

Home Sewing Machine

PARTS REFERENCE LIST

MODEL: J14

LS14

LX-1400

JS1410

JS1400

AS1430S

JX1410

AS1450

Published: Jul.,2012

Revised: Oct.,2013

MODEL LIST

Model	Countries (Added Date)
J14	DEU&FRA&ITA&CHE, EEU (Jul / 2012)
LS14	UK&IRE (Jul / 2012)
LX-1400	RUS (Sep / 2012)
JS1410	IND, AUS&NZL (Sep / 2012)
JS1400	AUS&NZL (Sep / 2012)
J14	NEU (Oct / 2012)
JS1410	MYS, VNM&IDN&PHL&SGP&THA, TUR, UAE (Nov / 2012)
J14	ESP (Dec / 2012)
AS1430S	MYS, VNM&IDN&PHL&SGP&THA (Feb / 2013)
J14	ISR (Apr / 2013)
JX1410	CAN (May / 2013)
JS1400	CHN, KOR (Jul / 2013)
AS1450	CHN (Jul / 2013)

Country Code & Abbreviation of Country Name

Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name	Country Code	Abbr.	Country Name
	USA	/Canada	Europe			Asia/Oceania		
200	USA	America	401	ZAF	South Africa	601	KOR	Korea
251	CAN	Canada	402		Egypt	603	TWN	Taiwan
			411	MUS	Mauritius	604	HKG	Hong Kong
301	PER					605	VNM	Vietnam
302		Argentina	501	IRE	Ireland	606	IDN	Indonesia
303		Chile	502	DEU	Germany	607	PHL	Philippines
304	PRY	Paraguay	503		Belgium	608		Malaysia
305		Uruguay	505	UK	United Kingdom	609	SGP	Singapore
306		Brazil	506		France	615	IND	India
307		Venezuela	507		Norway	616		Thailand
308		Mexico	508		Netherlands	622	CHN	China
309		Colombia	509		Austria			
310		Panama	510		Greece	701		Australia
318		Guatemala	511		Sweden	702	NZL	New Zealand
324		FR. Guiana	515		Spain			
330	BRB	Barbados	516		Portugal	902		Israel
399	-	Latin America 2&5	517		Italy	903	SYR	Syria
			519		Finland	904		Turkey
			520		Switzerland	905		Jordan
			521		Denmark	906		Kuwait
			524	MLT	Malta	908	SAU	Saudi Arabia
			550		East Europe	909	IRQ	Iraq
			556		Russia	910		Iran
			599	NEU	North Europe	911	CYP	Cyprus
							UAE	United Arab Emirates

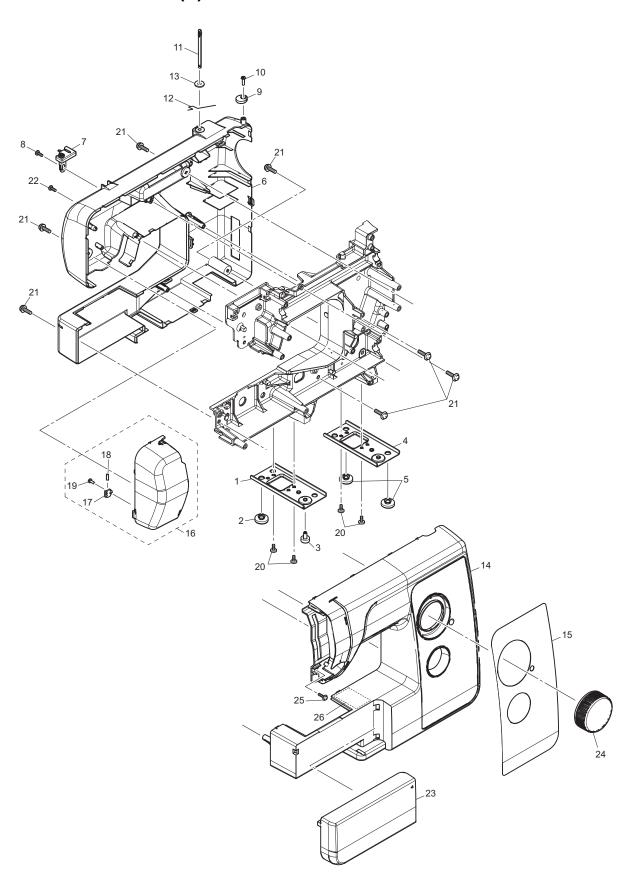
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Note on parts:

We keep performance parts for this sewing machine for at least 8 years after this model is discontinued. Performance parts are the necessary parts to maintain the function of the sewing machine.

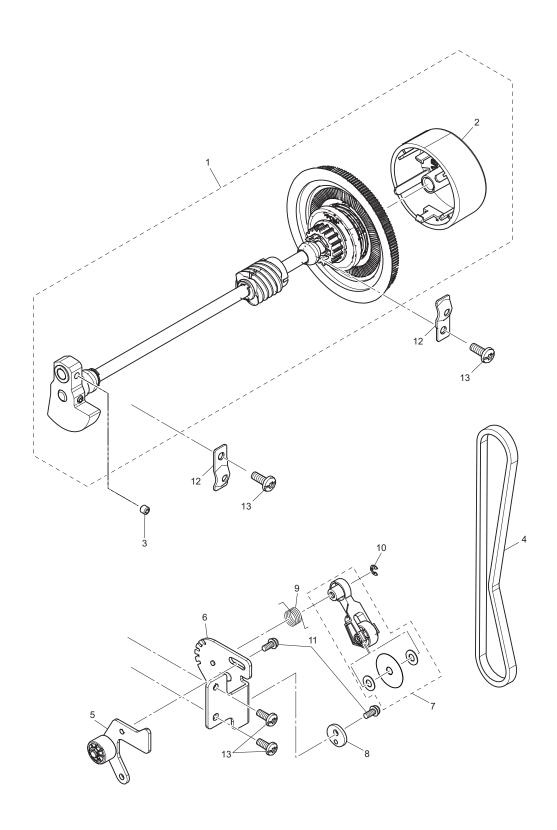
(1) MAIN FRAME / COVER



(1) MAIN FRAME / COVER

No.	CODE	NAME	REMARKS
1	XF3360001	BASE PLATE L	
2	XA1805021	BASE RUBBER A	
3	XF3361001	ADJUSTING SCREW ASSY	
4	XF3364001	BASE PLATE R	
5	XA1805021	BASE RUBBER A	
6	XF3366001	REAR COVER	
7	XF3368001	THREAD GUIDE ASSY	
8	XA3337022	TAPTITE,CUP P M4X20	
9	XF7875001	BOBBIN PRESSER	1000039768
10	XF7196001	TAPTITE PAN P (S/P W) 3X14	1000037404
11	XE6223001	SPOOL PIN	
12	XA0628121	SPOOL PIN SPRING	
13	XA8851021	SPOOL PIN STAND	
14	XF4122001	FRONT COVER SUB ASSY	
15	XF3375101	DECORATION PLATE (J14)	1000035170
	XF4206101	DECORATION PLATE (LS14)	1000035170
	XF4800101	DECORATION PLATE (LX-1400)	1000035170
	XF4939101	DECORATION PLATE (JS1410)	1000035170
	XF4929101	DECORATION PLATE (JS1400)	1000035170
	XF5921101	DECORATION PLATE (AS1430S)	1000034436
	XF6891001	DECORATION PLATE (JX1410)	1000036590
	XF6286001	DECORATION PLATE (AS1450)	1000035449
16	XF3377001	FACE PLATE ASSY	
17	XE9351001	FACE PLATE CUTTER HOLDER	
18	X80321021	NT LOWER THREAD CUTTER	
19	085311016	TAPTITE BIND B M3X10	
20	X57908021	TAPTITE,BIND S M4X10	
21	XA3337022	TAPTITE,CUP P M4X20	
22	085301616	TAPTITE BIND P M3X16	
23	XF3379101	ACCESSORY TABLE	1000033217
24	XF3380101	PATTERN SELECTING DIAL	1000034523
25	0A5300606	SCREW PAN (S/P WASHER) M3X6	
26	XF0141001	LOWER THREAD GUIDE LABEL	
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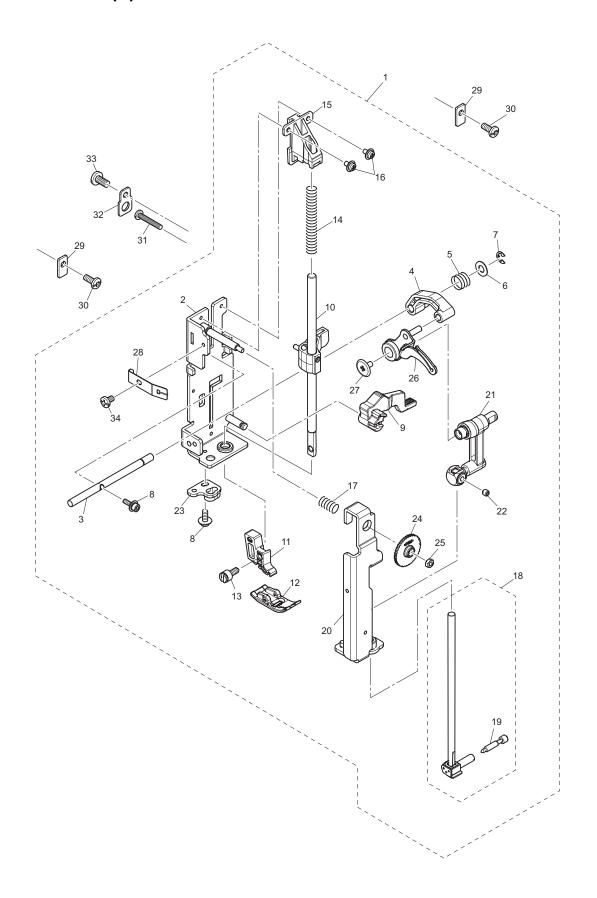
(2) UPPER SHAFT MECHANISM



(2) UPPER SHAFT MECHANISM

No.	CODE	NAME	REMARKS
1		UPPER SHAFT SUPPLY ASSY J	
2	XF3386101		1000034505
3		SET SCREW SOCKET (FT) M5X5	
4		TIMING BELT 420-5KC-6	
5		TENSION PULLEY SUB ASSY	
6	XF3397001	TENSION PULLEY HOLDER B ASSY	
7		MOTOR TENSION PULLEY ASSY	1000038245
8		M TENSION PULLEY STOPPER	
9	XF3404001		
10	048030346	RETAINING RING E3	
11	0A4400806	SCREW PAN (S/P WASHER) M4X8	
12		BUSHING PRESSER	
13	X57908021	TAPTITE,BIND S M4X10	
14	XF5570001		1000038245
15		POLYESTER SLIDER	1000038245

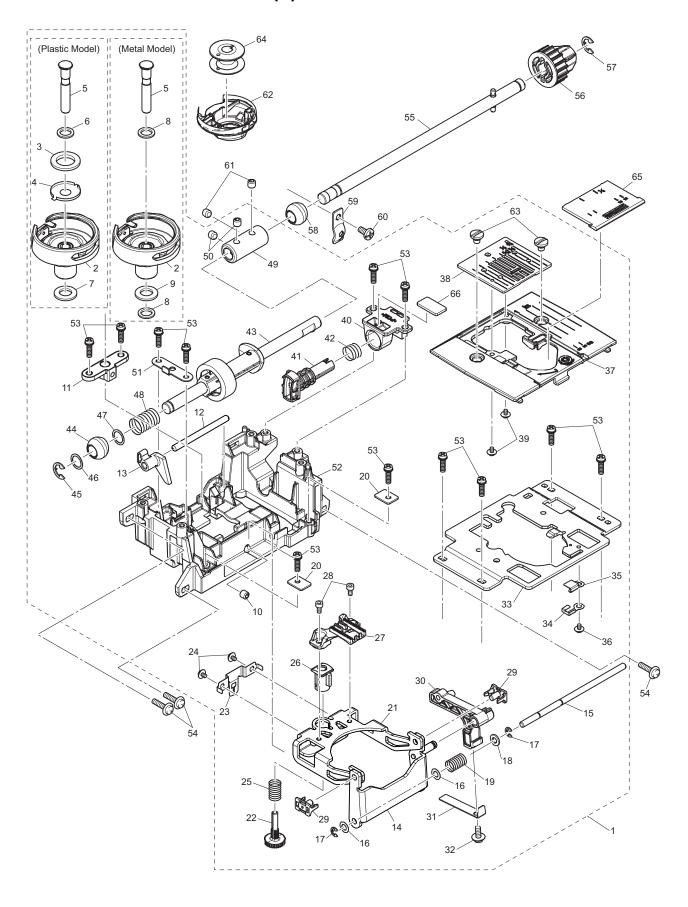
(3) NEEDLE BAR / PRESSER FOOT UNIT



(3) NEEDLE BAR / PRESSER FOOT UNIT

No.	CODE	NAME	REMARKS
1	XF6090001	NEEDLE UNIT SUPPLY ASSY J	1000034935
		(IND, MYS)	
	XF4144101	NEEDLE UNIT SUPPLY ASSY J (OTHER)	1000034882
2	XF3406001	BASE HOLDER ASSY	
3	XF3411001	SHAFT	
4	XF3412001	THREAD TAKE-UP LEVER LINK	
5	XF3413001	SPRING	
6	XF3414001	WASHER	
7	048040346	RETAINING RING E4	
8	XC3037021	SCREW3X10	
9	XF3415101	PRESSER FOOT LIFTER	1000033247
10	XF3417001	PRESSER BAR SUB ASSY	
11	XE2555101	PRESSER FOOT HOLDER ASSY	1000034935
		(IND, MYS)	
	XF3421101	PRESSER FOOT HOLDER (OTHER)	1000034882
12	XC4901121	ZIGZAG PRESSER FOOT	
13	132730122	TIGHTENING SCREW 3.57	
14	XC4900021	SPRING	
15	XF3422001	PRESSER BAR GUIDE	
16	0A5300606	SCREW PAN (S/P WASHER) M3X6	1000037401
17		NEEDLE BAR SUPPORTER SPRING	
18	XE3825002	NEEDLE BAR ASSY N	
19	XE3827001	NEEDLE CLAMP SCREW	
20	XF3425001	NEEDLE BAR SUPPORTER ASSY	
21	XZ5094101	NEEDLE BAR CRANK ROD ASSY	
22	012400432	SET SCREW SOCKET (FT) M4X4	
23	XF3433001	NEEDLE BAR SUPPORTER GUIDE	
24	XF3434001	NEEDLE BAR SUPPORTER PRESSER	
25	021300206	NUT 2 M3	
26	XC8564031	THREAD TAKE-UP LEVER	
27	XE1999001	SCREW, FLAT SM3.57-40X7 L	
28	XF3440101	SPRING PLATE	1000036112
29	X50532021	PRESSER PLATE	
30	060401016	SCREW BIND M4X10	
31	XE9462001	CUP SCREW M3X20	
32	XE9464001	STOPPER PLATE	
33	060400816	SCREW BIND M4X8	
34	060300616	SCREW BIND M3X6	1000037401

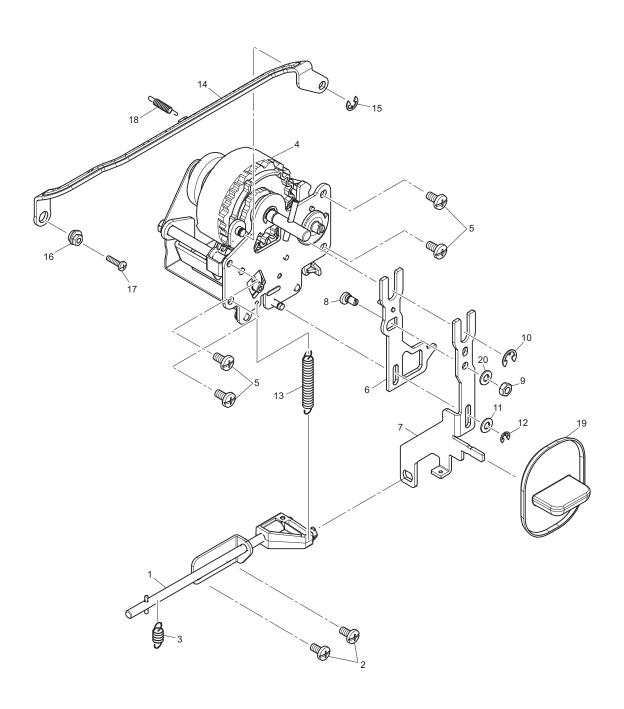
(4) FEED UNIT



(4) FEED UNIT

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
1	XF4145001	FEED UNIT SUPPLY ASSY J		39	0A2260606	SCREW PAN (P WASHER) M2.6X6	
		(Plastic Model)		40	XF3473001	FEED ADJUSTER HOLDER	
	XF4942001	FEED UNIT SUPPLY ASSY J		41	XF3474001	FEED ADJUSTER	
		(Metal Model)		42	XF5127001	FEED ADJUSTER SPRING	
2	XF0149001	OUTER ROTARY HOOK ASSY		43	XF5859001	LOWER SHAFT A SUB ASSY	1000034518
		(Plastic Model)		44	X52664020	LOWER SHAFT BUSHING	
	XE9837001	OUTER ROTARY HOOK ASSY		45	048060346	RETAINING RING E6	
		(Metal Model)		46	X51383020	WASHER,THRUST	
3	XC0063021	MAGNET (Plastic Model)		47	XF3478001	LOWER SHAFT WASHER	
4	XC8989020	WASHER (Plastic Model)		48	XF3479001	LOWER SHAFT SPRING	
5	XD1943021	OUTER ROTARY HOOK SHAFT		49	XF3480001	FIXED JOINT	
6	X53183021	WASHER (Plastic Model)		50	012500532	SET SCREW SOCKET (FT) M5X5	
7	X50546020	WASHER,THRUST (Plastic Model)		51	XF3481001	BUSHING PRESSER	
8	137805022	SPACER (Metal Model)		52	XF3482001	FEED HOLDER	
9	137976021	WASHER 6 (Metal Model)		53	XZ5031001	TAPTITE PAN P (S/P W) 3X12	
10	014400632	SET SCREW SOCKET (CP) M4X6		54	0A5401006	SCREW PAN (S/P WASHER) M4X10	
11	XF3442001	SHAFT SUPPORTER		55	XF4140001	LOWER SHAFT B SUB ASSY	
12	XF3443001	VERTICAL FEED SHAFT		56	XF3485001	TIMING PULLEY D	
13	XF3444001	VERTICAL LEVER		57	048060346	RETAINING RING E6	
14	XF3446001	FEED ARM A SUB ASSY		58	X52664020	LOWER SHAFT BUSHING	
15	XF3449001	HORIZONTAL FEED SHAFT		59	132421021	BUSHING PRESSER	
16	137999020	POLYESTER SLIDER		60	X57908021	TAPTITE,BIND S M4X10	
17	048030346	RETAINING RING E3		61	014500532	SET SCREW SOCKET (CP) M5X5	
18	XF3450001	HORIZONTAL FEED SHAFT WASHER		62	XE9326001	INNER ROTARY HOOK ASSY	
19	XF3451001	HORIZONTAL FEED SHAFT SPRING		63	XE9735001	SCREW NEEDLE PLATE	
20	XF3452001	HORIZONTAL FEED SHAFT PRESSER		64	X52800120	BOBBIN	
21	XF3454101	FEED STAND	1000033249	65	XF2404001	SLIDE PLATE SUPPLY ASSY	
22	XF3455001	VERTICAL ADJUSTER SCREW		66	XF5128001	SHEET	
_		VERTICAL FEED SPRING PLATE					
24	XC6055021	SCREW, BIND M3X3					
25	XF3457001	FEED STAND SPRING					
26	XF3458001	FEED STAND SPRING CAP					
27	XF3459101	FEED DOG	1000033275				
28	018300536	BOLT SOCKET M3X5					
29	XF3460001	FEED ARM A PIN					
30	XF3461001	FEED ARM B ASSY					
31	XF3464001	FEED SUPPORTING PLATE					
32	087411016	TAPTITE CUP B M4X10					
33	XF3466001	NEEDLE PLATE HOLDER					
34	XF3467001	SPRING PLATE					
35	XF3468001	SPRING ASSIST PLATE					
36	XC6055021	SCREW, BIND M3X3					
37	XF3470101	NEEDLE PLATE B	1000033276				
38	XF3471001	NEEDLE PLATE A					

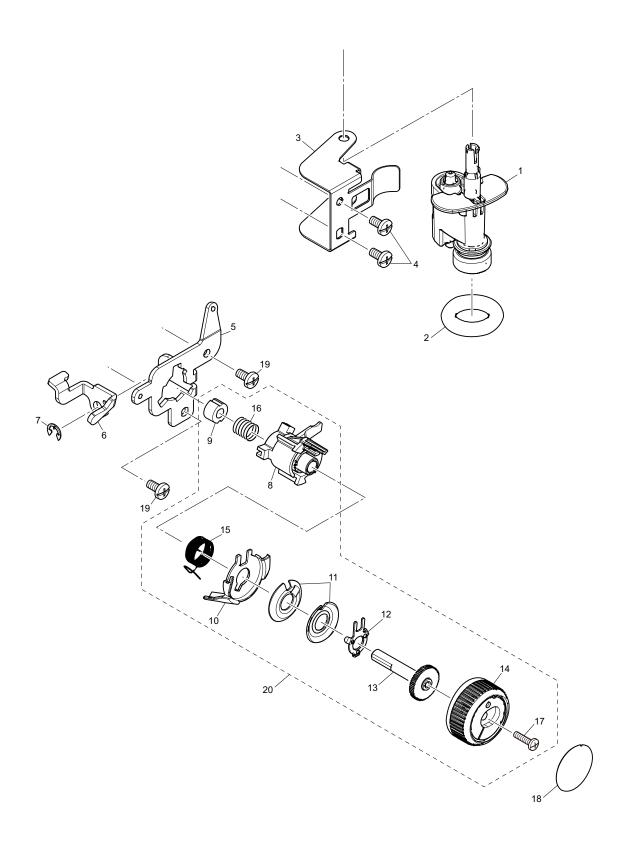
(5) FEED CONTROL / PATTERN SELECTING MECHANISM



(5) FEED CONTROL / PATTERN SELECTING MECHANISM

No.	CODE	NAME	REMARKS
		FEED CONTROL MECHANISM	•
1	XF3487001	FEED CONNECTING LEVER ASSY	
2	X57908021	TAPTITE,BIND S M4X10	
3	XF5134001	SPRING	
		PATTERN SELECTING MECHANISM	
4	XF3492001	PATTERN SELECTING UNIT ASSY	
5	X57908021	TAPTITE,BIND S M4X10	
6	XF3514101	FEED REGULATOR PLATE A ASSY	1000033222
7	XF3518101	FEED REGULATOR PLATE B	1000033229
8	XF3519001	FEED ADJUSTING SCREW	
9	X56960021	NUT 4	
10	048050346	RETAINING RING E5	
11	026040236	WASHER PLAIN M 4	
12	048030346	RETAINING RING E3	
13	XE9262201	SPRING EXTENSION C	
14	XF3521001	ZIGZAG CONNECTING ROD	
15	048040346	RETAINING RING E4	
16	X50559020	ZIGZAG ADJUSTING NUT	
17	062301006	SCREW PAN M3X10	
18	XF3522001	SPRING	
19	XF3523001	REVERSE SEWING BUTTON T1	
20	102707023	WASHER	1000034143

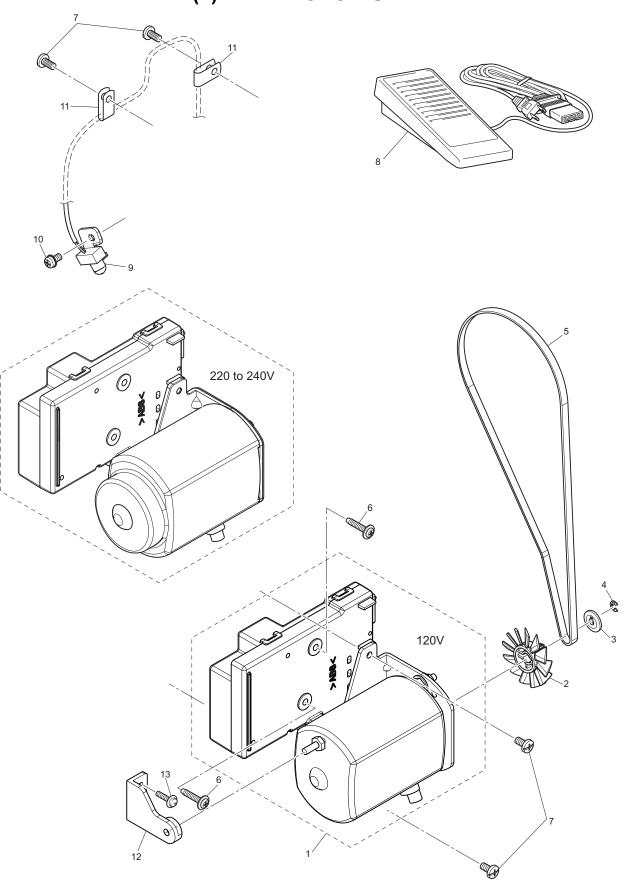
(6) BOBBIN WINDING / NEEDLE THREADING MECHANISM



(6) BOBBIN WINDING / NEEDLE THREADING MECHANISM

No.	. CODE NAME		REMARKS
		BOBBIN WINDING MECHANISM	
1	XF3524001	BOBBIN WINDER ASSY	
2	120448021	BOBBIN WINDER RUBBER BAND	
3	XF3527001	BOBBIN WINDER SPRING PLATE	
4	X57908021	TAPTITE,BIND S M4X10	
		NEEDLE THREADING MECHANISM	
5	XF3530001	TENSION CONTROL HOLDER ASSY	
6	XF3533001	UPPER TENSION CONTROL RELEASER	
7	048040346	RETAINING RING E4	
8	XF6808001	THREAD TENSION STAND ASSY	1000036649
9	XF3537101	TENSION CONTROL NUT	1000036649
10	XF3538101	THREAD TENSION DISC PRESSER	1000033234
11	X55629051	TENSION DISC	
12	X55631051	TENSION DISC PLATE	
13	XF3539001	TENSION CONTROL STUD	
14	XF3540001	TENSION CONTROL KNOB	
15	X55821051	THREAD TAKE-UP SPRING	
16	X55630051	TENSION SPRING	
17	085311016	TAPTITE BIND B M3X10	
18	XF3541001	THREAD TENSION LABEL	
19	X57908021	TAPTITE,BIND S M4X10	
20	XF3528001	THREAD TENSION DIAL ASSEMBLY	1000038174

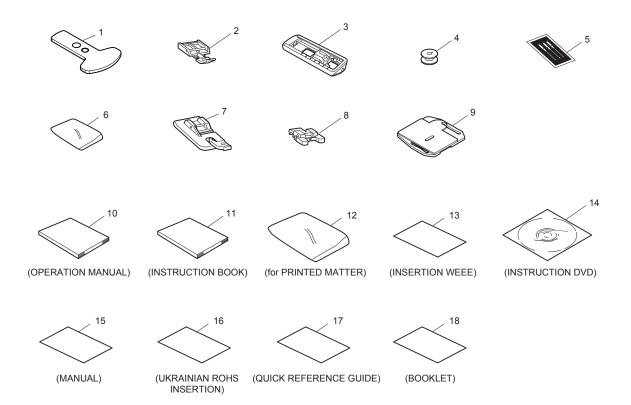
(7) MAIN MOTOR UNIT

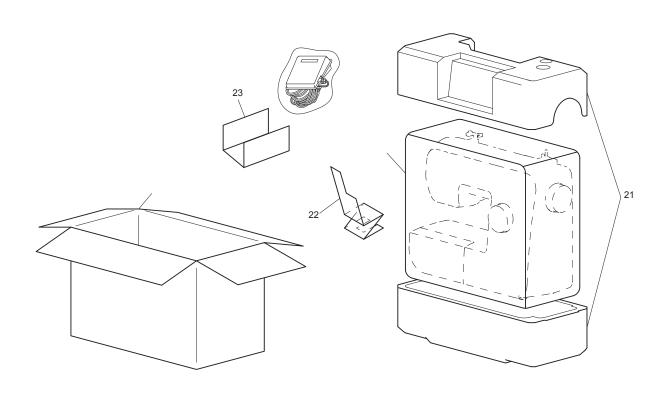


(7) MAIN MOTOR UNIT

No.	CODE	NAME	REMARKS
1	XF4142001	MOTOR 3P SUPPLY ASSY J 230 (230V)	
	XF4988001	MOTOR 3P SUPPLY ASSY J 240 (240V)	
	XF5987001	MOTOR 3P SUPPLY ASSY J 120 (120V)	1000036590
	XF6284001	MOTOR 3P SUPPLY ASSY J 220 (220V)	1000035449
	XF6449001	MOTOR 3P SUPPLY ASSY J 220/60	1000035757
		(220V/60Hz)	
2	XF3555001	MOTOR T-PULLEY 15	
3	XE9183001	FRANGE	
4	048030346	RETAINING RING E3	
5	XF3556001	TIMING BELT 50S2M520	
6	XA3337022	TAPTITE,CUP P M4X20	
7	X57908021	TAPTITE,BIND S M4X10	
8	XC7359021	FOOT CONTROLLER:KD-1902 (CAN)	1000036590
	XC7456421	FOOT CONTROLLER:KD-2902UK	
		(UK&IRE)	
	XE0629001	FOOT CONTROLLER:KD-2902AUS	
		(AUS&NZL)	
	XF4009001	FOOT CONTROLLER:KD-2902 ISR	1000035627
		(ISR)	
	XD0852121	FOOT CONTROLLER:KD-2902KOREA	1000035757
		(KOR)	
	XC7438421	FOOT CONTROLLER:KD-2902 (OTHER)	
9	XF4141001	LED LAMP SUPPLY ASSY:J	
10	XC7566051	SCREW, PAN(S/P WASHER)M4X8	
11	XF3794001	CORD CLAMP:WL-3/16	
12	XF5804001	MOTOR SUPPORTER	1000036590
13	XC7567051	SCREW, PAN(S/P WASHER)M4X12	1000036590
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(8) ACCESSORY PARTS / USER MANUAL / PACKAGE

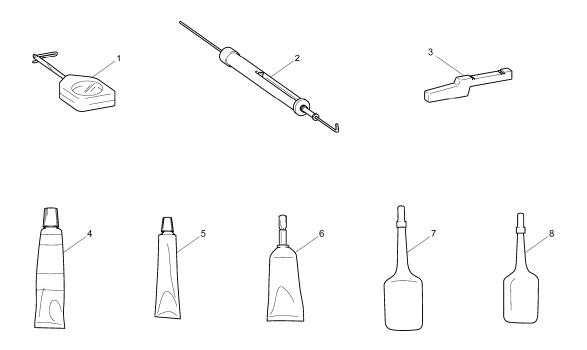




(8) ACCESSORY PARTS / USER MANUAL / PACKAGE

No.	CODE	NAME	REMARKS	No.	CODE	NAME	REMARKS
		ACCESSORY PARTS			XF3931001	INSTRUCTION BOOK UKR (Ukrainian)	
1	XF3557001	NEEDLE PLATE FIXING METAL			XF3932001	INSTRUCTION BOOK KAZ (Kazakh)	
2	XE9369001	ZIPPER FOOT			XF3939001	INSTRUCTION BOOK TUR (Turkish)	1000032825
3	X59369321	BUTTON HOLE FOOT ASSY			XF3940001	INSTRUCTION BOOK ARA (Arabic)	1000032826
4	X52800120	вовым			XF3941001	INSTRUCTION BOOK FAS (Persian)	1000032826
5	XE5328001	NEEDLE SET(3PCS)			XF6495001	INSTRUCTION BOOK ASSY RUS (ISR)	1000035627
6	XD0789021	BAG,120X135C			XF3937001	INSTRUCTION BOOK SC (Chinese)	1000035448
7	XA9898001	PICOT FOOT (IND)			XF3942001	INSTRUCTION BOOK KOR (Korean)	1000035757
8	XE2137001	BUTTON SEWING FOOT (IND)	1000034935	12	130800021	BAG 230X310H	
9	XC6063021	FEED DOG COVER (IND)	1000034935	13	XF0300101	INSERTION WEEE	1000034545
	_	USER MANUAL		14	XF3821101	INSTRUCTION DVD PAL (J14, LS14, LX1400)	1000033838
10	XF3656001	BASIC OPERATION MANUAL 1 ENG (English)			XF4934001	INSTRUCTION/RECIPE DVD PAL	
	XF4097001	BASIC OPERATION MANUAL 2 ENG (English)				(JS1410, JS1400)	
	XF3659001	BASIC OPERATION MANUAL 1 GER (German)			XF5981001	INSTRUCTION DVD NTSC (JX1410)	1000036590
	XF4100001	BASIC OPERATION MANUAL 2 GER (German)		15	XF1673001	MANUAL (IND)	
	XF3658001	BASIC OPERATION MANUAL 1 FRE (French)		16	XE9897001	UKRAINIAN ROHS INSERTION (RUS)	
	XF4099001	BASIC OPERATION MANUAL 2 FRE (French)		17	XF4108001	QUICK REFERENCE GUIDE (J14,	
	XF3660001	BASIC OPERATION MANUAL 1 DUT (Dutch)				LX-1400, JS1410, JS1400, AS1430S)	
	XF4101001	BASIC OPERATION MANUAL 2 DUT (Dutch)			XF4109001	QUICK REFERENCE GUIDE EN (JX1410)	1000036590
	XF3661001	BASIC OPERATION MANUAL 1 ITA (Italian)			XF6894001	QUICK REFERENCE GUIDE FRE/POR	1000036590
	XF4102001	BASIC OPERATION MANUAL 2 ITA (Italian)				(JX1410)	
	XF3662001	BASIC OPERATION MANUAL 1 RUM (Romanian)		18	XF5032001	BOOKLET (CHN)	1000035448
	XF4103001	BASIC OPERATION MANUAL 2 RUM (Romanian)				PACKAGE	
	XF3663001	BASIC OPERATION MANUAL 1 CZE (Czech)		19	XF4210001	COLOR CARTON MODEL:J14 (EEU)	
	XF4104001	BASIC OPERATION MANUAL 2 CZE (Czech)			XF4208001	COLOR CARTON MODEL:LS14 (LS14)	
	XF3664001	BASIC OPERATION MANUAL 1 HUN (Hungarian)			XF3558001	COLOR CARTON MODEL:J14	
	XF4105001	BASIC OPERATION MANUAL 2 HUN (Hungarian)				(J14: OTHER)	
	XF3665001	BASIC OPERATION MANUAL 1 POL (Polish)			XF4801001	COLOR CARTON MODEL:LX-1400 (LX-1400)	
	XF4106001	BASIC OPERATION MANUAL 2 POL (Polish)			XF4941001	COLOR CARTON MODEL:JS1410 (JS1410)	
	XF4954001	BASIC OPERATION MANUAL 1 NOR (Norwegian)	1000032552		XF4935001	COLOR CARTON MODEL:JS1400 (JS1400)	
	XF4955001	BASIC OPERATION MANUAL 2 NOR (Norwegian)	1000032552		XF5923001	COLOR CARTON MODEL:AS1430S (AS1430S)	1000034436
	XF4956001	BASIC OPERATION MANUAL 1 SWE (Swedish)	1000032552		XF6895001	COLOR CARTON MODEL:JX1410 (JX1410)	1000036590
	XF4957001	BASIC OPERATION MANUAL 2 SWE (Swedish)	1000032552		XF6283001	COLOR CARTON MODEL:JS1400 CHN	1000035448
	XF4958001	BASIC OPERATION MANUAL 1 DEN (Danish)	1000032552			(JS1400: CHN)	
	XF4959001	BASIC OPERATION MANUAL 2 DEN (Danish)	1000032552		XF6446001	COLOR CARTON MODEL:JS1400	1000035757
	XF4960001	BASIC OPERATION MANUAL 1 FIN (Finnish)	1000032552			(JS1400: KOR)	
	XF4961001	BASIC OPERATION MANUAL 2 FIN (Finnish)	1000032552		XF6288001	COLOR CARTON MODEL:AS1450	1000035449
	XF3657001	BASIC OPERATION MANUAL 1 SPA (Spanish)	1000034316			(AS1450)	
	XF4098001	BASIC OPERATION MANUAL 2 SPA (Spanish)	1000034316	20	XE9881001	BAG 630X630H	
11	XF5980001	INSTRUCTION BOOK ENG/SPA	1000036590	21	XF3560001	POLYSTYRENE FOAM ASSY X53	
		(English/Spanish)		22	XF4712001	PRESSER PAD	
	XF3924001	INSTRUCTION BOOK ENG (English)		23	XF5448001	CONTROLLER PAD	
	XF6555001	INSTRUCTION BOOK FRE (French)	1000036590		XF1674001	PICOT FOOT STICKER (IND)	1000034935
	XF3930001	INSTRUCTION BOOK RUS (Russian)			XF6032001	ACC STICKER (IND)	1000034935

SPARE PARTS



SPARE PARTS

No.	CODE	NAME	REMARKS
		GAUGE	
1	XC2276001	TENSION GAUGE 100	
2		PUSH PULL GAUGE	
3		FEED GAUGE	
		GREASE, OIL	
4	XC8385001	MOLYKOTE EM30L	
5	XC8387001	EPNOC AP (N) 0	
6	XC8386001	MOLYKOTE M DISPERSION	
7	XC8388001	FBK OIL RO 100	
8	XZ0206051	OILER	

