

Quality Leadership System

CRAIOVA Plant *V769 CARGO DOOR, IMPROPER ADJUST wo CAL

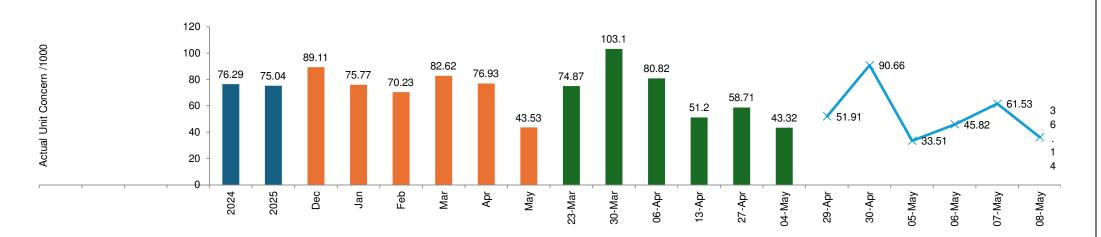
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V769 CARGO DOOR, IMPROPER ADJUST wo CAL Q CAL BUY OFF

021P2119.CON

021P0069.TEM



	CY		Month							Week Starting							Day					
Actual Unit Concern /1000	76.29	75.04	89.11	75.77	70.23	82.62	76.93	43.53	74.87	103.1	80.82	51.2	58.71	43.32	51.91	90.66	33.51	45.82	61.53	36.14		
Sample Size	82693	32780	6991	7153	8643	9113	6551	1493	2257	2064	2091	1738	1107	1454	366	375	358	371	390	332		
Actual Unit Concern /1000	76.29	75.04	89.11	75.77	70.23	82.62	76.93	43.53	74.87	103.1	80.82	51.2	58.71	43.32	51.91	90.66	33.51	45.82	61.53	36.14		
FTT Not-OK Units Count	515	213	65	47	45	71	37	13	25	9	17	4	14	12	3	5	0	6	4	2		
First Run %	92.76	93.98	92.66	93.99	94.31	93.34	94	96.05	93.75	92.3	93.83	95.57	95.03	96.08	96.17	92.53	97.21	95.42	94.87	96.39		
Actual Unit Concern Count	6309	2460	623	542	607	753	504	65	169	213	169	89	65	63	19	34	12	17	24	12		
Undefined Unit Concern /1000	0	3.782	0	0	0	0.109	0.305	78.36	0	0	0.478	0.575	3.613	77.71	0	0	55.86	97.03	79.48	72.28		

									Actual U	nit Conce	ern,/1000										
	CY		Month					Week Starting						Day							
									23	30	6	13	27	4	29	30	5	6	7	8	
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	May	May	May	May	
CargoDoor FIT	63.29	36.45	54.64	39.28	33.2	44.11	29.76	24.11	38.54	39.24	28.21	24.16	27.1	23.38	19.12	29.33	11.17	32.34	28.2	21.08	
LEFT B1 OUTER	2.309	1.799	1.43	0.838	2.429	2.084	1.373	3.349	3.101	0.969	0.956	1.15	3.613	3.438	0	0	0	2.695	5.128	6.024	
LEFT D2 OUTER	1.306	1.494	1.287	0.419	1.735	1.755	1.221	4.688	2.215	1.938	0	1.15	1.806	4.814	0	0	5.586	5.39	2.564	6.024	
RIGHT E1 OUTER	1.777	1.25	1.144	0.559	1.041	2.414	0.763	1.339	0	0.484	0.956	0.575	0.903	1.375	0	2.666	0	0	2.564	3.012	
RIGHT D2 OUTER	0.145	5.155	0.143	0.559	0.925	11.85	6.716	4.018	8.861	8.236	6.217	7.479	4.516	2.751	2.732	2.666	2.793	0	5.128	3.012	
RIGHT	3.76	2.41	2.574	2.097	1.619	3.84	1.984	1.339	4.43	1.938	1.913	2.301	1.806	1.375	2.732	2.666	0	0	2.564	3.012	
CargoDoor FIT - SURFACE	12.03	37.24	34.18	32.15	36.21	38.29	46.86	16.74	36.33	63.95	51.64	27.04	31.61	17.19	32.78	61.33	19.55	10.78	25.64	12.04	
LEFT D1 OUTER	1.85	6.101	5.006	4.194	4.049	6.803	10.53	2.679	3.987	11.62	11.95	5.753	9.936	2.751	10.92	21.33	0	0	5.128	6.024	
RIGHT E1 OUTER	2.95	7.565	9.154	5.312	8.099	7.352	10.53	3.349	8.861	14.53	12.91	5.178	5.42	3.438	8.196	8	5.586	0	5.128	3.012	
LEFT B1 OUTER	2.394	8.755	5.721	8.108	9.487	10.09	7.327	4.688	14.17	12.11	5.26	9.206	0.903	4.814	2.732	0	11.17	2.695	2.564	3.012	
CargoDoor IMPROPER ADJUST	0.967	1.342	0.286	4.333	0.809	0.219	0.305	2.679	0	0	0.956	0	0	2.751	0	0	2.793	2.695	7.692	3.012	
RIGHT	0.362	0.488	0	1.118	0.231	0.219	0.152	2.009	0	0	0.478	0	0	2.063	0	0	0	0	7.692	3.012	

Pareto Population Percent 100%