

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)

Output file name: 1344983 CNC - 10201.CNC

Material: MS 0.250 in.

Class: 130Amp O2/Air

Plate dimension: 336.000 × 120.750 in.

Nest dimension: 312.263 × 120.743 in.

Times cut: 1

Processes used: Plasma

Nest: 1 of 3

Base feedrate: 150.000 in./min

Base kerf: 0.091 in.

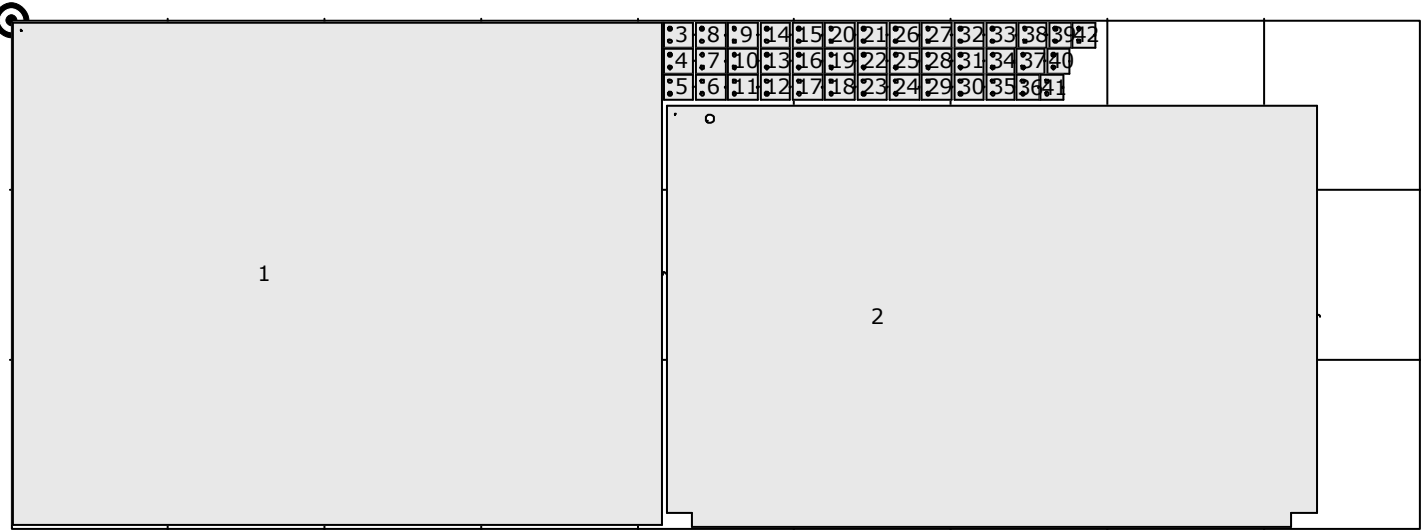
Production time: 0:33:06

Total cut length: 2506.468 in.

Total pierces: 149

Crop utilization: 87.91%

Plate weight: 2870.5 lb

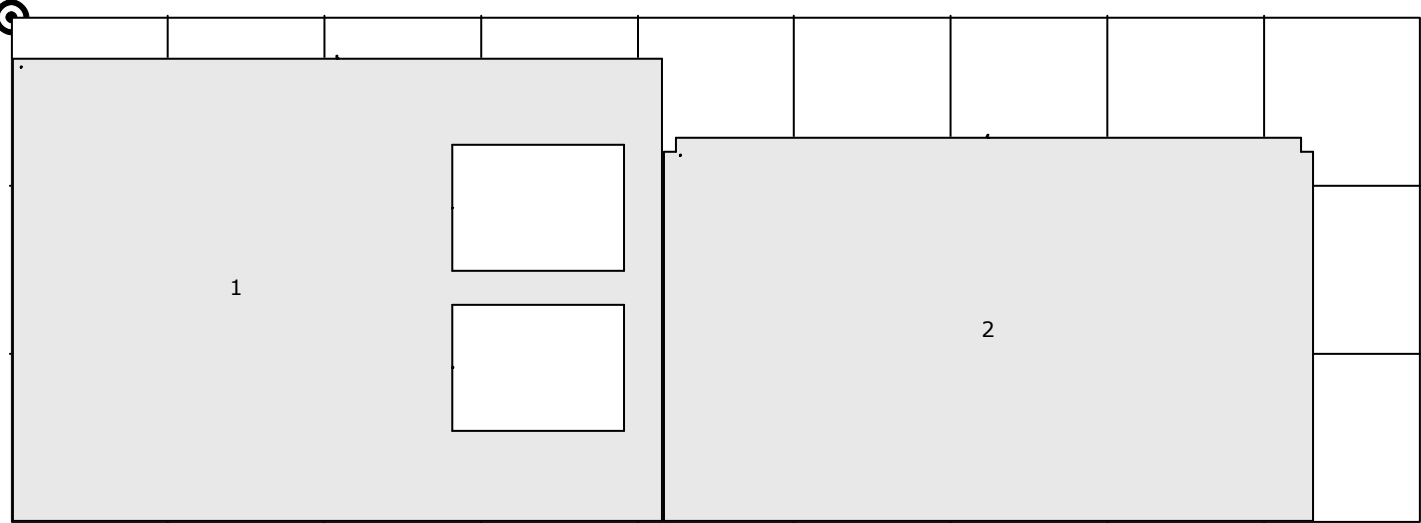


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1345022	119.750 × 155.000 in.	1313.2 lb	
2	1	1345023	100.415 × 155.000 in.	1097.9 lb	
3 - 33	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
34 - 35	1	1015166_Connecting	6.625 × 6.000 in.	2.7 lb	
36	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb	
37 - 38	1	1015166_Connecting	6.625 × 6.000 in.	2.7 lb	
39 - 42	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: 1344983 CNC - 10202.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 310.764 × 119.993 in.
Times cut: 1
Processes used: Plasma

Nest: 2 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:17:53
Total cut length: 1527.473 in.
Total pierces: 26
Crop utilization: 71.17%
Plate weight: 2852.6 lb

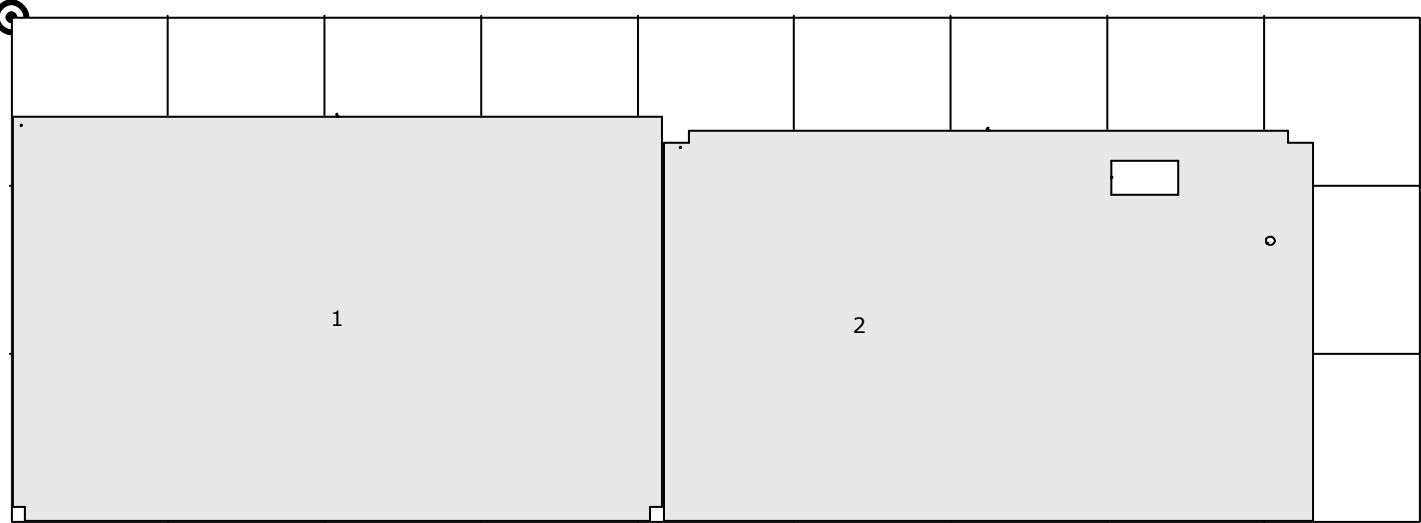


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1345030	110.060 × 155.000 in.	1032.9 lb	
2	1	1345029	91.070 × 155.000 in.	997.3 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: 1344983 CNC - 10203.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 310.764 × 119.993 in.
Times cut: 1
Processes used: Plasma

Nest: 3 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:16:41
Total cut length: 1322.026 in.
Total pierces: 26
Crop utilization: 72.19%
Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1345028	96.120 × 155.000 in.	1052.7 lb	
2	1	1345021	92.875 × 155.000 in.	1006.7 lb	