Constitutive modeling for laminates with fiber/matrix interface cracks under transverse loading

Luca Di Stasio^a, Janis Varna^a

^aLuleå University of Technology, University Campus, SE-97187 Luleå, Sweden

Abstract

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1. Introduction

Main ref [1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11]

2. Derivation of constitutive relations

2.1. Reference frames

- 5 Local reference frame of k-th layer: index 1 is the in-plane longitudinal or fiber or 0°-direction; index 2 is the in-plane transverse or 90°-direction; index 3 is the out-of-plane or through-the-thickness direction.
 - Global reference frame of laminate: index x is the in-plane longitudinal or laminate 0° direction; index y is the in-plane transverse direction; index z is the out-of-plane or through-the-thickness direction.

2.2. Crack density

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Scalar density Normalized volume of cracks V_{an} is the ratio of cracked volume V_a to material volume V

$$V_{an} = \frac{V_a}{V} \tag{1}$$

 V_a is equal to the product of total crack surface S_C and average crack opening u_a

$$V_{an} = \frac{S_C u_a}{V} = \frac{S_C}{V} u_a = \rho_C u_a \tag{2}$$

The ratio $\frac{S_C}{V}$ has a size of $\frac{1}{length}$ and correspond to the crack density ρ_C . It means: product of crack density and average crack opening is equal to normalized volume of cracks.

Applying the previous Principle to debonds, we have:

$$\rho_D = \frac{\text{total area of debonds}}{\text{total layer volume}} = \frac{n_D w R_f \Delta \theta}{L_{lam} w t_{90^\circ}} = \frac{n_D w}{L_{lam} w t_{90^\circ}} R_f \Delta \theta = \frac{1}{n2L} \frac{1}{k2L} R_f \Delta \theta = \frac{1}{nk4L^2} R_f \Delta \theta = \frac{V_f}{nk\pi R_f^2} R_f \Delta \theta = \frac{V_f}{nkR_f} \frac{\Delta \theta}{\pi}$$

$$(3)$$

20 Second-order tensor density

Fourth-order tensor density

2.3. Homogenization

$$\sigma_{ij}^{avg} = \frac{1}{V} \int_{V} \sigma_{ij} dV \quad \varepsilon_{ij}^{avg} = \frac{1}{V} \int_{V} \varepsilon_{ij} dV \tag{4}$$

$$\underline{\tilde{\sigma}}_{k}^{avg} = \underline{\tilde{Q}}_{k} \left(\underline{\tilde{\varepsilon}}_{k}^{avg} - \underline{\tilde{\alpha}}_{k} \Delta T \right) \tag{5}$$

$$\underline{\tilde{\sigma}}_{LAM} = \underline{\tilde{\sigma}}^{avg} = \frac{1}{V} \int_{V} \underline{\tilde{\sigma}} dV = \frac{1}{V} \sum_{k=1}^{N} \int_{V_{k}} \underline{\tilde{\sigma}} dV_{k} = \sum_{k=1}^{N} \underline{\tilde{\sigma}}_{k}^{avg} \frac{t_{k}}{h}$$
 (6)

$$\varepsilon_{ij}^{avg} = \frac{1}{V} \int_{V} \varepsilon_{ij} dV = \frac{1}{V} \int_{V} \frac{1}{2} (u_{i,j} + u_{j,i}) dV = \frac{1}{V} \int_{S} \frac{1}{2} (u_{i}n_{j} + u_{j}n_{i}) dS \quad (7)$$

$$\varepsilon_{ij}^{avg} = \frac{1}{V} \int_{S} \frac{1}{2} (u_{i}n_{j} + u_{j}n_{i}) dS =
= \frac{1}{V} \int_{S_{B}} \frac{1}{2} (u_{i}n_{j} + u_{j}n_{i}) dS + \frac{1}{V} \int_{S_{C}} \frac{1}{2} (u_{i}n_{j} + u_{j}n_{i}) dS =
= \varepsilon_{ij}^{applied} + \beta_{ij}$$
(8)

$$\underline{\tilde{\varepsilon}}_{k}^{avg} = \underline{\tilde{\varepsilon}}_{k}^{applied} + \underline{\tilde{\beta}}_{k} = \underline{\tilde{\varepsilon}}_{k}^{LAM} + \underline{\tilde{\beta}}_{k} \tag{9}$$

$$\underline{\tilde{\sigma}}_{LAM} = \frac{1}{h} \sum_{k=1}^{N} t_k \underline{\underline{\tilde{Q}}}_k \left(\underline{\tilde{\varepsilon}}_k^{LAM} - \underline{\tilde{\alpha}}_k \Delta T + \underline{\tilde{\beta}}_k \right)$$
 (10)

$$\underline{\underline{\tilde{\sigma}}}_{LAM} = \underline{\underline{Q}}_{eff}^{LAM} \underline{\underline{\tilde{\varepsilon}}}^{LAM} \tag{11}$$

$$\underline{\underline{Q}}_{eff}^{LAM} \underline{\tilde{\varepsilon}}^{LAM} = \left(\frac{1}{h} \sum_{k=1}^{N} t_k \underline{\underline{\tilde{Q}}}_k\right) \underline{\tilde{\varepsilon}}^{LAM} + \frac{1}{h} \sum_{k=1}^{N} t_k \underline{\underline{\tilde{Q}}}_k \underline{\tilde{\beta}}_k \tag{12}$$

$$\underline{\underline{Q}}_{eff}^{LAM} \underline{\underline{\tilde{\varepsilon}}}^{LAM} \cdot \underline{\underline{\tilde{\varepsilon}}}^{LAM} \cdot \underline{\underline{\tilde{\varepsilon}}}^{LAM} = \left(\frac{1}{h} \sum_{k=1}^{N} t_k \underline{\underline{\tilde{Q}}}_k\right) \underline{\tilde{\varepsilon}}^{LAM} \cdot \underline{\underline{\tilde{\varepsilon}}}^{LAM} \cdot \underline{\underline{\tilde{\varepsilon}}}^{LAM} + \left(\frac{1}{h} \sum_{k=1}^{N} t_k \underline{\underline{\tilde{Q}}}_k \underline{\tilde{\beta}}_k\right) \cdot \underline{\underline{\tilde{\varepsilon}}}^{LAM} \cdot \underline{\underline{\tilde{\varepsilon}}}^{LAM}$$

$$(13)$$

$$\underline{\underline{Q}}_{eff}^{LAM} = \left(\frac{1}{h} \sum_{k=1}^{N} t_k \underline{\underline{\tilde{Q}}}_k\right) + \frac{1}{h} \sum_{k=1}^{N} t_k \underline{\underline{\tilde{Q}}}_k \underline{\underline{\tilde{g}}}_{LAM}^{\underline{LAM}} \cdot \underline{\underline{\tilde{\varepsilon}}}^{LAM}$$
(14)

$$\underline{\underline{T}}_{k} = \begin{bmatrix}
\cos^{2}(\theta_{k}) & \sin^{2}(\theta_{k}) & 2\cos(\theta_{k})\sin(\theta_{k}) \\
\sin^{2}(\theta_{k}) & \cos^{2}(\theta_{k}) & -2\cos(\theta_{k})\sin(\theta_{k}) \\
-\cos(\theta_{k})\sin(\theta_{k}) & \cos(\theta_{k})\sin(\theta_{k}) & \cos^{2}(\theta_{k}) - \sin^{2}(\theta_{k})
\end{bmatrix} (15)$$

$$\underline{\underline{\tilde{Q}}}_{k} = \underline{\underline{T}}_{k}^{-1} \underline{\underline{Q}}_{k} \left(\underline{\underline{T}}_{k}^{-1}\right)^{T} \tag{16}$$

$$\underline{\underline{Q}}_{eff}^{LAM} = \left(\frac{1}{h} \sum_{k=1}^{N} t_{k} \underline{\underline{T}}_{k}^{-1} \underline{\underline{Q}}_{k} \left(\underline{\underline{T}}_{k}^{-1}\right)^{T}\right) + \frac{1}{h} \sum_{k=1}^{N} t_{k} \underline{\underline{T}}_{k}^{-1} \underline{\underline{Q}}_{k} \left(\underline{\underline{T}}_{k}^{-1}\right)^{T} \underline{\underline{\underline{T}}}_{k}^{-1} \underline{\underline{\underline{Q}}}_{k} \left(\underline{\underline{T}}_{k}^{-1}\right)^{T} \cdot \underline{\underline{\underline{\varepsilon}}}^{LAM} = \\
= \frac{1}{h} \sum_{k=1}^{N} t_{k} \underline{\underline{T}}_{k}^{-1} \underline{\underline{Q}}_{k} \left(\underline{\underline{T}}_{k}^{-1}\right)^{T} \left(1 + \underline{\underline{\underline{T}}}_{k}^{-1} \underline{\underline{\underline{\beta}}}_{k} \left(\underline{\underline{T}}_{k}^{-1}\right)^{T} \cdot \underline{\underline{\underline{\varepsilon}}}^{LAM}\right) \\
\underline{\underline{\underline{\varepsilon}}}^{LAM} \cdot \underline{\underline{\underline{\varepsilon}}}^{LAM} \cdot \underline{\underline{\underline{\varepsilon}}}^{LAM} = (17)$$

$$Q_{eff,lmij}^{LAM} \tilde{\varepsilon}_{ij}^{LAM} = \left(\frac{1}{h} \sum_{k=1}^{N} t_k \tilde{Q}_{k,lmij}\right) \tilde{\varepsilon}_{ij}^{LAM} + \frac{1}{h} \sum_{k=1}^{N} t_k \tilde{Q}_{k,lmij} \tilde{\beta}_{k,ij}$$
(18)

$$Q_{eff,lmij}^{LAM} \tilde{\varepsilon}_{ij}^{LAM} \left(\tilde{\varepsilon}_{ij}^{LAM} \right)^{-1} = \left(\frac{1}{h} \sum_{k=1}^{N} t_k \tilde{Q}_{k,lmij} \right) \tilde{\varepsilon}_{ij}^{LAM} \left(\tilde{\varepsilon}_{ij}^{LAM} \right)^{-1} + \frac{1}{h} \left(\sum_{k=1}^{N} t_k \tilde{Q}_{k,lmij} \tilde{\beta}_{k,ij} \right) \left(\tilde{\varepsilon}_{ij}^{LAM} \right)^{-1}$$

$$(19)$$

$$Q_{eff,lmij}^{LAM} = \left(\frac{1}{h} \sum_{k=1}^{N} t_k \tilde{Q}_{k,lmij}\right) + \frac{1}{h} \sum_{k=1}^{N} t_k \left(\tilde{Q}_{k,lmij} \tilde{\beta}_{k,ij} \left(\tilde{\varepsilon}_{ij}^{LAM}\right)^{-1}\right)$$
(20)

$$Q_{eff,lmij}^{LAM} = \frac{1}{h} \sum_{k=1}^{N} t_k \tilde{Q}_{k,lmij} \left(\frac{1}{2} \left(\delta_{ik} \delta_{jl} + \delta_{il} \delta_{jk} \right) + \tilde{\beta}_{k,ij} \left(\tilde{\varepsilon}_{ij}^{LAM} \right)^{-1} \right)$$
(21)

$$Q_{eff,lmij}^{LAM} =$$

$$\frac{1}{h} \sum_{k=1}^{N} t_k T_{k,lmrs}^{-1} Q_{k,rspq} \left(\underline{\underline{T}}_{k}^{-1}\right)_{pqij}^{T} \left(\frac{1}{2} \left(\delta_{ik} \delta_{jl} + \delta_{il} \delta_{jk}\right) + T_{k,ip}^{-1} \tilde{\beta}_{k,pq} \left(\underline{\underline{T}}_{k}^{-1}\right)_{qj}^{T} T_{k,lmrs}^{-1} \left(\tilde{\varepsilon}_{pq}^{LAM}\right)^{-1} \left(\underline{\underline{T}}_{k}^{-1}\right)_{qj}^{T}\right)$$

$$(22)$$

2.4. Exact expression of the Vakulenko-Kachanov tensor

In the local reference frame of k-th layer, the outer normal at crack faces has components:

$$n_1 = 0 \quad n_2 \neq 0 \quad n_3 \neq 0 \tag{23}$$

while crack face displacement has components:

$$u_1 = 0 \quad u_2 \neq 0 \quad u_3 \neq 0 \tag{24}$$

Definition of Vakulenko-Kachanov tensor:

$$\beta_{ij} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} (u_i n_j + u_j n_i) dS$$
 (25)

Expand the expression for each component and simplify based on the fact that $u_1 = 0$:

$$\beta_{11} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} (u_1 n_1 + u_1 n_1) dS = \frac{1}{V_k} \int_{S_C} u_1 \cdot 0 n_1 dS = 0$$

$$\beta_{22} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} (u_2 n_2 + u_2 n_2) dS = \frac{1}{V_k} \int_{S_C} u_2 n_2 dS$$

$$\beta_{33} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} (u_3 n_3 + u_3 n_3) dS = \frac{1}{V_k} \int_{S_C} u_3 n_3 dS$$

$$\beta_{12} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} \left(u_1 \cdot 0 n_2 + u_2 u_1 \cdot 0 \right) dS = 0$$

$$\beta_{13} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} \left(u_1 \cdot 0 n_3 + u_3 u_1 \cdot 0 \right) dS = 0$$

$$\beta_{23} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} \left(u_2 n_3 + u_3 n_2 \right) dS$$

$$\beta_{21} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} \left(u_2 u_1 \cdot 0 + u_1 \cdot 0 n_2 \right) dS = 0$$

$$\beta_{31} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} \left(u_3 u_1 \cdot 0 + u_1 \cdot 0 n_3 \right) dS = 0$$

$$\beta_{32} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} \left(u_3 u_1 \cdot 0 + u_1 \cdot 0 n_3 \right) dS = 0$$

$$\beta_{32} = \frac{1}{V_k} \int_{S_C} \frac{1}{2} \left(u_3 u_1 \cdot 0 + u_1 \cdot 0 n_3 \right) dS = 0$$

Only 3 independent components of the tensor β_{ij} remain: β_{22} , β_{33} and β_{23} . Split total crack surface S_C into total matrix crack surface S_C^m and total fiber crack surface S_C^f and remember that $n_i^f=-n_i^m$ for i=2,3

$$\beta_{22} = \frac{1}{V_k} \int_{S_C} u_2 n_2 dS = \frac{1}{V_k} \left[\int_{S_C^m} u_2^m n_2^m dS + \int_{S_C^f} u_2^f n_2^f dS \right] =$$

$$= \frac{1}{V_k} \left[\int_{S_C^m} u_2^m n_2^m dS + \int_{S_C^f} u_2^f (-n_2^m) dS \right]$$

$$\beta_{33} = \frac{1}{V_k} \int_{S_C} u_3 n_3 dS = \frac{1}{V_k} \left[\int_{S_C^m} u_3^m n_3^m dS + \int_{S_C^f} u_3^f n_3^f dS \right] =$$

$$= \frac{1}{V_k} \left[\int_{S_C^m} u_3^m n_3^m dS + \int_{S_C^f} u_3^f (-n_3^m) dS \right]$$

$$\beta_{23} = \frac{1}{V_k} \int_{S_C} (u_2 n_3 + u_3 n_2) dS =$$

$$= \frac{1}{V_k} \left[\int_{S_C^m} (u_2^m n_3^m + u_3^m n_2^m) dS + \int_{S_C^f} \left(u_2^f n_3^f + u_3^f n_2^f \right) dS \right] =$$

$$= \frac{1}{V_k} \left[\int_{S_C^m} u_2^m n_3^m dS + \int_{S_C^f} u_2^f (-n_3^m) dS + \int_{S_C^m} u_3^m n_2^m dS + \int_{S_C^f} u_3^f (-n_2^m) dS \right]$$

$$= \frac{1}{V_k} \left[\int_{S_C^m} u_2^m n_3^m dS + \int_{S_C^f} u_2^f (-n_3^m) dS + \int_{S_C^m} u_3^m n_2^m dS + \int_{S_C^f} u_3^f (-n_2^m) dS \right]$$

The total matrix debonded surface S_C^m is equal to the total fiber debonded surface S_C^f and equal to:

$$S_C^m = S_C^f = n_D R_f \Delta \theta \tag{28}$$

With Eq. 28, we can recast Eq. 27 as

$$\beta_{22} = \frac{1}{V_k} \left[n_D R_f w \int_0^{\Delta \theta} \left(u_2^m - u_2^f \right) n_2^m d\theta \right] =$$

$$= \frac{1}{L_{lam} w t_{90^{\circ}}} \left[n_D R_f w \int_0^{\Delta \theta} \left(u_2^m - u_2^f \right) n_2^m d\theta \right] =$$

$$= \frac{1}{L_{lam}} \frac{n_D R_f}{t_{90^{\circ}}} \left[\int_0^{\Delta \theta} \left(u_2^m - u_2^f \right) n_2^m d\theta \right] =$$

$$= \rho_D \left[\frac{1}{\Delta \theta} \int_0^{\Delta \theta} \left(u_2^m - u_2^f \right) n_2^m d\theta \right]$$

$$\beta_{33} = \rho_D \left[\frac{1}{\Delta \theta} \int_0^{\Delta \theta} \left(u_3^m - u_3^f \right) n_3^m d\theta \right]$$

$$\beta_{23} = \rho_D \left[\frac{1}{\Delta \theta} \int_0^{\Delta \theta} \left(u_2^m - u_2^f \right) n_3^m d\theta + \frac{1}{\Delta \theta} \int_0^{\Delta \theta} \left(u_3^m - u_3^f \right) n_2^m d\theta \right]$$

We can express the displacement jumps at the interface as a function of the local Crack Opening Displacement (COD) and Crack Sliding Displacement (CSD) as

$$u_{2}^{m} - u_{2}^{f} = \left(u_{r}^{m} - u_{r}^{f}\right)\cos\left(\theta\right) - \left(u_{\theta}^{m} - u_{\theta}^{f}\right)\sin\left(\theta\right) =$$

$$= COD\left(\theta\right)\cos\left(\theta\right) - CSD\left(\theta\right)\sin\left(\theta\right)$$

$$u_{3}^{m} - u_{3}^{f} = \left(u_{r}^{m} - u_{r}^{f}\right)\sin\left(\theta\right) + \left(u_{\theta}^{m} - u_{\theta}^{f}\right)\cos\left(\theta\right) =$$

$$= COD\left(\theta\right)\sin\left(\theta\right) + CSD\left(\theta\right)\cos\left(\theta\right)$$
(30)

where θ is the local angular coordinate at the interface. We can similarly express n_2^m and n_3^m as a function of θ :

$$n_2^m = \cos(\theta) - \sin(\theta)$$

$$n_3^m = \sin(\theta) + \cos(\theta)$$
(31)

Thus, Eq. 29 becomes

$$\begin{split} \beta_{22} &=\\ &= \rho_D \frac{1}{\Delta \theta} \int_0^{\Delta \theta} \left[COD\left(\theta\right) \left(\cos^2\left(\theta\right) - \cos\left(\theta\right) \sin\left(\theta\right) \right) - CSD\left(\theta\right) \left(\sin\left(\theta\right) \cos\left(\theta\right) - \sin^2\left(\theta\right) \right) \right] d\theta = \\ &= \rho_D \frac{1}{2\Delta \theta} \int_0^{\Delta \theta} \left[COD\left(\theta\right) \left(1 + \cos\left(2\theta\right) - \sin\left(2\theta\right) \right) + CSD\left(\theta\right) \left(1 - \cos\left(2\theta\right) - \sin\left(2\theta\right) \right) \right] d\theta = \\ &= \rho_D \frac{1}{\Delta \theta} \int_0^{\Delta \theta} \left[\frac{COD\left(\theta\right) + CSD\left(\theta\right)}{2} \left(1 - \sin\left(2\theta\right) \right) + \frac{COD\left(\theta\right) - CSD\left(\theta\right)}{2} \cos\left(2\theta\right) \right] d\theta \\ \beta_{33} &= \\ &= \rho_D \frac{1}{\Delta \theta} \int_0^{\Delta \theta} \left[COD\left(\theta\right) \left(\sin\left(\theta\right) \cos\left(\theta\right) + \sin^2\left(\theta\right) \right) + CSD\left(\theta\right) \left(\cos^2\left(\theta\right) + \cos\left(\theta\right) \sin\left(\theta\right) \right) \right] d\theta = \\ &= \rho_D \frac{1}{2\Delta \theta} \int_0^{\Delta \theta} \left[COD\left(\theta\right) \left(1 + \sin\left(2\theta\right) - \cos\left(2\theta\right) \right) + CSD\left(\theta\right) \left(1 + \sin\left(2\theta\right) + \cos\left(2\theta\right) \right) \right] d\theta = \\ &= \rho_D \frac{1}{\Delta \theta} \int_0^{\Delta \theta} \left[\frac{COD\left(\theta\right) + CSD\left(\theta\right)}{2} \left(1 + \sin\left(2\theta\right) \right) - \frac{COD\left(\theta\right) - CSD\left(\theta\right)}{2} \cos\left(2\theta\right) \right] d\theta \\ \beta_{23} &= \\ &= \rho_D \frac{1}{\Delta \theta} \int_0^{\Delta \theta} COD\left(\theta\right) \left(2\sin\left(\theta\right) \cos\left(\theta\right) + \cos^2\left(\theta\right) - \sin^2\left(\theta\right) \right) + \\ &- \rho_D \frac{1}{\Delta \theta} \int_0^{\Delta \theta} CSD\left(\theta\right) \left(\sin^2\left(\theta\right) - \cos^2\left(\theta\right) + 2\cos\left(\theta\right) \sin\left(\theta\right) \right) d\theta = \\ &= \rho_D \frac{1}{\Delta \theta} \int_0^{\Delta \theta} 2 \left[\frac{COD\left(\theta\right) + CSD\left(\theta\right)}{2} \cos\left(2\theta\right) + \frac{COD\left(\theta\right) - CSD\left(\theta\right)}{2} \sin\left(2\theta\right) \right] d\theta \\ (32) \end{split}$$

2.5. Analytical modeling of $COD\left(\theta\right)$ and $CSD\left(\theta\right)$

The Crack Opening Displacement (COD) and Crack Sliding Displacement (CSD) are in general a function of θ , the angular coordinate along the crack which varies between 0 and $\Delta\theta$. Without making any approximation, the Crack Opening Displacement (COD) and Crack Sliding Displacement (CSD) can be expressed as the sum of their average value and a term, respectively $\delta COD(\theta)$

and $\delta CSD(\theta)$, that represents the variation of the function from its average:

$$COD(\theta) = COD_{avg} + \delta COD(\theta)$$

$$CSD(\theta) = CSD_{avg} + \delta CSD(\theta).$$
(33)

By defining $\Delta\Psi$

$$\Delta\Psi = \min\left(\Delta\theta, \Delta\Phi\right),\tag{34}$$

we introduce at this point an approximation and assume that the functions $\delta COD(\theta)$ and $\delta CSD(\theta)$ can be expressed as the product of the maximum value of the displacement and a function, respectively $f\left(\theta - \frac{\Delta\Psi}{2}\right)$ and $g\left(\theta - \frac{\Delta\theta}{2}\right)$:

$$COD(\theta) = COD_{avg} + \delta COD(\theta) = COD_{avg} + COD_{max} f\left(\theta - \frac{\Delta \Psi}{2}\right)$$

$$CSD(\theta) = CSD_{avg} + \delta CSD(\theta) = CSD_{avg} + CSD_{max} g\left(\theta - \frac{\Delta \theta}{2}\right),$$
(35)

where $f\left(\theta - \frac{\Delta\Psi}{2}\right)$ and $g\left(\theta - \frac{\Delta\theta}{2}\right)$ are assumed to be odd functions over their respective integration domain $[0, \Delta\Psi]$ and $[0, \Delta\theta]$

$$\int_{0}^{\Delta\theta} f\left(\theta - \frac{\Delta\Psi}{2}\right) d\theta = 0 \quad \int_{0}^{\Delta\theta} g\left(\theta - \frac{\Delta\theta}{2}\right) d\theta = 0. \tag{36}$$

We assume the two functions $f\left(\theta - \frac{\Delta\Psi}{2}\right)$ and $g\left(\theta - \frac{\Delta\theta}{2}\right)$ to be two odd polynomials of degree 2n-1:

$$f\left(\theta - \frac{\Delta\Psi}{2}\right) = \begin{cases} \sum_{k=0}^{n-1} a_{2k+1} \left(\theta - \frac{\Delta\Psi}{2}\right)^{2k+1} & 0 \le \theta \le \Delta\Psi \\ 0 & otherwise \end{cases}$$

$$g\left(\theta - \frac{\Delta\theta}{2}\right) = \begin{cases} \sum_{k=0}^{n-1} b_{2k+1} \left(\theta - \frac{\Delta\theta}{2}\right)^{2k+1} & 0 \le \theta \le \Delta\theta \\ 0 & otherwise \end{cases}$$

$$(37)$$

which satisfy by construction the conditions expressed in Equation 36. The coefficients a_{2k+1} and b_{2k+1} are determined by imposing that

$$COD(\Delta \Psi) = 0$$

$$CSD(\Delta \theta) = 0.$$
(38)

The explicit construction of the polynomials $f\left(\theta - \frac{\Delta\Psi}{2}\right)$ and $g\left(\theta - \frac{\Delta\theta}{2}\right)$ for n=1,2,3 (or degree 2n-1=1,3,5) is reported in Appendix A. We recall the expressions of the non-zero components of the Vakulenko-Kachanov tensor

$$\beta_{22} = \frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} \left[\frac{COD(\theta) + CSD(\theta)}{2} \left(1 - \sin(2\theta) \right) + \frac{COD(\theta) - CSD(\theta)}{2} \cos(2\theta) \right] d\theta$$

$$\beta_{33} = \frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} \left[\frac{COD(\theta) + CSD(\theta)}{2} \left(1 + \sin(2\theta) \right) - \frac{COD(\theta) - CSD(\theta)}{2} \cos(2\theta) \right] d\theta$$

$$\beta_{23} = \frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} 2 \left[\frac{COD(\theta) + CSD(\theta)}{2} \cos(2\theta) + \frac{COD(\theta) - CSD(\theta)}{2} \sin(2\theta) \right] d\theta$$

$$(39)$$

and proceed to the integration of the different summands:

1.

$$\begin{split} &\frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} COD\left(\theta\right) d\theta = \\ &= \frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} \left(COD_{avg} + COD_{max} \sum_{k=0}^{n-1} a_{2k+1} \left(\theta - \frac{\Delta\Psi}{2} \right)^{2k+1} \right) d\theta = \\ &= \frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} COD_{avg} d\theta + \\ &+ \frac{1}{\Delta\theta} \int_{0}^{\Delta\Psi} COD_{max} \sum_{k=0}^{n-1} a_{2k+1} \left(\theta - \frac{\Delta\Psi}{2} \right)^{2k+1} d\theta + \\ &+ \frac{1}{\Delta\theta} \int_{\Delta\Psi}^{\Delta\theta} COD_{max} \sum_{k=0}^{n-1} a_{2k+1} \left(\theta - \frac{\Delta\Psi}{2} \right)^{2k+1} d\theta = \\ &= \frac{1}{\Delta\theta} \left[COD_{avg} \theta \right] \Big|_{0}^{\Delta\theta} + \frac{1}{\Delta\theta} \left[COD_{max} \sum_{k=0}^{n-1} \frac{a_{2k+1}}{2(k+1)} \left(\theta - \frac{\Delta\Psi}{2} \right)^{2(k+1)} \right] \Big|_{0}^{\Delta\Psi} = \\ &= COD_{avg} + COD_{max} \sum_{k=0}^{n-1} \frac{a_{2k+1}}{2(k+1)\Delta\theta} \left(\left(\frac{\Delta\Psi}{2} \right)^{2(k+1)} - \left(-\frac{\Delta\Psi}{2} \right)^{2(k+1)} \right) = \\ &= COD_{avg} \end{split}$$

2.

$$\frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} CSD\left(\theta\right) d\theta = CSD_{avg} \tag{41}$$

3.

$$\frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} COD(\theta) \sin(2\theta) d\theta =$$

$$= \frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} \left(COD_{avg} + COD_{max} \sum_{k=0}^{n-1} a_{2k+1} \theta^{2k+1} \right) \sin(2\theta) d\theta =$$

$$= -\frac{1}{2\Delta\theta} COD_{avg} \left[\cos(2\theta) \right]_{0}^{\Delta\theta} +$$

$$+ \frac{1}{\Delta\theta} \left[COD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin(\frac{1 + mod(i, 2)}{2} \pi - 2\theta) \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \theta^{k-i} \right) \right]_{0}^{\Delta\Psi} =$$

$$= \frac{1 - \cos(2\Delta\theta)}{2\Delta\theta} COD_{avg} +$$

$$+ \frac{1}{\Delta\theta} COD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin(\frac{1 + mod(i, 2)}{2} \pi - 2\Delta\Psi) \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta\Psi^{k-i} \right)$$

$$(42)$$

$$\begin{split} &\frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} CSD\left(\theta\right) \sin\left(2\theta\right) d\theta = \\ &= \frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} \left(CSD_{avg} + CSD_{max} \sum_{k=0}^{n-1} b_{2k+1} \theta^{2k+1} \right) \sin\left(2\theta\right) d\theta = \\ &= -\frac{1}{2\Delta\theta} CSD_{avg} \left[\cos\left(2\theta\right) \right] \bigg|_{0}^{\Delta\theta} + \\ &+ \frac{1}{\Delta\theta} \left[CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin\left(\frac{1+mod\left(i,2\right)}{2}\pi - 2\theta\right) \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \theta^{k-i} \right) \right] \bigg|_{0}^{\Delta\Psi} = \\ &= \frac{1-\cos\left(2\Delta\theta\right)}{2\Delta\theta} CSD_{avg} + \\ &+ \frac{1}{\Delta\theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin\left(\frac{1+mod\left(i,2\right)}{2}\pi - 2\Delta\Psi\right) \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta\Psi^{k-i} \right) \end{split}$$

5.

$$\begin{split} &\frac{1}{\Delta\theta}\int_{0}^{\Delta\theta}COD\left(\theta\right)\cos\left(2\theta\right)d\theta = \\ &= \frac{1}{\Delta\theta}\int_{0}^{\Delta\theta}\left(COD_{avg} + COD_{max}\sum_{k=0}^{n-1}a_{2k+1}\theta^{2k+1}\right)\cos\left(2\theta\right)d\theta = \\ &= \frac{1}{2\Delta\theta}COD_{avg}\left[\sin\left(2\theta\right)\right]\bigg|_{0}^{\Delta\theta} + \\ &+ \frac{1}{\Delta\theta}\left[COD_{max}\sum_{i=0}^{2n-1}\left(-\frac{1}{2}\right)^{i}\sin(\frac{1+mod\left(i+1,2\right)}{2}\pi - 2\theta)\left(\sum_{k=i}^{2n-1}a_{k}\frac{k!}{(k-i)!}\theta^{k-i}\right)\right]\bigg|_{0}^{\Delta\Psi} = \\ &= \frac{\sin\left(2\Delta\theta\right)}{2\Delta\theta}COD_{avg} + \\ &+ \frac{1}{\Delta\theta}COD_{max}\sum_{i=0}^{2n-1}\left(-\frac{1}{2}\right)^{i}\sin(\frac{1+mod\left(i+1,2\right)}{2}\pi - 2\Delta\Psi)\left(\sum_{k=i}^{2n-1}a_{k}\frac{k!}{(k-i)!}\Delta\Psi^{k-i}\right) \end{split}$$

5.
$$\frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} CSD(\theta) \cos(2\theta) d\theta =$$

$$= \frac{1}{\Delta\theta} \int_{0}^{\Delta\theta} \left(CSD_{avg} + CSD_{max} \sum_{k=0}^{n-1} b_{2k+1} \theta^{2k+1} \right) \cos(2\theta) d\theta =$$

$$= -\frac{1}{2\Delta\theta} CSD_{avg} \left[\cos(2\theta) \right]_{0}^{\Delta\theta} +$$

$$+ \frac{1}{\Delta\theta} \left[CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i} \sin(\frac{1 + mod(i+1,2)}{2}\pi - 2\theta) \left(\sum_{k=i}^{2n-1} b_{k} \frac{k!}{(k-i)!} \theta^{k-i} \right) \right]_{0}^{\Delta\Psi} =$$

$$= \frac{\sin(2\Delta\theta)}{2\Delta\theta} CSD_{avg} +$$

$$+ \frac{1}{\Delta\theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i} \sin(\frac{1 + mod(i+1,2)}{2}\pi - 2\Delta\Psi) \left(\sum_{k=i}^{2n-1} b_{k} \frac{k!}{(k-i)!} \Delta\Psi^{k-i} \right)$$
(45)

Finally we can compute the expressions of the components of the Vakulenko-

65 Kachanov tensor:

1. β_{22}

$$\begin{split} \beta_{22} &= \\ &= \rho_D \frac{1}{\Delta \theta} \int_{0}^{\Delta \theta} \left[\frac{COD(\theta) + CSD(\theta)}{2} \left(1 - \sin{(2\theta)} \right) + \frac{COD(\theta) - CSD(\theta)}{2} \cos{(2\theta)} \right] d\theta \\ &= \frac{\rho_D}{2} \left[COD_{avg} + CSD_{avg} \right] + \\ &- \frac{\rho_D}{2} \frac{1 - \cos{(2\Delta \theta)}}{2\Delta \theta} COD_{avg} - \frac{\rho_D}{2} \frac{1 - \cos{(2\Delta \theta)}}{2\Delta \theta} CSD_{avg} + \\ &- \frac{\rho_D}{2} \frac{1}{\Delta \theta} COD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &- \frac{\rho_D}{2} \frac{1}{\Delta \theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &+ \frac{\rho_D}{2} \frac{\sin{(2\Delta \theta)}}{2\Delta \theta} COD_{avg} + \\ &+ \frac{\rho_D}{2} \frac{1}{\Delta \theta} COD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &- \frac{\rho_D}{2} \frac{\sin{(2\Delta \theta)}}{2\Delta \theta} CSD_{avg} + \\ &- \frac{\rho_D}{2} \frac{1}{\Delta \theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) = \\ &= \frac{\rho_D}{2} COD_{avg} \left(1 - \frac{1 - \cos{(2\Delta \theta)}}{2\Delta \theta} + \frac{\sin{(2\Delta \theta)}}{2\Delta \theta} \right) + \\ &+ \frac{\rho_D}{2} CSD_{avg} \left(1 - \frac{1 - \cos{(2\Delta \theta)}}{2\Delta \theta} + \frac{\sin{(2\Delta \theta)}}{2\Delta \theta} \right) + \\ &+ \frac{\rho_D}{2} CSD_{max} \frac{1}{\Delta \theta} \sum_{i=0}^{2n-1} \left(\left(-\frac{1}{2} \right)^{i} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} - \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} \right) \cdot \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &- \frac{\rho_D}{2} CSD_{max} \frac{1}{\Delta \theta} \sum_{i=0}^{2n-1} \left(\left(-\frac{1}{2} \right)^{i} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} - \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} \right) \cdot \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &- \frac{\rho_D}{2} CSD_{max} \frac{1}{\Delta \theta} \sum_{i=0}^{2n-1} \left(\left(-\frac{1}{2} \right)^{i} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} + \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} \right) \cdot \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_$$

2. β_{33}

$$\begin{split} &\beta_{33} = \\ &= \rho_D \frac{1}{\Delta \theta} \int_{0}^{\Delta \theta} \left[\frac{COD(\theta) + CSD(\theta)}{2} \left(1 + \sin{(2\theta)} \right) - \frac{COD(\theta) - CSD(\theta)}{2} \cos{(2\theta)} \right] d\theta = \\ &= \frac{\rho_D}{2} \left[COD_{avg} + CSD_{avg} \right] + \\ &+ \frac{\rho_D}{2} \frac{1 - \cos{(2\Delta \theta)}}{2\Delta \theta} COD_{avg} + \frac{\rho_D}{2} \frac{1 - \cos{(2\Delta \theta)}}{2\Delta \theta} CSD_{avg} + \\ &+ \frac{\rho_D}{2} \frac{1}{\Delta \theta} COD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &+ \frac{\rho_D}{2} \frac{1}{\Delta \theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &- \frac{\rho_D}{2} \frac{\sin{(2\Delta \theta)}}{2\Delta \theta} COD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &+ \frac{\rho_D}{2} \frac{\sin{(2\Delta \theta)}}{2\Delta \theta} CSD_{avg} + \\ &+ \frac{\rho_D}{2} \frac{1}{\Delta \theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) = \\ &= \frac{\rho_D}{2} COD_{avg} \left(1 + \frac{1 - \cos{(2\Delta \theta)}}{2\Delta \theta} - \frac{\sin{(2\Delta \theta)}}{2\Delta \theta} \right) + \\ &+ \frac{\rho_D}{2} CSD_{avg} \left(1 - \frac{1 + \cos{(2\Delta \theta)}}{2\Delta \theta} + \frac{\sin{(2\Delta \theta)}}{2\Delta \theta} \right) + \\ &+ \frac{\rho_D}{2} COD_{max} \frac{1}{\Delta \theta} \sum_{i=0}^{2n-1} \left(\left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} - \left(-\frac{1}{2} \right)^{i} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} \right) \cdot \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &+ \frac{\rho_D}{2} CSD_{max} \frac{1}{\Delta \theta} \sum_{i=0}^{2n-1} \left(\left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} - \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} \right) \cdot \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &+ \frac{\rho_D}{2} CSD_{max} \frac{1}{\Delta \theta} \sum_{i=0}^{2n-1} \left(\left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i+1, 2)}{2}\pi - 2\Delta \Psi)} + \left(-\frac{1}{2} \right)^{i+1} \sin{(\frac{1 + mod(i, 2)}{2}\pi - 2\Delta \Psi)} \right) \cdot \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!$$

3. β_{23}

$$\begin{split} \beta_{23} &= \\ &= \rho_D \frac{1}{\Delta \theta} \int_{0}^{\Delta \theta} 2 \left[\frac{COD(\theta) + CSD(\theta)}{2} \cos \left(2\theta \right) + \frac{COD(\theta) - CSD(\theta)}{2} \sin \left(2\theta \right) \right] d\theta = \\ &= \frac{\rho_D}{2} \frac{\sin \left(2\Delta \theta \right)}{2\Delta \theta} COD_{avg} + \\ &+ \frac{\rho_D}{2} \frac{1}{\Delta \theta} COD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^i \sin \left(\frac{1 + mod \left(i + 1, 2 \right)}{2} \pi - 2\Delta \Psi \right) \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &+ \frac{\rho_D}{2} \frac{1}{\Delta \theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^i \sin \left(\frac{1 + mod \left(i + 1, 2 \right)}{2} \pi - 2\Delta \Psi \right) \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &+ \frac{\rho_D}{2} \frac{1}{\Delta \theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin \left(\frac{1 + mod \left(i + 1, 2 \right)}{2\Delta \theta} TCDD_{avg} + \right) \right. \\ &+ \frac{\rho_D}{2} \frac{1}{\Delta \theta} COD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin \left(\frac{1 + mod \left(i, 2 \right)}{2\Delta \theta} \pi - 2\Delta \Psi \right) \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &- \frac{\rho_D}{2} \frac{1}{\Delta \theta} CSD_{max} \sum_{i=0}^{2n-1} \left(-\frac{1}{2} \right)^{i+1} \sin \left(\frac{1 + mod \left(i, 2 \right)}{2} \pi - 2\Delta \Psi \right) \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) = \\ &= \frac{\rho_D}{2} COD_{avg} \left(\frac{1 - \cos \left(2\Delta \theta \right)}{2\Delta \theta} + \frac{\sin \left(2\Delta \theta \right)}{2\Delta \theta} \right) + \\ &- \frac{\rho_D}{2} CSD_{avg} \left(\frac{1 - \cos \left(2\Delta \theta \right)}{2\Delta \theta} - \frac{\sin \left(2\Delta \theta \right)}{2\Delta \theta} \right) + \\ &+ \frac{\rho_D}{2} COD_{max} \frac{1}{\Delta \theta} \sum_{i=0}^{2n-1} \left(\left(-\frac{1}{2} \right)^i \sin \left(\frac{1 + mod \left(i + 1, 2 \right)}{2} \pi - 2\Delta \Psi \right) + \left(-\frac{1}{2} \right)^{i+1} \sin \left(\frac{1 + mod \left(i, 2 \right)}{2} \pi - 2\Delta \Psi \right) \right) \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &+ \frac{\rho_D}{2} CSD_{max} \frac{1}{\Delta \theta} \sum_{i=0}^{2n-1} \left(\left(-\frac{1}{2} \right)^i \sin \left(\frac{1 + mod \left(i + 1, 2 \right)}{2} \pi - 2\Delta \Psi \right) - \left(-\frac{1}{2} \right)^{i+1} \sin \left(\frac{1 + mod \left(i, 2 \right)}{2} \pi - 2\Delta \Psi \right) \right) \cdot \\ &\cdot \left(\sum_{k=i}^{2n-1} a_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^{k-i} \right) + \\ &\cdot \left(\sum_{k=i}^{2n-1} b_k \frac{k!}{(k-i)!} \Delta \Psi^$$

- 2.6. Application to UD composite
- 2.7. Application to $[0^{\circ}_{mk}, 90^{\circ}_{k}, 0^{\circ}_{mk}]$ laminate
 - 3. Computations with the Finite Element Method (FEM)
 - 3.1. Models of Representative Volume Element (RVE)
 - 3.2. Details of FEM implementation
 - 4. Results and discussion
- 5 5. Conclusions

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Appendix A. Explicit expressions for $f(\theta)$ and $g(\theta)$

In the following, recall that

100

105

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$$\Delta\Psi = \min\left(\Delta\theta, \Delta\Phi\right). \tag{A.1}$$

n = 1

$$f\left(\theta - \frac{\Delta\Psi}{2}\right) = \sum_{k=0}^{0} a_{2k+1} \left(\theta - \frac{\Delta\Psi}{2}\right)^{2k+1} = a_1 \left(\theta - \frac{\Delta\Psi}{2}\right)$$
$$g\left(\theta - \frac{\Delta\theta}{2}\right) = \sum_{k=0}^{0} b_{2k+1} \left(\theta - \frac{\Delta\theta}{2}\right)^{2k+1} = b_1 \left(\theta - \frac{\Delta\theta}{2}\right)$$
(A.2)

$$\int_{0}^{\Delta\Psi} f\left(\theta - \frac{\Delta\Psi}{2}\right) d\theta = \int_{0}^{\Delta\Psi} a_{1}\left(\theta - \frac{\Delta\Psi}{2}\right) d\theta = \left[\frac{a_{1}}{2}\theta^{2} - a_{1}\frac{\Delta\Psi}{2}\theta\right]\Big|_{0}^{\Delta\Psi} = 0 \quad \forall a_{1}$$

$$\int_{0}^{\Delta\theta} g\left(\theta - \frac{\Delta\theta}{2}\right) d\theta = \int_{0}^{\Delta\theta} b_{1}\left(\theta - \frac{\Delta\theta}{2}\right) d\theta = \left[\frac{b_{1}}{2}\theta^{2} - b_{1}\frac{\Delta\theta}{2}\theta\right]\Big|_{0}^{\Delta\theta} = 0 \quad \forall b_{1}$$
(A.3)

$$COD_{avg} + COD_{max}a_1 \left(\Delta\Psi - \frac{\Delta\Psi}{2}\right) = 0 \rightarrow a_1 = -\frac{2}{\Delta\Psi} \frac{COD_{avg}}{COD_{max}}$$

$$CSD_{avg} + CSD_{max}b_1 \left(\Delta\theta - \frac{\Delta\theta}{2}\right) = 0 \rightarrow b_1 = -\frac{2}{\Delta\theta} \frac{CSD_{avg}}{CSD_{max}}$$
(A.4)

$$\begin{split} &\sum_{i=0}^{1} \left(-\frac{1}{2} \right)^{i+1} \sin \left(\frac{1 + mod (i, 2)}{2} \pi - 2 \Delta \Psi \right) \left(\sum_{k=0}^{1-i} a_k \left(1 - (k+1) \right) ! \Delta \Psi^k \right) = \\ &= \left(-\frac{1}{2} \right)^{1} \sin \left(\frac{1 + mod (0, 2)}{2} \pi - 2 \Delta \Psi \right) \left(\sum_{k=0}^{1} a_k \left(1 - (k+1) \right) ! \Delta \Psi^k \right) + \\ &+ \left(-\frac{1}{2} \right)^{2} \sin \left(\frac{1 + mod (1, 2)}{2} \pi - 2 \Delta \Psi \right) \left(\sum_{k=0}^{0} a_k \left(1 - (k+1) \right) ! \Delta \Psi^k \right) = \\ &= -\frac{1}{2} \cos \left(2 \Delta \Psi \right) \left(\sum_{k=0}^{1} a_k \left(1 - (k+1) \right) ! \Delta \Psi^k \right) + \\ &+ \frac{1}{4} \sin \left(2 \Delta \Psi \right) \left(\sum_{k=0}^{0} a_k \left(1 - (k+1) \right) ! \Delta \Psi^k \right) = \\ &= -\frac{1}{2} \cos \left(2 \Delta \Psi \right) \left(a_0 + a_1 \left(n - (k+1) \right) ! \Delta \Psi^k \right) + \\ &+ \frac{1}{4} \sin \left(2 \Delta \Psi \right) \left(\sum_{k=0}^{0} a_k \left(n - (k+1) \right) ! \Delta \Psi^k \right) = \end{split}$$

$$(A.5)$$

n = 2

$$f\left(\theta - \frac{\Delta\Psi}{2}\right) = \sum_{k=0}^{1} a_{2k+1} \left(\theta - \frac{\Delta\Psi}{2}\right)^{2k+1} = a_1 \left(\theta - \frac{\Delta\Psi}{2}\right) + a_3 \left(\theta - \frac{\Delta\Psi}{2}\right)^3$$
$$g\left(\theta - \frac{\Delta\theta}{2}\right) = \sum_{k=0}^{1} b_{2k+1} \left(\theta - \frac{\Delta\theta}{2}\right)^{2k+1} = b_1 \left(\theta - \frac{\Delta\theta}{2}\right) + b_3 \left(\theta - \frac{\Delta\theta}{2}\right)^3 \tag{A.6}$$

n = 3

$$f\left(\theta - \frac{\Delta\Psi}{2}\right) = \sum_{k=0}^{2} a_{2k+1} \left(\theta - \frac{\Delta\Psi}{2}\right)^{2k+1} =$$

$$= a_1 \left(\theta - \frac{\Delta\Psi}{2}\right) + a_3 \left(\theta - \frac{\Delta\Psi}{2}\right)^3 + a_5 \left(\theta - \frac{\Delta\Psi}{2}\right)^5$$

$$g\left(\theta - \frac{\Delta\theta}{2}\right) = \sum_{k=0}^{1} b_{2k+1} \left(\theta - \frac{\Delta\theta}{2}\right)^{2k+1} =$$

$$= b_1 \left(\theta - \frac{\Delta\theta}{2}\right) + b_3 \left(\theta - \frac{\Delta\theta}{2}\right)^3 + b_5 \left(\theta - \frac{\Delta\theta}{2}\right)^5$$
(A.7)