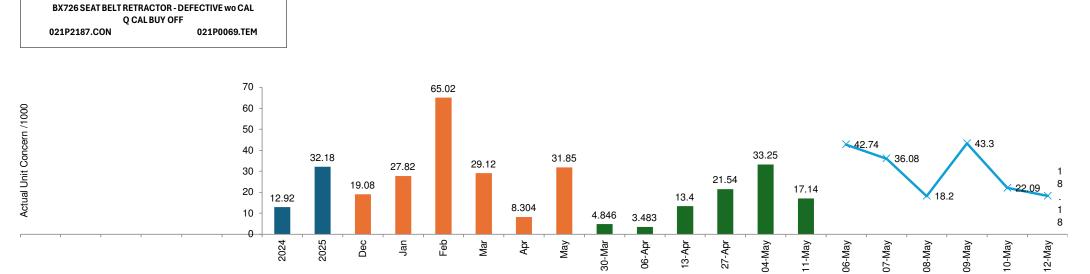


Quality Leadership System

CRAIOVA Plant *BX726 SEAT BELT RETRACTOR - DEFECTIVE wo CAL Generated: 04:32:59 13 May 2025

Printed: 04:47:34 13 May 2025 By: RAZVAN CIRJU



	C	Υ	Month							Starting			Day							
Actual Unit Concern /1000	12.92	32.18	19.08	27.82	65.02	29.12	8.304	31.85	4.846	3.483	13.4	21.54	33.25	17.14	42.74	36.08	18.2	43.3	22.09	18.18
Sample Size	165545	50706	13621	9955	10749	14285	11078	4709	3508	3732	2761	1764	3969	700	655	776	769	762	362	605
Actual Unit Concern /1000	12.92	32.18	19.08	27.82	65.02	29.12	8.304	31.85	4.846	3.483	13.4	21.54	33.25	17.14	42.74	36.08	18.2	43.3	22.09	18.18
FTT Not-OK Units Count	133	41	8	6	16	13	0	6	0	0	0	1	4	1	1	2	1	0	0	1
First Run %	98.78	96.92	98.21	97.39	93.59	97.21	99.25	97.11	99.54	99.68	98.84	98.07	96.98	98.43	95.73	96.78	98.31	96.33	97.79	98.35
Actual Unit Concern Count	2140	1632	260	277	699	416	92	150	17	13	37	38	132	12	28	28	14	33	8	11
Undefined Unit Concern /1000	0	1.005	0	0	0	0	0	10.83	0	0	0	0	0.503	70	1.526	0	0	1.312	0	67.76

	Actual Unit Concern./1000																	
	C	Υ	Month							Week								
	, I								30 6 13		27 4 11		6	7	8	9	10	12
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr Apr	Apr	May May	May	May	May	May	May	May
SeatBeltRetractor LOOSE	6.034	25.57	14.31	19.18	54.98	24.57	4.874	23.78	2.85	2.143 6.519	14.73	24.43 14.28	39.69	25.77	15.6	26.24	16.57	14.87
LEFT FRONT	5.031	23.86	12.99	17.78	50.33	23.73	4.242	22.72	2.85	1.607 4.708	14.73	23.43 12.85	38.16	23.19	14.3	26.24	13.81	13.22
RIGHT FRONT	0.797	1.538	1.248	1.205	4.465	0.63	0.451	1.061	0	0.535 1.086	0	1.007 1.428	1.526	2.577	1.3	0	2.762	1.652
SeatBeltRetractor IMPROPER ASSEMBLY	6.886	6.606	4.772	8.638	10.04	4.55	3.43	8.069	1.995	1.339 6.881	6.802	8.818 2.857	3.053	10.3	2.6	17.06	5.524	3.305
LEFT FRONT	1.226	2.248	1.615	2.109	4.279	1.68	0.631	3.397	0.855	0.535 1.448	0	3.527 2.857	3.053	0	0	9.186	5.524	3.305
SeatBeltRetractor IMPROPER FUNCTION	0.006	0	0	0	0	0	0	0	0	0 0	0	0 0	0	0	0	0	0	0
LEFT FRONT	0.006	0	0	0	0	0	0	0	0	0 0	0	0 0	0	0	0	0	0	0
	Pareto Population Percent 100													100%				