

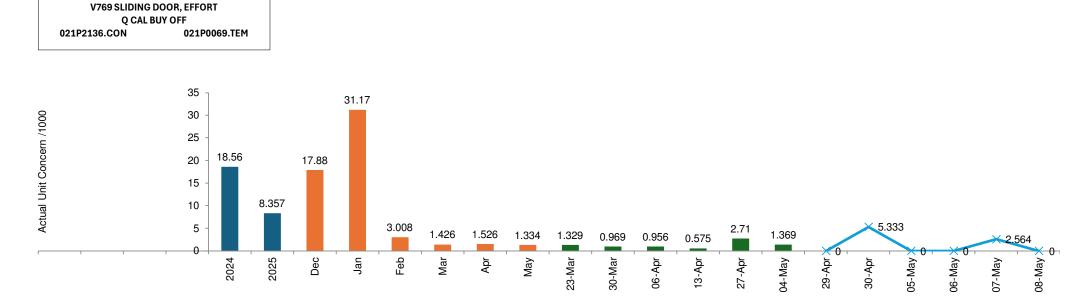
Quality Leadership System

CRAIOVA Plant *V769 SLIDING DOOR, EFFORT

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By: GABRIEL CIRLOGEA

G_S



	CY		Month					Week Starting				Day								
Actual Unit Concern /1000	18.56	8.357	17.88	31.17	3.008	1.426	1.526	1.334	1.329	0.969	0.956	0.575	2.71	1.369	0	5.333	0	0	2.564	0
Sample Size	82693	32786	6991	7153	8643	9113	6551	1499	2257	2064	2091	1738	1107	1460	366	375	358	371	390	338
Actual Unit Concern /1000	18.56	8.357	17.88	31.17	3.008	1.426	1.526	1.334	1.329	0.969	0.956	0.575	2.71	1.369	0	5.333	0	0	2.564	0
FTT Not-OK Units Count	171	42	16	29	5	4	3	1	1	0	1	0	0	1	0	0	0	0	1	0
First Run %	98.17	99.18	98.23	96.92	99.71	99.86	99.85	99.87	99.87	99.9	99.9	99.94	99.73	99.86	100	99.47	100	100	99.74	100
Actual Unit Concern Count	1535	274	125	223	26	13	10	2	3	2	2	1	3	2	0	2	0	0	1	0
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

	Actual Unit Concern,/1000								
	CY	Month	Week Starting	Day					
			23 30 6 13 27 4	29 30 5 6 7 8					
	2024 2025	Dec Jan Feb Mar Apr Ma	Mar Mar Apr Apr May	Apr Apr May May May May					
SlidingDoor EFFORT	18.56 8.357	17.88 31.17 3.008 1.426 1.526 1.33	1 1.329 0.969 0.956 0.575 2.71 1.369	0 5.333 0 0 2.564 0					
LEFT	9.517 2.623	3.719 6.85 2.082 0.987 1.221 1.33	4 1.329 0.969 0.478 0.575 1.806 1.369	0 2.666 0 0 2.564 0					

Pareto Population Percent