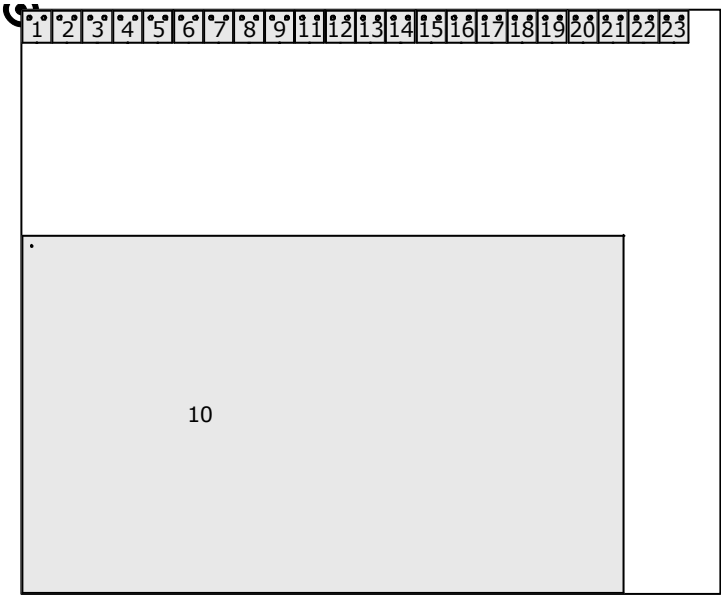


# Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)  
Output file name:  
Material: MS 0.250 in.  
Class: 130Amp O2/Air  
Plate dimension: 144.000 × 120.000 in.  
Nest dimension: 137.539 × 119.993 in.  
Times cut: 1  
Processes used: Plasma

Nest: 1 of 4  
Base feedrate: 150.000 in./min  
Base kerf: 0.091 in.  
Production time: 0:12:27  
Total cut length: 1114.882 in.  
Total pierces: 68  
Crop utilization: 57.56%  
Plate weight: 1222.6 lb

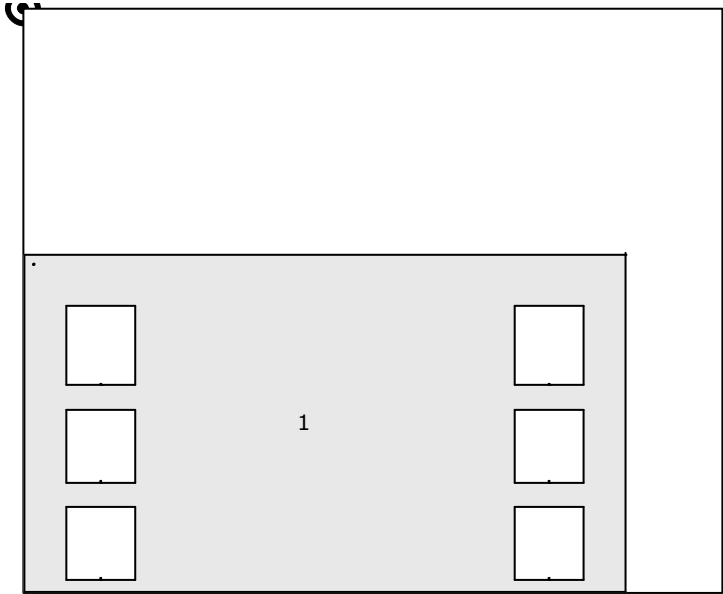


Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 9	1	1015166_Connecting	6.625 × 6.000 in.	2.7 lb	
10	1	1587059	73.375 × 124.000 in.	643.7 lb	
11 - 23	1	1015166_Connecting	6.625 × 6.000 in.	2.7 lb	

# Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)  
Output file name:  
Material: MS 0.250 in.  
Class: 130Amp O2/Air  
Plate dimension: 144.000 × 120.000 in.  
Nest dimension: 124.445 × 119.993 in.  
Times cut: 1  
Processes used: Plasma

Nest: 2 of 4  
Base feedrate: 150.000 in./min  
Base kerf: 0.091 in.  
Production time: 0:06:15  
Total cut length: 747.784 in.  
Total pierces: 8  
Crop utilization: 42.20%  
Plate weight: 1222.6 lb

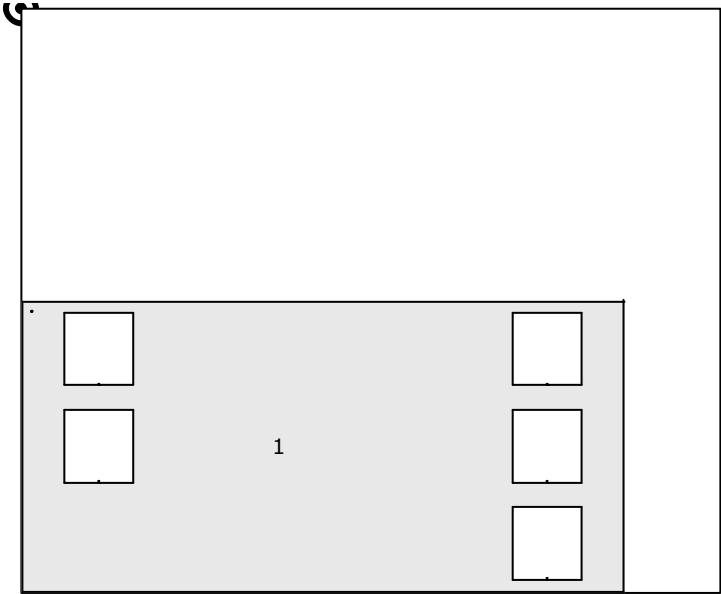


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1530795	69.375 × 124.000 in.	515.9 lb	

# Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)  
Output file name:  
Material: MS 0.250 in.  
Class: 130Amp O2/Air  
Plate dimension: 144.000 × 120.000 in.  
Nest dimension: 124.445 × 119.993 in.  
Times cut: 1  
Processes used: Plasma

Nest: 3 of 4  
Base feedrate: 150.000 in./min  
Base kerf: 0.091 in.  
Production time: 0:05:34  
Total cut length: 664.070 in.  
Total pierces: 7  
Crop utilization: 36.75%  
Plate weight: 1222.6 lb

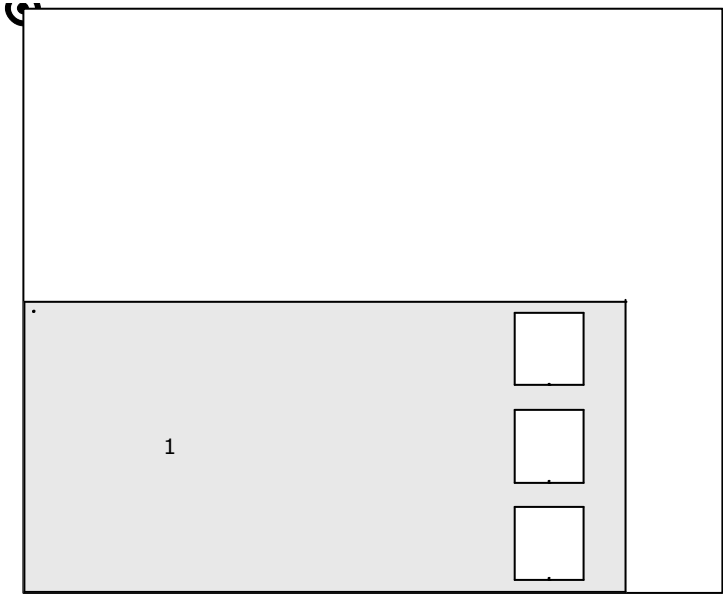


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1530797	59.750 × 124.000 in.	449.2 lb	

# Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)  
Output file name:  
Material: MS 0.250 in.  
Class: 130Amp O2/Air  
Plate dimension: 144.000 × 120.000 in.  
Nest dimension: 124.445 × 119.993 in.  
Times cut: 1  
Processes used: Plasma

Nest: 4 of 4  
Base feedrate: 150.000 in./min  
Base kerf: 0.091 in.  
Production time: 0:04:23  
Total cut length: 546.142 in.  
Total pierces: 5  
Crop utilization: 39.20%  
Plate weight: 1222.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1530799	59.750 × 124.000 in.	479.2 lb	