



Quality
Leadership
System

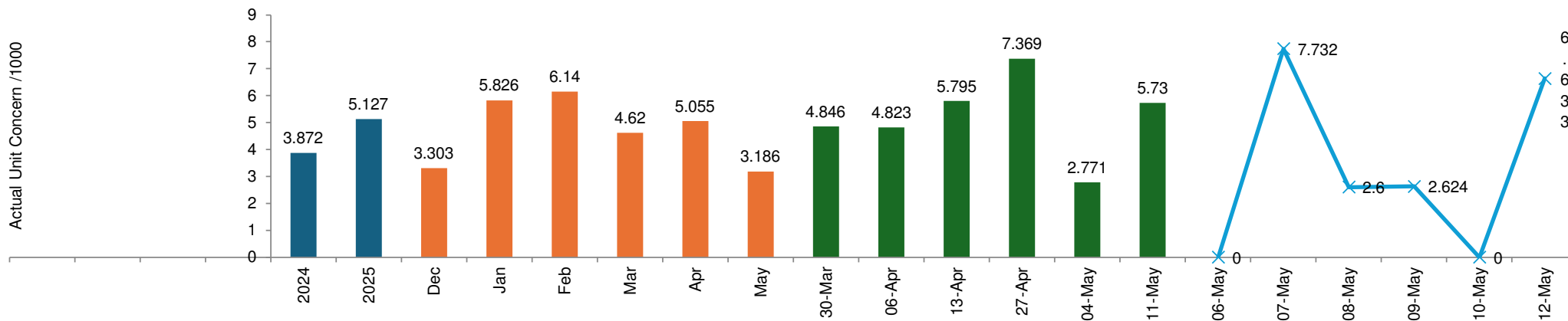
CRAIOVA Plant
*BX726 BUMPER - PEELED PAINT wo CAL

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By : RAZVAN CIRJU

BX726 BUMPER - PEELED PAINT wo CAL
Q CAL BUY OFF
021P2181.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	3.872	5.127	3.303	5.826	6.14	4.62	5.055	3.186	4.846	4.823	5.795	7.369	2.771	5.73	0	7.732	2.6	2.624	0	6.633
Sample Size	165545	50704	13621	9955	10749	14285	11078	4707	3508	3732	2761	1764	3969	698	655	776	769	762	362	603
Actual Unit Concern /1000	3.872	5.127	3.303	5.826	6.14	4.62	5.055	3.186	4.846	4.823	5.795	7.369	2.771	5.73	0	7.732	2.6	2.624	0	6.633
FTT Not-OK Units Count	639	256	45	58	65	63	56	15	16	18	16	13	11	4	0	6	2	2	0	4
First Run %	99.61	99.49	99.67	99.42	99.4	99.55	99.49	99.68	99.54	99.52	99.42	99.26	99.72	99.43	100	99.23	99.74	99.74	100	99.34
Actual Unit Concern Count	641	260	45	58	66	66	56	15	17	18	16	13	11	4	0	6	2	2	0	4
Undefined Unit Concern /1000	0	1.005	0	0	0	0	0	10.83	0	0	0	0	0.503	70.2	1.526	0	0	1.312	0	67.99

Actual Unit Concern,/1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
Bumper SCRATCHED																				
	3.69	4.496	3.23	5.324	5.395	3.78	4.423	3.186	4.561	3.483	5.07	7.369	2.771	5.73	0	7.732	2.6	2.624	0	6.633
FRONT	2.935	3.786	2.643	4.821	4.558	2.87	3.791	2.761	3.99	2.679	4.708	6.235	2.519	4.298	0	7.732	1.3	2.624	0	4.975
REAR	0.598	0.65	0.513	0.502	0.744	0.77	0.631	0.424	0.57	0.803	0.362	1.133	0.252	1.432	0	0	1.3	0	0	1.658
Bumper STRESS MARKS																				
	0.078	0.236	0	0	0.465	0.14	0.451	0	0	1.071	0.362	0	0	0	0	0	0	0	0	0
REAR	0.024	0.059	0	0	0.186	0	0.09	0	0	0	0.362	0	0	0	0	0	0	0	0	0
Bumper POOR APPEARANCE																				
	0.102	0.394	0.073	0.502	0.279	0.7	0.18	0	0.285	0.268	0.362	0	0	0	0	0	0	0	0	0
FRONT	0.066	0.335	0.073	0.502	0.279	0.56	0.09	0	0.285	0	0.362	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%