

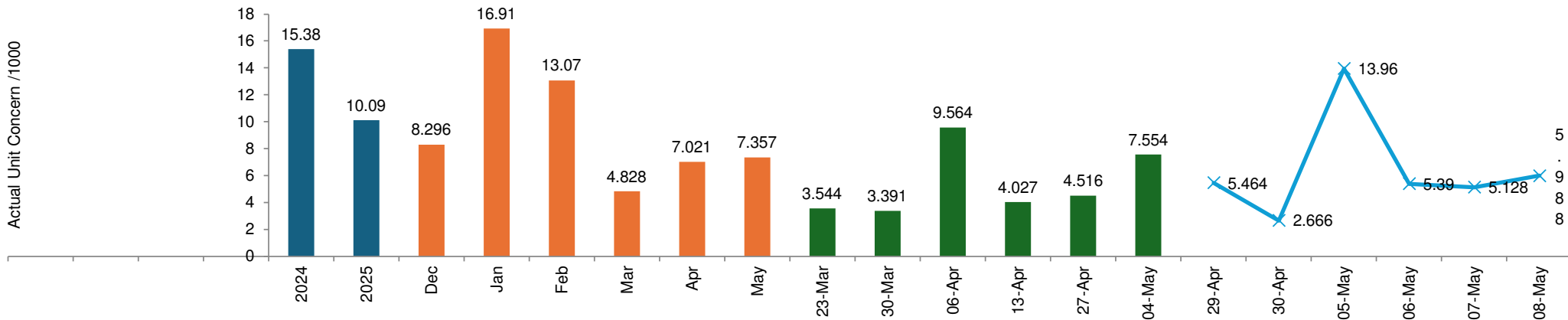


Quality
Leadership
System

CRAIOVA Plant
*V769 SLIDING DOOR IMPROPER ADJUST

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By : GABRIEL CIRLOGEA

V769 SLIDING DOOR IMPROPER ADJUST
Q CAL BUY OFF
021P2116.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	15.38	10.09	8.296	16.91	13.07	4.828	7.021	7.357	3.544	3.391	9.564	4.027	4.516	7.554	5.464	2.666	13.96	5.39	5.128	5.988
Sample Size	82693	32782	6991	7153	8643	9113	6551	1495	2257	2064	2091	1738	1107	1456	366	375	358	371	390	334
Actual Unit Concern /1000	15.38	10.09	8.296	16.91	13.07	4.828	7.021	7.357	3.544	3.391	9.564	4.027	4.516	7.554	5.464	2.666	13.96	5.39	5.128	5.988
FTT Not-OK Units Count	136	65	6	17	23	7	16	5	3	1	4	3	2	5	1	0	0	1	2	2
First Run %	98.5	99.01	99.17	98.35	98.7	99.52	99.33	99.26	99.65	99.66	99.09	99.6	99.55	99.24	99.45	99.73	98.6	99.46	99.49	99.4
Actual Unit Concern Count	1272	331	58	121	113	44	46	11	8	7	20	7	5	11	2	1	5	2	2	2
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
SlidingDoor IMPROPER ADJUST RIGHT	7.316	4.392	7.152	4.473	6.826	2.414	3.51	6.689	0.443	1.453	4.304	1.726	2.71	6.868	2.732	0	13.96	5.39	2.564	5.988
SlidingDoor FIT - SURFACE LEFT D1 OUTER	6.856	5.551	1.001	12.16	6.132	2.414	3.205	0.668	3.101	1.938	4.782	2.301	1.806	0.686	2.732	2.666	0	0	2.564	0
SlidingDoor FIT RIGHT LOCK	1.209	0.152	0.143	0.279	0.115	0	0.305	0	0	0	0.478	0	0	0	0	0	0	0	0	0
	0.012	0.03	0	0	0	0	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%