

Home Sewing Machine PARTS REFERENCE LIST

OPTIONAL ACCESSORIES

PR-1000

PR-650/PR-650C

PR-620/PR620C

PR-600II/PR-600IIC

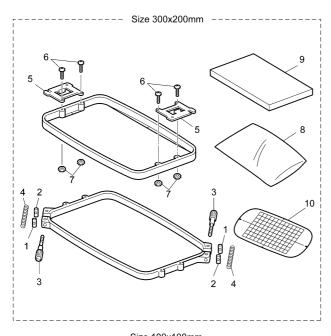
PR-600/PR-600C

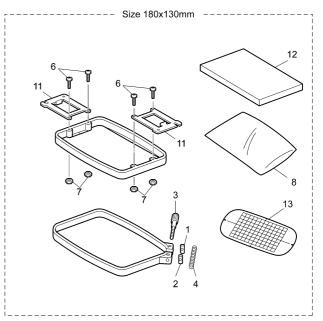
Published: Jul.,2010

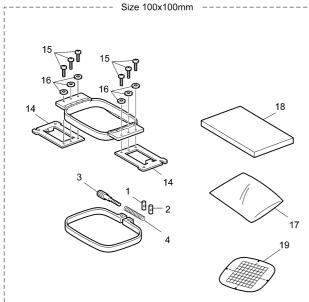
Revised: Dec.,2010

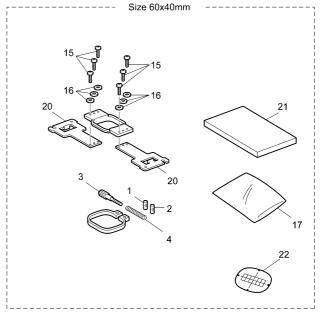
CONTENTS

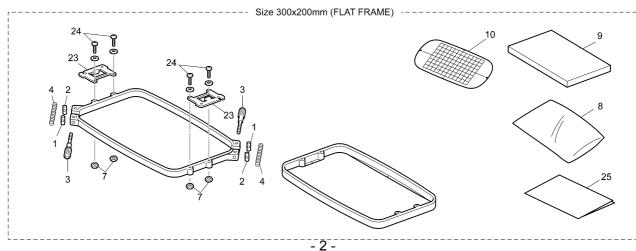
EMBROIDERY FRAMES (SQUARE)	2
EMBROIDERY FRAMES (SQUARE) for PR-1000	4
EMBROIDERY FRAMES (ROUND) for PR-1000	6
CAP FRAMES	8
CAP FRAMES for PR-1000/650/620	10
CAP FRAMES for PR-1000	12
CYLINDER FRAMES for PR-1000/650/620	14
BORDER FRAMES for PR-1000	16
OTHERS	18



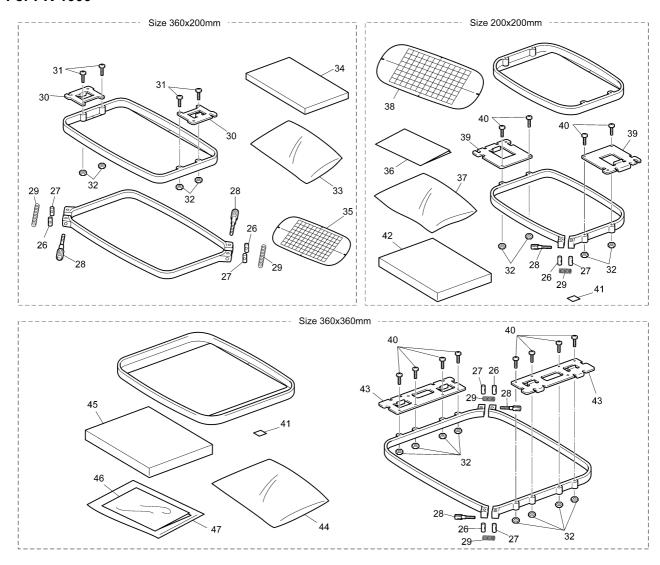






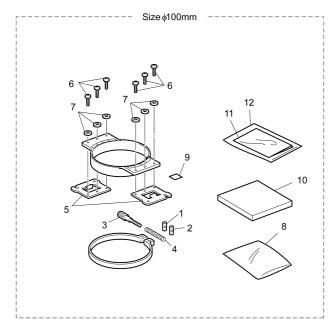


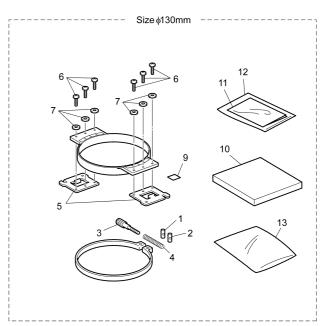
No.	CODE	NAME	REMARKS
		EMBROIDERY FRAMES (SQUARE)	•
1	S32798001	COLLAR	
2	S32799001	NUT, M4	
3	XC5957051	SCREW, M4	
4	S36043000	SPRING, COMPRESSION 5.3X47.7	
5	XC5958051	HOLDER 30X20	
6	062401416	SCREW, PAN M4X14	
7	021400206	NUT, 2 M4	
8	X60224051	BAG 350X700H	
9	XC7166151	CARTON	
10	XC5704051	EMBROIDERY SHEET 30X20 ASSY	
11	XC5963051	HOLDER 18X13	
12	XC7167051	CARTON	
13	XC5721051	EMBROIDERY SHEET 18X13 ASSY	
14	XC5968051	HOLDER 10X10	
15	060300516	SCREW, BIND M3X5	
16	025030236	WASHER, PLAIN M 3	
17	XZ0197051	BAG 180X470	
18	XC7168051	CARTON	
19	XC5759051	EMBROIDERY SHEET 10X10 ASSY	
20	XC5973051	HOLDER 06X04	
21	XC7169051	CARTON	
22	XC5761051	EMBROIDERY SHEET 06X04 ASSY	
23	XE2090001	HOLDER 30X20	
24	062401216	SCREW, PAN M4X12	
25	XE2280001	SQUARE FRAME INSERTION	

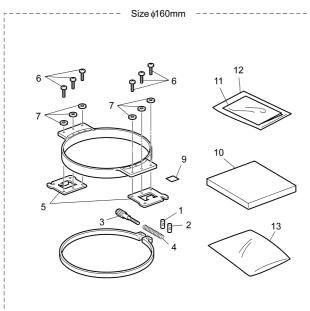


No.	CODE	NAME	REMARKS
	•	EMBROIDERY FRAMES (SQUARE)	
26	S32798001	COLLAR	
27	S32799001	NUT, M4	
28	XC5957051	SCREW, M4	
29	S36043000	SPRING, COMPRESSION 5.3X47.7	
30	XC5958051	HOLDER 30X20	
31	062401416	SCREW PAN M4X14	
32	021400206	NUT 2 M4	
33	X60224051	BAG 350X700H	
34	XE7441001	CARTON	
35	XE7158001	EMBROIDERY SHEET 36X20 ASSY	
36	XE8476001	SQUARE FRAME INSERTION	
37	130800051	BAG 230X310H	
38	XE7171001	EMBROIDERY SHEET 20X20 ASSY	
39	XE7173001	HOLDER 20X20	
40	062401216	SCREW PAN M4X12	
41	XE7415001	SEAL B	
42	XC7166151	CARTON	
43	XE7187001	HOLDER 36X36	
44	X60439151	BAG 630X630T	
45	XE7440001	CARTON	
46	XE8478001	SQUARE FRAME 36 INSERTION	
47	130800051	BAG 230X310H	
<u> </u>			
<u> </u>			
<u> </u>			
<u> </u>			

EMBROIDERY FRAMES (ROUND)

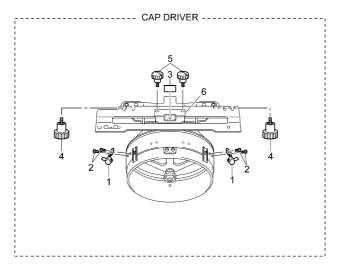


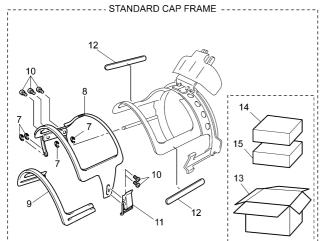


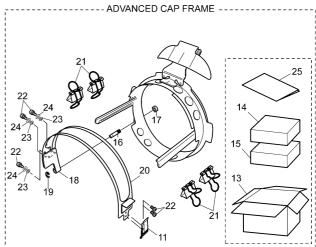


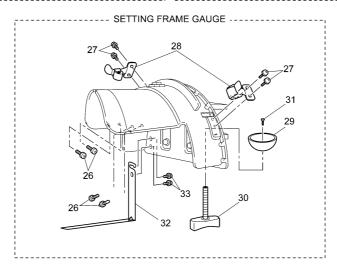
EMBROIDERY FRAMES (ROUND)

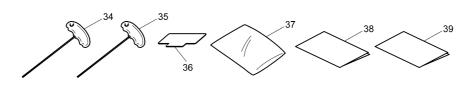
S32798001 COLLAR	No.	CODE	NAME	REMARKS
2 S32799001 NUT, M4 3 XC5957051 SCREW, M4 4 S36043000 SPRING, COMPRESSION 5.3X47.7 5 XE7119001 HOLDER 6 060300516 SCREW BIND M3X5 7 025030236 WASHER PLAIN M 3 8 XZ0197051 BAG 180X470 9 XE7416001 SEAL C 10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H			EMBROIDERY FRAMES (ROUND)	
3 XC5957051 SCREW, M4 4 S36043000 SPRING, COMPRESSION 5.3X47.7 5 XE7119001 HOLDER 6 060300516 SCREW BIND M3X5 7 025030236 WASHER PLAIN M 3 8 XZ0197051 BAG 180X470 9 XE7416001 SEAL C 10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H	1	S32798001	COLLAR	
4 S36043000 SPRING, COMPRESSION 5.3X47.7 5 XE7119001 HOLDER 6 060300516 SCREW BIND M3X5 7 025030236 WASHER PLAIN M 3 8 XZ0197051 BAG 180X470 9 XE7416001 SEAL C 10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H	2	S32799001	NUT, M4	
5 XE7119001 HOLDER 6 060300516 SCREW BIND M3X5 7 025030236 WASHER PLAIN M 3 8 XZ0197051 BAG 180X470 9 XE7416001 SEAL C 10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H	3	XC5957051	SCREW, M4	
6 060300516 SCREW BIND M3X5 7 025030236 WASHER PLAIN M 3 8 XZ0197051 BAG 180X470 9 XE7416001 SEAL C 10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H	4	S36043000	SPRING, COMPRESSION 5.3X47.7	
7 025030236 WASHER PLAIN M 3 8 XZ0197051 BAG 180X470 9 XE7416001 SEAL C 10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H	5	XE7119001	HOLDER	
8 XZ0197051 BAG 180X470 9 XE7416001 SEAL C 10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H	6	060300516	SCREW BIND M3X5	
9 XE7416001 SEAL C 10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H	7	025030236	WASHER PLAIN M 3	
10 XE7442001 CARTON 11 XE8492001 INSERTION 12 130800051 BAG 230X310H	8	XZ0197051	BAG 180X470	
11 XE8492001 INSERTION 12 130800051 BAG 230X310H	9	XE7416001	SEAL C	
12 130800051 BAG 230X310H	10	XE7442001	CARTON	
	11	XE8492001	INSERTION	
13 XE2641001 BAG 280X470H	12	130800051	BAG 230X310H	
	13	XE2641001	BAG 280X470H	





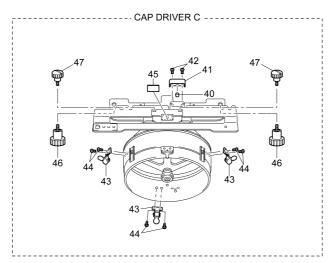


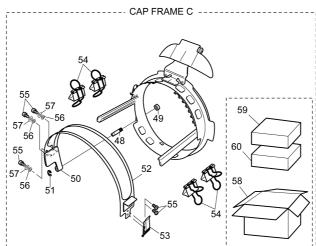


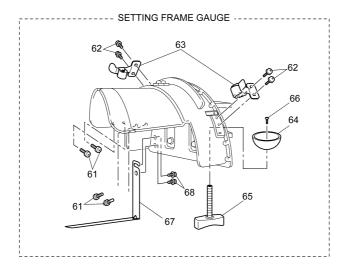


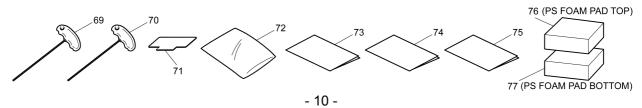


No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		CAP DRIVER	•			SETTING FRAME GAUGE	•
1	XC7235051	ROLLER BASE B ASSY	1000022560	26	0A5400606	SCREW, PAN (S/P WASHER) M4X6	
2	0A5300606	SCREW, PAN (S/P WASHER) M3X6		27	0A5300806	SCREW, PAN (S/P WASHER) M3X8	
	XC5550051					ROLLER BASE B ASSY	
4	XC5553051	THUMB BOLT M4 L		29	XC5576051	WASHER	
5	XC5817051	SCREW, KNOB M4S		30	XC5577051	THUMB BOLT M6	
6	XC5574001	STOPPER	ADD	31	004261214	SCREW, FLAT (M2.6) X12	
		STANDARD CAP FRAME	•	32	XC6227051	FRAME COVER STOPPER	
7	048050346	RETAINING RING, E5		33	062400613	SCREW, PAN M4X6	
8	XC5561051	FRAME COVER					
9	XC5562051	RUBBER		34	XC7148051	T-TYPE HEXGONAL WRENCH, 3	
10	060300516	SCREW, BIND M3X5		35	XC7149051	T-TYPE HEXGONAL WRENCH, 2.5	
11	S32897000	SNAP LOCK		36	XC7150051	SHEET	
12	XC6974051	HOLD TAPE		37	130800051	BAG 230X310H	
13	XC7163151	CARTON		38	XE2893001	INSERTION SHEET	
14	XC7164051	POLYSTYRENE FOAM PAD TOP		39	XE2272001	SETTING GAUGE INSERTION	
15	XC7165151	POLYSTYRENE FOAM PAD DOWN		40	XC7146150	POLYSTYRENE FOAM PAD TOP	
		ADVANCED CAP FRAME	1	41	XC7147250	POLYSTYRENE FOAM PAD DOWN	
	XC7485051						
17	021400203	NUT, 2 M4					
18	XC7484051	HINGE					
19	048050343	RETAINING RING, E5					
20	XC7486051	FRAME COVER B					
21	S39460100	BINDER CLIP					
		SCREW, BIND M3X5					
		WASHER, PLAIN M 3					
		WASHER, SPRING 2-3					
25	XC8943151	CAP FRAME USER'S GUIDE,ENG					
			1				
			1				
			1				
			1				
\vdash							

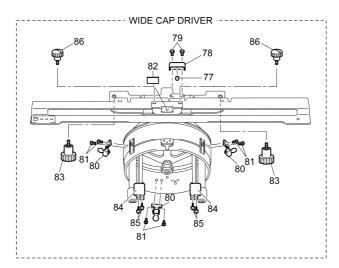


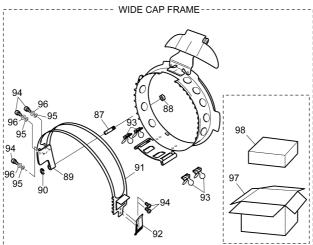


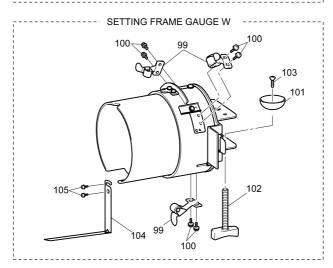


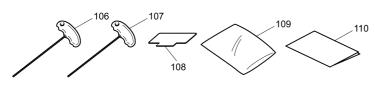


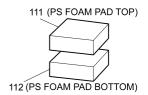
			1		
No.	CODE	NAME	REMARKS		
	CAP DRIVER C				
40	XE2270001	MAGNET			
41	XE2271001	MAGNET HOLDER			
42	060300613	SCREW BIND M3X6			
43	XC7235051	ROLLER BASE B ASSY	1000022560		
44	0A5300606	SCREW, PAN (S/P WASHER) M3X6			
45	XC5550051	SHEET			
46	XC5553051	THUMB BOLT M4 L			
47	XC5817051	SCREW, KNOB M4S			
		CAP FRAME C			
48	XC7485051	PIN			
49	021400203	NUT, 2 M4			
50	XC7484051	HINGE			
51	048050343	RETAINING RING, E5			
52	XC7486051	FRAME COVER B			
53	S32897000	SNAP LOCK			
54	S39460100	BINDER CLIP			
55	060300513	SCREW, BIND M3X5			
56	026030233	WASHER, PLAIN M 3			
57	028030243	WASHER, SPRING 2-3			
58	XC7163151	CARTON			
59	XC7164051	POLYSTYRENE FOAM PAD TOP			
60	XC7165151	POLYSTYRENE FOAM PAD DOWN			
		SETTING FRAME GAUGE			
61	0A5400606	SCREW, PAN (S/P WASHER) M4X6			
62	0A5300806	SCREW, PAN (S/P WASHER) M3X8			
63	XC7235051	ROLLER BASE B ASSY			
64	XC5576051	WASHER			
65	XC5577051	THUMB BOLT M6			
66	004261214	SCREW, FLAT (M2.6) X12			
67	XC6227051	FRAME COVER STOPPER			
68	062400613	SCREW, PAN M4X6			
69	XC7148051	T-TYPE HEXGONAL WRENCH, 3			
70	XC7149051	T-TYPE HEXGONAL WRENCH, 2.5			
71	XC7150051	SHEET			
72	130800051	BAG 230X310H			
73	XE2893001	INSERTION SHEET			
74	XE2272001	SETTING GAUGE INSERTION			
75	XC8943151	CAP FRAME USER'S GUIDE,ENG			
	XC8944051	CAP FRAME USER'S GUIDE,GER			
	XE2894101	CAP FRAME USER'S GUIDE GER4			
		(German, Italian, Dutch, Russian)			
76	XC7146150	POLYSTYRENE FOAM PAD TOP			
77	XC7147250	POLYSTYRENE FOAM PAD DOWN			





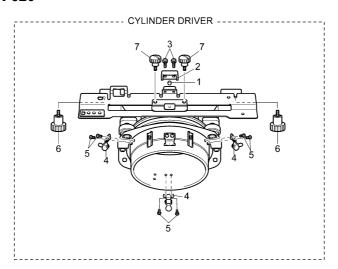


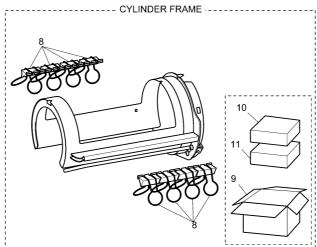


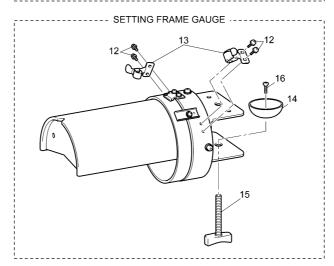


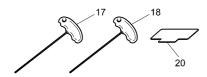
N.a	CODE	NAME	DEMARKS
No.	CODE	NAME	REMARKS
	VE0070004	WIDE CAP DRIVER	
77	XE2270001		
78		MAGNET HOLDER	
79		SCREW BIND M3X6	
80	XC7235051	ROLLER BASE B ASSY	
81	0A5300606	SCREW PAN (S/P WASHER) M3X6	
82	XC5550051		
83	XC5553051	THUMB BOLT M4 L	
84	XE7343001	CAP SUPPORT	
85	0A5400806	SCREW PAN (S/P WASHER) M4X8	
86	XC5817051	SCREW, KNOB M4S	
		WIDE CAP FRAME	
87	XC7485051	PIN	
88	021400203	NUT, 2 M4	
89	XE7352001	HINGE	
90	048050343	RETAINING RING E5	
91	S55837000	COVER FRAME	
92	S32897000	SNAP LOCK	
93	S39460100	BINDER CLIP	
94	060300513	SCREW BIND M3X5	
95	XE7422001	WASHER PLAIN M 3	
96	028030243	WASHER, SPRING 2-3	
97	XE7428001	CARTON	
98	XE7427001	PAD	
		SETTING FRAME GAUGE W	
99	XC7235051	ROLLER BASE B ASSY	
100	0A5300806	SCREW PAN (S/P WASHER) M3X8	
101	XC5576051	WASHER	
102	XC5577051	THUMB BOLT M6	
103	004261214	SCREW FLAT M2.6X12	
104	XC6227051	FRAME COVER STOPPER	
105	062400613	SCREW PAN M4X6	
			•
106	XC7148051	T-TYPE HEXGONAL WRENCH, 3	
107	XC7149051	T-TYPE HEXGONAL WRENCH, 2.5	
108	XC7150051	SHEET	
109	130800051	BAG 230X310H	
110	XE8479001	W CAP FRAME INSERTION	
111	XE7411001	POLYSTYRENE FOAM PAD TOP	
		POLYSTYRENE FOAM PAD BOTTOM	

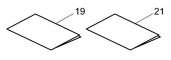
CYLINDER FRAMES









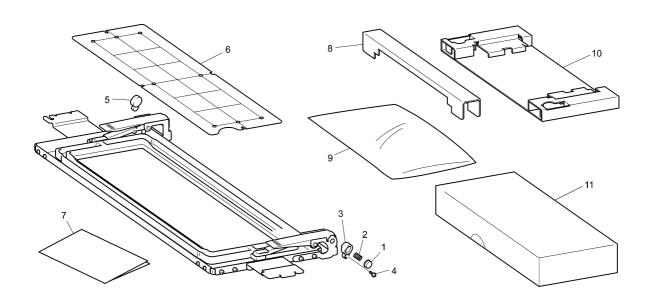




CYLINDER FRAMES

No.	CODE	NAME	REMARKS
		CYLINDER DRIVER	
1	XE2270001	MAGNET	
2	XE2271001	MAGNET HOLDER	
3	060300613	SCREW BIND M3X6	
4	XC7235051	ROLLER BASE B ASSY	1000022560
5	060300413	SCREW BIND M3X4	
6	XC5553051	THUMB BOLT M4 L	
7	XC5817051	SCREW, KNOB M4S	
	<u>'</u>	CYLINDER FRAME	•
8	S39460100	BINDER CLIP	
9	XC7163153	CARTON	
10	XE2314001	POLYSTYRENE FOAM PAD TOP	
11	XE2315001	POLYSTYRENE FOAM PAD DOWN	
	<u>'</u>	SETTING FRAME GAUGE	•
12	0A5300606	SCREW, PAN (S/P WASHER) M3X6	
13	XC7235051	ROLLER BASE B ASSY	1000022560
14	XC5576051	WASHER	
15	XC5577051	THUMB BOLT M6	
16	004261214	SCREW, FLAT (M2.6) X12	
	<u>, </u>		•
17	XC7148051	T-TYPE HEXGONAL WRENCH, 3	
18	XC7149051	T-TYPE HEXGONAL WRENCH, 2.5	
19	XE2316001	CYLINDER FRAME USER'S GUIDE	
20	XC7150051	SHEET	
21	XE2272001	SETTING GAUGE INSERTION	
22	XE2282001	POLYSTYRENE FOAM PAD TOP	
23	XE2283001	POLYSTYRENE FOAM PAD DOWN	

BORDER FRAMES

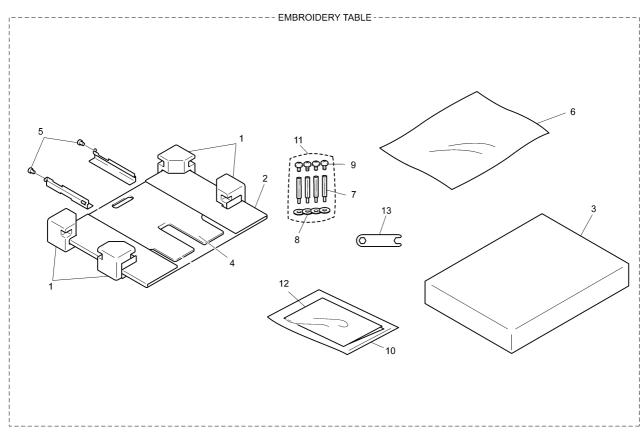


BORDER FRAMES

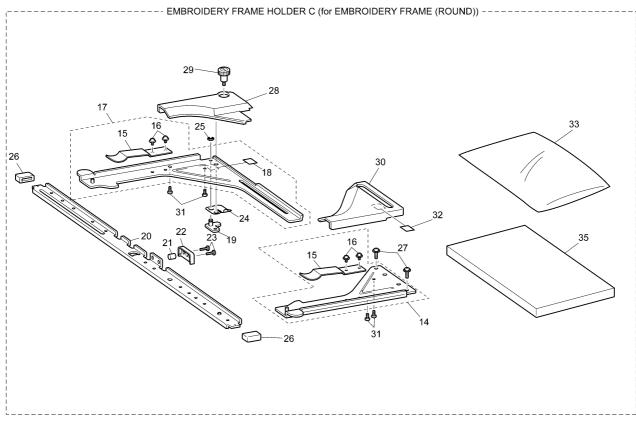
No.	CODE	NAME	REMARKS
1		RELEASE BUTTON	
2		SPRING COMPRESSION	
3		BUTTON HOLDER R	
4		SCREW PAN (S/P WASHER) M2.6X5	
5		BUTTON HOLDER L	
6		EMBROIDERY SHEET BH ASSY	
7		INSTRUCTION MANUAL	
8		INNER PAD U	
9		BAG 260X440H	
	XE8489001		
11	XE8493001		
<u> </u>	X20100001	SACTOR .	
	_		

OTHERS

EMBROIDERY TABLE



Ε



OTHERS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		EMBROIDERY TABLE			EMBR	OIDERY FRAME HOLDER C (for PR-1000))
1	XE7423001	POLYSTYRENE FOAM PAD CORNER		14	XE7400001	TUBULAR ROUND ARM RA ASSY	
2	XE7424001	PAD		15	XC7076051	SPRING,PLATE	
3	XE7425001	CARTON		16	XC7644051	SCREW, PAM (S/P WASHER) M3X5	
4	XE7197001	WIDE TABLE TOP		17	XE7149001	TUBLAR ROUND ARM LC ASSY	
5	XC5553051	THUMB BOLT M4 L		18	XE7375001	SEAL	
6	XC6459051	SHEET 1400X2000		19	XE7140001	GUIDE PLATE ASSY	
7	XE8036001	STUD		20	XE7152001	HOOP STAY C	
8	025040236	WASHER PLAIN M 4		21	XE2270001	MAGNET	
9	008400603	SCREW TRUSS M4X6		22	XE2271001	MAGNET HOLDER	
10	130800051	BAG 230X310H		23	060300613	SCREW BIND M3X6	
11	XE5132001	BAG_100X100		24	XE7143001	SPRING PLATE	
12	XE8480001	TABLE SET INSERTION		25	048030346	RETAINING RING E3	
13	XE7421001	TOOL WRENCH M7		26	XC5816051	RUBBER	
				27	0A5400806	SCREW PAN (S/P WASHER) M4X8	
				28	XE7146003	TUBULAR ARM COVER L2	
				29	XC5553051	THUMB BOLT M4 L	
				30	XE7174003	TUBULAR ARM COVER R2	
				31	136681051	TAPTITE, BIND B M3X8	
				32	XE7416001	SEAL C	
				33	XE2641001	BAG 280X470H	
				_		BUBBLE SHEET 300X300	1000023079
					XE7419001		

