



Quality
Leadership
System

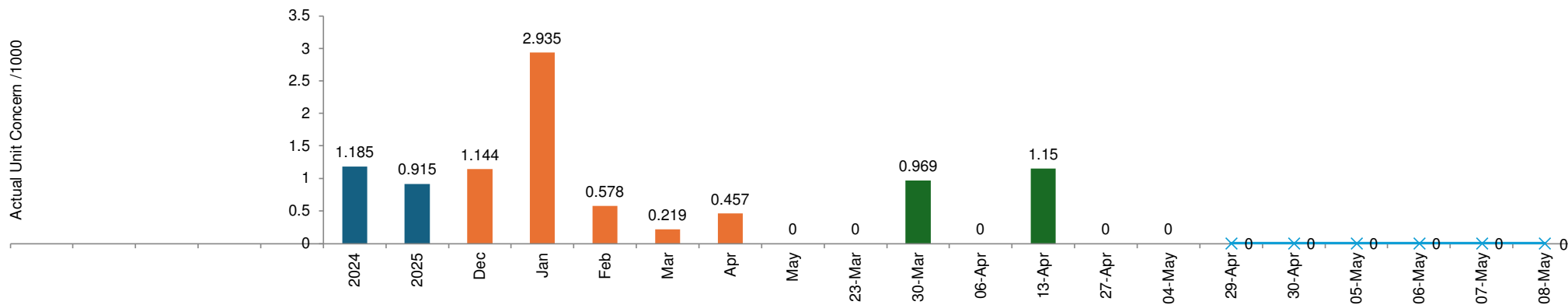
CRAIOVA Plant
*V769 SLIDING DOOR LATCH & POWER LOCK (CAL)

Generated : 04:24:02 09 May 2025

Printed : 05:11:22 09 May 2025

By : GABRIEL CIRLOGEA

V769 SLIDING DOOR LATCH & POWER LOCK (CAL)
Q CAL BUY OFF
021P1801.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	1.185	0.915	1.144	2.935	0.578	0.219	0.457	0	0	0.969	0	1.15	0	0	0	0	0	0	0	0
Sample Size	82693	32778	6991	7153	8643	9113	6551	1491	2257	2064	2091	1738	1107	1452	366	375	358	371	390	330
Actual Unit Concern /1000	1.185	0.915	1.144	2.935	0.578	0.219	0.457	0	0	0.969	0	1.15	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	92	29	8	20	5	2	3	0	0	2	0	2	0	0	0	0	0	0	0	0
First Run %	99.88	99.91	99.89	99.71	99.94	99.98	99.95	100	100	99.9	100	99.88	100	100	100	100	100	100	100	100
Actual Unit Concern Count	98	30	8	21	5	2	3	0	0	2	0	2	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
	CY		Month						Week Starting						Day					
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
PowerLock IMPROPER FUNCTION	1.064	0.854	1.144	2.935	0.347	0.219	0.457	0	0	0.969	0	1.15	0	0	0	0	0	0	0	0
BOTH L R BOTH F R	0.362	0.061	0.572	0	0	0	0.305	0	0	0	0	1.15	0	0	0	0	0	0	0	0
SlidingDoorLatch LOOSE	0.024	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT SCREW	0.012	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch DEFECTIVE	0.012	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0.012	0.03	0	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
PowerLock DEAD	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT REAR	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH L R BOTH F R	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch IMPROPER FUNCTION	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
PowerLock EFFORT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
BOTH L R REAR	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch MISSING	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT SCREW	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
SlidingDoorLatch STRESS MARKS	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT	0.012	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 0%