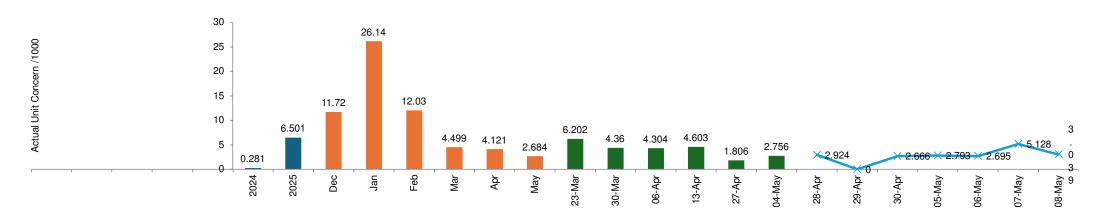


Quality Leadership System

Generated: 04:17:17 09 May 2025 **CRAIOVA Plant** Printed: 05:09:28 09 May 2025 *V769 PROTECTIVE TAPE

By: GABRIEL CIRLOGEA





	Model Year Month										Week S	Starting			Day							
Actual Unit Concern /1000	0.281	6.501	11.72	26.14	12.03	4.499	4.121	2.684	6.202	4.36	4.304	4.603	1.806	2.756	2.924	0	2.666	2.793	2.695	5.128	3.039	
Sample Size	46188	69523	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	342	366	375	358	371	390	329	
Actual Unit Concern Count	13	452	82	187	104	41	27	4	14	9	9	8	2	4	1	0	1	1	1	2	1	
FTT Not-OK Units Count	13	430	74	177	102	41	25	4	14	9	8	7	2	4	1	0	1	1	1	2	1	
FTT %	99.97	99.38	98.94	97.53	98.82	99.55	99.62	99.73	99.38	99.56	99.62	99.6	99.82	99.72	99.71	100	99.73	99.72	99.73	99.49	99.7	
Undefined Unit Concern Count	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Actual Unit Concern /1000	0.281	6.501	11.72	26.14	12.03	4.499	4.121	2.684	6.202	4.36	4.304	4.603	1.806	2.756	2.924	0	2.666	2.793	2.695	5.128	3.039	

	Model Year Year Model Year Year																			
	Mode	2025 Dec Jan 2.287 0.572 7.129 1.395 0.572 3.355 2.488 6.293 10.2 0.086 0 0.139 0.014 0 0 0.014 0 0 1.366 3.862 7.409 0.028 0 0.139			Мо	nth					Week	Starting					Day			
									23	30	6	13	27	4	28	29	30 5	6	7	8
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr May	May	May	May
ProtectiveTape BLISTERED	0	2.287	0.572	7.129	7.057	2.523	2.595	1.342	5.316	3.391	2.869	2.876	0.903	1.378	0	0	2.666 0	2.695	5.128	0
RIGHT	0	1.395	0.572	3.355	4.049	1.755	2.137	1.342	3.987	1.938	2.869	1.726	0.903	1.378	0	0	2.666 0	2.695	5.128	0
ProtectiveTape STRIPPED	0.238	2.488	6.293	10.2	3.471	1.536	0.915	0.671	0.886	0.484	0.478	1.15	0.903	0.689	2.924	0	0 2.793	0	0	0
RIGHT FRONT	0	0.086	0	0.139	0.231	0.109	0.152	0.671	0	0	0	0.575	0	0.689	0	0	0 2.793	0	0	0
ProtectiveTape DAMAGED	0	0.014	0	0	0	0	0	0.671	0	0	0	0	0	0.689	0	0	0 0	0	0	3.039
LEFT	0	0.014	0	0	0	0	0	0.671	0	0	0	0	0	0.689	0	0	0 0	0	0	3.039
ProtectiveTape NOT SEATED	0.021	1.366	3.862	7.409	0.809	0.438	0.457	0	0	0.484	0.956	0	0	0	0	0	0 0	0	0	0
RIGHT FRONT	0	0.028	0	0.139	0	0	0.152	0	0	0.484	0	0	0	0	0	0	0 0	0	0	0
RIGHT	0.021	0.733	2.431	4.194	0.115	0.109	0.152	0	0	0	0.478	0	0	0	0	0	0 0	0	0	0
LEFT	0	0.33	1.001	1.398	0.578	0	0.152	0	0	0	0.478	0	0	0	0	0	0 0	0	0	0
ProtectiveTape DIRT	0	0.071	0	0.559	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0 0	0	0	0
LEFT REAR	0	0.014	0	0	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0 0	0	0	0
ProtectiveTape POOR APPEARANCE	0	0.158	0.858	0.139	0.462	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0
RIGHT	0	0.143	0.858	0.139	0.347	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0
LEFT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0
ProtectiveTape MISSING	0	0.057	0.143	0.279	0.115	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0
LEFT	0	0.043	0.143	0.139	0.115	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0
ProtectiveTape STRESS MARKS	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0
and or privileged data.	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0

Intended for Ford Motor Company use. Any inaptly received data must be destroyed/returned to Ford Motor Company immediately.



Quality Leadership System

CRAIOVA Plant
*V769 PROTECTIVE TAPE

Generated: 04:17:17 09 May 2025 **Printed**: 05:09:28 09 May 2025

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ProtectiveTape MISALIGNED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0 (0
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0 (0
ProtectiveTape SCRATCHED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0 (0
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0 (0
ProtectiveTape FOREIGN MATERIAL	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0 (0
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0 (0
ProtectiveTape LOOSE	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0 (0
LEFT	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0 (0

Pareto Population Percent 100%

										111.7.6		000											
			1						Act	ual Unit C	Concern,/1				Day								
	Mode	el Year		_	Mo	onth						Starting											
		1			:	:	:		23	30	6	13	27	4	28	29	30	5	6	7	8		
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr	May	May	May	May		
ProtectiveTape DAMAGED	0	0.014	0	0	0	0	0	0.671	0	0	0	0	0	0.689	0	0	0	0	0	0	3.039		
LEFT	0	0.014	0	0	0	0	0	0.671	0	0	0	0	0	0.689	0	0	0	0	0	0	3.039		
ProtectiveTape BLISTERED	0	2.287	0.572	7.129	7.057	2.523	2.595	1.342	5.316	3.391	2.869	2.876	0.903	1.378	0	0	2.666	0	2.695	5.128	0		
RIGHT	0	1.395	0.572	3.355	4.049	1.755	2.137	1.342	3.987	1.938	2.869	1.726	0.903	1.378	0	0	2.666	0	2.695	5.128	0		
ProtectiveTape STRIPPED	0.238	2.488	6.293	10.2	3.471	1.536	0.915	0.671	0.886	0.484	0.478	1.15	0.903	0.689	2.924	0	0	2.793	0	0	0		
RIGHT FRONT	0	0.086	0	0.139	0.231	0.109	0.152	0.671	0	0	0	0.575	0	0.689	0	0	0	2.793	0	0	0		
ProtectiveTape DIRT	0	0.071	0	0.559	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0	0	0	0	0		
LEFT REAR	0	0.014	0	0	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0	0	0	0	0		
ProtectiveTape NOT SEATED	0.021	1.366	3.862	7.409	0.809	0.438	0.457	0	0	0.484	0.956	0	0	0	0	0	0	0	0	0	0		
RIGHT	0.021	0.733	2.431	4.194	0.115	0.109	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0	0		
LEFT	0	0.33	1.001	1.398	0.578	0	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0	Ō		
ProtectiveTape POOR APPEARANCE	0	0.158	0.858	0.139	0.462	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
RIGHT	0	0.143	0.858	0.139	0.347	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
LEFT	. 0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
ProtectiveTape MISSING	n	0.057	0.143	0.279	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
LEFT		0.043	0.143	0.139	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
ProtectiveTape STRESS MARKS	0	0.014	0.110	0.100	0.115	0	0	0	Ö	0	0	0	0	0	n	0	0	0	0	0	0		
LEFT		0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
ProtectiveTape MISALIGNED	0	0.014	ŏ	0.139	0.113	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
RIGHT		0.014	0	0.139	0	0	٥	٥	0	0	0	٥	0	0	0	0	0	0	0	0	0		
ProtectiveTape SCRATCHED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
RIGHT		0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
ProtectiveTape FOREIGN MATERIAL	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
RIGHT			_		0	: -	: -	0	-	: 7	0	0	•	0	0	0	0	0	0	:	_		
		0.014	0	0.139		0	0	0	0	0	•		0		0			0		0	0		
ProtectiveTape LOOSE	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
LEFT	0.021	0	0	: 0	. 0	0	: 0	U	0	. 0	0	U	. 0	0	U	U	0	U	U	0	0		