

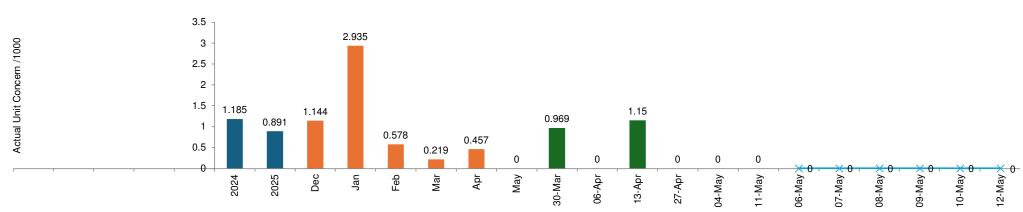
Quality Leadership System

CRAIOVA Plant
*V769 SLIDING DOOR LATCH & POWER LOCK (CAL)

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By: RAZVAN CIRJU





	C	Υ			Mo	nth		Week Starting							Day						
Actual Unit Concern /1000	1.185	0.891	1.144	2.935	0.578	0.219	0.457	0	0.969	0	1.15	0	0	0	0	0	0	0	0	0	
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301	
Actual Unit Concern /1000	1.185	0.891	1.144	2.935	0.578	0.219	0.457	0	0.969	0	1.15	0	0	0	0	0	0	0	0	0	
FTT Not-OK Units Count	92	29	8	20	5	2	3	0	2	0	2	0	0	0	0	0	0	0	0	0	
First Run %	99.88	99.91	99.89	99.71	99.94	99.98	99.95	100	99.9	100	99.88	100	100	100	100	100	100	100	100	100	
Actual Unit Concern Count	98	30	8	21	5	2	3	0	2	0	2	0	0	0	0	0	0	0	0	0	
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

	Actual Unit Concern,/1000																				
	С	Υ		Month Week Starting Day											/						
								6	13	27	4	11	6	7		, ,	9	10	12		
	2024	2025	Dec	Jan	Feb N	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	Ma	ay	May	May	May
PowerLock IMPROPER FUNCTION	1.064	0.832	1.144	2.935	0.347 0.	.219 0	.457	0	0.969	Ó	1.15	Ó	0	0	0	0	0	1	0	0	0
BOTH LRBOTH FR	0.362	0.059	0.572	0	0	0 0	.305	0	0	0	1.15	0	0	0	0	0	C)	0	0	0
SlidingDoorLatch LOOSE	0.024	0.029	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0)	0	0	0
LEFT SCREW	0.012	0.029	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0
SlidingDoorLatch DEFECTIVE	0.012	0.029	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0)	0	0	0
LEFT	0.012	0.029	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0
PowerLock DEAD	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0)	0	0	0
RIGHT REAR	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0
BOTH LRBOTH FR	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0
SlidingDoorLatch IMPROPER FUNCTION	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0)	0	0	0
RIGHT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0
LEFT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0
PowerLock EFFORT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0)	0	0	0
BOTH LR REAR	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0
SlidingDoorLatch MISSING	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0)	0	0	0
LEFT SCREW	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0
SlidingDoorLatch STRESS MARKS	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0)	0	0	0
RIGHT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	C)	0	0	0

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