



Quality
Leadership
System

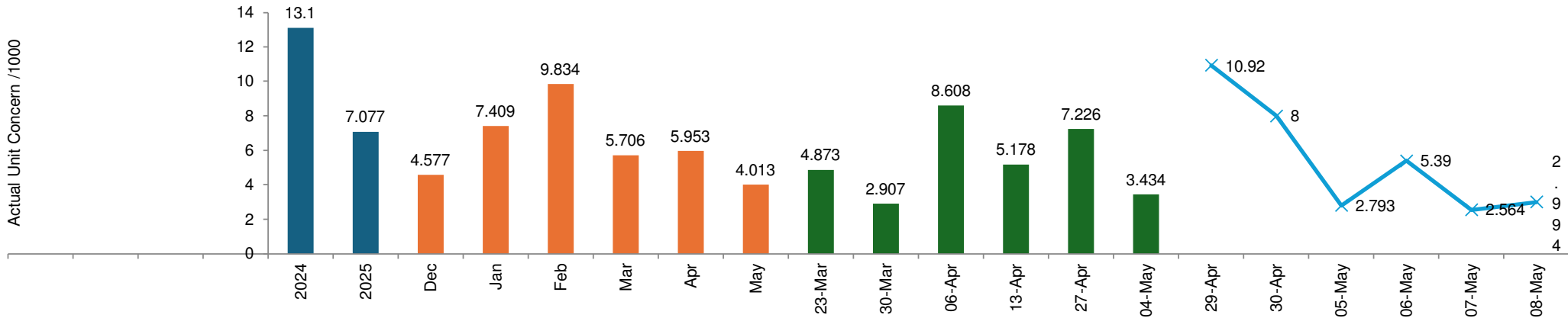
CRAIOVA Plant
*V769 ROLLER, DEFECTIVE wo CAL

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By : GABRIEL CIRLOGEA

V769 ROLLER, DEFECTIVE wo CAL
Q CAL BUY OFF
021P2146.CON 021P0069.TEM



	CY		Month							Week Starting					Day					
Actual Unit Concern /1000	13.1	7.077	4.577	7.409	9.834	5.706	5.953	4.013	4.873	2.907	8.608	5.178	7.226	3.434	10.92	8	2.793	5.39	2.564	2.994
Sample Size	82693	32782	6991	7153	8643	9113	6551	1495	2257	2064	2091	1738	1107	1456	366	375	358	371	390	334
Actual Unit Concern /1000	13.1	7.077	4.577	7.409	9.834	5.706	5.953	4.013	4.873	2.907	8.608	5.178	7.226	3.434	10.92	8	2.793	5.39	2.564	2.994
FTT Not-OK Units Count	274	73	6	22	24	16	9	3	4	2	6	2	0	3	0	0	1	1	1	0
First Run %	98.71	99.31	99.54	99.27	99.05	99.45	99.42	99.6	99.51	99.71	99.14	99.48	99.28	99.66	98.91	99.2	99.72	99.46	99.74	99.7
Actual Unit Concern Count	1084	232	32	53	85	52	39	6	11	6	18	9	8	5	4	3	1	2	1	1
Undefined Unit Concern /1000	0	3.813	0	0	0	0.109	0.305	78.92	0	0	0.478	0.575	3.613	78.29	0	0	55.86	97.03	79.48	74.85

Actual Unit Concern./1000																				
CY		Month							Week Starting					Day						
2024	2025	Dec	Jan	Feb	Mar	Apr	May		23 Mar	30 Mar	6 Apr	13 Apr	27 Apr	4 May	29 Apr	30 Apr	5 May	6 May	7 May	8 May
Roller LOOSE	5.272	2.623	1.144	1.817	4.049	1.975	2.747	1.337	1.329	1.938	5.26	1.726	1.806	0.686	0	2.666	0	0	0	2.994
LEFT REAR SCREW	3.265	1.433	0.286	0.559	2.545	0.877	1.679	1.337	1.329	0.969	2.869	1.15	1.806	0.686	0	2.666	0	0	0	2.994
Roller IMPROPER ASSEMBLY	6.07	3.813	3.433	2.796	5.553	3.621	3.205	2.675	3.544	0.969	3.347	3.452	5.42	2.747	10.92	5.333	2.793	5.39	2.564	0
Roller DAMAGED	0.024	0.061	0	0.139	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT CENTER	0	0.03	0	0	0	0.109	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Roller NOISY	0.108	0.549	0	2.516	0.231	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RIGHT CENTER	0	0.091	0	0.419	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT UPPER	0.072	0.122	0	0.559	0.115	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Roller IMPROPER FUNCTION	1.632	0.03	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
LEFT TOP	0	0.03	0	0.139	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

Pareto Population Percent 100%