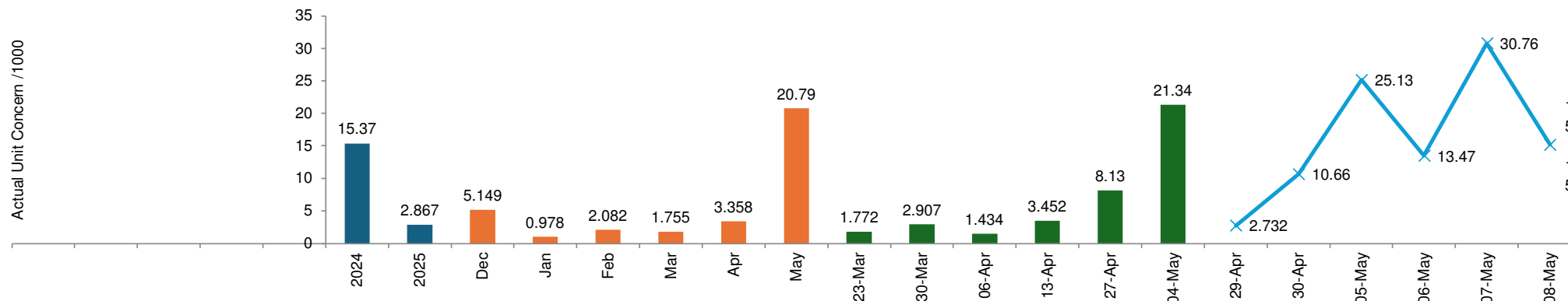**Quality**
**Leadership**
**System**

**CRAIOVA Plant**
**\*V769 TAIL LAMP WO CAL**

Generated : 04:28:29 09 May 2025 \*\*\*
Printed : 05:33:43 09 May 2025
By : GABRIEL CIRLOGEA

**V769 TAIL LAMP WO CAL**
**Q CAL BUY OFF**
**021P2001.CON        021P0069.TEM**



| | CY | | Month | | | | | | Week Starting | | | | | | Day | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| *Actual Unit Concern /1000* | **15.37** | **2.867** | **5.149** | **0.978** | **2.082** | **1.755** | **3.358** | **20.79** | **1.772** | **2.907** | **1.434** | **3.452** | **8.13** | **21.34** | **2.732** | **10.66** | **25.13** | **13.47** | **30.76** | **15.15** |
| **Sample Size** | 82693 | 32778 | 6991 | 7153 | 8643 | 9113 | 6551 | 1491 | 2257 | 2064 | 2091 | 1738 | 1107 | 1452 | 366 | 375 | 358 | 371 | 390 | 330 |
| **Actual Unit Concern /1000** | 15.37 | 2.867 | 5.149 | 0.978 | 2.082 | 1.755 | 3.358 | 20.79 | 1.772 | 2.907 | 1.434 | 3.452 | 8.13 | 21.34 | 2.732 | 10.66 | 25.13 | 13.47 | 30.76 | 15.15 |
| **FTT Not-OK Units Count** | 1212 | 92 | 36 | 7 | 17 | 16 | 22 | 30 | 4 | 6 | 3 | 6 | 9 | 30 | 1 | 4 | 9 | 5 | 11 | 5 |
| **First Run %** | 98.53 | 99.72 | 99.49 | 99.9 | 99.79 | 99.82 | 99.66 | 97.99 | 99.82 | 99.71 | 99.86 | 99.65 | 99.19 | 97.93 | 99.73 | 98.93 | 97.49 | 98.65 | 97.18 | 98.48 |
| **Actual Unit Concern Count** | 1271 | 94 | 36 | 7 | 18 | 16 | 22 | 31 | 4 | 6 | 3 | 6 | 9 | 31 | 1 | 4 | 9 | 5 | 12 | 5 |
| **Undefined Unit Concern /1000** | 0 | 3.752 | 0 | 0 | 0 | 0.109 | 0.305 | 77.8 | 0 | 0 | 0.478 | 0.575 | 3.613 | 77.13 | 0 | 0 | 55.86 | 97.03 | 79.48 | 69.69 |

| | | Actual Unit Concern,/1000 | | | | | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | CY | | Month | | | | | | Week Starting | | | | | | Day | | | | | |
| | | 2024 | 2025 | Dec | Jan | Feb | Mar | Apr | May | 23 Mar | 30 Mar | 6 Apr | 13 Apr | 27 Apr | 4 May | 29 Apr | 30 Apr | 5 May | 6 May | 7 May | **8 May** |
| **TailLamp FIT - SURFACE** | | **4.244** | **1.403** | **0** | **0.139** | **0.694** | **0.548** | **2.442** | **12.07** | **1.772** | **0.969** | **0.956** | **2.876** | **7.226** | **12.39** | **2.732** | **8** | **8.379** | **0** | **28.2** | **12.12** |
| | LEFT | 3.942 | 1.159 | 0 | 0.139 | 0.462 | 0.548 | 1.679 | 11.4 | 1.772 | 0.969 | 0.956 | 2.876 | 2.71 | 11.7 | 2.732 | 0 | 8.379 | 0 | 25.64 | **12.12** |
| **TailLamp LOOSE** | | **7.4** | **0.762** | **2.574** | **0.279** | **0.231** | **0.548** | **0.61** | **8.048** | **0** | **1.453** | **0.478** | **0** | **0.903** | **8.264** | **0** | **2.666** | **13.96** | **13.47** | **2.564** | **3.03** |
| | LEFT | 5.937 | 0.64 | 2.145 | 0.139 | 0 | 0.548 | 0.457 | 8.048 | 0 | 1.453 | 0.478 | 0 | 0 | 8.264 | 0 | 0 | 13.96 | 13.47 | 2.564 | **3.03** |
| **TailLamp NOT SEATED** | | **3.676** | **0.701** | **2.574** | **0.559** | **1.157** | **0.658** | **0.305** | **0.67** | **0** | **0.484** | **0** | **0.575** | **0** | **0.688** | **0** | **0** | **2.793** | **0** | **0** | **0** |
| | LEFT | 2.067 | 0.457 | 0.858 | 0.559 | 0.578 | 0.438 | 0.152 | 0.67 | 0 | 0.484 | 0 | 0 | 0 | 0.688 | 0 | 0 | 2.793 | 0 | 0 | **0** |
| **TailLamp FIT** | | **0.036** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** |
| | LEFT | 0.024 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | **0** |
| | RIGHT | 0.012 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | **0** |
| **TailLamp IMPROPER ALIGNMENT** | | **0.012** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** | **0** |
| | LEFT | 0.012 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | **0** |

**Pareto Population Percent   100%**