

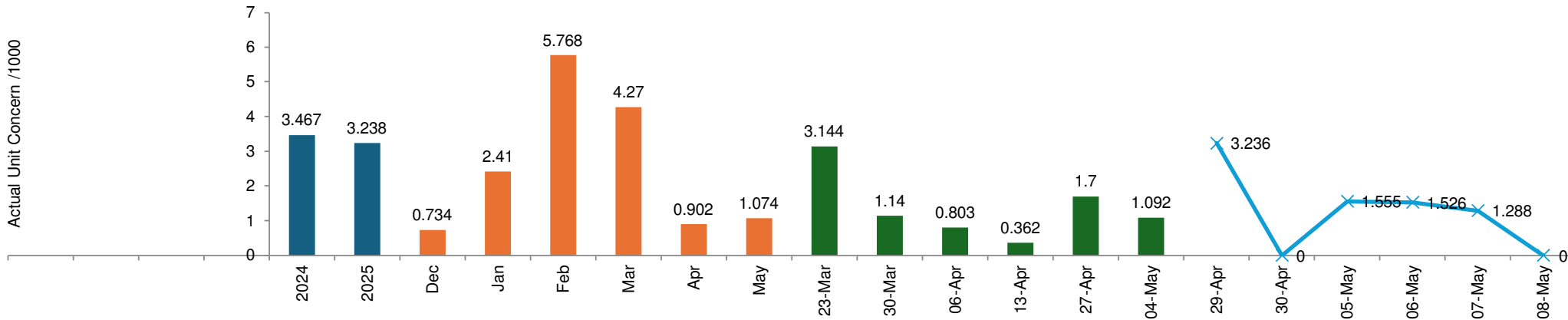


Quality  
Leadership  
System

CRAIOVA Plant  
\*BX726 SAIL MOLDING FIT

Generated : 04:05:26 09 May 2025  
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By : GABRIEL CIRLOGEA

BX726 SAIL MOLDING FIT  
Q CAL BUY OFF  
021P2015.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	3.467	3.238	0.734	2.41	5.768	4.27	0.902	1.074	3.144	1.14	0.803	0.362	1.7	1.092	3.236	0	1.555	1.526	1.288	0
Sample Size	165545	48789	13621	9955	10749	14285	11078	2792	3498	3508	3732	2761	1764	2746	618	589	643	655	776	663
Actual Unit Concern /1000	3.467	3.238	0.734	2.41	5.768	4.27	0.902	1.074	3.144	1.14	0.803	0.362	1.7	1.092	3.236	0	1.555	1.526	1.288	0
FTT Not-OK Units Count	563	158	10	24	62	61	10	3	11	4	3	1	3	3	2	0	1	1	1	0
First Run %	99.66	99.68	99.93	99.76	99.42	99.57	99.91	99.89	99.69	99.89	99.92	99.96	99.83	99.89	99.68	100	99.84	99.85	99.87	100
Actual Unit Concern Count	574	158	10	24	62	61	10	3	11	4	3	1	3	3	2	0	1	1	1	0
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May	
SailMolding NOT SEATED	3.014	3.033	0.734	2.209	5.488	3.99	0.902	0.716	3.144	1.14	0.803	0.362	1.7	0.728	3.236	0	1.555	0	1.288	0
RIGHT	2.235	1.68	0.66	1.205	2.884	2.31	0.541	0.358	1.715	0.57	0.535	0	1.7	0.364	3.236	0	0	0	1.288	0
SailMolding LOOSE	0.447	0.205	0	0.2	0.279	0.28	0	0.358	0	0	0	0	0	0.364	0	0	0	1.526	0	0
RIGHT	0.326	0.123	0	0.2	0.093	0.14	0	0.358	0	0	0	0	0	0.364	0	0	0	1.526	0	0
SailMolding FIT - SURFACE	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH L R	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%