



Quality
Leadership
System

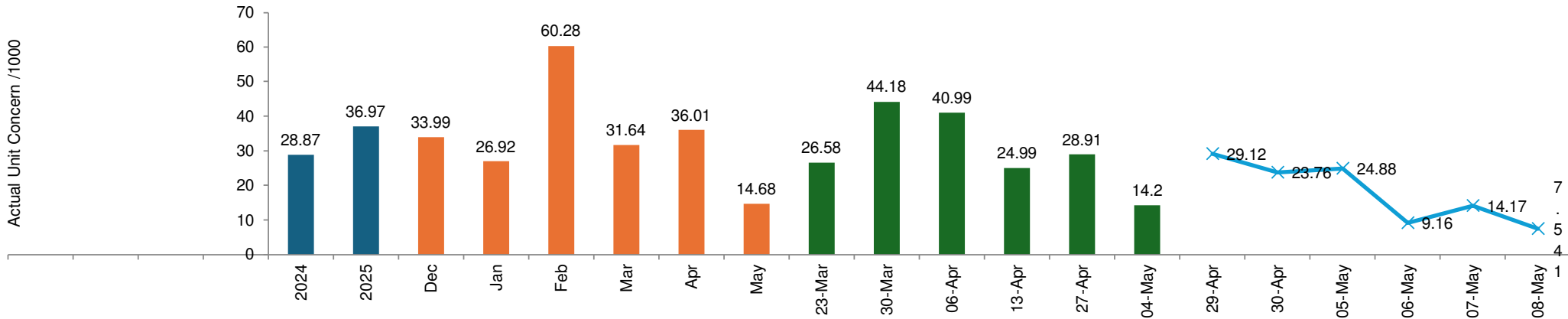
CRAIOVA Plant
*BX726 LIFT GATE wo CAL

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By : GABRIEL CIRLOGEA

BX726 LIFT GATE wo CAL
Q CAL BUY OFF
021P2014.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	28.87	36.97	33.99	26.92	60.28	31.64	36.01	14.68	26.58	44.18	40.99	24.99	28.91	14.2	29.12	23.76	24.88	9.16	14.17	7.541
Sample Size	165545	48789	13621	9955	10749	14285	11078	2792	3498	3508	3732	2761	1764	2746	618	589	643	655	776	663
Actual Unit Concern /1000	28.87	36.97	33.99	26.92	60.28	31.64	36.01	14.68	26.58	44.18	40.99	24.99	28.91	14.2	29.12	23.76	24.88	9.16	14.17	7.541
FTT Not-OK Units Count	332	152	47	16	46	40	46	4	17	18	21	1	9	4	3	1	0	1	2	1
First Run %	97.2	96.52	96.77	97.53	94.26	96.97	96.7	98.57	97.37	96.07	96.3	97.54	97.17	98.62	97.09	97.62	97.51	99.24	98.58	99.25
Actual Unit Concern Count	4780	1804	463	268	648	452	399	41	93	155	153	69	51	39	18	14	16	6	11	5
Undefined Unit Concern /1000	0	2.664	0	0	0	0	0	46.56	0	0	0	0	1.133	46.61	0	0	21.77	53.43	60.56	36.19

		Actual Unit Concern./1000																			
		CY		Month						Week Starting					Day					8	
		2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May		7 May
LiftGate FIT - SURFACE		4.621	15.39	8.956	9.542	28	12.53	14.89	3.939	9.148	17.1	19.56	9.779	6.235	4.005	11.32	3.395	1.555	3.053	6.443	4.524
	C1	1.322	7.05	3.01	4.219	9.117	8.61	6.86	1.79	4.859	5.701	8.842	7.605	2.834	1.82	4.854	1.697	0	0	3.866	3.016
	A2	0.495	1.332	0.881	1.004	2.977	0.77	0.902	0.716	0.571	1.71	0.803	0.362	0.566	0.728	1.618	0	0	1.526	0	1.508
LiftGate FIT		23.37	21.39	25.03	17.17	32.18	18.76	21.03	10.74	17.43	26.79	21.43	15.21	22.67	10.19	17.79	20.37	23.32	6.106	7.732	3.016
	A2	0.277	4.714	0.293	0.301	3.721	7.28	6.318	4.656	7.432	8.836	7.77	2.897	7.369	4.005	6.472	6.791	7.776	3.053	3.866	1.508
	A	1.026	6.21	0.073	0.2	12.18	6.44	6.318	3.223	5.145	9.407	5.091	4.708	7.936	3.277	6.472	6.791	7.776	1.526	1.288	1.508
LiftGate IMPROPER ADJUST		0.875	0.184	0	0.2	0.093	0.35	0.09	0	0	0.285	0	0	0	0	0	0	0	0	0	0
	A	0.169	0.123	0	0.1	0.093	0.21	0.09	0	0	0.285	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%