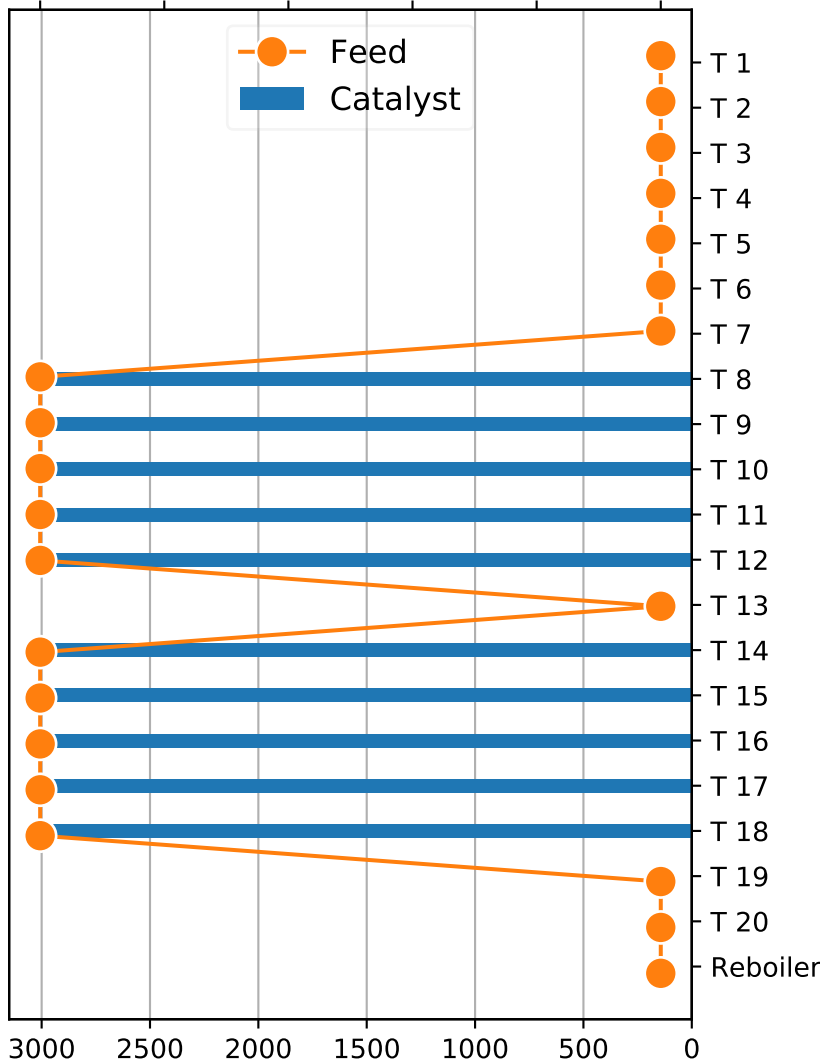
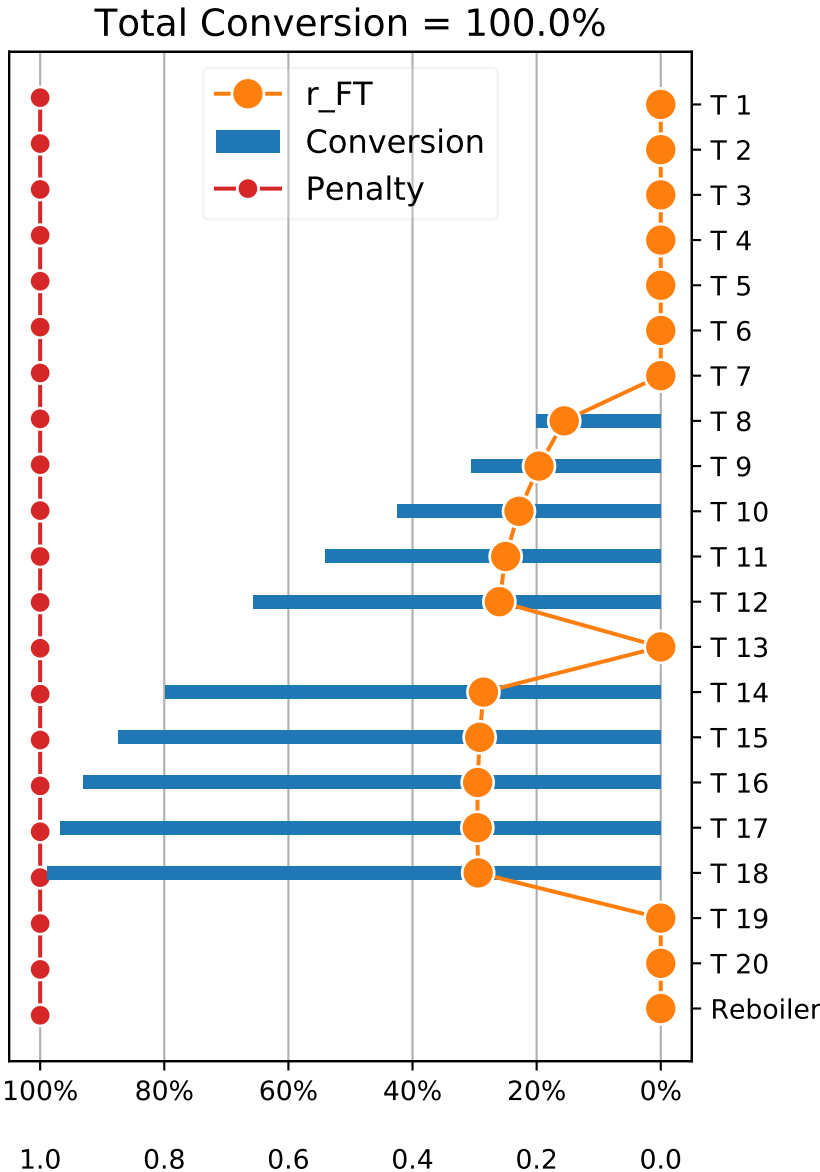
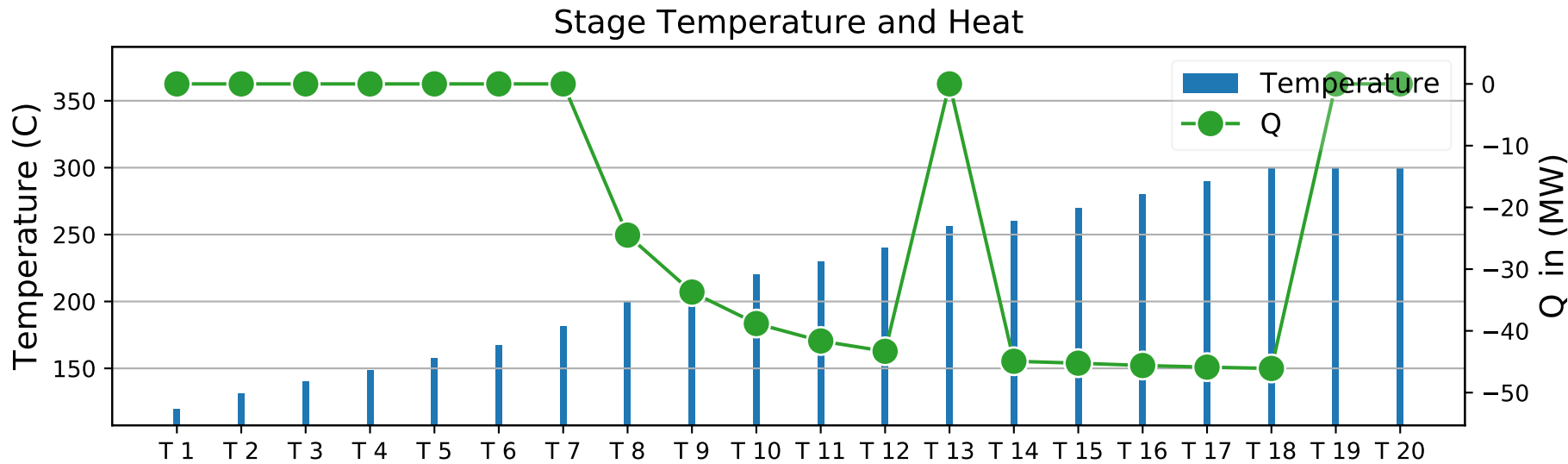
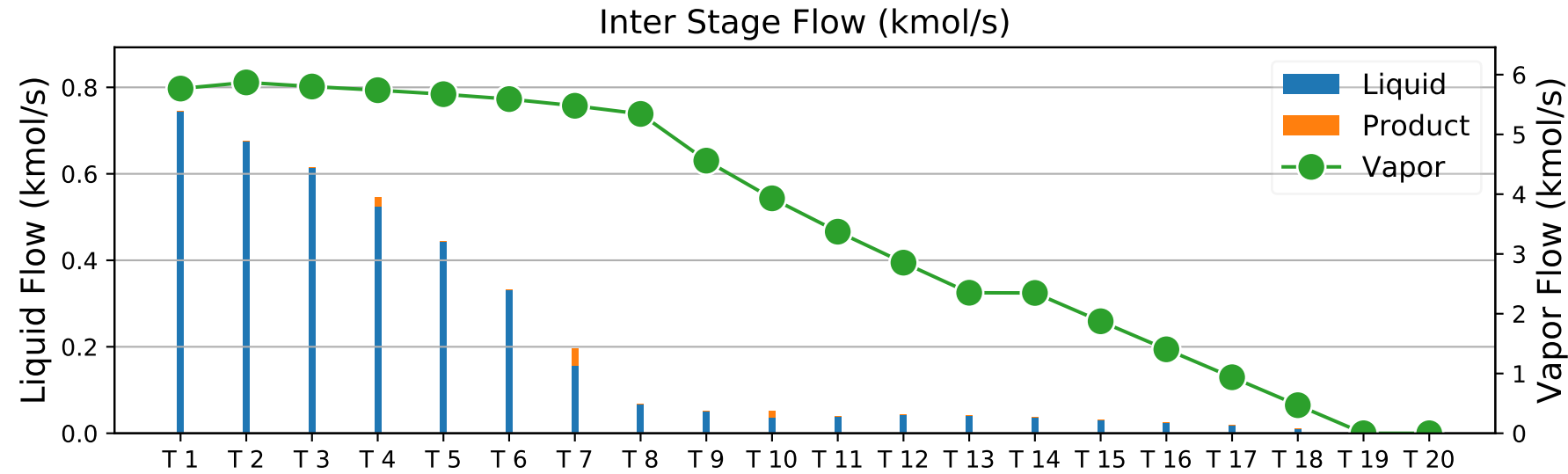
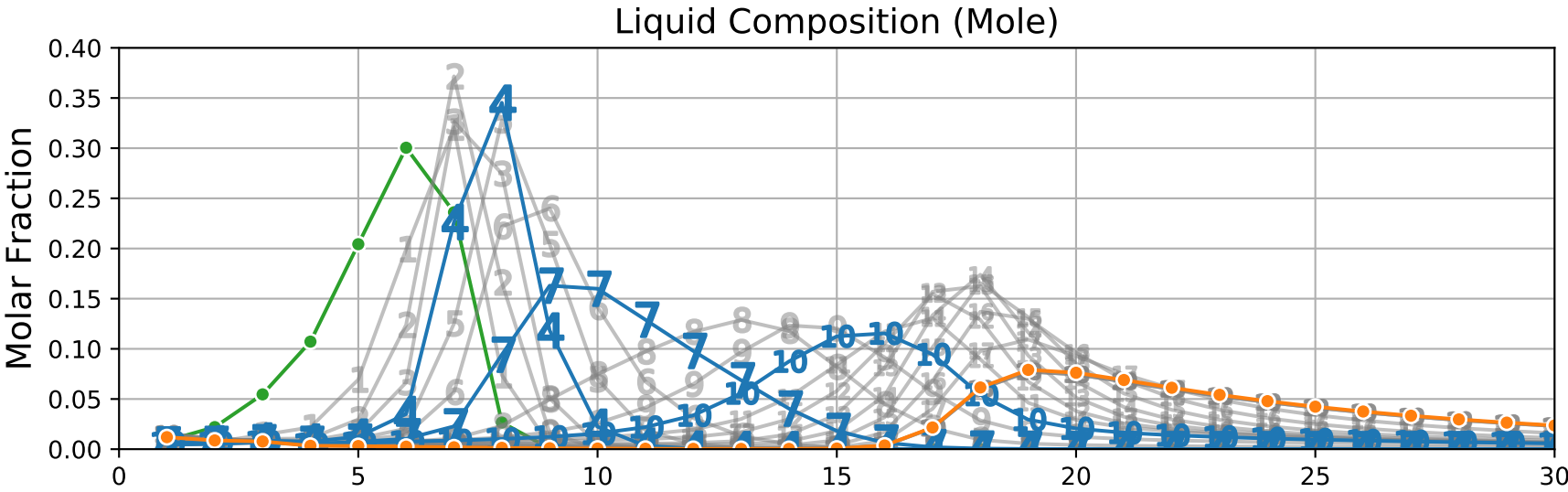
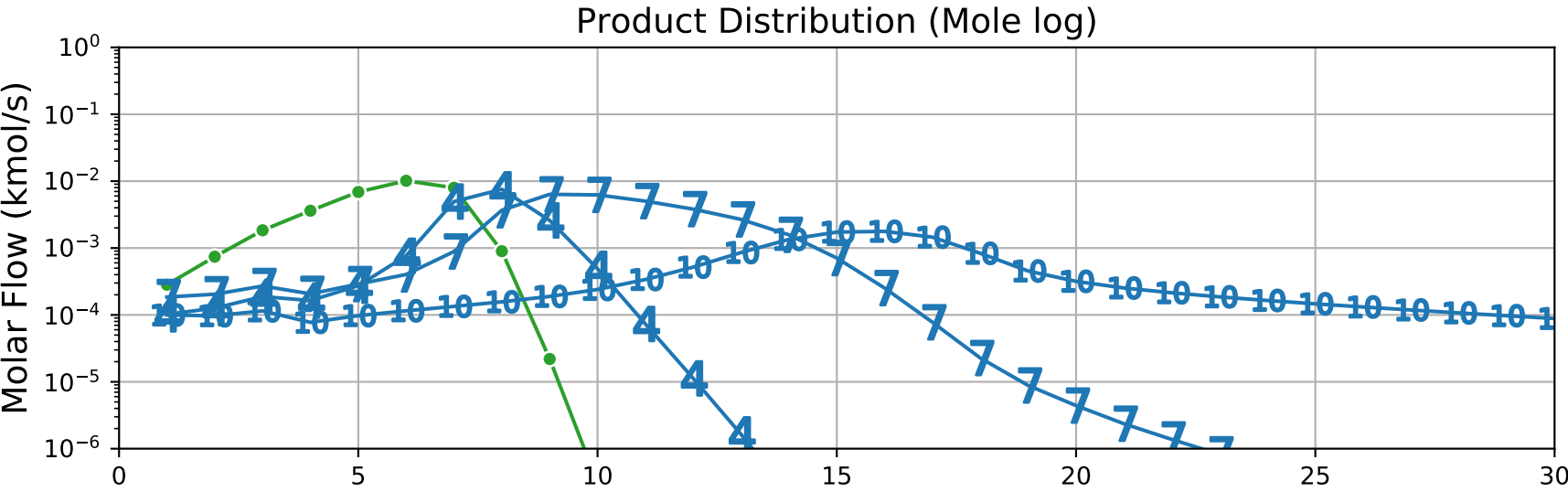


> Original 20 stage case <



> Optimized Temperature, Reflux and Product Side Draw <

