



Quality
Leadership
System

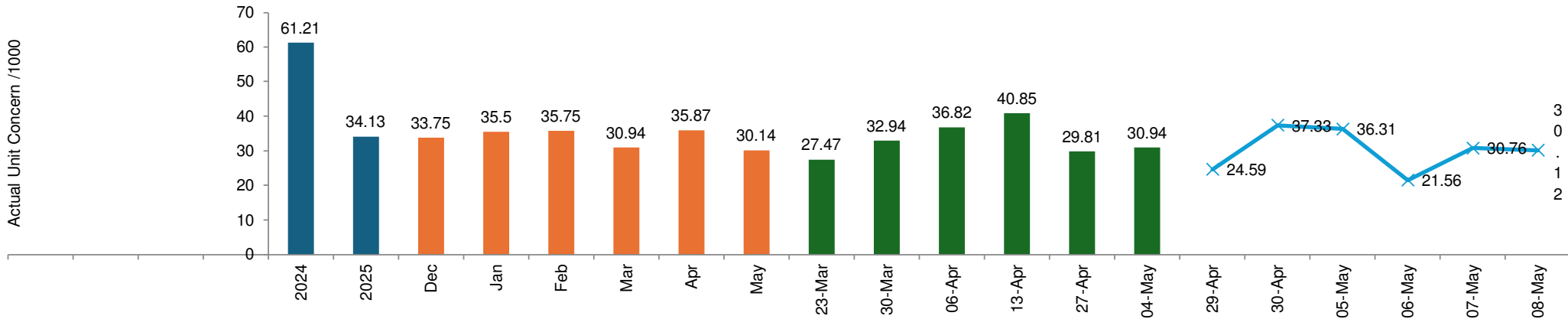
CRAIOVA Plant
*V769 HOOD DENT WO CAL

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By : GABRIEL CIRLOGEA

V769 HOOD DENT WO CAL
Q CAL BUY OFF
021P2126.CON 021P0069.TEM



	CY		Month						Week Starting						Day					
Actual Unit Concern /1000	61.21	34.13	33.75	35.5	35.75	30.94	35.87	30.14	27.47	32.94	36.82	40.85	29.81	30.94	24.59	37.33	36.31	21.56	30.76	30.12
Sample Size	82693	32780	6991	7153	8643	9113	6551	1493	2257	2064	2091	1738	1107	1454	366	375	358	371	390	332
Actual Unit Concern /1000	61.21	34.13	33.75	35.5	35.75	30.94	35.87	30.14	27.47	32.94	36.82	40.85	29.81	30.94	24.59	37.33	36.31	21.56	30.76	30.12
FTT Not-OK Units Count	536	278	51	80	78	60	53	9	11	11	26	10	8	9	2	1	2	2	2	3
First Run %	93.94	96.63	96.65	96.49	96.49	96.93	96.47	96.99	97.25	96.71	96.37	96.03	97.11	96.91	97.54	96.53	96.37	97.84	96.92	96.99
Actual Unit Concern Count	5062	1119	236	254	309	282	235	45	62	68	77	71	33	45	9	14	13	8	12	10
Undefined Unit Concern /1000	0	3.782	0	0	0	0.109	0.305	78.36	0	0	0.478	0.575	3.613	77.71	0	0	55.86	97.03	79.48	72.28

Actual Unit Concern./1000																				
CY		Month							Week Starting						Day					
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Hood DENT	54.58	28.27	30.46	29.35	28.69	25.56	30.52	26.12	23.03	30.52	30.12	36.82	22.58	26.82	21.85	29.33	30.72	16.17	28.2	27.1
B2	1.547	1.22	1.573	1.398	0.925	1.097	1.373	2.009	0.443	0	2.391	1.15	1.806	2.063	0	5.333	2.793	0	0	6.024
C5	1.414	0.61	0.572	0.419	1.272	0.219	0.152	2.009	0	0	0	0.575	0	2.063	0	0	0	0	2.564	6.024
D5	4.268	2.837	2.288	0.838	1.966	3.73	4.884	3.349	1.329	5.814	2.391	6.329	4.516	3.438	2.732	5.333	5.586	0	2.564	6.024
A3	0.374	0.305	0.572	0.419	0.347	0.219	0.152	0.669	0.443	0	0.478	0	0	0.687	0	0	0	0	0	3.012
B5	4.571	3.325	3.433	3.215	3.471	3.95	2.747	1.339	1.772	4.845	2.869	2.301	0	1.375	0	0	2.793	0	0	3.012
E4	2.938	1.159	0.715	1.677	1.041	0.877	1.068	1.339	1.329	1.453	0.956	1.15	0	1.375	0	0	2.793	0	0	3.012
Hood DISTORTED	6.626	5.857	3.289	6.151	7.057	5.376	5.342	4.018	4.43	2.422	6.695	4.027	7.226	4.126	2.732	8	5.586	5.39	2.564	3.012
E3	0.254	0.488	0	0.559	0.809	0.548	0	0.669	0	0	0	0	0	0.687	0	0	0	0	0	3.012

Pareto Population Percent 100%