



Home Sewing Machine

PARTS REFERENCE LIST

MODEL: XQ2700

BM2800

GS2700

STAR27s

CONFIDENTIAL

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MODEL LIST

[illegible]

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
USA/Canada			Europe			Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402	EGY	Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501	IRE	Ireland	606	IDN	Indonesia
303	CHL	Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608	MYS	Malaysia
305	URY	Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306	BRA	Brazil	506	FRA	France	615	IND	India
307	VEN	Venezuela	507	NOR	Norway	616	THA	Thailand
308	MEX	Mexico	508	NLD	Netherlands	622	CHN	China
309	COL	Colombia	509	AUT	Austria			
310	PAN	Panama	510	GRC	Greece	701	AUS	Australia
318	GTM	Guatemala	511	SWE	Sweden	702	NZL	New Zealand
324	GUF	FR. Guiana	515	ESP	Spain			
330	BRB	Barbados	516	PRT	Portugal	902	ISR	Israel
399	-	Latin America 2&5	517	ITA	Italy	903	SYR	Syria
			519	FIN	Finland	904	TUR	Turkey
			520	CHE	Switzerland	905	JOR	Jordan
			521	DNK	Denmark	906	KWT	Kuwait
			524	MLT	Malta	908	SAU	Saudi Arabia
			550	EEU	East Europe	909	IRQ	Iraq
			556	RUS	Russia	910	IRN	Iran
			599	NEU	North Europe	911	CYP	Cyprus
						915	UAE	United Arab Emirates

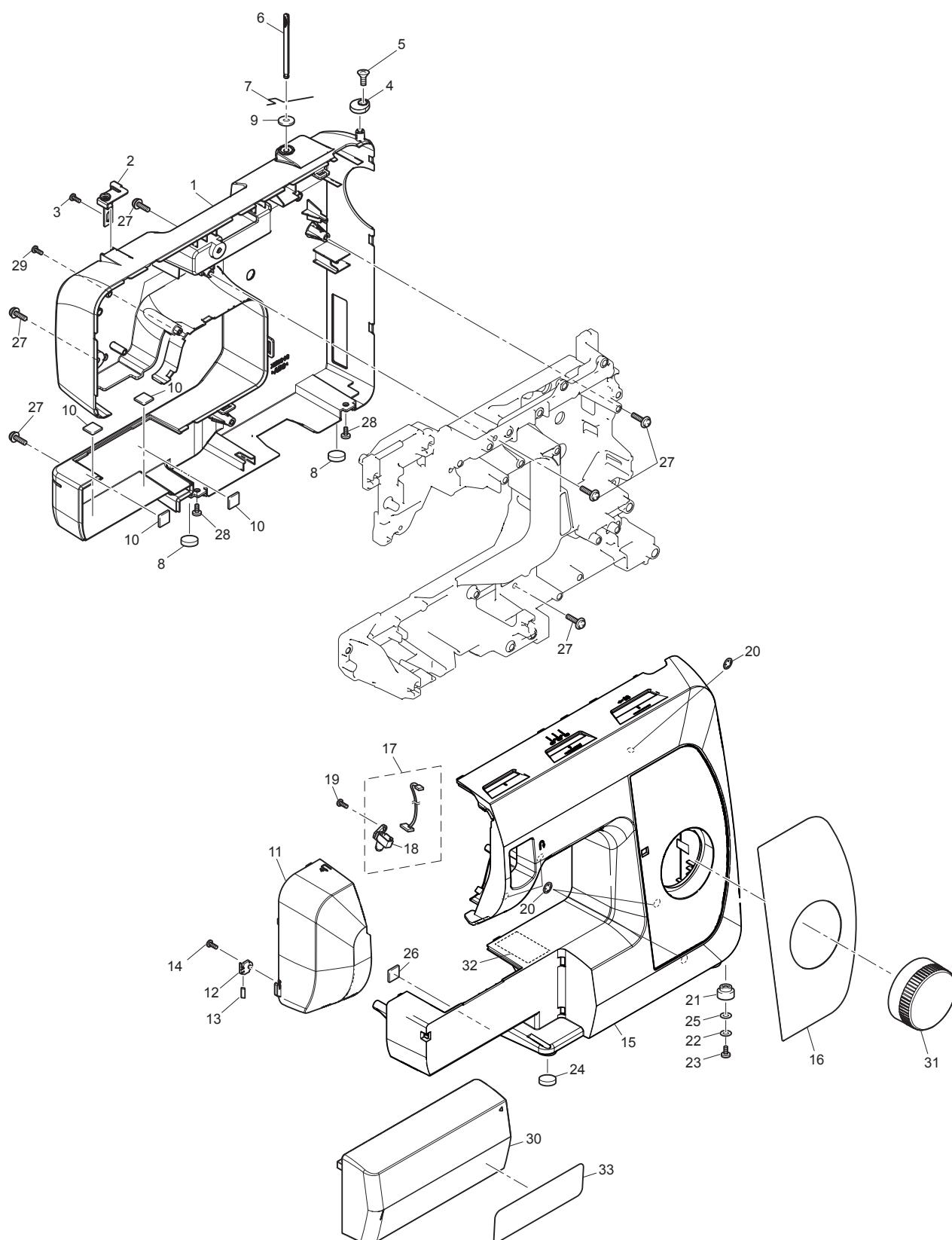
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Note on parts:

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

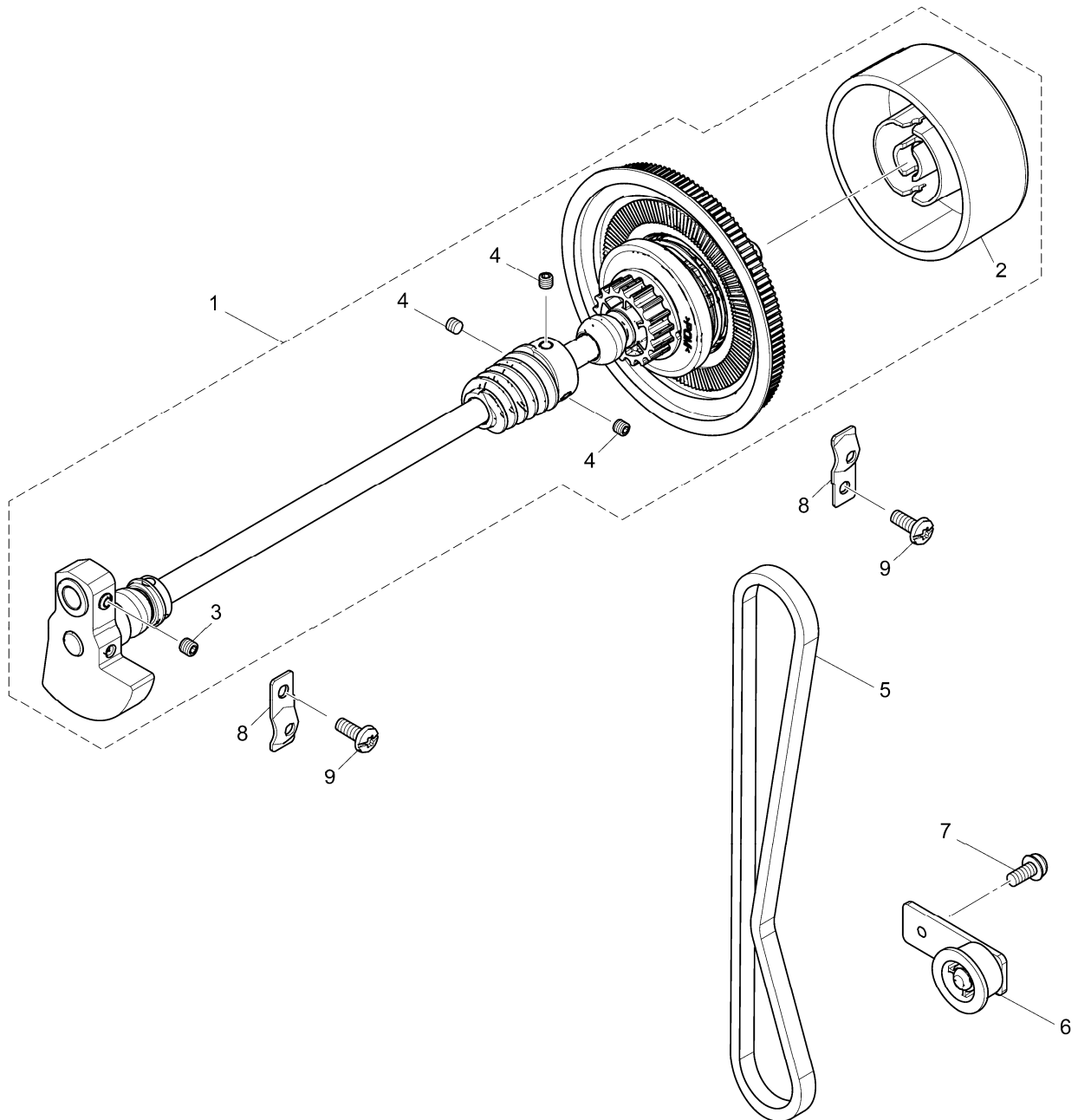
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
1	XF0913101	REAR COVER	1000035216
2	XC4846121	THREAD GUIDE ASSY	1000030524
3	085411016	TAPTITE BIND B M4X10	
4	XE8912001	BOBBIN PRESSER	
5	XF7196001	TAPTITE PAN P (S/P W) 3X14	1000037417
6	XE6223001	SPOOL PIN	
7	XA0628121	SPOOL PIN SPRING	
8	XC4077021	BASE PLATE RUBBER	
9	XA8851021	SPOOL PIN STAND	
10	XF1737001	SHEET D	
11	XF0370101	FACE PLATE	1000035216
12	XE9351001	FACE PLATE CUTTER HOLDER	
13	X80321021	NT LOWER THREAD CUTTER	
14	085311016	TAPTITE BIND B M3X10	
15	XF0372101	FRONT COVER	1000035671
16	XF0867001	DECORATION PLATE (XQ2700)	
	XF1311001	DECORATION PLATE (BM2800)	
	XF1608001	DECORATION PLATE (GS2700)	1000027519
	XF5589001	DECORATION PLATE (STAR27s)	1000033096
17	XE9690001	LED LAMP SUPPLY ASSY:GA	
18	XC3506021	LED LAMP HOLDER R	
19	085311016	TAPTITE BIND B M3X10	
20	146200021	RETAINING RING, CS4	
21	138337022	RUBBER CUSHION A	
22	026350236	WASHER PLAIN M 3.5	1000035671
23	083361216	TAPTITE PAN B M3.5X12	
24	XC4077021	BASE PLATE RUBBER	
25	XD0573021	WASHER	
26	XF1737001	SHEET D	1000028329
27	XA3337022	TAPTITE,CUP P M4X20	
28	0A5401006	SCREW PAN (S/P WASHER) M4X10	
29	085301616	TAPTITE BIND P M3X16	
30	XF0374101	ACCESSORY TABLE	1000035710
31	XF0868101	PATTERN SELECTING DIAL (XQ2700, GS2700)	1000033213
	XF0868104	PATTERN SELECTING DIAL (BM2800)	1000033213
	XF0868103	PATTERN SELECTING DIAL (STAR27s)	1000033096
32	XE9452001	LOWER THREAD GUIDE LABEL	
33	XF1610001	MYLAR STICKER OF FRONT COVER (TWN, MYS, SGP, IDN, CHN, AUS, TUR)	
	XF1313001	MYLAR STICKER OF FRONT COVER (ARF, PRY, BRA)	1000037257

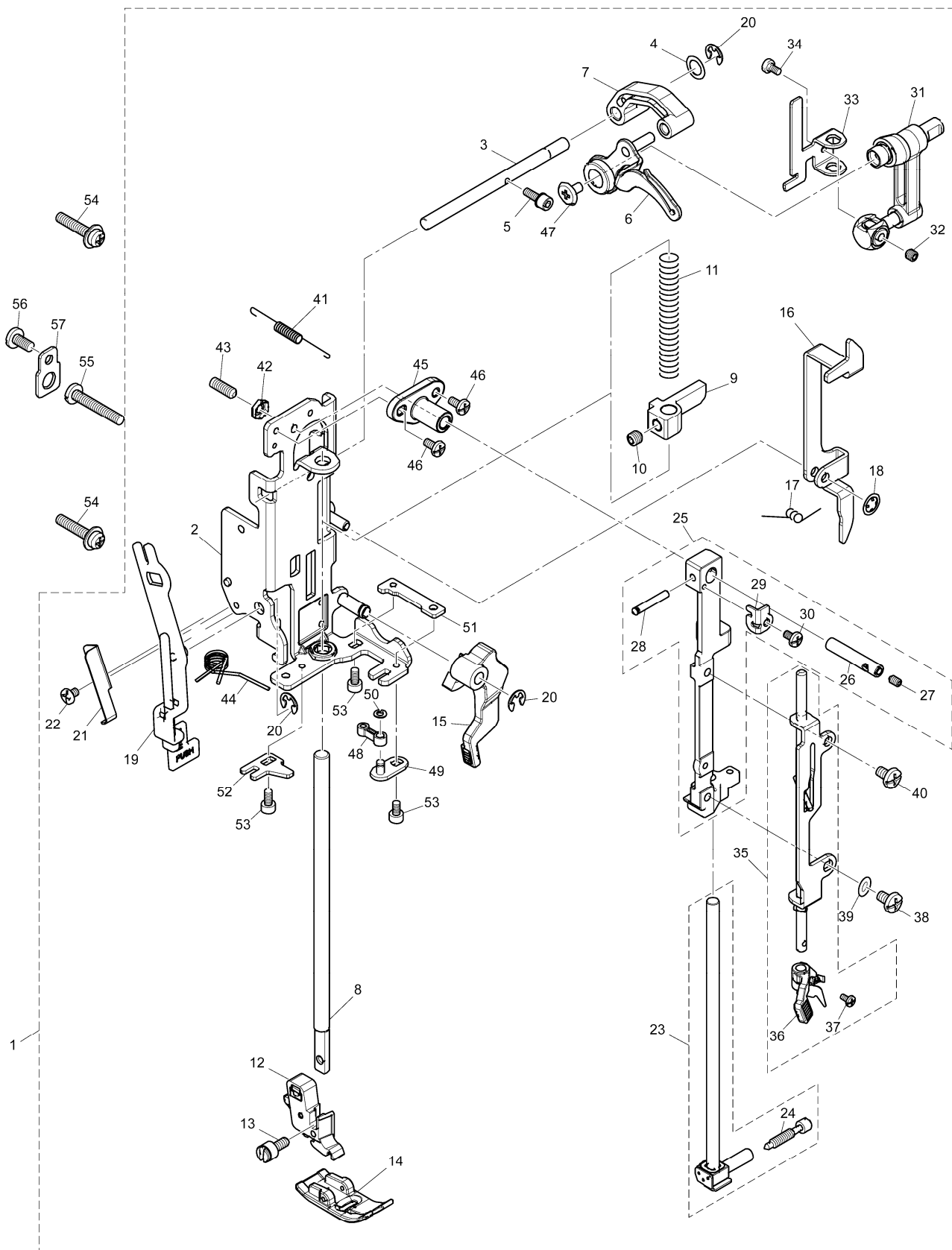
(2) UPPER SHAFT MECHANISM



(2) UPPER SHAFT MECHANISM

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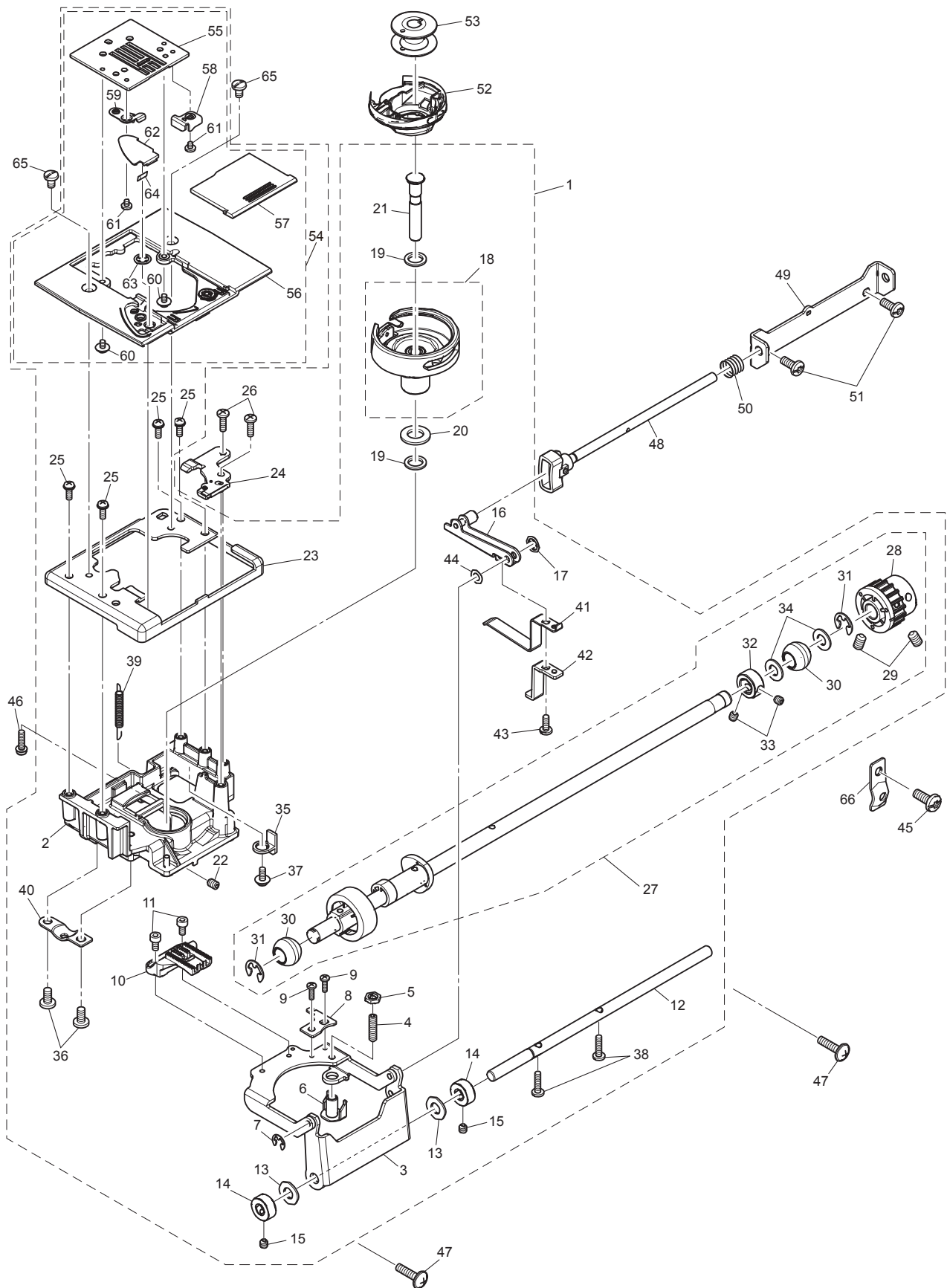
(3) NEEDLE BAR / PRESSER FOOT UNIT



(3) NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE9703001	NEEDLE UNIT SUPPLY ASSY GA		45	XE9455001	SHAFT BUSHING	
2	XE9120001	BASE HOLDER ASSY		46	060300616	SCREW BIND M3X6	
3	XE9122001	SHAFT		47	XE1999001	SCREW, FLAT SM3.57-40X7 L	
4	XZ5030001	WASHER, SPRING		48	XE9456001	NEEDLE BAR SUPPORTER ARM	
5	XC3338021	SCREW3X8		49	XE9457001	NEEDLE SHAFT HOLDER ASSY	
6	XC8564031	THREAD TAKE-UP LEVER		50	048020346	RETAINING RING E2	
7	XF3412001	THREAD TAKE-UP LEVER LINK	1000036838	51	XE9734101	STOPPER PLATE R	
8	XC6565121	PRESSER BAR		52	XE9461001	STOPPER L	
9	XE9692001	PRESSER BAR CLAMP		53	018300636	BOLT SOCKET M3X6	
10	014500532	SET SCREW SOCKET (CP) M5X5		54	XZ0074021	TAPTITE, CUP S 4X16	
11	XC4900021	SPRING		55	XE9462001	CUP SCREW M3X20	
12	XE2555101	PRESSER FOOT HOLDER ASSY		56	060400816	SCREW BIND M4X8	
13	132730122	TIGHTENING SCREW 3.57		57	XE9464001	STOPPER PLATE	
14	XC4901121	ZIGZAG PRESSER FOOT					
15	XE9129001	PRESSER FOOT LIFTER					
16	XE9130001	THREAD RELEASE LEVER					
17	XC4904121	SPRING					
18	146200021	RETAINING RING, CS4					
19	XE9131001	BH LEVER HOLDER ASSY					
20	048040346	RETAINING RING E4					
21	XE9135001	BH SPRING					
22	060300616	SCREW BIND M3X6					
23	XE3825002	NEEDLE BAR ASSY N					
24	XE3827001	NEEDLE CLAMP SCREW					
25	XE9137101	NEEDLE BAR SUPPORTER ASSY					
26	XE9139101	NEEDLE BAR SUPPORTER SHAFT					
27	014300532	SET SCREW SOCKET (CP) M3X5					
28	XC2420020	SHAFT					
29	XF0392001	PLATE					
30	060300516	SCREW BIND M3X5					
31	XZ5094101	NEEDLE BAR CRANK ROD ASSY	1000032405				
32	012400432	SET SCREW SOCKET (FT) M4X4					
33	XE9150201	NEEDLE THREAD POSITION SETTER					
34	XZ5106201	SCREW. M2.6	1000028005				
35	XE9142001	THREAD GUIDE PLATE ASSY					
36	XE9147001	NEEDLE THREAD LEVER ASSY					
37	0A2260606	SCREW PAN (P WASHER) M2.6X6					
38	060400616	SCREW BIND M4X6					
39	025680133	WASHER, PLAIN S 4.37					
40	XF0151001	THREAD GUIDE PLATE ASSY SCREW					
41	XE9140001	SPRING					
42	X56851021	LOCK NUT					
43	014401232	SET SCREW SOCKET (CP) M4X12					
44	XE9141101	SPRING					

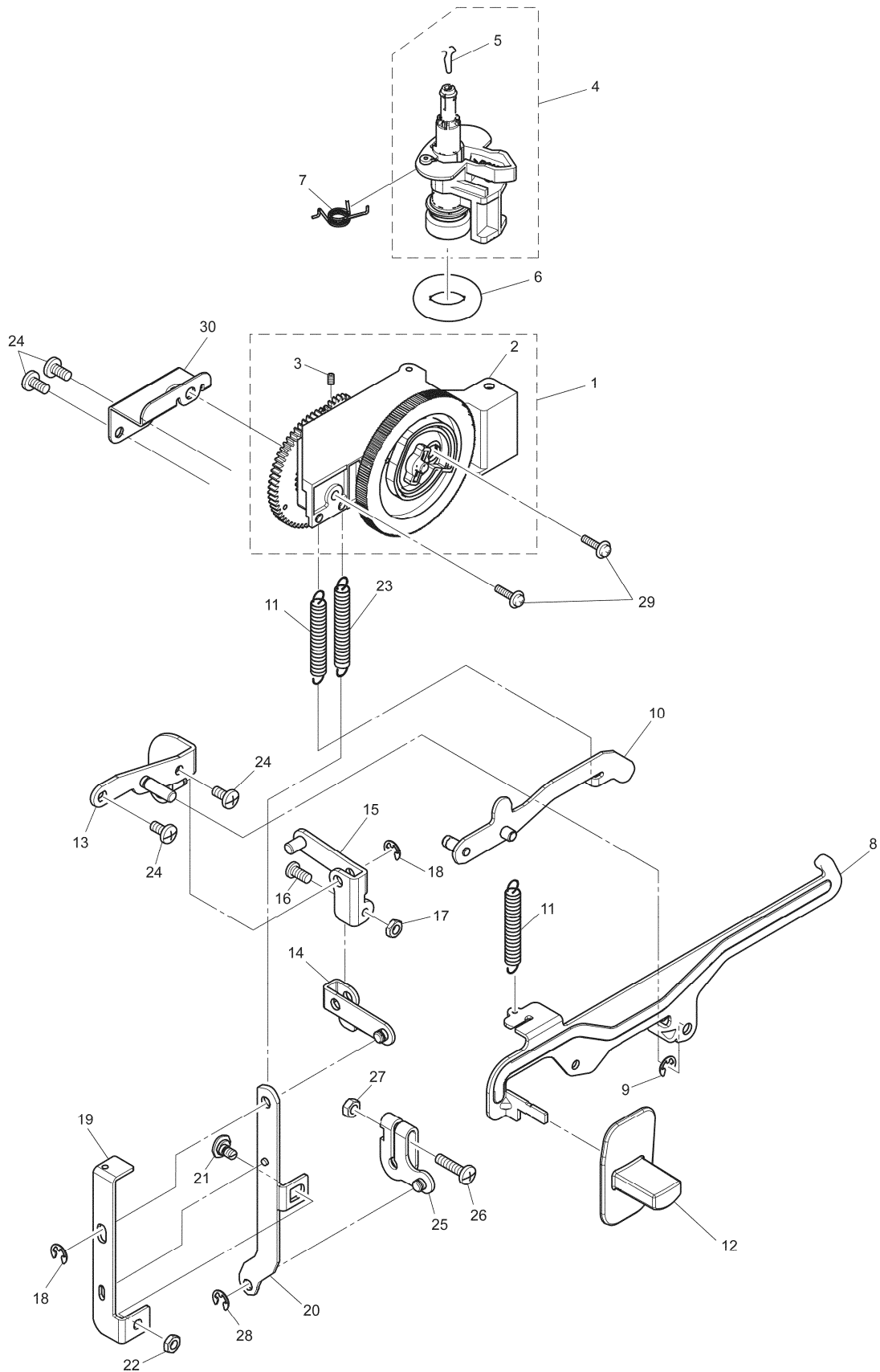
(4) FEED UNIT



(4) FEED UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XF2285001	FEED UNIT SUPPLY ASSY GA M1	1000028399	45	X57908021	TAPTITE,BIND S M4X10	
2	XF1462001	FEED HOLDER		46	XC7568051	SCREW, PAN(S/P WASHER)M4X14	
3	XE9297101	FEED STAND SUB ASSY		47	XZ0074021	TAPTITE,CUP S 4X16	
4	XE9726101	SET SCREW SOCKET (FT) M4X17		48	XE9322001	FEED ADJUSTER SUB ASSY	
5	X56851021	LOCK NUT		49	XE9325001	FEED ADJUSTING SHAFT HOLDER	
6	XE9302301	V FEED ATTACHMENT	1000028349	50	XE9731001	SPRING	
7	120454021	RETAINING RING, CS3		51	060400816	SCREW BIND M4X8	
8	XE9835001	FEED STAND SUPPORTER		52	XE9326001	INNER ROTARY HOOK ASSY	
9	060300416	SCREW BIND M3X4		53	X52800120	BOBBIN	
10	XE9303001	FEED DOG		54	XE9328101	NEEDLE PLATE ASSY	
11	018300536	BOLT SOCKET M3X5		55	XE9329001	NEEDLE PLATE A	
12	XE9304001	HORIZONTAL FEED SHAFT		56	XE9330101	NEEDLE PLATE B	
13	X50546020	WASHER,THRUST		57	XF2404001	SLIDE PLATE SUPPLY ASSY	1000028665
14	130676121	SET SCREW COLLAR		58	XE9332001	STOPPER PLATE R	
15	014400432	SET SCREW SOCKET (CP) M4X4		59	XE9333001	STOPPER PLATE M	
16	XC4924021	FEED ARM ASSY		60	0A2260606	SCREW PAN (P WASHER) M2.6X6	
17	X56655021	RETAINING RING: CSTW-3.5		61	060260316	SCREW BIND M2.6X3	
18	XE9837001	OUTER ROTARY HOOK ASSY		62	XE9334001	CUTTER COVER	
19	137805022	SPACER		63	120454021	RETAINING RING,CS3	
20	137976021	WASHER 6		64	X80321021	NT LOWER THREAD CUTTER	
21	XE9308001	OUTER ROTARY HOOK SHAFT		65	XE9735001	SCREW NEEDLE PLATE	
22	014400632	SET SCREW SOCKET (CP) M4X6		66	132421021	BUSHING PRESSER	
23	XE9467001	BASE PLATE					
24	XE9312301	INNER ROTARY HOOK PLATE ASSY					
25	0A1300806	SCREW PAN (P WASHER) M3X8					
26	060300616	SCREW BIND M3X6					
27	XE9315101	LOWER SHAFT ASSY	1000028027				
28	XC4943021	TIMING PULLEY D					
29	014500532	SET SCREW SOCKET (CP) M5X5					
30	X52664020	LOWER SHAFT BUSHING					
31	048060346	RETAINING RING E6					
32	137768121	SET SCREW COLLAR					
33	014400432	SET SCREW SOCKET (CP) M4X4					
34	X51383020	WASHER,THRUST					
35	XE9727001	FEED ARM SUPPORTER					
36	060400816	SCREW BIND M4X8					
37	0A5300806	SCREW PAN (S/P WASHER) M3X8					
38	060301206	SCREW BIND M3X12					
39	XE9836001	SPRING					
40	XC2567021	BUSHING PRESSER A					
41	XC4927021	FEED SUPPORTING PLATE					
42	XC4928120	FEED SUPPORTING PLATE B					
43	060300816	SCREW BIND M3X8					
44	137999020	POLYESTER SLIDER					

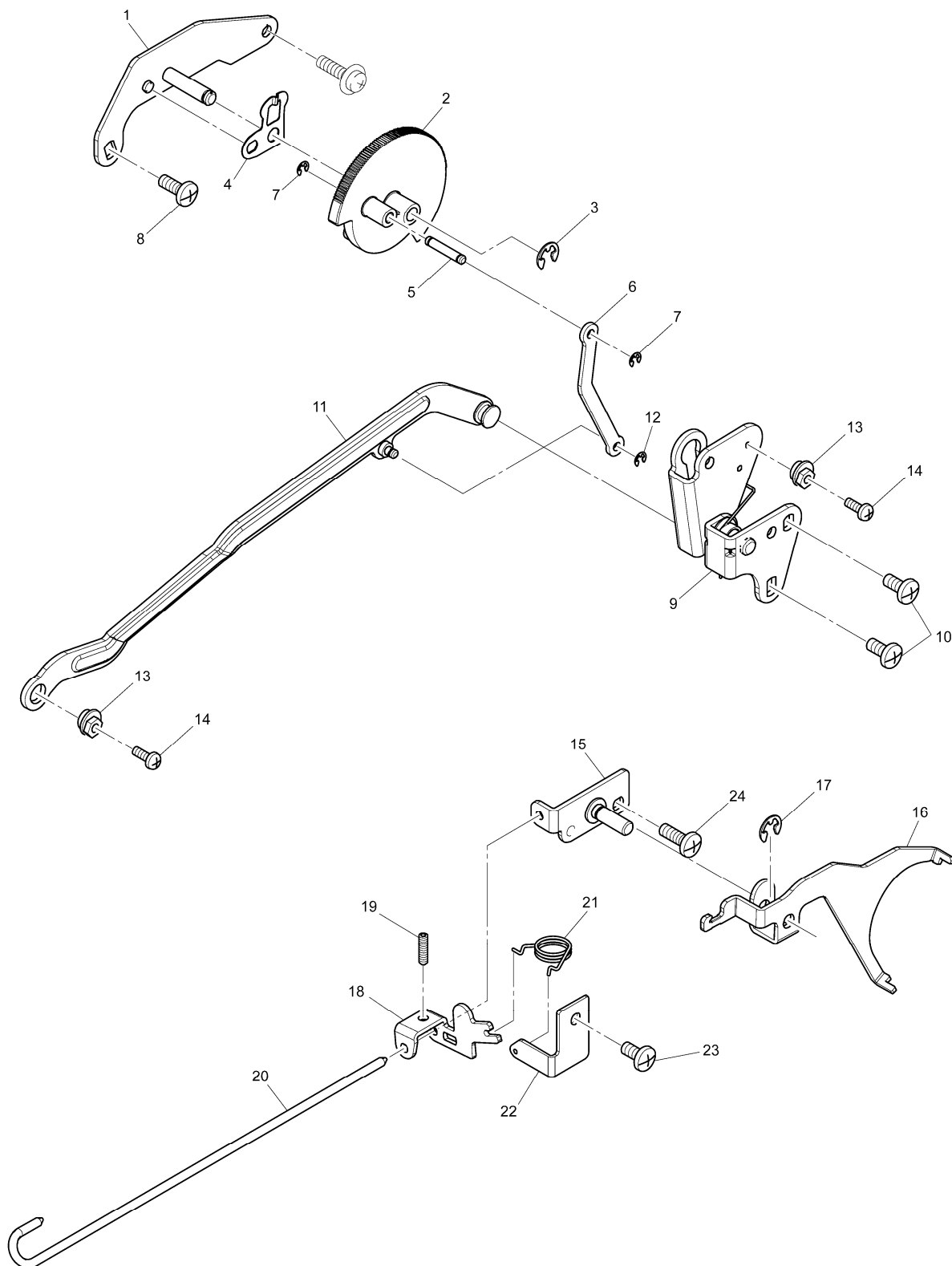
(5) FEED CONTROL MECHANISM



(5) FEED CONTROL MECHANISM

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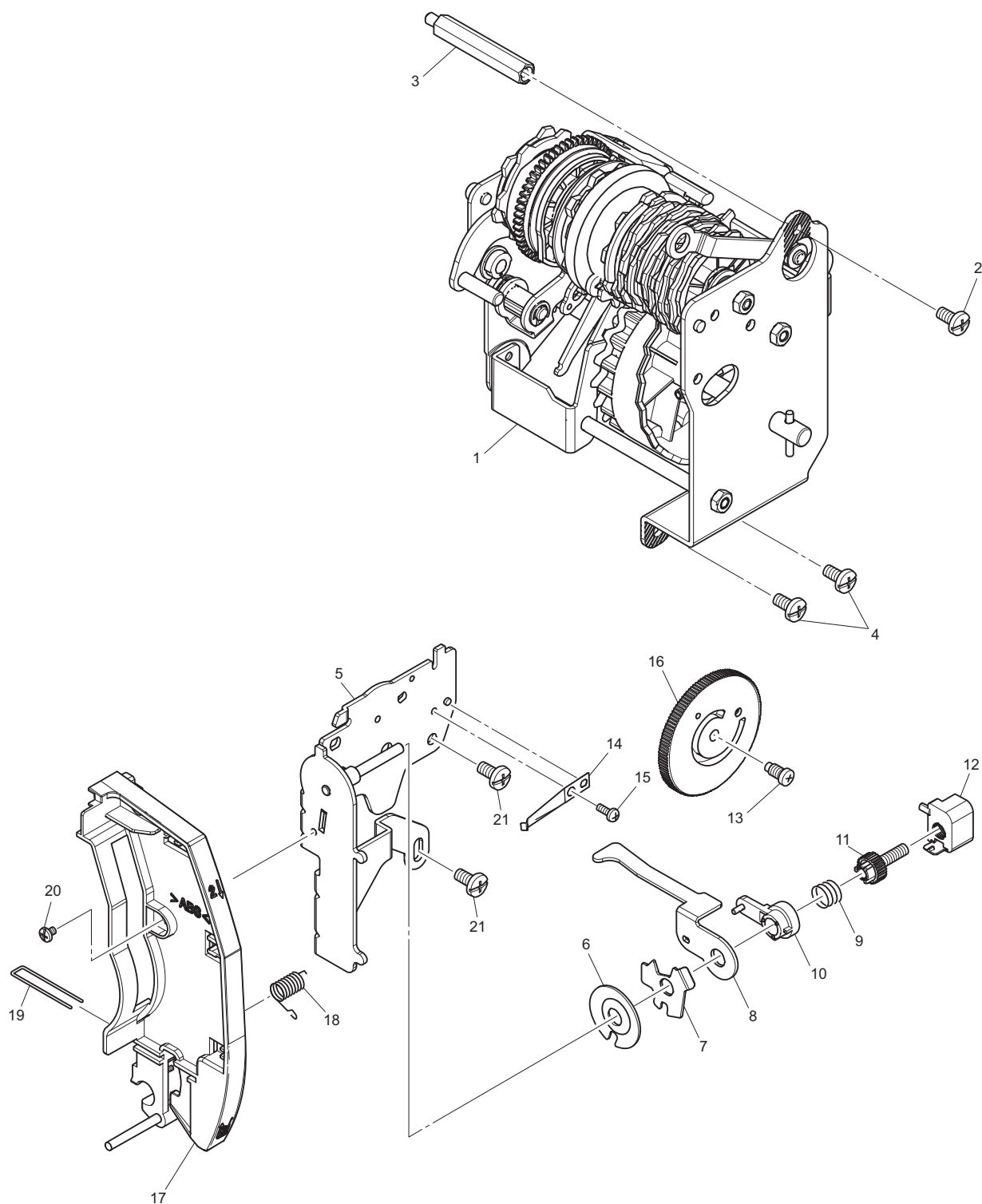
(6) ZIGZAG / BUTTONHOLE MECHANISM



(6) ZIGZAG / BUTTONHOLE MECHANISM

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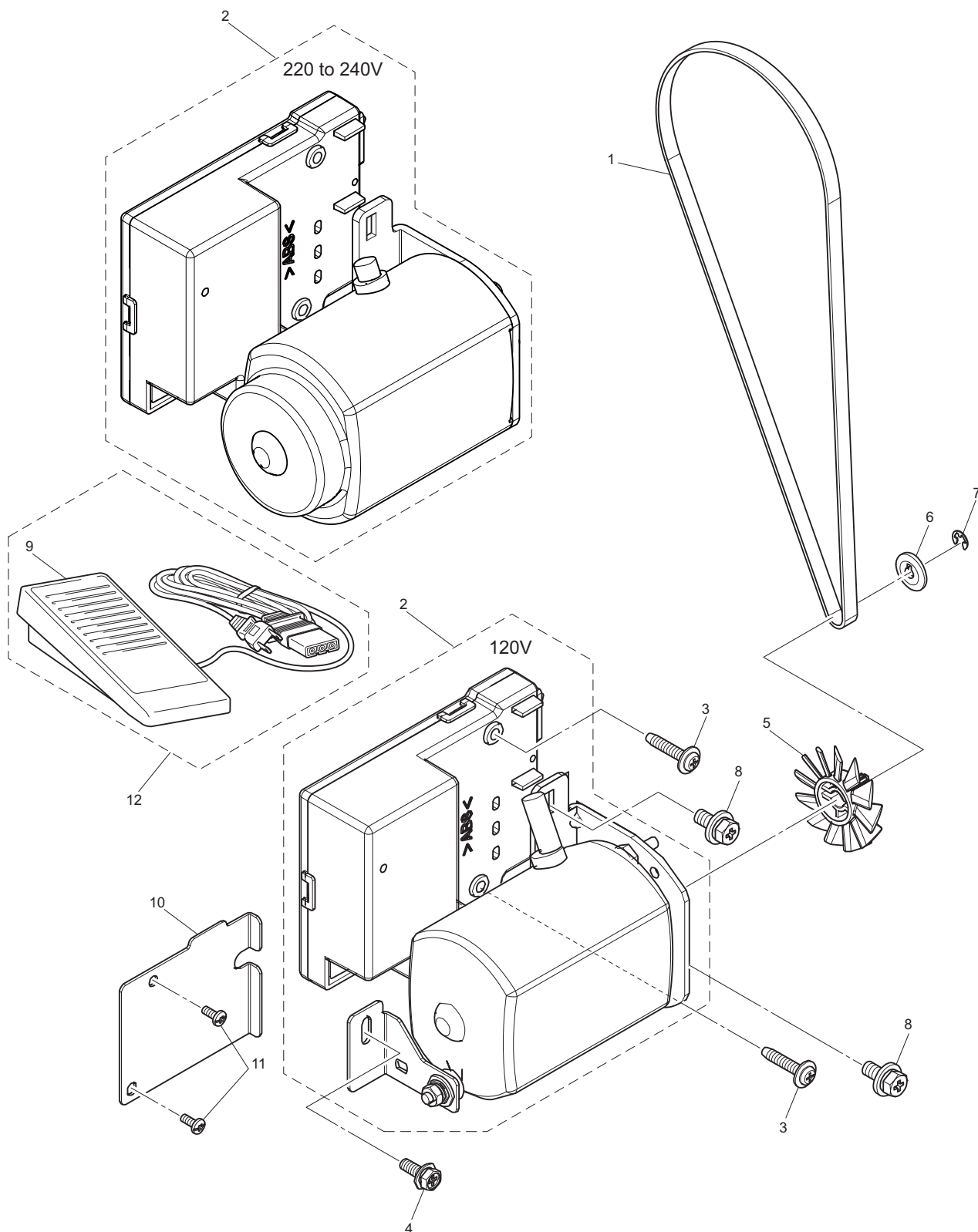
(7) PATTERN SELECTTING / NEEDLE THREADING MECHANISM



(7) PATTERN SELECTING / NEEDLE THREADING MECHANISM

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(8) MAIN MOTOR UNIT

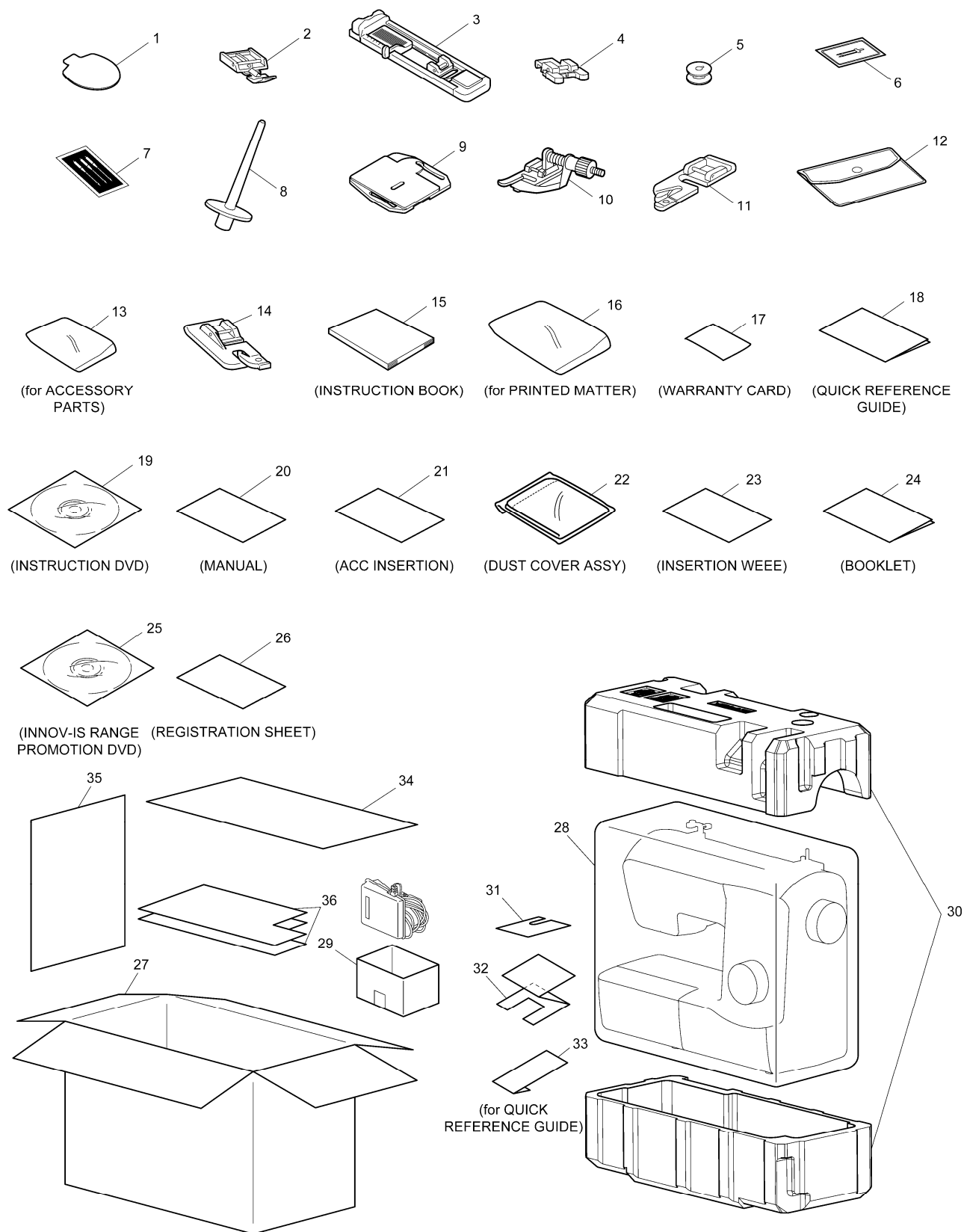


(8) MAIN MOTOR UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XE9177001	TIMING BELT 2M-506-5		12	XE6116001	BAG 185X320H	1000037380
2	XF1705001	MOTOR 3P SUPPLY ASSY GA 120#2 (120V) (USA&MEX, CAN, TWN)					
	XF0924001	MOTOR 3P SUPPLY ASSY GA 220 (220V)					
	XF0844001	MOTOR 3P SUPPLY ASSY GA 230 (230V)					
	XF3576001	MOTOR 3P SUPPLY ASSY GA 127 (127V)	1000029423				
	XF3577001	MOTOR 3P SUPPLY ASSY GA 220/60 (220V/60Hz)	1000029463				
3	XA3337022	TAPTITE,CUP P M4X20					
4	XA8474021	UPSET 4X12 DB (120V)					
5	XE9182001	MOTOR T-PULLEY 14					
6	XE9183001	FRANGE					
7	048030346	RETAINING RING E3					
8	XA3004021	BOLT,(S/P WASHER) M5X12					
9	XC7359021	FOOT CONTROLLER:KD-1902 (USA&MEX, CAN)					
	XD0112121	FOOT CONTROLLER:KD-2902IRAM (ARG)					
	XE0629001	FOOT CONTROLLER:KD-2902AUS (AUS&NZL)	1000027509				
	XE3447001	FOOT CONTROLLER:KD-1902 TWN (TWN)	1000028900				
	XD0105021	FOOT CONTROLLER:KD-2902 CHN (CHN)	1000028912				
	XF2826001	FOOT CONTROLLER:KD-1902 BRZ (BRA127V)	1000029423				
	XE4302201	FOOT CONTROLLER:KD-2902 BRZ (BRA220V)	1000029463				
	XC7456421	FOOT CONTROLLER:KD-2902UK (UK&IRE, HKG)	1000030280				
	XF4009001	FOOT CONTROLLER:KD-2902 ISR (ISR)	1000031121				
	XD0852121	FOOT CONTROLLER:KD-2902KOREA (KOR)	1000035849				
	XC7438421	FOOT CONTROLLER:KD-2902 (OTHER)					
10	XE9650001	LOWER SHAFT PLATE					
11	X57908021	TAPTITE,BIND S M4X10					

The DEU model includes the BEL, FRA, NLD, ITA, CHE and NEU specifications.

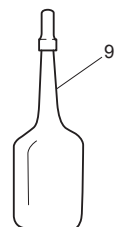
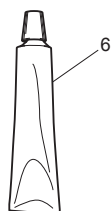
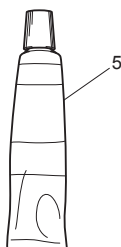
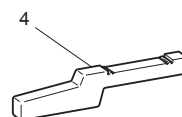
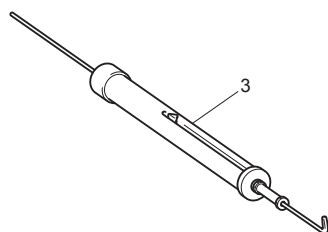
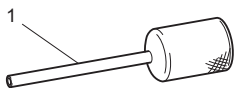
(9) ACCESSORY PARTS / USER MANUAL / PACKAGE



(9) ACCESSORY PARTS / USER MANUAL / PACKAGE

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
ACCESSORY PARTS							
1	XE5241001	NEEDLE PLATE FIXING METAL			XF1710001	QUICK REFERENCE GUIDE (TWN, CHN, KOR)	1000028900
2	XE9369001	ZIPPER FOOT			XE9472001	QUICK REFERENCE GUIDE EN (OTHER)	
3	XD1792031	BUTTON HOLE FOOT ASSY		19	XF1277001	INSTRUCTION DVD NTSC (USA&MEX, CHL&PER, Latin America 2&5, BRA)	
4	XE2137001	BUTTON SEWING FOOT			XF0641001	INSTRUCTION/RECIPE DVD PAL (GS2700: IND, TUR, TWN, CHN)	1000028162
5	X52800120	BOBBIN			XF0640001	INSTRUCTION DVD PAL (OTHER)	
6	X57521021	NEEDLE PACKAGE (1 PCE)		20	XC1885021 MANUAL (BM2800)		1000036683
7	XE5328001	NEEDLE SET(3PCS)			XF1673001	MANUAL (GS2700: IND)	1000028162
8	XE2241001	EXTRA SPOOL PIN		21	XF1314101	ADDITIONAL ACC INSERTION BM280 (BM2800)	1000030418
9	XC6063021	FEED DOG COVER		22	XA2112022	DUST COVER ASSY (XQ2700, GS2700, STAR27s)	
10	XE6081001	BLIND STITCH FOOT			XC8973021	DUST COVER ASSY (BM2800)	
11	X59371021	NARROW HEMMER FOOT (BM2800)		23	XF0300101	INSERTION WEEE	1000034545
12	XC4487021	ACCESSORY BAG (XQ2700, GS2700, STAR27s)			XE9897001	UKRAINIAN ROHS INSERTION (RUS)	1000033096
13	XD0789021	BAG,120X135C (BM2800)		24	XF5032001	BOOKLET (XQ2700, GS2700, STAR27s)	1000034381
14	XA9898001	PICOT FOOT (IND)	1000028162	25	XE6308001	INNOV-IS RANGE PROMOTION DVD (XQ2700, GS2700)	
USER MANUAL				26	XE9639001	REGISTRATION SHEET (USA)	1000029848
15	XF4391101	INSTRUCTION BOOK (English/Spanish)		PACKAGE			
	XF0490101	INSTRUCTION BOOK (English)	1000033345	27	XF0870101	CARTON MODEL:XQ2700 (XQ2700)	1000035739
	XF0491101	INSTRUCTION BOOK GER (German)	1000033345		XF6848001	COLOR CARTON MODEL:BM2800 (BM2800: CAN)	1000036591
	XF0492101	INSTRUCTION BOOK FRE (French)	1000033345		XF1315201	COLOR CARTON MODEL:BM2800 (BM2800: OTHER)	1000035001
	XF5720001	INSTRUCTION BOOK FRE (BM2800: CAN)	1000036591		XF2761101	COLOR CARTON MODEL:GS2700 (GS2700: CHN)	1000035727
	XF0493101	INSTRUCTION BOOK ITA (Italian)	1000033345		XF6464001	COLOR CARTON MODEL:GS2700 (GS2700: KOR)	1000035849
	XF0494101	INSTRUCTION BOOK DUT (Dutch)	1000033345		XF1611101	COLOR CARTON MODEL:GS2700 (GS2700: OTHER)	1000035727
	XF0497101	INSTRUCTION BOOK DEN (Danish)	1000033345		XF5590101	COLOR CARTON MODEL:STAR27S (STAR27s)	1000035732
	XF0498101	INSTRUCTION BOOK SWE (Swedish)	1000033345	28	XE9881001	BAG 630X630H	
	XF0495101	INSTRUCTION BOOK SPA (Spanish)	1000033345	29	X60726020	FOOT CONTROLLER BOX	
	XF0632001	INSTRUCTION BOOK (French/ Portuguese)		30	XF5767001	PS FOAM PAD ASSY X28	1000034381
	XF1706101	INSTRUCTION BOOK TUR (Turkish)	1000035239	31	XZ5028001	NEEDLE BAR PAD D	
	XF1708101	INSTRUCTION BOOK TC (TWN: Chinese)	1000035239	32	XF0122001	PRESSER PAD	
	XF1707101	INSTRUCTION BOOK SC (Chinese)	1000035239	33	XF1795001	PAPER BAND (BM2800, GS2700: AUS&NZL, TWN)	1000035183
	XF3342101	INSTRUCTION BOOK POR (Portuguese)	1000038324	34	XF1339001	PAD A	
	XF4407001	INSTRUCTION BOOK ASSY RUS (ISR)	1000031121	35	XF1340001	PAD B	
	XF0496101	INSTRUCTION BOOK RUS (Russian)	1000035240	36	XF3307001	PAD D	1000030071
	XF0499101	INSTRUCTION BOOK UKR (Ukrainian)	1000035240		XF1674001	PICOT FOOT STICKER (IND)	1000028162
	XF0500101	INSTRUCTION BOOK KAZ (Kazakh)	1000035240				
	XF1709001	INSTRUCTION BOOK KOR (Korean)	1000035849				
16	130800021	BAG 230X310H					
17	XF5055001	STANDARD WARRANTY FOR US (USA&MEX, GUF, Latin America 2&5)	1000032973				
	XF6323101	2&5 WARRANTY FOR US (USA)	1000038646				
18	XF0633001	QUICK REFERENCE GUIDE (GUF, BRA)					
	XF0488101	QUICK REFERENCE GUIDE (XQ2700, GS2700: EXCEPT AUS&NZL, STAR27s)	1000028475				

SPARE PARTS



SPARE PARTS

[illegible]

* USA must purchase in the US. (It's not listed on the TSCA).

brother®

25G11HF885X26