



Quality  
Leadership  
System

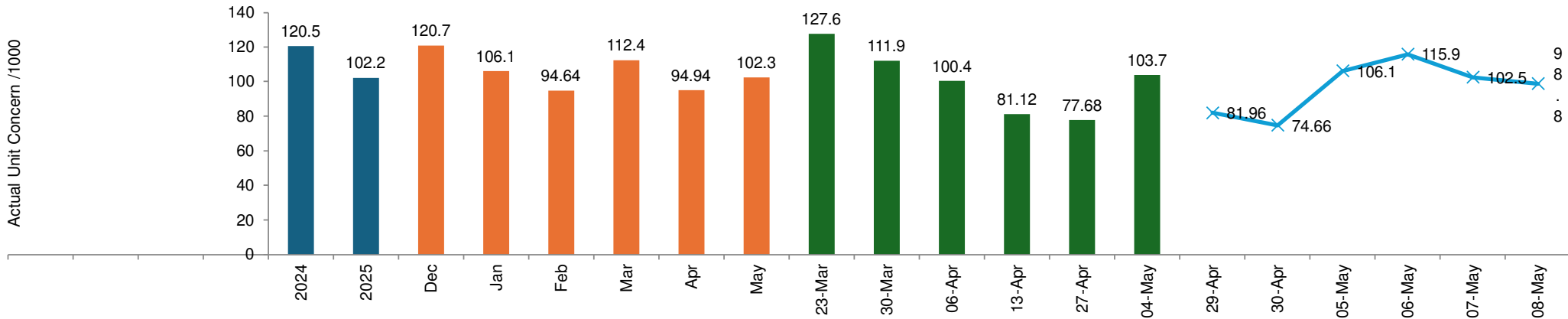
CRAIOVA Plant  
\*V769 DOOR DENT wo CAL

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By : GABRIEL CIRLOGEA

V769 DOOR DENT wo CAL  
Q CAL BUY OFF  
021P1966.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	120.5	102.2	120.7	106.1	94.64	112.4	94.94	102.3	127.6	111.9	100.4	81.12	77.68	103.7	81.96	74.66	106.1	115.9	102.5	98.8
Sample Size	82693	32782	6991	7153	8643	9113	6551	1495	2257	2064	2091	1738	1107	1456	366	375	358	371	390	334
Actual Unit Concern /1000	120.5	102.2	120.7	106.1	94.64	112.4	94.94	102.3	127.6	111.9	100.4	81.12	77.68	103.7	81.96	74.66	106.1	115.9	102.5	98.8
FTT Not-OK Units Count	2028	887	288	245	197	288	127	40	90	54	53	14	17	40	3	4	14	17	5	7
First Run %	88.69	90.08	88.33	89.68	90.7	89.21	90.8	90.03	87.64	89.29	90	92.17	92.77	89.9	92.62	93.07	90.22	88.41	89.74	90.42
Actual Unit Concern Count	9965	3351	844	759	818	1025	622	153	288	231	210	141	86	151	30	28	38	43	40	33
Undefined Unit Concern /1000	0	3.813	0	0	0	0.109	0.305	78.92	0	0	0.478	0.575	3.613	78.29	0	0	55.86	97.03	79.48	74.85

Actual Unit Concern,/1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Door DENT	120.5	102.2	120.7	106.1	94.64	112.4	94.94	102.3	127.6	111.9	100.4	81.12	77.68	103.7	81.96	74.66	106.1	115.9	102.5	98.8
RIGHT D5 OUTER	13.68	22.29	19.45	23.34	18.28	25.23	21.52	28.09	36.33	29.55	18.17	18.41	18.97	28.84	24.59	18.66	25.13	37.73	30.76	23.95
LEFT C5 OUTER	12.38	13.26	15.3	11.74	11.22	17.44	12.05	13.37	17.27	13.08	11.47	11.5	12.64	13.73	13.66	18.66	13.96	13.47	5.128	23.95
LEFT D5 OUTER	11.5	16.07	16.87	16.07	15.61	16.56	16.18	14.71	18.16	18.89	18.17	15.53	7.226	15.1	5.464	5.333	11.17	16.17	15.38	17.96
RIGHT D4 OUTER	22.8	14.67	24.17	14.11	11.68	18.43	13.58	16.72	23.03	12.11	9.564	16.11	18.06	17.17	21.85	16	25.13	24.25	10.25	11.97
LEFT C4 OUTER	7.497	4.27	8.01	2.935	5.09	4.608	4.121	4.682	5.759	4.845	4.304	3.452	5.42	4.12	5.464	0	2.793	2.695	2.564	8.982
LEFT D4 OUTER	7.364	5.704	11.01	7.129	4.512	5.925	4.426	9.364	5.316	4.845	5.738	2.876	2.71	9.615	0	2.666	8.379	8.086	15.38	5.988
LEFT C3 OUTER	2.769	0.579	1.573	1.258	0.231	0.548	0.305	0.668	0.443	0	0.478	0.575	0	0.686	0	0	0	0	0	2.994
LEFT D3 OUTER	6.034	0.396	0.143	0.139	0.231	0.219	1.068	0.668	0.443	1.938	1.434	0	0	0.686	0	0	0	0	0	2.994

Pareto Population Percent 100%