



Quality
Leadership
System

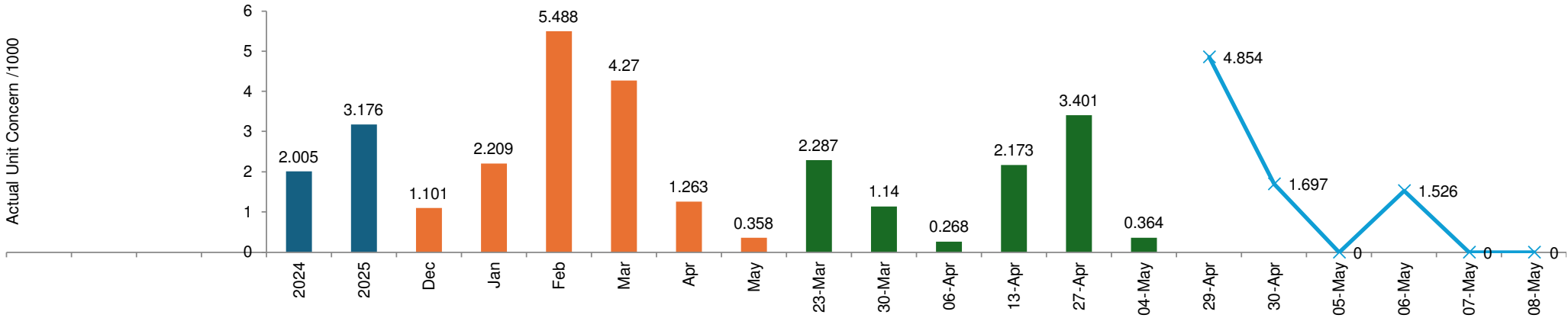
CRAIOVA Plant
*BX726 SAIL MOLDING FIT wo CAL

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By : GABRIEL CIRLOGEA

BX726 SAIL MOLDING FIT wo CAL
Q CAL BUY OFF
021P2016.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	2.005	3.176	1.101	2.209	5.488	4.27	1.263	0.358	2.287	1.14	0.268	2.173	3.401	0.364	4.854	1.697	0	1.526	0	0
Sample Size	165545	48789	13621	9955	10749	14285	11078	2792	3498	3508	3732	2761	1764	2746	618	589	643	655	776	663
Actual Unit Concern /1000	2.005	3.176	1.101	2.209	5.488	4.27	1.263	0.358	2.287	1.14	0.268	2.173	3.401	0.364	4.854	1.697	0	1.526	0	0
FTT Not-OK Units Count	324	155	15	22	59	61	14	1	8	4	1	6	6	1	3	1	0	1	0	0
First Run %	99.8	99.68	99.89	99.78	99.45	99.57	99.87	99.96	99.77	99.89	99.97	99.78	99.66	99.96	99.51	99.83	100	99.85	100	100
Actual Unit Concern Count	332	155	15	22	59	61	14	1	8	4	1	6	6	1	3	1	0	1	0	0
Undefined Unit Concern /1000	0	2.664	0	0	0	0	0	46.56	0	0	0	0	1.133	46.61	0	0	21.77	53.43	60.56	36.19

Actual Unit Concern,/1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
SailMolding NOT SEATED	1.745	2.931	0.954	1.707	5.209	3.99	1.263	0.358	2.287	1.14	0.268	2.173	3.401	0.364	4.854	1.697	0	1.526	0	0
LEFT	0.549	1.004	0.22	0.401	2.232	1.19	0.451	0.358	0.285	0.855	0.268	1.086	0	0.364	0	0	0	1.526	0	0
SailMolding LOOSE	0.259	0.246	0.146	0.502	0.279	0.28	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0.193	0.164	0.146	0.301	0.279	0.14	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0.042	0.082	0	0.2	0	0.14	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%