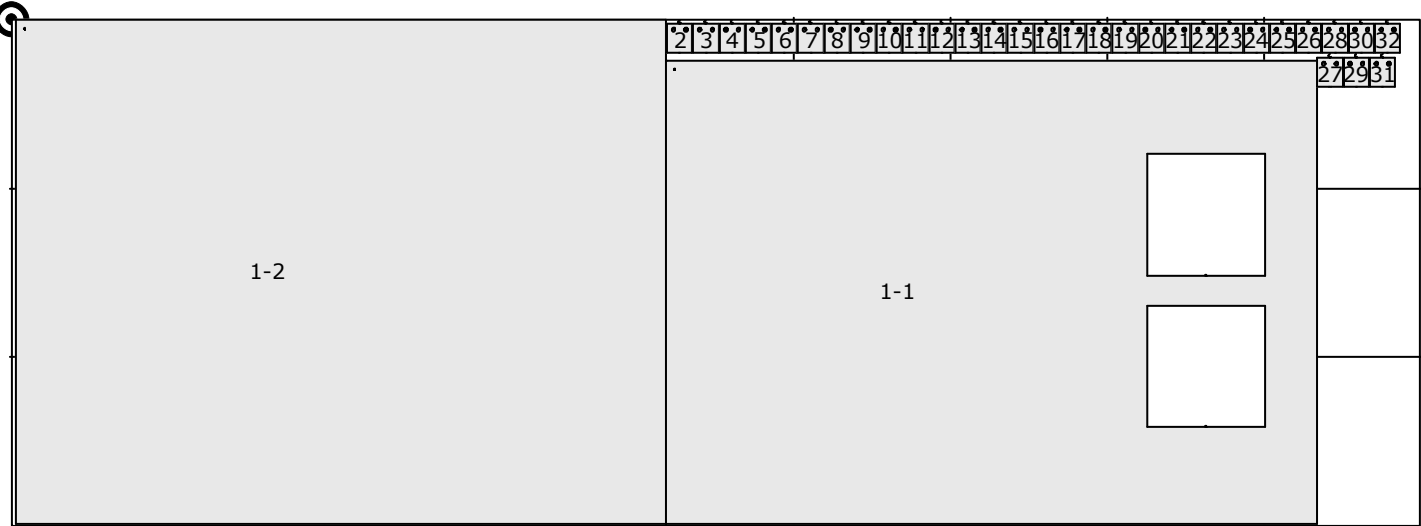


Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.500 in.
Nest dimension: 331.301 × 120.428 in.
Times cut: 1
Processes used: Plasma

Nest: 1 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:28:32
Total cut length: 2349.721 in.
Total pierces: 118
Crop utilization: 87.12%
Plate weight: 2864.5 lb

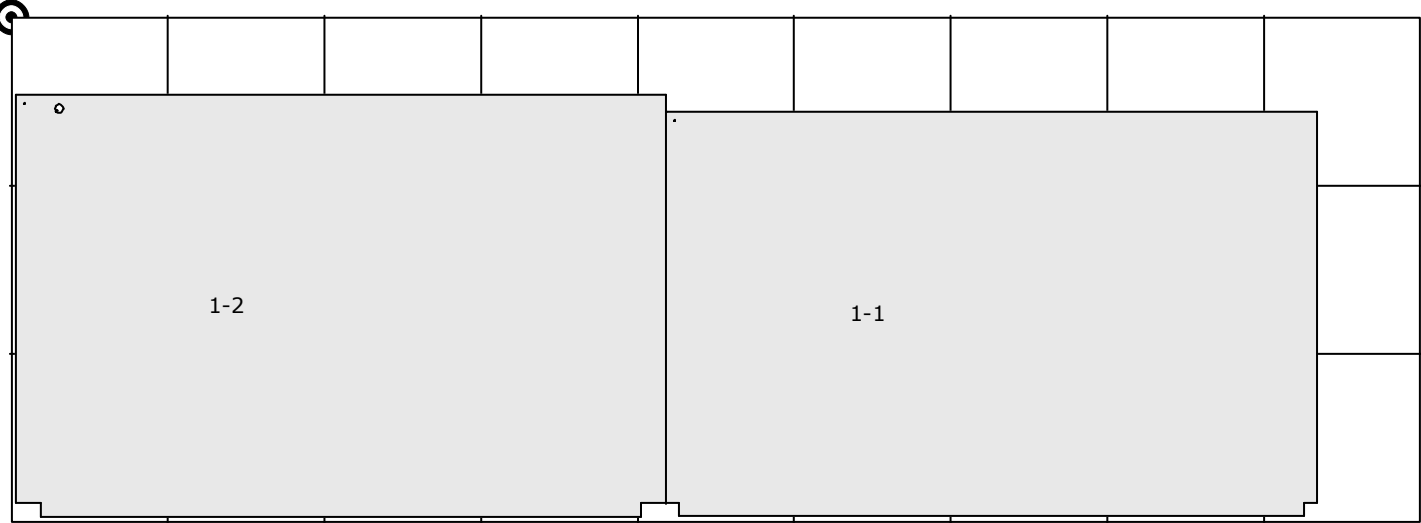


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1629554	110.060 × 155.000 in.	1092.0 lb	
1	2	1345022	119.750 × 155.000 in.	1313.2 lb	
2 - 32	1	1080024_Connecting	7.070 × 6.000 in.	2.9 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 311.348 × 118.993 in.
Times cut: 1
Processes used: Plasma

Nest: 2 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:15:00
Total cut length: 1163.038 in.
Total pierces: 24
Crop utilization: 75.39%
Plate weight: 2852.6 lb

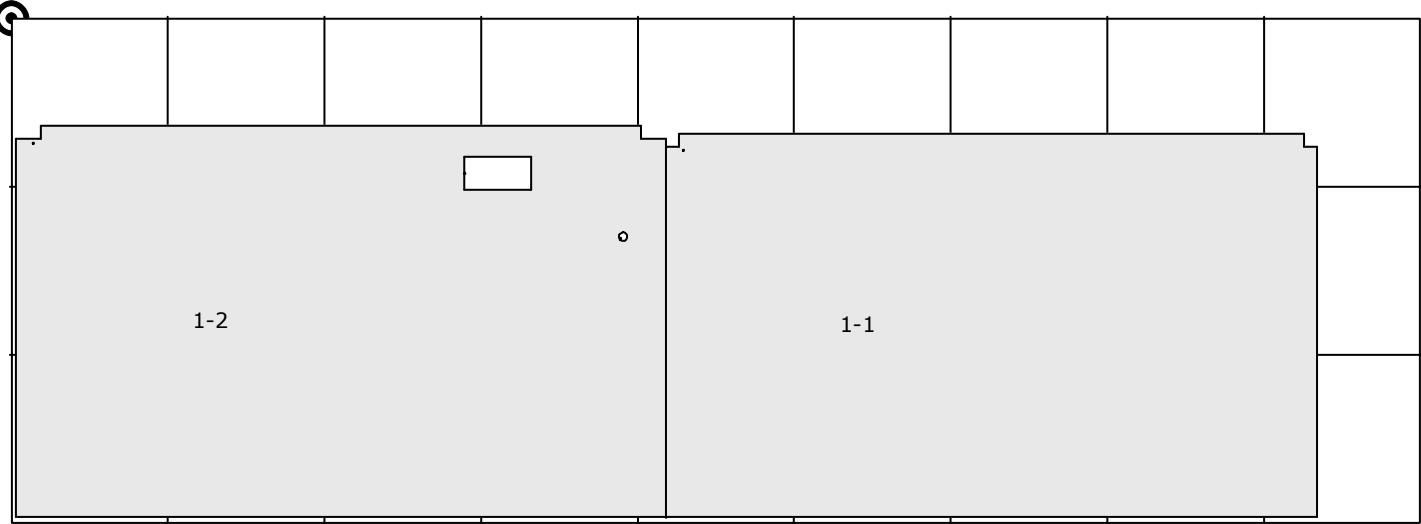


Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1345028	96.120 × 155.000 in.	1052.7 lb	
1	2	1345023	100.415 × 155.000 in.	1097.9 lb	

Nest Detail

Machine: 7308 & 7309 Fibrebond-ALLtra XPR(CAP407;N2M)
Output file name:
Material: MS 0.250 in.
Class: 130Amp O2/Air
Plate dimension: 336.000 × 120.000 in.
Nest dimension: 311.348 × 118.995 in.
Times cut: 1
Processes used: Plasma

Nest: 3 of 3
Base feedrate: 150.000 in./min
Base kerf: 0.091 in.
Production time: 0:15:31
Total cut length: 1241.982 in.
Total pierces: 25
Crop utilization: 70.25%
Plate weight: 2852.6 lb



Sequence Number	Sub Number	Part	Size	Weight	Reference
1	1	1345029	91.070 × 155.000 in.	997.3 lb	
1	2	1345021	92.875 × 155.000 in.	1006.7 lb	