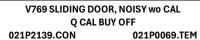


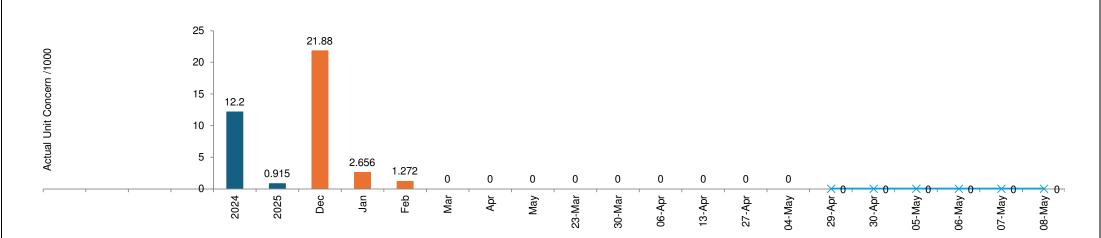
Quality Leadership System

CRAIOVA Plant *V769 SLIDING DOOR, NOISY wo CAL

Generated: 04:52:37 09 May 2025 *** Printed: 05:40:44 09 May 2025

By: GABRIEL CIRLOGEA





	C	Υ	Month						Week Starting						Day					
Actual Unit Concern /1000	12.2	0.915	21.88	2.656 1.27	2 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Sample Size	82693	32782	6991	7153 864	3 9113	6551	1495	2257	2064	2091	1738	1107	1456	366	375	358	371	390	334	
Actual Unit Concern /1000	12.2	0.915	21.88	2.656 1.27	2 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
FTT Not-OK Units Count	134	5	21	2 3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
First Run %	98.8	99.91	97.87	99.73 99.8	7 100	100	100	100	100	100	100	100	100	100	100	100	100	100	100	
Actual Unit Concern Count	1009	30	153	19 11	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
Undefined Unit Concern /1000	0	3.813	0	0 0	0.109	0.305	78.92	0	0	0.478	0.575	3.613	78.29	0	0	55.86	97.03	79.48	74.85	

	Actual Unit Concern,/1000																				
	C	Υ	Month						Week Starting							Day					
									23	30	6	13	27	4	29	30	5	6	7	8	
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	May	May	May	May	
SlidingDoor NOISY	12.18	0.915	21.88	2.656	1.272	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT	3.107	0.244	3.862	0.559	0.462	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT A1	0.894	0.152	1.716	0.279	0.347	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT C2 OUTER	0	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT A	1.862	0.152	6.722	0.559	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	3.652	0.122	6.007	0.419	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
LEFT A1	0.677	0.122	0.572	0.419	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
SlidingDoor RATTLES	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
RIGHT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	

Pareto Population Percent