

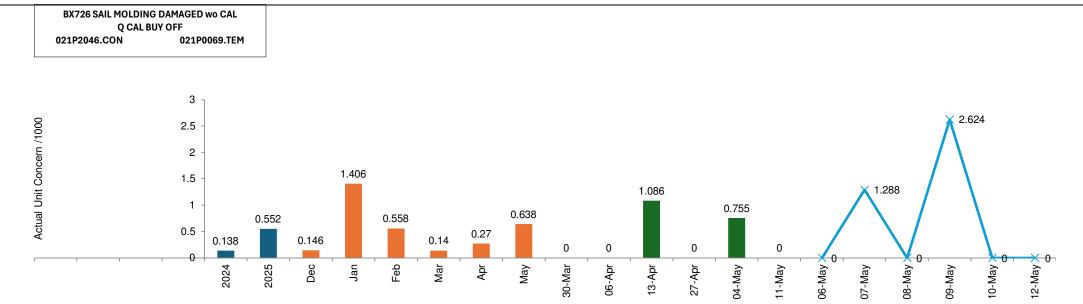
Quality Leadership System

## CRAIOVA Plant \*BX726 SAIL MOLDING DAMAGED wo CAL

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By: RAZVAN CIRJU

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		CY			Мо	nth					Week S	Starting					D	ay		
Actual Unit Concern /1000	0.138	0.552	0.146	1.406	0.558	0.14	0.27	0.638	0	0	1.086	0	0.755	0	0	1.288	0	2.624	0	0
Sample Size	165545	50697	13621	9955	10749	14285	11078	4700	3508	3732	2761	1764	3969	691	655	776	769	762	362	596
Actual Unit Concern /1000	0.138	0.552	0.146	1.406	0.558	0.14	0.27	0.638	0	0	1.086	0	0.755	0	0	1.288	0	2.624	0	0
FTT Not-OK Units Count	23	27	2	13	6	2	3	3	0	0	3	0	3	0	0	1	0	2	0	0
First Run %	99.99	99.95	99.99	99.87	99.94	99.99	99.97	99.94	100	100	99.89	100	99.92	100	100	99.87	100	99.74	100	100
Actual Unit Concern Count	23	28	2	14	6	2	3	3	0	0	3	0	3	0	0	1	0	2	0	0
Undefined Unit Concern /1000	0	1.006	0	0	0	0	0	10.85	0	0	0	0	0.503	70.91	1.526	0	0	1.312	0	68.79

	Actual Unit Concern,/1000												
	CY	Month	Week Starting	Day									
			30 6 13 27 4 11	6 7 8 9 10	12								
2	2024 2025	Dec Jan Feb Mar Apr May	Mar Apr Apr May May	May May May May May	May								
SailMolding DAMAGED 0.	0.138 0.552	0.146	0 0 1.086 0 0.755 0	0 1.288 0 2.624 0	0								
LEFT 0.	0.024 0.217	0.073	0 0 1.086 0 0.755 0	0 1.288 0 2.624 0	0								

Pareto Population Percent 0%