



Quality
Leadership
System

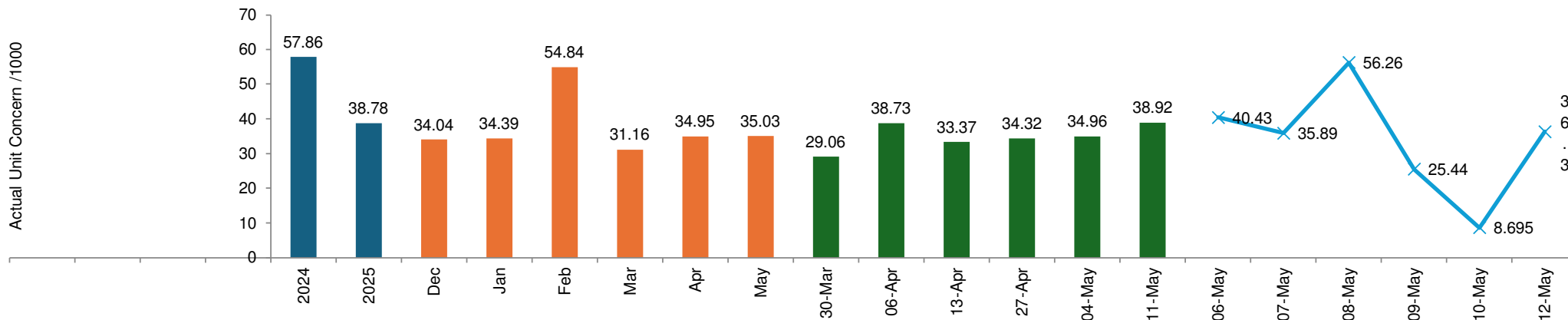
CRAIOVA Plant
*V769 SLIDING DOOR IMPROPER ADJUST wo CAL

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By : RAZVAN CIRJU

V769 SLIDING DOOR IMPROPER ADJUST wo CAL
Q CAL BUY OFF
021P2117.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	57.86	38.78	34.04	34.39	54.84	31.16	34.95	35.03	29.06	38.73	33.37	34.32	34.96	38.92	40.43	35.89	56.26	25.44	8.695	36.3
Sample Size	82693	33649	6991	7153	8643	9113	6551	2369	2064	2091	1738	1107	2002	334	371	390	391	393	115	303
Actual Unit Concern /1000	57.86	38.78	34.04	34.39	54.84	31.16	34.95	35.03	29.06	38.73	33.37	34.32	34.96	38.92	40.43	35.89	56.26	25.44	8.695	36.3
FTT Not-OK Units Count	416	204	39	23	61	53	50	18	15	16	7	18	15	3	7	4	2	2	0	2
First Run %	94.43	96.19	96.67	96.63	94.6	96.95	96.6	96.5	97.19	96.27	96.72	96.57	96.5	96.11	95.96	96.41	94.37	97.46	99.13	96.37
Actual Unit Concern Count	4785	1305	238	246	474	284	229	83	60	81	58	38	70	13	15	14	22	10	1	11
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.46	0	0	0.575	0	0.499	116.7	0	0	0	0	8.695	118.8

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
SlidingDoor FIT	47.87	30.49	29.32	26.28	39.33	26	30.68	28.7	23.25	34.91	30.49	30.71	28.47	32.93	29.64	25.64	46.03	22.9	8.695	33
RIGHT C3 OUTER	0.145	0.326	0	0	0.115	0.548	0.305	1.266	0	0	1.15	0	0	8.982	0	0	0	0	0	9.901
LEFT	21.53	6.983	8.01	6.57	13.65	4.06	3.816	4.221	1.938	2.869	3.452	8.13	3.496	8.982	2.695	0	5.115	5.089	0	6.6
RIGHT C4 OUTER	0.52	0.118	0.143	0	0	0.109	0.152	0.844	0.484	0	0	0	0.499	2.994	0	0	2.557	0	0	3.3
RIGHT D3 OUTER	0.048	0.802	0	0	0	1.097	2.289	0.844	3.391	0.478	1.726	4.516	0.499	2.994	0	0	0	2.544	0	3.3
RIGHT	17.37	7.964	14.3	14.39	11.22	3.511	4.579	5.065	3.876	5.738	2.301	5.42	5.494	2.994	5.39	2.564	5.115	5.089	0	3.3
LEFT C4 OUTER	1.632	1.842	1.287	0.279	1.851	2.084	3.053	2.11	2.907	4.304	2.876	0.903	1.998	2.994	0	7.692	0	0	0	3.3
LEFT D3 OUTER	0.096	1.604	0	0	0.115	1.097	5.495	2.954	0.484	6.695	8.63	5.42	2.997	2.994	2.695	5.128	5.115	0	8.695	3.3
SlidingDoor FIT - SURFACE	6.324	5.081	2.574	3.914	9.256	4.279	2.595	3.377	2.422	3.347	1.726	1.806	2.997	5.988	8.086	0	5.115	2.544	0	3.3
RIGHT C1 OUTER	1.027	0.951	0.429	0.699	1.735	0.877	0.305	1.266	0	0.478	0.575	0	0.499	5.988	2.695	0	0	0	0	3.3
SlidingDoor IMPROPER ADJUST	3.664	3.209	2.145	4.194	6.247	0.877	1.679	2.954	3.391	0.478	1.15	1.806	3.496	0	2.695	10.25	5.115	0	0	0
RIGHT	1.354	1.961	0.715	3.075	3.008	0.658	1.526	1.688	2.422	0.478	1.15	1.806	1.998	0	2.695	2.564	5.115	0	0	0

Pareto Population Percent 100%