

Home Sewing Machine PARTS REFERENCE LIST

OPTIONAL ACCESSORIES

PR-1000

PR-650/PR-650C

PR-620/PR620C

PR-600II/PR-600IIC

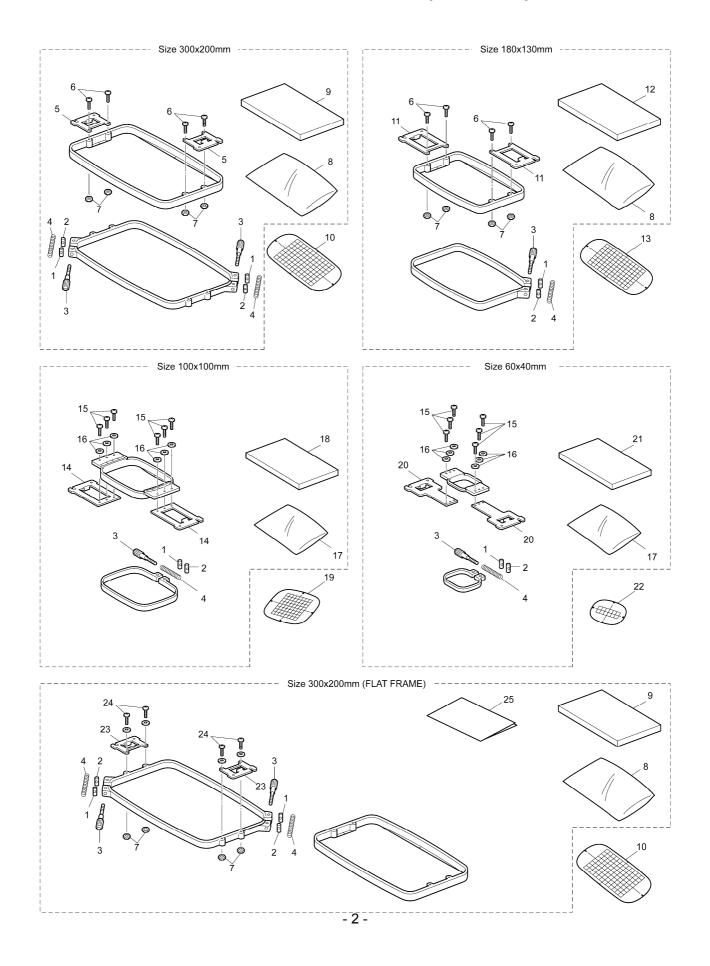
PR-600/PR-600C

Published: Jul.,2010

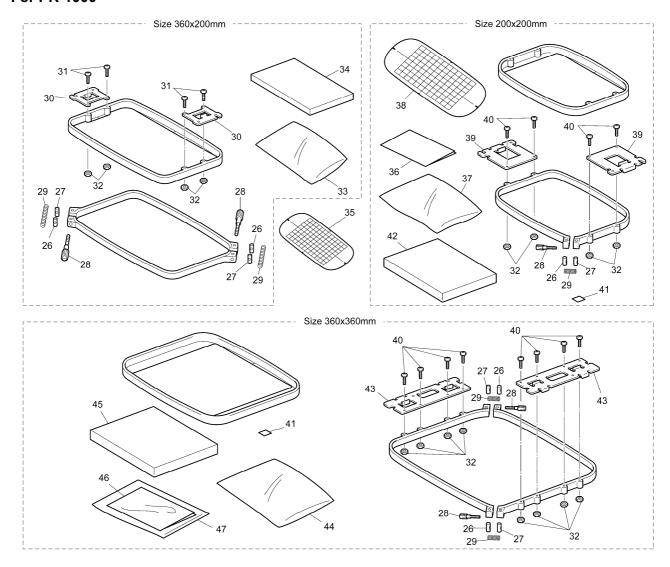
Revised: Dec., 2011

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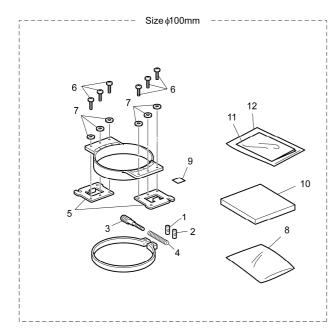


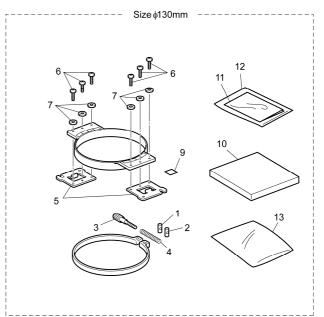
No.	CODE	NAME	REMARKS
		EMBROIDERY FRAMES (SQUARE)	
1	S32798001	COLLAR	
2	S32799001	NUT, M4	
3	XC5957051		
4	S36043000	SPRING, COMPRESSION 5.3X47.7	
5		HOLDER 30X20	
6	062401416	SCREW, PAN M4X14	
7	021400206	NUT, 2 M4	
8	X60224051	BAG 350X700H	
9	XC7166151	CARTON	
10	XC5704051	EMBROIDERY SHEET 30X20 ASSY	
11	XC5963051	HOLDER 18X13	
12	XC7167051	CARTON	
13	XC5721051	EMBROIDERY SHEET 18X13 ASSY	
14	XC5968051	HOLDER 10X10	
15	060300516	SCREW, BIND M3X5	
16	025030236	WASHER, PLAIN M 3	
17	XZ0197051	BAG 180X470	
18	XC7168051	CARTON	
19	XC5759051	EMBROIDERY SHEET 10X10 ASSY	
20	XC5973051	HOLDER 06X04	
21	XC7169051	CARTON	
22	XC5761051	EMBROIDERY SHEET 06X04 ASSY	
23	XE2090001	HOLDER 30X20	
24	062401216	SCREW, PAN M4X12	
25	XE2280001	SQUARE FRAME INSERTION	

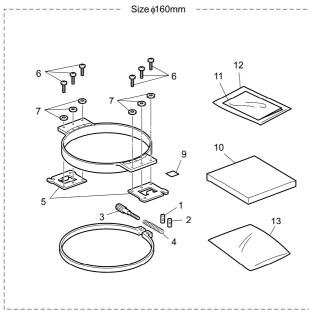


No.	CODE	NAME	REMARKS
	•	EMBROIDERY FRAMES (SQUARE)	
26	S32798001	COLLAR	
27	S32799001	NUT, M4	
28	XC5957051	SCREW, M4	
29	S36043000	SPRING, COMPRESSION 5.3X47.7	
30	XC5958051	HOLDER 30X20	
31	062401416	SCREW PAN M4X14	
32	021400206	NUT 2 M4	
33	X60224051	BAG 350X700H	
34	XE7441001	CARTON	
35	XE7158001	EMBROIDERY SHEET 36X20 ASSY	
36	XE8476001	SQUARE FRAME INSERTION	
37	130800051	BAG 230X310H	
38	XE7171001	EMBROIDERY SHEET 20X20 ASSY	
39	XE7173001	HOLDER 20X20	
40	062401216	SCREW PAN M4X12	
41	XE7415001	SEAL B	
42	XC7166151	CARTON	
43	XE7187001	HOLDER 36X36	
44	X60439151	BAG 630X630T	
45	XE7440001	CARTON	
46	XE8478001	SQUARE FRAME 36 INSERTION	
47	130800051	BAG 230X310H	
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EMBROIDERY FRAMES (ROUND)

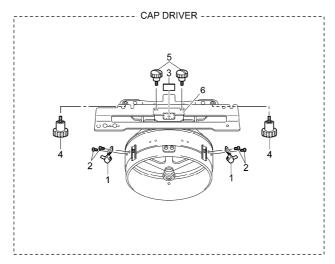


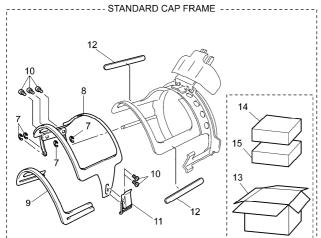


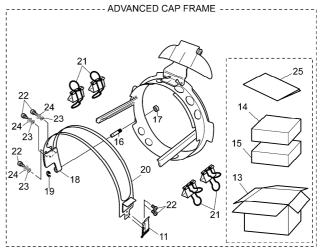


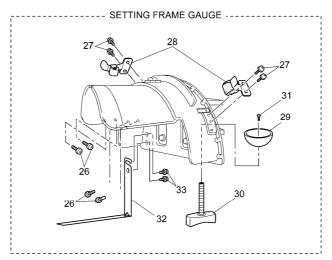
EMBROIDERY FRAMES (ROUND)

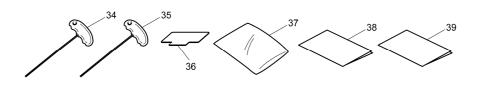
No.	CODE	NAME	REMARKS
		EMBROIDERY FRAMES (ROUND)	
1	S32798001	COLLAR	
2	S32799001	NUT, M4	
3	XC5957051	SCREW, M4	
4	S36043000	SPRING, COMPRESSION 5.3X47.7	
5	XE7119001	HOLDER	
6	060300516	SCREW BIND M3X5	
7	025030236	WASHER PLAIN M 3	
8	XZ0197051	BAG 180X470	
9	XE7416001	SEAL C	
10	XE7442001	CARTON	
11	XE8492001	INSERTION	
12	130800051	BAG 230X310H	
13	XE2641001	BAG 280X470H	

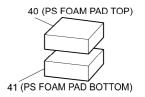






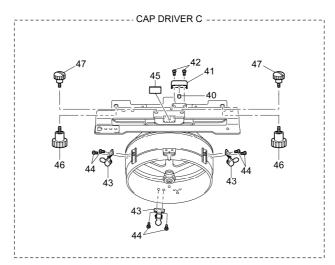


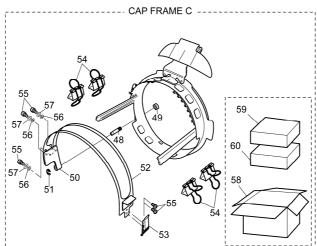


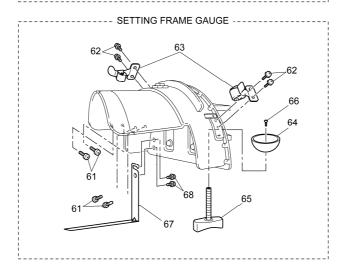


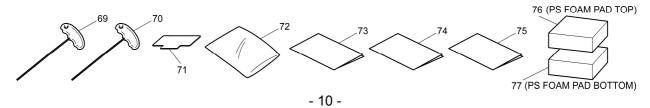
No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		CAP DRIVER	•			SETTING FRAME GAUGE	•
1	XC7235051	ROLLER BASE B ASSY	1000022560	26	0A5400606	SCREW, PAN (S/P WASHER) M4X6	
2	0A5300606	SCREW, PAN (S/P WASHER) M3X6		27	0A5300806	SCREW, PAN (S/P WASHER) M3X8	
	XC5550051					ROLLER BASE B ASSY	
4	XC5553051	THUMB BOLT M4 L		29	XC5576051	WASHER	
5	XC5817051	SCREW, KNOB M4S		30	XC5577051	THUMB BOLT M6	
6	XC5574001	STOPPER	ADD	31	004261214	SCREW, FLAT (M2.6) X12	
		STANDARD CAP FRAME	1			FRAME COVER STOPPER	
7	048050346	RETAINING RING, E5		33	062400613	SCREW, PAN M4X6	
8		FRAME COVER					
9	XC5562051	RUBBER		34	XC7148051	T-TYPE HEXGONAL WRENCH, 3	
10	060300516	SCREW, BIND M3X5		-		T-TYPE HEXGONAL WRENCH, 2.5	
	S32897000				XC7150051		
12	XC6974051	HOLD TAPE		-		BAG 230X310H	
13	XC7163151	CARTON				INSERTION SHEET	
		POLYSTYRENE FOAM PAD TOP		39	XE2272001	SETTING GAUGE INSERTION	
		POLYSTYRENE FOAM PAD DOWN		-		POLYSTYRENE FOAM PAD TOP	
		ADVANCED CAP FRAME				POLYSTYRENE FOAM PAD DOWN	
16	XC7485051						
	021400203						
	XC7484051						
		RETAINING RING, E5					
		FRAME COVER B					
	S39460100						
		SCREW, BIND M3X5					
		WASHER, PLAIN M 3					
		WASHER, SPRING 2-3					
		CAP FRAME USER'S GUIDE,ENG					
	7,000 10 10 1	ON THUME GOERG GOIDE, ENG					
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*For PR-1000/PR-650/PR-620



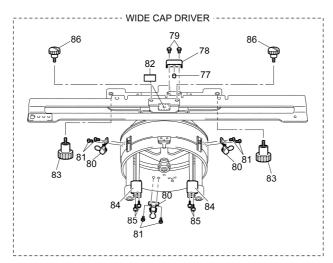


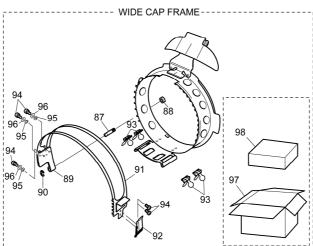


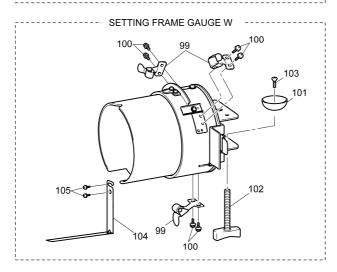


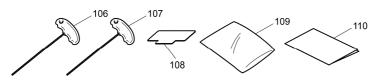
*For PR-1000/PR-650/PR-620

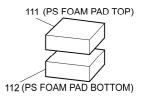
No.	CODE	REMARKS			
		CAP DRIVER C			
40	XE2270001	MAGNET			
41	XE2271001	MAGNET HOLDER			
42		SCREW BIND M3X6			
43		ROLLER BASE B ASSY	1000022560		
44		SCREW, PAN (S/P WASHER) M3X6	1000022000		
45	XC5550051	· · · · · · · · · · · · · · · · · · ·			
46		THUMB BOLT M4 L			
47		SCREW, KNOB M4S			
	7100011001	CAP FRAME C			
48	XC7485051				
49	021400203				
50	XC7484051	,			
51					
52		RETAINING RING, E5			
		FRAME COVER B			
53	S32897000				
54	S39460100				
55		SCREW, BIND M3X5			
56		WASHER, PLAIN M 3			
57		WASHER, SPRING 2-3			
58	XC7163151				
59	XC7164051	POLYSTYRENE FOAM PAD TOP			
60					
	T.	SETTING FRAME GAUGE			
61		SCREW, PAN (S/P WASHER) M4X6			
62	0A5300806	SCREW, PAN (S/P WASHER) M3X8			
63	XC7235051	ROLLER BASE B ASSY			
64	XC5576051	WASHER			
65	XC5577051	THUMB BOLT M6			
66	004261214	SCREW, FLAT (M2.6) X12			
67	XC6227051	FRAME COVER STOPPER			
68	062400613	SCREW, PAN M4X6			
69	XC7148051	T-TYPE HEXGONAL WRENCH, 3			
70	XC7149051	T-TYPE HEXGONAL WRENCH, 2.5			
71	XC7150051	SHEET			
72	130800051	BAG 230X310H			
73	XE2893001	INSERTION SHEET			
74	XE2272001	1 SETTING GAUGE INSERTION			
75	XC8943151	CAP FRAME USER'S GUIDE,ENG			
	XC8944051	CAP FRAME USER'S GUIDE,GER			
	XE2894101	CAP FRAME USER'S GUIDE GER4			
		(German, Italian, Dutch, Russian)			
76	XC7146150	POLYSTYRENE FOAM PAD TOP			
77	XC7147250	POLYSTYRENE FOAM PAD DOWN			
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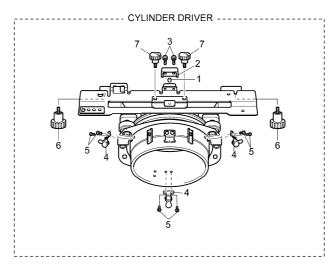


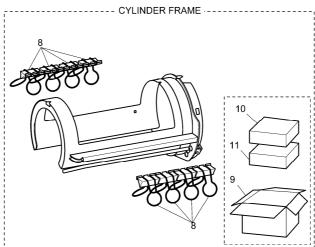


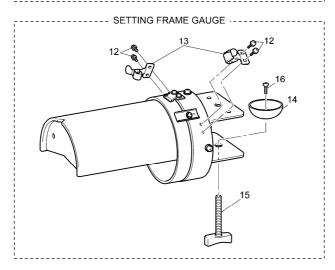
No.	CODE	NAME	DEMARKS
NO.	CODE	NAME	REMARKS
77	XE2270001	WIDE CAP DRIVER	
78		MAGNET HOLDER	
79		SCREW BIND M3X6	
80		ROLLER BASE B ASSY	
81		SCREW PAN (S/P WASHER) M3X6	
82	XC5550051	<u> </u>	
83		THUMB BOLT M4 L	
84		CAP SUPPORT	
85			
86		SCREW PAN (S/P WASHER) M4X8 SCREW, KNOB M4S	
00	AC3017031	WIDE CAP FRAME	
87	XC7485051		
88	021400203		
89	XE7352001		
90		RETAINING RING E5	
91		COVER FRAME	
92	S32897000		
93		BINDER CLIP	
94		SCREW BIND M3X5	
95		WASHER PLAIN M 3	
96		WASHER, SPRING 2-3	
97	XE7428001		
98	XE7427001		
50	XL1421001	SETTING FRAME GAUGE W	
99	XC7235051	ROLLER BASE B ASSY	
	0A5300806		
-	XC5576051	,	
		THUMB BOLT M6	
		SCREW FLAT M2.6X12	
-		FRAME COVER STOPPER	
	062400613	SCREW PAN M4X6	
100	002100010	JONE WITH MINE	
106	XC7148051	T-TYPE HEXGONAL WRENCH, 3	
-		T-TYPE HEXGONAL WRENCH, 2.5	
	XC7150051		
F	130800051	BAG 230X310H	
		W CAP FRAME INSERTION	
_		POLYSTYRENE FOAM PAD TOP	
	XE7412001		
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CYLINDER FRAMES

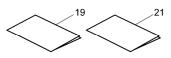
*For PR-1000/PR-650/PR-620











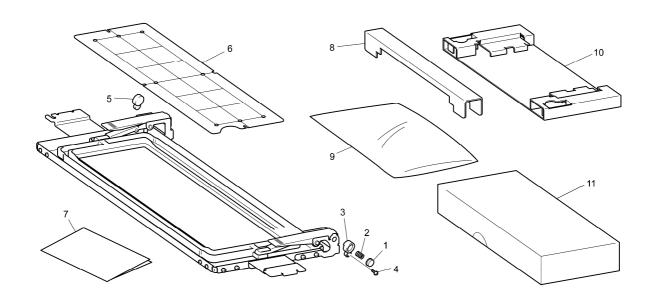


CYLINDER FRAMES

*For PR-1000/PR-650/PR-620

No.	CODE	NAME	REMARKS
		CYLINDER DRIVER	•
1	XE2270001	MAGNET	
2	XE2271001	MAGNET HOLDER	
3	060300613	SCREW BIND M3X6	
4	XC7235051	ROLLER BASE B ASSY	1000022560
5	060300413	SCREW BIND M3X4	
6	XC5553051	THUMB BOLT M4 L	
7	XC5817051	SCREW, KNOB M4S	
		CYLINDER FRAME	
8	S39460100	BINDER CLIP	
9	XC7163153	CARTON	
10	XE2314001	POLYSTYRENE FOAM PAD TOP	
11	XE2315001	POLYSTYRENE FOAM PAD DOWN	
		SETTING FRAME GAUGE	
12	0A5300606	SCREW, PAN (S/P WASHER) M3X6	
13	XC7235051	ROLLER BASE B ASSY	1000022560
14	XC5576051	WASHER	
15	XC5577051	THUMB BOLT M6	
16	004261214	SCREW, FLAT (M2.6) X12	
17	XC7148051	T-TYPE HEXGONAL WRENCH, 3	
18	XC7149051	T-TYPE HEXGONAL WRENCH, 2.5	
19	XE2316001	CYLINDER FRAME USER'S GUIDE	
20	XC7150051	SHEET	
21	XE2272001	SETTING GAUGE INSERTION	
22	XE2282001	POLYSTYRENE FOAM PAD TOP	
23	XE2283001	POLYSTYRENE FOAM PAD DOWN	

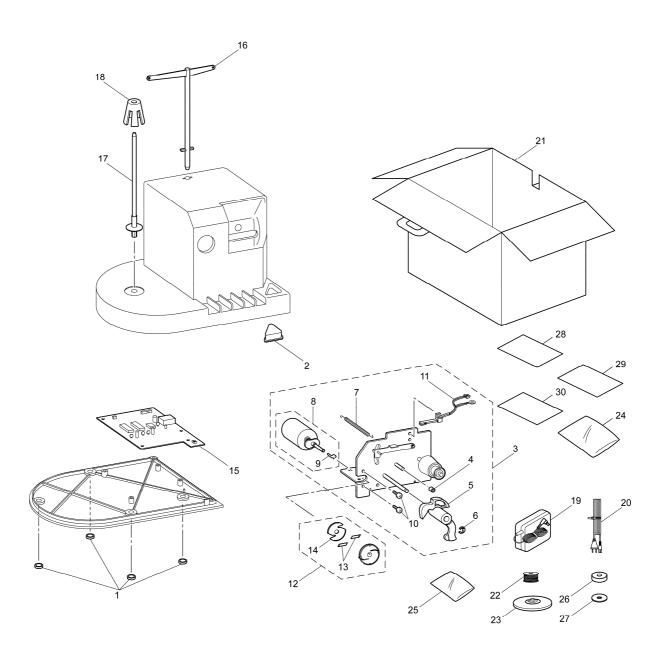
BORDER FRAMES



BORDER FRAMES

No.	CODE	NAME	REMARKS
1		RELEASE BUTTON	
2	XE1766001	SPRING COMPRESSION	
3		BUTTON HOLDER R	
4		SCREW PAN (S/P WASHER) M2.6X5	
5		BUTTON HOLDER L	
6		EMBROIDERY SHEET BH ASSY	
7		INSTRUCTION MANUAL	
8		INNER PAD U	
9		BAG 260X440H	
	XE8489001		
11	XE8493001		
<u> </u>	X20100001	SACTOR .	
	1		1

BOBBIN WINDER SET

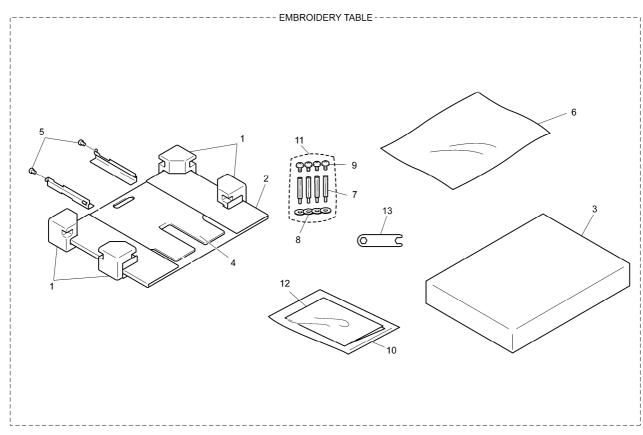


BOBBIN WINDER SET

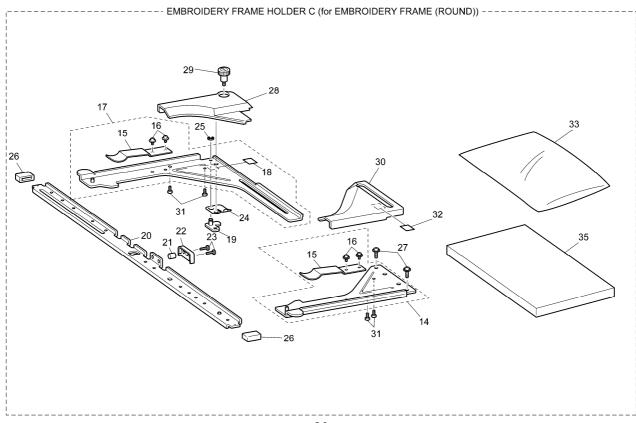
No.	CODE	CODE NAME		
		BOBBIN WINDER SET	•	
1	X59853050	RUBBER CUSHION		
2	XC6602051	BOBBIN WINDER SS BUTTON		
3	XC6611151	BOBBIN WINDER HOLDER UNIT		
4	XC6607051	RUBBER		
5	XC6608051	THREAD GUIDE LEVER		
6	048040346	RETAINING RING, E4		
7	XA9545051	SPRING		
8	XC6633051	BOBBIN WINDER MOTOR COMPLETE		
9	XC6628051	BOBBIN WINDER SHAFT SPRING		
10	060300416	SCREW, BIND M3X4		
11	XC7172151	ASSY, BW SWITCH		
12	XA5876051	BOBBIN BASE ASSY		
13	X80321001	NT LOWER THREAD CUTTER		
14	XA5877051	BOBBIN THREAD CUTTER HOLDER		
15	XC6639151	ASSY: BW PCB		
16	XC6644151	THREAD GUIDE ROD ASSY		
17	XC5949051	SPOOL PIN		
18	XA0679050	SPOOL CUSHION		
19	XE9697101	AC ADAPTER SUPPLY ASSY EU	1000025686	
	XE9695001	AC ADAPTER SA115B-24U		
20	XD0111151	POWER SUPPLY CORD:IRAM (ARG)		
	LN2284001	POWER SUPPLY CORD CSA LF		
		(CAN)		
	XC9548051	POWER SUPPLY CORD:SAA-LF		
		(AUS, NZL)		
	XF0749001 POWER SUPPLY CORD: BRZ (BRA)		1000025696	
	XD0225051	POWER SUPPLY CORD:TWN (TWN)		
	XA5820051	MAIN POWER CODE (CHN)		
	X59354151	POWER SUPPLY CORD BS (IRL)		
	XA0070151	POWER SUPPLY CORD (OTHER)		
21	XC6630051	BOBBIN WINDER CARTON		
22	100376053	BOBBIN		
23	130012054	SPOOL PRESSER A		
24	XC5720051	BAG 260X440H		
25	X57367051	BAG, 135X150		
26	XC5974151	BOBBIN TENSION GAUGE		
27	XC6631051	BOBBIN TENSION GAUGE 45G		
28	XC7250051	INSERTION FOR THREAD TENSION		
29	XF0300001	INSERTION WEEE		
30	XE7716001	POWER SUPPLY CORD INSERTION		

OTHERS

EMBROIDERY TABLE



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OTHERS

1 2			REMARKS	No.	CODE	NAME	REMARKS
1 2		EMBROIDERY TABLE	•		EMBR	ROIDERY FRAME HOLDER C (for PR-1000)
	XE7423001	POLYSTYRENE FOAM PAD CORNER		14	XE7400001	TUBULAR ROUND ARM RA ASSY	
2	XE7424001	PAD		15	XC7076051	SPRING,PLATE	
3)	XE7425001	CARTON		16	XC7644051	SCREW, PAM (S/P WASHER) M3X5	
4)	XE7197001	WIDE TABLE TOP		17	XE7149001	TUBLAR ROUND ARM LC ASSY	
5)	XC5553051	THUMB BOLT M4 L		18	XE7375001	SEAL	
6)	XC6459051	SHEET 1400X2000		19	XE7140001	GUIDE PLATE ASSY	
7)	XE8036001	STUD		20	XE7152001	HOOP STAY C	
8	025040236	WASHER PLAIN M 4		21	XE2270001	MAGNET	
9 (008400603	SCREW TRUSS M4X6		22	XE2271001	MAGNET HOLDER	
10	130800051	BAG 230X310H		23	060300613	SCREW BIND M3X6	
11 2	XE5132001	BAG_100X100		24	XE7143001	SPRING PLATE	
		TABLE SET INSERTION		25	048030346	RETAINING RING E3	
13	XE7421001	TOOL WRENCH M7		26	XC5816051	RUBBER	
				27	0A5400806	SCREW PAN (S/P WASHER) M4X8	
				28	XE7146003	TUBULAR ARM COVER L2	
				29	XC5553051	THUMB BOLT M4 L	
				30	XE7174003	TUBULAR ARM COVER R2	
				31	136681051	TAPTITE, BIND B M3X8	
				32	XE7416001	SEAL C	
				33	XE2641001	BAG 280X470H	
				34	XD0639050	BUBBLE SHEET 300X300	1000023079
				35	XE7419001	CARTON	

