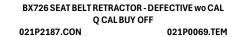


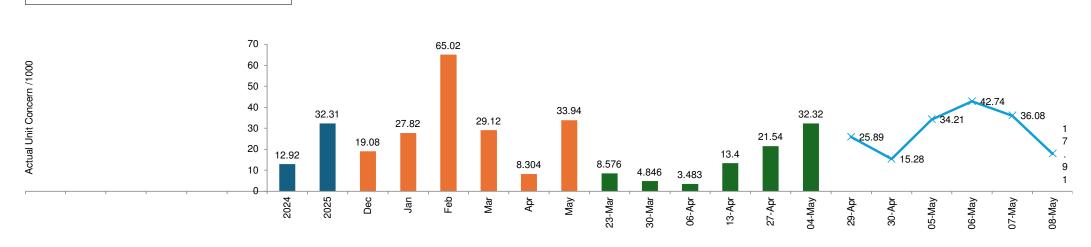
Quality Leadership System

CRAIOVA Plant *BX726 SEAT BELT RETRACTOR - DEFECTIVE wo CAL

Generated: 04:37:19 09 May 2025 *** **Printed:** 05:18:19 09 May 2025

ted: 05:18:19 09 May 2025 **By:** GABRIEL CIRLOGEA





	С	Y	Month						Week Starting						Day				
Actual Unit Concern /1000	12.92	32.31	19.08	27.82	65.02	29.12	8.304	33.94	8.576	4.846	3.483	13.4	21.54	32.32	25.89	15.28 34.2	42.74	36.08	17.91
Sample Size	165545	48796	13621	9955	10749	14285	11078	2799	3498	3508	3732	2761	1764	2753	618	589 643	655	776	670
Actual Unit Concern /1000	12.92	32.31	19.08	27.82	65.02	29.12	8.304	33.94	8.576	4.846	3.483	13.4	21.54	32.32	25.89	15.28 34.2	42.74	36.08	17.91
FTT Not-OK Units Count	133	39	8	6	16	13	0	4	0	0	0	0	1	3	0	0 0	1	2	0
First Run %	98.78	96.9	98.21	97.39	93.59	97.21	99.25	96.89	99.17	99.54	99.68	98.84	98.07	97.02	97.41	98.64 97.0	95.73	96.78	98.36
Actual Unit Concern Count	2140	1577	260	277	699	416	92	95	30	17	13	37	38	89	16	9 22	28	28	12
Undefined Unit Concern /1000	0	2.664	0	0	0	0	0	46.44	0	0	0	0	1.133	46.49	0	0 21.7	53.43	60.56	35.82

	Actual Unit Concern./1000																
	С	Y	Month						Actual O	Week							
									23	30 6	13	27 4	29	30 5	6	7	8
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar Apr	Apr	Apr May	Apr A	Apr May	May	May	May
SeatBeltRetractor LOOSE	6.034	25.8	14.31	19.18	54.98	24.57	4.874	26.43	5.431	2.85 2.143	6.519	14.73 25.06	19.41 11	1.88 21.77	39.69	25.77	14.92
LEFT FRONT	5.031	24.07	12.99	17.78	50.33	23.73	4.242	25.72	4.859	2.85 1.607	4.708	14.73 24.33	19.41 11	1.88 21.77	38.16	23.19	14.92
SeatBeltRetractor IMPROPER ASSEMBLY	6.886	6.516	4.772	8.638	10.04	4.55	3.43	7.502	3.144	1.995 1.339	6.881	6.802 7.264	6.472 3.	395 12.44	3.053	10.3	2.985
LEFT FRONT SCAN ALL	0	0.143	0	0	0	0	0.09	2.143	0	0 0	0	0.566 2.179	0	0 3.11	0	3.866	1.492
LEFT FRONT SCAN	0.181	0.43	0.146	0.401	0.279	0.07	0.631	2.143	0	0 0	1.81	1.133 2.179	0	0 3.11	0	3.866	1.492
SeatBeltRetractor IMPROPER FUNCTION	0.006	0	0	0	0	0	0	0	0	0 0	0	0 0	0	0 0	0	0	0
LEFT FRONT	0.006	0	0	0	0	0	0	0	0	0 0	0	0 0	0	0 0	0	0	0

Pareto Population Percent 100%