



Quality
Leadership
System

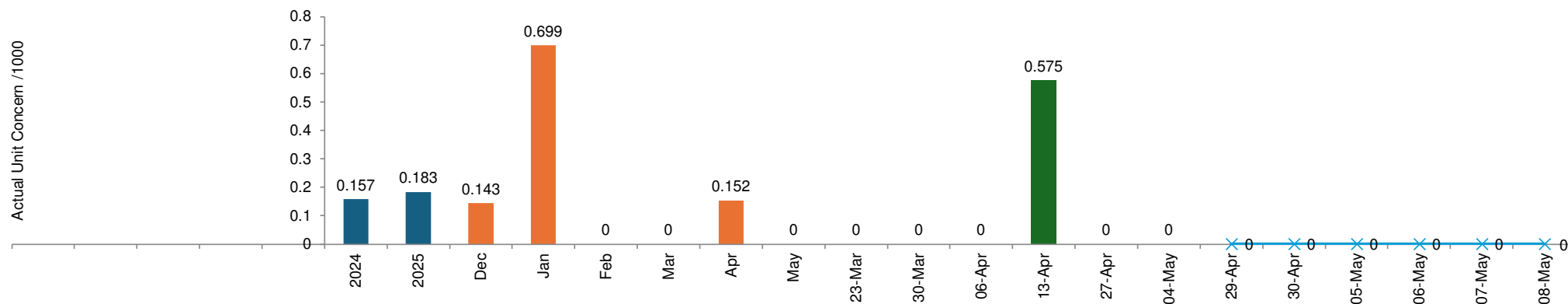
CRAIOVA Plant
*V769 CARGO DOOR HINGE wo CAL

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By : GABRIEL CIRLOGEA

V769 CARGO DOOR HINGE wo CAL
Q CAL BUY OFF
021P2151.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	0.157	0.183	0.143	0.699	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0	0	0	0
Sample Size	82693	32781	6991	7153	8643	9113	6551	1494	2257	2064	2091	1738	1107	1455	366	375	358	371	390	333
Actual Unit Concern /1000	0.157	0.183	0.143	0.699	0	0	0.152	0	0	0	0	0.575	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	10	6	1	5	0	0	1	0	0	0	0	1	0	0	0	0	0	0	0	0
First Run %	99.98	99.98	99.99	99.93	100	100	99.98	100	100	100	100	99.94	100	100	100	100	100	100	100	100
Actual Unit Concern Count	13	6	1	5	0	0	1	0	0	0	0	1	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	3.782	0	0	0	0.109	0.305	78.31	0	0	0.478	0.575	3.613	77.66	0	0	55.86	97.03	79.48	72.07

		Actual Unit Concern./1000																				
		CY		Month						Week Starting						Day						8 May
				23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May								
CargoDoorHinge IMPROPER FUNCTION RIGHT TOP	2024	2025	0.133	0.183	0.143	0.699	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0	
	0	0.061	0	0.139	0	0	0	0.152	0	0	0	0.575	0	0	0	0	0	0	0	0		
CargoDoorHinge FIT BOTH L R ALL	2024	2025	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0		
	0.024	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0			

Pareto Population Percent 0%