



Quality
Leadership
System

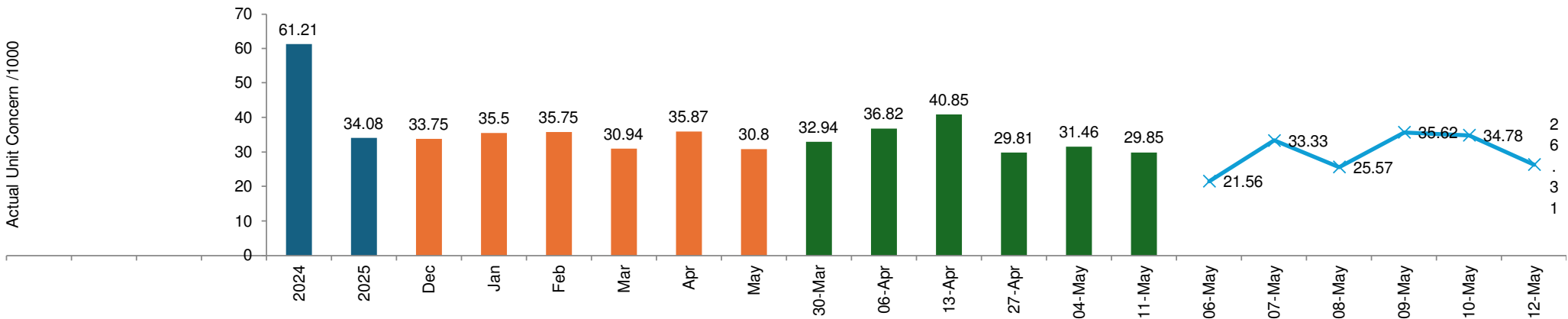
CRAIOVA Plant
*V769 HOOD DENT WO CAL

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By : RAZVAN CIRJU

V769 HOOD DENT WO CAL
Q CAL BUY OFF
021P2126.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	61.21	34.08	33.75	35.5	35.75	30.94	35.87	30.8	32.94	36.82	40.85	29.81	31.46	29.85	21.56	33.33	25.57	35.62	34.78	26.31
Sample Size	82693	33650	6991	7153	8643	9113	6551	2370	2064	2091	1738	1107	2002	335	371	390	391	393	115	304
Actual Unit Concern /1000	61.21	34.08	33.75	35.5	35.75	30.94	35.87	30.8	32.94	36.82	40.85	29.81	31.46	29.85	21.56	33.33	25.57	35.62	34.78	26.31
FTT Not-OK Units Count	536	283	51	80	78	60	53	14	11	26	10	8	12	2	2	3	3	2	1	2
First Run %	93.94	96.64	96.65	96.49	96.49	96.93	96.47	96.92	96.71	96.37	96.03	97.11	96.85	97.01	97.84	96.67	97.44	96.44	96.52	97.37
Actual Unit Concern Count	5062	1147	236	254	309	282	235	73	68	77	71	33	63	10	8	13	10	14	4	8
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.45	0	0	0.575	0	0.499	116.4	0	0	0	0	8.695	118.4

		Actual Unit Concern./1000																			
		CY		Month						Week Starting						Day					12 May
										30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	
Hood DENT		54.58	28.29	30.46	29.35	28.69	25.56	30.52	27	30.52	30.12	36.82	22.58	27.97	23.88	16.17	28.2	23.01	35.62	26.08	19.73
	D5	4.268	2.912	2.288	0.838	1.966	3.73	4.884	4.219	5.814	2.391	6.329	4.516	3.996	5.97	0	2.564	5.115	7.633	0	6.578
	A3	0.374	0.326	0.572	0.419	0.347	0.219	0.152	0.843	0	0.478	0	0	0.499	2.985	0	0	2.557	0	0	3.289
	C2	1.281	1.753	0.572	0.838	1.966	1.426	2.595	2.531	2.422	3.825	2.876	0.903	2.497	2.985	0	5.128	0	5.089	8.695	3.289
	E4	2.938	1.188	0.715	1.677	1.041	0.877	1.068	1.687	1.453	0.956	1.15	0	1.498	2.985	0	0	2.557	2.544	0	3.289
	D2	3.712	0.921	0.572	1.258	0.578	0.877	0.915	1.265	1.938	0	0	2.71	0.999	2.985	0	0	0	0	0	3.289
Hood DISTORTED		6.626	5.794	3.289	6.151	7.057	5.376	5.342	3.797	2.422	6.695	4.027	7.226	3.496	5.97	5.39	5.128	2.557	0	8.695	6.578
	A1	0.483	0.683	0.429	1.677	0.578	0.329	0.457	0.421	0.484	0.956	0	0	0	2.985	0	0	0	0	0	3.289
	D4	0.193	0.089	0.143	0	0	0.109	0.152	0.421	0	0.478	0	0	0	2.985	0	0	0	0	0	3.289

Pareto Population Percent 100%