



Quality  
Leadership  
System

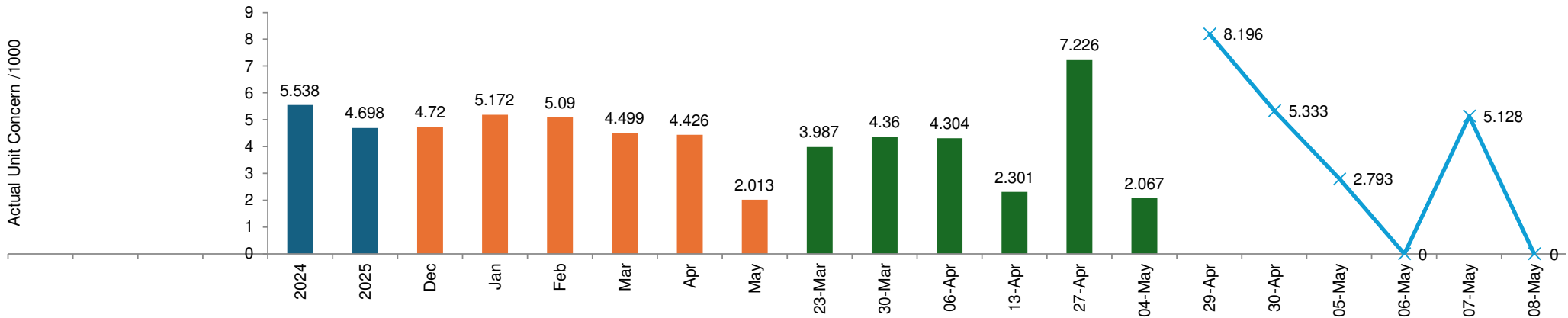
CRAIOVA Plant  
\*V769 DIRT IN PAINT

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By : GABRIEL CIRLOGEA

V769 DIRT IN PAINT  
Q CAL BUY OFF  
021P1970.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	5.538	4.698	4.72	5.172	5.09	4.499	4.426	2.013	3.987	4.36	4.304	2.301	7.226	2.067	8.196	5.333	2.793	0	5.128	0
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	5.538	4.698	4.72	5.172	5.09	4.499	4.426	2.013	3.987	4.36	4.304	2.301	7.226	2.067	8.196	5.333	2.793	0	5.128	0
FTT Not-OK Units Count	6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.45	99.57	99.53	99.52	99.51	99.59	99.6	99.87	99.6	99.56	99.62	99.77	99.46	99.86	99.45	99.47	99.72	100	99.74	100
Actual Unit Concern Count	458	154	33	37	44	41	29	3	9	9	9	4	8	3	3	2	1	0	2	0
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
BodySide DIRT IN PAINT	5.538	4.698	4.72	5.172	5.09	4.499	4.426	2.013	3.987	4.36	4.304	2.301	7.226	2.067	8.196	5.333	2.793	0	5.128	0
RIGHT B4 OUTER	0.193	0.122	0.286	0.139	0.231	0	0	0.671	0	0	0	0	0	0.689	0	0	0	0	2.564	0
LEFT C3 OUTER	0.157	0.244	0.143	0.279	0	0.438	0.152	0.671	0	0	0.478	0	0	0.689	0	0	0	0	2.564	0

Pareto Population Percent 0%