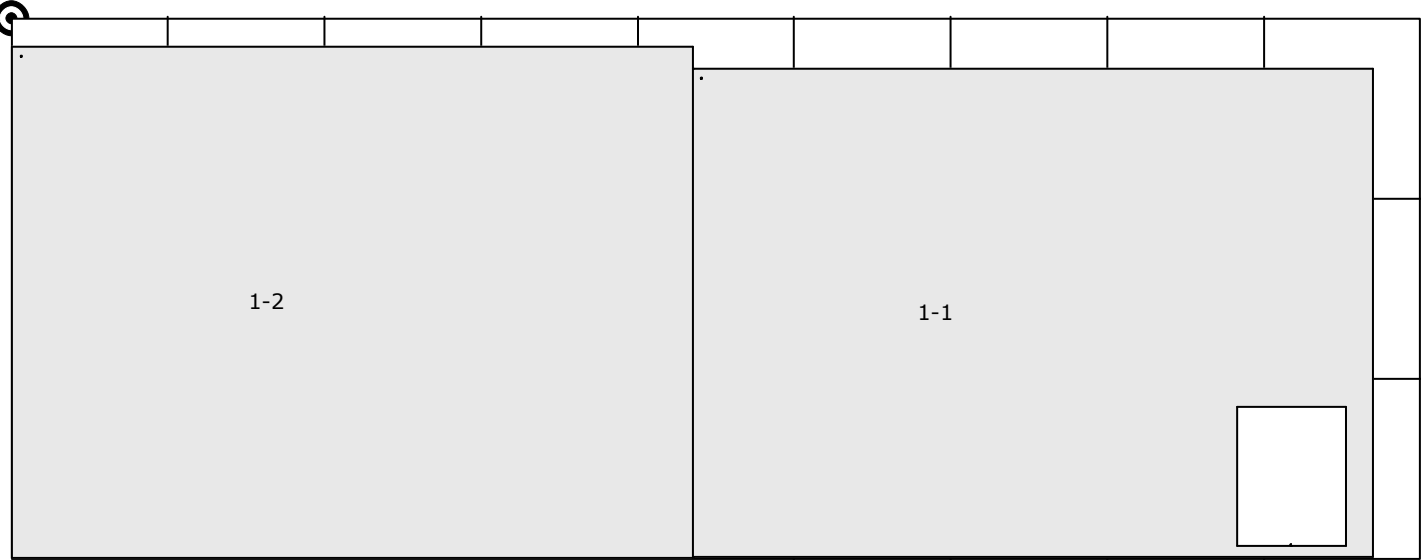


Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 314.000 × 120.000 in.
Nest dimension: 303.542 × 119.993 in.
Times cut: 1
Processes used: Plasma

Nest: 1 of 4
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:11:52
Total cut length: 1153.693 in.
Total pierces: 18
Crop utilization: 87.29%
Plate weight: 2665.9 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1502096	108.375 × 151.597 in.	1109.2 lb	
1	2	1502094	113.559 × 151.597 in.	1218.0 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)

Output file name:

Material: MS 0.250 in.

Class: 130Amp O2/Air

Plate dimension: 314.000 × 120.000 in.

Nest dimension: 312.945 × 119.993 in.

Times cut: 1

Processes used: Plasma

Nest: 2 of 4

Base feedrate: 150.000 in./min

Base kerf: 0.091 in.

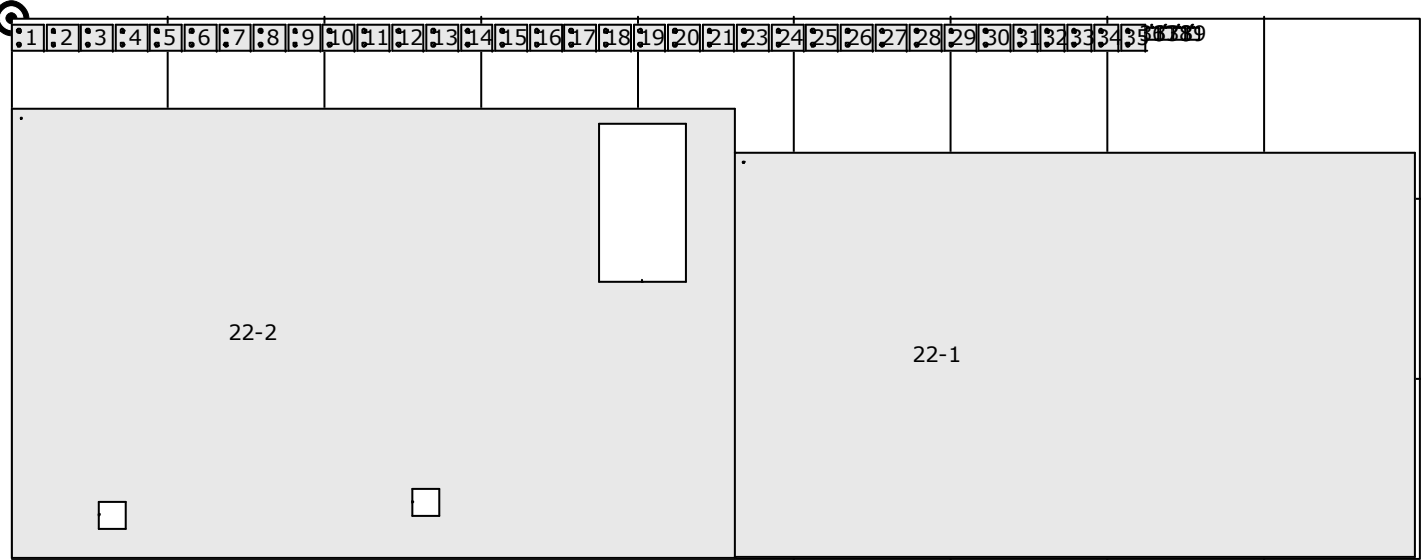
Production time: 0:27:26

Total cut length: 2415.926 in.

Total pierces: 133

Crop utilization: 80.40%

Plate weight: 2665.9 lb

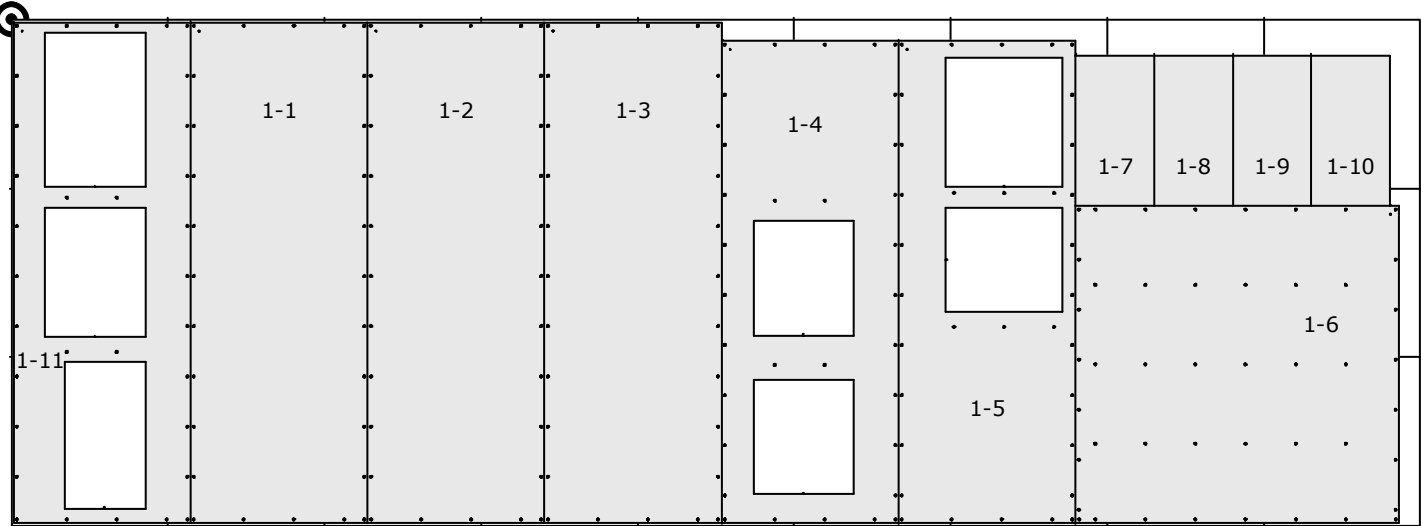


Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 21	1	1080024	7.070 × 6.000 in.	2.9 lb	
22	1	1502095	89.750 × 151.597 in.	962.6 lb	
22	2	1499682	99.760 × 161.000 in.	1083.0 lb	
23 - 30	1	1080024	7.070 × 6.000 in.	2.9 lb	
31 - 35	1	1015171	5.375 × 6.000 in.	2.2 lb	
36 - 39	1	1307125	2.750 × 2.750 in.	0.5 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 338.000 × 121.000 in.
Nest dimension: 332.973 × 120.846 in.
Times cut: 1
Processes used: Plasma

Nest: 3 of 4
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:52:26
Total cut length: 3131.567 in.
Total pierces: 273
Crop utilization: 81.60%
Plate weight: 2893.5 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1502183-1	119.750 × 42.375 in.	358.6 lb	
1	2	1502183-1	119.750 × 42.375 in.	358.6 lb	
1	3	1502183-1	119.750 × 42.375 in.	358.6 lb	
1	4	1502184-1	115.250 × 42.375 in.	251.7 lb	
1	5	1502182-1	115.250 × 42.375 in.	234.1 lb	
1	6	1502193	77.500 × 75.750 in.	414.7 lb	
1	7	1502209	36.000 × 18.750 in.	47.8 lb	
1	8	1502209	36.000 × 18.750 in.	47.8 lb	
1	9	1502209	36.000 × 18.750 in.	47.8 lb	

Nest Detail

1	10	1502209	36.000 × 18.750 in.	47.8 lb
1	11	1502186-1	119.750 × 42.375 in.	193.6 lb

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)

Output file name:

Material: MS 0.250 in.

Class: 130Amp O2/Air

Plate dimension: 276.000 × 120.000 in.

Nest dimension: 275.144 × 119.416 in.

Times cut: 1

Processes used: Plasma

Nest: 4 of 4

Base feedrate: 150.000 in./min

Base kerf: 0.091 in.

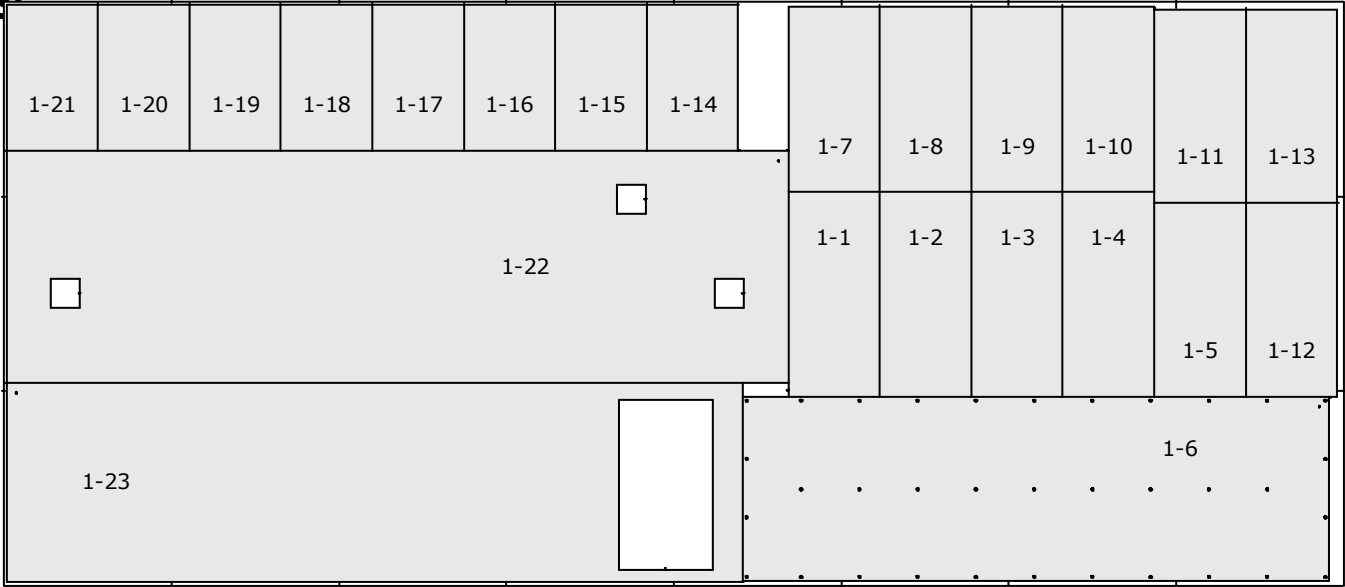
Production time: 0:29:32

Total cut length: 2387.035 in.

Total pierces: 85

Crop utilization: 93.89%

Plate weight: 2343.2 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1502208	42.000 × 18.750 in.	55.7 lb	
1	2	1502208	42.000 × 18.750 in.	55.7 lb	
1	3	1502208	42.000 × 18.750 in.	55.7 lb	
1	4	1502208	42.000 × 18.750 in.	55.7 lb	
1	5	1502211	39.750 × 18.750 in.	52.7 lb	
1	6	1502194	120.750 × 37.750 in.	322.0 lb	
1	7	1502199	38.000 × 18.750 in.	50.4 lb	
1	8	1502199	38.000 × 18.750 in.	50.4 lb	
1	9	1502199	38.000 × 18.750 in.	50.4 lb	

Nest Detail

1	10	1502199	38.000 × 18.750 in.	50.4 lb
1	11	1502211	39.750 × 18.750 in.	52.7 lb
1	12	1502211	39.750 × 18.750 in.	52.7 lb
1	13	1502211	39.750 × 18.750 in.	52.7 lb
1	14	1604872	30.000 × 18.750 in.	39.8 lb
1	15	1604872	30.000 × 18.750 in.	39.8 lb
1	16	1604872	30.000 × 18.750 in.	39.8 lb
1	17	1604872	30.000 × 18.750 in.	39.8 lb
1	18	1604872	30.000 × 18.750 in.	39.8 lb
1	19	1604872	30.000 × 18.750 in.	39.8 lb
1	20	1604872	30.000 × 18.750 in.	39.8 lb
1	21	1604872	30.000 × 18.750 in.	39.8 lb
1	22	1499678	47.625 × 161.000 in.	534.8 lb
1	23	1502098	40.809 × 151.597 in.	389.4 lb