

Home Sewing Machine PARTS REFERENCE LIST

MODEL: HE240/SE350/SE400

LB6770/LB6800

NV900D/NV900

MECHANISMS & ELECTRONICS

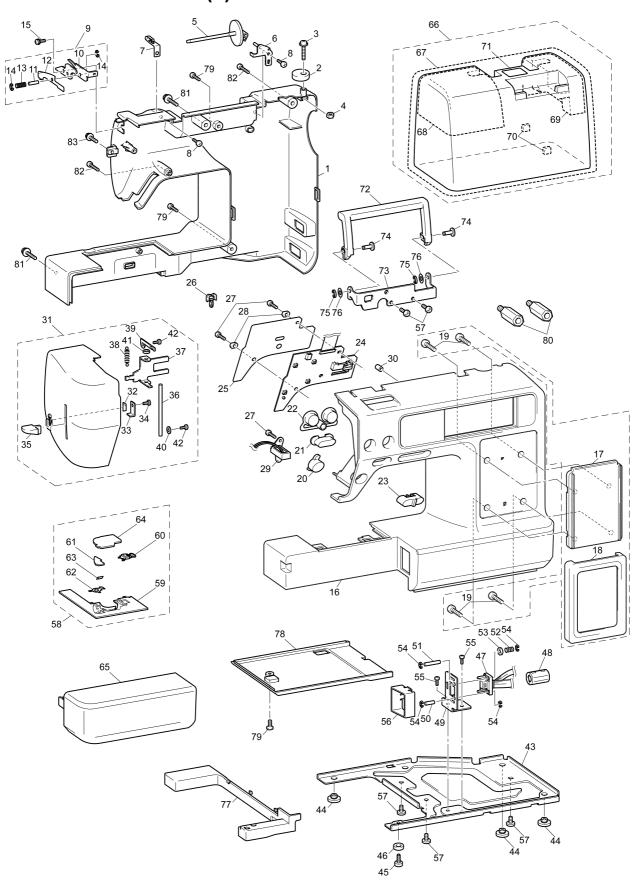


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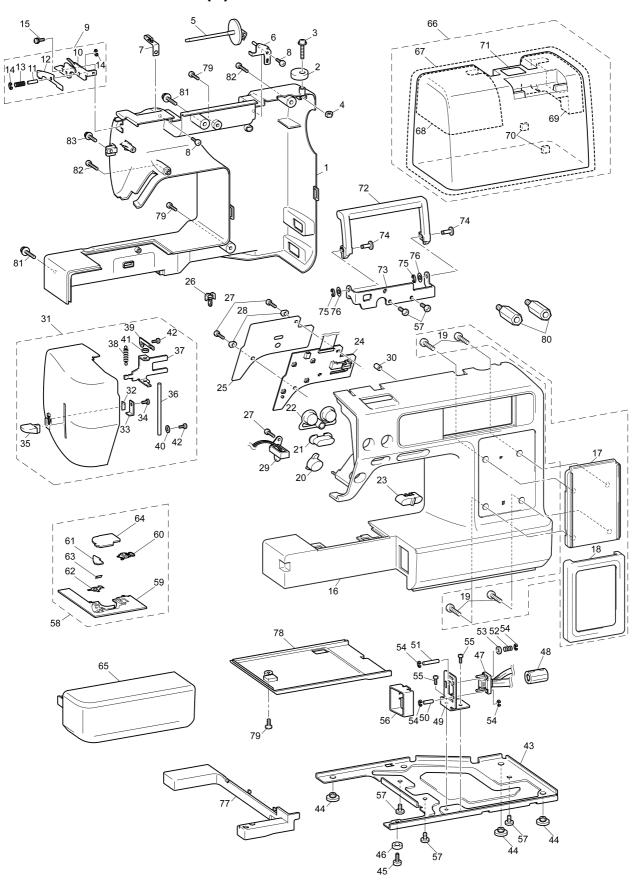
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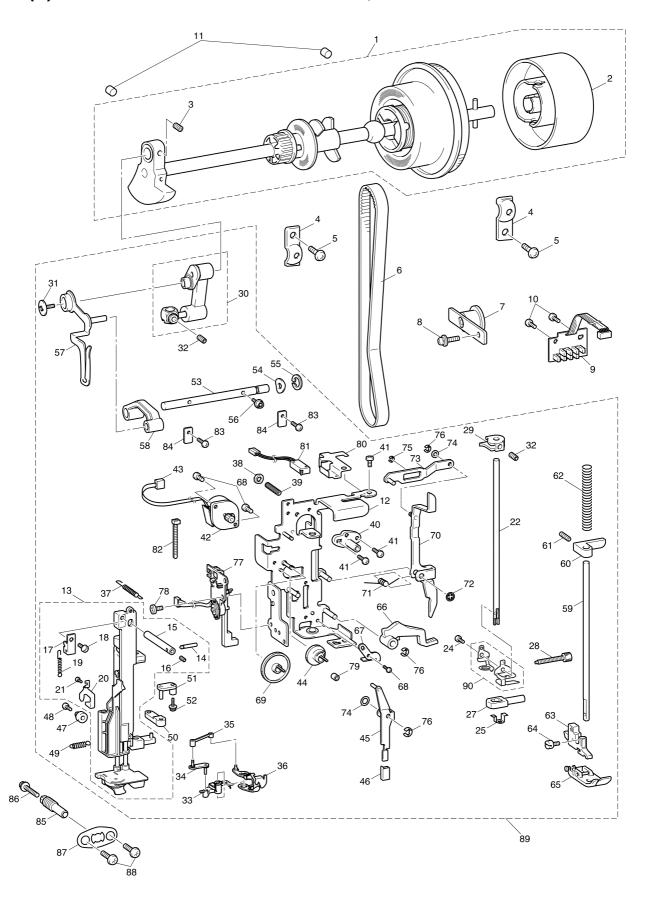
We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.



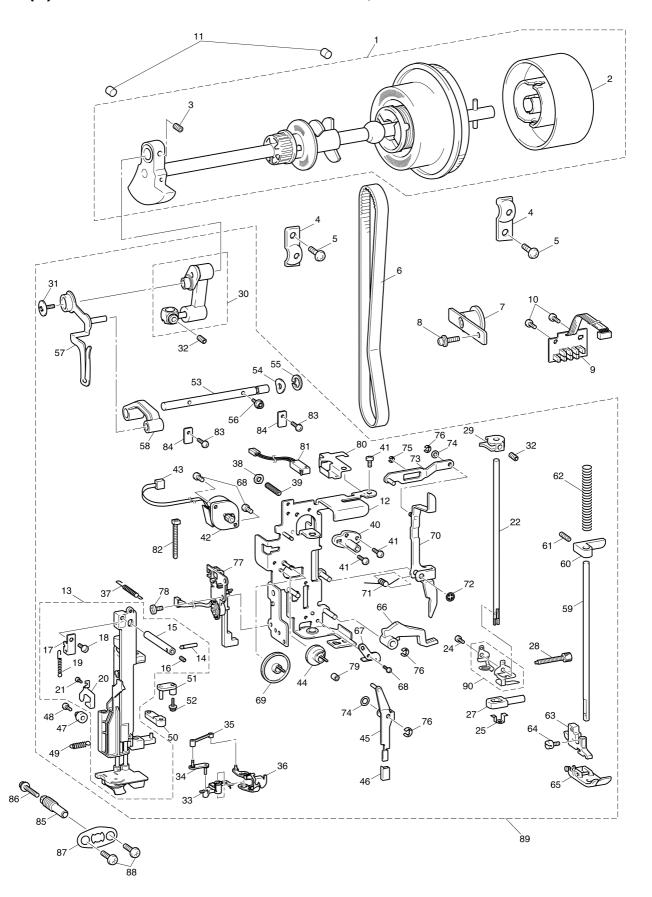
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE3351001	REAR COVER		32	X80321021	NT LOWER THREAD CUTTER	
2	XC4517151	BOBBIN PRESSER	1000018473	33	XE1435001	FACE PLATE CUTTER HOLDER	
3	0A4302006	SCREW PAN (S/P WASHER) M3X20		34	138433021	TAPTITE, PAN B M3X6	
4	021300106	NUT 1 M3		35	XC9604051	NEEDLE THREAD LEVER KNOB	
5	XA1786053	SPOOL PIN		36	XA5825051	NEEDLE THREAD LEVER SHAFT	
6	XE1394001	SPOOL PIN HOLDER ASSY		37	XC3039151	NEEDLE THREAD LEVER	
7	XE1490101	THREAD GUIDE SUPPORTING PLATE		38	138260051	THREAD THROUGH LEVER SPRING	
8	085311216	TAPTITE BIND B M3X12		39	XA6320050	SHAFT PRESSER PLATE	
9	XE2910001	THREAD GUIDE PLATE ASSY		40	XA5525051	WASHER, PLAIN	
10	XE2911001	THREAD GUIDE PLATE		41	XC0508020	RUBBER WASHER	
11	XE2912001	SHAFT		42	085311016	TAPTITE BIND B M3X10	
12	XE2913001	THREAD GUIDE SPRING		43	XE2941001	BASE PLATE	
13	X57605051	SPRING		44	XA1805021	BASE RUBBER A	
14	048020346	RETAINING RING E2		45	XC3471021	ADJUSTING SCREW	
15	X59642021	SCREW		46	XC3472021	BASE PLATE RUBBER	
16	XE3833001	FRONT COVER SUPPLY ASSY: V31		47	XD0351051	LEAD WIRE ASSY MAIN BODY FCOMB	
		(HE240)		48	XE1829001	FERRITE CORE: K1NF-75(N)BK2	
	XE3834001	FRONT COVER SUPPLY ASSY: V33		49	XE2942001	CONNECTOR HOLDER	
		(SE350)		50	XD0353051	ES PIN F-A	
	XE4220001	FRONT COVER SUPPLY ASSY: V33		51	XD0945051	ES PIN F-B	
		(LB6770)		52	XD0967051	SPRING, COMPRESSION	
	XE4292001	FRONT COVER SUPPLY ASSY		53	XC2514021	FEED BAR SPACER	
		(NV900D)		54	048020346	RETAINING RING E2	
	XE4291001	FRONT COVER SUPPLY ASSY		55	060300516	SCREW BIND M3X5	
		(NV900)		56	XE3145001	CONNECTOR HOLDER COVER	
	XE7843001	FRONT COVER SUPPLY ASSY: SE400	1000016266	57	X57908021	TAPTITE, BIND S M4X10	
		(SE400)		58	XD0354251	NEEDLE PLATE B ASSY	
	XE7844001	FRONT COVER SUPPLY ASSY: LB6800	1000016710	59	XD0355251	NEEDLE PLATE B	
		(LB6800)		60	XC7371022	SLIDE BUTTON	
17	XE3094001	PHOTO FRAME BASE (HE240, NV900D)		61	XD1666052	CUTTER COVER	
18	XE3095001	PHOTO FRAME (HE240, NV900D)		62	XD1461051	NEEDLE PLATE COVER SPRING	
		TAPTITE, BIND B M3X8 (HE240, NV900D)		63	X80321021	NT LOWER THREAD CUTTER	
20	XE3096001	SS BUTTON				NEEDLE PLATE COVER SUPPLY ASSY	
21	XE2927001	REVERSE BUTTON		65	XE2943103	ACCESSORY TABLE ASSY	1000018445
_	XE2929001			1		(HE240, SE350, LB6770, SE400, LB6800)	
23	XE2931001	SV KEY TOP			XE2943104	ACCESSORY TABLE ASSY (NV900D)	1000018445
24	XE2934001	SSVR PCB ASSY: CCOM			XE2943101	ACCESSORY TABLE ASSY (NV900)	1000018445
25	XE2935001	INSULATOR SHEET: CCOM SS		66	XE3862001	CASE ASSEMBLY (NV900D, NV900)	
26	XC3751021	MINI CLAMP: UAMS-02			XE5549001	CASE ASSEMBLY (NV900: KOR)	1000009695
27	085311016	TAPTITE BIND B M3X10		67	XE3838001	BAG 750X600H (NV900D, NV900)	
28	XC6363021	BOARD PRESSER		68	XE2949001	POLYSYRENE FOAM PAD CASE L	
29	XE2367001	LED LAMP RIGHT SUPPLY ASSY LE1		<u> </u>		(NV900D, NV900)	
30	XE3376001	RUBBER		69	XE2950001	POLYSYRENE FOAM PAD CASE R	
31	XE2937001	FACE PLATE ASSY				(NV900D, NV900)	



No.	CODE	NAME	REMARKS
70		CASE FELT (NV900D, NV900)	
71	XD0271021	MODEL MARK (NV900D, NV900)	
72	XE1447001	HANDLE	
73	XE2953001	HANDLE HOLDER	
74	XE1449001	HANDLE SHAFT	
75	048040346	RETAINING RING E4	
76	137713020	POLYESTER SLIDER	
77	XE2954001	BASE FOOT COVER	
78	XE2955001	BOTTOM COVER	
79	060400816	SCREW BIND M4X8	
80	XE2956001	STUD	
81	087411416	TAPTITE CUP B M4X14	
82	085301616	TAPTITE BIND P M3X16	
83	XC7568051	SCREW, PAN (S/P WASHER) M4X14	
	XE1983001	CAUTION SEAL (NV900: KOR)	1000009695
	I		-1

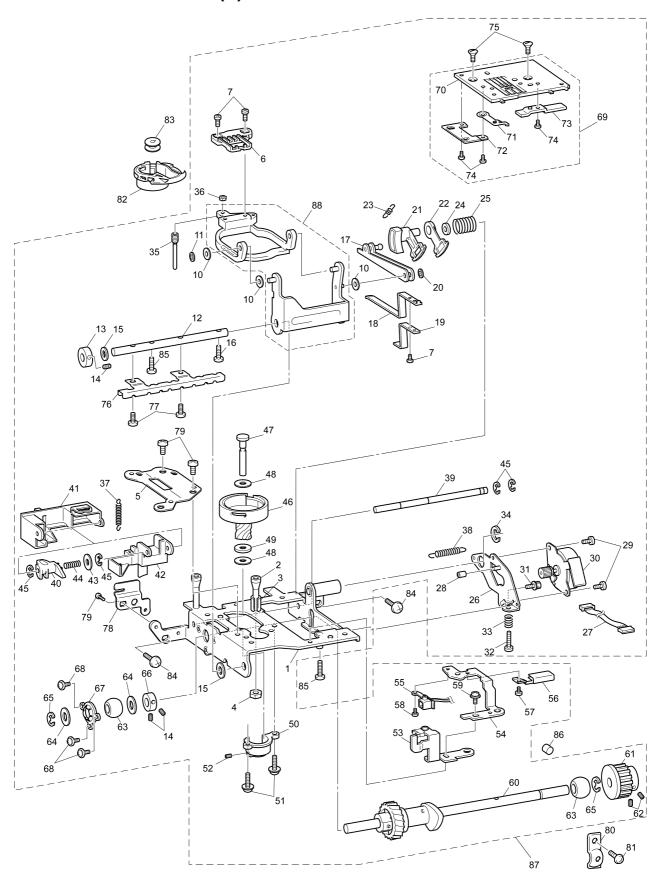


No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		UPPER SHAFT MECHANISM		43	XE2976001	LEAD WIRE ASSY ZPM-CCOM	
1	XE3707001	UPPER SHAFT SUPPLY ASSY		44	XE2977001	Z ZIGZAG CAM	
2	XC2375051	PULLEY		45	XC8761121	Z ZIGZAG LEVER ASSY	
3	012500532	SET SCREW SOCKET (FT) M5X5		46	XC8764020	Z LEVER CAP	
4	132421021	BUSHING PRESSER		47	XC2435020	ZIGZAG ADJUSTING NUT	
5	X57908021	TAPTITE, BIND S M4X10		48	018301032	BOLT SOCKET M3X10	
6	XC4869021	T BELT 420-5GT-6		49	XC2748021	SPRING-Z	
7	XE3581001	TENSION PULLEY ASSEMBLY		50	XC2436021	NEEDLE HOLDER BLOCK	
8	138172021	SCREW, PAN (S/P WASHER) M4X10		51	XC2437021	SHAFT ASSY	
9	XE3036001	NP PCB ASSY CCOM		52	XC3037021	SCREW3X10	
10	060400816	SCREW BIND M4X8		53	XE1470101	TAKE-UP SUPPORT SHAFT	
11	XC3183051	FELT		54	XZ5030001	WASHER, SPRING	
		NEEDLE BAR, PRESSER MECHANISM		55	048050346	RETAINING RING E5	
12	XE2967001	BASE HOLDER ASSY CE		56	XC3338021	SCREW3X8	
13	XE2970001	NEEDLE BAR HOLDER ASSY		57	XC8564031	THREAD TAKE-UP LEVER	
14	XC2420020	SHAFT		58	XC4897020	THREAD TAKE-UP LEVER LINK	
15	XC8754021	NEEDLE HOLDER SHAFT A		59	XC4898021	PRESSER BAR	
16	014300532	SET SCREW SOCKET (CP) M3X5		60	XC4899121	PRESSER BAR CLAMP	
17	XC8755020	PLATE		61	XC7207021	SCREW STUD M5	
18	060300516	SCREW BIND M3X5		62	XC4900021	SPRING	
19	X50476021	SPRING		63	XC3015031	PRESSER FEED HOLDER ASSY	
20	XE1463001	HOOK RELEASE PLATE		64	132730122	TIGHTENING SCREW 3.57	
21	0A4200606	SCREW PAN (S/P WASHER) M2X6		65	XC3021031	Z FOOT	
22	XC2423021	NEEDLE BAR		66	XE2982001	PRESSER FOOT LIFTER	
23	XE0011101	NEEDLE BAR THREAD GUIDE Q	1000016793	67	XE2983001	EMBROIDERY PRESSER STOPPER	
24	X53053052	SCREW SM2.38		68	060300416	SCREW BIND M3X4	
25	XC2426020	NEEDLE THREAD PLATE		69	XE2984001	Т САМ	
26	XE0012101	NEEDLE THREAD GUIDE SPRING	1000016793	70	XE2985001	THREAD RELEASE LEVER ASSY	
27	XC2427051	NEEDLE BLOCK		71	XC4904121	SPRING	
28	XZ0388251	NEEDLE CLAMP SCREW	1000010409	72	146200021	RETAINING RING, CS4	
29	XC2434021	NEEDLE THREAD BLOCK		73	XE2988001	THREAD RELEASER ASSY	
30	XC6562131	NEEDLE BAR CRANK ROD ASSY		74	137713020	POLYESTER SLIDER	
31	XE1999001	SCREW, FLAT SM3.57-40X7 L		75	048020346	RETAINING RING E2	
32	012400432	SET SCREW SOCKET (FT) M4X4		76	048040346	RETAINING RING E4	
33	XE1464401	THREADER HOOK ASSY	1000017223	77	XE3570001	BH SWITCH ASSY	
34	XD1546051	LINK A ASSY		78	0A4400806	SCREW PAN (S/P WASHER) M4X8	
35	XD1548151	LINK B	1000009134	79	XC8773020	RUBBER	
36	XE1465001	THREAD GUIDE ASSY		80	XE1507001	PRESSER SWITCH HOLDER	
37	XC2429021	SPRING		81	XE2991001	PF SWITCH ASSY: CCOM	
38	X56851021	LOCK NUT		82	X53169020	BAND	
39	014401232	SET SCREW SOCKET (CP) M4X12		83	X57908021	TAPTITE, BIND S M4X10	
40	XC8756021	SHAFT BUSHING		84	X50532021	PRESSER PLATE	
41	060300616	SCREW BIND M3X6		85	XC2504050	ADJUSTING SCREW	
42	XE2974001	Z PULSE MOTOR: M35SP-9N CCOM		86	XZ0380051	SCREW, PAN (WASHER) M3X18	



No.	CODE	NAME	REMARKS
		PLATE SPRING	
88		SCREW BIND M4X8	
		NEEDLE UNIT SUPPLY ASSY CC	1000007800
90		N/B THREAD GUIDE SUPPLY ASSY	1000016793
30	XL1121001	TWO THINEAD GOIDE GOTTET AGGT	1000010700

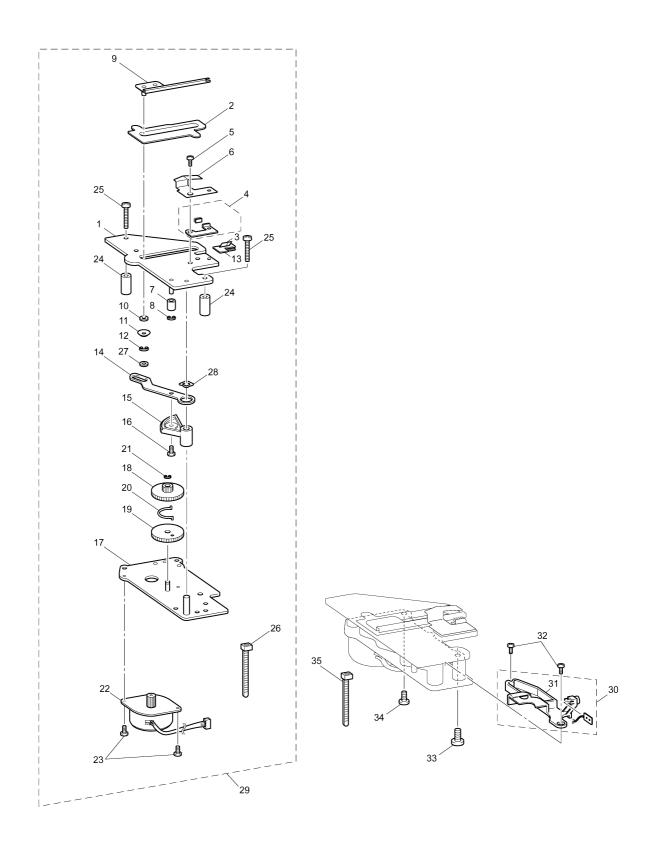
(3) FEED MECHANISM



(3) FEED MECHANISM

2 X 3 X 4 0 5 X 6 X 7 0 8 X 9 X	CC8782021 CC8783020 021300106 KE2994001 KE3736001 060300616	BASE PLATE ASSY NEEDLE PLATE SUPPORTER SHAFT B FEED ARM SUPPORTER NUT 1 M3 THREAD CUTTER MODULE SUPPORTER				RETAINING RING E3	
3 X 4 0 5 X 6 X 7 0 8 X 9 X	CC8783020 021300106 CE2994001 CE3736001 060300616	FEED ARM SUPPORTER NUT 1 M3		46	VC444404		
4 0 5 X 6 X 7 0 8 X 9 X	021300106 XE2994001 XE3736001 060300616	NUT 1 M3			XC4141121	OUTER ROTARY HOOK ASSY	
5 X 6 X 7 0 8 X 9 X	XE2994001 XE3736001 060300616			47	XE1480001	OUTER ROTARY HOOK SHAFT	
6 X 7 0 8 X 9 X	XE3736001 060300616	THREAD CLITTER MODI II E SLIPPORTER		48	137805022	SPACER	
7 0 8 X 9 X	060300616	THIREAD COTTER MODULE 3011 ORTER		49	137976021	WASHER 6	
8 X		FEED DOG		50	XE1481001	SHAFT SUPPORTER	
9 X	/E44 7 0004	SCREW BIND M3X6		51	138172021	SCREW, PAN (S/P WASHER) M4X10	
	XE1476201	FEED BAR	1000016236	52	014400632	SET SCREW SOCKET (CP) M4X6	
	KC8786121	FEED ARM A ASSY	1000016236	53	XE3650101	INNER ROTARY HOOK BRACKET ASSY	1000016400
10 1	137999020	POLYESTER SLIDER		54	XE2998001	PHOTO DIODE SUPPORTER	
11 1	146200021	RETAINING RING, CS4		55	XE2999001	PHOTO DIODE HOLDER ASSY	
12 X	XE2995001	HORIZONTAL FEED SHAFT		56	XC7866351	CORD HOLDER	1000012334
13 1	130676121	SET SCREW COLLAR		57	060260316	SCREW BIND M2.6X3	
14 0	014400432	SET SCREW SOCKET (CP) M4X4		58	000020416	SCREW BIND M2X4	1000016096
15 X	X50546020	WASHER, THRUST		59	0A5300806	SCREW PAN (S/P WASHER) M3X8	
16 0	060301206	SCREW BIND M3X12		60	XE3002001	LOWER SHAFT ASSY	
17 X	KC4924021	FEED ARM ASSY		61	XC4943021	TIMING PULLEY D	
18 X	C4927021	FEED SUPPORTING PLATE		62	014500532	SET SCREW SOCKET (CP) M5X5	
19 X	C4928120	FEED SUPPORTING PLATE B		63	X52664020	LOWER SHAFT BUSHING	
20 X	X56655021	RETAINING RING: CSTW-3.5		64	X51383020	WASHER, THRUST	
21 X	C2527121	FEED ADJUSTER		65	048060346	RETAINING RING E6	
22 X	C2529020	F GEAR		66	XC8798021	SET COLLAR	
23 X	C2530021	SPRING		67	XC4944021	BUSHING PRESSER B	
24 1	137713020	POLYESTER SLIDER		68	085310615	TAPTITE BIND B M3X6	
25 X	KC2531021	SPRING		69	XE1827101	NEEDLE PLATE A ASSY	1000018284
26 X	KC8791021	FPM HOLDER SUB ASSY		70	XE1828201	NEEDLE PLATE A	
27 X	XE3173001	LEAD WIRE ASSY FPM-CCOM		71	XC9728051	STOPPER PLATE	
28 X	KC8773020	RUBBER		72	XE1488001	NEEDLE PLATE B SUPPORT PLATE	
29 0	060300416	SCREW BIND M3X4		73	XE8544001	F GEAR STOPPER PLATE	1000018284
30 X	XE3637001	FPM INSULATION ASSY CCOM		74	060260316	SCREW BIND M2.6X3	
31 X	KC3338021	SCREW3X8		75	X50487021	SCREW M4	1000010447
32 0	018402533	BOLT SOCKET M4X25		76	XE3004001	LEAD WIRE GUIDE HOLDER	
33 X	C2537021	SPRING		77	060300416	SCREW BIND M3X4	
34 X	C9924021	RETAINING RING 10		78	XE3005001	THREAD CUTTER MODULE SUPPORTER	
35 X	C3941021	VERTICAL ADJUSTER SCREW ASSY		79	060400516	SCREW BIND M4X5	
36 X	C2546021	M5 NUT		80	132421021	BUSHING PRESSER	
37 X	XE1940001	SPRING		81	X57908021	TAPTITE, BIND S M4X10	
38 X	XE1478001	SPRING		82	XE7560001	INNER ROTARY HOOK ASSY	1000016400
39 X	C8794021	VERTICAL FEED SHAFT		83	X52800120	BOBBIN	
40 X	C2551020	VERTICAL LEVER		84	XE1489001	STUD SCREW M4	
41 X	KE1479001	DROP KNOB		85	060301206	SCREW BIND M3X12	
42 X	XE2996001	DROP LEVER		86	XC3183051	FELT	
43 0	025040332	WASHER PLAIN L 4		87	XE4814101	FEED UNIT SUPPLY ASSY CC	1000018284
44 X	C2550021	SPRING		88	XE2015201	FEED BAR ASSY	1000016236

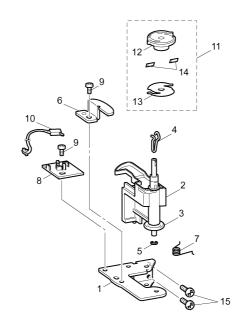
(4) THREAD CUTTER MODULE / THREAD CUTTING MECHANISM

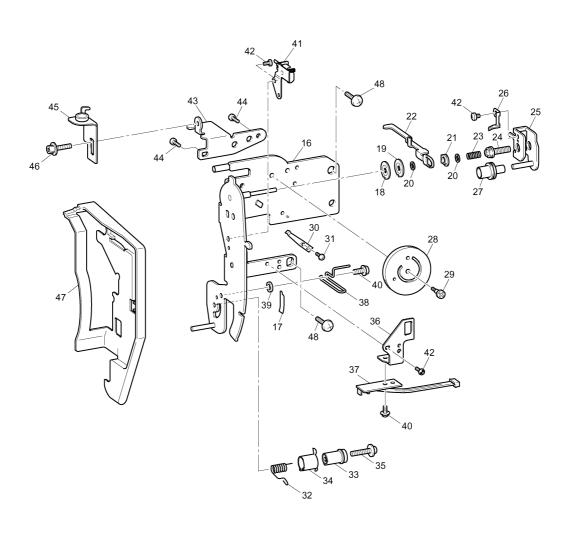


(4) THREAD CUTTER MODULE / THREAD CUTTING MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		THREAD CUTTER MODULE	•			THREAD CUTTING MECHANISM	•
1	XC9733051	THREAD CUTTER FRAME ASSY		30	XE3186001	PHOTO TRANSISTOR ASSY	
2	XC9735050	SPACER		31	XC9199051	SENSOR HOLDER	
3	X80321021	NT LOWER THREAD CUTTER		32	0A4300605	SCREW PAN (S/P WASHER) M3X6	
4	XE4994001	PRESSER PLATE ASSY	1000008247	33	060400516	SCREW BIND M4X5	
5	060300516	SCREW BIND M3X5	1000010059	34	060300516	SCREW BIND M3X5	
6	XC2598120	SPRING PLATE		35	X53169020	BAND	
7	XC2587020	RUBBER					
8	048030346	RETAINING RING E3					
9	XC2583121	THREAD HOOK ASSY					
10	137713020	POLYESTER SLIDER					
11	X56731020	WASHER					
12	048040346	RETAINING RING E4					
13	XC9736050	CUTTER HOLDER					
14	XC2581221	THREAD CUTTER LEVER					
15	XC2582020	THREAD CUTTER LEVER GEAR					
16	0A4300605	SCREW PAN (S/P WASHER) M3X6					
17	XC2588321	MOTOR HOLDER ASSY	1000018482				
18	XC2592020	IDLE GEAR A					
19	XC2593020	IDLE GEAR B					
20	X56323021	SPRING					
21	048020346	RETAINING RING E2					
22	XC2331121	MOTOR PULSE: C SMJ35-4840-B					
23	060300416	SCREW BIND M3X4					
24	XC2594121	COLLAR	1000010397				
25	060402016	SCREW BIND M4X20					
26	X53169020	BAND					
27	137713020	POLYESTER SLIDER					
28	XC8407020	WAVE-SHAPE SPRING WASHER					
29	XD0075351	THREAD CUTTER SUPPLY ASSY	1000018482				
		(NV900)					
	XD0075352	THREAD CUTTER SUPPLY ASSY	1000018482				
		(OTHER)					

(5) BOBBIN WINDER / THREAD GUIDE MECHANISM

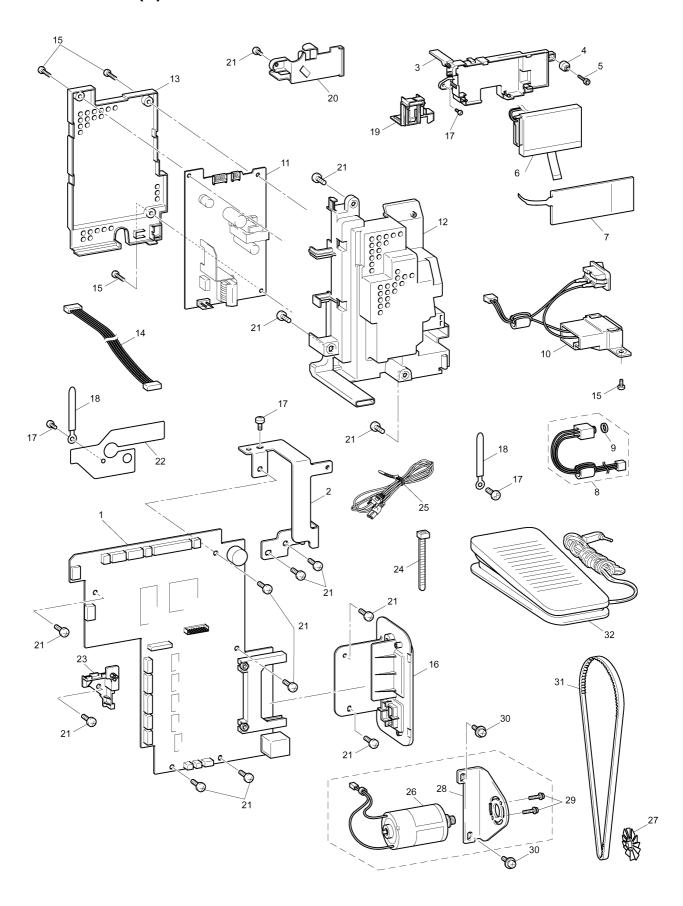




(5) BOBBIN WINDER / THREAD GUIDE MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		BOBBIN WINDER MECHANISM				THREAD GUIDE MECHANISM	
1	XE3008001	BOBBIN WINDER ASSEMBLY HOLDER		16	XE3011001	THREAD GUARD ASSEMBLY	
2	XE1495001	BW SHAFT HOLDER ASSEMBLY		17	XA9935050	SPRING TAPE	
3	X55238021	RUBBER RING		18	XA0083121	TENSION DISC A	
4	XZ5039001	BOBBIN WINDER SHAFT SPRING	1000007062	19	XA0084121	TENSION DISC B	
5	048050343	RETAINING RING E5		20	XD0573021	WASHER	
6	XA2862021	BOBBIN WINDER SHAFT STOPPER		21	XA1388021	TENSION DISC WASHER	
7	XZ0070021	BOBBIN WINDER SPRING		22	XE1506001	THREAD RELEASE PLATE	
8	XC2614021	SW ADJUST PLATE		23	XE3014001	SPRING	
9	060300616	SCREW BIND M3X6		24	XE3015001	THREAD TENSION ADJUSTING SCREW	
10	XC2612051	SW ASSY: BW-F		25	XE3016001	THREAD TENSION PLATE ASSY	
11	XC4672051	BOBBIN BASE ASSY		26	XE3019001	ADJUSTING SCREW SPRING PLATE	
12	XC2616051	BOBBIN BASE		27	XE3020001	THREAD TENSION ADJUSTING GEAR	
13	XA5877021	BOBBIN THREAD CUTTER HOLDER		28	XE3201001	THREAD TENSION DIAL	
14	X80321021	NT LOWER THREAD CUTTER		29	XC9234021	TENSION DIAL SHAFT	
15	X57908021	TAPTITE, BIND S M4X10		30	XE1924101	NOTCHED SPRING	
				31	062300416	SCREW PAN M3X4	
				32	XC6957121	THREAD TAKE UP SPRING	
				33	XD0377151	THREAD CATCHING SPRING CASE FE	
				34	XE5731001	THREAD CUTTING SHUTTER	1000010311
				35	0A4301806	SCREW, PAN (S/P WASHE) M3X18	
				36	XE3021001	THREAD SENSOR HOLDER	
				37	XE3022001	UPTHREAD PCB ASSY CCOM	
				38	XD0383050	THREAD GUIDE WIRE FE	
				39	XA9996051	WASHER, PLAIN	
				40	XC7564021	SCREW, PAN (S/P WASHER) M3X6	
				41	XE3025001	PLATE ASSEMBLY	
				42	060300416	SCREW BIND M3X4	
				43	XE3028001	THREAD GUARD HOLDER S	
				44	060300416	SCREW BIND M3X4	
				45	XE1519101	BOBBIN WINDER GUIDE ASSY	
				46	XC3037021	SCREW3X10	
				47	XE3029001	THREAD GUARD COVER	
				48	XE1489001	STUD SCREW M4	

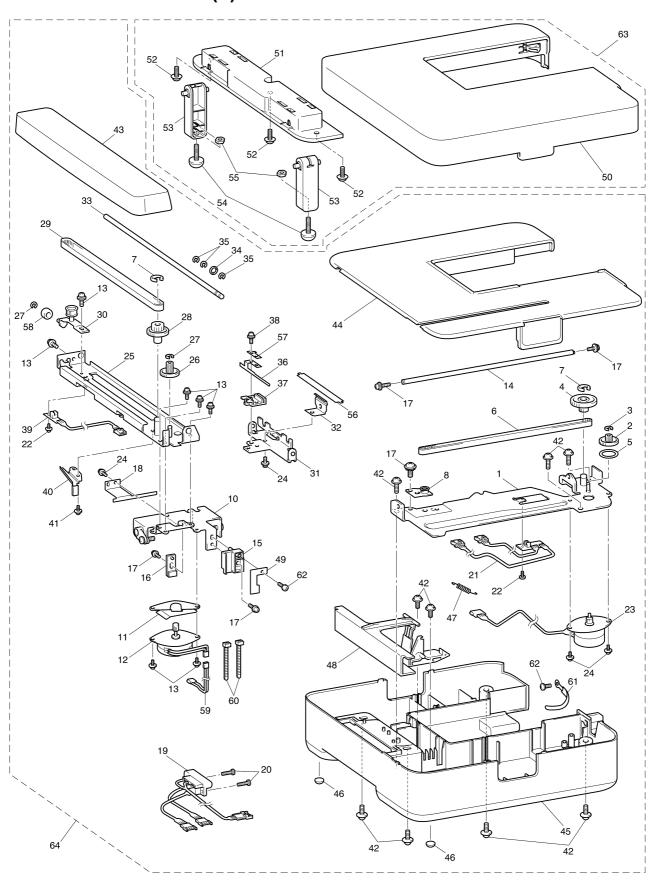
(6) ELECTRONIC PARTS / MOTOR UNIT



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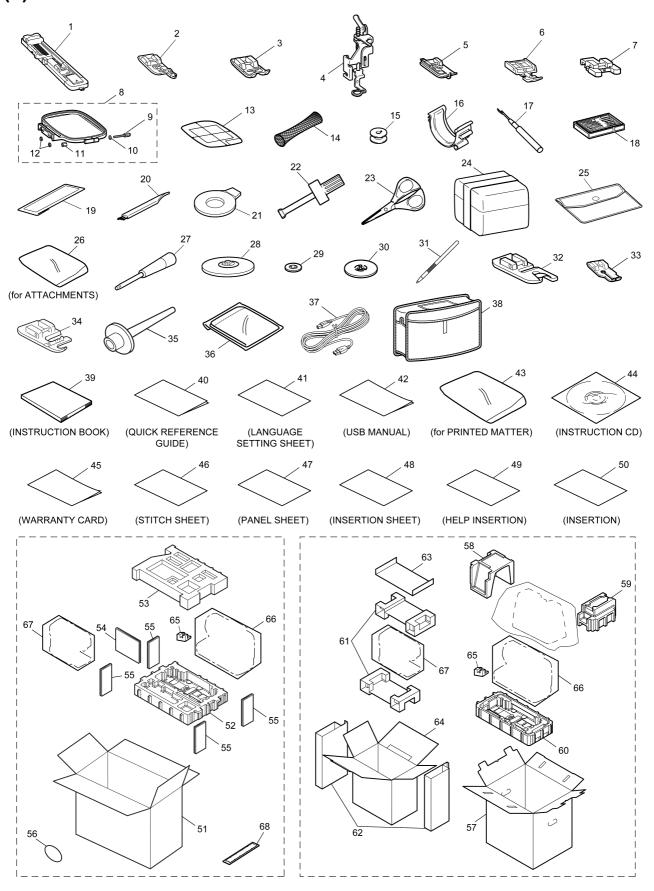
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		ELECTRONIC PARTS			X59354121	POWER SUPPLY CORD-BS	1000010034
1	XE3479101	MAIN PCB SUPPLY ASSY-E (OTHER)	1000017471			(IRE, UK, HKG)	
	XE4281101	MAIN PCB SUPPLY ASSY-Y (NV900)	1000017471		XC9548021	POWER SUPPLY CORD: SAA-LF	1000007793
	XE4280101	MAIN PCB SUPPLY ASSY-D (NV900D)	1000017471			(AUS)	
2	XE3032001	LCD SUPPORTER			XE2016001	POWER SUPPLY CORD KOR	1000009695
3	XE3033001	LIGHT PLATE ASSY				(KOR)	
4	XC2435020	ZIGZAG ADJUSTING NUT			XE3210001	POWER SUPPLY CORD: BRZ	1000010760
5	018301232	BOLT SOCKET M3X12				(BRA 120V)	
6	XE3652001	LCD SUPPLY ASSY			XE4301001	POWER SUPPLY CORD: BRZ 220V	
7	XE3106002	TOUCH PANEL ASSY (HE240)				(BRA 220V)	
	XE3106001	TOUCH PANEL ASSY (SE350)				MOTOR UNIT	
	XE3106004	TOUCH PANEL ASSY (LB6770)		26	XE3180001	MAIN MOTOR SUB ASSY: CCOM V (120V)	
	XE3901001	TOUCH PANEL ASSY (NV900D)			XE3266001	MAIN MOTOR SUB ASSY: CCOM (230V)	
	XE3901002	TOUCH PANEL ASSY (NV900)		27	XC3803020	MOTOR FAN	
	XE3106006	TOUCH PANEL ASSY (SE400)	1000016266	28	XE3046001	MOTOR HOLDER	
	XE3106007	TOUCH PANEL ASSY (LB6800)	1000016710	29	0A5300806	SCREW PAN (S/P WASHER) M3X8	
8	XE3653001	FC JACK SUPPLY ASSY: CCOM		30	XA8474021	UPSET 4X12 DB	
9	XD1973021	NUT F		31	XC2685051	T BELT494-2GT-6	
10	XE3183001	INLET ASSY: CCOM UL (120V)		32	XC8816021	FOOT CONTROLLER: FC-322-81-LF	
	XE4205001	INLET ASSY: CCOM EU (230V)				(OTHER)	
	XE3267001	INLET ASSY: CCOM (120V) (NV900: RUS)	1000010760		XD0501021	FOOT CONTROLLER: FC-322-LF-EU	1000010886
11	XE3654001	POWER PCB SUPPLY ASSY 120: CCOM				(EU) (Except: NV900: RUS)	
		(120V)					
	XE4293001	POWER PCB SUPPLY ASSY 230: CCOM					
		(230V)					
12	XE3039101	INSULATION COVER	1000009400				
13	XE3040101	INSULATION PLATE	1000017054				
14	XE3041001	POWER LEAD WIRE ASSY: CCOM					
15	085311015	TAPTITE BIND B M3X10					
16	XE3042001	CARD CONNECT COVER					
	XE4290001	CARD CONNECT COVER SUPPLY ASSY					
		(SE350, LB6770)					
17	060400516	SCREW BIND M4X5		<u> </u>			
18	XA0286021	WIRE CLIP					
19	XE3043001	CORD GUIDE		<u> </u>			
20		CORD GUIDE A					
21	060400816	SCREW BIND M4X8					
22	XE3318001	INSULATE SHEET CCOM BACK		<u> </u>			
23	XE3045001	SUPPORTER MAIN PWB					
24	X53169020	BAND					
25	XC6052021	POWER SUPPLY CORD: UL CSA-LF					
		(OTHER)					
	XA0070121	POWER SUPPLY CORD	1000010034				
		(EU, SIN)					

(7) EMBROIDERY UNIT

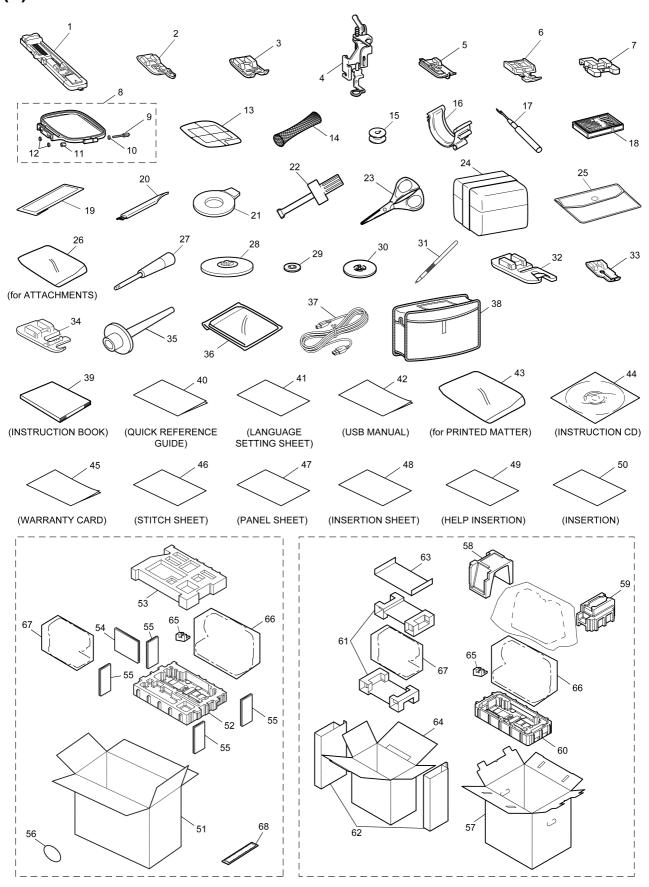


(7) EMBROIDERY UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC3807021	MAIN FRAME ASSEMBLY		45	XE3052001	ES COVER D	
2	XC4153020	X GEAR		46	X59853020	RUBBER CUSHION	
3	048030346	RETAINING RING E3		47	XA1899021	SPRING	
4	XC4154020	X DRIVING GEAR		48	XC3824121	HANDLE	
5	X53330020	WASHER		49	XA5352020	CORD PRESSER	
6	X58715021	T BELT 40S2M400		50	XE3375001	ES TOP COVER (NV900)	
7	048060346	RETAINING RING E6			XE3375002	ES TOP COVER (NV900D)	
8	XA5308021	X TENSION PULLEY ASSY		51	XE3058001	ES FOOT COVER (NV900)	
9	XA6907021	SCREW 4X8	1000008304	52	087411416	TAPTITE CUP B M4X14 (NV900)	
10	XC3809021	X CARRIAGE GUIDE PLATE ASSY		53	XE3059001	ES FOOT (NV900)	
11	XA5314020	CORD GUIDE		54	XD1223021	ADJUSTING FOOT (NV900)	
12	XC3811021	MOTOR, PULSE: Y SMJ35-4823-C		55	021400206	NUT 2 M4 (NV900)	
13	XC7564021	SCREW, PAN (S/P WASHER) M3X6		56	XA6281020	Y PRESSER PLATE	
14	XA5316021	X GUIDE SHAFT		57	XA6334020	SHUTTER PRESSER PLATE	
15	XA5317120	X SLIDER		58	XA6152021	ROLLER ASSY	
16	XA5318120	X BELT PRESSER		59	XC5001021	LEAD WIRE ASSY, YPM	
17	0A4400806	SCREW PAN (S/P WASHER) M4X8	1000008304	60	X53169020	BAND	
18	XC5350020	X SHUTTER		61	X52318021	COACHING CLIP CS-2	
19	XE3182001	LEAD WIRE ASSY: EMB UNIT		62	085310815	TAPTITE BIND P M3X8	
20	085301616	TAPTITE BIND P M3X16		63	XE3053001	ES TOP COVER ASSY (NV900)	1000015338
21	XE3176001	XSENS PCB ASSY: CCOM			XE3053002	ES TOP COVER ASSY (NV900D)	1000015338
22	000020416	SCREW BIND M2X4	1000016096	64	XE7511001	EMBROIDERY SUPPLY ASSY (OTHER)	1000016800
23	XC3815021	MOTOR, PULSE: X SMJ40-4888-A			XE7628001	EMBROIDERY SUPPLY ASSY (EU)	1000016800
24	0A4300506	SCREW, PAN (S/P WASHER) M3X5			XC2208001	BAG 240X330H	1000012991
25	XA5324221	X CARRIAGE ASSY					
26	XC4155020	Y GEAR					
27	048020346	RETAINING RING E2					
28	XC4156120	Y DRIVING GEAR	1000010097				
29	XA5330021	T BELT 40S2M316					
30	XA6151021	Y TENSION PULLEY ASSY					
31	XA5338021	Y CARRIAGE					
32	XC5287121	NOTCHED SPRING					
33	XA5340121	Y GUIDE SHAFT					
34	103810022	WASHER, WAVE SPRING					
35	048040346	RETAINING RING E4					
36	XA5341120	Y SHUTTER	1000017052				
37	XA5342120	Y SLIDER					
38	XA8390021	SCREW					
39	XE3178001	YSENS PCB ASSY: CCOM					
40	XA5346020	CORD HOLDER					
41	060300416	SCREW BIND M3X4					
42	087411416	TAPTITE CUP B M4X14					
43	XC2133025	CARRIAGE COVER					
44	XE3398001	ES COVER U					
44	^⊏3398001	E9 COVER O					

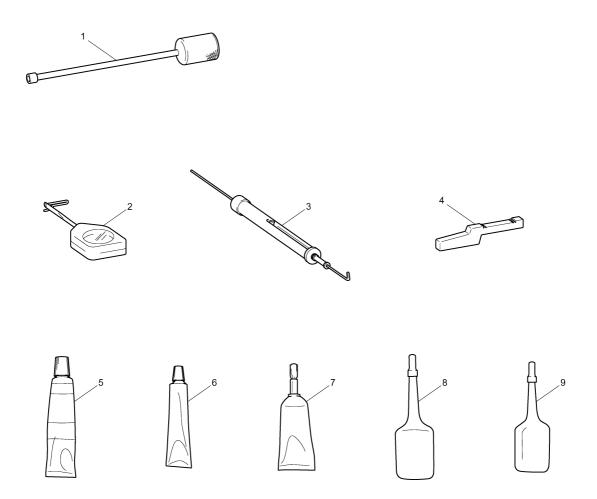


No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		ATTACHMENTS				PRINTED MATTER	
1	XC2691023	BH PRESSER FOOT ASSY		39	XE3116201	INSTRUCTION BOOK EG	1000017052
2	XE6305101	OVERCASTING STITCH FOOT ASSY	1000017761			(HE240, LB6770, LB6800)	
3	XD0810031	TRANSPARENCY PRESSER FOOT			XE3117201	INSTRUCTION BOOK SP	1000017052
4	XD0474151	EMBROIDERY PRESSER ASSEMBLY	1000008446			(HE240, LB6770, LB6800)	
5	XC4051031	BLIND STITCH FOOT ASSY			XE3848101	INSTRUCTION BOOK ENG	1000010034
6	X59370021	ZIPPER FOOT				(NV900D: U.S.A., CAN, NV900: IRE,	
7	XE2137001	BUTTON SEWING FOOT				UK, EEU, NEU, SIN, AUS, HKG)	
8	XA5353102	ENBROIDERY FRAME S2M			XE3905001	INSTRUCTION BOOK GER	
9	XE4590001	THUMB SCREW	1000007815			(NV900: GER, SWI, EEU)	
10	X59422001	WASHER			XE4528001	INSTRUCTION BOOK ITA (NV900: ITA, SWI)	1000007091
11	XA6982001	NUT			XE4299001	INSTRUCTION BOOK FRE	1000006472
12	021300106	NUT 1 M3				(NV900D: CAN, NV900: FRA, SWI)	
13	XA5590121	EMBROIDERY SHEET S2M ASSY			XE4460001	INSTRUCTION BOOK SPA	1000006897
14	XA5523020	NET				(NV900D: CHL, NV900: SPA)	
15	X52800120	BOBBIN			XE3881201	MYLAR INSTRUCTION ASSY ENG	1000007566
16	XE3060001	BOBBIN CLIP				(SE350, SE400)	
17	X54243051	SEAM RIPPER			XE3882201	MYLAR INSTRUCTION ASSY SPA	1000007566
18	X58358021	Z NEEDLE ASSY				(SE350, SE400)	
19	X59296121	TWIN NEEDLE (1PC)			XE4774101	INSTRUCTION BOOK FR (HE240: CAN)	1000017179
20	X59476021	CLEANING BRUSH			XE4527001	INSTRUCTION BOOK RUS (NV900: RUS)	1000008109
21	XC1074051	DISC-SHAPED SCREWDRIVER	1000011717		XE5385001	INSTRUCTION BOOK DUT (NV900: NLD)	1000009543
22	XC4237021	DRIVER ASSY			XE5298001	INSTRUCTION BOOK KOR (NV900: KOR)	1000009695
23	XC1807121	SCISSORS			XE5835001	INSTRUCTION BOOK BR (BRA)	1000010760
24	XE3062002	POUCH ASSY (HE240)			XE3850001	INSTRUCTION BOOK: DISNEY V37	
	XE3062003	POUCH ASSY (NV900D, NV900)				(NV900D)	
25	XC4487021	ACCESSORY BAG		40	XE3118001	QUICK REFERENCE GUIDE EN	
		(SE350, LB6770, SE400, LB6800)				(HE240: U.S.A., SE350, LB6770,	
26	X57367021	BAG 135X150 (HE240, NV900D, NV900)				SE400, LB6800)	
27	XZ5051001	PUNCH	1000018459		XE3849001	QUICK REFERENCE GUIDE ENG	
28	130012024	SPOOL PRESSER A				(NV900D, NV900: EXCEPT RUS)	
29	130013124	SPOOL PRESSER B			XE4775001	QUICK REFERENCE GUIDE EG/FR	1000007792
30	XE1372001	SPOOL PRESSER C				(HE240: CAN)	
31	XE3069001	TOUCH PEN			XE4530001	QUICK REFERENCE GUIDE	
32	XE0754001	NARROW HEMMER FOOT (HE240)				(NV900: EEU, RUS, NEU)	
33	XA3805021	1/4'QUILTING FOOT (HE240)			XE5299001	QUICK REFERENCE GUIDE KOR	1000009695
34	XE0741001	CORDING FOOT ASSY (HE240)	1000009219			(NV900: KOR)	
35	XE2241001	EXTRA SPOOL PIN		41	XE3124001	LANGUAGE SETTING SHEET	
36	XC4842022	DUST COVER ASSY				(HE240, SE350, LB6770, SE400, LB6800)	
		(SE350, LB6770, SE400, LB6800)			XE4199001	LANGUAGE SETTING SHEET	
37	XD0745051	USB I/F CORE CABLE				(NV900D, NV900: IRE, UK, FRA, SPA,	
		(HE240, NV900D, NV900, SE400, LB6800)				SWI, EEU, RUS, NEU)	
38	XC3839021	SEWING MACHINE CASE ASSY (HE240)		42	XE7711001	USB MANUAL (HE240, SE400, LB6800)	1000016888
				43	130800021	BAG 230X310H	1000011228



No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
44	XE7728001	GUIDE CD	1000017052			PACKING MATERIALS	
		(HE240, SE350, LB6770, SE400, LB6800)				(HE240, SE350, LB6770, LB6800)	
	XE3851001	EMBROIDERY CD (NV900D, NV900)		51	XE3149001	CARTON (HE240)	
	XE4529001	INSTRUCTION CD (NV900: NEU)	1000008109		XE3150101	COLOR CARTON (SE350)	1000007586
45	XC0380021	WARRANTY CARD			XE3875001	COLOR CARTON (LB6770)	
		(HE240: U.S.A., SE350, LB6770,			XE7596001	COLOR CARTON MODEL: SE-400	1000016266
		SE400, LB6800)				(SE400)	
	XC8946021	WARRANTY CARD C (NV900D: U.S.A.)			XE7736001	COLOR CARTON MODEL: LB-6800	1000016710
	LA1661001	WARRANTY CARD EURO CH (NV900)	1000017863			(LB6800)	
		(EXCEPT: SPA, RUS, SIN, AUS, DEU,		52	XE3154001	POLYSYRENE FOAM PAD BOTTOM	
		AUT, EEU)		53	XE3155001	POLYSYRENE FOAM PAD TOP	
	XE5609101	WARRANTY CARD 5YEARS ITA	1000017863	54	XE3156001	CENTER PAD D	
		(NV900: ITA)		55	XE3157001	SIDE PAD D	
	XE8671001	WARRANTY CARD BROTHER CANADA	1000018691	56	XE7106001	BONUS STICKER (SE350: USA)	1000014641
		(CAN)				(NV900D, NV900)	
	XE5572001	WARRANTY CARD BROTHER RUS	1000017863	57	XE3852001	CARTON (NV900D)	
		(RUS)			XE3906001	CARTON (NV900: EXCEPT RUS)	
	XC6402021	WARRANTY CARD UK (NV900: U.K.)	1000017863		XE4938001	CARTON (NV900: RUS)	1000008109
	LW3135001	CEE WARRANTY CARD (NV900: EEU)	1000016851	58	XE3152001	POLYSYRENE FOAM PAD TOP L	
	XE4547001	WARRANTY CARD BR HEM (BRA)	1000010760	59	XE3153001	POLYSYRENE FOAM PAD TOP R	
	XE5611001	REGISTRATION CARD ITA (NV900: ITA)	1000017863	60	XE3158001	POLYSYRENE FOAM PAD BOTTOM	
	XE3332001	MASS WARRANTY CARD (NV900: HKG)	1000010034	61	XE3159001	ES PAD D	
46	XE3688001	STITCH SHEET (HE240)		62	XE3161001	SIDE PAD D	
47	XE3577001	PANEL SHEET ASSY (HE240, NV900D)		63	XE3162001	TOP PAD D	
48	XE3830001	INSERTION SHEET (HE240: U.S.A.)		64	XE3163001	ES CARTON	
	XE3863001	INSERTION SHEET V37 (NV900D)					
	XD0256121	INSERTION WEEE	1000010034	65	XC4762250	THREADER SUPPORT SF	
		(NV900: EXCEPT RUS, SIN, AUS, HKG)		66	X60439121	BAG 630X630T	1000013225
	XE4888001	NOT RETURN INSERTION SHEET	1000007964	67	X60679021	BAG, 450X400H	
		(SE350, SE400)		68	LA6041001	SECURITY TAG (SE400, LB6800)	1000017601
	XE4776001	INSERTION SHEET EG/FR	1000007792				
		(HE240: CAN)					
49	XE7925001	HELP INSERTION ASSY (SE400)	1000016266				
50	XE6623001	INSERTION (HE240: CAN)	1000014468				
	XE8541001	INSERTION (for INNER ROTARY HOOK	1000018357				
		& INNER ROTARY HOOK BRACKET:					
		EXCEPT: USA, CAN)					
	XE8340001	INSERTION (for INNER ROTARY HOOK	1000018358				
		& INNER ROTARY HOOK BRACKET:					
L		USA, CAN)					

SPARE PARTS



SPARE PARTS

No.	CODE	NAME	REMARKS
		DRIVER	
1	XE2395001	BOX SCREW DRIVER	
	l	GAUGE	
2	XA9153001	TENSION GAUGE 30	
	XA9154001	TENSION GAUGE 50	
3		PUSH PULL GAUGE	
4		FEED GAUGE	
GREASE, OIL			
5	XC8385001	MOLYKOTE EM30L	
6	XC8387001	EPNOC AP (N) 0	
7	XC8386001	MOLYKOTE M DISPERSION	
8	XC8388001	FBK OIL RO 100	
9	XZ0206051	OILER	
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