

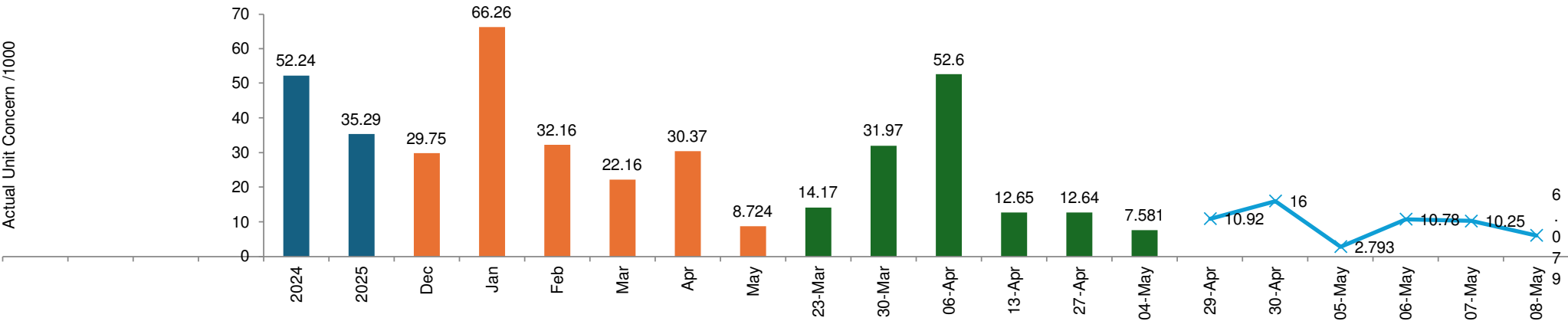


Quality  
Leadership  
System

CRAIOVA Plant  
\*V769 LIFT GATE WO CAL

Generated : 04:12:47 09 May 2025 \*\*\*  
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By : GABRIEL CIRLOGEA

V769 LIFTGATE WO CAL  
Q CAL BUY OFF  
021P1991.CON      021P0069.TEM



|                              | CY    |       | Month |       |       |       |       |       | Week Starting |       |       |       |       |       | Day   |      |       |       |       |       |
|------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|---------------|-------|-------|-------|-------|-------|-------|------|-------|-------|-------|-------|
| Actual Unit Concern /1000    | 52.24 | 35.29 | 29.75 | 66.26 | 32.16 | 22.16 | 30.37 | 8.724 | 14.17         | 31.97 | 52.6  | 12.65 | 12.64 | 7.581 | 10.92 | 16   | 2.793 | 10.78 | 10.25 | 6.079 |
| Sample Size                  | 82693 | 32777 | 6991  | 7153  | 8643  | 9113  | 6551  | 1490  | 2257          | 2064  | 2091  | 1738  | 1107  | 1451  | 366   | 375  | 358   | 371   | 390   | 329   |
| Actual Unit Concern /1000    | 52.24 | 35.29 | 29.75 | 66.26 | 32.16 | 22.16 | 30.37 | 8.724 | 14.17         | 31.97 | 52.6  | 12.65 | 12.64 | 7.581 | 10.92 | 16   | 2.793 | 10.78 | 10.25 | 6.079 |
| FTT Not-OK Units Count       | 337   | 114   | 15    | 45    | 19    | 22    | 28    | 1     | 2             | 6     | 17    | 3     | 4     | 0     | 0     | 0    | 0     | 0     | 0     | 0     |
| First Run %                  | 94.97 | 96.81 | 97.24 | 94.2  | 97    | 97.89 | 97.3  | 99.19 | 98.58         | 97.53 | 95.22 | 98.79 | 98.74 | 99.31 | 98.91 | 98.4 | 99.72 | 99.19 | 98.97 | 99.39 |
| Actual Unit Concern Count    | 4320  | 1157  | 208   | 474   | 278   | 202   | 199   | 13    | 32            | 66    | 110   | 22    | 14    | 11    | 4     | 6    | 1     | 4     | 4     | 2     |
| Undefined Unit Concern /1000 | 0     | 3.722 | 0     | 0     | 0     | 0.109 | 0.305 | 77.18 | 0             | 0     | 0.478 | 0.575 | 3.613 | 76.49 | 0     | 0    | 55.86 | 97.03 | 79.48 | 66.86 |

|                          | Actual Unit Concern./1000 |       |       |       |       |       |       |       |               |        |       |        |        |       |        |        |       |       |       |       |
|--------------------------|---------------------------|-------|-------|-------|-------|-------|-------|-------|---------------|--------|-------|--------|--------|-------|--------|--------|-------|-------|-------|-------|
|                          | CY                        |       | Month |       |       |       |       |       | Week Starting |        |       |        |        |       | Day    |        |       |       |       |       |
|                          | 2024                      | 2025  | Dec   | Jan   | Feb   | Mar   | Apr   | May   | 23 Mar        | 30 Mar | 6 Apr | 13 Apr | 27 Apr | 4 May | 29 Apr | 30 Apr | 5 May | 6 May | 7 May | 8 May |
| LiftGate FIT - SURFACE   | 19.1                      | 15.8  | 13.73 | 31.31 | 15.04 | 7.022 | 15.26 | 1.342 | 4.43          | 23.25  | 24.86 | 3.452  | 0.903  | 1.378 | 2.732  | 0      | 0     | 2.695 | 0     | 3.039 |
| B1 OUTER                 | 2.176                     | 6.59  | 2.288 | 8.388 | 7.173 | 3.511 | 9.158 | 1.342 | 3.544         | 15.5   | 12.43 | 3.452  | 0      | 1.378 | 0      | 0      | 0     | 2.695 | 0     | 3.039 |
| LiftGate FIT             | 32.45                     | 19.49 | 15.87 | 34.95 | 17.12 | 15.14 | 15.11 | 7.382 | 9.747         | 8.72   | 27.73 | 9.206  | 11.74  | 6.202 | 8.196  | 16     | 2.793 | 8.086 | 10.25 | 3.039 |
| LiftGate IMPROPER ADJUST | 0.677                     | 0     | 0.143 | 0     | 0     | 0     | 0     | 0     | 0             | 0      | 0     | 0      | 0      | 0     | 0      | 0      | 0     | 0     | 0     | 0     |

Pareto Population Percent 100%