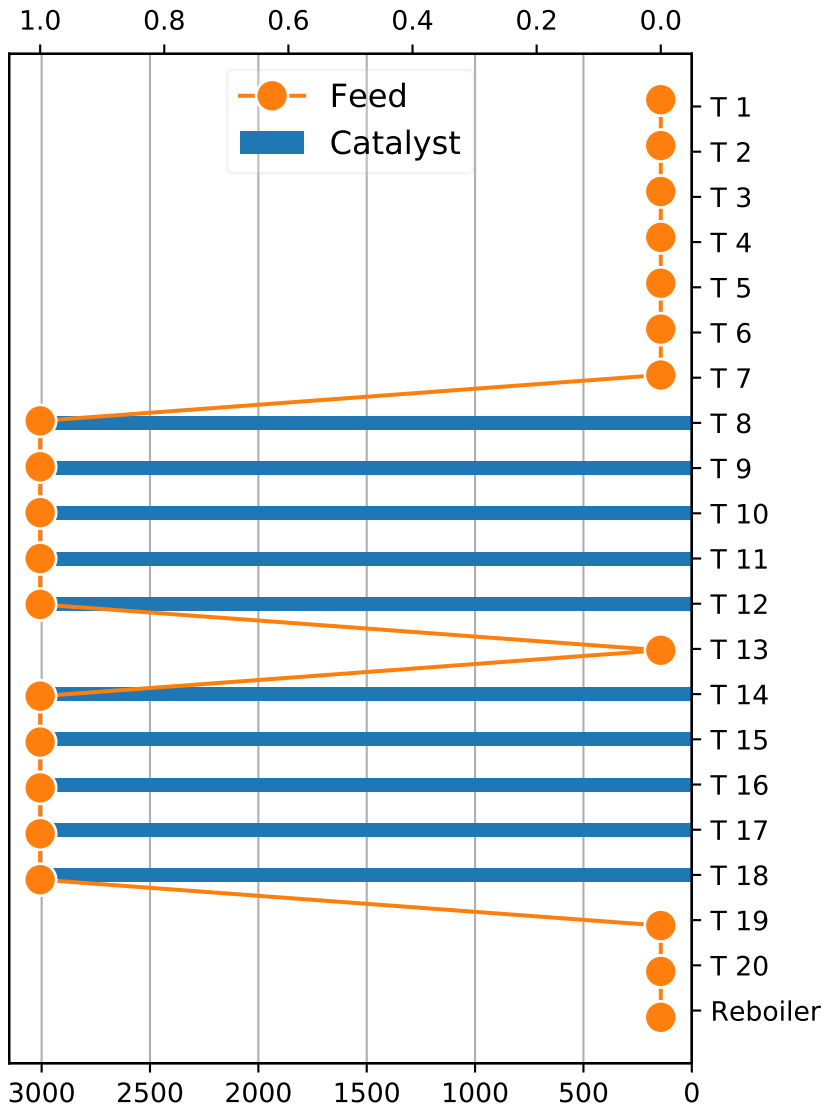
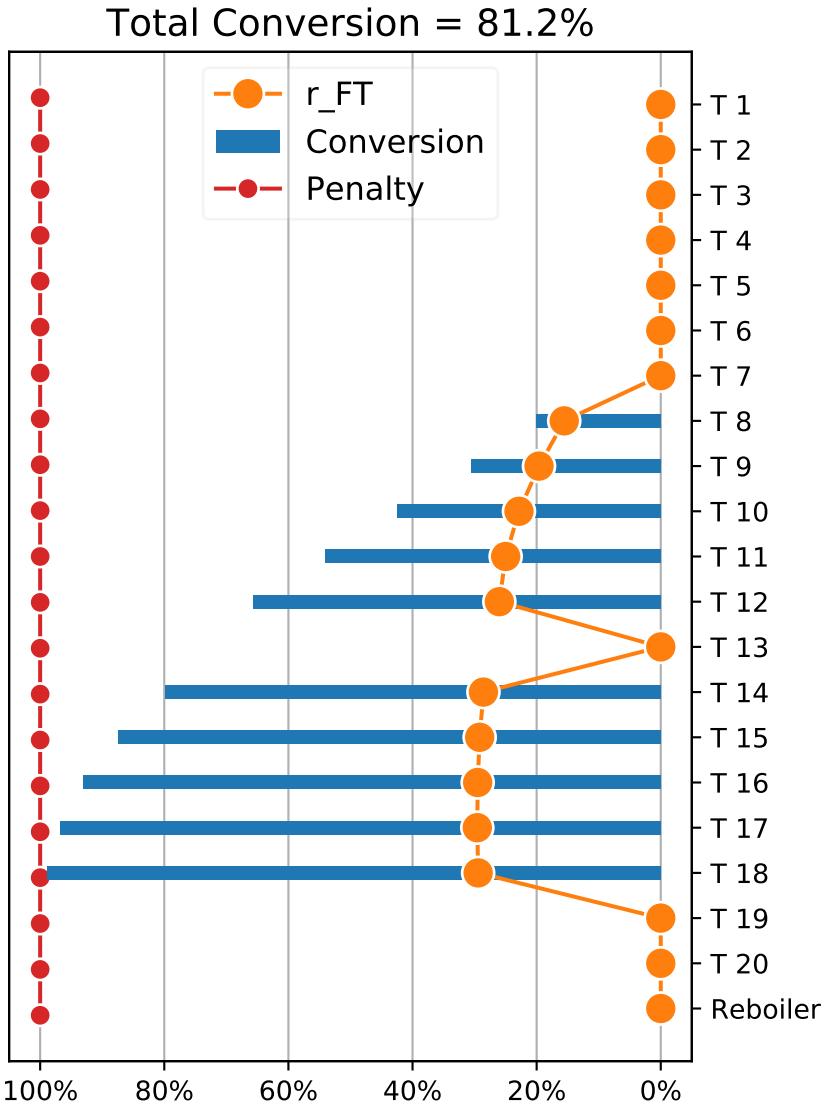
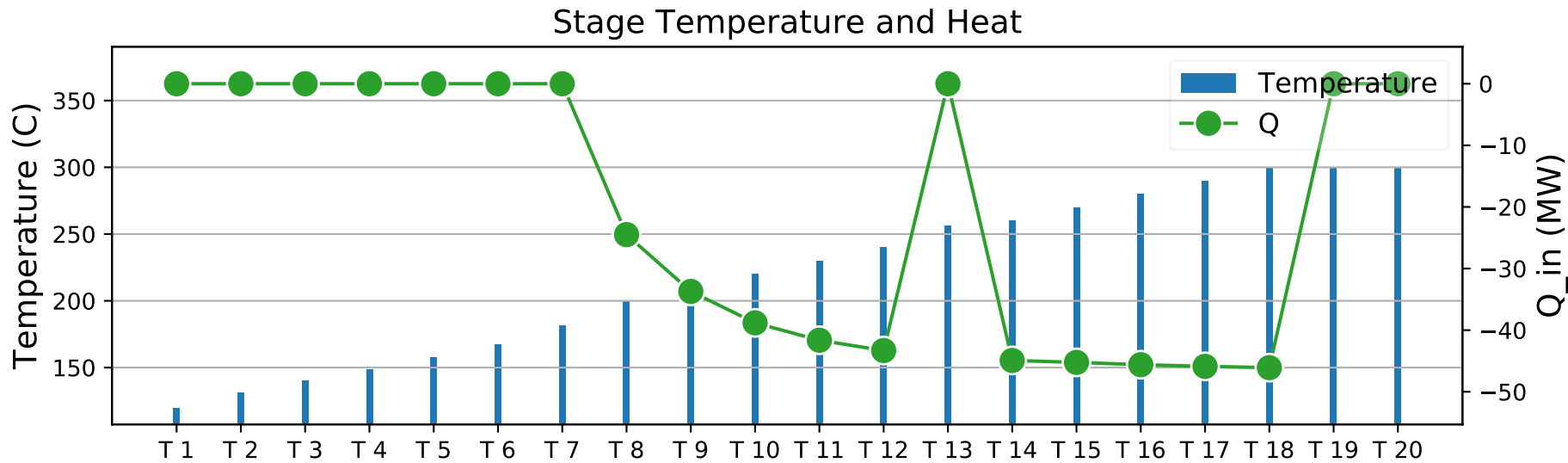
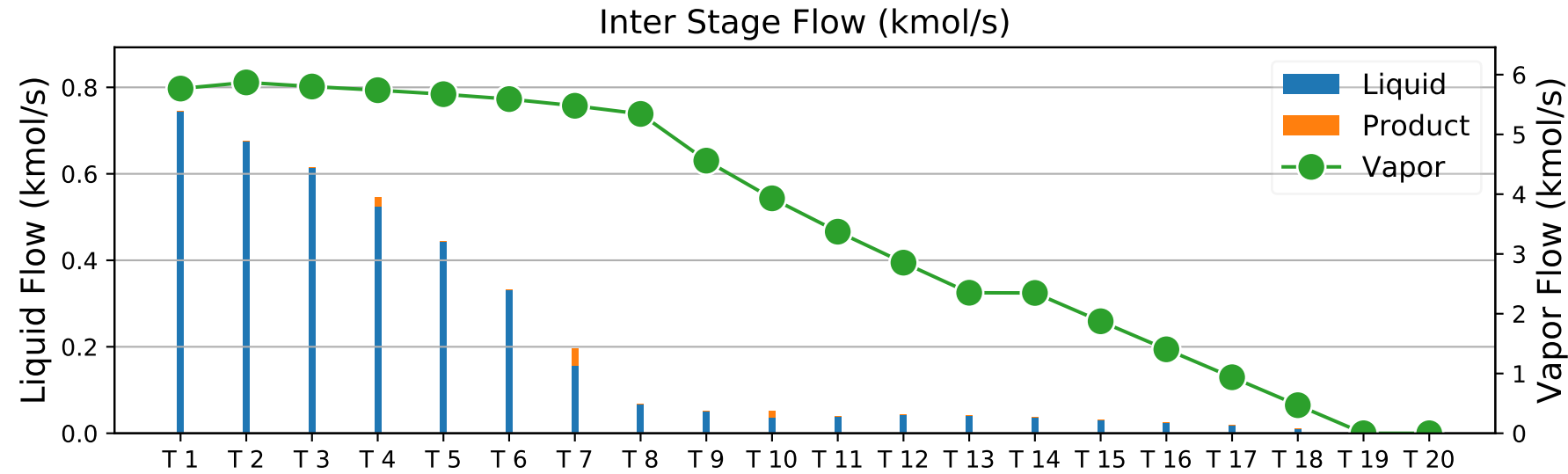
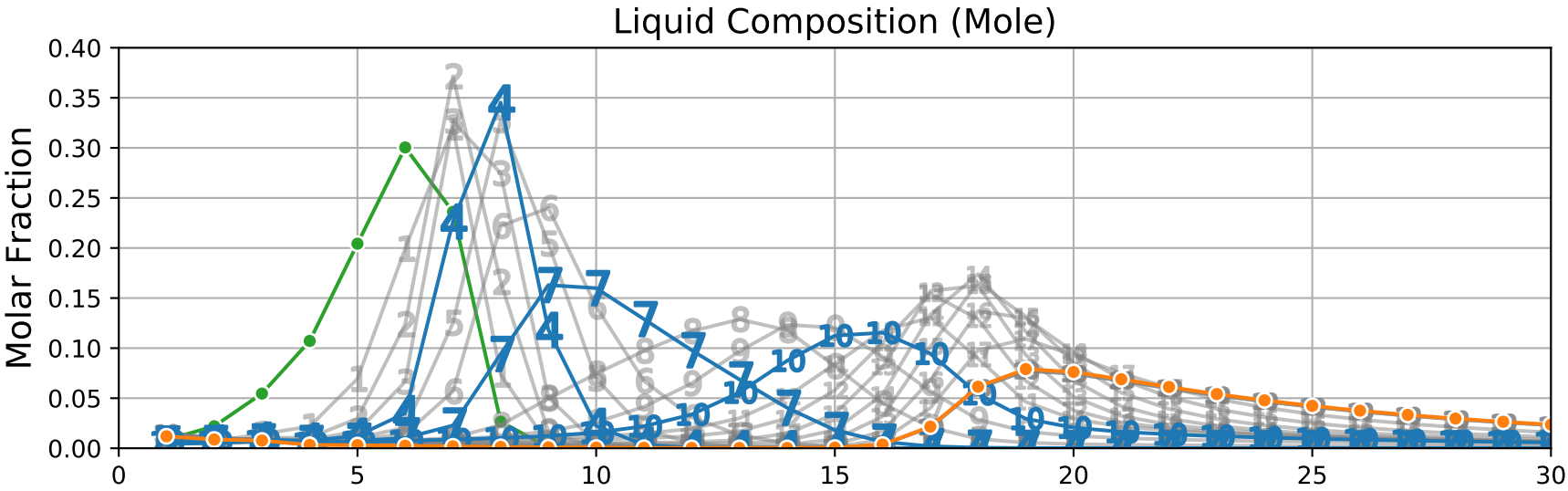
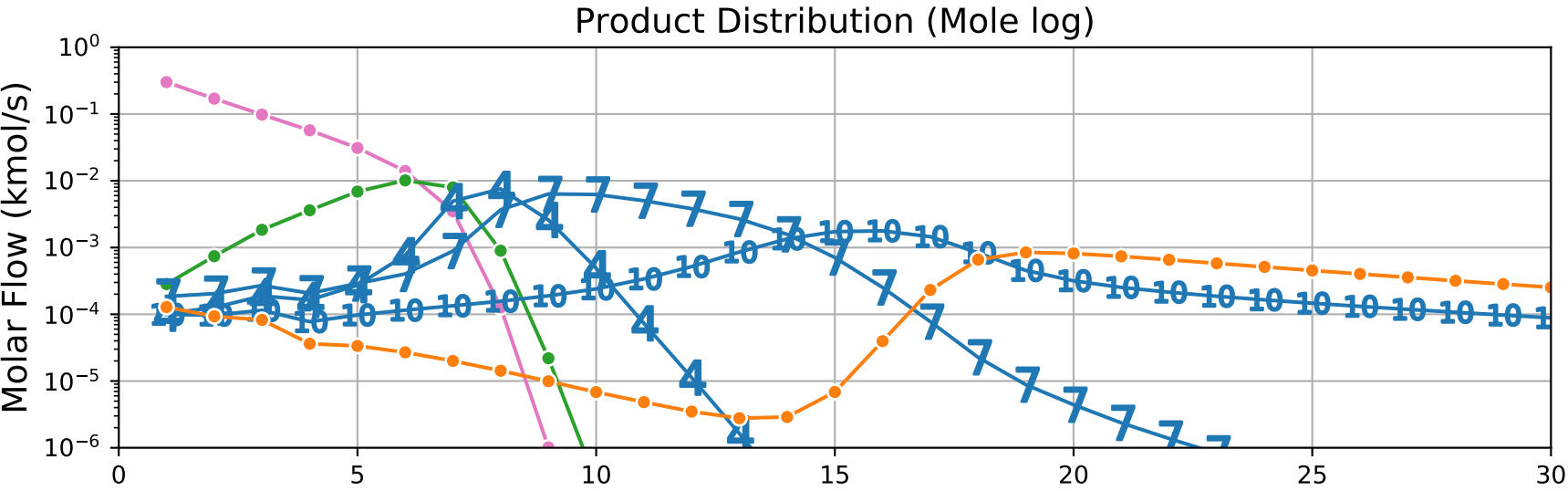


> Original 20 stage case <



> Optimized Feed Amount and Location <

