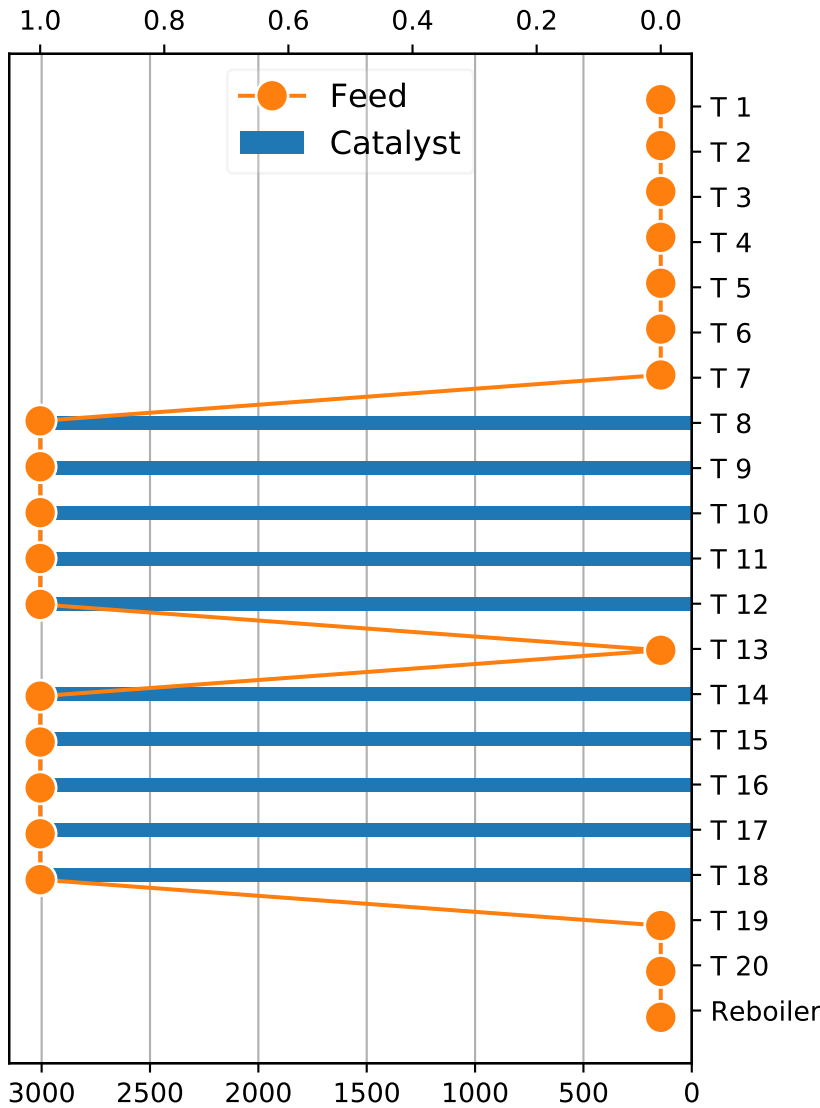
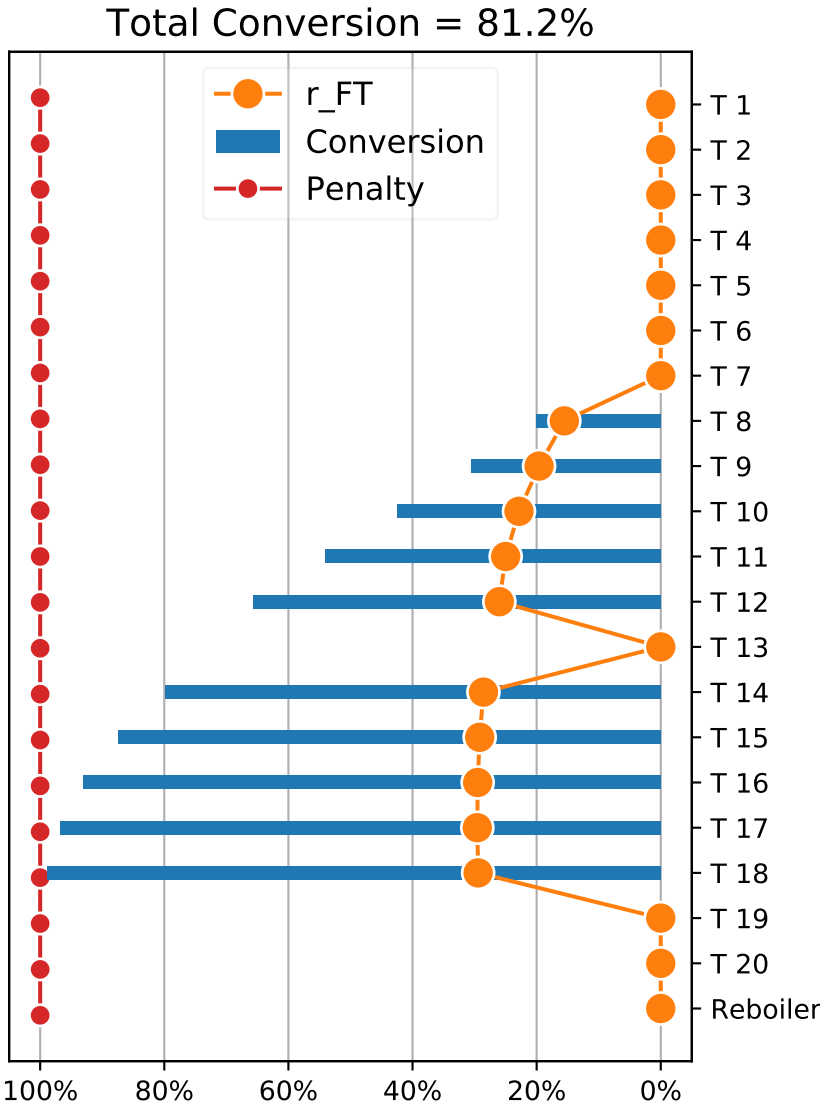
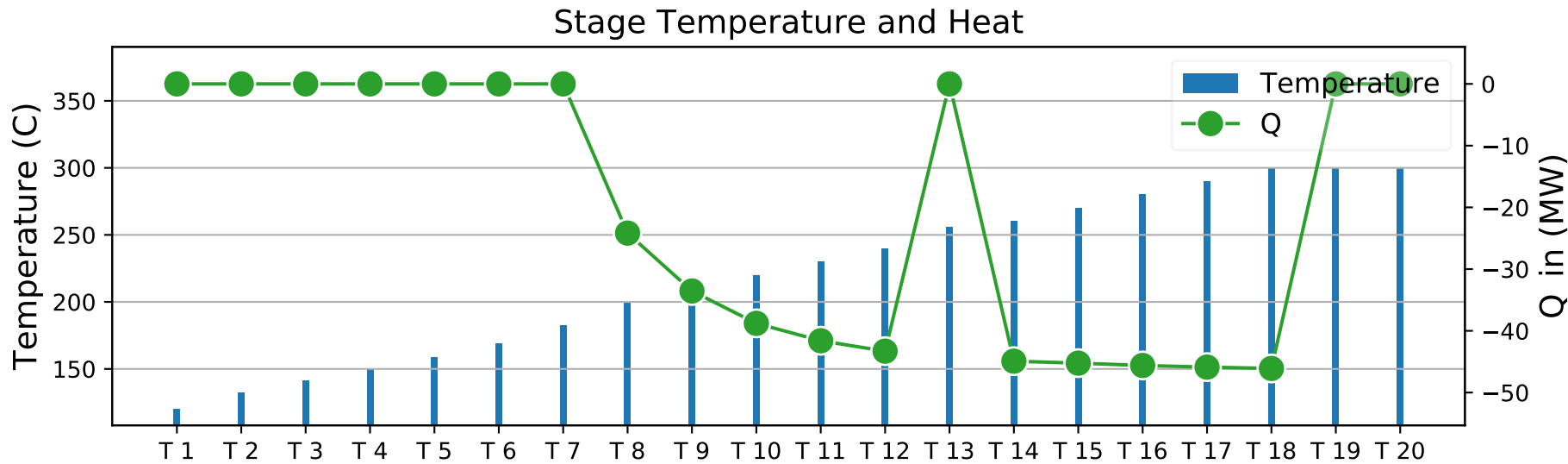
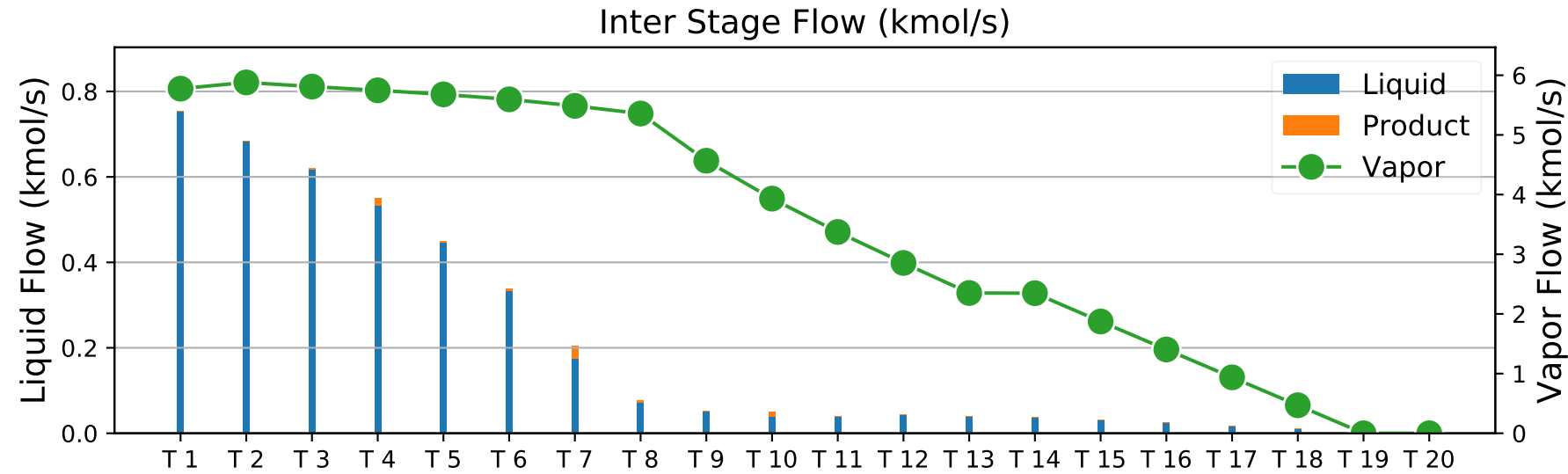
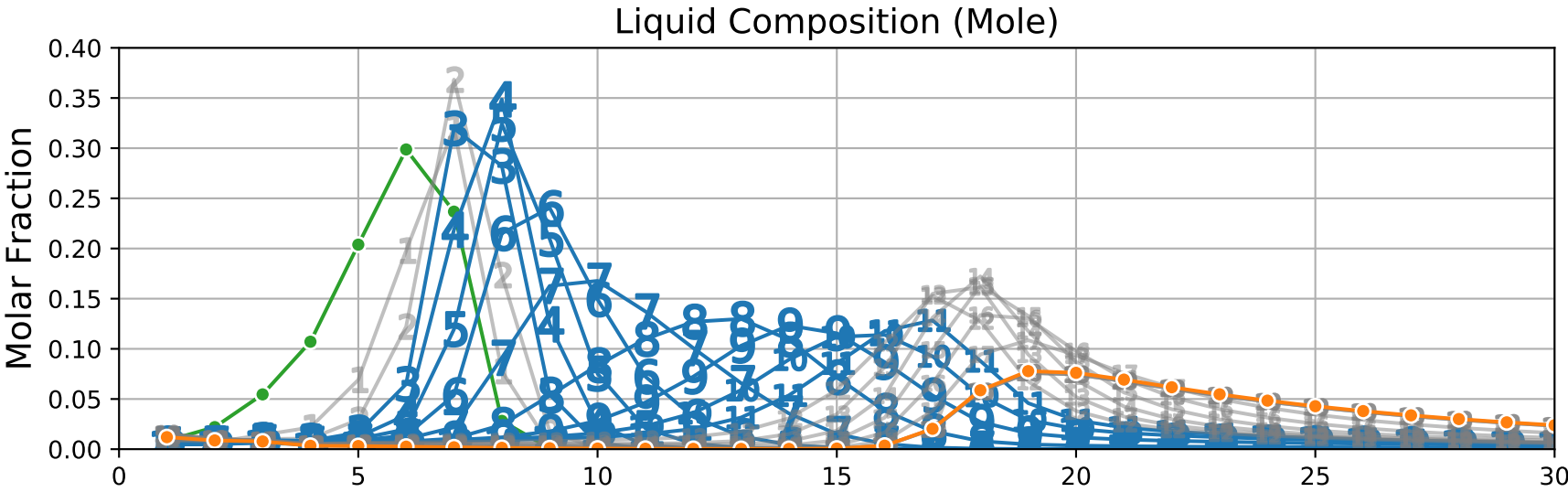
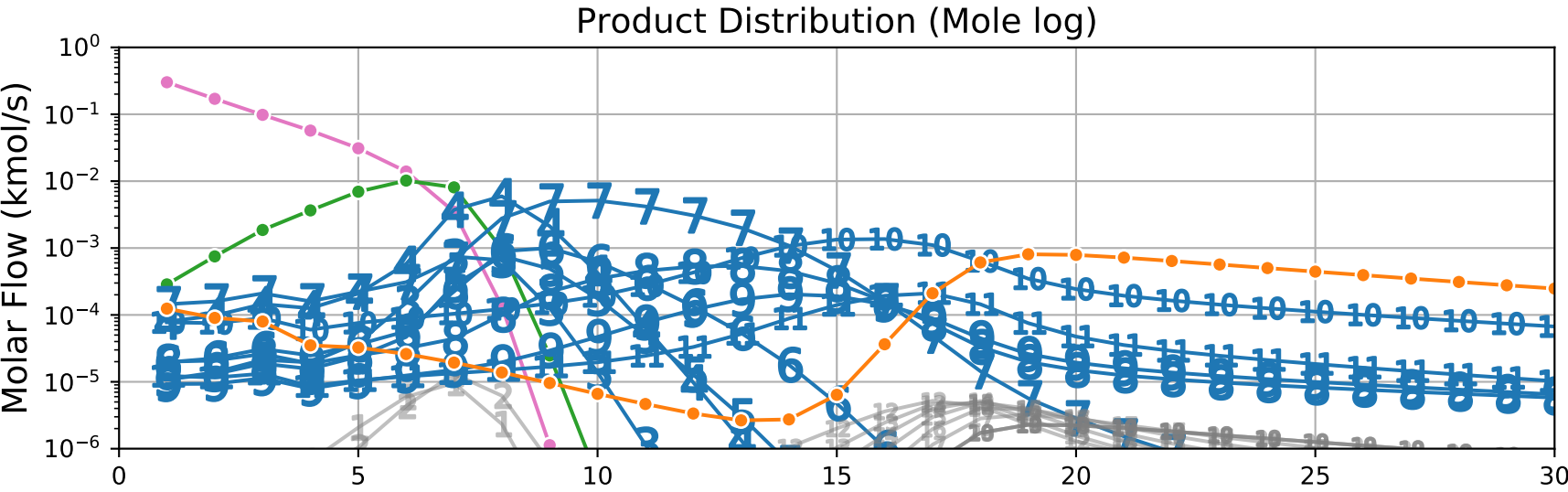
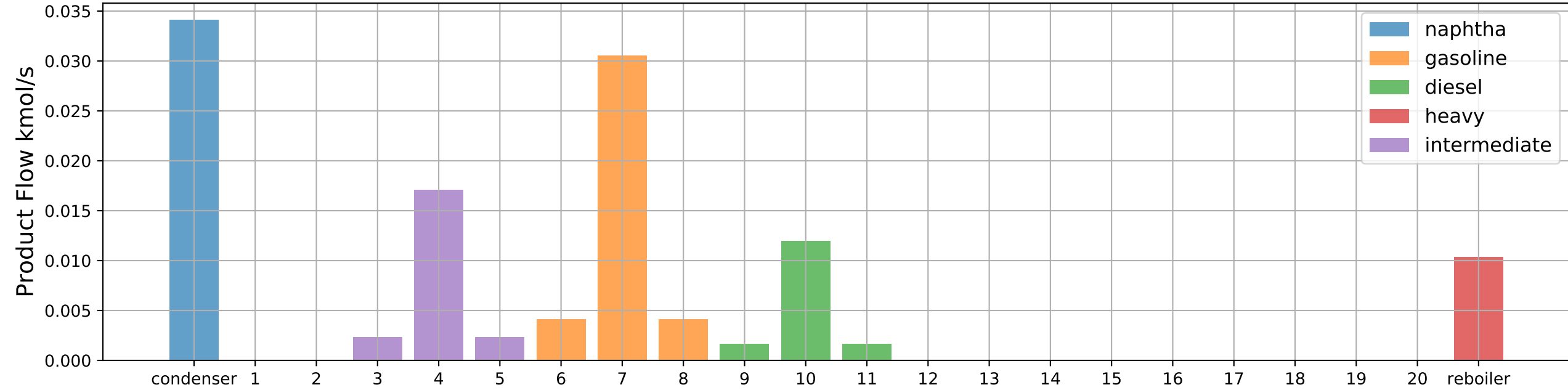


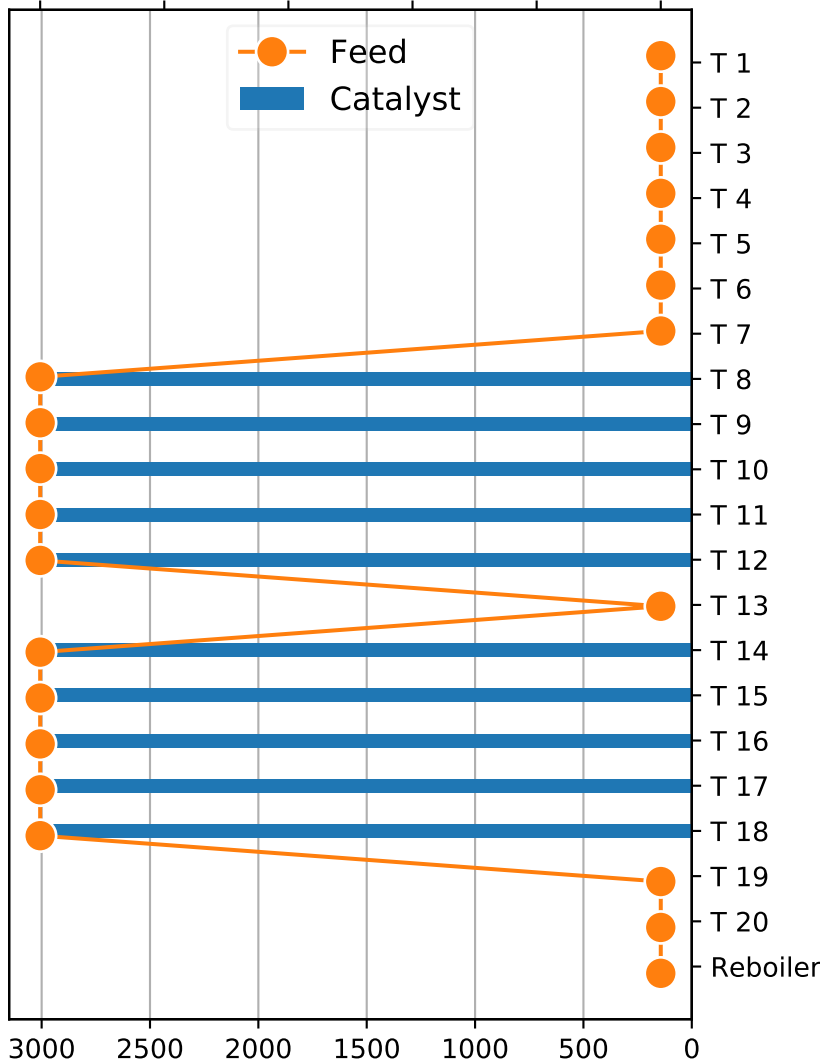
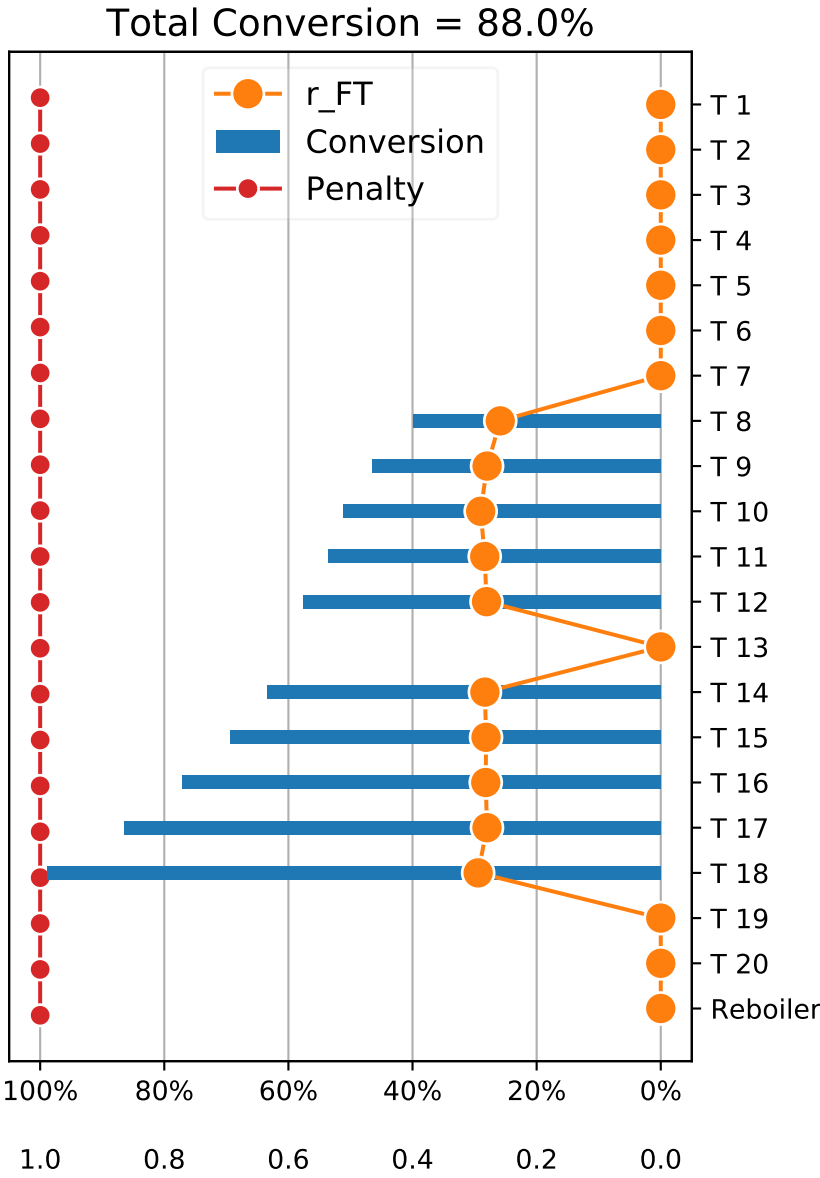
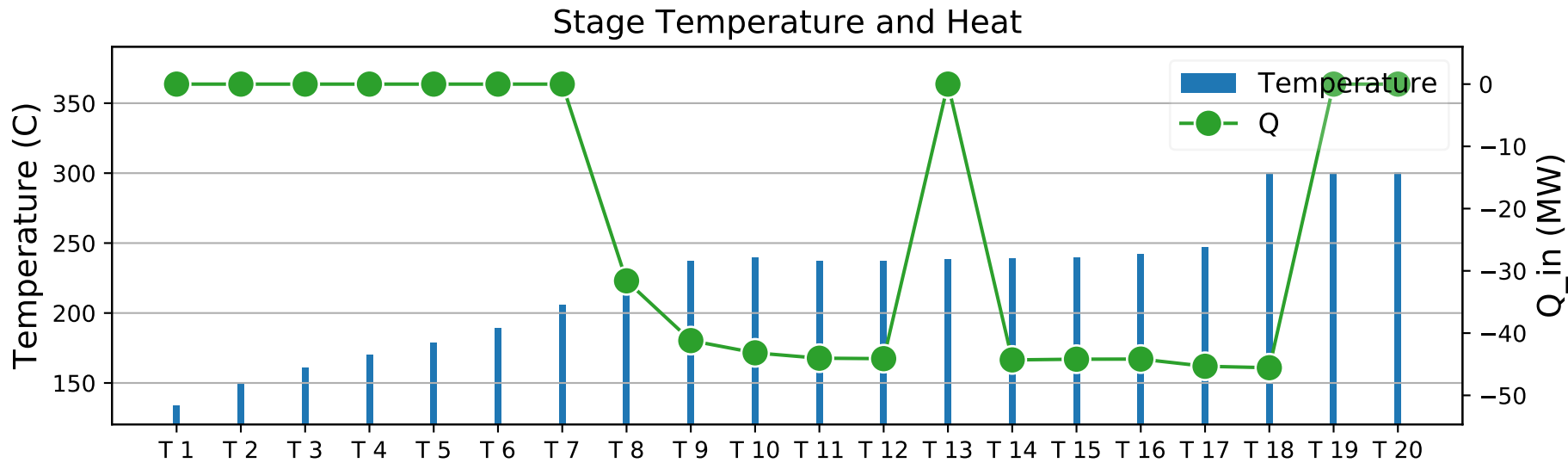
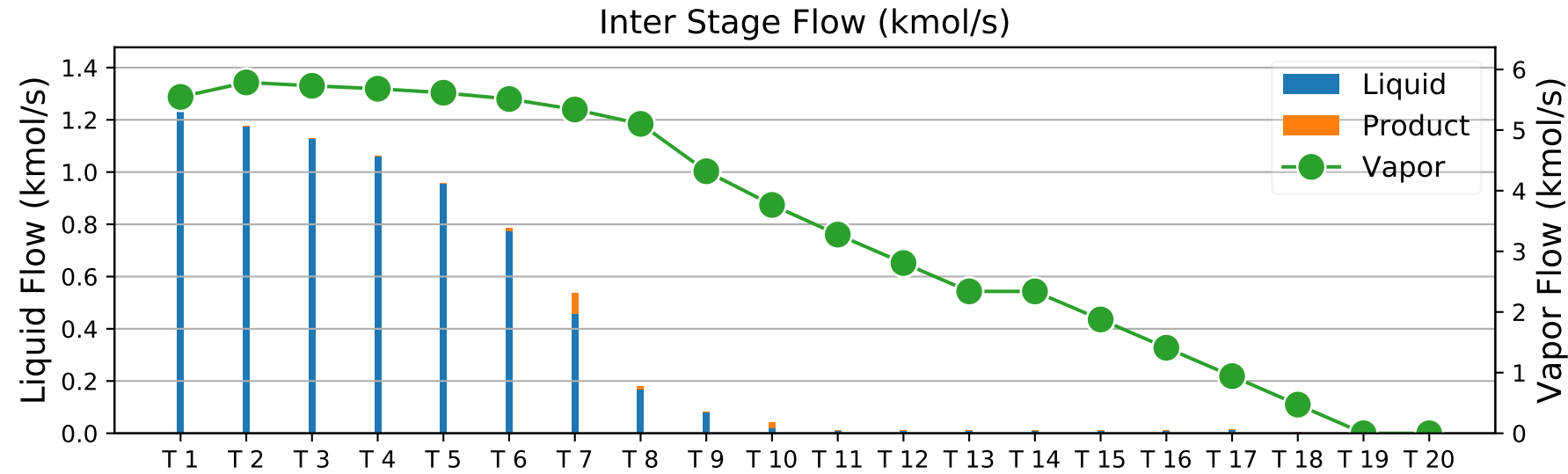
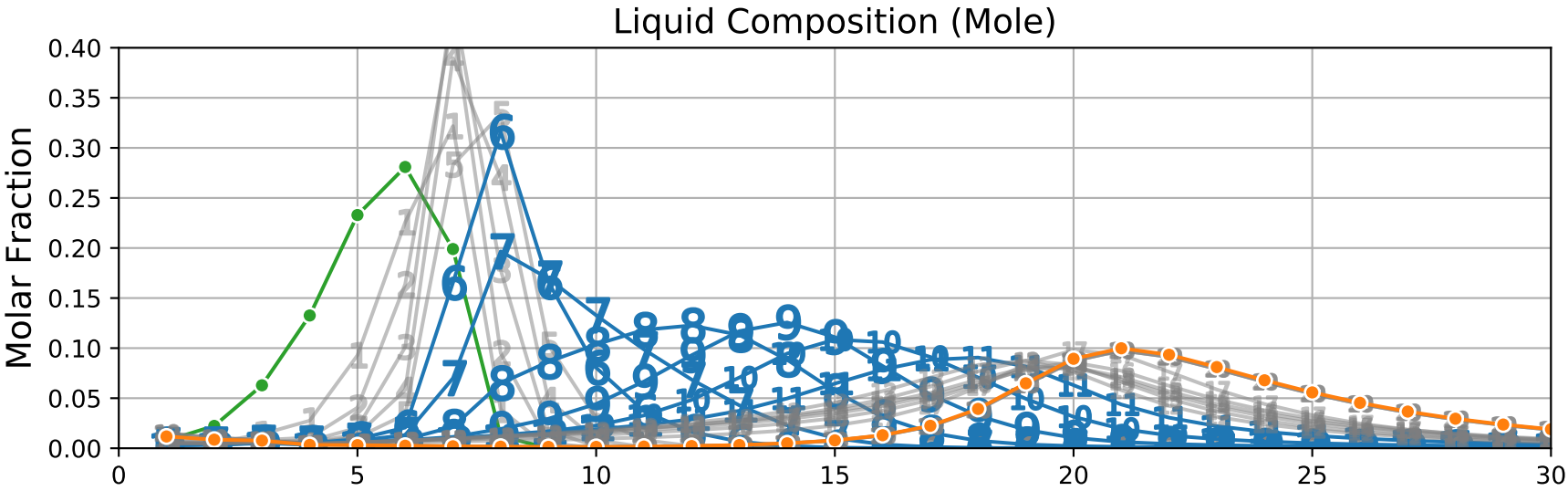
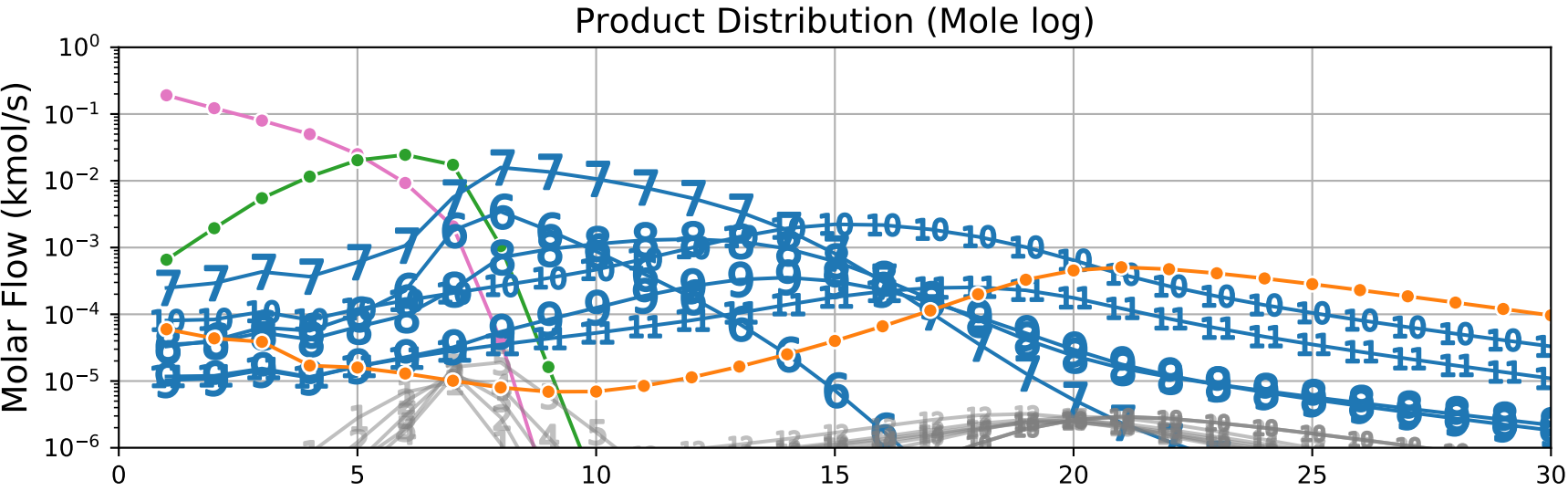
> Original 20 stage case <



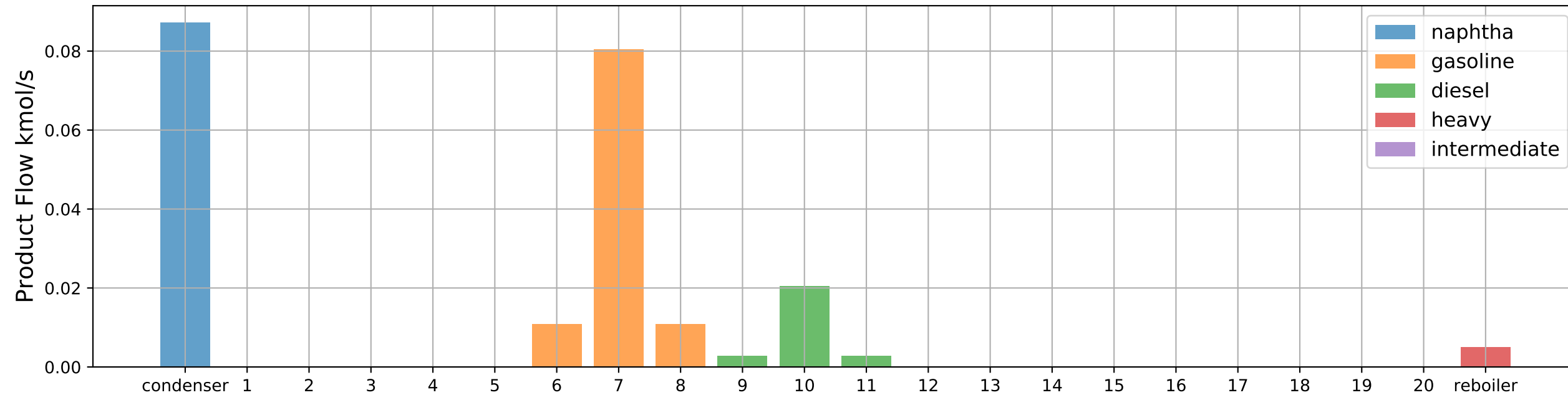
DDF Product Distribution



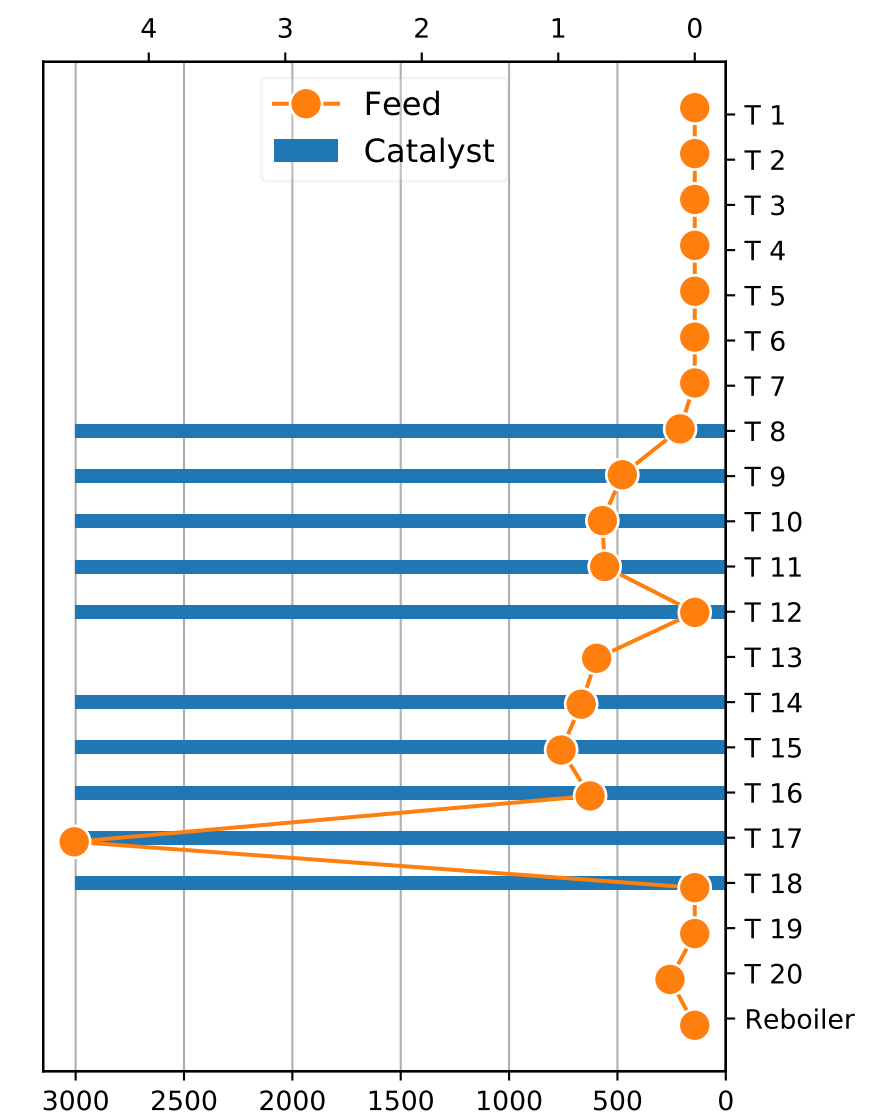
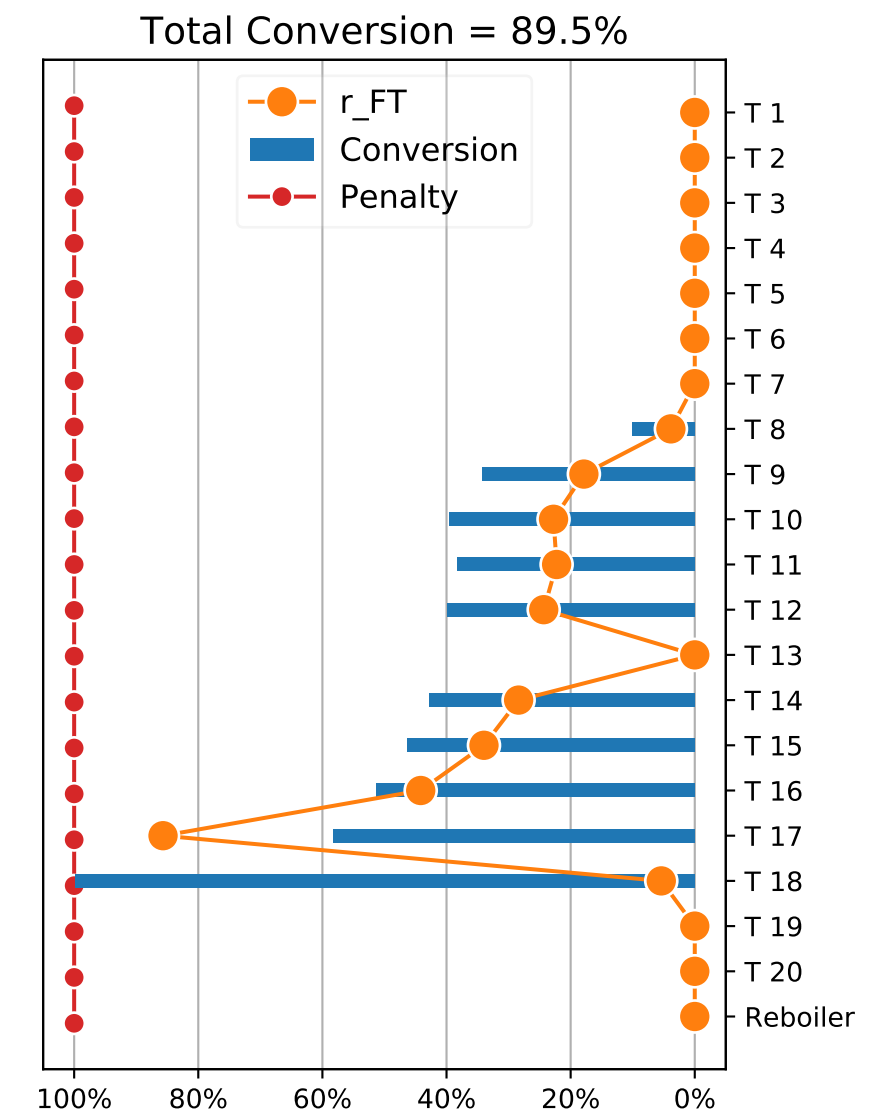
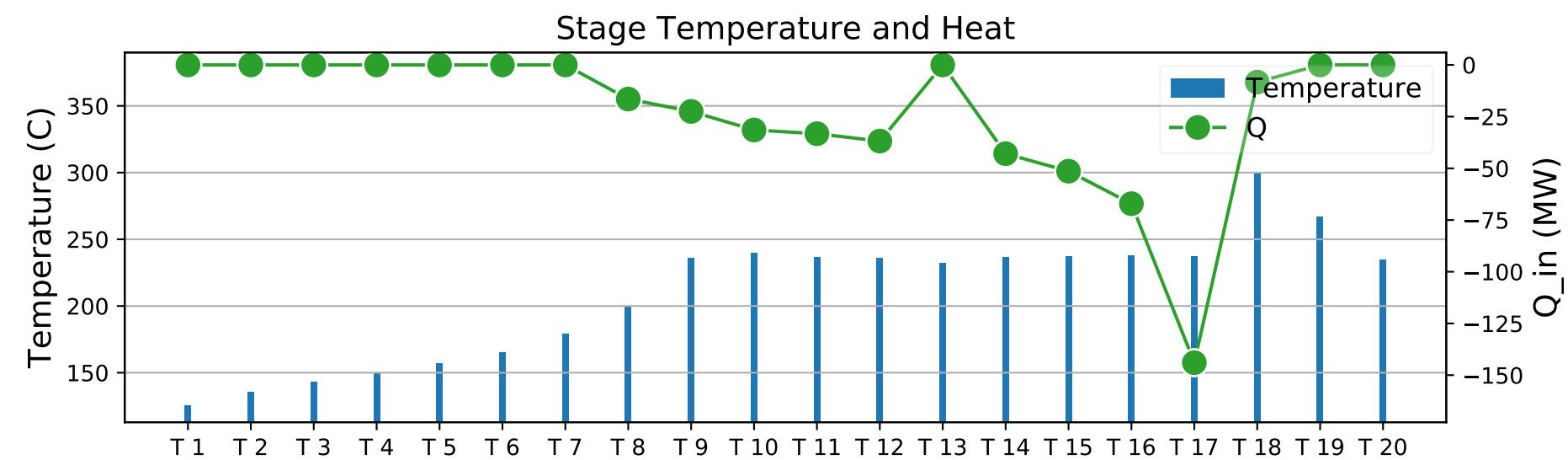
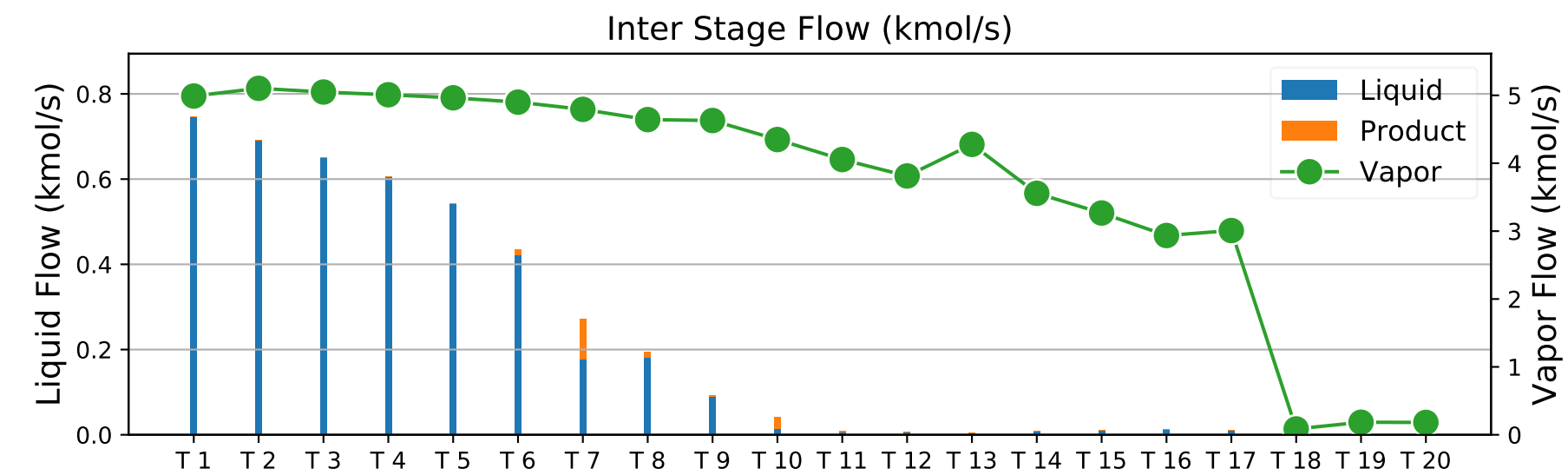
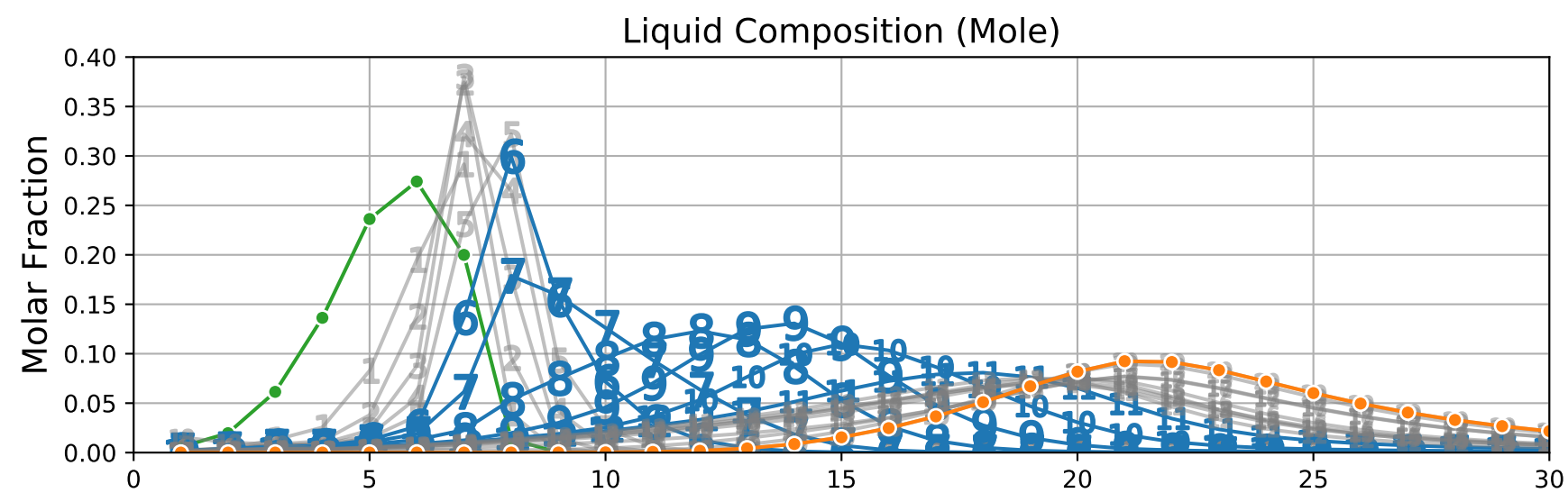
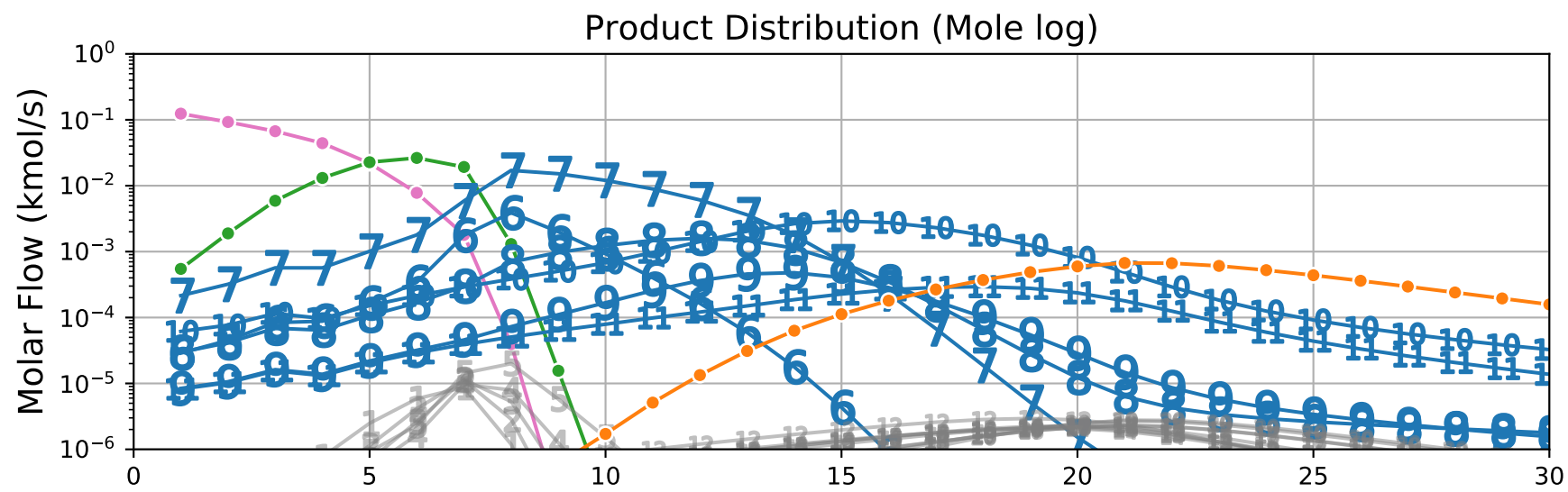
> Optimized Temperature, Reflux and Product Flow Rate <



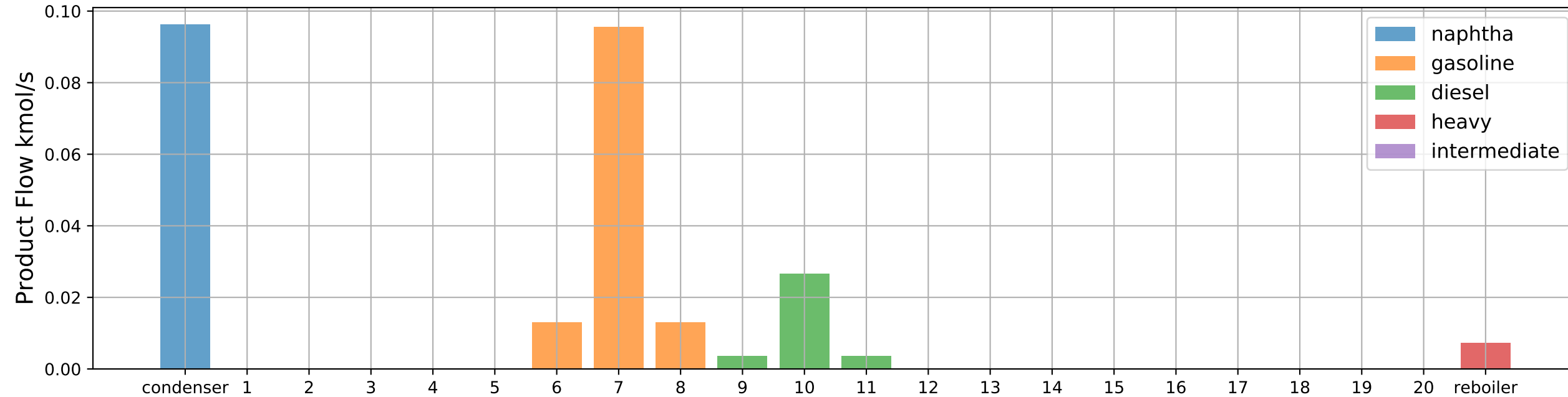
DDF Product Distribution



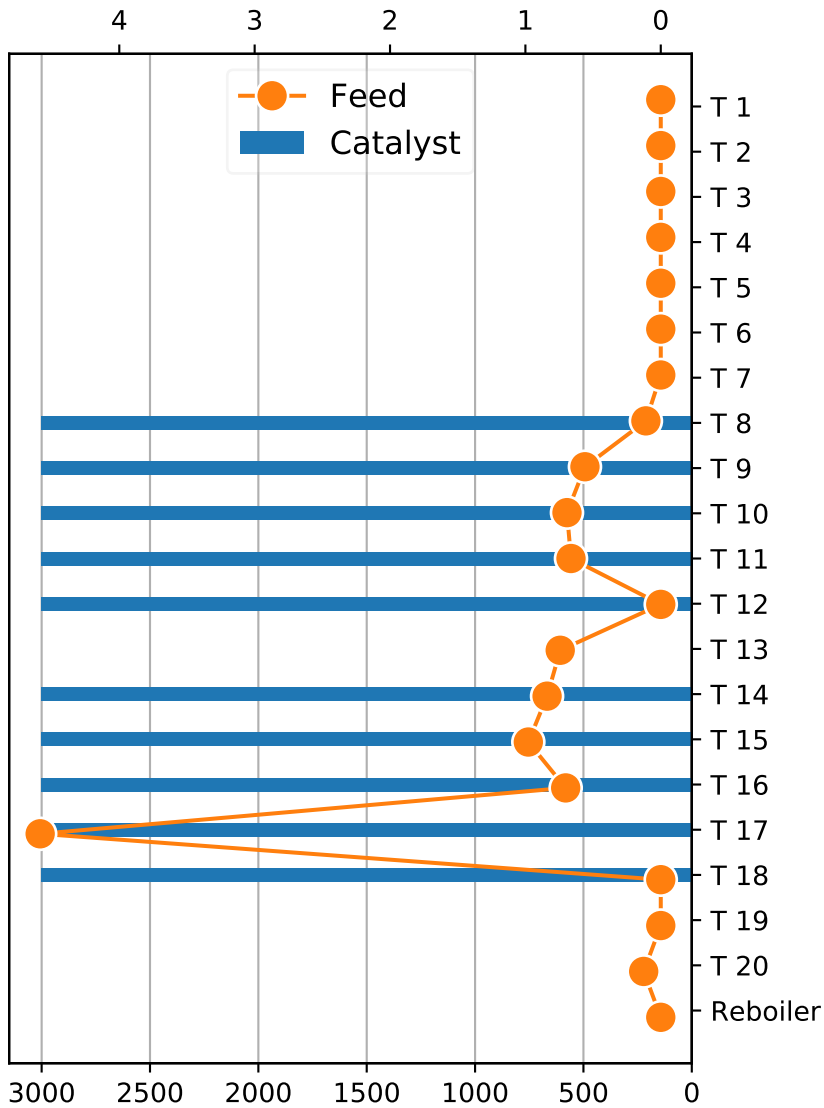
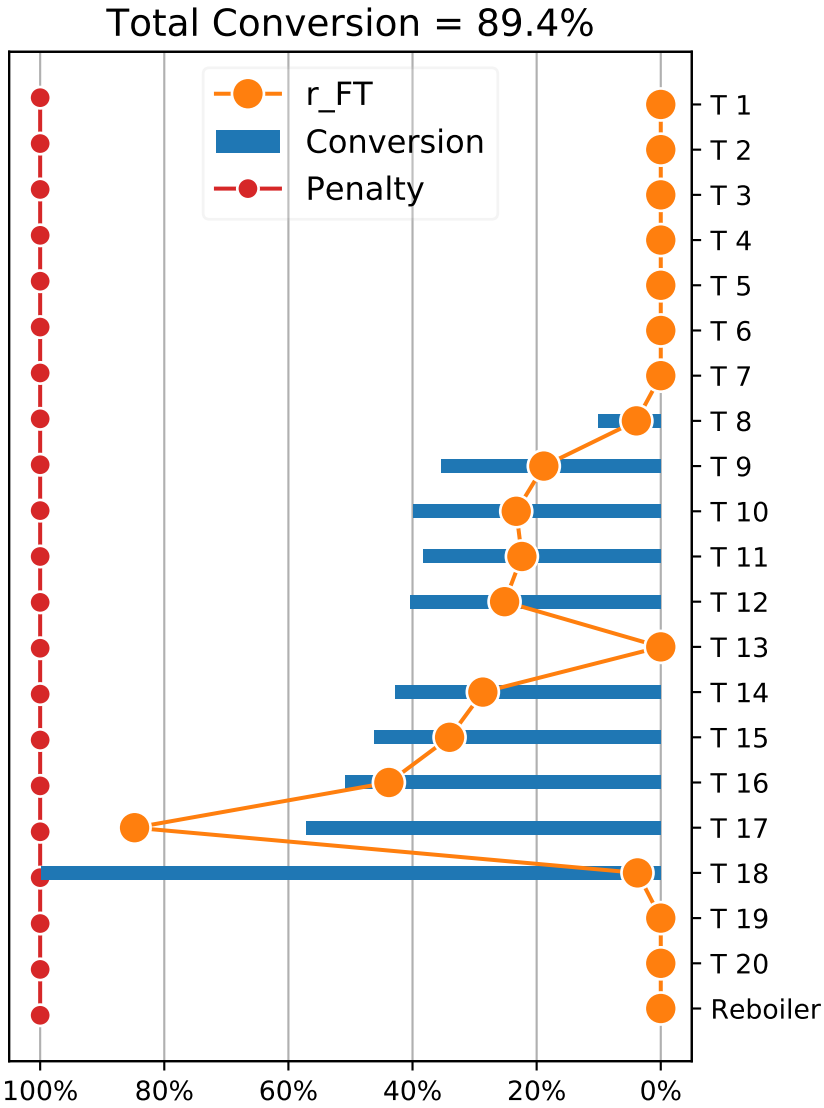
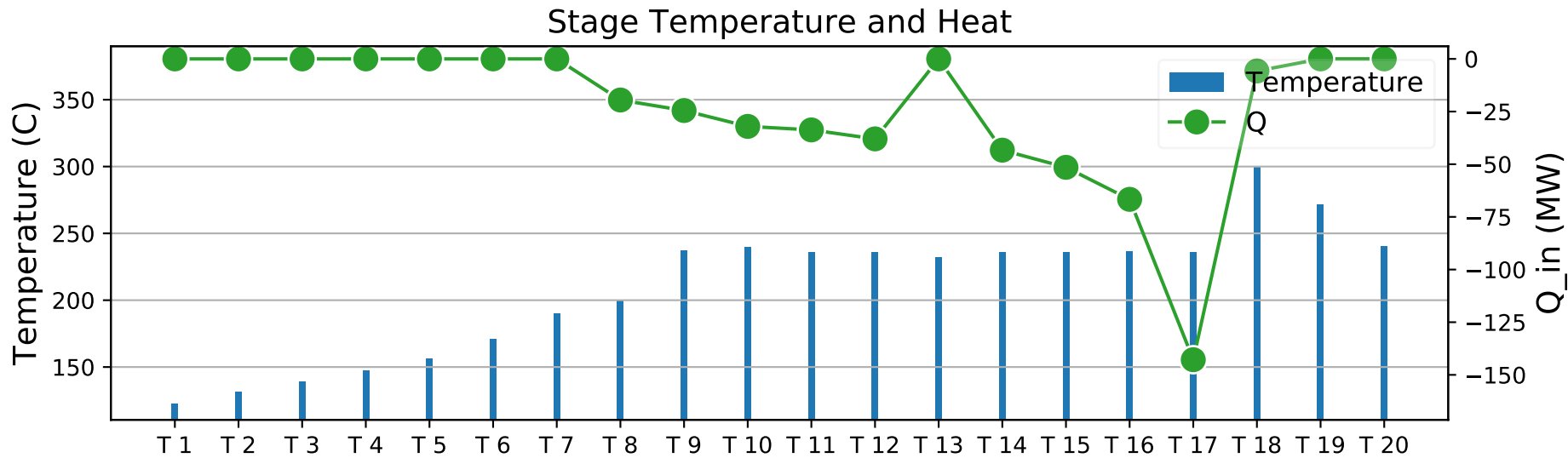
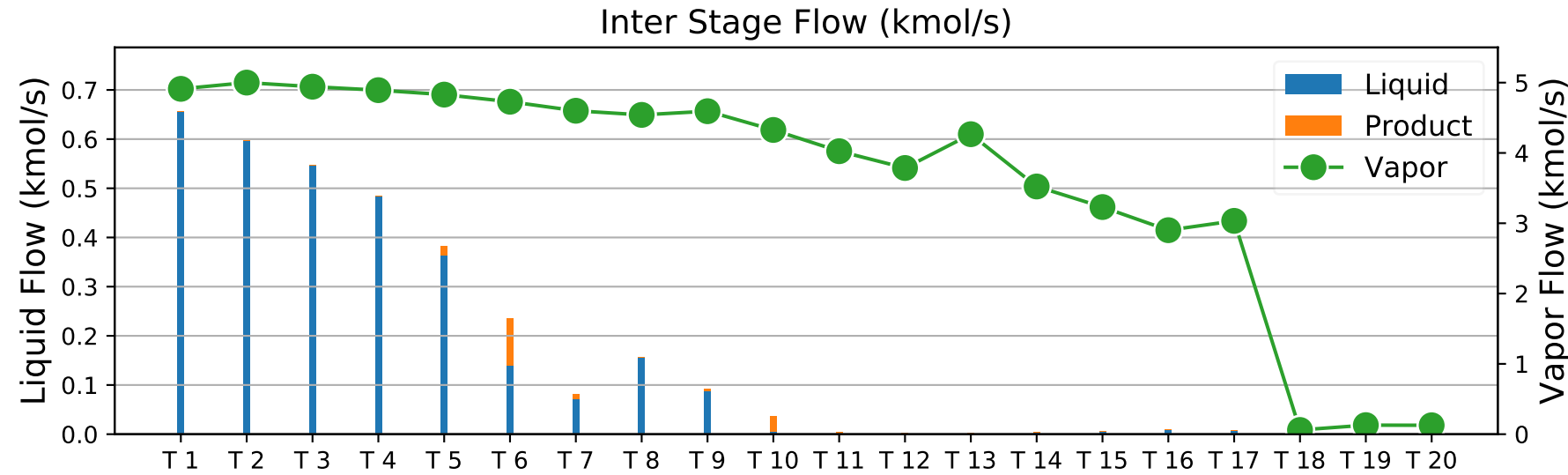
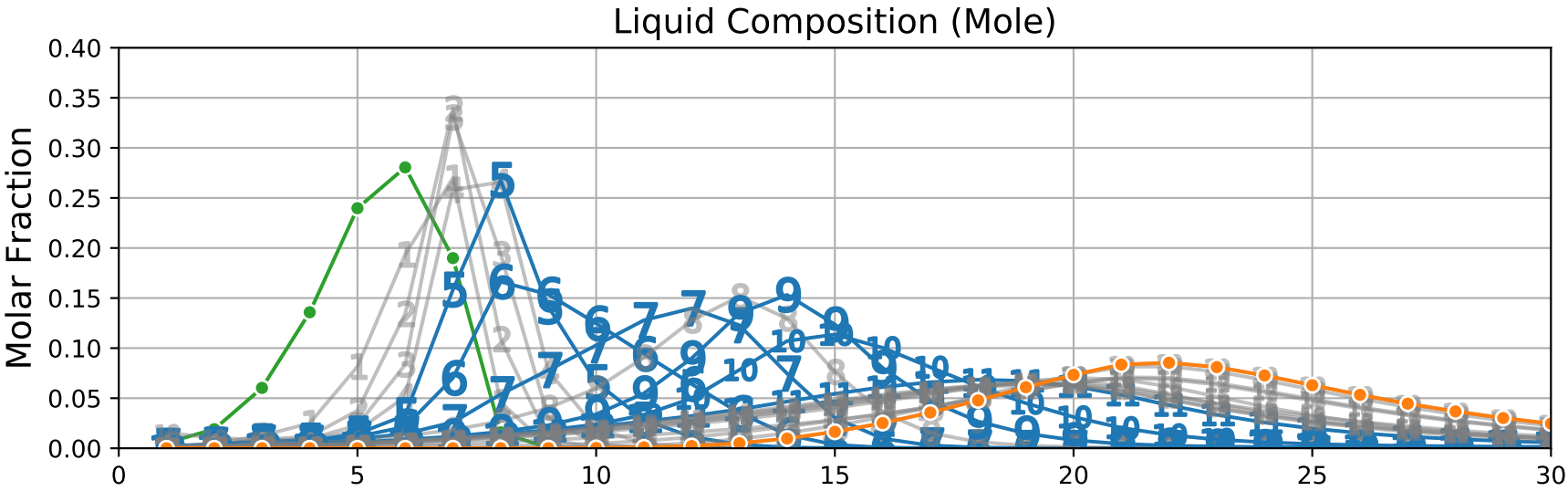
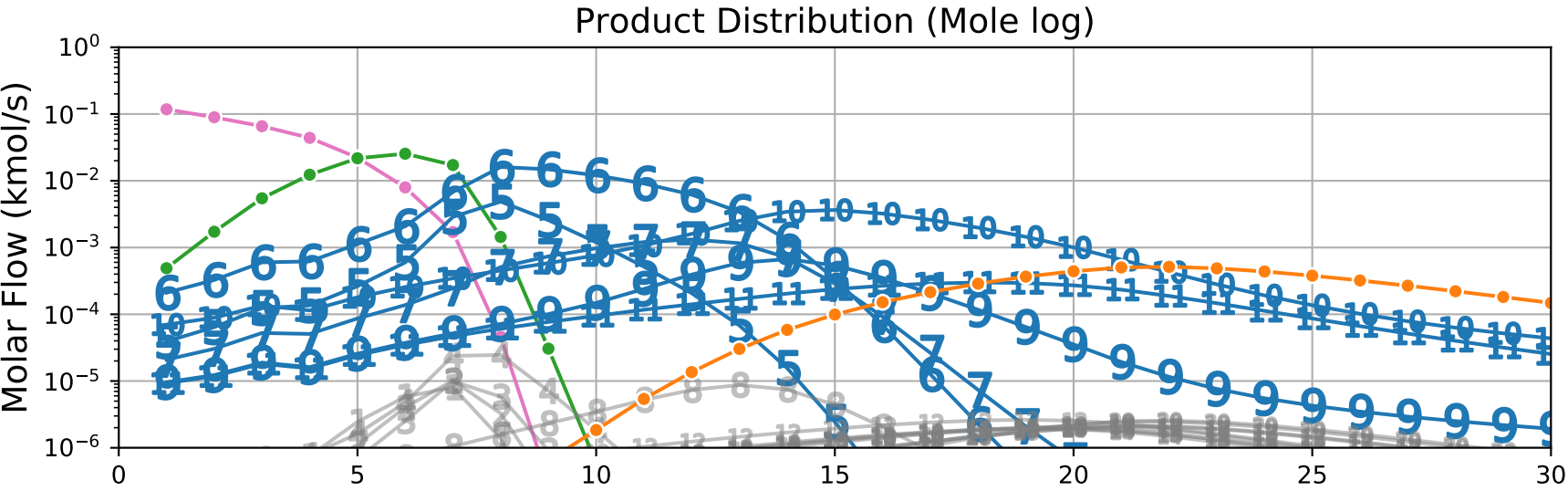
> Optimized Feed Allocation <



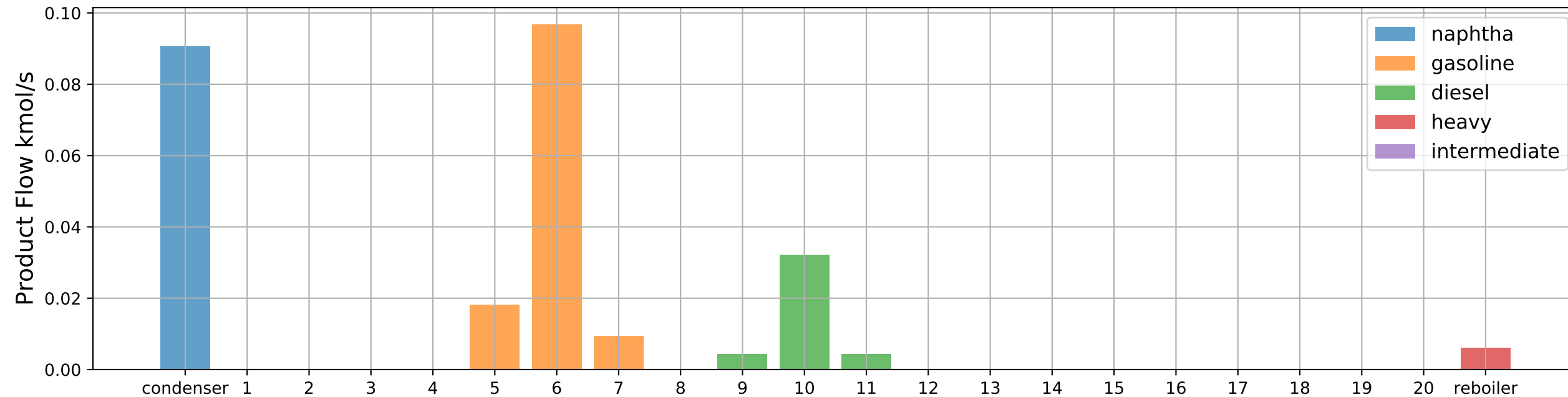
DDF Product Distribution



> Optimized Gasoline Location <

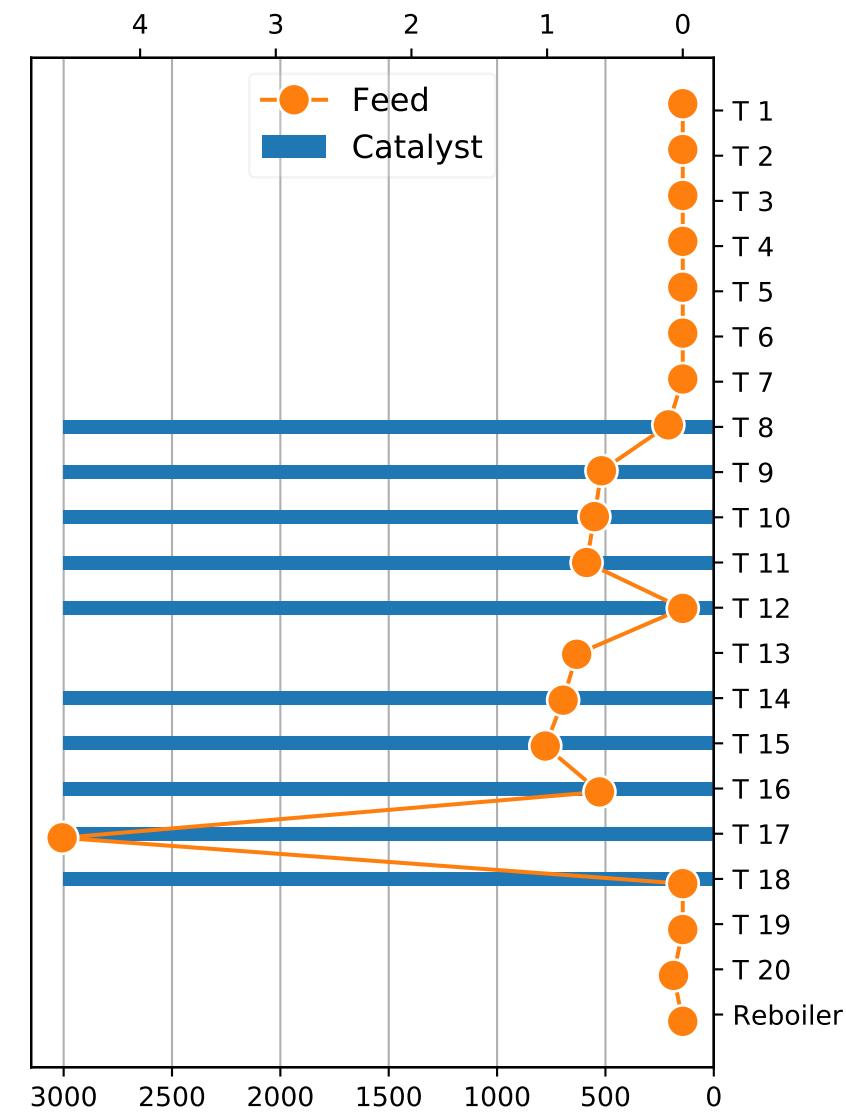
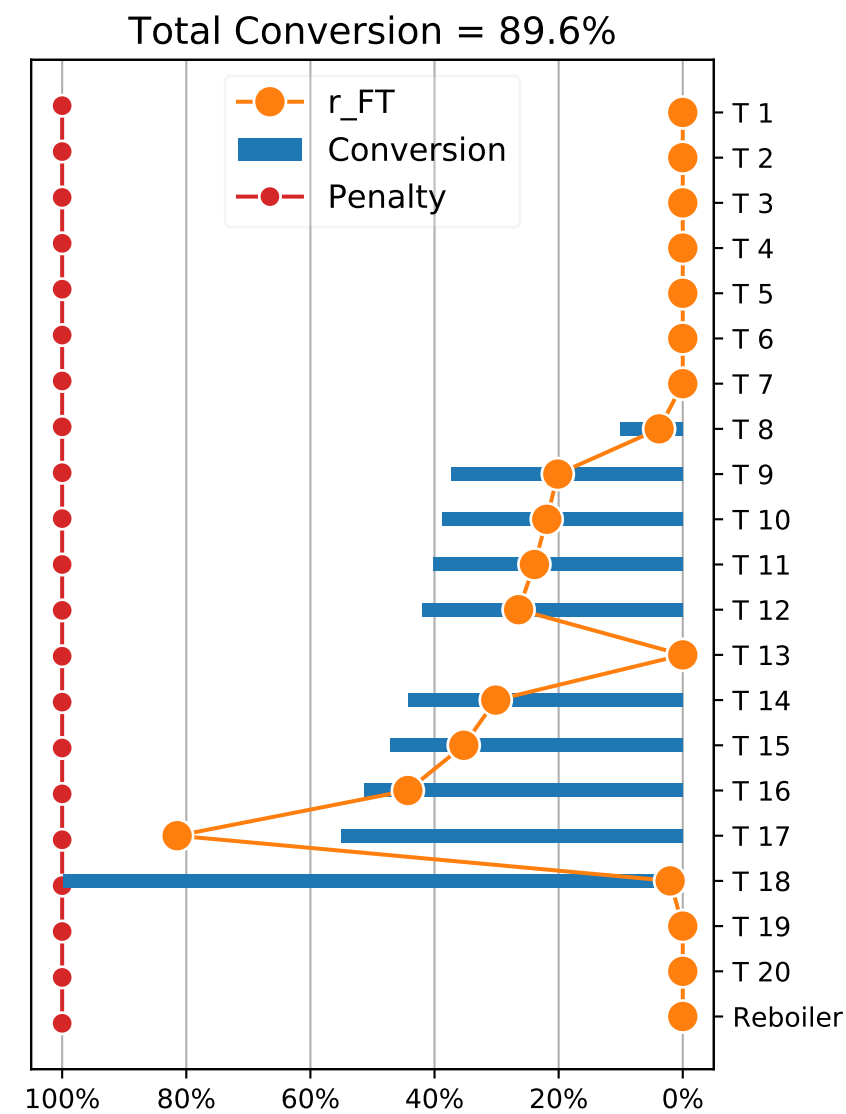
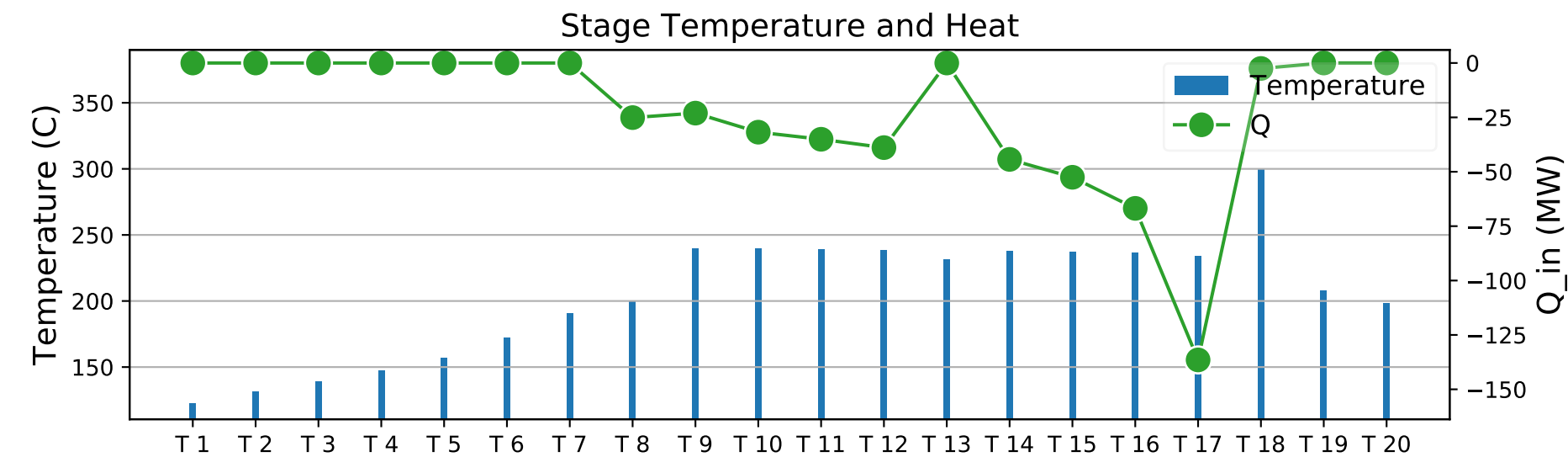
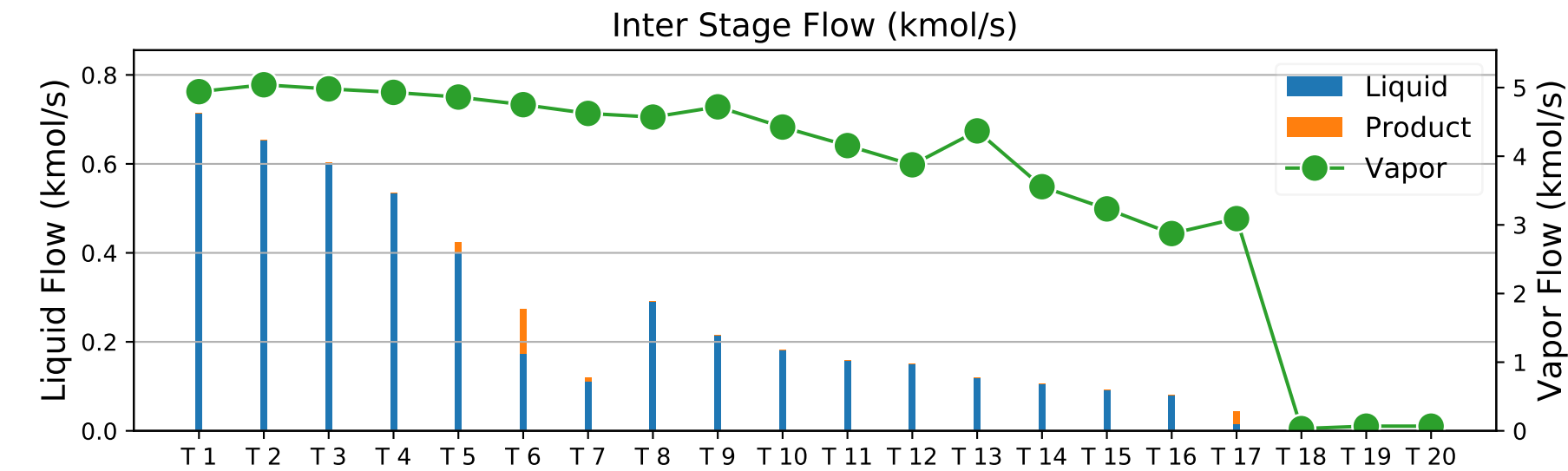
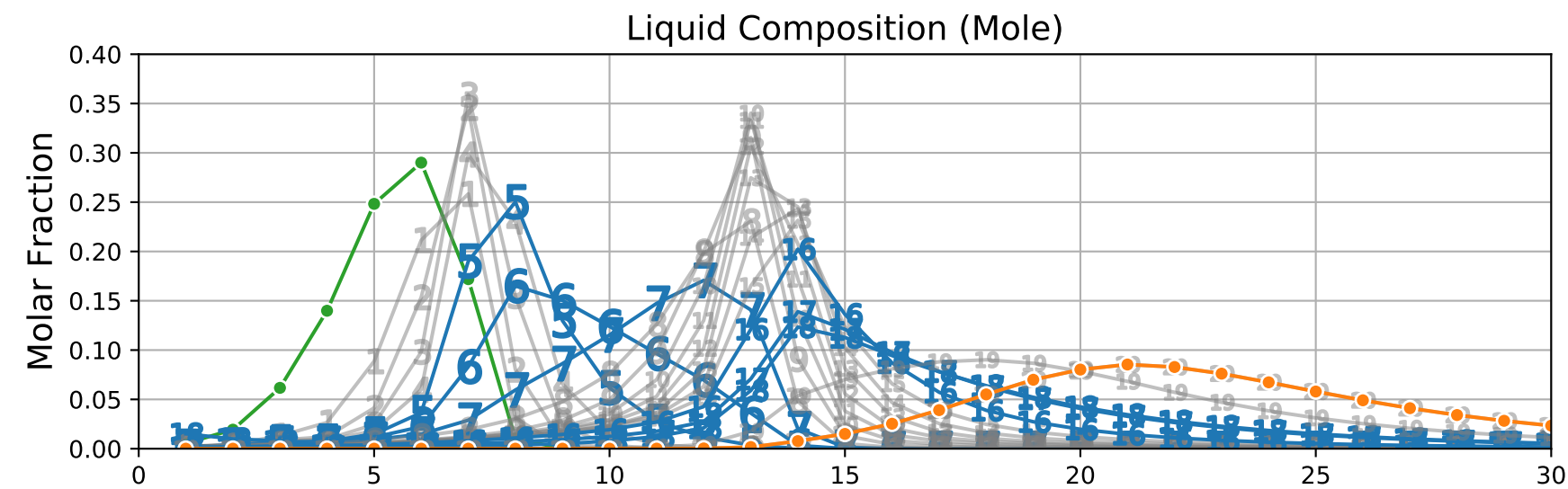
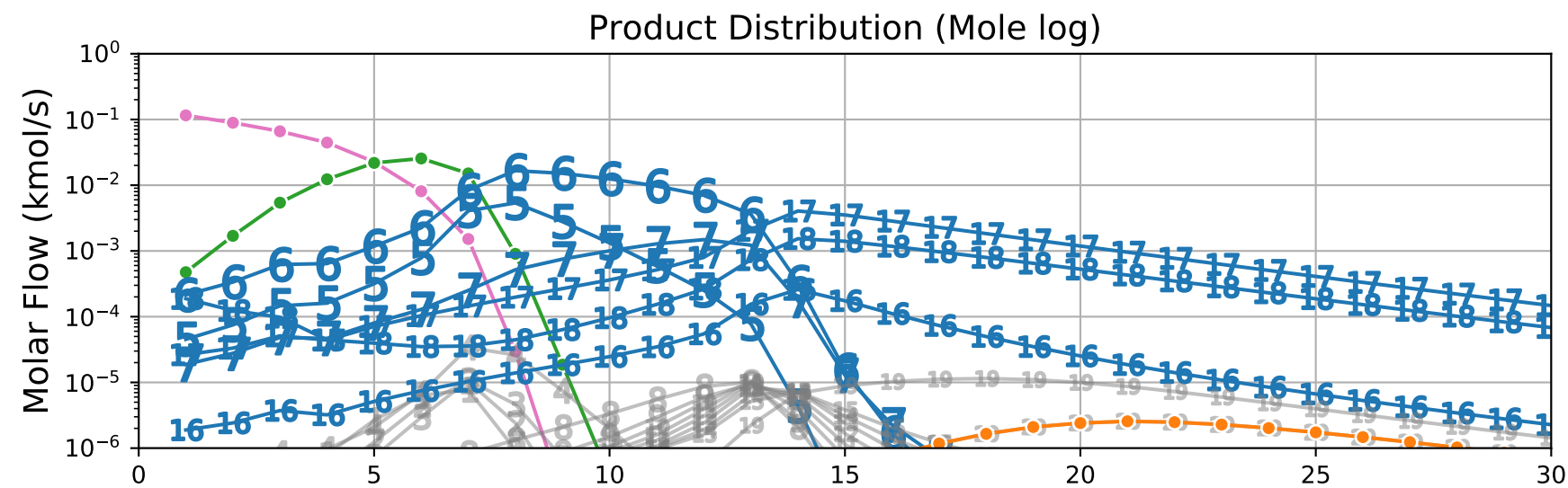


DDF Product Distribution





> Optimized Diesel Location <



DDF Product Distribution

