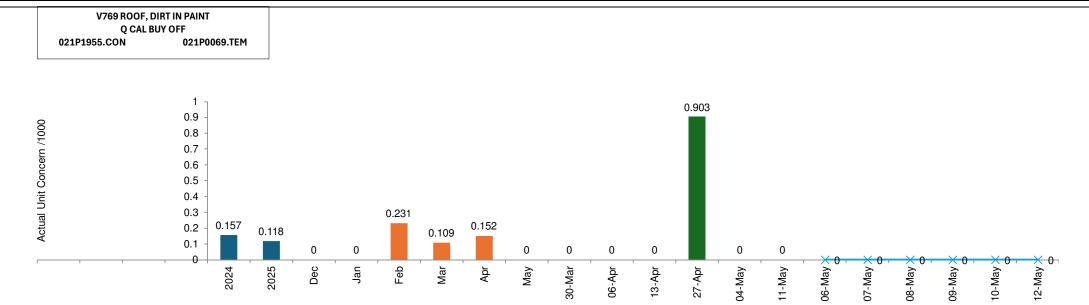**Quality Leadership System**

Ford

QLS

CRAIOVA Plant
*V769 ROOF, DIRT IN PAINT

Generated : 04:18:01 13 May 2025
Printed : 05:01:46 13 May 2025
By : RAZVAN CIRJU

V769 ROOF, DIRT IN PAINT
Q CAL BUY OFF
021P1955.CON   **021P0069.TEM**

	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30-Mar	06-Apr	13-Apr	27-Apr	04-May	11-May	06-May	07-May	08-May	09-May	10-May	12-May
Actual Unit Concern /1000	**0.157**	**0.118**	**0**	**0**	**0.231**	**0.109**	**0.152**	**0**	**0**	**0**	**0**	**0.903**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301
Actual Unit Concern /1000	0.157	0.118	0	0	0.231	0.109	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.98	99.99	100	100	99.98	99.99	99.98	100	100	100	100	99.91	100	100	100	100	100	100	100	100
Actual Unit Concern Count	13	4	0	0	2	1	1	0	0	0	0	1	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	**12 May**
Roof DIRT IN PAINT	**0.157**	**0.118**	**0**	**0**	**0.231**	**0.109**	**0.152**	**0**	**0**	**0**	**0**	**0.903**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
FRONT	0	0.029	0	0	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	**0**

Pareto Population Percent   0%