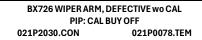


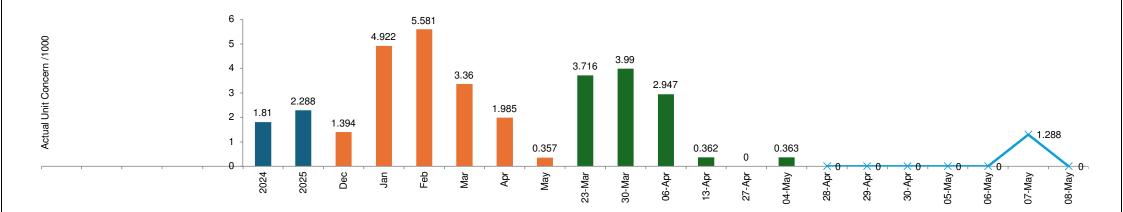
Quality Leadership System

CRAIOVA Plant
\*BX726 WIPER ARM, DEFECTIVE wo CAL

Generated: 04:26:54 09 May 2025 \*\*\*
Printed: 05:14:26 09 May 2025

nted: 05:14:26 09 May 2025 By: GABRIEL CIRLOGEA





	Mode	el Year	Month						Week Starting							Day				
Actual Unit Concern /1000	1.81	2.288	1.394	4.922	5.581	3.36	1.985	0.357	3.716	3.99	2.947	0.362	0	0.363	0	0	0 0	0	1.288	0
Sample Size	97781	116213	13621	9955	10749	14285	11078	2795	3498	3508	3732	2761	1764	2749	521	618	589 643	655	776	666
Actual Unit Concern Count	177	266	19	49	60	48	22	1	13	14	11	1	0	1	0	0	0 0	0	1	0
FTT Not-OK Units Count	87	197	10	34	44	36	19	1	12	10	10	1	0	1	0	0	0 0	0	1	0
FTT %	99.91	99.83	99.93	99.66	99.59	99.75	99.83	99.96	99.66	99.71	99.73	99.96	100	99.96	100	100	100 : 100	100	99.87	100
Undefined Unit Concern Count	0	131	0	0	0	0	0	130	0	0	0	0	2	128	0	0	0 14	35	47	24
Actual Unit Concern /1000	1.81	2.288	1.394	4.922	5.581	3.36	1.985	0.357	3.716	3.99	2.947	0.362	0	0.363	0	0	0 0	0	1.288	0

	Actual Unit Concern,/1000																		
	Mode	el Year			Мо	nth		Week Starting							Day				
							1		23	30	6	13	27	4	28	29	30 5 <sup>°</sup>	6 7 8	
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr May	May May May	
WiperArm LOOSE	0.184	0.232	0.44	0.401	0.465	0.07	0.09	0.357	0.285	0.285	Ó	0	0	0.363	0	0	0 0	0 1.288 0	
BOTH LR FRONT	0.184	0.223	0.44	0.401	0.465	0.07	0.09	0.357	0.285	0.285	0	0	0	0.363	0	0	0 0	0 1.288 0	
WiperArm IMPROPER ASSEMBLY	1.155	1.66	0.881	4.52	5.116	3.15	1.805	0	3.144	3.705	2.679	0.362	0	0	0	0	0 0	0 0 0	
BOTH LR FRONT	1.155	1.66	0.881	4.52	5.116	3.15	1.805	0	3.144	3.705	2.679	0.362	0	0	0	0	0 0	0 0 0	
WiperArm NOT SEATED	0.245	0.258	0	0	0	0.07	0.09	0	0	0	0.268	0	0	0	0	0	0 0	0 0 0	
LEFT FRONT	0.071	0.146	0	0	0	0	0.09	0	0	0	0.268	0	0	0	0	0	0 0	0 0 0	
WiperArm NOT TORQUED	0.01	0.008	0	0	0	0.07	0	0	0.285	0	0	0	0	0	0	0	0 0	0 0 0	
BOTH LR FRONT	0.01	0.008	0	0	0	0.07	0	0	0.285	0	0	0	0	0	0	0	0 0	0 0 0	
WiperArm MISALIGNED	0.184	0.103	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
BOTH LR FRONT	0.04	0.008	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
WiperArm DROPS OFF	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
LEFT FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
WiperArm MISSING	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
BOTH LR FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
WiperArm DAMAGED	0	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
LEFT FRONT	0	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
WiperArm FAILED	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	
BOTH LR FRONT	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0 0	

Pareto Population Percent 100%



Quality Leadership System

## CRAIOVA Plant \*BX726 WIPER ARM, DEFECTIVE wo CAL

**Generated:** 04:26:54 09 May 2025 \*\*\* **Printed:** 05:14:26 09 May 2025

By: GABRIEL CIRLOGEA

,														
	Actual Unit Concern,/1000													
	Model Year		Mo	nth			Week Starting		Day					
						23 30	6 13	27 4	28	29	30 5	6 7	8	
TOP 20	2024 2025	Dec	Jan Feb	Mar Apr	May	Mar Mar	Apr Apr	Apr May	Apr	Apr	Apr May	May May	May	
WiperArm LOOSE	0.184 0.232	0.44 0	0.401 0.465	0.07 0.09	0.357	0.285 0.285	0 0	0 0.363	0	0	0 0	0 1.288	0	
BOTH LR FRONT	0.184 0.223	0.44 0	0.401 0.465	0.07 0.09	0.357	0.285 0.285	0 0	0 0.363	0	0	0 0	0 1.288	0	
WiperArm IMPROPER ASSEMBLY	1.155 1.66	0.881	4.52 5.116	3.15 1.805	0	3.144 3.705	2.679 0.362	0 0	0	0	0 0	0 0	0	
BOTH LR FRONT	1.155 1.66	0.881	4.52 5.116	3.15 1.805	0	3.144 3.705	2.679 0.362	0 0	0	0	0 0	0 0	0	
WiperArm NOT SEATED	0.245 0.258	0	0 0	0.07 0.09	0	0 0	0.268 0	0 0	0	0	0 0	0 0	0	
LEFT FRONT	0.071 0.146	0	0 0	0 0.09	0	0 0	0.268 0	0 0	0	0	0 0	0 0	0	
WiperArm NOT TORQUED	0.01 0.008	0	0 0	0.07 0	0	0.285 0	0 0	0 0	0	0	0 0	0 0	0	
BOTH LR FRONT	0.01 0.008	0	0 0	0.07 0	0	0.285 0	0 0	0 0	0	0	0 0	0 0	0	
WiperArm MISALIGNED	0.184 0.103	0.073	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
BOTH LR FRONT	0.04 0.008	0.073	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
WiperArm DROPS OFF	0.01 0.008	0	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
LEFT FRONT	0.01 0.008	0	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
WiperArm MISSING	0.01 0.008	0	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
BOTH LR FRONT	0.01 0.008	0	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
WiperArm DAMAGED	0.008	0	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
LEFT FRONT	0 0.008	0	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
WiperArm FAILED	0.01 0	0	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	
BOTH LR FRONT	0.01 0	0	0 0	0 0	0	0 0	0 0	0 0	0	0	0 0	0 0	0	