

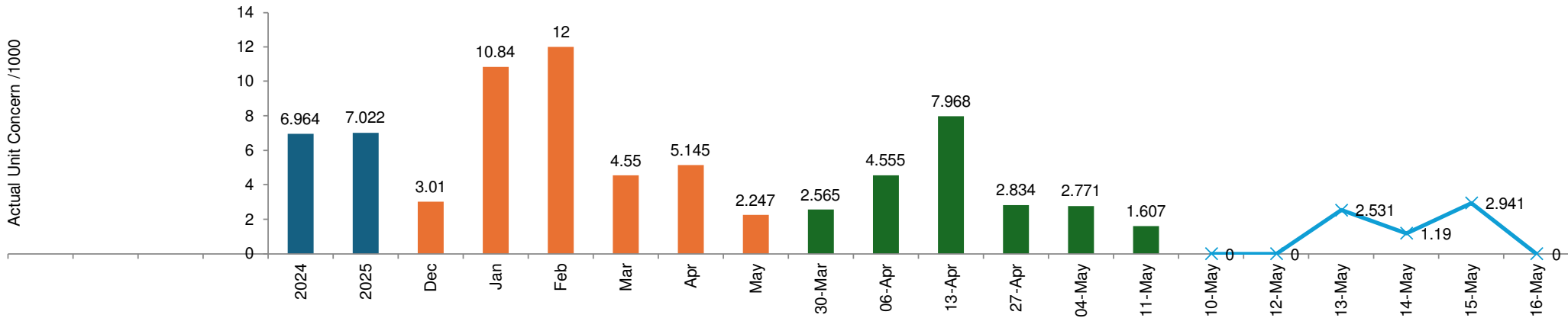


Quality
Leadership
System

CRAIOVA Plant
*BX726 DOOR

Generated : 08:16:21 16 May 2025
Printed : 09:04:15 16 May 2025
By : LAVINIA MADALINA SABIESCU

BX726 DOOR
Q CAL BUY OFF
021P2019.CON 021P0069.TEM



| | CY | | Month | | | | | | Week Starting | | | | | | Day | | | | | |
|------------------------------|--------|-------|-------|-------|-------|-------|-------|-------|---------------|-------|-------|-------|-------|-------|-----|-----|-------|-------|-------|-----|
| Actual Unit Concern /1000 | 6.964 | 7.022 | 3.01 | 10.84 | 12 | 4.55 | 5.145 | 2.247 | 2.565 | 4.555 | 7.968 | 2.834 | 2.771 | 1.607 | 0 | 0 | 2.531 | 1.19 | 2.941 | 0 |
| Sample Size | 165545 | 53115 | 13621 | 9955 | 10749 | 14285 | 11078 | 7118 | 3508 | 3732 | 2761 | 1764 | 3969 | 3110 | 362 | 710 | 790 | 840 | 680 | 13 |
| Actual Unit Concern /1000 | 6.964 | 7.022 | 3.01 | 10.84 | 12 | 4.55 | 5.145 | 2.247 | 2.565 | 4.555 | 7.968 | 2.834 | 2.771 | 1.607 | 0 | 0 | 2.531 | 1.19 | 2.941 | 0 |
| FTT Not-OK Units Count | 90 | 44 | 9 | 8 | 17 | 3 | 15 | 1 | 0 | 3 | 9 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| First Run % | 99.33 | 99.31 | 99.7 | 98.94 | 98.83 | 99.54 | 99.5 | 99.78 | 99.74 | 99.57 | 99.2 | 99.72 | 99.72 | 99.84 | 100 | 100 | 99.75 | 99.88 | 99.71 | 100 |
| Actual Unit Concern Count | 1153 | 373 | 41 | 108 | 129 | 65 | 57 | 16 | 9 | 17 | 22 | 5 | 11 | 5 | 0 | 0 | 2 | 1 | 2 | 0 |
| Undefined Unit Concern /1000 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

| Actual Unit Concern./1000 | | | | | | | | | | | | | | | | | | | | |
|---------------------------|-------|-------|-------|-------|-------|------|-------|---------------|-------|--------|--------|-------|--------|--------|--------|--------|--------|--------|--------|---|
| CY | | Month | | | | | | Week Starting | | | | | | Day | | | | | | |
| 2024 | 2025 | Dec | Jan | Feb | Mar | Apr | May | 30 Mar | 6 Apr | 13 Apr | 27 Apr | 4 May | 11 May | 10 May | 12 May | 13 May | 14 May | 15 May | 16 May | |
| Door FIT - SURFACE | 6.264 | 6.815 | 2.936 | 10.54 | 11.81 | 4.48 | 4.784 | 2.107 | 2.565 | 4.555 | 7.605 | 2.834 | 2.519 | 1.607 | 0 | 0 | 2.531 | 1.19 | 2.941 | 0 |
| LEFT FRONT C5 | 0.223 | 0.621 | 0.146 | 0.602 | 0.279 | 0.98 | 0.631 | 0.421 | 0.285 | 0.803 | 0.362 | 1.133 | 0.503 | 0.321 | 0 | 0 | 0 | 0 | 1.47 | 0 |
| LEFT FRONT A OUTER | 0.048 | 0.037 | 0.073 | 0 | 0 | 0 | 0.09 | 0.14 | 0.285 | 0 | 0 | 0 | 0 | 0.321 | 0 | 0 | 0 | 0 | 1.47 | 0 |
| Door FIT | 0.7 | 0.207 | 0.073 | 0.301 | 0.186 | 0.07 | 0.361 | 0.14 | 0 | 0 | 0.362 | 0 | 0.252 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| LEFT FRONT A | 0 | 0.018 | 0 | 0 | 0 | 0 | 0 | 0.14 | 0 | 0 | 0 | 0 | 0.252 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |

Pareto Population Percent 0%