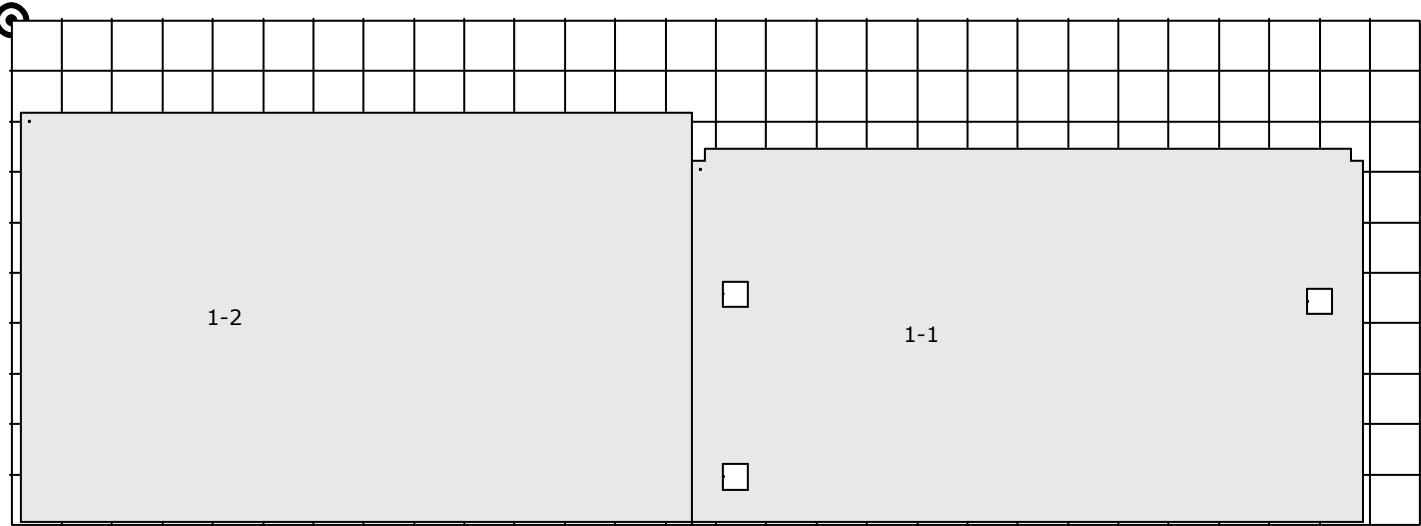


Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 322.598 × 119.993 in.
Times cut: 1
Processes used: Plasma

Nest: 1 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:40:17
Total cut length: 2471.530 in.
Total pierces: 76
Crop utilization: 73.57%
Plate weight: 2852.6 lb

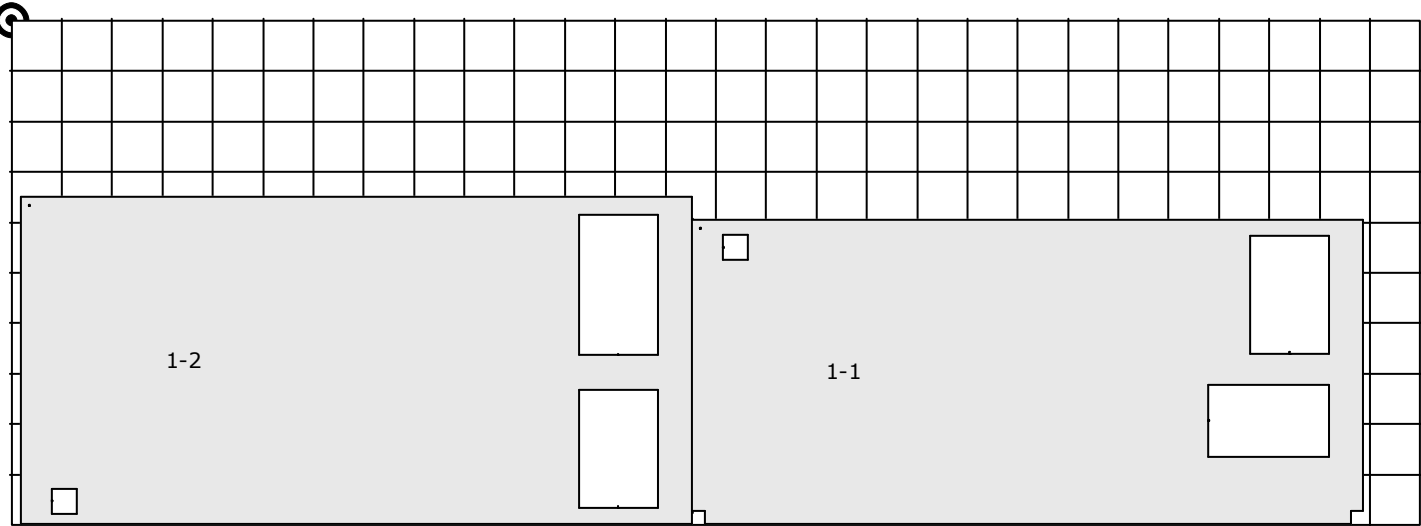


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1640909	88.875 × 160.000 in.	997.2 lb	
1	2	1640910	97.313 × 160.000 in.	1101.6 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 322.598 × 119.993 in.
Times cut: 1
Processes used: Plasma

Nest: 2 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:39:38
Total cut length: 3713.274 in.
Total pierces: 51
Crop utilization: 53.91%
Plate weight: 2852.6 lb

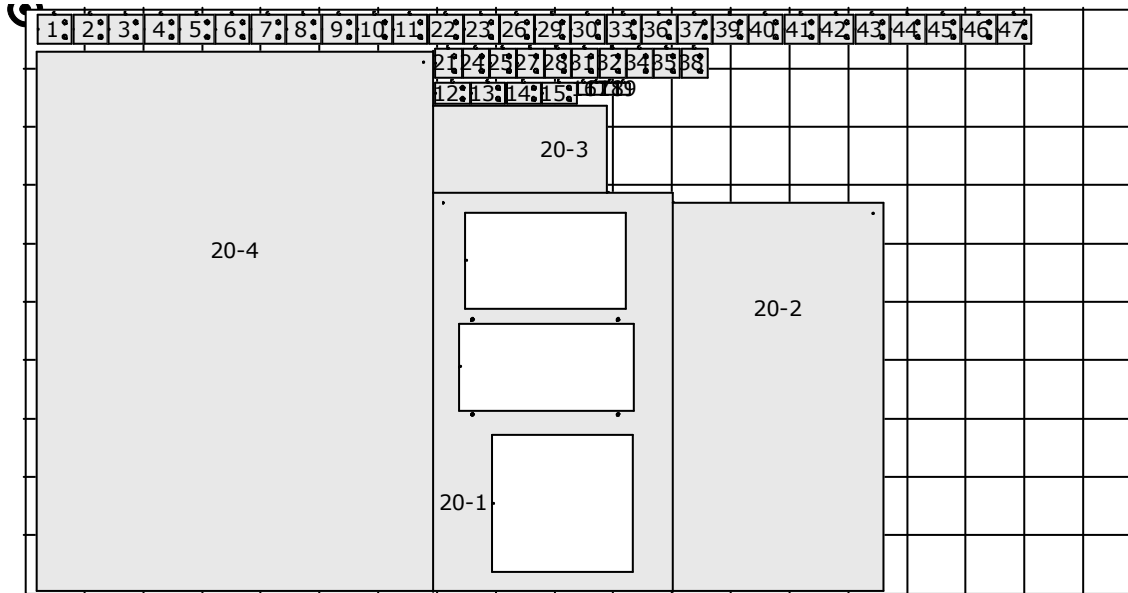


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1640913	72.385 × 160.000 in.	743.1 lb	
1	2	1640912	77.750 × 160.000 in.	794.9 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 230.000 × 120.000 in.
 Nest dimension: 207.498 × 119.999 in.
 Times cut: 1
 Processes used: Plasma

Nest: 3 of 3
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:49:15
 Total cut length: 3895.227 in.
 Total pierces: 223
 Crop utilization: 60.22%
 Plate weight: 1952.7 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 11	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
12 - 15	1	1410979__Connectin	7.070 × 4.250 in.	2.0 lb	
16 - 19	1	1057153	2.500 × 2.500 in.	0.4 lb	
20	1	1640903	81.688 × 49.125 in.	134.1 lb	
20	2	1640904	79.554 × 43.357 in.	244.0 lb	
20	3	1411779	17.750 × 35.750 in.	44.9 lb	
20	4	1640911	81.688 × 110.625 in.	639.3 lb	
21	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb	
22 - 23	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	

Nest Detail

24 - 25	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb
26	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb
27 - 28	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb
29 - 30	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb
31 - 32	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb
33	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb
34 - 35	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb
36 - 37	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb
38	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb
39 - 47	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb