



Quality  
Leadership  
System

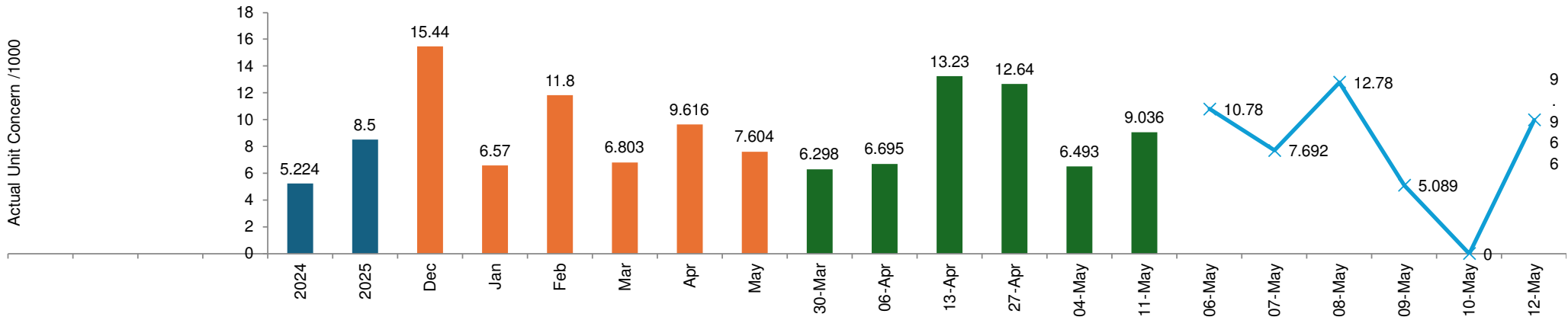
CRAIOVA Plant  
\*V769 COWL GRILLE

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By : RAZVAN CIRJU

V769 COWL GRILLE  
Q CAL BUY OFF  
021P1959.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	5.224	8.5	15.44	6.57	11.8	6.803	9.616	7.604	6.298	6.695	13.23	12.64	6.493	9.036	10.78	7.692	12.78	5.089	0	9.966
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301
Actual Unit Concern /1000	5.224	8.5	15.44	6.57	11.8	6.803	9.616	7.604	6.298	6.695	13.23	12.64	6.493	9.036	10.78	7.692	12.78	5.089	0	9.966
FTT Not-OK Units Count	417	279	98	46	99	62	62	16	13	13	23	14	11	3	3	3	4	2	0	3
First Run %	99.48	99.16	98.48	99.36	98.84	99.32	99.05	99.24	99.37	99.38	98.68	98.74	99.35	99.1	98.92	99.23	98.72	99.49	100	99
Actual Unit Concern Count	432	286	108	47	102	62	63	18	13	14	23	14	13	3	4	3	5	2	0	3
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

		Actual Unit Concern./1000																				
		CY		Month						Week Starting						Day						12
										30	6	13	27	4	11	6	7	8	9	10		
		2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	
CowlGrille NOT SEATED		4.45	7.251	12.87	5.172	10.41	6.035	8.09	6.337	5.814	6.217	9.781	10.84	4.995	9.036	5.39	5.128	12.78	5.089	0	9.966	
BOTH L R		3.833	5.736	11.01	3.215	7.52	5.596	7.021	5.492	5.329	5.738	8.055	9.936	4.495	6.024	5.39	5.128	10.23	5.089	0	6.644	
LEFT		0.205	0.802	0.572	1.398	1.735	0	0.305	0.422	0.484	0	0.575	0	0	3.012	0	0	0	0	0	3.322	
CowlGrille LOOSE		0.773	1.248	2.574	1.398	1.388	0.768	1.526	1.267	0.484	0.478	3.452	1.806	1.498	0	5.39	2.564	0	0	0	0	
RIGHT		0.205	0.267	0.715	0.559	0.115	0.109	0.152	0.845	0	0	0	0.903	0.999	0	2.695	2.564	0	0	0	0	

Pareto Population Percent 100%