



Quality
Leadership
System

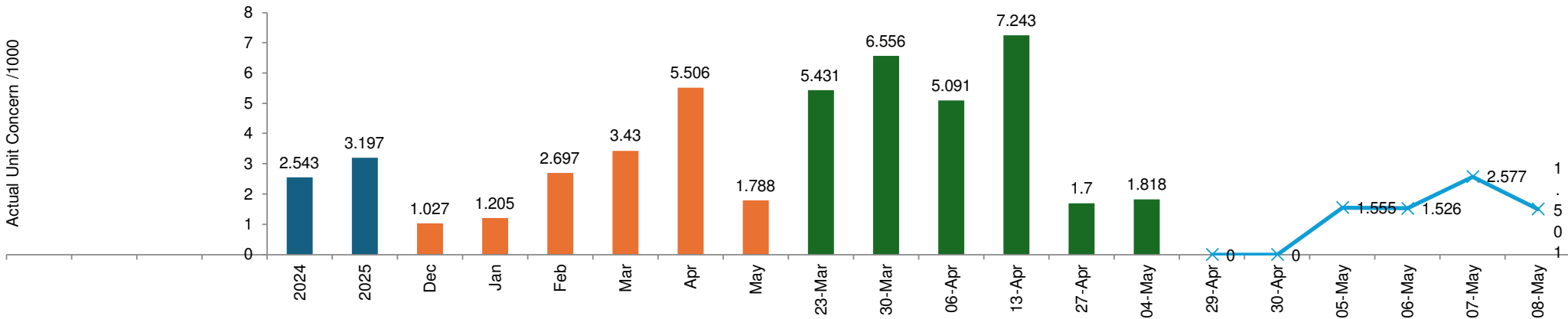
CRAIOVA Plant
*BX726 HEAD LINER, STAINED wo CAL

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By : GABRIEL CIRLOGEA

BX726 HEAD LINER, STAINED wo CAL
Q CAL BUY OFF
021P2135.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	2.543	3.197	1.027	1.205	2.697	3.43	5.506	1.788	5.431	6.556	5.091	7.243	1.7	1.818	0	0	1.555	1.526	2.577	1.501
Sample Size	165545	48792	13621	9955	10749	14285	11078	2795	3498	3508	3732	2761	1764	2749	618	589	643	655	776	666
Actual Unit Concern /1000	2.543	3.197	1.027	1.205	2.697	3.43	5.506	1.788	5.431	6.556	5.091	7.243	1.7	1.818	0	0	1.555	1.526	2.577	1.501
FTT Not-OK Units Count	417	154	14	12	29	48	60	5	19	23	19	19	3	5	0	0	1	1	2	1
First Run %	99.75	99.68	99.9	99.88	99.73	99.66	99.46	99.82	99.46	99.34	99.49	99.31	99.83	99.82	100	100	99.84	99.85	99.74	99.85
Actual Unit Concern Count	421	156	14	12	29	49	61	5	19	23	19	20	3	5	0	0	1	1	2	1
Undefined Unit Concern /1000	0	2.664	0	0	0	0	0	46.51	0	0	0	0	1.133	46.56	0	0	21.77	53.43	60.56	36.03

Actual Unit Concern,/1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May	
HeadLiner DIRTY	1.969	2.459	0.734	0.602	1.674	3.01	4.423	1.431	5.145	5.131	3.483	6.519	1.133	1.455	0	0	1.555	1.526	1.288	1.501
LEFT REAR	1.328	1.742	0.44	0.401	1.581	2.1	2.798	1.073	3.716	2.85	2.143	4.708	0.566	1.091	0	0	1.555	1.526	0	1.501
HeadLiner DAMAGED	0.555	0.717	0.293	0.602	0.93	0.42	1.083	0.357	0.285	1.425	1.607	0.724	0.566	0.363	0	0	0	0	1.288	0
LEFT REAR	0.465	0.532	0.293	0.502	0.651	0.28	0.812	0.357	0.285	0.855	1.339	0.362	0.566	0.363	0	0	0	0	1.288	0
HeadLiner STAINED	0.018	0.02	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT REAR	0.006	0.02	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%