



Quality
Leadership
System

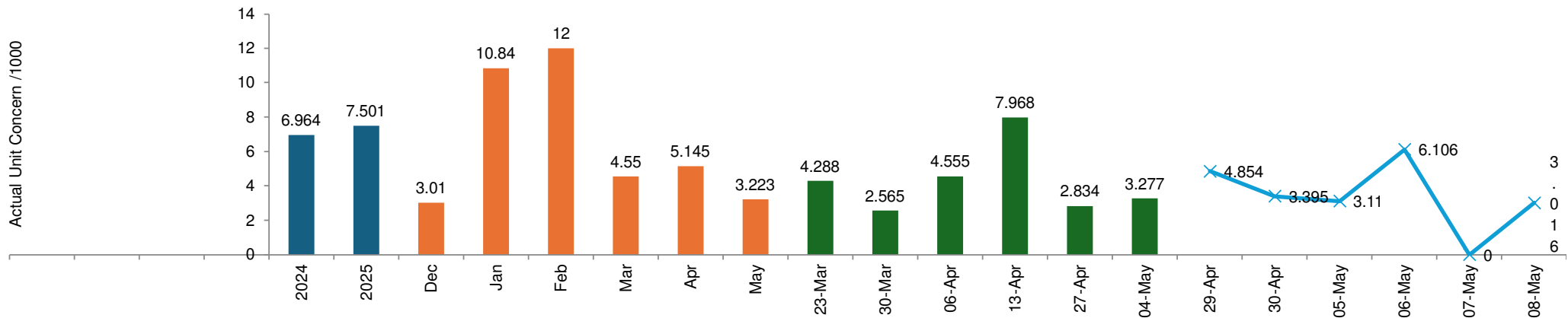
CRAIOVA Plant
*BX726 DOOR

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By : GABRIEL CIRLOGEA

BX726 DOOR
Q CAL BUY OFF
021P2019.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	6.964	7.501	3.01	10.84	12	4.55	5.145	3.223	4.288	2.565	4.555	7.968	2.834	3.277	4.854	3.395	3.11	6.106	0	3.016
Sample Size	165545	48789	13621	9955	10749	14285	11078	2792	3498	3508	3732	2761	1764	2746	618	589	643	655	776	663
Actual Unit Concern /1000	6.964	7.501	3.01	10.84	12	4.55	5.145	3.223	4.288	2.565	4.555	7.968	2.834	3.277	4.854	3.395	3.11	6.106	0	3.016
FTT Not-OK Units Count	90	44	9	8	17	3	15	1	0	0	3	9	0	1	0	0	0	1	0	0
First Run %	99.33	99.26	99.7	98.94	98.83	99.54	99.5	99.68	99.57	99.74	99.57	99.2	99.72	99.67	99.51	99.66	99.69	99.39	100	99.7
Actual Unit Concern Count	1153	366	41	108	129	65	57	9	15	9	17	22	5	9	3	2	2	4	0	2
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Door FIT - SURFACE	6.264	7.296	2.936	10.54	11.81	4.48	4.784	3.223	4.002	2.565	4.555	7.605	2.834	3.277	4.854	3.395	3.11	6.106	0	3.016
LEFT FRONT E5	0.036	0.327	0	0.2	0.279	0.21	0.27	1.79	0.285	0.285	0	0.362	0.566	1.82	1.618	0	1.555	4.58	0	1.508
LEFT REAR C4	0.338	0.676	0.146	0.301	1.674	0.56	0.27	0.358	0.285	0	0.268	0	0.566	0.364	1.618	0	0	0	0	1.508
Door FIT	0.7	0.205	0.073	0.301	0.186	0.07	0.361	0	0.285	0	0	0.362	0	0	0	0	0	0	0	0
RIGHT REAR D1	0	0.02	0	0	0	0	0.09	0	0	0	0	0.362	0	0	0	0	0	0	0	0

Pareto Population Percent 100%