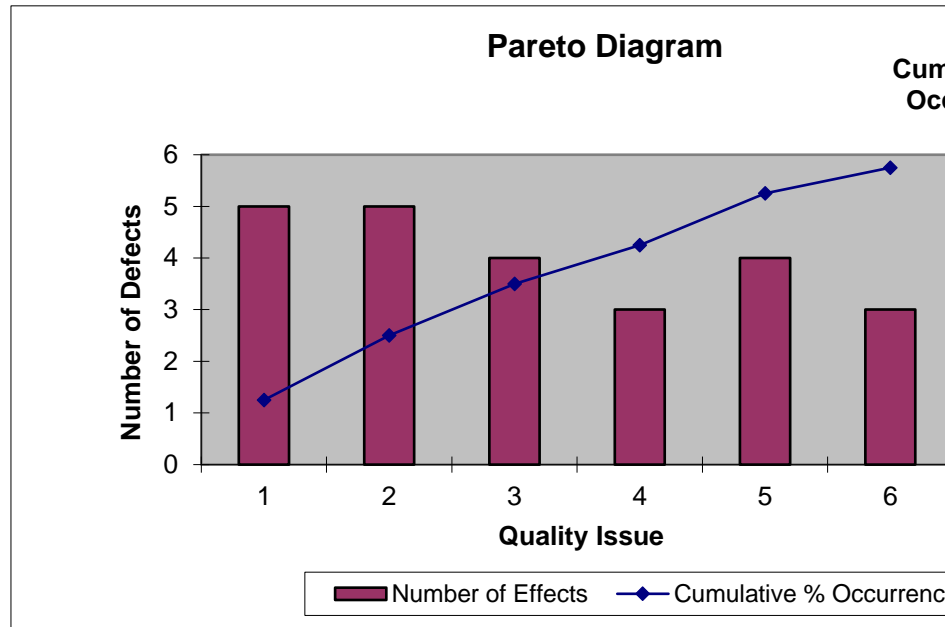


PARETO DIAGRAM

Quality Issue	1	2	3	4	5
Number of Defects	5	5	4	3	4
% Occurrence	20.83%	20.83%	16.67%	12.50%	16.67%
Cumulative % Occurrence	20.83%	41.67%	58.33%	70.83%	87.50%



6	Total
3	24
12.50%	100%
95.83%	

