



Quality  
Leadership  
System

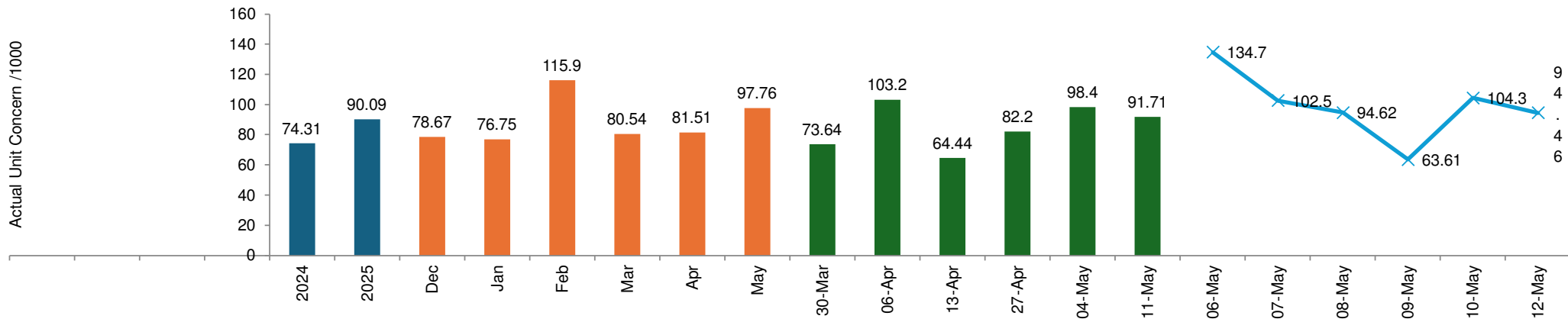
CRAIOVA Plant  
\*V769 SLIDING DOOR DENT wo CAL

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By : RAZVAN CIRJU

V769 SLIDING DOOR DENT wo CAL  
Q CAL BUY OFF  
021P1966.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	74.31	90.09	78.67	76.75	115.9	80.54	81.51	97.76	73.64	103.2	64.44	82.2	98.4	91.71	134.7	102.5	94.62	63.61	104.3	94.46
Sample Size	82693	33653	6991	7153	8643	9113	6551	2373	2064	2091	1738	1107	2002	338	371	390	391	393	115	307
Actual Unit Concern /1000	74.31	90.09	78.67	76.75	115.9	80.54	81.51	97.76	73.64	103.2	64.44	82.2	98.4	91.71	134.7	102.5	94.62	63.61	104.3	94.46
FTT Not-OK Units Count	2180	1104	242	226	435	212	158	83	40	70	33	29	73	8	22	13	13	4	6	8
First Run %	93.03	91.33	92.42	92.55	88.96	92.12	92.18	90.73	92.88	90.2	93.67	92.23	90.71	91.12	88.68	90.26	90.54	93.64	89.57	90.88
Actual Unit Concern Count	6145	3032	550	549	1002	734	534	232	152	216	112	91	197	31	50	40	37	25	12	29
Undefined Unit Concern /1000	0	1.337	0	0	0	0.109	0.152	16.43	0	0	0.575	0	0.499	115.3	0	0	0	0	8.695	117.2

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	30 Mar	6 Apr	13 Apr	27 Apr	4 May	11 May	6 May	7 May	8 May	9 May	10 May	12 May
SlidingDoor DENT	74.31	90.09	78.67	76.75	115.9	80.54	81.51	97.76	73.64	103.2	64.44	82.2	98.4	91.71	134.7	102.5	94.62	63.61	104.3	94.46
RIGHT C2 OUTER	5.369	4.724	3.576	4.054	8.33	3.182	1.984	6.742	0.969	4.304	1.15	1.806	4.995	17.75	2.695	7.692	0	2.544	26.08	19.54
RIGHT C3 OUTER	10.18	7.993	10.44	7.129	7.404	9.327	7.174	9.271	9.205	8.608	5.753	4.516	9.49	8.875	8.086	15.38	7.672	7.633	8.695	9.772
RIGHT C4 OUTER	7.376	9.419	6.579	6.43	11.45	9.327	11.44	6.321	8.236	11.47	13.23	10.84	5.994	8.875	2.695	2.564	2.557	10.17	8.695	9.772
RIGHT D4 OUTER	8.706	7.666	4.434	8.527	8.561	9.656	3.968	4.635	3.876	4.782	2.876	3.613	4.495	5.917	0	2.564	7.672	7.633	0	6.514
RIGHT D1 OUTER	1.741	1.485	1.716	0.838	1.735	0.987	2.137	2.949	2.907	2.869	1.15	1.806	1.998	5.917	2.695	2.564	5.115	0	0	6.514
LEFT C2 OUTER	2.866	2.109	2.717	1.258	4.049	1.207	1.831	2.528	2.422	1.434	1.15	1.806	1.998	5.917	8.086	0	0	0	8.695	6.514
LEFT D4 OUTER	5.26	7.28	8.296	7.549	8.908	4.938	7.785	8.006	7.267	10.99	6.329	8.13	7.992	8.875	10.78	12.82	2.557	2.544	8.695	6.514
LEFT D5 OUTER	3.615	7.28	5.006	5.731	6.594	8.668	7.937	6.742	7.751	8.608	8.055	5.42	6.993	5.917	10.78	7.692	7.672	5.089	0	6.514
RIGHT D5 OUTER	3.349	7.904	4.148	6.71	7.173	9.546	8.701	5.899	11.62	10.04	6.329	10.84	5.494	5.917	2.695	7.692	10.23	0	8.695	3.257
RIGHT D2 OUTER	2.6	2.852	3.719	3.215	4.165	1.097	1.831	6.321	0	2.391	1.15	4.516	6.993	2.958	10.78	5.128	7.672	5.089	0	3.257
LEFT C1 OUTER	2.007	2.05	1.001	1.398	1.735	1.207	2.595	6.742	1.938	3.825	0	6.323	6.993	2.958	2.695	10.25	5.115	2.544	26.08	3.257
LEFT C5 OUTER	2.225	6.061	3.433	5.592	6.479	6.035	6.105	6.321	5.814	8.13	3.452	6.323	6.993	2.958	8.086	7.692	7.672	7.633	8.695	3.257
LEFT C6 OUTER	0.169	4.576	0.572	1.817	10.29	3.292	2.442	2.949	1.938	3.825	0	4.516	2.997	2.958	2.695	2.564	10.23	0	0	3.257
LEFT D1 OUTER	5.333	3.625	4.577	3.914	3.471	2.304	3.968	7.163	0.969	8.13	3.452	0.903	7.992	2.958	26.95	10.25	2.557	0	0	3.257



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		LEFT D3 OUTER	5.32	2.644	6.007	2.097	2.661	2.523	2.442	6.321	1.938	1.913	1.15	5.42	6.993	2.958	21.56	2.564	5.115	0	0	3.257	
																					Pareto Population Percent		100%