

# Easy Cabinet Maker

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Version 13.0

# Main Screen

The screenshot shows the 'Easy Cabinet Maker' software interface. The title bar reads 'Easy Cabinet Maker Drawing Units: inches'. The interface is divided into several sections with callouts explaining their functions:

- About Gadget:** Points to the 'About' button in the top navigation bar.
- Base Cabinet Size:** Points to the 'Base Depth' (23), 'Base Width' (30.5), and 'Base Height' (40) input fields.
- Enter Cabinet Name (BOM):** Points to the 'Cabinet Name' field containing 'Michelle'.
- Select Parts to Draw:** Points to the list of tool selections including Profile Bit, Pocket Bit, Pocket Clearing Bit, Shelf Pins, Assembly Pilot Holes, and Hardware Pilot Holes.
- Add Sheets:** Points to the 'New Sheet' dropdown menu set to 'No'.
- Default Settings:** Points to the 'Wall Depth' (12), 'Wall Width' (30), and 'Wall Height' (28) input fields.
- Import & Export Settings:** Points to the 'Import Setting' and 'Export Setting' buttons.
- Wall Cabinet size:** Points to the 'Wall Width' (30) input field.
- Toolpaths will be added if you select tooling (tools are saved):** Points to the 'Tool' buttons next to each tool selection.
- Select the cabinet parts will be drawn:** Points to the 'Part Selector' dropdown menu set to 'Base'.
- Select the Cabinet to be drawn:** Points to the 'Draw Cabinet' dropdown menu set to 'Base'.

Other visible elements include the 'Milling', 'Project', 'Layers', 'Base Cabinet', and 'Wall Cabinet' buttons in the top bar; a 'Slide Hardware' dropdown set to 'Blum-230M6500-24'; a 'Clear All Tool Selections' button; and 'Help', 'OK', and 'Cancel' buttons at the bottom.



# About Screen



Please read and understand the Disclaimer

Reset all Cabinet Settings to Default Values (Restart Gadget Required)

# Project Setup

Project Setup

Project Name: CABINET PROJECTS

Contact Name: Who

Email: Default@Email.com

Phone Number: (123)456-7890

Drawing ID (Readonly): 202111281230

Project Path (Required): C:\Users\James\Documents\Cabinets Path...

Cabinet Style: No Face Frame

Wall Cabinet Mat Type: Plywood

Wall Cabinet Finish: None

Wall Face Frame: Hardwood

Wall Face Frame Finish: None

Base Cabinet Mat Type: Plywood

Base Cabinet Finish: None

Base Face Frame: Hardwood

Base Face Frame Finish: None

Help . OK Cancel

Project And Contact  
Information

Project Path is required. All logs  
and BOM will be written

Cabinet Style  
(Face Frame or No Face Frame)

Project Path is required. All logs  
and BOM will be written

Select material type and finish



# Layer Setup

Layer Setup

Item	Layer Name	Color
Back Panel Pocket (Dado)	<input type="text" value="BackPanelPocket"/>	Red <input type="button" value="v"/>
Back Panel Profile	<input type="text" value="BackPanelProfile"/>	Black <input type="button" value="v"/>
Center Panel Profile	<input type="text" value="CenterPanelProfile"/>	Black <input type="button" value="v"/>
Center Panel - Shelf Pin (Drilling)	<input type="text" value="CenterPanelShelfPinDrill"/>	Blue <input type="button" value="v"/>
Face Frame Drawing	<input type="text" value="FaceFrameProfile"/>	Black <input type="button" value="v"/>
Shelfing Profile	<input type="text" value="ShelfProfile"/>	Black <input type="button" value="v"/>
Side Profile	<input type="text" value="SidePanelProfile"/>	Black <input type="button" value="v"/>
Side Pocket (Dado and Rabbet)	<input type="text" value="SidePanelPocket"/>	Red <input type="button" value="v"/>
Cabinet Side - Shelf Pin Drilling	<input type="text" value="SidePanelShelfPinDrill"/>	Blue <input type="button" value="v"/>
Bottom Panel Profile	<input type="text" value="BottomPanelProfile"/>	Black <input type="button" value="v"/>
Bottom Panel Pocket	<input type="text" value="BottomPanelPocket"/>	Red <input type="button" value="v"/>
Stretcher and Rail Profile	<input type="text" value="StretcherProfile"/>	Black <input type="button" value="v"/>
Draw Notes	<input type="text" value="CAD-Notes"/>	Blue <input type="button" value="v"/>
Part Labels	<input type="text" value="PartLabels"/>	Green <input type="button" value="v"/>
Drawer Slide Holes	<input type="text" value="SlidePilotHoles"/>	Blue <input type="button" value="v"/>

Help OK Cancel

Layer  
Name for  
each  
milling  
operation

Layer Colors

# Base Cabinet Setup

Default values for  
Base Cabinet

Base Cabinet Setup

Material Thickness	0.75	Material Thickness Back	0.5
Face Frame Bottom Rail Width	1.5	Face Frame Bottom Reveal	0.0625
Center Stile Face Frame Width	1.75	Face Frame Side Reveal	0.25
Face Frame Stile Width	2.25	Face Frame Top Rail Width	1.75
Face Frame Drawer Height1	5	Face Frame Drawer Height2	6
Face Frame Drawer Height3	6	Face Frame Drawer Height4	6
Face Frame Thickness	0.75	Face Frame Mid Rail Width	1.5
Top Frame Width	3.75	Shelf Nosing Thickness	0.75
Shelf Nosing Width	1.25	Shelf End Clearance	0.18
Shelf Clearance Front	0.25	Shelf Pin Hole First Row Spacing	4
Shelf Material Thickness	0.75	Shelf Pin Hole Front Setback	2.75
Shelf Pin Hole Spacing	2	Shelf Pin Hole Last Row Spacing	3
Shelf Pin Hole Rear Clearance	3	Stretcher Width	3.5
Toe Kick Bottom Offset Height	0.5	Toe Kick Height	3.5
Toe Kick Depth	3		

Add Center Panel ☐ No

Drawer Row Count

Shelf Count

Help OK Cancel



# Wall Cabinet Setup

Default values for  
Wall (Upper) Cabinet

Wall Cabinet Setup

Material Thickness	0.75	Back Material Thickness	0.5
Shelf Material Thickness	0.75	Face Frame Thickness	0.75
Face Frame Stile Width	2.25	Face Frame Top Rail Width	1.75
Face Frame Center Stile Width	1.75	Face Frame Bottom Rail Width	1.5
Shelf Hole First Row Spacing	4	Shelf Hole Last Row Spacing	3
Shelf Pin Hole Rear	2	Shelf Pin Hole Front	1.75
Shelf End Clearance	0.18	Shelf Front Clearance	0.25
Shelf Nose Width	1.125	Shelf Nose Thickness	0.75
Face Frame Top Reveal	0.25	Face Frame Bottom Reveal	0.0625
Face Frame Side Reveal	0.0625	Shelf Hole Spacing	2

Add Center Panel  Center Face frame  Shelf Count

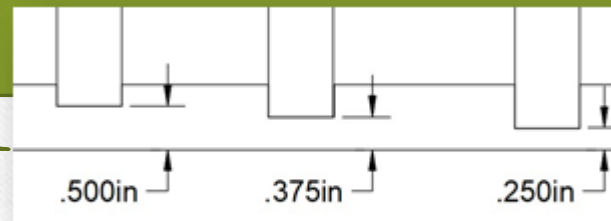
# Milling Settings Menu

Default values for  
Milling

Back Dado Height	0.25	Dado Height	0.375
Dado Clearance	0.01	Shelf Pin Length	0.5
Part Gap	0.5	Shelf Pin Diameter	0.194
Add Joint Notes	Yes	Assembly Hole Start and End Space	1
<hr/>			
Base Assembly Holes	Yes	Wall Assembly Holes	Yes
Assembly Hole Max Space	12	Assembly Hole Min Space	2
Assembly Hole Diameter	0.125		
Pilot Hole Diameter	0.125	Pilot Hole Depth	0.25
<hr/>			
Dado and Rabbit Types	Through	Dado Blind Amount	0.75
Default Profile Bit Dia	0.25	Default Pocket Bit Dia	0.25
<hr/>			
Help		OK	Cancel

**Note:** Back Dado Height and Dado Height are measurements from the material back to the bottom of the Dado. Sheet goods vary in thickness, a 3/4" plywood is never 3/4" it is usually 23/32" thick or less. This will ensure the overall dimensions of the cabinet will be accurate regardless of thickness of the material being used.

Material Back or Bottom

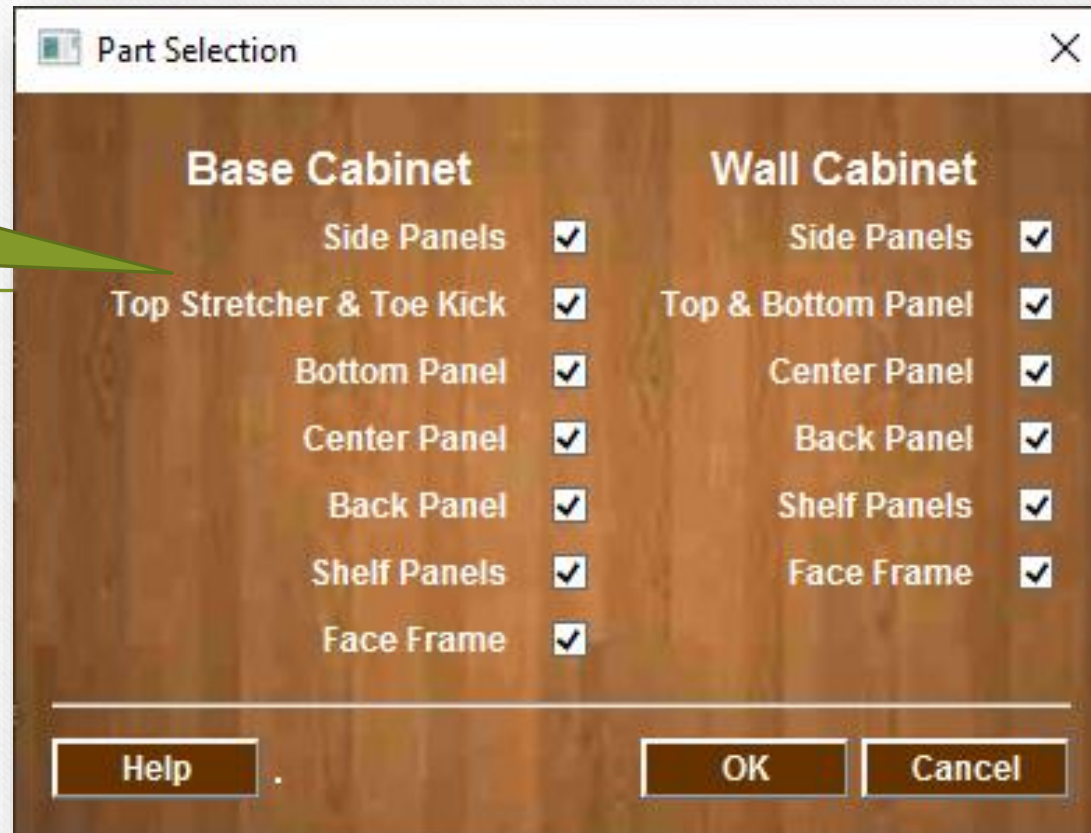


Dado Height  
Amount Value



# Part Selection Menu

Select which parts to  
be drawn on  
current sheet

A screenshot of a software dialog box titled "Part Selection" with a close button (X) in the top right corner. The dialog box has a wood-grain background and is divided into two columns: "Base Cabinet" and "Wall Cabinet". Each column contains a list of parts with a checked checkbox next to each. At the bottom, there are three buttons: "Help", "OK", and "Cancel".

Base Cabinet		Wall Cabinet	
Side Panels	<input checked="" type="checkbox"/>	Side Panels	<input checked="" type="checkbox"/>
Top Stretcher & Toe Kick	<input checked="" type="checkbox"/>	Top & Bottom Panel	<input checked="" type="checkbox"/>
Bottom Panel	<input checked="" type="checkbox"/>	Center Panel	<input checked="" type="checkbox"/>
Center Panel	<input checked="" type="checkbox"/>	Back Panel	<input checked="" type="checkbox"/>
Back Panel	<input checked="" type="checkbox"/>	Shelf Panels	<input checked="" type="checkbox"/>
Shelf Panels	<input checked="" type="checkbox"/>	Face Frame	<input checked="" type="checkbox"/>
Face Frame	<input checked="" type="checkbox"/>		

Buttons: Help, OK, Cancel

# Slide Mount Menu

Hardware Configure

**Blum-230M6500-24**

Select Different Add New Slide Edit the Rear Mount Data Delete Current Drawer Slide

Select Different Add New Slide Edit Rear Mount Delete Current

Drawer Slide Name

Horizontal Values

Hole 1 Value (A)	1.25
Hole 2 Value (B)	5.5
Hole 3 Value (C)	9.25
Hole 4 Value (D)	12
Hole 5 Value (E)	15
Hole 6 Value (F)	20

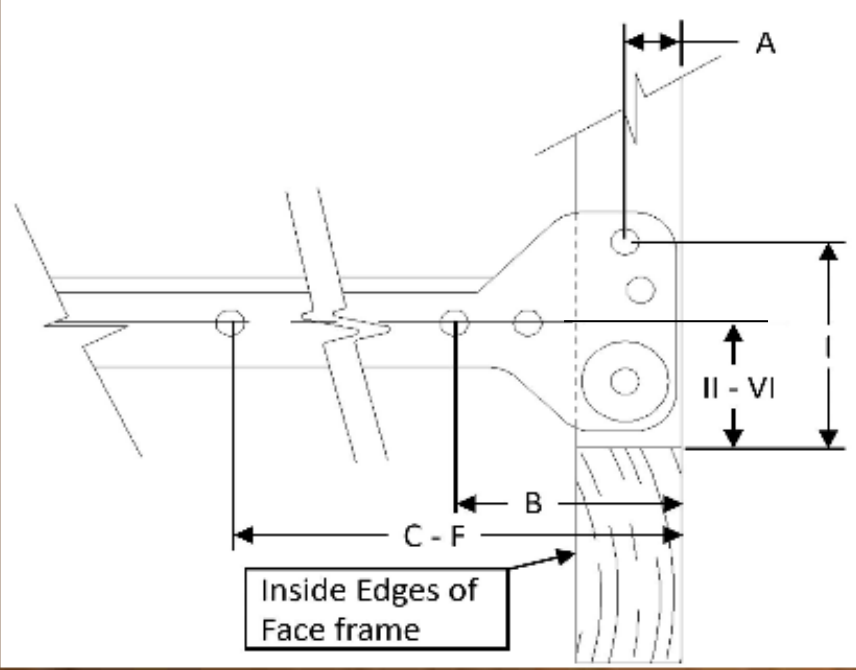
Vertical Values

Hole 1 Value (I)	1.25
Hole 2 Value (II)	1.25
Hole 3 Value (III)	1.25
Hole 4 Value (IV)	1.25
Hole 5 Value (V)	1.25
Hole 6 Value (VI)	1.25

Up to 6 pilot holes

Inside Edges of Face frame

Help OK Cancel





# Slide Mount Setting

The image shows two software dialog boxes used for configuring drawer slides. The 'Select Slide' dialog on the left features a dropdown menu labeled 'Select Drawer Slides' with the value 'Blum-230M6500-24' selected. The 'New Slide Setup' dialog on the right contains four input fields: 'Manufacturer' (Blum), 'PartNumber' (230M6500), 'Slide Length' (24), and 'Rear PartNumber' (230M6A). Green callout boxes provide instructions for each field: 'Select Different Drawer Slide' points to the dropdown; 'Enter Manufacturer' points to the Manufacturer field; 'Enter Manufacturer Part Number' points to the PartNumber field; 'Enter Slide Length' points to the Slide Length field; 'Enter Rear Mount Part Number' points to the Rear PartNumber field; and 'These are Required Values' points to the entire input area of the 'New Slide Setup' dialog. Both dialogs include 'Help', 'OK', and 'Cancel' buttons at the bottom.

Select Different Drawer Slide

Enter Manufacturer

Enter Manufacturer Part Number

Enter Slide Length

Enter Rear Mount Part Number

These are Required Values

Select Slide

Select Drawer Slides Blum-230M6500-24

Help OK Cancel

New Slide Setup

Manufacturer PartNumber Slide Length Rear PartNumber

Blum 230M6500 24 230M6A

Help OK Cancel

# Rear Drawer Slide Mount Menu

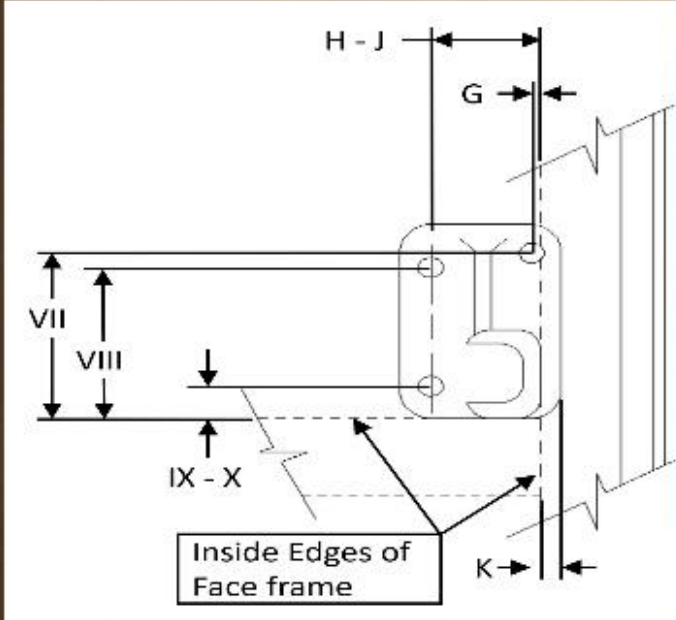
Rear Mount  
Part Number

Select Different  
Drawer Slide

Note: Each Hole Must  
Have Both (H & V)  
Values

Rear Mount Configure

230M6A



Horizontal Values		Vertical Values	
Hole 1 Value (G)	0.3437	Hole 1 Value (VII)	0.875
Hole 2 Value (H)	1.59375	Hole 2 Value (VIII)	0.875
Hole 3 Value (I)	0	Hole 3 Value (IX)	0
Hole 4 Value (J)	0	Hole 4 Value (X)	0
Side Clearance (K)	-0.375		

Help OK Cancel

Up to 4 Holes  
Can Be Enter

Rear Side  
Clearance  
Values can be  
(+ or -)



# Import & Export Settings Menus

Drawer Slide Name

Rear Mount Name

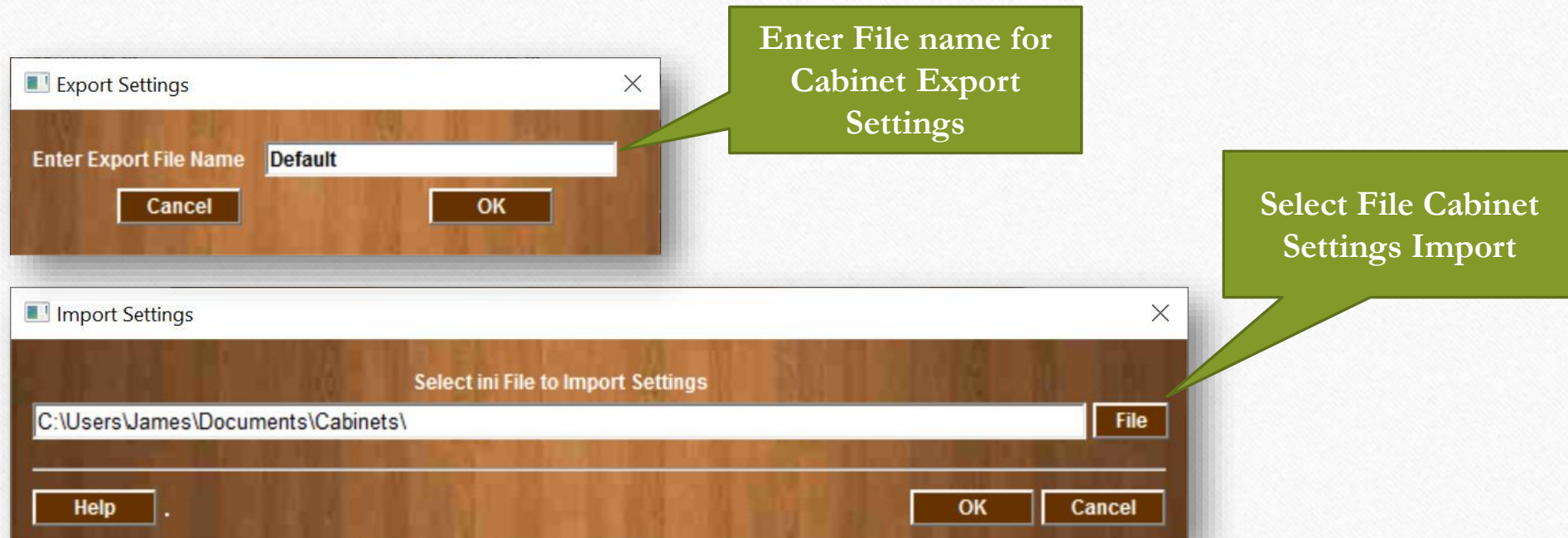
Easy Cabinet Maker

```
Michelle-202112281808.csv Michelle-202112281808.dat Michelle-202112281806.in EasyCabinetHardware.in
1
2 # =====
3 # Easy Gadgets are an entirely optional add-in to Vectric's core software products.
4 # They are provided 'as-is', without any express or implied warranty, and you make use of them entirely at your own risk.
5 # In no event will the author(s) or Vectric Ltd. be held liable for any damages arising from their use.
6 # Permission is granted to anyone to use this software for any purpose,
7 # including commercial applications, and to alter it and redistribute it freely,
8 # subject to the following restrictions:
9 # 1. The origin of this software must not be misrepresented; you must not claim that you wrote the original software.
10 # If you use this software in a product, an acknowledgement in the product documentation would be appreciated but is not required.
11 # 2. Altered source versions must be plainly marked as such, and must not be misrepresented as being the original software.
12 # 3. This notice may not be removed or altered from any source distribution.
13 # =====
14 # Easy Cabinet Maker was written by JimAndi Gadgets of Houston Texas 2020
15 # =====
16 # Easy Cabinet Hardware List
17 # Dec 2021
18 # =====
19
20 [Blum-230M6500-26]
21 Manufacturer = Blum
22 PartNumber = 230M6500
23 SlideLength = 26.0
24 SlideCenterLine1 = 1.25
25 SlideHole1 = 1.25
26 SlideCenterLine2 = 1.25
27 SlideHole2 = 5.5
28 SlideCenterLine3 = 1.25
29 SlideHole3 = 9.25
30 SlideCenterLine4 = 1.25
31 SlideHole4 = 12.0
32 SlideCenterLine5 = 1.25
33 SlideHole5 = 15.0
34 SlideCenterLine6 = 1.25
35 SlideHole6 = 20.0
36 RearCenterLineA = 0.875
37 RearHoleA = 0.34375
38 RearCenterLineB = 0.875
39 RearHoleB = 1.59375
40 RearCenterLineC = 0.0
41 RearHoleC = 0
42 RearCenterLineD = 0.0
43 RearHoleD = 0
44 RearSideClearance = 0.375
45 RearPartNumber = 230M6A
46
47 [Blum-230M6500-24]
48 Manufacturer = Blum
49 PartNumber = 230M6500
```

# Import & Export Settings Menus

The Import & Export function can allow the user to save all of the cabinet settings to a file and be recalled as needed.

The system will automatically append “-YYYYMMDDHHMM” to the file name to ensure the export name is unique.





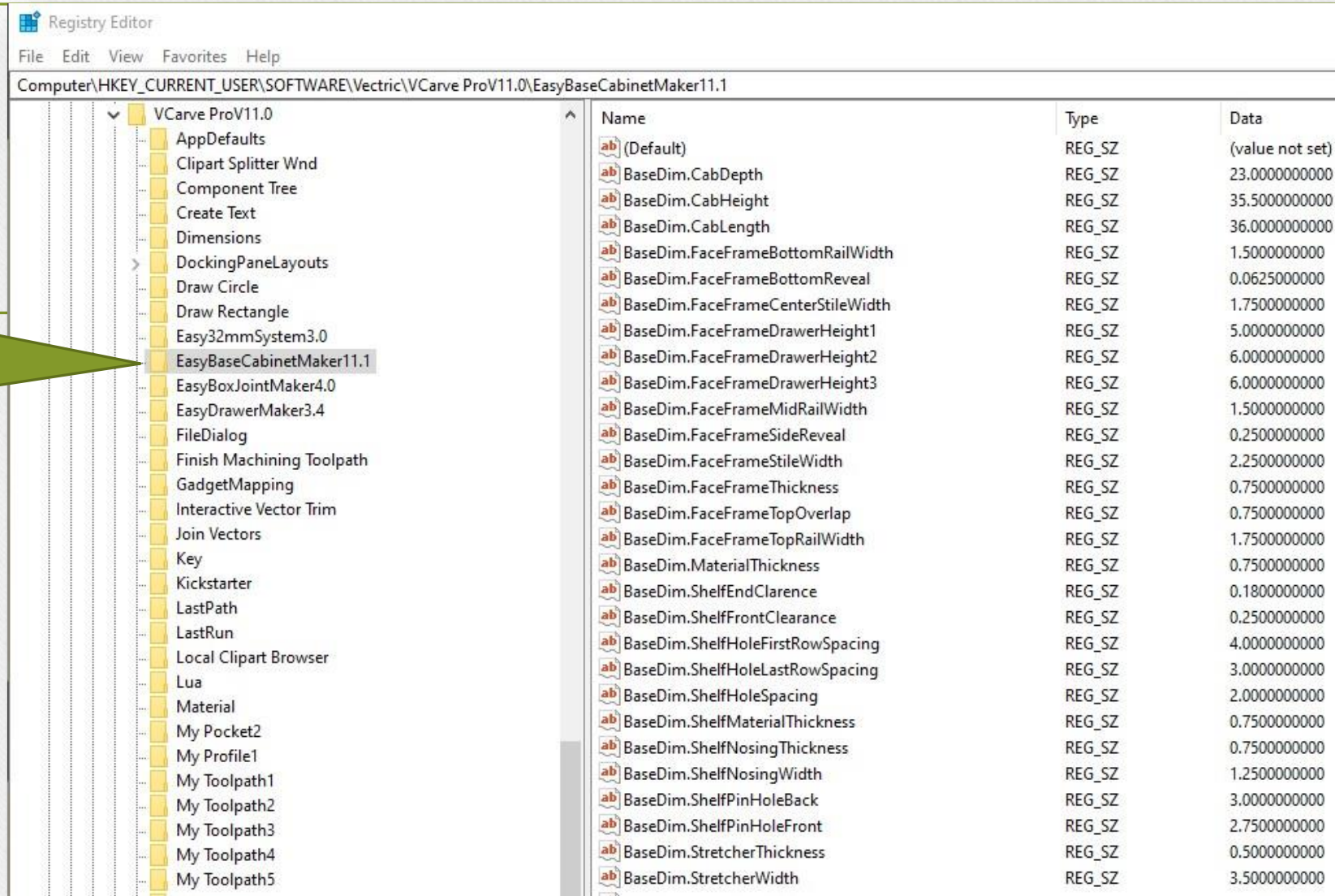
# Export & Import Files

```
C:\Users\James\Documents\Cabinets\Cab-01-202111280939.ini - Notepad++
File Edit Search View Encoding Language Settings Tools Macro Run TextFX Plugins Window ?
Cab-01-202111280939.dat Cab-01-202111280939.csv Cab-01-202111280939.ini
1 [Default Settings]
2 BaseDim.CabDepth = 23.00000000
3 BaseDim.CabHeight = 35.50000000
4 BaseDim.CabLength = 36.00000000
5 BaseDim.FaceFrameBottomRailWidth = 1.50000000
6 BaseDim.FaceFrameBottomReveal = 0.06250000
7 BaseDim.FaceFrameCenterStileWidth = 1.75000000
8 BaseDim.FaceFrameDrawerHeight1 = 5.00000000
9 BaseDim.FaceFrameDrawerHeight2 = 6.00000000
10 BaseDim.FaceFrameDrawerHeight3 = 6.00000000
11 BaseDim.FaceFrameMidRailWidth = 1.50000000
12 BaseDim.FaceFrameSideReveal = 0.25000000
13 BaseDim.FaceFrameStileWidth = 2.25000000
14 BaseDim.FaceFrameThickness = 0.75000000
15 BaseDim.FaceFrameTopOverlap = 0.75000000
16 BaseDim.FaceFrameTopRailWidth = 1.75000000
17 BaseDim.MaterialThickness = 0.75000000
18 BaseDim.ShelfEndClarence = 0.18000000
19 BaseDim.ShelfFrontClearance = 0.25000000
20 BaseDim.ShelfHoleFirstRowSpacing = 4.00000000
21 BaseDim.ShelfHoleLastRowSpacing = 3.00000000
22 BaseDim.ShelfHoleSpacing = 2.00000000
23 BaseDim.ShelfNosingThickness = 0.75000000
24 BaseDim.ShelfNosingWidth = 1.25000000
25 BaseDim.ShelfMaterialThickness = 0.75000000
26 BaseDim.ShelfPinHoleBack = 3.00000000
27 BaseDim.ShelfPinHoleFront = 2.75000000
28 BaseDim.StretcherThickness = 0.50000000
29 BaseDim.StretcherWidth = 3.50000000
30 BaseDim.ThicknessBack = 0.50000000
31 BaseDim.ToeKickBottomOffsetHeight = 0.50000000
32 BaseDim.ToeKickCoverHeight = 3.68750000
33 BaseDim.ToeKickDepth = 3.00000000
34 BaseDim.ToeKickHeight = 3.50000000
35 BaseDim.TopFrameWidth = 3.75000000
36 BaseQuestion.AddCenterFaceFrame = True
37 BaseQuestion.AddCenterPanel = True
38 BaseQuestion.DadoStyle = Through
```

All Gadget data is stored in Microsoft ini style file used for Import and Export

# Registry Data

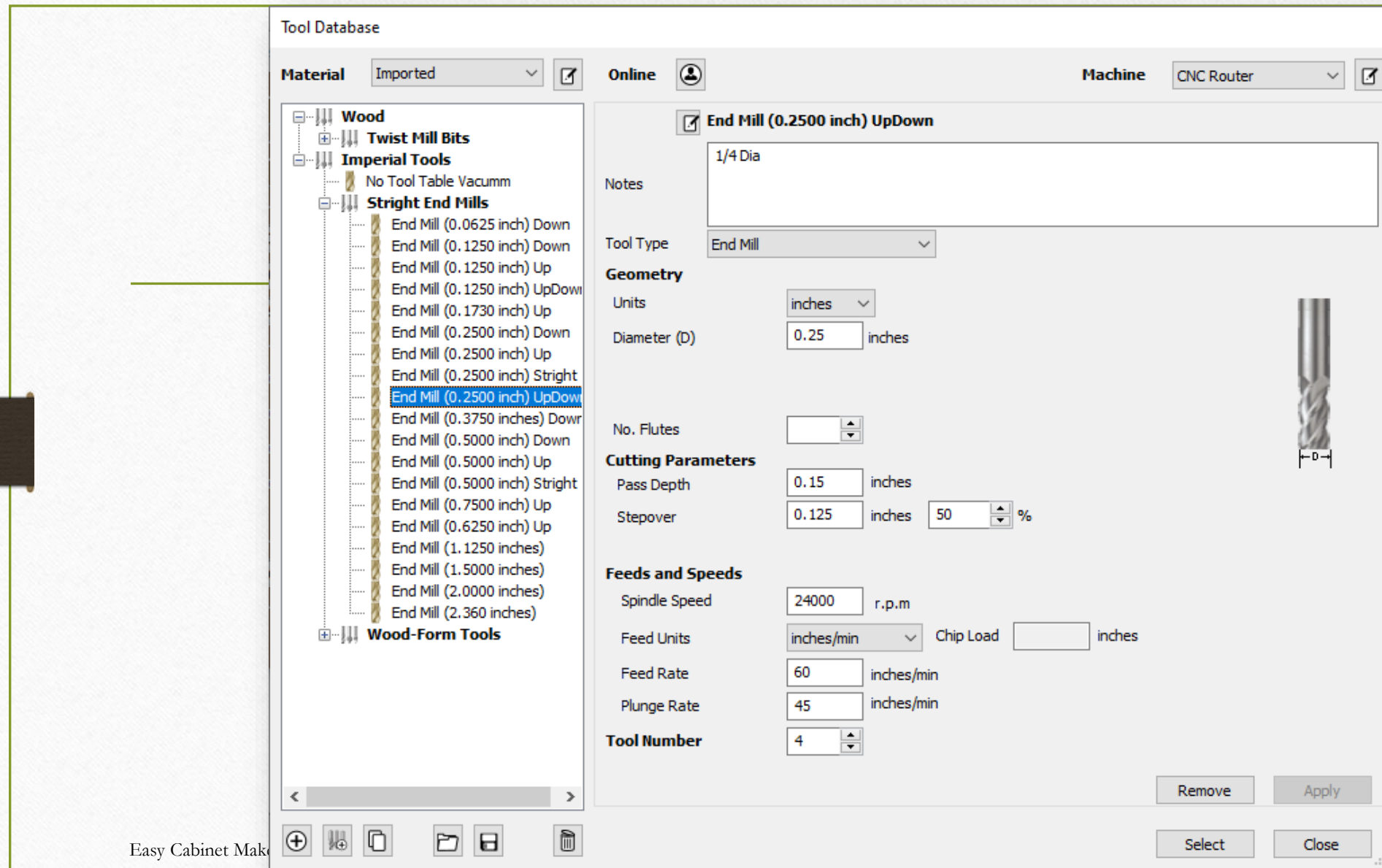
All data is stored in the system registry and can be accessed using the Microsoft Regedit tool



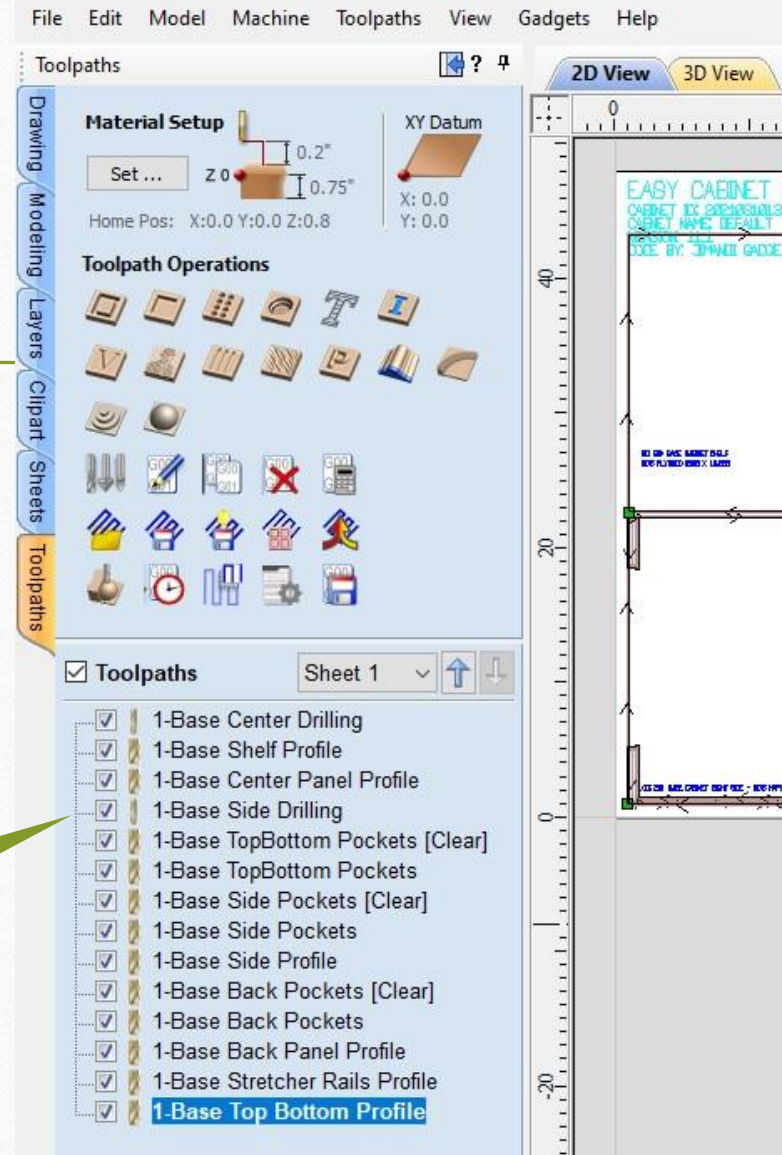
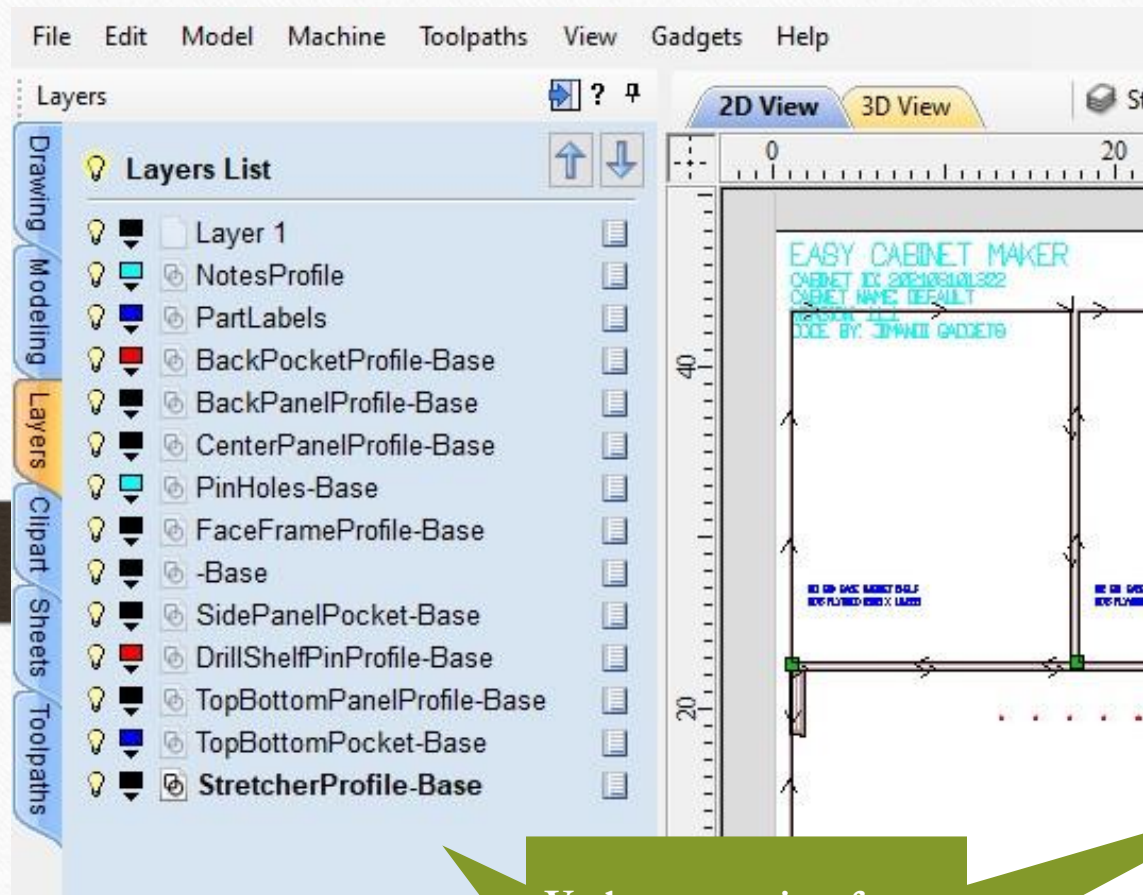
Name	Type	Data
(Default)	REG_SZ	(value not set)
BaseDim.CabDepth	REG_SZ	23.0000000000
BaseDim.CabHeight	REG_SZ	35.5000000000
BaseDim.CabLength	REG_SZ	36.0000000000
BaseDim.FaceFrameBottomRailWidth	REG_SZ	1.5000000000
BaseDim.FaceFrameBottomReveal	REG_SZ	0.0625000000
BaseDim.FaceFrameCenterStileWidth	REG_SZ	1.7500000000
BaseDim.FaceFrameDrawerHeight1	REG_SZ	5.0000000000
BaseDim.FaceFrameDrawerHeight2	REG_SZ	6.0000000000
BaseDim.FaceFrameDrawerHeight3	REG_SZ	6.0000000000
BaseDim.FaceFrameMidRailWidth	REG_SZ	1.5000000000
BaseDim.FaceFrameSideReveal	REG_SZ	0.2500000000
BaseDim.FaceFrameStileWidth	REG_SZ	2.2500000000
BaseDim.FaceFrameThickness	REG_SZ	0.7500000000
BaseDim.FaceFrameTopOverlap	REG_SZ	0.7500000000
BaseDim.FaceFrameTopRailWidth	REG_SZ	1.7500000000
BaseDim.MaterialThickness	REG_SZ	0.7500000000
BaseDim.ShelfEndClarence	REG_SZ	0.1800000000
BaseDim.ShelfFrontClearance	REG_SZ	0.2500000000
BaseDim.ShelfHoleFirstRowSpacing	REG_SZ	4.0000000000
BaseDim.ShelfHoleLastRowSpacing	REG_SZ	3.0000000000
BaseDim.ShelfHoleSpacing	REG_SZ	2.0000000000
BaseDim.ShelfMaterialThickness	REG_SZ	0.7500000000
BaseDim.ShelfNosingThickness	REG_SZ	0.7500000000
BaseDim.ShelfNosingWidth	REG_SZ	1.2500000000
BaseDim.ShelfPinHoleBack	REG_SZ	3.0000000000
BaseDim.ShelfPinHoleFront	REG_SZ	2.7500000000
BaseDim.StretcherThickness	REG_SZ	0.5000000000
BaseDim.StretcherWidth	REG_SZ	3.5000000000



# Tool Selection for Part Profile

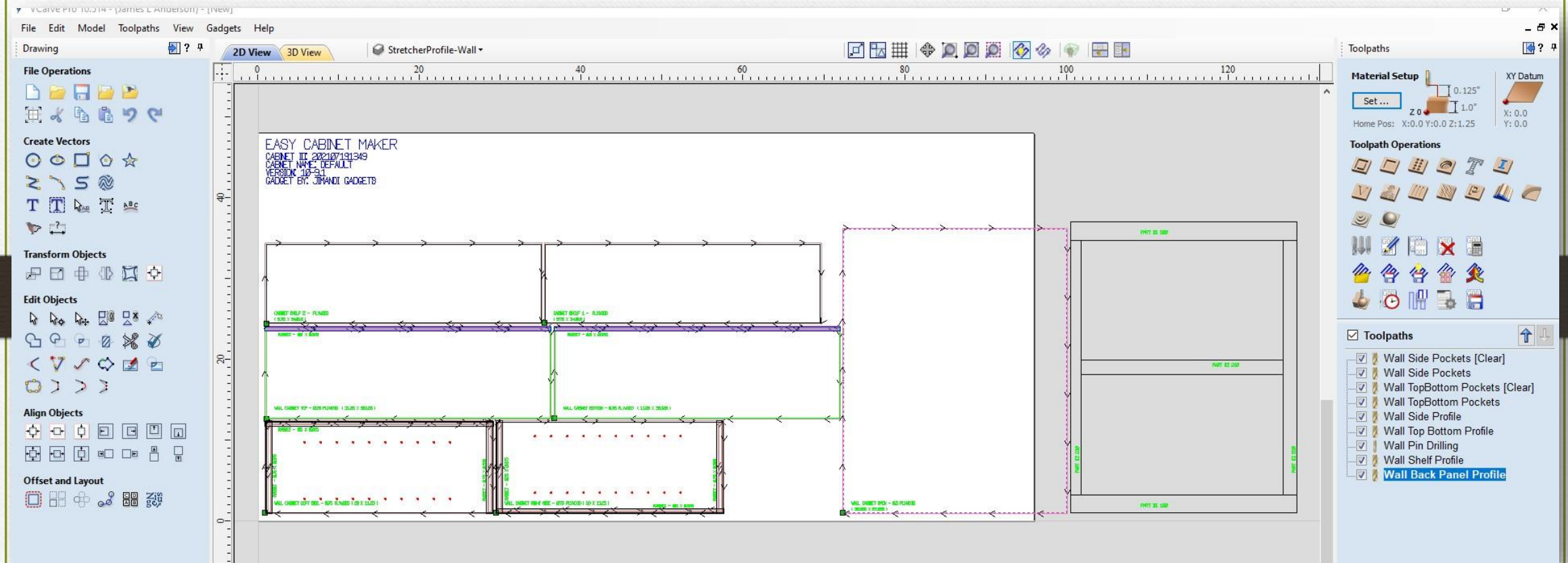


# Layers and Toolpaths

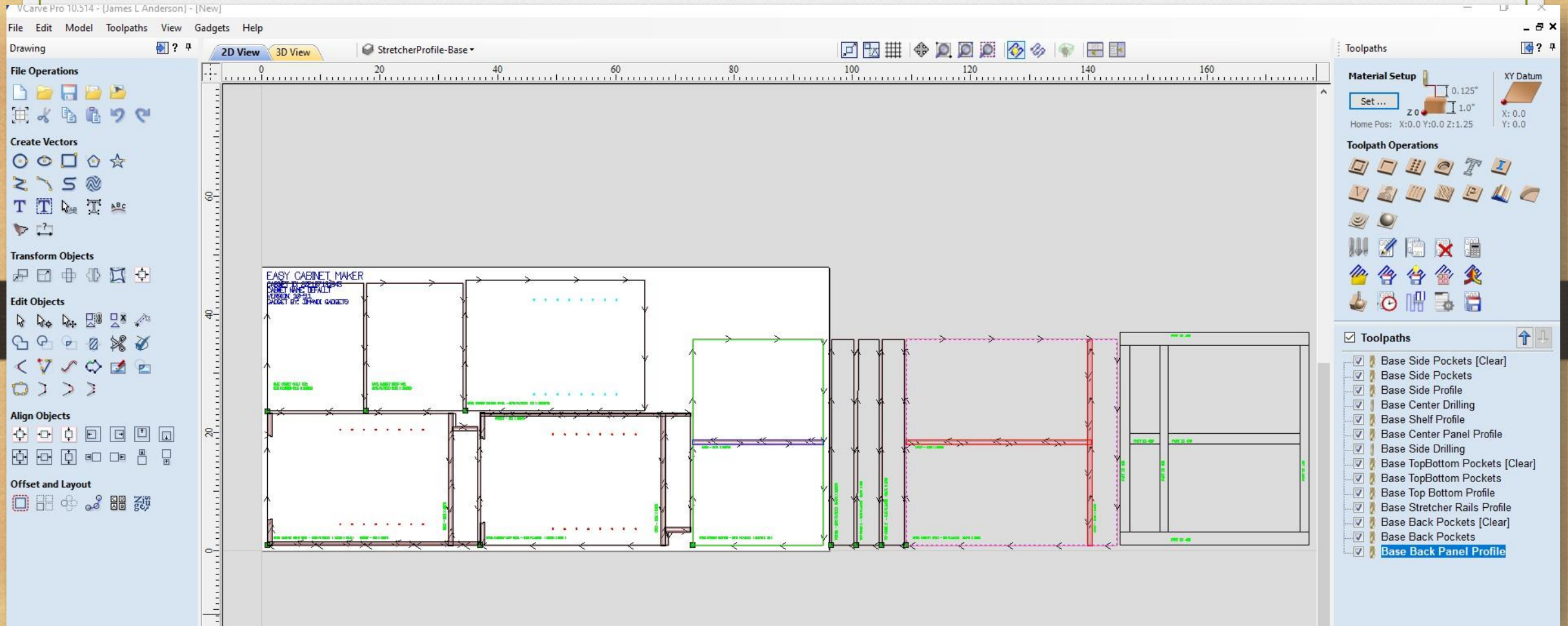




# Wall Cabinet Layout

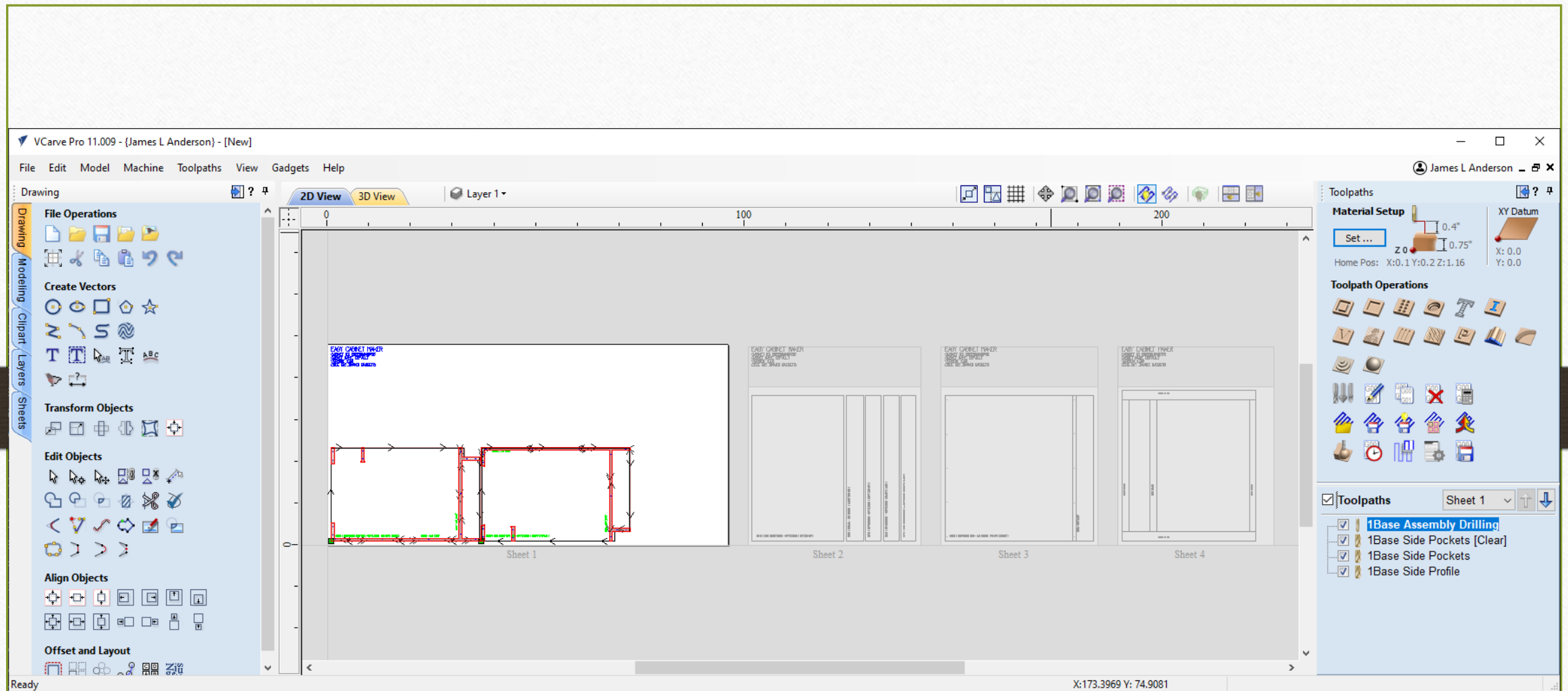


# Base Cabinet Layout (No Sheet)

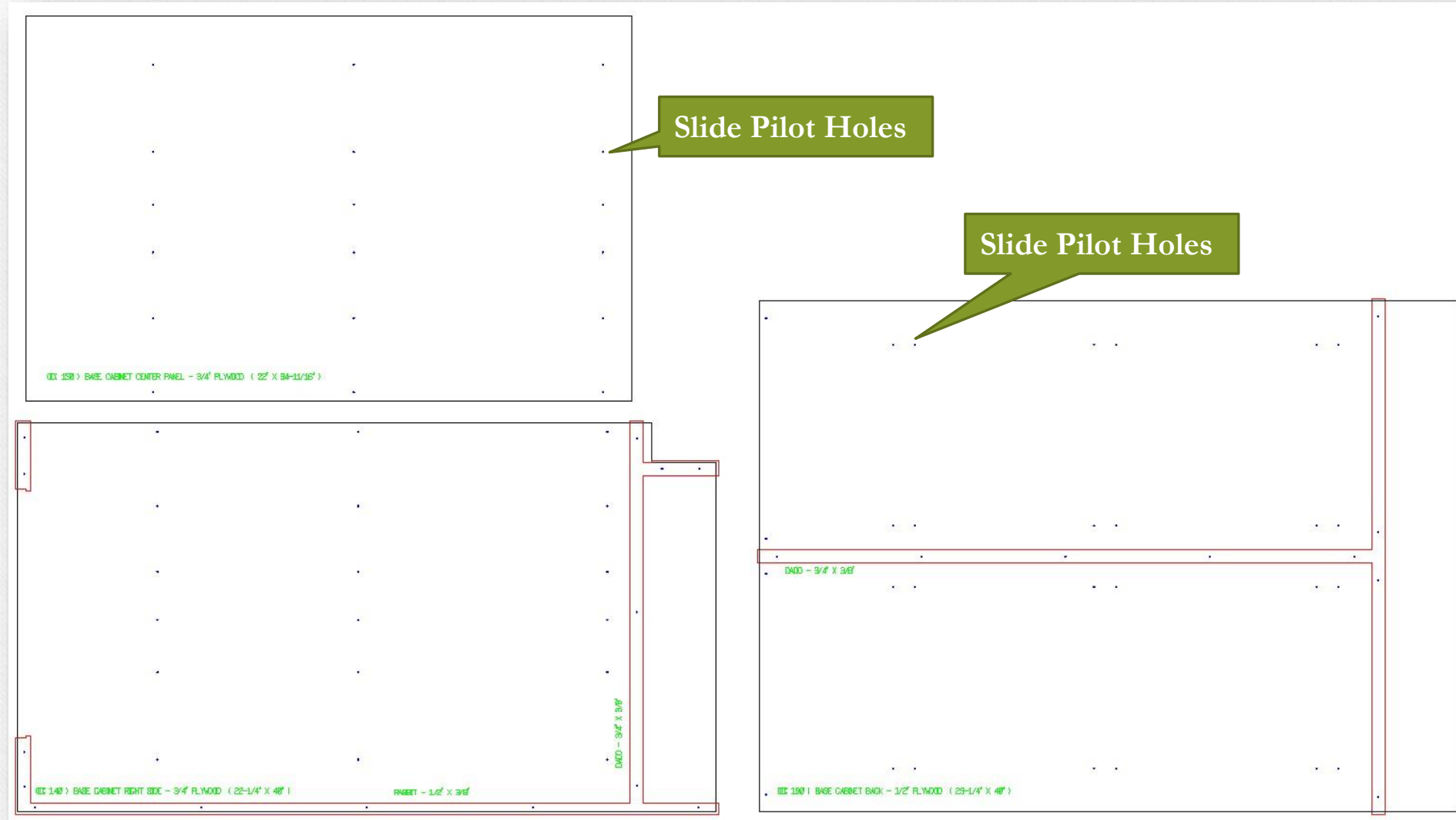




# Base Cabinet Layout (With Sheet)

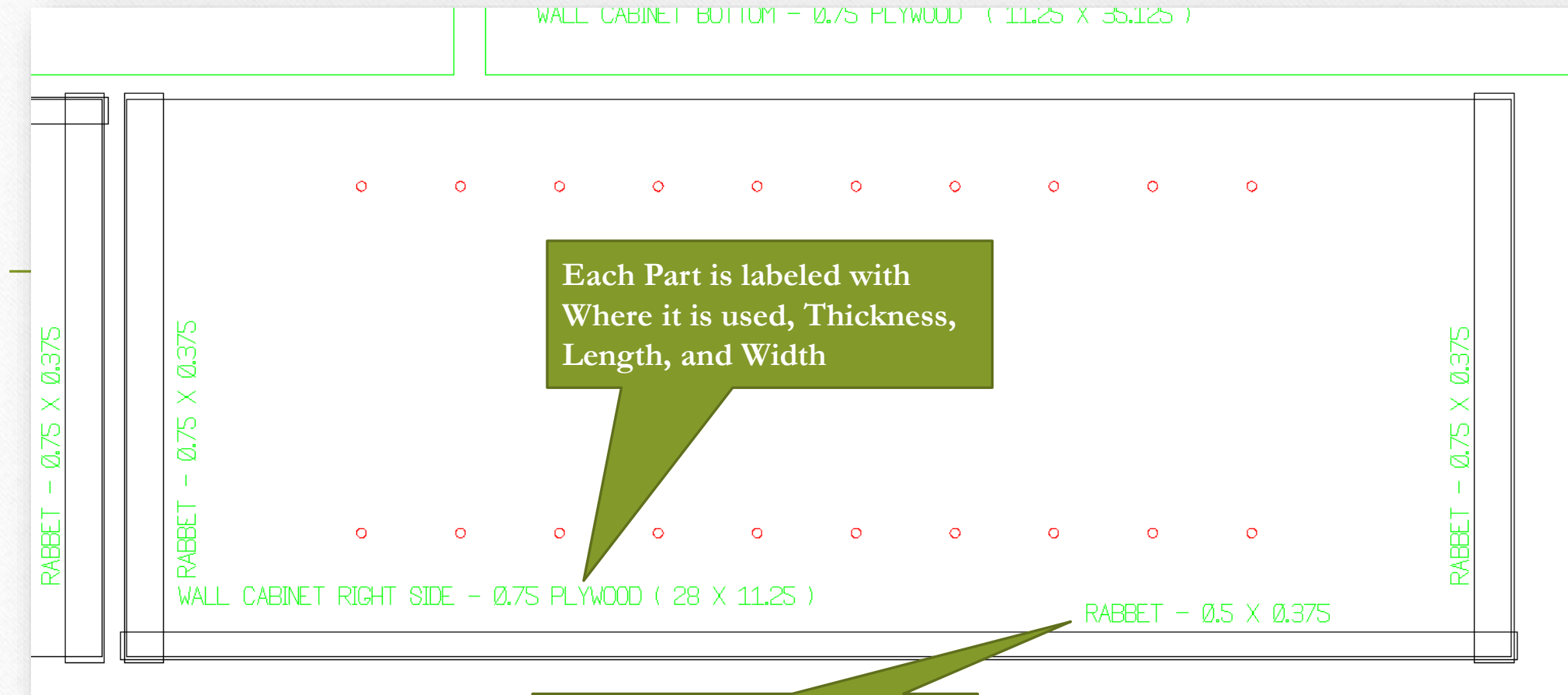


# Parts and Slide Pilot Hole





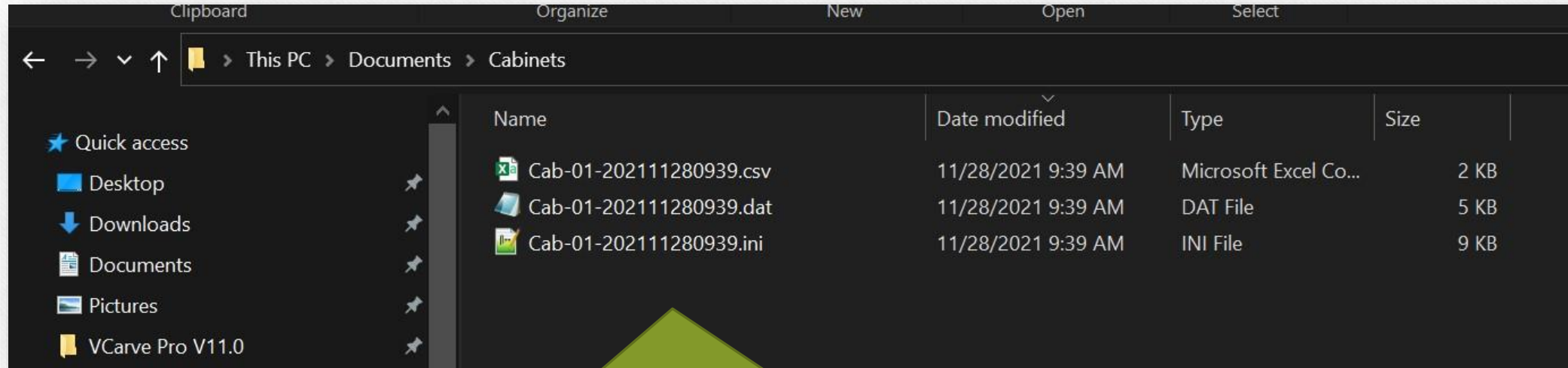
# Part and Milling Notation



Each Part is labeled with  
Where it is used, Thickness,  
Length, and Width

Each Milling operation is  
labeled with Type, Width  
and Height

# Bill of Material Files



All project files (csv, dat, and ini) are stored in the Project directory



# Edit CSV file in Excel or Text editor

Type	Cabinet	ID	Part Name	Count	Thick	Material	Finish	Width	Length
Wall	Michelle	20	Left Side Panel	1	0.75	Plywood	Unfinished	11.25	11.25
Wall	Michelle	30	Right Side Panel	1	0.75	Plywood	Unfinished	11.25	27.25
Wall	Michelle	40	Top Panel	1	0.75	Plywood	Unfinished	12	29.125
Wall	Michelle	50	Bottom Panel	1	0.75	Plywood	Unfinished	12	29.125
Wall	Michelle	60	Back Panel	1	0.5	Plywood	Unfinished	26.5625	29.125
Wall	Michelle	70	Cabinet Shelf	2	0.75	Plywood	Unfinished	9.75	28.375
Wall	Michelle	80	Shelf Nose (Not Shown)	2	0.75	Maple	Unfinished	1.125	28.375
Wall	Michelle	90	Face Frame Stile	2	0.75	Maple	Unfinished	2.25	28
Wall	Michelle	100	Face Frame Top	1	0.75	Maple	Unfinished	1.75	25.5
Wall	Michelle	110	Face Frame Bottom	1	0.75	Maple	Unfinished	1.25	25.5
Wall	Michelle	120	Center Face Frame	1	0.75	Maple	Unfinished	1.75	25
Base	Michelle	130	Cabinet Left Side	1	0.75	Plywood	Unfinished	22.25	40
Base	Michelle	140	Cabinet Right Side	1	0.75	Plywood	Unfinished	22.25	40
Base	Michelle	150	Cabinet Center Panel	1	0.75	Plywood	Unfinished	22	34.6875
Base	Michelle	160	Cabinet Bottom	1	0.75	Plywood	Unfinished	22	29.25
Base	Michelle	170	Toe Kick	1	0.75	Plywood	Unfinished	4.1875	29.25
Base	Michelle	180	Top Stretcher	2	0.75	Plywood	Unfinished	3.75	29.25
Base	Michelle	190	Cabinet Back	1	0.5	Plywood	Unfinished	29.25	40
Base	Michelle	200	Face Frame Stile	2	0.75	Hardwood	Unfinished	2.25	36.5
Base	Michelle	210	Face Frame Top Rail	1	0.75	Hardwood	Unfinished	1.25	26
Base	Michelle	220	Face Frame Bottom Rail	1	0.75	Hardwood	Unfinished	1.5	26
Base	Michelle	230	Face Frame Mid Rail	1	0.75	Hardwood	Unfinished	1.75	26
Base	Michelle	240	Face Frame Center	1	0.75	Hardwood	Unfinished	1.75	8
Base	Michelle	250	Face Frame Mid Rail	1	0.75	Hardwood	Unfinished	1.75	26
Base	Michelle	260	Face Frame Center	1	0.75	Hardwood	Unfinished	1.75	10
Base	Michelle	270	Face Frame Center	1	0.75	Hardwood	Unfinished	1.75	12.75

Excel ready Bill of Materials

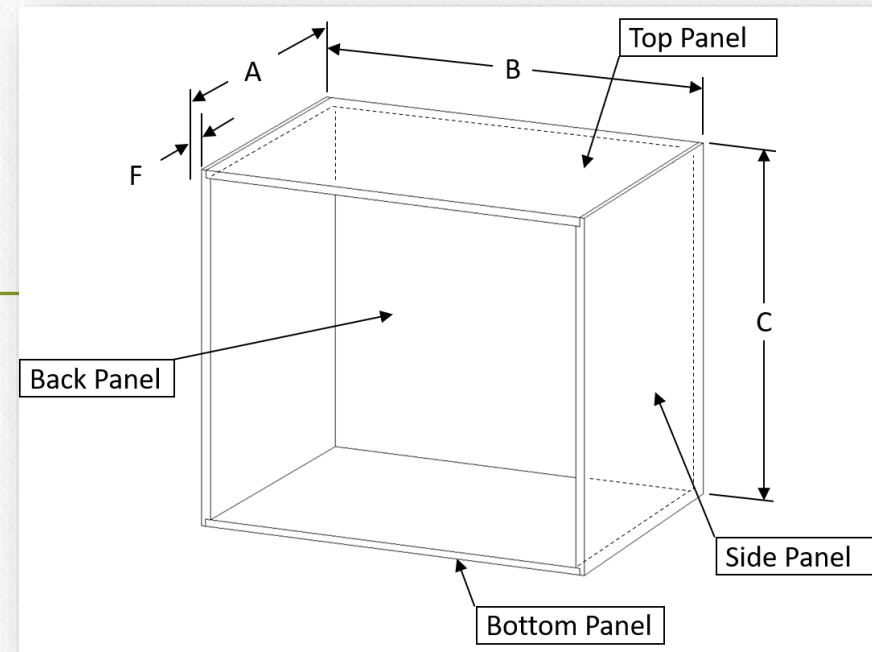
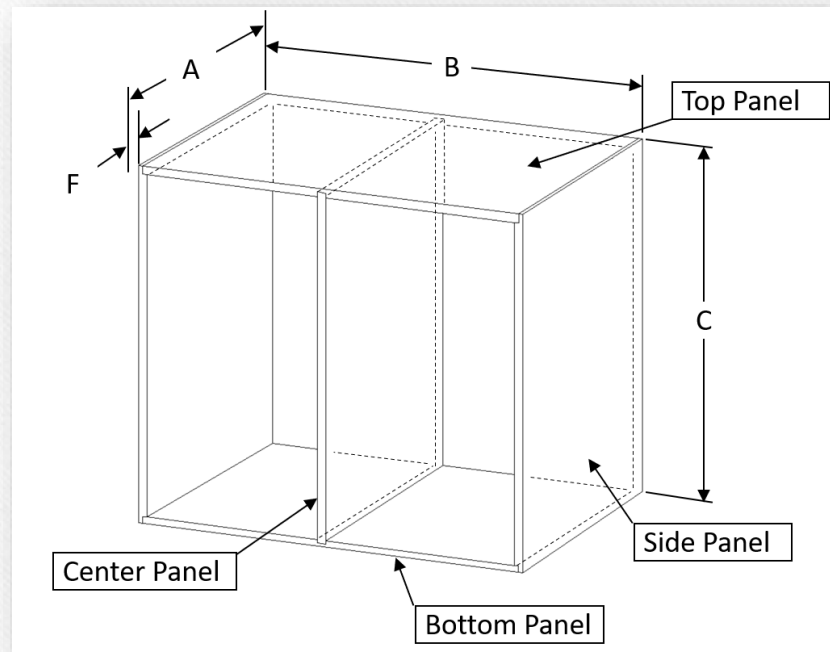
Easy Cabinet Maker

Cabinet Cut-list								
Project Run Date ID: 202112291916								
Cabinet Project Name: Easy Cabinet Maker								
Cabinet Name: Michelle								
Drawing Units: inches								
=====								
Wall Cabinet Size								
Cabinet Finish	=	Unfinished						
Face Frame Finish	=	Unfinished						
Ply Thickness	=	0.7500 as 3/4"						
Cabinet Height	=	28" (28.0000)						
Cabinet Width	=	30" (30.0000)						
Cabinet Depth	=	12" (12.0000)						
Face Frame Diagonal	=	41-1/16" (41.036569057366)						
=====								
Base Cabinet Size								
Cabinet Finish	=	Unfinished						
Face Frame Finish	=	Unfinished						
Ply Thickness	=	0.7500 as 3/4"						
Cabinet Height	=	40" (40.0000)						
Cabinet Width	=	30-1/2" (30.5000)						
Cabinet Depth	=	23" (23.0000)						
Face Frame Diagonal	=	50-5/16" (50.301590432113)						
Drawer Slides Model	=	Blum-230M6500-24						
Drawer Rear Mount	=	230M6A						
Drawer Slides Count	=	3 (L&R)						
=====								
ID	Part Name	Type	No	Thick	Material	Width	Length	
20	Left Side Panel	Wall	1	3/4"	Plywood	11-1/4"	11-1/4"	
30	Right Side Panel	Wall	1	3/4"	Plywood	11-1/4"	27-1/4"	
40	Top Panel	Wall	1	3/4"	Plywood	12"	29-1/8"	
50	Bottom Panel	Wall	1	3/4"	Plywood	12"	29-1/8"	
60	Back Panel	Wall	1	1/2"	Plywood	26-9/16"	29-1/8"	
70	Cabinet Shelf	Wall	2	3/4"	Plywood	9-3/4"	28-3/8"	
80	Shelf Nose (Not Shown)	Wall	2	3/4"	Maple	1-1/8"	28-3/8"	
90	Face Frame Stile	Wall	2	3/4"	Maple	2-1/4"	28"	
100	Face Frame Top	Wall	1	3/4"	Maple	1-3/4"	25-1/2"	
110	Face Frame Bottom	Wall	1	3/4"	Maple	1-1/4"	25-1/2"	
120	Center Face Frame	Wall	1	3/4"	Maple	1-3/4"	25"	
130	Cabinet Left Side	Base	1	3/4"	Plywood	22-1/4"	40"	
140	Cabinet Right Side	Base	1	3/4"	Plywood	22-1/4"	40"	
150	Cabinet Center Panel	Base	1	3/4"	Plywood	22"	34-11/16"	
160	Cabinet Bottom	Base	1	3/4"	Plywood	22"	29-1/4"	
=====								
210	Face Frame Top Rail	Base	1	3/4"	Hardwood	1-1/4"	26"	
220	Face Frame Bottom Rail	Base	1	3/4"	Hardwood	1-1/2"	26"	
230	Face Frame Mid Rail	Base	1	3/4"	Hardwood	1-3/4"	26"	
240	Face Frame Center	Base	1	3/4"	Hardwood	1-3/4"	8"	
250	Face Frame Mid Rail	Base	1	3/4"	Hardwood	1-3/4"	26"	
260	Face Frame Center	Base	1	3/4"	Hardwood	1-3/4"	10"	
270	Face Frame Center	Base	1	3/4"	Hardwood	1-3/4"	12-3/4"	
=====								
EOF								

Print ready Shop Bill of Materials

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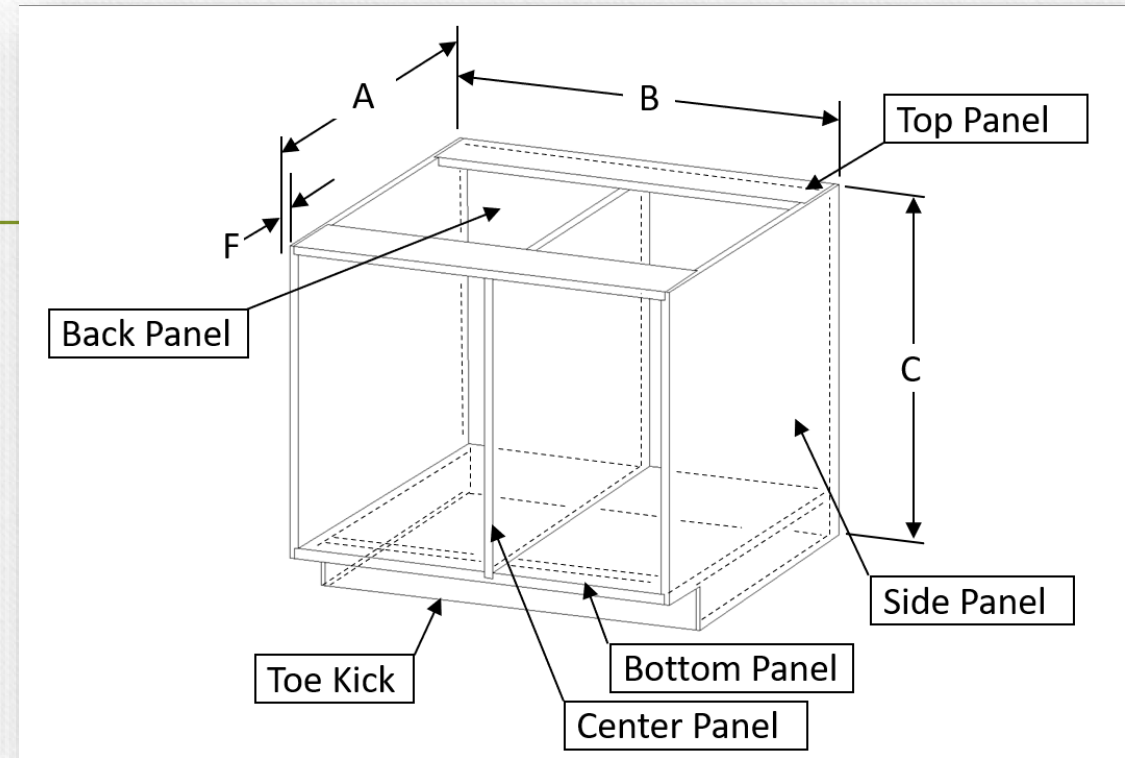
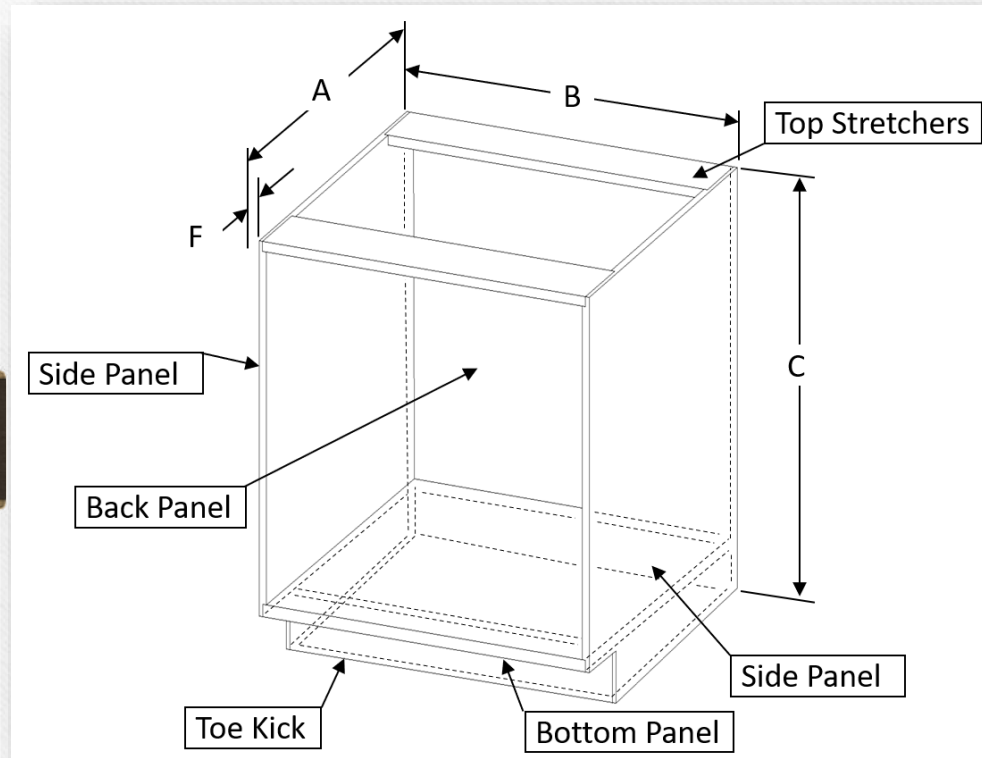
# Wall Cabinet Info



**Note: The Faceframe is not shown**

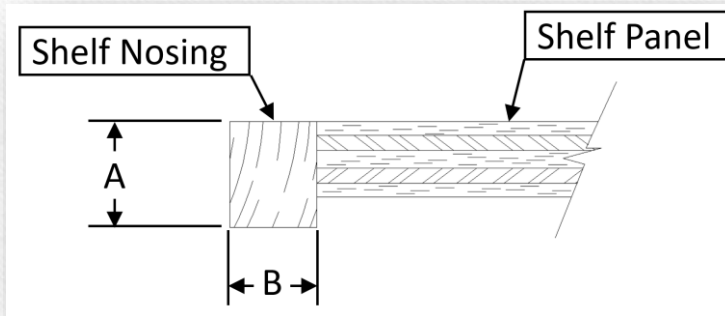


# Base Cabinet Info



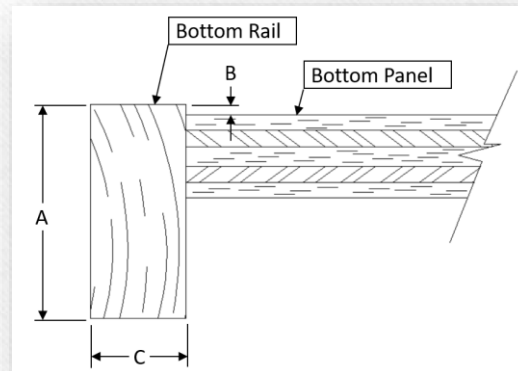
**Note: The Faceframe is not shown**

# Base and Wall Part Details



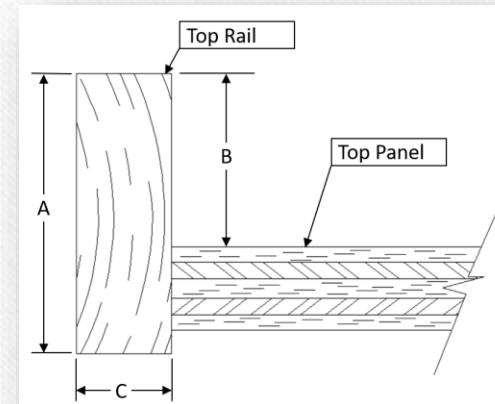
A – Shelf Nosing Width  
B – Shelf Nosing Thickness

Shelf Section



A – Face Frame Bottom Rail Width  
B – Face Frame Bottom Reveal  
C – Face Frame Thickness

Bottom Rail Section

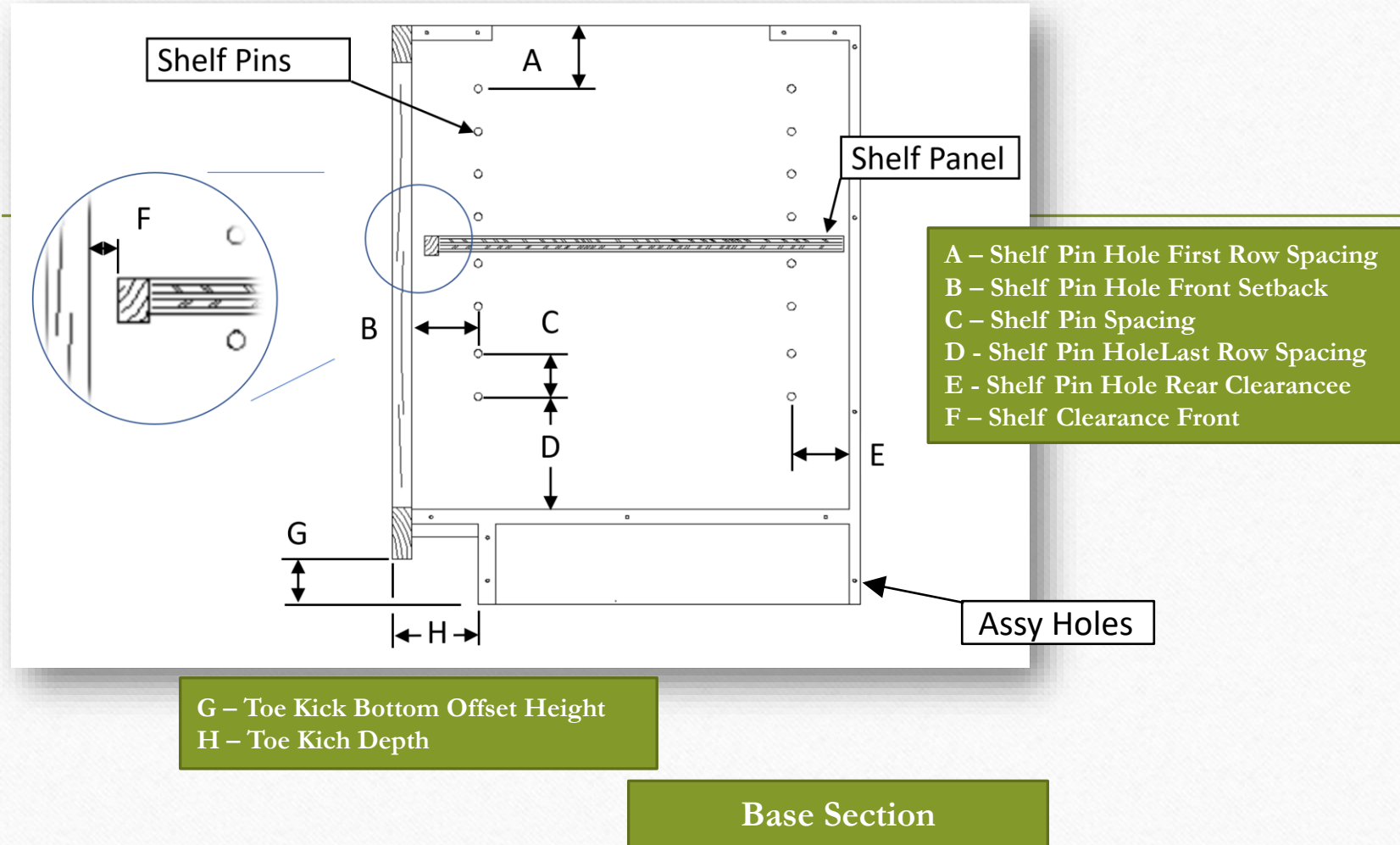


A – Face Frame Top Rail Width  
B – Face Frame Top Reveal  
C – Face Frame Thickness

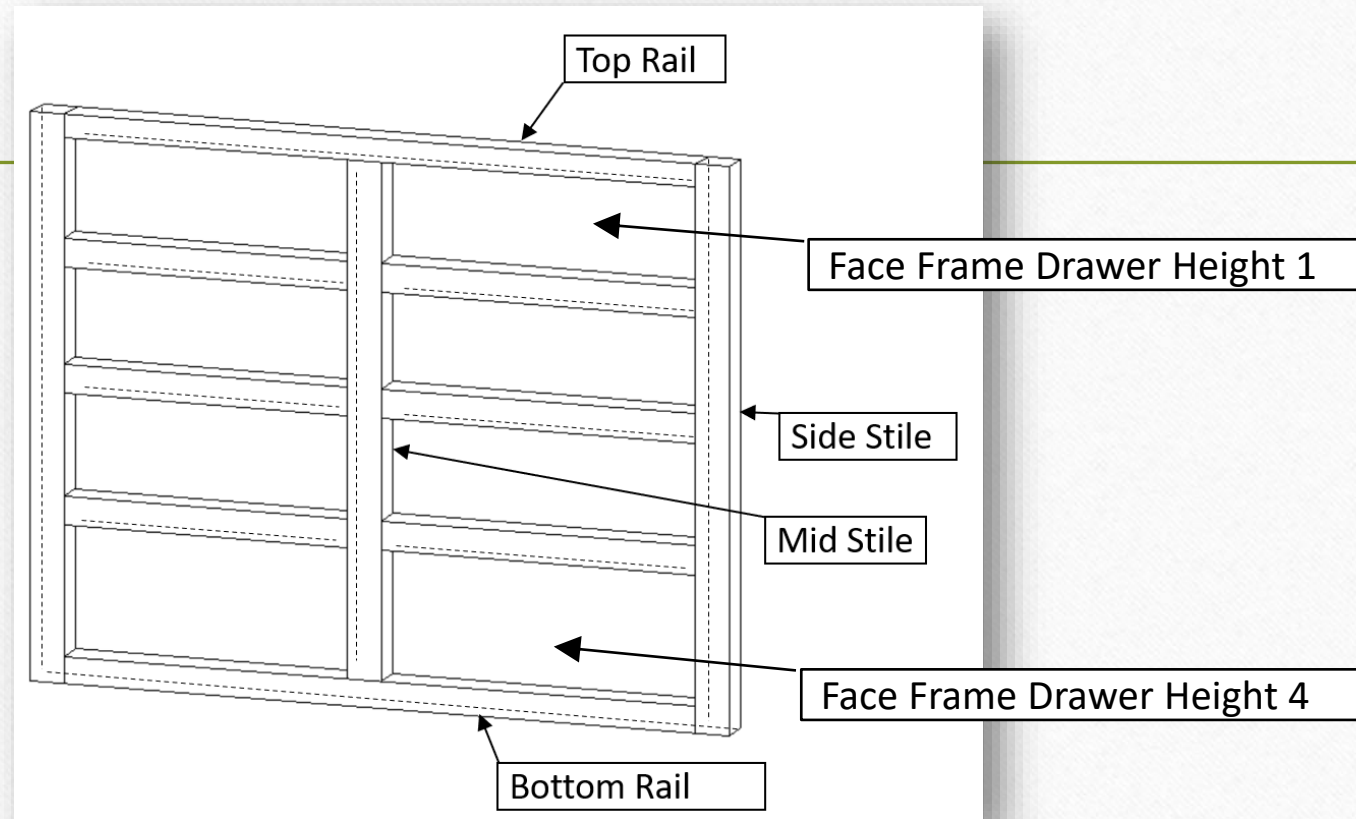
Wall Top Rail Section



# Base Side Details



# Base Face Frame Parts





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# The End