

Home Sewing Machine

PARTS REFERENCE LIST

MODEL: SC9500

HS9500

XR1300

HC1850

XR1355

FS100WT

FS130QC

FS155

FS101

CE8100

HC3010

Published: Dec., 2010

Revised: Dec., 2015

MODEL LIST

JSA (Jul / 2011) JSA (Jun / 2012) JSA (Jul / 2012) CAN (Oct / 2012) JSA (Apr / 2013) JK&IRE (Jul / 2014)
JSA (Jul / 2012) CAN (Oct / 2012) JSA (Apr / 2013)
CAN (Oct / 2012) USA (Apr / 2013)
JSA (Apr / 2013)
JK&IRE (Jul / 2014)
MYS (Apr / 2015)
TWN, MYS (May / 2015)
HKG (May / 2015)
JAE (Jun / 2015)
AUS&NZL (Aug / 2015)
JSA (Sep / 2015)
CAN (Nov / 2015)
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Country Code & Abbreviation of Country Name

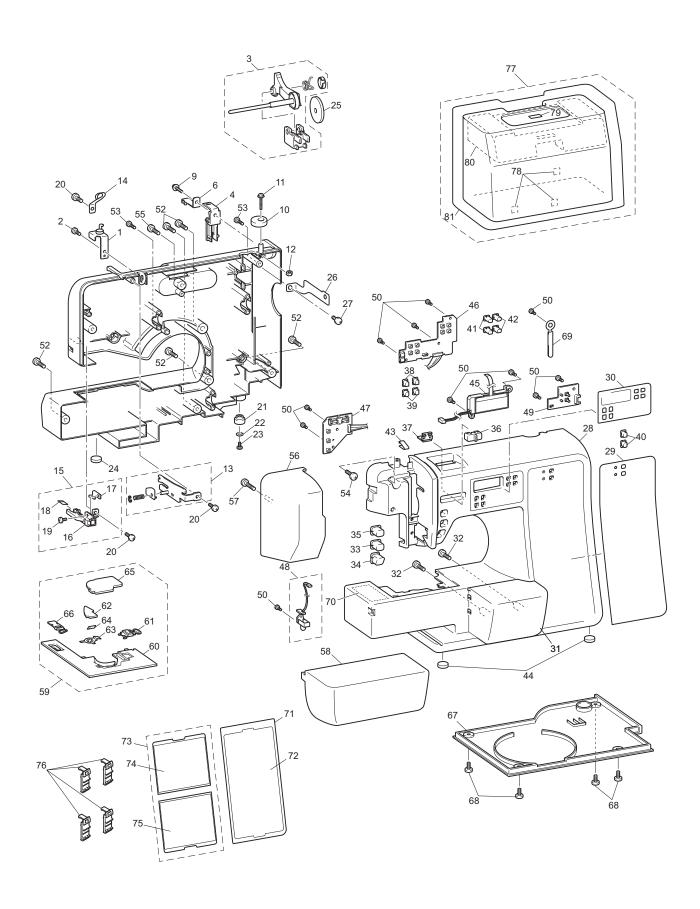
Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			Europe				Oceania	
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402		Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER					605	VNM	Vietnam
302		Argentina	501	IRE	Ireland	606	IDN	Indonesia
303		Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503		Belgium	608		Malaysia
305		Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306		Brazil	506		France	615	IND	India
307		Venezuela	507		Norway	616		Thailand
308		Mexico	508		Netherlands	622	CHN	China
309		Colombia	509		Austria			
310		Panama	510		Greece	701		Australia
318		Guatemala	511		Sweden	702	NZL	New Zealand
324		FR. Guiana	515		Spain			
330	BRB	Barbados	516		Portugal	902		Israel
399	-	Latin America 2&5	517		Italy	903	SYR	Syria
			519		Finland	904		Turkey
			520		Switzerland	905		Jordan
			521		Denmark	906		Kuwait
			524	MLT	Malta	908	SAU	Saudi Arabia
			550		East Europe	909	IRQ	Iraq
			556		Russia	910		Iran
			599	NEU	North Europe	911	CYP	Cyprus
						915	UAE	United Arab Emirates

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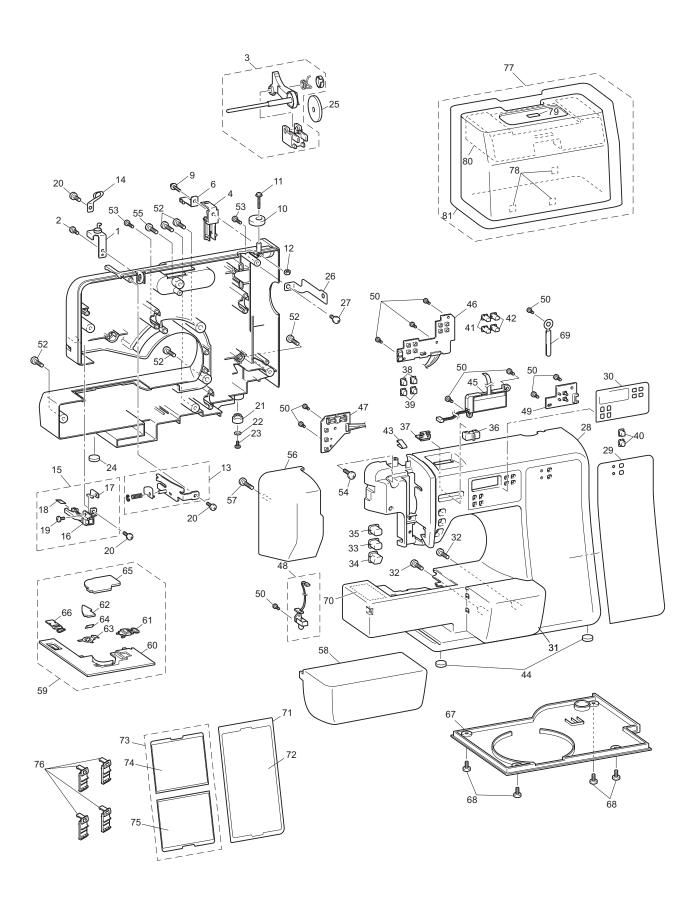
(1)	MAIN FRAME / COVER 2
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Note on parts:

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

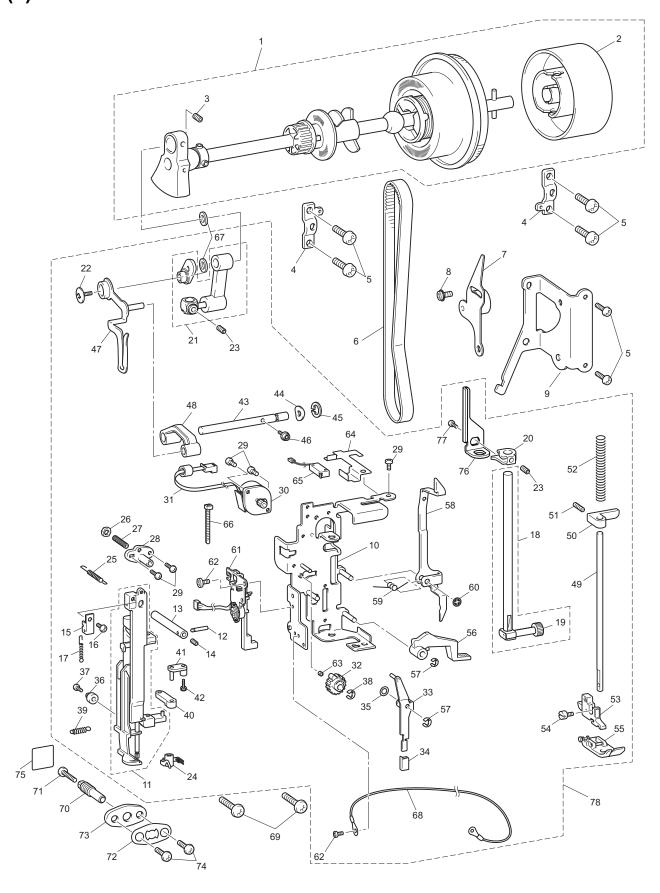


No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE6631001	BOBBIN WINDER GUIDE ASSY			XF4425001	DECORATION PLATE B (HC1850)	1000031131
2	0A5300806	SCREW PAN (S/P WASHER) M3X8			XF6610001	DECORATION PLATE B (XR1355)	1000036113
3	XE6425101	SPOOL PIN	1000031891		XG0826001	DECORATION PLATE B (FS100WT)	1000043930
3	XG2975001	SPOOL PIN ASSY (FS155, FS101, HC3010)			XG0838001	DECORATION PLATE B (FS130QC)	1000043931
	XF4744001	SPOOL PIN ASSY (OTHER)	1000031891		XG2882001	DECORATION PLATE B (FS155)	
4	XE6427001	SPOOL PIN HOLDER			XG2892001	DECORATION PLATE B (FS101)	
5	XE7218001	SPOOL PIN SUPPORTER	1000031891		XG3812001	DECORATION PLATE B (CE8100)	
6	XE6633001	SPOOL PIN STOP PLATE		31	XG1982001	DECORATION COVER S	
7	XE7626001	SPOOL PIN SPRING COVER	1000031891			(FS155, FS101)	
8	XE7695001	SPOOL PIN SPRING	1000031891		XE8562001	DECORATION COVER (OTHER)	
9	087411416	TAPTITE CUP B M4X14		32	085411416	TAPTITE BIND B M4X14	
10	XF7875001	BOBBIN PRESSER (FS155, FS101, HC3010)		33	XE6444001	REVERSE BUTTON	
	XE8912001	BOBBIN PRESSER (OTHER)		34	XE8856001	SS BUTTON	
11	0A4302006	SCREW PAN (S/P WASHER) M3X20		35	XE6446001	NP BUTTON	
12	021300106	NUT 1 M3		36	XE6448001	SV KEYTOP	
13	XE6429001	THREAD GUIDE PLATE ASSY		37	XE6500001	SV JOINT PLATE	
14	XE6634001	THREAD GUIDE SUPPORTING PLATE		38	XE6449001	SELECTING BUTTON A	
15	XE7286001	CUTTER COVER ASSY		39	XE6450001	SELECTING BUTTON B	
16	XE6640001	CUTTER COVER		40	XE8563001	SELECTING BUTTON C	
17	XE6641001	CUTTER HOLDER PLATE		41	XE6451001	MANUAL BUTTON A	
18	X80321021	NT LOWER THREAD CUTTER		42	XE6452001	MANUAL BUTTON B	
19	060300416	SCREW BIND M3X4		43	XE0849001	FRONT COVER THREAD GUARD	
20	085411016	TAPTITE BIND B M4X10		44	XC4077021	BASE PLATE RUBBER	
21	138337022	RUBBER CUSHION A		45	XE2336001	SINGLE LIGHT GUIDE ASSY:M1YM	1000051208
22	026350235	WASHER PLAIN M 3.5		46	XE8573001	OPERATION PCB SUPPLY ASSY V67	
23	083361216	TAPTITE PAN B M3.5X12		47	XE7607101	SSVR PCB SUPPLY ASSY CP4	
24	XC4077021	BASE PLATE RUBBER		48	XE9784001	LED LAMP SUPPLY ASSY CP4S	
25	XE1372001	SPOOL PRESSER C		49	XF3950001	MODE SELECT PCB SUPPLY ASSY B	1000031131
26	XE8361001	BELT STOPPER PLATE				(HC1850, XR1355, FS100WT, FS130QC,	
27	085411416	TAPTITE BIND B M4X14				FS155: MYS, HKG)	
28	XG2086001	FRONT COVER (FS155, FS101, HC3010)			XF3923001	MODE SELECT PCB SUPPLY ASSY A	
	XZ5127121	FRONT COVER (OTHER)	1000031390			(CE8100)	
29	XE9754001	DECORATION PLATE A (SC9500, HC3010)			XE6380101	MODE SELECT PCB SUPPLY ASSY (OTHER)	
	XF0908001	DECORATION PLATE A (HS9500)	1000026074	50	085311016	TAPTITE BIND B M3X10	1000024510
	XF3955001	DECORATION PLATE A (XR1300)	1000030276	51	X53169020	BAND	1000024510
	XF4423001	DECORATION PLATE A (HC1850)	1000031131	52	XZ5049001	GIZA TITE (S/P W) 5X18	
	XF6609001	DECORATION PLATE A (XR1355)	1000036113	53	XE2261001	GIZA TITE (S/P W) 4X25	
	XG0824001	DECORATION PLATE A (FS100WT)	1000043930	54	XC3588021	GIZA TITE 4X12	
	XG0837001	DECORATION PLATE A (FS130QC)	1000043931	55	XC7566051	SCREW, PAN(S/P WASHER) M4X8	
	XG2881001	DECORATION PLATE A (FS155)		56	XG0646001	FACE PLATE (FS155, FS101, HC3010)	
	XG2891001	DECORATION PLATE A (FS101)			XE6454001	FACE PLATE (OTHER)	1000026074
	XG3811001	DECORATION PLATE A (CE8100)		57	XA3337022	TAPTITE,CUP P M4X20	
30	XE9755001	DECORATION PLATE B (SC9500, HC3010)		58	XG0650001	ACCESSORY TABLE	
	XF0909001	DECORATION PLATE B (HS9500)	1000026074			(FS155, FS101, HC3010)	
	XF3956001	DECORATION PLATE B (XR1300)	1000030276		XE6455001	ACCESSORY TABLE (OTHER)	1000026074



No.	CODE	NAME	REMARKS
59	XE6456001	NEEDLE PLATE B ASSY	
60	XE6457001	NEEDLE PLATE B	
61	XC7371022	SLIDE BUTTON	
62	XD1666052	CUTTER COVER	
63	XC2368121	SPRING PLATE	1000031909
64	X80321021	NT LOWER THREAD CUTTER	
65	XD1645021	NEEDLE PLATE COVER SUPPLY ASSY	
66	XE7163001	SLIDE BUTTON B	
67	XG1981001	BASE COVER (FS155, FS101, HC3010)	
	XE6459001	BASE COVER (OTHER)	
68	085411016	TAPTITE BIND B M4X10	1000043034
69	X52318021	COACHING CLIP CS-2	
70	XG0195001	LOWER THREAD GUIDE LABEL	
71	XF4426001	PANEL COVER ASSY (HC1850)	1000031131
	XF6611001	PANEL COVER ASSY (XR1355)	1000036113
	XG3813001	PANEL COVER ASSY (CE8100)	
72	XF4428101	PANEL LABEL A (HC1850)	1000046448
	XF6612001	PANEL LABEL A (XR1355)	1000036113
	XG3814001	PANEL LABEL A (CE8100)	
73	XF4429001	PANEL PLATE ASSY (HC1850)	1000031131
	XF6613001	PANEL PLATE ASSY (XR1355)	1000036113
	XG3815001	PANEL PLATE ASSY (CE8100)	
74	XF4431001	PANEL LABEL B (HC1850)	1000031131
	XF6614001	PANEL LABEL B (XR1355)	1000036113
	XG3816001	PANEL LABEL B (CE8100)	
75	XF4432001	PANEL LABEL C (HC1850)	1000031131
	XF6615001	PANEL LABEL C (XR1355)	1000036113
	XG3817001	PANEL LABEL C (CE8100)	
76	XF4433001	PANEL PLATE HOLDER	1000031131
		(HC1850, XR1355, CE8100)	
77	XG0863001	HARD CASE ASSY (FS100WT, FS130QC)	
78	125440050	CASE FELT	1000052511
79	XD0271021	MODEL MARK	
80	XE6461001	UNDER CASE POLYSTYRENE	
81	X60439121	BAG 630X630T	
	XE7021001	MYLAR STICKER OF LCD (XR1300, CE8100)	1000030276
	XF1219001	ACCESSARY STICKER (XR1300, FS100WT,	1000030276
		FS130QC, FS155, FS101, CE8100, HC3010)	

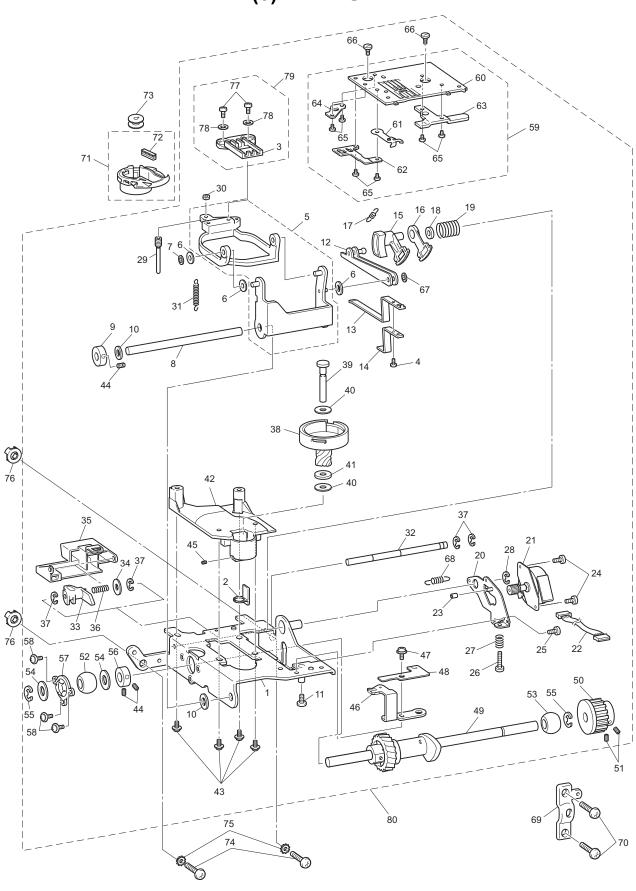
(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT



(2) UPPER SHAFT MECHANISM / NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		UPPER SHAFT MECHANISM		43	XC8765121	SHAFT	
1	XE7621001	UPPER SHAFT SUPPLY ASSY CP4		44	XZ5030001	WASHER, SPRING	
2	XC3529021	PULLEY		45	048050343	RETAINING RING E5	1000038911
3	012500532	SET SCREW SOCKET (FT) M5X5		46	XC3338021	SCREW 3X8	
4	XC3534121	UPPER SHAFT BEARING PRESSER		47	XC8564031	THREAD TAKE-UP LEVER	
5	XC3496021	GIZA TITE 5X16		48	XC4897020	THREAD TAKE-UP LEVER LINK	
6	XC4869021	T BELT 420-5GT-6		49	XC4898021	PRESSER BAR	
7	XC4870121	TENSION PULLEY ASSY	1000039114	50	XC4899121	PRESSER BAR CLAMP	
8	0A4400806	SCREW PAN (S/P WASHER) M4X8		51	XC7207021	SCREW STUD M5	
9	XC8739020	TENSION PULLEY HOLDER		52	XC4900021	SPRING	
		NEEDLE BAR / PRESSER FOOT UNIT	•	53	XE2555101	PRESSER FOOT HOLDER ASSY	
10	XC8741121	BASE HOLDER ASSY		54	XG1343001	SCREW SM3.57-40X8	1000052522
11	XE8695001	NEEDLE BAR SUPPORTER ASSY		55	XZ5134001	Z FOOT	1000031539
12	XC2420020	SHAFT		56	XC4902021	PRESSER FOOT LIFTER	
13	XC8754021	NEEDLE HOLDER SHAFT A		57	048040343	RETAINING RING E4	1000038911
14	014300532	SET SCREW SOCKET (CP) M3X5		58	XC8766020	THREAD RELEASE LEVER	
15	XC8755020	PLATE		59	XC4904121	SPRING	
16	060300516	SCREW BIND M3X5		60	146200021	RETAINING RING, CS4	
17	X50476021	SPRING		61	XF9982001	BH SWITCH ASSY	1000051160
18	XE3825001	NEEDLE BAR ASSY N		62	0A4400806	SCREW PAN (S/P WASHER) M4X8	
19	XE3827001	NEEDLE CLAMP SCREW		63	XC8773020	RUBBER	
20	XF4780101	NEEDLE THREAD BLOCK	1000038237	64	XC8774021	PRESSER SWITCH HOLDER	
21	XF5017001	NEEDLE BAR CRANK ROD ASSY	1000032403	65	XC8775021	PF SWITCH ASSY, LE	
22	132051022	SCREW, FLAT SM3.57-40X7 L		66	X53169020	BAND	
23	012400432	SET SCREW SOCKET (FT) M4X4		67	X53330020	WASHER	1000025734
24	XA1854051	THREADER HOOK ASSEMBLY		68	XE3856001	LEAD WIRE ASSY: GROUND	
25	XC2429021	SPRING		69	XC4961021	GIZA TITE 5X20	
26	X56851021	LOCK NUT		70	XC4905121	ADJUSTING SCREW	
27	014401232	SET SCREW SOCKET (CP) M4X12		71	060302506	SCREW BIND M3X25	
28	XC8756021	SHAFT BUSHING		72	XC6056120	PLATE SPRING	
29	060300616	SCREW BIND M3X6		73	XC4906020	ADJUSTING PLATE	
30	XC8757021	Z PULSE MOTOR: M35SP-9N		74	085411016	TAPTITE BIND B M4X10	
31	XC8759021	LEAD WIRE ASSY, ZPM-LE		75	XC4907021	LABEL	
32	XC8760020	Z ZIGZAG CAM		76	XF4779101	NEEDLE THREAD GUIDE PLATE	1000038237
33	XC8761121	Z ZIGZAG LEVER ASSY		77	XZ5106201	SCREW. M2.6	1000038237
34	XC8764020	Z LEVER CAP					
35	137713020	POLYESTER SLIDER		78	XG3670001	NEEDLE UNIT SUPPLY ASSY CP4	1000051160
36	XC2435020	ZIGZAG ADJUSTING NUT					
37	018301032	BOLT SOCKET M3X10					
38	048030343	RETAINING RING E3	1000038911				
39	XC2748021	SPRING-Z					
40	XC2436021	NEEDLE HOLDER BLOCK					
41	XC2437021	SHAFT ASSY					
42	XC3037021	SCREW3X10					
42	XC3037021	SCREW3X10					

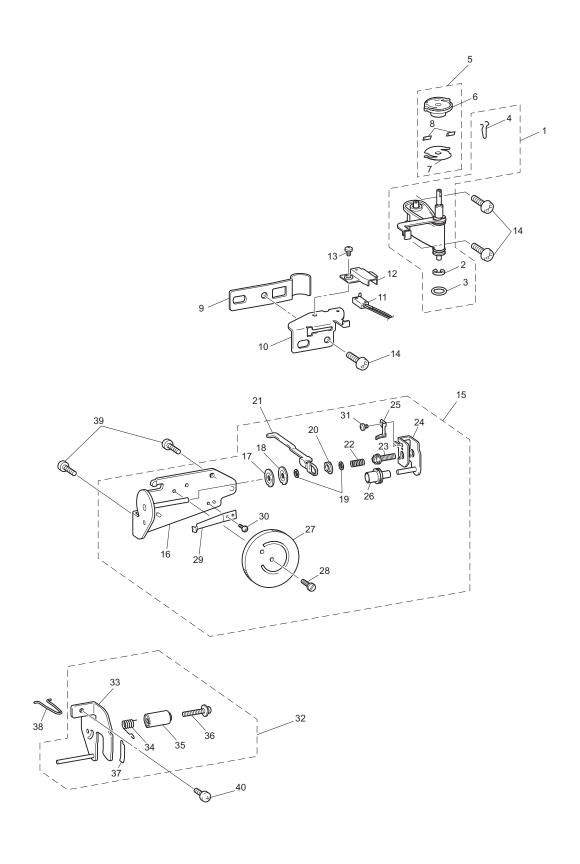
(3) FEED UNIT



(3) FEED UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE6467201	BASE PLATE ASSY	1000033187	45	014400632	SET SCREW SOCKET (CP) M4X6	
2	XE5656001	FEED ARM SUPPORTER		46	XE7558001	INNER ROTARY HOOK BRACKET ASSY	
3	XE7489201	FEED DOG	1000049231	47	0A5300806	SCREW PAN (S/P WASHER) M3X8	
4	060300616	SCREW BIND M3X6		48	XE7323101	IRH BRACKET SUPPORT PLATE	
5	XE2015201	FEED BAR ASSY		49	XC8796021	LOWER SHAFT ASSY	
6	137999020	POLYESTER SLIDER		50	XC4943021	TIMING PULLEY D	
7	146200021	RETAINING RING, CS4		51	014500532	SET SCREW SOCKET (CP) M5X5	
8	XC8789121	HORIZONTAL FEED SHAFT	1000032545	52	X52664020	LOWER SHAFT BUSHING	
9	130676121	SET SCREW COLLAR		53	XC3792020	UPPER SHAFT BUSHING	
10	X50546020	WASHER,THRUST		54	X51383020	WASHER,THRUST	
11	060301206	SCREW BIND M3X12		55	048060343	RETAINING RING E6	1000038911
12	XC4924021	FEED ARM ASSY		56	XC8798021	SET COLLAR	
13	XC4927021	FEED SUPPORTING PLATE		57	XC4944021	BUSHING PRESSER B	
14	XC4928120	FEED SUPPORTING PLATE B		58	085310616	TAPTITE BIND B M3X6	
15	XC2527121	FEED ADJUSTER		59	XE6468101	NEEDLE PLATE A ASSY	1000028832
16	XC2529020	F GEAR		60	XE6469001	NEEDLE PLATE A	
17	XC2530021	SPRING		61	XF2440001	STOPPER PLATE	1000028832
18	137713020	POLYESTER SLIDER		62	XE7164001	NEEDLE PLATE B SUPPORT PLATE	
19	XC2531021	SPRING		63	XE6471001	F GEAR STOPPER PLATE	
20	XC8791121	FPM HOLDER SUB ASSY	1000038228	64	XE6472001	NEEDLE PLATE HOLDER	1000029081
21	XC8757021	Z PULSE MOTOR:M35SP-9N		65	060260316	SCREW BIND M2.6X3	
22	XC8793021	LEAD WIRE ASSY,FPM-LE		66	XE6473001	SCREW NEEDLE PLATE	
23	XC8773020	RUBBER		67	X56655021	RETAINING RING: CSTW-3.5	
24	060300416	SCREW BIND M3X4		68	XE1478101	SPRING	1000025521
25	XE6639001	SCREW3X8		69	XC3534121	UPPER SHAFT BEARING PRESSER	
26	018402532	BOLT SOCKET M4X25	1000051398	70	XC3496021	GIZA TITE 5X16	
27	XC2537021	SPRING		71	XE7560001	INNER ROTARY HOOK ASSY	
28	XC9924021	RETAINING RING 10		72	XC3137000	PILE	
29	XC3941021	VERTICAL ADJUSTER SCREW ASSY		73	X52800120	BOBBIN	
30	XC2546121	M5 NUT	1000042713	74	XC3805021	GIZA TITE 5X16	
31	XE1940001	SPRING		75	XZ5053001	WASHER EX TOOTH 5	
32	XC8794021	VERTICAL FEED SHAFT		76	XE8564001	UNIT WASHER	
33	XC2551020	VERTICAL LEVER		77	060300816	SCREW BIND M3X8	1000046307
34	025040332	WASHER PLAIN L 4		78	XG3788001	WASHER PLAIN M 3	1000051222
35	XC8795121	DROP KNOB		79	XG1797001	FEED DOG SUPPLY ASSY	1000046307
36	XC2550021	SPRING					
37	048030343	RETAINING RING E3	1000038911	80	XE7622401	FEED UNIT SUPPLY ASSY CP4	1000042713
38	XD0115021	OUTER ROTARY HOOK ASSY					
39	XD1943021	OUTER ROTARY HOOK SHAFT					
40	137805022	SPACER					
41	137976021	WASHER 6					
42	XF8039001	SHAFT SUPPORTER	1000048616				
43	0A4400806	SCREW PAN (S/P WASHER) M4X8					
44	014400432	SET SCREW SOCKET (CP) M4X4					

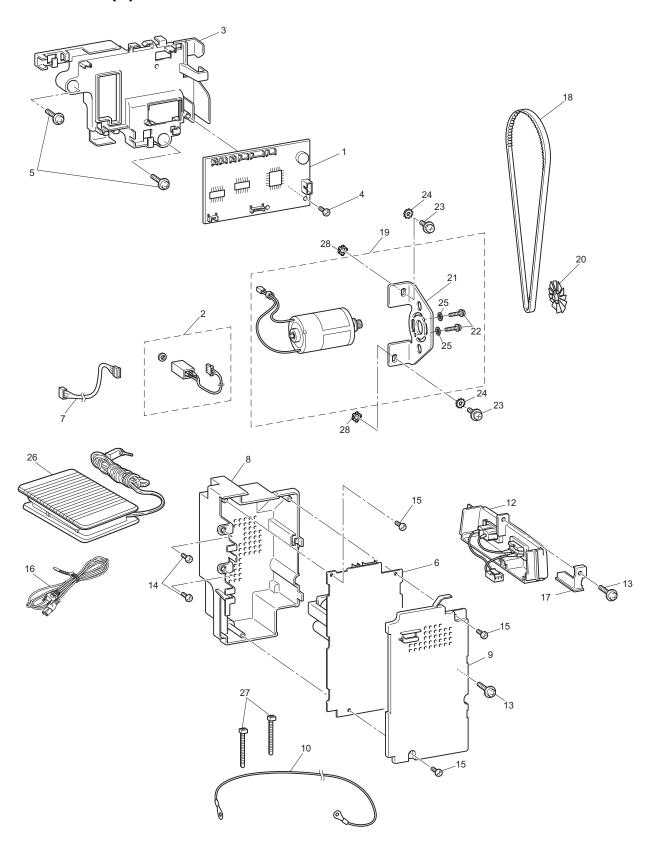
(4) BOBBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM



(4) BOBBIN WINDING MECHANISM / NEEDLE THREADING MECHANISM

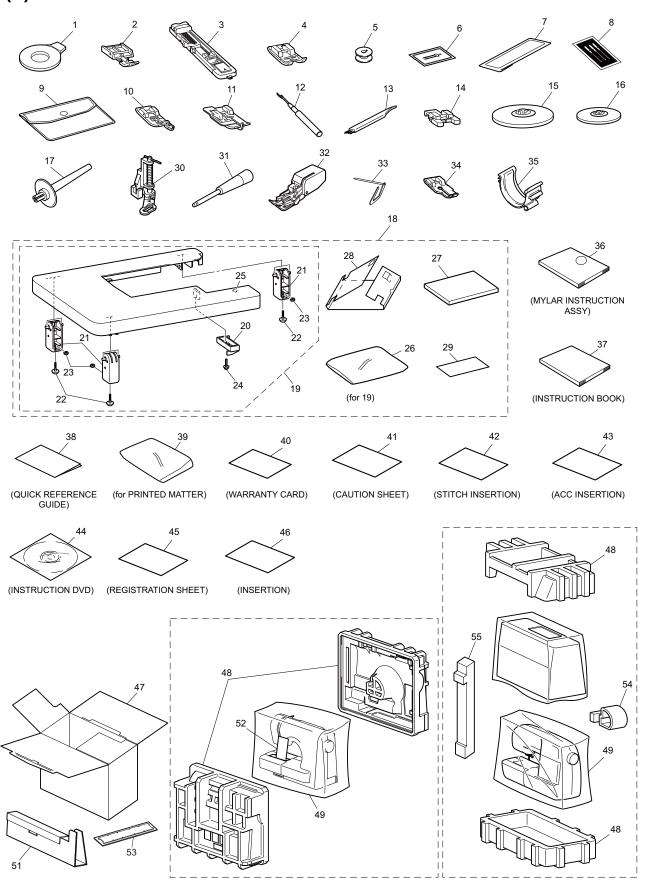
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		BOBBIN WINDING MECHANISM				NEEDLE THREADING MECHANISM	_
1	XE6474001	BOBBIN WINDER ASSY		15	XE7463001	THREAD GUIDE A ASSY	
2	048050343	RETAINING RING E5	1000038911	16	XE6478001	THREAD TENSION HOLDER A ASSY	
3	X55238021	RUBBER RING		17	XA0083121	TENSION DISC A	
4	XZ5039001	BOBBIN WINDER SHAFT SPRING		18	XA0084121	TENSION DISC B	
5	XF9127001	BOBBIN BASE ASSY	1000046451	19	XD0573021	WASHER	
6	XF9128001	BOBBIN BASE	1000046451	20	XA1388021	TENSION DISC WASHER	
7	XF9129001	BOBBIN THREAD CUTTER HOLDER	1000046451	21	XC8828020	THREAD RELEASE PLATE	
8	X80321021	NT LOWER THREAD CUTTER		22	XE3014001	SPRING	
9	XE7556001	BOBBIN WINDER SPRING		23	XE3015001	THREAD TENSION ADJUSTING SCREW	
10	XE7557001	BOBBIN WINDER SHAFT STOPPER		24	XE3016001	THREAD TENSION PLATE ASSY	
11	XC2612051	SW ASSY:BW-F		25	XE3019001	ADJUSTING SCREW SPRING PLATE	
12	XE6076001	SENSER HOLDER		26	XE3020101	THREAD TENSION ADJUSTING GEAR	1000033516
13	060300516	SCREW BIND M3X5		27	XE5650001	THREAD TENSION DIAL	
14	XC3496021	GIZA TITE 5X16		28	XC9234021	TENSION DIAL SHAFT	
				29	X56839021	NOTCHED SPRING	1000043008
				30	062300416	SCREW PAN M3X4	
				31	060300416	SCREW BIND M3X4	
				32	XG2057101	THREAD GUIDE B ASSY	
						(FS100WT, FS130QC, FS155 (888V67),	
						FS101, HC3010)	
					XE6480001	THREAD GUIDE B ASSY (OTHER)	
				33	XE6481001	THREAD TAKE-UP HOLDER B	
				34	XG3103001	THREAD TAKE UP SPRING	
						(FS101, FS155: MYS, HKG, UAE, AUS&NZL,	
						HC3010)	
					XC6957121	THREAD TAKE UP SPRING (OTHER)	
				35	XG2014001	THREAD CATCHING SPRING CASE	
						(FS100WT, FS130QC, FS155 (888V67),	
						FS101, HC3010)	
					XC2648121	THREAD CATCHING SPRING CASE	
						(OTHER)	
				36	0A4301806	SCREW, PAN (S/P WASHE) M3X18	
				37	XE5984001	SPRING TAPE	
				38	XE6483001	THREAD GUIDE WIRE	
				39	085411416	TAPTITE BIND B M4X14	
				40	060400616	SCREW BIND M4X6	
						•	•

(5) ELECTRIC PARTS / MAIN MOTOR UNIT

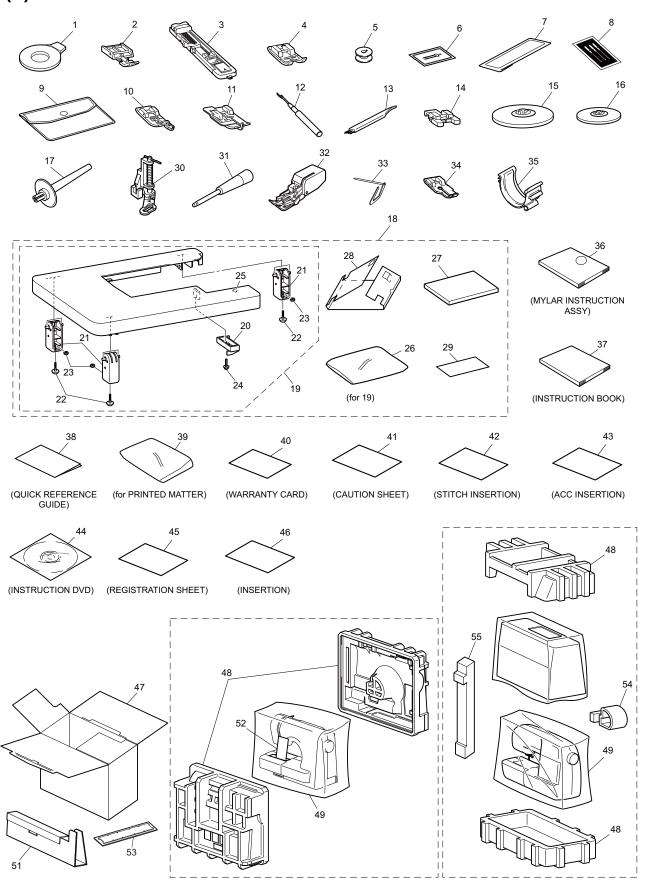


(5) ELECTRIC PARTS / MAIN MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		ELECTRIC PARTS				MAIN MOTOR UNIT	-
1	XE7688201	MAIN PCB SUPPLY ASSY-90	1000050352	18	XC3806121	TIMING BELT 372-2GT-6	
		(SC9500, HC3010)		19	XE7610201	MAIN MOTOR SUPPLY ASSY CP4	1000037352
	XF0174101	MAIN PCB SUPPLY ASSY (HS9500,	1000050352	20	XC3803120	MOTOR FAN	1000033777
		FS100WT, FS101, FS155)		21	XC8815121	MOTOR HOLDER	1000031760
	XF3946001	MAIN PCB SUPPLY ASSY (XR1300)	1000030276	22	0A5300806	SCREW PAN (S/P WASHER) M3X8	
	XF3947101	MAIN PCB SUPPLY ASSY	1000050352	23	XC3805021	GIZA TITE 5X16	
		(HC1850, XR1355, FS130QC)		24	XZ5053001	WASHER EX TOOTH 5	
	XG3824001	MAIN PCB SUPPLY ASSY (CE8100)		25	XZ5096001	WASHER	1000036831
2	XC9830021	FC JACK SUPPLY ASSY-120		26	XC8816071	FOOT CONTROLLER:FC-322-81-LF	1000035004
3	XC8809121	SHUTTER COVER			XD0501121	FOOT CONTROLLER:FC-322-LF-EU	1000043930
4	085311016	TAPTITE BIND B M3X10		27	X53169020	BAND	1000032997
5	087411416	TAPTITE CUP B M4X14		28	XE8564001	UNIT WASHER	1000041297
6	XE7613001	POWER PCB SUPPLY ASSY CP4 120V					
	XE8831001	POWER PCB SUPPLY ASSY CP4 230V	1000043930				
7	XC8824021	LEAD WIRE ASSY,POWER-LE					
8	XE6484001	INSULATION COVER					
9	XE6485001	INSULATION PLATE					
10	XE7107001	POWER PLATE SPRING	1000032545				
11	XE3728001	SPRING	1000032545				
10	XF5483101	LEAD WIRE ASSY: GROUND LL	1000034625				
11	060300616	SCREW BIND M3X6	1000033506				
12	XE8609001	INLET ASSY CP4 230					
		(FS100WT, FS130QC, FS155, FS101)					
	XE7309001	INLET ASSY CP4 120 (OTHER)					
13	087411416	TAPTITE CUP B M4X14					
14	060400816	SCREW BIND M4X8					
15	085311016	TAPTITE BIND B M3X10					
16	XC6052121	POWER SUPPLY CORD:UL CSA-LF	1000048404				
		(USA, CAN)					
	X59354221	POWER SUPPLY CORD BS (UK&IRE,	1000043930				
		MYS, HKG, UAE, SGP)					
	XA0070121	POWER SUPPLY CORD (UAE, SGP, IND)					
	XD0225021	POWER SUPPLY CORD:TWN (TWN)					
	XC9548021	POWER SUPPLY CORD:SAA-LF					
		(AUS&NZL)					
17	XE7555001	INLET PRESSER					
		ı			1	1	1

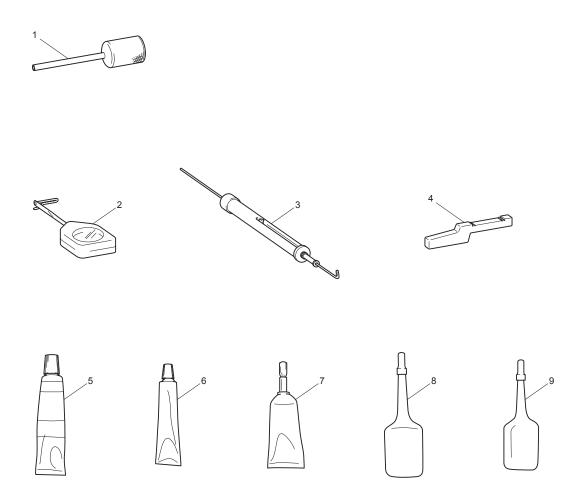


No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		ACCESSORY PARTS		37	XF3961201	INSTRUCTION BOOK ENG (XR1300, XR1355,	1000048832
1	XC1074051	DISC-SHAPED SCREWDRIVER				CE8100, HC1850, HC3010, FS130QC: English)	
2	X59370021	ZIPPER FOOT			XF3962201	INSTRUCTION BOOK SPA (XR1300,	1000048832
3	XC2691033	BH PRESSER FOOT ASSY				HC1850, XR1355, CE8100: Spanish)	
4	XD0810031	TRANSPARENCY PRESSER FOOT			XE8589101	INSTRUCTION BOOK ENG (OTHER: English)	1000048718
5	X52800120	BOBBIN			XE8590101	INSTRUCTION BOOK SPA (OTHER: Spanish)	1000048718
6	131096121	NEEDLE SET (1 PCE)			XF4492101	INSTRUCTION BOOK FRE (French)	1000048833
7	XC8834021	NEEDLE SET			XG3096001	INSTRUCTION BOOK TC	
8	XD0360021	NEEDLE SET G				(TWN, HKG: Chinese)	
9	XC4487021	ACCESSORY BAG			XG2854001	INSTRUCTION BOOK ARB (Arabic)	
10	XC3098031	OVERCASTING STITCH FOOT ASSY	1000040710	38	XE8591001	QUICK REFERENCE GUIDE	
11	XE2650001	BLIND STITCH FOOT ASSY	1000036936			(SC9500, HC3010)	
12	XZ5082001	SEAM RIPPER			XF1077001	QUICK REFERENCE GUIDE	1000026074
13	X59476051	CLEANING BRUSH				(HS9500, FS100WT, FS155, FS101: MYS)	
14	XE2137001	BUTTON SEWING FOOT			XF3963001	QUICK REFERENCE GUIDE (XR1300)	1000030276
15	130012024	SPOOL PRESSER A			XF4414001	QUICK REFERENCE GUIDE	1000031131
16	130013124	SPOOL PRESSER B				(HC1850, FS130QC)	
17	XE2241001	EXTRA SPOOL PIN			XF6619001	QUICK REFERENCE GUIDE (XR1355)	1000036113
18	XG3632001	LE WIDE TABLE ASSY US	1000048613		XG3097001	QUICK REFERENCE GUIDE AP	
19	XC9357121	WIDE TABLE SUB ASSY				(FS101, FS155:HKG)	
20	XC9360021	FIXING PLATE A			XG3822001	QUICK REFERENCE GUIDE (CE8100)	
21	XC4495021	TABLE FOOT		39	130800021	BAG 230X310H	
22	XD1223021	ADJUSTING FOOT		40	XF5055001	STANDARD WARRANTY FOR US (USA)	1000032973
23	021400206	NUT 2 M4			XE8671001	WARRANTY CARD BROTHER CANADA (CAN)	1000031639
24	087411416	TAPTITE CUP B M4X14		41	XD0120021	CAUTION SHEET S33	
25	X59853020	RUBBER CUSHION		42	XE8592001	STITCH REFERENCE GUIDE	
26	X61231021	BAG 400X500H		43	XF1078001	ACC INSERTION (HS9500)	1000026074
27	XC9361020	LE WIDE TABLE CARTON			XE9767101	ACC INSERTION (OTHER)	1000032868
28	XC9362120	PAD	1000031976	44	XF3966001	INSTRUCTION DVD NTSC (XR1300)	1000030276
29	XC9802021	INSTRUCTION MANUAL			XF4413001	INSTRUCTION DVD NTSC	1000031131
30	XD1819121	QUILTING FOOT	1000024883			(HC1850, XR1355, CE8100)	
31	XZ5051001	PUNCH			XG0831001	INSTRUCTION DVD PAL	1000043930
32	XE1678201	WALKING FOOT ASSY H 7MM	1000026074			(FS100WT, FS155, FS101)	
		(HS9500, FS130QC)			XG0845001	INSTRUCTION DVD PAL (FS130QC)	1000043931
33	X59819021	QUILTER (HS9500, FS130QC)	1000026074		XE8594001	INSTRUCTION DVD NTSC (OTHER)	
34	XA3805021	1/4'QUILTING FOOT (HS9500, FS130QC)	1000026074	45	XE9639001	REGISTRATION SHEET (USA)	1000029848
35	XE3060001	BOBBIN CLIP (XR1300, XR1355, CE8100)	1000030276	46	XF3967001	INSERTION FOR INSTRUCTION (XR1300)	1000030276
		USER MANUAL / OTHER PARTS			XF3999101	INSERTION FOR AC POWER (USA, CAN)	1000032938
36	XF1075101	MYLAR INSTRUCTION ASSY ENG (English)	1000048718		XE4888001	NOT RETURN INSERTION SHEET	1000031131
	XF4437201	MYLAR INSTRUCTION ASSY ENG	1000048832			(HC1850, CE8100)	
		(HC1850, CE8100)			XF4415001	FLIP INSERTION (HC1850, XR1355, CE8100)	1000031131
	XF1076101	MYLAR INSTRUCTION ASSY SPA (Spanish)	1000048718		XF6550001	STOP INSERTION CANADA (CAN)	1000036767
	XF4438201	MYLAR INSTRUCTION ASSY SPA	1000048832		XC7488121	ACCINFO SHEET	
		(HC1850, CE8100)			XF6620001	INSERTION FOR INSTRUCTION (XR1355)	1000036113



No.	CODE	NAME	REMARKS
		PACKAGE	,
47	XE9768101	COLOR CARTON MODEL:SC9500 (SC9500: USA)	1000025634
	XF4493001	COLOR CARTON MODEL:SC9500 (SC9500: CAN)	1000031639
	XF0907001	CARTON MODEL:HS9500 (HS9500)	1000026074
	XF3965001	COLOR CARTON MODEL:XR1300 (XR1300)	1000030276
	XF4439001	COLOR CARTON MODEL:HC1850 (HC1850)	1000031131
	XF6621001	COLOR CARTON MODELXR1355 (XR1355)	1000036113
	XG2886001	COLOR CARTON MODEL:FS155 (FS155)	
	XG2894001	COLOR CARTON MODEL:FS101 (FS101)	
	XG0832001	CARTON MODEL:FS100WT (FS100WT)	1000043930
	XG0846001	CARTON MODEL:FS130QC (FS130QC)	
	XG3823001	COLOR CARTON MODEL:CE8100	
		(CE8100)	
	XG1261001	COLOR CARTON MODEL:SC9500	
		(HC3010)	
48	XE6492001	POLYSTYRENE FOAM ASSY V75	
		(FS100WT, FS130QC)	
	XE6535401	POLYSTYRENE FORM ASSY V61	1000031942
		(OTHER)	
49	X60439151	BAG 630X630T	1000051639
51	XC9354020	PAD D	
52	XE5049001	NEEDLE GUARD D	1000024381
53	LA6041001	SECURITY TAG (CE8100)	
54	XD0562120	PRESSER LEVER FIXING SF	
55	XZ5059001	SPACER POLYSTYRENE FOAM PAD	
	XE4890101	NOT RETURN STICKER ENG	1000049325

SPARE PARTS



SPARE PARTS

No.	CODE	NAME	REMARKS
		DRIVER	1
1	XE2396001	BOX SCREW DRIVER 7	
	l	GAUGE	
2	XA9153001	TENSION GAUGE 30	
	XA9154001	TENSION GAUGE 50	
3	XC2277001	PUSH PULL GAUGE	
4	XC2278001	FEED GAUGE	
		GREASE, OIL	
5	XC8385001	MOLYKOTE EM30L	
6	XC8387001	EPNOC AP (N) 0	
7	XC8386001	MOLYKOTE M DISPERSION *	
		(EXCEPT USA)	
8	XC8388001	FBK OIL RO 100	
9	XZ0206051	OILER	
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^{*} USA must purchase in the US. (It's not listed on the TSCA).

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