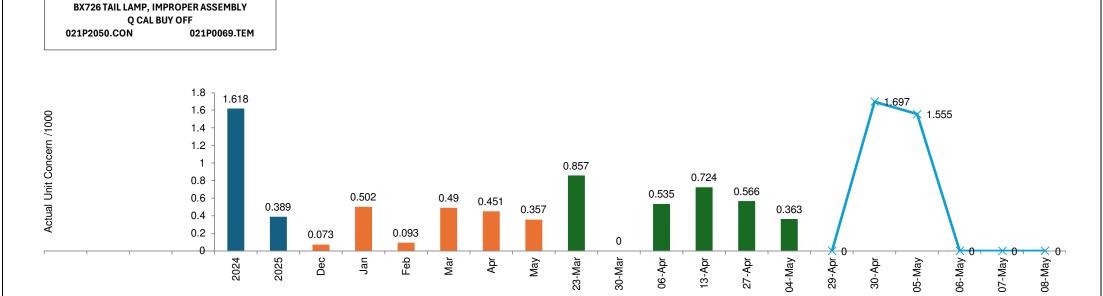


Quality Leadership System

**CRAIOVA Plant** \*BX726 TAIL LAMP, IMPROPER ASSEMBLY **Generated:** 04:26:07 09 May 2025

Printed: 04:56:35 09 May 2025 By: GABRIEL CIRLOGEA

G<sub>S</sub>



		CY	Month						Week Starting						Day					
Actual Unit Concern /1000	1.618	0.389	0.073	0.502	0.093	0.49	0.451	0.357	0.857	0	0.535	0.724	0.566	0.363	0	1.697	1.555	0	0	0
Sample Size	165545	48791	13621	9955	10749	14285	11078	2794	3498	3508	3732	2761	1764	2748	618	589	643	655	776	665
Actual Unit Concern /1000	1.618	0.389	0.073	0.502	0.093	0.49	0.451	0.357	0.857	0	0.535	0.724	0.566	0.363	0	1.697	1.555	0	0	0
FTT Not-OK Units Count	266	17	1	3	1	7	5	1	3	0	2	2	1	1	0	1	1	0	0	0
First Run %	99.84	99.96	99.99	99.95	99.99	99.95	99.95	99.96	99.91	100	99.95	99.93	99.94	99.96	100	99.83	99.84	100	100	100
Actual Unit Concern Count	268	19	1	5	1	7	5	1	3	0	2	2	1	1	0	1	1	0	0	0
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

		Actual Unit Concern,/1000																				
		(	CY			Мо	nth			Week Starting						Day						
							:		23	30	6	6 13		27 4			30	5 6		7	8	
		2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	ļ	Apr	May	May	May	May
TailLamp NOT SEATED		1.576	0.389	0	0.502	0.093	0.49	0.451	0.357	0.857	0	0.535	0.724	0.566	0.363	0	1.	697	1.555	0	0	0
	LEFT	1.522	0.184	0	0.2	0	0.21	0.27	0.357	0.285	0	0.535	0	0.566	0.363	0	1.	697	1.555	0	0	0
TailLamp LOOSE		0.006	0	0.073	0	0	0	0	0	0	0	0	0	0	0	0	-	0	0	0	0	0
	RIGHT	0.006	0	0.073	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0	0	0
TailLamp MISALIGNED		0.036	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0	0	0
	LEFT	0.036	0	0	0	0	0	0	0	0	0	0	0	0	0	0		0	0	0	0	0

Pareto Population Percent