



Quality
Leadership
System

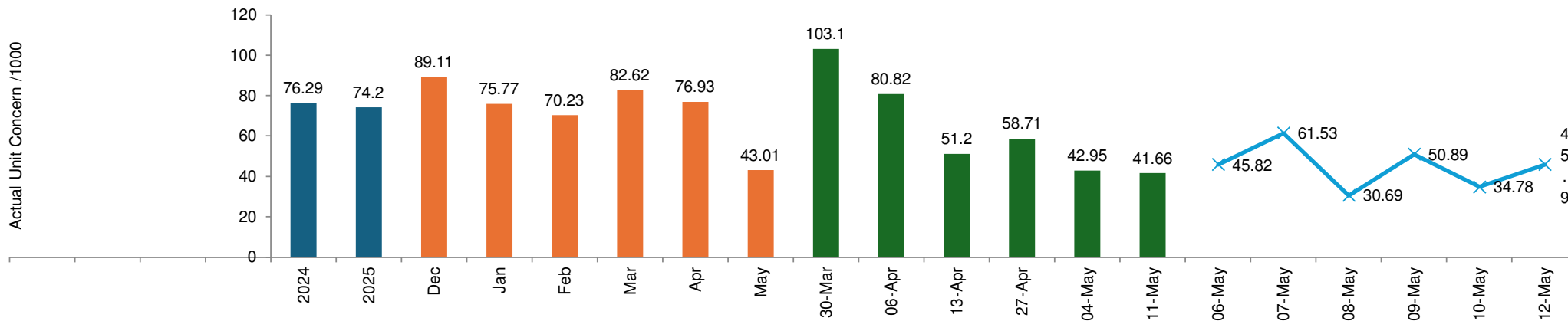
CRAIOVA Plant
*V769 CARGO DOOR, IMPROPER ADJUST wo CAL

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By : RAZVAN CIRJU

V769 CARGO DOOR, IMPROPER ADJUST wo CAL
Q CAL BUY OFF
021P2119.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	76.29	74.2	89.11	75.77	70.23	82.62	76.93	43.01	103.1	80.82	51.2	58.71	42.95	41.66	45.82	61.53	30.69	50.89	34.78	45.9
Sample Size	82693	33651	6991	7153	8643	9113	6551	2371	2064	2091	1738	1107	2002	336	371	390	391	393	115	305
Actual Unit Concern /1000	76.29	74.2	89.11	75.77	70.23	82.62	76.93	43.01	103.1	80.82	51.2	58.71	42.95	41.66	45.82	61.53	30.69	50.89	34.78	45.9
FTT Not-OK Units Count	515	219	65	47	45	71	37	19	9	17	4	14	18	0	6	4	2	6	1	0
First Run %	92.76	94.04	92.66	93.99	94.31	93.34	94	96.16	92.3	93.83	95.57	95.03	96.15	96.43	95.42	94.87	96.93	95.67	96.52	96.07
Actual Unit Concern Count	6309	2497	623	542	607	753	504	102	213	169	89	65	86	14	17	24	12	20	4	14
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.44	0	0	0.575	0	0.499	116	0	0	0	0	8.695	118

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
CargoDoor FIT - SURFACE	12.03	36.84	34.18	32.15	36.21	38.29	46.86	18.55	63.95	51.64	27.04	31.61	18.98	17.85	10.78	25.64	10.23	30.53	17.39	19.67
RIGHT E1 OUTER	2.95	7.518	9.154	5.312	8.099	7.352	10.53	4.217	14.53	12.91	5.178	5.42	2.997	11.9	0	5.128	2.557	2.544	0	13.11
RIGHT E2 OUTER	0.084	0.267	0.715	0	0.462	0.219	0.305	0.421	0.484	0.478	0	0	0	2.976	0	0	0	0	0	3.278
LEFT B1 OUTER	2.394	8.647	5.721	8.108	9.487	10.09	7.327	4.639	12.11	5.26	9.206	0.903	4.995	2.976	2.695	2.564	2.557	7.633	0	3.278
CargoDoor FIT	63.29	35.92	54.64	39.28	33.2	44.11	29.76	21.08	39.24	28.21	24.16	27.1	20.97	17.85	32.34	28.2	17.9	15.26	17.39	19.67
BOTH L R	42.7	19.31	40.48	30.19	21.4	16.02	13.73	6.326	22.77	14.82	7.479	8.13	5.994	8.928	24.25	5.128	0	2.544	0	9.836
RIGHT D3 OUTER	0	0.534	0	0	0.347	0.438	1.221	1.265	0.969	0	1.15	3.613	0.499	5.952	0	2.564	0	0	0	6.557
LEFT	8.465	1.485	3.433	3.075	0.925	2.084	0.152	0.421	0.484	0	0	0	0	2.976	0	0	0	0	0	3.278
CargoDoor IMPROPER ADJUST	0.967	1.426	0.286	4.333	0.809	0.219	0.305	3.374	0	0.956	0	0	2.997	5.952	2.695	7.692	2.557	5.089	0	6.557
RIGHT	0.362	0.534	0	1.118	0.231	0.219	0.152	2.108	0	0.478	0	0	1.998	2.976	0	7.692	2.557	2.544	0	3.278
BOTH L R	0.423	0.386	0	1.398	0.115	0	0	1.265	0	0	0	0	0.999	2.976	2.695	0	0	2.544	0	3.278

Pareto Population Percent 100%