



Quality
Leadership
System

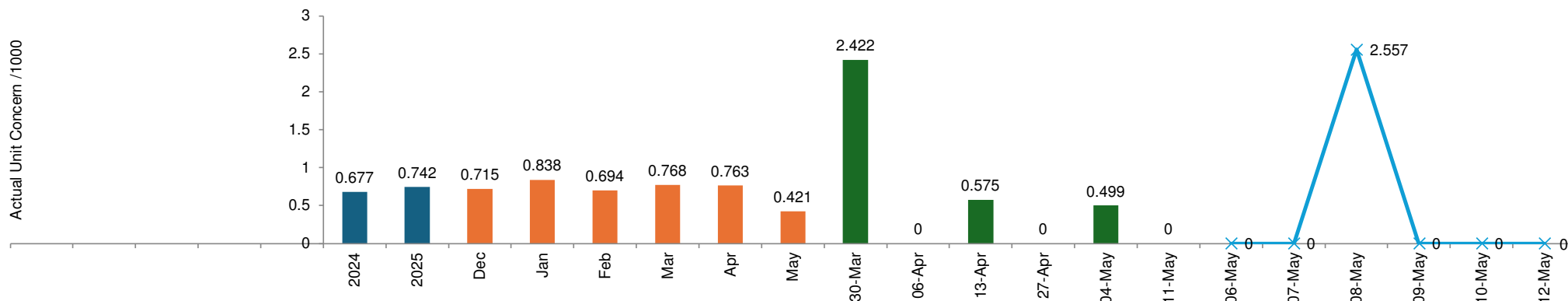
CRAIOVA Plant
*V769 HEAD LAMP, MELTED, TURN SIGNAL

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By : RAZVAN CIRJU

V769 HEAD LAMP, MELTED, TURN SIGNAL
Q CAL BUY OFF
021P2128.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.677	0.742	0.715	0.838	0.694	0.768	0.763	0.421	2.422	0	0.575	0	0.499	0	0	0	2.557	0	0	0
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	0.677	0.742	0.715	0.838	0.694	0.768	0.763	0.421	2.422	0	0.575	0	0.499	0	0	0	2.557	0	0	0
FTT Not-OK Units Count	54	25	5	6	6	7	5	1	5	0	1	0	1	0	0	0	1	0	0	0
First Run %	99.93	99.93	99.93	99.92	99.93	99.92	99.92	99.96	99.76	100	99.94	100	99.95	100	100	100	99.74	100	100	100
Actual Unit Concern Count	56	25	5	6	6	7	5	1	5	0	1	0	1	0	0	0	1	0	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																				
	CY		Month						Week Starting						Day						12 May
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May		
TurnSignal IMPROPER FUNCTION	0.677	0.742	0.715	0.838	0.694	0.768	0.763	0.421	2.422	0	0.575	0	0.499	0	0	0	2.557	0	0	0	
LEFT FRONT	0.205	0.118	0.143	0.139	0	0.219	0	0.421	0	0	0	0	0.499	0	0	0	2.557	0	0	0	

Pareto Population Percent 0%