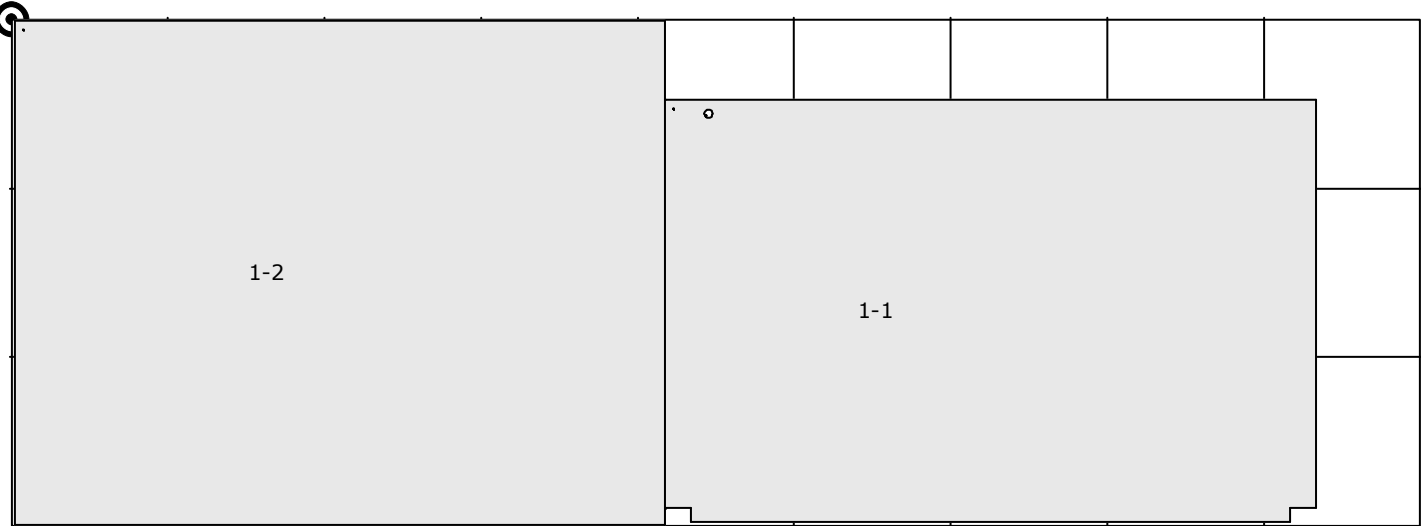


Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.500 in.
Nest dimension: 311.223 × 120.382 in.
Times cut: 1
Processes used: Plasma

Nest: 1 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:14:51
Total cut length: 1115.773 in.
Total pierces: 24
Crop utilization: 84.17%
Plate weight: 2864.5 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1345023	100.415 × 155.000 in.	1097.9 lb	
1	2	1345022	119.750 × 155.000 in.	1313.2 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)

Output file name:

Material: MS 0.250 in.

Class: 130Amp O2/Air

Plate dimension: 336.000 × 120.000 in.

Nest dimension: 311.598 × 119.243 in.

Times cut: 1

Processes used: Plasma

Nest: 2 of 3

Base feedrate: 150.000 in./min

Base kerf: 0.091 in.

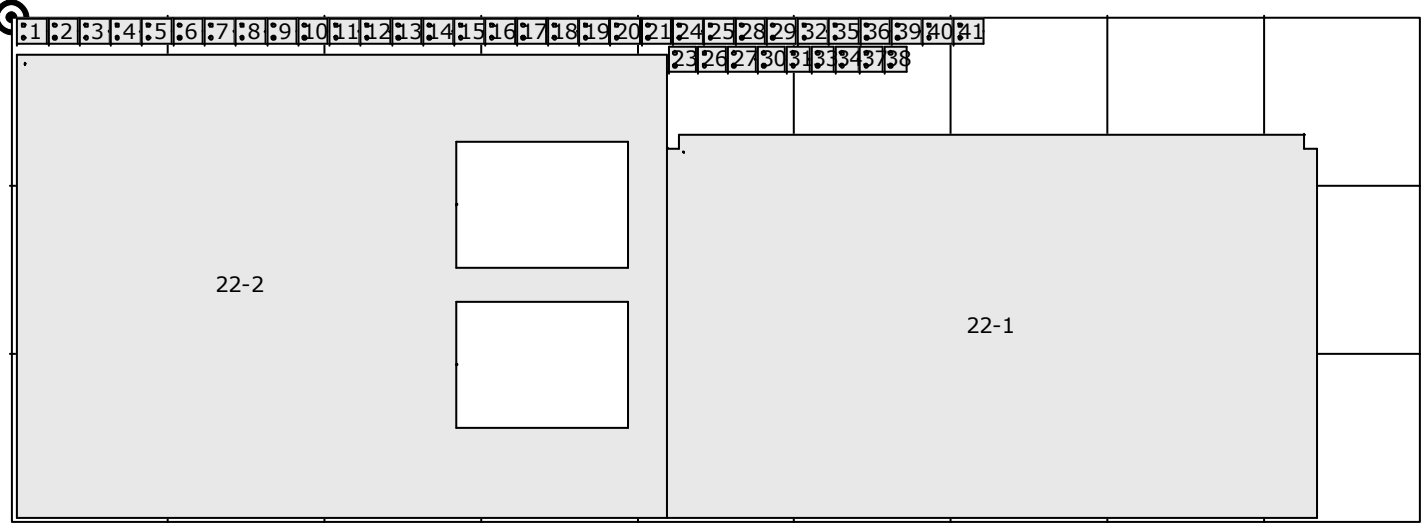
Production time: 0:33:48

Total cut length: 2722.350 in.

Total pierces: 153

Crop utilization: 75.10%

Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1 - 21	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
22	1	1345029	91.070 × 155.000 in.	997.3 lb	
22	2	1345030	110.060 × 155.000 in.	1032.9 lb	
23	1	1015166_Connecting	6.625 × 6.000 in.	2.7 lb	
24 - 25	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
26 - 27	1	1015166_Connecting	6.625 × 6.000 in.	2.7 lb	
28 - 29	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	
30	1	1015166_Connecting	6.625 × 6.000 in.	2.7 lb	
31	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb	

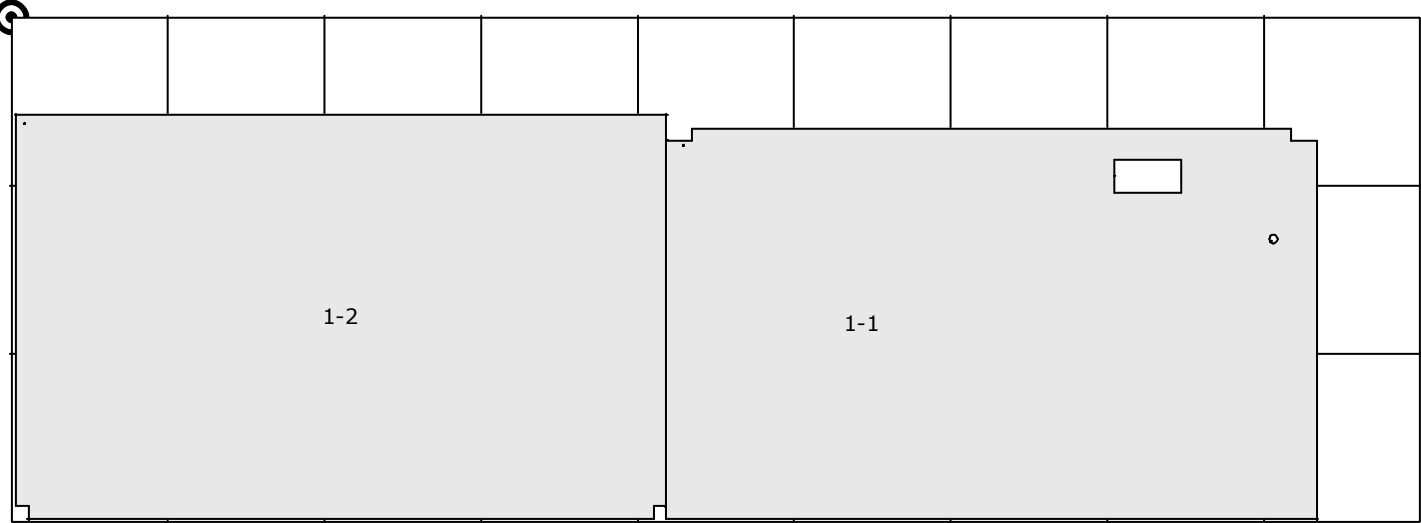
Nest Detail

32	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb
33 - 34	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb
35 - 36	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb
37 - 38	1	1015171_Connecting	5.375 × 6.000 in.	2.2 lb
39 - 41	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 311.912 × 119.999 in.
Times cut: 1
Processes used: Plasma

Nest: 3 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:16:42
Total cut length: 1236.248 in.
Total pierces: 29
Crop utilization: 72.19%
Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1345021	92.875 × 155.000 in.	1006.7 lb	
1	2	1345028	96.120 × 155.000 in.	1052.7 lb	