

```

{
  "$schema": "https://vega.github.io/schema/vega/v5.json",
  "description": "Interactive Process Capability Analysis Dashboard",
  "background": "#0f172a",
  "padding": 25,
  "autosize": {"type": "fit", "contains": "padding"},
  "width": 1400,
  "height": 900,

  "signals": [
    {
      "name": "sigmaLevel",
      "value": 3,
      "bind": {
        "input": "range",
        "min": 1,
        "max": 6,
        "step": 0.5,
        "name": "Sigma Level: "
      }
    },
    {
      "name": "showNormalCurve",
      "value": true,
      "bind": {"input": "checkbox", "name": "Show Normal Distribution "}
    },
    {
      "name": "selectedLot",
      "value": null,
      "on": [
        {"events": "@lotPoint:click", "update": "datum.lot_breaker_id"},
        {"events": "dblclick", "update": "null"}
      ]
    },
    {
      "name": "histogramBins",
      "value": 25,
      "bind": {
        "input": "range",
        "min": 10,
        "max": 50,
        "step": 5,
        "name": "Histogram Bins: "
      }
    },
    {
      "name": "usl",
      "update": "data('specLimits')[0] ? data('specLimits')[0].usl : 11"
    },
    {
      "name": "lsl",

```

```

    "update": "data('specLimits')[0] ? data('specLimits')[0].lsl : 9"
  },
  {
    "name": "histMin",
    "update": "lsl - 0.2"
  },
  {
    "name": "histMax",
    "update": "usl + 0.2"
  }
],

"data": [
  {
    "name": "dataset",
    "values": []
  },
  {
    "name": "lotStats",
    "source": "dataset",
    "transform": [
      {
        "type": "aggregate",
        "groupby": ["lot_breaker_id"],
        "ops": ["mean", "max", "min", "max"],
        "fields": ["measuredvalue", "measuredvalue", "measuredvalue", "sampleqty"],
        "as": ["xbar", "max_val", "min_val", "n"]
      },
      {
        "type": "formula",
        "as": "range",
        "expr": "datum.max_val - datum.min_val"
      }
    ]
  },
  {
    "name": "overallStats",
    "source": "lotStats",
    "transform": [
      {
        "type": "aggregate",
        "ops": ["mean", "mean", "count", "sum"],
        "fields": ["xbar", "range", null, "n"],
        "as": ["grandxbar", "rbar", "num_lots", "total_samples"]
      },
      {
        "type": "formula",
        "as": "d2",
        "expr": "datum.total_samples <= 2 ? 1.128 : datum.total_samples <= 3 ? 1.693 :
datum.total_samples <= 4 ? 2.059 : datum.total_samples <= 5 ? 2.326 : datum.total_samples <= 6
? 2.534 : datum.total_samples <= 7 ? 2.704 : datum.total_samples <= 8 ? 2.847 :
datum.total_samples <= 9 ? 2.970 : 3.078"
      }
    ],

```

```

    {
      "type": "formula",
      "as": "sigma",
      "expr": "datum.rbar / datum.d2"
    }
  ]
},
{
  "name": "specLimits",
  "source": "dataset",
  "transform": [
    {
      "type": "aggregate",
      "ops": ["max", "max", "max"],
      "fields": ["upperlimit", "lowerlimit", "nominallimit"],
      "as": ["usl", "lsl", "nominal"]
    }
  ]
},
{
  "name": "capabilityMetrics",
  "source": ["overallStats", "specLimits"],
  "transform": [
    {
      "type": "formula",
      "as": "cp",
      "expr": "(specLimits[0].usl - specLimits[0].lsl) / (6 * datum.sigma)"
    },
    {
      "type": "formula",
      "as": "cpu",
      "expr": "(specLimits[0].usl - datum.grandxbar) / (3 * datum.sigma)"
    },
    {
      "type": "formula",
      "as": "cpl",
      "expr": "(datum.grandxbar - specLimits[0].lsl) / (3 * datum.sigma)"
    },
    {
      "type": "formula",
      "as": "cpk",
      "expr": "min(datum.cpu, datum.cpl)"
    },
    {
      "type": "formula",
      "as": "status",
      "expr": "datum.cpk >= 1.33 ? 'CAPABLE' : datum.cpk >= 1.0 ? 'MARGINAL' : 'NOT
CAPABLE'"
    },
    {
      "type": "formula",
      "as": "statusColor",
      "expr": "datum.cpk >= 1.33 ? '#10b981' : datum.cpk >= 1.0 ? '#f59e0b' : '#ef4444'"
    }
  ]
}

```

```

    },
    {
      "type": "formula",
      "as": "plusSigma",
      "expr": "datum.grandxbar + (sigmaLevel * datum.sigma)"
    },
    {
      "type": "formula",
      "as": "minusSigma",
      "expr": "datum.grandxbar - (sigmaLevel * datum.sigma)"
    }
  ]
},
{
  "name": "histogram",
  "source": "dataset",
  "transform": [
    {
      "type": "bin",
      "field": "measuredvalue",
      "extent": {"signal": "[histMin, histMax]"},
      "maxbins": {"signal": "histogramBins"},
      "as": ["bin0", "bin1"]
    },
    {
      "type": "aggregate",
      "groupby": ["bin0", "bin1"],
      "ops": ["count"],
      "as": ["count"]
    },
    {
      "type": "formula",
      "as": "binCenter",
      "expr": "(datum.bin0 + datum.bin1) / 2"
    }
  ]
},
{
  "name": "normalCurve",
  "source": "overallStats",
  "transform": [
    {
      "type": "sequence",
      "start": {"signal": "histMin - 0.3"},
      "stop": {"signal": "histMax + 0.3"},
      "step": 0.01,
      "as": "x"
    },
    {
      "type": "formula",
      "as": "density",
      "expr": "(1 / (datum.sigma * sqrt(2 * PI))) * exp(-0.5 * pow((datum.x - datum.grandxbar) / datum.sigma, 2))"
    }
  ]
}

```

```

    },
    {
      "type": "formula",
      "as": "y",
      "expr": "datum.density * datum.total_samples * ((usl - lsl) / histogramBins)"
    }
  ]
},
{
  "name": "controlChart",
  "source": "lotStats",
  "transform": [
    {
      "type": "window",
      "ops": ["row_number"],
      "as": ["lotNumber"]
    },
    {
      "type": "formula",
      "as": "ucl",
      "expr": "overallStats[0].grandxbar + (2.326 * overallStats[0].rbar /
overallStats[0].num_lots)"
    },
    {
      "type": "formula",
      "as": "lcl",
      "expr": "overallStats[0].grandxbar - (2.326 * overallStats[0].rbar /
overallStats[0].num_lots)"
    },
    {
      "type": "formula",
      "as": "outOfControl",
      "expr": "datum.xbar > datum.ucl || datum.xbar < datum.lcl"
    },
    {
      "type": "formula",
      "as": "isSelected",
      "expr": "selectedLot === null || selectedLot === datum.lot_breaker_id"
    }
  ]
}
],
"scales": [
  {
    "name": "histX",
    "type": "linear",
    "domain": {"signal": "[histMin, histMax]"},
    "range": [420, 1370],
    "nice": true
  },
  {
    "name": "histY",

```

```

    "type": "linear",
    "domain": {"data": "histogram", "field": "count"},
    "range": [420, 50],
    "nice": true,
    "zero": true
  },
  {
    "name": "controlX",
    "type": "linear",
    "domain": {"data": "controlChart", "field": "lotNumber"},
    "range": [420, 1370],
    "zero": false
  },
  {
    "name": "controlY",
    "type": "linear",
    "domain": {
      "fields": [
        {"data": "controlChart", "field": "xbar"},
        {"data": "controlChart", "field": "ucl"},
        {"data": "controlChart", "field": "lcl"}
      ]
    },
    "range": [850, 470],
    "nice": true
  },
  {
    "name": "colorScale",
    "type": "ordinal",
    "domain": ["in", "out"],
    "range": ["#10b981", "#ef4444"]
  }
],

"marks": [
  {
    "type": "group",
    "name": "header",
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 0},
        "width": {"signal": "width"},
        "height": {"value": 60},
        "fill": {"value": "transparent"}
      }
    },
  },
  {
    "type": "rect",
    "encode": {
      "enter": {
        "x": {"value": 0},

```

```

        "y": {"value": 0},
        "width": {"signal": "width"},
        "height": {"value": 60},
        "fill": {"value": "#1e293b"},
        "cornerRadius": {"value": 12}
    }
},
{
    "type": "text",
    "encode": {
        "enter": {
            "x": {"value": 25},
            "y": {"value": 35},
            "text": {"value": "🌀 PROCESS CAPABILITY ANALYSIS"},
            "fontSize": {"value": 28},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "ffffff"},
            "align": {"value": "left"},
            "baseline": {"value": "middle"}
        }
    }
},
{
    "type": "text",
    "encode": {
        "enter": {
            "x": {"signal": "width - 25"},
            "y": {"value": 35},
            "text": {"signal": "timeFormat(now(), '%B %d, %Y')"},
            "fontSize": {"value": 14},
            "fill": {"value": "#94a3b8"},
            "align": {"value": "right"},
            "baseline": {"value": "middle"}
        }
    }
}
]
},
{
    "type": "group",
    "name": "statsPanel",
    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 80},
            "width": {"value": 390},
            "height": {"value": 800},
            "fill": {"value": "transparent"}
        }
    }
},
"marks": [
    {

```

```

    "type": "rect",
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 0},
        "width": {"value": 390},
        "height": {"value": 800},
        "fill": {"value": "#1e293b"},
        "cornerRadius": {"value": 16},
        "stroke": {"value": "#334155"},
        "strokeWidth": {"value": 2}
      }
    }
  },
  {
    "type": "rect",
    "name": "basicStatsHeader",
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 0},
        "width": {"value": 390},
        "height": {"value": 50},
        "fill": {
          "gradient": "linear",
          "stops": [
            {"offset": 0, "color": "#3b82f6"},
            {"offset": 1, "color": "#2563eb"}
          ]
        },
        "cornerRadiusTopLeft": {"value": 16},
        "cornerRadiusTopRight": {"value": 16}
      }
    }
  },
  {
    "type": "text",
    "encode": {
      "enter": {
        "x": {"value": 20},
        "y": {"value": 28},
        "text": {"value": "📊 STATISTICS"},
        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "ffffff"}
      }
    }
  },
  {
    "type": "group",
    "encode": {
      "enter": {
        "x": {"value": 20},

```



```

    "y": {"value": 70}
  }
},
"marks": [
  {
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 0},
        "text": {"value": "Total Samples"},
        "fontSize": {"value": 13},
        "fill": {"value": "#94a3b8"}
      }
    }
  },
  {
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
      "enter": {
        "x": {"value": 350},
        "y": {"value": 0},
        "text": {"signal": "format(datum.total_samples, '')"},
        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#e2e8f0"},
        "align": {"value": "right"}
      }
    }
  },
  {
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 35},
        "text": {"value": "Number of Lots"},
        "fontSize": {"value": 13},
        "fill": {"value": "#94a3b8"}
      }
    }
  },
  {
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
      "enter": {
        "x": {"value": 350},
        "y": {"value": 35},
        "text": {"signal": "format(datum.num_lots, '')"},

```

```

        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#e2e8f0"},
        "align": {"value": "right"}
    }
},
{
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 70},
            "text": {"value": "Mean ( $\bar{X}$ )"},
            "fontSize": {"value": 13},
            "fill": {"value": "#94a3b8"}
        }
    }
},
{
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
        "enter": {
            "x": {"value": 350},
            "y": {"value": 70},
            "text": {"signal": "format(datum.grandxbar, '.4f')"},
            "fontSize": {"value": 16},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "#60a5fa"},
            "align": {"value": "right"}
        }
    }
},
{
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 105},
            "text": {"value": "Std Dev ( $\sigma$ )"},
            "fontSize": {"value": 13},
            "fill": {"value": "#94a3b8"}
        }
    }
},
{
    "type": "text",
    "from": {"data": "overallStats"},
    "encode": {
        "enter": {

```

```

        "x": {"value": 350},
        "y": {"value": 105},
        "text": {"signal": "format(datum.sigma, '.5f')"},
        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#60a5fa"},
        "align": {"value": "right"}
    }
}
]
},
{
    "type": "rect",
    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 220},
            "width": {"value": 390},
            "height": {"value": 50},
            "fill": {
                "gradient": "linear",
                "stops": [
                    {"offset": 0, "color": "#dc2626"},
                    {"offset": 1, "color": "#b91c1c"}
                ]
            }
        }
    }
},
{
    "type": "text",
    "encode": {
        "enter": {
            "x": {"value": 20},
            "y": {"value": 248},
            "text": {"value": "⚠ SPEC LIMITS"},
            "fontSize": {"value": 16},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "#ffffff"}
        }
    }
},
{
    "type": "group",
    "encode": {
        "enter": {
            "x": {"value": 20},
            "y": {"value": 290}
        }
    }
},
"marks": [
    {

```

```

    "type": "text",
    "from": {"data": "specLimits"},
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 0},
        "text": {"value": "Upper Spec (USL)"},
        "fontSize": {"value": 13},
        "fill": {"value": "#94a3b8"}
      }
    }
  },
  {
    "type": "text",
    "from": {"data": "specLimits"},
    "encode": {
      "enter": {
        "x": {"value": 350},
        "y": {"value": 0},
        "text": {"signal": "format(datum.usl, '.3f')"},
        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#fca5a5"},
        "align": {"value": "right"}
      }
    }
  },
  {
    "type": "text",
    "from": {"data": "specLimits"},
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 35},
        "text": {"value": "Nominal"},
        "fontSize": {"value": 13},
        "fill": {"value": "#94a3b8"}
      }
    }
  },
  {
    "type": "text",
    "from": {"data": "specLimits"},
    "encode": {
      "enter": {
        "x": {"value": 350},
        "y": {"value": 35},
        "text": {"signal": "format(datum.nominal, '.3f')"},
        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#c084fc"},
        "align": {"value": "right"}
      }
    }
  }
}

```

```

    }
  },
  {
    "type": "text",
    "from": {"data": "specLimits"},
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 70},
        "text": {"value": "Lower Spec (LSL)"},
        "fontSize": {"value": 13},
        "fill": {"value": "#94a3b8"}
      }
    }
  },
  {
    "type": "text",
    "from": {"data": "specLimits"},
    "encode": {
      "enter": {
        "x": {"value": 350},
        "y": {"value": 70},
        "text": {"signal": "format(datum.lsl, '.3f')"},
        "fontSize": {"value": 16},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#fca5a5"},
        "align": {"value": "right"}
      }
    }
  }
]
},
{
  "type": "rect",
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 410},
      "width": {"value": 390},
      "height": {"value": 50},
      "fill": {
        "gradient": "linear",
        "stops": [
          {"offset": 0, "color": "#10b981"},
          {"offset": 1, "color": "#059669"}
        ]
      }
    }
  }
}
},
{
  "type": "text",
  "encode": {

```

```

    "enter": {
      "x": {"value": 20},
      "y": {"value": 438},
      "text": {"value": "✓ CAPABILITY"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ffffff"}
    }
  },
  {
    "type": "group",
    "encode": {
      "enter": {
        "x": {"value": 20},
        "y": {"value": 480}
      }
    },
    "marks": [
      {
        "type": "text",
        "from": {"data": "capabilityMetrics"},
        "encode": {
          "enter": {
            "x": {"value": 0},
            "y": {"value": 0},
            "text": {"value": "Cp (Potential)"},
            "fontSize": {"value": 13},
            "fill": {"value": "#94a3b8"}
          }
        }
      },
      {
        "type": "text",
        "from": {"data": "capabilityMetrics"},
        "encode": {
          "enter": {
            "x": {"value": 350},
            "y": {"value": 0},
            "text": {"signal": "format(datum.cp, '.3f')"},
            "fontSize": {"value": 20},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "#6ee7b7"},
            "align": {"value": "right"}
          }
        }
      }
    ],
    {
      "type": "text",
      "from": {"data": "capabilityMetrics"},
      "encode": {
        "enter": {
          "x": {"value": 0},

```

```

        "y": {"value": 45},
        "text": {"value": "Cpk (Actual)"},
        "fontSize": {"value": 13},
        "fill": {"value": "#94a3b8"}
    }
},
{
    "type": "text",
    "from": {"data": "capabilityMetrics"},
    "encode": {
        "enter": {
            "x": {"value": 350},
            "y": {"value": 45},
            "text": {"signal": "format(datum.cpk, '.3f')"},
            "fontSize": {"value": 20},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "#6ee7b7"},
            "align": {"value": "right"}
        }
    }
},
{
    "type": "rect",
    "from": {"data": "capabilityMetrics"},
    "encode": {
        "enter": {
            "x": {"value": 0},
            "y": {"value": 80},
            "width": {"value": 350},
            "height": {"value": 50},
            "fill": {"field": "statusColor"},
            "cornerRadius": {"value": 10}
        }
    }
},
{
    "type": "text",
    "from": {"data": "capabilityMetrics"},
    "encode": {
        "enter": {
            "x": {"value": 175},
            "y": {"value": 105},
            "text": {"field": "status"},
            "fontSize": {"value": 18},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "#ffffff"},
            "align": {"value": "center"}
        }
    }
}
],
},

```

```

{
  "type": "rect",
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 630},
      "width": {"value": 390},
      "height": {"value": 50},
      "fill": {
        "gradient": "linear",
        "stops": [
          {"offset": 0, "color": "#8b5cf6"},
          {"offset": 1, "color": "#7c3aed"}
        ]
      }
    }
  }
},
{
  "type": "text",
  "encode": {
    "enter": {
      "x": {"value": 20},
      "y": {"value": 658},
      "text": {"value": "⌚ SIGMA LIMITS"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ffffff"}
    }
  }
},
{
  "type": "group",
  "encode": {
    "enter": {
      "x": {"value": 20},
      "y": {"value": 700}
    }
  }
},
"marks": [
  {
    "type": "text",
    "from": {"data": "capabilityMetrics"},
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 0},
        "text": {"signal": "'+' + sigmaLevel + 'σ'"},
        "fontSize": {"value": 13},
        "fill": {"value": "#94a3b8"}
      }
    }
  }
],

```



```

{
  "type": "text",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"value": 350},
      "y": {"value": 0},
      "text": {"signal": "format(datum.plusSigma, '.4f')"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#c4b5fd"},
      "align": {"value": "right"}
    }
  }
},
{
  "type": "text",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"value": 0},
      "y": {"value": 35},
      "text": {"signal": "'-' + sigmaLevel + 'σ'"},
      "fontSize": {"value": 13},
      "fill": {"value": "#94a3b8"}
    }
  }
},
{
  "type": "text",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"value": 350},
      "y": {"value": 35},
      "text": {"signal": "format(datum.minusSigma, '.4f')"},
      "fontSize": {"value": 16},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#c4b5fd"},
      "align": {"value": "right"}
    }
  }
}
]
}
],
{
  "type": "group",
  "name": "histogramPanel",
  "encode": {
    "enter": {
      "x": {"value": 410},

```

```

    "y": {"value": 80},
    "width": {"value": 970},
    "height": {"value": 380}
  }
},
"marks": [
  {
    "type": "rect",
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 0},
        "width": {"value": 970},
        "height": {"value": 380},
        "fill": {"value": "#1e293b"},
        "cornerRadius": {"value": 16},
        "stroke": {"value": "#334155"},
        "strokeWidth": {"value": 2}
      }
    }
  },
  {
    "type": "text",
    "encode": {
      "enter": {
        "x": {"value": 485},
        "y": {"value": 30},
        "text": {"value": "Distribution Histogram"},
        "fontSize": {"value": 18},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#e2e8f0"}
      }
    }
  },
  {
    "type": "rect",
    "from": {"data": "histogram"},
    "encode": {
      "enter": {
        "x": {"scale": "histX", "field": "bin0"},
        "x2": {"scale": "histX", "field": "bin1"},
        "y": {"scale": "histY", "field": "count"},
        "y2": {"scale": "histY", "value": 0},
        "fill": {
          "gradient": "linear",
          "stops": [
            {"offset": 0, "color": "#60a5fa"},
            {"offset": 1, "color": "#3b82f6"}
          ]
        },
        "stroke": {"value": "#1e40af"},
        "strokeWidth": {"value": 1},
        "cornerRadiusTopLeft": {"value": 4},

```

```

    "cornerRadiusTopRight": {"value": 4}
  },
  "update": {
    "fillOpacity": {"value": 0.85}
  },
  "hover": {
    "fillOpacity": {"value": 1},
    "stroke": {"value": "#fbbf24"},
    "strokeWidth": {"value": 2}
  }
}
},
{
  "type": "line",
  "from": {"data": "normalCurve"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "x"},
      "y": {"scale": "histY", "field": "y"},
      "stroke": {"value": "#fbbf24"},
      "strokeWidth": {"value": 3},
      "strokeOpacity": {"signal": "showNormalCurve ? 1 : 0"}
    }
  }
},
{
  "type": "rule",
  "from": {"data": "overallStats"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "signal": "datum.grandxbar"},
      "y": {"value": 50},
      "y2": {"value": 420},
      "stroke": {"value": "#ffffff"},
      "strokeWidth": {"value": 3},
      "strokeDash": {"value": [8, 4]}
    }
  }
},
{
  "type": "text",
  "from": {"data": "overallStats"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "signal": "datum.grandxbar"},
      "y": {"value": 40},
      "text": {"value": "MEAN"},
      "fontSize": {"value": 11},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ffffff"},
      "align": {"value": "center"}
    }
  }
}
}

```

```

},
{
  "type": "rule",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "lsl"},
      "y": {"value": 50},
      "y2": {"value": 420},
      "stroke": {"value": "#ef4444"},
      "strokeWidth": {"value": 3}
    }
  }
},
{
  "type": "text",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "lsl"},
      "y": {"value": 65},
      "text": {"value": "LSL"},
      "fontSize": {"value": 11},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ef4444"},
      "align": {"value": "center"}
    }
  }
},
{
  "type": "rule",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "usl"},
      "y": {"value": 50},
      "y2": {"value": 420},
      "stroke": {"value": "#ef4444"},
      "strokeWidth": {"value": 3}
    }
  }
},
{
  "type": "text",
  "from": {"data": "specLimits"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "usl"},
      "y": {"value": 65},
      "text": {"value": "USL"},
      "fontSize": {"value": 11},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#ef4444"},

```

```

    "align": {"value": "center"}
  }
},
{
  "type": "rule",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "plusSigma"},
      "y": {"value": 50},
      "y2": {"value": 420},
      "stroke": {"value": "#a78bfa"},
      "strokeWidth": {"value": 2},
      "strokeDash": {"value": [6, 3]}
    }
  }
},
{
  "type": "text",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "plusSigma"},
      "y": {"value": 80},
      "text": {"signal": "'+' + sigmaLevel + 'σ'"},
      "fontSize": {"value": 10},
      "fill": {"value": "#a78bfa"},
      "align": {"value": "center"}
    }
  }
},
{
  "type": "rule",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "minusSigma"},
      "y": {"value": 50},
      "y2": {"value": 420},
      "stroke": {"value": "#a78bfa"},
      "strokeWidth": {"value": 2},
      "strokeDash": {"value": [6, 3]}
    }
  }
},
{
  "type": "text",
  "from": {"data": "capabilityMetrics"},
  "encode": {
    "enter": {
      "x": {"scale": "histX", "field": "minusSigma"},
      "y": {"value": 80},

```

```

        "text": {"signal": "'-' + sigmaLevel + 'σ'"},
        "fontSize": {"value": 10},
        "fill": {"value": "#a78bfa"},
        "align": {"value": "center"}
    }
}
],
"axes": [
    {
        "orient": "bottom",
        "scale": "histX",
        "labelColor": "#94a3b8",
        "labelFontSize": 11,
        "titleColor": "#e2e8f0",
        "titleFontSize": 13,
        "titleFontWeight": "bold",
        "title": "Measured Value",
        "gridColor": "#334155",
        "gridOpacity": 0.3,
        "domainColor": "#475569",
        "tickColor": "#475569",
        "format": ".2f"
    },
    {
        "orient": "left",
        "scale": "histY",
        "labelColor": "#94a3b8",
        "labelFontSize": 11,
        "titleColor": "#e2e8f0",
        "titleFontSize": 13,
        "titleFontWeight": "bold",
        "title": "Frequency",
        "gridColor": "#334155",
        "gridOpacity": 0.3,
        "domainColor": "#475569",
        "tickColor": "#475569"
    }
]
},
{
    "type": "group",
    "name": "controlChartPanel",
    "encode": {
        "enter": {
            "x": {"value": 410},
            "y": {"value": 480},
            "width": {"value": 970},
            "height": {"value": 400}
        }
    }
},
"marks": [
    {

```

```

    "type": "rect",
    "encode": {
      "enter": {
        "x": {"value": 0},
        "y": {"value": 0},
        "width": {"value": 970},
        "height": {"value": 400},
        "fill": {"value": "#1e293b"},
        "cornerRadius": {"value": 16},
        "stroke": {"value": "#334155"},
        "strokeWidth": {"value": 2}
      }
    }
  },
  {
    "type": "text",
    "encode": {
      "enter": {
        "x": {"value": 485},
        "y": {"value": 30},
        "text": {"value": "X-Bar Control Chart"},
        "fontSize": {"value": 18},
        "fontWeight": {"value": "bold"},
        "fill": {"value": "#e2e8f0"}
      }
    }
  },
  {
    "type": "text",
    "encode": {
      "enter": {
        "x": {"value": 485},
        "y": {"value": 52},
        "text": {"value": "Click points to filter • Double-click to reset"},
        "fontSize": {"value": 11},
        "fill": {"value": "#64748b"},
        "fontStyle": {"value": "italic"}
      }
    }
  },
  {
    "type": "rule",
    "from": {"data": "overallStats"},
    "encode": {
      "enter": {
        "x": {"value": 420},
        "x2": {"value": 1370},
        "y": {"scale": "controlY", "signal": "datum.grandxbar"},
        "stroke": {"value": "#60a5fa"},
        "strokeWidth": {"value": 2},
        "strokeDash": {"value": [8, 4]}
      }
    }
  }
}

```

```

},
{
  "type": "text",
  "from": {"data": "overallStats"},
  "encode": {
    "enter": {
      "x": {"value": 1375},
      "y": {"scale": "controlY", "signal": "datum.grandxbar"},
      "text": {"value": " $\bar{X}$ "},
      "fontSize": {"value": 11},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#60a5fa"},
      "align": {"value": "left"},
      "baseline": {"value": "middle"}
    }
  }
},
{
  "type": "rule",
  "from": {"data": "controlChart"},
  "encode": {
    "enter": {
      "x": {"value": 420},
      "x2": {"value": 1370},
      "y": {"scale": "controlY", "field": "ucl"},
      "stroke": {"value": "#f59e0b"},
      "strokeWidth": {"value": 2}
    }
  }
},
{
  "type": "text",
  "from": {"data": "controlChart"},
  "encode": {
    "enter": {
      "x": {"value": 1375},
      "y": {"scale": "controlY", "field": "ucl"},
      "text": {"value": "UCL"},
      "fontSize": {"value": 11},
      "fontWeight": {"value": "bold"},
      "fill": {"value": "#f59e0b"},
      "align": {"value": "left"},
      "baseline": {"value": "middle"}
    }
  }
},
{
  "type": "rule",
  "from": {"data": "controlChart"},
  "encode": {
    "enter": {
      "x": {"value": 420},
      "x2": {"value": 1370},

```



```

        "y": {"scale": "controlY", "field": "lcl"},
        "stroke": {"value": "#f59e0b"},
        "strokeWidth": {"value": 2}
    }
}
},
{
    "type": "text",
    "from": {"data": "controlChart"},
    "encode": {
        "enter": {
            "x": {"value": 1375},
            "y": {"scale": "controlY", "field": "lcl"},
            "text": {"value": "LCL"},
            "fontSize": {"value": 11},
            "fontWeight": {"value": "bold"},
            "fill": {"value": "#f59e0b"},
            "align": {"value": "left"},
            "baseline": {"value": "middle"}
        }
    }
},
{
    "type": "line",
    "from": {"data": "controlChart"},
    "encode": {
        "enter": {
            "x": {"scale": "controlX", "field": "lotNumber"},
            "y": {"scale": "controlY", "field": "xbar"},
            "stroke": {"value": "#64748b"},
            "strokeWidth": {"value": 2}
        },
        "update": {
            "strokeOpacity": [
                {"test": "datum.isSelected", "value": 1},
                {"value": 0.2}
            ]
        }
    }
},
{
    "type": "symbol",
    "name": "lotPoint",
    "from": {"data": "controlChart"},
    "encode": {
        "enter": {
            "x": {"scale": "controlX", "field": "lotNumber"},
            "y": {"scale": "controlY", "field": "xbar"},
            "size": {"value": 150},
            "strokeWidth": {"value": 2}
        },
        "update": {
            "fill": [

```

```

        {"test": "datum.outOfControl", "value": "#ef4444"},
        {"value": "#10b981"}
    ],
    "stroke": [
        {"test": "datum.outOfControl", "value": "#7f1d1d"},
        {"value": "#064e3b"}
    ],
    "fillOpacity": [
        {"test": "datum.isSelected", "value": 1},
        {"value": 0.3}
    ],
    "strokeOpacity": [
        {"test": "datum.isSelected", "value": 1},
        {"value": 0.3}
    ],
    "cursor": {"value": "pointer"}
},
"hover": {
    "size": {"value": 250},
    "strokeWidth": {"value": 3}
}
}
},
{
    "type": "text",
    "from": {"data": "controlChart"},
    "encode": {
        "enter": {
            "x": {"scale": "controlX", "field": "lotNumber"},
            "y": {"scale": "controlY", "field": "xbar", "offset": -15},
            "text": {"field": "lot_breaker_id"},
            "fontSize": {"value": 9},
            "fill": {"value": "#94a3b8"},
            "align": {"value": "center"},
            "baseline": {"value": "bottom"}
        },
        "update": {
            "fillOpacity": [
                {"test": "datum.isSelected", "value": 1},
                {"value": 0.3}
            ]
        }
    }
}
},
],
"axes": [
    {
        "orient": "bottom",
        "scale": "controlX",
        "labelColor": "#94a3b8",
        "labelFontSize": 11,
        "titleColor": "#e2e8f0",
        "titleFontSize": 13,

```

```
    "titleFontWeight": "bold",
    "title": "Lot Number",
    "gridColor": "#334155",
    "gridOpacity": 0.3,
    "domainColor": "#475569",
    "tickColor": "#475569"
  },
  {
    "orient": "left",
    "scale": "controlY",
    "labelColor": "#94a3b8",
    "labelFontSize": 11,
    "titleColor": "#e2e8f0",
    "titleFontSize": 13,
    "titleFontWeight": "bold",
    "title": "X-Bar (Lot Mean)",
    "gridColor": "#334155",
    "gridOpacity": 0.3,
    "domainColor": "#475569",
    "tickColor": "#475569",
    "format": ".3f"
  }
]
}
}
```