



Quality  
Leadership  
System

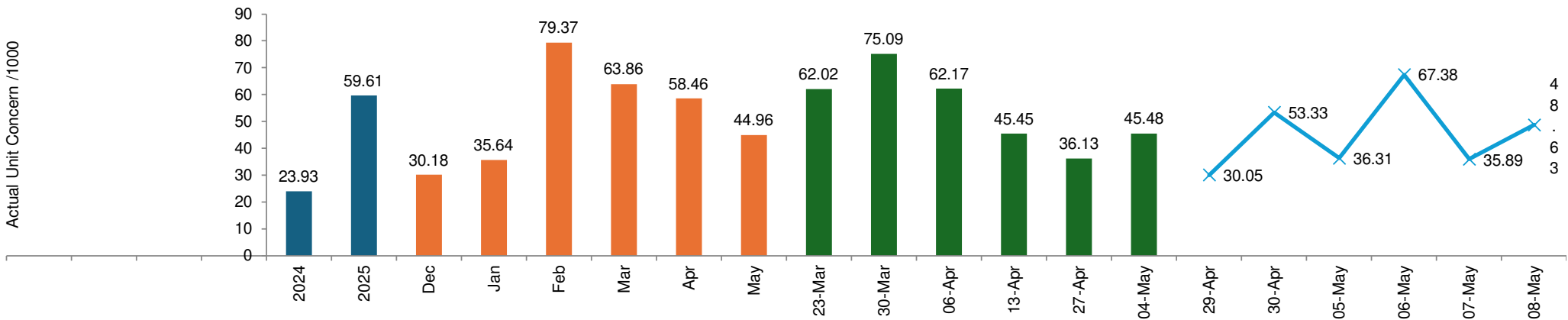
CRAIOVA Plant  
\*V769 HOOD WO CAL

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By : GABRIEL CIRLOGEA

V769 HOOD WO CAL  
Q CAL BUY OFF  
021P1989.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	23.93	59.61	30.18	35.64	79.37	63.86	58.46	44.96	62.02	75.09	62.17	45.45	36.13	45.48	30.05	53.33	36.31	67.38	35.89	48.63
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	23.93	59.61	30.18	35.64	79.37	63.86	58.46	44.96	62.02	75.09	62.17	45.45	36.13	45.48	30.05	53.33	36.31	67.38	35.89	48.63
FTT Not-OK Units Count	112	108	10	10	47	21	24	7	6	2	13	5	5	7	1	3	1	4	1	2
First Run %	97.73	95.43	97.41	97.27	94.16	95.15	95.24	96.17	95.08	94.09	94.98	95.97	97.02	96.14	96.99	96	97.21	94.07	96.67	96.05
Actual Unit Concern Count	1979	1954	211	255	686	582	383	67	140	155	130	79	40	66	11	20	13	25	14	16
Undefined Unit Concern /1000	0	3.722	0	0	0	0.109	0.305	77.18	0	0	0.478	0.575	3.613	76.49	0	0	55.86	97.03	79.48	66.86

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Hood FIT - SURFACE	7.981	47.68	21.59	27.96	60.39	53.33	48.69	34.89	54.05	66.37	51.17	35.67	27.1	35.14	16.39	45.33	22.34	51.21	28.2	45.59
F1	2.37	21.2	9.869	13.28	23.71	24.25	23.35	20.13	26.58	34.88	20.56	20.71	13.55	20.67	16.39	13.33	11.17	32.34	23.07	24.31
A1	2.539	9.274	10.15	6.57	8.099	11.08	11.44	8.724	7.975	11.62	12.91	6.904	10.84	8.27	0	24	8.379	8.086	0	12.15
A2	0.568	4.698	0.858	1.537	5.553	5.596	6.869	0.671	6.646	7.751	10.04	3.452	2.71	0.689	0	8	0	0	0	3.039
A4	0.145	0.823	0.143	0.559	2.082	0.329	0.152	0.671	0	0	0.478	0	0	0.689	0	0	0	0	0	3.039
A5	0	0.03	0	0	0	0	0	0.671	0	0	0	0	0	0.689	0	0	0	0	0	3.039
Hood FIT	15.95	11.92	8.582	7.689	18.97	10.53	9.769	10.06	7.975	8.72	10.99	9.781	9.033	10.33	13.66	8	13.96	16.17	7.692	3.039
A3	0.326	0.244	0.143	0.139	0.115	0.329	0.305	0.671	0	0	0.478	0	0.903	0.689	0	0	0	0	0	3.039

Pareto Population Percent 100%