

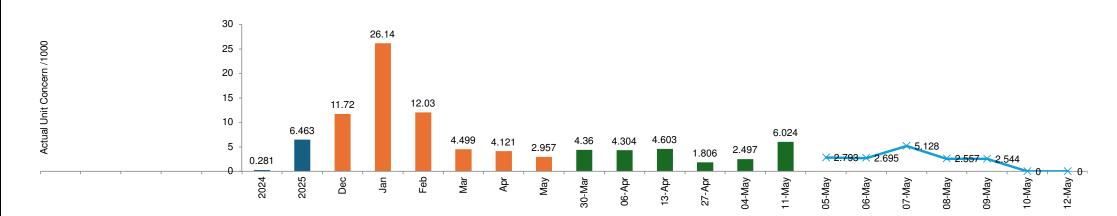
Quality Leadership System

CRAIOVA Plant
*V769 PROTECTIVE TAPE

Generated: 04:12:59 13 May 2025 **Printed:** 05:01:03 13 May 2025

By: RAZVAN CIRJU





	Model Year Month									Week Starting							Day							
Actual Unit Concern /1000	0.281	6.463	11.72	26.14	12.03	4.499	4.121	2.957	4.36	4.304	4.603	1.806	2.497	6.024	2.793	2.695	5.128	2.557	2.544	0	0			
Sample Size	46188	70393	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	358	371	390	391	393	115	301			
Actual Unit Concern Count	13	455	82	187	104	41	27	7	9	9	8	2	5	2	1	1	2	1	1	0	0			
FTT Not-OK Units Count	13	433	74	177	102	41	25	7	9	8	7	2	5	2	1	1	2	1	1	0	0			
FTT %	99.97	99.38	98.94	97.53	98.82	99.55	99.62	99.7	99.56	99.62	99.6	99.82	99.75	99.4	99.72	99.73	99.49	99.74	99.75	100	100			
Undefined Unit Concern Count	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
Actual Unit Concern /1000	0.281	6.463	11.72	26.14	12.03	4.499	4.121	2.957	4.36	4.304	4.603	1.806	2.497	6.024	2.793	2.695	5.128	2.557	2.544	0	0			

	Actual Unit Concern,/1000 Model Veer Program																				
	Mode	el Year		M	onth	•			•	Week	Starting	•		Day							
								30	6	13	27	4	11	5	6	7	8	9	10	12	
TOP 20	2024	2025	Dec J	Jan Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May							
ProtectiveTape STRIPPED	0.238	2.486	6.293 1	0.2 3.471	1.536	0.915	1.267	0.484	0.478	1.15	0.903	0.499	6.024	2.793	0	0	0	0	0	0	
RIGHT FRONT	0	0.085	0 0.	.139 0.231	0.109	0.152	0.422	0	0	0.575	0	0.499	0	2.793	0	0	0	0	0	0	
RIGHT	0	1.221	2.86 6.	.151 1.272	0.548	0.457	0.422	0	0.478	0	0.903	0	3.012	0	0	0	0	0	0	0	
LEFT	0.021	0.61	2.431 1.	.677 0.809	0.548	0	0.422	0	0	0	0	0	3.012	0	0	0	0	0	0	0	
ProtectiveTape BLISTERED	0	2.273	0.572 7.	.129 7.057	2.523	2.595	1.267	3.391	2.869	2.876	0.903	1.498	0	0	2.695	5.128	0	2.544	0	0	
RIGHT	0	1.378	0.572 3.	.355 4.049	1.755	2.137	0.845	1.938	2.869	1.726	0.903	0.999	0	0	2.695	5.128	0	0	0	0	
LEFT FRONT	0	0.014	0	0 0	0	0	0.422	0	0	0	0	0.499	0	0	0	0	0	2.544	0	0	
ProtectiveTape DAMAGED	0	0.014	0	0 0	0	0	0.422	0	0	0	0	0.499	0	0	0	0	2.557	0	0	0	
LEFT	0	0.014	0	0 0	0	0	0.422	0	0	0	0	0.499	0	0	0	0	2.557	0	0	0	
ProtectiveTape NOT SEATED	0.021	1.349	3.862 7.	.409 0.809	0.438	0.457	0	0.484	0.956	0	0	0	0	0	0	0	0	0	0	0	
RIGHT FRONT	0	0.028	0 0.	.139 0	0	0.152	0	0.484	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0.021	0.724	2.431 4.	.194 0.115	0.109	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.326	1.001 1.	.398 0.578	0	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape DIRT	0	0.071	0 0.	.559 0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
LEFT REAR	0	0.014	0	0 0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape POOR APPEARANCE	0	0.156	0.858 0.	.139 0.462	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.142	0.858 0.	.139 0.347	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.014	0	0 0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape MISSING	0	0.056	1	.279 0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

Intended for Ford Motor Company use. Any inaptly received data must be destroyed/returned to Ford Motor Company immediately.



Quality Leadership System

CRAIOVA Plant
*V769 PROTECTIVE TAPE

Generated: 04:12:59 13 May 2025 **Printed**: 05:01:03 13 May 2025

By: RAZVAN CIRJU

II .																			ъу.	INAZ VAN C	711100
LEFT	0	0.042	0.143	0.139	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape STRESS MARKS	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape MISALIGNED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape SCRATCHED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape FOREIGN MATERIAL	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape LOOSE	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%

											. ,											
	Actual Unit Concern,/1000 Model Year Month Week Starting																					
	Model Year Month											3			Day							
				Ī					30	6	13	27	4	11	5	6	7	8	9	10	12	
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May	
ProtectiveTape BLISTERED	0	2.273	0.572	7.129	7.057	2.523	2.595	1.267	3.391	2.869	2.876	0.903	1.498	0	0	2.695	5.128	0	2.544	0	0	
LEFT FRONT	0	0.014	0	0	0	0	0	0.422	0	0	0	0	0.499	0	0	0	0	0	2.544	0	0	
ProtectiveTape DAMAGED	0	0.014	0	0	0	0	0	0.422	0	0	0	0	0.499	0	0	0	0	2.557	0	0	0	
LEFT	0	0.014	0	0	0	0	0	0.422	0	0	0	0	0.499	0	0	0	0	2.557	0	0	0	
ProtectiveTape STRIPPED	0.238	2.486	6.293	10.2	3.471	1.536	0.915	1.267	0.484	0.478	1.15	0.903	0.499	6.024	2.793	0	0	0	0	0	0	
RIGHT FRONT	0	0.085	0	0.139	0.231	0.109	0.152	0.422	0	0	0.575	0	0.499	0	2.793	0	0	0	0	0	0	
ProtectiveTape DIRT	0	0.071	0	0.559	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
LEFT REAR	0	0.014	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape NOT SEATED	0.021	1.349	3.862	7.409	0.809	0.438	0.457	0	0.484	0.956	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0.021	0.724	2.431	4.194	0.115	0.109	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.326	1.001	1.398	0.578	0	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape POOR APPEARANCE	0	0.156	0.858	0.139	0.462	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.142	0.858	0.139	0.347	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.014	0	0	0.115	0	0	0	0	. 0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape MISSING	0	0.056	0.143	0.279	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.042	0.143	0.139	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape STRESS MARKS	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape MISALIGNED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape SCRATCHED	0	0.014	0	0.139	0	Ö	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape FOREIGN MATERIAL	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape LOOSE	0.021	0.011	Ō	0.100	Õ	0	0	0	Ŏ	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT.	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	0.0L1		J	<u>. </u>			: 0	0	U	. 0	0	. 0		<u> </u>	J	<u> </u>	. 0		3	<u> </u>	_	