

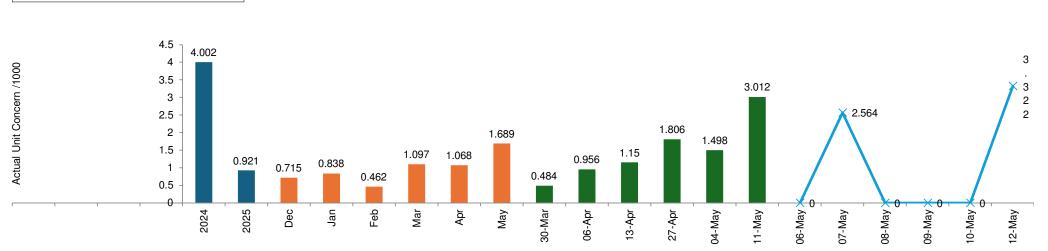
Quality Leadership System

**CRAIOVA Plant** \*V769 LIFT GATE CHIPPED **Generated:** 04:09:49 13 May 2025 **Printed:** 04:59:58 13 May 2025

By: RAZVAN CIRJU

G<sub>S</sub>





	CY		Month					Week Starting				Day								
Actual Unit Concern /1000	4.002	0.921	0.715	0.838	0.462	1.097	1.068	1.689	0.484	0.956	1.15	1.806	1.498	3.012	0	2.564	0	0	0	3.322
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301
Actual Unit Concern /1000	4.002	0.921	0.715	0.838	0.462	1.097	1.068	1.689	0.484	0.956	1.15	1.806	1.498	3.012	0	2.564	0	0	0	3.322
FTT Not-OK Units Count	4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.61	99.91	99.93	99.92	99.95	99.89	99.89	99.83	99.95	99.9	99.88	99.82	99.85	99.7	100	99.74	100	100	100	99.67
Actual Unit Concern Count	331	31	5	6	4	10	7	4	1	2	2	2	3	1	0	1	0	0	0	1
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern,/1000											
	CY	Month	Week Starting	Day								
			30 6 13 27 4 11	6 7 8 9 10	12							
	2024 2025	Dec Jan Feb Mar Apr May	Mar Apr Apr Apr May May	May May May May May	May							
LiftGate SCRATCHED	1.052 0.535	0.286 0.838 0.347 0.548 0.305 0.845	0 0 0.575 0.903 0.499 3.012	0 2.564 0 0 0	3.322							
E6 INNER	0 0.029	0 0 0 0 0 0.422	0 0 0 0 0 3.012	0 0 0 0	3.322							
LiftGate CHIPPED	2.95 0.386	0.429 0 0.115 0.548 0.763 0.845	0.484 0.956 0.575 0.903 0.999 0	0 0 0 0 0	0							
B1 OUTER	0.084 0.029	0 0 0 0 0 0.422	0 0 0 0 0.499 0	0 0 0 0	0							
D1 OUTER	0.326 0.148	0 0 0 0.109 0.457 0.422	0.484 0.478 0 0.903 0.499 0	0 0 0 0	0							

Pareto Population Percent 100%