



Quality
Leadership
System

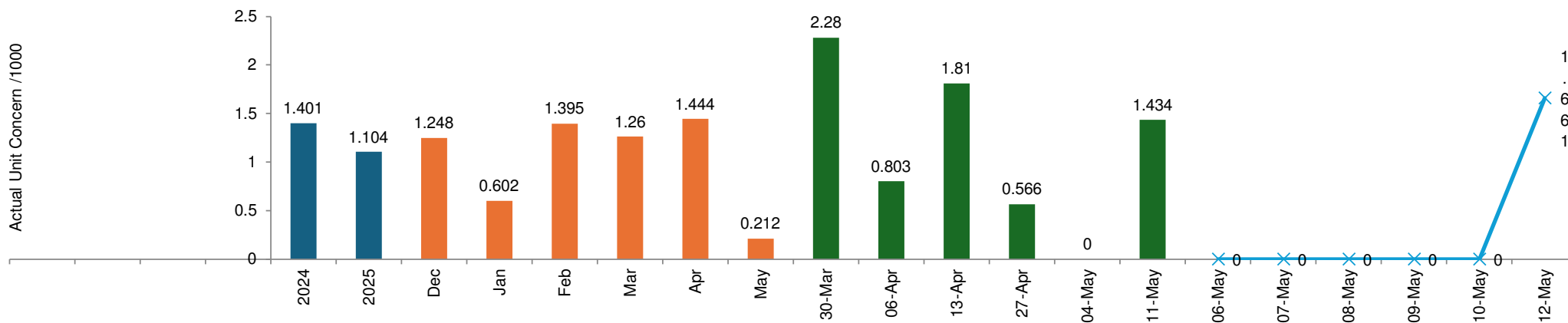
CRAIOVA Plant
*BX726 HEAD LINER, STAINED

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By : RAZVAN CIRJU

BX726 HEAD LINER, STAINED
Q CAL BUY OFF
021P2134.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	1.401	1.104	1.248	0.602	1.395	1.26	1.444	0.212	2.28	0.803	1.81	0.566	0	1.434	0	0	0	0	0	1.661
Sample Size	165545	50703	13621	9955	10749	14285	11078	4706	3508	3732	2761	1764	3969	697	655	776	769	762	362	602
Actual Unit Concern /1000	1.401	1.104	1.248	0.602	1.395	1.26	1.444	0.212	2.28	0.803	1.81	0.566	0	1.434	0	0	0	0	0	1.661
FTT Not-OK Units Count	226	54	17	6	14	18	15	1	8	3	5	1	0	1	0	0	0	0	0	1
First Run %	99.86	99.89	99.88	99.94	99.87	99.87	99.86	99.98	99.77	99.92	99.82	99.94	100	99.86	100	100	100	100	100	99.83
Actual Unit Concern Count	232	56	17	6	15	18	16	1	8	3	5	1	0	1	0	0	0	0	0	1
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
HeadLiner DIRTY	0.839	0.512	0.954	0.502	0.744	0.49	0.451	0.212	0.285	0.268	0.724	0.566	0	1.434	0	0	0	0	0	1.661
LEFT REAR	0.459	0.216	0.44	0.2	0.372	0.07	0.27	0.212	0	0	0.362	0.566	0	1.434	0	0	0	0	0	1.661
HeadLiner DAMAGED	0.525	0.591	0.293	0.1	0.651	0.77	0.993	0	1.995	0.535	1.086	0	0	0	0	0	0	0	0	0
LEFT REAR	0.32	0.276	0.146	0.1	0	0.35	0.722	0	1.425	0.535	0.724	0	0	0	0	0	0	0	0	0
RIGHT REAR	0.072	0.078	0	0	0.186	0	0.18	0	0.285	0	0.362	0	0	0	0	0	0	0	0	0
HeadLiner STAINED	0.036	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT REAR	0.018	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT REAR	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT FRONT	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%