

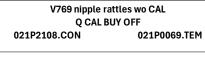
Quality Leadership System

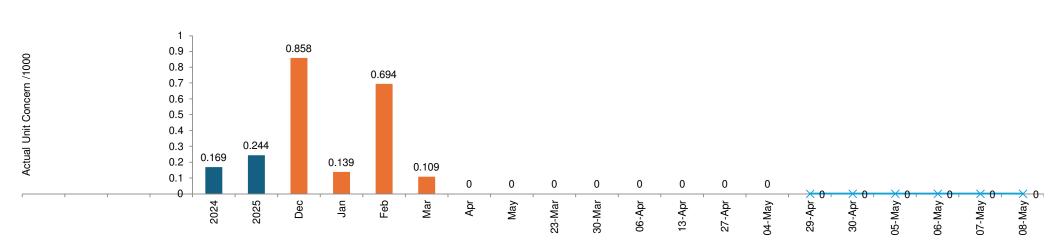
CRAIOVA Plant
*V769 nipple rattles wo CAL

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By: GABRIEL CIRLOGEA





		CY	Month			Week Starting					Day									
Actual Unit Concern /1000	0.169	0.244	0.858	0.139	0.694	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sample Size	82693	32780	6991	7153	8643	9113	6551	1493	2257	2064	2091	1738	1107	1454	366	375	358	371	390	332
Actual Unit Concern /1000	0.169	0.244	0.858	0.139	0.694	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
FTT Not-OK Units Count	14	8	6	1	6	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	99.98	99.98	99.91	99.99	99.93	99.99	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	14	8	6	1	6	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	3.782	0	0	0	0.109	0.305	78.36	0	0	0.478	0.575	3.613	77.71	0	0	55.86	97.03	79.48	72.28

	ĺ	Actual Unit Concern,/1000												
		CY		Мо	nth			Week Starting		Day				
							23 30	6 13 27	29	30 5 6	7 8			
		2024 2025	Dec Jan	Feb	Mar A	pr May	Mar Mar	Apr Apr Apr M	ay Apr A	Apr May May	May May			
Nipple RATTLES		0.169 0.244	0.858 0.139	0.694	0.109	0 0	0 0	0 0 0	0	0 0 0	0 0			
	TAIL GATE	0.096 0.183	0.858 0.139	0.462	0.109	0 0	0 0	0 0 0	0	0 0 0	0 0			
										Pareto Population F	ercent 0%			

Topulation Tercent 076