



Quality  
Leadership  
System

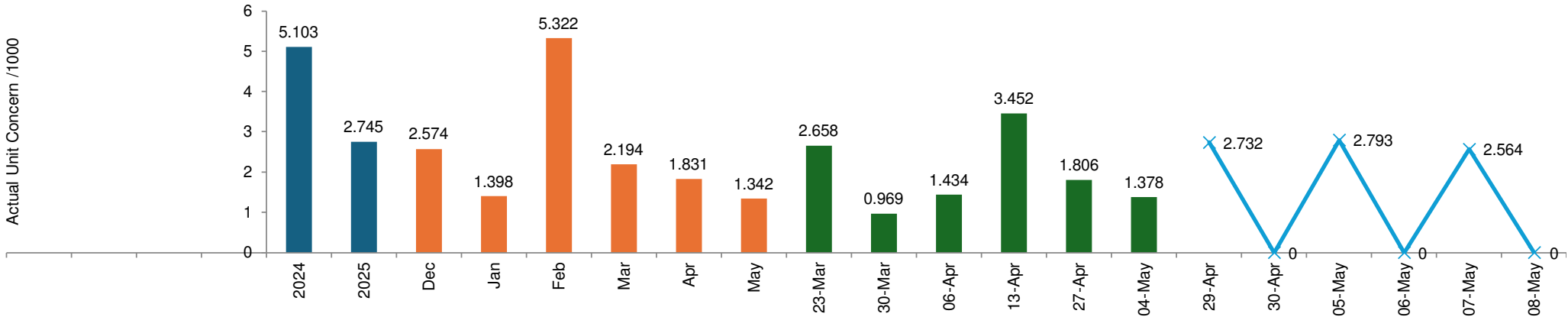
CRAIOVA Plant  
\*V769 LIFT GATE CHIPPED WO CAL

Generated : 04:14:39 09 May 2025 \*\*\*

Printed : 05:30:23 09 May 2025

By : GABRIEL CIRLOGEA

V769 LIFTGATE CHIPPED WO CAL  
Q CAL BUY OFF  
021P1992.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	5.103	2.745	2.574	1.398	5.322	2.194	1.831	1.342	2.658	0.969	1.434	3.452	1.806	1.378	2.732	0	2.793	0	2.564	0
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	5.103	2.745	2.574	1.398	5.322	2.194	1.831	1.342	2.658	0.969	1.434	3.452	1.806	1.378	2.732	0	2.793	0	2.564	0
FTT Not-OK Units Count	6	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.5	99.73	99.74	99.87	99.48	99.78	99.83	99.87	99.73	99.9	99.9	99.65	99.82	99.86	99.73	100	99.72	100	99.74	100
Actual Unit Concern Count	422	90	18	10	46	20	12	2	6	2	3	6	2	2	1	0	1	0	1	0
Undefined Unit Concern /1000	0	3.722	0	0	0	0.109	0.305	77.18	0	0	0.478	0.575	3.613	76.49	0	0	55.86	97.03	79.48	66.86

Actual Unit Concern,/1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
LiftGate CHIPPED	3.47	1.952	1.573	1.258	4.165	1.316	0.763	1.342	1.329	0	1.434	1.15	0	1.378	0	0	2.793	0	2.564	0
B1 OUTER	0.084	0.061	0	0	0	0.109	0	0.671	0.443	0	0	0	0	0.689	0	0	0	0	2.564	0
LiftGate SCRATCHED	1.632	0.793	1.001	0.139	1.157	0.877	1.068	0	1.329	0.969	0	2.301	1.806	0	2.732	0	0	0	0	0
D1 OUTER	0.169	0.244	0.286	0	0.231	0.329	0.457	0	0.443	0	0	1.15	0.903	0	2.732	0	0	0	0	0

Pareto Population Percent 0%