



Quality
Leadership
System

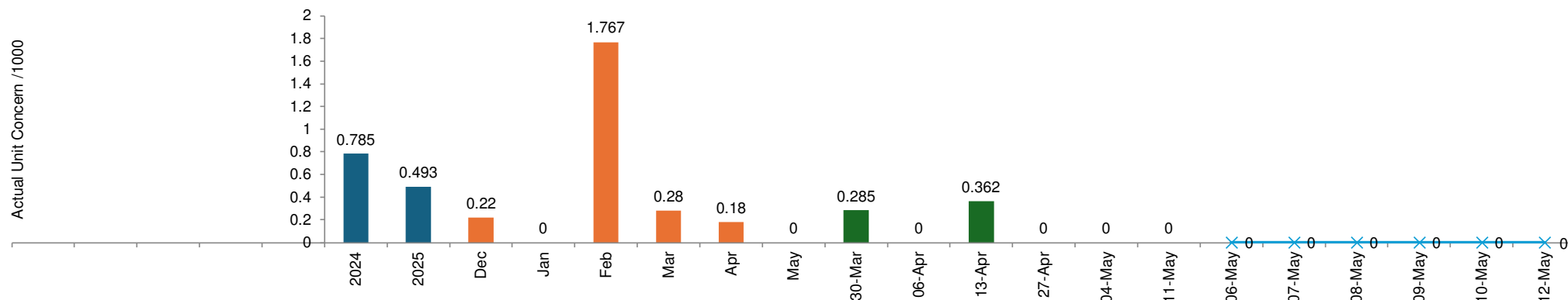
CRAIOVA Plant
*BX726 WINDSHIELD MOLDING

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By : RAZVAN CIRJU

BX726 WINDSHIELD MOLDING
Q CAL BUY OFF
021P2009.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.785	0.493	0.22	0	1.767	0.28	0.18	0	0.285	0	0.362	0	0	0	0	0	0	0	0	0
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	0.785	0.493	0.22	0	1.767	0.28	0.18	0	0.285	0	0.362	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	128	25	2	0	19	4	2	0	1	0	1	0	0	0	0	0	0	0	0	0
First Run %	99.92	99.95	99.98	100	99.82	99.97	99.98	100	99.97	100	99.96	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	130	25	3	0	19	4	2	0	1	0	1	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

		Actual Unit Concern./1000																			
		CY		Month						Week Starting						Day					
		2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
WindshieldMolding NOT SEATED		0.7	0.414	0.22	0	1.488	0.21	0.18	0	0.285	0	0.362	0	0	0	0	0	0	0	0	0
	RIGHT	0.507	0.355	0.146	0	1.302	0.14	0.18	0	0.285	0	0.362	0	0	0	0	0	0	0	0	0
WindshieldMolding LOOSE		0.084	0.078	0	0	0.279	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	LEFT	0.048	0.059	0	0	0.186	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%