



Quality
Leadership
System

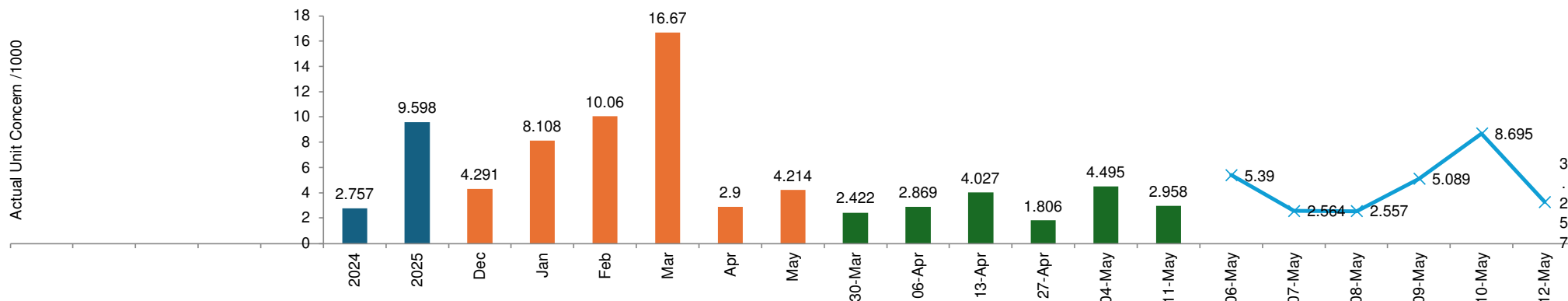
CRAIOVA Plant
*V769 LICENSE LAMP LOOSE WO CAL

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By : RAZVAN CIRJU

V769 LICENSE LAMP LOOSE WO CAL
Q CAL BUY OFF
021P1966.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	2.757	9.598	4.291	8.108	10.06	16.67	2.9	4.214	2.422	2.869	4.027	1.806	4.495	2.958	5.39	2.564	2.557	5.089	8.695	3.257
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	2.757	9.598	4.291	8.108	10.06	16.67	2.9	4.214	2.422	2.869	4.027	1.806	4.495	2.958	5.39	2.564	2.557	5.089	8.695	3.257
FTT Not-OK Units Count	212	321	29	58	85	152	19	10	5	6	7	2	9	1	2	1	1	2	1	1
First Run %	99.73	99.05	99.59	99.19	99.02	98.33	99.71	99.58	99.76	99.71	99.6	99.82	99.55	99.7	99.46	99.74	99.74	99.49	99.13	99.67
Actual Unit Concern Count	228	323	30	58	87	152	19	10	5	6	7	2	9	1	2	1	1	2	1	1
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.43	0	0	0.575	0	0.499	115.3	0	0	0	0	8.695	117.2

Actual Unit Concern./1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May	
LicenseLamp LOOSE	0.834	2.05	1.287	0.838	2.198	3.182	1.831	1.264	1.453	1.434	3.452	0.903	0.999	2.958	0	0	0	0	8.695	3.257
LIFT GATE	0.084	1.129	0	0.139	0.694	1.975	1.526	1.264	1.453	1.434	2.301	0.903	0.999	2.958	0	0	0	0	8.695	3.257
LicenseLamp NOT TORQUED	1.185	7.25	2.86	6.99	7.751	13.16	0.61	2.528	0.484	0.956	0	0.903	2.997	0	5.39	2.564	0	5.089	0	0
LIFT GATE	0.012	1.366	0	0	0	3.95	0.61	2.528	0.484	0.956	0	0.903	2.997	0	5.39	2.564	0	5.089	0	0
LicenseLamp NOT SEATED	0.157	0.178	0	0.139	0	0.109	0.457	0.421	0.484	0.478	0.575	0	0.499	0	0	0	2.557	0	0	0
LIFT GATE	0.048	0.059	0	0	0	0	0.152	0.421	0	0.478	0	0	0.499	0	0	0	2.557	0	0	0
LicenseLamp MISSING	0.229	0.059	0	0	0.115	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
CARGO DOOR	0.012	0.029	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LicenseLamp POOR APPEARANCE	0.241	0.029	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LIFT GATE	0.012	0.029	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LicenseLamp IMPROPER ASSEMBLY	0.108	0.029	0.143	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%