## Chemical Engineering Department

## Material and Energy Balances; Minor 1 29/8/2016, 4-5 PM

Time: 1 Hour M. Marks: 20

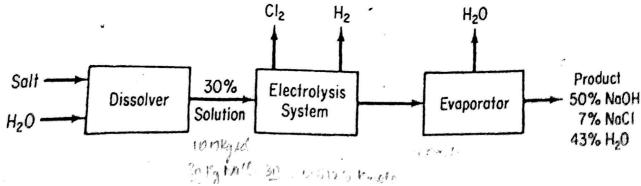
- 1. Sodium hydroxide is produced from common salt by electrolysis. The essential elements of the system are shown in figure.
  - a. What is the percent conversion of salt to sodium hydroxide
  - b. How much water must be evaporated in the evaporator per kg of product.
  - c. How much chlorine gas is produced per kg of product. (5,4,3)
  - 2. Methane burns in the reactions

$$CH_4 + 2 O_2$$
  $CO_2 + 2 H_2O$ 

$$CH_4 + 1.5 O_2 \longrightarrow CO + 2 H_2 O$$

One hundred mol / h of methane is fed to a reactor

- a. What is the theoretical oxygen flow rate if complete combustion occurs in the reactor.
- b. What is the theoretical oxygen flow rate assuming that only 70 % of the methane reacts.
- c. If 100 % excess air is supplied, what is the flow rate of air entering the reactor.



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