



Quality
Leadership
System

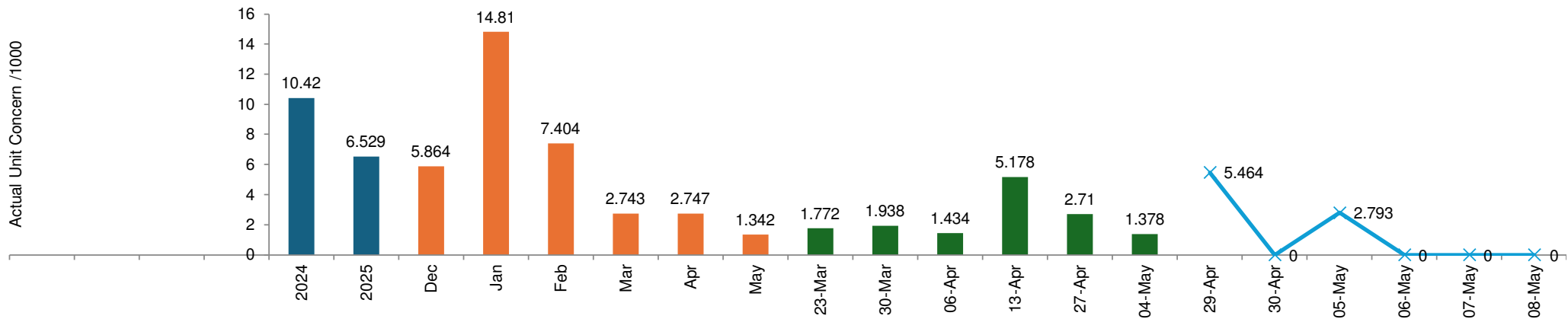
CRAIOVA Plant
*V769 LIFT GATE

Generated : 04:14:50 09 May 2025

Printed : 05:08:44 09 May 2025

By : GABRIEL CIRLOGEA

V769 LIFTGATE
Q CAL BUY OFF
021P1872.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	10.42	6.529	5.864	14.81	7.404	2.743	2.747	1.342	1.772	1.938	1.434	5.178	2.71	1.378	5.464	0	2.793	0	0	0
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	10.42	6.529	5.864	14.81	7.404	2.743	2.747	1.342	1.772	1.938	1.434	5.178	2.71	1.378	5.464	0	2.793	0	0	0
FTT Not-OK Units Count	72	22	4	6	6	3	7	0	1	1	0	6	0	0	0	0	0	0	0	0
First Run %	98.98	99.35	99.41	98.53	99.27	99.73	99.73	99.87	99.82	99.81	99.86	99.48	99.73	99.86	99.45	100	99.72	100	100	100
Actual Unit Concern Count	862	214	41	106	64	25	18	2	4	4	3	9	3	2	2	0	1	0	0	0
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
LiftGate IMPROPER ADJUST	0.773	0.884	0.429	0.978	1.041	0.438	1.221	0.671	0	0.484	0.478	1.726	1.806	0.689	2.732	0	2.793	0	0	0
LiftGate FIT - SURFACE	9.069	5.522	5.149	13.56	6.363	2.194	1.373	0.671	1.329	1.453	0.956	2.876	0.903	0.689	2.732	0	0	0	0	0
B5 OUTER	1.366	0.244	0.572	0.559	0.115	0.109	0.305	0	0	0	0	0.575	0.903	0	2.732	0	0	0	0	0
LiftGate FIT	0.58	0.122	0.286	0.279	0	0.109	0.152	0	0.443	0	0	0.575	0	0	0	0	0	0	0	0
E5 OUTER	0.024	0.03	0	0	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0	0	0	0

Pareto Population Percent 0%