Part No.		5-4-12		Component		5-4-D-BLNK			CD control devices, LLC			
Order No.		390843		Heat Lot #								
Order Qty		80		W/O # from Box		381 443						
				OPERATIO	N 1		Section	R STORY		THRU	PUT/8HRS	
Mach No.	Date	Emp. Name		Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
8	11/20/15	DG P-6.	15	33	37			day	in Som		3	22
Setup Hrs.	11/20/0	DG	P	86	123			main.	in for linance	-		
6~	11/23/15	P.6.	,5	4	12			1/	2 day			
Cycle Time		ar.						7		,		
.216								Vc	bol	+		
Pcs/Hr								10	12/) 		
								PIÓ	200	,	9	
ROUTING:									10	\		
KOOTING:		115 L	MODAL MESSAGE	OPERATIO	N 2				THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
					_							
Setup Hrs.				,								
Cycle Time												
Pcs/Hr												
DOUTING												
ROUTING:			port Sala certa	OPERATIO	N 3			H WHI CATE	OF LINES	THRII.	PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes		Scrap	Scrap Code	
Setup Hrs.												_
			-	-								
Cuala Tima												
Cycle Time												
									10.71			
Pcs/Hr										====		
	.10											
							-					
ROUTING:											I	
Notes / Instructions Down Time Codes First Part Inspection Record												
		 Maintenand Tooling 	ce	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	D C	Notes	
		3 Setup	Setup Setup		12:30ps	465 NO	Check	Letter	DH (339)		The state of the s	
		4 FAIR 5 Training		11-20-15	Yes	100		A		,		
		6 Meeting						AND DESCRIPTION OF THE PERSON				
SECONDARY	PRODUCTIO	N RECORD		PAGE 1							Tost Form	10/15/15