

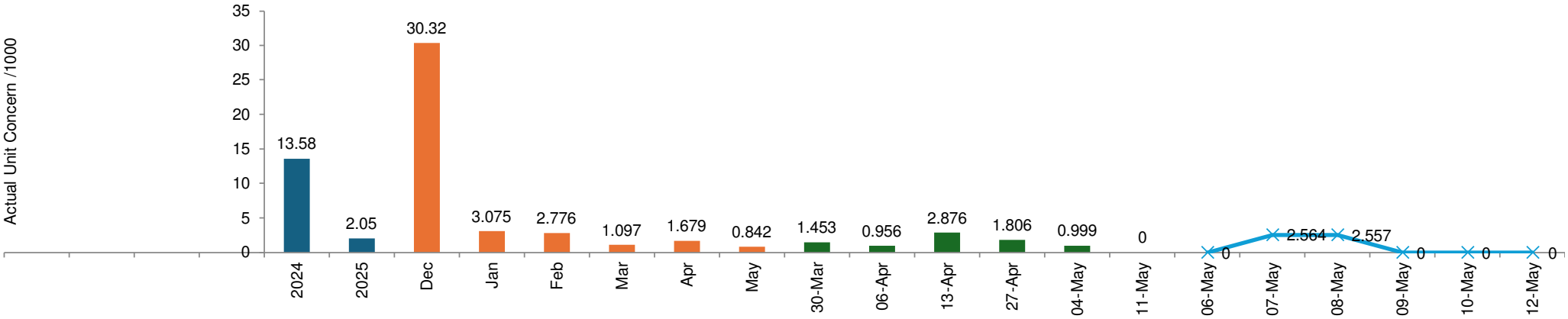


Quality  
Leadership  
System

CRAIOVA Plant  
\*V769 SLIDING DOOR, NOISY

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By : RAZVAN CIRJU

V769 SLIDING DOOR, NOISY  
Q CAL BUY OFF  
021P2138.CON      021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	13.58	2.05	30.32	3.075	2.776	1.097	1.679	0.842	1.453	0.956	2.876	1.806	0.999	0	0	2.564	2.557	0	0	0
Sample Size	82693	33655	6991	7153	8643	9113	6551	2375	2064	2091	1738	1107	2002	340	371	390	391	393	115	309
Actual Unit Concern /1000	13.58	2.05	30.32	3.075	2.776	1.097	1.679	0.842	1.453	0.956	2.876	1.806	0.999	0	0	2.564	2.557	0	0	0
FTT Not-OK Units Count	232	20	35	4	8	2	4	2	2	1	2	0	2	0	0	1	1	0	0	0
First Run %	98.66	99.79	96.98	99.69	99.72	99.89	99.83	99.92	99.85	99.9	99.71	99.82	99.9	100	100	99.74	99.74	100	100	100
Actual Unit Concern Count	1123	69	212	22	24	10	11	2	3	2	5	2	2	0	0	1	1	0	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
SlidingDoor NOISY	9.48	1.307	29.32	2.376	1.504	0.548	1.068	0.842	0.484	0.478	2.301	0.903	0.999	0	0	2.564	2.557	0	0	0
RIGHT	5.042	0.386	19.59	0.699	0.462	0.219	0.152	0.421	0	0	0.575	0	0.499	0	0	0	2.557	0	0	0
SlidingDoor RATTLES	4.099	0.742	1.001	0.699	1.272	0.548	0.61	0	0.969	0.478	0.575	0.903	0	0	0	0	0	0	0	0
LEFT TOP	0.036	0.029	0.143	0	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0

Pareto Population Percent    0%