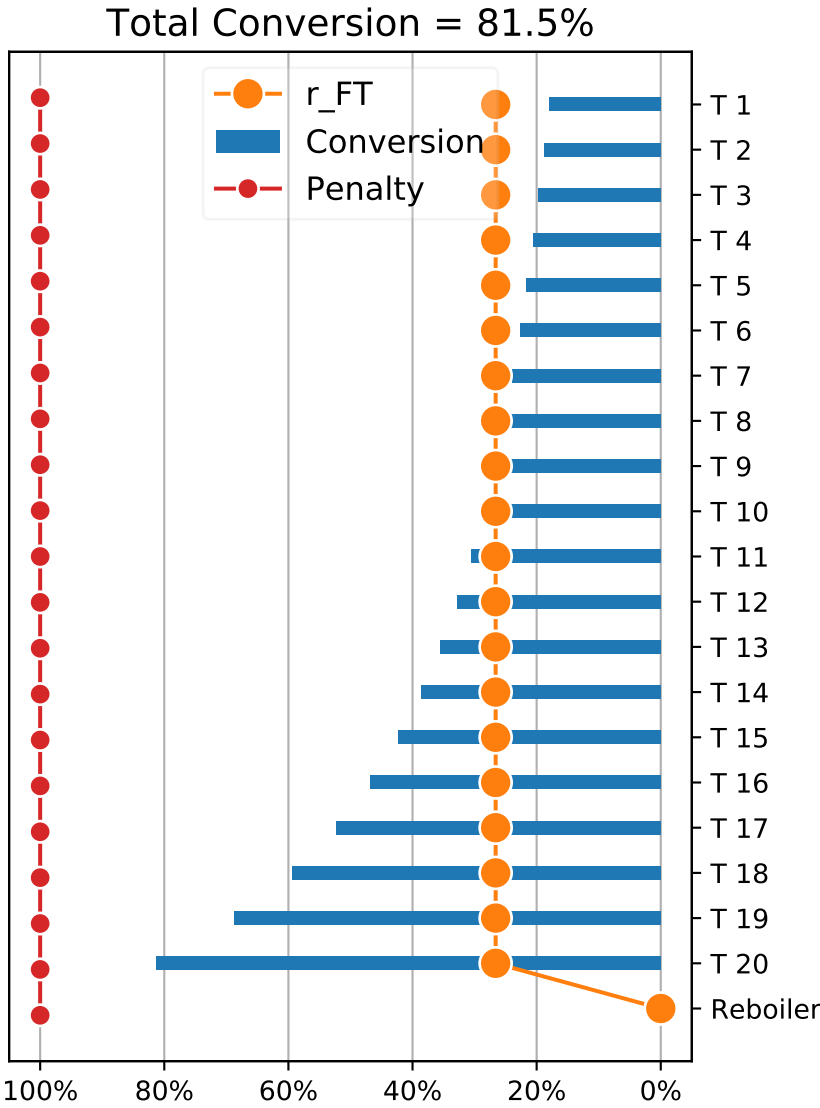
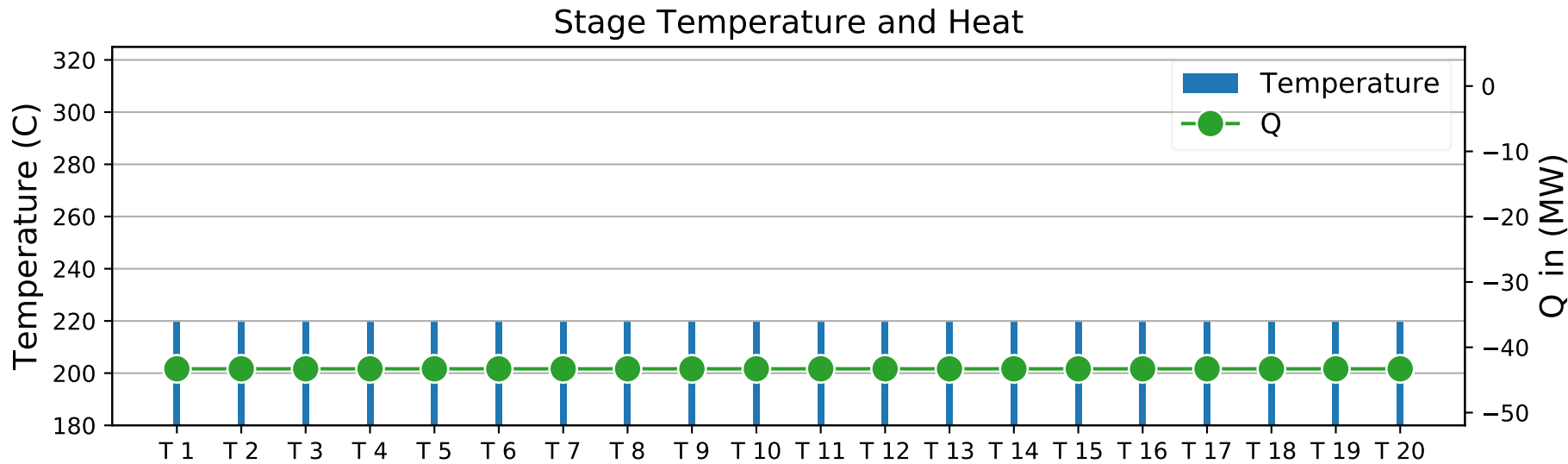
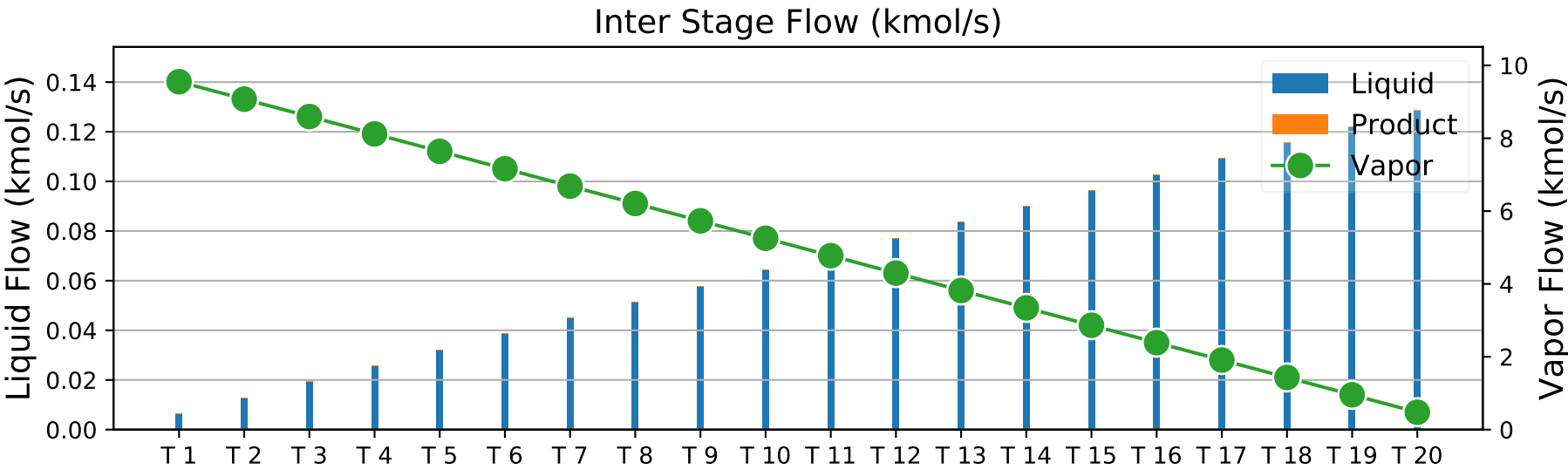
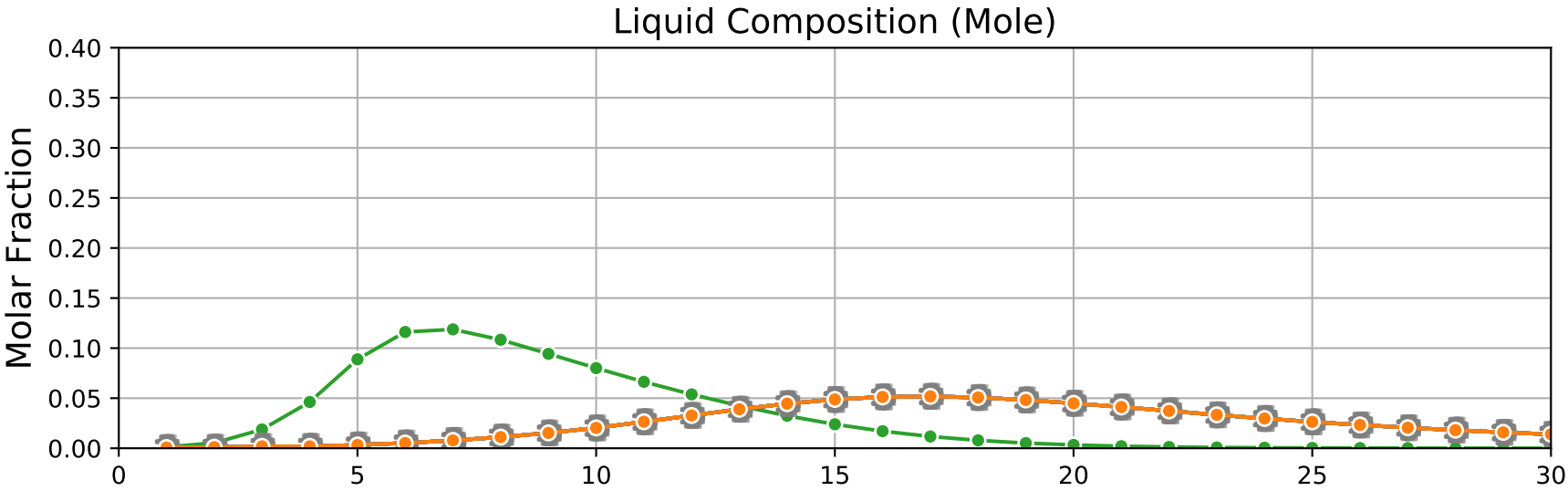
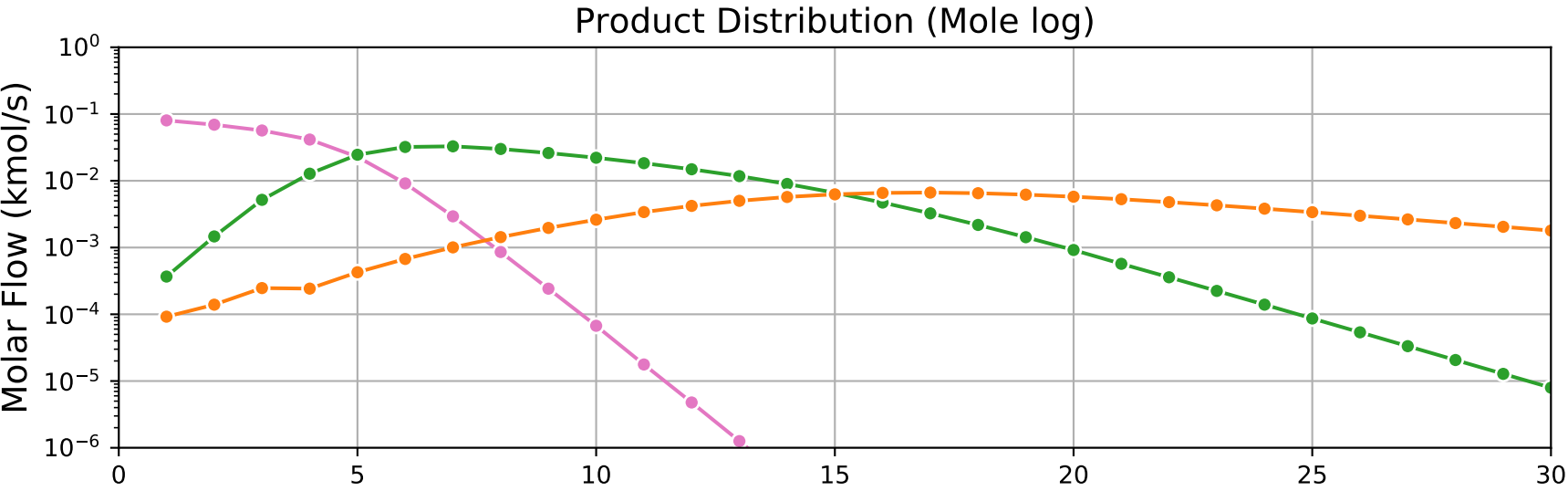
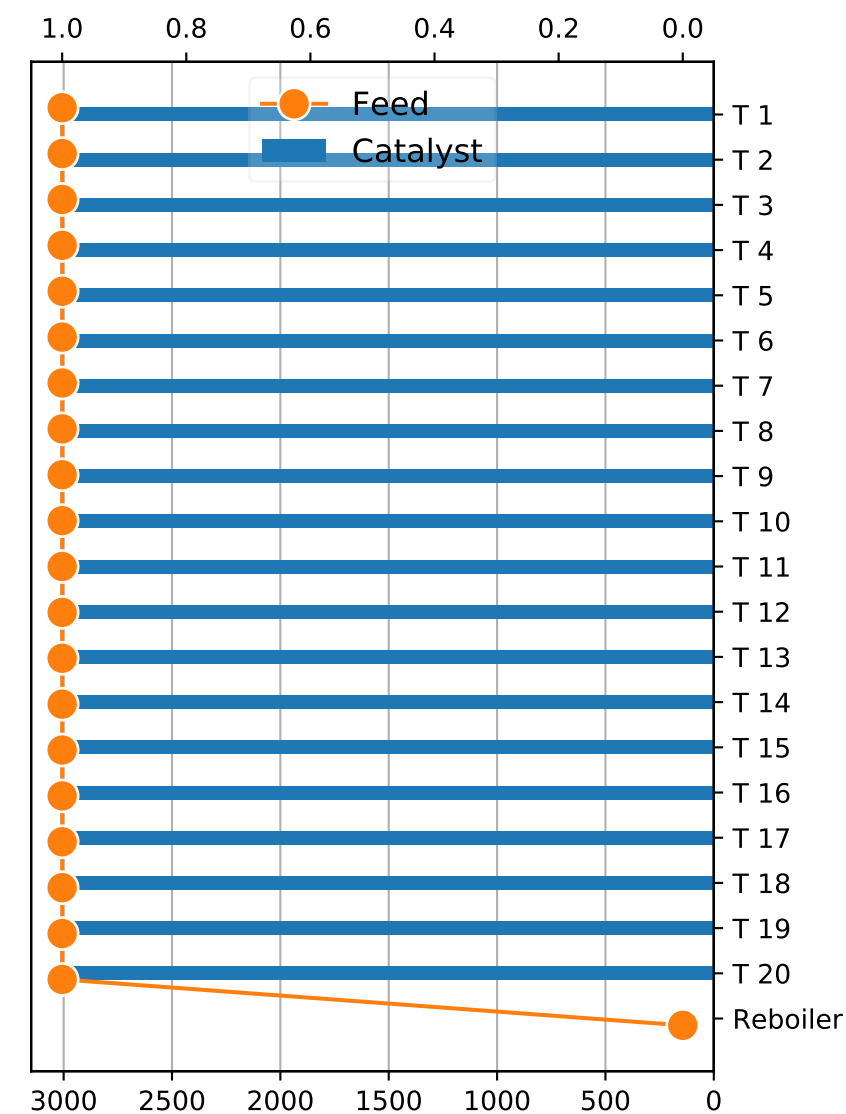
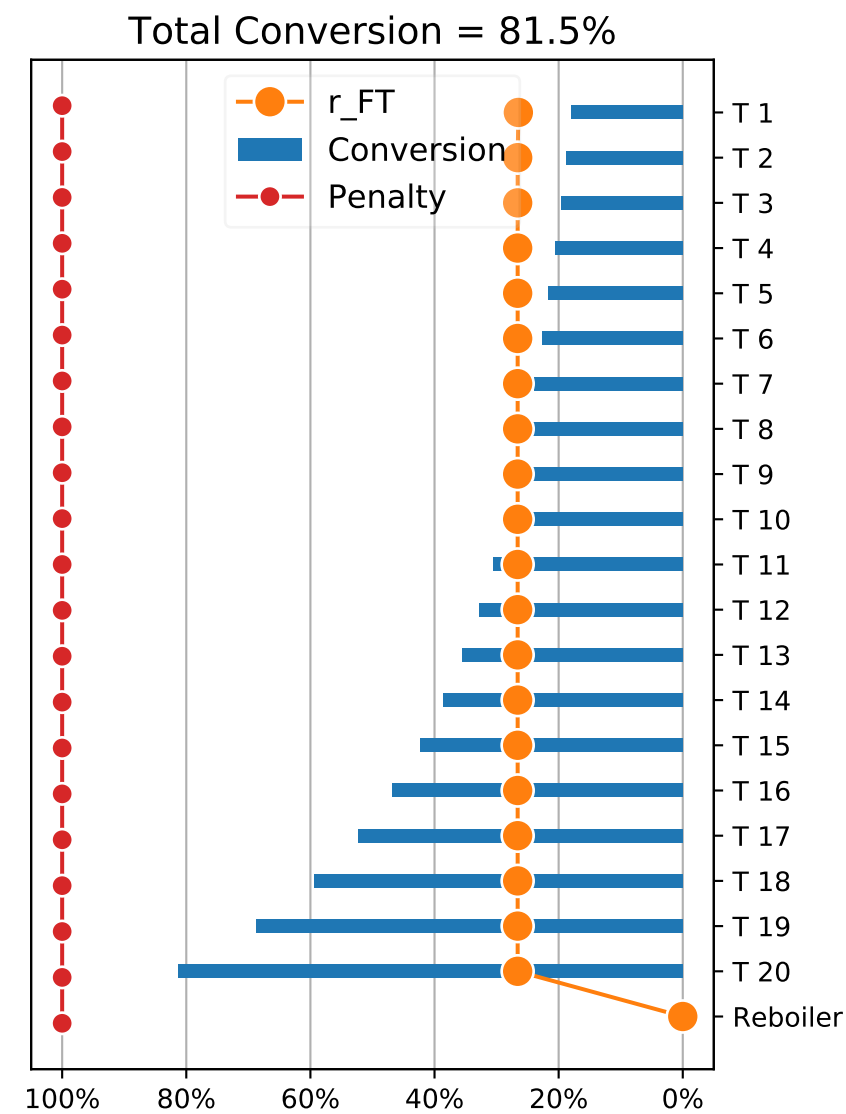
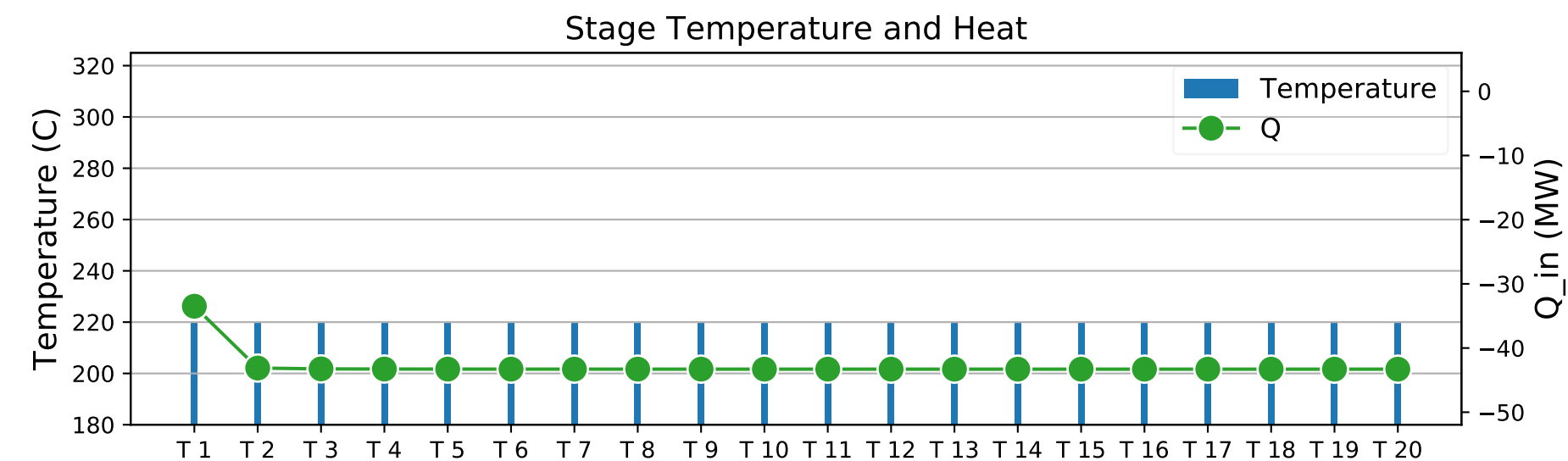
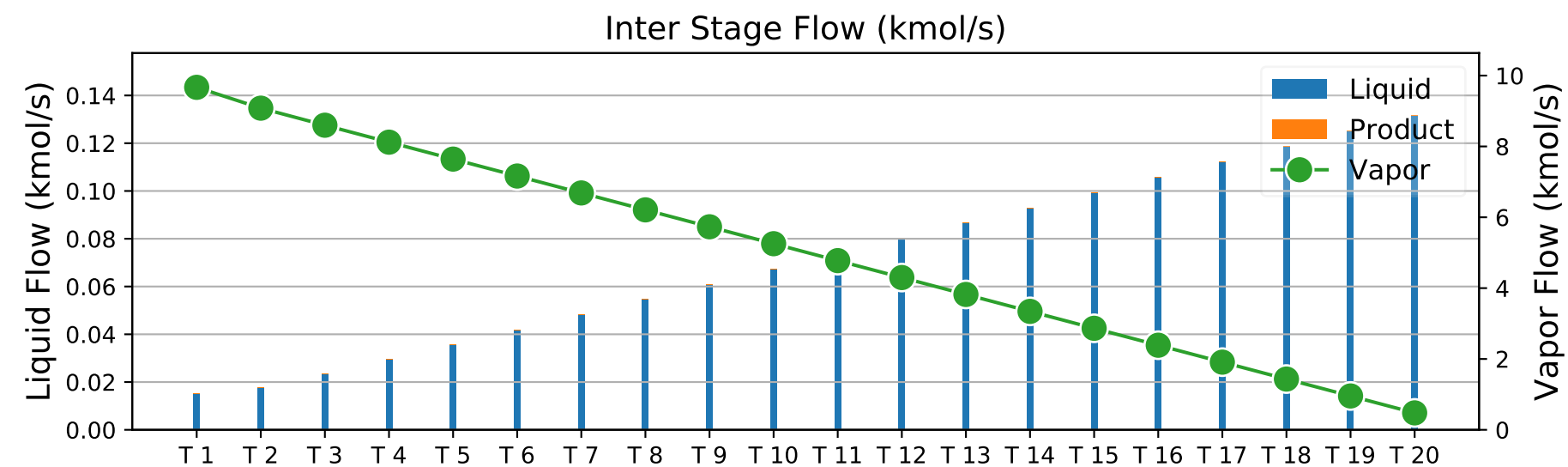
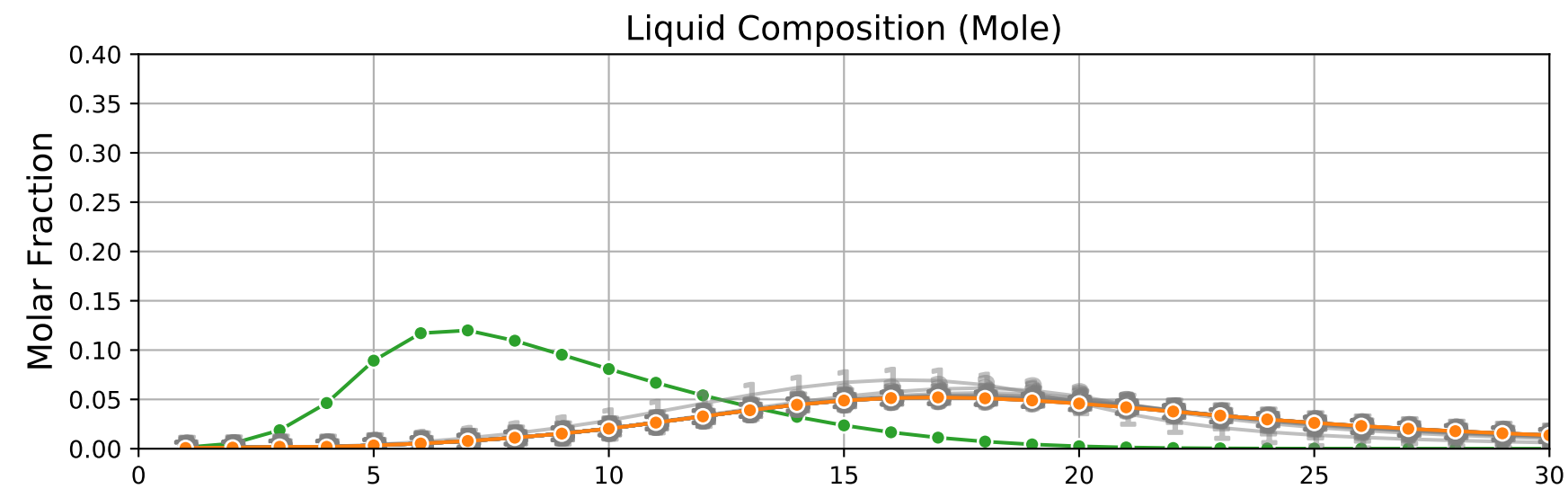
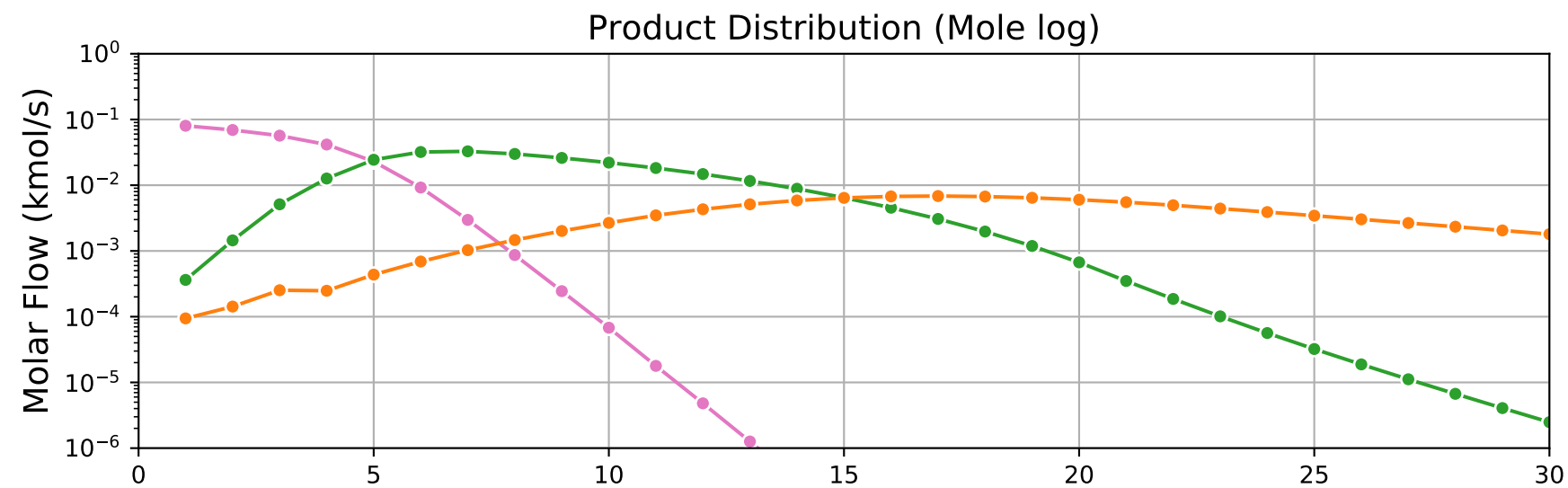


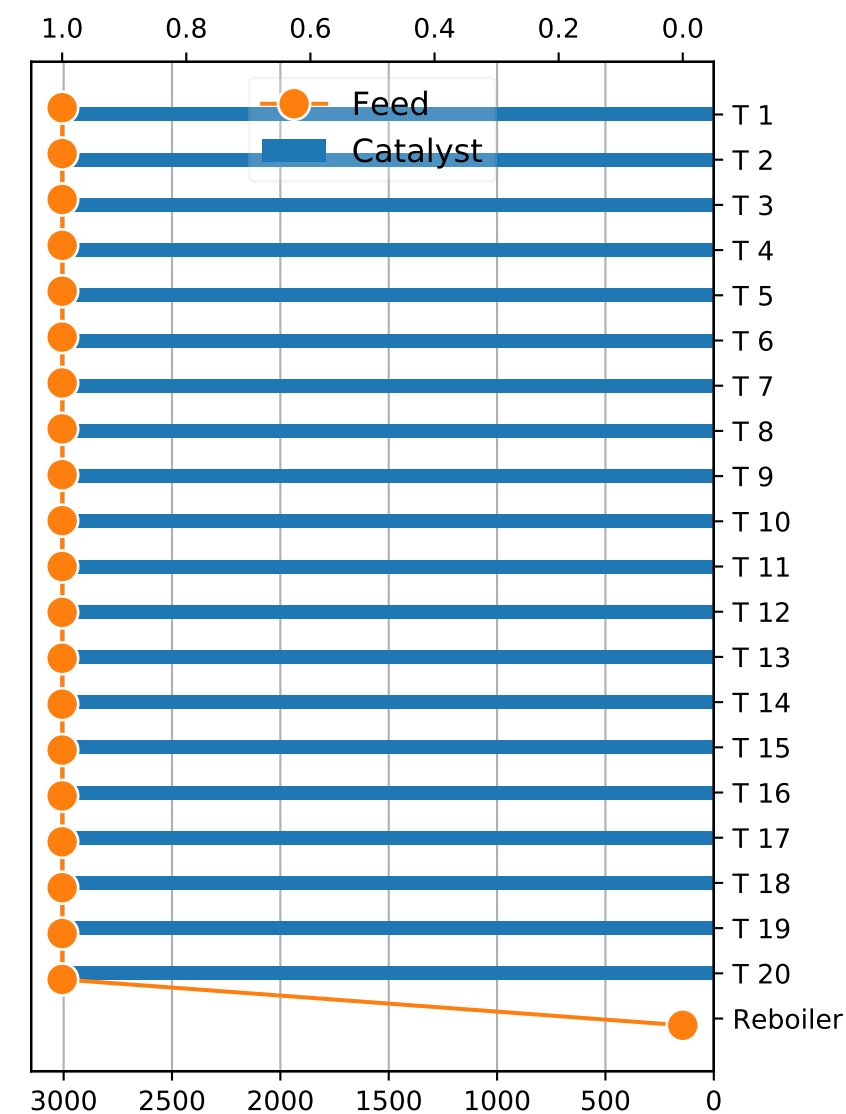
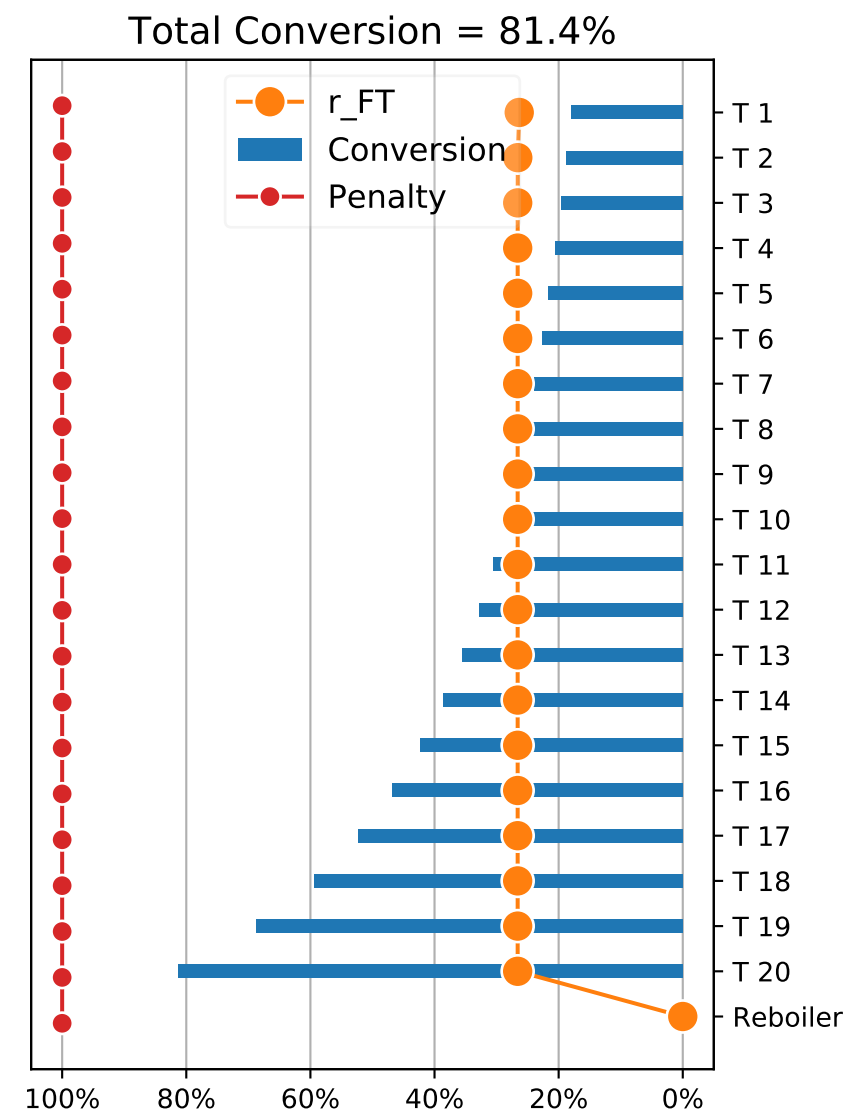
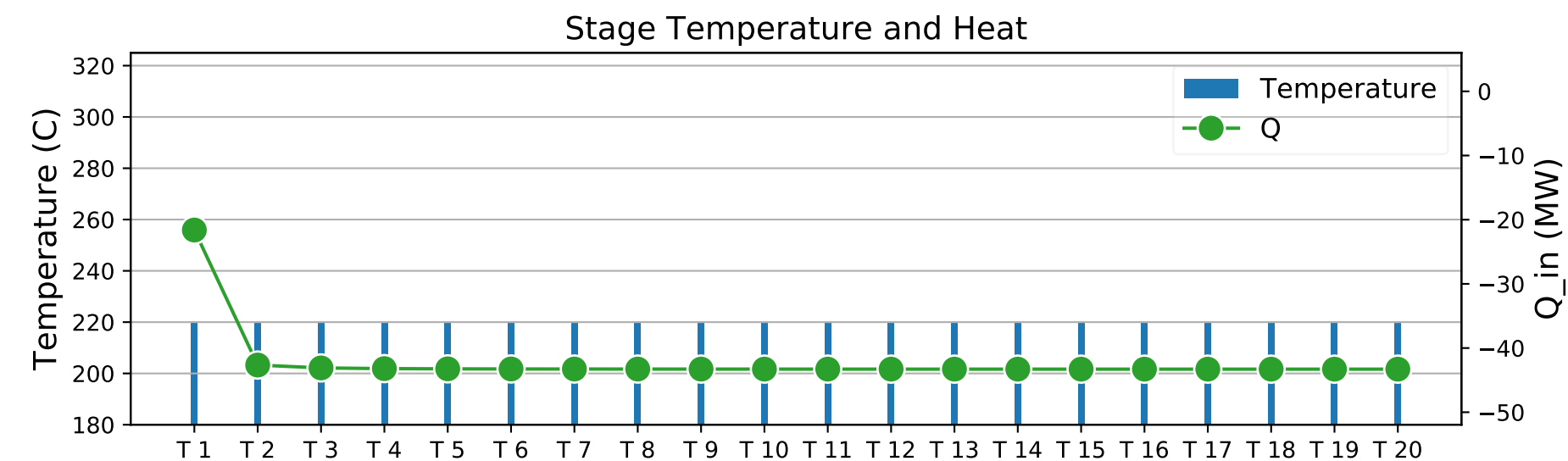
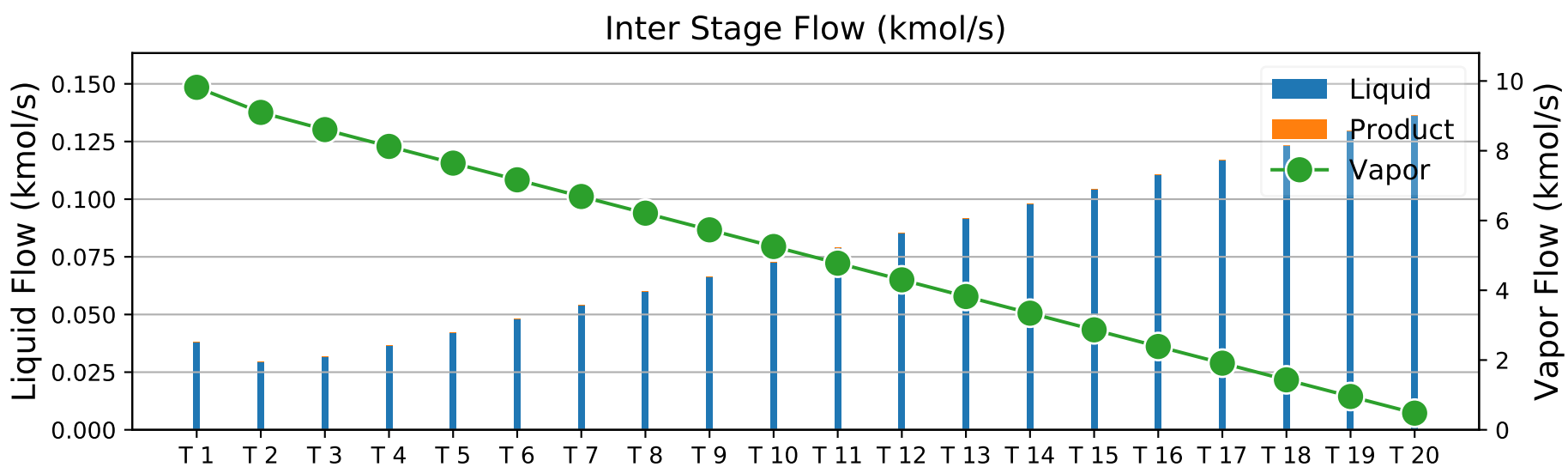
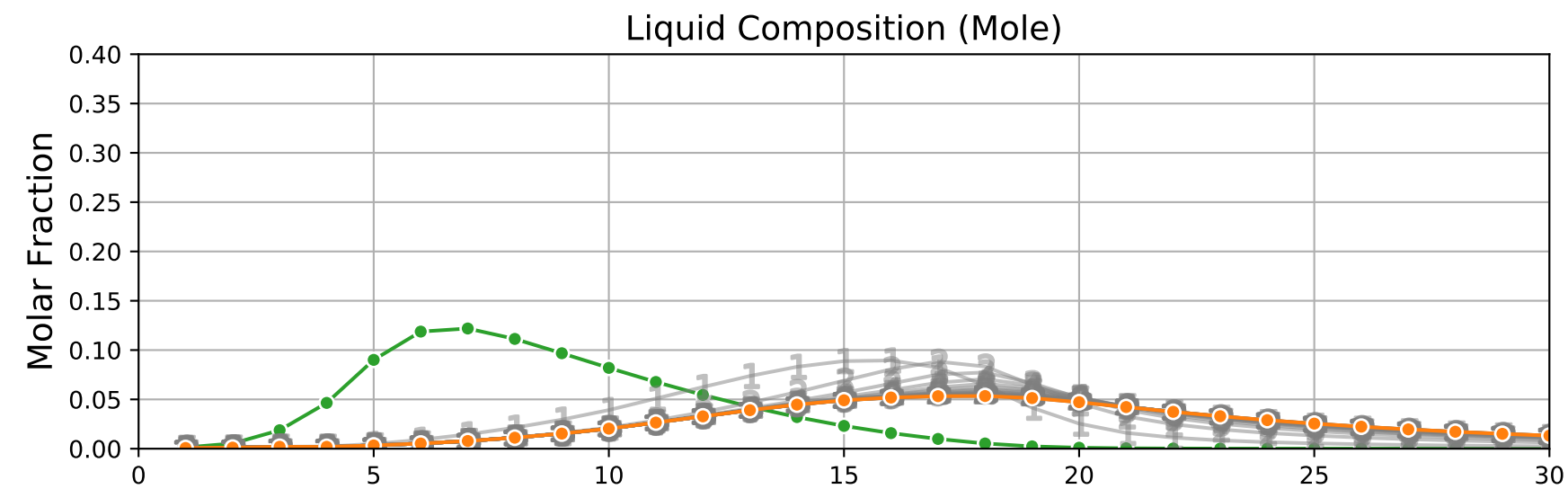
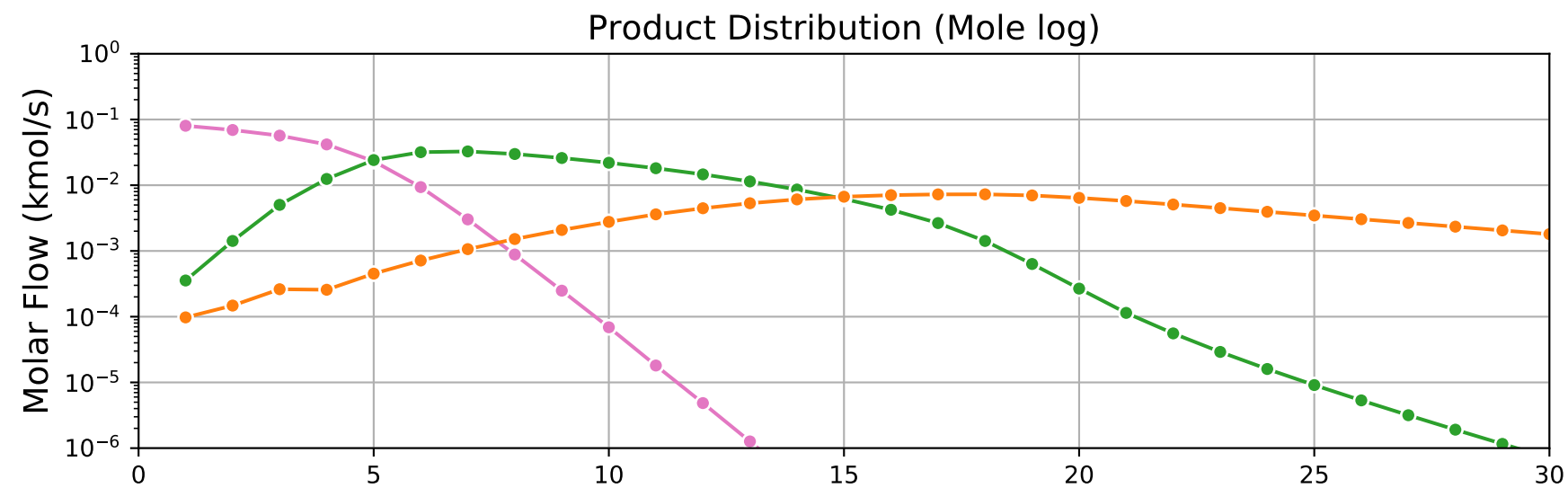
> Initialized with no reflux and reboil <



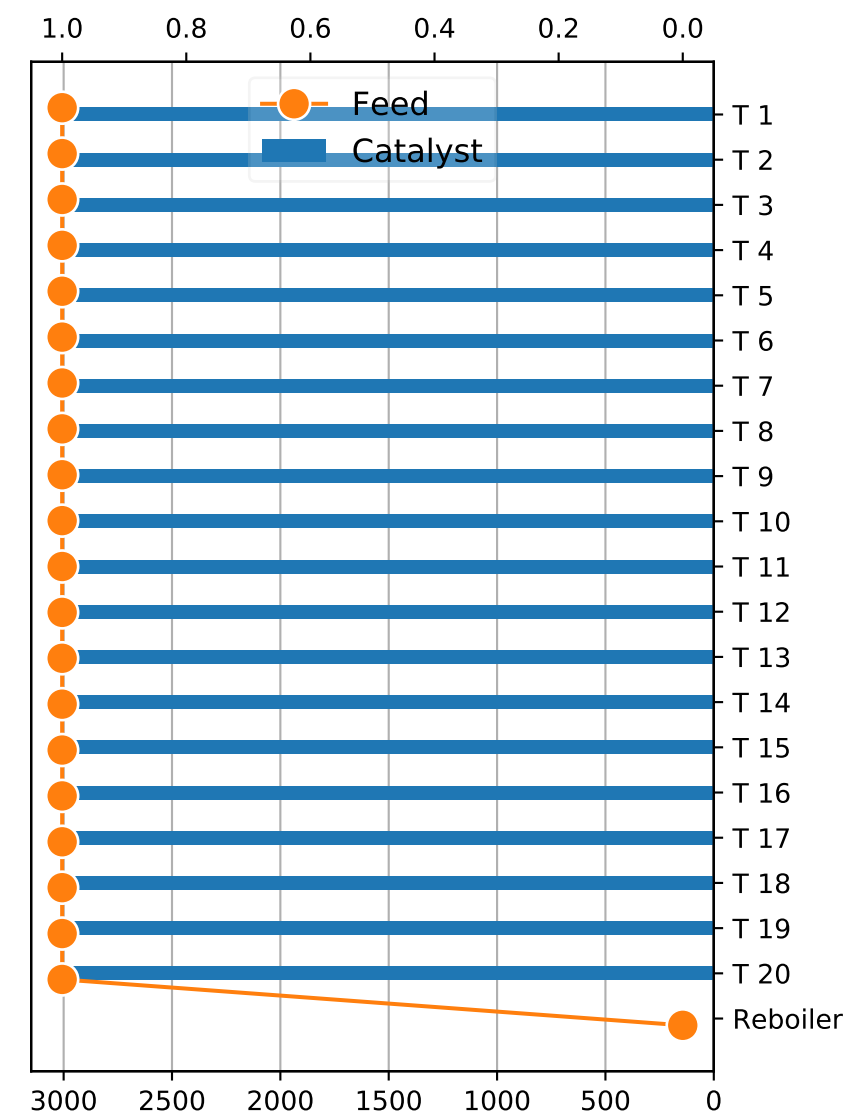
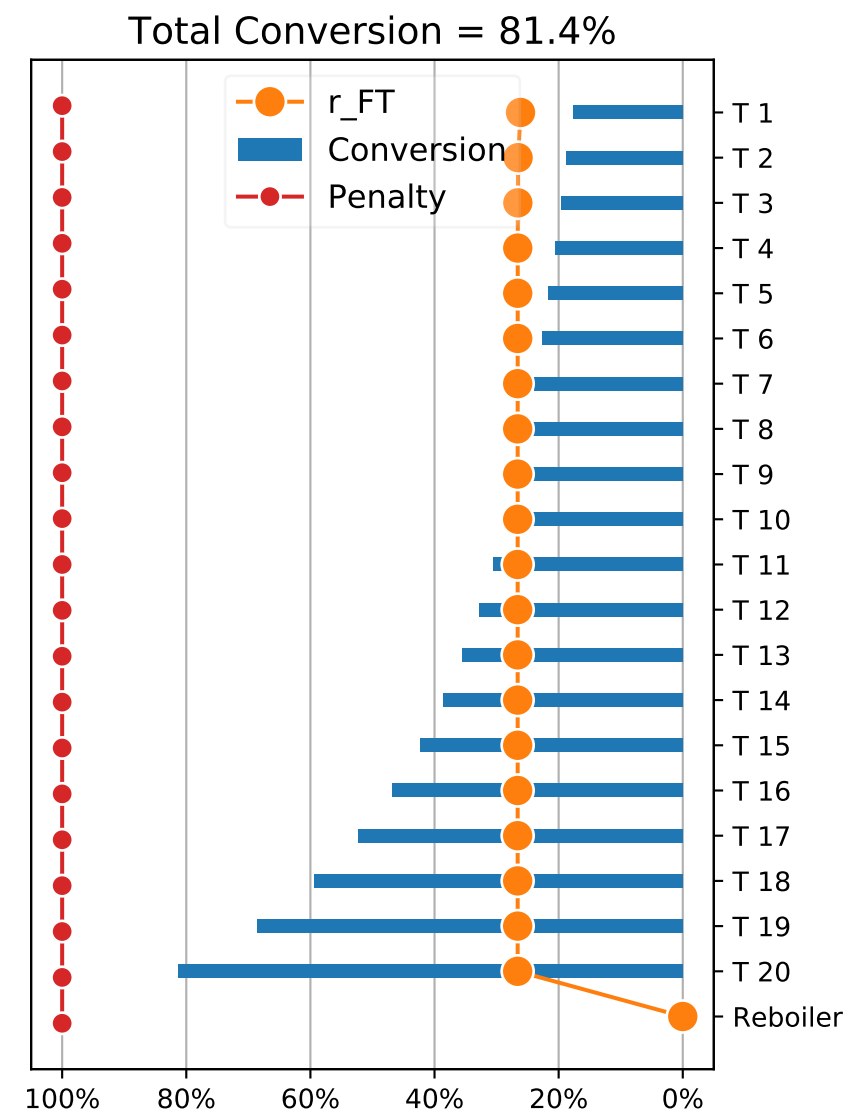
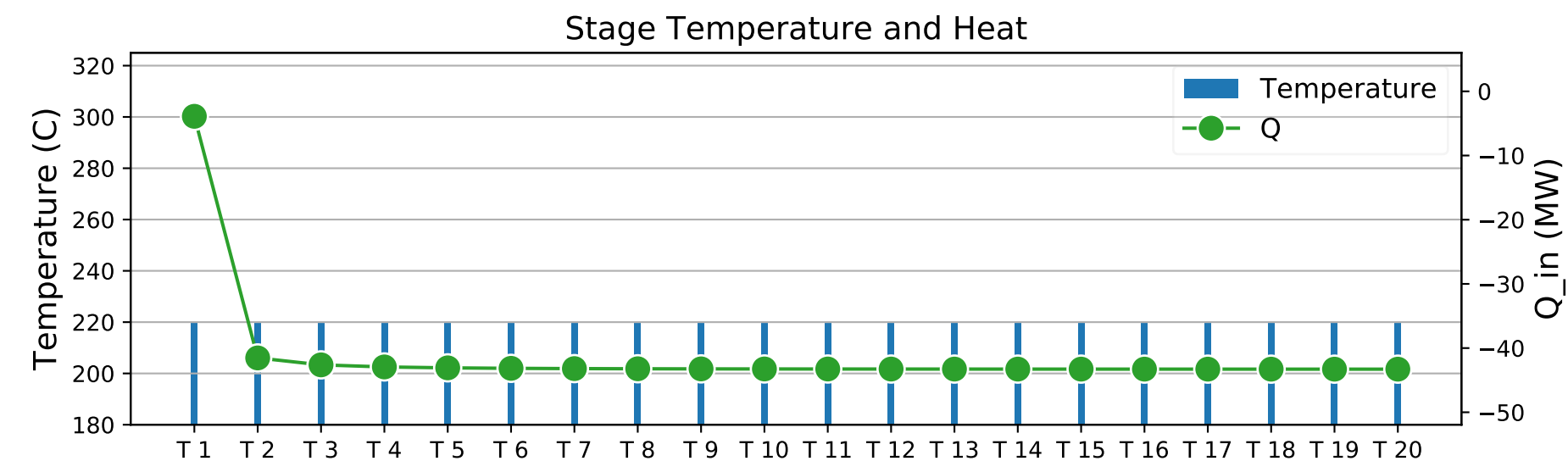
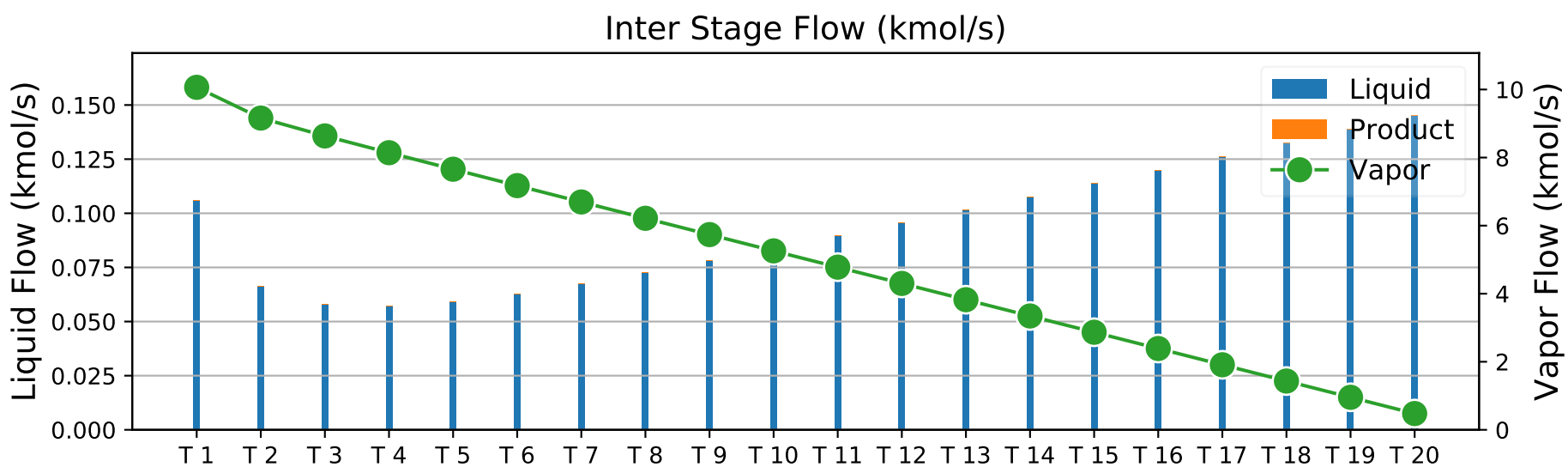
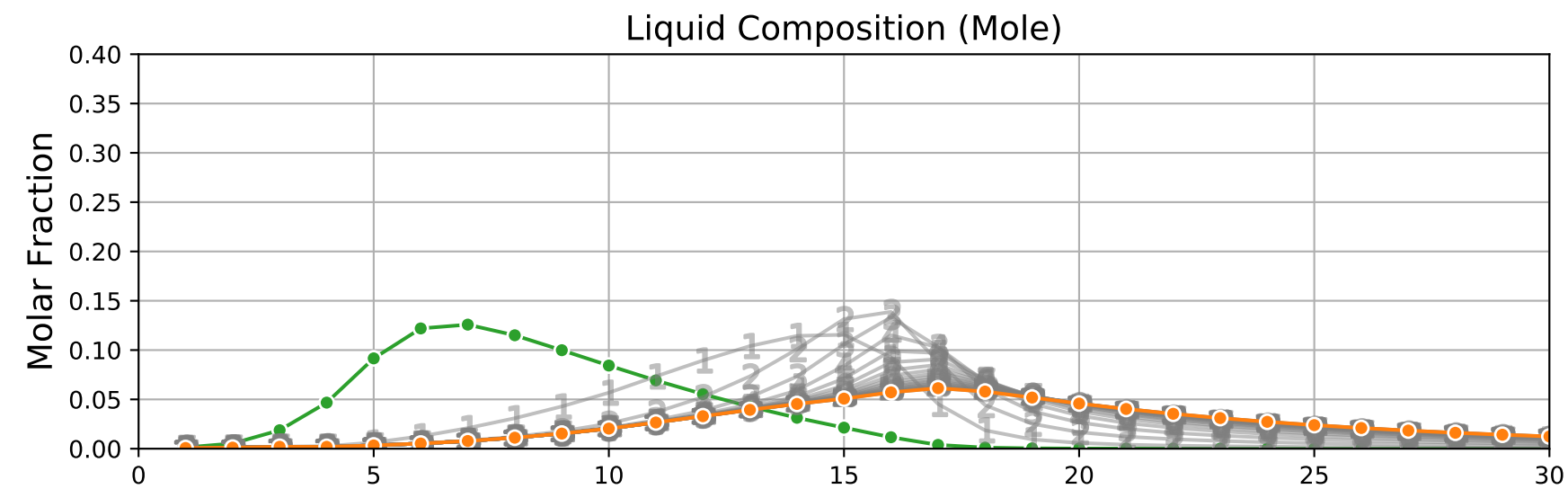
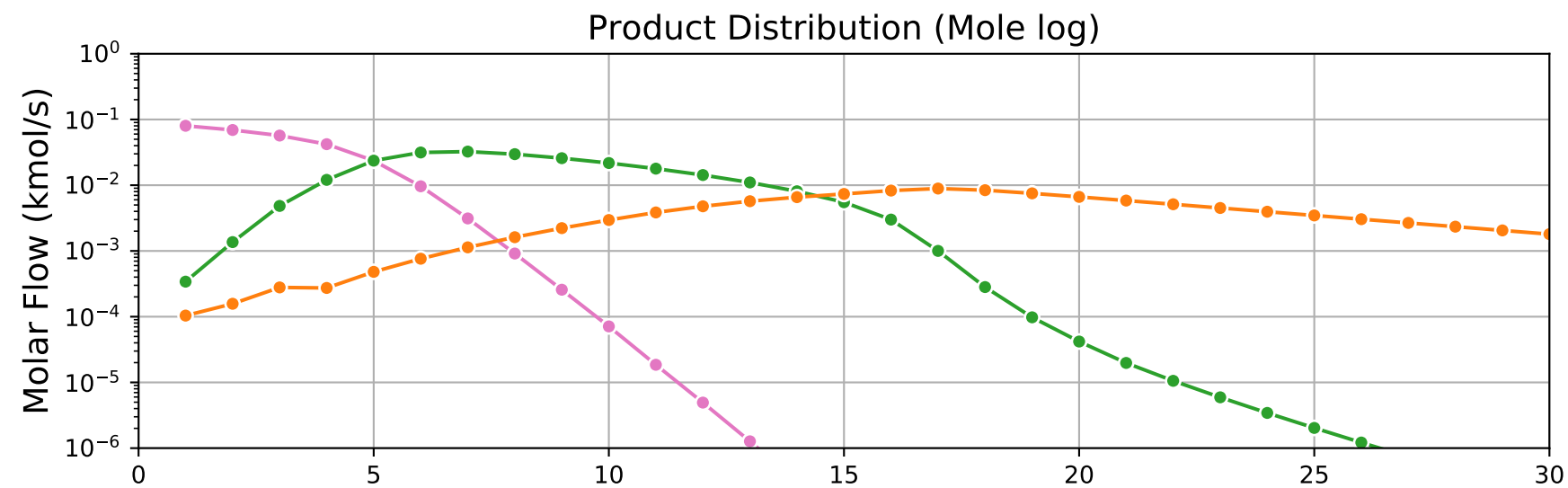
> Reflux PR ratio = 0.70 <



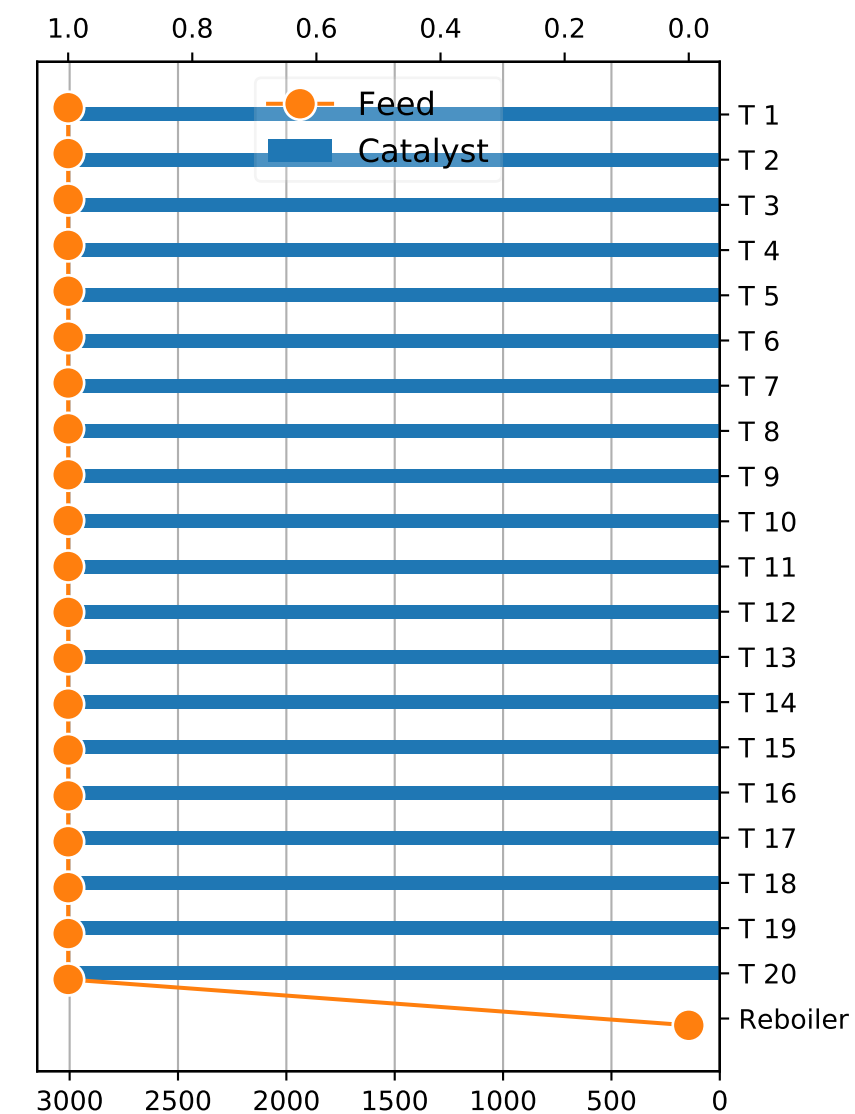
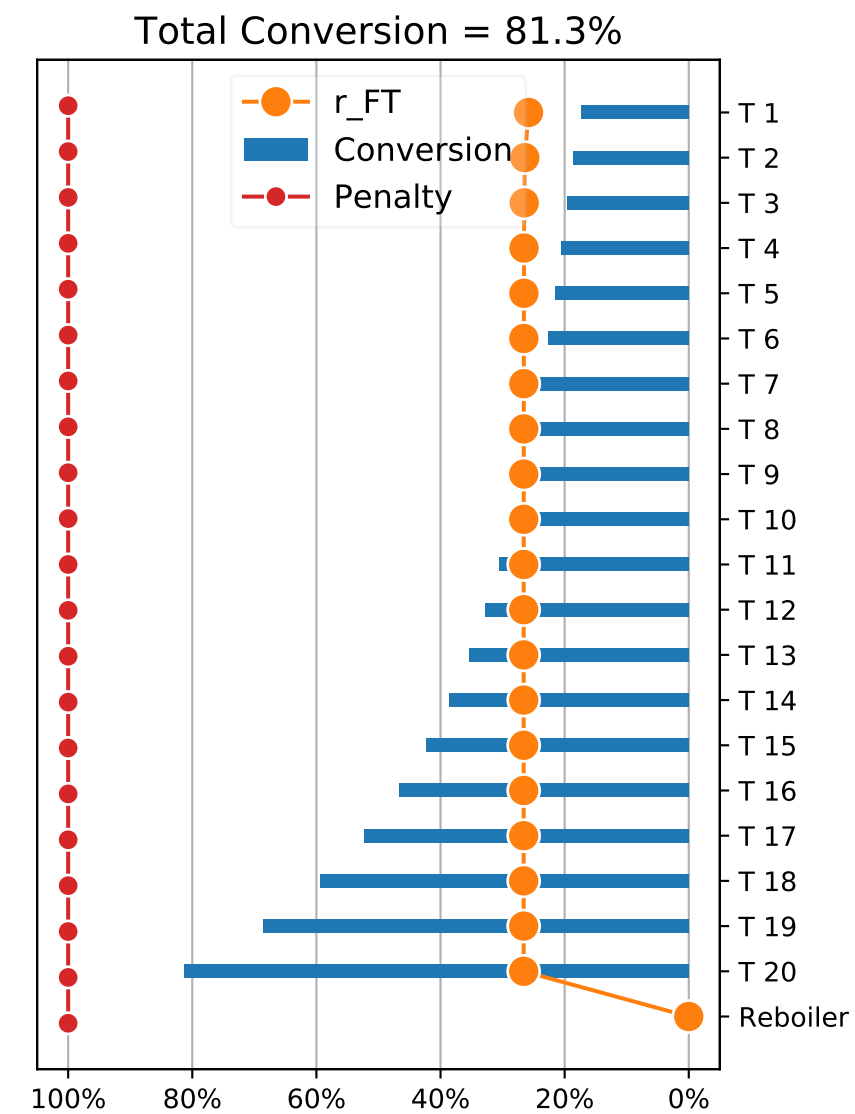
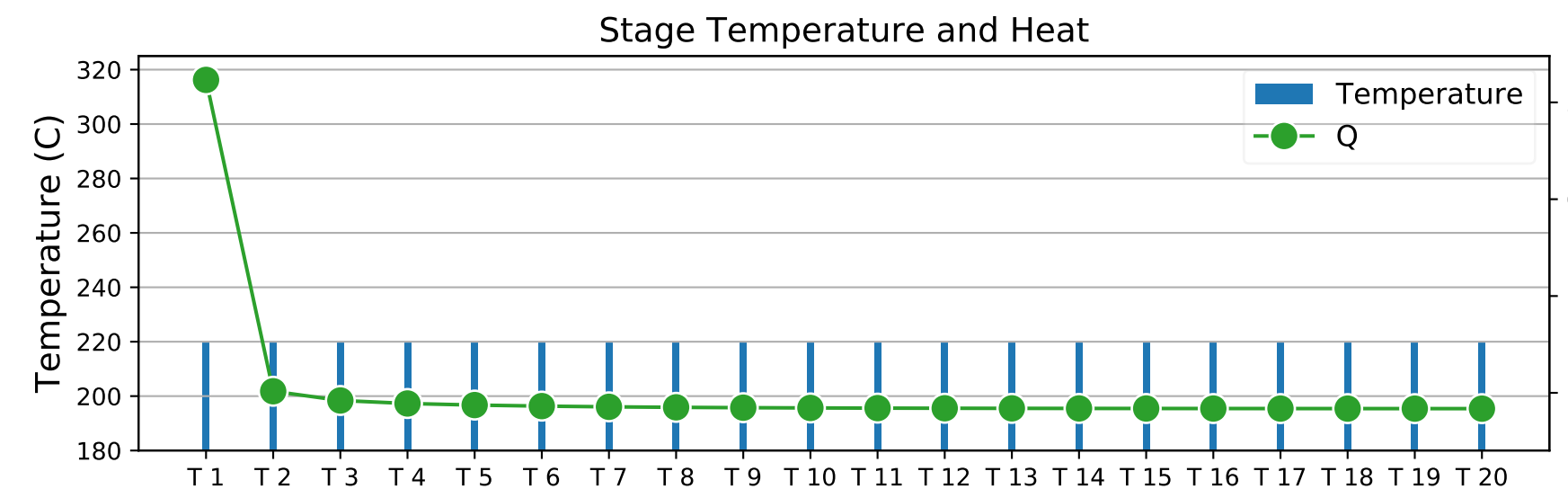
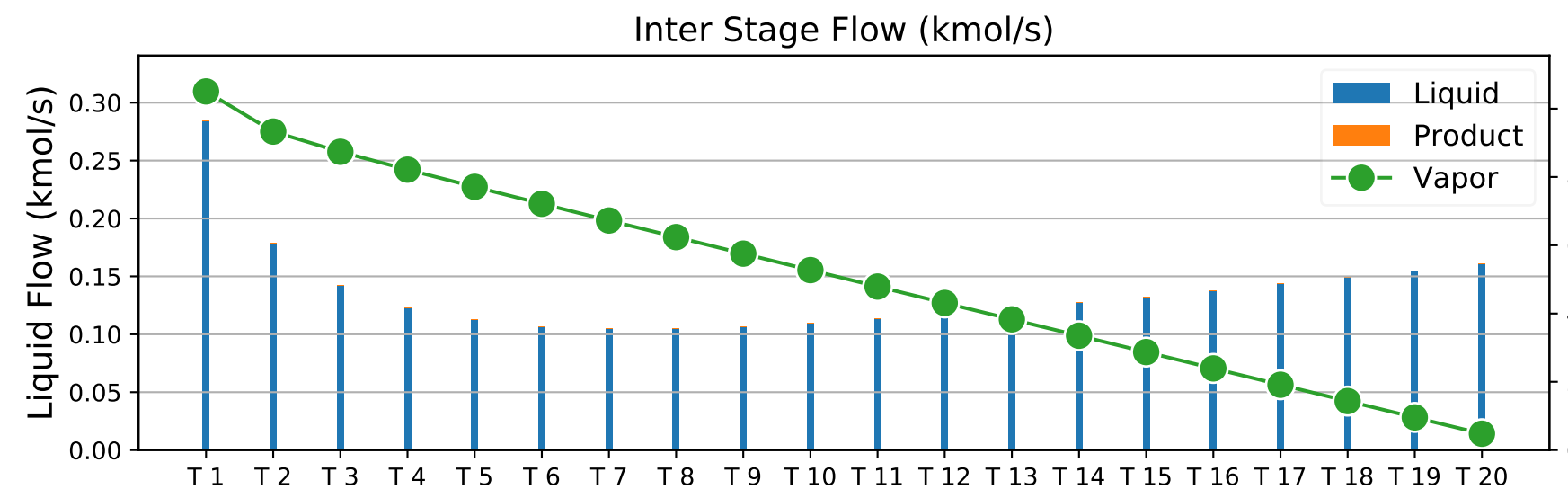
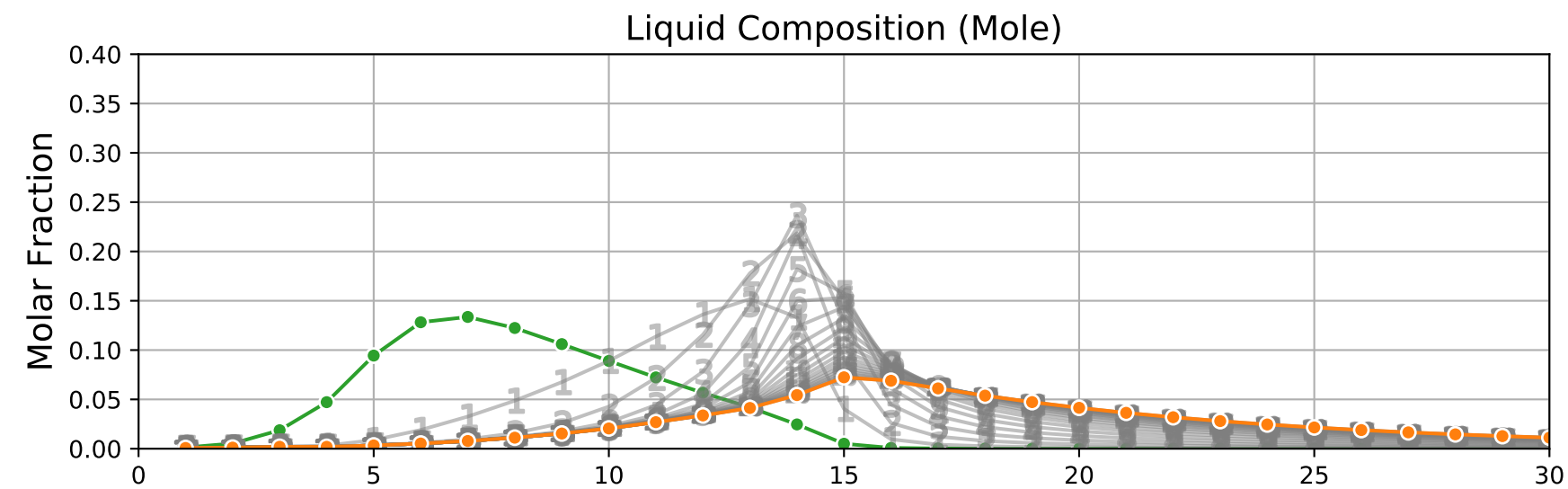
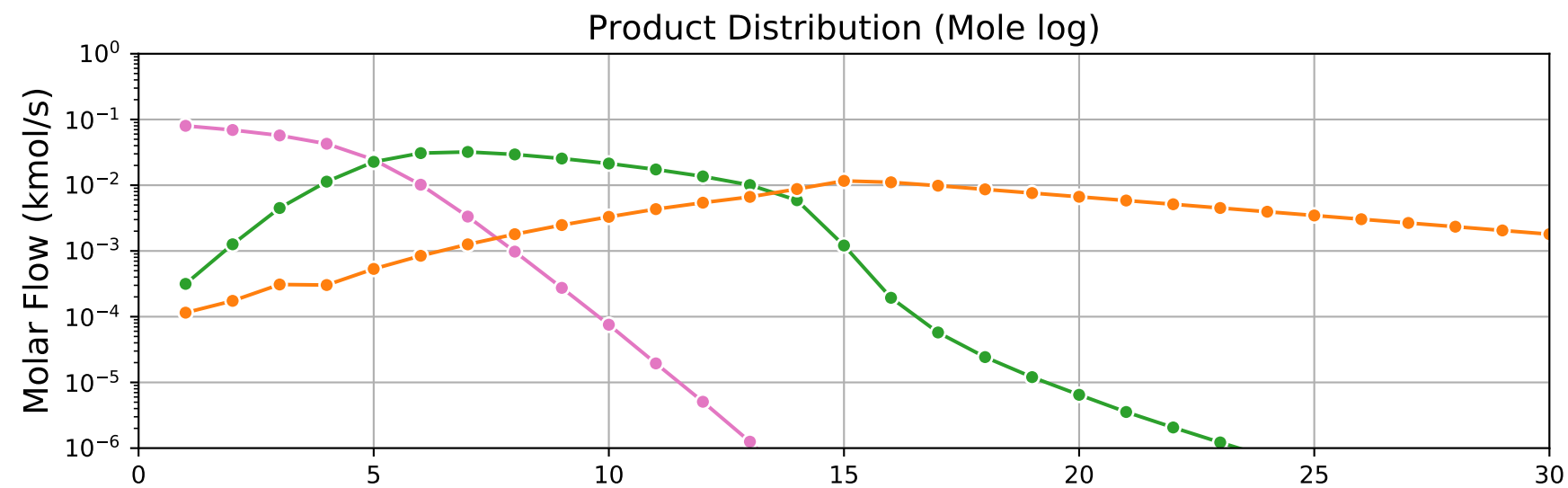
> Reflux PR ratio = 0.50 <



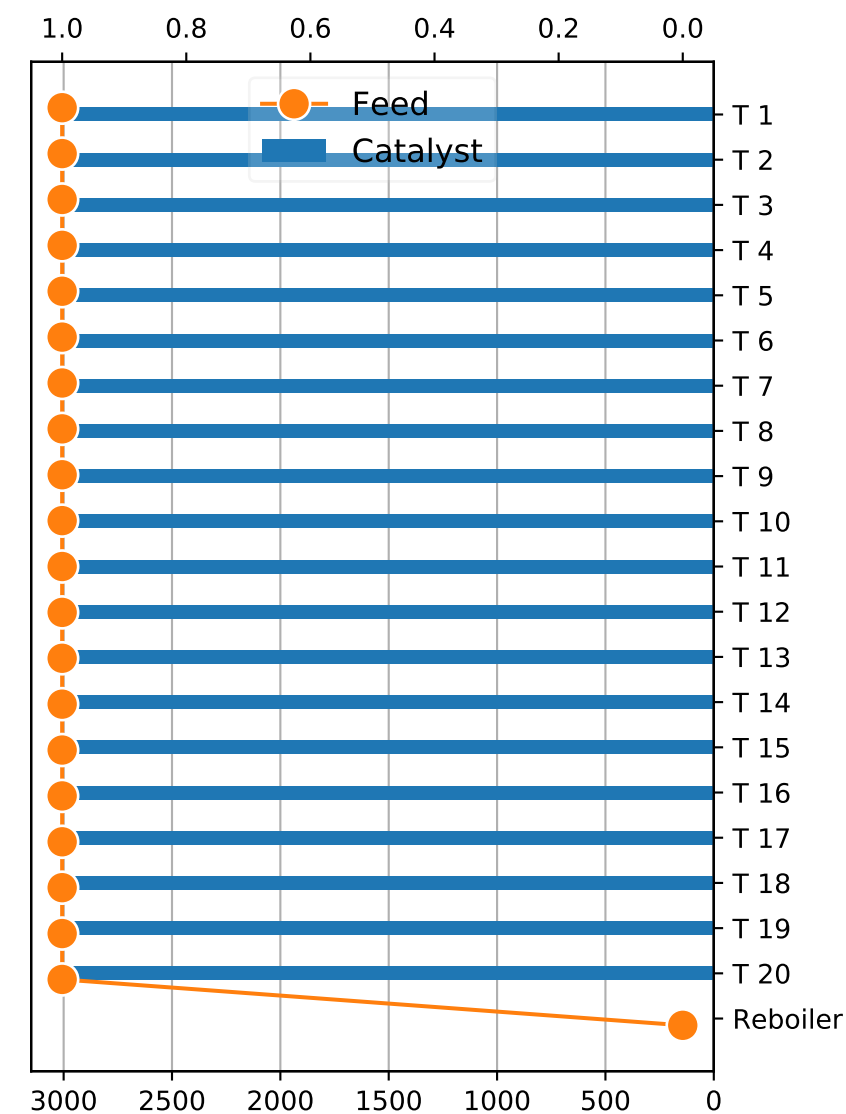
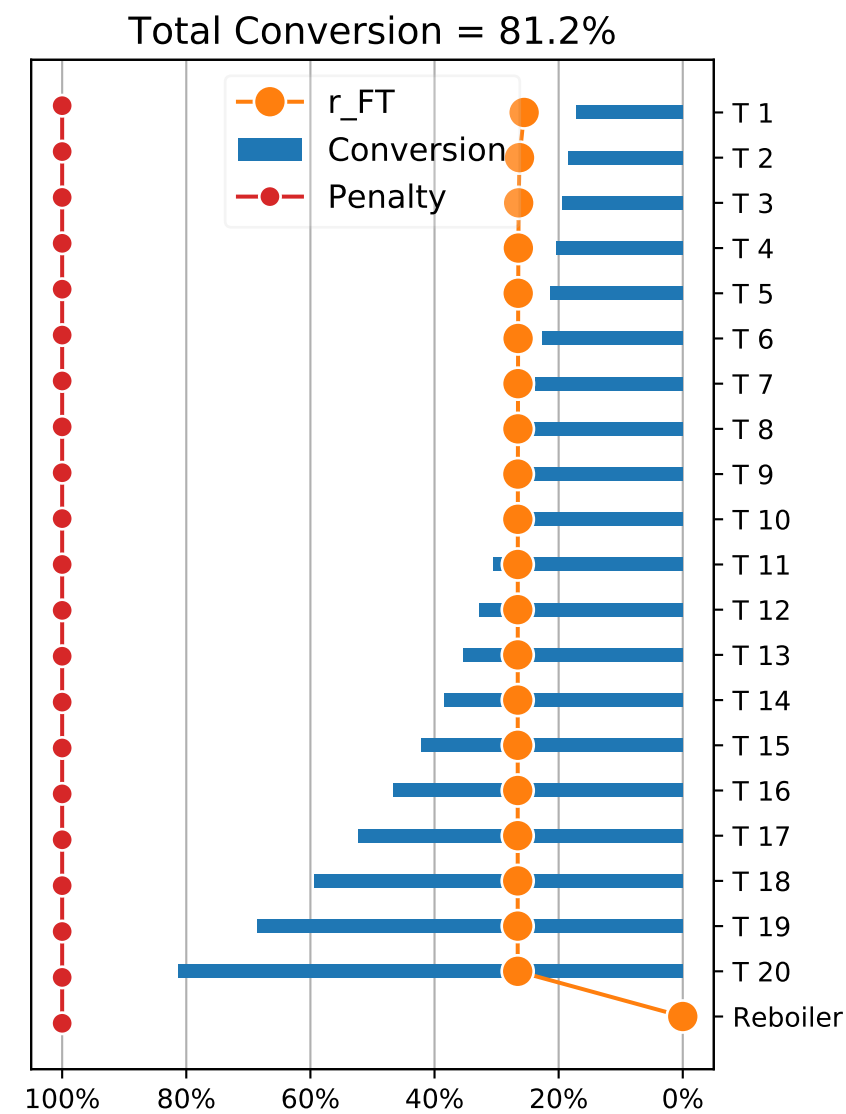
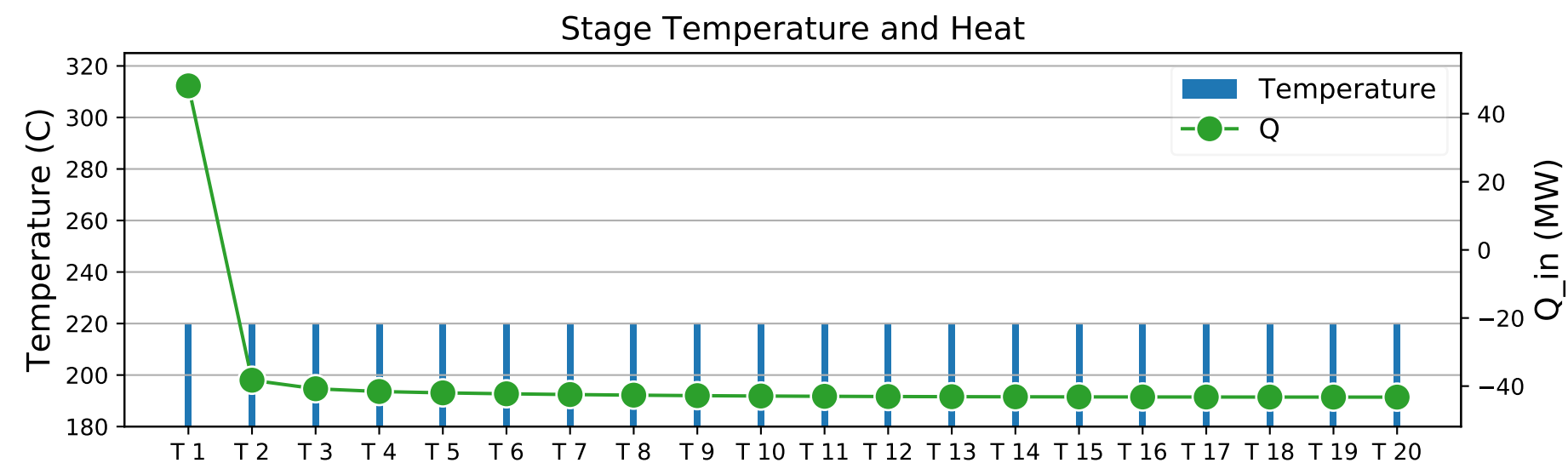
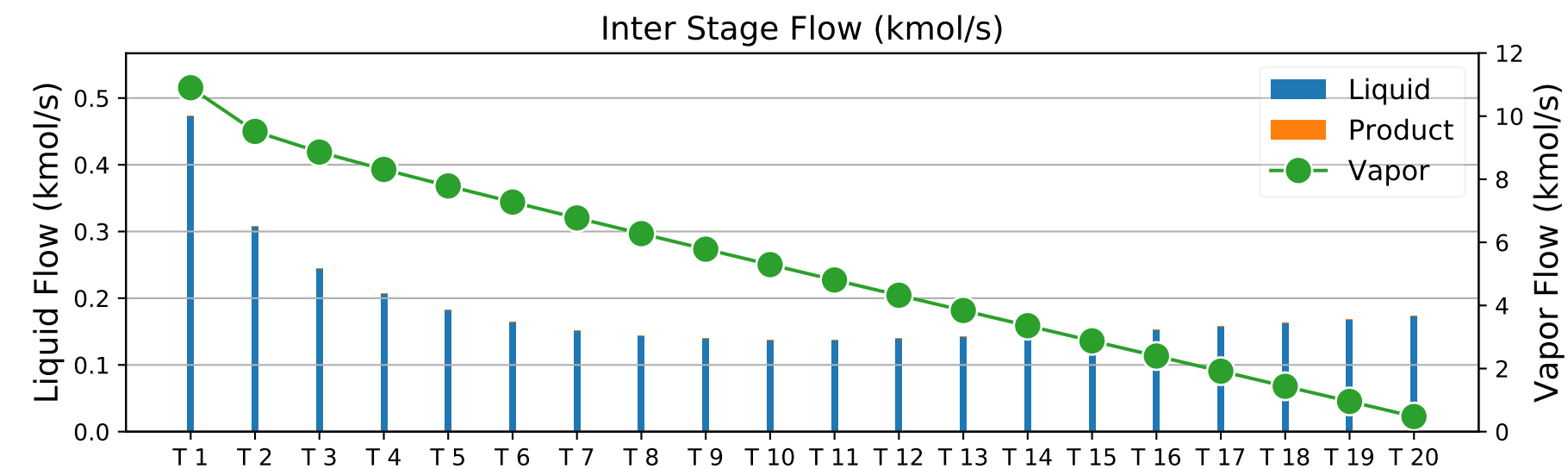
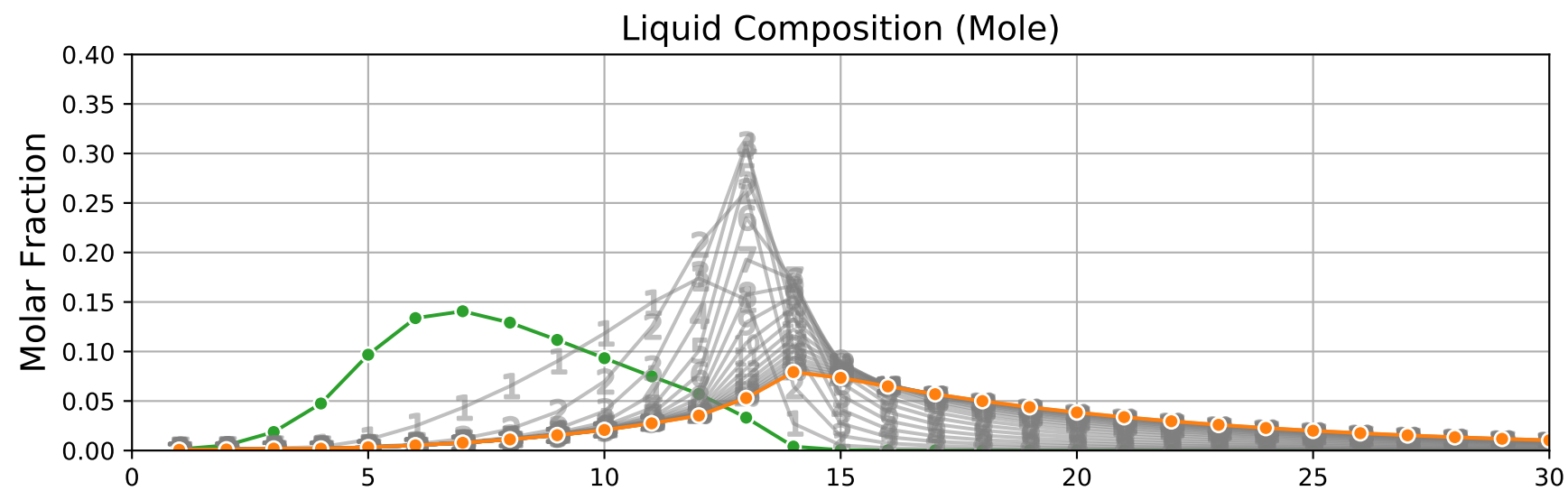
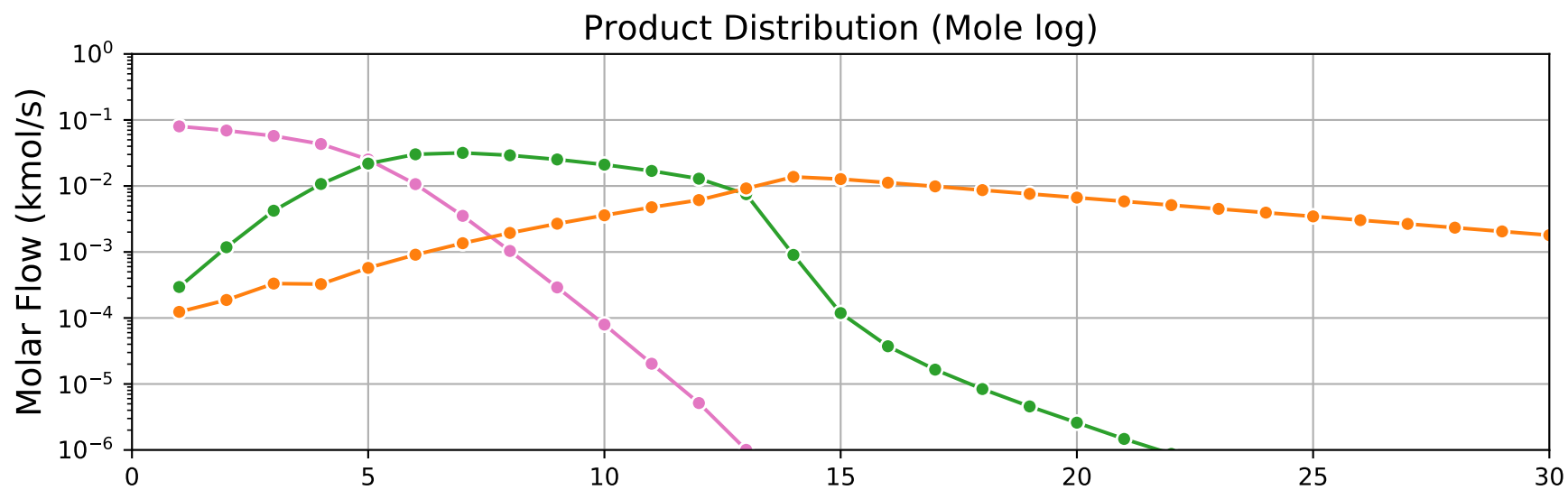
> Reflux PR ratio = 0.33 <



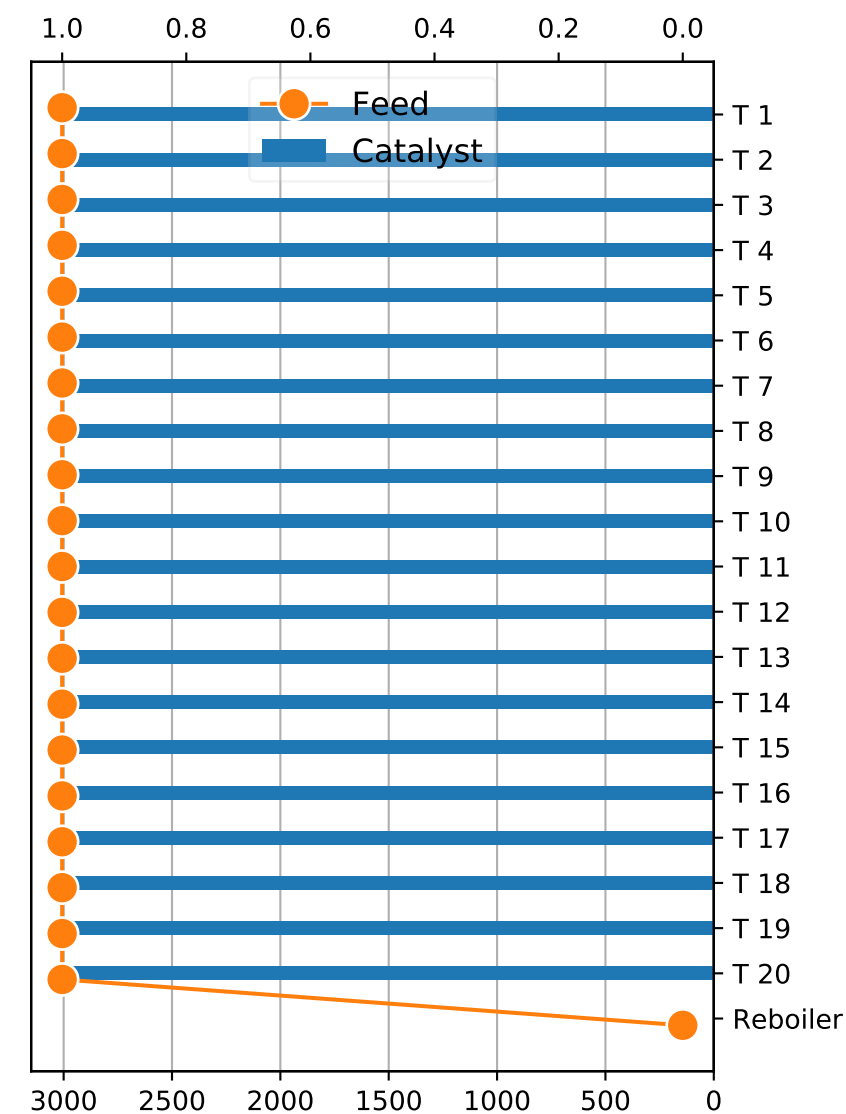
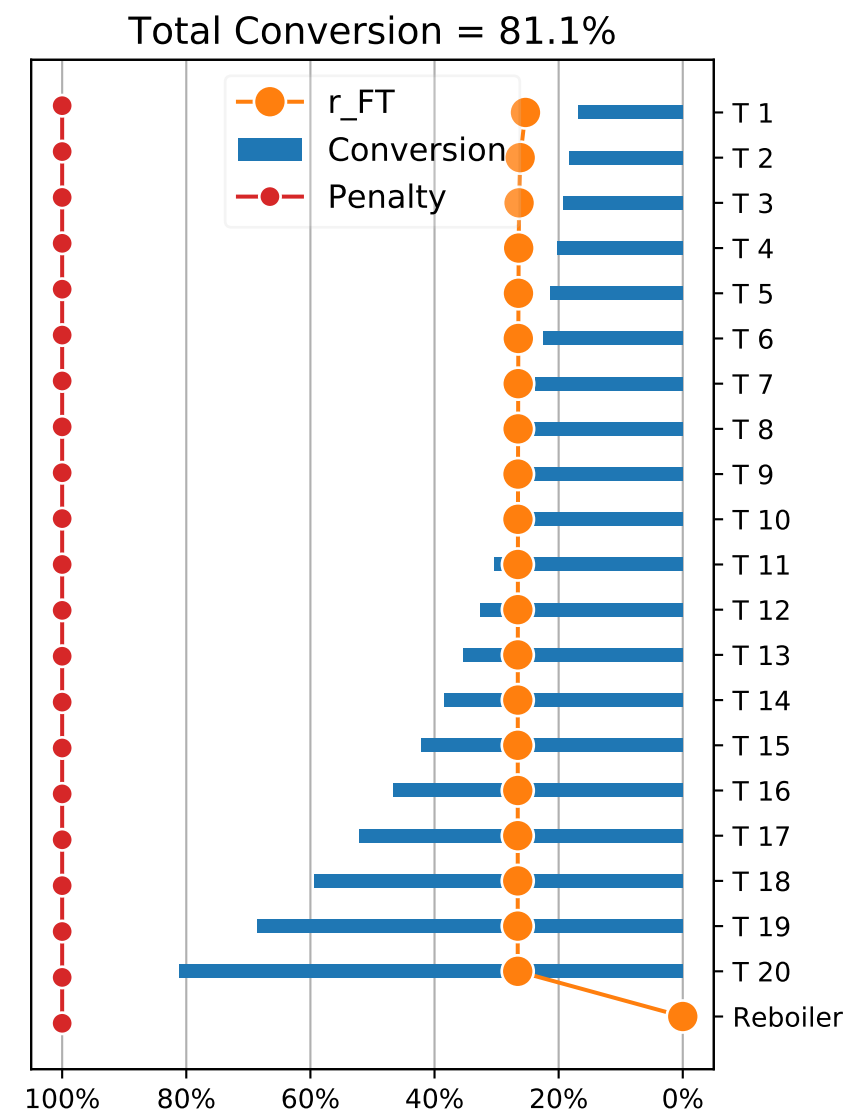
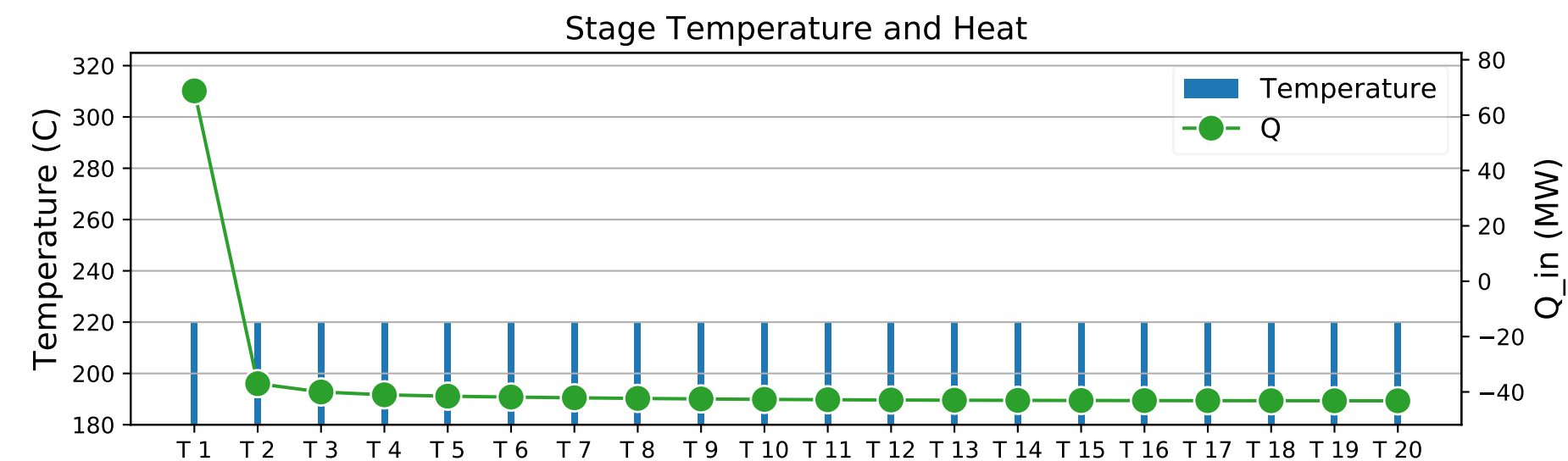
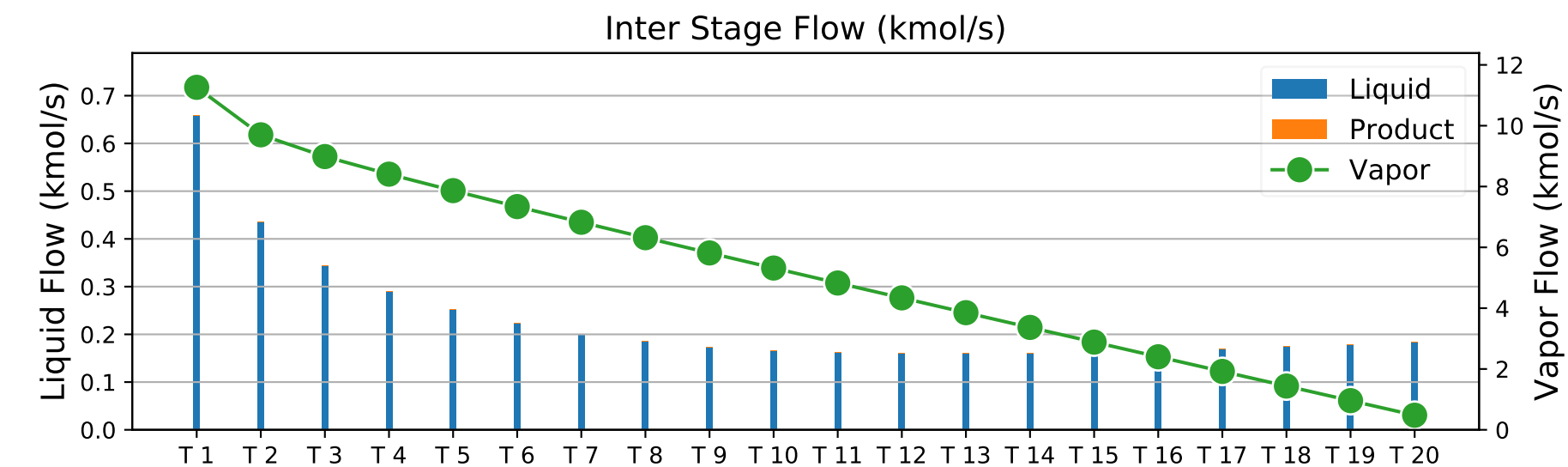
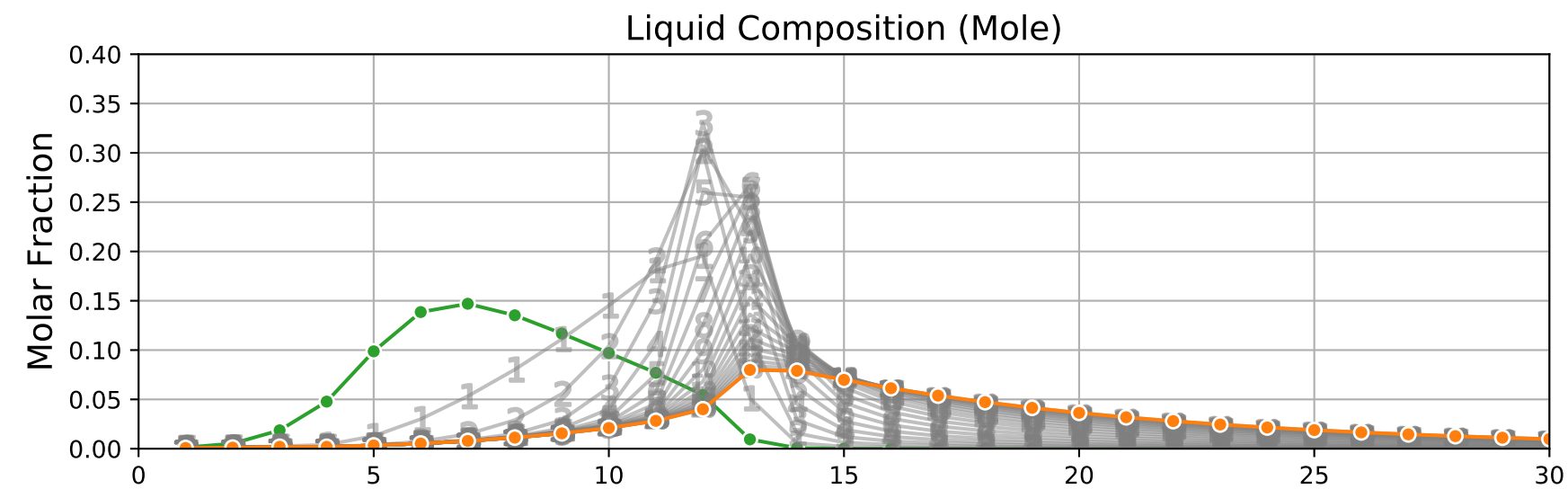
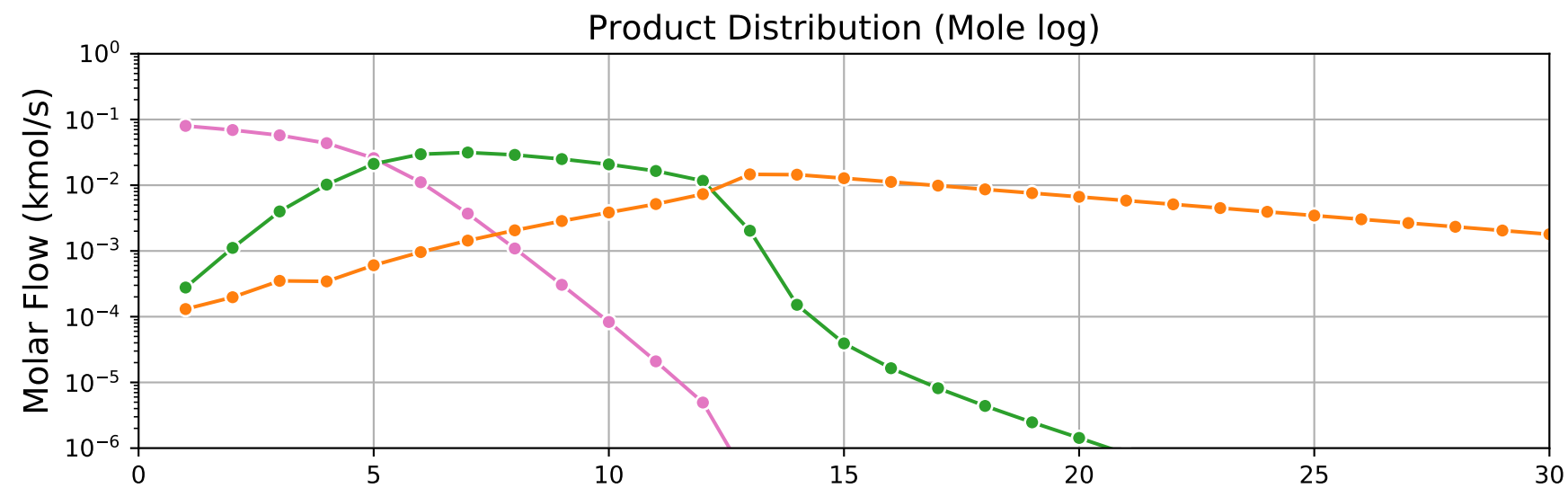
> Reflux PR ratio = 0.20 <



> Reflux PR ratio = 0.14 <

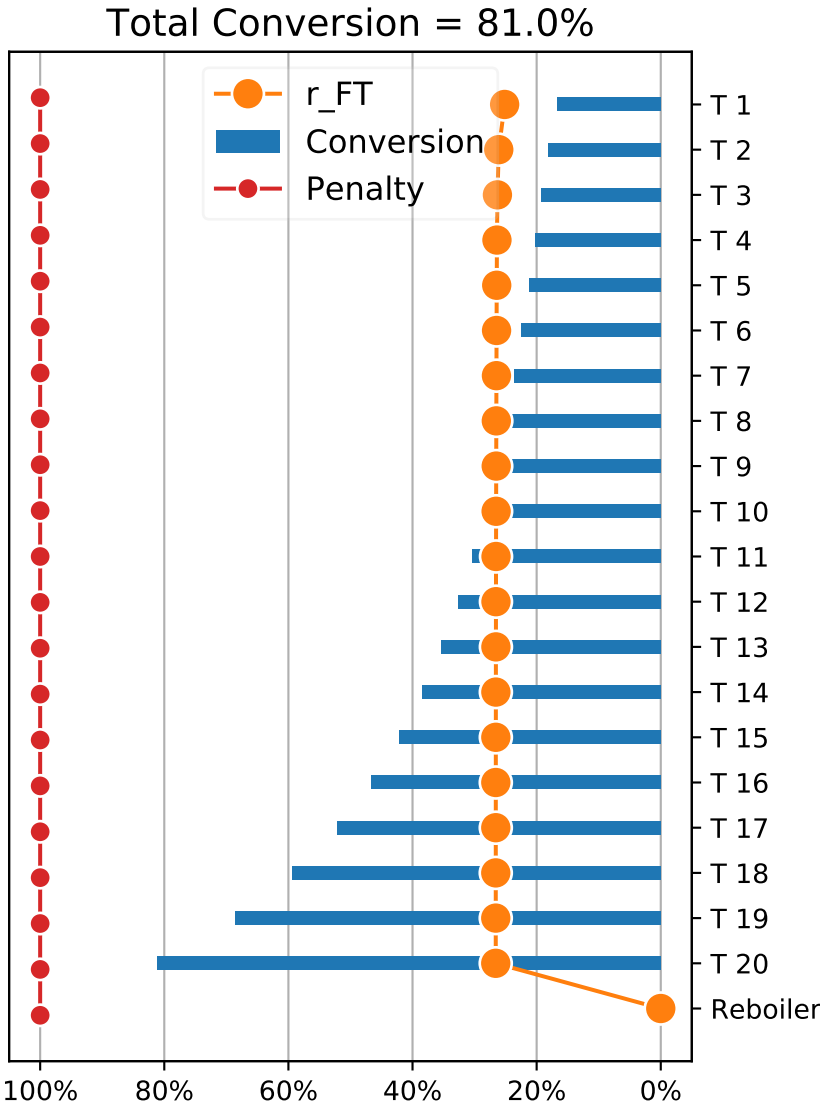
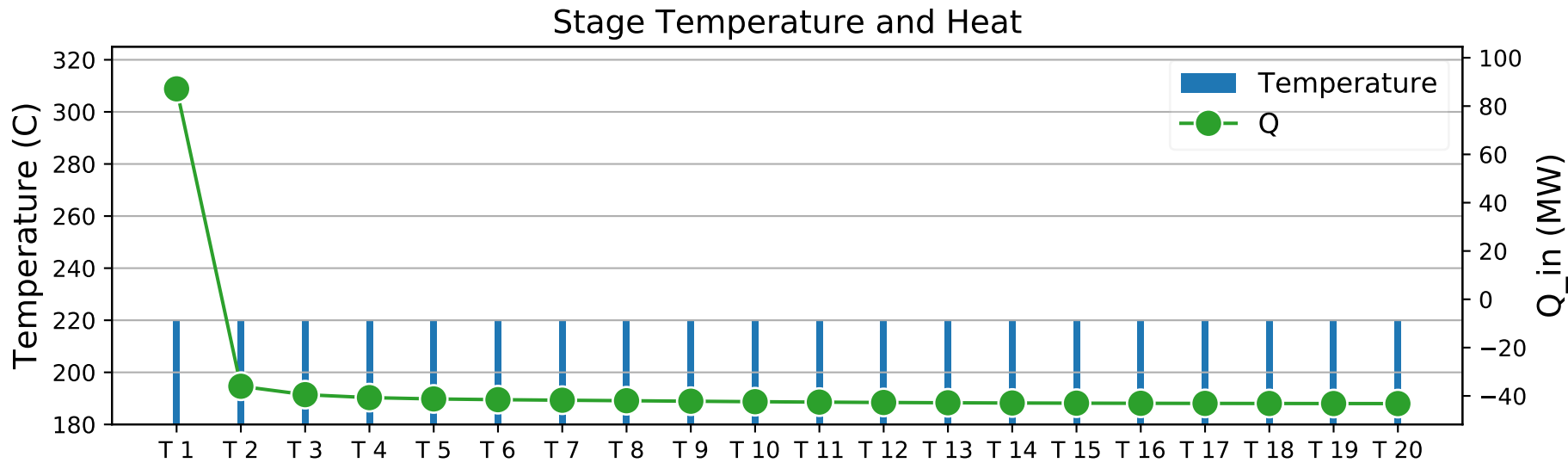
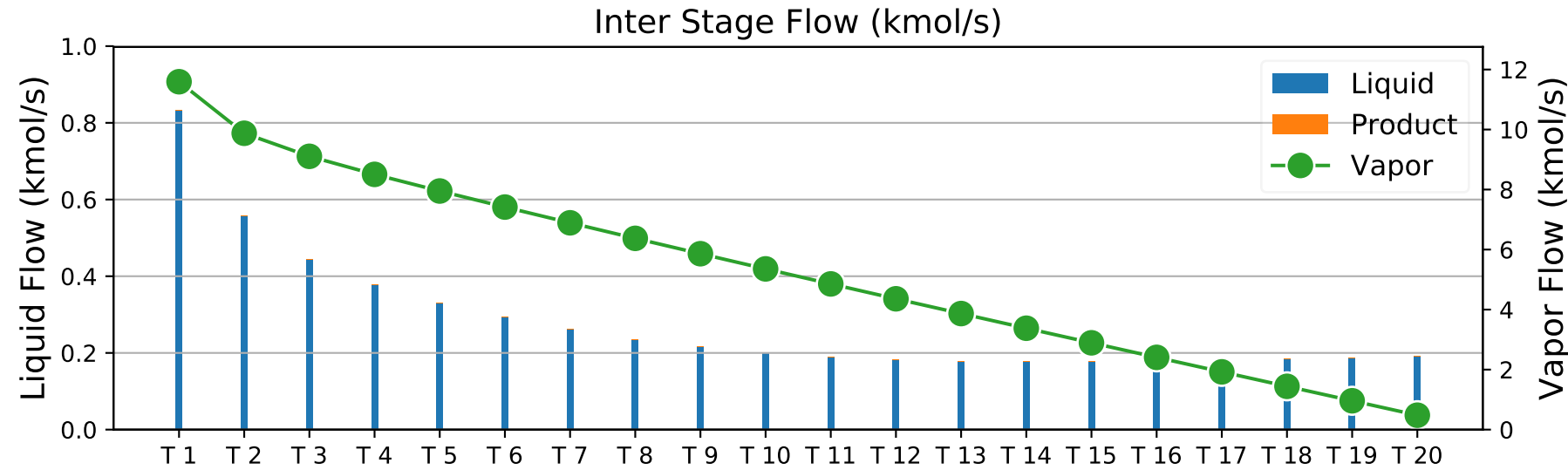
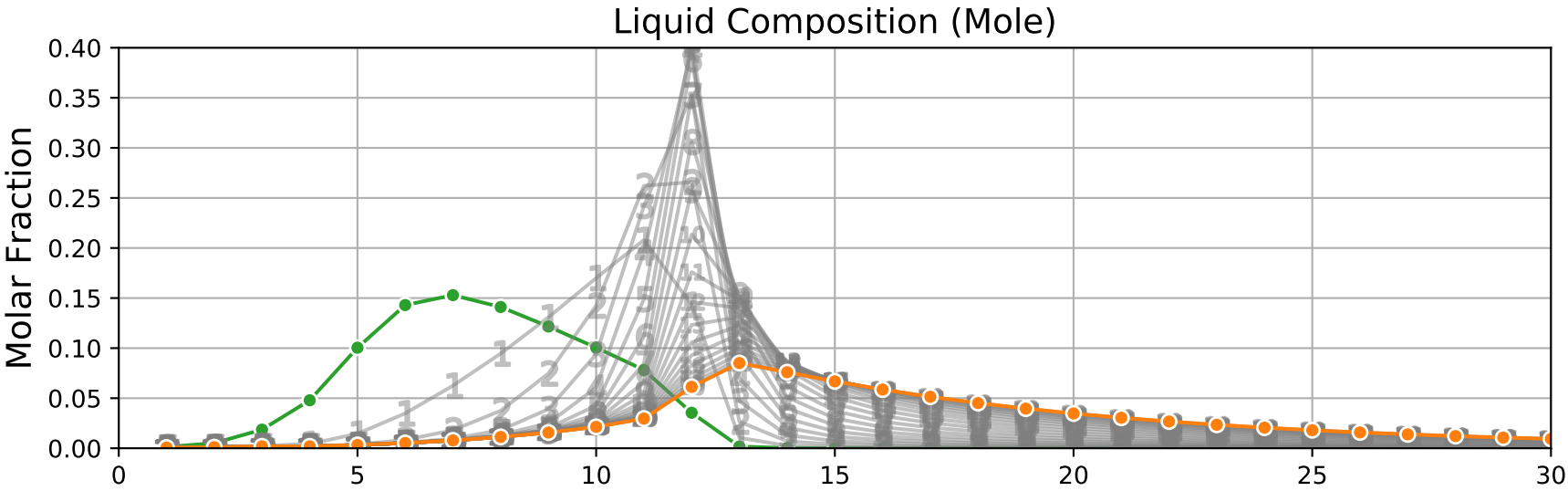
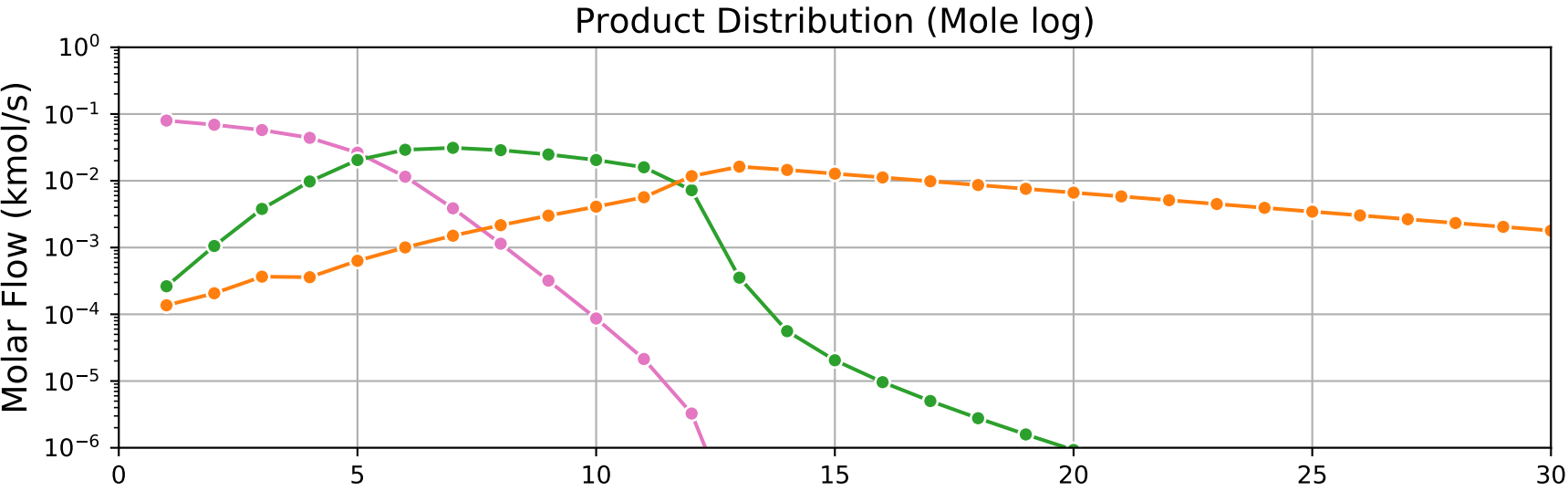


> Reflux PR ratio = 0.11 <



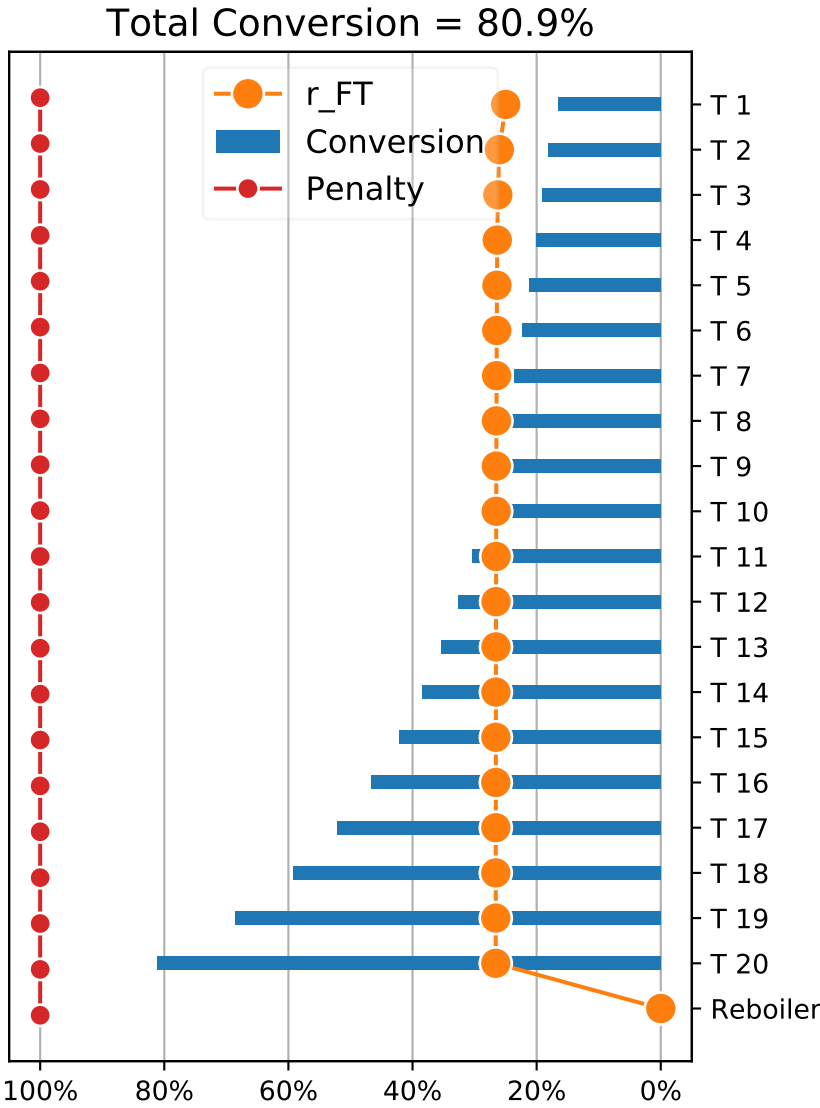
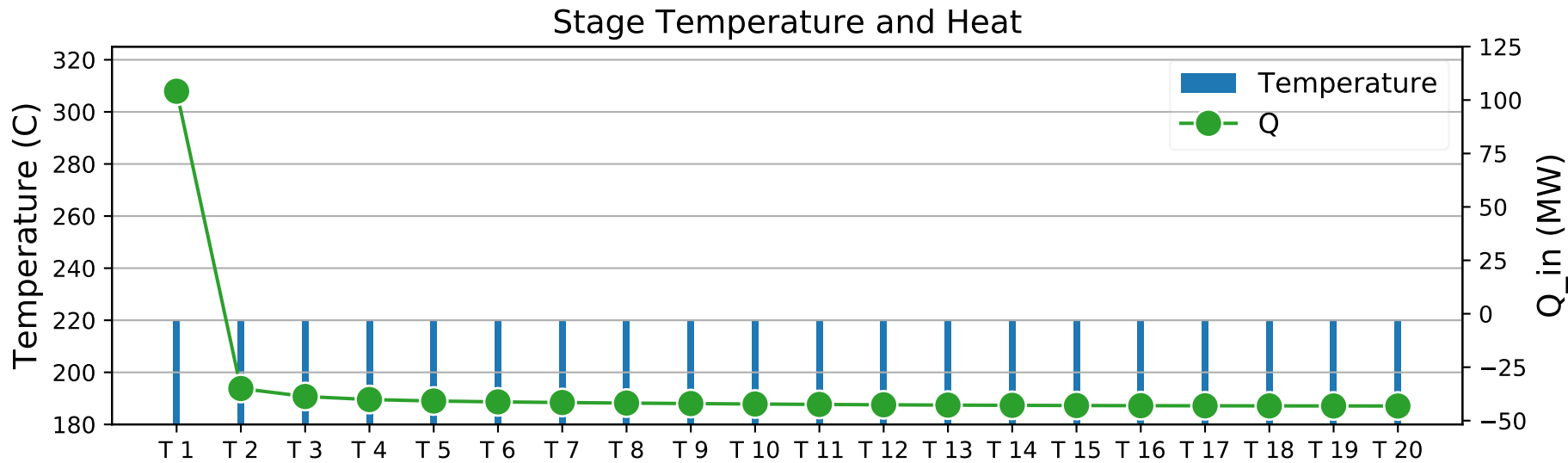
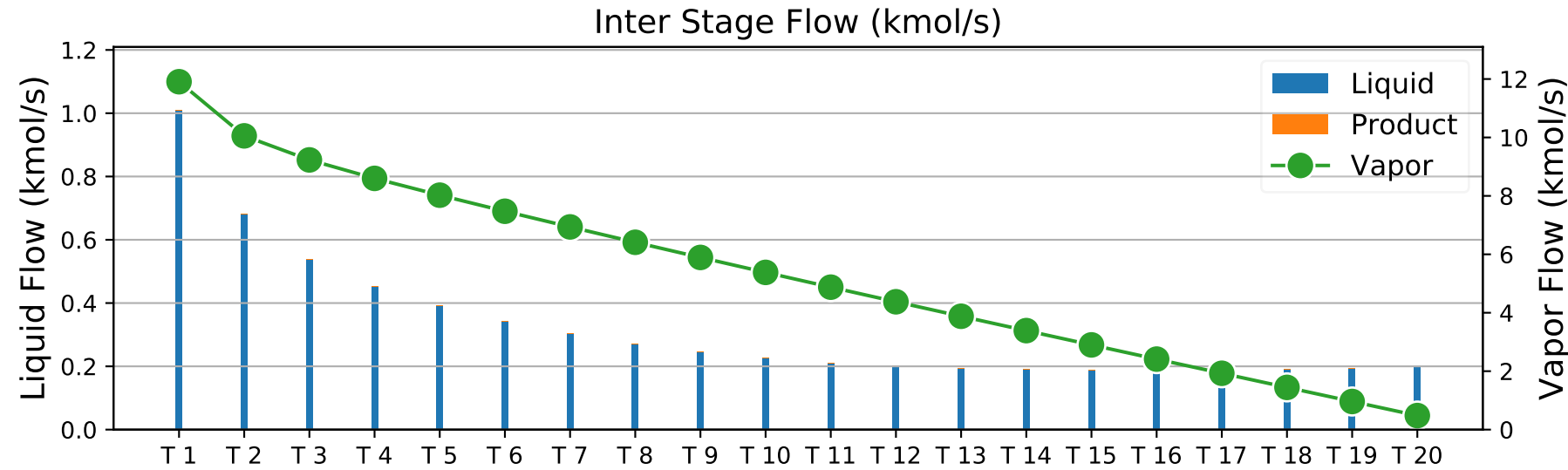
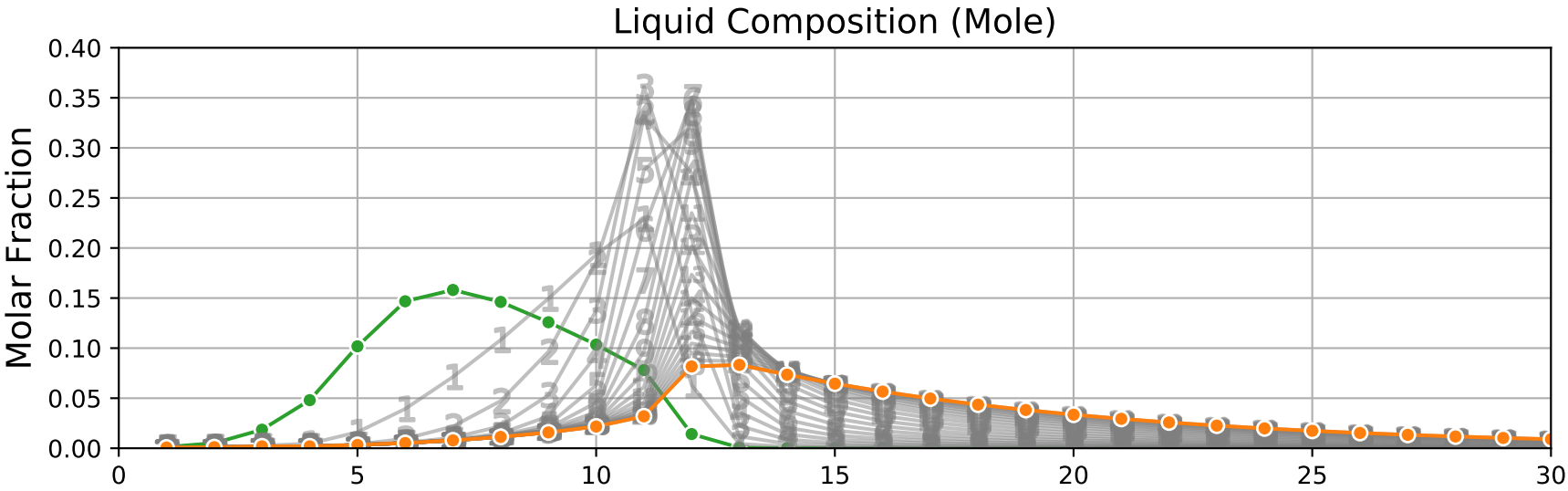
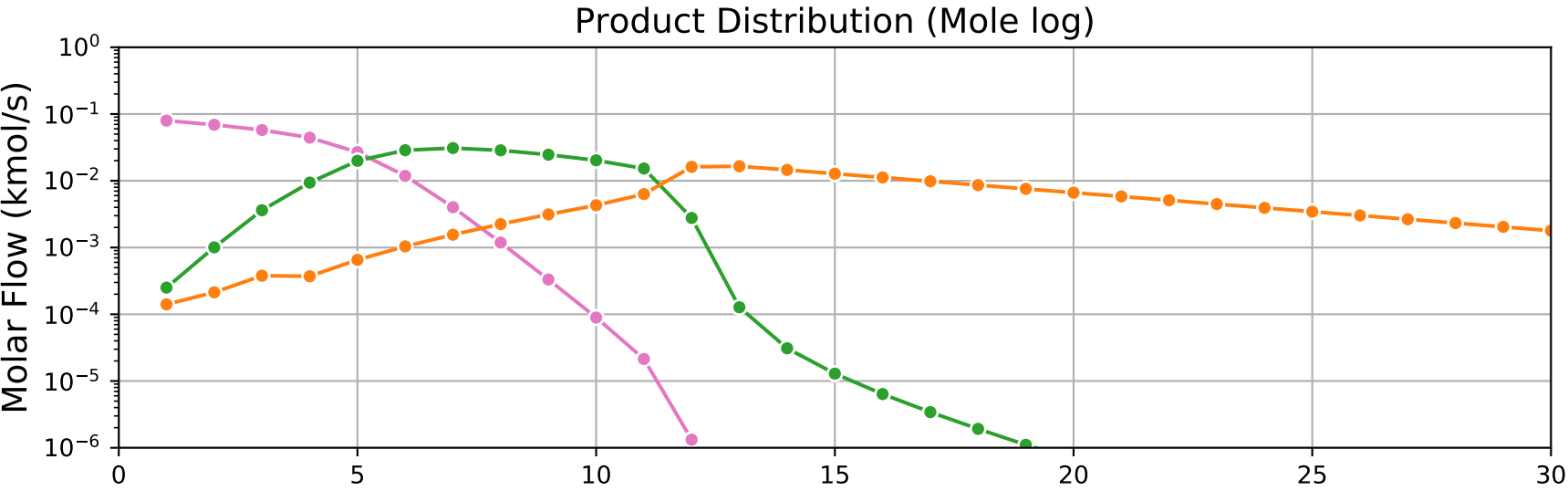


> Reflux PR ratio = 0.09 <

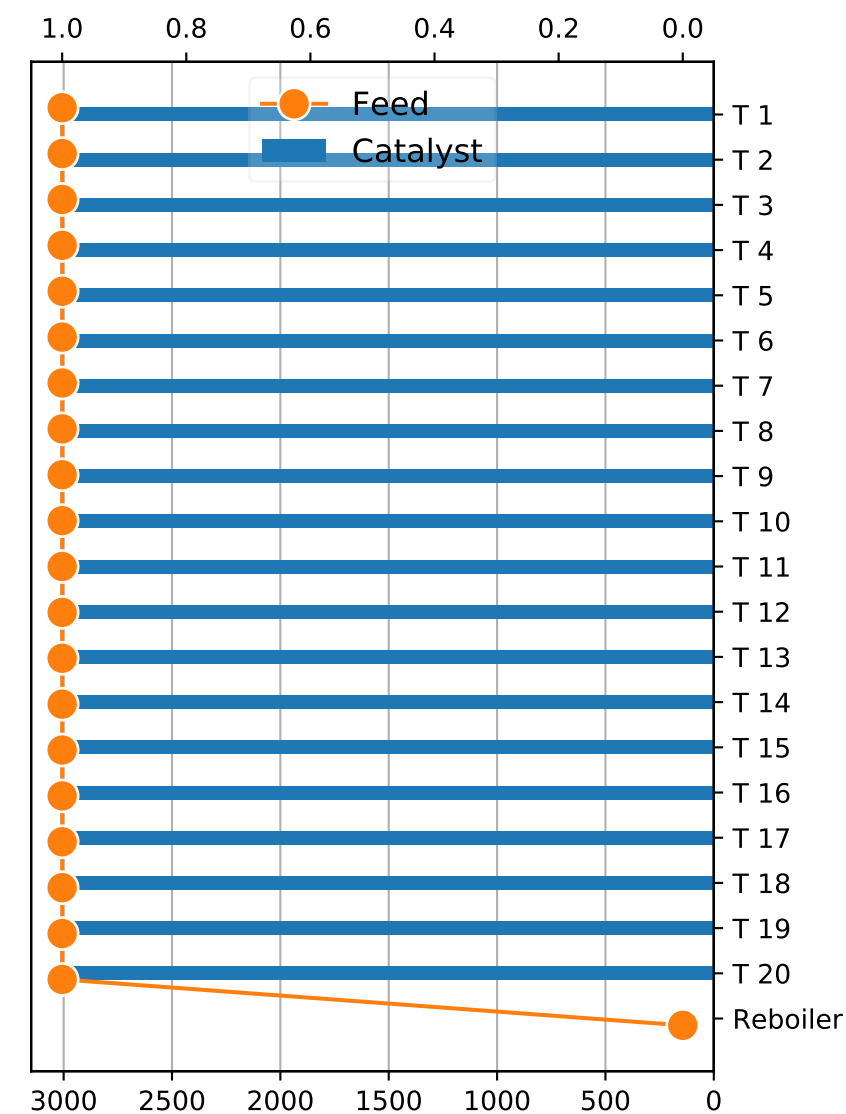
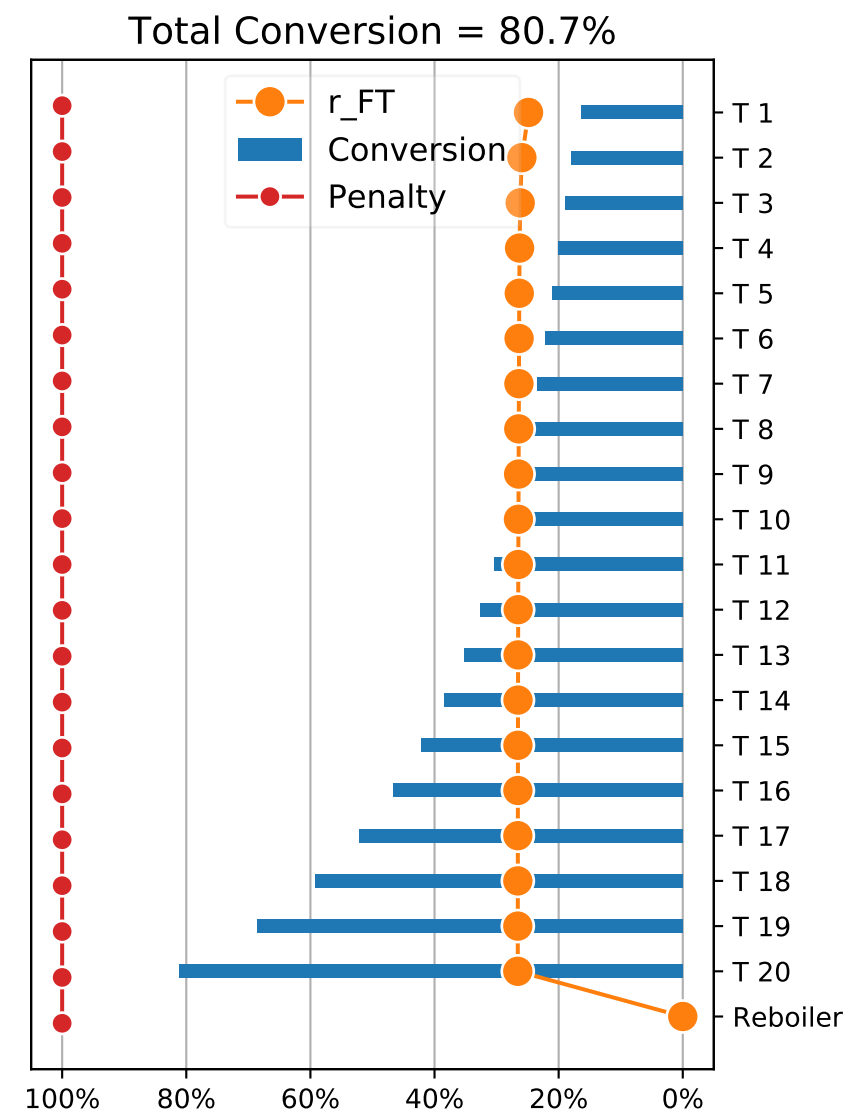
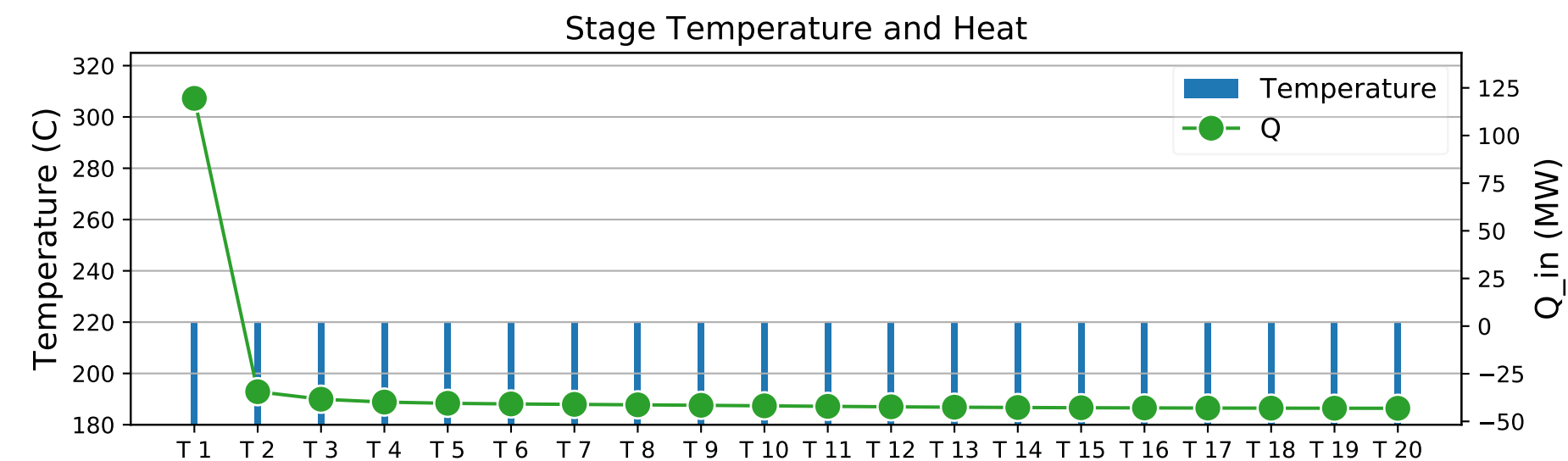
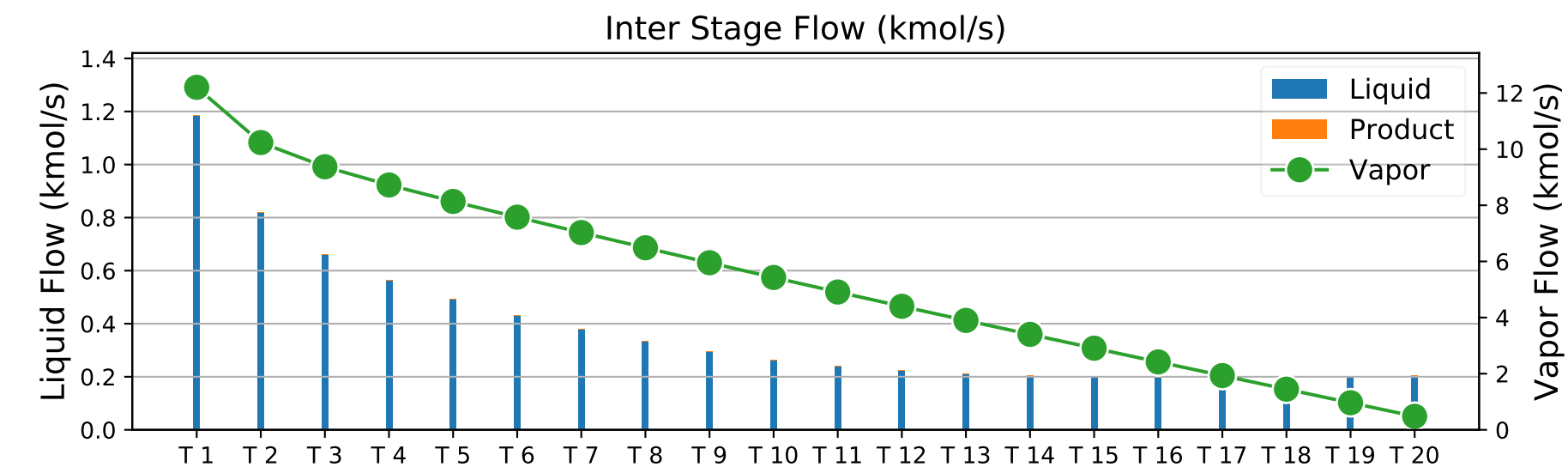
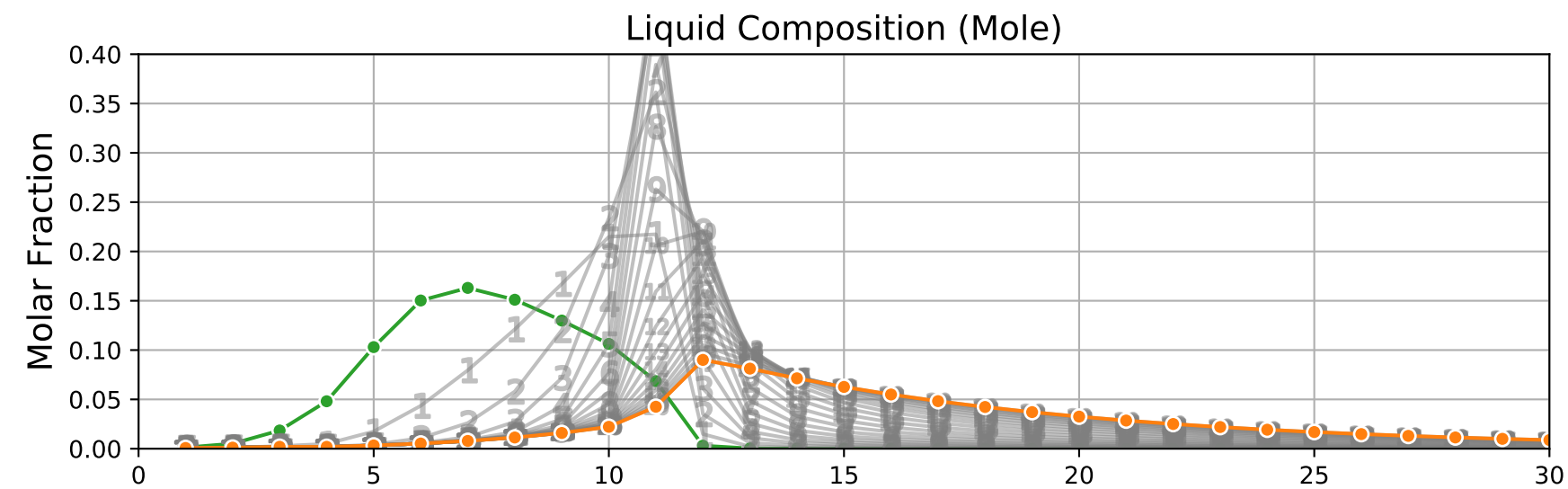
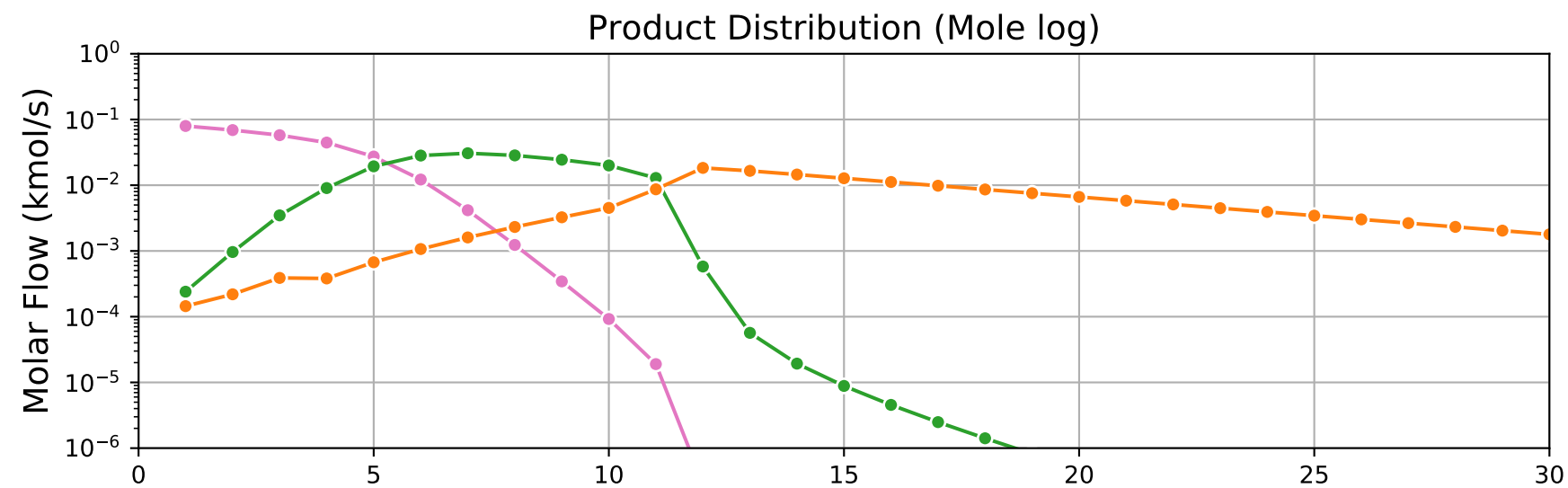




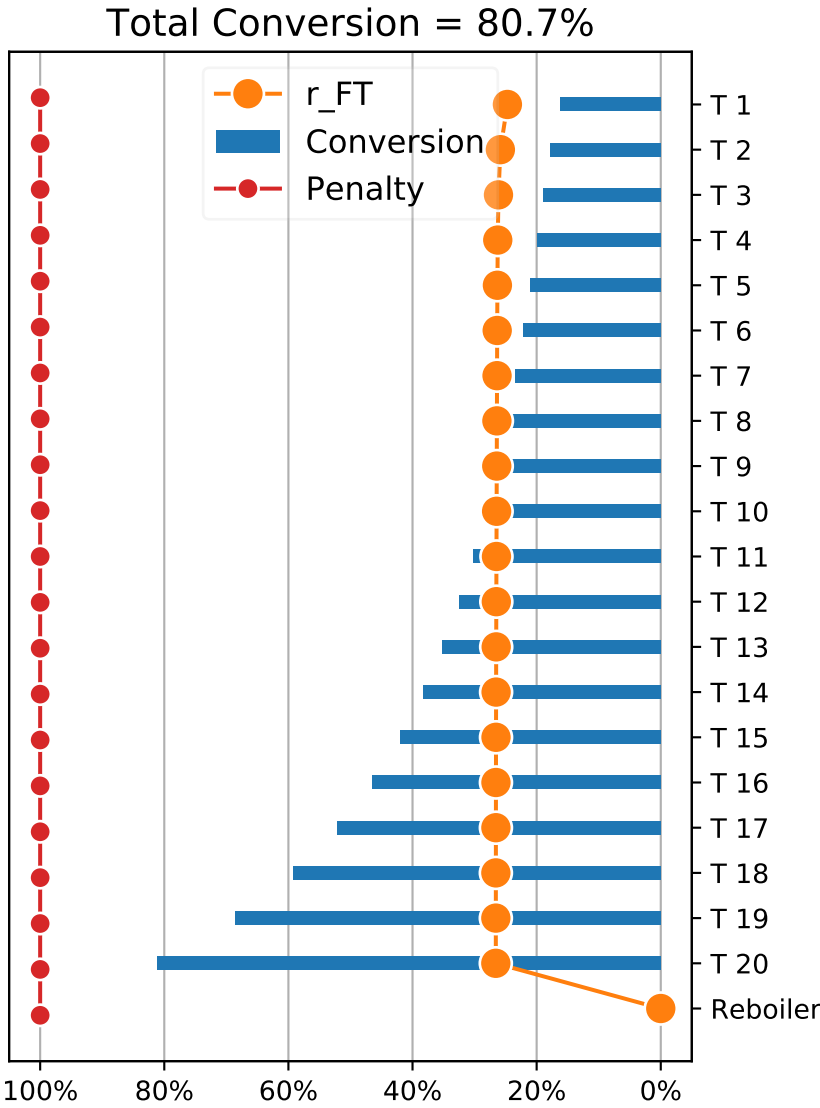
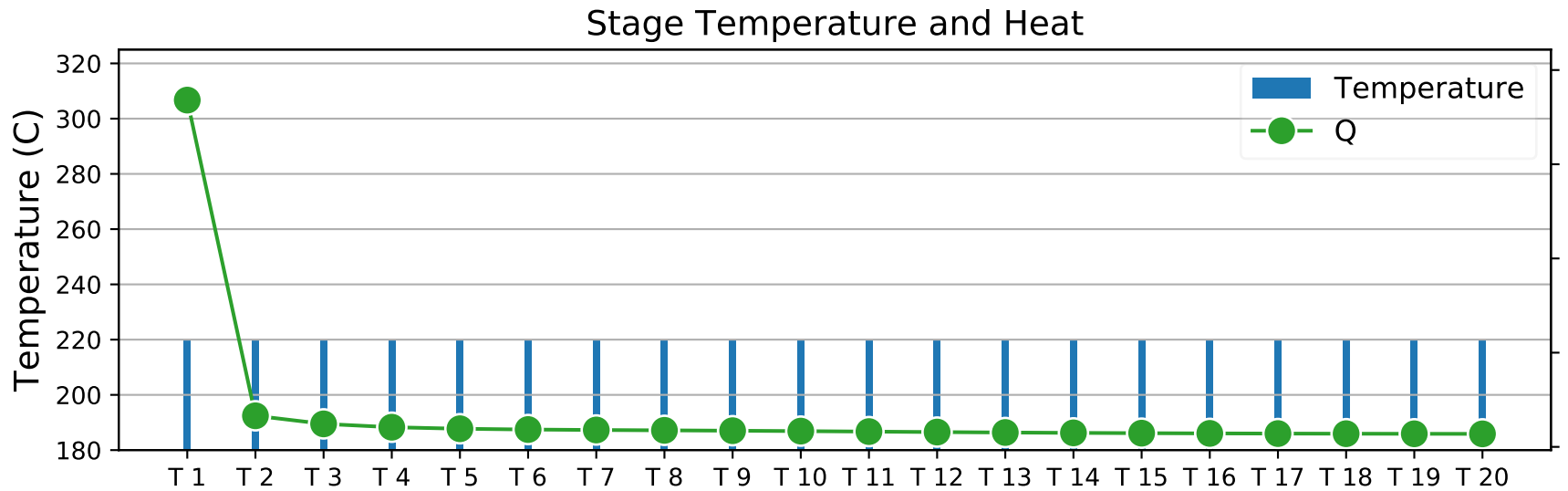
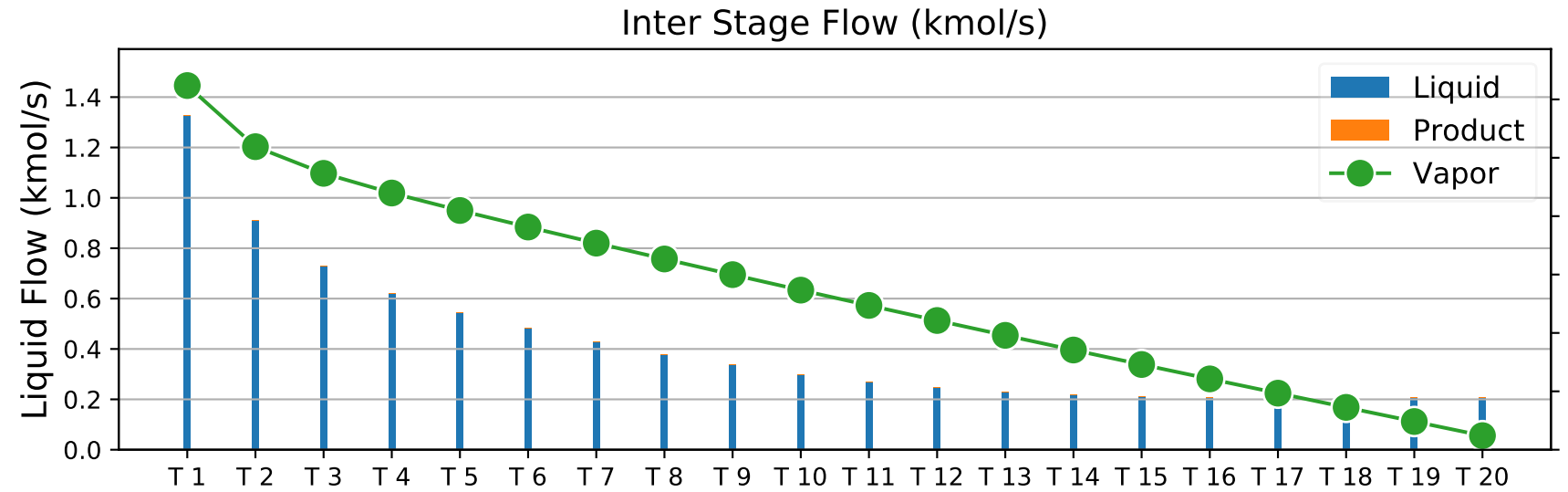
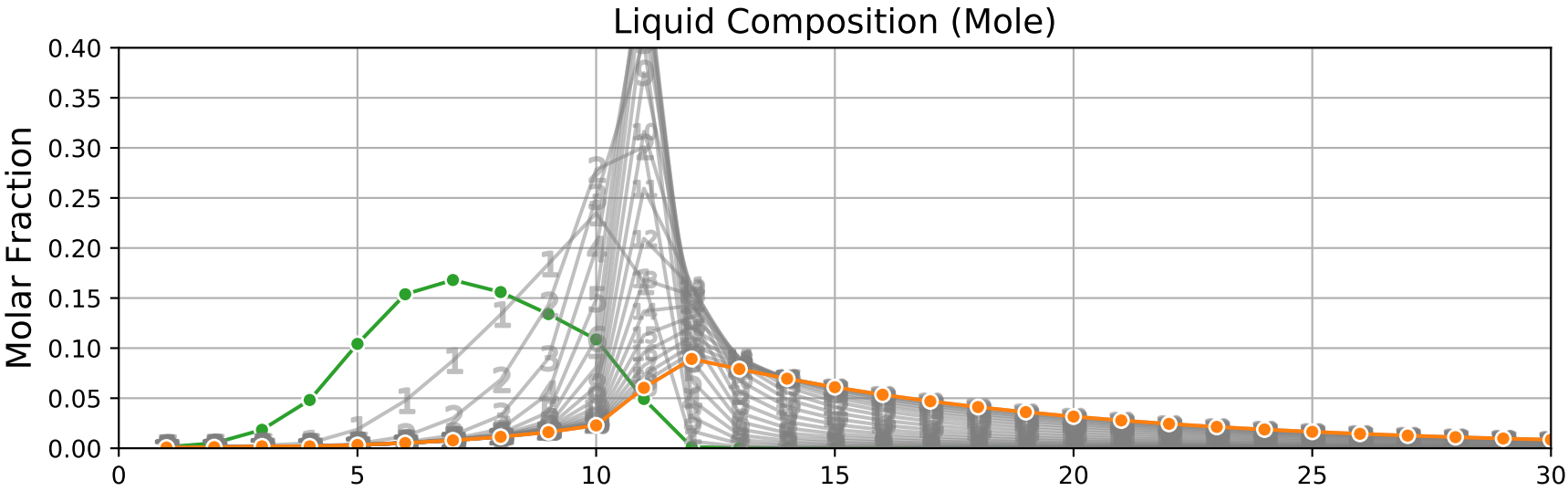
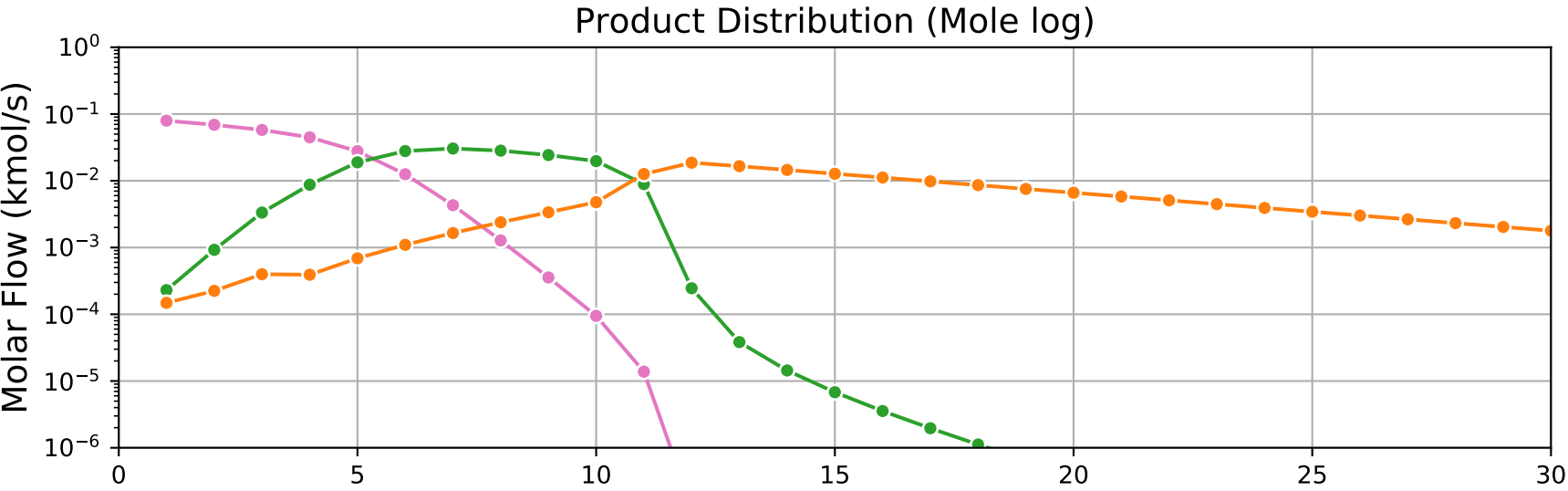
> Reflux PR ratio = 0.08 <



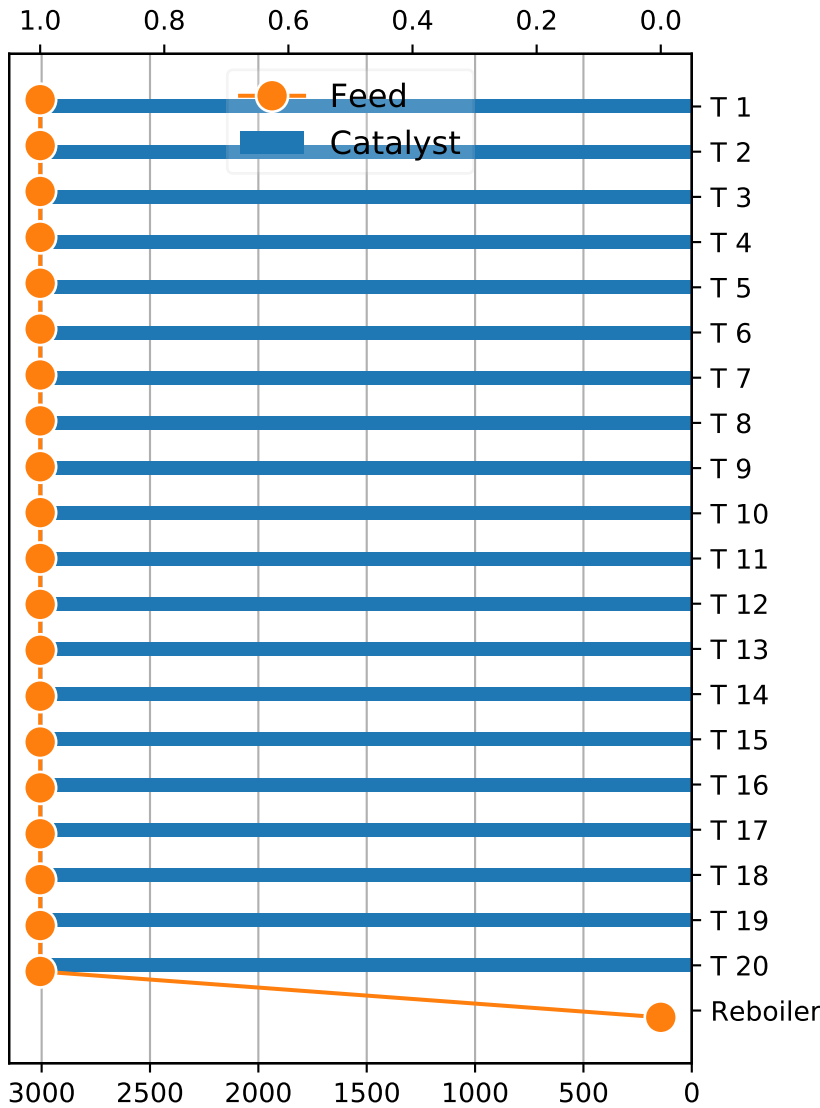
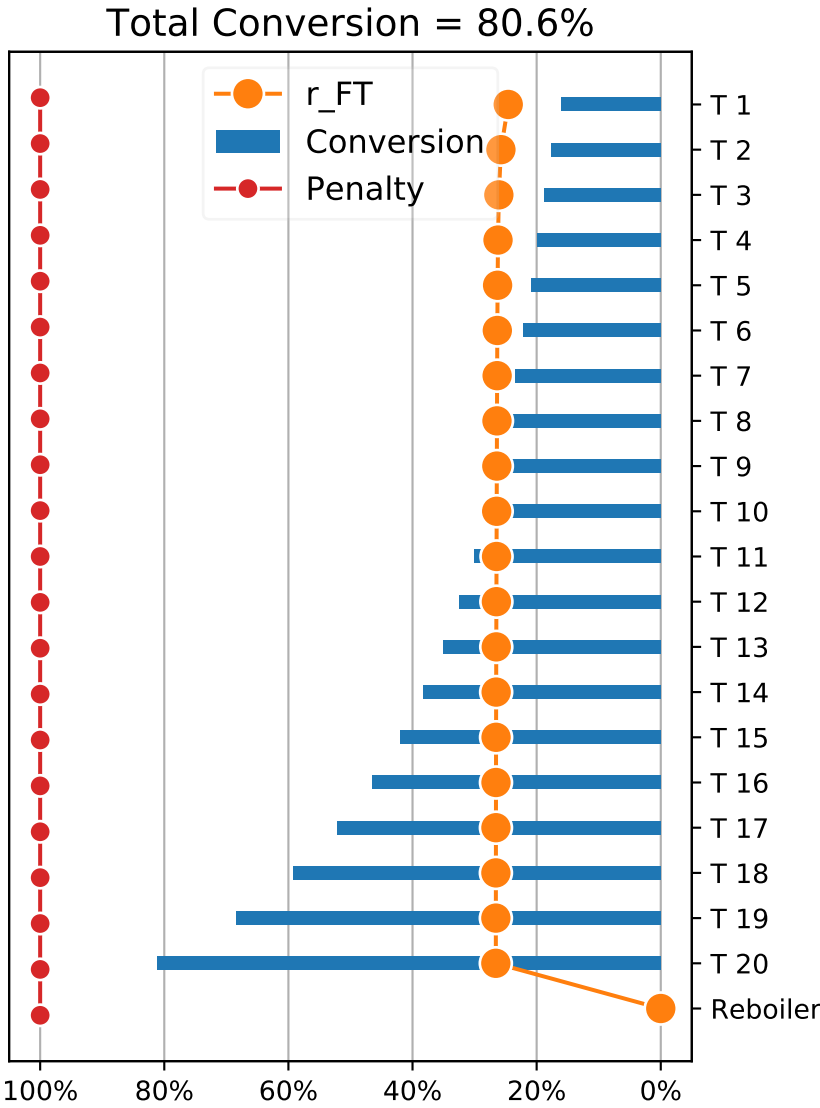
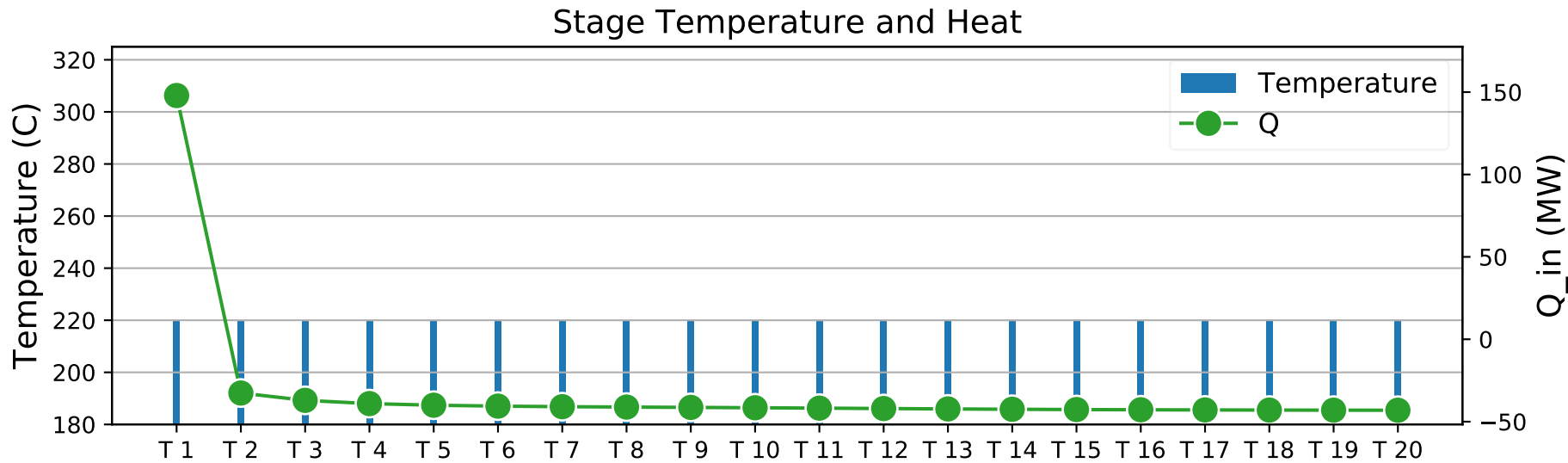
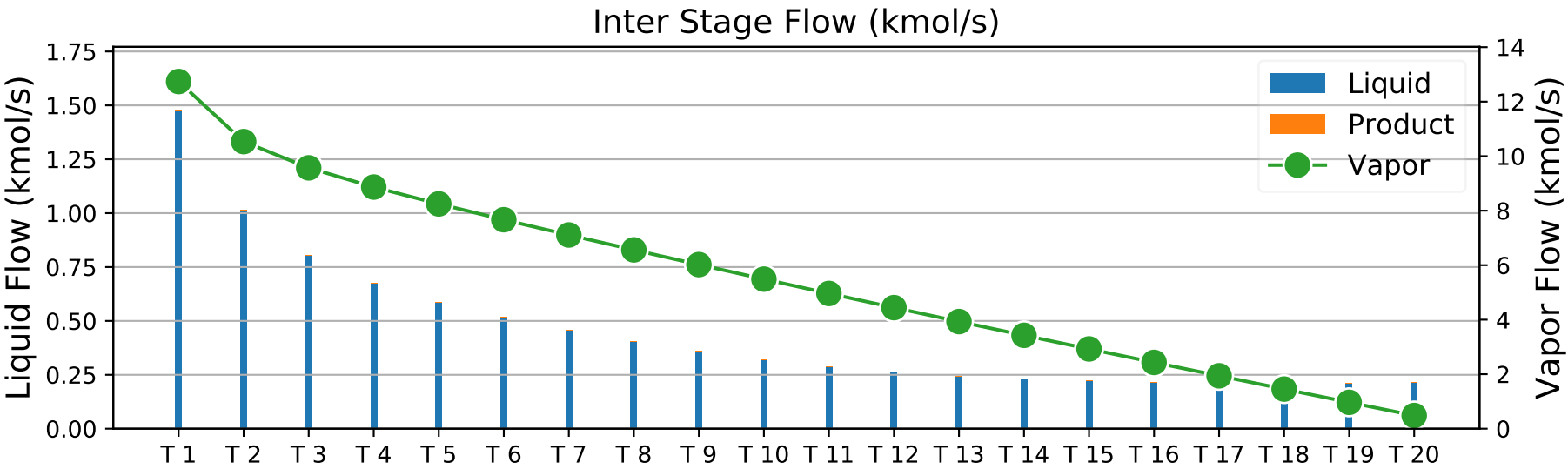
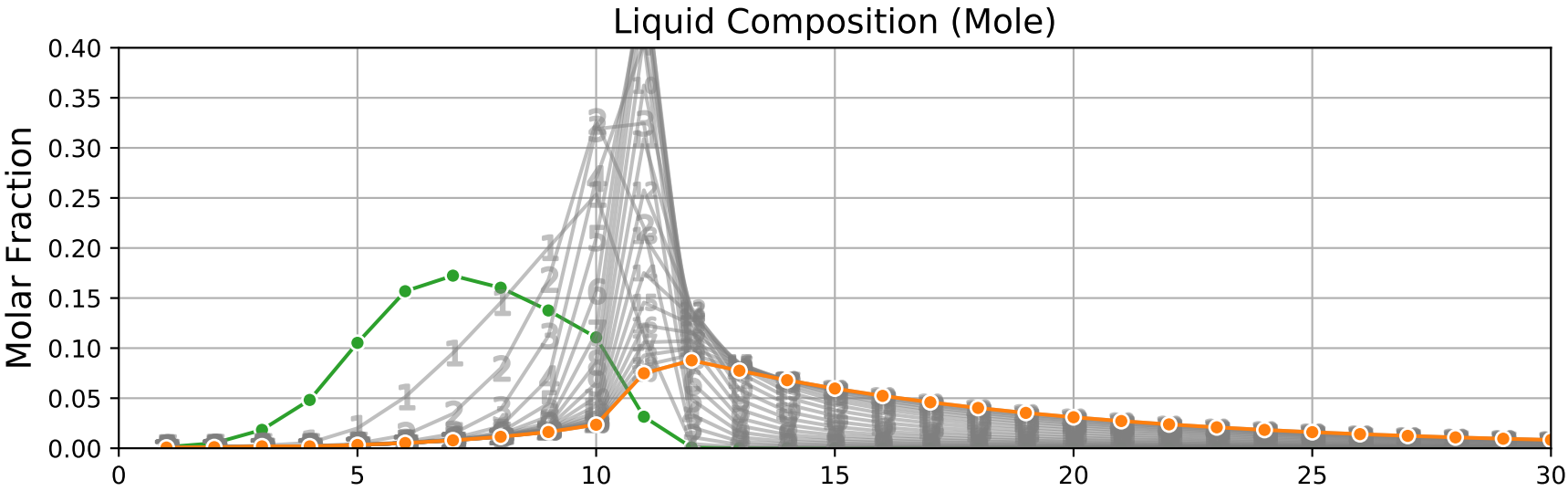
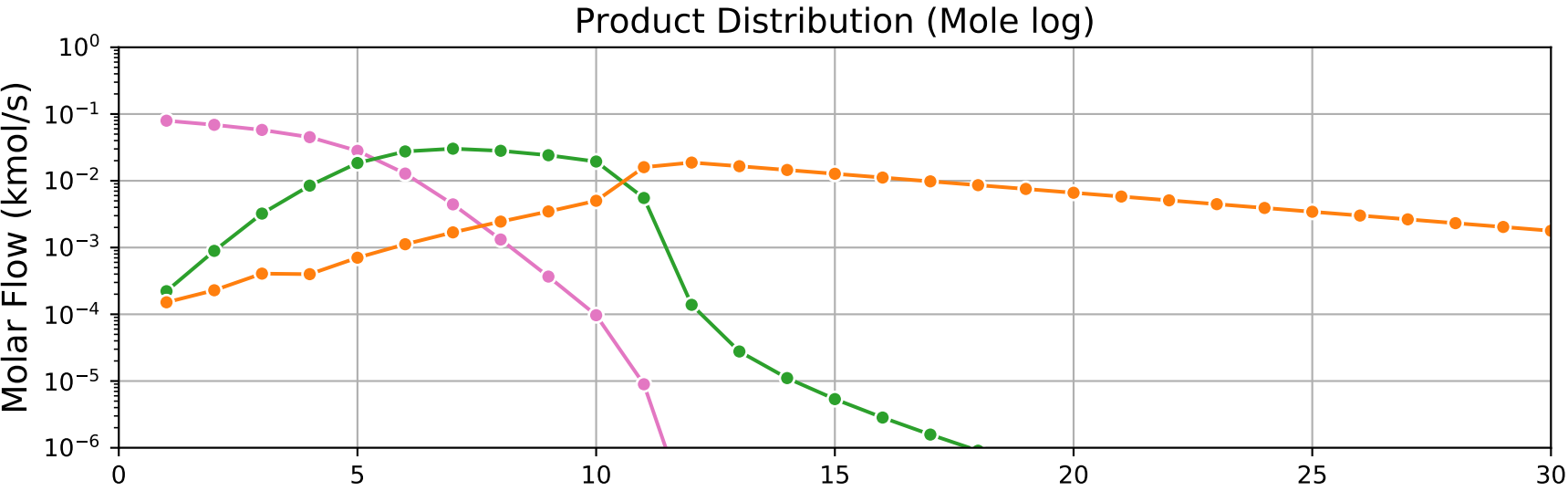
> Reflux PR ratio = 0.07 <



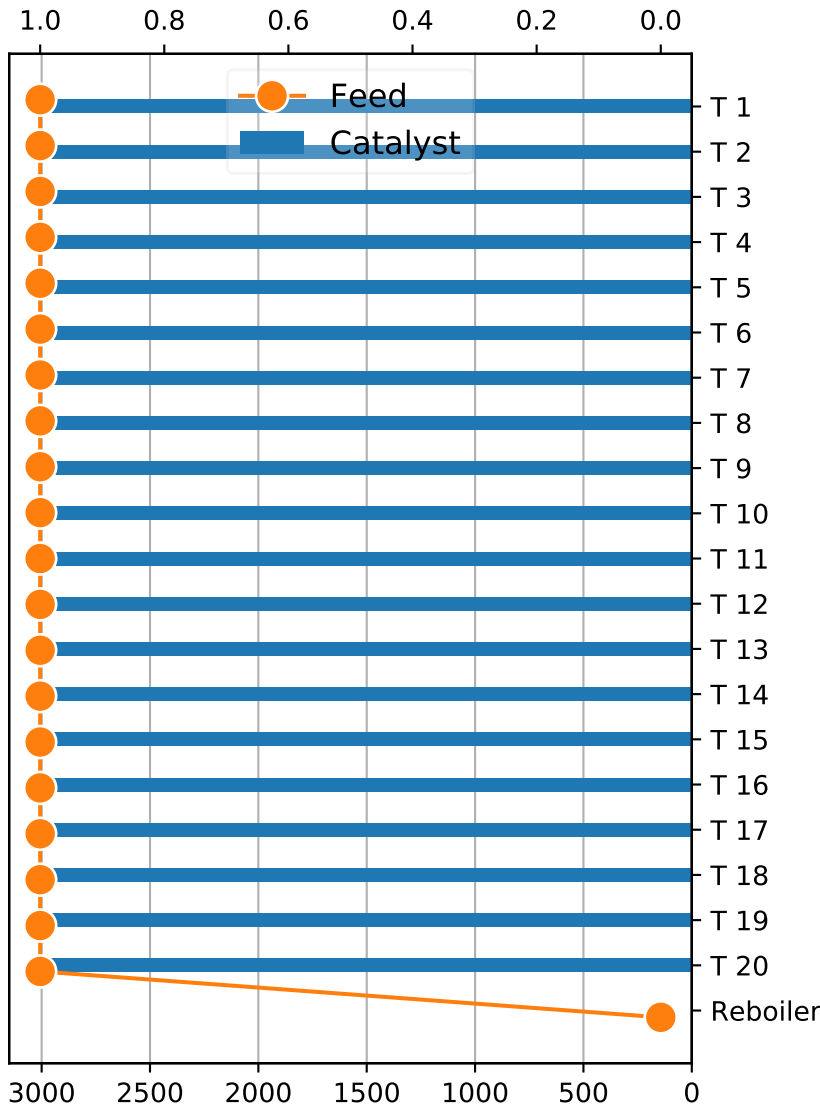
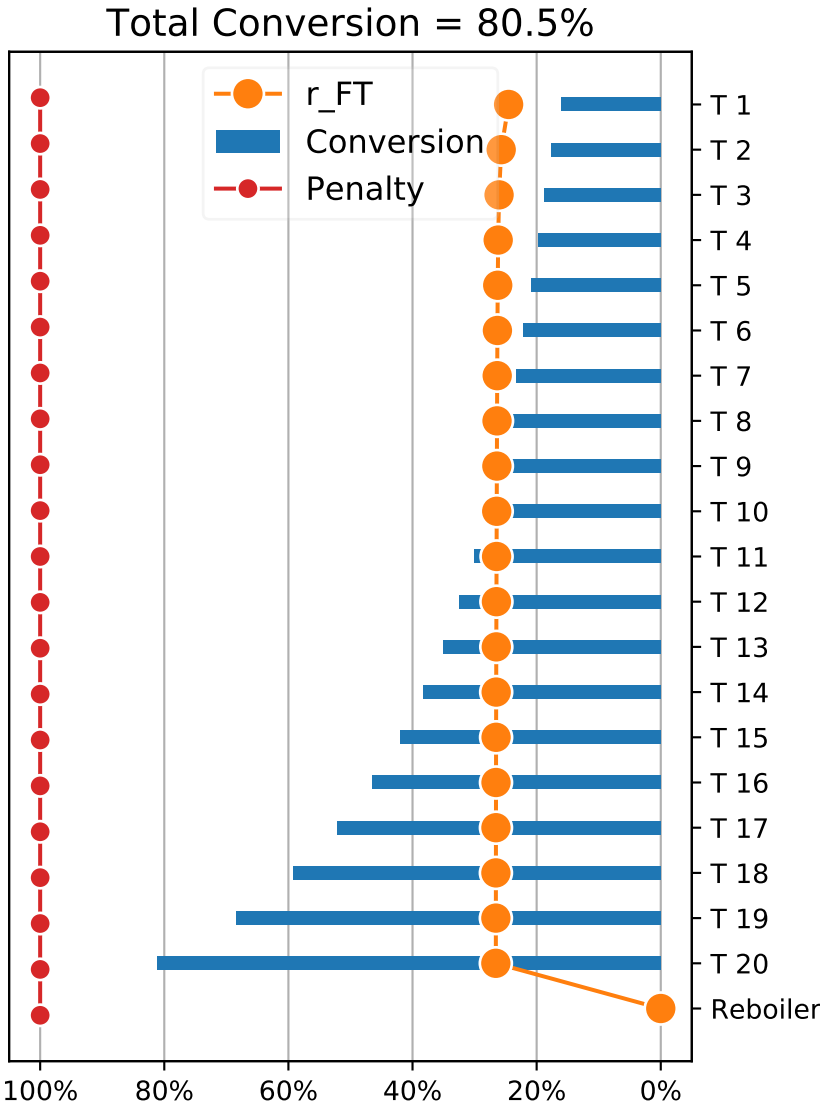
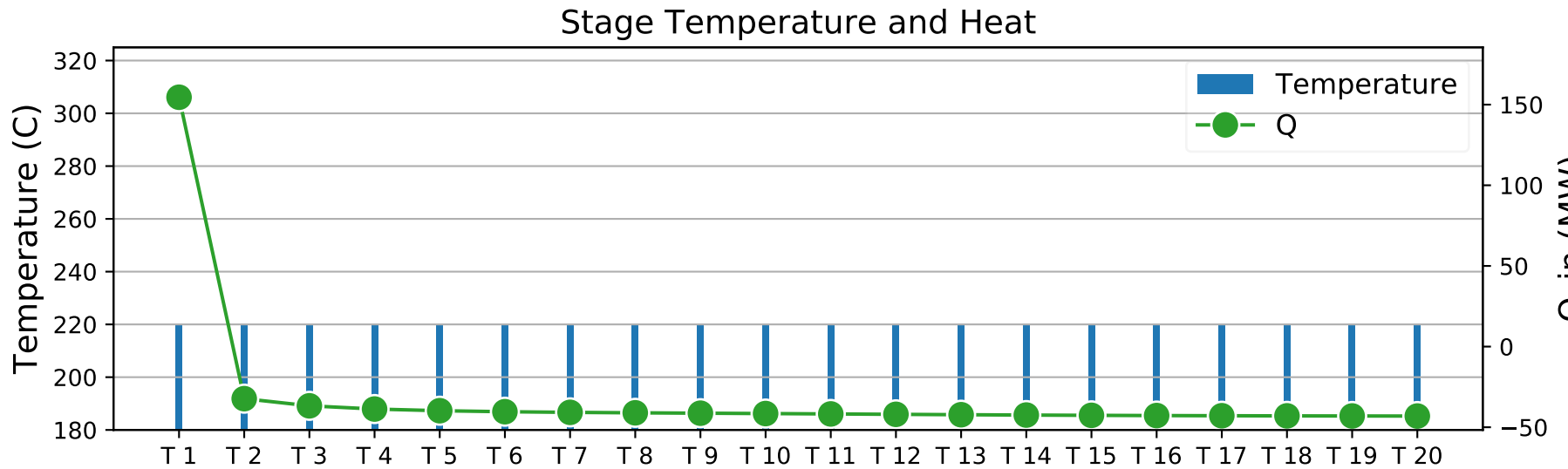
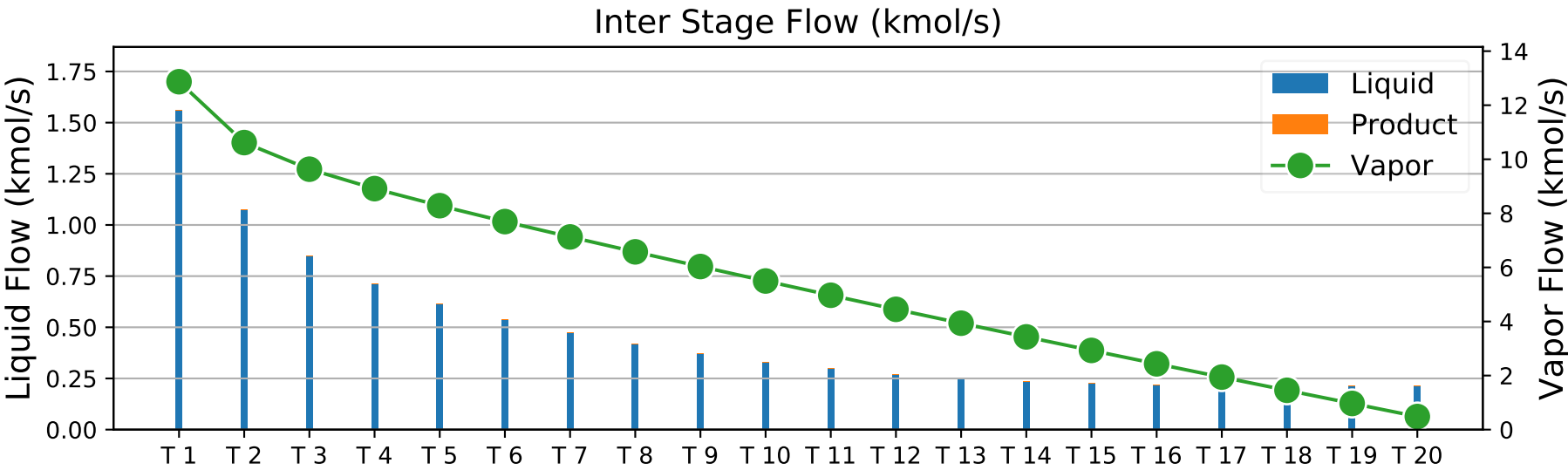
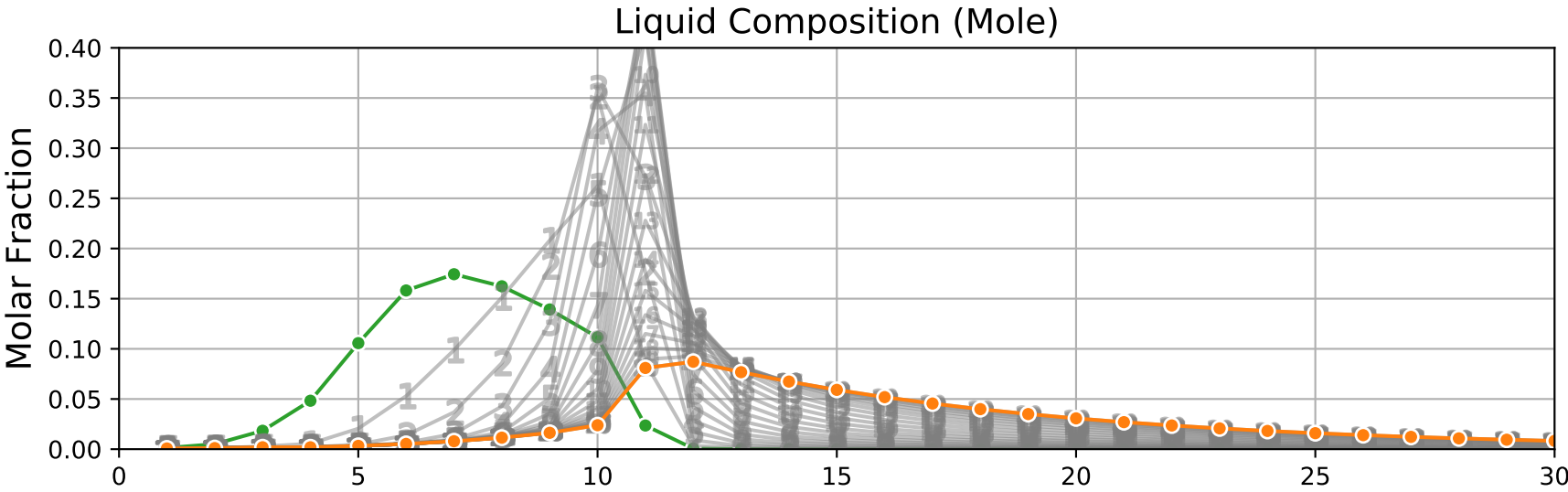
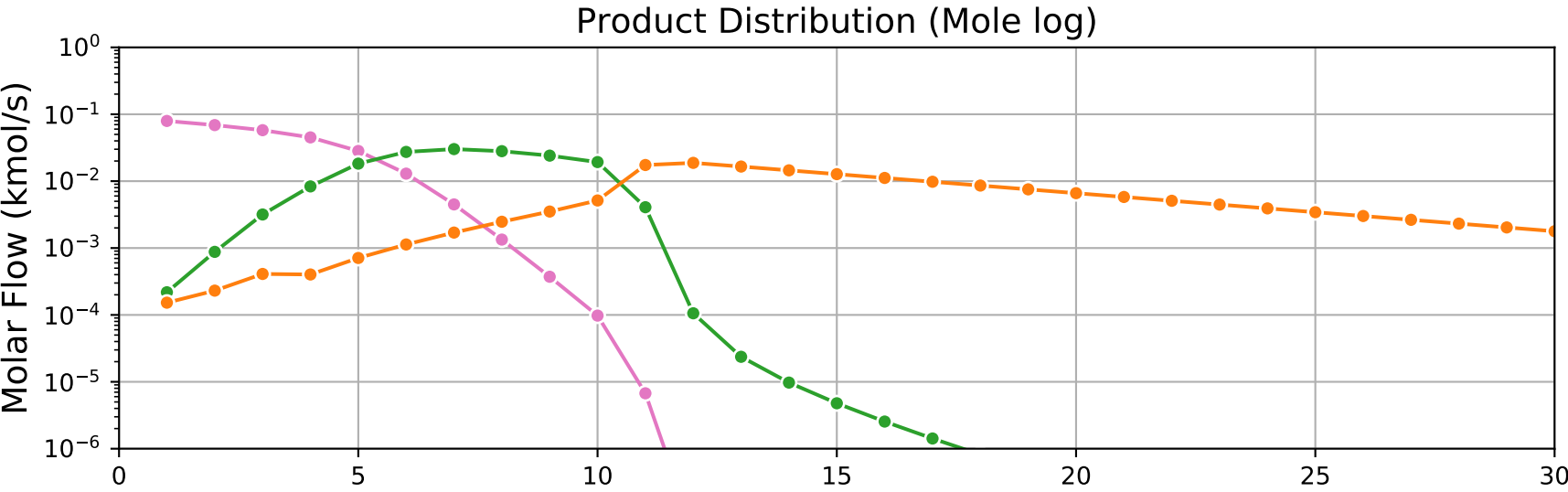
> Reflux PR ratio = 0.06 <



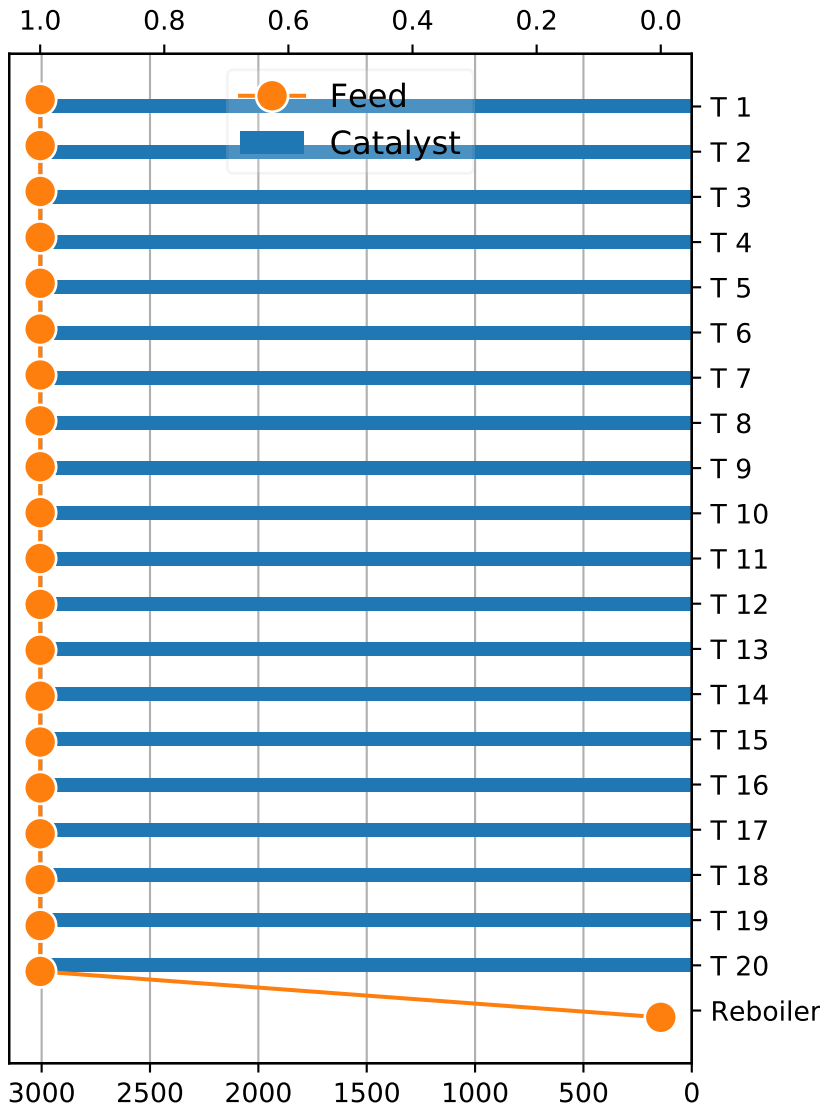
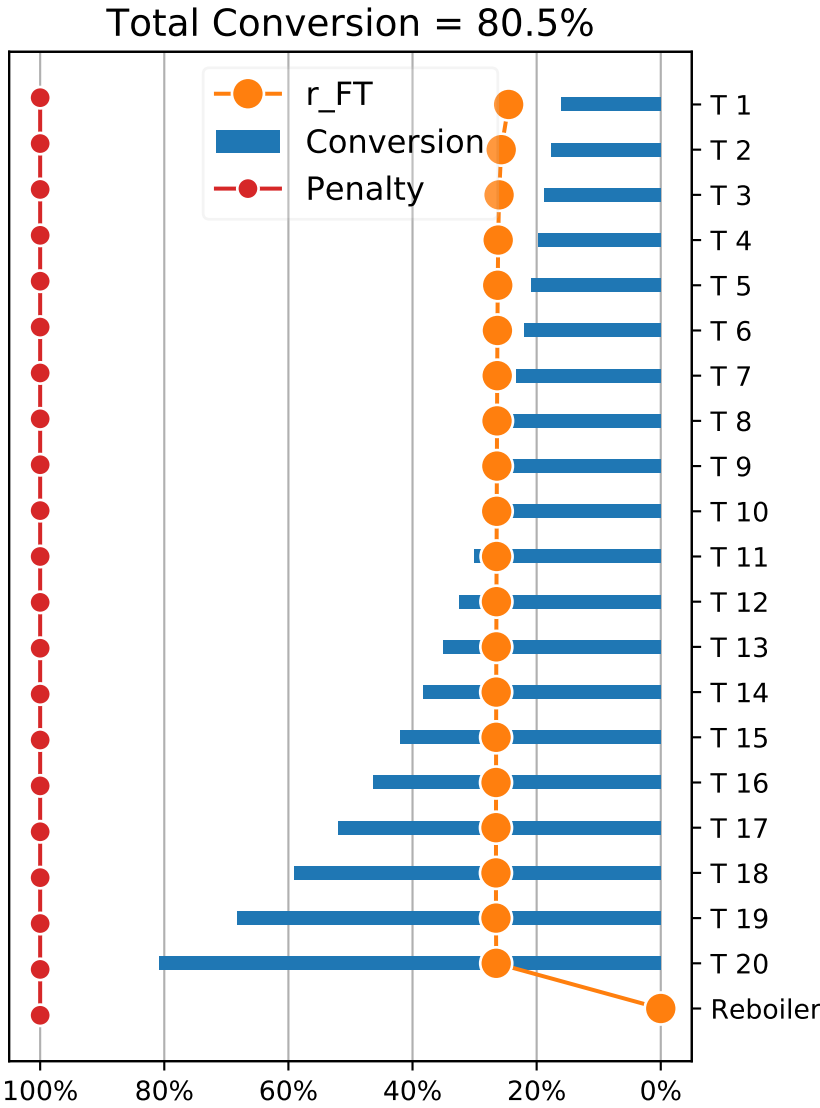
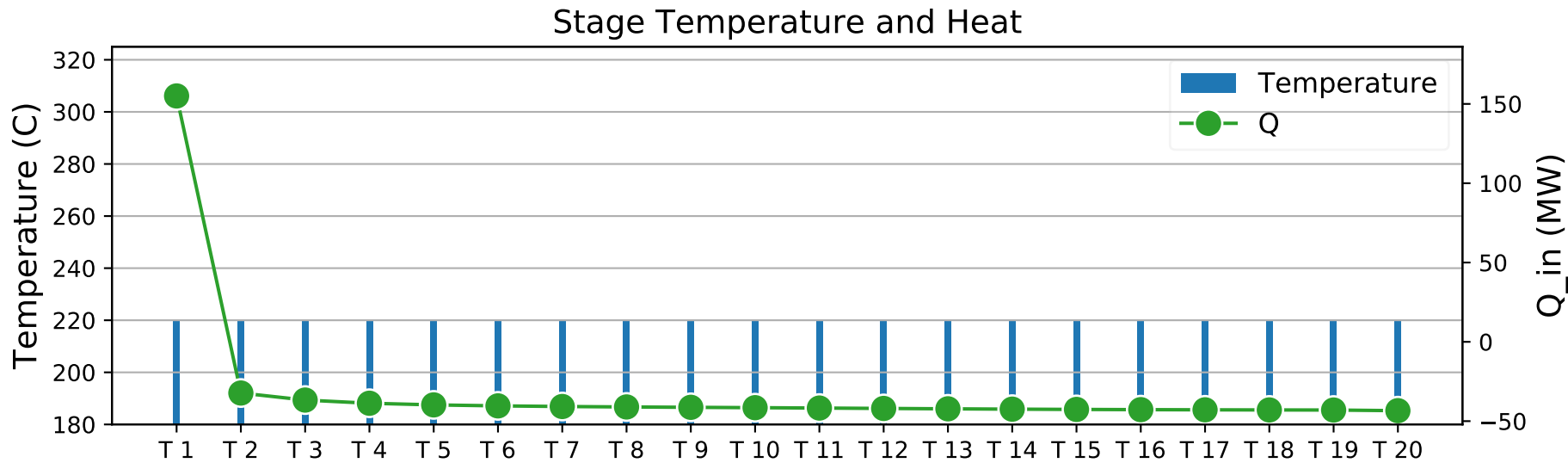
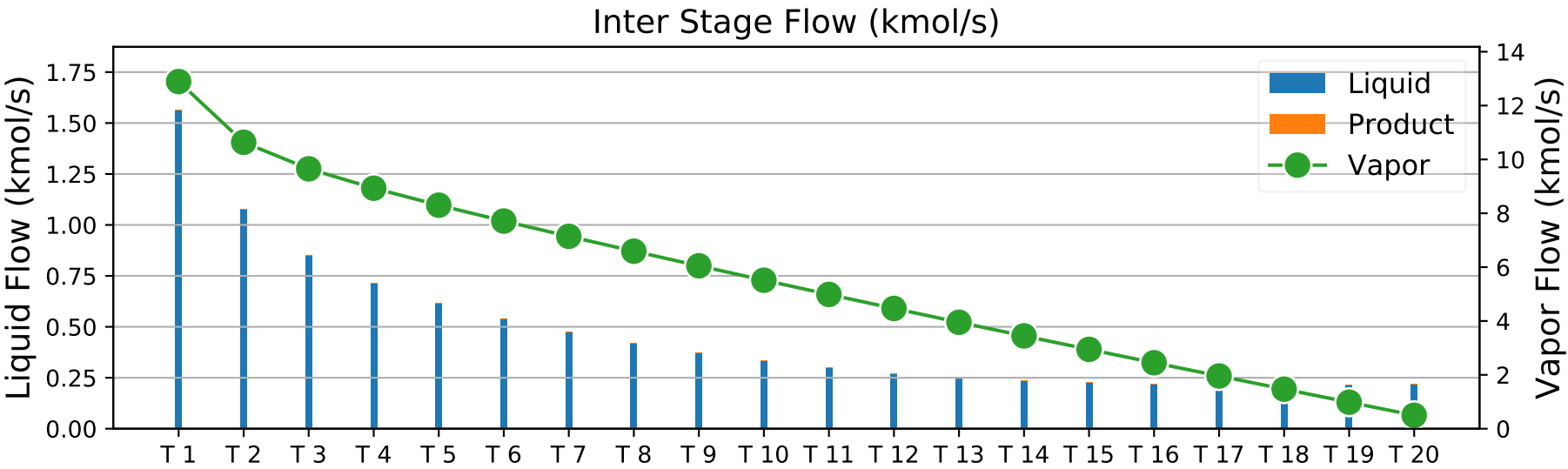
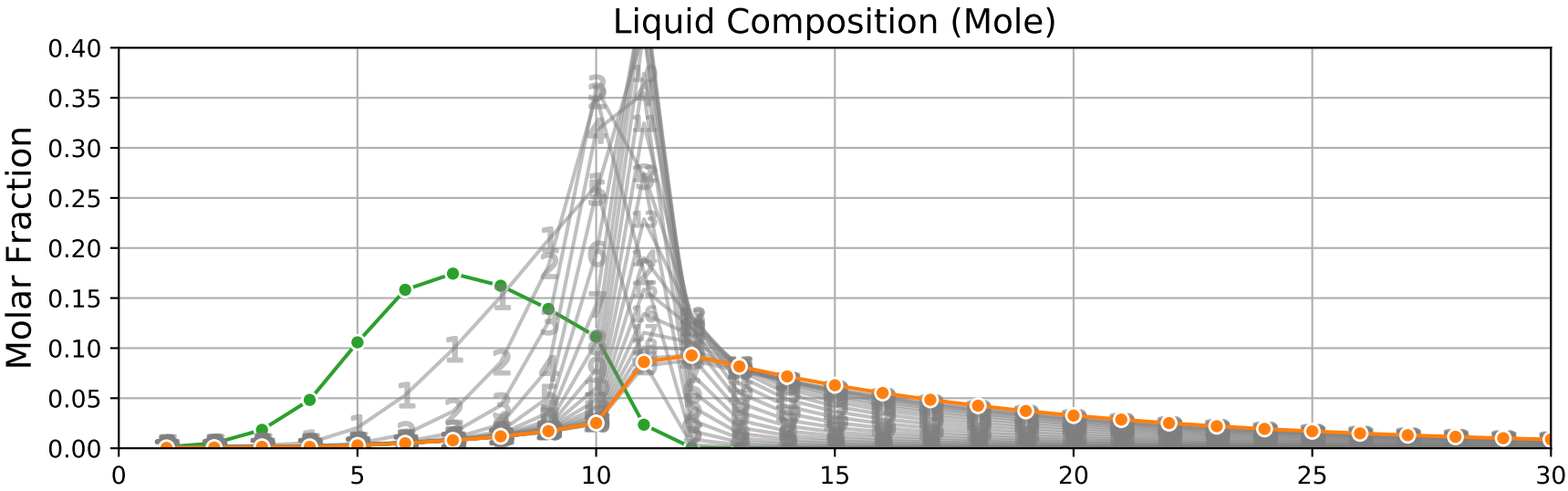
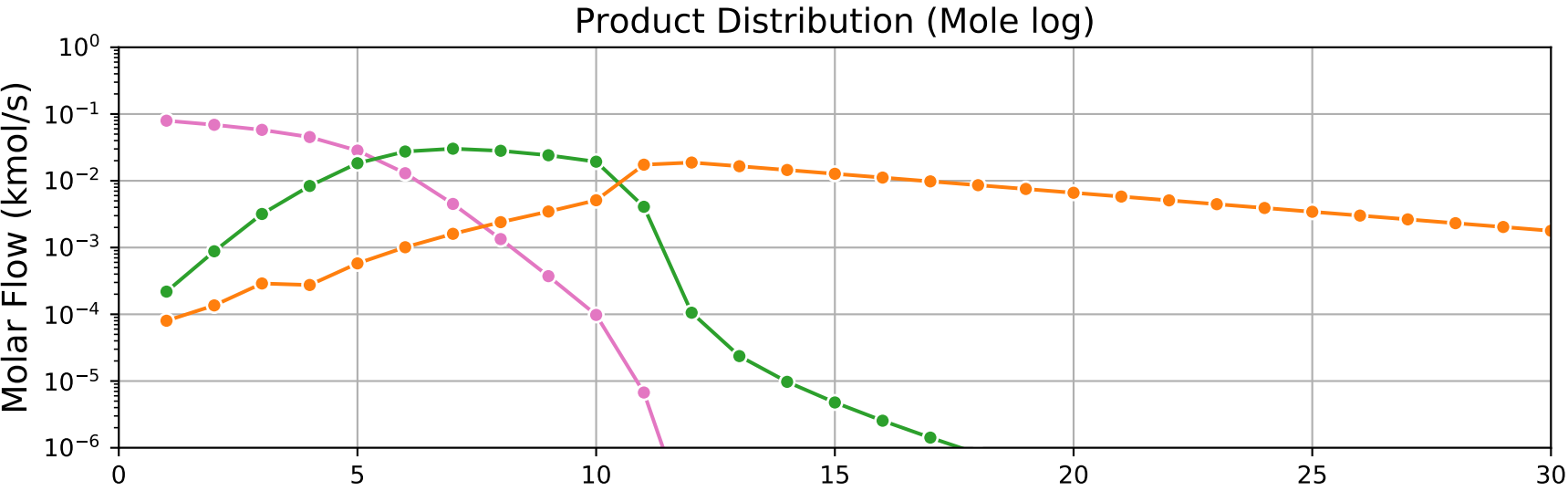
> Reflux PR ratio = 0.05 <



> Reflux PR ratio = 0.05 <

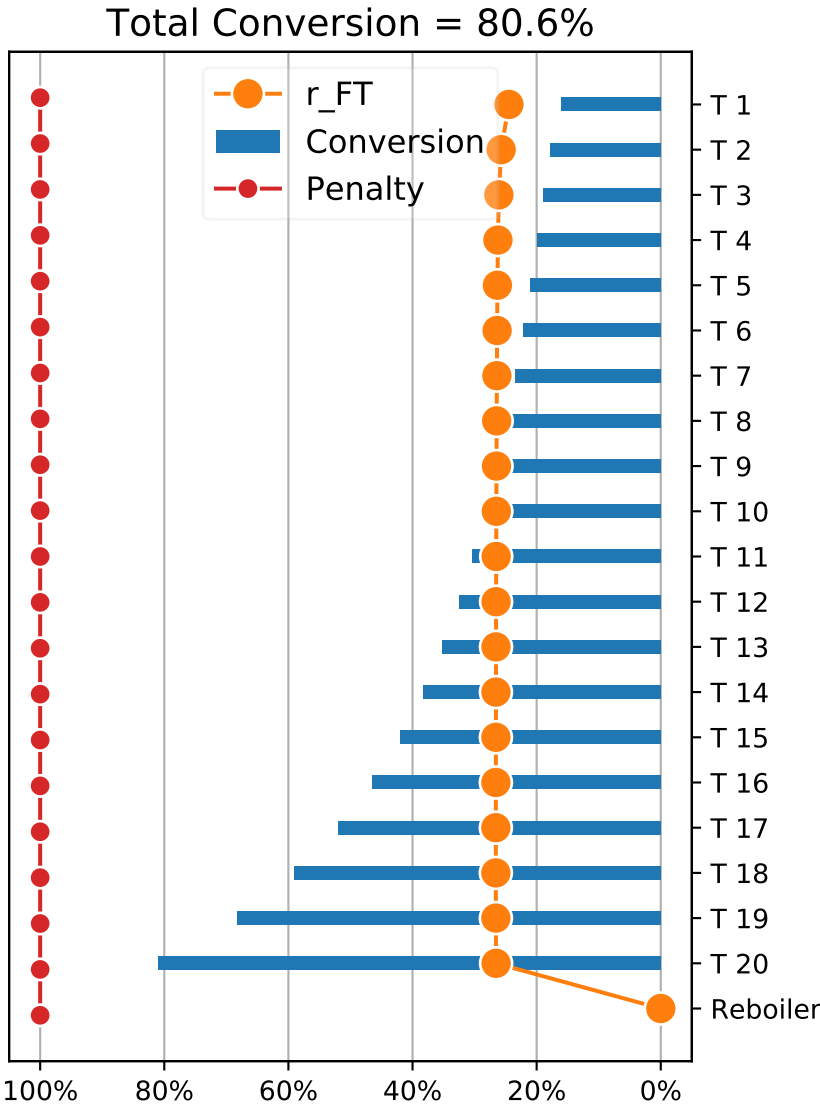
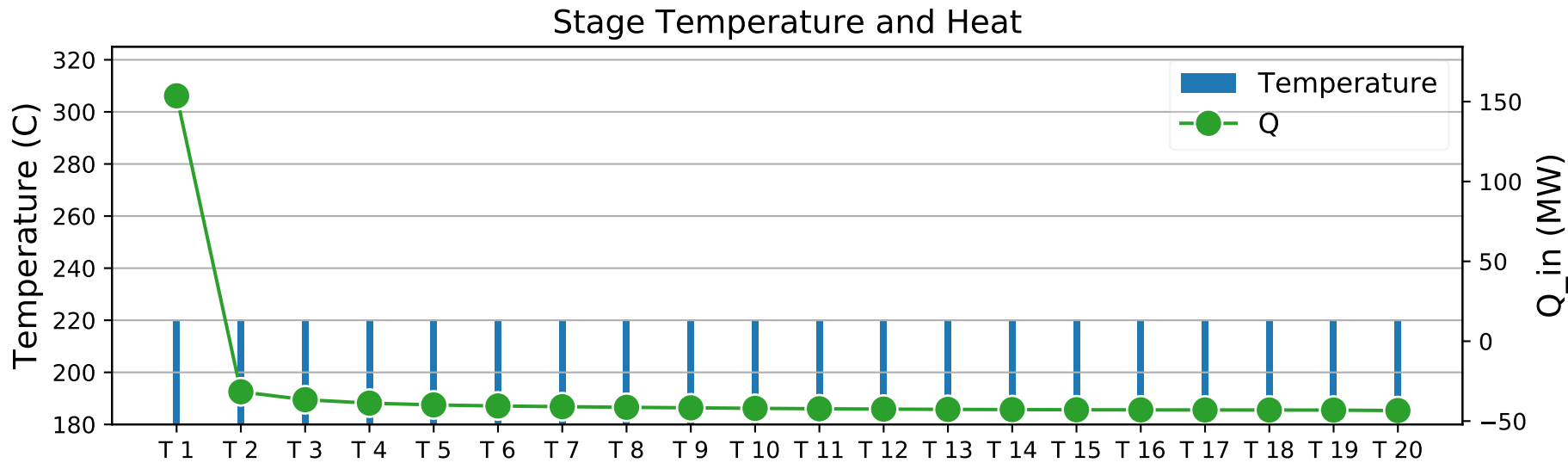
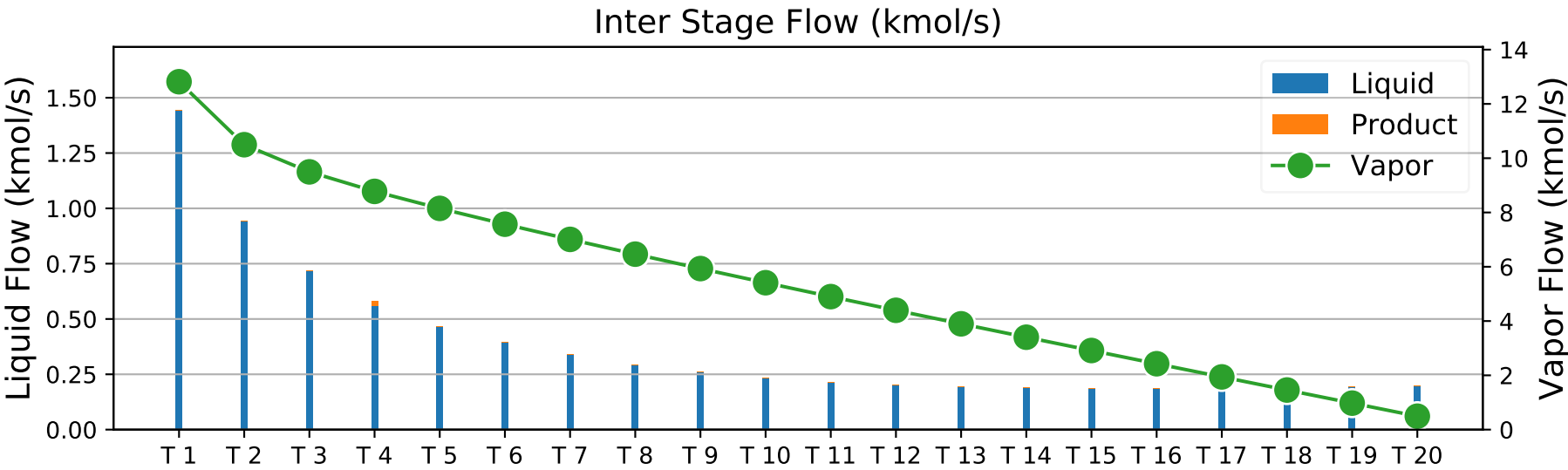
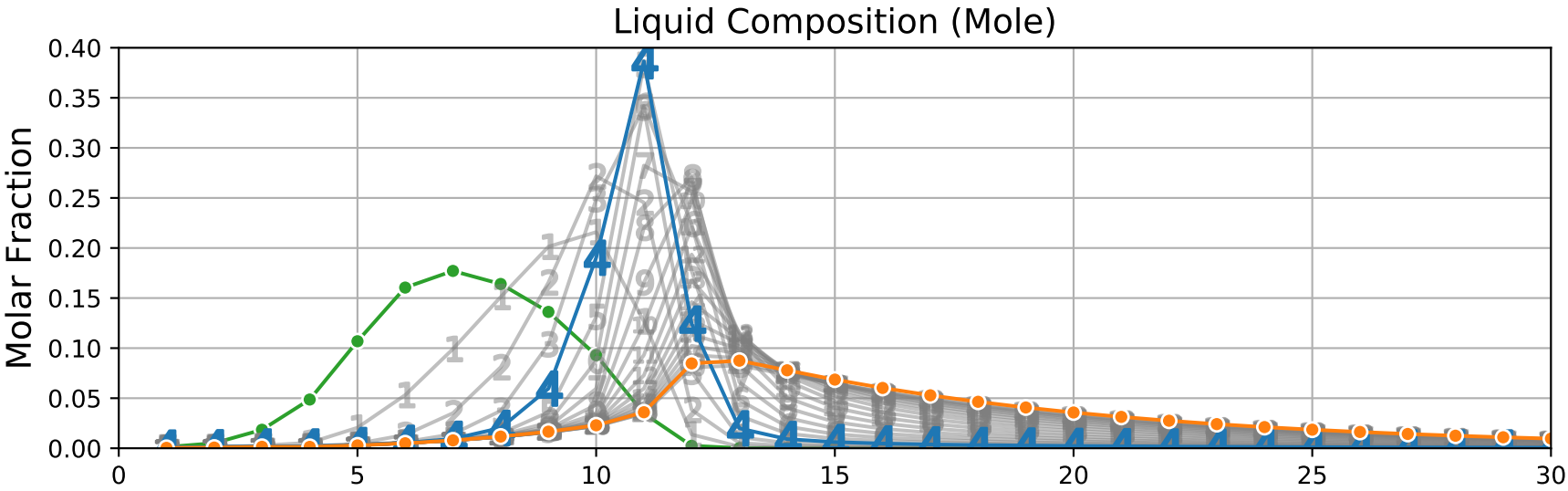
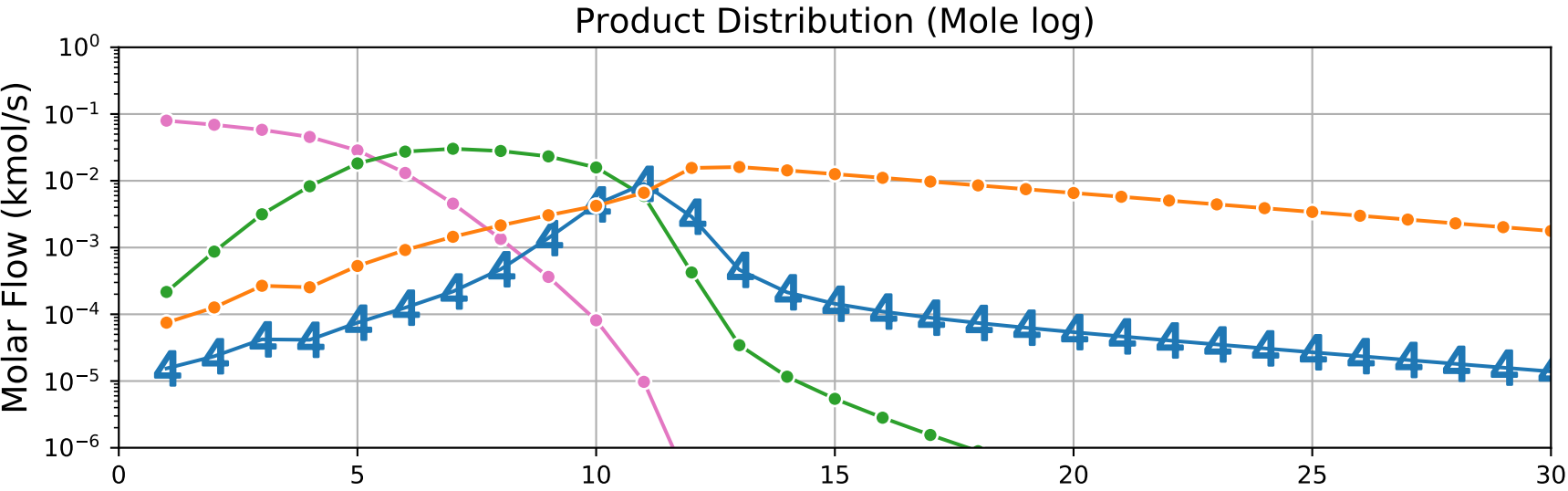


> Reboiler <



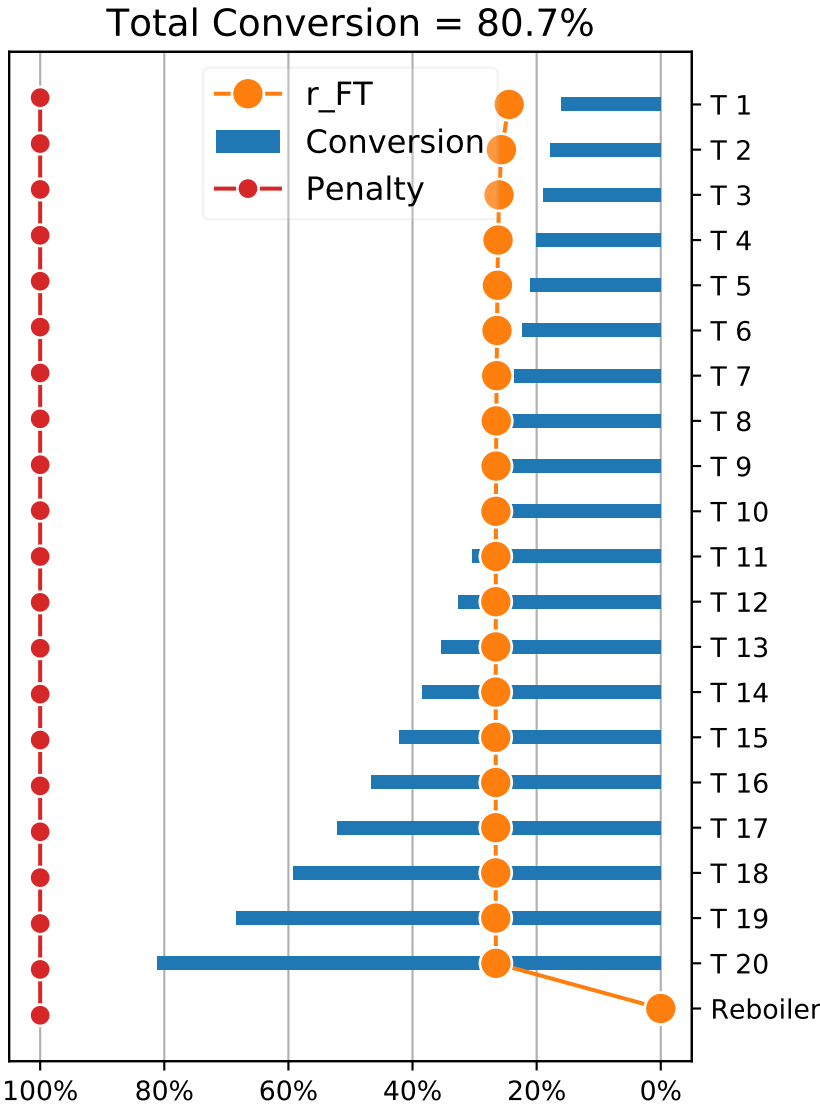
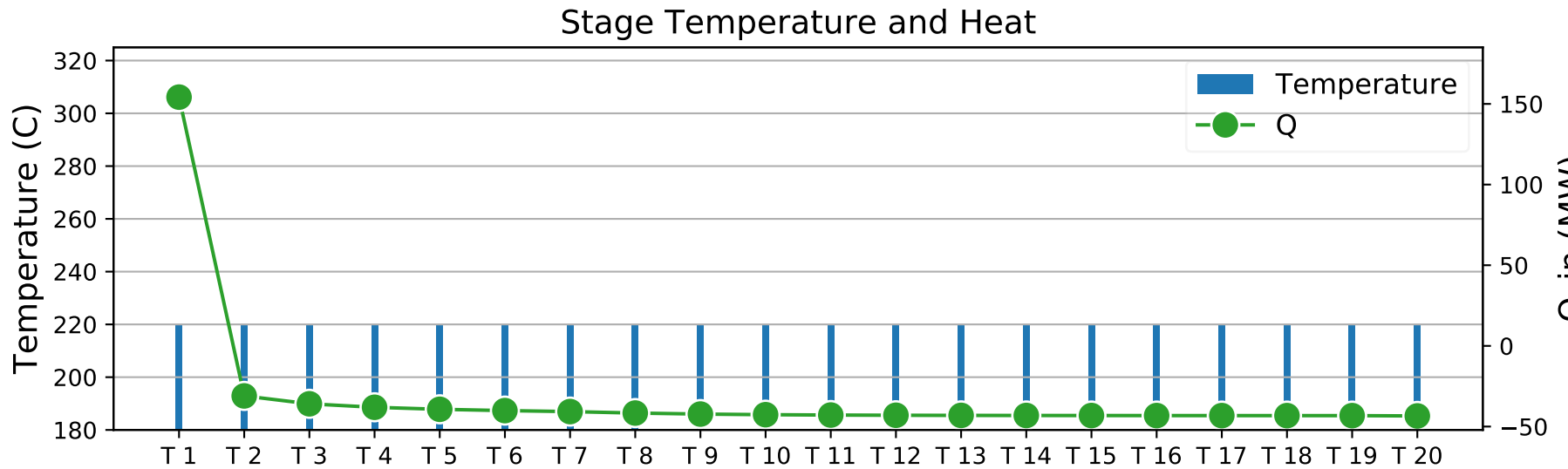
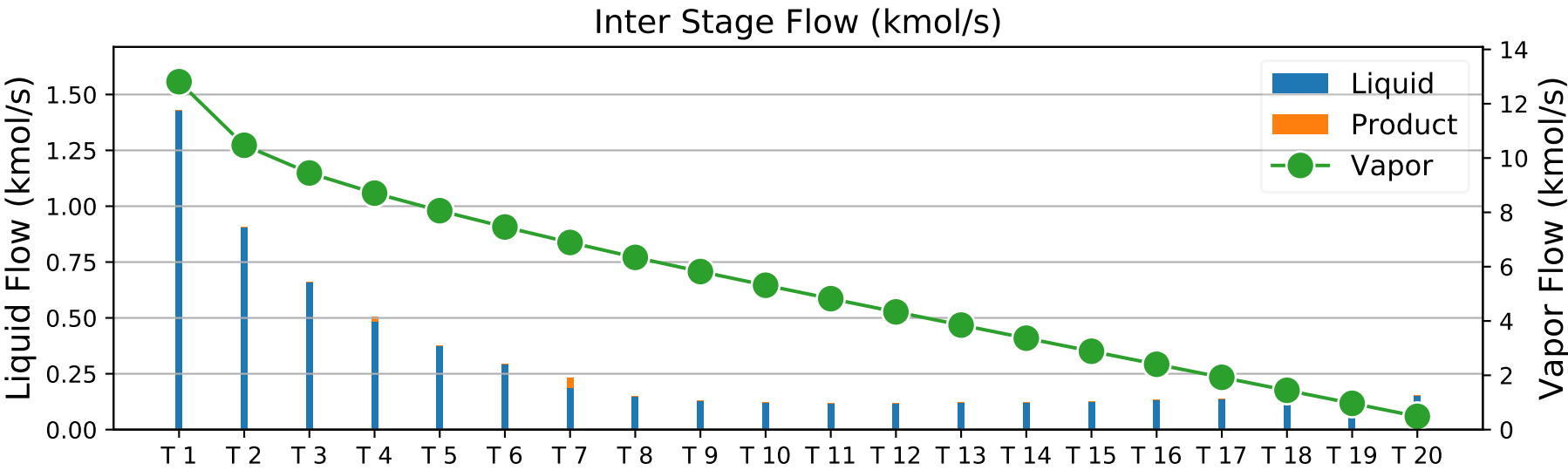
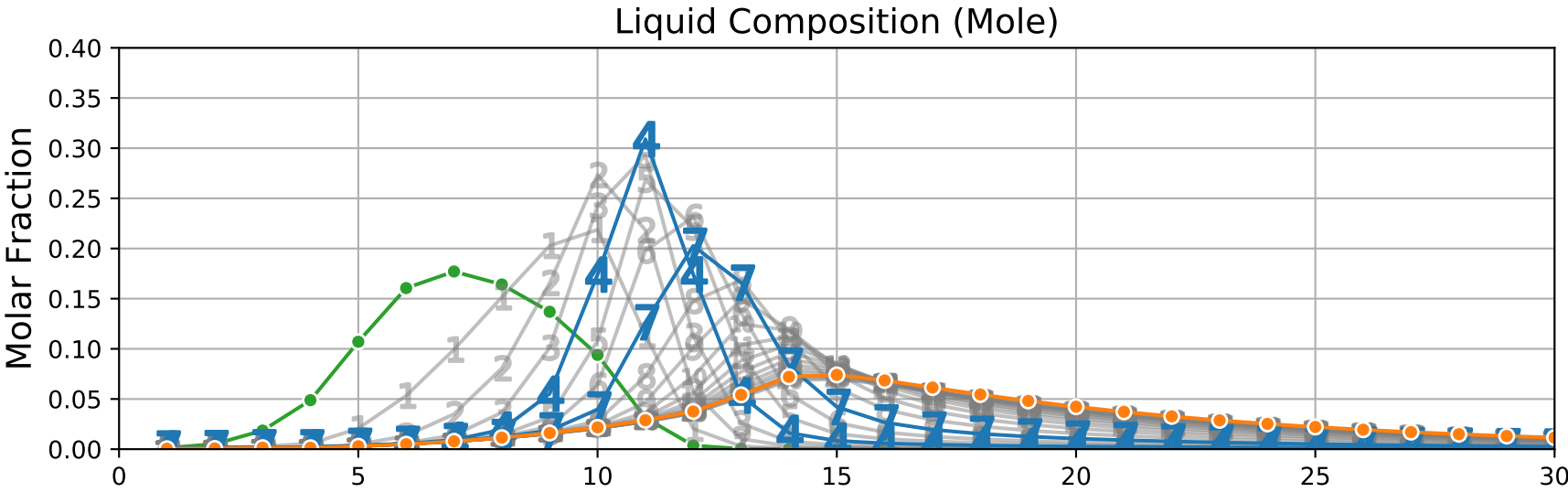
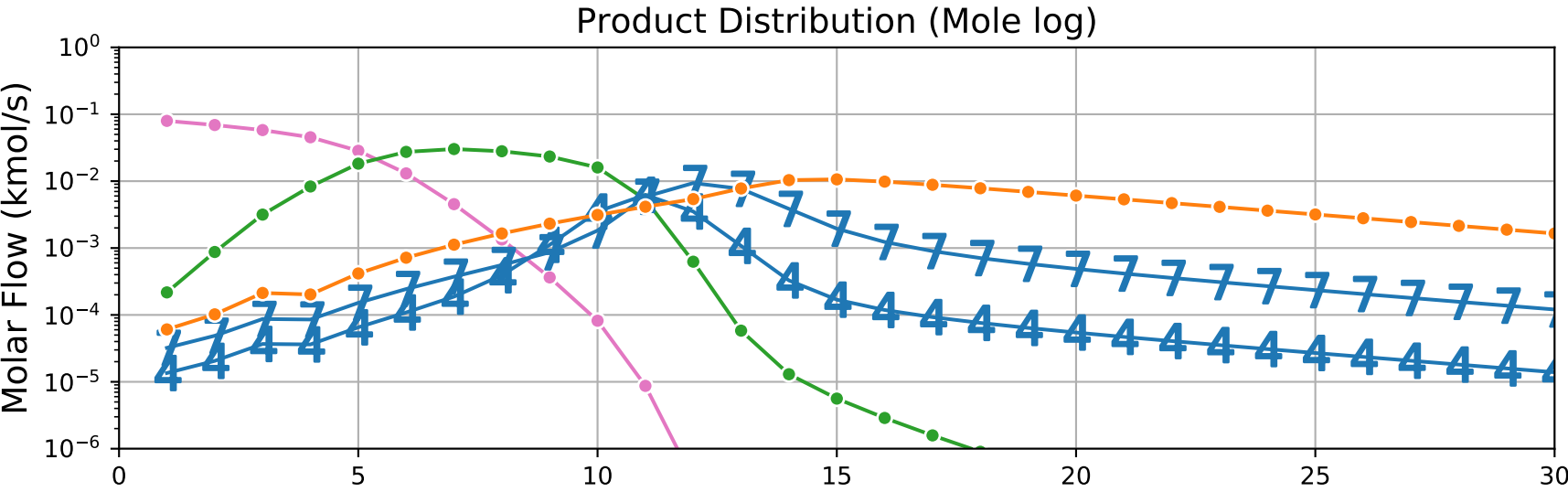


> Side draw of 4.0% on stage 4 <

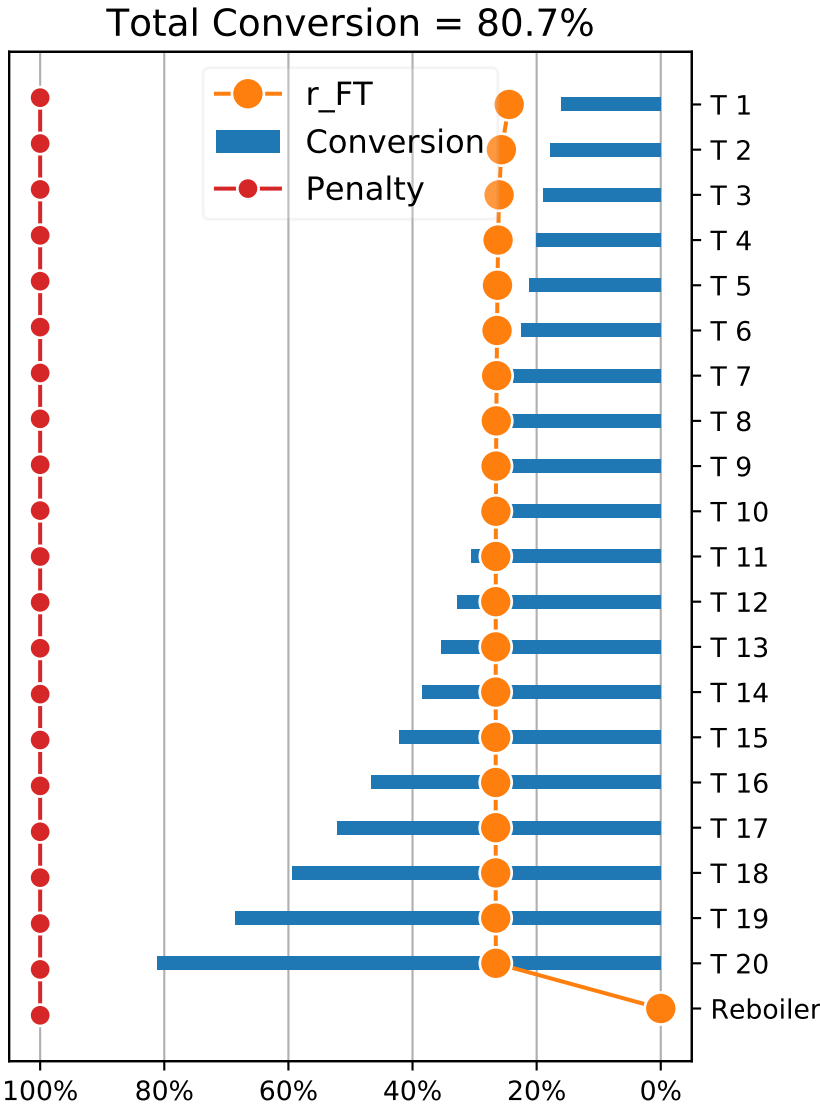
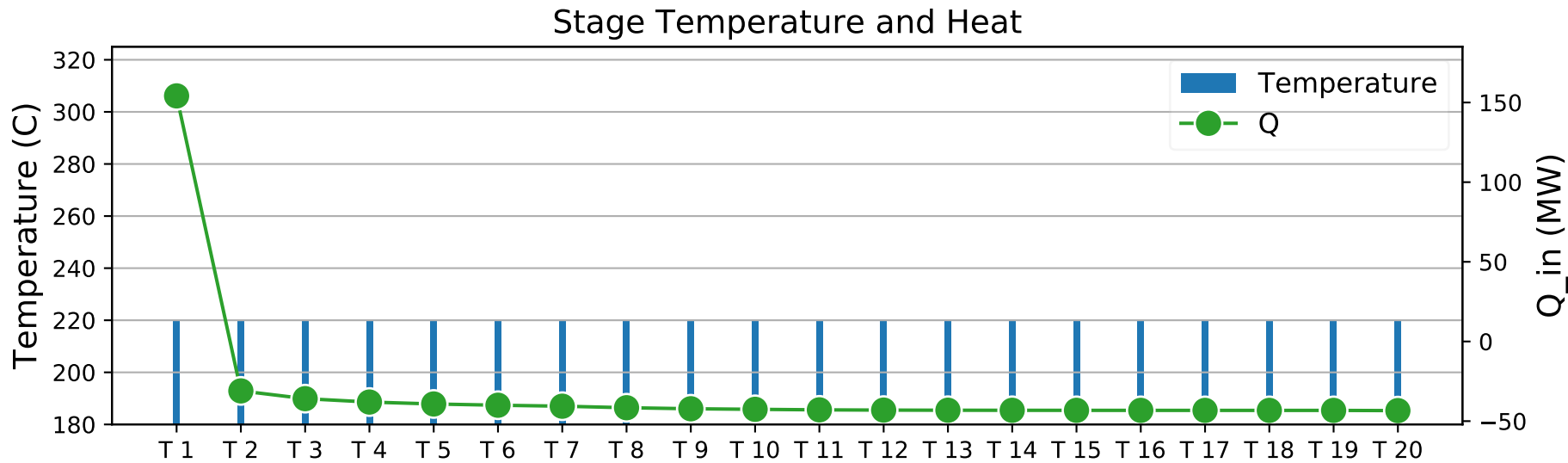
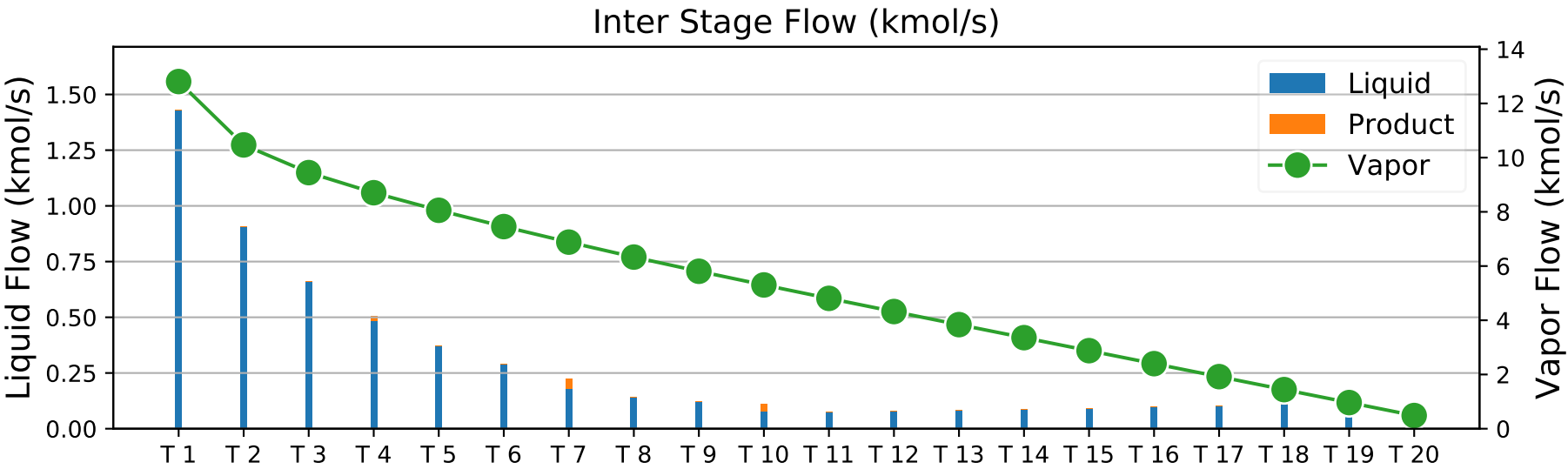
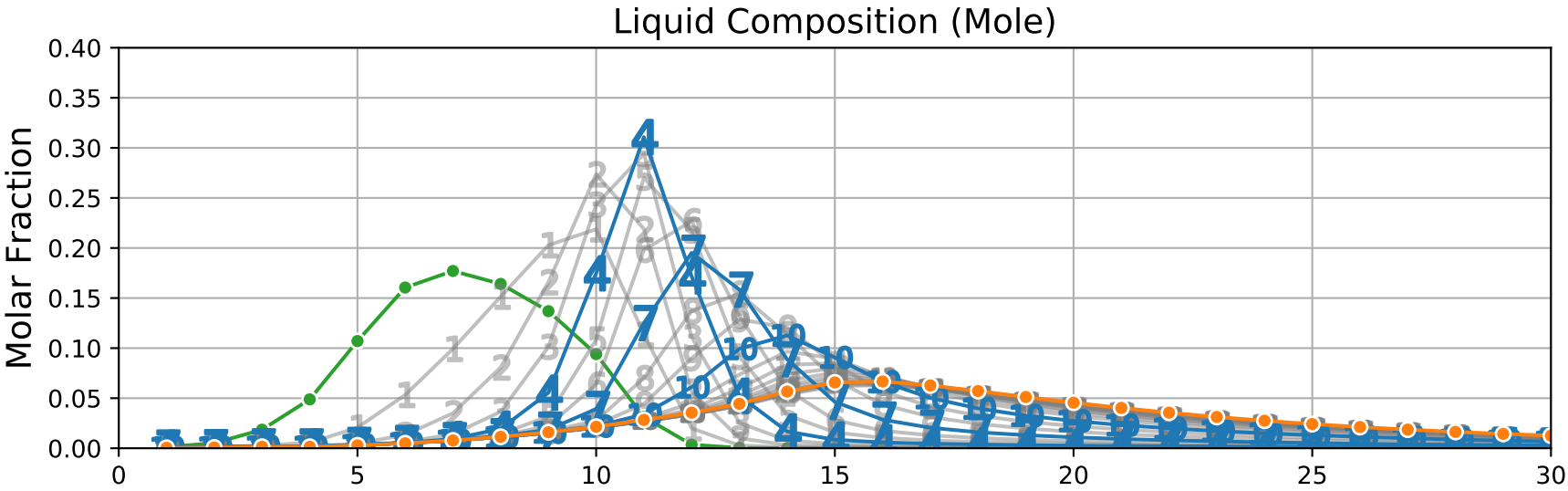
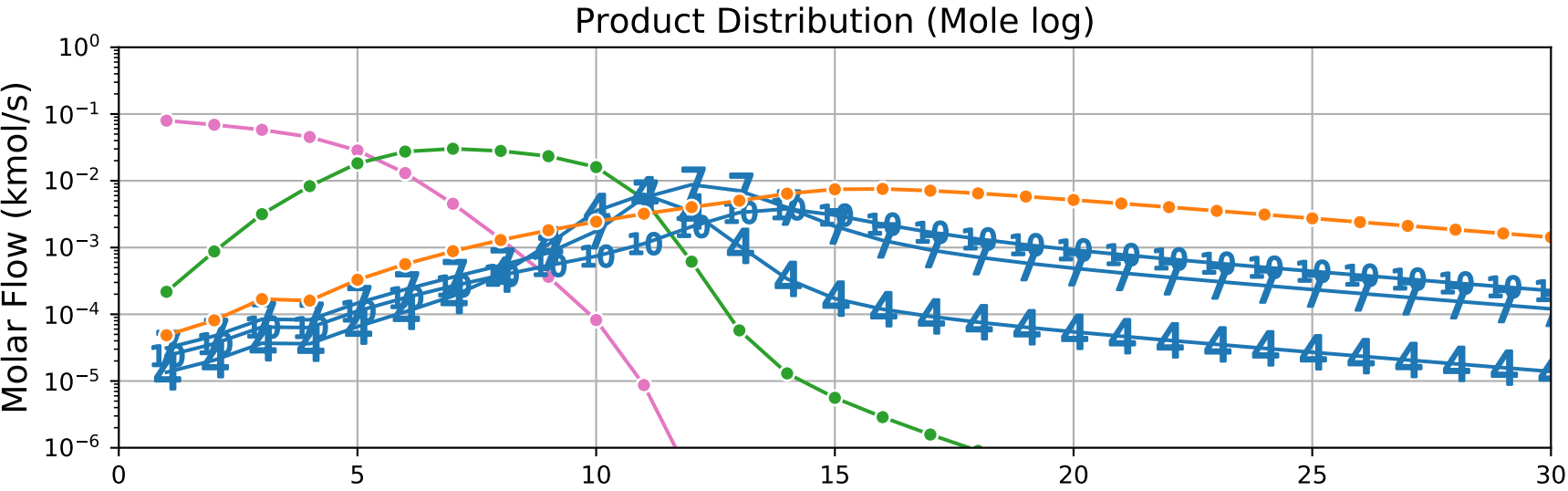




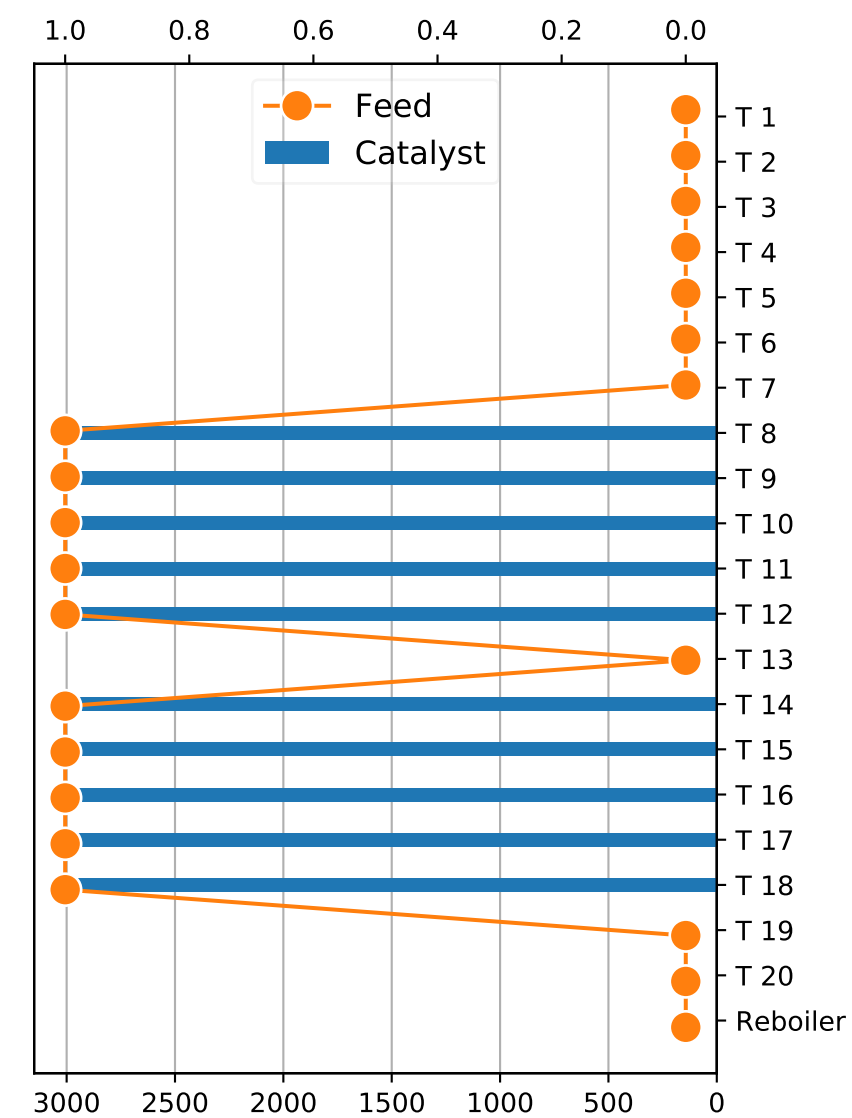
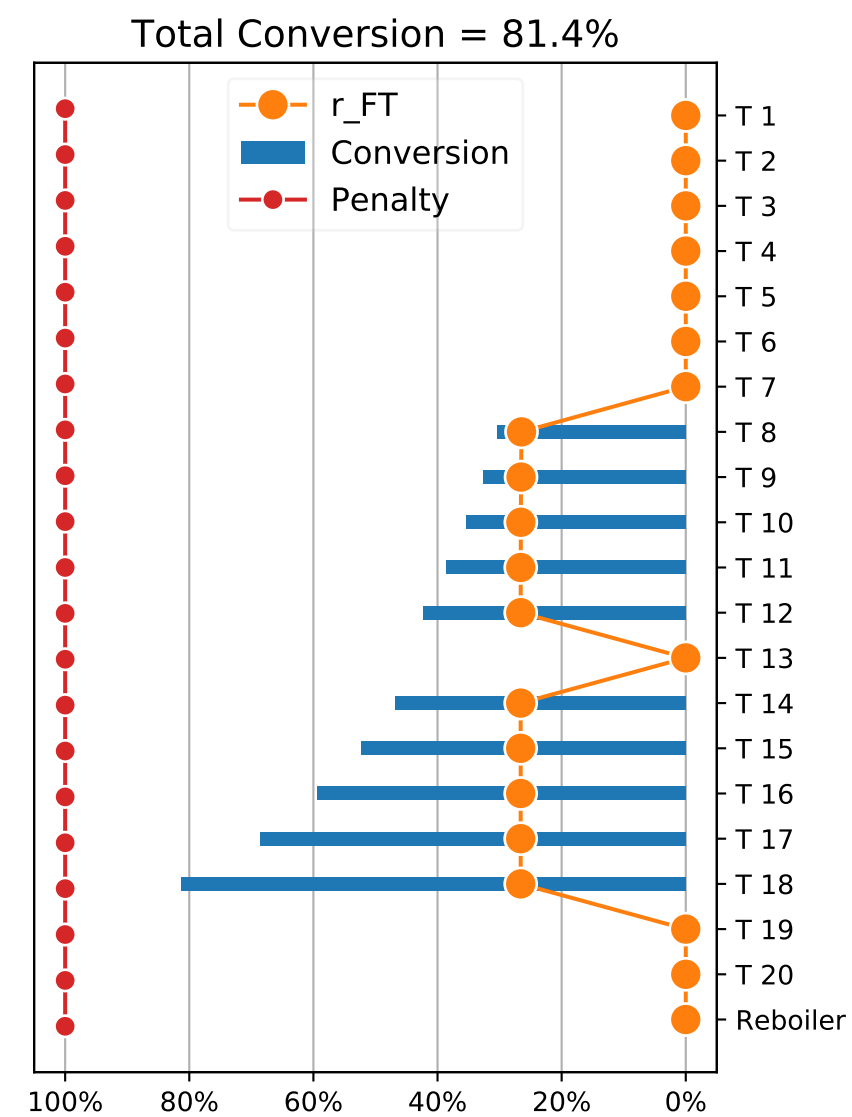
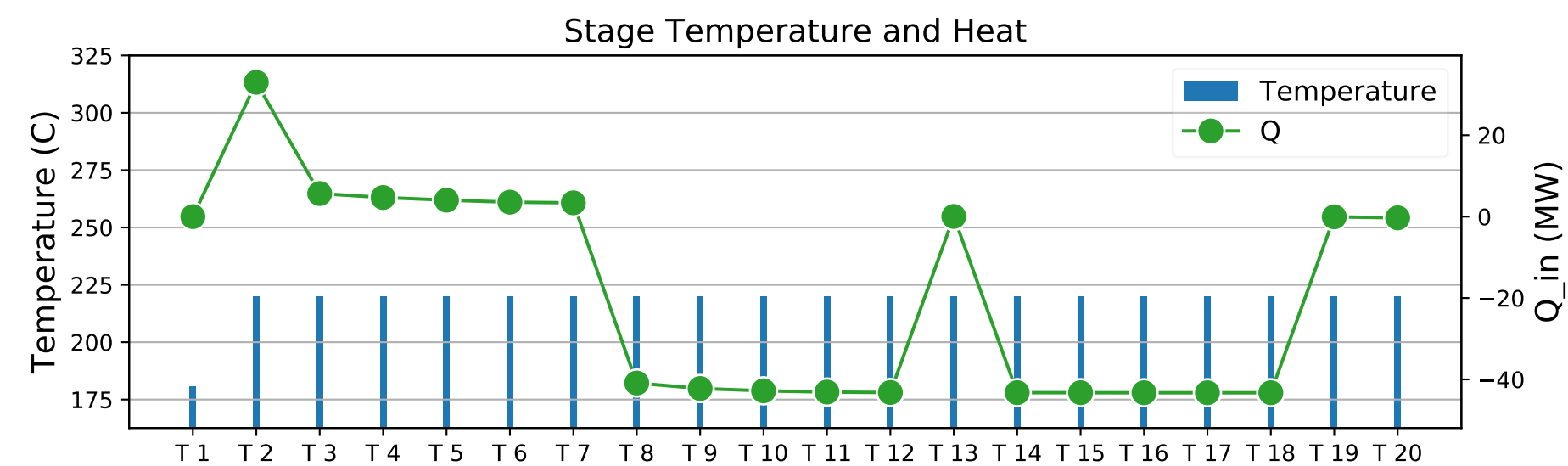
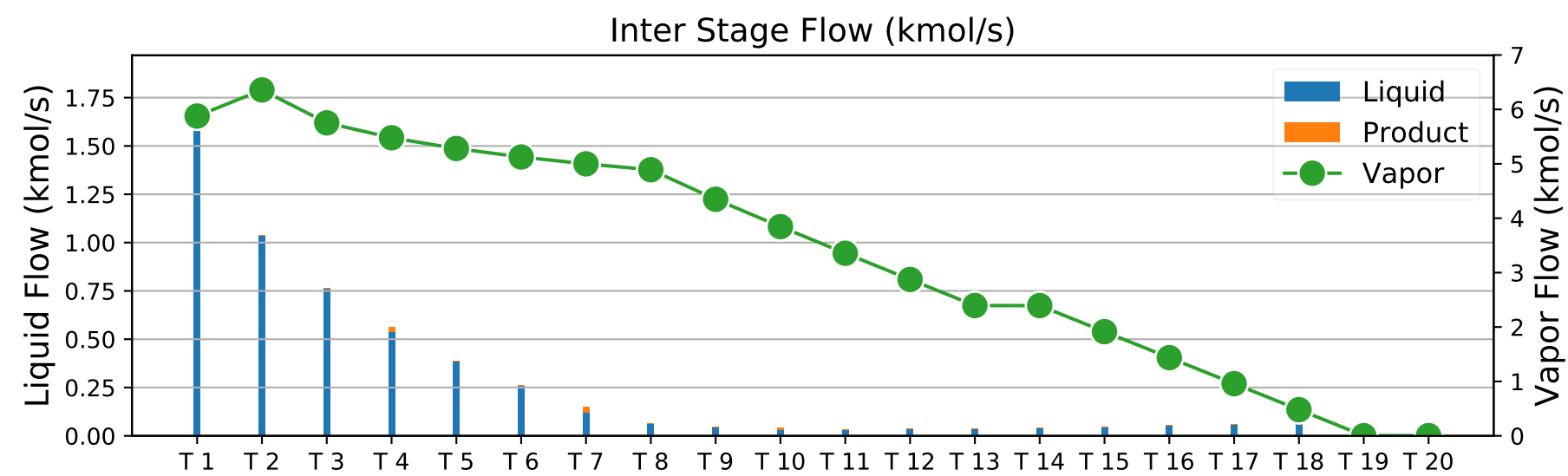
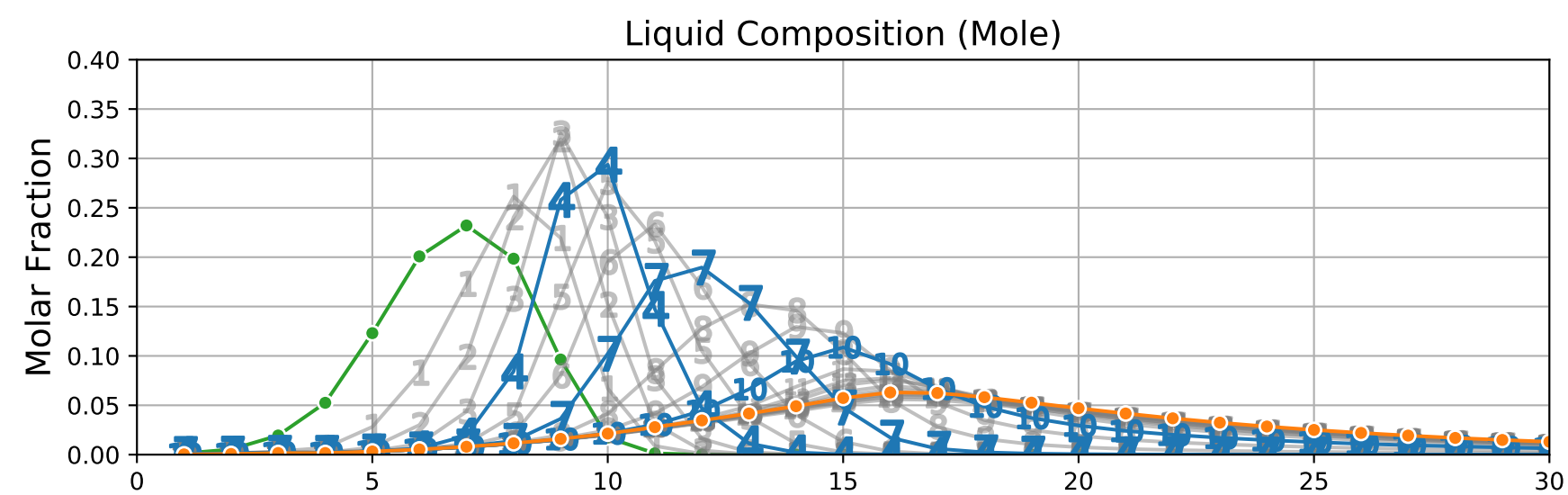
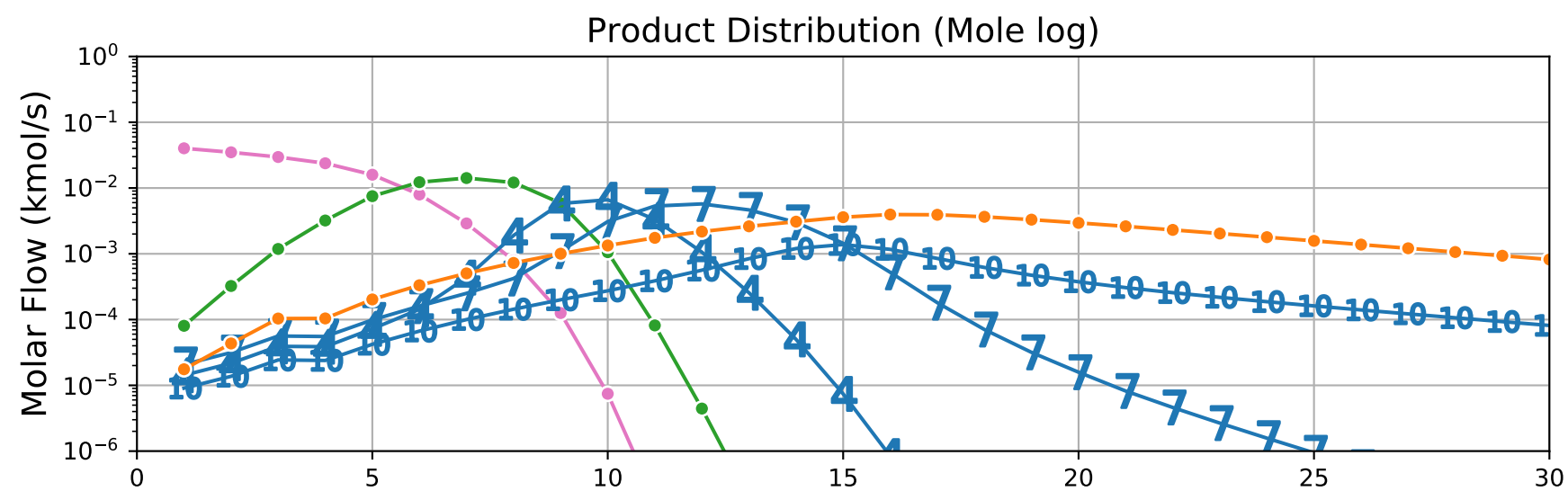
> Side draw of 20.0% on stage 7 <



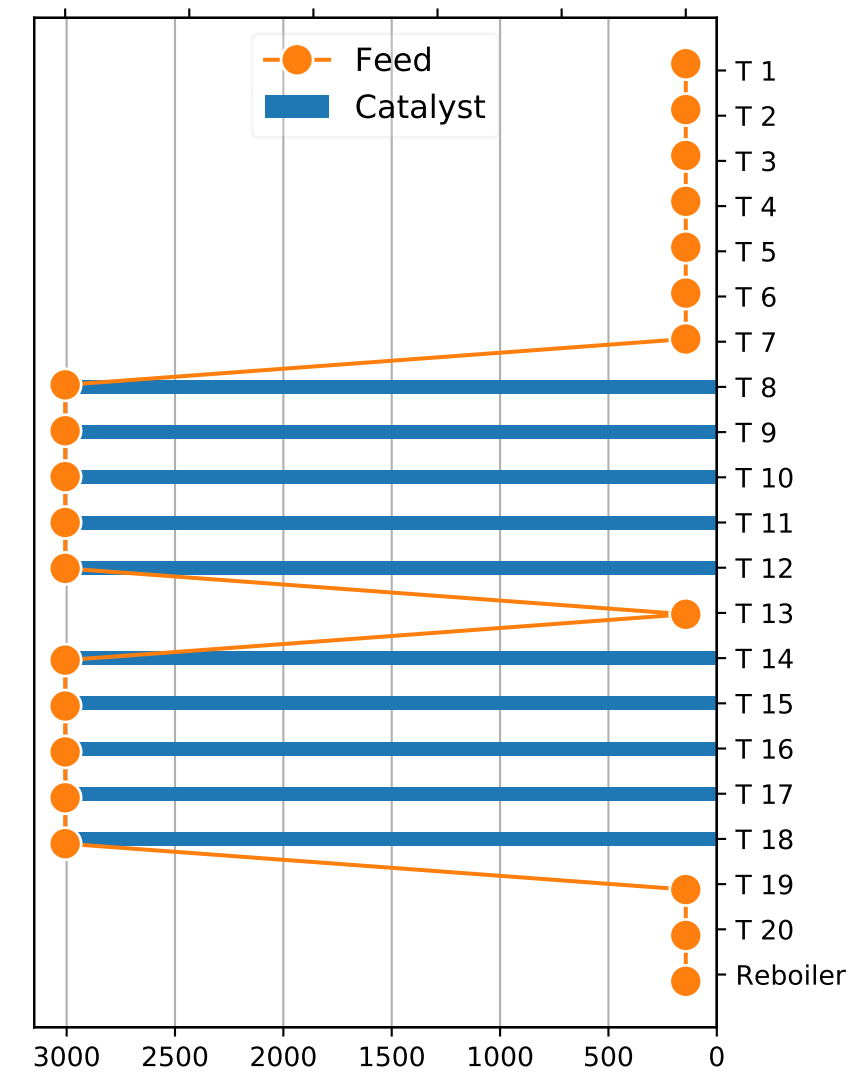
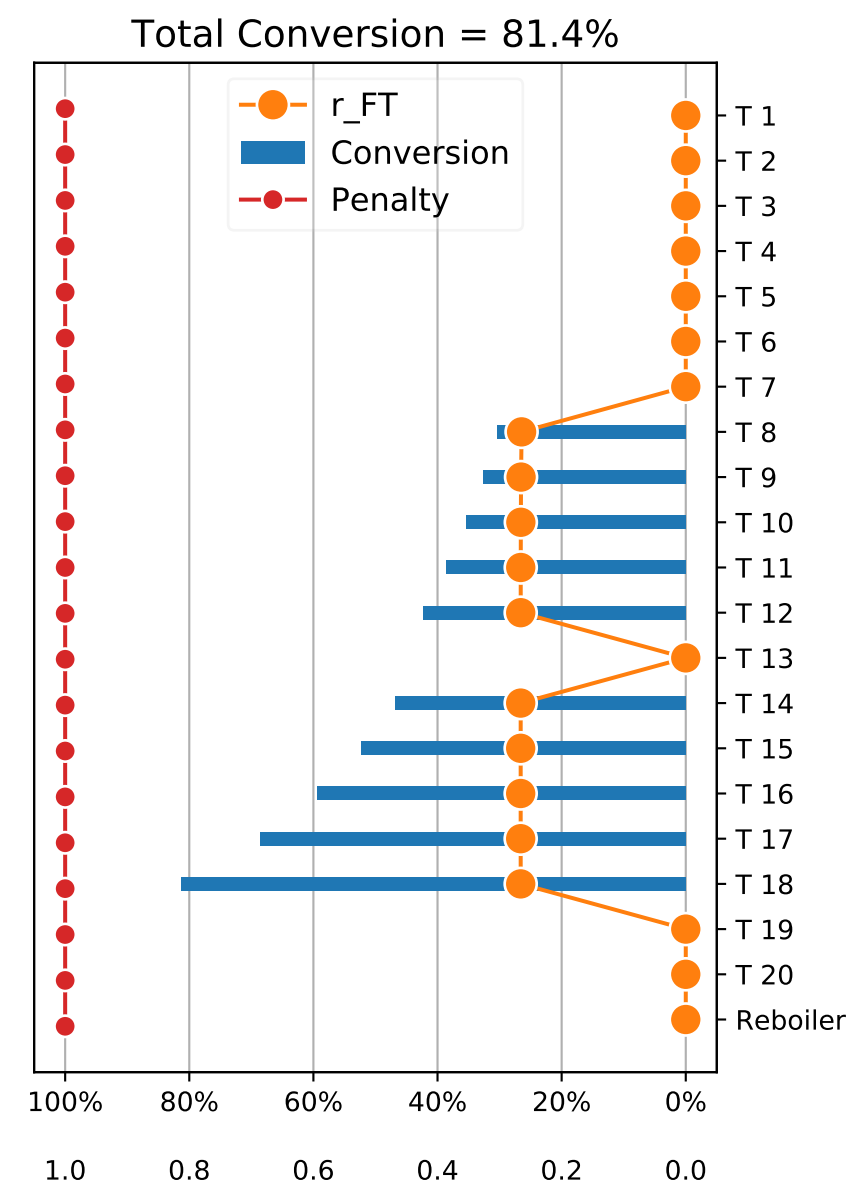
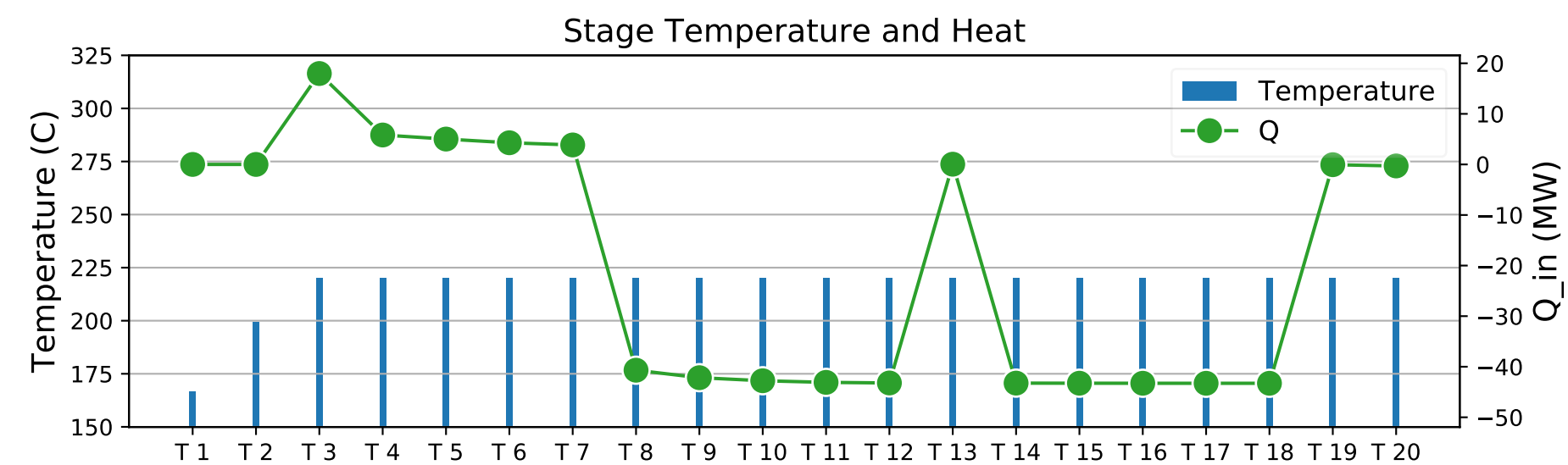
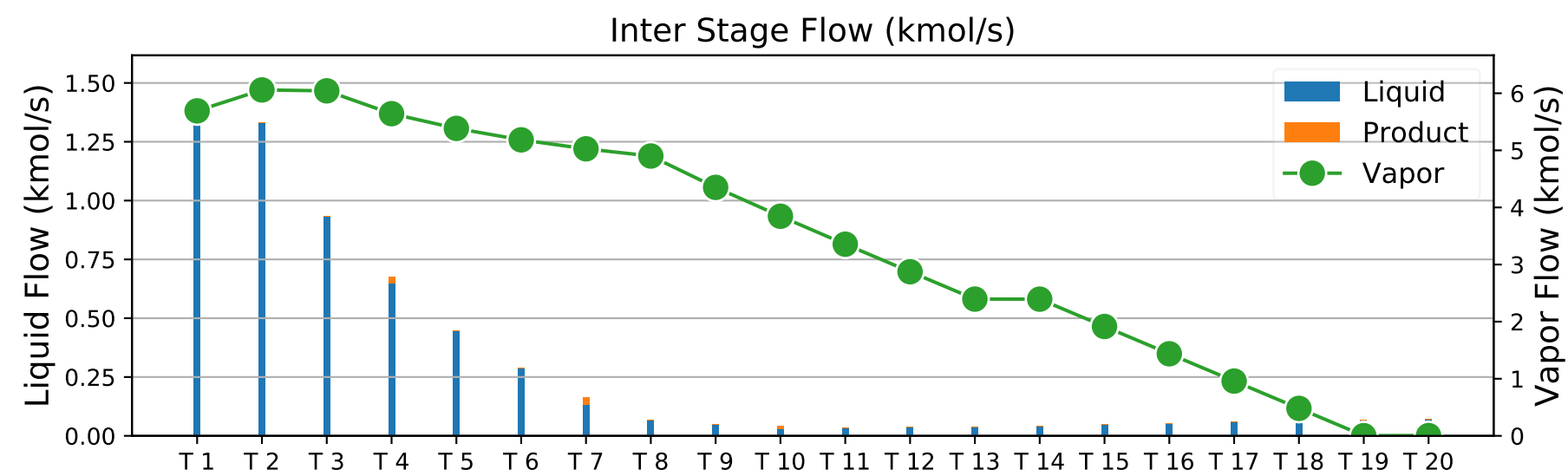
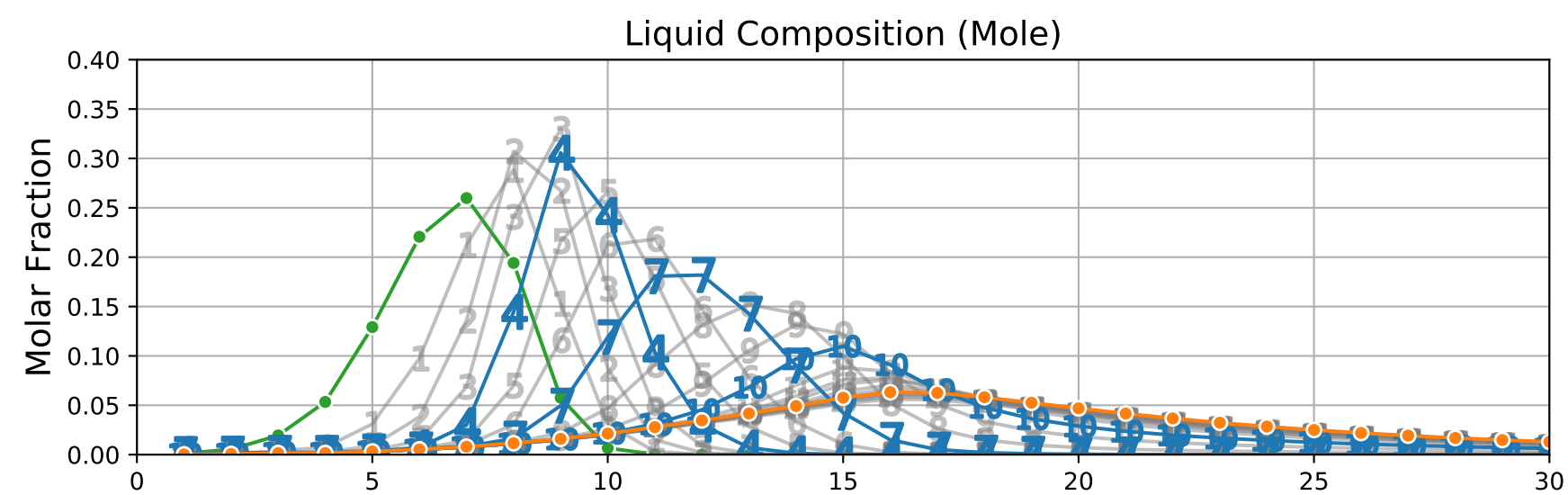
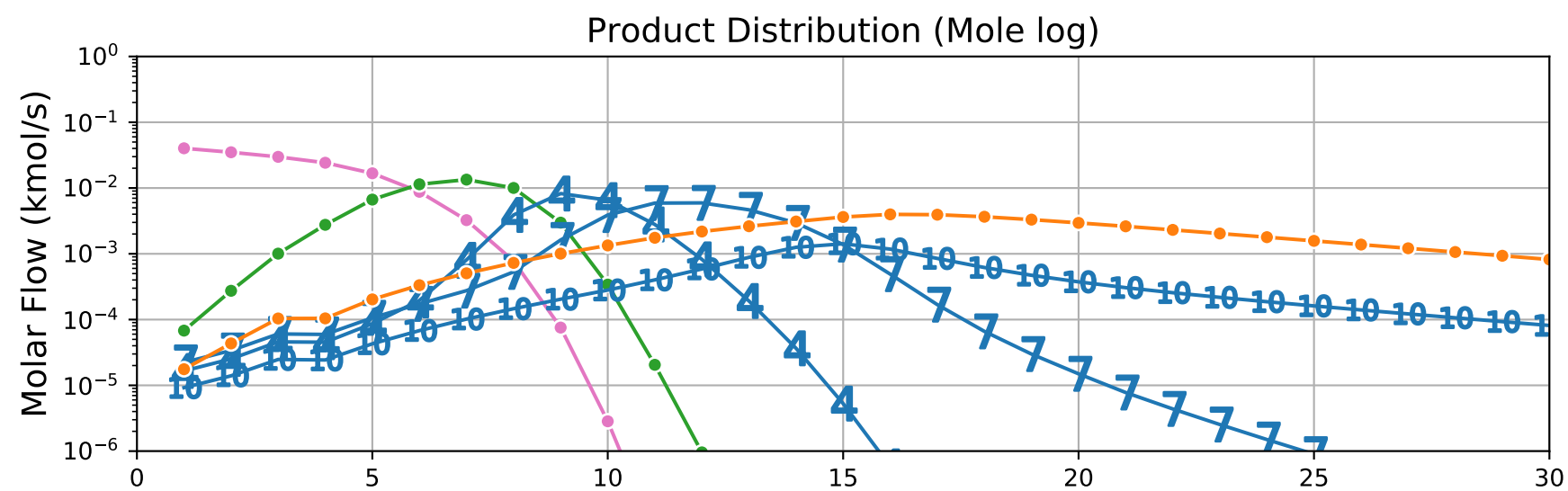
> Side draw of 30.0% on stage 10 <



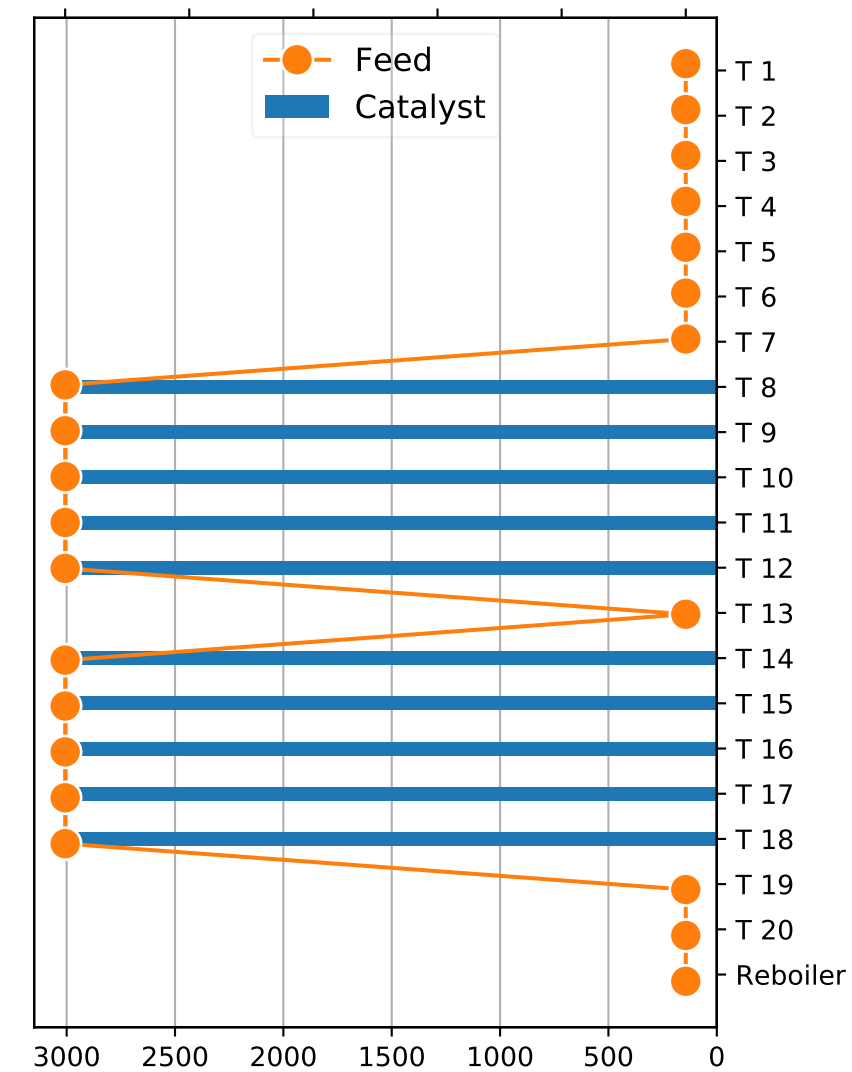
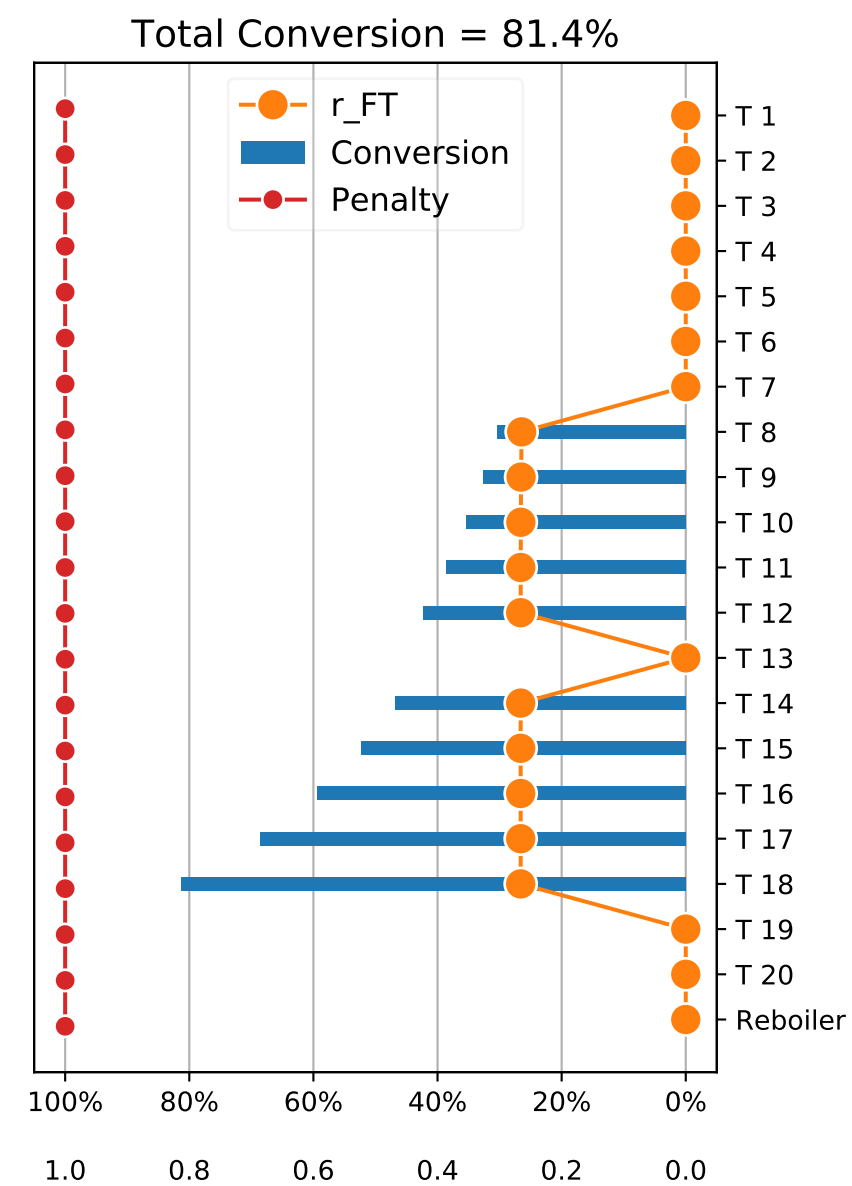
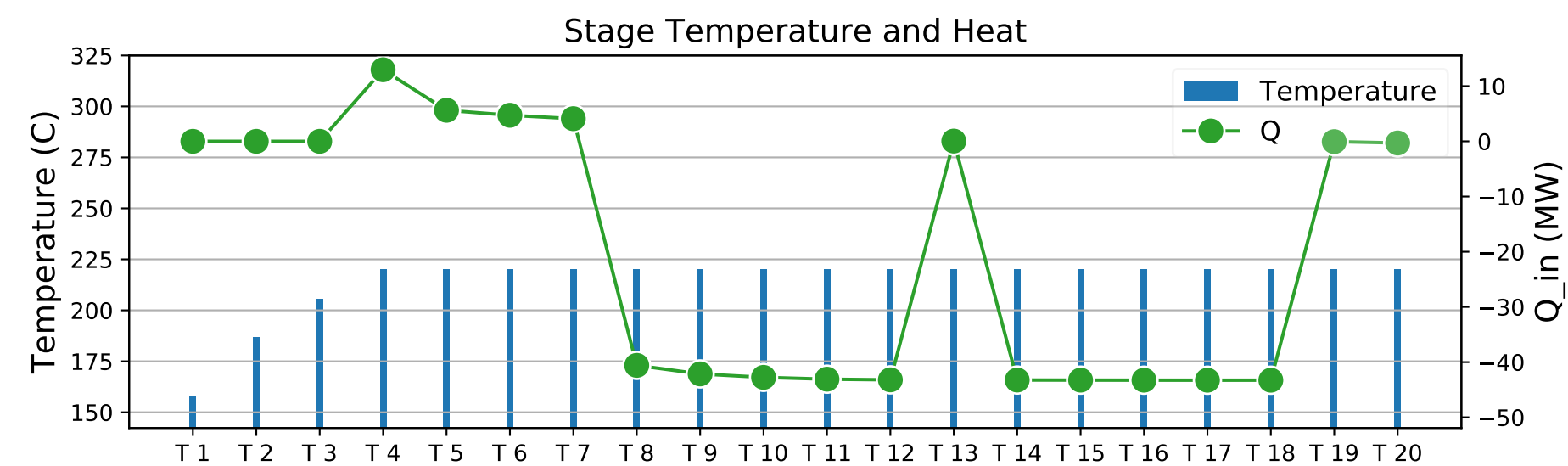
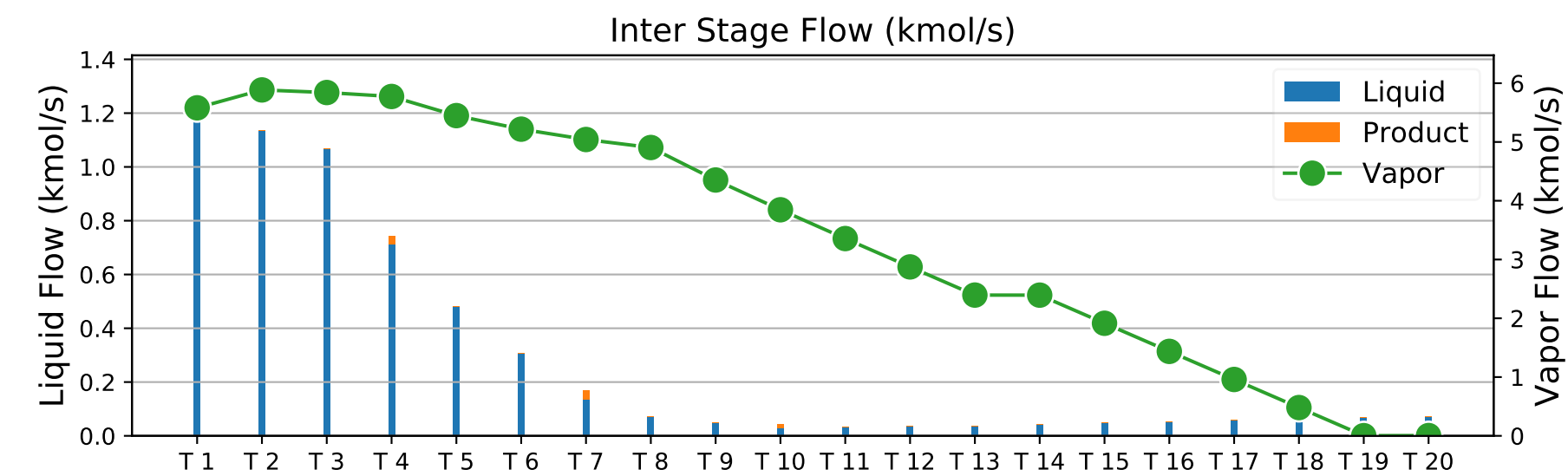
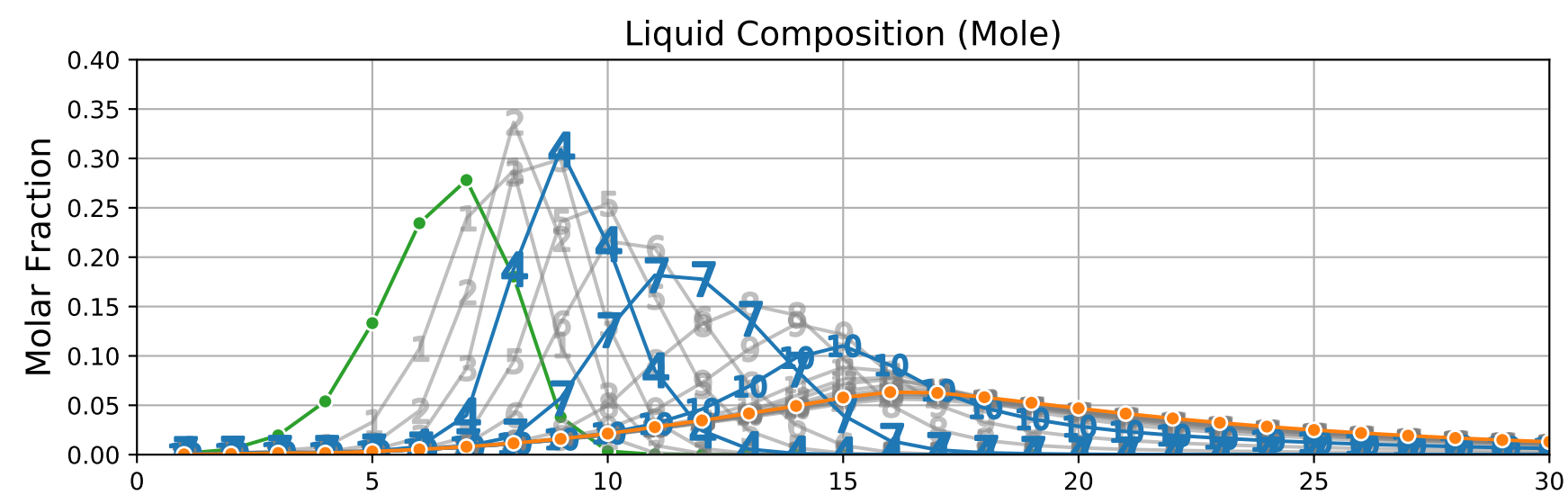
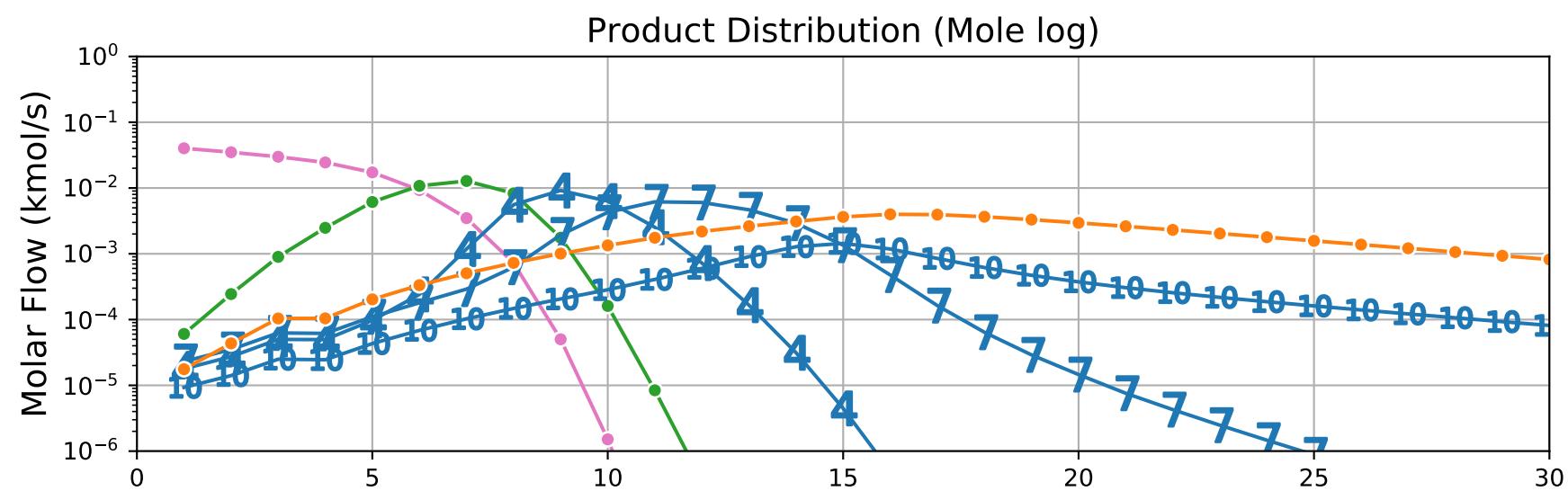
> Non-reactive stage 1 <



> Non-reactive stage 2 <

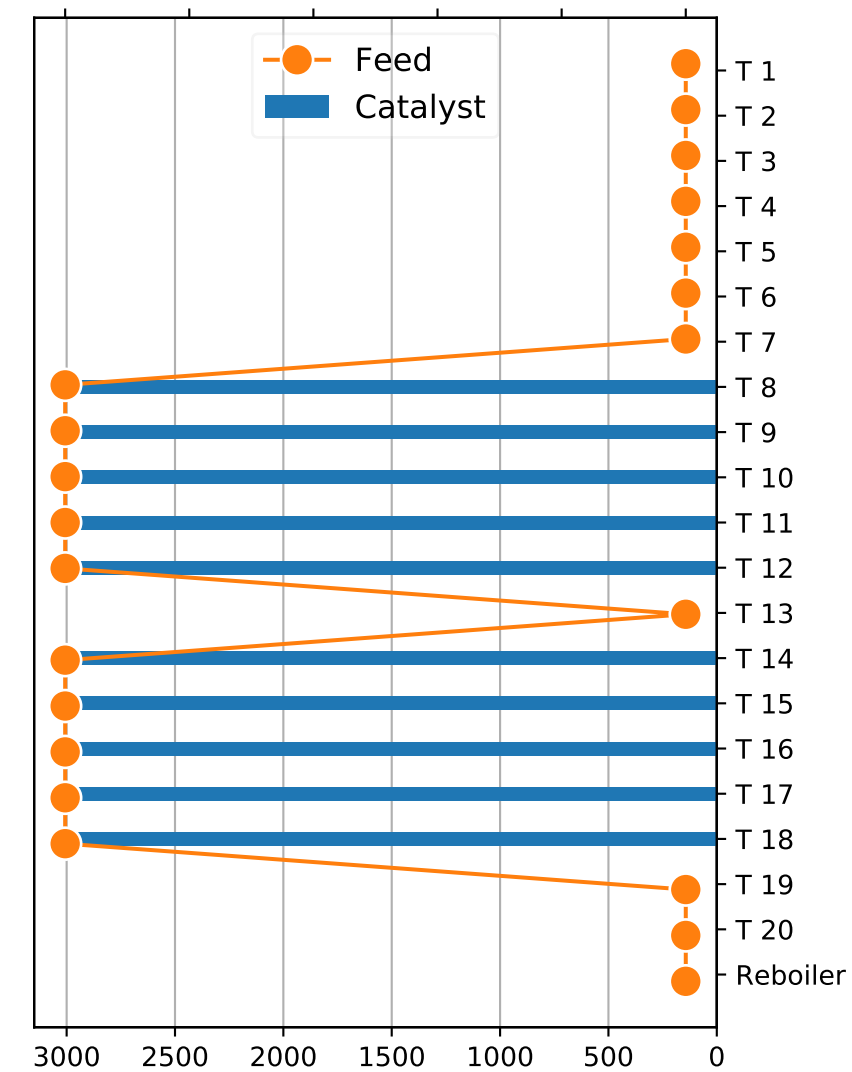
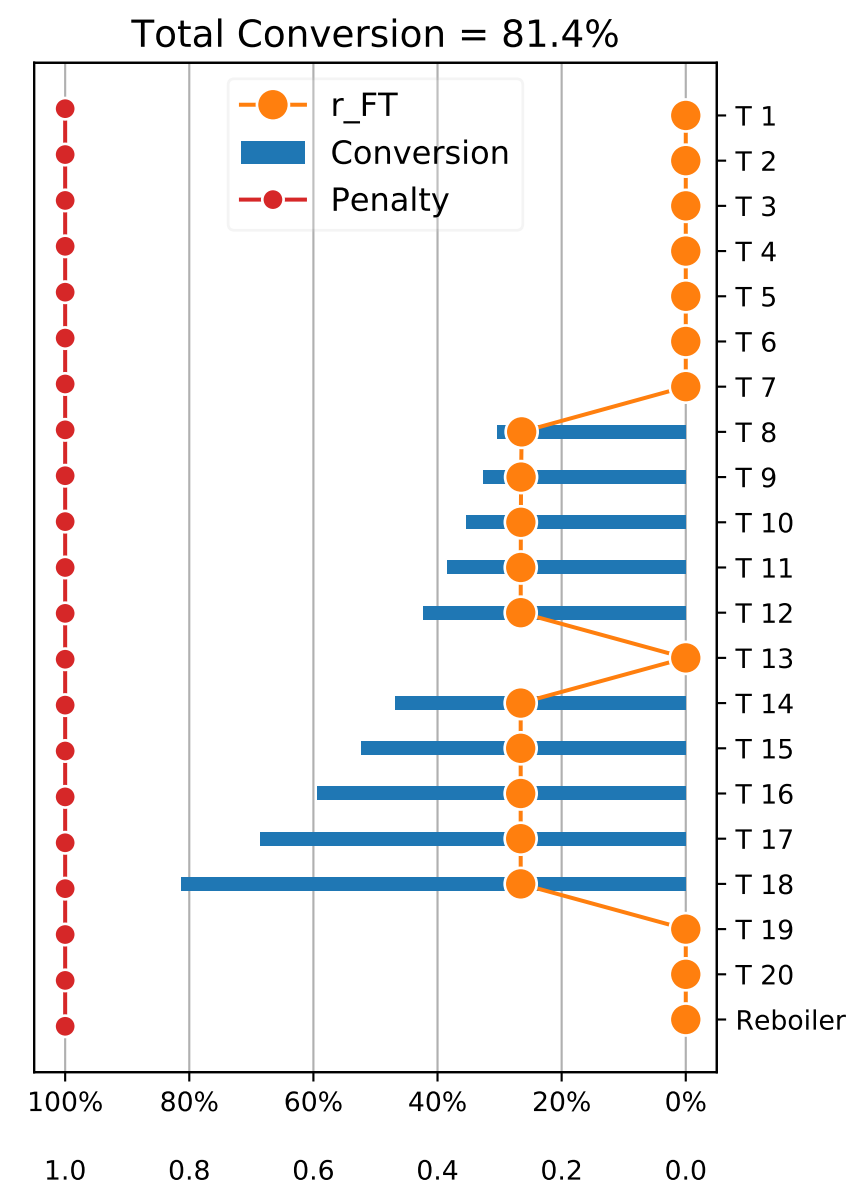
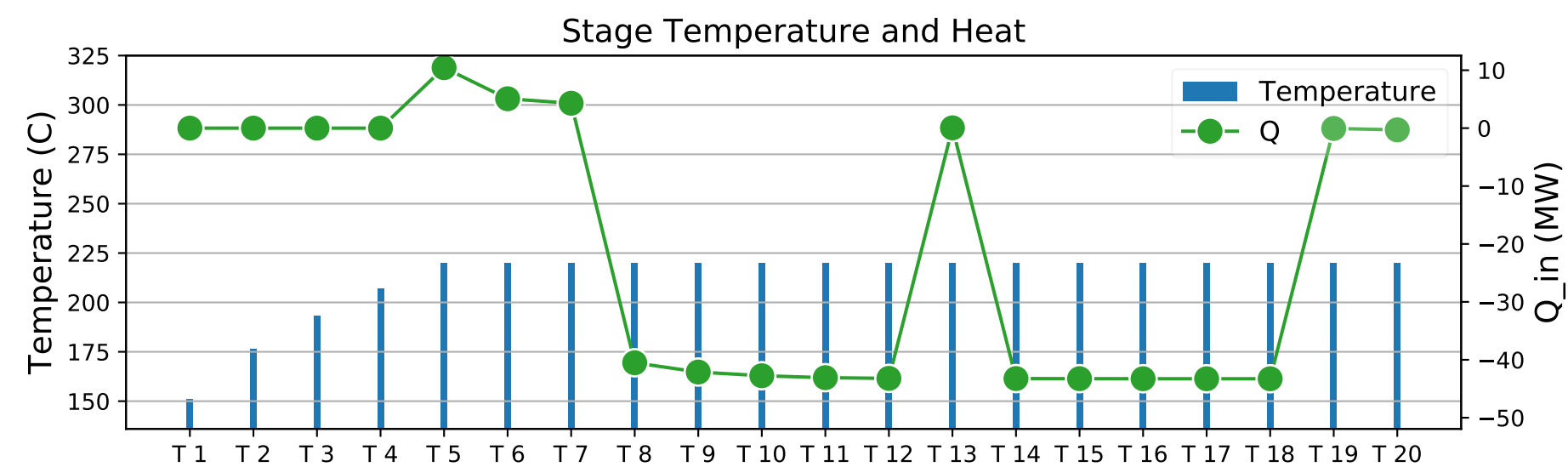
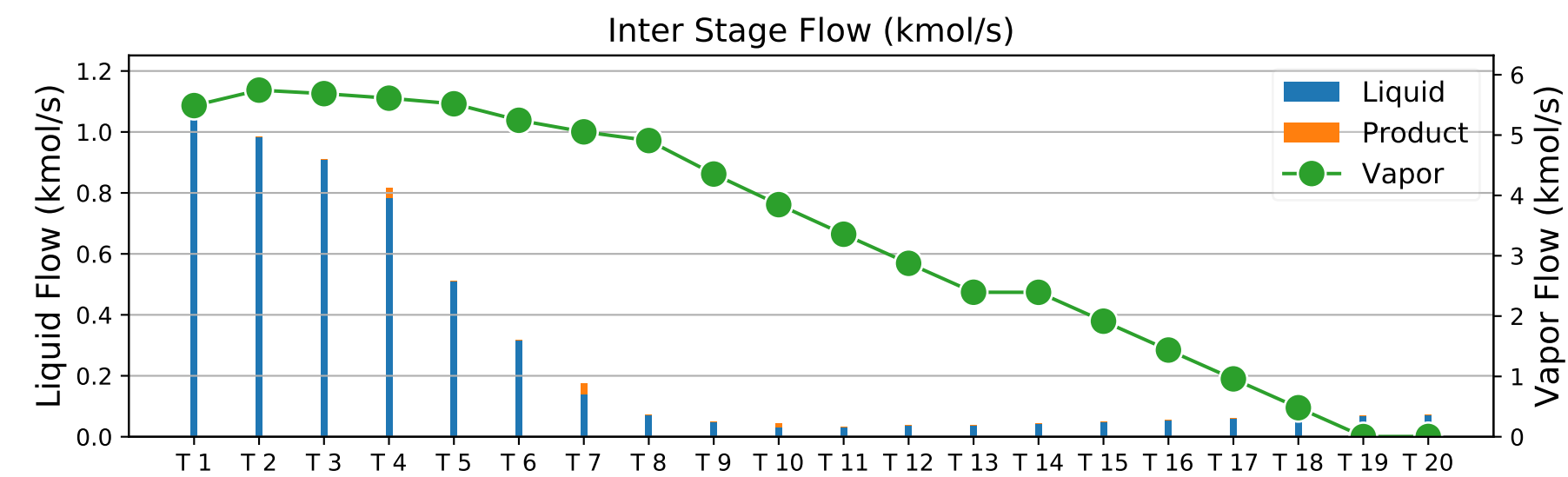
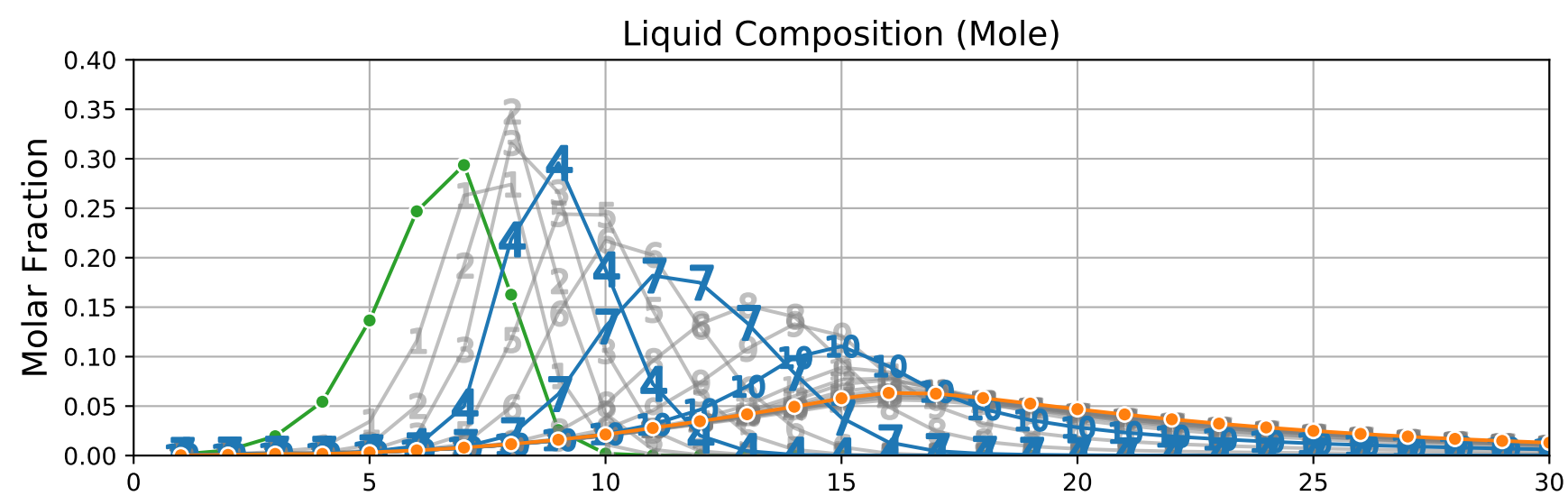
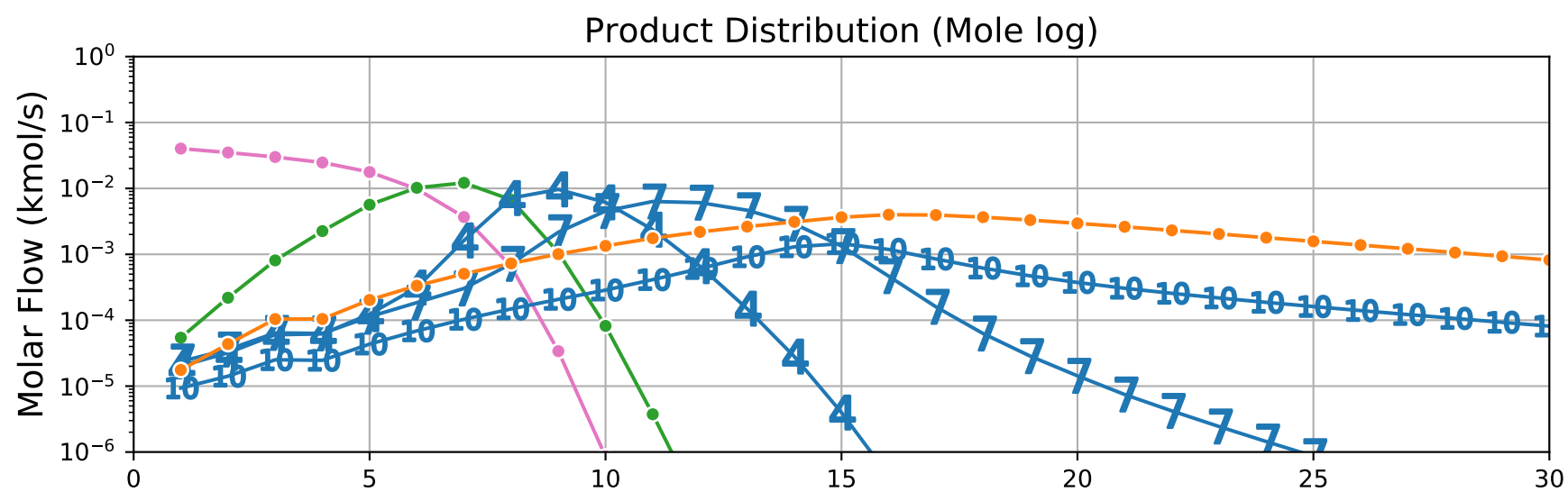


> Non-reactive stage 3 <

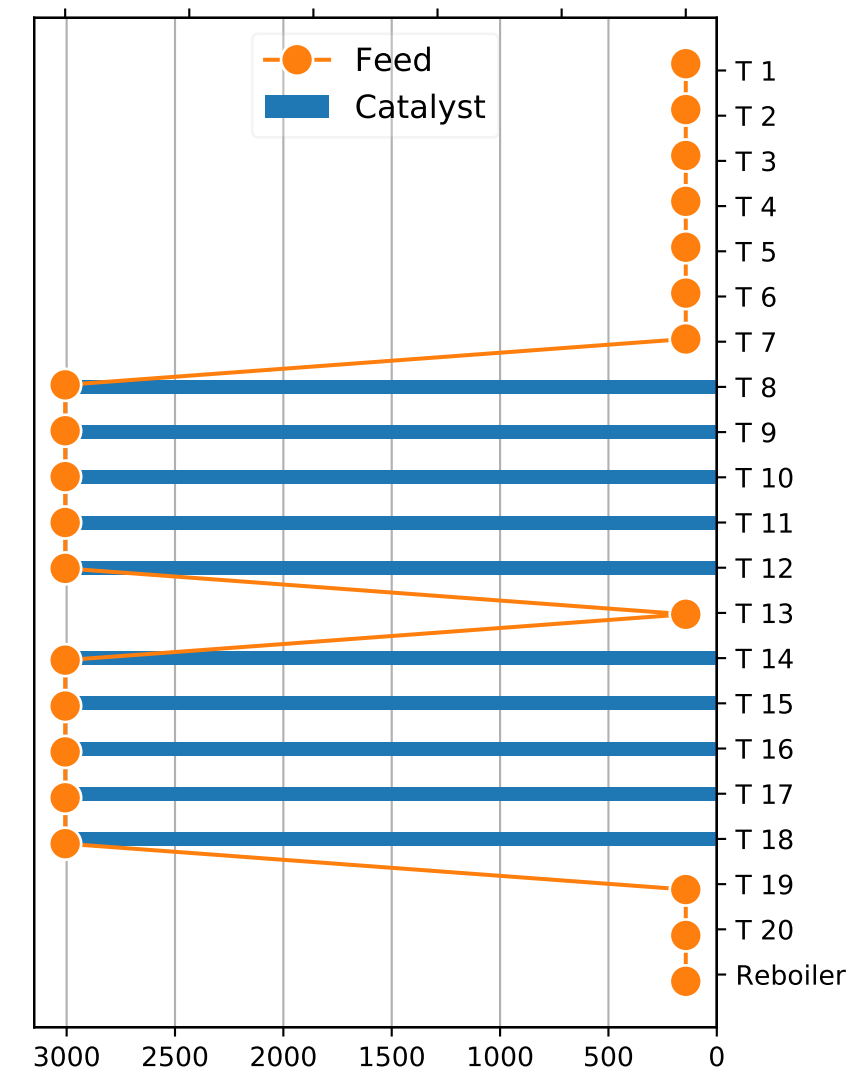
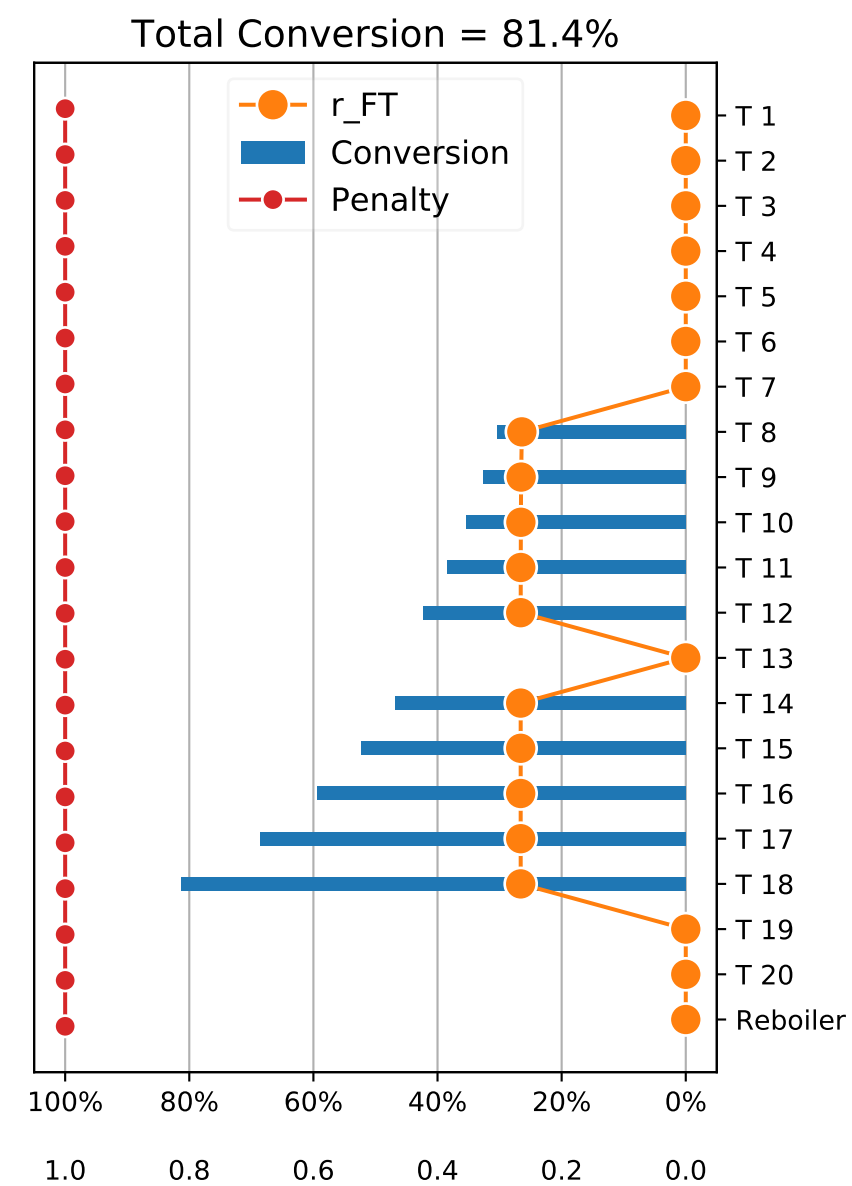
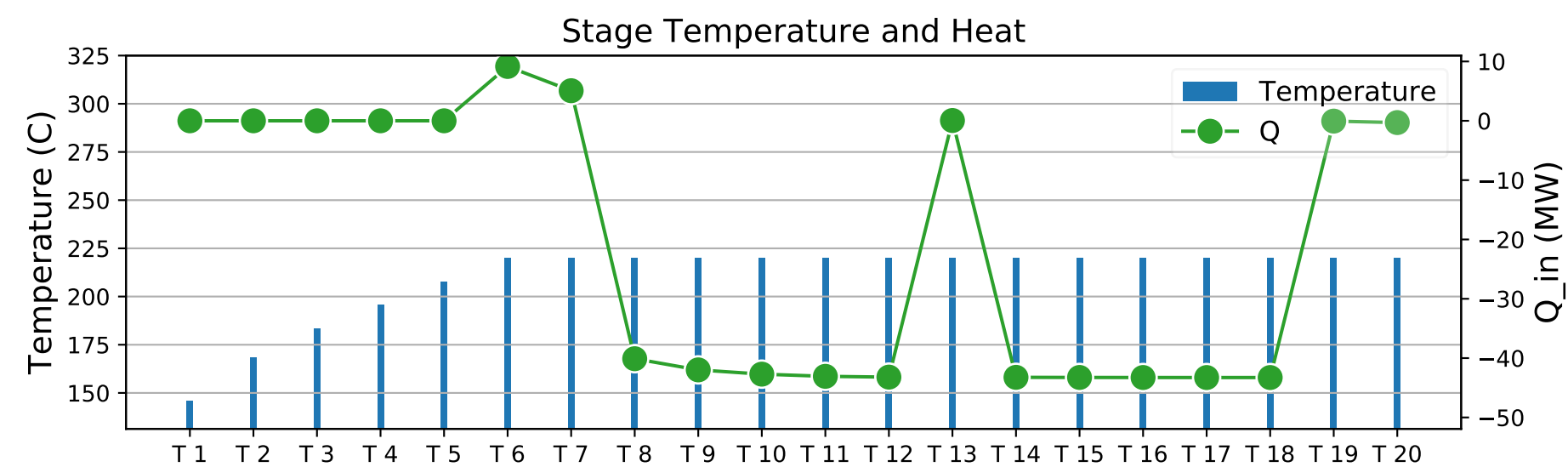
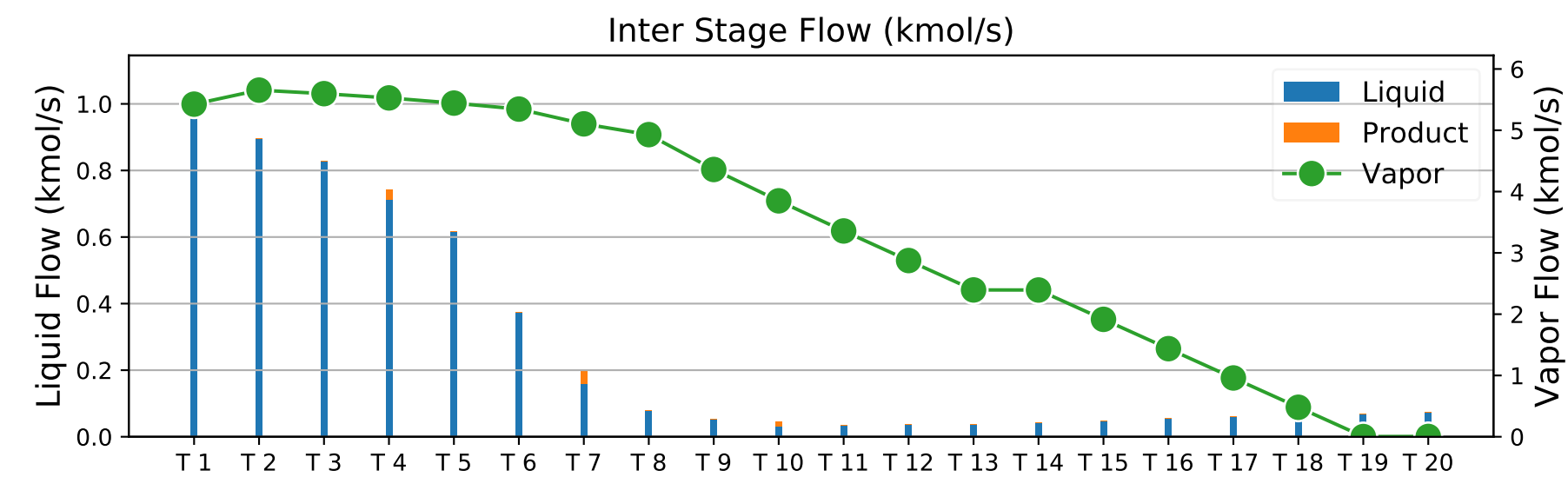
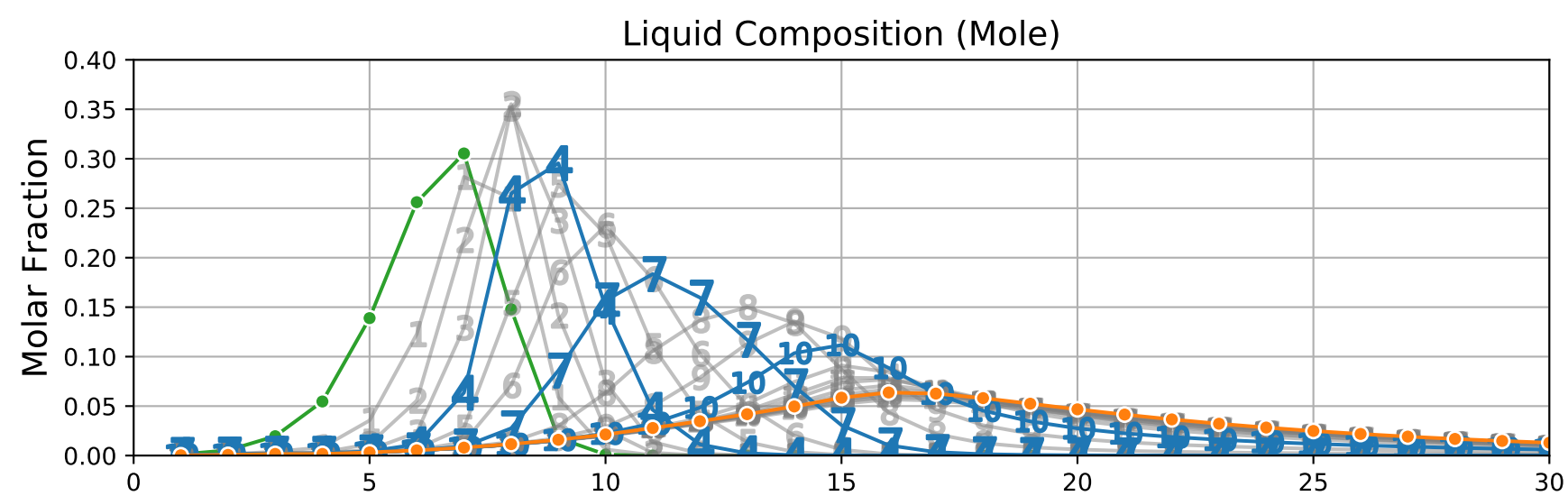
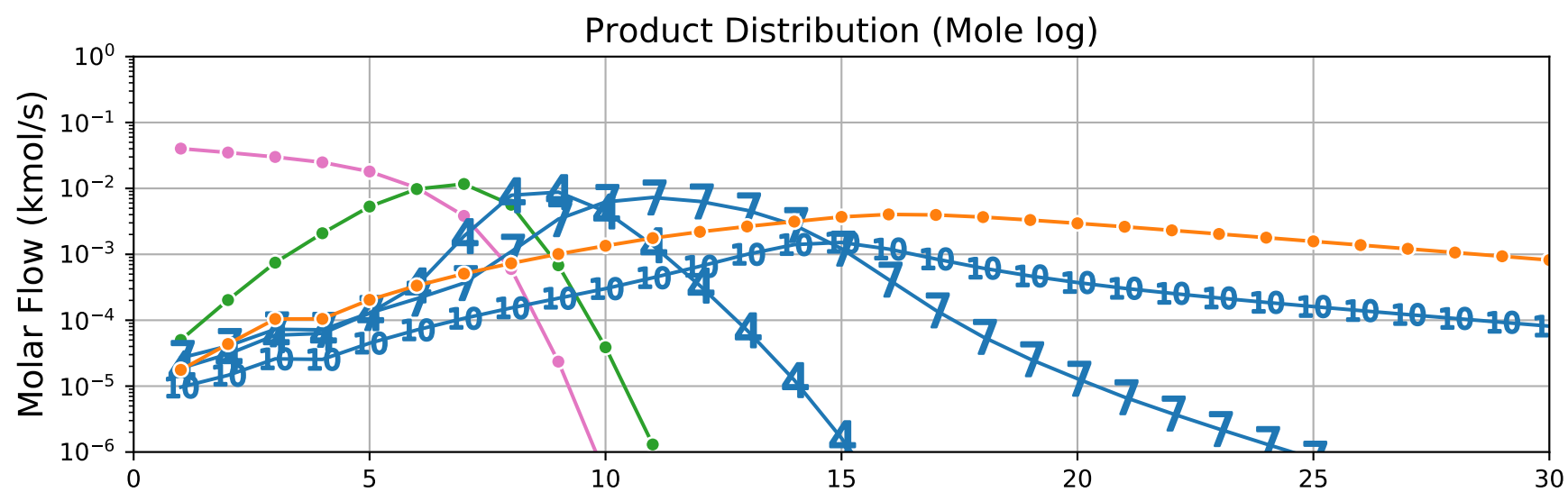




> Non-reactive stage 4 <

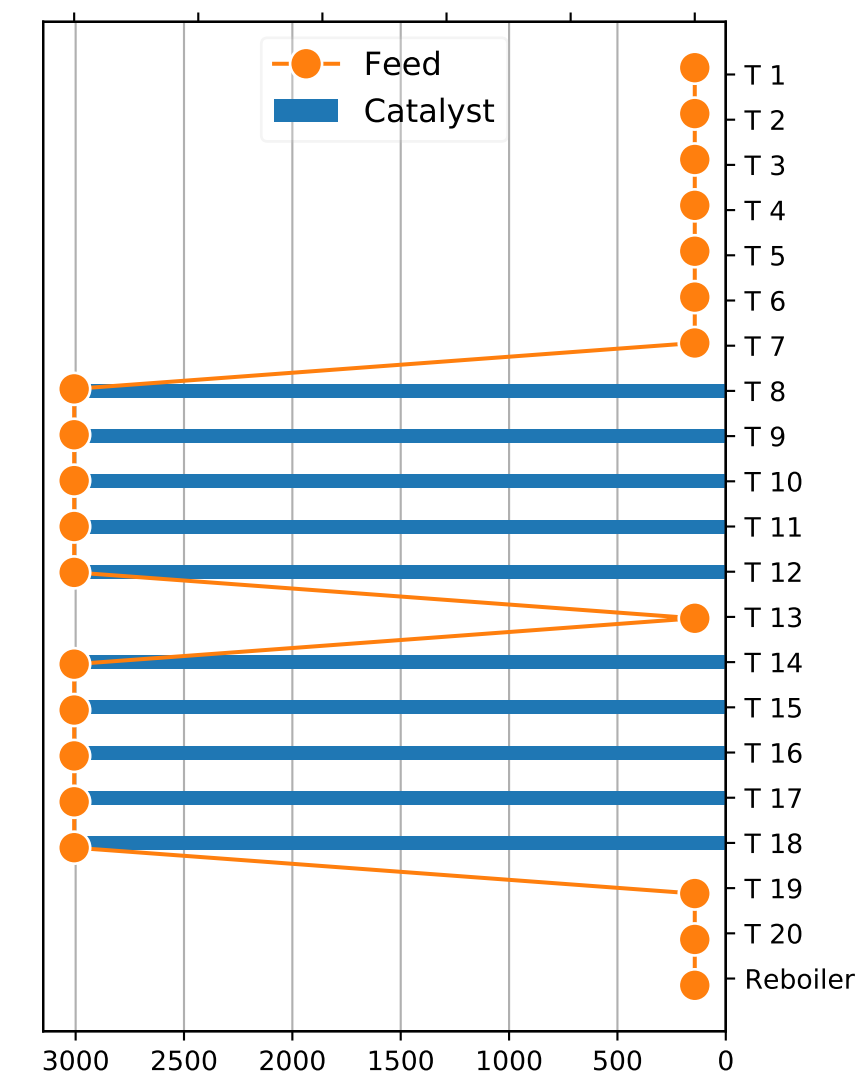
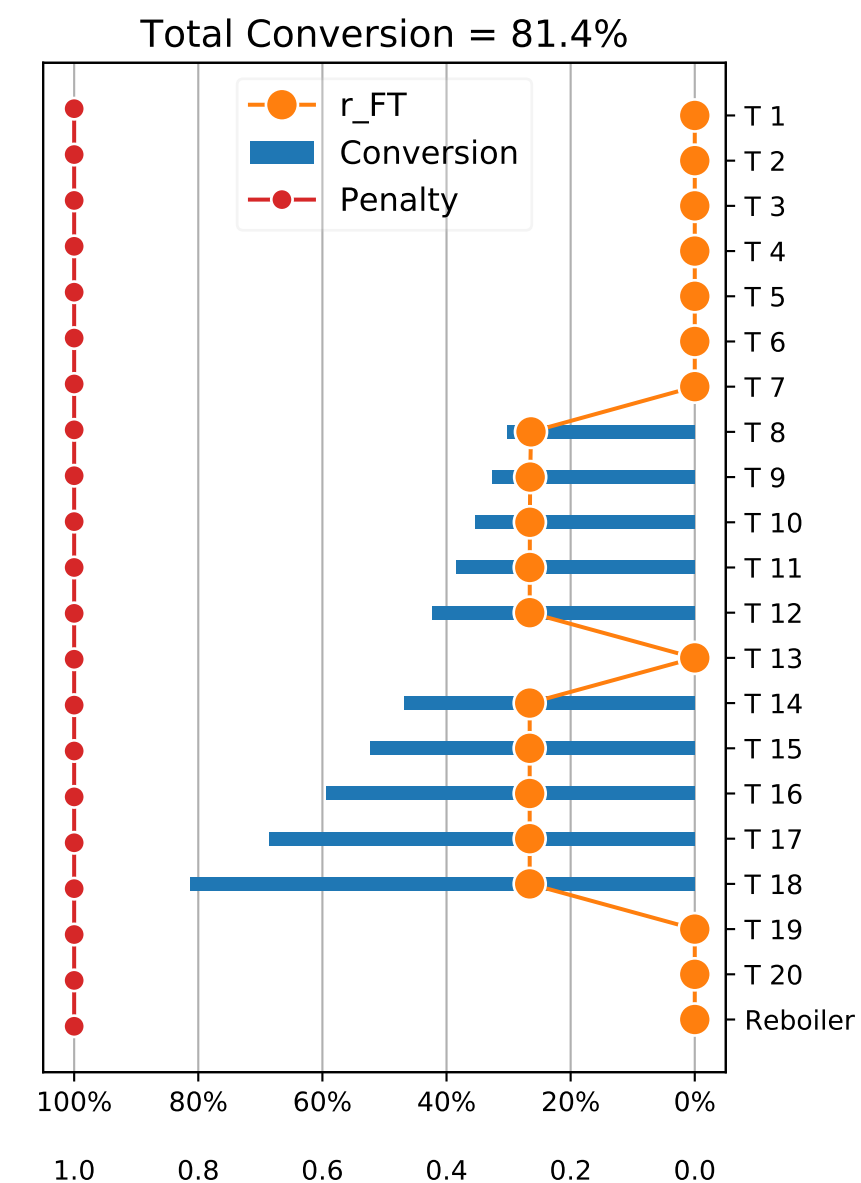
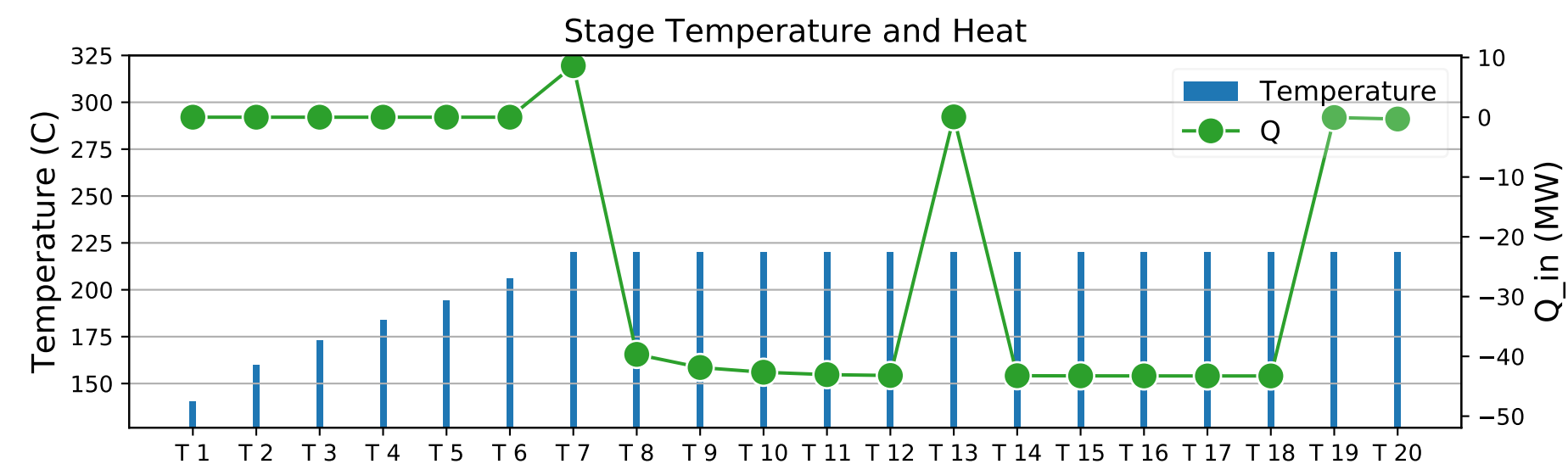
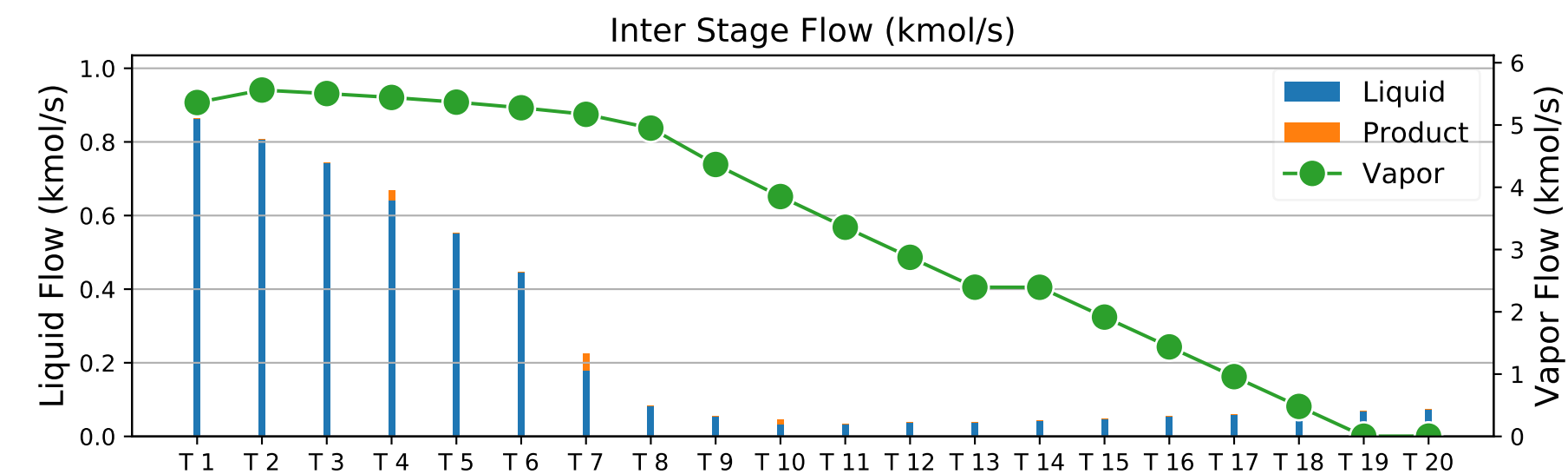
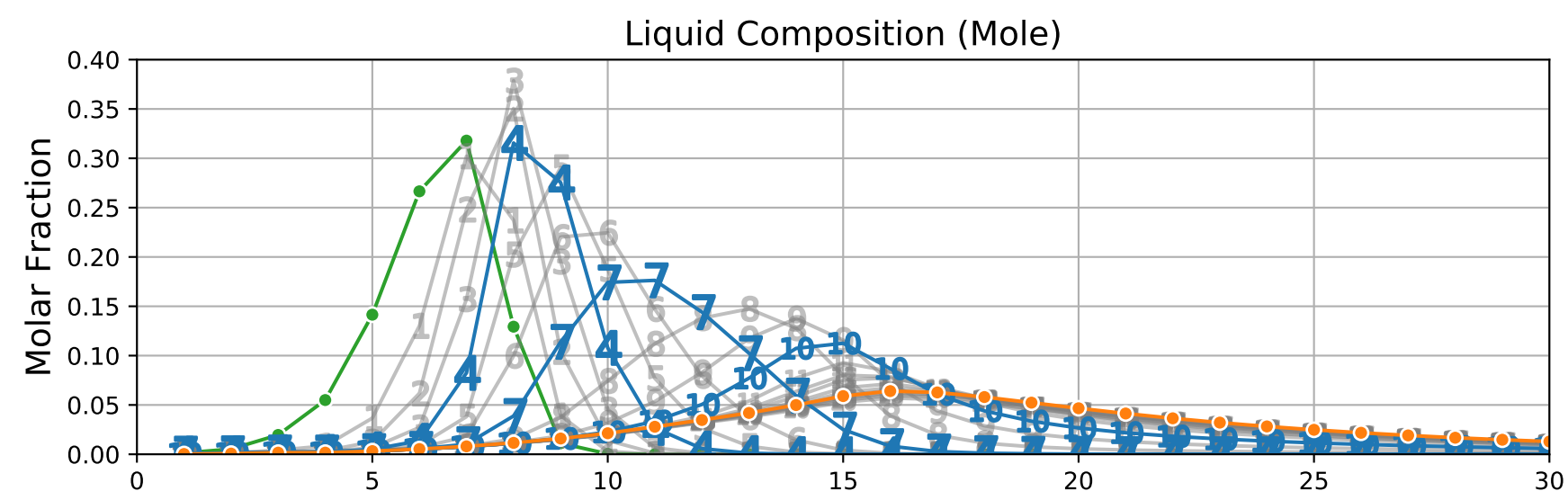
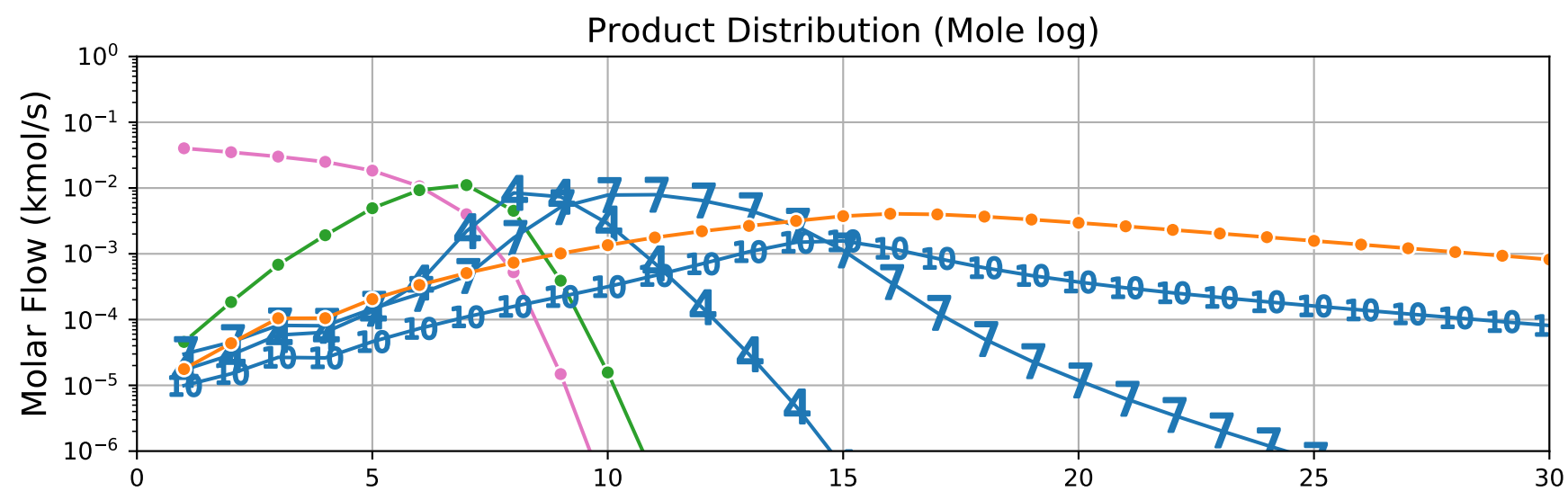


> Non-reactive stage 5 <

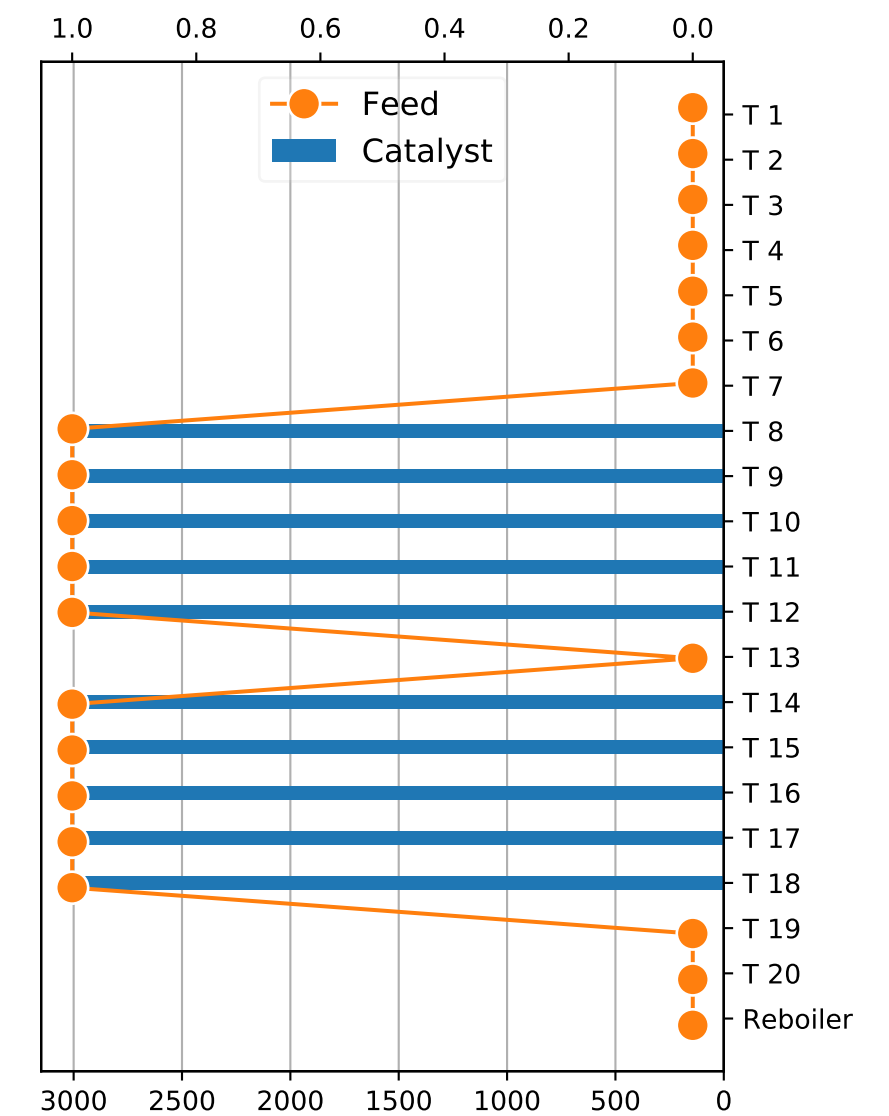
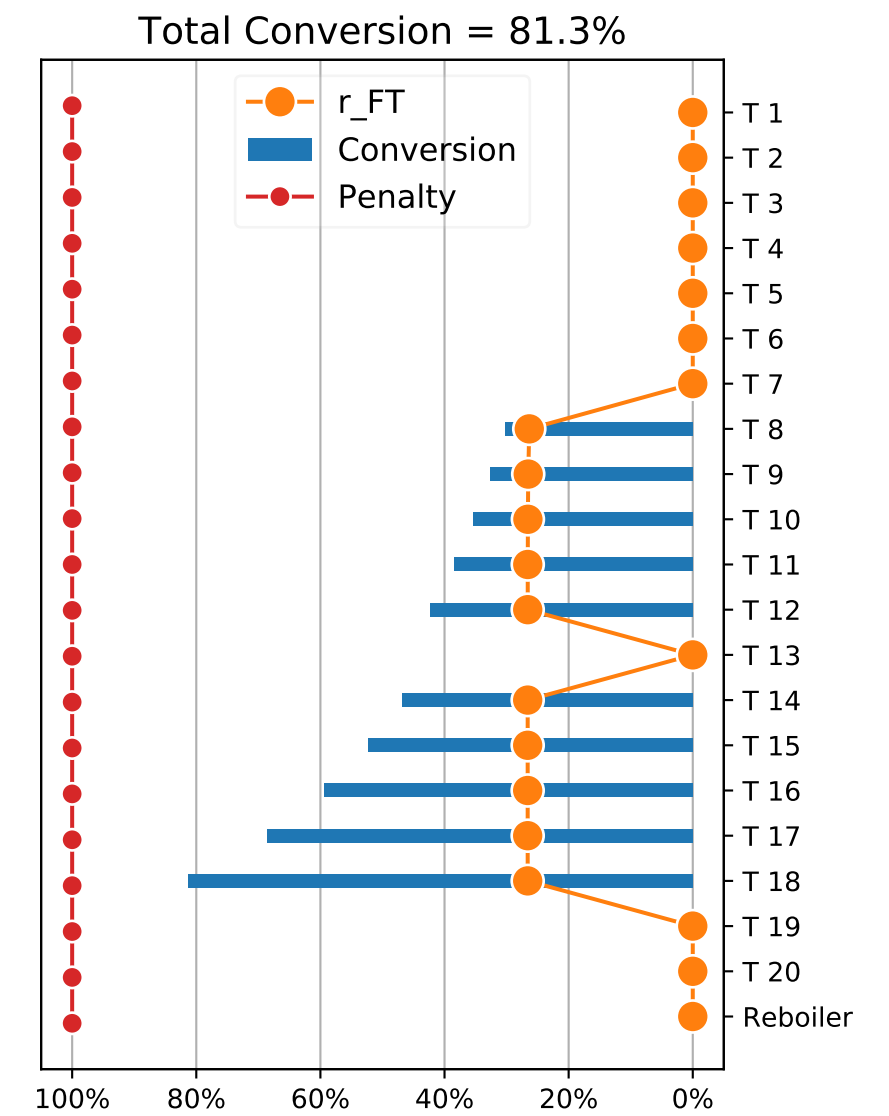
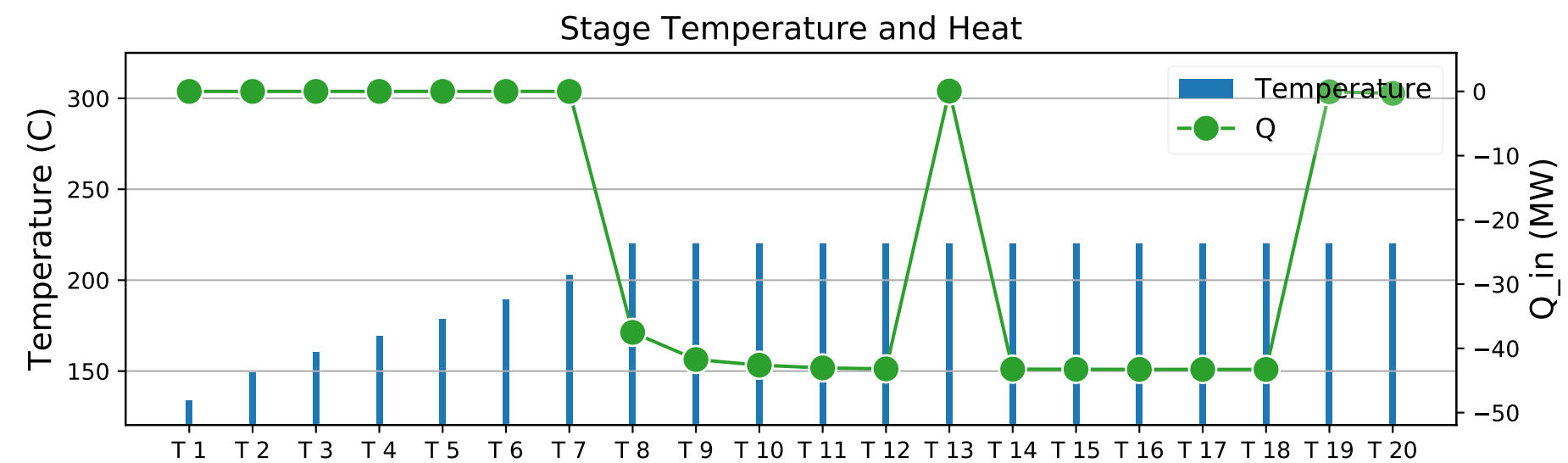
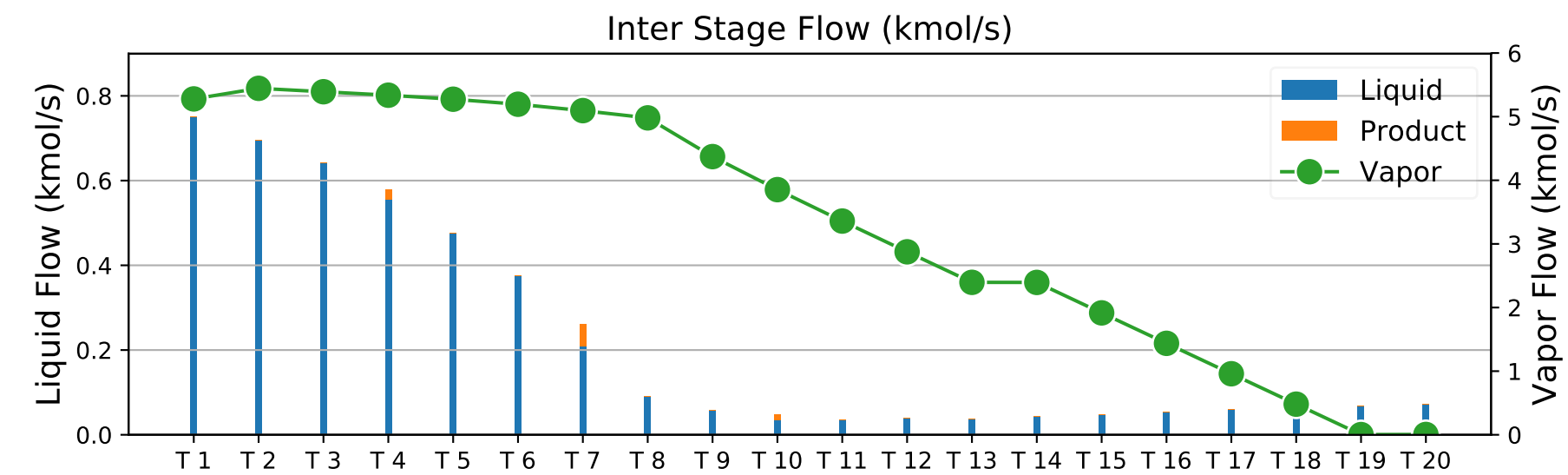
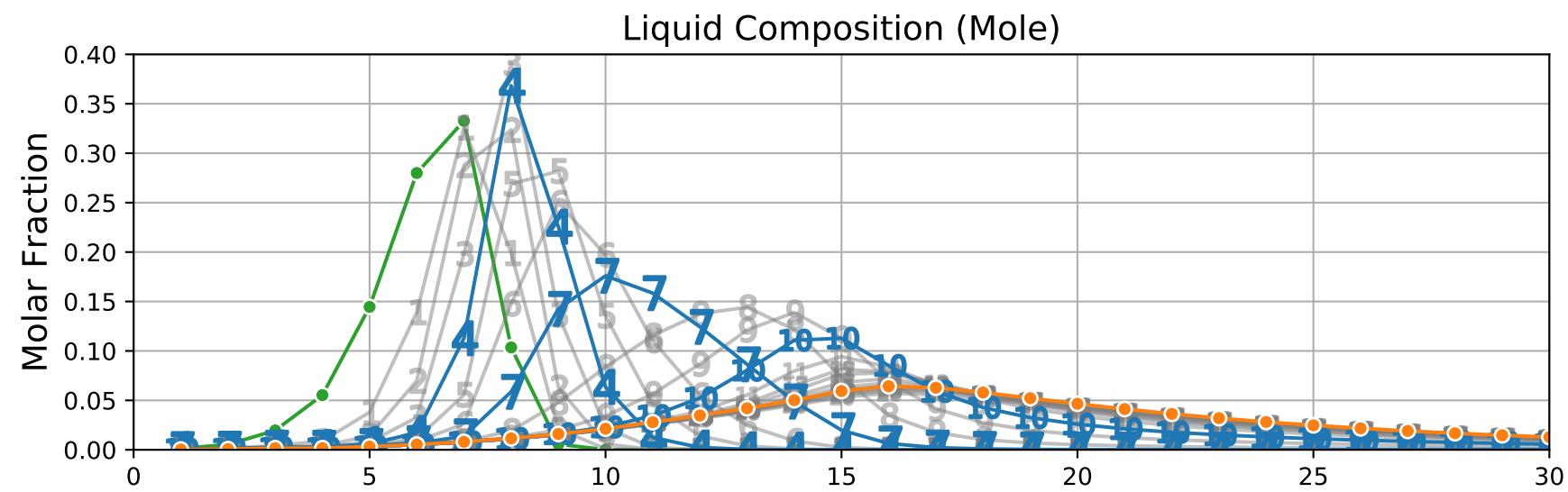
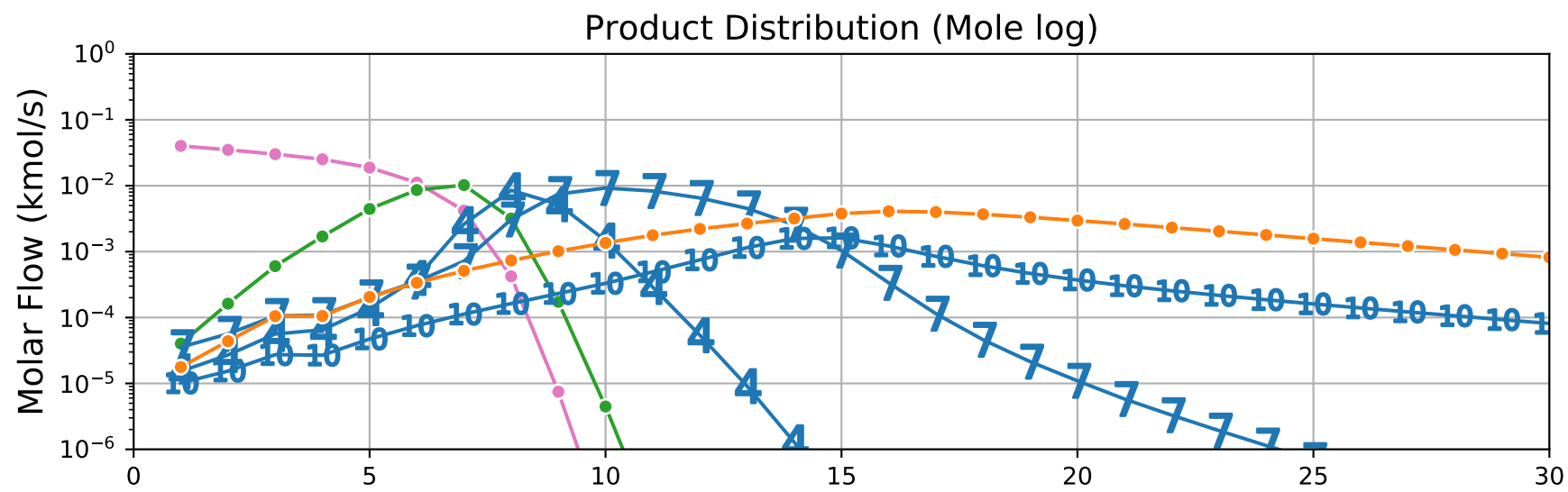




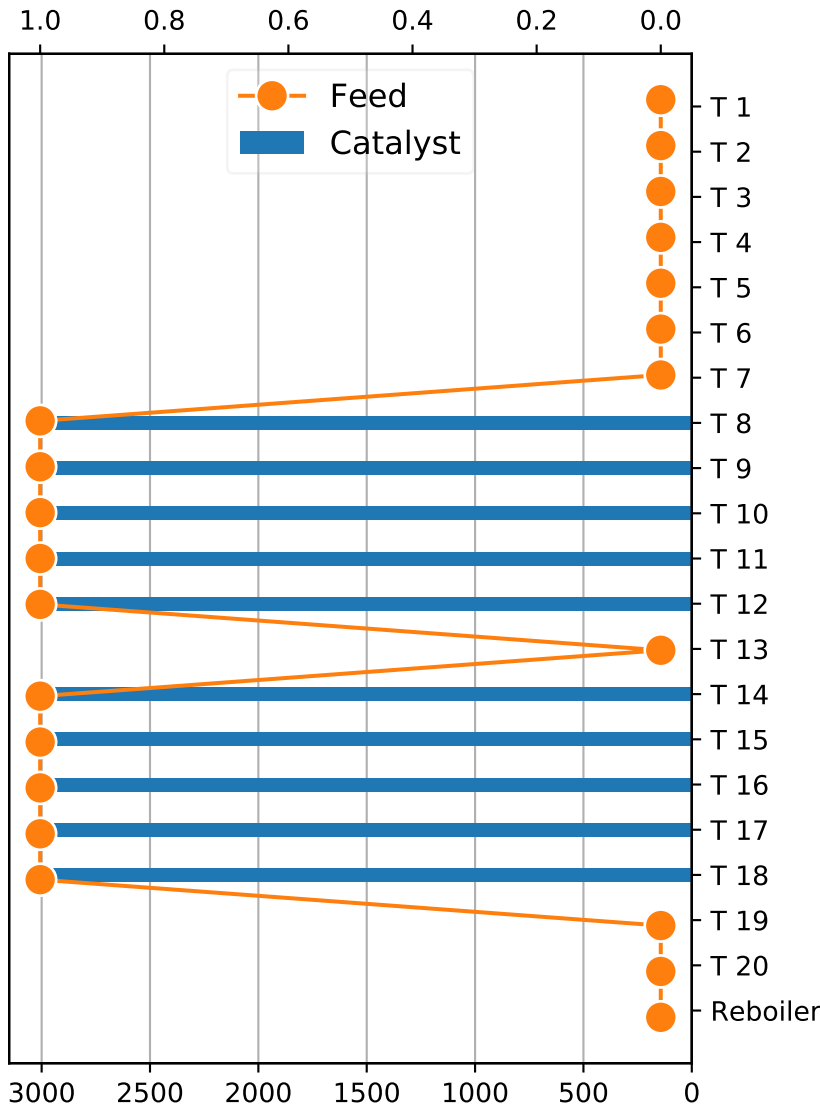
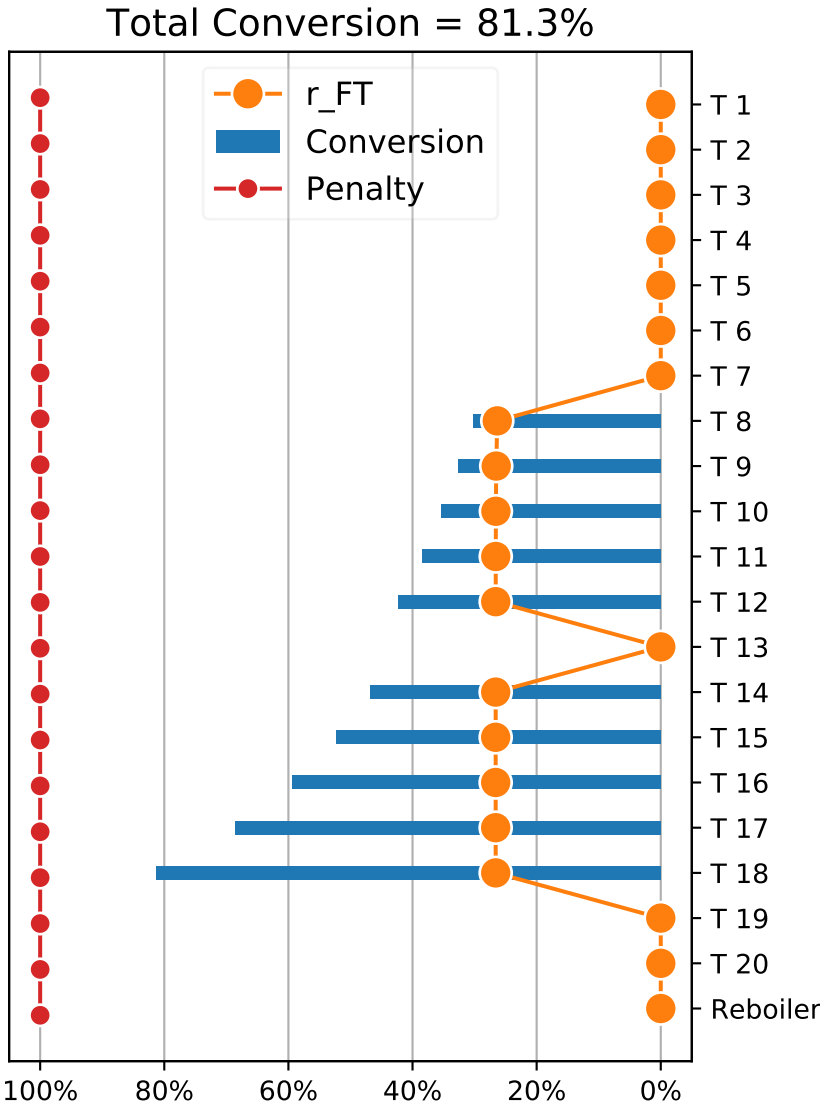
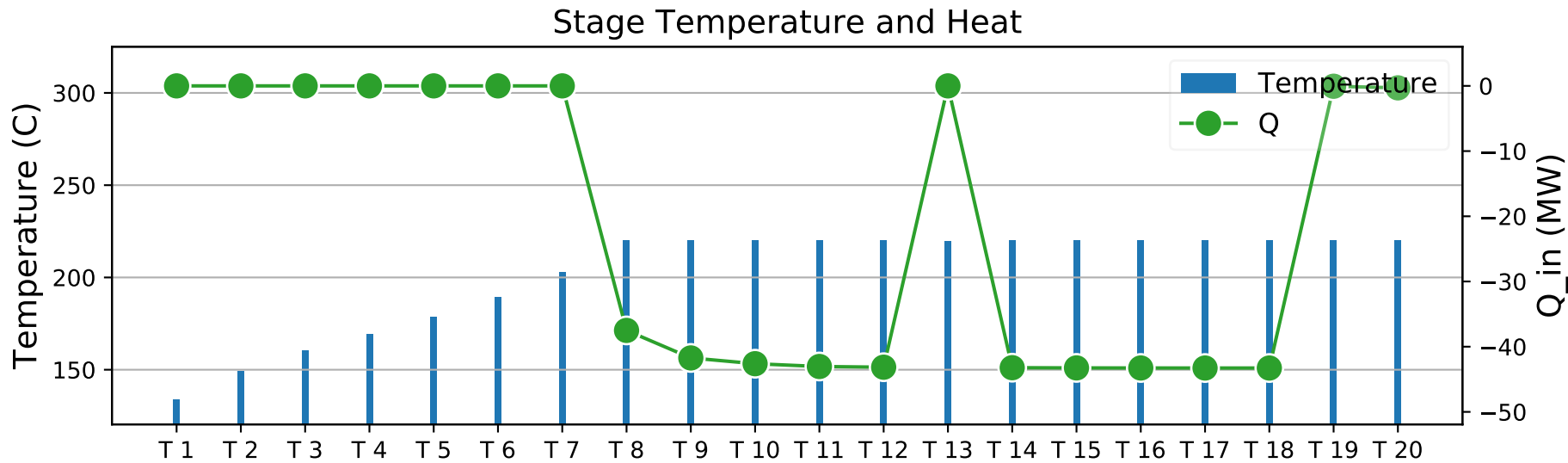
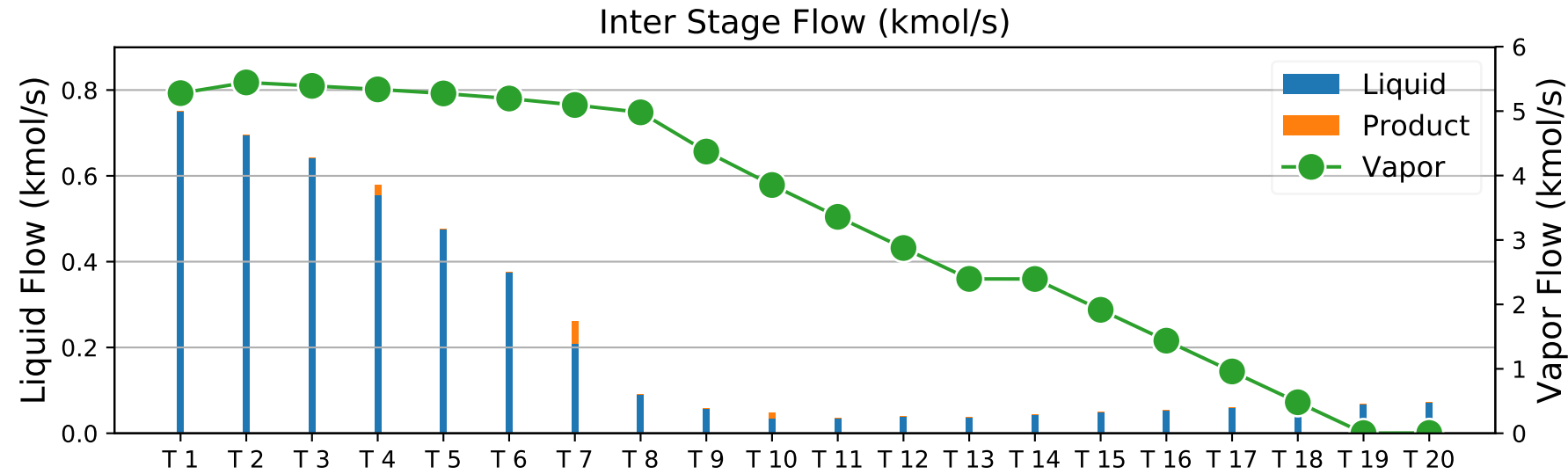
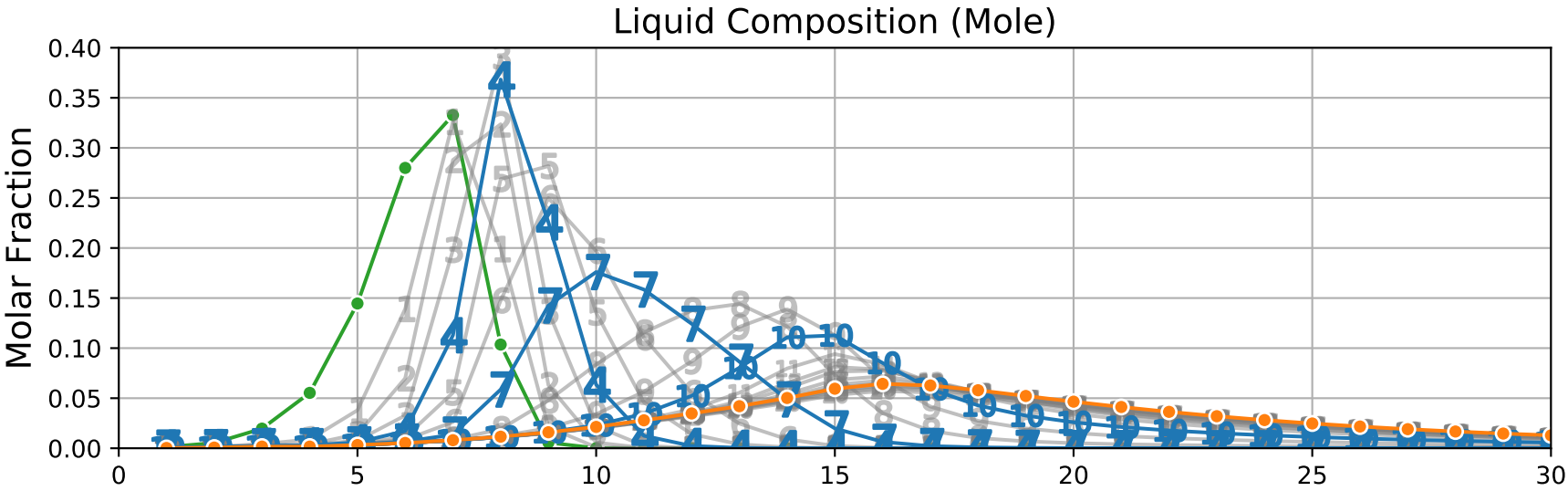
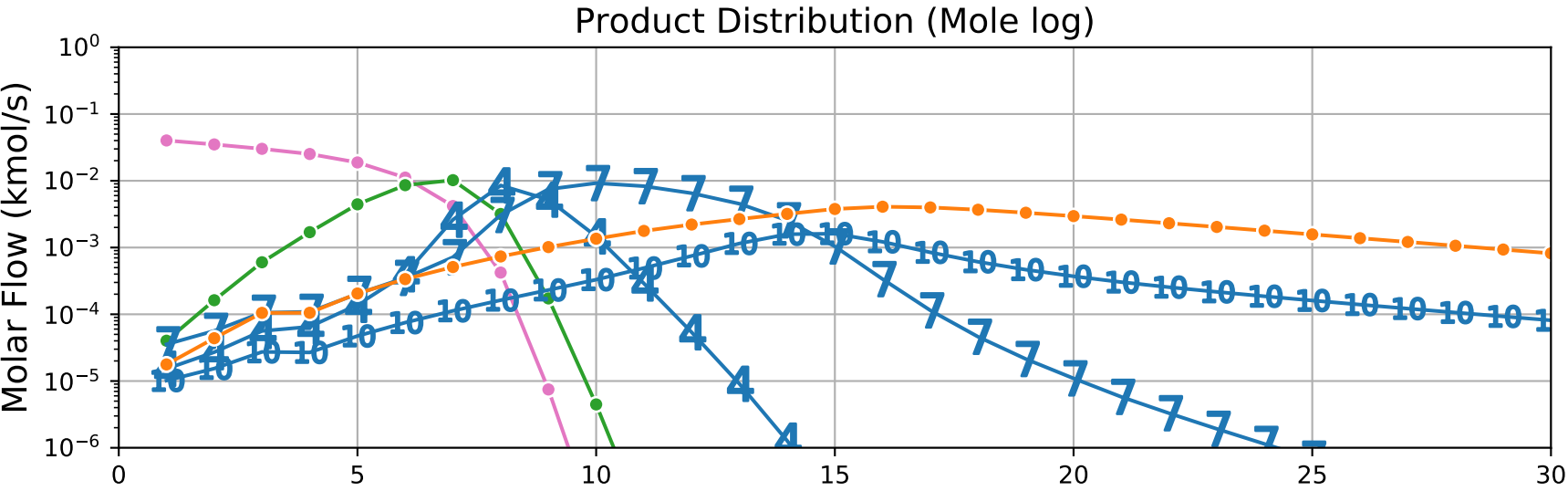
> Non-reactive stage 6 <



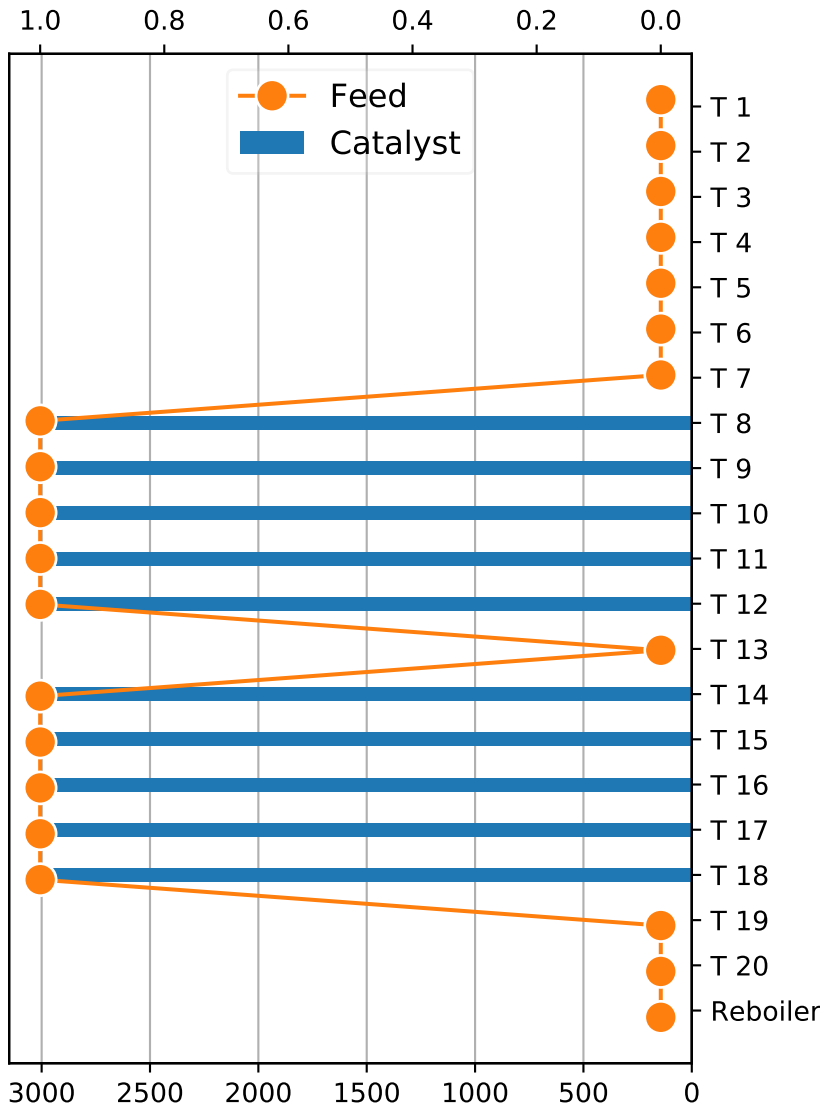
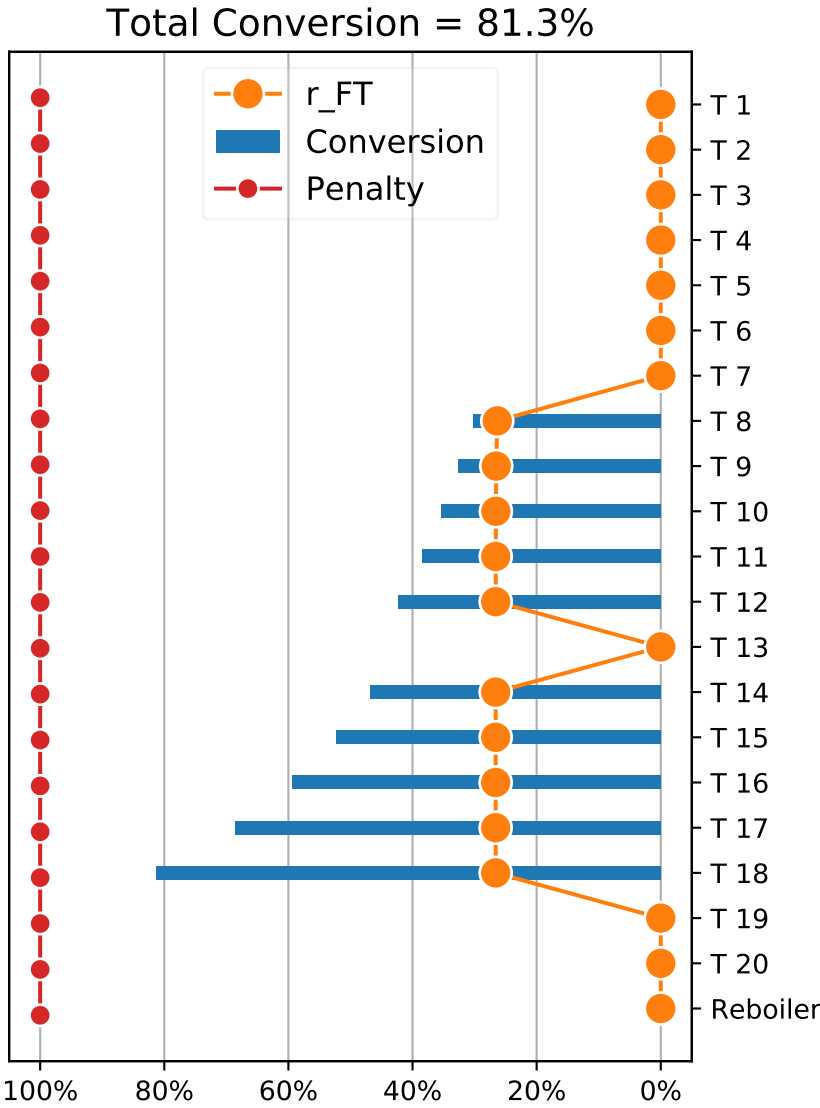
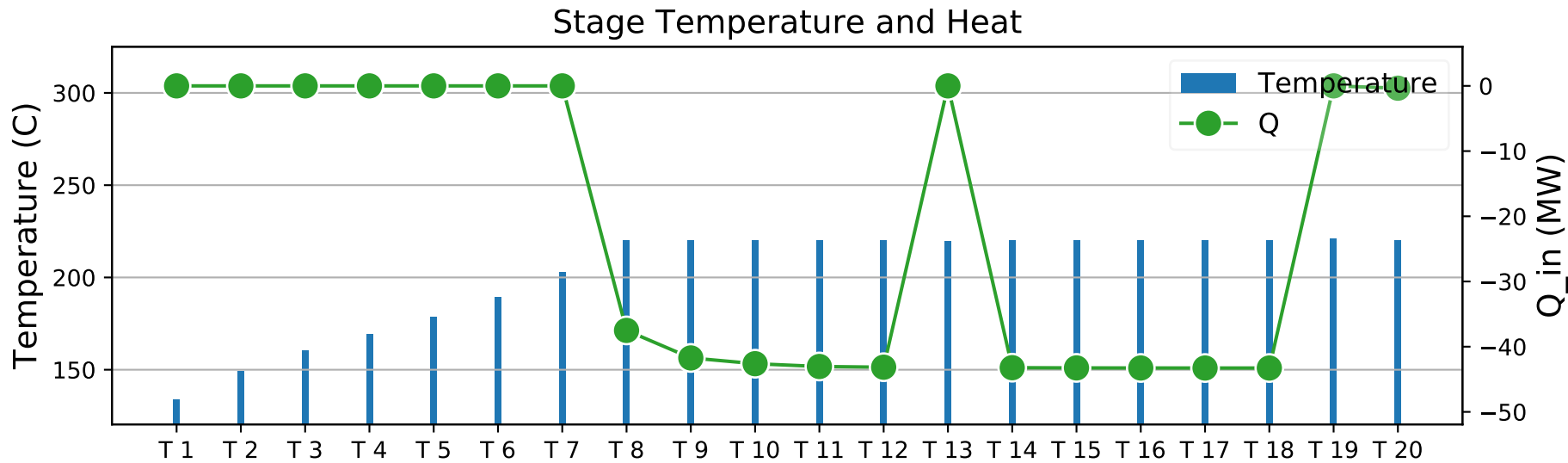
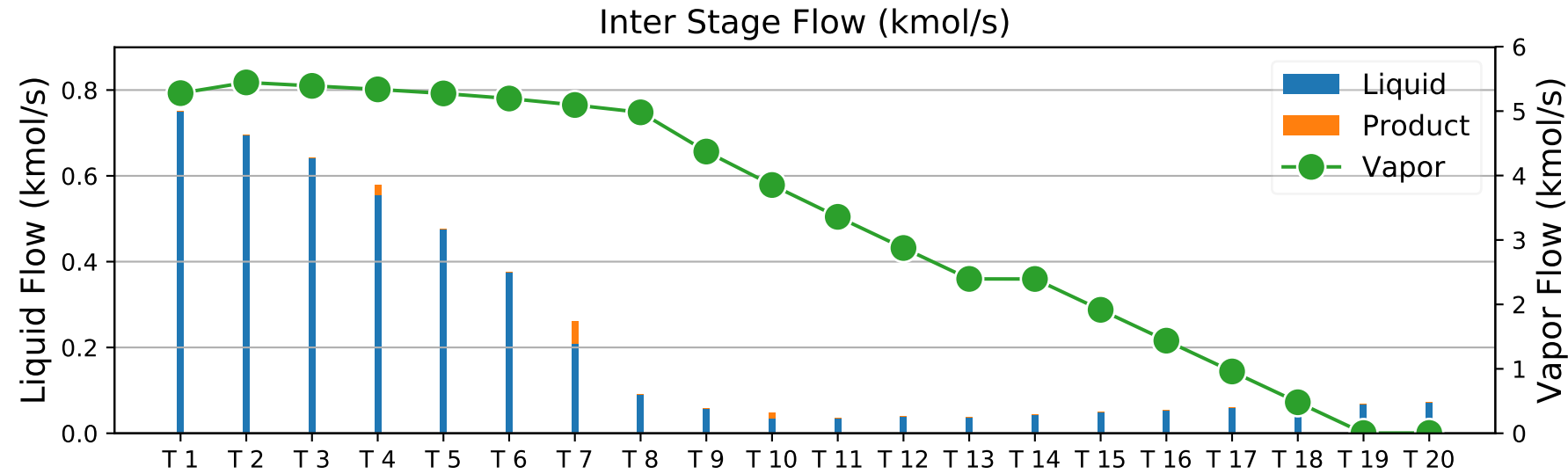
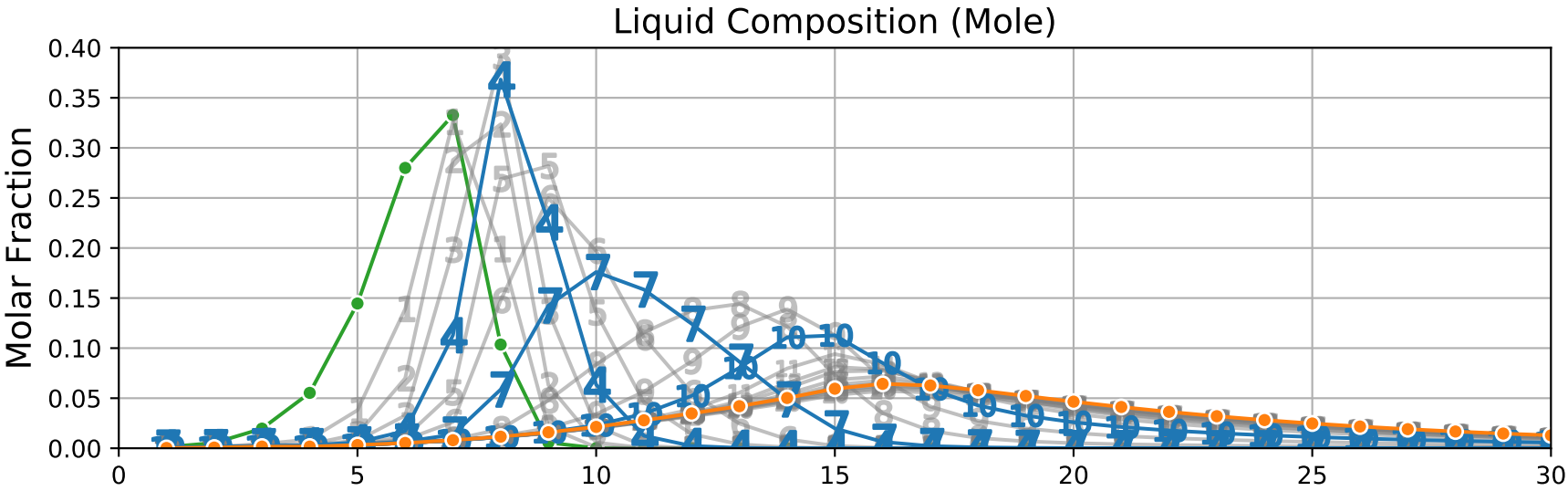
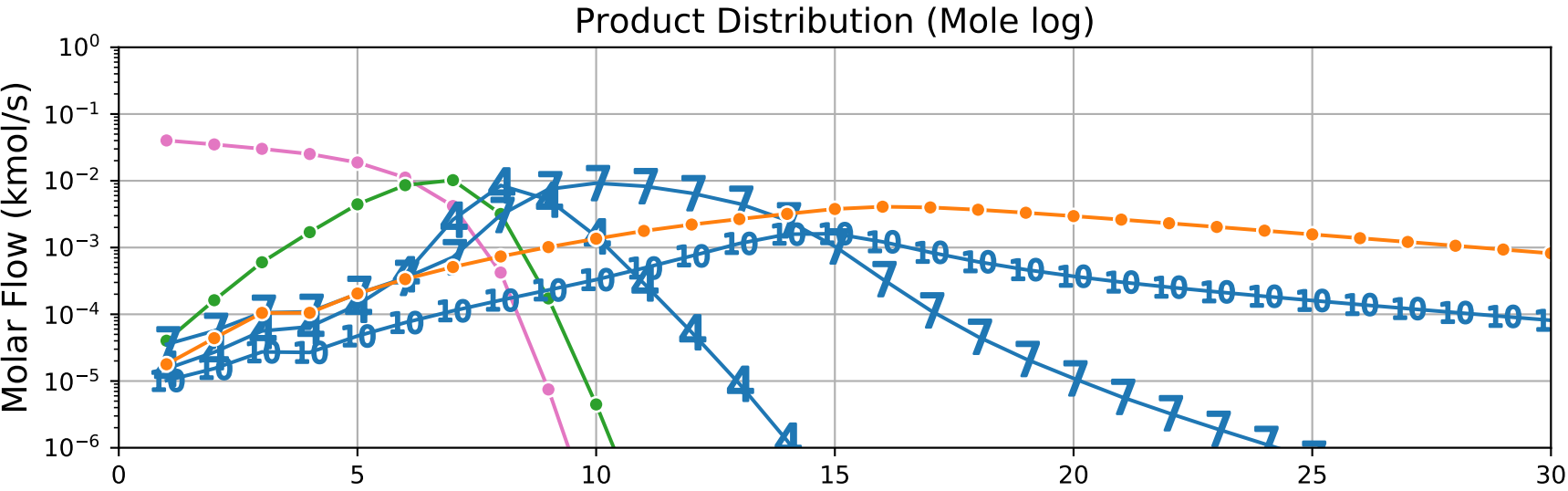
> Non-reactive stage 7 <



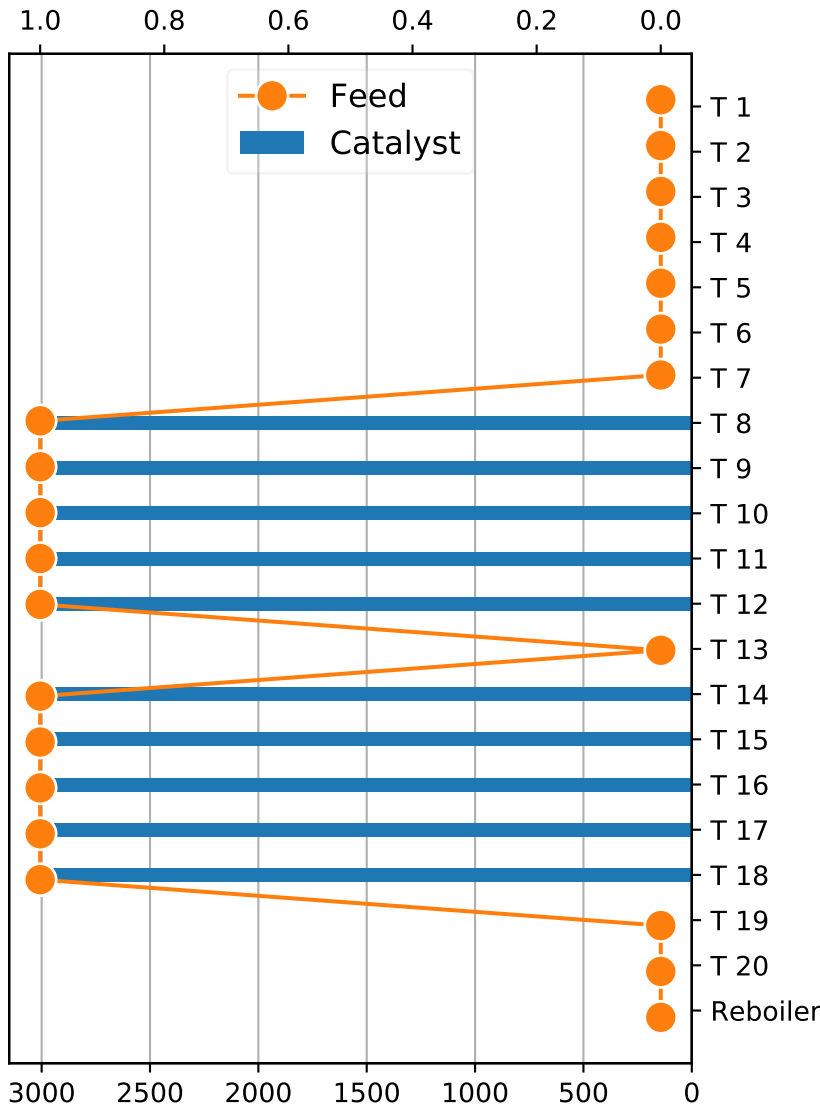
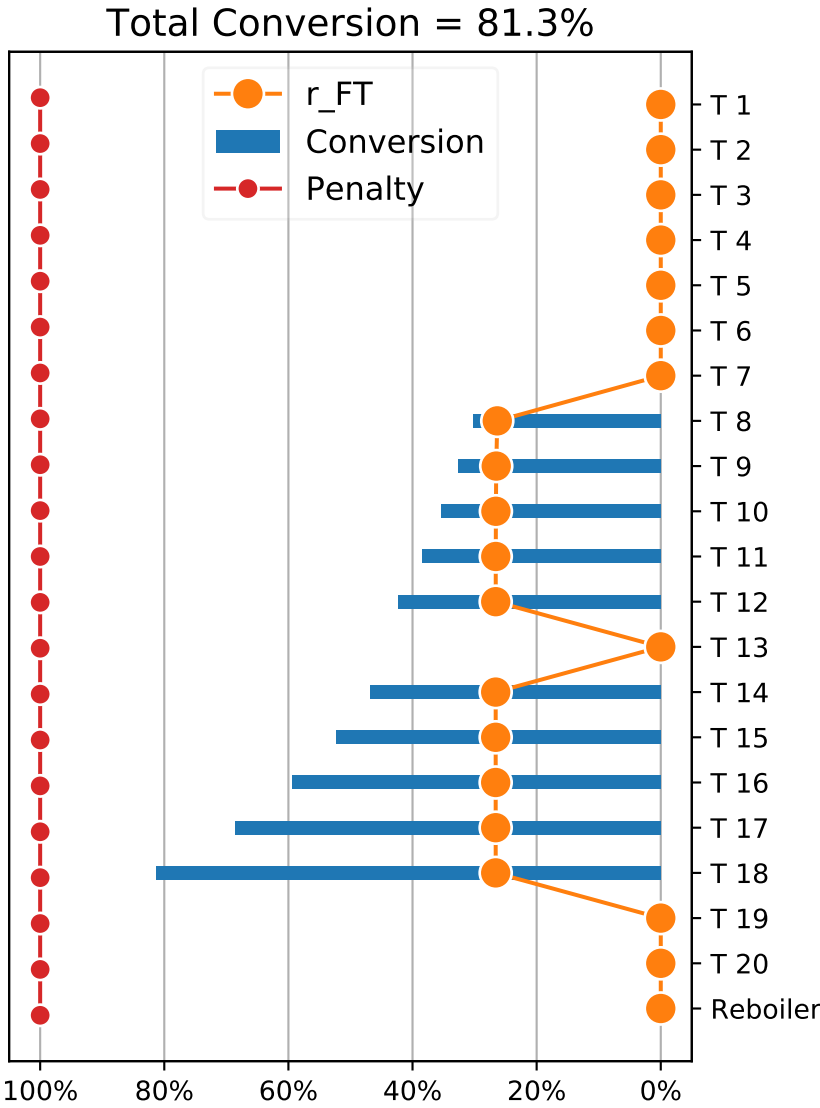
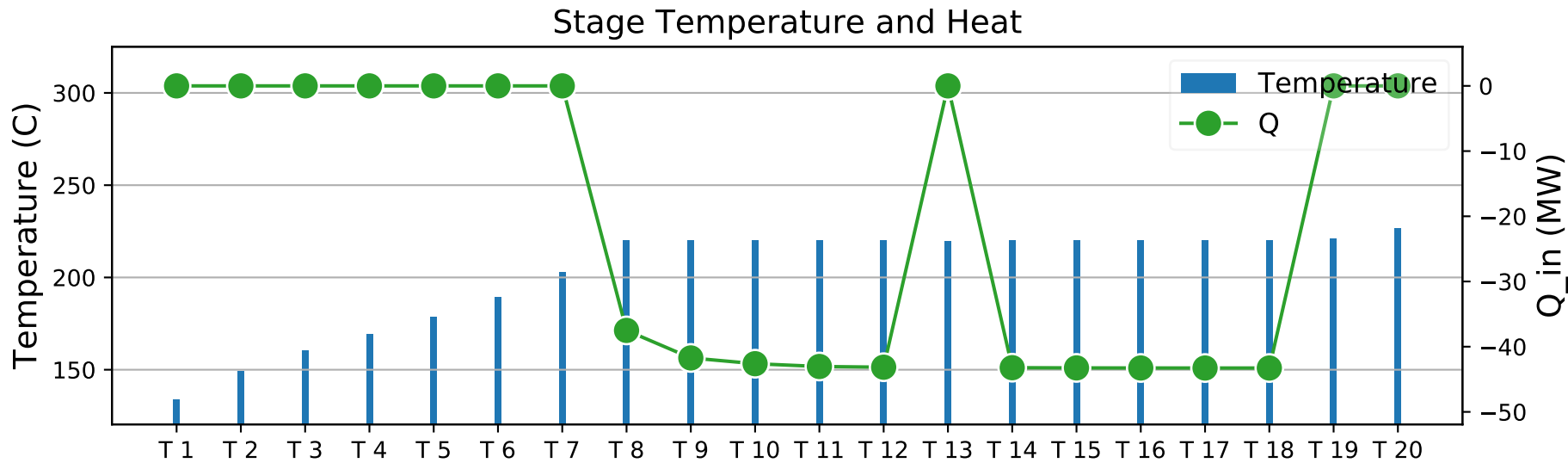
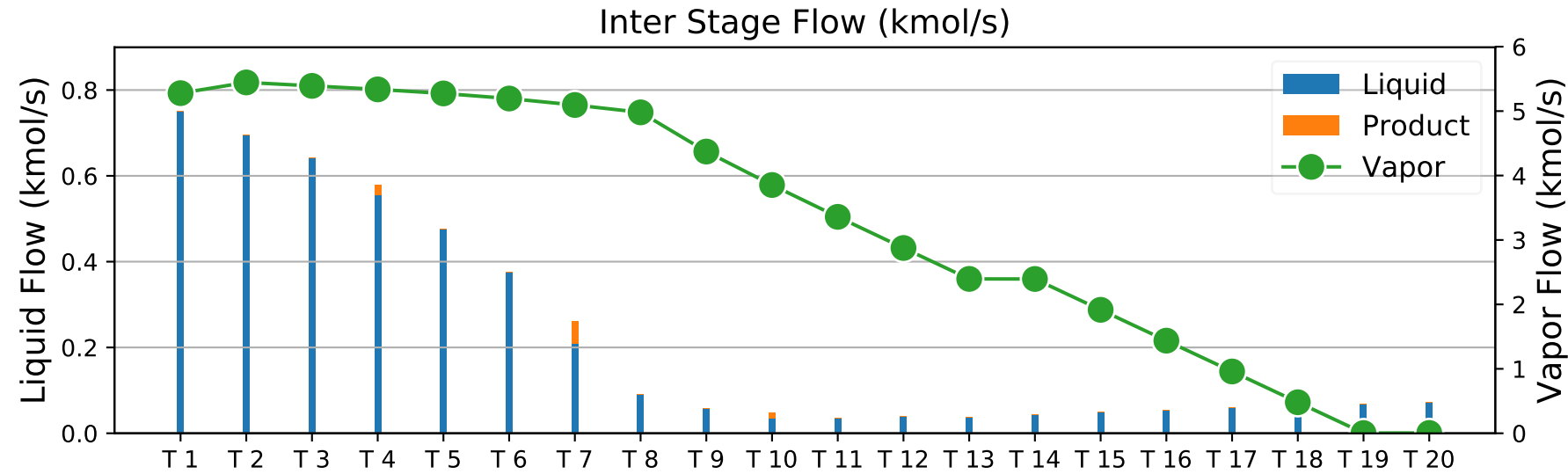
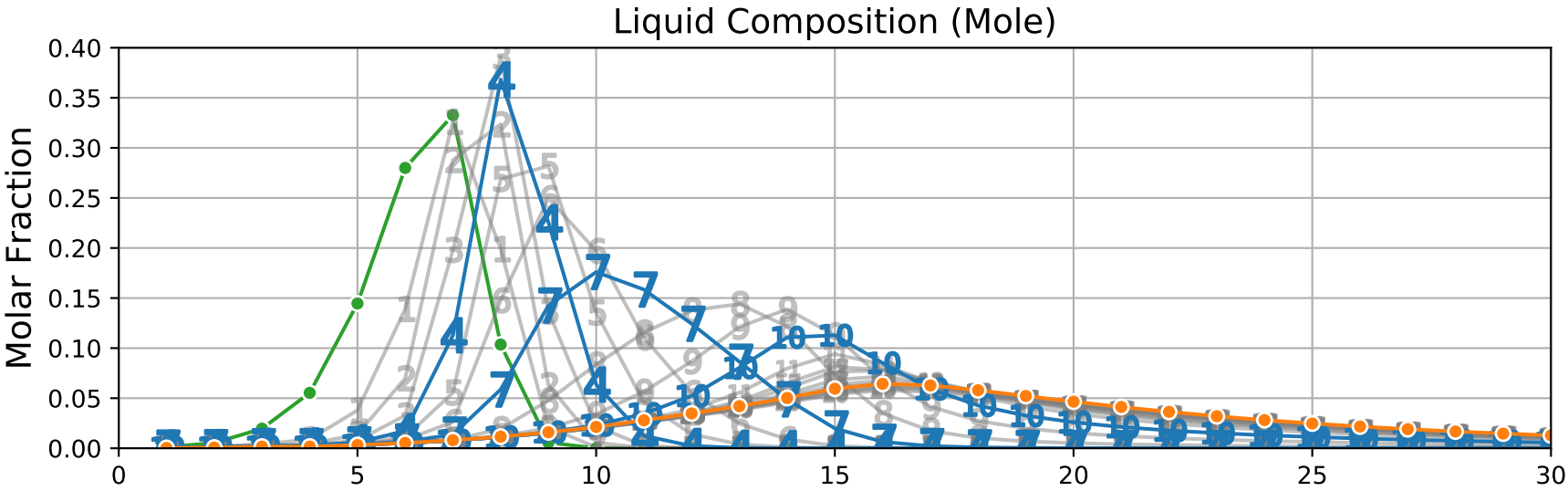
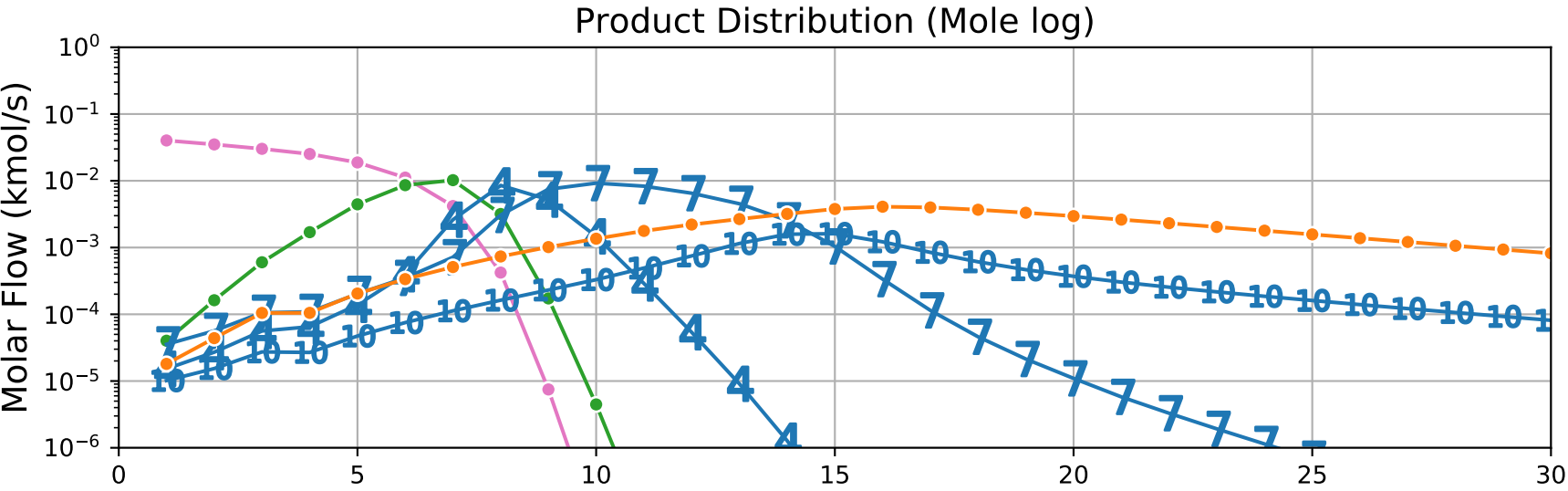
> Non-reactive stage 13 <



> Non-reactive stage 19 <



> Non-reactive stage 20 <





> Finalized Stage Temperatures <

