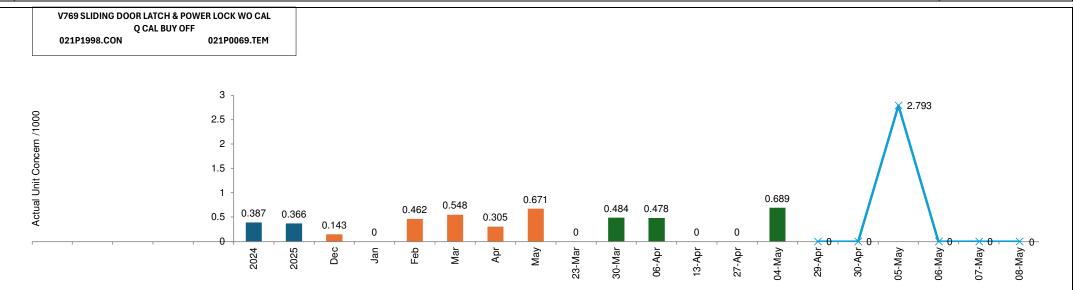


Quality Leadership System

CRAIOVA Plant *V769 SLIDING DOOR LATCH & POWER LOCK WO CAL Generated: 04:20:35 09 May 2025 ***

Printed: 05:32:36 09 May 2025 By: GABRIEL CIRLOGEA



	CY Month							Week Starting							Day					
Actual Unit Concern /1000	0.387	0.366	0.143	0	0.462	0.548	0.305	0.671	0	0.484	0.478	0	0	0.689	0	0	2.793	0	0	0
Sample Size	82693	32777	6991	7153	8643	9113	6551	1490	2257	2064	2091	1738	1107	1451	366	375	358	371	390	329
Actual Unit Concern /1000	0.387	0.366	0.143	0	0.462	0.548	0.305	0.671	0	0.484	0.478	0	0	0.689	0	0	2.793	0	0	0
FTT Not-OK Units Count	26	8	0	0	4	2	1	1	0	1	0	0	0	1	0	0	1	0	0	0
First Run %	99.96	99.97	99.99	100	99.95	99.96	99.97	99.93	100	99.95	99.95	100	100	99.93	100	100	99.72	100	100	100
Actual Unit Concern Count	32	12	1	0	4	5	2	1	0	1	1	0	0	1	0	0	1	0	0	0
Undefined Unit Concern /1000	0	3.722	0	0	0	0.109	0.305	77.18	0	0	0.478	0.575	3.613	76.49	0	0	55.86	97.03	79.48	66.86

	Actual Unit Concern,/1000																			
	С	Υ		Month Week Starting										Day						
									23	30	6	13	27	4	29	30	5	6	7	8
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	May	May	May	May
SlidingDoorLatch DEFECTIVE	0.072	0.152	0	0	0.231	0.109	0.152	0.671	0	0.484	0	0	0	0.689	0	0	2.793	0	0	0
LEFT	0.024	0.122	0	0	0.231	0	0.152	0.671	0	0.484	0	0	0	0.689	0	0	2.793	0	0	0
SlidingDoorLatch EFFORT	0.048	0.061	0.143	0	0	0.109	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0
RIGHT	0.036	0.03	0.143	0	0	0	0.152	0	0	0	0.478	0	0	0	0	0	0	0	0	0
SlidingDoorLatch LOOSE	0.06	0.061	0	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT SCREW	0.012	0.061	0	0	0	0.219	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch IMPROPER FUNCTION	0.145	0.091	0	0	0.231	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0.036	0.03	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch MISMATCH	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch MISSING	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT SCREW	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch NOT TORQUED	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT SCREW	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch REPLACED	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
																	Pareto Po	pulation	Percent	0%

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