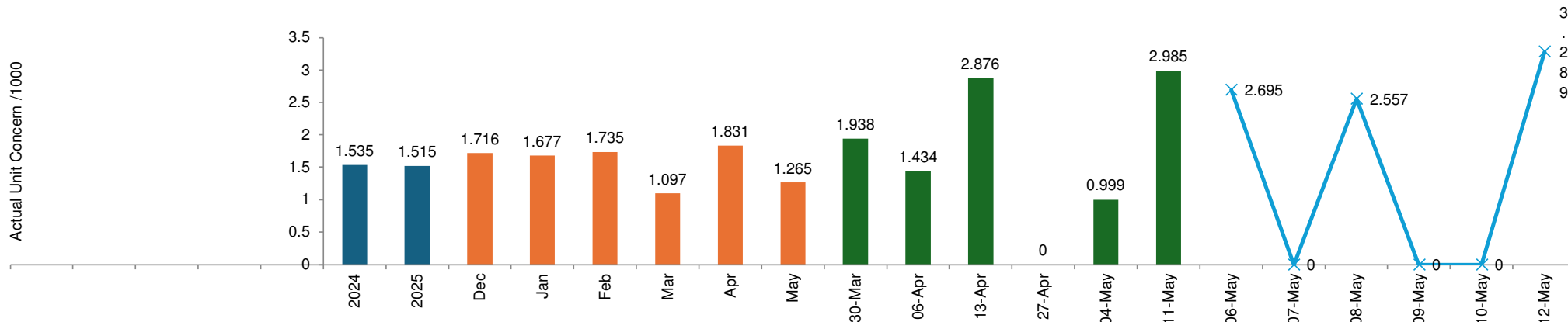




V769 WIPER BLADE  
Q CAL BUY OFF  
021P2111.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	1.535	1.515	1.716	1.677	1.735	1.097	1.831	1.265	1.938	1.434	2.876	0	0.999	2.985	2.695	0	2.557	0	0	3.289
Sample Size	82693	33650	6991	7153	8643	9113	6551	2370	2064	2091	1738	1107	2002	335	371	390	391	393	115	304
Actual Unit Concern /1000	1.535	1.515	1.716	1.677	1.735	1.097	1.831	1.265	1.938	1.434	2.876	0	0.999	2.985	2.695	0	2.557	0	0	3.289
FTT Not-OK Units Count	59	28	3	9	10	3	4	3	2	2	0	0	2	1	1	0	1	0	0	1
First Run %	99.85	99.85	99.84	99.83	99.83	99.89	99.82	99.87	99.81	99.86	99.71	100	99.9	99.7	99.73	100	99.74	100	100	99.67
Actual Unit Concern Count	127	51	12	12	15	10	12	3	4	3	5	0	2	1	1	0	1	0	0	1
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
WiperBlade NOISY	0.048	0.118	0	0	0.347	0	0	0.421	0	0	0	0	0	2.985	0	0	0	0	0	3.289
BOTH L R FRONT	0.024	0.029	0	0	0	0	0	0.421	0	0	0	0	0	2.985	0	0	0	0	0	3.289
WiperBlade POOR CLEANING	0.205	0.118	0.286	0.139	0.115	0.109	0	0.421	0	0	0	0	0.499	0	0	0	2.557	0	0	0
LEFT FRONT	0.072	0.059	0	0	0	0.109	0	0.421	0	0	0	0	0.499	0	0	0	2.557	0	0	0
Wiper NOT SEATED	0.217	0.267	0.143	0.419	0.694	0	0	0.421	0	0	0	0	0.499	0	2.695	0	0	0	0	0
RIGHT FRONT	0.024	0.089	0	0.139	0.115	0	0	0.421	0	0	0	0	0.499	0	2.695	0	0	0	0	0
Wiper POPS	0.036	0.237	0.143	0	0	0.109	1.068	0	0.484	0.956	2.301	0	0	0	0	0	0	0	0	0
RIGHT FRONT	0.036	0.148	0.143	0	0	0	0.763	0	0	0.956	1.726	0	0	0	0	0	0	0	0	0
BOTH L R FRONT	0	0.089	0	0	0	0.109	0.305	0	0.484	0	0.575	0	0	0	0	0	0	0	0	0
WiperBlade IMPROPER FUNCTION	0.362	0.267	0.715	0.279	0.462	0.109	0.305	0	0	0.478	0.575	0	0	0	0	0	0	0	0	0
LEFT FRONT	0.193	0.237	0.143	0.279	0.462	0	0.305	0	0	0.478	0.575	0	0	0	0	0	0	0	0	0
Wiper DRAG	0	0.029	0	0	0	0	0.152	0	0.484	0	0	0	0	0	0	0	0	0	0	0
BOTH L R FRONT	0	0.029	0	0	0	0	0.152	0	0.484	0	0	0	0	0	0	0	0	0	0	0
WiperBlade POPS	0	0.029	0	0	0	0	0.152	0	0.484	0	0	0	0	0	0	0	0	0	0	0
RIGHT FRONT	0	0.029	0	0	0	0	0.152	0	0.484	0	0	0	0	0	0	0	0	0	0	0
WiperBlade DAMAGED	0.024	0.089	0	0	0	0.219	0.152	0	0.484	0	0	0	0	0	0	0	0	0	0	0
RIGHT FRONT	0	0.059	0	0	0	0.109	0.152	0	0.484	0	0	0	0	0	0	0	0	0	0	0
Wiper IMPROPER FUNCTION	0.447	0.208	0.143	0.559	0	0.329	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH L R REAR	0.048	0.148	0	0.279	0	0.329	0	0	0	0	0	0	0	0	0	0	0	0	0	0



Quality Leadership System		CRAIOVA Plant *V769 WIPER BLADE																Generated : 04:31:18 13 May 2025 Printed : 05:06:07 13 May 2025 By : RAZVAN CIRJU			
	Wiper DAMAGED	0.048	0.059	0.143	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0		
	RIGHT FRONT	0.024	0.029	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0		
	LEFT FRONT	0.024	0.029	0.143	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0		
	Wiper NOISY	0.048	0.029	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0		
	LEFT FRONT	0.012	0.029	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0		
	WiperBlade DRAG	0.048	0.059	0	0.279	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	LEFT FRONT	0.012	0.029	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	BOTH L R FRONT	0.012	0.029	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	Wiper POOR CLEANING	0.048	0	0.143	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	LEFT FRONT	0.048	0	0.143	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
Pareto Population Percent 100%																					