

### **Home Embroidery Machine**

# PARTS REFERENCE LIST

**MODEL: PR655** 

**PR655C** 

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#### **MODEL LIST**

Model	Countries (Added Date)
PR655	USA, MEX, DEU&FRA&ITA&CHE&EEU&NEU UK&IRE, ESP, RUS (Jun / 2013)
PR655C	USA, CAN (Jun / 2013)
PR655C	AUS&NZL (Jul / 2013)
PR655	ARG, PRY, BRA, VNM&IDN&PHL&SGP&THA&GUF
PR655C	ARG, CHL&PER, PRY, BRA, VNM&IDN&PHL&SGP&THA&GUF, TUR
PR655	MYS, CHN (Sep / 2013)
PR655C	TUR (Sep / 2013)
PR655	KOR (Nov / 2013)
PR655C	TWN (Dec / 2013)
PR655	IND (Mar / 2014)

### **Country Code & Abbreviation of Country Name**

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada				Ει	ırope	Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402		Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501		Ireland	606	IDN	Indonesia
303		Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608		Malaysia
305		Uruguay	505		United Kingdom	609	SGP	Singapore
306		Brazil	506		France	615		India
307		Venezuela	507		Norway	616		Thailand
308		Mexico	508		Netherlands	622	CHN	China
309		Colombia	509		Austria			
310		Panama	510		Greece	701		Australia
318	GTM	Guatemala	511		Sweden	702	NZL	New Zealand
324	GUF	FR. Guiana	515		Spain			
330	BRB	Barbados	516		Portugal	902		Israel
399	-	Latin America 2&5	517		Italy	903	SYR	Syria
			519		Finland	904		Turkey
			520	CHE	Switzerland	905		Jordan
			521		Denmark	906		Kuwait
			524		Malta	908	SAU	Saudi Arabia
			550		East Europe	909	IRQ	Iraq
			556		Russia	910	IRN	Iran
			599	NEU	North Europe	911		Cyprus
						915	UAE	United Arab Emirates

## Meaning of "R" and "H"

No.	CODE	NAME	R/H	REMARKS
1	XA9644050	T BELT	н٠	
2	XA8474051	UPSET 4X12 DB		
3	XA9652150	MOTOR FAN		
4	XC5764051	MOTOR HOLDER BASE		
5	X57908052	TAPTITE, BIND S M4X10		
6	XE8185001	MAIN MOTOR ASSY	R/H	
7	XC6481051	WE TOF AP		
8	XA9649050	FF ID .TXT JE 31 (		
9	XC0443051	SPACER 4X7		
10	XA9650051	MOTOR SPACER PRESSER		
11	052401605	SCREW, PAN (S/P WASHER) M4X16		
12	XC5762051	MOTOR HOLDER		
13	XC5763051	MOTOR HOLDER SPACER		
14	XE1142001	NEEDLE PLATE	R·	
15	XC6404051	SCREW, FLAT M4		

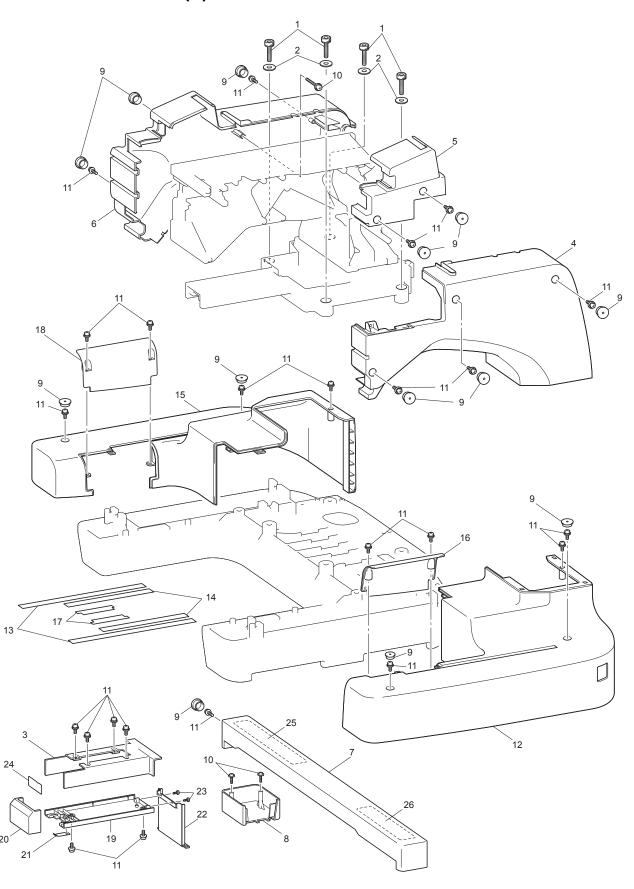
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#### Note on parts:

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

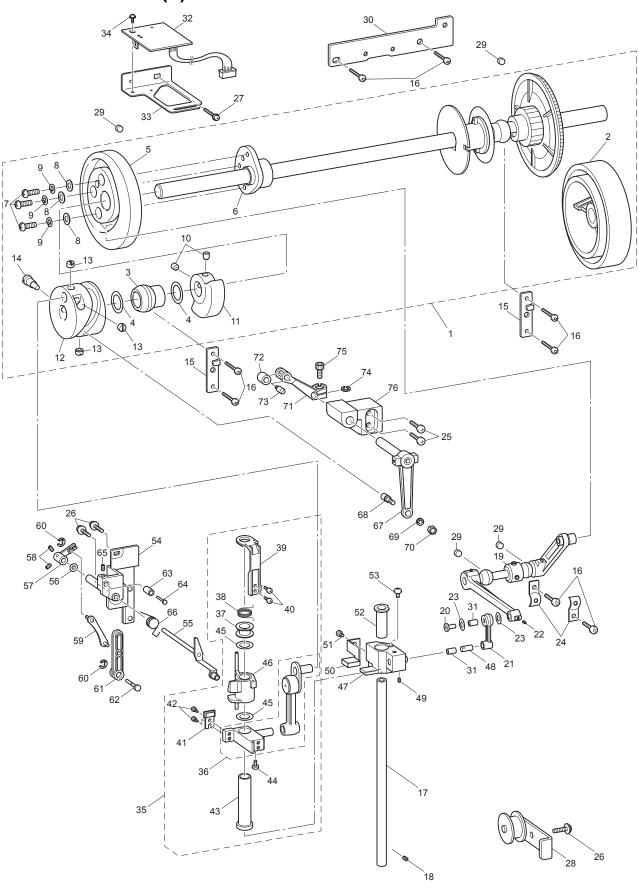
## (1) MAIN FRAME / COVER



## (1) MAIN FRAME / COVER

No.	CODE	NAME	R/H	REMARKS
1	018083536	BOLT, SOCKET M8X35		
2	025080236	WASHER, PLAIN M 8		
3	XE1807102	BED COVER TOP	R	
4	XC5589159	ARM COVER R	R	
5	XC5590152	ARM COVER R LID	R	
6	XC5591259	ARM COVER L	R	
7	XC5592152	CARRIAGE COVER	R	
8	XC5593052	MOTOR COVER	R	
9	XC5594052	SCREW COVER		
10	087411416	TAPTITE, CUP B M4X14		
11	0A5401006	SCREW, PAN (S/P WASHER) M4X10		
12	XC5581052	BASE COVER R	R	
13	XC6069051	GROOVE COVER A		
14	XC6070051	GROOVE COVER B		
15	XC5583052	BASE COVER L	R	
16	XC5582052	BASE COVER R LID	R	
17	XC6071051	GROOVE COVER C		
18	XC5584052	BASE COVER L LID	R	
19	XC5587052	BED COVER BOTTOM	R	
20	XF7357001	HOOK COVER ASSY (USA, CAN)	R	
	XE1806002	ROTARY HOOK COVER (OTHER)	R	
21	X53638151	SPRING		
22	XC6066052	BED COVER LID	R	
23	X59629051	TAPTITE, BIND B M3X10		
24	XC6552051	OILING CAUTION LABEL		
25	XE8643101	LABEL INJURY 32X161		
26	XE8328101	LABEL INJURY 32X161		
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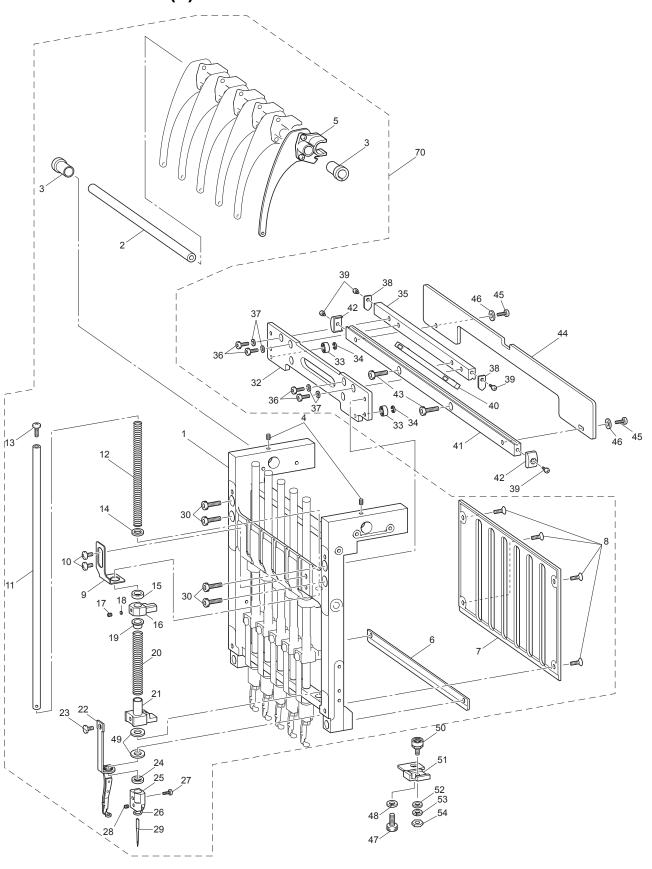
#### (2) UPPER SHAFT MECHANISM



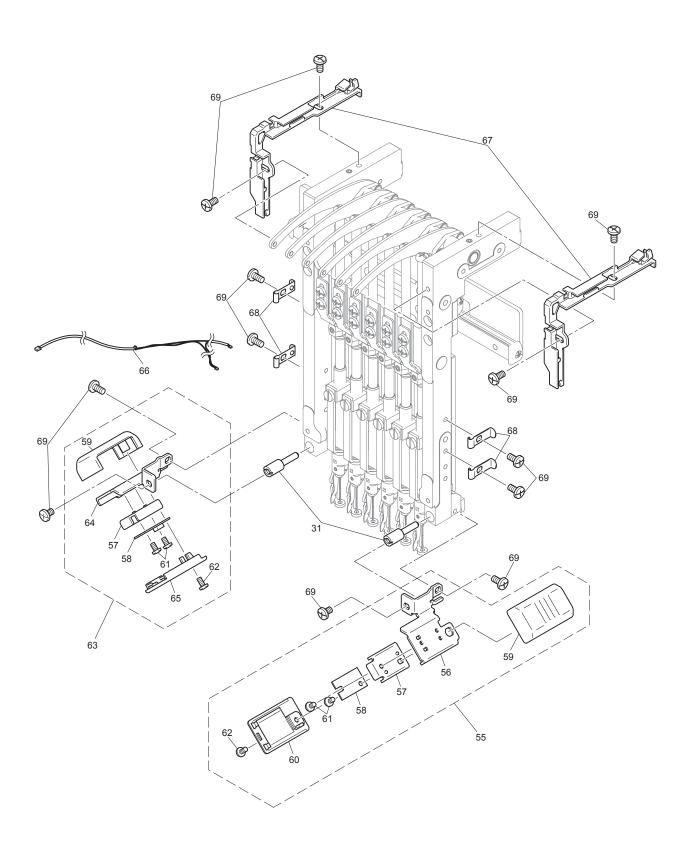
#### (2) UPPER SHAFT MECHANISM

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XE3702202	UPPER SHAFT SUPPLY ASSY		1000042771	45	131976050	WASHER, THRUST		
2	XC5597152	PULLEY			46	XE7550001	JUMP BRACKET		
3	XC5603051	UPPER SHAFT METAL			47	XC5635151	P-FOOT VERTICAL BASE		
4	X55548050	WASHER,TRUST			48	XC5636151	P-FOOT VERTICAL PIN		
5	XC5605151	PRESSER FOOT CAM			49	014400432	SET SCREW, SOCKET (CP) M4X4		
6	XC5606051	PRESSER FOOT CAM COLLAR			50	XC5638151	PRESSER FOOT CUSHION BASE	Н	
7	062401213	SCREW PAN M4X12			51	060300516	SCREW, BIND M3X5		
8	025040133	WASHER, PLAIN S 4			52	XC5637051	P-FOOT VERTICAL BUSH		
9	028040343	WASHER SPRING 3-4			53	008260304	SCREW, TRUSS M2.6X3		
10	014500632	SET SCREW SOCKET (CP) M5X6			54	XC5648051	J BASE ASSY		
11	XC5607051	BALANCER			55	XC5651051	J DRIVING LEVER ASSY		
12	XC5609051	THREAD TAKE-UP CAM			56	X53027050	WASHER		
13	XE1211001	SET SCREW (CP) SM6.35			57	XC5656051	J DIFFERENTIAL LEVER		
14	XC5610051	SCREW			58	014300432	SET SCREW, SOCKET (CP) M3X4		
15	XC6362051	METAL PRESSER			59	XC5657051	J LINK ASSY		
16	X57908052	TAPTITE, BIND S M4X10			60	048040343	RETAINING RING, E4		1000038911
17	XC5623051	BASE NEEDLE BAR			61	XC5661051	J SLIDE LEVER		
18	014500632	SET SCREW, SOCKET (CP) M5X6			62	XC5662051	J SLIDE LEVER SHAFT		
19	XC5624351	DRIVING SHAFT ASSY, P-FOOT			63	XC5663051	J CUSHION		
20	XC5632251	P-FOOT LEVER SHAFT			64	XC5664051	J CUSHION PIN		
21	XC5633251	CONNECTING ROD, P-FOOT			65	012300432	SET SCREW, SOCKET (FT) M3X4		
22	014400432	SET SCREW, SOCKET (CP) M4X4			66	XC5665051	J LEVER SPRING		
23	X50546050	WASHER, THRUST			67	XC5639051	DRIVING LEVER ASSY, T/TAKE-UP		
24	132421051	BUSHING PRESSER			68	XC5627051	ROLLER SHAFT ASSY		
25	060501216	SCREW, BIND M5X12			69	028050246	WASHER, SPRING 2-5		
26	0A5401006	SCREW, PAN (S/P WASHER) M4X10			70	021500103	NUT, 1 M5		
27	138172051	SCREW, PAN (S/P WASHER) M4X10			71	XC5645051	DIFFERENTIAL LEVER, T/TAKE-UP		
28	XC6784051	TENSION PULLEY ASSY			72	107550002	ROLLER		
29	XC3183051	FELT			73	S32575001	THREAD TAKE-UP ROLLER PIN		
30	XD0767051	LED PCB PLATE			74	148782001	SPACER		
31	XZ0207051	LINK FELT, 3.3M			75	018501232	BOLT, SOCKET M5X12		
32	XC6136051	ASSY: MAIN SHAFT SENSOR			76	XC5646051	BEARING, T/TAKE-UP		
33	XC5666051	SENSOR HOLDER							
34	XC7564051	SCREW, PAN (S/P WASHER) M3X6							
35	XZ0319151	JUMP BRACKET ASSY							
36	XC7135051	CRANK ROD SET	Н						
37	XC5616051	J SPRING COLLAR							
38	XC5617051	J SPRING							
39	XC5614051	J BRACKET							
40	062300416	SCREW, PAN M3X4							
41	XC5622051	J CUSHION BASE							
42	062260316	SCREW, PAN M2.6X3							
43	XC5621051	J VERTICAL BUSH							
44	008260304	SCREW, TRUSS M2.6X3							

## (3) NEEDLE BAR MECHANISM



## (3) NEEDLE BAR MECHANISM

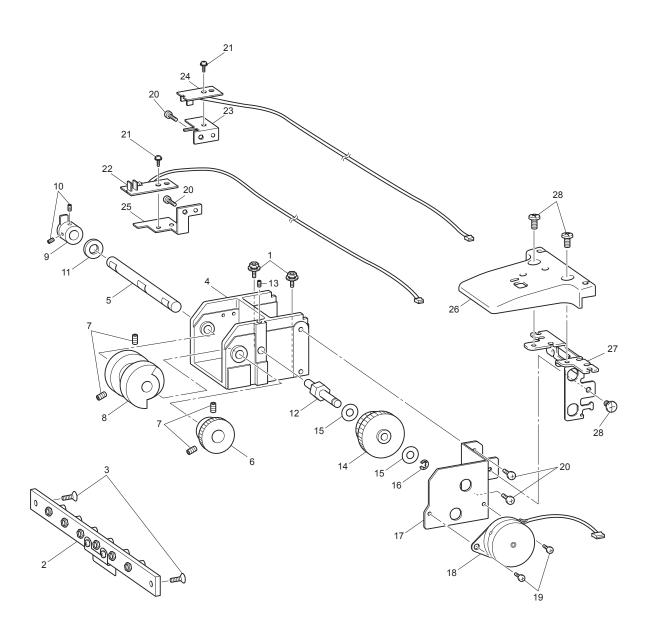


### (3) NEEDLE BAR MECHANISM

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XC4954251	NEEDLE BAR CASE ASSY			45	062400816	SCREW, PAN M4X8		
2	XC5671051	THREAD TAKE-UP SHAFT			46	025040236	WASHER, PLAIN M 4		
3	XC5672051	THREAD TAKE-UP BUSH			47	018501632	BOLT SOCKET M5X16		
4	012400432	SET SCREW, SOCKET (FT) M4X4			48	028050246	WASHER SPRING 2-5		
5	XC5673051	THREAD TAKE-UP LEVER ASSY			49	XC7249052	NEEDLE BAR FELT S	Н	
6	XC5676051	CASE GUIDE, D			50	XC7472051	CASE POSITIONING SHAFT ASSY		
7	XC5677051	GUIDE RAIL, NEEDLE BAR			51	XC5702151	CASE POSITIONING PLATE		
8	004401003	SCREW, FLAT M4X10			52	025040236	WASHER PLAIN M 4		
9	XC5678151	TOP DEAD CENTER PLATE			53	028040246	WASHER SPRING 2-4		
10	060400616	SCREW, BIND M4X6			54	021400206	NUT 2 M4		
11	XC5679051	NEEDLE BAR			55	XF2152001	LED UNIT LEFT ASSY		
12	XC5680051	SPRING, NEEDLE BAR			56	XE6261001	LED BASE PLATE LEFT		
13	062500816	SCREW, PAN M5X8			57	XE6262001	LED LIGHT BASE		
14	118735002	WASHER			58	XF2216001	LED PCB SUPPLY ASSY		
15	S36153100	RUBBER, CUSHION	Н		59	XE6263002	LED UPPER COVER		
16	XE1172001	NEEDLE BAR CLAMP			60	XE6264001	LED LOWER COVER LEFT		
17	014680432	SET SCREW, SOCKET SM4.37-40X4			61	060300516	SCREW BIND M3X5		
18	100507050	WASHER			62	X59629051	TAPTITE BIND B M3X10		
19	XC5682051	PRESSER FOOT SPRING COLLAR			63	XF2153001	LED UNIT RIGHT ASSY		
20	XC5683051	PRESSER FOOT SPRING			64	XE6267001	LED BASE PLATE RIGHT		
21	XC5684051	PRESSER FOOT CLAMP			65	XE6265001	LED LOWER COVER RIGHT		
22	XC5685151	PRESSER FOOT ASSY			66	XF6195001	LEAD WIRE ASSY LED		
23	XC5688051	SCREW, P/F			67	XE6268101	LED CORD GUIDE		
24	XC5689051	PRESSER FOOT CUSHION	Н		68	XE6269101	LED CORD CLAMP		
25	XC5690051	THREAD GUIDE, NEEDLE BAR			69	060400816	SCREW BIND M4X8		
26	XC7020051	THREAD GUIDE			70	XE2882201	NEEDLE BAR UNIT ASSY		
27	XC7021052	SCREW SM 2.38							
28	016300436	SET SCREW, SOCKET (CN) M3X4							
29	XC5691011	NEEDLE HAX130 EBBR							
30	018401632	BOLT, SOCKET M4X16							
31	XC9969151	STUD BOLT, M4							
32	XC5693051	CASE BRACKET ASSY							
33	070694809	BALL BEARING RADIAL 694ZZ							
34	048030343	RETAINING RING, E3		1000038911					
35	XC5696051	CASE GUIDE, US							
36	018400832	BOLT, SOCKET M4X8							
37	XC7406051	WASHER							
38	XC5697051	SLIDE ROLLER STOPPER							
39	062300416	SCREW, PAN M3X4							
40	XC5698051	SLIDE ROLLER							
41	XC5699051	CASE GUIDE, UL							
42	XC5700051	CASE GUIDE COVER, UL							
43	018401232	BOLT, SOCKET M4X12							
44	XC5701051	THREAD TAKE-UP GUIDE							

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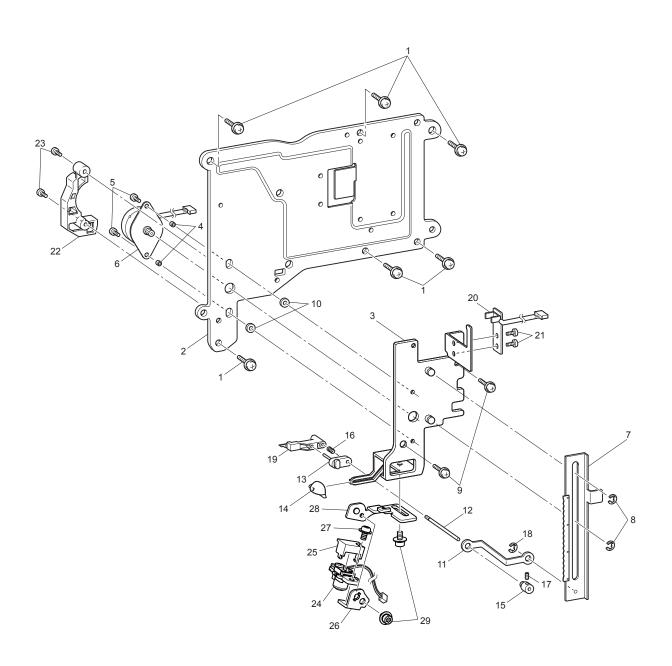
### (4) NEEDLE CHANGER UNIT



## (4) NEEDLE CHANGER UNIT

No.	CODE	NAME	R/H	REMARKS
1	XC7323151	BOLT (S/P WASHER) M5X16		
2	XC5717051	CHANGE ROLLER BASE ASSY		
3	004401003	SCREW, FLAT M4X10		
4	XC5705051	CHANGE BOX ASSY		
5	XC5708051	CHANGE CAM SHAFT		
6	XC5709051	CHANGE GEAR		
7	014500632	SET SCREW, SOCKET (CP) M5X6		
8	XC5710051	CHANGE CAM		
9	XC5711051	C STOP POSITION DOG		
10	014400432	SET SCREW, SOCKET (CP) M4X4		
11	X51383050	WASHER, THRUST		
12	XC5712051	DIFFERENTIAL GEAR SHAFT		
13	012400432	SET SCREW, SOCKET (FT) M4X4		
14	XC5713051	C DIFFERENTIAL GEAR		
15	025060235	WASHER, PLAIN M 6		
16	048040343	RETAINING RING, E4		1000038911
17	XC5714051	CHANGE MOTOR BASE		
18	XF7433001	I PULSE MOTOR SMJ35-4840-IP		1000039409
19	062300416	SCREW, PAN M3X4		
20	060400816	SCREW, BIND M4X8		
21	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
22	XC6140051	ASSY: INDEX SENSOR		
23	XC5715051	C SENSOR BRACKET		
24	XC6143051	ASSY: COLOR CHANGE SENSOR		
25	XC5716051	C SENSOR BRACKET LOWER		
26	XE6300201	CHANGE BOX CENTER COVER		
27	XE6270101	LED CORD HOLDER		
28	060400816	SCREW BIND M4X8		
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			$\perp$	

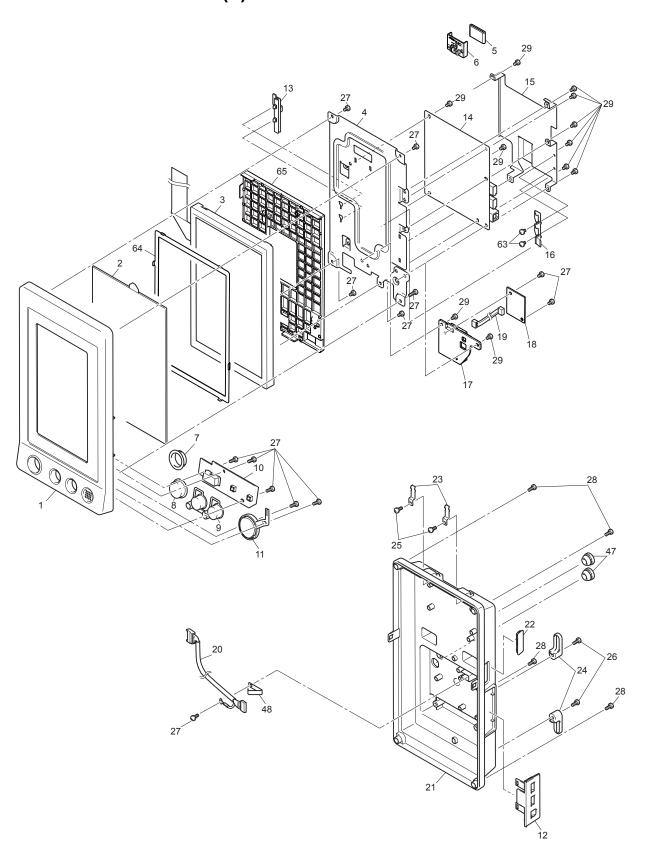
## (5) NEEDLE THREADING MECHANISM



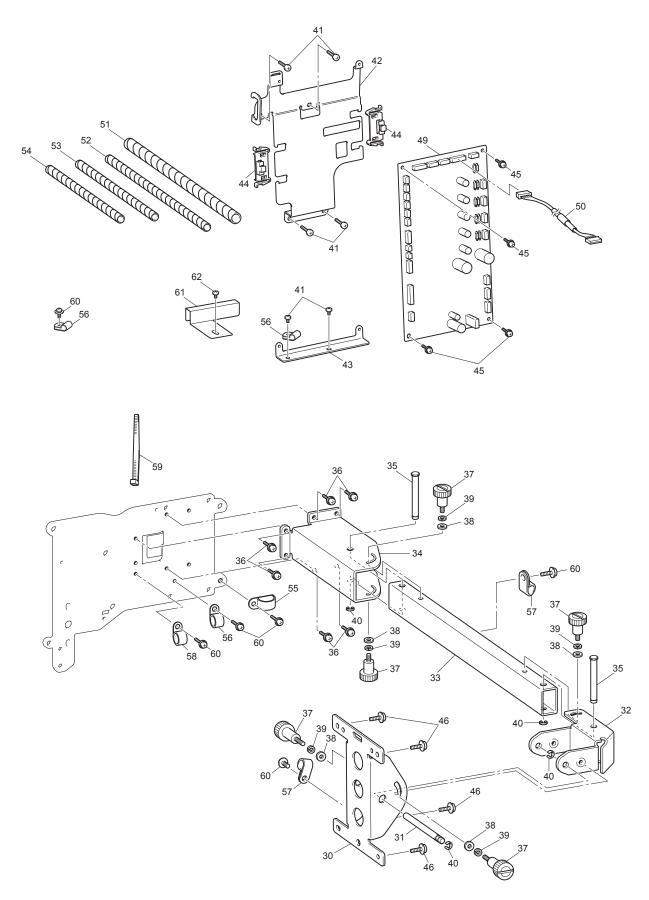
## (5) NEEDLE THREADING MECHANISM

No.	CODE	NAME	R/H	REMARKS
1	X57908052	TAPTITE, BIND S M4X10		
2	XC5723151	THREAD GUIDE BASE		
3	XC5724351	BASE PLATE ASSY		
4	XC5727151	SPACER		
5	062300616	SCREW, PAN M3X6		
6	XF7431001	T PULSE MOTOR SMJ35-4840-FP		1000039409
7	XC6507051	RACK ASSY		
8	048040343	RETAINING RING, E4		1000038911
9	0A5400806	SCREW, PAN (S/P WASHER) M4X8		
10	025040136	WASHER, PLAIN S 4		
11	XC5730051	HOOK HOLDER LINK		
12	XC5739151	HOOK HOLDER AXIS B		
13	XC6510051	SET COLLAR ASSY		
14	XF2672001	CAP		
15	XC6076151	BUSH		
16	XC7375051	HOOK HOLDER SPRING	Н	
17	014300332	SET SCREW, SOCKET (CP) M3X3		
18	048030343	RETAINING RING, E3		1000038911
19	XC5732151	HOOK HOLDER ASSY	R/H	
20	XC6158051	ASSY: NEEDLE TH SENSOR		
21	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
22	XD0676051	LEAD WIRE GUIDE		
23	062300416	SCREW PAN M3X4		
24	XF2063001	LIGHT SOURCE ASSY		
25	XF2151001	PT GUARD COVER		
26	XF2058001	LED LENS HOLDER PLATE		
27	0A5300606	SCREW PAN (S/P WASHER) M3X6		
28	XF2057001	LED PT BASE PLATE		
29	XE7911001	BOLT SOCKET(S/P WASHER)M3X6		

## (6) ELECTRIC PARTS



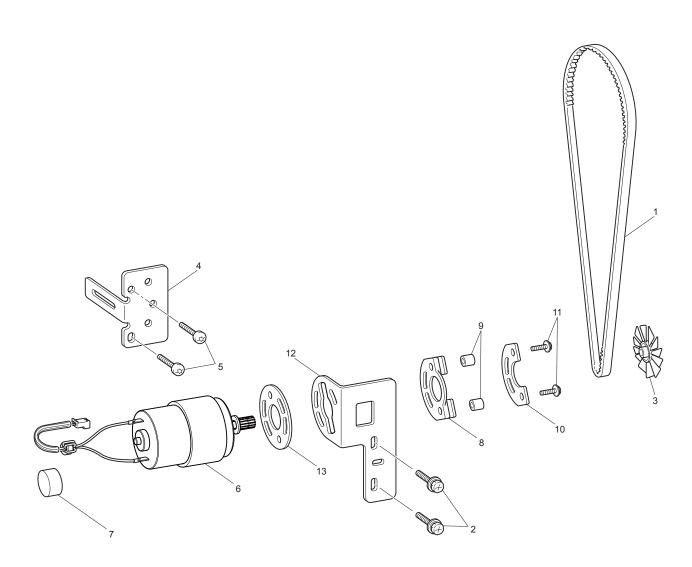
## (6) ELECTRIC PARTS



### (6) ELECTRIC PARTS

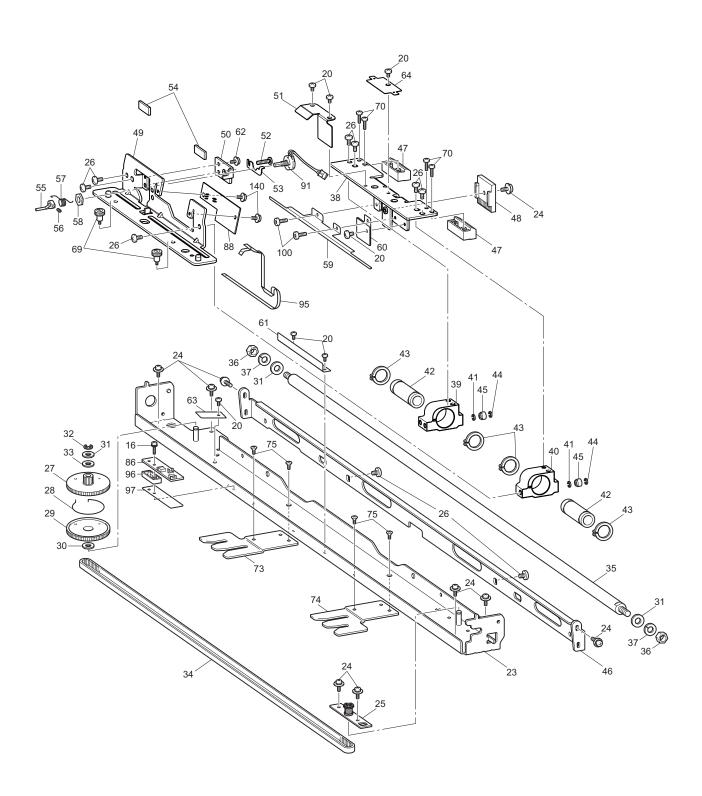
No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XE6355002	PANEL FRONT COVER BADGE ASSY	R		45	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
2	XE6294001	TOUCH PANEL: TP-3686S3F0	R		46	087411416	TAPTITE, CUP B M4X14		
3	XF0077101	LCD SUPPLY ASSY	R		47	XC7233051	CORD BUSHING 5P-4		
4	XE6228101	PCB BASE PLATE			48	XE6247001	GROUND SPRING		
5	XE9920001	FERRITE CORE:FSRC310200RN000T			49	XF2214001	MAIN PCB SUPPLY ASSY	R/H	
6	XE9963001	FERRITE HOLDER WIDE			50	XC6198051	LEAD WIRE ASSY: HEAD		
7	XE6230001	SS BUTTON GUIDE			51	XC5069051	SPIRAL TUBE A		
8	XE6232101	SS BUTTON			52	XC5073051	SPIRAL TUBE B		
9	XE6234002	OPERATION BUTTON			53	XC5078051	SPIRAL TUBE C		
10	XE6149001	SS PCB ASSY			54	XC6407051	SPIRAL TUBE D		
11	XE6236001	SPEAKER SET			55	XZ0201051	CORD CLAMP: WL-5/8		
12	XE6238001	USB COVER			56	XC5243051	CORD CLAMP: NK-5N		
13	XE6240001	BOARD SUPPORTER			57	XC5243052	CORD CLAMP: NK-5N		
14	XF2215001	PANEL PCB SUPPLY ASSY	R/H		58	S10243000	CORD HOLDER: NK-3N		
15	XE6241001	PANEL PCB CASE			59	X53169050	BAND		
16	XE5267001	GROUND PLATE USB			60	0A5401006	SCREW, PAN (S/P WASHER) M4X10		
17	XE9964001	PCB HOLDER ASV RELAY			61	XC5157051	PROTECT SHEET		
18	XE9813001	BACK LIGHT DRIVE PCB ASSY			62	060400516	SCREW, BIND M4X5		
19	XE9919001	LEAD WIRE ASSY:X2 PR-E LED BL			63	060300416	SCREW BIND M3X4		
20	XE9912001	LEAD WIRE ASSY:PANEL			64	XE9966101	ELECTRIC STATIC PREVENTER		
21	XE6243201	PANEL REAR COVER	R		65	XE9967001	LCD SPACER		
22	XE6244001	CARD COVER							
23	XE6246001	PEN HOLDER							
24	XD0761051	USB CORD HOLDER							
25	136681051	TAPTITE, BIND B M3X8							
26	X59629051	TAPTITE, BIND B M3X10							
27	136681051	TAPTITE, BIND B M3X8							
28	X59629051	TAPTITE, BIND B M3X10							
29	060300516	SCREW BIND M3X5							
30	XE6259001	PANEL HOLDER							
31	XC5747051	OPERATION PANEL HOLDER SHAFT							
32	XD0664051	OPERATION PANEL LEVER A							
33	XE7022001	OPERATION PANEL LEVER B							
34	XD0666151	OPERATION PANEL LEVER C							
35	XC5751051	OPERATION PANEL LEVER SHAFT							
36	0A5400806	SCREW, PAN (S/P WASHER) M4X8							
37	XC5553051	THUMB BOLT M4 L							
38		WASHER, PLAIN M 4							
39		WASHER, SPRING 2-4							
40		RETAINING RING, E6		1000038911					
41		TAPTITE, BIND S M4X10							
		BOARD HOLDER U							
43	XE8103001	BOARD HOLDER D							
-		PCB SUPPORTER							
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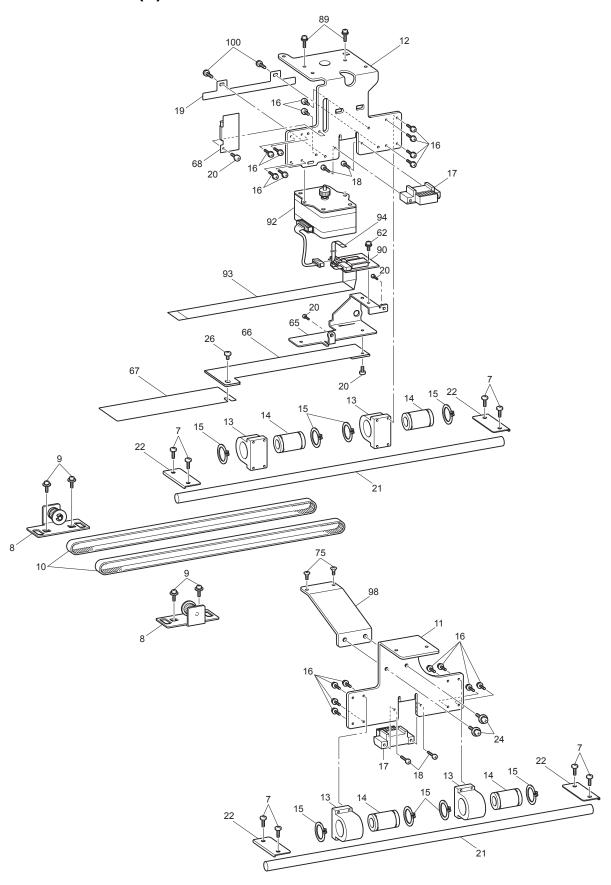
## (7) MAIN MOTOR UNIT

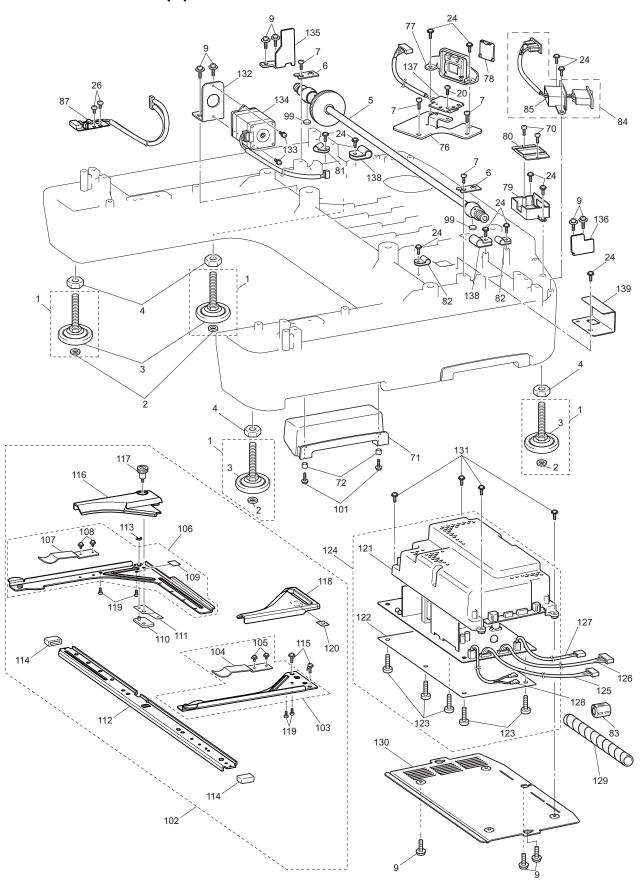


## (7) MAIN MOTOR UNIT

No.	CODE	CODE NAME R/		REMARKS
1	XA9644050		Н	
2		UPSET 4X12 DB		
3	XA9652150			
4		MOTOR HOLDER BASE		
5		TAPTITE, BIND S M4X10		
6		MAIN MOTOR ASSY	R/H	
7	XC6481051			
8		FENDER RUBBER		
9	XC0443051			
10		MOTOR SPACER PRESSER		
11		SCREW, PAN (S/P WASHER) M4X16		
		MOTOR HOLDER		
-		MOTOR HOLDER SPACER		
	7.00700001	MOTOR FIGURE 1 AGENT		



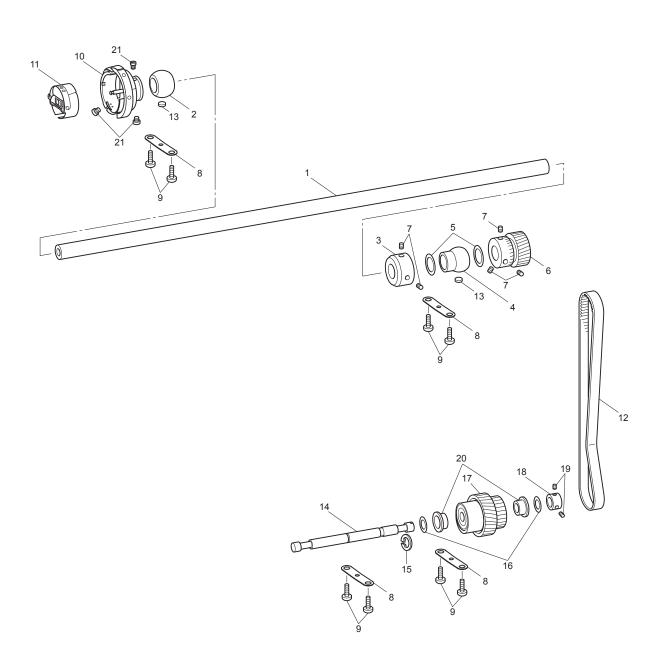




No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XD0747051	ADJUST BOLT M8			45	XC5796051	X ROLLER		
2	XD0751051				46	XC6221051	X FEED FRAME B		
3	XD0752051	RUBBER CUSHION	Н		47	XC6218051	Y FRAME SPACER		
4	021080206	NUT, 2 M8			48	XC5798051	X BELT PRESSER		
5	XC5767151	Y DRIVING SHAFT ASSY			49	XF2147001	X CARRIAGE AX SUB ASSY		
6	X52478051	BUSHING PRESSER			50	XF2148001	X CARRIAGE CX		
7	X57908052	TAPTITE, BIND S M4X10			51	XF2163001	X CARRIAGE DX		
8	XC5771051	Y TENSION PLATE SET			52	060301216	SCREW BIND M3X12		
9	0A5401006	SCREW, PAN (S/P WASHER) M4X10			53	XE7362001	PT METER PLATE B		
10	XC5775051	T BELT B60S3M579			54	XE8211001	X CARRIAGE SLIDING SHEET		
11	XC5776051	Y CARRIAGE R			55	XC5801051	HOOP LEVER		
12	XC5777051	Y CARRIAGE L			56	012300632	SET SCREW, SOCKET (FT) M3X6		
13	XC5779051	BEARING CASE Y			57	XC5802051	SPRING		
14	XC5780051	BEARING 10, LINER			58	X52569001	NUT		
15	048190142	RETAINING RING, EXTERNAL C19			59	XC5803051	X SENSOR DOG		
16	0A4301006	SCREW, PAN (S/P WASHER) M3X10			60	XC5804051	X CABLE FIXING SHEET A		
17	XC5781251	Y BELT PRESSER		1000043047	61	XC5805051	X CABLE FIXING SHEET B		
18	085311416	TAPTITE, BIND P M3X14			62	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
19	XC5782051	Y SENSOR DOG					X CABLE FIXING SHEET C		
20	060300416	SCREW, BIND M3X4					X CABLE FIXING SHEET E		
21	XC5783051	Y GUIDE SHAFT			65	XC5807051	PCB SET PLATE		
22	XC5784151	FIXED Y SHAFT PLATE			66	XC5808051	Y CABLE PROTECTION SHEET A		
23	XC5785051	FEED FRAME ASSY			67	XC6121051	Y CABLE PROTECTION SHEET B		
24	0A5400806	SCREW, PAN (S/P WASHER) M4X8			68	XC5809151	CODE GRIP		
25	XA9657051	TENSION PULLEY ASSY			69	XC5817051	SCREW, KNOB M4S		
26	060400616	SCREW, BIND M4X6			70	X59629051	TAPTITE, BIND B M3X10		
27	XC3227001	Y DRIVING GEAR PULLEY A			71	XC5834051	HANDLE		
28	XC3194051	SPRING FOR GEAR			72	XC5835051	BUSH 4X4		
29	XC3192001	Y DRIVING GEAR PULLEY B			73	XE2319001	CYLINDER CONNECTION L		
30	X50546050	WASHER, THRUST			74	XE2320001	CYLINDER CONNECTION R		
31	XE0863051	WASHER, M6			75	061300616	SCREW, FLAT M3X6		
32	048040343	RETAINING RING, E4		1000038911	76	XE8122001	EX CONNECTOR HOLDER		
33	X53838051	WASHER			77	XE8123001	EX CONNECTOR HOLDER COVER		
34	XC5788051	T BELT B60S796			78	XE8124001	EX CONNECTOR HOLDER COVER LID		
35	XC5789051	X GUIDE SHAFT			79	XC5839152	INLET COVER		
36	021060206	NUT, 2 M6			80	XC6072051	INLET COVER LID		
37	028060246	WASHER, SPRING 2-6			81	XA8837051	CORD CLAMP		
38	XF2146001	X CARRIAGE BX			82	XA7678051	CORD CRAMP		
39	XC5792051	BEARING CASE X ASSY			83	XE7045001	FERRITE CORE: LF0930A		
40	XF2061001	BEARING CASE XB ASSY			84	XE8187001	POWER SWITCH ASSY 120		
41	048040343	RETAINING RING, E4		1000038911		XE8188001	POWER SWITCH ASSY 200		
42	XC6222051	BEARING 12 LINER			85	XC5840053	SWITCH HOLDER		
43	048210142	RETAINING RING, EXTERNAL C21			86	XF6056001	X AREA PCB ASSY		
44	048040343	RETAINING RING, E4		1000038911	87	XE7947001	Y AREA PCB ASSY		
		•				1		1	

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
88	XF6057001	HOOP PCB ASSY			130	XE7369001	POWER UNIT STAY		
89	0A4300806	SCREW PAN (S/P WASHER) M3X8			131	0A5401206	SCREW, PAN (S/P WASHER) M4X12		
90	XE7948001	CONNECT PCB ASSY			132	XC5810051	Y MOTOR STAY		
91	XC6177051	ASSY: HOOP SENSOR			133	0A4300606	SCREW, PAN (S/P WASHER) M3X6		
92	XC6182051	ASSY: X MOTOR	Н		134	XC6183051	ASSY: Y MOTOR	Н	
93	XE7940001	FLEXIBLE FLAT CABLE:SML2CD-YC			135	XE7433001	BELT SUPPORT L		
94	XF6093001	FLEXIBLE FLAT CABLE:SML2CD-CX			136	XE7434001	BELT SUPPORT R		
95	XF6094001	FLEXIBLE FLAT CABLE:SML2CD-XH			137	XE8088001	EXTENSION IF PCB ASSY:PR L		
96	XC6219151	X FRAME SPACER			138	XE8308001	CORD CLAMP:WL-1/2		
97	XE2281001	INSULATION SHEET			139	XE7406001	POWER UNIT CODE GUIDE		
98	XC6500051	Y CARRIAGE RB			140	XC7644051	SCREW, PAN (S/P WASHER) M3X5		
99	XC3183051	FELT							
100	018300532	BOLT, SOCKET M3X5							
101	XC7077051	SCREW 3X10							
102	XF2222001	TUBULAR ROUND ARMA SUPPLY ASSY							
103	XE7399001	TUBLAR ROUND ARM RA SET							
104	XC7076051	SPRING, PLATE							
105	XC7644051	SCREW, PAM (S/P WASHER) M3X5							
-		TUBULAR ROUND ARM LA SET							
107	XC7076051	SPRING, PLATE							
-		SCREW, PAM (S/P WASHER) M3X5							
	XE7375001								
110	XE7140001	GUIDE PLATE ASSY							
111	XE7143101	SPRING PLATE							
112	XF2050001	HOOP STAY A							
113	048030343	RETAINING RING, E3		1000038911					
	XC5816051								
115	0A5400806	SCREW, PAN (S/P WASHER) M4X8							
		TUBULAR ARM COVER L2							
117	XC5553051	THUMB BOLT M4 L							
		TUBULAR ARM COVER R2							
		TAPTITE, BIND B M3X8							
	XE7414002								
		POWER UNIT COVER							
-		INSULATION PLATE							
		TAPTITE, BIND B M3X14							
		POWER PCB SUPPLY ASSY: 100	R/H						
		POWER PCB SUPPLY ASSY: 200		1000038175					
125		LEAD WIRE ASSY:POWER PW		100000110					
-		LEAD WIRE ASSY:POWER SIGNAL							
		LEAD WIRE ASSY:POWER MOTOR							
		LEAD WIRE ASSY:POWER							
120		LEAD WIRE ASSY:POWER							
120		SPIRAL TUBE							
129	VF0191001	OF IKAL TUBE			Щ.		l		

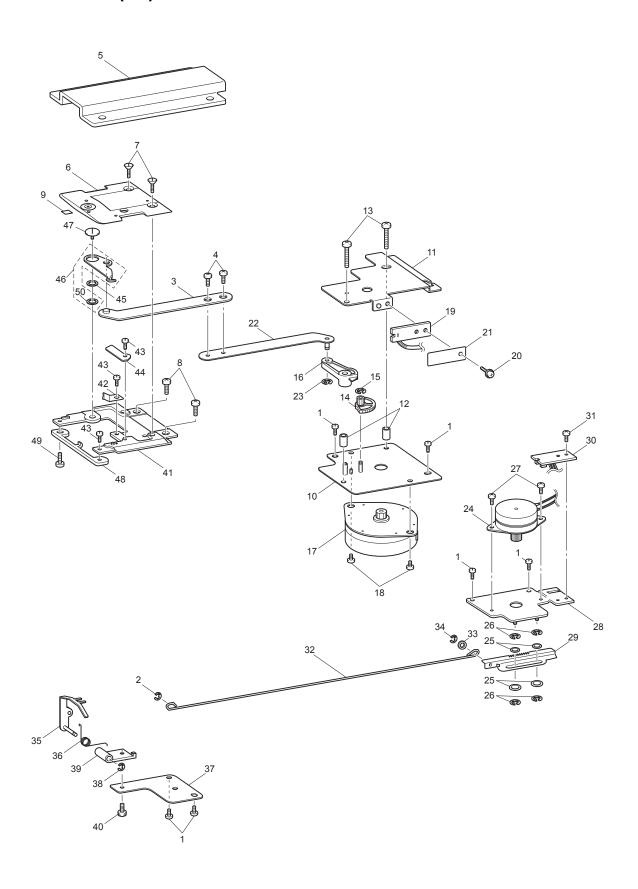
## (9) LOWER SHAFT MECHANISM



## (9) LOWER SHAFT MECHANISM

No.	CODE	NAME	R/H	REMARKS
1	XC5843051	LOWER SHAFT		
2	XC5630051	LOWER SHAFT METAL, F		
3	XA0840051	COLLAR		
4	XC5845051	LOWER SHAFT METAL, R		
5	XA0835050	WASHER. THURST 7.24		
6	XA0841051	LOWER SHAFT GEAR		
7	014060632	SET SCREW, SOCKET (CP) M6X6		
8	X57943051	BUSHING PRESSER		
9	X57908052	TAPTITE, BIND S M4X10		
10	XC6924001	ROTARY HOOK, DB1-ATR (1QB)	Н	
11	XC7206001	BOBBIN CASE ASSY	Н	
12	XC5846051	T BELT-S5M-525		
13	XC3183051	FELT		
14	XC5847051	IDLE PULLEY SHAFT	Н	
15	048070343	RETAINING RING, E7		1000038911
16	X51383050	WASHER, THRUST		
17	XE7033001	IDLE PULLEY	Н	
18	137768151	SET SCREW COLLAR		
19	014400432	SET SCREW, SOCKET (CP) M4X4		
20	XF2011001	BALL BEARING	Н	
21	XC7271001	HOOK SET SCREW4.46		

## (10) THREAD CUTTING MECHANISM

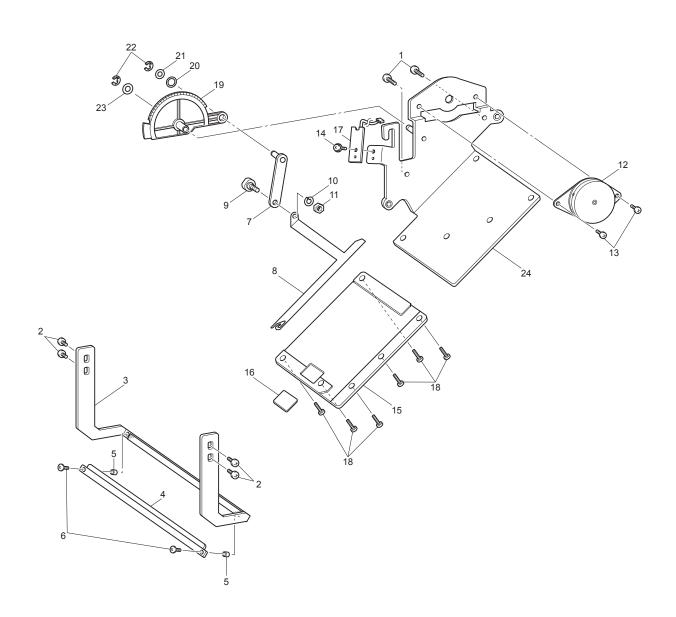


#### (10) THREAD CUTTING MECHANISM

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	060400616	SCREW, BIND M4X6			43	XC5881051	SCREW		
2	048020343	RETAINING RING, E2		1000038911	44	XC5882051	FIXED KNIFE *	Н	
3	XC5871051	CUTTER LINK ASSY			45	S32476001	COLLAR, M-KNIFE		
4	060300416	SCREW, BIND M3X4			46	XC6908151	MOVABLE KNIFE SUPPLY ASSY *	Н	
5	XC5874051	BED COVER			47	S32475001	SCREW, M4		
6	XE1142001	NEEDLE PLATE	R		48	XC5879051	ROTARY HOOK STOPPER		
7	XC6404051	SCREW, FLAT M4			49	018300636	BOLT, SOCKET M3X6		
8	062400816	SCREW, PAN M4X8			50	XE1845001	MOVABLE KNIFE SPACER		
9	XC5984051	FELT							
10	XC5858051	CT MOTOR BRACKET ASSY							
11	XC5863051	CUTTER BRACKET							
12	XC5864051	COLLAR							
13	000401605	SCREW, BIND M4X16							
14	XC5865051	INITIAL GEAR							
15	048020343	RETAINING RING, E2		1000038911					
16	XC5866051	LEVER GEAR							
17	XC6184051	ASSY: TH CUTTER MOTOR							
18	060300416	SCREW, BIND M3X4							
19	XC6152051	ASSY: TH CUTTER SENSOR							
20	XC7564051	SCREW, PAN (S/P WASHER) M3X6							
21	XE7791001	INSULATION SHEET							
22	XC5868051	LEVER LINK ASSY							
23	048040343	RETAINING RING, E4		1000038911					
24	XF7432001	P PULSE MOTOR SMJ35-4840-HP		1000039409					
25	026030136	WASHER, PLAIN S 3							
26	048020343	RETAINING RING, E2		1000038911					
27	060300416	SCREW, BIND M3X4							
28	XC5510051	PK MOTOR BRACKET ASSY							
29	XC5513151	RACK ASSY							
30	XC6161051	ASSY: PICKER SENSOR							
31	XC7564051	SCREW, PAN (S/P WASHER) M3X6							
32	XC5856051	PICKER LINK							
33	026030136	WASHER, PLAIN S 3							
34	048020343	RETAINING RING, E2		1000038911					
35	XC5849151	PICKER ASSY							
36	XC5853051	PICKER SPRING	Н						
37	XC5854051	PICKER BRACKET							
38	048020343	RETAINING RING, E2		1000038911					
39	XC6634151	PICKER HOLDER							
40	018300532	BOLT, SOCKET M3X5							
41	XC5876051	NEEDLE PLATE BASE ASSY							
42	XC6230051	THREAD HOLDING PLATE							

<sup>\*</sup> Replacing the FIXED KNIFE(#44) and MOVABLE KNIFE SUPPLY ASSY(#46) simultaneously is recommended.

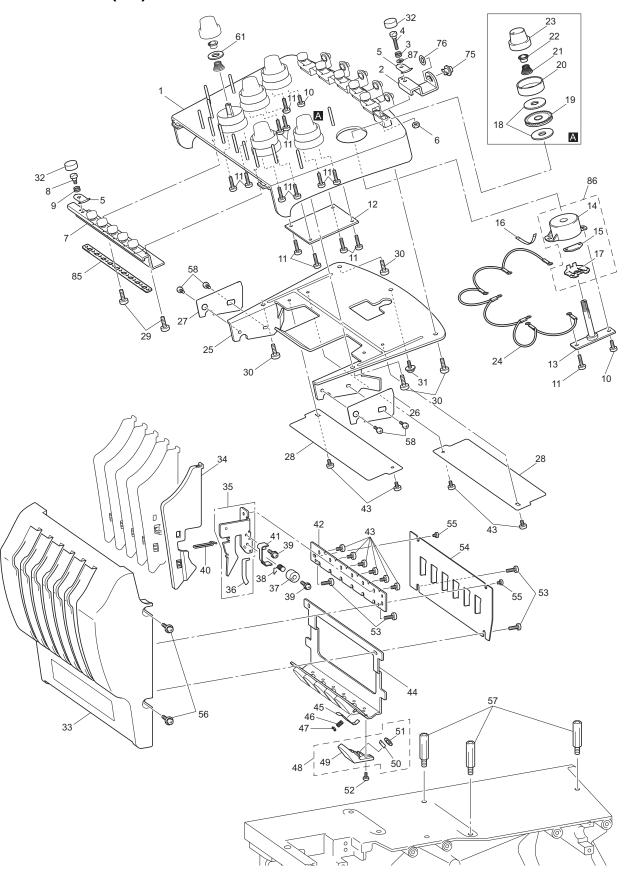
## (11) WIPER MECHANISM



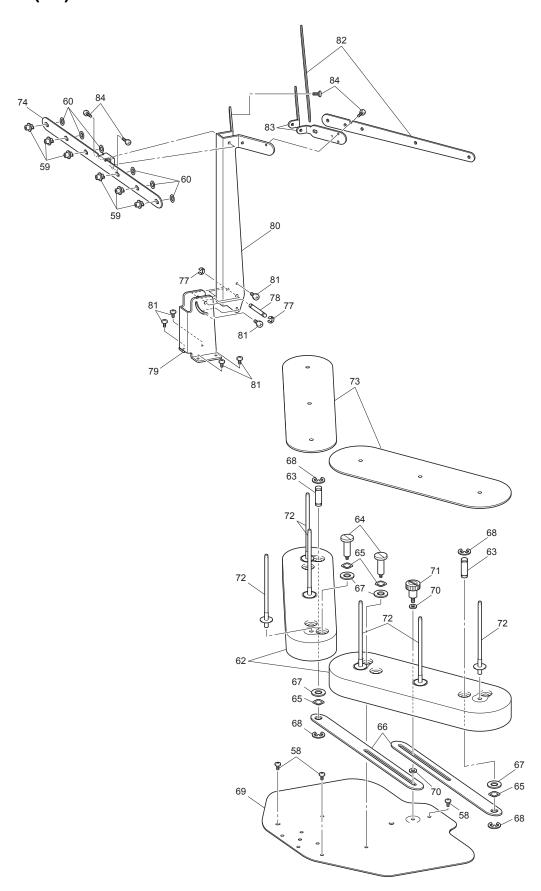
## (11) WIPER MECHANISM

No.	CODE	NAME	R/H	REMARKS
1	X57908052	TAPTITE, BIND S M4X10		
2	060400616	SCREW, BIND M4X6		
3	XC5896351	THREAD PRESSER BASE ASSY		
4	XC5899051	THREAD PRESSER COVER ASSY		
5	XC5902051	THREAD PRESSER SPACER		
6	S46404001	SCREW, PAN M3X7		
7	XC5888051	WIPER LINK ASSY		
8	XC5891151	WIPER HOOK	Н	
9	XC5892051	WIPER SHOULDER SCREW		
10	028040246	WASHER, SPRING 2-4		
11	021400305	NUT, 3 M4		
12	XF7430001	W PULSE MOTOR SMJ35-4840-JP		1000039409
13	062300416	SCREW, PAN M3X4		
14	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
15		WIPER GUIDE		
16	XC5894051	WIPER CUSHION		
17	XC6155051	ASSY: WIPER SENSOR		
18	062300616	SCREW, PAN M3X6		
19	XC5887151	WIPER LEVER		
20	X53838051	WASHER		
21	025050236	WASHER, PLAIN M 5		
22	048040343	RETAINING RING, E4		1000038911
23		WASHER, PLAIN M 6		
24	XC5884051	WIPER BASE ASSY		
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#### (12) UPPER THREADING MECHANISM



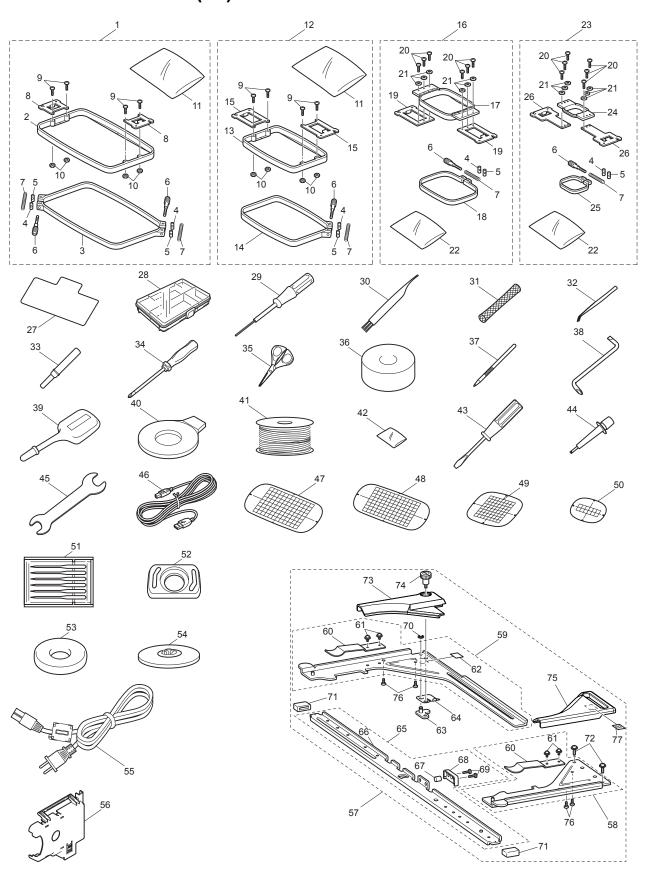
## (12) UPPER THREADING MECHANISM



### (12) UPPER THREADING MECHANISM

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XC6350252	TENSION BASE			45	XC5947051	NEEDLE THREAD PRESSER PLATE		
2	XC5905051	UPPER THREAD EYELET BASE			46	XC5962051	SPRING		
3	XC6231051	THREAD GUIDE COMPRESSION			47	048015343	RETAINING RING, E1.5		1000038911
4	XC5909051	THREAD GUIDE TENSION SCREW			48	XC5967052	CUTTER COVER ASSY		
5	XC5907051	THREAD GUIDE TENSION PLATE			49	XC5972052	CUTTER COVER		
6	021300205	NUT, 2 M3			50	X80321001	NT LOWER THREAD CUTTER		
7	XC5908151	INNER THREAD EYELET BASE			51	138384051	RETAINING RING, CS5		
8	XC5906051	THREAD GUIDE TENSION AXIS			52	0A5300606	SCREW, PAN (S/P WASHER) M3X6		
9	XZ0198051	BOBBIN WINDER COMPRESSION			53	085311016	TAPTITE, BIND B M3X10		
10	136681051	TAPTITE, BIND B M3X8			54	XC5934051	THREAD GUIDE BACK COVER		
11	X59629051	TAPTITE, BIND B M3X10			55	060260316	SCREW, BIND M2.6X3		
12	XC6164051	ASSY: HEAD PCB			56	0A5401006	SCREW, PAN (S/P WASHER) M4X10		
13	XC5911151	THREAD TENSION BRACKET			57	XC5935051	STUD		
14	XC5914153	THREAD QUANTITY SENSOR COVER			58	060400816	SCREW, BIND M4X8		
15	XC6167051	ASSY: TH SENSOR			59	XC5812051	PIPE BUSH A	Н	
16	XC6192051	FFC: SML2CD-H			60	XE8376001	O RING, P5	Н	
17	XE8022001	THREAD QUANTITY SENSOR PRESSER			61	XC7254051	WASHER		
18	S36299001	TENSION DISC FELT	Н		62	XC5938052	SPOOL STAND FRAME		
19	XC7602000	ROTARY DISC ASSY B			63	XC5939051	SPOOL STAND STUD		
20	XC5915052	TENSION DISC PRESSER			64	XC5943051	STUD SCREW		
21	XC6232051	TENSION SPRING	Н		65	XC5945051	SPRING WASHER		
22	S30564000	WASHER			66	XC5946051	SPOOL STAND LINK		
23	XC5916052	TENSION NUT			67	XA9677051	WASHER		
24	XC6199051	LEAD WIRE ASSY: HEAD EARTH			68	048080343	RETAINING RING, E8		1000038911
25	XC5917151	TENSION BASE BRACKET			69	XC5936051	SPOOL STAND BASE		
26	XC5883051	COLOR SHEET R			70	XC5948051	SPACER		
27	XC5895051	COLOR SHEET L			71	XC5553051	THUMB BOLT M4 L		
28	XC6202051	BRACKET COVER			72	XC5949051	SPOOL PIN		
29	085410816	TAPTITE, BIND B M4X8			73	XC5950053	SPONGE		
30	085411416	TAPTITE, BIND B M4X14			74	XC5830051	ANTENNA E		
31	XC7564051	SCREW, PAN (S/P WASHER) M3X6			75	XC5812051	PIPE BUSH A		
32	XC5919053	TENSION AXIS CAP			76	XE8376001	O RING, P5		
33	XF2068001	TAKEUP LEVER COVER ASSY	R		77	048050343	RETAINING RING, E5		1000038911
34	XC6001052	THREAD GUIDE COVER			78	XC6238051	ANTENNA SHAFT		
35	XC5921151	THREAD TAKE-UP BRACKET ASSY			79	XC6237051	ANTENNA D		
36	XC5925051	SPRING TAPE			80	XC5951051	ANTENNA C ASSY		
37	XC6463051	THREAD CATCHING SPRING CASE			81	060400616	SCREW, BIND M4X6		
38	XC5926051	THREAD TAKE-UP SPRING	R/H		82	XC6236051	ANTENNA B		
39	0A4300606	SCREW, PAN (S/P WASHER) M3X6			83	XC6235051	ANTENNA A		
40	XC5929051	THREAD GUIDE WIRE	Н		84	060300616	SCREW, BIND M3X6		
41	XC6234051	THREAD GUARD			85	XE8971001	I THREAD EYELET BASE PLATE		
42	XC5930051	THREAD TENSION BRACKET BASE			86	XF1063003	TH SENSOR SUPPLY ASSY		
43	060300416	SCREW, BIND M3X4			87	XF2264101	SPACER		1000040566
44	XE3394001	THREAD HOLDER BASE ASSY							

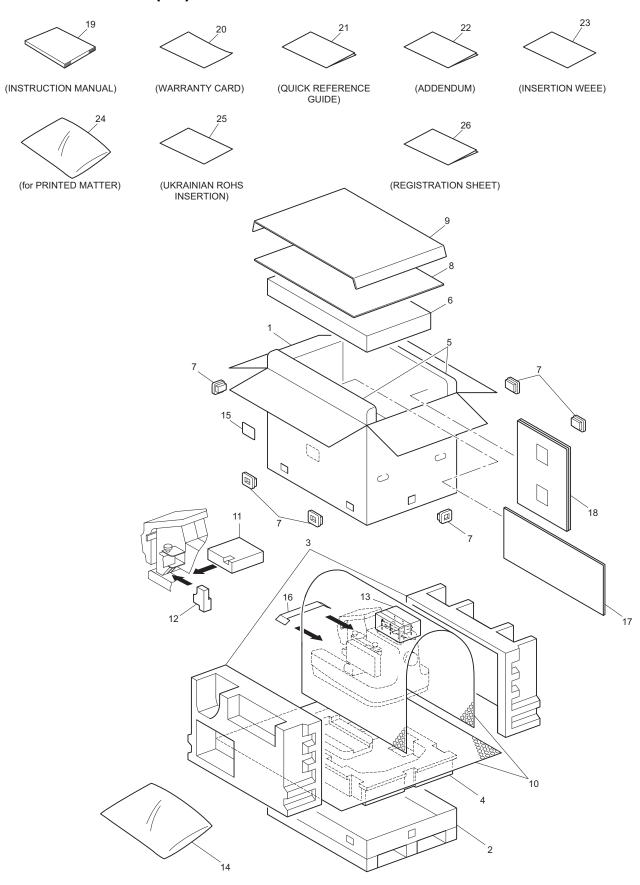
## (13) ACCESSORY PARTS



## (13) ACCESSORY PARTS

2 XC595 3 XC595 4 S3279 5 S3279 6 XC595 7 S3604 8 XC595 9 06240 10 02140 11 X6022 12 XC595 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 27 XC715 28 XC648	55051 56151 98001 99001 57051 43000 58051 01416 00206 24051 59051 63051 64051 65051 66051 68051	TUBULAR FRAME 30X20 ASSY  TUBULAR FRAME 30X20 INNER  TUBULAR FRAME 30X20 OUTER  COLLAR  NUT, M4  SCREW, M4  SPRING, COMPRESSION 5.3X47.7  HOLDER 30X20  SCREW, PAN M4X14  NUT, 2 M4  BAG 350X700H  TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10  SCREW, BIND M3X5			46 47 48 49	XD1851051 XC5704051 XC5721051 XC5759051 XC5761051 XC6469001 XC6499151 XC7134051 130012054 XE7256001 XE7258001	WRENCH 13X10  USB I/F CORE CABLE 3M  EMBROIDERY SHEET 30X20 ASSY  EMBROIDERY SHEET 18X13 ASSY  EMBROIDERY SHEET 10X10 ASSY  EMBROIDERY SHEET 10X04 ASSY  NEEDLE ASSEMBLY  NEEDLE PLATE COVER  SPOOL FELT  SPOOL PRESSER A  POWER SUPPLY CORD: CSA-CORE  (USA, CAN, MEX)  POWER SUPPLY CORD: BS-CORE  (UK&IRE)	
3 XC598 4 S3279 6 XC598 7 S3604 8 XC598 9 06240 10 02140 11 X6022 12 XC598 13 XC598 14 XC598 15 XC598 16 XC598 17 XC598 18 XC598 20 06030 21 02503 22 XZ019 23 XC598 24 XC597 25 XC597 26 XC597 27 XC718 28 XC648	56151 98001 99001 57051 43000 58051 01416 00206 24051 69051 63051 64051 65051 66051 68051 00516	TUBULAR FRAME 30X20 OUTER  COLLAR  NUT, M4  SCREW, M4  SPRING, COMPRESSION 5.3X47.7  HOLDER 30X20  SCREW, PAN M4X14  NUT, 2 M4  BAG 350X700H  TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10			47 48 49 50 51 52 53 54	XC5704051 XC5721051 XC5759051 XC5761051 XC6469001 XC6499151 XC7134051 130012054 XE7256001 XE7258001	EMBROIDERY SHEET 30X20 ASSY EMBROIDERY SHEET 18X13 ASSY EMBROIDERY SHEET 10X10 ASSY EMBROIDERY SHEET 06X04 ASSY NEEDLE ASSEMBLY NEEDLE PLATE COVER SPOOL FELT SPOOL PRESSER A POWER SUPPLY CORD: CSA-CORE (USA, CAN, MEX) POWER SUPPLY CORD: BS-CORE	
4 S3279 5 S3279 6 XC595 7 S3604 8 XC595 9 06240 10 02140 11 X6022 12 XC596 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	98001 99001 57051 43000 58051 01416 00206 24051 59051 60051 64051 66051 66051 68051	COLLAR  NUT, M4  SCREW, M4  SPRING, COMPRESSION 5.3X47.7  HOLDER 30X20  SCREW, PAN M4X14  NUT, 2 M4  BAG 350X700H  TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10			48 49 50 51 52 53	XC5721051 XC5759051 XC5761051 XC6469001 XC6499151 XC7134051 130012054 XE7256001 XE7258001	EMBROIDERY SHEET 18X13 ASSY EMBROIDERY SHEET 10X10 ASSY EMBROIDERY SHEET 06X04 ASSY NEEDLE ASSEMBLY NEEDLE PLATE COVER SPOOL FELT SPOOL PRESSER A POWER SUPPLY CORD: CSA-CORE (USA, CAN, MEX) POWER SUPPLY CORD: BS-CORE	
5 S3279 6 XC595 7 S3604 8 XC595 9 06240 10 02140 11 X6022 12 XC595 13 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	99001 57051 43000 58051 01416 00206 24051 59051 63051 64051 65051 66051 68051 00516	NUT, M4  SCREW, M4  SPRING, COMPRESSION 5.3X47.7  HOLDER 30X20  SCREW, PAN M4X14  NUT, 2 M4  BAG 350X700H  TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10			49 50 51 52 53 54	XC5759051 XC5761051 XC6469001 XC6499151 XC7134051 130012054 XE7256001 XE7258001	EMBROIDERY SHEET 10X10 ASSY EMBROIDERY SHEET 06X04 ASSY NEEDLE ASSEMBLY NEEDLE PLATE COVER SPOOL FELT SPOOL PRESSER A POWER SUPPLY CORD: CSA-CORE (USA, CAN, MEX) POWER SUPPLY CORD: BS-CORE	
6 XC595 7 S3604 8 XC595 9 06240 10 02140 11 X6022 12 XC595 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 27 XC715 28 XC648	57051 43000 58051 01416 00206 24051 59051 60051 63051 64051 66051 68051 00516	SCREW, M4  SPRING, COMPRESSION 5.3X47.7  HOLDER 30X20  SCREW, PAN M4X14  NUT, 2 M4  BAG 350X700H  TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10			50 51 52 53 54	XC5761051 XC6469001 XC6499151 XC7134051 130012054 XE7256001 XE7258001	EMBROIDERY SHEET 06X04 ASSY  NEEDLE ASSEMBLY  NEEDLE PLATE COVER  SPOOL FELT  SPOOL PRESSER A  POWER SUPPLY CORD: CSA-CORE  (USA, CAN, MEX)  POWER SUPPLY CORD: BS-CORE	
7 S3604 8 XC595 9 06240 10 02140 11 X6022 12 XC595 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 27 XC715 28 XC648	43000 58051 01416 00206 24051 59051 60051 63051 64051 66051 68051 00516	SPRING, COMPRESSION 5.3X47.7 HOLDER 30X20 SCREW, PAN M4X14 NUT, 2 M4 BAG 350X700H TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10			51 52 53 54	XC6469001 XC6499151 XC7134051 130012054 XE7256001 XE7258001	NEEDLE ASSEMBLY NEEDLE PLATE COVER SPOOL FELT SPOOL PRESSER A POWER SUPPLY CORD: CSA-CORE (USA, CAN, MEX) POWER SUPPLY CORD: BS-CORE	
8 XC595 9 06240 10 02140 11 X6022 12 XC595 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	58051 01416 00206 24051 59051 60051 63051 64051 66051 68051 00516	HOLDER 30X20 SCREW, PAN M4X14 NUT, 2 M4 BAG 350X700H TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10			52 53 54	XC6499151 XC7134051 130012054 XE7256001 XE7258001	NEEDLE PLATE COVER  SPOOL FELT  SPOOL PRESSER A  POWER SUPPLY CORD: CSA-CORE  (USA, CAN, MEX)  POWER SUPPLY CORD: BS-CORE	
9 06240 10 02140 11 X6022 12 XC596 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 27 XC715 28 XC648	01416 00206 24051 59051 60051 63051 64051 66051 68051 00516	SCREW, PAN M4X14  NUT, 2 M4  BAG 350X700H  TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10			53 54	XC7134051 130012054 XE7256001 XE7258001	SPOOL FELT  SPOOL PRESSER A  POWER SUPPLY CORD: CSA-CORE  (USA, CAN, MEX)  POWER SUPPLY CORD: BS-CORE	
10 02140 11 X6022 12 XC595 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 27 XC715 28 XC648	00206 24051 59051 60051 61051 63051 64051 66051 68051 00516	NUT, 2 M4  BAG 350X700H  TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10			54	130012054 XE7256001 XE7258001	SPOOL PRESSER A  POWER SUPPLY CORD: CSA-CORE  (USA, CAN, MEX)  POWER SUPPLY CORD: BS-CORE	
11 X6022 12 XC596 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	24051 59051 60051 61051 63051 64051 65051 66051 68051	BAG 350X700H  TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10			-	XE7256001 XE7258001	POWER SUPPLY CORD: CSA-CORE (USA, CAN, MEX) POWER SUPPLY CORD: BS-CORE	
12 XC595 13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 27 XC715 28 XC648	59051 60051 61051 63051 64051 65051 66051 00516	TUBULAR FRAME 18X13 ASSY  TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10			55	XE7258001	(USA, CAN, MEX) POWER SUPPLY CORD: BS-CORE	
13 XC596 14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 19 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	60051 61051 63051 64051 65051 66051 68051	TUBULAR FRAME 18X13 INNER  TUBULAR FRAME 18X13 OUTER  HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10					POWER SUPPLY CORD: BS-CORE	
14 XC596 15 XC596 16 XC596 17 XC596 18 XC596 19 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 27 XC715 28 XC648	61051 63051 64051 65051 66051 68051	TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10						
15 XC596 16 XC596 17 XC596 18 XC596 19 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	63051 64051 65051 66051 68051 00516	HOLDER 18X13  TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10				VE700004	(UK&IRE)	
16 XC596 17 XC596 18 XC596 19 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	64051 65051 66051 68051 00516	TUBULAR FRAME 10X10 ASSY  TUBULAR FRAME 10X10 INNER  TUBULAR FRAME 10X10 OUTER  HOLDER 10X10				VE7000004		
17 XC596 18 XC596 19 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 27 XC715 28 XC648	65051 66051 68051 00516	TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10				XE7260001	POWER SUPPLY CORD:SAA-LF CORE (AUS)	1000037059
18 XC596 19 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	66051 68051 00516	TUBULAR FRAME 10X10 OUTER HOLDER 10X10				XE7261001	POWER SUPPLY CORD:IRAM-CORE (ARG)	1000038532
19 XC596 20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	68051 00516	HOLDER 10X10				XE7263201	POWER SUPPLY CORD:BRZ-CORE (BRA)	1000038491
20 06030 21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	00516					XE7262001	POWER SUPPLY CORD:CHN-CORE (CHN)	1000039444
21 02503 22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648		SCREW, BIND M3X5	1			XE2016001	POWER SUPPLY CORD KOR (KOR)	1000040544
22 XZ019 23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	00000					XD0225051	POWER SUPPLY CORD:TWN (TWN)	1000040574
23 XC596 24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	30236	WASHER, PLAIN M 3				XE7257001	POWER SUPPLY CORD: CEE-CORE	
24 XC597 25 XC597 26 XC597 27 XC715 28 XC648	97051	BAG 180X470					(OTHER)	
25 XC597 26 XC597 27 XC715 28 XC648	69051	TUBULAR FRAME 06X04 ASSY			56	XE6620001	CARD READER HOLDER	
26 XC597 27 XC715 28 XC648	70051	TUBULAR FRAME 06X04 INNER			57	XF2223001	TUBULAR ROUND ARMB SUPPLY ASSY	
27 XC715 28 XC648	71051	TUBULAR FRAME 06X04 OUTER			58	XE7364001	TUBLAR ROUND ARM RB SET	
28 XC648	73051	HOLDER 06X04			59	XF2054001	TUBLAR ROUND ARM LB SET	
	50051	SHEET (PR655C)			60	XC7076051	SPRING,PLATE	
29 XC515	82051	ACCESSORY CASE			61	XC7644051	SCREW, PAM (S/P WASHER) M3X5	
20 70010	59051	HEXAGONAL DRIVER, 1.5			62	XE7375001	SEAL	
30 X5947	76051	CLEANING BRUSH			63	XE7140001	GUIDE PLATE ASSY	
31 S3445	55000	NET, 160L			64	XE7143101	SPRING PLATE	
32 XC654	42051	PINCETTE			65	XF2055001	HOOP STAY B ASSY	
33 XF496	67001	RIPPER ASSY			66	XF2047001	HOOP STAY B	
34 XC654	43051	SCREW DRIVER, 2X100			67	XE2270001	MAGNET	
35 XF205	52001	SCISSORS		1000044769	68	XE2271001	MAGNET HOLDER	
36 XC597	74151	BOBBIN TENSION GAUGE			69	060300613	SCREW BIND M3X6	
37 XA994	40051	TOUCH PEN			70	048030343	RETAINING RING E3	1000038911
38 XC654	45051	Z-TYPE SCREW-DRIVER, +-			71	XC5816051	RUBBER	
39 XZ020	06051	OILER B ASSY			72	0A5400806	SCREW PAN (S/P WASHER) M4X8	
40 XC107	74051	DISC-SHAPED SCREWDRIVER			73	XE7146002	TUBULAR ARM COVER L2	
41 XC636		BOBBIN			74	XC5553051	THUMB BOLT M4 L	
42 X6083	68051	BAG, 70X110C			75	XE7174002	TUBULAR ARM COVER R2	
43 X5546		SCREW DRIVER S			76	136681051	TAPTITE, BIND B M3X8	
44 XF221	38051				77	XE7415002	CEAL D	

#### (14) PACKAGE / USER MANUAL



## (14) PACKAGE / USER MANUAL

NEFORMATERIALS   20   NEFORMATERIALS   20   NEFORMATION	No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
XF6832001   CARTON TOP-MODELPR055 (RUS)   R			PACKING MATERIALS			20	XF2705101	PREMIUM WARRANTY FOR US (USA)		
XF6832001   CARTON TOP-MODELPRESS (PIUS)   R   XF2244001   CARTON TOP-MODELPRESS (PIUER)   R   XF2244001   CARTON TOP-MODELPRESS (PIUER)   R   XF2227001   CARTON BOTTOM ASSY   R   XF2228001   CARTON BOTTOM   R   XF226001   CARTON BOTTOM   XF226001   CARTON BOTTO	1	XF6995001	CARTON TOP:MODELPR655 ASSY	R	1000037059		XE7726101	WARRANTY CARD (CAN)		
XF2144001   CARTON TOP-MODELPRESS (OTHER)   R			(AUS)				XF6323101	2&5 WARRANTY FOR US (USA)		1000038646
2   XE7470001   CARTON BOTTOM ASSY   R   23   XF2142001   ADDENDUM   R		XF6832001	CARTON TOP:MODELPR655 (RUS)	R		21	XF2227001	QUICK REFERENCE GUIDE	R	
3   XE7040101   POLYSTYRENE FOAM SUPPLY ASSY   R   23   XF0300101   INSERTION WEEE		XF2144001	CARTON TOP:MODELPR655 (OTHER)	R			XF2228001	QUICK REFERENCE GUIDE ASIA	R	
A   XC5797350   POLYSTYRENE FOAM PAD BOTTOM   R   24   XF3666001 BAG 230X340H   25   XE9897001   UKRAINIAN ROHS INSERTION (RUS)   26   XC6452150   POLYSTYRENE FOAM PAD TOP   R   26   XC6452150   POLYSTYRENE FOAM PAD TOP   R   27   XC5848051   JOINT	2	XE7470001	CARTON BOTTOM ASSY	R		22	XF2142001	ADDENDUM	R	
5	3	XE7040101	POLYSTYRENE FOAM SUPPLY ASSY	R		23	XF0300101	INSERTION WEEE		
6 XC6452150 POLYSTYRENE FOAM PAD TOP R 26 XE9639001 REGISTRATION SHEET (USA) 7 XC5848051 JOINT R 9	4	XC5797350	POLYSTYRENE FOAM PAD BOTTOM	R		24	XF3666001	BAG 230X340H		
7   XC5848051   JOINT	5	XC5825250	POLYSTYRENE FOAM PAD SIDE	R		25	XE9897001	UKRAINIAN ROHS INSERTION (RUS)		
8	6	XC6452150	POLYSTYRENE FOAM PAD TOP	R		26	XE9639001	REGISTRATION SHEET (USA)		
9   XC5932050   CARTON PAD D   R	7	XC5848051	JOINT							
10   XC6459051   SHEET, 1400X2000	8	XC5867050	PAD D	R						
11   XC6585350   POLYSTYRENE FOAM PAD FOOT   R	9	XC5932050	CARTON PAD D	R						
12 XC7140050 HOOK SUPPORT SF R 13 XC7154050 ANTENNA PROTECT PAD R 14 X60224051 BAG, 350X700H 15 XC6557051 C STICKER (PR655C) 16 XE7435001 X CARRIAGE PAD R 18 XF2210001 PAD S R 18 XF2217001 PAD L (DEU&FRA&ITA&CHE&EEU&NEU) R PRINTED MATTER 19 XF214001 INSTRUCTION MANUAL ENGLISH (English) XF2141001 INSTRUCTION MANUAL SPANISH R (Spanish) XF2167001 INSTRUCTION MANUAL FRANCE R (French) XF2168001 INSTRUCTION MANUAL FRANCE R (German) XF2168001 INSTRUCTION MANUAL NETHERLANDS R (Dutch) XF2169001 INSTRUCTION MANUAL NETHERLANDS R (Dutch) XF2170001 INSTRUCTION MANUAL ITALY R (Russian) XF2172001 INSTRUCTION MANUAL RUSSIA R (Russian) XF2177001 INSTRUCTION MANUAL CEE for CEE (Nordic & East European languages) XF2171001 INSTRUCTION MANUAL BR (Portuguese) XF7499001 INSTRUCTION MANUAL BR (Russian) XF2177001 INSTRUCTION MANUAL CEE for CEE (Nordic & East European languages) XF2177001 INSTRUCTION MANUAL BR (Portuguese) XF7499001 INSTRUCTION MANUAL BR (Russian) XF24749001 INSTRUC	10	XC6459051	SHEET, 1400X2000							
13   XC7154050   ANTENNA PROTECT PAD   R     14   X60224051   BAG, 350X700H       15   XC6557051   C STICKER (PR65C)       16   XC7435001   X CARRIAGE PAD   R       17   XF2210001   PAD S   R       18   XF2217001   PAD L (DEUAFRARITASCHEREEUNEU)   R	11	XC6585350	POLYSTYRENE FOAM PAD FOOT	R						
14	12	XC7140050	HOOK SUPPORT SF	R						
15	13	XC7154050	ANTENNA PROTECT PAD	R						
16	14	X60224051	BAG, 350X700H							
17	15	XC6557051	C STICKER (PR655C)							
18   XF2217001   PAD L (DEU&FRA&ITA&CHE&EEU&NEU)   R	16	XE7435001	X CARRIAGE PAD	R						
PRINTED MATTER	17	XF2210001	PAD S	R						
19   XF2140001   INSTRUCTION MANUAL ENGLISH   R   (English)	18	XF2217001	PAD L (DEU&FRA&ITA&CHE&EEU&NEU)	R						
(English)       XF2141001       INSTRUCTION MANUAL SPANISH (Spanish)       R         XF2167001       INSTRUCTION MANUAL FRANCE (French)       R         XF2166001       INSTRUCTION MANUAL GERMANY (German)       R         XF2168001       INSTRUCTION MANUAL NETHERLANDS (Dutch)       R         XF2169001       INSTRUCTION MANUAL ITALY (Italian)       R         XF2170001       INSTRUCTION MANUAL RUSSIA (Russian)       R         XF2172001       INSTRUCTION MANUAL CEE (Nordic & East European languages)       R         XF2171001       INSTRUCTION MANUAL BR (Portuguese)       R         XF7499001       INSTRUCTION BOOK CHA (Chinese)       R         1000039444       1000039444			PRINTED MATTER							
XF2141001   INSTRUCTION MANUAL SPANISH   R   (Spanish)     XF2167001   INSTRUCTION MANUAL FRANCE   R   (French)     XF2166001   INSTRUCTION MANUAL GERMANY   R   (German)     XF2168001   INSTRUCTION MANUAL NETHERLANDS   R   (Dutch)     XF2169001   INSTRUCTION MANUAL ITALY   R   (Italian)     XF2170001   INSTRUCTION MANUAL RUSSIA   R   (Russian)     XF2172001   INSTRUCTION MANUAL CEE   R   for CEE (Nordic & East European languages)     XF2171001   INSTRUCTION MANUAL BR   R   1000038491   (Portuguese)     XF7499001   INSTRUCTION BOOK CHA (Chinese)   R   1000039444	19	XF2140001	INSTRUCTION MANUAL ENGLISH	R						
Spanish   XF2167001   INSTRUCTION MANUAL FRANCE   R			(English)							
XF2167001   INSTRUCTION MANUAL FRANCE   R		XF2141001	INSTRUCTION MANUAL SPANISH	R						
(French)       XF2166001       INSTRUCTION MANUAL GERMANY       R         (German)       XF2168001       INSTRUCTION MANUAL NETHERLANDS       R         (Dutch)       XF2169001       INSTRUCTION MANUAL ITALY       R         (Italian)       (Italian)       XF2170001         XF2170001       INSTRUCTION MANUAL RUSSIA       R         (Russian)       KF2172001         XF2172001       INSTRUCTION MANUAL CEE       R         for CEE (Nordic & East European languages)       XF2171001         XF7499001       INSTRUCTION MANUAL BR       R         (Portuguese)       R         XF7499001       INSTRUCTION BOOK CHA (Chinese)       R			(Spanish)							
XF2166001   INSTRUCTION MANUAL GERMANY   R		XF2167001	INSTRUCTION MANUAL FRANCE	R						
(German)       XF2168001 INSTRUCTION MANUAL NETHERLANDS R (Dutch)         XF2169001 INSTRUCTION MANUAL ITALY (Italian)       R         XF2170001 INSTRUCTION MANUAL RUSSIA (Russian)       R         XF2172001 INSTRUCTION MANUAL CEE for CEE (Nordic & East European languages)       R         XF2171001 INSTRUCTION MANUAL BR (Portuguese)       R         1000038491 (Portuguese)       R         1000039444       INSTRUCTION BOOK CHA (Chinese)			(French)							
XF2168001   INSTRUCTION MANUAL NETHERLANDS   R		XF2166001	INSTRUCTION MANUAL GERMANY	R						
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(Italian)         R           XF2170001 INSTRUCTION MANUAL RUSSIA (Russian)         R           XF2172001 INSTRUCTION MANUAL CEE for CEE (Nordic & East European languages)         R           XF2171001 INSTRUCTION MANUAL BR (Portuguese)         R           XF7499001 INSTRUCTION BOOK CHA (Chinese)         R           1000039444         R			(Dutch)							
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			(Portuguese)							
XF8110001 INSTRUCTION MANUAL TC (TWN: Chinese) R 1000040574		XF7499001	INSTRUCTION BOOK CHA (Chinese)	R	1000039444					
		XF8110001	INSTRUCTION MANUAL TC (TWN: Chinese)	R	1000040574					
XF7498001 INSTRUCTION BOOK KOR (Korean) R 1000040544		XF7498001	INSTRUCTION BOOK KOR (Korean)	R	1000040544					

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