

Quality

Leadership

System

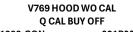
CRAIOVA Plant

*V769 HOOD WO CAL

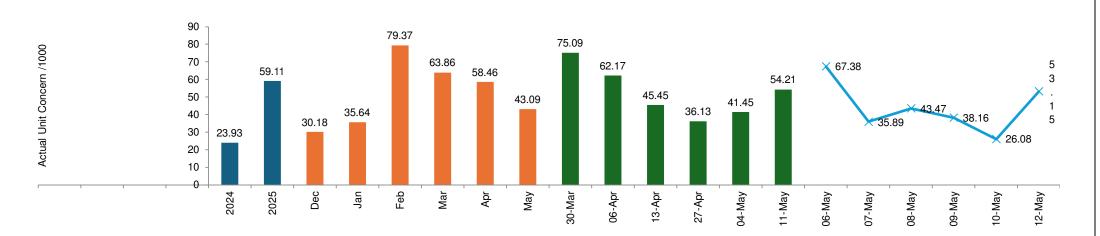
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ted: 05:12:50 13 May 2025 **By:** RAZVAN CIRJU

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| | C | Υ | Month | | | | | | Week Starting | | | | | | | Day | | | | | |
|------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--|
| Actual Unit Concern /1000 | 23.93 | 59.11 | 30.18 | 35.64 | 79.37 | 63.86 | 58.46 | 43.09 | 75.09 | 62.17 | 45.45 | 36.13 | 41.45 | 54.21 | 67.38 | 35.89 | 43.47 | 38.16 | 26.08 | 53.15 | |
| Sample Size | 82693 | 33647 | 6991 | 7153 | 8643 | 9113 | 6551 | 2367 | 2064 | 2091 | 1738 | 1107 | 2002 | 332 | 371 | 390 | 391 | 393 | 115 | 301 | |
| Actual Unit Concern /1000 | 23.93 | 59.11 | 30.18 | 35.64 | 79.37 | 63.86 | 58.46 | 43.09 | 75.09 | 62.17 | 45.45 | 36.13 | 41.45 | 54.21 | 67.38 | 35.89 | 43.47 | 38.16 | 26.08 | 53.15 | |
| FTT Not-OK Units Count | 112 | 108 | 10 | 10 | 47 | 21 | 24 | 7 | 2 | 13 | 5 | 5 | 7 | 0 | 4 | 1 | 2 | 0 | 0 | 0 | |
| First Run % | 97.73 | 95.46 | 97.41 | 97.27 | 94.16 | 95.15 | 95.24 | 96.37 | 94.09 | 94.98 | 95.97 | 97.02 | 96.4 | 96.08 | 94.07 | 96.67 | 96.42 | 96.44 | 97.39 | 96.01 | |
| Actual Unit Concern Count | 1979 | 1989 | 211 | 255 | 686 | 582 | 383 | 102 | 155 | 130 | 79 | 40 | 83 | 18 | 25 | 14 | 17 | 15 | 3 | 16 | |
| Undefined Unit Concern /1000 | 0 | 1.337 | 0 | 0 | 0 | 0.109 | 0.152 | 16.47 | 0 | 0 | 0.575 | 0 | 0.499 | 117.4 | 0 | 0 | 0 | 0 | 8.695 | 119.6 | |

| | Actual Unit Concern,/1000 | | | | | | | | | | | | | | | | | | | | | |
|--------------------|---------------------------|-----|-------|-------|-------|-------|-------|-------|-------|---------------|-------|-------|-------|-------|-------|-------|-------|-----------|----------|---------|-------|--|
| | | C, | Υ | Month | | | | | | Week Starting | | | | | | | Day | | | | | |
| | | | | | | | | | | 30 | 6 | 13 | 27 | 4 | 11 | 6 | 7 | 8 | 9 | 10 | 12 | |
| | 20 |)24 | 2025 | Dec | Jan | Feb | Mar | Apr | May | Mar | Apr | Apr | Apr | May | May | May | May | May | May | May | May | |
| Hood FIT - SURFACE | 7.9 | 981 | 47.37 | 21.59 | 27.96 | 60.39 | 53.33 | 48.69 | 35.06 | 66.37 | 51.17 | 35.67 | 27.1 | 31.96 | 54.21 | 51.21 | 28.2 | 38.36 | 27.98 | 26.08 | 53.15 | |
| A1 | 2.5 | 539 | 9.54 | 10.15 | 6.57 | 8.099 | 11.08 | 11.44 | 12.67 | 11.62 | 12.91 | 6.904 | 10.84 | 9.49 | 30.12 | 8.086 | 0 | 10.23 | 12.72 | 17.39 | 29.9 | |
| F1 | 1 2. | .37 | 20.89 | 9.869 | 13.28 | 23.71 | 24.25 | 23.35 | 16.05 | 34.88 | 20.56 | 20.71 | 13.55 | 16.98 | 12.04 | 32.34 | 23.07 | 20.46 | 10.17 | 0 | 9.966 | |
| B5 | 0. | .06 | 0.089 | 0 | 0.139 | 0 | 0.109 | 0 | 0.422 | 0 | 0 | 0 | 0 | 0 | 3.012 | 0 | 0 | 0 | 0 | 0 | 3.322 | |
| Be | 0.0 | 012 | 0.029 | 0 | 0 | 0 | 0 | 0 | 0.422 | 0 | 0 | 0 | 0 | 0 | 3.012 | 0 | 0 | 0 | 0 | 0 | 3.322 | |
| F2 | 2 0. | .58 | 3.952 | 0 | 2.097 | 6.132 | 3.95 | 4.121 | 0.845 | 6.298 | 4.782 | 2.301 | 0 | 0.499 | 3.012 | 0 | 2.564 | 0 | 0 | 0 | 3.322 | |
| F3 | 3 1.1 | 124 | 3.923 | 0.286 | 2.097 | 6.942 | 4.608 | 1.526 | 2.112 | 3.876 | 0.956 | 1.726 | 0 | 1.998 | 3.012 | 8.086 | 0 | 0 | 2.544 | 0 | 3.322 | |
| Hood FIT | 15 | .95 | 11.73 | 8.582 | 7.689 | 18.97 | 10.53 | 9.769 | 8.027 | 8.72 | 10.99 | 9.781 | 9.033 | 9.49 | 0 | 16.17 | 7.692 | 5.115 | 10.17 | 0 | 0 | |
| · | | | | | | | • | | | • | | | | | | | F | Pareto Po | pulation | Percent | 100% | |

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