

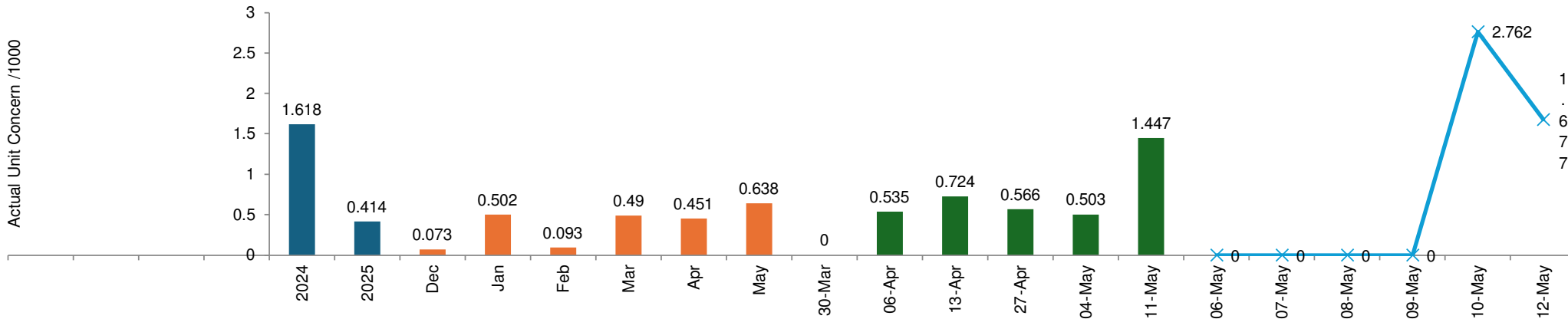


Quality
Leadership
System

CRAIOVA Plant
*BX726 TAIL LAMP, IMPROPER ASSEMBLY

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By : RAZVAN CIRJU

BX726 TAIL LAMP, IMPROPER ASSEMBLY
Q CAL BUY OFF
021P2050.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	1.618	0.414	0.073	0.502	0.093	0.49	0.451	0.638	0	0.535	0.724	0.566	0.503	1.447	0	0	0	0	2.762	1.677
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	1.618	0.414	0.073	0.502	0.093	0.49	0.451	0.638	0	0.535	0.724	0.566	0.503	1.447	0	0	0	0	2.762	1.677
FTT Not-OK Units Count	266	19	1	3	1	7	5	3	0	2	2	1	2	1	0	0	0	0	1	1
First Run %	99.84	99.96	99.99	99.95	99.99	99.95	99.95	99.94	100	99.95	99.93	99.94	99.95	99.86	100	100	100	100	99.72	99.83
Actual Unit Concern Count	268	21	1	5	1	7	5	3	0	2	2	1	2	1	0	0	0	0	1	1
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

		Actual Unit Concern./1000																				
		CY		Month						Week Starting						Day						12 May
										30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May		
TailLamp NOT SEATED		2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
	LEFT	1.576	0.414	0	0.502	0.093	0.49	0.451	0.638	0	0.535	0.724	0.566	0.503	1.447	0	0	0	0	2.762	1.677	
TailLamp LOOSE		1.522	0.217	0	0.2	0	0.21	0.27	0.638	0	0.535	0	0.566	0.503	1.447	0	0	0	0	2.762	1.677	
	RIGHT	0.006	0	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
TailLamp MISALIGNED		0.006	0	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	LEFT	0.036	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

Pareto Population Percent 100%