



Quality
Leadership
System

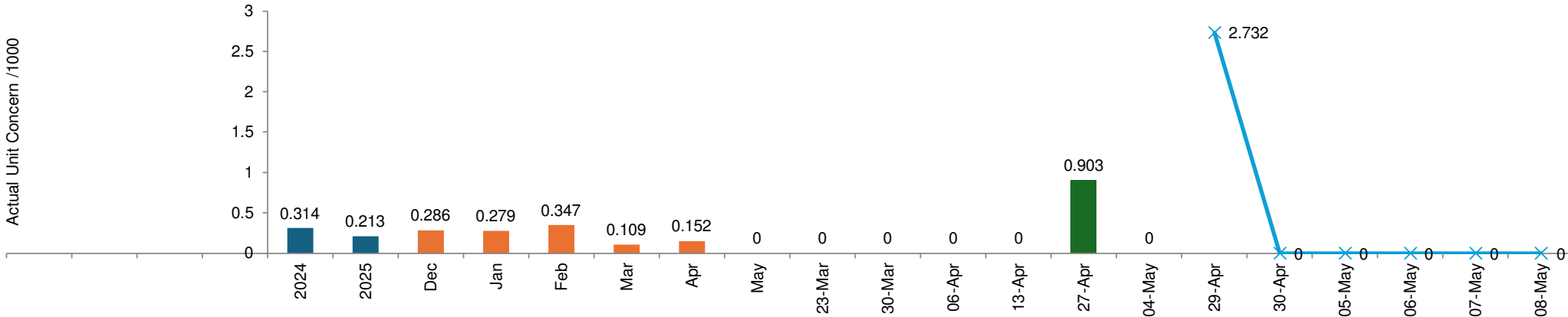
CRAIOVA Plant
*V769 WINDSHIELD CRACKED wo CAL

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By : GABRIEL CIRLOGEA

V769 WINDSHIELD CRACKED wo CAL
Q CAL BUY OFF
021P1966.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.314	0.213	0.286	0.279	0.347	0.109	0.152	0	0	0	0	0	0.903	0	2.732	0	0	0	0	0
Sample Size	82693	32785	6991	7153	8643	9113	6551	1498	2257	2064	2091	1738	1107	1459	366	375	358	371	390	337
Actual Unit Concern /1000	0.314	0.213	0.286	0.279	0.347	0.109	0.152	0	0	0	0	0	0.903	0	2.732	0	0	0	0	0
FTT Not-OK Units Count	21	6	2	1	3	1	1	0	0	0	0	0	1	0	1	0	0	0	0	0
First Run %	99.97	99.98	99.97	99.97	99.97	99.99	99.98	100	100	100	100	100	99.91	100	99.73	100	100	100	100	100
Actual Unit Concern Count	26	7	2	2	3	1	1	0	0	0	0	0	1	0	1	0	0	0	0	0
Undefined Unit Concern /1000	0	3.812	0	0	0	0.109	0.305	78.77	0	0	0.478	0.575	3.613	78.13	0	0	55.86	97.03	79.48	74.18

	Actual Unit Concern,/1000																			
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Windshield BROKEN	0.229	0.152	0.286	0.139	0.231	0.109	0.152	0	0	0	0	0	0.903	0	2.732	0	0	0	0	0
Windshield DAMAGED	0.084	0.061	0	0.139	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
A2	0.012	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%