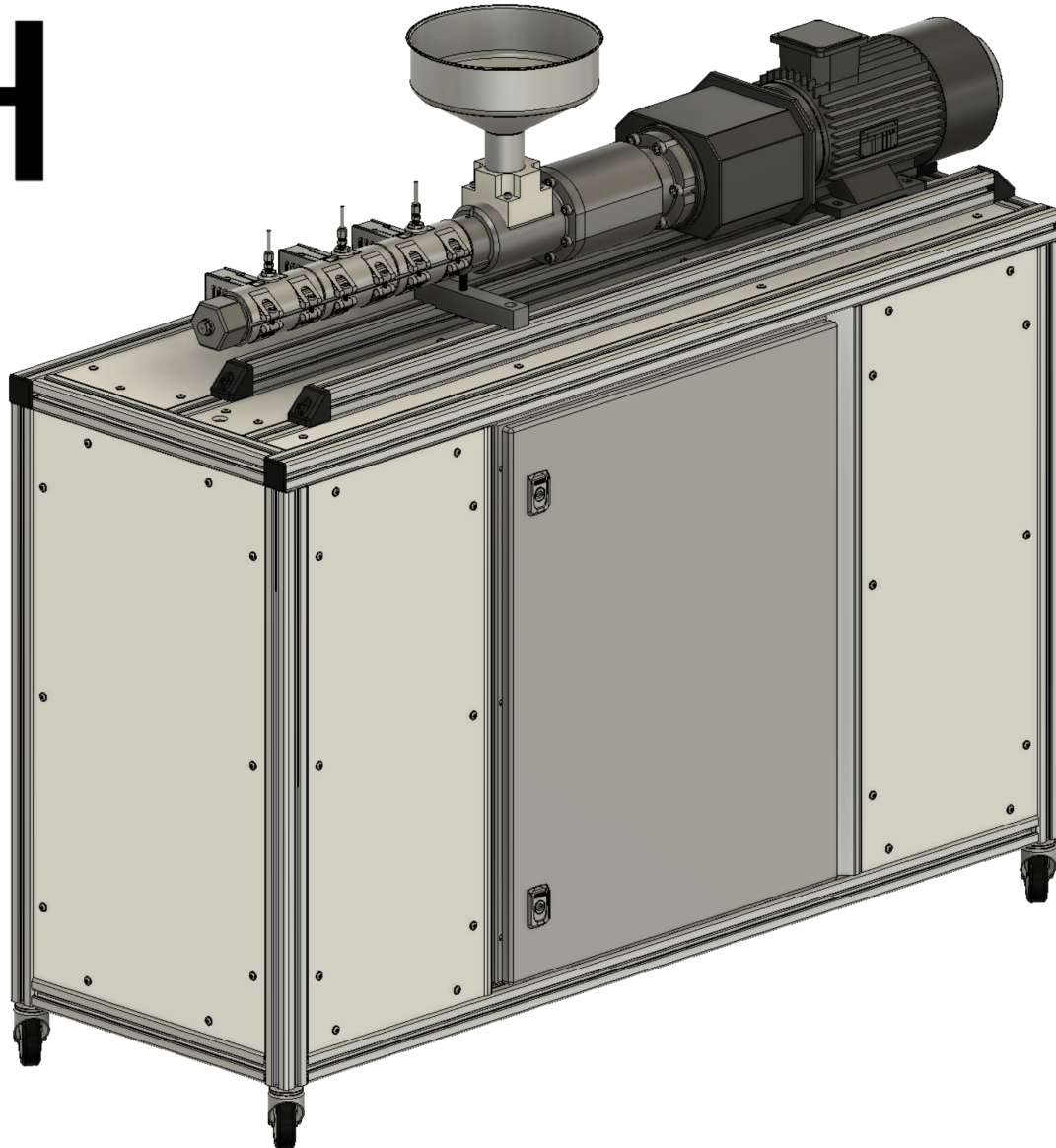
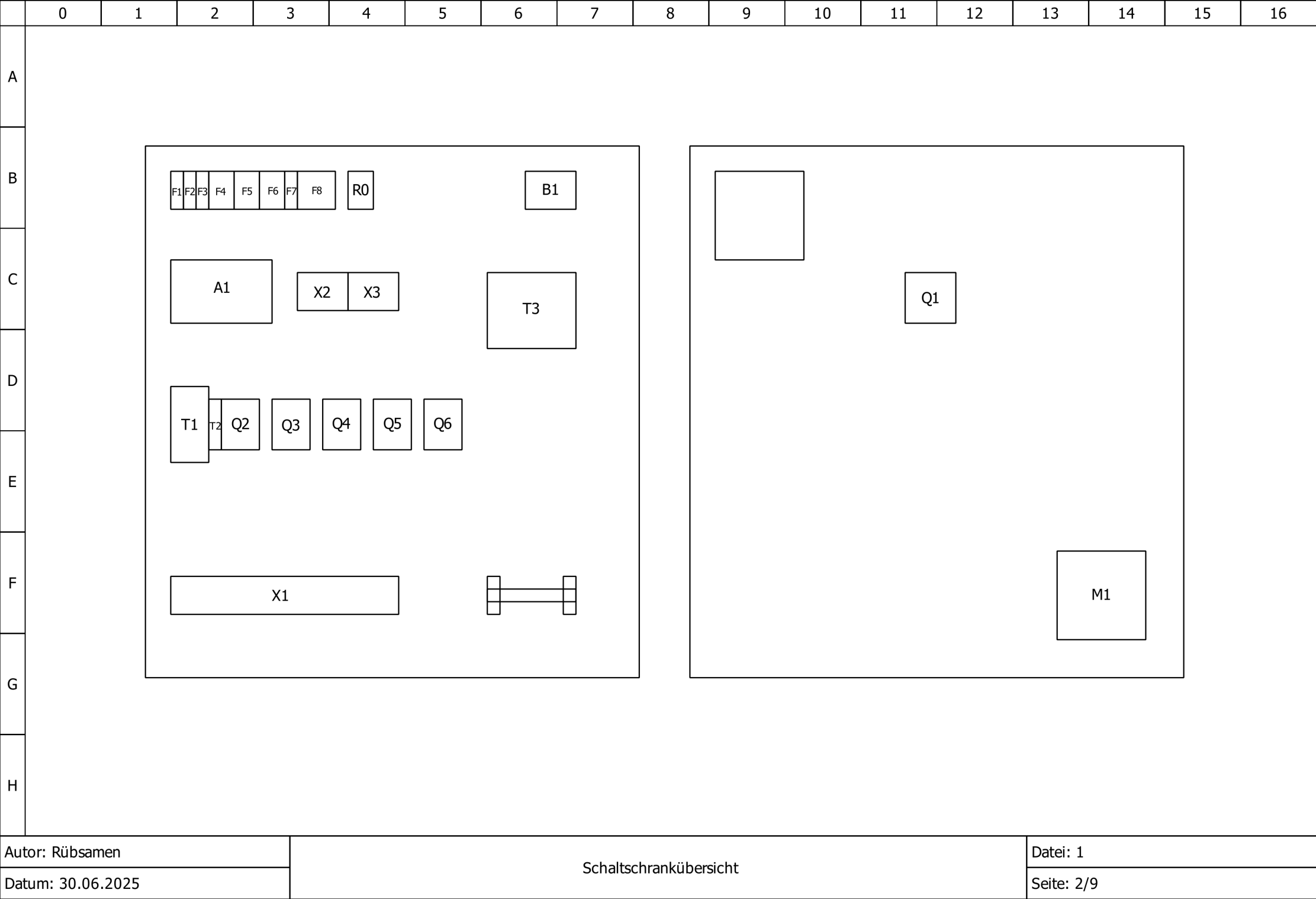
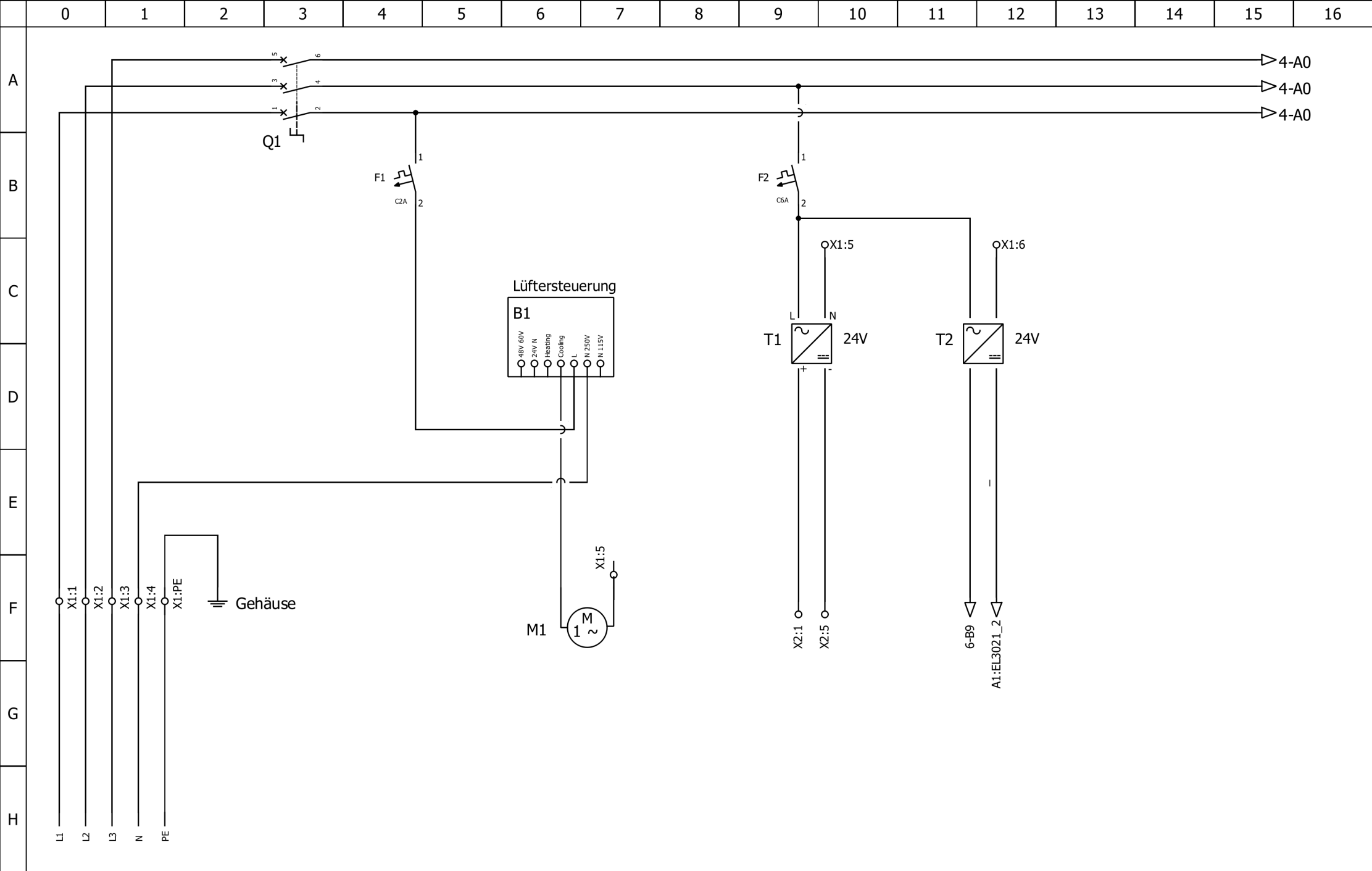
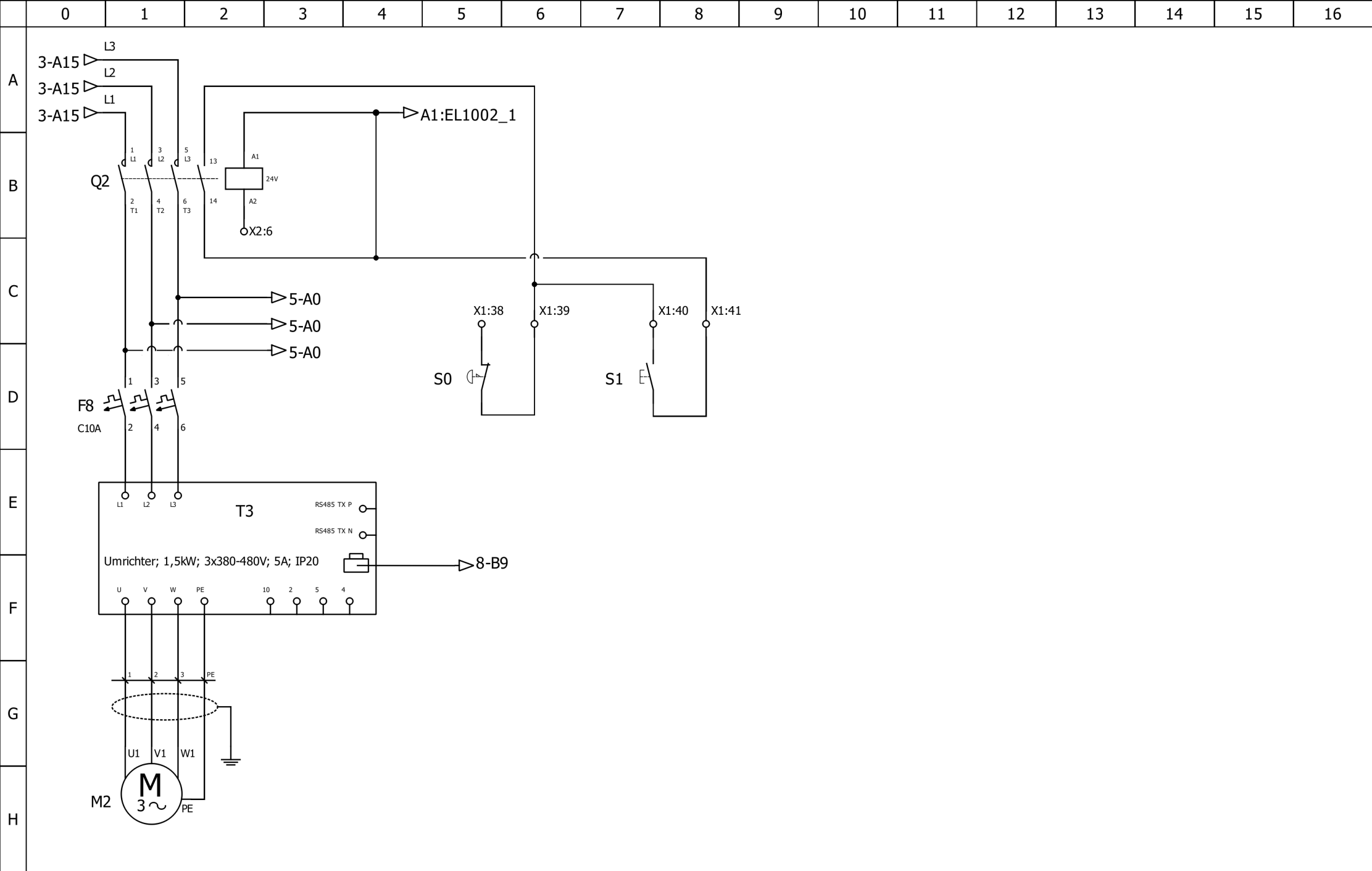
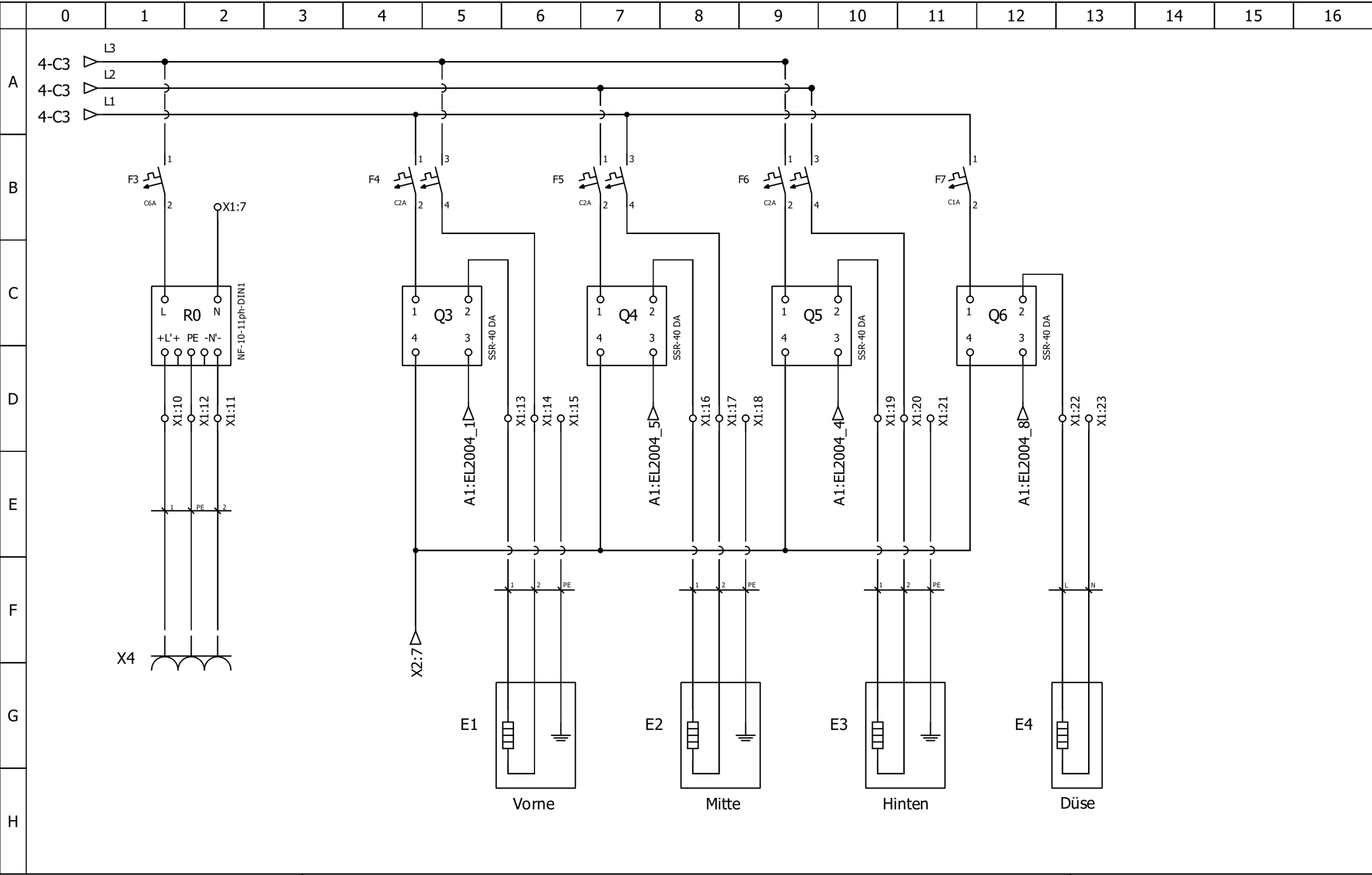


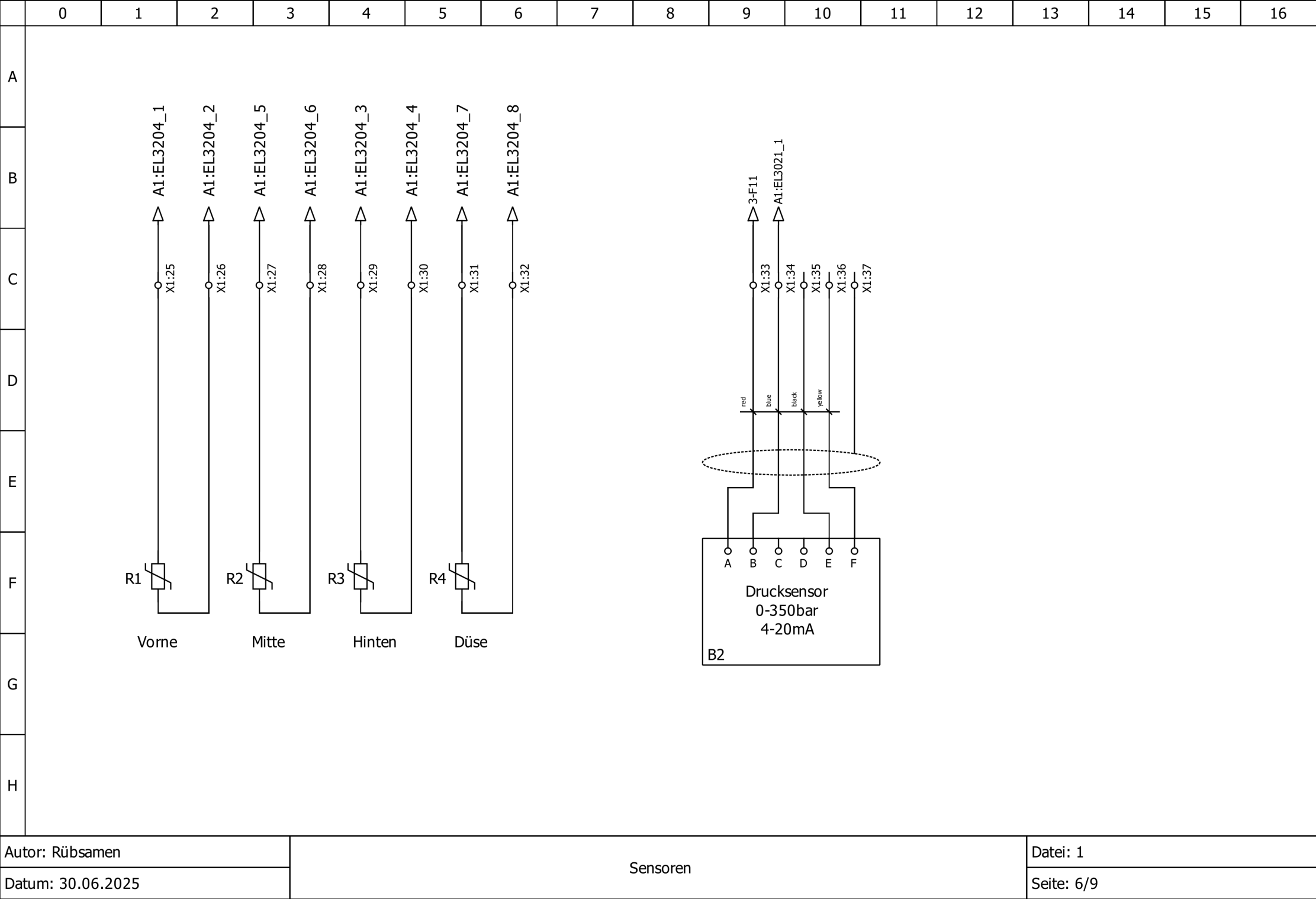
	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
A	<div><div><div>QITECH</div><div>Pro Extruder</div></div><div></div></div>																
B																	
C																	
D																	
E																	
F																	
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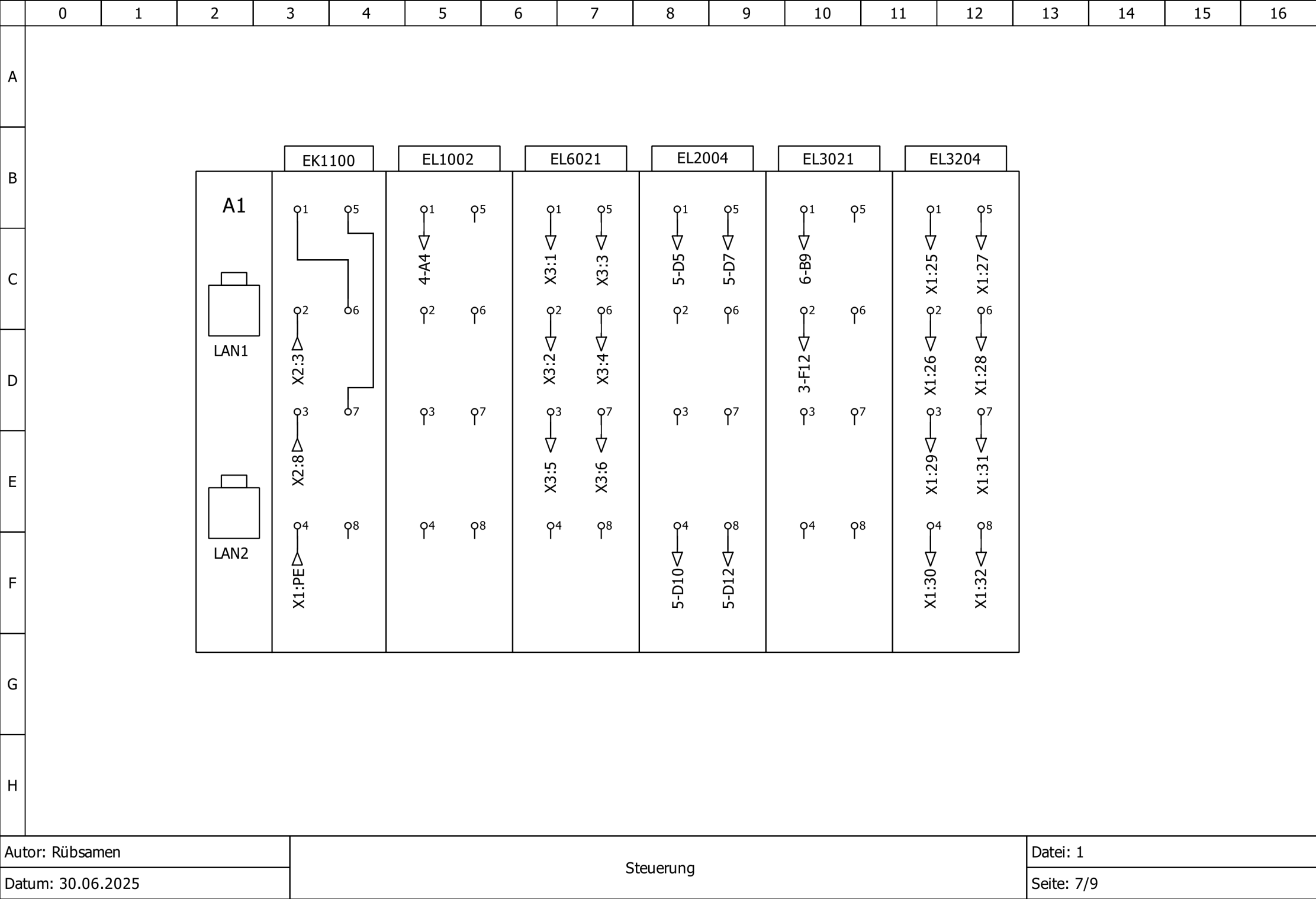












	0	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
A	<div><p>The diagram illustrates the electrical wiring for a Rübsamen system, featuring two main modules, X2 and X3, connected to various sensors and actuators.</p><p><b>Module X2:</b></p><ul style="list-style-type: none"><li>Terminal 1: Connected to 3-F9.</li><li>Terminal 2: Connected to X1:38.</li><li>Terminal 3: Connected to A1:EK1100_2.</li><li>Terminal 4: Connected to 3-F10.</li><li>Terminal 5: Connected to 4-B2.</li><li>Terminal 6: Connected to 5-F4.</li><li>Terminal 7: Connected to A1:EK1100_4.</li><li>Terminal 8: Connected to a common ground.</li></ul><p><b>Module X3:</b></p><ul style="list-style-type: none"><li>Terminal 1: Connected to EL6021_1_1.</li><li>Terminal 2: Connected to EL6021_2_2.</li><li>Terminal 3: Connected to EL6021_5_5.</li><li>Terminal 4: Connected to EL6021_6_6.</li><li>Terminal 5: Connected to EL6021_3_3.</li><li>Terminal 6: Connected to EL6021_7_7.</li><li>Terminal 7: Connected to a common ground.</li><li>Terminal 8: Connected to a common ground.</li></ul><p>A dashed oval labeled 4-F5 encircles the right side of the diagram, indicating a specific wiring configuration or a common ground connection.</p></div>																
B																	
C																	
D																	
E																	
F																	
G																	
H																	
Autor: Rübsamen				X2 & X3										Datei: 1			
Datum: 30.06.2025														Seite: 8/9			



