

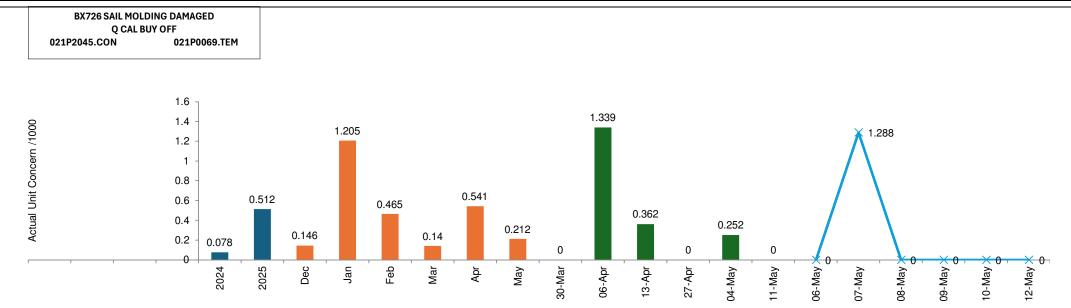
Quality Leadership System

CRAIOVA Plant
*BX726 SAIL MOLDING DAMAGED

Generated : 04:19:59 13 May 2025 **Printed :** 04:49:54 13 May 2025

By: RAZVAN CIRJU

G_S



	C	Υ	Month						Week Starting							Day					
Actual Unit Concern /1000	0.078	0.512	0.146	1.205	0.465	0.14	0.541	0.212	0	1.339	0.362	0	0.252	0	0	1.288	0	0	0	0	
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596	
Actual Unit Concern /1000	0.078	0.512	0.146	1.205	0.465	0.14	0.541	0.212	0	1.339	0.362	0	0.252	0	0	1.288	0	0	0	0	
FTT Not-OK Units Count	13	26	2	12	5	2	6	1	0	5	1	0	1	0	0	1	0	0	0	0	
First Run %	99.99	99.95	99.99	99.88	99.95	99.99	99.95	99.98	100	99.87	99.96	100	99.97	100	100	99.87	100	100	100	100	
Actual Unit Concern Count	13	26	2	12	5	2	6	1	0	5	1	0	1	0	0	1	0	0	0	0	
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
									30	6	13	27	4	11	6	7	8	9	10	12
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May
SailMolding DAMAGED	0.078	0.512	0.146	1.205	0.465	0.14	0.541	0.212	0	1.339	0.362	0	0.252	0	0	1.288	0	0	0	0
RIGHT	0.048	0.217	0.073	0.703	0.279	0	0	0.212	0	0	0	0	0.252	0	0	1.288	0	0	0	0

Pareto Population Percent 0%