

2020 Extrusion Covers for:

AMMaranthrinters

Voron 2 250mm 3D Printers

Voron 2 300mm 3D Printers

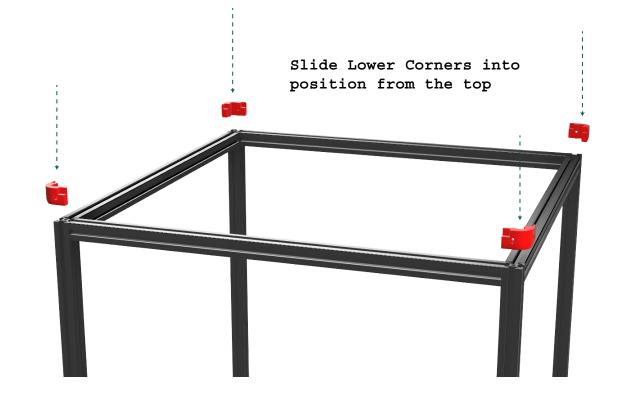
Voron 2 350mm 3D Printers





Insert 2 M3x8 SHCS & T-Nuts into all 4 lower corners



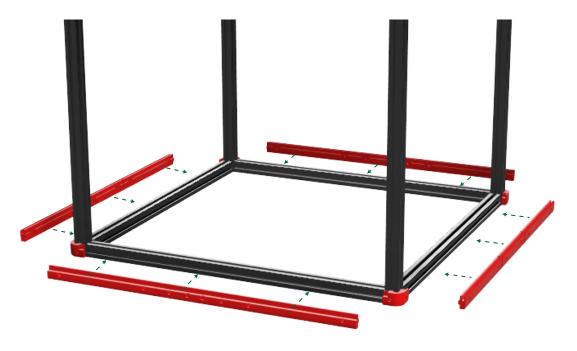








Add the rest of the lower section with M3x8 SHCS & T-Nuts in the same fashion





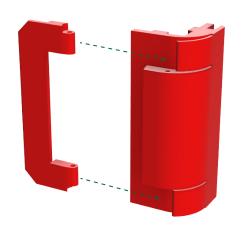




Apply 3M 468MP Adhesive to All 6 Hinge Arms



Fasten Hinge Arm to hinge body with (2) M2x16 SHCS



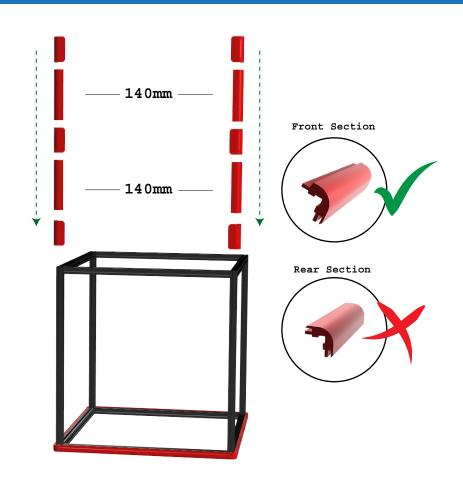


Repeat Process with remaining hinges (6) Total

NOTE: While it may be messy, silicone or other viscous glue would work.



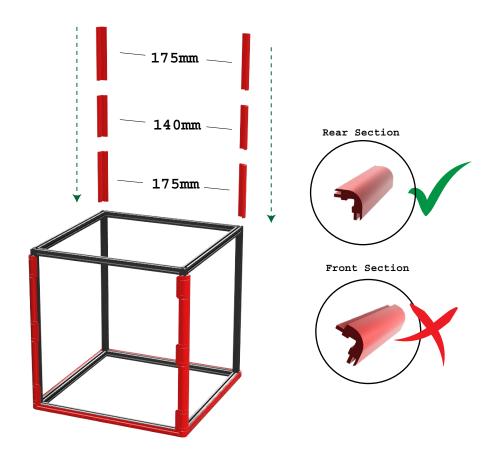
Slide Completed Hinges & 140mm Sections onto The front extrusions.











Slide Rear Sections onto extrusions







Slide in Side & Rear Acrylic Panels









Remove Upper Frame Sections one at a time and slide the remaining sections into place.

NOTE: Don't forget to slide in the top panel before completing the final side.

BEFORE





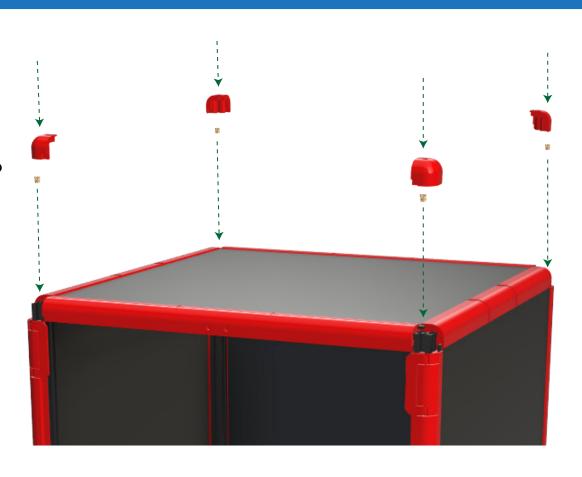




Gently tap M3 Heat Set Inserts into the top of each vertical extrusion.

Fasten Top Corners with M3x12 SHCS

Position Doors and adhere to Hinge Arms









Add Magnets & Door Handles

