



Quality
Leadership
System

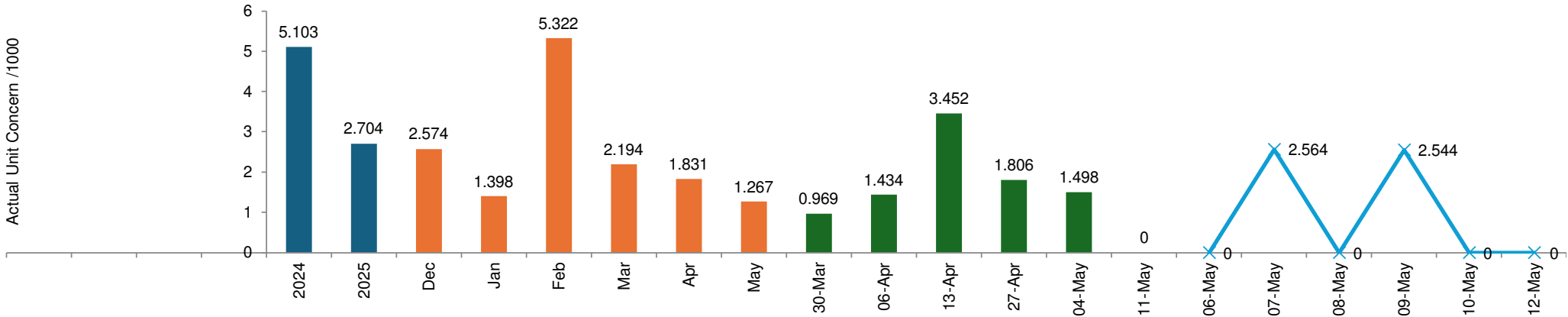
CRAIOVA Plant
*V769 LIFT GATE CHIPPED WO CAL

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By : RAZVAN CIRJU

V769 LIFTGATE CHIPPED WO CAL
Q CAL BUY OFF
021P1992.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	5.103	2.704	2.574	1.398	5.322	2.194	1.831	1.267	0.969	1.434	3.452	1.806	1.498	0	0	2.564	0	2.544	0	0
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301
Actual Unit Concern /1000	5.103	2.704	2.574	1.398	5.322	2.194	1.831	1.267	0.969	1.434	3.452	1.806	1.498	0	0	2.564	0	2.544	0	0
FTT Not-OK Units Count	6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.5	99.74	99.74	99.87	99.48	99.78	99.83	99.87	99.9	99.9	99.65	99.82	99.85	100	100	99.74	100	99.75	100	100
Actual Unit Concern Count	422	91	18	10	46	20	12	3	2	3	6	2	3	0	0	1	0	1	0	0
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.47	0	0	0.575	0	0.499	117.4	0	0	0	0	8.695	119.6

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
LiftGate CHIPPED	3.47	1.931	1.573	1.258	4.165	1.316	0.763	1.267	0	1.434	1.15	0	1.498	0	0	2.564	0	2.544	0	0
C1 OUTER	0.084	0.118	0	0	0.115	0.109	0.152	0.422	0	0.478	0	0	0.499	0	0	0	0	2.544	0	0
LiftGate SCRATCHED	1.632	0.772	1.001	0.139	1.157	0.877	1.068	0	0.969	0	2.301	1.806	0	0	0	0	0	0	0	0
E4 OUTER	0.314	0.059	0	0	0.115	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0
D1 OUTER	0.169	0.237	0.286	0	0.231	0.329	0.457	0	0	0	1.15	0.903	0	0	0	0	0	0	0	0

Pareto Population Percent 0%