



Quality
Leadership
System

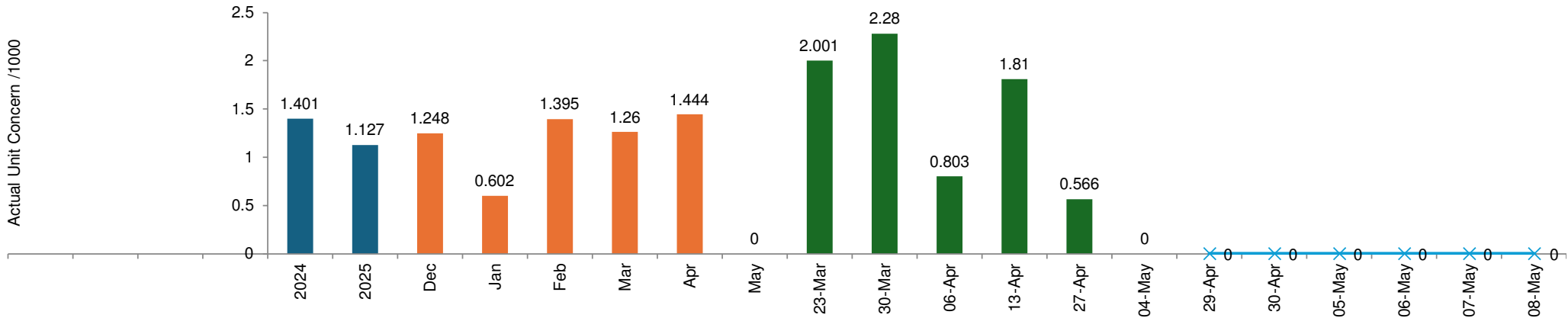
CRAIOVA Plant
*BX726 HEAD LINER, STAINED

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By : GABRIEL CIRLOGEA

BX726 HEAD LINER, STAINED
Q CAL BUY OFF
021P2134.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	1.401	1.127	1.248	0.602	1.395	1.26	1.444	0	2.001	2.28	0.803	1.81	0.566	0	0	0	0	0	0	0
Sample Size	165545	48793	13621	9955	10749	14285	11078	2796	3498	3508	3732	2761	1764	2750	618	589	643	655	776	667
Actual Unit Concern /1000	1.401	1.127	1.248	0.602	1.395	1.26	1.444	0	2.001	2.28	0.803	1.81	0.566	0	0	0	0	0	0	0
FTT Not-OK Units Count	226	53	17	6	14	18	15	0	7	8	3	5	1	0	0	0	0	0	0	0
First Run %	99.86	99.89	99.88	99.94	99.87	99.87	99.86	100	99.8	99.77	99.92	99.82	99.94	100	100	100	100	100	100	100
Actual Unit Concern Count	232	55	17	6	15	18	16	0	7	8	3	5	1	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
HeadLiner DIRTY	0.839	0.512	0.954	0.502	0.744	0.49	0.451	0	0.571	0.285	0.268	0.724	0.566	0	0	0	0	0	0	0
LEFT REAR	0.459	0.204	0.44	0.2	0.372	0.07	0.27	0	0	0	0	0.362	0.566	0	0	0	0	0	0	0
HeadLiner DAMAGED	0.525	0.614	0.293	0.1	0.651	0.77	0.993	0	1.429	1.995	0.535	1.086	0	0	0	0	0	0	0	0
LEFT REAR	0.32	0.286	0.146	0.1	0	0.35	0.722	0	0.285	1.425	0.535	0.724	0	0	0	0	0	0	0	0
RIGHT REAR	0.072	0.082	0	0	0.186	0	0.18	0	0	0.285	0	0.362	0	0	0	0	0	0	0	0
HeadLiner STAINED	0.036	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT REAR	0.018	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT REAR	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT FRONT	0.006	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%