Part No.		0042-64-C		Component		A06101-0042				CD contr	ol
Order No.		396768		Heat Lot #]	device	es, Luc
Ord	er Qty	7	75		W/O # from Box						110
Mach No.	Date	Emp. Name	Prod Hrs.	OPERATIO Total Pcs.	N 1 Cum. Total	Down time	Down time code		Notes	THRU-PUT/8HRS Scrap	Scrap Code
CNC T42	1/22/16	BT 135	1.5	30	24	4	3		Week/Week	"	Couc
Setup Hrs.	125-16	50	510	16	40						
4	1-26-16	BI	7.5	21	61	•5	5				
Cycle Time	1.26.16	BA	5,5	13	85						
3.30					,						
Pcs/Hr									-		
14									ji		
ROUTING:	Name of the Party			OPERATIO	N 2			See Land	i i i i i i i i i i i i i i i i i i i	THRU-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	Scrap	Scrap Code
	1/27/16	BJ	3	23	2.3	4	3				
C. I II	1-27-15	20	6.5	45	68				*		
Setup Hrs.	1.27.16	57	3		84						
			-								
Cycle Time	T.										
								14			
D ///							× 1	1-25			
Pcs/Hr								0	5.7		
										P	
ROUTING:					_	_					l
STATE OF STA	See Contract			OPERATIO	N 3	Down	Control Control	pet her		THRU-PUT/8HRS	Causa
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	Down time code	Notes		Scrap	Scrap Code
Setup Hrs.											
									1.51		
Cycle Time						. 61					
									4		
Pcs/Hr								(*)			
Notes / I	estructions	Dayus T	ima Cades	7	77-7-1-1						
Notes / Instructions		Down Time Codes 1 Maintenance		Date Part		First Part Inspection Record Approved Mtrl Rev					
l		2 Tooling3 Setup		Submitted	Time Of Day	Yes / No	Check	Letter	Inspector		
		4 FAIR		1-22	3 50A		√	3 A	Maga		
		5 Training6 Meeting		1 ~ /	311011	go	- /	1	mroje		