

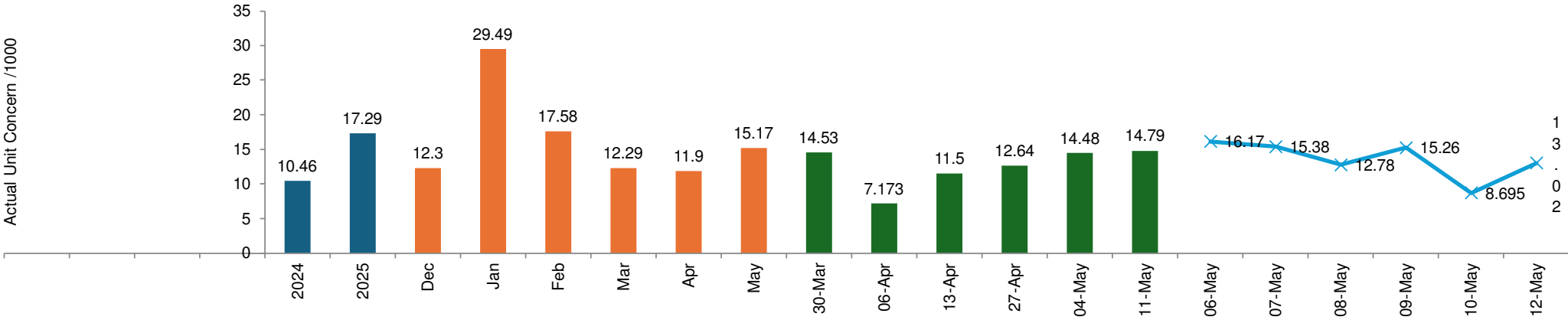


Quality  
Leadership  
System

CRAIOVA Plant  
\*V769 CARGO DOOR, IMPROPER ADJUST

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By : RAZVAN CIRJU

V769 CARGO DOOR, IMPROPER ADJUST  
Q CAL BUY OFF  
021P2118.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	10.46	17.29	12.3	29.49	17.58	12.29	11.9	15.17	14.53	7.173	11.5	12.64	14.48	14.79	16.17	15.38	12.78	15.26	8.695	13.02
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	10.46	17.29	12.3	29.49	17.58	12.29	11.9	15.17	14.53	7.173	11.5	12.64	14.48	14.79	16.17	15.38	12.78	15.26	8.695	13.02
FTT Not-OK Units Count	86	82	16	18	22	18	17	7	5	4	2	3	7	0	1	2	0	3	0	0
First Run %	98.99	98.35	98.77	97.22	98.3	98.84	98.86	98.53	98.64	99.33	98.85	98.74	98.6	98.52	98.38	98.72	98.72	98.47	99.13	98.7
Actual Unit Concern Count	865	582	86	211	152	112	78	36	30	15	20	14	29	5	6	6	5	6	1	4
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
CargoDoor IMPROPER ADJUST	3.325	10.28	7.009	18.03	9.603	6.584	7.785	10.95	7.751	5.738	8.055	8.13	11.48	8.875	13.47	10.25	12.78	12.72	8.695	9.772
LEFT	1.221	3.714	3.433	7.129	1.851	2.853	2.9	5.478	3.391	1.913	5.178	0	4.995	8.875	8.086	2.564	0	10.17	8.695	9.772
CargoDoor FIT - SURFACE	5.961	6.745	4.72	10.76	7.636	5.706	4.121	3.792	6.782	1.434	3.452	4.516	2.497	5.917	0	5.128	0	2.544	0	3.257
LEFT B1 OUTER	0.894	1.04	0.715	2.097	1.041	0.768	0.61	0.421	1.938	0	0	0	0	2.958	0	0	0	0	0	3.257
CargoDoor FIT	1.173	0.267	0.572	0.699	0.347	0	0	0.421	0	0	0	0	0.499	0	2.695	0	0	0	0	0
LEFT D1 OUTER	0.181	0.059	0	0.139	0	0	0	0.421	0	0	0	0	0.499	0	2.695	0	0	0	0	0

Pareto Population Percent 100%