


Part No.	R1310-8	Component	R1310-8U	
Order No.	389658	Heat Lot #		
Order Qty	324	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S 18	11-10-15	MP	2.5	120 ⁰²	120	3	3		2	11
Setup Hrs.	11-10-15	SB	4.5	184	304			move to 0467		
Cycle Time										
Pcs/Hr										

Job Out
BC
\$220
11/11/15
SS.
2

ROUTING:

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
1 Maintenance		11-10-15	10:50	YES	OK	C		
2 Tooling								
3 Setup								
4 FAIR								
5 Training								
6 Meeting								