



Quality
Leadership
System

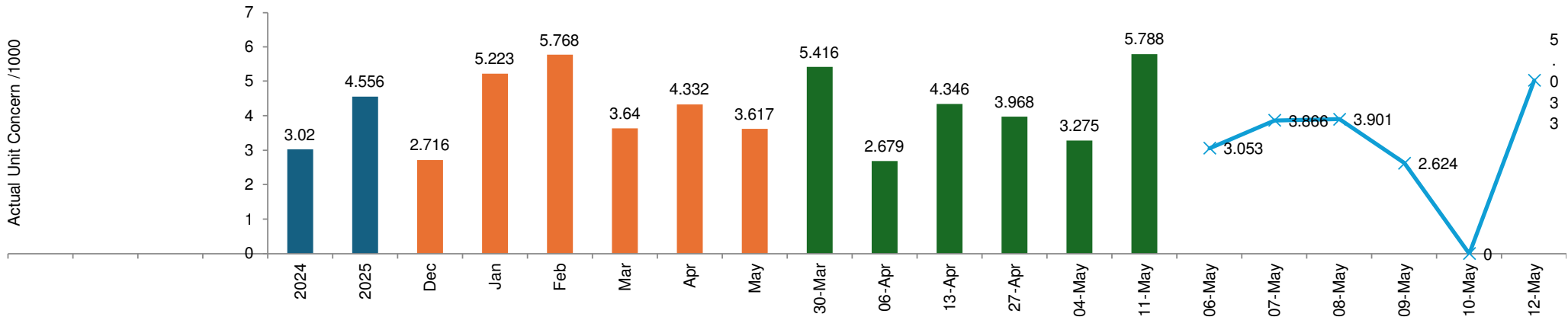
CRAIOVA Plant
*BX726 LIFT GATE

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By : RAZVAN CIRJU

BX726 LIFT GATE
Q CAL BUY OFF
021P2013.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	3.02	4.556	2.716	5.223	5.768	3.64	4.332	3.617	5.416	2.679	4.346	3.968	3.275	5.788	3.053	3.866	3.901	2.624	0	5.033
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	3.02	4.556	2.716	5.223	5.768	3.64	4.332	3.617	5.416	2.679	4.346	3.968	3.275	5.788	3.053	3.866	3.901	2.624	0	5.033
FTT Not-OK Units Count	52	45	5	10	9	8	14	4	3	3	5	2	4	0	1	0	0	2	0	0
First Run %	99.7	99.55	99.73	99.48	99.43	99.64	99.58	99.64	99.46	99.73	99.57	99.6	99.67	99.42	99.69	99.61	99.61	99.74	100	99.5
Actual Unit Concern Count	500	231	37	52	62	52	48	17	19	10	12	7	13	4	2	3	3	2	0	3
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
LiftGate IMPROPER ADJUST	0.416	1.4	0.293	1.004	0.558	1.47	1.895	2.766	2.85	0.803	1.086	2.267	2.771	2.894	3.053	2.577	2.6	2.624	0	3.355
LiftGate FIT - SURFACE	2.078	2.899	2.349	3.917	5.116	1.75	2.166	0.851	2.28	1.339	3.259	1.7	0.503	2.894	0	1.288	1.3	0	0	1.677
LiftGate FIT	C5	0.29	0.552	0.513	0.602	0.93	0.28	0.451	0.638	0.285	0.535	0.724	0	0.503	1.447	0	1.288	1.3	0	1.677
	C1	0.042	0.039	0	0.1	0	0	0.09	0	0	0.268	0	0	0	0	0	0	0	0	0
	E5	0.024	0.039	0	0	0	0.07	0.09	0	0	0.268	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%