

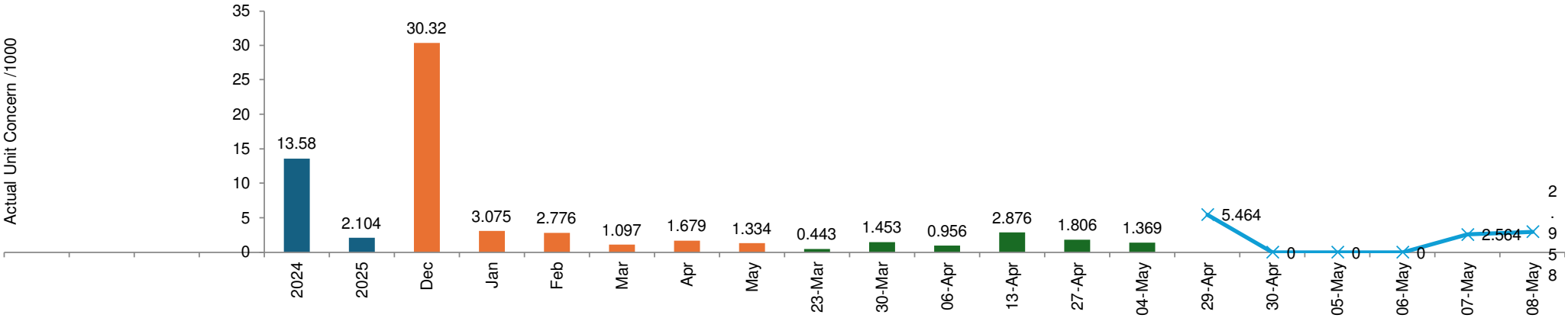


Quality
Leadership
System

CRAIOVA Plant
*V769 SLIDING DOOR, NOISY

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By : GABRIEL CIRLOGEA

V769 SLIDING DOOR, NOISY
Q CAL BUY OFF
021P2138.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	13.58	2.104	30.32	3.075	2.776	1.097	1.679	1.334	0.443	1.453	0.956	2.876	1.806	1.369	5.464	0	0	0	2.564	2.958
Sample Size	82693	32786	6991	7153	8643	9113	6551	1499	2257	2064	2091	1738	1107	1460	366	375	358	371	390	338
Actual Unit Concern /1000	13.58	2.104	30.32	3.075	2.776	1.097	1.679	1.334	0.443	1.453	0.956	2.876	1.806	1.369	5.464	0	0	0	2.564	2.958
FTT Not-OK Units Count	232	20	35	4	8	2	4	2	0	2	1	2	0	2	0	0	0	0	1	1
First Run %	98.66	99.79	96.98	99.69	99.72	99.89	99.83	99.87	99.96	99.85	99.9	99.71	99.82	99.86	99.45	100	100	100	99.74	99.7
Actual Unit Concern Count	1123	69	212	22	24	10	11	2	1	3	2	5	2	2	2	0	0	0	1	1
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month						Week Starting						Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May	
SlidingDoor NOISY	9.48	1.342	29.32	2.376	1.504	0.548	1.068	1.334	0.443	0.484	0.478	2.301	0.903	1.369	2.732	0	0	0	2.564	2.958
RIGHT	5.042	0.396	19.59	0.699	0.462	0.219	0.152	0.667	0	0	0	0.575	0	0.684	0	0	0	0	0	2.958
SlidingDoor RATTLES	4.099	0.762	1.001	0.699	1.272	0.548	0.61	0	0	0.969	0.478	0.575	0.903	0	2.732	0	0	0	0	0
LEFT TOP	0.036	0.03	0.143	0	0	0	0.152	0	0	0	0	0	0.903	0	2.732	0	0	0	0	0

Pareto Population Percent 100%