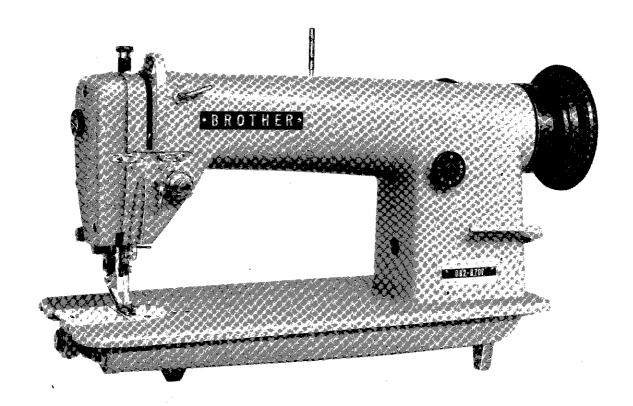
PARTS BOOK

FOR

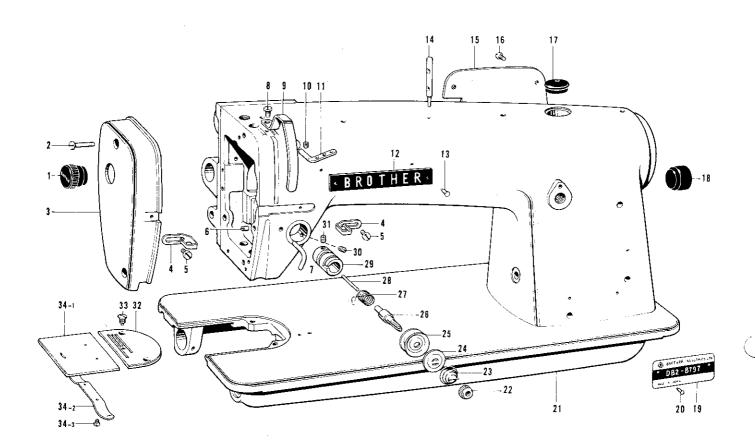
BROTHER DB2-B797



Upper And Lower Feed Lock Stitcher

BROTHER INDUSTRIES, LTD.
NAGOYA, JAPAN

A. Machine Body



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
A- 1	Oil Cap	1	112782-0-01		A-19	Model Plate	1		
A- 2	Screw	2	118475-0-01		A-20	Pin	2		
A- 3	Face Plate	1	150478-0-01		A-21	Arm Bed Assembly	1		
A- 4	Thread Retainer	2	147339-0-01		A-22	Nut	1	100136-0-01	
A 5	Screw	2	009670-6-14		A-23	Tension Spring	i	148924-1-01	
A- 6	Screw	1	013680-6-12		A-24	Tension Disc Washer	1	100134-0-01	
A- 7	Thread Guide	1	116112-0-01		A-25	Tension Disc	2	145446-0-01	
A- 8	Screw	1	009680-7-12		A-26	Tension Stud	1	100398-0-01	
A- 9	Thread Tack-up Cover	1	147338-0-01		A-27	Thread Tack-up Spring	1	148923-0-01	
A-10	Screw	1	013680-6-12		A-28	Tension Release Pin	1	100400-0-00	
A-11	Thread Retainer	1	114931-0-01		A-29	Tension Bracket	1	145250-0-01	
A-12	Name Plate "BROTHER"	1			A-30	Screw	1	103950-0-02	
A-13	Pin	2			A-31	Screw	1	100402-0-04	
A-14	Spool Pin	1	147557-0-01		A-32	Needle Plate	1	150492-0-01	
Ā-15	Rear Cover	1	150474-0-01		A-33	Screw	2	100032-0-03	۸.
A-16	Screw	3	009670-6-12		A 34-1	Slide Plate	1		A-34 Slide Plate
A-17	Oil Cap	1	141744-0-01		A-34-2	Slide Plate Spring	1	114561-0-01	Slide Plate Assembly
A-18	Oil Cap	1	104451-0-01		A-34-3	Screw	2	122771-0-01	118289-0-01

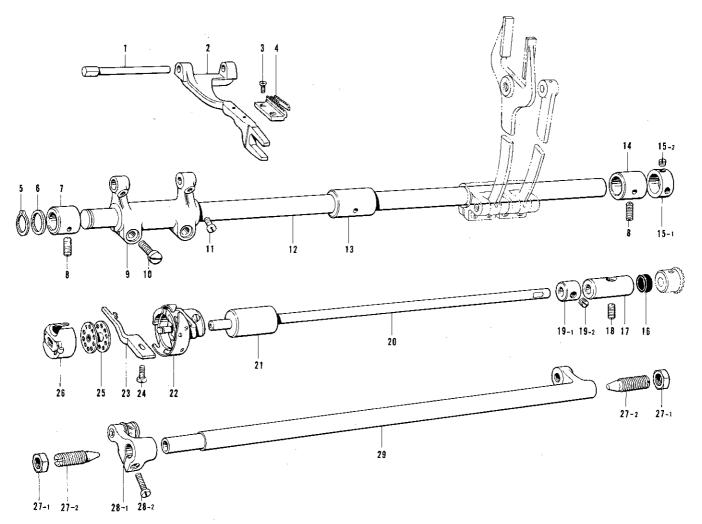
Como usar libros de piezas

- 1. La pieza que tiene _____, no se puede suministrarse en pieza misma pero en forma armada.
- 2. Este libro se ha formado siendo efectuado desde Febrero, 1978.
- 3. Seria posible que algunas piezas en el libro se modificaria sin aviso.

CONTENTS

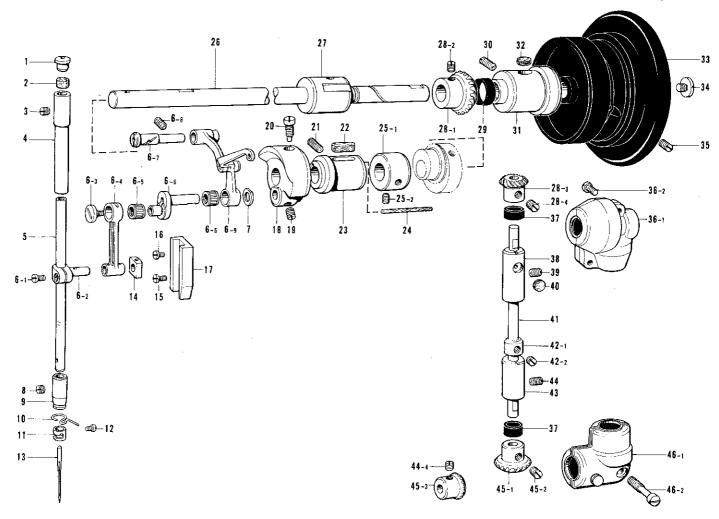
Α.	Machine Body	. 1
В.	Needle Bar and Thread Take-up Mechanism	. 2
C.	Lower Shaft and Feed Mechanism	. 3
D.	Feed Mechanism	. 4
E.	Feeding Foot Mechanism	. 5
F.	Presser Foot and Lubrication	. 6
Z.	Accessories	. 7
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C. Lower Shaft and Feed Mechanism

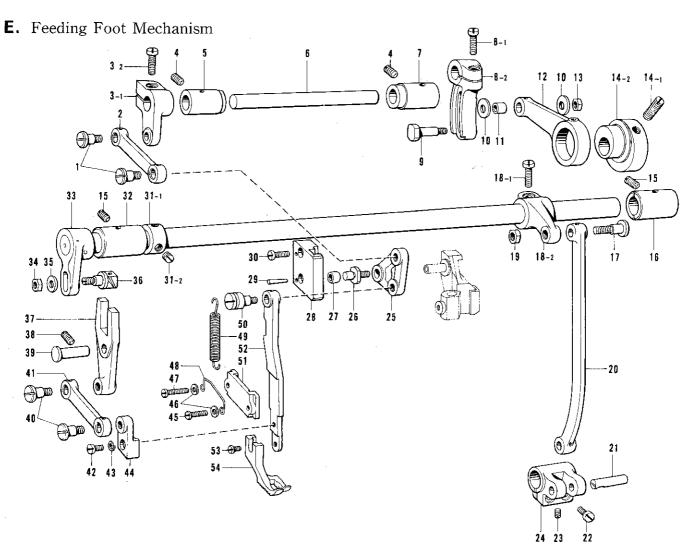


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
C- 1	Feed Bar Shaft	1	116957-0-01		C-18	Screw	1	011681-2-12	
C- 2	Feed Bed	1	145511-0-01		C-19-1	Collar			
C- 3	Screw	2	100080-0-03		C-19-1	Conar	1		C-19
C- 4	Feed Dog	1	147493-0-01		C-19-2	Screw		101500 0 01	Collar 181995-0-01
C- 5	Stop Ring	1	048150-1-42	-	1 0-19-2	Screw	2	101706-0-01	101333-0-01
C- 6	Thrust Ring	1	116920-0-01		C-20	Lower Shaft	1	150471-0-01	
C- 7	Feed Rock Shaft Bushing Left	1	150440-0-00		C-21	Lower Shaft Bushing Left	1	150472-0-00	
C- 8	Screw	2	013760-8-12		C-22	Rotary Hook Assembly	1	150487-0-01	
C- 9	Feed Rock Feed Bar Arm	1	150438-0-01		C-23 Bobbin Case Holder Position		1	147007 0 01	
C-10	Screw	2	009781-8-12		1 0.23	Bracket	1 1	147337-0-01	
C-11	Screw	2	104908-0-01		C-24	Screw	1	009681-0-12	
C-12	Feed Rock Shaft	1	150439-0-01		C-25	Bobbin	1	117061-0-01	
C-13	Feed Rock Shaft Bushing Middle	1	150488-0-00		C-26	Bobbin Case Assembly	1	147790-0-01	
C-14	Feed Rock Shaft Bushing	1	150441-0-00		C-27-1	Nut	2	100075-0-04	C-27 Center Screw
C-15-1	Right Collar	1		C-15	C-27-2	Center Screw	2		Assembly 180987-0-01
0.10.1	Conar	1		Collar	C-28-1	Feed Lifting Arm	1		C-28
C-15-2	Screw	2	101706-0-01	Assembly 180321-0-01	C-26-1	reed Litting Arm	1		Feed Lifting
C-16	Oil Seal	1	103797-0-01	7.00021 0 01	C-28-2	Screw	1	009681-6-12	Arm Assembly 181941-0-01
C-17	Lower Shaft Bushing Right	1	150473-0-00		C-29	Feed Lifting Rock Shaft	1 1	116995-0-01	

B. Needle Bar and Thread Take-up Mechanism

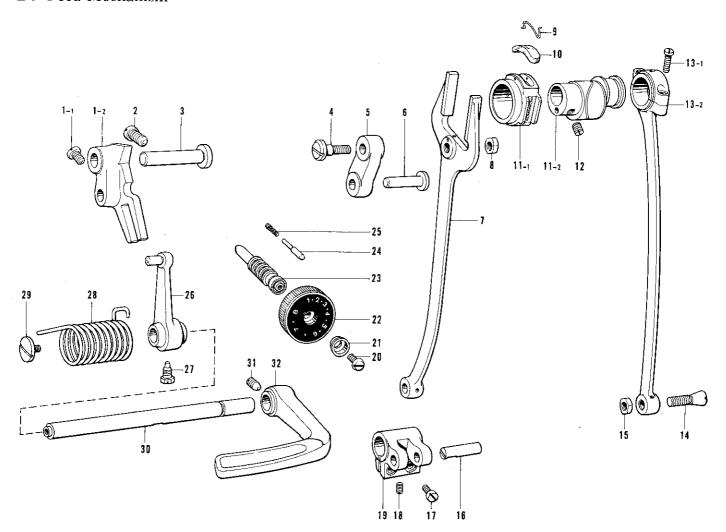


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
B- 1	Cap	1	114255-0-01		B-26	Upper Shaft	1	144551-0-01	
B- 2	Felt	1	115812-0-02	********	B-27	Upper Shaft Bushing	1 i	116947-0-00	
B- 3	Screw	1	100260-0-01		B-28-1	Upper Shaft Gear	1	110341-0-00	B-28
B- 4	Needle Bar Bushing Upper	1	117116-0-01		B-28-2	Screw	2	013770-7-10	Bevel Gear
B- 5	Needle Bar	1	150433-0-01		B-28-3	Vertical Shaft Upper Gear	1	010110-1-10	Upper Assembly
B- 6-1	Screw	1	140004-0-01		B-28-4	Screw	2	013770-7-10	140378-0-01
B- 6-2	Needle Bar Clamp	1	111237-0-01	e .	B-29	Oil Seal Right	1	103738-0-01	140375-0-01
B- 6-3	Screw	1	145465-0-01	77.0	B-30	Screw	1	013760-6-10	
B 6-4	Needle Bar Crank Rod	1	147491-0-01	B-6 Thread	B-31	Upper Shaft Bushing Right	1	148897-0-00	
B- 6-5	Needle Roller Bearing	2	116735-0-00	Tack-up Lever	B-32	Felt	1	140560-0-01	
B- 6-6	Needle Bar Crank	1	147341-0-01	Assembly	B-33	Pulley	1	147327-1-01	
B- 6-7	Thread Tack-up Supporter Stud	1		147323-0-01	B-34	Screw	1	148900-0-01	
B- 6-8	Screw	1	013761-0-10		B-35	Screw	2	013761-4-10	
B- 6-9	Thread Tack-up Lever	1						013701-4-10	B-36
B- 7	Washer	1	110367-0-01		B-36-1	Gear Case Upper	1		Gear Case
B- 8	Screw	1	100260-0-01	-					Upper Assembly
B- 9	Needle Bar Bushing Lower	1	150432-0-01		B-36-2	Screw	2	100320-0-02	
B-10	Thread Guide Lower	1	150434-0-01		B-37	Seal	2	103796-0-01	140384-0-01
B-11	Needle Bar Thread Guide	1	112775-0-01		B-38	Vertical Shaft Busing Upper			
B-12	Screw	1	140553-0-01		B-39	Screw Screw	1	148913-0-00	
B-13	Needle	1	145646-0-23		B-40	Felt	1	013760-6-10	
B 14	Needle Bar Guide Slide Brock	1	102630-0-01		B-41	Vertical Shaft	1	148918-0-00	
B-15	Screw	1	009670-6-12	Ten #14	D-41	vertical Shart	1	150470-0-01	
B-16	Screw	1	009670-5-12		B-42-1	Set Collar	1		B-42
B-17	Needle Bar Guide	1	102631-0-00						Set Collar
B-18	Counter Weight	1	109205-0-00	F 7 114	B-42-2	Screw	2	101706-0-01	118759-0-01
B-19	Screw	2	013770-7-10		B-43	77 (1 1 01 5) 70 11			
B-20	Screw	1	104464-0-01		B-43 B-44	Vertical Shaft Bushing Lower	1 !	148914-0-00	
B-21	Screw		013761-4-10			Screw		013761-4-10	
B-22	Felt	1			B-45-1	Vertical Shaft Lower Gear	1		B-45
B-23	Upper Shaft Bushing Left	1 ^	100248-0-01		B-45-2	Screw		013770-7-10	Lower Shaft
B-24	Wick	1	144552-0-00		B-45-3	Lower Shaft Gear	1		Gear Assembly
13-24	WICK	1	108808-0-01		B-45-4	Screw	2	013770-7-10	150435-0-01
B-25-1	Collar	I		B-25 Collar with	B-46-1	Gear Case Lower	1		B-46 Lower Gear
B-25-2	Screw	2	013760-8-10	Screw 181940-0-01	B-46-2	Screw	2	100343-0-01	Assembly 118298-0-01



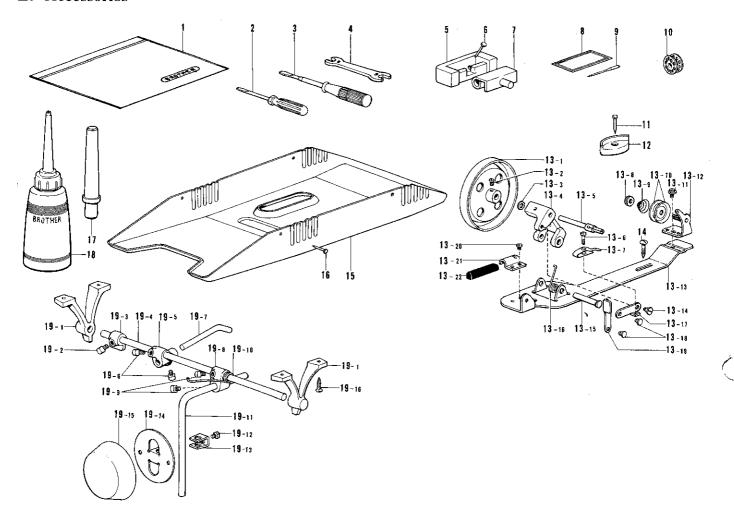
						24 23 22				
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No	
E- 1	Stud Screw	2	150451-0-01		E-23	Screw	1	013680-6-12		
E- 2	Link Large	1	150459-0-01	T. 570.	E-24	Feed Rock Shaft Arm	1	109152-0-01		
E- 3-1	Upper Feed Lifting Rock Arm	1		E-3 Upper Feed Lifting Rock	E-25	Upper Feed Lifting Rock Lever	1	150466-0-01		
				Lifting Rock Arm Left	E-26	Roller Stud	1	150467-0-01		
E- 3-2	Screw	1	009751-6-12	Assembly 150505-0-01	E-27	Upper Feed Lifting Lever Roller	1	150468-0-01		
E 4	Screw	2	013760-8-12		E-28	Upper Feed Lifting Lever		150,000,000		
E- 5	Cam Shaft Bushing Right	1	115079-0-00		E-28	Guide	1	150469-0-01		
E 6	Upper Feed Lifting Rock		150460 0 03		E-29	Pin	2	046301-6-20		
E- 0	Shaft	1	150463-0-01		E-30	Screw	2	009671-4-12		
E- 7	Cam Shaft Bushing Left	1	115080-0-00		E-31-1	Collar	١.		E-31	
E- 8-1	Screw	1	009751-6-12	E-8 Upper Feed	E-31-1	Collar	1		Collar	
	Upper Feed Lifting Rock Arm			Lifting Rock Arm Right	E-31-2	Screw	2	101706-0-01	Assembly 180321-0-01	
E- 8-2	Right	1		Assembly 150504-0-01	E-32	Upper Feed Rock Shaft Bushing Left	1	150444-0-00		
E- 9	Upper Feed Lifting Rock Lever Shaft	1	150460-0-01		E-33	Upper Feed Rock Shaft Assembly	1	150446-0-01		
E-10	Washer	2	107453-0-01		E-34	Nut	1	021750-1-03		
E-11	Roller	1	150461-0-01		E-35	Washer	Í	025750-2-33		
E-12	Upper Feed Lifting Rock		150465 0 03	***************************************	E-36	Roller Stud Assembly	1	150502-0-01		
E-12	Connector	1	150465-0-01		E-37	Upper Feed Rock Lever	1	150449-0-01		
E-13	Nut	1	021750-1-03		E-38	Screw	1	013760-8-12		
E-14-1	Screw	2	013761-2-10	E-14	E-39	Upper Feed Rock Lever Shaft	1	150491-0-01		
D-14-1	Serew	۵	013701-2-10	Feeding Foot Eccentric	E-40	Stud Screw	2	150451-0-01		
				Wheel	E-41	Link Small	1	150450-0-01	18.00	
E-14-2	Feeding Foot Eccentric Wheel	1		Assembly	E-42	Screw	1	009680-6-12		
				150503-0-01	E-43	Washer	1	028680-2-43		
E-15	Screw	2	013760-8-12		E-44	Feeding Foot Connector	1	150452-0-01		
E-16	Upper Feed Rock Shaft	1	150445-0-00			Bracket	1			
	Bushing Right				E-45	Screw	1	007671-2-12		
E-17	Stud Screw	1	149204-0-01		E-46	Washer	2	105161-0-03		
E-18-1	Screw	1	009781-8-12	E-18	E-47	Screw	1	009671-4-12		
		•	003701-0-12	Upper Feed Rock Arm	E-48	Spring Holder	1	150456-0-01		
				Right	E-49	Spring	1	150457-0-01		
E-18-2	Upper Feed Rock Arm Right	1		Assembly	E-50	Stud Screw	1	150430-0-01		
E-19	Nut	1	104689-0-01	150501-0-01	E-51	Feeding Foot Connector Guide	1	150455-0-01		
E-20	Upper Feed Rock Connector	٠,	150140 0 07		E-52	Feeding Foot Connector	1	150453-0-01		
£-20	Large	1	150442-0-01		E-53	Screw	1	001670-8-14		
E-21	Feed Rock Shaft Arm Pin	1	109153-0-01		E-54	Feeding Foot	1	150454-0-01		
	Screw	2	009681-2-12							

D. Feed Mechanism



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
D- 1-1	Screw	1	102627-0-01	D-1	D-14	Screw	1	100310-0-01	
	001011		102021-0-01	Feed Regulator	D-15	Nut	1	104689-0-01	7,110
D- 1-2	Feed Regulator	1		with Screw	D-16	Feed Rock Shaft Arm Pin	1	109153-0-01	
		_ ^		150740-0-01	D-17	Screw	2	009681-2-12	
D- 2	Screw	1	146141-0-01		D-18	Screw	1	013680-6-12	
D- 3	Stud	1	111491-0-01		D-19	Feed Rock Shaft Arm	1	109152-0-01	
D- 4	Stud Screw	1	149204-0-01		D-20	Screw	1	142747-0-02	
D- 5	Feed Regulator Link	1	150489-0-01		D-21	Washer	1	142746-0-02	
D- 6	Feed Regulator Link Shaft	l i	148912-0-01		D-22	Length Control Dial Assembly	1	148907-0-01	
D- 7	Feed Forked Connector	1	150437-0-01		D-23	Screw	1	100322-0-01	
D- 8	Nut	1	104689-0-01		D-24	Pin	1	100327-0-01	
D- 9	Felt Wipe	1	106440-0-00		D-25	Spring	1	100328-0-01	TAT / 18.00
D-10	Felt	1	106442-0-01		D-26	Feed Regulator Lever	, 1	110050 0 01	
D-11-1	Feed Cam Sleeve	1		D-11	D-20	Assembly	1	116953-0-01	
		_		Feed Cam	D-27	Bolt	1	108749-0-01	
D-11-2	Feed Cam	1		Assembly	D-28	Feed Regulator Spring	1	116956-0-01	
		1		147345-0-01	D-29	Screw	1	100511-0-03	
D-12	Screw	2	013760-8-10	L	D-30	Feed Regulator Lever Shaft	1	108541-0-01	
D-13-1	Screw	2	107428-0-01	D-13	D-31	Screw	1	015771-0-12	
			107420-0-01	Crank Rod	D-32	Reverse Lever	1	118752-0-01	
D-13-2	Crank Rod	1		Assembly 118293-0-01					···

Z. Accessories



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
Z- 1	Accsesory Bag		122991-0-01	· · · · · ·	Z-13-16	Spring		117969-0-01	
Z- 2	Screw Driver		142443-0-01		Z-13-17	Bobbin Presser Arm			
Z- 3	Screw Driver		118837-0-01		Z-13-18			100661-0-01	7.10
Z- 4	Spanner		100887-0-01		Z-13-19	Bobbin Presser Arm Bracket			Z-13 Bobbin Winder
Z- 5	Rubber Hinge		143910-0-01		Z-13-20	Screw		009679-3-12	Assembly
Z- 6	Nail		109714-0-00	**		Bobbin Winder Wheel Stopper		000010 0 12	117963-0-01
Z- 7	Hinge		143882-0-01		Z-13-21	Holder			
Z- 8	Needle Bag	- 1			Z-13-22	Bobbin Winder Wheel Stopper		100662-0-01	
Z- 9	Needle		145646-0-23		Z-14	Screw		100666-0-02	
Z-10	Bobbin		117061-0-01		Z-15	Oil Pan		148922-0-01	
Z-11	Nail		109714-0-00		Z-16	Nail		109714-0-00	
Z-12	Head Cushion		148890-1-01		Z-17	Head Rest		100477-0-01	
Z-13-1	Bobbin Winder Wheel				Z-18	Oiler		114483-0-01	
	Assembly				Z-19-1	Knee Lifter Shaft Bracket			
Z-13-2	Screw		100366-0-02		Z-19-2	Bolt		100463-0-01	
Z-13-3	Washer				Z-19-3	Stopper Collar			
Z-13-4	Bobbin Winder Wheel Shaft				Z-19-4	Knee Lifter Shaft			
	Bushing	1			Z-19-5	Knee Lifter Crank Presser			
Z-13-5	Bobbin Winder Shaft		117970-0-01		Z-19-5	Bar Connector			
Z-13-6	Screw		100657-0-01		Z-19-6	Bolt		100463-0-01	
Z-13-7	Bobbin Preesser			Z-13	Z-19-7	Knee Lifter Crank Presser Bar			Z-19 Knee Lifter
Z-13-8	Nut			Bobbin Winder Assembly	Z-19-8	Knee Lifter Joint			Assembly
Z-13-9	Spring		100401-0-01	117963-0-01	Z-19-9	Bolt		100463-0-01	110845-0-01
Z-13-10	Tension Disc		145446-0-01	11.000 0 01	Z-19-10	Spring	-		
Z-13-11					Z-19-11	Knee Lifter Bar		104619-0-02	
Z-13-12	Bobbin Winder Wheel Guide				Z-19-12	Bolt		110087-0-01	
2.13-12	Bracket Assembly				Z-19-13	Knee Lifter Plate Stopper		114967-0-01	
Z-13-13	Bobbin Winder Wheel	İ				Knee Lifter Plate		114966-0-01	
2-13-13	Bracket				Z-19-15	Knee Lifter Cover		140503-0-01	
Z-13-14	Screw		100659-0-01		Z-19-16			100460-0-00	
Z-13-15	Pin							10010000	

- * The details of included accessories are subject to change.
- * Änderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten.
- * Les détails des accessoires inclus sont sujets à des changements.
- * Los detalles de los accesorios incluídos pueden variar.

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Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.	Parts No.	Ref. No.
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	F-9	100328-0-01	D-25	114967-0-01	Z-19-13	148907-0-01	D-22	150504-0-01	E-8
007671-2-12	E-45	100343-0-01	B-46-2	115079-0-00	E-5	148912-0-01	D-6	150505-0-01	E-3
009670-5-12	B-16	100366-0-02	Z -13-2	115080-0-00	E-7	148913-0-00	B-38	150731-0-01	F-29
009670-6-12	A-16	100398-0-01	A-26	115812-0-02	B-2	148914-0-00	B-43	150732-0-01	F-29-2
	B-15	100400-0-00	A-28	116112-0-01	A-7	148918-0-00	B-40	150740-0-01	D-1
	F-13	100401-0-01	Z -13-9	116920-0-01	C-6	148922-0-01	Z -15	180321-0-01	C-15
	F-28	100402-0-04	A-31	116947-0-00	B-27	148923-0-01	A-27	1	E-31
009670-6-14	A-5	100460-0-00	Z-19-16	116953-0-01	D-26	148924-1-01	A-23	180987-0-01	C-27
009671-0-12	E-19	100463-0-01	Z -19-2	116956-0-01	D-28	149204-0-01	D-4	181940-0-01	B-25
009671-4-12	E-30] [Z -19-6	116957-0-01	C-1	1	E-17	181941-0-01	C-28
	E-47		Z -19-9	116995-0-01	C-29	150430-0-01	E-50	181995-0-01	C-19
009679-3-12	Z -13-20	100477-0-01	Z -17	117061-0-01	C-25	150432-0-01	B-9	111237-0-01	B-6-2
009680-6-12	E-42	100511-0-03	D-29		Z -10	150433-0-01	B-5	116735-0-00	B-6-5
009680-7-12	A-8	100657-0-01	Z-13-6	117116-0-01	B-4	150434-0-01	B-10	147341-0-01	B-6-6
009681-0-12	C-24	100659-0-01	Z ·13-14	117963-0-01	Z -13	150435-0-01	B-45	147491-0-01	B-6-4
009681-2-12	D-17	100661-0-01	Z-13-18	117969-0-01	Z -13-16	150436-0-01	F-8		
009681-6-12	E-22	100662-0-01	Z-13-22	117970-0-01	Z -13-5	150437-0-01	D-7		
009681-6-12	C-28-2 F-31	100666-0-02	Z -14	118289-0-01	A-34	150438-0-01	C-9		
009710-8-12		100887-0-01	Z -4	118293-0-01	D-13	150439-0-01	C-12		
009/31-0-12	E-3-2 E-8-1	101706-0-01	B-42-2 C-15-2	118298-0-01 118475-0-01	B-46	150440-0-00	C-7		ļ
009781-8-12	C-10		C-15-2 C-19-2		A-2	150441-0-00	C-14		
009781-0-12	E-18-1	-	E-31-2	118550-0-00	F-29-3	150442-0-01	E-20		
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013680-6-10	F-12	102627-0-01	D-1-1	118759-0-01 118768-0-01	F-33	150445-0-00	E-16		
013680-6-12	A-6	102630-0-01	B-14	118837-0-01	Z-3	150446-0-01 150449-0-01	E-33 E-37		
310000 0 12	A-10	102631-0-00	B-17	122771-0-01	A-34-3	150450-0-01	E-37 E-41		
	D-18	103013-0-01	F-6	122991-0-01	Z-1	150451-0-01	E-41	·	<u> </u>
	E-23	103738-0-01	B-29	124697-0-01	F-11	130431-0-01	E-40		
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	B-39	103797-0-01	C-16	140378-0-01	B-28	150453-0-01	E-52		
013760-8-10	B-25-2	103950-0-02	A-30	140384-0-01	B-36	150454-0-01	E-54		
'	D-12	104451-0-01	A-18	140503-0-01	Z -19-15	150455-0-01	E -51		
j	F-5	104464-0-01	B-20	140534-0-00	F-32	150456-0-01	E-48		
013760-8-12	C-8	104546-0-01	F-37	140553-0-01	B-12	150457-0-01	E-49		
ļ	E-4	104547-0-01	F-36	140560-0-01	B-32	150459-0-01	E-2		
į	E-15	104619-0-02	Z-19-11	141099-0-01	F-2	150460-0-01	E-9		
	E-38	104689-0-01	D-8	141744-0-01	A-17	150461-0-01	E-11		
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ļ	B-35	105161-0-03	E-46	142747-0-02	D-20	150467-0-01	E-26		
	B-44	106440-0-00	D-9	143882-0-01	Z-7	150468-0-01	E-27		
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	B-28-2	107428-0-01	D-13-1	144523-0-01	F -23	150470-0-01	B-41		
	B-28-4	107453-0-01	E-10	144551-0-01	B-26	150471-0-01	C-20		
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00 x 00	E-34	100102 0-01	E-24	130710-0-01	Z-13-10	150475-0-00	F -25 F -26		
025750-2-33	E-35	109153-0-01	D-16	145465-0-01	B-6-3	150477-0-01	F -27		
028680-2-43	E-43		E-21	145511-0-01	C-2	150477-0-01	A-3		
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