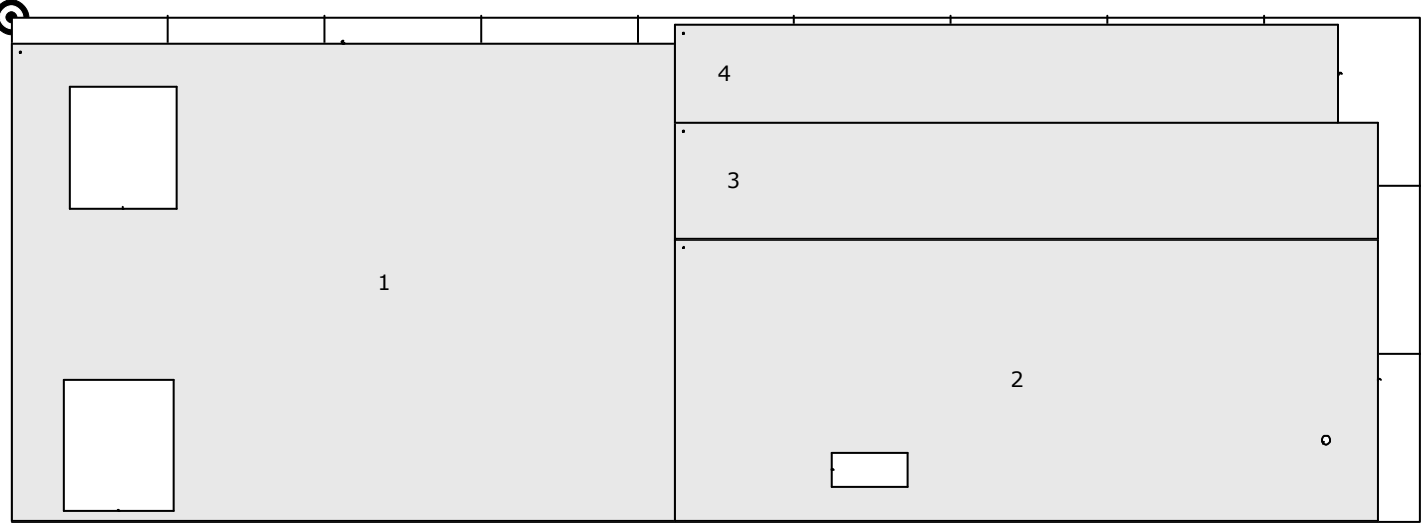


Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: 1240762 CNC 0101.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 326.695 × 119.993 in.
Times cut: 1
Processes used: Plasma

Nest: 1 of 4
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:18:31
Total cut length: 2116.853 in.
Total pierces: 22
Crop utilization: 88.78%
Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1251806	113.683 × 158.097 in.	1160.8 lb	
2	1	1240784	67.125 × 167.500 in.	785.1 lb	
3	1	1240779	27.625 × 167.500 in.	327.4 lb	
4	1	1266634	23.184 × 158.150 in.	259.4 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)

Output file name: 1240762 CNC 0102.CNC

Material: MS 0.250 in.

Class: 130Amp O2/Air

Plate dimension: 336.000 × 120.000 in.

Nest dimension: 317.104 × 119.993 in.

Times cut: 1

Processes used: Plasma

Nest: 2 of 4

Base feedrate: 150.000 in./min

Base kerf: 0.091 in.

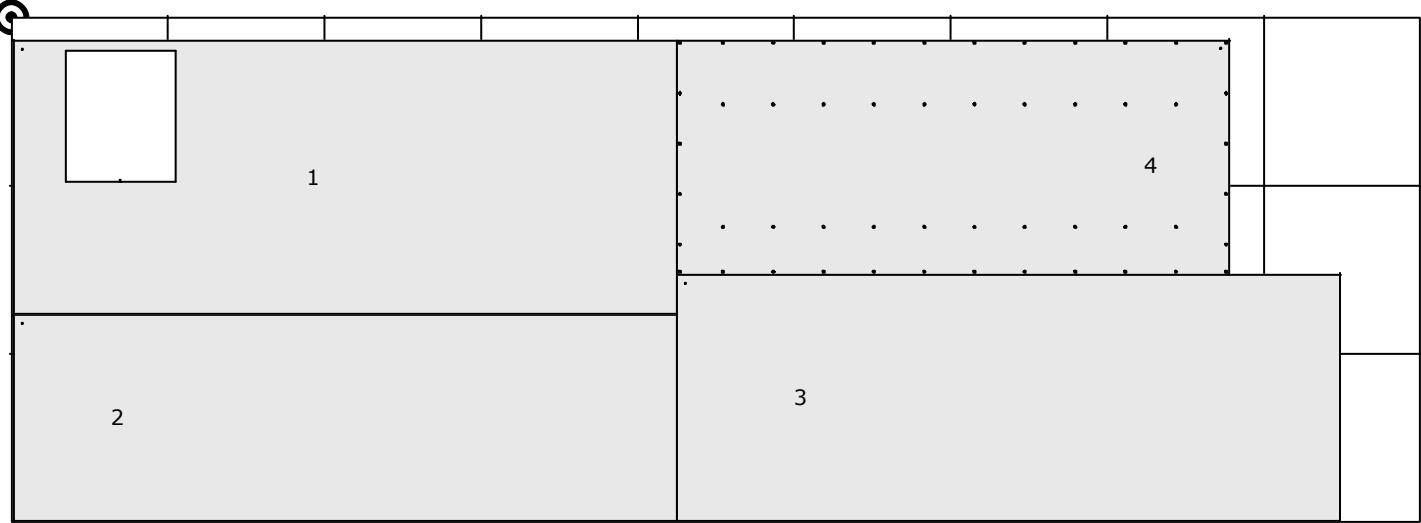
Production time: 0:24:25

Total cut length: 2074.376 in.

Total pierces: 73

Crop utilization: 84.01%

Plate weight: 2852.6 lb

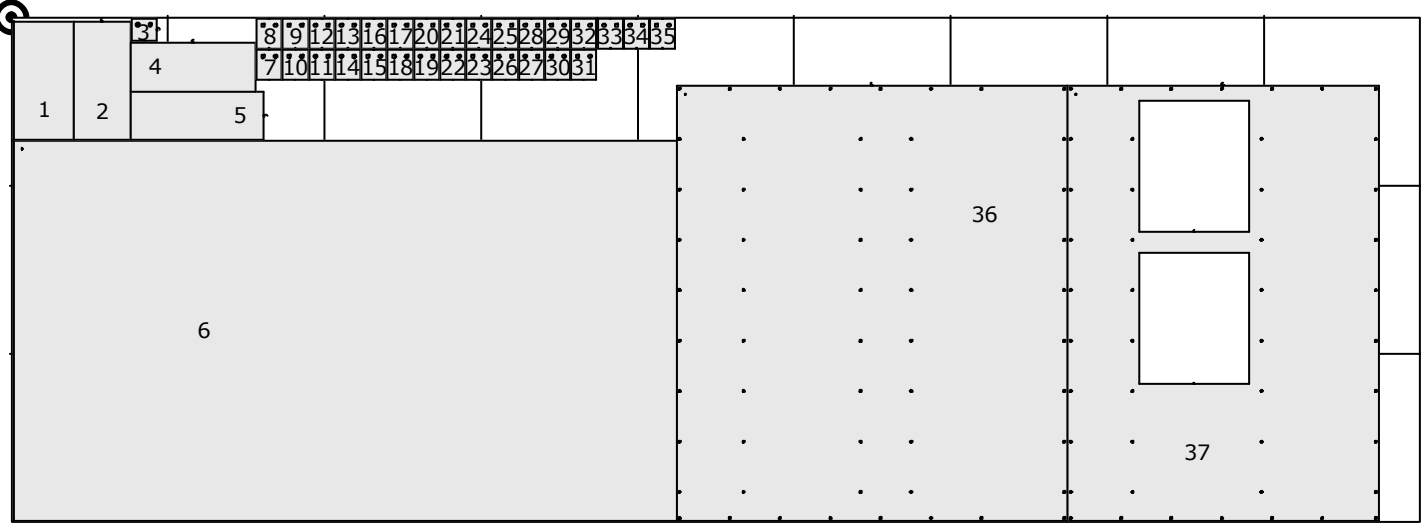


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1251808	65.183 × 158.097 in.	671.1 lb	
2	1	1254786	49.184 × 158.097 in.	550.1 lb	
3	1	1251804	58.684 × 158.097 in.	656.4 lb	
4	1	1259771	131.750 × 55.750 in.	518.9 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: 1240762 CNC 0103.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 326.161 × 119.993 in.
Times cut: 1
Processes used: Plasma

Nest: 3 of 4
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:43:20
Total cut length: 3199.767 in.
Total pierces: 221
Crop utilization: 81.20%
Plate weight: 2852.6 lb

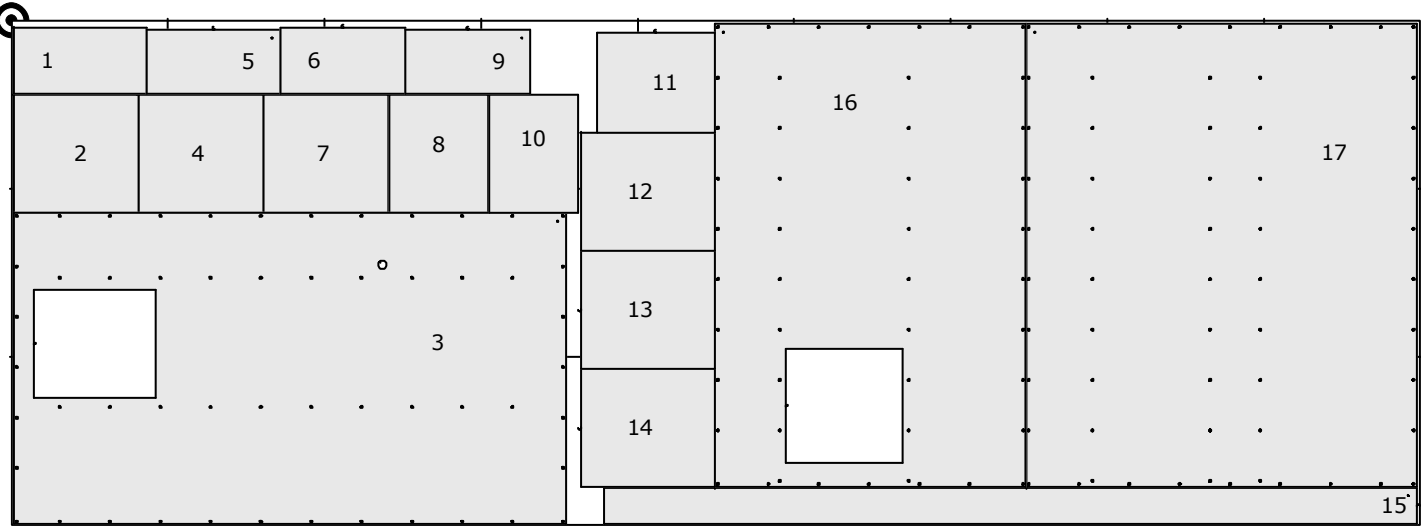


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1259737	14.250 × 28.105 in.	28.3 lb	
2	1	1261982	13.510 × 28.105 in.	26.9 lb	
3	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb	
4	1	1261971	29.750 × 11.500 in.	24.2 lb	
5	1	1259725	31.750 × 11.500 in.	25.8 lb	
6	1	1251801	90.683 × 158.097 in.	1014.3 lb	
7 - 35	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
36	1	1240782	103.750 × 93.125 in.	682.8 lb	
37	1	1240781	103.750 × 74.125 in.	427.4 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name: 1240762 CNC 0104.CNC
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 335.994 × 119.993 in.
Times cut: 1
Processes used: Plasma

Nest: 4 of 4
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:47:46
Total cut length: 3601.506 in.
Total pierces: 203
Crop utilization: 92.74%
Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1262976	31.750 × 15.750 in.	35.4 lb	
2	1	1259660	29.750 × 28.105 in.	59.2 lb	
3	1	1258482	131.750 × 74.125 in.	637.2 lb	
4	1	1259731	29.750 × 28.000 in.	58.9 lb	
5	1	1259756	31.750 × 15.375 in.	34.5 lb	
6	1	1262978	29.750 × 15.750 in.	33.2 lb	
7	1	1259731	29.750 × 28.000 in.	58.9 lb	
8	1	1259668	23.750 × 28.105 in.	47.2 lb	
9	1	1259743	29.750 × 15.375 in.	32.4 lb	

Nest Detail

10	1	1261974	21.250 × 28.105 in.	42.3 lb
11	1	1259668	23.750 × 28.105 in.	47.2 lb
12 - 13	1	1259714	31.750 × 28.000 in.	62.9 lb
14	1	1261977	31.750 × 28.105 in.	63.1 lb
15	1	1259787	193.750 × 8.770 in.	120.2 lb
16	1	1240780	110.250 × 74.125 in.	524.5 lb
17	1	1259766	110.250 × 93.125 in.	725.5 lb