

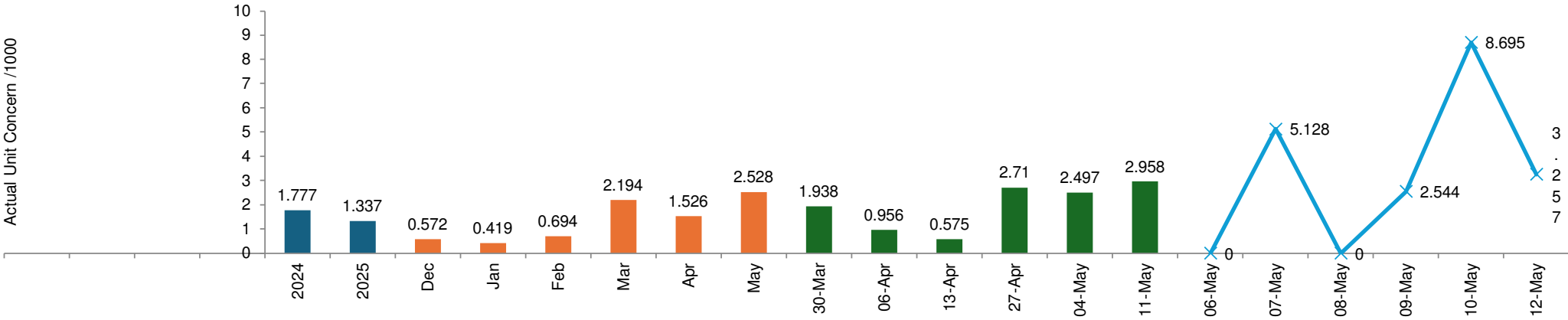


Quality
Leadership
System

CRAIOVA Plant
*V769 DOOR, NOISY

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By : RAZVAN CIRJU

V769 DOOR, NOISY
Q CAL BUY OFF
021P2141.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	1.777	1.337	0.572	0.419	0.694	2.194	1.526	2.528	1.938	0.956	0.575	2.71	2.497	2.958	0	5.128	0	2.544	8.695	3.257
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	1.777	1.337	0.572	0.419	0.694	2.194	1.526	2.528	1.938	0.956	0.575	2.71	2.497	2.958	0	5.128	0	2.544	8.695	3.257
FTT Not-OK Units Count	42	10	3	2	0	4	1	3	0	0	0	1	3	0	0	1	0	1	1	0
First Run %	99.82	99.87	99.94	99.96	99.93	99.79	99.85	99.75	99.81	99.9	99.94	99.73	99.75	99.7	100	99.49	100	99.75	99.13	99.67
Actual Unit Concern Count	147	45	4	3	6	20	10	6	4	2	1	3	5	1	0	2	0	1	1	1
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

		Actual Unit Concern,/1000																				
		CY		Month						Week Starting						Day						
		2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
Door RATTLES		0.894	0.594	0.286	0.419	0.347	0.438	1.221	0.842	1.453	0.956	0.575	1.806	0.499	2.958	0	0	0	0	8.695	3.257	
	LEFT FRONT	0.145	0.089	0	0	0	0	0.152	0.842	0.484	0	0	0	0.499	2.958	0	0	0	0	8.695	3.257	
Door NOISY		0.882	0.742	0.286	0	0.347	1.755	0.305	1.685	0.484	0	0	0.903	1.998	0	0	5.128	0	2.544	0	0	
	LEFT FRONT	0.362	0.208	0	0	0	0.438	0	1.264	0	0	0	0	1.498	0	0	2.564	0	2.544	0	0	

Pareto Population Percent 100%