Part No.		R450-1-8		Component		A	A02001-0008			400	- contr	rol
Order No.		395173		Heat Lot #						G.	onti devic	es, LLC
Ord	der Qty	1	L 50	W/o	# from Box				7			
TO SEE FOR				OPERATION	ON 1					THRU	U-PUT/8HR	
Mach No.	11.111	Emp. Name		Total Pcs.	Cum. Tota	Down time	Down time code		Notes		Scrap	Scrap Code
CUT SAW 0067	1/4/16	-57	,2.5	158	+	+	+					
Setup Hrs.								1				
Cycle Time						-						
Pcs/Hr												
ROUTING:			V									
KOOTING:				OPERATION 2						THRU-PUT/8HRS		
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes	HINC	Scrap	Scrap Code
CAGE DIE HEAD	1-5-15	DH	3	157							/	K11
Setup Hrs.	10						-					
								/		1		
								(n	2	-	(9)	
Cycle Time								2	7.0	(10		
			10:	363				A		14		
Pcs/Hr							1		Da	-		
1 05/111	-								20,	/		
						-						
ROUTING:						<u> </u>						
以 当世界都会	AND ANDER	NS A TWO SEEDS		OPERATIO	N 3	Davis	医		AND THE PARTY	THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
										ū.		
Setup Hrs.												
- 1												
Cycle Time												
									-			
Pcs/Hr								8				
ŀ												
ROUTING:												
	structions	Down Ti	me Codes			F	irst Part In:	spection	n Record			
1 2		Maintenance		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev	Inspector	Notes		
3		Setup				162 / NO	спеск	Letter				
		5 Training										
ECONDARY	PRODUCTION	6 Meeting										