

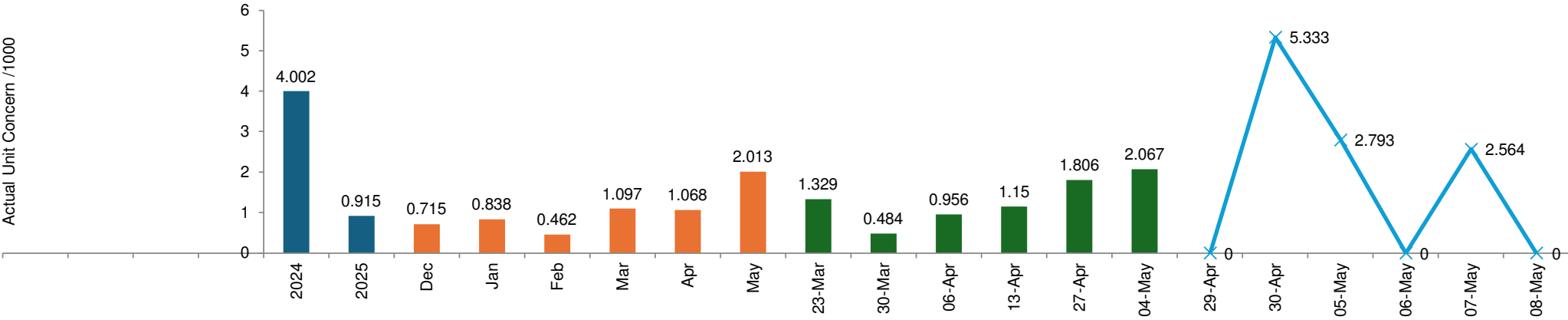


Quality
Leadership
System

CRAIOVA Plant
*V769 LIFT GATE CHIPPED

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By : GABRIEL CIRLOGEA

V769 LIFTGATE CHIPPED
Q CAL BUY OFF
021P1965.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	4.002	0.915	0.715	0.838	0.462	1.097	1.068	2.013	1.329	0.484	0.956	1.15	1.806	2.067	0	5.333	2.793	0	2.564	0
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	4.002	0.915	0.715	0.838	0.462	1.097	1.068	2.013	1.329	0.484	0.956	1.15	1.806	2.067	0	5.333	2.793	0	2.564	0
FTT Not-OK Units Count	4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.61	99.91	99.93	99.92	99.95	99.89	99.89	99.8	99.87	99.95	99.9	99.88	99.82	99.79	100	99.47	99.72	100	99.74	100
Actual Unit Concern Count	331	30	5	6	4	10	7	3	3	1	2	2	2	3	0	2	1	0	1	0
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May	
LiftGate SCRATCHED	1.052	0.518	0.286	0.838	0.347	0.548	0.305	0.671	0	0	0	0.575	0.903	0.689	0	2.666	0	0	2.564	0
E1 OUTER	0.108	0.091	0	0.139	0	0	0.152	0.671	0	0	0	0.575	0	0.689	0	0	0	0	2.564	0
LiftGate CHIPPED	2.95	0.396	0.429	0	0.115	0.548	0.763	1.342	1.329	0.484	0.956	0.575	0.903	1.378	0	2.666	2.793	0	0	0
B1 OUTER	0.084	0.03	0	0	0	0	0	0.671	0	0	0	0	0	0.689	0	0	2.793	0	0	0

Pareto Population Percent 0%