



Quality  
Leadership  
System

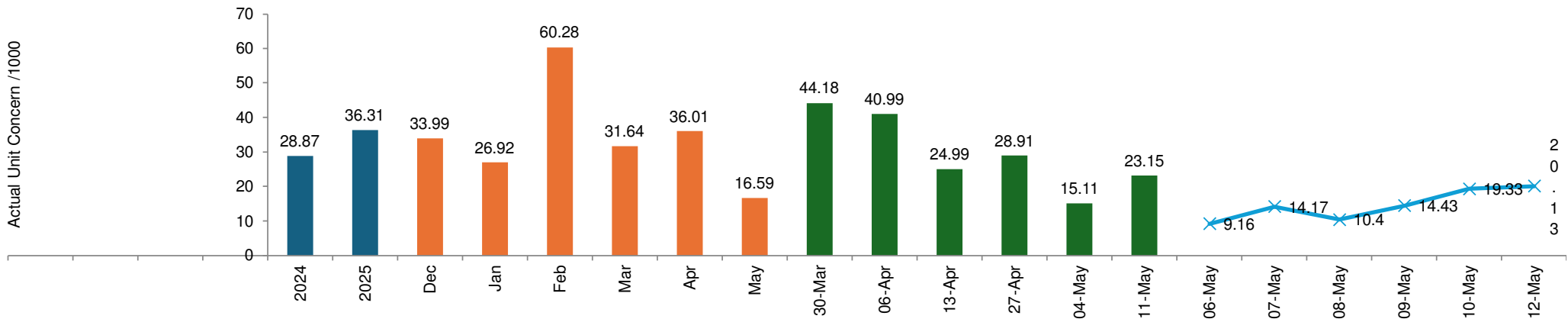
CRAIOVA Plant  
\*BX726 LIFT GATE wo CAL

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By : RAZVAN CIRJU

BX726 LIFT GATE wo CAL  
Q CAL BUY OFF  
021P2014.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	28.87	36.31	33.99	26.92	60.28	31.64	36.01	16.59	44.18	40.99	24.99	28.91	15.11	23.15	9.16	14.17	10.4	14.43	19.33	20.13
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	28.87	36.31	33.99	26.92	60.28	31.64	36.01	16.59	44.18	40.99	24.99	28.91	15.11	23.15	9.16	14.17	10.4	14.43	19.33	20.13
FTT Not-OK Units Count	332	157	47	16	46	40	46	9	18	21	1	9	7	2	1	2	1	3	0	1
First Run %	97.2	96.58	96.77	97.53	94.26	96.97	96.7	98.38	96.07	96.3	97.54	97.17	98.51	97.83	99.24	98.58	98.96	98.56	98.07	97.99
Actual Unit Concern Count	4780	1841	463	268	648	452	399	78	155	153	69	51	60	16	6	11	8	11	7	12
Undefined Unit Concern /1000	0	1.006	0	0	0	0	0	10.85	0	0	0	0	0.503	70.91	1.526	0	0	1.312	0	68.79

		Actual Unit Concern./1000																			
		CY		Month						Week Starting						Day					
		2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
LiftGate FIT		23.37	21.14	25.03	17.17	32.18	18.76	21.03	12.34	26.79	21.43	15.21	22.67	10.83	18.81	6.106	7.732	3.901	9.186	19.33	18.45
	A	1.026	6.114	0.073	0.2	12.18	6.44	6.318	3.404	9.407	5.091	4.708	7.936	2.771	7.235	1.526	1.288	1.3	2.624	0	8.389
	A2	0.277	4.852	0.293	0.301	3.721	7.28	6.318	6.17	8.836	7.77	2.897	7.369	5.291	8.683	3.053	3.866	1.3	3.937	19.33	6.711
	A4	0.966	0.414	0.146	0	0.372	0.49	0.722	0.425	1.425	0.268	0.724	0.566	0	2.894	0	0	0	0	0	3.355
LiftGate FIT - SURFACE		4.621	14.99	8.956	9.542	28	12.53	14.89	4.255	17.1	19.56	9.779	6.235	4.283	4.341	3.053	6.443	6.502	5.249	0	1.677
	E5	0.132	0.591	0.367	0.2	0.651	0.49	1.083	0.425	0.57	1.875	0	1.7	0.252	1.447	0	0	1.3	0	0	1.677
LiftGate IMPROPER ADJUST		0.875	0.177	0	0.2	0.093	0.35	0.09	0	0.285	0	0	0	0	0	0	0	0	0	0	0
	A	0.169	0.118	0	0.1	0.093	0.21	0.09	0	0.285	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%