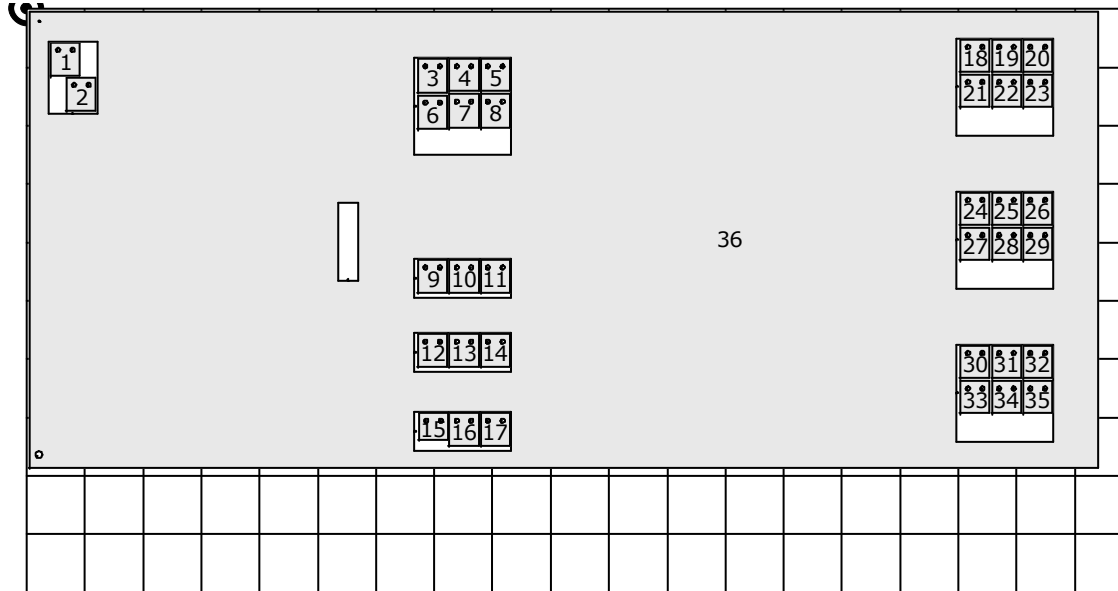


Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 228.000 × 120.000 in.
 Nest dimension: 221.319 × 95.132 in.
 Times cut: 1
 Processes used: Plasma

Nest: 1 of 3
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:41:14
 Total cut length: 3335.928 in.
 Total pierces: 169
 Crop utilization: 71.97%
 Plate weight: 1935.7 lb

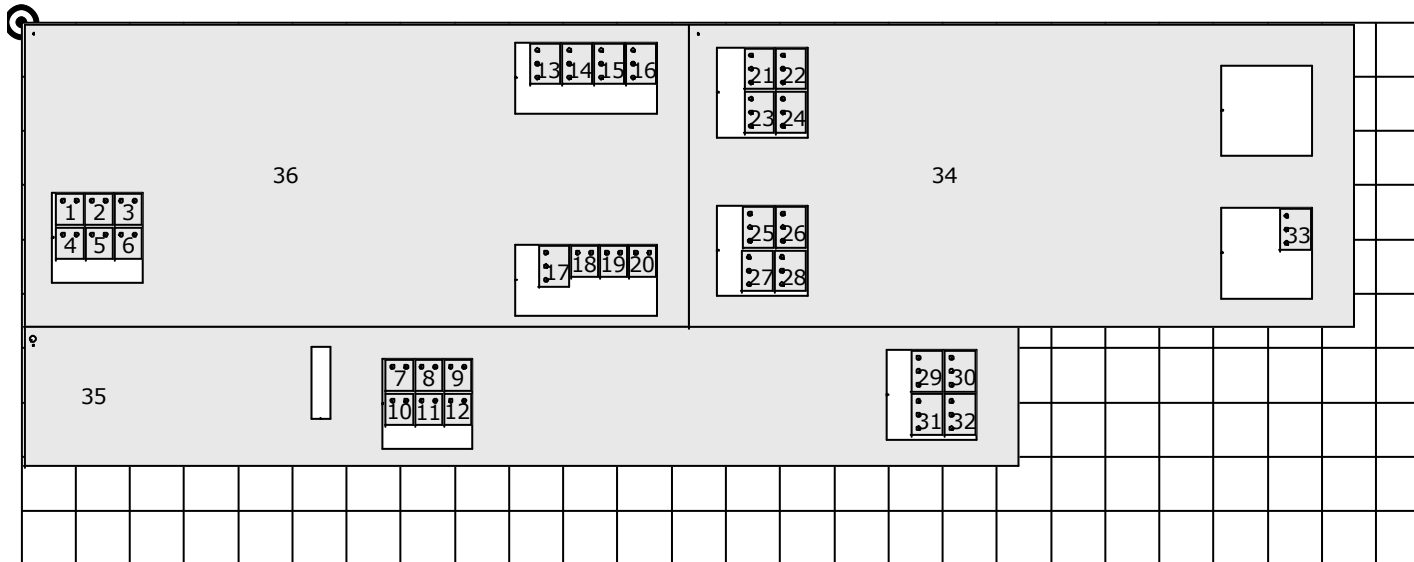


Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 3	1	1027499	6.875 × 6.000 in.	2.8 lb	
4 - 5	1	1015166	6.625 × 6.000 in.	2.7 lb	
6 - 8	1	1027499	6.875 × 6.000 in.	2.8 lb	
9 - 14	1	1015166	6.625 × 6.000 in.	2.7 lb	
15	1	1015171	5.375 × 6.000 in.	2.2 lb	
16 - 35	1	1015166	6.625 × 6.000 in.	2.7 lb	
36	1	1474603	93.750 × 220.125 in.	1297.6 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 312.000 × 120.000 in.
 Nest dimension: 295.535 × 98.972 in.
 Times cut: 1
 Processes used: Plasma

Nest: 2 of 3
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:57:28
 Total cut length: 4928.154 in.
 Total pierces: 200
 Crop utilization: 64.67%
 Plate weight: 2648.9 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 12	1	1027499	6.875 × 6.000 in.	2.8 lb	
13 - 17	1	1015168	6.625 × 9.000 in.	4.1 lb	
18 - 20	1	1027499	6.875 × 6.000 in.	2.8 lb	
21 - 24	1	1015168	6.625 × 9.000 in.	4.1 lb	
25	1	1027560	6.875 × 9.000 in.	4.3 lb	
26	1	1015168	6.625 × 9.000 in.	4.1 lb	
27 - 33	1	1027560	6.875 × 9.000 in.	4.3 lb	
34	1	1474601	66.750 × 147.125 in.	581.6 lb	
35	1	1504963	30.750 × 220.125 in.	417.7 lb	

Nest Detail

36	1	1474599	66.750 × 147.125 in.	596.3 lb
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Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)

Output file name:

Material: MS 0.250 in.

Class: 130Amp O2/Air

Plate dimension: 228.000 × 120.000 in.

Nest dimension: 221.319 × 103.973 in.

Times cut: 1

Processes used: Plasma

Nest: 3 of 3

Base feedrate: 150.000 in./min

Base kerf: 0.091 in.

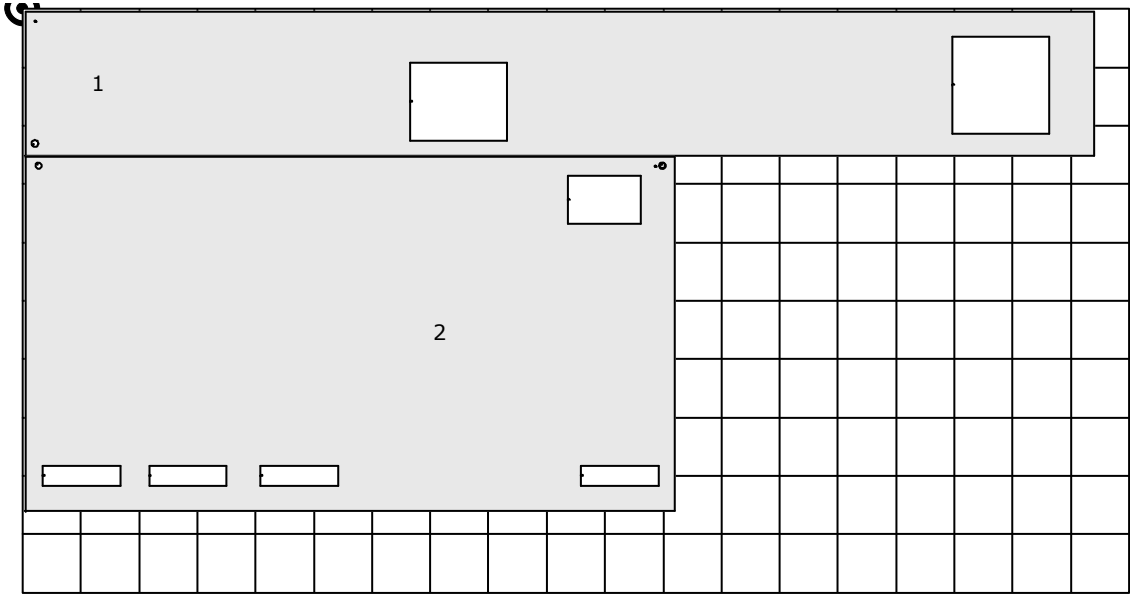
Production time: 0:30:17

Total cut length: 2921.846 in.

Total pierces: 68

Crop utilization: 55.36%

Plate weight: 1935.7 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1504954	29.750 × 220.125 in.	412.3 lb	
2	1	1504945	133.750 × 72.750 in.	659.4 lb	