



Quality
Leadership
System

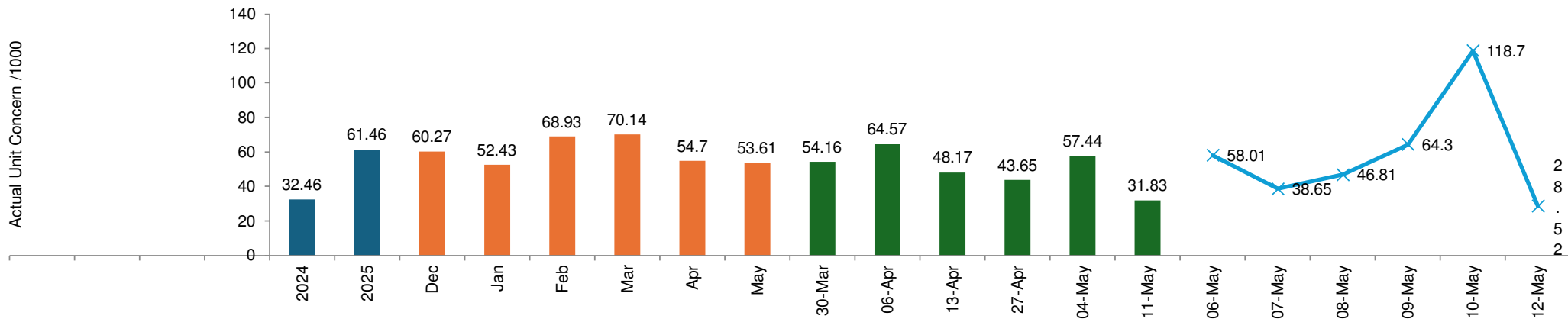
CRAIOVA Plant
*BX726 DOOR wo CAL

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By : RAZVAN CIRJU

BX726 DOOR wo CAL
Q CAL BUY OFF
021P2020.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	32.46	61.46	60.27	52.43	68.93	70.14	54.7	53.61	54.16	64.57	48.17	43.65	57.44	31.83	58.01	38.65	46.81	64.3	118.7	28.52
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	32.46	61.46	60.27	52.43	68.93	70.14	54.7	53.61	54.16	64.57	48.17	43.65	57.44	31.83	58.01	38.65	46.81	64.3	118.7	28.52
FTT Not-OK Units Count	395	158	67	31	50	35	28	14	5	15	5	4	13	1	0	2	2	9	0	0
First Run %	96.94	95.13	95.25	95.73	94.02	94.64	95.88	96.15	96.07	95.2	96.52	96.26	95.99	97.11	94.5	96.78	96.88	95.28	94.75	97.32
Actual Unit Concern Count	5374	3116	821	522	741	1002	606	252	190	241	133	77	228	22	38	30	36	49	43	17
Undefined Unit Concern /1000	0	1.006	0	0	0	0	0	10.85	0	0	0	0	0.503	70.91	1.526	0	0	1.312	0	68.79

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
Door FIT - SURFACE																				
	11.94	45.93	35.68	33.55	47.53	56.07	44.5	41.7	47.03	54.39	37.66	29.47	45.09	24.6	44.27	24.48	31.2	56.43	107.7	21.81
LEFT FRONT E5	0.042	0.65	0	0	0.651	0.28	0.993	2.34	0.855	1.607	0.362	0.566	1.763	5.788	6.106	0	2.6	1.312	0	6.711
LEFT FRONT C5	0.543	5.168	0.513	0.703	0.93	11.41	5.145	5.531	8.836	4.555	2.173	3.968	5.543	5.788	3.053	7.732	3.901	9.186	8.287	3.355
RIGHT FRONT D4	0.157	0.887	0.807	1.205	0.651	0.84	0.812	1.063	1.995	0.803	0	0	1.007	1.447	1.526	1.288	0	2.624	0	1.677
RIGHT REAR A1	0.676	2.958	5.873	2.712	1.953	3.92	3.52	1.489	4.846	4.555	3.259	1.7	1.511	1.447	0	0	1.3	2.624	2.762	1.677
RIGHT REAR A3	0.048	0.749	0.293	0	0.093	2.17	0.451	0.212	0	1.071	0.362	0	0	1.447	0	0	0	0	0	1.677
RIGHT REAR D1	0.459	0.749	2.716	1.004	0.465	0.77	0.722	0.851	0.57	0.803	1.086	0.566	0.755	1.447	0	0	0	1.312	2.762	1.677
RIGHT BOTH F R A	0.012	0.039	0	0	0.093	0	0	0.212	0	0	0	0	0	1.447	0	0	0	0	0	1.677
LEFT FRONT C1	0.404	0.927	0.146	0.602	1.116	1.47	0.631	0.212	1.425	0.535	0	0.566	0	1.447	0	0	0	0	0	1.677
LEFT FRONT D5	0.29	1.065	0.293	0.301	0.744	1.89	0.902	1.276	0.57	0.803	1.448	0.566	1.259	1.447	3.053	1.288	0	2.624	0	1.677
Door FIT																				
	20.52	15.52	24.59	18.88	21.39	14.07	10.2	11.91	7.126	10.18	10.5	14.17	12.34	7.235	13.74	14.17	15.6	7.874	11.04	6.711
LEFT FRONT D1	0.066	0.157	0.073	0	0.093	0.28	0.09	0.425	0	0	0	0.566	0	2.894	0	0	0	0	0	3.355
RIGHT BOTH F R	2.204	1.124	5.359	1.506	0.558	0.56	1.715	1.914	0.285	1.607	3.621	2.267	1.763	1.447	6.106	3.866	0	0	0	1.677
LEFT FRONT	4.331	1.006	1.101	1.607	1.953	0.7	0.09	0.638	0	0	0.362	0	0.503	1.447	0	0	1.3	1.312	0	1.677