


Part No.	WP2508	Component	A02001-0028	
Order No.	397750	Heat Lot #		
Order Qty	300	W/O # from Box		

OPERATION 1								THRU-PUT/8HRS	11/2	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
OKUMA	11/25/16	BT	2.5	15	15	4.5	3			
	1-25-16	JO	5.0	33	48					
Setup Hrs.	11/26/16	BT	2.5	72	120	.5	5			
4.5	1-26-16	JO	3.0	21	141					
	1-26-16	BA	8.0	69	210					
Cycle Time	11/27/16	BT	6	48	258					
4.00	1-27-16	JO	6.0	47	305					
Pcs/Hr										
4										

OPERATION 2										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
B/S-17	11-26-16	MP	3.5	121	121	2.0	3		1	11
	1-27-16	MP	1.5	185	306					
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		11/25/16	3:25AM	yes	✓	Δ	MRox	