

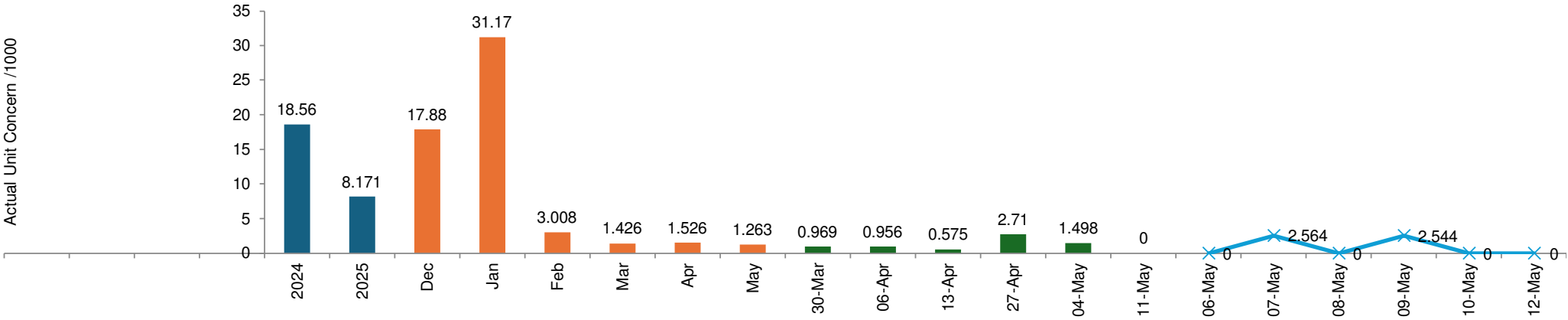


Quality  
Leadership  
System

CRAIOVA Plant  
\*V769 SLIDING DOOR, EFFORT

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By : RAZVAN CIRJU

V769 SLIDING DOOR, EFFORT  
Q CAL BUY OFF  
021P2136.CON      021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	18.56	8.171	17.88	31.17	3.008	1.426	1.526	1.263	0.969	0.956	0.575	2.71	1.498	0	0	2.564	0	2.544	0	0
Sample Size	82693	33655	6991	7153	8643	9113	6551	2375	2064	2091	1738	1107	2002	340	371	390	391	393	115	309
Actual Unit Concern /1000	18.56	8.171	17.88	31.17	3.008	1.426	1.526	1.263	0.969	0.956	0.575	2.71	1.498	0	0	2.564	0	2.544	0	0
FTT Not-OK Units Count	171	42	16	29	5	4	3	1	0	1	0	0	1	0	0	1	0	0	0	0
First Run %	98.17	99.19	98.23	96.92	99.71	99.86	99.85	99.87	99.9	99.9	99.94	99.73	99.85	100	100	99.74	100	99.75	100	100
Actual Unit Concern Count	1535	275	125	223	26	13	10	3	2	2	1	3	3	0	0	1	0	1	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern,/1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
SlidingDoor EFFORT	18.56	8.171	17.88	31.17	3.008	1.426	1.526	1.263	0.969	0.956	0.575	2.71	1.498	0	0	2.564	0	2.544	0	0
LEFT	9.517	2.585	3.719	6.85	2.082	0.987	1.221	1.263	0.969	0.478	0.575	1.806	1.498	0	0	2.564	0	2.544	0	0

Pareto Population Percent 0%