



**Home Embroidery Machine**

# **PARTS REFERENCE LIST**

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**MODEL: PR650e**

**PR650eC**

**CONFIDENTIAL**

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## MODEL LIST

[illegible]

## Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
<b>USA/Canada</b>			<b>Europe</b>			<b>Asia/Oceania</b>		
<b>200</b>	<b>USA</b>	America	<b>401</b>	<b>ZAF</b>	South Africa	<b>601</b>	<b>KOR</b>	Korea
<b>251</b>	<b>CAN</b>	Canada	<b>402</b>	<b>EGY</b>	Egypt	<b>603</b>	<b>TWN</b>	Taiwan
			<b>411</b>	<b>MUS</b>	Mauritius	<b>604</b>	<b>HKG</b>	Hong Kong
<b>301</b>	<b>PER</b>	Peru				<b>605</b>	<b>VNM</b>	Vietnam
<b>302</b>	<b>ARG</b>	Argentina	<b>501</b>	<b>IRE</b>	Ireland	<b>606</b>	<b>IDN</b>	Indonesia
<b>303</b>	<b>CHL</b>	Chile	<b>502</b>	<b>DEU</b>	Germany	<b>607</b>	<b>PHL</b>	Philippines
<b>304</b>	<b>PRY</b>	Paraguay	<b>503</b>	<b>BEL</b>	Belgium	<b>608</b>	<b>MYS</b>	Malaysia
<b>305</b>	<b>URY</b>	Uruguay	<b>505</b>	<b>UK</b>	United Kingdom	<b>609</b>	<b>SGP</b>	Singapore
<b>306</b>	<b>BRA</b>	Brazil	<b>506</b>	<b>FRA</b>	France	<b>615</b>	<b>IND</b>	India
<b>307</b>	<b>VEN</b>	Venezuela	<b>507</b>	<b>NOR</b>	Norway	<b>616</b>	<b>THA</b>	Thailand
<b>308</b>	<b>MEX</b>	Mexico	<b>508</b>	<b>NLD</b>	Netherlands	<b>622</b>	<b>CHN</b>	China
<b>309</b>	<b>COL</b>	Colombia	<b>509</b>	<b>AUT</b>	Austria			
<b>310</b>	<b>PAN</b>	Panama	<b>510</b>	<b>GRC</b>	Greece	<b>701</b>	<b>AUS</b>	Australia
<b>318</b>	<b>GTM</b>	Guatemala	<b>511</b>	<b>SWE</b>	Sweden	<b>702</b>	<b>NZL</b>	New Zealand
<b>324</b>	<b>GUF</b>	FR. Guiana	<b>515</b>	<b>ESP</b>	Spain			
<b>330</b>	<b>BRB</b>	Barbados	<b>516</b>	<b>PRT</b>	Portugal	<b>902</b>	<b>ISR</b>	Israel
<b>399</b>	<b>-</b>	Latin America 2&5	<b>517</b>	<b>ITA</b>	Italy	<b>903</b>	<b>SYR</b>	Syria
			<b>519</b>	<b>FIN</b>	Finland	<b>904</b>	<b>TUR</b>	Turkey
			<b>520</b>	<b>CHE</b>	Switzerland	<b>905</b>	<b>JOR</b>	Jordan
			<b>521</b>	<b>DNK</b>	Denmark	<b>906</b>	<b>KWT</b>	Kuwait
			<b>524</b>	<b>MLT</b>	Malta	<b>908</b>	<b>SAU</b>	Saudi Arabia
			<b>550</b>	<b>EEU</b>	East Europe	<b>909</b>	<b>IRQ</b>	Iraq
			<b>556</b>	<b>RUS</b>	Russia	<b>910</b>	<b>IRN</b>	Iran
			<b>599</b>	<b>NEU</b>	North Europe	<b>911</b>	<b>CYP</b>	Cyprus
						<b>915</b>	<b>UAE</b>	United Arab Emirates

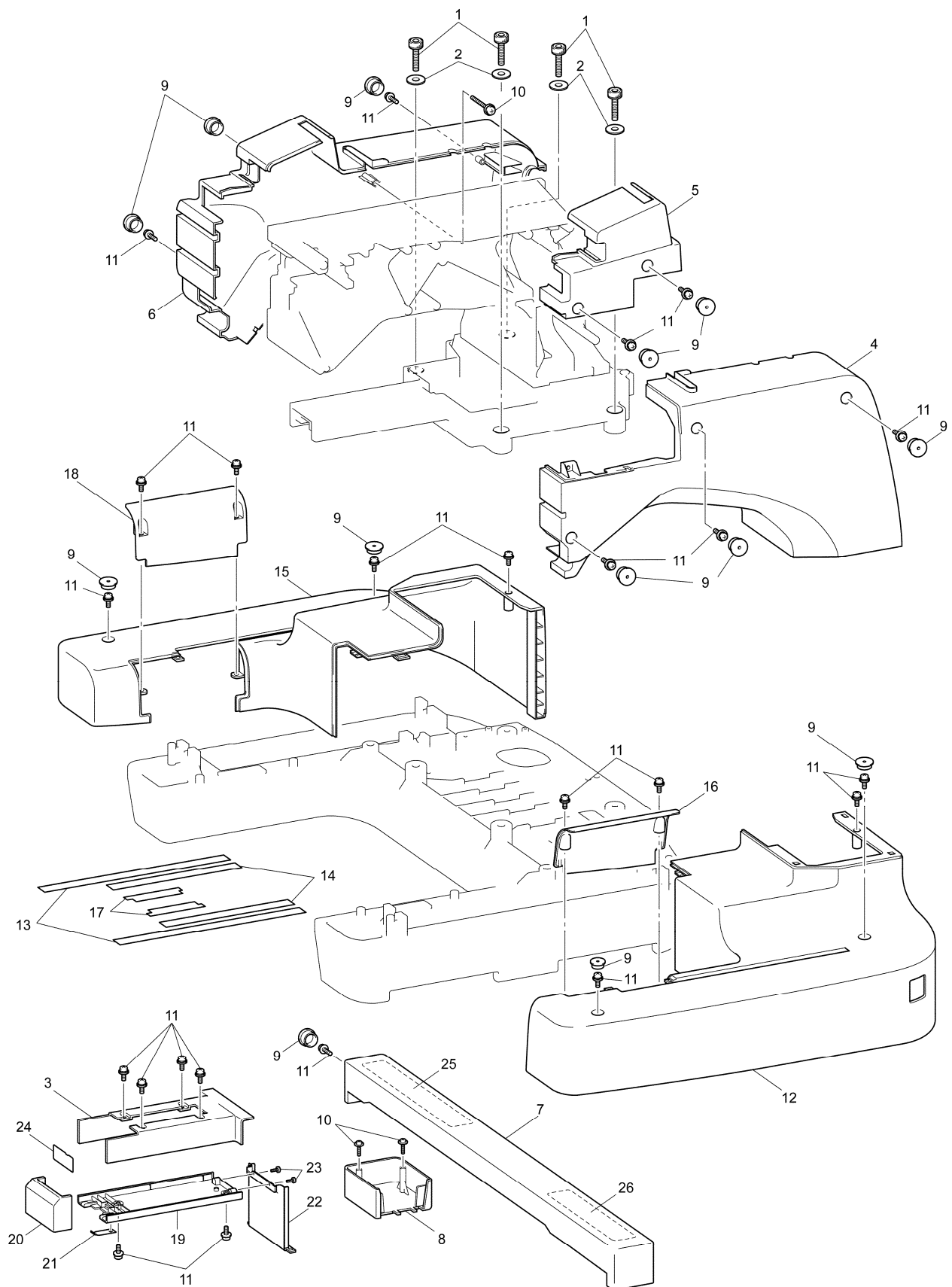
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**Note on parts:**

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

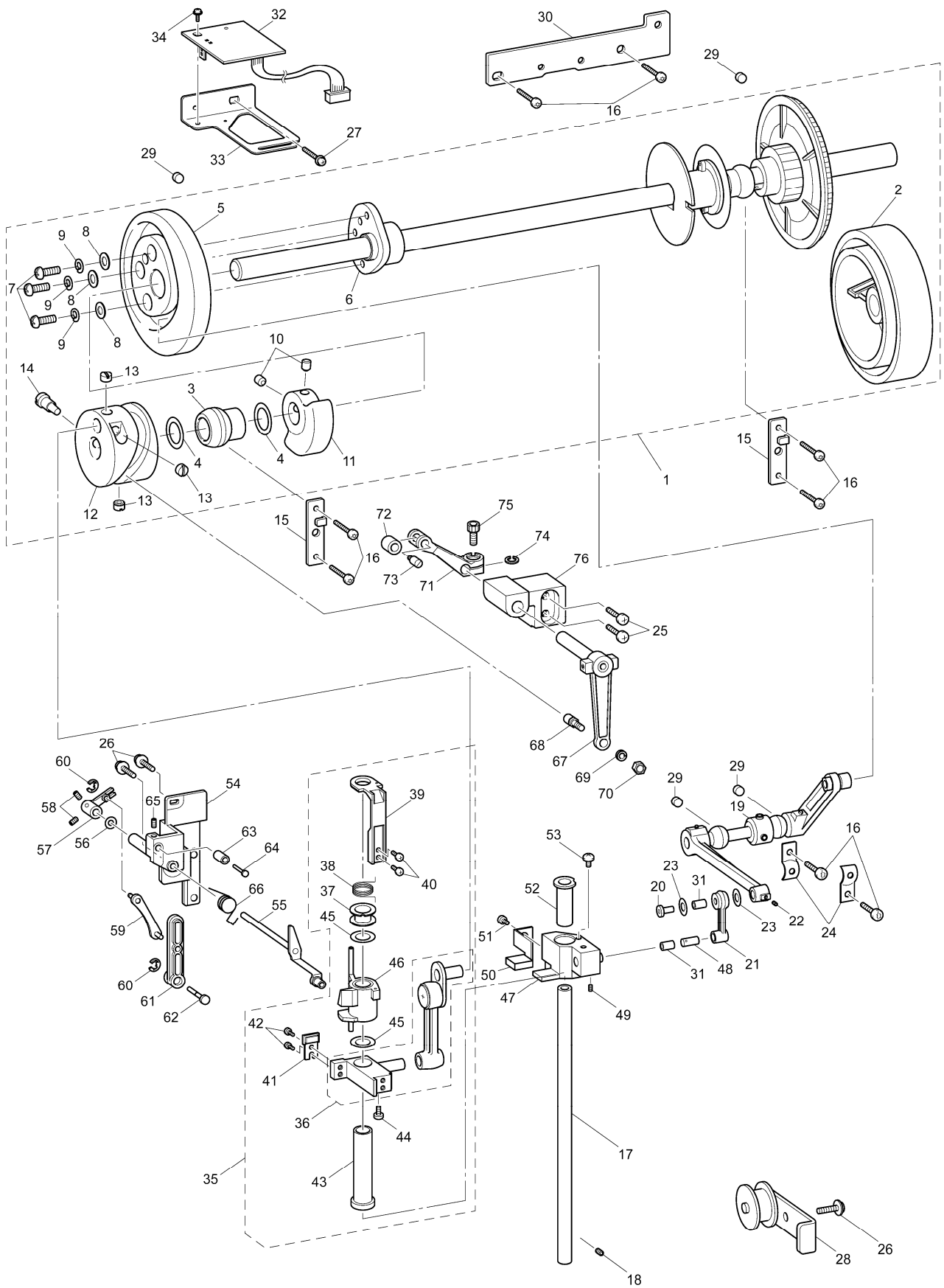
# (1) PRINCIPAL PARTS



## (1) PRINCIPAL PARTS

[illegible]

## (2) UPPER SHAFT MECHANISM

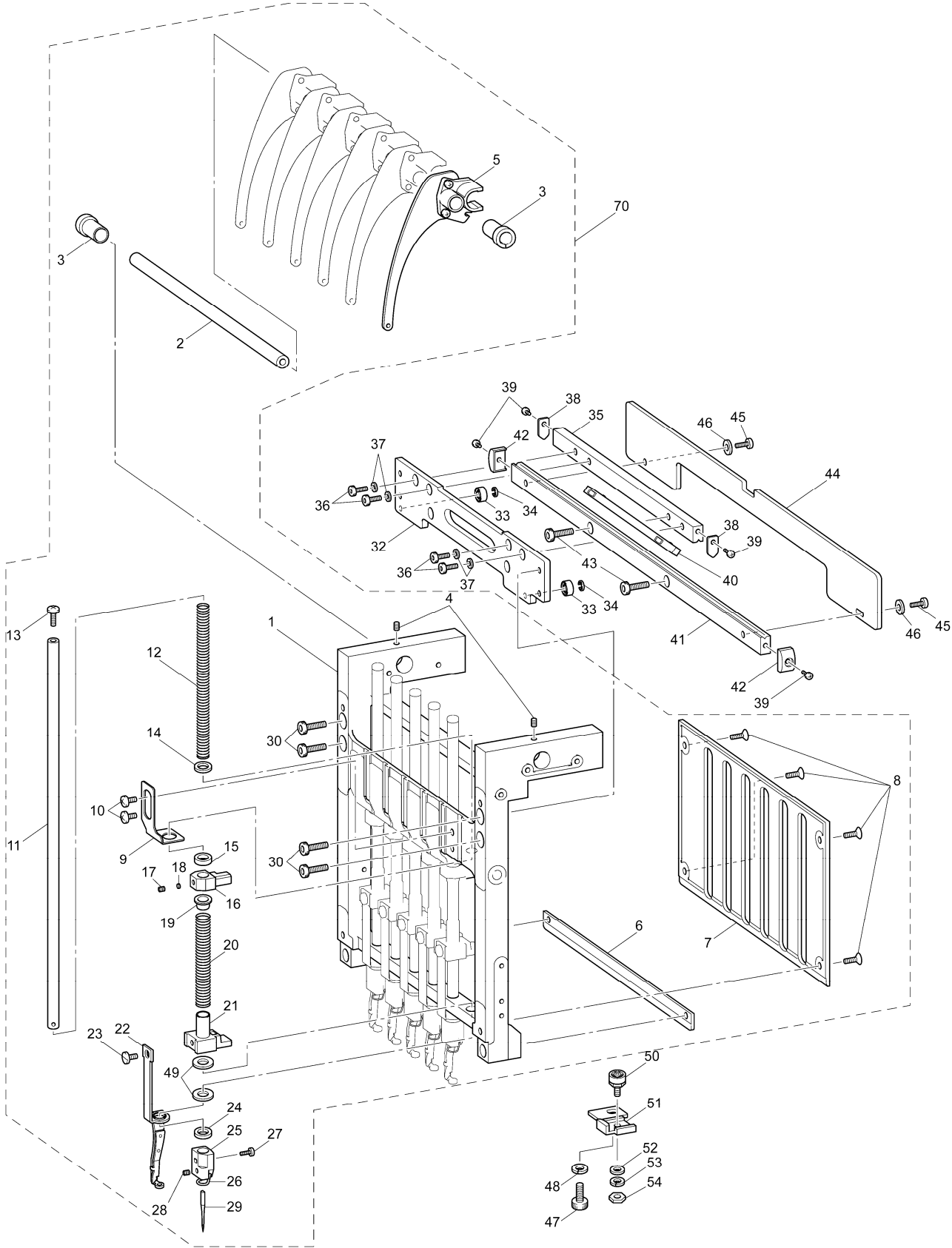


## (2) UPPER SHAFT MECHANISM

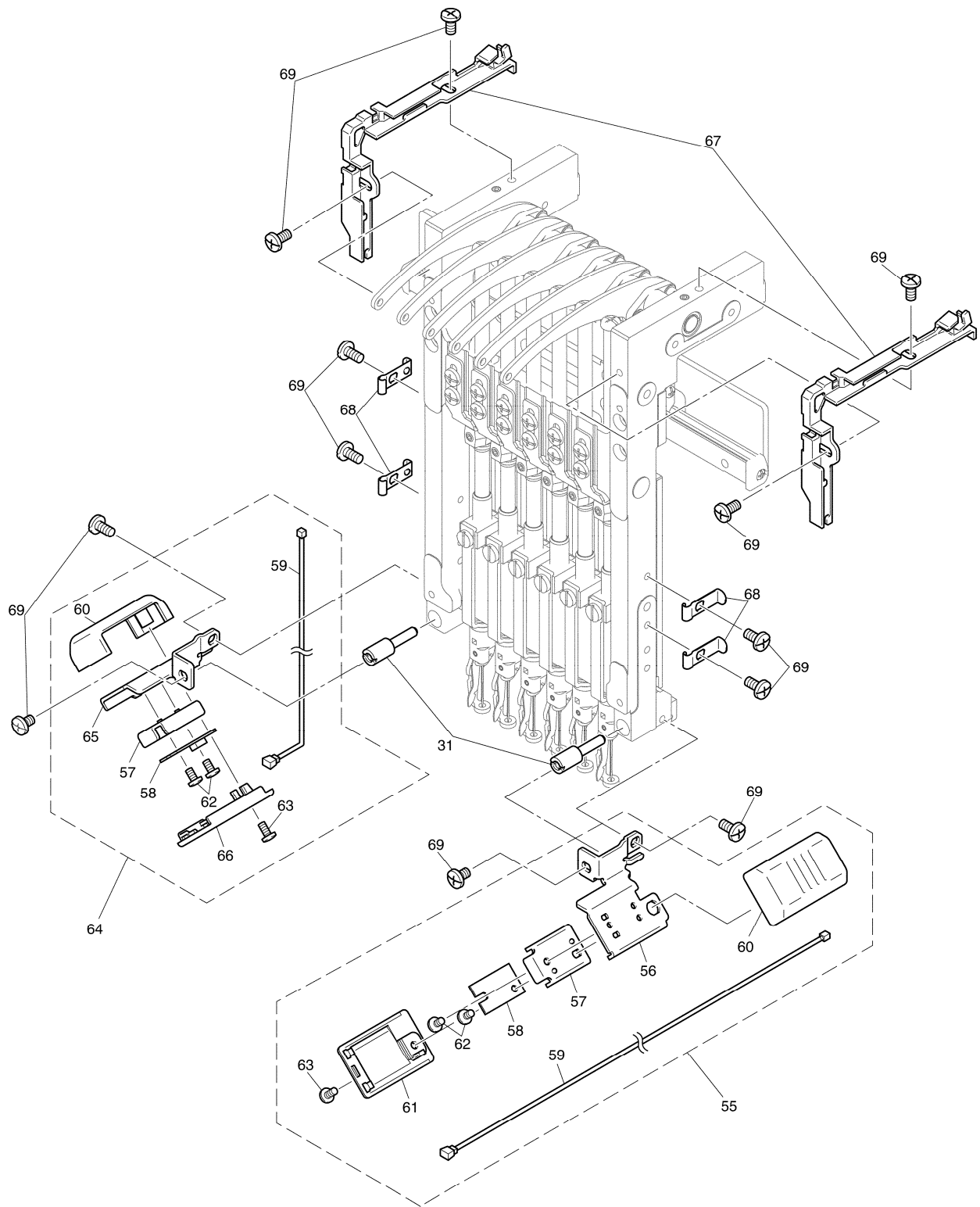
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE3702102	UPPER SHAFT SUPPLY ASSY		45	131976050	WASHER, THRUST	
2	XC5597152	PULLEY		46	XE7550001	JUMP BRACKET	
3	XC5603051	UPPER SHAFT METAL		47	XC5635151	P-FOOT VERTICAL BASE	
4	X55548050	WASHER, TRUST		48	XC5636151	P-FOOT VERTICAL PIN	
5	XC5605151	PRESSER FOOT CAM		49	014400432	SET SCREW, SOCKET (CP) M4X4	
6	XC5606051	PRESSER FOOT CAM COLLAR		50	XC5638151	PRESSER FOOT CUSHION BASE	
7	062401213	SCREW PAN M4X12		51	060300516	SCREW, BIND M3X5	
8	025040133	WASHER, PLAIN S 4		52	XC5637051	P-FOOT VERTICAL BUSH	
9	028040343	WASHER SPRING 3-4		53	008260304	SCREW, TRUSS M2.6X3	
10	014500632	SET SCREW SOCKET (CP) M5X6		54	XC5648051	J BASE ASSY	
11	XC5607051	BALANCER		55	XC5651051	J DRIVING LEVER ASSY	
12	XC5609051	THREAD TAKE-UP CAM		56	X53027050	WASHER	
13	XE1211001	SET SCREW (CP) SM6.35		57	XC5656051	J DIFFERENTIAL LEVER	
14	XC5610051	SCREW		58	014300432	SET SCREW, SOCKET (CP) M3X4	
15	XC6362051	METAL PRESSER		59	XC5657051	J LINK ASSY	
16	X57908052	TAPTITE, BIND S M4X10		60	048040346	RETAINING RING, E4	
17	XC5623051	BASE NEEDLE BAR		61	XC5661051	J SLIDE LEVER	
18	014500632	SET SCREW, SOCKET (CP) M5X6		62	XC5662051	J SLIDE LEVER SHAFT	
19	XC5624251	DRIVING SHAFT ASSY, P-FOOT		63	XC5663051	J CUSHION	
20	XC5632251	P-FOOT LEVER SHAFT		64	XC5664051	J CUSHION PIN	
21	XC5633251	CONNECTING ROD, P-FOOT		65	012300432	SET SCREW, SOCKET (FT) M3X4	
22	014400432	SET SCREW, SOCKET (CP) M4X4		66	XC5665051	J LEVER SPRING	
23	X50546050	WASHER, THRUST		67	XC5639051	DRIVING LEVER ASSY, T/TAKE-UP	
24	132421051	BUSHING PRESSER		68	XC5627051	ROLLER SHAFT ASSY	
25	060501216	SCREW, BIND M5X12		69	028050246	WASHER, SPRING 2-5	
26	0A5401006	SCREW, PAN (S/P WASHER) M4X10	1000028394	70	021500103	NUT, 1 M5	
27	138172051	SCREW, PAN (S/P WASHER) M4X10		71	XC5645051	DIFFERENTIAL LEVER, T/TAKE-UP	
28	XC6784051	TENSION PULLEY ASSY		72	107550002	ROLLER	
29	XC3183051	FELT		73	S32575001	THREAD TAKE-UP ROLLER PIN	
30	XD0767051	LED PCB PLATE		74	148782001	SPACER	
31	XZ0207051	LINK FELT, 3.3M		75	018501232	BOLT, SOCKET M5X12	
32	XC6136051	ASSY: MAIN SHAFT SENSOR		76	XC5646051	BEARING, T/TAKE-UP	
33	XC5666051	SENSOR HOLDER					
34	XC7564051	SCREW, PAN (S/P WASHER) M3X6					
35	XZ0319151	JUMP BRACKET ASSY					
36	XC7135051	CRANK ROD SET					
37	XC5616051	J SPRING COLLAR					
38	XC5617051	J SPRING					
39	XC5614051	J BRACKET					
40	062300416	SCREW, PAN M3X4					
41	XC5622051	J CUSHION BASE					
42	062260316	SCREW, PAN M2.6X3					
43	XC5621051	J VERTICAL BUSH					
44	008260304	SCREW, TRUSS M2.6X3					



**(3) NEEDLE BAR MECHANISM**



(3) NEEDLE BAR MECHANISM

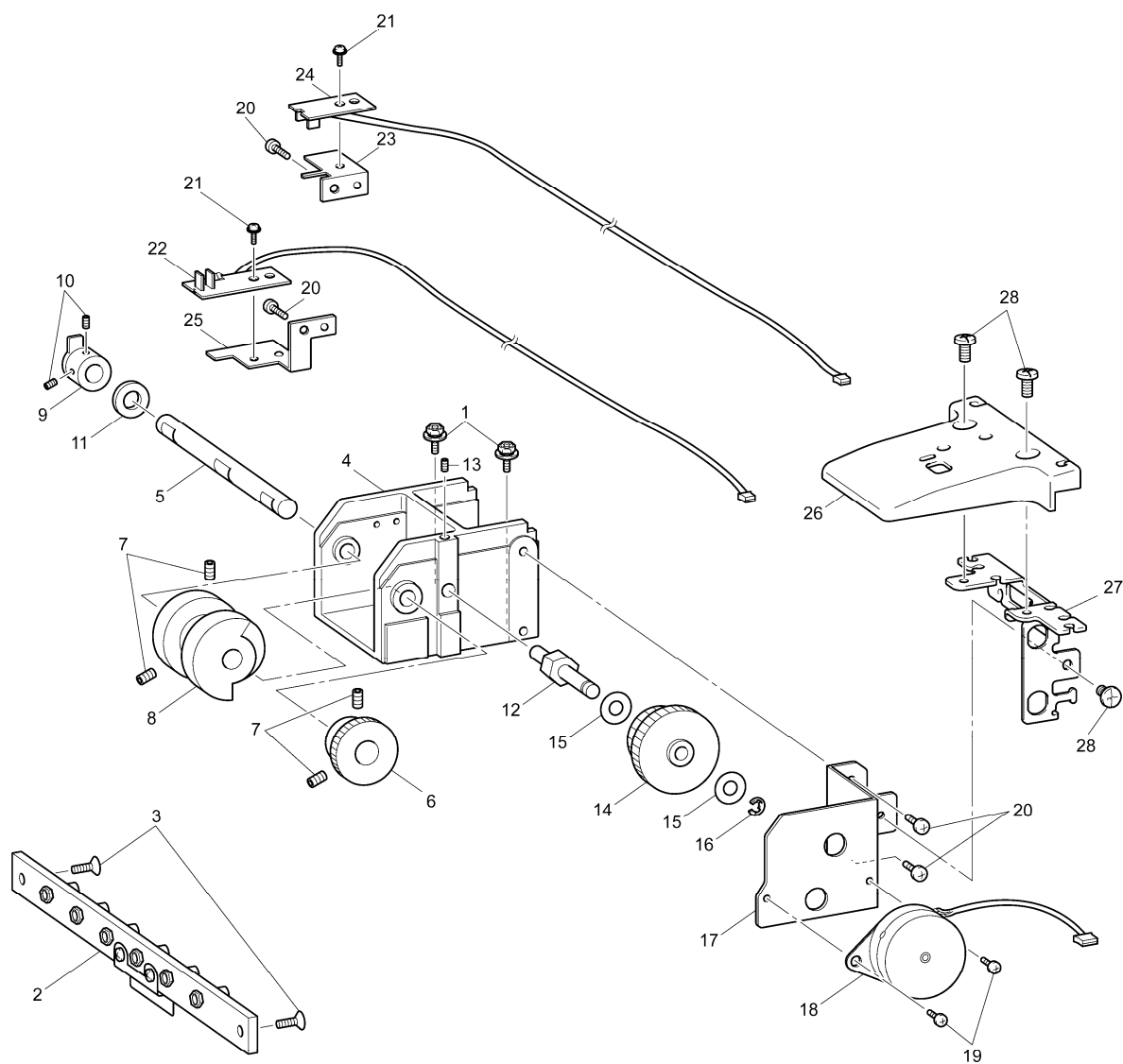


### (3) NEEDLE BAR MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4954251	NEEDLE BAR CASE ASSY		45	062400816	SCREW, PAN M4X8	
2	XC5671051	THREAD TAKE-UP SHAFT		46	025040236	WASHER, PLAIN M 4	
3	XC5672051	THREAD TAKE-UP BUSH		47	018501632	BOLT SOCKET M5X16	
4	012400432	SET SCREW, SOCKET (FT) M4X4		48	028050246	WASHER SPRING 2-5	
5	XC5673051	THREAD TAKE-UP LEVER ASSY		49	XC7249052	NEEDLE BAR FELT S	
6	XC5676051	CASE GUIDE, D		50	XC7472051	CASE POSITIONING SHAFT ASSY	
7	XC5677051	GUIDE RAIL, NEEDLE BAR		51	XC5702151	CASE POSITIONING PLATE	
8	004401003	SCREW, FLAT M4X10		52	025040236	WASHER PLAIN M 4	
9	XC5678151	TOP DEAD CENTER PLATE		53	028040246	WASHER SPRING 2-4	
10	060400616	SCREW, BIND M4X6		54	021400206	NUT 2 M4	
11	XC5679051	NEEDLE BAR		55	XE6260002	LED UNIT LEFT ASSY	
12	XC5680051	SPRING, NEEDLE BAR		56	XE6261001	LED BASE PLATE LEFT	
13	062500816	SCREW, PAN M5X8		57	XE6262001	LED LIGHT BASE	
14	118735002	WASHER		58	XE7036001	LED PCB SUPPLY ASSY	
15	S36153100	RUBBER, CUSHION		59	XE6206001	LEAD WIRE ASSY LED2	
16	XE1172001	NEEDLE BAR CLAMP		60	XE6263002	LED UPPER COVER	
17	014680432	SET SCREW, SOCKET SM4.37-40X4		61	XE6264001	LED LOWER COVER LEFT	
18	100507050	WASHER		62	060300516	SCREW BIND M3X5	
19	XC5682051	PRESSER FOOT SPRING COLLAR		63	X59629051	TAPTITE BIND B M3X10	
20	XC5683051	PRESSER FOOT SPRING		64	XE6266002	LED UNIT RIGHT ASSY	
21	XC5684051	PRESSER FOOT CLAMP		65	XE6267001	LED BASE PLATE RIGHT	
22	XC5685151	PRESSER FOOT ASSY		66	XE6265001	LED LOWER COVER RIGHT	
23	0A2300606	SCREW PAN (P WASHER) M3X6		67	XE6268101	LED CORD GUIDE	
24	XC5689051	PRESSER FOOT CUSHION		68	XE6269101	LED CORD CLAMP	
25	XC5690051	THREAD GUIDE, NEEDLE BAR		69	060400816	SCREW BIND M4X8	
26	XC7020051	THREAD GUIDE		70	XE2882201	NEEDLE BAR UNIT ASSY	
27	XC7021052	SCREW SM 2.38					
28	016300436	SET SCREW, SOCKET (CN) M3X4					
29	XC5691011	NEEDLE HAX130 EBBR					
30	018401632	BOLT, SOCKET M4X16					
31	XC9969151	STUD BOLT, M4					
32	XC5693051	CASE BRACKET ASSY					
33	070694809	BALL BEARING RADIAL 694ZZ					
34	048030346	RETAINING RING, E3					
35	XC5696051	CASE GUIDE, US					
36	018400832	BOLT, SOCKET M4X8					
37	XC7406051	WASHER					
38	XC5697051	SLIDE ROLLER STOPPER					
39	062300416	SCREW, PAN M3X4					
40	XC5698051	SLIDE ROLLER					
41	XC5699051	CASE GUIDE, UL					
42	XC5700051	CASE GUIDE COVER, UL					
43	018401232	BOLT, SOCKET M4X12					
44	XC5701051	THREAD TAKE-UP GUIDE					



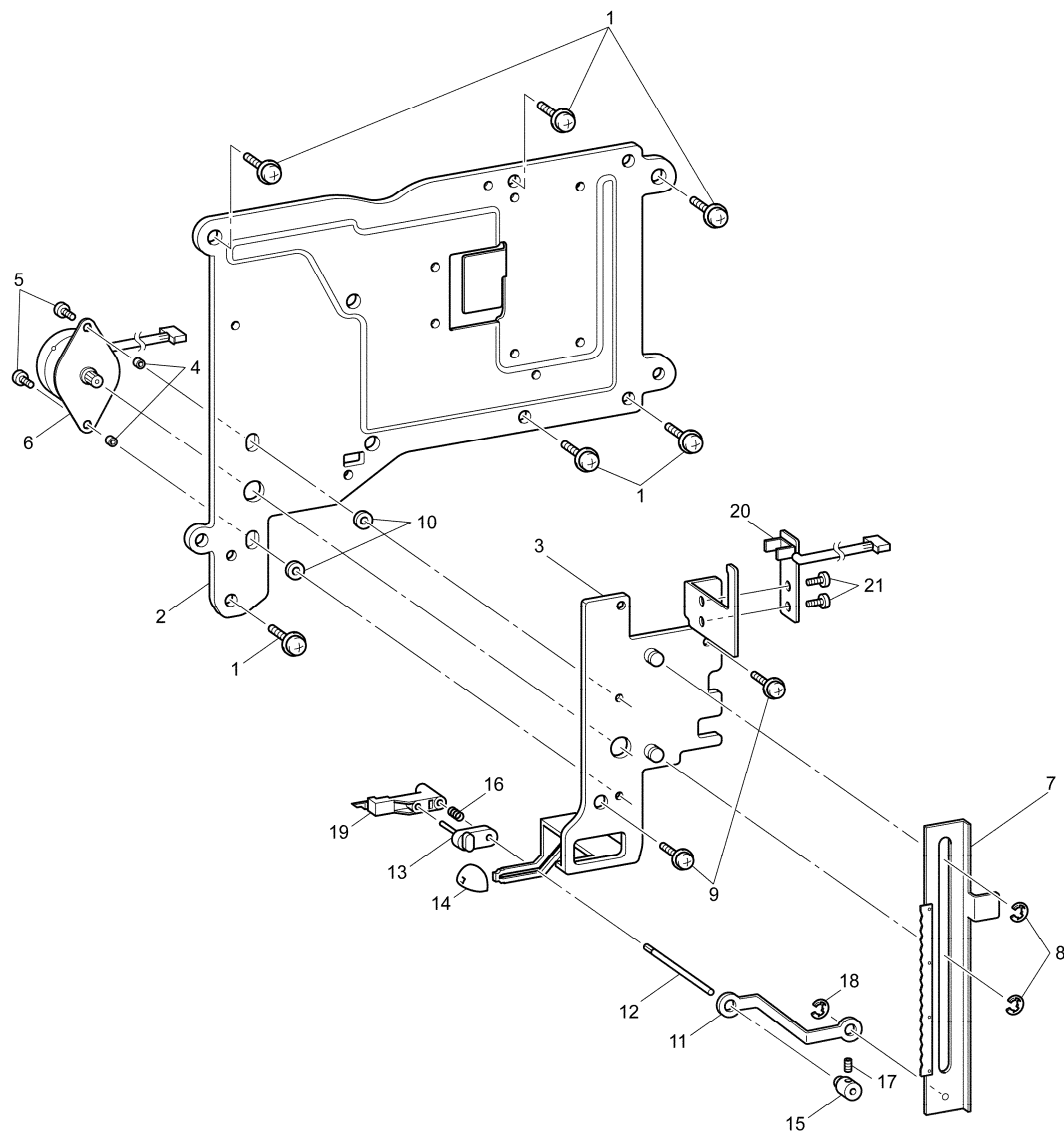
## (4) NEEDLE BAR CHANGE MECHANISM



#### (4) NEEDLE BAR CHANGE MECHANISM

[illegible]

## (5) THREAD GUIDE MECHANISM

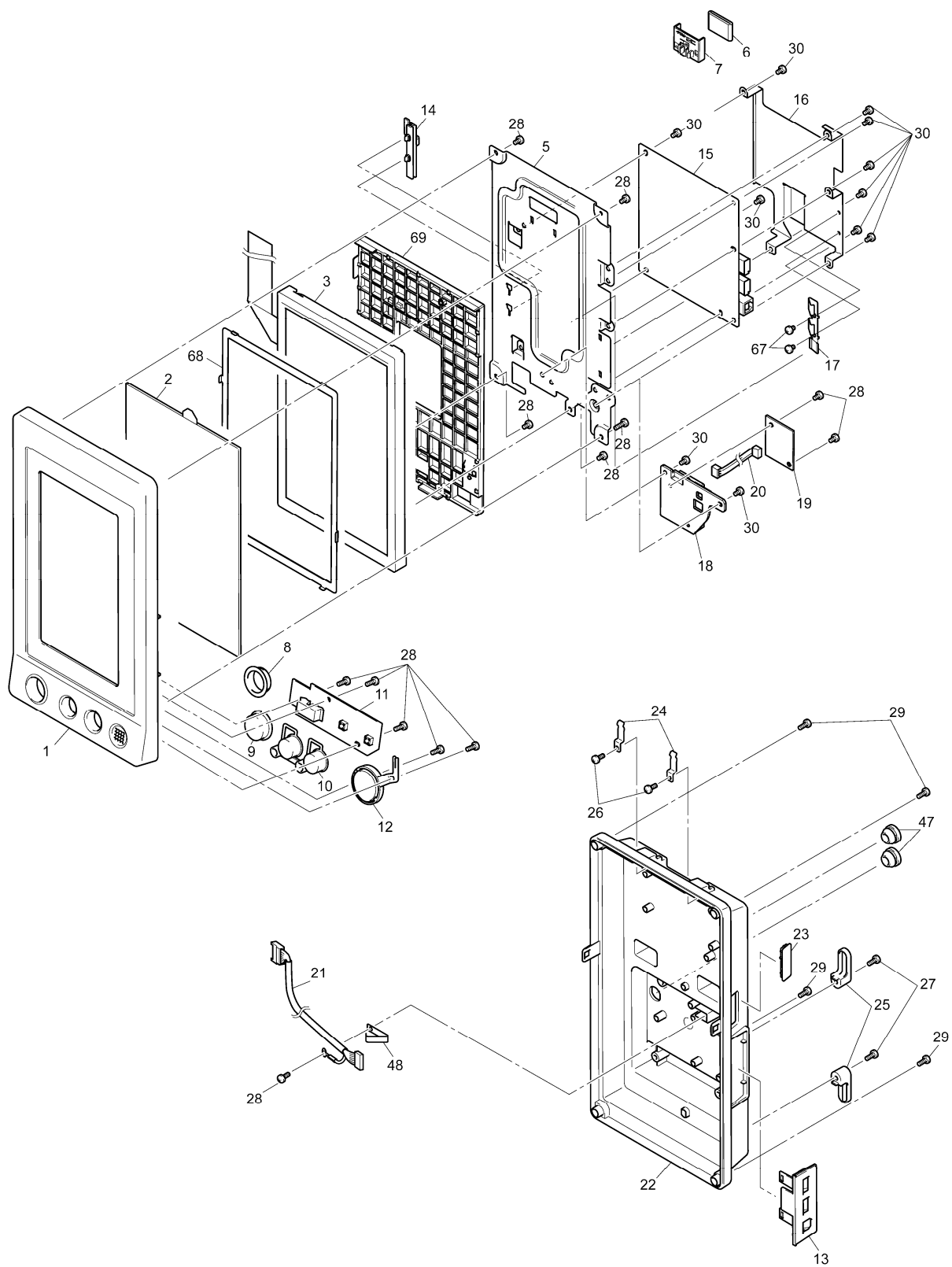


## (5) THREAD GUIDE MECHANISM

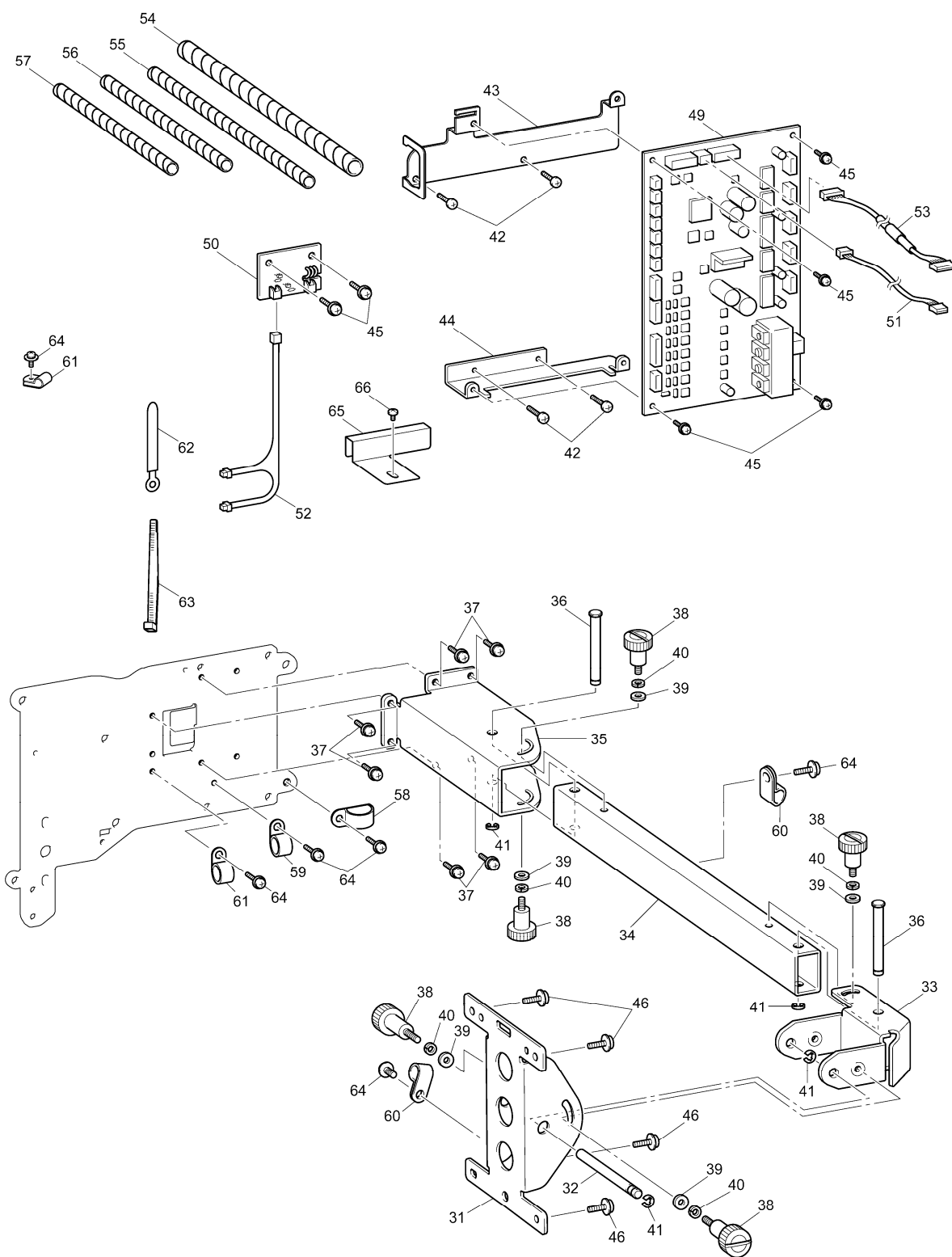
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## (6) ELECTRONIC PARTS



## (6) ELECTRONIC PARTS

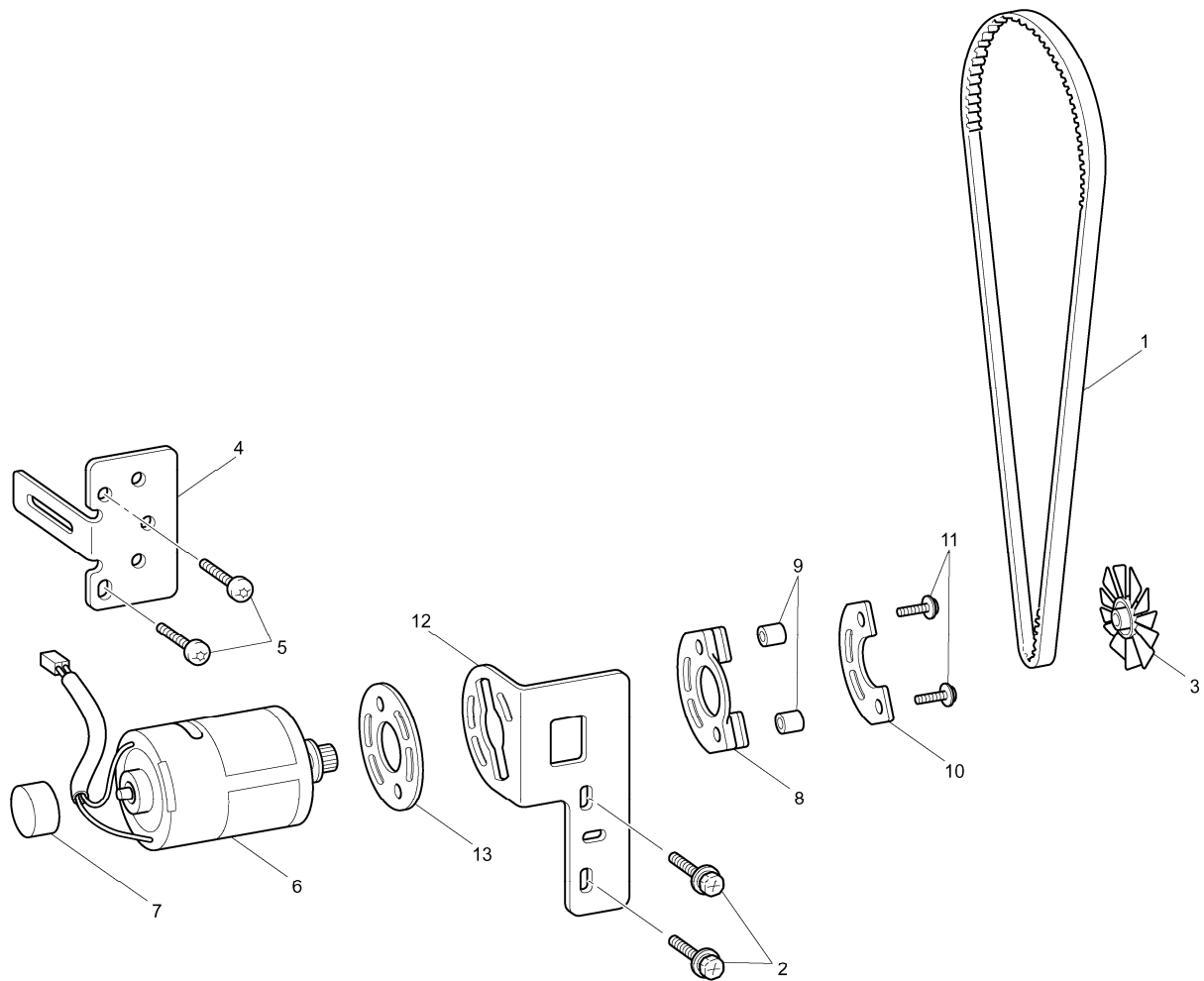


## (6) ELECTRONIC PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE6355002	PANEL FRONT COVER BADGE ASSY		43	XC5756051	BOARD HOLDER U	
2	XE6294001	TOUCH PANEL: TP-3686S3F0		44	XC5757051	BOARD HOLDER D	
3	XF0077101	LCD SUPPLY ASSY	1000027395	45	XC7564051	SCREW, PAN (S/P WASHER) M3X6	
4	XF0341004	FLEXIBLE FLAT CABLE:SML2CD-50	1000027395	46	087411416	TAPTITE, CUP B M4X14	
5	XE6228101	PCB BASE PLATE		47	XC7233051	CORD BUSHING 5P-4	
6	XE9920001	FERRITE CORE:FSRC310200RN000T		48	XE6247001	GROUND SPRING	
7	XE9963001	FERRITE HOLDER WIDE		49	XC7396251	SUPPLY ASSY: MAIN PCB	1000027580
8	XE6230001	SS BUTTON GUIDE		50	XE6154001	LED DRIVE PCB ASSY	
9	XE6232101	SS BUTTON		51	XE6207001	LEAD WIRE ASSY LED DRIVE	
10	XE6234002	OPERATION BUTTON		52	XE7533001	LEAD WIRE ASSY LED1	
11	XE6149001	SS PCB ASSY		53	XC6198051	LEAD WIRE ASSY: HEAD	
12	XE6236001	SPEAKER SET		54	XC5069051	SPIRAL TUBE A	
13	XE6238001	USB COVER		55	XC5073051	SPIRAL TUBE B	
14	XE6240001	BOARD SUPPORTER		56	XC5078051	SPIRAL TUBE C	
15	XF1343001	PANEL PCB SUPPLY ASSY THAI (THA)	1000027316	57	XC6407051	SPIRAL TUBE D	
	XF1441001	PANEL PCB SUPPLY ASSY CHN (CHN)	1000027316	58	XZ0201051	CORD CLAMP: WL-5/8	
	XF0079001	PANEL PCB SUPPLY ASSY (OTHER)		59	XC5243051	CORD CLAMP: NK-5N	
16	XE6241001	PANEL PCB CASE		60	XC5243052	CORD CLAMP: NK-5N	
17	XE5267001	GROUND PLATE USB		61	S10243000	CORD HOLDER: NK-3N	
18	XE9964001	PCB HOLDER ASV RELAY		62	T31049001	COATING CLIP CS-6	
19	XE9813001	BACK LIGHT DRIVE PCB ASSY		63	X53169050	BAND	
20	XE9919001	LEAD WIRE ASSY:X2 PR-E LED BL		64	0A5401006	SCREW, PAN (S/P WASHER) M4X10	1000028394
21	XE9912001	LEAD WIRE ASSY:PANEL		65	XC5157051	PROTECT SHEET	
22	XE6243201	PANEL REAR COVER		66	060400516	SCREW, BIND M4X5	
23	XE6244001	CARD COVER		67	060300416	SCREW BIND M3X4	
24	XE6246001	PEN HOLDER		68	XE9966101	ELECTRIC STATIC PREVENTER	1000027461
25	XD0761051	USB CORD HOLDER		69	XE9967001	LCD SPACER	
26	136681051	TAPTITE, BIND B M3X8					
27	X59629051	TAPTITE, BIND B M3X10					
28	136681051	TAPTITE, BIND B M3X8					
29	X59629051	TAPTITE, BIND B M3X10					
30	060300516	SCREW BIND M3X5					
31	XE6259001	PANEL HOLDER					
32	XC5747051	OPERATION PANEL HOLDER SHAFT					
33	XD0664051	OPERATION PANEL LEVER A					
34	XE7022001	OPERATION PANEL LEVER B					
35	XD0666151	OPERATION PANEL LEVER C					
36	XC5751051	OPERATION PANEL LEVER SHAFT					
37	0A5400806	SCREW, PAN (S/P WASHER) M4X8					
38	XC5553051	THUMB BOLT M4 L					
39	026040236	WASHER, PLAIN M 4					
40	028040246	WASHER, SPRING 2-4					
41	048060346	RETAINING RING, E6					
42	X57908052	TAPTITE, BIND S M4X10					



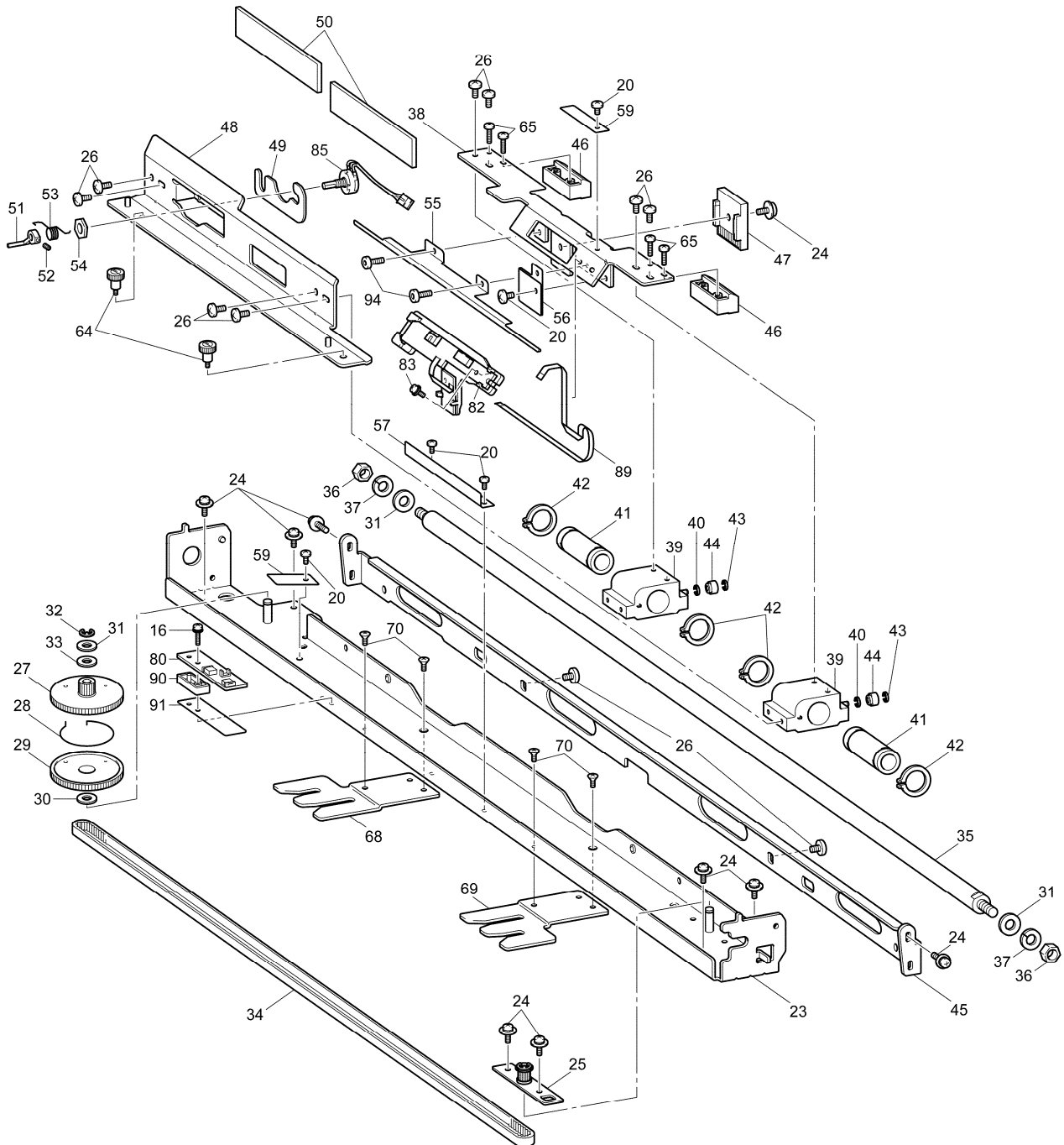
## (7) MOTOR UNIT



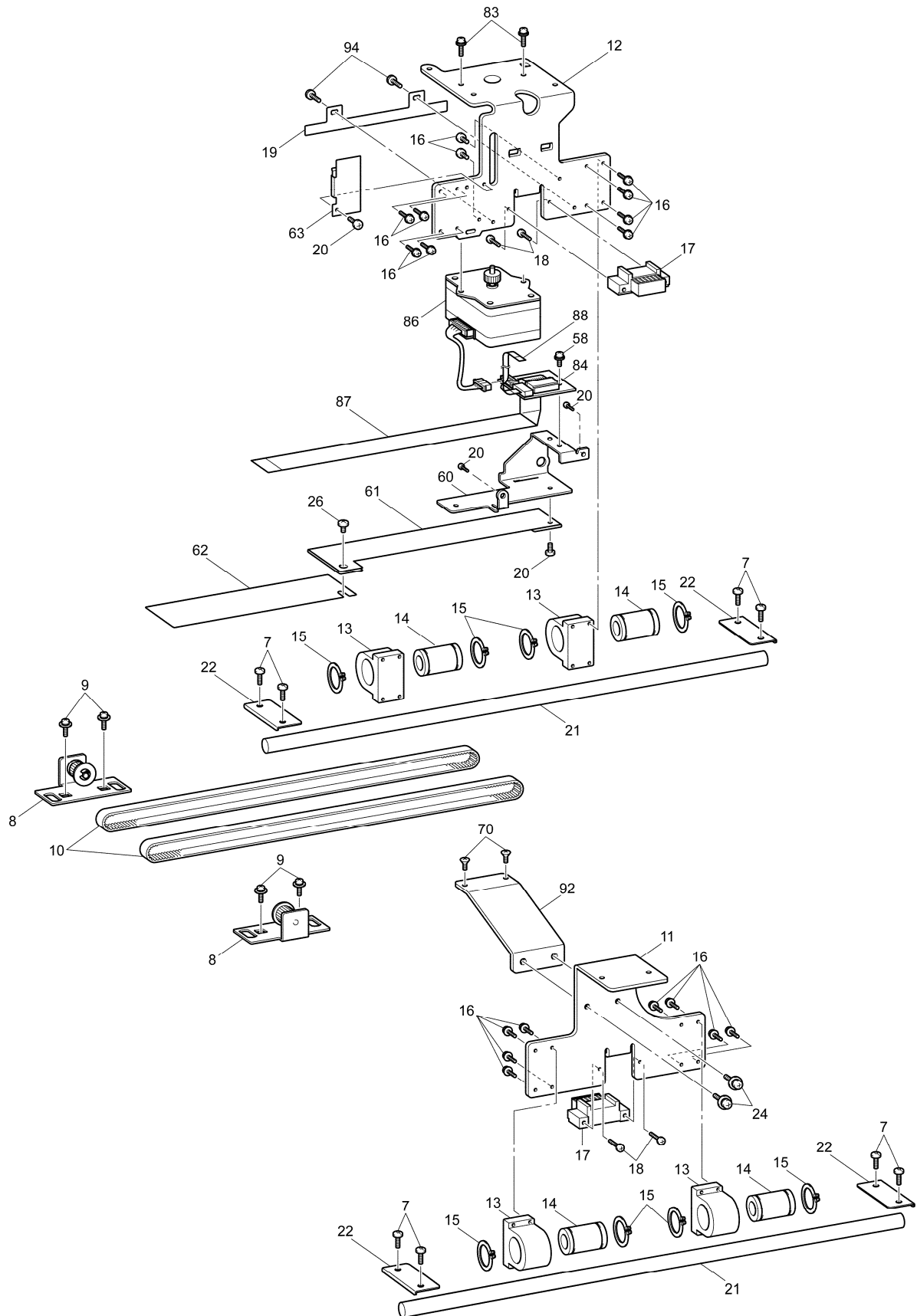
## (7) MOTOR UNIT

[illegible]

## (8) FEED MECHANISM

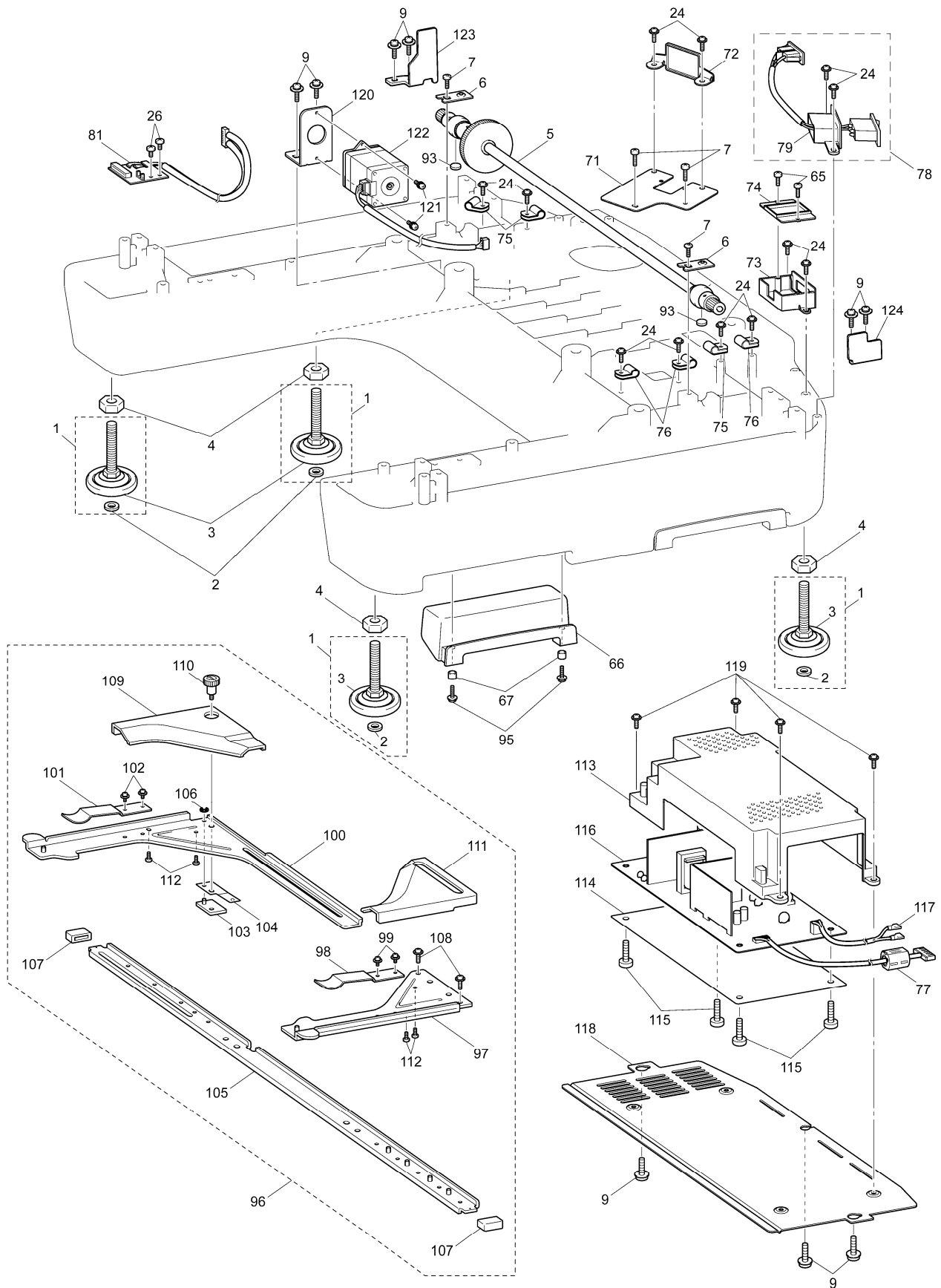


## (8) FEED MECHANISM





## (8) FEED MECHANISM



## (8) FEED MECHANISM

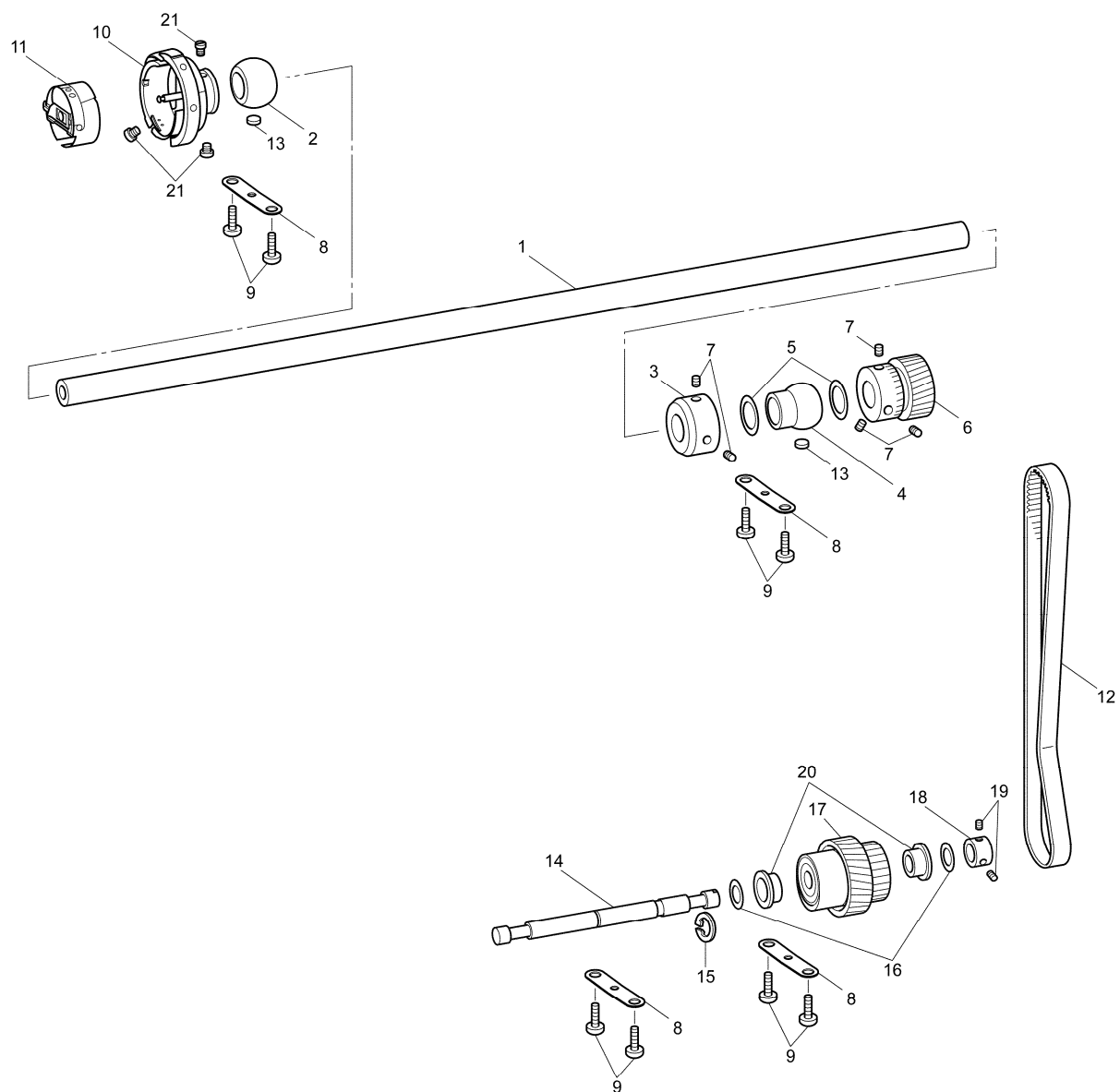
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XD0747051	ADJUST BOLT M8		45	XC6221051	X FEED FRAME B	
2	XD0751051	WASHER		46	XC6218051	Y FRAME SPACER	
3	XD0752051	RUBBER CUSHION		47	XC5798051	X BELT PRESSER	
4	021080206	NUT, 2 M8		48	XC5799151	X CARRIAGE A ASSY	
5	XC5767151	Y DRIVING SHAFT ASSY		49	XE2313001	PT METER PLATE	
6	X52478051	BUSHING PRESSER		50	XE8211001	X CARRIAGE SLIDING SHEET	
7	X57908052	TAPTITE, BIND S M4X10		51	XC5801051	HOOP LEVER	
8	XC5771051	Y TENSION PLATE SET		52	012300632	SET SCREW, SOCKET (FT) M3X6	
9	0A5401006	SCREW, PAN (S/P WASHER) M4X10		53	XC5802051	SPRING	
10	XC5775051	T BELT B60S3M579		54	X52569001	NUT	
11	XC5776051	Y CARRIAGE R		55	XC5803051	X SENSOR DOG	
12	XC5777051	Y CARRIAGE L		56	XC5804051	X CABLE FIXING SHEET A	
13	XC5779051	BEARING CASE Y		57	XC5805051	X CABLE FIXING SHEET B	
14	XC5780051	BEARING 10, LINER		58	XC7564051	SCREW, PAN (S/P WASHER) M3X6	
15	048190142	RETAINING RING, EXTERNAL C19		59	XC5806051	X CABLE FIXING SHEET C	
16	0A4301006	SCREW, PAN (S/P WASHER) M3X10		60	XC5807051	PCB SET PLATE	
17	XC5781151	Y BELT PRESSER		61	XC5808051	Y CABLE PROTECTION SHEET A	
18	085311416	TAPTITE, BIND P M3X14		62	XC6121051	Y CABLE PROTECTION SHEET B	
19	XC5782051	Y SENSOR DOG		63	XC5809151	CODE GRIP	
20	060300416	SCREW, BIND M3X4		64	XC5817051	SCREW, KNOB M4S	
21	XC5783051	Y GUIDE SHAFT		65	X59629051	TAPTITE, BIND B M3X10	
22	XC5784151	FIXED Y SHAFT PLATE		66	XC5834051	HANDLE	
23	XC5785051	FEED FRAME ASSY		67	XC5835051	BUSH 4X4	
24	0A5400806	SCREW, PAN (S/P WASHER) M4X8		68	XE2319001	CYLINDER CONNECTION L	
25	XA9657051	TENSION PULLEY ASSY		69	XE2320001	CYLINDER CONNECTION R	
26	060400616	SCREW, BIND M4X6		70	061300616	SCREW, FLAT M3X6	
27	XC3227001	Y DRIVING GEAR PULLEY A		71	XC5838051	USB PCB HOLDER	
28	XC3194051	SPRING FOR GEAR		72	XE6306002	USB PCB COVER	
29	XC3192001	Y DRIVING GEAR PULLEY B		73	XC5839152	INLET COVER	
30	X50546050	WASHER, THRUST		74	XC6072051	INLET COVER LID	
31	XE0863051	WASHER, M6		75	XA8837051	CORD CLAMP	
32	048040343	RETAINING RING, E4		76	XA7678051	CORD CRAMP	
33	X53838051	WASHER		77	XE7045001	FERRITE CORE: LF0930A	
34	XC5788051	T BELT B60S796		78	XC6201052	ASSY: POWER SW (USA, CAN, MEX)	
35	XC5789051	X GUIDE SHAFT			XC5644052	ASSY: POWER SW EC (OTHER)	
36	021060206	NUT, 2 M6		79	XC5840054	SWITCH HOLDER	
37	028060246	WASHER, SPRING 2-6		80	XC6146051	ASSY: X AREA SENSOR	
38	XC5790051	X CARRIAGE B		81	XC6148051	ASSY: Y AREA SENSOR	
39	XC5792051	BEARING CASE X ASSY		82	XE1808001	MAGNET PCB ASSY	
40	048040343	RETAINING RING, E4		83	0A4300806	SCREW PAN (S/P WASHER) M3X8	
41	XC6222051	BEARING 12 LINER		84	XC6171051	ASSY: CONNECT PCB	
42	048210142	RETAINING RING, EXTERNAL C21		85	XC6177051	ASSY: HOOP SENSOR	
43	048040343	RETAINING RING, E4		86	XC6182051	ASSY: X MOTOR	
44	XC5796051	X ROLLER		87	XC6189051	FFC: SML2CD-Y	

## (8) FEED MECHANISM

No.	CODE	NAME	REMARKS
88	XC6190051	FFC: SML2CD-C	
89	XC6191051	FFC: SML2CD-X	
90	XC6219151	X FRAME SPACER	
91	XE2281001	INSULATION SHEET	
92	XC6500051	Y CARRIAGE RB	
93	XC3183051	FELT	
94	018300532	BOLT, SOCKET M3X5	
95	XC7077051	SCREW 3X10	
96	XD0637052	TUBULAR ROUND ARM SUPPLY ASSY	
97	XC5819051	TUBULAR ROUND ARM R ASSY	
98	XC7076051	SPRING, PLATE	
99	XC7644051	SCREW, PAM (S/P WASHER) M3X5	
100	XC5823051	TUBULAR ROUND ARM L ASSY	
101	XC7076051	SPRING, PLATE	
102	XC7644051	SCREW, PAM (S/P WASHER) M3X5	
103	XC5827051	GUIDE PLATE ASSY	
104	XC5826051	SPRING PLATE	
105	XC5813051	HOOP STAY ASSY	
106	048030346	RETAINING RING, E3	
107	XC5816051	RUBBER	
108	0A5400806	SCREW, PAN (S/P WASHER) M4X8	
109	XC5841052	TUBULAR ARM COVER L	
110	XC5553051	THUMB BOLT M4 L	
111	XC5842052	TUBULAR ARM COVER R	
112	136681051	TAPTITE, BIND B M3X8	
113	XC5832251	POWER UNIT COVER	
114	XC5833051	INSULATION PLATE	
115	085311415	TAPTITE, BIND B M3X14	
116	XE7038001	POWER PCB SUPPLY ASSY: 100 (USA, CAN, BRA, MEX, <span style="color: red;">TWN</span> )	
	XE7039001	POWER PCB SUPPLY ASSY: 200 (OTHER)	
117	XC6209051	LEAD WIRE ASSY: POWER	
118	XC5831051	POWER UNIT STAY	
119	0A5401206	SCREW, PAN (S/P WASHER) M4X12	
120	XC5810051	Y MOTOR STAY	
121	0A4300605	SCREW, PAN (S/P WASHER) M3X6	
122	XC6183051	ASSY: Y MOTOR	
123	<span style="color: red;">XE7433001</span>	<span style="color: red;">BELT SUPPORT L</span>	<span style="color: red;">1000028031</span>
124	<span style="color: red;">XE7434001</span>	<span style="color: red;">BELT SUPPORT R</span>	<span style="color: red;">1000028031</span>



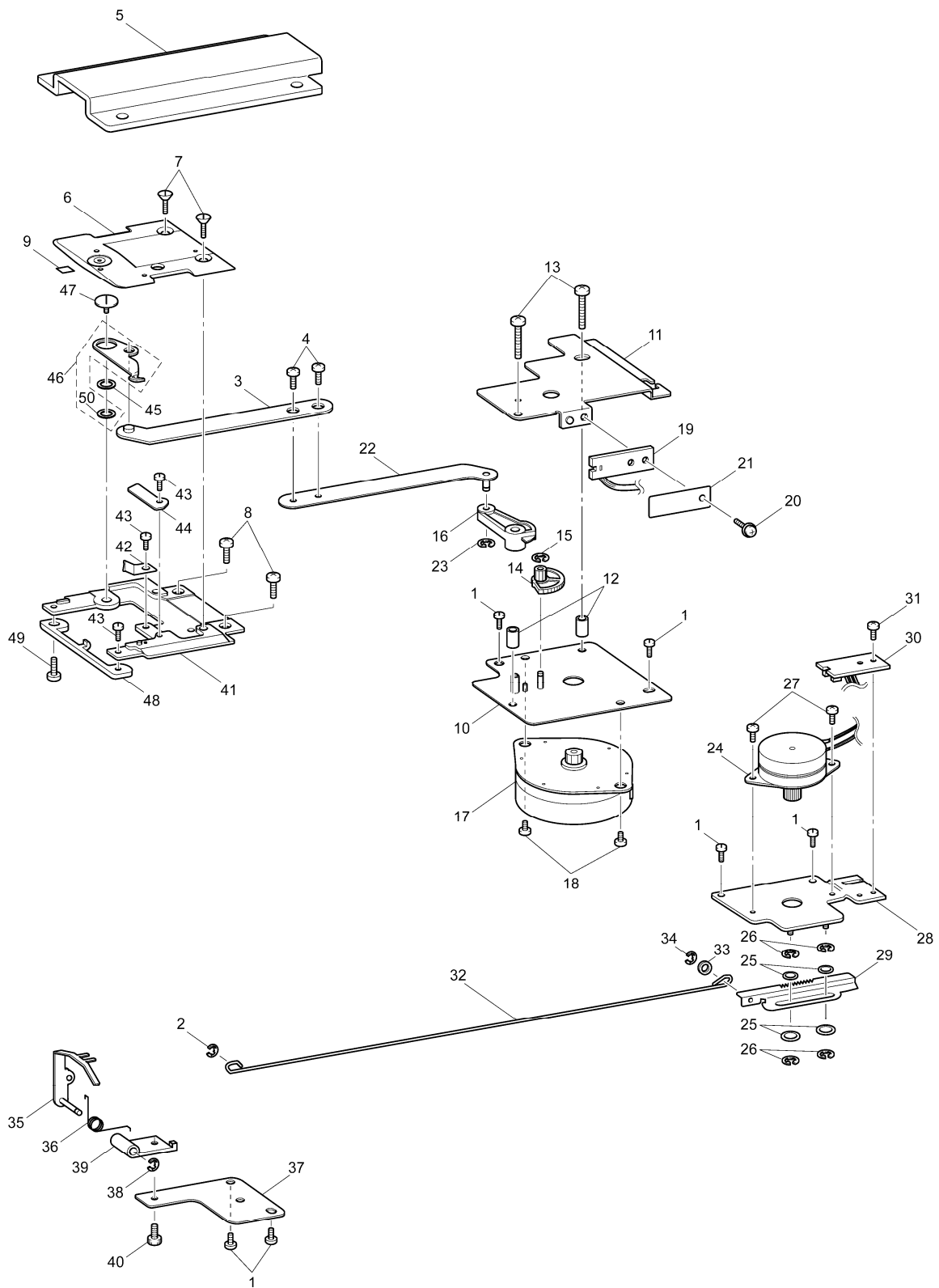
## (9) LOWER SHAFT MECHANISM



## (9) LOWER SHAFT MECHANISM

[illegible]

## (10) THREAD CUTTING MECHANISM

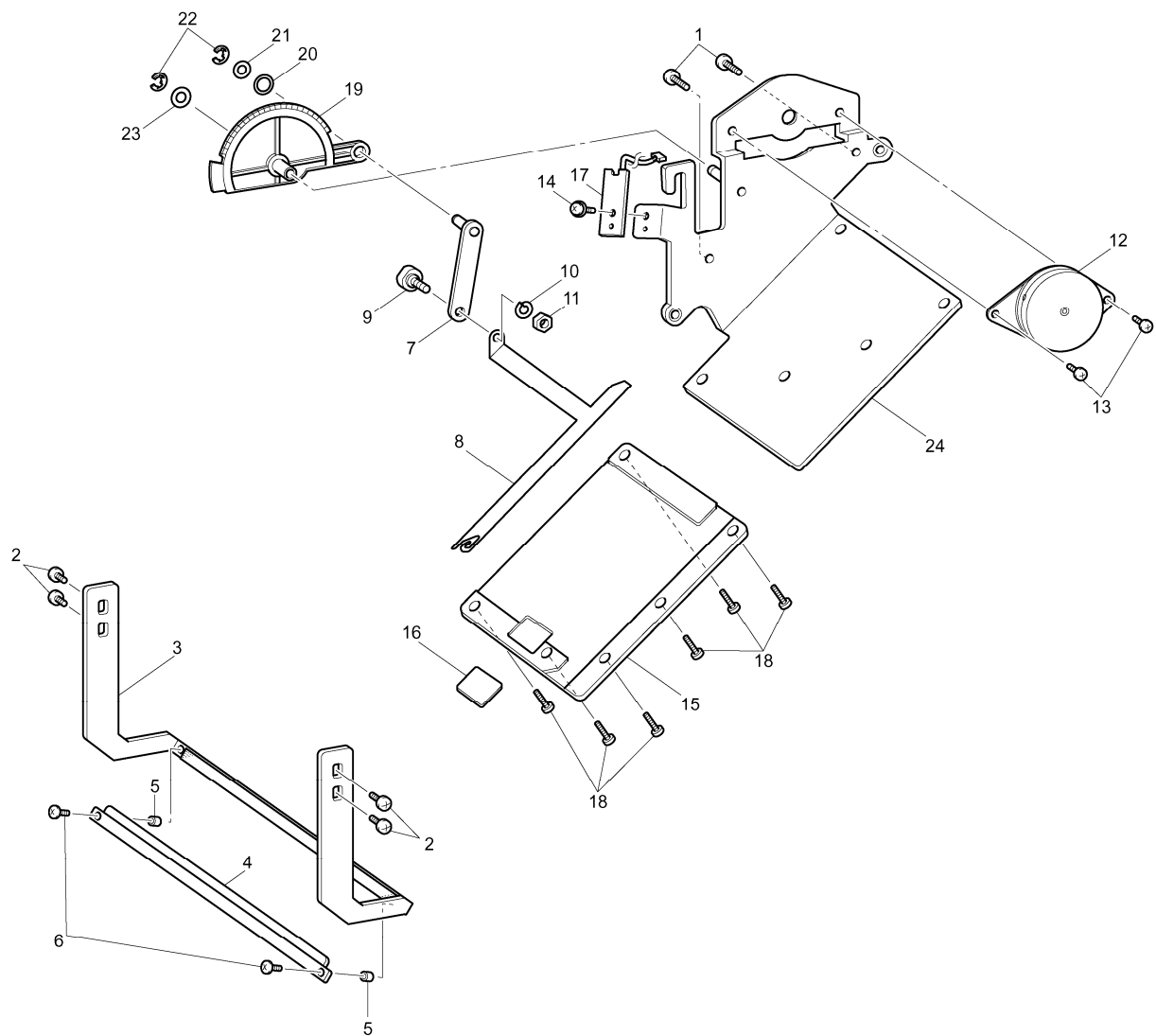


## (10) THREAD CUTTING MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	060400616	SCREW, BIND M4X6		45	S32476001	COLLAR, M-KNIFE	
2	048020346	RETAINING RING, E2		46	XC6908151	MOVABLE KNIFE SUPPLY ASSY	
3	XC5871051	CUTTER LINK ASSY		47	S32475001	SCREW, M4	
4	060300416	SCREW, BIND M3X4		48	XC5879051	ROTARY HOOK STOPPER	
5	XC5874051	BED COVER		49	018300636	BOLT, SOCKET M3X6	
6	XE1142001	NEEDLE PLATE		50	XE1845001	MOVABLE KNIFE SPACER	
7	XC6404051	SCREW, FLAT M4					
8	062400816	SCREW, PAN M4X8					
9	XC5984051	FELT					
10	XC5858051	CT MOTOR BRACKET ASSY					
11	XC5863051	CUTTER BRACKET					
12	XC5864051	COLLAR					
13	000401605	SCREW, BIND M4X16					
14	XC5865051	INITIAL GEAR					
15	048020346	RETAINING RING, E2					
16	XC5866051	LEVER GEAR					
17	XC6184051	ASSY: TH CUTTER MOTOR					
18	060300416	SCREW, BIND M3X4					
19	XC6152051	ASSY: TH CUTTER SENSOR					
20	XC7564051	SCREW, PAN (S/P WASHER) M3X6					
21	XE7791001	INSULATION SHEET					
22	XC5868051	LEVER LINK ASSY					
23	048040346	RETAINING RING, E4					
24	XC6187051	ASSY: PICKER MOTOR					
25	026030136	WASHER, PLAIN S 3					
26	048020346	RETAINING RING, E2					
27	060300416	SCREW, BIND M3X4					
28	XC5510051	PK MOTOR BRACKET ASSY					
29	XC5513151	RACK ASSY					
30	XC6161051	ASSY: PICKER SENSOR					
31	XC7564051	SCREW, PAN (S/P WASHER) M3X6					
32	XC5856051	PICKER LINK					
33	026030136	WASHER, PLAIN S 3					
34	048020346	RETAINING RING, E2					
35	XC5849151	PICKER ASSY					
36	XC5853051	PICKER SPRING					
37	XC5854051	PICKER BRACKET					
38	048020343	RETAINING RING, E2					
39	XC6634151	PICKER HOLDER					
40	018300532	BOLT, SOCKET M3X5					
41	XC5876051	NEEDLE PLATE BASE ASSY					
42	XC6230051	THREAD HOLDING PLATE					
43	XC5881051	SCREW					
44	XC5882051	FIXED KNIFE					



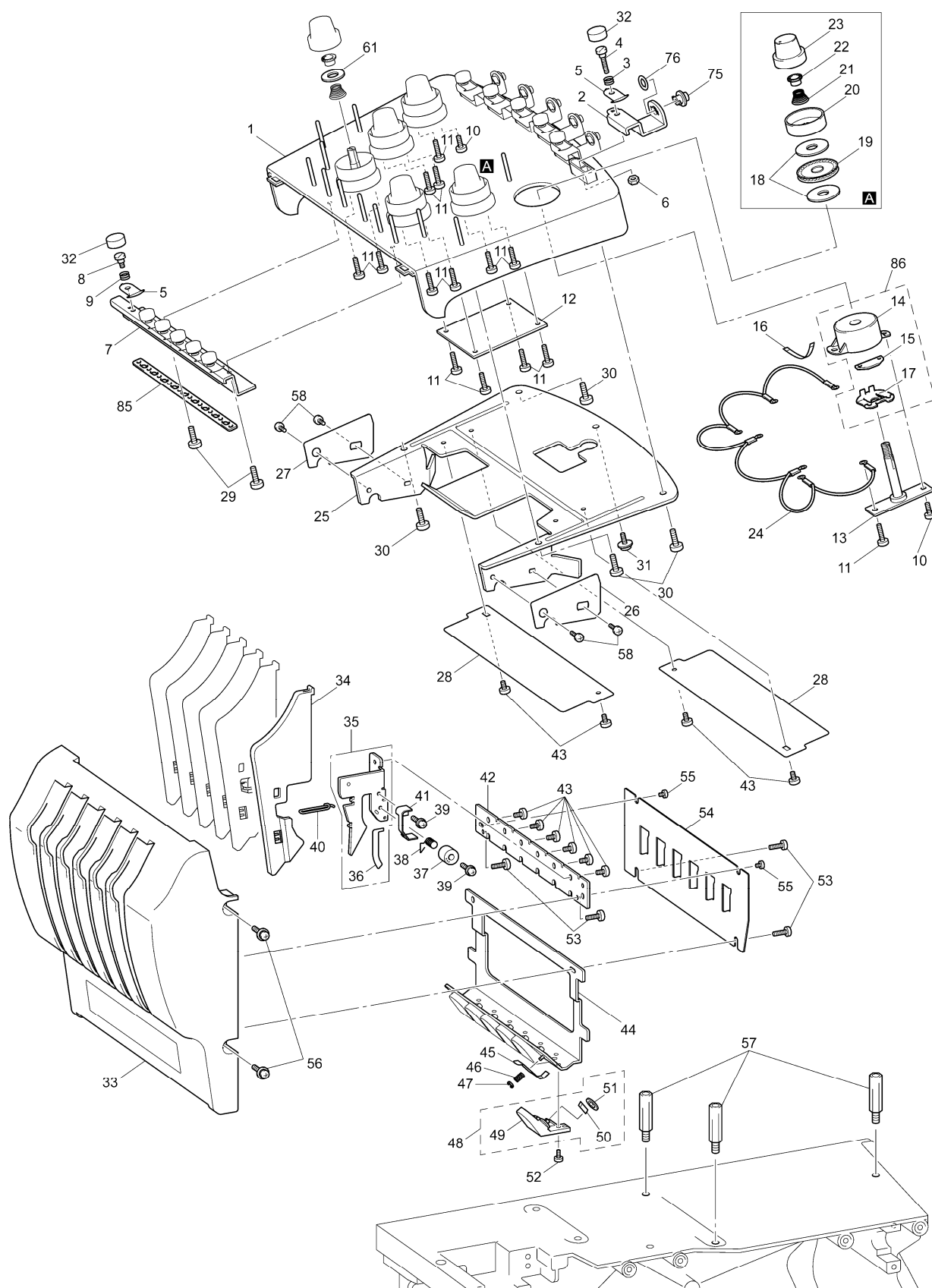
## (11) THREAD WIPER MECHANISM



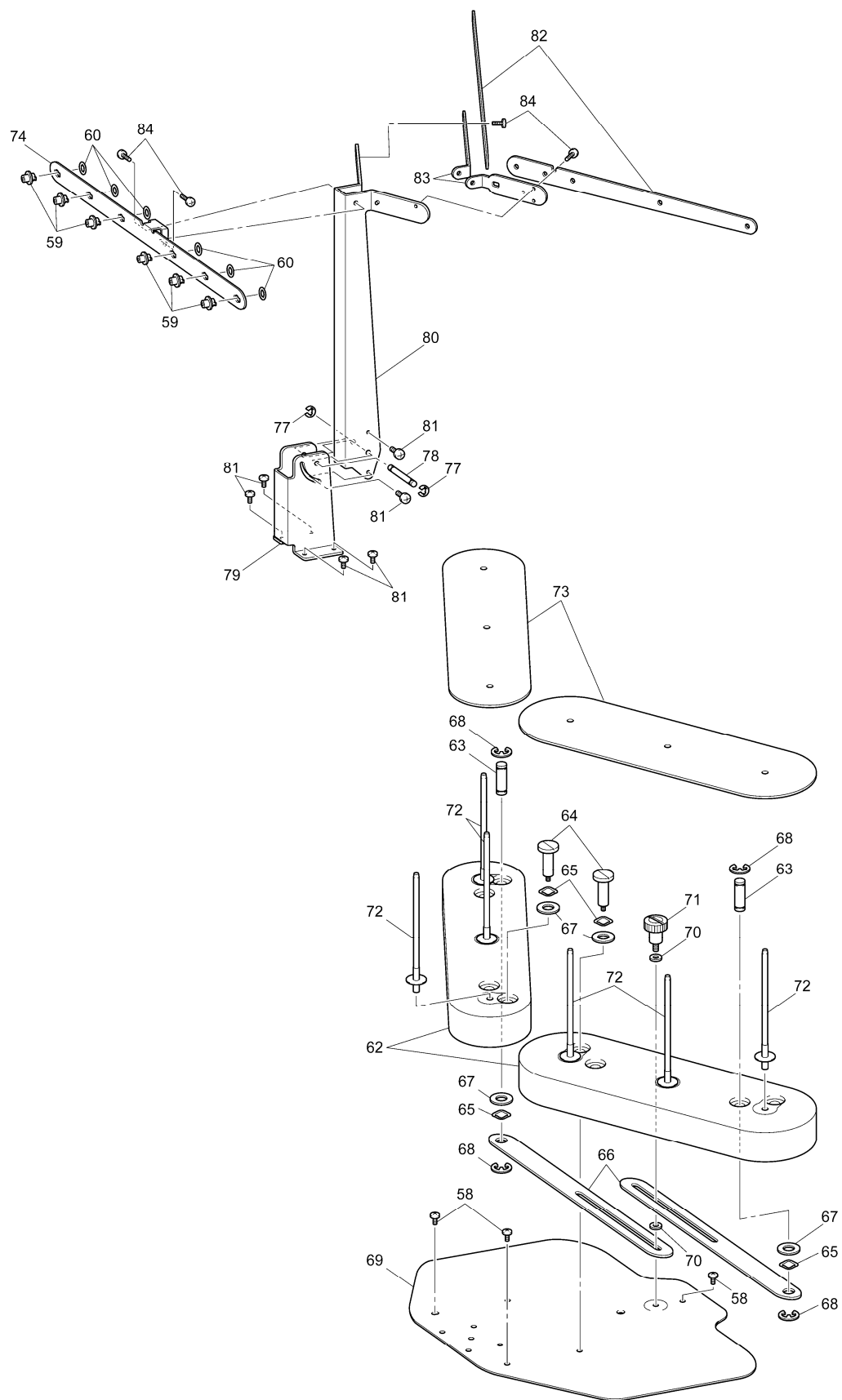
## (11) THREAD WIPER MECHANISM

[illegible]

## (12) UPPER THREAD GUIDE MECHANISM



## (12) UPPER THREAD GUIDE MECHANISM

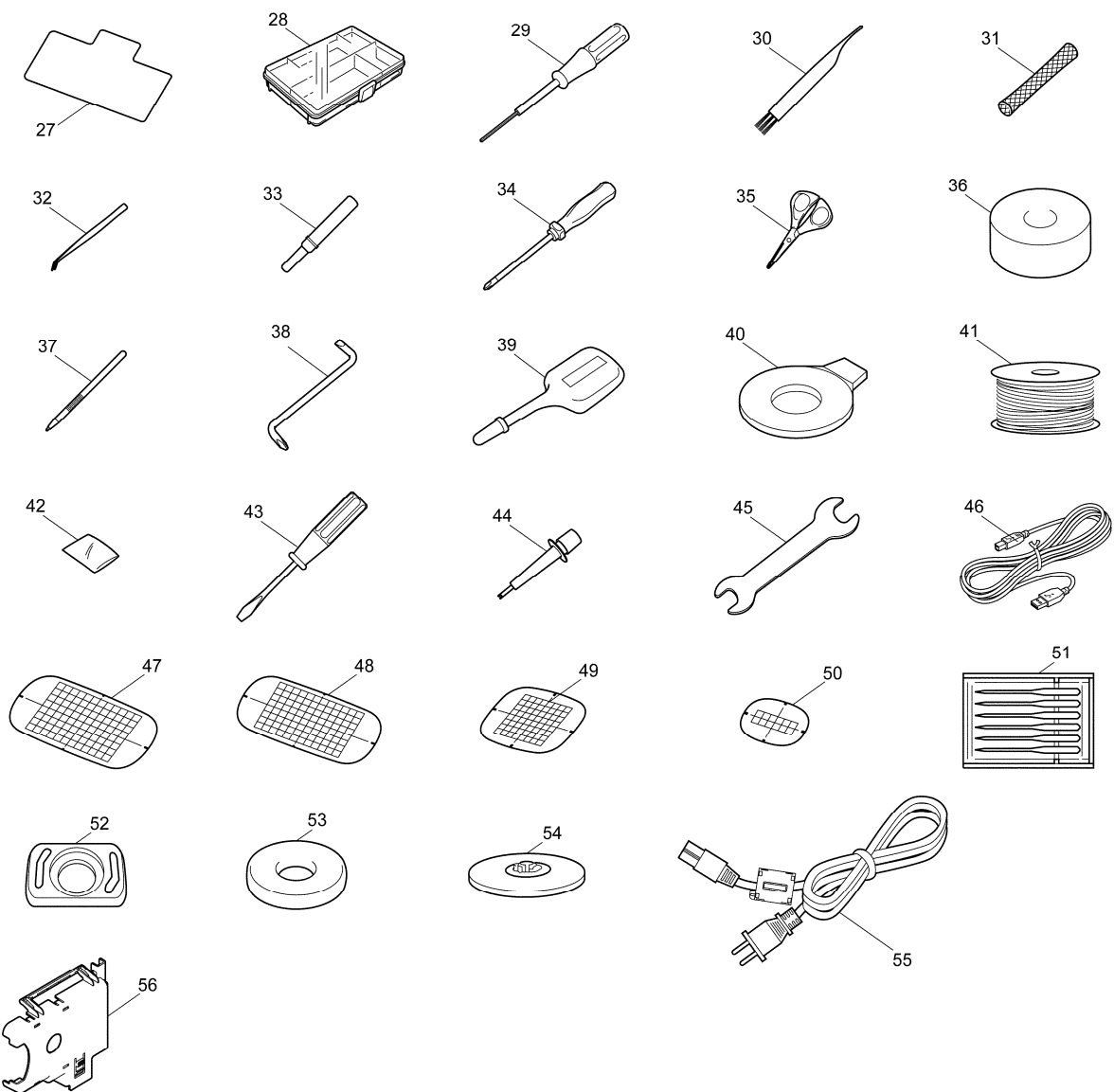
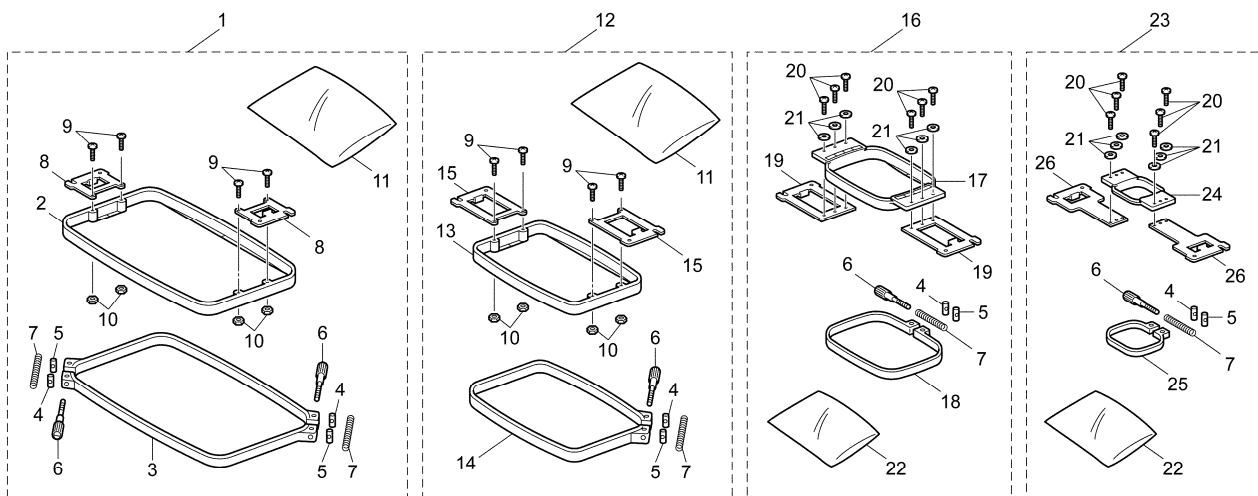


## (12) UPPER THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC6350252	TENSION BASE		45	XC5947051	NEEDLE THREAD PRESSER PLATE	
2	XC5905051	UPPER THREAD EYELET BASE		46	XC5962051	SPRING	
3	XC6231051	THREAD GUIDE COMPRESSION		47	048015346	RETAINING RING, E1.5	
4	XC5909051	THREAD GUIDE TENSION SCREW		48	XC5967052	CUTTER COVER ASSY	
5	XC5907051	THREAD GUIDE TENSION PLATE		49	XC5972052	CUTTER COVER	
6	021300205	NUT, 2 M3		50	X80321001	NT LOWER THREAD CUTTER	
7	XC5908151	INNER THREAD EYELET BASE		51	138384051	RETAINING RING, CS5	
8	XC5906051	THREAD GUIDE TENSION AXIS		52	0A5300606	SCREW, PAN (S/P WASHER) M3X6	
9	XZ0198051	BOBBIN WINDER COMPRESSION		53	085311016	TAPTITE, BIND B M3X10	
10	136681051	TAPTITE, BIND B M3X8		54	XC5934051	THREAD GUIDE BACK COVER	
11	X59629051	TAPTITE, BIND B M3X10		55	060260316	SCREW, BIND M2.6X3	
12	XC6164051	ASSY: HEAD PCB		56	0A5401006	SCREW, PAN (S/P WASHER) M4X10	
13	XC5911151	THREAD TENSION BRACKET		57	XC5935051	STUD	
14	XC5914153	THREAD QUANTITY SENSOR COVER		58	060400816	SCREW, BIND M4X8	
15	XC6167051	ASSY: TH SENSOR		59	XC5812051	PIPE BUSH A	
16	XC6192051	FFC: SML2CD-H		60	XE8376001	O RING, P5	
17	XE8022001	THREAD QUANTITY SENSOR PRESSER		61	XC7254051	WASHER	
18	S36299001	TENSION DISC FELT		62	XC5938052	SPOOL STAND FRAME	
19	XC7602000	ROTARY DISC ASSY B		63	XC5939051	SPOOL STAND STUD	
20	XC5915052	TENSION DISC PRESSER		64	XC5943051	STUD SCREW	
21	XC6232051	TENSION SPRING		65	XC5945051	SPRING WASHER	
22	S30564000	WASHER		66	XC5946051	SPOOL STAND LINK	
23	XC5916052	TENSION NUT		67	XA9677051	WASHER	
24	XC6199051	LEAD WIRE ASSY: HEAD EARTH		68	048080346	RETAINING RING, E8	
25	XC5917151	TENSION BASE BRACKET		69	XC5936051	SPOOL STAND BASE	
26	XC5883051	COLOR SHEET R		70	XC5948051	SPACER	
27	XC5895051	COLOR SHEET L		71	XC5553051	THUMB BOLT M4 L	
28	XC6202051	BRACKET COVER		72	XC5949051	SPOOL PIN	
29	085410816	TAPTITE, BIND B M4X8		73	XC5950053	SPONGE	
30	085411416	TAPTITE, BIND B M4X14		74	XC5830051	ANTENNA E	
31	XC7564051	SCREW, PAN (S/P WASHER) M3X6		75	XC5812051	PIPE BUSH A	
32	XC5919053	TENSION AXIS CAP		76	XE8376001	O RING, P5	
33	XE9968001	TAKEUP LEVER COVER ASSY		77	048050346	RETAINING RING, E5	
34	XC6001052	THREAD GUIDE COVER		78	XC6238051	ANTENNA SHAFT	
35	XC5921151	THREAD TAKE-UP BRACKET ASSY		79	XC6237051	ANTENNA D	
36	XC5925051	SPRING TAPE		80	XC5951051	ANTENNA C ASSY	
37	XC6463051	THREAD CATCHING SPRING CASE		81	060400616	SCREW, BIND M4X6	
38	XC5926051	THREAD TAKE-UP SPRING		82	XC6236051	ANTENNA B	
39	0A4300606	SCREW, PAN (S/P WASHER) M3X6		83	XC6235051	ANTENNA A	
40	XC5929051	THREAD GUIDE WIRE		84	060300616	SCREW, BIND M3X6	
41	XC6234051	THREAD GUARD		85	XE8971001	I THREAD EYELET BASE PLATE	
42	XC5930051	THREAD TENSION BRACKET BASE		86	XF1063003	TH SENSOR SUPPLY ASSY	1000026511
43	060300416	SCREW, BIND M3X4					
44	XE3394001	THREAD HOLDER BASE ASSY					



## (13) ATTACHMENTS

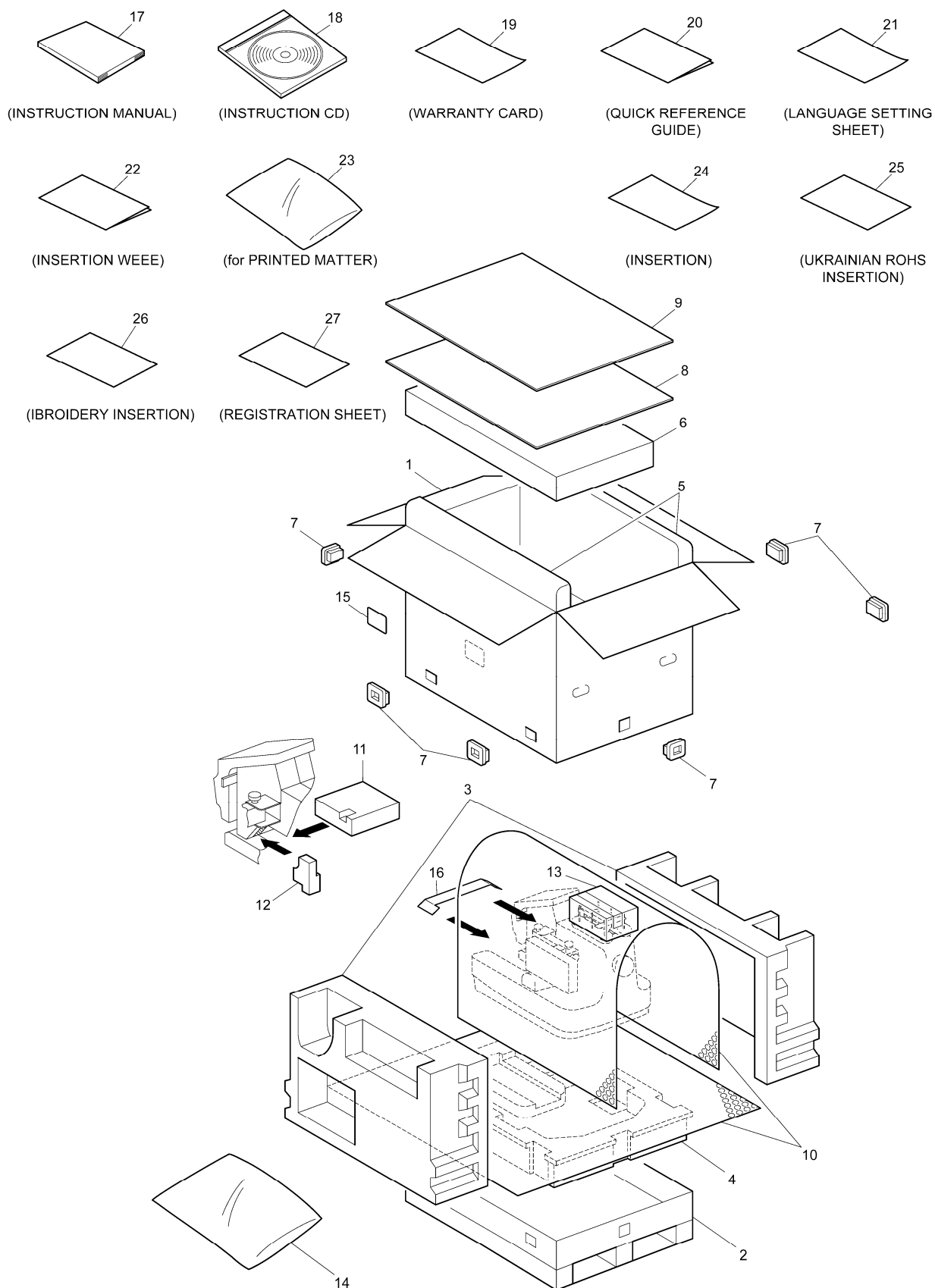


## (13) ATTACHMENTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC5954051	TUBULAR FRAME 30X20 ASSY		45	XC6159051	WRENCH 13X10	
2	XC5955051	TUBULAR FRAME 30X20 INNER		46	XD1851051	USB I/F CORE CABLE 3M	
3	XC5956151	TUBULAR FRAME 30X20 OUTER		47	XC5704051	EMBROIDERY SHEET 30X20 ASSY	
4	S32798001	COLLAR		48	XC5721051	EMBROIDERY SHEET 18X13 ASSY	
5	S32799001	NUT, M4		49	XC5759051	EMBROIDERY SHEET 10X10 ASSY	
6	XC5957051	SCREW, M4		50	XC5761051	EMBROIDERY SHEET 06X04 ASSY	
7	S36043000	SPRING, COMPRESSION 5.3X47.7		51	XC6469001	NEEDLE ASSEMBLY	
8	XC5958051	HOLDER 30X20		52	XC6499151	NEEDLE PLATE COVER	
9	062401416	SCREW, PAN M4X14		53	XC7134051	SPOOL FELT	
10	021400206	NUT, 2 M4		54	130012054	SPOOL PRESSER A	
11	X60224051	BAG 350X700H		55	XE7256001	POWER SUPPLY CORD: CSA-CORE (USA, CAN, MEX)	
12	XC5959051	TUBULAR FRAME 18X13 ASSY			XE7258001	POWER SUPPLY CORD: BS-CORE (UK)	
13	XC5960051	TUBULAR FRAME 18X13 INNER			XE7261001	POWER SUPPLY CORD: IRAM-CORE (ARG)	
14	XC5961051	TUBULAR FRAME 18X13 OUTER			XE7263201	POWER SUPPLY CORD: BRZ-CORE (BRA)	1000029467
15	XC5963051	HOLDER 18X13			XE7260001	POWER SUPPLY CORD: SAA-LF CORE (AUS&NZL)	
16	XC5964051	TUBULAR FRAME 10X10 ASSY			XE7264001	POWER SUPPLY CORD:TWN-CORE (TWN)	1000027290
17	XC5965051	TUBULAR FRAME 10X10 INNER			XE7262001	POWER SUPPLY CORD:CHN-CORE (CHN)	1000027253
18	XC5966051	TUBULAR FRAME 10X10 OUTER			XE7257001	POWER SUPPLY CORD: CEE-CORE (OTHER)	
19	XC5968051	HOLDER 10X10		56	XE6620001	CARD READER HOLDER	
20	060300516	SCREW, BIND M3X5					
21	025030236	WASHER, PLAIN M 3					
22	XZ0197051	BAG 180X470					
23	XC5969051	TUBULAR FRAME 06X04 ASSY					
24	XC5970051	TUBULAR FRAME 06X04 INNER					
25	XC5971051	TUBULAR FRAME 06X04 OUTER					
26	XC5973051	HOLDER 06X04					
27	XC7150051	SHEET (PR650eC)					
28	XC6482051	ACCESSORY CASE					
29	XC5159051	HEXAGONAL DRIVER, 1.5					
30	X59476051	CLEANING BRUSH					
31	S34455000	NET, 160L					
32	XC6542051	PINCETTE					
33	X54243151	SEAM RIPPER	1000028821				
34	XC6543051	SCREW DRIVER, 2X100					
35	XC1807121	SCISSORS					
36	XC5974151	BOBBIN TENSION GAUGE					
37	XA9940051	TOUCH PEN					
38	XC6545051	Z-TYPE SCREW-DRIVER, +-					
39	XZ0206051	OILER B ASSY					
40	XC1074051	DISC-SHAPED SCREWDRIVER					
41	XC6368051	BOBBIN					
42	X60838051	BAG, 70X110C					
43	X55468051	SCREW DRIVER S					
44	XE8362001	NEEDLE EXCHANGE TOOL					



## (14) PACKING MATERIALS / PRINTED MATTER



## (14) PACKING MATERIALS / PRINTED MATTER

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
PACKING MATERIALS				20	XF0092001	QUICK REFERENCE GUIDE (EEU&NEU, RUS)	
1	XF0096001	CARTON TOP:MODEL PR650E (RUS)			XF1364001	QUICK REFERENCE GUIDE ASIA (TWN, CHN)	1000027253
	XE9986001	CARTON TOP:MODEL PR650E (OTHER)			XE9983001	QUICK REFERENCE GUIDE (OTHER)	
2	XE7470001	CARTON BOTTOM ASSY		21	XE9992001	LANGUAGE SETTING SHEET (EXCEPT: TWN, CHN)	
3	XE7040001	POLYSTYRENE FOAM SUPPLY ASSY		22	XF0300001	INSERTION WEEE	
4	XC5797250	POLYSTYRENE FOAM PAD BOTTOM		23	130800051	BAG 230X310H	
5	XC5825050	POLYSTYRENE FOAM PAD SIDE		24	XE9984001	INSERTION ENG (English)	
6	XC6452050	POLYSTYRENE FOAM PAD TOP			XF0048001	INSERTION GER (German)	
7	XC5848051	JOINT			XE9985001	INSERTION SPA (Spanish)	
8	XC5867050	PAD D			XF0062001	INSERTION FRA (French)	
9	XC5932050	CARTON PAD D			XF0716001	INSERTION DUT (Dutch)	
10	XC6459051	SHEET, 1400X2000			XF0063001	INSERTION ITA (Italian)	
11	XC6585150	POLYSTYRENE FOAM PAD FOOT			XF0095001	INSERTION RUS (Russian)	
12	XC7140050	HOOK SUPPORT SF			XF0776001	INSERTION BR (Portuguese)	
13	XC7154050	ANTENNA PROTECT PAD			XF1366001	INSERTION FOR PR650E V2 TC (TWN)	1000027290
14	X60224051	BAG, 350X700H			XF1365001	INSERTION FOR PR650E V2 SC (CHN)	1000027253
15	XC6557051	C STICKER (PR650eC)		25	XE9897001	UKRAINIAN ROHS INSERTION (RUS)	
16	XE7435001	X CARRIAGE PAD	1000028031	26	XF0904001	IBROIDERY INSERTION (USA)	
PRINTED MATTER				27	XE9639001	REGISTRATION SHEET (USA)	1000027744
17	XE9981001	INSTRUCTION MANUAL ENGLISH (English)					
	XE9982001	INSTRUCTION MANUAL SPANISH (Spanish)					
	XF0060001	INSTRUCTION MANUAL FRANCE (French)					
	XF0047001	INSTRUCTION MANUAL GERMANY (German)					
	XF0715001	INSTRUCTION MANUAL DUTCH (Dutch)					
	XF0061001	INSTRUCTION MANUAL ITALY (Italian)					
	XF0094001	INSTRUCTION MANUAL RUSSIAN (Russian)					
	XF0775001	INSTRUCTION MANUAL BR (Portuguese)					
	XF1362001	INSTRUCTION MANUAL TC (TWN: Chinese)	1000027290				
	XF1361001	INSTRUCTION MANUAL SC (CHN: Chinese)	1000027253				
18	XF0090001	INSTRUCTION MANUAL CD (EEU)					
	XF0091001	INSTRUCTION MANUAL CD (NEU)					
19	XE9638001	WARRANTY SHEET (USA)	1000027744				
	XE7726101	WARRANTY CARD (CAN)					

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