Quality
Leadership
System

CRAIOVA Plant
***V769 SLIDING DOOR LATCH & POWER LOCK WO CAL**

Generated : 04:13:00 13 May 2025 ***
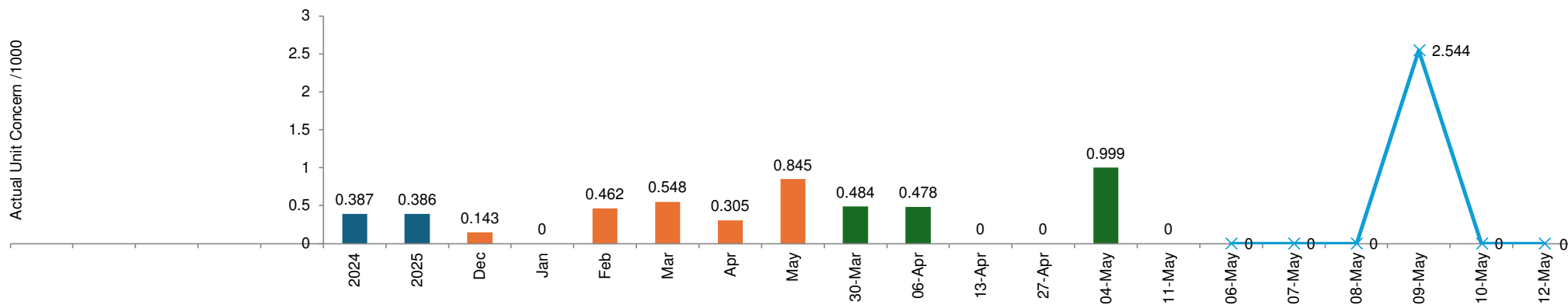Printed : 05:16:12 13 May 2025
By : RAZVAN CIRJU

V769 SLIDING DOOR LATCH & POWER LOCK WO CAL
Q CAL BUY OFF
021P1998.CON   **021P0069.TEM**

	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30-Mar	06-Apr	13-Apr	27-Apr	04-May	11-May	06-May	07-May	08-May	09-May	10-May	12-May
Actual Unit Concern /1000	0.387	0.386	0.143	0	0.462	0.548	0.305	0.845	0.484	0.478	0	0	0.999	0	0	0	0	2.544	0	0
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301
Actual Unit Concern /1000	0.387	0.386	0.143	0	0.462	0.548	0.305	0.845	0.484	0.478	0	0	0.999	0	0	0	0	2.544	0	0
FTT Not-OK Units Count	26	9	0	0	4	2	1	2	1	0	0	0	2	0	0	0	0	1	0	0
First Run %	99.96	99.96	99.99	100	99.95	99.96	99.97	99.92	99.95	99.95	100	100	99.9	100	100	100	100	99.75	100	100
Actual Unit Concern Count	32	13	1	0	4	5	2	2	1	1	0	0	2	0	0	0	0	1	0	0
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.47	0	0	0.575	0	0.499	117.4	0	0	0	0	8.695	119.6

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	**12 May**
SlidingDoorLatch IMPROPER FUNCTION	**0.145**	**0.118**	**0**	**0**	**0.231**	**0.109**	**0**	**0.422**	**0**	**0**	**0**	**0**	**0.499**	**0**	**0**	**0**	**0**	**2.544**	**0**	**0**
LEFT	0.084	0.089	0	0	0.231	0	0	0.422	0	0	0	0	0.499	0	0	0	0	2.544	0	**0**
SlidingDoorLatch DEFECTIVE	**0.072**	**0.148**	**0**	**0**	**0.231**	**0.109**	**0.152**	**0.422**	**0.484**	**0**	**0**	**0**	**0.499**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT	0.024	0.118	0	0	0.231	0	0.152	0.422	0.484	0	0	0	0.499	0	0	0	0	0	0	**0**
SlidingDoorLatch EFFORT	**0.048**	**0.059**	**0.143**	**0**	**0**	**0.109**	**0.152**	**0**	**0**	**0.478**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
RIGHT	0.036	0.029	0.143	0	0	0	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	**0**
SlidingDoorLatch LOOSE	**0.06**	**0.059**	**0**	**0**	**0**	**0.219**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT SCREW	0.012	0.059	0	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
SlidingDoorLatch MISMATCH	**0.024**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
SlidingDoorLatch MISSING	**0.012**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
RIGHT SCREW	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
SlidingDoorLatch NOT TORQUED	**0.012**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT SCREW	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
SlidingDoorLatch REPLACED	**0.012**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
RIGHT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
																	Pareto Population Percent			**0%**