



Quality  
Leadership  
System

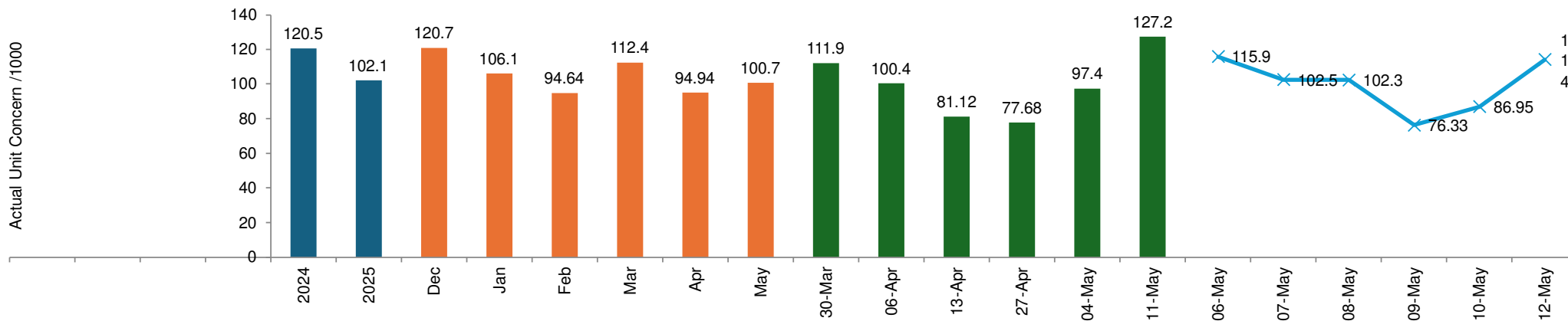
CRAIOVA Plant  
\*V769 DOOR DENT wo CAL

Generated : 04:42:46 13 May 2025 \*\*\*

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By : RAZVAN CIRJU

V769 DOOR DENT wo CAL  
Q CAL BUY OFF  
021P1966.CON 021P0069.TEM



	CY		Month						Week Starting					Day						
Actual Unit Concern /1000	120.5	102.1	120.7	106.1	94.64	112.4	94.94	100.7	111.9	100.4	81.12	77.68	97.4	127.2	115.9	102.5	102.3	76.33	86.95	114
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	120.5	102.1	120.7	106.1	94.64	112.4	94.94	100.7	111.9	100.4	81.12	77.68	97.4	127.2	115.9	102.5	102.3	76.33	86.95	114
FTT Not-OK Units Count	2028	912	288	245	197	288	127	65	54	53	14	17	54	12	17	5	11	8	3	11
First Run %	88.69	90.1	88.33	89.68	90.7	89.21	90.8	90.35	89.29	90	92.17	92.77	90.56	88.46	88.41	89.74	90.28	92.62	91.3	89.9
Actual Unit Concern Count	9965	3436	844	759	818	1025	622	239	231	210	141	86	195	43	43	40	40	30	10	35
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.43	0	0	0.575	0	0.499	115.3	0	0	0	0	8.695	117.2

	Actual Unit Concern./1000																				
	CY		Month						Week Starting						Day						
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
Door DENT	120.5	102.1	120.7	106.1	94.64	112.4	94.94	100.7	111.9	100.4	81.12	77.68	97.4	127.2	115.9	102.5	102.3	76.33	86.95	114	
LEFT C5 OUTER	12.38	13.31	15.3	11.74	11.22	17.44	12.05	13.9	13.08	11.47	11.5	12.64	11.98	26.62	13.47	5.128	20.46	10.17	17.39	22.8	
RIGHT D4 OUTER	22.8	14.7	24.17	14.11	11.68	18.43	13.58	16.43	12.11	9.564	16.11	18.06	16.48	17.75	24.25	10.25	12.78	17.81	0	19.54	
RIGHT D5 OUTER	13.68	22.34	19.45	23.34	18.28	25.23	21.52	26.97	29.55	18.17	18.41	18.97	28.47	20.71	37.73	30.76	23.01	22.9	43.47	16.28	
LEFT D5 OUTER	11.5	15.95	16.87	16.07	15.61	16.56	16.18	13.48	18.89	18.17	15.53	7.226	12.98	17.75	16.17	15.38	17.9	7.633	0	13.02	
LEFT D1 OUTER	0.979	1.069	0.572	1.258	1.157	0.438	0.763	3.371	0.484	0.956	0.575	1.806	1.998	8.875	5.39	2.564	0	0	8.695	9.772	
LEFT C6 OUTER	3.059	4.427	2.717	7.689	4.628	4.279	1.679	1.685	0.484	3.825	0.575	1.806	0.999	5.917	0	5.128	0	0	0	6.514	
RIGHT C3 OUTER	1.318	0.445	0.858	0.419	0.347	0.768	0.305	0.421	0.484	0.478	0	0	0	2.958	0	0	0	0	0	3.257	
RIGHT C5 OUTER	5.212	2.377	1.144	3.075	1.272	1.536	4.121	2.528	2.907	5.738	3.452	2.71	2.497	2.958	2.695	5.128	0	2.544	0	3.257	
RIGHT D4 INNER	0.217	0.089	0	0.139	0	0.109	0	0.421	0	0	0	0	0	2.958	0	0	0	0	0	3.257	
RIGHT D6 OUTER	0.786	0.505	1.001	0.419	0.231	1.097	0.152	0.421	0.484	0	0.575	0	0	2.958	0	0	0	0	0	3.257	
RIGHT D3 OUTER	6.36	3.595	4.72	2.656	5.322	3.511	3.053	2.528	4.36	2.391	2.876	3.613	2.497	2.958	2.695	5.128	0	2.544	0	3.257	
LEFT C1 INNER	0.024	0.089	0.143	0	0	0.109	0.152	0.421	0.484	0	0	0	0	2.958	0	0	0	0	0	3.257	
LEFT C4 OUTER	7.497	4.338	8.01	2.935	5.09	4.608	4.121	5.478	4.845	4.304	3.452	5.42	4.995	5.917	2.695	2.564	12.78	5.089	0	3.257	
LEFT D2 OUTER	6.034	0.742	1.716	1.817	0.925	0.329	0.152	0.421	0	0	0	0.903	0	2.958	0	0	0	0	0	3.257	
Privileged data.																					



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			By : RAZVAN CIRJU
			Pareto Population Percent 100%