

Top Failures registration

Top failures per month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Flash	1	1	1	1	1	1	1	1	1	1	1	1
Blocked cavs	1	1	1	1	1	1	1	1	1	1	1	1
Mold damage @ Prod	1	1	1	1	1	1	1	1	1	1	1	1
Loops @ Preventive	1	1	1	1	1	1	1	1	1	1	1	1
Loops @ corrective	1	1	1	1	1	1	1	1	1	1	1	1
Ejector Sensors	1	1	1	1	1	1	1	1	1	1	1	1
Broken mold components	1	1	1	1	1	1	1	1	1	1	1	1
Injection point unblock	1	1	1	1	1	1	1	1	1	1	1	1
Sticking components/parts	1	1	1	1	1	1	1	1	1	1	1	1
Texture	1	1	1	1	1	1	1	1	1	1	1	1
Water leaks/cooling	1	1	1	1	1	1	1	1	1	1	1	1

Procedure:

1. Every month the most comun failures will be registered by number of events happened.
2. The top 1 of each month will be identified and containment and conuntermeasure actions will be placed in the action list following the PDCA principle.
3. Countermsure action will be evaluated regarding affectiveness.





Version	Fecha (Dia/Mes/Año)	Descripción del Cambio	<u>Area(s) de creacion del Documento</u>	Autor
0	21/01/2019	Creacion del formato	Mantenimiento	Francisco Gutierrez