

Quality
Leadership
System

 CRAIOVA Plant
 Generated:
 04:06:49 09 May 2025 \*\*\*

 \*BX726 WHEEL LINER wo CAL
 Printed:
 05:11:19 09 May 2025

 \*By:
 GABRIEL CIRLOGEA

**BX726 WHEEL LINER wo CAL** Q CAL BUY OFF 021P2012.CON 021P0069.TEM 3.5 **×** 3.11 Actual Unit Concern /1000 3 2.5 2 1.5 0.857 0.716 0.724 0.728 0.703 0.532 0.513 0.56 0.57 0.465 0.404 0.361 0.5 0.268 08-May <del>X</del> 29-Apr× 06-May Dec Jan Мау 30-Mar 06-Apr 27-Apr 04-May 30-Apr 05-Мау Feb Mar 23-Mar 13-Apr 2025 Apr 2024

	C	Υ	Month							Week Starting							Day					
Actual Unit Concern /1000	0.404	0.532	0.513	0.703	0.465	0.56	0.361	0.716	0.857	0.57	0.268	0.724	0	0.728	0	0	3.11	0	0	0		
Sample Size	165545	48789	13621	9955	10749	14285	11078	2792	3498	3508	3732	2761	1764	2746	618	589	643	655	776	663		
Actual Unit Concern /1000	0.404	0.532	0.513	0.703	0.465	0.56	0.361	0.716	0.857	0.57	0.268	0.724	0	0.728	0	0	3.11	0	0	0		
FTT Not-OK Units Count	64	23	7	6	4	7	4	2	3	2	1	2	0	2	0	0	2	0	0	0		
First Run %	99.96	99.95	99.95	99.93	99.95	99.94	99.96	99.93	99.91	99.94	99.97	99.93	100	99.93	100	100	99.69	100	100	100		
Actual Unit Concern Count	67	26	7	7	5	8	4	2	3	2	1	2	0	2	0	0	2	0	0	0		
Undefined Unit Concern /1000	0	2.664	0	0	0	0	0	46.56	0	0	0	0	1.133	46.61	0	0	21.77	53.43	60.56	36.19		

	Actual Unit Concern,/1000														-							
	C	Υ	Month							Week Starting							Day					
									23	30	6	13	27	4	29	30	5	6	7	8		
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	May	May	May	May		
WheelWell NOT SEATED	0.066	0.143	0.293	0.502	0.093	0	0	0.358	0	0	0	0	0	0.364	0	0	1.555	0	0	0		
RIGHT FRONT	0.018	0.143	0.146	0.502	0.093	0	0	0.358	0	0	0	0	0	0.364	0	0	1.555	0	0	0		
WheelWell IMPROPER ASSEMBLY	0.229	0.286	0.073	0.2	0.093	0.42	0.361	0.358	0.857	0.285	0.268	0.724	0	0.364	0	0	1.555	0	0	0		
RIGHT FRONT	0.018	0.061	0	0	0	0.07	0.09	0.358	0	0	0.268	0	0	0.364	0	0	1.555	0	0	0		
WheelWell LOOSE	0.018	0.102	0.073	0	0.279	0.14	0	0	0	0.285	0	0	0	0	0	0	0	0	0	0		
RIGHT REAR	0.006	0.041	0.073	0	0.093	0.07	0	0	0	0.285	0	0	0	0	0	0	0	0	0	0		
WheelWell POOR APPEARANCE	0.012	0	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
RIGHT FRONT	0.006	0	0.073	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
WheelWell MISSING	0.054	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
RIGHT FRONT	0.018	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
RIGHT REAR	0.018	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
LEFT FRONT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
LEFT REAR	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
WheelWell IMPRPR ASMBLY - ELEC	0.018	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
RIGHT FRONT	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
LEFT FRONT	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
LEFT REAR	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
WheelWellCarpet NOT SEATED	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
eged data. LEFT	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		



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Pareto Population Percent 0%