

Part No.	9-4-12	Component	9-4-F
Order No.	340023	Heat Lot #	
Order Qty	90	W/O # from Box	N/A



OPERATION 4										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
2	11/10/15	DG	4		40					
	11/11/15	DB	8	50	90					
Setup Hrs.	11/11/15	DG	3	18	108					
6m										
Cycle Time										
Pcs/Hr										

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OPERATION 5										THRU-PUT/8HRS
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:										
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		11-11-15	9AM	YES	✓	B	DA		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									