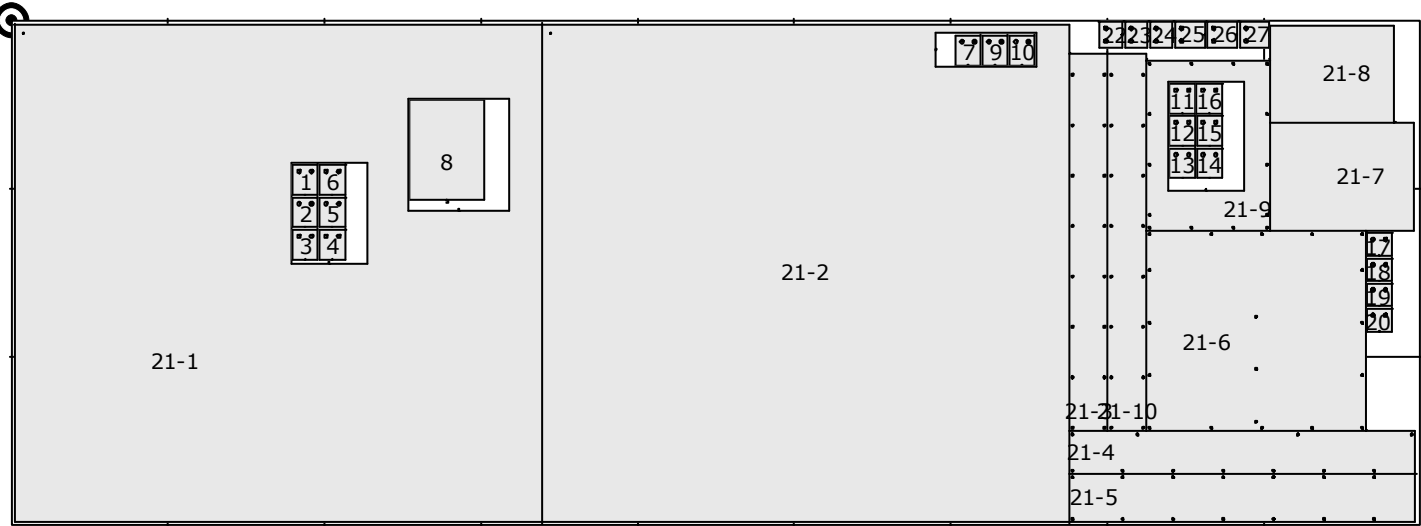


Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 335.204 × 119.861 in.
Times cut: 1
Processes used: Plasma

Nest: 1 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:44:28
Total cut length: 3114.802 in.
Total pierces: 204
Crop utilization: 94.31%
Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 7	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
8	1	1411566	23.750 × 17.750 in.	29.8 lb	
9 - 16	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
17 - 20	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb	
21	1	1615148	118.434 × 125.597 in.	976.6 lb	
21	2	1615149	118.434 × 125.597 in.	1038.6 lb	
21	3	1615168	89.750 × 9.125 in.	57.7 lb	
21	4	1615165	82.400 × 10.100 in.	58.7 lb	
21	5	1615163	82.400 × 11.400 in.	66.3 lb	

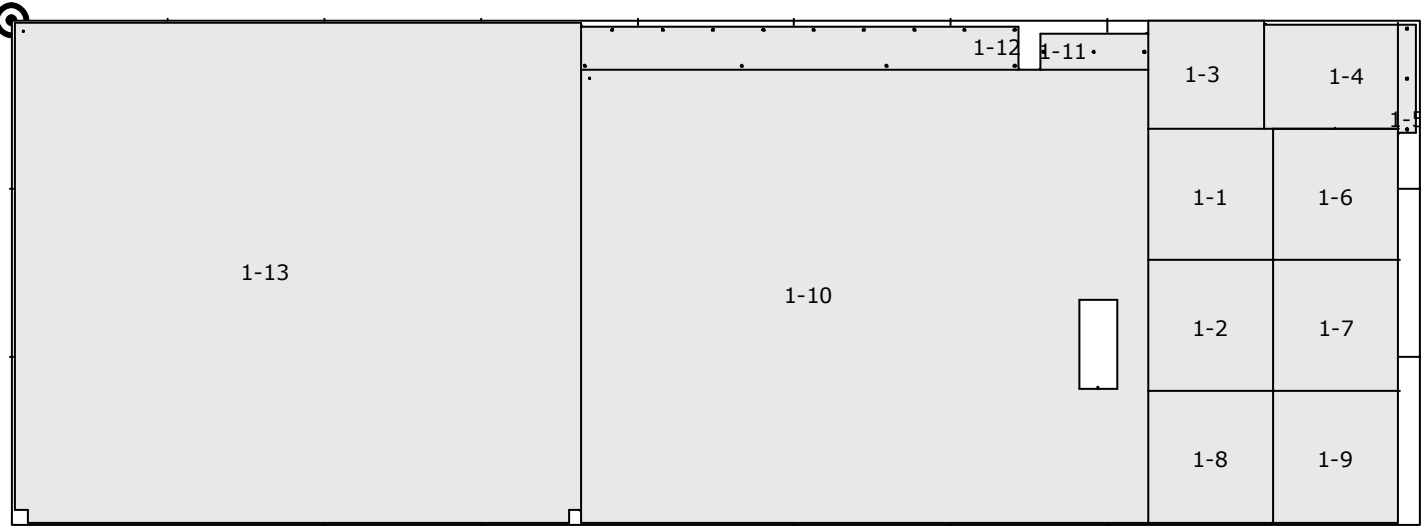
Nest Detail

21	6	1615176	52.250 × 47.600 in.	175.7 lb
21	7	1615175	34.250 × 25.600 in.	62.0 lb
21	8	1615142	29.500 × 23.075 in.	48.2 lb
21	9	1615171	29.500 × 40.500 in.	51.2 lb
21	10	1615169	89.750 × 9.125 in.	57.7 lb
22 - 24	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb
25 - 27	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 335.096 × 119.816 in.
Times cut: 1
Processes used: Plasma

Nest: 2 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:23:07
Total cut length: 1792.742 in.
Total pierces: 55
Crop utilization: 96.28%
Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1615173	29.750 × 31.125 in.	65.5 lb	
1	2	1615173	29.750 × 31.125 in.	65.5 lb	
1	3	1615174	27.750 × 25.600 in.	50.3 lb	
1	4	1411563	24.750 × 31.750 in.	55.6 lb	
1	5	1615167	25.600 × 4.225 in.	7.6 lb	
1	6	1615173	29.750 × 31.125 in.	65.5 lb	
1	7	1615173	29.750 × 31.125 in.	65.5 lb	
1	8	1615173	29.750 × 31.125 in.	65.5 lb	
1	9	1615173	29.750 × 31.125 in.	65.5 lb	

Nest Detail

1	10	1615150	107.750 × 135.000 in.	1015.8 lb
1	11	1615177	25.600 × 8.350 in.	15.1 lb
1	12	1615166	104.100 × 10.100 in.	74.2 lb
1	13	1615152	118.948 × 135.000 in.	1134.8 lb

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)

Output file name:

Material: MS 0.250 in.

Class: 130Amp O2/Air

Plate dimension: 336.000 × 120.000 in.

Nest dimension: 335.720 × 119.089 in.

Times cut: 1

Processes used: Plasma

Nest: 3 of 3

Base feedrate: 150.000 in./min

Base kerf: 0.091 in.

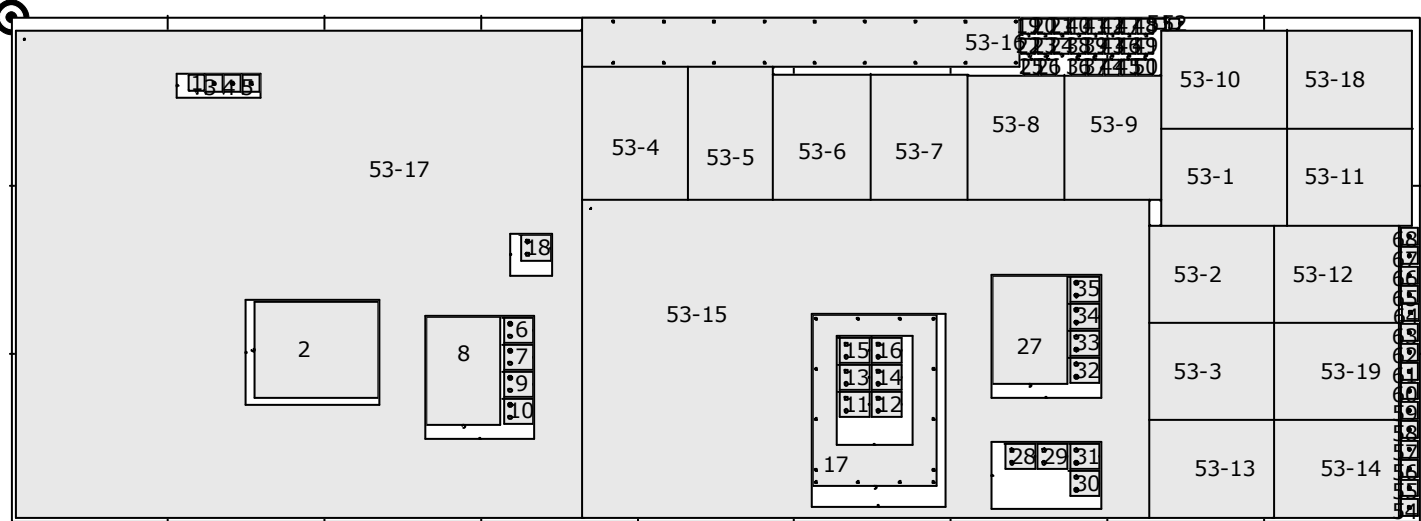
Production time: 0:54:13

Total cut length: 4665.080 in.

Total pierces: 207

Crop utilization: 92.64%

Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1221730	3.750 × 3.750 in.	1.0 lb	
2	1	1615142	29.500 × 23.075 in.	48.2 lb	
3 - 5	1	1411228	4.000 × 4.000 in.	1.1 lb	
6 - 7	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
8	1	1411565	17.750 × 25.750 in.	32.3 lb	
9 - 16	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
17	1	1615170	29.500 × 40.500 in.	51.2 lb	
18	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
19 - 26	1	1221730	3.750 × 3.750 in.	1.0 lb	

Nest Detail

27	1	1411565	17.750 × 25.750 in.	32.3 lb
28 - 35	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb
36 - 50	1	1221730	3.750 × 3.750 in.	1.0 lb
51 - 52	1	1057153	2.500 × 2.500 in.	0.4 lb
53	1	1615141	29.750 × 23.075 in.	48.6 lb
53	2	1615141	29.750 × 23.075 in.	48.6 lb
53	3	1615141	29.750 × 23.075 in.	48.6 lb
53	4	1411562	24.970 × 31.750 in.	56.1 lb
53	5	1411564	20.303 × 31.750 in.	45.6 lb
53	6	1615141	29.750 × 23.075 in.	48.6 lb
53	7	1615141	29.750 × 23.075 in.	48.6 lb
53	8	1615142	29.500 × 23.075 in.	48.2 lb
53	9	1615142	29.500 × 23.075 in.	48.2 lb
53	10	1615141	29.750 × 23.075 in.	48.6 lb
53	11	1615141	29.750 × 23.075 in.	48.6 lb
53	12	1615141	29.750 × 23.075 in.	48.6 lb
53	13	1615141	29.750 × 23.075 in.	48.6 lb
53	14	1615141	29.750 × 23.075 in.	48.6 lb
53	15	1615139	75.500 × 135.000 in.	533.7 lb
53	16	1615164	104.100 × 11.400 in.	83.7 lb
53	17	1615151	115.875 × 135.000 in.	980.6 lb
53	18	1615141	29.750 × 23.075 in.	48.6 lb
53	19	1615141	29.750 × 23.075 in.	48.6 lb
54 - 68	1	1411228	4.000 × 4.000 in.	1.1 lb