



Quality
Leadership
System

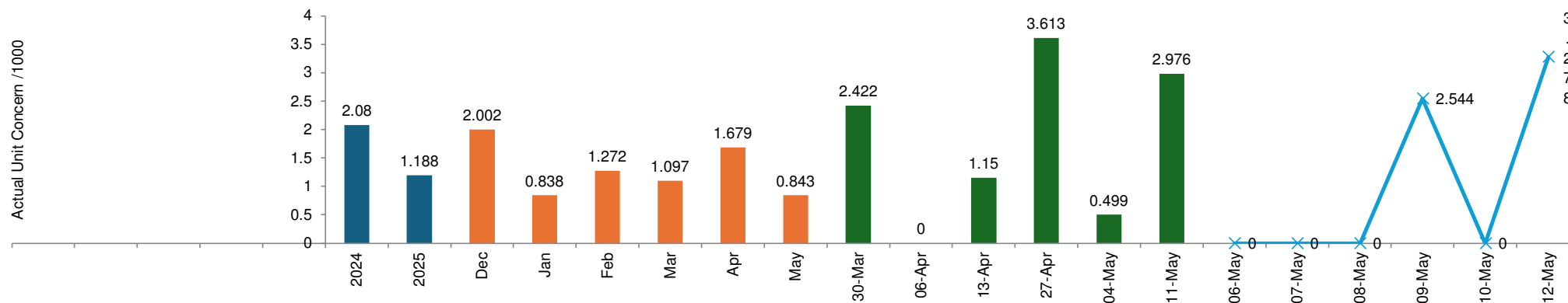
CRAIOVA Plant
*V769 DOOR LATCH, DEFECTIVE wo CAL

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By : RAZVAN CIRJU

V769 DOOR LATCH, DEFECTIVE wo CAL
Q CAL BUY OFF
021P2122.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	2.08	1.188	2.002	0.838	1.272	1.097	1.679	0.843	2.422	0	1.15	3.613	0.499	2.976	0	0	0	2.544	0	3.278
Sample Size	82693	33651	6991	7153	8643	9113	6551	2371	2064	2091	1738	1107	2002	336	371	390	391	393	115	305
Actual Unit Concern /1000	2.08	1.188	2.002	0.838	1.272	1.097	1.679	0.843	2.422	0	1.15	3.613	0.499	2.976	0	0	0	2.544	0	3.278
FTT Not-OK Units Count	45	21	3	3	6	5	6	1	3	0	0	1	1	0	0	0	0	1	0	0
First Run %	99.82	99.9	99.86	99.93	99.9	99.91	99.88	99.92	99.81	100	99.94	99.82	99.95	99.7	100	100	100	99.75	100	99.67
Actual Unit Concern Count	172	40	14	6	11	10	11	2	5	0	2	4	1	1	0	0	0	1	0	1
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.44	0	0	0.575	0	0.499	116	0	0	0	0	8.695	118

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
DoorLatch IMPROPER ASSEMBLY	2.08	1.188	2.002	0.838	1.272	1.097	1.679	0.843	2.422	0	1.15	3.613	0.499	2.976	0	0	0	2.544	0	3.278
LEFT FRONT	0.495	0.356	0	0.139	0.347	0.329	0.457	0.843	0.484	0	0.575	0	0.499	2.976	0	0	0	2.544	0	3.278

Pareto Population Percent 100%