Time: 2 hours

M. Marks: 40

1. The emissive power of a black body depends on the fourth power of temperature and is given by

$$W = A. T^4$$

where W = emission power,  $Btu/(ft^2)(hr)$ 

A = Stefan-Boltzman constant,  $0.171 \times 10^{-8}$  Btu/ $(ft^2)(hr)(^0R)^4$ 

 $T = \text{temperature}, {}^{O}R$ 

What is the value of A in the units  $J/(m^2)(s)(K^4)$ .

(6)

2. Examine Figure A. What is the quantity of the recycle stream in kg/hr. In stream C the composition is 4 % water and 96 % KNO<sub>3</sub>. (8)

3. The chlorination of methane occurs by the following reaction:

$$CH_4 + Cl_2$$
  $\longrightarrow$   $CH_3Cl + HCl$ 

Determine the product composition if the conversion of the limiting reactant is 67 % and the feed composition in mole % is 40 %  $CH_4$ , 50 %  $Cl_2$  and 10 %  $N_2$ . (8)

4. A natural gas contains 85 % methane and 15 % ethane by volume. The heats of combustion of methane and ethane at 25°C and 1 atm with water vapor as the assumed product are given below:

CH<sub>4</sub> (g) + 2 O<sub>2</sub> (g) 
$$\longrightarrow$$
 CO<sub>2</sub> (g) + 2 H<sub>2</sub>O (v);  $\triangle$  H<sub>C</sub>= -802 kJ/mol C<sub>2</sub>H<sub>6</sub> (g) + (7/2) O<sub>2</sub> (g)  $\longrightarrow$  2 CO<sub>2</sub> (g) + 3 H<sub>2</sub>O (v);  $\triangle$  H<sub>C</sub> = -1428 kJ/mol

Calculate the higher heating value (kJ/g) of the natural gas.

The heat of vaporization of water is 44.013 kJ/mol. (6)

5. The standard heat of the reaction

$$C_2H_4(g) + 2 Cl_2(g)$$
  $C_2HCl_3(l) + H_2(g) + HCl(g)$ 

is 
$$\Delta H_r = -420.8 \text{ kJ/mol. Calculate} \Delta U_r$$
 for this reaction. (6)

6. Assuming ideal gas behaviour, calculate the heat that must be transferred when nitrogen contained in a 5 liter flask at an initial pressure of 3 bar is cooled from 90°C to 30°C. The heat capacity data for nitrogen is as follows:

$$C_P (kJ/mol^0C) = 0.021 + 0.022 \times 10^{-5} \text{ T} + 0.058 \times 10^{-8} \text{ T}^2$$
 (6)

