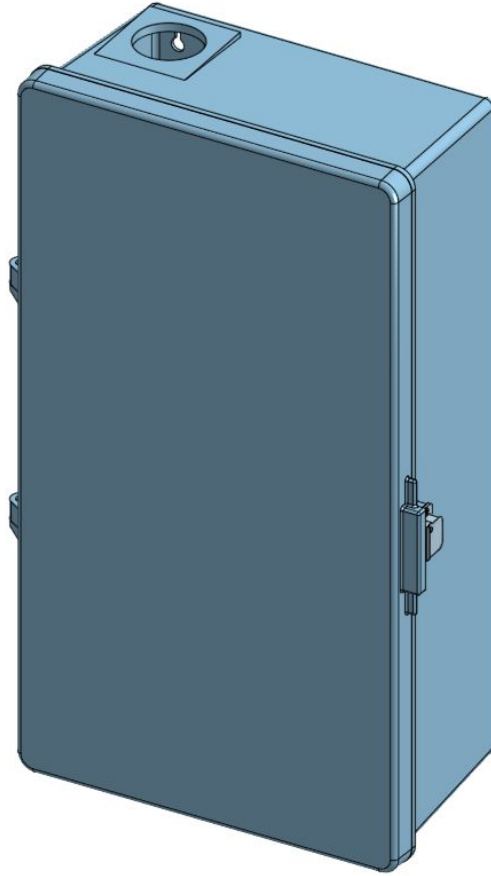
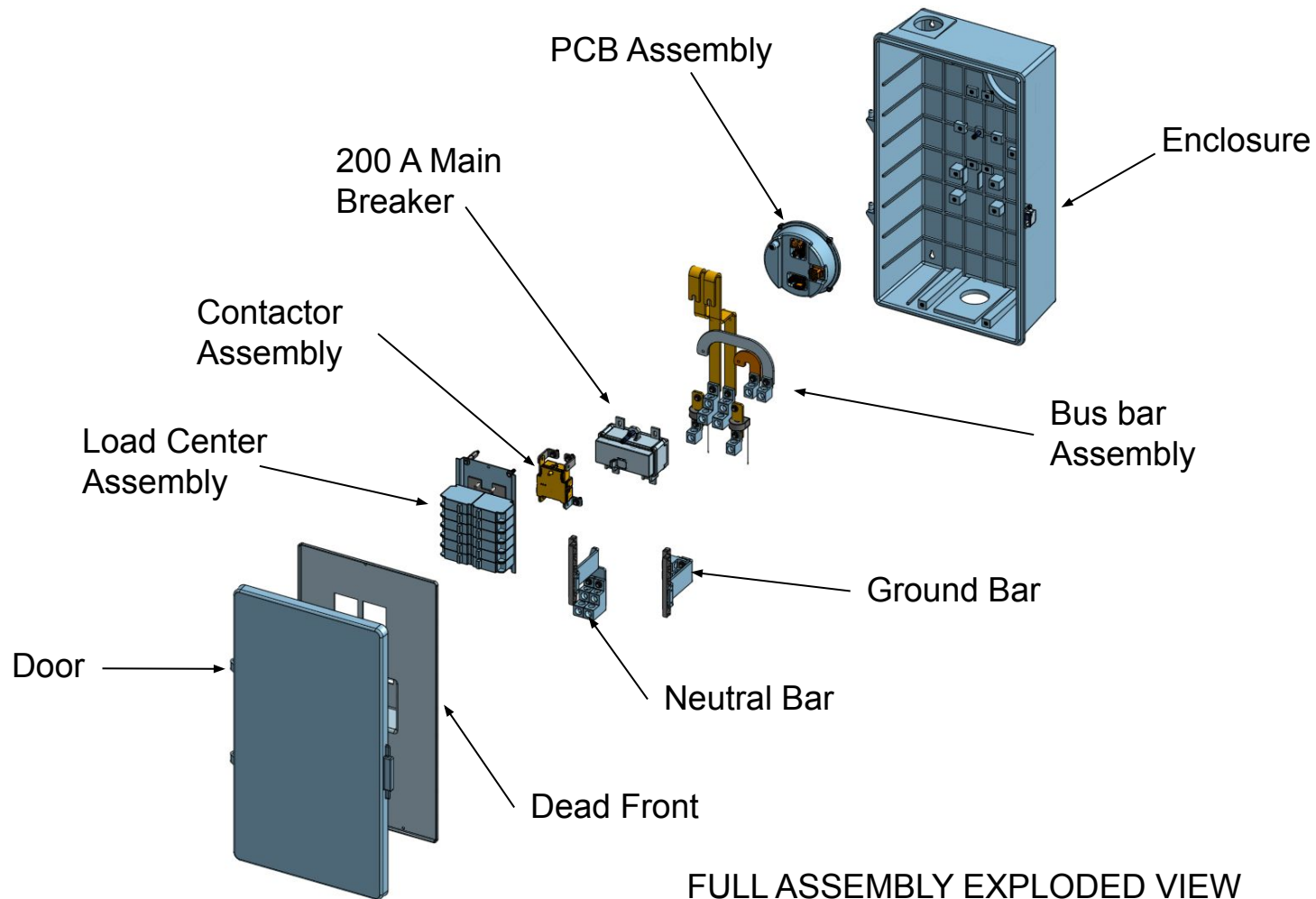


Assembly Process Flow

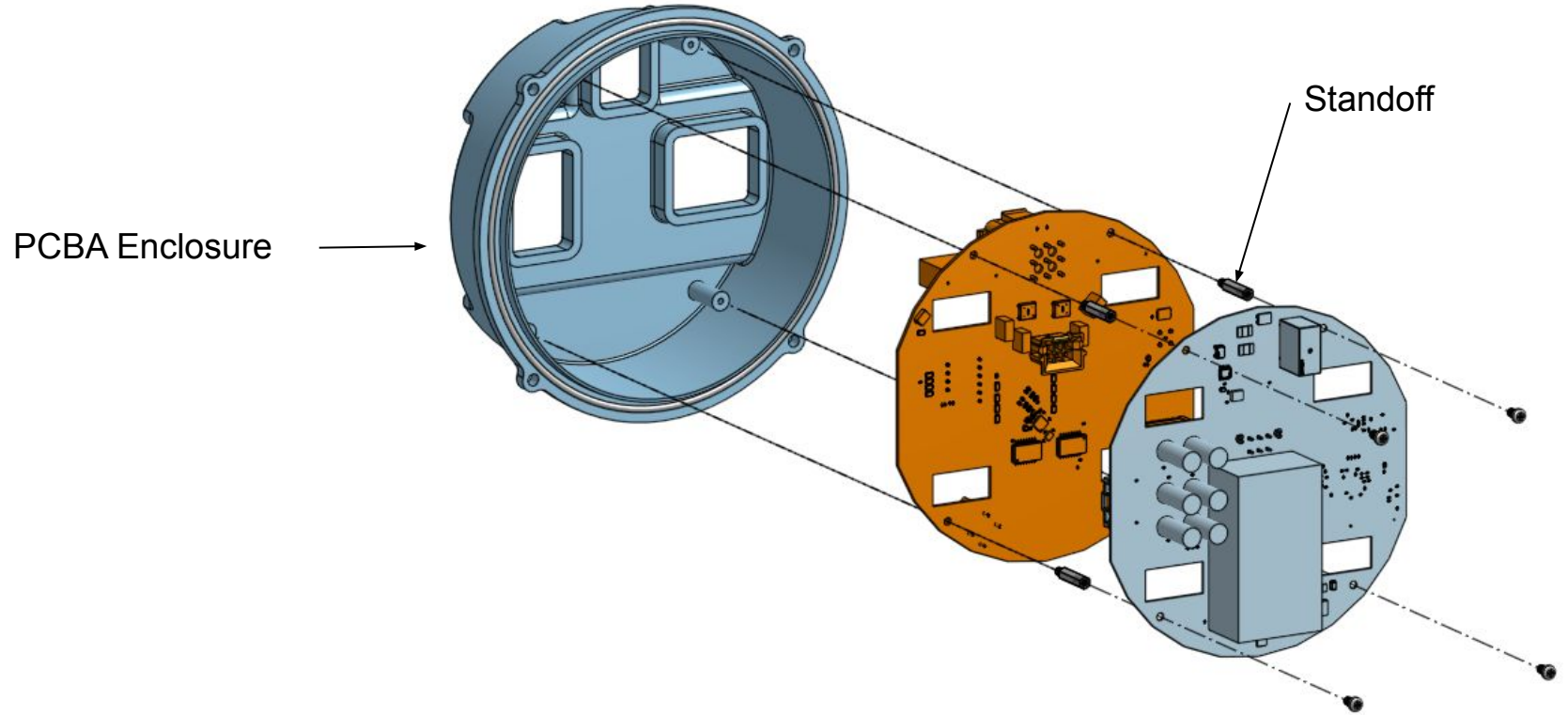
GRID INTERFACE PANEL



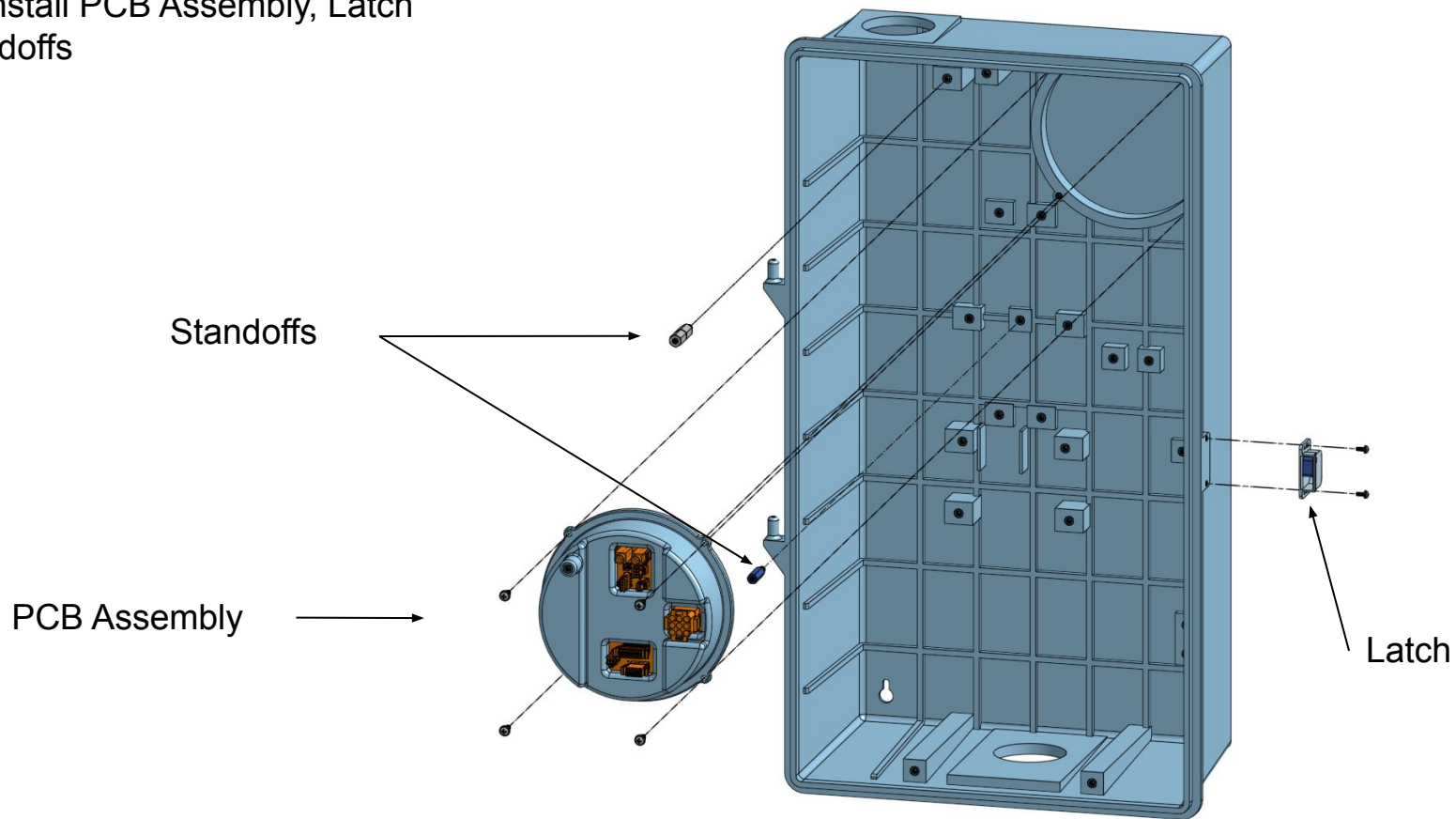
GRID INTERFACE PANEL



Step 1: Install PCBAs into the PCBA Enclosure

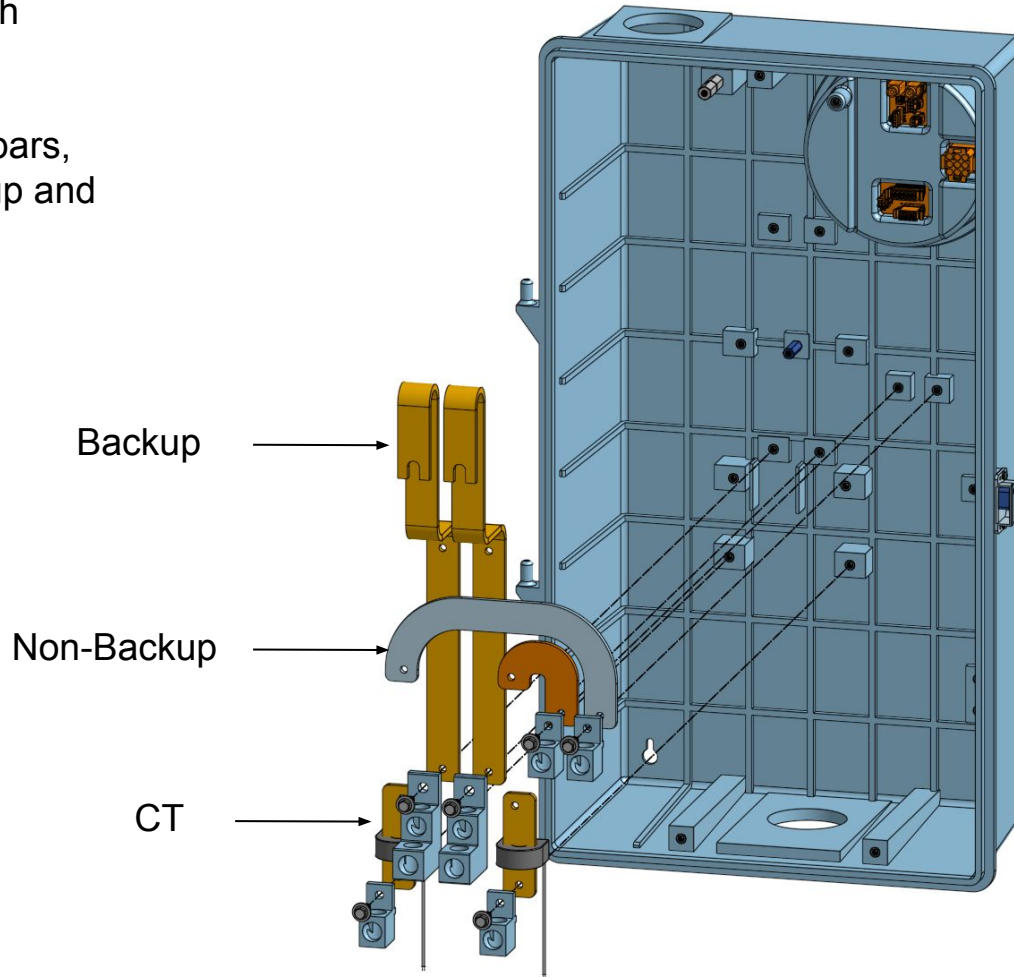


Step 2: Install PCB Assembly, Latch and Standoffs

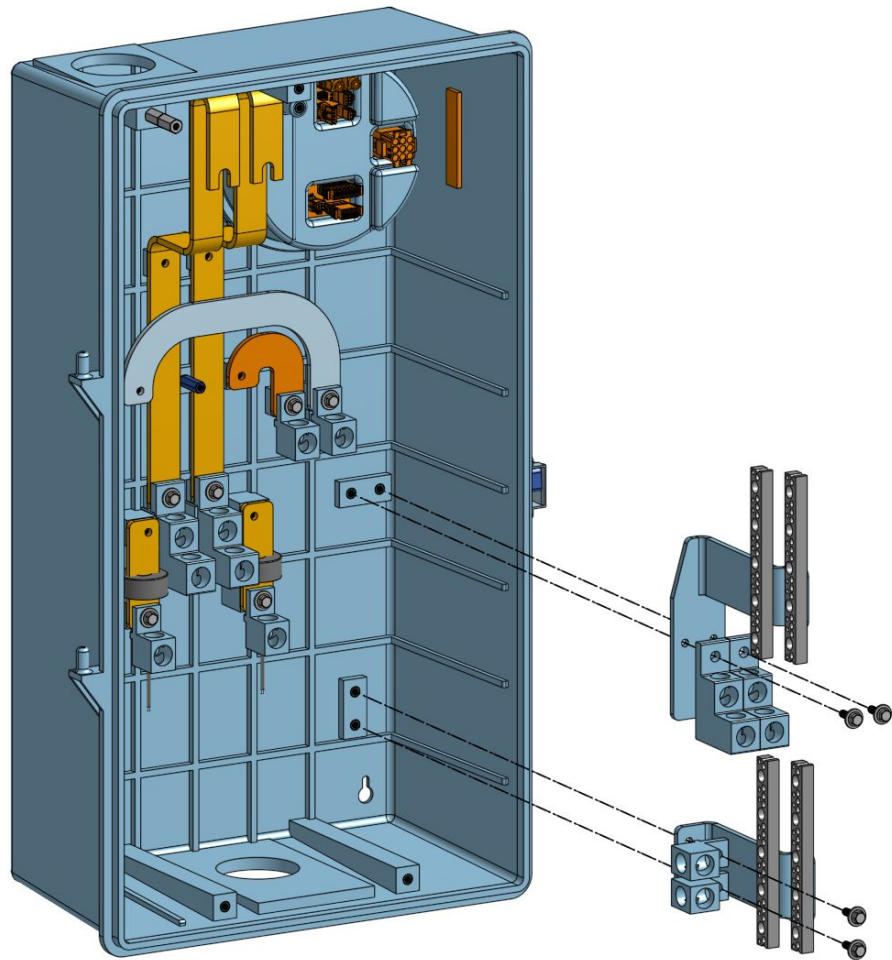


Step 3: Install Busbars with Appropriate lugs

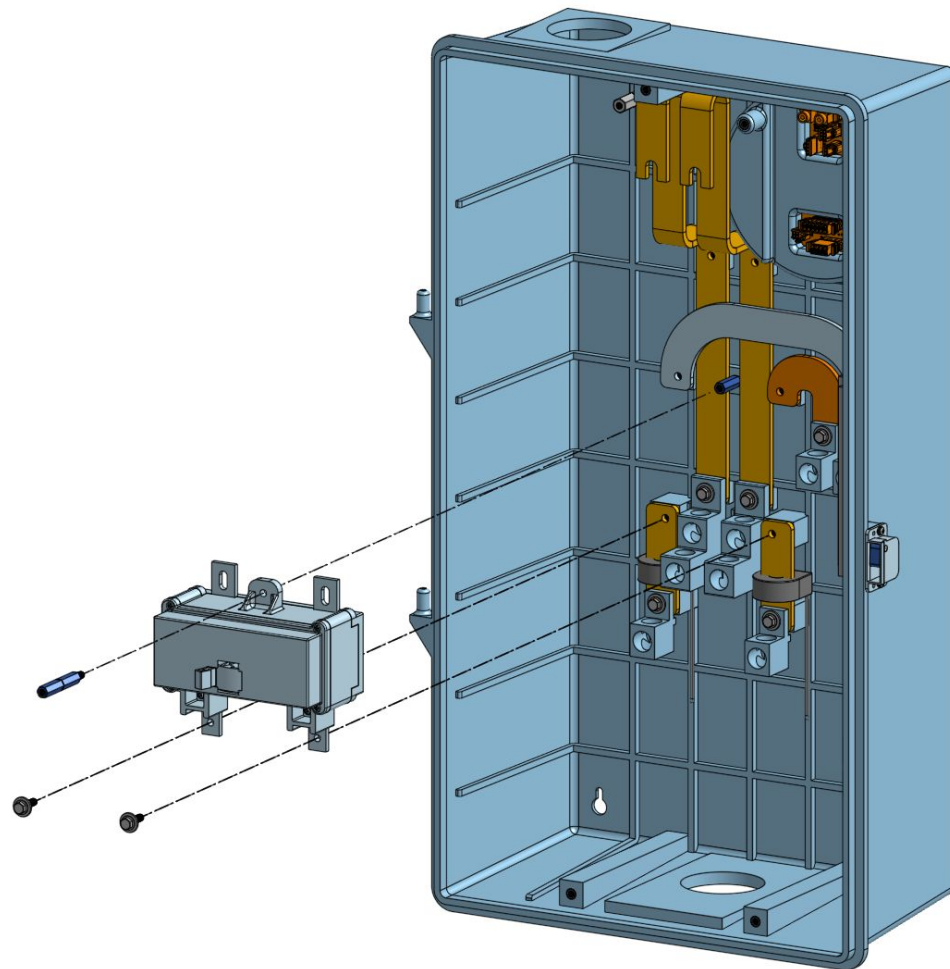
Start with the backup busbars,
followed by the non-backup and
finally the CT busbars



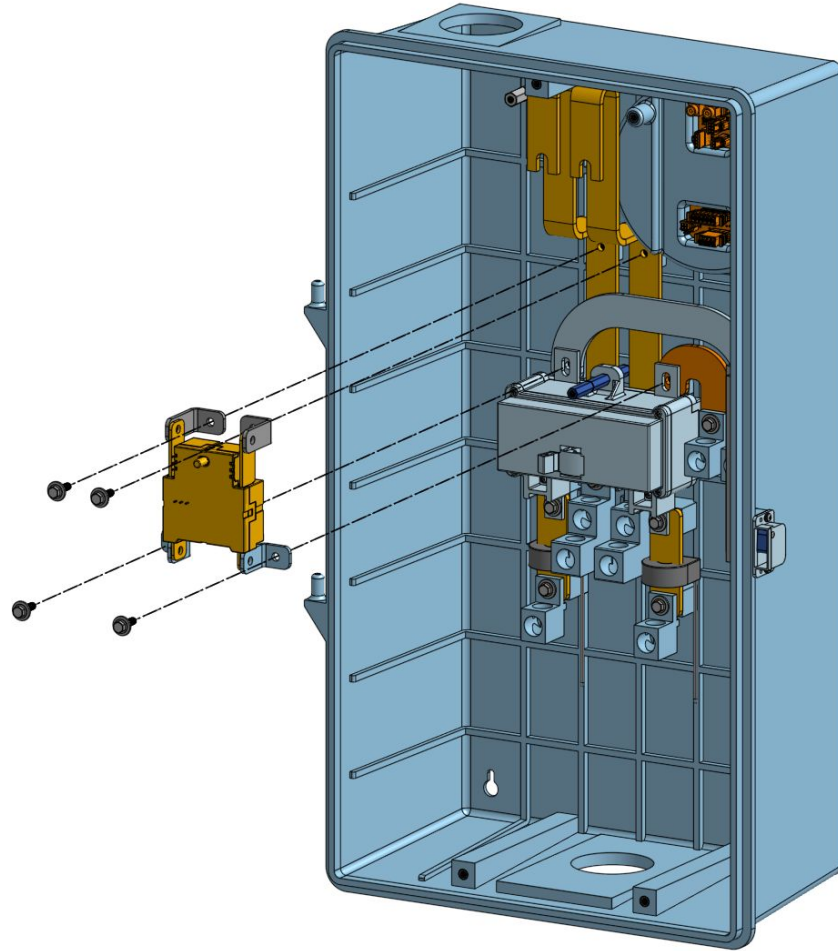
Step 4: Install Ground & Neutral bars
with appropriate Lugs



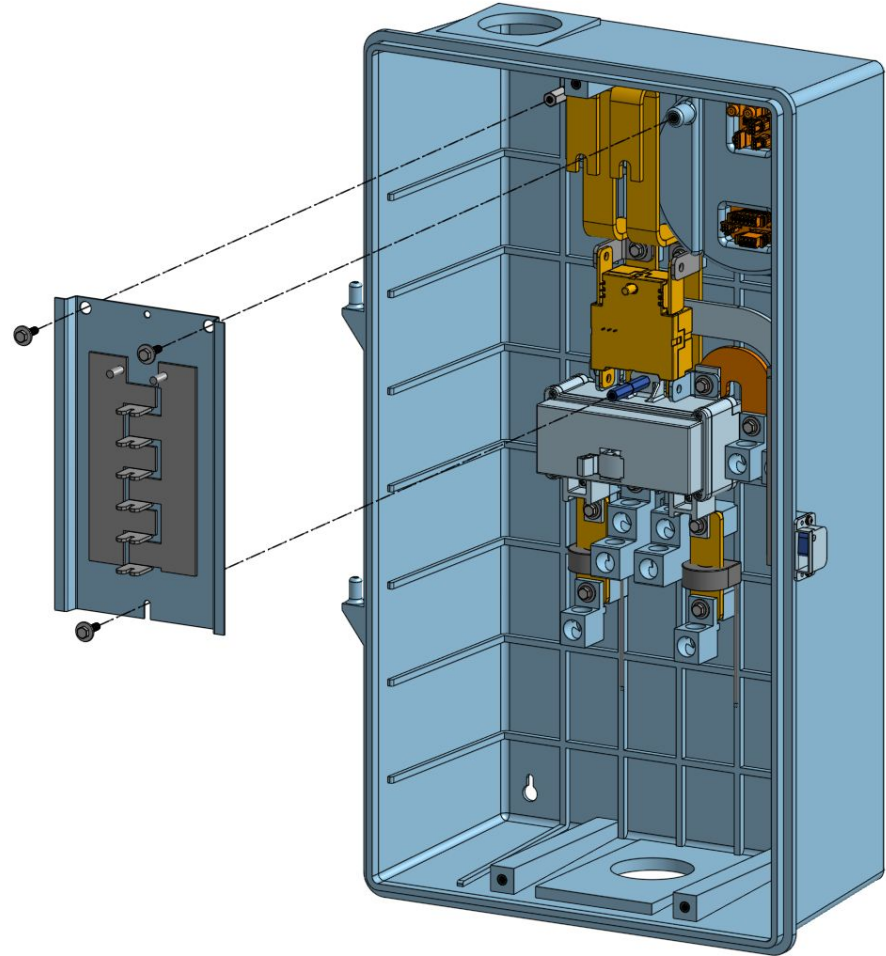
Step 5: Install 200A Main Breaker



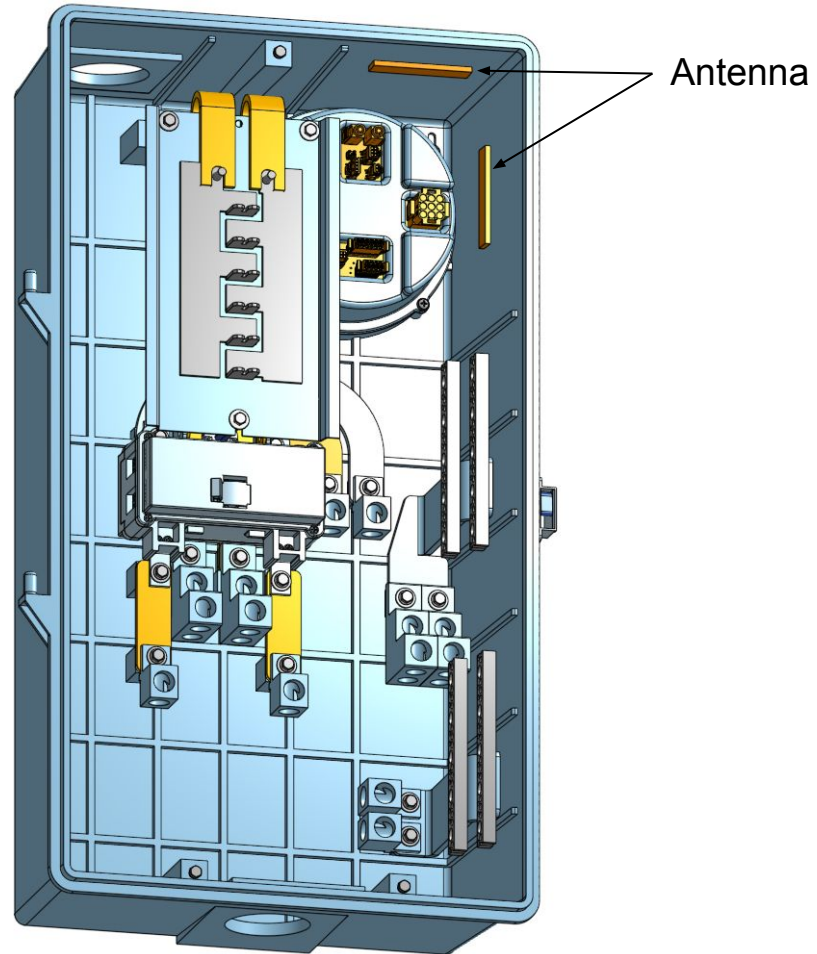
Step 6: Install Contactor with Wire Harness



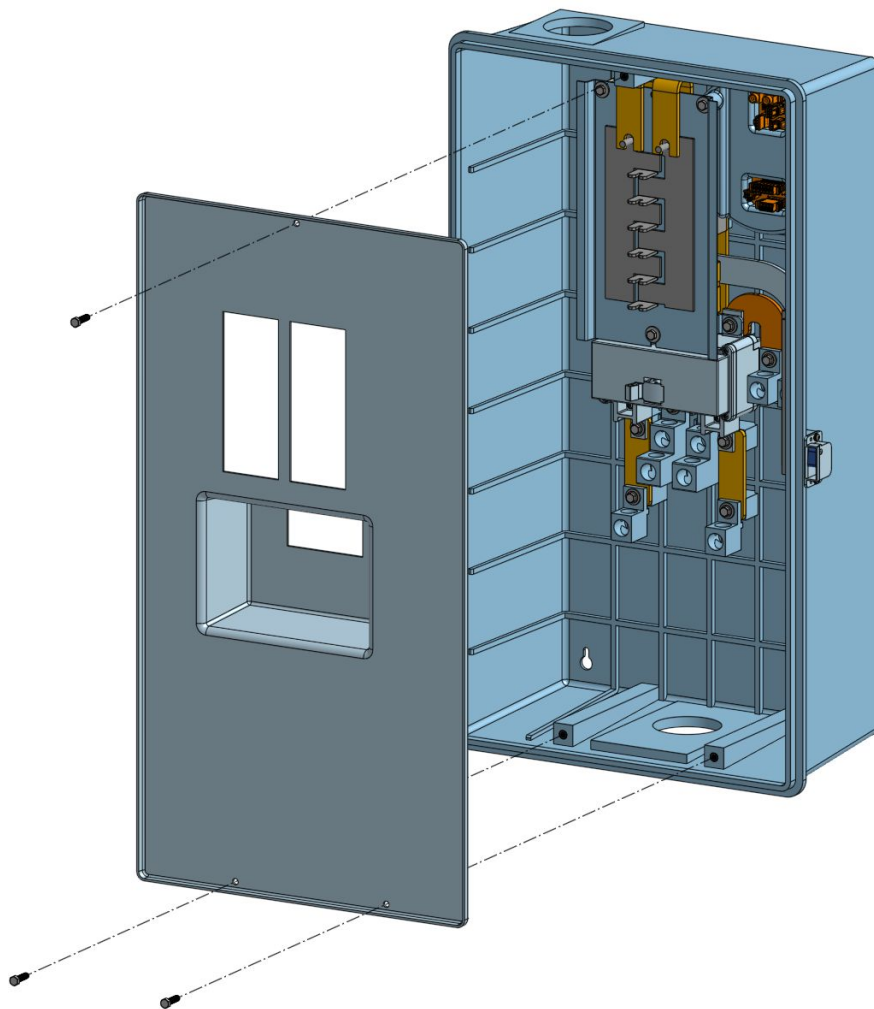
Step 7: Install Load Center



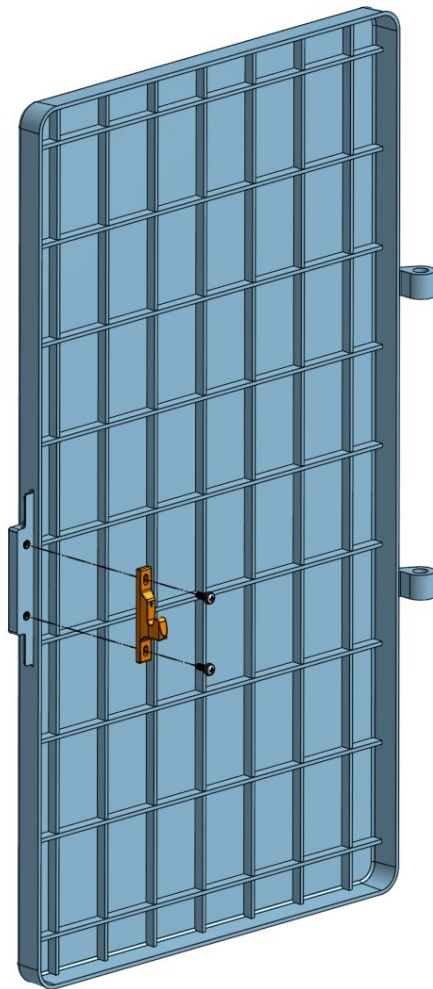
Step 8: Install Antenna With Wire Harness



Step 9: Install Dead front



Step 10: Attach Catch to Door



Step 11: Install Door

