



Quality
Leadership
System

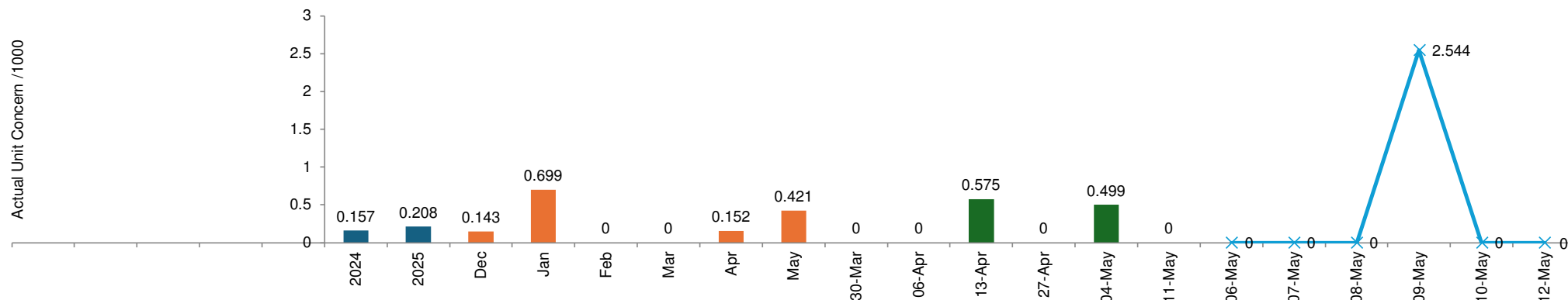
CRAIOVA Plant
*V769 CARGO DOOR HINGE wo CAL

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By : RAZVAN CIRJU

V769 CARGO DOOR HINGE wo CAL
Q CAL BUY OFF
021P2151.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.157	0.208	0.143	0.699	0	0	0.152	0.421	0	0	0.575	0	0.499	0	0	0	0	2.544	0	0
Sample Size	82693	33651	6991	7153	8643	9113	6551	2371	2064	2091	1738	1107	2002	336	371	390	391	393	115	305
Actual Unit Concern /1000	0.157	0.208	0.143	0.699	0	0	0.152	0.421	0	0	0.575	0	0.499	0	0	0	0	2.544	0	0
FTT Not-OK Units Count	10	7	1	5	0	0	1	1	0	0	1	0	1	0	0	0	0	1	0	0
First Run %	99.98	99.98	99.99	99.93	100	100	99.98	99.96	100	100	99.94	100	99.95	100	100	100	100	99.75	100	100
Actual Unit Concern Count	13	7	1	5	0	0	1	1	0	0	1	0	1	0	0	0	0	1	0	0
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.44	0	0	0.575	0	0.499	116	0	0	0	0	8.695	118

		Actual Unit Concern./1000																			
		CY		Month						Week Starting						Day					12 May
				30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May							
CargoDoorHinge IMPROPER FUNCTION LEFT ALL		0.133	0.208	0.143	0.699	0	0	0.152	0.421	0	0	0.575	0	0.499	0	0	0	0	2.544	0	0
CargoDoorHinge FIT BOTH L R ALL		0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%