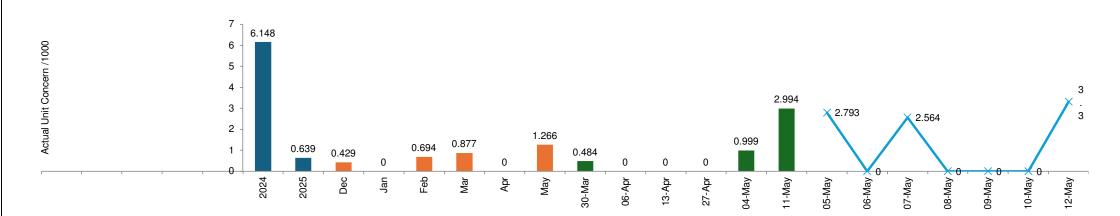
Quality Leadership System

**CRAIOVA Plant** \*V769 LIFT GATE LATCH wo CAL Generated: 04:27:57 13 May 2025 \*\*\* Printed: 05:19:11 13 May 2025

By: RAZVAN CIRJU





	Model Year Month										Week S	Starting			Day							
Actual Unit Concern /1000	6.148	0.639	0.429	0	0.694	0.877	0	1.266	0.484	0	0	0	0.999	2.994	2.793	0	2.564	0	0	0	3.3	
Sample Size	46188	70395	6991	7153	8643	9113	6551	2369	2064	2091	1738	1107	2002	334	358	371	390	391	393	115	303	
Actual Unit Concern Count	284	45	3	0	6	8	0	3	1	0	0	0	2	1	1	0	1	0	0	0	1	
FTT Not-OK Units Count	21	19	2	0	4	5	0	1	1	0	0	0	0	1	0	0	0	0	0	0	1	
FTT %	99.95	99.97	99.97	100	99.95	99.95	100	99.96	99.95	100	100	100	100	99.7	100	100	100	100	100	100	99.67	
Undefined Unit Concern Count	0	45	0	0	0	1	1	39	0	0	1	0	1	39	0	0	0	0	0	1	36	
Actual Unit Concern /1000	6.148	0.639	0.429	0	0.694	0.877	0	1.266	0.484	0	0	0	0.999	2.994	2.793	0	2.564	0	0	0	3.3	

	Actual Unit Concern,/1000																			
	Model Year Month									Week S	tarting		Day							
								30	6	13	27	4	11	5	6	7	8	9	10	12
TOP 20	2024 2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May
LiftGateLatch LOOSE	4.849 0.355	0	0	0.347	0.548	0	1.266	0	0	0	0	0.999	2.994	2.793	0	2.564	0	0	0	3.3
LiftGateLatch NOT SEATED	0 0.028	0	0	0	0.219	0	0	0.484	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch NOT TORQUED	1.147 0.156	0.143	0	0.115	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch LOCKED	0.021 0.042	0.143	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch IMPROPER ASSEMBLY	0.021 0.028	0.143	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch DAMAGED	0.021 0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch STRESS MARKS	0 0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch CHIPPED	0.043 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch IMPROPER ADJUST	0.021 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch SCRATCHED	0.021 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%

	Actual Unit Concern,/1000																					
	Model Y	Year			Мо	nth			Week Starting							Day						
			-			:			30	6	13	27	4	11	5	6	7	8	9	10	12	
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May	
LiftGateLatch LOOSE	4.849	0.355	0	0	0.347	0.548	0	1.266	0	0	0	0	0.999	2.994	2.793	0	2.564	0	0	0	3.3	
LiftGateLatch NOT SEATED	0	0.028	0	0	0	0.219	0	0	0.484	0	0	0	0	0	0	0	0	0	0	0	0	
LiftGateLatch NOT TORQUED	1.147	0.156	0.143	0	0.115	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	



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LiftGateLatch LOCKED	0.021	0.042	0.143	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch IMPROPER ASSEMBLY	0.021	0.028	0.143	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch DAMAGED	0.021	0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch STRESS MARKS	0	0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch CHIPPED	0.043	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch IMPROPER ADJUST	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch SCRATCHED	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0