Q-1 Define soft water & hard water what is the principle of EDTA method? Describe the estimation of hardness of water by EDTA method.

4: Hardness of water is it is a characteristic of water which prevents lathering of easy.

soft water which forms good lather (form) with soap or soop solution redily is known as for soft water.

Hard custer Hard cuder water which for does not form good Palher with soop or soop solution but develops white scum (curd) is known as hard water.

Brinciple of EDTA Method:

EDTA forms stable complexes with Ca<sup>++</sup> & Mg<sup>++</sup> ions present in water. Thus, in hard water somple, the total hardness can be determined by titrating known volume of hard water sample with std solution.

Estimation of hardness by EDTA method.

(a) Standardization of EDTA solution

o justle out so ml of the given solution.

Add 5ml of buffer solution to increase the pH to about 10.000.

Add 3-4 draps of EBT indicator. The solution turns wine ned.

Titrate the water sample slawly with 0.01 M EDTA until the colour changes to permonent blue (end point). Note Jawn the volume of EDTA used up at end point (V, ml).

- Stimation of total hordness.

   50 ml of hard water somple is litrated as about against EDTA solution (Valume of EDTA V2 ml)
- O Estimation of total hardness permanent hardness.

  SOM of Hard water sample is bailed for about 15-20 mins, filtered, diluted, with distilled water to make 50 ml 2 titrated against EDTA solution (value of EDTA = V3 nl)
- Q-2 Possible ion-exchange process for dominaralization of water. How is the exhausted region regenerated in ion-exchange prothed.
- A: jon-Exchange process is the modern method in waters softening methods.

  jon-Exchange regions are insolvable cross linked, long chain organic

  polymers with a microparus struture » juntional gray! attacked

  to their chains are responsible for the ion-exchainging

  properties.
  - · Cation Exchange resin

    These resins are made for exchanging cations by H+ ions.

    They are supresented as AHZ

RH2 mm+ Ca2+ -> RCa+ 2H+

The exhausted cation exchanger is regnerated by passing dilute and solution through the Resin-

 $RCa + 2HCL \longrightarrow RH_2 + CaCl_2$   $RMg + 2HCl \longrightarrow RH_2 + HgCl_2$ 

· Anien Exchange Resins

These resins we made of for exchanging rapidly anions by OH ions

These resins are represented as R'(@H)2.

R'(OH), + SOY - -> R'SOY + 20H

The exhausted orion exchanger is regenerated by passing dilute albali solution through the resin.

R'Cl2 + 2VaOH -> R'(OH)2 + 2Vall
R'SOY + 2VAOH -> R'(OH)2 + 1Va2SOY

- Q-3: What is green chemistry? Explain the preventation of waste generation"
  principle in green chemistry with example
  - A: (Truen chemistry is a philosophy of chemical reasearch and engineering that encourages the design of products & processes that minimizes the use & regeneration of weste.

This town were coined by Caul Mostas & John C. Warner

P. T. O

Rey developments in green chemistry

© Use of super critical CO; as green solvent.

© Use of Aqueous peroxide for clean oxidations.

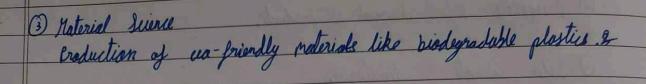
3 Use of hydrogen in assymptic synthesis. Conniple of "Crewnting waste monognent generation" → It is better to avoid generation of waste than to clean up the waste often it is fermed. -> aptimize processes to Reduce by-products & Hazardus and products -> Crontral Reaction parameters to improve yield & reduce waste + Prefer Renewalles resources over non renewalles. a-n. Utrite 12 principles of green chemistry. Crime 4 applications of green chemistry. A: The 12 principles of green chemistry are as follows. O Preventation of muste generation 1 Marining atom Economy @ Less hazardasu Chemical synthesis. (Sundaram) FOR EDUCATIONAL USE

- @ Designing sofer chemicals & products.
- @ Sofer solvents & Amilarie.
- @ Design for energy efficiency.
- 1 Use of renewable jeedstocks.
- @ Reduce derivatives.
- @ Use of Cotalysts.
- @ Resign for degradation.
- 1 Real-time analysis for pollution preventation.
- @ inherently sofer chemistry for accident preventation.

Applications of green chemistry

- O Charmaceutical Nanufacturing
  Development of efficient 2 less wastiful drug synthesis
- O Agricultural Chemicals
  Creation of sofer & more sustinable posticited & firtilizers.

P.T.0



@ Cosmetic industry

Creating less hazadores better lasting products like using natural occurring

dyes rather than chemical colours in the products

a-5: Explain the green raute of synthesis of Adipic acid. Highlight the green principle invalued in the synthesis.

4: The green raute of synthesizing Adipic aid invalues remaining bennyene as judstock & using d-glucase in its place.

This is done because bengene is a non renewalle judstock while also being corriogenic which is against the principles of green chemistry.

{ d-glusse }

E 3-dehydroshikimate 3

E. Coli

(00F

E cis - cis - muconic acid ?

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