



Quality
Leadership
System

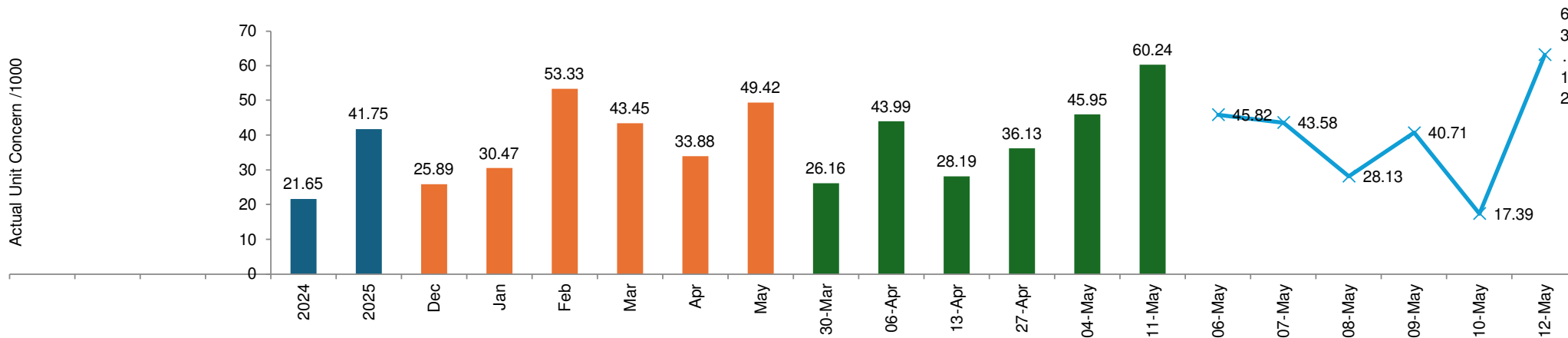
CRAIOVA Plant
*V769 DOOR WO CAL

Generated : 04:02:00 13 May 2025 ***

Printed : 05:10:37 13 May 2025

By : RAZVAN CIRJU

V769 DOOR WO CAL
Q CAL BUY OFF
021P1983.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	21.65	41.75	25.89	30.47	53.33	43.45	33.88	49.42	26.16	43.99	28.19	36.13	45.95	60.24	45.82	43.58	28.13	40.71	17.39	63.12
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301
Actual Unit Concern /1000	21.65	41.75	25.89	30.47	53.33	43.45	33.88	49.42	26.16	43.99	28.19	36.13	45.95	60.24	45.82	43.58	28.13	40.71	17.39	63.12
FTT Not-OK Units Count	164	131	14	21	46	18	29	18	6	9	1	17	15	1	1	4	2	7	0	1
First Run %	97.9	96.53	97.71	97.19	95.4	96.76	97.18	95.99	98.01	96.56	97.41	96.66	96.3	94.88	96.5	95.9	97.7	96.18	98.26	94.68
Actual Unit Concern Count	1791	1405	181	218	461	396	222	117	54	92	49	40	92	20	17	17	11	16	2	19
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.47	0	0	0.575	0	0.499	117.4	0	0	0	0	8.695	119.6

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
Door FIT - SURFACE	9.408	29.42	17.16	23.76	36.56	34.45	18.77	30.84	18.89	30.6	9.781	9.936	28.47	45.18	32.34	17.94	15.34	25.44	8.695	46.51
RIGHT D4 OUTER	0.423	4.903	2.574	2.236	8.33	5.047	2.9	5.914	2.907	3.825	3.452	0.903	4.995	12.04	8.086	5.128	5.115	0	0	13.28
RIGHT D6 OUTER	0.108	1.723	0.572	0.559	1.619	2.523	1.984	2.112	1.453	2.869	2.301	0	1.498	6.024	2.695	0	0	0	0	6.644
LEFT C2 OUTER	0.024	0.624	0	0	0.231	0.219	1.526	2.957	1.938	0.956	0	3.613	2.497	6.024	5.39	0	5.115	0	0	6.644
RIGHT FRONT	0.193	0.118	0	0.279	0	0.109	0	0.422	0	0	0	0	0	3.012	0	0	0	0	0	3.322
RIGHT C5 OUTER	0.29	0.683	0.572	0.699	1.041	0.548	0.457	0.422	0	1.434	0	0	0	3.012	0	0	0	0	0	3.322
RIGHT D3 OUTER	0.12	1.129	0.429	0.139	2.314	1.426	0.152	1.267	1.453	0	0	0	0.999	3.012	0	0	0	0	0	3.322
LEFT D5 OUTER	0.411	0.921	0.286	0.699	0.462	0.768	1.221	2.957	1.453	1.913	0.575	0	2.997	3.012	0	0	0	15.26	8.695	3.322
LEFT D2 OUTER	0.266	0.891	0.429	0.419	2.082	0.329	0.61	0.845	0	1.913	0	0	0.499	3.012	0	0	0	2.544	0	3.322
LEFT D3 OUTER	0.048	0.832	0	0.699	1.619	0.219	0.61	1.267	0.484	0.956	0.575	0	0.999	3.012	0	2.564	2.557	0	0	3.322
Door FIT	12.25	12.33	8.725	6.71	16.77	8.998	15.11	18.58	7.267	13.39	18.41	26.19	17.48	15.06	13.47	25.64	12.78	15.26	8.695	16.61
RIGHT BOTH F R	1.874	2.288	1.144	0.838	1.504	0.658	5.19	8.027	0.484	4.304	2.876	18.97	7.492	3.012	8.086	5.128	5.115	5.089	0	3.322
LEFT FRONT	2.829	2.615	3.289	2.935	3.933	1.207	2.442	2.534	0.484	1.913	5.178	1.806	2.497	3.012	0	2.564	5.115	5.089	0	3.322
LEFT BOTH F R	1.777	2.11	1.573	0.838	4.396	0.987	2.137	2.112	0.969	2.391	2.876	1.806	1.998	3.012	0	5.128	0	2.544	0	3.322
LEFT D4 OUTER	0.157	0.535	0.143	0.279	0.347	0.658	0.763	0.845	1.453	0.478	1.15	0	0.499	3.012	0	0	0	0	8.695	3.322



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	LEFT D3 OUTER	0	0.178	0	0	0	0.219	0.305	0.845	0	0	0.575	0.903	0.499	3.012	0	2.564	0	0	0	3.322		
Pareto Population Percent 100%																							