

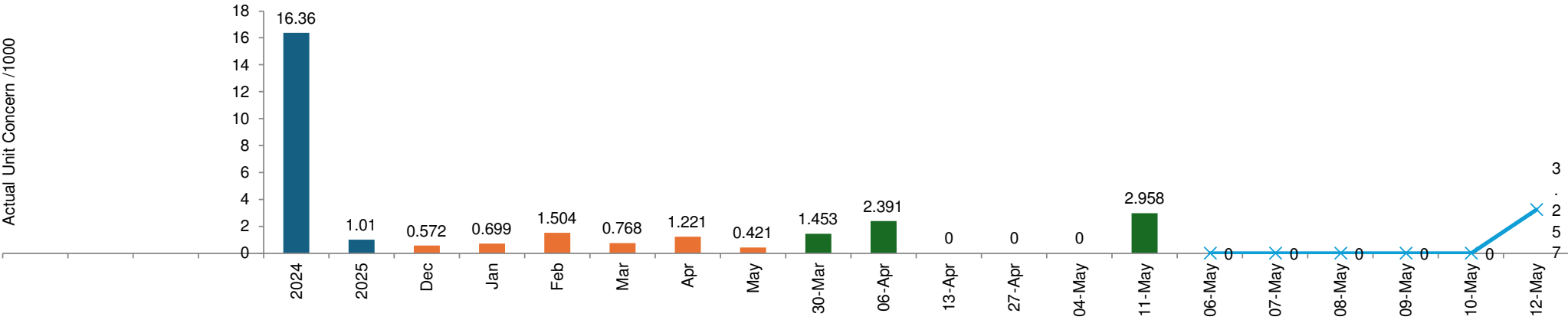


Quality  
Leadership  
System

CRAIOVA Plant  
\*V769 DOOR PANEL. RATTLES

Generated : 04:45:09 13 May 2025  
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By : RAZVAN CIRJU

V769 DOOR PANEL. RATTLES  
Q CAL BUY OFF  
021P2129.CON      021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	16.36	1.01	0.572	0.699	1.504	0.768	1.221	0.421	1.453	2.391	0	0	0	2.958	0	0	0	0	0	3.257
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	16.36	1.01	0.572	0.699	1.504	0.768	1.221	0.421	1.453	2.391	0	0	0	2.958	0	0	0	0	0	3.257
FTT Not-OK Units Count	389	13	4	4	2	3	3	1	2	1	0	0	0	1	0	0	0	0	0	1
First Run %	98.39	99.9	99.94	99.93	99.85	99.92	99.88	99.96	99.85	99.76	100	100	100	99.7	100	100	100	100	100	99.67
Actual Unit Concern Count	1353	34	4	5	13	7	8	1	3	5	0	0	0	1	0	0	0	0	0	1
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					12 May
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	
DoorPanel RATTLES	16.36	1.01	0.572	0.699	1.504	0.768	1.221	0.421	1.453	2.391	0	0	0	2.958	0	0	0	0	0	3.257
LEFT REAR	0.266	0.059	0.143	0	0	0	0.152	0.421	0	0.478	0	0	0	2.958	0	0	0	0	0	3.257

Pareto Population Percent 100%