

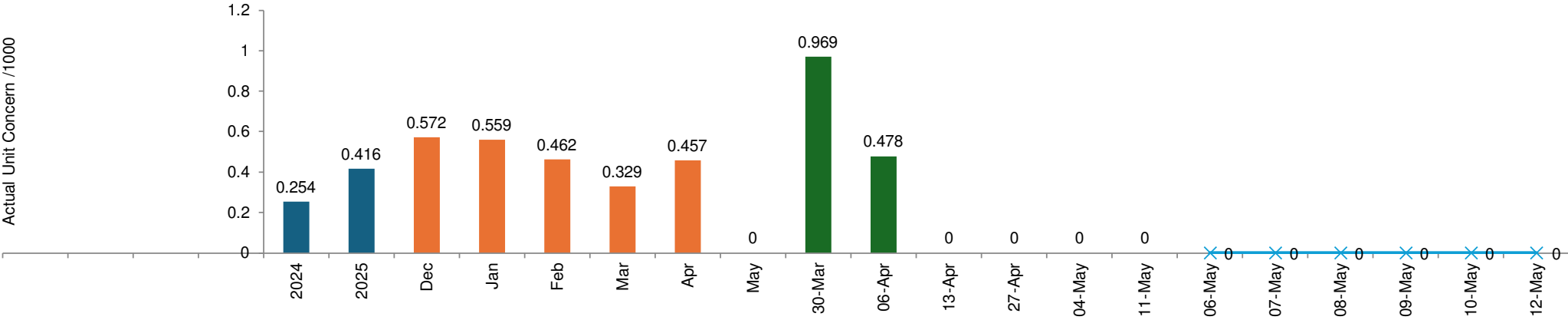


Quality
Leadership
System

CRAIOVA Plant
*V769 SAIL MOLDING WO CAL

Generated : 04:11:09 13 May 2025 ***
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By : RAZVAN CIRJU

V769 SAIL MOLDING WO CAL
Q CAL BUY OFF
021P1996.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.254	0.416	0.572	0.559	0.462	0.329	0.457	0	0.969	0.478	0	0	0	0	0	0	0	0	0	0
Sample Size	82693	33647	6991	7153	8643	9113	6551	2367	2064	2091	1738	1107	2002	332	371	390	391	393	115	301
Actual Unit Concern /1000	0.254	0.416	0.572	0.559	0.462	0.329	0.457	0	0.969	0.478	0	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	16	10	3	3	3	2	2	0	1	1	0	0	0	0	0	0	0	0	0	0
First Run %	99.97	99.96	99.94	99.94	99.95	99.97	99.95	100	99.9	99.95	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	21	14	4	4	4	3	3	0	2	1	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.47	0	0	0.575	0	0.499	117.4	0	0	0	0	8.695	119.6

Actual Unit Concern,/1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
SailMolding NOT SEATED	0	0.029	0	0	0	0	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0
LEFT	0	0.029	0	0	0	0	0.152	0	0	0.478	0	0	0	0	0	0	0	0	0	0
SailMolding LOOSE	0.254	0.386	0.572	0.559	0.462	0.329	0.305	0	0.969	0	0	0	0	0	0	0	0	0	0	0
LEFT	0.145	0.267	0.572	0.279	0.347	0.219	0.305	0	0.969	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%