



Quality
Leadership
System

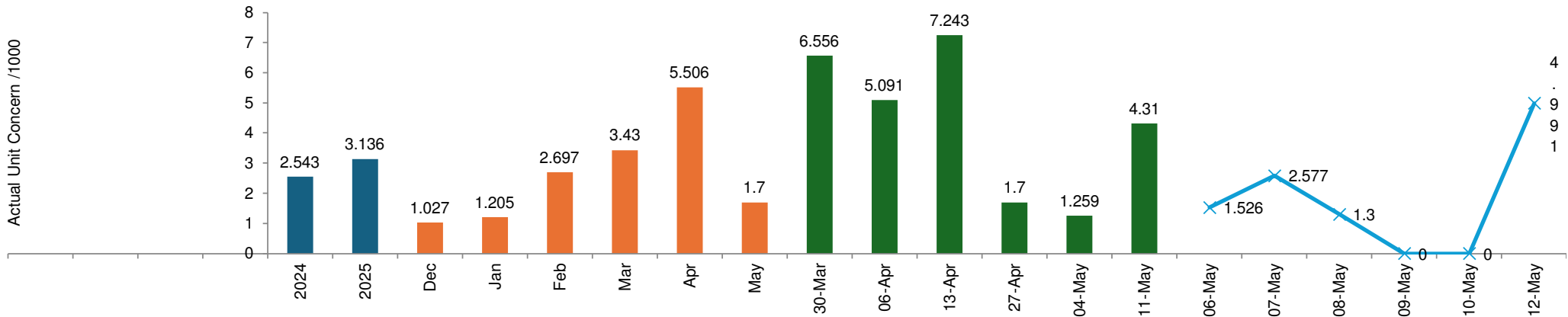
CRAIOVA Plant
*BX726 HEAD LINER, STAINED wo CAL

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By : RAZVAN CIRJU

BX726 HEAD LINER, STAINED wo CAL
Q CAL BUY OFF
021P2135.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	2.543	3.136	1.027	1.205	2.697	3.43	5.506	1.7	6.556	5.091	7.243	1.7	1.259	4.31	1.526	2.577	1.3	0	0	4.991
Sample Size	165545	50702	13621	9955	10749	14285	11078	4705	3508	3732	2761	1764	3969	696	655	776	769	762	362	601
Actual Unit Concern /1000	2.543	3.136	1.027	1.205	2.697	3.43	5.506	1.7	6.556	5.091	7.243	1.7	1.259	4.31	1.526	2.577	1.3	0	0	4.991
FTT Not-OK Units Count	417	156	14	12	29	48	60	7	23	19	19	3	5	2	1	2	1	0	0	2
First Run %	99.75	99.69	99.9	99.88	99.73	99.66	99.46	99.83	99.34	99.49	99.31	99.83	99.87	99.57	99.85	99.74	99.87	100	100	99.5
Actual Unit Concern Count	421	159	14	12	29	49	61	8	23	19	20	3	5	3	1	2	1	0	0	3
Undefined Unit Concern /1000	0	1.005	0	0	0	0	0	10.83	0	0	0	0	0.503	70.4	1.526	0	0	1.312	0	68.21

Actual Unit Concern,/1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
HeadLiner DIRTY	1.969	2.425	0.734	0.602	1.674	3.01	4.423	1.487	5.131	3.483	6.519	1.133	1.007	4.31	1.526	1.288	1.3	0	0	4.991
LEFT REAR	1.328	1.735	0.44	0.401	1.581	2.1	2.798	1.275	2.85	2.143	4.708	0.566	0.755	4.31	1.526	0	1.3	0	0	4.991
HeadLiner DAMAGED	0.555	0.69	0.293	0.602	0.93	0.42	1.083	0.212	1.425	1.607	0.724	0.566	0.252	0	0	1.288	0	0	0	0
LEFT REAR	0.465	0.512	0.293	0.502	0.651	0.28	0.812	0.212	0.855	1.339	0.362	0.566	0.252	0	0	1.288	0	0	0	0
HeadLiner STAINED	0.018	0.019	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT REAR	0.006	0.019	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%