Part No. Order No.		P25010 384280		Component Heat Lot #		P25001			control devices, LC			
									1	-	device	es, yes
Order Qty 1200 W/O # from Box OPERATION 1												
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
KINGS - 0470	11-4-15	cs 37	.42	3	9							Code
Setup Hrs.	11-17-15		2.5	17	94			-	1 ~1/		9	17
,5	11-16-15	SN CS	3	73	976			0	3604		3	22
Cycle Time				10								
.30						900	14	6	86			
Pcs/Hr						4	11	20	7			
Mo							1	6		1	m	
ROUTING:										1	0	
La Bross week.	CHEROLIES.				OPERATION	ON 2 Down	Down time			116 0000		Caran
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code		Notes		Scrap	Scrap Code
Setup Hrs.				8		i.			λ			
octup mo.		0										
Cycle Time												
Pcs/Hr												
. 65/111												
ROUTING:					00-00-							
No all No	D.				OPERATIO	DOWn	Down time	THE STATE OF	No. 200	No. of the	y a little in	Scrap
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												
Cycle Time											Σ	
Pcs/Hr					-			<u> </u>				1
	No.											
									2			
ROUTING:	oteueti- T					1						
Notes / Instructions FOR B&S ONLY: To Figure		Down Time Codes Maintenance		Data Part	Date Part Time Of B Approved Mtrl Rev							
Pieces From Loads = Pcs/Bar x 2		2 Tooling		Submitted					CGP C	Notes		
55 To 10 10 10 10 10 10 10 10 10 10 10 10 10		3 Setup 4 FAIR		11-12-14	2:5	4/2>		1	Ato	100	M. The	
The state of the s		5 Training				1.		t)[
		6 Meeting										
SECONDARY	PRODUCTION	RECORD			PAGE 1	a a		-			Test Form	10/15/15