



Quality
Leadership
System

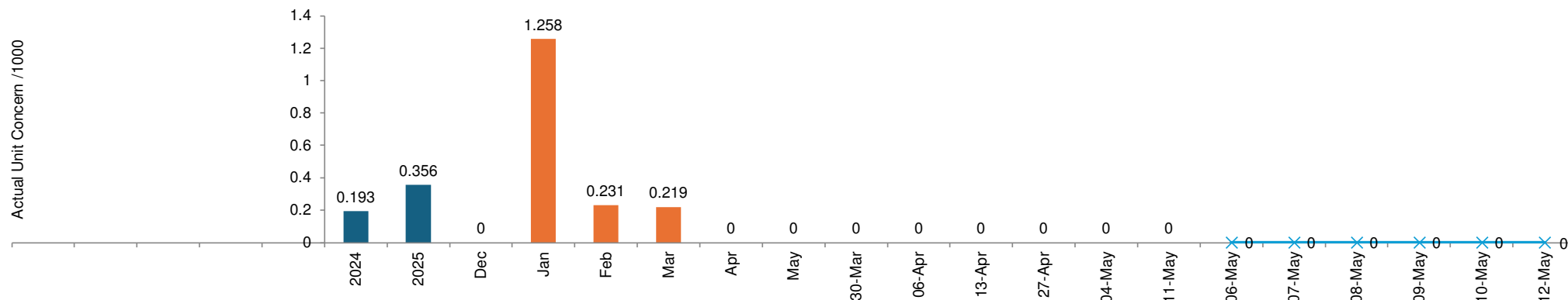
CRAIOVA Plant
*V769 CARGO DOOR HINGE

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By : RAZVAN CIRJU

V769 CARGO DOOR HINGE
Q CAL BUY OFF
021P2150.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.193	0.356	0	1.258	0.231	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	0.193	0.356	0	1.258	0.231	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	15	12	0	9	2	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.98	99.96	100	99.87	99.98	99.98	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	16	12	0	9	2	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
CargoDoorHinge IMPROPER FUNCTION	0.193	0.356	0	1.258	0.231	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT LOWER	0.06	0.326	0	1.258	0.115	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%