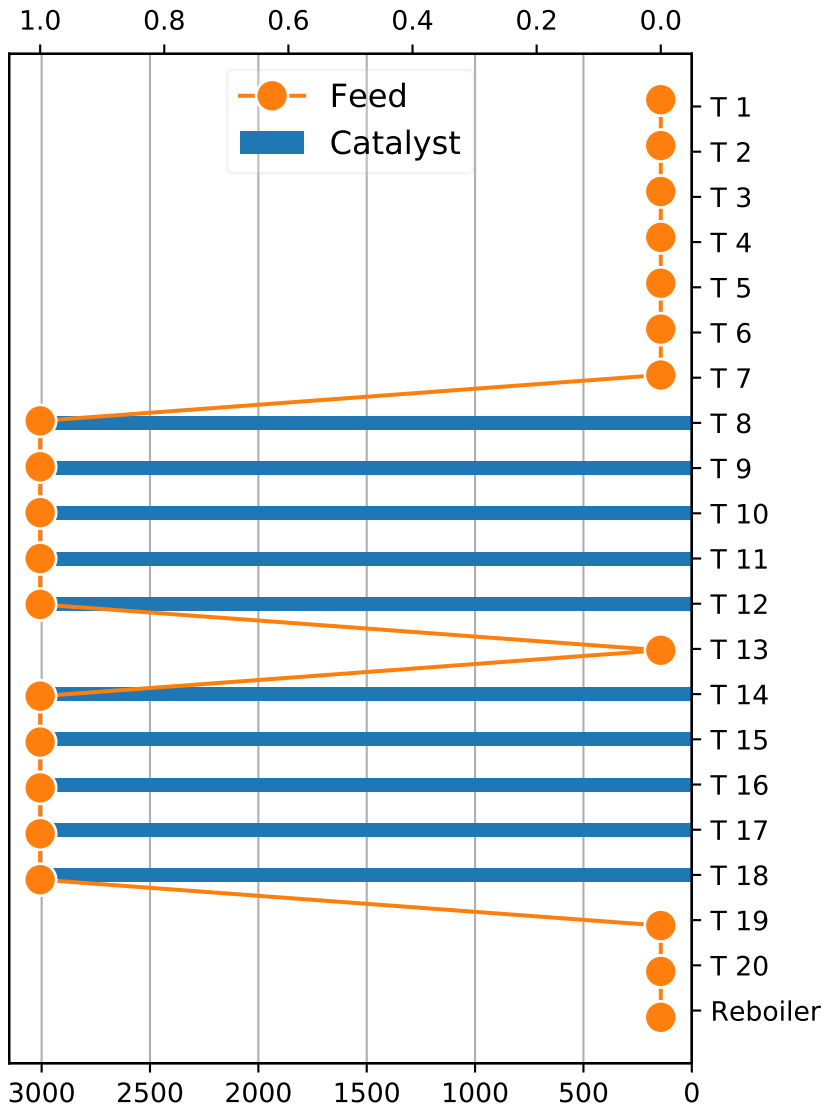
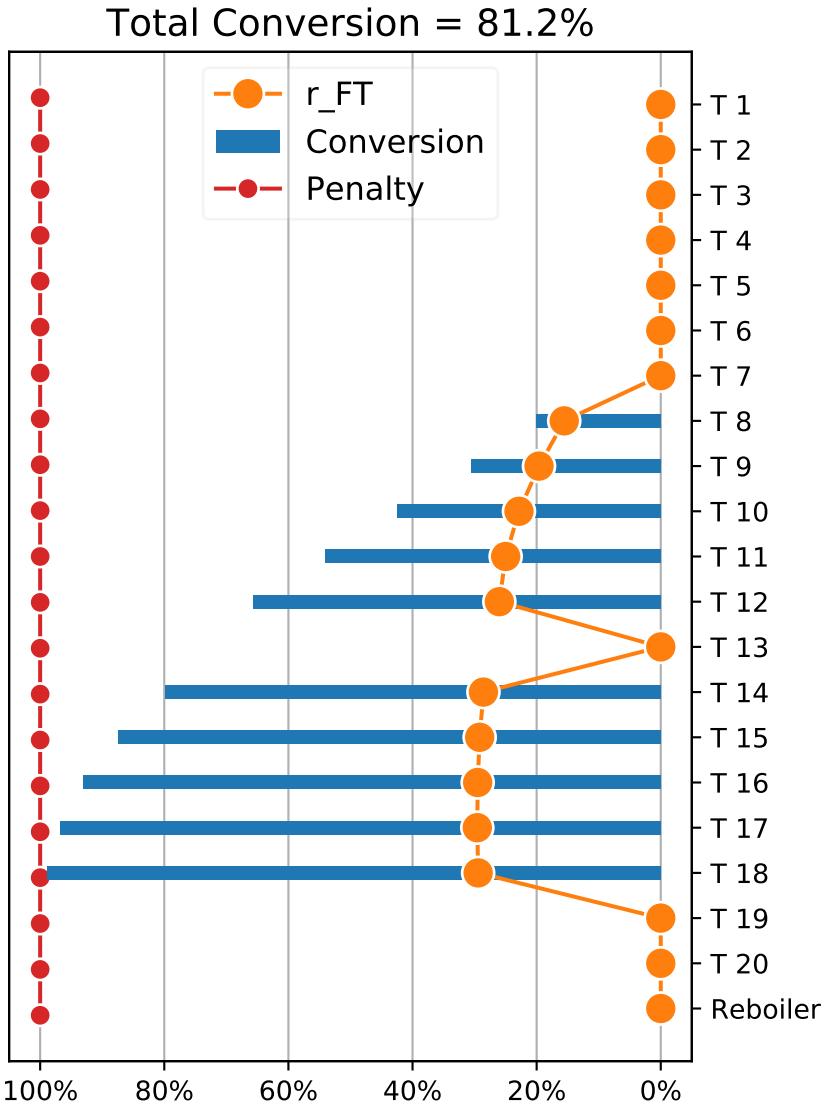
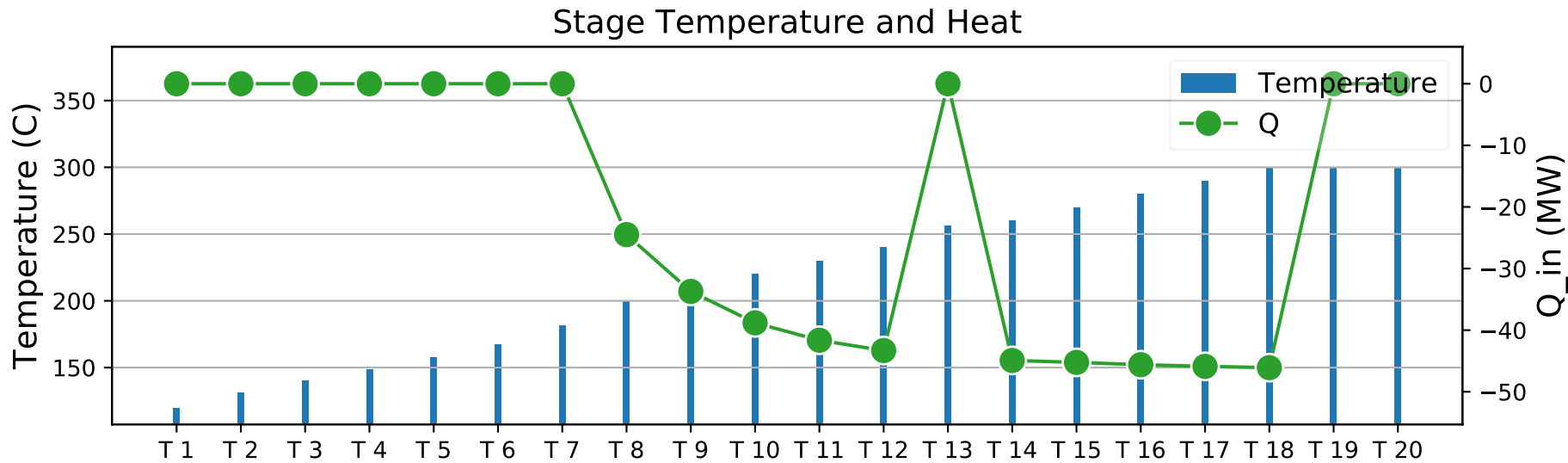
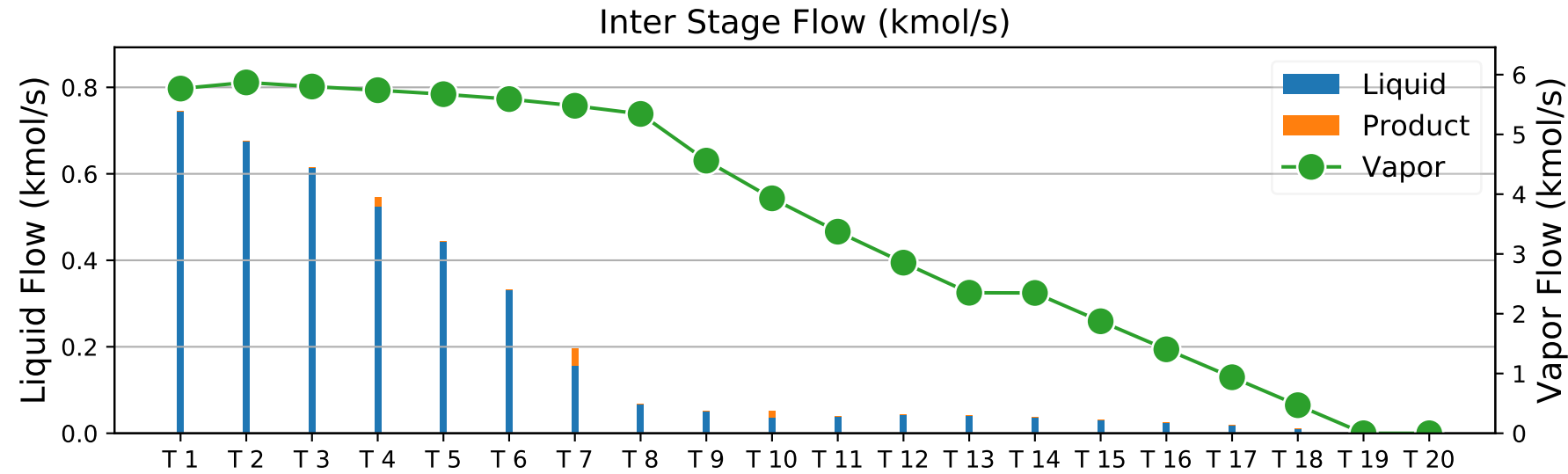
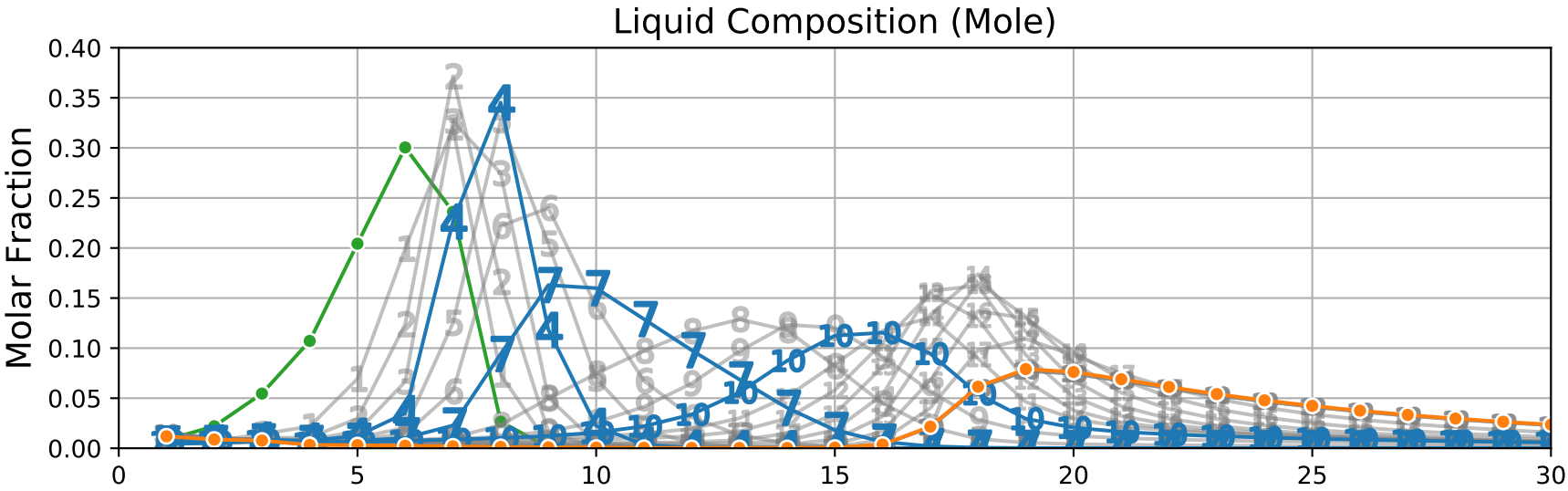
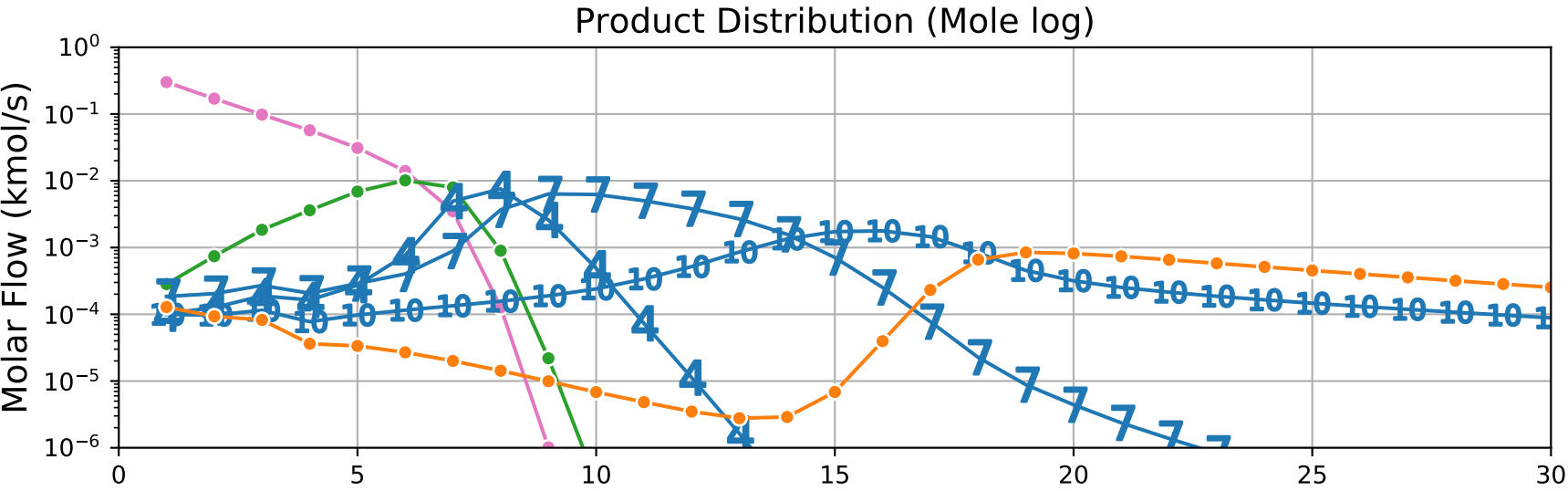
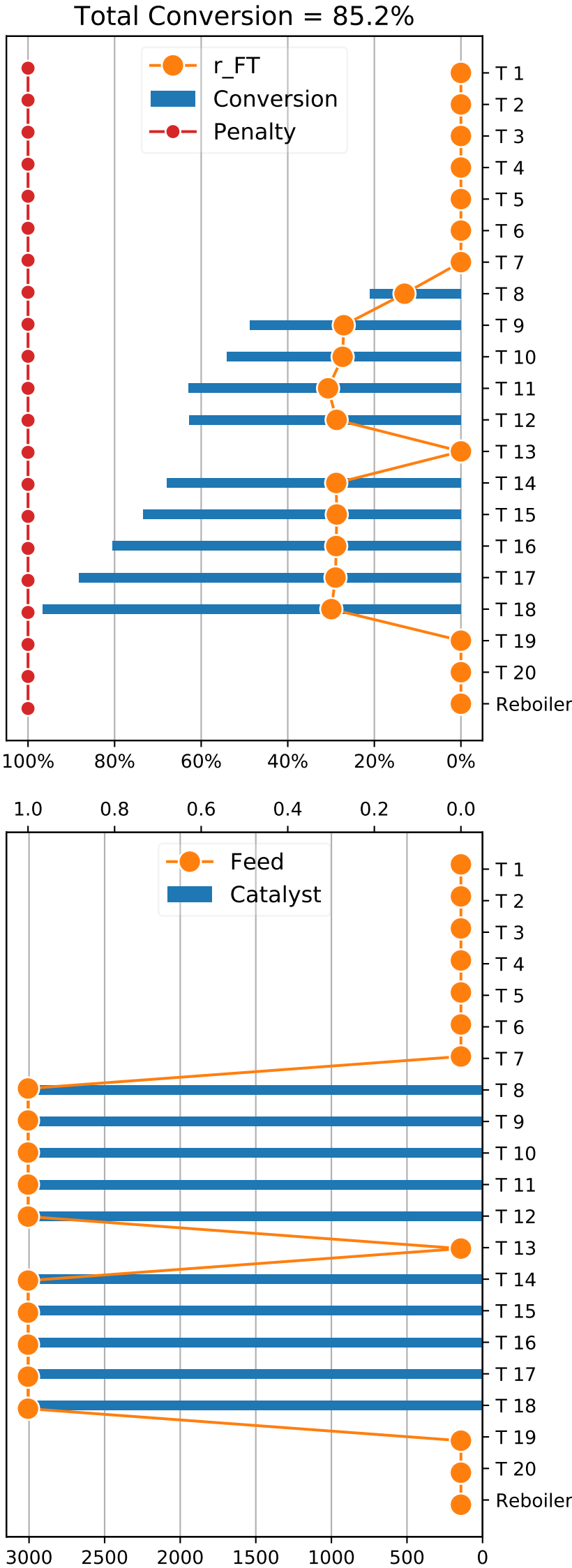
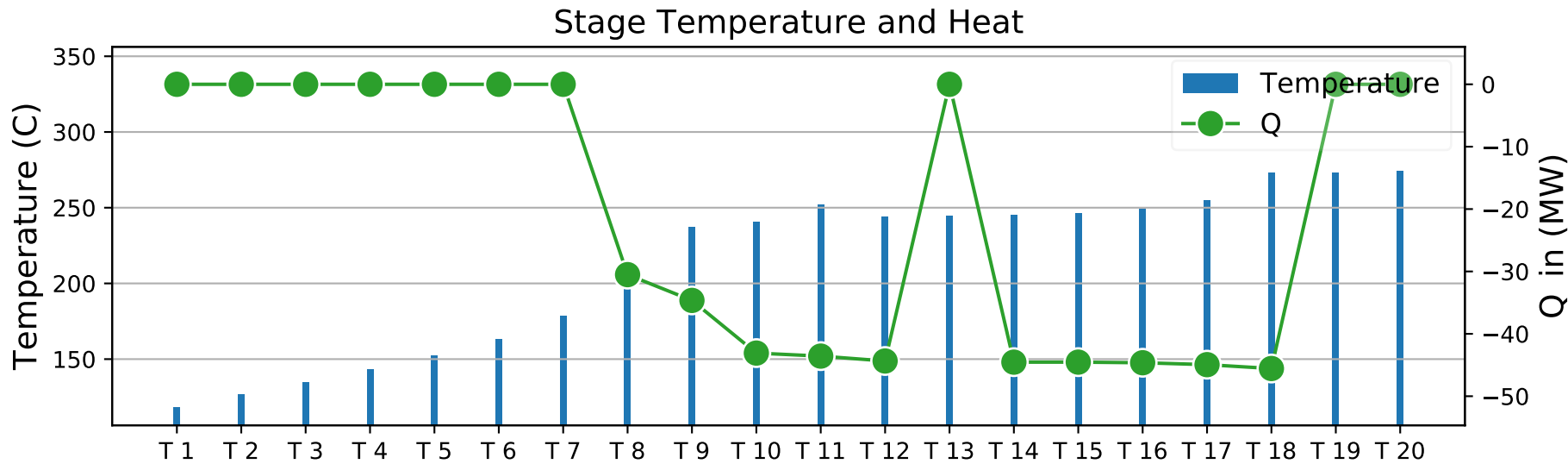
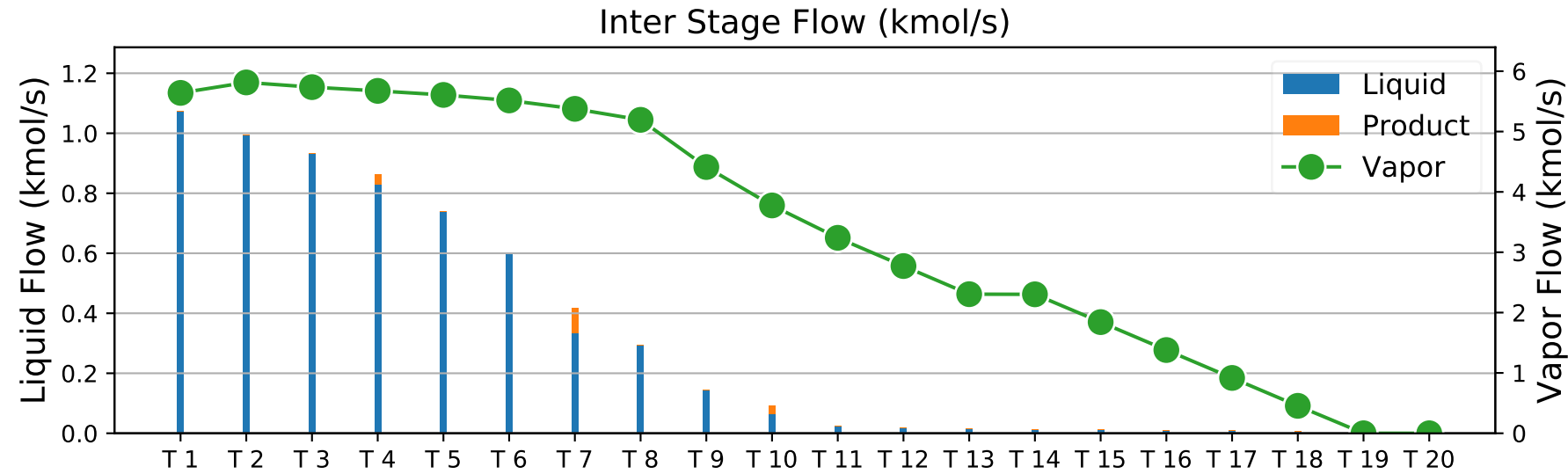
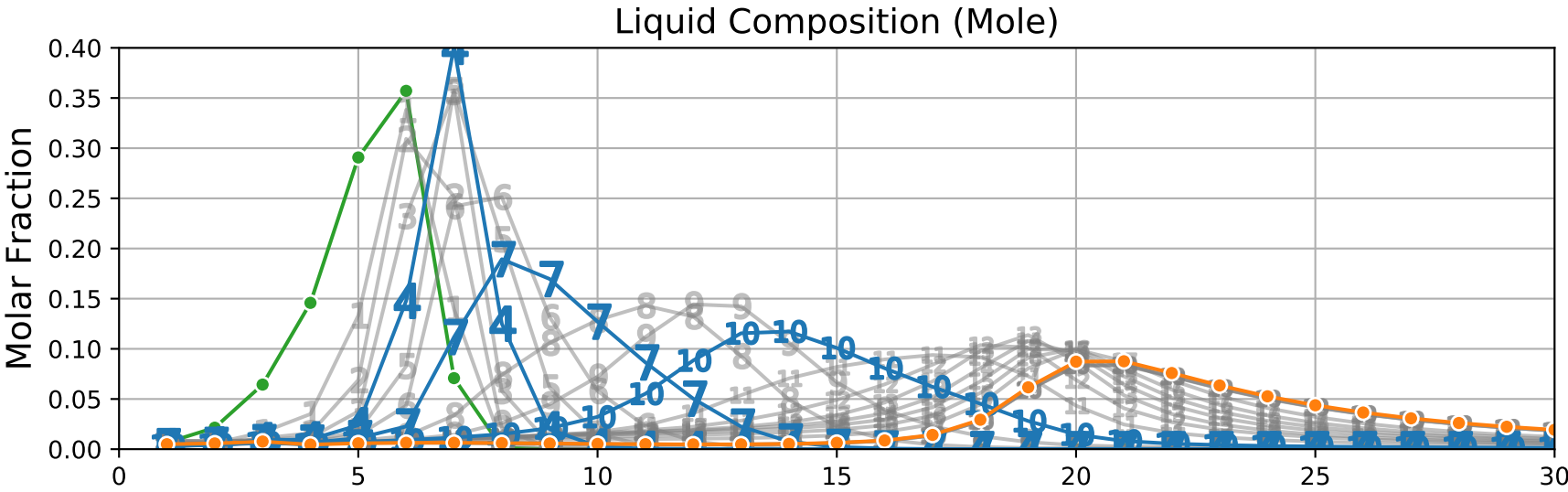
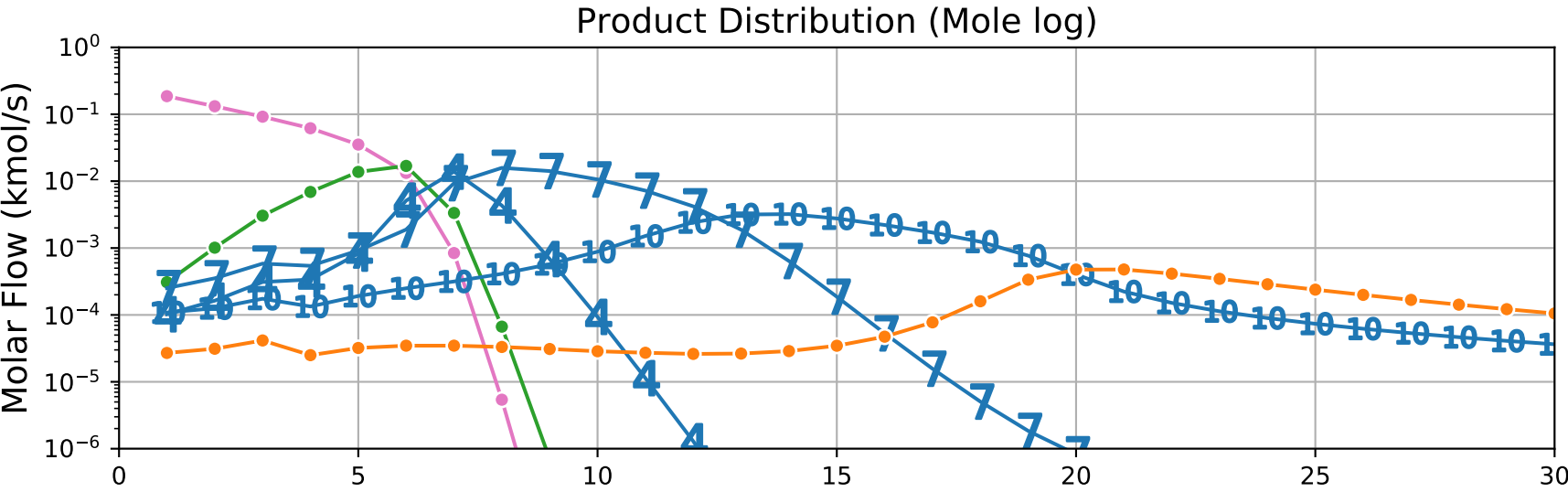


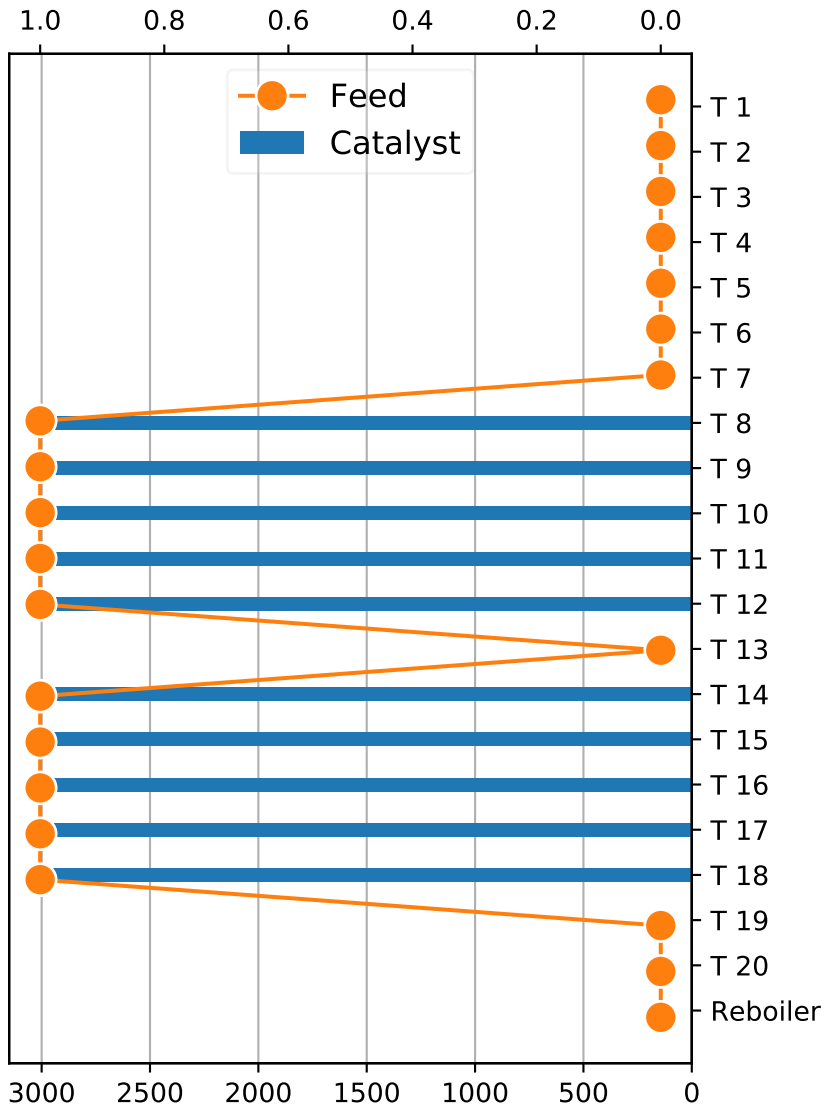
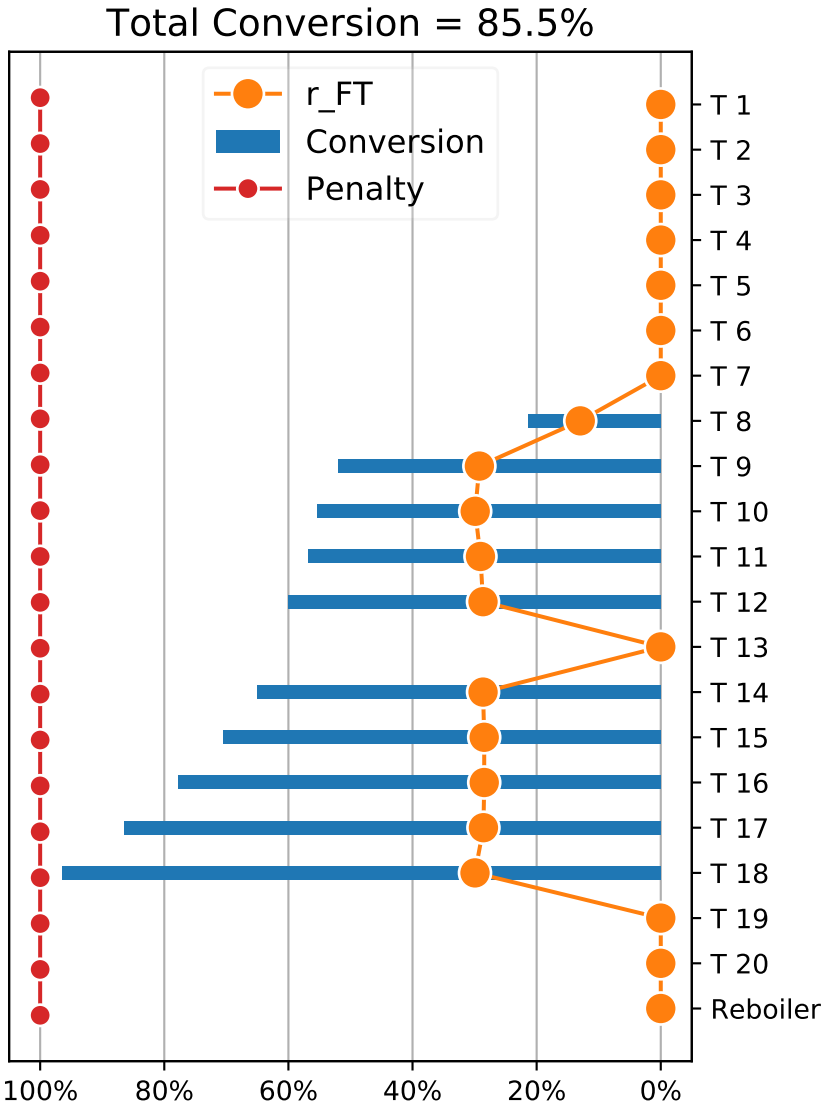
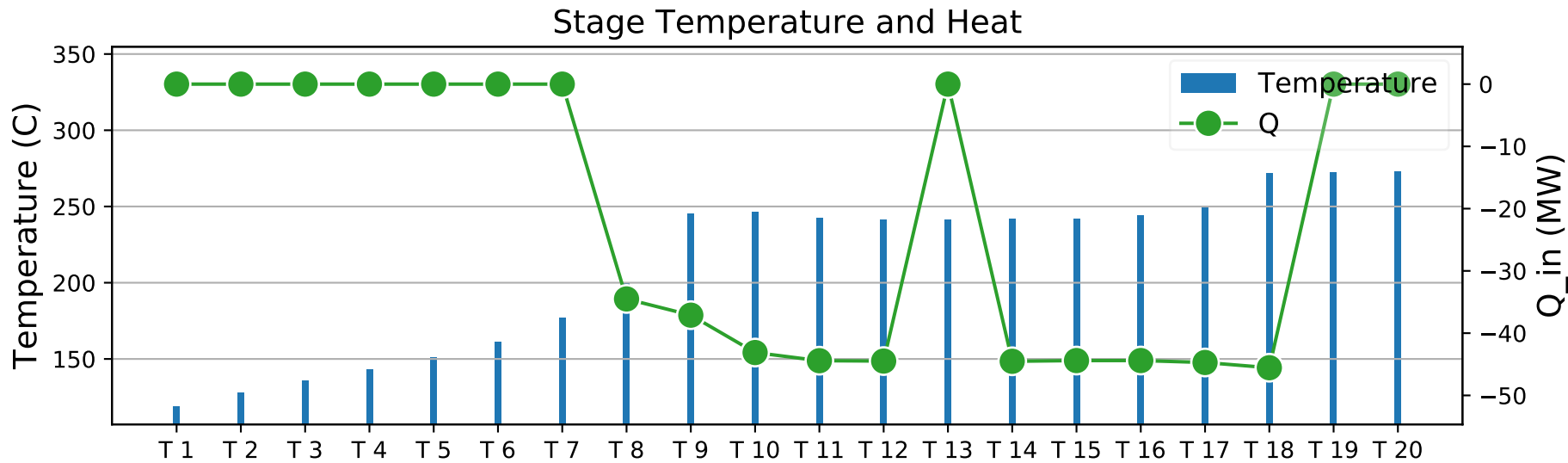
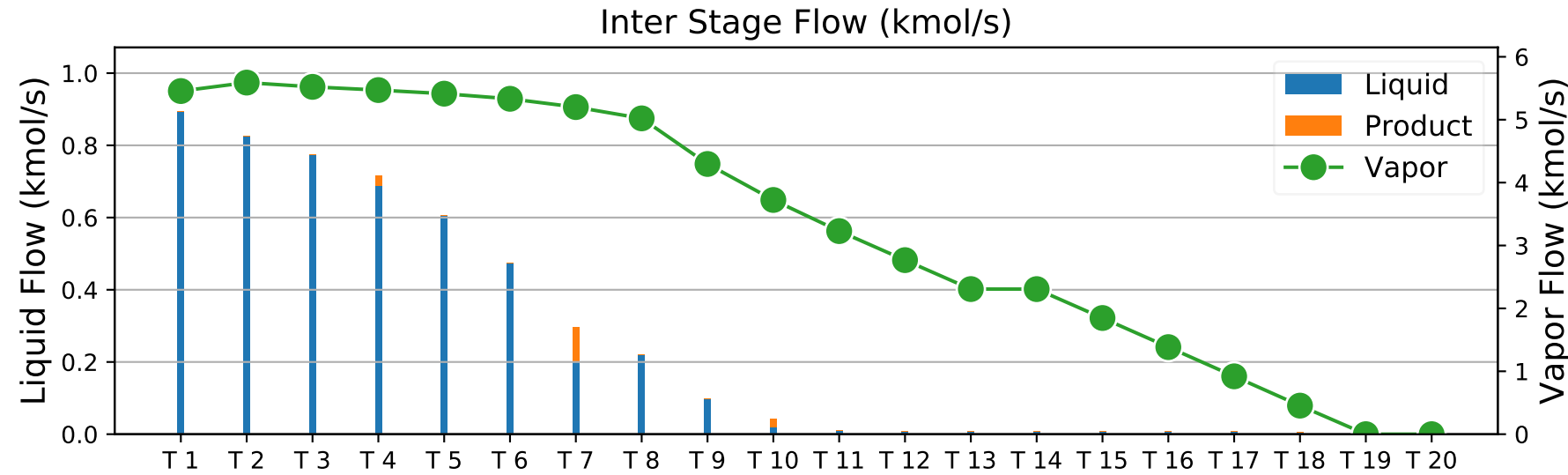
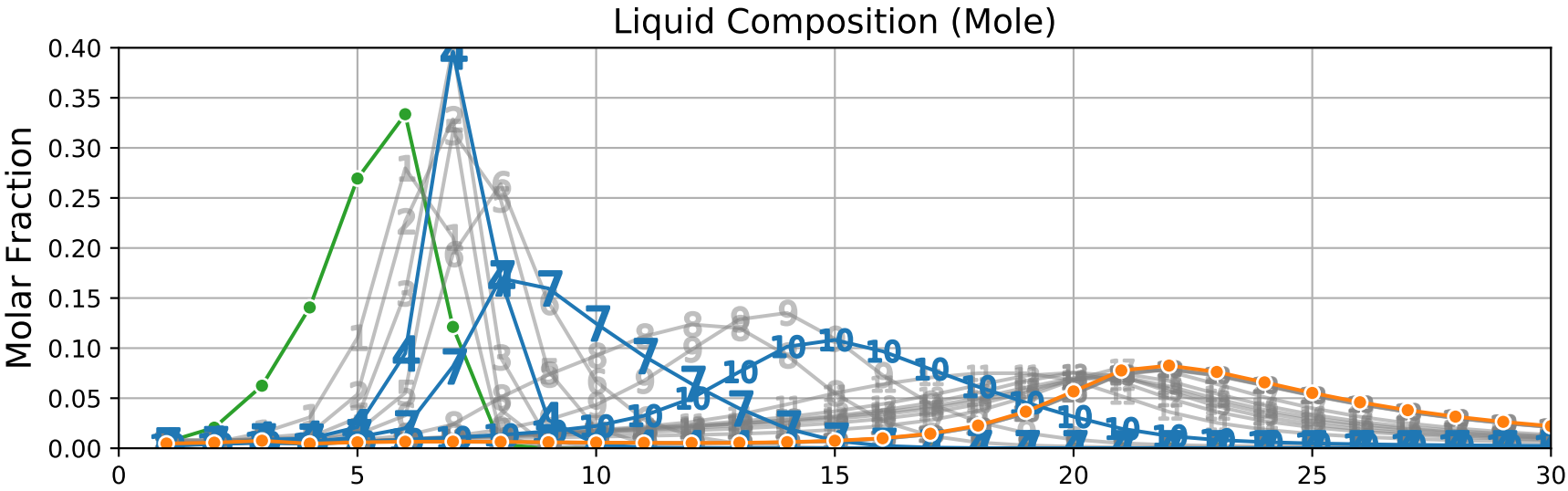
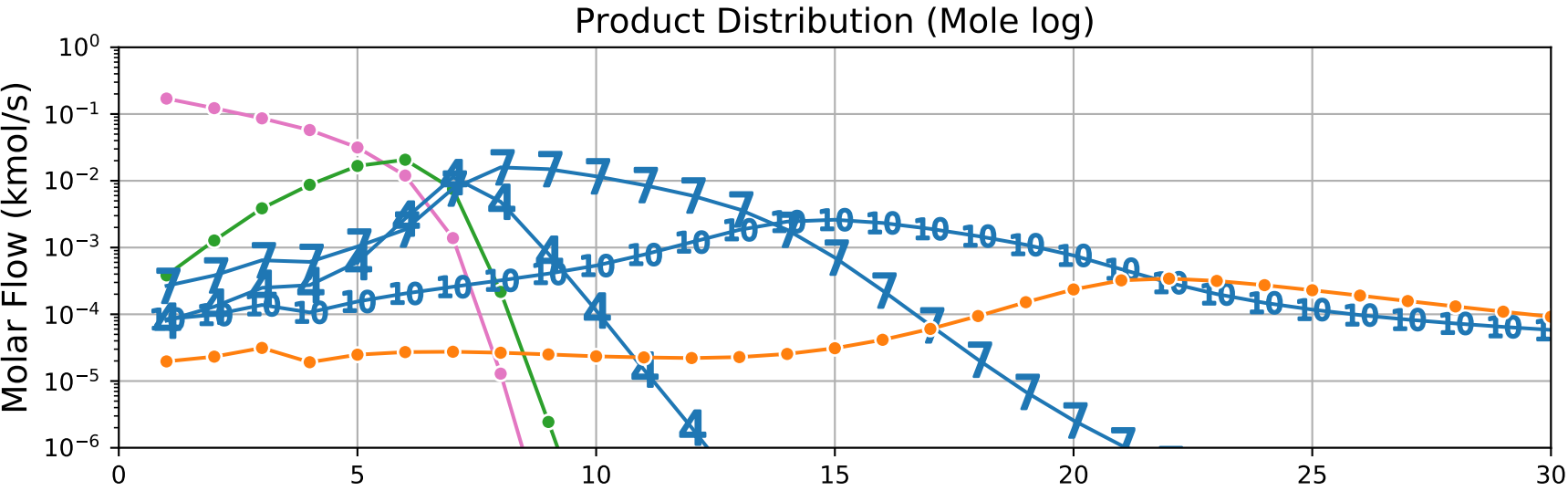
> Original 20 stage case <



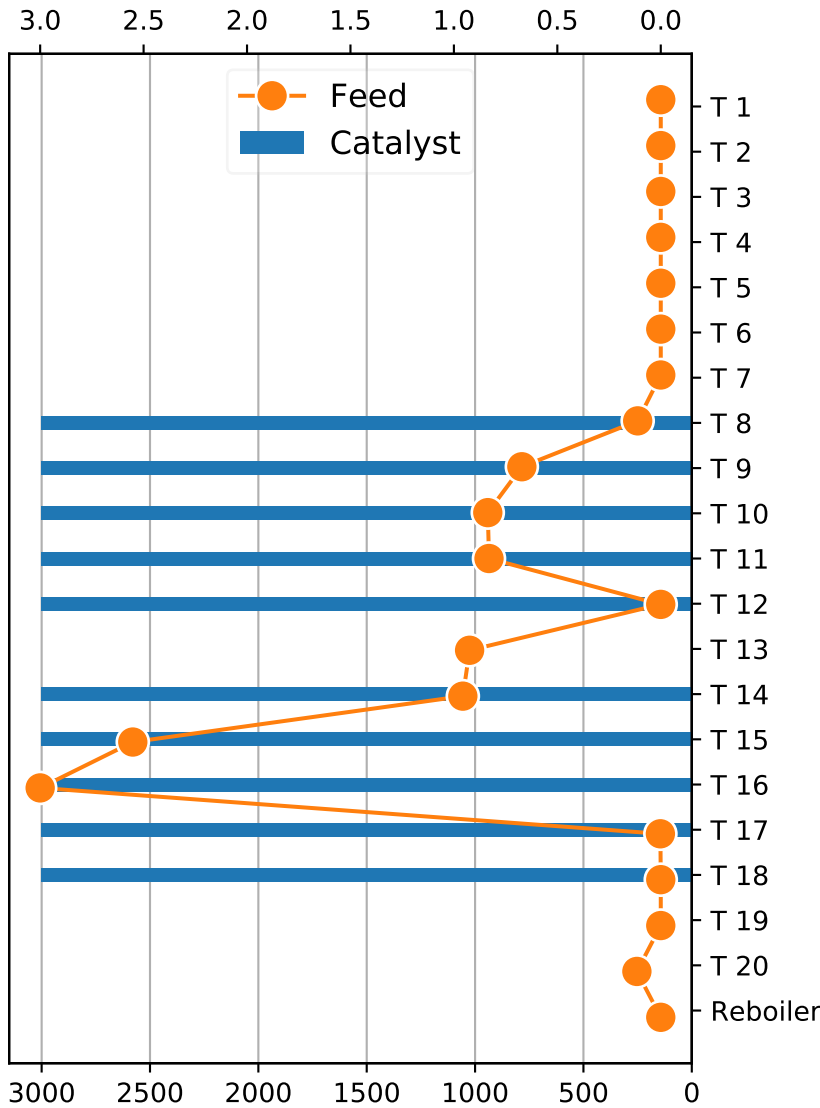
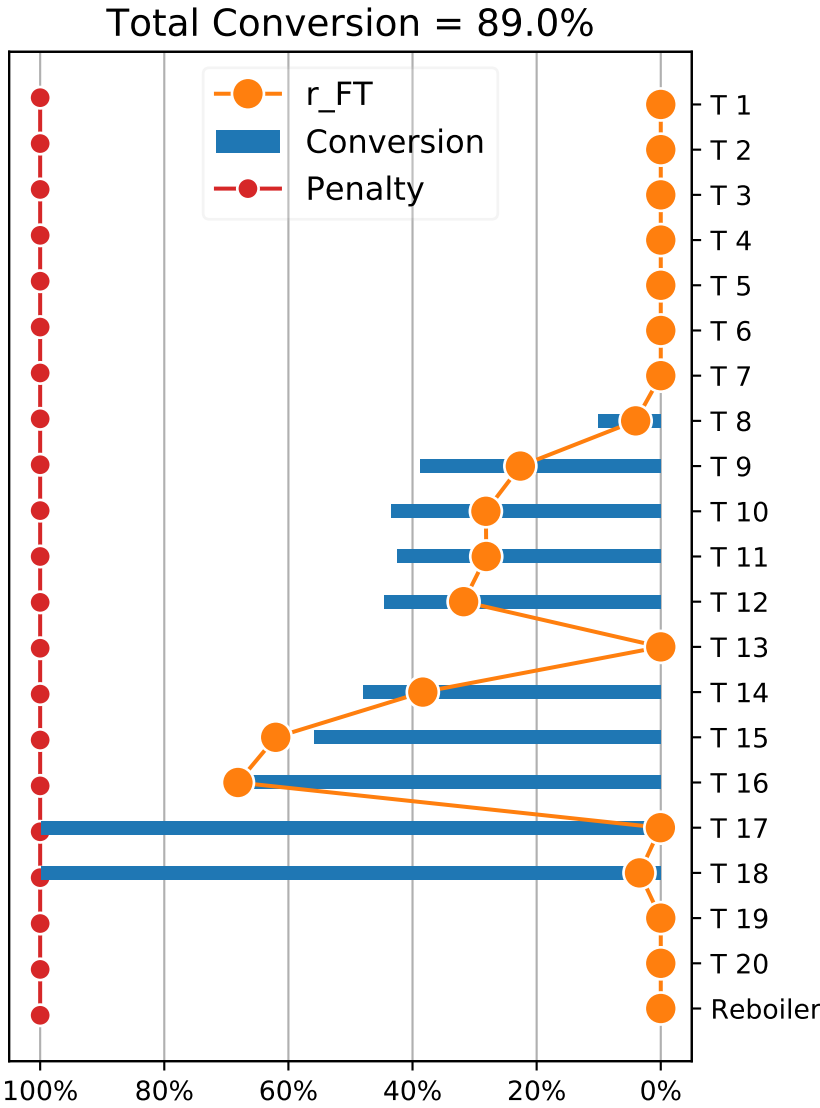
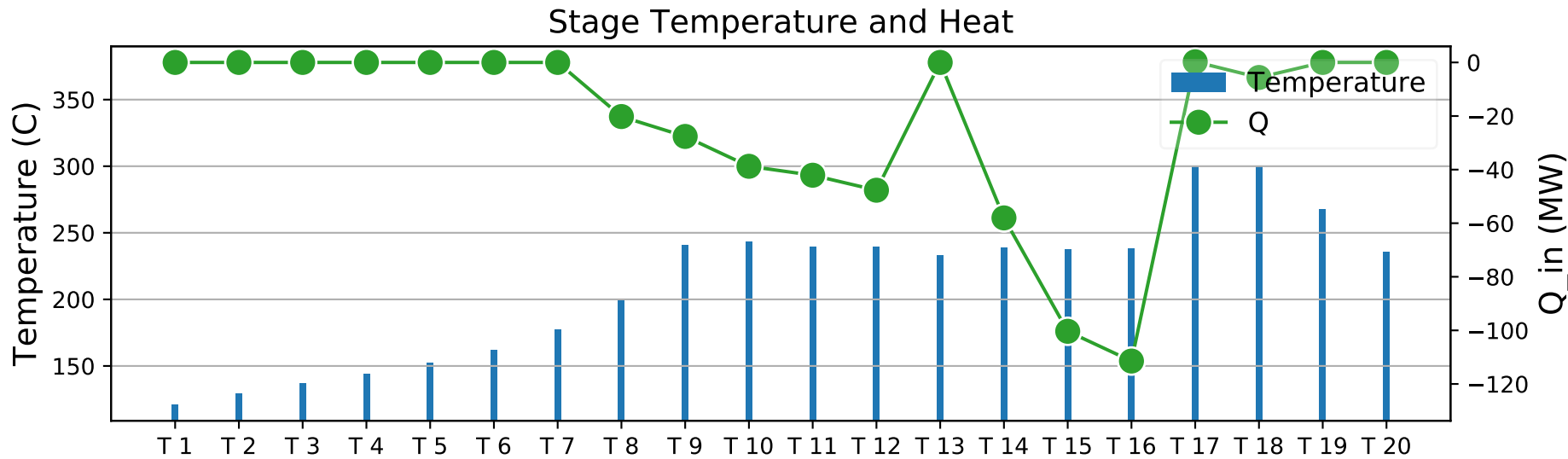
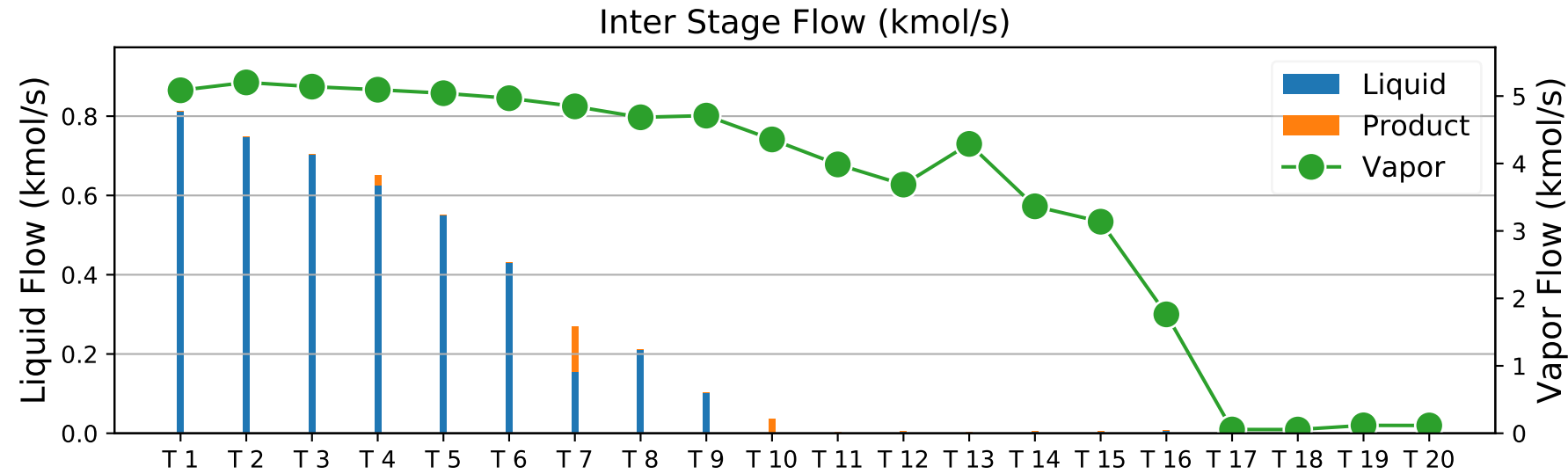
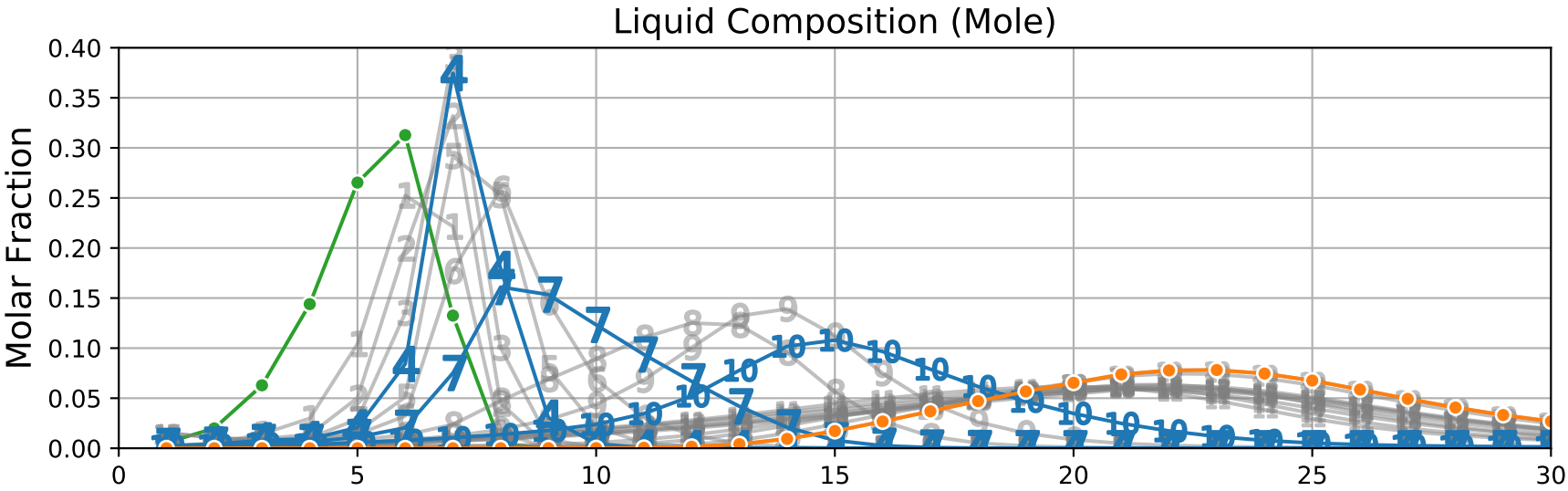
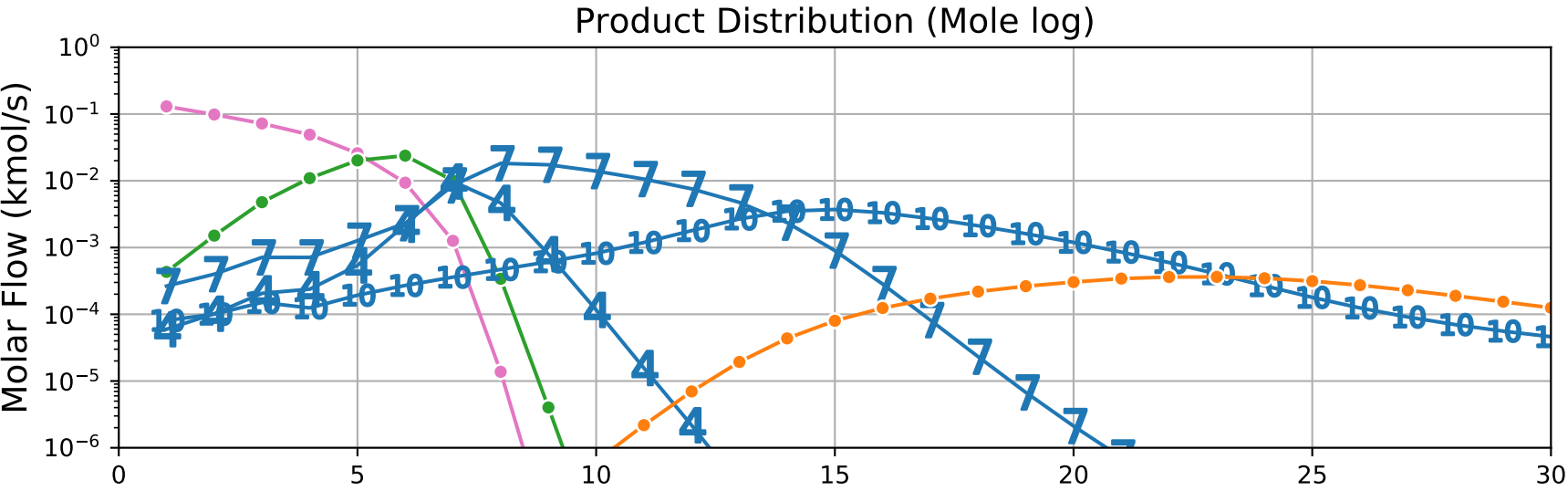
> Optimized Temperature and Reflux <



> Optimized Product Side Draw <



> Optimized Feed Amount and Location <



> Optimized Catalyst Amount and Location <

