PARTS CATALOGUE FOR

PROFESSIONAL EMBROIDERY MACHINE

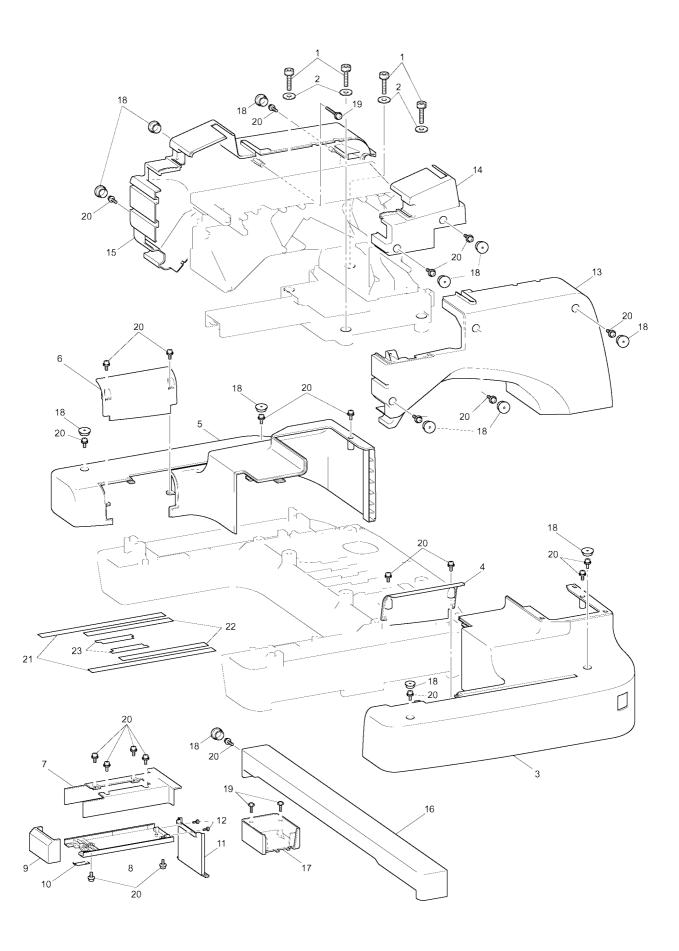
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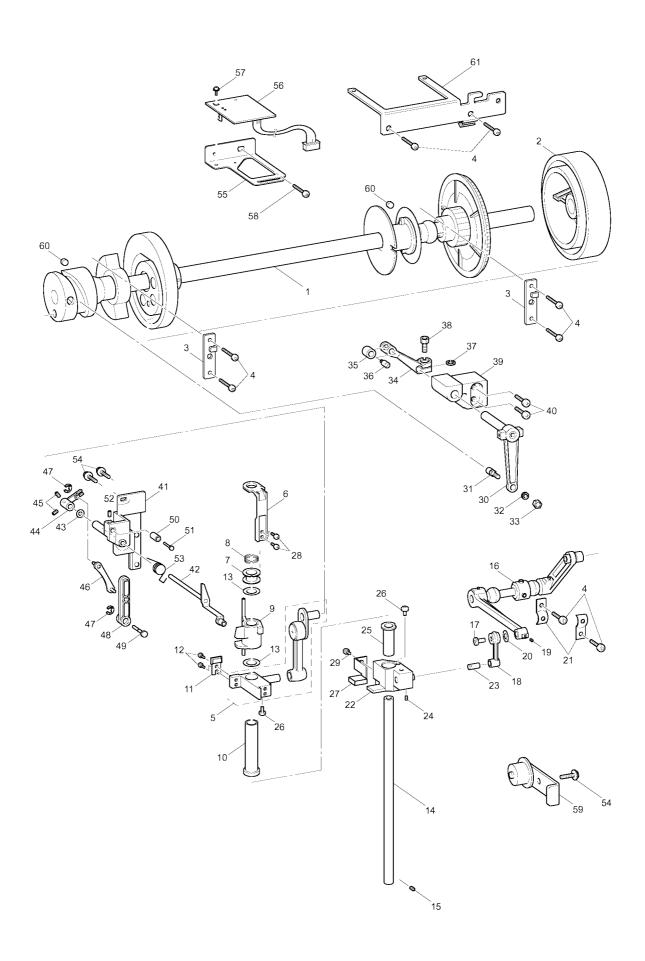
(1) PRINCIPAL PARTS

No.	CODE	NAME	REMARKS
1	018083536	BOLT, SOCKET M8X35	
2		WASHER, PLAIN M 8	
3	XC5581051	BASE COVER R	
4	XC5582051	BASE COVER R LID	
5	XC5583051	BASE COVER L	
6	XC5584051	BASE COVER L LID	
7	XC5585051	BED COVER TOP	
8	XC5587051	BED COVER BOTTOM	
9	XC5588051	HINGED DOOR	
10	X53638151	SPRING	
11	XC6066051	BED COVER LID	
12	X59629051	TAPTITE,BIND B M3X10	
13	XC5589052	ARM COVER R	
14	XC5590051	ARM COVER R LID	
15	XC5591052	ARM COVER L	
16	XC5592051	CARRIAGE COVER	
17	XC5593051	MOTOR COVER	
18	XC5594051	SCREW COVER	
19	087411416	TAPTITE, CUP B M4X14	
20	0A5401006	SCREW, PAN (S/P WASHE) M4X10	
21	XC6069051	GROOVE COVER A	
22	XC6070051	GROOVE COVER B	
23	XC6071051	GROOVE COVER C	
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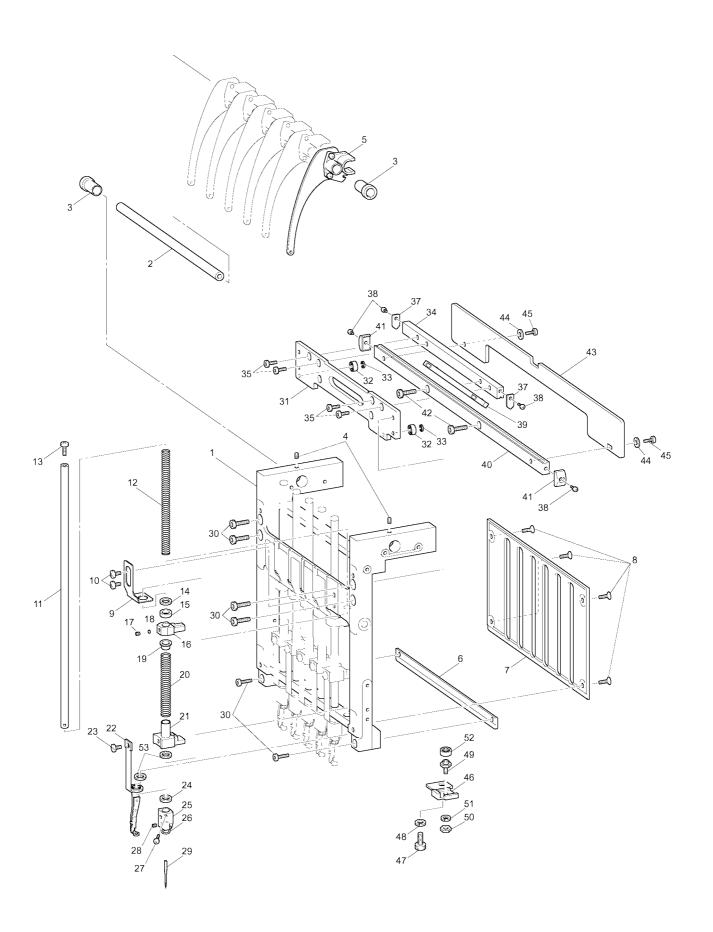
(2) UPPER SHAFT MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC5595051	UPPER SHAFT ASSEMBLY		45	014300432	SET SCREW, SOCKET (CP) M3X4	
2	XC5597051	PULLEY		46	XC5657051	J LINK ASSY	
3	XC6362051	METAL PRESSER		47	048040346	RETAINING RING, E4	
4	X57908051	TAPTITE,BIND S M4X10		48	XC5661051	J SLIDE LEVER	
5	XC7135052	CRANK ROD SET		49	XC5662051	J SLIDE LEVER SHAFT	
6	XC5614051	J BRACKET		50	XC5663051	J CUSHION	
7	XC5616051	J SPRING COLLAR		51	XC5664051	J CUSHION PIN	
8	XC5617051	J SPRING		52	012300432	SET SCREW, SOCKET (FT) M3X4	
9	XC5618001	JUMP BRACKET		53	XC5665051	J LEVER SPRING	
10	XC5621051	J VERTICAL BUSH		54	0A5401005	SCREW, PAN (S/P WASHE) M4X10	
11	XC5622051	J CUSHION BASE		55	XC5666051	SENSOR HOLDER	
12	062260316	SCREW, PAN M2.6X3		56	XC6136051	ASSY:MAIN SHAFT SENSOR	
13	131976050	WASHER,THRUST		57	052300606	SCREW, PAN (S/P WASHER) M3X6	
14	XC5623051	BASE NEEDLE BAR		58	138172051	SCREW,PAN(S/P WASHER)M4X10	
15	014500632	SET SCREW, SOCKET (CP) M5X6		59	XC5667051	TENSION PULLEY ASSEMBLY	
16	XC5624151	DRIVING SHAFT ASSY, P-FOOT		60	XC3183051	FELT	
17	XC5632151	P-FOOT LEVER SHAFT		61	XC6444051	OIL BOX HOLDER	
18	XC5633151	CONNECTING ROD, P-FOOT		62	S58324000	LINK FELT, 3.3M	
19	014400432	SET SCREW, SOCKET (CP) M4X4					
20	X50546050	WASHER,THRUST					
21	132421051	BUSHING PRESSER					
22	XC5635151	P-FOOT VERTICAL BASE					
23	XC5636151	P-FOOT VERTICAL PIN					
24	014400432	SET SCREW, SOCKET (CP) M4X4					
25	XC5637051	P-FOOT VERTICAL BUSH					
26	008260304	SCREW, TRUSS M2.6X3					
27	XC5638051	PRESSER FOOT CUSHION BASE					
28	062300416	SCREW, PAN M3X4					
29	060300516	SCREW, BIND M3X5					
30	XC5639051	DRIVING LEVER ASSY, T/TAKE-UP					
31	XC5627051	ROLLER SHAFT ASSY					
32	028050246	WASHER, SPRING 2-5					
33	021500103	NUT, 1 M5					
34	XC5645051	DIFFERENTIAL LEVER, T/TAKE-UP					
35	107550002	ROLLER					
36	S32575001	THREAD TAKE-UP ROLLER PIN					
37	148782001	SPACER					
38	018501232	BOLT, SOCKET M5X12					
39	XC5646051	BEARING, T/TAKE-UP					
40	060501216	SCREW, BIND M5X12					
41	XC5648051	J BASE ASSY					
42	XC5651051	J DRIVING LEVER ASSY					
43	X53027050	WASHER					
44	XC5656051	J DIFFERENTIAL LEVER					



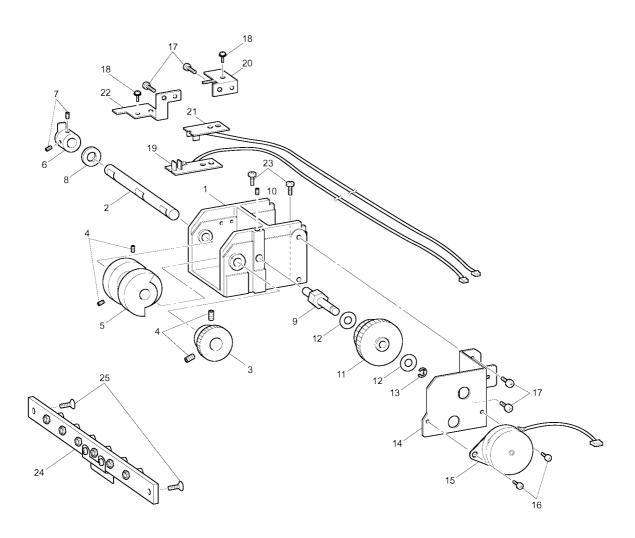
(3) NEEDLE BAR MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4954051	NEEDLE BAR CASE ASSY		45	025040236	WASHER, PLAIN M 4	
2	XC5671051	THREAD TAKE-UP SHAFT		46	XC5702051	CASE POSITIONING PLATE	
3	XC5672051	THREAD TAKE-UP BUSH		47	018501032	BOLT, SOCKET M5X10	
4	012400432	SET SCREW, SOCKET (FT) M4X4		48	028050246	WASHER, SPRING 2-5	
5	XC5673051	THREAD TAKE-UP LEVER ASSY		49	XC5703051	CASE POSITIONING SHAFT	
6	XC5676051	CASE GUIDE, D		50	021400206	NUT, 2 M4	
7	XC5677051	GUIDE RAIL, NEEDLE BAR		51	028040246	WASHER, SPRING 2-4	
8	004401003	SCREW, FLAT M4X10		52	070694009	BALL BEARING, RADIAL 694	
9		TOP DEAD CENTER PLATE		53	XC7249000	NEEDLE BAR FELT S	
10	060400616	SCREW, BIND M4X6					
11	XC5679001	NEEDLE BAR					
12	XC5680051	SPRING, NEEDLE BAR					
13	062500816	SCREW, PAN M5X8					
14	118735002	WASHER					
15	S36153100	RUBBER, CUSHION					
16	XC5681051	NEEDLE BAR CLAMP					
17	014680432	SET SCREW, SOCKET SM4.37-40X4					
18	100507050						
19	XC5682051	PRESSER FOOT SPRING COLLAR					
20	XC5683051	PRESSER FOOT SPRING					
		PRESSER FOOT CLAMP					
		PRESSER FOOT ASSY					
23	XC5688051	SCREW, P/F					
24	XC5689051	PRESSER FOOT CUSHION					
25	XC5690051	THREAD GUIDE, NEEDLE BAR					
		THREAD GUIDE					
27	XC7021052	SCREW SM 2.38					
28		SET SCREW, SOCKET (CN) M3X4					
29		NEEDLE HAX130 EBBR					
30	018401632	BOLT, SOCKET M4X16					
		CASE BRACKET ASSY					
32	070694009	BALL BEARING, RADIAL 694					
33	048030346	RETAINING RING, E3					
34	XC5696051	CASE GUIDE, US					
35	018400832	BOLT, SOCKET M4X8					
36	025040136	WASHER, PLAIN S 4					
37	XC5697051	SLIDE ROLLER STOPPER					
38	062300416	SCREW, PAN M3X4					
39		SLIDE ROLLER					
40	XC5699051	CASE GUIDE, UL					
41	XC5700051	CASE GUIDE COVER, UL					
42	018401032	BOLT, SOCKET M4X10					
43		THREAD TAKE-UP GUIDE					
44		SCREW, PAN M4X8					
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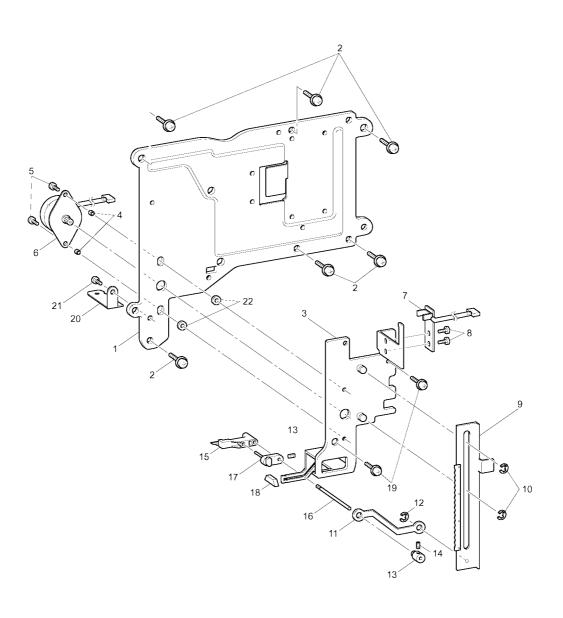
(4) NEEDLE BAR CHANGE MECHANISM

No.	CODE	NAME	REMARKS
1		CHANGE BOX ASSY	KEMAKKO
2		CHANGE CAM SHAFT	
3		CHANGE GEAR	
4		SET SCREW, SOCKET (CP) M5X6	
5		CHANGE CAM	
6		C STOP POSITION DOG	
7		SET SCREW, SOCKET (CP) M4X4	
8		WASHER,THRUST	
9		DIFFERENTIAL GEAR SHAFT	
10		SET SCREW, SOCKET (FT) M4X4	
11			
-		C DIFFERENTIAL GEAR	
12		WASHER, PLAIN M 6	
H		RETAINING RING, E4	
14		CHANGE MOTOR BASE	
15		ASSY: INDEX MOTOR	
16		SCREW, PAN M3X4	
17		SCREW, BIND M4X6	
18		SCREW, PAN (S/P WASHER) M3X6	
19		ASSY:INDEX SENSOR	
20		C SENSOR BRACKET	
21		ASSY: COLOR CHANGE SENSOR	
22		C SENSOR BRACKET	
23		BOLT.(S/P WASHER) M5X16	
24		CHANGE ROLLER BASE ASSY	
25	004401003	SCREW, FLAT M4X10	
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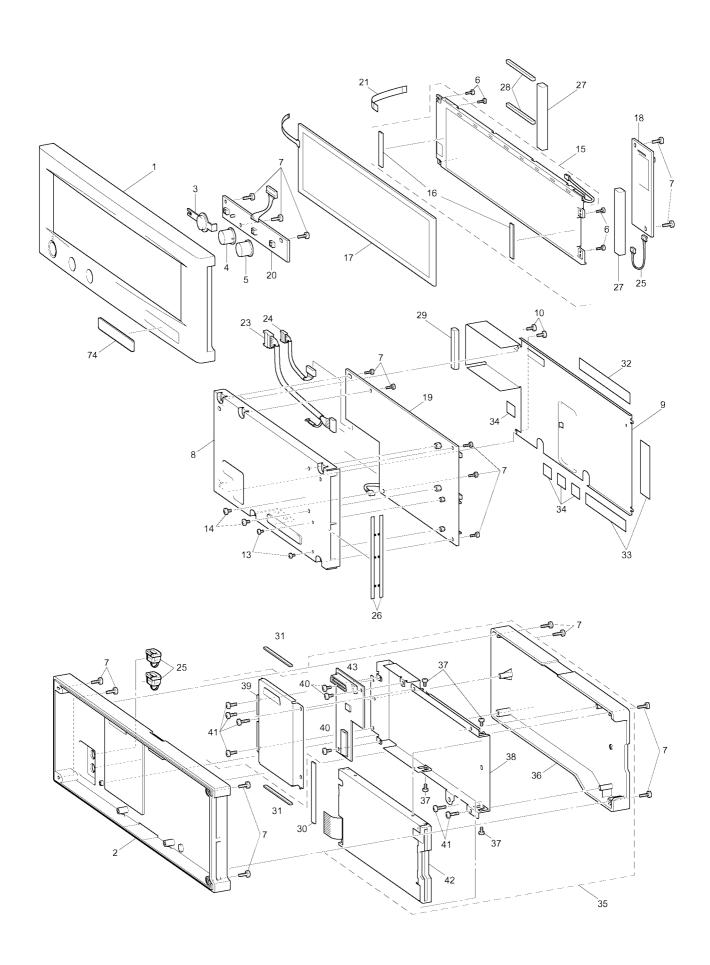
(5) THREAD GUIDE MECHANISM

1 XC5723051 THREAD GUIDE BASE 2 X57908051 TAPTITE,BIND S M4X10 3 XC5724051 BASE PLATE ASSY 4 XC5727051 SPACER 5 062300616 SCREW, PAN M3X6 6 XC6188051 ASSY: TH MOTOR 7 XC6158051 ASSY: NEEDLE TH SENSOR 8 052300606 SCREW, PAN (S/P WASHER) M3X6 9 XC6507051 RACK ASSY 10 048040346 RETAINING RING, E4 11 XC5730051 HOOK HOLDER LINK 12 048030346 RETAINING RING, E3 13 XC6076051 BUSH 14 014300332 SET SCREW, SOCKET (CP) M3X3 15 XC5732051 HOOK HOLDER ASSY 16 XC5739051 HOOK HOLDER AXIS B 17 XC6510051 SET COLLAR ASSY 18 XC5740051 CAP 19 0A5400806 SCREW, PAN (S/P WASHER) M4X8 20 XC6637151 DAMPER SPRING HOLDER LOWER 21 060300416 SCREW, BIND M3X4 22 025040133 WASHER, PLAIN S 4	MARKS
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22 025040133 WASHER, PLAIN S 4	



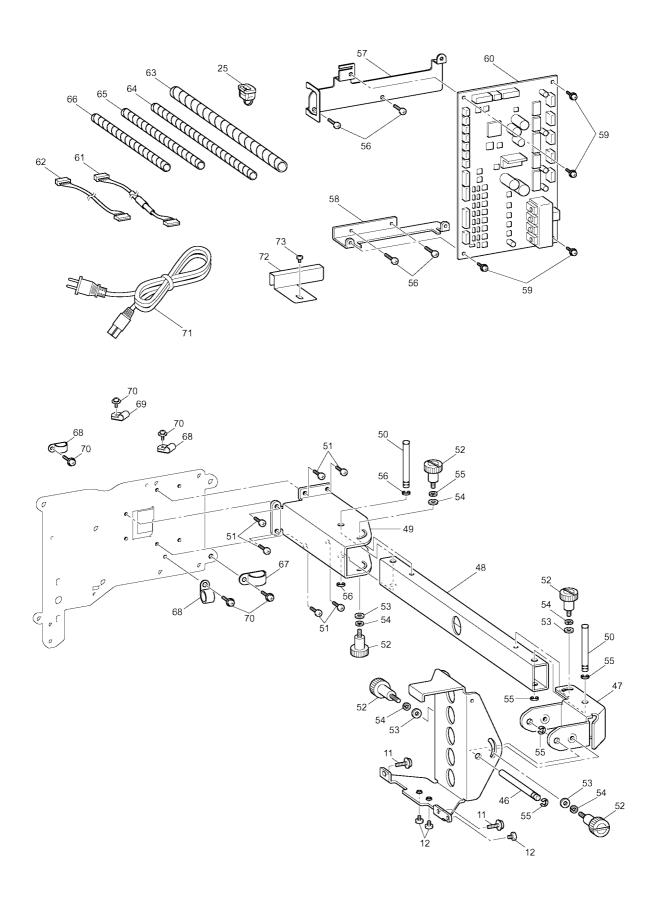
(6) ELECTRONIC PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC5741052	OPERATION PANEL A		44	XC6194051	FFC:SML2CD-FDD	
2	XC5742051	OPERATION PANEL B		45	XC5746051	OPERATION PANEL HOLDER A	
3	XC5743052	SS BUTTON		46	XC5747051	OPERATION PANEL HOLDER SHAFT	
4	XC5744052	OPERATION BUTTON		47	XC5748051	OPERATION PANEL LEVER A	
5	XC5642052	THREAD CUT BUTTON		48	XC5749051	OPERATION PANEL LEVER B	
6	085200615	TAPTITE, BIND P M2X6		49	XC5750051	OPERATION PANEL LEVER C	
7	X59629051	TAPTITE,BIND B M3X10		50	XC5751051	OPERATION PANEL LEVER SHAFT	
8	XC5752051	BOARD CASE A		51	0A5400806	SCREW, PAN (S/P WASHER) M4X8	
9	XC5753051	BOARD CASE B		52	XC5553051	THUMB BOLT M4 L	
10	060300616	SCREW, BIND M3X6		53	026040236	WASHER, PLAIN M 4	
11	087411416	TAPTITE, CUP B M4X14		54	028040246	WASHER, SPRING 2-4	
12	060400416	SCREW, BIND M4X4		55	048060346	RETAINING RING, E6	
13	XA1387051	SCREW		56	X57908051	TAPTITE,BIND S M4X10	
14	000300305	SCREW, BIND M3X3		57	XC5756051	BOARD HOLDER U	
15	X81375001	LCD MODULE ASSY (U.S.A.)		58	XC5757051	BOARD HOLDER D	
	X81376001	LCD MODULE ASSY		59	052300606	SCREW, PAN (S/P WASHER) M3X6	
16	XA6039051	FRONT COVER SPACER B		60	XC6098051	ASSY:MAIN PCB	
17	XA9404051	TOUCH PANEL:EMU601A2B040		61	XC6197051	LEAD WIRE ASSY:PANEL B	
18	XC6074051	INVERTER:IM4302		62	XC6198051	LEAD WIRE ASSY:HEAD	
19	XC6077051	ASSY:PANEL PCB		63	XC5069051	SPIRAL TUBE A	
20	XC6133051	ASSY:SW PCB		64	XC5073051	SPIRAL TUBE B	
21	XC6193051	FFC:SML2CD-LCD		65	XC5078051	SPIRAL TUBE C	
22	XC6195051	LEAD WIRE ASSY: INVERTER		66	XC6407051	SPIRAL TUBE D	
23	XC6196051	LEAD WIRE ASSY:PANEL A		67	525907000	CORD HOLDER, #9	
24	XC6200051	LEAD WIRE ASSY:USB A		68	XC5243051	CORD CLAMP:NK-5N	
25	XC7233051	CORD BUSHING 5P-4		69	S10243000	CORD HOLDER, NK-3N	
26	XC6570051	CARBON BRUSH		70	0A5401005	SCREW, PAN (S/P WASHE) M4X10	
27	XC6571051	GASKET A		71	XC6579051	POWER SUPPLY CORD:CSA-CORE	
28	XC6572051	GASKET B				(U.S.A., CANADA)	
29	XC6573051	GASKET C			XC6580051	POWER SUPPLY CORD:CEE-CORE	
30	XC6574051	GASKET D			XC6581051	POWER SUPPLY CORD:BS-CORE	
31	XC6575051	GASKET E				(U.K.)	
32	XC6576051	COPPER FOIL TAPE A			XC7116051	POWER SUPPLY CORD:SAA-CORE	
33	XC6577051	COPPER FOIL TAPE B				(AUSTRALIA)	
34	XC6578051	COPPER FOIL TAPE C		72	XC5157051	PROTECT SHEET	
35	XC6065051	FD ASSY		73	060400516	SCREW, BIND M4X5	
36	XC5745051	FD COVER		74	XC6166001	PR-600 BADGE	
37	060260316	SCREW, BIND M2.6X3					
38	XC5754051	FD CASE A					
39	XC5755051	FD CASE B					
40	060300616	SCREW, BIND M3X6					
41	136681051	TAPTITE, BIND B M3X8					
42	XA9639051	FDD:FD-05HG-5661					
43	XC6126051	ASSY:FD PCB					



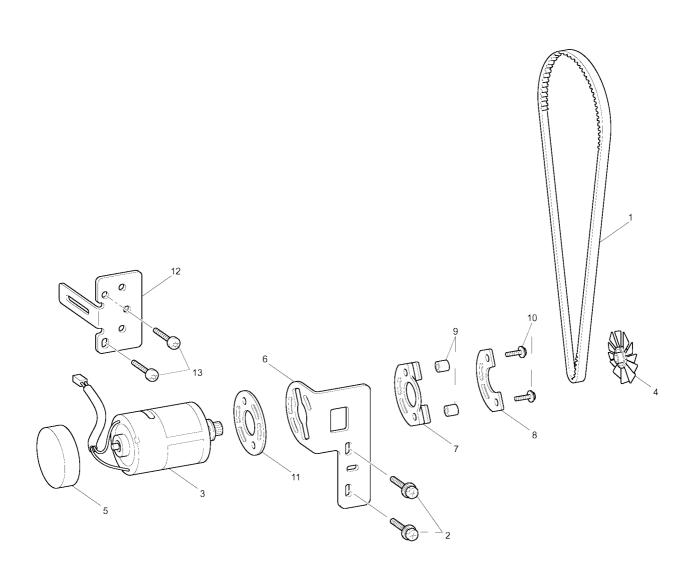
(6) ELECTRONIC PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC5741052	OPERATION PANEL A		44	XC6194051	FFC:SML2CD-FDD	
2	XC5742051	OPERATION PANEL B		45	XC5746051	OPERATION PANEL HOLDER A	
3	XC5743052	SS BUTTON		46	XC5747051	OPERATION PANEL HOLDER SHAFT	
4	XC5744052	OPERATION BUTTON		47	XC5748051	OPERATION PANEL LEVER A	
5	XC5642052	THREAD CUT BUTTON		48	XC5749051	OPERATION PANEL LEVER B	
6	085200615	TAPTITE, BIND P M2X6		49	XC5750051	OPERATION PANEL LEVER C	
7	X59629051	TAPTITE,BIND B M3X10		50	XC5751051	OPERATION PANEL LEVER SHAFT	
8	XC5752051	BOARD CASE A		51	0A5400806	SCREW, PAN (S/P WASHER) M4X8	
9	XC5753051	BOARD CASE B		52	XC5553051	THUMB BOLT M4 L	
10	060300616	SCREW, BIND M3X6		53	026040236	WASHER, PLAIN M 4	
11	087411416	TAPTITE, CUP B M4X14		54	028040246	WASHER, SPRING 2-4	
12	060400416	SCREW, BIND M4X4		55	048060346	RETAINING RING, E6	
13	XA1387051	SCREW		56	X57908051	TAPTITE,BIND S M4X10	
14	000300305	SCREW, BIND M3X3		57	XC5756051	BOARD HOLDER U	
15	X81375001	LCD MODULE ASSY (U.S.A.)		58	XC5757051	BOARD HOLDER D	
	X81376001	LCD MODULE ASSY		59	052300606	SCREW, PAN (S/P WASHER) M3X6	
16	XA6039051	FRONT COVER SPACER B		60	XC6098051	ASSY:MAIN PCB	
17	XA9404051	TOUCH PANEL:EMU601A2B040		61	XC6197051	LEAD WIRE ASSY:PANEL B	
18	XC6074051	INVERTER:IM4302		62	XC6198051	LEAD WIRE ASSY:HEAD	
19	XC6077051	ASSY:PANEL PCB		63	XC5069051	SPIRAL TUBE A	
20	XC6133051	ASSY:SW PCB		64	XC5073051	SPIRAL TUBE B	
21	XC6193051	FFC:SML2CD-LCD		65	XC5078051	SPIRAL TUBE C	
22	XC6195051	LEAD WIRE ASSY: INVERTER		66	XC6407051	SPIRAL TUBE D	
23	XC6196051	LEAD WIRE ASSY:PANEL A		67	525907000	CORD HOLDER, #9	
24	XC6200051	LEAD WIRE ASSY:USB A		68	XC5243051	CORD CLAMP:NK-5N	
25	XC7233051	CORD BUSHING 5P-4		69	S10243000	CORD HOLDER, NK-3N	
26	XC6570051	CARBON BRUSH		70	0A5401005	SCREW, PAN (S/P WASHE) M4X10	
27	XC6571051	GASKET A		71	XC6579051	POWER SUPPLY CORD:CSA-CORE	
28	XC6572051	GASKET B				(U.S.A., CANADA)	
29	XC6573051	GASKET C			XC6580051	POWER SUPPLY CORD:CEE-CORE	
30	XC6574051	GASKET D			XC6581051	POWER SUPPLY CORD:BS-CORE	
31	XC6575051	GASKET E				(U.K.)	
32	XC6576051	COPPER FOIL TAPE A			XC7116051	POWER SUPPLY CORD:SAA-CORE	
33	XC6577051	COPPER FOIL TAPE B				(AUSTRALIA)	
34	XC6578051	COPPER FOIL TAPE C		72	XC5157051	PROTECT SHEET	
35	XC6065051	FD ASSY		73	060400516	SCREW, BIND M4X5	
36	XC5745051	FD COVER		74	XC6166001	PR-600 BADGE	
37	060260316	SCREW, BIND M2.6X3					
38	XC5754051	FD CASE A					
39	XC5755051	FD CASE B					
40	060300616	SCREW, BIND M3X6					
41	136681051	TAPTITE, BIND B M3X8					
42	XA9639051	FDD:FD-05HG-5661					
43	XC6126051	ASSY:FD PCB					



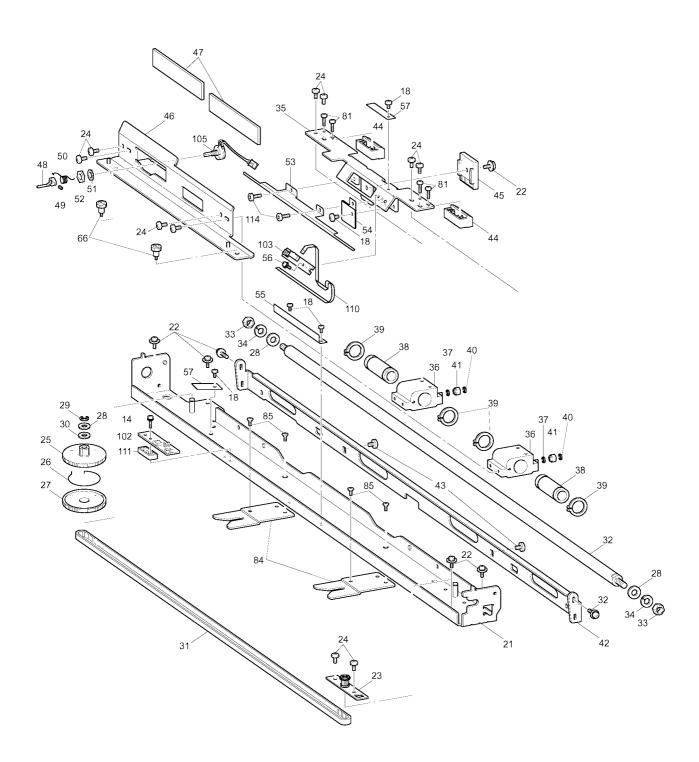
(7) MOTOR UNIT

No.	CODE	NAME	REMARKS
1	XA9644050		
2	XA5901051		
3		ASSY: MAIN MOTOR	
4	XA9652150		
5	XC6481051		
6		MOTOR HOLDER	
7		FENDER RUBBER	
8		MOTOR SPACER PRESSER	
9	XC0443051		
10		SCREW, PAN (S/P WASHER) M4X16	
11		MOTOR HOLDER SPACER	
		MOTOR HOLDER BASE	
13		TAPTITE,BIND S M4X10	
10	7.07 300031	TAL TITE, BIND O WHATO	
	ı	L	



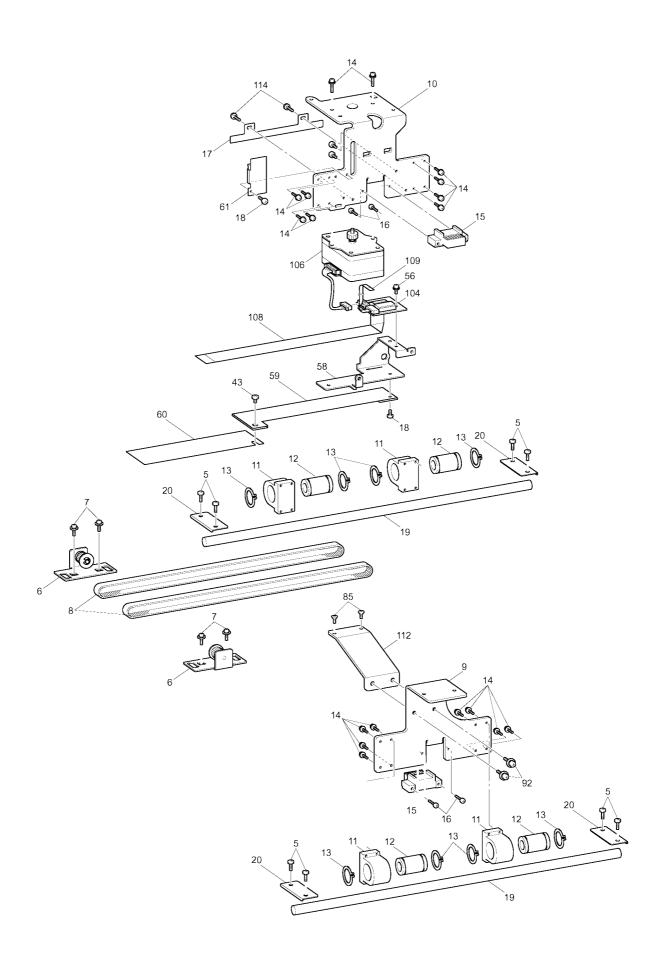
(8) FEED MECHANISM

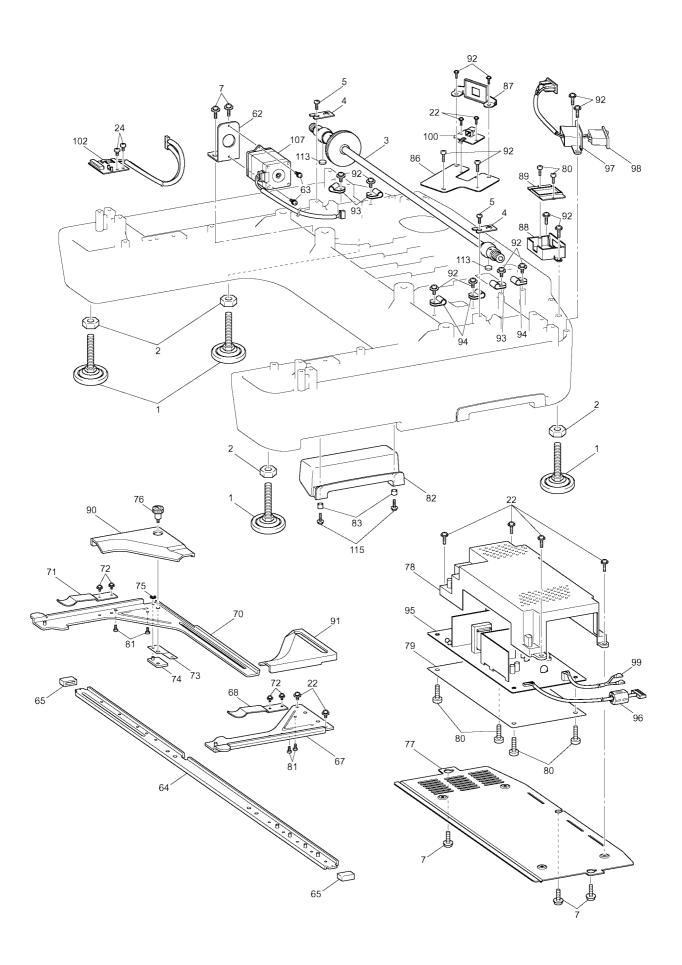
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC5766001	ADJUST BOLT M8		45	XC5798051	X BELT PRESSER	
2	021080206	NUT, 2 M8		46	XC5799051	X CARRIAGE A ASSY	
3	XC5767051	Y DRIVING SHAFT ASSY		47	XC6220001	SHEET	
4	X52478051	BUSHING PRESSER		48	XC5801051	HOOP LEVER	
5	X57908051	TAPTITE,BIND S M4X10		49	012300632	SET SCREW, SOCKET (FT) M3X6	
6	XC5771051	Y TENSION PLATE SET		50	XC5802051	SPRING	
7	0A5401006	SCREW, PAN (S/P WASHE) M4X10		51	025060136	WASHER, PLAIN S 6	
8	XC5775051	T BELT B60\$3M579		52	X52569001	NUT	
9	XC5776051	Y CARRIAGE R		53	XC5803051	X SENSOR DOG	
10	XC5777051	Y CARRIAGE L		54	XC5804051	SHEET	
11	XC5779051	BEARING CASE Y		55	XC5805051	SHEET	
12	XC5780001	BEARING 10 ,LINER		56	052300606	SCREW, PAN (S/P WASHER) M3X6	
13	048190142	RETAINING RING, EXTERNAL C19		57	XC5806051	SHEET	
14	0A4301006	SCREW, PAN (S/P WASHE) M3X10		58	XC5807051	PCB SET PLATE	
15	XC5781051	Y BELT PRESSER		59	XC5808051	SHEET	
16	085301217	TAPTITE, BIND P M3X12		60	XC6121051	SHEET B	
17	XC5782051	Y SENSOR DOG		61	XC5809051	CODE GRIP	
18	060300416	SCREW, BIND M3X4		62	XC5810051	Y MOTOR STAY	
19	XC5783051	Y GUIDE SHAFT		63	0A4300605	SCREW, PAN (S/P WASHER) M3X6	
20	XC5784051	FIXED Y SHAFT PLATE		64	XC5813051	HOOP STAY ASSY	
21	XC5785051	FEED FRAME ASSY		65	XC5816051	RUBBER	
22	0A5400806	SCREW, PAN (S/P WASHER) M4X8		66	XC5817051	SCREW, KNOB M4S	
23	XA9657051	TENSION PULLEY ASSY		67	XC5819051	TUBULAR ROUND ARM R ASSY	
24	060400616	SCREW, BIND M4X6		68	XC7076051	SPRING,PLATE	
25	XC3227001	Y DRIVING GEAR PULLEY A		69	U08671003	SCREW, PAN (S/P WASHER) M3X5	
26	XC3194051	SPRING FOR GEAR		70	XC5823051	TUBULAR ROUND ARM L ASSY	
27	XC3192001	Y DRIVING GEAR PULLEY B		71	XC7076051	SPRING,PLATE	
28	025060235	WASHER, PLAIN M 6		72	U08671003	SCREW, PAN (S/P WASHER) M3X5	
29		RETAINING RING, E4		-		SPRING PLATE	
30	X53838051	WASHER		74	XC5827051	GUIDE PLATE ASSY	
31	XC5788051	T BELT B60S796		75	048030346	RETAINING RING, E3	
32	XC5789051	X GUIDE SHAFT		76	XC5553051	THUMB BOLT M4 L	
33	021060206	NUT, 2 M6		77	XC5831051	POWER UNIT STAY	
34	028060246	WASHER, SPRING 2-6		78	XC5832051	POWER UNIT COVER	
35	XC5790051	X CARRIAGE B		79	XC5833051	INSULATION PLATE	
36		BEARING CASE X ASSY		80		TAPTITE,BIND B M3X10	
37	048040346	RETAINING RING, E4		81	136681051	TAPTITE, BIND B M3X8	
38		BEARING 12 LINER		82	XC5834051	HANDLE	
39		RETAINING RING, EXTERNAL C21		83	XC5835051	BUSH 4X4	
40	048040346	RETAINING RING, E4				CAP CONNECTION	
	XC5796051			85	061300616	SCREW, FLAT M3X6	
42		X FEED FRAME B		-		USB PCB HOLDER	
43		SCREW, BIND M4X4		-		USB PCB COVER	
44	XC6218051	Y FRAME SPACER		88	XC5839051	INLET COVER	



(8) FEED MECHANISM

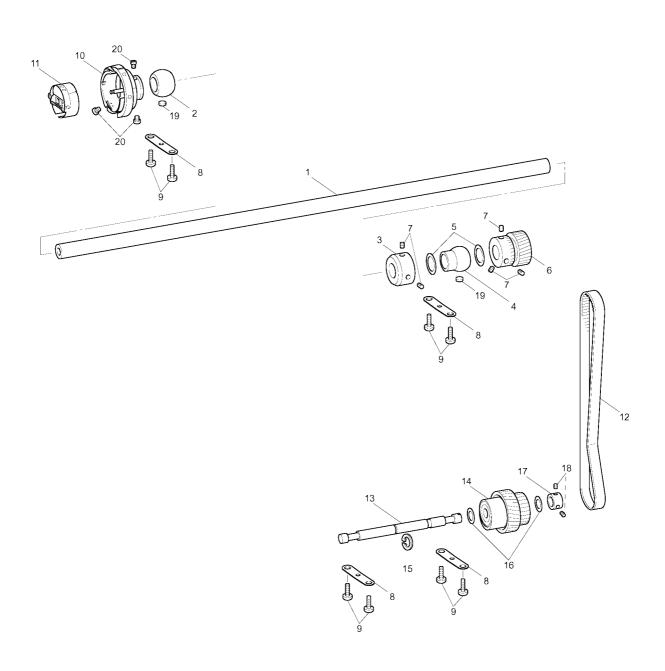
No.	CODE	NAME	REMARKS
89		INLET COVER LID	
90	XC5841051	TUBULAR ARM COVER L	
91	XC5842051	TUBULAR ARM COVER R	
92		SCREW, PAN (S/P WASHER) M4X8	
93	XC7057051		
94		CORD CRAMP	
95		ASSY:POWER PCB 100	
		(U.S.A., CANADA)	
	XC6355051	ASSY:POWER PCB 200 (EUROPE)	
96	XC6569051	FERRITE CORE:E04SR200935A	
97	XC6201051	ASSY: POWER SW (U.S.A., CANADA)	
	XC5644051	ASSY: POWER SW EC (EUROPE)	
98	XC5840052	SWITCH HOLDER (U.S.A., CANADA)	
	XC5840052	SWITCH HOLDER (EUROPE)	
99	XC6209051	LEAD WIRE ASSY:POWER	
100	XC6174051	ASSY: USB PCB	
101	XC6146051	ASSY: X AREA SENSOR	
102	XC6148051	ASSY: Y AREA SENSOR	
103	XC6169051	ASSY: HOOP PCB	
104	XC6171051	ASSY: CONNECT PCB	
105	XC6177051	ASSY: HOOP SENSOR	
106	XC6182051	ASSY: X MOTOR	
107	XC6183051	ASSY: Y MOTOR	
108	XC6189051	FFC:SML2CD-Y	
109	XC6190051	FFC:SML2CD-C	
110	XC6191051	FFC:SML2CD-X	
111	XC6219051	X FRAME SPACER	
112	XC6500051	Y CARRIAGE RB	
113	XC3183051	FELT	
114	018300532	BOLT, SOCKET M3X5	
115	XC7077051	SCREW 3X10	
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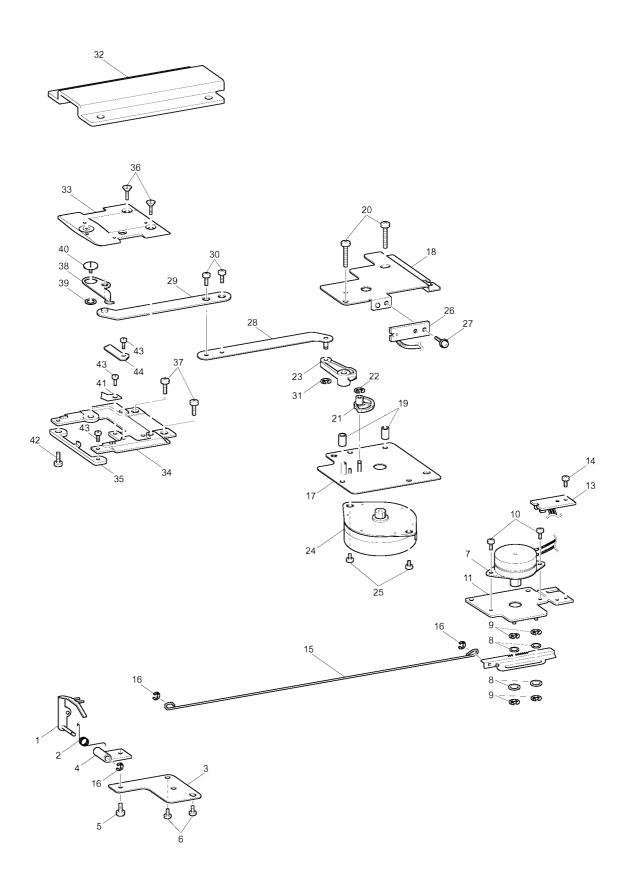
(9) LOWER SHAFT MECHANISM

No.	CODE	NAME	REMARKS
1		LOWER SHAFT	
2	XC5630051	LOWER SHAFT METAL ,F	
3	XA0840051		
4		LOWER SHAFT METAL ,R	
5		WASHER. THURST 7.24	
6		LOWER SHAFT GEAR	
7		SET SCREW, SOCKET (CP) M6X6	
8		BUSHING PRESSER	
9	X57908051	TAPTITE,BIND S M4X10	
10	S36506001	ROTARY HOOK, DB1-ATR(1Q)	
11	XC7206001	BOBBIN CASE ASSY	
12	XC5846051	T BELT-S5M-525	
13	XC5847051	IDLE PULLEY SHAFT	
14	XC1268050	IDLE PULLEY	
15	048070346	RETAINING RING, E7	
16	X51383050	WASHER,THRUST	
17	137768151	SET SCREW COLLAR	
18	014400432	SET SCREW, SOCKET (CP) M4X4	
19	XC3183051	FELT	
20	XC7271001	FOOK SET SCREW4.46	



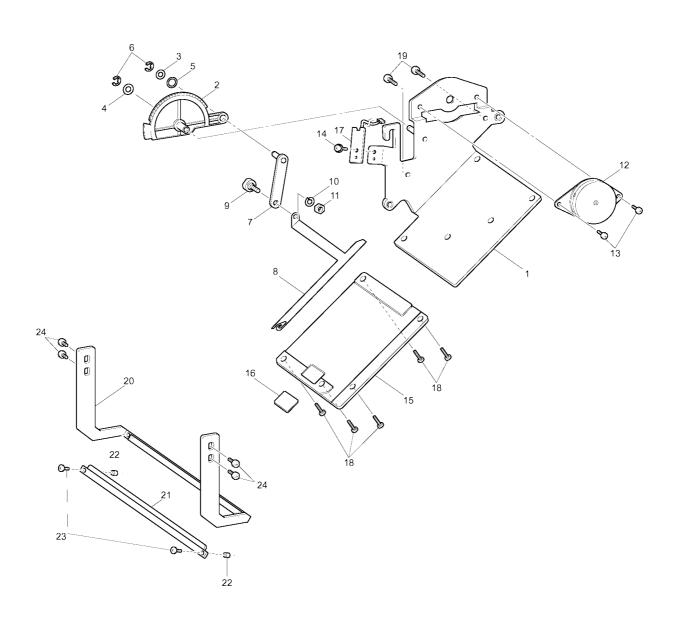
(10) THREAD CUTTING MECHANISM

No.	CODE	NAME	REMARKS
1	XC5849051	PICKER ASSY	
2	XC5853051	PICKER SPRING	
3	XC5854051	PICKER BRACKET	
4	XC6634051	PICKER HOLDER	
5	018300532	BOLT, SOCKET M3X5	
6	060400616	SCREW, BIND M4X6	
7	XC6187051	ASSY: PICKER MOTOR	
8	026030136	WASHER, PLAIN S 3	
9	048020346	RETAINING RING, E2	
10	060300416	SCREW, BIND M3X4	
11	XC5510051	PK MOTOR BRACKET ASSY	
12	XC5513051	RACK ASSY	
13	XC6161051	ASSY: PICKER SENSOR	
14	052300606	SCREW, PAN (S/P WASHER) M3X6	
15	XC5856051	PICKER LINK	
16	048020346	RETAINING RING, E2	
17	XC5858051	CT MOTOR BRACKET ASSY	
18	XC5863051	CUTTER BRACKET	
19	XC5864051	COLLAR	
20	000401605	SCREW, BIND M4X16	
21	XC5865051	INITIAL GEAR	
22	048020346	RETAINING RING, E2	
23	XC5866051	LEVER GEAR	
24	XC6184051	ASSY: TH CUTTER MOTOR	
25	060300416	SCREW, BIND M3X4	
26	XC6152051	ASSY: TH CUTTER SENSOR	
27	052300606	SCREW, PAN (S/P WASHER) M3X6	
28	XC5868051	LEVER LINK ASSY	
29	XC5871051	CUTTER LINK ASSY	
30	060300416	SCREW, BIND M3X4	
31	048040346	RETAINING RING, E4	
32	XC5874051	BED COVER	
33	XC5875051	NEEDLE PLATE	
34	XC5876051	NEEDLE PLATE BASE ASSY	
35	XC5879051	ROTARY HOOK STOPPER	
36	XC6404051	SCREW,FLAT M4	
37	062400816	SCREW, PAN M4X8	
38	S32474001	MOVABLE KNIFE	
39	S32476001	COLLAR, M-KNIFE	
40	S32475001	SCREW, M4	
41	XC6230051	THREAD HOLDING PLATE	
42	018300636	BOLT, SOCKET M3X6	
43	XC5881051	SCREW	
44	XC5882001	FIXED KNIFE	



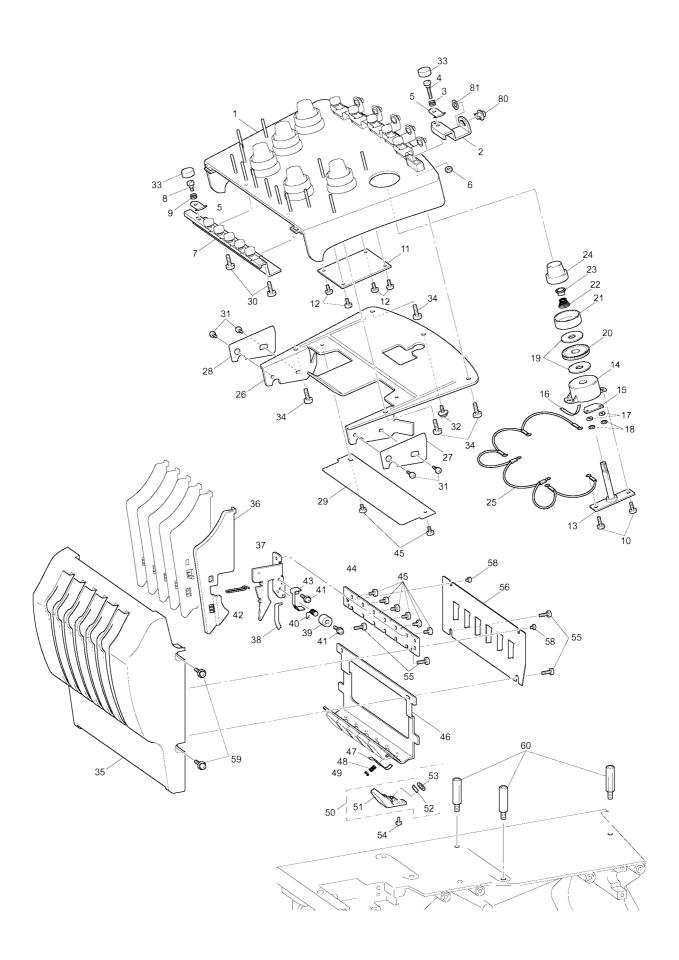
(11) THREAD WIPER MECHANISM

No.	CODE	CODE NAME					
1	XC5884051	WIPER BASE ASSY					
2	XC5887151	WIPER LEVER					
3	025050236	WASHER, PLAIN M 5					
4	025060235	WASHER, PLAIN M 6					
5	X53838051	WASHER					
6	048040346	RETAINING RING, E4					
7	XC5888051	WIPER LINK ASSY					
8	XC5891051	WIPER HOOK					
9	XC5892051	WIPER SHOULDER SCREW					
10	028040246	WASHER, SPRING 2-4					
11	021400305	NUT, 3 M4					
12	XC6186051	ASSY: WIPER MOTOR					
13	062300416	SCREW, PAN M3X4					
14	052300606	SCREW, PAN (S/P WASHER) M3X6					
15	XC5893051	WIPER GUIDE					
16	XC5894051	WIPER CUSHION					
17	XC6155051	ASSY: WIPER SENSOR					
18	062300616	SCREW, PAN M3X6					
19	X57908051	TAPTITE,BIND S M4X10					
20	XC5896051	THREAD PRESSER BASE ASSY					
21	XC5899051	THREAD PRESSER COVER ASSY					
22	XC5902051	THREAD PRESSER SPACER					
23	S46404001	SCREW, PAN M3X7					
24	060400616	SCREW, BIND M4X6					



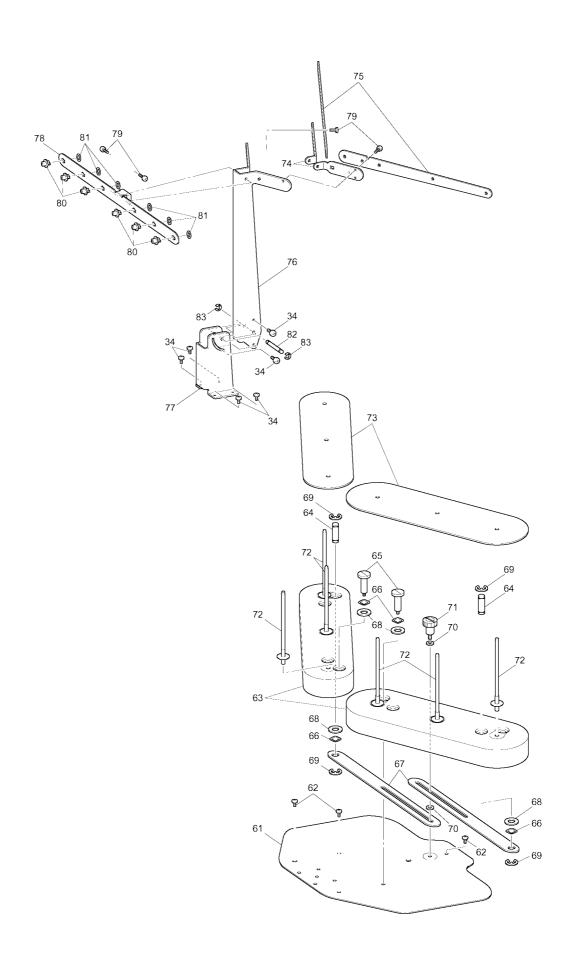
(12) UPPER THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC6350051	TENSION BASE ASSY		45	060300416	SCREW, BIND M3X4	
2	XC5905051	UPPER THREAD EYELET BASE		46	XC5931051	THREAD HOLDER BASE	
3	XC6231051	THREAD GUIDE COMPRESSION		47	XC5947051	NEEDLE THREAD PRESSER PLATE	
4	XC5909051	THREAD GUIDE TENSION SCREW		48	XC5962051	SPRING	
5	XC5907051	THREAD GUIDE TENSION PLATE		49	048015346	RETAINING RING, E1.5	
6	021300205	NUT, 2 M3		50	XC5967051	CUTTER COVER ASSY	
7	XC5908051	INNER THREAD EYELET BASE		51	XC5972051	CUTTER COVER	
8	XC5906051	THREAD GUIDE TENSION AXIS		52	X80321001	NT LOWER THREAD CUTTER	
9	X56456151	BOBBINWINDER GUIDE COMPRESSION		53	138384051	RETAINING RING,CS5	
10	136681051	TAPTITE, BIND B M3X8		54	0A5300606	SCREW, PAN (S/P WASHER) M3X6	
11	XC6164051	ASSY: HEAD PCB		55	085311016	TAPTITE, BIND B M3X10	
12	138433051	TAPTITE,PAN B M3X6		56	XC5934051	THREAD GUIDE BACK COVER	
13	XC5911051	THREAD TENSION BRACKET		58	060260316	SCREW, BIND M2.6X3	
14	XC5914051	THREAD QUANTITY SENSOR COVER		59	0A1401006	SCREW, PAN (P WASHER) M4X10	
15	XC6167051	ASSY: TH SENSOR		60	XC5935051	STUD	
16	XC6192051	FFC:SML2CD-H		61	XC5936051	SPOOL STAND BASE	
17	XC5880051	RUBBER WASHER		62	060400816	SCREW, BIND M4X8	
18	138334051	RETAINING RING,CS2		63	XC5938051	SPOOL STAND FRAME	
19	S36299001	TENSION DISC FELT		64	XC5939051	SPOOL STAND STUD	
20	S58456000	ROTARY DISC ASSY		65	XC5943051	STUD SCREW	
21	XC5915051	TENSION DISC PRESSER		66	XC5945051	SPRING WASHER	
22	XC6232051	TENSION SPRING		67	XC5946051	SPOOL STAND LINK	
23	S30564000	WASHER		68	XA9677051	WASHER	
24	XC5916051	TENSION NUT		69	048080346	RETAINING RING, E8	
25	XC6199051	LEAD WIRE ASSY:HEAD EARTH		70	XC5948051	SPACER	
26	XC5917051	TENSION BASE BRACKET		71	XC5553051	THUMB BOLT M4 L	
27	XC5883051	COLOR SHEET R		72	XC5949051	SPOOL PIN	
28	XC5895051	COLOR SHEET L		73	XC5950051	SPONGE	
29	XC6202051	BRACKET COVER		74	XC6235051	ANTENNA A	
30	085410816	TAPTITE, BIND B M4X8		75	XC6236051	ANTENNA B	
31	085411416	TAPTITE, BIND B M4X14		76	XC5951051	ANTENNA C ASSY	
32	052300606	SCREW, PAN (S/P WASHER) M3X6		77	XC6237051	ANTENNA D	
33	XC5919051	TENSION AXIS CAP		78	XC5830051	ANTENNA E	
34	060400616	SCREW, BIND M4X6		79	060300616	SCREW, BIND M3X6	
35	XC5920052	THREAD TAKE-UP LEVER COVER		80	XC5812051	PIPE BUSH A	
36	XC6001051	THREAD GUIDE COVER		81	081005070	O RING, P5	
37	XC5921051	THREAD TAKE-UP BRACKET ASSY		82	XC6238051	ANTENNA SHAFT	
38	XC5925051	SPRING TAPE		83	048050346	RETAINING RING, E5	
39	XC6463051	THREAD CATCHING SPRING CASE		84	XC7254051	WASHER	
40	XC5926051	THREAD TAKE-UP SPRING					
41	0A4300606	SCREW, PAN (S/P WASHER) M3X6					
42	XC5929051	THREAD GUIDE WIRE					
43	XC6234051	THREAD GUARD					
44	XC5930051	THREAD TENSION BRACKET BASE					



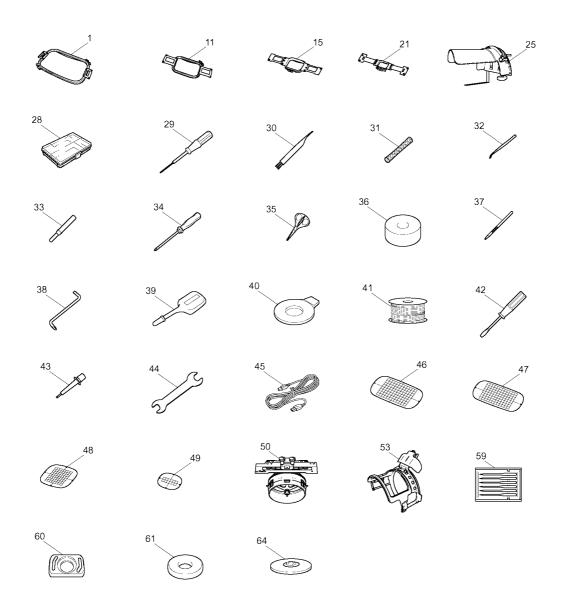
(12) UPPER THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC6350051	TENSION BASE ASSY		45	060300416	SCREW, BIND M3X4	
2	XC5905051	UPPER THREAD EYELET BASE		46	XC5931051	THREAD HOLDER BASE	
3	XC6231051	THREAD GUIDE COMPRESSION		47	XC5947051	NEEDLE THREAD PRESSER PLATE	
4	XC5909051	THREAD GUIDE TENSION SCREW		48	XC5962051	SPRING	
5	XC5907051	THREAD GUIDE TENSION PLATE		49	048015346	RETAINING RING, E1.5	
6	021300205	NUT, 2 M3		50	XC5967051	CUTTER COVER ASSY	
7	XC5908051	INNER THREAD EYELET BASE		51	XC5972051	CUTTER COVER	
8	XC5906051	THREAD GUIDE TENSION AXIS		52	X80321001	NT LOWER THREAD CUTTER	
9	X56456151	BOBBINWINDER GUIDE COMPRESSION		53	138384051	RETAINING RING,CS5	
10	136681051	TAPTITE, BIND B M3X8		54	0A5300606	SCREW, PAN (S/P WASHER) M3X6	
11	XC6164051	ASSY: HEAD PCB		55	085311016	TAPTITE, BIND B M3X10	
12	138433051	TAPTITE,PAN B M3X6		56	XC5934051	THREAD GUIDE BACK COVER	
13	XC5911051	THREAD TENSION BRACKET		58	060260316	SCREW, BIND M2.6X3	
14	XC5914051	THREAD QUANTITY SENSOR COVER		59	0A1401006	SCREW, PAN (P WASHER) M4X10	
15	XC6167051	ASSY: TH SENSOR		60	XC5935051	STUD	
16	XC6192051	FFC:SML2CD-H		61	XC5936051	SPOOL STAND BASE	
17	XC5880051	RUBBER WASHER		62	060400816	SCREW, BIND M4X8	
18	138334051	RETAINING RING,CS2		63	XC5938051	SPOOL STAND FRAME	
19	S36299001	TENSION DISC FELT		64	XC5939051	SPOOL STAND STUD	
20	S58456000	ROTARY DISC ASSY		65	XC5943051	STUD SCREW	
21	XC5915051	TENSION DISC PRESSER		66	XC5945051	SPRING WASHER	
22	XC6232051	TENSION SPRING		67	XC5946051	SPOOL STAND LINK	
23	S30564000	WASHER		68	XA9677051	WASHER	
24	XC5916051	TENSION NUT		69	048080346	RETAINING RING, E8	
25	XC6199051	LEAD WIRE ASSY:HEAD EARTH		70	XC5948051	SPACER	
26	XC5917051	TENSION BASE BRACKET		71	XC5553051	THUMB BOLT M4 L	
27	XC5883051	COLOR SHEET R		72	XC5949051	SPOOL PIN	
28	XC5895051	COLOR SHEET L		73	XC5950051	SPONGE	
29	XC6202051	BRACKET COVER		74	XC6235051	ANTENNA A	
30	085410816	TAPTITE, BIND B M4X8		75	XC6236051	ANTENNA B	
31	085411416	TAPTITE, BIND B M4X14		76	XC5951051	ANTENNA C ASSY	
32	052300606	SCREW, PAN (S/P WASHER) M3X6		77	XC6237051	ANTENNA D	
33	XC5919051	TENSION AXIS CAP		78	XC5830051	ANTENNA E	
34	060400616	SCREW, BIND M4X6		79	060300616	SCREW, BIND M3X6	
35	XC5920052	THREAD TAKE-UP LEVER COVER		80	XC5812051	PIPE BUSH A	
36	XC6001051	THREAD GUIDE COVER		81	081005070	O RING, P5	
37	XC5921051	THREAD TAKE-UP BRACKET ASSY		82	XC6238051	ANTENNA SHAFT	
38	XC5925051	SPRING TAPE		83	048050346	RETAINING RING, E5	
39	XC6463051	THREAD CATCHING SPRING CASE		84	XC7254051	WASHER	
40	XC5926051	THREAD TAKE-UP SPRING					
41	0A4300606	SCREW, PAN (S/P WASHER) M3X6					
42	XC5929051	THREAD GUIDE WIRE					
43	XC6234051	THREAD GUARD					
44	XC5930051	THREAD TENSION BRACKET BASE					



(13) ATTACHMENTS

2798001 2798001 2799001 5957051 6043000 5958051 2401416 1400206 5959051 5960051 5963051 5964051 5966051 5966051 5968051 0300516			46 47 48 49 50 51 52 53 54 55 56	XC5704051 XC5721051 XC5759051 XC5761051 XC5533051 XC5542051 XC5546051 XC5554051 XC5901051 XC5561051 XC5562051 048025346	USB I/F CABLE EMBROIDERY SHEET 30X20 ASSY EMBROIDERY SHEET 18X13 ASSY EMBROIDERY SHEET 10X10 ASSY EMBROIDERY SHEET 10X10 ASSY EMBROIDERY SHEET 06X04 ASSY CAP DRIVER ASSY (PR600C) WIRE (PR600C) ROLLER BASE ASSY (PR600C) CAP FRAME (PR600C) BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
2798001 2799001 2799001 5957051 6043000 5958051 2401416 1400206 5959051 5960051 5964051 5964051 5966051 5968051 0300516	TUBULAR FRAME 30X20 OUTER COLLAR NUT, M4 SCREW, M4 SPRING, COMPRESSION 5.3X47.7 HOLDER 30X20 SCREW, PAN M4X14 NUT, 2 M4 TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		47 48 49 50 51 52 53 54 55 56	XC5721051 XC5759051 XC5761051 XC5533051 XC5542051 XC5546051 XC5554051 XC5901051 XC5561051 XC5562051 048025346	EMBROIDERY SHEET 18X13 ASSY EMBROIDERY SHEET 10X10 ASSY EMBROIDERY SHEET 06X04 ASSY CAP DRIVER ASSY (PR600C) WIRE (PR600C) ROLLER BASE ASSY (PR600C) CAP FRAME (PR600C) BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
2798001 2799001 5957051 6043000 5958051 2401416 1400206 5959051 5960051 5963051 5964051 5966051 5966051 5968051 0300516	COLLAR NUT, M4 SCREW, M4 SPRING, COMPRESSION 5.3X47.7 HOLDER 30X20 SCREW, PAN M4X14 NUT, 2 M4 TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		48 49 50 51 52 53 54 55 56 57	XC5759051 XC5761051 XC5533051 XC5542051 XC5546051 XC5554051 XC5901051 XC5561051 XC5562051 048025346	EMBROIDERY SHEET 10X10 ASSY EMBROIDERY SHEET 06X04 ASSY CAP DRIVER ASSY (PR600C) WIRE (PR600C) ROLLER BASE ASSY (PR600C) CAP FRAME (PR600C) BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
2799001 5957051 6043000 5958051 2401416 1400206 5959051 5960051 5963051 5964051 5966051 5968051 0300516	NUT, M4 SCREW, M4 SPRING, COMPRESSION 5.3X47.7 HOLDER 30X20 SCREW, PAN M4X14 NUT, 2 M4 TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		49 50 51 52 53 54 55 56 57	XC5761051 XC5533051 XC5542051 XC5546051 XC5554051 XC5901051 XC5561051 XC5562051 048025346	EMBROIDERY SHEET 06X04 ASSY CAP DRIVER ASSY (PR600C) WIRE (PR600C) ROLLER BASE ASSY (PR600C) CAP FRAME (PR600C) BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
5957051 6043000 5958051 2401416 1400206 5959051 5960051 5963051 5965051 5966051 5968051 0300516	SCREW, M4 SPRING, COMPRESSION 5.3X47.7 HOLDER 30X20 SCREW, PAN M4X14 NUT, 2 M4 TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		50 51 52 53 54 55 56 57	XC5533051 XC5542051 XC5546051 XC5554051 XC5901051 XC5561051 XC5562051 048025346	CAP DRIVER ASSY (PR600C) WIRE (PR600C) ROLLER BASE ASSY (PR600C) CAP FRAME (PR600C) BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
6043000 5958051 2401416 1400206 5959051 5960051 5963051 5964051 5966051 5968051 0300516	SPRING, COMPRESSION 5.3X47.7 HOLDER 30X20 SCREW, PAN M4X14 NUT, 2 M4 TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		51 52 53 54 55 56 57	XC5542051 XC5546051 XC5554051 XC5901051 XC5561051 XC5562051 048025346	WIRE (PR600C) ROLLER BASE ASSY (PR600C) CAP FRAME (PR600C) BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
5958051 2401416 1400206 5959051 5960051 5963051 5964051 5966051 5968051 0300516	HOLDER 30X20 SCREW, PAN M4X14 NUT, 2 M4 TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		52 53 54 55 56 57	XC5546051 XC5554051 XC5901051 XC5561051 XC5562051 048025346	ROLLER BASE ASSY (PR600C) CAP FRAME (PR600C) BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
2401416 1400206 :5959051 :5960051 :5963051 :5964051 :5966051 :5966051 :5968051 0300516	SCREW, PAN M4X14 NUT, 2 M4 TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		53 54 55 56 57	XC5554051 XC5901051 XC5561051 XC5562051 048025346	CAP FRAME (PR600C) BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
1400206 5959051 5960051 5961051 5963051 5964051 5966051 5968051 0300516	NUT, 2 M4 TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		54555657	XC5901051 XC5561051 XC5562051 048025346	BASE FRAME HOOK (PR600C) FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
5959051 5960051 5961051 5963051 5964051 5966051 5966051 0300516	TUBULAR FRAME 18X13 ASSY TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		555657	XC5561051 XC5562051 048025346	FRAME COVER (PR600C) RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
5960051 5961051 5963051 5964051 5965051 5966051 5968051 0300516	TUBULAR FRAME 18X13 INNER TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		56 57	XC5562051 048025346	RUBBER (PR600C) RETAINING RING, E2.5 (PR600C)	
5961051 5963051 5964051 5965051 5966051 5968051 0300516	TUBULAR FRAME 18X13 OUTER HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		57	048025346	RETAINING RING, E2.5 (PR600C)	
5963051 5964051 5965051 5966051 5968051 0300516	HOLDER 18X13 TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		-		, , , ,	
5964051 5965051 5966051 5968051 0300516	TUBULAR FRAME 10X10 ASSY TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10		58	VCC0740E4		
5965051 5966051 5968051 0300516	TUBULAR FRAME 10X10 INNER TUBULAR FRAME 10X10 OUTER HOLDER 10X10			AC6974051	HOLD TAPE (PR600C)	
5966051 5968051 0300516	TUBULAR FRAME 10X10 OUTER HOLDER 10X10		59	XC6469001	NEEDLE ASSEMBLY	
5968051 0300516	HOLDER 10X10		60	XC6499051	NEEDLE PLATE COVER	
0300516			61	XC7134051	SPOOL FELT	
	SCREW, BIND M3X5		62	XC6631051	BOBBIN TENSION GAUGE 45G	
	WASHER, PLAIN M 3					
5969051	TUBULAR FRAME 06X04 ASSY		64	130012054	SPOOL PRESSER A	
5970051	TUBULAR FRAME 06X04 INNER					
5971051	TUBULAR FRAME 06X04 OUTER					
5973051	HOLDER 06X04					
5566051	SETTING FRAME GAUGE ASSY (PR600C)					
6227051	FRAME COVER STOPPER (PR600C)					
2400616	SCREW, PAN M4X6 (PR600C)					
6482051	ACCESSORY CASE					
5159051	HEXAGONAL DRIVER,1.5					
9476051	CLEANING BRUSH					
4455000	NET, 160L					
6542051	PINCETTE					
4243001	SEAM RIPPER					
6543051	SCREW DRIVER, 2X100					
4783051	SCISSORS					
5974151	BOBBIN TENSION GAUGE					
9940001	TOUCH PEN					
6545051	Z-TYPE SCREW-DRIVER, +-					
1156001	OILER					
1074051	NEEDLE PLATE FIXING METAL					
	BOBBIN					
6368051	SCREW DRIVER S					1
	NEEDLE EXCHANGE TOOL					1
5468051						1
5 9 4 6 4 5 9 6 1	159051 476051 455000 542051 243001 543051 783051 974151 940001 545051 156001 074051 368051 468051	159051 HEXAGONAL DRIVER,1.5 476051 CLEANING BRUSH 455000 NET, 160L 542051 PINCETTE 243001 SEAM RIPPER 543051 SCREW DRIVER, 2X100 783051 SCISSORS 974151 BOBBIN TENSION GAUGE 940001 TOUCH PEN 545051 Z-TYPE SCREW-DRIVER, +- 156001 OILER 074051 NEEDLE PLATE FIXING METAL 368051 BOBBIN 468051 SCREW DRIVER S 957051 NEEDLE EXCHANGE TOOL 159051 WRENCH 13X10	159051 HEXAGONAL DRIVER,1.5 476051 CLEANING BRUSH 455000 NET, 160L 542051 PINCETTE 243001 SEAM RIPPER 543051 SCREW DRIVER, 2X100 783051 SCISSORS 974151 BOBBIN TENSION GAUGE 940001 TOUCH PEN 545051 Z-TYPE SCREW-DRIVER, +- 156001 OILER 074051 NEEDLE PLATE FIXING METAL 368051 BOBBIN 468051 SCREW DRIVER S 957051 NEEDLE EXCHANGE TOOL	159051 HEXAGONAL DRIVER,1.5 476051 CLEANING BRUSH 455000 NET, 160L 542051 PINCETTE 243001 SEAM RIPPER 543051 SCREW DRIVER, 2X100 783051 SCISSORS 974151 BOBBIN TENSION GAUGE 940001 TOUCH PEN 545051 Z-TYPE SCREW-DRIVER, +- 156001 OILER 074051 NEEDLE PLATE FIXING METAL 368051 BOBBIN 468051 SCREW DRIVER S 957051 NEEDLE EXCHANGE TOOL	159051 HEXAGONAL DRIVER,1.5 476051 CLEANING BRUSH 455000 NET, 160L 542051 PINCETTE 243001 SEAM RIPPER 543051 SCREW DRIVER, 2X100 783051 SCISSORS 974151 BOBBIN TENSION GAUGE 940001 TOUCH PEN 545051 Z-TYPE SCREW-DRIVER, +- 156001 OILER 074051 NEEDLE PLATE FIXING METAL 368051 BOBBIN 468051 SCREW DRIVER S	159051 HEXAGONAL DRIVER,1.5 476051 CLEANING BRUSH 455000 NET, 160L 542051 PINCETTE 243001 SEAM RIPPER 543051 SCREW DRIVER, 2X100 783051 SCISSORS 974151 BOBBIN TENSION GAUGE 940001 TOUCH PEN 545051 Z-TYPE SCREW-DRIVER, +- 156001 OILER 074051 NEEDLE PLATE FIXING METAL 368051 BOBBIN 468051 SCREW DRIVER S 957051 NEEDLE EXCHANGE TOOL



(14) PACKING MATERIALS / PRINTED MATTER

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		PACKING MATERIALS	ı		L	PRINTED MATTER	
1	XC6203053	CARTON TOP			XC6103051	INSTRUCTION MANUAL (English)	
2	XC6453051	CARTON BOTTOM ASSY			XC6105051	INSTRUCTION MANUAL (Spanish)	
3	XC5551050	POLYSTYRENE FOAM PAD R			XC6111051	INSTRUCTION MANUAL (French)	
4	XC5552050	POLYSTYRENE FOAM PAD L			XC6106051	INSTRUCTION MANUAL (German)	
5	XC5797050	POLYSTYRENE FOAM PAD BOTTOM			XC6119051	INSTRUCTION MANUAL (Dutch)	
6	XC5825050	POLYSTYRENE FOAM PAD SIDE			XC6118051	INSTRUCTION MANUAL (Italian)	
7	XC6452050	POLYSTYRENE FOAM PAD TOP			XC6555051	WARRANTY CARD (U.S.A., CANADA)	
8	XC5848051	JOINT			UH3851001	WARRANTY CARD EUR	
9	XC5867050	PAD D			XC6402051	WARRANTY CARD (U.K.)	
10	XC6459051	SHEET,1400X2000			XA6351151	WARRANTY CARD (ITALY)	
11	S52584001	MERCURY WARNING LABEL 16X92 C2			XC7141051	PR-600/EMP6 QUICK REFERENCE	
		(U.S.A.)			XC7250051	INSERTION FOR THREAD TENSION	
12	XC6585150	POLYSTYRENE FOAM PAD FOOT			XC7251051	INSERTION FOR CAP FRAME	
13	XC7140050	HOOK SUPPORT SF			181401172	INSERTION WARRANTY COUPON	
14	X57847051	PLUG LABEL (U.K.)				(CANADA)	
15	XC7154050	ANTENNA PROTECT PAD					
16	X50902051	BAG,350X470H					
18	XC6557051	C STICKER (PR600C)					
19	X60679051	BAG,450X400H (PR600C)					
							
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