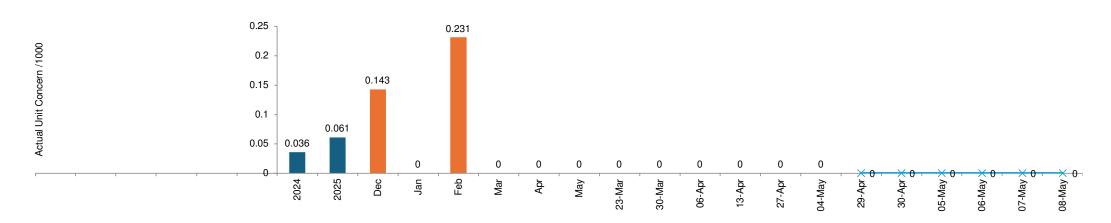


Quality Leadership System

CRAIOVA Plant *V769 LIFT GATE LIFT ASSEMBLY wo CAL Generated: 04:39:00 09 May 2025 *** Printed: 05:35:56 09 May 2025 By: GABRIEL CIRLOGEA

V769 LIFTGATE LIFT ASSEMBLY wo CAL Q CALBUY OFF 021P2060.CON 021P0069.TEM



		CY	Month					Week Starting						Day						
Actual Unit Concern /1000	0.036	0.061	0.143	0	0.231	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Sample Size	82693	32779	6991	7153	8643	9113	6551	1492	2257	2064	2091	1738	1107	1453	366	375	358	371	390	331
Actual Unit Concern /1000	0.036	0.061	0.143	0	0.231	0	0	0	0	0	0	0	0	0	0	0	0	0	0	. 0
FTT Not-OK Units Count	3	2	1	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
First Run %	100	99.99	99.99	100	99.98	100	100	100	100	100	100	100	100	100	100	100	100	100	100	100
Actual Unit Concern Count	3	2	1	0	2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Undefined Unit Concern /1000	0	3.782	0	0	0	0.109	0.305	78.41	0	0	0.478	0.575	3.613	77.77	0	0	55.86	97.03	79.48	72.5

									A	1 11 0 //0	20						
	Actual Unit Concern,/1000																
	С	Υ	Month							Wee	k Starting						
								1	23	30 6	13	27 4	29 30	5	6	7	8
	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar Apr	Apr	Apr May	Apr Apr	May	May	May	May
LiftGateLiftAsmbly DAMAGED	0	0.03	0	0	0.115	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0
LEFT REAR	0	0.03	0	0	0.115	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0
LiftGateLiftAsmbly IMPROPER ASSEMBLY	0	0.03	0	0	0.115	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0
BOTH LR	0	0.03	0	0	0.115	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0
LiftGateLiftAsmbly IMPROPER FUNCTION	0.012	0	0.143	0	0	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0
ALL	0.012	0	0.143	0	0	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0
LiftGateLiftAsmbly NOISY	0.024	0	0	0	0	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0
LEFT REAR	0.012	0	0	0	0	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0
RIGHT REAR	0.012	0	0	0	0	0	0	0	0	0 0	0	0 0	0 0	0	0	0	0

Confidential and/or privileged data. Intended for Ford Motor Company use. Any inaptly received data must be destroyed/returned to Ford Motor Company immediately.

Pareto Population Percent 0%