


Part No.	902-12-1/4	Component	902-A-BLNK	
Order No.	396735	Heat Lot #		
Order Qty	18	W/O # from Box		

OPERATION 1										THRU-PUT/8HRS	72
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
9	1-12-16	CS	1.5		10						
	1-12-16	DG	8	55	65						
Setup Hrs.	1-13-16	CS	6.5	49	114			JOB-045			
6 MINS											
Cycle Time											
6 MINS											
Pcs/Hr											
9											

ROUTING: SANDBLAST / BRIGHT DIP / REAM / MS PACK

OPERATION 2										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

OPERATION 3										THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code	
Setup Hrs.											
Cycle Time											
Pcs/Hr											

ROUTING:

Notes / Instructions	Down Time Codes	First Part Inspection Record						
	1 Maintenance 2 Tooling 3 Setup 4 FAIR 5 Training 6 Meeting	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes
		1-12-16	3:30 PM	YES	✓	A	WAB	