

Quality Leadership System

CRAIOVA Plant
*V769 COWL GRILLE wo CAL

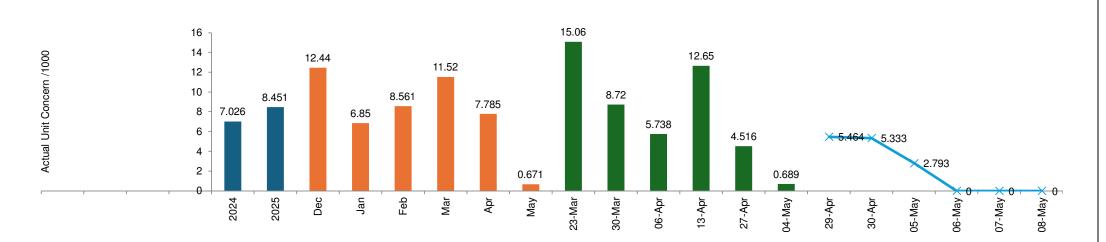
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V769 COWL GRILLE WO CAL Q CAL BUY OFF

021P1981.CON

021P0069.TEM



	CY		Month					Week Starting				Day								
Actual Unit Concern /1000	7.026	8.451	12.44	6.85	8.561	11.52	7.785	0.671	15.06	8.72	5.738	12.65	4.516	0.689	5.464	5.333	2.793	0	0	0
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	7.026	8.451	12.44	6.85	8.561	11.52	7.785	0.671	15.06	8.72	5.738	12.65	4.516	0.689	5.464	5.333	2.793	0	0	0
FTT Not-OK Units Count	576	274	87	48	73	105	50	1	34	18	12	22	4	1	1	2	1	0	0	0
First Run %	99.3	99.16	98.76	99.33	99.14	98.85	99.22	99.93	98.49	99.13	99.43	98.73	99.55	99.93	99.45	99.47	99.72	100	100	100
Actual Unit Concern Count	581	277	87	49	74	105	51	1	34	18	12	22	5	1	2	2	1	0	0	0
Undefined Unit Concern /1000	0	3.722	0	0	0	0.109	0.305	77.18	0	0	0.478	0.575	3.613	76.49	0	0	55.86	97.03	79.48	66.86

	Actual Unit Concern,/1000										
	CY	Month	Week Starting	Day							
			23 30 6 13 27 4	29 30 5 6 7	8						
	2024 2025	Dec Jan Feb Mar Apr May	Mar Mar Apr Apr Apr May	Apr Apr May May May	May						
CowlGrille NOT SEATED	5.973 7.108	12.01 5.871 6.594 9.656 7.174 0.671	13.29 6.298 5.738 12.65 3.613 0.689	2.732 5.333 2.793 0 0	0						
BOTH LR	5.647 6.284	11.44 4.893 5.669 8.559 6.716 0.671	12.4 6.298 5.26 11.5 3.613 0.689	2.732 5.333 2.793 0 0	0						
CowlGrille LOOSE	1.052 1.342	0.429 0.978 1.966 1.865 0.61 0	1.772 2.422 0 0 0.903 0	2.732 0 0 0 0	0						
RIGHT	0.133 0.244	0 0.139 0.231 0.438 0.152 0	0 0 0 0 0.903 0	2.732 0 0 0 0	0						
Pareto Population Percent 0%											

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