

```
{  
  "$schema": "https://vega.github.io/schema/vega/v5.json",  
  "description": "Interactive Process Capability Analysis Dashboard",  
  "background": "#0f172a",  
  "padding": 25,  
  "autosize": {"type": "fit", "contains": "padding"},  
  "width": 1400,  
  "height": 900,  
  
  "signals": [  
    {  
      "name": "sigmaLevel",  
      "value": 3,  
      "bind": {  
        "input": "range",  
        "min": 1,  
        "max": 6,  
        "step": 0.5,  
        "name": "Sigma Level: "  
      }  
    },  
    {  
      "name": "showNormalCurve",  
      "value": true,  
      "bind": {"input": "checkbox", "name": "Show Normal Distribution "}  
    },  
    {  
      "name": "selectedLot",  
      "value": null,  
      "on": [  
        {"events": "@lotPoint:click", "update": "datum.lot_breaker_id"},  
        {"events": "dblclick", "update": "null"}  
      ]  
    },  
    {  
      "name": "histogramBins",  
      "value": 25,  
      "bind": {  
        "input": "range",  
        "min": 10,  
        "max": 50,  
        "step": 5,  
        "name": "Histogram Bins: "  
      }  
    },  
    {  
      "name": "usl",  
      "update": "data('specLimits')[0] ? data('specLimits')[0].usl : 11"  
    },  
    {  
      "name": "lsl",  
      "value": 11  
    }  
  ]  
}
```

```

"update": "data('specLimits')[0] ? data('specLimits')[0].lsl : 9"
},
{
  "name": "histMin",
  "update": "lsl - 0.2"
},
{
  "name": "histMax",
  "update": "usl + 0.2"
}
],
]

"data": [
  {
    "name": "dataset",
    "values": []
  },
  {
    "name": "lotStats",
    "source": "dataset",
    "transform": [
      {
        "type": "aggregate",
        "groupby": ["lot_breaker_id"],
        "ops": ["mean", "max", "min", "max"],
        "fields": ["measuredvalue", "measuredvalue", "measuredvalue", "sampleqty"],
        "as": ["xbar", "max_val", "min_val", "n"]
      },
      {
        "type": "formula",
        "as": "range",
        "expr": "datum.max_val - datum.min_val"
      }
    ]
  },
  {
    "name": "overallStats",
    "source": "lotStats",
    "transform": [
      {
        "type": "aggregate",
        "ops": ["mean", "mean", "count", "sum"],
        "fields": ["xbar", "range", null, "n"],
        "as": ["grandxbar", "rbar", "num_lots", "total_samples"]
      },
      {
        "type": "formula",
        "as": "d2",
        "expr": "datum.total_samples <= 2 ? 1.128 : datum.total_samples <= 3 ? 1.693 : datum.total_samples <= 4 ? 2.059 : datum.total_samples <= 5 ? 2.326 : datum.total_samples <= 6 ? 2.534 : datum.total_samples <= 7 ? 2.704 : datum.total_samples <= 8 ? 2.847 : datum.total_samples <= 9 ? 2.970 : 3.078"
      }
    ]
  }
]

```

```

    },
    "type": "formula",
    "as": "sigma",
    "expr": "datum.rbar / datum.d2"
  },
],
},
{
  "name": "specLimits",
  "source": "dataset",
  "transform": [
    {
      "type": "aggregate",
      "ops": ["max", "max", "max"],
      "fields": ["upperlimit", "lowerlimit", "nominallimit"],
      "as": ["usl", "lsl", "nominal"]
    }
  ]
},
{
  "name": "capabilityMetrics",
  "source": ["overallStats", "specLimits"],
  "transform": [
    {
      "type": "formula",
      "as": "cp",
      "expr": "(specLimits[0].usl - specLimits[0].lsl) / (6 * datum.sigma)"
    },
    {
      "type": "formula",
      "as": "cpu",
      "expr": "(specLimits[0].usl - datum.grandxbar) / (3 * datum.sigma)"
    },
    {
      "type": "formula",
      "as": "cpl",
      "expr": "(datum.grandxbar - specLimits[0].lsl) / (3 * datum.sigma)"
    },
    {
      "type": "formula",
      "as": "cpk",
      "expr": "min(datum.cpu, datum.cpl)"
    },
    {
      "type": "formula",
      "as": "status",
      "expr": "datum.cpk >= 1.33 ? 'CAPABLE' : datum.cpk >= 1.0 ? 'MARGINAL' : 'NOT CAPABLE'"
    },
    {
      "type": "formula",
      "as": "statusColor",
      "expr": "datum.cpk >= 1.33 ? '#10b981' : datum.cpk >= 1.0 ? '#f59e0b' : '#ef4444'"
    }
  ]
}

```

```

},
{
  "type": "formula",
  "as": "plusSigma",
  "expr": "datum.grandxbar + (sigmaLevel * datum.sigma)"
},
{
  "type": "formula",
  "as": "minusSigma",
  "expr": "datum.grandxbar - (sigmaLevel * datum.sigma)"
}
],
},
{
  "name": "histogram",
  "source": "dataset",
  "transform": [
    {
      "type": "bin",
      "field": "measuredvalue",
      "extent": {"signal": "[histMin, histMax]"},
      "maxbins": {"signal": "histogramBins"},
      "as": ["bin0", "bin1"]
    },
    {
      "type": "aggregate",
      "groupby": ["bin0", "bin1"],
      "ops": ["count"],
      "as": ["count"]
    },
    {
      "type": "formula",
      "as": "binCenter",
      "expr": "(datum.bin0 + datum.bin1) / 2"
    }
  ]
},
{
  "name": "normalCurve",
  "source": "overallStats",
  "transform": [
    {
      "type": "sequence",
      "start": {"signal": "histMin - 0.3"},
      "stop": {"signal": "histMax + 0.3"},
      "step": 0.01,
      "as": "x"
    },
    {
      "type": "formula",
      "as": "density",
      "expr": "(1 / (datum.sigma * sqrt(2 * PI))) * exp(-0.5 * pow((datum.x - datum.grandxbar) / datum.sigma, 2))"
    }
  ]
}

```

```

},
{
  "type": "formula",
  "as": "y",
  "expr": "datum.density * datum.total_samples * ((usl - lsl) / histogramBins)"
}
],
},
{
  "name": "controlChart",
  "source": "lotStats",
  "transform": [
    {
      "type": "window",
      "ops": ["row_number"],
      "as": ["lotNumber"]
    },
    {
      "type": "formula",
      "as": "ucl",
      "expr": "overallStats[0].grandxbar + (2.326 * overallStats[0].rbar / overallStats[0].num_lots)"
    },
    {
      "type": "formula",
      "as": "lcl",
      "expr": "overallStats[0].grandxbar - (2.326 * overallStats[0].rbar / overallStats[0].num_lots)"
    },
    {
      "type": "formula",
      "as": "outOfControl",
      "expr": "datum.xbar > datum.ucl || datum.xbar < datum.lcl"
    },
    {
      "type": "formula",
      "as": "isSelected",
      "expr": "selectedLot === null || selectedLot === datum.lot_breaker_id"
    }
  ]
},
],
"scales": [
  {
    "name": "histX",
    "type": "linear",
    "domain": {"signal": "[histMin, histMax]"},
    "range": [420, 1370],
    "nice": true
  },
  {
    "name": "histY",
  }
]
}

```

```
"type": "linear",
"domain": {"data": "histogram", "field": "count"},
"range": [420, 50],
"nice": true,
"zero": true
},
{
  "name": "controlX",
  "type": "linear",
  "domain": {"data": "controlChart", "field": "lotNumber"},
  "range": [420, 1370],
  "zero": false
},
{
  "name": "controlY",
  "type": "linear",
  "domain": {
    "fields": [
      {"data": "controlChart", "field": "xbar"},  

      {"data": "controlChart", "field": "ucl"},  

      {"data": "controlChart", "field": "lcl"}  

    ]
  },
  "range": [850, 470],
  "nice": true
},
{
  "name": "colorScale",
  "type": "ordinal",
  "domain": ["in", "out"],
  "range": ["#10b981", "#ef4444"]
},
],
"marks": [
{
  "type": "group",
  "name": "header",
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 0},
      "width": {"signal": "width"},  

      "height": {"value": 60},
      "fill": {"value": "transparent"}
    }
  },
  "marks": [
    {
      "type": "rect",
      "encode": {
        "enter": {
          "x": {"value": 0},
```

```
        "y": {"value": 0},
        "width": {"signal": "width"},
        "height": {"value": 60},
        "fill": {"value": "#1e293b"},
        "cornerRadius": {"value": 12}
    }
}
},
{
    "type": "text",
    "encode": {
        "enter": {
            "x": {"value": 25},
            "y": {"value": 35},
            "text": {"value": "⌚ PROCESS CAPABILITY ANALYSIS"},
            "fontSize": {"value": 28},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "#ffffff"},
            "align": {"value": "left"},
            "baseline": {"value": "middle"}
        }
    }
},
{
    "type": "text",
    "encode": {
        "enter": {
            "x": {"signal": "width - 25"},
            "y": {"value": 35},
            "text": {"signal": "timeFormat(now(), '%B %d, %Y')"},
            "fontSize": {"value": 14},
            "fill": {"value": "#94a3b8"},
            "align": {"value": "right"},
            "baseline": {"value": "middle"}
        }
    }
}
]
},
{
    "type": "group",
    "name": "statsPanel",
    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 80},
            "width": {"value": 390},
            "height": {"value": 800},
            "fill": {"value": "transparent"}
        }
    },
    "marks": [
    {
```

```
"type": "rect",
"encode": {
  "enter": {
    "x": {"value": 0},
    "y": {"value": 0},
    "width": {"value": 390},
    "height": {"value": 800},
    "fill": {"value": "#1e293b"},
    "cornerRadius": {"value": 16},
    "stroke": {"value": "#334155"},
    "strokeWidth": {"value": 2}
  }
},
{
  "type": "rect",
  "name": "basicStatsHeader",
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 0},
      "width": {"value": 390},
      "height": {"value": 50},
      "fill": {
        "gradient": "linear",
        "stops": [
          {"offset": 0, "color": "#3b82f6"},
          {"offset": 1, "color": "#2563eb"}
        ]
      },
      "cornerRadiusTopLeft": {"value": 16},
      "cornerRadiusTopRight": {"value": 16}
    }
  }
},
{
  "type": "text",
  "encode": {
    "enter": {
      "x": {"value": 20},
      "y": {"value": 28},
      "text": {"value": "📊 STATISTICS"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ffffff"}
    }
  }
},
{
  "type": "group",
  "encode": {
    "enter": {
      "x": {"value": 20},
```

```
        "y": {"value": 70}
    },
    "marks": [
        {
            "type": "text",
            "from": {"data": "overallStats"},
            "encode": {
                "enter": {
                    "x": {"value": 0},
                    "y": {"value": 0},
                    "text": {"value": "Total Samples"},
                    "fontSize": {"value": 13},
                    "fill": {"value": "#94a3b8"}
                }
            }
        },
        {
            "type": "text",
            "from": {"data": "overallStats"},
            "encode": {
                "enter": {
                    "x": {"value": 350},
                    "y": {"value": 0},
                    "text": {"signal": "format(datum.total_samples, '')"},
                    "fontSize": {"value": 16},
                    "fontWeight": {"value": "bold"},
                    "fill": {"value": "#e2e8f0"},
                    "align": {"value": "right"}
                }
            }
        },
        {
            "type": "text",
            "from": {"data": "overallStats"},
            "encode": {
                "enter": {
                    "x": {"value": 0},
                    "y": {"value": 35},
                    "text": {"value": "Number of Lots"},
                    "fontSize": {"value": 13},
                    "fill": {"value": "#94a3b8"}
                }
            }
        },
        {
            "type": "text",
            "from": {"data": "overallStats"},
            "encode": {
                "enter": {
                    "x": {"value": 350},
                    "y": {"value": 35},
                    "text": {"signal": "format(datum.num_lots, '')"},
```

```
        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#e2e8f0"},
        "align": {"value": "right"}
    }
}
},
{
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 70},
            "text": {"value": "Mean ( $\bar{X}$ )"},
            "fontSize": {"value": 13},
            "fill": {"value": "#94a3b8"}
        }
    }
},
{
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
        "enter": {
            "x": {"value": 350},
            "y": {"value": 70},
            "text": {"signal": "format(datum.grandxbar, '.4f')"},
            "fontSize": {"value": 16},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "#60a5fa"},
            "align": {"value": "right"}
        }
    }
},
{
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 105},
            "text": {"value": "Std Dev ( $\sigma$ )"},
            "fontSize": {"value": 13},
            "fill": {"value": "#94a3b8"}
        }
    }
},
{
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
        "enter": {
```

```
        "x": {"value": 350},
        "y": {"value": 105},
        "text": {"signal": "format(datum.sigma, '.5f')"},
        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#60a5fa"},
        "align": {"value": "right"}
    }
}
]
},
{
  "type": "rect",
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 220},
      "width": {"value": 390},
      "height": {"value": 50},
      "fill": {
        "gradient": "linear",
        "stops": [
          {"offset": 0, "color": "#dc2626"},
          {"offset": 1, "color": "#b91c1c"}
        ]
      }
    }
  }
},
{
  "type": "text",
  "encode": {
    "enter": {
      "x": {"value": 20},
      "y": {"value": 248},
      "text": {"value": "⚠ SPEC LIMITS"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ffffff"}
    }
  }
},
{
  "type": "group",
  "encode": {
    "enter": {
      "x": {"value": 20},
      "y": {"value": 290}
    }
  },
  "marks": [
    {

```

```
"type": "text",
"from": {"data": "specLimits"},
"encode": {
  "enter": {
    "x": {"value": 0},
    "y": {"value": 0},
    "text": {"value": "Upper Spec (USL)" },
    "fontSize": {"value": 13},
    "fill": {"value": "#94a3b8"}
  }
},
{
  "type": "text",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"value": 350},
      "y": {"value": 0},
      "text": {"signal": "format(datum.usl, '.3f')"}, 
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"}, 
      "fill": {"value": "#fca5a5"}, 
      "align": {"value": "right"}
    }
  }
},
{
  "type": "text",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 35},
      "text": {"value": "Nominal"}, 
      "fontSize": {"value": 13},
      "fill": {"value": "#94a3b8"}
    }
  }
},
{
  "type": "text",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"value": 350},
      "y": {"value": 35},
      "text": {"signal": "format(datum.nominal, '.3f')"}, 
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"}, 
      "fill": {"value": "#c084fc"}, 
      "align": {"value": "right"}
    }
  }
}
```

```
        }
    },
{
  "type": "text",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 70},
      "text": {"value": "Lower Spec (LSL)"},  

      "fontSize": {"value": 13},
      "fill": {"value": "#94a3b8"}
    }
  }
},
{
  "type": "text",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"value": 350},
      "y": {"value": 70},
      "text": {"signal": "format(datum.lsl, '.3f')"},  

      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},  

      "fill": {"value": "#fca5a5"},  

      "align": {"value": "right"}
    }
  }
}
],
},
{
  "type": "rect",
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 410},
      "width": {"value": 390},
      "height": {"value": 50},
      "fill": {
        "gradient": "linear",
        "stops": [
          {"offset": 0, "color": "#10b981"},  

          {"offset": 1, "color": "#059669"}
        ]
      }
    }
  }
},
{
  "type": "text",
  "encode": {
```

```
"enter": {
    "x": {"value": 20},
    "y": {"value": 438},
    "text": {"value": "\u2225 CAPABILITY"},
    "fontSize": {"value": 16},
    "fontWeight": {"value": "bold"},
    "fill": {"value": "#ffffff"}
}
}
},
{
    "type": "group",
    "encode": {
        "enter": {
            "x": {"value": 20},
            "y": {"value": 480}
        }
    },
    "marks": [
        {
            "type": "text",
            "from": {"data": "capabilityMetrics"},
            "encode": {
                "enter": {
                    "x": {"value": 0},
                    "y": {"value": 0},
                    "text": {"value": "Cp (Potential)" },
                    "fontSize": {"value": 13},
                    "fill": {"value": "#94a3b8"}
                }
            }
        },
        {
            "type": "text",
            "from": {"data": "capabilityMetrics"},
            "encode": {
                "enter": {
                    "x": {"value": 350},
                    "y": {"value": 0},
                    "text": {"signal": "format(datum.cp, '.3f')"}, 
                    "fontSize": {"value": 20},
                    "fontWeight": {"value": "bold"},
                    "fill": {"value": "#6ee7b7"},
                    "align": {"value": "right"}
                }
            }
        },
        {
            "type": "text",
            "from": {"data": "capabilityMetrics"},
            "encode": {
                "enter": {
                    "x": {"value": 0},
```

```
        "y": {"value": 45},
        "text": {"value": "Cpk (Actual)"},  

        "fontSize": {"value": 13},
        "fill": {"value": "#94a3b8"}  

    }  

}  

},  

{  

    "type": "text",
    "from": {"data": "capabilityMetrics"},  

    "encode": {
        "enter": {
            "x": {"value": 350},
            "y": {"value": 45},
            "text": {"signal": "format(datum.cpK, '.3f')"},  

            "fontSize": {"value": 20},
            "fontWeight": {"value": "bold"},  

            "fill": {"value": "#6ee7b7"},  

            "align": {"value": "right"}  

        }
    }
},  

{  

    "type": "rect",
    "from": {"data": "capabilityMetrics"},  

    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 80},
            "width": {"value": 350},
            "height": {"value": 50},
            "fill": {"field": "statusColor"},  

            "cornerRadius": {"value": 10}
        }
    }
},  

{  

    "type": "text",
    "from": {"data": "capabilityMetrics"},  

    "encode": {
        "enter": {
            "x": {"value": 175},
            "y": {"value": 105},
            "text": {"field": "status"},  

            "fontSize": {"value": 18},
            "fontWeight": {"value": "bold"},  

            "fill": {"value": "#ffffff"},  

            "align": {"value": "center"}  

        }
    }
}  

]
```

```

{
  "type": "rect",
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 630},
      "width": {"value": 390},
      "height": {"value": 50},
      "fill": {
        "gradient": "linear",
        "stops": [
          {"offset": 0, "color": "#8b5cf6"},
          {"offset": 1, "color": "#7c3aed"}
        ]
      }
    }
  }
},
{
  "type": "text",
  "encode": {
    "enter": {
      "x": {"value": 20},
      "y": {"value": 658},
      "text": {"value": "SIGMA LIMITS"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ffffff"}
    }
  }
},
{
  "type": "group",
  "encode": {
    "enter": {
      "x": {"value": 20},
      "y": {"value": 700}
    }
  },
  "marks": [
    {
      "type": "text",
      "from": {"data": "capabilityMetrics"},
      "encode": {
        "enter": {
          "x": {"value": 0},
          "y": {"value": 0},
          "text": {"signal": "'+' + sigmaLevel + '\sigma'" },
          "fontSize": {"value": 13},
          "fill": {"value": "#94a3b8"}
        }
      }
    },
  ],
}
,
```

```
{
  "type": "text",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"value": 350},
      "y": {"value": 0},
      "text": {"signal": "format(datum.plusSigma, '.4f')"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#c4b5fd"},
      "align": {"value": "right"}
    }
  }
},
{
  "type": "text",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 35},
      "text": {"signal": "'-' + sigmaLevel + '\u03c3'" },
      "fontSize": {"value": 13},
      "fill": {"value": "#94a3b8"}
    }
  }
},
{
  "type": "text",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"value": 350},
      "y": {"value": 35},
      "text": {"signal": "format(datum.minusSigma, '.4f')"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#c4b5fd"},
      "align": {"value": "right"}
    }
  }
}
]
}
,
{
  "type": "group",
  "name": "histogramPanel",
  "encode": {
    "enter": {
      "x": {"value": 410},
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"y": {"value": 80},
"width": {"value": 970},
"height": {"value": 380}
},
},
"marks": [
{
  "type": "rect",
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 0},
      "width": {"value": 970},
      "height": {"value": 380},
      "fill": {"value": "#1e293b"},
      "cornerRadius": {"value": 16},
      "stroke": {"value": "#334155"},
      "strokeWidth": {"value": 2}
    }
  }
},
{
  "type": "text",
  "encode": {
    "enter": {
      "x": {"value": 485},
      "y": {"value": 30},
      "text": {"value": "Distribution Histogram"},
      "fontSize": {"value": 18},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#e2e8f0"}
    }
  }
},
{
  "type": "rect",
  "from": {"data": "histogram"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "bin0"},
      "x2": {"scale": "histX", "field": "bin1"},
      "y": {"scale": "histY", "field": "count"},
      "y2": {"scale": "histY", "value": 0},
      "fill": {
        "gradient": "linear",
        "stops": [
          {"offset": 0, "color": "#60a5fa"},
          {"offset": 1, "color": "#3b82f6"}
        ]
      },
      "stroke": {"value": "#1e40af"},
      "strokeWidth": {"value": 1},
      "cornerRadiusTopLeft": {"value": 4},
      "strokeDash": [{"value": 5, "offset": 0}, {"value": 5, "offset": 1}]
    }
  }
}
```

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    "cornerRadiusTopRight": {"value": 4}
  },
  "update": {
    "fillOpacity": {"value": 0.85}
  },
  "hover": {
    "fillOpacity": {"value": 1},
    "stroke": {"value": "#fbbf24"},
    "strokeWidth": {"value": 2}
  }
}
},
{
  "type": "line",
  "from": {"data": "normalCurve"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "x"},
      "y": {"scale": "histY", "field": "y"},
      "stroke": {"value": "#fbbf24"},
      "strokeWidth": {"value": 3},
      "strokeOpacity": {"signal": "showNormalCurve ? 1 : 0"}
    }
  }
},
{
  "type": "rule",
  "from": {"data": "overallStats"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "signal": "datum.grandxbar"},
      "y": {"value": 50},
      "y2": {"value": 420},
      "stroke": {"value": "#ffffff"},
      "strokeWidth": {"value": 3},
      "strokeDash": {"value": [8, 4]}
    }
  }
},
{
  "type": "text",
  "from": {"data": "overallStats"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "signal": "datum.grandxbar"},
      "y": {"value": 40},
      "text": {"value": "MEAN"},
      "fontSize": {"value": 11},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ffffff"},
      "align": {"value": "center"}
    }
  }
}
```

```
},
{
  "type": "rule",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "lsl"},  

      "y": {"value": 50},  

      "y2": {"value": 420},  

      "stroke": {"value": "#ef4444"},  

      "strokeWidth": {"value": 3}
    }
  }
},
{
  "type": "text",
  "from": {"data": "specLimits"},  

  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "lsl"},  

      "y": {"value": 65},  

      "text": {"value": "LSL"},  

      "fontSize": {"value": 11},  

      "fontWeight": {"value": "bold"},  

      "fill": {"value": "#ef4444"},  

      "align": {"value": "center"}
    }
  }
},
{
  "type": "rule",
  "from": {"data": "specLimits"},  

  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "usl"},  

      "y": {"value": 50},  

      "y2": {"value": 420},  

      "stroke": {"value": "#ef4444"},  

      "strokeWidth": {"value": 3}
    }
  }
},
{
  "type": "text",
  "from": {"data": "specLimits"},  

  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "usl"},  

      "y": {"value": 65},  

      "text": {"value": "USL"},  

      "fontSize": {"value": 11},  

      "fontWeight": {"value": "bold"},  

      "fill": {"value": "#ef4444"},  

      "align": {"value": "center"}
    }
  }
}
```

```
        "align": {"value": "center"}
    }
},
{
    "type": "rule",
    "from": {"data": "capabilityMetrics"},
    "encode": {
        "enter": {
            "x": {"scale": "histX", "field": "plusSigma"},
            "y": {"value": 50},
            "y2": {"value": 420},
            "stroke": {"value": "#a78bfa"},
            "strokeWidth": {"value": 2},
            "strokeDash": {"value": [6, 3]}
        }
    }
},
{
    "type": "text",
    "from": {"data": "capabilityMetrics"},
    "encode": {
        "enter": {
            "x": {"scale": "histX", "field": "plusSigma"},
            "y": {"value": 80},
            "text": {"signal": "'+' + sigmaLevel + '\u03c3'" },
            "fontSize": {"value": 10},
            "fill": {"value": "#a78bfa"},
            "align": {"value": "center"}
        }
    }
},
{
    "type": "rule",
    "from": {"data": "capabilityMetrics"},
    "encode": {
        "enter": {
            "x": {"scale": "histX", "field": "minusSigma"},
            "y": {"value": 50},
            "y2": {"value": 420},
            "stroke": {"value": "#a78bfa"},
            "strokeWidth": {"value": 2},
            "strokeDash": {"value": [6, 3]}
        }
    }
},
{
    "type": "text",
    "from": {"data": "capabilityMetrics"},
    "encode": {
        "enter": {
            "x": {"scale": "histX", "field": "minusSigma"},
            "y": {"value": 80},
```

```
        "text": {"signal": "'-' + sigmaLevel + '\u03c3'"},  
        "fontSize": {"value": 10},  
        "fill": {"value": "#a78bfa"},  
        "align": {"value": "center"}  
    }  
}  
}  
],  
"axes": [  
    {  
        "orient": "bottom",  
        "scale": "histX",  
        "labelColor": "#94a3b8",  
        "labelFontSize": 11,  
        "titleColor": "#e2e8f0",  
        "titleFontSize": 13,  
        "titleFontWeight": "bold",  
        "title": "Measured Value",  
        "gridColor": "#334155",  
        "gridOpacity": 0.3,  
        "domainColor": "#475569",  
        "tickColor": "#475569",  
        "format": ".2f"  
    },  
    {  
        "orient": "left",  
        "scale": "histY",  
        "labelColor": "#94a3b8",  
        "labelFontSize": 11,  
        "titleColor": "#e2e8f0",  
        "titleFontSize": 13,  
        "titleFontWeight": "bold",  
        "title": "Frequency",  
        "gridColor": "#334155",  
        "gridOpacity": 0.3,  
        "domainColor": "#475569",  
        "tickColor": "#475569"  
    }  
]  
,  
{  
    "type": "group",  
    "name": "controlChartPanel",  
    "encode": {  
        "enter": {  
            "x": {"value": 410},  
            "y": {"value": 480},  
            "width": {"value": 970},  
            "height": {"value": 400}  
        }  
    },  
    "marks": [  
        {
```

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"encode": {
  "enter": {
    "x": {"value": 0},
    "y": {"value": 0},
    "width": {"value": 970},
    "height": {"value": 400},
    "fill": {"value": "#1e293b"},
    "cornerRadius": {"value": 16},
    "stroke": {"value": "#334155"},
    "strokeWidth": {"value": 2}
  }
},
},
{
  "type": "text",
  "encode": {
    "enter": {
      "x": {"value": 485},
      "y": {"value": 30},
      "text": {"value": "X-Bar Control Chart"},
      "fontSize": {"value": 18},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#e2e8f0"}
    }
  }
},
{
  "type": "text",
  "encode": {
    "enter": {
      "x": {"value": 485},
      "y": {"value": 52},
      "text": {"value": "Click points to filter • Double-click to reset"},
      "fontSize": {"value": 11},
      "fill": {"value": "#64748b"},
      "fontStyle": {"value": "italic"}
    }
  }
},
{
  "type": "rule",
  "from": {"data": "overallStats"},
  "encode": {
    "enter": {
      "x": {"value": 420},
      "x2": {"value": 1370},
      "y": {"scale": "controlY", "signal": "datum.grandxbar"},
      "stroke": {"value": "#60a5fa"},
      "strokeWidth": {"value": 2},
      "strokeDash": {"value": [8, 4]}
    }
  }
}
```

```
},
{
  "type": "text",
  "from": {"data": "overallStats"},
  "encode": {
    "enter": {
      "x": {"value": 1375},
      "y": {"scale": "controlY", "signal": "datum.grandXbar"},
      "text": {"value": "\u0304\u03c7"},  
      "fontSize": {"value": 11},
      "fontWeight": {"value": "bold"},  
      "fill": {"value": "#60a5fa"},  
      "align": {"value": "left"},  
      "baseline": {"value": "middle"}  
    }
  }
},
{
  "type": "rule",
  "from": {"data": "controlChart"},  
  "encode": {
    "enter": {
      "x": {"value": 420},  
      "x2": {"value": 1370},  
      "y": {"scale": "controlY", "field": "ucl"},  
      "stroke": {"value": "#f59e0b"},  
      "strokeWidth": {"value": 2}  
    }
  }
},
{
  "type": "text",
  "from": {"data": "controlChart"},  
  "encode": {
    "enter": {
      "x": {"value": 1375},  
      "y": {"scale": "controlY", "field": "ucl"},  
      "text": {"value": "UCL"},  
      "fontSize": {"value": 11},  
      "fontWeight": {"value": "bold"},  
      "fill": {"value": "#f59e0b"},  
      "align": {"value": "left"},  
      "baseline": {"value": "middle"}  
    }
  }
},
{
  "type": "rule",
  "from": {"data": "controlChart"},  
  "encode": {
    "enter": {
      "x": {"value": 420},  
      "x2": {"value": 1370},  
      "y": {"scale": "controlY", "field": "lcl"},  
      "stroke": {"value": "#f59e0b"},  
      "strokeWidth": {"value": 2}  
    }
  }
},
```

```
"y": {"scale": "controlY", "field": "lcl"},  
      "stroke": {"value": "#f59e0b"},  
      "strokeWidth": {"value": 2}  
    }  
  }  
,  
{  
  "type": "text",  
  "from": {"data": "controlChart"},  
  "encode": {  
    "enter": {  
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      "y": {"scale": "controlY", "field": "lcl"},  
      "text": {"value": "LCL"},  
      "fontSize": {"value": 11},  
      "fontWeight": {"value": "bold"},  
      "fill": {"value": "#f59e0b"},  
      "align": {"value": "left"},  
      "baseline": {"value": "middle"}  
    }  
  }  
,  
{  
  "type": "line",  
  "from": {"data": "controlChart"},  
  "encode": {  
    "enter": {  
      "x": {"scale": "controlX", "field": "lotNumber"},  
      "y": {"scale": "controlY", "field": "xbar"},  
      "stroke": {"value": "#64748b"},  
      "strokeWidth": {"value": 2}  
    },  
    "update": {  
      "strokeOpacity": [  
        {"test": "datum.isSelected", "value": 1},  
        {"value": 0.2}  
      ]  
    }  
  }  
,  
{  
  "type": "symbol",  
  "name": "lotPoint",  
  "from": {"data": "controlChart"},  
  "encode": {  
    "enter": {  
      "x": {"scale": "controlX", "field": "lotNumber"},  
      "y": {"scale": "controlY", "field": "xbar"},  
      "size": {"value": 150},  
      "strokeWidth": {"value": 2}  
    },  
    "update": {  
      "fill": [  
        {"test": "datum.isSelected", "value": 1},  
        {"value": "#64748b"}  
      ]  
    }  
  }  
}
```

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{
  "test": "datum.outOfControl", "value": "#ef4444"},  

  {"value": "#10b981"}  
],  

  "stroke": [  

    {"test": "datum.outOfControl", "value": "#7f1d1d"},  

    {"value": "#064e3b"}  
],  

  "fillOpacity": [  

    {"test": "datum.isSelected", "value": 1},  

    {"value": 0.3}  
],  

  "strokeOpacity": [  

    {"test": "datum.isSelected", "value": 1},  

    {"value": 0.3}  
],  

  "cursor": {"value": "pointer"}  
},  

  "hover": {  

    "size": {"value": 250},  

    "strokeWidth": {"value": 3}  
}  
}  
}  
},  
{  

  "type": "text",  

  "from": {"data": "controlChart"},  

  "encode": {  

    "enter": {  

      "x": {"scale": "controlX", "field": "lotNumber"},  

      "y": {"scale": "controlY", "field": "xbar", "offset": -15},  

      "text": {"field": "lot_breaker_id"},  

      "fontSize": {"value": 9},  

      "fill": {"value": "#94a3b8"},  

      "align": {"value": "center"},  

      "baseline": {"value": "bottom"}  
},  

    "update": {  

      "fillOpacity": [  

        {"test": "datum.isSelected", "value": 1},  

        {"value": 0.3}  
]  
}  
}  
}  
}  
],  

  "axes": [  

  {  

    "orient": "bottom",  

    "scale": "controlX",  

    "labelColor": "#94a3b8",  

    "labelFontSize": 11,  

    "titleColor": "#e2e8f0",  

    "titleFontSize": 13,
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"titleFontWeight": "bold",
"title": "Lot Number",
"gridColor": "#334155",
"gridOpacity": 0.3,
"domainColor": "#475569",
"tickColor": "#475569"
},
{
  "orient": "left",
  "scale": "controlY",
  "labelColor": "#94a3b8",
  "labelFontSize": 11,
  "titleColor": "#e2e8f0",
  "titleFontSize": 13,
  "titleFontWeight": "bold",
  "title": "X-Bar (Lot Mean)",
  "gridColor": "#334155",
  "gridOpacity": 0.3,
  "domainColor": "#475569",
  "tickColor": "#475569",
  "format": ".3f"
}
]
}
]
```