

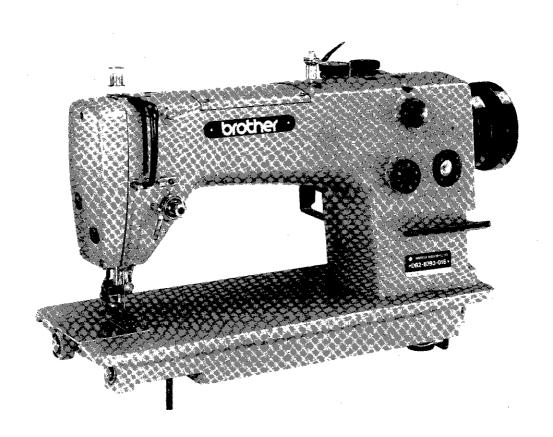
SINGLE NEEDLE ADJUSTABLE TOP AND BOTTOM FEED LOCK STITCH MACHINE STEPPSTICH-NAHMASCHINE MIT EINFACHNADEL UND EINSTELLBAREM OBERUND UNTERTRANSPORT

MACHINE A AIGUILLE UNIQUE A ENTRAINEMENT INFERIEUR ET SUPERIEUR POUR SURFILAGE

MAQUINA DE DOBLE PESPUNTE DE ALIMENTACION SUPERIOR E INFERIOR AJUSTABLES CON UNA SOLA AGUJA

DB2-B793

PARTS BOOK
TEILEKATALOG
LIVRE DES PIECES
LIBRO DE REFERENCIA DE PIEZAS



Notes for using this parts book

1. 2.	If the symbol or 000000-0-00 is in the "Parts No." column or the "Assembly No." column, please refer to the different parts list (page 27). The symbol in the "Parts No." column indicates that the Parts is not available for supply. If, however, there is a number in the "Assembly No." column the parts can be ordered as an assembly. Please, therefore, order by using the assembly number.
3.	This book was prepared based on information available in July, 1983.
4.	Parts are subject to changes in design without prior notice.
	Anmerkungen zum Gebrauch dieses Stücklistebuches
1.	Wenn in der stücknummer oder Gerätesatznummer Spalte des Zeichen der
2.	000000-0-00 steht, schlagen Sie bitte bei der gesonderte Stückliste (Seite 27) nach. Dieses Zeichen in der Spalte "Teilnummer" bedeutet, daß dieser Teil
	nicht lieferbar ist. Wenn jedoch in der Spalte "Gerätesatznummer" eine Nummer steht.
	kann dieser Teil als ein Geräteteilsatz bestellt werden. Bestellen Sie daher bitte mit dieser Gerätesatznummer.
3.	Dieses Buch basiert auf den Informationen vom Juli 1983.
4.	Modelländerungen sind vorbehalten.
	Notes sur l'utilisation de ce manuel de pièces détachées
1.	Si le symbole ou 000000-0-00 est présent dans la colonne "No. de pièce" ou dans la colonne "No. de ensemble", se référer à la liste de pièces annexe (page 27).
2.	Le symbole dans la colonne "N° de pièce" signifie que la pièce ne peut être fournie. Si, dans la colonne "N° jeu de pœs", il y a un numéro de nomenclature, la pièce peut être commandée comme faisant partie d'un jeu de pièces. Donc, pour toute commande, veuillez spécifier le n° du jeu de pièces.
3.	Ce manuel a été fait d'après les renseignements valables au mois de Juillet 1983.
4.	Les pièces peuvent être sujettes à des modifications sans préavis.
	Notas para usar este Libro de Piezas
1.	De haber un símbolo o el 000000-0-00 en la columna del "Número de Pieza" o en la del "Número de Juego", habrá que ver la lista de piezas separada
2	(página 27).
<i>L.</i> ·	El símbolo , que se encuentra en la columna del "Número de Pieza", quiere decir que no se dispone de dicha pieza sola. Cuando, empero, hay un número
	en la columna del "Número de Juego", se podrá ordenar la pieza con todo el juego.
3.	Por lo tanto, será mejor hacer el pedido recurriendo al número del juego respectivo. Este libro ha sido compilado basándose en los datos de que se disponía en Julio de 1983

4. Las piezas quedan sujetas a cambios de diseño sin aviso previo.

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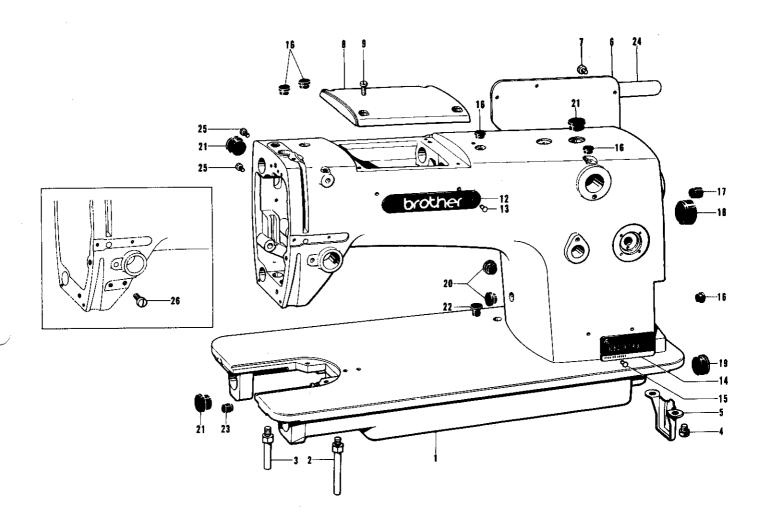
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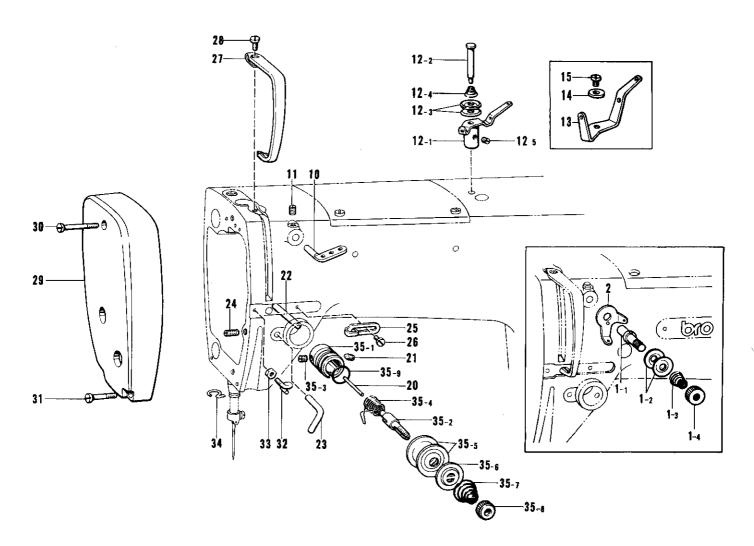
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A. Machine body / Maschinengehäuse Corps de la machine / Cuerpo de la maquina



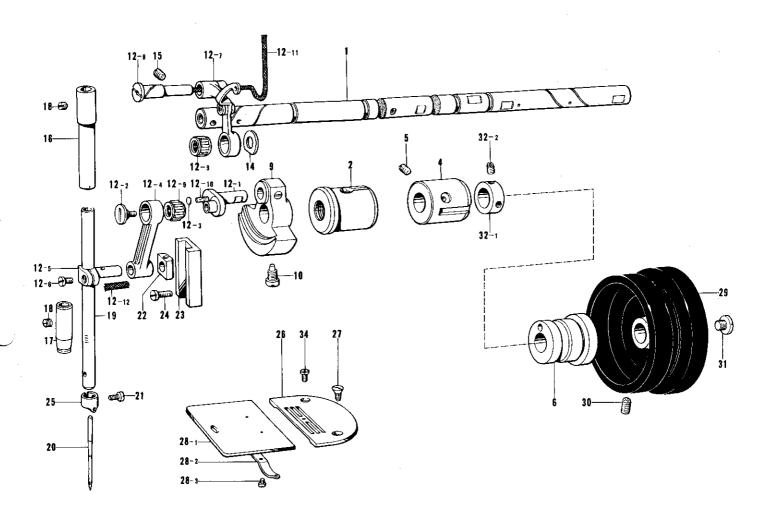
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
]	Arm Bed	l		12 17 1	15	Pin	2		
2	Bed Leg A	1	104829-1-01		16	Oil Cap	5	104450-0-01	
3	Bed Leg B	1	104830-1-01		17	Oil Cap	1	104832-0-01	
4	Bolt 7.14	2	140704-0-01		18	Oil Cap	1	104451-0-01	
5	Pump Cover	I	118672-0-01		19	Oil Cap	1	108520-0-01	
6	Rear Cover A	1			20	Oil Cap	2	104821-0-01	
7	Screw 357-40 x 8	8	062670-8-12		21	Oil Cap		104449-0-01	
8	Top Cover	1	151258-0-02		22	Oil Cap	1	117936-0-01	
9	Screw 437-40 x 10	. 4	062681-0-12		23	Oil Cap	l	156217-0-01	
12	Name Plate	- 1			24	Name Plate	1		
13	Pin	2			25	Screw 437-40 x 5	2	062680-5-12	
14	Model Plate	l			26	Screw 5 x 6	2	007500-6-02	

B. Threading mechanism / Fadenführungsvorrichtung Mécanisme de J'enfilage / Mecanismo de la enhebrado



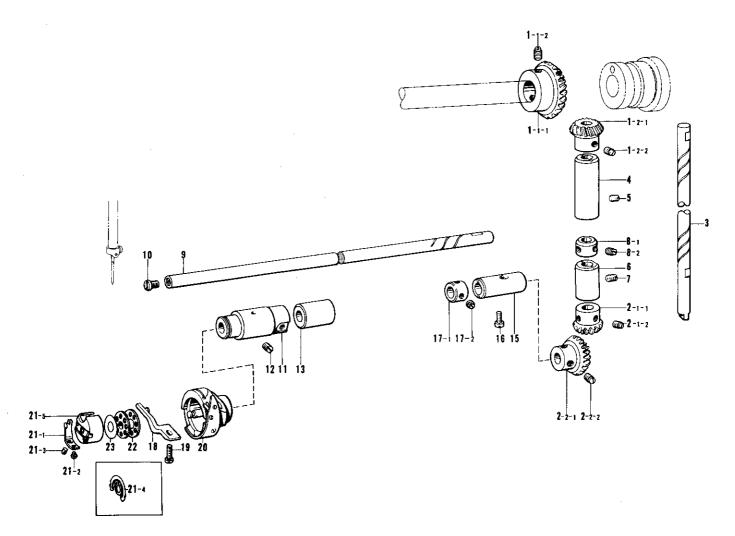
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
[-]	Pre-Tension Stud	!	154559-0-01		25	Thread Guide	ī	145522-0-01	
1-2	Thread Guide Disc	2	144504-0-01	Pre-Tension	26	Screw 357-40 x 6	1	062670-6-12	
1-3	Spring A	1	154560-0-01	Assembly A	27	Thread Take-up Cover	1	140885-0-05	
1-4	Nut	1	155510-0-01	183124-0-01	28	Screw 437-40 x 7	1	062680-7-12	
2	Thread Guide	1	154563-0-01		29	Face Plate	1	151430-0-02	
10	Thread Retainer	1	114931-0-01		30	Screw 3.57	1	151431-0-01	- "
11	Screw 4.37	1	151602-0-02		31	Screw 3.57	2	120311-0-02	
12-1	Pre-Tension	1			32	Arm Thread Guide L	1	145524-0-01	
12-2	Pre-Tension Stud	1		B-12	33	Nut 3.18	1	021660-1-02	
12-3	Thread Guide Disc	2	144504-0-01	Pre-Tension Assembly	34	Thread Guide Under	1	100573-0-01	
12-4	Spring	1	144505-0-00	144502-0-01	35-1	Upper Tension Regulator Bracket	1	144741-0-01	
12-5	Screw 4.37	1	102716-0-04		35-2	Tension Stud	ī	100398-0-01	
13	Thread Guide Plate	1	146055-0-01		35-3	Screw 3.57	1	100402-0-04	B-35
14	Washer 4.37	1	025680-2-32		35-4	Thread Take-up Spring	1	145519-0-01	Tension
15	Screw 437-40 x 6	1	062680-6-12		35-5	Tension Disc	2	145446-0-01	Regulator
20	Tension Release Pin	1	100400-0-00		35-6	Tension Disc Washer	1	159805-0-01	Assembly
21	Screw 5.95	1	103950-0-03		35-7	Tension Spring	1	145520-0-01	181634-0-01
22	Pin]			35-8	Tension Control Nut	1	100136-0-01	
- 23	Thread Guide]	116112-0-01		35-9	O Ring	1	114294-0-01	
24	Screw 4.76	l	153483-0-01						

C. Upper shaft and thread take-up mechanism / obere Welle und Fadenabnahme vorrichtung Mécanisme de l'arbre supérieur et releveur de fil / Mecanismo de l'arbre supérieur y tirahílos



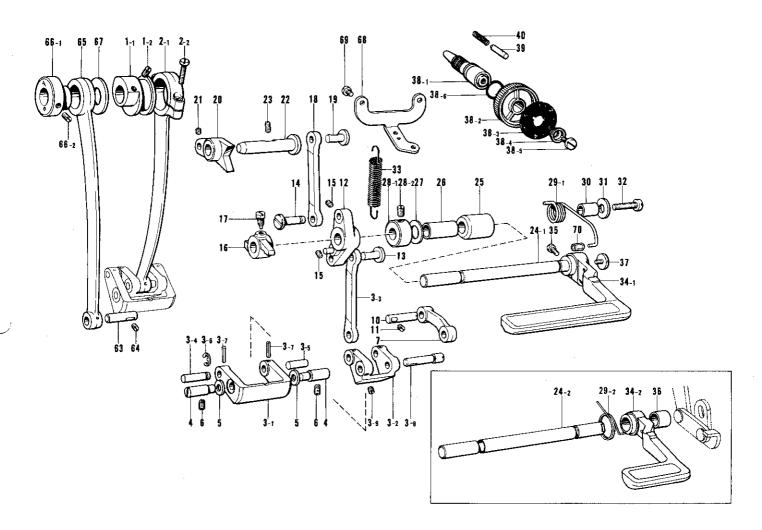
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
	Upper Shaft	1	151260-0-01		16	Needle Bar Bushing, Upper	1	117242-0-01	
2	Upper Shaft Bushing Left	ī	145459-1-01		17	Needle Bar Bushing, Lower	1	117243-0-01	
4	Upper Shaft Bushing Intermediate	1	140726-0-00	-	18	Screw 5.95	2	100260-0-01	
5	Screw 5.95 x 6	1	013760-6-10		19	Needle Bar]		
6	Upper Shaft Bushing Right	1	145461-1-01		20	Needle DB x 1 #11	1		
9	Thread Take-up Crank Assembly	ī	159473-0-01		21	Screw 3.18	1	140553-1-02	
10	Screw 7.14	I	104464-0-01		22	Needle Bar Guide Slide Block	1	102630-0-01	
12- 1	Needle Bar Crank	1			23	Needle Bar Guide	1	145688-0-00	
12- 2	Screw 3.57 L	1	145465-0-01		24	Screw 357-40 x 6	2	062670-6-12	
12- 3	Cap	ī			25	Thread Guide	1	151594-0-01	
12- 4	Tension Disc	1	***************************************		26	Needle Plate	Ī		
12- 5	Needle Bar Clamp	1		C-12	27	Screw 4.37	I	100032-0-04	-
12- 6	Screw 4.37	1	140004-0-01	Thread Take-up	28- 1	Slide Plate	1		C-28
12- 7	Thread Take-up Supporter Assembly	1		Lever Assembly	28- 2	Slide Plate Spring	1	114561-0-01	Slide Plate Assembly
12- 8	Stud	1	***************************************	156942-0-01	28- 3	Screw 2.38	2	122771-0-02	180018-0-01
12- 9	Bearing	2			29	Pulley	1		
12-10	Felt	ı	145624-0-00		30	Screw 5.95	2	013761-4-10	
12-11	Wick	ı	118768-0-01		31	Screw 8.73	1	148900-0-01	
12-12	Wick 4 x 4	1	158727-0-01		32- 1	Set Collar	l		C-32 Collar Assembly
14	Washer	1	110367-0-01		32- 2	Screw 6.35	2	100251-0-01	181916-0-01
15	Screw 5.95	1	151605-0-02		34	Screw	1	154349-0-01	

D. Rotary hook mechanism / Greifervorrichtung Mécanisme du crochet rotatif / Mecanismo del cangrejo



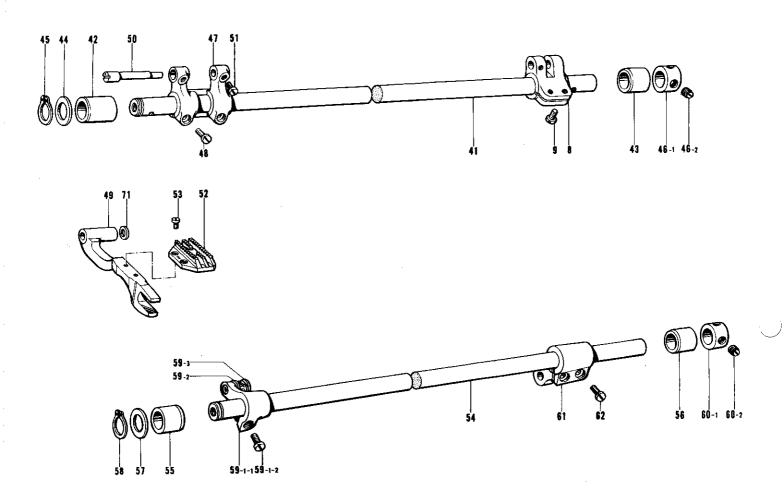
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Qʻiy	Parts No.	Assembly No.
1-1-1	Gear	1		D-1	11	Lower Shaft Bushing Left	T	156305-0-00	
1-1-2	Screw 6.35	2	100251-0-01	Bevel Gear	12	Screw 4.37	1	151603-0-02	
1-2-1	Gear U	1		Upper Assembly	13	Lower Shaft Bushing Middle	1	118762-0-00	
1-2-2	Screw 6.35	2	100251-0-01	140378-0-01	15	Lower Shaft Bushing Right	I	104520-0-00	
2-1-I	Gear D	1		D-2	16	Screw 4.37	1	121007-0-01	
2-1-2	Screw 6.35	2	100251-0-01	Bevel Gear	17-L	Set Collar	1	***************************************	D-17
2-2-1	Gear	T		Lower Assembly	17-2	Screw 6.35	2	101706-0-01	Collar Assembly 181995-0-01
2-2-2	Screw 6.35	2	100251-0-01	140381-0-01	18	Bobbin Case Holder Position Bracket	1	100367-0-01	
3	Vertical Shaft	1	145516-0-01		19	Screw 437-40 x 12	Ĩ	062681-2-12	
4	Vertical Shaft Upper Bushing	1	142708-0-00		20	Rotary Hook Assembly	1		
5	Screw 5.95 x 6	ī	013760-6-10		21-1	Lower Thread Adjusting Spring	1	183291-0-01	
6	Vertical Shaft Lower Bushing	Ĭ	142709-0-00		21-2	Spring Adjusting Screw	1	183292-0-01	D-21
7	Screw 5.95	1	013761-4-10		21-3	Spring Set Screw	Ī	183293-0-01	Bobbin Case
8-1	Set Collar	I		D-8 Collar Assembly	21-4	Bobbin Tension Spring	. 1	148967-1-01	Assembly
8-2	Screw 6.35	2	101706-0-01	118759-0-01	21-5	Bobbin Case	T		
9	Lower Shaft	1	156304-0-01		22	Bobbin	1	117132-0-01	
10	Screw	ī	109173-0-01		23	Bobbin Case Sheet	l	140356-0-01	

E. Feed mechanism (1) / Transportvorrichtung (1)
Mécanisme de l'entraînement (1) / Mecanismo de la alimentación (1)



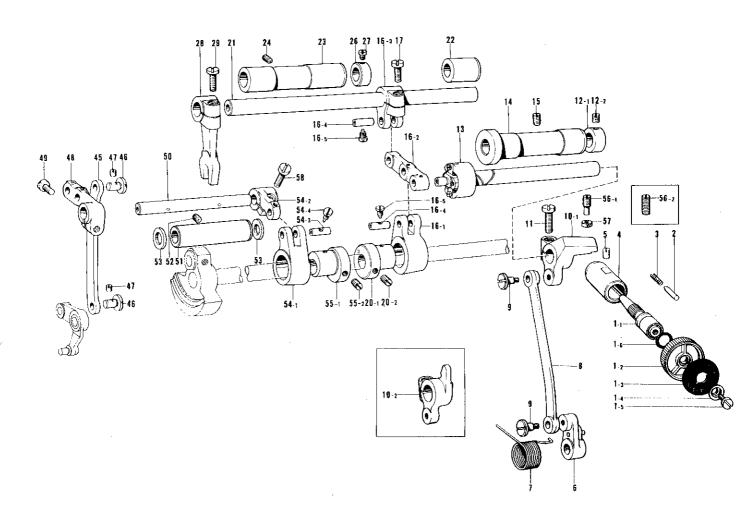
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1-1	Level Feed Eccentric Wheel]		E-I Level Feed Eccentric Wheel Assembly	25	Reverse Lever Shaft Bushing	1	151314-0-00	
1-2	Screw 5.95	2	151604-0-01	Assembly 145269-0-01	26	Collar	1	118748-0-01	
2-1	Level Feed Connecting Rod	1		E-2 Level Feed Connecting Rod	27	Washer 10	1	025100-1-30	
2-2	Screw 4.76	2	144712-0-01	Assembly 151301-0-01	28-1	Set Collar	1		E-28 Collar
3-1	Feed Regulator	1			28-2	Screw 6.35	2	100251-0-01	Assembly 118824-1-01
3-2	Level Feed Link	1	118729-0-01		29-1	Spring	1	151315-0-01	
3-3	Reverse Feed Connecting Lever	1	151304-0-01		29-2	Spring	1	151316-0-01	
3-4	Level Feed Link Stud Large	1	151305-0-01	E-3	30	Collar	I	151317-0-01	
3-5	Level Feed Link Stud Small	I	118732-0-01	Feed Regulator Assembly	31	Washer 6	1	025060-3-32	
3-6	Stop Ring E4	ı	048040-3-42	151303-0-01	32	Screw 635-28 x 25	1	062782-5-12	
3-7	Pin	2	118733-0-01		33	Spring	1	145643-0-01	
3-8	Stud	1	118737-0-01		34-1	Reverse Lever	1	151318-1-01	
3-9	Screw 4.37	L	151601-0-02		34-2	Reverse Lever	1	151319-1-01	
4	Feed Regulator Shaft	2	118734-0-01		35	Screw 476-32 x 14	I	062711-4-12	
5	Washer	2	118735-0-01		36	Collar	1	149087-0-01	
6	Screw 5.95	2	151604-0-01		37	Screw 4.76	1	100511-0-03	
7	Lever Feed Connecting Rod	1	118736-0-01		38-1	Length Control Screw	ı	109151-1-01	
10	Feed Rock Shaft Arm Pin	1	118740-0-01		38-2	Length Control Dial	1	153168-0-01	E-38
11	Screw 4.37	Ī	151601-0-02		38-3	Feed Regulator Plate	1 7	159695-0-01	Length Control
12	Feed Reglator Lever Lower Assembly	1	151306-0-01		38-4	Length Control Supporter	1	142746-0-02	Assembly
13	Connecting Lever Stud 12.5	1	151308-1-01		38-5	Screw 4.76	1	142747-0-02	183225-1-01
14	Connecting Lever Stud 20	1	151309-0-01		38-6	Packing]	108549-0-01	
15	Screw 4.37	2	151601-0-02		39	Pin]	145502-0-01	
16	Feed Regulator Lever	- 1	151310-0-01		40	Notch Spring	1	100328-0-01	
17	Bolt 5.95	i	108749-0-01		63	Feed Rock Shaft Arm Pin	1	109153-0-01	
18	Reverse Feed Connecting Lever	į į	151304-0-01		64	Screw 4.37	ī	151601-0-02	
19	Connecting Lever Stud 12.5	1	151308-1-01		65	Vertical Feed Connecting Rod	l l	118758-0-01	
20	Feed Regulator	1	151311-0-01		66-1	Vertical Feed Eccentric Wheel	1		E-66 Vertical Feed Eccentric
21	Screw 4.37	i	151601-0-02		66-2	Screw 5.95	2	151604-0-01	Wheel Assembly
22	Feed Regulator Shaft	l	145492-0-01		67	Stopper	l	101482-0-01	
23	Screw 5.95	l	151604-0-01		68	Spring Hook	1	151332-0-01	
24-1	Reverse Lever Shaft	ī	151312-0-01		69	Screw 357-40 x 6	2	062670-6-12	
24-2	Reverse Lever Shaft	1	151313-0-01		70	Vinyl Tube	T I	153132-0-00	-

E. Feed mechanism (2) / Transportvorrichtung (2) Mécanisme de l'entraînement (2) / Mecanismo de la alimentación (2)



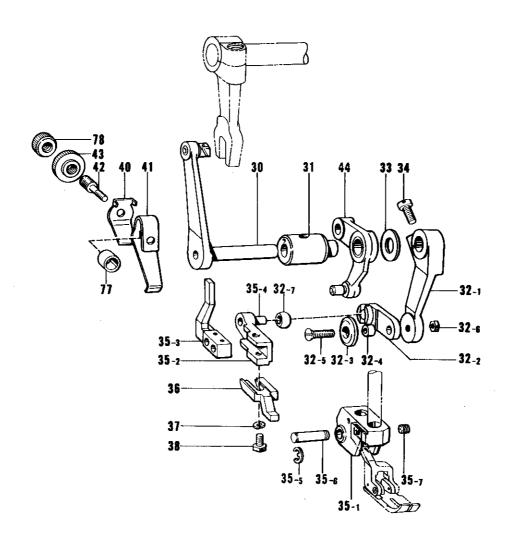
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
8	Feed Rock Shaft Arm	1	148286-0-01		53	Screw 3.18	2	100080-0-03	
9	Screw 476-32 x 12	. 2	062711-2-12		54	Feed Lifting Rock Shaft	1	156249-0-01	
41	Feed Rock Shaft	1	156240-0-01		55	Bushing 18.8	l	156241-0-01	
42	Bushing 18.8	1	S00390-0-01		56	Bushing 19.3	ī	156242-0-01	
43	Bushing 19.3	1	156242-0-01		57	Thrust Ring	L	156243-0-01	
44	Thrust Ring]	156243-0-01		58	Stop Ring C15	I	048150-1-42	
45	Stop Ring C15	1	048150-1-42		59-1-1	Feed Lifting Arm	1		E-59
46-1	Set Collar	1		E-46	59-1-2	Screw 437-40 x 16	ı	062681-6-12	Feed Lifting
46-2	6.35	2	101706-0-01	Collar Assembly 180321-0-01	59-2	Slide Block Assembly	1		Arm Assembly
47	Feed Bar Arm	1	156244-0-00		59-3	Washer	ī		145512-0-01
48	Screw 437-40 x 12	2	062681-2-12		60-1	Set Collar	1		E-60
49	Feed Bar	1	159300-0-01		60-2	Screw 6.35	2	101706-0-01	Collar Assembly 180321-0-01
50	Feed Bar Shaft	1	156246-0-01		61	Feed Lifting Rock Shaft Arm	1	156250-0-01	
51	Screw 4.37	2	120990-0-01		62	Screw 437-40 x 12	2	062681-2-12	
52	Feed Dog	l l			71	Washer 4.2	1	158722-0-01	

F. Upper feed mechanism (1) / Obertrans port vorrichtung (1)
Mécanisme de l'entrainement supérieur (1) / Mecanismo de la alimentración superior (1)



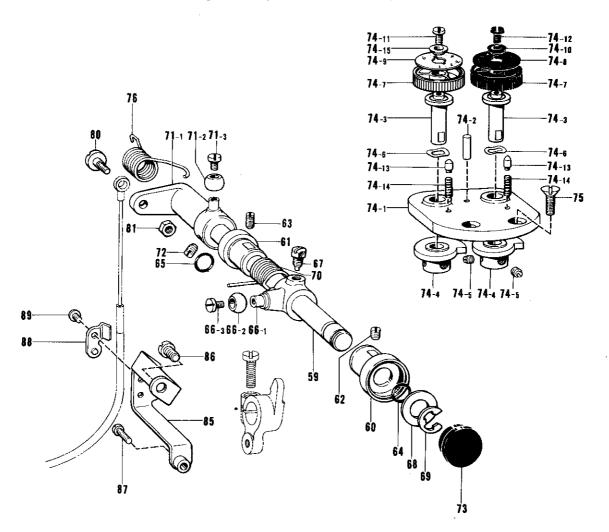
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q ty		Assembly No.
1-1	Length Control Screw	1	109151-1-01	-	21	Upper Feed Rock Shaft	1	151366-0-01	
1-2	Length Control Dial	1	151320-0-01	F-1	22	Upper Feed Rock Shaft Bushing Right	1	151367-0-01	
1-3	Feed Regulator Plate	1	151346-0-01	Length Control	23	Upper Feed Rock Shaft Bushing Left	1	151368-0-00	
1-4	Length Control Supporter]	142746-0-02	Assembly	24	Screw 5.95	1	151604-0-01	
1-5	Screw 4.76]	142747-0-02	183210-0-01	26	Set Collar	2	140092-0-01	
1-6	Packing	1	108549-0-01		27	Screw 4.37	4	100366-0-01	
2	Pin	J	145502-0-01		28	Upper Feed Rock Arm Upper	1		
3	Spring	1	144876-0-01		29	Screw 556-32 x 16	1	062751-6-12	
4	Upper Feed Regulator Bushing	1	151347-0-00		45	Upper Feed Lifting Rock Connector	2	151395-0-01	
5	Screw 5.95 x 6	1	013760-6-10		46	Connecting Stud 11	2	151396-0-01	
6	Feed Regulator Lever Upper Assembly	1	151348-0-01		47	Screw 4.37		151601-0-02	
7	Spring	1	151350-0-01		48	Upper Feed Lifting Rock Lever	ı	151397-1-01	
8	Upper Feed Regulator Connecting Bar	1	151351-0-01		49	Screw 556-32 x 16	1	062751-6-12	
9	Stud Screw	2	120263-0-02		50	Upper Feed Lifting Rock Shaft		151398-0-01	
10-1	Upper Feed Regulator	1	151352-0-01		51	Upper Feed Lifting Rock Shaft Bushing	t	151399-0-00	
10-2	Upper Feed Regulator		151353-0-01	***	52	Screw 5.95	2	151604-0-01	
11	Screw 6.35 x 18	1	S01304-0:01		53	Horizontal Feed Crank Ring	2	142628-0-01	
12-1	Set Collar	1		F-12 Collar Assembly	54-1	Upper Feed Lifting Rock Connecting Lever	1	151361-0-01	F-54
12-2	Screw 6.35.	2	100251-0-01	180321-0-01	54-2	Lifting Rock Connecting Lever Assembly	1		Lifting Rock
13	Feed Regulator Shaft Assembly]	151354-0-01		54-3	Shaft	1	110562-0-01	Connecting Lever Assembly
14	Feed Regulator Shaft Bushing	1	151359-0-01		54-4	Screw 3.18	1	110563-0-01	151400-0-01
15	Screw 5.95	1	151604-0-01		55-I	Eccentric Wheel	1		F-55 Eccentric Whee
16-1	Upper Feed Lifting Rock Connecting Lever	1	151361-0-01	F-16	55-2	Screw 5.95	2	151604-0-01	Assembly 183006-0-01
16-2	Horizontal Feed Connector]	151362-0-01	Upper Feed	56-1	Screw 19	1	151403-0-01	183000-0-07
16-3	Upper Feed Rock Arm	1	151363-0-01	Rock Connecting	56-2	Screw 5.95 x 16		013761-6-12	
16-4	Shaft	2	110562-0-01	Lever Assembly	57	Nut 5.95	i-	100022-0-05	
16-5	Screw 3.18	2	153060-0-01	151360-0-0i	58	Screw 556-32 x 16	Ī	062751-6-12	
17	Screw 556-32 x 16	1	062751-6-12						
20-1	Upper Feed Eccentric Wheel	1		P-20 Upper Feed Eccentric					
20-2	Screw 5.95	2	151604-0-01	Wheel Assembly 183005-0-01					

F. Upper feed mechanism (2) / Obertrans port vorrichtung (2) Mécanisme de l'entrainement supérieur (2) / Mecanismo de la alimentración superior (2)



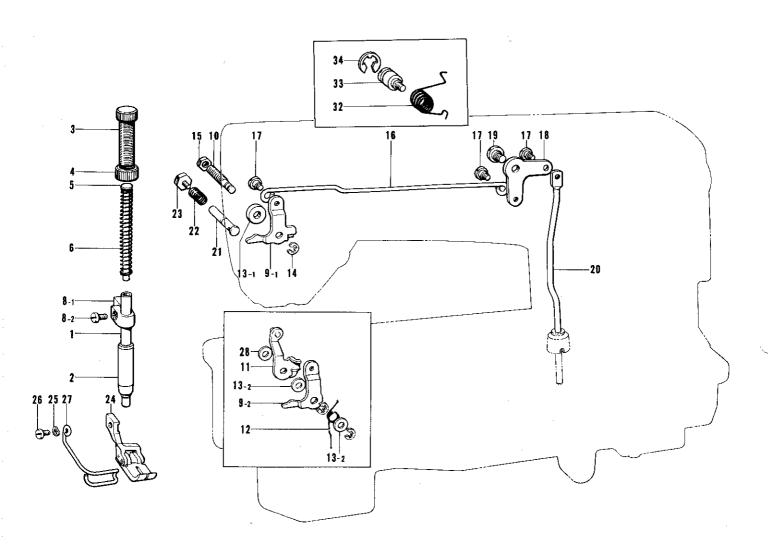
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
30	Upper Feed Rock Arm Lower Assembly	1			35-4	Stud 4.76 x 20	1	151381-0-01	F-35
31	Upper Feed Rock Arm Lower Bushing	1	151372-0-01		35-5	Stop Ring E3	2	048030-3-42	Upper Feed Bracket
32-1	Upper Feed Arm	1			35-6	Stud 4.76 x 14	1	151382-0-01	Assembly
32-2	Upper Feed Link	l	151375-0-00		35-7	Screw 4.76	!	014710-5-22	15!377-2-01
32-3	Thrust Ring	1	151364-0-01	F-32	36	Upper Feed Dog	1		
32-4	Collar	1	151376-0-01	Upper Feed Arm Assembly	37	Spring Washer 2-3.5	1	028350-2-42	
32-5	Screw 3.57 x 14	1	151626-0-01	151373-0-02	38	Bolt 3.57	1	144075-0-01	
32-6	Nut 3.57	1	021670-1-02		40	Upper Feed Plate Spring Upper	1	151390-0-01	
32-7	Rounnd Bushing]	153110-0-01		41	Upper Feed Plate Spring Lower	1	151391-0-01	
33	Washer	l	153113-0-01		42	Screw 4.37	l	154704-0-01	
34	Screw 437-40 x 12	1	062681-2-12		43	Adjusting Dial	1	154705-0-01	
35-I	Upper Feed Bracket	1		F-35 Upper Feed	44	Crank Assembly	i	151393-1-01	
35-2	Upper Feed Dog Setting Bracket	1		Bracket	77	Thread Wiper Stud Collar	1	146288-0-01	
35-3	Upper Feed Crank	1		Assembly 151377-2-01	78	Adjusting Nut	1	154706-0-01	

F. Upper feed mechanism (3) [Intermediate shirring] / Obertrans port vorrichtung (3) [Vorkräuseln] Mécanisme de l'entrainement supérieur (3) [Fronqage intermédiaire] Mecanismo de la alimentración superior (3) [Fruncido intermedio]



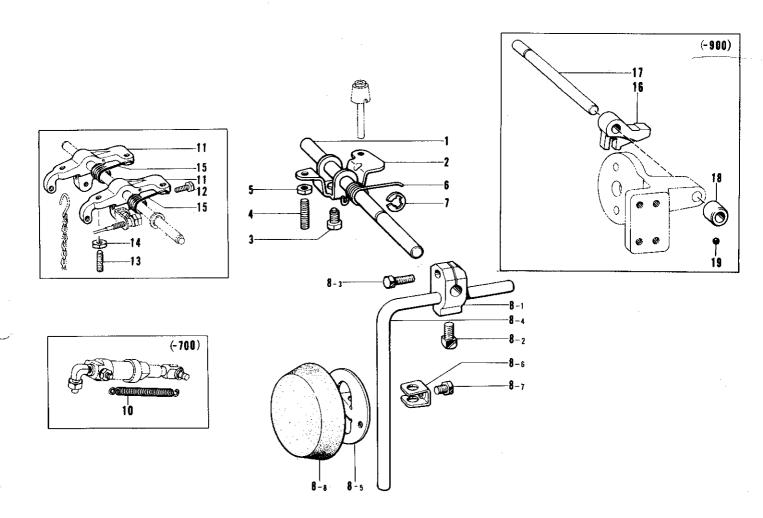
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
59	Upper Feed Regulator Shaft	1	151405-0-01		74- 4	Upper Feed Regulator Cam	2	151415-0-01	
60	Upper Feed Regulator Bushing Front	1	151406-0-01		74- 5	Screw 5.95	4	100058-0-04	
61	Upper Feed Regulator Bushing Back	1	151407-0-01		74- 6	Washer	2	100315-0-02	
62	Screw 5.95 x 6	1	013760-6-10		74- 7	Length Control Dial	2	151320-0-01	_
63	Screw 4.37	ı	151607-0-01		74- 8	Feed Regulator Plate Right	1	153582-0-01	F-74
64	O Ring	1	110558-0-01		74- 9	Feed Regulator Plate Left	1	153583-0-01	Upper Feed Regulator
65	O Ring	1	109203-0-01		74-10	Length Control Supporter	I	142746-0-02	Bracket
66- 1	Upper Feed Regulator Arm	1	151408-0-00		74-11	Screw 4.76	1	142747-0-01	Assembly
66- 2	Bushing	1	141331-0-01	Feed Regulator Arm Assembly	74-12	Screw 4.76	1	142747-0-02	183083-0-01
66- 3	Screw 437-40 x 5	1	062680-5-12	151449-0-01	74-13	Notch Pin	2	120305-0-01	
67	Bolt 5.95	1	108749-0-01		74-14	Notch Spring	2	113956-0-01	
68	Collar	ı	120023-0-01		74-15	Length Control Supporter	1	142746-0-01	
69	Stop Ring E9	_	048090-3-42		75	Screw 5.95 x 12	2	003761-2-12	
70	Spring		151409-0-01		76	Spring	1	153169-0-01	
71- 1	Shirring Lever	1	159313-0-01		80	Stud Screw 4.76	1	144523-0-01	
71- 2	Bushing	l	141331-0-01		81	Nut 4.76	ı	110161-0-06	
71- 3	Screw 437-40 x 5	1	062680-5-12		85	Wire Holder U	1	159316-0-01	
72	Screw 5.95	2	100058-0-04		86	Screw 635-28 x 8	1	062780-8-12	
73	Oil Cap	1	151418-0-01		87	Screw 357-40 x 4	1	062671-4-12	
74- I	Upper Feed Regulator Bracket	1	151413-0-02	F-74 Upper Feed	88	Tension Release Wire Presser U	1	149135-1-01	
74- 2	Presser Plate Spring Pin	1	105095-0-01	Régulator Bracket	89	Screw 357-40 x 6	 	060670-6-12	
74- 3	Upper Feed Regulator Cam Shaft	2	151414-0-01	Assembly 183083-0-01			1		

G. Pressure foot mechanism / Stoffdrückerfuß Mécanisme du pied presseur / Mecanismo del pransa telas



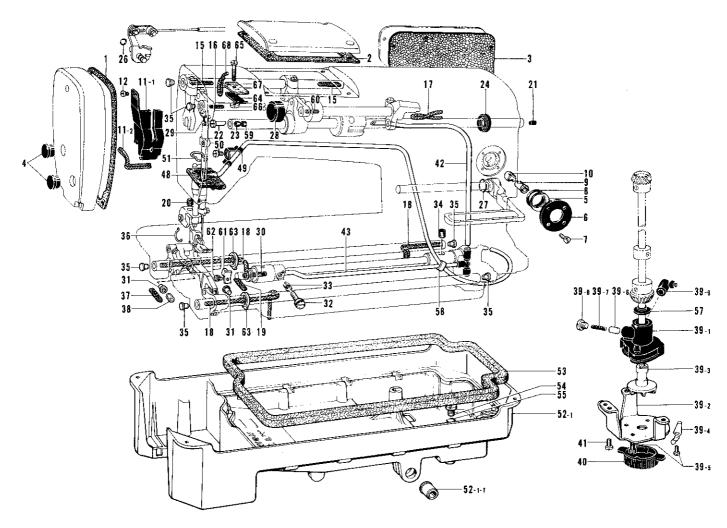
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Presser Bar	1	151268-0-01		16	Knee Lifter Connector	i	145476-0-01	
2	Presser Bar Bushing	I	145472-0-01		17	Stud Screw 4.76	3	145478-0-01	
3	Screw	1	141207-0-01		18	Knee Lifter Lever	1	145479-0-01	
4	Nut	. 1	147846-0-01		19	Stud Screw 6.35	1 -	145480-0-01	
5	Presser Spring Bar	1	141208-0-01		20	Knee Lifter Bar	1	145481-0-01	
6	Spring	1	141728-0-01		21	Presser Bar Lifter Stud	1	151274-0-01	
8-1	Presser Bar Cramp	1		G-8 Presser Bar	22	Spring	1	151275-0-01	
8-2	Screw 357-40 x 10	1	062671-0-12	Bracket Assembly 180952-0-01	23	Bolt 3.57	. 1	151276-0-01	
9-1	Presser Bar Lifter Lever	1	145473-0-01		24	Presser Foot Assembly	1		
9-2	Presser Bar Lifter Lever	1	145580-0-01		25	Spring Washer 2-3.5	ì	028350-2-42	
10	Presser Bar Lifter Lever Stud	1	151269-0-01		26	Screw 357	1		
11	Tension Release Plate Assembly	1			27	Finger Guard	1	159738-0-00	
12	Spring	I			28	Washer	1	153138-0-01	
13-1	Washer	ı	151439-0-02		32	Spring	1	154347-0-01	
13-2	Washer	2	109763-0-02		33	Stud 6.35	1	154348-0-01	
14	Stop Ring E4		048040-3-42		34	Stop Ring E8	1	048080-3-42	
15	Nut 7.94	1	106147-0-02						

H. Knee lifter mechanism / Kniehebel Mécanisme de genouillère / Mecanismo de levantador de rodilla

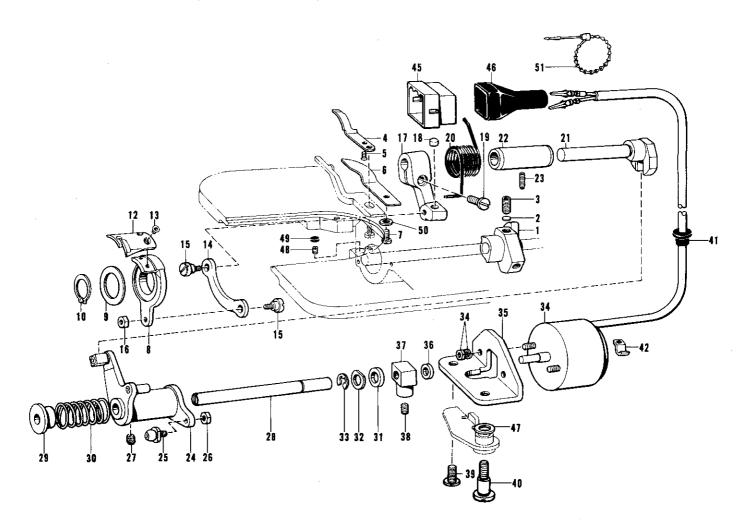


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
	Knee Lifter Shaft	1			8-7	Bolt 5.95	1	110087-0-01	H-8 Knee Lifter
2	Knee Lifter	1	146037-0-01		8-8	Knee Lifter Cover	T	140503-0-01	Assembly 181427-0-01
3	Bolt 5.95	ı	146367-0-01		10	Spring	1 2	146985-0-01	181427-0-01
. 4	Screw 5.95	2	104885-0-01		11	Knee Lifter	2	159310-0-01	
5	Nut 5.95	2	100022-0-04		12	Bolt 5.95 x 16	1	017761-6-12	
6	Spring	l i	146038-0-01		13	Screw 5.95	4	104885-0-01	
7	Stop Ring E10	1	146293-0-01		14	Nut 5.95	4	100022-0-04	
1-8	Knee Lifter Joint	1	146039-0-01	*****	15	Spring	2	159311-0-01	-
8-2	Bolt 7.94	1	100463-0-01	LI_Q	16	Presser Foot Lifter	1	153128-0-01	
8-3	Bolt 5.95 x 20	1	017762-0-13	Knee Lifter	17	Knee Lifter Shaft	1	153127-0-01	
8-4	Knee Lifter Bar	1		Assembly	18	Collar	'	141351-0-01	
8-5	Knee Lifter Plate	1	114966-0-01	181427-0-01	19	Screw 6.35	- ;	101706-0-03	
8-6	Knee Lifter Plate Stopper	1	114967-0-01				1-1-	101700-0-03	·

J Lubrication / Schmierung Lubrification / Lubricacion

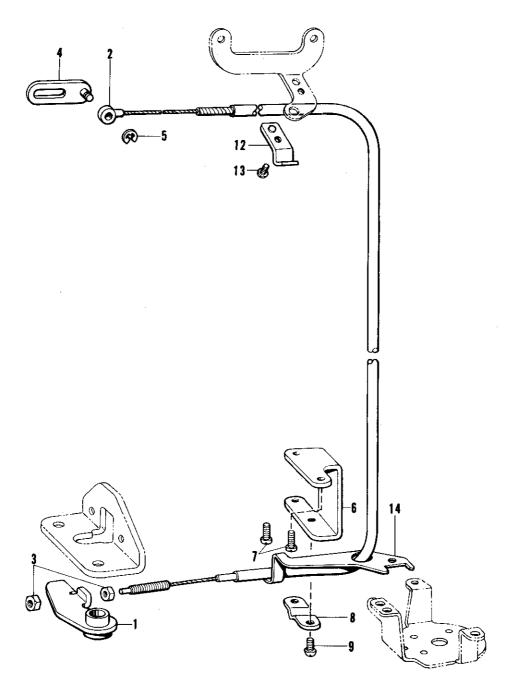


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Packing	1	151419-0-00		38	Vinyl Tube	1	104566-0-01	
2	Packing	1	151420-0-00		39-1	Pump Body	1	148848-0-01	
3	Packing B	1			39-2	Pump	T	144869-0-02	
4	Oil Cap	2	104449-0-01		39-3	Pump Propeller	1	148849-0-01	
5	Oil Gauge Window		104547-0-01		39-4	Spring	2	144874-0-01	J-39
6	Oil Gauge Flange	i	151074-0-01		39-5	Screw 357-40 x 8	4	062670-8-12	Pump Body Assembly
7	Screw 3.57	4	100257-0-10		39-6	Plunger	1	144875-0-01	181476-2-01
8	O Ring PW14	1	081014-6-70		39-7	Spring	l	144876-0-01	
9	Tube Holder	1	145529-0-00	•	39-8	Screw 6.35	1	112467-0-02	
10	Tube Holder Cap	1	146314-0-00		39-9	Joint	1	144878-0-01	
11-1	Oil Stopper Plate	1		J-11 Oil Stopper	40	Pump Filter	J	144872-0-01	
11-2	Wick 4 x 4	1	109405-0-01	J-11 Oil Stopper Plate Assembly 151448-0-01	41	Screw 437-40 x 7	3	062680-7-12	
12	Screw 357-40 x 5	2	062670-5-12		42	Upper Oil Tube	i i	151425-0-00	
15	Wick 4 x 4	2	108802-0-01		43	Oil Tube D Assembly	- 1	154555-0-01	
16	Wick 4 x 4	1	108801-0-01		48	Tube Assembly	1 1	145543-0-01	
17	Wick 4 x 4		108802-0-01		49	Tube Holder	1	151429-0-01	
18	Wick	3	113782-0-00		50	Screw 357-40 x 5	l	062670-5-16	
19	Wick	l I	117007-0-01		51	Felt Support	1	145737-0-01	
20	Felt	1	107155-0-01		52-1	Oil Pan	1		
21	Oil Seal	I.	101487-0-00		52-1-1	Bushing	2	149578-0-00	
22	Oil Adjustor	1	146333-0-01		53	Packing	1	146040-0-01	
23	Felt	1	107149-0-01		54	Screw 7.94	1	140518-0-01	
24	Rubber Bushing]	156641-0-01		55	O Ring P7	1	081007-0-70	
26	O Ring P3	1	081003-0-70		57	Oil Stopper	1	146196-0-01	
27	O Ring]	104564-0-01		58	Tube	1	146253-0-00	
28	Oil Cap 30	1	151424-0-01		59	Felt	i	107149-0-01	
29	Needle Bar Cork	1	111863-0-01		60	Wick	j	108809-0-01	
30	Felt	1	145751-0-01		61	Wick Supporter	1	145538-0-01	
31	Oil Cap	. 2	141189-0-01		62	Screw 357-40 x 4	1	062670-4-12	
32	Screw	1	145534-0-01		63	Oil Rejector	2	146064-0-00	
33	Spring	1	116794-0-01		64	Felt Supporter	1	118783-0-01	
34	Felt	1	107155-0-01		65	Screw 357-40 x 20	1	062672-0-12	
35	Oil Cap	6	111865-0-01		66	Nut	1	021670-2-02	
36	Wick Hanger	1	150342-0-01		67	Felt	1	118784-0-01	
37	Wick 4 x 4	1	109405-0-01		68	Wick 4 x 4	1	109405-0-01	



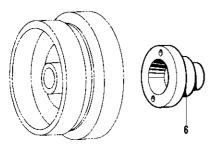
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Thread Trimmer Clutch	1	154566-0-01		26	Nut 4.37	1	105234-0-03	
2	Washer 5.3	2	154567-0-00		27	Screw 6.35	T	100251-0-01	
3	Screw 6.35	2	014771-0-22		28	Lever Stud	1	154593-0-01	
4	Fixed Knife	i	154568-0-01		29	Collar	1	154594-0-00	
5	Screw 3.57	ı	102843-0-04		30	Spring	1	154595-0-01	
6	Lower Thread Finger	l	154569-0-01		31	Rubber Stopper	l	154596-0-00	
7	Screw 437-40 x 7	- 1	062680-7-12		32	Washer	1	110367-0-01	
8	Movable Knife Holder	l	156619-0-01		33	Stop Ring E6	1	048060-3-42	
9	Washer	l	156620-0-00		34	Thread Trimming Solenoid	1		
10	Stop Ring C17	ı	048170-1-45		35	Solenoid Bracket	1	154598-0-01	
12	Movable Knife	I	154575-0-01		36	Stop Ring	1	154599-0-00	
13	Screw 4.37	2	148537-0-01		37	Solenoid Lever	1	154600-0-01	
14	Thread Trimming Rod	I	154576-0-01		38	Screw 4.37 x 6	ì	014680-6-22	
15	Stud Screw 4.37	2	151987-0-01		39	Screw 6.35	1	110201-0-01	
16	Nut 4.37	1	102571-0-03		40	Screw 6.35	1	155558-0-01	
17	Thread Trimming Lever	1	156621-0-01		41	Bushing	i	146080-0-00	
18	Lever Stopper	ı	156622-0-00		42	Supporter	I	140647-0-01	
19	Screw 476-32 x 14	1	062711-4-12		45	Nylon Connector 12P	l	153969-0-00	
20	Trimming Lever Spring	1	156623-0-01		46	Connector Cap 5	1	153971-0-01	
21	Shaft	1	154580-0-01		47	Washer	I	155559-0-01	
22 -	Shaft Bushing	1	154581-0-01		48	Screw 3.57 x 7	1	013670-7-12	
23	Screw 4.37	i	151607-0-01		49	Сар	1	155578-0-00	
24	Lever Assembly	1	154582-0-01		50	Washer	1	100645-0-03	
25	Slide Block C Assembly	ī	154590-0-01		51	Bead Band	1	340400-0-01	

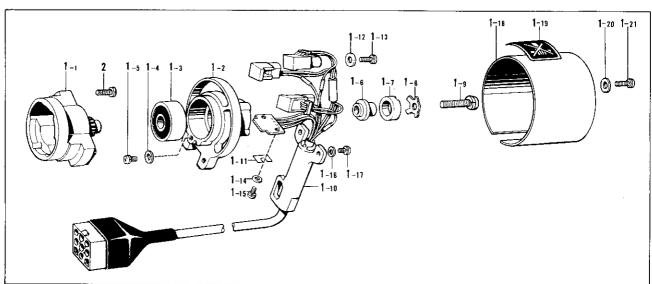
L. Tension release mechanism(-100--400--700--900) / Spannungsverminderungsvorrichtung (-100--400--700--900) Mécanisme de relâche-tension(-100--400--700--900) / Mecanismo de liberador de tensión(-100--400--700--900)

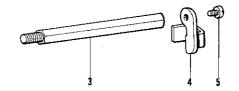


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Tension Release Lever	1	154601-0-01		7	Screw 357-40 x 8	2	062670-8-12	
2	Tension Release Wire	1	154602-0-01		8	Tension Release Wire Presser (D)	1	154607-0-01	
3	Nut 4.76	2	110161-0-03		9	Screw 357-40 x 6	2	060670-6-12	
4	Tension Release Link Assembly	1	154603-0-01		12	Tension Release Wire Presser (D)	1	149133-1-01	
5	Stop Ring E3	2	048030-3-42		13	Screw 357-40 x 6	1	060670-6-12	
6	Tension Release Wire Holder (D)	1	154606-0-01		14	Tension Release Wire Ring	ī	157985-0-01	

M. Synchronizer (-100--400--700--900) / Synchronisator (-100--400--700--900) Synchronisateur (-100--400--700--900) / Sincronizador (-100--400--700--900)

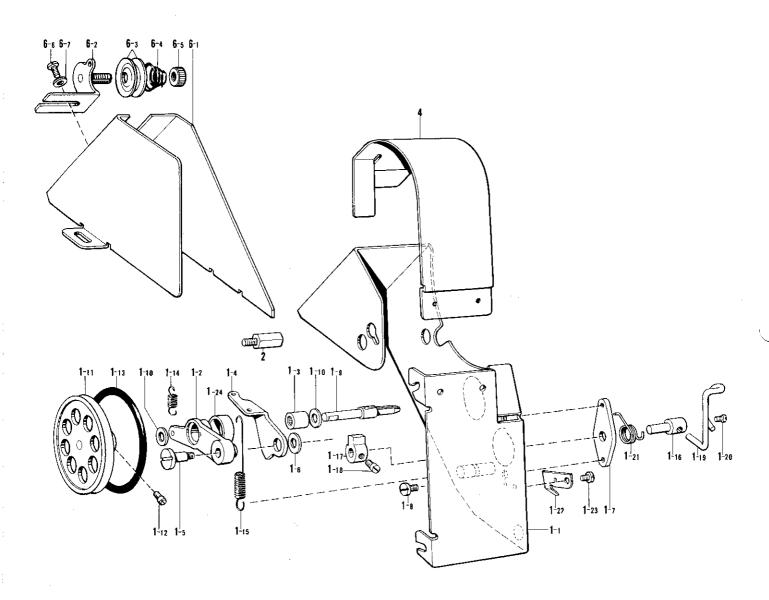






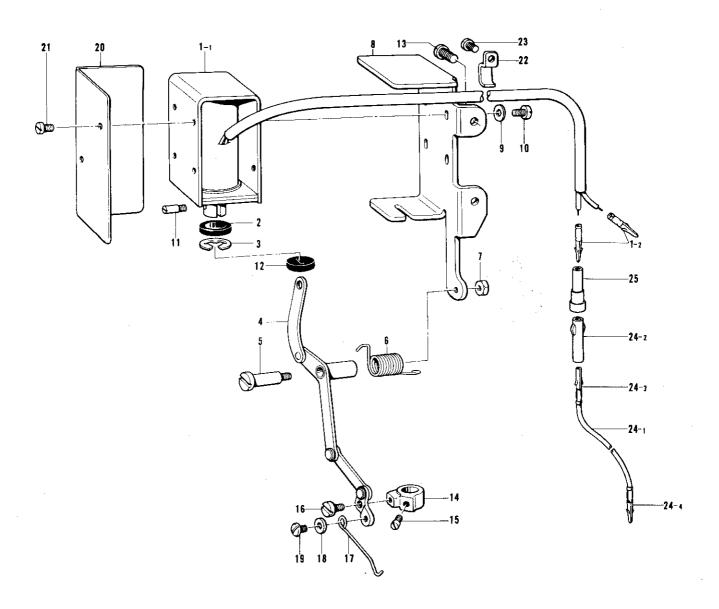
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
]- [Syncroniser Stud Assembly	1			1-14	Washer 3		025030-1-35	
1- 2	Hole IC Holder #3	ī			1-15	Screw 3 x 6D	- 2	215083-0-01	
1- 3	Bearing 6201	1		1	1-16	Washer 4	- 2	025040 1 25	
1- 4	Washer 3	1	025030-3-35	}	1-17	Screw 4 x 10D	- 2	025040-1-35 215080-0-01	
1- 5	Screw 3 x 6D	ı	215083-0-01		1-18	Synchronizer Cover #3	- 4	213080-0-01	Synchronizer Assembly #8
l- 6	Magnet Setting Bracket	1	219557-0-00		1-19	Lavel #3			222379-0-01
1- 7	Magnet 12 x 18.7 x 6	1	219558-0-00	Synchronizer Assembly #8	1-20	Washer 4	1	025040-3-35	222017 0 01
1-8	Magnet Holder Plate	1	219559-0-01	222379-0-01	1-21	Screw 4 x 10D		215080-0-01	
1-9	Screw 6 x 25D	ı	221421-0-01	222377 0-01	2	Screw 476-32 x 14		062711-4-12	
1-10	Hole IC Cord Assembly #4	1			3	Synchronizer Holder Bar (S)	1	159318-0-01	
1-11	Adjusting plate	3	219696-0-00		4	Holder	- 1	159319-0-01	
1-12	Washer 4	3	025040-3-35		5	Screw 357-40 x 6	- 1	062670-6-12	
1-13	Screw 4 x 12D	3	217093-0-01		6	Slip Ring Support		148825-0-01	

N. Bobbin winder mechanism (-100--400--700--900) / Spuler (-100--400--700--900) Mécanisme du bobineur (-100--400--700--900) / Mecanismo del devanador de la canilla (-100--400--700--900)



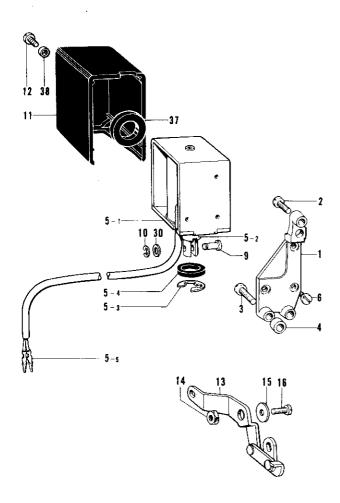
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
]- I	Belt Cover	1			1-18	Screw 4.37 x 5	2	100366-0-02	
1- 2	Bobbin Winder Arm	1	157956-0-01		1-19	Bobbin Presser	1	157966-0-01	
I- 3 ·	Needle Bearing		147568-0-01		1-20	Screw 4.37 x 5	1	100366-0-02	N-1′
I- 4	Bobbin Winder Cam Lever	1	157957-0-01		1-21	Spring	1	157967-0-01	Belt Cover Assembly
1- 5	Screw 4.37	1	157958-0-01		1-22	Knife	1	157968-0-01	157953-0-01
1- 6	Washer	1	157986-0-01		1-23	Screw 437-40 x 5	1	062680-5-12]
I- 7	Bobbin Winder Bracket	1	157959-0-01		1-24	Oil Seat	1	103738-0-01	
1-8	Screw 437-40 x 5	1	062680-5-12	N-1	2	Stud	1	157969-0-01	
1- 9	Bobbin Winder Shaft	1	157960-0-01	Belt Cover Assembly	4	Belt Cover (U)	j	157970-0-01	
1-10	Washer	2	118735-0-02	157953-0-01	6- 1	Belt Cover (D)	1	157971-0-01	
1-[]	Bobbin Winder Wheel	1	157961-0-00		6- 2	Bobbin Winder Guide Bracket Assembly	T 1	145571-1-01	
1-12	Screw 3.57	2	100128-0-02		6- 3	Tension Disk	2	145446-0-01	
1-13	Packing P62	1	081062-0-90		6- 4	Tension Spring	1	100401-0-01	
1-14	Spring	1	157962-0-01		6- 5	Tension Control Nut	1	100136-0-01	
1-15	Cam Lever Spring	1	157963-0-01		6- 6	Screw 357-40 x 6	1	060670-6-12	
1-16	Cam Shaft	i	157964-0-01		6- 7	Washer 3.5	1	025350-3-32	
1-17	Bobbin Winder Claw	1	142566-0-01						

P. Thread wiper mechanism (-400 • -700 • -900) / Fadenspannvorrichtung (-400 • -700 • -900) Mécanisme de tire-fil (-400 • -700 • -900) / Mecanismo de limpiador de hilos (-400 • -700 • -900)



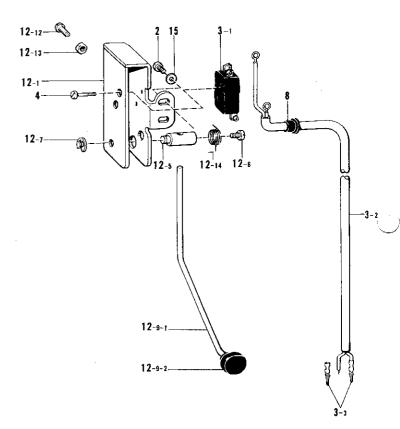
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1-1	Thread Wiper Solenoid	1		P-I Thread Wiper	15	Screw 4.37 x 5	1	100366-0-02	
1-2	Terminal Pin (Male)	2	143549-0-00	Solenoid Assembly	16 -	Stud Screw 3.57	1	148139-0-01	
2	Plunger Stopper	1	148512-0-00		17	Thread Wiper	!	159736-0-00	
3	Stop Ring E9	T	048090-3-42		18	Washer	1	105161-0-03	
4	Thread Wiper Link Assembly	1	159726-0-01		19	Screw 357-40 x 5	1	060670-5-12	
5	Stud Screw 4.37	ī	159732-0-01		20	Solenoid Cover	1	159737-0-01	
6	Spring	ı	159733-0-01		21	Screw 3 x 6	2	007300-6-12	
7	Nut 4.37	1	021680-2-02		22	Tube Holder L		142268-0-01	
8	Solenoid Holder	1	159734-0-01		23	Screw 357-40 x 6		062670-6-12	
9	Washer 3	4	025030-2-32		24-1	W Cord S	T T		P-24
10	Screw 3 x 6	4	007300-6-12	·	24-2	Nylon Connector	1	146194-0-00	W Cord S
11	Plunger Pin	ī	148546-0-01		24-3	Terminal Pin (Female)	i	143548-0-00	Assembly
12	Stopper	ī	148518-0-00		24-4	Terminal Pin (Male)	1	143549-0-00	154210-0-00
13	Screw 437-40 x 10	2	062681-0-12		25	Nylon Connector	1	146046-0-00	
14	Thread Wiper Supporter	1	159735-0-01						

Q. Quick reverse mechanism (-400.-700.-900)
Umkehr (-400.-700.-900)
Mécanisme de marche arrière rapide (-400.-700.-900)
Mecanismo de inversión rápida (-400.-700.-900)



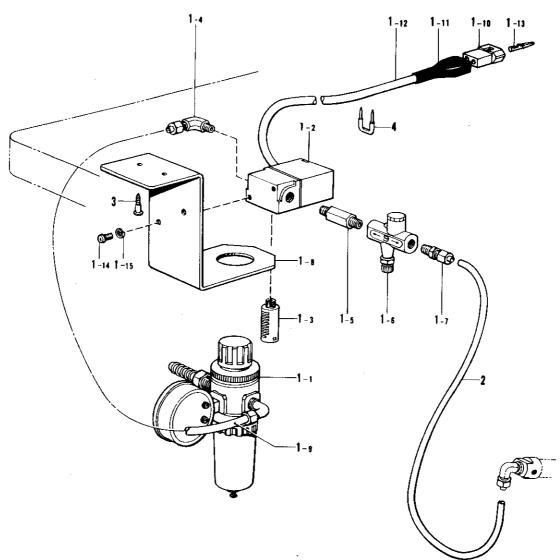
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Reverse Solenoid Bracket	1	151333-0-01	
2	Screw 6.35 x 18	ī	501304-0-01	
3	Screw 635-28 x 25	2	062782-5-12	
4	Collar	2	151334-0-01	
5-1	Solenoid	1		
5-2	Prunger	1		Q-5
5-3	Stop Ring E15	1	154730-0-01	Reverse Solenoid
5-4	Stopper	1	154731-0-00	Assembly
5-5	Terminal Pin (Male)	2	143549-0-00	
6	Screw 5 x 8	3	007500-8-12	
9	Pin	1	153245-0-01	
10	Stop Ring E4	1	048040-3-42	
11	Solenoid Cover	1	146105-0-00	
12	Screw 5 x 6	1	007500-6-02	
13	Reverse Link Lever Assembly	1	151337-0-01	
14	Solenoid Lever Stud	1	149094-0-01	
15	Washer	I	149095-0-01	
16	Screw 6.35 x 18	1	S01304-0-01	
30	Washer	1	153138-0-01	
37	Solenoid Rubber	!	S01327-0-01	
38	Collar	l	S01328-0-01	

R. Quick reverse switch mechanism (-400--700-900)
Umkehrschalter (-400--700-900)
Mécanisme de interrupteur de marche arrière rapide (-400--700-900)
Mecanismo de conmutador de inversion rápida (-400--700-900)



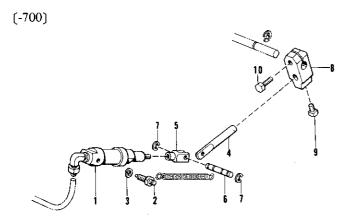
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
2	Screw 357-40 x 8	2	062680-8-12	
3- 1	Micro Switch	j	140643-0-00	R-3
3- 2	Reverse Switch Cord	1		Reverse Switch
3- 3	Terminal Pin (Male)	2	143549-0-00	Assembly
4	Screw 2.38	2	146124-0-01	
8	Bushing	1	146080-0-00	
12- 1	Micro Switch Base	l	156997-0-01	
12- 5	Actuator Shaft	1	156998-0-01	
12- 6	Screw 437-40 x 10	ì	062681-0-12	
12- 7	Stop Ring E4	ı	048040-3-42	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7
12- 9-1	Actuator Bar	1		R-9 Actuator Bar
12- 9-2	Button	1	156479-0-00	Assembly 156999-0-01
12-12	Screw 437-40 x 14	1	062681-4-12	1007770-01
12-13	Nut 4.37	- 1	102571-0-03	
12-14	Spring	1	157999-0-01	
1.5	Washer 3.5	2	025350-3-32	,

S. Air pressure mechanism (-700) / Luftdruck (-700) Mécanisme de la pression d'air (-700) / Mecanismo de la presión de aire (-700)

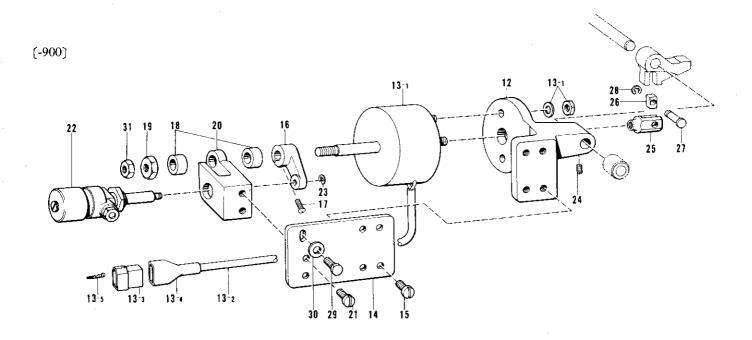


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	O'ty	Parts No.	Assembly No.
1- 1	Air Unit Assembly	1	151153-1-01		1-10	Nylon Connector 2P	1	143488-0-01	
1- 2	Air Valve	1	151127-1-00		1-11	Connector Cap	1	143489-0-01	a .
I- 3	Silencer	Ti	140682-0-01		1-12	Insulator Tube	1	154215-0-01	S-I Air Unit
1- 4	1/8" Elbow	i	151147-0-01		1-13	Terminal Pin (Male)	2	143549-0-00	Valve Assembly
1- 5	Speed Control Connector	1	142037-0-00	Air Unit	1-14	Screw 5 x 10	2	002501-0-03	151126-1-01
1- 6	Speed Controller	1	142038-0-01	Valve Assembly	1-15	Spring Washer 2-5		028050-2-43	
1- 7	1/8" Connector	1	140543-0-00		2	Air Tube	1	151154-0-00	
1-8	Air Unit Holder Plate	L	154214-0-01		3	Screw 4.5 x 20	2	101118-0-01	
1- 9	Air Tube	1	140540-0-00		4	Staple		200190-0-01	

T. Presser foot lifter mechanism (-700 - 900) / Stoffhalterhebervorrichtung (-700 - 900) Mécanisme de leveur du pied presseur (-700 - 900) / Mecanismo de levantador del prensa telas (-700 - 900)

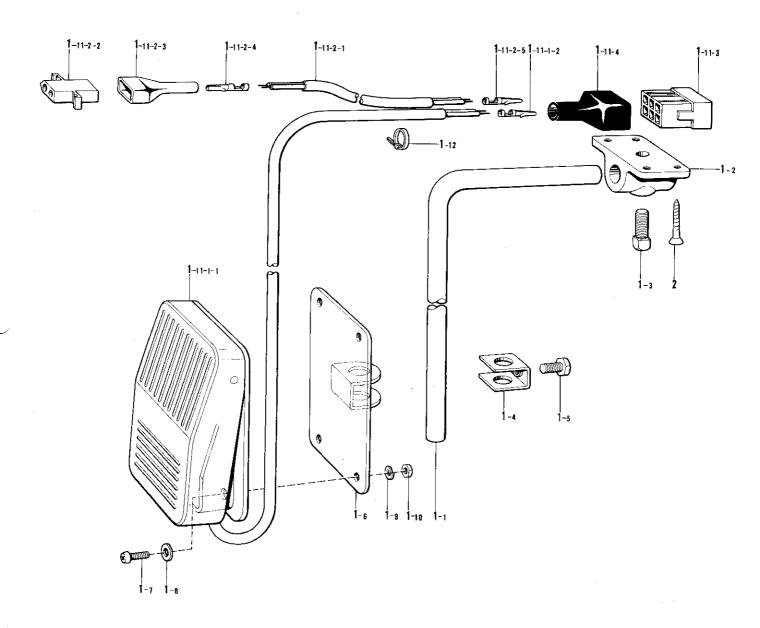


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
l	Presser Foot Cylinder	1	146157-0-01	
2	Screw	2	147141-0-01	
3	Spring Washer 2-6	2	028060-2-42	
4	Piston Drive Link	1	140668-0-01	
5	Piston Rod Joint	1	140627-0-01	
6	Pin	1	146986-0-01	
7	Stop Ring E4	2	048040-3-42	
8	Knee Lifter Joint	1	146039-0-01	
9	Bolt	1	100463-0-01	
10	Bolt 5.95 x 20	1	017762-0-13	



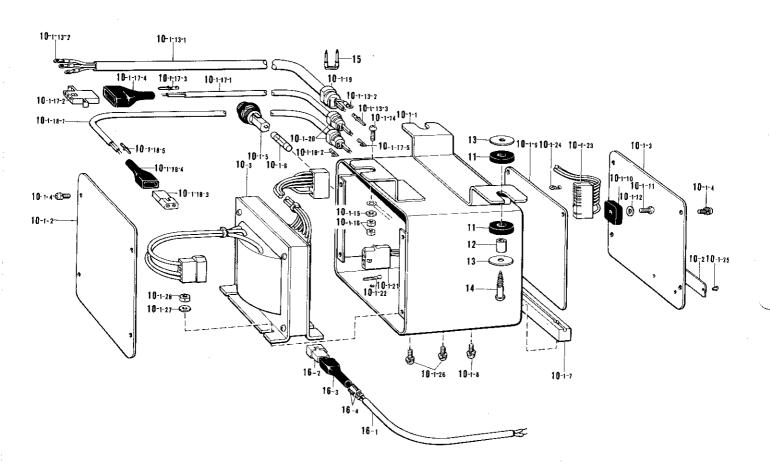
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
12	Solenoid Bracket	1	153116-0-00		20	Damper Supportor	1	153123-0-01	
13-1	Solenoid	i		T-13	21	Screw 595-20 x 12	2	062761-2-12	
13-2	Tube	1		Presser Foot	22	Damper Assembly	1	153124-0-01	
13-3	Nylon Connector	1	143484-0-00	Lifting Solenoid	23	Stop Ring E3	1	048030-3-42	
13-4	Connector Cap	1	143485-0-01	Assembly	24	Screw 5.95	l	013760-6-12	
13-5	Terminal Pin (Male)	2	143549-0-00	153117-0-01	25	Piston Rod Joint	1	153198-0-01	,
14	Solenoid Bracket	1	153120-0-01		26	Needle Bar Guide Slide Block	l	102630-0-01	
15	Screw 595-28 x 12	4	062761-2-12		27	Pin	I	153245-0-01	•
16	Damper Lever	i	153121-0-01		28	Stop Ring E-4	ı	048040-3-42	·
17	Screw 476-32 x 14	1	062711-4-12	·	29	Bolt 5.95 x 14	1	017761-4-12	
18	Collar	2	153122-0-00		30	Washer 6	I	025060-2-32	
19	Nut M8	1	158677-0-01		31	Nut 8	1	021080-3-02	

U. Knee switch mechanism (-700--900 BROTHER Motor) / Knieschalter (-700--900 BROTHER Motors) Mécanisme de interrupteur de genou (-700--900 BROTHER Moteur) Mecanismo de conmutador de rodilla (-700--900 BROTHER Motor)

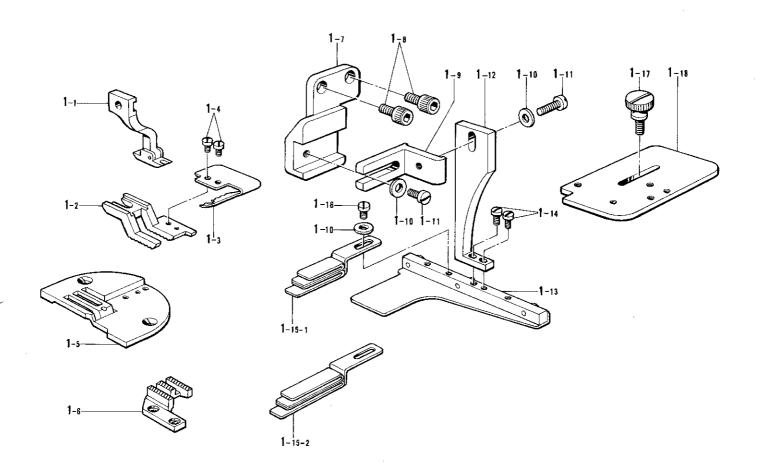


Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
l- 1	Knee Switch Shaft	1	142026-0-03		1 11 1 2	Tomical Bir (M. I.)			U-1-11-1 Presser Foot Lifter
1- 2	Knee Lifter Shaft Bracket	1	142027-0-01		1-11-1-2	Terminal Pin (Male)	2	143549-0-00	Switch Assembly
1- 3	Bolt 7.94	i	100463-0-01		1-11-2-1	Cable	1		
1- 4	Stopper	1	114967-0-01		1-11-2-2	Nylon Connector	1	143499-0-00	U-1-11-2 Presser Foot
1- 5	Bolt 5.95	l i	110087-0-01	Knee Lifter Switch	1-11-2-3	Connector Cap	1	143489-0-01	Lifter Cord
1- 6	Knee Lifter Switch Plate	1	154170-0-01	Assembly	1-11-2-4	Terminal Pin (Female)	2	143548-0-00	Assembly
1- 7	Screw 4 x 10	4	002401-0-03	154169-0-01	1-11-2-5	Terminal Pin (Male)	2	143549-0-00	154172-0-01
I- 8	Washer 4	4	025040-2-33		1-11-3	Nylon Connector 6P	ī	146118-0-00	U-1-11 Switch Cord
1- 9	Washer 2-4	4	028040-2-43		1-11-4	Connector Cap	l i	146119-0-00	Assembly 154368-0-01
1-10	Nut 4	4	021400-1-64		1.12	D (D)	· .		U-1
1-11-1-1	Presser Foot Lifter Switch	1		U-1-11-1 Presser Foot Lifter Switch Assembly	1-12	Bead Band		149799-0-00	Knee Lifter Switch Assembly 154169-0-01
		1		1 54367-0-00	2	Screw 4.1 x 25	4	034422-5-03	

V. Control box mechanism (-900) / Schaltkasten (-900) Mécanisme du boîtier de contrôle (-900) / Mecanismo del caja de controles (-900)

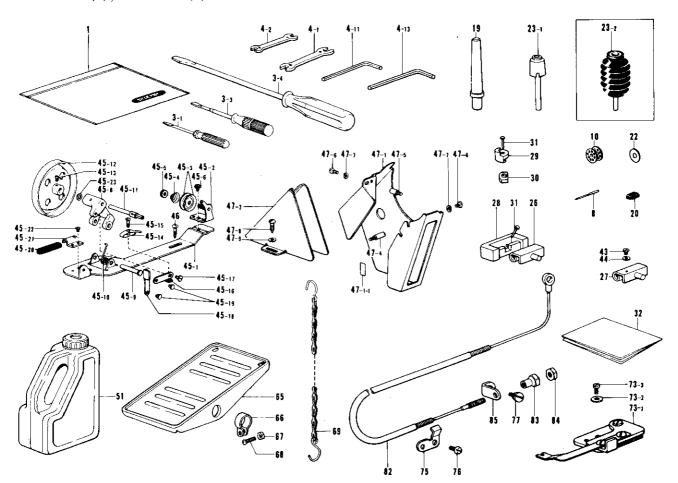


			,						
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
10-1-1	Box	1			10-1-18-3	Nylon Connector	1	143488-0-00	V-10-1-18 Presser Foot
10-1- 2	Front Cover	1			10-1-18-4	Connector Cap	1	143489-0-01	Lifter Cord
10-1- 3	Rear Cover	1			10-1-18-5	Terminal Pin (Male)	2	143549-0-01	Assembly 153160-0-01
10-1- 4	Screw 4 x 10D	8	215080-0-01	i	10-1-19	Bushing #62	1	216365-0-01	,
10-1- 5	Fuse Holder	1	141033-0-01	V-10	10-1-20	Bushing	2	146244-0-00	
10-1- 6	Fuse (2A)	1	141032-0-00	Solenoid Control Box	10-1-21	Nylon Connector	1	143501-0-00	
10-1- 7	Circuit Rail	1	153155-0-00	Assembly	10-1-22	Terminal Pin	l l	143548-0-00	
10-1-8	Screw 4 x 10D	2	215080-0-01	154294-0-01	10-1-23	Micro Switch Cord Assembly	1	153165-0-00	V-10
10-1- 9	Printed Circuit Board	1	153156-0-01		10-1-24	FL Pin RM 5167	4	219600-0-01	Solenoid Control Box
10-1-10	Insulation Rubber	2	216351-0-01		10-1-25	Rivet	2		Assembly
10-1-11	Screw 3 x 8	2	002300-8-05		10-1-26	Screw 4 x 10D	4	215080-0-01	154294-0-01
10-1-12	Washer 3	2	025030-3-35		10-1-27	Washer 4	2	025040-2-33	
10-1-13-1	Cable	1		V-10-1-13	10-1-28	Nut 4	2	021400-1-64	
10-1-13-2	Terminal	4		Power Supply Cord Assembly	10-2	Name Plate	1		
10-1-13-3	Terminal Pin (Female)	1	143548-0-00	153157-0-00	10-3	Transfomer 60VA	1	154296-0-01	
10-1-14	Screw 4 x 12	1	002401-2-03		11	Rubber Cushion	6	153162-0-00	
10-1-15	Washer 4	1	025040-2-33		12	Collar 5.2 x 10 x 11	3	153163-0-01	
10-1-16	Nut 4	2	021400-1-64		13	Washer 5.2 x 25	6	153164-0-01	
10-1-17-1	Cable	ì		V-10-1-17	14	Screw 4.8 x 32	3	031483-2-03	-
10-1-17-2	Nylon Connector	1	143500-0-00	Solenoid	15	Staple	10	200190-0-01	
10-1-17-3	Terminal Pin	2	143548-0-00	Power Cord	16-1	Cable	1		
10-1-17-4	Connector Cap	1	143485-0-01	Assembly 153159-0-01	16-2	Nylon Connector	1	143499-0-00	V-16
10-1-17-5	FL Pin RM 5167	2	219600-0-01		16-3	Connector Cap	ı	143489-0-01	Cord Assembly
10-1-18-1	Cable	1		V-10-1-18 Presser Foot Lifter	16-4	Terminal Pin (Female)	2	143548-0-00	154196-0-01
10-1-18-2	FL Pin RM 5167	2	219600-0-01	Cord Assembly 153160-0-01					



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1- 1	Presser Foot FG	1	S00344-0-01		.1-11	Screw 3.57 x 10	2	009671-0-12	
1- 2	Upper Feed Dog FG	1	S00345-0-01		1-12	UD Adjustment Bracket	1	S00351-0-01	
1- 3	Feed Dog Pawl	2	S00346-0-01		1-13	Divider Assembly	1	S00352-0-01	
1- 4	Screw 3.18	2		W-1	1-14	Screw 3.18	2	100080-0-04	W-1
1- 5	Needle Plate FG	1	S00347-0-01	Feed Guide	1-15-1	Material Guide S	ī	S00353-0-01	Feed Guide Assembly
1- 6	Feed Dog FG	1	S00348-0-01	Assembly	1-15-2	Material Guide L	1	S00354-0-01	S00343-0-01
1- 7	Installation Bracket FG	1	S00349-0-01	S00343-0-01	1-16	Screw 3.57 x 5	1	009670-5-12	
1- 8	Bolt M5	2	018501-2-22		1-17	Screw 3.57	ı	106120-0-01	
1- 9	RL Adjustment Bracket	1	S00350-0-01		1-18	Square	ī	S00355-0-01	
1-10	Washer 3.5	4	025350-3-32						

Z. Accessories (1) / Zubehör (1) Accessoires (1) / Accesorios (1)



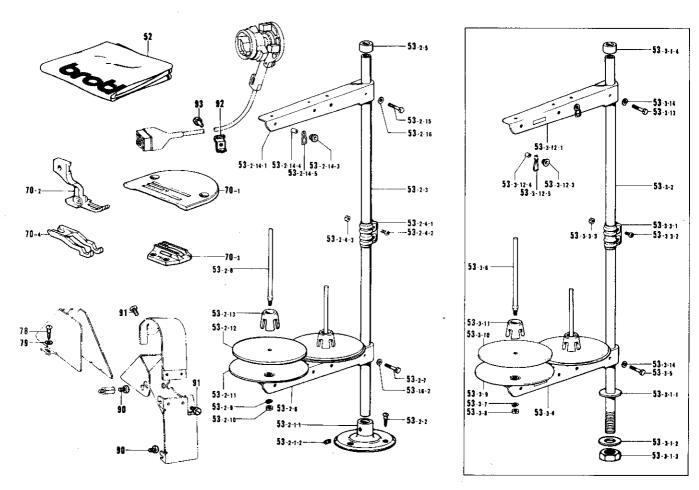
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1	Vinyl Bag	1	122991-0-01		45-14	Bobbin Presser	1	100656-0-01	1
3- 1	Screw Driver 1.9 x 52	I	142443-0-01		45-15	Screw 3.18	1	100657-0-01	1
3- 3	Screw Driver 3.4 x 70	I	118837-0-01		45-16	Bobbin Presser Arm	ī		1
3- 4	Screw Driver	1	101572-1-01		45-17	Stud Screw 3.18	1	100659-0-01	Z-45
4- 1	Spanner 8 x 9	1	100887-0-01		45-18	Bobbin Presser Arm Bracket	1		Bobbin
4- 2	Spanner 6 x 7	1	107779-0-01		45-19	Pin	2		Winder Assembly
4-11	Spanner 2	1	146049-0-01		45-20	Bobbin Winder Wheel Stopper	1	100662-0-01	117963-0-01
4-13	Spanner 3	1	142721-0-01		45-21	Bobbin Winder Wheel Stopper Holder	i		i
8	Needle #11	4			45-22	Screw 3.57 x 3.5	1	S01297-0-01	i
10	Bobbin	4	117132-0-01		45-23	Washer	2		
19	Head Rest	ı	100477-0-01		46	Screw 5.5 x 20	2	100666-0-02	
20	Magnet	2	112525-0-00		47- 1	Belt Cover UE	I		
22	Bobbin Case Sheet	2	140356-0-01		47- 1-1	Cushion	1		
23- 1	Knee Lifter Complying Bar	1	145573-0-00		47- 2	Belt Cover D	1		
23- 2	Complying Bar Assembly	J	S00096-0-01		47- 4	Stud (A)	1	147855-0-01	Z-47
26	Hinge Assembly	2	143882-0-01		47- 5	Stud (B)	1	147856-0-01	Belt Cover
27	Hinge E	2	145945-0-01		47- 6	Screw 437-40 x 8	2	062680-8-12	Assembly E 147899-0-11
28	Rubber Cushion for Hinge Assembly	2	143910-0-01		47- 7	Spring Washer 2-4.37	2	028680-2-42	711022 0 11
29	Head Cushion	4	146003-1-01		47- 8	Screw 5.5 x 20	2	100666-0-02	
30	Oil Pan Cushion	4	146004-0-01		47- 9	Washer 5.56	2	025750-1-32	
31	Nail	8	109714-0-00		51	Oil Tank	1	154702-0-01	
32	Table Sheet	1	144615-0-01		65	Treadle Pedal	ī	147893-0-02	
43	Screw 437-40 x 6	1	062680-6-16	*******	66	Pedai Stopper	2	116016-0-01	
44	Washer 4.37	1	025680-1-33		67	Nut 4	2	021400-1-06	
45- I	Bobbin Winder Wheel Bracket	1			68	Screw 4 x 14	2	001401-4-06	
45- 2	Bobbin Winder Wheel Guide Braket Assembly	1			69	Chain Assembly	1	149247-0-01	
45- 3	Tension Disc	2	145446-0-01		73- 1	Gathering Separator	1	159320-0-01	Z-73
45- 4	Tension Spring	1	100401-0-01		73- 2	Washer 3.5	2	025350-3-32	Gathering Separator S3
45- 5	Nut	ī		Z-45	73- 3	Screw 357-40 x 8	2	062670-8-12	Assembly 183214-3-01
45- 6	Screw 4.37	1		Bobbin Winder	75	Tension Release Wire Presser U	J	149135-1-01	
45- 8	Bobbin Winder Wheel Shaft Supporter	1		Assembly	76	Screw 357-40 x 6	1	060670-6-12	
45- 9	Pin	1		117963-0-01	77	Stud Screw 6.35		149127-0-01	
45-10	Spring	1	117969-0-01		82	Shirring Wire	1	159314-0-01	
45-11	Bobbin Winder Shaft	1	117970-0-01		83	Wire Sleeve		156640-0-01	·
45-12	Bobbin Winder Wheel	[84	Nut 4.76		110161-0-06	
45-13	Screw	ı	100366-0-02		85	Tension Release Link		149131-0-01	

^{*} The details of included accessories are subject to change.

^{*} Änderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten.

^{*} Les détails des accessoires inclus sont sujets à des changements. * Los detalles de los accesorios incluídos pueden variar.

Z. Accessories (2) / Zubehör (2) Accessories (2) / Accesorios (2)



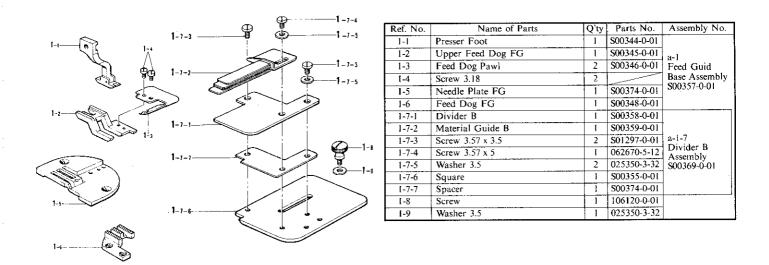
Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
52	Head Cover	l	144222-0-01		53-3- 3-I	Joint	1		Z-53-3-3
53-2- 1-1	Cotton Stand Base	1	150189-0-01	Z-53-2-1 Cotton Stand	53-3- 3-2	Screw 5 x 14	2	150202-0-01	Joint for Cotton Stand Assembly
53-2- 1-2	Screw 6 x 7	2	150181-1-01	Base Assembly 150139-0-01	53-3- 3-3	Nut 5	2	021500-1-03	150106-0-01
53-2- 2	Screw 4.5 x 22	3	031452-2-03		53-3- 4	Spool Holder 2	ı	150178-0-01	***************************************
53-2- 3	Pipe	2	150172-0-01		53-3- 5	Bolt 5 x 28	1	017502-8-03	
53-2- 4-1	Joint	I		Z-53-2-4 Joint for	53-3- 6	Spool Shaft (B)	2	150179-0-01	Z-53-3
53-2- 4-2	Screw 5 x 14	2	150202-0-01	Cotton Stand Assembly	53-3- 7	Spring Washer 2-5	2 .	028050-2-43	Thread Stand
53-2- 4-3	Nut 5	2	021500-1-03	150106-0-01	53-3- 8	Nut 5	2	021500-1-03	Assembly 2D
53-2- 5	Cap	1			53-3- 9	Spool Stand Base	2	150180-0-00	150125-0-01
53-2- 6	Spool Holder 2	1	150178-0-01		53-3-10	Spool Mat	2	150182-0-00	
53-2- 7	Bolt 5 x 28	1	017502-8-03		53-3-11	Spool Cushion	2	126863-0-00	
53-2- 8	Spool Shaft (B)	2	150179-0-01	Z-53-2	53-3-12-1	Spool Holder 2	i	150178-0-01	Z-53-3-12
53-2- 9	Spring Washer 2-5	2	028050-2-43	Cotton Stand Assembly 2	53-3-12-3	Thread Hanger	2		Thread Hanger
53-2-10	Nut 5	2	021500-1-03	150150-0-03	53-3-12-4	Thread Bushing	2	142990-0-01	Assembly 2
53-2-11	Spool Stand Base	2	150180-0-00	10010000	53-3-12-5	Thread Guide Spring	2	150184-0-01	150192-0-03
53-2-12	Spool Mat	2	150182-0-00		53-3-13	Bolt 5 x 28	ī	017502-8-03	
53-2-13	Spool Cushion	2	126863-0-00		73-3-14	Washer 5	2	025050-2-33	
53-2-14-1	Spool Holder 2	1	150178-0-01	Z-53-2-14	70-1	Needle Plate B16	1	159290-0-01	Z-70
53-2-14-3	Thread Hanger	2		Thread Hanger	70-2	Presser Foot B Assembly	1	151281-0-01	Exchange Parts
53-2-14-4	Thread Bushing	2	142990-0-01	Assembly 2	70-3	Feed Dog B	ì	159302-0-01	Assembly
53-2-14-5	Thread Guide Spring	2	150184-0-01	150192-0-03	70-4	Upper Feed Dog B	1	151384-0-01	183042-3-01
53-2-15	Bolt 5 x 28	1	017502-8-03		78-	Screw 5.5 x 20	2	100666-0-02	
53-2-16	Washer 5	2	025050-2-33		79	Washer 5.56	2	025750-1-32	
53-3- 1-1	Pipe D	ı		Z-53-3-1	90	Screw 595-28 x 28	2	062760-8-12	
53-3- 1-2	Washer 16	l	150206-0-01	Pipe D	91	Screw 3.57	3	100257-0-10	
53-3- 1-3	Nut U 5/8	1	150191-0-01	Assembly	92 ·	Cord Stopper	1	145597-0-01	
53-3- 1-4	Cap	1		156111-0-01	93	Screw 437-40 x 8]	062680-8-12	
53-3- 2	Pipe	1	150172-0-01	Z-53-3 Thread Stand Assembly 2D			 		

^{*} The details of included accessories are subject to change.

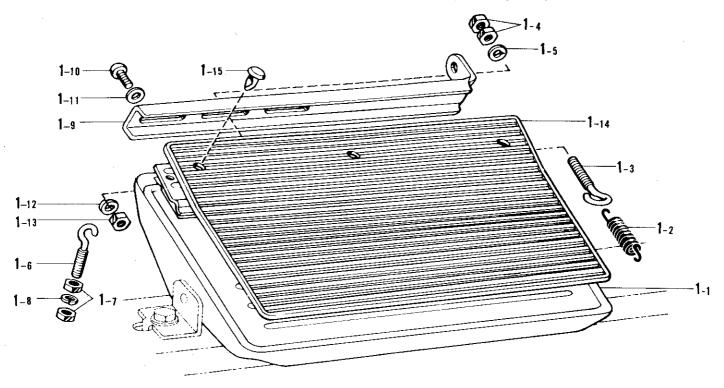
^{*} Änderungen in der Aufstellung der mitgelieferten Zubehöre sind vorbehalten.

^{*} Les détails des accessoires inclus sont sujets à des changements. * Los detalles de los accesorios incluídos pueden variar.

a. Gauge parts (Option parts) / Lehren (Sonderzubehör) Pièces d'ecartment (Pièces en option) Piezas calibradoras (Piezas opcióna)

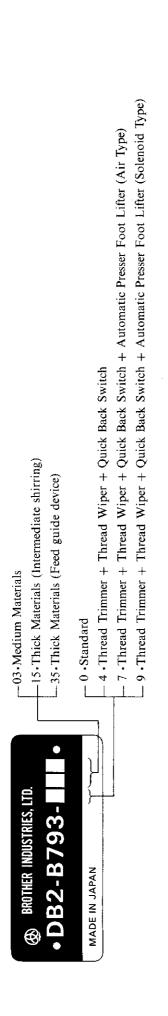


Treadle mechanism (Option parts) / Pedal (Sonderzubehör)
 Mécanisme de la pédale (Pièces en option) / Mecanismo de la pedal (Piezas opcióna)



Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.	Ref. No.	Name of Parts	Q'ty	Parts No.	Assembly No.
1- 1	Treadle	Ĺ			1- 9	Treadle Connector Arm	1		· "
1- 2	Spring	. L	146178-0-01		1-10	Screw 6 x 16	2	001061-6-06	
1- 3	Spring Hook	l	140953-0-01	b-1	1-11	Washer 6	2	025060-2-36	<u>.</u> .
1- 4	Nut 5	2	021500-1-04	Treadle	1-12	Spring Washer 2-6	2	028060-2-42	Treadle
1- 5	Washer 5	l I	025050-2-33		1-13	Nut 6	2	021060-2-06	
I- 6	Adjusting Hook	I	140947-0-02	146175-0-01	1-14	Rubber Cover	1	109268-0-01	146175-0-01
l- 7	Nut 4 x 5	2	212251-0-01		1-15	Clip 6	3	146358-0-01	
1- 8	Spring Washer 2-4	1	028040-2-43						

DIFFERENT PARTS LIST / ZUBEHORLISTE / LISTE DES PIECES ACCESSOIRES / LISTA DE PIEZAS ACCESORIAS



	15	151257-0-02				007500-6-02									159290-0-01	
□□6−	03	151256-0-02 15)W	:								159288-0-01	
	15	151257-0-02				007500-6-02									159290-0-01	
	03	151256-0-02													159288-0-01	
	35	151257-0-02					154559-0-01	154563-0-01			146055-0-01	025680-2-32	062680-6-12	145691-0-01		148822-0-01
-4-	15	1512				007500-6-02									159290-0-01	
	03	151256-0-02													159288-0-01	
— [15	151257-0-02				007500-6-02									159290-0-01	
 _	03	151256-0-02			062680-5-12										159288-0-01	
	35	151257-0-02			06268											
□□0	15	15125	117936-0-01	156217-0-01		007500-6-02			114931-0-01	144502-0-01				145526-0-01	159290-0-01	115244-0-01
	03	151256-0-02													159288-0-01	
Sub-class																,
	Name of Parts	Rear Cover	Oil Cap	Oil Cap	Screw 437-40 x 5	Screw 5 x 6	Pre-Tension Assembly A	Thread Guide	Thread Retainer	Pre-Tension Assembly	Thread Guide Plate	Washer 4.37	Screw 437-40 x 6	Pin	Screw 357-40 x 6	Face Plate
Daf No		A- 6	A-22	A-23	A-25	A-26	В - П	B - 2	B-10	B-12	B -13	B -14	B-15	B -22	C-26	C-29

	Sub-class				-100			-40)L —		6	
Rel. ING.	Name of Parts	03	15	35	03	15	03	15	35	03	15	03	15
C-31	Screw 3.57		148900-0-01										
D-20	Rotary Hook Assembly		116780-0-01						153131-0-01		,		
D-21	Bobbin Case Assembly		100369-0-01						148350-1-01				
D-21-4	Bobbin Tension Spring								148967-1-01				
D-23	Bobbin Case Sheet		140356-0-01										
E -24-1	Reverse Lever Shaft			151312-0-01									
E -24-2	Reverse Lever Shaft									151313-0-01			
E -29-1	Spring			151315-0-01									
E -29-2	Spring									151316-0-01			
E-30	Collar			151317-0-01									
E-31	Washer 6			025060-3-32									
E-32	Screw 635-28 x 25	,		062782-5-12						/			
E -34-1	Reverse Lever			151318-1-01									
E -34-2	Reverse Lever									151319-0-01			
E-35	Screw 476-32 x 14			062711-4-12									
E-36	Collar									149087-0-01			
E-52	Feed Dog	10-0-10651	159302-0-01		189301-0-01	159302-0-01	159301-0-01	159302-0-01		159301-0-01	159302-0-01	159301-0-01	159302-0-01
Б. 1	Length Control Assembly	183210-0-01			183210-0-01		183210-0-01			183210-0-01		183210-0-01	
F-2	Pin	145502-0-01			145502-0-01		145502-0-01			145502-0-01		145502-0-01	
F-3	Spring	144876-0-01			144876-0-01		144876-0-01			144876-0-01		144876-0-01	
F-4	Upper Feed Regulator Bushing	151347-0-00			151347-0-00		151347-0-00			151347-0-00		151347-0-00	
F-5	Screw 5.95 x 6	013760-6-10			013760-6-10		013670-6-10			013670-6-10		013670-6-10	
F-10-1	Upper Feed Regulator	151352-0-01			151352-0-01		151352-0-01			151352-0-01		151352-0-01	
F-10-2	Upper Feed Regulator		15135	151353-0-01		151353-0-01		151353-0-01	3-0-01		151353-0-01		151353-0-01
F-28	Upper Feed Rock Arm Upper	151369-0-01	15357	153578-0-01	151369-0-01	153578-0-01	151369-0-01	153578-0-01	3-0-01	151369-0-01	153578-0-01	151369-0-01	153578-0-01
F-30	Upper Feed Rock Arm Lower Assembly	151370-0-01	15357	153579-0-01	151370-0-01	153579-0-01	151370-0-01	153579-0-01	10-0-6	151370-0-01	153579-0-01	151370-0-01	153579-0-01
F-36	Upper Feed Dog	151383-0-01	151384-0-01		151383-0-01	151384-0-01	151383-0-01	151384-0-01		151383-0-01	151384-0-01	151383-0-01	151384-0-01
F -56-1	Screw 19	151403-0-01			151403-0-01		151403-0-01			151403-0-01		151403-0-01	
F-56-2	Screw 5.95 x 16		01376	013761-6-12		013761-6-12		013761-6-12	1-6-12		013761-6-12		013761-6-12
F-85	Wire Holder U		15931	159316-0-01		159316-0-01		159316-0-01	.0-01				
F-86	Screw 635-28 x 8		06278	062780-8-12		062780-8-12		062780-8-12	-8-12				
								÷					

	Sub-class		— O	1			□[]		7		
Ref. No.	Name of Parts	03	15 35	03	15	03	15 35	03	15	03	51
F-87	Screw 357-40 x 4		062671-4-12		062671-4-12		062671-4-12				
F-88	Tension Release Wire Presser U		149135-1-01		149135-1-01		149135-1-01				
F-89	Screw 357-40 x 6		060670-6-12		060670-6-12		060670-6-12				
G- 9-1	Presser Bar Lifter Lever		145473-0-01								
G- 9-2	Presser Bar Lifter Lever						145580-0-01	10-0-			
G-13-1	Washer		151439-0-02								
G-13-2	Washer						109763-0-02	-0-02			
G-19	Stud Screw 6.35			14548	145480-0-01						
. G-28	Washer						153138-0-01	-0-01			
G-32	Spring								15434	154347-0-01	
G-33	Stud 6.35								15434	154348-0-01	
G-34	Stop Ring E8								04808	048080-3-42	
Н- 1	Knee Lifter Shaft	!	•	14603	146036-1-01		į		14606	146069-0-01	
H- 2	Knee Lifter	146037-0-01		146037-0-01		146037-0-01		1460	146037-0-01		
Н- 3	Bolt 5.95	146367-0-01		146367-0-01		146367-0-01		1463	146367-0-01		
H- 4	Screw 5.95	104885-0-01		104885-0-01		104885-0-01		1048	104885-0-01		
Н- 5	Nut 5.95	100022-0-04		100022-0-04		100022-0-04		1000	100022-0-04		
Н- 6	Spring	146038-0-01		146038-0-01		146038-0-01					
8 -H	Knee Lifter Assembly		181427-0-01								
H-10	Spring								146985-0-01	5-0-01	
H-11	Knee Lifter		159310-0-01		10-0-018651		159310-0-01				
H-12	Bolt 5.95 x 16		017761-6-12		017761-6-12		017761-6-12				
H-13	Screw 5.95		104885-0-01		104885-0-01		104885-0-01				
H-14	Nut 5.95		100022-0-04		100022-0-04		100022-0-04				
H-15	Spring		159311-0-01		159311-0-01		159311-0-01				
H-16	Presser Foot Lifter									153128-0-01	701
H-17	Knee Lifter Shaft									153127-0-01	104
H-18	Collar									141351-0-01	10-0
H-19	Screw 6.35									101706-0-03	-03
1 - 3	Packing	151421-0-01	151422-0-00	151421-0-01	151422-0-00	151421-0-01	151422-0-00	151421-0-01	151422-0-00	151421-0-01	151422-0-00
J -52-1	Oil Pan	149580-0-01	159317-0-01	149580-0-01	129317-0-01	149580-0-01	159317-0-01		149581-1-01	10-1-1	

					_						١	-3-1-6		
Ref. No.		Sun-ciass		n				=] 		- 1	- 1		_
	Name of Parts		03	15 35		03	15	03	15	35	03	15	03	15
	Feed Guide Assembly			S00343-0-01	-0-01					S00343-0-01				
Z - 4-13	Spanner 3									142721-0-01		Ī	Ī	
Z -22	Bobbin Case Sheet			140356-0-01										
Z-23-1	Knee Lifter Complying Bar					145573-0-00	3-00			,				
Z-23-2	Complying Bar Assembly				/							S00096-0-01	5-0-01	
Z-26	Hinge Assembly			143882-0-01										
Z-27	Hinge E					ļ	1			145945-0-01				
Z-43	Screw 437-40 x 6									062680-6-16				
Z-44	Washer 4.37									025680-1-33			,	
Z-45	Bobbin Winder Assembly			117963-0-01	\		/							
Z-65	Treadle Pedai			147893-0-02		/								
99-Z	Pedal Stopper			10-0-910911	\									
L9-Z	Nut 4			021400-1-06										
S58	Screw 4 x 14			001401-4-06	-									
· 69-Z	Chain Assembly			149247-0-01		1	149247-0-01		149247-0-01	7-0-01		149247-0-01		149247-0-01
Z-75	Tension Release Wire Presser U			149135-0-01	\	\ \-	149135-0-01		149135-0-01	5-0-01				
91-Z	Screw 3.57 x 6			001670-6-12		0	001670-6-12		001670-6-12	3-6-12				
Z 77	Stud Screw 6.35			149127-0-01		\	149127-0-01		149127-0-01	7-0-01				
8L-Z	Screw 5.5 x 20									100666-0-02				
6L-Z	Washer 5.56				\					025750-1-32				
Z-82	Shirring Wire			159314-0-01	\	_	159314-0-01		159314-0-01	10-0-1				
Z-83	Wire Sleeve			156640-0-01			156640-0-01		156640-0-01	10-0-(
Z -84	Nut 4.76			110161-0-06			110161-0-06		110161-0-06	90-0-1				
Z-85	Tension Release Link			149131-0-01	\	1	149131-0-01		149131-0-01	10-0-1				
06- Z	Screw 595-28 x 28				\ '					062760-8-12				
16- Z	Screw 3.57				\					100257-0-10			!	
Z -92	Cord Stopper	,								145597-0-01				
Z -93	Screw 437-40 x 8									062680-8-12				
A-21	Oil Cap	Q'ty		3						2				
G-14	Stop Ring	Q'ty		-			Ī							
Р -22	Tube Holder L	Qty			\setminus	\bigcap		2			2	-	2	-
Р -23	Screw 357-40 x 6	Q'ty			\exists			2			2	-	2	-

	Sub-class			-100	4-	-400		-700	5-	- 900
Ref. No.	Name of Parts Spec.	Stan	Standard	Efka	Efka	Brother	Efka	Brother	Efka	Brother
C-19	Needle Bar	111462-0-01		114908-0-01		111462-0-01	114908-0-01	111462-0-01	114908-0-01	111462-0-01
C-20	Needle #11	(DB x 1) 100265-0-31		(DP x 5) 107415-0-11		(DB x 1) 100265-0-31	(DP x 5) 107415-0-11	(DB x 1) 100265-0-31	(DP x 5) 107415-0-11	(DB x 1) 100265-0-31
G-11	Tension Release Plate Assembly				151270-0-01			15127	151272-0-01	
G-12	Spring				145475-1-01			147197-1-01	10-1-2	
G-26	Screw 357	062670-8-12				06267	062671-0-12			
G-27	Finger Guard					15973	159738-0-00		•	
K-34	Thread Trimming Solenoid			156626-0-01	2-0-01	154597-0-01	156626-0-01	154597-0-01	156626-0-01	154597-0-01
K-45	Nylon Connector 12P					153969-0-00		153969-0-00		153969-0-00
K-46	Connector Cap 5					153971-0-01		153971-0-01		153971-0-01
- - ×	Synchronizer Assembly #8					222379-0-01		222379-0-01		222379-0-01
9 -W	Slip Ring Support			148825-0-0	2-0-01		148825-0-01		148825-0-01	
P - I	Thread Wiper Solenoid Assembly				158381-0-01	156988-0-01	158381-0-01	126988-0-01	158381-0-01	156988-0-01
P -24	W Cord S Assembly					154210-0-01		154210-0-01		154210-0-01
P -25	Nylon Connector					146046-0-00		146046-0-00		146046-0-00
0-5	Reverse Solenoid Assembly				154734-0-01	154732-0-01	154734-0-01	154732-0-01	154734-0-01	154732-0-01
Q- 5-5	Terminal Pin (Male)					143549-0-00		143549-0-00		143549-0-00
R-3	Reverse Switch Assembly				151185-0-01	154206-0-00	151185-0-01	154206-0-00	151185-0-01	154206-0-00
R - 3-3	Terminal Pin (Male)					143549-0-00		143549-0-00		143549-0-00
S- 1	Air Unit Valve Assembly							151126-1-01		
S-3	Screw 4.5 x 20							10-0-811101		
S- 4	Staple							200190-0-01		
T- 1	Knee Lifter Switch Assembly							154169-0-01		154169-0-01
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			03			151277-0-01			\		
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		151277-0-01	1512	151281-0-01	\	\		151277-0-01		10-0-187161		10-0-//7161		10-0-187161
G-24	G-24 Presser Foot Assembly					1			\	/	/		\	\
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Parts No.	Ref. No.	Remark	Parts No.	Ref. No.	Remark	Parts No.	Ref. No.	Remark	Parts No.	Ref. No.	Remark
145580-0-01	G- 9- 2		148967-1-01	D-21- 4		151304-0-01	E- 3- 3		151408-0-00	F-66- 1	
145597-0-01	Z -92		149087-0-01	E-36			E-18		151409-0-01	F-70	
145624-0-00	C-12-10		149094-0-01	Q-14		151305-0-01	E- 3- 4		151413-0-02	F-74- 1	
145643-0-01	E -33		149095-0-01	Q-15		151306-0-01	E-12		151414-0-01	F-74- 3	
145688-0-00	C -23		149127-0-01	Z-77		151308-1-01	E-13		151415-0-01	F-74- 4	
145691-0-01	B -22		149131-0-01	Z-85			E-19		151418-0-01	F-73	
145737-0-01	J -51		149133-1-01	L-12		151309-0-01	E-14		151419-0-00	J - 1	
145751-0-01	J -30		149135-1-01	F-88		151310-0-01	E-16		151420-0-00	J - 2	
145945-0-01	Z -27		-	Z-7 5		151311-0-01	E-20		151421-0-00	J - 3	
146003-1-01	Z -29		149247-0-01	Z-69		151312-0-01	E-24- 1		151422-0-00	J - 3	
146004-0-01	Z -30		149578-0-00	J -52- 1- 1		151313-0-01	E-24- 2		151424-0-01	J -28	
146036-1-01	H- 1		149580-0-01	J -52- 1		151314-0-00	E-25		151425-0-00	J -42	
146037-0-01	H- 2		149581-1-01	J -52- 1		151315-0-01	E-29- 1		151429-0-01	J -49	
146038-0-01	H- 6		149799-0-00	U- 1-12		151316-0-01	E-29- 2		151430-0-02	B -29	
146039-0-01	H-8-1		150106-0-01	Z-53- 2- 4		151317-0-01	E-30		151431-0-01	B-30	
	T - 8			Z-53- 3- 3		151318-1-01	E-34- 1		151439-0-02	G-13- 1	
146040-0-01	J -53		150125-0-01	Z-53- 3		151319-1-01	E-34- 2		151448-0-01	J -11	
146046-0-00	P -25		150139-0-01	Z-53- 2- 1		151320-0-01	F- 1- 2		151449-0-01	F-66	-
146049-0-01	Z - 4-11		150150-0-03	Z-53- 2			F-74- 7		151594-0-01	C-25	
146055-0-01	B -13		150172-0-01	Z-53- 2- 3		151332-0-01	E-68		151601-0-02	E- 3- 9	
146064-0-00	J -63			Z-53- 3- 2		151333-0-01	Q- 1	1		E-11	
146069-0-01	H- 1		150178-0-01	Z-53- 2- 6		151334-0-01	Q- 4			E-15	
146080-0-00	K-41			Z-53- 2-14-1		151337-0-01	Q-13	}]	E-21	
L	R - 8		1	Z-53- 3- 4		151346-0-01	F- 1- 3			E-64	1
146105-0-00	Q-11			Z-53- 3-12-1		151347-0-00	F- 4			F-47	
146118-0-00	U- 1-11- 3		150179-0-01	Z-53- 2- 8		151348-0-01	F- 6		151602-0-02	B-11	
146119-0-00	U- 1-11- 4			Z-53- 3- 6		151350-0-01	F- 7		151603-0-02	D-12	
146124-0-01	R - 4		150180-0-00	Z-53- 2-11		151351-0-01	F- 8		151604-0-01	E- 1- 2	
146157-0-01	T - 1			Z-53- 39		151352-0-01	F-10- I			E- 6	
146175-0-01	b - 1		150181-1-01	Z-53- 2- 1-2		151353-0-01	F-10- 2	1		E-23	
146178-0-01	b - 1- 2		150182-0-00	Z-53- 2-12		151354-0-01	F-13			E-66- 2	
146194-0-00	P -24- 2			Z-53- 3-10		151359-0-01	F-14	1		F-15	[
146196-0-01	J -57		150184-0-01	Z-53- 2-14-5		151360-0-01	F-16	-		F-20- 2	
146244-0-00	V -10- 1-20			Z-53- 3-12-5		151361-0-01	F-16- 1		-	F-24	
146253-0-00	J -58		150189-0-01	Z-53- 2- 1-1		l F	F-54- 1		1	F-52	
146288-0-01	F -77		150191-0-01	Z-53- 3- 1-3		151362-0-01	F-16- 2			F-55- 2	
146293-0-01	H- 7		150192-0-03	Z-53- 2-14		151363-0-01	F-16- 3		151605-0-02	C-15	
146314-0-00	J -10			Z-53- 3-12		151364-0-01	F-32- 3		151607-0-01	F-63	
146333-0-01	J -22		150202-0-01	Z-53- 2- 4-2		151366-0-01	F-21			K-23	
146358-0-01	b - 1-15			Z-53- 3- 3-2		151367-0-01	F-22		151626-0-01	F-32- 5	
146367-0-01	H- 3		150206-0-01	Z-53- 3- 1-2		151368-0-00	F-23		151987-0-01		
146985-0-01	H-10		150342-0-01	J -36		151370-0-01	F-30		153060-0-01	F-16- 5	
146986-0-01	T - 6		151074-0-01	J - 6		151372-0-01	F-31		153110-0-01	F-32- 7	
147141-0-01	T - 2		151126-1-01			151373-0-02	F-32		153113-0-01	F-33	
147197-1-01	G-12			S - 1 - 2		151375-0-00	F-32- 2		153116-0-00	T-12	
147568-0-01	N- 1- 3		151147-0-01	S - 1 - 4		151376-0-01	F-32- 4		153117-0-00	T-13	
147846-0-01	G- 4		151153-1-01	S- I- I		151377-2-01	F-35		153120-0-01	T-14	<u> </u>
147855-0-01	Z -47- 4		151154-0-00	S - 2		151381-0-01	F-35- 4	 	153121-0-01	T-16	
147856-0-01	Z-47- 5		151185-0-01	R- 3		151382-0-01	F-35- 6		153121-0-01	T-18	
147860-0-01	E-66		151256-0-02	A- 6		151383-0-01	F-36		153123-0-01	T-20	
147893-0-02	Z -65		151257-0-02	A- 6		151384-0-01	F-36		153123-0-01	T-22	
147899-0-11	Z -47		151258-0-02	A- 8	-		Z-70- 4		153127-0-01	H-17	
148139-0-01	P -16	-	151250-0-02	C- 1		151390-0-01	F-40	 	153127-0-01	H-16	
148139-0-01	E- 8		151268-0-01	G- 1		151390-0-01	F-41		153128-0-01	D-20	
148280-0-01	D-21		151269-0-01	G-10		151391-0-01	F-44		153131-0-01	E-70	
148512-0-00	D-21 P = 2		151270-0-01	G-10		151395-0-01	F-44 F-45		ļ	G-28	
148512-0-00	P - 2 P -12								153138-0-01		
l			151272-0-01	G-11		151396-0-01	F-46		152155 0.00	Q-30	
148537-0-01	K-13		151274-0-01	G-21		151397-1-01	F-48		153155-0-00	V-10- 1- 7	
148546-0-01	P -11		151275-0-01	G-22		151398-0-01	F-50		153156-0-01	V-10- 1- 9	
148822-0-01	C-29		151276-0-01	G-23		151399-0-00	F-51		153157-0-00	V-10- 1-13	
140025 0 01			151277-0-01	G-24		151400-0-01	F-54	ļ	153159-0-01	V-10- 1-17	
148825-0-01	M- 6		151281-0-01	G-24		151403-0-01	F-56- 1		153160-0-01	V-10~ 1-18	
148848-0-01	J -39- 1		1,54,55	Z-70- 2		151405-0-01	F-59		153162-0-00	V-11	
148849-0-01	J -39- 3			E- 2		151406-0-01	F-60		153163-0-01	V-12	
148900-0-01	C-31		151303-0-01	E- 3		151407-0-01	F-61		153164-0-01	V-13	

Parts No.	Ref. No.	Remark	Parts No.	Ref. No.	Remark	Parts No.	Ref. No.	Remark	Parts No.	Ref. No.	Remark
153165-0-00	V-10- 1-23		155559-0-01	K-47		159316-0-01	F -85		S01328-0-01	Q-38	
153168-0-01	E-38- 2		155578-0-00	K-49		159317-0-01	J -52- 1		062760-8-12	Z-90	
153169-0-01	F-76		156111-0-01	Z-53- 3- I		159318-0-01	M- 3		151369-0-01	F-28	
153198-0-01	T-25		156217-0-01	A-23		159319-0-01	M- 4				
153245-0-01	Q- 9		156240-0-01	E-41		159320-0-01	Z -73- 1				
	T-27					159473-0-01	C-9				
153483-0-01	B-24		156241-0-01	E-55		159695-0-01	E -38- 3				
153578-0-01	F-28		156242-0-01	E-43		159726-0-01	P - 4				
153579-0-01	F-30		İ	E-56		159732-0-01	P - 5	T			
153582-0-01	F-74- 8		156243-0-01	E-44		159733-0-01	P - 6				
153583-0-01	F-74- 9		†	E-57		159734-0-01	P - 8				
153969-0-00	K-45		156244-0-00	E-47		159735-0-01	P -14				
153971-0-01	K-46		156246-0-01	E-50	 	159736-0-00	P -17				
154169-0-01	U- I		156249-0-01	E-54		159737-0-01	P -20				
154170-0-01	U- I- 6		156250-0-01	E-61		159738-0-00	G-27				
154172-0-01	U- 1-11- 2		156304-0-01	D- 9	<u> </u>	159805-0-01	B -35- 6				
154196-0-01	V-16		156305-0-00	D-11	 	180018-0-01	C-28				
154206-0-00	R- 3		156479-0-00	R - 9- 2	İ	180321-0-01	E -46				
154210-0-00	P -24		156619-0-01	K- 8			E -60	· · · · · ·			
154214-0-01	S - 1 - 8		156620-0-00	K- 9			F -12				+
154215-0-01	S - 1-12		156621-0-01	K-17	 	180952-0-01	G- 8				-
154294-0-01	V-10		156622-0-00	K-17		181427-0-01	H- 8				1
154296-0-01	V-10- 3		156623-0-01	K-10	ļ	181476-2-01	J -39				
154347-0-01	G-32		156626-0-01	K-34		181470-2-01	B -35				
154348-0-01	G-32 G-33		156640-0-01	Z-83	-	181916-0-01	C-32				
154349-0-01	C-34		156641-0-01	J -24		181910-0-01	D-17				
154367-0-00	U- 1-11- 1		156942-0-01	C-12	-	183005-0-01	F -20				
154368-0-01	U- 1-11		156988-0-01	P- I	-	183005-0-01	F -55	 	ļ		
154555-0-01	J -43		156997-0-01	R - 1		183042-3-01	Z -70				
-	B- 1- 1		L					-			
154559-0-01	B- 1- 3		156998-0-01	R - 5	ļ	183083-0-01	F -74				
			156999-0-01	R - 9		183124-0-01	B - 1		*		<u> </u>
154563-0-01	B - 2		157953-0-01	N- 1	ļ	183210-0-01	F-1				
154566-0-01	K- I		157956-0-01	N- 1- 2	<u> </u>	183214-3-01	Z -73	ļ			ļ
154567-0-00	K- 2	,	157957-0-01	N- 1- 4		183225-1-01	E -38				1
154568-0-01	K- 4		157958-0-01	N- 1- 5		183291-0-01	D-21- 1				
154569-0-01	K- 6		157959-0-01	N- 1- 7		183292-0-01	D-21- 2				
154575-0-01	K-12		157960-0-01	N- 1- 9		183293-0-01	D-21- 3				
154576-0-01	K-14		157961-0-00	N- 1-11		200190-0-01	S- 4				
154580-0-01	K-21		157962-0-01	N- 1-14	ļ		V-15				
154581-0-01	K-22		157963-0-01	N- 1-15		212251-0-01					
154582-0-01	K-24		157964-0-01	N- 1-16		215080-0-01	M- 1-17				
154590-0-01	K-25		157966-0-01	N- 1-19			M- 1-21				
154593-0-01	K-28		157967-0-01	N- 1-21			V-10- 1- 4				
154594-0-00	K-29		157968-0-01	N- I-22			V-10- 1- 8				
154595-0-01	K-30		157969-0-01	N- 2			V-10- 1-26				
154596-0-00	K-31		157970-0-01	N- 4		215083-0-01	M- 1- 5				
154597-0-01	K-34		157971-0-01	N- 6- 1			M- 1-15				
154598-0-01	K-35		157985-0-01	L-14		216351-0-01	V-10- 1-10				
154599-0-00	K-36		157986-0-01	N- I- 6		216365-0-01	V-10- 1-19	1			
154600-0-01	K-37		157999-0-01	R -14		217093-0-01	M- 1-13	,			1
154601-0-01	L-I		158381-0-01	P- 1						- California (V. Cal	<u> </u>
154602-0-01	L- 2		158677-0-01	T-19	<u> </u>	219557-0-00	M- I- 6	<u> </u>		·	†··-
154603-0-01	L- 4		158722-0-01	E-71		219558-0-00	M- I- 7				
154606-0-01	L- 6		158727-0-01	C-12-12		219559-0-01	M- 1- 8				<u> </u>
154607-0-01	L- 8	ļ	159288-0-01	C-26		219600-0-01					
154702-0-01	Z-51	i .	159290-0-01	C-26			V-10- 1-18-2				
154704-0-01	F-42		1	Z-70- 1			V-10- 1-24				
154705-0-01	F-43		159300-0-01	E-49		219696-0-00	M- I-II				
154706-0-01	F-78	ļ	159301-0-01	E-52		221421-0-01	M- 1- 9				1
154730-0-01	Q- 5- 3		159301-0-01	E-52	-	222379-0-01		<u> </u>			<u> </u>
154731-0-00			1.2730240-01				M- 1				
	Q- 5- 4		160310.001	Z-70- 3		340400-0-01	K-51				-
154732-0-01	Q- 5		159310-0-01	H-11		G00200 " "	F 46	-			
154734-0-01	Q- 5		159311-0-01	H-15	<u> </u>	S00390-0-01	E-42				<u> </u>
-	D										
155510-0-01 155558-0-01	B- 1- 4 K-40		159313-0-01 159314-0-01	F-71- 1 Z-82		S01277-0-01 S01327-0-01	Q-37				ļ