



Quality
Leadership
System

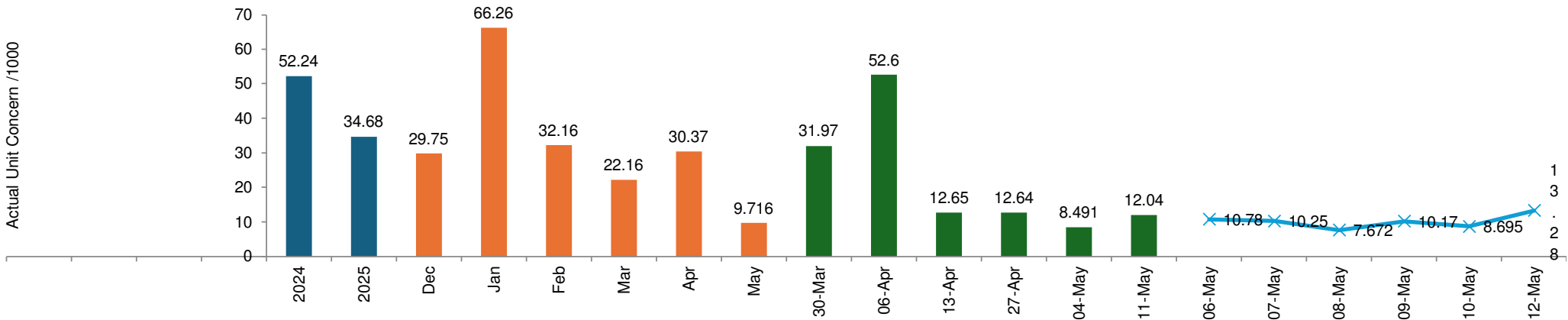
CRAIOVA Plant
*V769 LIFT GATE WO CAL

Generated : 04:06:42 13 May 2025 ***

Printed : 05:13:35 13 May 2025

By : RAZVAN CIRJU

V769 LIFTGATE WO CAL
Q CAL BUY OFF
021P1991.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	52.24	34.68	29.75	66.26	32.16	22.16	30.37	9.716	31.97	52.6	12.65	12.64	8.491	12.04	10.78	10.25	7.672	10.17	8.695	13.28
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301
Actual Unit Concern /1000	52.24	34.68	29.75	66.26	32.16	22.16	30.37	9.716	31.97	52.6	12.65	12.64	8.491	12.04	10.78	10.25	7.672	10.17	8.695	13.28
FTT Not-OK Units Count	337	116	15	45	19	22	28	3	6	17	3	4	2	0	0	0	0	2	0	0
First Run %	94.97	96.86	97.24	94.2	97	97.89	97.3	99.11	97.53	95.22	98.79	98.74	99.25	98.8	99.19	98.97	99.23	99.24	99.13	98.67
Actual Unit Concern Count	4320	1167	208	474	278	202	199	23	66	110	22	14	17	4	4	4	3	4	1	4
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.47	0	0	0.575	0	0.499	117.4	0	0	0	0	8.695	119.6

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
LiftGate FIT - SURFACE	19.1	15.51	13.73	31.31	15.04	7.022	15.26	2.534	23.25	24.86	3.452	0.903	1.998	6.024	2.695	0	5.115	2.544	0	6.644
E1 OUTER	3.76	4.606	4.72	11.32	3.239	1.975	4.121	0.422	6.782	7.651	0	0	0	3.012	0	0	0	0	0	3.322
E5 OUTER	1.003	2.021	1.144	6.57	2.198	0.109	0.305	0.422	0	0.956	0	0	0	3.012	0	0	0	0	0	3.322
LiftGate FIT	32.45	19.16	15.87	34.95	17.12	15.14	15.11	7.182	8.72	27.73	9.206	11.74	6.493	6.024	8.086	10.25	2.557	7.633	8.695	6.644
B2 OUTER	0.145	3.388	0	0.139	0.347	5.486	8.395	2.112	2.907	15.78	4.027	9.033	1.498	6.024	2.695	0	0	5.089	0	6.644
LiftGate IMPROPER ADJUST	0.677	0	0.143	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%