



Quality
Leadership
System

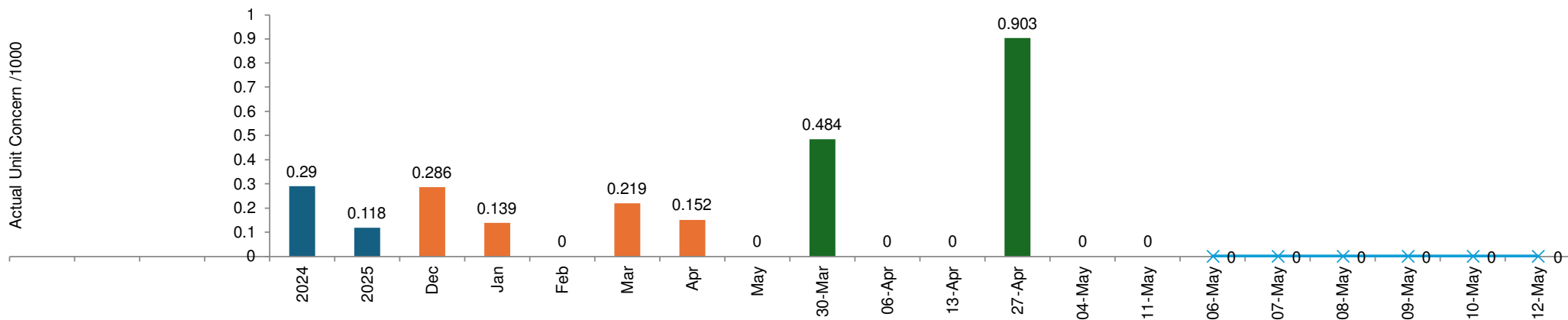
CRAIOVA Plant
*V769 WINDSHIELD CRACKED

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By : RAZVAN CIRJU

V769 WINDSHIELD CRACKED
Q CAL BUY OFF
021P1966.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.29	0.118	0.286	0.139	0	0.219	0.152	0	0.484	0	0	0.903	0	0	0	0	0	0	0	0
Sample Size	82693	33657	6991	7153	8643	9113	6551	2377	2064	2091	1738	1107	2002	342	371	390	391	393	115	311
Actual Unit Concern /1000	0.29	0.118	0.286	0.139	0	0.219	0.152	0	0.484	0	0	0.903	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	20	4	2	1	0	2	1	0	1	0	0	1	0	0	0	0	0	0	0	0
First Run %	99.97	99.99	99.97	99.99	100	99.98	99.98	100	99.95	100	100	99.91	100	100	100	100	100	100	100	100
Actual Unit Concern Count	24	4	2	1	0	2	1	0	1	0	0	1	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

		Actual Unit Concern./1000																			
		CY		Month						Week Starting						Day					
		2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
Windshield BROKEN		0.145	0.118	0.286	0.139	0	0.219	0.152	0	0.484	0	0	0.903	0	0	0	0	0	0	0	0
F5		0	0.118	0	0.139	0	0.219	0.152	0	0.484	0	0	0.903	0	0	0	0	0	0	0	0
Windshield DAMAGED		0.145	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
A2		0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
A5		0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
F4		0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
F5		0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
A1		0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
A4		0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
E4		0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
A		0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%