



Quality
Leadership
System

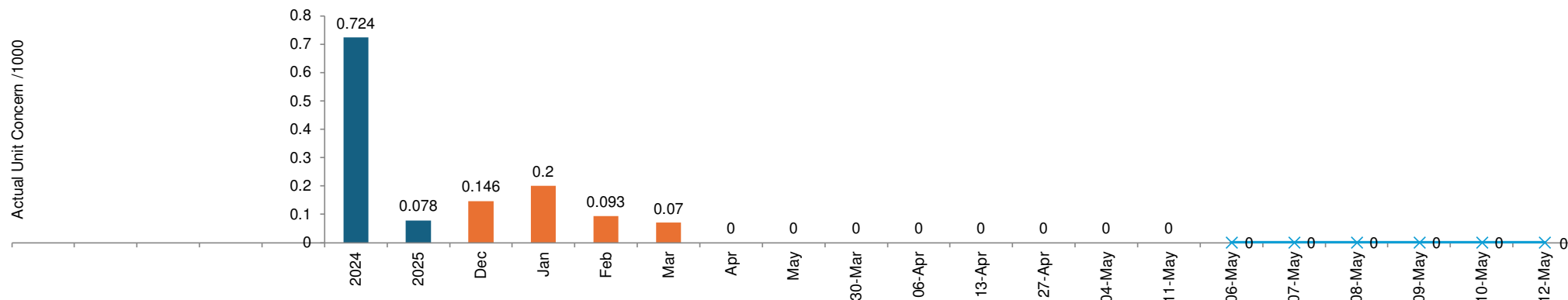
CRAIOVA Plant
*BX726 HEAD LAMP

Generated : 04:18:50 13 May 2025

Printed : 04:49:09 13 May 2025

By : RAZVAN CIRJU

BX726 HEAD LAMP
Q CAL BUY OFF
021P2043.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.724	0.078	0.146	0.2	0.093	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	0.724	0.078	0.146	0.2	0.093	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	118	3	2	2	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.93	99.99	99.99	99.98	99.99	99.99	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	120	4	2	2	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

		Actual Unit Concern./1000																				
		CY		Month						Week Starting						Day						12 May
										30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May		
HeadLamp IMPROPER FUNCTION	RIGHT	0.694	0.059	0.073	0.1	0.093	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		0.579	0.019	0.073	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
HeadLamp DEFECTIVE	LEFT	0.006	0.019	0	0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		0	0.019	0	0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
HeadLamp DEAD	RIGHT	0.024	0	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		0.018	0	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

Pareto Population Percent 0%