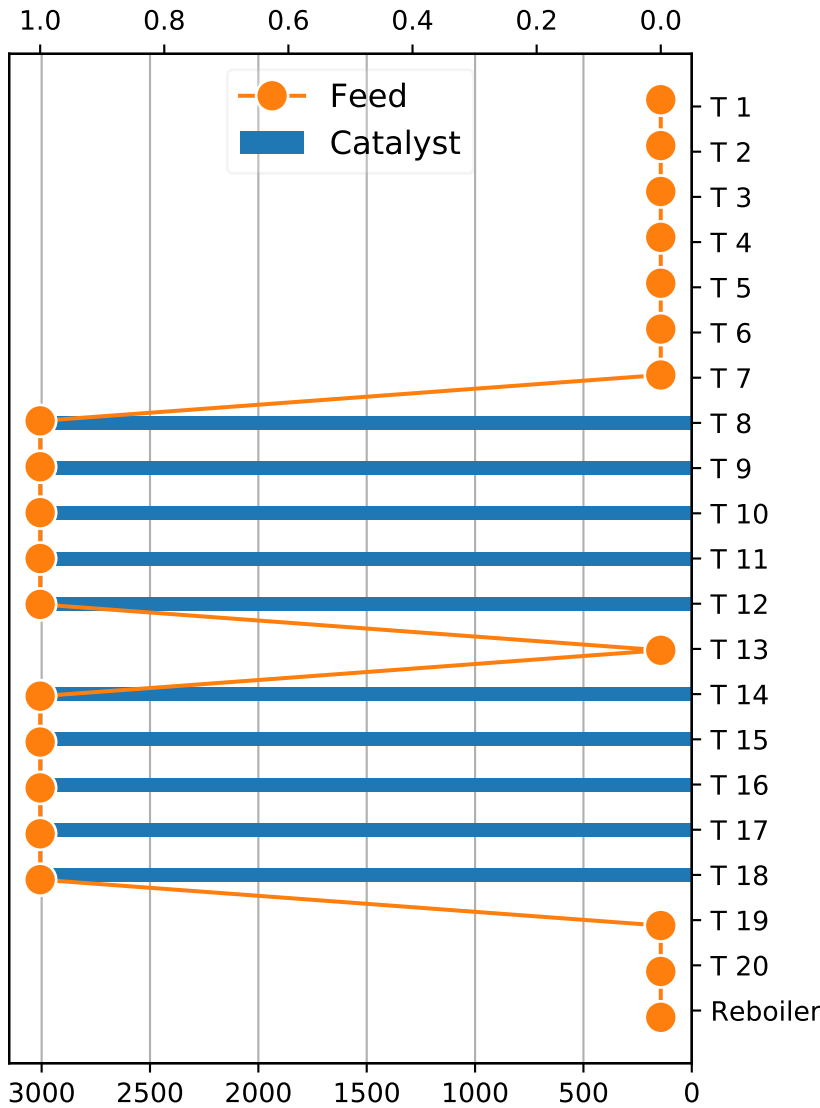
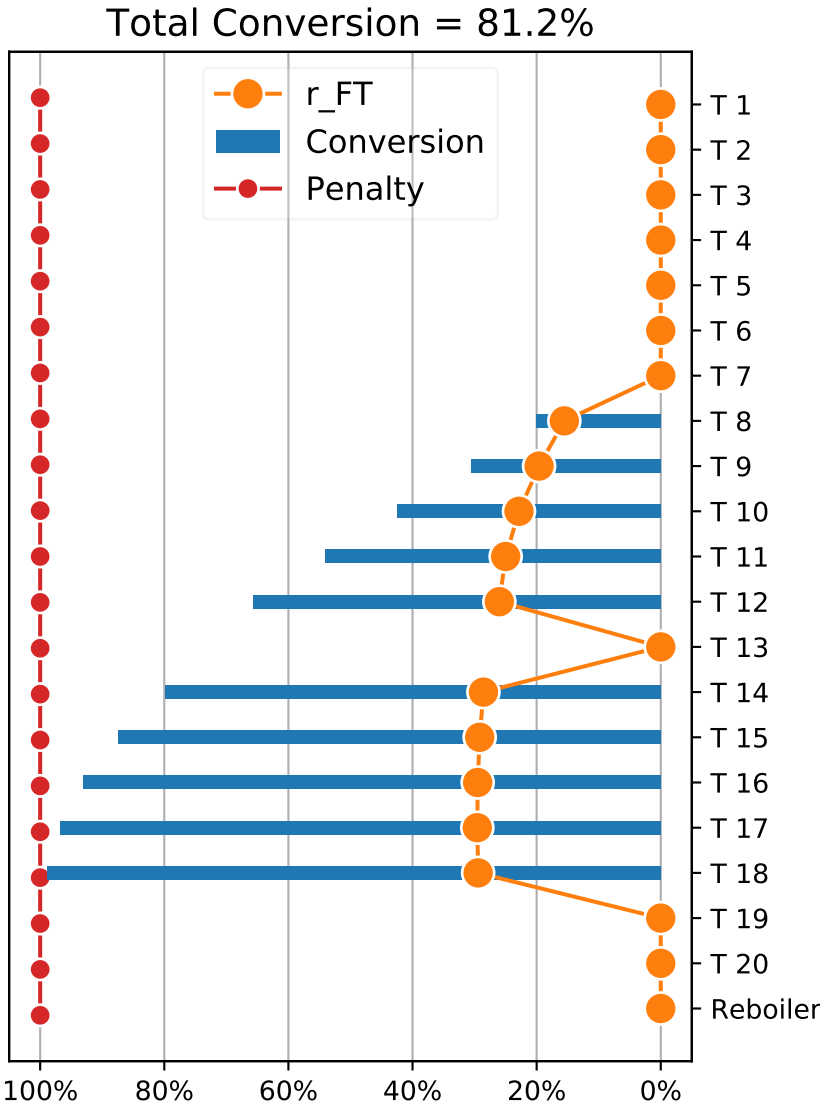
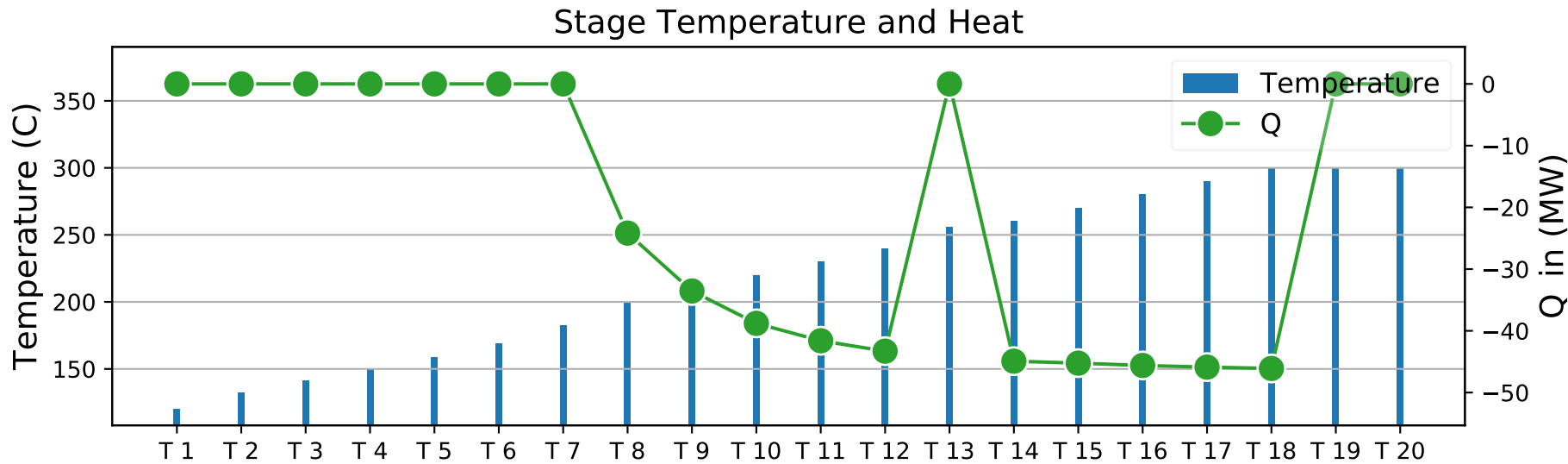
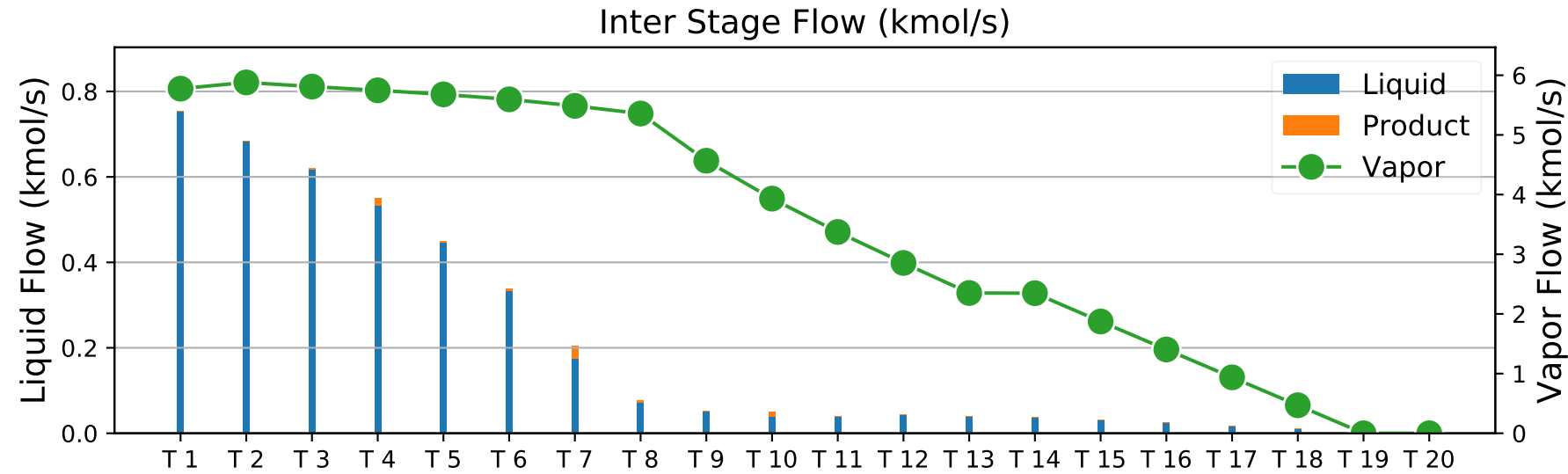
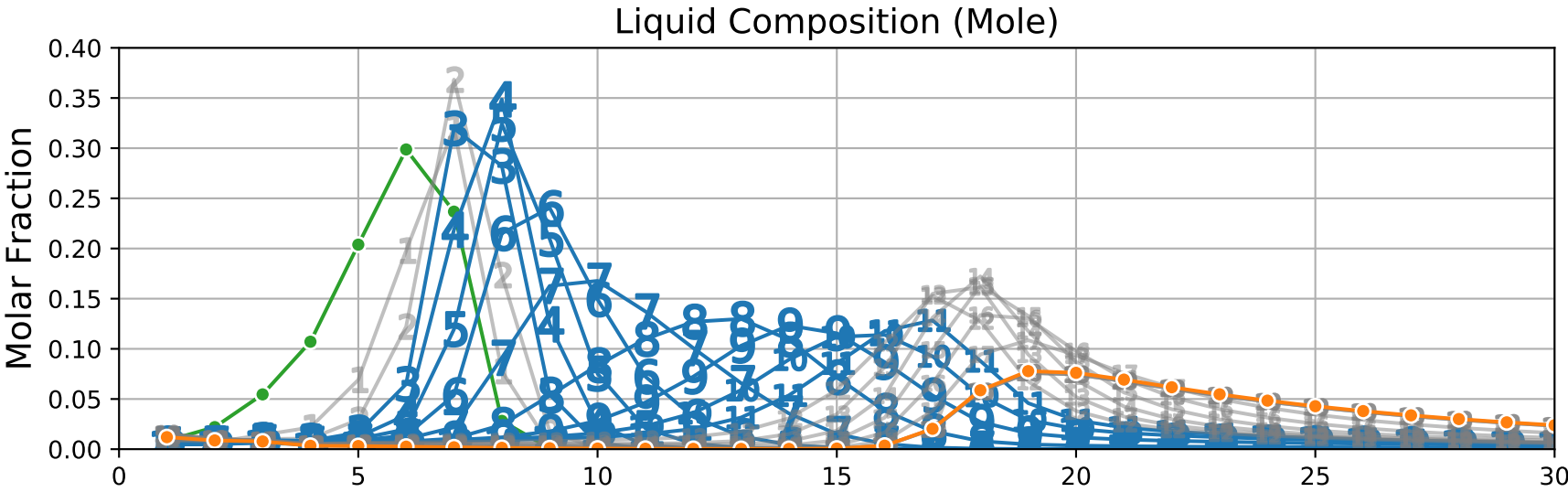
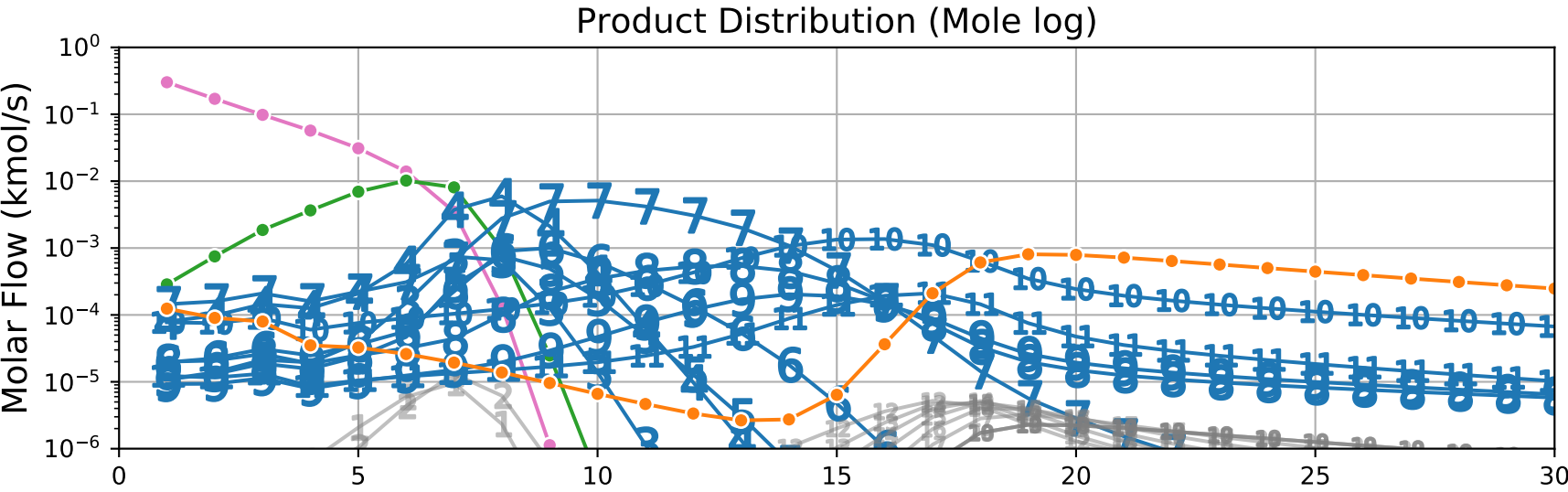
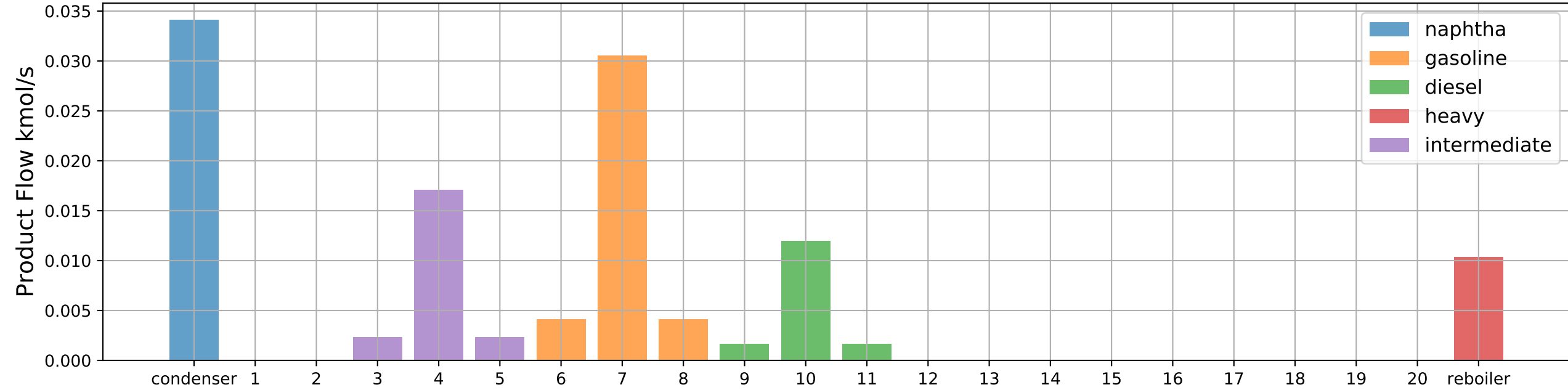


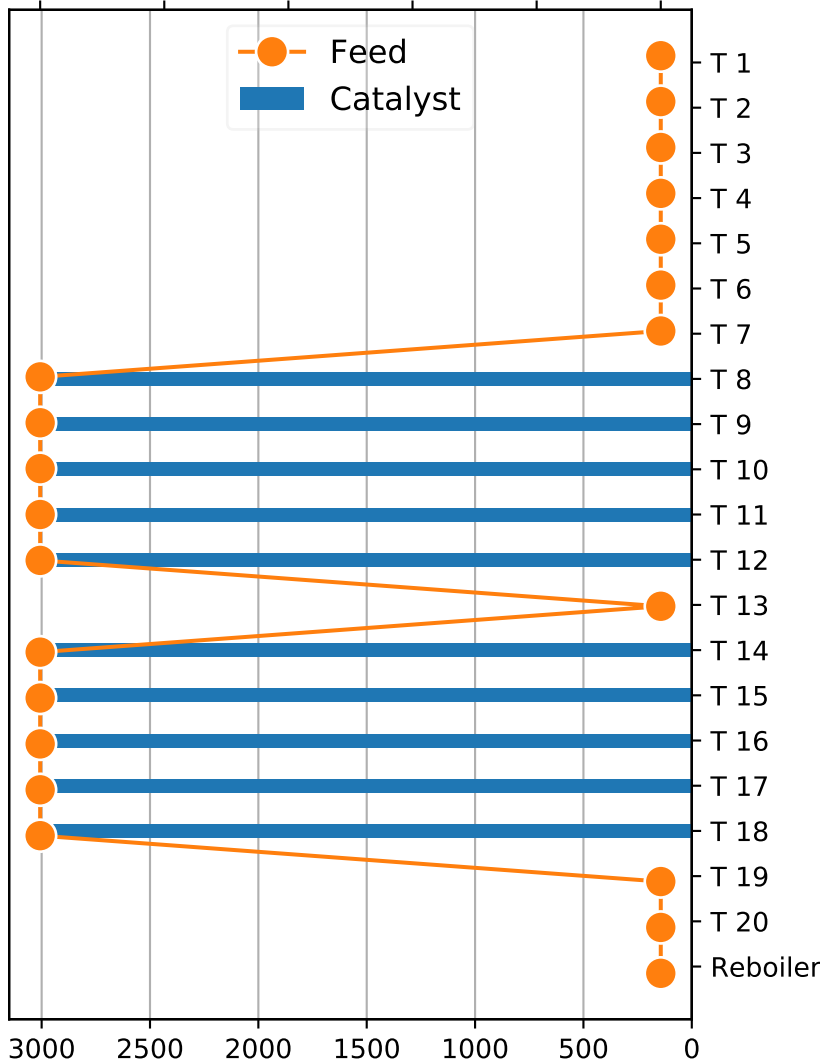
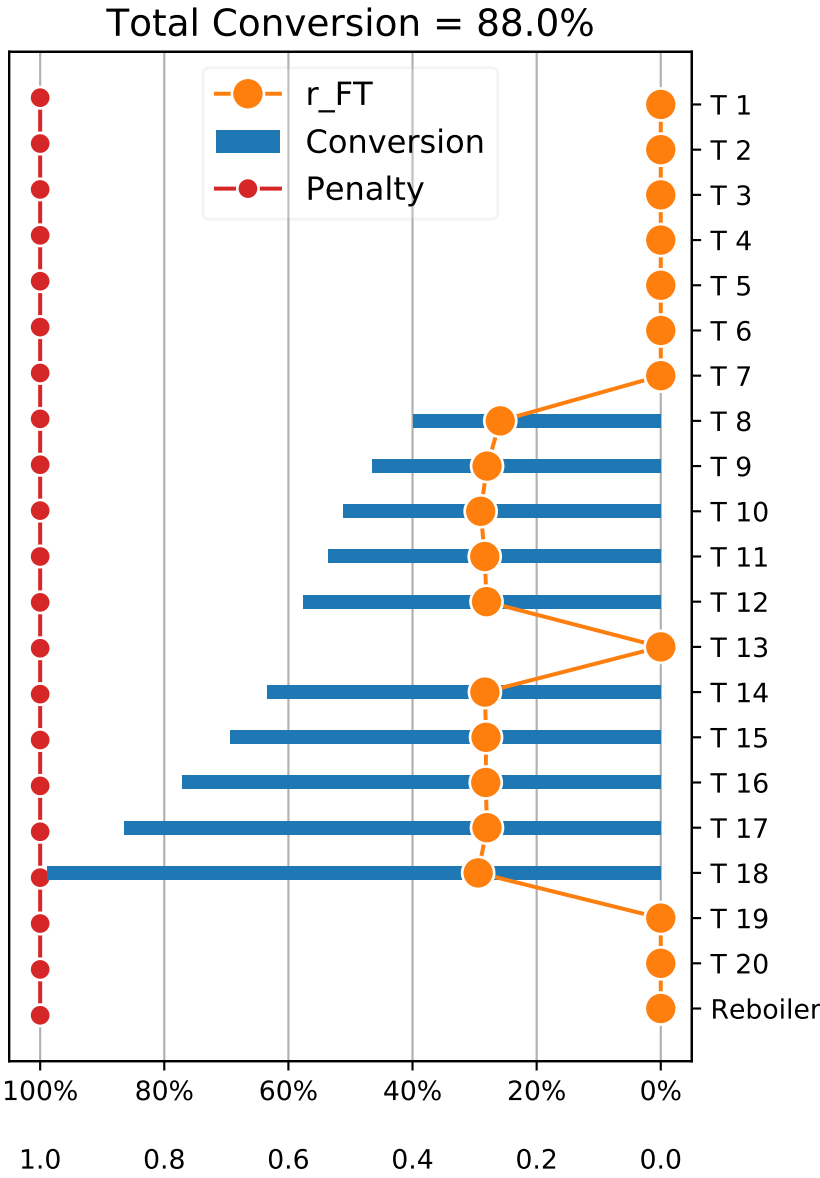
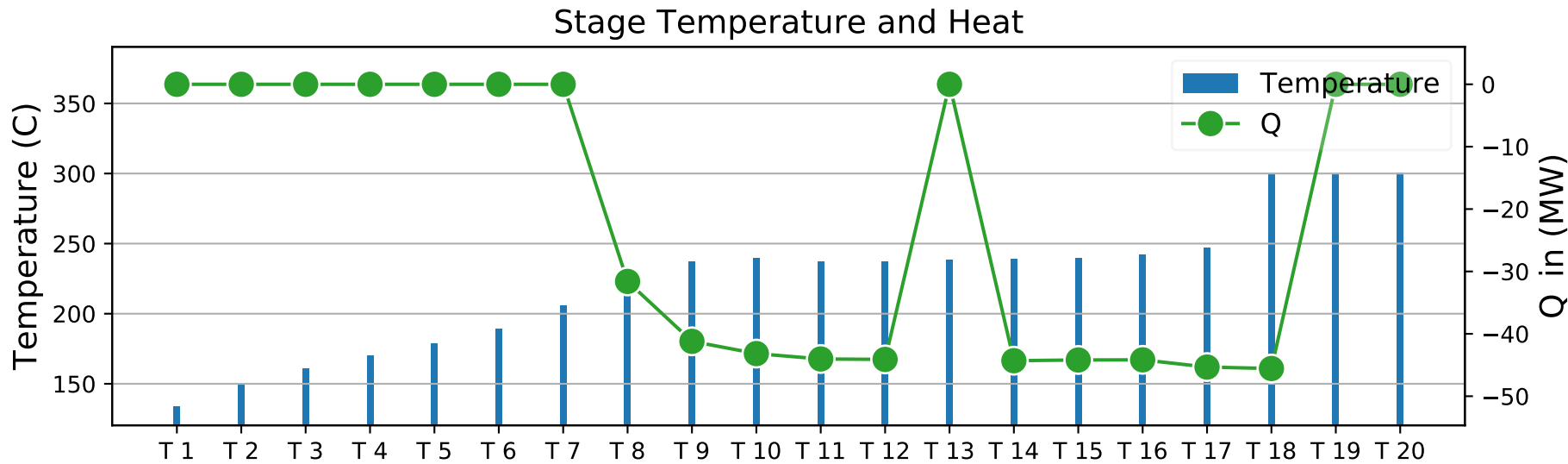
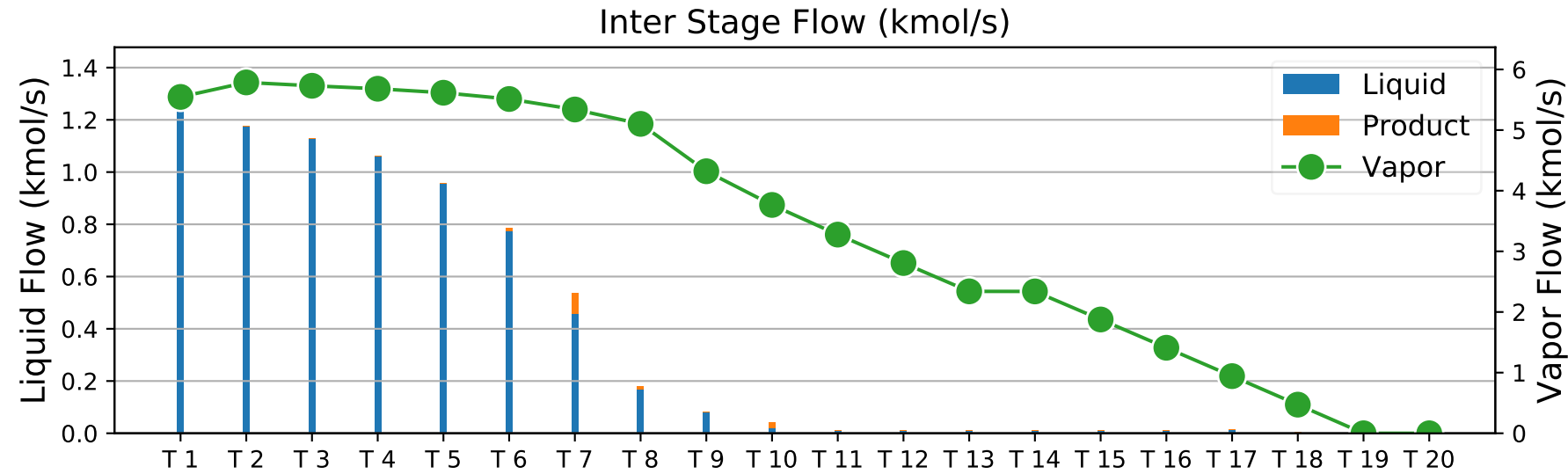
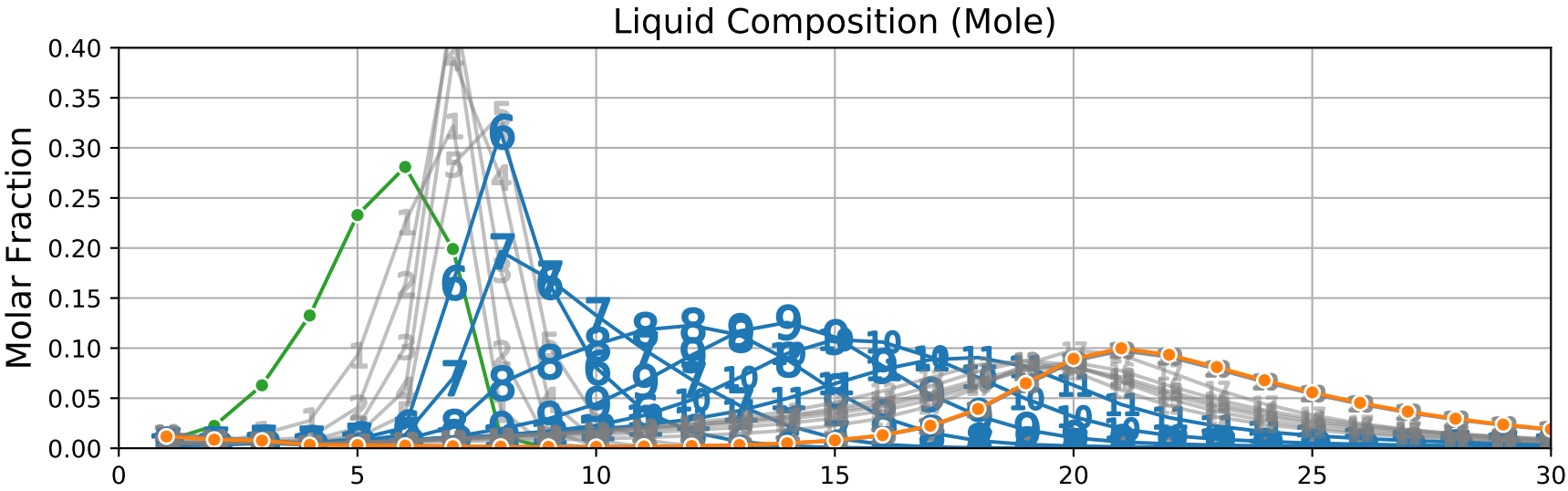
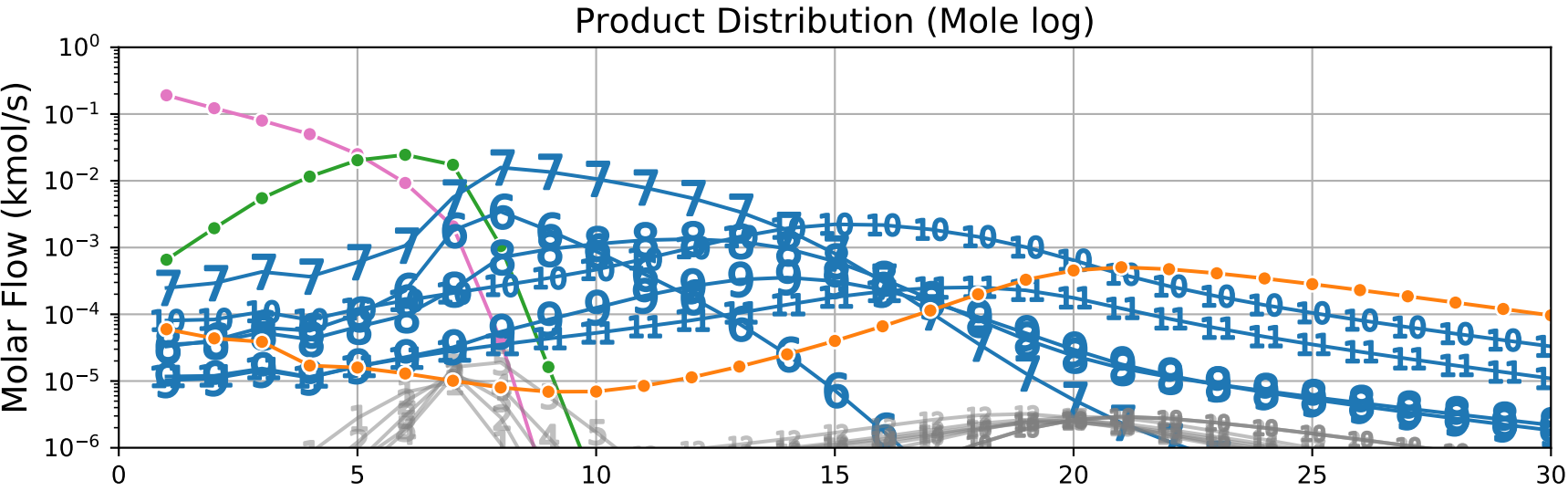
> Original 20 stage case <



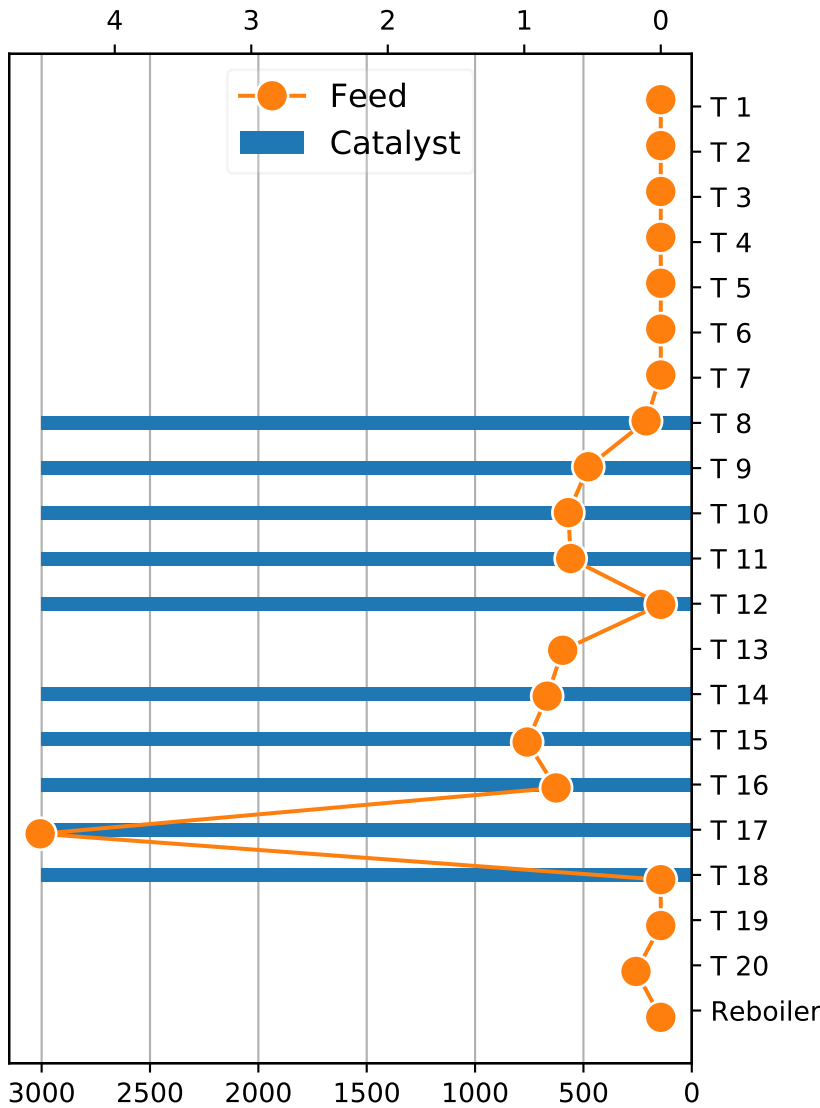
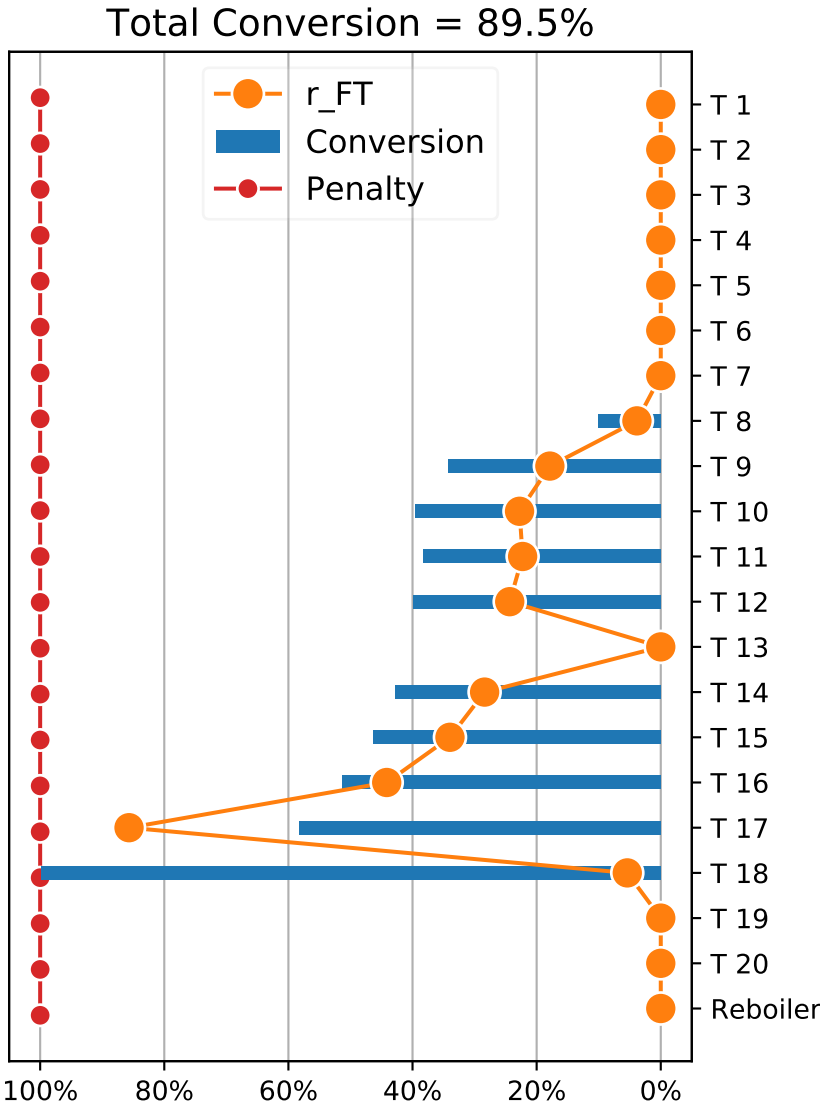
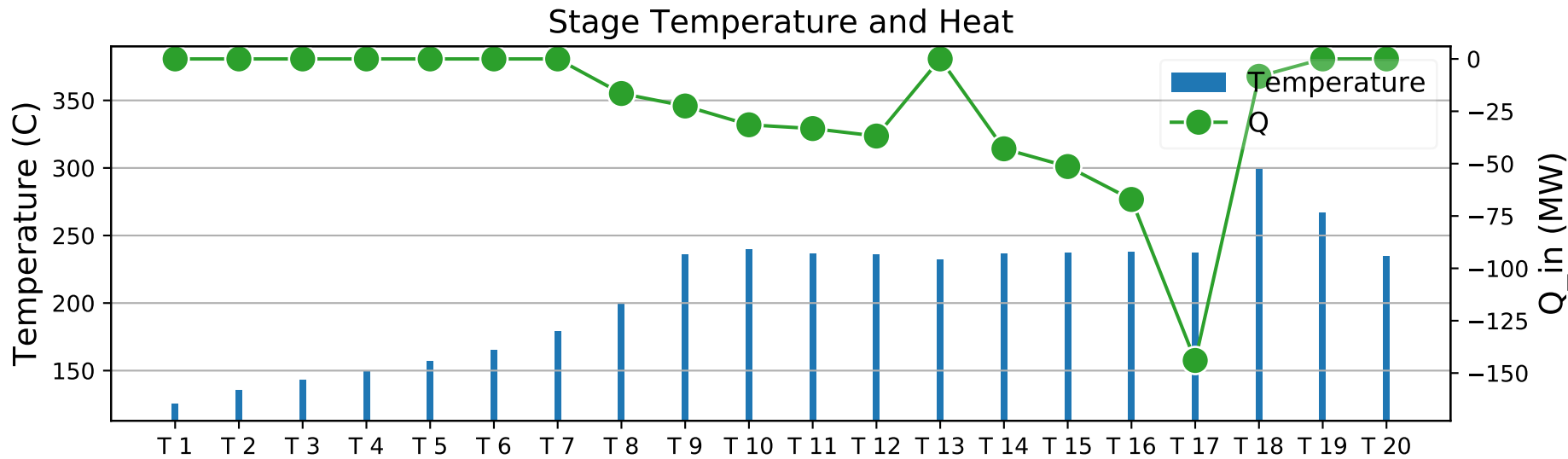
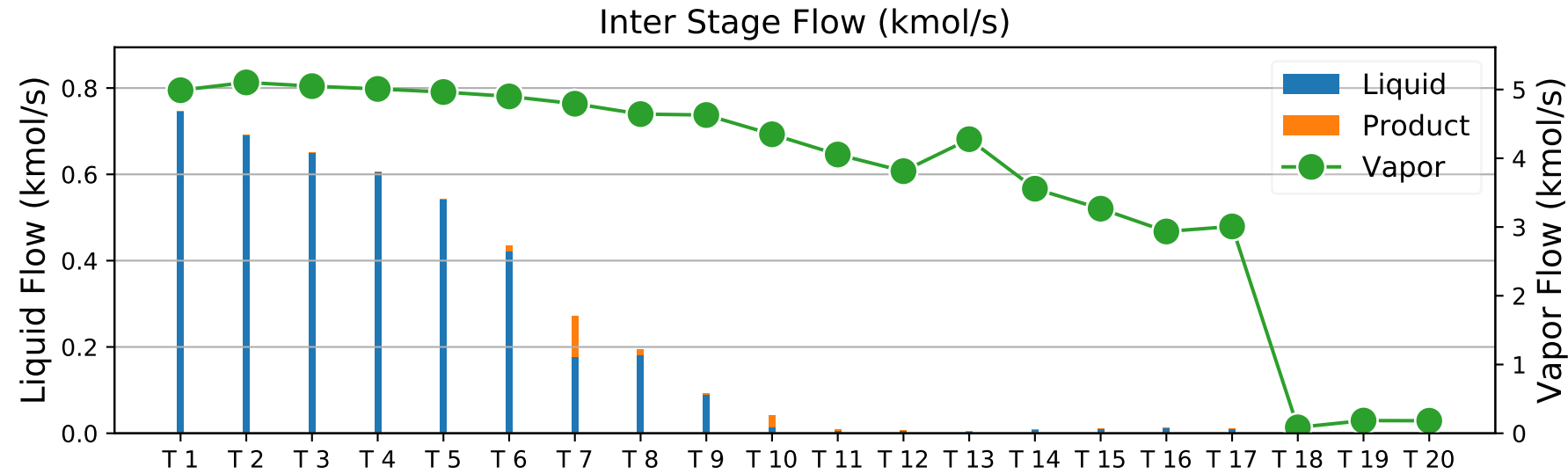
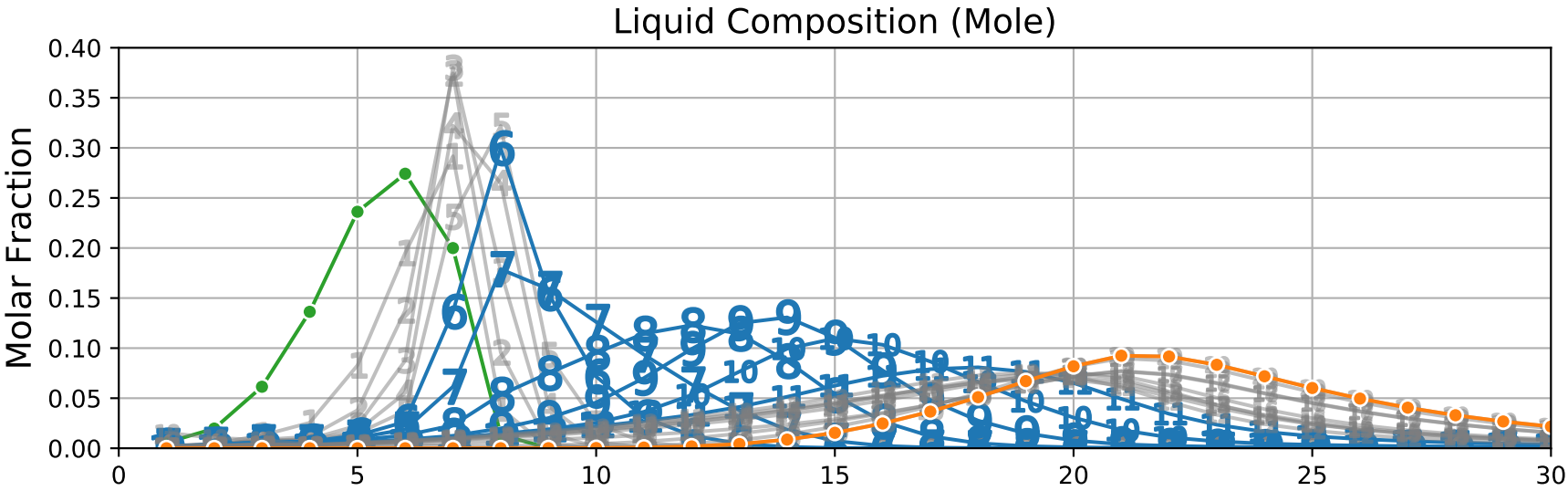
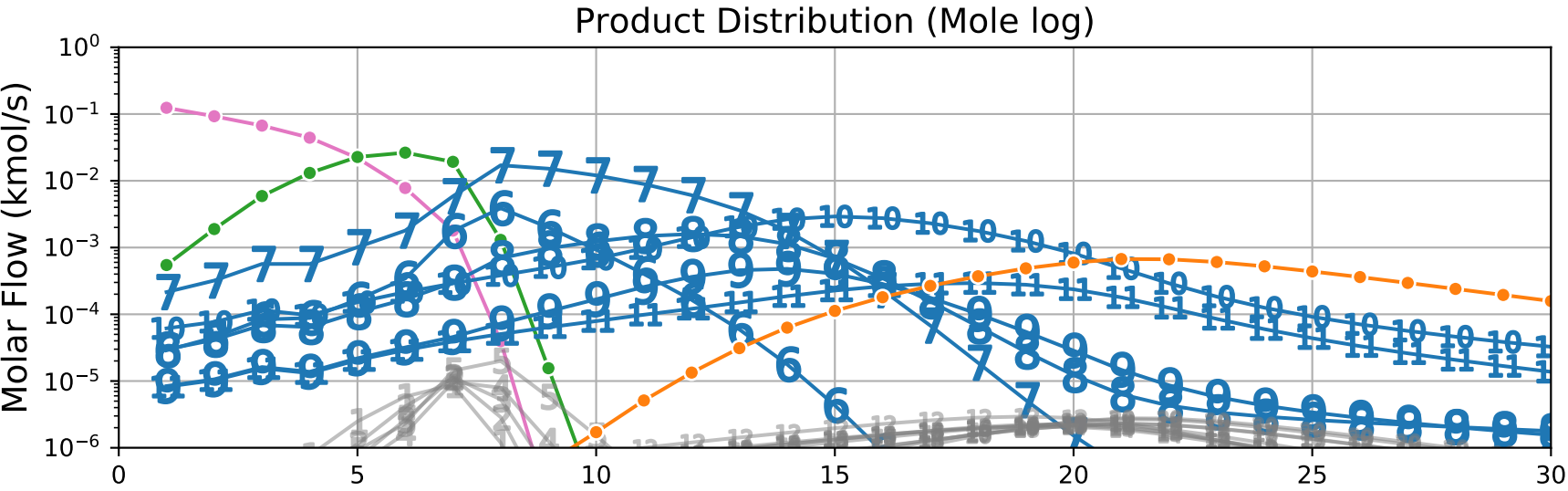
DDF Product Distribution



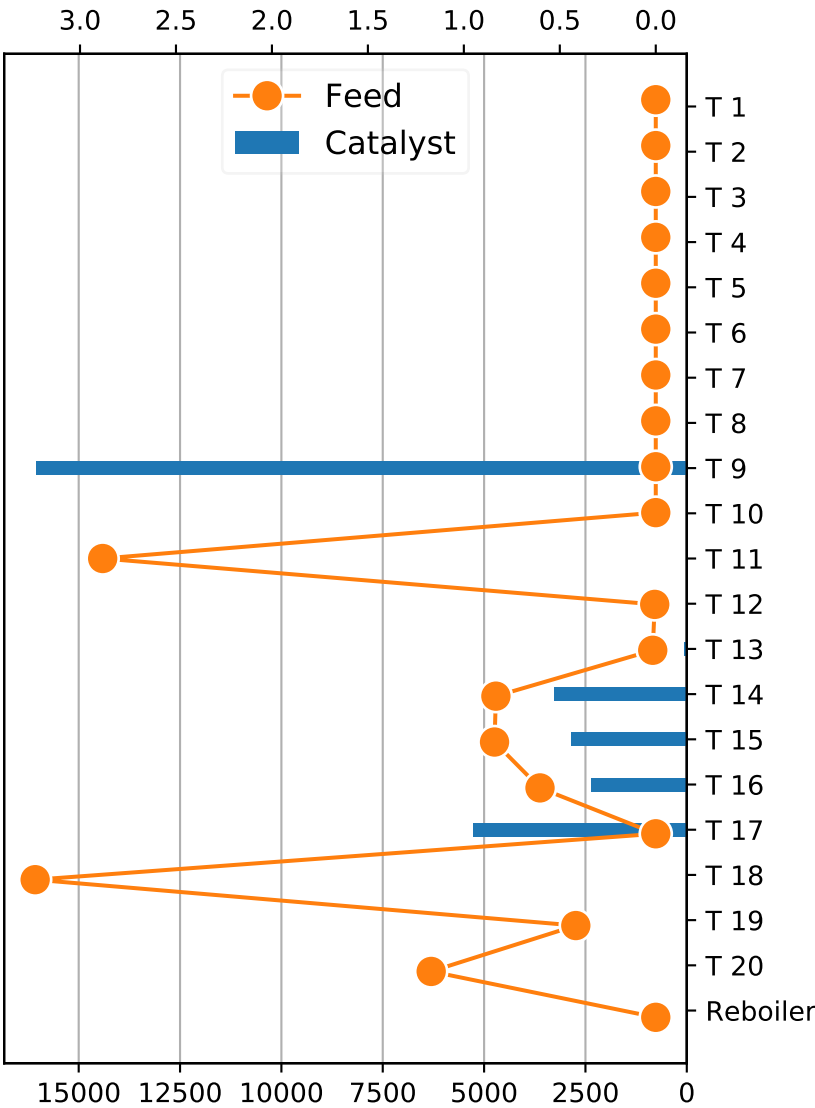
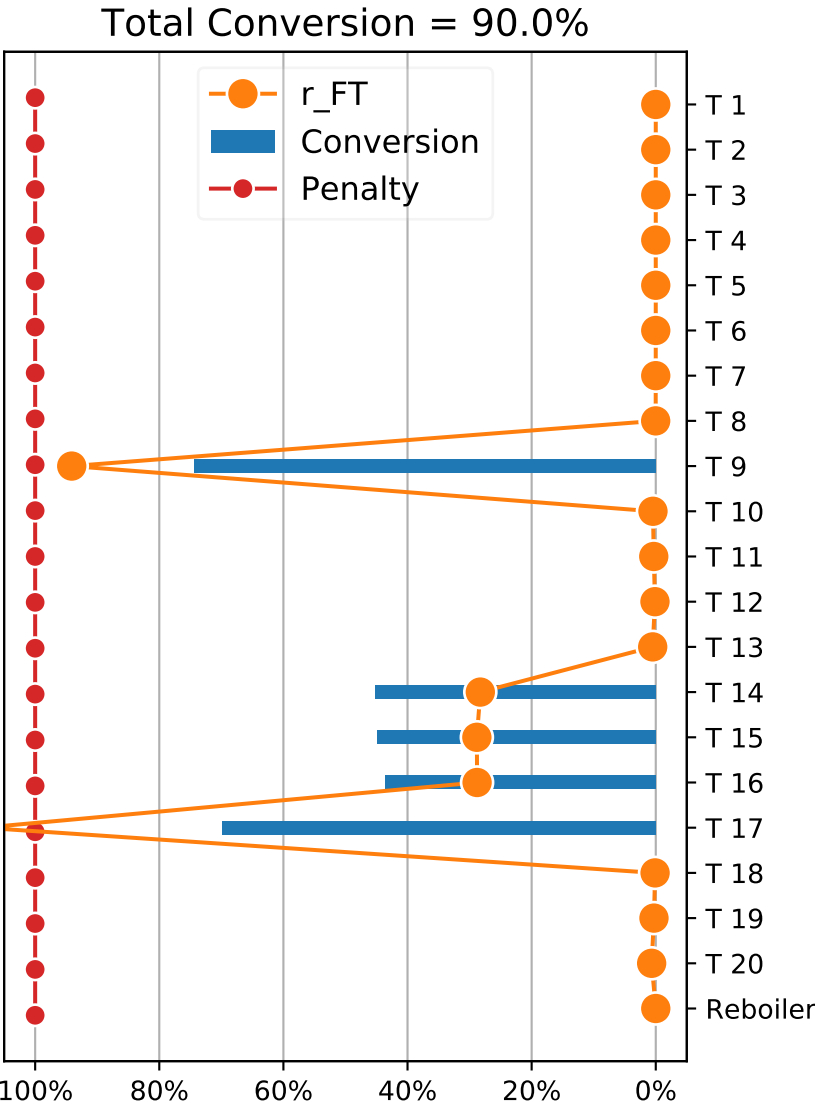
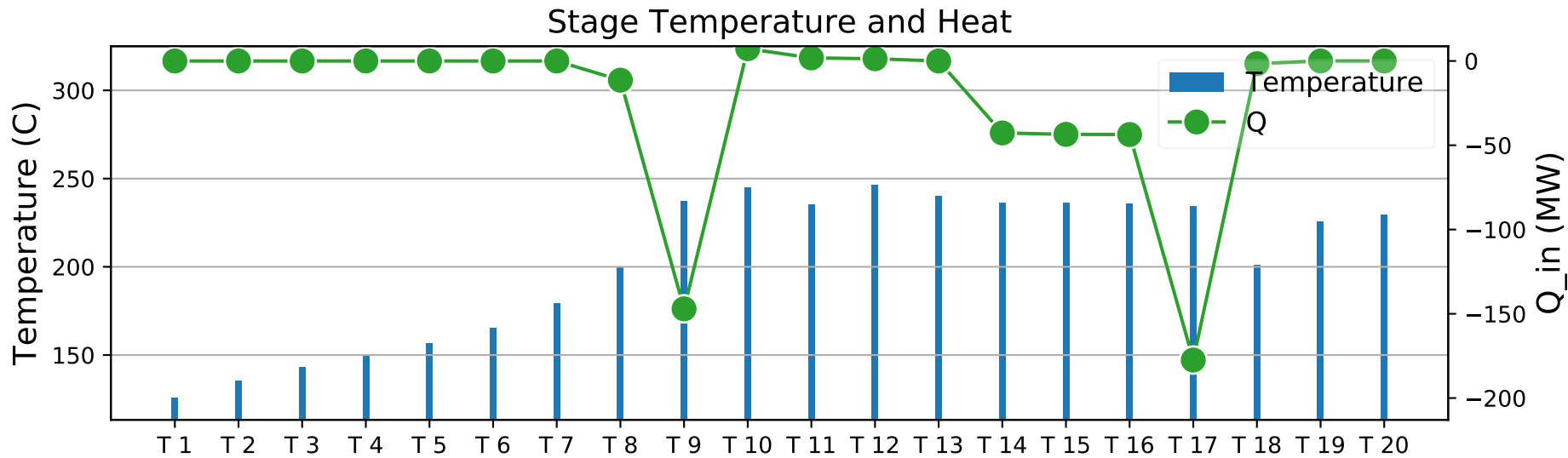
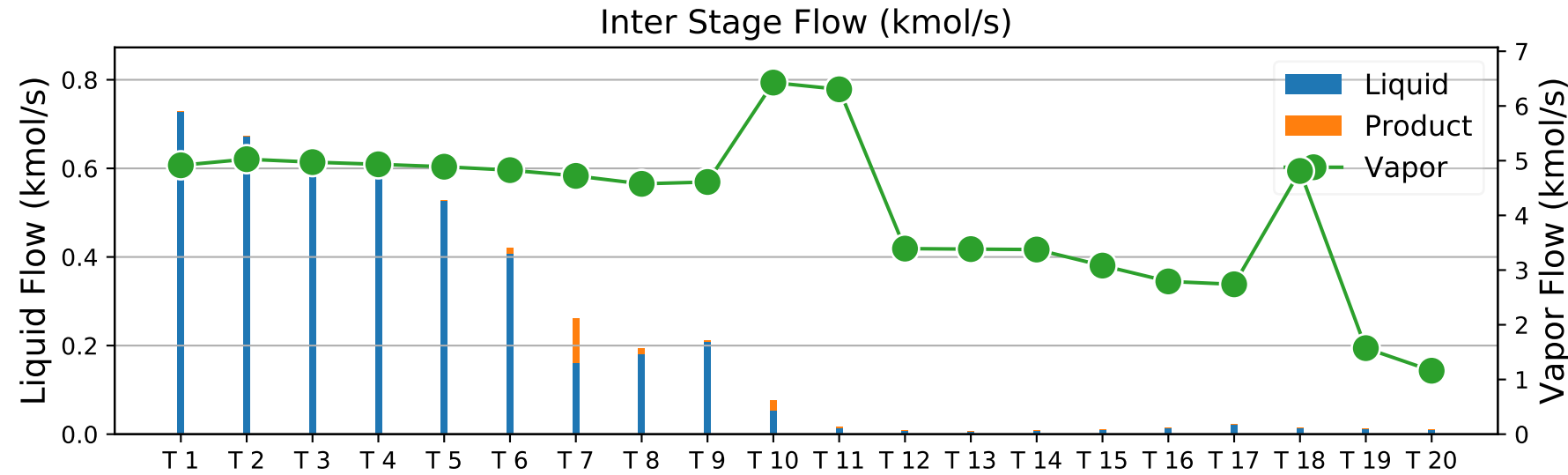
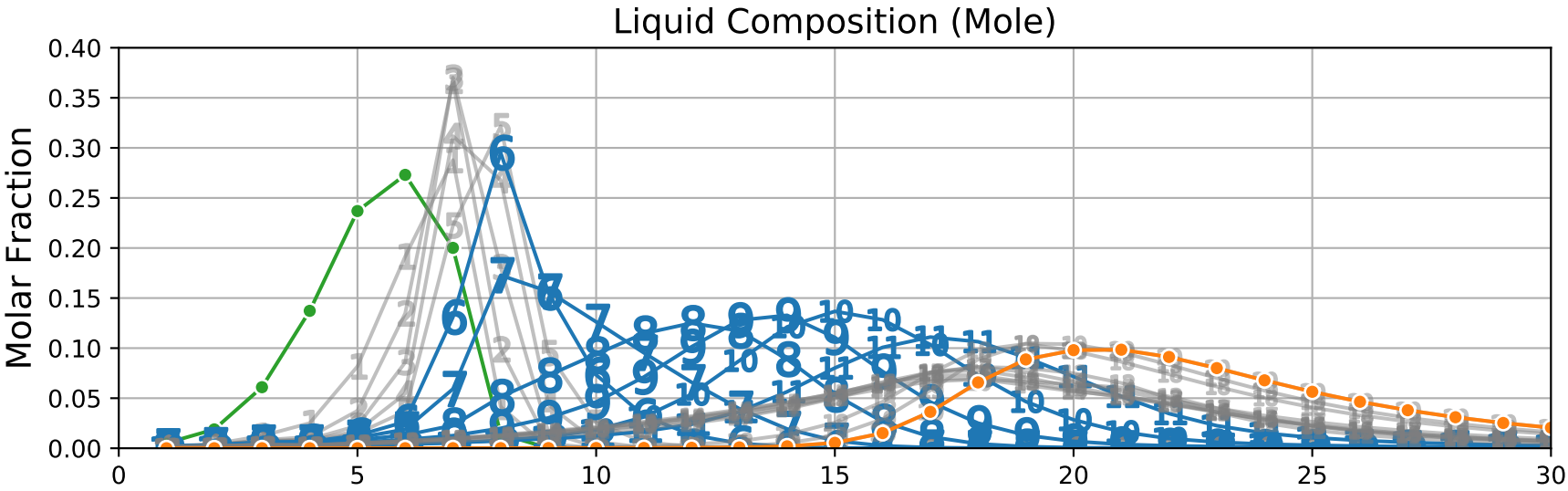
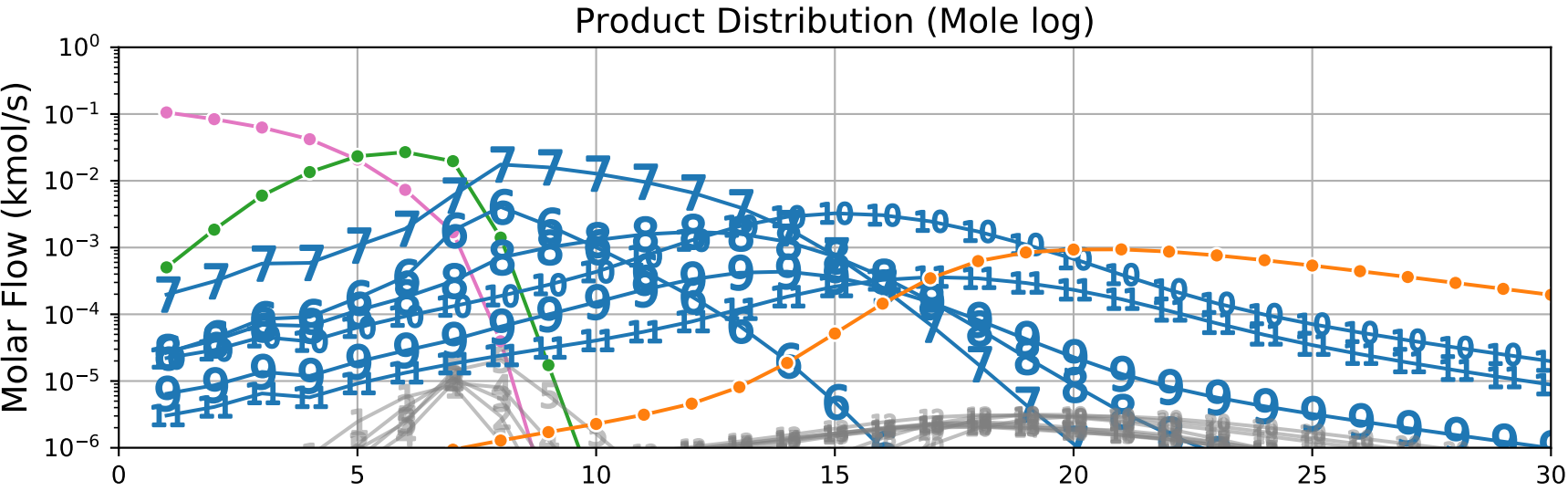
> Optimized Temperature, Reflux and Product Flow Rate <



> Optimized Feed Amount and Location <

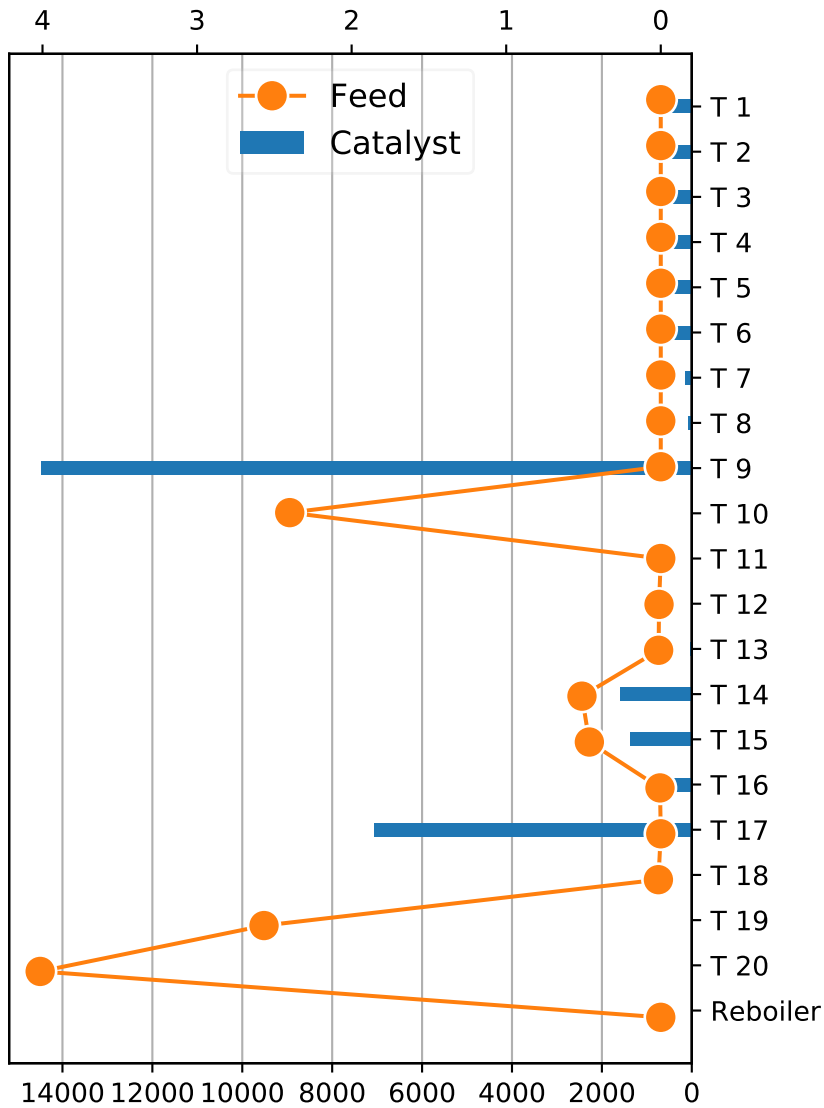
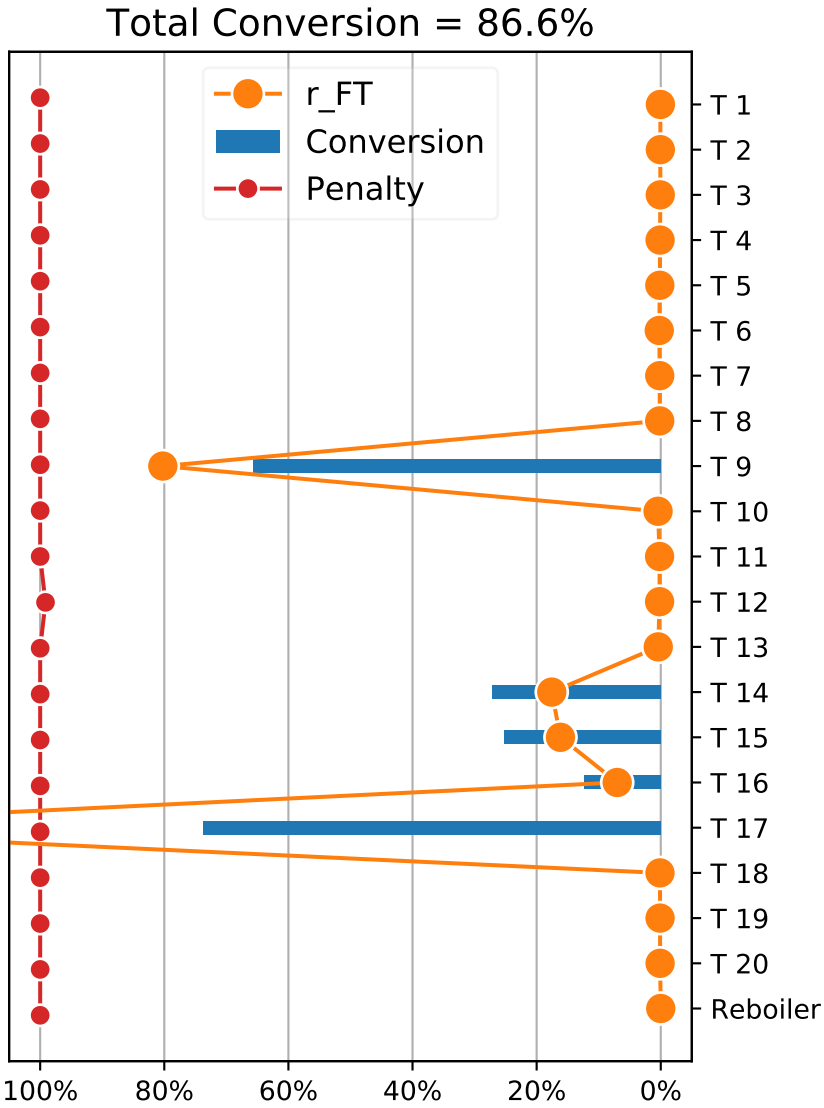
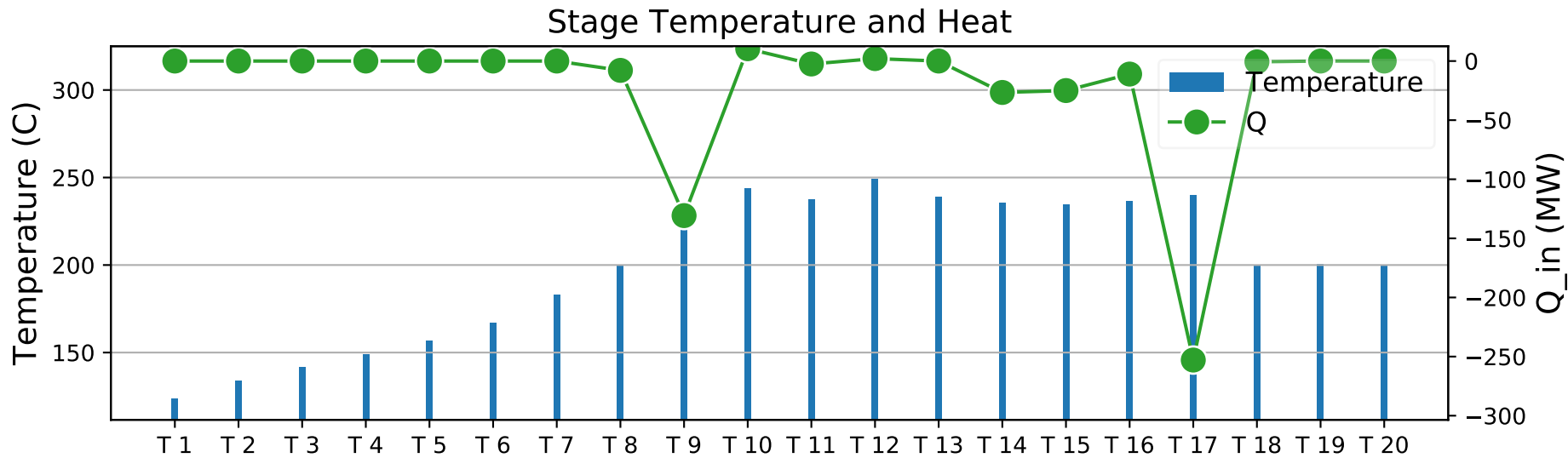
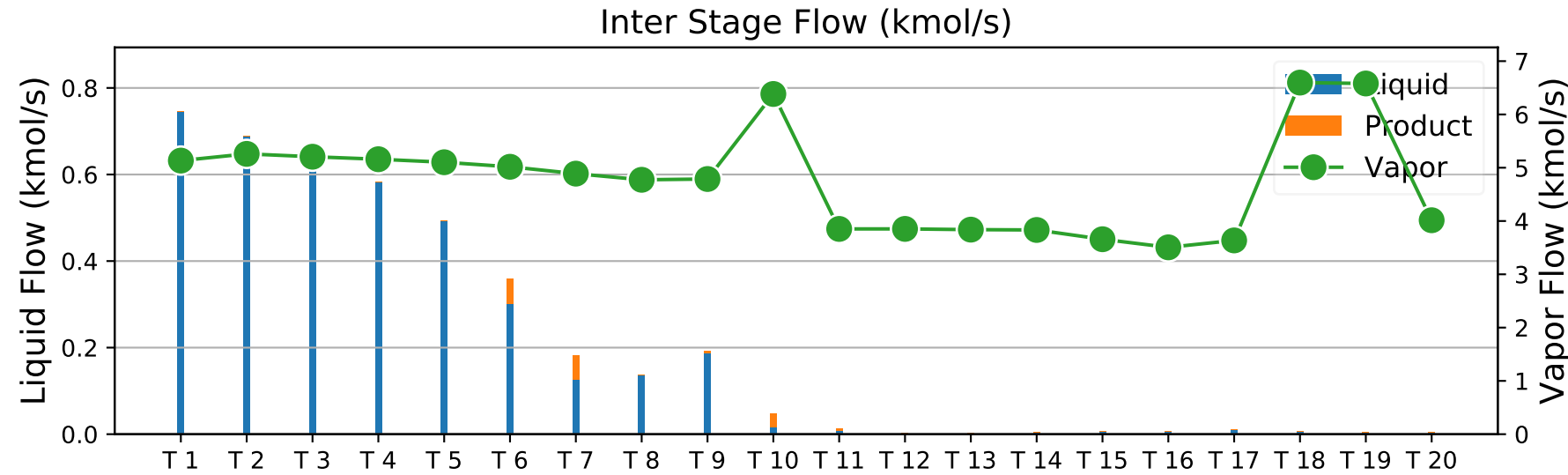
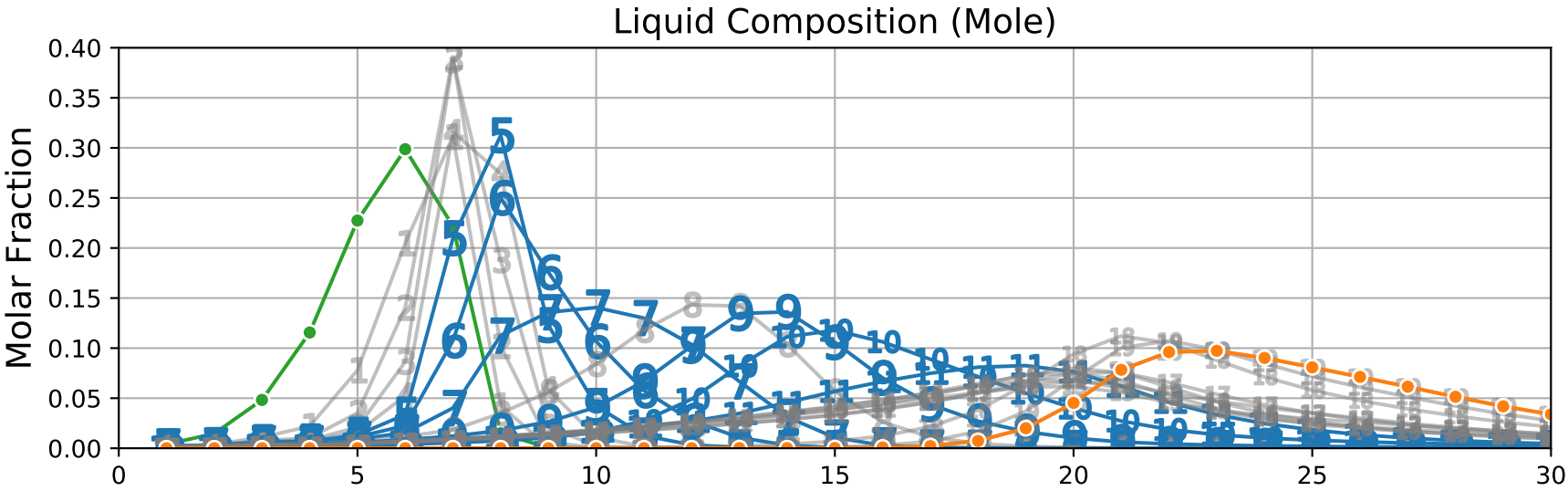
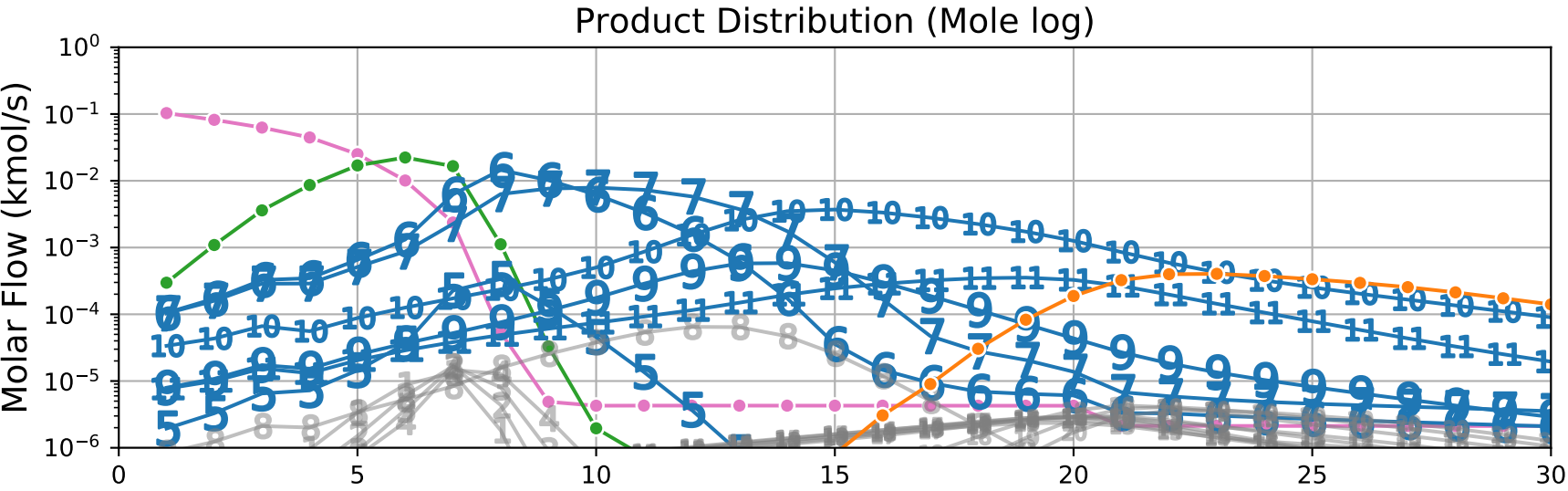


> Optimized Catalyst Amount and Location <

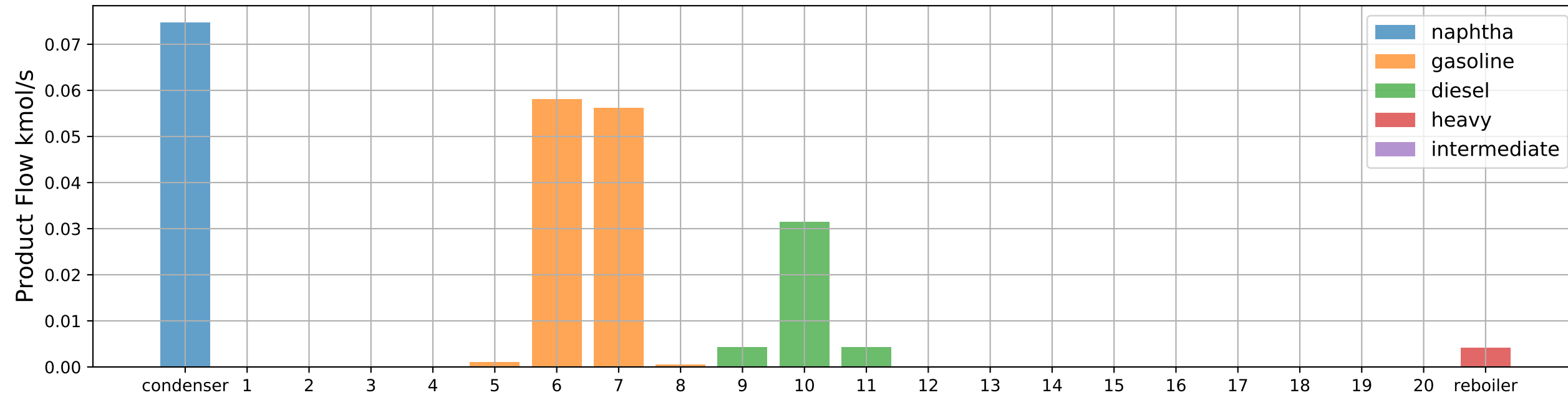




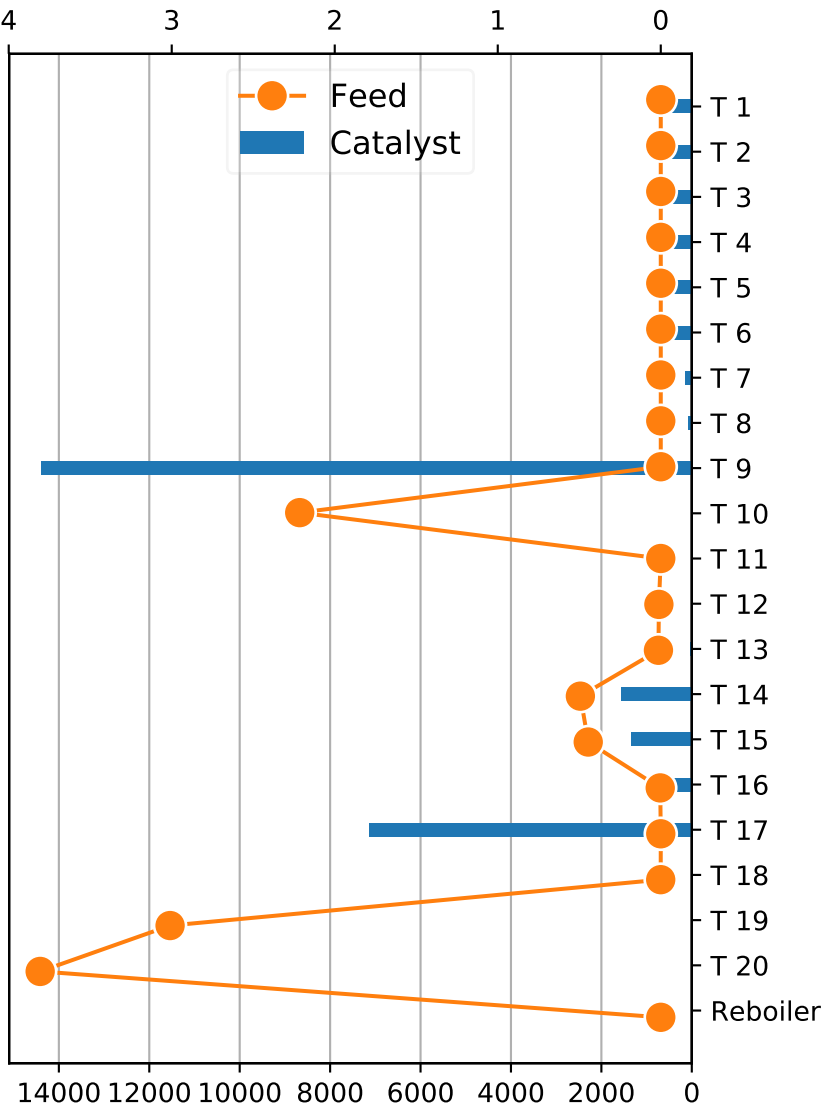
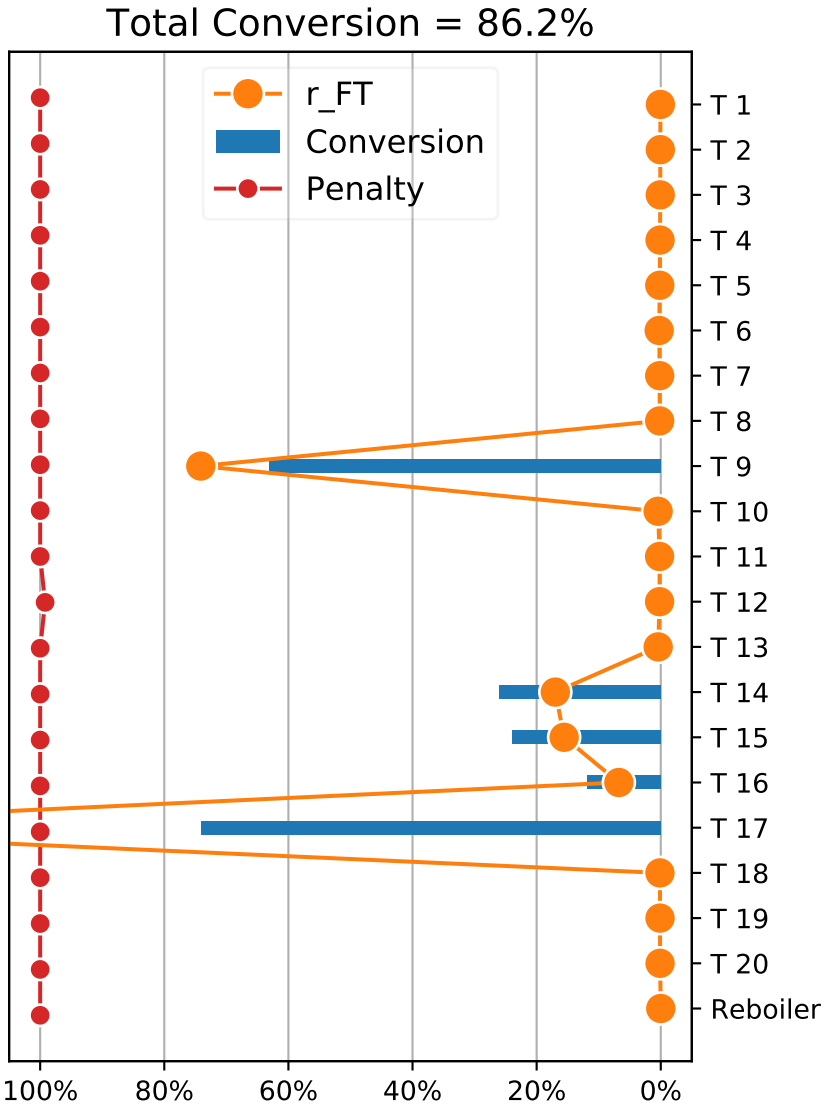
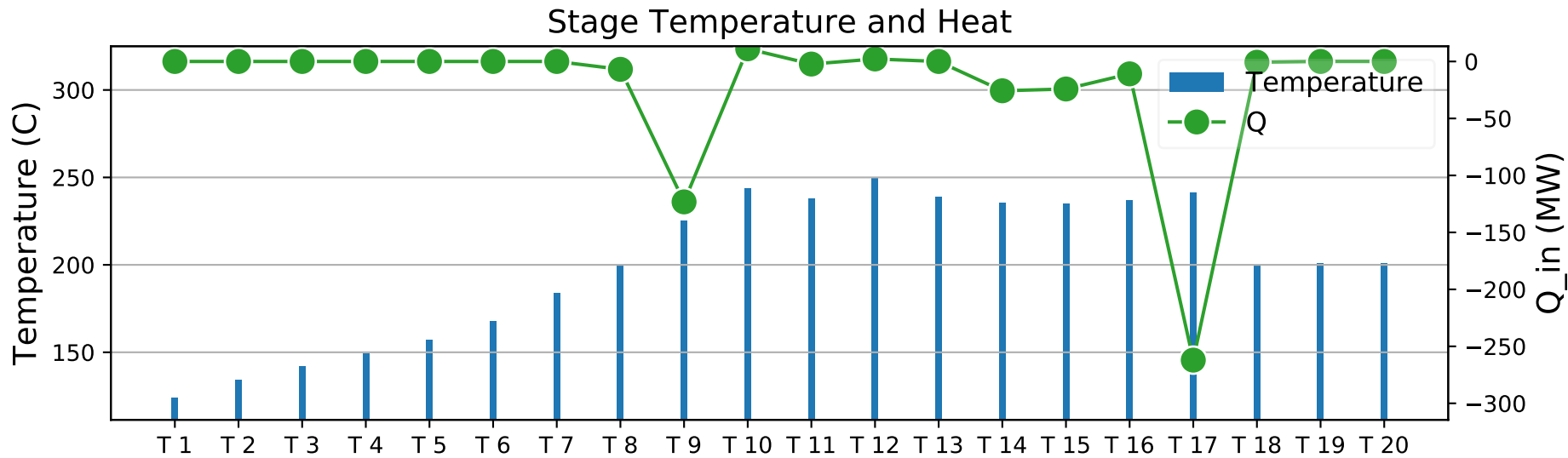
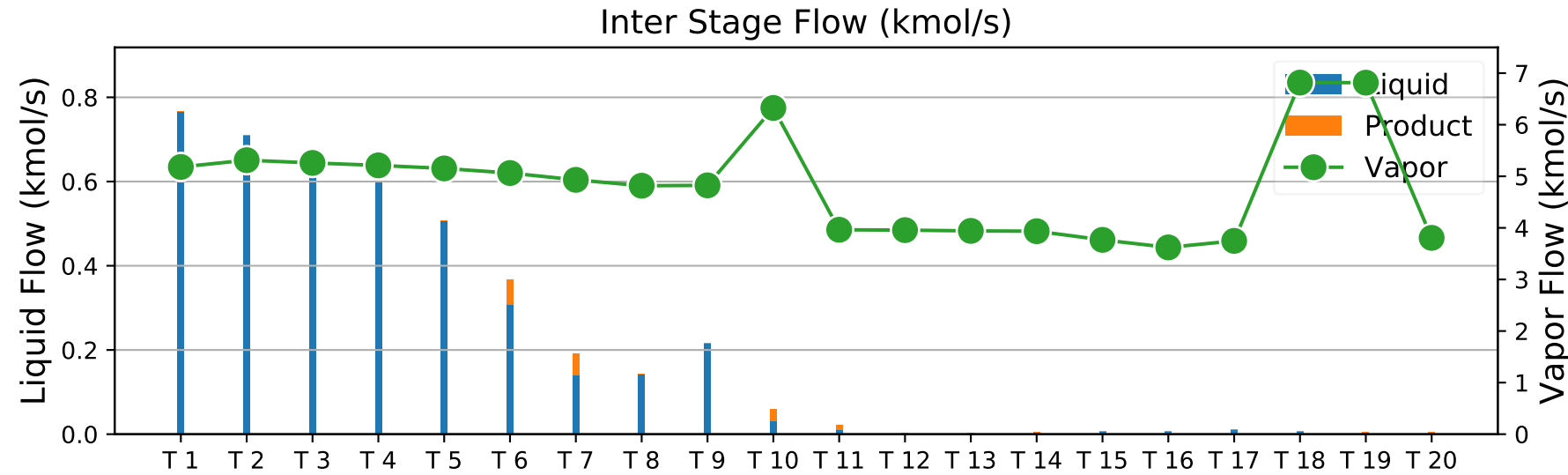
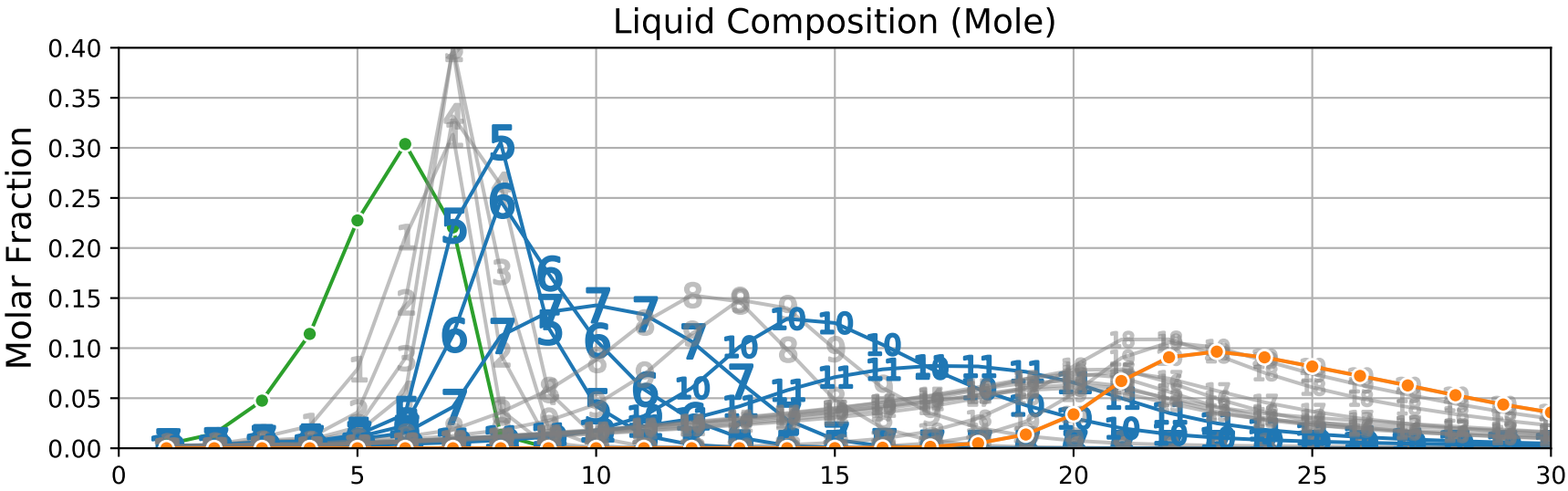
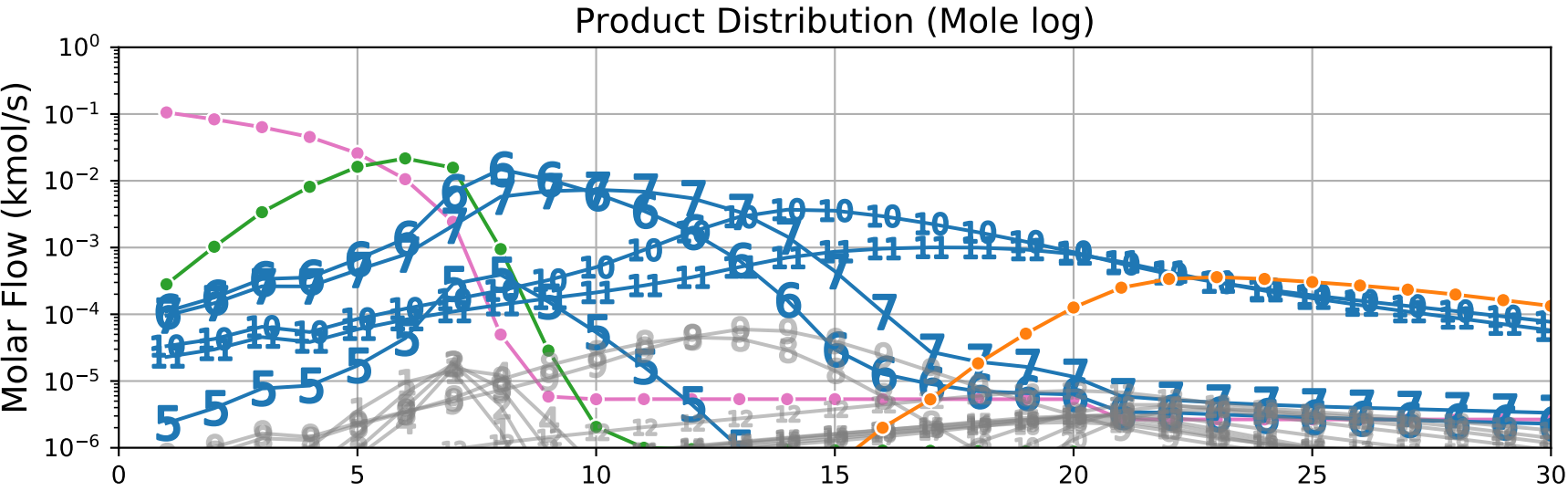
> Optimized Gasline Location <



DDF Product Distribution



> Optimized Diesel Location <





DDF Product Distribution

