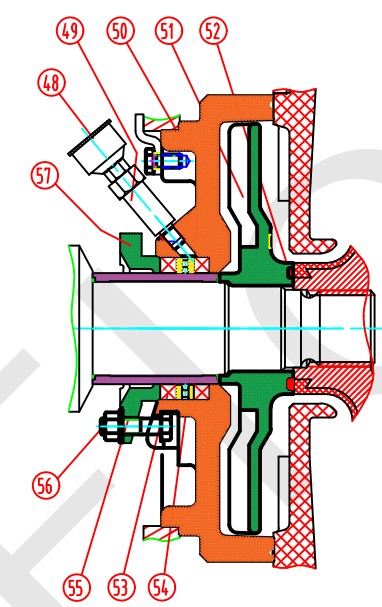
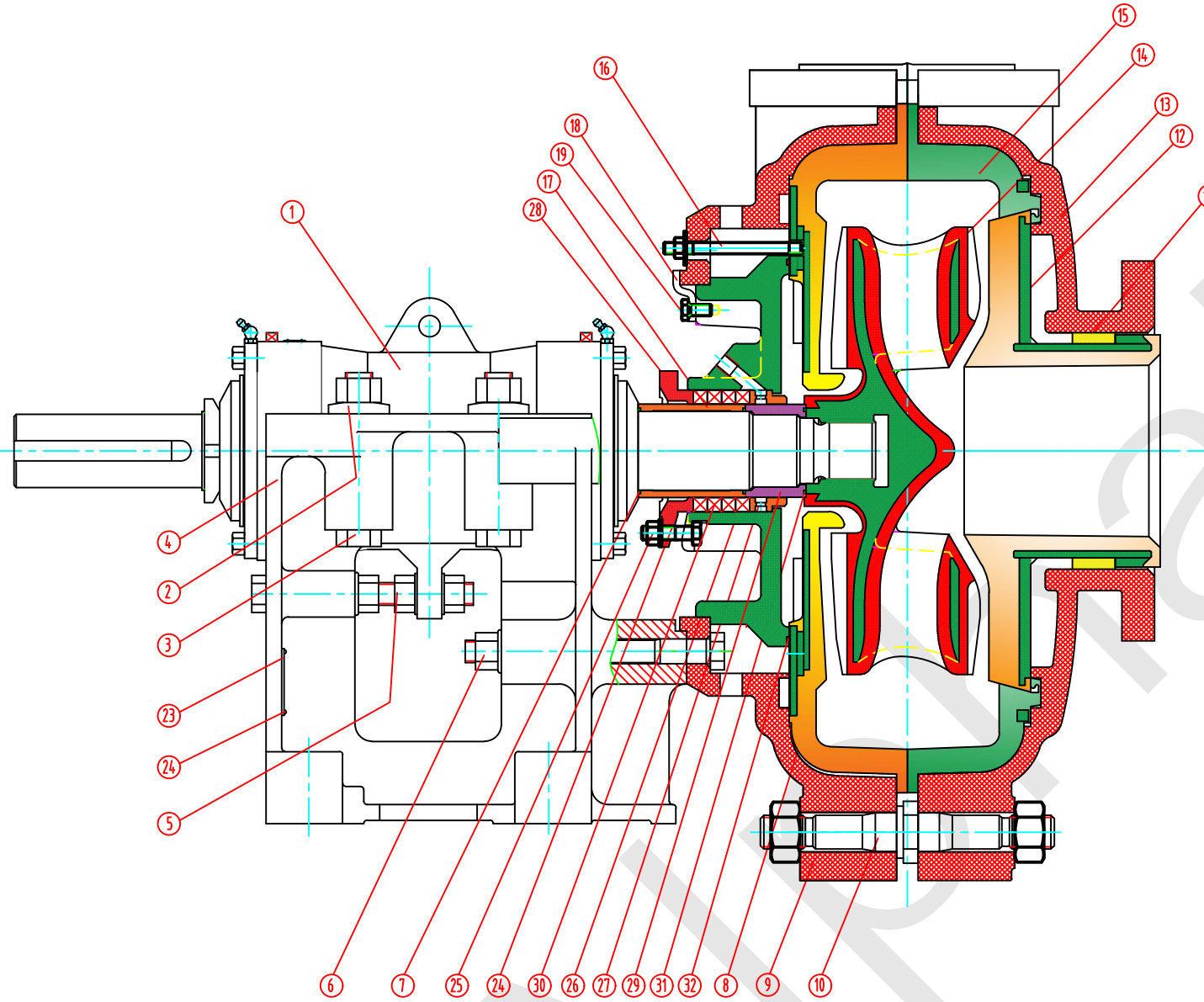
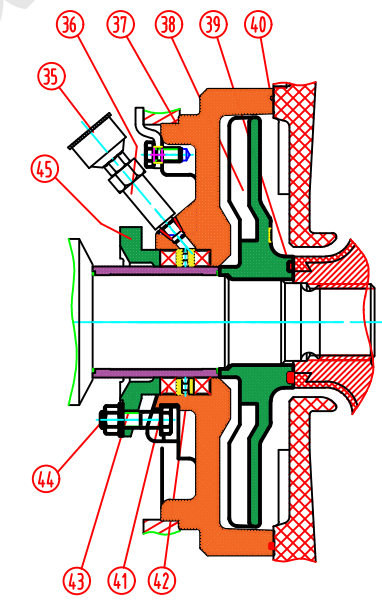


BEARING ASSEMBLY		
PUMP MODEL	PART NAME	PART NO.
6X4 DAH	BEARING ASSEMBLY	DAM005M
6X4 DAH	BEARING ASSEMBLY	DAM005XLM
6X4 DDAH	BEARING ASSEMBLY	DDAM005M
6X4 DDAH	BEARING ASSEMBLY	DDAM005XLM



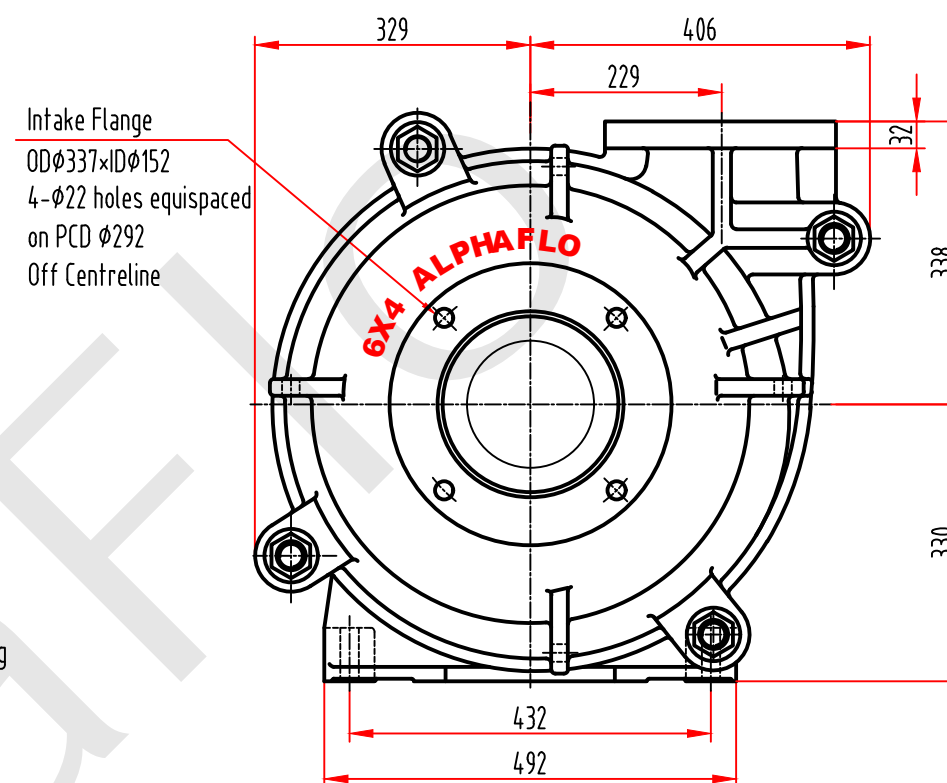
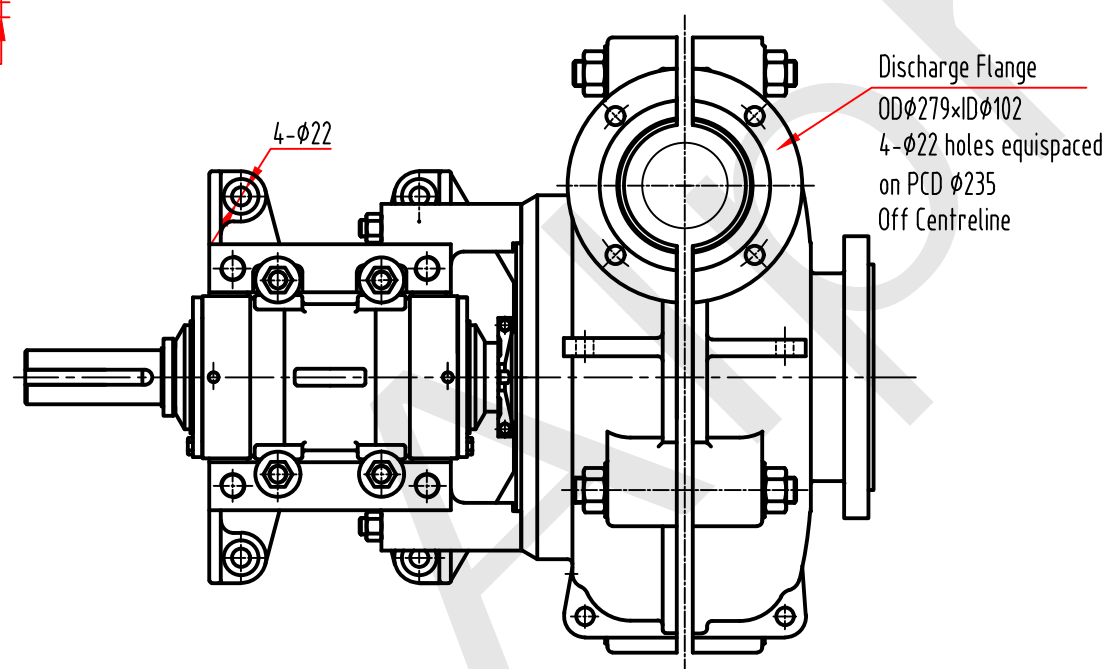
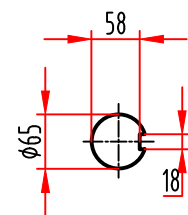
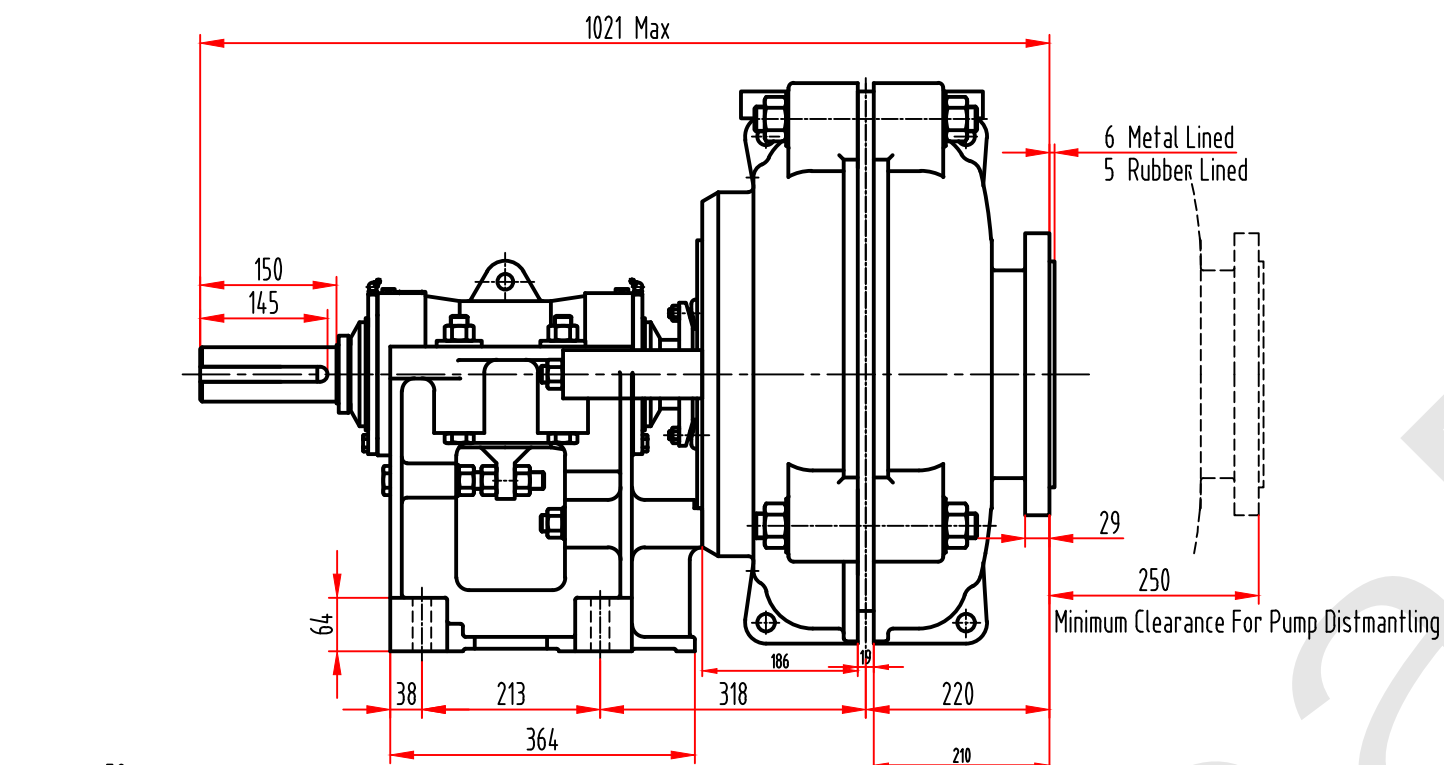
CENTRIFUGAL SEAL-
RUBBER EXPELLER RING



CENTRIFUGAL SEAL-
METAL EXPELLER RING

		NUT M10	2			
		BOLT M10x60	2			
45	D126M	GLAND CLAMP BOLT	2	C23		
		NUT M12	2			
		BOLT M12x45	2			
44	D045M	GLAND BOLT	2	C23		
43	D044	GLAND	1	C23		
42	D063HS1	LANTERN RING	1	C23		
41	D111	PACKING	2	Q05		
40	35T330N279	O RING	1	S10		
39	F064	IMPELLER O RING	1	S10		
38	DAM028HS1	EXPELLER	1	A05		
37	DAM029HS1	EXPELLER RING	1	A05		
36	D138-1	GREASE CUP ADAPTOR	1			
35	WP4L82-L	GREASE NIPPLE	1			
CENTRIFUGAL SEAL - METAL EXPELLER RING ONLY						
34						
33						
32	35T330N279	O RING	1	S10		
31	D109	IMPELLER O RING	1	S10		
30	D111	PACKING	4	Q21		
29	DAM117	SHAFT SPACER	1	C21		
		NUT M10	2			
		BOLT M10x60	2			
28	D126M	GLAND CLAMP BOLT	2	C23		
27	D118-1	LANTERN RESTRICTOR	1	P50		
26	DAM078HS1	STUFFING BOX	1	A05		
		NUT M12	2			
		BOLT M12x45	2			
25	D045M	GLAND BOLT	2	C23		
24	D044	GLAND	1	C23		
GLAND SEAL ONLY						
21	TLP/D424BS	RIVET	4			
20		NAME PLATE	1			
19	M10H2-20SW	BOLT M10x20	4	E62		
18	DAM4022HS1	CLAMP PLATE	1	C21		
17	D075	SHAFT SLEEVE	1	J04		
		WASHER 10	4			
		NUT M10	4			
		STUD M10x110	4			
16	M10Z3-110ZL	FRAME PLATE LINER STUD	4	E62		
15	E4018	COVER PLATE LINER	1	R55	E4018TLR55	
14	E4147	IMPELLER	1	R55	E4145WRT1R55	
13	E4013	COVER PLATE	1	D21		
12	E4083	THROATBUSH	1	R55	E4083WRT1R55	
11	E4085	COTTER	2			
		NUT M30	8			
		BOLT	4			
10	E4015M	COVER PLATE BOLT	4	E65		
9	DAM4032PR	FRAME PLATE	1	D21		
8	E4036HS1	FRAME PLATE LINER	1	R55	E4036TL1HS1R55	
7	D109	SHAFT SLEEVE O RING	2	S10		
		NUT M20	3			
		BOLT M20x210	3			
6	D034M	FRAME PLATE BOLT	3	E62		
		WASHER 20	2			
		BOLT M20	3			
		SCREW M20x185	1			
5	D001M	ADJUSTING SCREW	1	E62		
4	D003M	FRAME	1	D21		
		NUT M24	4			
		BOLT M24x140	4			
3	D012M	CLAMP BOLT	4	E62		
2	D011	CLAMP WASHER	4	E62		
1	DAM005M	BEARING ASSEMBLY	1		AS SELECTED	
NO.	PART NO.	PART NAME	QTY	MATERIAL	REMARK	
AlphaFlo		METAL LINED		64DAH-R-HS1-WRT		
Email: info@alphaflo.com		COMPONENT DIAGRAM		CHART MARK WEIGHT SCALE		
Web: www.alphaflo.com				A F 600kg 1:4		
Copyright - AlphaFlo Tech Co.,Ltd		6X4C*)AH		TOTAL 1 SHEET SHEET NO.1		
						ALPHAFLO TECH CO.,LTD

NO.	PART NO.	PART NAME	QTY	MATERIAL	REMARK
		NUT M12	2		
		BOLT M12x45	2		
56	D045M	GLAND BOLT	2	C23	
55	D044	GLAND	1	C23	
54	D063HS1	LANTERN RING	1	C23	
53	D111	PACKING	2	Q21	
52	F064	IMPELLER O RING	1	S10	
51	DAM028HS1	EXPELLER	1	A05	
50	DAM029HS1	EXPELLER RING	1	R55	
49	D138-1	GREASE CUP ADAPTOR	1		
48	P4L82-L	GREASE NIPPLE	1		
CENTRIFUGAL SEAL - RUBBER EXPELLER RING ONLY					
		NUT M10	2		
		BOLT M10x60	2		
57	D126M	GLAND CLAMP BOLT	2	C23	



AlphaFlo

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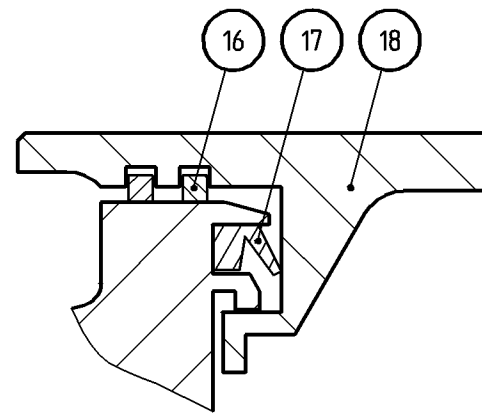
PUMP
OUTLINE DIMENSION

6/4DAH

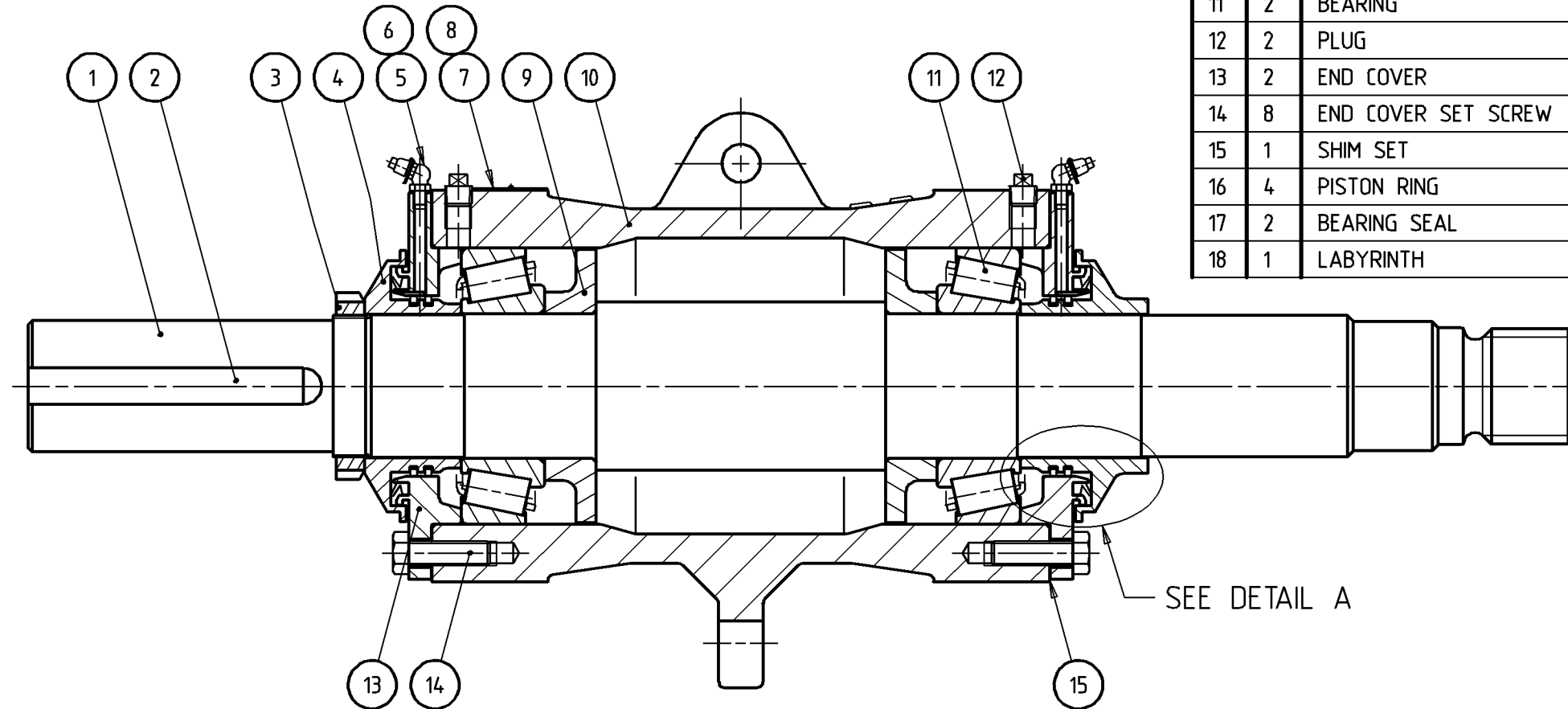
64DAH-1001

CHART MARK		WEIGHT	SCALE
A	F	600KGS	1:8
TOTAL 1 SHEET		SHEET NO.1	

ALPHAFLO TECH CO.,LTD



DETAIL A



ITEM	QTY	DESCRIPTION	PART No.
1	1	SHAFT	DAM073XLM
2	1	SHAFT KEY	D070M
3	1	LABYRINTH LOCKNUT	D061
4	1	LABYRINTH (DRIVE END)	D062-10
5	2	GREASE NIPPLE	UF4L73-Z
6	2	GREASE CAP	A365
7	1	NAMEPLATE	S32
8	2	NAMEPLATE RIVET TLPD424BS	
9	2	GREASE RETAINER	D046
10	1	BEARING HOUSING	D004M
11	2	BEARING	D009
12	2	PLUG	WP4P1-E
13	2	END COVER	D024-10
14	8	END COVER SET SCREW	D027M
15	1	SHIM SET	D025
16	4	PISTON RING	D108
17	2	BEARING SEAL	D089-10
18	1	LABYRINTH	D062XL-10

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4					APP.	J.ALIPRANDI	WARMAN PUMP BEARING ASSEMBLY DAM005XLM COMPONENTS DIAGRAM		
3					CHECK	J.ALIPRANDI			
2					DRN.	<i>AGP</i>			
1	ITEM 10 MODIFIED, PICTORIAL CHANGE ONLY. DRG UPDATED.	RCH	AUG.7,2001	MCF	DATE	SEP.19,1991	WARMAN INTERNATIONAL LTD.		
No.	DESCRIPTION	BY	DATE	CHK	SCALE		OFFICE OF ORIGIN : <i>Warman</i> CAE-CAD-CAM		REV.
REVISIONS							A3- 110 -0-125783		1