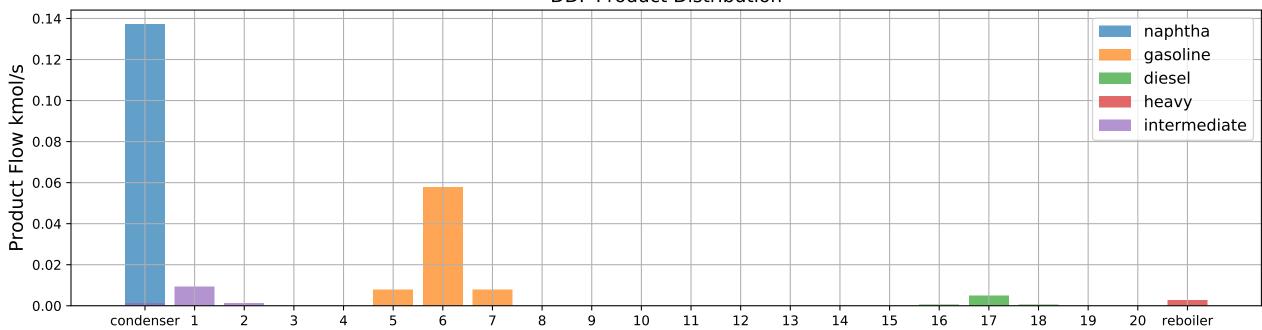
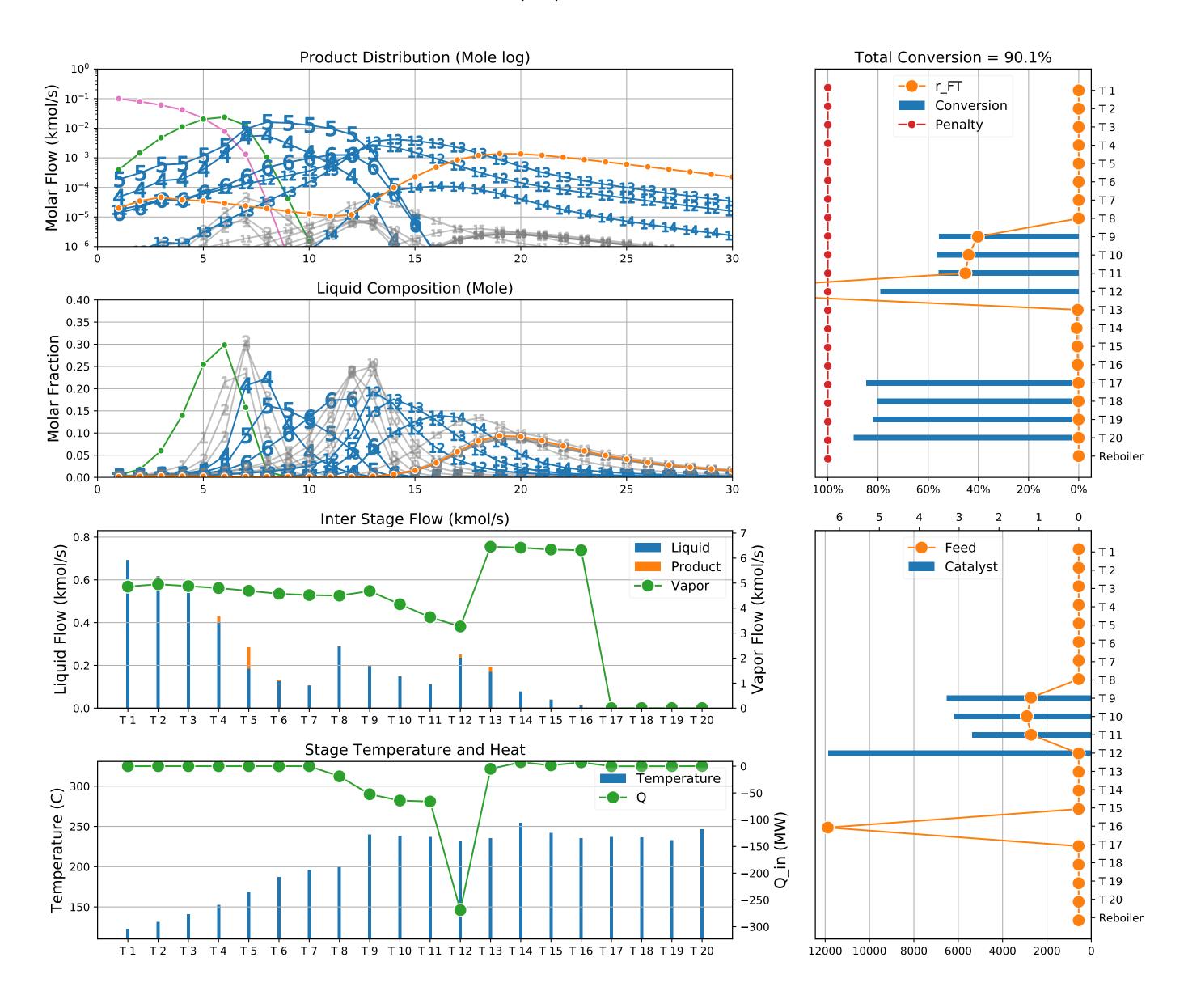
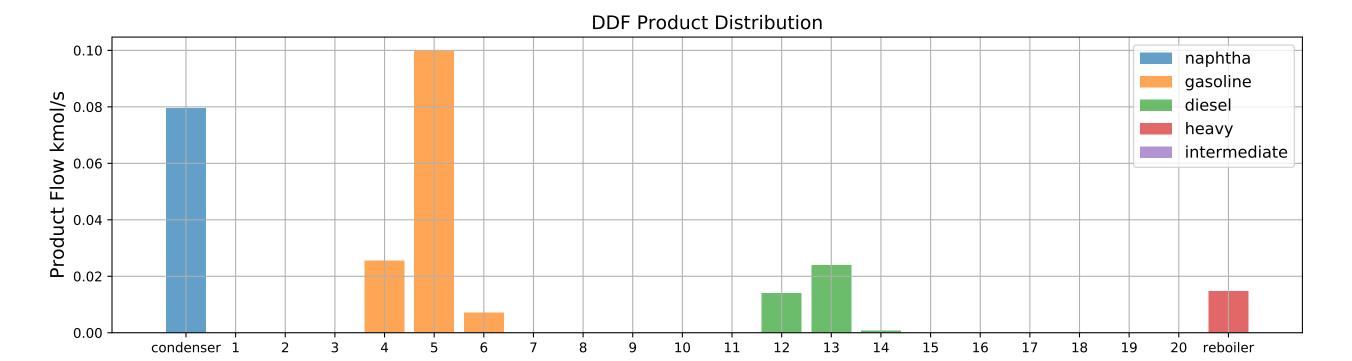
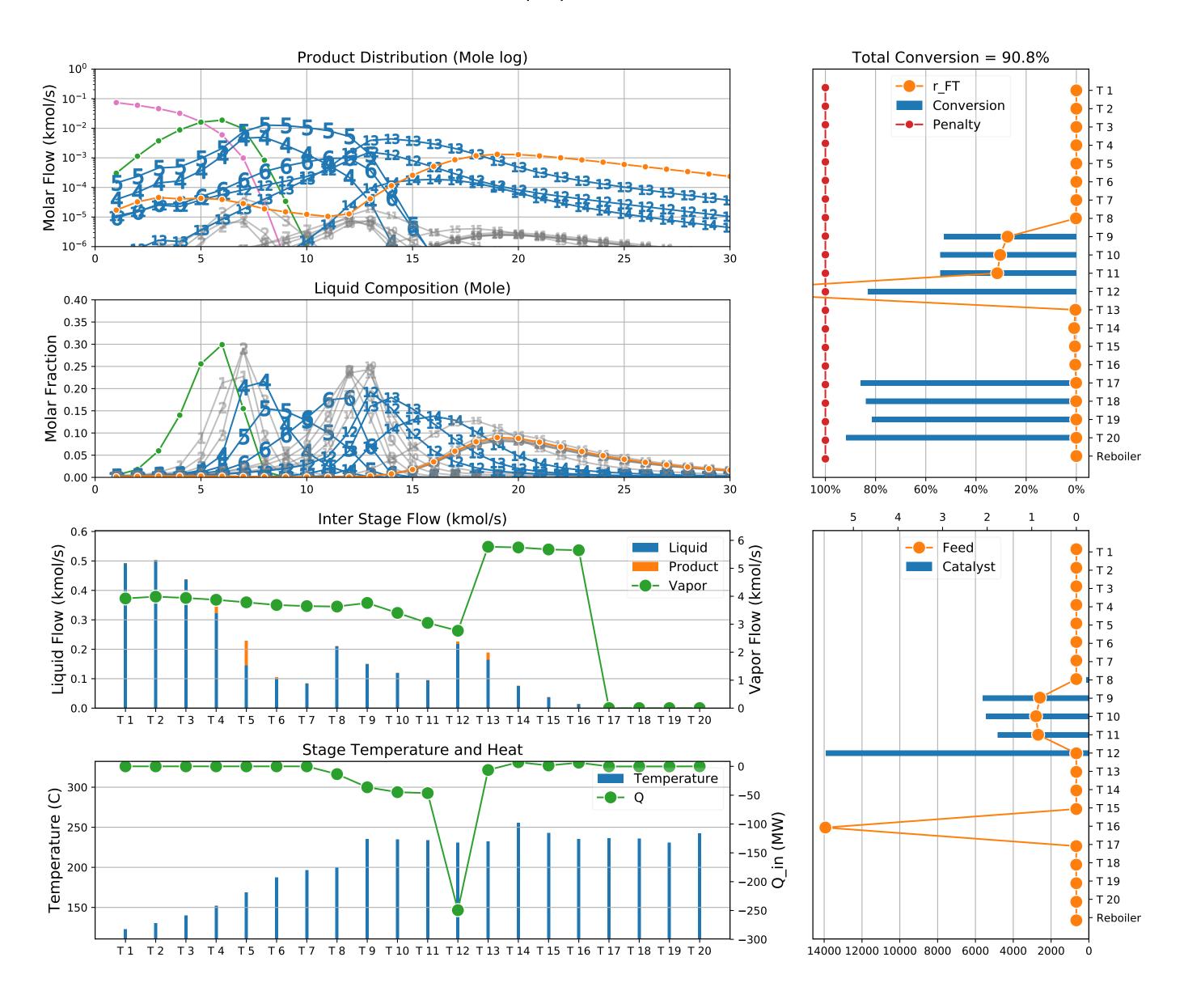


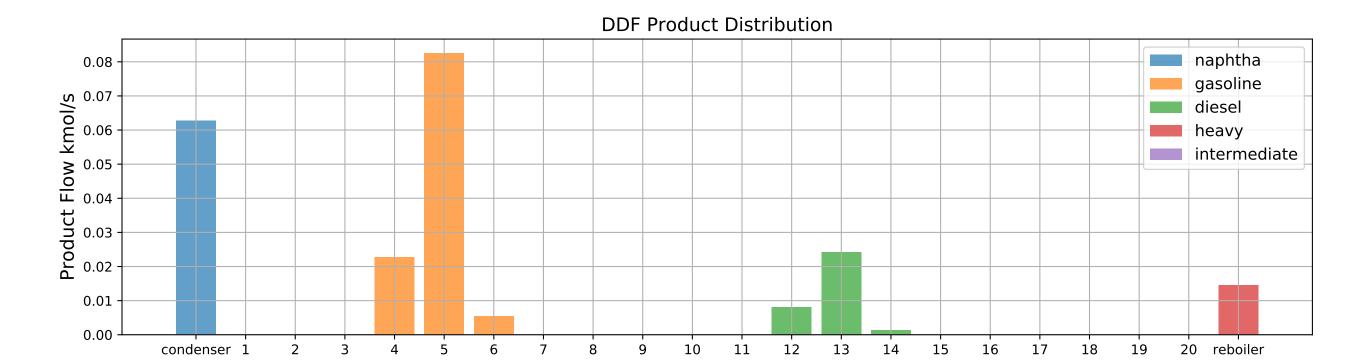
DDF Product Distribution











Reflux Distribution 0.40 s/lo w 0.35 0.30 0.25 0.20 Reflux 0.10 0.05 0.00 12 16 19 20

