

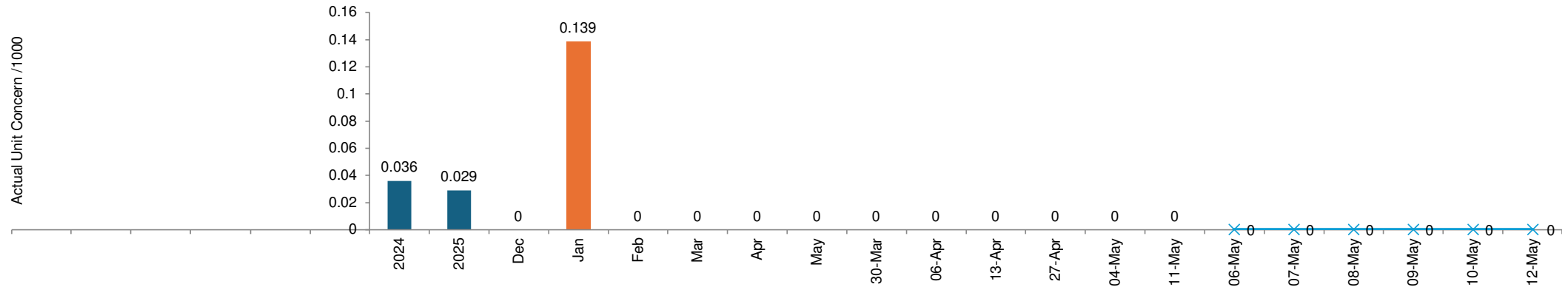


Quality  
Leadership  
System

CRAIOVA Plant  
\*V769 LIFT GATE LIFT ASSEMBLY

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By : RAZVAN CIRJU

V769 LIFTGATE LIFT ASSEMBLY  
Q CAL BUY OFF  
021P2059.CON 021P0069.TEM



	CY		Month							Week Starting					Day					
Actual Unit Concern /1000	0.036	0.029	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sample Size	82693	33649	6991	7153	8643	9113	6551	2369	2064	2091	1738	1107	2002	334	371	390	391	393	115	303
Actual Unit Concern /1000	0.036	0.029	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	100	100	100	99.99	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	3	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month							Week Starting					Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
LiftGateLiftAsmbly POPS	0	0.029	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH L R	0	0.029	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly NOISY	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT REAR	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly IMPROPER FUNCTION	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ALL	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%