


Part No.	1304-A-BLNK	Component	A02071-0128	
Order No.	397365	Heat Lot #		
Order Qty	75	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
H4	1-19-16	HVD	1	9		7	1		0		
	1-20-16	HVD	0	0	9	8	1		0		
Setup Hrs.	1-21-16	HVD	0	0	9	8	1		0		
2	1-22-16	HVD	1.5	19	28	7	1	Jobout	0		
	1-13-16	HVD	2.5	30	58	7	3	HVD	0		
Cycle Time											
4 MIN 40 SEC											
Pcs/Hr											
11								2-1-16 SS			

ROUTING: OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING: OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

Notes / Instructions	Down Time Codes	First Part Inspection Record						
1 Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
2 Tooling		1-19-16	10:30a	YFS	✓	4	HF	
3 Setup						C		
4 FAIR								
5 Training								
6 Meeting								