All Files are exported in .STEP203 Format

links:

	Name	Material	Required
1	Floor	EXP PVC - White	1
2	Back_Wall	EXP PVC - Light Gray	1
3	Side_Walls	EXP PVC - Light Gray	2
4	Front_Wall	EXP PVC - Light Gray	1
5	Upper_Door	EXP PVC - Light Gray	1
6	Door_Frame_Long_1	EXP PVC - Light Gray	1
7	Door_Frame_Long_2	EXP PVC - Light Gray	1
8	Door_Frame_Short	EXP PVC - Light Gray	1
9	Front_Panel_Food_1	EXP PVC - Light Gray	1
10	Front_Panel_Food_2	EXP PVC - Light Gray	1
11	Front_Panel_Blank_1	EXP PVC - Light Gray	1
12	Front_Panel_Blank_2	EXP PVC - Light Gray	1
13	Food_Grade	Aluminum	1
14	Aluminum_Rail_Cut	Aluminum	2
15	Light_ring_square	Derlin (Or simmilar)	1
16	Aluminum_Corner	Aluminm	2
17	Piano_Hinge	Stainless_Steel	1

*** EXP PVC White

**** EXP PVC Light Gray

Aluminum_Rail_Cut

Derlin

Aluminum_Corner

Piano_Hinge

Please note:
Starting location is in the left bottom corner of this unit (Not aluminum corner pc) all files are exported in this orientation and need to be rotated to machining position by end user
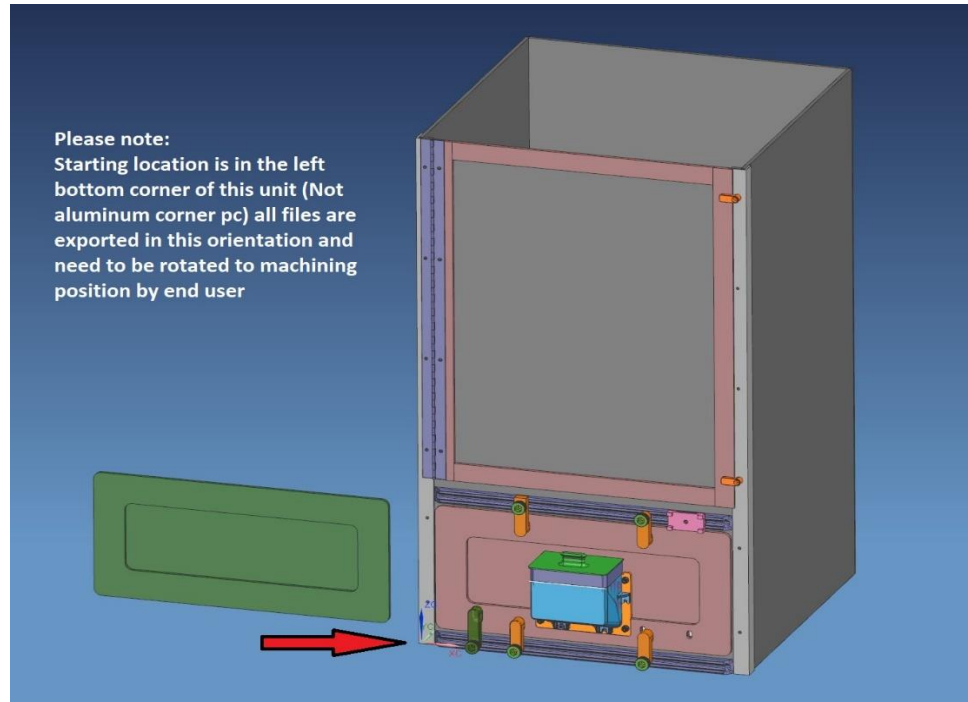
Included Drafting PDF for Aluminum Food Grade
Suggested Aluminum 3003 and min 6061

±.01
9X .26 THRU
EQ SPACED

(.83)   (.83)

±.015
8X .25

R FULL   2X R ±.01 .25

±.005
3.450

±.01
4.00

+.02
-.01
3.00

±.01
.38

BREAK ALL EGES
.025

.093
(3/32" PURCHASED)

±.010
.275   ±.010
.275

±.005
5.450

+.005
-.010
6.000

CORROSION RESISTANT ALUMINUM
3003 OR BETTER

SCOTCHBRITE FINISH OR BETTER

4X Ø .20 THRU
⌴ Ø.45 ▼.050
THIS END

PRPERTY OF: THE JACKSON LABORATORY

TITLE
ALUMINUM PLATE

SIZE	DRG NO.		SHEET REV
B		BOX ASSEMBLY	A
08/14/2019	Drawn by: Jarek Trapszo		SHEET 2 OF 2