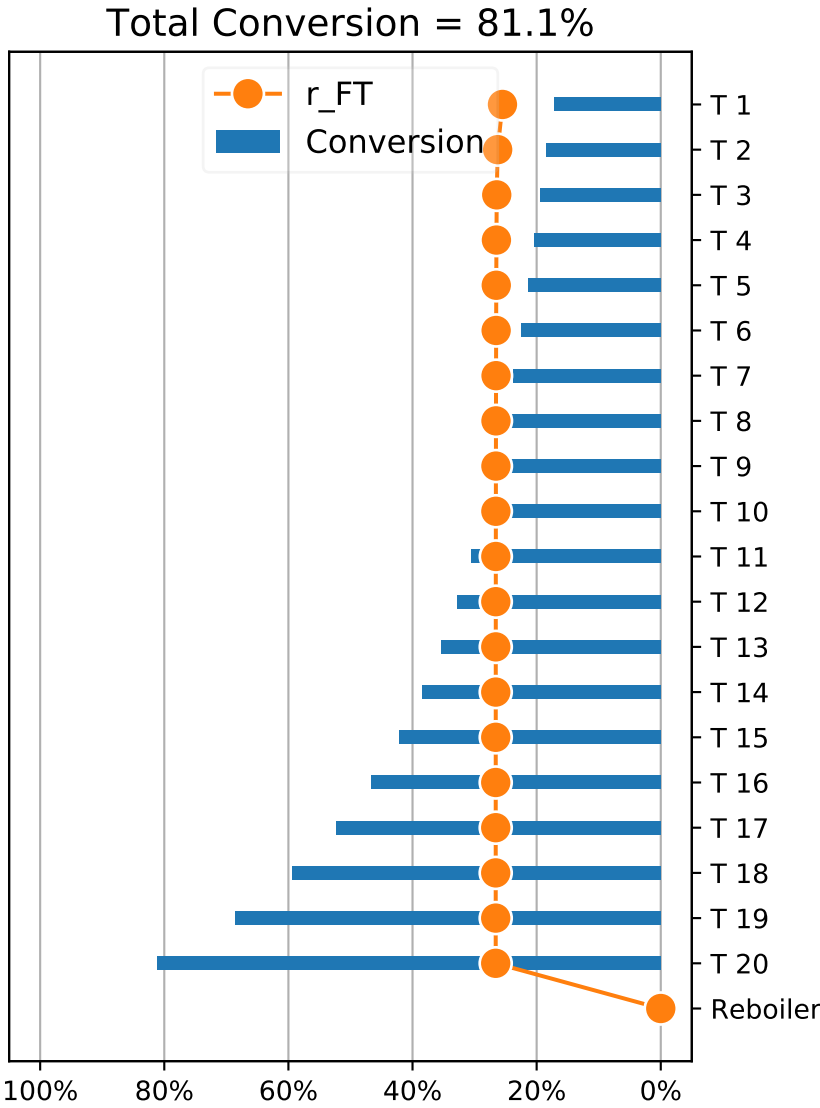
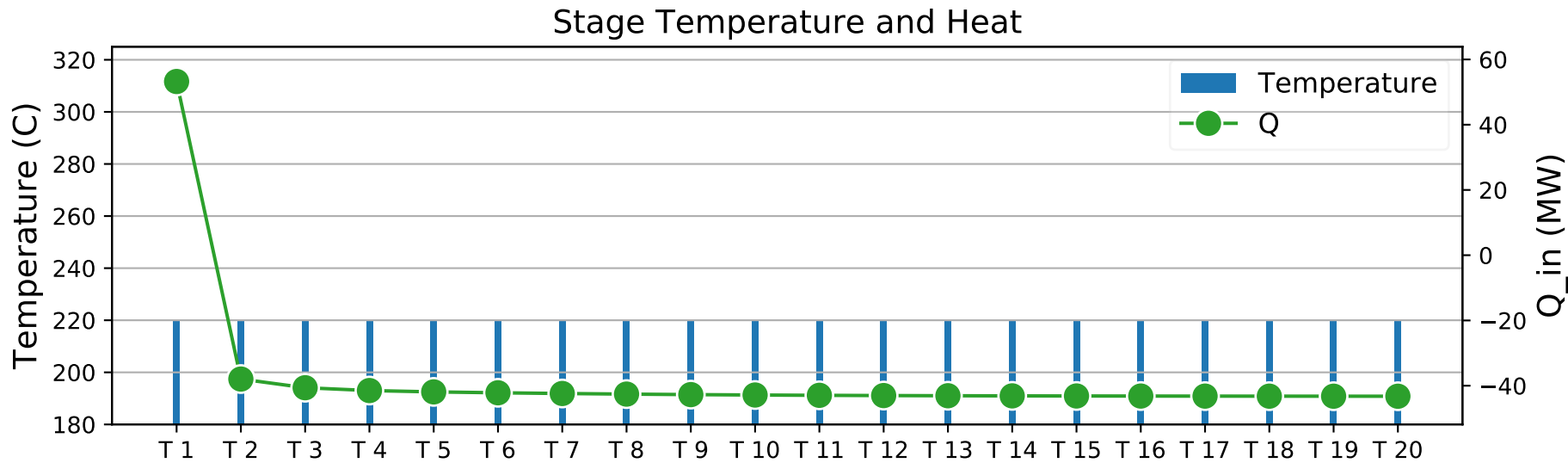
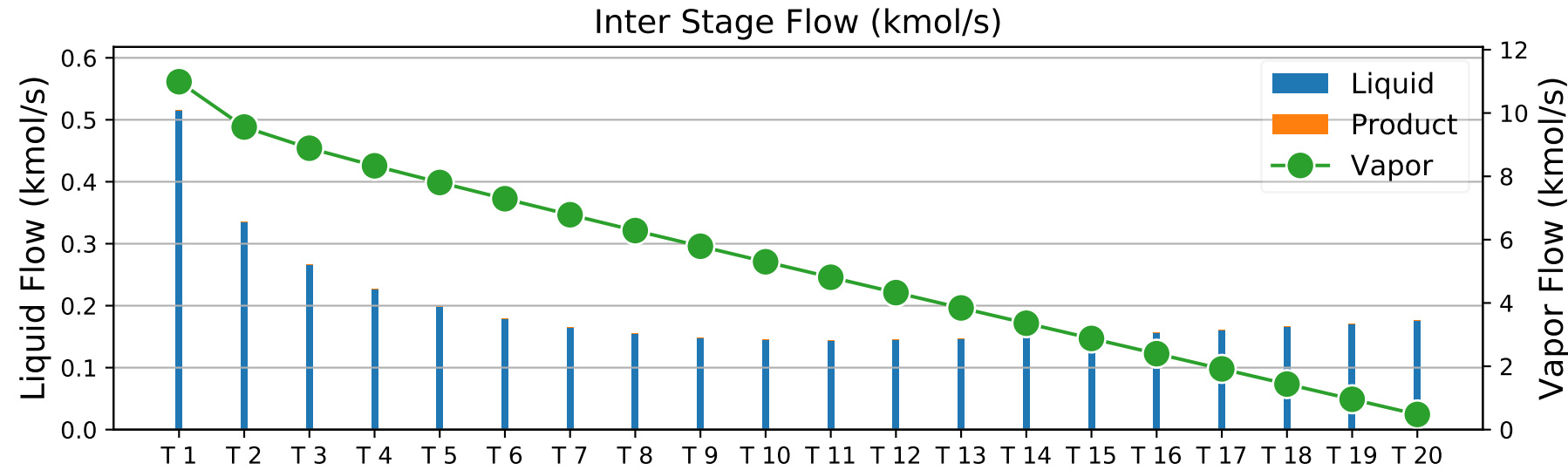
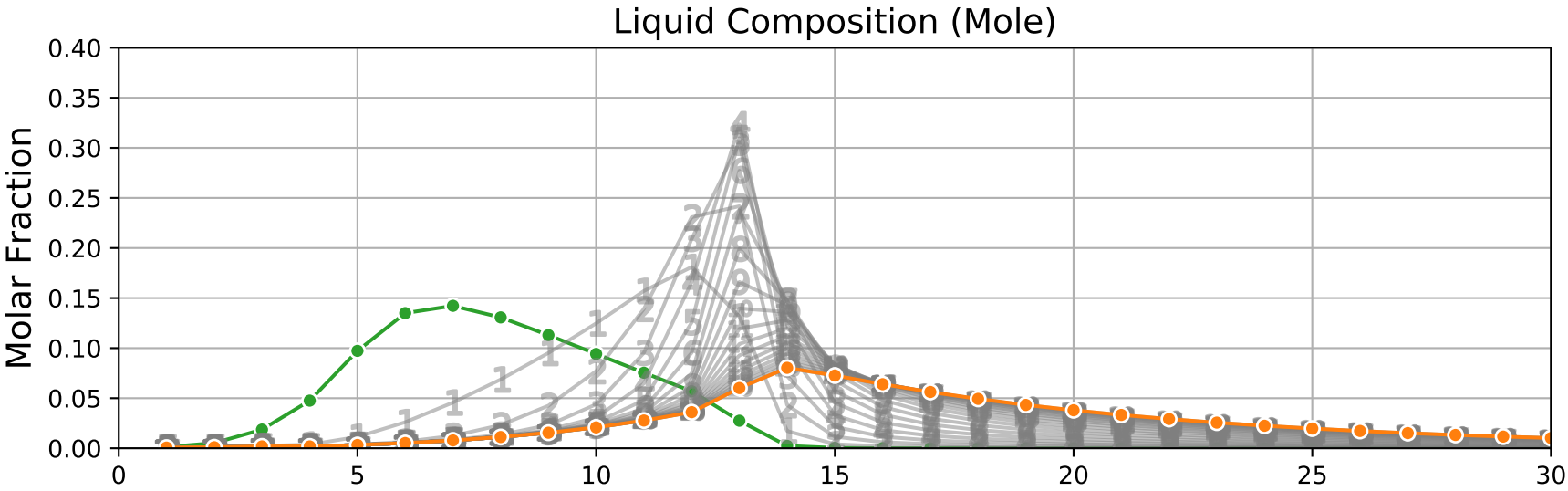
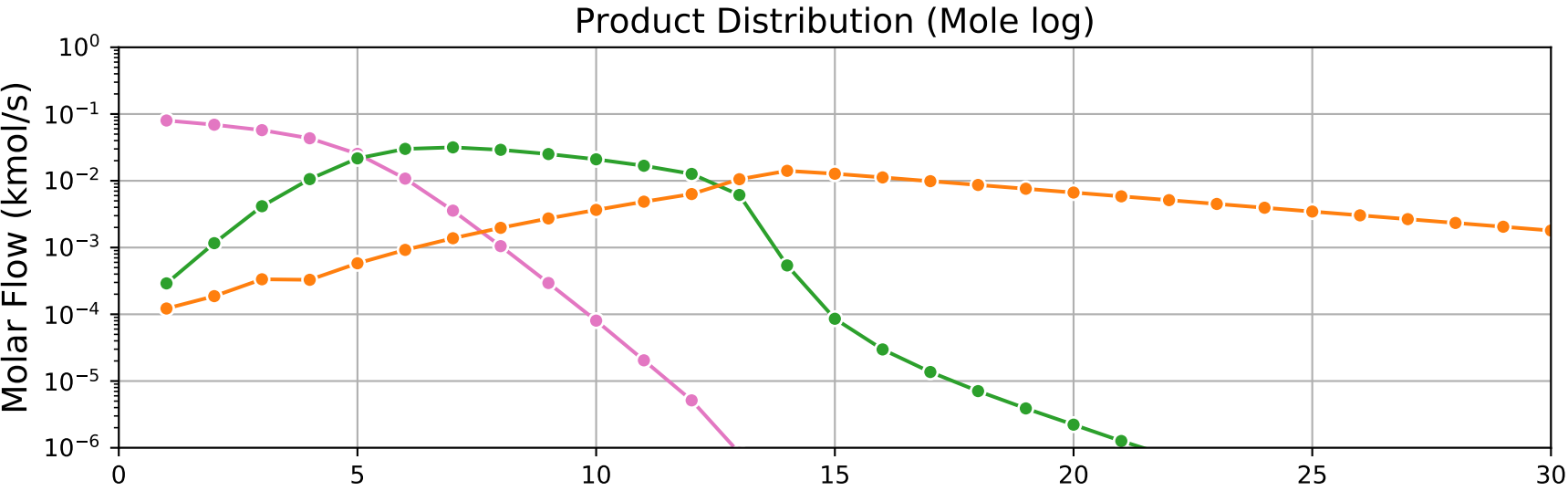


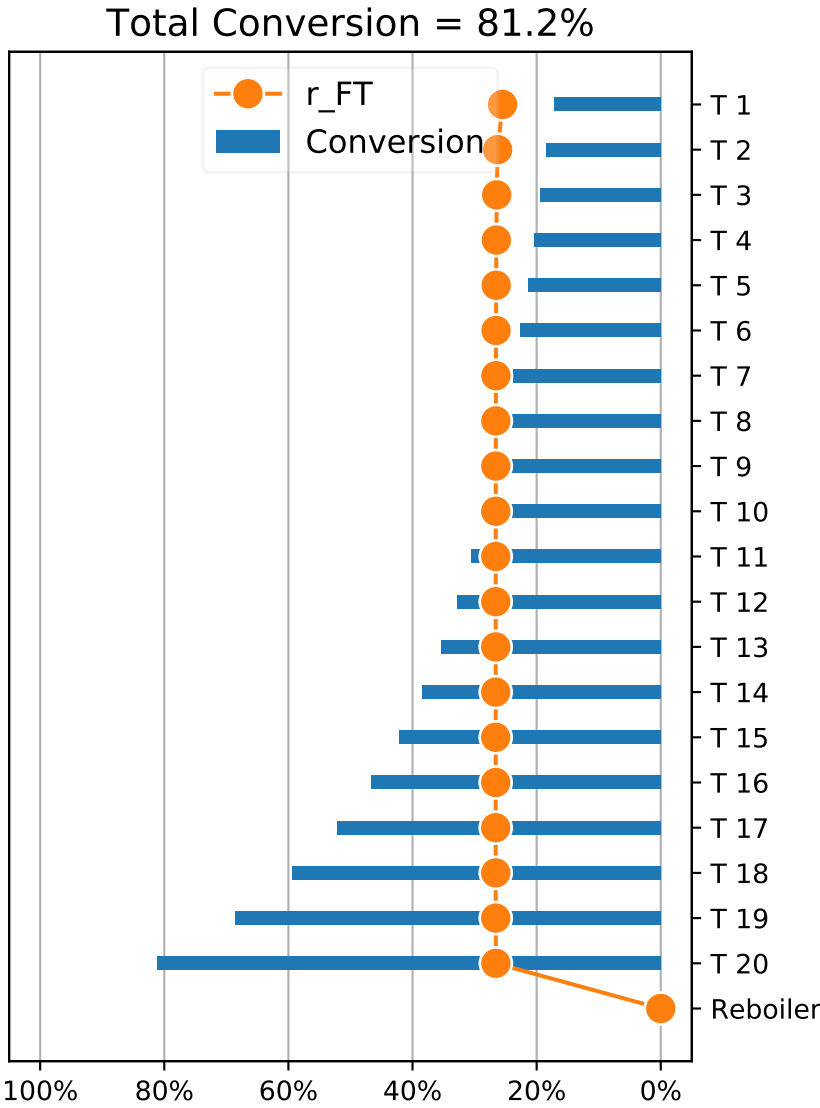
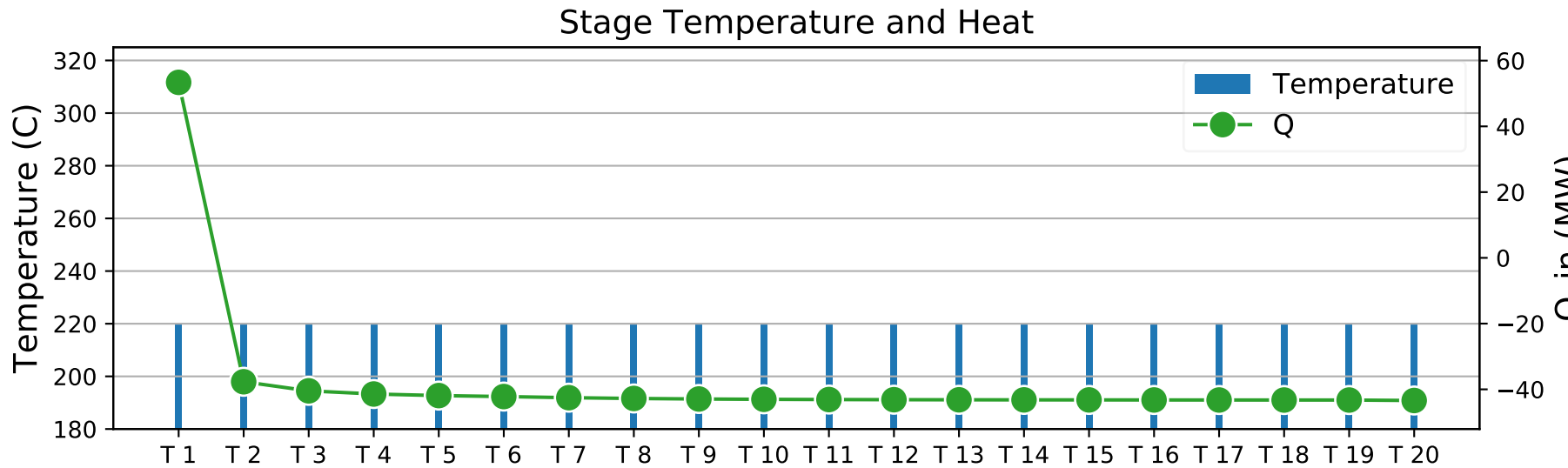
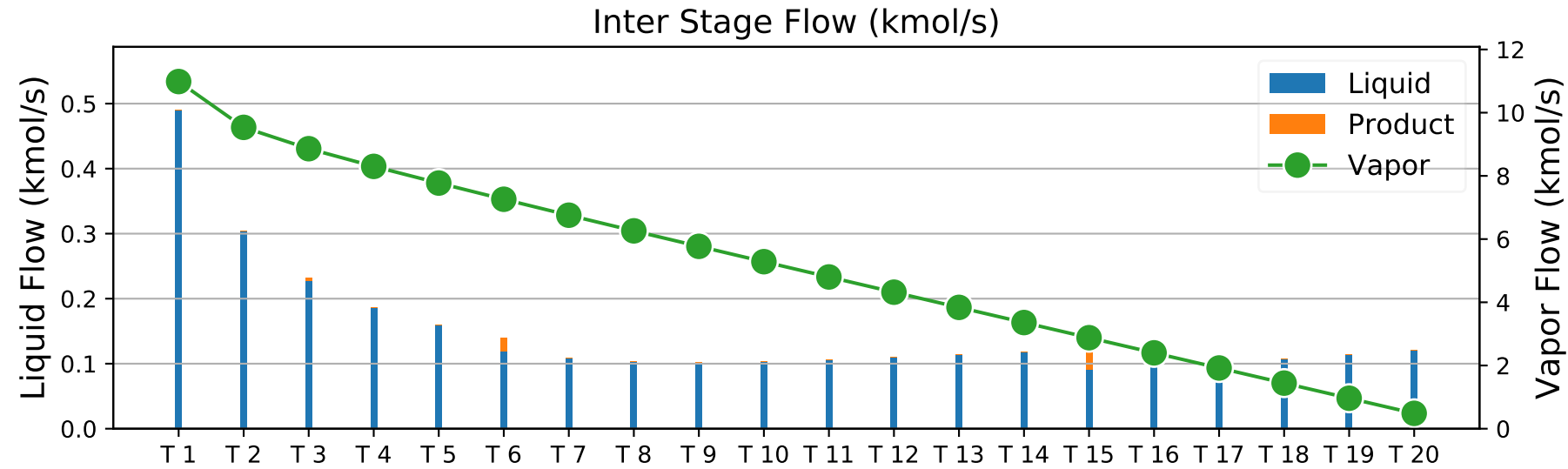
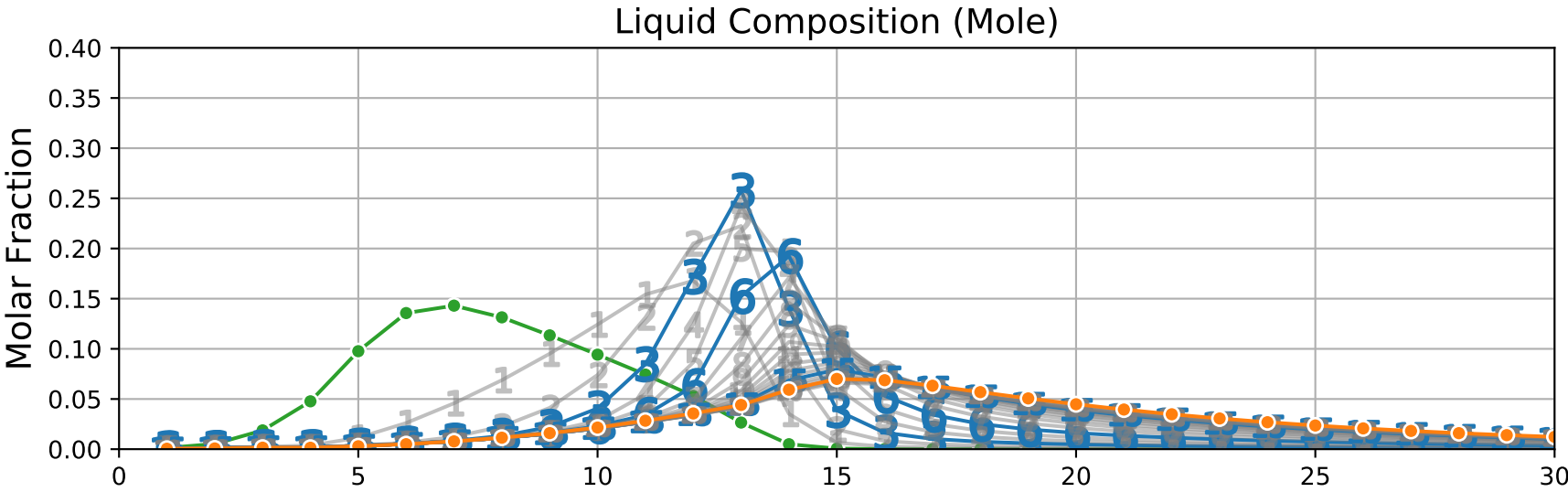
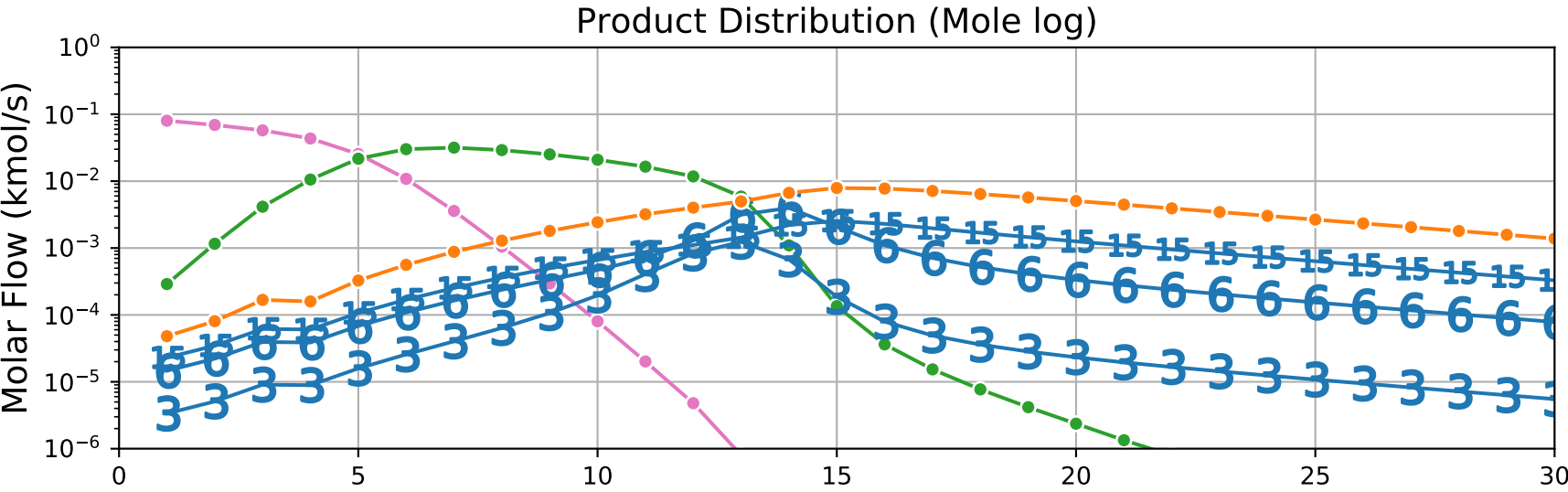
>> Initialization with no reflux and reboil <<



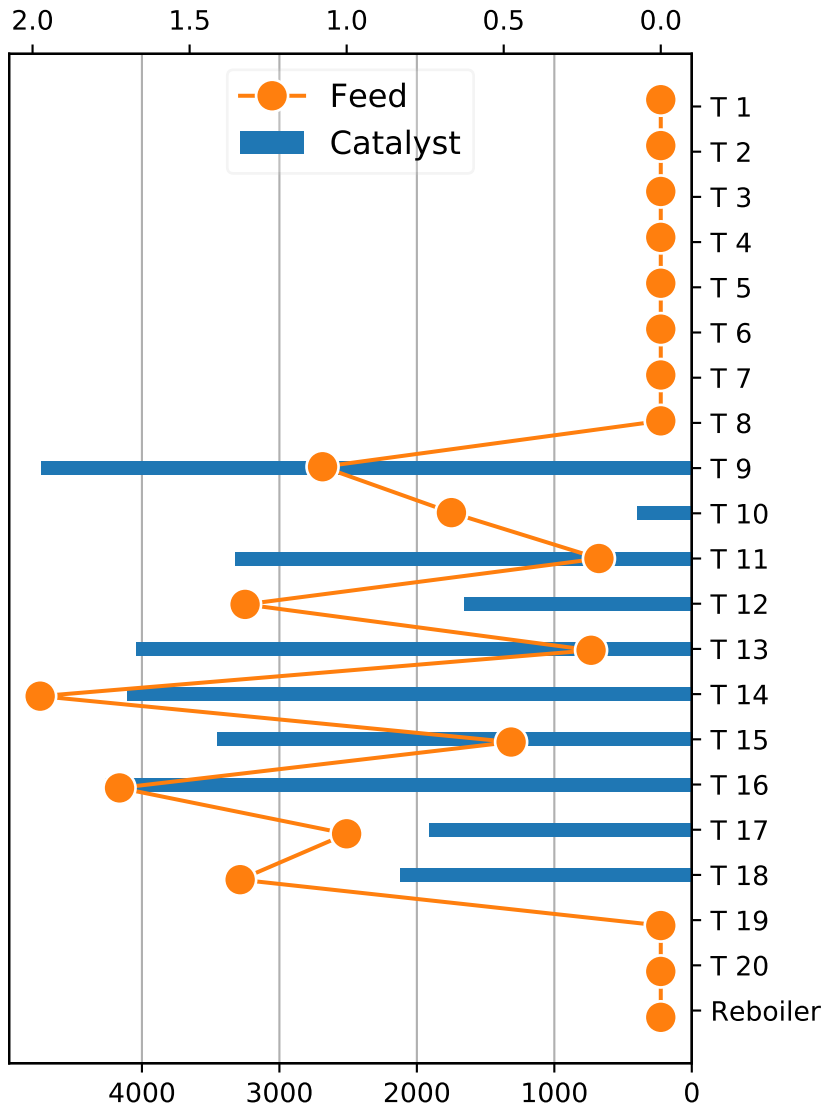
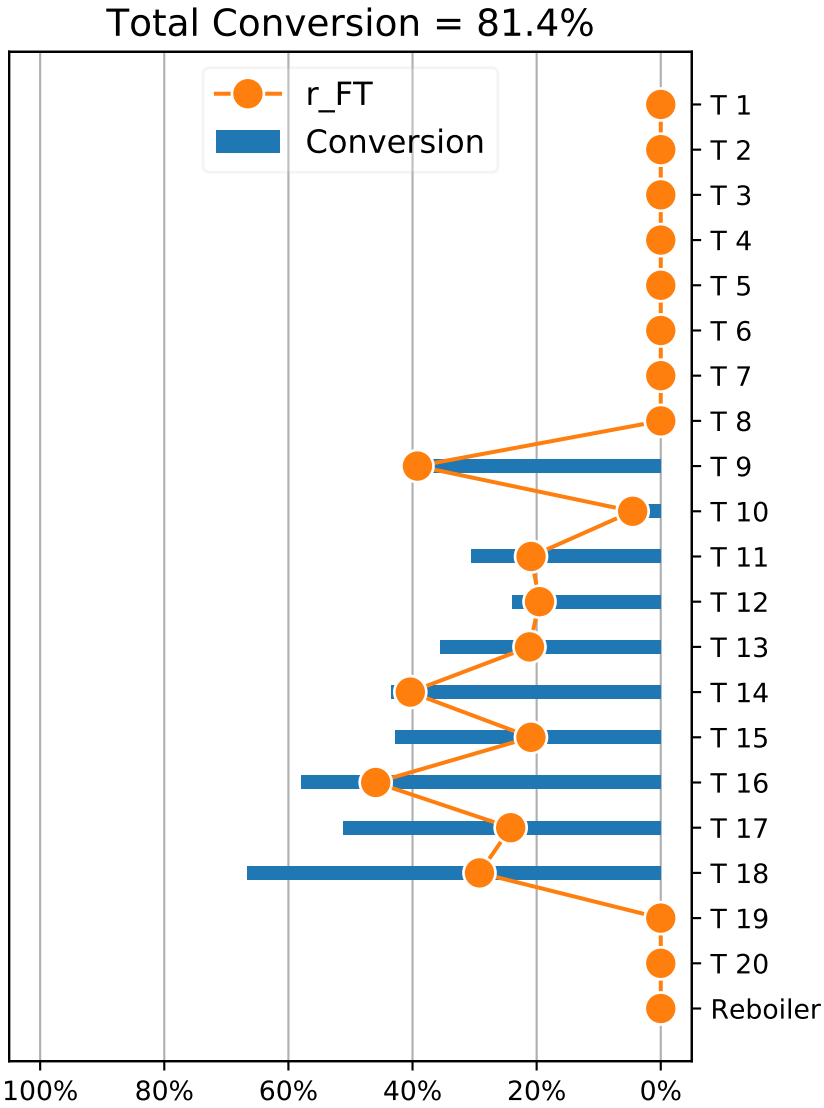
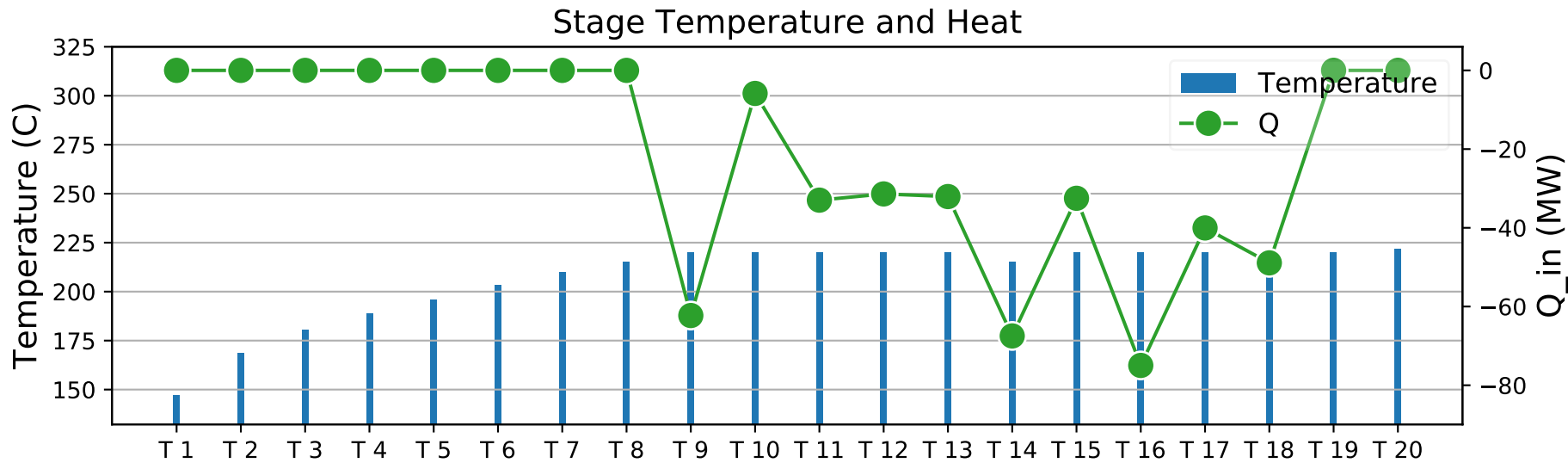
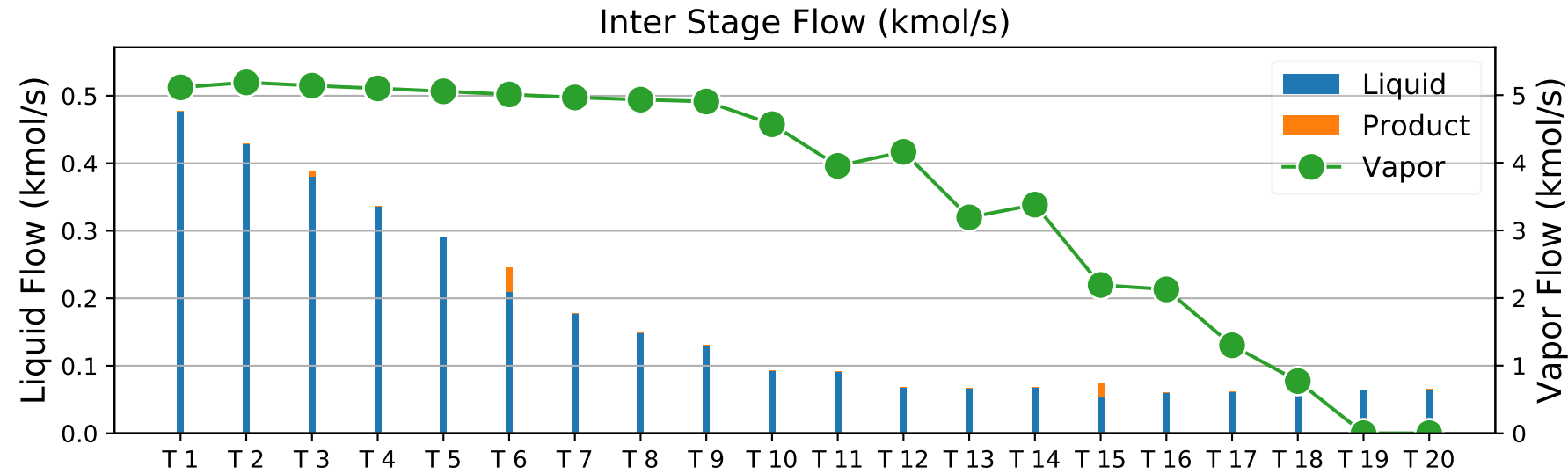
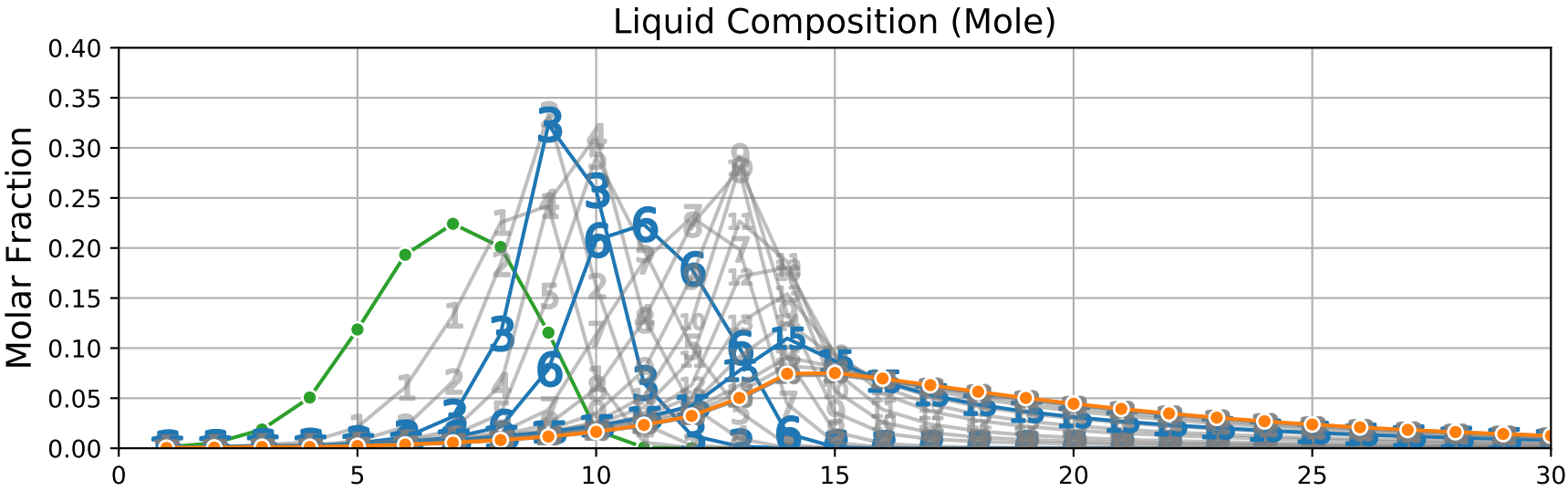
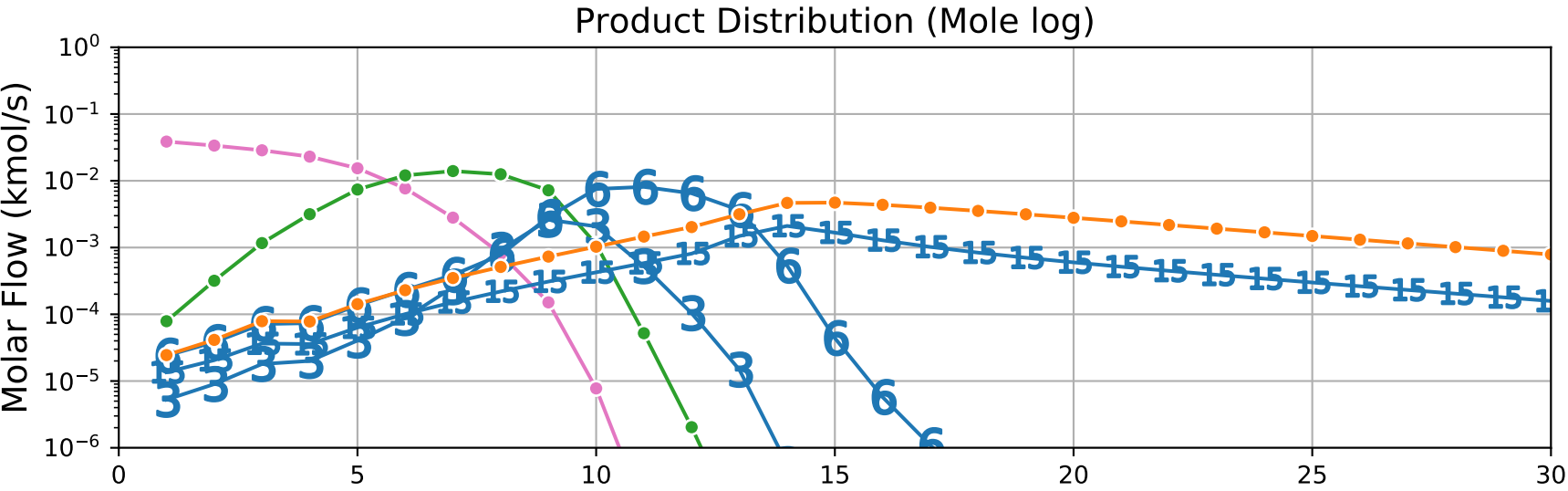
>> Working on Reflux, PR ratio = 0.13 <



> Side draw <



> Non-reactive stage + catalyst / feed adjustment <



> Finalized Stage Temperatures <

