

Quality Leadership System

CRAIOVA Plant *BX726 DOOR BELT MOLDING

Generated: 04:01:04 13 May 2025 **Printed:** 04:44:19 13 May 2025

By: RAZVAN CIRJU

10-May 🗙

q_s



		CY	Month					Week Starting						Day						
Actual Unit Concern /1000	0.253	0.059	0.073	0.1	0.093	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	0.253	0.059	0.073	0.1	0.093	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	41	3	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.97	99.99	99.99	99.99	99.99	99.99	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	42	3	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Мау

Apr

0

30-Mar

0

06-Apr

0

13-Apr

0

0

04-May

11-May

06-May ×

07-May

08-May

	Actual Unit Concern,/1000																	
	CY	Month					Week Starting						Day					
						30	6	13	27	4	11	6	7	8	9	10	12	
	2024 2025	Dec Jan	Feb	Mar Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	
DoorBeltMolding DAMAGED	0.253 0.059	0.073 0.1	0.093	0.07 0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT FRONT	0.12 0.039	0 0	0.093	0.07 0	0	0	0	0	0	0	0	0	0	0	0	0	0	
														Pareto P	opulation	n Percent	0%	

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2025

2024

Dec

Jan

Feb

Mar