

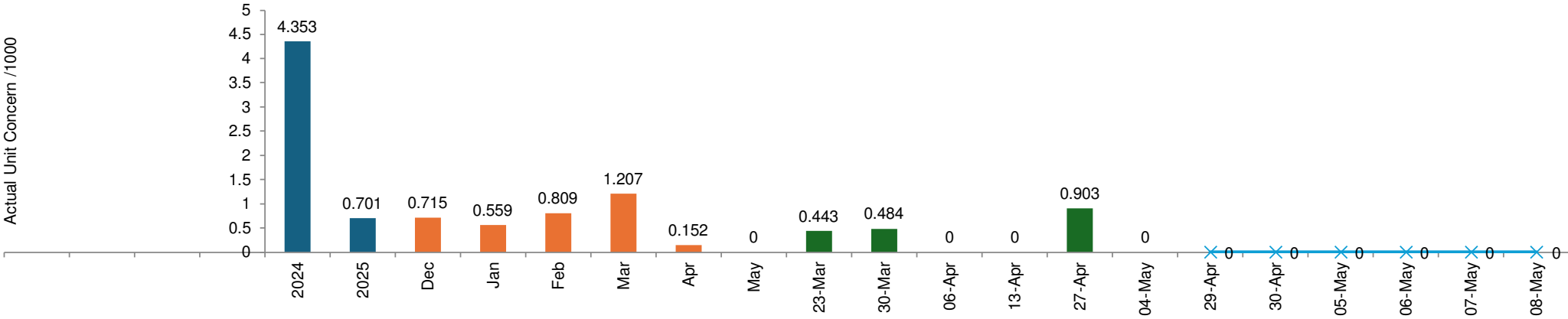


Quality
Leadership
System

CRAIOVA Plant
*V769 SUN VISOR, LOOSE wo CAL

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By : GABRIEL CIRLOGEA

V769 SUN VISOR, LOOSE wo CAL
Q CAL BUY OFF
021P2148.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	4.353	0.701	0.715	0.559	0.809	1.207	0.152	0	0.443	0.484	0	0	0.903	0	0	0	0	0	0	0
Sample Size	82693	32782	6991	7153	8643	9113	6551	1495	2257	2064	2091	1738	1107	1456	366	375	358	371	390	334
Actual Unit Concern /1000	4.353	0.701	0.715	0.559	0.809	1.207	0.152	0	0.443	0.484	0	0	0.903	0	0	0	0	0	0	0
FTT Not-OK Units Count	353	23	5	4	7	11	1	0	1	1	0	0	1	0	0	0	0	0	0	0
First Run %	99.57	99.93	99.93	99.94	99.92	99.88	99.98	100	99.96	99.95	100	100	99.91	100	100	100	100	100	100	100
Actual Unit Concern Count	360	23	5	4	7	11	1	0	1	1	0	0	1	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	3.813	0	0	0	0.109	0.305	78.92	0	0	0.478	0.575	3.613	78.29	0	0	55.86	97.03	79.48	74.85

		Actual Unit Concern,/1000																				
		CY		Month						Week Starting						Day						8 May
										23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May		
SunVisor NOT SEATED	RIGHT	3.047	0.427	0.143	0.279	0.347	0.877	0.152	0	0.443	0.484	0	0	0.903	0	0	0	0	0	0	0	
		2.575	0.091	0	0	0.115	0.109	0.152	0	0	0	0	0	0.903	0	0	0	0	0	0	0	
SunVisor LOOSE	RIGHT	1.306	0.274	0.572	0.279	0.462	0.329	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
		0.858	0.244	0.572	0.279	0.347	0.329	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

Pareto Population Percent 0%