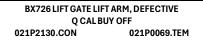
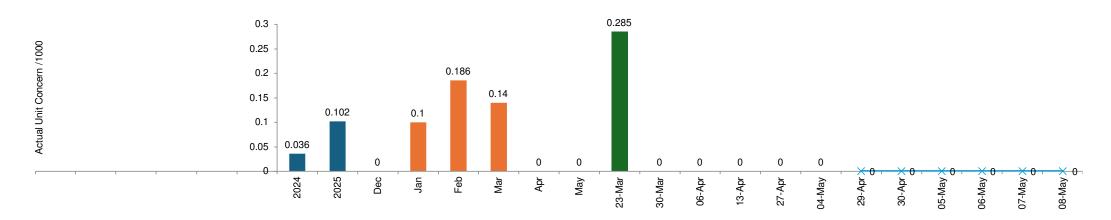


Quality Leadership System

**CRAIOVA Plant** \*BX726 LIFT GATE LIFT ARM, DEFECTIVE Generated: 04:34:30 09 May 2025 Printed: 04:58:54 09 May 2025

By: GABRIEL CIRLOGEA





	C	Υ			Мо	Month				Week Starting							Day					
Actual Unit Concern /1000	0.036	0.102	0	0.1	0.186	0.14	0	0	0.285	0	0	0	0	0	0	0	0	0	0	0		
Sample Size	165545	48794	13621	9955	10749	14285	11078	2797	3498	3508	3732	2761	1764	2751	618	589	643	655	776	668		
Actual Unit Concern /1000	0.036	0.102	0	0.1	0.186	0.14	0	0	0.285	0	0	0	0	0	0	0	0	0	0	0		
FTT Not-OK Units Count	6	5	0	1	2	2	0	0	1	0	0	0	0	0	0	0	0	0	0	0		
First Run %	100	99.99	100	99.99	99.98	99.99	100	100	99.97	100	100	100	100	100	100	100	100	100	100	100		
Actual Unit Concern Count	6	5	0	1	2	2	0	0	1	0	0	0	0	0	0	0	0	0	0	0		
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		

	Actual Unit Concern,/1000																			
	C	Υ	Month							Week Starting						Day				
									23	30	6	13	27	4	29	30	5	6	7	8
	2024	2025	Dec	Jar	ı Fe	) Ma	r Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	May	May	May	May
LiftGateLiftAsmbly IMPROPER FUNCTION	0.03	0.02	0	0	0	0.0	7 0	0	0.285	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.02	0	0	0	0.0	7 0	0	0.285	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly IMPROPER ASSEMBLY	0.006	0.02	0	0	0	0.0	7 0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly LOOSE	0	0.02	0	0	0.09	3 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT REAR	0	0.02	0	0	0.09	3 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly NOISY	0	0.02	0	0	0.09	3 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0	0.02	0	0	0.09	3 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLiftAsmbly DAMAGED	0	0.02	0	0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0	0.02	0	0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Pareto Population Percent													0%						