



Quality

Leadership

System

CRAIOVA Plant

\*BX726 BUMPER

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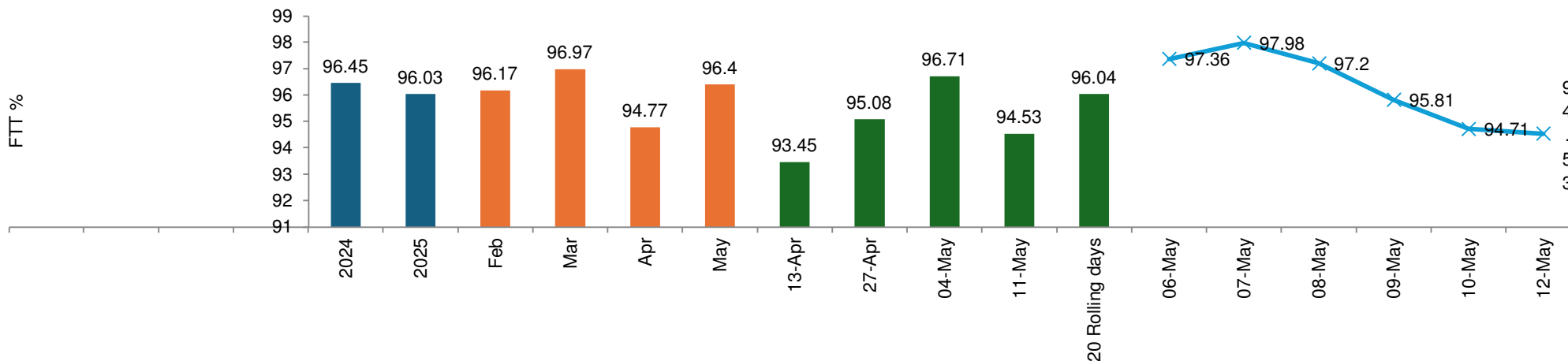
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By : RAZVAN CIRJU

## BX726 BUMPER

021P1427.CON

00865027.TEM



BX726 BUMPER	CY		Month				Week Starting					Day					
FTT %	96.45	96.03	96.17	96.97	94.77	96.4	93.45	95.08	96.71	94.53	96.04	97.36	97.98	97.2	95.81	94.71	94.53
Sample Size	165546	50889	10844	14235	11078	4754	2747	1809	4077	677	6563	681	792	785	788	340	677
Actual Unit Concern /1000	37.13	42.15	41.31	31.68	55.96	37.23	69.16	53.06	34.09	56.13	41.59	27.9	22.72	28.02	41.87	55.88	56.13
FTT Not-OK Units Count	5876	2021	415	431	579	171	180	89	134	37	260	18	16	22	33	18	37
First Run %	96.41	95.96	96.11	96.95	94.6	96.38	93.3	94.97	96.69	94.53	95.99	97.36	97.98	97.2	95.81	94.71	94.53
Actual Unit Concern Count	6148	2145	448	451	620	177	190	96	139	38	273	19	18	22	33	19	38
Undefined Unit Concern Count	0	102	0	0	8	94	0	6	43	51	100	6	8	20	4	2	51

OFFLINE	Actual Unit Concern,Count																
	CY		Month				Week Starting					Day					
	2024	2025	Feb	Mar	Apr	May	13 Apr	27 Apr	4 May	11 May	20 ays	6 May	7 May	8 May	9 May	10 May	12 May
Bumper FIT - SURFACE	3820	1883	400	371	536	150	171	74	119	31	224	16	10	20	28	19	31
REAR VMrgn	805	403	57	26	160	92	61	22	72	20	114	8	3	15	23	11	20
REAR Wide	750	86	15	3	24	9	10	4	4	5	13	1	0	1	0	1	5
REAR High	56	50	15	4	21	5	4	3	3	2	8	0	1	0	1	0	2
FRONT VMrgn	364	119	39	7	0	1	0	0	0	1	1	0	0	0	0	0	1
Bumper NOT SEATED	1912	98	14	36	32	11	9	10	7	4	21	0	4	0	3	0	4
REAR	392	40	8	10	17	4	3	7	2	2	11	0	1	0	1	0	2
FRONT	1250	45	5	23	13	1	5	3	0	1	4	0	0	0	0	0	1
REAR A	1	1	0	0	0	1	0	0	0	1	1	0	0	0	0	0	1
Bumper LOOSE	138	100	23	30	30	12	6	10	10	2	22	3	4	1	1	0	2



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LEFT FRONT	9	6	0	0	1	5	0	0	3	2	5	0	2	0	1	0	2
Bumper IMPROPER ALIGNMENT	196	24	1	11	2	2	0	0	2	0	2	0	0	1	1	0	0
LEFT FRONT	2	1	0	0	0	1	0	0	1	0	1	0	0	0	1	0	0

Pareto Population Percent 100%

20 ROLLING DAYS PARETO-OFFLINE	Actual Unit Concern,Count																
	CY		Month				Week Starting				20 ays	Day					
	2024	2025	Feb	Mar	Apr	May	13 Apr	27 Apr	4 May	11 May		6 May	7 May	8 May	9 May	10 May	12 May
Bumper FIT - SURFACE	3820	1883	400	371	536	150	171	74	119	31	224	16	10	20	28	19	31
REAR VMrgn	805	403	57	26	160	92	61	22	72	20	114	8	3	15	23	11	20
FRONT Wide	839	674	123	180	199	21	68	28	20	1	49	4	4	1	1	3	1
FRONT High	214	188	24	62	75	7	19	6	6	1	13	0	2	0	0	1	1
REAR Wide	750	86	15	3	24	9	10	4	4	5	13	1	0	1	0	1	5
Bumper LOOSE	138	100	23	30	30	12	6	10	10	2	22	3	4	1	1	0	2
REAR	53	50	13	16	18	1	4	5	1	0	6	1	0	0	0	0	0
LEFT FRONT	9	6	0	0	1	5	0	0	3	2	5	0	2	0	1	0	2
FRONT	42	25	7	8	4	4	1	1	4	0	5	0	2	1	0	0	0
LEFT REAR	3	3	0	1	1	1	0	1	1	0	2	1	0	0	0	0	0
Bumper NOT SEATED	1912	98	14	36	32	11	9	10	7	4	21	0	4	0	3	0	4
REAR	392	40	8	10	17	4	3	7	2	2	11	0	1	0	1	0	2
FRONT	1250	45	5	23	13	1	5	3	0	1	4	0	0	0	0	0	1
REAR A LEFT	2	2	0	0	0	2	0	0	2	0	2	0	0	0	2	0	0
REAR LEFT	5	2	0	0	0	2	0	0	2	0	2	0	2	0	0	0	0
Bumper IMPROPER ALIGNMENT	196	24	1	11	2	2	0	0	2	0	2	0	0	1	1	0	0
RIGHT FRONT	1	1	0	0	0	1	0	0	1	0	1	0	0	1	0	0	0
LEFT FRONT	2	1	0	0	0	1	0	0	1	0	1	0	0	0	1	0	0