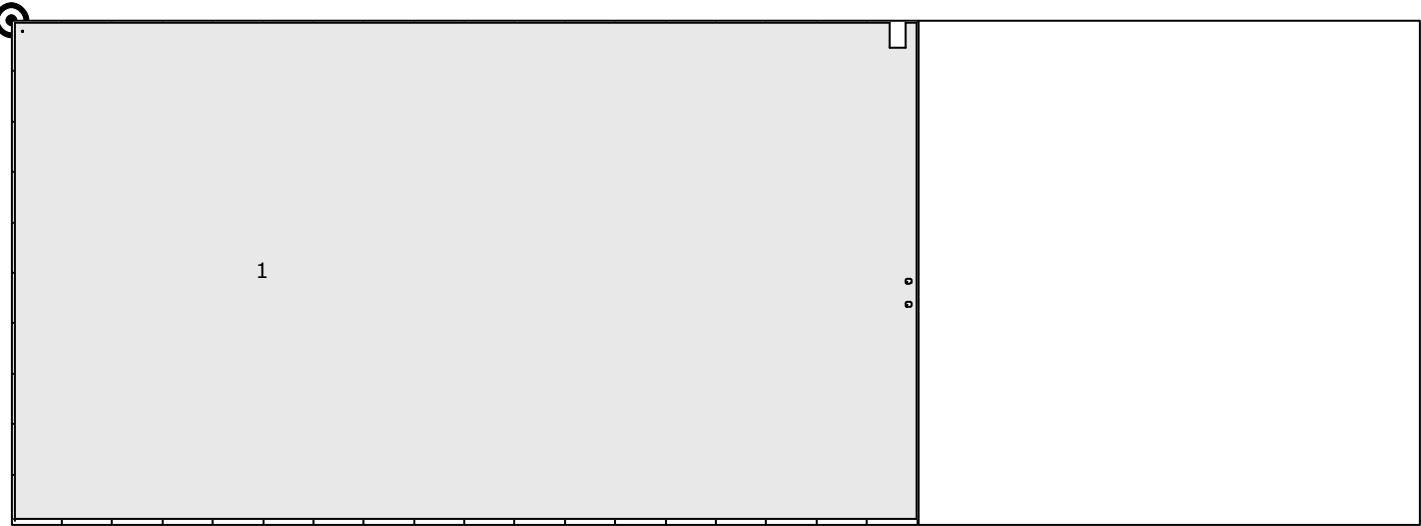


Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: PLAQ LTS A 1410902 CNC - 101.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 216.317 × 119.507 in.
Times cut: 1
Processes used: Plasma

Nest: 1 of 8
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:18:38
Total cut length: 959.639 in.
Total pierces: 58
Crop utilization: 97.80%
Plate weight: 2852.6 lb

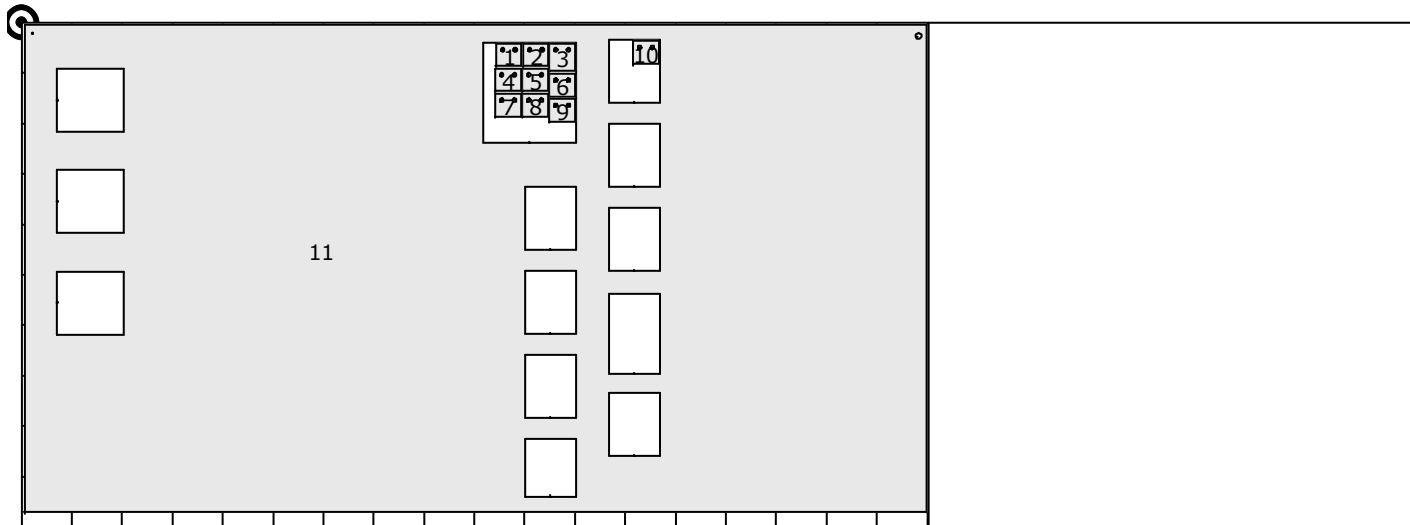


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1473968	118.125 × 215.125 in.	1796.1 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name: PLAQ LTS A 1410902 CNC - 102.CNC
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 336.000 × 120.000 in.
 Nest dimension: 216.319 × 117.381 in.
 Times cut: 1
 Processes used: Plasma

Nest: 2 of 8
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:28:40
 Total cut length: 2058.199 in.
 Total pierces: 100
 Crop utilization: 86.18%
 Plate weight: 2852.6 lb

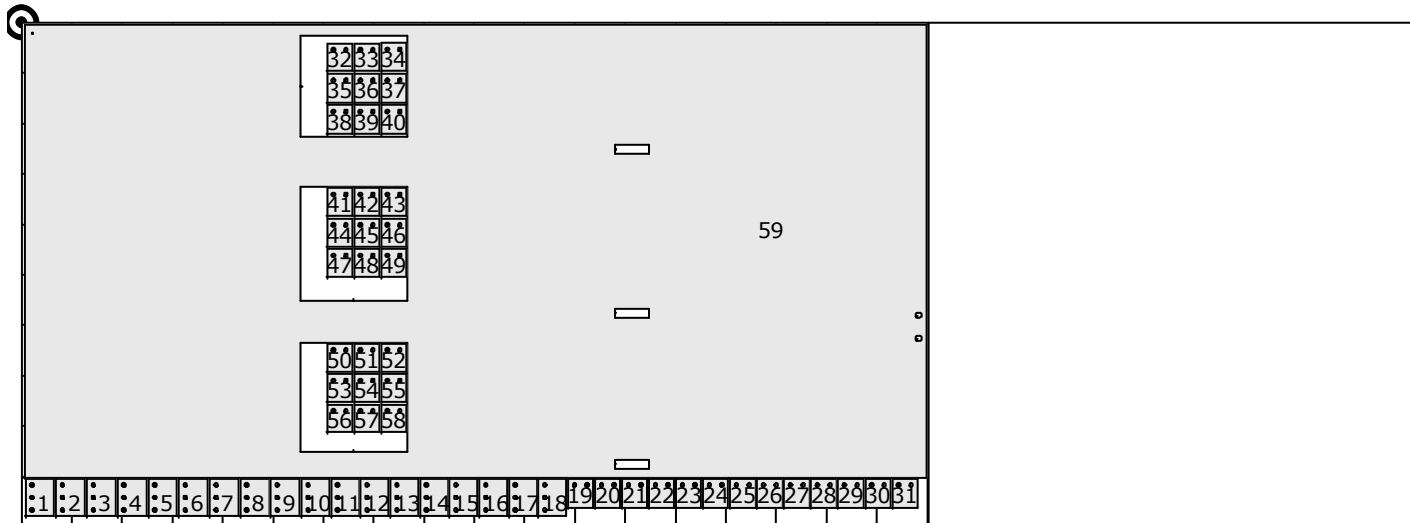


Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 2	1	1015171	5.375 × 6.000 in.	2.2 lb	
3	1	1015166	6.625 × 6.000 in.	2.7 lb	
4 - 10	1	1015171	5.375 × 6.000 in.	2.2 lb	
11	1	1473972	116.000 × 215.125 in.	1560.2 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name: PLAQ LTS A 1410902 CNC - 103.CNC
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 336.000 × 120.000 in.
 Nest dimension: 216.319 × 118.388 in.
 Times cut: 1
 Processes used: Plasma

Nest: 3 of 8
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:49:16
 Total cut length: 3422.198 in.
 Total pierces: 257
 Crop utilization: 91.67%
 Plate weight: 2852.6 lb

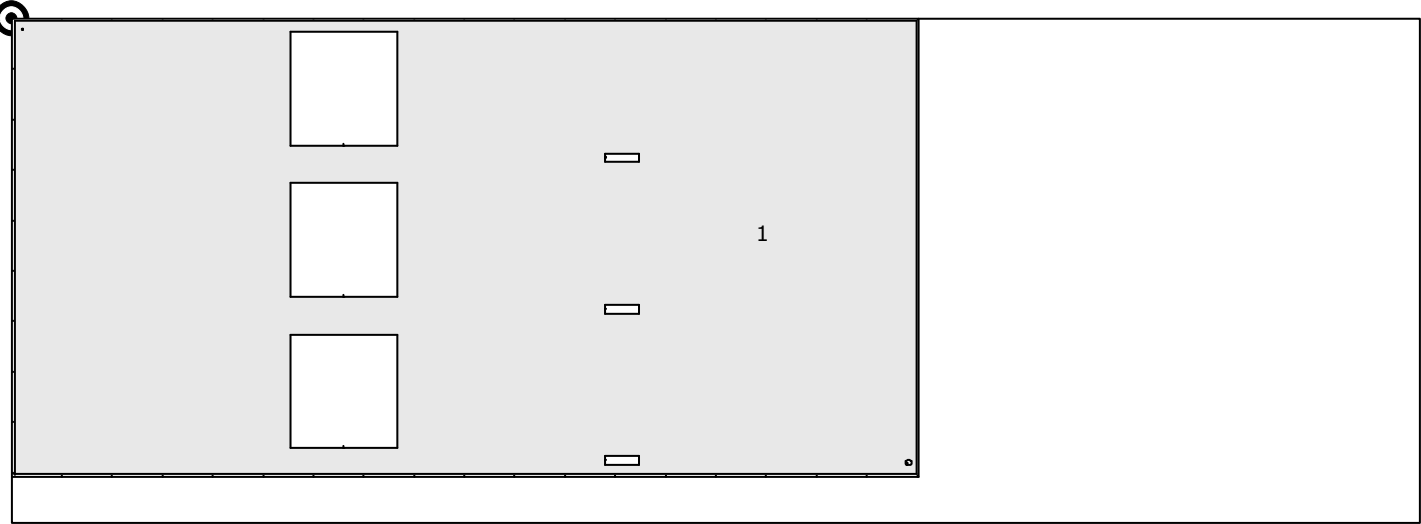


Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 9	1	1027560	6.875 × 9.000 in.	4.3 lb	
10 - 18	1	1015168	6.625 × 9.000 in.	4.1 lb	
19 - 31	1	1027499	6.875 × 6.000 in.	2.8 lb	
32 - 34	1	1015166	6.625 × 6.000 in.	2.7 lb	
35 - 40	1	1027499	6.875 × 6.000 in.	2.8 lb	
41 - 58	1	1015166	6.625 × 6.000 in.	2.7 lb	
59	1	1473978	107.750 × 215.125 in.	1497.4 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: PLAQ LTS A 1410902 CNC - 104.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 216.319 × 109.131 in.
Times cut: 1
Processes used: Plasma

Nest: 4 of 8
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:22:19
Total cut length: 1487.369 in.
Total pierces: 63
Crop utilization: 89.23%
Plate weight: 2852.6 lb

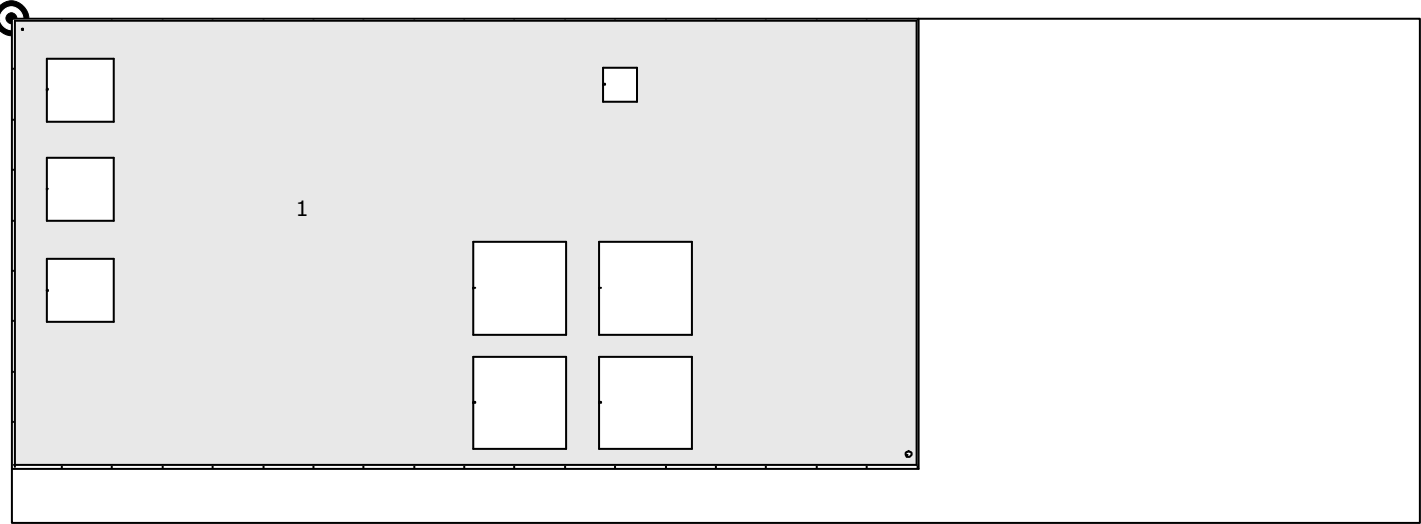


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1473980	107.750 × 215.125 in.	1490.3 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: PLAQ LTS A 1410902 CNC - 105.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 216.319 × 107.132 in.
Times cut: 1
Processes used: Plasma

Nest: 5 of 8
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:22:56
Total cut length: 1675.127 in.
Total pierces: 63
Crop utilization: 86.42%
Plate weight: 2852.6 lb

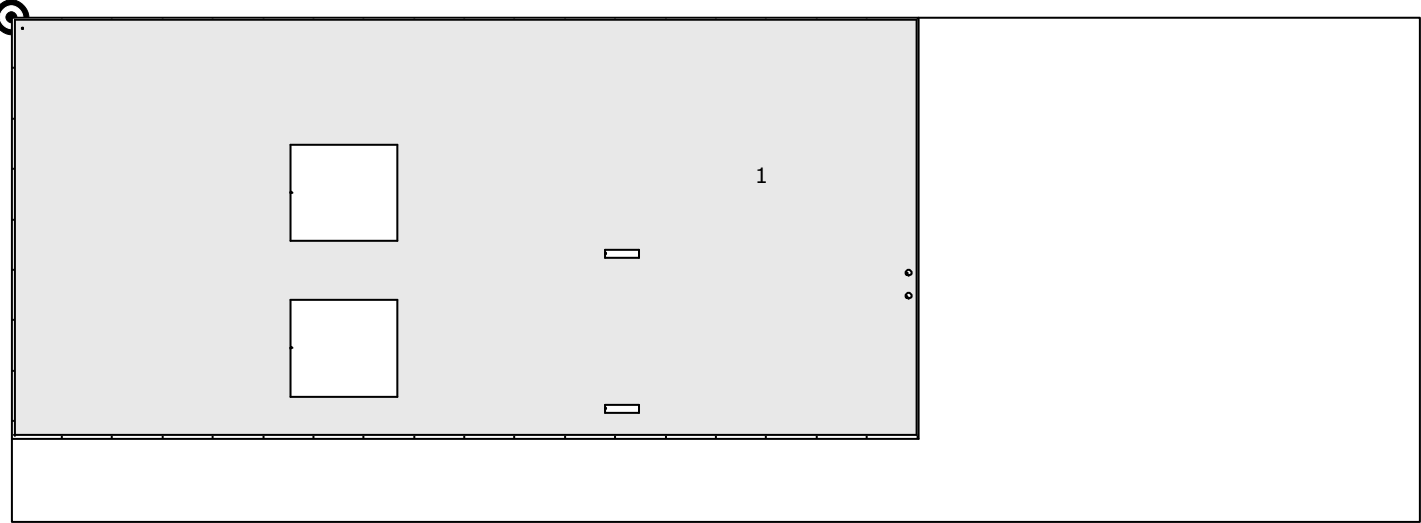


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1473970	105.750 × 215.125 in.	1417.0 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: PLAQ LTS A 1410902 CNC - 106.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 216.319 × 100.132 in.
Times cut: 1
Processes used: Plasma

Nest: 6 of 8
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:20:03
Total cut length: 1313.305 in.
Total pierces: 60
Crop utilization: 92.50%
Plate weight: 2852.6 lb

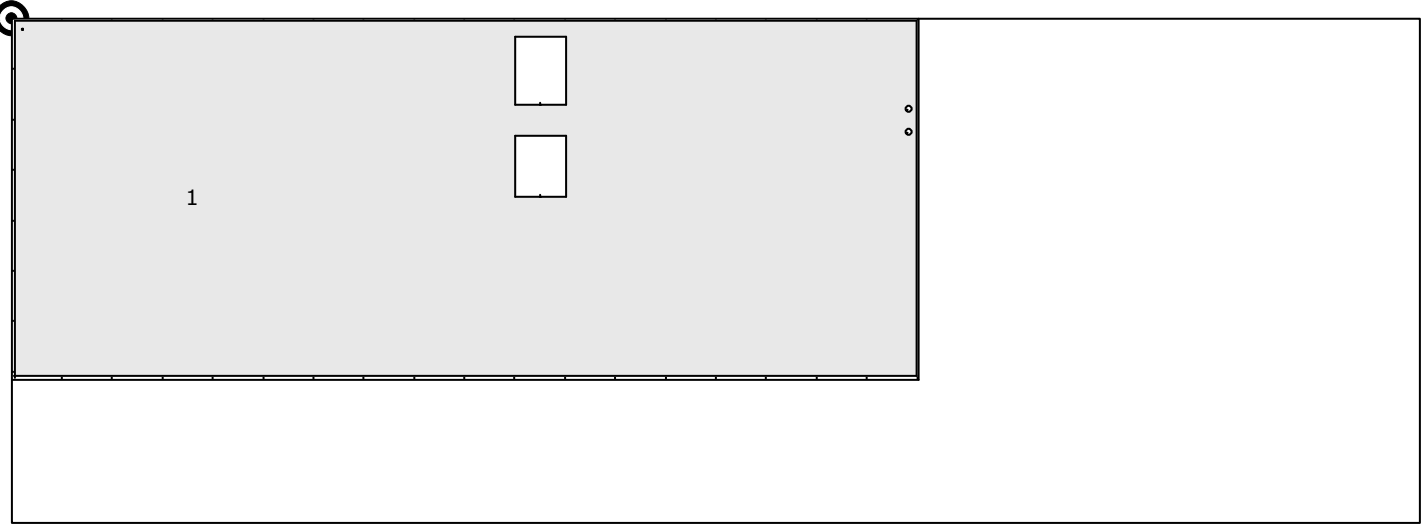


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1473976	98.750 × 215.125 in.	1417.5 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: PLAQ LTS A 1410902 CNC - 107.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 216.320 × 85.882 in.
Times cut: 1
Processes used: Plasma

Nest: 7 of 8
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:17:53
Total cut length: 1129.184 in.
Total pierces: 56
Crop utilization: 95.86%
Plate weight: 2852.6 lb

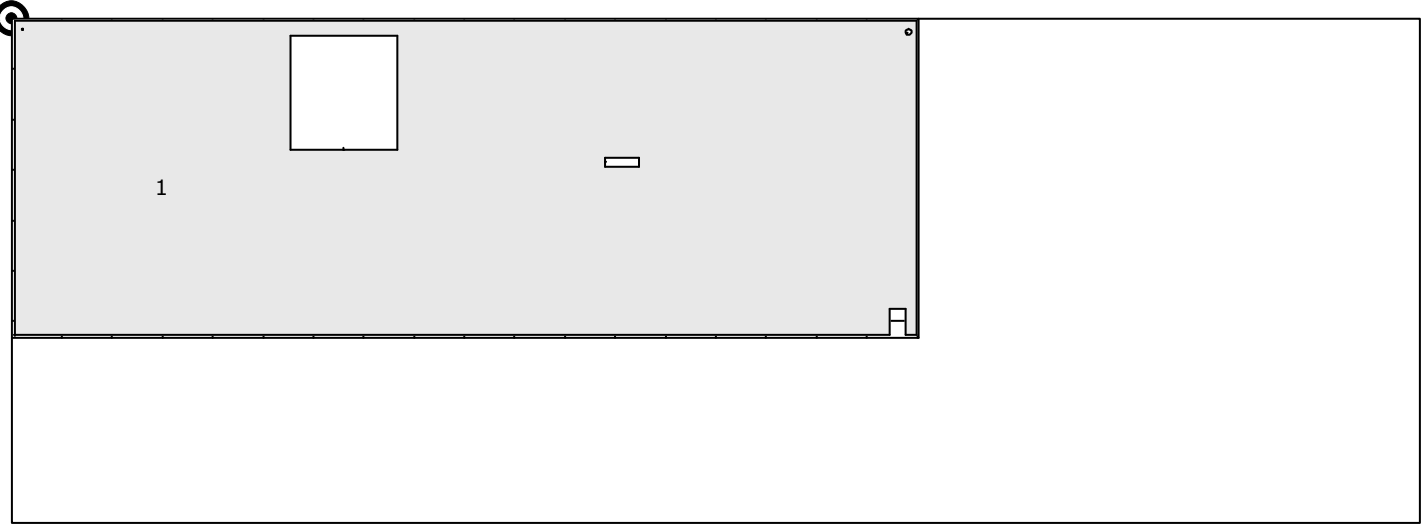


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1473974	84.500 × 215.125 in.	1260.0 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: PLAQ LTS A 1410902 CNC - 108.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 216.318 × 76.007 in.
Times cut: 1
Processes used: Plasma

Nest: 8 of 8
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:16:45
Total cut length: 1115.413 in.
Total pierces: 54
Crop utilization: 93.21%
Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1473982	74.625 × 215.125 in.	1084.3 lb	