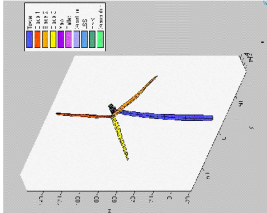


Tower design and Modal analysis

Bernd Kuhnle,
Prof. Dr. M. Kühn

ForWind – Wind Energy Systems



Topics

- Repetition – Dynamics of a wind turbine
- Tower design
- Modal analysis

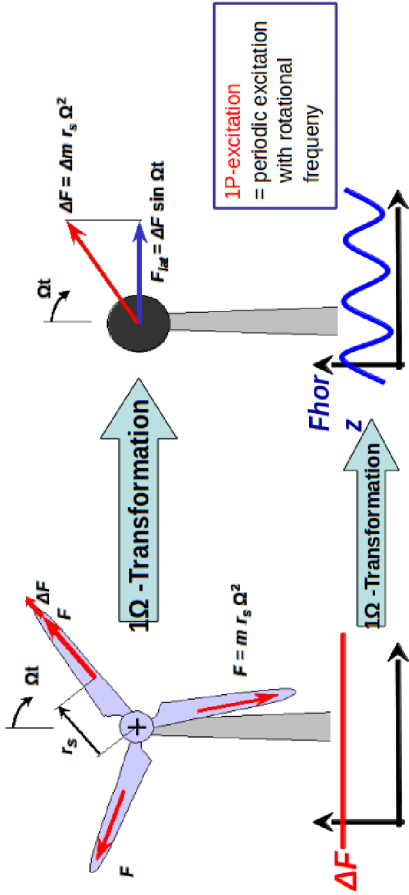
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Oldenburg, May 2016 Prof. Dr. Martin Kühn

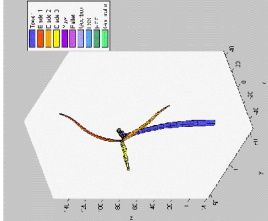
Load transformation from the rotating into the fixed coordination system: Unbalance

rotating (blade) system:
unbalance results in
stationary axial force in blade
 $\Delta F = \Delta m \cdot r_s \cdot \Omega^2$

fixed (nacelle) system:
unbalance results in
rotating excitation, so called
1P-excitation
 $F_{horz} = \Delta m \cdot r_s \cdot \Omega^2 \sin \Omega t$



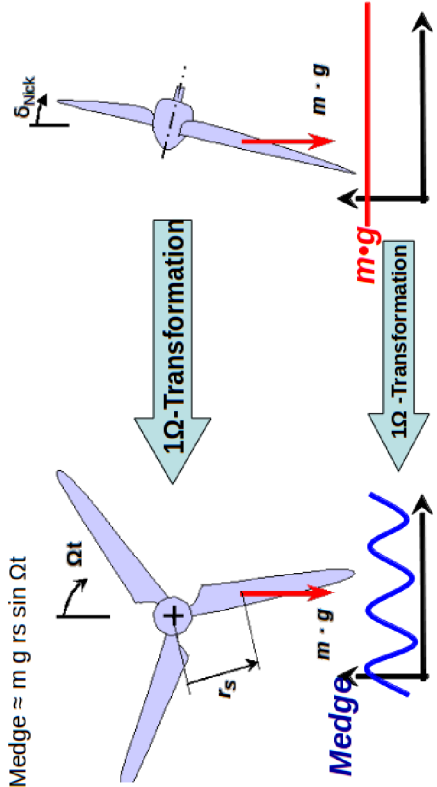
Section I:
Repetition – Dynamics of a wind turbine



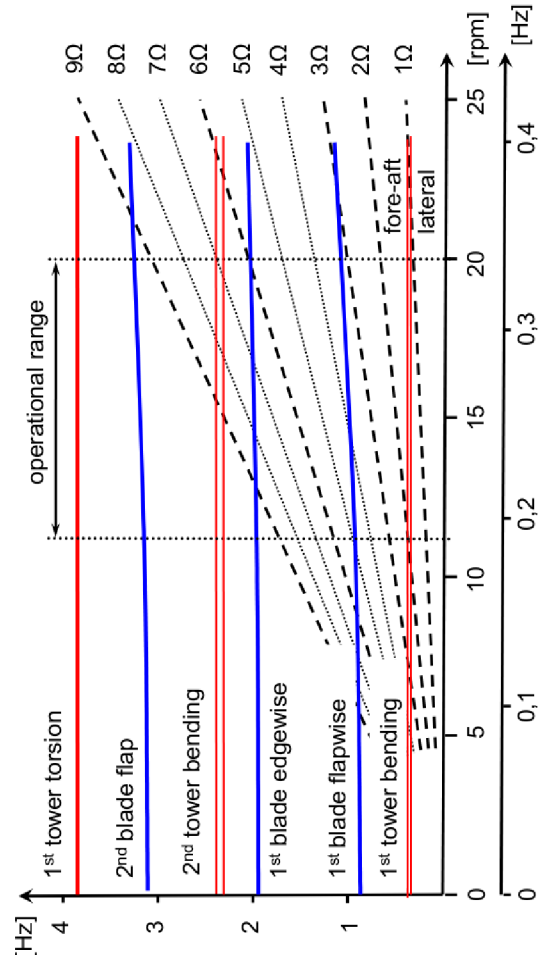
Load transformation from the fixed into the rotating coordination system: Gravitational load

rotating (blade) system:
gravitational load causes **1P-excitation** with highly alternating edgewise bending moment
 $M_{edge} \approx m \cdot g \cdot r_s \sin \Omega t$

fixed (nacelle) system:
gravitational load is **stationary** and acting in a fixed direction
 $F = m \cdot g$

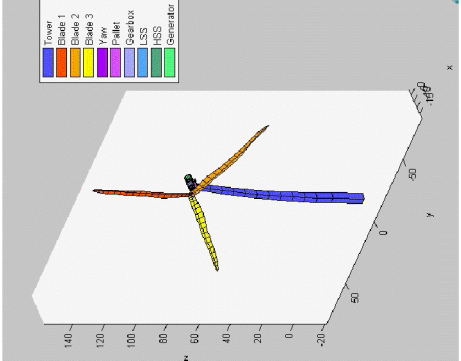


Campbell diagram with eigenfrequencies of the tower-nacelle-system and blade – drive train system

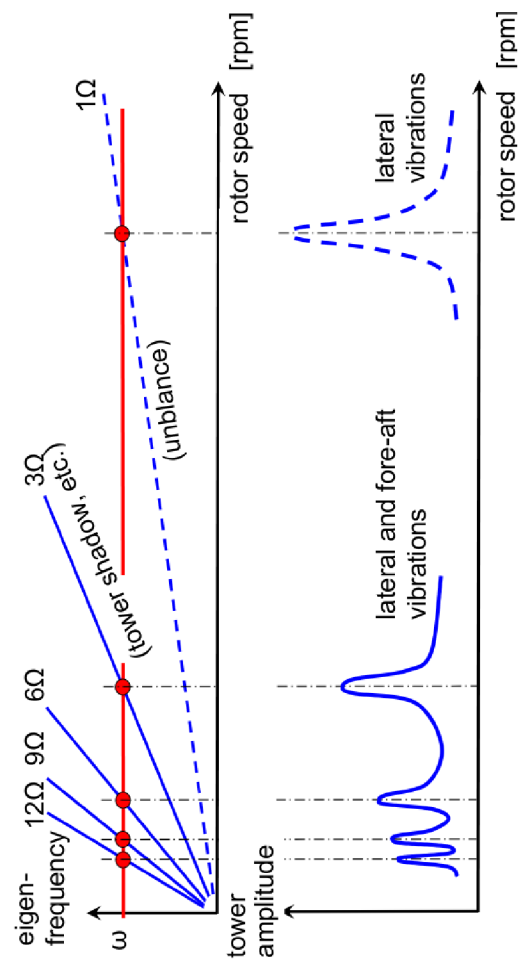


Eigenmodes coupled/uncoupled

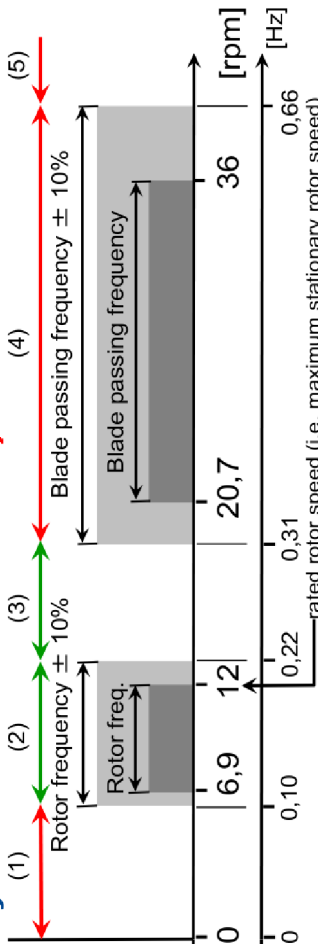
- Tower Side-to-side



Tower resonances (3-bladed rotor) illustrated at **Campbell diagram** (upper fig.) and tower amplitude (lower fig.)

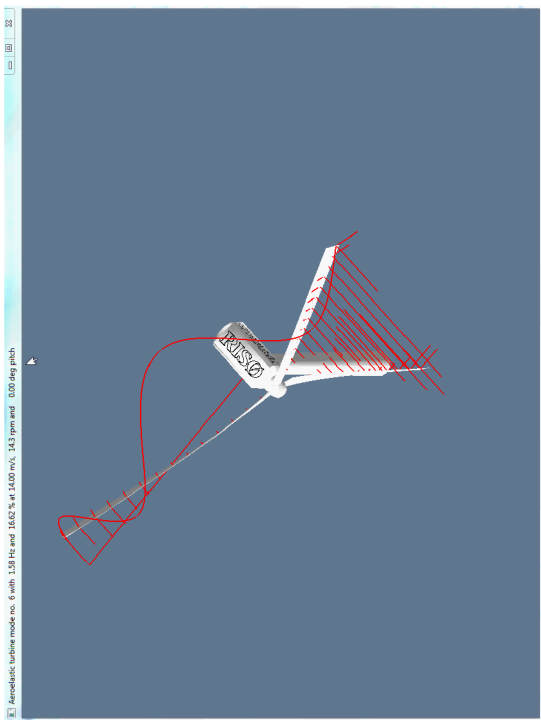


Variations of the dynamic design of the rotor nacelle system of a **variable rotor speed** turbine

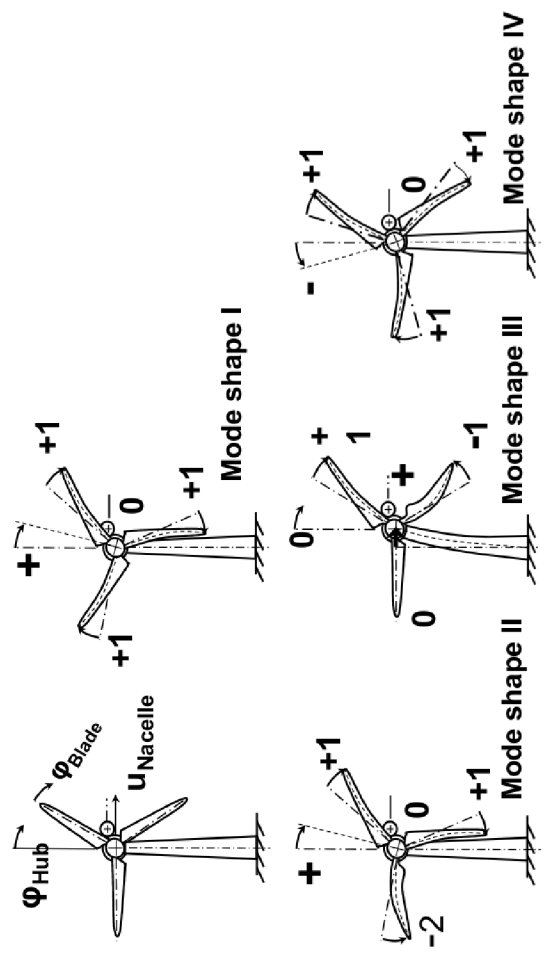


- Design ranges:
- Very soft, hardly possible due to strength requirements and excessive dynamic wave excitation (unless a compliant design with an eigenfrequency below the wave excitation is chosen)
 - Soft-soft design range in the resonance range of the rotor speed, requires an exclusion window for stationary operation of the rotor speed, soft-soft design with quite significant wave excitation
 - Classical soft-stiff design range, already resulting in significant wave excitation
 - Blade resonance range with excessive excitation from cyclic aerodynamic loading, design impossible without a large exclusion window of the rotor speed
 - Stiff-stiff, uneconomical design due to too high stiffness requirements

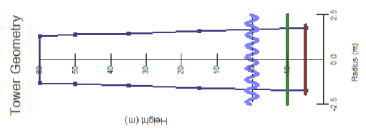
Hawc2



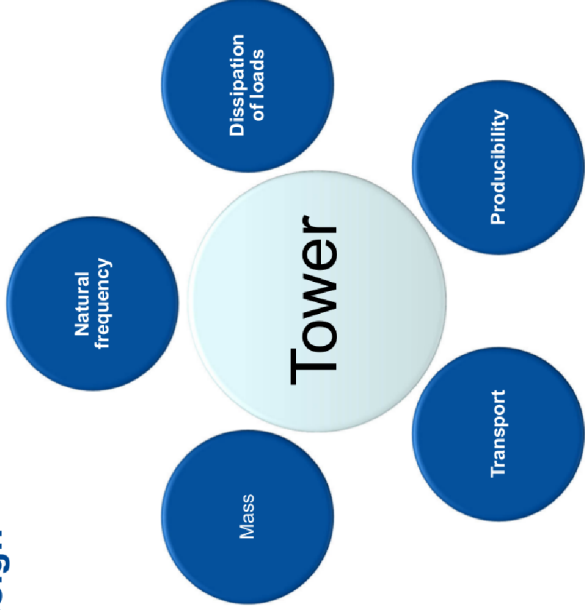
Mode shapes of the coupled blade – drive train – nacelle - tower system



Section II: Tower design



Tower design



Tower design

Transport:

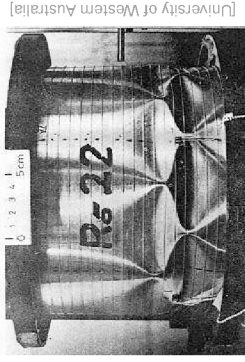


Producibility



Tower design

- Mass
 - Important in terms of economy
 - Transport
- Dissipation of loads
 - Buckling forces
 - Extreme Loads
 - Fatigue loads
- Natural frequency



Example for buckling

Remark

- Tower design very simplified
 - Cylindrical tower
 - Normally: Conical with more stations (hybrid)
- No preliminary load calculation done
 - Buckling
 - Extreme loads
 - Fatigue loads
- No material selection
- No producibility check
- No transportability check

Tower design

- Eigenfrequency
 - Influenced by modal mass and stiffness
 - Modal mass is approximated by swinging part of the tower + tower head mass
 - Stiffness and mass are depending on the wall thickness

$$\omega_0 = \sqrt{\frac{k}{m_{\text{modal}}}} = f_0 \cdot 2\pi$$

$$m_{\text{modal}} = m_{\text{tower top}} + 0.25 \cdot m_{\text{tower mass}}$$

$$I = \frac{\pi D^3 t}{8}$$

where

k = Stiffness

E = E – modulus

I = Moment of inertia
- Stiffness and mass are depending on the wall thickness

$$m_{\text{tower}} = \rho \cdot \pi \cdot D \cdot l$$

where

ρ = Material density

D = Tower diameter

t = Wall thickness

l = Tower height

$$I = \frac{\pi D^3 t}{8}$$

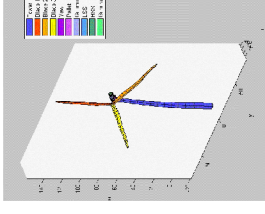
where

I = Moment of inertia

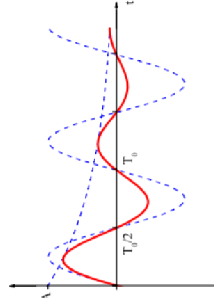
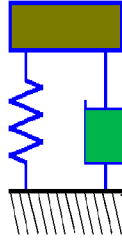
D = Tower diameter

t = Wall thickness
- Eigenfrequency = Maximum rotor speed + 10%

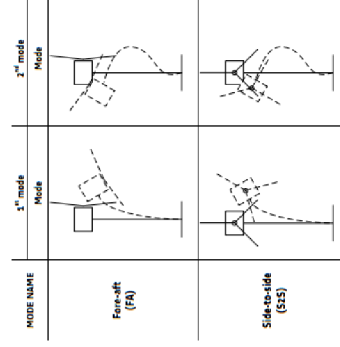
Section III: Modal analysis



Excuse: Modal analysis (ii)



$$\omega = \omega_0 \cdot \sqrt{1 - \delta}$$



Campbell diagram of a typical 1.5 MW turbine

