



Quality
Leadership
System

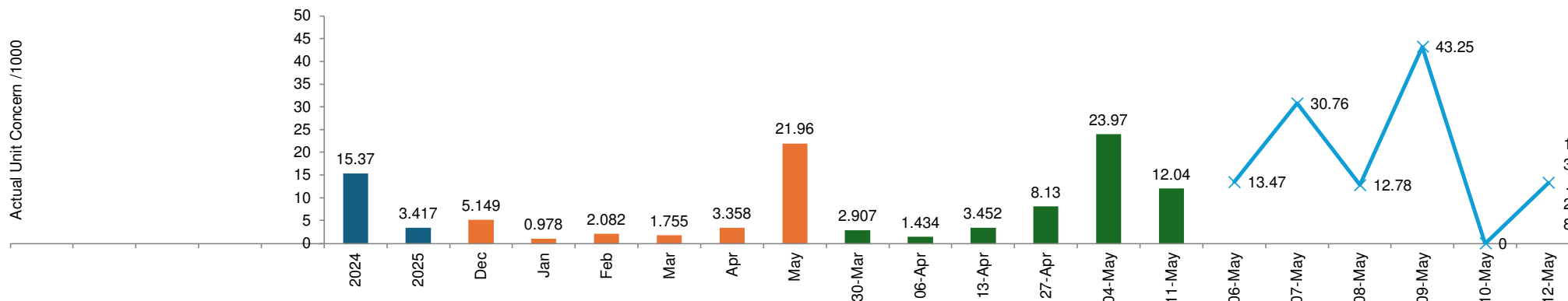
CRAIOVA Plant
*V769 TAIL LAMP WO CAL

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By : RAZVAN CIRJU

V769 TAIL LAMP WO CAL
Q CAL BUY OFF
021P2001.CON 021P0069.TEM



	CY		Month							Week Starting						Day					
Actual Unit Concern /1000	15.37	3.417	5.149	0.978	2.082	1.755	3.358	21.96	2.907	1.434	3.452	8.13	23.97	12.04	13.47	30.76	12.78	43.25	0	13.28	
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301	
Actual Unit Concern /1000	15.37	3.417	5.149	0.978	2.082	1.755	3.358	21.96	2.907	1.434	3.452	8.13	23.97	12.04	13.47	30.76	12.78	43.25	0	13.28	
FTT Not-OK Units Count	1212	112	36	7	17	16	22	50	6	3	6	9	46	4	5	11	5	16	0	4	
First Run %	98.53	99.66	99.49	99.9	99.79	99.82	99.66	97.89	99.71	99.86	99.65	99.19	97.7	98.8	98.65	97.18	98.72	95.93	100	98.67	
Actual Unit Concern Count	1271	115	36	7	18	16	22	52	6	3	6	9	48	4	5	12	5	17	0	4	
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.47	0	0	0.575	0	0.499	117.4	0	0	0	0	8.695	119.6	

		Actual Unit Concern./1000																			
		CY		Month						Week Starting						Day					
		2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
TailLamp FIT - SURFACE		4.244	1.902	0	0.139	0.694	0.548	2.442	15.2	0.969	0.956	2.876	7.226	15.98	12.04						
	LEFT	3.942	1.664	0	0.139	0.462	0.548	1.679	14.78	0.969	0.956	2.876	2.71	15.48	12.04	0	25.64	10.23	35.62	0	13.28
TailLamp NOT SEATED		3.676	0.743	2.574	0.559	1.157	0.658	0.305	1.267	0.484	0	0.575	0	1.498	0	0	0	0	5.089	0	0
	LEFT	2.067	0.505	0.858	0.559	0.578	0.438	0.152	1.267	0.484	0	0	0	1.498	0	0	0	0	5.089	0	0
TailLamp LOOSE		7.4	0.772	2.574	0.279	0.231	0.548	0.61	5.492	1.453	0.478	0	0.903	6.493	0	13.47	2.564	2.557	2.544	0	0
	LEFT	5.937	0.653	2.145	0.139	0	0.548	0.457	5.492	1.453	0.478	0	0	6.493	0	13.47	2.564	2.557	2.544	0	0
TailLamp FIT		0.036	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	LEFT	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RIGHT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
TailLamp IMPROPER ALIGNMENT		0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	LEFT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%