



Quality

Leadership

System

CRAIOVA Plant

*BX726 BUMPER

Generated : 04:38:45 09 May 2025

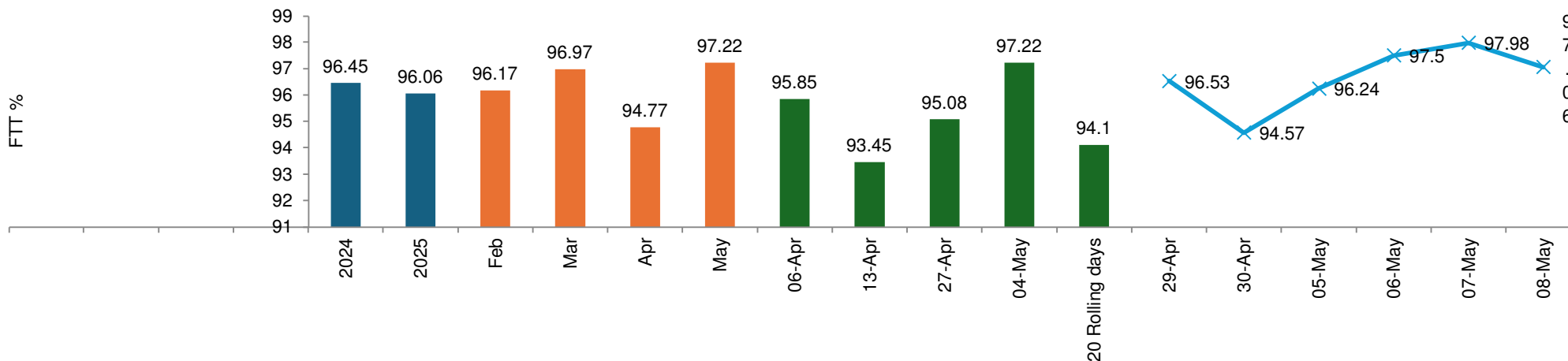
Printed : 04:59:40 09 May 2025

By : GABRIEL CIRLOGEA

BX726 BUMPER

021P1427.CON

00865027.TEM



BX726 BUMPER	CY		Month				Week Starting					Day					
FTT %	96.45	96.06	96.17	96.97	94.77	97.22	95.85	93.45	95.08	97.22	94.1	96.53	94.57	96.24	97.5	97.98	97.06
Sample Size	165546	48979	10844	14235	11078	2844	3738	2747	1809	2844	4556	663	608	691	681	792	680
Actual Unit Concern /1000	37.13	41.87	41.31	31.68	55.96	29.18	45.47	69.16	53.06	29.18	62.77	39.21	59.21	39.07	26.43	22.72	29.41
FTT Not-OK Units Count	5876	1929	415	431	579	79	155	180	89	79	269	23	33	26	17	16	20
First Run %	96.41	95.99	96.11	96.95	94.6	97.19	95.59	93.3	94.97	97.19	93.96	96.38	94.41	96.09	97.5	97.98	97.06
Actual Unit Concern Count	6148	2051	448	451	620	83	170	190	96	83	286	26	36	27	18	18	20
Undefined Unit Concern Count	0	173	0	0	25	148	2	0	23	148	23	7	14	17	46	55	30

OFFLINE	Actual Unit Concern,Count																
	CY		Month				Week Starting					Day					
	2024	2025	Feb	Mar	Apr	May	6 Apr	13 Apr	27 Apr	4 May	20 ays	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Bumper FIT - SURFACE	3820	1802	400	371	536	69	139	171	74	69	245	21	29	25	15	10	19
REAR VMrgn	805	348	57	26	160	37	34	61	22	37	83	6	9	11	8	3	15
BOTH L R FRONT Wide	9	1	0	0	0	1	0	0	0	1	0	0	0	0	0	0	1
FRONT Wide	839	669	123	180	199	16	38	68	28	16	96	7	15	7	4	4	1
FRONT NrW	197	86	31	24	13	4	6	3	1	4	4	1	0	2	1	0	1
Bumper LOOSE	138	97	23	30	30	9	12	6	10	9	16	3	2	1	3	4	1
FRONT	42	25	7	8	4	4	2	1	1	4	2	0	0	1	0	2	1
Bumper NOT SEATED	1912	91	14	36	32	4	8	9	10	4	19	1	4	0	0	4	0
REAR LEFT	5	2	0	0	0	2	0	0	0	2	0	0	0	0	0	2	0
LEFT REAR	51	2	0	0	1	1	1	0	0	1	0	0	0	0	0	1	0



Quality

Leadership

System

CRAIOVA Plant

*BX726 BUMPER

Generated : 04:38:45 09 May 2025

Printed : 04:59:40 09 May 2025

By : GABRIEL CIRLOGEA

REAR	392	37	8	10	17	1	5	3	7	1	10	1	2	0	0	1	0
Bumper IMPROPER ALIGNMENT	196	22	1	11	2	0	1	0	0	0	0	0	0	0	0	0	0
FRONT	171	9	1	4	2	0	1	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%

20 ROLLING DAYS PARETO-OFFLINE	Actual Unit Concern,Count																
	CY		Month				Week Starting				20 ays	Day					
	2024	2025	Feb	Mar	Apr	May	6	13	27	4		29	30	5	6	7	8
							Apr	Apr	Apr	May		Apr	Apr	May	May	May	May
Bumper FIT - SURFACE	3820	1802	400	371	536	69	139	171	74	69	245	21	29	25	15	10	19
FRONT Wide	839	669	123	180	199	16	38	68	28	16	96	7	15	7	4	4	1
REAR VMrgn	805	348	57	26	160	37	34	61	22	37	83	6	9	11	8	3	15
FRONT High	214	186	24	62	75	5	37	19	6	5	25	3	0	3	0	2	0
REAR Wide	750	80	15	3	24	3	6	10	4	3	14	1	1	1	1	0	1
Bumper NOT SEATED	1912	91	14	36	32	4	8	9	10	4	19	1	4	0	0	4	0
REAR	392	37	8	10	17	1	5	3	7	1	10	1	2	0	0	1	0
FRONT	1250	44	5	23	13	0	2	5	3	0	8	0	2	0	0	0	0
LEFT FRONT	144	1	0	0	1	0	0	1	0	0	1	0	0	0	0	0	0
Bumper LOOSE	138	97	23	30	30	9	12	6	10	9	16	3	2	1	3	4	1
REAR	53	50	13	16	18	1	7	4	5	1	9	1	1	0	1	0	0
FRONT	42	25	7	8	4	4	2	1	1	4	2	0	0	1	0	2	1
REAR A LEFT	1	4	0	2	2	0	0	0	2	0	2	0	1	0	0	0	0
LEFT REAR	3	3	0	1	1	1	0	0	1	1	1	1	0	0	1	0	0
Bumper IMPROPER ALIGNMENT	196	22	1	11	2	0	1	0	0	0	0	0	0	0	0	0	0
FRONT	171	9	1	4	2	0	1	0	0	0	0	0	0	0	0	0	0