

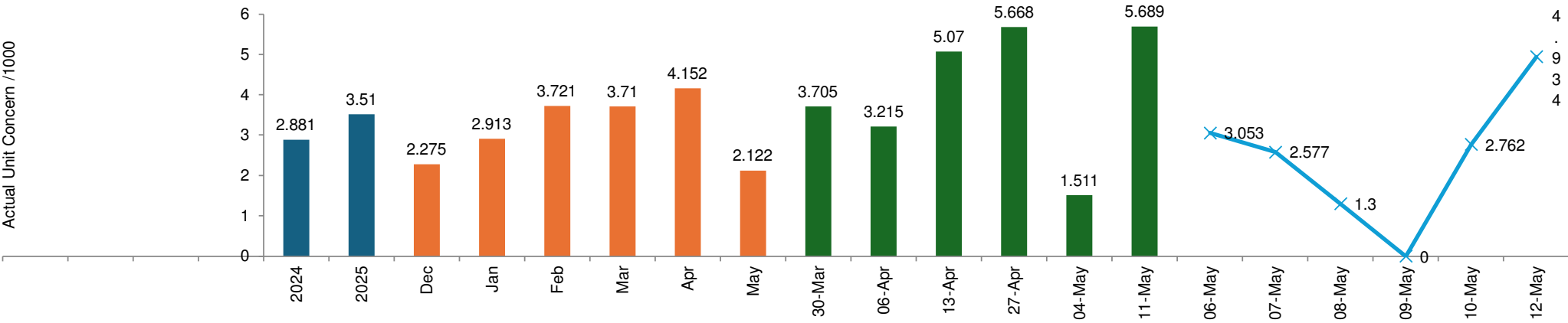


Quality  
Leadership  
System

CRAIOVA Plant  
\*BX726 BUMPER - PEELED PAINT

Generated : 04:38:56 13 May 2025  
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By : RAZVAN CIRJU

BX726 BUMPER - PEELED PAINT  
Q CAL BUY OFF  
021P2180.CON      021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	2.881	3.51	2.275	2.913	3.721	3.71	4.152	2.122	3.705	3.215	5.07	5.668	1.511	5.689	3.053	2.577	1.3	0	2.762	4.934
Sample Size	165545	50709	13621	9955	10749	14285	11078	4712	3508	3732	2761	1764	3969	703	655	776	769	762	362	608
Actual Unit Concern /1000	2.881	3.51	2.275	2.913	3.721	3.71	4.152	2.122	3.705	3.215	5.07	5.668	1.511	5.689	3.053	2.577	1.3	0	2.762	4.934
FTT Not-OK Units Count	472	176	31	28	40	52	46	10	13	12	14	10	6	4	2	2	1	0	1	3
First Run %	99.71	99.65	99.77	99.72	99.63	99.63	99.58	99.79	99.63	99.68	99.49	99.43	99.85	99.43	99.69	99.74	99.87	100	99.72	99.51
Actual Unit Concern Count	477	178	31	29	40	53	46	10	13	12	14	10	6	4	2	2	1	0	1	3
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern,/1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
Bumper SCRATCHED	2.482	2.997	2.129	2.712	3.349	3.01	3.43	1.697	2.565	2.679	4.708	5.102	1.007	5.689	3.053	0	1.3	0	2.762	4.934
FRONT	1.6	1.932	1.541	1.506	1.953	2.1	2.256	1.485	1.14	1.875	3.259	3.401	1.007	4.267	3.053	0	1.3	0	2.762	4.934
Bumper STRESS MARKS	0.35	0.315	0.146	0.1	0.372	0.42	0.361	0.212	0.57	0.268	0	0.566	0.252	0	0	1.288	0	0	0	0
FRONT A	0.012	0.039	0.073	0	0	0.07	0	0.212	0	0	0	0	0.252	0	0	1.288	0	0	0	0
Bumper POOR APPEARANCE	0.048	0.197	0	0.1	0	0.28	0.361	0.212	0.57	0.268	0.362	0	0.252	0	0	1.288	0	0	0	0
REAR	0	0.019	0	0	0	0	0	0.212	0	0	0	0	0.252	0	0	1.288	0	0	0	0

Pareto Population Percent 100%