

Home Sewing Machine PARTS REFERENCE LIST

MODEL: LS-2720/LS-2820/LS-2920/LS-2725

LS-2825/LS-1520/LS-2129/LS-2125

LS-2125i/LS-2130/LS-2150/LS-2125b

SL-7/JS-23/VX-1435/X-5

LX-3125/LS-2160

CONTENTS

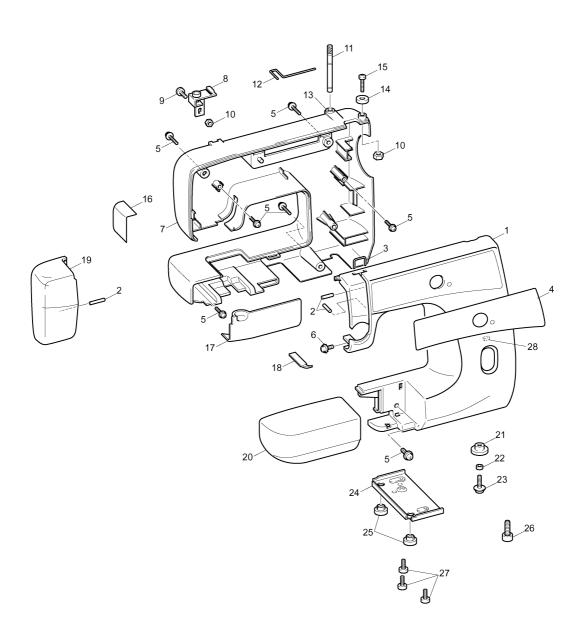
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Note on parts:

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

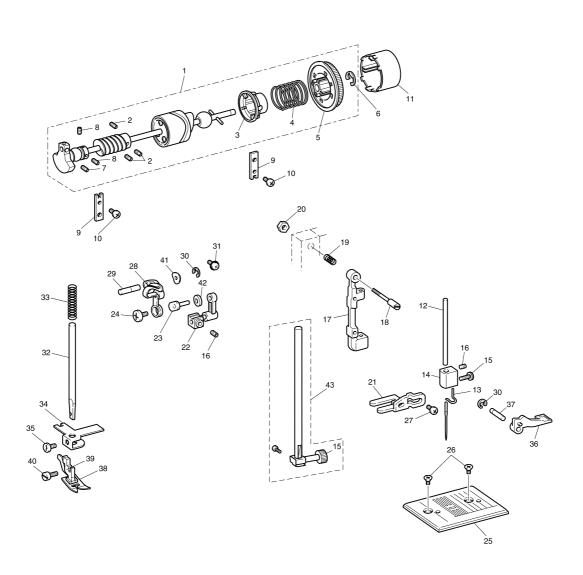
(1) PRINCIPAL PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XD0289021	FRONT COVER	050102	20	XD0793021	ACCESSORY TABLE (OTHER)	050102
	XE2150001	FRONT COVER (LS-2130, LX-3125)	1000008671		XE2218001	ACCESSORY TABLE (LS-2130, LX-3125)	1000008671
2		PIN SPRING ROLL BW2		21	X58361021	RUBBER CUSHION	
3	X53625121	UPPER COVER THREAD GUIDE		22	X56474021	SPACER	
4	XC0730021	DECORATION PLATE (LS-2720)		23	X57297021	SCREW	
		DECORATION PLATE (LS-2820)		24	XA7932021	BASE PLATE	
	XC0730023	DECORATION PLATE (LS-2020, 2920)		25	XA1805021	BASE RUBBER A	
		DECORATION PLATE (LS-1520)		26	XA4687021	ADJUSTING SCREW ASSY	
	XC0730025	DECORATION PLATE (LS-2725)		27	060400816	SCREW BIND M4X8	
	XC0730026	DECORATION PLATE (LS-2825)		28	XA7769021	CUSHION	
	XC0730027	DECORATION PLATE					
		(USA, CAN, ARG, CHL, TWN)					
		(LS-2125, LS-2125b)					
	XC0730028	DECORATION PLATE (LS-2129)					
	XC0730029	DECORATION PLATE					
		(LS-2125 : OTHER)					
	XC0730031	DECORATION PLATE (SL-7)					
	XC0730032	DECORATION PLATE (LS-2125i)					
	XC0730033	DECORATION PLATE (JS-23)					
	XC0730034	DECORATION PLATE (VX-1435)					
	XC0730035	DECORATION PLATE (X-5)	1000001349				
	XC0730036	DECORATION PLATE (LS-2150)	1000005185				
	XC0730037	DECORATION PLATE (LS-2160)	1000008821				
	XE2338001	DECORATION SHEET (LS-2130, LX-3125)	1000008671				
5	138172021	SCREW,PAN(S/P WASHER)M4X10					
6	053400806	SCREW, PAN (T WASHER) M4X8					
7	XC1201121	REAR COVER ASSEMBLY	1000009386				
8	XA6106021	THREAD GUIDE ASSY	040161				
9	0A5301006	SCREW, PAN (S/P WASHER) M3X10					
10	021300106	NUT 1 M3					
11	XC8701021	SPOOL PIN (OTHER)	1000009210				
	XE6223001	SPOOL PIN					
		(LS-2125:U.S.A., LS-2125i:U.S.A.,					
		VX-1435:U.S.A., LX-3125:U.S.A.)					
12	XA0628121	SPOOL PIN SPRING	1000012082				
13	XA8851021	SPOOL PIN STAND	050073				
14	X59864221	BOBBIN PRESSER	040152				
15	052301606	SCREW, PAN (S/P WASHER) M3X16					
16	X57891021	REFLECTOR					
17	XA7926021	HINGED DOOR					
18	X53638121	SPRING					
19	XA9974021	FACE PLATE					
	XE2217001	FACE PLATE (LS-2130, LX-3125)	1000008671				



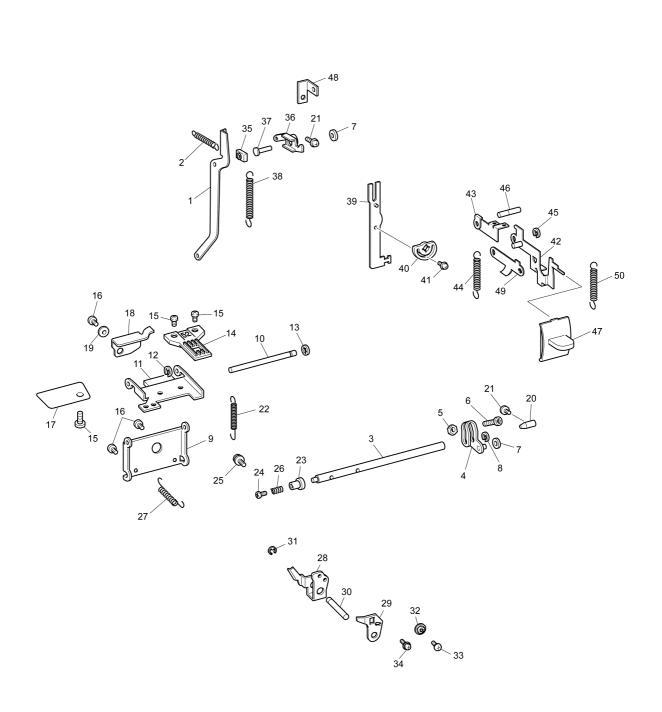
(2) UPPER SHAFT AND NEEDLE BAR

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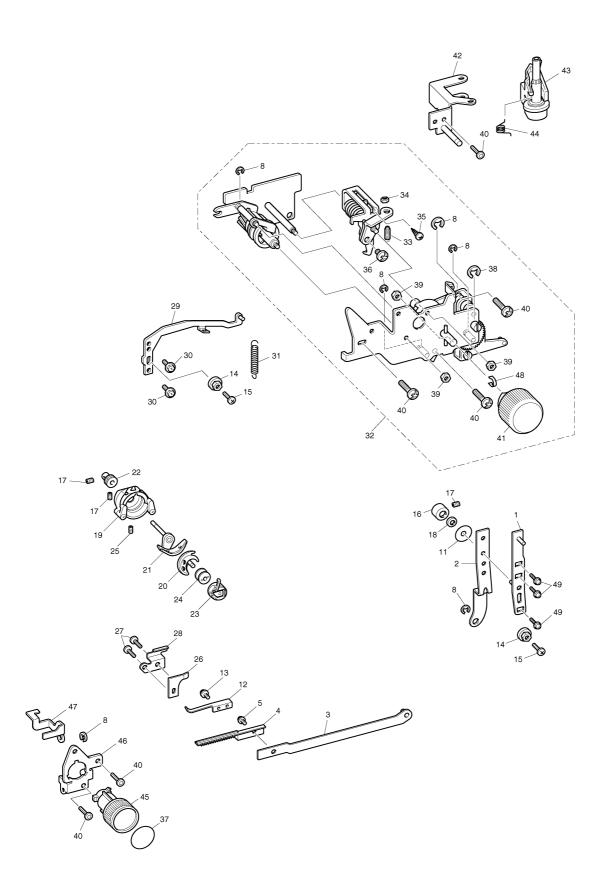
(3) FEED MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XA0978021	FEED CONNECTING ROD ASSY		43	XA4533021	REVERSE SEWING LEVER PLATE C	
2	XA0980021	SPRING		44	X59905051	SPRING	
3	XA0982020	HORIZONTAL FEED SHAFT		45	048040346	RETAINING RING E4	1000001452
4	XA0983121	HORIZONTAL FEED ARM ASSEMBLY		46	XA1004120	REVERSE SEWING SHAFT	
5	021400205	NUT 2 M4		47	XA9976021	REVERSE SEWING BUTTON (OTHER)	
6	060401416	SCREW BIND M4X14			XE2219001	REVERSE SEWING BUTTON	1000008671
7	X53330020	WASHER				(LS-2130, LX-3125)	
8	048050346	RETAINING RING E5	1000001452	48	XA4534021	STOP PLATE L	
9	XA0987021	HORIZONTAL FEED PLATE		49	XA4532121	REVERSE SEWING LEVER PLATE A	
10	XA0988021	FEED STAND SHAFT		50	XA4568021	SPRING	
11	XA3960021	FEED STAND					
12	048030346	RETAINING RING E3	1000001452				
13	146200021	RETAINING RING, CS4					
14	XA4430021	FEED DOG					
15	060300416	SCREW BIND M3X4					
16	060400816	SCREW BIND M4X8					
17	XA3474021	DUST PROTECT PLATE					
18	XA4042120	FEED STAND SUPPORT					
19	025040133	WASHER, PLAIN S 4					
20	XA1082021	TAPER POINT STUD R	1000008671				
		(LS-21**, VX-1435, JS-23, X-5, SL-7, LX-3125)					
	XA1082051	TAPER POINT STUD R (OTHER)					
21	XZ0074021	TAPTITE, CUP S M4X16	060158				
22	XA0991021	SPRING					
23	X55472021	TAPER POINT STUD L ASSEMBLY	1000008671				
24	062400416	SCREW, PAN M4X4					
25	XA0649021	TAPTITE, CUP S M4 x 14					
26	X56613021	SPRING					
	XA4692021						
28	XA3480021	VERTICAL FEED ARM					
29	XA3481021	VERTICAL FEED ADJUSTER					
30	XA0995121	VERTICAL FEED SHAFT	050091				
31	048060346	RETAINING RING E6	1000001452				
32	X50559020	ZIGZAG ADJUSTING NUT					
33	062300806	SCREW PAN M3X8					
34	060400516	SCREW BIND M4X5					
35	XA0030021	FEED SQUARE BLOCK					
36	XA0996020	FEED REGULATOR					
37	XA0997020	FEED REGULATOR SHAFT					
38	XA4675021	SPRING	050091				
39	XA9169021	FEED REGULATOR PLATE					
40	XA1002020	REVERSE SEWING REGULATOR SHAFT					
41	0A5300606	SCREW PAN (S/P WASHER) M3X6	1000011101				
42	XC0376021	REVERSE BUTTON HOLDER B ASSY					



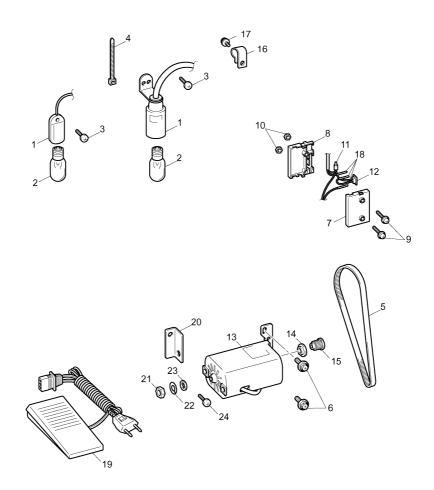
(4) PATTERN SELECTION, SHUTTLE HOOK AND UPPER TENSION

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XA4693121	CAM DRIVE CONNECTING ROD A		42	XA7986021	BOBBIN WINDER HOLDER SUB ASSY	
2	XA1012221	CAM DRIVE CONNECTING ROD B		43	XA1049021	BOBBIN WINDER SPINDLE ASSEMBLY	
3	XA1014021	CAM DRIVE ROD C SUB ASSY		44	X59939021	BOBBIN WINDER SPRING	
4	XA1017120	RACK		45	XE3453001	UPPER TENSION CONTROL DIAL	1000009051
5	XC7564021	SCREW, PAN (S/P WASHER) M3X6	1000008671	46	XA4426021	TENSION CONTROL HOLDER ASSY	
6	XA3439021	SPRING	DEL	47	XA1058021	UPPER TENSION CONTROL RELEASER	
7	146200051	STOP RING	DEL	48	XC0549020	DIAL HOLD PLATE	
8	048040346	RETAINING RING E4	1000001452	49	XA6907021	SCREW 4X8	1000005128
9	060400816	SCREW	1000005128				
10	XA6909021	TOOTHED WASHER	1000005128				
11	131976020	WASHER, THRUST					
12	XA1019021	RACK PLATE SPRING					
13	XA8290021	TAPTITE, BIND S M4 x 8					
14	X50559020	ZIGZAG ADJUSTING NUT					
15	062301006	SCREW PAN M3X10					
16	X52077121	COLLAR					
17	014400432	SET SCREW SOCKET (CP) M4X4					
18	X53330020	WASHER					
19	XA1317022	SHUTTLE RACE ASSEMBLY					
20	128581022	SHUTTLE HOOK					
21	XA1021021	SHUTTLE DRIVE ASSY					
22	XA1025021	DRIVER SHAFT GEAR					
23	128582023	BOBBIN CASE ASSEMBLY					
24	X52800120	BOBBIN					
25	014400632	SET SCREW SOCKET (CP) M4X6					
26	X57313121	RACK STOPPER					
27	X57908021	TAPTITE, BIND S M4X10					
28	XA5702021	RACK STOPPER A					
29	XA4483121	ZIGZAG CONNECTING ROD ASSY					
30	XA8474021	UPSET 4 x12 DB					
31	XA1529021	SPRING					
32	XC0363021	SELECTING UNIT ASSY					
33	XA1620051	ADJUSTING SCREW					
34	X56851021	LOCK NUT					
35	136681021	TAPTITE, BIND B M3X8	050091				
36	060400416	SCREW, BIND M4X4					
37	XA1255121	THREAD TENSION LABEL					
38	048050346	RETAINING RING E5	1000001452				
39	021400202	NUT 2 M4					
40	X57908021	TAPTITE, BIND S M4X10					
41	XC0369021	SELECTING DIAL (OTHER)					
	XC0369022	SELECTING DIAL					
		(LS-2125: USA, CAN, ARG, CHL, TWN,					
		2129, 2125i, 2130, 2125b)					



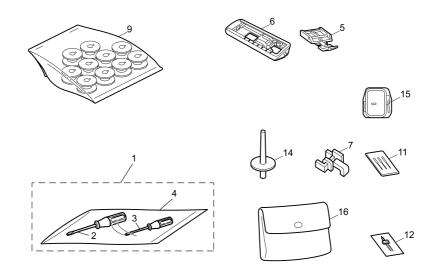
(5) LAMP AND MOTOR

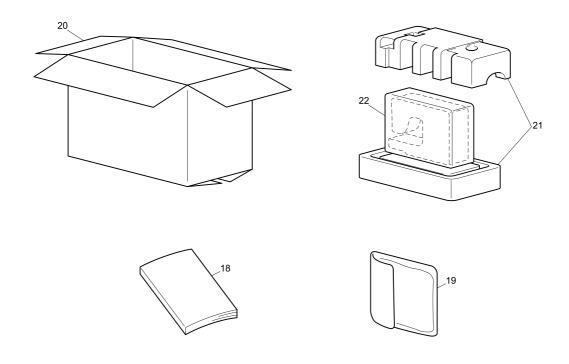
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		LAMP	•	19	XC7359021	FOOT CONTROLLER:KD-1902 (USA, CAN)	060049
1	XC6789021	ASSY:SEWING LAMP E12C#025	060049		XC7456321	FOOT CONTROLLER:KD-2902UK (UK, IRE)	050086
		(USA, CAN, BRA120V, TWN)			XE0629001	FOOT CONTROLLER:KD-2902AUS (AUS)	
	XA1064021	SEW-LIGHT ASSY (220-240V)			XD0112121	FOOT CONTROLLER:KD-2902IRAM (ARG)	1000008422
		(OTHER)			XE3414001	FOOT CONTROLLER:KD-1902 BRZ (BRA120V)	1000004014
2	X53061020	SEW-LIGHT BULB (100-120V)			XE4302001	FOOT CONTROLLER:KD-2902 BRZ (BRA220V)	
		(USA, CAN, BRA120V, TWN)			XD0105021	FOOT CONTROLLER:KD-2902 CHN (CHN)	
	205336030	SEW-LIGHT BULB L-4 (220-240V)	1000012695		XE3447001	FOOT CONTROLLER:KD-1902 TWN (TWN)	1000004114
		(OTHER)			XD0852021	FOOT CONTROLLER:KD-2902KOREA (KOR)	060085
3	X57984021	TAPTITE, BIND S M3 x 20 (100-120V)			XC7438321	FOOT CONTROLLER:KD-2902 (OTHER)	
		(USA, CAN, BRA120V, TWN)		20	XE2842001	MOTOR SUPPORTER	1000002813
	XA1623021	TAPTITE, BIND S M3 x 10 (220-240V)				(USA, CAN, BRA120V, TWN)	
		(OTHER)		21	021400205	NUT 2 M4 (USA, CAN, BRA120V, TWN)	1000002958
4	X53169020	BAND (220-240V)	050245	22	028040242	WASHER SPRING 2-4	
		(OTHER)				(USA, CAN, BRA120V, TWN)	
		MOTOR		23	102707023	WASHER (USA, CAN, BRA120V, TWN)	
5	XA1196021	T BELT B163XXL4.8		24	XA8474021	UPSET 4X12 DB	1000002958
6	XA3004021	BOLT, (S/P WASHER) M5 x 12				(USA, CAN, BRA120V, TWN)	
7	XA8786021	3P SOCKET BODY					
8	XA8787021	3P SOCKET COVER					
9	052403006	SCREW, PAN (S/P WASHER) M4X30					
10	021400205	NUT 2 M4	1000002958				
11	214808020	CONNECTOR: #3					
12	XA1070021	PW SWITCH ASSY (100-120V)					
		(USA, CAN, BRA120V, TWN)					
	XA1073021	PW SWITCH ASSY (220-240V)					
		(OTHER)					
13	XC7354121	MOTOR: HFA-07150 FDM	060085				
		(USA, CAN, BRA120V, TWN)					
	XC7599321	MOTOR: NS-70 FDM220V	1000012143				
		(ARG, CHL, CHN)					
	XD0851121	MOTOR: NS-70 FDM220V/60HZ	1000012143				
		(KOR, BRA220V)					
	XE0730101	MOTOR:NS-70 FDM240V (AUS, MYS)	1000012143				
	XC7436221	MOTOR:NS-70 FDM230V (OTHER)	1000012143				
14	XA1265120	MOTOR T-PULLEY A					
15	XC7355021	MOTOR T-PULLEY B	050090				
16	XA7678051	CORD CLAMP	1000009035				
		(BRA120V, TWN)					
	XA7678021	CORD CLAMP	1000008457				
17	X57908021	TAPTITE, BIND S M4 x 10	1000010046				
18	138598021		040105				



(6) OTHER PARTS

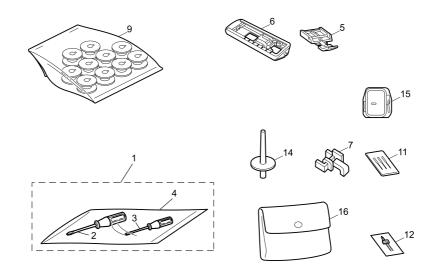
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	X55466021	SCREW DRIVER ASSY	ADD	18	XE4544001	INSTRUCTION BOOK BR (BRA)	1000007560
2	X55467021	SCREW DRIVER	ADD		XE4762001	INSTRUCTION BOOK EEU (LS-2125: EEU)	1000007823
3	X55468021	SCREW DRIVER S	ADD		XE4763001	INSTRUCTION BOOK EEU (LS-2125: EEU)	1000007823
4	XZ5071001	BAG 40X160	ADD		XE2346101	INSTRUCTION BOOK (LS-2130, LX-3125)	1000011170
5	X59370021	ZIPPER FOOT	040115		XE5682001	INSTRUCTION BOOK TUR	1000010619
6	X59369321	BUTTON HOLE FOOT ASSY	040115		XE4953001	MYLAR INSTRUCTION ASSY ENG	1000008043
7	XE2137001	BUTTON SEWING FOOT	1000001059			(LS-2125i: USA)	
8	X54243001	SEAM RIPPER	DEL		XE4954001	MYLAR INSTRUCTION ASSY SPA (LS-2125i: USA)	1000008043
9	X52800120	BOBBIN			XC0380021	WARRANTY CARD (USA)	
10	X55465051	OILER	DEL		LA1661001	WARRANTY CARD EURO CH	1000010793
11	129583021	NEEDLE SET (3PCS) (OTHER)				(UK, IRE, GER, FRA, HOL, POR, ITA, SWI, DEN, EEU)	
	XE5328001	NEEDLE SET (3PCS) (LX-3125)	1000008671		XC6402021	WARRANTY CARD (UK)	
12	X57521021	NEEDLE PACKAGE (1PCE)			XE2010001	WARRANTY CARD BROTHER CANADA (CAN)	1000001038
		(EXCEPT: USA, CAN, BRA120V, TWN)			XE5572001	WARRANTY CARD BROTHER RUS (RUS)	1000010023
13	X58604001	NEEDLE SET (KOREA)	DEL		XE5652001	WARRANTY CARD BROTHER ARG (ARG)	1000011223
14	130920021	EXTRA SPOOL PIN (EXCEPT: LX-3125)			XE4548001	WARRANTY CARD BR HSM (BRA)	1000007560
15	XA3442121	FEED DOG COVER			XA6351221	WARRANTY CARD (LS-2920, SL-7: ITA)	
16	XC4487021	ACCESSORY BAG			LW3135001	CEE WARRANTY CARD (EEU)	1000011500
		(EXCEPT: LS-2125i, LX-3125)			XD1328021	WARRANTY CARD CHINA (CHN)	050203
17	XA5771051	SCISSORS	DEL	19	XA2112022	DUST COVER ASSY (EXCEPT: USA, CAN)	
	X59371021	NARROW HEMMER FOOT	040115			(LS-2720, 2820, 2920, 2020, 2725, 2825)	
		(LS-1520: USA, LS-2125b, LS-2129,			130800021	BAG 230X310H (EXCEPT: LS-2720: KOR)	1000011228
		LS-2160: IND)			XA7201021	USER'S MANUAL (LS-1520:USA, LS-2125b)	040105
	X59372021	BLIND STITCH FOOT	040115		XC2067121	USER'S MANUAL (LS-2129, LS-2125b)	060039
		(LS-1520: USA, LS-2125b)			XA8545121	QUICK REFERENCE GUIDE	
	XA3805021	1/4' QUILTING FOOT (LS-2129, LS-2125b)				(LS-2125: USA/ARG/CHL/TWN,	
18	XE1129001	INSTRUCTION BOOK	1000009864			LS-2720: USA/CAN, LS-1520,	
		(LS-1520/2125: UK/SPA/EEU/AUS/SIN/				LS2125b, LS-2125i, VX-1435, LS-2130)	
		FIN/MYS, LS-2020/2720: USA/CAN/			XE4594001	QUICK REFERENCE GUIDE	1000008043
		IRE/UK/POR/RUS/SIN, LS-2725/2820: SIN,				(LS-2125i: USA)	
		LS-2920: SPA, LS-2160: SIN/IND, VX-1435,			XE5240101	QUICK REFERENCE GUIDE (LX-3125: USA)	1000009613
		X-5: SPA/FIN, JS-23:UK/FIN, SL-7: FIN)			XE4764001	QUICK REFERENCE GUIDE (EEU) (Cesko)	
	XE0529001	INSTRUCTION BOOK (EEU)	060052		XE4765001	QUICK REFERENCE GUIDE (EEU) (Hungary)	
	XC6790121	INSTRUCTION BOOK	050285		XE4766001	QUICK REFERENCE GUIDE (EEU) (Poland)	
		(LS-2125: USA/CAN/ARG/CHL, LS-2125b/2129)			XE4767001	QUICK REFERENCE GUIDE (EEU) (Romania)	
	194404013	INSTRUCTION BOOK (CHN)			XE4768001	QUICK REFERENCE GUIDE (EEU) (Bulgaria)	
	XC7075021	INSTRUCTION BOOK (DEN)	050197		XC6911021	ACCINFO SHEET (USA, CAN)	1000001713
	XD1215121	INSTRUCTION BOOK	050281			(LS-2125, 2129, 2125i, 2130, 2125b)	
		(RUS, X-5: UK) (EXCEPT: LS-2720:			XC1885021	MANUAL	
	XE1335001	INSTRUCTION BOOK (FIN)	060131			(LS-1520:USA, LS-2129, LS-2125b,	
	194404012	INSTRUCTION BOOK				LS-2160: IND)	
		(GER, FRA, HOL, AUS ITA, SWI)			XC2127021	MANUAL (FIN)	
		(EXCEPT: LS-2125: AUS)			XC2128021	MANUAL (FIN)	
	XE3371201	INSTRUCTION BOOK (TWN)	1000010031		XE4988001	INSERTION (CAN) (LS-2125, LS-2129)	1000008451

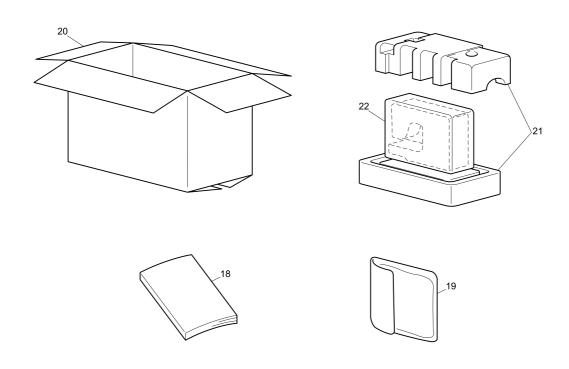




(6) OTHER PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		INSERTION WEEE (EUROPE, AUS)			_	COLOR CARTON (VX-1435: USA)	
	7.20200.2.	(EXCEPT: RUS, LS-2920: SPA,				COLOR CARTON (JS-23: ITA, SWI)	
		LS-2125: AUS)		II F		COLOR CARTON	
	XF6308001	INNOV-IS RANGE PROMOTION DVD	1000013646		7.2000.020	(JS-23: UK, FIN, RUS, SPA)	
	7.200000	(EUROPE) (LS-2125, JS-23, X-5, SL-7)	1000010010		XF3427001	COLOR CARTON (TWN)	1000004114
	XE4888001	NOT RETURN INSERTION SHEET	1000008043			CARTON (SL-7: ITA, FIN)	
		(LS-2125i: USA)				CARTON (SL-7: RUS)	1000003775
	XE5844001	INSTRUCTION DVD NTSC ASSY	1000010882			COLOR CARTON	1000009861
		(LX-3125: USA)				(LS-2160: AUS/SIN/TWN/MYS/TUR/IND)	
	XE6078001	INSTRUCTION DVD PAL ASSY	1000012338	21	X61509120	403SF ASSY (EXCEPT: LS2720:KOR)	1000010299
		(LS-2125: AUS)				PS FOAM PAD ASSY 407	1000008671
	XE5610101	WARRANTY CARD 2YEARS ITA (ITA)	1000013378			(LS-2130, LX-3125)	
		WARRANTY CARD 5YEARS ITA (ITA)	1000013378		XE5613001	MOLD PAD TOP (LS2720:KOR)	1000010299
20		COLOR CARTON (LS-2720: USA, CAN)				MOLD PAD BOTTOM (LS2720:KOR)	1000010299
		CARTON (LS-2720: EUROPE)		22		BAG 630X630T	1000013192
		CARTON (LS-2720: SIN)				FOOT CONTROLLER BOX	
		COLOR CARTON (LS-2720: KOR)	1000010299			SECURITY TAG	1000008671
		CARTON (LS-2720: CHN)				(LS-2125: USA, CAN, LS-2129, LS-2130,	
		CARTON (LS-2725)				LS-2125b, LS-2125i, LX-3125,	
		CARTON (LS-2820: FRA, AUS)				LS-1520: USA)	
		CARTON (LS-2820: SIN)			X55608177	UPC CODE LABEL (LS-2125: ARG, CHL)	
	X61674037	CARTON (LS-2825)			X57325021		
	X61674027	CARTON (LS-2920)				(LS-2125: ARG, CHL, LS-2020, LS-2720,	
	X60360074	COLOR CARTON (LS-1520: USA)				LS-2820: SIN, SL-7, X-5: UK, RUS)	
		COLOR CARTON (LS-1520: CAN)			X60352020	ACCESSORY TABLE PRESSER D	
		CARTON (LS-2020)				(USA, CAN, EUROPE, CHN, AUS)	
		COLOR CARTON (LS-2125: USA, CAN)				(LS-1520, 2720, 2920, 2725, 2820, 2825)	
	X61674041	CARTON (LS-2125: ARG, CHL)			XE5479001	CONTROLLER RAD D (LX-3125)	1000009581
	XD0834023	COLOR CARTON	050218		XE5241001	NEEDLE PLATE FIXING METAL	1000008671
		(LS-2125: FRA, ITA, EEU)			XZ5028001	NEEDLE BAR PAD D	1000011737
	XD0834024	COLOR CARTON	050217			(EXCEPT: LX3125:USA)	
		(LS-2125: UK, SPA, FIN, RUS, SIN, AUS)			XE5933001	TOP PAD D (LX-3125: USA)	1000011456
	XE6110001	COLOR CARTON (LS-2125i: USA)	1000012623		XE6077001	NH FOOT STICKER (LS-2160: IND)	
	XE3903001	COLOR CARTON (LS-2125i: BRA)	1000006416		XD0242021	DVD STICKER (LS-2125: AUS)	1000012338
	XD0834025	COLOR CARTON (LS-2125b)					
	X60360047	COLOR CARTON (LS-2129)					
	XE2463001	COLOR CARTON (LS-2130)	1000008671				
	XE6112001	COLOR CARTON (LX-3125)	1000012623				
	XE3660001	COLOR CARTON (LS-2150)	1000005185				
	XE3268001	COLOR CARTON (X-5: ITA, FIN)	1000005722				
	X61674046	CARTON (X-5: UK)					
	X61674048	CARTON (X-5: SPA)					
		CARTON (X-5: RUS)	1000003775				







LS-2720/2820/2920/2725/2825/1520/2129/2125/2125b/2125i/2130/2150/2160 SL-7/JS-23/VX-1435/X-5/LX-3125 HF885405/407