

Pineland Cabinets
Piney
manitoba
204 229 7793

8/16/2022

Sheets used for * Mixed Job *

Sheet size = 49 x 97

Num	Name
2	5/8 Melamine

* Cutlist used = Euro Dresser Set 2022

* Machine used = XNC RoverG6

* Zero Machine at Top of "Spoil Board"

* Small Parts are "Cut First"

Tool Changer Setup

Num	Name	Exact Size	Used
1	30DEG	* 50.600 mm *	-
2	44_SHAKE	* 44.450 mm *	-
3	3_8DOWN	* 8.330 mm *	Yes
4	3_8COMP	* 9.410 mm *	Yes
5	1_4COMP	* 6.350 mm *	-
6	3MMDOWN	* 3.200 mm *	-
7	EDGERU	* 41.200 mm *	-
8	Not Assigned		-
9	Not Assigned		-
10	Not Assigned		-
11	Not Assigned		-

Drill Bank Setup

Num	Name	Used
1	5MM	Yes
2	5MM	Yes
3	4MM	Yes
4	8MM	Yes
5	10MM	-
6	5MM	Yes
7	5MM	Yes
8	5MM	Yes
9	5MM	Yes
10	5MM	Yes

Tool Operations Used

Tool Operation	Tool Used
PERIMETERCUT	3_8COMP
DRILL4MM	4MM
ROUTDRWBTM	3_8DOWN
ROUT	3_8DOWN
DRILL5MM	5MM
ROUTTAB	3_8DOWN
DRILL8MM	8MM
ROUTBACKLINE	3_8DOWN

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C:\KCD\Dxf\ (Re-Nested) Dresser Set Spanners and Drawer Bottoms\Gcode_5_8 Melamine_001.xnc

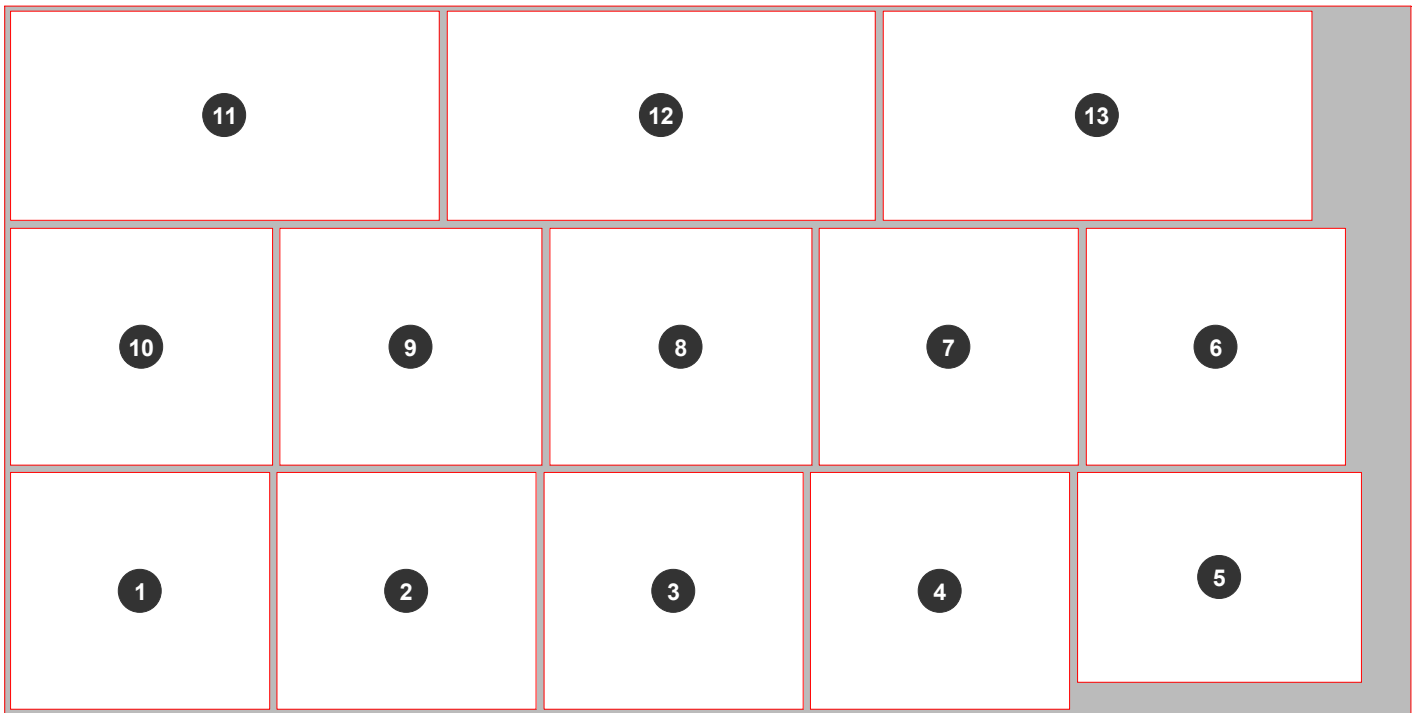


5/8 Melamine

* Mixed Job *

1 = Dresser_Set_01_Drawer_Bottom	8 = Dresser_Set_01_Drawer_Bottom
2 = Dresser_Set_01_Drawer_Bottom	9 = Dresser_Set_01_Drawer_Bottom
3 = Dresser_Set_01_Drawer_Bottom	10 = Dresser_Set_01_Drawer_Bottom
4 = Dresser_Set_01_Drawer_Bottom	11 = Dresser_Set_13_Drawer_Bottom
5 = Dresser_Set_06_Drawer_Bottom	12 = Dresser_Set_13_Drawer_Bottom
6 = Dresser_Set_01_Drawer_Bottom	13 = Dresser_Set_13_Drawer_Bottom
7 = Dresser_Set_01_Drawer_Bottom	

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C:\KCD\Dxf\ (Re-Nested) Dresser Set Spanners and Drawer Bottoms\Gcode_5_8 Melamine_002.xnc



5/8 Melamine

* Mixed Job *

1 = Dresser_Set_30_Spanner_Middle_(S)	7 = Dresser_Set_29_Spanner_Middle_(S)
2 = Dresser_Set_30_Spanner_Lower_(S)	8 = Dresser_Set_06_Drawer_Bottom
3 = Dresser_Set_24_Spanner_Lower_(S)	9 = Dresser_Set_06_Drawer_Bottom
4 = Dresser_Set_09_Drawer_Bottom	10 = Dresser_Set_09_Drawer_Bottom
5 = Dresser_Set_24_Spanner_Middle_(S)	11 = Dresser_Set_09_Drawer_Bottom
6 = Dresser_Set_29_Spanner_Lower_(S)	

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