

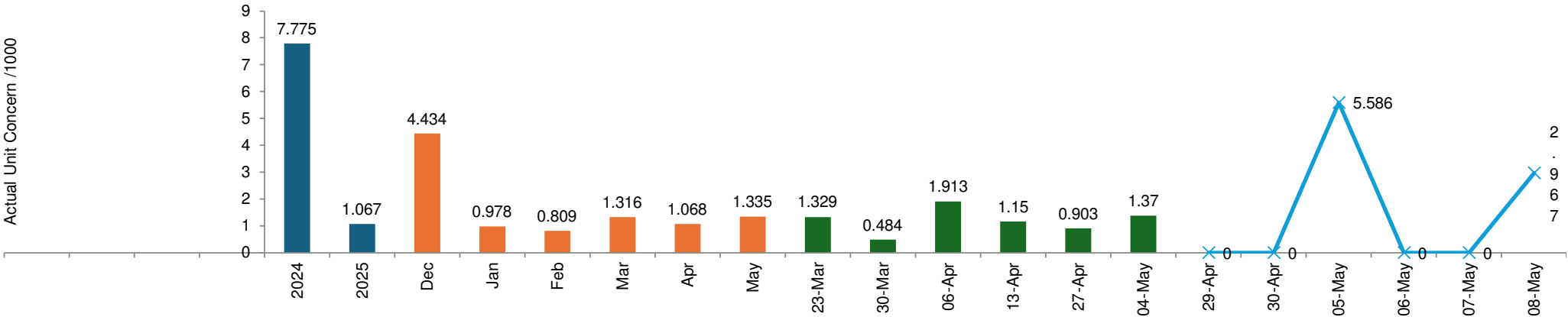


Quality
Leadership
System

CRAIOVA Plant
*V769 SEAT BACK, RATTLES

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By : GABRIEL CIRLOGEA

V769 SEAT BACK, RATTLES
Q CAL BUY OFF
021P2149.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	7.775	1.067	4.434	0.978	0.809	1.316	1.068	1.335	1.329	0.484	1.913	1.15	0.903	1.37	0	0	5.586	0	0	2.967
Sample Size	82693	32785	6991	7153	8643	9113	6551	1498	2257	2064	2091	1738	1107	1459	366	375	358	371	390	337
Actual Unit Concern /1000	7.775	1.067	4.434	0.978	0.809	1.316	1.068	1.335	1.329	0.484	1.913	1.15	0.903	1.37	0	0	5.586	0	0	2.967
FTT Not-OK Units Count	263	11	21	2	2	5	2	0	0	0	1	0	1	0	0	0	0	0	0	0
First Run %	99.23	99.9	99.56	99.9	99.92	99.87	99.92	99.87	99.87	99.95	99.86	99.94	99.91	99.86	100	100	99.44	100	100	99.7
Actual Unit Concern Count	643	35	31	7	7	12	7	2	3	1	4	2	1	2	0	0	2	0	0	1
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern,/1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May	
SeatBack RATTLES	7.739	1.006	4.434	0.978	0.809	1.207	0.915	1.335	1.329	0.484	1.913	1.15	0	1.37	0	0	5.586	0	0	2.967
LEFT REAR	2.249	0.305	2.288	0.139	0	0.438	0.61	0.667	0.886	0.484	1.913	0	0	0.685	0	0	2.793	0	0	2.967
SeatBack NOISY	0.036	0.061	0	0	0	0.109	0.152	0	0	0	0	0	0.903	0	0	0	0	0	0	0
PASSENGER	0	0.03	0	0	0	0	0.152	0	0	0	0	0	0.903	0	0	0	0	0	0	0

Pareto Population Percent 100%