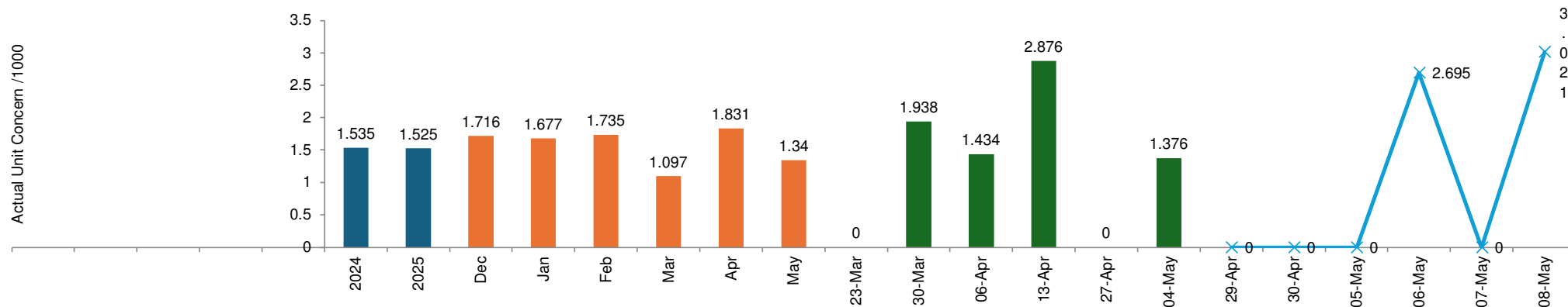




V769 WIPER BLADE
Q CAL BUY OFF
021P2111.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	1.535	1.525	1.716	1.677	1.735	1.097	1.831	1.34	0	1.938	1.434	2.876	0	1.376	0	0	0	2.695	0	3.021
Sample Size	82693	32779	6991	7153	8643	9113	6551	1492	2257	2064	2091	1738	1107	1453	366	375	358	371	390	331
Actual Unit Concern /1000	1.535	1.525	1.716	1.677	1.735	1.097	1.831	1.34	0	1.938	1.434	2.876	0	1.376	0	0	0	2.695	0	3.021
FTT Not-OK Units Count	59	27	3	9	10	3	4	2	0	2	2	0	0	2	0	0	0	1	0	1
First Run %	99.85	99.85	99.84	99.83	99.83	99.89	99.82	99.87	100	99.81	99.86	99.71	100	99.86	100	100	100	99.73	100	99.7
Actual Unit Concern Count	127	50	12	12	15	10	12	2	0	4	3	5	0	2	0	0	0	1	0	1
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
WiperBlade POOR CLEANING	0.205	0.122	0.286	0.139	0.115	0.109	0	0.67	0	0	0	0	0	0.688	0	0	0	0	0	3.021
LEFT FRONT	0.072	0.061	0	0	0	0.109	0	0.67	0	0	0	0	0	0.688	0	0	0	0	0	3.021
Wiper NOT SEATED	0.217	0.274	0.143	0.419	0.694	0	0	0.67	0	0	0	0	0	0.688	0	0	0	2.695	0	0
RIGHT FRONT	0.024	0.091	0	0.139	0.115	0	0	0.67	0	0	0	0	0	0.688	0	0	0	2.695	0	0
Wiper POPS	0.036	0.244	0.143	0	0	0.109	1.068	0	0	0.484	0.956	2.301	0	0	0	0	0	0	0	0
RIGHT FRONT	0.036	0.152	0.143	0	0	0	0.763	0	0	0	0.956	1.726	0	0	0	0	0	0	0	0
BOTH L R FRONT	0	0.091	0	0	0	0.109	0.305	0	0	0.484	0	0.575	0	0	0	0	0	0	0	0
WiperBlade IMPROPER FUNCTION	0.362	0.274	0.715	0.279	0.462	0.109	0.305	0	0	0	0.478	0.575	0	0	0	0	0	0	0	0
LEFT FRONT	0.193	0.244	0.143	0.279	0.462	0	0.305	0	0	0	0.478	0.575	0	0	0	0	0	0	0	0
Wiper DRAG	0	0.03	0	0	0	0	0.152	0	0	0.484	0	0	0	0	0	0	0	0	0	0
BOTH L R FRONT	0	0.03	0	0	0	0	0.152	0	0	0.484	0	0	0	0	0	0	0	0	0	0
WiperBlade POPS	0	0.03	0	0	0	0	0.152	0	0	0.484	0	0	0	0	0	0	0	0	0	0
RIGHT FRONT	0	0.03	0	0	0	0	0.152	0	0	0.484	0	0	0	0	0	0	0	0	0	0
WiperBlade DAMAGED	0.024	0.091	0	0	0	0.219	0.152	0	0	0.484	0	0	0	0	0	0	0	0	0	0
RIGHT FRONT	0	0.061	0	0	0	0.109	0.152	0	0	0.484	0	0	0	0	0	0	0	0	0	0
Wiper IMPROPER FUNCTION	0.447	0.213	0.143	0.559	0	0.329	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH L R REAR	0.048	0.152	0	0.279	0	0.329	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Wiper DAMAGED	0.048	0.061	0.143	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT FRONT	0.024	0.03	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0



Quality Leadership System		CRAIOVA Plant *V769 WIPER BLADE															Generated : 04:38:27 09 May 2025 Printed : 05:14:44 09 May 2025 By : GABRIEL CIRLOGEA				
	LEFT FRONT	0.024	0.03	0.143	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	
	WiperBlade NOISY	0.048	0.091	0	0	0.347	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	RIGHT FRONT	0	0.061	0	0	0.231	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	LEFT FRONT	0.024	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Wiper NOISY	0.048	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	LEFT FRONT	0.012	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	WiperBlade DRAG	0.048	0.061	0	0.279	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	LEFT FRONT	0.012	0.03	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	BOTH L R FRONT	0.012	0.03	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
	Wiper POOR CLEANING	0.048	0	0.143	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT FRONT	0.048	0	0.143	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
Pareto Population Percent 100%																					