



Quality  
Leadership  
System

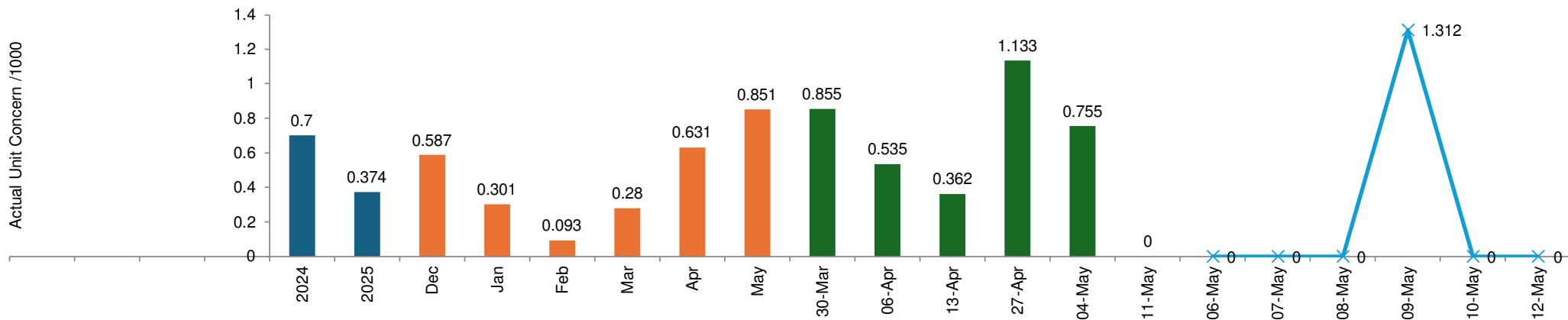
CRAIOVA Plant  
\*BX726 GEAR SHIFT

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By : RAZVAN CIRJU

BX726 GEAR SHIFT  
Q CAL BUY OFF  
021P2039.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.7	0.374	0.587	0.301	0.093	0.28	0.631	0.851	0.855	0.535	0.362	1.133	0.755	0	0	0	0	1.312	0	0
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	0.7	0.374	0.587	0.301	0.093	0.28	0.631	0.851	0.855	0.535	0.362	1.133	0.755	0	0	0	0	1.312	0	0
FTT Not-OK Units Count	112	19	8	3	1	4	7	4	3	2	1	2	3	0	0	0	0	1	0	0
First Run %	99.93	99.96	99.94	99.97	99.99	99.97	99.94	99.91	99.91	99.95	99.96	99.89	99.92	100	100	100	100	99.87	100	100
Actual Unit Concern Count	116	19	8	3	1	4	7	4	3	2	1	2	3	0	0	0	0	1	0	0
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
GearShift IMPROPER FUNCTION	0.465	0.197	0.44	0.2	0.093	0.07	0.18	0.851	0.285	0	0.362	0.566	0.755	0	0	0	0	1.312	0	0
GearShift IMPROPER ADJUST	0.199	0.177	0.146	0.1	0	0.21	0.451	0	0.57	0.535	0	0.566	0	0	0	0	0	0	0	0
GearShift DRAG	0.018	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GearShift INOPERATIVE	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GearShift LOCKED	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
GearShift STICKING	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%