

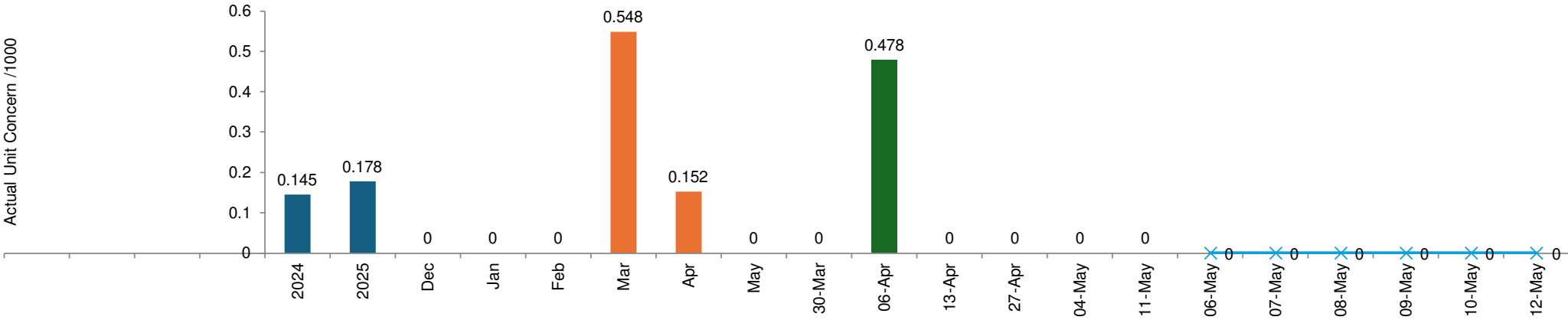


Quality
Leadership
System

CRAIOVA Plant
*V769 DOOR WEATHER STRIP wo CAL

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By : RAZVAN CIRJU

V769 DOOR WEATHER STRIP wo CAL
Q CAL BUY OFF
021P2144.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.145	0.178	0	0	0	0.548	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0
Sample Size	82693	33651	6991	7153	8643	9113	6551	2371	2064	2091	1738	1107	2002	336	371	390	391	393	115	305
Actual Unit Concern /1000	0.145	0.178	0	0	0	0.548	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	12	6	0	0	0	5	1	0	0	1	0	0	0	0	0	0	0	0	0	0
First Run %	99.99	99.98	100	100	100	99.95	99.98	100	100	99.95	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	12	6	0	0	0	5	1	0	0	1	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.44	0	0	0.575	0	0.499	116	0	0	0	0	8.695	118

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
DoorWeatherStrip NOT SEATED	0.096	0.059	0	0	0	0.109	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0
LEFT FRONT	0.024	0.029	0	0	0	0	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0
DoorWeatherStrip LOOSE	0.048	0.118	0	0	0	0.438	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT RIGHT REAR DOOR	0.012	0.059	0	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT LEFT REAR DOOR	0	0.029	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT LEFT REAR DOOR	0.012	0.029	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%