



Quality  
Leadership  
System

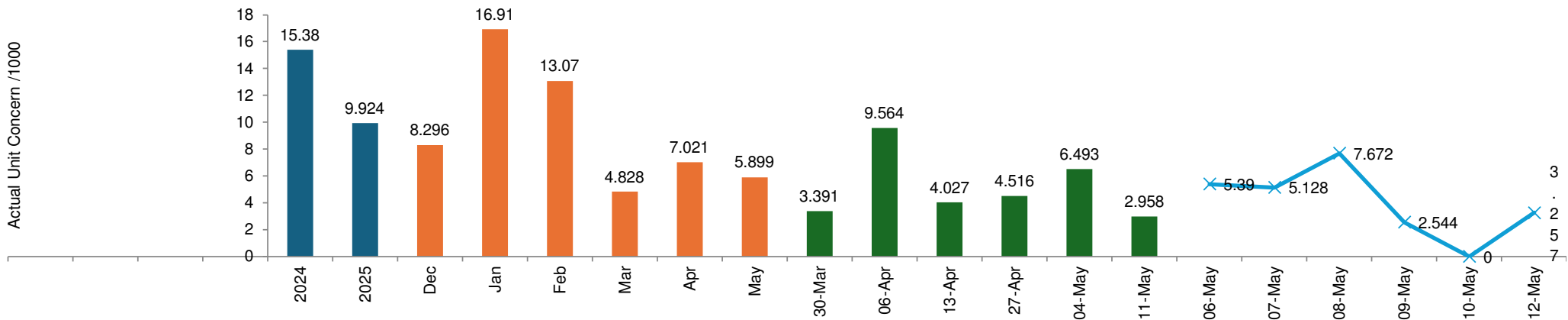
CRAIOVA Plant  
\*V769 SLIDING DOOR IMPROPER ADJUST

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By : RAZVAN CIRJU

V769 SLIDING DOOR IMPROPER ADJUST  
Q CAL BUY OFF  
021P2116.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	15.38	9.924	8.296	16.91	13.07	4.828	7.021	5.899	3.391	9.564	4.027	4.516	6.493	2.958	5.39	5.128	7.672	2.544	0	3.257
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	15.38	9.924	8.296	16.91	13.07	4.828	7.021	5.899	3.391	9.564	4.027	4.516	6.493	2.958	5.39	5.128	7.672	2.544	0	3.257
FTT Not-OK Units Count	136	64	6	17	23	7	16	4	1	4	3	2	4	0	1	2	1	0	0	0
First Run %	98.5	99.03	99.17	98.35	98.7	99.52	99.33	99.41	99.66	99.09	99.6	99.55	99.35	99.7	99.46	99.49	99.23	99.75	100	99.67
Actual Unit Concern Count	1272	334	58	121	113	44	46	14	7	20	7	5	13	1	2	2	3	1	0	1
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
SlidingDoor IMPROPER ADJUST	7.316	4.338	7.152	4.473	6.826	2.414	3.51	5.056	1.453	4.304	1.726	2.71	5.494	2.958	5.39	2.564	7.672	0	0	3.257
LEFT	2.708	1.545	2.717	1.537	2.082	0.658	1.526	3.792	0.969	1.913	0.575	2.71	3.996	2.958	5.39	0	2.557	0	0	3.257
SlidingDoor FIT - SURFACE	6.856	5.437	1.001	12.16	6.132	2.414	3.205	0.842	1.938	4.782	2.301	1.806	0.999	0	0	2.564	0	2.544	0	0
LEFT D4 OUTER	0.447	0.148	0	0	0.231	0	0.305	0.421	0	0.478	0	0	0.499	0	0	0	0	2.544	0	0
SlidingDoor FIT	1.209	0.148	0.143	0.279	0.115	0	0.305	0	0	0.478	0	0	0	0	0	0	0	0	0	0
RIGHT LOCK	0.012	0.029	0	0	0	0	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%