<NC 코드 요약본>

%
O1

N2 (T01-D4. CORNER:R0. /? A D(END MILL))
(STOCK ALLOWANCE=0.2)
(2010.9.26.)

G90G80G40G49
G91G28Z0.
M06T1
T2
S2000M03
G54G90G0
G00X13.719Y51.545M08
G43Z22.H01
Z5.
G01Z-2.F50
X25.48F200
Y52.535
X15.349Y53.421
G02X11.8Y56.116R4.18
X7.986Y52.073R4.18
G01X1.957Y51.545
X13.719
Y49.565
X27.46
Y54.349
X15.522Y55.394
G02X13.547Y57.203R2.2
G01X12.443Y63.466
X9.822Y63.769
Y56.237
G02X7.814Y54.045R2.2
G01X-0.14Y53.349
Y49.565
X13.719
G00Z22.
X-79.977Y41.618
Z5.

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G01Z-2.F50
G03X-97.239Y52.143R11.84F200
G02X-80.341Y40.914R12.18
X-81.293Y36.193R12.18
G01X-83.118Y36.96
G02X-102.721Y40.914R10.2
X-82.321R-10.2
X-83.118Y36.96R10.2
G01X-81.293Y36.193
G03X-79.977Y41.618R11.84
G01X-77.997
G03X-105.637R13.82
X-77.997R13.82
G01X-76.017
G03X-107.617R15.8
X-76.017R15.8
G00Z22.
X-65.086Y41.844
Z5.
G01Z-2.F50
Y26.826F200
X-65.05
Y56.862
X-65.086
Y41.844
X-66.868
Y25.044
X-63.268
Y58.644
X-66.868
Y41.844
G00Z22.
X-95.471Y7.52
Z5.
G01Z-2.F50
Y7.451F200
G02X-95.389Y7.52R5.962
G01X-95.471
X-97.253
Y-17.338
X-65.613
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Y-15.011
G02X-68.583Y-16.249R4.18
G01X-91.583
G02X-95.763Y-12.069R4.18
G01Y2.931
G02X-91.583Y7.111R4.18
G01X-68.583
G02X-65.613Y5.872R4.18
G01X-67.02Y4.479
G02X-66.383Y2.931R2.2
G01Y-12.069
G02X-68.583Y-14.269R2.2
G01X-91.583
G02X-93.783Y-12.069R2.2
G01Y2.931
G02X-91.583Y5.131R2.2
G01X-68.583
G02X-67.02Y4.479R2.2
G01X-65.613Y5.872
Y9.302
X-97.253
Y7.52
X-99.233
Y-19.318
X-63.633
Y11.282
X-99.233
Y7.52
G00Z22.
X-43.381Y53.382
Z5.
G01Z-2.F50
X-44.435F200
G02X-43.516Y52.028R4.18
X-42.327Y53.382R4.18
G01X-43.381
Y55.362
X-49.076
X-49.117Y52.458
X-47.559Y52.595
G02X-45.176Y50.211R2.2
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G01X-48.528Y11.898
X-45.521Y10.496
X-42.047Y50.202
G02X-37.689Y50.393R2.2
G01X-30.72Y10.869
X-29.411Y11.48
X-36.411Y51.18
G02X-34.244Y53.762R2.2
G01X-27.444
Y55.362
X-43.381
G00Z22.
X-8.473Y17.295
Z5.
G01Z-2.F50
Y56.994F200
X-9.073
Y31.194
G02X-11.465Y29.002R2.2
G01X-15.449Y29.351
G02X-17.449Y31.351R2.2
G01X-19.723Y57.34
X-19.963Y57.353
Y-17.128
X-19.363
Y24.672
G02X-16.781Y26.838R2.2
G01X-10.872Y25.796
G02X-9.054Y23.63R2.2
G01Y-22.354
X-8.473Y-22.405
Y17.295
G00Z22.
X22.051Y32.708
Z5.
G01Z-2.F50
G03X4.451R8.8F200
X13.251Y23.908R8.8
G01Y24.039
G02X5.051Y32.239R8.2
X21.451R-8.2
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X13.251Y24.039R8.2
G01Y23.908
G03X22.051Y32.708R8.8
G00Z22.
X16.872Y-4.02
Z5.
G01Z-2.F50
G02X16.101Y-5.7R4.18F200
G01X17.923Y-5.54
G02X16.872Y-4.02R4.18
G01X14.935Y-3.612
G02X12.973Y-5.351R2.2
G01X5.203Y-6.031
X5.43Y-8.621
X25.951Y-6.826
X25.725Y-4.235
X20.943Y-4.654
G02X18.56Y-2.654R2.2
G01X17.39Y10.72
X14.982Y10.121
Y-3.159
G02X14.935Y-3.612R2.2
G00Z22.
M09

N3 (T02-D4. CORNER:R0. /? A D(END MILL))
(STOCK ALLOWANCE=0.)

G91G28Z0.
M06T2
T3
S2000M03
G54G90G0
X11.095Y63.622M08
G43Z22.H02
Z5.
G01Z-2.F50
G41D2X11.347Y65.807F200
X7.622Y66.237
Y56.237
X-2.34Y55.365

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Y47.365
X29.66
Y56.365
X15.713Y57.585
X14.324Y65.464
X11.347Y65.807
G40X11.095Y63.622
G00Z22.
X-76.017Y41.618
Z5.
G01Z-2.F50
G41D2X-73.817F200
G03X-109.817R18.
X-73.817R18.
G40G01X-76.017
G00Z22.
X-82.321Y40.914
Z5.
G01Z-2.F50
G41D2X-84.521F200
G02X-100.521R8.
X-84.521R-8.
G40G01X-82.321
G00Z22.
X-66.868Y41.844
Z5.
G01Z-2.F50
G41D2X-69.068F200
Y22.844
X-61.068
Y60.844
X-69.068
Y41.844
G40X-66.868
G00Z22.
X-99.233Y-4.018
Z5.
G01Z-2.F50
G41D2X-101.433F200
Y-21.518
X-61.433
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Y13.482
X-101.433
Y-4.018
G40X-99.233
G00Z22.
X-91.583Y5.131
Z5.
G01Z-2.F50
G41D2Y2.931F200
X-68.583
Y-12.069
X-91.583
Y2.931
G40X-93.783
G00Z22.
X-49.097Y53.898
Z5.
G01Z-2.F50
G41D2X-51.296Y53.929F200
X-51.352Y50.054
X-47.367Y50.403
X-50.854Y10.555
X-43.603Y7.174
X-39.856Y50.011
X-32.389Y7.664
X-26.951Y10.2
X-34.244Y51.562
X-25.244
Y57.562
X-51.244
X-51.296Y53.929
G40X-49.097Y53.898
G00Z22.
X-19.963Y20.118
Z5.
G01Z-2.F50
G41D2X-22.163F200
Y-19.328
X-17.163
Y24.672
X-11.254Y23.63
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Y-24.37
X-6.273Y-24.806
Y59.194
X-11.273
Y31.194
X-15.258Y31.543
X-17.698Y59.436
X-22.163Y59.672
Y20.118
G40X-19.963
G00Z22.
X22.051Y32.708
Z5.
G01Z-2.F50
G41D2X24.251F200
G03X2.251R11.
X24.251R11.
G40G01X22.051
G00Z22.
X21.451Y32.239
Z5.
G01Z-2.F50
G41D2X19.251F200
G02X7.251R6.
X19.251R-6.
G40G01X21.451
G00Z22.
X14.982Y3.559
Z5.
G01Z-2.F50
G41D2X12.782F200
Y-3.159
X2.82Y-4.031
X3.43Y-11.004
X28.335Y-8.825
X27.725Y-1.852
X20.751Y-2.462
X19.357Y13.477
X12.782Y11.841
Y3.559
G40X14.982
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G00Z22.
M09

N4 (T03-D2. CORNER:R1. / 1/43/40 A D(BALLMILL))
(STOCK ALLOWANCE=0.)

G91G28Z0.
M06T3
S2000M03
G54G90G0
X12.504Y63.531M08
G43Z22.H03
Z5.
G01Z-2.F50
X11.928Y62.92F200
G03X13.598Y63.822R1.
G01X13.469Y64.556
X12.728Y64.641
G03X11.928Y62.92R1.
G00Z22.
X27.551Y54.433
Z5.
G01Z-2.F50
X26.923Y53.857F200
G03X28.66Y54.533R1.
G01Y55.449
X27.747Y55.529
G03X26.923Y53.857R1.
G00Z22.
X27.56Y49.465
Z5.
G01Z-2.F50
X26.953Y50.073F200
G03X27.66Y48.365R1.
G01X28.66
Y49.365
G03X26.953Y50.073R1.
G00Z22.
X-0.24Y49.465
Z5.
G01Z-2.F50
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X0.367Y50.072F200
G03X-1.34Y49.365R1.
G01Y48.365
X-0.34
G03X0.367Y50.072R1.
G00Z22.
X-0.231Y53.433
Z5.
G01Z-2.F50
X0.398Y52.857F200
G03X-0.427Y54.529R1.
G01X-1.34Y54.449
Y53.533
G03X0.398Y52.857R1.
G00Z22.
X9.711Y63.894
Z5.
G01Z-2.F50
X10.287Y63.246F200
G03X9.737Y64.986R1.
G01X8.622Y65.115
Y63.993
G03X10.287Y63.246R1.
G00Z22.
X-66.968Y58.744
Z5.
G01Z-2.F50
X-66.361Y58.137F200
G03X-67.068Y59.844R1.
G01X-68.068
Y58.844
G03X-66.361Y58.137R1.
G00Z22.
X-63.168Y58.744
Z5.
G01Z-2.F50
X-63.775Y58.137F200
G03X-62.068Y58.844R1.
G01Y59.844
X-63.068
G03X-63.775Y58.137R1.
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G00Z22.
X-63.168Y24.944
Z5.
G01Z-2.F50
X-63.775Y25.551F200
G03X-63.068Y23.844R1.
G01X-62.068
Y24.844
G03X-63.775Y25.551R1.
G00Z22.
X-66.968Y24.944
Z5.
G01Z-2.F50
X-66.361Y25.551F200
G03X-68.068Y24.844R1.
G01Y23.844
X-67.068
G03X-66.361Y25.551R1.
G00Z22.
X-99.333Y11.382
Z5.
G01Z-2.F50
X-98.726Y10.775F200
G03X-99.433Y12.482R1.
G01X-100.433
Y11.482
G03X-98.726Y10.775R1.
G00Z22.
X-63.533Y11.382
Z5.
G01Z-2.F50
X-64.14Y10.775F200
G03X-62.433Y11.482R1.
G01Y12.482
X-63.433
G03X-64.14Y10.775R1.
G00Z22.
X-63.533Y-19.418
Z5.
G01Z-2.F50
X-64.14Y-18.811F200
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G03X-63.433Y-20.518R1.
G01X-62.433
Y-19.518
G03X-64.14Y-18.811R1.
G00Z22.
X-99.333Y-19.418
Z5.
G01Z-2.F50
X-98.725Y-18.811F200
G03X-100.433Y-19.518R1.
G01Y-20.518
X-99.433
G03X-98.725Y-18.811R1.
G00Z22.
X-49.173Y55.46
Z5.
G01Z-2.F50
X-48.571Y54.849F200
G03X-49.273Y56.562R1.
G01X-50.258
X-50.273Y55.576
G03X-48.571Y54.849R1.
G00Z22.
X-27.344Y55.461
Z5.
G01Z-2.F50
X-27.951Y54.854F200
G03X-26.244Y55.562R1.
G01Y56.562
X-27.244
G03X-27.951Y54.854R1.
G00Z22.
X-27.344Y53.661
Z5.
G01Z-2.F50
X-27.951Y54.269F200
G03X-27.244Y52.562R1.
G01X-26.244
Y53.562
G03X-27.951Y54.269R1.
G00Z22.
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X-29.328Y11.437
Z5.
G01Z-2.F50
X-30.074Y11.826F200
G03X-28.764Y10.457R1.
G01X-28.069Y10.782
X-28.202Y11.537
G03X-30.074Y11.826R1.
G00Z22.
X-30.815Y10.686
Z5.
G01Z-2.F50
X-30.41Y11.465F200
G03X-31.856Y10.404R1.
G01X-31.63Y9.121
X-30.449Y9.672
G03X-30.41Y11.465R1.
G00Z22.
X-45.404Y10.293
Z5.
G01Z-2.F50
X-45.847Y11.06F200
G03X-45.769Y9.288R1.
G01X-44.475Y8.684
X-44.35Y10.107
G03X-45.847Y11.06R1.
G00Z22.
X-48.597Y11.858
Z5.
G01Z-2.F50
X-47.873Y12.276F200
G03X-49.735Y11.863R1.
G01X-49.796Y11.166
X-49.162Y10.87
G03X-47.873Y12.276R1.
G00Z22.
X-49.229Y52.338
Z5.
G01Z-2.F50
X-48.64Y52.972F200
G03X-50.32Y52.254R1.
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G01X-50.336Y51.147
X-49.233Y51.244
G03X-48.64Y52.972R1.
G00Z22.
X-20.068Y57.464
Z5.
G01Z-2.F50
X-19.475Y56.838F200
G03X-20.11Y58.562R1.
G01X-21.163Y58.618
Y57.563
G03X-19.475Y56.838R1.
G00Z22.
X-19.644Y57.422
Z5.
G01Z-2.F50
X-20.234Y56.811F200
G03X-18.543Y57.618R1.
G01X-18.619Y58.483
X-19.486Y58.529
G03X-20.234Y56.811R1.
G00Z22.
X-9.173Y57.094
Z5.
G01Z-2.F50
X-8.566Y56.487F200
G03X-9.273Y58.194R1.
G01X-10.273
Y57.194
G03X-8.566Y56.487R1.
G00Z22.
X-8.373Y57.094
Z5.
G01Z-2.F50
X-8.98Y56.487F200
G03X-7.273Y57.194R1.
G01Y58.194
X-8.273
G03X-8.98Y56.487R1.
G00Z22.
X-8.364Y-22.524
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Z5.
G01Z-2.F50
X-8.948Y-21.886F200
G03X-8.36Y-23.62R1.
G01X-7.273Y-23.715
Y-22.623
G03X-8.948Y-21.886R1.
G00Z22.
X-9.145Y-22.438
Z5.
G01Z-2.F50
X-8.517Y-21.862F200
G03X-10.254Y-22.537R1.
G01Y-23.454
X-9.341Y-23.534
G03X-8.517Y-21.862R1.
G00Z22.
X-19.263Y-17.228
Z5.
G01Z-2.F50
X-19.87Y-16.621F200
G03X-19.163Y-18.328R1.
G01X-18.163
Y-17.328
G03X-19.87Y-16.621R1.
G00Z22.
X-20.063Y-17.228
Z5.
G01Z-2.F50
X-19.456Y-16.621F200
G03X-21.163Y-17.328R1.
G01Y-18.328
X-20.163
G03X-19.456Y-16.621R1.
G00Z22.
X14.906Y10.18
Z5.
G01Z-2.F50
X15.57Y9.661F200
G03X14.54Y11.248R1.
G01X13.782Y11.059
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Y10.277
G03X15.57Y9.661R1.
G00Z22.
X17.493Y10.865
Z5.
G01Z-2.F50
X16.988Y10.157F200
G03X18.565Y11.058R1.
G01X18.463Y12.224
X17.327Y11.941
G03X16.988Y10.157R1.
G00Z22.
X25.816Y-4.127
Z5.
G01Z-2.F50
X25.264Y-4.785F200
G03X26.903Y-3.932R1.
G01X26.816Y-2.935
X25.819Y-3.023
G03X25.264Y-4.785R1.
G00Z22.
X26.06Y-6.916
Z5.
G01Z-2.F50
X25.402Y-6.365F200
G03X26.255Y-8.004R1.
G01X27.251Y-7.916
X27.164Y-6.92
G03X25.402Y-6.365R1.
G00Z22.
X5.339Y-8.729
Z5.
G01Z-2.F50
X5.891Y-8.072F200
G03X4.252Y-8.925R1.
G01X4.339Y-9.921
X5.335Y-9.834
G03X5.891Y-8.072R1.
G00Z22.
X5.095Y-5.94
Z5.

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G01Z-2.F50
X5.753Y-6.492F200
G03X4.899Y-4.853R1.
G01X3.903Y-4.94
X3.99Y-5.936
G03X5.753Y-6.492R1.
G00Z22.
M09
G91G28Z0.
M05
M02
%
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