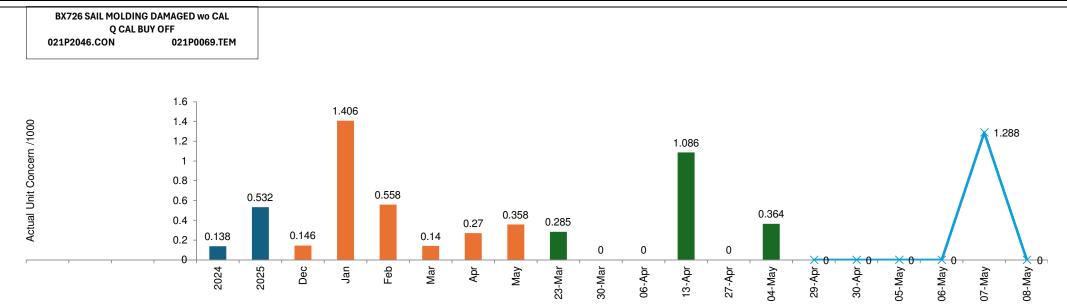


Quality Leadership System

CRAIOVA Plant *BX726 SAIL MOLDING DAMAGED wo CAL

Generated: 04:21:44 09 May 2025 *** **Printed:** 05:13:17 09 May 2025

By: GABRIEL CIRLOGEA



| | CY | | Month | | | | | Week Starting | | | | Day | | | | | | | | |
|------------------------------|--------|-------|-------|-------|-------|-------|-------|---------------|-------|------|------|-------|-------|-------|-----|-----|-------|-------|-------|-------|
| Actual Unit Concern /1000 | 0.138 | 0.532 | 0.146 | 1.406 | 0.558 | 0.14 | 0.27 | 0.358 | 0.285 | 0 | 0 | 1.086 | 0 | 0.364 | 0 | 0 | 0 | 0 | 1.288 | 0 |
| Sample Size | 165545 | 48789 | 13621 | 9955 | 10749 | 14285 | 11078 | 2792 | 3498 | 3508 | 3732 | 2761 | 1764 | 2746 | 618 | 589 | 643 | 655 | 776 | 663 |
| Actual Unit Concern /1000 | 0.138 | 0.532 | 0.146 | 1.406 | 0.558 | 0.14 | 0.27 | 0.358 | 0.285 | 0 | 0 | 1.086 | 0 | 0.364 | 0 | 0 | 0 | 0 | 1.288 | 0 |
| FTT Not-OK Units Count | 23 | 25 | 2 | 13 | 6 | 2 | 3 | 1 | 1 | 0 | 0 | 3 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 0 |
| First Run % | 99.99 | 99.95 | 99.99 | 99.87 | 99.94 | 99.99 | 99.97 | 99.96 | 99.97 | 100 | 100 | 99.89 | 100 | 99.96 | 100 | 100 | 100 | 100 | 99.87 | 100 |
| Actual Unit Concern Count | 23 | 26 | 2 | 14 | 6 | 2 | 3 | 1 | 1 | 0 | 0 | 3 | 0 | 1 | 0 | 0 | 0 | 0 | 1 | 0 |
| Undefined Unit Concern /1000 | 0 | 2.664 | 0 | 0 | 0 | 0 | 0 | 46.56 | 0 | 0 | 0 | 0 | 1.133 | 46.61 | 0 | 0 | 21.77 | 53.43 | 60.56 | 36.19 |

| | Actual Unit Concern,/1000 | | | | | | | | | | | |
|---------------------|---------------------------|-----------------------------------|-------------------------|---------------------|-----|--|--|--|--|--|--|--|
| | CY | Month | Week Starting | Day | | | | | | | | |
| | | | 23 30 6 13 27 4 | 29 30 5 6 7 | 8 | | | | | | | |
| | 2024 2025 | Dec Jan Feb Mar Apr May | Mar Mar Apr Apr May | Apr Apr May May May | May | | | | | | | |
| SailMolding DAMAGED | 0.138 0.532 | 0.146 | 0.285 0 0 1.086 0 0.364 | 0 0 0 0 1.288 | 0 | | | | | | | |
| LEFT | 0.024 0.184 | 0.073 0.301 0.093 0.07 0.27 0.358 | 0.285 0 0 1.086 0 0.364 | 0 0 0 0 1.288 | 0 | | | | | | | |

Pareto Population Percent 0%