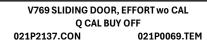


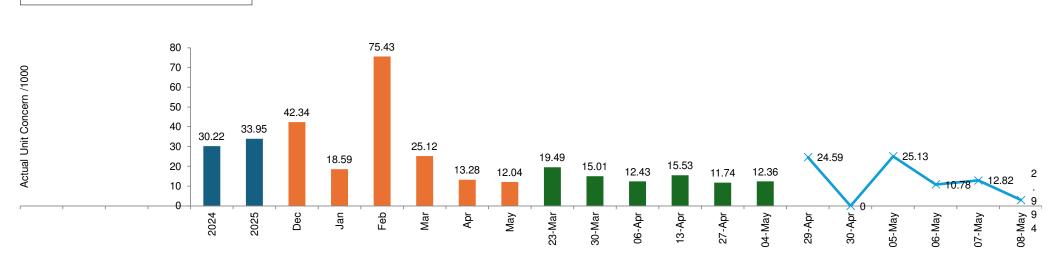
Quality Leadership System

## CRAIOVA Plant \*V769 SLIDING DOOR, EFFORT wo CAL

**Generated:** 04:52:03 09 May 2025 \*\*\*

Printed: 05:40:22 09 May 2025 By: GABRIEL CIRLOGEA





	C	Υ			Мс	nth					Week S	Starting					D	ay		1
Actual Unit Concern /1000	30.22	33.95	42.34	18.59	75.43	25.12	13.28	12.04	19.49	15.01	12.43	15.53	11.74	12.36	24.59	0	25.13	10.78	12.82	2.994
Sample Size	82693	32782	6991	7153	8643	9113	6551	1495	2257	2064	2091	1738	1107	1456	366	375	358	371	390	334
Actual Unit Concern /1000	30.22	33.95	42.34	18.59	75.43	25.12	13.28	12.04	19.49	15.01	12.43	15.53	11.74	12.36	24.59	0	25.13	10.78	12.82	2.994
FTT Not-OK Units Count	180	158	26	23	98	29	8	0	10	4	4	1	2	0	1	0	0	0	0	0
First Run %	97.02	96.65	95.85	98.15	92.61	97.49	98.67	98.8	98.05	98.5	98.76	98.45	98.83	98.76	97.54	100	97.49	98.92	98.72	99.7
Actual Unit Concern Count	2499	1113	296	133	652	229	87	18	44	31	26	27	13	18	9	0	9	4	5	1
Undefined Unit Concern /1000	0	3.813	0	0	0	0.109	0.305	78.92	0	0	0.478	0.575	3.613	78.29	0	0	55.86	97.03	79.48	74.85

		Actual Unit Concern,/1000								
	CY	Month	Week Starting	Day						
			23 30 6 13 27 4	29 30 5 6 7 <b>8</b>						
	2024 2025	Dec Jan Feb Mar Apr May	Mar Mar Apr Apr May	Apr Apr May May May <b>May</b>						
SlidingDoor EFFORT	30.22 33.95	42.34 18.59 75.43 25.12 13.28 12.04	19.49 15.01 12.43 15.53 11.74 12.36	24.59 0 25.13 10.78 12.82 <b>2.994</b>						
LEF	T 9.638 7.229	2.717 1.118 12.84 7.242 6.105 9.364	5.316 4.36 6.695 8.055 8.13 9.615	21.85 0 25.13 5.39 7.692 <b>2.994</b>						

Pareto Population Percent 100%