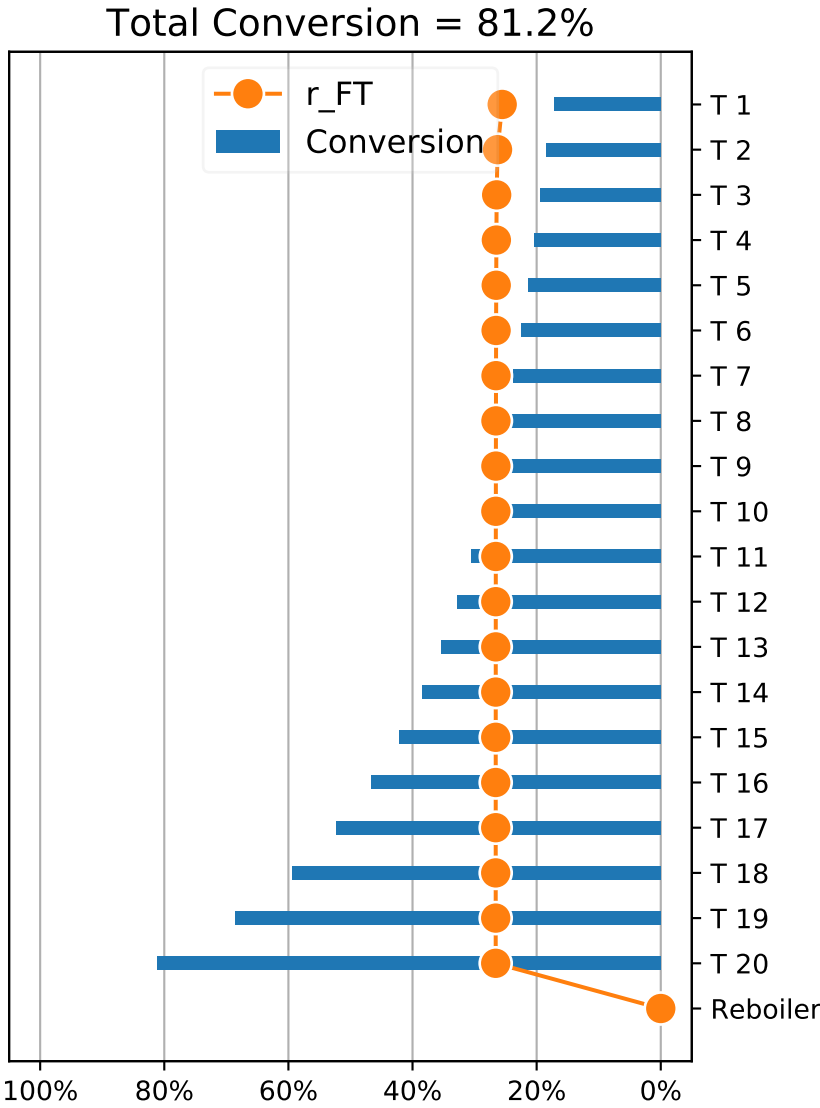
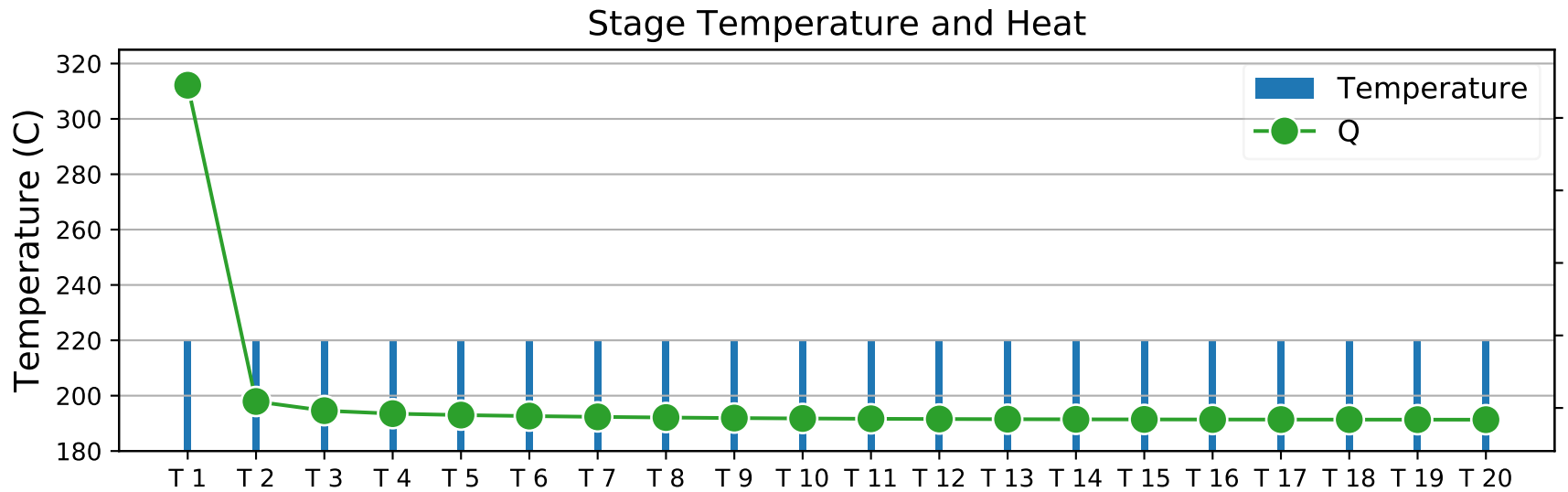
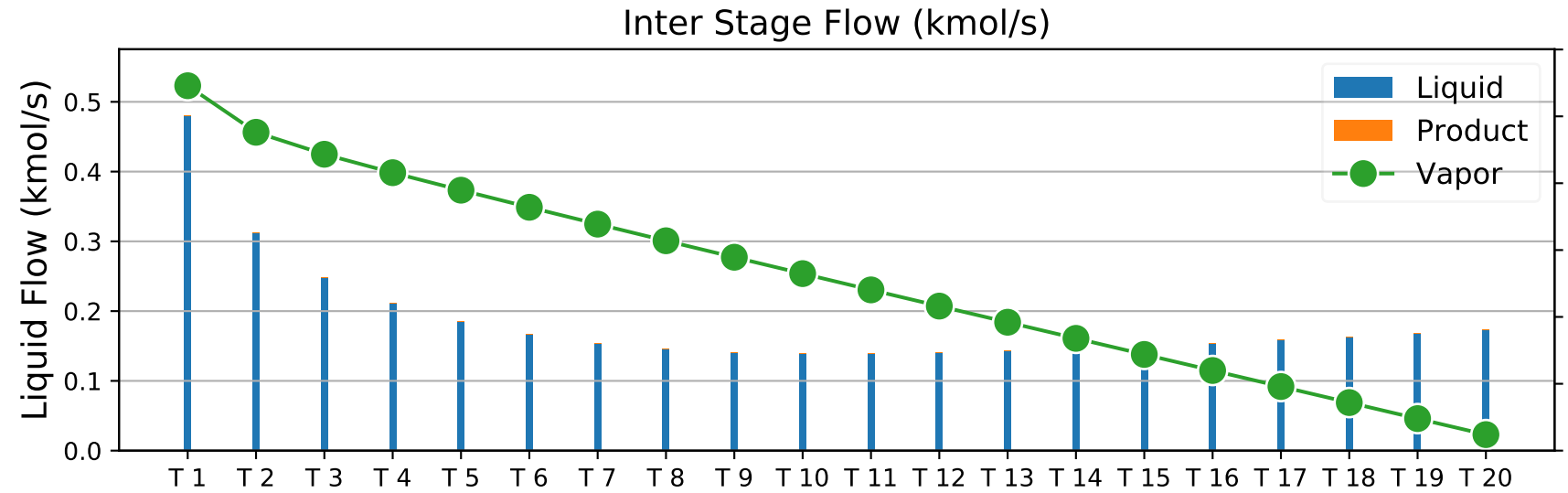
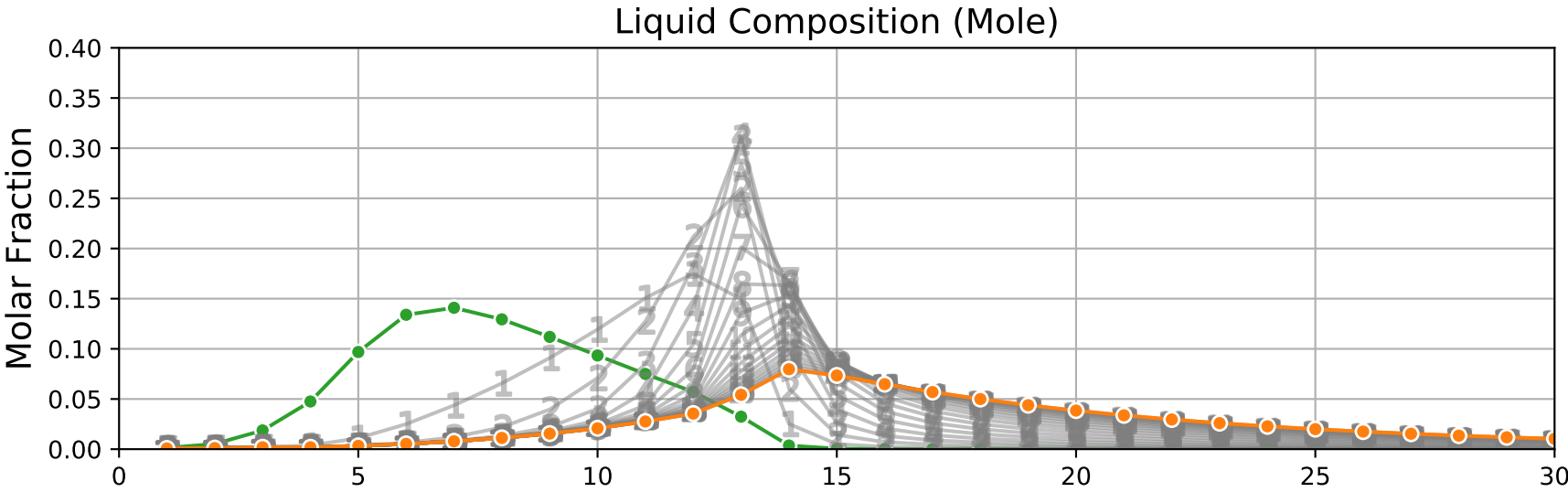
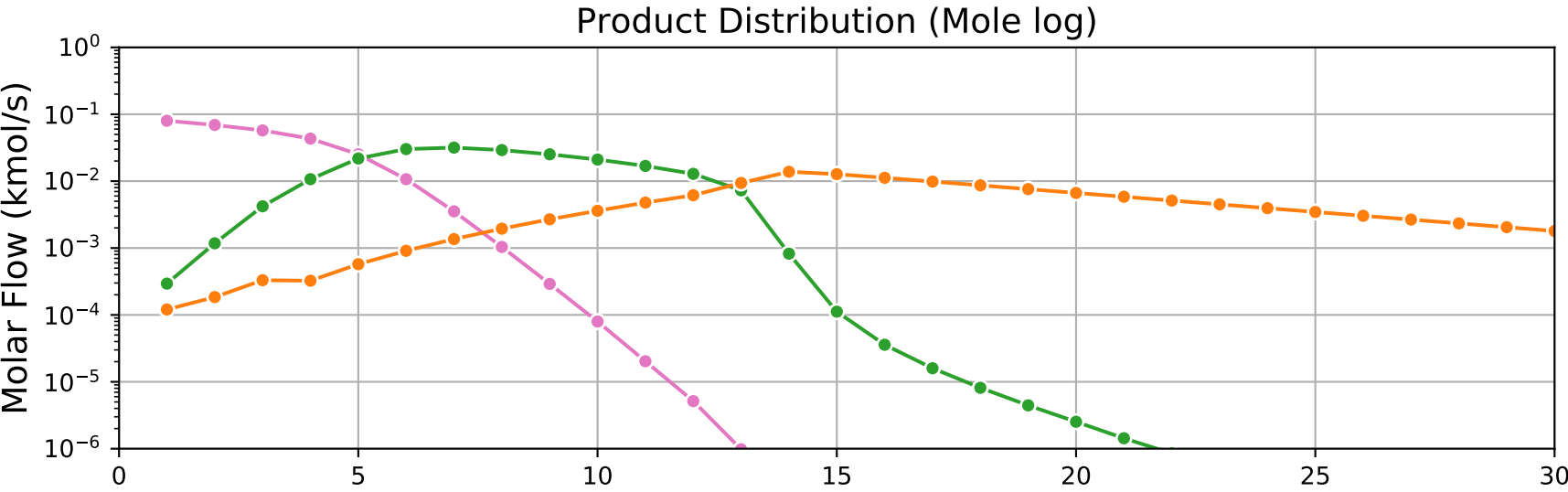


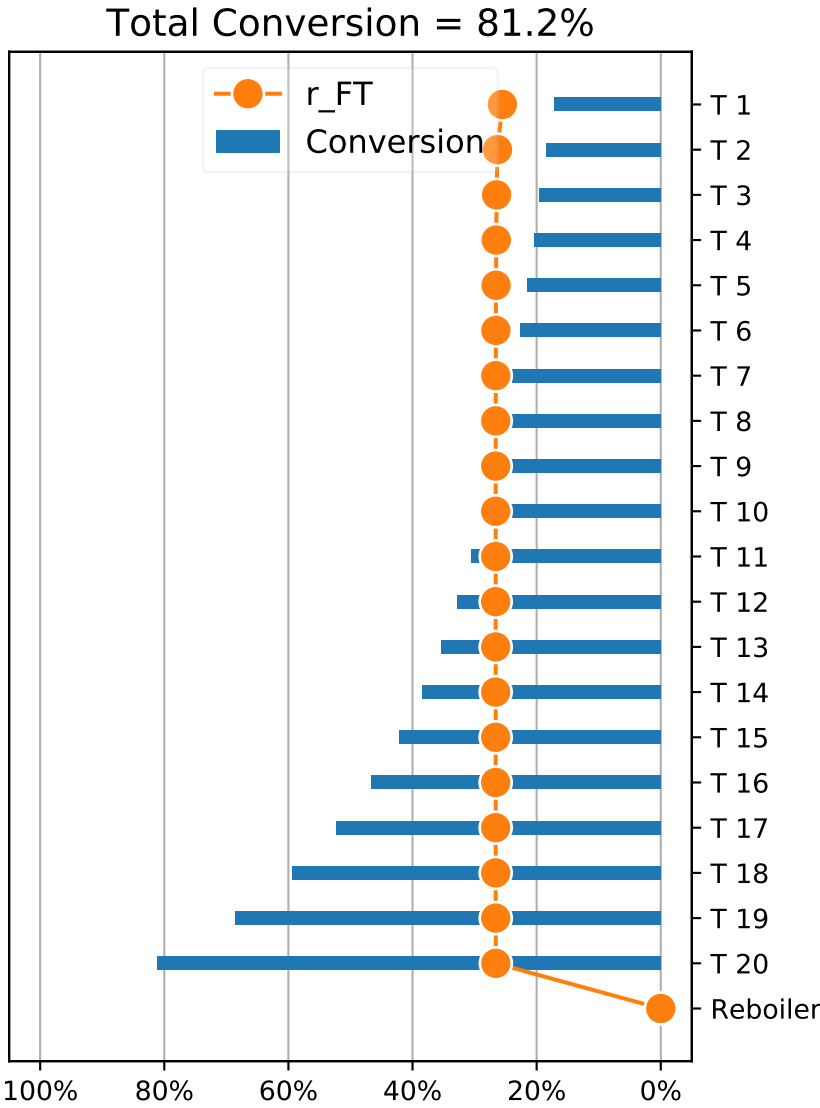
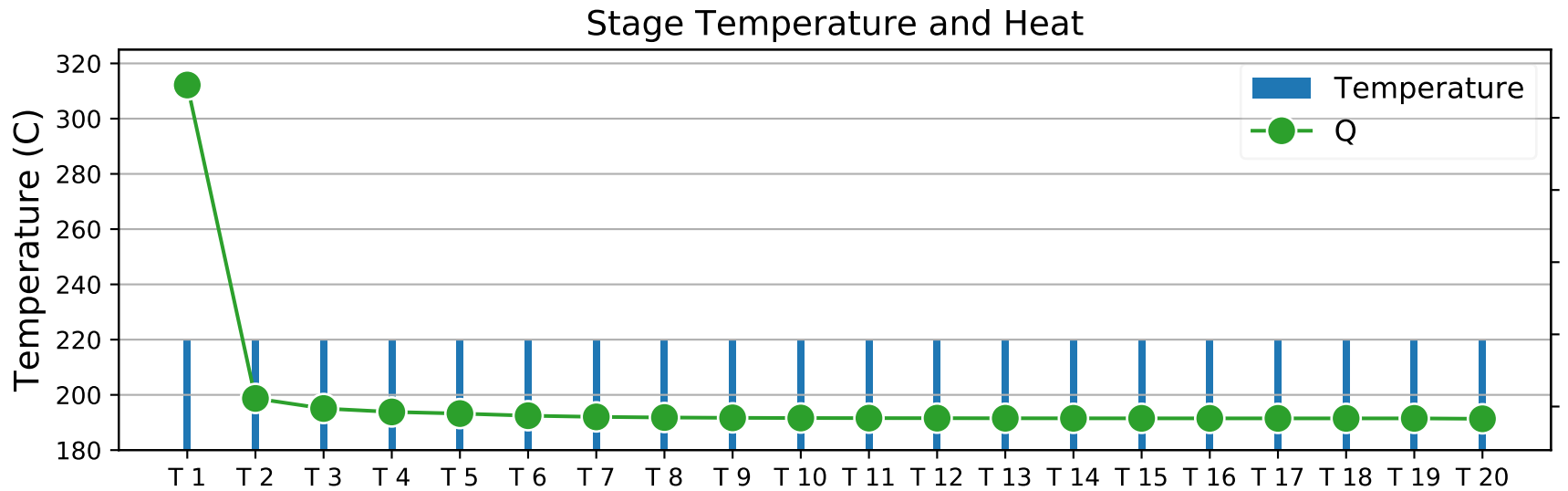
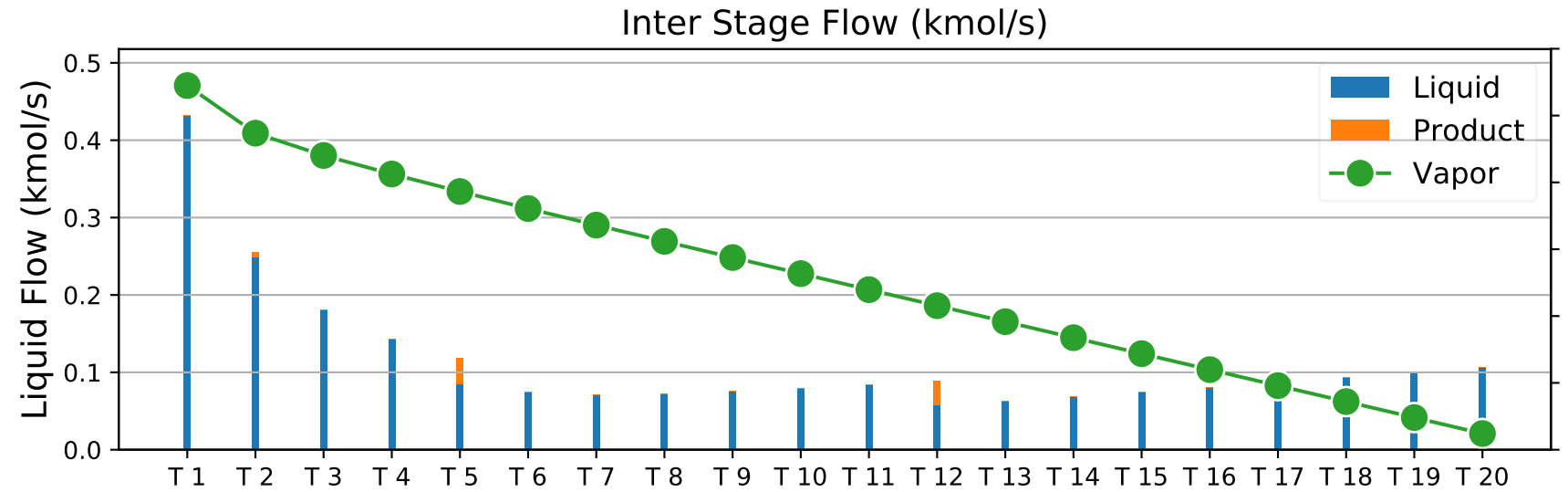
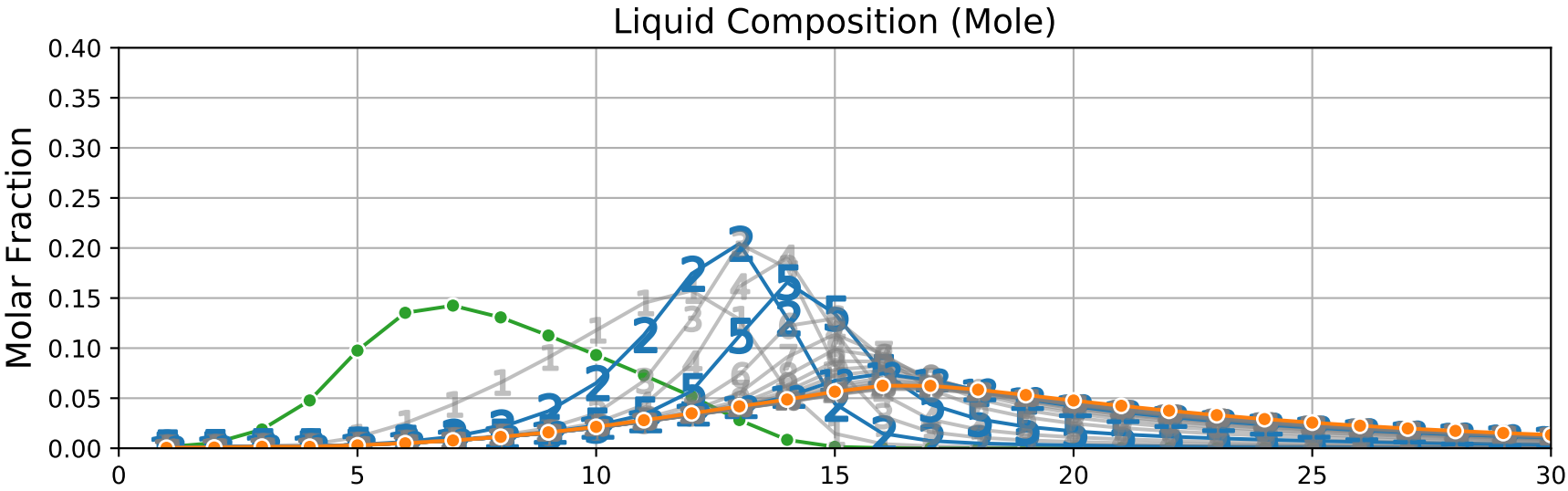
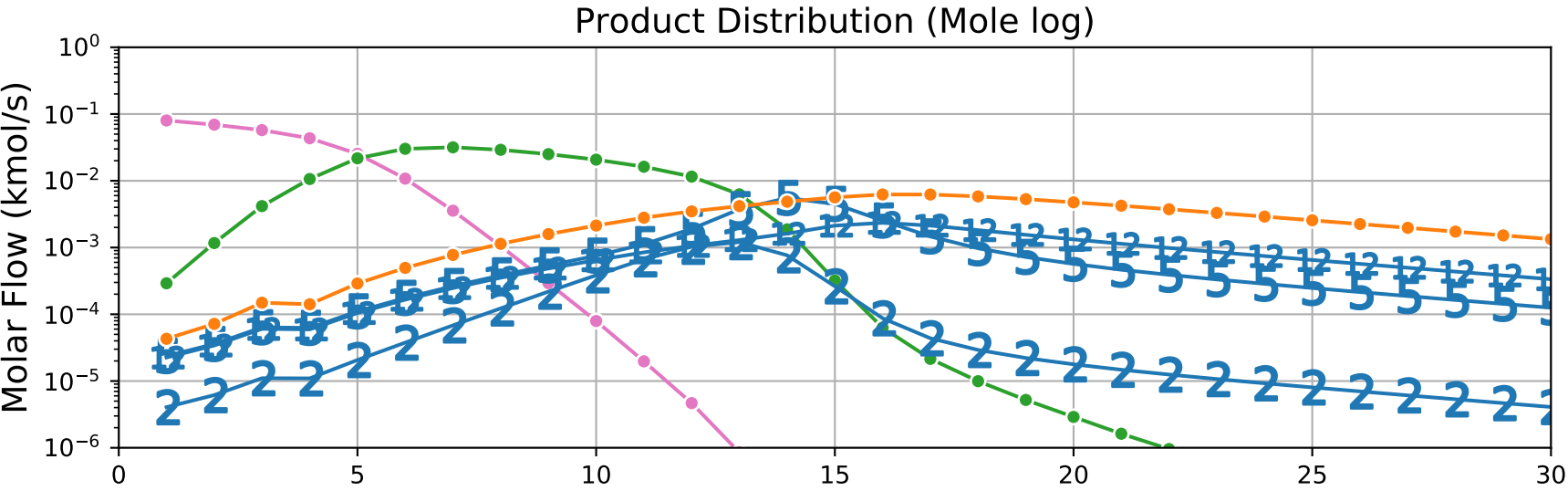
>> Initialization with no reflux and reboil <<



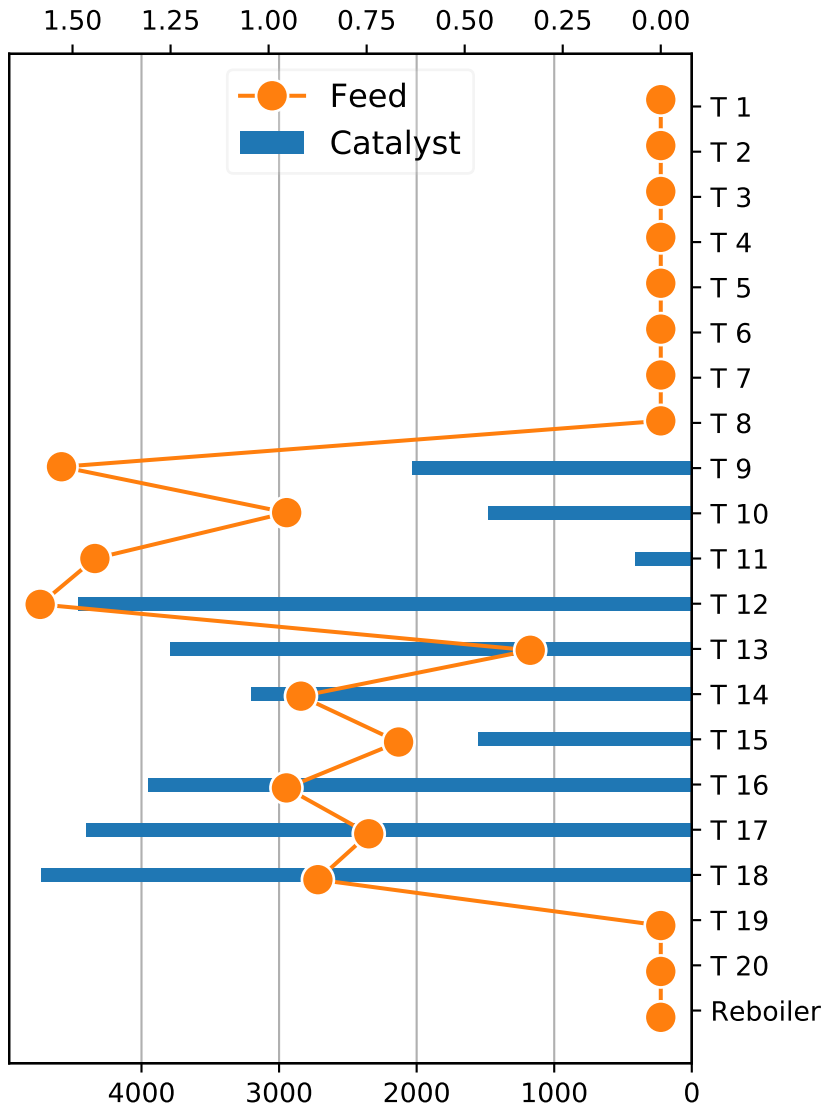
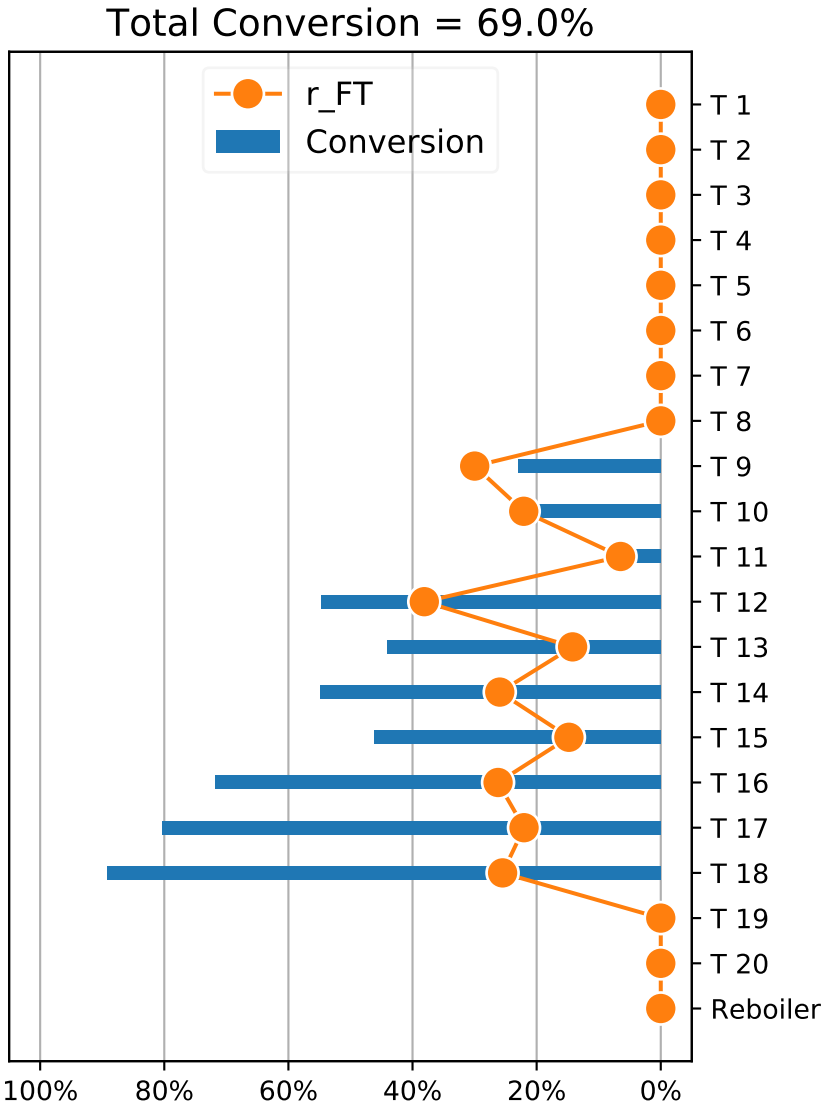
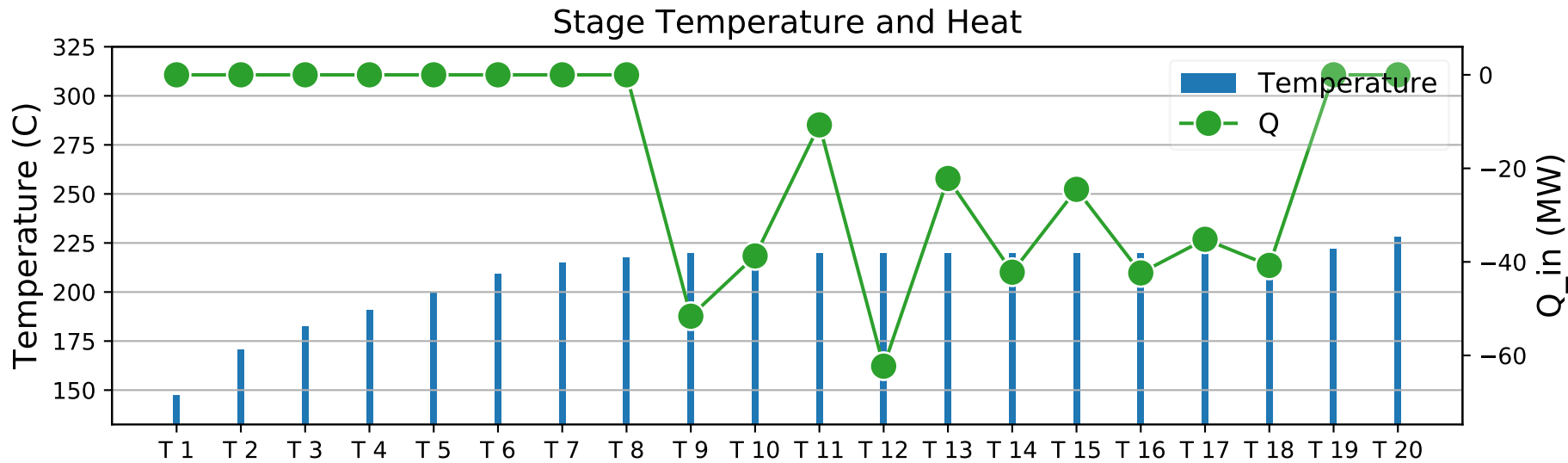
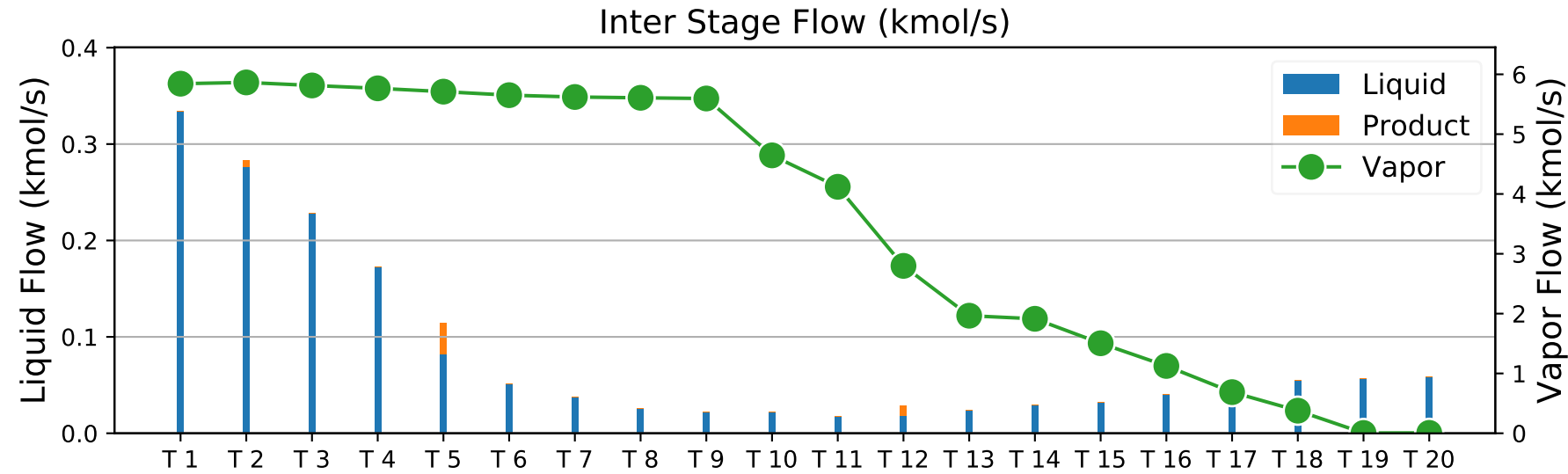
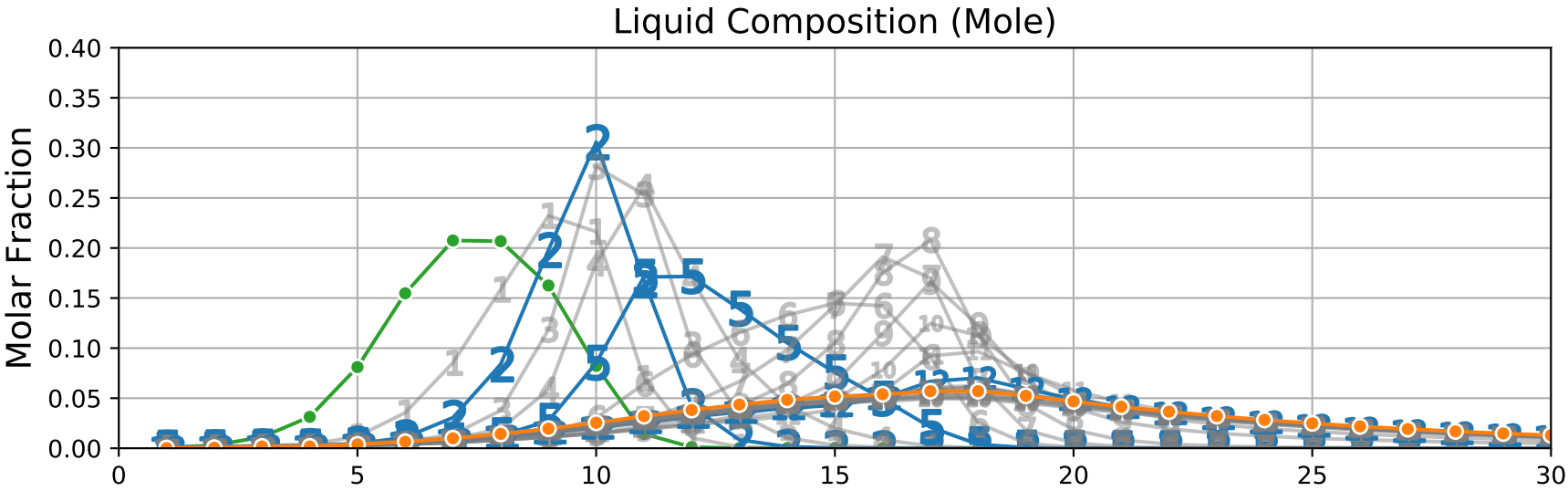
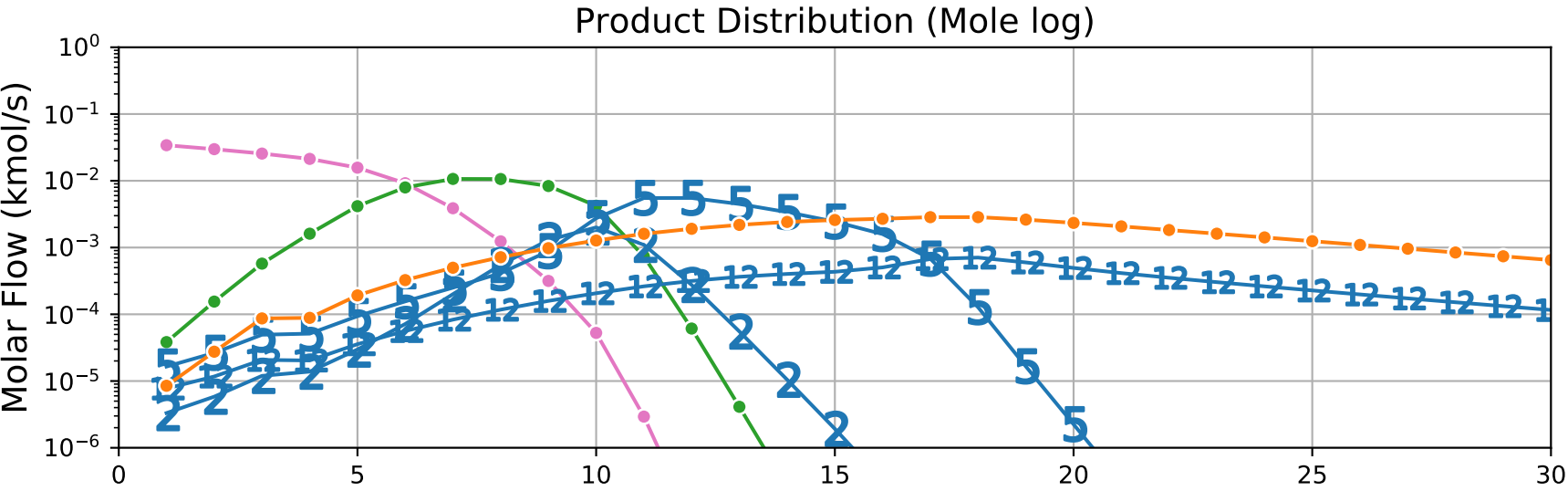
> > Working on Reflux, PR ratio = 0.14 <



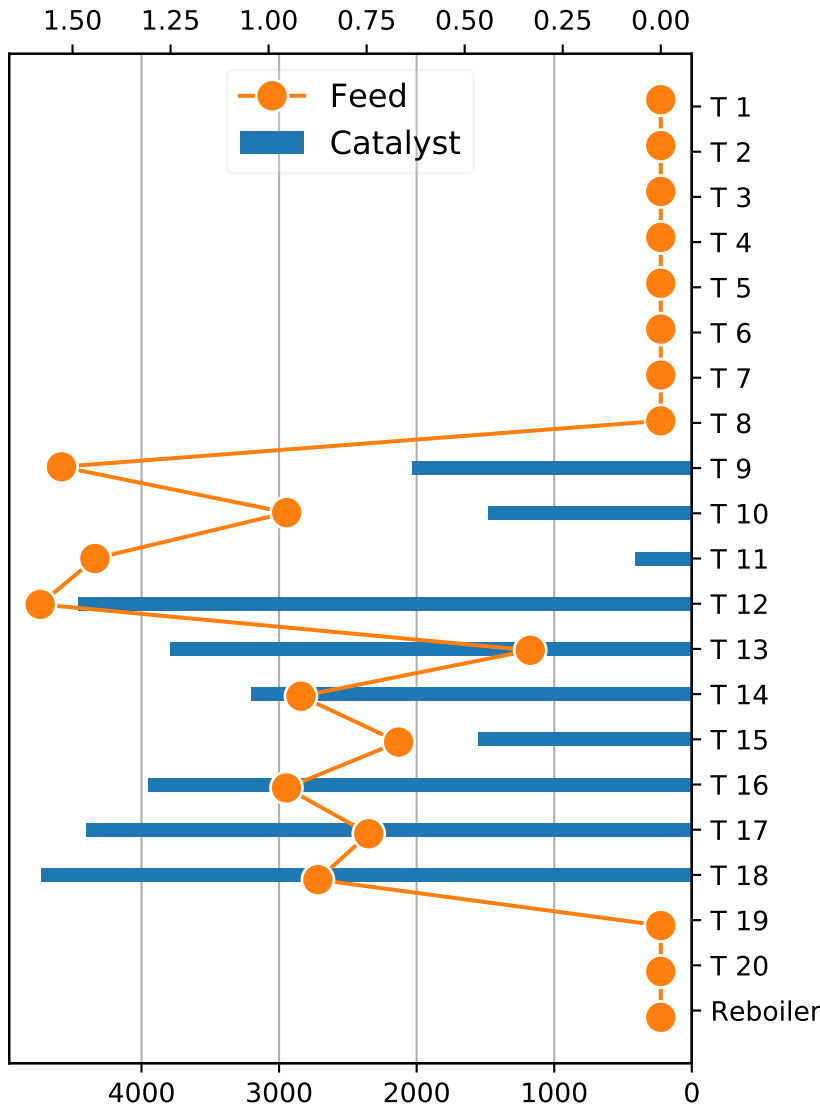
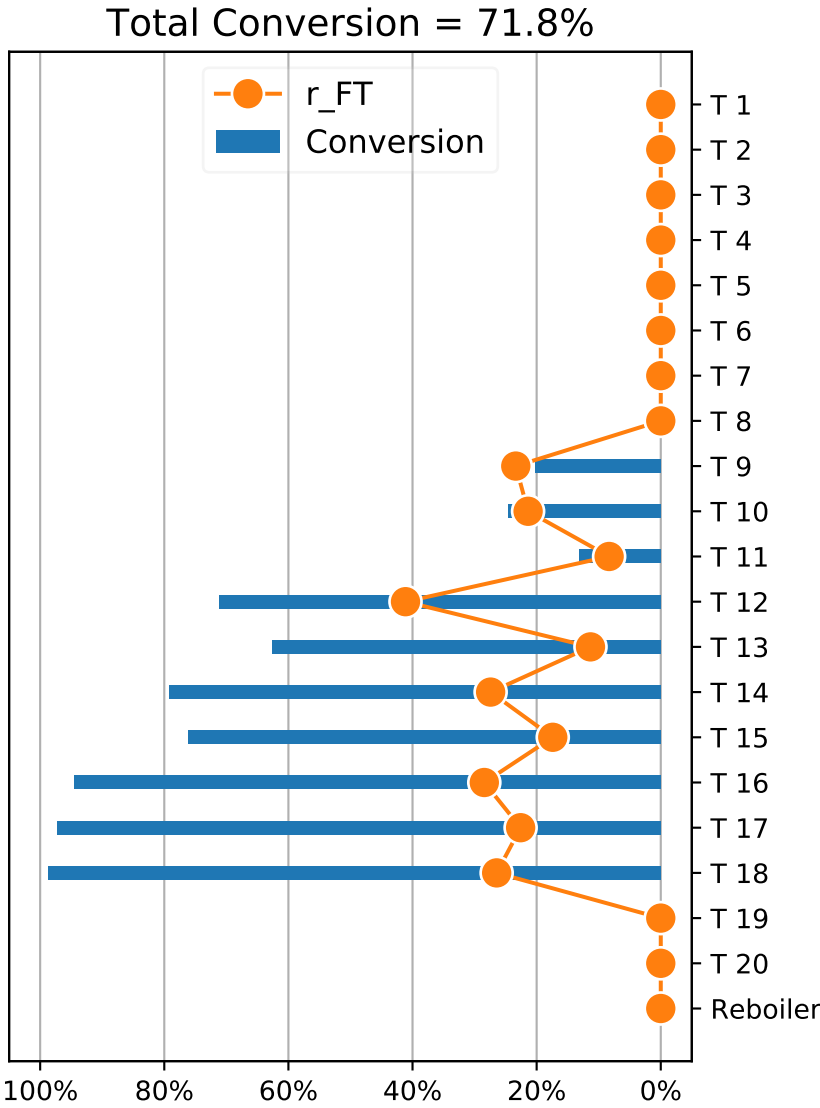
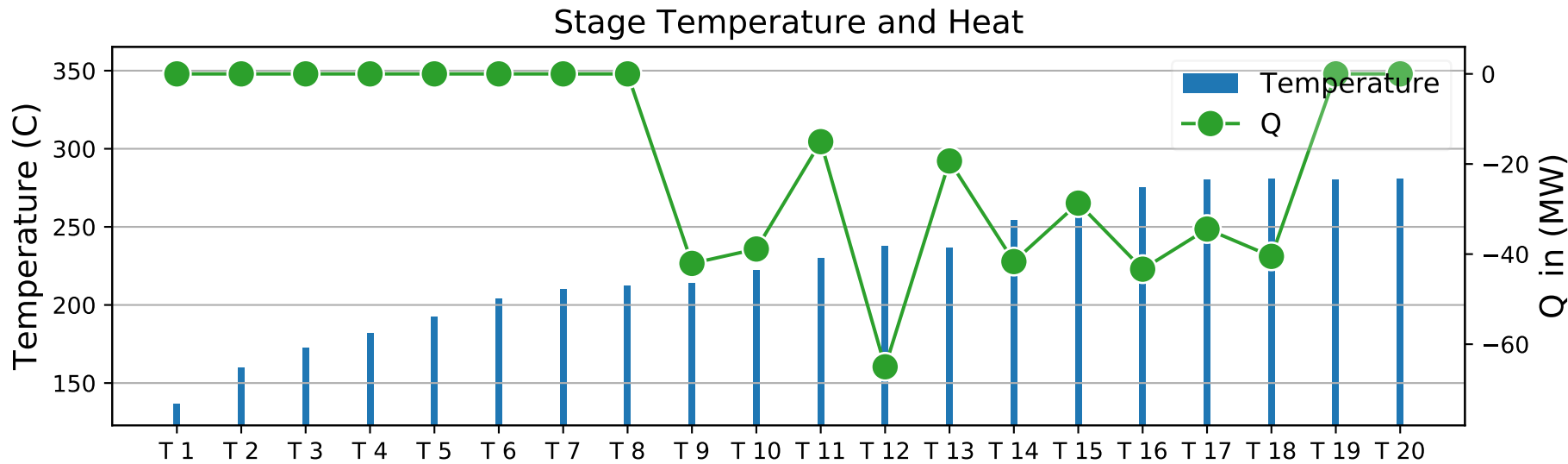
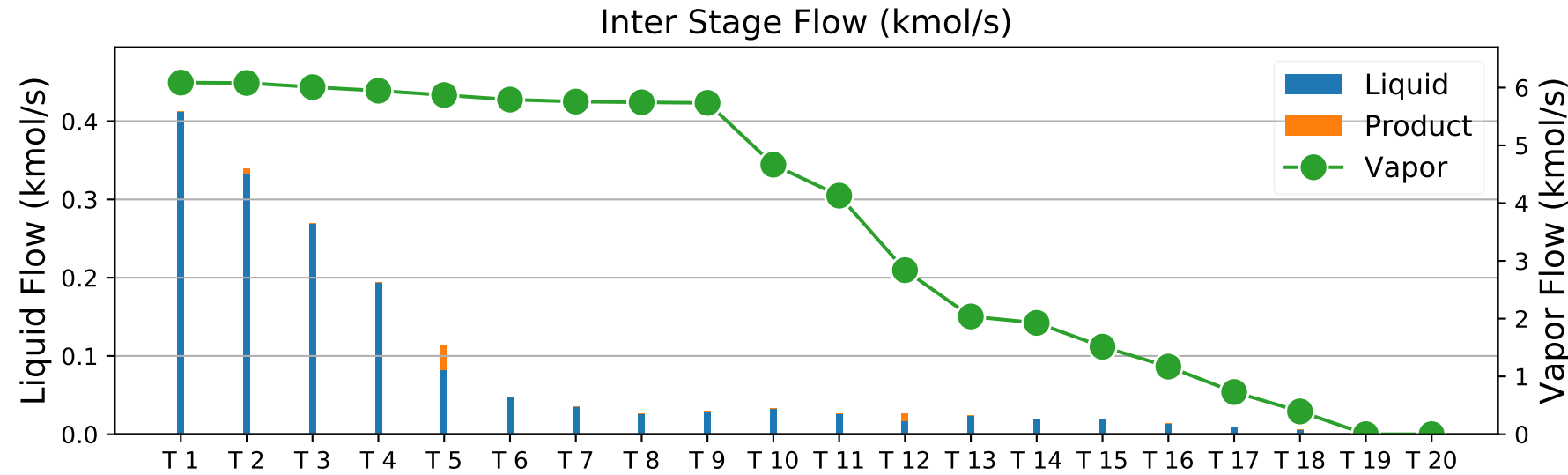
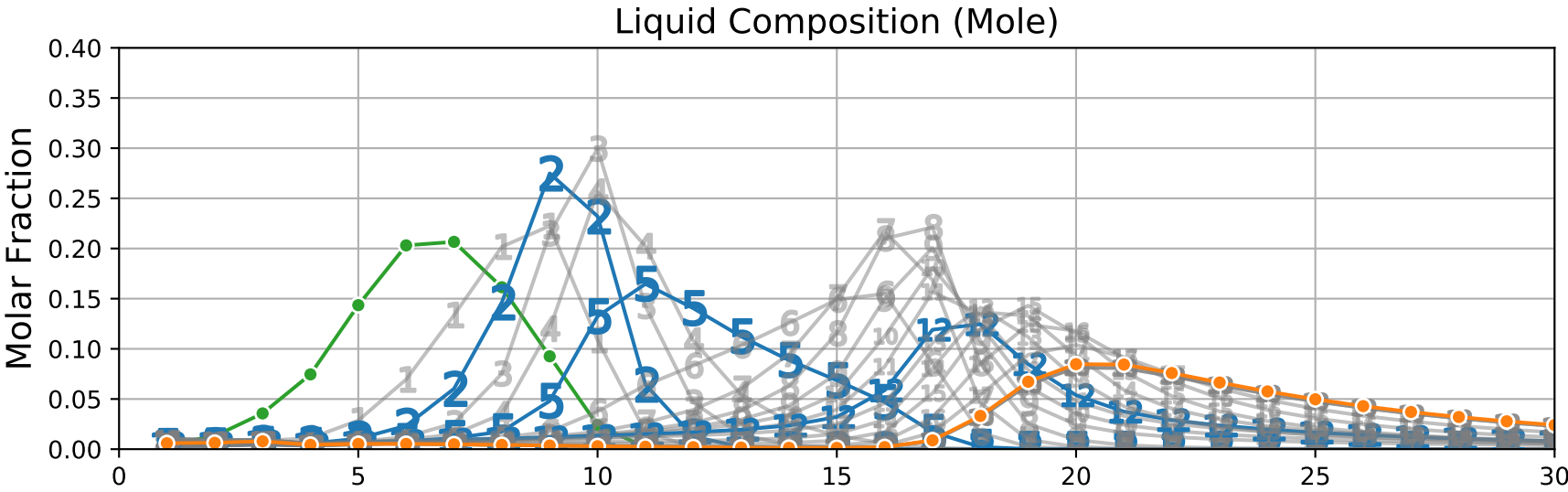
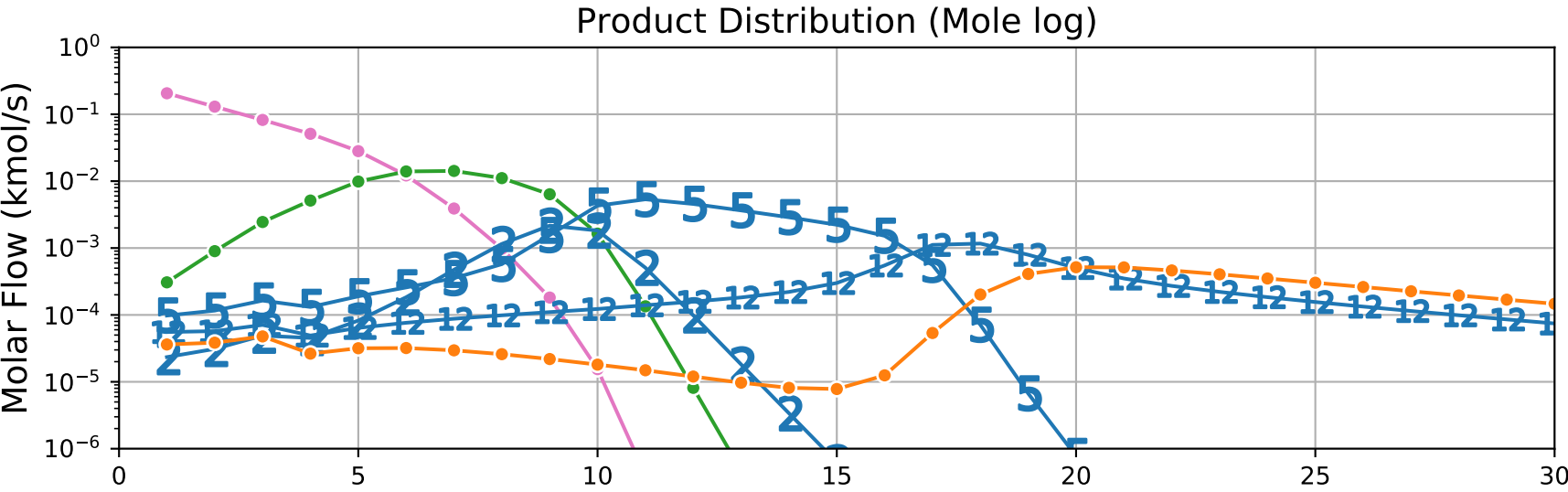
> Side draw <



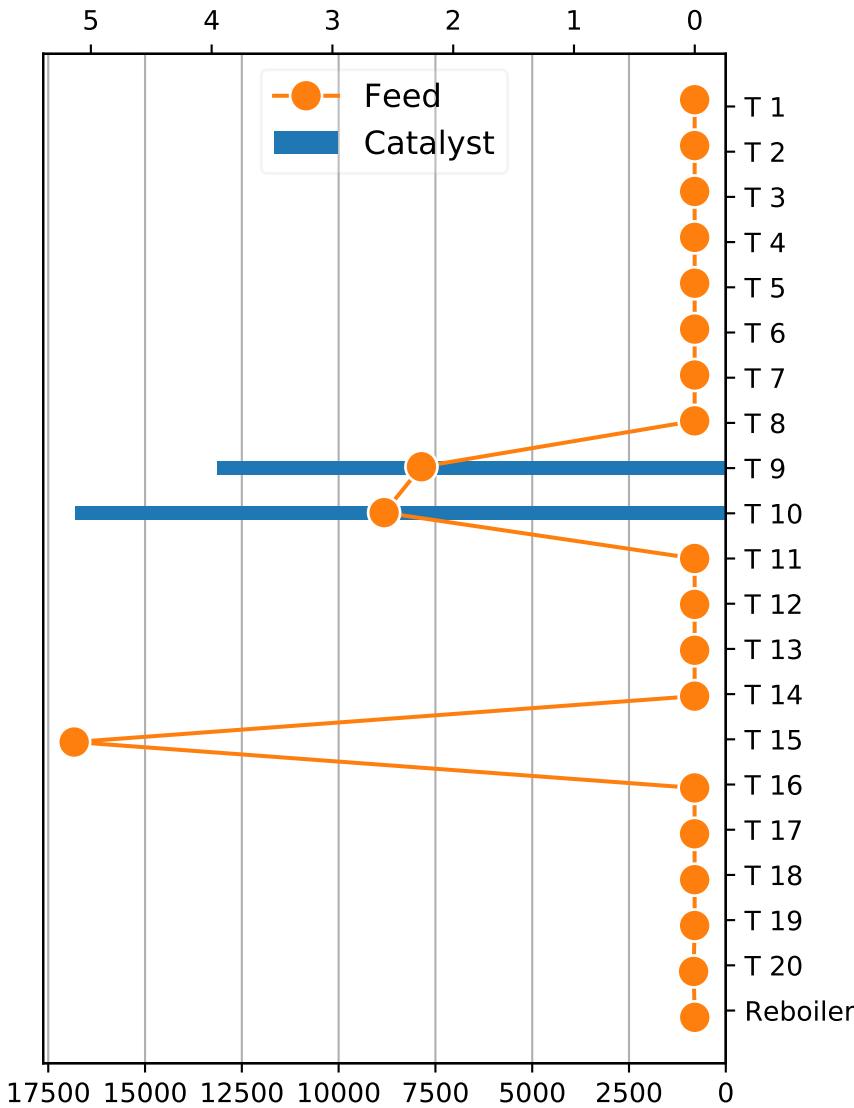
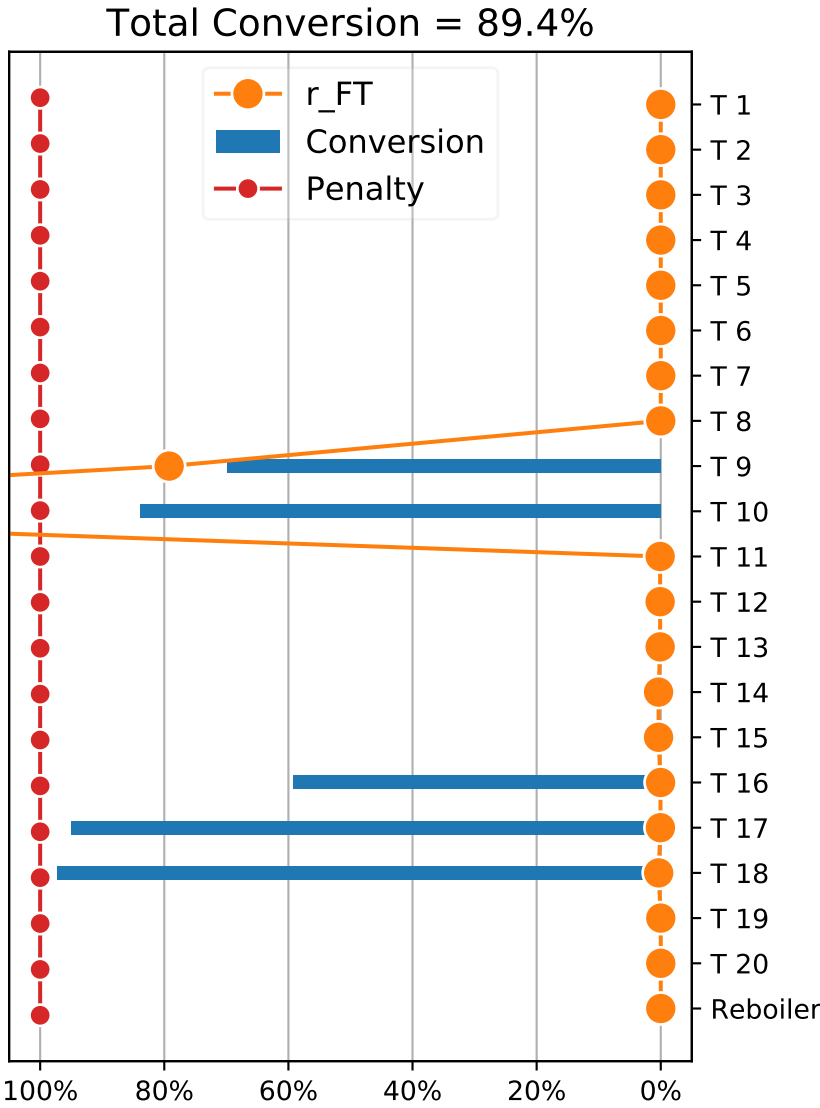
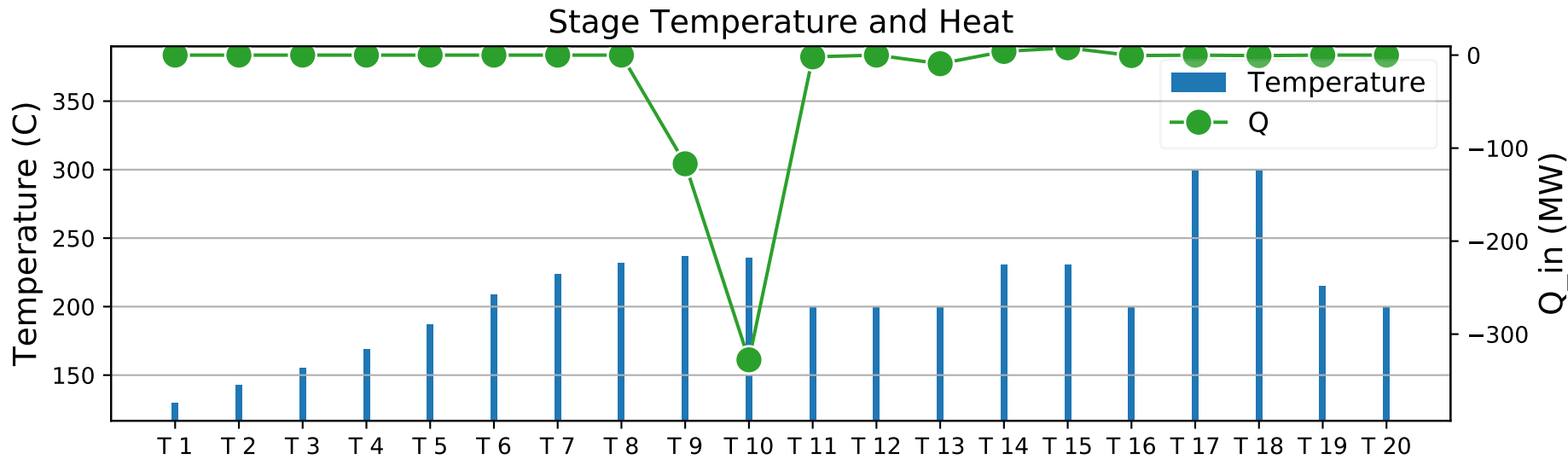
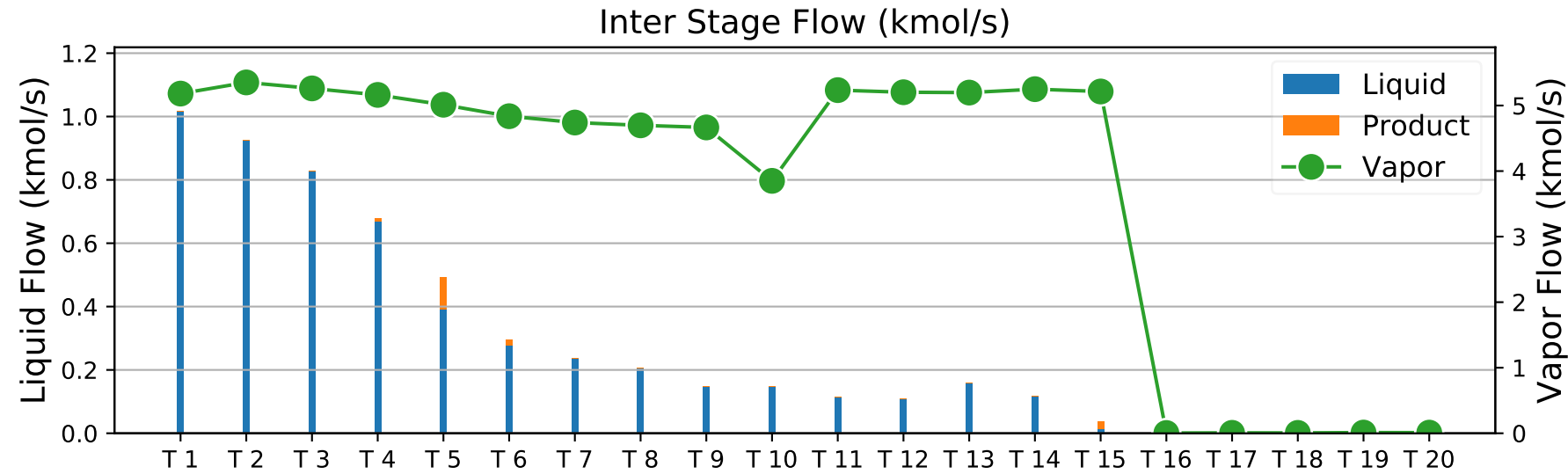
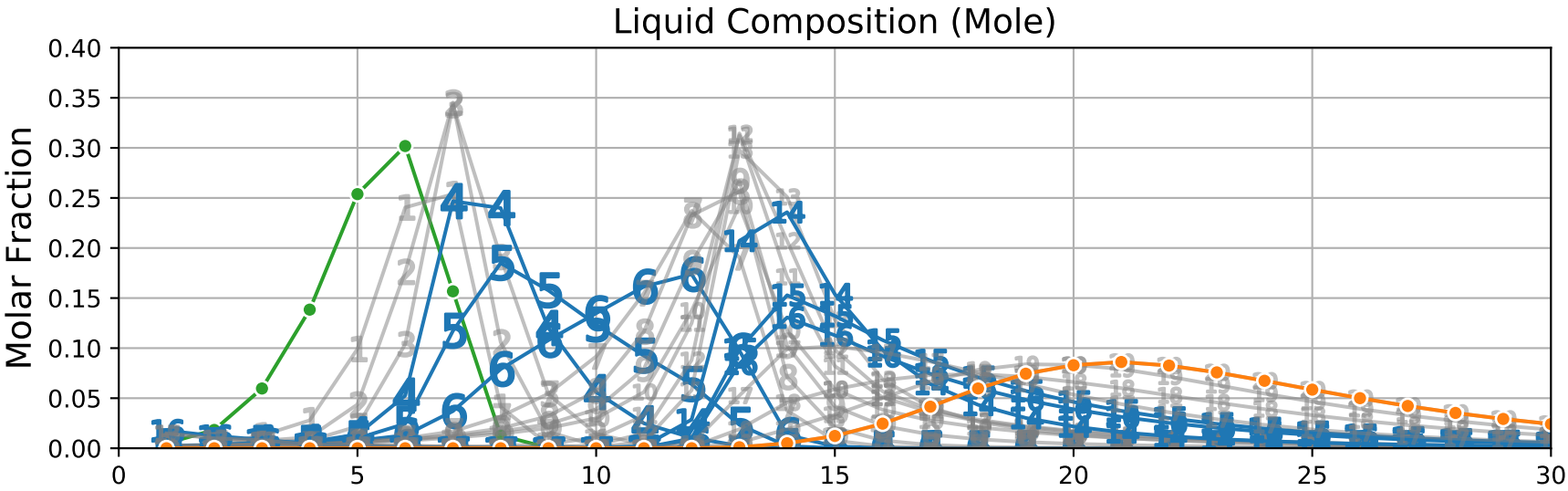
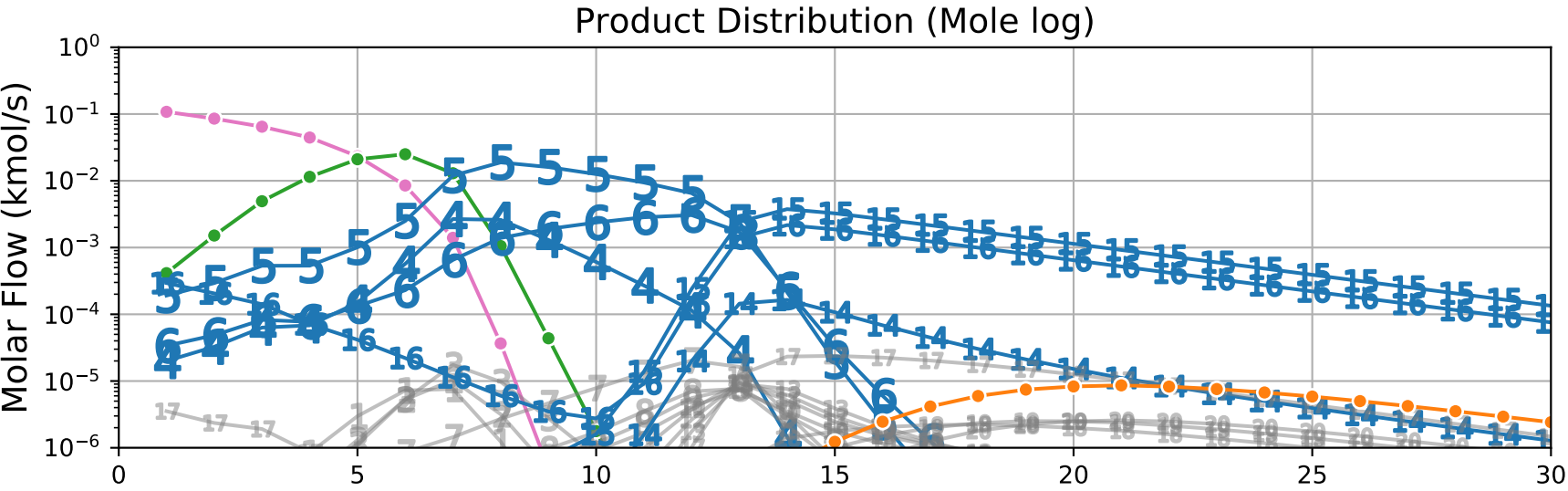
> Non-reactive stage + catalyst / feed adjustment <



> Finalized Stage Temperatures <



> Optimized Temperature, reflux, product flow and tray, feed, catalyst <





DDF Product Distribution

