

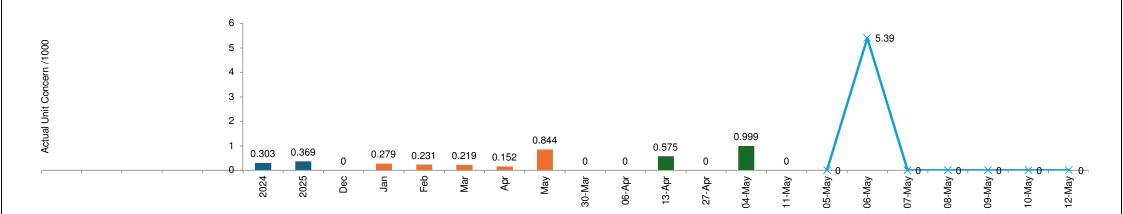
Quality Leadership System

CRAIOVA Plant
*V769 SPEAKER INOPERATIV wo CAL

Generated: 04:26:12 13 May 2025 ***

Printed: 05:18:48 13 May 2025 **By:** RAZVAN CIRJU





	Mode	l Year	Month								Week S	Starting			Day						
Actual Unit Concern /1000	0.303	0.369	0	0.279	0.231	0.219	0.152	0.844	0	0	0.575	0	0.999	0	0	5.39	0 0	0	0	0	
Sample Size	46188	70395	6991	7153	8643	9113	6551	2369	2064	2091	1738	1107	2002	334	358	371	390 391	393	115	303	
Actual Unit Concern Count	14	26	0	2	2	2	1	2	0	0	1	0	2	0	0	2	0 0	0	0	0	
FTT Not-OK Units Count	12	24	0	2	2	2	1	0	0	0	1	0	0	0	0	0	0 0	0	0	0	
FTT %	99.97	99.97	100	99.97	99.98	99.98	99.98	100	100	100	99.94	100	100	100	100	100	100 100	100	100	100	
Undefined Unit Concern Count	0	45	0	0	0	1	1	39	0	0	1	0	1	39	0	0	0 0	0	1	36	
Actual Unit Concern /1000	0.303	0.369	0	0.279	0.231	0.219	0.152	0.844	0	0	0.575	0	0.999	0	0	5.39	0 0	0	0	0	

Speaker LOOSE		Actual Unit Concern,/1000																					
TOP 20 Speaker LOOSE RIGHT FRONT OLOSE RIGHT FRO		Mode	l Year			Mo	nth					Week S	Starting		Day								
Speaker LOOSE					1					30	6	13	27	4	11	5	6	7	8	9	10	12	
RIGHT FRONT 0.043 0.113 0 0.279 0 0 0 0.422 0 0 0 0 0.499 0 0 2.695 0 0 0 0 0 0 0 0 0	TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May	
Speaker NOT SEATED 0.065 0.028 0 0 0 0 0 0 0 0 0	Speaker LOOSE	0.086	0.127	0	0.279	0	0	0	0.844	0	0	0	0	0.999	0	0	5.39	0	0	0	0	0	
Speaker NOT SEATED	RIGHT FRONT	0.043	0.113	0	0.279	0	0	0	0.422	0	0	0	0	0.499	0	0	2.695	0	0	0	0	0	
RIGHT FRONT 0.021 0.014 0 0 0 0 0.152 0 0 0 0.575 0 0 0 0 0 0 0 0 0	RIGHT REAR	0.021	0.014	0	0	0	0	0	0.422	0	0	0	0	0.499	0	0	2.695	0	0	0	0	0	
Speaker MISALIGNED	Speaker NOT SEATED	0.065	0.028	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
No. Speaker CONNECTOR DAMAGE O 0.014 O O O 0.109 O O O O O O O O O	RIGHT FRONT	0.021	0.014	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
Speaker CONNECTOR DAMAGE	Speaker MISALIGNED	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT REAR 0 0.042 0 0 0.119 0 0 0 0 0 0 0 0 0	RIGHT FRONT	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker DAMAGED 0 0.014 0 0.115 0	Speaker CONNECTOR DAMAGE	0	0.099	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT REAR O 0.014 O O 0.115 O O O O O O O O O	LEFT REAR	0	0.042	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker NOT TORQUED 0 0.014 0 0.115 0<	Speaker DAMAGED	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT 0 0.014 0 0 0.115 0 0 0 0 0 0 0 0 0	LEFT REAR	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT 0 0.014 0 0 0.115 0 0 0 0 0 0 0 0 0	Speaker NOT TORQUED	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT BOTH F R 0 0.028 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	RIGHT FRONT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker IMPROPER ASSEMBLY 0.129 0.028 0	Speaker MISSING	0	0.028	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT 0.129 0.028 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	RIGHT BOTH F R	0	0.028	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker IMPRPR ASMBLY - ELEC 0.021 0.014 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	Speaker IMPROPER ASSEMBLY	0.129	0.028	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
DICHTEDONITATION ON A COLOR OF A	RIGHT FRONT	0.129	0.028	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
DICHTEDONITATION ON A COLOR OF A	Speaker IMPRPR ASMBLY - ELEC	0.021	0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	of or privileged data. RIGHT FRONT NtCntd	0.021	0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	



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Pareto Population Percent 100%

	Actual Unit Concern,/1000																					
	Model Year Month										Week S	Starting			Day							
									30	6	13	27	4	11	5	6	7	8	9	10	12	
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May	
Speaker LOOSE	0.086	0.127	0	0.279	0	0	0	0.844	0	0	0	0	0.999	0	0	5.39	0	0	0	0	0	
RIGHT FRONT	0.043	0.113	0	0.279	0	0	0	0.422	0	0	0	0	0.499	0	0	2.695	0	0	0	0	0	
RIGHT REAR	0.021	0.014	0	0	0	0	0	0.422	0	0	0	0	0.499	0	0	2.695	0	0	0	0	0	
Speaker NOT SEATED	0.065	0.028	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT	0.021	0.014	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
Speaker MISALIGNED	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker CONNECTOR DAMAGE	0	0.099	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT REAR	0	0.042	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker DAMAGED	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT REAR	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker NOT TORQUED	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker MISSING	0	0.028	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT BOTH F R	0	0.028	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker IMPROPER ASSEMBLY	0.129	0.028	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT	0.129	0.028	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Speaker IMPRPR ASMBLY - ELEC	0.021	0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT NtCntd		0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	