



Quality
Leadership
System

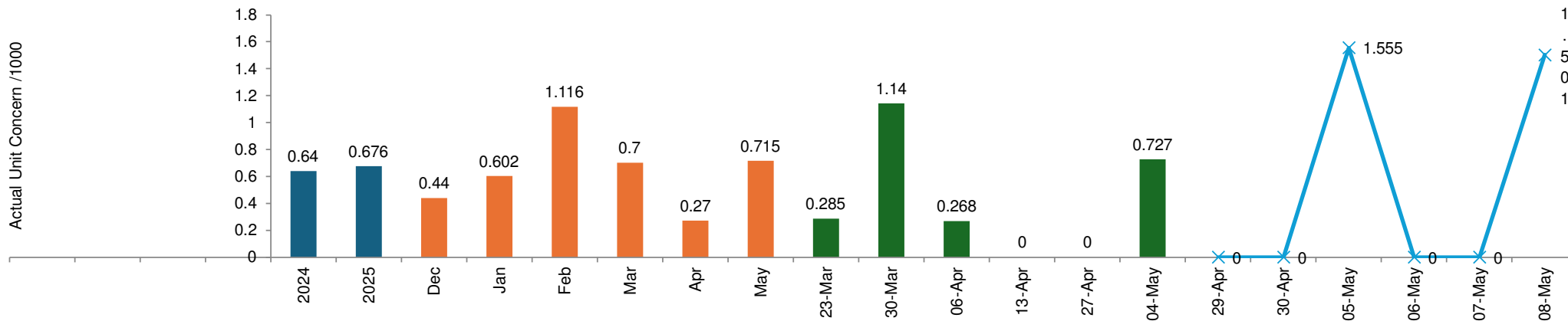
CRAIOVA Plant
*BX726 CAMERA IMPROPER ASSEMBLY

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By : GABRIEL CIRLOGEA

BX726 CAMERA IMPROPER ASSEMBLY
Q CAL BUY OFF
021P2108.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.64	0.676	0.44	0.602	1.116	0.7	0.27	0.715	0.285	1.14	0.268	0	0	0.727	0	0	1.555	0	0	1.501
Sample Size	165545	48792	13621	9955	10749	14285	11078	2795	3498	3508	3732	2761	1764	2749	618	589	643	655	776	666
Actual Unit Concern /1000	0.64	0.676	0.44	0.602	1.116	0.7	0.27	0.715	0.285	1.14	0.268	0	0	0.727	0	0	1.555	0	0	1.501
FTT Not-OK Units Count	100	31	6	5	11	10	3	2	1	4	1	0	0	2	0	0	1	0	0	1
First Run %	99.94	99.93	99.96	99.94	99.89	99.93	99.97	99.93	99.97	99.89	99.97	100	100	99.93	100	100	99.84	100	100	99.85
Actual Unit Concern Count	106	33	6	6	12	10	3	2	1	4	1	0	0	2	0	0	1	0	0	1
Undefined Unit Concern /1000	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Camera IMPROPER FUNCTION	0.519	0.45	0.367	0.502	0.279	0.63	0.27	0.715	0.285	1.14	0.268	0	0	0.727	0	0	1.555	0	0	1.501
BOTH F R	0	0.082	0	0	0	0.07	0.18	0.357	0	0.285	0.268	0	0	0.363	0	0	0	0	0	1.501
Camera IMPROPER ASSEMBLY	0.054	0.205	0.073	0.1	0.744	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
REAR	0.048	0.205	0.073	0.1	0.744	0.07	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Camera IMPROPER ADJUST	0.018	0.02	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
REAR	0.018	0.02	0	0	0.093	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Camera NOT SEATED	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
REAR	0.03	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Camera LOOSE	0.018	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
REAR	0.018	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%