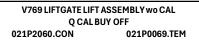


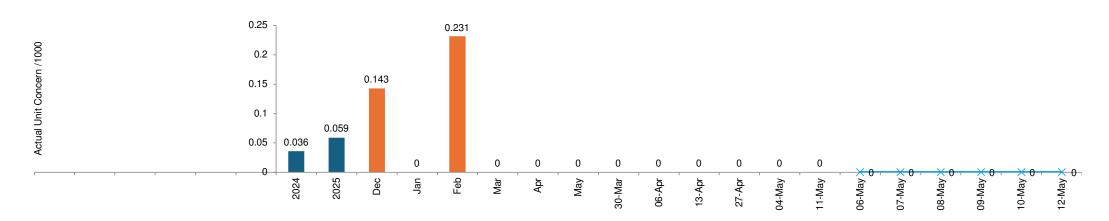
Quality Leadership System

CRAIOVA Plant *V769 LIFT GATE LIFT ASSEMBLY wo CAL

Generated: 04:29:08 13 May 2025 ***

Printed: 05:19:33 13 May 2025 By: RAZVAN CIRJU





		CY			Мо	Month				Week Starting						Day					
Actual Unit Concern /1000	0.036	0.059	0.143	0	0.231	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Sample Size	82693	33649	6991	7153	8643	9113	6551	2369	2064	2091	1738	1107	2002	334	371	390	391	393	115	303	
Actual Unit Concern /1000	0.036	0.059	0.143	0	0.231	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
FTT Not-OK Units Count	3	2	1	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
First Run %	100	99.99	99.99	100	99.98	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	
Actual Unit Concern Count	3	2	1	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.46	0	0	0.575	0	0.499	116.7	0	0	0	0	8.695	118.8	

	Actual Unit Concern,/1000																	
	С	Υ		Мо	onth					eek Starting		Day						
									30	6 1	3 27	4	11	6	7 8	9	10	12
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr A	or Apr	May	May	May N	1ay Ma	/ May	May	May
LiftGateLiftAsmbly DAMAGED	0	0.029	0	0	0.115	0	0	0	0	0 () 0	0	0	0	0 0	0	0	0
LEFT REAR	0	0.029	0	0	0.115	0	0	0	0	0 (0	0	0	0	0 0	0	0	0
LiftGateLiftAsmbly IMPROPER ASSEMBLY	0	0.029	0	0	0.115	0	0	0	0	0 () 0	0	0	0	0 0	0	0	0
BOTH LR	0	0.029	0	0	0.115	0	0	0	0	0 () 0	0	0	0	0 0	0	0	0
LiftGateLiftAsmbly IMPROPER FUNCTION	0.012	0	0.143	0	0	0	0	0	0	0 () 0	0	0	0	0 0	0	0	0
ALL	0.012	0	0.143	0	0	0	0	0	0	0 (0	0	0	0	0 0	0	0	0
LiftGateLiftAsmbly NOISY	0.024	0	0	0	0	0	0	0	0	0 () 0	0	0	0	0 0	0	0	0
LEFT REAR	0.012	0	0	0	0	0	0	0	0	0 (0	0	0	0	0 0	0	0	0
RIGHT REAR	0.012	0	0	0	0	0	0	0	0	0 (0	0	0	0	0 0	0	0	0
	Pareto Population Percent													0%				

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