



Quality
Leadership
System

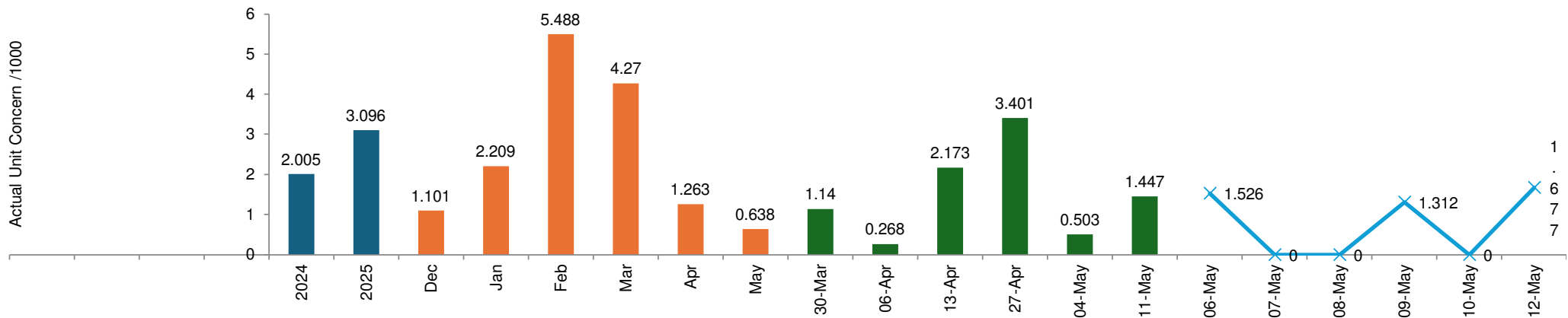
CRAIOVA Plant
*BX726 SAIL MOLDING FIT wo CAL

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By : RAZVAN CIRJU

BX726 SAIL MOLDING FIT wo CAL
Q CAL BUY OFF
021P2016.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	2.005	3.096	1.101	2.209	5.488	4.27	1.263	0.638	1.14	0.268	2.173	3.401	0.503	1.447	1.526	0	0	1.312	0	1.677
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	2.005	3.096	1.101	2.209	5.488	4.27	1.263	0.638	1.14	0.268	2.173	3.401	0.503	1.447	1.526	0	0	1.312	0	1.677
FTT Not-OK Units Count	324	157	15	22	59	61	14	3	4	1	6	6	2	1	1	0	0	1	0	1
First Run %	99.8	99.69	99.89	99.78	99.45	99.57	99.87	99.94	99.89	99.97	99.78	99.66	99.95	99.86	99.85	100	100	99.87	100	99.83
Actual Unit Concern Count	332	157	15	22	59	61	14	3	4	1	6	6	2	1	1	0	0	1	0	1
Undefined Unit Concern /1000	0	1.006	0	0	0	0	0	10.85	0	0	0	0	0.503	70.91	1.526	0	0	1.312	0	68.79

Actual Unit Concern,/1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
SailMolding NOT SEATED	1.745	2.86	0.954	1.707	5.209	3.99	1.263	0.638	1.14	0.268	2.173	3.401	0.503	1.447	1.526	0	0	1.312	0	1.677
RIGHT	1.171	1.834	0.734	1.305	2.977	2.66	0.812	0.212	0.285	0	1.086	3.401	0	1.447	0	0	0	0	0	1.677
SailMolding LOOSE	0.259	0.236	0.146	0.502	0.279	0.28	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0.193	0.157	0.146	0.301	0.279	0.14	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0.042	0.078	0	0.2	0	0.14	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%