

Part No.	TRV1201	Thru-Put/8Hrs	2232	Wgt/PC.	0.0659	Mach No.	20
Order No.	391757	Planned Pcs/Hr	279	Wgt/Bar		Setup Allowed Hrs.	
Order Qty	25,000	Actual Pcs/Hr		Component	A09002-0020	Pcs/Bar	0

- DOWN TIME CODES
- 1 - Maintenance
 - 2 - Tooling
 - 3 - Setup
 - 4 - FAIR
 - 5 - Training
 - 6 - Meeting

Date	Emp. Name	Prod. Hours	Total Pcs	Cum. Total	Material Heat Lot No.	Down Time	Down Time Code	Notes	Scrap Pcs.	Scrap Code
1-19	RL				22323879	6	3			
1-20	E.B.					7	3			
1-20	E.B.					1	4			
1-20	RL					4	3			
1-20	RL	2	90	90						
1-21	E.B.	0				0.5	6	meeting. Problems with threads. T.I.R. shave tool		
1-21	VD	6.1	1240	1330		7	6			
1-22	E.B.	4	1902	3232		10.2	1	Chuck Guard Repair		
1-22	VD	4	1250	4482		2	2	Machine crashed. Brake Drills. Reset shave.		
1-25	E.B.	8	1640	6122		2	2			
1-26	E.B.	4	865	9087		3	2	Machine Brake Drills. Breaking parts off.		
1-26	RL	3	647	9734		6	2			
1-27	RL	3	647	9734		3	2			
1-27	E.B.	0				4	2	Problems with parts breaking off on thread. Shave		
1-28	E.B.	7	1902	11636		1	2	Shave Tool Shave		
1-28	VD	5.3	618	12254				Shave Beest Shave & Thd Roll		
1-29	E.B.	8	1925	14197						
1-30	E.B.	6	1650	15847		1	2			
2-1	E.B.	7	1620	17467		2	4	4 hrs this working on A.9		
2-3	VD	6	569	18036						
TOTAL PCS. PRODUCED										
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control devices, LLC

FOR DAVENPORTS & BROWN & SHARPES ONLY. To Figure Pieces From Loads = Pos/Bar x Total loads ran during shift x Bars per load

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PRIMARY PRODUCTION RECORD

First Part Inspection Record

Date Part Submitted

Time of Day

Approved Yes/No

Mtr Check

Rev Letter

Inspector

Notes