



Home Sewing Machine

PARTS REFERENCE LIST

**MODEL: XL5010/5010NTP/5011/5011AV
5011NTC/5011NTP/5012/5012AV
5012NTP/5012NTP AV/5020
5020NTP/5021/5021AV/5021NTC
5021NTP/5022AV/5022NTP
5022NTP AV/5030/5030NTP
5031/5031AV/5031NTC/5031NTP
5032/5032AV/5032NTP/5032NTP AV
5050/5050NTC/5060/5060NTC/5070
5070NTC/5130/5232/5300/5340/5500
5500NTC AV/5600/5600NTC AV/5700
5700NTC AV/5500 SE/RPX100
PX100/100HC/100NTC/110NTC
PX150/200/200HC/200NTC/220NTC
PX300/300HC/300NTC/330NTC
RXL5130/5232/5340/RS15/25/35**

MECHANISMS & ELECTRONICS

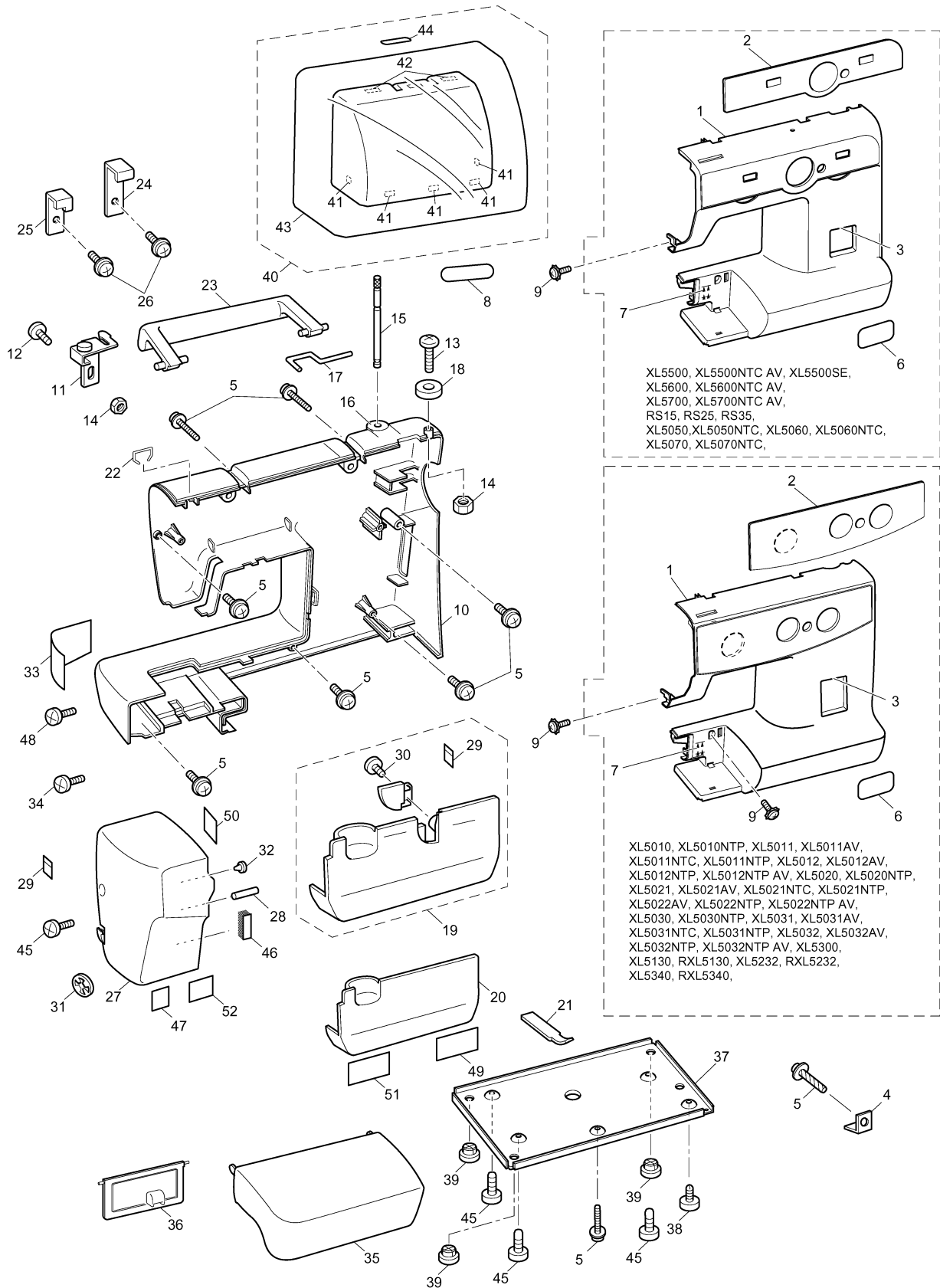
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(1) PRINCIPAL PARTS (XL Series)

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA5721021	FRONT COVER (XL5300)		6	XA5748021	MYLAR STICKER 4STEP (XL5130, XL5500: CANADA)	
	XA5721024	FRONT COVER (XL5130, RXL5130)			XA5749021	MYLAR STICKER 1STEP (XL5232, XL5600, XL5700:CANADA)	
	XA5721025	FRONT COVER (XL5232, RXL5232)		7	XA6583022	DROP MARK (XL5500, XL5600, XL5700: GER, U.K, FRA), (XL5500SE), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV), (RS15), (RS25)	
	XA5721026	FRONT COVER (XL5340, RXL5340)					
	XA6009021	FRONT COVER (XL501*)					
	XC7329021	FRONT COVER (XL5500, XL5500NTC AV)					
	XC7329022	FRONT COVER (XL5600*)		8	XC8623021	QUICK SYSTEM STICKER (RS-35)	
	XC7329023	FRONT COVER (XL5700*)		9	053400806	SCREW, PAN (T WASHER) M4X8	
	XC7329024	FRONT COVER (XL5500SE)		10	XA5723121	REAR COVER	
	XC7329025	FRONT COVER (RS15)			XC7333021	REAR COVER (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)	
	XC7329026	FRONT COVER (RS25)		11	XA6106021	THREAD GUIDE ASSY	
	XC7329027	FRONT COVER (RS35)		12	0A5301006	SCREW, PAN (S/P WASHER) M3X10	
	XC7431021	FRONT COVER (XL5050*, XL5060*, XL5070*)		13	052301606	SCREW, PAN (S/P WASHER) M3X16	
2	XA5739021	DECORATION PLATE (XL5300)		14	021300106	NUT, 1 M3	
	XA5739027	DECORATION PLATE (XL5130, RXL5130)		15	188058121	SPOOL PIN	
	XA5739028	DECORATION PLATE (XL5232, RXL5232)		16	XA4441021	SPOOL PIN STAND	
	XA5739029	DECORATION PLATE (XL5340, RXL5340)		17	XA0628021	SPOOL PIN SPRING	
	XC7331021	DECORATION PLATE (XL5500, XL5500NTC AV)		18	X59864221	BOBBIN PRESSER	040152
	XC7331022	DECORATION PLATE (XL5600*)		19	XA5724021	HINGE DOOR ASSY (XL5340)	
	XC7331023	DECORATION PLATE (XL5700*)			XA5724022	HINGE DOOR ASSY (XL5700*, RS35)	
	XC7331025	DECORATION PLATE (XL5060*)		20	XA5963021	HINGE DOOR	
	XC7331027	DECORATION PLATE (XL5050*)			XA5963022	HINGED DOOR (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, RS15, RS25)	
	XC7331028	DECORATION PLATE (XL5070*)		21	X53638121	SPRING	
	XC7331029	DECORATION PLATE (XL5500SE)		22	X53625121	UPPER COVER THREAD GUIDE	
	XC7331031	DECORATION PLATE (RS-15)		23	XA5726121	HANDLE	
	XC7331032	DECORATION PLATE (RS-25)			XA5726122	HANDLE (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)	
	XC7331033	DECORATION PLATE (RS-35)		24	XA8476020	HANDLE HOLDER XR	
	XA6010021	DISPLAY SHEET (XL5030*)		25	XA8477020	HANDLE HOLDER XL	
	XA6010022	DISPLAY SHEET (XL5020*)		26	XA3337022	TAPTITE, CUP P M4X20	
	XA6010023	DISPLAY SHEET (XL5010*)		27	XA5728121	FACE PLATE	
	XA6010027	DISPLAY SHEET (XL5011*)			XC7336021	FACE PLATE (XL5050*, XL5060*, XL5070*, XL5500*, RS15, XL5600*, RS25, XL5700*, RS35)	
	XA6010028	DISPLAY SHEET (XL5021*)		28	0A0211850	SPRING PIN	
	XA6010029	DISPLAY SHEET (XL5031*)					
	XA6010031	DISPLAY SHEET (XL5012*)					
	XA6010032	DISPLAY SHEET (XL5032*)					
	XA6010033	DISPLAY SHEET (XL5022*)					
3	XA4657021	CUSHION					
	XA4657051	CUSHION (XL5130, XL5232: U.S.A.), (XL5340) (RXL5130), (RXL5232), (RXL5340)					
4	XA5732021	BOTTOM HOLD PLATE					
5	XA3337022	TAPTITE CUP P M4X20					

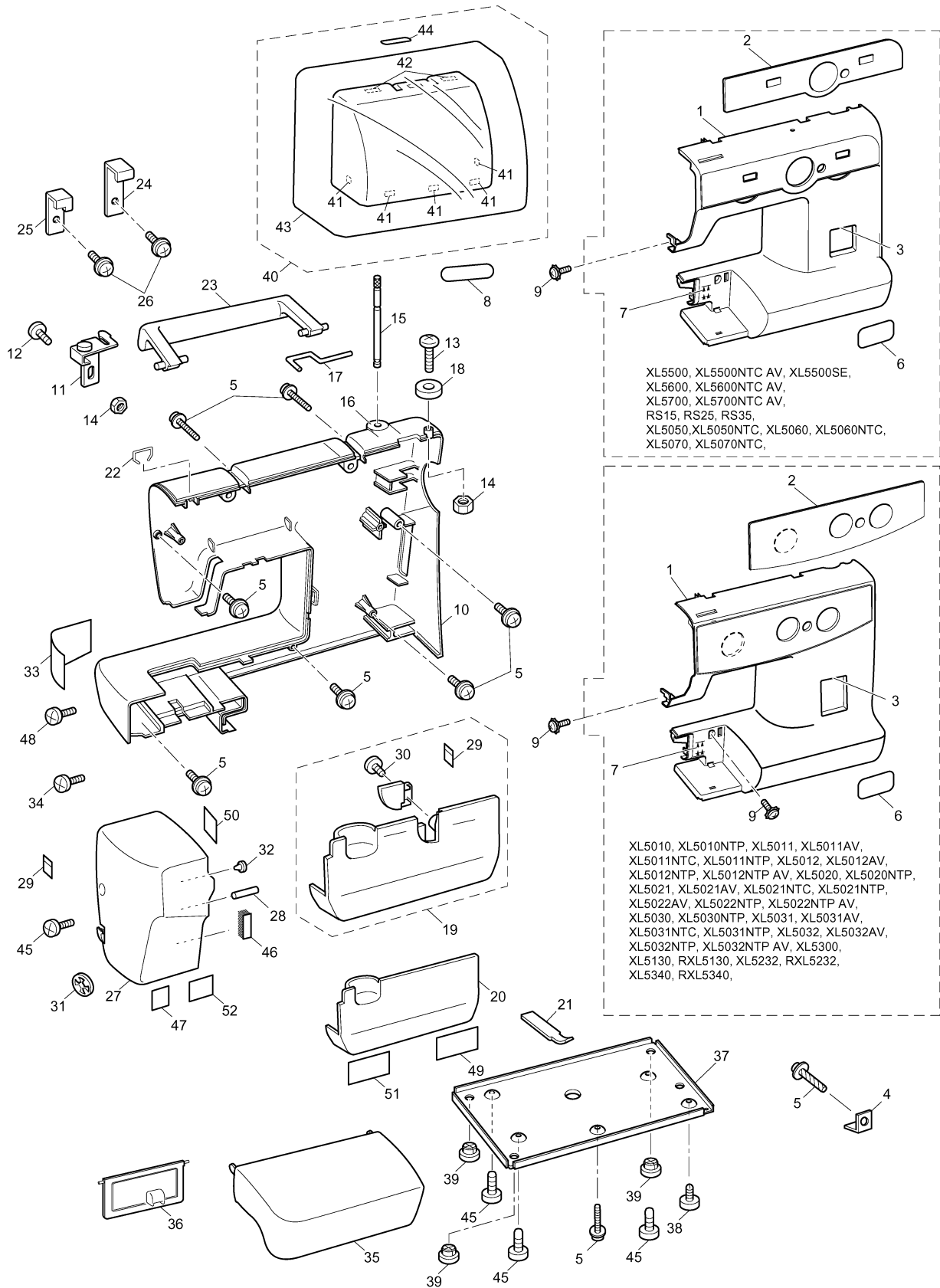
(1) PRINCIPAL PARTS (XL Series)



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No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
29	X80321001	NT LOWER THREAD CUTTER (RXL5130, RXL5232, RXL5340)			125782051	SEW-LIGHT RATING STICKER (RXL5130, RXL5232: U.S.A.)	
	X80321021	NT LOWER THREAD CUTTER		51	X56455021	HINGE DOOR LABEL (XL501*, XL5050*, XL502*, XL5060*, XL503*, XL5070*: U.K.), (XL5130), (XL5232), (XL5340), (XL5500*, XL5600*, XL5700*: U.S.A., CAN, U.K.)	
30	136681021	TAPTITE, BIND B M3X8 (XL5340, XL5700*, RS35)			X56455051	HINGE DOOR LABEL (RXL5130, RXL5232: U.S.A.)	
31	138384021	RETAINING RING,CS5		52	XC3372021	UPPER THREADING LABEL (XL501*, XL502*, XL503*: U.K.)	
	138384051	RETAINING RING,CS5 (RXL5130, RXL5232, RXL5340)			XC6750021	UPPER THREADING LABEL (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*: U.K.)	
32	X51895021	FACE PLATE BUSH					
	X51895051	FACE PLATE BUSH (RXL5130, RXL5232, RXL5340)					
33	XA4468021	REAR COVER REFLECTOR					
34	060401416	SCREW, BIND M4X14					
35	XA5730021	ACCESSORY TABLE					
	XA5730024	ACCESSORY TABLE (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)					
36	XA5731221	ACCESSORY TABLE COVER					
	XA5731222	ACCESSORY TABLE COVER (XL5050*, XL5060*, XL5070*, XL5500*, XL5600*, XL5700*, RS15, RS25, RS35)					
37	XA4569020	BASE PLATE					
38	XA4687021	ADJUSTING SCREW ASSY					
39	XA1805021	BASE RUBBER A					
40	XC0425021	MACHINE COVER ASSY (XL5020: KOREA)					
41	125440050	CASE FELT (XL5020: KOREA)					
42	XZ0016050	CASE FELT TOP (XL5020: KOREA)					
43	X60678051	BAG, 700X630H (XL5020: KOREA)					
44	XA3028021	DECORATION PLATE (XL5020: KOREA)					
45	060400816	SCREW, BIND M4X8					
46	XA6661021	PILE					
	XA6661051	PILE (RXL5130, RXL5232, RXL5340)					
47	XC4167021	CAUTION STICKER (KOREA)					
48	138172021	SCREW,PAN (S/P WASHER) M4X10					
	138172051	SCREW,PAN (S/P WASHER) M4X10 (RXL5130, RXL5232, RXL5340, XL5500SE)					
49	XA2107221	LABEL (XL5500, XL5700: U.S.A., CAN, CHILE) (XL5232), (XL5600: U.S.A., CAN), (XL5340), (XL5300), (XL5130)					
	XA2107251	LABEL (RXL5130, RXL5232: U.S.A.)					
50	125782021	SEW-LIGHT RATING STICKER (XL5500, XL5600, XL5700: U.S.A., CAN) (XL5130), (XL5232), (XL5300), (XL5340)					

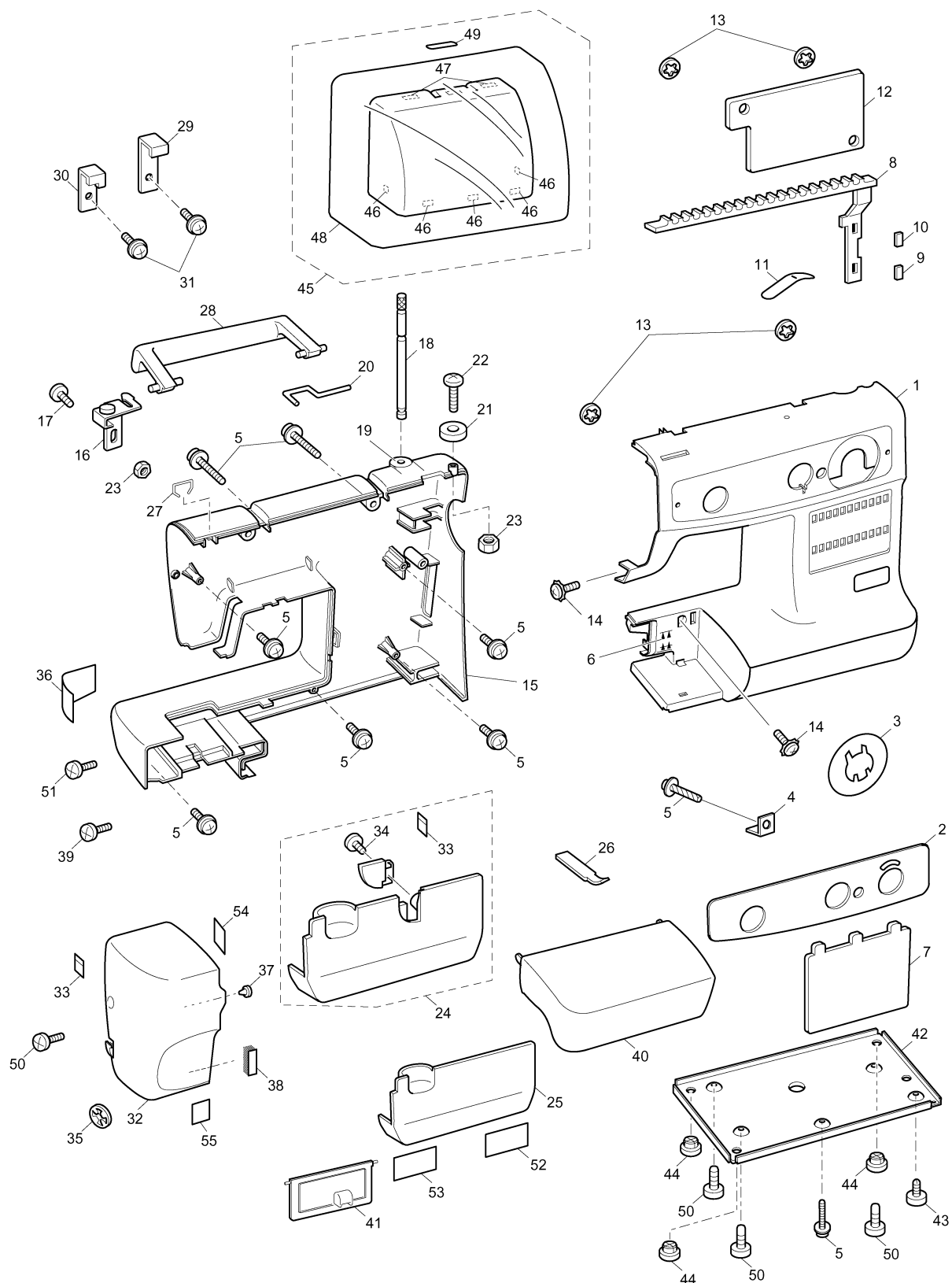
(1) PRINCIPAL PARTS (XL Series)



(1) PRINCIPAL PARTS (PX Series)

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA6356021	FRONT COVER (PX200, PX200NTC, PX200HC, PX220NTC, PX300, PX300HC, PX300NTC, PX330NTC)			XA6394023	PATTERN DECORATION PLATE (PX100: ARGENTINE, CHILE, MEXICO)	
	XA6393021	FRONT COVER (PX100, PX100HC, PX100NTC, PX110NTC, PX150)			XA6394025	PATTERN DECORATION PLATE (PX100NTC, PX110NTC, PX150)	
2	XA6357021	PANEL DECORATION PLATE (PX300)		8	XA6360021	PATTERN DISPLAY RACK	
	XA6357023	PANEL DECORATION PLATE (PX200, except PX200: U.S.A.)		9	XA6361021	DISPLAY PLATE	
	XA6357024	PANEL DECORATION PLATE (PX100)		10	XA6361022	DISPLAY PLATE	
	XA6357026	PANEL DECORATION PLATE (PX200: U.S.A.)		11	XA6362020	SPRING	
	XA6357031	PANEL DECORATION PLATE (PX100NTC)		12	XA6363021	DISPLAY REAR PLATE	
	XA6357032	PANEL DECORATION PLATE (PX200NTC)		13	146200021	RETAINING RING, CS4	050186
	XA6357033	PANEL DECORATION PLATE (PX300NTC)		14	053400806	SCREW,PAN (T WASHER) M4X8	
	XA6357034	PANEL DECORATION PLATE (PX330NTC)		15	XA5723121	REAR COVER	
	XA6357035	PANEL DECORATION PLATE (PX150)		16	XA6106021	THREAD GUIDE ASSY	040161
	XA6357036	PANEL DECORATION PLATE (PX110NTC)		17	0A5301006	SCREW,PAN (S/P WASHER) M3X10	
	XA6357037	PANEL DECORATION PLATE (PX220NTC)		18	188058121	SPOOL PIN	
				19	XA4441021	SPOOL PIN STAND	
3	XA6358021	F PATTERN INDICATOR PLATE		20	XA0628021	SPOOL PIN SPRING	
4	XA5732021	BOTTOM HOLD PLATE		21	X59864221	BOBBIN PRESSER	040152
5	XA3337022	TAPTITE CUP P M4X20		22	052301606	SCREW,PAN (S/P WASHER) M3X16	
6	XA6583021	DROP MARK		23	021300106	NUT, 1 M3	
7	XA6359021	PATTERN DECORATION PLATE (PX300)		24	XA5724021	HINGE DOOR ASSY	
	XA6359023	PATTERN DECORATION PLATE (PX300: ARGENTINE, CHILE, MEXICO)		25	XA5963021	HINGE DOOR	
	XA6359025	PATTERN DECORATION PLATE (PX300NTC, PX330NTC)		26	X53638121	SPRING	
	XA6392021	PATTERN DECORATION PLATE (PX200)		27	X53625121	UPPER COVER THREAD GUIDE	
	XA6392022	PATTERN DECORATION PLATE (PX200: U.S.A.)		28	XA5726121	HANDLE	
	XA6392023	PATTERN DECORATION PLATE (PX200: ARGENTINE, CHILE, MEXICO)		29	XA8476020	HANDLE HOLDER XR	
	XA6392025	PATTERN DECORATION PLATE (PX200NTC, PX220NTC)		30	XA8477020	HANDLE HOLDER XL	
	XA6394021	PATTERN DECORATION PLATE		31	XA3337022	TAPTITE, CUP P M4X20	
				32	XA6365121	FACE PLATE	
				33	X80321001	NT LOWER THREAD CUTTER (RPX100)	
					X80321021	NT LOWER THREAD CUTTER	
				34	136681021	TAPTITE, BIND B M3X8	
				35	138384021	RETAINING RING,CS5	
					138384051	RETAINING RING,CS5 (RPX100)	
				36	XA4468021	REAR COVER REFLECTOR	
				37	X51895021	FACE PLATE BUSH	
					X51895051	FACE PLATE BUSH (RPX100)	
				38	X52654001	PILE 19X6X6	
				39	060401416	SCREW, BIND M4X14	
				40	XA5730022	ACCESSORY TABLE	
				41	XA5731221	ACCESSORY TABLE COVER	
				42	XA4569020	BASE PLATE	
				43	XA4687021	ADJUSTING SCREW ASSY	
				44	XA1805021	BASE RUBBER A	

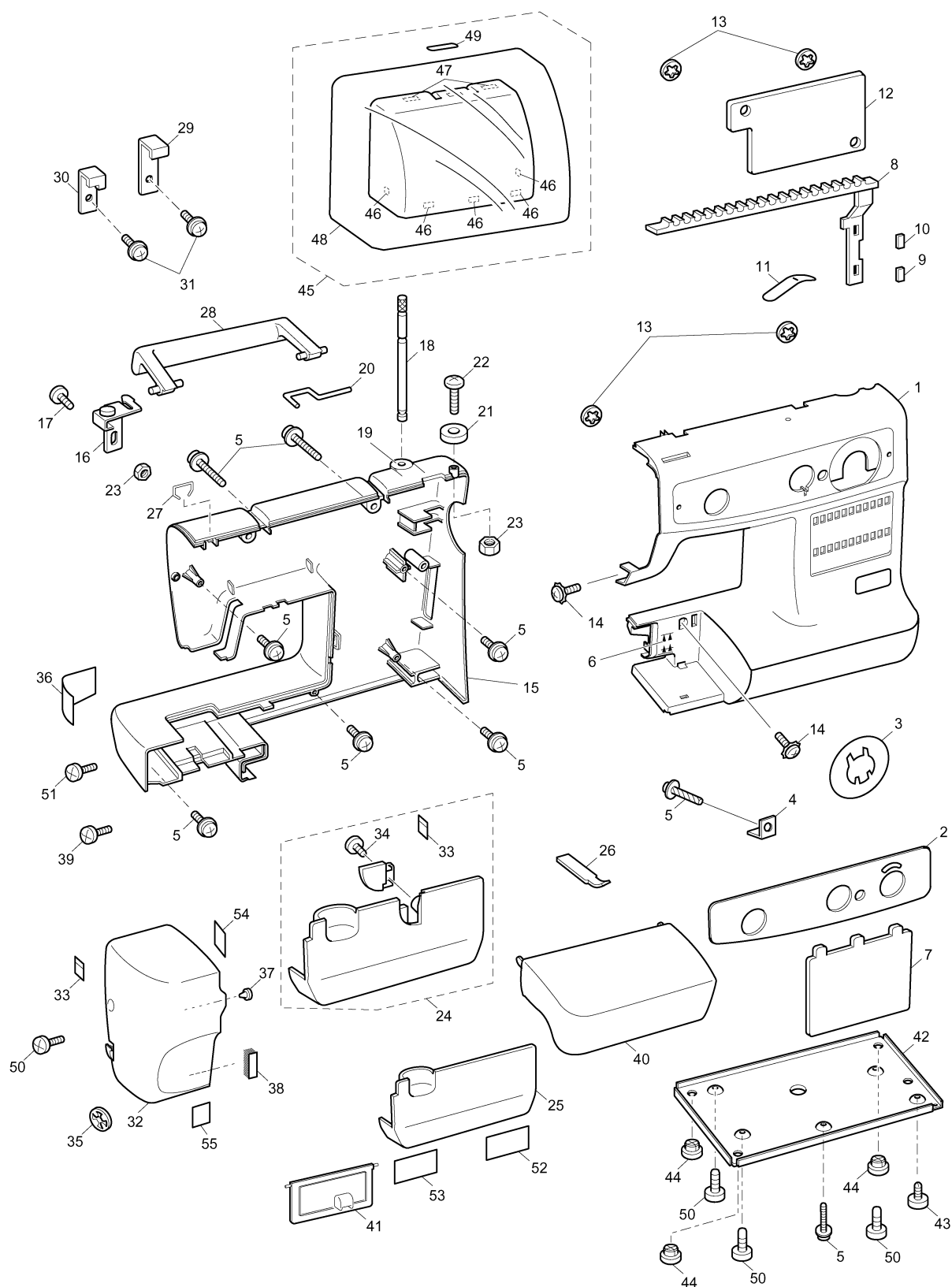
(1) PRINCIPAL PARTS (PX Series)



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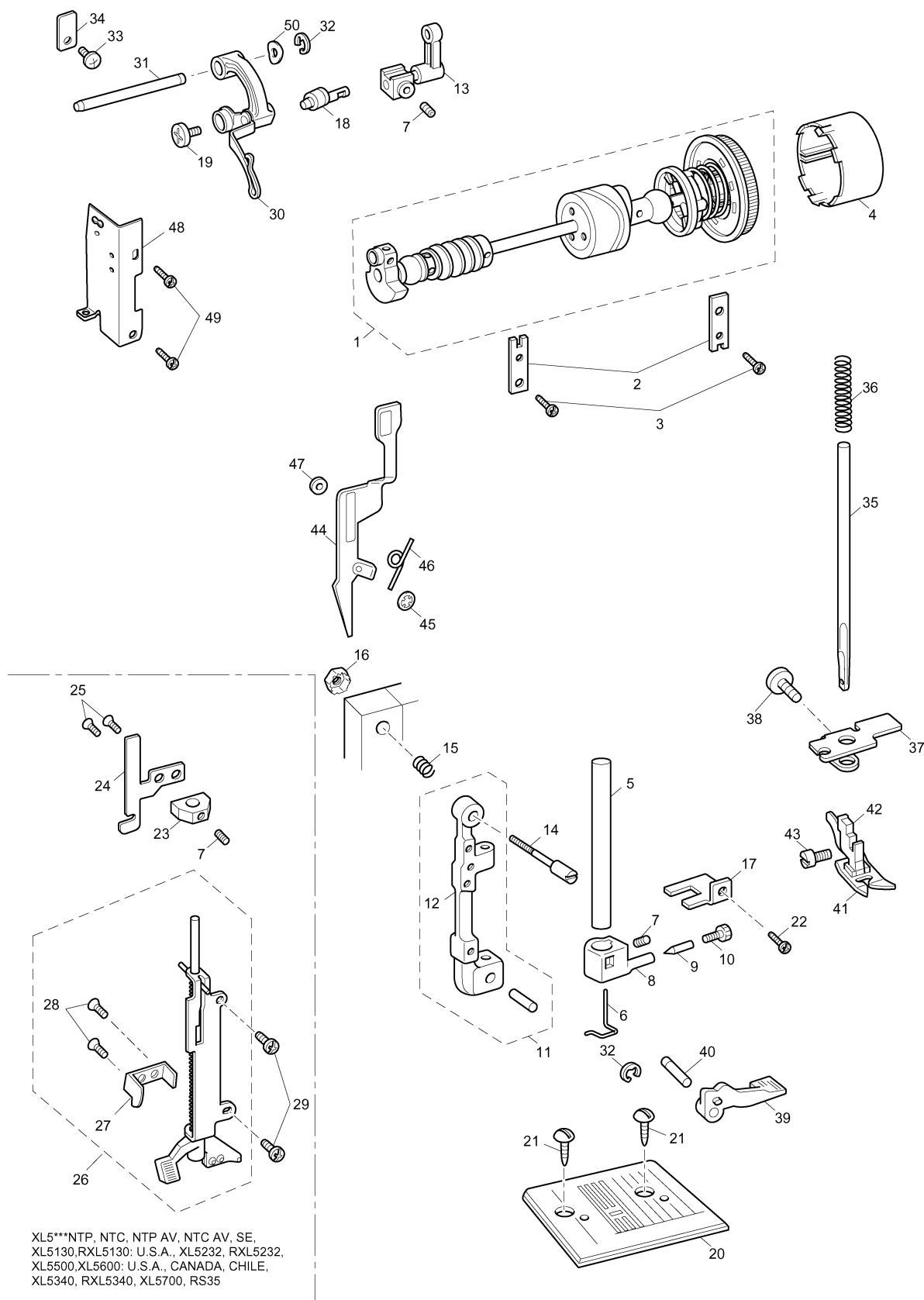
(1) PRINCIPAL PARTS (PX Series)



(2) UPPER SHAFT / NEEDLE BAR / THREAD TENSION / PRESSER MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
UPPER SHAFT MECHANISM				PRESSER MECHANISM			
1	XA7211321	UPPER SHAFT ASSEMBLY		35	XA2402050	PRESSER BAR	
2	X52478021	BUSHING PRESSER			XA2402020	PRESSER BAR (XL5050NTC), (XL5060NTC), (XL5070NTC), (XL5500: U.S.A., CAN, CHILE), (XL5500SE), (XL5500NTC AV), (XL5600: U.S.A., CAN), (XL5600NTC AV), (XL5700), (XL5700NTC AV)	
3	X57908021	TAPTITE, BIND S M4X10			128437020	PRESSER BAR (XL5010), (XL5011), (XL5011AV), (XL5012), (XL5020), (XL5021), (XL5012AV), (XL5022AV), (XL5021AV), (XL5030), (XL5031), (XL5031AV), (XL5032), (XL5032AV), (PX100), (PX200), (XL5050), (XL5060), (XL5070), (RS15), (RS25), (XL5500, XL5600: GER, U.K., FRA)	040158
4	XA8378021	PULLEY			36	X55770021	PRESSER BAR SPRING
	XA8378022	PULLEY (XL5050*, XL5060*, XL5070*, XL5500* XL5600*, XL5700*, RS15, RS25, RS35)			37	XA3955121	PRESSER BAR BRACKET
NEEDLE BAR MECHANISM					38	X52760021 X52760051	SET SCREW,PAN M6X12 SET SCREW,PAN M6X12 (RXL5130, RXL5232, RXL5340, RPX100)
5	XA2358121	NEEDLE BAR			39	XA2511121	PRESSER FOOT LIFTER
6	XZ0005020	NEEDLE BAR THREAD GUIDE			40	XA0977120	PRESSER FOOT LIFTER STUD
7	012400432	SET SCREW, SOCKET (FT) M4X4			41	138135122 138135152	ZIGZAG PRESSER FOOT ZIGZAG PRESSER FOOT (RXL5130, RXL5232, RXL5340, RPX100)
8	XZ0001121	NEEDLE CLAMP			42	138134021 138134051	PRESSER FOOT HOLDER PRESSER FOOT HOLDER (RXL5130, RXL5232, RXL5340, RPX100)
9	XA5718121	NEEDLE CLAMP PIN	040212		43	132730122	TIGHTENING SCREW 3.57
10	XZ0002021	NEEDLE CLAMP SCREW			44	XA5796021	TENSION RELEASER C
11	XA8379021	NEEDLE BAR SUPPORTER ASSY			45	120454021 120454051	RETAINING RING, CS3 RETAINING RING, CS3 (RXL5130, RXL5232, RXL5340, RPX100)
12	XA3952220	NEEDLE BAR SUPPORTER			46	XA5797021	SPRING
13	XA1289121	NEEDLE BAR CRANK ROD ASSY			47	025030236	WASHER, PLAIN M3
14	XA3477021	NEEDLE BAR SUPPORTER STUD			48	XA5737021	BH LEVER SET PLATE
15	X54369021	SPRING			49	X57908021	TAPTITE, BIND S M4X10
16	X56851021	LOCK NUT					
17	XA8380021	NEEDLE BAR SUPPORTER GUIDE					
18	X59115221	NEEDLE BAR CRANK	050316		50	XA1866021	WASHER, SPRING
19	132051022	SCREW, FLAT SM3.57-40X7 L					060111
20	XA3954021	ZIGZAG NEEDLE PLATE					
21	X50487051	SCREW M4					
22	X57908021	TAPTITE, BIND S M4X10 (XL5***NTP, NTC, NTP AV, NTC AV, SE, XL5130,RXL5130: U.S.A., XL5232, RXL5232, XL5500,XL5600: U.S.A., CANADA, CHILE, XL5340, RXL5340, XL5700, RS35)					
23	XA2367020	NEEDLE THREADER SET COLLAR					
24	XA0430021	NEEDLE THREADER SET PLATE					
25	004260405	SCREW, FLAT M2.6X4					
26	XA5535021	NEEDLE THREADER SUPPORTER ASSY					
27	XA0445251	THREADER HOOK ASSEMBLY	060001				
28	037200516	TAPPING SCREW, PAN V M2X5	040207				
29	060400616	SCREW, BIND M4X6					
THREAD TENSION MECHANISM							
30	XA4747021	THREAD TAKE-UP LEVER ASSY					
31	XA4585021	THREAD TAKE-UP LEVER SHAFT					
32	048050346	RETAINING RING, E5					
33	X57913021	TAPTITE, BIND S M4X16					
34	X50532021	PRESSER PLATE					

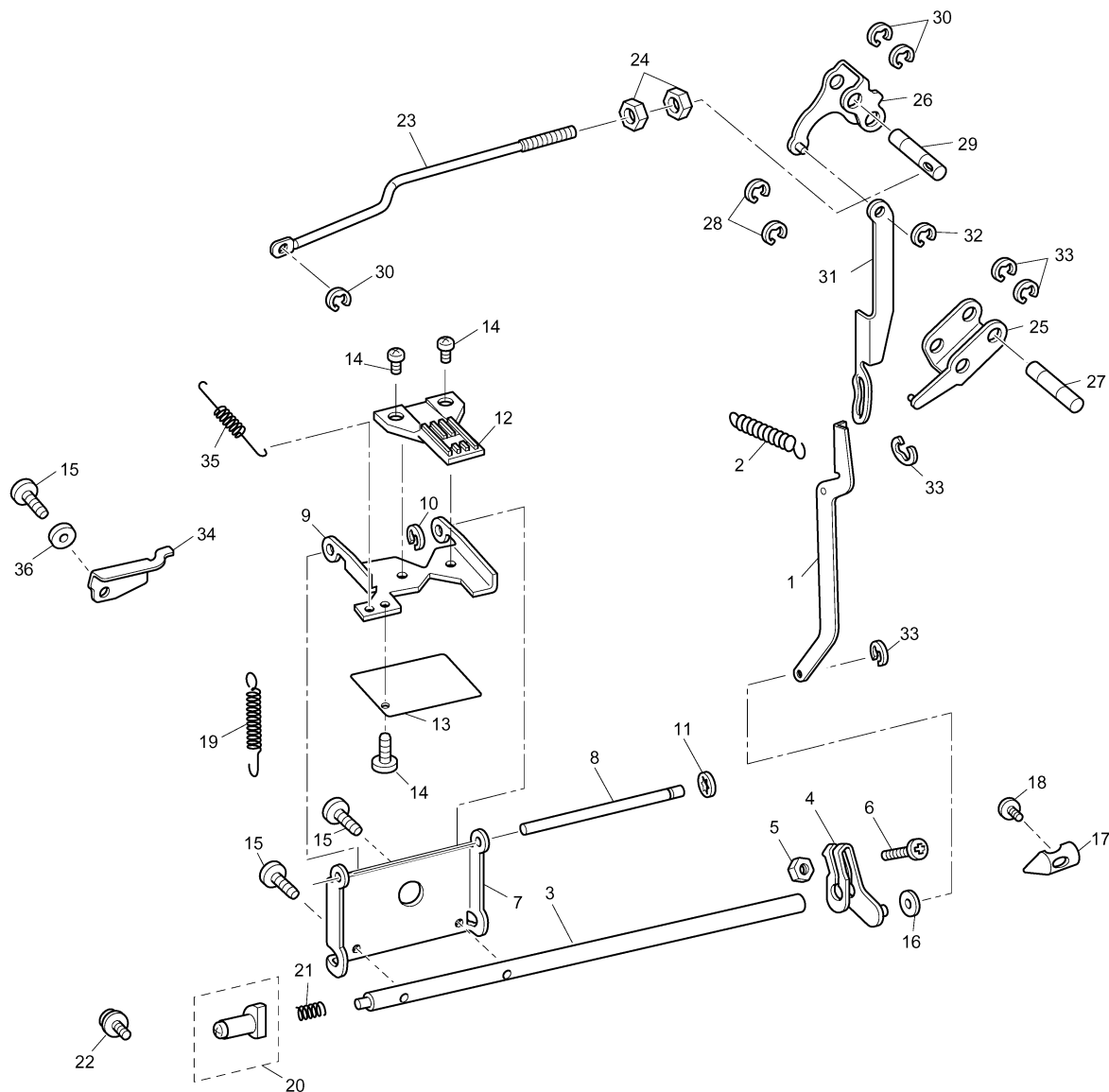
(2) UPPER SHAFT / NEEDLE BAR / THREAD TENSION / PRESSER MECHANISM



(3) HORIZONTAL FEED / VERTICAL FEED MECHANISM

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(3) HORIZONTAL FEED / VERTICAL FEED MECHANISM



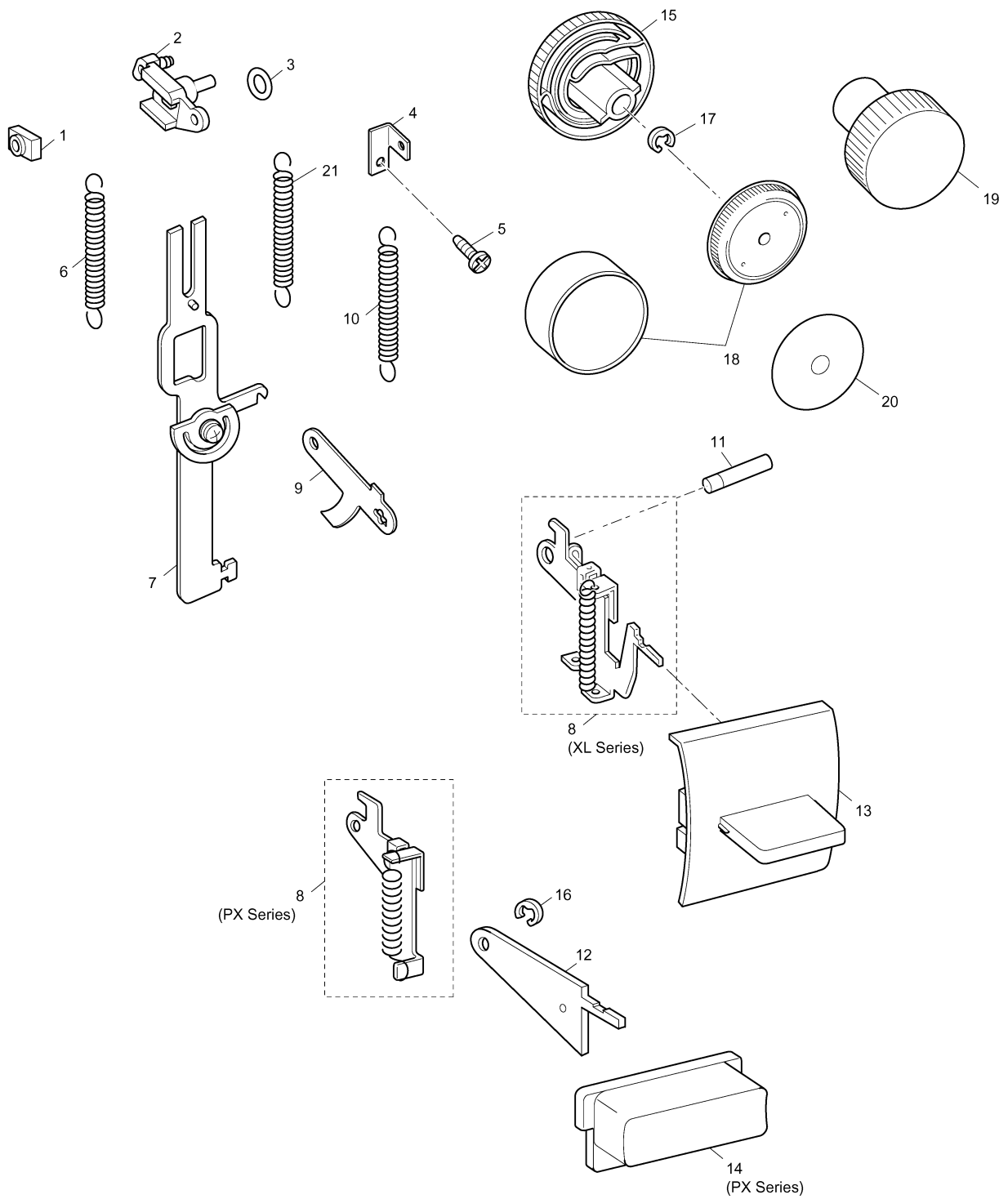
XL501*, XL5050*, XL502*, XL5060*, XL503*, XL5070*,
XL5130, RXL5130, XL5500(U.S.A., CAN, CHILE),
XL5232, RXL5232, XL5600(U.S.A., CAN), XL5340,
XL5300, RXL5340, XL5700(U.S.A., CAN, CHILE)

XL5500(GER, U.K., FRA),
XL5500SE, XL5500NTC AV,
XL5600(GER, U.K., FRA),
XL5600NTC AV,
XL5700(GER, U.K., FRA)
XL5700NTC AV, RS15, RS25, RS35,
PX100, PX100HC, PX100NTC, RPX100,
PX110NTC, PX150, PX200, PX200HC, PX200NTC, PX220NTC,
PX300, PX300HC, PX300NTC, PX330NTC

(4) FEED ADJUSTMENT MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA0030021	FEED SQUARE BLOCK			XA5735024	DIAL SHEET (XL5020, XL5020NTP, XL5232, RXL5232)	
2	XA3089051	FEED REGULATOR ASSY			XA5735025	DIAL SHEET (XL5010, XL5010NTP, XL5130, RXL5130)	
	XA3089021	FEED REGULATOR ASSY (XL5050, XL5050NTC, XL5060, XL5060NTC, XL5070, XL5070NTC, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700NTP AV, RS35)			XA5735028	DIAL SHEET (XL5011, XL5011AV, XL5011NTP, XL5011NTC)	
3	X53330020	WASHER			XA5735029	DIAL SHEET (XL5021, XL5021AV, XL5021NTP, XL5021NTC)	
4	XA4534021	STOP PLATE L			XA5735030	DIAL SHEET (XL5031, XL5031AV, XL5031NTP, XL5031NTC)	
5	X57913021	TAPTITE, BIND S M4X16			XA5735032	DIAL SHEET (XL5012, XL5012AV, XL5012NTP, XL5012NTP AV)	
6	XA0998021	SPRING			XA5735033	DIAL SHEET (XL5032, XL5032AV, XL5032NTP, XL5032NTP AV)	
7	XA3092021	FEED REGULATOR PLATE ASSY			XA5735034	DIAL SHEET (XL5022AV, XL5022NTP, XL5022NTP AV)	
8	XA4343021	REVERSE SEWING LEVER ASSY			XC7370021	DIAL SHEET (XL5500, XL5500NTP AV)	
	XA6366021	REVERSE SEWING LEVER (PX Series)			XC7370023	DIAL SHEET (XL5600, XL5600NTP AV)	
9	XA4532121	REVERSE SEWING LEVER PLATE A			XC7370025	DIAL SHEET (XL5700, XL5700NTP AV)	
10	XA4675021	SPRING			XC7370029	DIAL SHEET (XL5050, XL5050NTP)	
11	XA1004120	REVERSE SEWING SHAFT			XC7370028	DIAL SHEET (XL5060, XL5060NTP)	
12	XA6582021	REVERSE BUTTON HOLDER			XC7370030	DIAL SHEET (XL5070, XL5070NTP)	
13	XA5733021	FEED REGULATING LEVER KNOB			XC7370031	DIAL SHEET (XL5500SE)	
	XC7338021	FEED REGULATING LEVER KNOB (XL5050, XL5050NTP, XL5060, XL5060NTP, XL5070, XL5070NTP, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700NTP AV, RS35)			XC7370034	DIAL SHEET (RS-15)	
14	XA6369021	REVERSE SEWING BUTTON (PX Series)			XC7370036	DIAL SHEET (RS-25)	
15	XA6015021	FEED REGULATOR CAM			XC7370038	DIAL SHEET (RS-35)	
16	048040346	RETAINING RING, E4		21	XA3099021	SPRING	
17	048050346	RETAINING RING, E5					
18	XA5734021	MANUAL DIAL					
	XC7339121	MANUAL DIAL (XL5050, XL5050NTP, XL5060, XL5060NTP, XL5070, XL5070NTP, XL5500, XL5500SE, XL5500NTP AV, RS15, XL5600, XL5600NTP AV, RS25, XL5700, XL5700NTP AV, RS35)					
19	XA6370021	FEED DIAL (PX Series)					
	XA6370022	FEED DIAL (PX300NTP)					
	XA6370023	FEED DIAL (PX100NTP)					
	XA6370024	FEED DIAL (PX200NTP)					
20	XA5735021	DIAL SHEET (XL5340, RXL5340, XL5300, XL5030, XL5030NTP)					

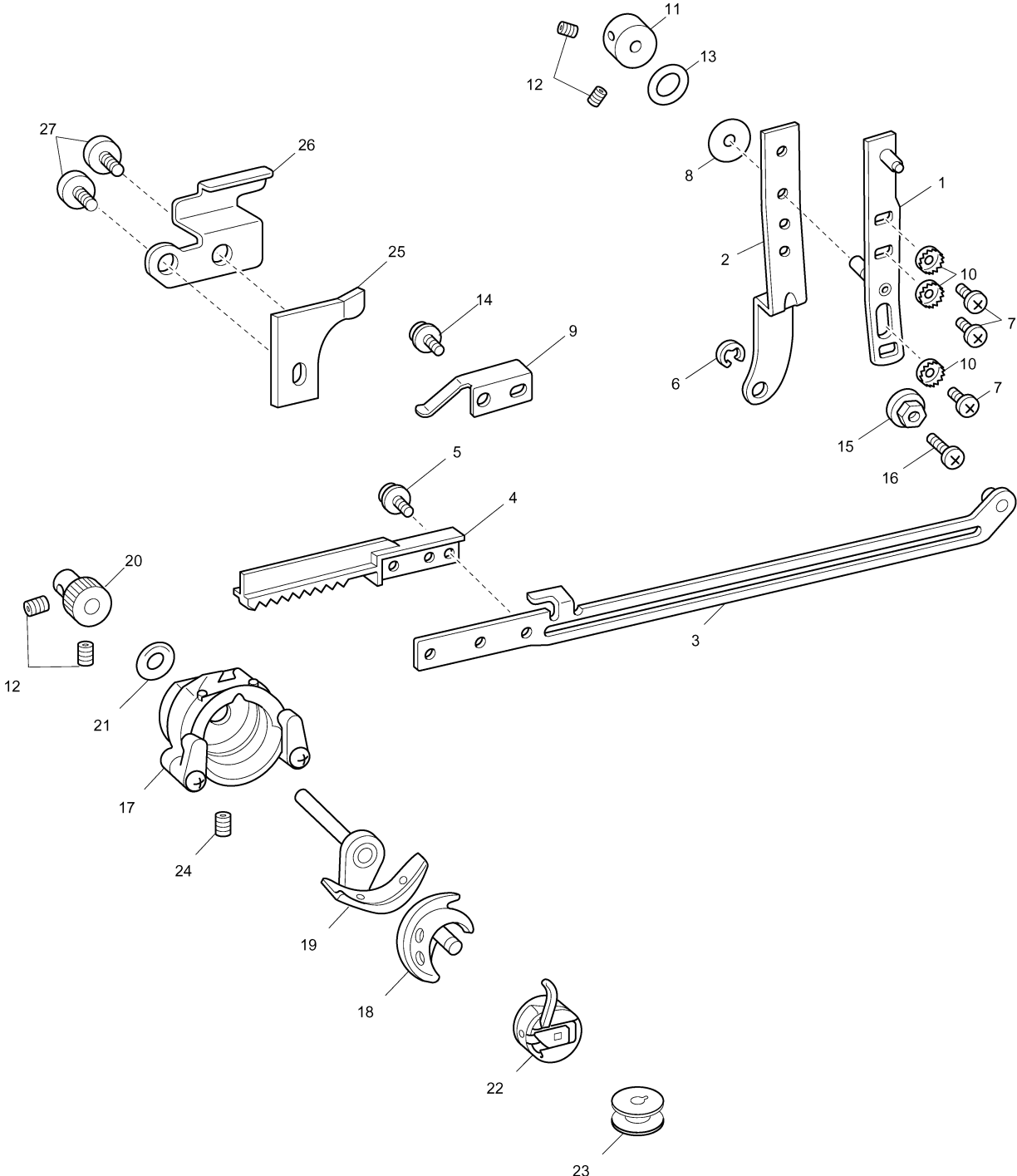
(4) FEED ADJUSTMENT MECHANISM



(5) ROTARY HOOK DRIVE / ROTARY HOOK MECHANISM

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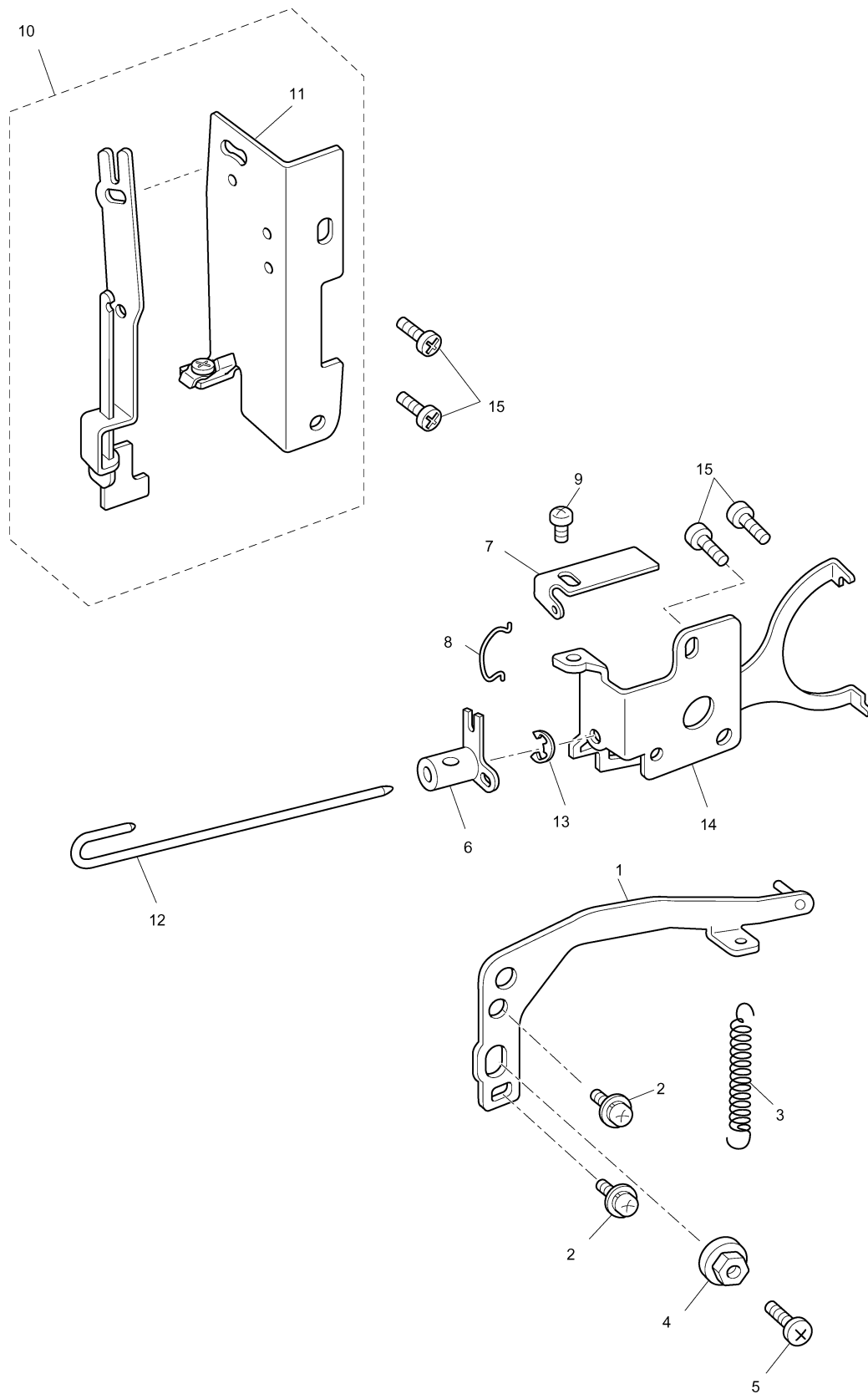
(5) ROTARY HOOK DRIVE / ROTARY HOOK MECHANISM



(6) ZIGZAG / BH MECHANISM

No.	CODE.	NAME	REMARKS
ZIGZAG MECHANISM			
1	XA4466021	Z CONNECTING ROD (XL501*, XL5050*, XL502*, XL5060*, XL503* XL5070*)	
	XA3971021	Z CONNECTING ROD (XL5130, XL5500*, XL5600*, XL5700*, XL5232 XL5340, XL5300, RS15, RS25, RS35, PX100* PX110NTC, RPX100, PX200*, PX220NTC, PX300*, PX330NTC)	
	XA3971051	Z CONNECTING ROD (RXL5130, RXL5232, RXL5340, RPX100)	
2	XA8474021	UPSET 4X12DB	
	XA8474051	UPSET 4X12DB (RXL5130, RXL5232, RXL5340, RPX100)	
3	XZ0024021	ZIGZAG CONNECTING ROD SPRING	
	XA3143021	ZIGZAG CONNECTING ROD SPRING (XL5130, XL5232, RXL5130, RXL5232, XL5300, XL5340, RXL5340, XL5500, XL5500SE, XL5500NTC AV, XL5600, XL5600NTC AV, XL5700, XL5700NTC AV, RS15, RS25, RS35, PX100*, PX110NTC, RPX100, PX200*, PX220NTC, PX300*, PX330NTC)	
4	X50559020	ZIGZAG ADJUSTING NUT	
	X50559050	ZIGZAG ADJUSTING NUT (RXL5130, RXL5232, RXL5340, RPX100)	
5	062301006	SCREW, PAN M3X10	
BH MECHANISM			
(XL502*, 5060*, XL503*, XL5070*, XL5232 RXL5322, XL5600*, XL5340, RXL5340, XL5300, XL5700*, RS15, RS25, RS35, PX200*, PX220NTC, PX300*, PX330NTC)			
6	XZ0021021	BH CHANGE ARM ASSY	
7	XA3972021	BH NOTCH SPRING	
8	136997021	BH SPRING	
9	060400816	SCREW, BIND M4X8	
10	XA5812021	BH LEVER SET PLATE ASSY	
11	XA3975151	BH LEVER HOLDER ASSEMBLY	
12	XA3978021	BH CHANGE SHAFT	
13	048025346	RETAINING RING, E2.5	
14	XA3979021	BH HOLDER ASSY	
15	X57908021	TAPTITE, BIND S M4X10	

(6) ZIGZAG / BH MECHANISM



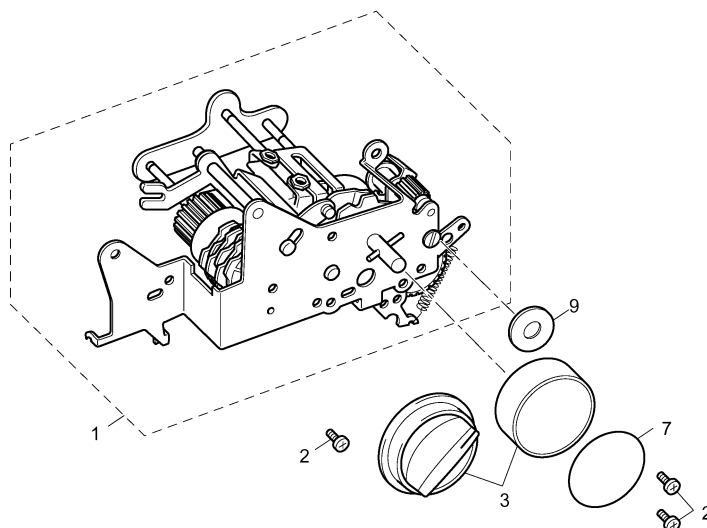
(7) PATTERN SELECTION MECHANISM

without BH CONNECTING LINK ASSY

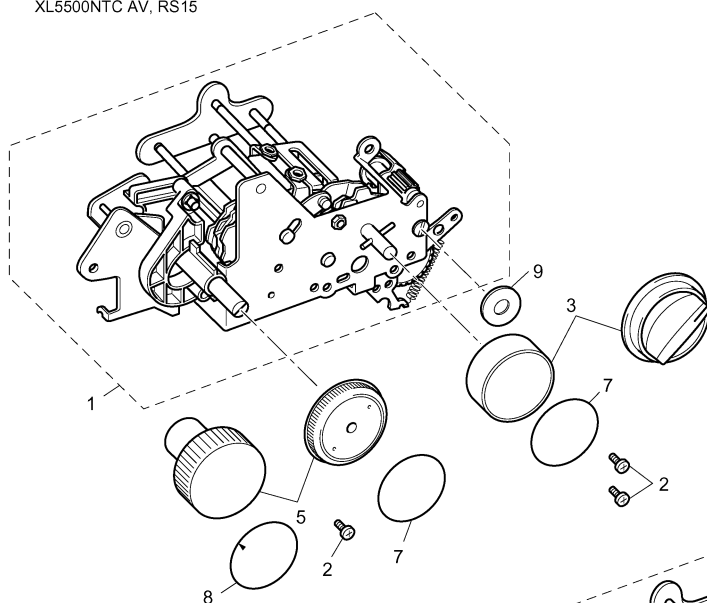
No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA6004021	PATTERN SELECTING UNIT ASSY (XL5130, RXL5130)		9	XA4685021	BH KNOB SPACER	
	XA6013021	PATTERN SELECTING UNIT ASSY (XL5010, XL5010NTP, XL5011, XL5011AV, XL5011NTC, XL5011NTP, XL5012, XL5012AV, XL5012NTP, XL5012NTP AV, XL5050, XL5050NTC)			XA4685051	BH KNOB SPACER (PX100, PX100HC, PX100NTC, RPX100, PX110NTC)	
	XC7341021	PATTERN SELECTING UNIT ASSY (XL5500, XL5500SE, XL5500NTC AV, RS15)			XC7433021	BH KNOB SPACER (XL5050, XL5050NTC, XL5500, XL5500SE, XL5500NTC AV, RS15)	
	XA9837021	PATTERN SELECTING UNIT ASSY (PX100, PX100NTC, PX100HC, PX150, PX110NTC, RPX100)					
2	X57908021	TAPTITE, BIND S M4X10					
	X57908051	TAPTITE, BIND S M4X10 (XL5050, XL5050NTC)					
3	XA5736021	PATTERN SELECTION DIAL					
	XA6371021	PATTERN SELECTION DIAL (PX100, PX100HC, RPX100, PX110NTC)					
	XA6371023	PATTERN SELECTION DIAL (PX100NTC)					
	XC7343021	PATTERN SELECTION DIAL (XL5050, XL5050NTC, XL5500, XL5500SE, XL5500NTC AV, RS15)					
4	XA6372021	PATTERN DECORATION GEAR 1 (PX100, PX100HC, PX100NTC, PX110NTC. RPX100)					
5	XA5734021	MANUAL DIAL (XL5130, RXL5130)					
	XC7339121	MANUAL DIAL (XL5500, XL5500SE, XL5500NTC AV, RS15)					
6	XA6373021	ZIGZAG DIAL (PX100, PX100NTC, PX110NTC, RPX100)					
	XA6373023	ZIGZAG DIAL (PX100NTC)					
7	XA6003025	DIAL SHEET (XL5010, XL5010NTP)					
	XA6003030	DIAL SHEET (XL5011, XL5011AV, XL5011NTP, XL5011NTC)					
	XA6003034	DIAL SHEET (XL5130, RXL5130)					
	XA6003037	DIAL SHEET (XL5012, XL5012AV, XL5012NTP, XL5012NTP AV)					
	XC7370022	DIAL SHEET (XL5500, XL5500SE, XL5500NTC AV)					
	XC7370035	DIAL SHEET (RS-15)					
8	XA5735022	DIAL SHEET (XL5130, RXL5130)					

(7) PATTERN SELECTION MECHANISM without BH CONNECTING LINK ASSY

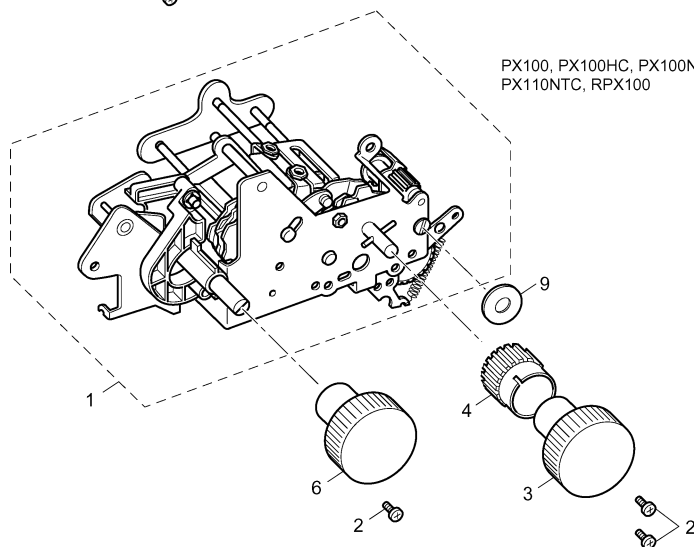
XL5010, XL5010NTP, XL5011, XL5011AV,
XL5011NTC, XL5011NTP, XL5012, XL5012AV, XL5012NTP,
XL5012NTP AV, XL5050, XL5050NTC



XL5130, RXL5130, XL5500, XL5500SE,
XL5500NTC AV, RS15



PX100, PX100HC, PX100NTC,
PX110NTC, RPX100



(7) PATTERN SELECTION MECHANISM

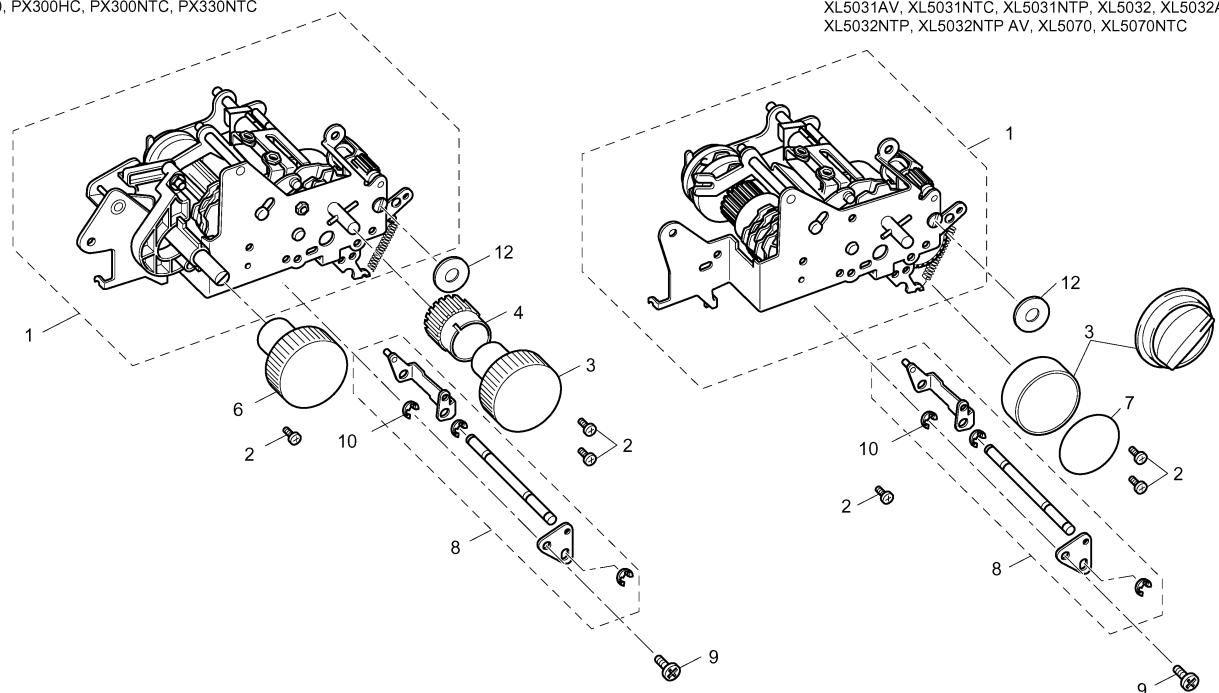
with BH CONNECTING LINK ASSY

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA5798121	PATTERN SELECTING UNIT ASSY (XL5300, XL5340, RXL5340)		6	XA6373021	ZIGZAG DIAL (PX200, PX200HC, PX220NTC, PX300, PX300HC, PX330NTC)	
	XA6011121	PATTERN SELECTING UNIT ASSY (XL5030, XL5030NTP, XL5031, XL5031AV, XL5031NTP, XL5031NTC, XL5032, XL5032AV, XL5032NTP, XL5032NTP AV, XL5070, XL5070NTC)			XA6373022	ZIGZAG DIAL (PX300NTC)	
					XA6373024	ZIGZAG DIAL (PX200NTC)	
	XA6033121	PATTERN SELECTING UNIT ASSY (XL5020, XL5021, XL5021AV, XL5021AV, XL5021NTP, XL5021NTC, XL5020NTP, XL5022NTP, XL5022NTP AV, XL5060, XL5060NTC)		7	XA6003021	DIAL SHEET (XL5300)	
	XA6034121	PATTERN SELECTING UNIT ASSY (XL5232, RXL5232)			XA6003023	DIAL SHEET (XL5030, XL5030NTP)	
	XC7378021	PATTERN SELECTING UNIT ASSY (XL5600, XL5600NTC AV, RS25)			XA6003024	DIAL SHEET (XL5020, XL5020NTP)	
	XC7391021	PATTERN SELECTING UNIT ASSY (XL5700, XL5700NTC AV, RS35)			XA6003031	DIAL SHEET (XL5021, XL5021AV, XL5021NTP, XL5021NTC)	
	XA9838021	PATTERN SELECTION UNIT ASSY (PX200, PX200HC, PX220NTC, PX200NTC)			XA6003032	DIAL SHEET (XL5031, XL5031AV, XL5031NTP, XL5031NTC)	
	XA9839021	PATTERN SELECTION UNIT ASSY (PX300, PX300HC, PX330NTC, PX300NTC)			XA6003035	DIAL SHEET (XL5232, RXL5232)	
					XA6003038	DIAL SHEET (XL5032, XL5032AV, XL5032NTP, XL5032NTP AV)	
					XA6003039	DIAL SHEET (XL5022AV, XL5022NTP, XL5022NTP AV)	
					XC7370024	DIAL SHEET (XL5600, XL5600NTC AV)	
2	X57908021	TAPTITE, BIND S M4X10			XC7370026	DIAL SHEET (XL5700, XL5700NTC AV)	
	X57908051	TAPTITE, BIND S M4X10 (XL5600, XL5600NTC AV, RS25)		8	XA4025021	BH CONNECTING LINK ASSY	
3	XA5736021	PATTERN SELECTION DIAL			060400416	SCREW, BIND M4X4	
	XA6371021	PATTERN SELECTION DIAL (PX200, PX200HC, PX220NTC, PX300, PX300HC, PX330NTC)		10	048030346	RETAINING RING, E3	
	XA6371022	PATTERN SELECTION DIAL (PX300NTC)		11	XA5735022	DIAL SHEET (XL5232, RXL5232, XL5340, RXL5340)	
	XA6371024	PATTERN SELECTION DIAL (PX200NTC)		12	XA4685021	BH KNOB SPACER	
	XC7343021	PATTERN SELECTION DIAL (XL5060, XL5060NTC, XL5070, XL5070NTC XL5600, XL5600NTC AV, XL5700, XL5700NTC RS25, RS35)			XA4685051	BH KNOB SPACER (XL5340, RXL5340)	
					XC7433021	BH KNOB SPACER (XL5060, XL5060NTC, XL5070, XL5070NTC, XL5600, XL5600NTC AV, XL5700, XL5700NTC, RS25, RS35)	
4	XA6372021	PATTERN DECORATION GEAR 1 (PX200, PX200HC, PX200NTC, PX220NTC, PX300, PX300HC, PX300NTC, PX330NTC)					
5	XA5734021	MANUAL DIAL (XL5232, RXL5232, XL5340, XL5300, RXL5340)					
	XC7339121	MANUAL DIAL (XL5600, XL5600NTC AV, XL5700, XL5700NTC AV, RS25, RS35)					

(7) PATTERN SELECTION MECHANISM with BH CONNECTING LINK ASSY

PX200, PX200HC, PX200NTC, PX220NTC
PX300, PX300HC, PX300NTC, PX330NTC

XL5020, XL5020NTP, XL5021, XL5021AV, XL5021NTC,
XL5021NTP, XL5022AV, XL5022NTP, XL5022NTP AV,
XL5060, XL5060NTC, XL5030, XL5030NTP, XL5031,
XL5031AV, XL5031NTC, XL5031NTP, XL5032, XL5032AV,
XL5032NTP, XL5032NTP AV, XL5070, XL5070NTC



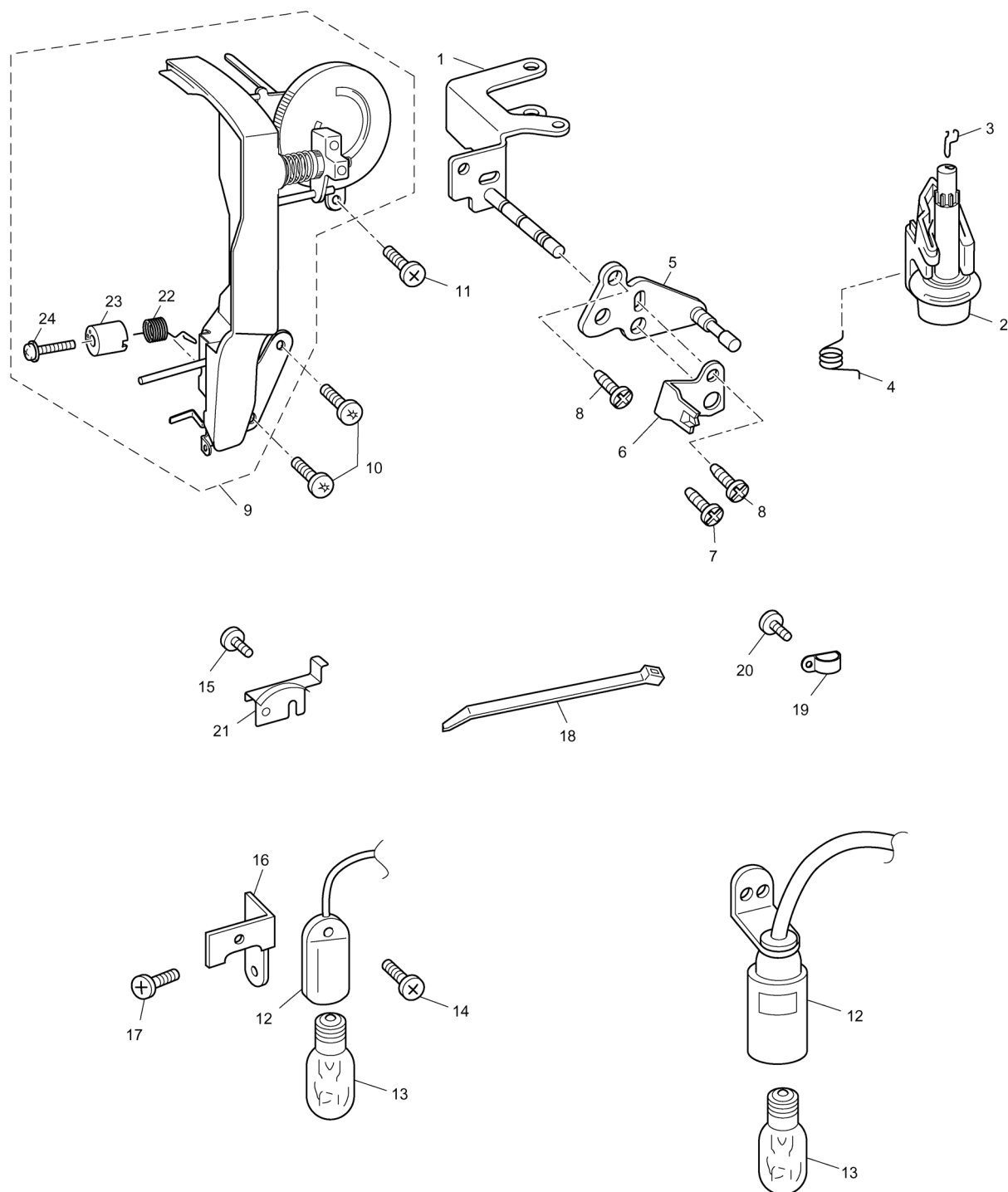
XL5232, RXL5232
XL5300, XL5340, RXL5340)

XL5600, XL5600NTC AV, RS25,
XL5700, XL5700NTC AV, RS35

(8) BOBBIN WINDER / THREAD GUIDE / LAMP MECHANISM

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
BOBBIN WINDER MECHANISM				14	X57984021	TAPTITE, BIND S M3X20 (XL5130), (RXL5130: U.S.A.), (XL5500: U.S.A., CAN), (XL5232), (RXL5232: U.S.A.), (XL5600: U.S.A., CAN), (XL5340), (XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
1	XA3273121	BOBBIN WINDER HOLDER SUB ASSY		15	XA1623021	TAPTITE, BIND S M3X10	
	XC7347021	BOBBIN WINDER HOLDER SUB ASSY (XL5050, XL5050NTC, XL5060, XL5060NTC, XL5070, XL5070NTC, XL5500, XL5500SE, XL5500NTC AV, XL5600, XL5600NTC AV, XL5700, XL5700NTC AV, RS15, RS25, RS35)			XA1623051	TAPTITE, BIND S M3X10 (RXL5130, RXL5232: SINGAPORE), (RXL5340) (RPX100)	
2	120448021	BOBBIN WINDER RUBBER BAND		16	XA4036021	LAMP HOLDER (XL5130), (RXL5130: U.S.A.), (XL5500: U.S.A., CAN), (XL5232), (RXL5232: U.S.A.), (XL5600: U.S.A., CAN), (XL5340), (XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
3	125928020	BOBBIN WINDER SHAFT SPRING		17	060300616	SCREW, BIND M3X6 (XL5130), (RXL5130: U.S.A.), (XL5500: U.S.A., CAN), (XL5232), (RXL5232: U.S.A.), (XL5600: U.S.A., CAN), (XL5340), (XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
4	X59939021	BOBBIN WINDER SPRING		18	X53169020	BAND	
5	XA3133121	SS CHANGE HOLDER ASSY			X53169020	BAND (XL5130, RXL5232, XL5232, RXL5130, RXL5340, RPX100)	050245
6	XA3136021	F DIAL SPRING		19	XA7678021	CORD CRAMP	
7	062400416	SCREW, PAN M4X4			XA7678051	CORD CRAMP (RXL5232: SINGAPORE), (RXL5340), (RPX100)	
8	X57913021	TAPTITE, BIND S M4X16		20	X57908021	TAPTITE, BIND S M4X10	
THREAD GUIDE MECHANISM				21	XA8463021	CORD GUIDE	
9	XA5805021	THREAD GUARD ASSY		22	X58857021	THREAD TAKE UP SPRING	ADD
	XC7349021	THREAD GUARD ASSY (XL5050, XL5050NTC, XL5060, XL5060NTC, XL5070, XL5070NTC, XL5500, XL5500SE, XL5500NTC AV, XL5600, XL5600NTC AV, XL5700, XL5700NTC AV, RS15, RS25, RS35)		23	132305051	THREAD TAKE UP SPRING CASE	ADD
	XA6374021	THREAD GUIDE ASSY (PX Series)		24	0A4402006	SCREW, PAN (S/P WASHER) M4X20	ADD
10	X57908021	TAPTITE, BIND S M4X10					
11	060400416	SCREW, BIND M 4X4					
LAMP MECHANISM							
12	XC7352021	ASSY : SEWING LAMP E12C#24 (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, 5600, 5700:CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	060089				
	XC7352021	ASSY : SEWING LAMP E12C#24 (XL5500, XL5600, XL5700: U.S.A.)					
	XA1064021	SEW-LIGHT ASSY					
	XA1064051	SEW-LIGHT ASSY (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					
13	X53061020	SEW-LIGHT BULB (XL5130), (RXL5130: U.S.A.), (XL5232), (RXL5232: U.S.A.), (XL5340), (XL5500, 5600, 5700: U.S.A., CAN) (PX100, PX200, PX300: U.S.A., MEXICO)					
	205336020	SEW-LIGHT BULB L-4					
	205336050	SEW-LIGHT BULB L-4 (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					

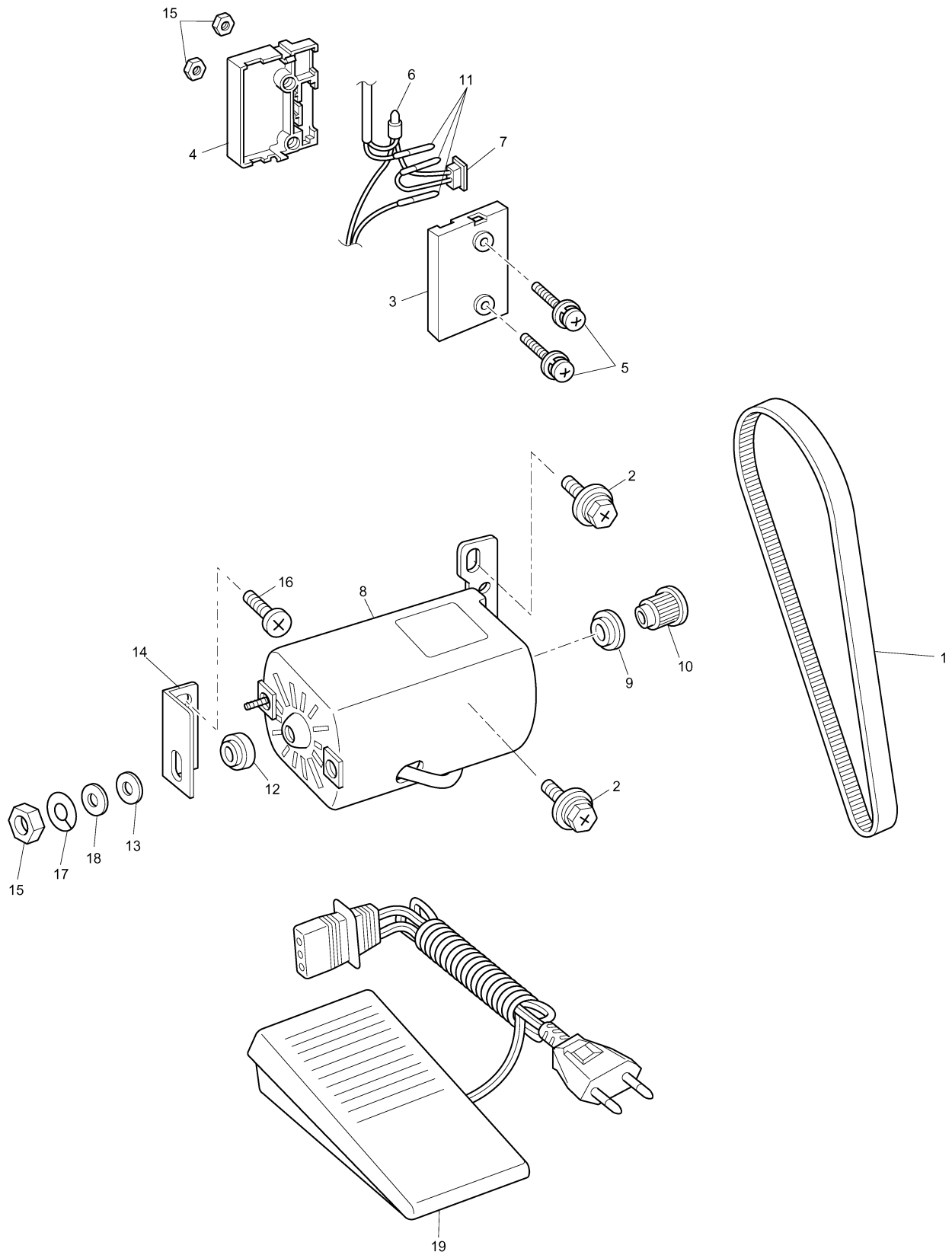
(8) BOBBIN WINDER / THREAD GUIDE / LAMP MECHANISM



(9) MOTOR UNIT

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
1	XA1196021	T BELT B163XXL4.8			XC7436121	MOTOR : NS-70 FDM230V (230V) (XL5050), (XL5050NTC), (XL5060), (XL5060NTC), (XL5070), (XL5070NTC), (XL5500, XL5600, XL5700: GER, U.K., FRA), (XL5500SE), (XL5500NTC AV), (XL5600NTC AV), (XL5700 NTC AV), (RS15), (RS25), (RS35)	060085
2	XA3004021	BOLT.(S/P WASHER) M5X12			XC7599221	MOTOR : NS-70 FDM220V (220V) (XL5500, XL5700: CHILE)	060085
	XA3004051	BOLT.(S/P WASHER) M5X12 (RXL5130), (RXL5232), (RXL5340), (XL5600: GER, U.K., FRA), (XL5600NTC AV) (RS25), (RPX100)		9	XA1265120	MOTOR T-PULLEY A	
3	XA8786021	3P SOCKET BODY		10	XC7355021	MOTOR T-PULLEY B	050090
4	XA8787021	3P SOCKET COVER			XC7355021	MOTOR T-PULLEY B (XL5050), (XL5050NTC), (XL5060), (XL5060NTC), (XL5070), (XL5070NTC), (XL5500, XL5700: U.S.A., CHILE, GER, U.K., FRA), (XL5500SE), (XL5500NTC AV), (XL5600: U.S.A., GER, U.K., FRA), (XL5600NTC AV), (XL5700NTC AV) (RS15), (RS25), (RS35)	
5	052403006	SCREW, PAN (S/P WASHER) M4X30		11	138598021	SOCKET PIN	
6	214808020	CONNECTOR:#3			138598051	SOCKET PIN (RXL5130, RXL5232, RXL5340, RPX100)	
	214808050	CONNECTOR:#3 (RXL5130, RXL5232, RXL5340, RPX100)		12	XC2138020	SPACER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
7	XA1073021	PW SWITCH ASSY		13	XC2139020	WASHER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
	XA1070021	PW SWITCH ASSY (XL5130), (XL5232), (XL5340), (RXL5130, RXL5232: U.S.A.), (PX100, PX200, PX300: U.S.A., MEXICO) (XL5500, XL5600, XL5700: U.S.A., CAN)		14	XC2137120	MOTOR SUPPORTER (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
	XA1073051	PW SWITCH ASSY (RXL5130, RXL5232: SINGAPORE) (RXL5340), (RPX100)		15	021400205	NUT, 2 M4	
8	XC7354121	MOTOR : HFA-07150 FDM (120V) (XL5130), (XL5500, XL5600, XL5700: CAN), (XL5232), (XL5340), (PX100, PX200, PX300: U.S.A., MEXICO)	060085	16	X57908021	TAPTITE, BIND S M4X10 (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CAN), (PX100, PX200, PX300: U.S.A., MEXICO)	
	XC7354121	MOTOR : MM-BU1-9C (120V) (RXL5130, RXL5232: U.S.A.)	060085				
	XC7599221	MOTOR : NS-70 FDM220V (220V) (XL5300), (PX100: ARG, CHILE, CHINA), (PX200: ARG, CHILE, CHINA, IRAQ), (PX300: ARG, CHILE, CHINA, IRAQ), (PX100HC, PX200HC, PX300HC: CHILE)	060085				
	XA1430121	MOTOR : MM-251-52 (230V)					
	XA1430151	MOTOR : MM-251-52 (230V) (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					
	XA1431121	MOTOR : MM-251-53 (240V) (PX300: NEW ZEALAND)					
	XD0851021	MOTOR : NS-70 FDM220V/60HZ (XL5010, XL5020: KOREA), (PX100, PX200, PX300: KOREA)	060085				
	XC7354121	MOTOR:HFA-07150 FDM (120V) (XL5500, XL5600, XL5700: U.S.A.)	060085				

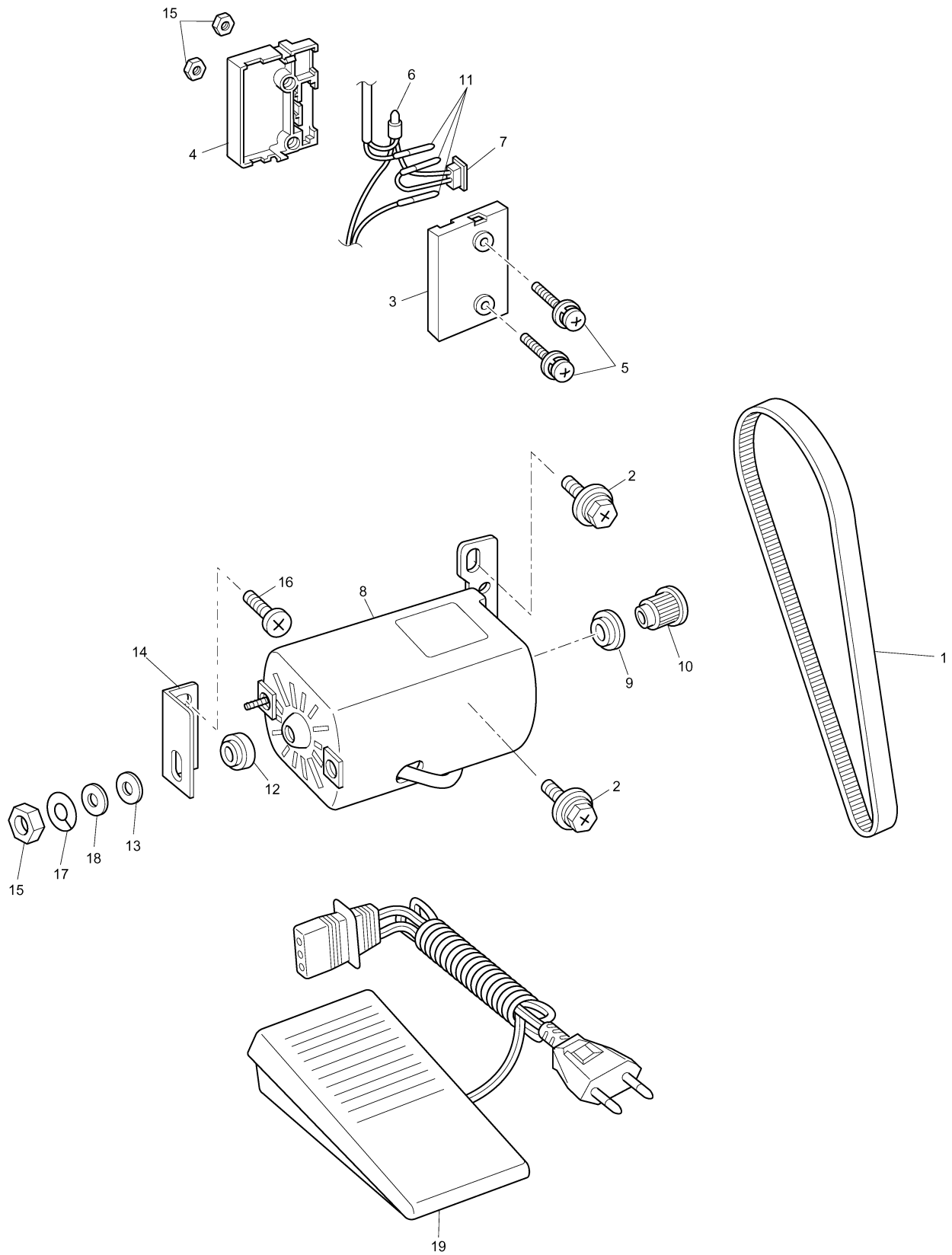
(9) MOTOR UNIT



(9) MOTOR UNIT

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
17	028040242	WASHER, SPRING 2-4 (XL5130), (RXL5130, RXL5232: U.S.A.), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CANADA), (PX100, PX200, PX300: U.S.A., MEXICO)			XC7438321	FOOT CONTROLLER:KD-2902 (XL5050: GER, FRA, ITA, SWI, RUS, SING) (XL5060: GER, FRA, ITA, RUS, SING) (XL5070: GER, FRA, SWI, RUS, SING) (XL5500, XL5700: CHILE, GER, FRA) (XL5500SE), (XL5600: GER, FRA), (RS15), (RS25), (RS35)	050032
18	102707023	WASHER (XL5130), (XL5232), (XL5340), (XL5500, XL5600, XL5700: U.S.A., CANADA), (PX100, PX200, PX300: U.S.A., MEXICO)			XC7456321	FOOT CONTROLLER:KD-2902UK (XL5050, XL5060, XL5070, XL5500, XL5600, XL5700: U.K.), (XL5050NTC), (XL5060NTC), (XL5070NTC), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV),	050032
	102707053	WASHER (RXL5130, RXL5232: U.S.A.)					
19	XA6400151	FOOT CONTROLLER : FC-307-51 (RXL5130, RXL5232: SINGAPORE), (RXL5340), (RPX100)					
	XC7456321	FOOT CONTROLLER : KD-2902UK (XL5010, XL5020, XL5030, PX100, PX200, PX300: IRELAND, U.K.), (XL5011), (XL5012AV), (XL5010NTP), (XL5011NTC), (XL5012NTP), (XL5012NTP AV), (XL5021), (XL5021AV), (XL5020NTP), (XL5021NTC), (XL5022NTP), (XL5022NTP AV), (XL5031), (XL5031AV), (XL5030NTP), (XL5031NTC), (XL5032NTP), (XL5032NTP AV), (PX100NTC), (PX110NTC), (PX200NTC), (PX220NTC), (PX300NTC), (PX330NTC)	050086				
	XA6414121	FOOT CONTROLLER : FC-307-59 (PX300: NEW ZEALAND)					
	XA6422321	FOOT CONTROLLER : FC-307-63	050032				
	XD0852021	FOOT CONTROLLER : KD-2902KOREA (XL5010, XL5020, PX100, PX200, PX300: KOREA)	060085				
	XA6430121	FOOT CONTROLLER : FC-307-67 (PX100, PX200, PX300: CHINA)					
	XC0878121	FOOT CONTROLLER : FC-307-69 (PX100, PX200, PX300: ARGENTINE)					
	XC7359021	FOOT CONTROLLER : FC-317-21-LF (RXL5130, RXL5232: U.S.A.)	060085				
	XC7359021	FOOT CONTROLLER : KD-1902 (XL5130), (XL5232), (XL5340), (XL5500, XL5600, XL5700: CANADA), (PX100, PX200, PX300: U.S.A., MEXICO)	060049				
	XC7359021	FOOT CONTROLLER:KD-1902 (XL5500, XL5600, XL5700: U.S.A.)					

(9) MOTOR UNIT

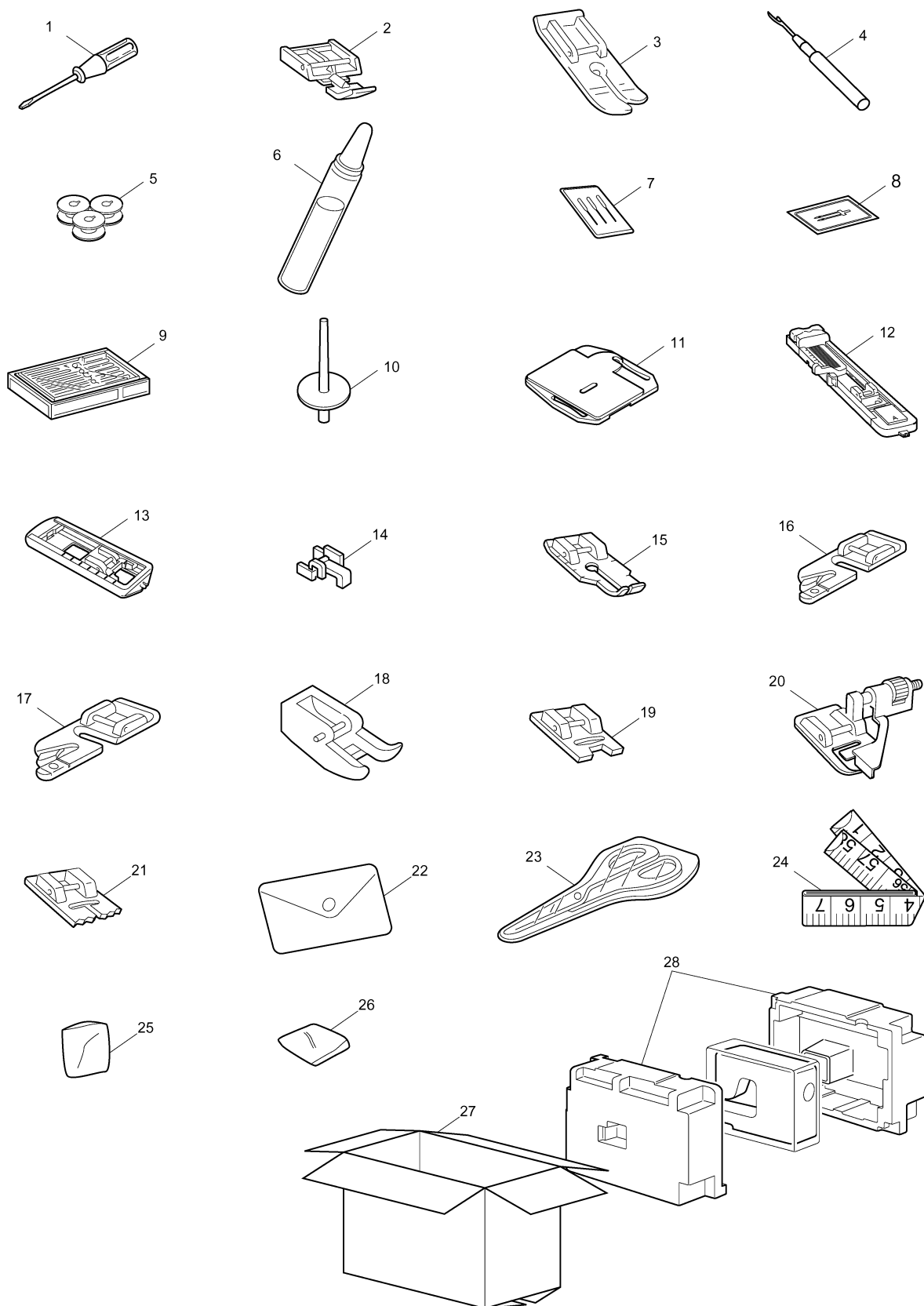


(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS
ATTACHMENTS			
1	X55467021	SCREW DRIVER	
	X55467051	SCREW DRIVER (RXL5130, RXL5232, RXL5340, RPX100)	
2	X59370021	ZIPPER FOOT	
	X59370051	ZIPPER FOOT (RXL5130, RXL5232, RXL5340, RPX100)	
3	X59374021	STRAIGHT STITCH PRESSER FOOT	
	X59374051	STRAIGHT STITCH PRESSER FOOT (RXL5130, RPX100)	
4	X54243001	SEAM RIPPER (EXCEPT: XL5130, RXL5130, XL5232, XL5500: U.S.A., CAN, CHILE, RXL5232, XL5600: U.S.A., CAN, XL5340, RXL5340 XL5700: U.S.A., CAN, CHILE)	
	X52800120	BOBBIN	
5	X52800150	BOBBIN (RXL5130, RXL5232, RXL5340, RPX100)	
	6	X55465051	OILER (XL5010, XL5010NTP, XL5011, XL5011AV, XL5011NTC, XL5011NTP, XL5012, XL5012AV, XL5012NTP, XL5012NTP AV, XL5020, XL5030, XL5020NTP, XL5021, XL5021AV, XL5021NTC, XL5021NTP, XL5022AV, XL5022NTP, XL5032, XL5022NTP AV, XL5030NTP, XL5031, PX100, XL5031AV, XL5031NTC, XL5031NTP, XL5032AV, XL5032NTP, XL5032NTP AV, PX100HC, PX100NTC, PX110NTC, RPX100, PX200, PX200HC, PX200NTC, PX220NTC, PX300, PX300HC, PX300NTC, PX330NTC)
X55465051		OILER (XL5050), (XL5050NTC), (XL5060), (XL5070), (XL5060NTC), (XL5070NTC), (XL5500SE), (XL5500, XL5600, XL5700: GER, U.K., FRA), (XL5600NTC AV), (XL5700NTC AV), (RS15), (RS25), (RS35)	
7	129583021	NEEDLE SET (3PCS)	
	129583001	NEEDLE SET (3PCS) (RXL5130, RXL5232, RXL5340, RPX100)	
8	X57521021	NEEDLE PACKAGE (1PCE)	
	X57521001	NEEDLE PACKAGE (1PCE) (RXL5130), (RXL5232), (RXL5340), (RPX100), (XL5600: GER, U.K., FRA), (XL5600NTC AV), (RS25)	

No.	CODE.	NAME	REMARKS
9	X58358021	Z NEEDLE ASSY (XL5012AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5232: CANADA)	
	X58358051	Z NEEDLE ASSY (XL5500, XL5600: CANADA), (XL5600NTC AV), (XL5700NTC AV)	
10	130920021	EXTRA SPOOL PIN	
	130920051	EXTRA SPOOL PIN (RXL5130, RXL5232, RXL5340, RPX100)	
11	XA3442121	FEED DOG COVER (XL5010), (XL5010NTP), (XL5011), (XL5011AV), (XL5011NTC), (XL5011NTP), (XL5012), (XL5012AV), (XL5012NTP), (XL5012NTP AV), (XL5020), (XL5020NTP), (XL5021), (XL5021AV), (XL5021NTC), (XL5021NTP), (XL5022AV), (XL5022NTP), (XL5022NTP AV), (XL5050), (XL5050NTC AV), (XL5060), (XL5060NTC AV), (XL5030), (XL5030NTP), (XL5031), (XL5031AV), (XL5031NTC), (XL5031NTP), (XL5032), (XL5032AV), (XL5032NTP), (XL5032NTP AV), (XL5070), (XL5070NTP AV) (XL5130), (XL5500, XL5700: U.S.A., CAN, CHILE), (XL5600: U.S.A., CAN), (XL5340), (XL5300), (XL5232)	
	XA3442151	FEED DOG COVER (RXL5130, RXL5232, RXL5340)	
12	XD1792031	BUTTON HOLE FOOT ASSY (XL5020), (XL5020NTP), (XL5021), (XL5021AV), (XL5021NTC), (XL5021NTP), (XL5022AV), (XL5022NTP), (XL5022NTP AV), (XL5060) (XL5060NTC), (XL5030), (XL5030NTP), (XL5031), (XL5031AV), (XL5031NTC), (XL5032), (XL5031NTP), (XL5032AV), (XL5032NTP), (XL5032NTP AV), (XL5070), (XL5070NTC), (XL5232), (XL5600), (XL5300), (XL5600NTC AV), (RS25), (XL5340), (RXL5340), (XL5700: U.S.A., CAN, CHILE), (PX200), (PX200HC), (PX200NTC), (PX220NTC), (PX300), (PX300HC), (PX300NTC), (PX330NTC)	060173
	XD1792031	BUTTON HOLE FOOT ASSY (RXL5232), (RXL5340), (RS35), (XL5700: GER, U.K, FRA), (XL5700NTC AV)	060173

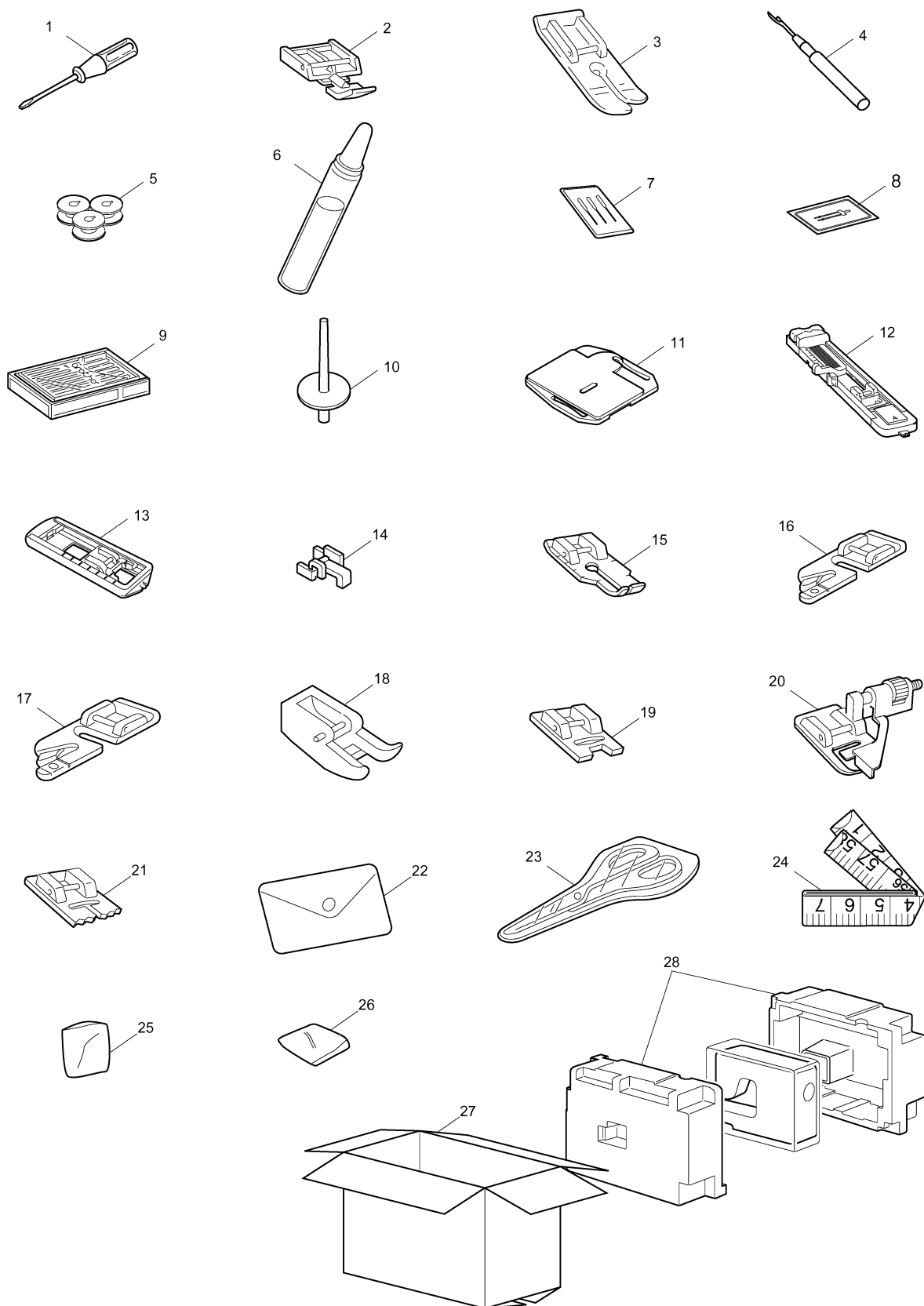
(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



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No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
13	X59369321	BUTTON HOLE FOOT ASSY (XL5010), (XL5010NTP), (XL5011), (XL5011AV), (XL5011NTC), (XL5011NTP), (XL5012), (XL5012AV), (XL5012NTP), (XL5012NTP AV), (XL5050), (XL5050NTC), (XL5130), (XL5500), (XL5500NTC AV), (XL5500SE), (RS15), (PX100), (PX100HC), (PX100NTC), (PX110NTC), (PX150)		23	XC1807121	SCISSORS (XL5012AV), (XL5011AV), (XL5012NTP AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV)	
	X59369351	BUTTON HOLE FOOT ASSY (RPX100, RXL5130)		24	XA5772021	MEASURE (XL5012AV), (XL5011AV), (XL5012NTP AV), (XL5022AV), (XL5021AV), (XL5022NTP AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5500NTC AV), (XL5600NTC AV), (XL5700NTC AV)	040158
14	XE2137001	BUTTON SEWING FOOT	1000001059				
	XE2137001	BUTTON SEWING FOOT (RXL5130, RXL5232, RXL5340, RPX100)	1000001059	25	XA8547021	PIN CUSHIN (XL5012AV), (XL5022AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5700NTC AV)	
	180083001	DARNING FOOT (PX100HC, PX200HC, PX300HC: CHILE)		26	264030021	BAG, 165X250 (XL5012AV), (XL5022AV), (XL5032AV), (XL5031AV), (XL5032NTP AV), (XL5130, XL5500, XL5232, XL5600: CANADA), (XL5700NTC AV)	DEL 050145
15	XA3805021	1/4' QUILTING FOOT (XL5232), (RXL5232), (XL5340), (RXL5340),	1000000880		X53984027	DUST COVER ASSY	
	XA3805021	1/4' QUILTING FOOT (XL5700: U.S.A., CAN, CHILE)			X53984057	DUST COVER ASSY (RPX100)	
16	122329001	NARROW HEMMER (XL5130, XL5232: CANADA)			XC1103021	DUST COVER ASSEMBLY (XL5011NTC, XL5021NTC, XL5031NTC, PX100NTC, PX110NTC, PX200NTC, PX220NTC, PX300NTC, PX330NTC)	
17	X59371021	NARROW HEMMER FOOT (XL5130: U.S.A.), (XL5600: U.S.A., CAN), (XL5500, XL5700: USA, CAN, CHILE), (XL5340)			XC1103051	DUST COVER ASSEMBLY (XL5050NTC, XL5060NTC, XL5070NTC, XL5500NTC AV, XL5600NTC AV, XL5700NTC AV)	
18	X53189001	PRESSER FOOT ASSEMBLY (XL5232, XL5500, XL5600: CANADA)		PACKING MATERIALS			
19	XA7875001	PEARL SEQUENCE FOOT (XL5130, XL5500, XL5232, XL5600: CANADA)		27	X61361056	CARTON (XL5010)	
20	X59372021	BLIND STITCH FOOT (XL5130: U.S.A.), (XL5340), (RS15), (RS25), (RS35), (XL5500), (XL5500NTC AV), (XL5500SE), (XL5600), (XL5600NTC AV), (XL5700), (XL5700NTC AV), (PX100), (PX100HC), (PX100NTC), (PX110NTC), (PX150)			X61361060	CARTON (XL5010: RUSSIA, SINGAPORE)	
	X59372051	BLIND STITCH FOOT (RPX100)			X61361070	CARTON (XL5010NTP)	
21	125905021	PIN TUCK PRESSER FOOT (XL5340), (XL5700: U.S.A., CAN, CHILE)	050214		X61361057	CARTON (XL5011)	
22	XC4487021	ACCESSORY BAG			X61361058	CARTON (XL5011AV)	
	XC4487051	ACCESSORY BAG (RXL5130, RXL5232, RXL5340, RPX100)			X61361088	CARTON (XL5011NTP)	
					X61361071	CARTON (XL5011NTC)	
					X61361069	CARTON (XL5012)	

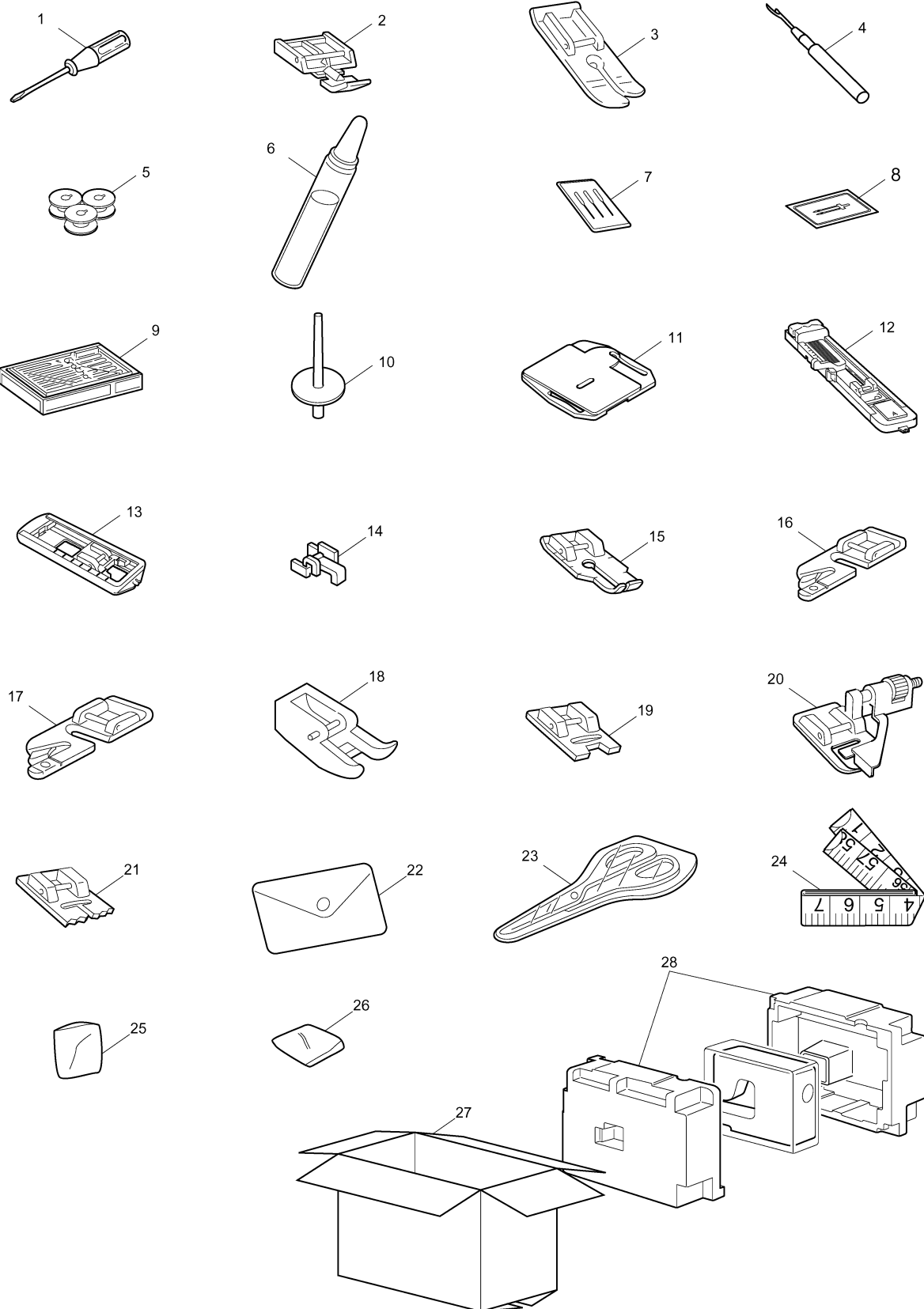
(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS

No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
27	X61361086	CARTON (XL5012: SINGAPORE)			X61383034	CARTON (XL5500: CHILE)	
	X61361059	CARTON (XL5012AV)			XC7593034	CARTON (XL5500SE)	
	X61361078	CARTON (XL5012NTP)			XC7593035	CARTON (RS-15)	
	XC7593030	CARTON (XL5012NTP AV)			X61383031	CARTON (XL5600: U.S.A., CANADA)	
	X61361061	CARTON (XL5020)			XC7593022	CARTON (XL5600: GER, U.K, FRA)	
	X61361064	CARTON (XL5020: RUSSIA, SINGAPORE)			XC7593025	CARTON (XL5600NTC AV)	
	X61578029	CARTON (XL5020: KOREA)			XC7593036	CARTON (RS-25)	
	X61361072	CARTON (XL5020NTP)			X61383032	CARTON (XL5700: U.S.A., CANADA)	
	X61361062	CARTON (XL5021)			X61383033	CARTON (XL5700: CHILE)	
	X61361063	CARTON (XL5021AV)			XC7593026	CARTON (XL5700NTC AV)	
	X61361073	CARTON (XL5021NTC)			XC7593037	CARTON (RS-35)	
	X61361089	CARTON (XL5021NTP)			X61361029	CARTON (PX100: U.S.A.)	
	X61361076	CARTON (XL5022AV)			X61361046	CARTON (PX100: ARG, CHILE, MEX, SPA, ITA)	
	X61361079	CARTON (XL5022NTP)			X61361034	CARTON (PX100: CHINA)	
	XC7593031	CARTON (XL5022NTP AV)			X61578026	CARTON (PX100: KOREA)	
	X61361065	CARTON (XL5030)			X61578023	CARTON (PX100HC)	
	X61361068	CARTON (XL5030: RUSSIA, SINGAPORE)			X61361083	CARTON (PX100NTC)	
	X61361074	CARTON (XL5030NTP)			X61361096	CARTON (PX110NTC)	
	X61361066	CARTON (XL5031)			X61361095	CARTON (PX150)	
	X61361067	CARTON (XL5031AV)			X61361047	CARTON (PX100: Other country)	
	X61361075	CARTON (XL5031NTC)			X61361028	CARTON (PX200: U.S.A.)	
	X61361090	CARTON (XL5031NTP)			X61361048	CARTON (PX200: ARG, CHILE, MEX, SPA, POR, ITA)	
	X61361087	CARTON (XL5032)			X61361085	CARTON (PX200: SINGAPORE)	
	X61361077	CARTON (XL5032AV)			X61361035	CARTON (PX200: CHINA)	
	X61361080	CARTON (XL5032NTP)			X61578022	CARTON (PX200HC, PX200: KOREA)	
	XC7593032	CARTON (XL5032NTP AV)			X61578027	CARTON (PX200:IRAQ)	
	X61383028	CARTON (XL5130)			X61361082	CARTON (PX200NTC)	
	X61383024	CARTON (XL5130: CANADA)			XC7593033	CARTON (PX220NTC)	
	X61383056	CARTON (RXL5130: U.S.A.)			X61361049	CARTON (PX200: Other country)	
	XC5393052	CARTON (RXL5130: SINGAPORE)			X61361027	CARTON (PX300: U.S.A.)	
	X61383025	CARTON (XL5232)			X61361054	CARTON (PX300: ARG, CHILE, MEX, SPA, ITA)	
	X61383057	CARTON (RXL5232: U.S.A.)			X61578022	CARTON (PX200HC, PX200: KOREA)	
	XC5393051	CARTON (RXL5232: SINGAPORE)			X61361084	CARTON (PX300: SINGAPORE)	
	X61383029	CARTON (XL5340)			X61361036	CARTON (PX300: CHINA)	
	X61361021	CARTON (XL5300)			X61578028	CARTON (PX300:IRAQ)	
	XC5393053	CARTON (RXL5340)			X61578021	CARTON (PX300HC)	
	X61361097	CARTON (XL5050)			X61361081	CARTON (PX300NTC)	
	XC7593027	CARTON (XL5050NTC)			X61361094	CARTON (PX330NTC)	
	X61361098	CARTON (XL5060)			X61361055	CARTON (PX300: Other country)	
	XC7593028	CARTON (XL5060NTC)			XD1980021	CARTON (XL5700: SIN, GULF)	050330
	X61361099	CARTON (XL5070)			XE2032001	CARTON SUPPLY ASSY (XL5700: CHINA)	1000000676
	XC7593029	CARTON (XL5070NTC)					
	X61383030	CARTON (XL5500: U.S.A., CANADA)					
	XC7593021	CARTON (XL5500: GER, U.K, FRA)					

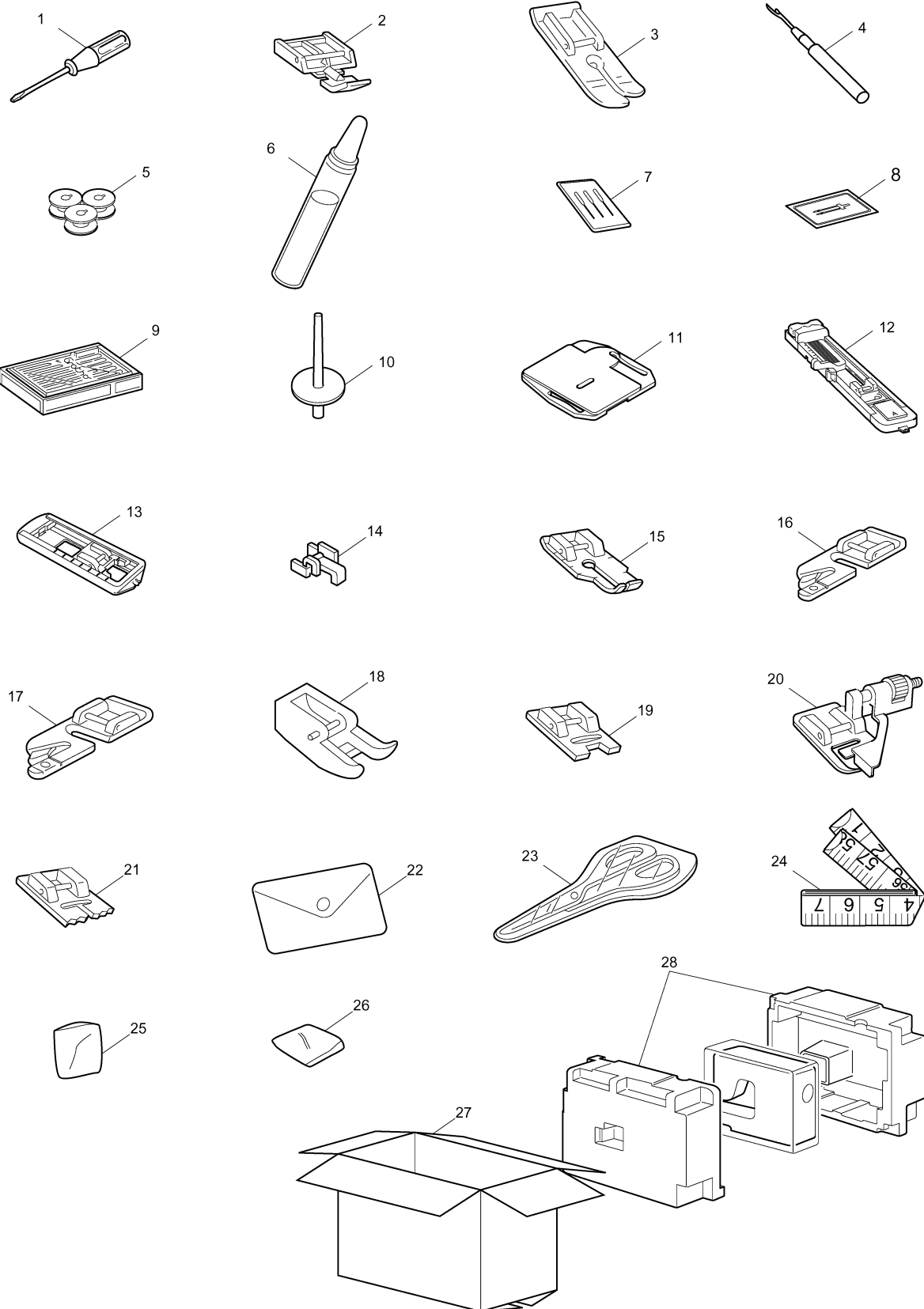
(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



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No.	CODE.	NAME	REMARKS	No.	CODE.	NAME	REMARKS
28	X61363121	457 POLYSTYRENE ASSY (XL50*0, XL5130, XL5232, XL5300, XL5340), (PX100, PX200, PX300)	060055		194447013	INSTRUCTION BOOK (PX*: FIN, DEN, SWE)	
	X61363121	457 POLYSTYRENE ASSY (XL5010: KOREA), (PX300: KOREA)	060055		194447014	INSTRUCTION BOOK (AUSTRIA, RUSSIA), (XL5012: SIN)	
	X61363051	457 POLYSTYRENE ASSY (RXL5130, RXL5232, RXL5340, RPX100)			194457012	INSTRUCTION BOOK (PX*: GER, BEL, FRA, HOL, SWI)	
	XC7366021	POLYSTYRENE FOAM PAD ASSY,458 (XL5050, 5060, 5070, 5500, 5600, 5700)			194457013	INSTRUCTION BOOK (PX*: FIN, DEN, SWE)	
	XC9871121	POLYSTYRENE FOAM PAD ASSY,454 (XL5500, XL5600, XL5700, XL5500HC, XL5600HC, XL5700HC)	060055		194457014	INSTRUCTION BOOK (PX*: AUSTRIA)	
	X61570121	467 CASE POLY-STYRENE ASSY (PX100HC, PX200HC, PX300HC), (PX200, PX300: IRAQ)	060055		194457015	INSTRUCTION BOOK (PX*:ITA, SWI, CHINA)	
	X61570121	467 CASE POLY-STYRENE ASSY (XL5020, PX100, PX200: KOREA)	060055		194457017	INSTRUCTION BOOK (XL5130, RXL5130, XL5232, RXL5232, XL5340, RXL5340)	
	X60853120	OVER CASE POLYSTYRENE (PX**)	060055		194457111	INSTRUCTION BOOK (XL5300, PX Other)	
	264030021	BAG, 165X250 (XL5232, XL5300, XL5340), (XL5500, XL5600, XL5700: CANADA)	DEL 050145		XC1672001	INSTRUCTION BOOK (PX200, 300: IRAQ)	
	264030051	BAG, 165X250 (RXL5130, RXL5232, RXL5340, RPX100)	DEL 060085		XC5306021	INSTRUCTION BOOK (PX330NTC)	
	160670021	BAG, 150X350	DEL 050145		XC7094151	INSTRUCTION BOOK (Russian) (RXL5130, RXL5232, RXL5340)	
	160670051	BAG, 150X350 (RXL5130, RXL5232, RXL5340, RPX100)	DEL 060085		XC7132021	INSTRUCTION BOOK (English) (PX110NTC, PX220NTC, PX330NTC)	
	X60439151	BAG, 630X630T (RXL5130, RXL5232, RXL5340, RPX100)			XD1162021	INSTRUCTION BOOK (Russian) (XL5050, XL5060, XL5070: U.K., RUS, SIN), (XL5050NTC), (XL5060NTC), (XL5070NTC)	050282
	X60439121	BAG, 630X630T			XC6758021	INSTRUCTION BOOK (French) (XL5050, XL5060, XL5070: FRA, SWI)	
	X57847021	PLUG LABEL			XC6885021	INSTRUCTION BOOK (French) (XL5500, XL5600, XL5700: CAN, FRA)	
	X57325021	LABEL			XC6884021	INSTRUCTION BOOK (German) (XL5500, XL5500SE, XL5600, XL5700: GER)	
	X60352020	ACCESSORY TABLE PRESSER D			XC6886021	INSTRUCTION BOOK (Dutch) (XL5500, XL5600, XL5700: FRA)	
	X60726020	FOOT CONTROLLER BOX			XC7137021	INSTRUCTION BOOK (Dutch) (XL5050, XL5060, XL5070: FRA)	
	X61181021	STYLOFOAM			XC7144021	INSTRUCTION BOOK (Italian) (XL5050, XL5060, XL5070: ITA, SWI)	
	LA6041001	SECURITY TAG			XC7439021	INSTRUCTION BOOK (German) (XL5050, XL5060, XL5070: GER, SWI)	
	XC7193021	STICKER			XC7363021	INSTRUCTION BOOK (English) (XL5500, XL5600, XL5700: U.S.A., CAN, U.K.) (XL5500NTC AV, 5600NTC AV, 5700NTC AV)	
	XC7680021	STICKER (XL5500: CANADA)			XC7364021	INSTRUCTION BOOK (Spanish) (XL5500, XL5600, XL5700: U.S.A, CHILE)	
PRINTED MATTERS					XC8509121	INSTRUCTION BOOK (RS15, RS25, RS35)	050192
	194447011	INSTRUCTION BOOK (IRE, U.K., SPA, POR, ITA, SWI, SIN)					
	194447012	INSTRUCTION BOOK (GER, BEL, FRA, HOL, SWI)					

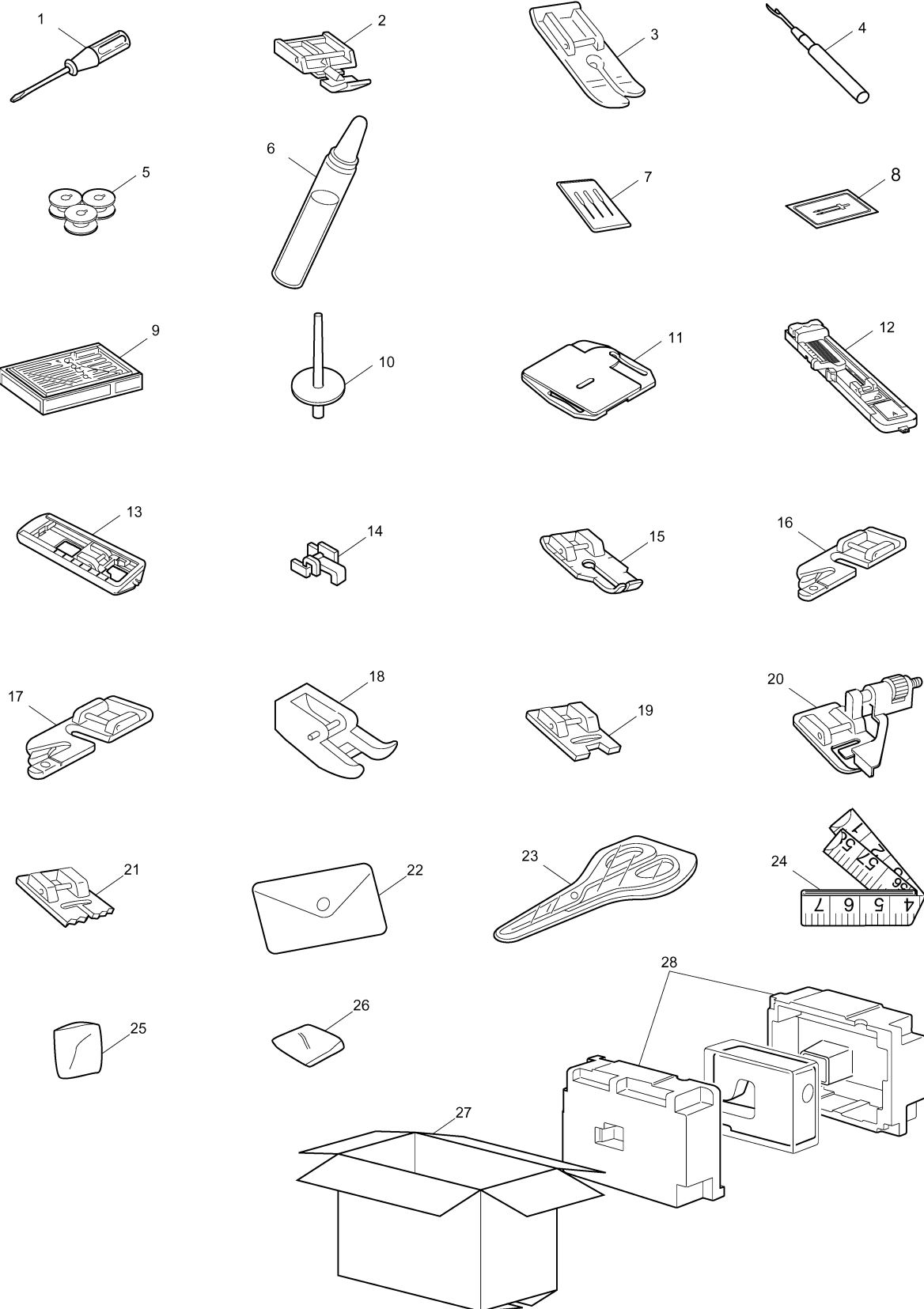
(10) ATTACHEMENTS / PACKING MATERIALS / PRINTED MATTERS



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XL Series/PX Series
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12. 2003.
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