



Quality
Leadership
System

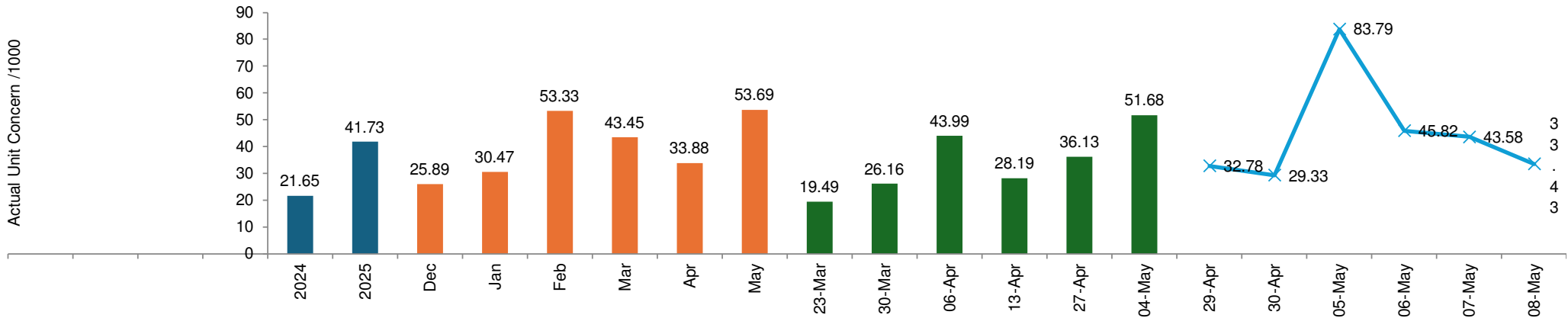
CRAIOVA Plant
*V769 DOOR WO CAL

Generated : 04:03:21 09 May 2025 ***

Printed : 05:27:04 09 May 2025

By : GABRIEL CIRLOGEA

V769 DOOR WO CAL
Q CAL BUY OFF
021P1983.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	21.65	41.73	25.89	30.47	53.33	43.45	33.88	53.69	19.49	26.16	43.99	28.19	36.13	51.68	32.78	29.33	83.79	45.82	43.58	33.43
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	21.65	41.73	25.89	30.47	53.33	43.45	33.88	53.69	19.49	26.16	43.99	28.19	36.13	51.68	32.78	29.33	83.79	45.82	43.58	33.43
FTT Not-OK Units Count	164	123	14	21	46	18	29	10	3	6	9	1	17	8	3	0	1	1	4	2
First Run %	97.9	96.54	97.71	97.19	95.4	96.76	97.18	95.84	98.49	98.01	96.56	97.41	96.66	96	96.72	97.6	94.41	96.5	95.9	97.26
Actual Unit Concern Count	1791	1368	181	218	461	396	222	80	44	54	92	49	40	75	12	11	30	17	17	11
Undefined Unit Concern /1000	0	3.722	0	0	0	0.109	0.305	77.18	0	0	0.478	0.575	3.613	76.49	0	0	55.86	97.03	79.48	66.86

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Door FIT - SURFACE	9.408	29.44	17.16	23.76	36.56	34.45	18.77	32.21	14.62	18.89	30.6	9.781	9.936	32.39	8.196	13.33	61.45	32.34	17.94	18.23
RIGHT D4 OUTER	0.423	4.912	2.574	2.236	8.33	5.047	2.9	6.711	0	2.907	3.825	3.452	0.903	6.891	0	0	8.379	8.086	5.128	6.079
LEFT C2 OUTER	0.024	0.579	0	0	0.231	0.219	1.526	3.355	0	1.938	0.956	0	3.613	3.445	0	10.66	0	5.39	0	6.079
LEFT D1 OUTER	1.052	3.173	0.858	3.075	3.355	4.499	1.221	2.684	2.215	1.453	1.913	0	1.806	2.067	0	2.666	2.793	2.695	0	3.039
LEFT D3 OUTER	0.048	0.823	0	0.699	1.619	0.219	0.61	1.342	0	0.484	0.956	0.575	0	1.378	0	0	0	0	2.564	3.039
Door FIT	12.25	12.29	8.725	6.71	16.77	8.998	15.11	21.47	4.873	7.267	13.39	18.41	26.19	19.29	24.59	16	22.34	13.47	25.64	15.19
RIGHT BOTH F R	1.874	2.257	1.144	0.838	1.504	0.658	5.19	10.73	0.443	0.484	4.304	2.876	18.97	8.959	16.39	13.33	16.75	8.086	5.128	6.079
LEFT FRONT	2.829	2.593	3.289	2.935	3.933	1.207	2.442	2.013	1.329	0.484	1.913	5.178	1.806	2.067	2.732	0	0	0	2.564	6.079
LEFT D2 OUTER	0.048	0.152	0.286	0	0.115	0.109	0	2.013	0	0	0	0	0	2.067	0	0	0	0	5.128	3.039

Pareto Population Percent 100%