

Surrogate based high-fidelity rapid design optimization of rotor blades used in a small unmanned aerial vehicle

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Abstract:

Due to the complicated geometry of the Unmanned Aerial Vehicle (UAV) rotor and the high sensitivity of the aerodynamic performance to the blade shape, many deficiencies exist in the current design and optimization of three-dimension (3D) rotor blades, such as dimensionality curses and large computational costs. To address these problem, a new optimization framework with a high-fidelity model is developed. The high-accuracy CFD model is built with rotor thrust errors within 4.8% compared with experimental data. A 3D blade model based on the Class Function/shape Function Transformation (CST) method is proposed. Four surrogate models are

constructed for rotor thrust and torque and the Kriging (KRG) model with the highest precision is selected. Genetic Algorithm (GA) is used to perform the optimization of the torque at hovering thrust level. Compared with the E387 baseline rotor, optimization results show that the torque and the mass reduce by 10.71% and 26.78%, respectively, and the Figure of Merit (FM) increases by 4.5%. Then, the one-way fluid-structural interaction are carried out to verify the feasibility of the proposed optimization framework.

Keywords:

CFD, fluid-structural interaction, high-fidelity rapid optimization, surrogate model, Unmanned Aerial Vehicle

1. Introduction

Since Unmanned Aerial Vehicle (UAV) is now widely used in the agriculture, the mapping and the transportation, it is greatly significant to perform a high-fidelity design optimization for the rotor blade to improve the endurance and the load capacity. Currently, Computational Fluid Dynamics (CFD) is the most widely used technique to make an intuitive description of the flow field while ensuring high accurate solutions, due to which it has also been applied in the blade analysis and design. Yun (Yun 2014) performed the CFD simulations of UAV in hover state to explore the effect of blade shape to the thrust performance, results show that the arc edge produces more thrust. Sugiura (Sugiura, Tanabe, Sugawara, etc. 2014) used the Genetic Algorithm (GA) to determine the optimal distribution of the chord length and the twist angle for a UAV blade.

Benaouali (Benaouali and Kachel 2017) carried out the Sequential Quadratic Programing (SQP) algorithm to optimize the subsonic wing planform parameters. From all the work above, few section parameters coupled with planform parameters are optimized in these work because of the limitation of blade parameterization model. Garg (Garg, Kenway, Martins, etc. 2017) used the Free Format Deformation (FFD) (Sederberg and Parry 1986) method coupled with CFD simulation to optimize the hydrofoil shape by taking into account 210 parameters. Kenway (Kenway and Martins 2016) also parameterized the Common Research Model (CMR) fixed-wing with 768 FFD parameters and performed the simulation-driven optimization to search the efficiency shape. However, the full geometric description and high-fidelity CFD model were performed in both two researches, the optimization framework is not suitable for UVA rotor blade because of its expensive computation caused by the big number of variables.

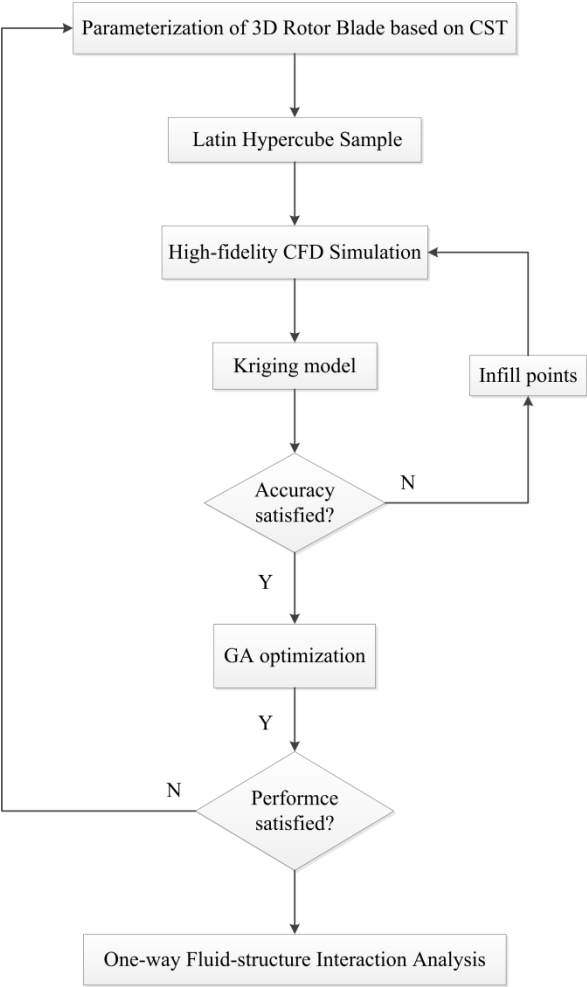
To address the problems mentioned above, the Class Function/Shape Function Transformation (Kulfan 2008) (CST) airfoil parameters and planform parameters are both used to describe the 3D blade geometry in this paper. The model is simplified for the small UAV, but the airfoil changes in radial direction are guaranteed. To further decrease the computational burden, a surrogate model built using the CFD data is used in optimization process. There are four typical surrogate models, namely the polynomial response surface (PRS) (Myers and Montgomery 1995), the radial basis function (RBF) (Gutmann 2001, Sun 2011), the Kriging (KRG) (Matheron 1963, Sacks 1989), and the support vector regression (SVR) (Smola 2004). As the mathematical approximation method which can formulate the relationship between objectives/constraints and design variables, surrogate model has been widely used in design of the aircraft and the wind turbine. Lee (Lee, Ryu, Ahn and

Kwon 2014) conducted the CFD-based genetic algorithm coupled with the Kriging model to optimize the distribution of the twist angle and the chord length for a UAV in hover state and made the blade more efficient in off-design conditions. Wang (Wang, Li, Zhang, etc. 2015) performed the lightweight design for the Composite Wind Turbine Blade based on RBF model. Badhurshah (Badhurshah and Samad 2015) established a high-fidelity multiple surrogate model based on PRS, RBF, KRG, and Weighted average surrogates (WAS) to optimize a bi-directional impulse turbine.

In this paper, the rapid optimization framework which guarantee its high-fidelity model in design process for rotor blades of a small UAV is established. Firstly, the researchers build up the high-fidelity CFD model of rotor with errors within 4.8% all over the operating conditions. Then, the blade shape is parameterized based on CST method with 22 parameters and the Latin Hypercube Sample (LHS) (Shields, Zhang 2016) is used to perform the design of experiment (DoE) which are employed to construct the surrogate model of the rotor blades. The Generic Algorithm is utilized to optimize the torque at hovering thrust level which is subject to the airfoil thickness and the twist angle.

This paper is organized as follows. The methodologies are explained in Section 2, followed by parameterization of the baseline model and the experiment validation of its CFD model in Section 3. Section 4 constructs different surrogate models among which with the model with the highest accuracy is selected. Section 5 describes the optimization formulation of the blade optimization. The optimal results and its validation in off-design conditions are given in Section 6 compared with the baseline results. Section 7 performs the one-way fluid-structural interaction to confirm the structural safety. Finally, our findings are summarized in Section 8. The flow chart of design

85 and optimization framework is shown in Fig 1.



86
87 **Fig. 1.** Design and optimization framework of rotor blades

88
89 **2. Methodology**

90 **2.1 CFD solver**

91 The air flow is governed by 3-D compressible Reynolds Average Navier Stokes (RANS)
92 equations:

$$\begin{cases} \frac{\partial \rho_f}{\partial t} + \frac{\partial}{\partial x_j} [\rho_f v_j] = 0 \\ \frac{\partial \rho_f v_i}{\partial t} + \frac{\partial}{\partial x_j} [\rho_f v_i v_j + p \delta_{ij} - \tau_{ij}] = 0, i, j = 1, 2, 3 \\ \frac{\partial E}{\partial t} + \frac{\partial}{\partial x_j} [E v_j + p v_j + q_j - v_i \tau_{ij}] = 0 \end{cases} \quad (1)$$

where the subscript indices i, j stand for directions of x, y, z , respectively; ρ_f is the fluid density; v is the flow velocity flow; p is the fluid pressure; τ represents the fluid shear stress tensor; E is the flow energy; q is the heat flux vector of the fluid and δ_{ij} is the Kronecker delta.

96

97 2.2 Class Function/shape Function Transformation method

The Class Function/shape Function Transformation method is a parametric method proposed by Kulfan to describe the geometry of airfoils with high accuracy and continuous smooth geometric curves (Sripawadkul, Padulo and Guenov 2010). This parametric function can be expressed with two parts: class function and shape function:

$$\begin{cases} \zeta_U(\psi) = C_{N_2}^{N_1}(\psi) S_U(\psi) + \psi \cdot \Delta \zeta_U \\ \zeta_L(\psi) = C_{N_2}^{N_1}(\psi) S_L(\psi) + \psi \cdot \Delta \zeta_L \\ \psi = x / c \\ \zeta = z / c \end{cases} \quad (2)$$

where c represents the chord length; x and z are the coordinates of points on airfoil curve along the chord length and its vertical direction, respectively; ψ and ζ are the non-dimensional expression of x and z ; ζ_U and ζ_L represent the normalized coordinates of upper and lower airfoil curve, respectively; $\psi \cdot \Delta \zeta_U$ and $\psi \cdot \Delta \zeta_L$ define the thickness of trailing edge, respectively.

Class function $C_{N_2}^{N_1}(\psi)$ can be written as Eq. (3):

$$C_{N_2}^{N_1}(\psi) = \psi^{N_1} \cdot (1 - \psi)^{N_2} \quad (3)$$

where values of N_1 and N_2 are determined by the characteristics of the airfoil leading edge,

which are set to be 0.5 and 1 in this paper, respectively.

Shape functions $S_U(\psi)$ and $S_L(\psi)$ are written as Eq. (4)

$$\begin{cases} S_U(\psi) = \sum_{i=0}^{N_U} A_U(i) \cdot S(\psi, i) \\ S_L(\psi) = \sum_{i=0}^{N_L} A_L(i) \cdot S(\psi, i) \end{cases} \quad (4)$$

where S is the Bemstein polynomial; N_U and N_L are orders of Bemstein polynomial for upper

and lower airfoil curve, respectively; A_U and A_L are the corresponding coefficients. The N-order

Bemstein polynomial is defined as Eq. (5)

$$\begin{cases} S(\psi, i) = K_i^N \cdot \psi^i \cdot (1 - \psi)^{N-i} \\ K_i^N = \frac{n!}{i!(n-i)!} \end{cases} \quad (5)$$

In summary, the control polynomial of upper and lower airfoil curve can be written as Eq. (6)

$$\begin{cases} \zeta_U(\psi) = \psi^{0.5} \cdot (1 - \psi)^{1.0} \sum_{i=0}^{N_U} [A_U(i) \cdot \frac{N_U!}{i!(N_U-i)!} \cdot \psi^i \cdot (1 - \psi)^{N_U-i}] + \psi \cdot \Delta \zeta_U \\ \zeta_L(\psi) = \psi^{0.5} \cdot (1 - \psi)^{1.0} \sum_{i=0}^{N_L} [A_L(i) \cdot \frac{N_L!}{i!(N_L-i)!} \cdot \psi^i \cdot (1 - \psi)^{N_L-i}] + \psi \cdot \Delta \zeta_L \end{cases} \quad (6)$$

Therefore, the 2-D airfoil geometry can be represented by CST function easily if the correct

Bemstein polynomial coefficients (A_U and A_L) are determined. On the other hand, the

polynomial coefficients can also be design variables for airfoil aerodynamic optimization.

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124 3. Baseline blade model

All of the optimization results in this paper are based on the E387 airfoil rotor blade with the material being Polycarbonate. The operating parameters are shown in Table 1. The material properties are shown in Table 2. The rotor and its 3-D model are shown in Fig. 2 (a) and (b), respectively.

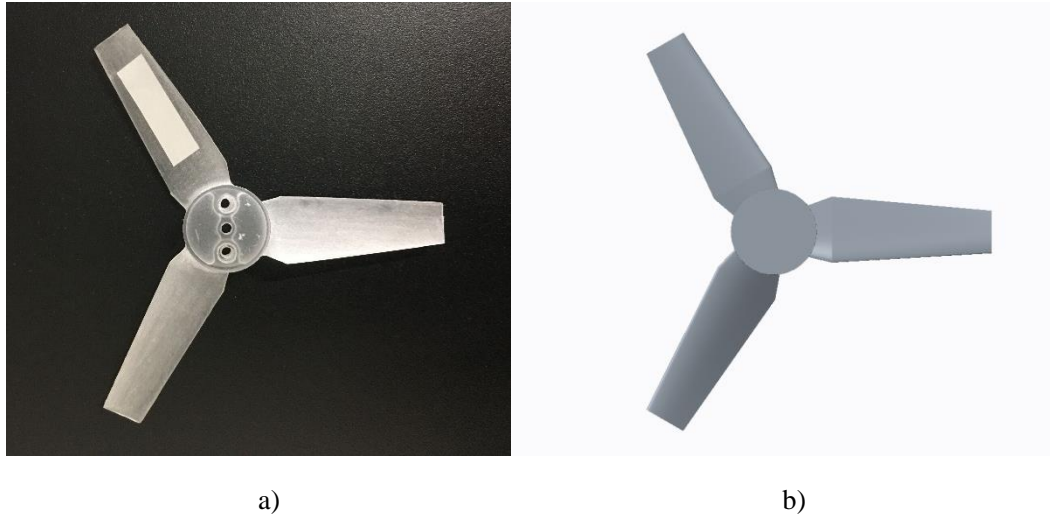


Fig. 2. Baseline rotor and 3-D model

3.1 Parametric modeling

Due to the complexity of the rotor blade geometry, the parametric modeling of blade shape can be divided into two parts. The first part is the description of planform, including the chord length, twist angle distribution, forward sweep or back sweep, tip ratio, etc. The other part is the parametric modeling of airfoil section, including several geometric modeling methods such as Ferguson's curves (Ferguson 1964), Hicks-Henne bump functions (Hicks, Henne 1978), Parametric Section (PARSEC) (Ray and Tsai 2004, Sobieczky 1998), Class Function/shape Function Transformation (CST), and so on. Considering the orthogonality, flawlessness and intuitiveness of the airfoil parametric model, the 3rd-order CST function parameters are combined with planform

parameters to represent the UAV blade 3-D geometry, of which 22 variables are used for rapid optimization.

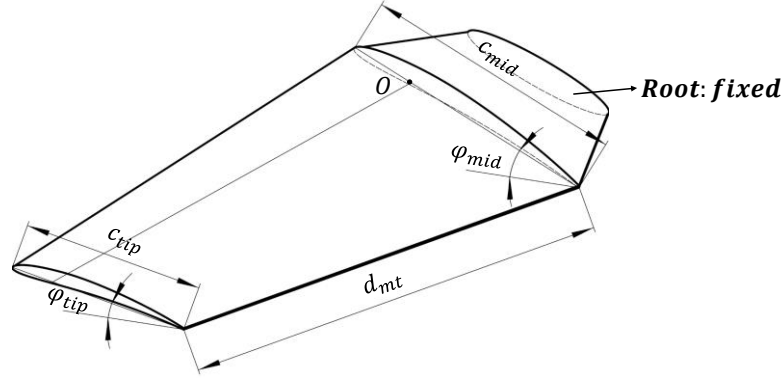


Fig. 3. Planform parameters

Figure 3 shows the geometric meaning of the planform parameters. The radius of rotor R is fixed at 45 mm. Geometries of the planform and airfoil are depended on how to set the parameters of the tip section and maximum-chord section (called middle section in this paper). As shown in Fig. 3, the root section is fixed. The position of middle section is represented by d_{mt} . O is the twist center of 2-D airfoil section which is located by the normalized value ε . When $\varepsilon = 0$, O is at leading edge of airfoil and the swept forward is equal to 0. Table 3 shows the baseline parameters of the planform.

For the description of the baseline airfoil (E387), the 3rd-order CST parameterization method is adopted. The geometric error is minimized by the *fmincon* function built-in the *Matlab* optimization toolbox, and the CST parameters of the upper and lower airfoil surfaces are determined. The E387 model and the corresponding CST fitting model are shown in Fig. 4. The 3rd-order CST parameters and errors are shown in Table 4.

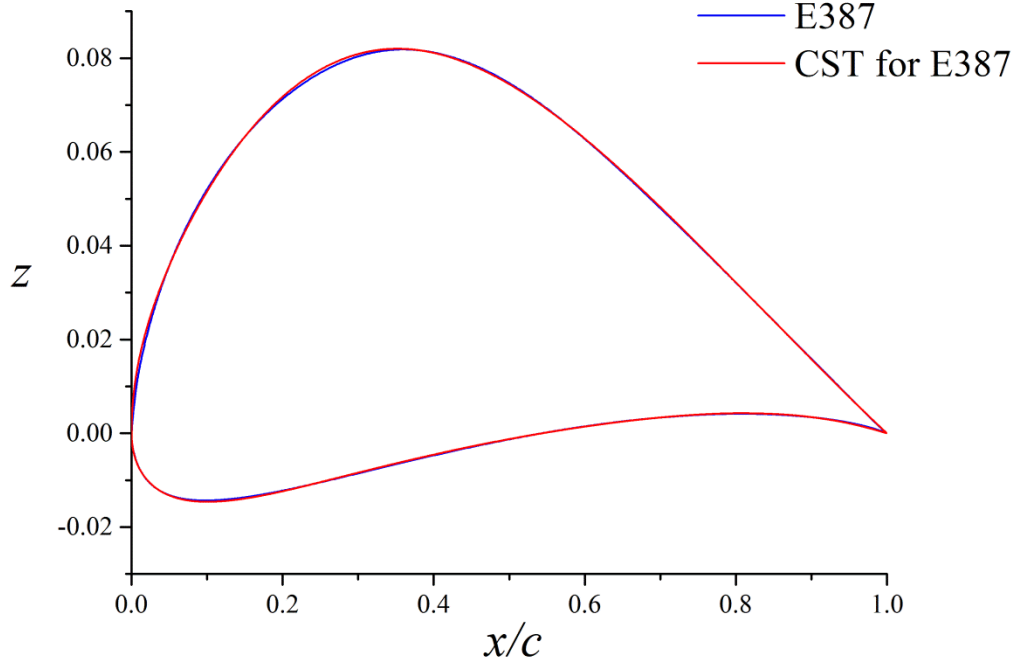


Fig. 4. Comparison between E387 airfoil and its CST fitting result

3.2 Fluid model validation

The commercial software ANSYS ICEM and ANSYS CFX are used for dividing grids and CFD simulations. Due to the different complex geometric shapes of the training set samples, dividing the structural grid faces a tremendous amount of work. To reduce generation time of grid, a hybrid grid is employed in this paper. Two types of grids are used to mesh the flow field, unstructured grids for the inner domain and structured grids for the outer domain. The amount of baseline grid nodes is 1,041,171. Figure 5 shows the flow field grid (a) and the detail of boundary layers (b). Table 5 presents the mesh information.

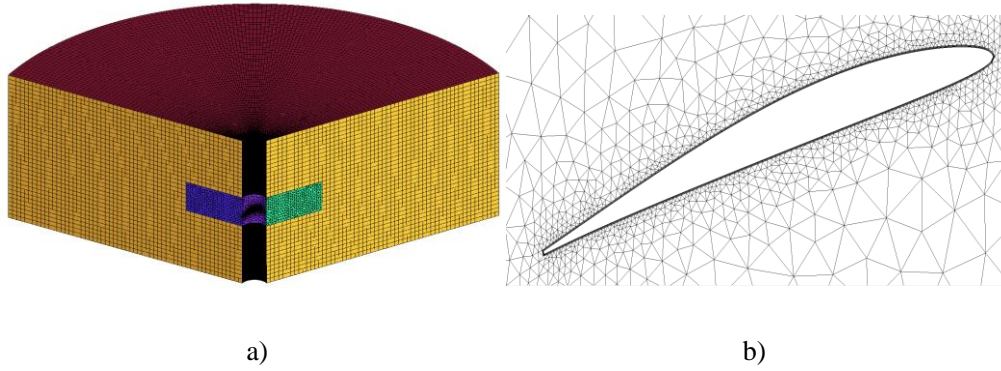


Fig. 5. CFD mesh for the baseline blade

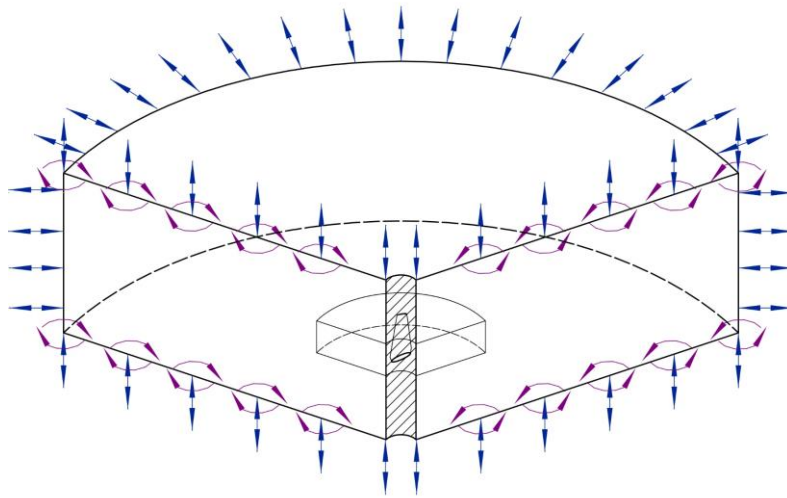


Fig. 6. Boundary conditions of the computational domain in ANSYS CFX

Figure 6 shows the boundary conditions of the flow field in ANSYS CFX. The top, bottom and the cylindrical surface of outer domain are set to open; the sides are the interfaces, and the rotational periodicity conditions are set according to the rotation speed of the rotor. The hub and the blade surfaces are set as walls. The Shear Stress Transport (SST) turbulence model (Menter, 2009) is applied in the simulations.

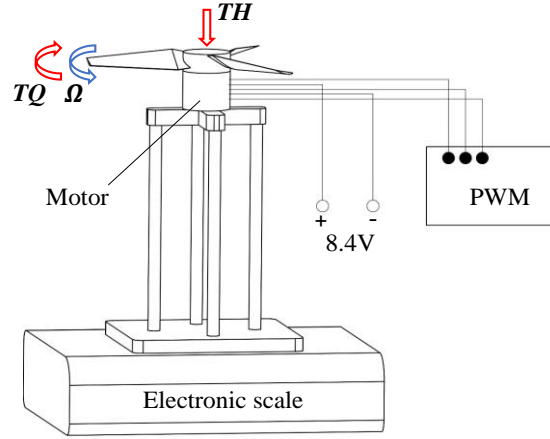


Fig. 7. Schematic diagram of experimental device for measuring rotation speed and rotor thrust

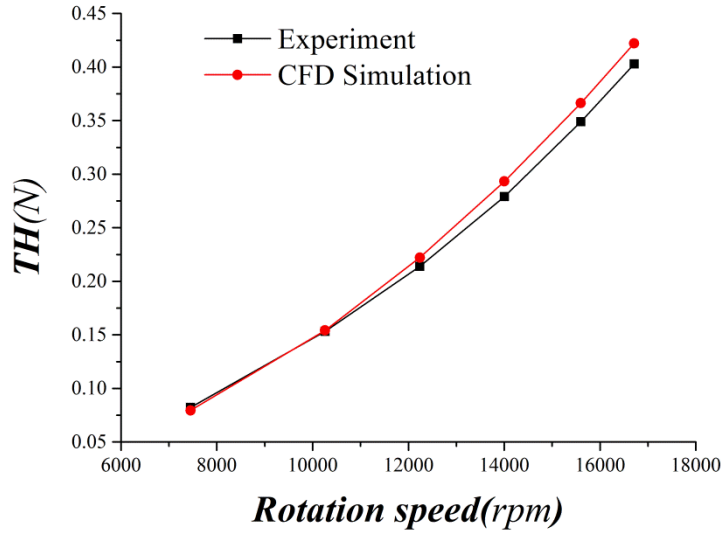


Fig. 8. Comparison of rotor thrust between CFD results and experimental data

CFD solutions are compared to the experimental measurements over the operating conditions. The high-fidelity fluid model with errors within 4.8% on rotor thrust over all the rotation speed is validated. The schematic diagram of experimental device is shown in Fig. 7. Pulse-Width Modulation (PWM) is used for the step speed regulation of the motor and high-precision electronic scale is applied to thrust measurement. The rotation speed is measured by the laser velocimeter. Fig. 8 shows the comparison of rotor thrust between CFD results and

experimental data.

4. Surrogate model construction

As the low Reynolds operating conditions of the small UAV rotor, the boundary of the airfoil parameters is determined with reference to other low Reynolds number airfoils which have been analyzed before (Drela and Gilest 1987, Selig and Guglielmo 1997, Singha, Ahmeda and Zullahb 2012) such as REA2822, SG6043, FX 63-137, etc. The boundaries of all 22 design variables are listed in Table 6. 6 random samples in airfoil design space and the baseline airfoil are shown in Fig. 9.

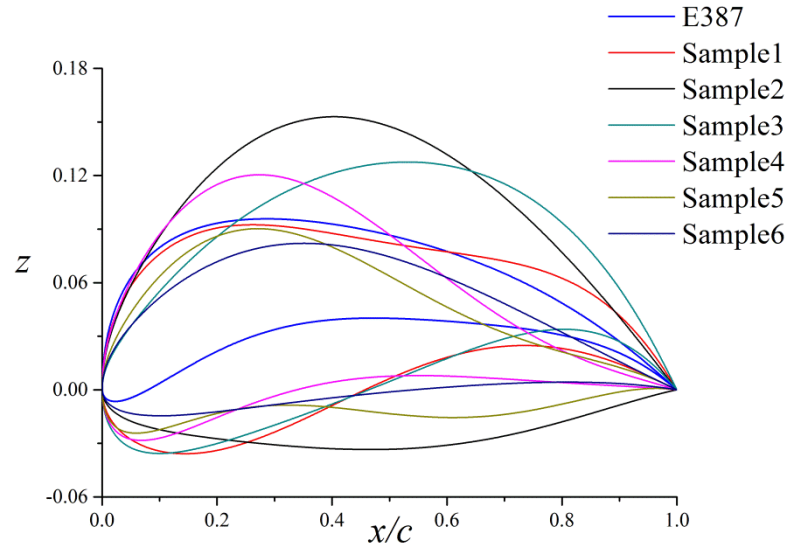


Fig. 9. Airfoil samples for 3-order CST parameterization

Based on the thrust and torque data of the Latin Hypercube Sample models containing 220 training points different surrogate models (PRS, KRG, RBF and SVR) are constructed, inclusive

of different basis function for RBF and SVR. To assess the accuracies of surrogate models, two criteria, namely root mean square error ($RSME$) and coefficient of determination (R^2) are used based on the extra 50 testing points. The comparison of these surrogate models for TH and TQ are shown in Fig.10 (a) and (b), respectively. The KRG models for both TH and TQ with highest R^2 and lowest $RSME$ are selected to use for rapid optimization.

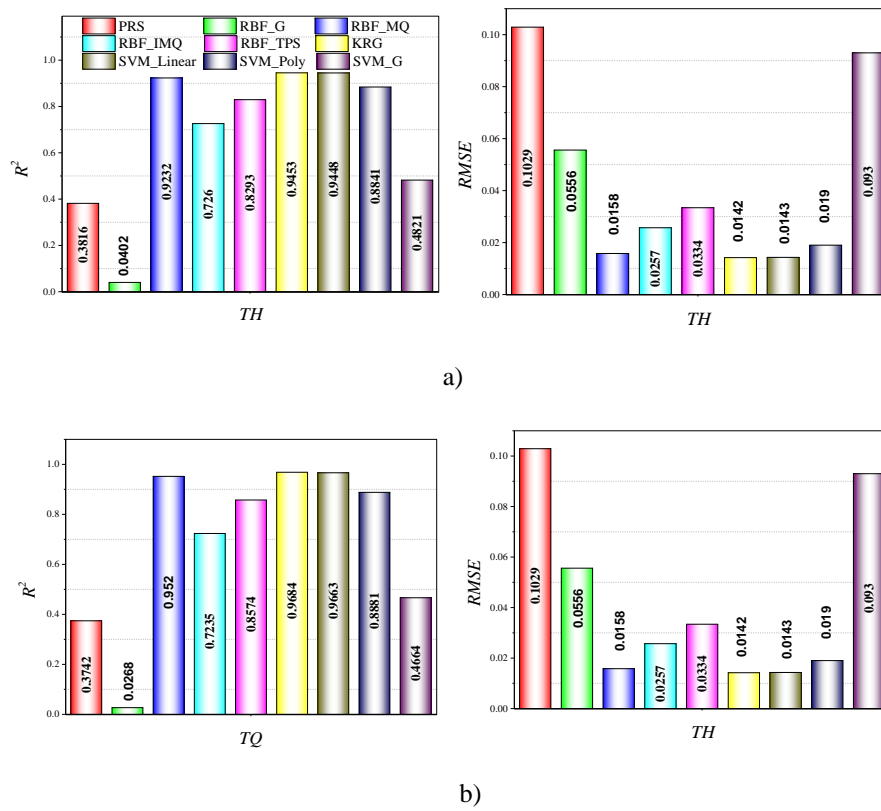


Fig. 10. Comparison of the surrogate models on R^2 and $RMSE$

5. High fidelity optimization establishment

To improve the efficiency and endurance of the UAV rotor, the design optimization problem is

to minimize the rotor torque by changing the blade geometry at the baseline hovering rotation speed (12000rpm). The rotor thrust is constrained to be equal to the thrust at baseline hover state. The negative twist is set up to save the search time for efficiency blade (Yun, Choi and Lee 2014). The CST parametric constraint and thickness constraint are considered to guarantee the availability of the result. GA algorithm built-in *Matlab toolbox* is applied to search the optimal solution. The optimization formulation problem is shown in Table 7.

6. Results

After 100 iterations, the optimal results can be obtained. The iterative histories of objective function (TQ) and constraint function (TH) are shown in Fig. 11. The optimal parameters are shown in Table 8.

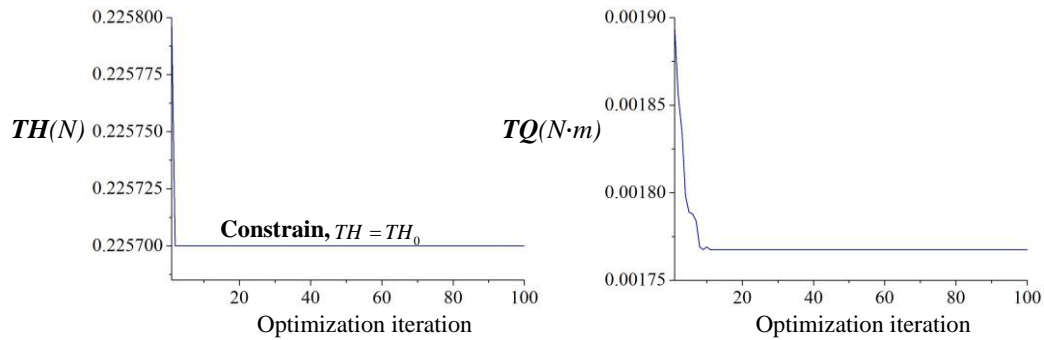


Fig. 11. Optimization history of TH and TQ

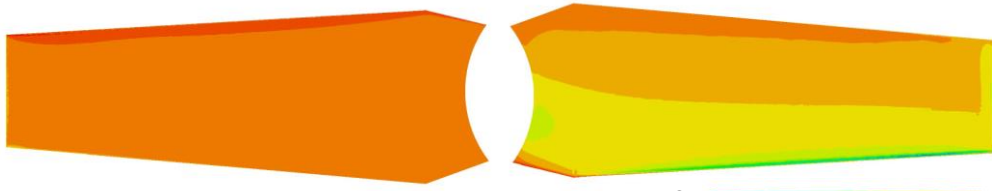
E387 Rotor Blade

$$C_T = 0.0562$$

$$C_Q = 0.0112$$

$$FM = 0.596$$

$$mass = 0.3913g$$



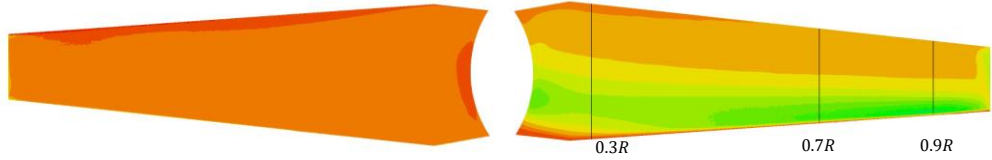
Single-objective Optimization Rotor Blade

$$C_T = 0.0549$$

$$C_Q = 0.01$$

$$FM = 0.641$$

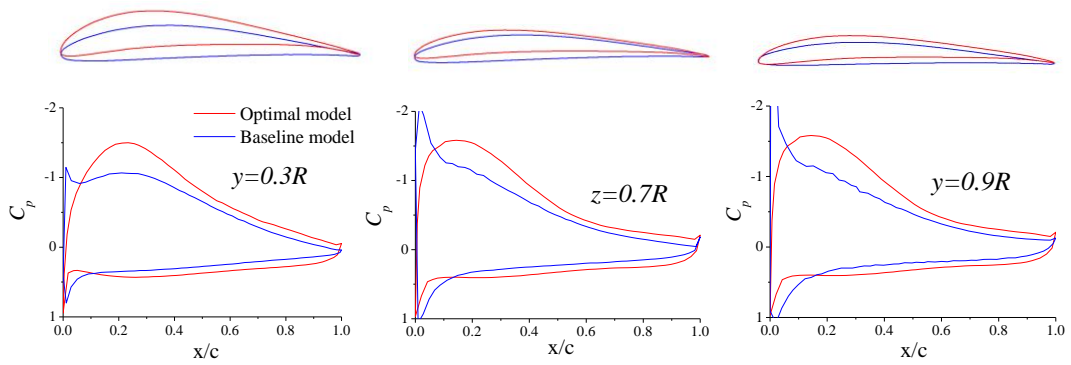
$$mass = 0.2865g$$



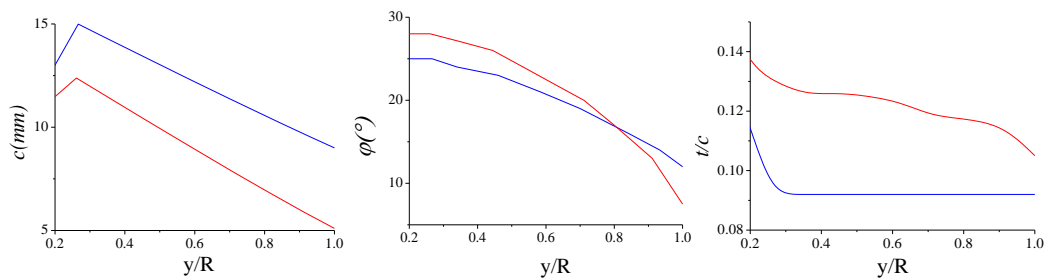
Pressure side

Suction side

a)



b)



c)

Fig. 12. Comparison between the optimized rotor blade and the E387 baseline

Figure 12 compares the CFD simulation results of optimized rotor blade to the E387 baseline.

The optimized blade yields a 10.71% reduction in torque, a 4.5% increase in FM and a 26.78% reduction in mass relative to E387 baseline. Figure 12(a) shows the C_p contour of baseline blade and optimization blade on both suction side and pressure side. Apparently, the pressure nearby the trailing edge of optimized blade is relatively flat and the proportion of low pressure area on blade surface is much higher. Figure 12(b) shows the geometry profiles and the C_p distribution at three spanwise sections ($y=0.3 R$, $0.7 R$, and $0.9 R$). The radial distribution of airfoil chord length, twist angle, and thickness of the two model are shown in Figure 12(c). Compared to the baseline blade, the negative twist gradient of optimized model and the curvature of its airfoil camber is larger than the E387 baseline. The chord length becomes shorter and the airfoil thickness is increased.

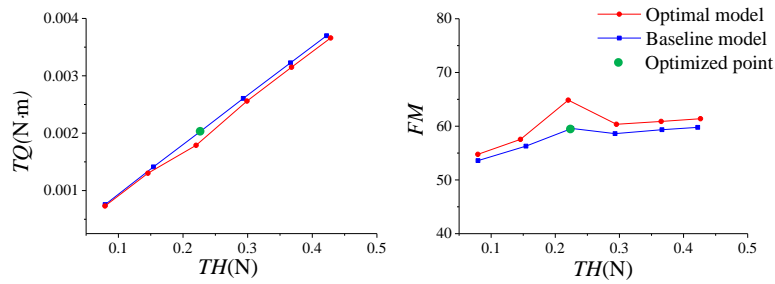
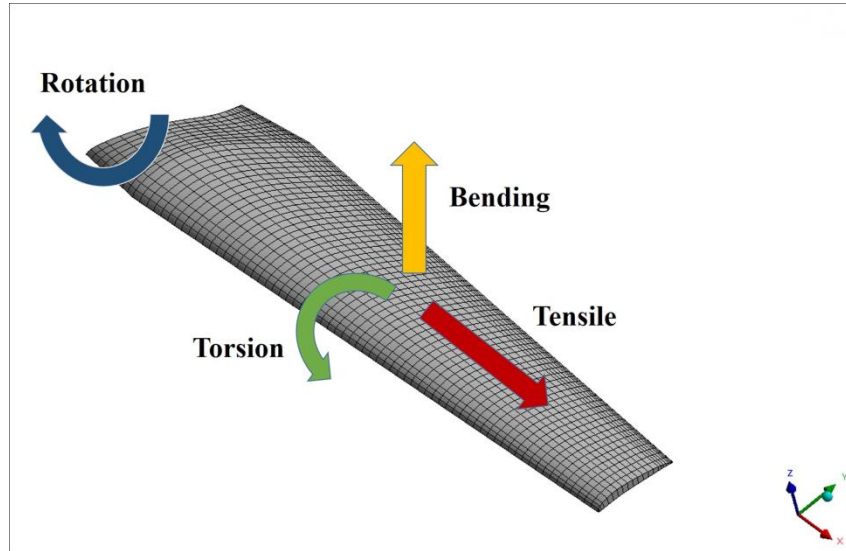


Fig. 13. Aerodynamic performance of optimized rotor in off-design conditions

To check the aerodynamic performance of optimized blade at other off-design conditions, the CFD simulations all over the working speed have been conducted. As shown in Fig. 13, the lower torque TQ and the higher FM of optimized blade is guaranteed at the other operating state. The efficiency of the optimized blade is ensured.

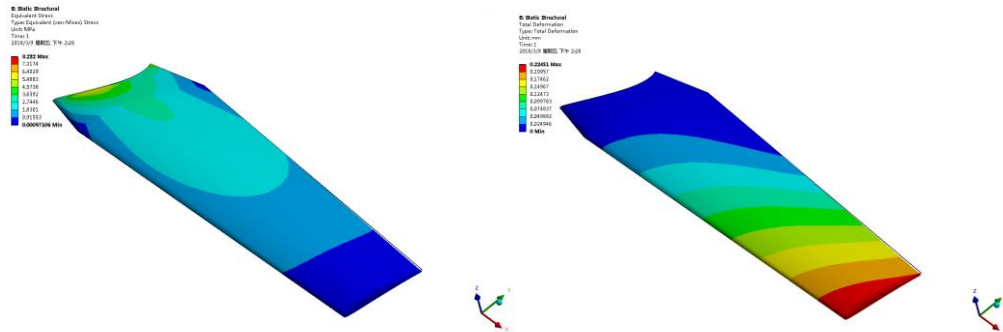
7. Fluid-structural Interaction Analysis

263 To assure the safety factor of the optimized blade, the one-way fluid-structure interaction (FSI)
 264 is carried out at the limit state (16500 rpm). The high-fidelity structural analysis using FEM
 265 method and the high-fidelity CFD simulations are combined to calculate the stress and strain.

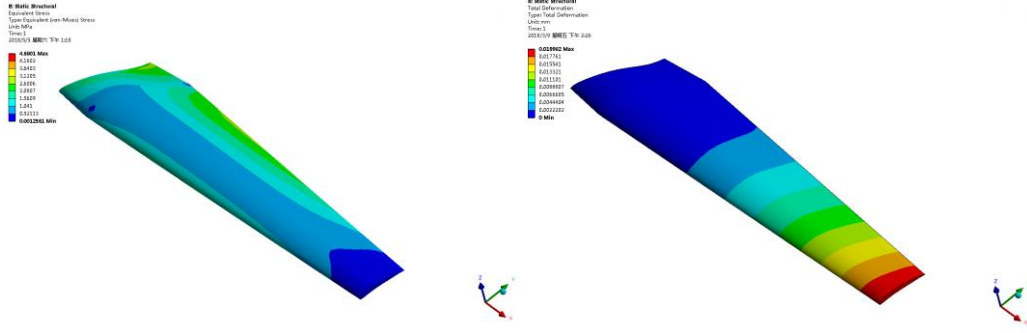


267 **Fig. 14.** Loads on UAV rotor blade (Kwon, Yi and Choi 2015)

268 The commercial software *ANSYS workbench* is applied for grid generation and static structural
 269 analysis. The grid is shown in Fig. 14. As shown in Table 9, the structural safety factor of
 270 optimized model is equal to 11.75 which is larger than 6.68 presented the safety factor of baseline
 271 model, therefore the safety of structure is ensured. The stress and deformation distribution of
 272 baseline blade and optimized blade is shown in Fig 15.



274 a) Baseline blade



b) Optimized blade

Fig. 15. Equivalent stress distribution (left) and total deformation distribution (right)

8. Conclusions & Future work

For computational efficiency of UAV rotor blade optimization, a rapid high-fidelity design framework based on surrogate model is proposed in this paper. Based on the CST method, the 3-D geometry model of the blade is parameterized with only 22 variables containing 6 planform parameters and 16 section parameters. 220 training points and 50 testing points were randomly generated using LHS method, and the corresponding outputs are obtained by substituting the samples into the high-fidelity CFD simulations. Based on the samples, four surrogate models (PRS, RBF, SVR, and Kriging) were constructed and the KRG model was the best one. GA algorithm coupled with the selected KRG model was performed to minimize the torque at hovering thrust level subject to the airfoil thickness and twist angle constraints. The optimized model showed a larger negative twist which was 25° (mid) to 12° (tip) originally but 27.79° to 7.54° now. Meanwhile, the curvature of airfoil camber and the airfoil thickness is larger than the E387 baseline. The pressure nearby the trailing edge is relatively flat and the proportion of low

pressure area is higher, which could make it more productive on thrust without increasing the area of the blade.

The optimized blade yielded a 10.71% reduction in torque, a 4.5% increase in FM and a 26.78% reduction in mass relative to E387 baseline. Finally, the good performance under off-design conditions and the structural safety of optimized blade were ensured. Compared with the geometry of the baseline blade, it could be concluded that an appropriate increase in the airfoil camber, the negative twist of the blade and the airfoil thickness can improve the efficiency of the small UAV rotor working under the low Reynolds number. The validity of the proposed rapid design optimization framework is ensured. To improve the rotor efficiency all over the UAV operating conditions, the multipoint optimization framework considering both forward flight and hover state will be conducted in the future.

Notation

The following symbols are used in this paper:

c	Chord length (mm);
C_p	Pressure coefficient, $C_p = \frac{P_{local} - P_{ref}}{0.5\rho_f V^2}$;
C_T	Thrust coefficient, $C_T = \frac{TH}{0.5\rho \cdot \pi \cdot \Omega^2 R^4}$;
C_Q	Torque coefficient, $C_Q = \frac{TQ}{0.5\rho \cdot \pi \cdot \Omega^3 R^5}$;
E_s	Young modulus (Gpa);
FM	Figure of merit (efficiency), $FM = \frac{C_T^{1.5}}{2C_Q}$;

P_{local}	Local fluid pressure (Pa);
P_{ref}	Reference upstream pressure (Pa);
R	Radius of rotor (mm);
Re	Reynolds number;
t	Airfoil thickness (mm);
TH	Rotor Thrust (N);
TQ	Rotor Torque (N·m);
V	Inflow velocity (m/s);
φ	Twist angle (°);
ρ_s	Solid density (kg/m ³);
ρ_f	Fluid density (kg/m ³);
ν_s	Poisson's ratio;
σ_y	Yield strength (Mpa);
Ω	Potation speed of rotor (rad/s).

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390 **Fig. 1.** Design and optimization framework of rotor blades

391 **Fig. 2.** Baseline rotor and 3-D model

392 **Fig. 3.** Planform parameters

393 **Fig. 4.** Comparison between E387 airfoil and its CST fitting result

394 **Fig. 5.** CFD mesh for the baseline blade

395 **Fig. 6.** Boundary conditions of the computational domain in ANSYS CFX

396 **Fig. 7.** Schematic diagram of experimental device for measuring rotation speed and rotor thrust

397 **Fig. 8.** Comparison of rotor thrust between CFD results and experimental data

398 **Fig. 9.** Airfoil samples for 3-order CST parameterization

399 **Fig. 10.** Comparison of the surrogate models on R^2 and $RMSE$

400 **Fig. 11.** Optimization history of TH and TQ

401 **Fig. 12.** Comparison between the optimized rotor blade and the E387 baseline

402 **Fig. 13.** Aerodynamic performance of optimized rotor in off-design conditions

403 **Fig. 14.** Loads on UAV rotor blade (Kwon, Yi and Choi 2015)

404 **Fig. 15.** Equivalent stress distribution (left) and total deformation distribution (right)

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Table 1. Parameters of UAV operating

<i>Cross section</i>	<i>E387</i>
Working speed	5000~17000rpm
Re	$2 \sim 6 \times 10^4$
Hovering speed	12000rpm
Fluid	Air
Material	Polycarbonate
T_f	25°C

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Table 2. Polycarbonate properties material

Symbol	Description	Value	Units
ρ_s	Solid density	1200	$\text{kg}(m^3)$
E_s	Young modulus	2.3~2.4	Gpa
ν_s	Poisson's ratio	0.37	-
σ_y	Yield strength	55~75	Mpa

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414 **Table 3.** Values of the baseline planform parameters

Planform parameters	Baseline Value
$\varphi_{tip} (^{\circ})$	12
$\varphi_{mid} (^{\circ})$	25
$c_{ip} (\text{mm})$	9
$c_{mid} (\text{mm})$	15
$d_{mt} (\text{mm})$	33
ε	0.4

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416 **Table 4.** Values of E387 CST parameters

E387	CST parameters	Value
	A_{U0}	-0.0678
	A_{U1}	0.00554
	A_{U2}	-0.0114
	A_{U3}	0.0571
	A_{L0}	0.1362
	A_{L1}	0.2691
	A_{L2}	0.1916
	A_{L3}	0.1718
	$error$	2.3×10^{-4}

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Table 5. Mesh parameters

	Inner domain	Outer domain
Grid type	unstructured	structured
Height	$0.5R$	$2.2R$
Radius	$2.2R$	$4.5R$
Global max element size	0.002	0.003
Max size of layers	1.2×10^{-4}	-
Height of layers	7.5×10^{-6}	-
Height ratio of layers	1.1	-
Number of layers	5	-

Table 6. Parameters of the E387 baseline rotor

<i>Design variable</i>	Lower bound	Upper bound
A_{U0}^{mid}	-0.1670	-0.0588
A_{U1}^{mid}	-0.1121	0.2246
A_{U2}^{mid}	-0.2276	0.1400
A_{U3}^{mid}	-0.0808	0.5789
A_{L0}^{mid}	0.1231	0.2808
A_{L1}^{mid}	0.2119	0.5274
A_{L2}^{mid}	-0.0349	0.420

A_{L3}^{mid}	0.0484	0.7610
A_{U0}^{tip}	-0.1670	-0.0588
A_{U1}^{tip}	-0.1121	0.2246
A_{U2}^{tip}	-0.2276	0.1400
A_{U3}^{tip}	-0.0808	0.5789
A_{L0}^{tip}	0.1231	0.2808
A_{L1}^{tip}	0.2119	0.5274
A_{L2}^{tip}	-0.0349	0.4206
A_{L3}^{tip}	0.0484	0.7611
$\varphi_{tip} (^{\circ})$	5	20
$\varphi_{mid} (^{\circ})$	15	20
$l_{tip}(mm)$	5	12
$l_{mid}(mm)$	12	20
$d_{mt}(mm)$	30	35
ε	0	0.65

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432 **Table 7.** Optimization formulation

	Function/Variables	Description	Quantity
Minimize	TQ	Rotor torque	1
With respect to		Planform parameters	6
		Airfoil parameters (tip&mid)	16
Subject to	$TH = TH_0$	Rotor Thrust constraint	1
	$\varphi_{mid} > \varphi_{tip}$	Negative twist constraint	1
	$\zeta_U(\psi) > \zeta_L(\psi)$	Airfoil constraint	2
	$t_{max} > 0.045c$	Thickness constraint	2

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434 **Table 8.** Parameter values of optimization model

Design variable	Value	
	Baseline model	Optimal model
A_{U0}^{mid}	-0.0678	-0.05909
A_{U1}^{mid}	0.00554	0.1758
A_{U2}^{mid}	-0.0114	-0.0279
A_{U3}^{mid}	0.0571	0.1501
A_{L0}^{mid}	0.1362	0.2783
A_{L1}^{mid}	0.2691	0.4054
A_{L2}^{mid}	0.1916	0.1730
A_{L3}^{mid}	0.1718	0.5448

A_{U0}^{tip}	-0.0678	-0.06018
A_{U1}^{tip}	0.00554	0.1754
A_{U2}^{tip}	-0.0114	-0.01525
A_{U3}^{tip}	0.0571	0.3642
A_{L0}^{tip}	0.1362	0.2806
A_{L1}^{tip}	0.2691	0.5068
A_{L2}^{tip}	0.1916	0.2245
A_{L3}^{tip}	0.1718	0.3570
$\varphi_{tip} (^{\circ})$	12	7.5381
$\varphi_{mid} (^{\circ})$	25	27.7929
$c_{tip}(mm)$	9	5.1018
$c_{mid}(mm)$	15	12.3889
$d_{mt}(mm)$	33	33.244
ε	0.4	0.3936

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436 **Table 9.** Data for FSI of baseline model and optimized model

	Baseline model	Optimized model
Element size(mm)	0.5	0.5
Nodes	18814	11737
Max stress (Mpa)	8.232	4.6801
Max deformation(mm)	0.22451	0.25277

Safety factor	6.68	11.75
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