


Part No.	5-2.5-8	Component	5-2.5-D-BLNK	
Order No.	399947	Heat Lot #		
Order Qty	10	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS		32
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
7	2-9-16	CS	3		20					
Setup Hrs.										
8 min										
Cycle Time										
13 min										
Pcs/Hr										
4										

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		2-9-16	10:30	YRS	✓	A	DT		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									