



Quality
Leadership
System

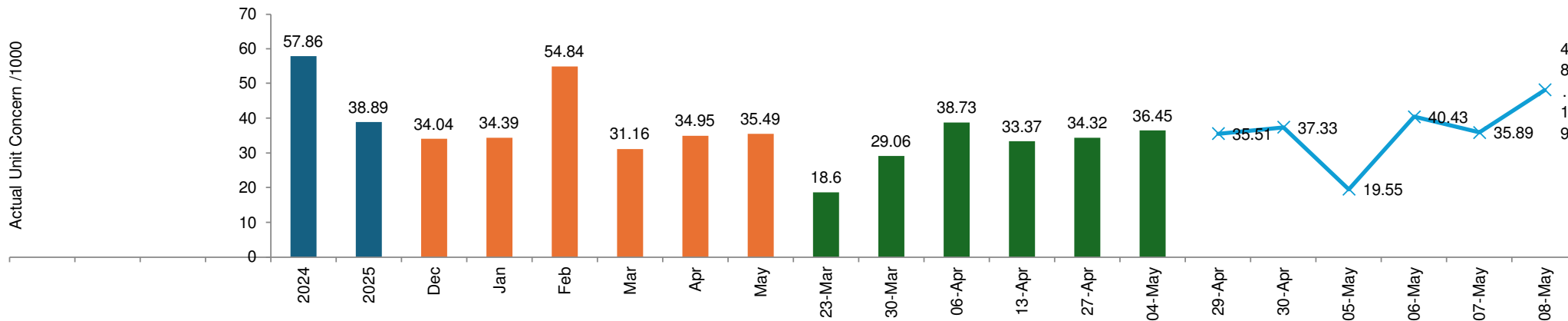
CRAIOVA Plant
*V769 SLIDING DOOR IMPROPER ADJUST wo CAL

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By : GABRIEL CIRLOGEA

V769 SLIDING DOOR IMPROPER ADJUST wo CAL
Q CAL BUY OFF
021P2117.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	57.86	38.89	34.04	34.39	54.84	31.16	34.95	35.49	18.6	29.06	38.73	33.37	34.32	36.45	35.51	37.33	19.55	40.43	35.89	48.19
Sample Size	82693	32780	6991	7153	8643	9113	6551	1493	2257	2064	2091	1738	1107	1454	366	375	358	371	390	332
Actual Unit Concern /1000	57.86	38.89	34.04	34.39	54.84	31.16	34.95	35.49	18.6	29.06	38.73	33.37	34.32	36.45	35.51	37.33	19.55	40.43	35.89	48.19
FTT Not-OK Units Count	416	199	39	23	61	53	50	13	12	15	16	7	18	13	6	6	0	7	4	2
First Run %	94.43	96.18	96.67	96.63	94.6	96.95	96.6	96.45	98.14	97.19	96.27	96.72	96.57	96.35	96.45	96.27	98.04	95.96	96.41	95.18
Actual Unit Concern Count	4785	1275	238	246	474	284	229	53	42	60	81	58	38	53	13	14	7	15	14	16
Undefined Unit Concern /1000	0	3.782	0	0	0	0.109	0.305	78.36	0	0	0.478	0.575	3.613	77.71	0	0	55.86	97.03	79.48	72.28

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
SlidingDoor FIT	47.87	30.53	29.32	26.28	39.33	26	30.68	28.8	15.06	23.25	34.91	30.49	30.71	29.57	27.32	34.66	19.55	29.64	25.64	42.16
RIGHT D4 OUTER	1.511	5.094	2.288	1.957	4.165	6.803	5.953	10.71	2.215	6.298	8.608	5.178	1.806	11	0	0	2.793	13.47	5.128	24.09
LEFT D4 OUTER	0.483	1.891	1.573	0.279	2.661	2.194	1.679	4.018	0.886	1.453	1.434	2.301	0.903	4.126	0	0	0	5.39	5.128	6.024
LEFT D3 OUTER	0.096	1.586	0	0	0.115	1.097	5.495	3.349	1.329	0.484	6.695	8.63	5.42	3.438	2.732	13.33	0	2.695	5.128	6.024
RIGHT C4 OUTER	0.52	0.091	0.143	0	0	0.109	0.152	0.669	0.443	0.484	0	0	0	0.687	0	0	0	0	0	3.012
RIGHT	17.37	8.053	14.3	14.39	11.22	3.511	4.579	5.358	0.886	3.876	5.738	2.301	5.42	5.502	5.464	5.333	8.379	5.39	2.564	3.012
SlidingDoor FIT - SURFACE	6.324	5.125	2.574	3.914	9.256	4.279	2.595	3.349	2.658	2.422	3.347	1.726	1.806	3.438	5.464	0	0	8.086	0	6.024
LEFT C2 OUTER	0.06	0.122	0.143	0	0.347	0	0	0.669	0	0	0	0	0	0.687	0	0	0	0	0	3.012
LEFT D1 OUTER	1.04	1.586	0.429	1.118	3.355	0.877	0.763	1.339	0	0.484	1.434	0.575	0	1.375	0	0	0	2.695	0	3.012
SlidingDoor IMPROPER ADJUST	3.664	3.233	2.145	4.194	6.247	0.877	1.679	3.349	0.886	3.391	0.478	1.15	1.806	3.438	2.732	2.666	0	2.695	10.25	0
LEFT	1.499	0.854	1.001	0.699	1.966	0.219	0.152	2.009	0	0.969	0	0	0	2.063	0	0	0	0	7.692	0
RIGHT	1.354	1.952	0.715	3.075	3.008	0.658	1.526	1.339	0.886	2.422	0.478	1.15	1.806	1.375	2.732	2.666	0	2.695	2.564	0

Pareto Population Percent 100%