


Part No.	7-3-20	Component	7-3-E-BLNK	
Order No.	398957	Heat Lot #		
Order Qty	45	W/O # from Box	395517	

OPERATION 1										THRU-PUT/8HRS	24
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
10	2/6/16	PG.	4.5		17						
	2-8-16	CS	8	26	43						
Setup Hrs.	2-8-16	DG	8	27	70						
6 MINS	2-8-16	CS	8	25	95						
	2-9-16	DG	1	3	102						
Cycle Time											
15 MIN											
Pcs/Hr											
3											

ROUTING:

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		2-8-16	4:40p	Y	✓	3	DC	