

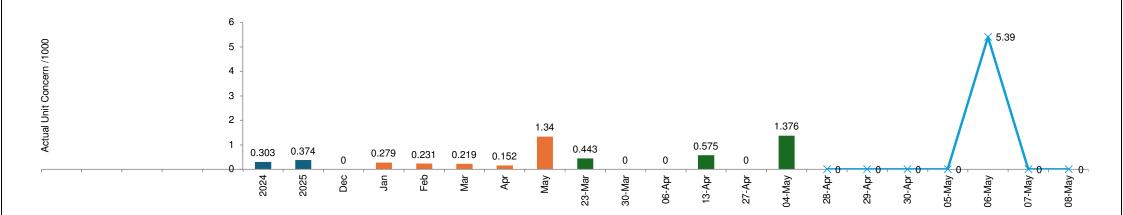
Quality Leadership System

CRAIOVA Plant
*V769 SPEAKER INOPERATIV wo CAL

Generated: 04:34:11 09 May 2025 ***

Printed: 05:35:12 09 May 2025 By: GABRIEL CIRLOGEA





| | Mode | l Year | Month | | | | | | | Week Starting | | | | | | | Day | | | | | | | |
|------------------------------|-------|--------|-------|-------|-------|-------|-------|------|-------|---------------|------|-------|------|-------|-----|-----|---------|------|-----|-----|--|--|--|--|
| Actual Unit Concern /1000 | 0.303 | 0.374 | 0 | 0.279 | 0.231 | 0.219 | 0.152 | 1.34 | 0.443 | 0 | 0 | 0.575 | 0 | 1.376 | 0 | 0 | 0 0 | 5.39 | 0 | 0 | | | | |
| Sample Size | 46188 | 69525 | 6991 | 7153 | 8643 | 9113 | 6551 | 1492 | 2257 | 2064 | 2091 | 1738 | 1107 | 1453 | 342 | 366 | 375 358 | 371 | 390 | 331 | | | | |
| Actual Unit Concern Count | 14 | 26 | 0 | 2 | 2 | 2 | 1 | 2 | 1 | 0 | 0 | . 1 | 0 | 2 | 0 | 0 | 0 0 | 2 | 0 | 0 | | | | |
| FTT Not-OK Units Count | 12 | 24 | 0 | 2 | 2 | 2 | 1 | 0 | 1 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 0 | 0 | 0 | 0 | | | | |
| FTT % | 99.97 | 99.97 | 100 | 99.97 | 99.98 | 99.98 | 99.98 | 100 | 99.96 | 100 | 100 | 99.94 | 100 | 100 | 100 | 100 | 100 100 | 100 | 100 | 100 | | | | |
| Undefined Unit Concern Count | 0 | 124 | 0 | 0 | 0 | 1 | 2 | 117 | 0 | 0 | 1 | 1 | 4 | 113 | 0 | 0 | 0 20 | 36 | 31 | 24 | | | | |
| Actual Unit Concern /1000 | 0.303 | 0.374 | 0 | 0.279 | 0.231 | 0.219 | 0.152 | 1.34 | 0.443 | 0 | 0 | 0.575 | 0 | 1.376 | 0 | 0 | 0 0 | 5.39 | 0 | 0 | | | | |

| | | | | | | | | | Act | ual Unit C | Concern,/1 | 1000 | | | | | | | | | | |
|--|-------|---------|-----|-------|-------|-------|-------|---------------|-------|------------|------------|-------|-----|-------|-----|-----|---------|-------------|--|--|--|--|
| | Mode | el Year | | | Мс | onth | | Week Starting | | | | | | | Day | | | | | | | |
| | | | | Ē | | | į | | 23 | 30 | 6 | 13 | 27 | 4 | 28 | 29 | 30 5 | 6 7 8 | | | | |
| TOP 20 | 2024 | 2025 | Dec | Jan | Feb | Mar | Apr | May | Mar | Mar | Apr | Apr | Apr | May | Apr | Apr | Apr May | May May May | | | | |
| Speaker LOOSE | 0.086 | 0.129 | 0 | 0.279 | 0 | 0 | 0 | 1.34 | 0 | 0 | 0 | 0 | 0 | 1.376 | 0 | 0 | 0 0 | 5.39 0 0 | | | | |
| RIGHT FRONT | 0.043 | 0.115 | 0 | 0.279 | 0 | 0 | 0 | 0.67 | 0 | 0 | 0 | 0 | 0 | 0.688 | 0 | 0 | 0 0 | 2.695 0 0 | | | | |
| RIGHT REAR | 0.021 | 0.014 | 0 | 0 | 0 | 0 | 0 | 0.67 | 0 | 0 | 0 | 0 | 0 | 0.688 | 0 | 0 | 0 0 | 2.695 0 0 | | | | |
| Speaker NOT SEATED | 0.065 | 0.028 | 0 | 0 | 0 | 0 | 0.152 | 0 | 0 | 0 | 0 | 0.575 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| RIGHT FRONT | 0.021 | 0.014 | 0 | 0 | 0 | 0 | 0.152 | 0 | 0 | 0 | 0 | 0.575 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| Speaker MISALIGNED | 0 | 0.014 | 0 | 0 | 0 | 0.109 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| RIGHT FRONT | 0 | 0.014 | 0 | 0 | 0 | 0.109 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| Speaker CONNECTOR DAMAGE | 0 | 0.1 | 0 | 0 | 0 | 0.109 | 0 | 0 | 0.443 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| LEFT REAR | 0 | 0.043 | 0 | 0 | 0 | 0.109 | 0 | 0 | 0.443 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| Speaker DAMAGED | 0 | 0.014 | 0 | 0 | 0.115 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| LEFT REAR | 0 | 0.014 | 0 | 0 | 0.115 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| Speaker NOT TORQUED | 0 | 0.014 | 0 | 0 | 0.115 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| RIGHT FRONT | 0 | 0.014 | 0 | 0 | 0.115 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| Speaker MISSING | 0 | 0.028 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| RIGHT BOTH FR | 0 | 0.028 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| Speaker IMPROPER ASSEMBLY | 0.129 | 0.028 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| RIGHT FRONT | 0.129 | 0.028 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| Speaker IMPRPR ASMBLY - ELEC | 0.021 | 0.014 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |
| ndfor privileged data. RIGHT FRONT NtCntd | 0.021 | 0.014 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 0 | 0 0 0 | | | | |



Leadership System

CRAIOVA Plant *V769 SPEAKER INOPERATIV wo CAL

Generated: 04:34:11 09 May 2025 *** Printed: 05:35:12 09 May 2025

By: GABRIEL CIRLOGEA

Pareto Population Percent 100%

| | | | | | | | | | Actı | ual Unit C | concern,/1 | 1000 | | | | | | | | | |
|------------------------------|------------------|-------|-----|-------|-------|-------|-------|------|-------|------------|------------|-------|-----|-------|-----|-----|-----|-----|-------|-----|-----|
| | Model Year Month | | | | | | | | | Week | Starting | | | Day | | | | | | | |
| | | | | 1 | | : | 1 | | 23 | 30 | 6 | 13 | 27 | 4 | 28 | 29 | 30 | 5 | 6 | 7 | 8 |
| TOP 20 | 2024 | 2025 | Dec | Jan | Feb | Mar | Apr | May | Mar | Mar | Apr | Apr | Apr | May | Apr | Apr | Apr | May | May | May | May |
| Speaker LOOSE | 0.086 | 0.129 | 0 | 0.279 | 0 | 0 | 0 | 1.34 | 0 | 0 | 0 | 0 | 0 | 1.376 | 0 | 0 | 0 | 0 | 5.39 | 0 | 0 |
| RIGHT FRONT | 0.043 | 0.115 | 0 | 0.279 | 0 | 0 | 0 | 0.67 | 0 | 0 | 0 | 0 | 0 | 0.688 | 0 | 0 | 0 | 0 | 2.695 | 0 | 0 |
| RIGHT REAR | 0.021 | 0.014 | 0 | 0 | 0 | 0 | 0 | 0.67 | 0 | 0 | 0 | 0 | 0 | 0.688 | 0 | 0 | 0 | 0 | 2.695 | 0 | 0 |
| Speaker NOT SEATED | 0.065 | 0.028 | 0 | 0 | 0 | 0 | 0.152 | 0 | 0 | 0 | 0 | 0.575 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RIGHT FRONT | 0.021 | 0.014 | 0 | 0 | 0 | 0 | 0.152 | 0 | 0 | 0 | 0 | 0.575 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Speaker CONNECTOR DAMAGE | 0 | 0.1 | 0 | 0 | 0 | 0.109 | 0 | 0 | 0.443 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| LEFT REAR | 0 | 0.043 | 0 | 0 | 0 | 0.109 | 0 | 0 | 0.443 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Speaker MISALIGNED | 0 | 0.014 | 0 | 0 | 0 | 0.109 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RIGHT FRONT | 0 | 0.014 | 0 | 0 | 0 | 0.109 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Speaker DAMAGED | 0 | 0.014 | 0 | 0 | 0.115 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| LEFT REAR | 0 | 0.014 | 0 | 0 | 0.115 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Speaker NOT TORQUED | 0 | 0.014 | 0 | 0 | 0.115 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RIGHT FRONT | 0 | 0.014 | 0 | 0 | 0.115 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Speaker MISSING | 0 | 0.028 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RIGHT BOTH FR | 0 | 0.028 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Speaker IMPROPER ASSEMBLY | 0.129 | 0.028 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RIGHT FRONT | 0.129 | 0.028 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| Speaker IMPRPR ASMBLY - ELEC | 0.021 | 0.014 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| RIGHT FRONT NtCntd | 0.021 | 0.014 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |