

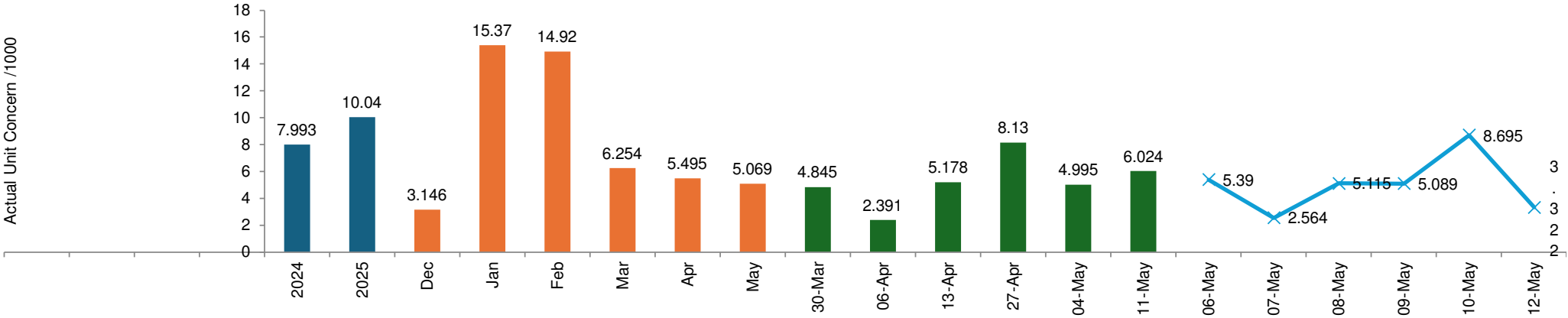


Quality
Leadership
System

CRAIOVA Plant
*V769 DOOR

Generated : 04:02:54 13 May 2025
Printed : 04:57:06 13 May 2025
By : RAZVAN CIRJU

V769 DOOR
Q CAL BUY OFF
021P1957.CON 021P0069.TEM



| | CY | | Month | | | | | | Week Starting | | | | | | Day | | | | | |
|------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|---------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Actual Unit Concern /1000 | 7.993 | 10.04 | 3.146 | 15.37 | 14.92 | 6.254 | 5.495 | 5.069 | 4.845 | 2.391 | 5.178 | 8.13 | 4.995 | 6.024 | 5.39 | 2.564 | 5.115 | 5.089 | 8.695 | 3.322 |
| Sample Size | 82693 | 33647 | 6991 | 7153 | 8643 | 9113 | 6551 | 2367 | 2064 | 2091 | 1738 | 1107 | 2002 | 332 | 371 | 390 | 391 | 393 | 115 | 301 |
| Actual Unit Concern /1000 | 7.993 | 10.04 | 3.146 | 15.37 | 14.92 | 6.254 | 5.495 | 5.069 | 4.845 | 2.391 | 5.178 | 8.13 | 4.995 | 6.024 | 5.39 | 2.564 | 5.115 | 5.089 | 8.695 | 3.322 |
| FTT Not-OK Units Count | 57 | 62 | 6 | 11 | 28 | 12 | 11 | 1 | 2 | 2 | 6 | 0 | 1 | 0 | 0 | 0 | 1 | 0 | 1 | 0 |
| First Run % | 99.22 | 99.01 | 99.69 | 98.48 | 98.52 | 99.37 | 99.51 | 99.49 | 99.52 | 99.76 | 99.48 | 99.28 | 99.5 | 99.4 | 99.46 | 99.74 | 99.49 | 99.49 | 99.13 | 99.67 |
| Actual Unit Concern Count | 661 | 338 | 22 | 110 | 129 | 57 | 36 | 12 | 10 | 5 | 9 | 9 | 10 | 2 | 2 | 1 | 2 | 2 | 1 | 1 |
| Undefined Unit Concern /1000 | 0 | 0.029 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

| | Actual Unit Concern./1000 | | | | | | | | | | | | | | | | | | | |
|--------------------|---------------------------|-------|-------|-------|-------|-------|-------|-------|---------------|-------|--------|--------|-------|--------|-------|-------|-------|-------|--------|--------|
| | CY | | Month | | | | | | Week Starting | | | | | | Day | | | | | |
| | 2024 | 2025 | Dec | Jan | Feb | Mar | Apr | May | 30 Mar | 6 Apr | 13 Apr | 27 Apr | 4 May | 11 May | 6 May | 7 May | 8 May | 9 May | 10 May | 12 May |
| Door FIT - SURFACE | 6.687 | 9.54 | 3.146 | 15.09 | 14.23 | 5.925 | 4.732 | 4.647 | 4.845 | 1.913 | 5.178 | 8.13 | 4.495 | 6.024 | 5.39 | 2.564 | 5.115 | 5.089 | 8.695 | 3.322 |
| LEFT D6 OUTER | 0.012 | 0.059 | 0 | 0.139 | 0 | 0 | 0 | 0.422 | 0 | 0 | 0 | 0 | 0 | 3.012 | 0 | 0 | 0 | 0 | 0 | 3.322 |
| Door FIT | 1.306 | 0.505 | 0 | 0.279 | 0.694 | 0.329 | 0.763 | 0.422 | 0 | 0.478 | 0 | 0 | 0.499 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RIGHT C2 OUTER | 0.06 | 0.089 | 0 | 0.139 | 0 | 0.109 | 0 | 0.422 | 0 | 0 | 0 | 0 | 0.499 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

Pareto Population Percent 100%