

Quality Leadership System

CRAIOVA Plant
*V769 PROTECTIVE TAPE wo CAL

Generated: 04:22:26 13 May 2025 ***
Printed: 05:18:26 13 May 2025

By: RAZVAN CIRJU

V769 PROTECTIVE TAPE wo CAL PIP: CAL BUY OFF 021P2004.CON 021P0078.TEM



	Model Year Month								Week Starting							Day						
Actual Unit Concern /1000	0.303	6.776	15.87	10.62	11.22	11.41	10.38	3.8	14.05	13.39	5.753	6.323	3.996	3.003	2.793	0	10.25	0	2.544	8.695	3.311	
Sample Size	46188	70394	6991	7153	8643	9113	6551	2368	2064	2091	1738	1107	2002	333	358	371	390	391	393	115	302	
Actual Unit Concern Count	14	477	111	76	97	104	68	9	29	28	10	7	8	1	1	0	4	0	1	1	1	
FTT Not-OK Units Count	13	442	105	68	94	95	60	8	26	27	8	4	7	1	1	0	3	0	1	1	1	
FTT %	99.97	99.37	98.5	99.05	98.91	98.96	99.08	99.66	98.74	98.71	99.54	99.64	99.65	99.7	99.72	100	99.23	100	99.75	99.13	99.67	
Undefined Unit Concern Count	0	45	0	0	0	1	1	39	0	0	1	0	1	39	0	0	0	0	0	1	36	
Actual Unit Concern /1000	0.303	6.776	15.87	10.62	11.22	11.41	10.38	3.8	14.05	13.39	5.753	6.323	3.996	3.003	2.793	0	10.25	0	2.544	8.695	3.311	

									Actı	ual Unit C	oncern,/1	000										
	Mode	l Year		Month							Week S	Starting			Day							
									30	6	13	27	4	11	5	6	7	8	9	10	12	
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May	
ProtectiveTape BLISTERED	0	1.747	0.715	1.398	6.594	2.194	3.663	2.111	5.329	4.782	1.726	1.806	2.497	0	0	0	7.692	0	0	8.695	0	
RIGHT	0	0.937	0.429	0.139	3.702	1.316	1.831	1.689	3.876	1.913	0.575	0	1.998	0	0	0	5.128	0	0	8.695	0	
RIGHT REAR	0	0.071	0	0	0.115	0	0.457	0.422	0	0.956	0.575	0	0.499	0	0	0	2.564	0	0	0	0	
ProtectiveTape STRIPPED	0	1.733	8.725	3.215	1.851	1.316	0.763	1.266	1.453	0.478	0.575	0	0.999	3.003	0	0	2.564	0	2.544	0	3.31	
RIGHT	0	1.221	6.866	2.236	1.272	0.658	0.152	0.844	0.484	0	0	0	0.999	0	0	0	2.564	0	2.544	0	0	
LEFT	0	0.426	1.43	0.838	0.462	0.658	0.457	0.422	0.969	0.478	0	0	0	3.003	0	0	0	0	0	0	3.31	
ProtectiveTape POOR APPEARANCE	0.151	1.406	0.286	0.978	1.504	5.157	4.274	0.422	5.329	7.173	1.726	1.806	0.499	0	2.793	0	0	0	0	0	0	
LEFT	0.043	0.468	0	0.139	0.809	1.536	1.526	0.422	1.453	2.869	0.575	0.903	0.499	0	2.793	0	0	0	0	0	0	
ProtectiveTape NOT SEATED	0.065	1.093	5.292	3.215	0.115	0.658	0.61	0	0.484	0.956	1.15	0	0	0	0	0	0	0	0	0	0	
LEFT	0.043	0.255	1.144	0.699	0.115	0.109	0.305	0	0	0.478	0.575	0	0	0	0	0	0	0	0	0	0	
RIGHT	0.021	0.681	4.148	1.957	0	0.438	0.152	0	0.484	0.478	0	0	0	0	0	0	0	0	0	0	0	
LEFT REAR	0	0.028	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape IMPROPER ASSEMBLY	0.065	0.383	0.143	0.419	0.694	1.536	0.457	0	0.969	0	0	0.903	0	0	0	0	0	0	0	0	0	
RIGHT	0.021	0.156	0.143	0.139	0	0.768	0.305	0	0.969	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0.043	0.085	0	0	0.347	0.219	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0	0	
ProtectiveTape MISSING	0.021	0.156	0.286	0.279	0.115	0.329	0.305	0	0.484	0	0	0.903	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.085	0.143	0.139	0	0.329	0.152	0	0.484	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT REAR	0	0.014	0	0	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0	0	
Protective Tape LOOSE	0	0.071	0	0.279	0.231	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	

Intended for Ford Motor Company use. Any inaptly received data must be destroyed/returned to Ford Motor Company immediately.



Quality Leadership System

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By: RAZVAN CIRJU

																			Dy.	TIAZVANO	11100
LEFT	0	0.014	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0
ProtectiveTape DIRT IN PAINT	0	0.056	0.143	0.279	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0	0
LEFT	0	0.014	0	0	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0	0
ProtectiveTape DIRTY	0	0.028	0	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape IMPROPER ALIGNMENT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape FOREIGN MATERIAL	0	0.042	0	0.419	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.028	0	0.279	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape MISALIGNED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
ProtectiveTape DAMAGED	0	0.028	0.286	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.028	0.286	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
				_			_	10001													

Pareto Population Percent 100%

ı																						
			1						Acti	ual Unit C	,											
	Mode	l Year		-	Mo	onth						Starting			Day							
			_						30	6	13	27	4	11	5	6	7	8	9	10	12	
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May	
ProtectiveTape STRIPPED	0	1.733	8.725	3.215	1.851	1.316	0.763	1.266	1.453	0.478	0.575	0	0.999	3.003	0	0	2.564	0	2.544	0	3.311	
LEFT	0	0.426	1.43	0.838	0.462	0.658	0.457	0.422	0.969	0.478	0	0	0	3.003	0	0	0	0	0	0	3.311	
ProtectiveTape BLISTERED	0	1.747	0.715	1.398	6.594	2.194	3.663	2.111	5.329	4.782	1.726	1.806	2.497	0	0	0	7.692	0	0	8.695	0	
RIGHT	0	0.937	0.429	0.139	3.702	1.316	1.831	1.689	3.876	1.913	0.575	0	1.998	0	0	0	5.128	0	0	8.695	0	
ProtectiveTape POOR APPEARANCE	0.151	1.406	0.286	0.978	1.504	5.157	4.274	0.422	5.329	7.173	1.726	1.806	0.499	0	2.793	0	0	0	0	0	0	
LEFT	0.043	0.468	0	0.139	0.809	1.536	1.526	0.422	1.453	2.869	0.575	0.903	0.499	0	2.793	0	0	0	0	0	0	
ProtectiveTape MISSING	0.021	0.156	0.286	0.279	0.115	0.329	0.305	0	0.484	0	0	0.903	0	0	0	0	0	0	0	0	0	
LEFT REAR	0	0.014	0	0	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0	0	
ProtectiveTape DIRT IN PAINT	0	0.056	0.143	0.279	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0	0	
LEFT	0	0.014	0	0	0	0	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0	0	
ProtectiveTape IMPROPER ASSEMBLY	0.065	0.383	0.143	0.419	0.694	1.536	0.457	0	0.969	0	0	0.903	0	0	0	0	0	0	0	0	0	
LEFT	0.043	0.085	0	0	0.347	0.219	0.152	0	0	0	0	0.903	0	0	0	0	0	0	0	0	0	
ProtectiveTape NOT SEATED	0.065	1.093	5.292	3.215	0.115	0.658	0.61	0	0.484	0.956	1.15	0	0	0	0	0	0	0	0	0	0	
LEFT REAR	0	0.028	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
LEFT	0.043	0.255	1.144	0.699	0.115	0.109	0.305	0	0	0.478	0.575	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape LOOSE	0	0.071	0	0.279	0.231	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.014	0	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape DIRTY	0	0.028	0	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape IMPROPER ALIGNMENT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape FOREIGN MATERIAL	0	0.042	0	0.419	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.028	0	0.279	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape MISALIGNED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
ProtectiveTape DAMAGED	0	0.028	0.286	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0	0.028	0.286	0	0	0	0	0	ō	0	0	0	0	0	0	0	0	0	0	0	0	
Tuaiti		3.023	0.200	<u> </u>			<u> </u>			`		. <u> </u>										