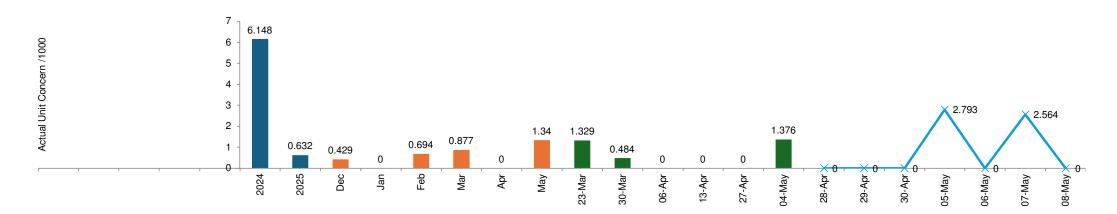
Quality Leadership System

CRAIOVA Plant *V769 LIFT GATE LATCH wo CAL Generated: 04:36:23 09 May 2025 *** Printed: 05:35:34 09 May 2025

By: GABRIEL CIRLOGEA





	Mode	Model Year Month									Week Starting							Day						
Actual Unit Concern /1000	6.148	0.632	0.429	0	0.694	0.877	0	1.34	1.329	0.484	0	0	0	1.376	0	0	0	2.793	0	2.564	0			
Sample Size	46188	69525	6991	7153	8643	9113	6551	1492	2257	2064	2091	1738	1107	1453	342	366	375	358	371	390	331			
Actual Unit Concern Count	284	44	3	0	6	8	0	2	3	1	0	0	0	2	0	0	0	. 1	0	1	0			
FTT Not-OK Units Count	21	18	2	0	4	5	0	0	3	1	0	0	0	0	0	0	0	0	0	0	0			
FTT %	99.95	99.97	99.97	100	99.95	99.95	100	100	99.87	99.95	100	100	100	100	100	100	100	100	100	100	100			
Undefined Unit Concern Count	0	124	0	0	0	1	2	117	0	0	1	1	4	113	0	0	0	20	36	31	24			
Actual Unit Concern /1000	6.148	0.632	0.429	0	0.694	0.877	0	1.34	1.329	0.484	0	0	0	1.376	0	0	0	2.793	0	2.564	0			

	Actual Unit Concern,/1000																			
	Model Year		Week Starting								Day									
		1				1		23	30	6	13	27	4	28	29	30	5	6	7	8
TOP 20	2024 2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr	May	May	May	May
LiftGateLatch LOOSE	4.849 0.345	0	0	0.347	0.548	0	1.34	0.443	0	0	0	0	1.376	0	0	0	2.793	0	2.564	0
LiftGateLatch NOT SEATED	0 0.028	0	0	0	0.219	0	0	0.886	0.484	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch NOT TORQUED	1.147 0.158	0.143	0	0.115	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch LOCKED	0.021 0.043	0.143	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch IMPROPER ASSEMBLY	0.021 0.028	0.143	0	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch DAMAGED	0.021 0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch STRESS MARKS	0 0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch CHIPPED	0.043 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch IMPROPER ADJUST	0.021 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LiftGateLatch SCRATCHED	0.021 0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%

	Actual Unit Concern,/1000																					
	Mode	el Year	Month						Week Starting							Day						
		1			1	:	:		23	30	6	13	27	4	28	29	30	5	6	7	8	
TOP 20	2024	2025	Dec	Jan	Feb	Mar	Apr	May	Mar	Mar	Apr	Apr	Apr	May	Apr	Apr	Apr	May	May	May	May	
LiftGateLatch LOOSE	4.849	0.345	0	0	0.347	0.548	0	1.34	0.443	0	0	0	0	1.376	0	0	0	2.793	0	2.564	0	
LiftGateLatch NOT SEATED	0	0.028	0	0	0	0.219	0	0	0.886	0.484	0	0	0	0	0	0	0	0	0	0	0	
LiftGateLatch NOT TORQUED	1.147	0.158	0.143	0	0.115	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	



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LiftGateLatch LOCKED	0.021	0.043	0.143	0	0.115	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0
LiftGateLatch IMPROPER ASSEMBLY	0.021	0.028	0.143	0	0.115	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0
LiftGateLatch DAMAGED	0.021	0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0
LiftGateLatch STRESS MARKS	0	0.014	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0
LiftGateLatch CHIPPED	0.043	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0
LiftGateLatch IMPROPER ADJUST	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0
LiftGateLatch SCRATCHED	0.021	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0 0	0	0	0	0