Part No. Order No.		1304-30-5/16 397107		Component Heat Lot #		1304-A-BLNK			control devices, LLC			
			o de viene	OPERATIO	N 1					THRU	-PUT/8HRS	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
10	1-15-16	cs	./		1			J	0B.ou	T		
Setup Hrs.								0				
10 min		1			1							
Cycle Time												
35 Ain			_					,		110	0	
Pcs/Hr										4	4	
									1	5	· (X	
ROUTING:						L						
MOOTING:				OPERATIO	N 2	NEW CONTRACTOR OF STREET			THRU-PUT/8HRS			
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	Down time	Down time code		Notes		Scrap	Scrap Code
Setup Hrs.										2 1		
Cycle Time												
Pcs/Hr												
						_					-	
				0				٩,				
ROUTING:				ODEDATIO						(=::=::		
		ARTIC SERVICE CONTRACTOR		OPERATION 3		Down time					THRU-PUT/8HRS Scrap	
Mach No.	Date	Emp. Name	Prod Hrs.	Total Pcs.	Cum. Total	time	code	Notes			Scrap	Code
Setup Hrs.												1
octup mor												
Cycle Time		_										
Cycle Time								-				
								-				
Pcs/Hr						-		2				
ROUTING:												
Notes / Instructions		Down Time Codes						spection Record				
		 Maintenance Tooling Setup 		Date Part Submitted	Time Of Day	Approved Yes / No	Mtrl Check	Rev Letter Inspector		Notes		
		3 Setup 4 FAIR										
		5 Training 6 Meeting										
SECONDARY PRODUCTIO					PAGE 1				Test Form 10/15/15			
												,,