

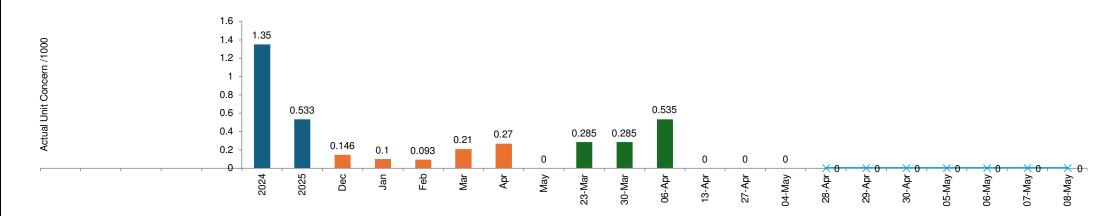
Quality Leadership

**CRAIOVA Plant** \*BX726 WIPER ARM, DEFECTIVE System

Generated: 04:27:24 09 May 2025 Printed: 04:56:58 09 May 2025

By: GABRIEL CIRLOGEA





	Mode	el Year	Month							Week Starting							Day					
Actual Unit Concern /1000	1.35	0.533	0.146	0.1	0.093	0.21	0.27	0	0.285	0.285	0.535	0	0	0	0	0	0 0	0	0	0		
Sample Size	97781	116213	13621	9955	10749	14285	11078	2795	3498	3508	3732	2761	1764	2749	521	618	589 643	655	776	666		
Actual Unit Concern Count	132	62	2	1	1	3	3	0	1	1	2	0	0	0	0	0	0 0	0	0	0		
FTT Not-OK Units Count	132	50	1	1	0	1	3	0	0	1	2	0	0	0	0	0	0 0	0	0	0		
FTT %	99.87	99.96	99.99	99.99	100	99.99	99.97	100	100	99.97	99.95	100	100	100	100	100	100 100	100	100	100		
Undefined Unit Concern Count	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0		
Actual Unit Concern /1000	1.35	0.533	0.146	0.1	0.093	0.21	0.27	0	0.285	0.285	0.535	0	0	0	0	0	0 0	0	0	0		

	Actual Unit Concern,/1000																				
	Model Year Month										Week S	Starting			Day						
									23	30	6	13	27	4	28	29	30 5	6 7	8		
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr May	May May	May		
WiperArm IMPROPER ADJUST	0	0.077	0	0	0.093	0.07	0.18	0	0.285	0	0.535	0	0	0	0	0	0 0	0 0	0		
LEFT FRONT	0	0.025	0	0	0.093	0	0.18	0	0	0	0.535	0	0	0	0	0	0 0	0 0	0		
WiperArm NOT SEATED	1.206	0.352	0.073	0.1	0	0.07	0.09	0	0	0.285	0	0	0	0	0	0	0 0	0 0	0		
LEFT FRONT	0.48	0.154	0	0	0	0	0.09	0	0	0.285	0	0	0	0	0	0	0 0	0 0	0		
WiperArm IMPROPER FUNCTION	0	0.017	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
LEFT FRONT	0	0.008	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
WiperArm NOISY	0	0.017	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
RIGHT FRONT Unknwn	0	0.008	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
WiperArm MISALIGNED	0.081	0.06	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
RIGHT FRONT	0.04	0.043	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
LEFT FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
BOTH LR FRONT	0.03	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
WiperArm LOOSE	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
BOTH LR FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
WiperArm MISSING	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
BOTH LR FRONT	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
WiperArm SCRATCHED	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
LEFT FRONT	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
Winerarm Distorted	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0		
Motor Company use. Any inaptly received data must be destroyed/returned to	n Ford Motor Co	moany immedia	itely.				•			÷											



Quality Leadership System

CRAIOVA Plant
\*BX726 WIPER ARM, DEFECTIVE

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0 0 0 0 BOTH L R FRONT 0.01 0 0 0 0 0 0 0 0 0 0 0 0 0 0 Pareto Population Percent 0%

•										111 11 0		200								
	Actual Unit Concern,/1000														ı					
	Mode	el Year	Month								Week S	Starting			Day					
		1					:		23	30	6	13	27	4	28	29	30 5	6 7	8	
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr May	May May	May	
WiperArm IMPROPER ADJUST	0	0.077	0	0	0.093	0.07	0.18	0	0.285	0	0.535	0	0	0	0	0	0 0	0 0	0	
LEFT FRONT	0	0.025	0	0	0.093	0	0.18	0	0	0	0.535	0	0	0	0	0	0 0	0 0	0	
WiperArm NOT SEATED	1.206	0.352	0.073	0.1	0	0.07	0.09	0	0	0.285	0	0	0	0	0	0	0 0	0 0	0	
LEFT FRONT	0.48	0.154	0	0	0	0	0.09	0	0	0.285	0	0	0	0	0	0	0 0	0 0	0	
WiperArm IMPROPER FUNCTION	0	0.017	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
LEFT FRONT	0	0.008	0	0	0	0.07	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
WiperArm NOISY	0	0.017	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
RIGHT FRONT Unknwn	0	0.008	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
WiperArm MISALIGNED	0.081	0.06	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
RIGHT FRONT	0.04	0.043	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
LEFT FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
BOTH LR FRONT	0.03	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
WiperArm LOOSE	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
BOTH L R FRONT	0.01	0.008	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
WiperArm MISSING	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
BOTH L R FRONT	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
WiperArm SCRATCHED	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
LEFT FRONT	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
WiperArm DISTORTED	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	
BOTH LR FRONT	0.01	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0 0	0	