



Quality
Leadership
System

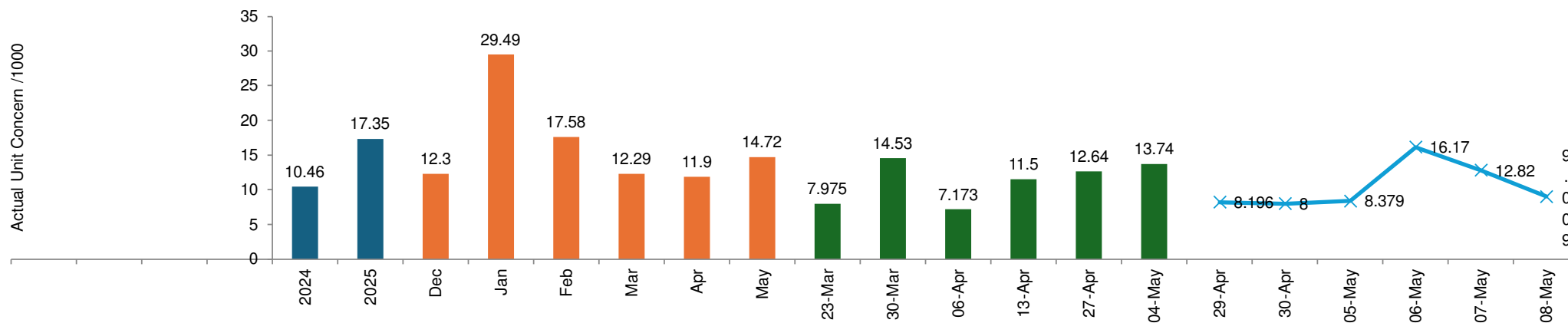
CRAIOVA Plant
*V769 CARGO DOOR, IMPROPER ADJUST

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V769 CARGO DOOR, IMPROPER ADJUST
Q CAL BUY OFF
021P2118.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	10.46	17.35	12.3	29.49	17.58	12.29	11.9	14.72	7.975	14.53	7.173	11.5	12.64	13.74	8.196	8	8.379	16.17	12.82	9.009
Sample Size	82693	32781	6991	7153	8643	9113	6551	1494	2257	2064	2091	1738	1107	1455	366	375	358	371	390	333
Actual Unit Concern /1000	10.46	17.35	12.3	29.49	17.58	12.29	11.9	14.72	7.975	14.53	7.173	11.5	12.64	13.74	8.196	8	8.379	16.17	12.82	9.009
FTT Not-OK Units Count	86	79	16	18	22	18	17	4	5	5	4	2	3	4	0	2	1	1	2	0
First Run %	98.99	98.34	98.77	97.22	98.3	98.84	98.86	98.59	99.25	98.64	99.33	98.85	98.74	98.69	99.18	99.2	99.16	98.38	98.97	99.1
Actual Unit Concern Count	865	569	86	211	152	112	78	22	18	30	15	20	14	20	3	3	3	6	5	3
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
CargoDoor IMPROPER ADJUST	3.325	10.21	7.009	18.03	9.603	6.584	7.785	10.04	3.987	7.751	5.738	8.055	8.13	10.3	5.464	8	8.379	13.47	7.692	9.009
RIGHT	1.366	4.545	2.145	6.291	5.9	2.743	3.358	5.354	1.329	2.907	3.825	1.15	5.42	5.498	2.732	8	2.793	5.39	5.128	6.006
BOTH L R	0.665	1.891	1.43	4.194	1.735	0.768	1.373	1.338	0.443	0.969	0	1.726	2.71	1.374	2.732	0	2.793	0	0	3.003
CargoDoor FIT - SURFACE	5.961	6.863	4.72	10.76	7.636	5.706	4.121	4.016	3.987	6.782	1.434	3.452	4.516	2.749	2.732	0	0	0	5.128	0
RIGHT	0.254	0.396	0.429	0.419	0.347	0.658	0	0.669	0	0	0	0	0	0.687	0	0	0	0	2.564	0
LEFT D1 OUTER	0.701	0.732	0.429	1.258	0.925	0.438	0.457	0.669	0	0.484	0.478	0.575	0	0.687	0	0	0	0	2.564	0
CargoDoor FIT	1.173	0.274	0.572	0.699	0.347	0	0	0.669	0	0	0	0	0	0.687	0	0	0	2.695	0	0
LEFT D1 OUTER	0.181	0.061	0	0.139	0	0	0	0.669	0	0	0	0	0	0.687	0	0	0	2.695	0	0

Pareto Population Percent 100%