



Quality  
Leadership  
System

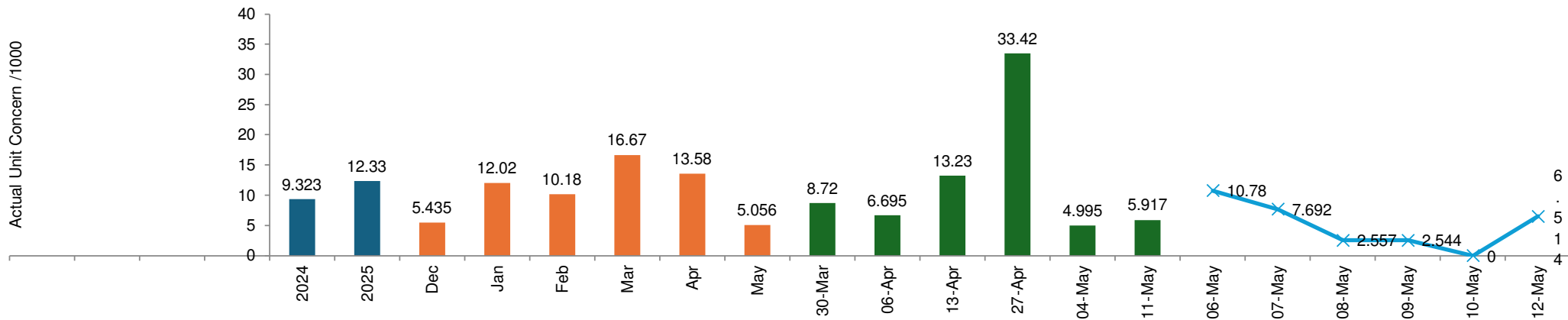
CRAIOVA Plant  
\*V769 DOOR, LEAK - WATER

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By : RAZVAN CIRJU

V769 DOOR, LEAK - WATER  
Q CAL BUY OFF  
021P2140.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	9.323	12.33	5.435	12.02	10.18	16.67	13.58	5.056	8.72	6.695	13.23	33.42	4.995	5.917	10.78	7.692	2.557	2.544	0	6.514
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	9.323	12.33	5.435	12.02	10.18	16.67	13.58	5.056	8.72	6.695	13.23	33.42	4.995	5.917	10.78	7.692	2.557	2.544	0	6.514
FTT Not-OK Units Count	728	374	37	74	77	139	80	12	18	14	21	30	10	2	4	3	1	1	0	2
First Run %	99.12	98.89	99.47	98.97	99.11	98.47	98.78	99.49	99.13	99.33	98.79	97.29	99.5	99.41	98.92	99.23	99.74	99.75	100	99.35
Actual Unit Concern Count	771	415	38	86	88	152	89	12	18	14	23	37	10	2	4	3	1	1	0	2
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
Door LEAK - WATER	9.323	12.33	5.435	12.02	10.18	16.67	13.58	5.056	8.72	6.695	13.23	33.42	4.995	5.917	10.78	7.692	2.557	2.544	0	6.514
LEFT FRONT A1 INNER	0.435	0.594	0.286	0.559	1.388	0.329	0.305	0.421	0.484	0	0.575	0	0	2.958	0	0	0	0	0	3.257
LEFT FRONT	1.306	3.238	1.287	2.935	2.661	4.169	3.358	2.949	3.391	4.304	2.876	3.613	2.997	2.958	5.39	5.128	0	2.544	0	3.257

Pareto Population Percent 100%