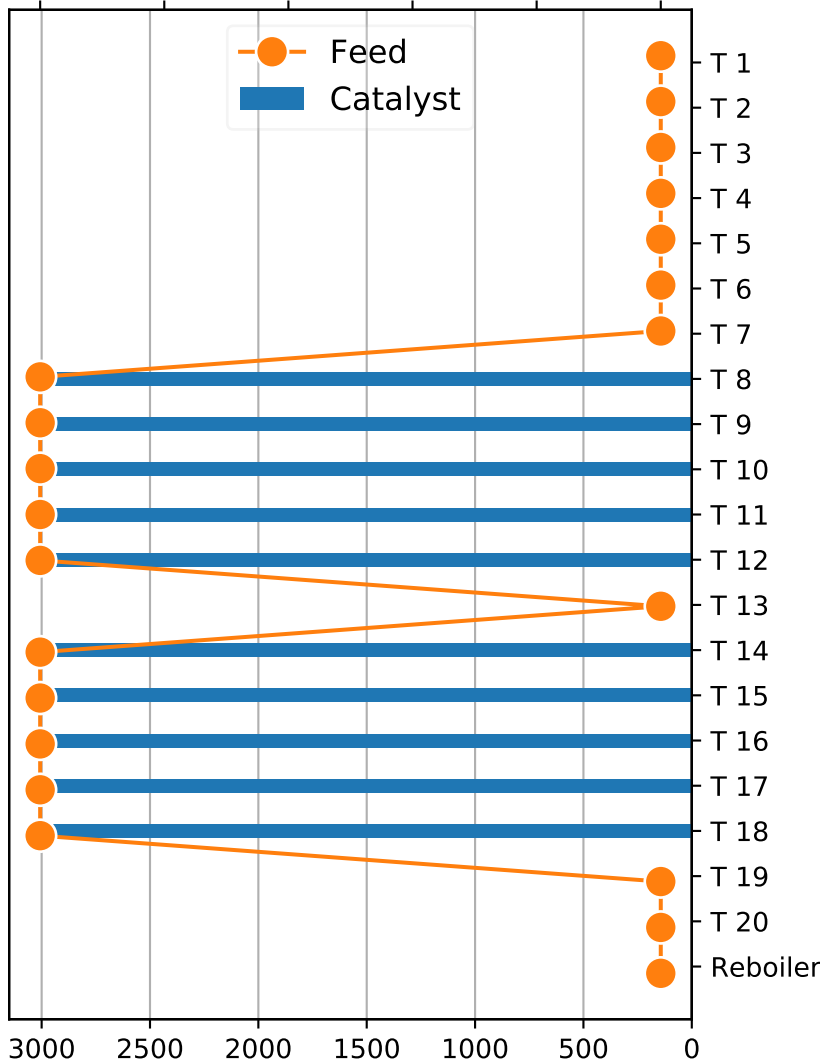
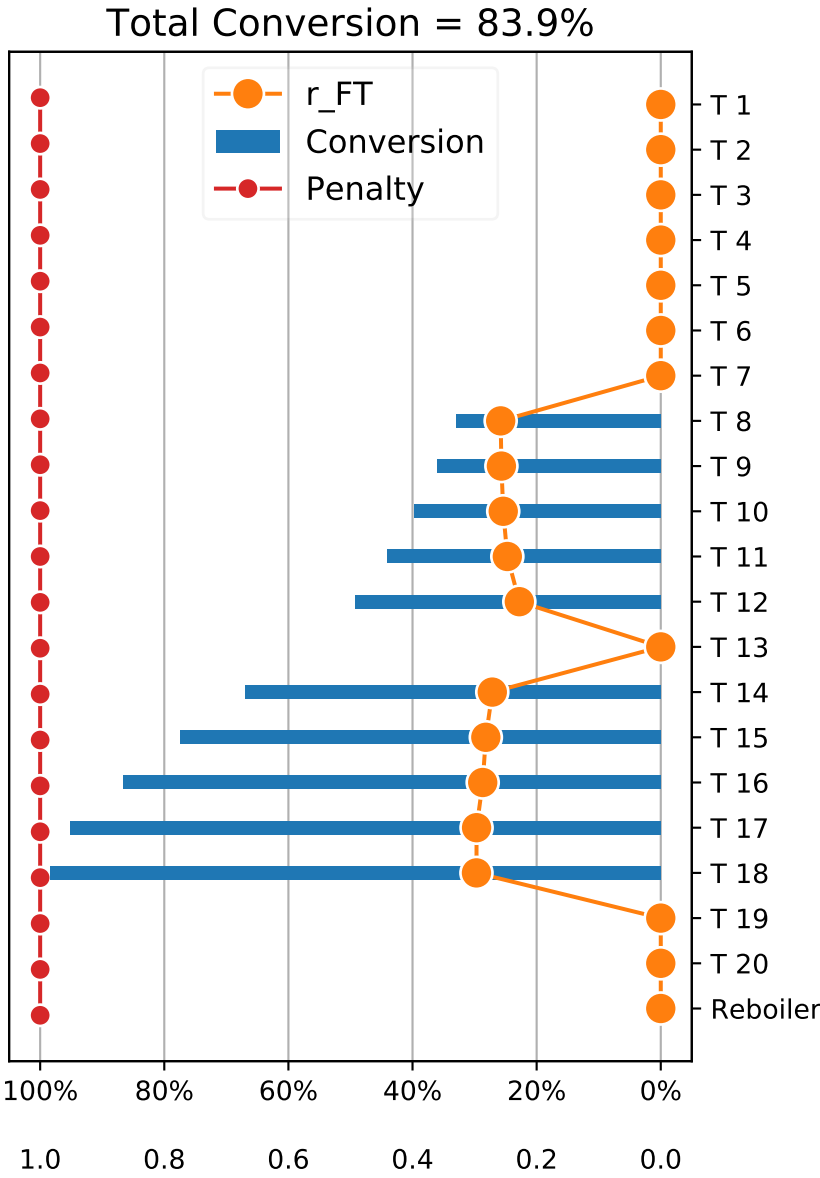
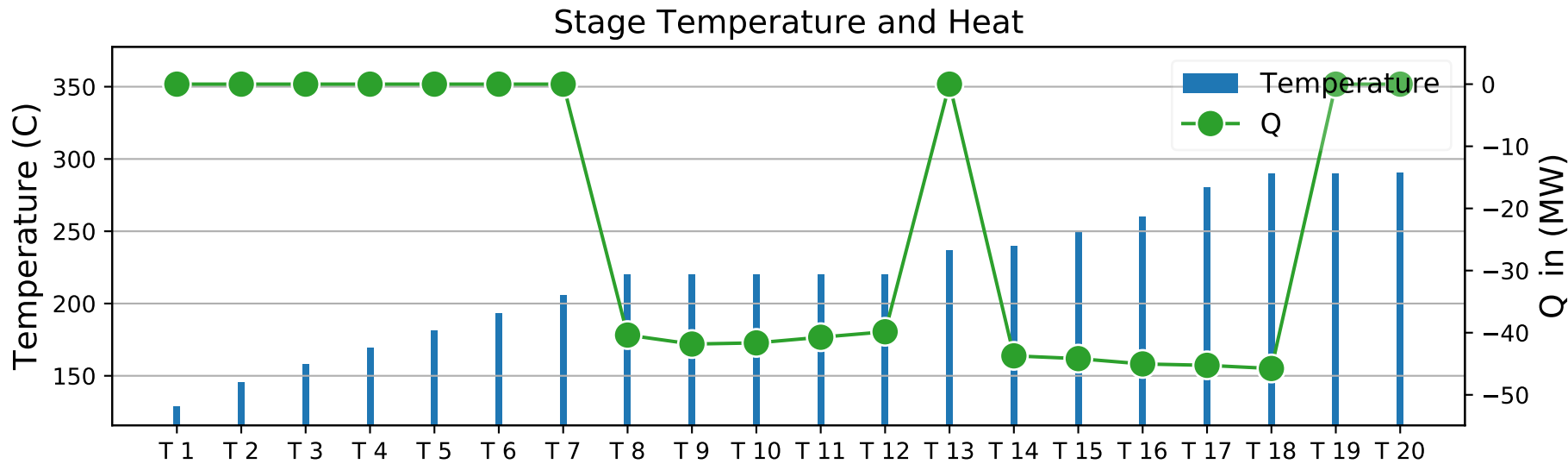
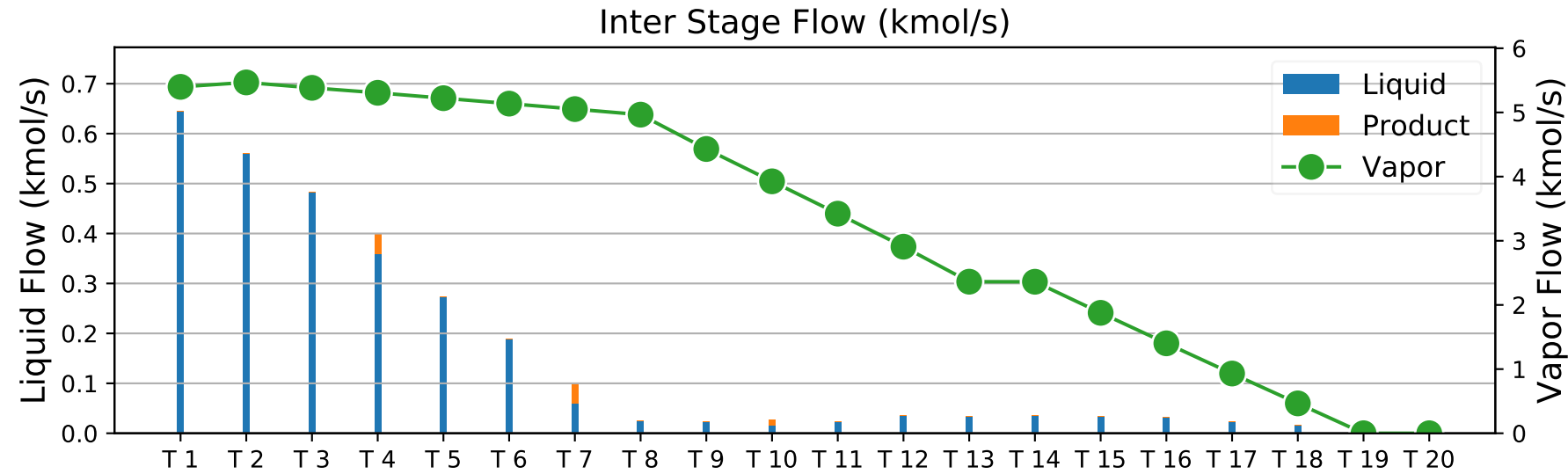
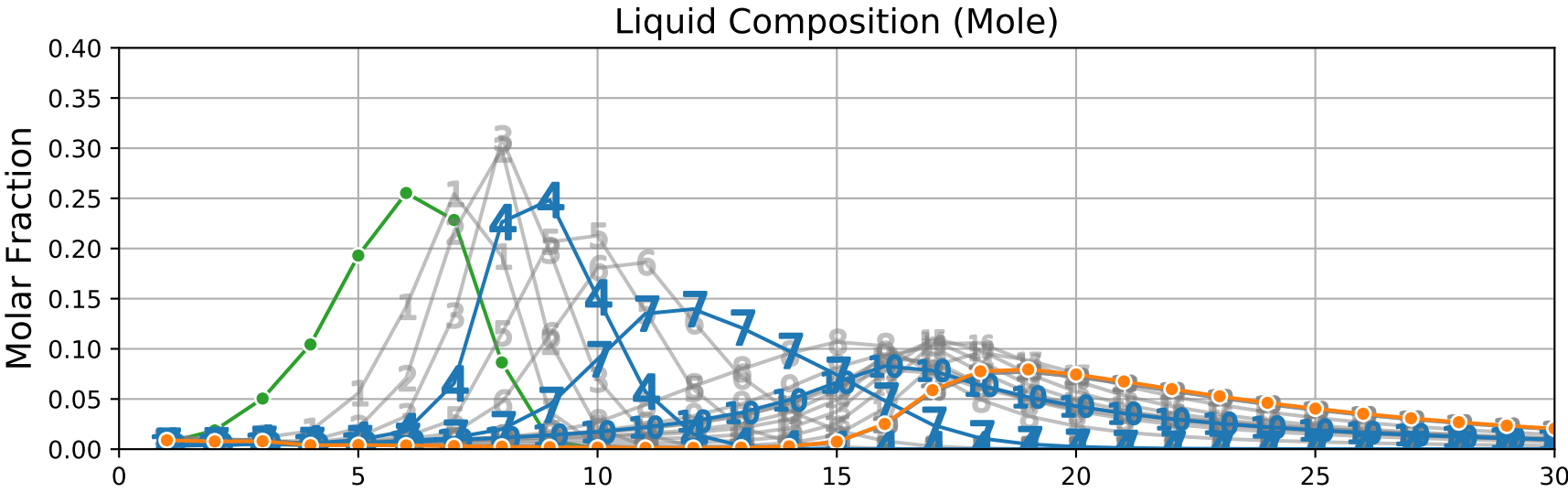
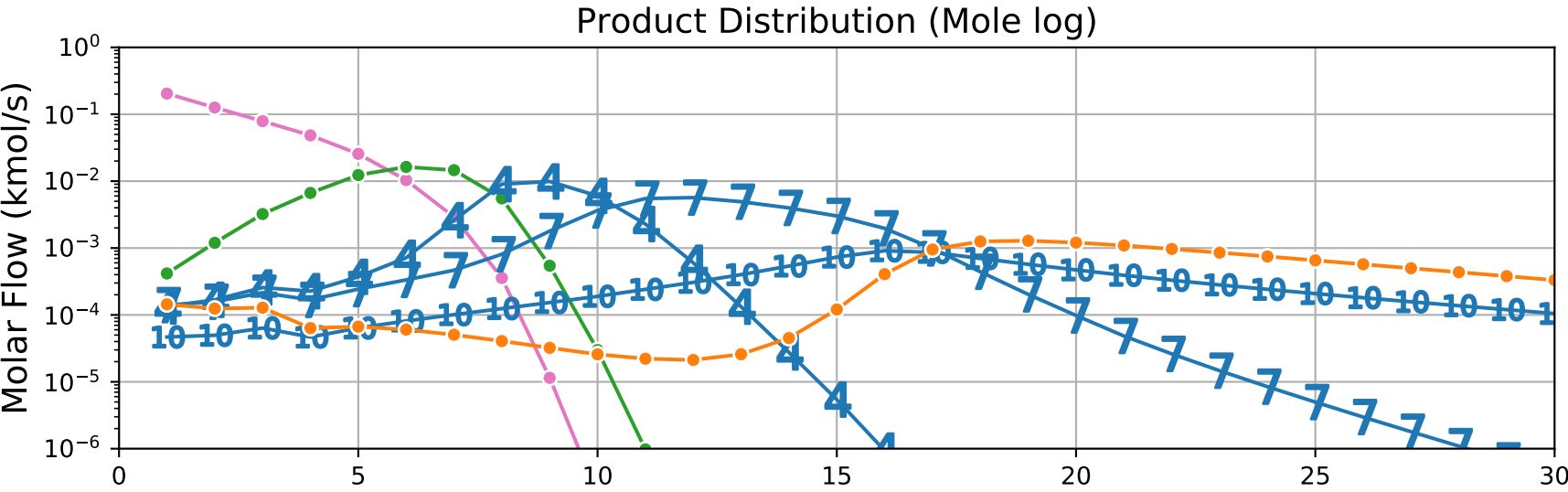


> Original 20 stage case <



> Optimized Temperature and Reflux <

