



Quality
Leadership
System

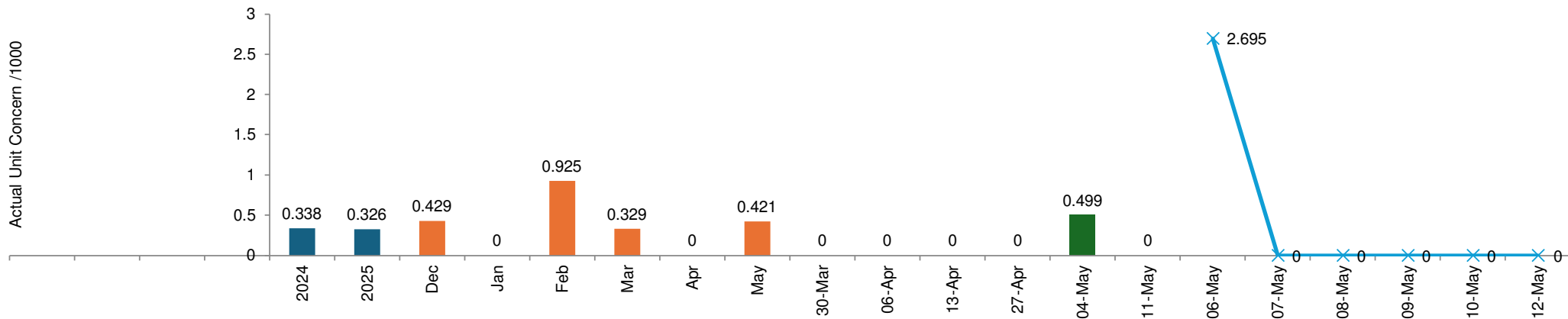
CRAIOVA Plant
*V769 ROLLER, DEFECTIVE

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By : RAZVAN CIRJU

V769 ROLLER, DEFECTIVE
Q CAL BUY OFF
021P2145.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.338	0.326	0.429	0	0.925	0.329	0	0.421	0	0	0	0	0.499	0	2.695	0	0	0	0	0
Sample Size	82693	33654	6991	7153	8643	9113	6551	2374	2064	2091	1738	1107	2002	339	371	390	391	393	115	308
Actual Unit Concern /1000	0.338	0.326	0.429	0	0.925	0.329	0	0.421	0	0	0	0	0.499	0	2.695	0	0	0	0	0
FTT Not-OK Units Count	25	8	2	0	7	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.97	99.97	99.96	100	99.91	99.97	100	99.96	100	100	100	100	99.95	100	99.73	100	100	100	100	100
Actual Unit Concern Count	28	11	3	0	8	3	0	1	0	0	0	0	1	0	1	0	0	0	0	0
Undefined Unit Concern /1000	0	0.029	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
Roller IMPROPER FUNCTION	0.12	0.029	0.286	0	0	0	0	0.421	0	0	0	0	0.499	0	2.695	0	0	0	0	0
RIGHT CENTER	0.048	0.029	0	0	0	0	0	0.421	0	0	0	0	0.499	0	2.695	0	0	0	0	0
Roller LOOSE	0.036	0.118	0	0	0.347	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT CENTER	0.012	0.089	0	0	0.231	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT CENTER	0	0.029	0	0	0.115	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Roller NOISY	0.084	0.089	0.143	0	0.231	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT LOWER	0.024	0.029	0.143	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Roller IMPROPER ASSEMBLY	0.036	0.059	0	0	0.231	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT LOWER	0	0.059	0	0	0.231	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Roller DAMAGED	0.048	0.029	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT UPPER	0.024	0.029	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Roller DEFECTIVE	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT LOWER	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%