

Home Sewing Machine

PARTS REFERENCE LIST

MODEL: NV980D

NV990D

MODEL LIST

Model	Countries (Added Date)
NV980D	VNM&IDN&PHL&SGP&THA (Oct / 2013)
NV980D	MYS, CHN (Dec / 2013)
NV990D	USA, CAN (May / 2014)

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
	USA	/Canada		Ει	ırope		Asia/	Oceania
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402		Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER	Peru				605	VNM	Vietnam
302	ARG	Argentina	501		Ireland	606	IDN	Indonesia
303		Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503	BEL	Belgium	608		Malaysia
305		Uruguay	505		United Kingdom	609	SGP	Singapore
306		Brazil	506		France	615		India
307		Venezuela	507		Norway	616		Thailand
308		Mexico	508		Netherlands	622	CHN	China
309		Colombia	509		Austria			
310		Panama	510		Greece	701		Australia
318	GTM	Guatemala	511		Sweden	702	NZL	New Zealand
324	GUF	FR. Guiana	515		Spain			
330	BRB	Barbados	516		Portugal	902		Israel
399	-	Latin America 2&5	517		Italy	903	SYR	Syria
			519		Finland	904		Turkey
			520	CHE	Switzerland	905		Jordan
			521		Denmark	906		Kuwait
			524		Malta	908	SAU	Saudi Arabia
			550		East Europe	909	IRQ	Iraq
			556		Russia	910	IRN	Iran
			599	NEU	North Europe	911		Cyprus
						915	UAE	United Arab Emirates

Meaning of "R" and "H"

No.	CODE	NAME	R/H	REMARKS
1	XA9644050	T BELT	н٠	
2	XA8474051	UPSET 4X12 DB		
3	XA9652150	MOTOR FAN		
4	XC5764051	MOTOR HOLDER BASE		
5	X57908052	TAPTITE, BIND S M4X10		
6	XE8185001	MAIN MOTOR ASSY	R/H	
7	XC6481051	WE TOF AP		
8	XA9649050	FF ID .TXT JE 31 (
9	XC0443051	SPACER 4X7		
10	XA9650051	MOTOR SPACER PRESSER		
11	052401605	SCREW, PAN (S/P WASHER) M4X16		
12	XC5762051	MOTOR HOLDER		
13	XC5763051	MOTOR HOLDER SPACER		
14	XE1142001	NEEDLE PLATE	R·	
15	XC6404051	SCREW, FLAT M4		

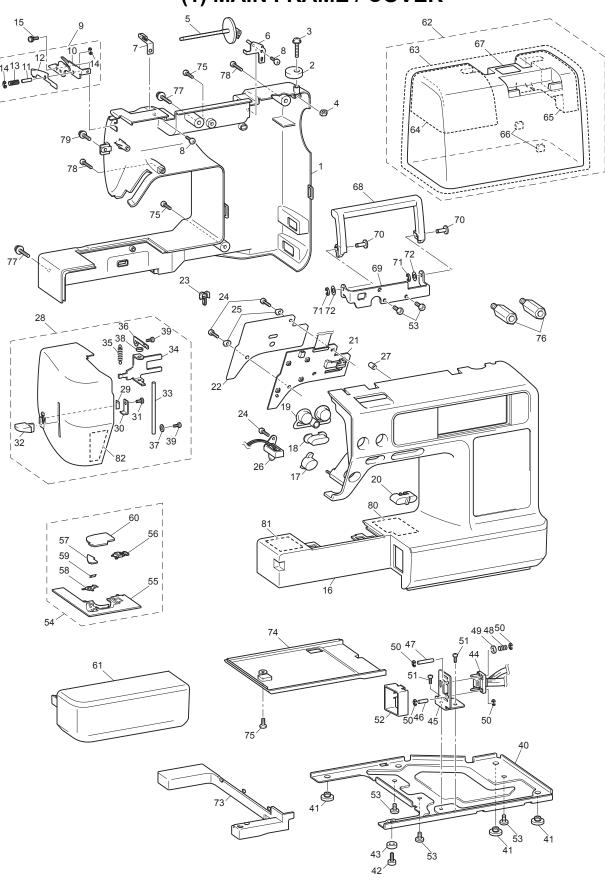
CONTENTS

(1)	MAIN FRAME / COVER2
(2)	UPPER SHAFT / NEEDLE BAR / PRESSER FOOT UNIT 4
(3)	FEED UNIT8
(4)	THREAD CUTTING UNIT10
(5)	BOBBIN WINDING / NEEDLE THREADING MECHANISM 12
(6)	ELECTRIC PARTS / MAIN MOTOR UNIT 14
(7)	EMBROIDERY UNIT16
(8)	ACCESSORY PARTS / USER MANUAL / PACKAGE 18
	SPARE PARTS

Note on parts:

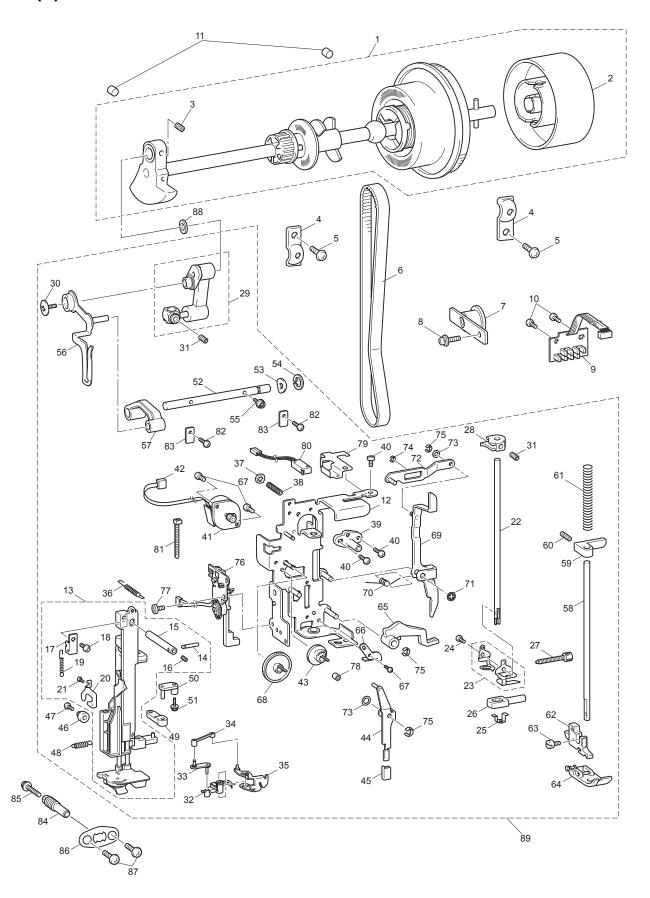
We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

(1) MAIN FRAME / COVER

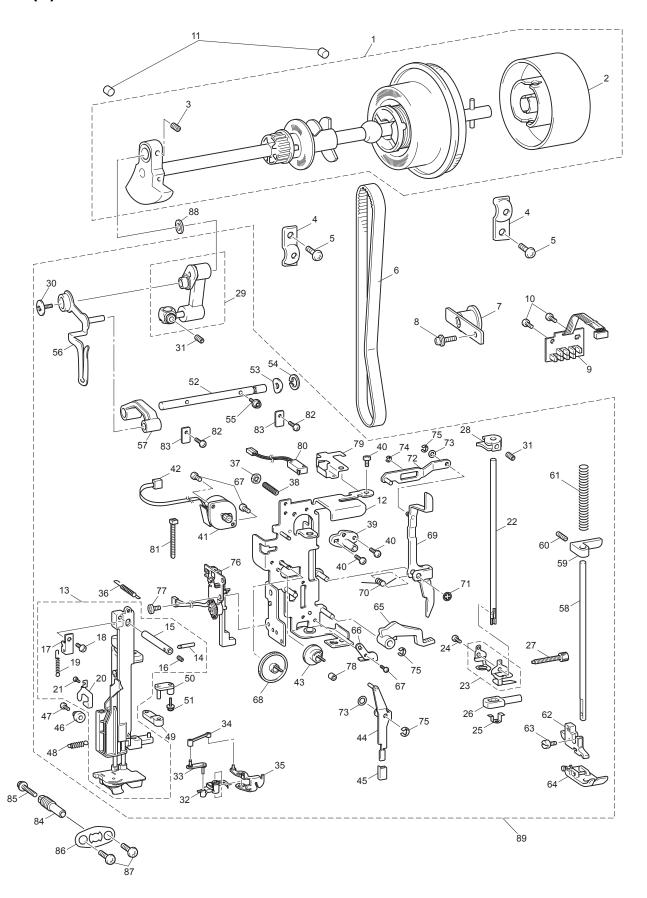


(1) MAIN FRAME / COVER

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XE3351001	REAR COVER	R		45	XE2942001	CONNECTOR HOLDER		
2	XC4517151	BOBBIN PRESSER			46	XD0353051	ES PIN F-A		
3	0A4302006	SCREW PAN (S/P WASHER) M3X20			47	XD0945051	ES PIN F-B		
4	021300106				48	XD0967051	SPRING, COMPRESSION		
5	XA1786053	SPOOL PIN			49	XC2514021	FEED BAR SPACER		
6	XE1394001	SPOOL PIN HOLDER ASSY			50	048020346	RETAINING RING E2		
7	XE1490101	THREAD GUIDE SUPPORTING PLATE			51	060300516	SCREW BIND M3X5		
8	085311216	TAPTITE BIND B M3X12			52	XE3145001	CONNECTOR HOLDER COVER		
9	XE2910001	THREAD GUIDE PLATE ASSY			53	X57908021	TAPTITE, BIND S M4X10		
10	XE2911001	THREAD GUIDE PLATE			54	XD0354251	NEEDLE PLATE B ASSY (NV980D)		
11	XE2912001	SHAFT				XG1060001	NEEDLE PLATE B ASSY (NV990D)		1000042231
12	XE2913001	THREAD GUIDE SPRING			55	XD0355251	NEEDLE PLATE B	Н	
13	X57605051	SPRING			56	XC7371022	SLIDE BUTTON		
14	048020346	RETAINING RING E2			57	XD1666052	CUTTER COVER		
15	X59642021	SCREW			58	XD1461051	NEEDLE PLATE COVER SPRING		
16	XF7622001	FRONT COVER SUPPLY ASSY:NV980D (NV980D)	R		59	X80321021	NT LOWER THREAD CUTTER	Н	
	XG1038001	FRONT COVER SUPPLY ASSY:NV990D (NV990D)	R	1000042231	60	XD1645021	NEEDLE PLATE COVER SUPPLY ASSY (NV980D)	Н	
17	XE3096101					XE8992101	NEEDLE PLATE COVER ASSY (NV990D)	Н	1000042231
18	XE2927001	REVERSE BUTTON			61		ACCESSORY TABLE ASSY (NV980D)		
19	XE2929001	NP BUTTON					ACCESSORY TABLE ASSY (NV990D)		1000042231
20	XE2931001	SV KEY TOP			62		CASE ASSEMBLY (NV980D)		
21	XE2934001	SSVR PCB ASSY: CCOM					CASE ASSEMBLY (NV990D)		1000042231
22	XE2935001	INSULATOR SHEET: CCOM SS			63		BAG 750X600H		
23	XC3751021	MINI CLAMP: UAMS-02			64	XE2949001	POLYSYRENE FOAM PAD CASE L		
24		TAPTITE BIND B M3X10			65	XE2950001	POLYSYRENE FOAM PAD CASE R		
25	XC6363021	BOARD PRESSER			66	125440050	CASE FELT		
26	XE2367001	LED LAMP RIGHT SUPPLY ASSY LE1			67	XD0271021	MODEL MARK		
27	XE3376001	RUBBER			68	XE1447201	HANDLE		
28	XE2937001	FACE PLATE ASSY	R		69	XE2953001	HANDLE HOLDER		
29	X80321021	NT LOWER THREAD CUTTER	Н		70	XE1449001	HANDLE SHAFT		
30	XE1435001	FACE PLATE CUTTER HOLDER			71	048040346	RETAINING RING E4		
31	138433021	TAPTITE, PAN B M3X6			72	137713020	POLYESTER SLIDER		
32	XC9604051	NEEDLE THREAD LEVER KNOB			73	XE2954001	BASE FOOT COVER		
33	XA5825051	NEEDLE THREAD LEVER SHAFT			74	XE2955001	BOTTOM COVER		
34	XC3039151	NEEDLE THREAD LEVER			75	060400816	SCREW BIND M4X8		
35	138260051	THREAD THROUGH LEVER SPRING			76	XE2956001	STUD		
36	XA6320050	SHAFT PRESSER PLATE			77	087411416	TAPTITE CUP B M4X14		
37	XA5525051	WASHER, PLAIN			78	085301616	TAPTITE BIND P M3X16		
38	XC0508020	RUBBER WASHER			79	XC7568051	SCREW, PAN (S/P WASHER) M4X14		
39	085311016	TAPTITE BIND B M3X10			80		UPPER THREAD GUIDE LABEL		
40	XE2941001	BASE PLATE			81	XG0195001	LOWER THREAD GUIDE LABEL		1000043067
41	XA1805021	BASE RUBBER A	Н		82	XE3361101	THREAD GUIDE LABEL		
42	XC3471021	ADJUSTING SCREW				XE7834001	USB HOST MYLAR (NV990D: USA)		1000042231
43	XC3472021	BASE PLATE RUBBER	Н			XF9691001	DISNEY MYLAR NV990D (NV990D:		1000042231
44	XD0351051	LEAD WIRE ASSY MAIN BODY FCOMB							
		•							

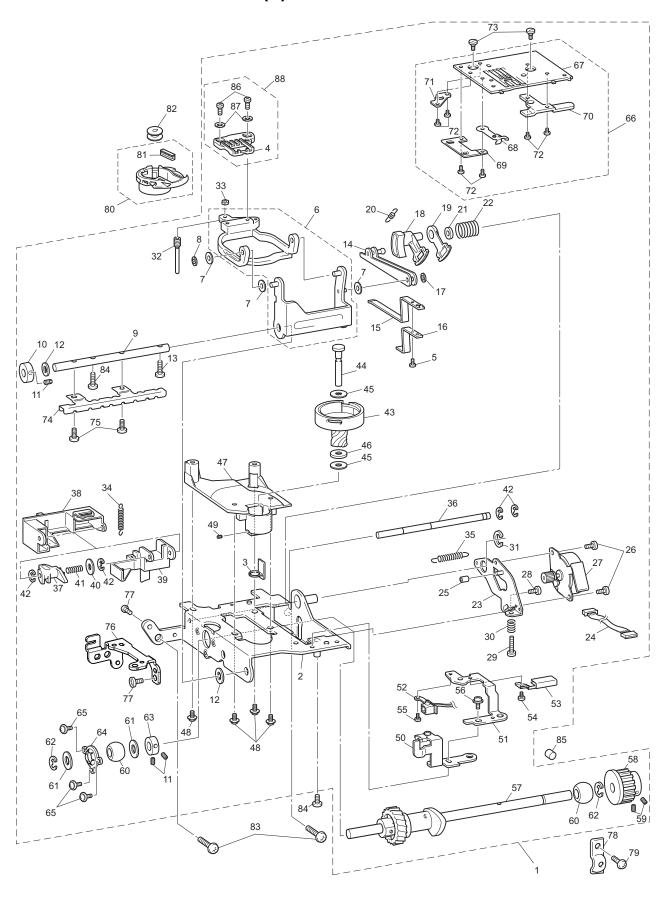


No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
		UPPER SHAFT MECHANISM			43	XE2977001	Z ZIGZAG CAM		
1	XE3707001	UPPER SHAFT SUPPLY ASSY	Н		44	XC8761121	Z ZIGZAG LEVER ASSY		
2	XC2375051	PULLEY			45	XC8764020	Z LEVER CAP		
3	012500532	SET SCREW SOCKET (FT) M5X5			46	XC2435020	ZIGZAG ADJUSTING NUT		
4	132421021	BUSHING PRESSER			47	018301032	BOLT SOCKET M3X10		
5	X57908021	TAPTITE, BIND S M4X10			48	XC2748021	SPRING-Z		
6	XE5842001	TIMING BELT 420-5KC-6	Н		49	XC2436021	NEEDLE HOLDER BLOCK		
7	XE3581001	TENSION PULLEY ASSEMBLY			50	XC2437021	SHAFT ASSY		
8	138172021	SCREW, PAN (S/P WASHER) M4X10			51	XC3037021	SCREW3X10		
9	XE3036001	NP PCB ASSY CCOM			52	XE1470101	TAKE-UP SUPPORT SHAFT		
10	060400816	SCREW BIND M4X8			53	XZ5030001	WASHER, SPRING		
11	XC3183051	FELT			54	048050346	RETAINING RING E5		
		NEEDLE BAR / PRESSER FOOT UNIT			55	XC3338021	SCREW3X8		
12	XE2967001	BASE HOLDER ASSY CE			56	XC8564031	THREAD TAKE-UP LEVER		
13	XE2970001	NEEDLE BAR HOLDER ASSY	Н		57	XC4897020	THREAD TAKE-UP LEVER LINK		
14	XC2420020	SHAFT			58	XC4898021	PRESSER BAR		
15	XC8754021	NEEDLE HOLDER SHAFT A			59	XC4899121	PRESSER BAR CLAMP		
16	014300532	SET SCREW SOCKET (CP) M3X5			60	XC7207021	SCREW STUD M5		
17	XC8755020	PLATE			61	XC4900021	SPRING		
18	060300516	SCREW BIND M3X5			62	XE2555101	PRESSER FOOT HOLDER ASSY		
19	X50476021	SPRING			63	XG1343001	SCREW SM3.57-40X8	Н	1000045721
20	XE1463001	HOOK RELEASE PLATE			64	XZ5134001	Z FOOT		
21	000020416	SCREW BIND M2X4		1000042428	65	XE2982001	PRESSER FOOT LIFTER	Н	
22	XF2685001	NEEDLE BAR	Н		66	XE2983001	EMBROIDERY PRESSER STOPPER		
23	XE7727201	N/B THREAD GUIDE SUPPLY ASSY			67	060300416	SCREW BIND M3X4		
24	X53053052	SCREW SM2.38			68	XE2984001	Т САМ		
25	XC2426020	NEEDLE THREAD PLATE			69	XE2985001	THREAD RELEASE LEVER ASSY		
26	XC2427051	NEEDLE BLOCK			70	XC4904121	SPRING		
27	XZ0388251	NEEDLE CLAMP SCREW	Н		71	146200021	RETAINING RING, CS4		
28	XC2434021	NEEDLE THREAD BLOCK			72	XE2988001	THREAD RELEASER ASSY		
29	XC6562131	NEEDLE BAR CRANK ROD ASSY	Н		73	137713020	POLYESTER SLIDER		
30	XE1999001	SCREW, FLAT SM3.57-40X7 L			74	048020346	RETAINING RING E2		
31	012400432	SET SCREW SOCKET (FT) M4X4			75	048040346	RETAINING RING E4		
32	XE1464501	THREADER HOOK ASSY	Н		76	XE3570101	BH SWITCH ASSY		
33	XD1546051	LINK A ASSY			77	0A4400806	SCREW PAN (S/P WASHER) M4X8		
34	XD1548151	LINK B			78	XC8773020	RUBBER		
35	XE1465001	THREAD GUIDE ASSY			79	XE1507001	PRESSER SWITCH HOLDER		
36	XC2429021	SPRING			80	XE2991001	PF SWITCH ASSY: CCOM		
37	X56851021	LOCK NUT			81	X53169020	BAND		
38		SET SCREW SOCKET (CP) M4X12			82		TAPTITE, BIND S M4X10		
39		SHAFT BUSHING			83	X50532021	PRESSER PLATE		
40		SCREW BIND M3X6			84		ADJUSTING SCREW		
41	XE2974001	Z PULSE MOTOR: M35SP-9N CCOM			85	XZ0380051	SCREW, PAN (WASHER) M3X18		
42	XE2976001	LEAD WIRE ASSY ZPM-CCOM			86	XC6056120	PLATE SPRING		
							I.	1	



No.	CODE	NAME	R/H	REMARKS
87	060400816	SCREW BIND M4X8		
88	X53330020	WASHER		
89	XE4809101	NEEDLE UNIT SUPPLY ASSY CC		

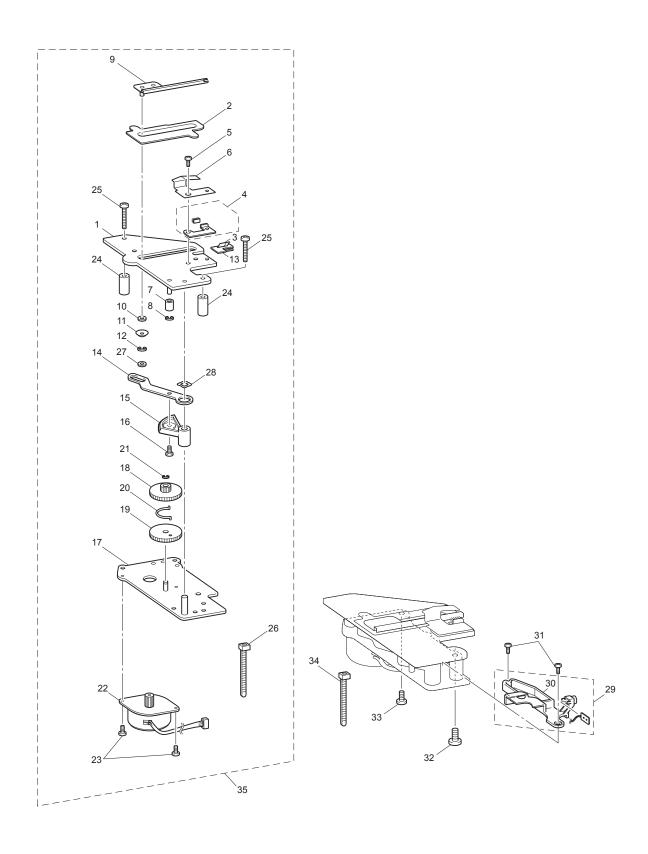
(3) FEED UNIT



(3) FEED UNIT

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XF5532101	FEED UNIT SUPPLY ASSY CCN		1000042713	45	137805022	SPACER		
2	XE6467201	BASE PLATE ASSY			46	137976021	WASHER 6		
3	XE5656001	FEED ARM SUPPORTER			47	XZ5092001	SHAFT SUPPORTER		
4	XE7489201	FEED DOG		1000049231	48	0A4400806	SCREW PAN (S/P WASHER) M4X8		
5	060300616	SCREW BIND M3X6			49	014400632	SET SCREW SOCKET (CP) M4X6		
6	XE2015201	FEED BAR ASSY			50	XE3650101	INNER ROTARY HOOK BRACKET ASSY		
7	137999020	POLYESTER SLIDER			51	XE2998001	PHOTO DIODE SUPPORTER		
8	146200021	RETAINING RING, CS4			52	XE2999001	PHOTO DIODE HOLDER ASSY		
9	XE2995001	HORIZONTAL FEED SHAFT			53	XC7866351	CORD HOLDER		
10	130676121	SET SCREW COLLAR			54	060260316	SCREW BIND M2.6X3		
11	014400432	SET SCREW SOCKET (CP) M4X4			55	000020416	SCREW BIND M2X4		
12	X50546020	WASHER, THRUST			56	0A5300806	SCREW PAN (S/P WASHER) M3X8		
13	060301206	SCREW BIND M3X12			57	XE3002001	LOWER SHAFT ASSY		
14	XC4924021	FEED ARM ASSY			58	XC4943021	TIMING PULLEY D		
15	XC4927021	FEED SUPPORTING PLATE			59	014500532	SET SCREW SOCKET (CP) M5X5		
16	XC4928120	FEED SUPPORTING PLATE B			60	X52664020	LOWER SHAFT BUSHING		
17	X56655021	RETAINING RING: CSTW-3.5			61	X51383020	WASHER, THRUST		
18	XC2527121	FEED ADJUSTER			62	048060346	RETAINING RING E6		
19	XC2529020	F GEAR			63	XC8798021	SET COLLAR		
20	XC2530021	SPRING			64	XC4944021	BUSHING PRESSER B		
21	137713020	POLYESTER SLIDER			65	085310615	TAPTITE BIND B M3X6		
22	XC2531021	SPRING			66	XF4998001	NEEDLE PLATE A ASSY	Н	
23	XC8791121	FPM HOLDER SUB ASSY			67	XE6469001	NEEDLE PLATE A		
24	XE3173001	LEAD WIRE ASSY FPM-CCOM			68	XF2440001	STOPPER PLATE		
25	XC8773020	RUBBER			69	XE1488001	NEEDLE PLATE B SUPPORT PLATE		
26	060300416	SCREW BIND M3X4			70	XE6471001	F GEAR STOPPER PLATE		
27	XE3637001	FPM INSULATION ASSY CCOM			71	XE6472001	NEEDLE PLATE HOLDER		
28	XE6639001	SCREW3X8			72	060260316	SCREW BIND M2.6X3		
29	018402533	BOLT SOCKET M4X25			73	XE6473001	SCREW NEEDLE PLATE	Н	
30	XC2537021	SPRING			74	XE3004001	LEAD WIRE GUIDE HOLDER		
31	XC9924021	RETAINING RING 10			75	060300416	SCREW BIND M3X4		
32	XC3941021	VERTICAL ADJUSTER SCREW ASSY			76	XF5447001	THREAD CUTTER MODULE SUPPORTER		
33	XC2546121	M5 NUT		1000042713	77	060400516	SCREW BIND M4X5		
34	XE1940001	SPRING			78	132421021	BUSHING PRESSER		
35	XE1478101	SPRING			79	X57908021	TAPTITE, BIND S M4X10		
36	XC8794021	VERTICAL FEED SHAFT			80	XE7560001	INNER ROTARY HOOK ASSY	Н	
37	XC2551020	VERTICAL LEVER			81	XC3137000	PILE		
38	XE1479101	DROP KNOB			82	X52800120	BOBBIN		
39	XE2996001	DROP LEVER			83	XE1489001	STUD SCREW M4		
40	025040332	WASHER PLAIN L 4			84	060301206	SCREW BIND M3X12		
41	XC2550021	SPRING			85	XC3183051	FELT		
42	048030346	RETAINING RING E3			86	060300816	SCREW BIND M3X8		1000046307
43	XC4141121	OUTER ROTARY HOOK ASSY	Н		87	026030236	WASHER PLAIN M 3		1000046307
44	XE1480001	OUTER ROTARY HOOK SHAFT			88	XG1797001	FEED DOG SUPPLY ASSY		1000046307
		1		<u>. </u>			1	•	

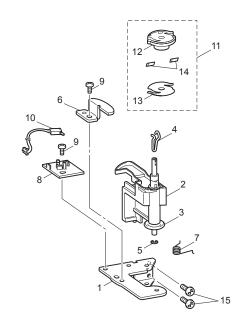
(4) THREAD CUTTING UNIT

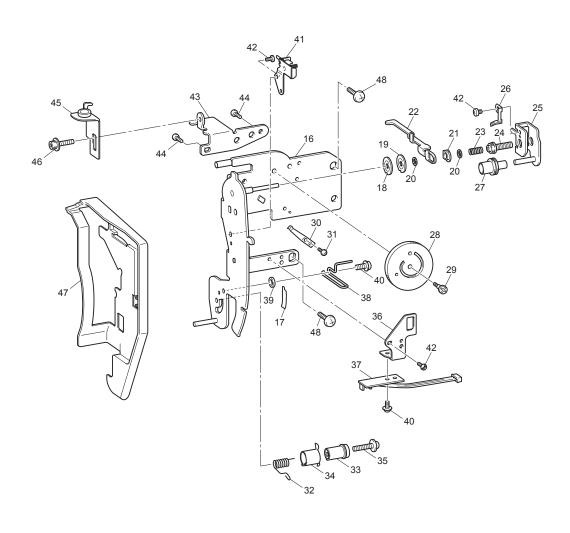


(4) THREAD CUTTING UNIT

No.	CODE	NAME	R/H	REMARKS
1	XC9733051	THREAD CUTTER FRAME ASSY		
2	XC9735050	SPACER		
3	X80321021	NT LOWER THREAD CUTTER	Н	
4	XE4994001	PRESSER PLATE ASSY	Н	
5	060300516	SCREW BIND M3X5		
6	XC2598120	SPRING PLATE	Н	
7	XC2587020	RUBBER		
8	048030346	RETAINING RING E3		
9	XC2583121	THREAD HOOK ASSY		
10	137713020	POLYESTER SLIDER		
11	X56731020	WASHER		
12	048040346	RETAINING RING E4		
13	XC9736050	CUTTER HOLDER		
14	XC2581221	THREAD CUTTER LEVER		
15	XC2582020	THREAD CUTTER LEVER GEAR		
16	0A4300605	SCREW PAN (S/P WASHER) M3X6		
17	XC2588321	MOTOR HOLDER ASSY		
18	XC2592020	IDLE GEAR A		
19	XC2593020	IDLE GEAR B		
20	X56323021	SPRING		
21	048020346	RETAINING RING E2		
22	XF7723001	C PULSE MOTOR SMJ35-4840-BP		
23	060300416	SCREW BIND M3X4		
24	XC2594121	COLLAR		
25	060402016	SCREW BIND M4X20		
26	X53169020	BAND		
27	137713020	POLYESTER SLIDER		
28	XC8407020	WAVE-SHAPE SPRING WASHER		
29	XE3186001	PHOTO TRANSISTOR ASSY		
30	XC9199051	SENSOR HOLDER		
31	0A4300605	SCREW PAN (S/P WASHER) M3X6		
32	060400516	SCREW BIND M4X5		
33	060300516	SCREW BIND M3X5		
34	X53169020	BAND		
35	XD0075351	THREAD CUTTER SUPPLY ASSY		1000044631

(5) BOBBIN WINDING / NEEDLE THREADING MECHANISM

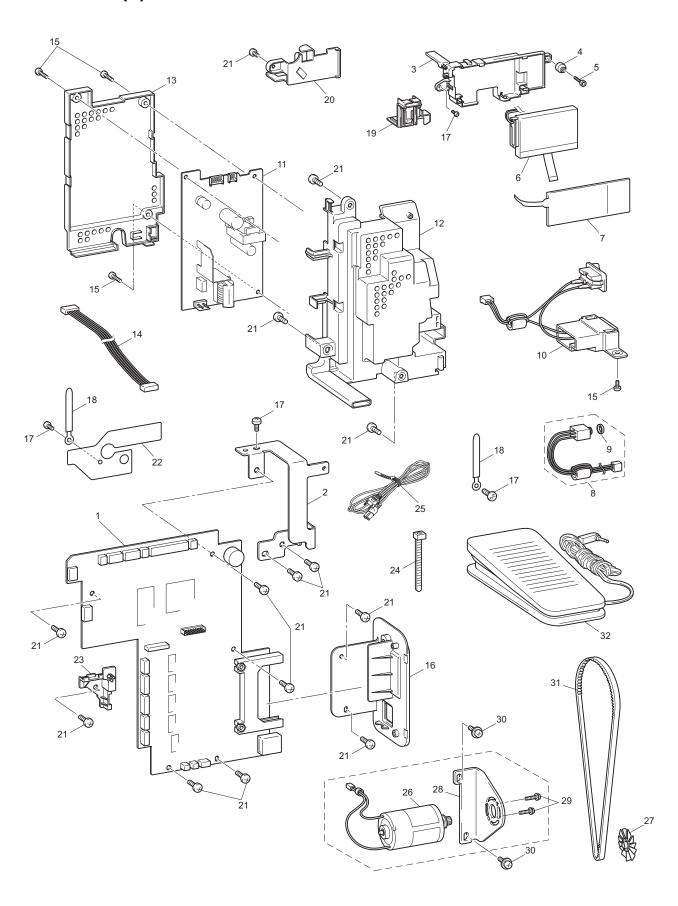




(5) BOBBIN WINDING / NEEDLE THREADING MECHANISM

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
		BOBBIN WINDING MECHANISM					NEEDLE THREADING MECHANISM		
1	XE3008001	BOBBIN WINDER ASSEMBLY HOLDER			16	XE3011001	THREAD GUARD ASSEMBLY		
2	XE1495001	BW SHAFT HOLDER ASSEMBLY			17	XA9935050	SPRING TAPE		
3	X55238021	RUBBER RING			18	XA0083121	TENSION DISC A	Н	
4	XZ5039001	BOBBIN WINDER SHAFT SPRING			19	XA0084121	TENSION DISC B	Н	
5	048050346	RETAINING RING E5			20	XD0573021	WASHER		
6	XA2862021	BOBBIN WINDER SHAFT STOPPER			21	XA1388021	TENSION DISC WASHER		
7	XZ0070021	BOBBIN WINDER SPRING			22	XE1506001	THREAD RELEASE PLATE		
8	XC2614051	SW ADJUST PLATE		1000046449	23	XE3014001	SPRING		
9	060300616	SCREW BIND M3X6			24	XE3015001	THREAD TENSION ADJUSTING SCREW		
10	XC2612051	SW ASSY: BW-F			25	XE3016001	THREAD TENSION PLATE ASSY		
11	XC9116021	BOBBIN BASE ASSY	Н		26	XE3019001	ADJUSTING SCREW SPRING PLATE		
12	XC4078121	BOBBIN BASE			27	XE3020101	THREAD TENSION ADJUSTING GEAR		
13	XA5877021	BOBBIN THREAD CUTTER HOLDER			28	XE3201001	THREAD TENSION DIAL		
14	X80321021	NT LOWER THREAD CUTTER	Н		29	XC9234021	TENSION DIAL SHAFT		
15	X57908021	TAPTITE, BIND S M4X10			30	X56839021	NOTCHED SPRING		1000043008
					31	062300416	SCREW PAN M3X4		
					32	XC6957121	THREAD TAKE UP SPRING	Н	
					33	XD0377151	THREAD CATCHING SPRING CASE FE	Н	
					34	XE5731001	THREAD CUTTING SHUTTER	Н	
					35	0A4301806	SCREW, PAN (S/P WASHE) M3X18		
					36	XE3021001	THREAD SENSOR HOLDER		
					37	XE3022001	UPTHREAD PCB ASSY CCOM		
					38	XD0383050	THREAD GUIDE WIRE FE	Н	
					39	XA9996051	WASHER, PLAIN		
					40	XC7564021	SCREW, PAN (S/P WASHER) M3X6		
					41	XE3025001	PLATE ASSEMBLY		
					42	060300416	SCREW BIND M3X4		
					43	XE3028001	THREAD GUARD HOLDER S		
					44	060300416	SCREW BIND M3X4		
					45	XE1519101	BOBBIN WINDER GUIDE ASSY		
					46	XC3037021	SCREW3X10		
					47	XE3029001	THREAD GUARD COVER	Н	
					48	XE1489001	STUD SCREW M4		
_			•					•	

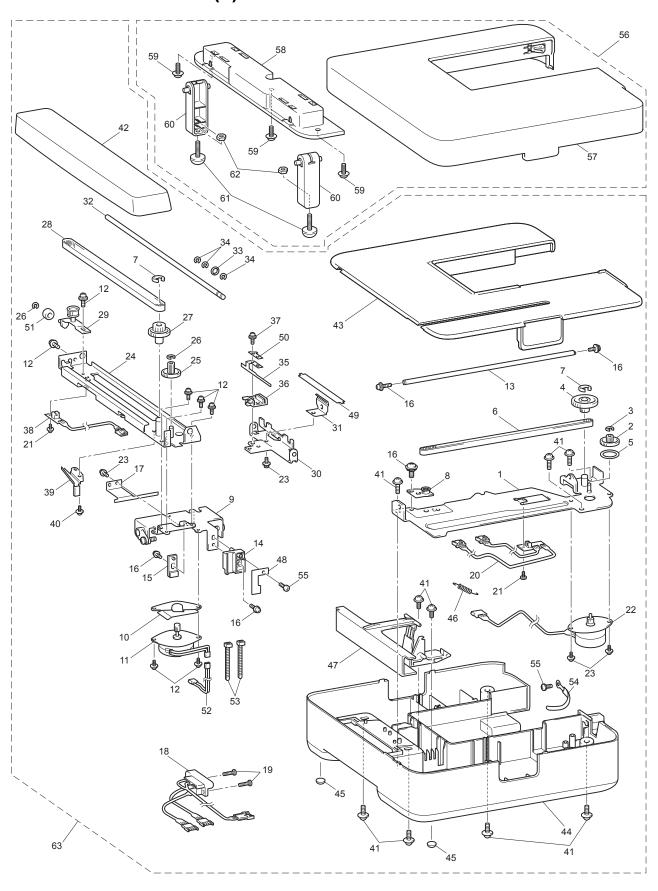
(6) ELECTRIC PARTS / MAIN MOTOR UNIT



(6) ELECTRIC PARTS / MAIN MOTOR UNIT

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
		ELECTRIC PARTS					MAIN MOTOR UNIT		
1	XF7621001	MAIN PCB SUPPLY ASSY V98	R		26	XE3180101	MAIN MOTOR SUB ASSY: CCOM-V	Н	
2	XE3032001	LCD SUPPORTER					(220V, 230V)		
3	XE3033001	LIGHT PLATE ASSY				XE3266101	MAIN MOTOR SUB ASSY:CCOM	Н	1000042231
4	XC2435020	ZIGZAG ADJUSTING NUT					(120V)		
5	018301232	BOLT SOCKET M3X12			27	XC3803120	MOTOR FAN	Н	
6	XF2349001	LCD SUPPLY ASSY 2	R		28	XE3046001	MOTOR HOLDER		
7	XF3828002	TOUCH PANEL ASSY (NV980D)	R		29	0A5300806	SCREW PAN (S/P WASHER) M3X8		
	XF3828004	TOUCH PANEL ASSY (NV990D)	R	1000042231	30	XA8474021	UPSET 4X12 DB		
8	XE3653001	FC JACK SUPPLY ASSY: CCOM			31	XC2685051	T BELT494-2GT-6	Н	
9	XE7829001	NUT N			32	XC8816071	FOOT CONTROLLER: FC-322-81-LF		
10	XE4205001	INLET ASSY: CCOM EU (230V)	R						
	XE3183001	INLET ASSY:CCOM UL (120V)	R	1000042231					
11	XE8752001	POWER PCB SUPPLY ASSY 230:CUSB	R						
		(220V, 230V)							
	XE8219001	POWER PCB SUPPLY ASSY 120:CUSB	R	1000042231					
		(120V)							
12	XE3039101	INSULATION COVER							
13	XE3040101	INSULATION PLATE							
14	XE3041001	POWER LEAD WIRE ASSY: CCOM							
15	085311016	TAPTITE BIND B M3X10							
16	XE7835001	CARD COVER							
17	060400516	SCREW BIND M4X5							
18	XA0286051	WIRE CLIP		1000042697					
19	XE3043001	CORD GUIDE							
20	XE3044001	CORD GUIDE A							
21	060400816	SCREW BIND M4X8							
22	XE3318001	INSULATE SHEET CCOM BACK							
23	XE3045001	SUPPORTER MAIN PWB							
24	X53169020	BAND							
25	XF7409001	POWER SUPPLY CORD:CHN (CHN)	Н	1000041135					
	XC6052121	POWER SUPPLY CORD:UL CSA-LF	Н	1000048404					
		(USA)							
	XA0070121	POWER SUPPLY CORD (OTHER)	Н						
		<u> </u>	1			1	l		

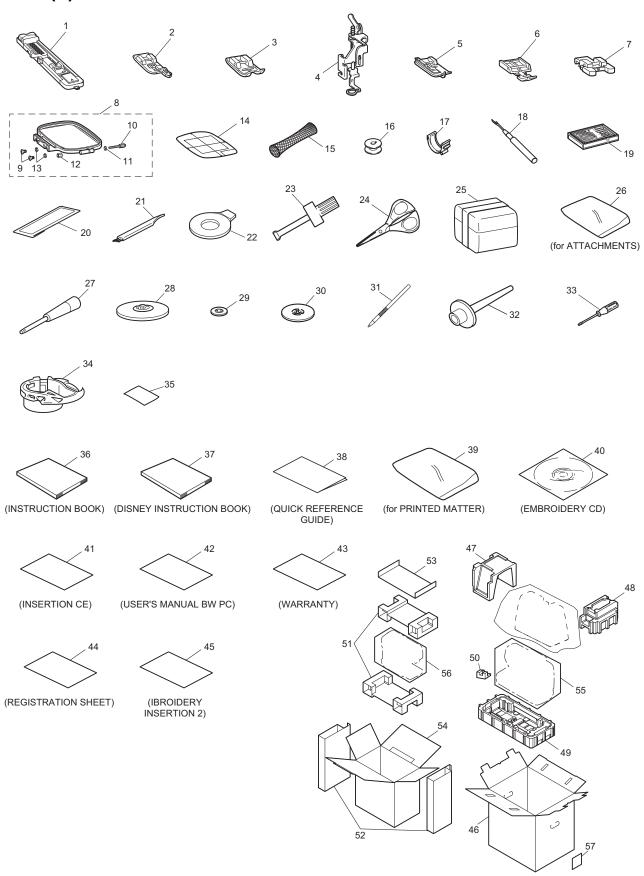
(7) EMBROIDERY UNIT



(7) EMBROIDERY UNIT

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
1	XC3807021	MAIN FRAME ASSEMBLY			45	X59853020	RUBBER CUSHION		
2	XC4153020	X GEAR			46	XA1899021	SPRING		
3	048030346	RETAINING RING E3			47	XC3824121	HANDLE		
4	XC4154020	X DRIVING GEAR			48	XA5352020	CORD PRESSER		
5	X53330020	WASHER			49	XA6281020	Y PRESSER PLATE		
6	X58715021	T BELT 40S2M400	Н		50	XA6334020	SHUTTER PRESSER PLATE		
7	048060346	RETAINING RING E6			51	XA6152021	ROLLER ASSY		
8	XA5308021	X TENSION PULLEY ASSY			52	XC5001021	LEAD WIRE ASSY, YPM		
9	XC3809021	X CARRIAGE GUIDE PLATE ASSY			53	X53169020	BAND		
10	XA5314020	CORD GUIDE			54	X52318021	COACHING CLIP CS-2		
11	XC3811021	MOTOR, PULSE: Y SMJ35-4823-C			55	085300815	TAPTITE BIND P M3X8		
12	XC7564021	SCREW, PAN (S/P WASHER) M3X6			56	XE3053001	ES TOP COVER ASSY		
13	XA5316021	X GUIDE SHAFT			57	XE3375001	ES TOP COVER		
14	XA5317120	X SLIDER			58	XE3058001	ES FOOT COVER		
15	XA5318120	X BELT PRESSER			59	087411416	TAPTITE CUP B M4X14		
16	0A4400806	SCREW PAN (S/P WASHER) M4X8			60	XE3059001	ES FOOT		
17	XC5350020	X SHUTTER			61	XD1223021	ADJUSTING FOOT		
18	XE3182001	LEAD WIRE ASSY: EMB UNIT			62	021400206	NUT 2 M4		
19	085301616	TAPTITE BIND P M3X16							
20	XE3176001	XSENS PCB ASSY: CCOM			63	XE7511001	EMBROIDERY SUPPLY ASSY		
21	000020416	SCREW BIND M2X4							
22	XC3815021	MOTOR, PULSE: X SMJ40-4888-A							
23	0A4300506	SCREW, PAN (S/P WASHER) M3X5							
24	XA5324221	X CARRIAGE ASSY							
25	XC4155020	Y GEAR							
26	048020346	RETAINING RING E2							
27	XC4156120	Y DRIVING GEAR							
28	XA5330021	T BELT 40S2M316	Н						
29	XA6151021	Y TENSION PULLEY ASSY							
30	XA5338121	Y CARRIAGE							
31	XC5287121	NOTCHED SPRING							
32	XA5340121	Y GUIDE SHAFT							
33	103810022	WASHER, WAVE SPRING							
34	048040346	RETAINING RING E4							
35	XA5341120	Y SHUTTER							
36	XA5342120	Y SLIDER							
37	XA8390021	SCREW							
38	XE3178001	YSENS PCB ASSY: CCOM							
39	XA5346020	CORD HOLDER							
40	060300416	SCREW BIND M3X4							
41	087411416	TAPTITE CUP B M4X14							
42	XC2133025	CARRIAGE COVER	R						
43	XE3398001	ES COVER U	R						
44	XE3052001	ES COVER D	R						

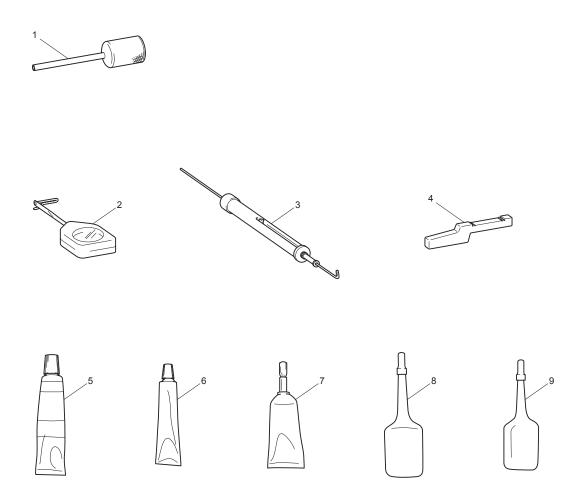
(8) ACCESSORY PARTS / USER MANUAL / PACKAGE



(8) ACCESSORY PARTS / USER MANUAL / PACKAGE

No.	CODE	NAME	R/H	REMARKS	No.	CODE	NAME	R/H	REMARKS
		ACCESSORY PARTS			38	XF0268101	QUICK REFERENCE GUIDE (CHN)		1000044527
1	XC2691023	BH PRESSER FOOT ASSY				XE7930101	QUICK REFERENCE GUIDE (OTHER)		
2	XC3098031	OVERCASTING STITCH FOOT ASSY		1000040722	39	130800021	BAG 230X310H		
3	XD0810031	TRANSPARENCY PRESSER FOOT			40	XE7932001	EMBROIDERY CD (NV980D)		
4	XD0474151	EMBROIDERY PRESSER ASSEMBLY				XF7153101	EMBROIDERY CD (NV990D)		1000042231
5	XE2650001	BLIND STITCH FOOT ASSY			41	XE8862201	INSERTION CE		
6	X59370021	ZIPPER FOOT			42	XG0072001	USER'S MANUAL BW PC (NV990D)		1000042231
7	XE2137001	BUTTON SEWING FOOT			43	XF2705101	PREMIUM WARRANTY FOR US		1000042231
8	XA5353102	ENBROIDERY FRAME S2M				(USA)			
9	061300606	SCREW FLAT M3X6				XF6323101	2&5 WARRANTY FOR US (USA)		1000042231
10	XE4590001	THUMB SCREW			44	XE9639001	REGISTRATION SHEET (USA)		1000042231
11	X59422001	WASHER			45	XG1212001	IBROIDERY INSERTION 2		1000045625
12	XA6982001	NUT					PACKAGE		
13	021300106	NUT 1 M3			46	XF8526101	COLOR CARTON NV980D DISNEY	R	1000046927
14	XA5590121	EMBROIDERY SHEET S2M ASSY					(CHN)		
15	XA5523020	NET				XF9694001 CARTON MODEL:NV990D DISNEY		R	1000042231
16	X52800120	BOBBIN				(NV990D)			
17	XE3060001	BOBBIN CLIP				XF7620001	(F7620001 COLOR CARTON NV980D DISNEY		
18	XZ5082001	SEAM RIPPER					(OTHER)		
19	X58358021	Z NEEDLE ASSY			47	XE3152101	POLYSYRENE FOAM PAD TOP L	R	
20	X59296121	TWIN NEEDLE (1PC)			48	XE3153101	POLYSYRENE FOAM PAD TOP R	R	
21	X59476021	CLEANING BRUSH			49	XE3158101	POLYSYRENE FOAM PAD BOTTOM	R	
22	XC1074051	DISC-SHAPED SCREWDRIVER			50	XF2315101	THREADER SUPPORT SF	R	
23	XC4237021	DRIVER ASSY			51	XE3159001	ES PAD D	R	
24	XC1807121	SCISSORS			52	XE3161001	SIDE PAD D		
25	XE3062003	POUCH ASSY (NV980D)			53	XE3162001	TOP PAD D		
	XE3062007	POUCH ASSY (NV990D)		1000042231	54	XE3163001	ES CARTON		
26	X57367021	BAG 135X150			55	X60439121	BAG 630X630T		
27	XZ5051001	PUNCH			56	X60679021	BAG, 450X400H		
28	130012024	SPOOL PRESSER A			57	XG1447001	CAUTION STICKER (CHN)		1000046564
29	130013124	SPOOL PRESSER B							
30	XE1372001	SPOOL PRESSER C							
31	XE3069001	TOUCH PEN							
32	XE2241001	EXTRA SPOOL PIN							
33	X55468051	SCREW DRIVER S (NV990D)		1000042231					
34	XE8298001	INNER ROTARY HOOK ASSY BW		1000042231					
		(NV990D)							
35	XC6909050	PE BAG 90X100 (NV990D)		1000042231					
		USER MANUAL							
36	XE7929101	INSTRUCTION BOOK ENG (English)	R	1000040921					
		INSTRUCTION BOOK SPA (Spanish)	R	1000042611					
	XF0271201	INSTRUCTION BOOK CHN (Chinese)	R	1000044524					
	XE8379101	INSTRUCTION BOOK FRE (French)	R	1000042914					
37	XF7619101	DISNEY INSTRUCTION BOOK		1000042611					

SPARE PARTS



SPARE PARTS

	2225			DE114 D160
No.	CODE	NAME	R/H	REMARKS
4 VE000500:		DRIVER		
1	XE2395001	BOX SCREW DRIVER 6		
_	V40450004	GAUGE	1	
2	XA9152001	TENSION GAUGE 10		
	XA9153001	TENSION GAUGE 30		
		TENSION GAUGE 50		
		TENSION GAUGE 100		
3		PUSH PULL GAUGE	-	
4	XC2278001	FEED GAUGE		
		GREASE, OIL		
5		MOLYKOTE EM30L		
6		EPNOC AP (N) 0		
7	XC8386001	MOLYKOTE M DISPERSION *		
		(EXCEPT USA)		
8	XC8388001	FBK OIL RO 100		
9	XZ0206051	OILER		
			1	
			<u>† </u>	
	l .	l	<u> </u>	l .

^{*} USA must purchase in the US. (It's not listed on the TSCA).

brother