

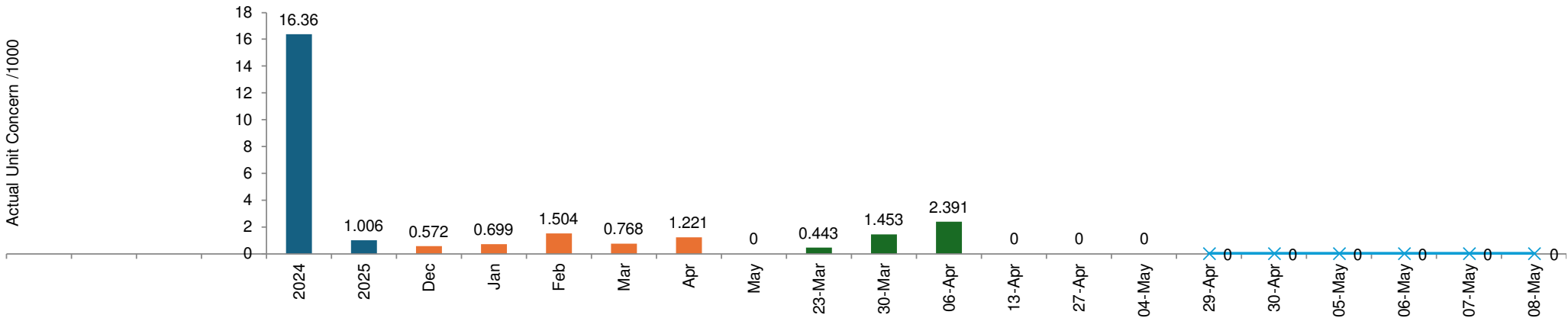


Quality
Leadership
System

CRAIOVA Plant
*V769 DOOR PANEL. RATTLES

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By : GABRIEL CIRLOGEA

V769 DOOR PANEL. RATTLES
Q CAL BUY OFF
021P2129.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	16.36	1.006	0.572	0.699	1.504	0.768	1.221	0	0.443	1.453	2.391	0	0	0	0	0	0	0	0	0
Sample Size	82693	32782	6991	7153	8643	9113	6551	1495	2257	2064	2091	1738	1107	1456	366	375	358	371	390	334
Actual Unit Concern /1000	16.36	1.006	0.572	0.699	1.504	0.768	1.221	0	0.443	1.453	2.391	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	389	12	4	4	2	3	3	0	0	2	1	0	0	0	0	0	0	0	0	0
First Run %	98.39	99.9	99.94	99.93	99.85	99.92	99.88	100	99.96	99.85	99.76	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	1353	33	4	5	13	7	8	0	1	3	5	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
DoorPanel RATTLES	16.36	1.006	0.572	0.699	1.504	0.768	1.221	0	0.443	1.453	2.391	0	0	0	0	0	0	0	0	0
LEFT SLIDING DOOR	0.012	0.061	0	0	0	0	0.305	0	0	0	0.956	0	0	0	0	0	0	0	0	0
LEFT FRONT A	0.145	0.061	0	0	0	0.109	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0
LEFT REAR	0.266	0.03	0.143	0	0	0	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0
RIGHT SLIDING DOOR	0.012	0.03	0	0	0	0	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%