



Quality
Leadership
System

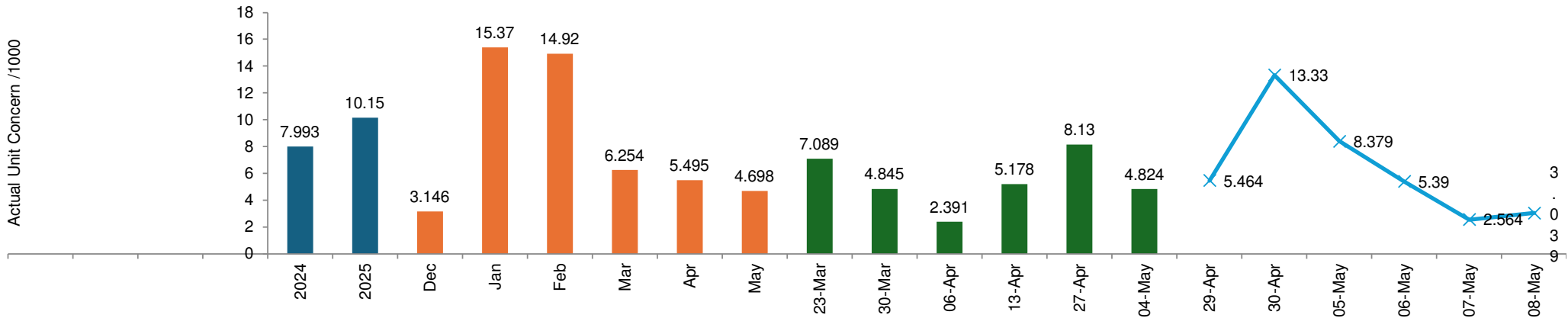
CRAIOVA Plant
*V769 DOOR

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By : GABRIEL CIRLOGEA

V769 DOOR
Q CAL BUY OFF
021P1957.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	7.993	10.15	3.146	15.37	14.92	6.254	5.495	4.698	7.089	4.845	2.391	5.178	8.13	4.824	5.464	13.33	8.379	5.39	2.564	3.039
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	7.993	10.15	3.146	15.37	14.92	6.254	5.495	4.698	7.089	4.845	2.391	5.178	8.13	4.824	5.464	13.33	8.379	5.39	2.564	3.039
FTT Not-OK Units Count	57	61	6	11	28	12	11	0	2	2	2	6	0	0	0	0	0	0	0	0
First Run %	99.22	99	99.69	98.48	98.52	99.37	99.51	99.53	99.29	99.52	99.76	99.48	99.28	99.52	99.45	98.93	99.16	99.46	99.74	99.7
Actual Unit Concern Count	661	333	22	110	129	57	36	7	16	10	5	9	9	7	2	5	3	2	1	1
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Door FIT - SURFACE	6.687	9.64	3.146	15.09	14.23	5.925	4.732	4.026	6.202	4.845	1.913	5.178	8.13	4.135	5.464	13.33	5.586	5.39	2.564	3.039
RIGHT D4 OUTER	0.108	0.305	0	0.559	0.578	0	0	1.342	0	0	0	0	0	1.378	0	0	0	2.695	0	3.039
Door FIT	1.306	0.518	0	0.279	0.694	0.329	0.763	0.671	0.886	0	0.478	0	0	0.689	0	0	2.793	0	0	0
RIGHT C2 OUTER	0.06	0.091	0	0.139	0	0.109	0	0.671	0.443	0	0	0	0	0.689	0	0	2.793	0	0	0

Pareto Population Percent 100%