

#### **Home Embroidery Machine**

# PARTS REFERENCE LIST

MODEL: PR1000e

Published: Jul.,2011

Revised: Sep.,2012

#### **MODEL LIST**

Model	Countries (Added Date)
PR1000e	USA, CAN, DEU&FRA&ITA&CHE&EEU&NEU, UK, ESP, RUS (Jul / 2011)
PR1000e	ARG, CHL&PER, PRY, BRA, MEX, TWN, AUS&NZL (Jul / 2011)
PR1000e	IND, VNM&IDN&PHL&MYS&SGP&THA&TUR&UAE (Sep / 2011)
PR1000e	CHN (Feb / 2012)
PR1000e	VNM&IDN&PHL&MYS&SGP&THA&TUR&UAE (Jul / 2012)

#### **Country Code & Abbreviation of Country Name**

Country Code	Abbi.	,	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	
USA/Canada				Ει	ırope	Asia/Oceania			
200		America	401	ZAF	South Africa	601		Korea	
251	CAN	Canada	402	EGY	Egypt	603	TWN	Taiwan	
			411	MUS	Mauritius	604	HKG	Hong Kong	
301	PER	Peru				605	VNM	Vietnam	
302	ARG	Argentina	501		Ireland	606	IDN	Indonesia	
303	CHL	Chile	502		Germany	607	PHL	Philippines	
304		Paraguay	503	BEL	Belgium	608	MYS	Malaysia	
305		Uruguay	505	UK	United Kingdom	609	SGP	Singapore	
306	BRA	Brazil	506	FRA	France	615	IND	India	
307		Venezuela	507		Norway	616		Thailand	
308		Mexico	508	NLD	Netherlands	622	CHN	China	
309	COL	Colombia	509	AUT	Austria				
310		Panama	510		Greece	701		Australia	
318		Guatemala	511		Sweden	702	NZL	New Zealand	
324	GUF	FR. Guiana	515	ESP	Spain				
330	BRB	Barbados	516	PRT	Portugal	902	ISR	Israel	
399	-	Latin America 2&5	517	ITA	Italy	903	SYR	Syria	
			519	FIN	Finland	904	TUR	Turkey	
			520	CHE	Switzerland	905		Jordan	
			521		Denmark	906		Kuwait	
			524	MLT	Malta	908	SAU	Saudi Arabia	
			550	EEU	East Europe	909	IRQ	Iraq	
			556	RUS	Russia	910	IRN	Iran	
			599	NEU	North Europe	911		Cyprus	
						915	UAE	United Arab Emirates	

### Meaning of "R" and "H"

No.	CODE	NAME	R/H	REMARKS
1	XA9644050	T BELT	н	
2	XA8474051	UPSET 4X12 DB		
3	XA9652150	MOTOR FAN		
4	XC5764051	MOTOR HOLDER BASE		
5	X57908052	TAPTITE, BIND S M4X10		
6	XE8185001	MAIN MOTOR ASSY	R/H•	
7	XC6481051	IVIC TOF, 'AP		
8	XA9649050	FF IC IN JE 31 (		
9	XC0443051	SPACER 4X7		
10	XA9650051	MOTOR SPACER PRESSER		
11	052401605	SCREW, PAN (S/P WASHER) M4X16		
12	XC5762051	MOTOR HOLDER		
13	XC5763051	MOTOR HOLDER SPACER		
14	XE1142001	NEEDLE PLATE	R •	
15	XC6404051	SCREW, FLAT M4		

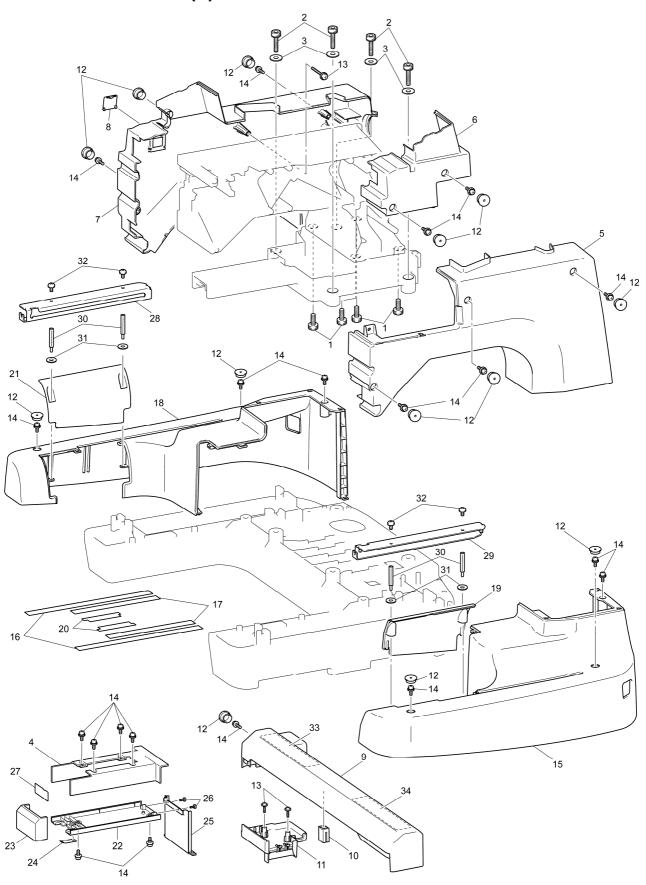
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#### Note on parts:

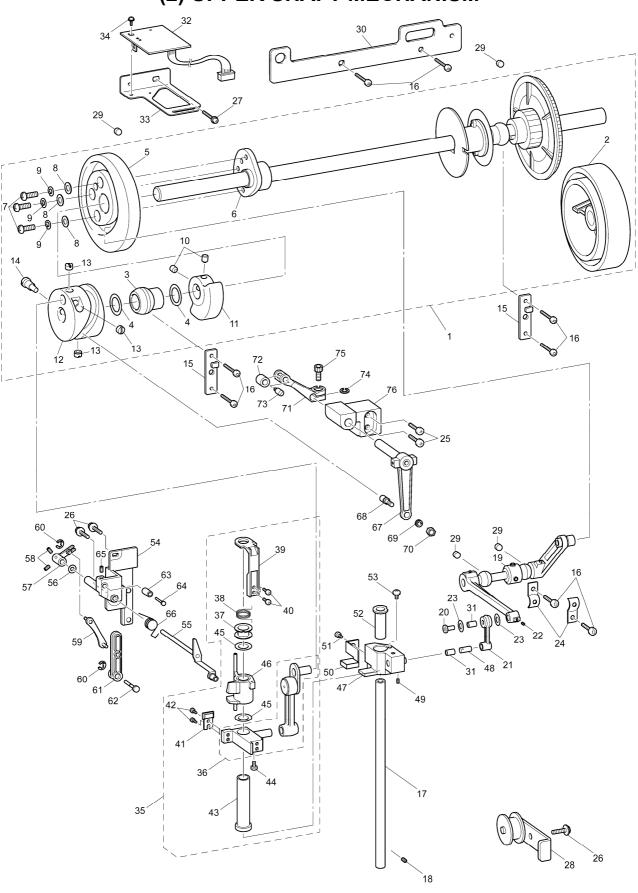
We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

### (1) MAIN FRAME / COVER



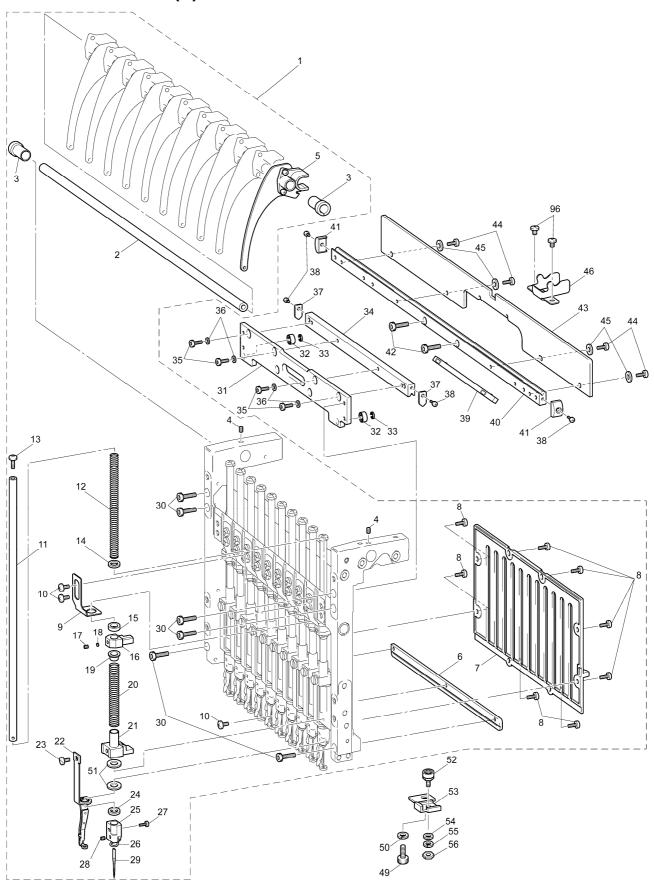
#### (1) MAIN FRAME / COVER

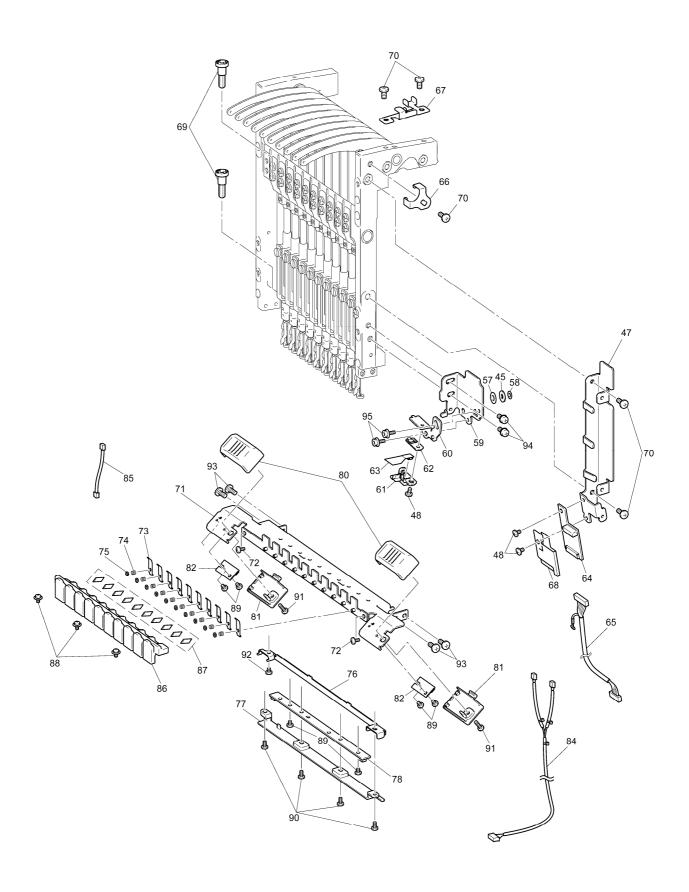
#### (2) UPPER SHAFT MECHANISM



#### (2) UPPER SHAFT MECHANISM

2 XC5 3 XC5 4 X55 5 XC5 6 XC5 7 062 8 025 9 028 10 014 11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5597152 C5603051 C5603051 C5606051 C5606051 C5606051 C5606051 C5607051 C5607051 C5609051 C5610051 C5632051 C5624351 C5633251	UPPER SHAFT METAL  WASHER,TRUST  PRESSER FOOT CAM  PRESSER FOOT CAM COLLAR  SCREW PAN M4X12  WASHER, PLAIN S 4  WASHER SPRING 3-4  SET SCREW SOCKET (CP) M5X6  BALANCER  THREAD TAKE-UP CAM  SET SCREW (CP) SM6.35			47 48 49 50 51 52 53 54 55 56 57	XE7550001 XC5635151 XC5636151 014400432 XC5638151 060300516 XC5637051 008260304 XC5648051 XC5651051 X53027050 XC5656051 014300432 XC5657051	J DRIVING LEVER ASSY WASHER J DIFFERENTIAL LEVER SET SCREW, SOCKET (CP) M3X4	H	
3 XC5 4 X55 5 XC5 6 XC5 7 062 8 025 9 028 10 014 11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5603051 55548050 C5605151 C5606051 62401213 25040133 28040343 14500632 C5607051 C5609051 E1211001 C6362051 57908052 C5623051 14500632 C5624351 C5632251 C5633251	UPPER SHAFT METAL  WASHER,TRUST  PRESSER FOOT CAM  PRESSER FOOT CAM COLLAR  SCREW PAN M4X12  WASHER, PLAIN S 4  WASHER SPRING 3-4  SET SCREW SOCKET (CP) M5X6  BALANCER  THREAD TAKE-UP CAM  SET SCREW (CP) SM6.35  SCREW  METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			47 48 49 50 51 52 53 54 55 56 57 58	XC5635151 XC5636151 014400432 XC5638151 060300516 XC5637051 008260304 XC5648051 XC5651051 X53027050 XC5656051 014300432 XC5657051	P-FOOT VERTICAL BASE P-FOOT VERTICAL PIN  SET SCREW, SOCKET (CP) M4X4 PRESSER FOOT CUSHION BASE SCREW, BIND M3X5 P-FOOT VERTICAL BUSH SCREW, TRUSS M2.6X3 J BASE ASSY J DRIVING LEVER ASSY WASHER J DIFFERENTIAL LEVER SET SCREW, SOCKET (CP) M3X4 J LINK ASSY	Н	
4 X55 5 XC5 6 XC5 7 062 8 025 9 028 10 014 11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	55548050 C5605151 C5606051 62401213 25040133 28040343 14500632 C5607051 C5610051 C6362051 57908052 C5623051 14500632 C5624351 C5633251	WASHER,TRUST  PRESSER FOOT CAM  PRESSER FOOT CAM COLLAR  SCREW PAN M4X12  WASHER, PLAIN S 4  WASHER SPRING 3-4  SET SCREW SOCKET (CP) M5X6  BALANCER  THREAD TAKE-UP CAM  SET SCREW (CP) SM6.35  SCREW  METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			48 49 50 51 52 53 54 55 56 57 58 59	XC5636151 014400432 XC5638151 060300516 XC5637051 008260304 XC5648051 XC5651051 X53027050 XC5656051 014300432 XC5657051	P-FOOT VERTICAL PIN  SET SCREW, SOCKET (CP) M4X4  PRESSER FOOT CUSHION BASE  SCREW, BIND M3X5  P-FOOT VERTICAL BUSH  SCREW, TRUSS M2.6X3  J BASE ASSY  J DRIVING LEVER ASSY  WASHER  J DIFFERENTIAL LEVER  SET SCREW, SOCKET (CP) M3X4  J LINK ASSY	Н	
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6 XC5 7 062 8 025 9 028 10 014 11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5606051 62401213 625040133 628040343 14500632 C5607051 C5609051 E1211001 C5610051 C7908052 C5623051 14500632 C5624351 C5633251	PRESSER FOOT CAM COLLAR SCREW PAN M4X12 WASHER, PLAIN S 4 WASHER SPRING 3-4 SET SCREW SOCKET (CP) M5X6 BALANCER THREAD TAKE-UP CAM SET SCREW (CP) SM6.35 SCREW METAL PRESSER TAPTITE, BIND S M4X10 BASE NEEDLE BAR SET SCREW, SOCKET (CP) M5X6 DRIVING SHAFT ASSY, P-FOOT P-FOOT LEVER SHAFT			50 51 52 53 54 55 56 57 58 59	XC5638151 060300516 XC5637051 008260304 XC5648051 XC5651051 X53027050 XC5656051 014300432 XC5657051	PRESSER FOOT CUSHION BASE SCREW, BIND M3X5 P-FOOT VERTICAL BUSH SCREW, TRUSS M2.6X3 J BASE ASSY J DRIVING LEVER ASSY WASHER J DIFFERENTIAL LEVER SET SCREW, SOCKET (CP) M3X4 J LINK ASSY	H	
7 062 8 025 9 028 10 014 11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	62401213 25040133 28040343 14500632 C5607051 C5609051 E1211001 C5610051 C7908052 C5623051 14500632 C5624351 C5633251	WASHER, PLAIN S 4 WASHER SPRING 3-4 SET SCREW SOCKET (CP) M5X6 BALANCER THREAD TAKE-UP CAM SET SCREW (CP) SM6.35 SCREW METAL PRESSER TAPTITE, BIND S M4X10 BASE NEEDLE BAR SET SCREW, SOCKET (CP) M5X6 DRIVING SHAFT ASSY, P-FOOT P-FOOT LEVER SHAFT			51 52 53 54 55 56 57 58 59	060300516 XC5637051 008260304 XC5648051 XC5651051 X53027050 XC5656051 014300432 XC5657051	SCREW, BIND M3X5 P-FOOT VERTICAL BUSH SCREW, TRUSS M2.6X3 J BASE ASSY J DRIVING LEVER ASSY WASHER J DIFFERENTIAL LEVER SET SCREW, SOCKET (CP) M3X4 J LINK ASSY	H	
8 025 9 028 10 014 11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	25040133 28040343 14500632 C5607051 C5609051 E1211001 C5610051 C6362051 67908052 C5623051 14500632 C5624351 C5633251	WASHER, PLAIN S 4  WASHER SPRING 3-4  SET SCREW SOCKET (CP) M5X6  BALANCER  THREAD TAKE-UP CAM  SET SCREW (CP) SM6.35  SCREW  METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			52 53 54 55 56 57 58 59	XC5637051 008260304 XC5648051 XC5651051 X53027050 XC5656051 014300432 XC5657051	P-FOOT VERTICAL BUSH  SCREW, TRUSS M2.6X3  J BASE ASSY  J DRIVING LEVER ASSY  WASHER  J DIFFERENTIAL LEVER  SET SCREW, SOCKET (CP) M3X4  J LINK ASSY		
9 028 10 014 11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	28040343 14500632 C5607051 C5609051 E1211001 C5610051 C6362051 57908052 C5623051 14500632 C5624351 C5633251	WASHER SPRING 3-4  SET SCREW SOCKET (CP) M5X6  BALANCER  THREAD TAKE-UP CAM  SET SCREW (CP) SM6.35  SCREW  METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			53 54 55 56 57 58 59	008260304 XC5648051 XC5651051 X53027050 XC5656051 014300432 XC5657051	SCREW, TRUSS M2.6X3  J BASE ASSY  J DRIVING LEVER ASSY  WASHER  J DIFFERENTIAL LEVER  SET SCREW, SOCKET (CP) M3X4  J LINK ASSY		
10 014 11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	14500632 C5607051 C5609051 E1211001 C5610051 C6362051 57908052 C5623051 14500632 C5624351 C5632251 C5633251	SET SCREW SOCKET (CP) M5X6  BALANCER  THREAD TAKE-UP CAM  SET SCREW (CP) SM6.35  SCREW  METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			54 55 56 57 58 59	XC5648051 XC5651051 X53027050 XC5656051 014300432 XC5657051	J BASE ASSY J DRIVING LEVER ASSY WASHER J DIFFERENTIAL LEVER SET SCREW, SOCKET (CP) M3X4 J LINK ASSY		
11 XC5 12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5607051 C5609051 E1211001 C5610051 C6362051 57908052 C5623051 14500632 C5624351 C5633251	BALANCER THREAD TAKE-UP CAM SET SCREW (CP) SM6.35 SCREW METAL PRESSER TAPTITE, BIND S M4X10 BASE NEEDLE BAR SET SCREW, SOCKET (CP) M5X6 DRIVING SHAFT ASSY, P-FOOT P-FOOT LEVER SHAFT			55 56 57 58 59	XC5651051 X53027050 XC5656051 014300432 XC5657051	J DRIVING LEVER ASSY WASHER J DIFFERENTIAL LEVER SET SCREW, SOCKET (CP) M3X4 J LINK ASSY		
12 XC5 13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5609051 E1211001 C5610051 C6362051 57908052 C5623051 14500632 C5624351 C5632251	THREAD TAKE-UP CAM  SET SCREW (CP) SM6.35  SCREW  METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			56 57 58 59	X53027050 XC5656051 014300432 XC5657051	WASHER J DIFFERENTIAL LEVER SET SCREW, SOCKET (CP) M3X4 J LINK ASSY		
13 XE1 14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	E1211001 C5610051 C6362051 57908052 C5623051 14500632 C5624351 C5633251	SET SCREW (CP) SM6.35  SCREW  METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			57 58 59	XC5656051 014300432 XC5657051	J DIFFERENTIAL LEVER SET SCREW, SOCKET (CP) M3X4 J LINK ASSY		
14 XC5 15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5610051 C6362051 57908052 C5623051 14500632 C5624351 C5632251	SCREW  METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			58 59	014300432 XC5657051	SET SCREW, SOCKET (CP) M3X4 J LINK ASSY		
15 XC6 16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C6362051 57908052 C5623051 14500632 C5624351 C5632251 C5633251	METAL PRESSER  TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT			59	XC5657051	J LINK ASSY		
16 X57 17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	57908052 C5623051 14500632 C5624351 C5633251	TAPTITE, BIND S M4X10  BASE NEEDLE BAR  SET SCREW, SOCKET (CP) M5X6  DRIVING SHAFT ASSY, P-FOOT  P-FOOT LEVER SHAFT							
17 XC5 18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5623051 14500632 C5624351 C5632251 C5633251	BASE NEEDLE BAR SET SCREW, SOCKET (CP) M5X6 DRIVING SHAFT ASSY, P-FOOT P-FOOT LEVER SHAFT			60	048040346	RETAINING RING F4		
18 014 19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	14500632 05624351 05632251 05633251	SET SCREW, SOCKET (CP) M5X6 DRIVING SHAFT ASSY, P-FOOT P-FOOT LEVER SHAFT			_		· ·= ·/ ·· · · · · · · · · · · · · · · ·		
19 XC5 20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5624351 C5632251 C5633251	DRIVING SHAFT ASSY, P-FOOT P-FOOT LEVER SHAFT			61	XC5661051	J SLIDE LEVER		
20 XC5 21 XC5 22 014 23 X50 24 132 25 060	C5632251 C5633251	P-FOOT LEVER SHAFT			62	XC5662051	J SLIDE LEVER SHAFT		
21 XC5 22 014 23 X50 24 132 25 060	C5633251				63	XC5663051	J CUSHION		
22 014 23 X50 24 132 25 060		CONNECTING ROD, P-FOOT			64	XC5664051	J CUSHION PIN		
23 X50 24 132 25 060	11100:00	- ,			65	012300432	SET SCREW, SOCKET (FT) M3X4		
24 132 25 060	14400432	SET SCREW, SOCKET (CP) M4X4			66	XC5665051	J LEVER SPRING		
25 060	50546050	WASHER, THRUST			67	XC5639051	DRIVING LEVER ASSY, T/TAKE-UP		
	32421051	BUSHING PRESSER			68	XC5627051	ROLLER SHAFT ASSY		
	60501216	SCREW, BIND M5X12			69	028050246	WASHER, SPRING 2-5		
26 0A5	\5401006	SCREW, PAN (S/P WASHER) M4X10		1000028394	70	021500103	NUT, 1 M5		
27 138	38172051	SCREW, PAN (S/P WASHER) M4X10			71	XC5645051	DIFFERENTIAL LEVER, T/TAKE-UP		
28 XC6	C6784051	TENSION PULLEY ASSY			72	107550002	ROLLER		
29 XC3	C3183051	FELT			73	S32575001	THREAD TAKE-UP ROLLER PIN		
30 XE7	E7848001	LED LEAD WIRE HOLDER			74	148782001	SPACER		
31 XZ0	Z0207051	LINK FELT, 3.3M			75	018501232	BOLT, SOCKET M5X12		
32 XC6	C6136051	ASSY: MAIN SHAFT SENSOR			76	XC5646051	BEARING, T/TAKE-UP		
33 XC5	C5666051	SENSOR HOLDER							
34 XC7	C7564051	SCREW, PAN (S/P WASHER) M3X6							
35 XZ0	Z0319151	JUMP BRACKET ASSY							
36 XC7	C7135051	CRANK ROD SET	Н						
37 XC5	C5616051	J SPRING COLLAR							
38 XC5	C5617051	J SPRING							
39 XC5	C5614051	J BRACKET							
		SCREW, PAN M3X4							
		J CUSHION BASE							
42 062	62260316	SCREW, PAN M2.6X3							
		J VERTICAL BUSH							
44 008	C5621051								

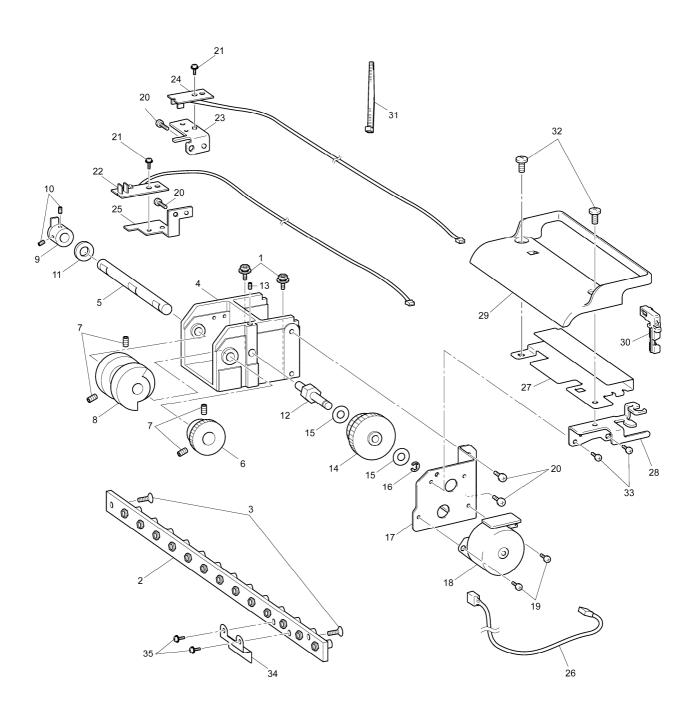




No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XE8861101	NEEDLE BAR UNIT 10 ASSY			45	025040236	WASHER, PLAIN M 4		
2	XE7851001	THREAD TAKE-UP SHAFT			46	XE7861001	THREAD LEVER GUIDE PLATE		
3	XC5672051	THREAD TAKE-UP BUSH			47	XE7862001	THREAD LEVER COVER HOLDER		
4	012400432	SET SCREW, SOCKET (FT) M4X4			48	060300516	SCREW BIND M3X5		
5	XC5673051	THREAD TAKE-UP LEVER ASSY			49	018501632	BOLT SOCKET M5X16		
6	XE7852101	CASE GUIDE, D			50	028050246	WASHER SPRING 2-5		
7	XE7853001	GUIDE RAIL, NEEDLE BAR			51	XC7249052	NEEDLE BAR FELT S	Н	
8	060400816	SCREW BIND M4X8			52	XC7472051	CASE POSITIONING SHAFT ASSY		
9	XC5678151	TOP DEAD CENTER PLATE			53	XC5702151	CASE POSITIONING PLATE		
10	060400616	SCREW, BIND M4X6			54	025040236	WASHER PLAIN M 4		
11	XC5679051				55	028040246	WASHER SPRING 2-4		
12	XC5680051	SPRING, NEEDLE BAR			56	021400206	NUT 2 M4		
13	062500816	SCREW, PAN M5X8							
14	118735002	WASHER							
15	S36153100	RUBBER, CUSHION	Н						
16	XE1172001	NEEDLE BAR CLAMP							
17	014680432	SET SCREW, SOCKET SM4.37-40X4							
18	100507050	WASHER							
19	XC5682051	PRESSER FOOT SPRING COLLAR							
20	XC5683051	PRESSER FOOT SPRING							
21	XC5684051	PRESSER FOOT CLAMP							
22	XC5685151	PRESSER FOOT ASSY							
23	0A2300606	SCREW PAN (P WASHER) M3X6							
24	XC5689051	PRESSER FOOT CUSHION	Н						
25	XC5690051	THREAD GUIDE, NEEDLE BAR							
26	XC7020051	THREAD GUIDE							
27	XC7021052	SCREW SM 2.38							
28	016300436	SET SCREW, SOCKET (CN) M3X4							
29	XC5691011	NEEDLE HAX130 EBBR							
30	018401632	BOLT, SOCKET M4X16							
31	XE7855001	CASE BRACKET ASSY							
32	070694809	BALL BEARING RADIAL 694ZZ							
33	048030346	RETAINING RING, E3							
34	XE7857001	CASE GUIDE, US							
35	018400832	BOLT, SOCKET M4X8							
36	XC7406051	WASHER							
37	XC5697051	SLIDE ROLLER STOPPER							
38	062300416	SCREW, PAN M3X4							
39	XE7858001	SLIDE ROLLER							
40	XE7859001	CASE GUIDE, UL							
41	XC5700051	CASE GUIDE COVER, UL							
42	018401232	BOLT, SOCKET M4X12							
43	XE7860001	THREAD TAKE-UP GUIDE							
44	062400816	SCREW, PAN M4X8							

No.	CODE	NAME	R/H	REMARKS
57	X59915021	SPRING WASHER		
58	048030346	RETAINING RING E3		
59	XE7863001	CMR HOLDER LR		
60	XE7849001	CMR HOLDER BF ASSY		
61	XE4060101	CMR COVER		
62	XE4062001	CMR COVER CAP		
63	XE5161001	CAMERA MODULE SUPPLY ASSY		
64	XE7935001	CAMERA RELAY PCB ASSY:CAMERA		
65	XE7939001	LEAD WIRE ASSY:CAMERA RELAY		
66	XE7865001	N.BAR CASE CABLE HOLDER L		
67	XE7866001	N.BAR CASE CABLE HOLDER T		
68	XE7905001	CMR RELAY PCB INSULATING SHEET		
69	XE7899001	NEEDLE BAR CAP		
70	060400816	SCREW BIND M4X8		
71	XE8231001	THREAD HOLDER BASE ASSY		
72	060300416	SCREW BIND M3X4		
73	XE8079001	NEEDLE THREAD PRESSER PLATE		
74	XC5962051	SPRING		
75	048015346	RETAINING RING E1.5		
76	XE8081001	LED HOLDER		
77	XE8082001	LED COVER		
78	XE8781001	LED PCB SUPPLY ASSY		
<del>79</del>	XE7951001	LED INSULATINGSHEET PR1000		DEL
80	XE6263002	LED UPPER COVER		
81	XE8083001	LED COVER CAMERA		
82	XE7036001	LED PCB SUPPLY ASSY		
83	XE6208001	LED INSULATINGSHEET		DEL
84	XE7952001	LEAD WIRE ASSY:LED1 PR1000		
85	XE7953001	LEAD WIRE ASSY:LED2 PR1000		
86	XE8085001	CUTTER COVER		
87	X80321001	NT LOWER THREAD CUTTER		
88	0A5300606	SCREW PAN (S/P WASHER) M3X6		
89	060300416	SCREW BIND M3X4		
90	060300616	SCREW BIND M3X6		
91	X59629051	TAPTITE BIND B M3X10		
92	XC6055051	SCREW, BIND M3X3		
93	060400616	SCREW BIND M4X6		
94	0A4401006	SCREW PAN (S/P WASHER) M4X10		
95	XE7911001	BOLT SOCKET(S/P WASHER)M3X6		
96	060400516	SCREW BIND M4X5		

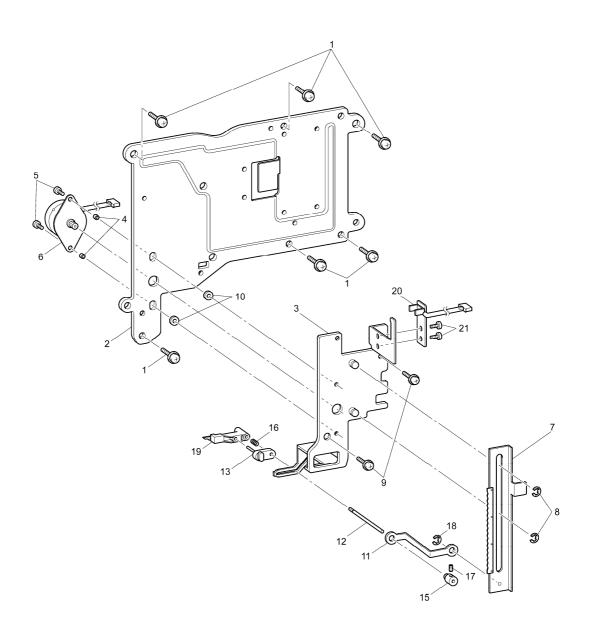
### (4) NEEDLE CHANGER UNIT



### (4) NEEDLE CHANGER UNIT

No.	CODE	NAME	R/H	REMARKS
1	XC7323151	BOLT (S/P WASHER) M5X16		
2	XE7867001	CHANGE ROLLER BASE ASSY		
3	004401003	SCREW, FLAT M4X10		
4	XC5705051	CHANGE BOX ASSY		
5	XC5708051	CHANGE CAM SHAFT		
6	XC5709051	CHANGE GEAR		
7	014500632	SET SCREW, SOCKET (CP) M5X6		
8	XC5710051	CHANGE CAM		
9	XC5711051	C STOP POSITION DOG		
10	014400432	SET SCREW, SOCKET (CP) M4X4		
11	X51383050	WASHER, THRUST		
12	XC5712051	DIFFERENTIAL GEAR SHAFT		
13	012400432	SET SCREW, SOCKET (FT) M4X4		
14	XC5713051	C DIFFERENTIAL GEAR		
15	025060235	WASHER, PLAIN M 6		
16	048040346	RETAINING RING, E4		
17	XE7871001	CHANGE MOTOR BASE 10		
18	XE8180001	INDEX MOTOR ASSY		
19	062300416	SCREW, PAN M3X4		
20	060400816	SCREW, BIND M4X8		
21	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
22	XC6140051	ASSY: INDEX SENSOR		
23	XE7870001	C SENSOR BRACKET 10		
24	XC6143051	ASSY: COLOR CHANGE SENSOR		
25	XC5716051	C SENSOR BRACKET LOWER		
26	XE8181001	LEAD WIRE ASSY:INDEX MOTOR		
27	XE7895001	CABLE DIVIDE PLATE		
28	XE7896001	CENTER COVER HOLDER		
29	XE7873001	CHANGE BOX CENTER COVER 10		
30	XE7909001	LED CABLE CLAMP		
31	X53169050	BAND		
32	060400816	SCREW BIND M4X8		
33	060300416	SCREW BIND M3X4		
34	XE7898001	C NEEDLE POSITION DOG		
35	0A5300606	SCREW PAN (S/P WASHER) M3X6		

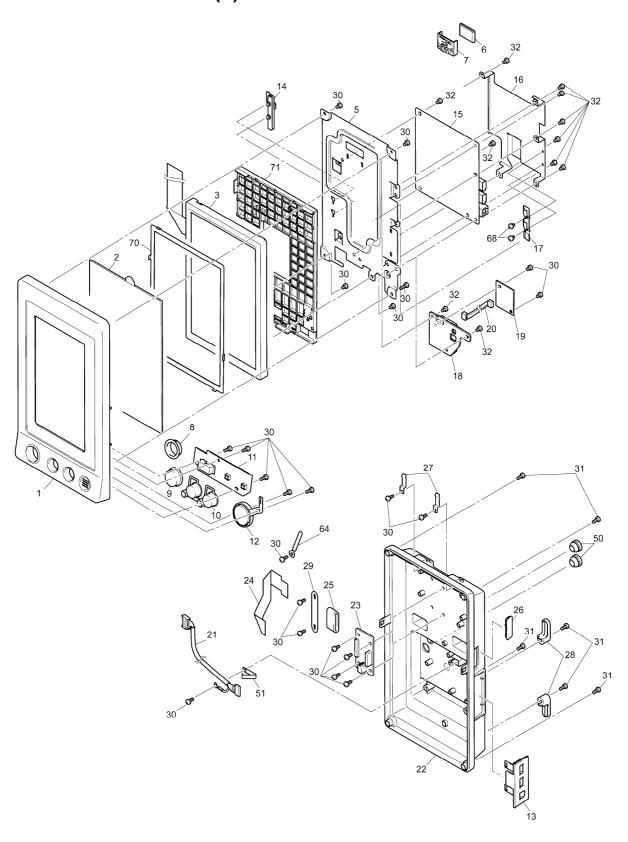
### (5) NEEDLE THREADING MECHANISM



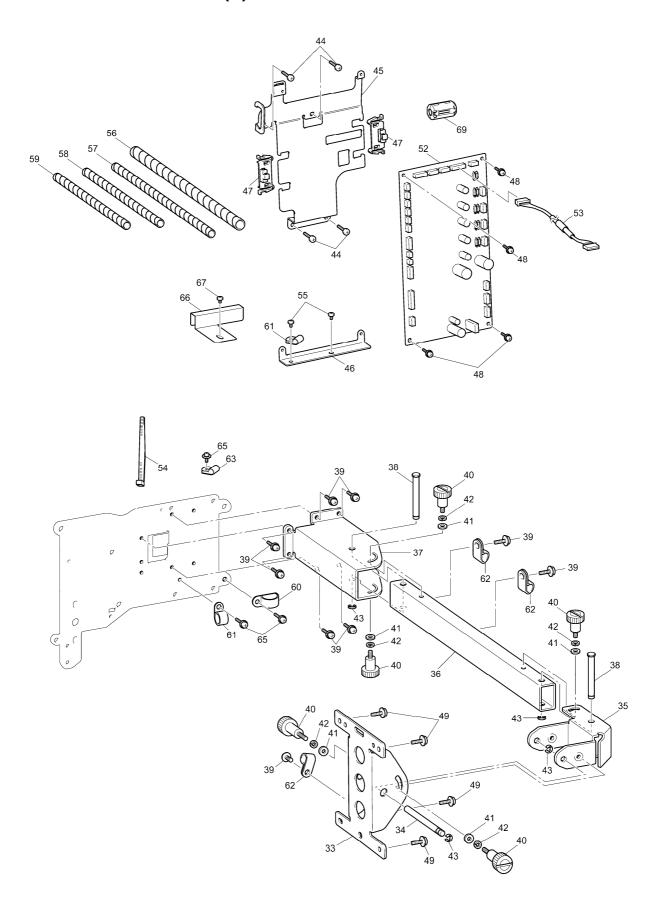
# (5) NEEDLE THREADING MECHANISM

No.	CODE	NAME	R/H	REMARKS
1	X57908052	TAPTITE, BIND S M4X10		
2	XC5723151	THREAD GUIDE BASE		
3	XC5724251	BASE PLATE ASSY		1000028358
4	XC5727151	SPACER		
5	062300616	SCREW, PAN M3X6		
6	XC6188051	ASSY: TH MOTOR		
7	XC6507051	RACK ASSY		
8	048040346	RETAINING RING, E4		
9	0A5400806	SCREW, PAN (S/P WASHER) M4X8		
10	025040136	WASHER, PLAIN S 4		
11	XC5730051	HOOK HOLDER LINK		
12	XC5739151	HOOK HOLDER AXIS B		
13	XC6510051	SET COLLAR ASSY		
14	XC5740151	CAP		1000028541
15	XC6076151	BUSH		
16	XC7375051	HOOK HOLDER SPRING	Н	
17	014300332	SET SCREW, SOCKET (CP) M3X3		
18	048030346	RETAINING RING, E3		
19	XC5732051	HOOK HOLDER ASSY	R/H	
20	XC6158051	ASSY: NEEDLE TH SENSOR		
21	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
-	ı			

### (6) ELECTRIC PARTS



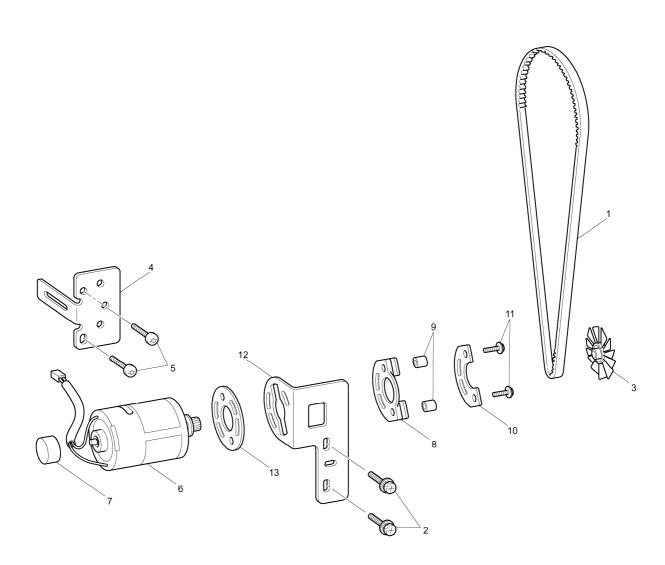
# (6) ELECTRIC PARTS



#### (6) ELECTRIC PARTS

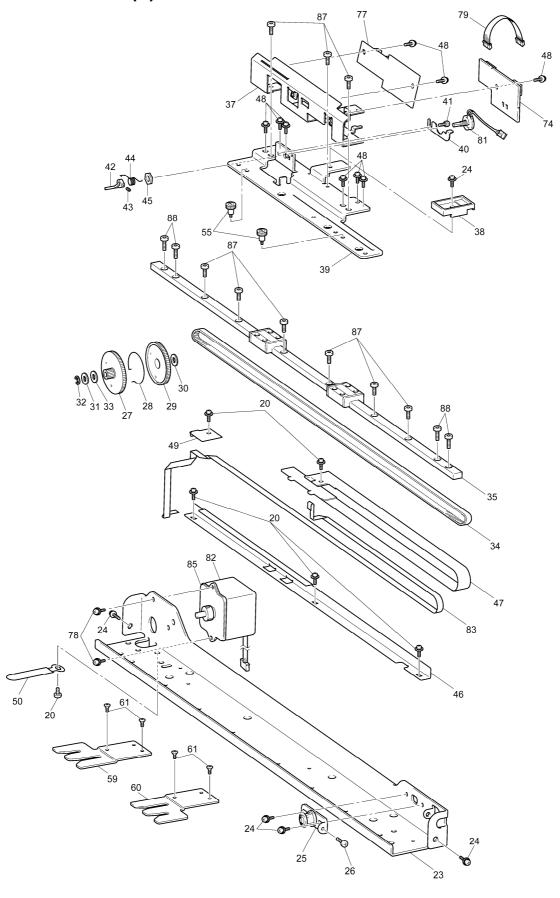
No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XE6355002	PANEL FRONT COVER BADGE ASSY	R		43	048060346	RETAINING RING, E6		
2	XE6294001	TOUCH PANEL: TP-3686S3F0	R		44	X57908052	TAPTITE, BIND S M4X10		
3	XF0077101	LCD SUPPLY ASSY	R	1000027395	45	XE8102001	BOARD HOLDER U		
4	XF0341001	FLEXIBLE FLAT CABLE:SML2CD-50		1000027395	46	XE8103001	BOARD HOLDER D		
5	XE6228101	PCB BASE PLATE			47	XE8104001	PCB SUPPORTER		
6	XE9920001	FERRITE CORE:FSRC310200RN000T			48	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
7	XE9963001	FERRITE HOLDER WIDE			49	087411416	TAPTITE, CUP B M4X14		
8	XE6230001	SS BUTTON GUIDE			50	XC7233051	CORD BUSHING 5P-4		
9	XE6232101	SS BUTTON			51	XE6247001	GROUND SPRING		
10	XE6234002	OPERATION BUTTON			52	XE8783201	MAIN PCB SUPPLY ASSY	R/H	
11	XE6149001	SS PCB ASSY			53	XE7938001	LEAD WIRE ASSY:HEAD PR1000		
12	XE6236001	SPEAKER SET			54	X53169050	BAND		
13	XE6238002	USB COVER			55	060400816	SCREW BIND M4X8		
14	XE6240001	BOARD SUPPORTER			56	XC5069051	SPIRAL TUBE A		
15	XF2893001	PANEL PCB SUPPLY ASSY CHN (CHN)	R/H	1000029335	57	XC5073051	SPIRAL TUBE B		
	XF4215001	PANEL PCB SUPPLY ASSY THAI (THA)	R/H	1000031118	58	XC5078051	SPIRAL TUBE C		
	XF0078001	PANEL PCB SUPPLY ASSY (OTHER)	R/H		59	XC6407051	SPIRAL TUBE D		
16	XE6241001	PANEL PCB CASE			60	XZ0201051	CORD CLAMP: WL-5/8		
17	XE5267001	GROUND PLATE USB			61	XC5243051	CORD CLAMP: NK-5N		
18	XE9964001	PCB HOLDER ASV RELAY			62	XA8837052	CORD CLAMP		
19	XE9813001	BACK LIGHT DRIVE PCB ASSY			63	S10243000	CORD HOLDER, NK-3N		
20	XE9919001	LEAD WIRE ASSY:X2 PR-E LED BL			64	137947001	CLIP		
21	XE9910001	LEAD WIRE ASSY:PANEL-MAIN			65	0A5401006	SCREW, PAN (S/P WASHER) M4X10		1000028394
22	XE8243101	PANEL REAR COVER	R		66	XC5157051	PROTECT SHEET		
23	XE7936001	CAMERA RELAY PCB ASSY:PANEL	R		67	060400516	SCREW, BIND M4X5		
24	XE8184001	FLEXIBLE FLAT CABLE:SML2CD-32			68	060300416	SCREW BIND M3X4		
25	XE5740001	FERRITE ASSY			69	XE8700001	FERRITE CORE:LF0930		
26	XE6244002	CARD COVER			70	XE9966101	ELECTRIC STATIC PREVENTER		1000027461
27	XE6246002	PEN HOLDER			71	XE9967001	LCD SPACER		
28	XD0761052	USB CORD HOLDER							
29	XE8383001	FERRAIT PRESSER							
30	136681051	TAPTITE, BIND B M3X8							
31	X59629051	TAPTITE, BIND B M3X10							
32	060300516	SCREW BIND M3X5							
33	XE6259001	PANEL HOLDER							
34	XC5747051	OPERATION PANEL HOLDER SHAFT							
35	XD0664051	OPERATION PANEL LEVER A							
36	XE8101001	OPERATION PANEL LEVER B							
37	XD0666151	OPERATION PANEL LEVER C							
38	XC5751051	OPERATION PANEL LEVER SHAFT							
39	0A5400806	SCREW, PAN (S/P WASHER) M4X8							
40	XC5553051	THUMB BOLT M4 L							
41	026040236	WASHER, PLAIN M 4							
42	028040246	WASHER, SPRING 2-4							

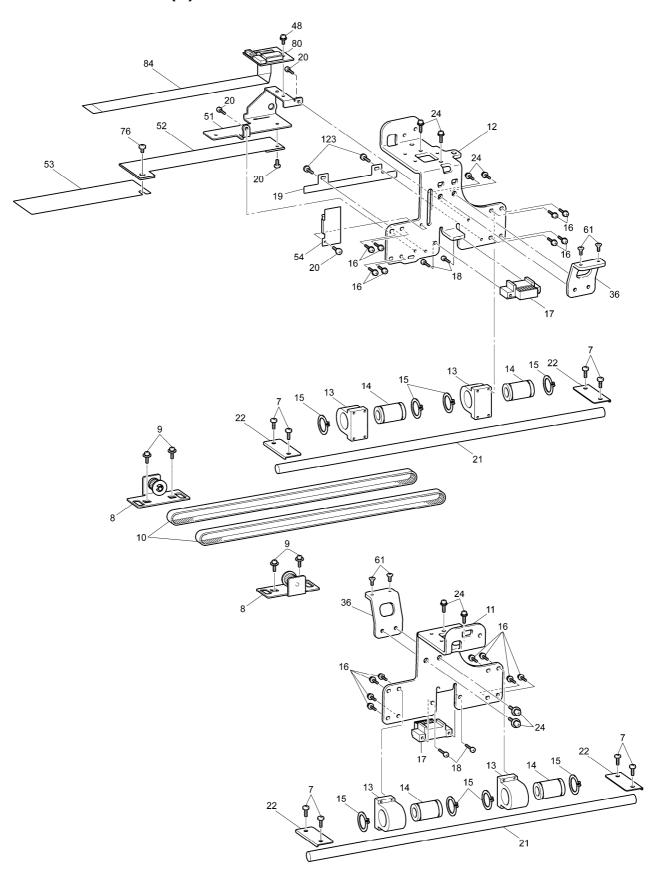
# (7) MAIN MOTOR UNIT

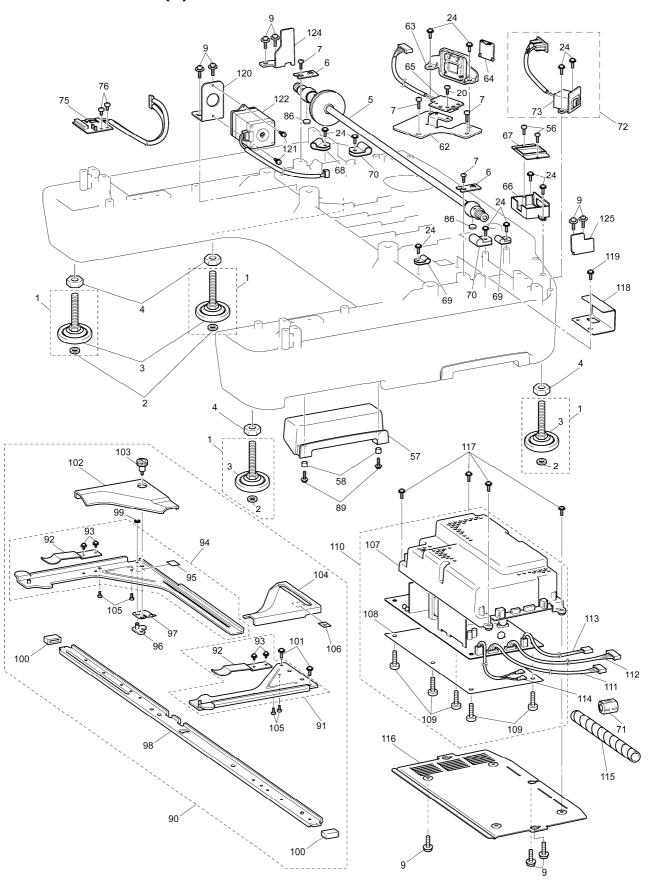


#### (7) MAIN MOTOR UNIT

No.	CODE	NAME	R/H	REMARKS
1	XA9644050		Н	
2		UPSET 4X12 DB		
3	XA9652150			
4		MOTOR HOLDER BASE		
5	X57908052	TAPTITE, BIND S M4X10		
6		MAIN MOTOR ASSY	R/H	
7	XC6481051			
8		FENDER RUBBER		
9	XC0443051	SPACER 4X7		
10		MOTOR SPACER PRESSER		
11	052401605			
12		MOTOR HOLDER		
13		MOTOR HOLDER SPACER		
	710010001			
			1	
			1	
			1	
			-	
			-	



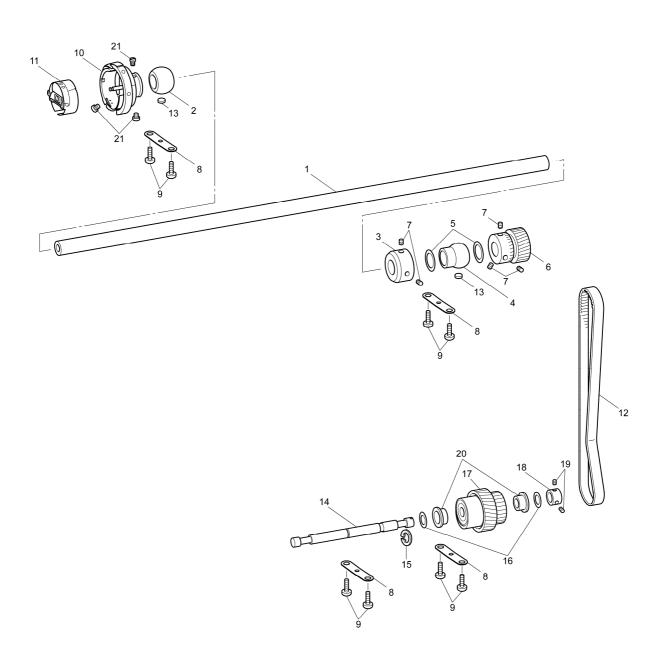




No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XD0747051	ADJUST BOLT M8			45	X52569001	NUT		
2	XD0751051	WASHER			46	XE7134001	X SENSOR DOG		
3	XD0752051	RUBBER CUSHION	Н		47	XE7354001	X CABLE FIXING SHEET L		
4	021080206	NUT, 2 M8			48	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
5	XC5767151	Y DRIVING SHAFT ASSY			49	XE7355001	X CABLE FIXING SHEET D		
6	X52478051	BUSHING PRESSER			50	T31049001	COATING CLIP CS-6		
7	X57908052	TAPTITE, BIND S M4X10			51	XC5807051	PCB SET PLATE		
8	XC5771051	Y TENSION PLATE SET			52	XC5808051	Y CABLE PROTECTION SHEET A		
9	0A5401006	SCREW, PAN (S/P WASHER) M4X10			53	XC6121051	Y CABLE PROTECTION SHEET B		
10	XC5775051	T BELT B60S3M579			54	XC5809151	CODE GRIP		
11	XE7124001	Y CARRIAGE R			55	XC5817051	SCREW, KNOB M4S		
12	XE7125001	Y CARRIAGE L			56	X59629051	TAPTITE, BIND B M3X10		
13	XC5779051	BEARING CASE Y			57	XC5834052	HANDLE		
14	XC5780051	BEARING 10, LINER			58	XC5835051	BUSH 4X4		
15	048190142	RETAINING RING, EXTERNAL C19			59	XE2319001	CYLINDER CONNECTION L		
16	0A4301006	SCREW, PAN (S/P WASHER) M3X10			60	XE2320001	CYLINDER CONNECTION R		
17	XC5781151	Y BELT PRESSER			61	061300616	SCREW, FLAT M3X6		
18	085311416	TAPTITE, BIND P M3X14			62	XE8122001	EX CONNECTOR HOLDER		
19	XC5782051	Y SENSOR DOG			63	XE8123001	EX CONNECTOR HOLDER COVER		
20	060300416	SCREW, BIND M3X4			64	XE8124001	EX CONNECTOR HOLDER COVER LID		
21	XC5783051	Y GUIDE SHAFT			65	XE8088001	EXTENSION IF PCB ASSY:PR L		
22	XC5784151	FIXED Y SHAFT PLATE			66	XC5839152	INLET COVER		
23	XE7127001	FEED FRAME 360 ASSY			67	XC6072051	INLET COVER LID		
24	0A5400806	SCREW, PAN (S/P WASHER) M4X8			68	XA8837051	CORD CLAMP		
25	XE7129001	TENSION PULLEY ASSY			69	XA7678051	CORD CRAMP		
26	052301606	SCREW, PAN (S/P WASHER) M3X16			70	XE8308001	CORD CLAMP:WL-1/2		
27	XC3227001	Y DRIVING GEAR PULLEY A			71	XE7045001	FERRITE CORE: LF0930A		
28	XC3194051	SPRING FOR GEAR			72	XE8187001	POWER SWITCH ASSY 120 (USA, CAN, MEX)		
29	XC3192001	Y DRIVING GEAR PULLEY B				XE8188001	POWER SWITCH ASSY 200 (OTHER)		
30	X50546050	WASHER, THRUST			73	XC5840053	SWITCH HOLDER		
31	XE0863051	WASHER, M6			74	XE7946001	X AREA PCB ASSY		
32	048040343	RETAINING RING, E4			75	XE7947001	Y AREA PCB ASSY		
33	X53838051	WASHER			76	060400616	SCREW BIND M4X6		
34	XE7154001	T BELT B60S910			77	XE7945001	HOOP PCB ASSY		
35	XE7153001	LM GUIDE SRS9M			78	XA8390051	SCREW		
36	XE7126001	Y CARRIAGE SUB PLATE			79	XE7942001	LEAD WIRE ASSY:X-HOOP		
37	XE7357001	X PCB PLATE			80	XE7948001	CONNECT PCB ASSY		
38	XC5798051	X BELT PRESSER			81	XC6177051	ASSY: HOOP SENSOR		
39	XE7132001	X CARRIAGE A SUB ASSY			82	XE8189001	X MOTOR ASSY	Н	
40	XE7362001	PT METER PLATE B			83	XE7941001	FLEXIBLE FLAT CABLE:SML2CD-CX		
41	060301216	SCREW BIND M3X12			84	XE7940001	FLEXIBLE FLAT CABLE:SML2CD-YC		
42	XC5801051	HOOP LEVER			85	XE7360001	MOTOR SPACER		
43	012300632	SET SCREW, SOCKET (FT) M3X6			86	XC3183051	FELT		
44	XC5802051	SPRING			87	018300632	BOLT SOCKET M3X6		

No.	CODE	NAME R/H		REMARKS
88	018300836	BOLT SOCKET M3X8		
89	XC7077051	SCREW 3X10		
90	XE7374001	TUBULAR ROUND ARMA SUPPLY ASSY		
91	XE7399001	TUBLAR ROUND ARM RA SET		
92	XC7076051	SPRING, PLATE		
93	XC7644051	SCREW, PAM (S/P WASHER) M3X5		
94	XE7137001	TUBLAR ROUND ARM L SET		
95	XE7375001	SEAL		
96	XE7140001	GUIDE PLATE ASSY		
97	XE7143101	SPRING PLATE		
98	XE7145001	HOOP STAY A		
99	048030346	RETAINING RING, E3		
100	XC5816051	RUBBER		
101	0A5400806	SCREW, PAN (S/P WASHER) M4X8		
102	XE7146001	TUBULAR ARM COVER L2		
103	XC5553051	THUMB BOLT M4 L		
104	XE7174001	TUBULAR ARM COVER R2		
105	136681051	TAPTITE, BIND B M3X8		
106	XE7414001	SEAL A		
107	XE7367001	POWER UNIT COVER		
108	XE7368001	INSULATION PLATE		
109	085311415	TAPTITE, BIND B M3X14		
110	XE8784201	POWER PCB SUPPLY ASSY: 100	R/	
		(USA, CAN, BRA, MEX, TWN)		
	XE8785101	POWER PCB SUPPLY ASSY: 200	R/	
		(OTHER)		
111	XE8192001	LEAD WIRE ASSY:POWER PW		
112	XE8193001	LEAD WIRE ASSY:POWER SIGNAL		
113	XE8194001	LEAD WIRE ASSY:POWER MOTOR		
114	XC6209051	LEAD WIRE ASSY:POWER		
		(USA, CAN, BRA, MEX, TWN)		
	XE8327001	LEAD WIRE ASSY:POWER 200		
		(OTHER)		
115	XE8197001	SPIRAL TUBE		
116	XE7369001	POWER UNIT STAY		
117	0A5401206	SCREW, PAN (S/P WASHER) M4X12		
118	XE7406001	POWER UNIT CODE GUIDE		
119	0A5400806	SCREW PAN (S/P WASHER) M4X8		
120	XC5810051	Y MOTOR STAY		
121	0A4300605	SCREW, PAN (S/P WASHER) M3X6		
122	XC6183051	ASSY: Y MOTOR	Н	
123	018300532	BOLT SOCKET M3X5		
124	XE7433001	BELT SUPPORT L		1000028031
125	XE7434001	BELT SUPPORT R		1000028031

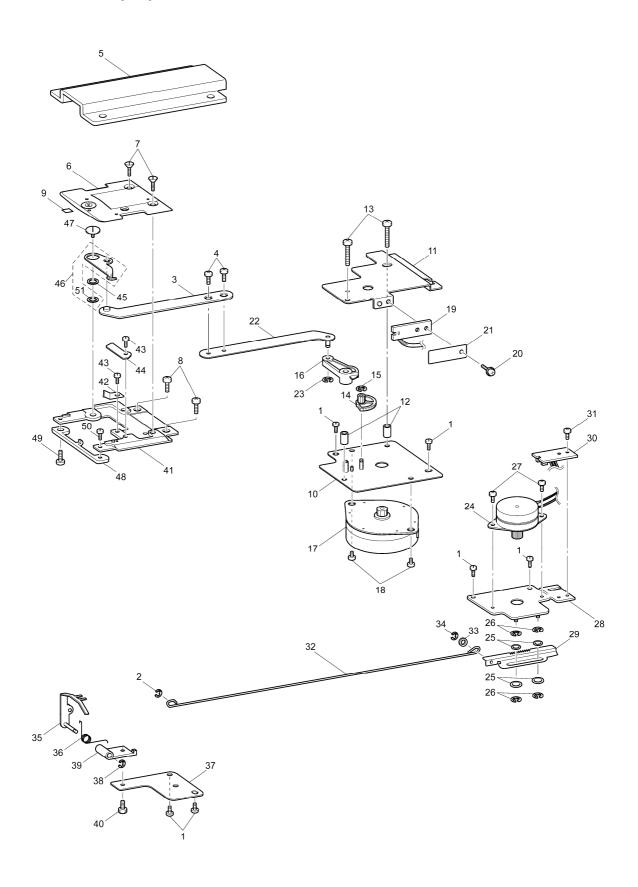
# (9) LOWER SHAFT MECHANISM



#### (9) LOWER SHAFT MECHANISM

No.	CODE	NAME R/H R		REMARKS
1	XC5843051	LOWER SHAFT		
2	XC5630051	LOWER SHAFT METAL, F		
3	XA0840051	COLLAR		
4	XC5845051	LOWER SHAFT METAL, R		
5	XA0835050	WASHER. THURST 7.24		
6	XA0841051	LOWER SHAFT GEAR		
7	014060632	SET SCREW, SOCKET (CP) M6X6		
8		BUSHING PRESSER		
9	X57908052	TAPTITE, BIND S M4X10		
10	XC6924001	ROTARY HOOK, DB1-ATR (1QB)	Н	
11	XC7206001	BOBBIN CASE ASSY	Н	
12	XC5846051	T BELT-S5M-525		
13	XC3183051	FELT		
14	XC5847051	IDLE PULLEY SHAFT	Н	
15	048070346	RETAINING RING, E7		
16		WASHER, THRUST		
17	XE7033001		Н	
18		SET SCREW COLLAR		
19		SET SCREW, SOCKET (CP) M4X4		
20		BALL BEARING	Н	1000031543
21		HOOK SET SCREW4.46		
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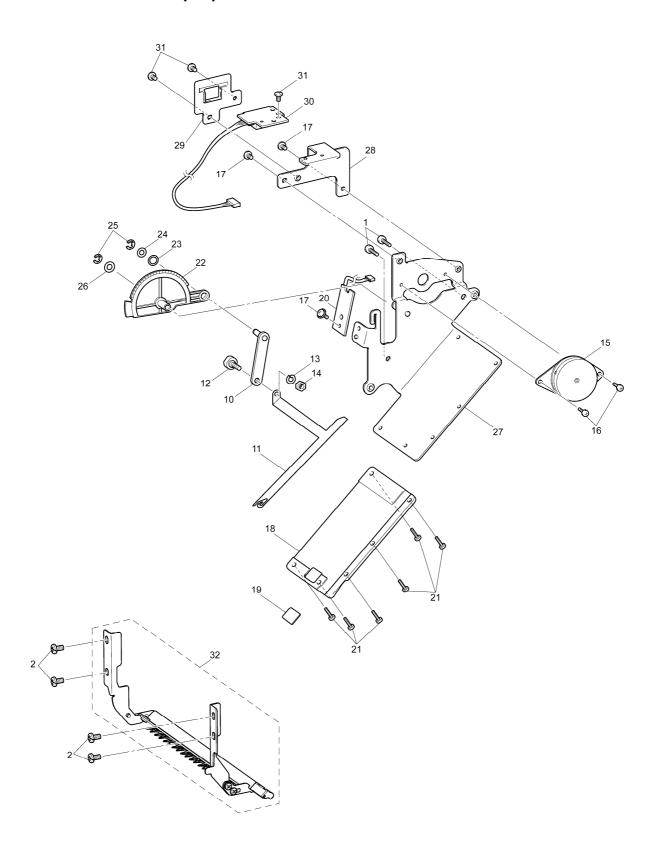
### (10) THREAD CUTTING MECHANISM



### (10) THREAD CUTTING MECHANISM

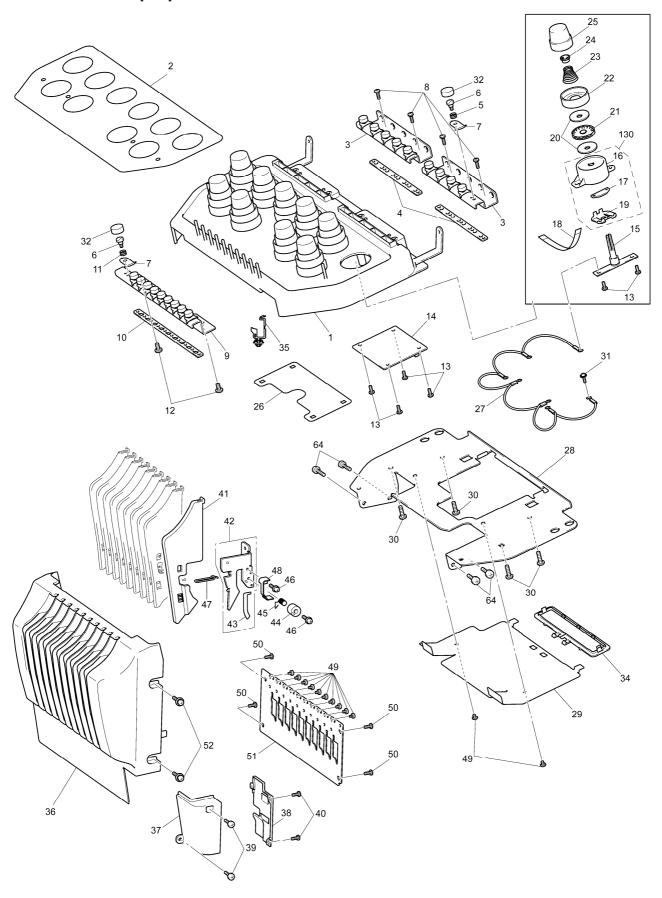
No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	060400616	SCREW, BIND M4X6			45	S32476001	COLLAR, M-KNIFE		
2	048020346	RETAINING RING, E2			46	XC6908151	MOVABLE KNIFE SUPPLY ASSY	Н	
3	XC5871051	CUTTER LINK ASSY			47	S32475001	SCREW, M4		
4	060300416	SCREW, BIND M3X4			48	XC5879051	ROTARY HOOK STOPPER		
5	XC5874051	BED COVER			49	018300636	BOLT, SOCKET M3X6		
6	XE1142001	NEEDLE PLATE	R		50	XC5881051	SCREW		
7	XC6404051	SCREW, FLAT M4			51	XE1845001	MOVABLE KNIFE SPACER		
8	062400816	SCREW, PAN M4X8							
9	XC5984051	FELT							
10	XC5858051	CT MOTOR BRACKET ASSY							
11	XC5863051	CUTTER BRACKET							
12	XC5864051	COLLAR							
13	000401605	SCREW, BIND M4X16							
14	XC5865051	INITIAL GEAR							
15	048020346	RETAINING RING, E2							
16	XC5866051	LEVER GEAR							
17	XC6184051	ASSY: TH CUTTER MOTOR							
18	060300416	SCREW, BIND M3X4							
19	XC6152051	ASSY: TH CUTTER SENSOR							
20	XC7564051	SCREW, PAN (S/P WASHER) M3X6							
21	XE7791001	INSULATION SHEET							
22	XC5868051	LEVER LINK ASSY							
23	048040346	RETAINING RING, E4							
24	XC6187051	ASSY: PICKER MOTOR							
25	026030136	WASHER, PLAIN S 3							
26	048020346	RETAINING RING, E2							
27	060300416	SCREW, BIND M3X4							
28	XC5510051	PK MOTOR BRACKET ASSY							
29	XC5513151	RACK ASSY							
30	XC6161051	ASSY: PICKER SENSOR							
31	XC7564051	SCREW, PAN (S/P WASHER) M3X6							
32	XC5856051	PICKER LINK							
33	026030136	WASHER, PLAIN S 3							
34	048020346	RETAINING RING, E2							
35	XC5849151	PICKER ASSY							
36	XC5853051	PICKER SPRING	Н						
37	XC5854051	PICKER BRACKET							
38	048020343	RETAINING RING, E2							
39	XC6634151	PICKER HOLDER							
40	018300532	BOLT, SOCKET M3X5							
41	XC5876051	NEEDLE PLATE BASE ASSY							
42	XC6230051	THREAD HOLDING PLATE							
43	XC5881051	SCREW							
44	XC5882051	FIXED KNIFE	Н						
44	AU0882051	FIXED KNIFE	Н						

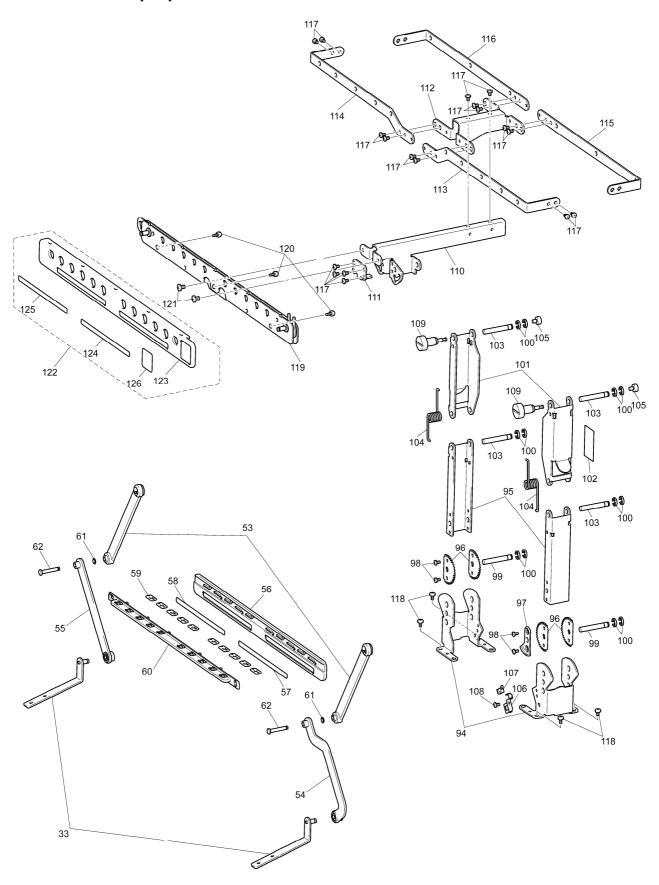
### (11) WIPER MECHANISM

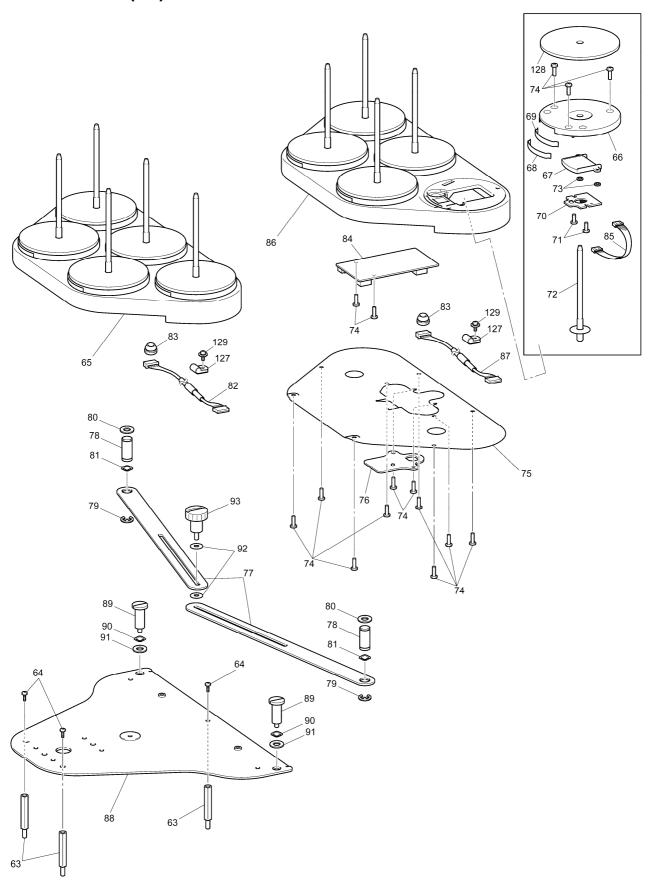


### (11) WIPER MECHANISM

No.	CODE	NAME	R/H	REMARKS
1	X57908052	TAPTITE, BIND S M4X10		
2	060400616	SCREW, BIND M4X6		
3	XE7875001	THREAD PRESSER BASE UPPER ASSY		1000028541
4	XE7878001	THREAD PRESSER BASE LOWER ASSY		1000028541
5	XE7880001	THREAD PRESSER BASE L		1000028541
6	XE7881001	THREAD PRESSER BASE R		1000028541
7	XC5902051	THREAD PRESSER SPACER		1000028541
8	S46404001	SCREW, PAN M3X7		1000028541
9	060300416	SCREW BIND M3X4		1000028541
10	XC5888051	WIPER LINK ASSY		
11	XC5891151	WIPER HOOK	Н	
12	XC5892051	WIPER SHOULDER SCREW		
13	028040246	WASHER, SPRING 2-4		
14	021400305	NUT, 3 M4		
15	XC6186051	ASSY: WIPER MOTOR		
16	062300416	SCREW, PAN M3X4		
17	XC7564051	SCREW, PAN (S/P WASHER) M3X6		
18	XC5893151	WIPER GUIDE		
19	XC5894051	WIPER CUSHION		
20	XC6155051	ASSY: WIPER SENSOR		
21	062300616	SCREW, PAN M3X6		
22	XC5887151	WIPER LEVER		
23	X53838051	WASHER		
24	025050236	WASHER, PLAIN M 5		
25	048040346	RETAINING RING, E4		
26	025060235	WASHER, PLAIN M 6		
27	XE8127001	WIPER BASE ASSY		
28	XE8108001	EX CONNECTOR HOLDER U		
29	XE8109001	EX CONNECTOR COVER U		
30	XE8087001	EXTENSION IF PCB ASSY:PR U		
31	060300516	SCREW BIND M3X5		
32	XF2755001	THREAD PRESSER WP SET B		1000028835
		(L1B113101~)		
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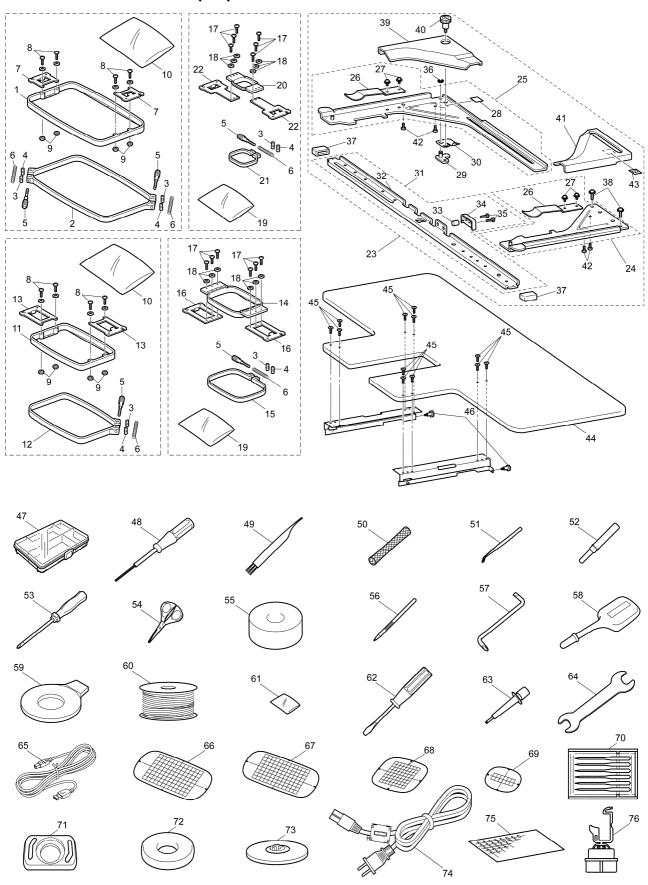




CODE	NAME	K/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
XE8110001	TENSION BASE			45	XC5926051	THREAD TAKE-UP SPRING	R/H	
XE8136001	TENSION BASE SHEET			46	0A4300606	SCREW, PAN (S/P WASHER) M3X6		
XE8020001	UPPER THREAD EYELET BASE			47	XC5929051	THREAD GUIDE WIRE	Н	
XE8021001	U THREAD EYELET BASE PLATE			48	XC6234051	THREAD GUARD		
XC6231051	THREAD GUIDE COMPRESSION			49	060300416	SCREW, BIND M3X4		
XC5906051	THREAD GUIDE TENSION AXIS			50	085311016	TAPTITE BIND B M3X10		
XC5907051	THREAD GUIDE TENSION PLATE			51	XE7883001	THREAD GUIDE BACK COVER		
X59629051	TAPTITE,BIND B M3X10			52	0A5401006	SCREW PAN (S/P WASHER) M4X10		
XE8112001	INNER THREAD EYELET BASE			53	XE8027101	THREAD LENGTH KEEP LINK U		
XE8113001	I THREAD EYELET BASE PLATE			54	XE8028001	THREAD LENGTH KEEP LINK L R		
XZ0198051	BOBBIN WINDER COMPRESSION			55	XE8029001	THREAD LENGTH KEEP LINK L L		
085410816	TAPTITE, BIND B M4X8			56	XE8030001	THREAD LENGTH GUIDE SUPPORT		
				-				
XC5911151	THREAD TENSION BRACKET	Н		59	XE8033001	THREAD LENGTH GUIDE		
XC5914153	THREAD QUANTITY SENSOR COVER			60	XE8034001	THREAD LENGTH GUIDE COVER		
XC6167051	ASSY: TH SENSOR			61	117851051	WASHER,SPRING		
XE7943001	FLEXIBLE FLAT CABLE:SML2CD-H			62	XE8035101	THREAD LENGTH GUIDE SHAFT		
XE8022001	THREAD QUANTITY SENSOR PRESSER			63	XE8036001	STUD		
		Н		64	060400816	SCREW, BIND M4X8		
XC5915052	TENSION DISC PRESSER							
XC6232051	TENSION SPRING	Н						
S30564000	WASHER							
XE8115001	TENSION BASE SLIDER SHEET							
XE8226001	LEAD WIRE ASSY: HEAD EARTH							
XE8117001	TENSION BASE BRACKET							
XE8120001	BRACKET COVER							
085411416	TAPTITE, BIND B M4X14							
XC5919053	TENSION AXIS CAP							
XE8023001	THREAD LENGTH KEEP SUPPORT ASSY							
XE8121001	HEAD WIRE GUIDE							
XE9973001	TAKEUP LEVER COVER ASSY	R						
XE7903001	CMR HOOD							
XE7904001	CMR BACK HOOD							
060300616	SCREW BIND M3X6							
085310816	TAPTITE BIND B M3X8							
XC6001052	THREAD GUIDE COVER							
XC5921151	THREAD TAKE-UP BRACKET ASSY							
XC5925051	SPRING TAPE							
XC6463051	THREAD CATCHING SPRING CASE							
	XE8136001 XE8020001 XE8021001 XC5906051 XC5907051 XE9629051 XE8113001 XE8113001 XE7949001 XE7949001 XE7943001 XE8022001 XE8114002 XE8115001 XE8114002 XE8115001 XE8117001	XE8110001         TENSION BASE           XE8136001         TENSION BASE SHEET           XE8020001         UPPER THREAD EYELET BASE           XE8021001         U THREAD EYELET BASE PLATE           XC6231051         THREAD GUIDE COMPRESSION           XC5906051         THREAD GUIDE TENSION AXIS           XC5907051         THREAD GUIDE TENSION PLATE           X59629051         TAPTITE, BIND B M3X10           XE8112001         INNER THREAD EYELET BASE           XE8113001         I THREAD EYELET BASE PLATE           XZ0198051         BOBBIN WINDER COMPRESSION           085410816         TAPTITE, BIND B M4X8           X59629051         TAPTITE, BIND B M3X10           XE7949001         HEAD PCB ASSY           XC5911151         THREAD TENSION BRACKET           XC6167051         ASSY: TH SENSOR           XE7943001         FLEXIBLE FLAT CABLE:SML2CD-H           XE8022001         THREAD QUANTITY SENSOR PRESSER           X36299001         TENSION DISC FELT           XC7602000         ROTARY DISC ASSY B           XC5915052         TENSION DISC PRESSER           XC6232051         TENSION SPRING           S30564000         WASHER           XE8114001         TENSION BASE SLIDER SHEET	XE8136001         TENSION BASE SHEET           XE8020001         UPPER THREAD EYELET BASE           XE8021001         U THREAD GUIDE COMPRESSION           XC6231051         THREAD GUIDE TENSION AXIS           XC5906051         THREAD GUIDE TENSION PLATE           X59629051         TAPTITE,BIND B M3X10           XE8112001         INNER THREAD EYELET BASE           XE8113001         I THREAD EYELET BASE PLATE           XZ0198051         BOBBIN WINDER COMPRESSION           085410816         TAPTITE, BIND B M3X10           XE7949001         HEAD PCB ASSY           XC5911151         THREAD TENSION BRACKET         H           XC5914153         THREAD QUANTITY SENSOR COVER           XC5914153         THREAD QUANTITY SENSOR PRESSER           XC6167051         ASSY: TH SENSOR           XE7943001         FLEXIBLE FLAT CABLE:SML2CD-H           XE8022001         THREAD QUANTITY SENSOR PRESSER           X36299001         TENSION DISC FELT         H           XC7602000         ROTARY DISC ASSY B           XC5915052         TENSION DISC PRESSER           XC6232051         TENSION DISC PRESSER           XE8114002         TENSION BASE SLIDER SHEET           XE8226001         LEAD WIRE ASSY: HEAD EARTH <tr< td=""><td>  XEB136001   TENSION BASE SHEET   XEB020001   UPPER THREAD EYELET BASE   XEB021001   UTHREAD EYELET BASE   XEB021001   UTHREAD GUIDE COMPRESSION   XC5906051   THREAD GUIDE TENSION AXIS   XC5907051   THREAD GUIDE TENSION PLATE   X59629051   TAPTITE, BIND B M3X10   XEB112001   INNER THREAD EYELET BASE   XEB113001   ITHREAD EYELET BASE PLATE   XZ0198051   BOBBIN WINDER COMPRESSION   OR5410816   TAPTITE, BIND B M3X10   XEF949001   HEAD PCB ASSY   XC5911151   THREAD EYELET BASE   XC5914153   THREAD GUINET SENSOR   XEF943001   FLEXIBLE FLAT CABLE: SML2CD-H   XEB022001   THREAD QUANTITY SENSOR COVER   XC6167051   ASSY: TH SENSOR   XEF943001   FLEXIBLE FLAT CABLE: SML2CD-H   XEB022001   TENSION DISC FELT   H   XC7602000   ROTARY DISC ASSY B   XC5915052   TENSION SPRING   H   XC88114002   XEB114002   XEB114002   XEB114002   XEB115001   TENSION NUT   XEB115001   TENSION NUT   XEB115001   TENSION BASE SLIDER SHEET   XEB117001   TENSION BASE SLIDER SHEET   XEB117001   TENSION BASE SLIDER SHEET   XEB117001   TENSION BASE BRACKET   XEB117001   TENSION BASE BRACKE</td><td>  XE8136001   TENSION BASE SHEET</td><td>  XEB136001   TENSION BASE SHEET</td><td>  ABS   ABS</td><td>  A6   0.4300606   SCREW, PAN (ISP WASHER) M3X6    </td></tr<>	XEB136001   TENSION BASE SHEET   XEB020001   UPPER THREAD EYELET BASE   XEB021001   UTHREAD EYELET BASE   XEB021001   UTHREAD GUIDE COMPRESSION   XC5906051   THREAD GUIDE TENSION AXIS   XC5907051   THREAD GUIDE TENSION PLATE   X59629051   TAPTITE, BIND B M3X10   XEB112001   INNER THREAD EYELET BASE   XEB113001   ITHREAD EYELET BASE PLATE   XZ0198051   BOBBIN WINDER COMPRESSION   OR5410816   TAPTITE, BIND B M3X10   XEF949001   HEAD PCB ASSY   XC5911151   THREAD EYELET BASE   XC5914153   THREAD GUINET SENSOR   XEF943001   FLEXIBLE FLAT CABLE: SML2CD-H   XEB022001   THREAD QUANTITY SENSOR COVER   XC6167051   ASSY: TH SENSOR   XEF943001   FLEXIBLE FLAT CABLE: SML2CD-H   XEB022001   TENSION DISC FELT   H   XC7602000   ROTARY DISC ASSY B   XC5915052   TENSION SPRING   H   XC88114002   XEB114002   XEB114002   XEB114002   XEB115001   TENSION NUT   XEB115001   TENSION NUT   XEB115001   TENSION BASE SLIDER SHEET   XEB117001   TENSION BASE SLIDER SHEET   XEB117001   TENSION BASE SLIDER SHEET   XEB117001   TENSION BASE BRACKET   XEB117001   TENSION BASE BRACKE	XE8136001   TENSION BASE SHEET	XEB136001   TENSION BASE SHEET	ABS   ABS	A6   0.4300606   SCREW, PAN (ISP WASHER) M3X6

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
65	XE8400101	SPOOL STAND LED L			109	XE8052001	THUMB BOLT M4		
66	XE9975001	SPOOL LED BASE ENHANCE			110	XE8049001	ANTENNA SUPPORT PLATE		
67	XE7892001	SPOOL LED LIGHT GUIDE			111	XE8050001	ANTENNA SUPPORT PLATE B		
68	XE9976001	SPOOL LED DARK SHEET			112	XE8054001	ANTENNA A		
69	XF0071001	SPOOL STAND DIFFUSION SHEET			113	XE8055001	ANTENNA B R		
70	XE9814001	SPOOLSTAND LED PCB ASSY			114	XE8056001	ANTENNA B L		
71	136681051	TAPTITE, BIND B M3X8			115	XE8057001	ANTENNA C R		
72	XC5949051	SPOOL PIN			116	XE8058001	ANTENNA C L		
73	138334051	RETAINING RING,CS2			117	060300516	SCREW BIND M3X5		
74	085311016	TAPTITE BIND B M3X10			118	060401016	SCREW BIND M4X10		
75	XE7888001	SPOOL STAND BACK LID			119	XE8059001	THREAD BRAKE PLATE ASSY		
76	XE7889001	SPOOL STAND LID HATCH			120	060300616	SCREW BIND M3X6		
77	XE8039001	SPOOL STAND LINK			121	060400616	SCREW BIND M4X6		
78	XC5939051	SPOOL STAND STUD			122	XE8969001	T B PLATE C COVER ASSY		
79	048080343	RETAINING RING E8			123	XE8070001	THREAD BRAKE PLATE C COVER		
80	XA9677051	WASHER			124	XE8031001	T NUMBER INDICATION SEAL A		
81	XC5945051	SPRING WASHER			125	XE8032001	T NUMBER INDICATION SEAL B		
82	XE8199001	LEAD WIRE ASSY:SPOOL-MAINL			126	XE8071001	T BRAKE PLATE C COVER SEAL		
83	XC7233051	CORD BUSHING 5P-4			127	XE8920001	CORD CLAMP:WL-1/4		
84	XE9818001	SPOOLSTAND PCB ASSY			128	XE7893001	SPOOL SPONGE		
85	XE9911001	LEAD WIRE ASSY:SPOOLSTAND LED			129	0A5400806	SCREW PAN (S/P WASHER) M4X8		
86	XE8399101	SPOOL STAND LED R			130	XF1063003	TH SENSOR SUPPLY ASSY		
87	XE8201001	LEAD WIRE ASSY:SPOOL-MAINR							
88	XE8038001	SPOOL STAND BASE							
89	XC5943051	STUD SCREW							
90	XC5945051	SPRING WASHER							
91	XA9677051	WASHER							
92	XC5948051	SPACER							
93	XC5553051	THUMB BOLT M4 L							
94	XE8040001	ANTENNA BASE							
95	XE8041001	ANTENNA BRACE D							
96	XE8042001	ANTENNA BRACE D GEAR							
97	XE8043001	ANTENNA SWICH CONTACT							
98	060300616	SCREW BIND M3X6							
99	XE8044001	ANTENNA BASE SHAFT							
100	048050346	RETAINING RING E5							
101	XE8045001	ANTENNA BRACE							
102	XE8046001	ANTENNA BRACE SEAL							
103	XE8047001	ANTENNA BRACE SHAFT							
104	XE8048001	ANTENNA BRACE SPRING							
105	XE8051001	SCREW M4							
106	XE8053001	ANTENNA SWITCH HOLDER							
107	XE8203001	ANTENNA SWITCH ASSY							
108	060300516	SCREW BIND M3X5							
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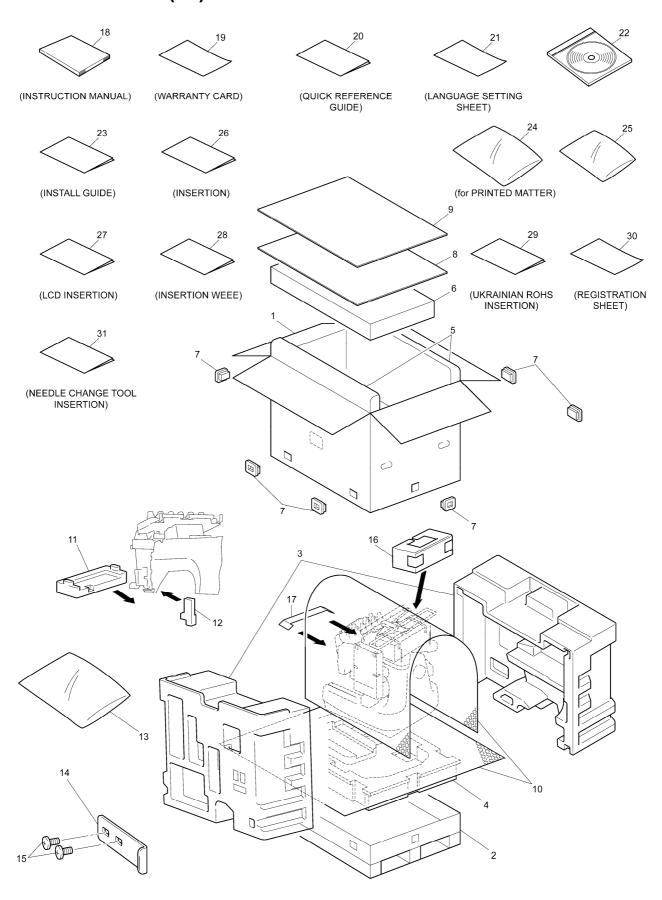
### (13) ACCESSORY PARTS



#### (13) ACCESSORY PARTS

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XE7156001	TUBULAR FRAME 36X20 INNER			46	XC5553051	THUMB BOLT M4 L		
2	XE7157001	TUBULAR FRAME 36X20 OUTER			47	XC6482051	ACCESSORY CASE		
3	S32798001	COLLAR			48	XC5159051	HEXAGONAL DRIVER, 1.5		
4	S32799001	NUT, M4			49	X59476051	CLEANING BRUSH		
5	XC5957051	SCREW, M4			50	S34455000	NET, 160L		
6	S36043000	SPRING, COMPRESSION 5.3X47.7			51	XC6542051	PINCETTE		
7	XC5958051	HOLDER 30X20			52	XF4967001	RIPPER ASSY		1000032270
8	062401416	SCREW, PAN M4X14			53	XC6543051	SCREW DRIVER, 2X100		
9	021400206	NUT, 2 M4			54	XF3948001	SCISSORS		1000030858
10	X60224051	BAG 350X700H			55	XC5974151	BOBBIN TENSION GAUGE		
11	XC5960051	TUBULAR FRAME 18X13 INNER			56	XA9940051	TOUCH PEN		
12	XC5961051	TUBULAR FRAME 18X13 OUTER			57	XC6545051	Z-TYPE SCREW-DRIVER, +-		
13	XC5963051	HOLDER 18X13			58	XZ0206051	OILER B ASSY		
14	XC5965051	TUBULAR FRAME 10X10 INNER			59	XC1074051	DISC-SHAPED SCREWDRIVER		
15	XC5966051	TUBULAR FRAME 10X10 OUTER			60	XC6368051	BOBBIN		
16	XC5968051	HOLDER 10X10			61	X60838051	BAG, 70X110C		
17	060300516	SCREW, BIND M3X5			62	X55468051	SCREW DRIVER S		
18	025030236	WASHER, PLAIN M 3			63	XE8362001	NEEDLE EXCHANGE TOOL		
19	XZ0197051	BAG 180X470				XF0793001	NEEDLE EXCHANGE TOOL CW		1000028472
20	XC5970051	TUBULAR FRAME 06X04 INNER			64	XC6159051	WRENCH 13X10		
21	XC5971051	TUBULAR FRAME 06X04 OUTER			65	XD1851051	USB I/F CORE CABLE 3M		
22	XC5973051	HOLDER 06X04			66	XE7158101	EMBROIDERY SHEET 36X20 ASSY		1000027464
23	XE7376001	TUBULAR ROUND ARMB SUPPLY ASSY			67	XC5721051	EMBROIDERY SHEET 18X13 ASSY		
24	XE7364001	TUBLAR ROUND ARM RB SET			68	XC5759051	EMBROIDERY SHEET 10X10 ASSY		
25	XE7177001	TUBLAR ROUND ARM LB SET			69	XC5761051	EMBROIDERY SHEET 06X04 ASSY		
26	XC7076051	SPRING,PLATE			70	XC6469001	NEEDLE ASSEMBLY		
27	XC7644051	SCREW, PAM (S/P WASHER) M3X5			71	XC6499151	NEEDLE PLATE COVER		
28	XE7375001	SEAL			72	XC7134051	SPOOL FELT		
29	XE7140001	GUIDE PLATE ASSY			73	130012054	SPOOL PRESSER A		
30	XE7143101	SPRING PLATE			74	XE7256001	POWER SUPPLY CORD: CSA-CORE		
31	XE7180001	HOOP STAY B ASSY					(USA, CAN, MEX)		
32	XE7181001	HOOP STAY B				XE7258001	POWER SUPPLY CORD: CEE-CORE (UK)		
33	XE2270001	MAGNET				XE7261001	POWER SUPPLY CORD:IRAM-CORE		
34	XE2271001	MAGNET HOLDER					(ARG)		
35	060300613	SCREW BIND M3X6				XE7263201	POWER SUPPLY CORD:BRZ-CORE (BRA)		1000029467
36	048030346	RETAINING RING E3				XE7264001	POWER SUPPLY CORD:TWN-CORE		
37	XC5816051	RUBBER					(TWN)		
38	0A5400806	SCREW PAN (S/P WASHER) M4X8				XE7260001	POWER SUPPLY CORD:SAA-LF CORE		
39	XE7146002	TUBULAR ARM COVER L2					(AUS&NZL)		
40	XC5553051	THUMB BOLT M4 L				XA5820051	MAIN POWER CODE (CHN)		1000029335
41	XE7174002	TUBULAR ARM COVER R2				XE7257001	POWER SUPPLY CORD: CEE-CORE		
42	136681051	TAPTITE, BIND B M3X8					(OTHER)		
43	XE7415001	SEAL B			75	XE4912501	STICKER		
44	XE7197001	WIDE TABLE TOP			76	XE8396002	USB CORD CLAMP ASSY		
45	004401416	SCREW FLAT M4X14							
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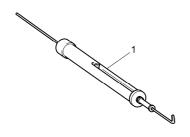
#### (14) PACKAGE / USER MANUAL



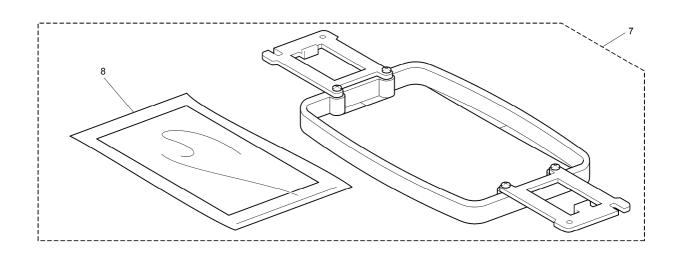
# (14) PACKAGE / USER MANUAL

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
		PACKAGE					USER MANUAL	•	
1	XF0709001	CARTON TOP:MODEL PR1000E (RUS)	R		18	XE9989001	INSTRUCTION MANUAL ENGLISH	R	
	XE9994001	CARTON TOP:MODEL PR1000E	R				(English)		
		(OTHER)				XE9990001	INSTRUCTION MANUAL SPANISH	R	
2	XE7470001	CARTON BOTTOM ASSY	R				(Spanish)		
3	XE8922001	POLYSTYRENE FOAM SUPPLY ASSY	R			XF0054001	INSTRUCTION MANUAL FRANCE	R	
4	XC5797350	POLYSTYRENE FOAM PAD BOTTOM	R	1000031551			(French)		
5	XE8143101	POLYSTYRENE FOAM PAD SIDE	R			XF0050001	INSTRUCTION MANUAL GERMANY	R	
6	XE8144001	POLYSTYRENE FOAM PAD TOP	R				(German)		
7	XC5848051	JOINT				XF0055101	INSTRUCTION MANUAL ITALY	R	1000027757
8	XC5867050	PAD D	R				(Italian)		
9	XC5932050	CARTON PAD D	R			XF0056001	INSTRUCTION MANUAL NETHERLANDS	R	
10	XC6459051	SHEET, 1400X2000					(Dutch)		
11	XE8297001	POLYSTYRENE FOAM PAD FOOT	R			XF0708001	INSTRUCTION MANUAL RUSSIAN	R	
12	XE8684001	HOOK SUPPORT SF	R				(Russian)		
13	X60224051	BAG, 350X700H				XF0777001	INSTRUCTION MANUAL BR (Portuguese)	R	
14	XE7363001	N.BAR CASE FIX PLATE ASSY				XF0712001	INSTRUCTION MANUAL TC (TWN: Chinese)	R	
15	060400816	SCREW BIND M4X8				XF2853001	INSTRUCTION MANUAL SC (CHN: Chinese)	R	1000029335
16	XE8072001	ANTENNA PROTECT PAD	R		19	XF2705001	PREMIUM WARRANTY FOR US (USA)		1000032853
17	XE7435001	X CARRIAGE PAD		1000028031		XE7726101	WARRANTY CARD (CAN)		
					20	XE9991001	QUICK REFERENCE GUIDE	R	
							(EXCEPT: TWN)		
						XE9993001	QUICK REFERENCE GUIDE	R	
							(DEU&FRA&ITA&CHE&EEU&NEU)		
						XF0713001	QUICK REFERENCE GUIDE ASIA	R	
							(TWN, CHN)		
					21	XF0064001	LANGUAGE SETTING SHEET		
							(EXCEPT: TWN)		
					22	XF0082001	CD-ROM FOR BROTHER NEXT UP		
							(USA, CAN, MEX)		
					23		INSTALL GUIDE (English)		
					24	XA0188050	BAG 260X375HC		
					25	XF3666001	BAG 230X340H		1000031724
							(USA, CAN, ARG, CHL, PRY, BRA, MEX)		
					26	XF0057001	INSERTION BRO (USA, CAN)		
						XE9505001	INSERTION CHINA (CHN)		1000029335
					27		LCD INSERTION BRO TC (TWN)		
			t				LCD INSERTION BRO (OHTER)		1000030224
					28		INSERTION WEEE		
					-		UKRAINIAN ROHS INSERTION (RUS)		
			1				REGISTRATION SHEET (USA)		1000032853
					31		NEEDLE CHANGE TOOL INSERTION B		1000028568
			†						
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# (15) SPARE PARTS / ADJUSTING PARTS







#### (15) SPARE PARTS / ADJUSTING PARTS

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
		SPARE PARTS (GAUGE)					ADJUSTING PARTS		I
1	XC2277001	PUSH PULL GAUGE			7	XE7915001	CALIBRATION JIG COMPLETE		
		SPARE PARTS (GREASE, OIL)	1		_		N.P. DETECTION STICKER ASSY		
2	XC8385001	MOLYKOTE EM30L							
3	XC8387001	EPNOC AP(N) 0							
4	XC8386001	MOLYKOTE M DISPERSION *							
		(EXCEPT USA)							
5	XC8388001	FBK OIL RO 100							
6	XZ0206051	OILER							

<sup>\*</sup> USA must purchase in the US. (It's not listed on the TSCA).

