



Quality
Leadership
System

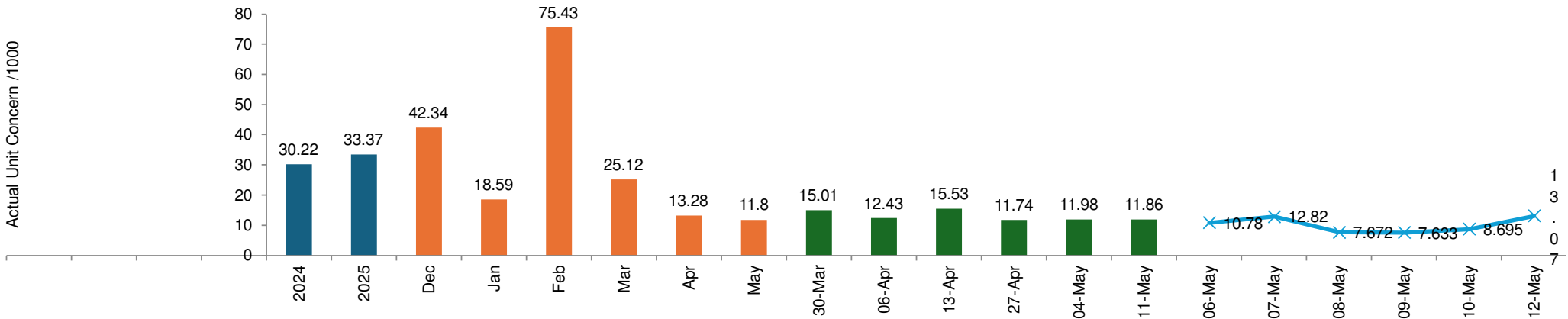
CRAIOVA Plant
*V769 SLIDING DOOR, EFFORT wo CAL

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By : RAZVAN CIRJU

V769 SLIDING DOOR, EFFORT wo CAL
Q CAL BUY OFF
021P2137.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	30.22	33.37	42.34	18.59	75.43	25.12	13.28	11.8	15.01	12.43	15.53	11.74	11.98	11.86	10.78	12.82	7.672	7.633	8.695	13.07
Sample Size	82693	33652	6991	7153	8643	9113	6551	2372	2064	2091	1738	1107	2002	337	371	390	391	393	115	306
Actual Unit Concern /1000	30.22	33.37	42.34	18.59	75.43	25.12	13.28	11.8	15.01	12.43	15.53	11.74	11.98	11.86	10.78	12.82	7.672	7.633	8.695	13.07
FTT Not-OK Units Count	180	159	26	23	98	29	8	1	4	4	1	2	1	0	0	0	0	1	0	0
First Run %	97.02	96.7	95.85	98.15	92.61	97.49	98.67	98.82	98.5	98.76	98.45	98.83	98.8	98.81	98.92	98.72	99.23	99.24	99.13	98.69
Actual Unit Concern Count	2499	1123	296	133	652	229	87	28	31	26	27	13	24	4	4	5	3	3	1	4
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.44	0	0	0.575	0	0.499	115.7	0	0	0	0	8.695	117.6

Actual Unit Concern,/1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
SlidingDoor EFFORT	30.22	33.37	42.34	18.59	75.43	25.12	13.28	11.8	15.01	12.43	15.53	11.74	11.98	11.86	10.78	12.82	7.672	7.633	8.695	13.07
LEFT	9.638	7.28	2.717	1.118	12.84	7.242	6.105	9.274	4.36	6.695	8.055	8.13	9.49	8.902	5.39	7.692	7.672	7.633	0	9.803
RIGHT	11.31	20.68	14.59	9.646	52.87	13.93	6.258	2.107	9.205	5.738	5.753	1.806	1.998	2.967	5.39	5.128	0	0	0	3.268

Pareto Population Percent 100%