

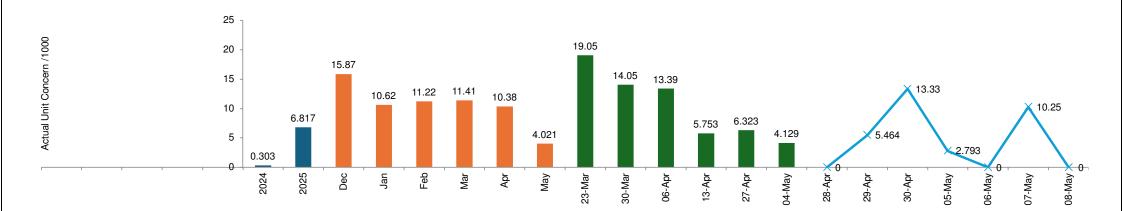
Quality
Leadership
System

CRAIOVA Plant
\*V769 PROTECTIVE TAPE wo CAL

Generated: 04:31:49 09 May 2025 \*\*\*

Printed: 05:34:49 09 May 2025 By: GABRIEL CIRLOGEA





	Mode	l Year	Month							Week Starting							Day							
Actual Unit Concern /1000	0.303	6.817	15.87	10.62	11.22	11.41	10.38	4.021	19.05	14.05	13.39	5.753	6.323	4.129	0	5.464	13.33	2.793	0	10.25	0			
Sample Size	46188	69525	6991	7153	8643	9113	6551	1492	2257	2064	2091	1738	1107	1453	342	366	375	358	371	390	331			
Actual Unit Concern Count	14	474	111	76	97	104	68	6	43	29	28	10	7	6	0	2	5	1	0	4	0			
FTT Not-OK Units Count	13	439	105	68	94	95	60	5	39	26	27	8	4	5	0	1	3	1	0	3	0			
FTT %	99.97	99.37	98.5	99.05	98.91	98.96	99.08	99.66	98.27	98.74	98.71	99.54	99.64	99.66	100	99.73	99.2	99.72	100	99.23	100			
Undefined Unit Concern Count	0	124	0	0	0	1	2	117	0	0	1	1	4	113	0	0	0	20	36	31	24			
Actual Unit Concern /1000	0.303	6.817	15.87	10.62	11.22	11.41	10.38	4.021	19.05	14.05	13.39	5.753	6.323	4.129	0	5.464	13.33	2.793	0	10.25	0			

		Actual Unit Concern,/1000  Model Year Month Week Starting Day																				
	Mode	el Year			Мо	nth					Week	Starting			Day							
									23	30	6	13	27	4	28	29	30 5	6	7	8		
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr May	May	May	y May		
ProtectiveTape BLISTERED	0	1.754	0.715	1.398	6.594	2.194	3.663	2.681	6.202	5.329	4.782	1.726	1.806	2.752	0	2.732	2.666 0	0	7.69	2 0		
RIGHT	0	0.934	0.429	0.139	3.702	1.316	1.831	2.01	3.544	3.876	1.913	0.575	0	2.064	0	0	0 0	0	5.12	.8 0		
RIGHT REAR	0	0.071	0	0	0.115	0	0.457	0.67	0	0	0.956	0.575	0	0.688	0	0	0 0	0	2.56	4 0		
ProtectiveTape STRIPPED	0	1.726	8.725	3.215	1.851	1.316	0.763	0.67	2.658	1.453	0.478	0.575	0	0.688	0	0	0 0	0	2.56	4 0		
RIGHT	0	1.222	6.866	2.236	1.272	0.658	0.152	0.67	1.329	0.484	0	0	0	0.688	0	0	0 0	0	2.56	4 0		
ProtectiveTape POOR APPEARANCE	0.151	1.423	0.286	0.978	1.504	5.157	4.274	0.67	6.202	5.329	7.173	1.726	1.806	0.688	0	2.732	2.666 2.793	0	0	0		
LEFT	0.043	0.474	0	0.139	0.809	1.536	1.526	0.67	0.443	1.453	2.869	0.575	0.903	0.688	0	2.732	0 2.793	0	0	0		
ProtectiveTape NOT SEATED	0.065	1.107	5.292	3.215	0.115	0.658	0.61	0	1.329	0.484	0.956	1.15	0	0	0	0	0 0	0	0	0		
LEFT	0.043	0.258	1.144	0.699	0.115	0.109	0.305	0	0	0	0.478	0.575	0	0	0	0	0 0	0	0	0		
RIGHT	0.021	0.69	4.148	1.957	0	0.438	0.152	0	0.886	0.484	0.478	0	0	0	0	0	0 0	0	0	0		
LEFT REAR	0	0.028	0	0	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0 0	0	0	0		
ProtectiveTape IMPROPER ASSEMBLY	0.065	0.388	0.143	0.419	0.694	1.536	0.457	0	1.329	0.969	0	0	0.903	0	0	0	2.666 0	0	0	0		
RIGHT	0.021	0.158	0.143	0.139	0	0.768	0.305	0	1.329	0.969	0	0	0	0	0	0	0 0	0	0	0		
LEFT	0.043	0.086	0	0	0.347	0.219	0.152	0	0	0	0	0	0.903	0	0	0	2.666 0	0	0	0		
ProtectiveTape MISSING	0.021	0.158	0.286	0.279	0.115	0.329	0.305	0	1.329	0.484	0	0	0.903	0	0	0	2.666 0	0	0	0		
RIGHT	0	0.086	0.143	0.139	0	0.329	0.152	0	1.329	0.484	0	0	0	0	0	0	0 0	0	0	0		
LEFT REAR	0	0.014	0	0	0	0	0.152	0	0	0	0	0	0.903	0	0	0	2.666 0	0	0	0		
ProtectiveTape LOOSE	0	0.071	0	0.279	0.231	0	0.152	0	0	0	0	0.575	0	0	0	0	0 0	0	0	0		
and or privileged data.	0	0.014	0	0	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0 0	0	0	0		

Intended for Ford Motor Company use. Any inaptly received data must be destroyed/returned to Ford Motor Company immediately.



Quality Leadership System

CRAIOVA Plant
\*V769 PROTECTIVE TAPE wo CAL

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By: GABRIEL CIRLOGEA

em																			Бу	. GAL	SHIEL CIP	ILUGEA
ProtectiveTape DIRT IN PAINT	0	0.057	0.143	0.279	0	0	0.152	0	0	0	0		0	0.903	0	0	0	2.666 0	0	$\top$	0	0
LEFT	0	0.014	0	0	0	0	0.152	0	0	0	0		0	0.903	0	0	0	2.666 0	0	Ė	0	0
ProtectiveTape DIRTY	0	0.028	0	0	0	0.219	0	0	0	0	0		0	0	0	0	0	0 0	0		0	0
RIGHT	0	0.014	0	0	0	0.109	0	0	0	0	0	- [	0	0	0	0	0	0 0	0		0	0
LEFT	0	0.014	0	0	0	0.109	0	0	0	0	0		0	0	0	0	0	0 0	0	-	0	0
ProtectiveTape IMPROPER ALIGNMENT	0	0.014	0	0	0.115	0	0	0	0	0	0		0	0	0	0	0	0 0	0		0	0
RIGHT	0	0.014	0	0	0.115	0	0	0	0	0	0		0	0	0	0	0	0 0	0		0	0
ProtectiveTape FOREIGN MATERIAL	0	0.043	0	0.419	0	0	0	0	0	0	0		0	0	0	0	0	0 0	0		0	0
RIGHT	0	0.028	0	0.279	0	0	0	0	0	0	0		0	0	0	0	0	0 0	0		0	0
LEFT	0	0.014	0	0.139	0	0	0	0	0	0	0		0	0	0	0	0	0 0	0	-	0	0
ProtectiveTape MISALIGNED	0	0.014	0	0.139	0	0	0	0	0	0	0		0	0	0	0	0	0 0	0		0	0
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0		0	0	0	0	0	0 0	0		0	0
ProtectiveTape DAMAGED	0	0.028	0.286	0	0	0	0	0	0	0	0		0	0	0	0	0	0 0	0		0	0
RIGHT	0	0.028	0.286	0	0	0	0	0	0	0	0		0	0	0	0	0	0 0	0	<u> </u>	0	0

Pareto Population Percent 100%

						•																		
									Act	ual Unit C	concern,/1	000												
	Model Year Month										Week S	Starting				Day								
							-		23	30	6	13	27	4	28	29	30	5	6	7	8			
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr	May	May	May	May			
ProtectiveTape BLISTERED	0	1.754	0.715	1.398	6.594	2.194	3.663	2.681	6.202	5.329	4.782	1.726	1.806	2.752	0	2.732	2.666	0	0	7.692	0			
RIGHT	0	0.934	0.429	0.139	3.702	1.316	1.831	2.01	3.544	3.876	1.913	0.575	0	2.064	0	0	0	0	0	5.128	0			
RIGHT REAR	0	0.071	0	0	0.115	0	0.457	0.67	0	0	0.956	0.575	0	0.688	0	0	0	0	0	2.564	0			
ProtectiveTape STRIPPED	0	1.726	8.725	3.215	1.851	1.316	0.763	0.67	2.658	1.453	0.478	0.575	0	0.688	0	0	0	0	0	2.564	0			
RIGHT	0	1.222	6.866	2.236	1.272	0.658	0.152	0.67	1.329	0.484	0	0	0	0.688	0	0	0	0	0	2.564	0			
ProtectiveTape POOR APPEARANCE	0.151	1.423	0.286	0.978	1.504	5.157	4.274	0.67	6.202	5.329	7.173	1.726	1.806	0.688	0	2.732	2.666	2.793	0	0	0			
LEFT	0.043	0.474	0	0.139	0.809	1.536	1.526	0.67	0.443	1.453	2.869	0.575	0.903	0.688	0	2.732	0	2.793	0	0	0			
ProtectiveTape MISSING	0.021	0.158	0.286	0.279	0.115	0.329	0.305	0	1.329	0.484	0	0	0.903	0	0	0	2.666	0	0	0	0			
LEFT REAR	0	0.014	0	0	0	0	0.152	0	0	0	0	0	0.903	0	0	0	2.666	0	0	0	0			
ProtectiveTape DIRT IN PAINT	0	0.057	0.143	0.279	0	0	0.152	0	0	0	0	0	0.903	0	0	0	2.666	0	0	0	0			
LEFT	0	0.014	0	0	0	0	0.152	0	0	0	0	0	0.903	0	0	0	2.666	0	0	0	0			
ProtectiveTape IMPROPER ASSEMBLY	0.065	0.388	0.143	0.419	0.694	1.536	0.457	0	1.329	0.969	0	0	0.903	0	0	0	2.666	0	0	0	0			
LEFT	0.043	0.086	0	0	0.347	0.219	0.152	0	0	0	0	0	0.903	0	0	0	2.666	0	0	0	0			
ProtectiveTape NOT SEATED	0.065	1.107	5.292	3.215	0.115	0.658	0.61	0	1.329	0.484	0.956	1.15	0	0	0	0	0	0	0	0	0			
LEFT REAR	0	0.028	0	0	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0	0	0	0	0			
LEFT	0.043	0.258	1.144	0.699	0.115	0.109	0.305	0	0	0	0.478	0.575	0	0	0	0	0	0	0	0	0			
ProtectiveTape LOOSE	0	0.071	0	0.279	0.231	0	0.152	0	0	0	0	0.575	0	0	0	0	0	0	0	0	0			
LEFT	0	0.014	0	0	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0	0	0	0	0			
ProtectiveTape DIRTY	0	0.028	0	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
RIGHT	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
LEFT	0	0.014	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
ProtectiveTape IMPROPER ALIGNMENT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
RIGHT	0	0.014	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
ProtectiveTape FOREIGN MATERIAL	0	0.043	0	0.419	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
RIGHT	0	0.028	0	0.279	0	0	0	0	0	0	0	0	U	0	0	0	0	U	0	0	0			
LEFT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
ProtectiveTape MISALIGNED	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
RIGHT	0	0.014	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
ProtectiveTape DAMAGED	0	0.028	0.286	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			
RIGHT	0	0.028	0.286	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			