

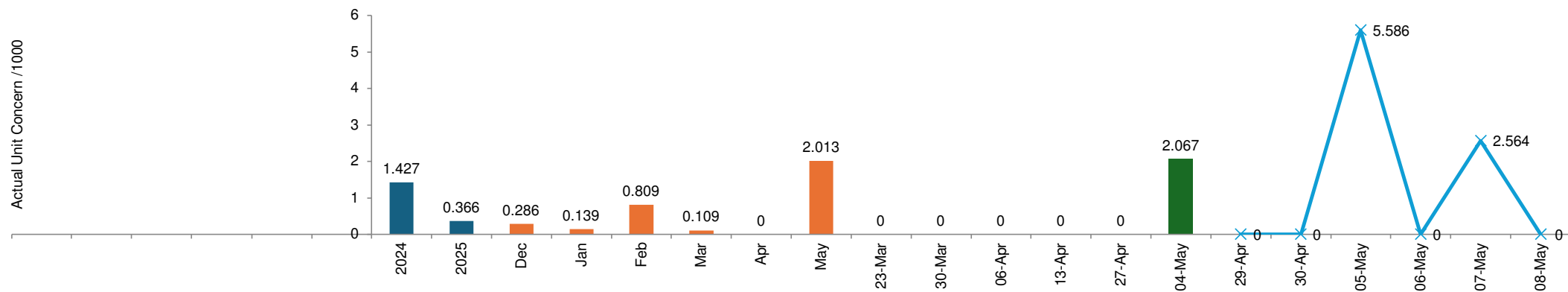


Quality  
Leadership  
System

CRAIOVA Plant  
\*V769 POWER WINDOW SWITCH

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By : GABRIEL CIRLOGEA

V769 POWER WINDOW SWITCH  
Q CAL BUY OFF  
021P1953.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	1.427	0.366	0.286	0.139	0.809	0.109	0	2.013	0	0	0	0	0	2.067	0	0	5.586	0	2.564	0
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	1.427	0.366	0.286	0.139	0.809	0.109	0	2.013	0	0	0	0	0	2.067	0	0	5.586	0	2.564	0
FTT Not-OK Units Count	78	11	1	1	6	1	0	3	0	0	0	0	0	3	0	0	2	0	1	0
First Run %	99.86	99.96	99.97	99.99	99.92	99.99	100	99.8	100	100	100	100	100	99.79	100	100	99.44	100	99.74	100
Actual Unit Concern Count	118	12	2	1	7	1	0	3	0	0	0	0	0	3	0	0	2	0	1	0
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
PowerWindowSwitch IMPROPER FUNCTION	1.318	0.335	0.286	0.139	0.809	0.109	0	1.342	0	0	0	0	0	1.378	0	0	2.793	0	2.564	0
LEFT SLIDING DOOR	0	0.091	0	0	0.115	0	0	1.342	0	0	0	0	0	1.378	0	0	2.793	0	2.564	0
PowerWindowSwitch DEAD	0.096	0.03	0	0	0	0	0	0.671	0	0	0	0	0	0.689	0	0	2.793	0	0	0
RIGHT REAR	0.012	0.03	0	0	0	0	0	0.671	0	0	0	0	0	0.689	0	0	2.793	0	0	0
PowerWindowSwitch INOPERATIVE	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT REAR	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%