

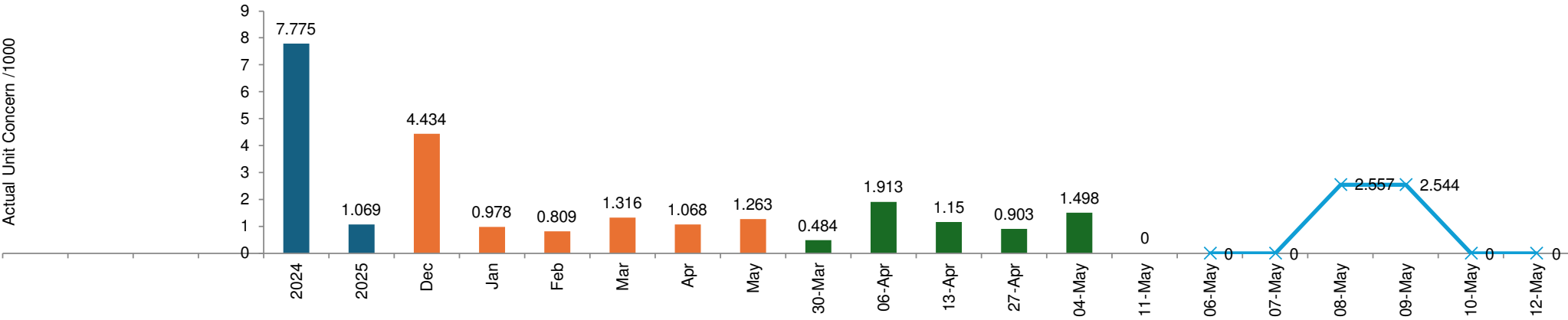


Quality
Leadership
System

CRAIOVA Plant
*V769 SEAT BACK, RATTLES

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By : RAZVAN CIRJU

V769 SEAT BACK, RATTLES
Q CAL BUY OFF
021P2149.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	7.775	1.069	4.434	0.978	0.809	1.316	1.068	1.263	0.484	1.913	1.15	0.903	1.498	0	0	0	2.557	2.544	0	0
Sample Size	82693	33655	6991	7153	8643	9113	6551	2375	2064	2091	1738	1107	2002	340	371	390	391	393	115	309
Actual Unit Concern /1000	7.775	1.069	4.434	0.978	0.809	1.316	1.068	1.263	0.484	1.913	1.15	0.903	1.498	0	0	0	2.557	2.544	0	0
FTT Not-OK Units Count	263	11	21	2	2	5	2	0	0	1	0	1	0	0	0	0	0	0	0	0
First Run %	99.23	99.9	99.56	99.9	99.92	99.87	99.92	99.87	99.95	99.86	99.94	99.91	99.85	100	100	100	99.74	99.75	100	100
Actual Unit Concern Count	643	36	31	7	7	12	7	3	1	4	2	1	3	0	0	0	1	1	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern,/1000																				
CY		Month						Week Starting					Day							
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
SeatBack RATTLES	7.739	1.01	4.434	0.978	0.809	1.207	0.915	1.263	0.484	1.913	1.15	0	1.498	0	0	0	2.557	2.544	0	0
LEFT REAR	2.249	0.326	2.288	0.139	0	0.438	0.61	0.842	0.484	1.913	0	0	0.999	0	0	0	2.557	2.544	0	0
SeatBack NOISY	0.036	0.059	0	0	0	0.109	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0
PASSENGER	0	0.029	0	0	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0

Pareto Population Percent 0%