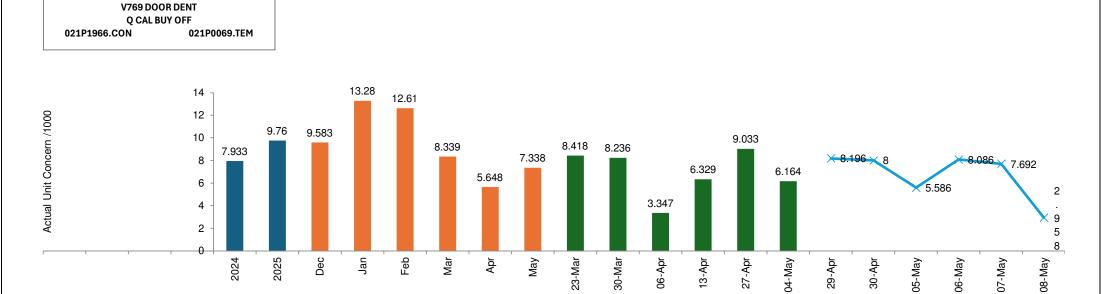
Quality
Leadership
System

CRAIOVA Plant
\*V769 DOOR DENT

Generated: 04:59:51 09 May 2025
Printed: 05:21:49 09 May 2025
By: GABRIEL CIRLOGEA



|                              | C     | Υ     |       |       | Мс    | onth  |       |       |       |       | Week  | Starting |       |       |       |      | D     | ay    |       | 1     |
|------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|----------|-------|-------|-------|------|-------|-------|-------|-------|
| Actual Unit Concern /1000    | 7.933 | 9.76  | 9.583 | 13.28 | 12.61 | 8.339 | 5.648 | 7.338 | 8.418 | 8.236 | 3.347 | 6.329    | 9.033 | 6.164 | 8.196 | 8    | 5.586 | 8.086 | 7.692 | 2.958 |
| Sample Size                  | 82693 | 32786 | 6991  | 7153  | 8643  | 9113  | 6551  | 1499  | 2257  | 2064  | 2091  | 1738     | 1107  | 1460  | 366   | 375  | 358   | 371   | 390   | 338   |
| Actual Unit Concern /1000    | 7.933 | 9.76  | 9.583 | 13.28 | 12.61 | 8.339 | 5.648 | 7.338 | 8.418 | 8.236 | 3.347 | 6.329    | 9.033 | 6.164 | 8.196 | 8    | 5.586 | 8.086 | 7.692 | 2.958 |
| FTT Not-OK Units Count       | 498   | 247   | 59    | 75    | 80    | 65    | 26    | 7     | 17    | 11    | 6     | 9        | 5     | 6     | 0     | 2    | 1     | 3     | 1     | 1     |
| First Run %                  | 99.22 | 99.04 | 99.08 | 98.69 | 98.77 | 99.18 | 99.44 | 99.27 | 99.16 | 99.22 | 99.67 | 99.37    | 99.1  | 99.38 | 99.18 | 99.2 | 99.44 | 99.19 | 99.23 | 99.7  |
| Actual Unit Concern Count    | 656   | 320   | 67    | 95    | 109   | 76    | 37    | 11    | 19    | 17    | 7     | 11       | 10    | 9     | 3     | 3    | 2     | 3     | 3     | 1     |
| Undefined Unit Concern /1000 | 0     | 0.03  | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0     | 0        | 0     | 0     | 0     | 0    | 0     | 0     | 0     | 0     |

|               | Actual Unit Concern,/1000 |                                     |                                     |                           |       |  |  |  |  |  |  |  |
|---------------|---------------------------|-------------------------------------|-------------------------------------|---------------------------|-------|--|--|--|--|--|--|--|
|               | CY                        | Month                               | Week Starting                       | Day                       |       |  |  |  |  |  |  |  |
|               |                           |                                     | 23 30 6 13 27 4                     | 29 30 5 6 7               | 8     |  |  |  |  |  |  |  |
|               | 2024 2025                 | Dec Jan Feb Mar Apr May             | Mar Mar Apr Apr May                 | Apr Apr May May May       | May   |  |  |  |  |  |  |  |
| Door DENT     | 7.933 9.76                | 9.583 13.28 12.61 8.339 5.648 7.338 | 8.418 8.236 3.347 6.329 9.033 6.164 | 8.196 8 5.586 8.086 7.692 | 2.958 |  |  |  |  |  |  |  |
| LEFT D2 OUTER | 0.084 0.061               | 0 0.139 0 0 0 0.667                 | 0 0 0 0 0 0.684                     | 0 0 0 0                   | 2.958 |  |  |  |  |  |  |  |

Pareto Population Percent 100%