



Home Sewing Machine

PARTS REFERENCE LIST

MODEL: XL2600/XL2610/XL2620/XL2650H

XL3500/XL3500T/XL3510/XL3520

BM2600/BM3500/XL3510T

L25/L35/L15/XL2620SE

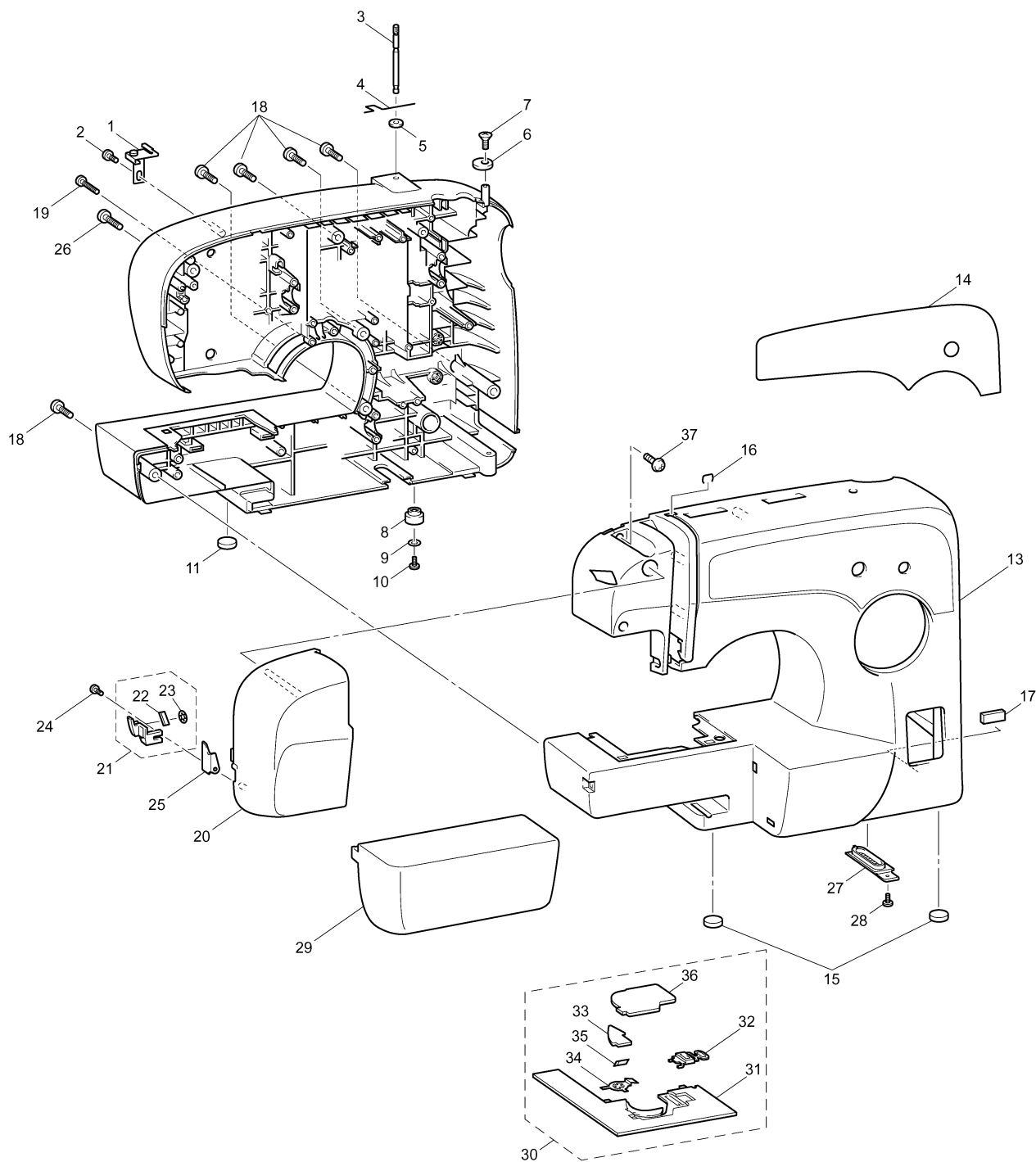
MECHANISMS & ELECTRONICS

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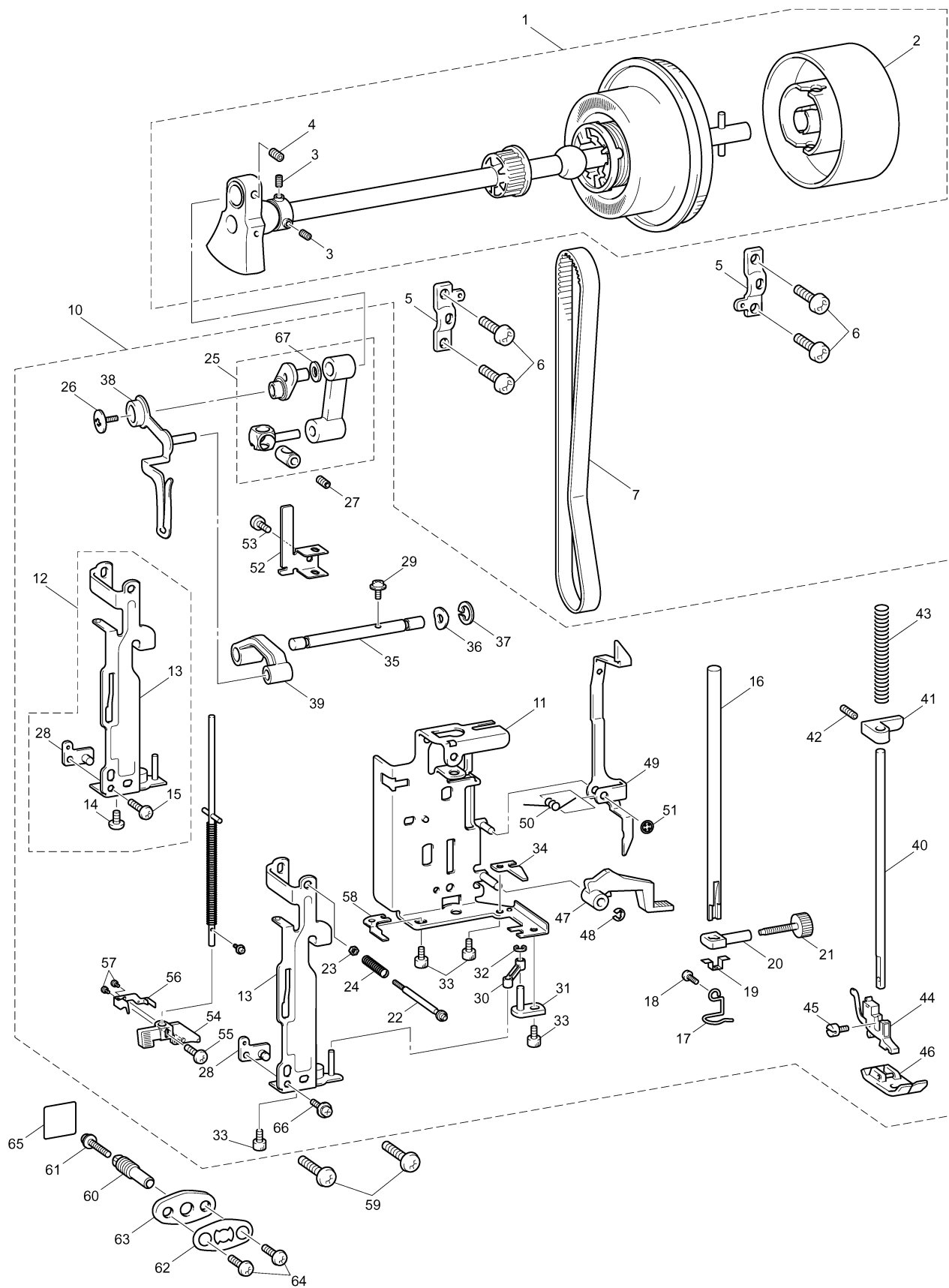
(1) PRINCIPAL PARTS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XC4846021	THREAD GUIDE ASSY			XC8979028	STITCH PATTERN SHEET (XL3510)	
2	085411416	TAPTITE BIND M4 x 14	1000003780		XC8979029	STITCH PATTERN SHEET (XL3520)	
3	188058121	SPOOL PIN			XC8979032	STITCH PATTERN SHEET (L35)	
4	XA0628021	SPOOL PIN SPRING			XC8979040	STITCH PATTERN SHEET (L15)	1000006061
5	XA8851121	SPOOL PIN STAND	050073		XC8979041	STITCH PATTERN SHEET (XL2620SE)	1000007330
6	XC4481121	BOBBIN PRESSER		15	XC4077021	BASE PLATE RUBBER	
7	XZ5031001	TAPTITE PAN P (S/P W) 3 x 12	060058	16	X53625121	UPPER COVER THREAD GUIDE	
8	138337022	RUBBER CUSHION A	050098	17	XA7769021	CUSHION	
9	026350235	WASHER, PLAIN M 3.5		18	XZ5049001	GIZA TITE (S/P W) 5X18	1000003021
10	083361216	TAPTITE, PAN B M3.5 x 12		19	XC6304021	GIZA TITE (S/P W) 3 x 25	
11	XC4077051	BASE PLATE RUBBER		20	XC4854021	FACE PLATE	
42	XC5264021	RING	1000001559	21	XC4855021	CUTTER COVER ASSY	
13	XC8977021	FRONT COVER ASSY (XL2600:U.S.A., CAN, TWN)	1000004242	22	X80321021	NT LOWER THREAD CUTTER	
	XC8977027	FRONT COVER ASSY (BM2600)		23	138384021	RETAINING RING,CS5	
	XC8977033	FRONT COVER ASSY (XL2600:OTHER)		24	XZ5031001	TAPTITE PAN B (S/P W) 3 x 12	060058
	XC8977025	FRONT COVER ASSY (XL2610)		25	XC6057020	GUARD PLATE	
	XC8977026	FRONT COVER ASSY (XL2620)		26	XA3337022	TAPTITE,CUP P M4 x 20	
	XC8977031	FRONT COVER ASSY (L25)		27	XC4857021	BASE COVER	
	XC8977023	FRONT COVER ASSY (XL3500:U.S.A., XL3500T)		28	084310815	TAPTITE, FLAT B M3 x 8	
	XC8977030	FRONT COVER ASSY (BM3500)		29	XC4858021	ACCESSORY TABLE	
	XC8977034	FRONT COVER ASSY (XL3500:OTHER)		30	XC8981121	NEEDLE PLATE B ASSY (XL26**, XL35**, L15)	1000006517
	XC8977028	FRONT COVER ASSY (XL3510)			XC9849221	NEEDLE PLATE B ASSY (BM2600, BM3500, L25, L35)	1000006517
	XC8977029	FRONT COVER ASSY (XL3520)		31	XC4860121	NEEDLE PLATE B (XL26**, XL35**, L15)	1000006517
	XC8977032	FRONT COVER ASSY (L35)			XC3521121	NEEDLE PLATE B (BM2600, BM3500, L25, L35)	1000006517
	XC8977039	FRONT COVER ASSY (XL2650H)	ADD	32	XC7371021	SLIDE BUTTON	
	XC8977037	FRONT COVER ASSY (XL3510T)	ADD	33	XC2367021	CUTTER COVER (BM2600, BM3500, L25, L35)	
	XC8977040	FRONT COVER ASSY (L15)	1000006061	34	XC2368021	SPRING PLATE	
	XC8977041	FRONT COVER ASSY (XL2620SE)	1000007330	35	X80321021	NT LOWER THREAD CUTTER (BM2600, BM3500, L25, L35)	
14	XC8979021	STITCH PATTERN SHEET (XL2600:U.S.A., CAN, TWN)	1000004242	36	XD1648021	NEEDLE PLATE COVER SUPPLY ASSY	050259
	XC8979027	STITCH PATTERN SHEET (BM2600)		37	085411416	TAPTITE BIND B M4X14	
	XC8979033	STITCH PATTERN SHEET (XL2600:OTHER)					
	XC8979025	STITCH PATTERN SHEET (XL2610)			XD0269021	HARD CASE ASSY (XL2650H)	ADD
	XC8979026	STITCH PATTERN SHEET (XL2620)			125440020	CASE FELT (XL2650H)	ADD
	XC8979031	STITCH PATTERN SHEET (L25)			XD0271021	MODEL MARK (XL2650H)	ADD
	XC8979023	STITCH PATTERN SHEET (XL3500:U.S.A., XL3500T)			XD0281020	UNDER CASE POLYSTYRENE (XL2650H)	ADD
	XC8979030	STITCH PATTERN SHEET (BM3500)			X60439121	BAG,630X630T(XL2650H)	ADD
	XC8979034	STITCH PATTERN SHEET (XL3500:OTHER)					



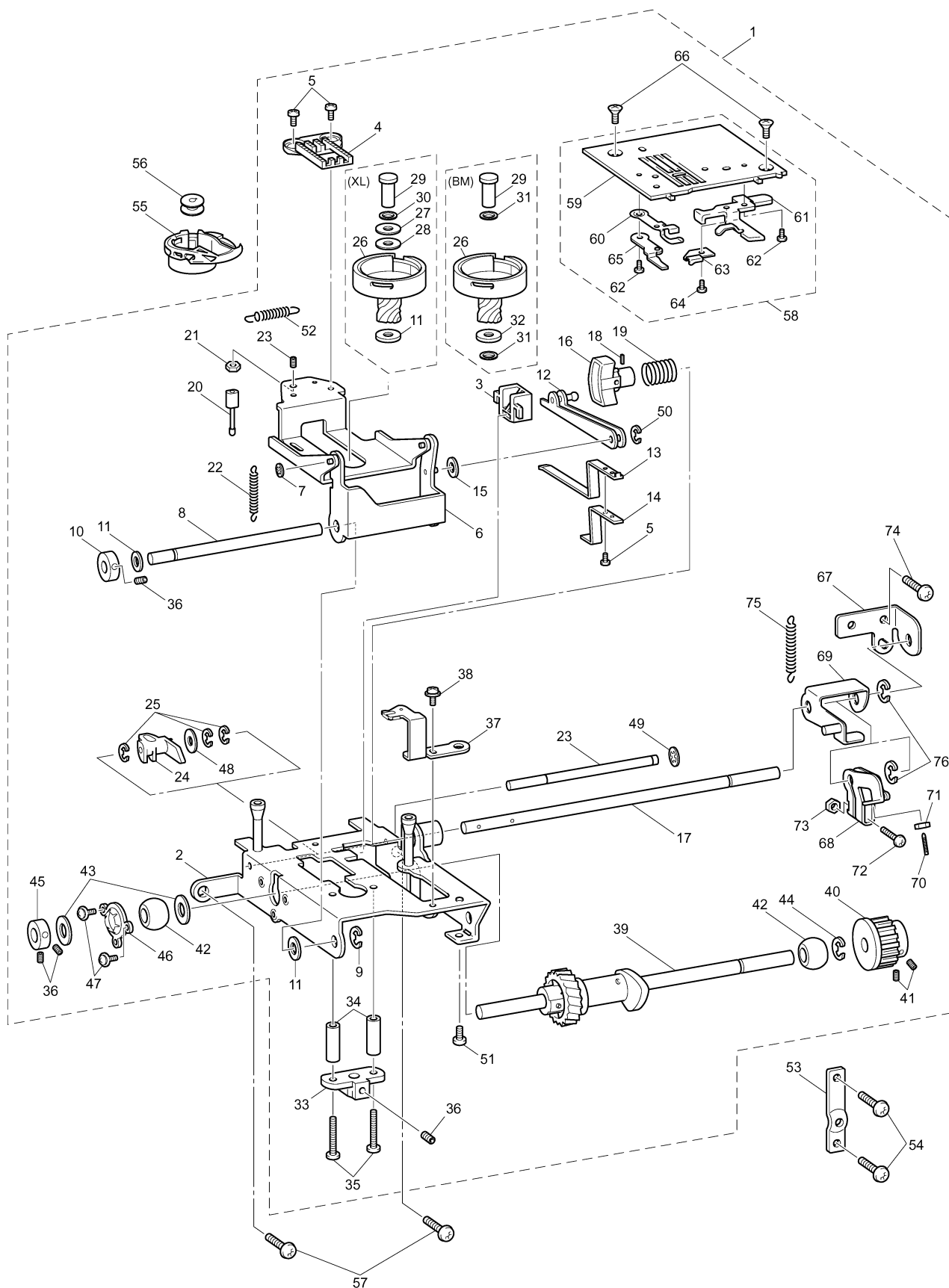
(2) UPPER SHAFT / NEEDLE BAR, PRESSER MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
UPPER SHAFT MECHANISM				40	XC6565121	PRESSER BAR (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	1000004242
1	XE3701001	UPPER SHAFT SUPPLY ASSY	1000006160		XC4898021	PRESSER BAR	
2	XC3529021	PULLEY		41	XC4899121	PRESSER BAR CLAMP	050261
3	014400432	SET SCREW, SOCKET (CP) M4 x 4		42	XC7207021	SCREW STUD M5	050037
4	012500532	SET SCREW, SOCKET (FT) M5 x 5		43	XC4900021	SPRING	
5	XC4868020	UPPER SHAFT BEARING PRESSER		44	XC3015031	PRESSER FEED HOLDER ASSY	1000003188
6	XC3496021	GIZA TITE 5 x 16		45	132730122	TIGHTENING SCREW 3.57	
7	XC4869021	T BELT 420-5GT-6		46	XC4901021	ZIGZAG PRESSER FOOT	060010
8	XC8984021	TENSION PULLEY ASSY	1000003729	47	XC4902021	PRESSER FOOT LIFTER	
9	0A4400806	SCREW, PAN (S/P WASHER) M4 x 8	1000003729	48	048040343	RETAINING RING, E4	1000001452
NEEDLE BAR, PRESSER MECHANISM				49	XC4903020	THREAD RELEASE LEVER	
10	XE1295101	NEEDLE-PRESSER MODULE (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	1000004242	50	XC4904121	SPRING	
	XE1746001	NEEDLE-PRESSER MODULE	060189	51	146200021	RETAINING RING, CS4	
11	XC4875221	BASE HOLDER ASSY	050255	52	XC6564020	THREAD POSITIONING PLATE (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	1000004242
12	XC6559021	NEEDLE HOLDER ASSY (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	1000004242	53	060260406	SCREW, BIND M2.6 x 4 (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	
13	XC4880121	NEEDLE HOLDER SUB ASSY	060048	54	XC6566121	NEEDLE THREADING LEVER (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	1000004242
14	018300636	BOLT, SOCKET M3 x 6		55	0A5260606	SCREW, PAN (S/P WASHER) M2.6 x 6 (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	
15	052300606	SCREW, PAN (S/P WASHER) M3 x 6		56	XA0445251	THREADER HOOK ASSEMBLY (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	1000004242
16	XC2423021	NEEDLE BAR		57	037200516	TAPPING SCREW, PAN V M2 x 5 (U.S.A., CAN, TWN, BM****, L25, L35, XL2620SE)	1000004242
17	XC2424021	NEEDLE BAR THREAD GUIDE		58	XC7525121	NEEDLE HOLDER STOPPER	
18	X53053052	SCREW SM2.38		59	XC4961021	GIZA TITE 5 x 20	
19	XC2426020	NEEDLE THREAD PLATE		60	XC4905121	ADJUSTING SCREW	060047
20	XC2427051	NEEDLE BLOCK		61	060302506	SCREW BIND M3X25	050143
21	XC8563031	NEEDLE CLAMP SCREW	1000002936	62	XC6056120	PLATE SPRING	060029
22	XC4884021	NEEDLE HOLDER SHAFT		63	XC4906020	ADJUSTING PLATE	
23	X56851021	LOCK NUT		64	085411416	TAPTITE, BIND B M4 x 14	
24	XC4885021	SPRING		65	XC4907021	LABEL	
25	XC6562131	NEEDLE BAR CRANK ROD ASSY	1000004242	66	052300606	SCREW, PAN (S/P WASHER) M3 x 6	050080
26	132051022	SCREW, FLAT SM3.57-40 x 7 L					
27	012400432	SET SCREW, SOCKET (FT) M4 x 4		67	X53330020	WASHER	1000000655
28	XC4888021	ZIGZAG ADJUST PLATE ASSY					
29	0A5300806	SCREW, PAN (S/P WASHER) M3 x 8					
30	XC4963020	NEEDLE BAR SUPPORTER ARM					
31	XC4891021	NEEDLE SHAFT HOLDER ASSY					
32	048020343	RETAINING RING, E2	1000001452				
33	018300636	BOLT, SOCKET M3 x 6					
34	XC4894021	STOPPER					
35	XC4895021	SHAFT					
36	XZ5030001	WASHER, SPRING	060059				
37	048050343	RETAINING RING, E5	1000001452				
38	XC8564031	THREAD TAKE-UP LEVER					
39	XC4897020	THREAD TAKE-UP LEVER LINK					



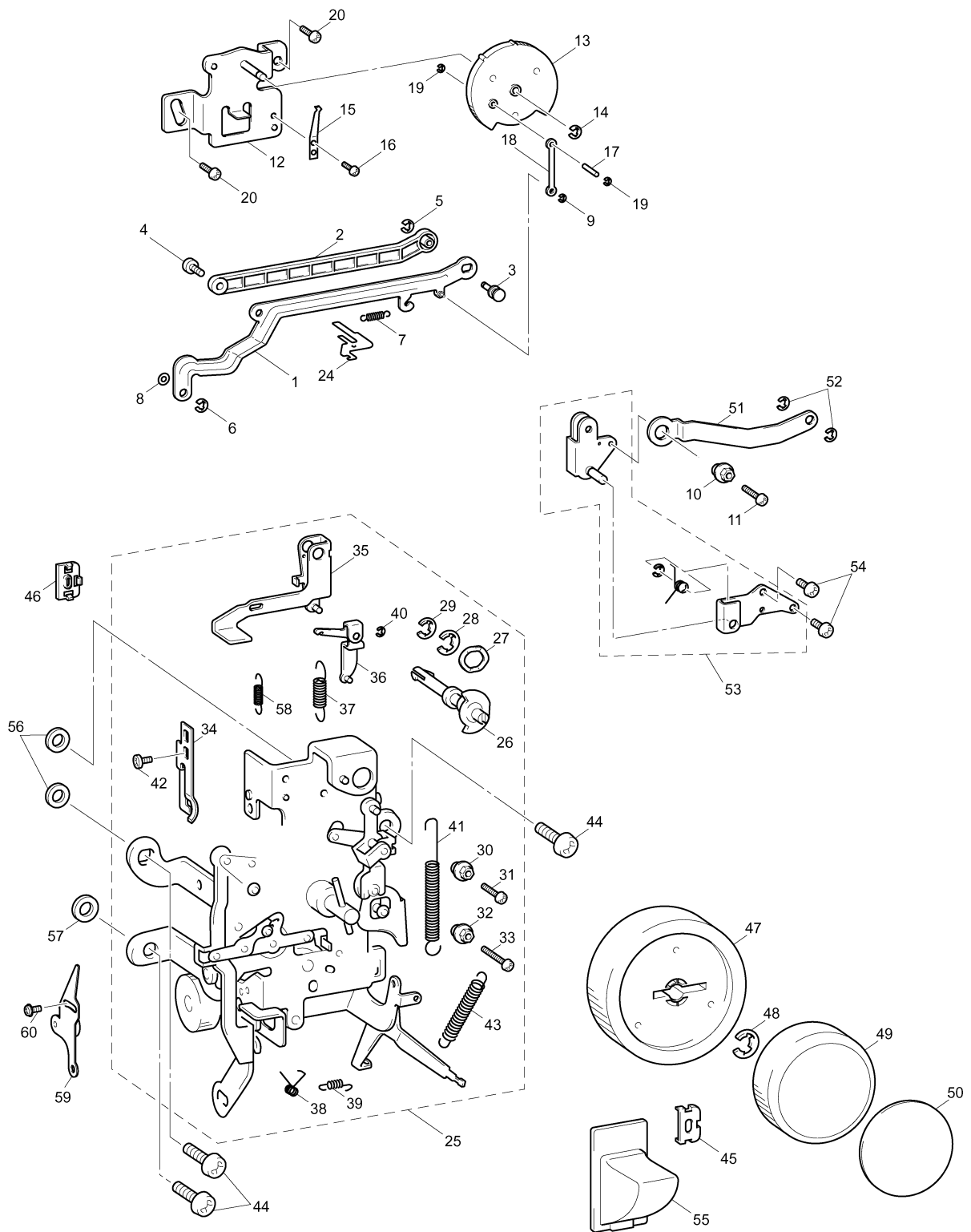
(3) FEED / FEED ADJUSTMENT MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
FEED MECHANISM				35	XC6551021	SCREW, PAN (S/P WASHER) M4 x 22	
1	XE0093001	FEED MODULE (XL****, L15)		36	014400432	SET SCREW, SOCKET (CP) M4 x 4	
	XE0094001	FEED MODULE (BM****, COMFORT 10, 15, 25, L25, L25, KOR, CHN)		37	XE3649001	INNER ROTARY HOOK BRACKET ASSY	1000004976
2	XC4909121	BASE PLATE ASSY	1000006200	38	052300606	SCREW, PAN (S/P WASHER) M3 x 6	
3	XC4914021	FEED ARM SUPPORTER		39	XC4941021	LOWER SHAFT ASSY	
4	XC4915221	FEED DOG	1000006200	40	XC4943021	TIMING PULLEY D	
5	060300616	SCREW, BIND M3 x 6		41	014500532	SET SCREW, SOCKET (CP) M5 x 5	
6	XZ5022101	FEED BAR ASSY	1000006200	42	X52664020	LOWER SHAFT BUSHING	
7	120454021	RETAINING RING, CS3		43	X51383020	WASHER, THRUST	
8	XC4923020	HORIZONTAL FEED SHAFT		44	048060346	RETAINING RING, E6	
9	048050346	RETAINING RING, E5		45	137768121	SET SCREW COLLAR	
10	130676121	SET SCREW COLLAR		46	XC4944021	BUSHING PRESSER B	
11	X50546020	WASHER, THRUST		47	085310615	TAPTITE, BIND B M3 x 6	
12	XC4924021	FEED ARM ASSY		48	025040332	WASHER, PLAIN L 4	
13	XC4927021	FEED SUPPORTING PLATE		49	146200021	RETAINING RING, CS4	
14	XC4928120	FEED SUPPORTING PLATE B	1000000733	50	X56655021	RETAINING RING: CSTW-3.5	
15	137999020	POLYESTER SLIDER		51	060400816	SCREW, BIND M4 x 8	
16	XC4929020	FEED ADJUSTER		52	XC6364021	SPRING	
17	XC4930121	FEED ADJUSTING SHAFT		53	XC4948020	BUSHING PRESSER A	
18	047201242	PIN, SPRING ROLL AW2		54	XC3496021	GIZA TITE 5 x 16	
19	XC4931021	SPRING		55	XC8993221	INNER ROTARY HOOK ASSY	1000004338
20	XZ5024001	VERTICAL ADJUSTER SCREW ASSY		56	X52800120	BOBBIN	
21	XC2546021	M5 NUT		57	XC3805021	GIZA TITE 5 x 16	
22	XC4935021	SPRING		58	XC8990121	NEEDLE PLATE A ASSY	
23	XC4936020	VERTICAL FEED SHAFT		59	XC4946221	NEEDLE PLATE A	
24	XC2551020	VERTICAL LEVER		60	XC8991120	STOPPER PLATE	
25	048030346	RETAINING RING, E3		61	XC8992121	F GEAR STOPPER PLATE	
26	XC8987021	OUTER ROTARY HOOK ASSY (XL****, L15)		62	XD0196021	SCREW, BIND M2.6 x 3	
	XD0115021	OUTER ROTARY HOOK ASSY (BM****, COMFORT 10, 15, 25, L25, L25, XL2620, KOR)		63	XD0060021	STOPPER PLATE B	
27	XC0063021	MAGNET (XL****, L15)		64	060300416	SCREW BIND M3X4	
	XC0063051	MAGNET (BM****, COMFORT 10, 15, 25, L25, L25, XL2620, KOR)		65	XD0059021	STOPPER PLATE L	
28	XC8989020	WASHER (XL****, L15)		66	X50487051	SCREW M4	
29	XD1943021	OUTER ROTARY HOOK SHAFT		FEED ADJUSTMENT MECHANISM			
30	X53183021	WASHER (XL****, L15)		67	XC4949020	FEED CONNECTING HOLDER	
31	137805022	SPACER (BM****, COMFORT 10, 15, 25, L25, L25, XL2620, KOR)		68	XC9951021	FEED CONNECTING LEVER A	
32	137976021	WASHER 6 (BM****, COMFORT 10, 15, 25, L25, L25, XL2620, KOR)		69	XC9952021	FEED CONNECTING LEVER B ASSY	
33	XC4937020	SHAFT SUPPORTER		70	XA1620021	ADJUSTING SCREW	
34	XC4938020	COLLAR		71	X56960021	NUT 4	
				72	060401416	SCREW, BIND M4 x 14	
				73	021400205	NUT, 2 M4	
				74	XC3496021	GIZA TITE 5 x 16	
				75	XC5062021	SPRING	
				76	048040346	RETAINING RING E4	



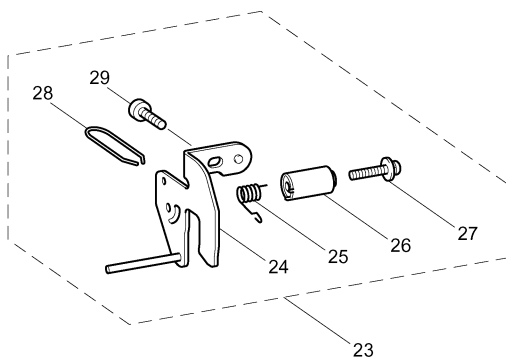
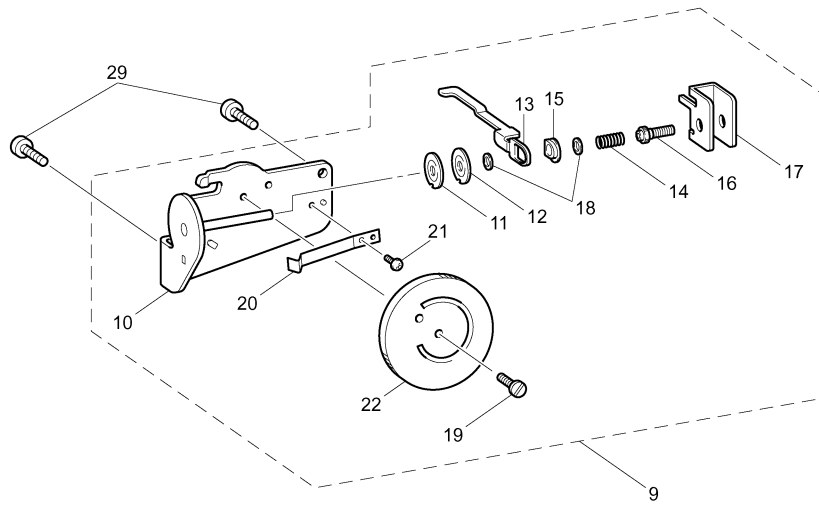
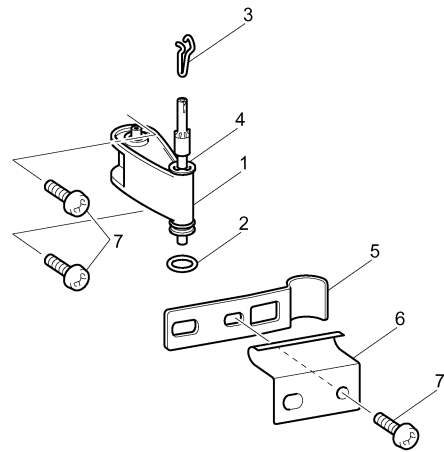
(4) ZIGZAG / PATTERN SELECTION MECHANISM

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ZIGZAG MECHANISM				40	048030343	RETAINING RING E3	1000001452
1	XC8996120	ZIGZAG LEVER A	050266	41	XC5029021	SPRING	
2	XC8998020	ZIGZAG LEVER B		42	060300616	SCREW BIND M3X6	
3	XC8999021	ZIGZAG LINK ROLLER SHAFT		43	X59905021	SPRING	
4	0A4400806	SCREW PAN (S/P WASHER) M4X8		44	XC3805021	GIZA TITE 5 x 16	
5	048030343	RETAINING RING E3	1000001452	45	XC5035020	SPACER	
6	048040343	RETAINING RING, E4	1000001452	46	XC5036020	WASHER	
7	XA4200021	SPRING		47	XC9064021	FEED DIAL	
8	137713020	POLYESTER SLIDER				(XL26**, BM2600, L25, COMFORT25,	
9	048025343	RETAINING RING E2.5	1000001452		XC9218221	FEED DIAL	050142
10	X50559020	ZIGZAG ADJUSTING NUT				(XL35**, BM3500, L35)	
11	062300806	SCREW PAN M3X8		48	048060343	RETAINING RING E6	1000001452
12	XC9002021	Z DIAL HOLDER ASSY		49	XC9074021	SELECTING DIAL	
13	XC9004021	Z DIAL		50	XC9075021	DECORATION PLATE	1000004242
14	048040343	RETAINING RING E4	1000001452			(XL2600:U.S.A. CAN, TWN)	
15	X56839021	NOTCHED SPRING			XC9075027	DECORATION PLATE (BM2600)	
16	085310615	TAPTITE BIND B M3X6			XC9075033	DECORATION PLATE (XL2600:OTHER)	
17	XC9006021	Z DIAL PIN			XC9075025	DECORATION PLATE (XL2610)	
18	XD1680021	Z DIAL CONNECTING ROD ASSY	050266		XC9075026	DECORATION PLATE (XL2620)	
19	048025343	RETAINING RING E2.5	1000001452		XC9075031	DECORATION PLATE (L25)	
20	XC3496021	GIZA TITE 5X16			XC9075023	DECORATION PLATE	
21	XC9008121	ZIGZAG LINK ASSY	DEL 050202			(XL3500:U.S.A., XL3500T)	
22	048050343	RETAINING RING E5	1000001452		XC9075030	DECORATION PLATE (BM3500)	
23	XC9011021	SPRING	DEL 050202		XC9075034	DECORATION PLATE (XL3500:OTHER)	
24	XC9012020	SPRING HOLDER			XC9075028	DECORATION PLATE (XL3510)	
PATTERN SELECTION MECHANISM					XC9075029	DECORATION PLATE (XL3520)	
25	XC9013021	SELECTING UNIT ASSEMBLY			XC9075032	DECORATION PLATE (L35)	
		(XL26**, BM2600, L25, COMFORT25, L15)			XC9075049	DECORATION PLATE (XL2650H)	ADD
	XC9209321	SELECTING UNIT ASSEMBLY	060041		XC9075037	DECORATION PLATE (XL3510T)	ADD
		(XL35**, BM3500, L35)			XC9075051	DECORATION PLATE (L15)	1000006061
26	XC4976021	BH ADJUSTING KNOB			XC9075052	DECORATION PLATE (XL2620SE)	1000007330
27	X59928021	SPRING WASHER		51	XC9077021	ZIGZAG LINK CONNECTING ROD	
28	048080343	RETAINING RING, E8	1000001452	52	048030343	RETAINING RING E3	1000001452
29	048060343	RETAINING RING, E6	1000001452	53	XZ5019021	ZIGZAG LINK UNIT	050202
30	XC4989021	ADJUSTING NUT		54	085411015	TAPTITE BIND B M4X10	
31	062300806	SCREW PAN M3X8		55	XC5028021	REVERSE SEWING BUTTON	
32	XC4994021	ADJUSTING NUT		56	XD0037220	WASHER 9	060012
33	062301205	SCREW PAN M3X12		57	XD0038120	WASHER 10	050211
34	XC9033021	SPRING		58	XA1911021	SPRING	050150
35	XC9034021	BH FEED LEVER A ASSEMBLY		59	XC8984021	TENSION PULLEY ASSY	1000003729
36	XC9037021	BH FEED LEVER B ASSEMBLY		60	0A4400806	SCREW, PAN (S/P WASHER) M4 x 8	1000003729
37	XC9039021	SPRING					
38	XC5092021	SPRING					
39	XC9228021	SPRING (XL35**, BM3500, L35)					



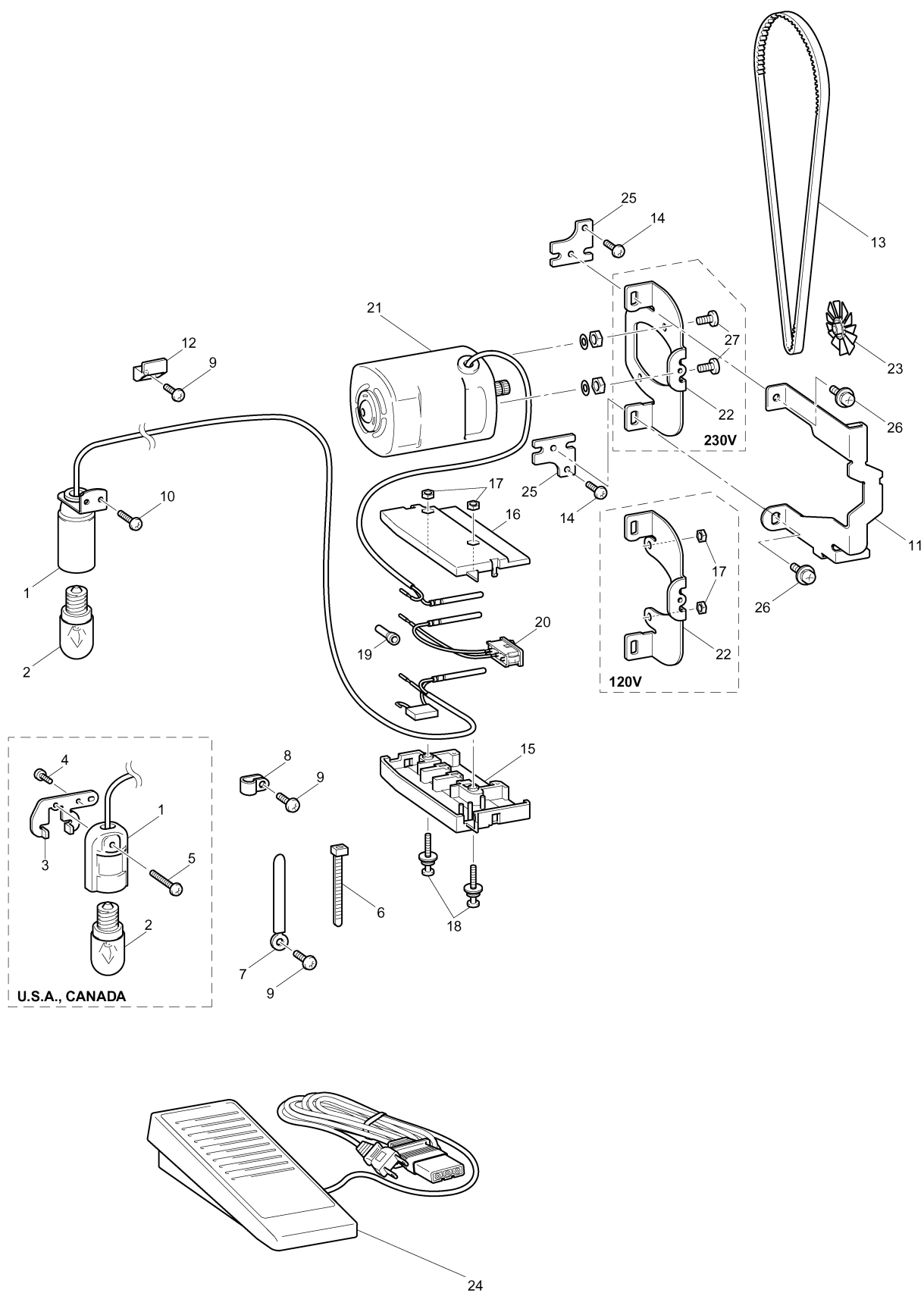
(5) BOBBIN WINDER / THREAD GUIDE MECHANISM

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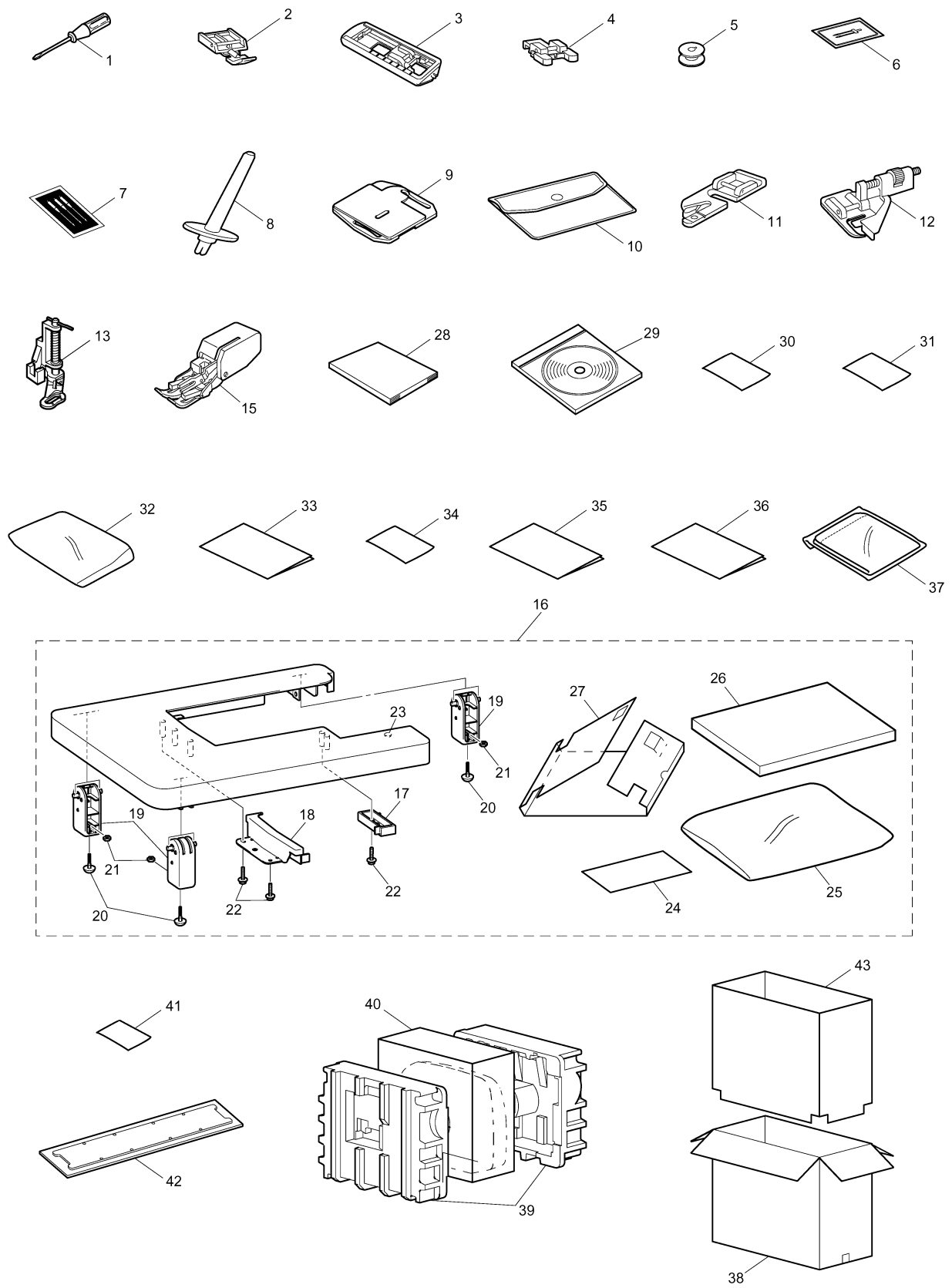
(6) LAMP MECHANISM / MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
LAMP MECHANISM				25	XC4955121	MOTOR FIXED PLATE	060087
1	XC5992021	LAMP ASSY,E12C #026 (U.S.A., CAN, TWN)	1000004242	26	XA3004021	BOLT,(S/P WASHER) M5 x 12	
	XC9132021	LAMP ASSY,E14K #186		27	138172021	SCREW, PAN (S/P WASHER) M4 x 10	050187
2	X53061020	SEW-LIGHT BULB (U.S.A., CAN, TWN)	1000004242				
	205336020	SEW-LIGHT BULB L-4					
3	XC5065020	LAMP HOLDER 120V (U.S.A., CAN, TWN)	1000004242				
4	060400616	SCREW, BIND M4 x 6 (U.S.A., CAN,	1000004242				
5	060302016	SCREW, BIND M3 x 20 (U.S.A., CAN, TWN)	1000004242				
6	X53169020	BAND					
7	XA0286021	WIRE CLIP					
8	XC5243021	CORD CLAMP:NK-5N					
9	085411416	TAPTITE, BIND B M4 x 14					
10	085311215	TAPTITE, BIND B M3 x 12 (Except for U.S.A., CAN, TWN)	1000004242				
11	XC9079020	CORD GUIDE PLATE					
12	XC4972021	CORD CLAMP					
MOTOR UNIT							
13	XC3806121	TIMING BELT 372-2GT-6					
14	XC3496021	GIZA TITE 5 x 16					
15	XA8786021	3P SOCKET BODY					
16	XA8787021	3P SOCKET COVER					
17	021400205	NUT, 2 M4					
18	052403006	SCREW, PAN (S/P WASHER) M4 x 30					
19	214808020	CONNECTOR:#3					
20	XC5232021	POWER SWITCH ASSY					
21	XC9954021	MOTOR SUPPLY ASSY 120V (U.S.A., CAN, TWN)	1000004242				
	XC9955021	MOTOR SUPPLY ASSY 230V					
	XD0713021	MOTOR SUPPLY ASSY 240V	050069				
	XE1034001	MOTOR SUPPLY ASSY, 220V/50HZ	060085				
	XE1042001	MOTOR SUPPLY ASSY, 220V/60HZ (KOREA)	060085				
22	XD0870321	MOTOR HOLDER FDM120V (U.S.A., CAN, TWN)	1000004242				
	XD0871421	MOTOR HOLDER FDM230V	1000006415				
23	XC3803020	MOTOR FAN					
24	XC7359021	FOOT CONTROLLER:KD-1902 (U.S.A., CAN)	1000001764				
	XC7456321	FOOT CONTROLLER:KD-2902UK	1000001764				
	XC7438321	FOOT CONTROLLER:KD-2902 (OTHER)	1000001764				
	XD0105021	FOOT CONTROLLER:KD-2902 CHN	1000001764				
	XE0629001	FOOT CONTROLLER:KD-2902AUS (BM2600, XL2620:AUSTRALIA)	1000003856				
	XD0852021	FOOT CONTROLLER:KD-2902KOREA	060085				
	XE3447001	FOOT CONTROLLER:KD-1902 TWN (TWN)	1000004242				



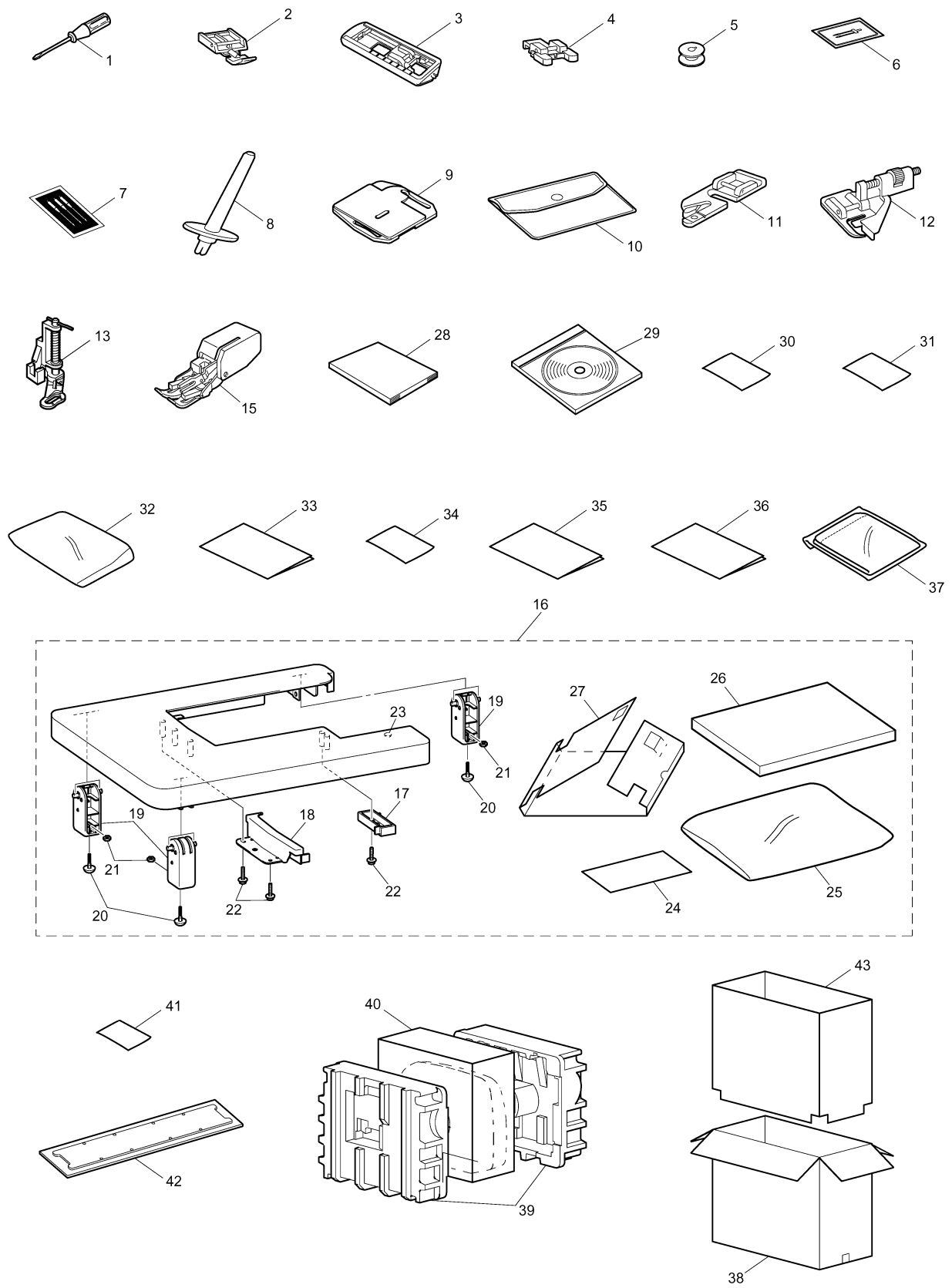
(7) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ATTACHMENTS				28	XD0103021	INSTRUCTION BOOK CHN	
1	X55467021	SCREW DRIVER			XC7453021	INSTRUCTION BOOK SPA	ADD
2	X59370021	ZIPPER FOOT			XC9972121	INSTRUCTION BOOK (Russian)	050195
3	X59369321	BUTTON HOLE FOOT ASSY			XE3369001	INSTRUCTION BOOK (TWN)	1000004242
4	XE2137001	BUTTON SEWING FOOT	1000001059	29	XD1866021	INSTRUCTION DVD PAL (U.K. IRE, HKG, AUS)	060155
5	X52800120	BOBBIN		30	XC0380021	WARRANTY CARD (U.S.A.)	
6	X57521021	NEEDLE PACKAGE (1 PCE)			UH3851001	WARRANTY CARD EUR	
7	129583021	NEEDLE SET (3PCS)			XC6402021	WARRANTY CARD UK	
8	130920021	EXTRA SPOOL PIN			XA6351221	WARRANTY CARD (ITALY)	050317
9	XC6063021	FEED DOG COVER			XD1328021	WARRANTY CARD CHINA	050203
10	XC4487021	ACCESSORY BAG			XE3332001	MASS WARRANTY CARD (BM2600:HKG)	1000003830
11	X59371021	NARROW HEMMER FOOT (U.S.A.,CAN, TWN)	1000004242		XE2005001	EEU WARRANTY CARD (EEU)	1000006811
12	X59372021	BLIND STITCH FOOT (U.S.A., CAN, TWN)	1000004242	31	XE2010001	WARRANTY CARD BROTHER CANADA	1000001038
13	XD1819021	QUILTING FOOT (XL3500T, XL3510T)	050309	32	130800021	BAG,220 x 310H	
	X59819021	QUILTER (XL3500T, XL3510T)	050152	33	XC8537021	QUICK REFERENCE GUIDE (U.S.A., CAN, TWN, XL2620SE)	1000004242
15	XE2785002	WALKING FOOT ASSY (XL3500T, XL3510T)	1000002188		XC8327021	QUICK REFERENCE GUIDE (BM2600,3500,L25,35)	
					XC9110021	QUICK REFERENCE GUIDE (OTHER)	
16	XC9800021	S99 WIDE TABLE ASSY (XL3500T, XL3510T)			XE3644001	QUICK REFERENCE GUIDE BM2600 (BM2600:HKG)	1000005705
17	XC9360021	FIXING PLATE A (XL3500T, XL3510T)		34	XC9286021	CONTACT SHEET (XL2600, XL3500T:CAN)	1000001810
18	XC9786021	FIXING PLATE S99 (XL3500T, XL3510T)		35	XC1885021	MANUAL (XL3500T:CAN, XL2600:TWN)	1000004242
19	XC4495021	TABLE FOOT (XL3500T, XL3510T)		36	XA7201021	USER'S MANUAL (XL3500T:CAN, XL2600:TWN)	1000004242
20	XD1223021	ADJUSTING FOOT (XL3500T, XL3510T)	050196	37	XA2112022	DUST COVER ASSY (Except for U.S.A., CAN, TWN)	1000004242
21	021400206	NUT 2 M4 (XL3500T, XL3510T)			XE2564001	INSERTION (CAN)	1000001792
22	087411416	TAPTITE CUP B M4X14 (XL3500T, XL3510T)			XE2196001	INSERTION	1000003188
23	X59853020	RUBBER CUSHION (XL3500T, XL3510T)			XE2895001	OPTIONAL 5YEAR WARRANTY CARD (U.K.)	1000004069
24	XC9802021	INSTRUCTION MANUAL (XL3500T, XL3510T)			XE3564001	INNOV-IS RANGE PROMOTION DVD	1000005046
25	X61231021	BAG,400X500H (XL3500T, XL3510T)			XE0924401	INSTRUCTION DVD ASSY RUS (RUS)	1000005780
26	XC9361020	LE WIDE TABLE CARTON (XL3500T, XL3510T)					
27	XC9362020	PAD (XL3500T, XL3510T)					
	X60838000	BAG, 70X110C (XL3500T, XL3510T)	050336				
PRINTED MATTER							
28	XC8346021	INSTRUCTION BOOK (U.S.A.)					
	XC6771021	INSTRUCTION BOOK (English)					
	XC7252021	INSTRUCTION BOOK FRE					
	XC9157021	INSTRUCTION BOOK (German)					
	XC8248021	INSTRUCTION BOOK SWE					
	XC7344021	INSTRUCTION BOOK DUT					
	XC8030021	INSTRUCTION BOOK ITA					
	XC8113021	INSTRUCTION BOOK DEN					
	XC8276021	INSTRUCTION BOOK FIN					



(7) ATTACHMENTS / PRINTED MATTER / PACKING MATERIALS

No.	CODE	NAME	REMARKS
PACKING MATERIALS			
38	XC5079042	COLOR CARTON (XL2600:U.S.A., CAN)	050260
	XC5079030	COLOR CARTON (XL2610:U.K.)	
	XC5079040	COLOR CARTON (XL3500:U.S.A.)	050260
	XC5079031	COLOR CARTON (XL3510:U.K.)	
	XC5079033	COLOR CARTON (BM3500:SIN)	
	XC5079034	CARTON (BM2600:SIN, AUS, HKG)	
	XC5152034	CARTON (BM2600)	
	XC5152030	CARTON (XL2600:OTHER)	
	XC5152033	CARTON (XL2620)	
	XC5079043	COLOR CARTON (XL2610:OTHER)	050260
	XC5152040	CARTON (XL2610:FRA)	
	XE3544001	CARTON (L25)	1000006418
	XC9804022	CARTON (XL3500T)	050260
	XC5152038	CARTON (BM3500)	
	XC5152031	CARTON (XL3500:OTHER)	
	XC5152037	CARTON (XL3520)	
	XC5079041	COLOR CARTON (XL3510:OTHER)	050260
	XC5152039	CARTON (XL3510:FRA)	
	XE3547001	CARTON (L35)	1000006418
	XE2009001	COLOR CARTON (XL2650H)	ADD
	XC9804023	COLOR CARTON (XL3510T)	ADD
	XE3428001	COLOR CARTON (XL2600:TWN)	1000004242
	XC5079038	COLOR CARTON (XL2620:AUS)	1000003856
	XE3828001	CARTON (L15)	1000006061
	XE3543001	CARTON (XL2600:RUS)	1000006418
	XE3546001	CARTON (XL3500:RUS)	1000006418
	XE3545001	CARTON (COMFORT 25)	1000006418
	XE4618001	COLOR CARTON (XL2620SE)	1000007330
39	XC5081320	S22SF ASSY	060067
40	X60439121	BAG,630 x 630T	
41	X57847021	PLUG LABEL (U.K.)	
42	LA6041001	SECURITY TAG (U.S.A.)	
43	XC5063020	PROTECTION CARTON	
	XD1536020	DIAL PAD D	050230
	XC9806020	PAD (XL3500T, XL3510T)	
	X57367021	BAG,135 x 150 (XL3500T, XL3510T)	050054
	X54243051	SEAM RIPPER (XL2600:GER)	050181
	X59476021	CLEANING BRUSH (XL2600:GER)	050181
	XE0924201	INSTRUCTION DVD ASSY RUS	060194
	XE1158101	BOOKLET	060168
	XE3392001	S99 PS FOAM PAD ASSY (XL2650H)	1000003855
	XE3393001	S99 HC PS FOAM PAD ASSY (XL2650H)	1000003855
	XZ5048001	NEEDLE PAD D (XL2650H)	1000003855
	XD0242021	DVD STICKER (XL2620:AUS)	1000003856





XL2600/2610/2620/XL2650H/BM2600/L25
XL3500/3510/XL3510T/3520/BM3500/L35/L15/**XL2620SE**
21M04HF885S25/27

12. 2004.
02. 2008.