



Quality
Leadership
System

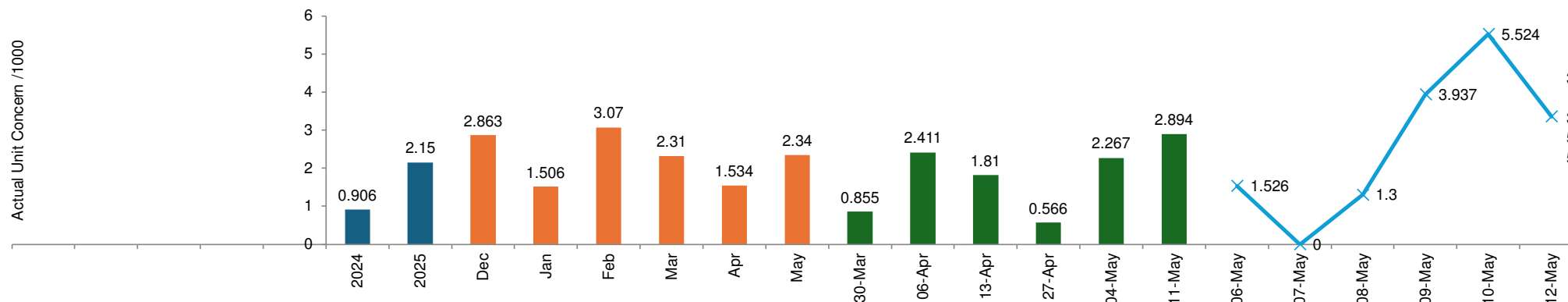
CRAIOVA Plant
*BX726 FENDER APPLIQUE DAMAGED

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By : RAZVAN CIRJU

BX726 FENDER APPLIQUE DAMAGED
Q CAL BUY OFF
021P2025.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.906	2.15	2.863	1.506	3.07	2.31	1.534	2.34	0.855	2.411	1.81	0.566	2.267	2.894	1.526	0	1.3	3.937	5.524	3.355
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	0.906	2.15	2.863	1.506	3.07	2.31	1.534	2.34	0.855	2.411	1.81	0.566	2.267	2.894	1.526	0	1.3	3.937	5.524	3.355
FTT Not-OK Units Count	147	108	37	15	33	33	17	10	3	9	5	1	8	2	1	0	1	2	2	2
First Run %	99.91	99.79	99.73	99.85	99.69	99.77	99.85	99.79	99.91	99.76	99.82	99.94	99.8	99.71	99.85	100	99.87	99.74	99.45	99.66
Actual Unit Concern Count	150	109	39	15	33	33	17	11	3	9	5	1	9	2	1	0	1	3	2	2
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

			Actual Unit Concern./1000																				
			CY		Month						Week Starting						Day						12 May
											30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May		
FenderApplique DAMAGED	0.622	1.025	1.908	1.105	1.86	0.84	0.451	0.851	0.57	0.535	0.362	0.566	0.755	1.447	0	0	0	2.624	2.762	1.677			
RIGHT FRONT FENDER	0.006	0.039	0	0	0	0	0.09	0.212	0	0	0.362	0	0	1.447	0	0	0	0	0	1.677			
FenderApplique STRESS MARKS	0.283	1.124	0.954	0.401	1.209	1.47	1.083	1.489	0.285	1.875	1.448	0	1.511	1.447	1.526	0	1.3	1.312	2.762	1.677			
RIGHT FRONT FENDER	0.024	0.039	0.073	0	0	0	0.09	0.212	0	0	0.362	0	0	1.447	0	0	0	0	0	1.677			

Pareto Population Percent 100%