



Quality
Leadership
System

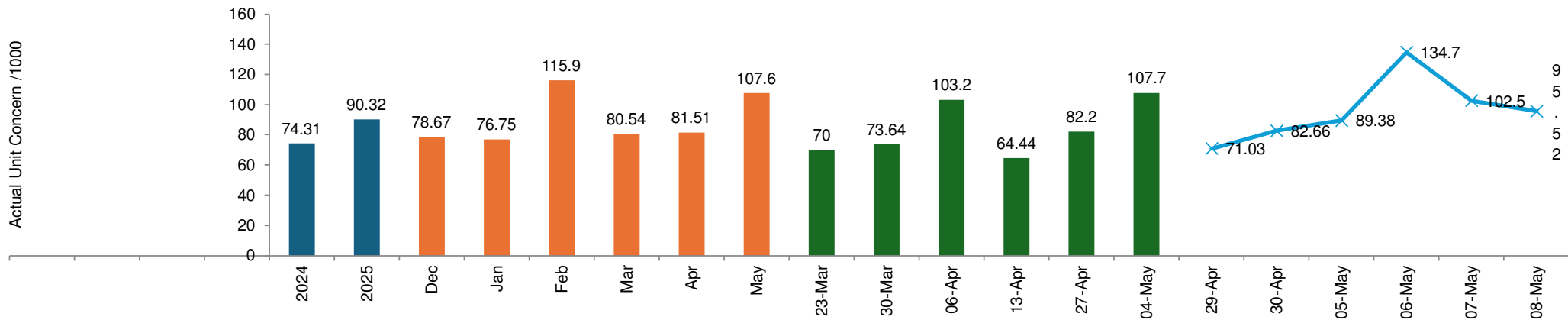
CRAIOVA Plant
*V769 SLIDING DOOR DENT wo CAL

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By : GABRIEL CIRLOGEA

V769 SLIDING DOOR DENT wo CAL
Q CAL BUY OFF
021P1966.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	74.31	90.32	78.67	76.75	115.9	80.54	81.51	107.6	70	73.64	103.2	64.44	82.2	107.7	71.03	82.66	89.38	134.7	102.5	95.52
Sample Size	82693	32783	6991	7153	8643	9113	6551	1496	2257	2064	2091	1738	1107	1457	366	375	358	371	390	335
Actual Unit Concern /1000	74.31	90.32	78.67	76.75	115.9	80.54	81.51	107.6	70	73.64	103.2	64.44	82.2	107.7	71.03	82.66	89.38	134.7	102.5	95.52
FTT Not-OK Units Count	2180	1085	242	226	435	212	158	64	32	40	70	33	29	62	10	7	14	22	13	11
First Run %	93.03	91.31	92.42	92.55	88.96	92.12	92.18	89.97	93.13	92.88	90.2	93.67	92.23	89.98	93.44	91.73	91.34	88.68	90.26	90.45
Actual Unit Concern Count	6145	2961	550	549	1002	734	534	161	158	152	216	112	91	157	26	31	32	50	40	32
Undefined Unit Concern /1000	0	3.813	0	0	0	0.109	0.305	78.87	0	0	0.478	0.575	3.613	78.24	0	0	55.86	97.03	79.48	74.62

	Actual Unit Concern./1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	May	May	May	May
SlidingDoor DENT	74.31	90.32	78.67	76.75	115.9	80.54	81.51	107.6	70	73.64	103.2	64.44	82.2	107.7	71.03	82.66	89.38	134.7	102.5	95.52
RIGHT D5 OUTER	3.349	8.022	4.148	6.71	7.173	9.546	8.701	7.352	9.304	11.62	10.04	6.329	10.84	6.863	8.196	16	2.793	2.695	7.692	11.94
LEFT C6 OUTER	0.169	4.667	0.572	1.817	10.29	3.292	2.442	4.01	1.329	1.938	3.825	0	4.516	4.118	5.464	2.666	0	2.695	2.564	11.94
RIGHT C3 OUTER	10.18	7.991	10.44	7.129	7.404	9.327	7.174	10.02	8.861	9.205	8.608	5.753	4.516	10.29	2.732	10.66	8.379	8.086	15.38	8.955
RIGHT D2 OUTER	2.6	2.836	3.719	3.215	4.165	1.097	1.831	8.021	1.329	0	2.391	1.15	4.516	8.236	8.196	0	5.586	10.78	5.128	8.955
LEFT D5 OUTER	3.615	7.351	5.006	5.731	6.594	8.668	7.937	8.021	8.418	7.751	8.608	8.055	5.42	8.236	5.464	5.333	5.586	10.78	7.692	8.955
LEFT D2 OUTER	2.515	1.494	3.719	2.516	1.735	0.329	1.068	4.01	0	0	1.434	1.726	0.903	4.118	0	2.666	0	2.695	5.128	8.955
RIGHT C5 OUTER	0.907	2.257	0.858	1.398	2.776	1.865	2.747	3.342	2.658	1.938	3.347	2.301	2.71	3.431	0	2.666	5.586	2.695	0	5.97
RIGHT D4 OUTER	8.706	7.686	4.434	8.527	8.561	9.656	3.968	3.342	7.975	3.876	4.782	2.876	3.613	3.431	5.464	2.666	5.586	0	2.564	5.97
RIGHT D1 OUTER	1.741	1.464	1.716	0.838	1.735	0.987	2.137	3.342	1.329	2.907	2.869	1.15	1.806	2.745	0	2.666	0	2.695	2.564	5.97
LEFT C5 OUTER	2.225	6.07	3.433	5.592	6.479	6.035	6.105	6.684	3.987	5.814	8.13	3.452	6.323	6.863	5.464	5.333	5.586	8.086	7.692	5.97
LEFT C1 OUTER	2.007	1.952	1.001	1.398	1.735	1.207	2.595	7.352	0.443	1.938	3.825	0	6.323	6.863	10.92	2.666	11.17	2.695	10.25	2.985
LEFT D4 OUTER	5.26	7.32	8.296	7.549	8.908	4.938	7.785	9.358	3.101	7.267	10.99	6.329	8.13	9.608	2.732	8	11.17	10.78	12.82	2.985
LEFT D1 OUTER	5.333	3.69	4.577	3.914	3.471	2.304	3.968	10.69	1.772	0.969	8.13	3.452	0.903	10.98	0	0	0	26.95	10.25	2.985
LEFT D3 OUTER	5.32	2.653	6.007	2.097	2.661	2.523	2.442	8.689	3.101	1.938	1.913	1.15	5.42	8.922	2.732	5.333	8.379	21.56	2.564	2.985



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			By : GABRIEL CIRLOGEA
			Pareto Population Percent 100%