

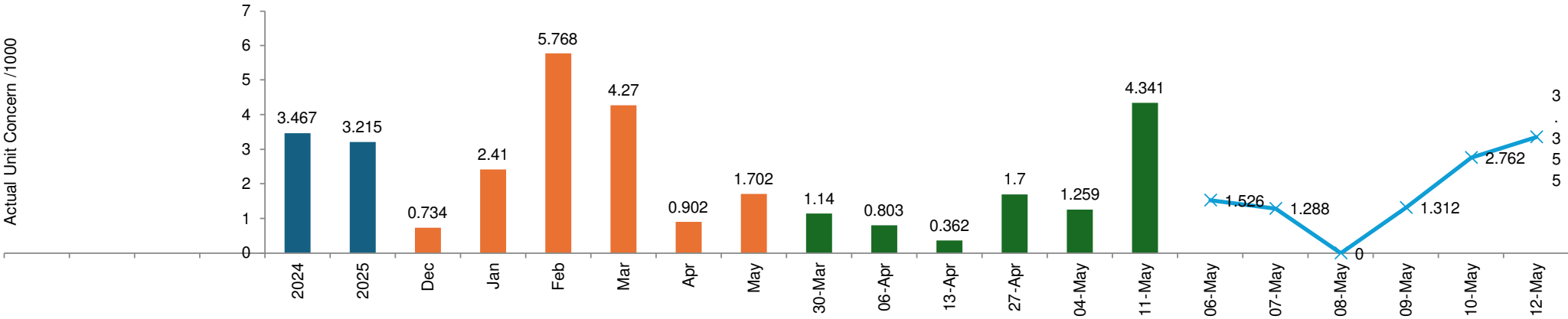


Quality
Leadership
System

CRAIOVA Plant
*BX726 SAIL MOLDING FIT

Generated : 04:04:13 13 May 2025
Printed : 04:46:33 13 May 2025
By : RAZVAN CIRJU

BX726 SAIL MOLDING FIT
Q CAL BUY OFF
021P2015.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	3.467	3.215	0.734	2.41	5.768	4.27	0.902	1.702	1.14	0.803	0.362	1.7	1.259	4.341	1.526	1.288	0	1.312	2.762	3.355
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	3.467	3.215	0.734	2.41	5.768	4.27	0.902	1.702	1.14	0.803	0.362	1.7	1.259	4.341	1.526	1.288	0	1.312	2.762	3.355
FTT Not-OK Units Count	563	163	10	24	62	61	10	8	4	3	1	3	5	3	1	1	0	1	1	2
First Run %	99.66	99.68	99.93	99.76	99.42	99.57	99.91	99.83	99.89	99.92	99.96	99.83	99.87	99.57	99.85	99.87	100	99.87	99.72	99.66
Actual Unit Concern Count	574	163	10	24	62	61	10	8	4	3	1	3	5	3	1	1	0	1	1	2
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
SailMolding NOT SEATED	3.014	3.017	0.734	2.209	5.488	3.99	0.902	1.489	1.14	0.803	0.362	1.7	1.007	4.341	0	1.288	0	1.312	2.762	3.355
RIGHT	2.235	1.716	0.66	1.205	2.884	2.31	0.541	1.276	0.57	0.535	0	1.7	0.755	4.341	0	1.288	0	1.312	2.762	3.355
SailMolding LOOSE	0.447	0.197	0	0.2	0.279	0.28	0	0.212	0	0	0	0	0.252	0	1.526	0	0	0	0	0
RIGHT	0.326	0.118	0	0.2	0.093	0.14	0	0.212	0	0	0	0	0.252	0	1.526	0	0	0	0	0
SailMolding FIT - SURFACE	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH L R	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%