

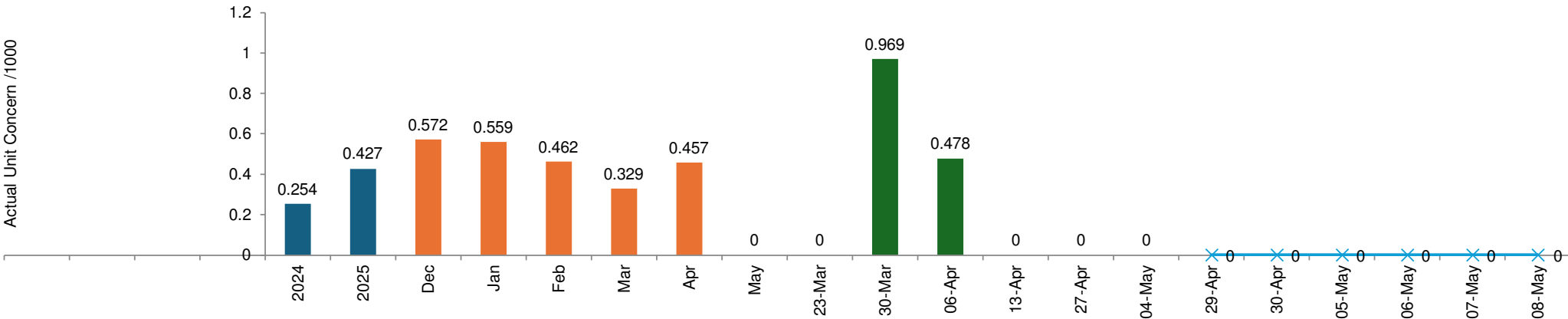


Quality
Leadership
System

CRAIOVA Plant
*V769 SAIL MOLDING WO CAL

Generated : 04:18:57 09 May 2025 ***
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By : GABRIEL CIRLOGEA

V769 SAIL MOLDING WO CAL
Q CAL BUY OFF
021P1996.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.254	0.427	0.572	0.559	0.462	0.329	0.457	0	0	0.969	0.478	0	0	0	0	0	0	0	0	0
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	0.254	0.427	0.572	0.559	0.462	0.329	0.457	0	0	0.969	0.478	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	16	10	3	3	3	2	2	0	0	1	1	0	0	0	0	0	0	0	0	0
First Run %	99.97	99.96	99.94	99.94	99.95	99.97	99.95	100	100	99.9	99.95	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	21	14	4	4	4	3	3	0	0	2	1	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	3.722	0	0	0	0.109	0.305	77.18	0	0	0.478	0.575	3.613	76.49	0	0	55.86	97.03	79.48	66.86

Actual Unit Concern,/1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May	
SailMolding NOT SEATED	0	0.03	0	0	0	0	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0
LEFT	0	0.03	0	0	0	0	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0
SailMolding LOOSE	0.254	0.396	0.572	0.559	0.462	0.329	0.305	0	0	0.969	0	0	0	0	0	0	0	0	0	0
LEFT	0.145	0.274	0.572	0.279	0.347	0.219	0.305	0	0	0.969	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%