

Part No.	702-12-3/6	Component	702-A BLNK			
Order No.	400010	Heat Lot #				
Order Qty	150	W/O # from Box	388134			

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
3	2-9-16	DG			9				4	22
	2-10-16	CS	8	34	43					
Setup Hrs.	2-10-16	DG	8	34	77					
8m	2-11-16	CS	2	8	85			JOB-OUT		
Cycle Time										
18m										
Pcs/Hr										
3										

\$3.20
 2-10-16
 CS
 4

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions		Down Time Codes	First Part Inspection Record						
	1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
	2 Tooling								
	3 Setup								
	4 FAIR								
	5 Training								
	6 Meeting								