

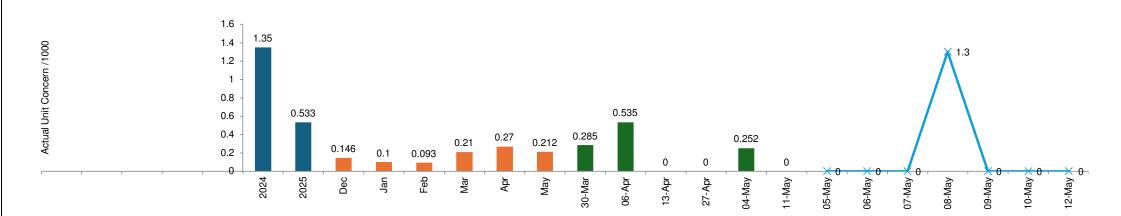
Quality Leadership System

CRAIOVA Plant
\*BX726 WIPER ARM, DEFECTIVE

**Generated**: 04:23:30 13 May 2025 **Printed**: 04:51:24 13 May 2025

By: RAZVAN CIRJU





	Mode	el Year	Month								Week S	Starting			Day							
Actual Unit Concern /1000	1.35	0.533	0.146	0.1	0.093	0.21	0.27	0.212	0.285	0.535	0	0	0.252	0	0	0	0 1.3	0	0	0		
Sample Size	97781	118118	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	643	655	776 769	762	362	596		
Actual Unit Concern Count	132	63	2	1	1	3	3	1	1	2	0	0	1	0	0	0	0 1	0	0	0		
FTT Not-OK Units Count	132	51	1	1	0	1	3	1	1	2	0	0	1	0	0	0	0 1	0	0	0		
FTT %	99.87	99.96	99.99	99.99	100	99.99	99.97	99.98	99.97	99.95	100	100	99.97	100	100	100	100 99.87	100	100	100		
Undefined Unit Concern Count	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
Actual Unit Concern /1000	1.35	0.533	0.146	0.1	0.093	0.21	0.27	0.212	0.285	0.535	0	0	0.252	0	0	0	0 1.3	0	0	0		

									Act	tual Unit C	oncern,/1	000										
	Mode	Model Year Month									Week	Starting			Day							
									30	6	13	27	4	11	5	6	7 8	9	10	12		
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May May	May	May	May		
WiperArm NOT SEATED	1.206	0.355	0.073	0.1	0	0.07	0.09	0.212	0.285	0	0	0	0.252	0	0	0	0 1.3	0	0	0		
LEFT FRONT	0.48	0.16	0	0	0	0	0.09	0.212	0.285	0	0	0	0.252	0	0	0	0 1.3	0	0	0		
WiperArm IMPROPER ADJUST	0	0.076	0	0	0.093	0.07	0.18	0	0	0.535	0	0	0	0	0	0	0 0	0	0	0		
LEFT FRONT	0	0.025	0	0	0.093	0	0.18	0	0	0.535	0	0	0	0	0	0	0 0	0	0	0		
WiperArm IMPROPER FUNCTION	0	0.016	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
LEFT FRONT	0	0.008	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
WiperArm NOISY	0	0.016	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
RIGHT FRONT Unknwn	0	0.008	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
WiperArm MISALIGNED	0.081	0.059	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
RIGHT FRONT	0.04	0.042	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
LEFT FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
BOTH LR FRONT	0.03	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
WiperArm LOOSE	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
BOTH LR FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
WiperArm MISSING	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
BOTH LR FRONT	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
WiperArm SCRATCHED	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
LEFT FRONT	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
WinerArm DISTORTED	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
d Motor Company use. Any inantly received data must be destroyed/returned to	o Ford Motor Co	mnany immedia	toly				•		•	•					•		•					



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0 0 0

 BOTH L R FRONT
 0.01
 0
 0
 0
 0
 0
 0

 Pareto Population Percent
 100%

r																					
	Actual Unit Concern,/1000																				
	Mode	l Year	Month							Week Starting								Day			
							İ		30	6	13	27	4	11	5	6	7	8	9	10	12
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May
WiperArm NOT SEATED	1.206	0.355	0.073	0.1	0	0.07	0.09	0.212	0.285	0	0	0	0.252	0	0	0	0	1.3	0	0	0
LEFT FRONT	0.48	0.16	0	0	0	0	0.09	0.212	0.285	0	0	0	0.252	0	0	0	0	1.3	0	0	0
WiperArm IMPROPER ADJUST	0	0.076	0	0	0.093	0.07	0.18	0	0	0.535	0	0	0	0	0	0	0	0	0	0	0
LEFT FRONT	0	0.025	0	0	0.093	0	0.18	0	0	0.535	0	0	0	0	0	0	0	0	0	0	0
WiperArm IMPROPER FUNCTION	0	0.016	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT FRONT	0	0.008	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm NOISY	0	0.016	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT FRONT Unknwn	0	0.008	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm MISALIGNED	0.081	0.059	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT FRONT	0.04	0.042	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH LR FRONT	0.03	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm LOOSE	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH LR FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm MISSING	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH LR FRONT	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm SCRATCHED	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT FRONT	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm DISTORTED	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH LR FRONT	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

0 0

0

0

0

0

0

0

0 0