



Quality
Leadership
System

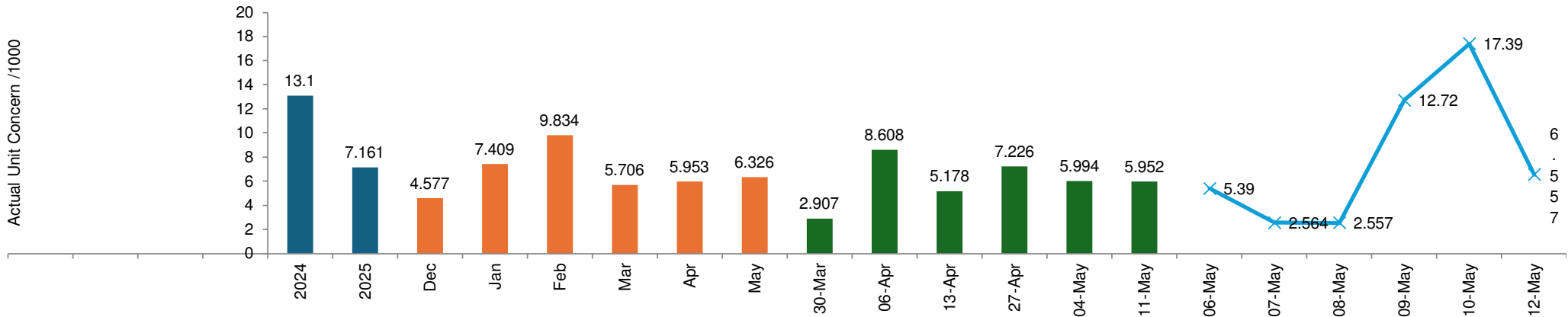
CRAIOVA Plant
*V769 ROLLER, DEFECTIVE wo CAL

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By : RAZVAN CIRJU

V769 ROLLER, DEFECTIVE wo CAL
Q CAL BUY OFF
021P2146.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	13.1	7.161	4.577	7.409	9.834	5.706	5.953	6.326	2.907	8.608	5.178	7.226	5.994	5.952	5.39	2.564	2.557	12.72	17.39	6.557
Sample Size	82693	33651	6991	7153	8643	9113	6551	2371	2064	2091	1738	1107	2002	336	371	390	391	393	115	305
Actual Unit Concern /1000	13.1	7.161	4.577	7.409	9.834	5.706	5.953	6.326	2.907	8.608	5.178	7.226	5.994	5.952	5.39	2.564	2.557	12.72	17.39	6.557
FTT Not-OK Units Count	274	77	6	22	24	16	9	7	2	6	2	0	5	2	1	1	0	1	1	2
First Run %	98.71	99.3	99.54	99.27	99.05	99.45	99.42	99.37	99.71	99.14	99.48	99.28	99.4	99.4	99.46	99.74	99.74	98.73	98.26	99.34
Actual Unit Concern Count	1084	241	32	53	85	52	39	15	6	18	9	8	12	2	2	1	1	5	2	2
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.44	0	0	0.575	0	0.499	116	0	0	0	0	8.695	118

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
Roller IMPROPER FUNCTION	1.632	0.059	0	0.139	0	0	0	0.421	0	0	0	0	0	2.976	0	0	0	0	0	3.278
RIGHT LOWER	0.036	0.029	0	0	0	0	0	0.421	0	0	0	0	0	2.976	0	0	0	0	0	3.278
Roller NOISY	0.108	0.564	0	2.516	0.231	0	0	0.421	0	0	0	0	0	2.976	0	0	0	0	0	3.278
LEFT UPPER	0.072	0.148	0	0.559	0.115	0	0	0.421	0	0	0	0	0	2.976	0	0	0	0	0	3.278
Roller DAMAGED	0.024	0.089	0	0.139	0	0.109	0	0.421	0	0	0	0	0.499	0	0	0	0	0	8.695	0
LEFT CENTER	0	0.059	0	0	0	0.109	0	0.421	0	0	0	0	0.499	0	0	0	0	0	8.695	0
Roller IMPROPER ASSEMBLY	6.07	3.803	3.433	2.796	5.553	3.621	3.205	2.952	0.969	3.347	3.452	5.42	3.496	0	5.39	2.564	0	5.089	8.695	0
Roller LOOSE	5.272	2.644	1.144	1.817	4.049	1.975	2.747	2.108	1.938	5.26	1.726	1.806	1.998	0	0	0	2.557	7.633	0	0
RIGHT REAR SCREW	1.789	0.475	0.572	0.419	0.347	0.438	0.61	0.843	0.484	0.956	0.575	0	0.999	0	0	0	0	5.089	0	0
LEFT REAR SCREW	3.265	1.426	0.286	0.559	2.545	0.877	1.679	1.265	0.969	2.869	1.15	1.806	0.999	0	0	0	2.557	2.544	0	0

Pareto Population Percent 100%