Part No.		501-3-1/4		Component		501-A-BLNK			GD control devices, LLC			
Order No.		396738		Heat Lot #					devices, LLC			
Order Qty		200		W/O # from Box		380417						
				OPERATION 1						THRU-	PUT/8HRS	0
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down ≱ime	Down time code		Notes		Scrap	Scrap Code
M	1-12-16	OG	215		49	4m	3				3	11
10	1.13.16	CS	1	15	64							
Setup Hrs.	1-13-16	06	8	159	223			Jol	3-out			9
4m												
								J2		_		
Cycle Time									/ n.d	h		
3 m								-/	JE NA			
Pcs/Hr									The same	11	0	
							1	C		2 .		
									1	3		
ROUTING:												
	港灣的對於		第3章 第3章 第4章 第4章 第		OPERATION 2			THRU			PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Cataon Ilaa	-											
Setup Hrs.												
Cycle Time									_ =			
Cycle Time												
Pcs/Hr												
						=						
ROUTING:												J
			and the second	OPERATIO	N 3					THRU-	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes			Scrap	Scrap Code
Setup Hrs.												
Cycle Time					<u> </u>							
Cycle Time										_		
Pcs/Hr								,			-	
. 30/111												
ROUTING:												
	nstructions	Down T	ime Codes			F	irst Part In	spection	Record			
		1 Maintenand	ce	Date Part Submitted	Time Of Day	Approved	Mtrl	Rev	Inspector		Notes	
		3 Setup	2 Tooling3 Setup		3:50 Pm	Yes / No	Check	Letter B	WEB			
		4 FAIR		1-12-16								
		5 Training6 Meeting										
SECONDARY PRODUCTIO					DAGE :	1					Tost Form	40 /45 /45

111