15	Ź	
ROUTING:										3	
									HRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
Cotum Um				Q		ν.			(8)		10
Setup Hrs.											
Cycle Time											
											_
Pcs/Hr											
										-	
ROUTING:	to division with the	CASTLE NO.	4715 Jan 8 V	ODEDATIO	N 2		- SANSELDIANE	S 154 (J 144)	To the second Training	IBU BUT /OUDG	
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.							9				
Cycle Time		_									
Pcs/Hr								10			
ROUTING:											
Notes / Instructions Down Time Codes First Part Inspection Record											
		 Maintenance Tooling Setup FAIR Training 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
SECONDARY	Y PRODUCTIO	6 Meeting			PAGE :	1				Test Form	10/15/15