

Part No.	7-3-7	Component	7-3-B MKS	control devices, LLC
Order No.	4031105	Heat Lot #		
Order Qty	50	W/O # from Box	379977	

OPERATION 1								THRU-PUT/8HRS		88
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
8	3-4-16	DG	3		39	6m				
Setup Hrs.										
6m								308		
Cycle Time								00T		
5m										
Pcs/Hr										
11								3-2-110		
								50		

OPERATION 2								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

OPERATION 3								THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code	Notes	Scrap	Scrap Code
Setup Hrs.										
Cycle Time										
Pcs/Hr										

ROUTING:		First Part Inspection Record							
Notes / Instructions	Down Time Codes	Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter	Inspector	Notes	
1 Maintenance		3-4-16	7:30p	Y	✓	C	JC		
2 Tooling									
3 Setup									
4 FAIR									
5 Training									
6 Meeting									