



Quality
Leadership
System

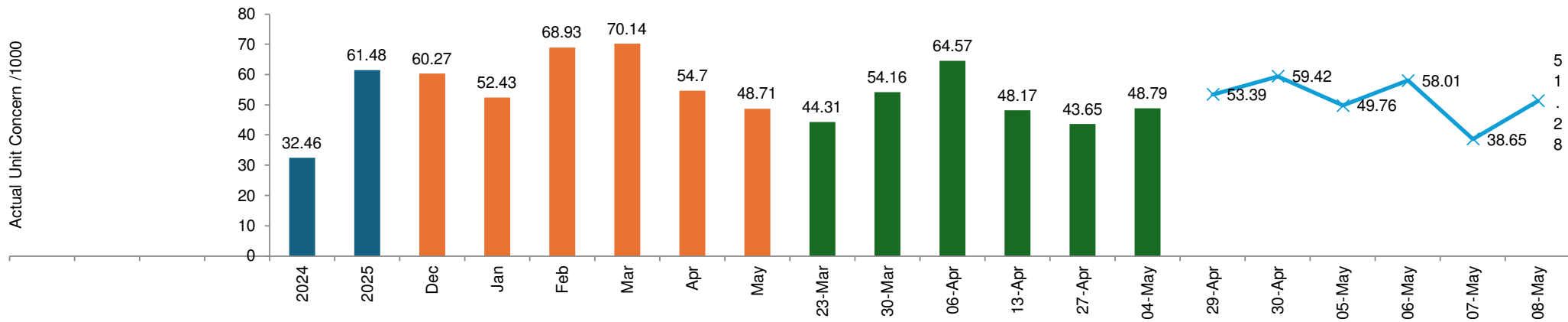
CRAIOVA Plant
*BX726 DOOR wo CAL

Generated : 04:01:18 09 May 2025 ***

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By : GABRIEL CIRLOGEA

BX726 DOOR wo CAL
Q CAL BUY OFF
021P2020.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	32.46	61.48	60.27	52.43	68.93	70.14	54.7	48.71	44.31	54.16	64.57	48.17	43.65	48.79	53.39	59.42	49.76	58.01	38.65	51.28
Sample Size	165545	48789	13621	9955	10749	14285	11078	2792	3498	3508	3732	2761	1764	2746	618	589	643	655	776	663
Actual Unit Concern /1000	32.46	61.48	60.27	52.43	68.93	70.14	54.7	48.71	44.31	54.16	64.57	48.17	43.65	48.79	53.39	59.42	49.76	58.01	38.65	51.28
FTT Not-OK Units Count	395	148	67	31	50	35	28	4	9	5	15	5	4	4	1	0	0	0	2	2
First Run %	96.94	95.1	95.25	95.73	94.02	94.64	95.88	96.28	96.26	96.07	95.2	96.52	96.26	96.29	95.63	94.91	97.05	94.5	96.78	96.68
Actual Unit Concern Count	5374	3000	821	522	741	1002	606	136	155	190	241	133	77	134	33	35	32	38	30	34
Undefined Unit Concern /1000	0	2.664	0	0	0	0	0	46.56	0	0	0	0	1.133	46.61	0	0	21.77	53.43	60.56	36.19

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Door FIT - SURFACE	11.94	45.7	35.68	33.55	47.53	56.07	44.5	34.74	33.16	47.03	54.39	37.66	29.47	35.32	40.45	42.44	38.88	44.27	24.48	36.19
LEFT FRONT A5	0.785	3.095	2.055	1.908	2.418	2.59	5.325	3.939	2.287	3.99	5.895	4.346	5.668	4.005	3.236	13.58	3.11	3.053	3.866	6.033
LEFT REAR D4	0.676	4.365	1.101	2.41	5.488	5.6	4.062	2.507	2.858	3.99	6.162	1.81	3.401	2.549	8.09	3.395	0	3.053	1.288	6.033
LEFT FRONT C5	0.543	5.083	0.513	0.703	0.93	11.41	5.145	4.298	5.145	8.836	4.555	2.173	3.968	4.37	4.854	5.093	1.555	3.053	7.732	4.524
LEFT FRONT E5	0.042	0.573	0	0	0.651	0.28	0.993	2.149	0.285	0.855	1.607	0.362	0.566	2.185	0	1.697	0	6.106	0	3.016
LEFT REAR A2	0.193	1.188	0.66	0.301	2.046	1.33	0.812	1.79	0.285	0.57	0.268	2.173	0	1.82	0	0	4.665	0	0	3.016
LEFT REAR A3	0.048	1.537	0.146	0.1	2.139	2.1	1.624	1.432	2.001	1.71	1.607	1.448	1.133	1.456	3.236	1.697	0	1.526	1.288	3.016
RIGHT FRONT E4	0.151	0.532	0.367	1.105	0.651	0.14	0.451	0.358	0.285	0	1.071	0	0.566	0.364	0	1.697	0	0	0	1.508
RIGHT REAR A1	0.676	2.992	5.873	2.712	1.953	3.92	3.52	1.074	2.858	4.846	4.555	3.259	1.7	1.092	1.618	1.697	3.11	0	0	1.508
RIGHT REAR B1	0.32	1.024	1.688	1.105	0.558	1.05	1.354	1.074	0.571	1.425	1.607	1.448	0.566	1.092	0	1.697	0	1.526	1.288	1.508
RIGHT REAR D4	0.398	2.787	3.083	2.511	3.628	2.17	3.159	2.149	0.857	1.71	5.895	2.897	1.133	2.185	1.618	1.697	1.555	3.053	2.577	1.508
LEFT FRONT B5	0.06	0.471	0.146	1.506	0.279	0.07	0.18	0.716	0	0.285	0	0.362	0	0.728	0	0	1.555	0	0	1.508
LEFT FRONT F5	0.217	1.68	0.513	0.803	1.023	3.5	0.902	1.074	3.43	1.14	0.803	0.362	1.133	1.092	1.618	1.697	0	1.526	1.288	1.508
LEFT REAR A1	0.199	1.332	0.367	0.301	3.814	0.91	0.27	1.79	0.571	0	0	1.086	0	1.82	0	0	3.11	3.053	0	1.508
Door FIT	20.52	15.78	24.59	18.88	21.39	14.07	10.2	13.96	11.14	7.126	10.18	10.5	14.17	13.47	12.94	16.97	10.88	13.74	14.17	15.08



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	LEFT FRONT C5	0.205	0.43	0.073	0	0.093	0.91	0.27	1.432	2.287	0.285	0	0.362	0.566	1.456	1.618	0	0	0	1.288	4.524
	LEFT BOTH F R	2.15	2.972	4.772	4.922	4.651	1.4	1.534	3.223	0.857	1.425	1.607	1.81	0.566	3.277	1.618	0	0	1.526	7.732	3.016
	LEFT FRONT	4.331	1.004	1.101	1.607	1.953	0.7	0.09	0.358	0.857	0	0	0.362	0	0.364	0	0	0	0	0	1.508
	LEFT REAR A2	0.018	0.082	0.146	0	0.186	0.07	0	0.358	0	0	0	0	0	0.364	0	0	0	0	0	1.508
	LEFT REAR C4	0.072	0.491	0	0	0.279	1.12	0.361	0.358	1.143	0.855	0.268	0.362	0	0.364	0	0	0	0	0	1.508
	LEFT REAR D1	0.193	0.266	0.073	0.1	0.186	0.56	0.18	0.358	0	0.285	0.268	0	0	0.364	0	0	0	0	0	1.508
	LEFT REAR F1	0.03	0.123	0.073	0.1	0.093	0.21	0	0.358	0	0	0	0	0	0.364	0	0	0	0	0	1.508
Pareto Population Percent 100%																					