

## Angela Gorman

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Highly productive supply chain management professional with a demonstrated ability to reduce procurement/operational costs by standardizing processes and streamlining supplier channels.

### Education:

**GPA (4.0/4.0)** - Master of Business Administration, Freed Hardeman University, 2012

**GPA (3.6/4.0)** - Bachelor of Arts in Business, Martin Methodist College, 1995

### **BPS Consulting LLC, Jackson, TN**

Employment Date: 2013 to Present

**Position Title:** Owner (Vice President)

BPS consulting is a company focused upon the implementation of the Business Performance System. BPS is a systematic approach for transitioning companies to a High Performance Organization.

- Focus groups are local church organizations and area chamber of commerce's.
- Developed and supported the compilation of BPS principles (2013 to 2016)
- Leadership principles for Women of Excellence (2017)
- Established customer contact for application of services (2018)
- Co-authored two leadership books published on Amazon

### **Pacific Manufacturing, Jackson, TN (Automotive – Metal Stamping)**

Employment Date: 2019 to April 2020

**Position Title:** New Product Coordinator

Responsible for the new product launch coordination; Tier 1 Automotive supplier for Toyota

### **Jarvis Caster Co., Jackson, TN (Casters) (plant closed)**

Employment Date: 2012 to 2012

**Position Title:** Purchasing/Materials Manager

Responsible for \$18M supply chain of domestic and international vendors for finished casters and caster components. Led global supply chain initiatives with China. Areas of responsibility included purchasing, inventory, logistic functions and a product specialist

### **Goodyear Tire and Rubber Co., Union City, TN (Tire Manufacturing) (plant closed)**

Employment Date: 2007 to 2011

**Position Title:** Purchasing Manager

Responsible for procurement of \$50M MRO indirect materials as well as contractor services for a \$350M organization. Coordinated workflows and managed high level purchasing issues and indirect supplier development. Responsible for two buyers and one purchasing clerk.

- Led purchasing team that obtained EBIT savings of over \$770K for 2010
- Obtained cost avoidance/reduction savings and working capital savings of \$1.4M for 2010
- Worked with different functional areas and plant leadership team to implement emergency purchase order system to make sure the plant was following corporate policy
- Developed plan for contractor service requisitions and purchase orders to ensure plant compliance
- Purchasing representative for ISO/TS – 16949

- Obtained zero OSHA recordables during internal and external ISO 9001 audits

**Position Title: Senior Buyer**

- Reduced Fastener supplier past due by 80%
- Implemented checks and balance system for steel supplier to improve delivery, receiving transactions and accounts payable
- Developed system with tread label supplier to improve receiving and accounts payable transactions
- Managed open purchase order and requisition report to ensure no stock outs in the storeroom

**Eaton Aerospace, Jackson, Mississippi (Aerospace Division)**

Employment Date: 2004 to 2005

**Position Title: Senior Buyer**

- Successfully managed \$8M supply chain of 9 key suppliers for machined components
- Reduced number of past due requisitions by 83%
- Improved primary supplier's past due by \$300,000

**GE GAS TURBINES, Greenville, South Carolina (Power Generation- Gas Turbines)**

Employment Date: 1999 to 2004

**Position Title: Operations Leader (Department Manager) 3 shifts / 59 employees**

Responsible for Manufacturing Services - Gage Lab, Cutter Grind, Tool Room & Crib.

- Achieved zero OSHA recordables through introduction of monthly safety program
- Reduced number of overdue work orders by 32%
- Implemented tool room work verification method to improve customer focus
- Full utilization of manpower resulting in 76% reduction in overtime from previous year
- Successfully managed \$280K budget and reduced broach detail backlog by 43%
- Obtained 100% turnaround in gage lab on calibration services

**Position Title: MRP Buyer – \$18M supply chain - Inner Shrouds, Diaphragms & Blade Rings**

Responsible for acquisition, planning, scheduling of Diaphragms, Blade Rings, & Inner Shrouds. Also led supplier development and qualification initiatives.

- Qualified a new 7FB diaphragm machining supplier resulting in the avoidance of a \$500K penalty
- Qualified a new Canadian casting supplier and leveraged them across the business
- Obtained cost reduction of 64% (\$277K) on Diaphragm seals through use of E-auction
- Reduced excess and inactive inventory by 100% (\$228K) through reallocation of inventory
- Developed scheduling process to improve material flow ensuring 100% on-time delivery
- Implemented tracking system for Inner Shroud production to identify potential problems
- Established 5S process to improve Blade Ring storage area and increase storage capacity

**Tenneco; Hartwell, GA (Process Expert: Industry: Automotive - OEM Shocks) [1998 to 1999]**

**Rural Development, Lawrenceburg, TN (Loans Officer: Multi-Family Housing) [1995 to 1997]**

**Certifications & Skills:**

Six Sigma Green Belt, Certified Production & Inventory Management (CPIM)

Microsoft Office, Ariba, AS400, COPICS, Kronos, Oracle Purchasing & SAP