



Quality  
Leadership  
System

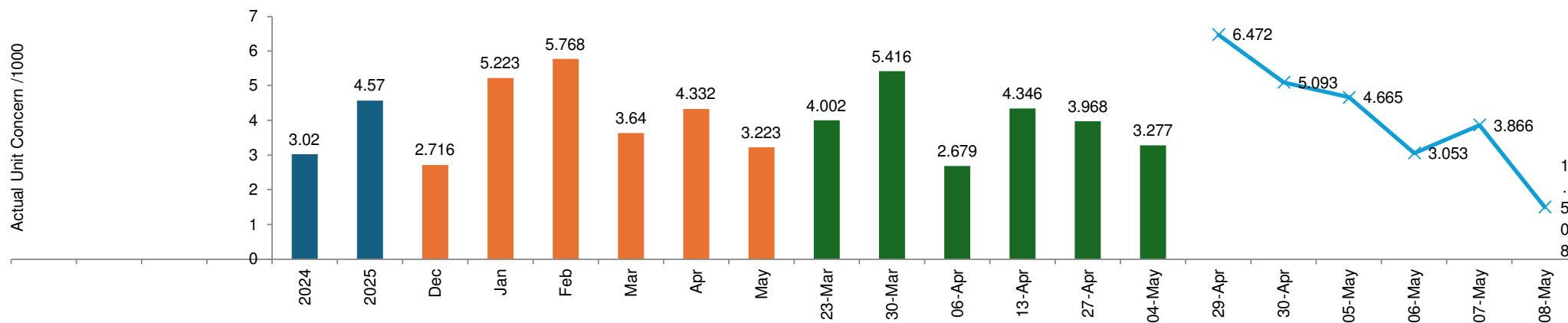
CRAIOVA Plant  
\*BX726 LIFT GATE

Generated : 04:04:15 09 May 2025

Printed : 04:51:11 09 May 2025

By : GABRIEL CIRLOGEA

BX726 LIFT GATE  
Q CAL BUY OFF  
021P2013.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	3.02	4.57	2.716	5.223	5.768	3.64	4.332	3.223	4.002	5.416	2.679	4.346	3.968	3.277	6.472	5.093	4.665	3.053	3.866	1.508
Sample Size	165545	48789	13621	9955	10749	14285	11078	2792	3498	3508	3732	2761	1764	2746	618	589	643	655	776	663
Actual Unit Concern /1000	3.02	4.57	2.716	5.223	5.768	3.64	4.332	3.223	4.002	5.416	2.679	4.346	3.968	3.277	6.472	5.093	4.665	3.053	3.866	1.508
FTT Not-OK Units Count	52	43	5	10	9	8	14	2	4	3	3	5	2	2	1	1	1	1	0	0
First Run %	99.7	99.55	99.73	99.48	99.43	99.64	99.58	99.68	99.6	99.46	99.73	99.57	99.6	99.67	99.35	99.49	99.53	99.69	99.61	99.85
Actual Unit Concern Count	500	223	37	52	62	52	48	9	14	19	10	12	7	9	4	3	3	2	3	1
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May	
LiftGate IMPROPER ADJUST	0.416	1.352	0.293	1.004	0.558	1.47	1.895	2.865	1.429	2.85	0.803	1.086	2.267	2.913	4.854	1.697	4.665	3.053	2.577	1.508
ALL	0.024	0.143	0	0.2	0	0	0.361	0.358	0	0.57	0	0.362	0.566	0.364	1.618	0	0	0	0	1.508
LiftGate FIT - SURFACE	2.078	2.951	2.349	3.917	5.116	1.75	2.166	0.358	1.715	2.28	1.339	3.259	1.7	0.364	1.618	3.395	0	0	1.288	0
C5	0.29	0.532	0.513	0.602	0.93	0.28	0.451	0.358	0	0.285	0.535	0.724	0	0.364	0	0	0	0	1.288	0
LiftGate FIT	0.525	0.266	0.073	0.301	0.093	0.42	0.27	0	0.857	0.285	0.535	0	0	0	0	0	0	0	0	0
C1	0.042	0.041	0	0.1	0	0	0.09	0	0	0	0.268	0	0	0	0	0	0	0	0	0
E5	0.024	0.041	0	0	0	0.07	0.09	0	0.285	0	0.268	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%