

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)

Output file name:

Material: MS 0.250 in.

Class: 130Amp O2/Air

Plate dimension: 228.000 × 120.000 in.

Nest dimension: 227.750 × 120.000 in.

Times cut: 1

Processes used: Plasma

Nest: 1 of 8

Base feedrate: 150.000 in./min

Base kerf: 0.091 in.

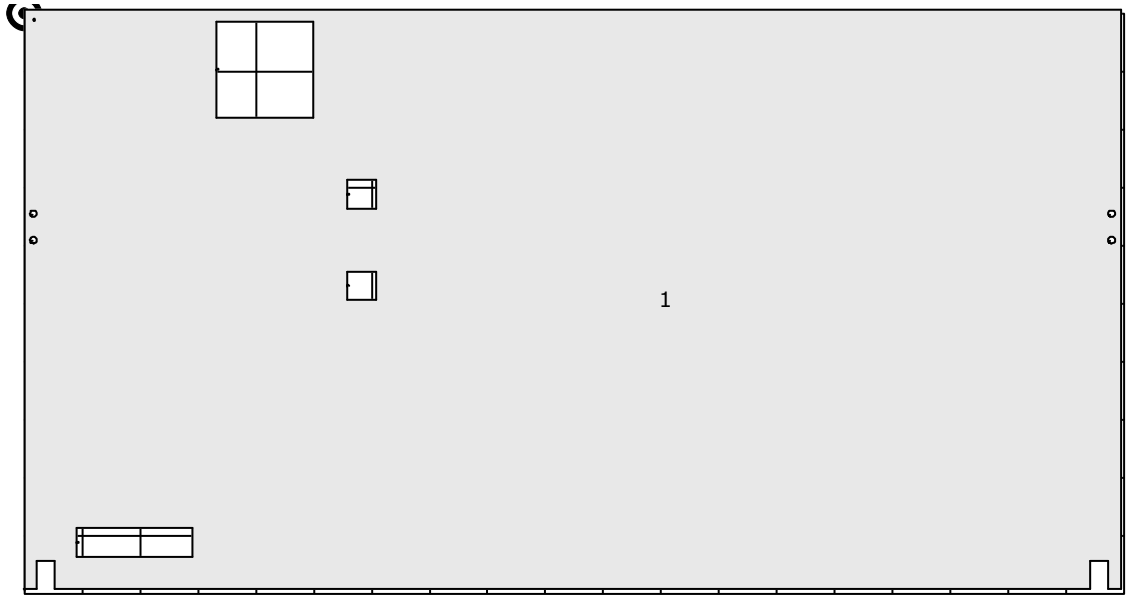
Production time: 0:37:57

Total cut length: 5136.174 in.

Total pierces: 37

Crop utilization: 97.13%

Plate weight: 1935.7 lb

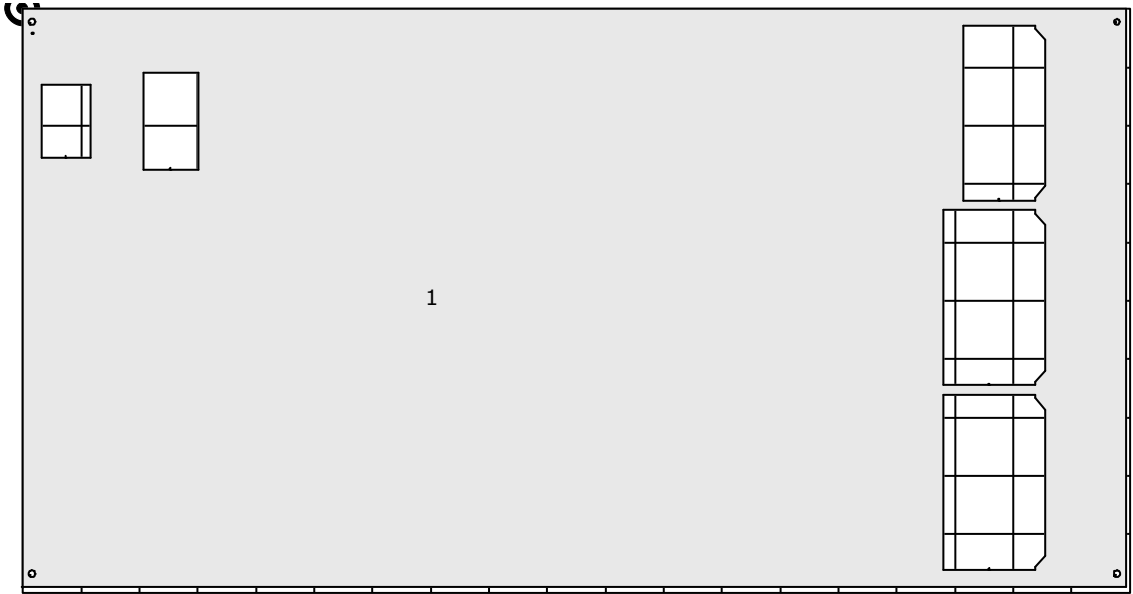


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1474268	119.875 × 227.250 in.	1880.2 lb	

Nest Detail

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Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 228.000 × 120.000 in.
Nest dimension: 227.750 × 119.625 in.
Times cut: 1
Processes used: Plasma

Nest: 2 of 8
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:39:46
Total cut length: 5360.814 in.
Total pierces: 38
Crop utilization: 89.55%
Plate weight: 1935.7 lb

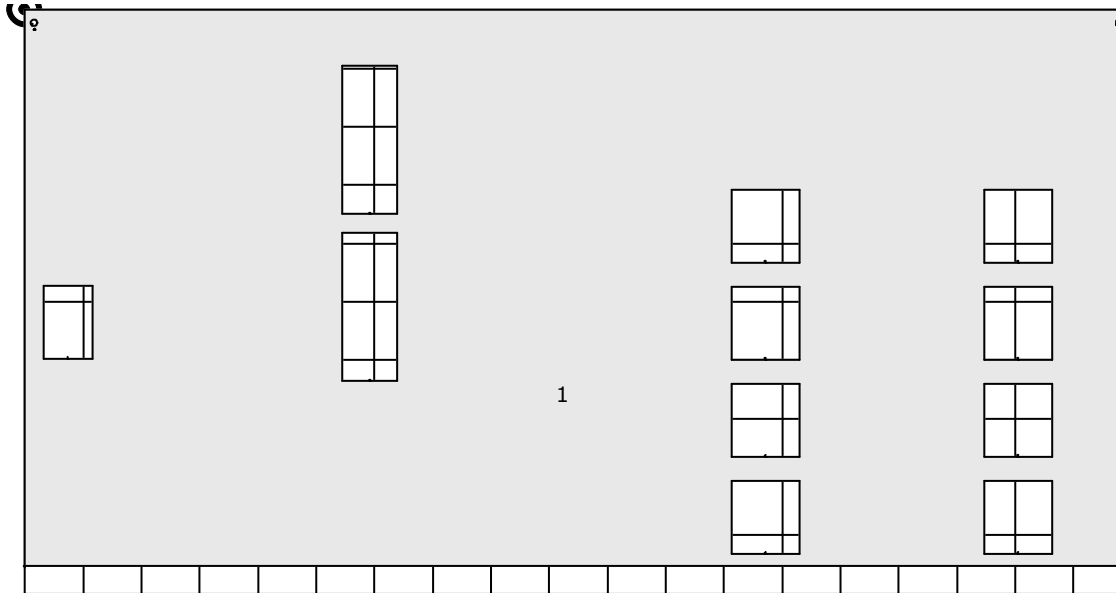


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1474258	118.750 × 227.250 in.	1733.5 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 228.000 × 120.000 in.
 Nest dimension: 227.750 × 115.125 in.
 Times cut: 1
 Processes used: Plasma

Nest: 3 of 8
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:41:29
 Total cut length: 5589.421 in.
 Total pierces: 42
 Crop utilization: 85.66%
 Plate weight: 1935.7 lb

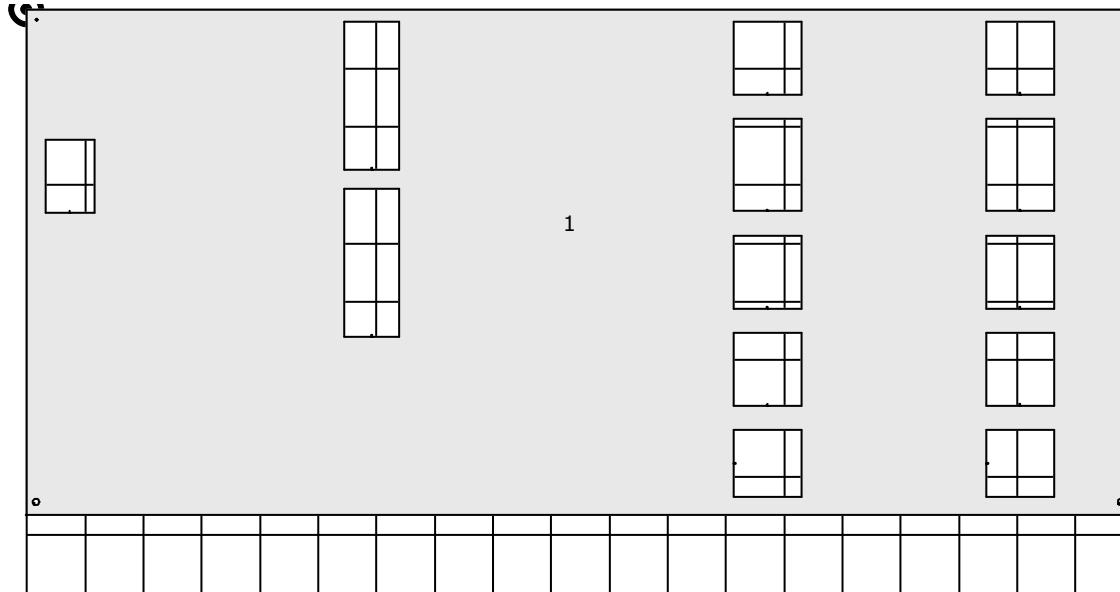


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1474260	114.250 × 227.250 in.	1658.1 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 228.000 × 120.000 in.
 Nest dimension: 227.750 × 104.625 in.
 Times cut: 1
 Processes used: Plasma

Nest: 4 of 8
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:42:12
 Total cut length: 5696.849 in.
 Total pierces: 44
 Crop utilization: 75.12%
 Plate weight: 1935.7 lb

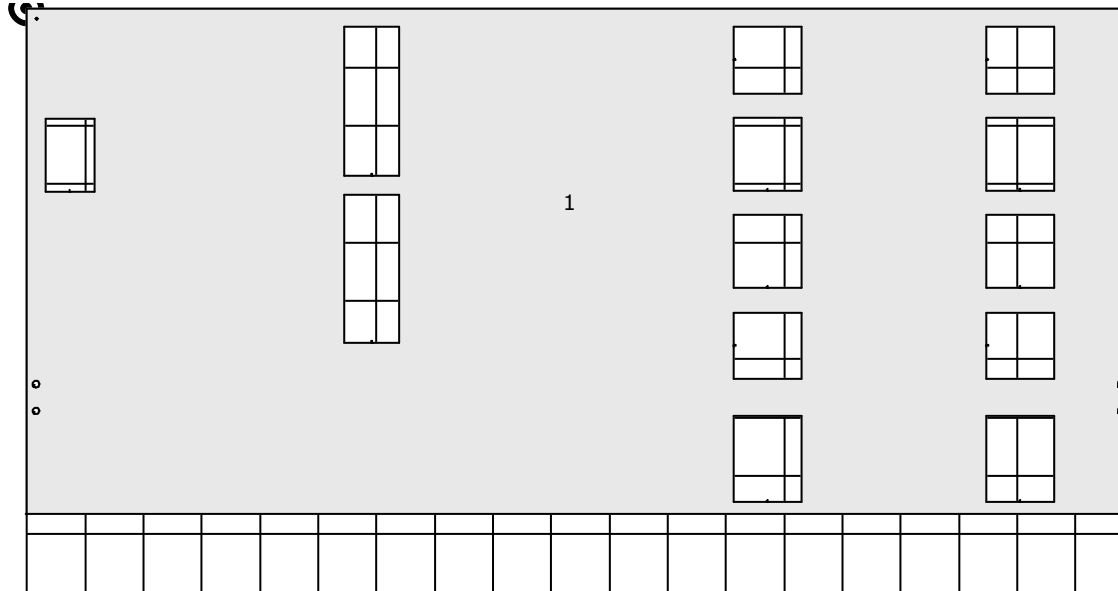


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1474264	103.750 × 227.250 in.	1454.1 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 228.000 × 120.000 in.
 Nest dimension: 227.750 × 104.625 in.
 Times cut: 1
 Processes used: Plasma

Nest: 5 of 8
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:42:34
 Total cut length: 5696.917 in.
 Total pierces: 46
 Crop utilization: 75.37%
 Plate weight: 1935.7 lb

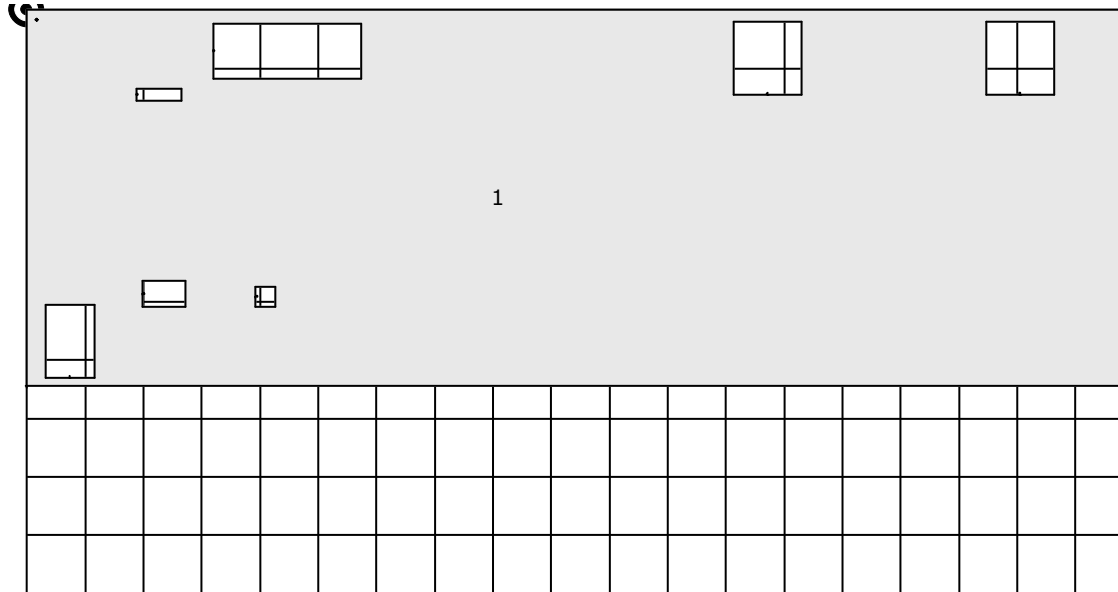


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1474270	103.750 × 227.250 in.	1458.9 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 228.000 × 120.000 in.
 Nest dimension: 227.750 × 78.125 in.
 Times cut: 1
 Processes used: Plasma

Nest: 6 of 8
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:37:51
 Total cut length: 5138.998 in.
 Total pierces: 36
 Crop utilization: 60.49%
 Plate weight: 1935.7 lb

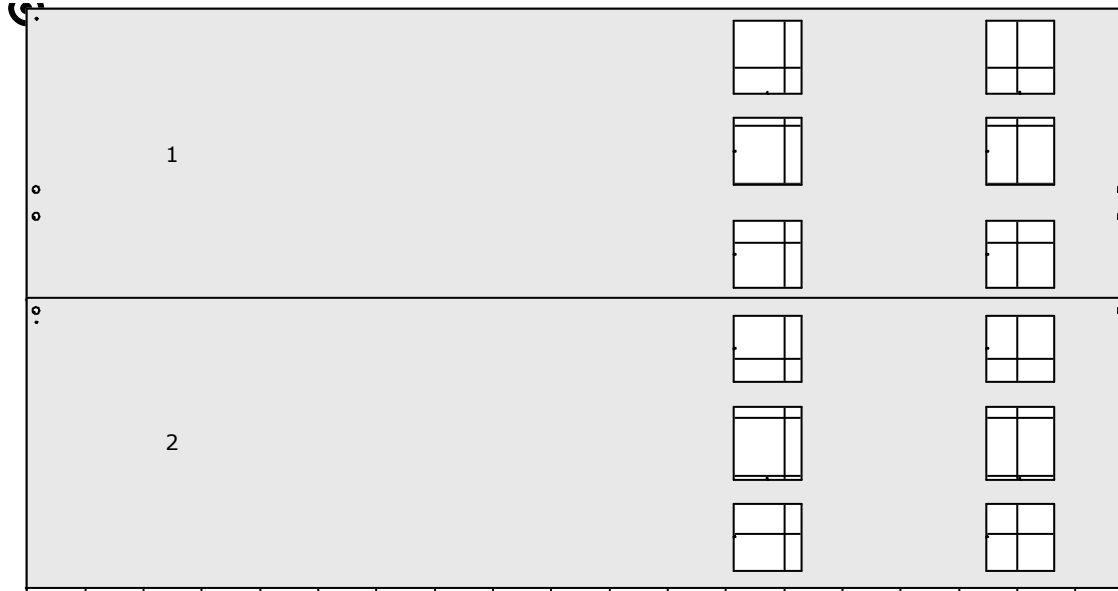


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1495086	77.250 × 227.250 in.	1171.0 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 228.000 × 120.000 in.
 Nest dimension: 227.750 × 120.000 in.
 Times cut: 1
 Processes used: Plasma

Nest: 7 of 8
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 0:45:53
 Total cut length: 6071.520 in.
 Total pierces: 49
 Crop utilization: 90.52%
 Plate weight: 1935.7 lb

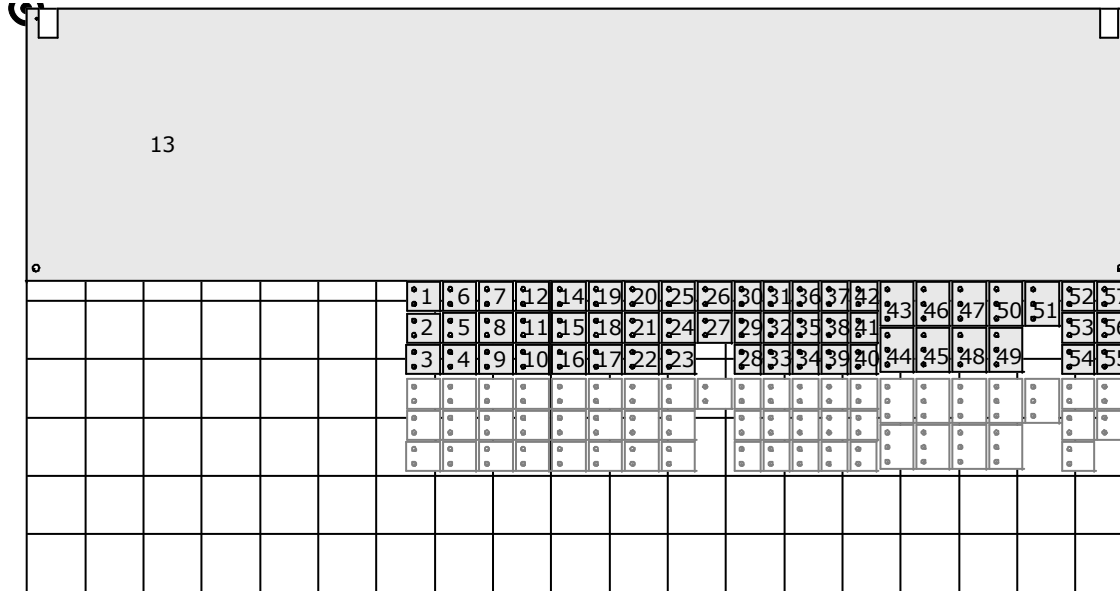


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1474262	59.750 × 227.250 in.	876.0 lb	
2	1	1474266	59.750 × 227.250 in.	876.3 lb	

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Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
 Output file name:
 Material: MS 0.250 in.
 Class: 130Amp O2/Air
 Plate dimension: 228.000 × 120.000 in.
 Nest dimension: 227.993 × 95.702 in.
 Times cut: 1
 Processes used: Plasma

Nest: 8 of 8
 Base feedrate: 150.000 in./min
 Base kerf: 0.091 in.
 Production time: 1:03:09
 Total cut length: 7741.056 in.
 Total pierces: 502
 Crop utilization: 62.61%
 Plate weight: 1935.7 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 12	1	1027499	6.875 × 6.000 in.	2.8 lb	
13	1	1474254	55.875 × 227.250 in.	895.0 lb	
14 - 26	1	1027499	6.875 × 6.000 in.	2.8 lb	
27	1	1027499	6.875 × 6.000 in.	2.8 lb	
28 - 42	1	1015171	5.375 × 6.000 in.	2.2 lb	
43 - 51	1	1027560	6.875 × 9.000 in.	4.3 lb	
52 - 54	1	1015166	6.625 × 6.000 in.	2.7 lb	
55	1	1015166	6.625 × 6.000 in.	2.7 lb	
56 - 57	1	1015166	6.625 × 6.000 in.	2.7 lb	