



Quality
Leadership
System

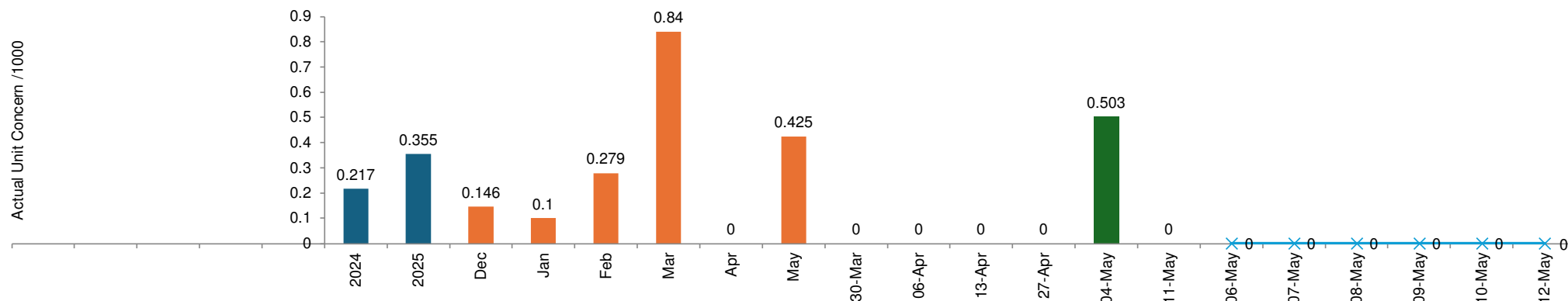
CRAIOVA Plant
*BX726 WINDSHIELD MOLDING wo CAL

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By : RAZVAN CIRJU

BX726 WINDSHIELD MOLDING wo CAL
Q CAL BUY OFF
021P2010.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.217	0.355	0.146	0.1	0.279	0.84	0	0.425	0	0	0	0	0.503	0	0	0	0	0	0	0
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	0.217	0.355	0.146	0.1	0.279	0.84	0	0.425	0	0	0	0	0.503	0	0	0	0	0	0	0
FTT Not-OK Units Count	35	18	2	1	3	12	0	2	0	0	0	0	2	0	0	0	0	0	0	0
First Run %	99.98	99.96	99.99	99.99	99.97	99.92	100	99.96	100	100	100	100	99.95	100	100	100	100	100	100	100
Actual Unit Concern Count	36	18	2	1	3	12	0	2	0	0	0	0	2	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	1.006	0	0	0	0	0	10.85	0	0	0	0	0.503	70.91	1.526	0	0	1.312	0	68.79

		Actual Unit Concern./1000																			
		CY		Month						Week Starting						Day					12 May
				Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	
WindshieldMolding NOT SEATED		0.157	0.335	0.146	0.1	0.279	0.77	0	0.425	0	0	0	0	0.503	0	0	0	0	0	0	0
	RIGHT	0.078	0.276	0	0	0.186	0.7	0	0.425	0	0	0	0	0.503	0	0	0	0	0	0	0
WindshieldMolding LOOSE		0.06	0.019	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RIGHT	0.036	0.019	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%