



Quality
Leadership
System

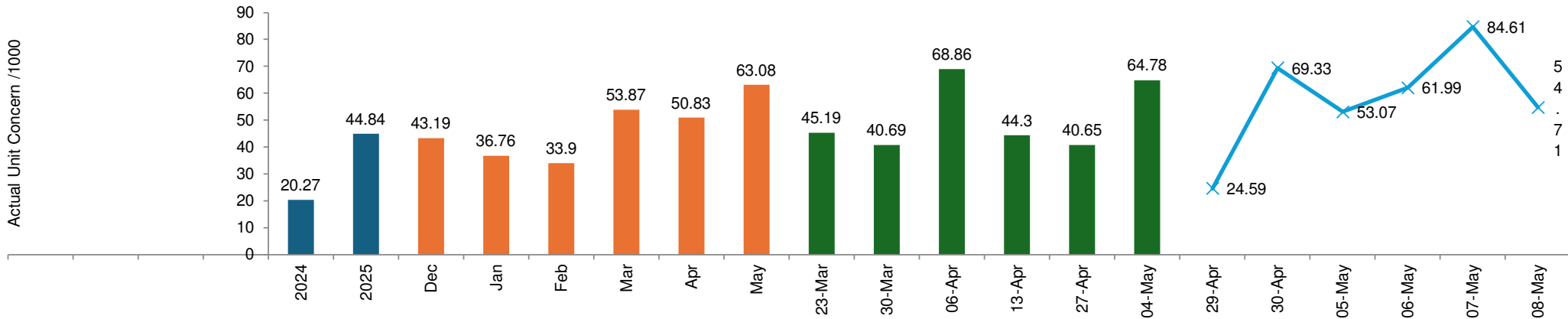
CRAIOVA Plant
*V769 FENDER WO CAL

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By : GABRIEL CIRLOGEA

V769 FENDER WO CAL
Q CAL BUY OFF
021P1985.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	20.27	44.84	43.19	36.76	33.9	53.87	50.83	63.08	45.19	40.69	68.86	44.3	40.65	64.78	24.59	69.33	53.07	61.99	84.61	54.71
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	20.27	44.84	43.19	36.76	33.9	53.87	50.83	63.08	45.19	40.69	68.86	44.3	40.65	64.78	24.59	69.33	53.07	61.99	84.61	54.71
FTT Not-OK Units Count	157	80	14	12	10	28	27	3	6	6	16	3	2	3	1	0	0	1	1	1
First Run %	98.07	95.97	96.17	96.69	96.81	95.24	95.48	94.43	95.84	96.51	93.88	96.03	96.3	94.28	97.54	94.13	94.97	94.07	93.33	95.14
Actual Unit Concern Count	1677	1470	302	263	293	491	333	94	102	84	144	77	45	94	9	26	19	23	33	18
Undefined Unit Concern /1000	0	3.722	0	0	0	0.109	0.305	77.18	0	0	0.478	0.575	3.613	76.49	0	0	55.86	97.03	79.48	66.86

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Fender FIT - SURFACE																				
	13.99	43.1	41.19	35.09	30.66	53.33	49.45	61.07	44.74	40.21	67.43	42	39.74	62.71	21.85	69.33	50.27	59.29	82.05	54.71
LEFT FRONT E5	1.85	11.53	16.16	11.18	6.826	12.07	14.5	22.81	14.62	10.17	18.65	14.38	13.55	23.43	0	24	5.586	21.56	30.76	36.47
LEFT FRONT E2	0.604	1.861	1.001	0.838	1.157	1.865	3.358	4.698	1.329	0.969	5.26	2.876	3.613	4.824	2.732	8	2.793	5.39	2.564	6.079
RIGHT FRONT B2	0.423	4.484	1.43	3.634	6.132	2.743	5.495	4.698	2.215	3.876	7.651	4.603	4.516	4.824	2.732	10.66	0	10.78	5.128	3.039
RIGHT FRONT B3	0.544	1.495	2.431	0.699	1.735	1.097	2.289	2.684	0	2.907	3.347	0.575	1.806	2.756	2.732	0	0	7.692	3.039	
LEFT FRONT E1	0.266	2.928	0.286	2.796	0.809	2.743	4.732	8.724	4.873	2.907	5.738	6.904	3.613	8.959	5.464	5.333	13.96	10.78	7.692	3.039
LEFT FRONT E4	0.278	0.61	1.001	0.419	0.694	0.548	0.763	0.671	0	1.453	0.478	0.575	0	0.689	0	0	0	0	0	3.039
Fender FIT																				
	6.288	1.739	2.002	1.677	3.239	0.548	1.373	2.013	0.443	0.484	1.434	2.301	0.903	2.067	2.732	0	2.793	2.695	2.564	0
RIGHT FRONT	1.16	0.274	0.429	0.419	0.462	0	0	1.342	0	0	0	0	0	1.378	0	0	0	2.695	2.564	0

Pareto Population Percent 100%