



Quality
Leadership
System

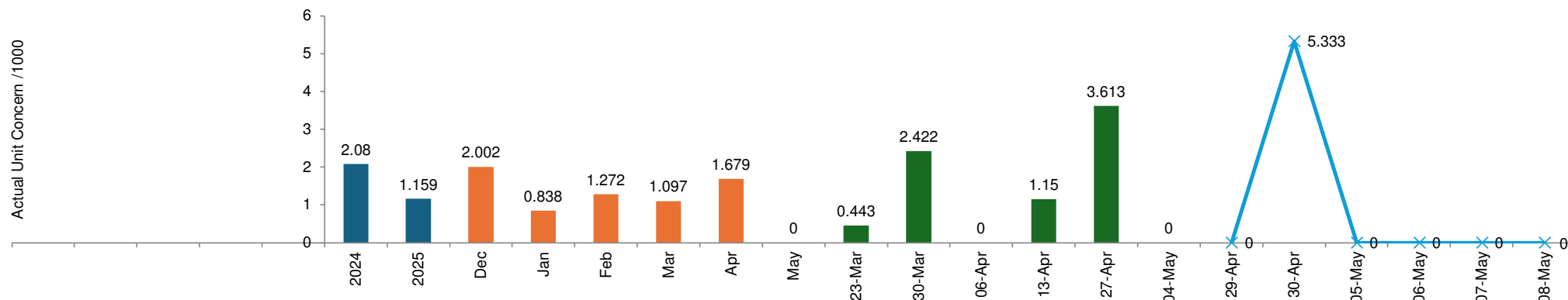
CRAIOVA Plant
*V769 DOOR LATCH, DEFECTIVE wo CAL

Generated : 04:48:24 09 May 2025 ***

Printed : 05:38:31 09 May 2025

By : GABRIEL CIRLOGEA

V769 DOOR LATCH, DEFECTIVE wo CAL
Q CAL BUY OFF
021P2122.CON 021P0069.TEM



| | CY | | Month | | | | | | Week Starting | | | | | | Day | | | | | |
|------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|---------------|-------|-------|-------|-------|-------|-----|-------|-------|-------|-------|-------|
| Actual Unit Concern /1000 | 2.08 | 1.159 | 2.002 | 0.838 | 1.272 | 1.097 | 1.679 | 0 | 0.443 | 2.422 | 0 | 1.15 | 3.613 | 0 | 0 | 5.333 | 0 | 0 | 0 | 0 |
| Sample Size | 82693 | 32781 | 6991 | 7153 | 8643 | 9113 | 6551 | 1494 | 2257 | 2064 | 2091 | 1738 | 1107 | 1455 | 366 | 375 | 358 | 371 | 390 | 333 |
| Actual Unit Concern /1000 | 2.08 | 1.159 | 2.002 | 0.838 | 1.272 | 1.097 | 1.679 | 0 | 0.443 | 2.422 | 0 | 1.15 | 3.613 | 0 | 0 | 5.333 | 0 | 0 | 0 | 0 |
| FTT Not-OK Units Count | 45 | 20 | 3 | 3 | 6 | 5 | 6 | 0 | 1 | 3 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 |
| First Run % | 99.82 | 99.91 | 99.86 | 99.93 | 99.9 | 99.91 | 99.88 | 100 | 99.96 | 99.81 | 100 | 99.94 | 99.82 | 100 | 100 | 99.73 | 100 | 100 | 100 | 100 |
| Actual Unit Concern Count | 172 | 38 | 14 | 6 | 11 | 10 | 11 | 0 | 1 | 5 | 0 | 2 | 4 | 0 | 0 | 2 | 0 | 0 | 0 | 0 |
| Undefined Unit Concern /1000 | 0 | 3.782 | 0 | 0 | 0 | 0.109 | 0.305 | 78.31 | 0 | 0 | 0.478 | 0.575 | 3.613 | 77.66 | 0 | 0 | 55.86 | 97.03 | 79.48 | 72.07 |

| | Actual Unit Concern./1000 | | | | | | | | | | | | | | | | | | | |
|-----------------------------|---------------------------|-------|-------|-------|-------|-------|-------|-----|---------------|--------|-------|--------|--------|-------|--------|--------|-------|-------|-------|-------|
| | CY | | Month | | | | | | Week Starting | | | | | | Day | | | | | |
| | 2024 | 2025 | Dec | Jan | Feb | Mar | Apr | May | 23 Mar | 30 Mar | 6 Apr | 13 Apr | 27 Apr | 4 May | 29 Apr | 30 Apr | 5 May | 6 May | 7 May | 8 May |
| DoorLatch IMPROPER ASSEMBLY | 2.08 | 1.159 | 2.002 | 0.838 | 1.272 | 1.097 | 1.679 | 0 | 0.443 | 2.422 | 0 | 1.15 | 3.613 | 0 | 0 | 5.333 | 0 | 0 | 0 | 0 |
| LEFT REAR SCAN LEFT | 0 | 0.03 | 0 | 0 | 0 | 0 | 0.152 | 0 | 0 | 0 | 0 | 0 | 0.903 | 0 | 0 | 2.666 | 0 | 0 | 0 | 0 |
| LEFT REAR SCAN | 0.096 | 0.061 | 0.572 | 0 | 0 | 0.109 | 0.152 | 0 | 0 | 0.484 | 0 | 0 | 0.903 | 0 | 0 | 2.666 | 0 | 0 | 0 | 0 |

Pareto Population Percent 0%