BX726 WIPER ARM, DEFECTIVE wo CAL
PIP: CAL BUY OFF
021P2030.CON   021P0078.TEM

	Model Year		Month						Week Starting						Day						
									30-Mar	06-Apr	13-Apr	27-Apr	04-May	11-May	05-May	06-May	07-May	08-May	09-May	10-May	12-May
Actual Unit Concern /1000	1.81	2.252	1.394	4.922	5.581	3.36	1.985	0.212	3.99	2.947	0.362	0	0.252	0	0	0	1.288	0	0	0	0
Sample Size	97781	118119	13621	9955	10749	14285	11078	4701	3508	3732	2761	1764	3969	692	643	655	776	769	762	362	597
Actual Unit Concern Count	177	266	19	49	60	48	22	1	14	11	1	0	1	0	0	0	1	0	0	0	0
FTT Not-OK Units Count	87	197	10	34	44	36	19	1	10	10	1	0	1	0	0	0	1	0	0	0	0
FTT %	99.91	99.83	99.93	99.66	99.59	99.75	99.83	99.98	99.71	99.73	99.96	100	99.97	100	100	100	99.87	100	100	100	100
Undefined Unit Concern Count	0	52	0	0	0	0	0	51	0	0	0	0	2	49	0	1	0	0	1	0	41
Actual Unit Concern /1000	1.81	2.252	1.394	4.922	5.581	3.36	1.985	0.212	3.99	2.947	0.362	0	0.252	0	0	0	1.288	0	0	0	0

		Actual Unit Concern,/1000																			
	Model Year		Month						Week Starting						Day						
									30	6	13	27	4	11	5	6	7	8	9	10	12
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	**May**	Mar	Apr	Apr	Apr	May	May	May	May	May	May	May	May	May
WiperArm LOOSE	**0.184**	**0.228**	**0.44**	**0.401**	**0.465**	**0.07**	**0.09**	**0.212**	**0.285**	**0**	**0**	**0**	**0.252**	**0**	**0**	**0**	**1.288**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.184	0.22	0.44	0.401	0.465	0.07	0.09	**0.212**	0.285	0	0	0	0.252	0	0	0	1.288	0	0	0	0
WiperArm IMPROPER ASSEMBLY	**1.155**	**1.633**	**0.881**	**4.52**	**5.116**	**3.15**	**1.805**	**0**	**3.705**	**2.679**	**0.362**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	1.155	1.633	0.881	4.52	5.116	3.15	1.805	**0**	3.705	2.679	0.362	0	0	0	0	0	0	0	0	0	0
WiperArm NOT SEATED	**0.245**	**0.254**	**0**	**0**	**0**	**0.07**	**0.09**	**0**	**0**	**0.268**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT FRONT	0.071	0.143	0	0	0	0	0.09	**0**	0	0.268	0	0	0	0	0	0	0	0	0	0	0
WiperArm NOT TORQUED	**0.01**	**0.008**	**0**	**0**	**0**	**0.07**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.01	0.008	0	0	0	0.07	0	**0**	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm MISALIGNED	**0.184**	**0.101**	**0.073**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.04	0.008	0.073	0	0	0	0	**0**	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm DROPS OFF	**0.01**	**0.008**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT FRONT	0.01	0.008	0	0	0	0	0	**0**	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm MISSING	**0.01**	**0.008**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.01	0.008	0	0	0	0	0	**0**	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm DAMAGED	**0**	**0.008**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT FRONT	0	0.008	0	0	0	0	0	**0**	0	0	0	0	0	0	0	0	0	0	0	0	0
WiperArm FAILED	**0.01**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.01	0	0	0	0	0	0	**0**	0	0	0	0	0	0	0	0	0	0	0	0	0

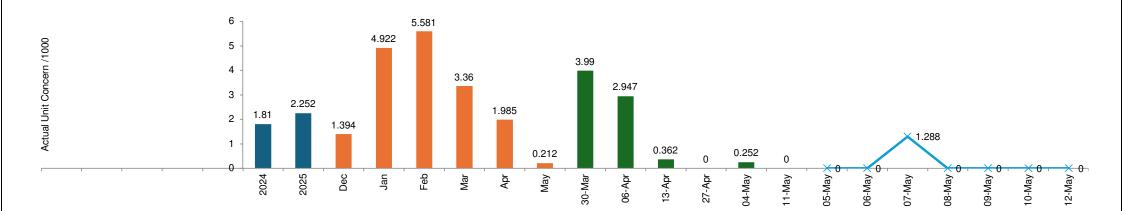**Pareto Population Percent   100%**

Quality Leadership System

CRAIOVA Plant
*BX726 WIPER ARM, DEFECTIVE wo CAL

Generated : 04:24:16 13 May 2025
Printed : 04:43:52 13 May 2025
By : RAZVAN CIRJU

	Actual Unit Concern,/1000																				
	Model Year		Month						Week Starting						Day						
									30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	5 May	6 May	7 May	8 May	9 May	10 May	**12 May**
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May													
WiperArm LOOSE	**0.184**	**0.228**	**0.44**	**0.401**	**0.465**	**0.07**	**0.09**	**0.212**	**0.285**	**0**	**0**	**0**	**0.252**	**0**	**0**	**0**	**1.288**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.184	0.22	0.44	0.401	0.465	0.07	0.09	0.212	0.285	0	0	0	0.252	0	0	0	1.288	0	0	0	**0**
WiperArm IMPROPER ASSEMBLY	**1.155**	**1.633**	**0.881**	**4.52**	**5.116**	**3.15**	**1.805**	**0**	**3.705**	**2.679**	**0.362**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	1.155	1.633	0.881	4.52	5.116	3.15	1.805	0	3.705	2.679	0.362	0	0	0	0	0	0	0	0	0	**0**
WiperArm NOT SEATED	**0.245**	**0.254**	**0**	**0**	**0**	**0.07**	**0.09**	**0**	**0**	**0.268**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT FRONT	0.071	0.143	0	0	0	0	0.09	0	0	0.268	0	0	0	0	0	0	0	0	0	0	**0**
WiperArm NOT TORQUED	**0.01**	**0.008**	**0**	**0**	**0**	**0.07**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.01	0.008	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
WiperArm MISALIGNED	**0.184**	**0.101**	**0.073**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.04	0.008	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
WiperArm DROPS OFF	**0.01**	**0.008**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
WiperArm MISSING	**0.01**	**0.008**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
WiperArm DAMAGED	**0**	**0.008**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
LEFT FRONT	0	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**
WiperArm FAILED	**0.01**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**	**0**
BOTH L R FRONT	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	**0**