PARTS CATALOGUE FOR

PROFESSIONAL EMBROIDERY MACHINE

PR600 PR600C

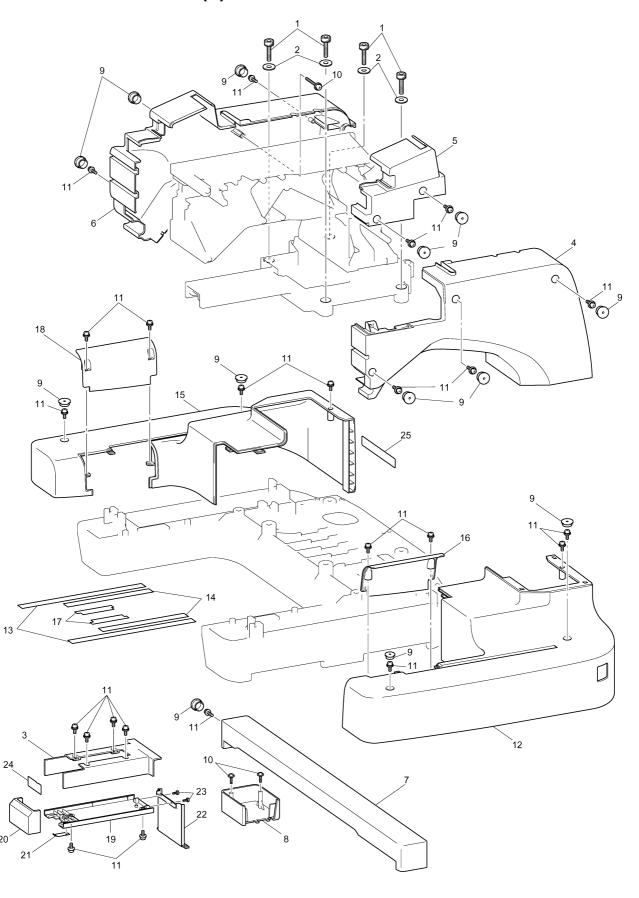
CONTENTS

(1)	PRINCIPAL PARTS2
(2)	UPPER SHAFT MECHANISM4
(3)	NEEDLE BAR MECHANISM 6
(4)	NEEDLE BAR CHANGE MECHANISM 8
(5)	THREAD GUIDE MECHANISM10
(6)	ELECTRONIC PARTS12
(7)	MOTOR UNIT16
(8)	FEED MECHANISM18
(9)	LOWER SHAFT MECHANISM24
(10)	THREAD CUTTING MECHANISM26
(11)	THREAD WIPER MECHANISM28
(12)	UPPER THREAD GUIDE MECHANISM30
(13)	ATTACHMENTS34
(14)	PACKING MATERIALS / PRINTED MATTER36
(15)	ACCESSORY PARTS38

(1) PRINCIPAL PARTS

No.	CODE	NAME	REMARKS
1	018083536	BOLT, SOCKET M8X35	
2	025080236	WASHER, PLAIN M 8	
3	XC5585051	BED COVER TOP	
4	XC5589052	ARM COVER R	
5	XC5590051	ARM COVER R LID	
6	XC5591151	ARM COVER L	060003
7	XC5592051	CARRIAGE COVER	
8	XC5593051	MOTOR COVER	
9	XC5594051	SCREW COVER	
10	087411416	TAPTITE, CUP B M4X14	
11	0A5401006	SCREW, PAN (S/P WASHE) M4X10	
12	XC5581051	BASE COVER R	
13	XC6069051	GROOVE COVER A	
14	XC6070051	GROOVE COVER B	
15	XC5583051	BASE COVER L	
16	XC5582051	BASE COVER R LID	
17	XC6071051	GROOVE COVER C	
18	XC5584051	BASE COVER L LID	
19	XC5587051	BED COVER BOTTOM	
20	XC5588051	HINGED DOOR	
21	X53638151	SPRING	
22	XC6066051	BED COVER LID	
23	X59629051	TAPTITE,BIND B M3X10	
24	XC6552051	OILING CAUTION LABEL	
25	XC6971051	FCC LABEL 2300 (U.S.A., CANADA)	DEL 050109
<u> </u>			
<u> </u>			
<u> </u>			
<u> </u>			
<u> </u>			

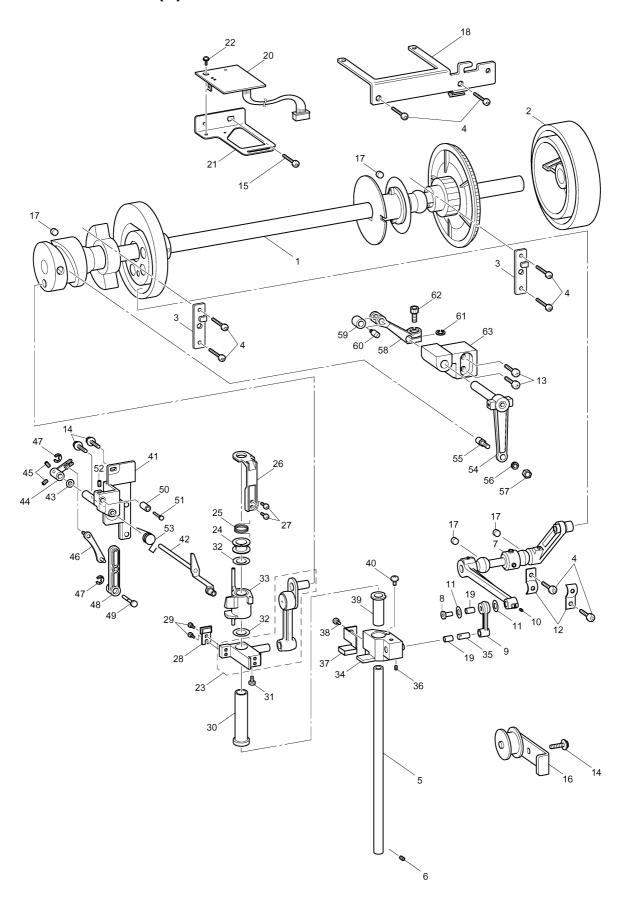
(1) PRINCIPAL PARTS



(2) UPPER SHAFT MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC5595351	UPPER SHAFT ASSEMBLY	050156	45	014300432	SET SCREW, SOCKET (CP) M3X4	
2	XC5597151	PULLEY	050156	46	XC5657051	J LINK ASSY	
3	XC6362051	METAL PRESSER		47	048040346	RETAINING RING, E4	
4	X57908051	TAPTITE,BIND S M4X10		48	XC5661051	J SLIDE LEVER	
5	XC5623051	BASE NEEDLE BAR		49	XC5662051	J SLIDE LEVER SHAFT	
6	014500632	SET SCREW, SOCKET (CP) M5X6		50	XC5663051	J CUSHION	
7	XC5624251	DRIVING SHAFT ASSY, P-FOOT		51	XC5664051	J CUSHION PIN	
8	XC5632251	P-FOOT LEVER SHAFT		52	012300432	SET SCREW, SOCKET (FT) M3X4	
9	XC5633151	CONNECTING ROD, P-FOOT		53	XC5665051	J LEVER SPRING	
10	014400432	SET SCREW, SOCKET (CP) M4X4		54	XC5639051	DRIVING LEVER ASSY, T/TAKE-UP	
11	X50546050	WASHER,THRUST		55	XC5627051	ROLLER SHAFT ASSY	
12	132421051	BUSHING PRESSER		56	028050246	WASHER, SPRING 2-5	
13	060501216	SCREW, BIND M5X12		57	021500103	NUT, 1 M5	
14	0A5401005	SCREW, PAN (S/P WASHE) M4X10		58	XC5645051	DIFFERENTIAL LEVER, T/TAKE-UP	
15	138172051	SCREW,PAN(S/P WASHER)M4X10		59	107550002	ROLLER	
16	XC6784051	TENSION PULLEY ASSY		60	S32575001	THREAD TAKE-UP ROLLER PIN	
17	XC3183051	FELT		61	148782001	SPACER	
18	XC6444051	OIL BOX HOLDER		62	018501232	BOLT, SOCKET M5X12	
19	XZ0207051	LINK FELT,3.3M		63	XC5646051	BEARING, T/TAKE-UP	
20	XC6136051	ASSY:MAIN SHAFT SENSOR					
21	XC5666051	SENSOR HOLDER					
22	052300606	SCREW, PAN (S/P WASHER) M3X6					
23	XC7135051	CRANK ROD SET					
24	XC5616051	J SPRING COLLAR					
25	XC5617051	J SPRING					
26	XC5614051	J BRACKET					
-		SCREW, PAN M3X4					
28	XC5622051	J CUSHION BASE					
-		SCREW, PAN M2.6X3					
		J VERTICAL BUSH					
		SCREW, TRUSS M2.6X3					
		WASHER,THRUST					
33	XC5618001	JUMP BRACKET					
34	XC5635151	P-FOOT VERTICAL BASE					
35	XC5636151	P-FOOT VERTICAL PIN					
-		SET SCREW, SOCKET (CP) M4X4					
37	XC5638051	PRESSER FOOT CUSHION BASE					
		SCREW, BIND M3X5					
		P-FOOT VERTICAL BUSH					
40	008260304	SCREW, TRUSS M2.6X3		<u> </u>			
41	XC5648051	J BASE ASSY					
42	XC5651051	J DRIVING LEVER ASSY					
43	X53027050	WASHER					
44	XC5656051	J DIFFERENTIAL LEVER					

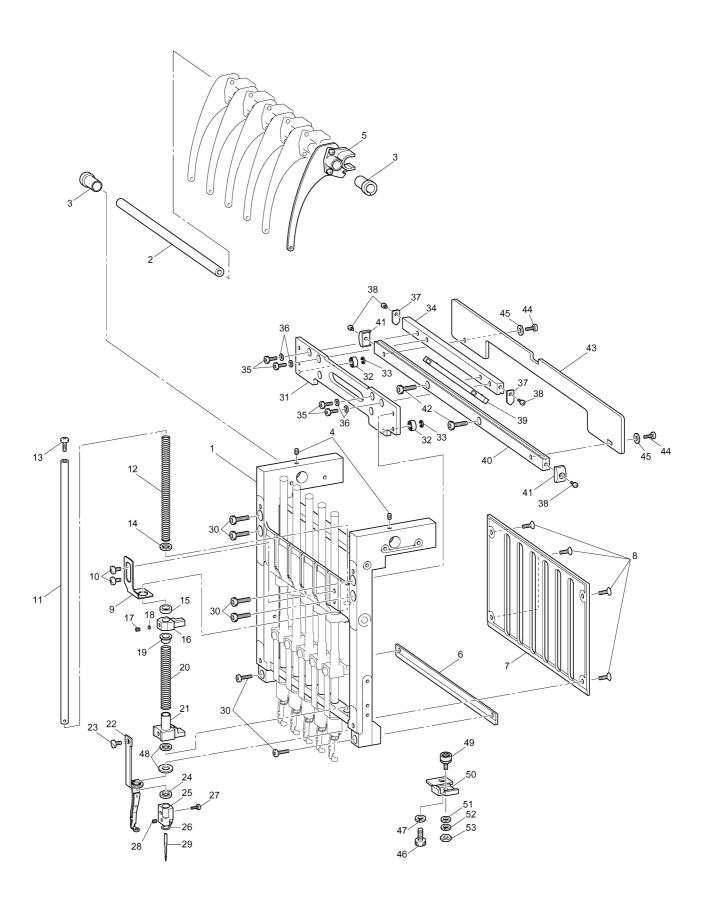
(2) UPPER SHAFT MECHANISM



(3) NEEDLE BAR MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4954051	NEEDLE BAR CASE ASSY		45	025040236	WASHER, PLAIN M 4	
2	XC5671051	THREAD TAKE-UP SHAFT		46	018501632	BOLT, SOCKET M5X16	060139
3	XC5672051	THREAD TAKE-UP BUSH		47	028050246	WASHER, SPRING 2-5	
4	012400432	SET SCREW, SOCKET (FT) M4X4		48	XC7249052	NEEDLE BAR FELT S	
5	XC5673051	THREAD TAKE-UP LEVER ASSY		49	XC7472051	CASE POSITIONING SHAFT ASSY	
6	XC5676051	CASE GUIDE, D		50	XC5702051	CASE POSITIONING PLATE	
7	XC5677051	GUIDE RAIL, NEEDLE BAR		51	025040236	WASHER, PLAIN M 4	
8	004401003	SCREW, FLAT M4X10		52	028040246	WASHER, SPRING 2-4	
9	XC5678051	TOP DEAD CENTER PLATE		53	021400206	NUT, 2 M4	
10	060400616	SCREW, BIND M4X6					
11	XC5679051	NEEDLE BAR					
12	XC5680051	SPRING, NEEDLE BAR					
13	062500816	SCREW, PAN M5X8					
14	118735002	WASHER					
15	S36153100	RUBBER, CUSHION					
16	XC5681051	NEEDLE BAR CLAMP					
17	014680432	SET SCREW, SOCKET SM4.37-40X4					
18	100507050	WASHER					
19	XC5682051	PRESSER FOOT SPRING COLLAR					
20	XC5683051	PRESSER FOOT SPRING					
21	XC5684051	PRESSER FOOT CLAMP					
22	XC5685151	PRESSER FOOT ASSY	050339				
23	XC5688051	SCREW, P/F					
24	XC5689051	PRESSER FOOT CUSHION					
25	XC5690051	THREAD GUIDE, NEEDLE BAR					
26	XC7020051	THREAD GUIDE					
27	XC7021052	SCREW SM 2.38					
28	016300436	SET SCREW, SOCKET (CN) M3X4					
29	XC5691011	NEEDLE HAX130 EBBR					
30	018401632	BOLT, SOCKET M4X16					
31	XC5693051	CASE BRACKET ASSY					
32	070694009	BALL BEARING, RADIAL 694					
33	048030346	RETAINING RING, E3					
34	XC5696051	CASE GUIDE, US					
35	018400832	BOLT, SOCKET M4X8					
36	XC7406051	WASHER					
37	XC5697051	SLIDE ROLLER STOPPER					
38	062300416	SCREW, PAN M3X4					
39	XC5698051	SLIDE ROLLER					
40	XC5699051	CASE GUIDE, UL					
41	XC5700051	CASE GUIDE COVER, UL					
42	018401232	BOLT, SOCKET M4X12	050229				
43	XC5701051	THREAD TAKE-UP GUIDE					
44	062400816	SCREW, PAN M4X8					

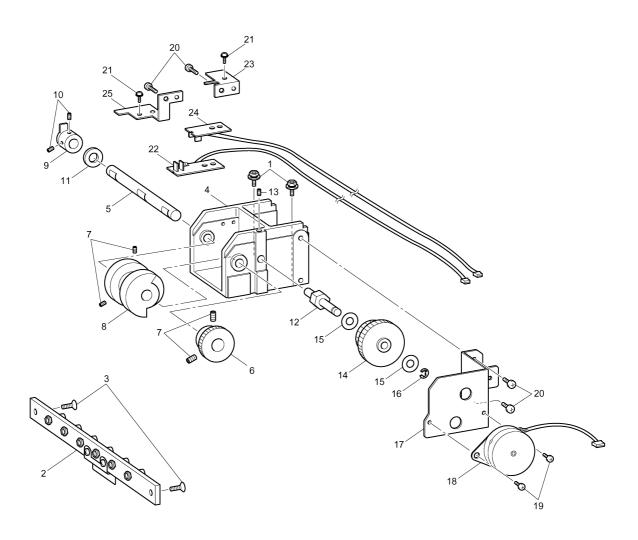
(3) NEEDLE BAR MECHANISM



(4) NEEDLE BAR CHANGE MECHANISM

No.	CODE	NAME	REMARKS
1	XC7323051	BOLT.(S/P WASHER)M5X16	
2	XC5717051	CHANGE ROLLER BASE ASSY	
3	004401003	SCREW, FLAT M4X10	
4	XC5705051	CHANGE BOX ASSY	
5	XC5708051	CHANGE CAM SHAFT	
6	XC5709051	CHANGE GEAR	
7	014500632	SET SCREW, SOCKET (CP) M5X6	
8	XC5710051	CHANGE CAM	
9	XC5711051	C STOP POSITION DOG	
10	014400432	SET SCREW, SOCKET (CP) M4X4	
11	X51383050	WASHER,THRUST	
12	XC5712051	DIFFERENTIAL GEAR SHAFT	
13	012400432	SET SCREW, SOCKET (FT) M4X4	
14	XC5713051	C DIFFERENTIAL GEAR	
15	025060235	WASHER, PLAIN M 6	
16	048040346	RETAINING RING, E4	
17	XC5714051	CHANGE MOTOR BASE	
18	XC6185051	ASSY: INDEX MOTOR	
19	062300416	SCREW, PAN M3X4	
20	060400616	SCREW, BIND M4X6	
21	052300606	SCREW, PAN (S/P WASHER) M3X6	
22	XC6140051	ASSY:INDEX SENSOR	
23	XC5715051	C SENSOR BRACKET	
24	XC6143051	ASSY: COLOR CHANGE SENSOR	
25	XC5716051	C SENSOR BRACKET LOWER	
			<u> </u>
			<u> </u>
			<u> </u>

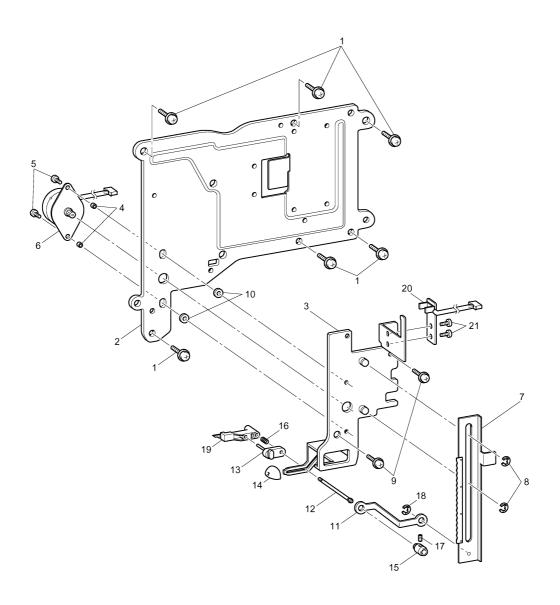
(4) NEEDLE BAR CHANGE MECHANISM



(5) THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS
1	X57908051	TAPTITE,BIND S M4X10	
2	XC5723151	THREAD GUIDE BASE	050167
3	XC5724151	BASE PLATE ASSY	050167
4	XC5727151	SPACER	
5	062300616	SCREW, PAN M3X6	
6	XC6188051	ASSY: TH MOTOR	
7	XC6507051	RACK ASSY	
8	048040346	RETAINING RING, E4	
9	0A5400806	SCREW, PAN (S/P WASHER) M4X8	
10	025040133	WASHER, PLAIN S 4	
11	XC5730051	HOOK HOLDER LINK	
12	XC5739151	HOOK HOLDER AXIS B	
13	XC6510051	SET COLLAR ASSY	
14	XC5740051	CAP	
15	XC6076151	BUSH	
16	XC7375051	HOOK HOLDER SPRING	
17	014300332	SET SCREW, SOCKET (CP) M3X3	
18	048030346	RETAINING RING, E3	
19	XC5732051	HOOK HOLDER ASSY	
20	XC6158051	ASSY: NEEDLE TH SENSOR	
21	052300606	SCREW, PAN (S/P WASHER) M3X6	

(5) THREAD GUIDE MECHANISM

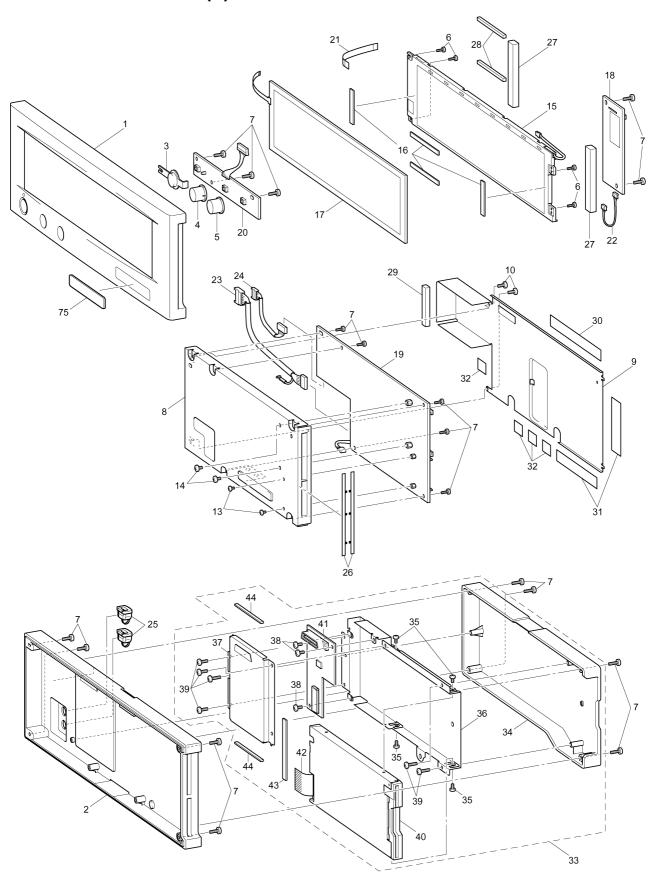


(6) ELECTRONIC PARTS

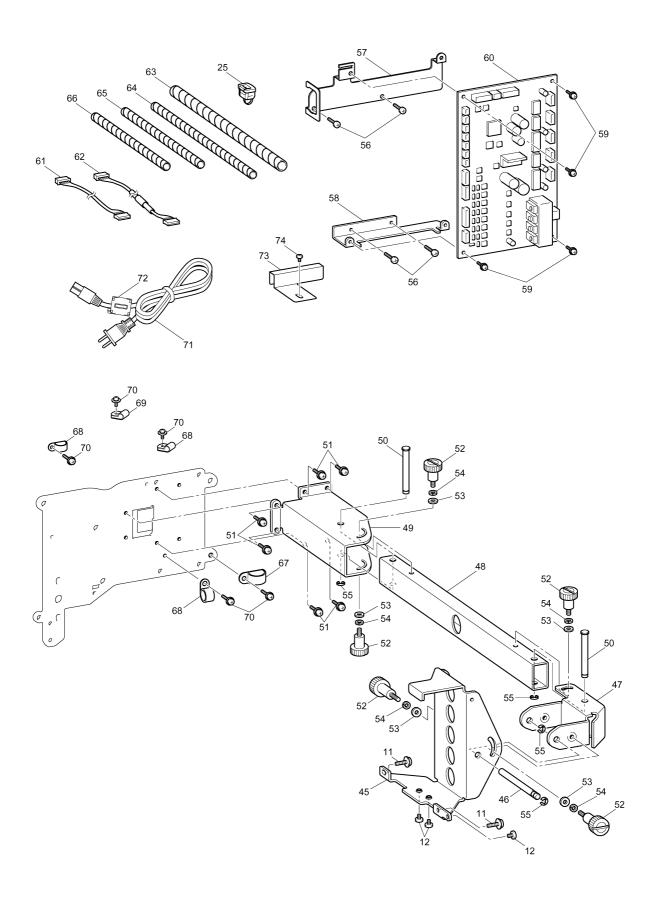
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC5741052	OPERATION PANEL A		44	XC6575051	GASKET E	
2	XC5742051	OPERATION PANEL B		45	XC5746151	OPERATION PANEL HOLDER A	
3	XC5743052	SS BUTTON		46	XC5747051	OPERATION PANEL HOLDER SHAFT	
4	XC5744052	OPERATION BUTTON		47	XC5748151	OPERATION PANEL LEVER A	
5	XC5642052	THREAD CUT BUTTON		48	XC5749151	OPERATION PANEL LEVER B	
6	085200815	TAPTITE, BIND P M2X8		49	XC5750151	OPERATION PANEL LEVER C	
7	X59629051	TAPTITE,BIND B M3X10		50	XC5751051	OPERATION PANEL LEVER SHAFT	
8	XC5752051	BOARD CASE A		51	0A5400806	SCREW, PAN (S/P WASHER) M4X8	
9	XC5753051	BOARD CASE B		52	XC5553051	THUMB BOLT M4 L	
10	060300616	SCREW, BIND M3X6		53	026040236	WASHER, PLAIN M 4	
11	087411416	TAPTITE, CUP B M4X14		54	028040246	WASHER, SPRING 2-4	
12	060400416	SCREW, BIND M4X4		55	048060346	RETAINING RING, E6	
13	XA1387051	SCREW		56	X57908051	TAPTITE,BIND S M4X10	
14	XC6055051	SCREW, BIND M3X3	050022	57	XC5756051	BOARD HOLDER U	
15	XC7400051	SUPPLY ASSY:LCD		58	XC5757051	BOARD HOLDER D	
	XC7401051	SUPPLY ASSY:LCD US (U.S.A.)		59	052300606	SCREW, PAN (S/P WASHER) M3X6	
16	XA6039051	FRONT COVER SPACER B	050262	60	XC7396051	SUPPLY ASSY:MAIN PCB	
17	XC7399051	SUPPLY ASSY:TOUCH PANEL		61	XC6197051	LEAD WIRE ASSY:PANEL B	
18	XC7403051	SUPPLY ASSY:INVERTER		62	XC6198051	LEAD WIRE ASSY:HEAD	
19	XC7394051	SUPPLY ASSY:PANEL PCB B		63	XC5069051	SPIRAL TUBE A	
20	XC7404051	SUPPLY ASSY:SW PCB		64	XC5073051	SPIRAL TUBE B	
21	XC6193051	FFC:SML2CD-LCD		65	XC5078051	SPIRAL TUBE C	
22	XC6195051	LEAD WIRE ASSY: INVERTER		66	XC6407051	SPIRAL TUBE D	
23	XC6196051	LEAD WIRE ASSY:PANEL A		67	XZ0201051	CORD CLAMP:WL-5/8	
24	XC6200051	LEAD WIRE ASSY:USB A		68	XC5243051	CORD CLAMP:NK-5N	
25	XC7233051	CORD BUSHING 5P-4		69	S10243000	CORD HOLDER, NK-3N	
26	XC6570051	CARBON BRUSH		70	0A5401005	SCREW, PAN (S/P WASHE) M4X10	
27	XC6571051	GASKET A		71	XC6579051	POWER SUPPLY CORD:CSA-CORE	
28	XC6572051	GASKET B				(U.S.A., CANADA)	
29	XC6573051	GASKET C			XC6580051	POWER SUPPLY CORD:CEE-CORE	
30	XC6576051	COPPER FOIL TAPE A			XC6581051	POWER SUPPLY CORD:BS-CORE	
31	XC6577051	COPPER FOIL TAPE B				(U.K.)	
32	XC6578051	COPPER FOIL TAPE C			XC9560051	POWER SUPPLY CORD:SAA-LF	040186
33	XC6065051	FD ASSY				(AUSTRALIA)	
34	XC5745051	FD COVER		72	UT7036000	CORE E04SR301334	
35	060260316	SCREW, BIND M2.6X3		73	XC5157051	PROTECT SHEET	
36	XC5754051	FD CASE A		74	060400516	SCREW, BIND M4X5	
37	XC5755051	FD CASE B		75	XC6166001	PR-600 BADGE	
38	060300616	SCREW, BIND M3X6					
39	136681051	TAPTITE, BIND B M3X8					
40	XA9639051	FDD:FD-05HG-5661					
41	XC6126051	ASSY:FD PCB					
42	XC6194051	FFC:SML2CD-FDD					
43	XC6574051	GASKET D					
							•

- 13 -

(6) ELECTRONIC PARTS



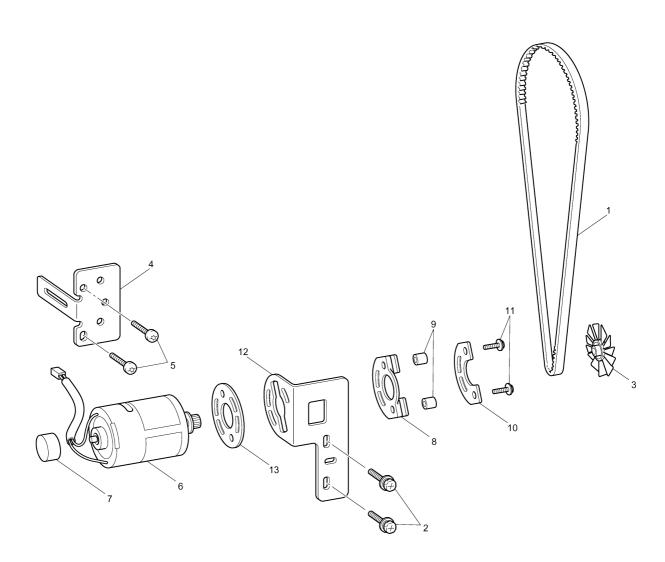
(6) ELECTRONIC PARTS



(7) MOTOR UNIT

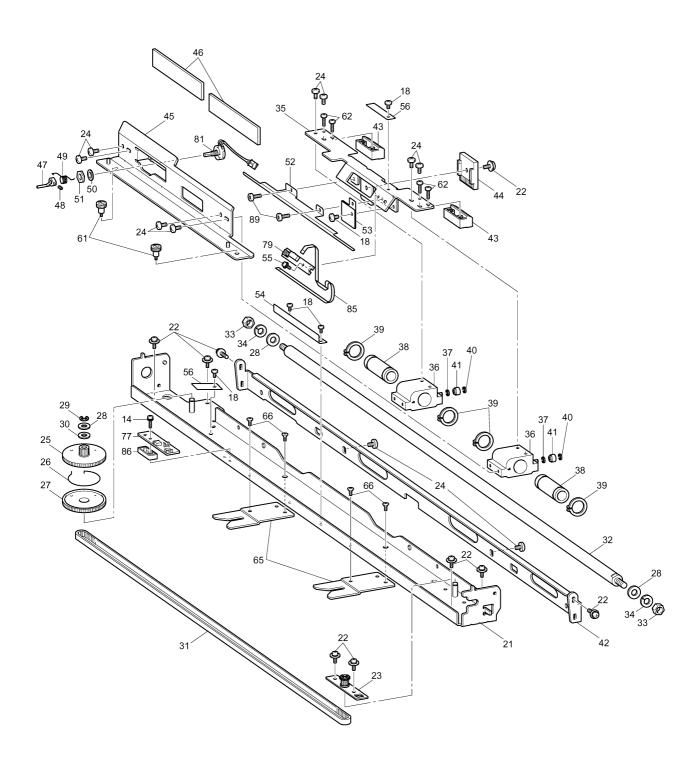
No.	CODE	NAME	REMARKS
1	XA9644050		
2	XA5901051		
3	XA9652150		
4	XC5764051	MOTOR HOLDER BASE	
5	X57908051	TAPTITE,BIND S M4X10	
6		ASSY: MAIN MOTOR	
7	XC6481051		
8	XA9649050	FENDER RUBBER	
9	XC0443051		
10		MOTOR SPACER PRESSER	
11		SCREW, PAN (S/P WASHER) M4X16	
		MOTOR HOLDER	
		MOTOR HOLDER SPACER	

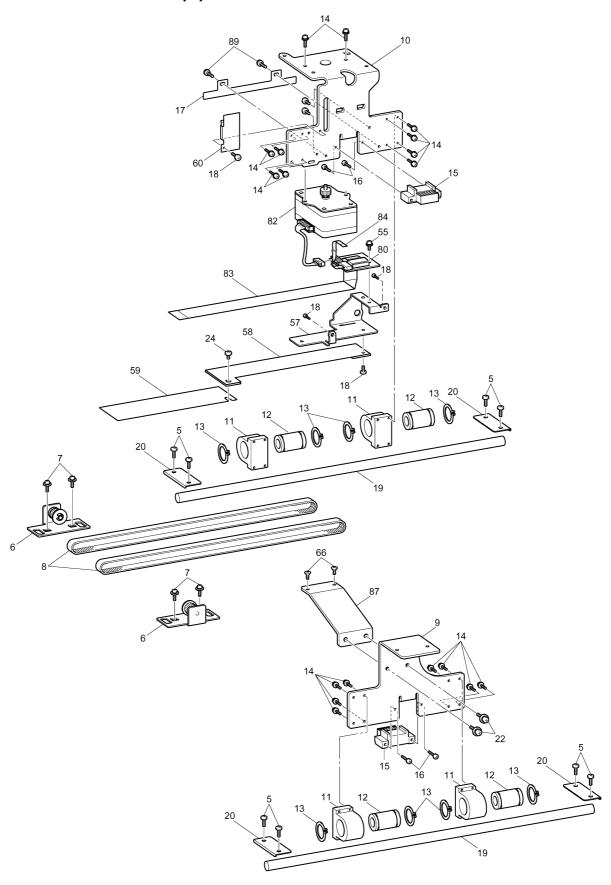
(7) MOTOR UNIT

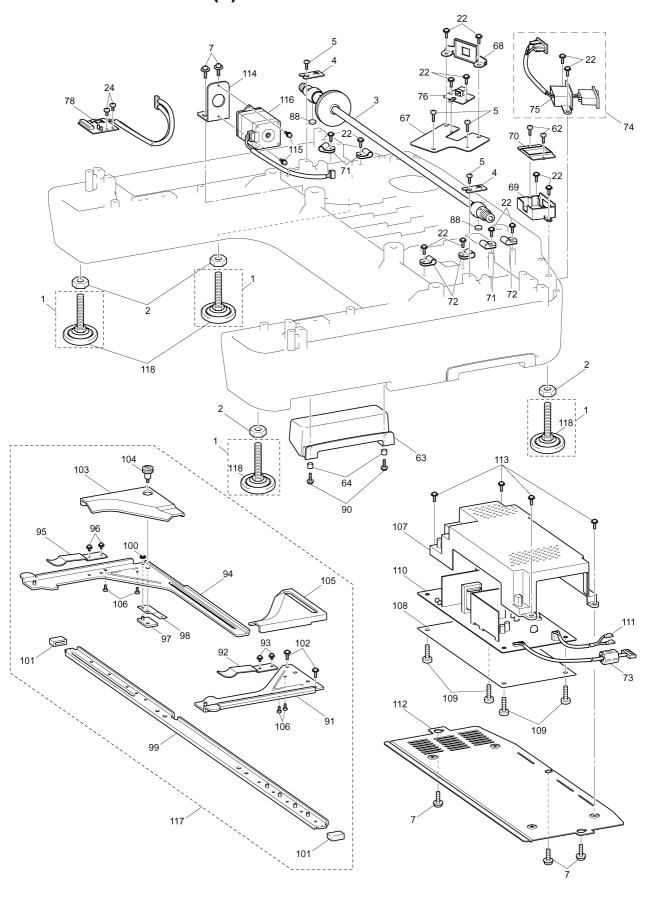


2 02 3 X0 4 X3 5 X3 6 X0 7 00 8 X0 9 X0 10 X0 11 X0 12 X0 13 04 14 00 15 X0 16 08 17 X0 18 00 19 X0	021080206 (C5767151 (S52478051 (S57908051 (C5771051 0A5401006 (C5775051 (C5776051 (C5779051 (C5780001 048190142 0A4301006 (C5781051 085301217 (C5782051	Y DRIVING SHAFT ASSY BUSHING PRESSER TAPTITE,BIND S M4X10 Y TENSION PLATE SET SCREW, PAN (S/P WASHE) M4X10 T BELT B60S3M579 Y CARRIAGE R Y CARRIAGE R Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12	050168	46 47 48 49 50 51 52 53 54 55 56	XC6220001 XC5801051 012300632 XC5802051 025060136 X52569001 XC5803051 XC5804051 XC5805051 052300606	WASHER, PLAIN S 6	
3 X0 4 X3 5 X3 6 X0 7 0 8 X0 9 X0 10 X0 11 X0 12 X0 14 0 15 X0 16 0 17 X0 18 0 19 X0	(C5767151 (S52478051 (S57908051 (C5771051 (A5401006 (C5775051 (C5776051 (C5779051 (C5780001 (A4301006 (C5781051 (C5781051 (C5782051	Y DRIVING SHAFT ASSY BUSHING PRESSER TAPTITE,BIND S M4X10 Y TENSION PLATE SET SCREW, PAN (S/P WASHE) M4X10 T BELT B60S3M579 Y CARRIAGE R Y CARRIAGE R Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		47 48 49 50 51 52 53 54 55 56	XC5801051 012300632 XC5802051 025060136 X52569001 XC5803051 XC5804051 XC5805051 052300606	HOOP LEVER SET SCREW, SOCKET (FT) M3X6 SPRING WASHER, PLAIN S 6 NUT X SENSOR DOG X CABLE FIXING SHEET A X CABLE FIXING SHEET B	
4 Xi 5 Xi 6 Xi 7 0/ 8 Xi 9 Xi 10 Xi 11 Xi 12 Xi 13 0/ 14 0/ 15 Xi 16 0i 17 Xi 18 0i 19 Xi	(C5778001 (C5778001 (C5777051 (C5775051 (C5776051 (C5777051 (C5779051 (C5780001 048190142 0A4301006 (C5781051 085301217 (C5782051	BUSHING PRESSER TAPTITE,BIND S M4X10 Y TENSION PLATE SET SCREW, PAN (S/P WASHE) M4X10 T BELT B60S3M579 Y CARRIAGE R Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		48 49 50 51 52 53 54 55 56	012300632 XC5802051 025060136 X52569001 XC5803051 XC5804051 XC5805051 052300606	SET SCREW, SOCKET (FT) M3X6 SPRING WASHER, PLAIN S 6 NUT X SENSOR DOG X CABLE FIXING SHEET A X CABLE FIXING SHEET B	
5 X3 6 X0 7 0,7 8 X0 9 X0 10 X0 11 X0 12 X0 13 0,4 14 0,7 15 X0 16 0,8 17 X0 18 0,0 19 X0	(C577908051 (C5771051 (C5775051 (C5776051 (C5776051 (C5779051 (C5780001 (C5780001 (C5781051 (C5781051 (C5782051	TAPTITE,BIND S M4X10 Y TENSION PLATE SET SCREW, PAN (S/P WASHE) M4X10 T BELT B60S3M579 Y CARRIAGE R Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		49 50 51 52 53 54 55 56	XC5802051 025060136 X52569001 XC5803051 XC5804051 XC5805051 052300606	SPRING WASHER, PLAIN S 6 NUT X SENSOR DOG X CABLE FIXING SHEET A X CABLE FIXING SHEET B	
6 X0 7 0/ 8 X0 9 X0 10 X0 11 X0 12 X0 13 04 14 0/ 15 X0 16 08 17 X0 18 06 19 X0	(C5771051 0A5401006 (C5775051 (C5776051 (C5777051 (C5779051 (C5780001 048190142 0A4301006 (C5781051 085301217 (C5782051	Y TENSION PLATE SET SCREW, PAN (S/P WASHE) M4X10 T BELT B60S3M579 Y CARRIAGE R Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		50 51 52 53 54 55 56	025060136 X52569001 XC5803051 XC5804051 XC5805051 052300606	WASHER, PLAIN S 6 NUT X SENSOR DOG X CABLE FIXING SHEET A X CABLE FIXING SHEET B	
7 0,/8 X0 9 X0 10 X0 11 X0 12 X0 13 0,4 14 0,7 15 X0 16 0,6 17 X0 18 0,6 19 X0	0A5401006 (C5775051 (C5776051 (C5777051 (C5779051 (C5780001 048190142 0A4301006 (C5781051 085301217 (C5782051	SCREW, PAN (S/P WASHE) M4X10 T BELT B60S3M579 Y CARRIAGE R Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		51 52 53 54 55 56	X52569001 XC5803051 XC5804051 XC5805051 052300606	NUT X SENSOR DOG X CABLE FIXING SHEET A X CABLE FIXING SHEET B	
8 X0 9 X0 10 X0 11 X0 12 X0 13 0 14 0 15 X0 16 0 17 X0 18 0 19 X0	(C5775051 (C5776051 (C5777051 (C5779051 (C5780001 048190142 0A4301006 (C5781051 085301217 (C5782051	T BELT B60S3M579 Y CARRIAGE R Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		52 53 54 55 56	XC5803051 XC5804051 XC5805051 052300606	X SENSOR DOG X CABLE FIXING SHEET A X CABLE FIXING SHEET B	
9 X0 10 X0 11 X0 12 X0 13 04 14 04 15 X0 16 08 17 X0 18 06 19 X0	(C5776051 (C5777051 (C5779051 (C5780001 048190142 0A4301006 (C5781051 085301217 (C5782051	Y CARRIAGE R Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		53 54 55 56	XC5804051 XC5805051 052300606	X CABLE FIXING SHEET A X CABLE FIXING SHEET B	
10 X(11 X(12 X(13 04 14 0/ 15 X(16 08 17 X(18 06 19 X((C5777051 (C5779051 (C5780001 048190142 0A4301006 (C5781051 085301217 (C5782051	Y CARRIAGE L BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		54 55 56	XC5805051 052300606	X CABLE FIXING SHEET B	
11 X0 12 X0 13 04 14 0, 15 X0 16 08 17 X0 18 00 19 X0	(C5779051 (C5780001 048190142 0A4301006 (C5781051 085301217 (C5782051	BEARING CASE Y BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		55 56	052300606		
12 X(13 04 14 0/ 15 X(16 08 17 X(18 06 19 X(C5780001 048190142 0A4301006 C5781051 085301217 CC5782051	BEARING 10 ,LINER RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		56		SCREW, PAN (S/P WASHER) M3X6	İ
13 04 14 07 15 X0 16 08 17 X0 18 06 19 X0	048190142 0A4301006 (C5781051 085301217 (C5782051	RETAINING RING, EXTERNAL C19 SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12			XC5806051		4
14 07 15 X0 16 08 17 X0 18 06 19 X0	0A4301006 (C5781051 085301217 (C5782051	SCREW, PAN (S/P WASHE) M3X10 Y BELT PRESSER TAPTITE, BIND P M3X12		57		X CABLE FIXING SHEET C	
15 X0 16 08 17 X0 18 06 19 X0	(C5781051 085301217 (C5782051	Y BELT PRESSER TAPTITE, BIND P M3X12			XC5807051	PCB SET PLATE	
16 08 17 X0 18 06 19 X0	085301217 (C5782051	TAPTITE, BIND P M3X12		58	XC5808051	Y CABLE PROTECTION SHEET A	
17 X0 18 00 19 X0	(C5782051		. —	59	XC6121051	Y CABLE PROTECTION SHEET B	
18 06 19 X		V 0511005 500		60	XC5809051	CODE GRIP	
19 X	060300416	Y SENSOR DOG		61	XC5817051	SCREW, KNOB M4S	
		SCREW, BIND M3X4		62	085311415	TAPTITE,BIND B M3X14	060207
20 X	C5783051	Y GUIDE SHAFT		63	XC5834051	HANDLE	
	C5784051	FIXED Y SHAFT PLATE		64	XC5835051	BUSH 4X4	
21 X	C5785051	FEED FRAME ASSY		65	XC5836051	CAP CONNECTION	
22 0	A5400806	SCREW, PAN (S/P WASHER) M4X8		66	061300616	SCREW, FLAT M3X6	
23 X	(A9657051	TENSION PULLEY ASSY		67	XC5838051	USB PCB HOLDER	
24 06	060400616	SCREW, BIND M4X6		68	XC5837052	USB PCB COVER	
25 X	C3227001	Y DRIVING GEAR PULLEY A		69	XC5839051	INLET COVER	
26 X	C3194051	SPRING FOR GEAR		70	XC6072051	INLET COVER LID	
27 X	C3192001	Y DRIVING GEAR PULLEY B		71	XA8837051	CORD CLAMP	
28 XI	(E0863051	WASHER, M6	060060	72	XA7678051	CORD CRAMP	
29 04	048040346	RETAINING RING, E4		73	XC6569051	FERRITE CORE:E04SR200935A	
30 X	K53838051	WASHER		74	XC6201051	ASSY: POWER SW (U.S.A., CANADA)	
31 X	C5788051	T BELT B60S796			XC5644051	ASSY:POWER SW EC	
32 X	C5789051	X GUIDE SHAFT		75	XC5840052	SWITCH HOLDER	
33 02	021060206	NUT, 2 M6		76	XC6174051	ASSY: USB PCB	
34 02	028060246	WASHER, SPRING 2-6		77	XC6146051	ASSY: X AREA SENSOR	
35 X	C5790051	X CARRIAGE B		78	XC6148051	ASSY: Y AREA SENSOR	
36 X	C5792051	BEARING CASE X ASSY		79	XC6169051	ASSY: HOOP PCB	
37 04	048040343	RETAINING RING, E4	050307	80	XC6171051	ASSY: CONNECT PCB	
38 X	(C6222001	BEARING 12 LINER		81	XC6177051	ASSY: HOOP SENSOR	
39 04	048210142	RETAINING RING, EXTERNAL C21		82	XC6182051	ASSY: X MOTOR	
40 04	048040343	RETAINING RING, E4	050307	83	XC6189051	FFC:SML2CD-Y	
41 X	C5796051	X ROLLER		84	XC6190051	FFC:SML2CD-C	
42 X	C6221051	X FEED FRAME B		85	XC6191051	FFC:SML2CD-X	
43 X	C6218051	Y FRAME SPACER		86	XC6219051	X FRAME SPACER	
44 X		X BELT PRESSER		107	XC6500051		1

No.	CODE	NAME	REMARKS
88	XC3183051	FELT	
89	018300532	BOLT, SOCKET M3X5	
90	XC7077051	SCREW 3X10	
91	XC5819051	TUBULAR ROUND ARM R ASSY	
92	XC7076051	SPRING,PLATE	
93	XC7644051	SCREW, PAM (S/P WASHER) M3X5	
94	XC5823051	TUBULAR ROUND ARM L ASSY	
95	XC7076051	SPRING,PLATE	
96	XC7644051	SCREW, PAM (S/P WASHER) M3X5	
97	XC5827051	GUIDE PLATE ASSY	
98	XC5826051	SPRING PLATE	
99	XC5813051	HOOP STAY ASSY	
100	048030346	RETAINING RING, E3	
101	XC5816051	RUBBER	
102	0A5400806	SCREW, PAN (S/P WASHER) M4X8	
103	XC5841051	TUBULAR ARM COVER L	
104	XC5553051	THUMB BOLT M4 L	
105	XC5842051	TUBULAR ARM COVER R	
106	136681051	TAPTITE, BIND B M3X8	
107	XC5832251	POWER UNIT COVER	050274
108	XC5833051	INSULATION PLATE	
109	085311415	TAPTITE,BIND B M3X14	060207
110	XC7616051	SUPPLY ASSY:POWER PCB 100	
		(U.S.A., CANADA)	
	XC7398051	SUPPLY ASSY:POWER PCB 200	
111	XC6209051	LEAD WIRE ASSY:POWER	
112	XC5831051	POWER UNIT STAY	
113	0A5401206	SCREW, PAN (S/P WASHE) M4X12	
114	XC5810051	Y MOTOR STAY	
115	0A4300605	SCREW, PAN (S/P WASHER) M3X6	
116	XC6183051	ASSY: Y MOTOR	
117	XD0637051	TUBULAR ROUND ARM SUPPLY ASSY	ADD
118	XD0752051	RUBBER CUSHION	ADD



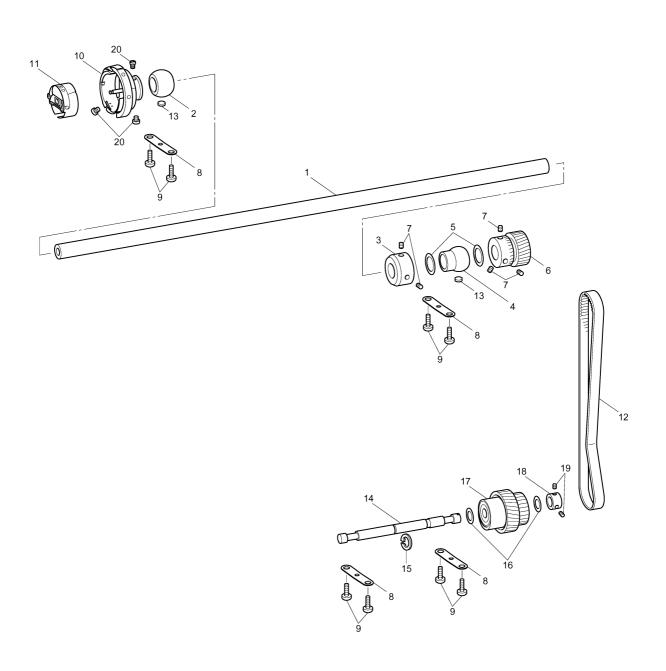




(9) LOWER SHAFT MECHANISM

No.	CODE	NAME	REMARKS
1	XC5843051	LOWER SHAFT	
2	XC5630051	LOWER SHAFT METAL ,F	
3	XA0840051	COLLAR	
4	XC5845051	LOWER SHAFT METAL ,R	
5	XA0835050	WASHER. THURST 7.24	
6	XA0841051	LOWER SHAFT GEAR	
7	014060632	SET SCREW, SOCKET (CP) M6X6	
8	X57943051	BUSHING PRESSER	
9	X57908051	TAPTITE,BIND S M4X10	
10	XC6924001	ROTARY HOOK,DB1-ATR(1QB)	
11	XC7206001	BOBBIN CASE ASSY	
12	XC5846051	T BELT-S5M-525	
13	XC3183051	FELT	
14	XC5847051	IDLE PULLEY SHAFT	
15	048070346	RETAINING RING, E7	
16	X51383050	WASHER,THRUST	
17	XC1268050	IDLE PULLEY	
18	137768151	SET SCREW COLLAR	
19	014400432	SET SCREW, SOCKET (CP) M4X4	
20	XC7271001	HOOK SET SCREW4.46	

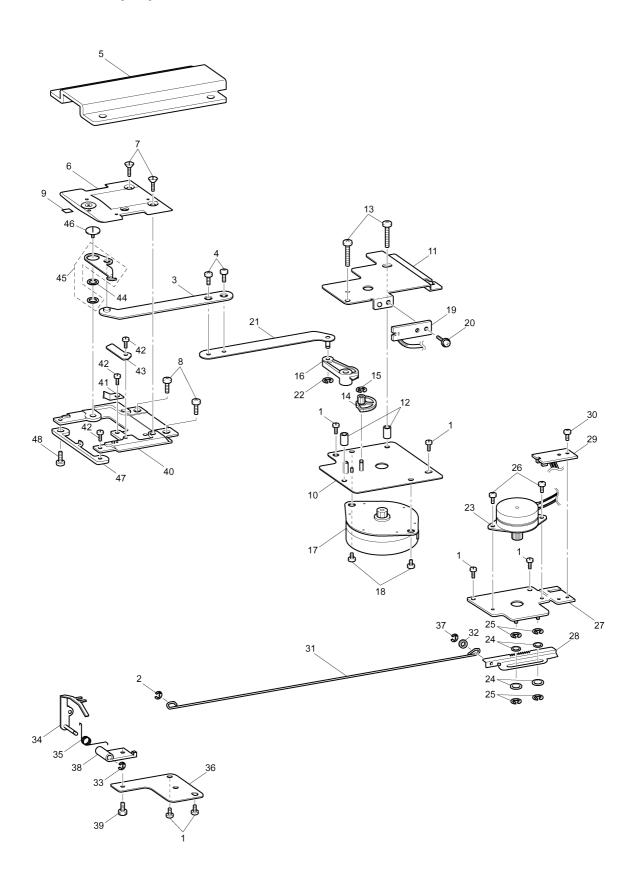
(9) LOWER SHAFT MECHANISM



(10) THREAD CUTTING MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	060400616	SCREW, BIND M4X6		45	XC6908151	MOVABLE KNIFE SUPPLY ASSY	060201
2	048020346	RETAINING RING, E2		46	S32475001	SCREW, M4	
3	XC5871051	CUTTER LINK ASSY		47	XC5879051	ROTARY HOOK STOPPER	
4	060300416	SCREW, BIND M3X4		48	018300636	BOLT, SOCKET M3X6	
5	XC5874051	BED COVER					
6	XC5875051	NEEDLE PLATE					
7	XC6404051	SCREW,FLAT M4					
8	062400816	SCREW, PAN M4X8					
9	XC5984051	FELT					
10	XC5858051	CT MOTOR BRACKET ASSY					
11	XC5863051	CUTTER BRACKET					
12	XC5864051	COLLAR					
13	000401605	SCREW, BIND M4X16					
14	XC5865051	INITIAL GEAR					
15	048020346	RETAINING RING, E2					
16	XC5866051	LEVER GEAR					
17	XC6184051	ASSY: TH CUTTER MOTOR					
18	060300416	SCREW, BIND M3X4					
19	XC6152051	ASSY: TH CUTTER SENSOR					
20	052300606	SCREW, PAN (S/P WASHER) M3X6					
21	XC5868051	LEVER LINK ASSY					
22	048040346	RETAINING RING, E4					
23	XC6187051	ASSY: PICKER MOTOR					
24	026030136	WASHER, PLAIN S 3					
25	048020346	RETAINING RING, E2					
26	060300416	SCREW, BIND M3X4					
27	XC5510051	PK MOTOR BRACKET ASSY					
28	XC5513151	RACK ASSY					
29	XC6161051	ASSY: PICKER SENSOR					
30	052300606	SCREW, PAN (S/P WASHER) M3X6					
	XC5856051						
32	026030136	WASHER, PLAIN S 3					
33	048020346	RETAINING RING, E2					
34	XC5849151	PICKER ASSY					
35	XC5853051	PICKER SPRING					
36	XC5854051	PICKER BRACKET					
37	048020343	RETAINING RING, E2	050313				
38		PICKER HOLDER					
39	018300532	BOLT, SOCKET M3X5					
40	XC5876051	NEEDLE PLATE BASE ASSY					
41	XC6230051	THREAD HOLDING PLATE					
42	XC5881051	SCREW					
43	XC5882001	FIXED KNIFE					
44	S32476001	COLLAR, M-KNIFE					
	302113001			ш		l	<u>I</u>

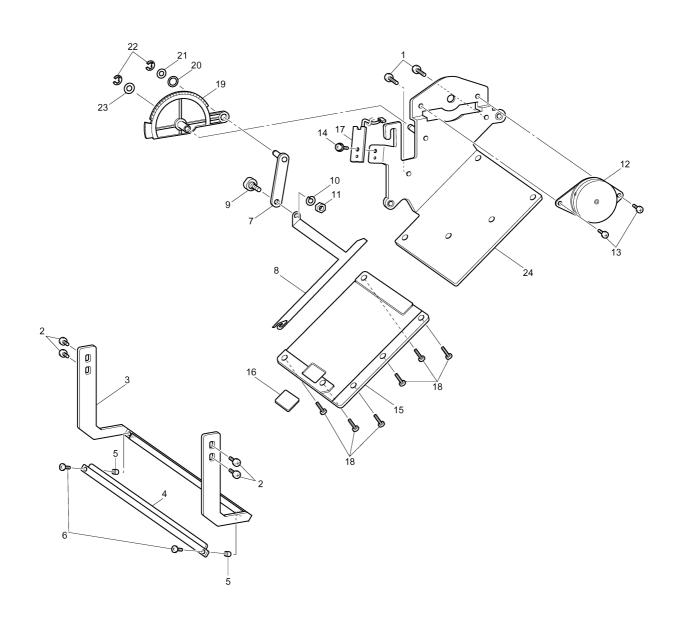
(10) THREAD CUTTING MECHANISM



(11) THREAD WIPER MECHANISM

No.	CODE	NAME	REMARKS
1	X57908051	TAPTITE,BIND S M4X10	
2	060400616	SCREW, BIND M4X6	
3	XC5896051	THREAD PRESSER BASE ASSY	
4	XC5899051	THREAD PRESSER COVER ASSY	
5	XC5902051	THREAD PRESSER SPACER	
6	S46404001	SCREW, PAN M3X7	
7	XC5888051	WIPER LINK ASSY	
8	XC5891151	WIPER HOOK	
9	XC5892051	WIPER SHOULDER SCREW	
10	028040246	WASHER, SPRING 2-4	
11	021400305	NUT, 3 M4	
12	XC6186051	ASSY: WIPER MOTOR	
13	062300416	SCREW, PAN M3X4	
14	052300606	SCREW, PAN (S/P WASHER) M3X6	
15	XC5893151	WIPER GUIDE	
16	XC5894051	WIPER CUSHION	
17	XC6155051	ASSY: WIPER SENSOR	
18	062300616	SCREW, PAN M3X6	
19	XC5887151	WIPER LEVER	
20	X53838051	WASHER	
21	025050236	WASHER, PLAIN M 5	
22	048040346	RETAINING RING, E4	
23	025060235	WASHER, PLAIN M 6	
24	XC5884051	WIPER BASE ASSY	

(11) THREAD WIPER MECHANISM

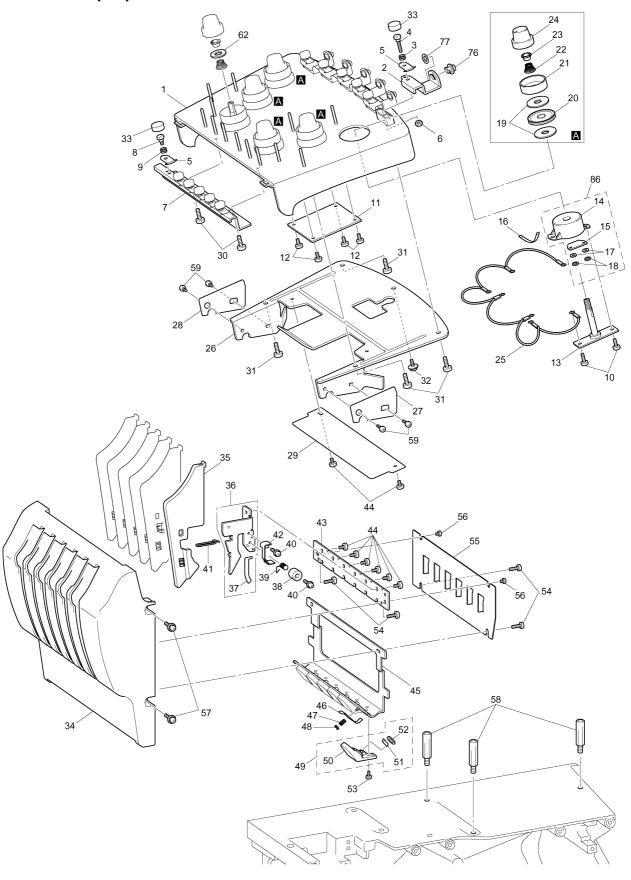


(12) UPPER THREAD GUIDE MECHANISM

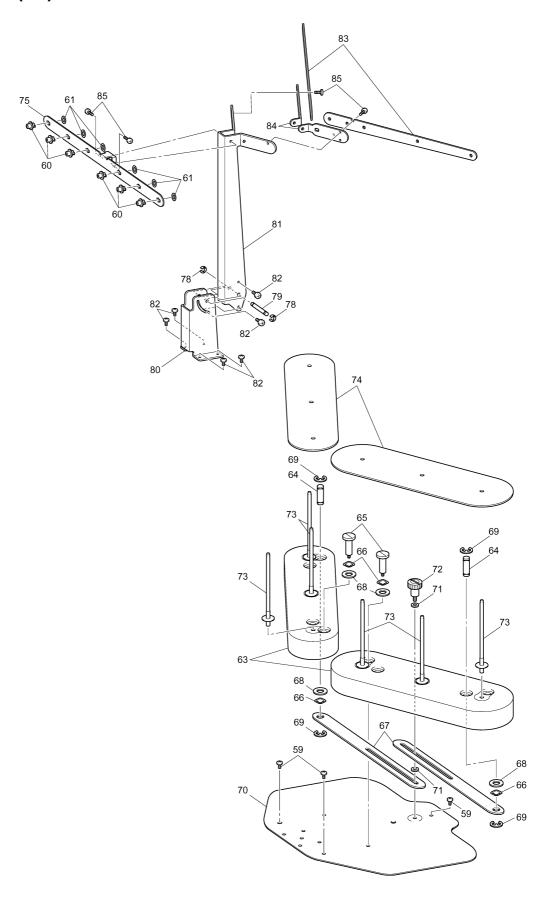
	VC6250151					
2	AC6330131	TENSION BASE ASSY	45	XC5931051	THREAD HOLDER BASE	
	XC5905051	UPPER THREAD EYELET BASE	46	XC5947051	NEEDLE THREAD PRESSER PLATE	
3)	XC6231051	THREAD GUIDE COMPRESSION	47	XC5962051	SPRING	
4)	XC5909051	THREAD GUIDE TENSION SCREW	48	048015346	RETAINING RING, E1.5	
5)	XC5907051	THREAD GUIDE TENSION PLATE	49	XC5967051	CUTTER COVER ASSY	
6	021300205	NUT, 2 M3	50	XC5972051	CUTTER COVER	
7	XC5908051	INNER THREAD EYELET BASE	51	X80321001	NT LOWER THREAD CUTTER	
8	XC5906051	THREAD GUIDE TENSION AXIS	52	138384051	RETAINING RING,CS5	
9)	XZ0198051	BOBBIN WINDER COMPRESSION	53	0A5300606	SCREW, PAN (S/P WASHER) M3X6	
10	136681051	TAPTITE, BIND B M3X8	54	085311016	TAPTITE, BIND B M3X10	
11)	XC6164051	ASSY: HEAD PCB	55	XC5934051	THREAD GUIDE BACK COVER	
12	138433051	TAPTITE,PAN B M3X6	56	060260316	SCREW, BIND M2.6X3	
13	XC5911051	THREAD TENSION BRACKET	57	0A5401006	SCREW, PAN (S/P WASHE) M4X10	
14	XC5914151	THREAD QUANTITY SENSOR COVER	58	XC5935051	STUD	
15	XC6167051	ASSY: TH SENSOR	59	060400816	SCREW, BIND M4X8	
16	XC6192051	FFC:SML2CD-H	60	XC5812051	PIPE BUSH A	
17	XC5880051	RUBBER WASHER	61	081005070	O RING, P5	
18	138334051	RETAINING RING,CS2	62	XC7254051	WASHER	
19	S36299001	TENSION DISC FELT	63	XC5938051	SPOOL STAND FRAME	
20	XC7602000	ROTARY DISC ASSY B	64	XC5939051	SPOOL STAND STUD	
21	XC5915051	TENSION DISC PRESSER	65	XC5943051	STUD SCREW	
22	XC6232051	TENSION SPRING	66	XC5945051	SPRING WASHER	
23	S30564000	WASHER	67	XC5946051	SPOOL STAND LINK	
24	XC5916051	TENSION NUT	68	XA9677051	WASHER	
25	XC6199051	LEAD WIRE ASSY:HEAD EARTH	69	048080346	RETAINING RING, E8	
26	XC5917051	TENSION BASE BRACKET	70	XC5936051	SPOOL STAND BASE	
27	XC5883051	COLOR SHEET R	71	XC5948051	SPACER	
28	XC5895051	COLOR SHEET L	72	XC5553051	THUMB BOLT M4 L	
29	XC6202051	BRACKET COVER	73	XC5949051	SPOOL PIN	
30	085410816	TAPTITE, BIND B M4X8	74	XC5950051	SPONGE	
31	085411416	TAPTITE, BIND B M4X14	75	XC5830051	ANTENNA E	
32	052300606	SCREW, PAN (S/P WASHER) M3X6	76	XC5812051	PIPE BUSH A	
33)	XC5919051	TENSION AXIS CAP	77	081005070	O RING, P5	
34	XC5920052	THREAD TAKE-UP LEVER COVER	78	048050346	RETAINING RING, E5	
35	XC6001051	THREAD GUIDE COVER	79	XC6238051	ANTENNA SHAFT	
36	XC5921051	THREAD TAKE-UP BRACKET ASSY	80	XC6237051	ANTENNA D	
37	XC5925051	SPRING TAPE	81	XC5951051	ANTENNA C ASSY	
38	XC6463051	THREAD CATCHING SPRING CASE	82	060400616	SCREW, BIND M4X6	
39	XC5926051	THREAD TAKE-UP SPRING	83	XC6236051	ANTENNA B	
40	0A4300606	SCREW, PAN (S/P WASHER) M3X6	84	XC6235051	ANTENNA A	
41	XC5929051	THREAD GUIDE WIRE	85	060300616	SCREW, BIND M3X6	
42	XC6234051	THREAD GUARD	86	XD0177051	TH SENSOR SUPPLY ASSY	040247
43	XC5930051	THREAD TENSION BRACKET BASE				
44	060300416	SCREW, BIND M3X4				

- 31 -	
--------	--

(12) UPPER THREAD GUIDE MECHANISM



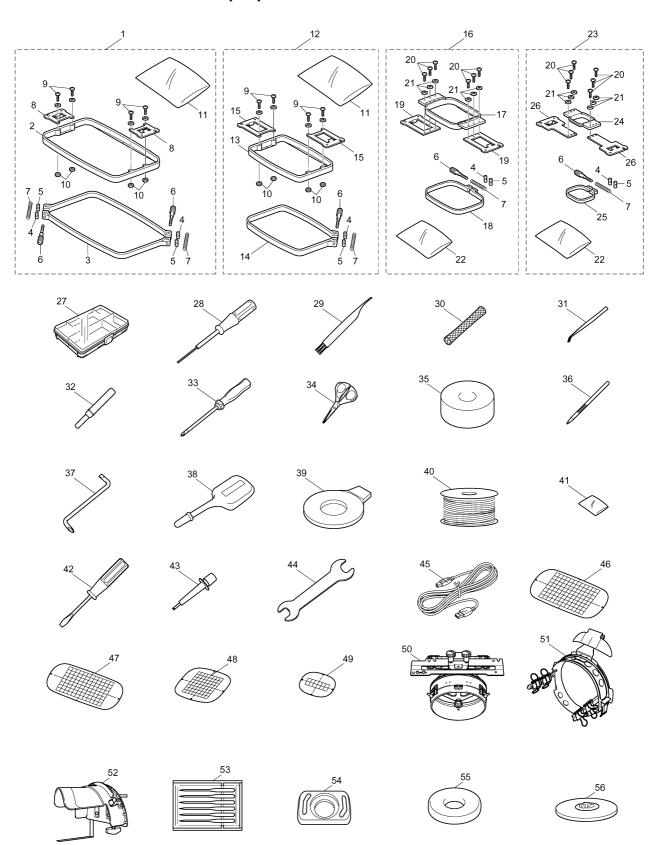
(12) UPPER THREAD GUIDE MECHANISM



(13) ATTACHMENTS

2	XC5954051	TUBULAR FRAME 30X20 ASSY					
		TUBULAR FRAINE SUAZU ASST		45	XC5910051	USB I/F CABLE	
3	XC5955051	TUBULAR FRAME 30X20 INNER		46	XC5704051	EMBROIDERY SHEET 30X20 ASSY	
	XC5956051	TUBULAR FRAME 30X20 OUTER		47	XC5721051	EMBROIDERY SHEET 18X13 ASSY	
4	S32798001	COLLAR		48	XC5759051	EMBROIDERY SHEET 10X10 ASSY	
5	S32799001	NUT, M4		49	XC5761051	EMBROIDERY SHEET 06X04 ASSY	
6	XC5957051	SCREW, M4		50	XC5533051	CAP DRIVER ASSY (PR600C)	
7	S36043000	SPRING, COMPRESSION 5.3X47.7		51	XC7477051	CAP FRAME B(PR600C)	
8	XC5958051	HOLDER 30X20		52	XC5566151	SETTING FRAME GAUGE ASSY	
9	062401416	SCREW, PAN M4X14				(PR600C)	
10	021400206	NUT, 2 M4		53	XC6469001	NEEDLE ASSEMBLY	
11	X60224051	BAG,350X700H		54	XC6499151	NEEDLE PLATE COVER	
12	XC5959051	TUBULAR FRAME 18X13 ASSY		55	XC7134051	SPOOL FELT	
13	XC5960051	TUBULAR FRAME 18X13 INNER		56	130012054	SPOOL PRESSER A	
14	XC5961051	TUBULAR FRAME 18X13 OUTER					
15	XC5963051	HOLDER 18X13			XA8580051	BAG, 80X110	060203
16	XC5964051	TUBULAR FRAME 10X10 ASSY					
17	XC5965051	TUBULAR FRAME 10X10 INNER					
18	XC5966051	TUBULAR FRAME 10X10 OUTER					
19	XC5968051	HOLDER 10X10					
20	060300516	SCREW, BIND M3X5					
21	025030236	WASHER, PLAIN M 3					
22	XZ0197051	PE BAG,180X470H					
23	XC5969051	TUBULAR FRAME 06X04 ASSY					
24	XC5970051	TUBULAR FRAME 06X04 INNER					
25	XC5971051	TUBULAR FRAME 06X04 OUTER					
26	XC5973051	HOLDER 06X04					
27	XC6482051	ACCESSORY CASE					
28	XC5159051	HEXAGONAL DRIVER,1.5					
29	X59476051	CLEANING BRUSH					
30	S34455000	NET, 160L					
31	XC6542051	PINCETTE					
32	X54243001	SEAM RIPPER					
33	XC6543051	SCREW DRIVER, 2X100					
34	XC1807121	SCISSORS	050041				
35	XC5974151	BOBBIN TENSION GAUGE					
36	XA9940051	TOUCH PEN	040140				
37	XC6545051	Z-TYPE SCREW-DRIVER, +-					
38	XZ0206051	OILER B ASSY					
39	XC1074051	NEEDLE PLATE FIXING METAL					
40	XC6368051	BOBBIN					
41	X60838051	BAG,70X110C					
42	X55468051	SCREW DRIVER S					
43	XC4957051	NEEDLE EXCHANGE TOOL					
44	XC6159051	WRENCH 13X10					

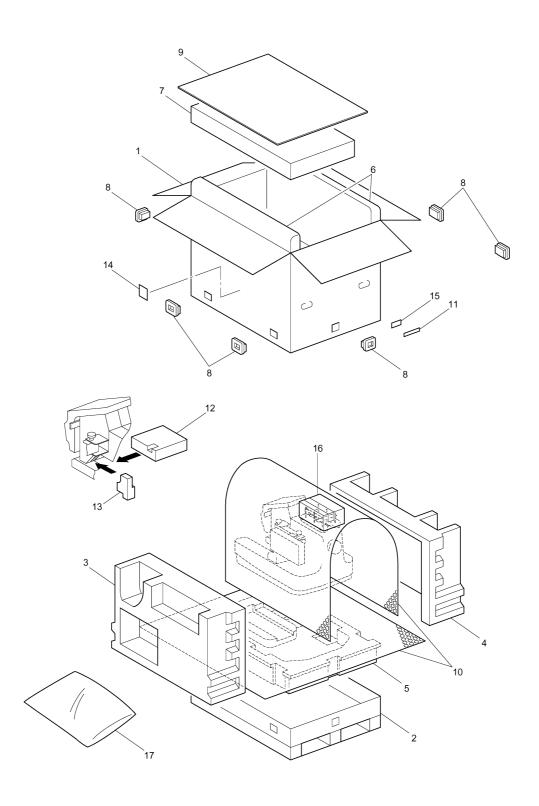
(13) ATTACHMENTS



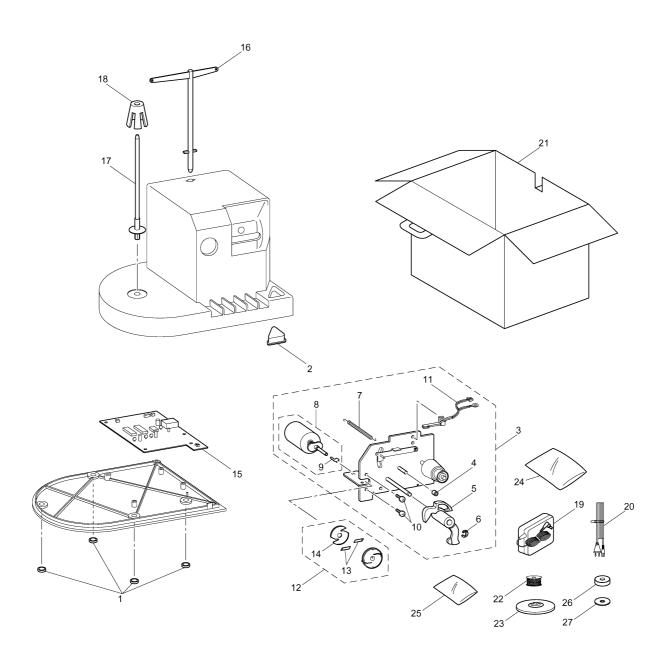
(14) PACKING MATERIALS / PRINTED MATTER

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		PACKING MATERIALS				PRINTED MATTER	
1	XC6203053	CARTON TOP			XC6103051	INSTRUCTION MANUAL(ENGLISH)	
2	XC6453051	CARTON BOTTOM ASSY			XC6106051	INSTRUCTION MANUAL(GERMAN)	
3	XC5551150	POLYSTYRENE FOAM PAD R			XC6118051	INSTRUCTION MANUAL(ITALIAN)	
4	XC5552150	POLYSTYRENE FOAM PAD L			XC6105051	INSTRUCTION MANUAL(SPANISH)	
5	XC5797050	POLYSTYRENE FOAM PAD BOTTOM			XC6111051	INSTRUCTION MANUAL(FRENCH)	
6	XC5825050	POLYSTYRENE FOAM PAD SIDE			XC6119051	INSTRUCTION MANUAL(DUTCH)	
7	XC6452050	POLYSTYRENE FOAM PAD TOP			XC6555051	WARRANTY CARD(U.S.A.)	
8	XC5848051	JOINT			XC6877051	WARRANTY CARD(CANADA)	
9	XC5867050	PAD D			UH3851001	WARRANTY CARD EUR	
10	XC6459051	SHEET,1400X2000			XA6351151	WARRANTY CARD(ITALY)	DEL 050035
11	S52584001	MERCURY WARNING LABEL 16X92 C2			XC7141051	PR-600/EMP6 QUICK REFERENCE	
		(U.S.A.)			XC7251051	INSERTION FOR CAP FRAME	
12	XC6585150	POLYSTYRENE FOAM PAD FOOT			XC7670051	INSERTION FOR CAP NOTES	
13	XC7140050	HOOK SUPPORT SF			XC8943051	CAP FRAME USER'S GUIDE, ENG	
14	XC6557051	C STICKER (PR600C)				(PR600C)	
15	X57847051	PLUG LABEL(U.K.)			XD0256051	INSERTION WEEE	050023
16	XC7154050	ANTENNA PROTECT PAD			XE1115001	EEU WARRANTY CARD	060095
17	X60224051	BAG,350X700H			130800051	BAG,220X310	050295
	XC5932050	CARTON PAD D	ADD				

(14) PACKING MATERIALS / PRINTED MATTER



No.	CODE	NAME	REMARKS
	•	BOBBIN WINDER	•
1	X59853050	RUBBER CUSHION	
2	XC6602051	BOBBIN WINDER SS BUTTON	
3	XC6611051	BOBBIN WINDER HOLDER UNIT	
4	XC6607051	RUBBER	
5	XC6608051	THREAD GUIDE LEVER	
6	048040346	RETAINING RING, E4	
7	XA9545051	SPRING	
8	XC6633051	BOBBIN WINDER MOTOR COMPLETE	
9	XC6628051	BOBBIN WINDER SHAFT SPRING	
10	060300416	SCREW, BIND M3X4	
11	XC7172051	ASSY,BW SWITCH	
12	XA5876051	BOBBIN BASE ASSY	050036
13	X80321001	NT LOWER THREAD CUTTER	
14	XA5877051	BOBBIN THREAD CUTTER HOLDER	
15	XC6639051	ASSY:BW PCB	
16	XC6644051	THREAD GUIDE ROD ASSY	
17	XC5949051	SPOOL PIN	
18	XA0679050	SPOOL CUSHION	
19	XE1610001	AC ADAPTER SA115B-24U	060190
		(U.S.A., CANADA)	
	XD0318051	AC ADAPTER SUPPLY ASSY EU	050023
		(EUROPE)	
20	LN2284001	POWER SUPPLY CORD CSA LF	
21	XC6630051	BOBBIN WINDER CARTON	
22	100376053	BOBBIN	
23	130012054	SPOOL PRESSER A	
24	XC5720051	BAG,260X440	
25	X57367051	BAG,135X150	
26	XC5974151	BOBBIN TENSION GAUGE	
27	XC6631051	BOBBIN TENSION GAUGE 45G	



No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		CAP FRAME		70	XC7150051	SHEET	
28	XC5542051	WIRE		71	XC8943051	CAP FRAME USER'S GUIDE, ENG	
29	060400413	SCREW, BIND M4X4	050269				
30	0A4401003	SCREW, PAN (S/P WASHE) M4X10	050269	72	XC5574051	STOPPER	040201
31	XC5546051	ROLLER BASE ASSY					
32	0A5300603	SCREW, PAN (S/P WASHER) M3X6	050269				
33	XC5548051	GUIDE PLATE					
34	XC5550051	SHEET					
35	XC5553051	THUMB BOLT M4 L					
36	XC5817051	SCREW, KNOB M4S					
37	048050346	RETAINING RING, E5					
38	XC5561051	FRAME COVER					
39	XC5562051	RUBBER					
40	060300513	SCREW, BIND M3X5	050269				
41	S32897000	SNAP LOCK					
42	048025346	RETAINING RING, E2.5					
43	XC6974051	HOLD TAPE					
44	0A5300803	SCREW, PAN (S/P WASHER) M3X8	050269				
45	XC7235051	ROLLER BASE B ASSY					
46	XC5576051	WASHER					
47	XC5577051	THUMB BOLT M6					
48	004261216	SCREW, FLAT (M2.6)X12					
49	XC6227051	FRAME COVER STOPPER					
50	062400616	SCREW, PAN M4X6					
		ADVANCED CAP FRAME	•				
51	XC7485051	PIN					
52	021400203	NUT, 2 M4	050269				
53	XC7484051	HINGE					
54	048050346	RETAINING RING, E5					
55	XC7486051	FRAME COVER B					
56	S32897000	SNAP LOCK					
57	048025346	RETAINING RING, E2.5					
58	S39460100	BINDER CLIP					
59	060300513	SCREW, BIND M3X5	050269				
		WASHER, PLAIN M 3	050269				
		WASHER, SPRING 2-3	050269				
		SCREW, PAN (S/P WASHER) M4X6					
		SCREW, PAN (S/P WASHER) M3X8					
		ROLLER BASE B ASSY					
	XC5576051						
		THUMB BOLT M6					
		SCREW, FLAT (M2.6)X12					
		FRAME COVER STOPPER					
		SCREW, PAN M4X6					
55	002 1 00010	OOKLYV, FAIN IVIAAU	1				

