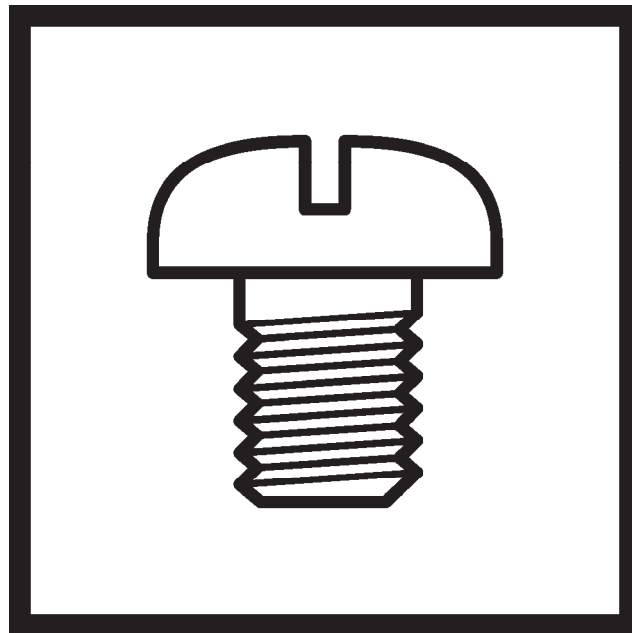


T-8450C

零件手册
PARTS BOOK

双针角缝平缝机

TWIN NEEDLE SPLIT NEEDLE BAR LOCK STITCHER

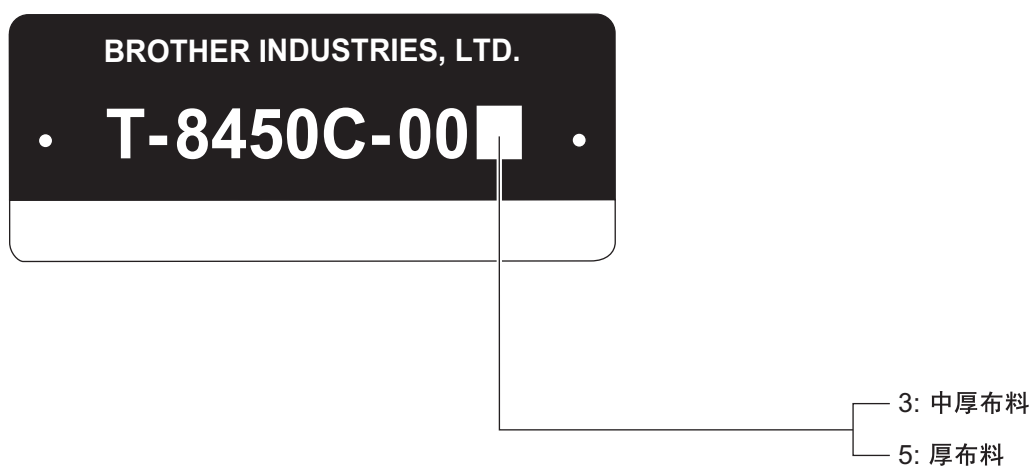


brother®

最新的零部件情报请参考(Parts Navigation)。
The latest parts information, refer to the Parts Navigation.

<http://partsbook.brother.co.jp/partsnavi/chn/>
<http://partsbook.brother.co.jp/partsnavi/eng/>

型号牌的读解法



Description of model plate



3: Medium-weight materials

5: Heavy-weight materials

零件手册的使用说明

1. 本手册是根据截止至2010年5月的资料为基准而编制的。
2. 零部件设计若有变动，恕不另行通知。
3. 以组件为单位供应的零部件是用虚线框出。
4. 零件图册中数字(REF.NO)右上角带有“+”号的零件属多规格零件，详细请见零件清单。

目 录

A. 机体部分	1
B. 上轴装置	3
C. 针杆摆动装置	5
D. 针杆切换操作装置	9
E. 压脚装置	11
F. 送布装置	13
G. 送布轴装置	15
H. 定规部件	17
J1. 旋梭装置	19
J2. 旋梭装置	21
K. 下轴装置	23
L. 供油润滑装置	25
M. 穿线装置	29
N. 绕线装置	31
Z1. 附件	33
Z2. 附件	35
Wa. 警告标签	37
Sp. 不同规格零部件一览表	38
Ga. 工模具一览表	39
索引	44

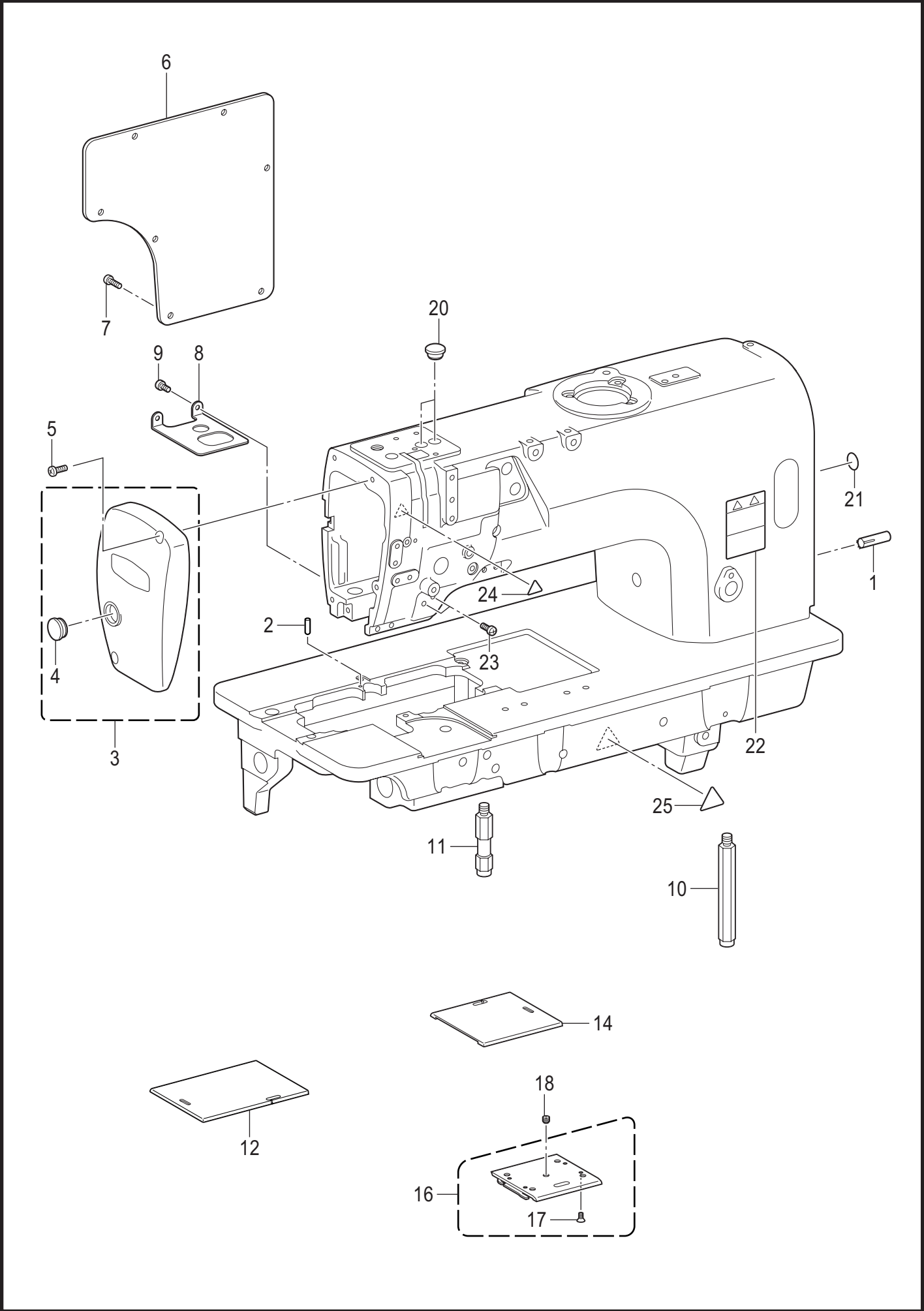
Notes for using this parts book

1. This list was prepared based on information available in May 2010.
2. Parts are subject to changes in design without prior notice.
3. Parts supplied as complete assemblies are circled by a dotted line.
4. The part which has the symbol "+" on its number (REF.NO) in the figure differs depending on the specification. For details, refer to the parts list.

CONTENTS

A. Machine body	1
B. Upper shaft mechanism	3
C. Needle bar rocking mechanism	5
D. Needle bar flip-up mechanism	9
E. Presser foot mechanism	11
F. Feed mechanism	13
G. Feed shaft mechanism	15
H. Gauge parts	17
J1. Rotary hook mechanism	19
J2. Rotary hook mechanism	21
K. Lower shaft mechanism	23
L. Lubrication	25
M. Threading mechanism	29
N. Bobbin winder mechanism	31
Z1. Accessories	33
Z2. Accessories	35
Wa. Warning labels	37
Sp. Different parts list	38
Ga. Gauge parts list	39
Index	44

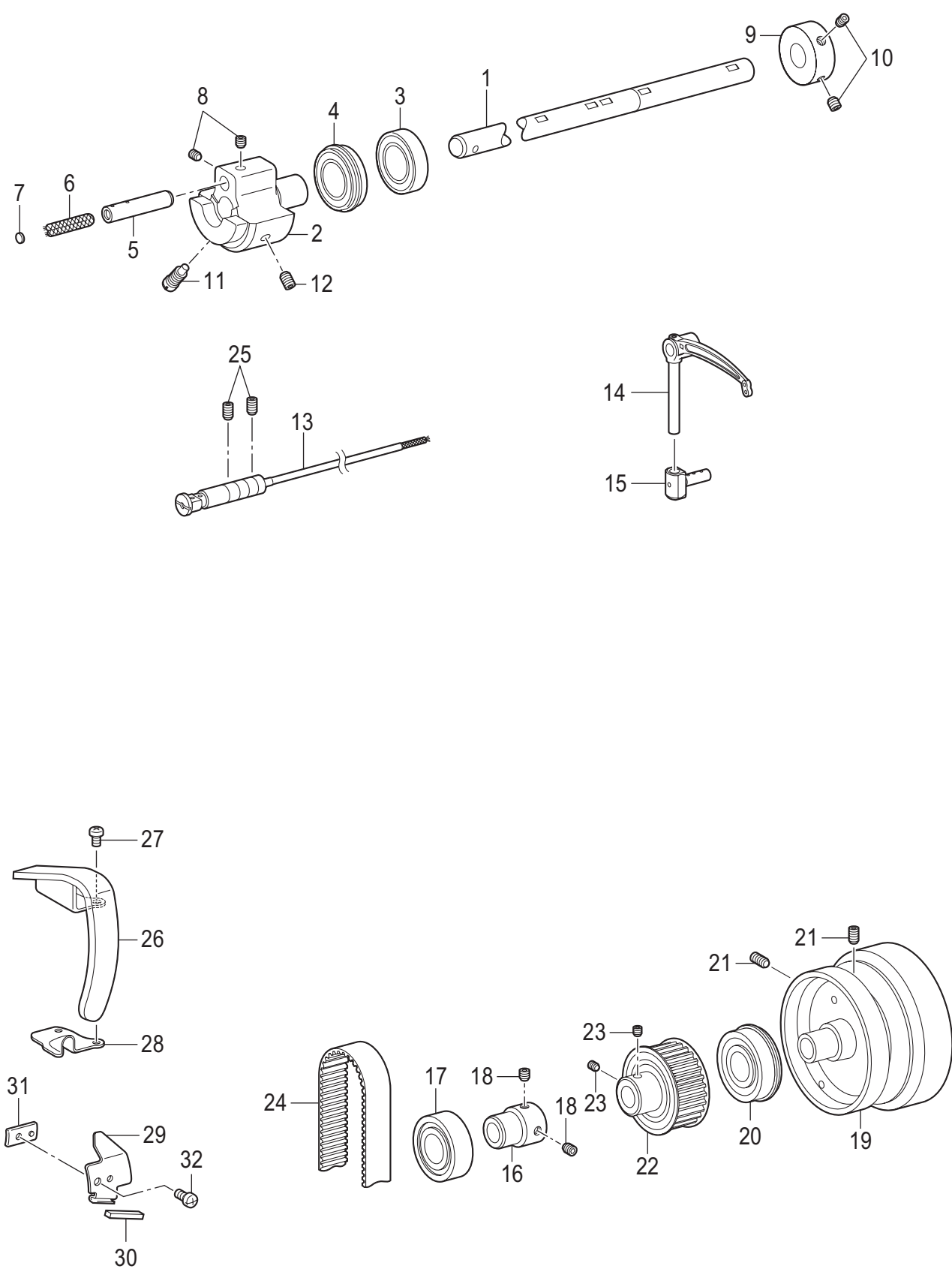
A . 机体部分 / Machine body



A. 机体部分 / Machine body

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	140063001	1	带槽销	DOWEL PIN	
2	SA3924001	1	定位销	POSITIONING PIN	
3	SB1311001	1	面板组件	FACE PLATE ASSY	
4	104449001	1	橡皮塞 15.5	RUBBER CAP, 15.5	
5	062501416	2	螺钉 M5X14	SCREW PAN M5X14	
6	SA2441101	1	侧板	REAR COVER	
7	062501216	7	螺钉 M5X12	SCREW PAN M5X12	
8	SA4370101	1	防尘板	DUST PROTECTOR	
9	062500616	2	螺钉 M5X6	SCREW PAN M5X6	
10	SA2444101	1	脚柱 L	BED LEG L	
11	SA2445101	1	脚柱 S	BED LED S	
12	SA2448101	1	推板LA	SLIDE PLATE, LA	
14	SA2450101	1	推板R	SLIDE PLATE, R	
16	S36663001	1	推板F组件	SLIDE PLATE F ASSY	
17	S34438001	4	螺钉 SM3.18-40X4	SCREW, FLAT SM3.18-40X4	
18	116010001	1	螺钉 SM5.16-40X4	SET SCREW, SM5.16-40X4	
20	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
21	S37060001	1	接地标记	LABEL, GROUNDING	
22	SA9826001	1	操作注意标签	LABEL CAUTION	
23	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
24	SA9957001	1	警告标记	INJURY MARK	
25	SA9957002	1	警告标记	INJURY MARK	

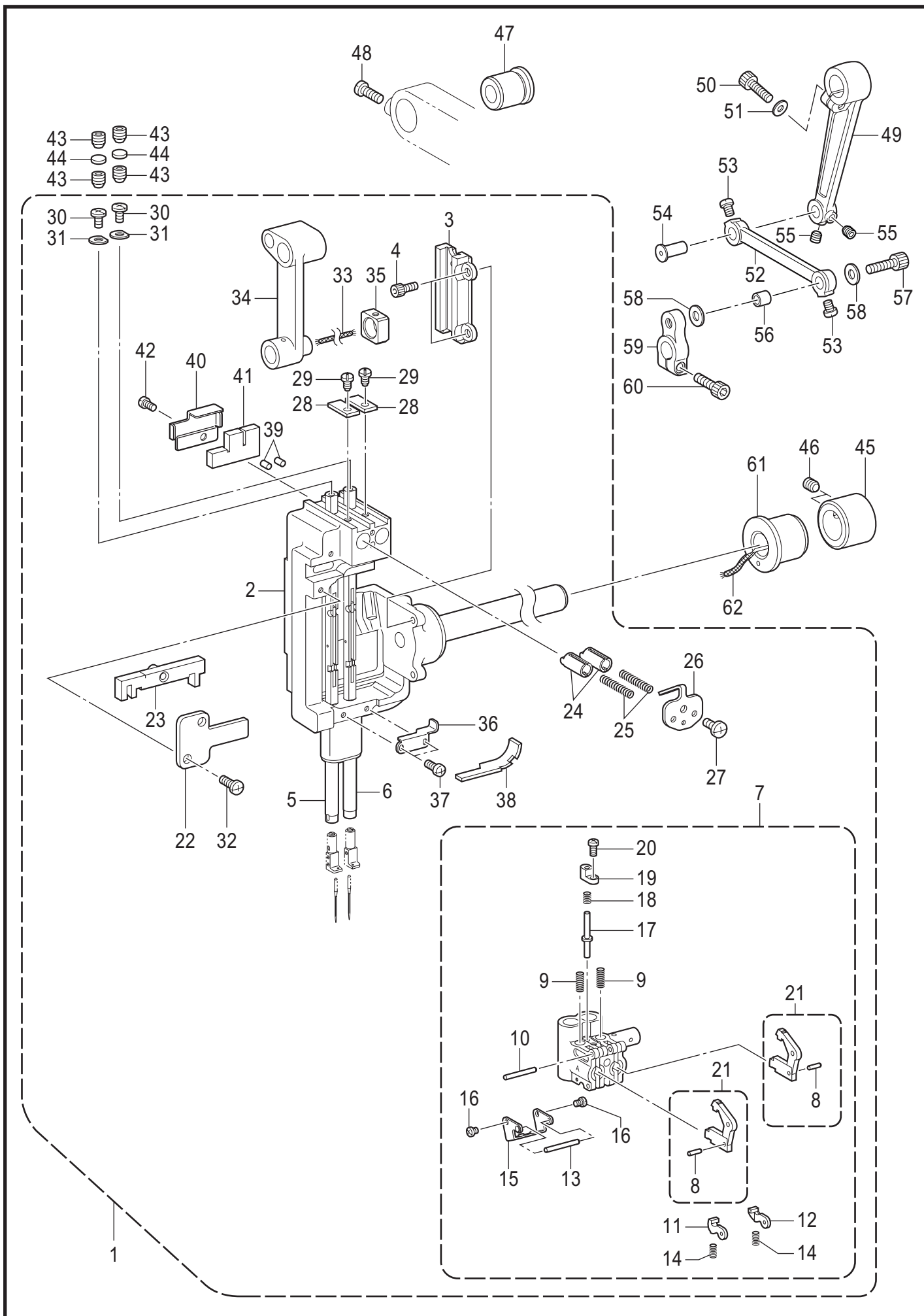
B . 上轴装置 / Upper shaft mechanism



B. 上轴装置 / Upper shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4550001	1	上轴 ST	UPPER SHAFT, ST	
2	SA4373001	1	挑线杆曲柄	THREAD TAKE-UP CRANK	
3	SB1485001	1	轴承 6004ZZ	BALL BEARING, 6004ZZ	
4	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
5	SA6166001	1	针杆曲柄轴	CRANKSHAFT	
6	117006001	1	油线 L=60	WICK L=60	
7	113014000	1	油线盖	PUSHER	
8	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
9	SA1120001	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	
10	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
11	S25235001	1	螺钉 M8	SCREW M8	
12	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
13	SA2861201	1	挑线杆支撑轴总组件	THREAD TAKE-UP S-SHAFT UNIT	
14	SA2936101	1	挑线杆S5-L组件	THREAD TAKE-UP LEVER ASSY, S5-L	
15	S13160001	1	挑线杆接头滑块组件 2	T-TAKE-UP SLIDE BLOCK ASSY, 2	
16	SA2748001	1	轴承套座	BALL BEARING BUSH	
17	076023800	1	R球轴承 60/22ZZ	BALL BEARING RADIAL 60/22ZZ	
18	S23651001	2	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
19	SA2750101	1	上轮	PULLY	
20	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
21	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
22	SA2720101	1	同步轮U ST组件	TIMING PULLEY ASSY, U ST	
23	SA4214001	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
24	SA2463001	1	同步皮带	TIMING BELT	
25	012061036	2	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
26	SA2469101	1	挑线杆防护罩	THREAD TAKE-UP LEVER COVER	
27	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
28	SA4537001	1	防尘盖	DUST COVER	
29	SA4376101	1	遮掩板	SHELTER PLATE	
30	SA3065001	1	油毡	FELT	
31	SA3059101	1	遮掩板支座	HOLDER, SHELTER PLATE	
32	062500816	1	螺钉 M5X8	SCREW PAN M5X8	

C. 针杆摆动装置 / Needle bar rocking mechanism



T-8450C-115

C. 针杆摆动装置 / Needle bar rocking mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA8738101	1	针杆摆轴复合件	NEEDLE BAR ROCKER SHAFT UNIT	
2	SB1434001	1	针杆架组件	NEEDLE BAR BASE ASSY	
3	SB1425001	1	角滑块槽	SLIDE BLOCK SLIDER	
4	018401036	2	螺栓 M4X10	BOLT SOCKET M4X10	
5	SA4382001	1	针杆组件 L	NEEDLE BAR ASSY, L	
6	SA4385001	1	针杆组件 R	NEEDLE BAR ASSY, R	
7	SA8749001	1	针杆抱箍组件 (记号Z)	NEEDLE BAR CLAMP ASSY <Mark Z>	
8	149604001	2	销 1.5X5.8	PIN, 1.5X5.8	
9	149605001	2	离合器摆杆弹簧	SPRING, CLUTCH LEVER	
10	149827001	1	销 2X15.8	PIN, 2X15.8	
11	S34561001	1	止动块 L	CLUTCH STOPPER, L	
12	S34562001	1	止动块 R	CLUTCH STOPPER, R	
13	149608001	1	销 2X17.8	PIN, 2X17.8	
14	112609001	2	推板止动簧	SPRING	
15	SA4391101	1	弹簧支架	SPRING HOLDER	
16	062260316	2	螺钉 M2.6X3	SCREW PAN M2.6X3	
17	149610001	1	销	PIN	
18	149611101	1	离合销弹簧	SPRING, RELEASE PIN	
19	SA4392001	1	离合销盖	PIN COVER	
20	062260516	1	螺钉 M2.6X5	SCREW PAN M2.6X5	
21	SA4389001	2	离合器摆杆组件	CLUTCH LEVER ASSY	
22	SA4395001	1	滑块导向板	SLIDE BLOCK GUIDE PLATE	
			必须确认记号后再订货	Need check the "Mark" the following parts before ordering.	
23	S07575000	1	滑块组件 (记号25)	SLIDE BLOCK ASSY, 25 <Mark 25>	
23	S07575001	1	滑块组件 (记号30)	SLIDE BLOCK ASSY, 30 <Mark 30>	
23	S07575002	1	滑块组件 (记号35)	SLIDE BLOCK ASSY, 35 <Mark 35>	
23	S07575003	1	滑块组件 (记号40)	SLIDE BLOCK ASSY, 40 <Mark 40>	
23	S07575004	1	滑块组件 (记号45)	SLIDE BLOCK ASSY, 45 <Mark 45>	
23	S07575005	1	滑块组件 (记号50)	SLIDE BLOCK ASSY, 50 <Mark 50>	
23	S07575006	1	滑块组件 (记号55)	SLIDE BLOCK ASSY, 55 <Mark 55>	
23	S07575007	1	滑块组件 (记号60)	SLIDE BLOCK ASSY, 60 <Mark 60>	
23	S07575008	1	滑块组件 (记号65)	SLIDE BLOCK ASSY, 65 <Mark 65>	
23	S07575009	1	滑块组件 (记号70)	SLIDE BLOCK ASSY, 70 <Mark 70>	
23	S07575010	1	滑块组件 (记号75)	SLIDE BLOCK ASSY, 75 <Mark 75>	
23	S07575011	1	滑块组件 (记号80)	SLIDE BLOCK ASSY, 80 <Mark 80>	
24	SA4583001	2	针杆定位	STOPPER, N-BAR	
25	149622001	2	针杆止动器弹簧	SPRING, N-BAR STOPPER	
26	SA4396001	1	弹簧盖	SPRING COVER	
27	060350616	1	螺钉 M3.5X6	SCREW BIND M3.5X6	
28	SA4397001	2	针杆定位	ROTATE STOPPER, N-BAR	
29	SA4398001	2	螺钉 SM3.5	SCREW, SM3.5	
30	060350616	2	螺钉 M3.5X6	SCREW BIND M3.5X6	
31	SA4399001	2	垫圈	WASHER, PLANE	
32	062350816	2	螺钉 M3.5X8	SCREW PAN M3.5X8	
33	112728001	1	油线 L=50	WICK, L=50	
34	SA4393101	1	针杆曲柄连杆	CRANK ROD, N-BAR	
35	SA4394001	1	滑块	SLIDE BLOCK	
36	SA4401001	1	油毡下支架 D	FELT SUPPORT, D	
37	062350516	2	螺钉 M3.5X5	SCREW PAN M3.5X5	
38	SA4400001	1	油毡	FELT	
39	107155001	2	油毡	FELT	
40	SA5155001	1	油毡夹	FELT SUPPORT	
41	SA5237101	1	油毡	FELT	
42	062350516	1	螺钉 M3.5X5	SCREW PAN M3.5X5	

This diagram is an exploded view of a mechanical assembly, likely a hydraulic cylinder or valve. The main assembly is shown in the center, with various components numbered 1 through 62. The diagram is organized into several dashed boxes to indicate sub-assemblies or functional groups:

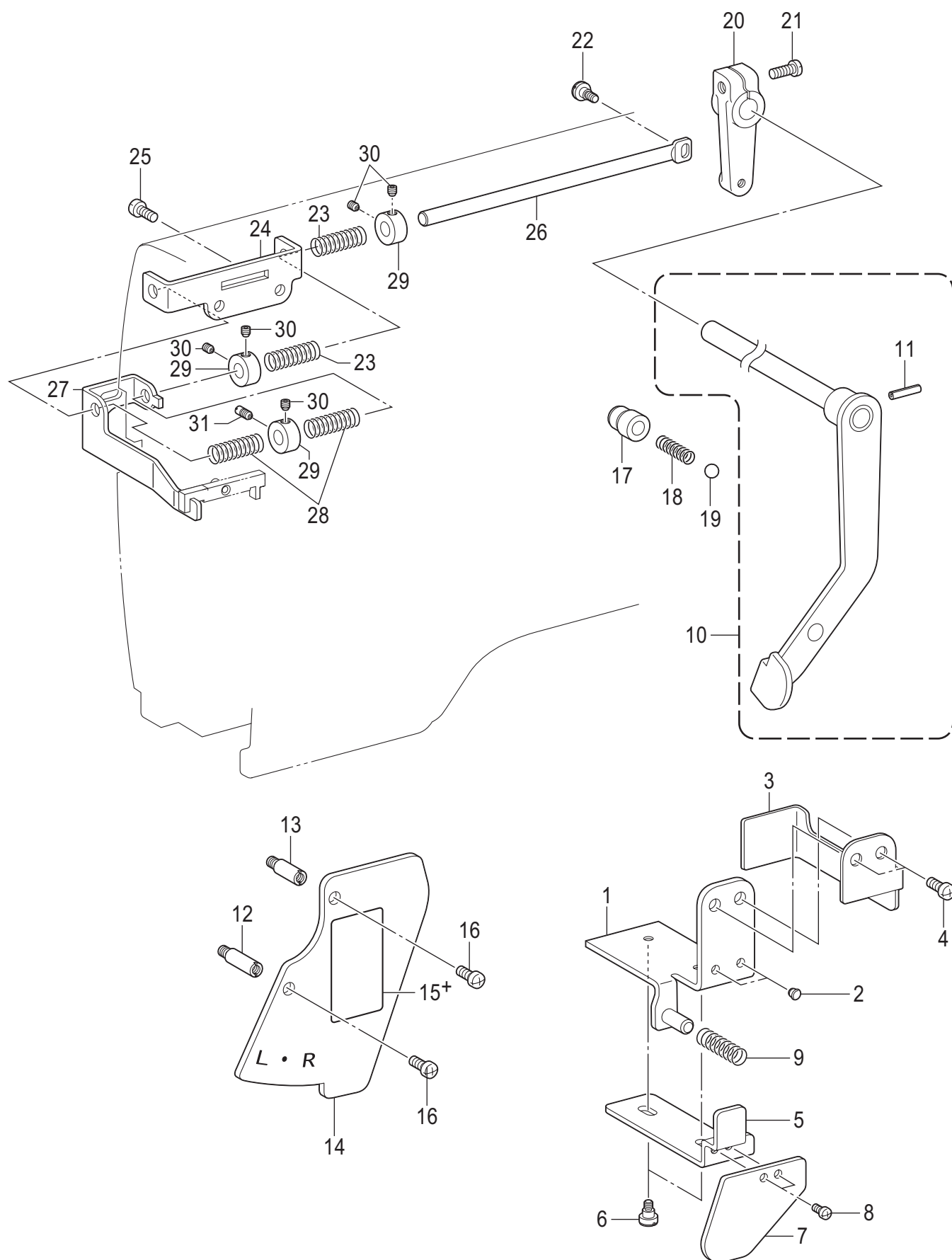
- Top Left:** A group of small components including screws (43, 44) and washers (30, 31).
- Top Center:** A component (48) and a cap (47).
- Top Right:** A lever arm assembly (49) with various pins (50, 51, 53, 54, 55, 56, 57, 58, 59, 60) and a spring (52).
- Bottom Left:** A bracket (23) and a pin (22, 32).
- Bottom Center:** A main body (2) with internal components (3, 4, 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 24, 25, 26, 27, 28, 29, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62).
- Bottom Right:** A sub-assembly (7) containing a piston rod (24), a spring (25), a bracket (26), and a pin (27).

The diagram uses dashed lines to show the assembly sequence and the relative positions of the components. The main assembly is shown in a perspective view, while the sub-assemblies are shown in exploded views.

C. 针杆摆动装置 / Needle bar rocking mechanism

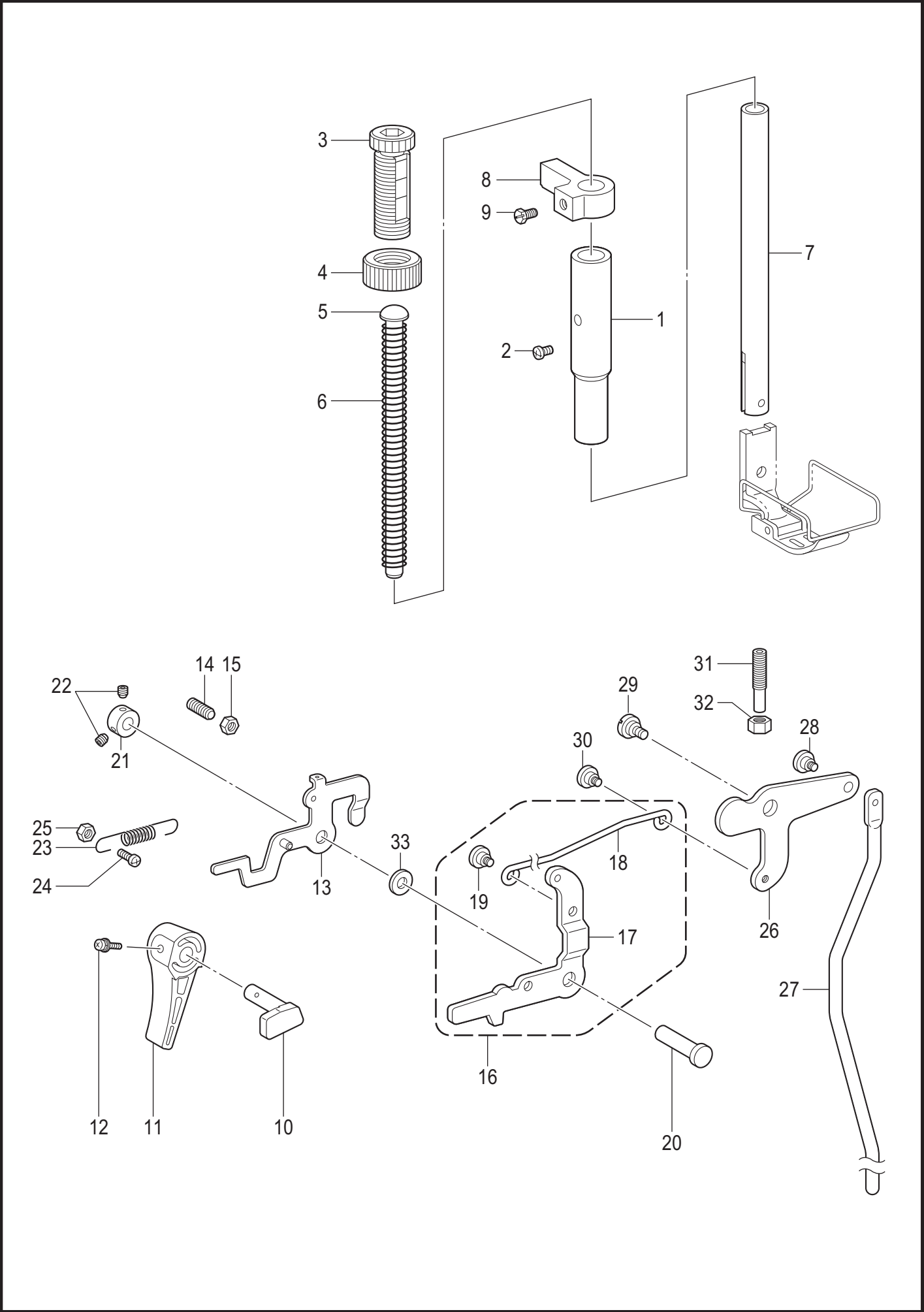
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
43	014080831	4	固定螺钉 M8X8	SET SCREW SOCKET (CP) M8X8	
44	154567000	2	衬垫 5.3	SPACER, 5.3	
45	SA2485001	1	紧圈	SET SCREW COLLAR	
46	S25260001	2	固定螺钉 M6X5	SET SCREW SOCKET (FT) M6X5	
47	SA2486101	1	摆动轴轴套 R	BUSH, R	
48	062061616	1	螺钉 M6X16	SCREW PAN M6X16	
49	SA2489001	1	针杆摆动连杆	NEEDLE BAR ROCKER LEVER ASSY	
50	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
51	118735002	1	垫圈	WASHER	
52	SA2490101	1	针杆摆动杆	ROCKER LINK N-BAR	
53	S23460001	2	螺钉 M6X5	SCREW PAN M6X5	
54	SB1437001	1	摆动连杆销	LINK SHAFT, N-BAR ROCKER	
55	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
56	SB1438001	1	摆动连杆轴套	ZIGZAG LINK BUSH	
57	018062532	1	内六角螺栓 M6X25	BOLT SOCKET M6X25	
58	SA2493001	2	垫圈	WASHER,PLAIN	
59	SA2494001	1	针杆摆动臂	NEEDLE BAR ROCK ARM	
60	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
61	SA5332001	1	轴套 L	BUSH L	
62	S48204000	1	油线 4X4 L=150	WICK, 4X4 L=150	

D . 针杆切换操作装置 / Needle bar flip-up mechanism



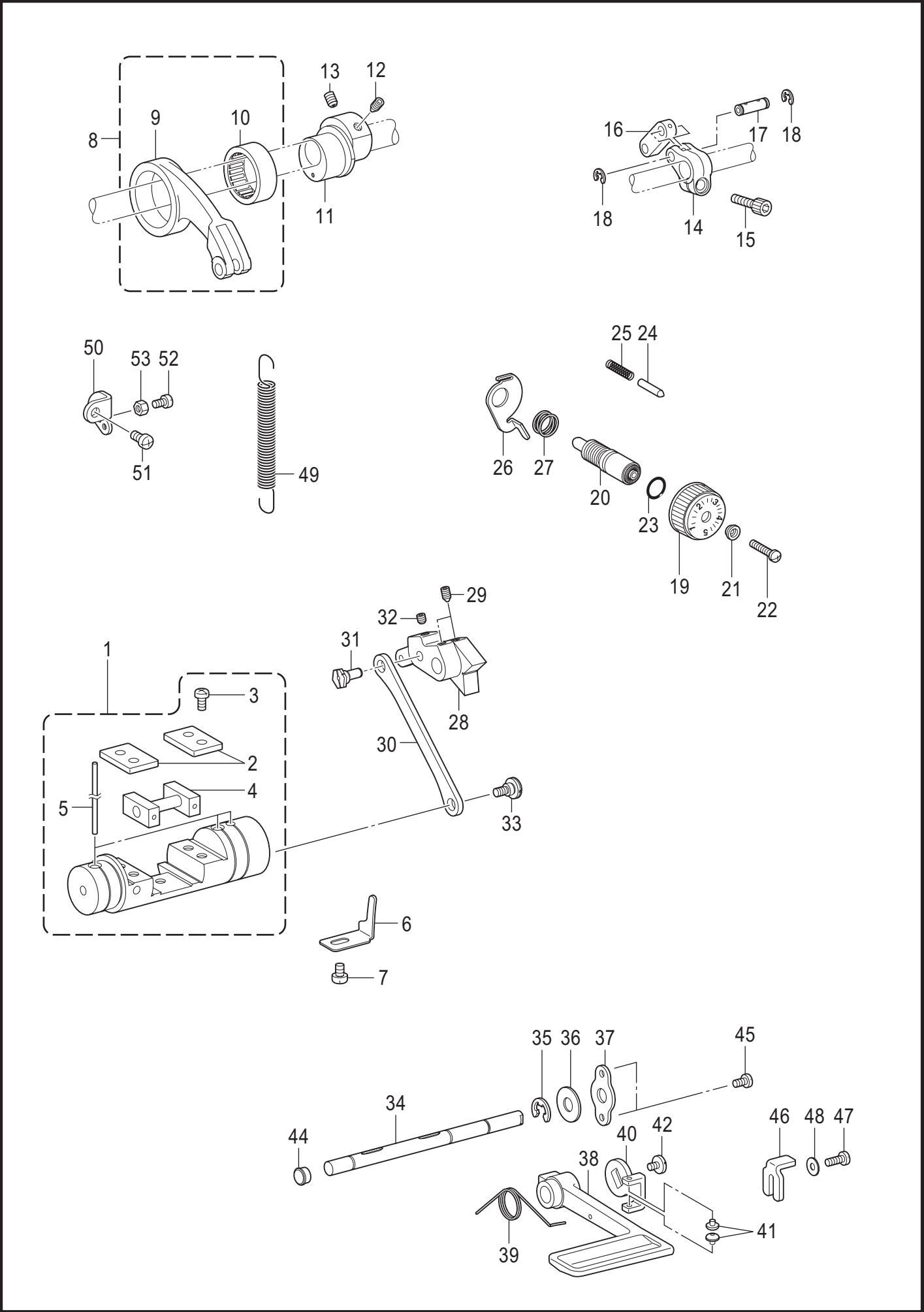
D. 针杆切换操作装置 / Needle bar flip-up mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA4402001	1	指示板组件	INDICATION PLATE ASSY	
2	104833001	2	橡皮塞 4.3	RUBBER CAP, 4.3	
3	SA5336001	1	指示板盖	HOLDER PLATE COVER	
4	062501016	2	螺钉 M5X10	SCREW PAN M5X10	
5	SA4404001	1	压杆	PUSH LEVER	
6	SA4441001	2	轴位螺钉 M4	SHOULDER SCREW, M4	
7	SA4405001	1	压杆板	PLATE, PUSH LEVER	
8	062350516	2	螺钉 M3.5X5	SCREW PAN M3.5X5	
9	SA5333001	1	弹簧	SPRING	
10	SA4406001	1	定位杆轴组件	STOP LEVER SHAFT ASSY	
11	047301842	1	弹簧销 AW3X18	PIN SPRING ROLL AW3	
12	SA4408001	1	螺栓 L	STUD, L	
13	SA4409001	1	螺栓 S	STUD, S	
14	SA4411101	1	切换指示板	FLIP-UP HOLDER PLATE	
15+	S18964001	1	<用于中国以外> 切换指示标签	<For Except China> LABEL	
15+	SA4419001	1	<用于中国> 切换指示标签	<For China only> LABEL	
16	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
17	SA4412001	1	轴承导向套	BALL GUIDE BUSH	
18	150820001	1	弹簧	SPRING	
19	071063550	1	钢球 1/4	BEARING BALL, 1/4	
20	SA4413001	1	轴臂	ARM LEVER SHAFT	
21	062501416	1	螺钉 M5X14	SCREW PAN M5X14	
22	SA5588001	1	轴位螺钉 M4	SHOULDER SCREW M4	
23	SA4414001	2	弹簧	SPRING	
24	SA4415001	1	滑轴架	SLIDE SHAFT BRACKET	
25	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
26	S07588101	1	滑动轴	SLIDE SHAFT	
27	SA4416001	1	支架板	SUPPORT PLATE, SLIDE SHAFT	
28	149863001	2	弹簧	SPRING, PLATE	
29	SA4417001	3	紧圈	SET SCREW COLLAR	
30	014400432	5	螺钉 M4X4	SET SCREW SOCKET (CP) M4X4	
31	SA4418001	1	导向螺钉	GUIDE SCREW	



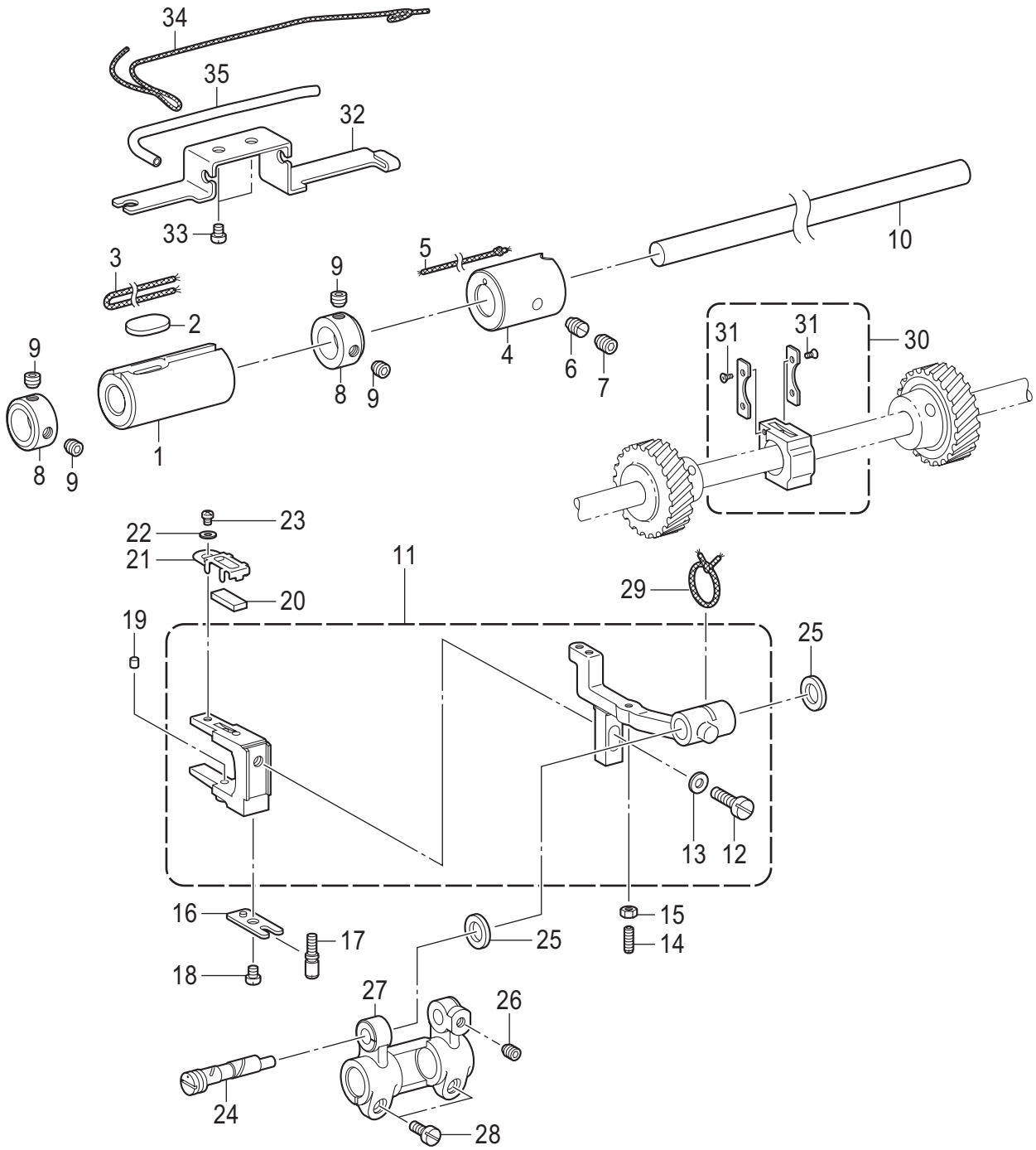
E. 压脚装置 / Presser foot mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2495001	1	压杆轴套	PRESSER BAR BUSH	
2	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
3	SA1174002	1	调节螺栓 M14	PRESSER ADJUSTING SCREW, M14	
4	SA1175002	1	调节螺母 M14	ADJUST SCREW NUT	
5	SA7607101	1	弹簧导杆	SPRING GUIDE	
6	S07346101	1	压紧弹簧	PRESSER BAR SPRING, -5	
7	SB1439001	1	压紧杆	PRESSER BAR	
8	SA2498001	1	压杆抱箍	GUIDE BRACKET, P-BAR	
9	S25289001	1	螺栓 M6X10	BOLT (CP) M6X10	
10	SA2499001	1	压杆提升曲柄	PRESSER BAR LIFTING CRANK	
11	S31006002	1	抬压脚扳手	LIFTING LEVER	
12	S39051001	1	螺钉(带垫圈)M3.5X12	SCREW PAN (S/P W) M3.5X12	
13	S07353001	1	松线板组件	TENSION RELEASE PLATE ASSY	
14	012061832	1	螺钉 M6X18	SET SCREW, SOCKET (FT) M6X18	
15	021060306	1	六角螺母 M6	NUT 3 M6	
16	SA2500001	1	膝控连杆组件	KNEE LIFTER C-ROD ASSY	
17	SA2501001	1	抬压脚连杆	PRESSER BAR LIFTING LEVER	
18	SA2502001	1	膝控连杆	KNEE LIFTER CONNECTING ROD	
19	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
20	S07349001	1	压紧杆提升杠杆销	P-BAR LIFTING LEVER SHAFT	
21	SA2504001	1	紧圈	SET SCREW COLLAR	
22	012500536	2	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
23	S07355051	1	弹簧	SPRING, EXTENSION	
24	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
25	021500106	1	六角螺母 M5	NUT 1 M5	
26	SA2506001	1	膝控提升杠杆	KNEE LIFTER LEVER	
27	SA2507001	1	膝控提升杆	KNEE LIFTER BAR	
28	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
29	SA2165001	1	轴位螺钉 M6	SHOULDER SCREW, M6	
30	SA1179001	1	轴位螺钉 M5	SHOULDER SCREW, M5	
31	SA4149101	1	调整螺钉 6	ADJUSTING SCREW 6	
32	021060306	1	六角螺母 M6	NUT 3 M6	
33	S07350001	1	垫圈	WASHER,PLAIN	



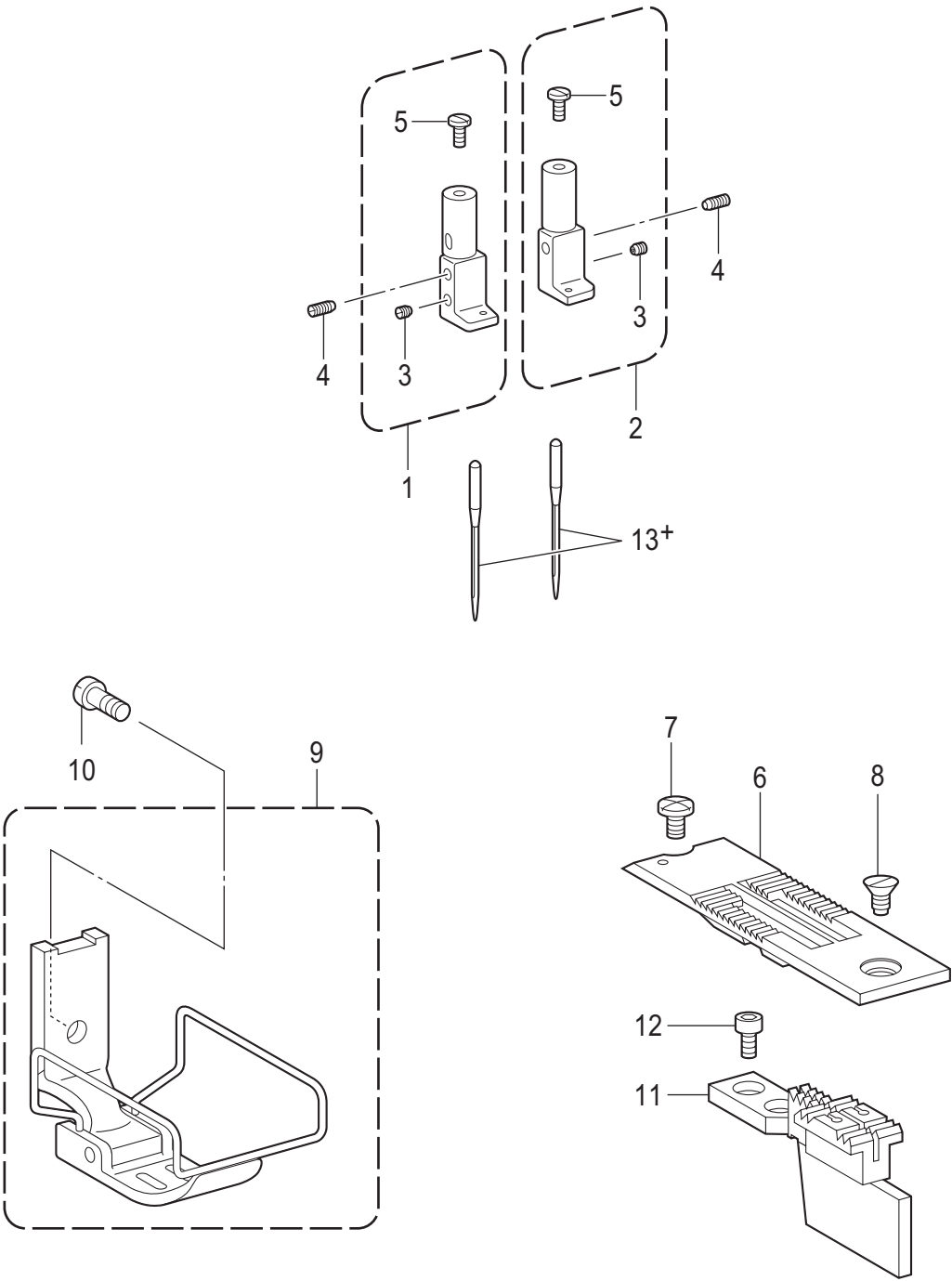
F. 送布装置 / Feed mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2509001	1	切换器组件	FEED REGULATOR ASSY	
2	SA2511001	2	滑块导向	GUIDE PLATE	
3	062501016	4	螺钉 M5X10	SCREW PAN M5X10	
4	SA2512001	1	滑块组件	SLIDE BLOCK ASSY	
5	SA2515001	3	油毡	FELT	
6	SA2516001	1	切换器定位	STOPEER	
7	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
8	143611201	1	送布连杆组件	F-ROCKER CONNECTING ROD ASSY	
9	143612100	1	送布大连杆	FEED ROCKER CONNECTING ROD	
10	118954000	1	滚针轴承	NEEDLE BEARING	
11	SA2518001	1	水平偏心轮 5	LEVEL FEED ECCENTRIC WHEEL 5	
12	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
13	S25236001	1	螺钉 M6X10	SET SCREW SOCKET (FT) M6X10	
14	SA2521001	1	水平送料臂 5	FEED ROCKER ARM 5	
15	018062032	1	螺栓 M6X20	BOLT SOCKET M6X20	
16	143613051	1	送布小连杆	LINK	
17	143616001	1	送布曲柄轴	SHAFT	
18	048060342	2	挡圈 E6	RETAINING RING E6	
19	S38427002	1	针距标盘	STITCH LENGTH DIAL, 5	
20	SA3056001	1	调节螺栓	FEED REGULATING STUD	
21	142746122	1	针距标盘套	FEED REGULATING SUPPORTER	
22	129458202	1	螺钉 SM4.76	SCREW, SM4.76	
23	108549001	1	O形圈	O RING	
24	S50098101	1	定位销	POSITIONING PIN	
25	100328001	1	止动销弹簧	NOTCH SPRING	
26	SA2523001	1	标盘锁杆	DIAL LOCK LEVER	
27	S39830101	1	弹簧	SPRING	
28	SA2525001	1	送料调节器 5	FEED REGULATOR 5	
29	016061031	2	螺钉 M6X10	SET SCREW SOCKET (CN) M6X10	
30	SA2526001	1	切换器连杆	CONNECTING ROD	
31	SB1440001	1	偏心轴	ECCENTRIC SHAFT	
32	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
33	SB1413001	1	轴位螺钉 M6	SHOULDER SCREW M6	
34	SA2529101	1	倒缝手柄轴 TR	SHAFT, R-LEVER TR	
35	048080342	1	挡圈 E8	RETAINING RING E8	
36	025100132	1	平垫圈 S10	WASHER PLAIN S 10	
37	SA2530001	1	垫片	SPACER	
38	S07374209	1	倒缝扳手	REVERSE STITCHING LEVER	
39	SA2531001	1	弹簧	SPRING	
40	SA3067001	1	手柄导向	LEVER GUIDE	
41	S48367000	2	导向橡皮	RUBBER	
42	SA6592001	1	螺钉 M5	SCREW M5	
44	104821001	1	橡皮塞 10.5	RUBBER CAP, 10.5	
45	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
46	SA2532001	1	定位器	STOPPER	
47	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
48	025050236	1	平垫圈 M5	WASHER PLAIN M 5	
49	SA7867001	1	调节器弹簧 ST	FEED REGULATOR SPRING ST	
50	SA2533001	1	弹簧挂钩	SPRING HOOK	
51	062060816	1	螺钉 M6X8	SCREW PAN M6X8	
52	062501216	1	螺钉 M5X12	SCREW PAN M5X12	
53	021500106	1	六角螺母 M5	NUT 1 M5	



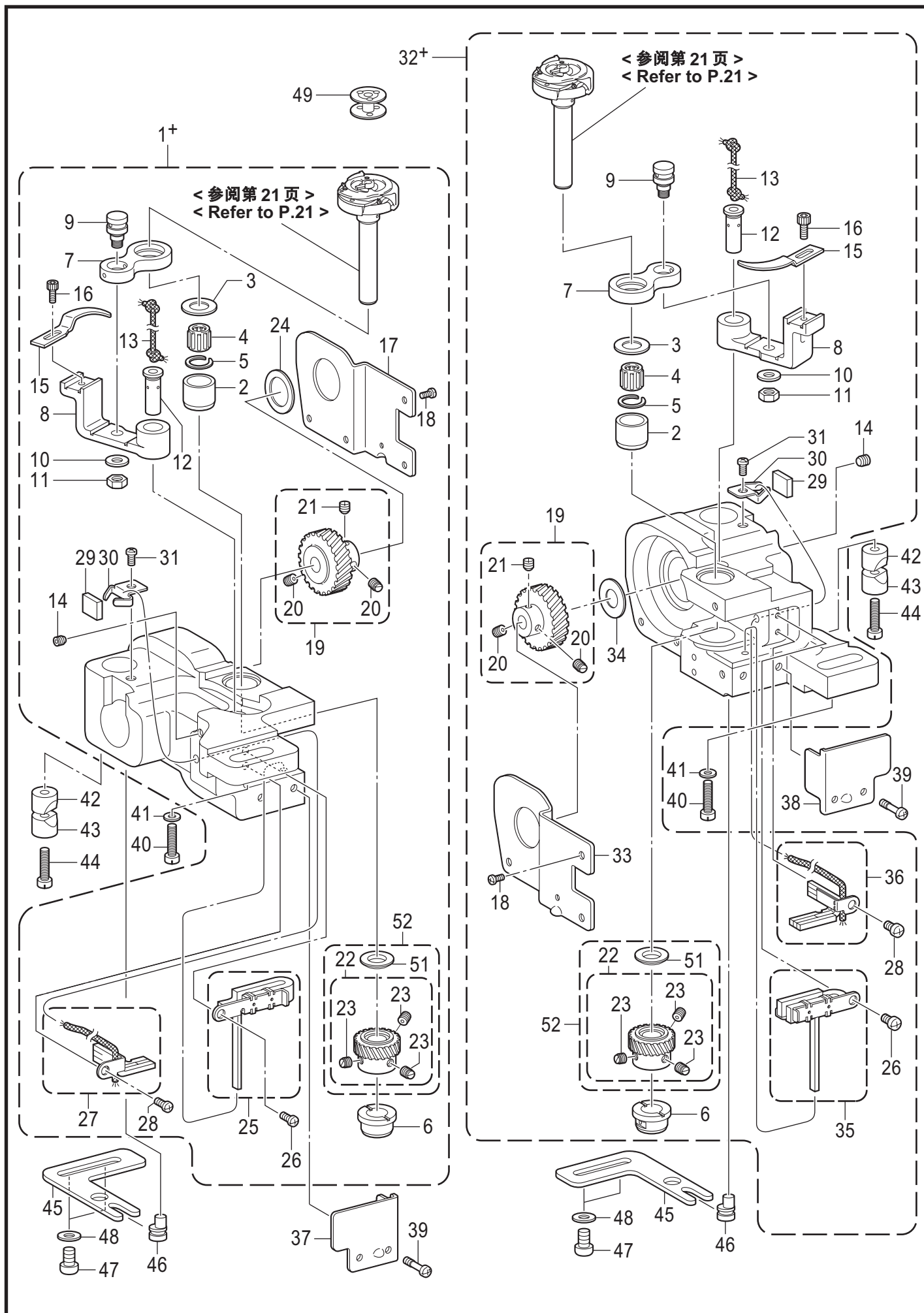
G. 送布轴装置 / Feed shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3855001	1	送布轴套 L	BUSH,L:F-ROCKER SHAFT	
2	SA3965001	1	油毡	FELT	
3	SA4028001	1	油线 4X4 L=220	WICK, 4X4 L=220	
4	SA2543001	1	送布轴套 R	FEED ROCKER SHAFT BUSH, R	
5	108802001	1	油线 4X4 L=250	WICK, 4X4 L=250	
6	SA2544001	1	螺钉 M6	SET SCREW M6	
7	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
8	SA2546001	2	紧圈	SET SCREW COLLAR	
9	S23651001	4	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
10	SA3840001	1	送布轴	FEED ROCKER SHAFT	
11	SA6152101	1	牙架叉组件 ST	FEED BAR ST FORK ASSY	
12	SA2927001	1	螺钉 M6X14	SCREW, M6X14	
13	025060132	1	平垫圈 S6	WASHER PLAIN S 6	
14	SA2566001	1	螺钉 M3.5	SET SCREW, M3.5	
15	021350106	1	螺母 M3.5	NUT 1 M3.5	
16	SA2553001	1	开叉板	FORKED PLATE	
17	SA2554001	1	调整螺栓	ADJUSTING SCREW ,HIGHT	
18	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
19	SA3990001	1	油毡	FELT	
20	SA3887001	1	油毡	FELT	
21	SA3888001	1	油毡压架	FELT HOLDER	
22	025030132	1	平垫圈 S3	WASHER PLAIN S 3	
23	062300416	1	螺钉 M3X4	SCREW PAN M3X4	
24	SB1445001	1	牙架轴	FEED BAR SHAFT	
25	SA2551001	2	轴向垫圈	THRUST RING	
26	012060636	1	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
27	SA2555001	1	水平送布台臂	FEED ROCKER BASE ARM	
28	SA2928001	2	螺钉 M5X12	SCREW, M5X12	
29	SA4538001	1	油线 3X3 L=200	WICK 3X3 L=200	
30	SA2806101	1	滑块组件	FEED BAR SLIDE BLOCK ASSY	
31	SA6308001	4	螺钉 M2X4	SCREW FLAT #0 M2X4	
32	SA4009001	1	油线支架	WICK SUPPORT	
33	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
34	SA2724001	1	油线 L=400	WICK, L=400	
35	SA4011001	1	维尼龙油管 L=100	OIL TUBE, L=100	



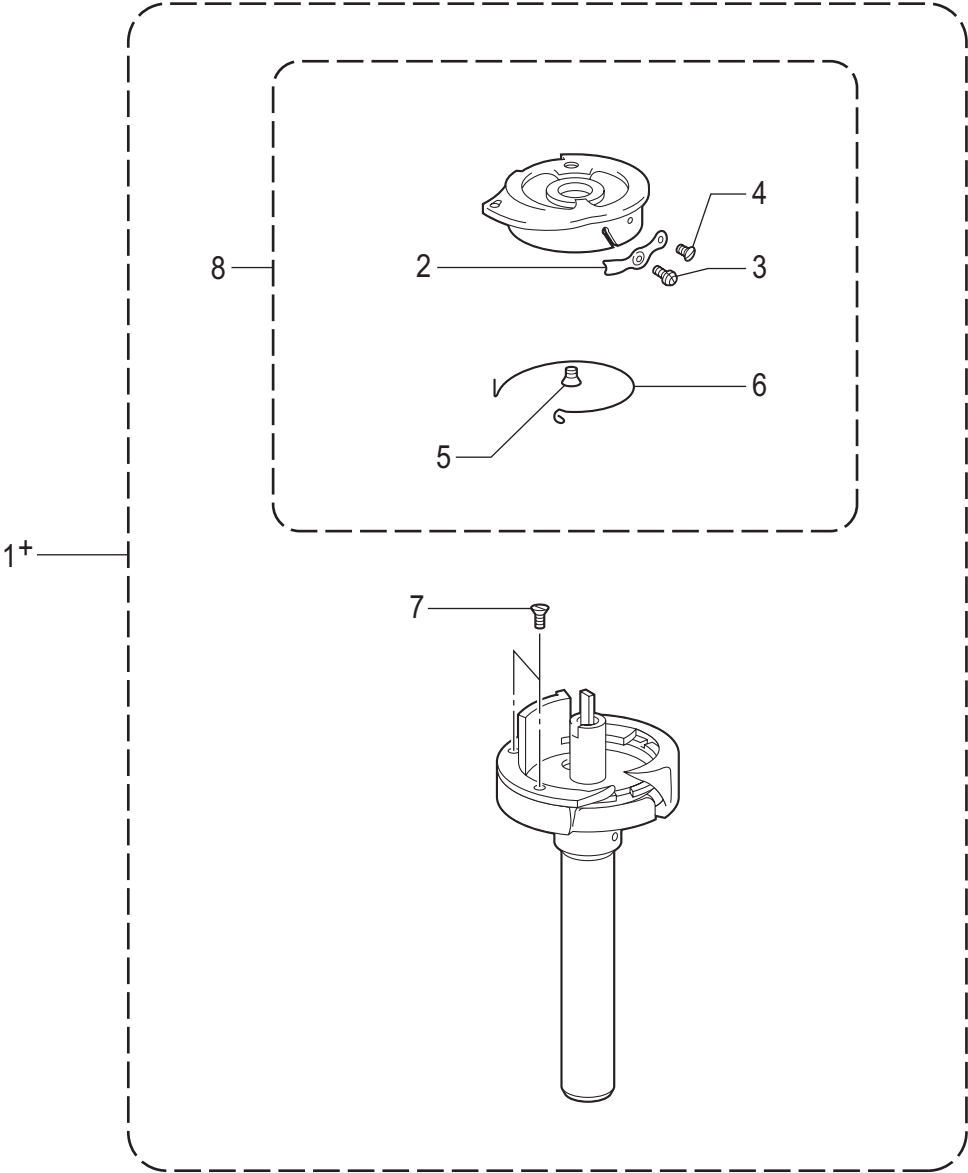
H. 定规部件 / Gauge parts

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	* P.39-43	1	针夹左组件	NEEDLE CLAMP ASSY,L	
2	* P.39-43	1	针夹右组件	NEEDLE CLAMP ASSY,R	
3	013660412	2	固定螺钉 SM3.18-40X4	SET SCREW (CP) SM3.18-40X4	
4	S13085001	2	螺钉 SM3.18	SET SCREW, SM3.18	
5	149831101	2	螺钉 SM3.18	SET SCREW, SM3.18	
6	* P.39-43	1	针板	NEEDLE PLATE	
7	S11244001	1	螺钉 SM4.37	SCREW, SM4.37	
8	100032004	1	平头螺钉 SM4.37-40X8	SCREW, FLAT SM4.37-40X8	
9	* P.39-43	1	压脚组件	PRESSER FOOT ASSY	
10	113050001	1	螺钉 SM3.57	SCREW, SM3.57	
11	* P.39-43	1	送布牙	FEED DOG	
12	S07494001	2	螺钉 SM3.18X7	SCREW, W/SOCKET SM3.18X7	
13+			<用于-003> 机针DPX5...(#14)	<For -003> NEEDLE DPX5...(#14)	
13+			<用于-005> 机针DPX5...(#22)	<For -005> NEEDLE DPX5...(#22)	



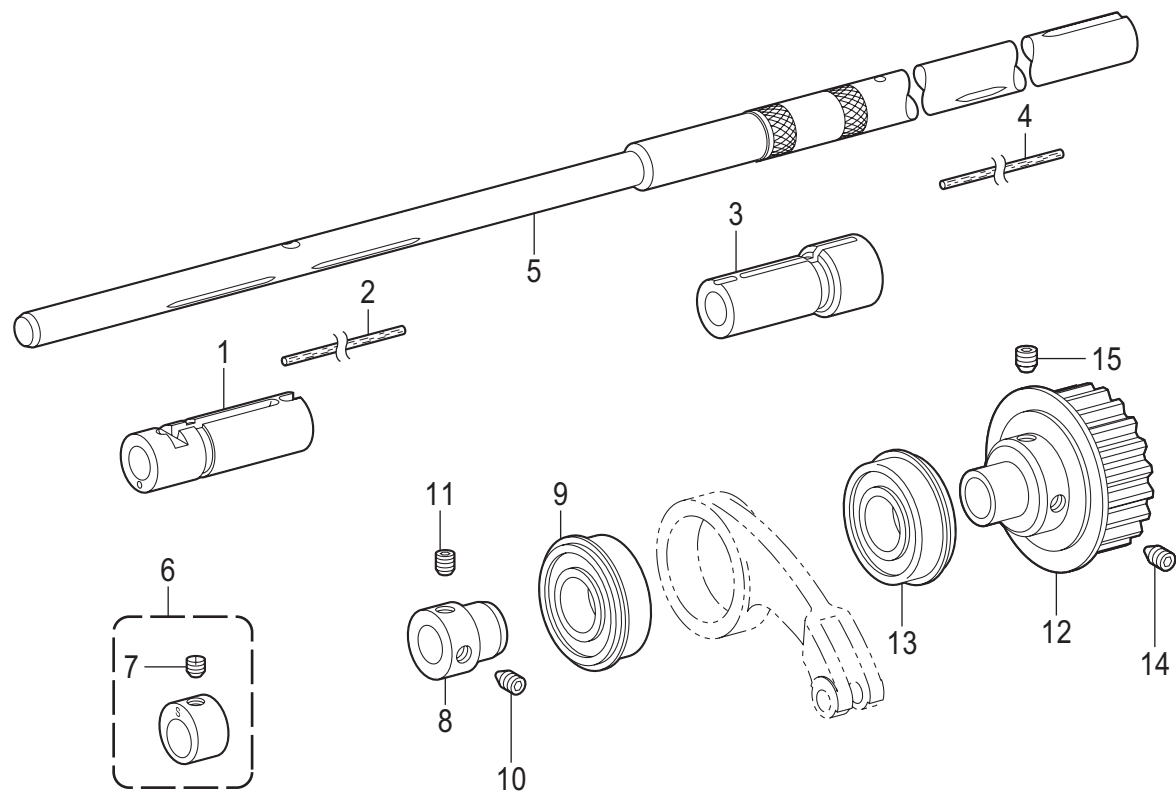
J1. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA4420301	1	<用于-003> 旋梭基座组件845ST(L)	<For -003> ROTARY HOOK BASE ASSY 845ST(L)	
1+	SA9468101	1	<用于-005> 旋梭基座组件 845ST(L)	<For -005> ROTARY HOOK BASE ASSY 845ST(L)	
17	SA2562201	1	旋梭基座盖 L	ROTARY HOOK BASE COVER L	
24	SA3054001	1	垫圈 L	THRUST WASHER, L	
25	SA6424101	1	油毡组件 UL	FELT UL ASSY	
27	SA4044001	1	油毡组件 DL	FELT DL ASSY	
37	SA6462001	1	旋梭基座盖 FL	ROTARY HOOK BASE COVER FL	
32+	SA4421301	1	<用于-003> 旋梭基座组件 845ST(R)	<For -003> ROTARY HOOK BASE ASSY 845ST (R)	
32+	SA9469101	1	<用于-005> 旋梭基座组件 845ST(R)	<For -005> ROTARY HOOK BASE ASSY 845ST (R)	
33	SA2563301	1	旋梭基座盖 R	ROTARY HOOK BASE COVER R	
34	SA2579001	1	垫圈	SPECER	
35	SA6425101	1	油毡组件 UR	FELT UR ASSY	
36	SA4045001	1	油毡组件 DR	FELT DR ASSY	
38	SA6463001	1	旋梭基座盖 FR	ROTARY HOOK BASE COVER FR	
2	SA4029001	2	旋梭轴套 U	ROTARY HOOK SHAFT BUSH	
3	S09260001	2	轴向垫圈 A <t=1.2>	THRUST RING, A :1.2MM <t=1.2>	
3	SA4038001	2	轴向垫圈 <t=1.0>	THRUST RING <t=1.0>	
3	S09261001	2	轴向垫圈 B <t=1.4>	THRUST RING, B :1.4MM <t=1.4>	
3	SA4444001	2	轴向垫圈 <t=0.8 >	THRUST RING 0.8MM <t=0.8>	
4	S07420000	2	滚针轴承	NEEDLE BEARING	
5	S07419001	2	止动圈	RETAINING RING	
6	SA6474001	2	旋梭轴套 D	ROTARY HOOK SHAFT BUSH	
7	SB1446001	2	分线钩连杆	OPENER LINK	
8	SA3859101	2	分线钩杆	OPENER LEVER	
9	SA2560001	2	分线钩连杆轴	SHAFT, O-LINK	
10	025710132	2	平垫圈 S4.76	WASHER PLAIN S SM4.76	
11	021500316	2	六角螺母 M5	NUT 3 M5	
12	SA3889101	2	分线钩杆短轴	O-LEVER SHAFT	
13	SA4026001	2	油线 4X4 L=100	WICK, 4X4 L=100	
14	012501031	2	螺钉 M5X10	SET SCREW SOCKET (FT) M5X10	
15	S38212001	2	分线钩	OPENER	
16	154965001	2	螺钉 SM3.57X8	BOLT, SOCKET SM3.57X8	
18	062300612	8	螺钉 M3X6	SCREW PAN M3X6	
19	SA2572001	2	螺旋齿轮(带螺钉)	SPIRAL GEAR SCREW ASSY	
20	SA2574001	4	螺钉 M6	SET SCREW, (FT) M6	
21	SA2575001	2	螺钉 M6	SET SCREW, (FT) M6	
22	SA6301001	2	齿轮带螺钉	PINION GEAR SCREW ASSY	
23	SA2574001	6	螺钉 M6	SET SCREW, (FT) M6	
26	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
28	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
29	SA4012001	2	油毡	FELT	
30	SA3894001	2	油毡架	FELT SUPPORT	
31	062400616	2	螺钉 M4X6	SCREW PAN M4X6	
51	SA6294101	2	轴向圈	THRUST RING	
52	SA6307101	2	人字齿轮复合件	PINION GEAR SET	
39	SA6417001	4	螺钉 M4X12	SCREW M4X12	
40	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
41	115947101	2	垫圈 6.35	WASHER PLAIN 6.35	
42	SA2722001	2	套管 A	PINCH SLEEVE A	
43	SA2565001	2	套管 B	PINCH SLEEVE B	
44	SA2556001	2	螺钉 M6X25	SCREW, M6X25	
45	SA2567001	2	调节板	NEEDLE UPPER ADJUSTING PLATE	
46	SA2568001	2	调节轴	NEEDLE UPPER POSITIONING SHAFT	
47	062061016	4	螺钉 M6X10	SCREW PAN M6X10	
48	025060136	4	平垫圈 S6	WASHER PLAIN S 6	
49	S01928151	2	梭芯	BOBBIN	



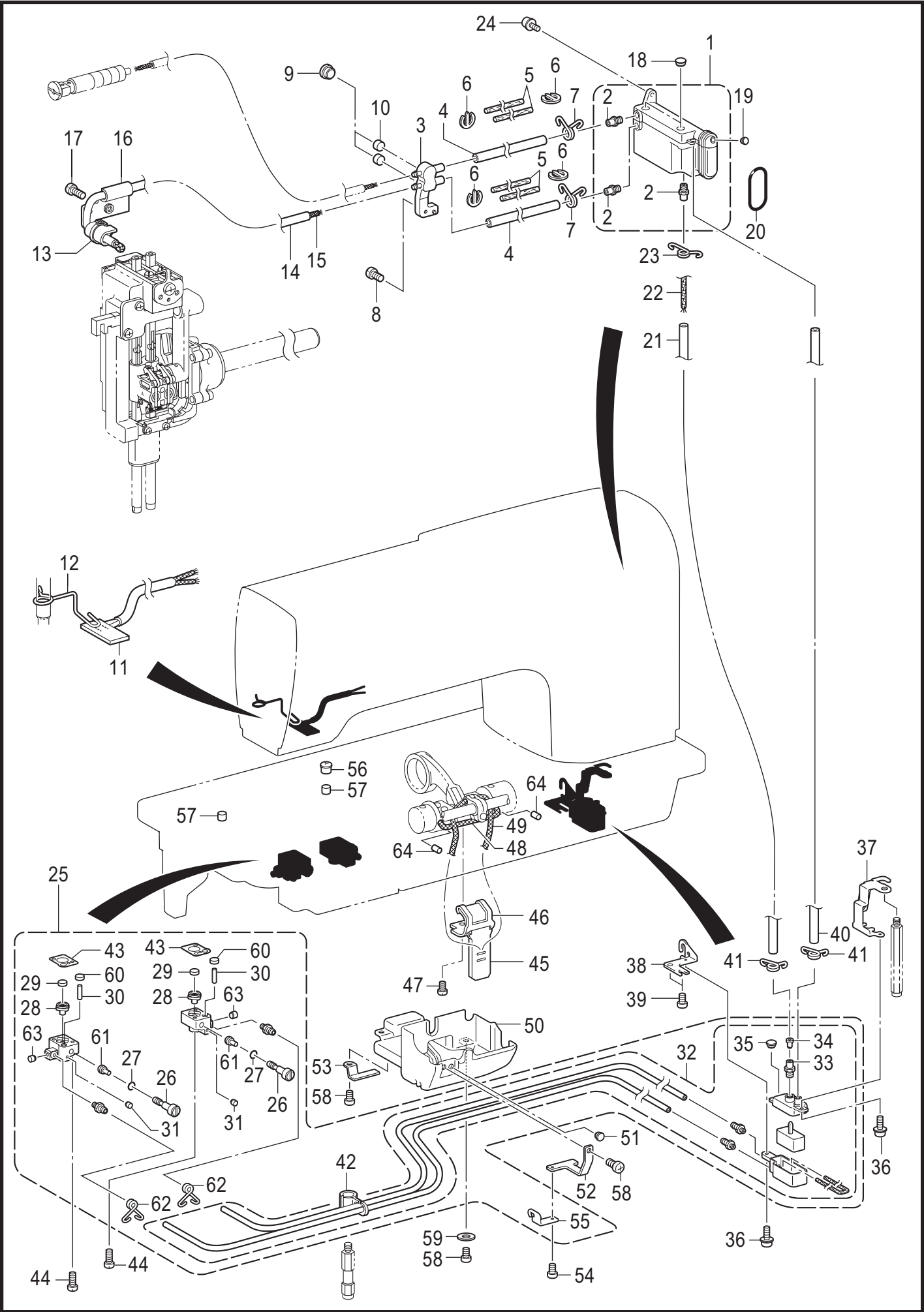
J2. 旋梭装置 / Rotary hook mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	* P.38	1	盒装旋梭组件	ROTARY HOOK ASSY	
2	151025001	1	夹线簧	TENSION SPRING	
3	S01567001	1	螺钉	TENSION ADJUSTING SCREW	
4	S01568001	1	螺钉	SET SCREW	
5	151035001	1	螺钉	SET SCREW	
6	151034001	1	弹簧	TENSION SPRING	
7	151027001	2	螺钉	SET SCREW	
8	S07741001	1	梭芯套组件	CAP ASSY	



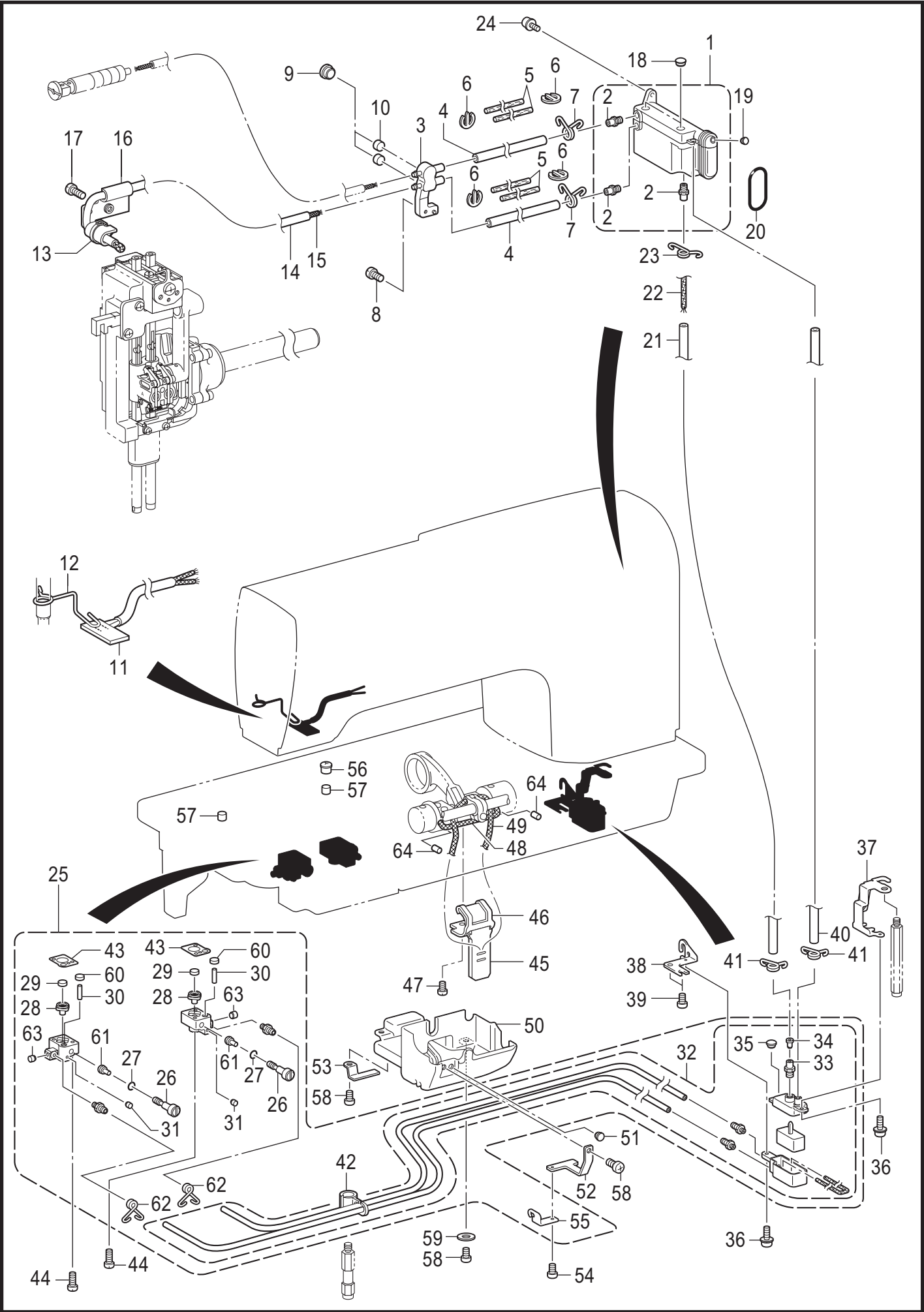
K. 下轴装置 / Lower shaft mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA3890001	1	旋梭基座轴套 L	ROTARY HOOK BASE BUSH, L	
2	SA4585001	1	油毡	FELT	
3	SA3891001	1	旋梭基座轴套 R	ROTARY HOOK BASE BUSH, R	
4	SA4585001	1	油毡	FELT	
5	SA2571101	1	下轴	LOWER SHAFT	
6	SA2759101	1	上下偏心轮组件	F-LIFTING ECCENTRIC WHEEL ASSY	
7	SA2575001	1	螺钉 M6	SET SCREW (FT) M6	
8	SA2584001	1	轴承套	BALL BEARING BUSH	
9	SB1484001	1	轴承 6004ZZNR	BALL BEARING, 6004ZZNR	
10	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
11	S23651001	1	固定螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
12	SA2587101	1	同步轮D组件	TIMING PULLEY ASSY, D	
13	SB1536001	1	轴承 6204ZZNR	BALL BEARING, 6204ZZNR	
14	SA2585001	1	固定螺钉 M6X10	SET SCREW, SOCKET (FT) M6	
15	SA4213001	1	固定螺钉 M6X10	SET SCREW, SOCKET (CP) M6X10	



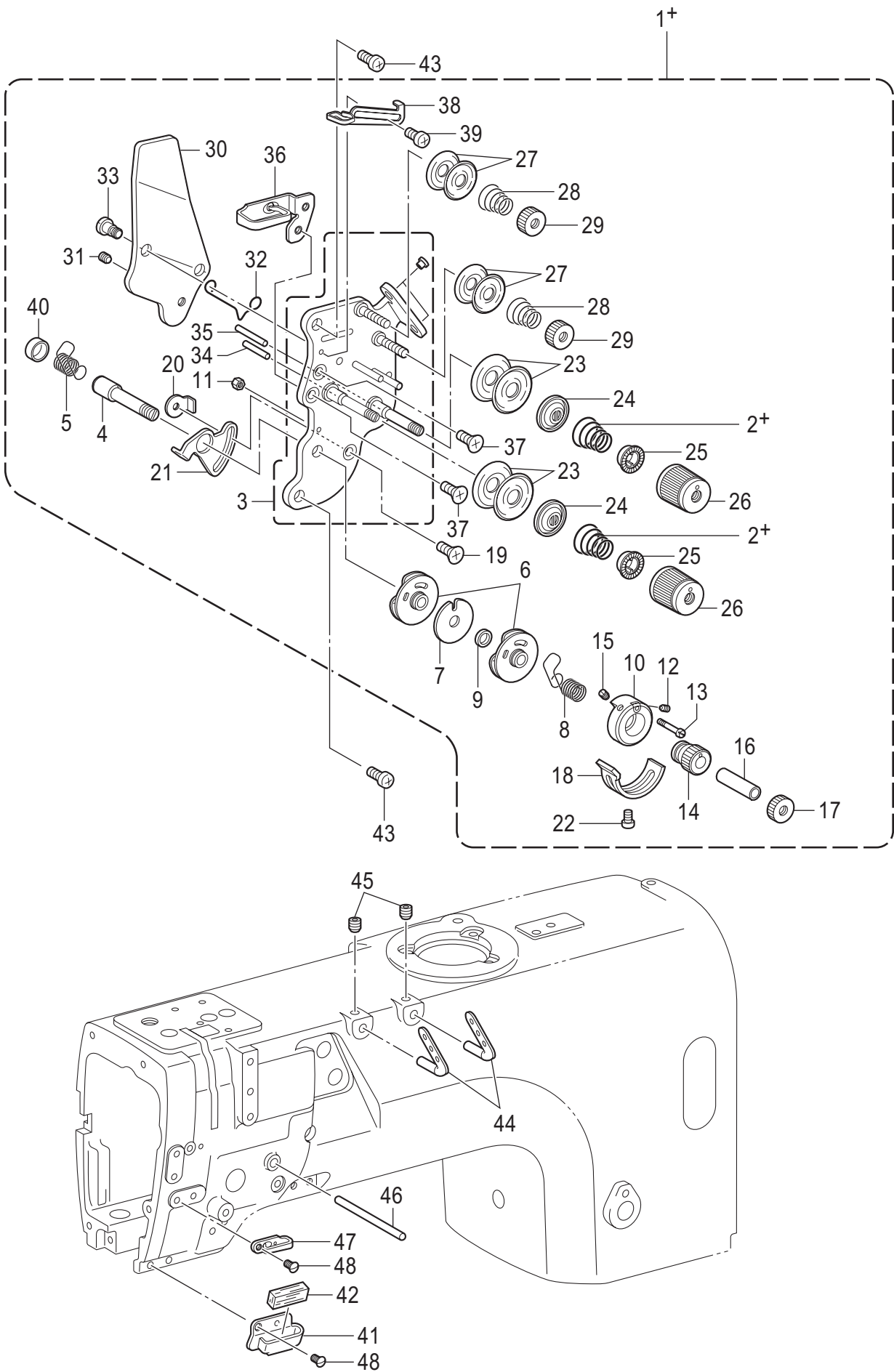
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA2814201	1	油罐组件	OIL TANK ASSY	
2	SA3040001	3	油嘴管	OIL FEEDING PIPE	
3	SA3946001	1	油管接头	OIL TERMINAL	
4	SA2956001	2	维尼龙油管 L=135	OIL TUBE, L=135	
5	SA2957001	4	油毡	FELT	
6	SA6178001	4	线夹	CLIP	
7	SA3055101	2	油管夹	TUBE CLIP	
8	062500816	1	螺钉 M5X8	SCREW PAN M5X8	
9	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
10	S38266000	2	油毡	ROTARY HOOK SHAFT FELT	
11	SA5224001	1	油毡组件	FELT ASSY	
12	SA4033101	1	油毡压架	FELT SUPPORT	
13	228475000	1	电线夹 1.9X80	FASTENING BAND 1.9X80	
14	S49623000	1	维尼龙油管 L=280	OIL TUBE, L=280	
15	SA5293001	1	油线 L=410	WICK L=410	
16	SA5154201	1	油管支架	OIL SUPPORT	
17	062501016	1	螺钉 M5X10	SCREW PAN M5X10	
18	SA2929001	2	橡皮塞 12.5	RUBBER CAP, 12.5	
19	104450101	1	橡皮塞 8	RUBBER CAP, 8	
20	081038070	1	O形圈 P38	O RING P38	
21	SA2723001	1	维尼龙油管 L=210	OIL TUBE, L=210	
22	SA2724001	1	油线 L=400	WICK, L=400	
23	SA3055101	1	油管夹	TUBE CLIP	
24	0A5501006	2	螺栓(带垫圈) M5X10DB	SCREW PAN (S/P WASHER) M5X10	
25	SA7540001	1	供油部分复合件	OIL BLOCK SET	
26	SA6475001	2	供油调节螺钉	OIL ADJUSTING SCREW	
27	081004070	2	O形圈 P4	O RING P4	
28	SA6468001	2	橡皮垫圈	RUBBER PACKING	
29	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	
30	SA6415001	2	油线 L=80	WICK L=80	
31	142274101	2	橡皮塞 4.2	RUBBER CAP, 4.2	
32	SA7548001	1	副油罐复合件	SUB-TANK SET	
33	SA3040001	1	油嘴管	OIL FEEDING PIPE	
34	SA3060001	1	油门垫片	VALVE PACKING	
35	104450101	1	橡皮塞 8	RUBBER CAP, 8	
36	0A4400806	2	螺栓(带垫圈) M4X8DA	SCREW PAN (S/P WASHER) M4X8	
37	SA3045201	1	副油罐安装架 A	SUB-TANK SETTING PLATE A	
38	SA3046001	1	副油罐安装架 B	SUB-TANK SETTING PLATE, B	
39	062060816	2	螺钉 M6X8	SCREW PAN M6X8	
40	SA3044001	1	维尼龙油管 L=242	OIL TUBE, L=242	
41	SA3055101	2	油管夹	TUBE CLIP	
42	SA6472001	1	油管支架	TUBE SUPPORT	
43	SA3923101	2	旋梭基座D垫片	ROTARY HOOK BASE D PACKING	
44	062401616	4	螺钉 M4X16	SCREW PAN M4X16	
45	SA2604001	1	油毡	FEED REGULATOR FELT	
46	SA2605001	1	油毡压架	FELT SUPPORT	
47	062500616	1	螺钉 M5X6	SCREW PAN M5X6	
48	109405001	1	油线 4X4 L=100	WICK 4X4 (L=100)	
49	108801001	1	油线 4X4 L=350	WICK, 4X4 L=350	
50	SA2606101	1	油盖	OIL COVER	
51	104450101	1	橡皮塞 8	RUBBER CAP, 8	
52	SA3048101	1	油管压架 A	TUBE SUPPORT, A	
53	SA3049001	1	油管压架 B	TUBE SUPPORT, B	
54	062400616	1	螺钉 M4X6	SCREW PAN M4X6	
55	SA6473001	1	油管导向	TUBE GUIDE	
56	140890009	1	油盖	OIL CAP	
57	112753001	2	油毡	FELT	
58	062061016	3	螺钉 M6X10	SCREW PAN M6X10	
59	025060236	1	平垫圈 M6	WASHER PLAIN M 6	
60	SA6423001	2	旋梭轴油毡	ROTARY HOOK SHAFT FELT	



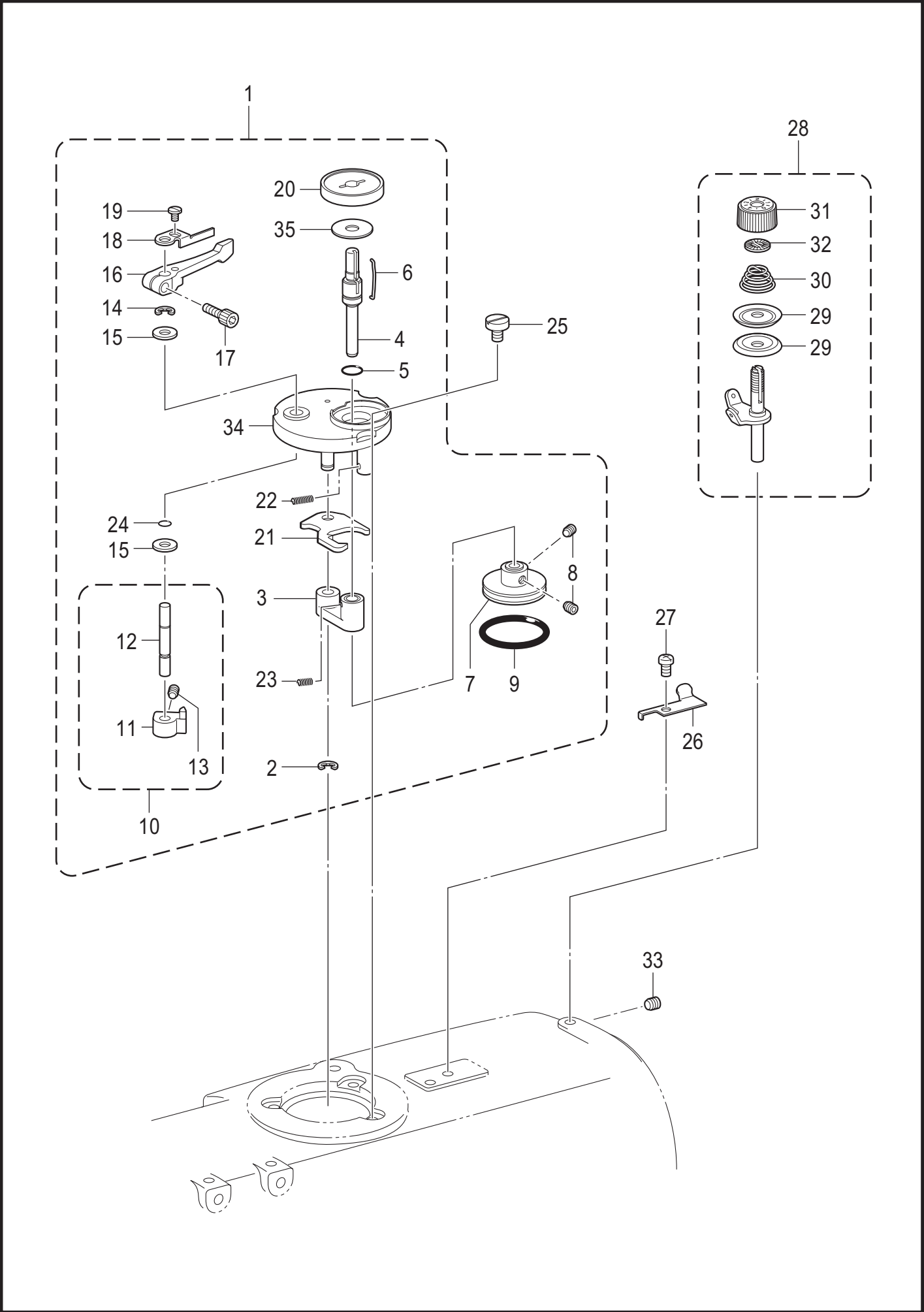
L. 供油润滑装置 / Lubrication

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
61	SA6416001	2	柱塞	RUBBER PRESSER	
62	SA6414001	2	油管夹	TUBE CLIP	
63	140327001	2	橡皮塞 6.3	RUBBER CAP, 6.3	
64	148743001	2	油毡	FELT	



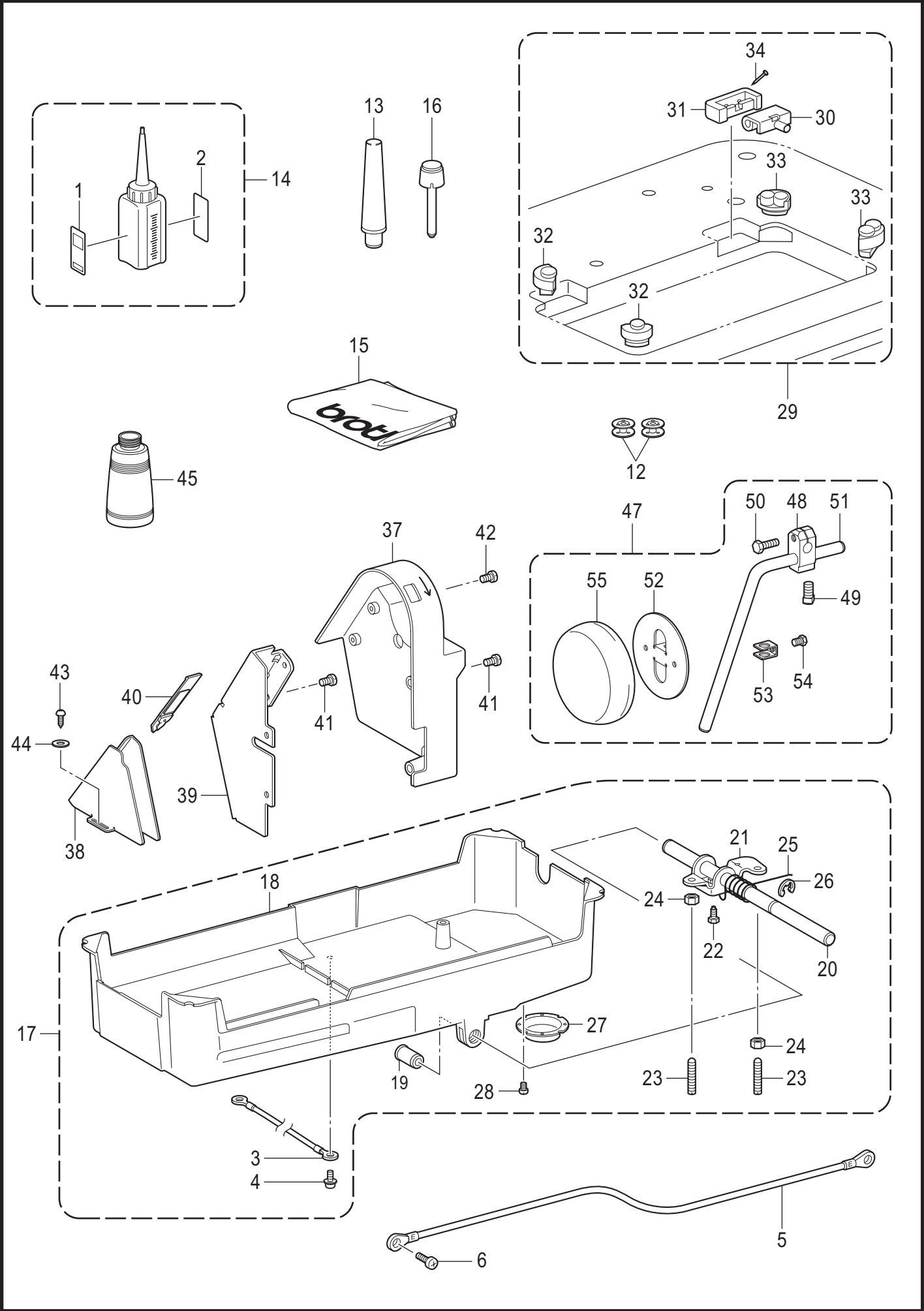
M. 穿线装置 / Threading mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1+	SA3417401	1	<用于-003> 面线调节组件 -3	<For -003> UPPER THREAD TENSION ASSY -3	
2+	SA3415001	2	弹簧 L	TENSION SPRING, L	
1+	SA2607401	1	<用于-005> 面线调节组件 -5	<For -005> UPPER THREAD TENSION ASSY -5	
2+	SA3416101	2	弹簧 LL	TENSION SPRING LL	
3	SA4212001	1	调整台组件	TENSION PLATE ASSY	
4	SA2613001	1	调整短轴	TENSION STUD	
5	SA2614201	1	弹簧 L	THREAD TAKE-UP SPRING L	
6	SA2615001	2	导向组件	GUIDE ASSY, T/TAKE-UP SPRING	
7	SA2619001	1	垫片	SPACER	
8	SA2623201	1	弹簧 R	THREAD TAKE-UP SPRING R	
9	SA2620001	1	轴套	COLLAR	
10	SA2621001	1	定位圈	STOPPER SUPPORT	
11	021300106	1	螺母 M3	NUT 1 M3	
12	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
13	SA2624001	1	固定螺栓	SPRING GUIDE SET SCREW	
14	SA2625001	1	调节旋钮	ADJUSTING THUMB	
15	SA2626001	1	螺钉 M3.5	SET SCREW, (CP) M3.5	
16	SA2627001	1	轴套	COLLAR	
17	SA2628001	1	调线螺母	TENSION NUT	
18	SA2629001	1	弹簧限位板	STOPPER	
19	004350616	1	螺钉 M3.5X6	SCREW FLAT M3.5X6	
20	SA2824001	1	定位螺母 M3.5	NUT, WHIRL-STOP M3.5	
21	SA2630001	1	限位板	STOPPER	
22	062350512	1	螺钉 M3.5X5	SCREW PAN M3.5X5	
23	145446001	4	夹线盘	DISC, TENSION	
24	159805001	2	夹线压盘	TENSION DISC PRESSER	
25	S20681000	2	调节弹簧垫圈	WASHER	
26	S20682111	2	夹线螺母	TENSION NUT	
27	144504001	4	导向盘	THREAD GUIDE DISC	
28	154560101	2	小夹线弹簧 A	PRE-TENSION SPRING A	
29	155510001	2	夹线螺母	TENSION NUT	
30	SA2632001	1	松线板	TENSION RELEASE PLATE	
31	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
32	S38274001	1	松线弹簧	T-RELEASE SPRING	
33	SA2633001	2	轴位螺钉 M3.5	SHOULDER SCREW, M3.5	
34	SA4506001	1	松线销 L	TENSION RELEASE PIN, L	
35	SA4507001	1	松线销 R	TENSION RELEASE PIN, R	
36	SA2634001	1	线导向 U	THREAD GUIDE, U :ARM	
37	004350616	2	螺钉 M3.5X6	SCREW FLAT M3.5X6	
38	SA2635001	1	线调整	THREAD QUANTITY ADJUST	
39	062300616	1	螺钉 M3X6	SCREW PAN M3X6	
40	SA6378001	1	盖	CAP	
41	SA2639001	1	线导向 D	THREAD GUIDE, D :ARM	
42	114941001	1	过线钩油毡	FELT	
43	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
44	SA2636001	2	三眼线勾	THREAD RETAINER	
45	012060636	2	螺钉 M6X6	SET SCREW SOCKET (FT) M6X6	
46	SA2637001	1	松线轴	BAR, TENSION RELEASE	
47	SA2638001	1	线导向 M	THREAD GUIDE, M :ARM	
48	SA2640001	2	螺钉 M5X8	SCREW FLAT M5X8	



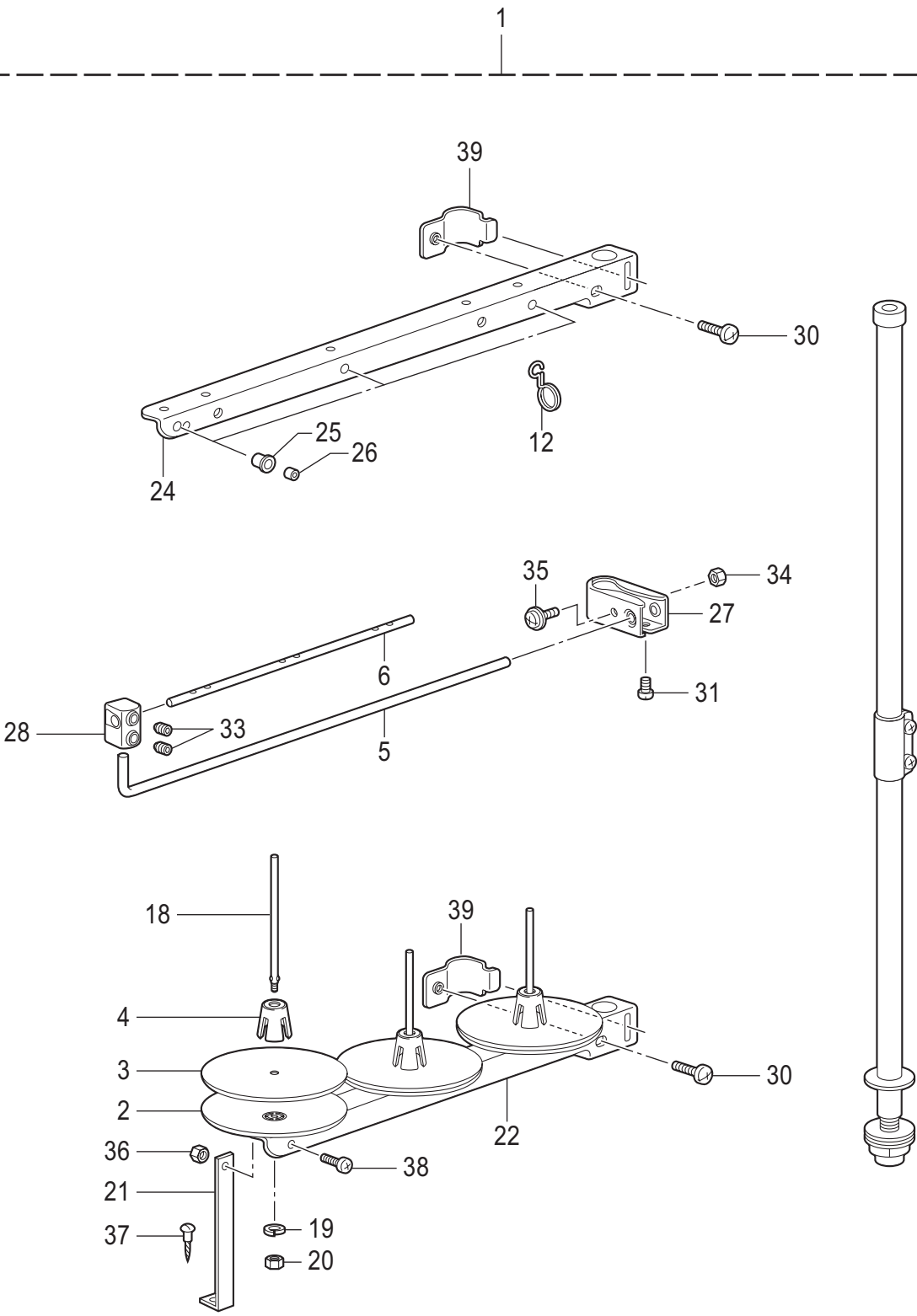
N. 绕线装置 / Bobbin winder mechanism

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	SA1971502	1	绕线器组件	BOBBIN WINDER UNIT	
2	048040342	1	挡圈 E4	RETAINING RING, E4	
3	SA8508001	1	绕线轴基座组件	B-WINDER SHAFT SUPPORT ASSY	
5	108549001	1	O形圈	O RING	
4	SA8511101	1	绕线轴	BOBBIN WINDER SHAFT	
35	SB1639001	1	垫片	SHEET	
6	SA9563001	1	梭芯固定簧	BOBBIN FIXED SPRING	
7	SA8507001	1	绕线轮	BOBBIN WINDER WHEEL	
8	012400636	2	螺钉 M4X6	SET SCREW SOCKET (FT) M4X6	
9	SA8503001	1	橡皮塞	RUBBER RING	
10	SA1981301	1	梭芯夹凸轮组件	BOBBIN PRESSER CAM ASSY	
11	SA1982101	1	梭芯夹凸轮	BOBBIN PRESSER CAM	
12	SA1983201	1	梭芯夹轴	BOBBIN WINDER ARM SHAFT	
13	012500536	1	螺钉 M5X5	SET SCREW SOCKET (FT) M5X5	
14	048040342	1	挡圈 E4	RETAINING RING E4	
15	025060136	2	平垫圈 S6	WASHER PLAIN S 6	
16	SA1984001	1	梭芯压臂柄	BOBBIN PRESSER ARM	
17	018401236	1	螺栓 M4X12	BOLT SOCKET M4X12	
18	SA1985001	1	梭芯夹	BOBBIN PRESSER	
19	S23418002	1	螺钉 M4X5	SCREW M4X5	
20	SA8510101	1	梭芯座	BOBBIN SUPPORT	
21	SA8512101	1	绕线杠杆	BOBBIN WINDER LEVER	
22	SA1990101	1	弹簧	SPRING	
23	SA8509001	1	弹簧	BOBBIN WINDER BASE SPRING	
24	SA2190001	1	O形密封圈 SS5	O RING, SS5	
25	SA1992101	3	固定螺钉	BOBBIN WINDER FIXED SCREW	
26	SA1360101	1	切刀	KNIFE	
27	062500616	1	螺钉 M5X6	SCREW, PAN M5X6	
28	SA1994102	1	绕线器夹线组件	BOBBIN WINDER TENSION ASSY	
29	145446002	2	夹线盘	DISC, TENSION	
30	100401022	1	夹线弹簧	TENSION SPRING	
31	S31032002	1	压线螺母	TENSION NUT	
32	S12441001	1	止动垫圈	WASHER	
33	012500536	1	螺钉 M5X5	SET SCREW, SOCKET (FT) M5X5	
34	SA8982202	1	绕线器底座	BOBBIN WINDER BASE	



Z1. 附件 / Accessories

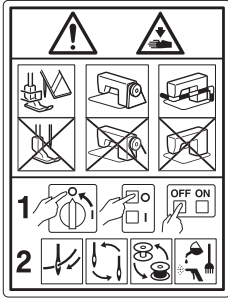



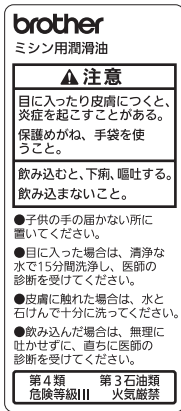
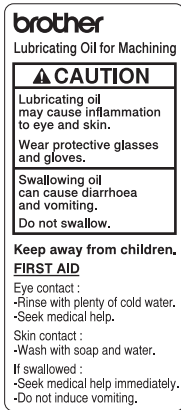
参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
12	S01928151	2	梭芯	BOBBIN	
13	100477009	1	机头撑杆	HEAD REST	
14	SA8239201	1	油壶组件	OIL TANK ASSY	
1	SB1271001	1	油壶警示标贴 日文	OIL WARNING LABEL JP	
2	SB1270001	1	油壶警示标贴 英文	OIL WARNING LABEL EN	
15	144226001	1	机头罩	HEAD COVER	
16	145573000	1	膝控提升顶杆	KNEE LIFTER COMPLYING BAR	
17	SB1414001	1	油盘总组件	OIL PAN UNIT	
18	SA2692101	1	油盘	OIL PAN	
19	149578000	2	轴套	BUSH	
20	SA2582001	1	膝控横轴	KNEE LIFTER SHAFT	
21	SA2590001	1	膝控	KNEE LIFTER	
22	S25344001	1	螺栓 M6	BOLT M6	
23	S25475101	2	螺钉 M6X19	SET SCREW, M6X19	
24	021060306	2	六角螺母 M6	NUT 3 M6	
25	S15889001	1	复位弹簧	TWIST SPRING	
26	146293001	1	挡圈 E10	RETAINING RING, E10	
27	153230101	1	放油口	DRAIN	
28	S23418002	2	螺钉 M4X5	SCREW, M4X5	
3	SA9943001	1	接地线	EARTH CORD	
4	0A5400806	1	螺栓(带垫圈) M4X8DB	SCREW PAN (S/P WASHER) M4X8	
29	SA1969001	1	橡胶铰链组件	RUBBER HINGE ASSY	
30	143882001	2	机头铰链	HEAD HINGE	
31	143910009	2	机头铰链套	RUBBER CUSHION	
32	SA1962001	2	头部防震垫	HEAD CUSHION	
33	SA1963001	2	头部防震垫	HEAD CUSHION	
34	109714000	4	钉	NAIL	
37	SA2768201	1	皮带罩 U	BELT COVER, U	
38	SA2769101	1	皮带罩 D	BELT COVER, D	
39	SA2770201	1	皮带罩架	BELT COVER BRACKET	
40	S37263101	1	皮带罩D盖L	BELT COVER D LID, L	
41	062500816	4	螺钉 M5X8	SCREW PAN M5X8	
42	062500816	2	螺钉 M5X8	SCREW PAN M5X8	
43	100666002	2	圆头木螺钉 M5.5X20	WOOD SCREW, ROUND M5.5X20	
44	025750132	2	平垫圈 S 5.56	WASHER PLAIN S SM5.56	
45	114486002	1	油壶	OILER	
47	S38300001	1	膝控组件	KNEE LIFTER ASSY	
48	146039121	1	碰块弯杆接头	KNEE LIFTER BRACKET	
49	100463021	1	四角型螺栓 SM7.94	BOLT, SQUARE SM7.94	
50	S35820021	1	螺栓 SM5.95X20	BOLT, SM5.95X20	
51	S38278001	1	膝控弯管	KNEE LIFTER BAR	
52	S34756001	1	膝控碰块	KNEE LIFTER PLATE	
53	114967021	1	碰块架	KNEE LIFTER PLATE STOPPER	
54	110087021	1	螺栓 SM5.95-28X8	BOLT, SM5.95-28X8	
55	S31885021	1	膝控碰块垫	KNEE LIFTER PLATE COVER	
5	SA4313001	1	地线	GROUND WIRE	
6	062500816	1	螺钉 M5X8	SCREW PAN M5X8	



Z2. 附件 / Accessories

参照号	零部件序号	数量	零部件名称	NAME OF PARTS	RM
1	S07558409	1	线架组件 3DRTHF	COTTON STAND ASSY 3DRTHF	
2	S51283001	3	垫圈	SPOOL STAND BASE	
3	150182000	3	线盘软垫	SPOOL MAT	
4	S51282101	3	线轴缓冲架	SPOOL CUSHION	
5	S04109001	1	过线杆支杆	THREAD GUIDE SUPPORT BAR	
6	142997001	1	过线杆 3	THREAD GUIDE, 3	
12	S02747101	1	弹簧	SPRING	
18	150179002	3	线轴 B	SPOOL SHAFT B	
19	028050244	3	弹簧垫圈 2-5	WASHER SPRING 2-5	
20	021500104	3	螺母 M5	NUT 1 M5	
21	150188009	1	下过线架支撑板 A	SPOOL HOLDER SUPPORT, A	
22	SA6610001	1	过线架 3	SPOOL HOLDER 3	
24	SA6610001	1	过线架 3	SPOOL HOLDER 3	
25	150183000	3	过线管套	THREAD HANGER BASE	
26	142990001	3	过线架上过线管	THREAD BUSH	
27	SA6615001	1	线导向架	THREAD GUIDE HOLDER	
28	138843001	1	连接器	JOINT	
30	062061604	2	螺钉 M6X16	SCREW PAN M6X16	
31	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
33	014060632	2	固定螺钉 M6X6	SET SCREW SOCKET (CP) M6X6	
34	021500104	1	螺母 M5	NUT 1 M5	
35	S37037001	1	螺钉 M5X32	SCREW PAN (S/P WASHER) M5X32	
36	021500104	1	螺母 M5	NUT 1 M5	
37	031452204	1	圆头木螺钉 M4.5X22	WOOD SCREW ROUND M4.5X22	
38	062501004	1	螺钉 M5X10	SCREW PAN M5X10	
39	SA6609001	2	过线架定位	SPOOL HOLDER SUPPORTER	

Wa. 警告标签 / Warning labels

警告标签 / Warning labels	零部件名称 / Name of parts	尺寸 / Size(mm)	零部件序号 / Code
	操作注意标签 Label caution	56 X 43	SA9826-001
	警告标记 Injury mark	L=16	SA9957-001
	警告标记 Injury mark	L=25	SA9957-002
	接地标记 Label, grounding	φ 12	S37060-001
	油壶警示标贴 日文 Oil warning label JP	68 X 30	SB1271-001
	油壶警示标贴 英文 Oil warning label EN	68 X 30	SB1270-001

Sp. 不同规格零部件一览表 / Different parts list

■ 旋梭 / Rotary hooks

旋梭在下列选购件中列有，请选择符合自己所需要的使用。

(零部件序号请使用旋梭放入旋梭盒内组件的零部件序号)

The following type of rotary hook are available. Select whichever one is suitable for your application.

(The following parts codes are assigned for the rotary hooks in the boxes.)

● 标准 / Normal

	用于 -003 / For -003	用于 -005 / For -005
盒装旋梭组件 / Rotary hook assy	SA1681-111	SA9782-001

● 选购件 / Option

○ 大面积供油 / Extra lubrication rotary hook

因供给旋梭的机油很多，可防止旋梭滚花部的磨损。适用于厚布料和极厚布料的缝纫。

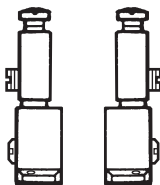
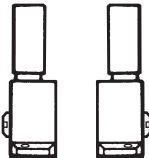
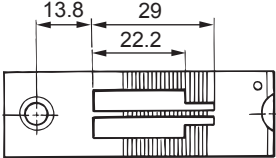
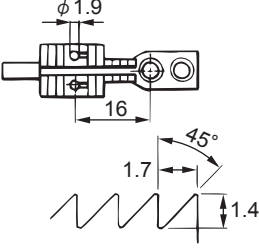
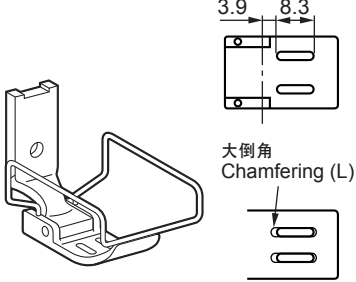
Sufficient oil supplied to the rotary hook to prevent wear of the rotary hook race.

This type is suitable for sewing heavy and extra heavy materials.

	全部规格 / All type
盒装旋梭组件 / Rotary hook assy	SA1682-111

标准品 / For normal

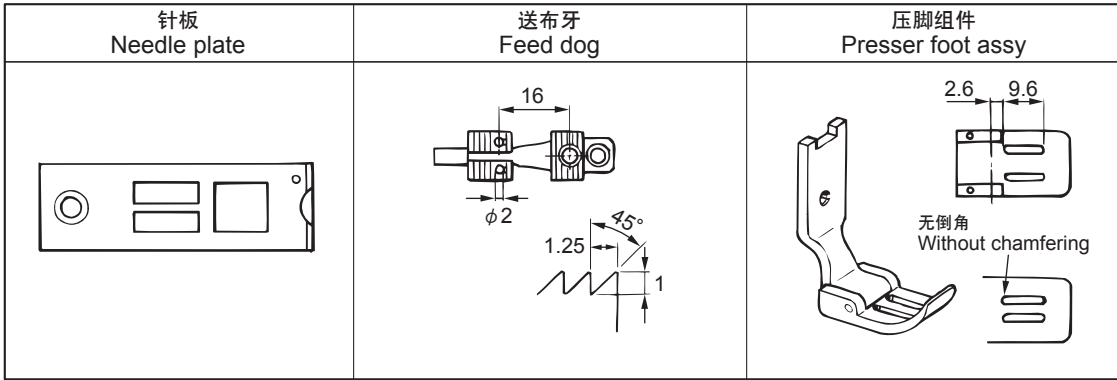
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	(L) S15711-001 (R) S15712-001	(L) S15713-001 (R) S15714-001	117369-001	114951-001	S36544-001
4.0mm (5/32)	(L) S15717-001 (R) S15718-001	(L) S15719-001 (R) S15720-001	150850-001	116509-001	116502-001
4.8mm (3/16)	(L) S15723-001 (R) S15724-001	(L) S15725-001 (R) S15726-001	117133-001	112659-001	SA4053-101
6.4mm (1/4)	(L) S15735-001 (R) S15736-001	(L) S15737-001 (R) S15738-001	117367-001	112660-001	SA4049-101
7.9mm (5/16)	(L) S15747-001 (R) S15748-001	(L) S15749-001 (R) S15750-001	144882-001	112661-001	112645-001
9.5mm (3/8)	(L) S15753-001 (R) S15754-001	(L) S15755-001 (R) S15756-001	144881-101	116510-101	116498-001
11.1mm (7/16)	(L) S15759-001 (R) S15760-001	(L) S15761-001 (R) S15762-001	151596-001	151598-001	151597-101
12.7mm (1/2)	(L) S15765-001 (R) S15766-001	(L) S15767-001 (R) S15768-001	S09365-001	116511-001	116499-101
15.9mm (5/8)	(L) S15771-001 (R) S15772-001	(L) S15773-001 (R) S15774-001	159577-001	116512-001	116500-101

针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate
		
送布牙 Feed dog	压脚组件 Presser foot assy	
		

用于有空缝时 / **For sewing without material**

- * 针板、送布牙和压脚组件均为非标准品。请在最大节距为4mm以下时使用。
- * Needle plate, the feed dog and presser foot assembly is different from normal parts.
Use gauge components of for sewing without material which have a maximum feed pitch of 4mm or less.

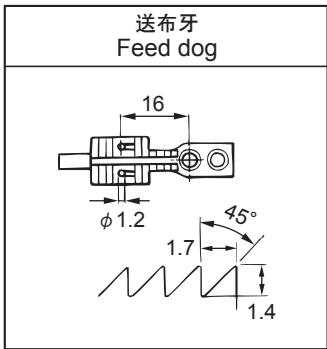
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	S36010-101	S36011-101	S36012-001
6.4mm (1/4)			S36025-001	S36024-001	S36022-001



用于薄布料 / **For light materials**

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

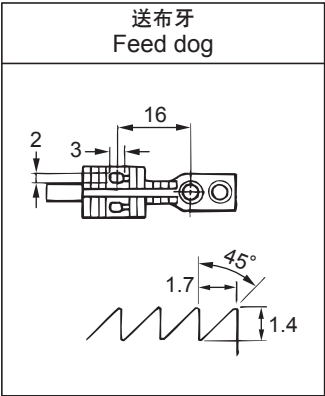
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	标准品 Normal	标准品 Normal	标准品 Normal	S07880-001	标准品 Normal
4.8mm (3/16)				S07878-001	
6.4mm (1/4)				S07879-001	



用于厚布料 / **For heavy materials**

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

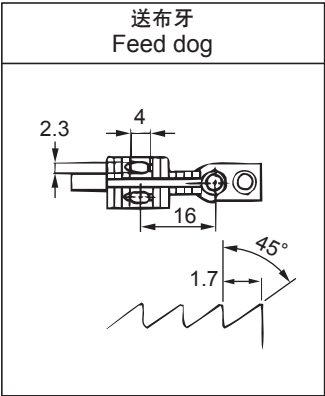
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
4.8mm (3/16)	标准品 Normal	标准品 Normal	标准品 Normal	S21149-001	标准品 Normal
6.4mm (1/4)				S21150-001	



用于极厚布料 / **For extra heavy materials**

- * 送布牙为非标准品。
- * The feed dog is different from normal parts.

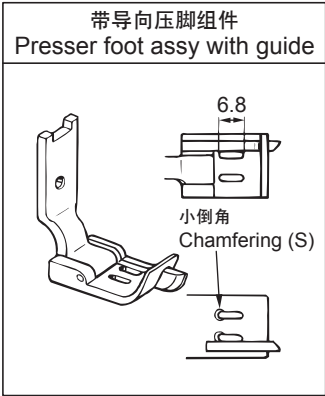
针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	标准品 Normal	标准品 Normal	标准品 Normal	158430-001	标准品 Normal
4.8mm (3/16)				S13588-001	
6.4mm (1/4)				153882-001	
9.5mm (3/8)				153887-001	
12.7mm (1/2)				153892-001	
15.9mm (5/8)				153897-001	



选购件 / Option parts

- * 压脚组件为非标准品。带导向压脚组件请在最大节距为4mm以下时使用。
- * The presser foot assembly is different from normal parts.
The presser foot assembly with guide should be used with a maximum feed pitch of 4mm or less.

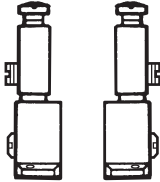
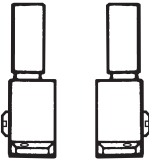
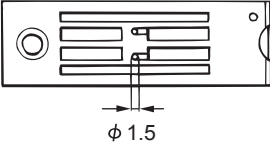
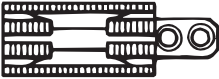
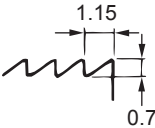
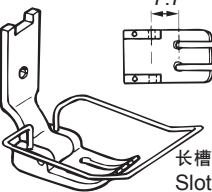
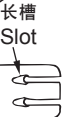
零部件名称 Name of parts	针宽 Needle gauge	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
带导向压脚组件 Presser foot assy with guide	3.2mm (1/8)	标准品 Normal	标准品 Normal	标准品 Normal	149311-001
	4.8mm (3/16)				117281-001
	6.4mm (1/4)				149312-001



用于下送布 / **For drop feed**

- * 可以使用到最大针宽为12.7 mm为止。
- * A maximum stitch width specification of 12.7 mm is available.

针宽 Needle gauge	针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate	送布牙 Feed dog	压脚组件 Presser foot assy
3.2mm (1/8)	(L) S15711-001 (R) S15712-001	(L) S15713-001 (R) S15714-001	S07686-001	S07696-001	S38544-001
4.8mm (3/16)	(L) S15723-001 (R) S15724-001	(L) S15725-001 (R) S15726-001	S07688-001	S07698-001	S38542-001
6.4mm (1/4)	(L) S15735-001 (R) S15736-001	(L) S15737-001 (R) S15738-001	S07689-001	S07699-001	S38543-001
12.7mm (1/2)	(L) S15765-001 (R) S15766-001	(L) S15767-001 (R) S15768-001	S07693-001	S07703-001	S07684-101

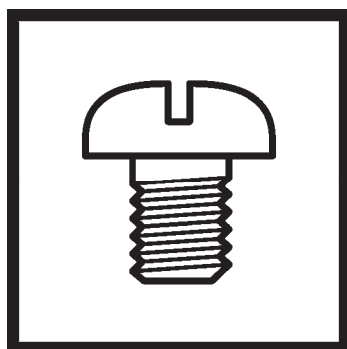
针夹复合件 Needle clamp set	针夹组件 Needle clamp assy	针板 Needle plate
		
送布牙 Feed dog	压脚组件 Presser foot assy	
 	 	

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
004350616	M - 19	30	062260316	C - 16	6	108549001	N - 5	32	149578000	Z1 - 19	34
	M - 37	30	062260516	C - 20	6	108801001	L - 49	26	149604001	C - 8	6
012060636	C - 55	8	062300416	G - 23	16	108802001	G - 5	16	149605001	C - 9	6
	F - 32	14	062300612	J1 - 18	20	109405001	L - 48	26	149608001	C - 13	6
	G - 7	16	062300616	M - 39	30	109714000	Z1 - 34	34	149610001	C - 17	6
	G - 26	16	062350512	M - 22	30	110087021	Z1 - 54	34	149611101	C - 18	6
	M - 45	30	062350516	C - 37	6	112609001	C - 14	6	149622001	C - 25	6
012061036	B - 21	4		C - 42	6	112645001	Ga	39	149827001	C - 10	6
	B - 25	4		D - 8	10	112659001	Ga	39	149831101	H - 5	18
012061832	E - 14	12	062350816	C - 32	6	112660001	Ga	39	149863001	D - 28	10
012400636	N - 8	32	062400616	G - 18	16	112661001	Ga	39	150179002	Z2 - 18	36
012500536	E - 22	12		G - 33	16	112728001	C - 33	6	150182000	Z2 - 3	36
	M - 31	30		J1 - 26	20	112753001	L - 57	26	150183000	Z2 - 25	36
	N - 13	32		J1 - 28	20	113014000	B - 7	4	150188009	Z2 - 21	36
	N - 33	32		J1 - 31	20	113050001	H - 10	18	150820001	D - 18	10
012501031	J1 - 14	20		L - 54	26	114486002	Z1 - 45	34	150850001	Ga	39
013660412	H - 3	18	062401616	L - 44	26	114941001	M - 42	30	151025001	J2 - 2	22
014060632	Z2 - 33	36	062500616	A - 9	2	114951001	Ga	39	151027001	J2 - 7	22
014080831	C - 43	8		L - 47	26	114967021	Z1 - 53	34	151034001	J2 - 6	22
014400432	D - 30	10		N - 27	32	115947101	J1 - 41	20	151035001	J2 - 5	22
016061031	F - 29	14	062500816	A - 23	2	116010001	A - 18	2	151596001	Ga	39
018062032	C - 50	8		B - 27	4	116498001	Ga	39	151597101	Ga	39
	C - 60	8		B - 32	4	116499101	Ga	39	151598001	Ga	39
	F - 15	14		D - 16	10	116500101	Ga	39	153230101	Z1 - 27	34
018062532	C - 57	8		D - 25	10	116502001	Ga	39	153882001	Ga	41
018401036	C - 4	6		E - 2	12	116509001	Ga	39	153887001	Ga	41
018401236	N - 17	32		F - 45	14	116510101	Ga	39	153892001	Ga	41
021060306	E - 15	12		L - 8	26	116511001	Ga	39	153897001	Ga	41
	E - 32	12		M - 43	30	116512001	Ga	39	154560101	M - 28	30
	Z1 - 24	34		Z1 - 6	34	117006001	B - 6	4	154567000	C - 44	8
021300106	M - 11	30		Z1 - 41	34	117133001	Ga	39	154965001	J1 - 16	20
021350106	G - 15	16		Z1 - 42	34	117281001	Ga	42	155510001	M - 29	30
021500104	Z2 - 20	36	062501004	Z2 - 38	36	117367001	Ga	39	158430001	Ga	41
	Z2 - 34	36	062501016	D - 4	10	117369001	Ga	39	159577001	Ga	39
	Z2 - 36	36		F - 3	14	118735002	C - 51	8	159805001	M - 24	30
021500106	E - 25	12		L - 17	26	118954000	F - 10	14	228475000	L - 13	26
	F - 53	14	062501216	A - 7	2	129458202	F - 22	14	S01567001	J2 - 3	22
021500316	J1 - 11	20		E - 24	12	138843001	Z2 - 28	36	S01568001	J2 - 4	22
025030132	G - 22	16		F - 47	14	140063001	A - 1	2	S01928151	J1 - 49	20
025050236	F - 48	14		F - 52	14	140327001	L - 63	28		Z1 - 12	34
025060132	G - 13	16	062501416	A - 5	2	140890009	L - 56	26	S02747101	Z2 - 12	36
025060136	J1 - 48	20		D - 21	10	142274101	L - 31	26	S04109001	Z2 - 5	36
	N - 15	32	071063550	D - 19	10	142746122	F - 21	14	S07346101	E - 6	12
025060236	L - 59	26	076023800	B - 17	4	142990001	Z2 - 26	36	S07349001	E - 20	12
025100132	F - 36	14	081004070	L - 27	26	142997001	Z2 - 6	36	S07350001	E - 33	12
025710132	J1 - 10	20	081038070	L - 20	26	143611201	F - 8	14	S07353001	E - 13	12
025750132	Z1 - 44	34	0A4400806	L - 36	26	143612100	F - 9	14	S07355051	E - 23	12
028050244	Z2 - 19	36	0A5400806	Z1 - 4	34	143613051	F - 16	14	S07374209	F - 38	14
031452204	Z2 - 37	36	0A5501006	L - 24	26	143616001	F - 17	14	S07419001	J1 - 5	20
047301842	D - 11	10	100032004	H - 8	18	143882001	Z1 - 30	34	S07420000	J1 - 4	20
048040342	N - 2	32	100328001	F - 25	14	143910009	Z1 - 31	34	S07494001	H - 12	18
	N - 14	32	100401022	N - 30	32	144226001	Z1 - 15	34	S07558409	Z2 - 1	36
048060342	F - 18	14	100463021	Z1 - 49	34	144504001	M - 27	30	S07575000	C - 23	6
048080342	F - 35	14	100477009	Z1 - 13	34	144881101	Ga	39	S07575001	C - 23	6
060350616	C - 27	6	100666002	Z1 - 43	34	144882001	Ga	39	S07575002	C - 23	6
	C - 30	6	104449001	A - 4	2	145446001	M - 23	30	S07575003	C - 23	6
062060816	F - 7	14	104450101	L - 19	26	145446002	N - 29	32	S07575004	C - 23	6
	F - 51	14		L - 35	26	145573000	Z1 - 16	34	S07575005	C - 23	6
	L - 39	26		L - 51	26	146039121	Z1 - 48	34	S07575006	C - 23	6
062061016	J1 - 47	20	104821001	F - 44	14	146293001	Z1 - 26	34	S07575007	C - 23	6
	L - 58	26	104833001	D - 2	10	148743001	L - 64	28	S07575008	C - 23	6
062061604	Z2 - 30	36	107155001	C - 39	6	149311001	Ga	42	S07575009	C - 23	6
062061616	C - 48	8	108549001	F - 23	14	149312001	Ga	42	S07575010	C - 23	6

索引 / Index

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
S07575011	C - 23	6	S15765001	Ga	39	S39051001	E - 12	12	SA2529101	F - 34	14
S07588101	D - 26	10		Ga	43	S39830101	F - 27	14	SA2530001	F - 37	14
S07684101	Ga	43	S15766001	Ga	39	S48204000	C - 62	8	SA2531001	F - 39	14
S07686001	Ga	43		Ga	43	S48367000	F - 41	14	SA2532001	F - 46	14
S07688001	Ga	43	S15767001	Ga	39	S49623000	L - 14	26	SA2533001	F - 50	14
S07689001	Ga	43		Ga	43	S50098101	F - 24	14	SA2543001	G - 4	16
S07693001	Ga	43	S15768001	Ga	39	S51282101	Z2 - 4	36	SA2544001	G - 6	16
S07696001	Ga	43		Ga	43	S51283001	Z2 - 2	36	SA2546001	G - 8	16
S07698001	Ga	43	S15771001	Ga	39	SA1120001	B - 9	4	SA2551001	G - 25	16
S07699001	Ga	43	S15772001	Ga	39	SA1174002	E - 3	12	SA2553001	G - 16	16
S07703001	Ga	43	S15773001	Ga	39	SA1175002	E - 4	12	SA2554001	G - 17	16
S07741001	J2 - 8	22	S15774001	Ga	39	SA1179001	E - 19	12	SA2555001	G - 27	16
S07878001	Ga	40	S15889001	Z1 - 25	34		E - 28	12	SA2556001	J1 - 40	20
S07879001	Ga	40	S18964001	D - 15+	10		E - 30	12		J1 - 44	20
S07880001	Ga	40	S20681000	M - 25	30	SA1360101	N - 26	32	SA2560001	J1 - 9	20
S09260001	J1 - 3	20	S20682111	M - 26	30	SA1681111	Sp	38	SA2562201	J1 - 17	20
S09261001	J1 - 3	20	S21149001	Ga	41	SA1682111	Sp	38	SA2563301	J1 - 33	20
S09365001	Ga	39	S21150001	Ga	41	SA1962001	Z1 - 32	34	SA2565001	J1 - 43	20
S11244001	H - 7	18	S23418002	N - 19	32	SA1963001	Z1 - 33	34	SA2566001	G - 14	16
S12441001	N - 32	32		Z1 - 28	34	SA1969001	Z1 - 29	34	SA2567001	J1 - 45	20
S13085001	H - 4	18	S23460001	C - 53	8	SA1971502	N - 1	32	SA2568001	J1 - 46	20
S13160001	B - 15	4	S23651001	B - 10	4	SA1981301	N - 10	32	SA2571101	K - 5	24
S13588001	Ga	41		B - 18	4	SA1982101	N - 11	32	SA2572001	J1 - 19	20
S15711001	Ga	39		G - 9	16	SA1983201	N - 12	32	SA2574001	J1 - 20	20
	Ga	43		K - 11	24	SA1984001	N - 16	32		J1 - 23	20
S15712001	Ga	39	S25235001	B - 11	4	SA1985001	N - 18	32	SA2575001	J1 - 21	20
	Ga	43	S25236001	B - 12	4	SA1990101	N - 22	32		K - 7	24
S15713001	Ga	39		F - 13	14	SA1992101	N - 25	32	SA2579001	J1 - 34	20
	Ga	43	S25260001	B - 8	4	SA1994102	N - 28	32	SA2582001	Z1 - 20	34
S15714001	Ga	39		C - 46	8	SA2165001	E - 29	12	SA2584001	K - 8	24
	Ga	43	S25289001	E - 9	12	SA2190001	N - 24	32	SA2585001	F - 12	14
S15717001	Ga	39	S25344001	Z1 - 22	34	SA2441101	A - 6	2		K - 10	24
S15718001	Ga	39	S25475101	Z1 - 23	34	SA2444101	A - 10	2		K - 14	24
S15719001	Ga	39	S31006002	E - 11	12	SA2445101	A - 11	2	SA2587101	K - 12	24
S15720001	Ga	39	S31032002	N - 31	32	SA2448101	A - 12	2	SA2590001	Z1 - 21	34
S15723001	Ga	39	S31885021	Z1 - 55	34	SA2450101	A - 14	2	SA2604001	L - 45	26
	Ga	43	S34438001	A - 17	2	SA2463001	B - 24	4	SA2605001	L - 46	26
S15724001	Ga	39	S34561001	C - 11	6	SA2469101	B - 26	4	SA2606101	L - 50	26
	Ga	43	S34562001	C - 12	6	SA2485001	C - 45	8	SA2607401	M - 1+	30
S15725001	Ga	39	S34756001	Z1 - 52	34	SA2486101	C - 47	8	SA2613001	M - 4	30
	Ga	43	S35820021	Z1 - 50	34	SA2489001	C - 49	8	SA2614201	M - 5	30
S15726001	Ga	39	S36010101	Ga	40	SA2490101	C - 52	8	SA2615001	M - 6	30
	Ga	43	S36011101	Ga	40	SA2493001	C - 58	8	SA2619001	M - 7	30
S15735001	Ga	39	S36012001	Ga	40	SA2494001	C - 59	8	SA2620001	M - 9	30
	Ga	43	S36022001	Ga	40	SA2495001	E - 1	12	SA2621001	M - 10	30
S15736001	Ga	39	S36024001	Ga	40	SA2498001	E - 8	12	SA2623201	M - 8	30
	Ga	43	S36025001	Ga	40	SA2499001	E - 10	12	SA2624001	M - 13	30
S15737001	Ga	39	S36544001	Ga	39	SA2500001	E - 16	12	SA2625001	M - 14	30
	Ga	43	S36663001	A - 16	2	SA2501001	E - 17	12	SA2626001	M - 12	30
S15738001	Ga	39	S37037001	Z2 - 31	36	SA2502001	E - 18	12		M - 15	30
	Ga	43		Z2 - 35	36	SA2504001	E - 21	12	SA2627001	M - 16	30
S15747001	Ga	39	S37060001	A - 21	2	SA2506001	E - 26	12	SA2628001	M - 17	30
S15748001	Ga	39		Wa	37	SA2507001	E - 27	12	SA2629001	M - 18	30
S15749001	Ga	39	S37263101	Z1 - 40	34	SA2509001	F - 1	14	SA2630001	M - 21	30
S15750001	Ga	39	S38212001	J1 - 15	20	SA2511001	F - 2	14	SA2632001	M - 30	30
S15753001	Ga	39	S38266000	L - 10	26	SA2512001	F - 4	14	SA2633001	M - 33	30
S15754001	Ga	39	S38274001	M - 32	30	SA2515001	F - 5	14	SA2634001	M - 36	30
S15755001	Ga	39	S38278001	Z1 - 51	34	SA2516001	F - 6	14	SA2635001	M - 38	30
S15756001	Ga	39	S38300001	Z1 - 47	34	SA2518001	F - 11	14	SA2636001	M - 44	30
S15759001	Ga	39	S38427002	F - 19	14	SA2521001	F - 14	14	SA2637001	M - 46	30
S15760001	Ga	39	S38542001	Ga	43	SA2523001	F - 26	14	SA2638001	M - 47	30
S15761001	Ga	39	S38543001	Ga	43	SA2525001	F - 28	14	SA2639001	M - 41	30
S15762001	Ga	39	S38544001	Ga	43	SA2526001	F - 30	14	SA2640001	M - 48	30

CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page	CODE	REF.NO	Page
SA2692101	Z1 - 18	34	SA4033101	L - 12	26	SA5588001	D - 22	10	SB1434001	C - 2	6
SA2720101	B - 22	4	SA4038001	J1 - 3	20	SA6152101	G - 11	16	SB1437001	C - 54	8
SA2722001	J1 - 42	20	SA4044001	J1 - 27	20	SA6166001	B - 5	4	SB1438001	C - 56	8
SA2723001	L - 21	26	SA4045001	J1 - 36	20	SA6178001	L - 6	26	SB1439001	E - 7	12
SA2724001	G - 34	16	SA4049101	Ga	39	SA6294101	J1 - 51	20	SB1440001	F - 31	14
	L - 22	26	SA4053101	Ga	39	SA6301001	J1 - 22	20	SB1445001	G - 24	16
SA2748001	B - 16	4	SA4149101	E - 31	12	SA6307101	J1 - 52	20	SB1446001	J1 - 7	20
SA2750101	B - 19	4	SA4212001	M - 3	30	SA6308001	G - 31	16	SB1484001	B - 4	4
SA2759101	K - 6	24	SA4213001	K - 15	24	SA6378001	M - 40	30		K - 9	24
SA2768201	Z1 - 37	34	SA4214001	B - 23	4	SA6414001	L - 62	28	SB1485001	B - 3	4
SA2769101	Z1 - 38	34	SA4313001	Z1 - 5	34	SA6415001	L - 30	26	SB1536001	B - 20	4
SA2770201	Z1 - 39	34	SA4370101	A - 8	2	SA6416001	L - 61	28		K - 13	24
SA2806101	G - 30	16	SA4373001	B - 2	4	SA6417001	J1 - 39	20	SB1639001	N - 35	32
SA2814201	L - 1	26	SA4376101	B - 29	4	SA6423001	L - 29	26			
SA2824001	M - 20	30	SA4382001	C - 5	6		L - 60	26			
SA2861201	B - 13	4	SA4385001	C - 6	6	SA6424101	J1 - 25	20			
SA2927001	G - 12	16	SA4389001	C - 21	6	SA6425101	J1 - 35	20			
SA2928001	G - 28	16	SA4391101	C - 15	6	SA6462001	J1 - 37	20			
SA2929001	A - 20	2	SA4392001	C - 19	6	SA6463001	J1 - 38	20			
	L - 9	26	SA4393101	C - 34	6	SA6468001	L - 28	26			
	L - 18	26	SA4394001	C - 35	6	SA6472001	L - 42	26			
SA2936101	B - 14	4	SA4395001	C - 22	6	SA6473001	L - 55	26			
SA2956001	L - 4	26	SA4396001	C - 26	6	SA6474001	J1 - 6	20			
SA2957001	L - 5	26	SA4397001	C - 28	6	SA6475001	L - 26	26			
SA3040001	L - 2	26	SA4398001	C - 29	6	SA6592001	F - 42	14			
	L - 33	26	SA4399001	C - 31	6	SA6609001	Z2 - 39	36			
SA3044001	L - 40	26	SA4400001	C - 38	6	SA6610001	Z2 - 22	36			
SA3045201	L - 37	26	SA4401001	C - 36	6		Z2 - 24	36			
SA3046001	L - 38	26	SA4402001	D - 1	10	SA6615001	Z2 - 27	36			
SA3048101	L - 52	26	SA4404001	D - 5	10	SA7540001	L - 25	26			
SA3049001	L - 53	26	SA4405001	D - 7	10	SA7548001	L - 32	26			
SA3054001	J1 - 24	20	SA4406001	D - 10	10	SA7607101	E - 5	12			
SA3055101	L - 7	26	SA4408001	D - 12	10	SA7867001	F - 49	14			
	L - 23	26	SA4409001	D - 13	10	SA8239201	Z1 - 14	34			
	L - 41	26	SA4411101	D - 14	10	SA8503001	N - 9	32			
SA3056001	F - 20	14	SA4412001	D - 17	10	SA8507001	N - 7	32			
SA3059101	B - 31	4	SA4413001	D - 20	10	SA8508001	N - 3	32			
SA3060001	L - 34	26	SA4414001	D - 23	10	SA8509001	N - 23	32			
SA3065001	B - 30	4	SA4415001	D - 24	10	SA8510101	N - 20	32			
SA3067001	F - 40	14	SA4416001	D - 27	10	SA8511101	N - 4	32			
SA3415001	M - 2+	30	SA4417001	D - 29	10	SA8512101	N - 21	32			
SA3416101	M - 2+	30	SA4418001	D - 31	10	SA8738101	C - 1	6			
SA3417401	M - 1+	30	SA4419001	D - 15+	10	SA8749001	C - 7	6			
SA3840001	G - 10	16	SA4420301	J1 - 1+	20	SA8982202	N - 34	32			
SA3855001	G - 1	16	SA4421301	J1 - 32+	20	SA9468101	J1 - 1+	20			
SA3859101	J1 - 8	20	SA4441001	D - 6	10	SA9469101	J1 - 32+	20			
SA3887001	G - 20	16	SA4444001	J1 - 3	20	SA9563001	N - 6	32			
SA3888001	G - 21	16	SA4506001	M - 34	30	SA9782001	Sp	38			
SA3889101	J1 - 12	20	SA4507001	M - 35	30	SA9826001	A - 22	2			
SA3890001	K - 1	24	SA4537001	B - 28	4		Wa	37			
SA3891001	K - 3	24	SA4538001	G - 29	16	SA9943001	Z1 - 3	34			
SA3894001	J1 - 30	20	SA4550001	B - 1	4	SA9957001	A - 24	2			
SA3923101	L - 43	26	SA4583001	C - 24	6		Wa	37			
SA3924001	A - 2	2	SA4585001	K - 2	24	SA9957002	A - 25	2			
SA3946001	L - 3	26		K - 4	24		Wa	37			
SA3965001	G - 2	16	SA5154201	L - 16	26	SB1270001	Z1 - 2	34			
SA3990001	G - 19	16	SA5155001	C - 40	6		Wa	37			
SA4009001	G - 32	16	SA5224001	L - 11	26	SB1271001	Z1 - 1	34			
SA4011001	G - 35	16	SA5237101	C - 41	6		Wa	37			
SA4012001	J1 - 29	20	SA5293001	L - 15	26	SB1311001	A - 3	2			
SA4026001	J1 - 13	20	SA5332001	C - 61	8	SB1413001	F - 33	14			
SA4028001	G - 3	16	SA5333001	D - 9	10	SB1414001	Z1 - 17	34			
SA4029001	J1 - 2	20	SA5336001	D - 3	10	SB1425001	C - 3	6			



零件手册
PARTS BOOK

BROTHER INDUSTRIES, LTD. <http://www.brother.com/>
1-5, Kitajizoyama, Noda-cho, Kariya 448-0803, Japan. Phone : 81-566-95-0088

©2010 Brother Industries, Ltd. All Rights Reserved.

T-8450C
SB1462-001.C/E
2010.05.B (1)