

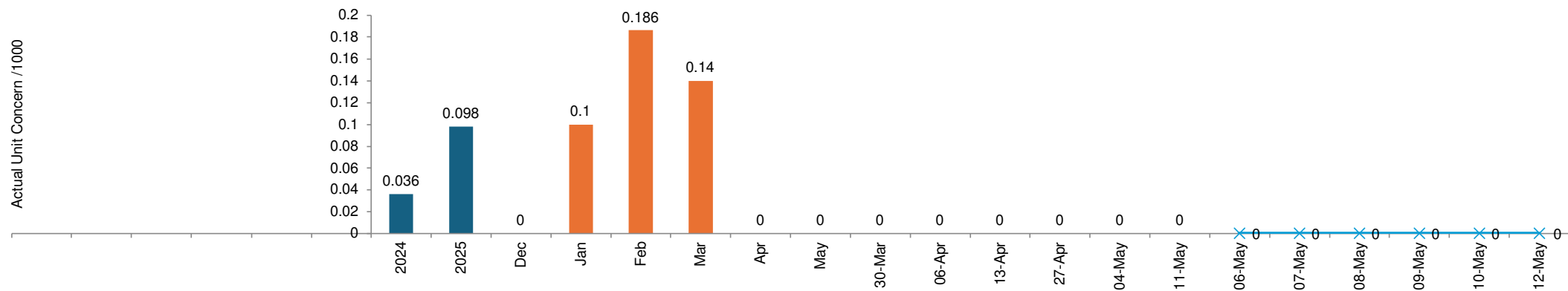


Quality
Leadership
System

CRAIOVA Plant
*BX726 LIFT GATE LIFT ARM, DEFECTIVE

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By : RAZVAN CIRJU

BX726 LIFT GATE LIFT ARM, DEFECTIVE
Q CAL BUY OFF
021P2130.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.036	0.098	0	0.1	0.186	0.14	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sample Size	165545	50704	13621	9955	10749	14285	11078	4707	3508	3732	2761	1764	3969	698	655	776	769	762	362	603
Actual Unit Concern /1000	0.036	0.098	0	0.1	0.186	0.14	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	6	5	0	1	2	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	100	99.99	100	99.99	99.98	99.99	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	6	5	0	1	2	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
LiftGateLiftAsmbly IMPROPER FUNCTION	0.03	0.019	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.019	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly IMPROPER ASSEMBLY	0.006	0.019	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly LOOSE	0	0.019	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT REAR	0	0.019	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly NOISY	0	0.019	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.019	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly DAMAGED	0	0.019	0	0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0	0.019	0	0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%