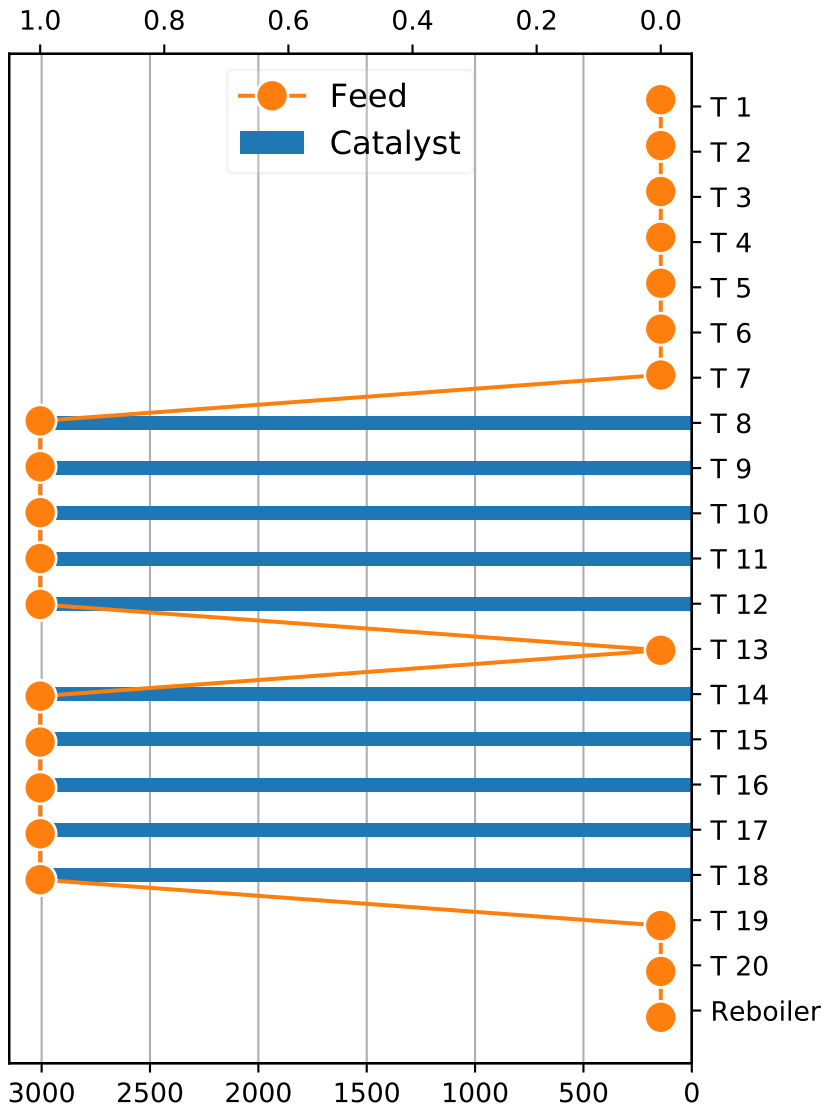
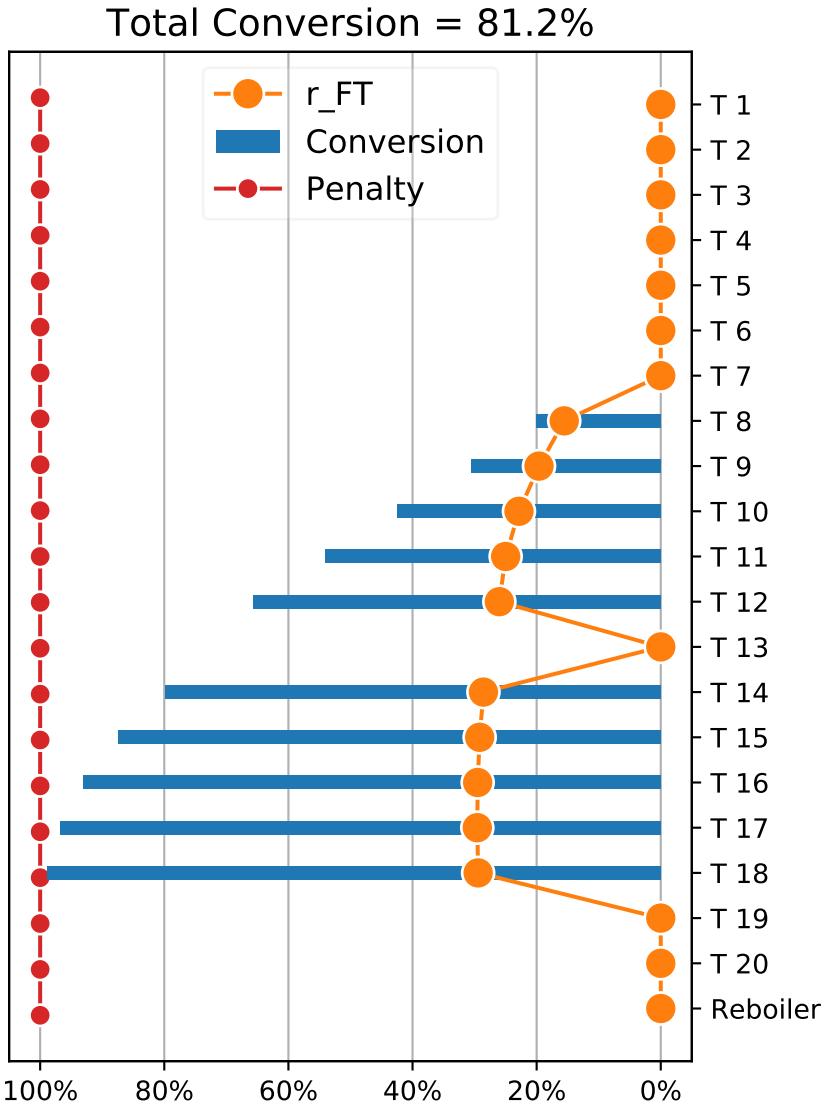
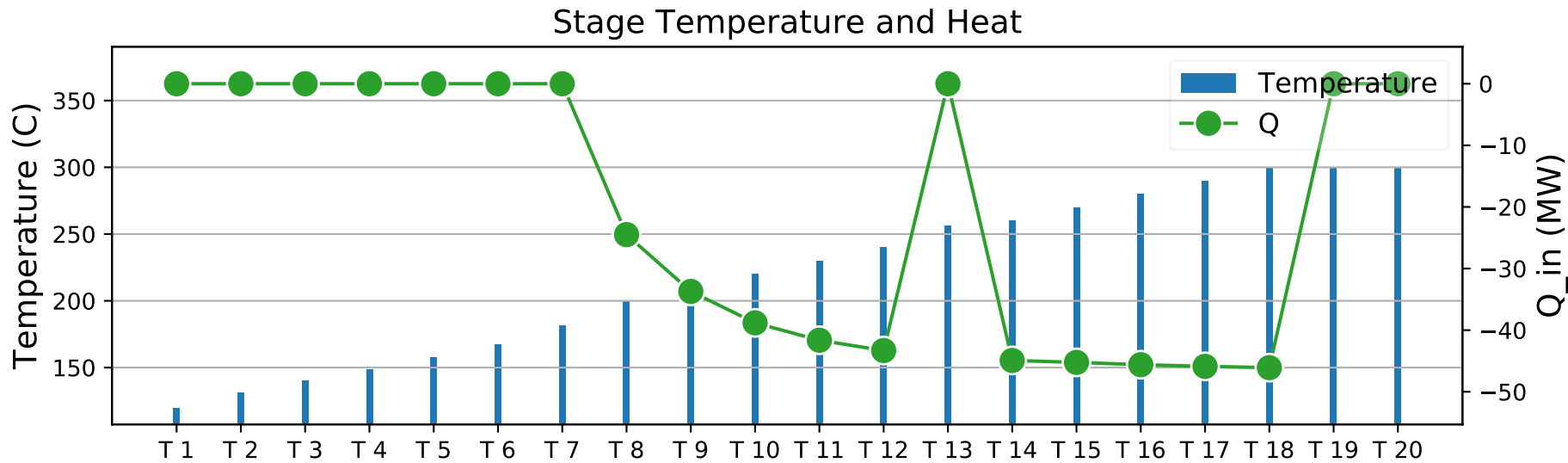
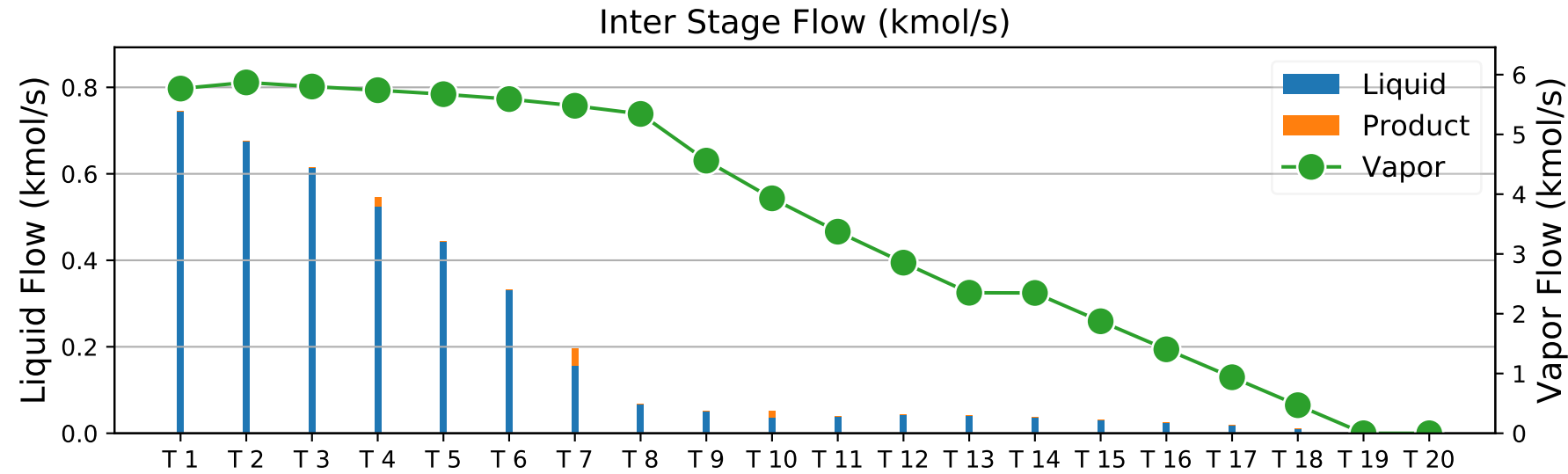
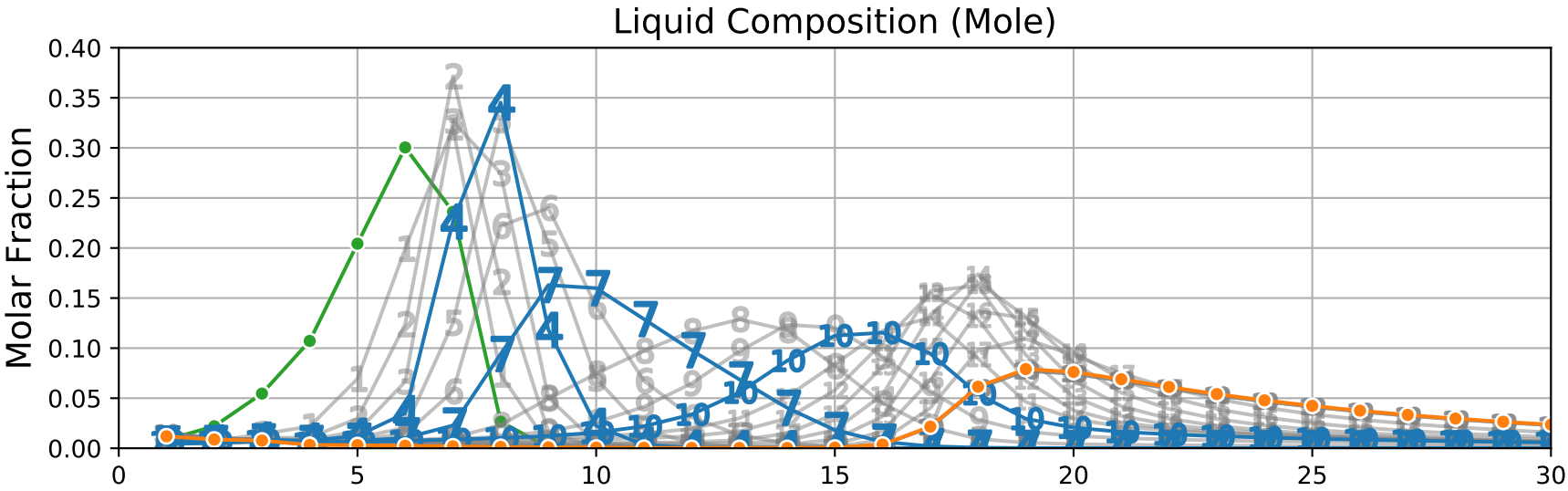
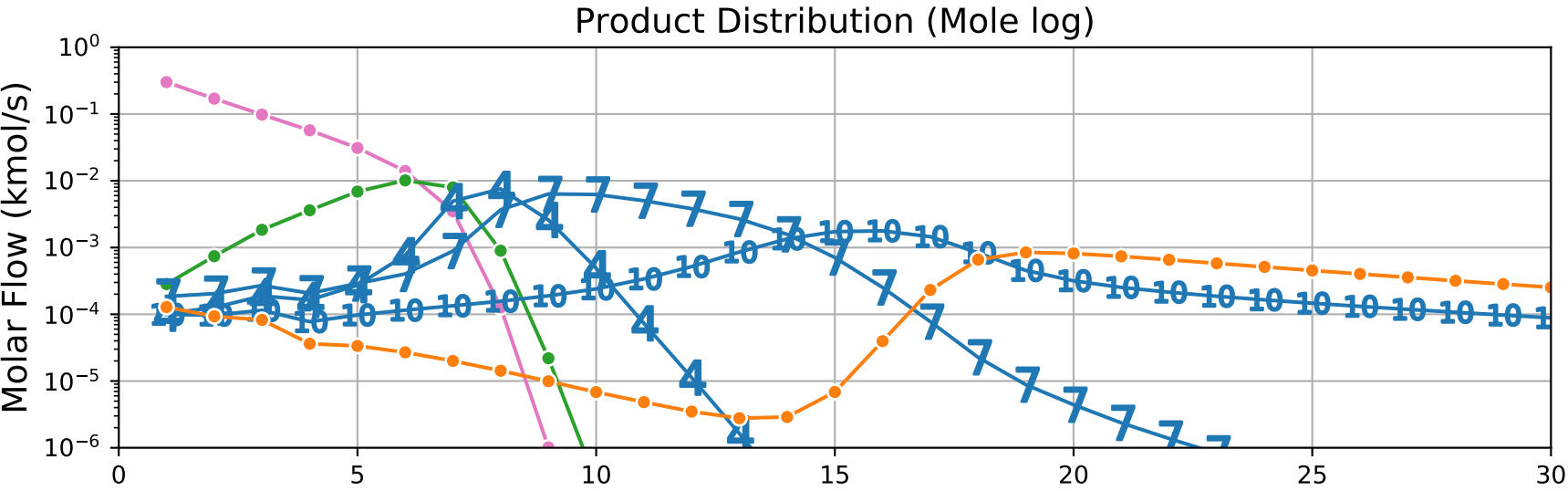
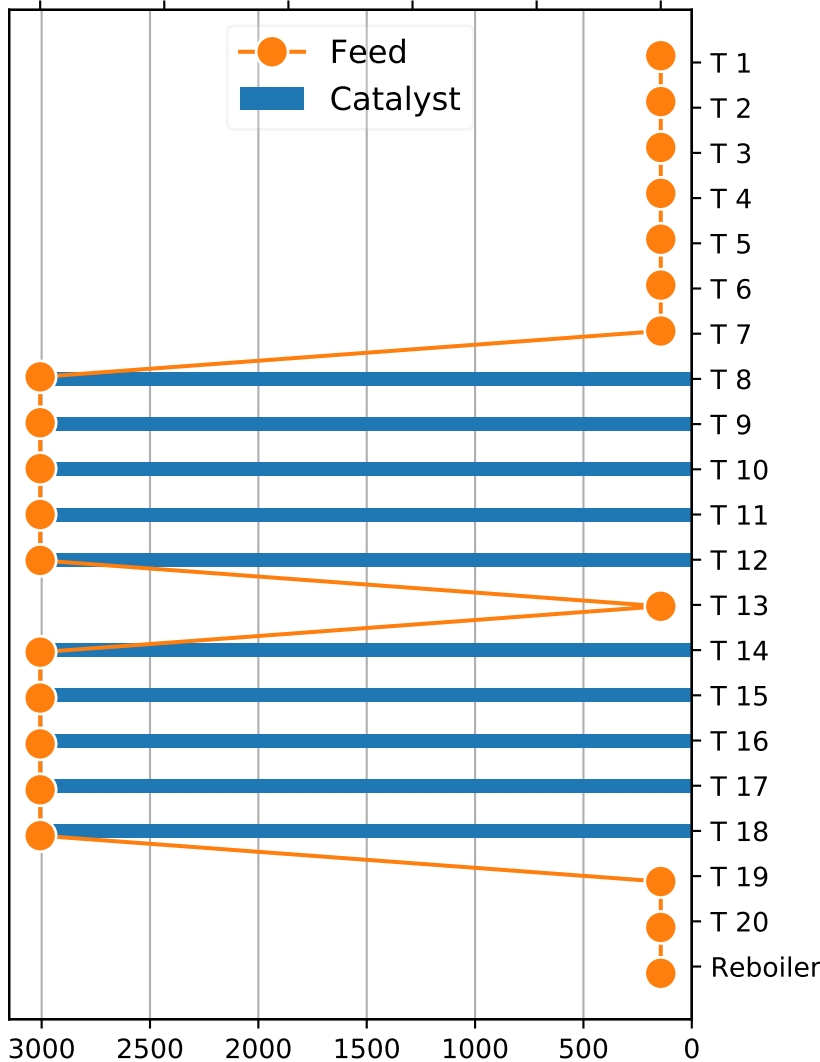
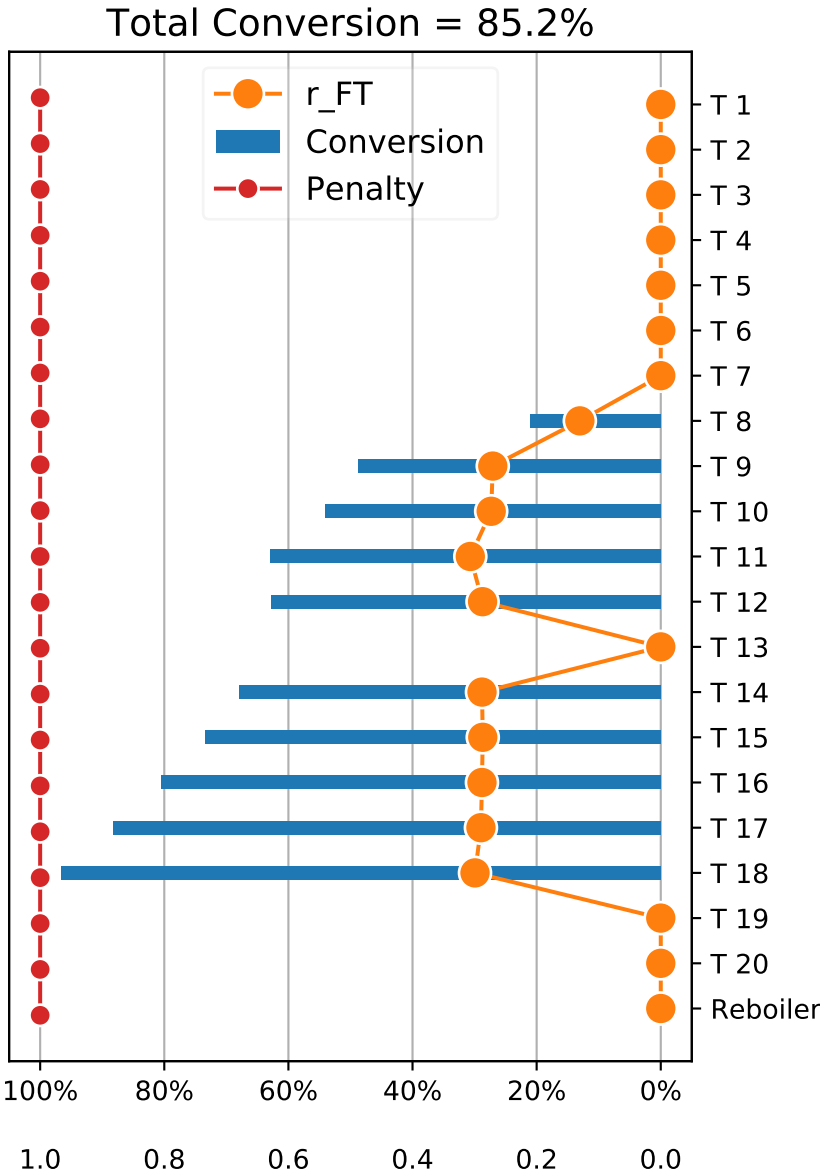
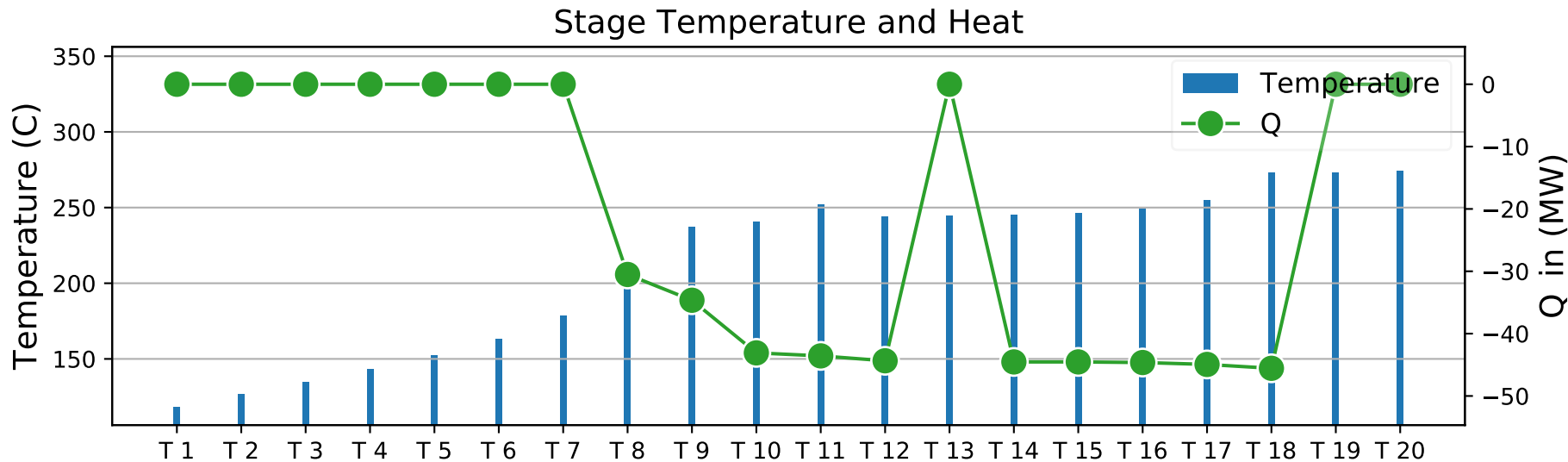
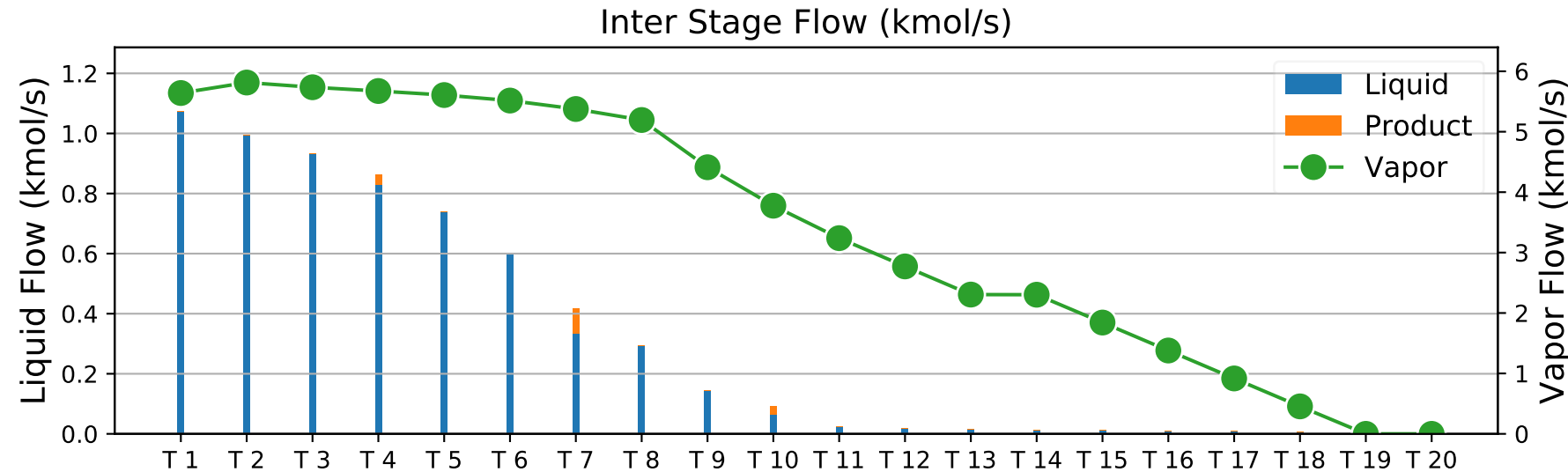
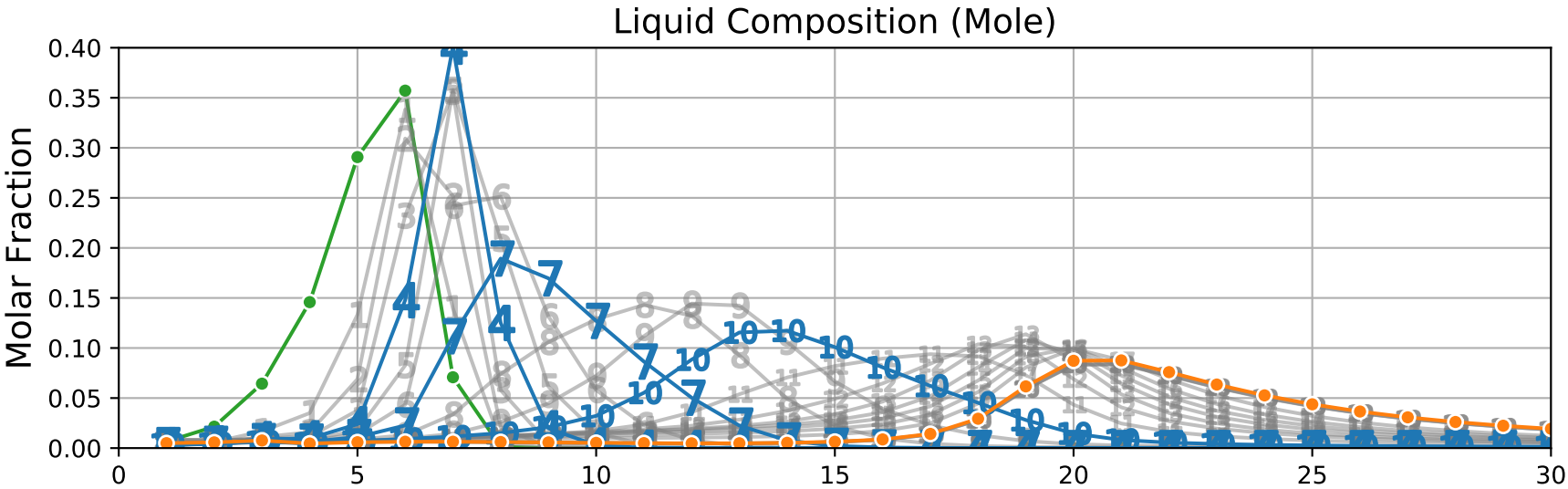
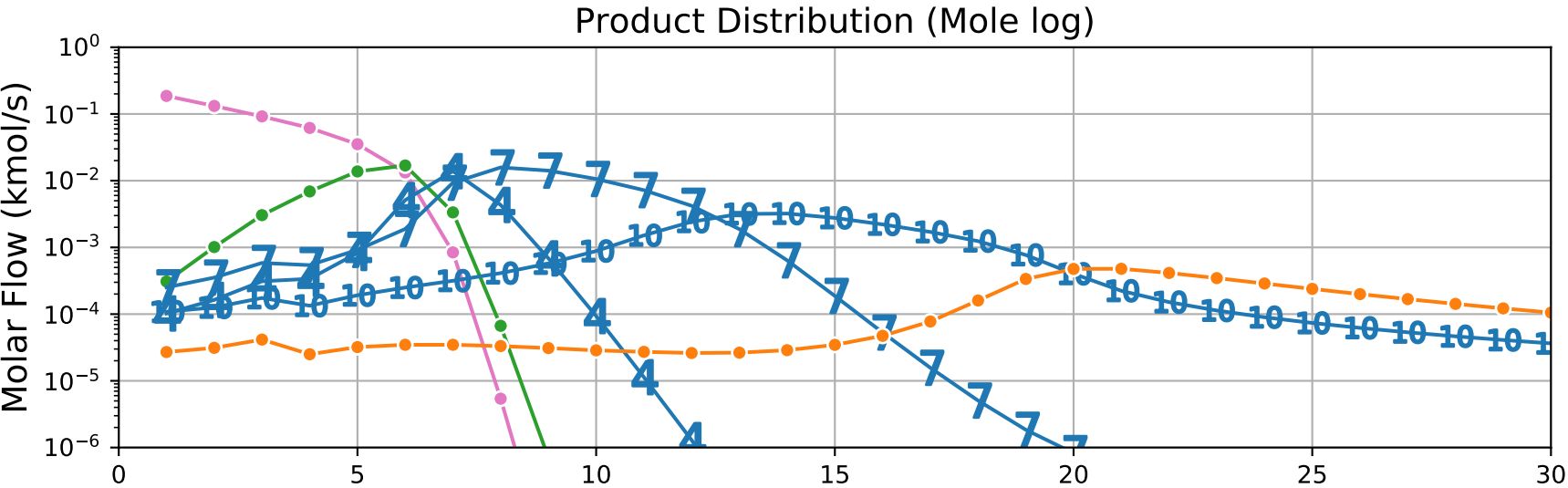


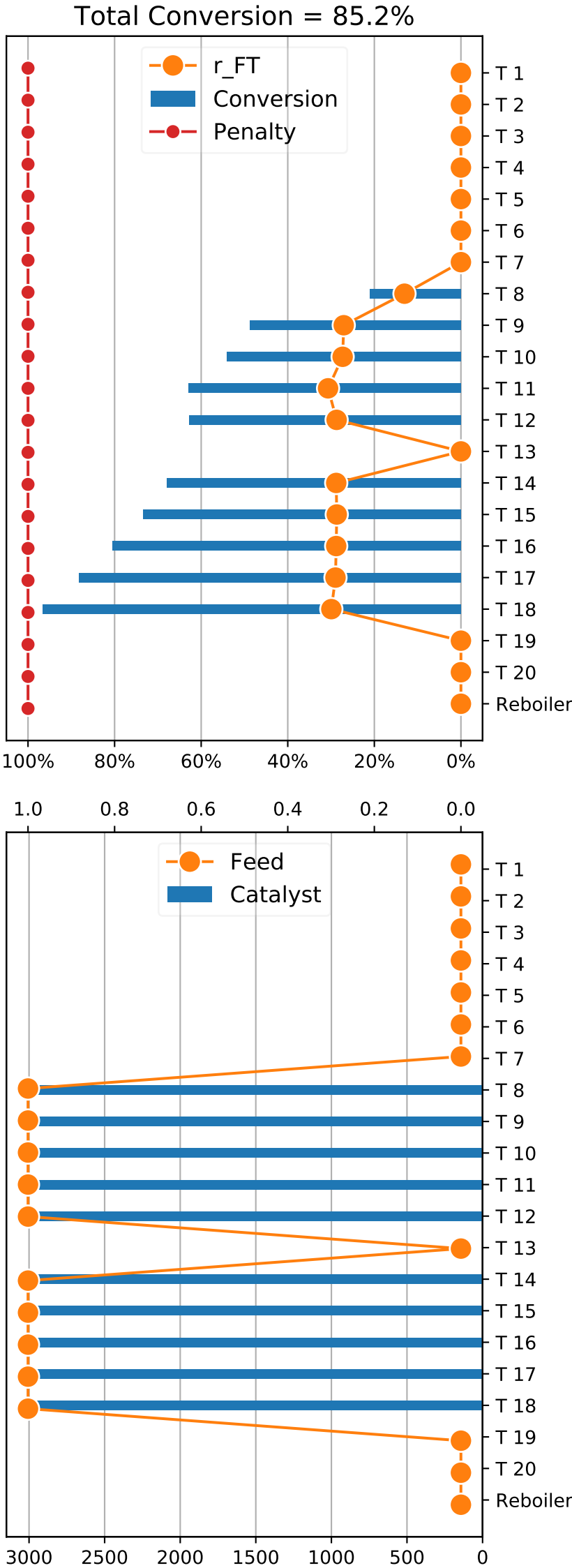
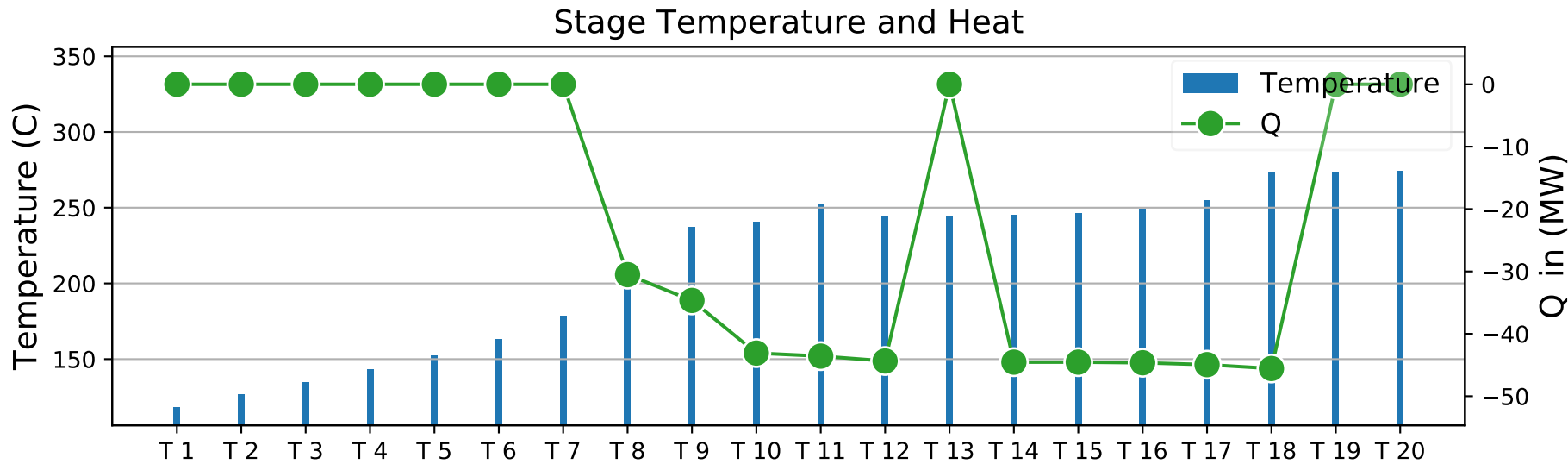
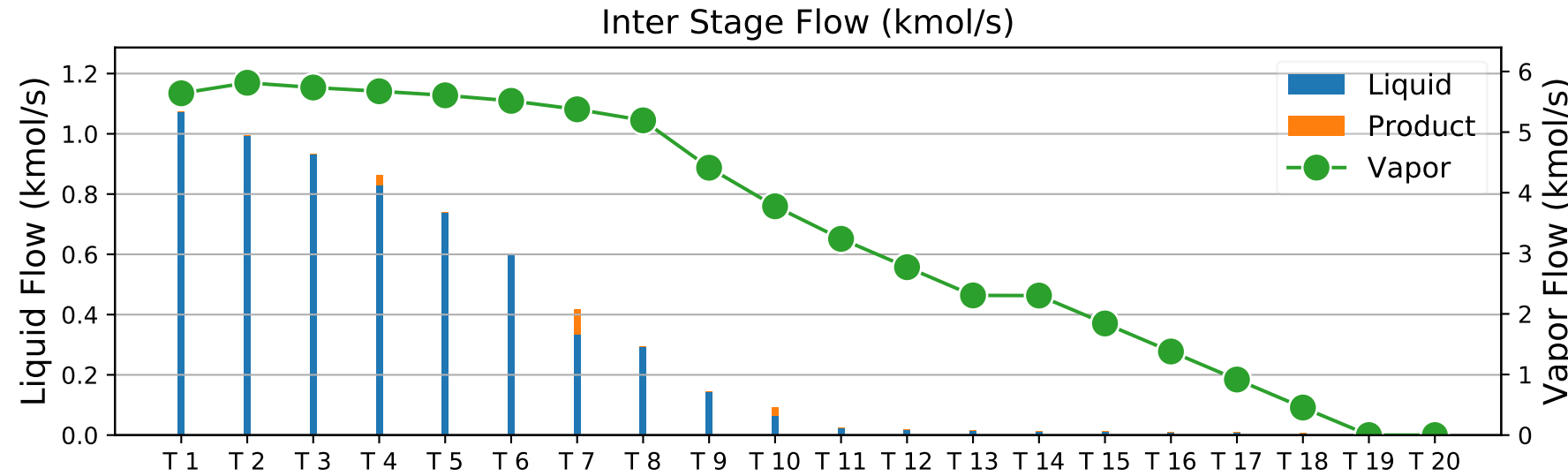
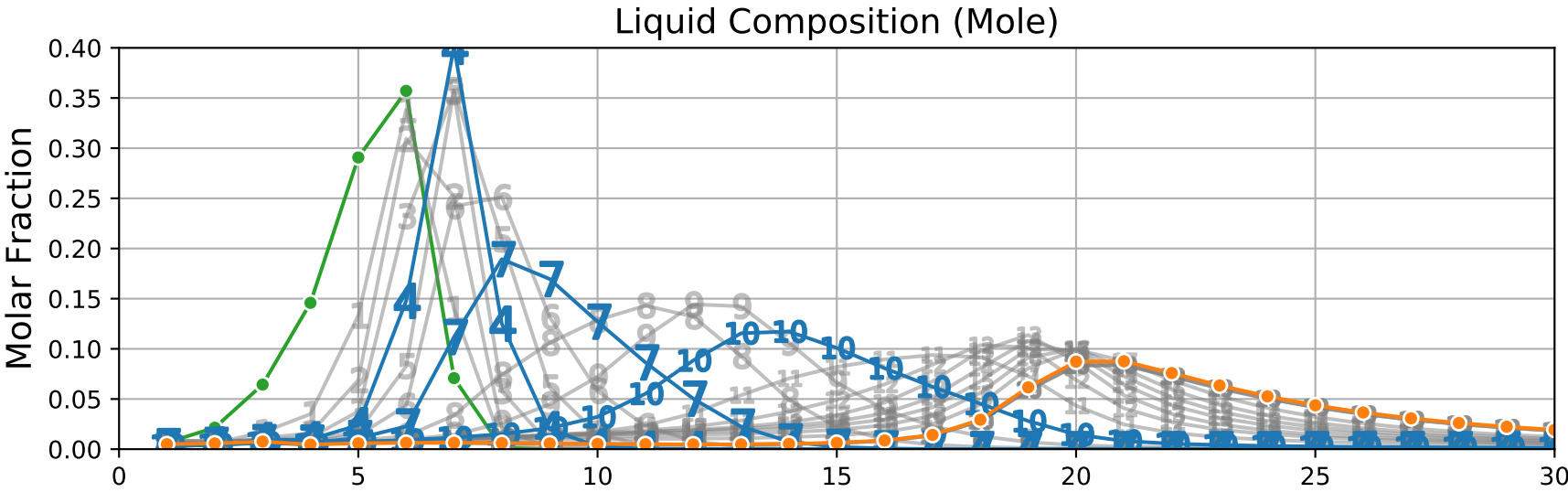
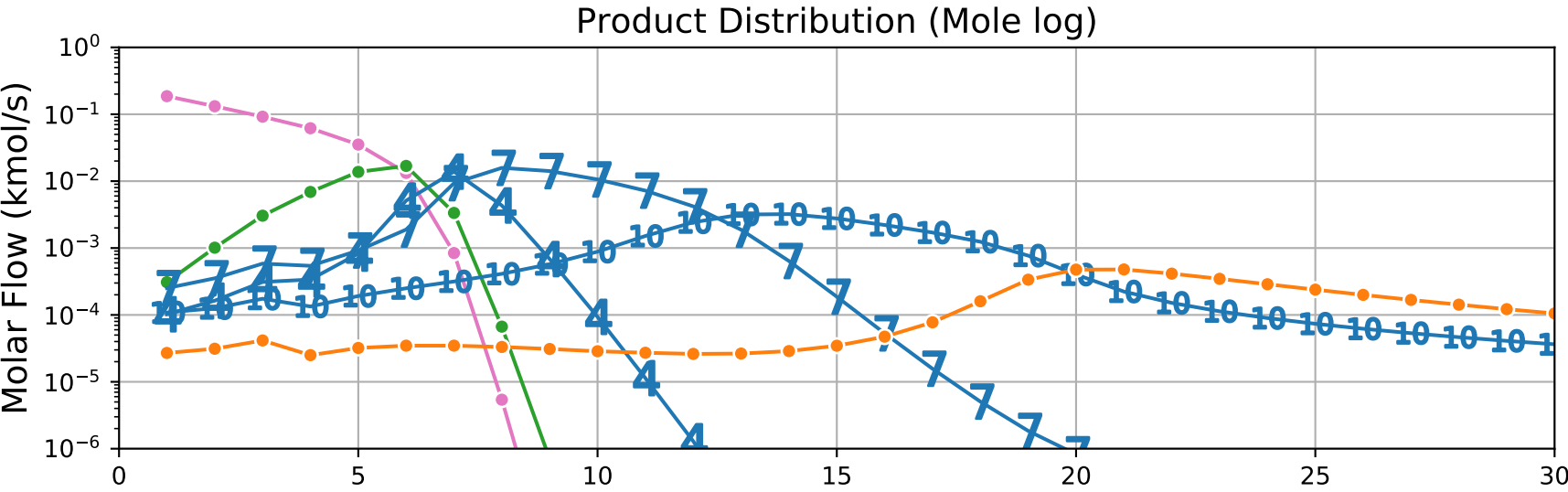
> Original 20 stage case <



> Optimized Temperature <



> OptimizedReflux <



> Optimized Product Side Draw <

