Part No. Order No. Order Qty		7-4-D-BLNK 390848 500		Component Heat Lot #		A02071-0046			control devices, LLC			
				-	W/O # from Box				-			20
Olu Columbia	er Qty			OPERATIO						THRIL-D	UT/8HRS	48
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	THRO-I	Scrap	Scrap Code
MI	1-29-6	BA	7	336		0			La rino		0	
Setup Hrs.	1-30-16	HUD	7.5	346	687	0			10000 F		0	1
The									HUB			
Cycle Time												7
/m/13								142	11 0			
Pcs/Hr								n.	More			
410								F	55		(A)	
ROUTING:				1		E FOR TOP H	HOLE				1	
第二次上述		SALE DE LA		OPERATIO	N 2					THRU-P	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
		-										
Setup Hrs.				u 248								
				,		1.0						
Cycle Time				-								
Pcs/Hr				_								
,												
							_					
ROUTING:		Harry Control	Profession of the	OPERATIO	N 3	E VEVO	- Seatharday			THRU-PI	UT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
-										-		
Setup Hrs.										_		
Cycle Time										1		
						2						
Pcs/Hr								-4				
ROUTING:				,					iis .			
	structions	Down T	ime Codes			F	irst Part Ins	spection	Record			
		1 Maintenance 2 Tooling		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector Notes			
		3 Setup 4 FAIR		1-27-16	1:50 p	4/E>	V	B	DH	C. CO		
		5 Training6 Meeting			•	,						
ECONDARY	PRODUCTIO		H		PAGE :	i					Test Form	10/15/15