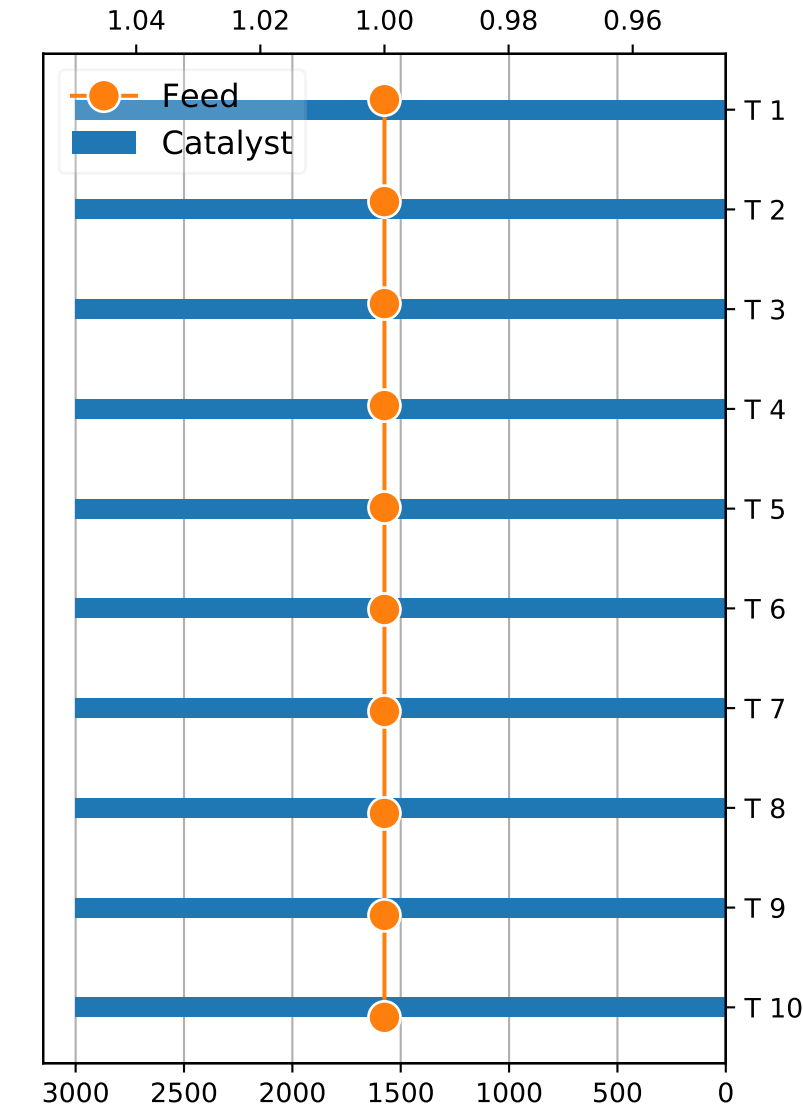
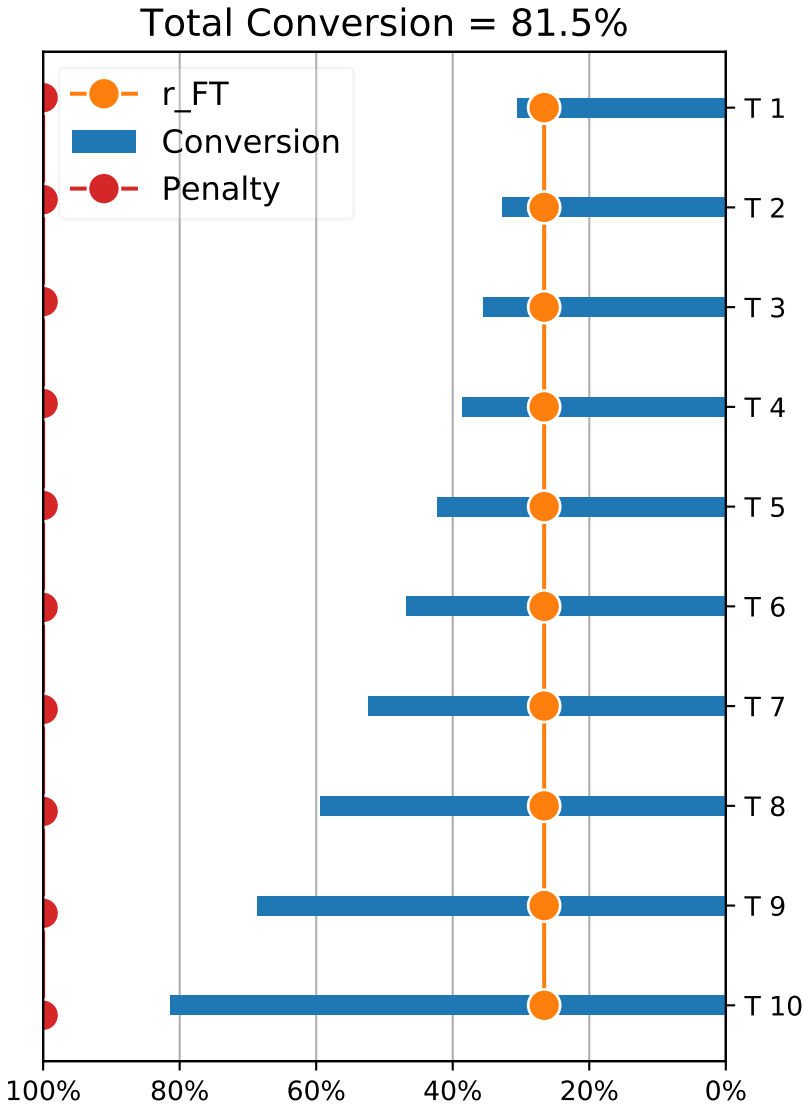
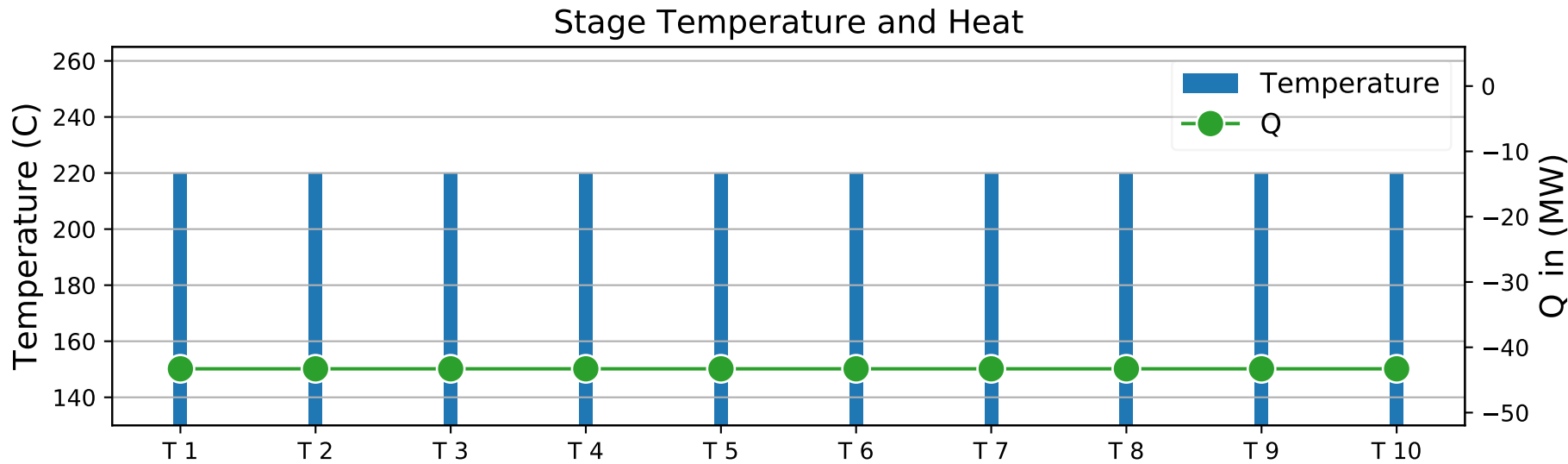
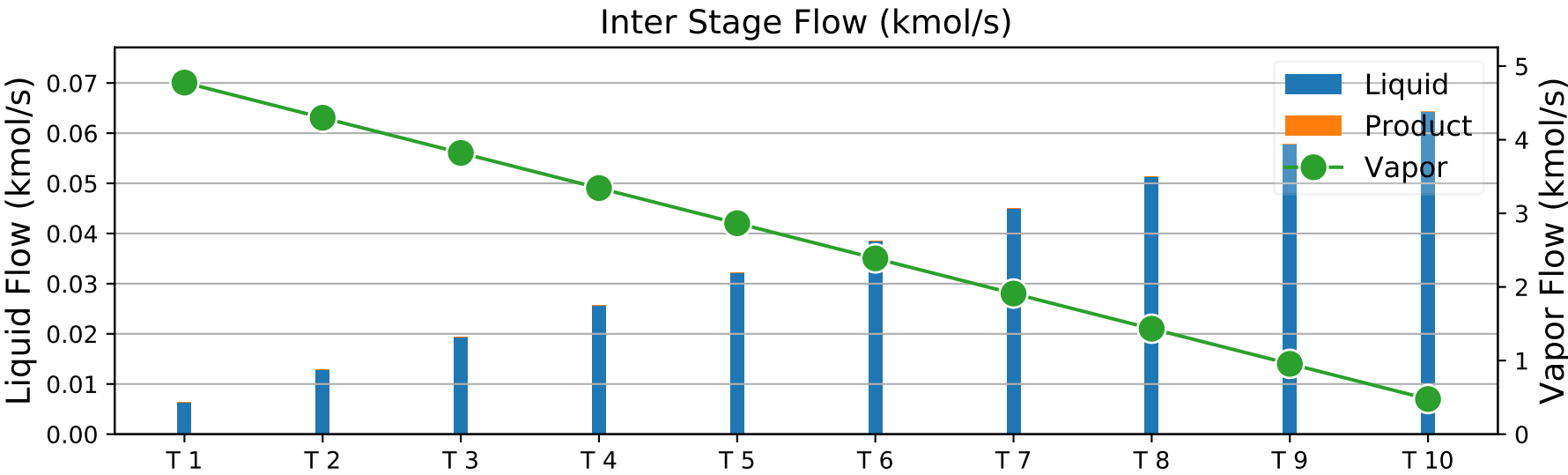
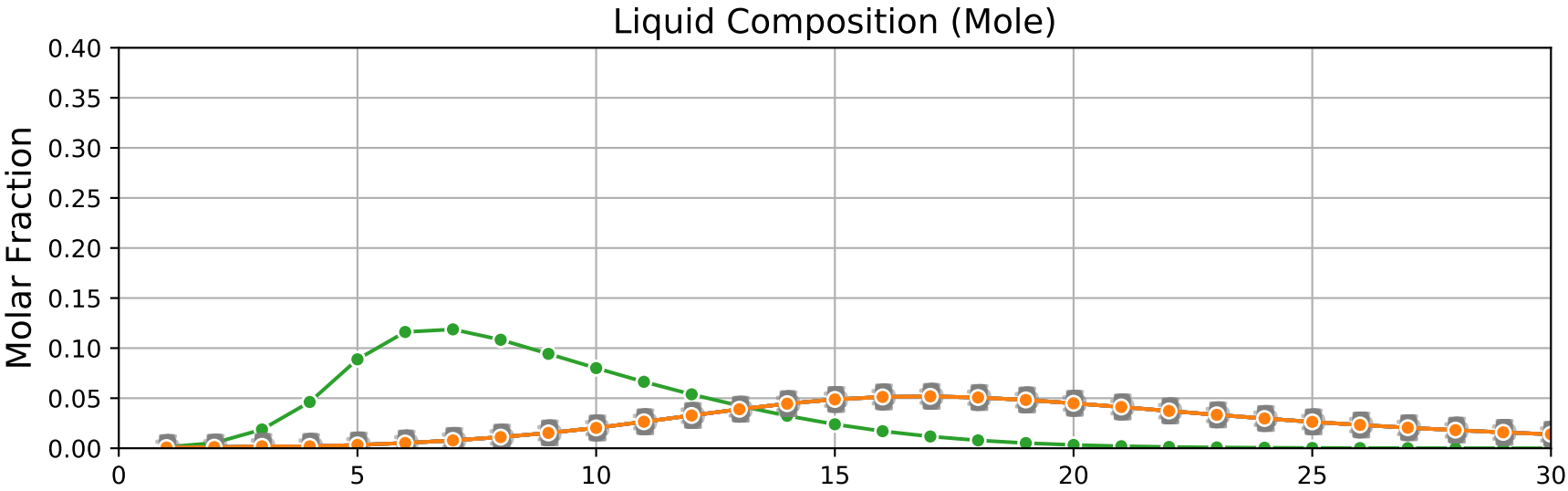
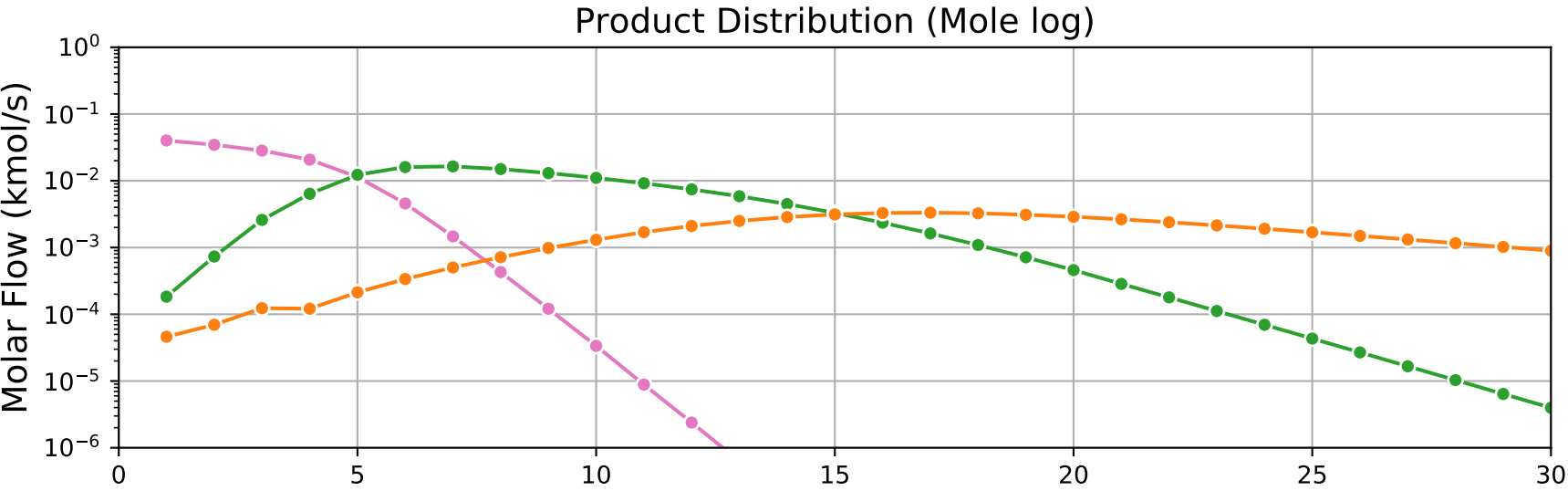
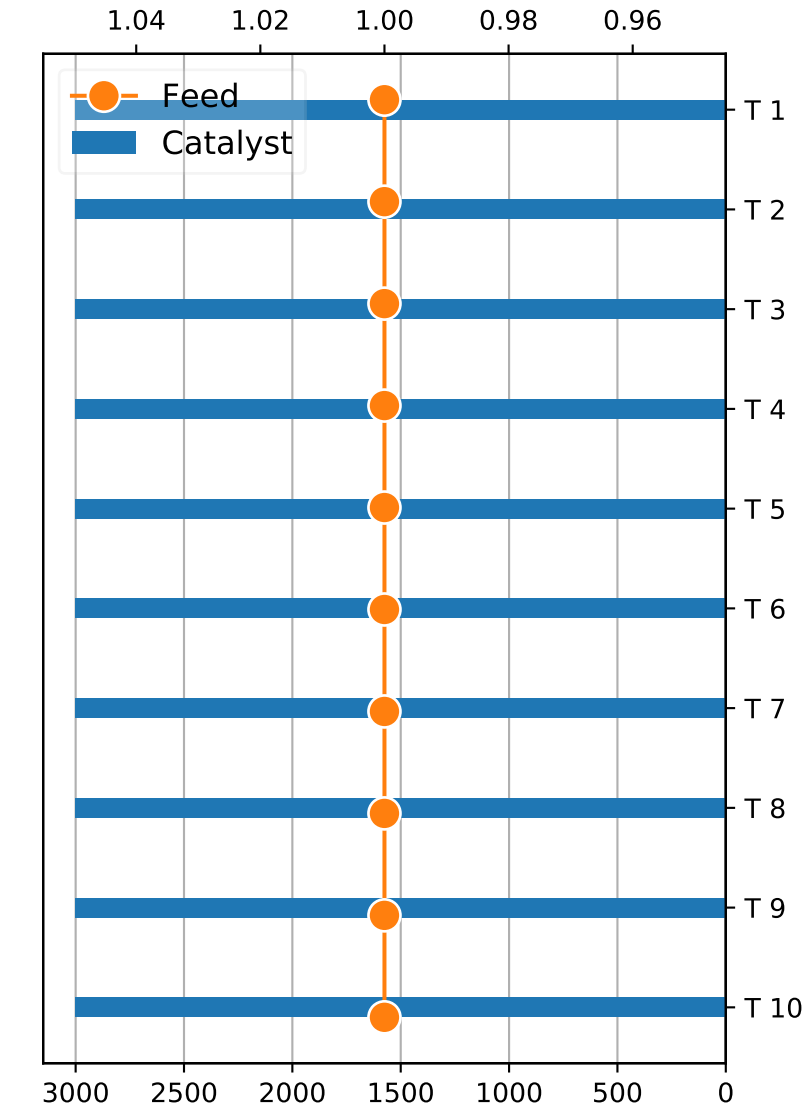
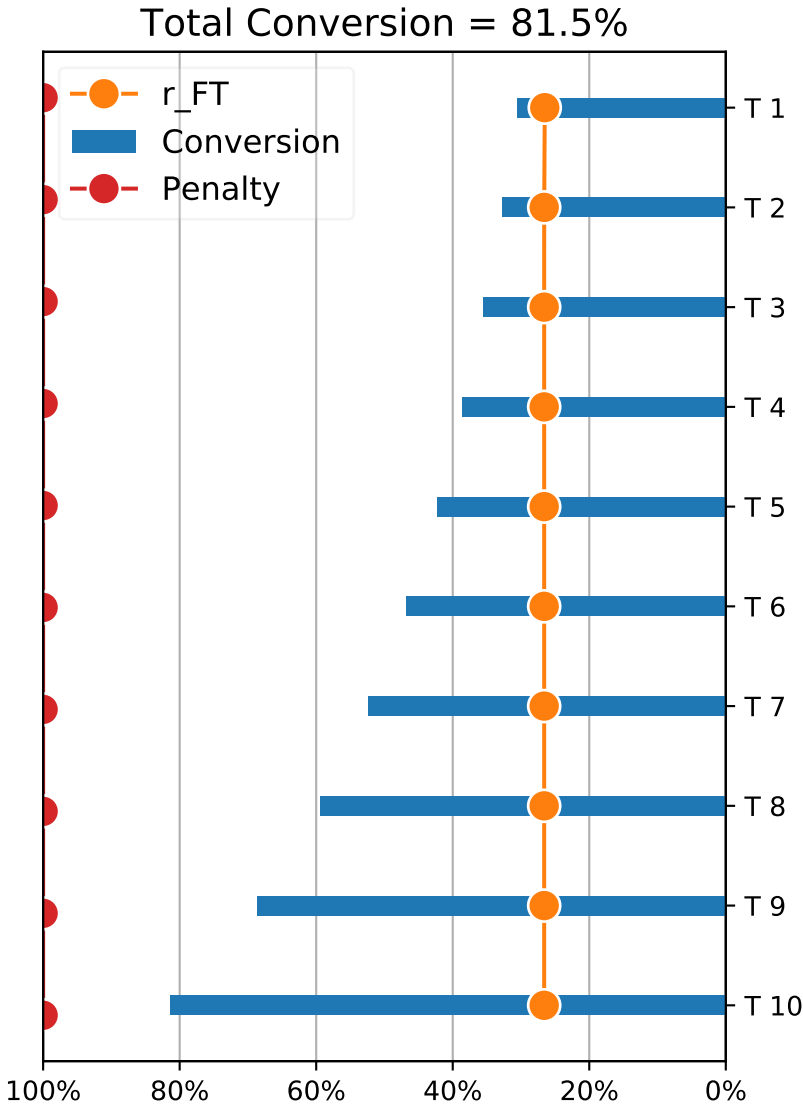
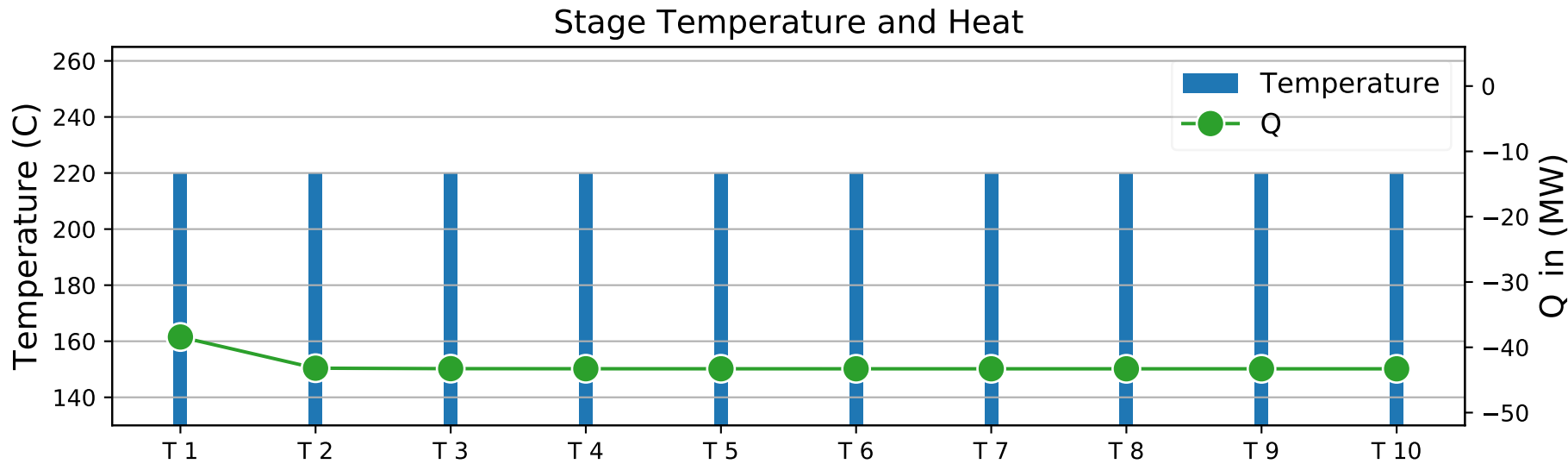
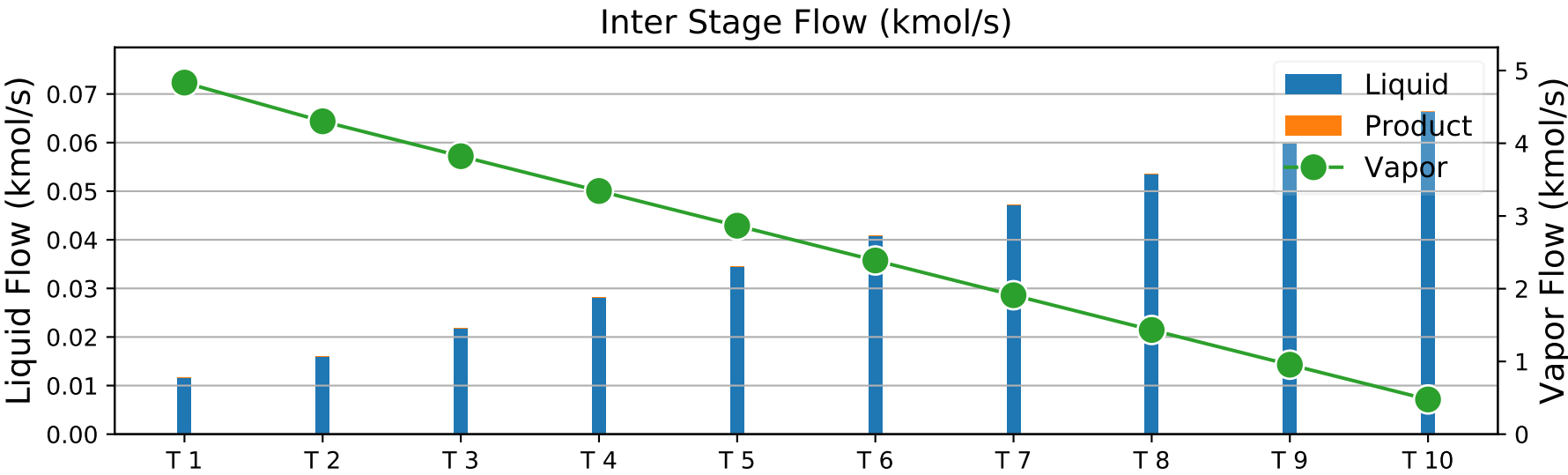
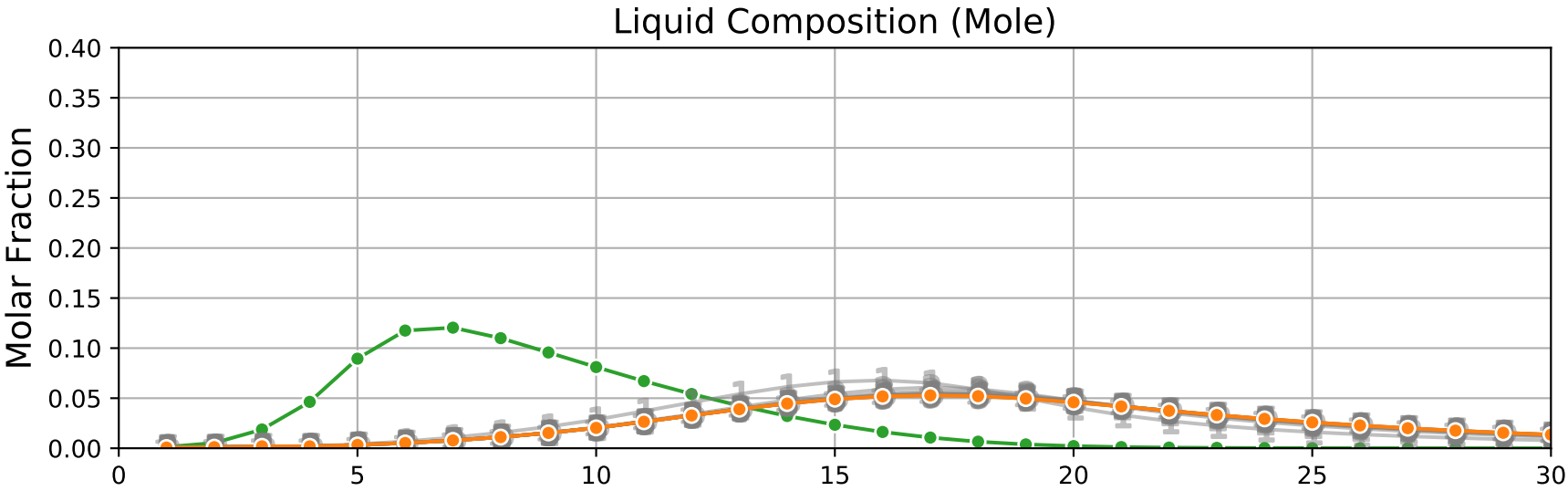
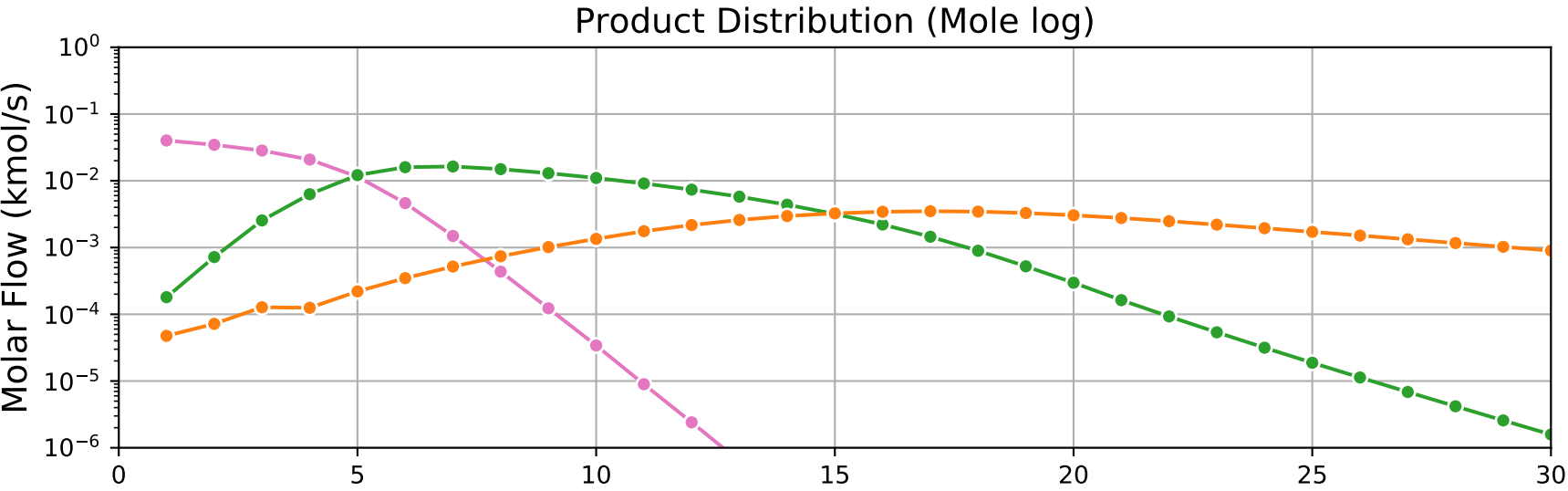


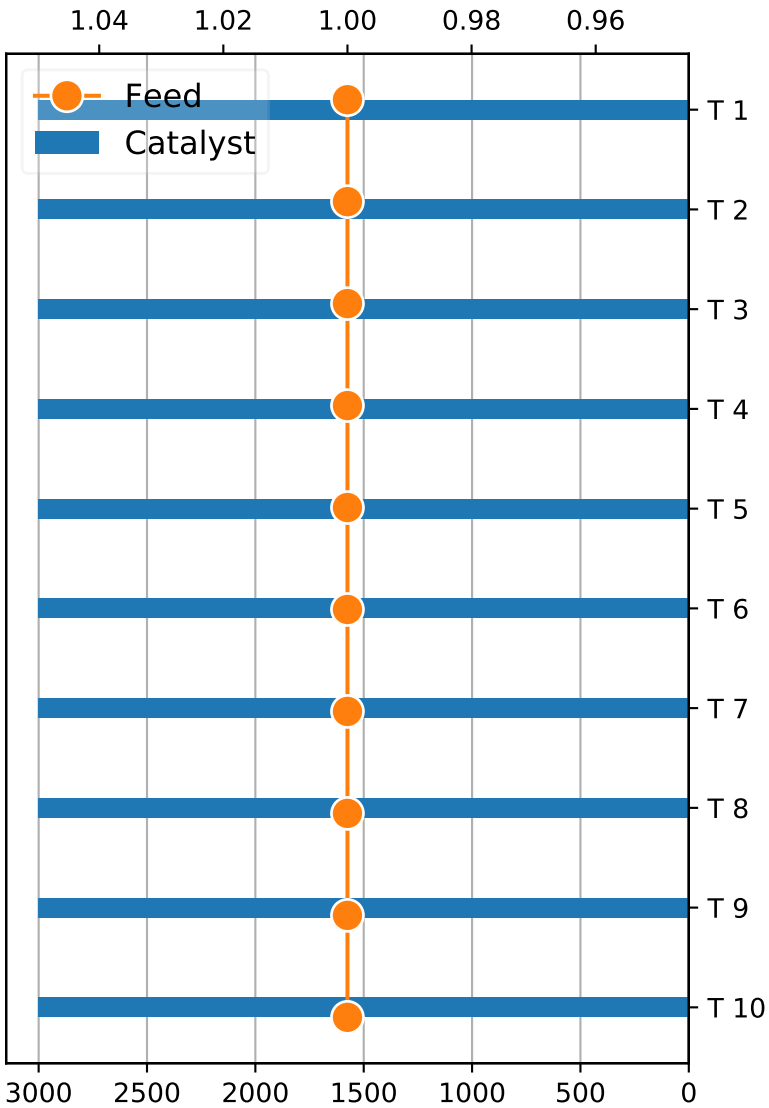
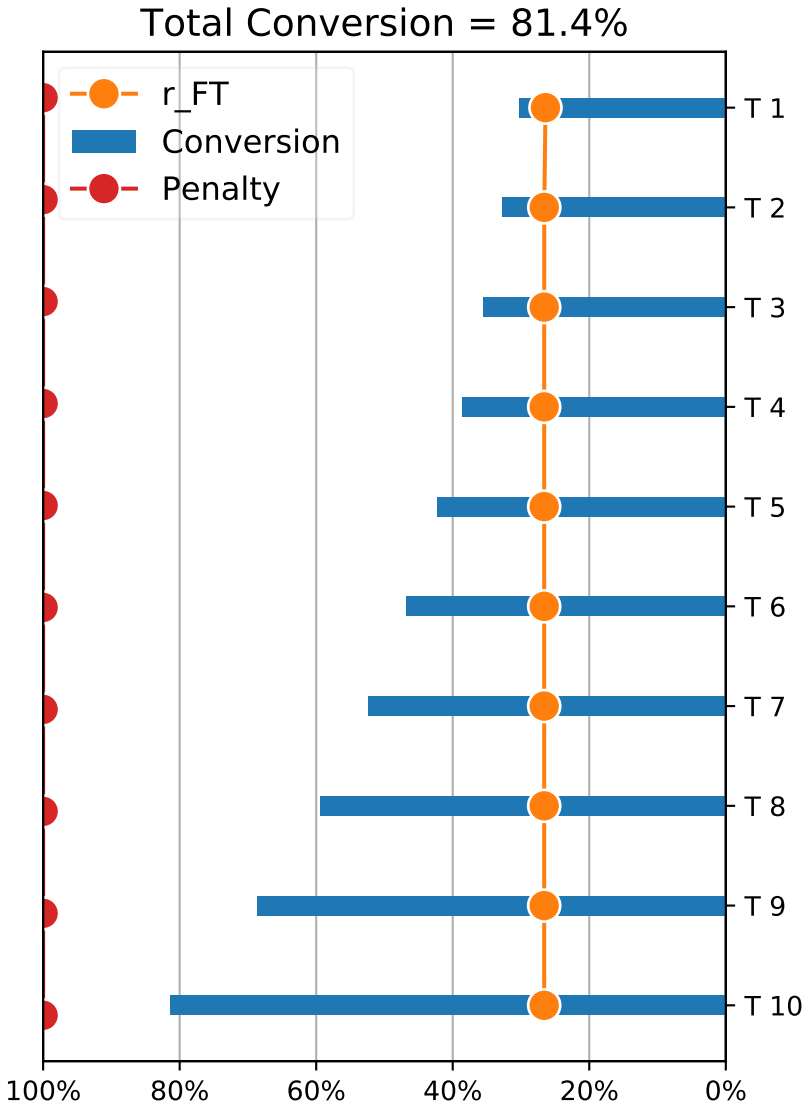
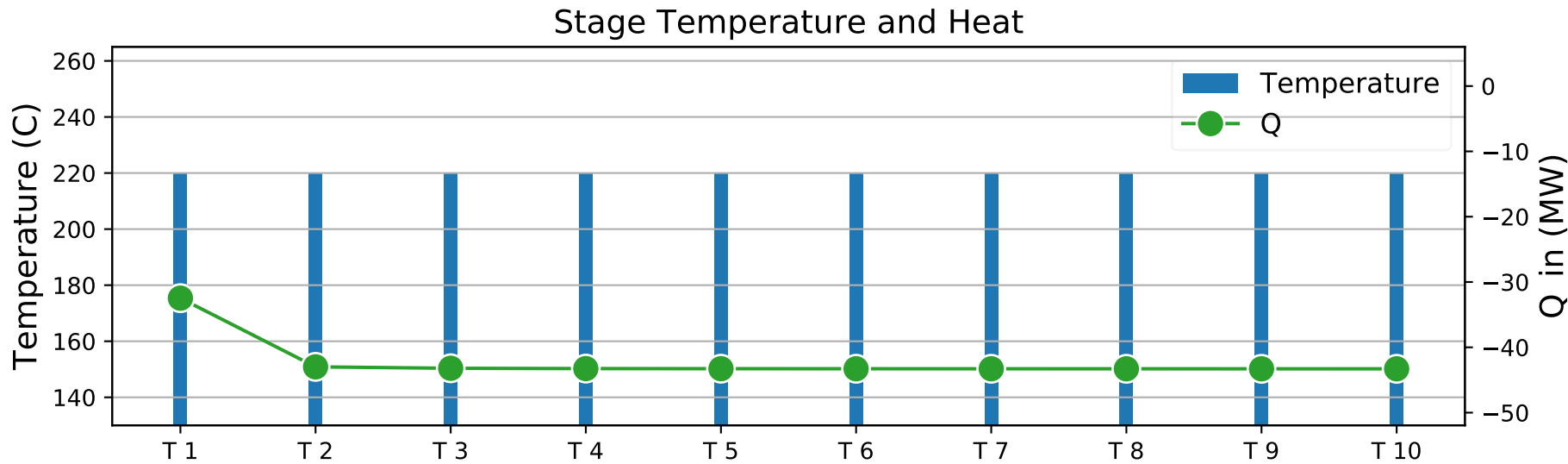
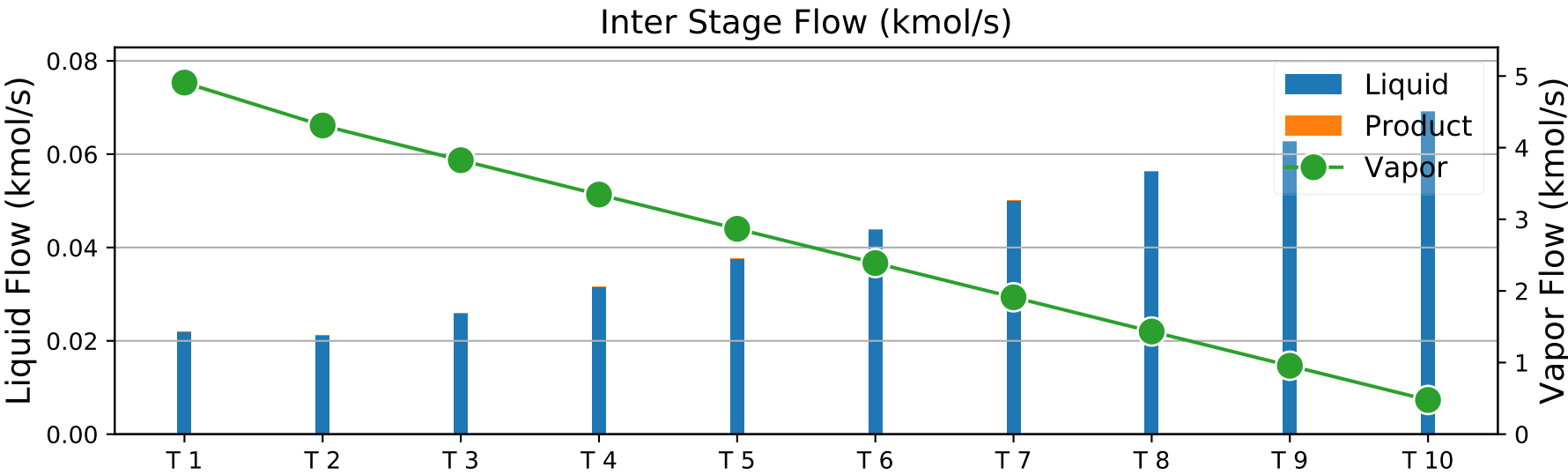
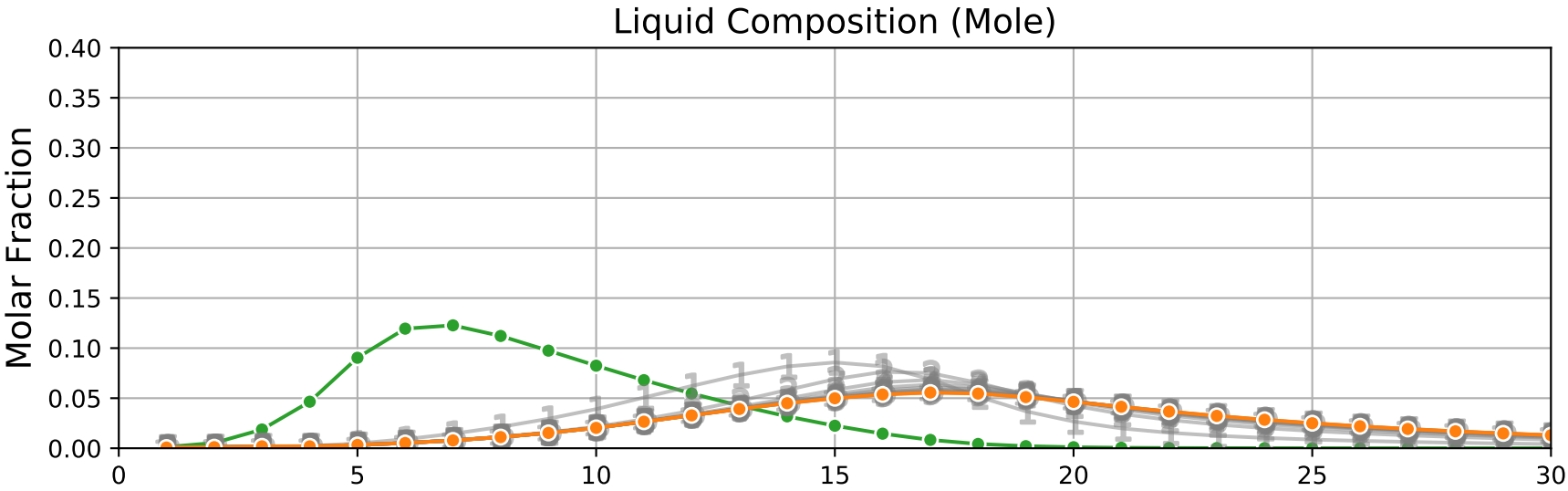
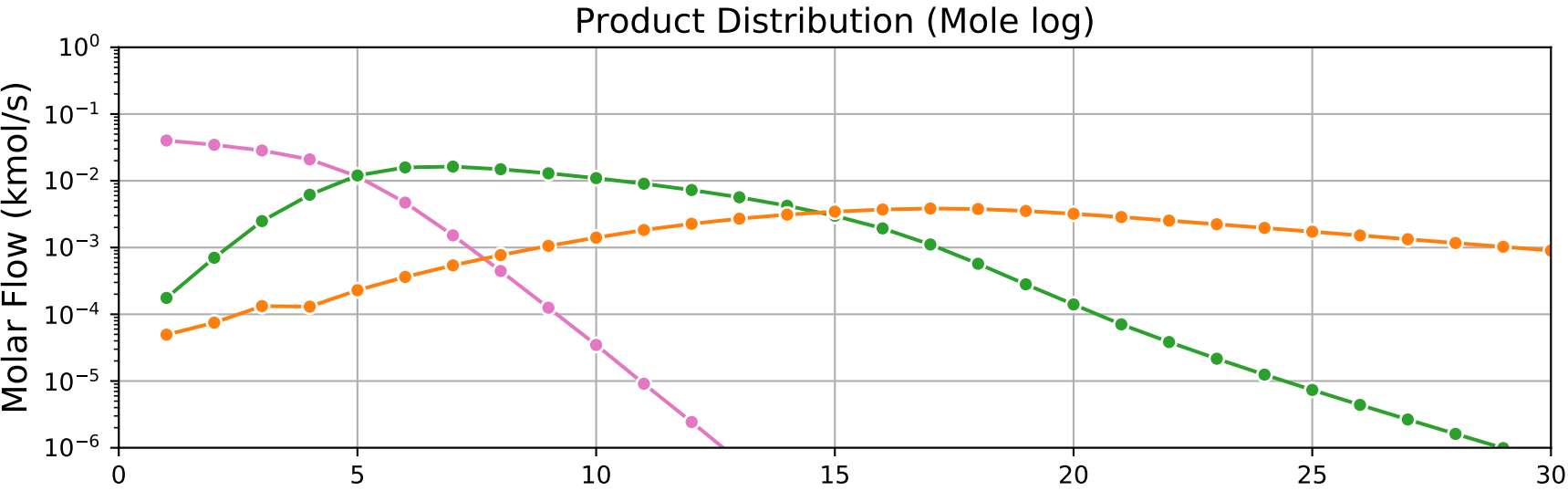
> Initialized with no reflux and reboil <



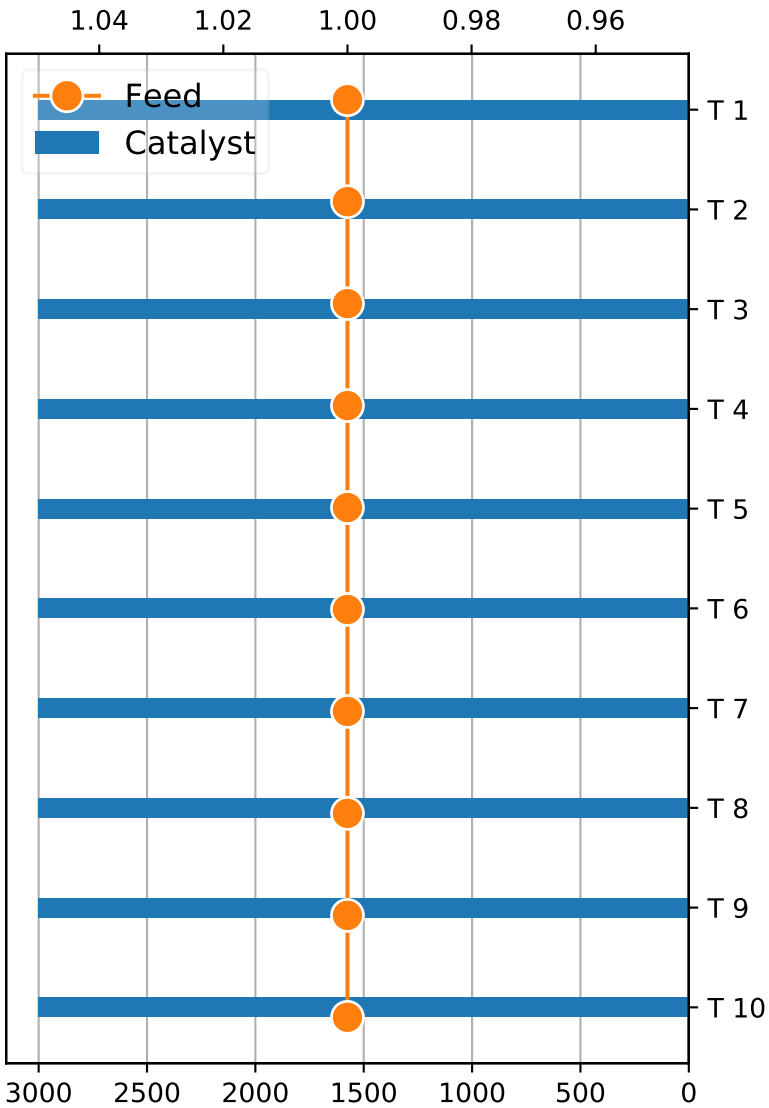
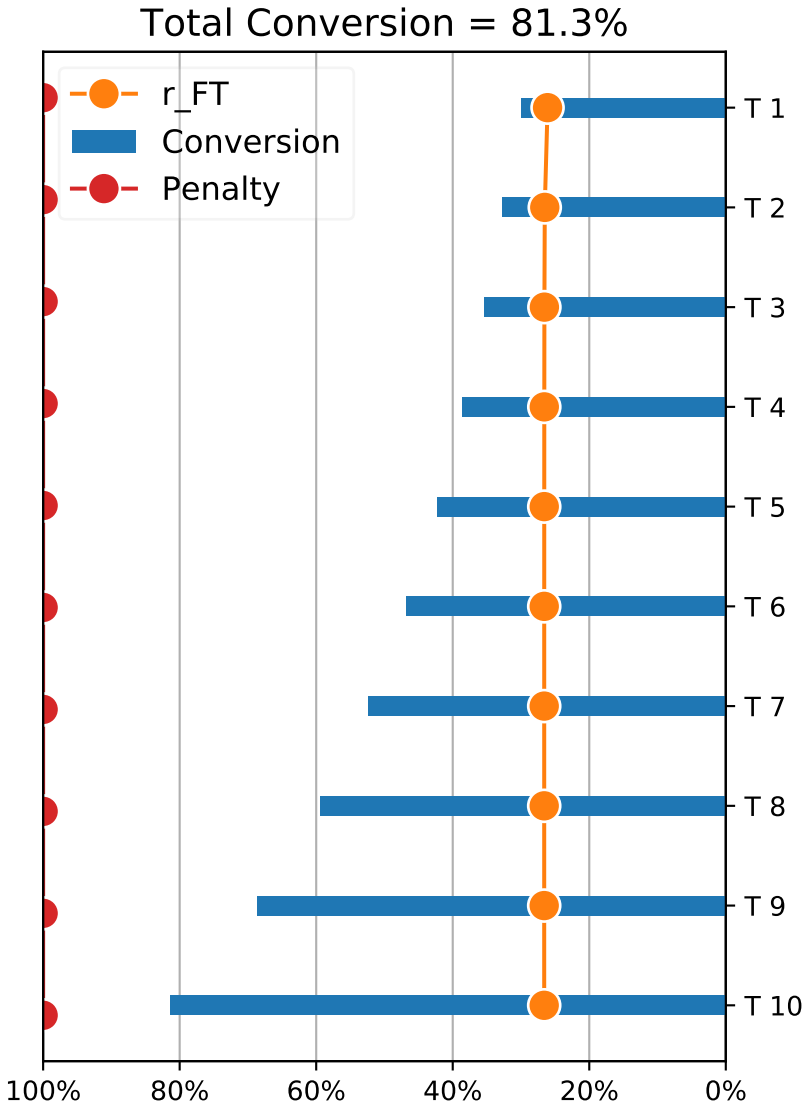
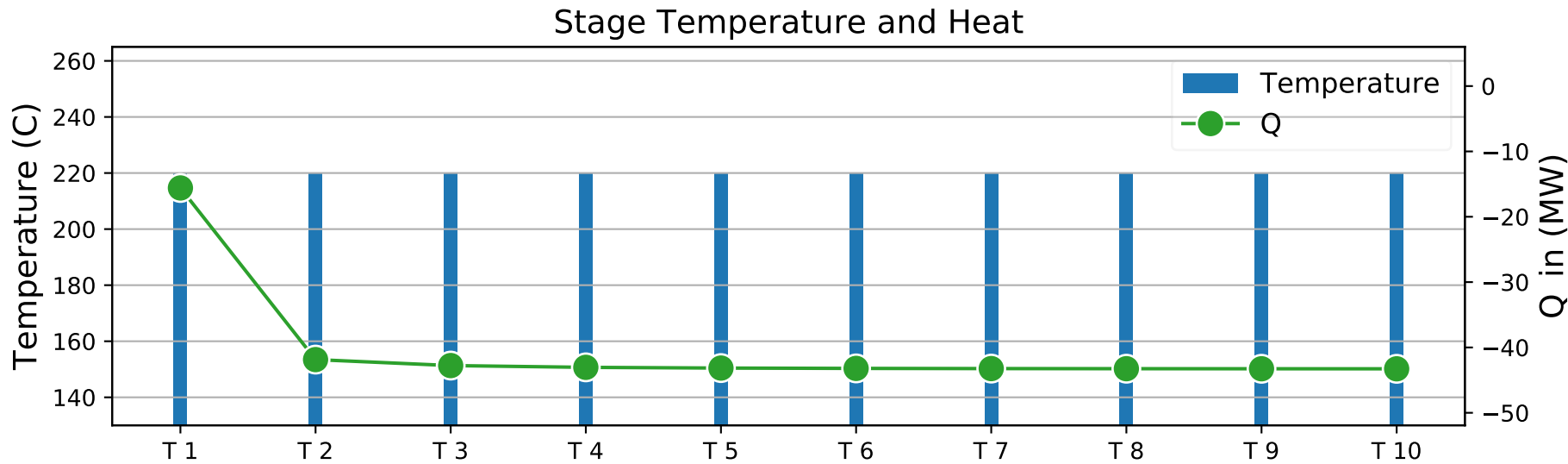
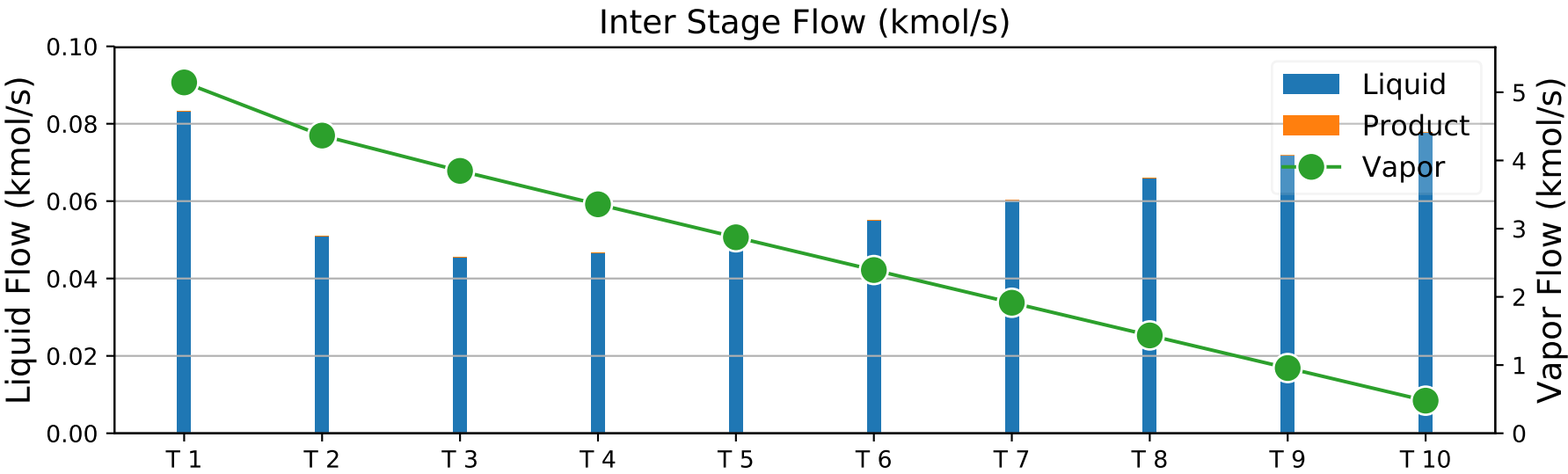
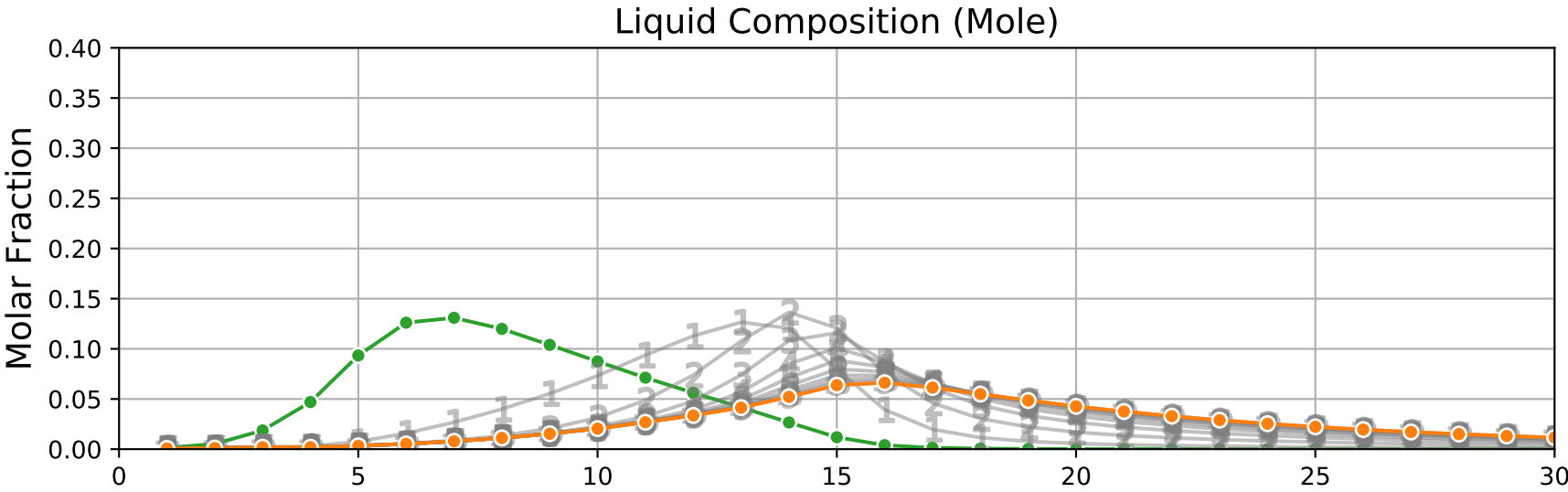
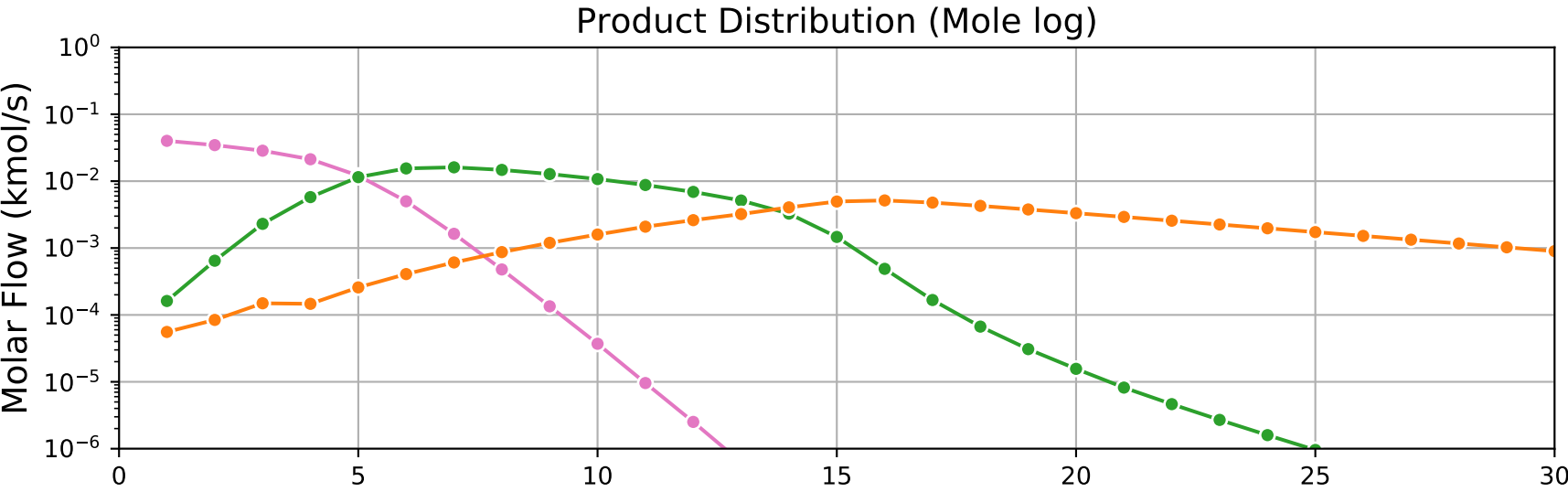
> Reflux PR ratio = 0.70 <



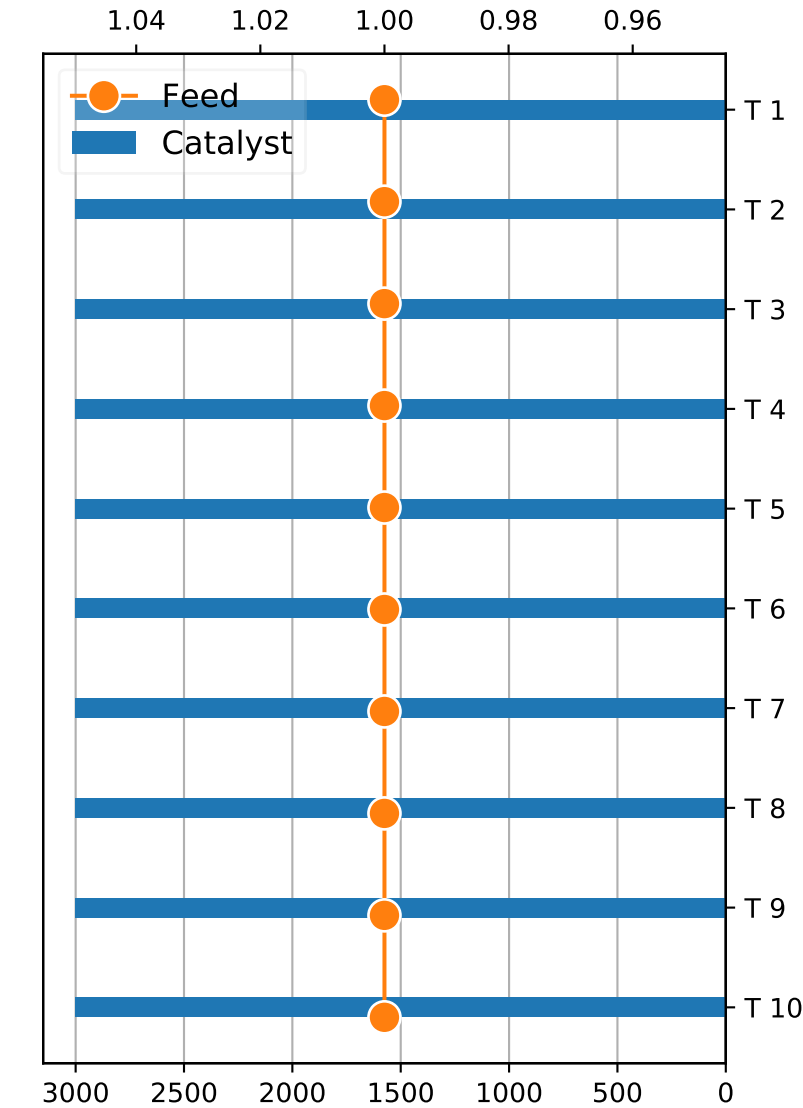
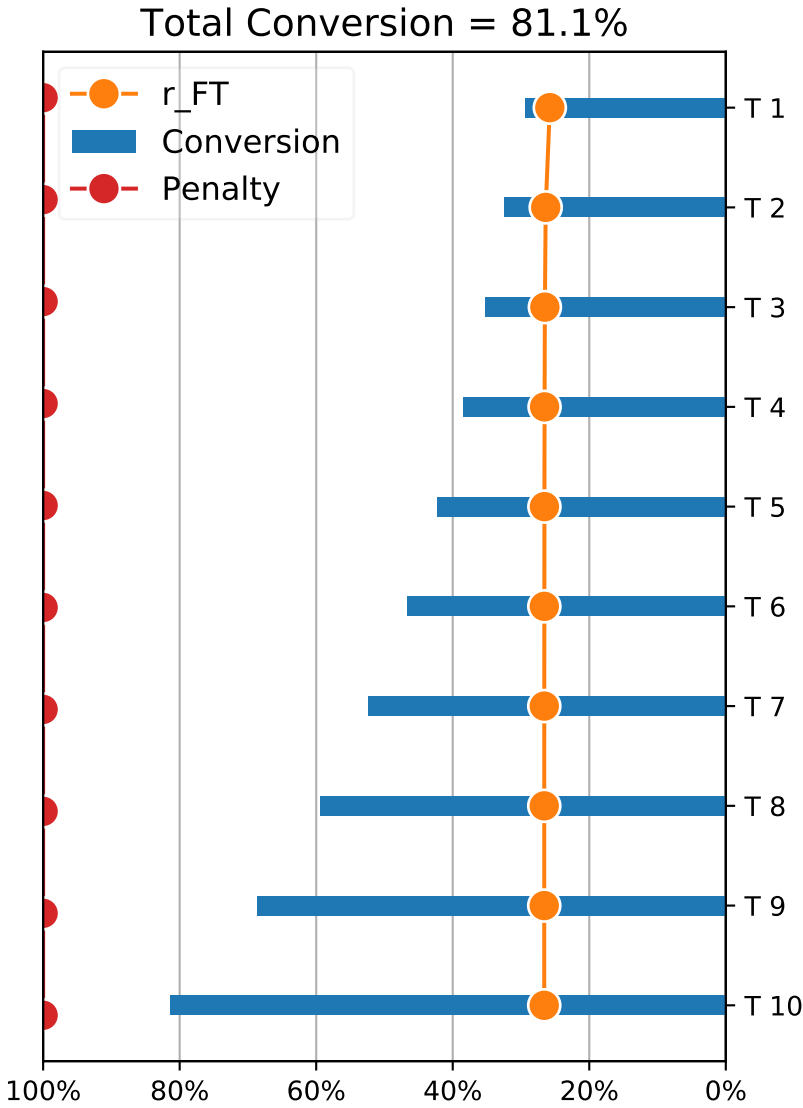
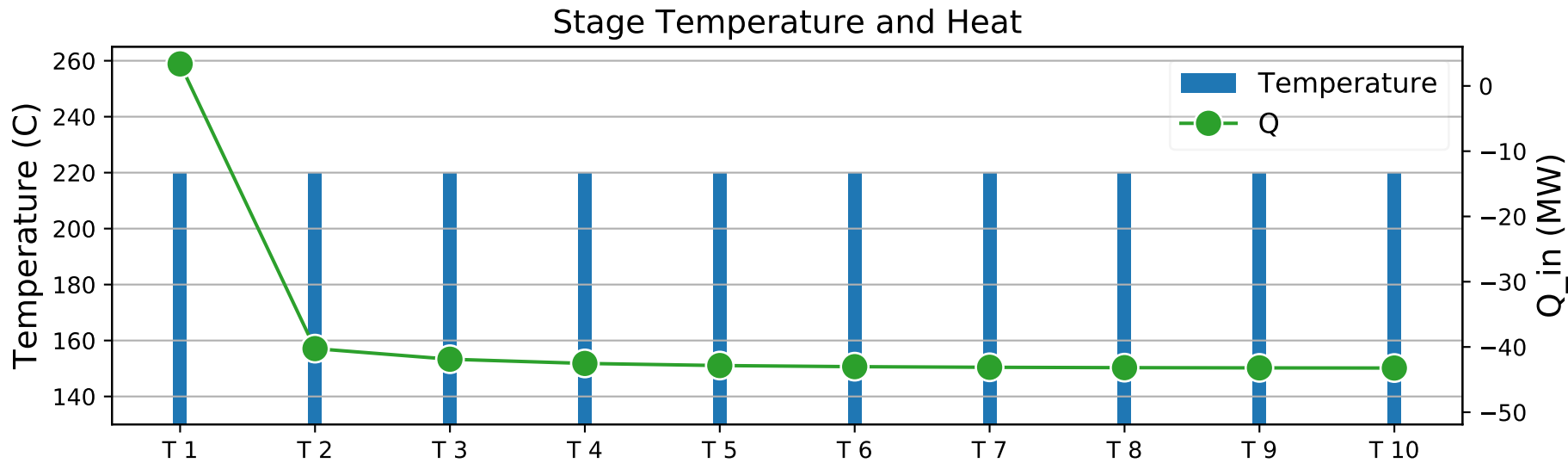
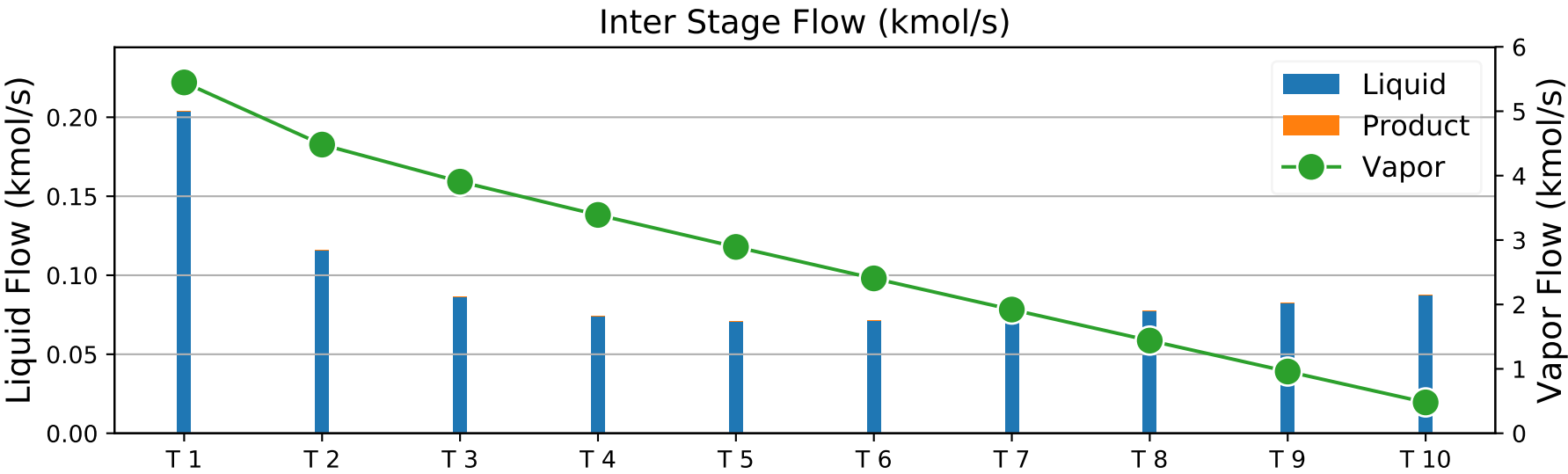
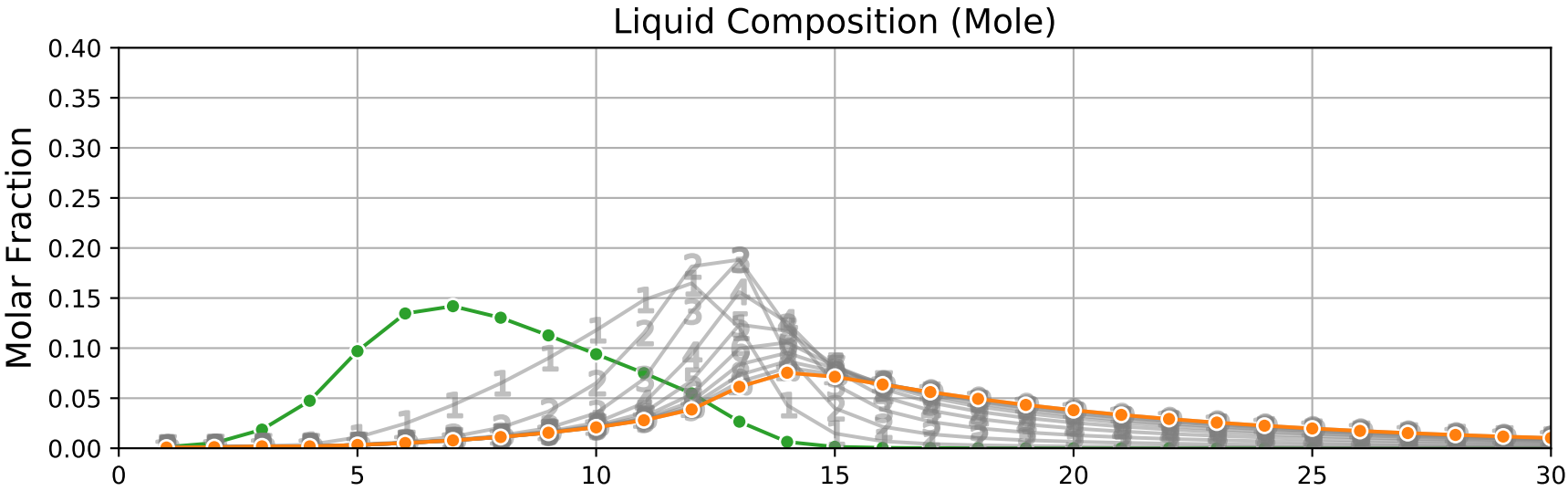
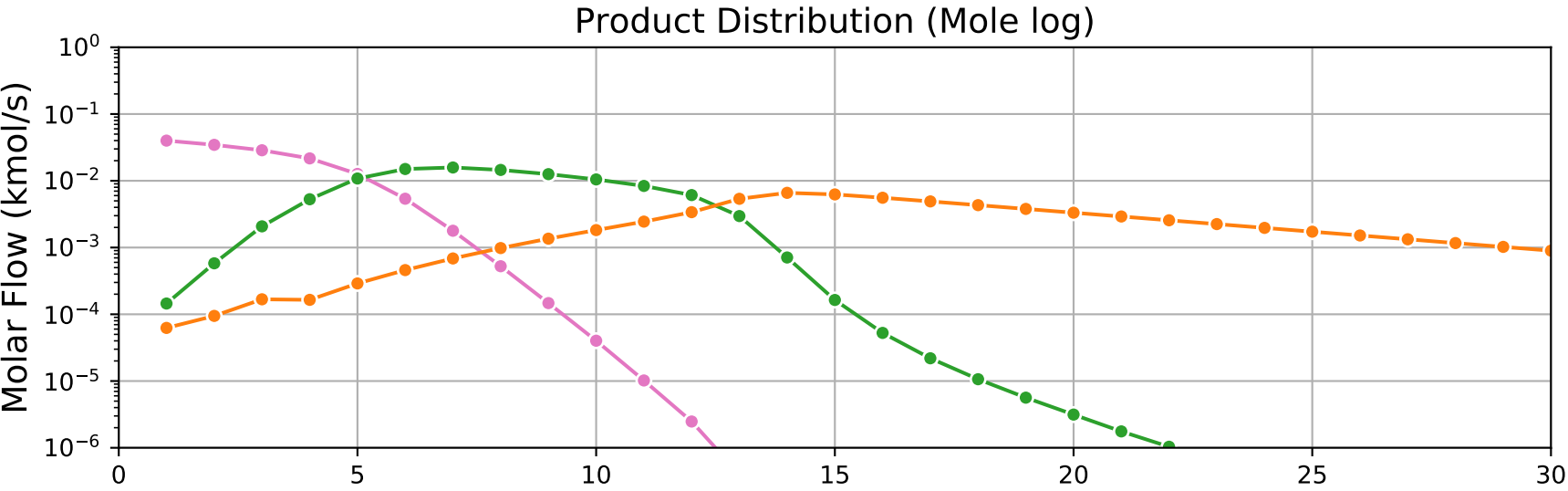
> Reflux PR ratio = 0.50 <



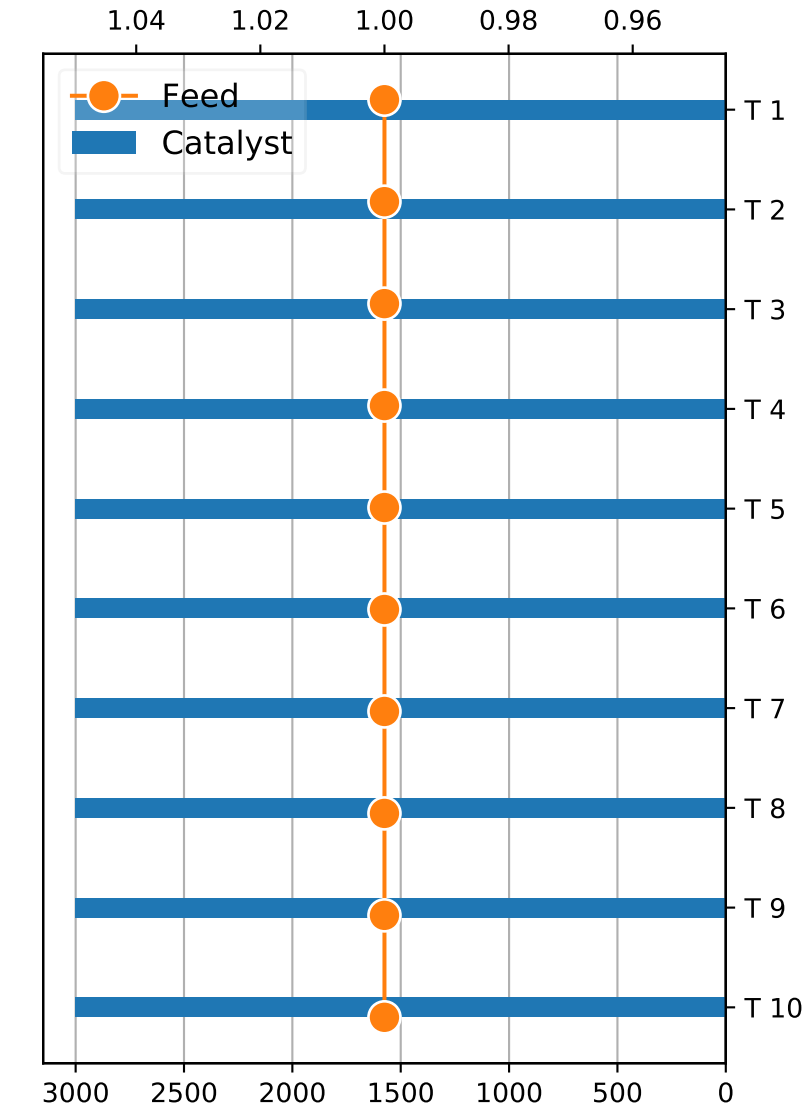
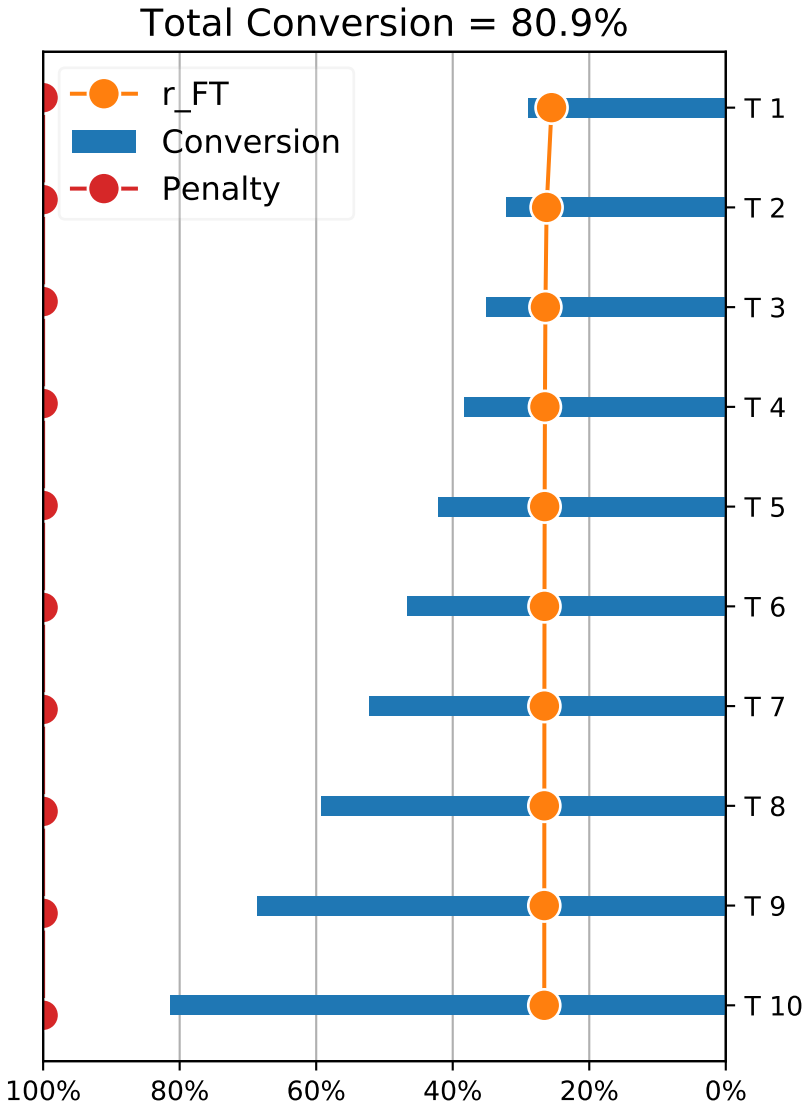
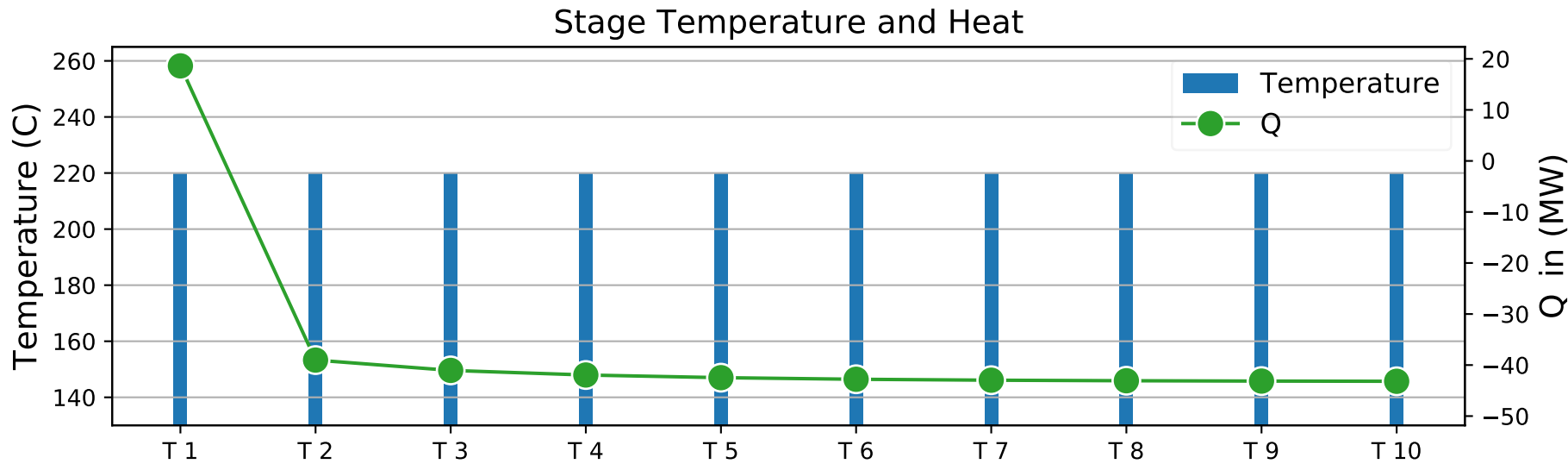
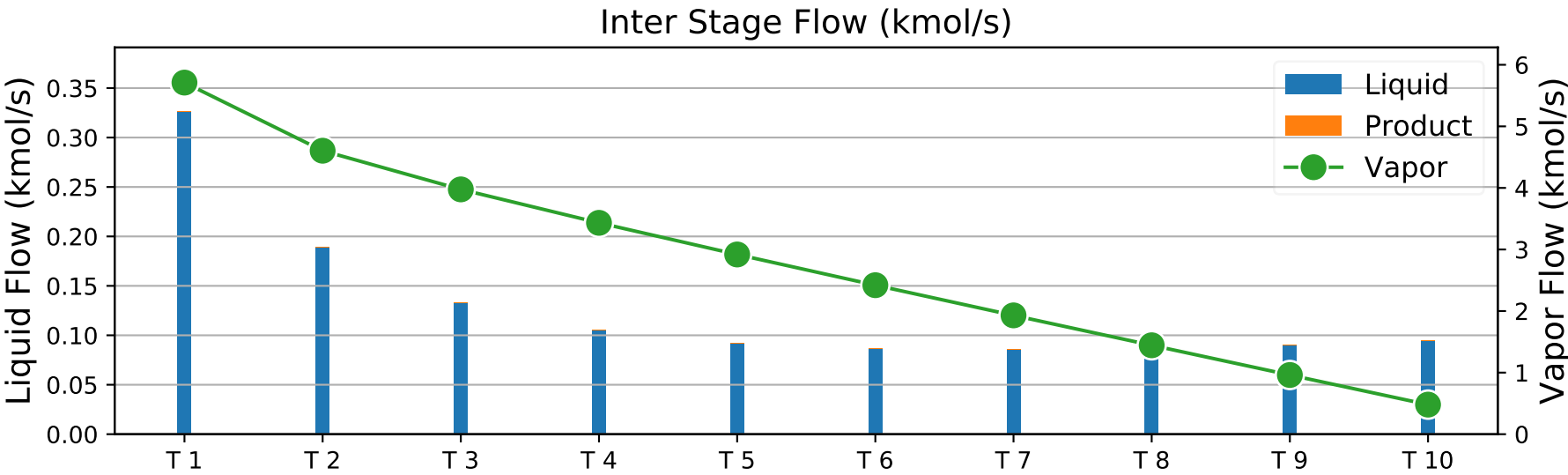
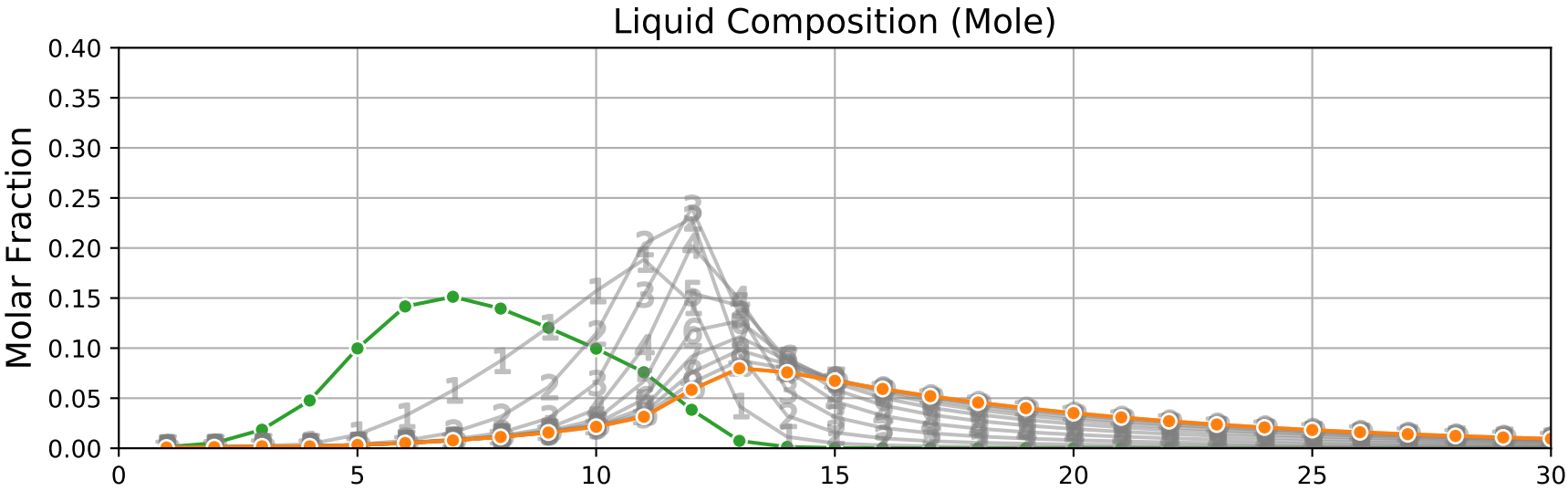
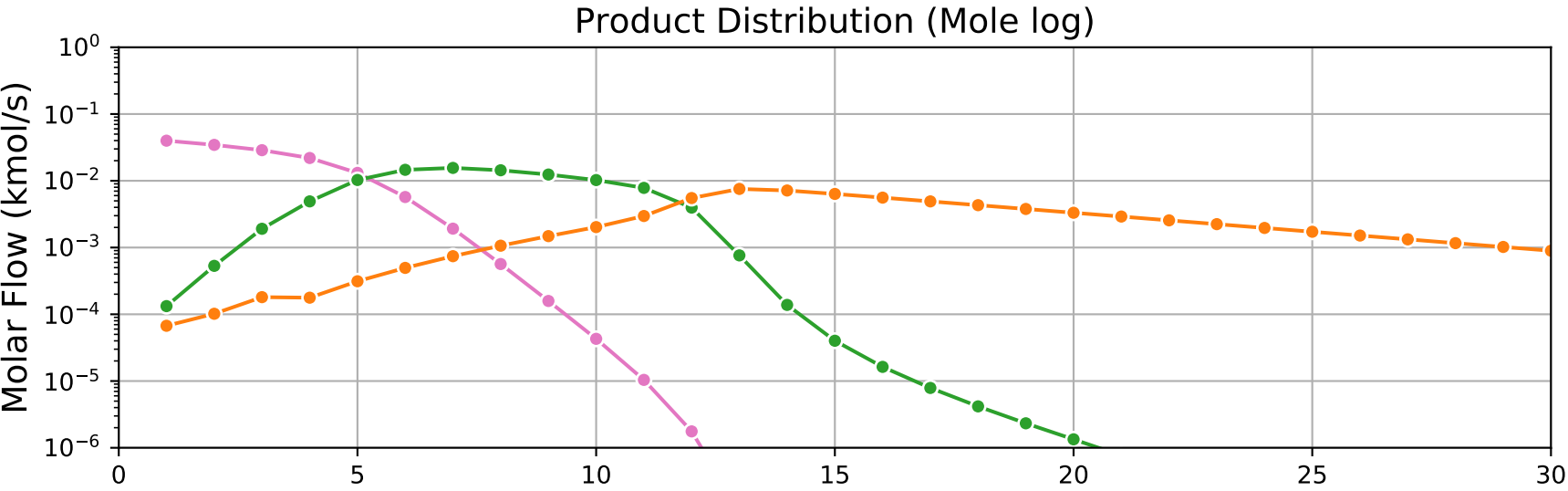
> Reflux PR ratio = 0.25 <



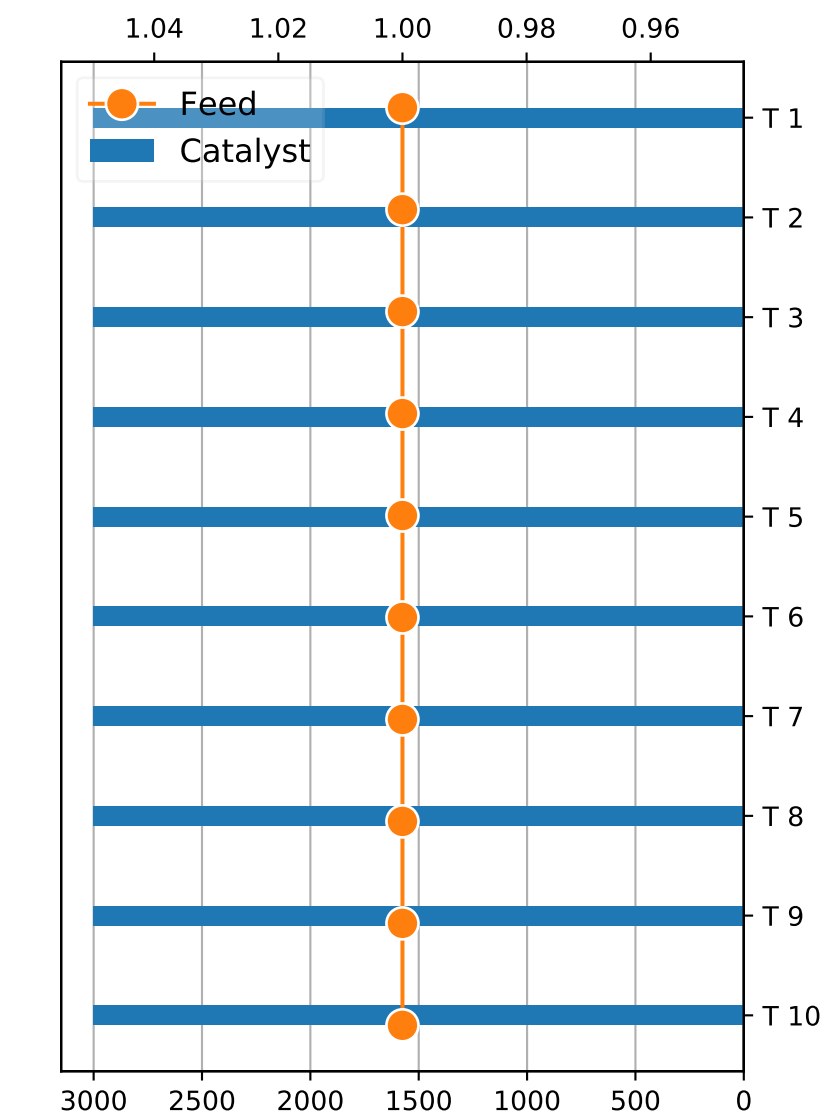
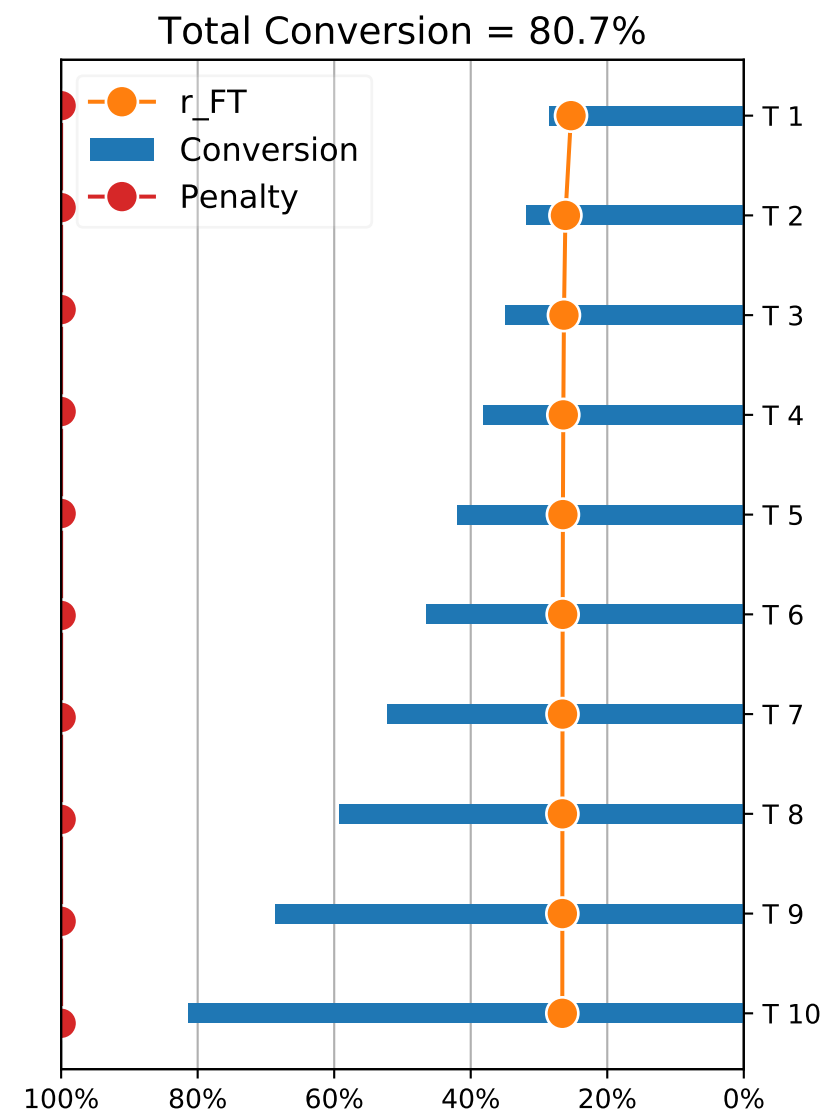
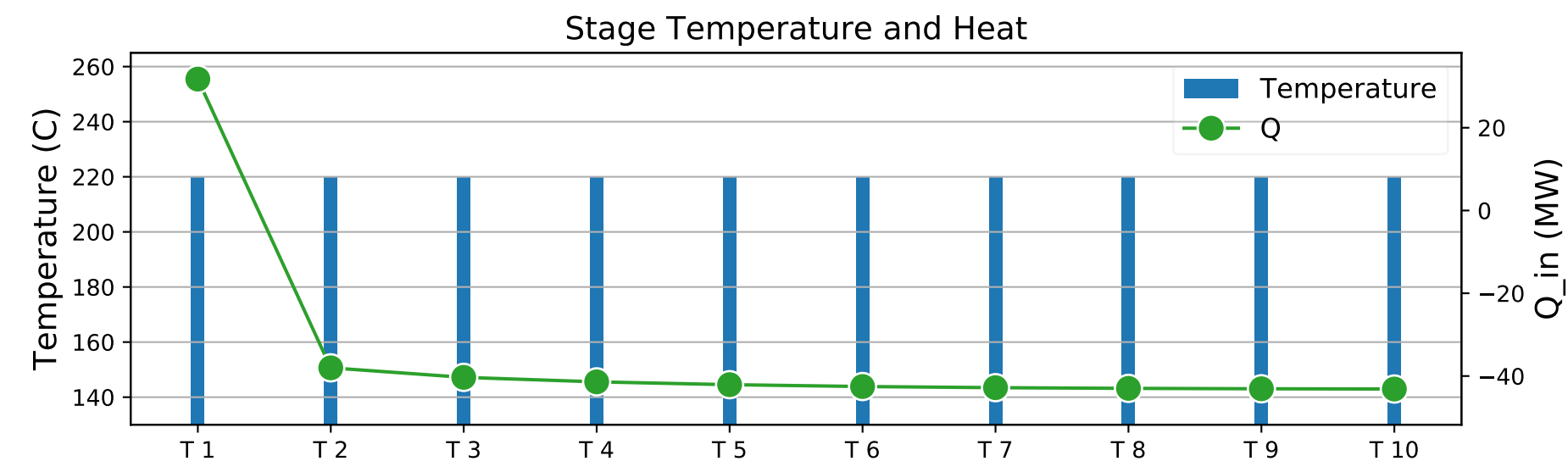
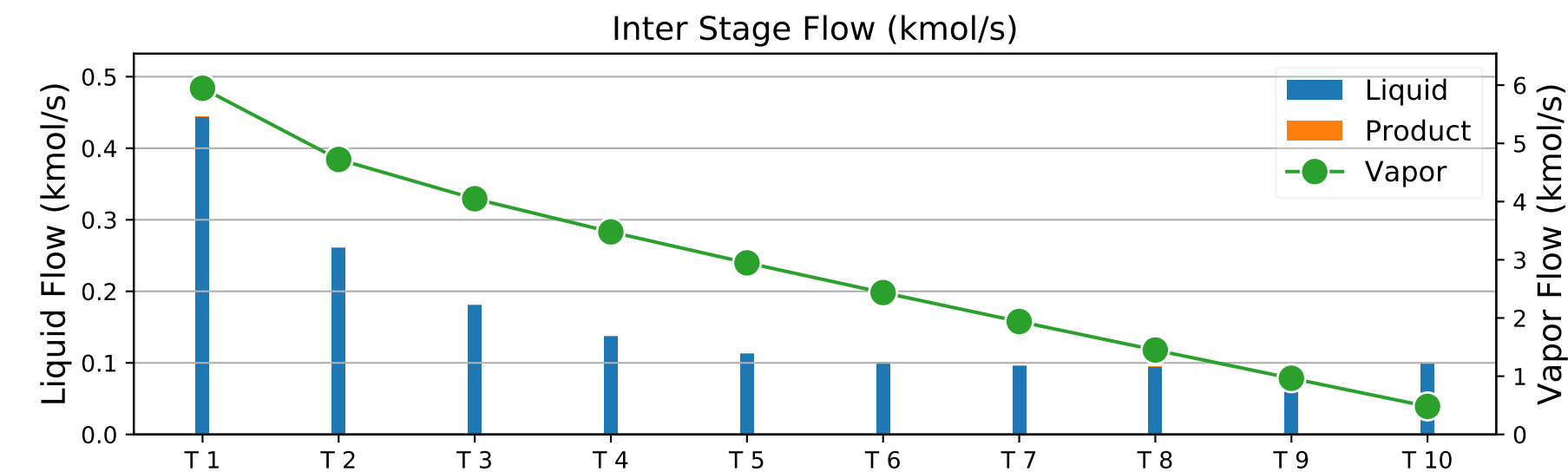
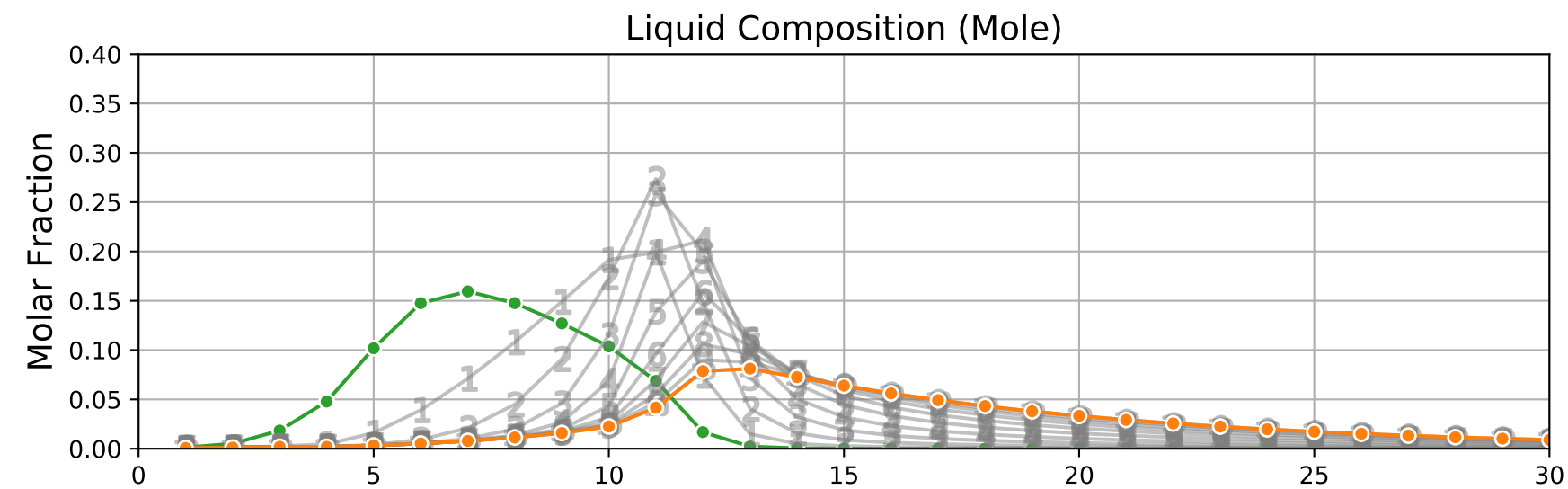
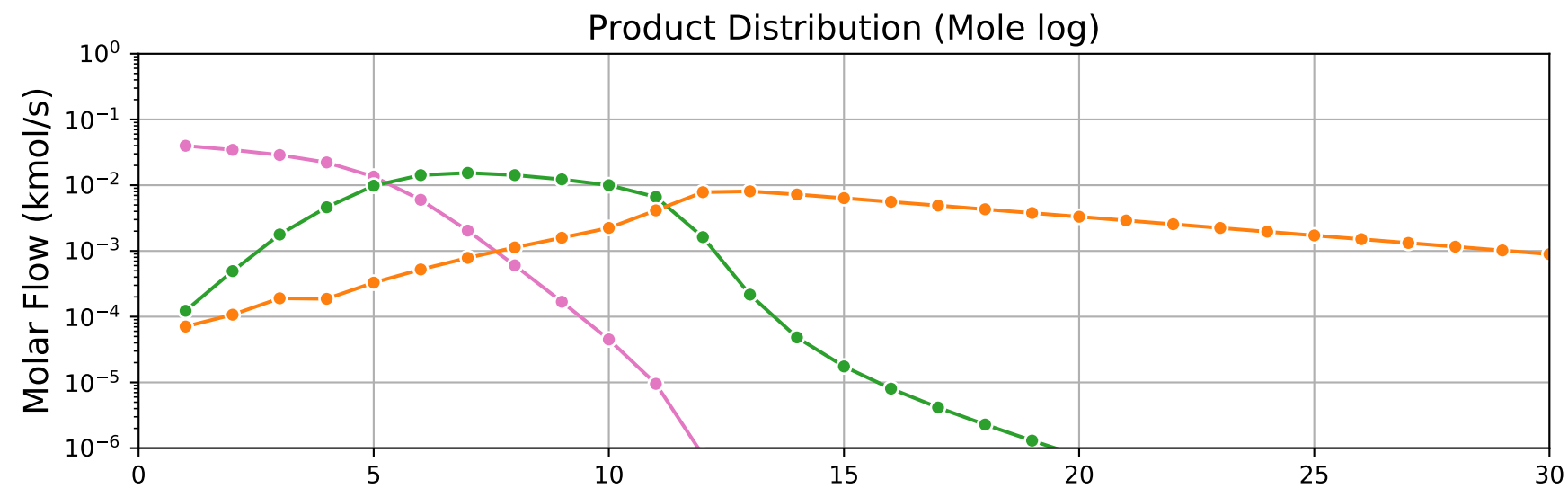
> Reflux PR ratio = 0.14 <



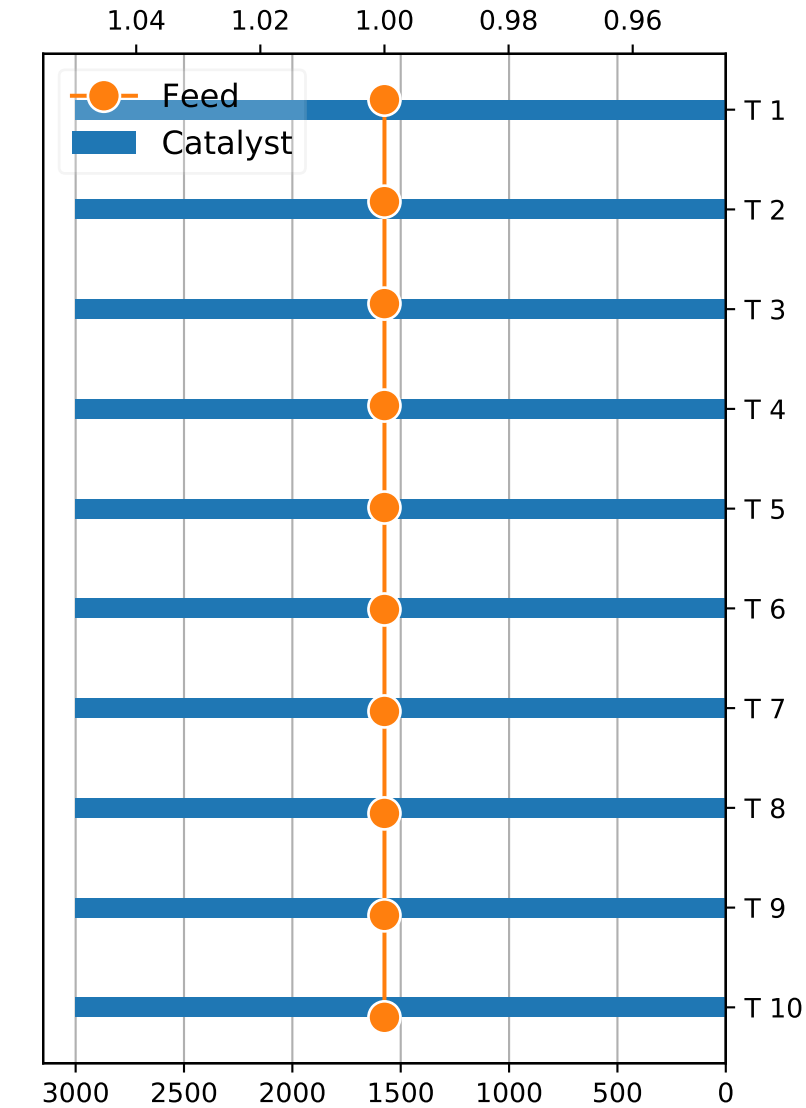
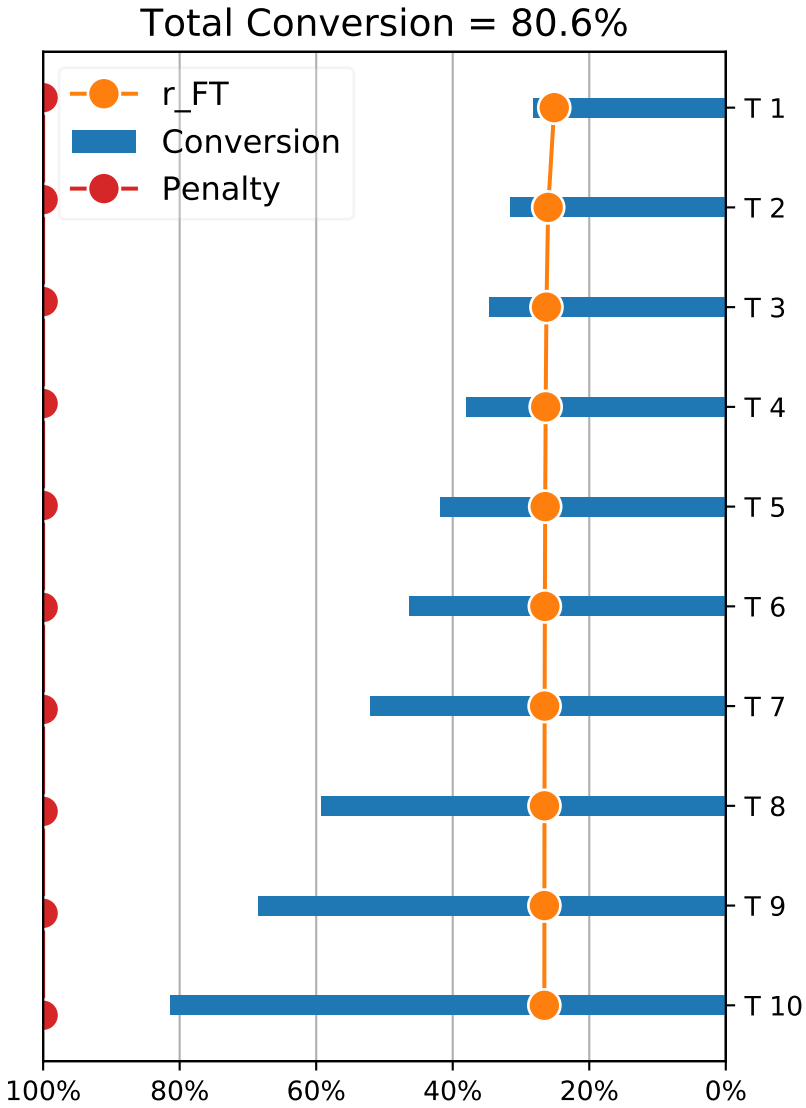
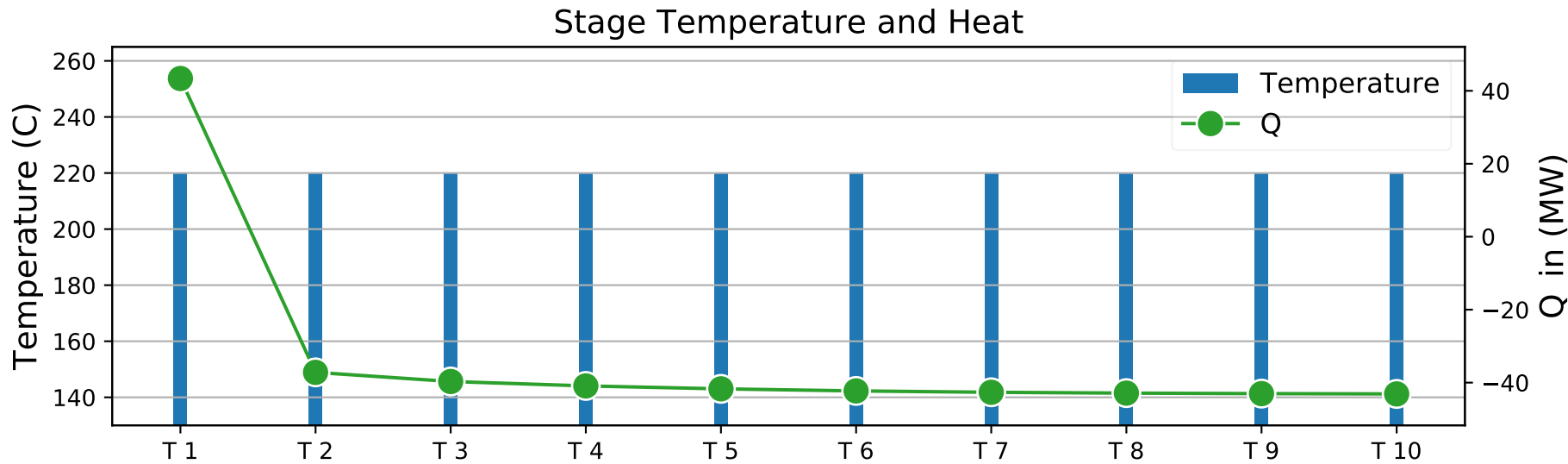
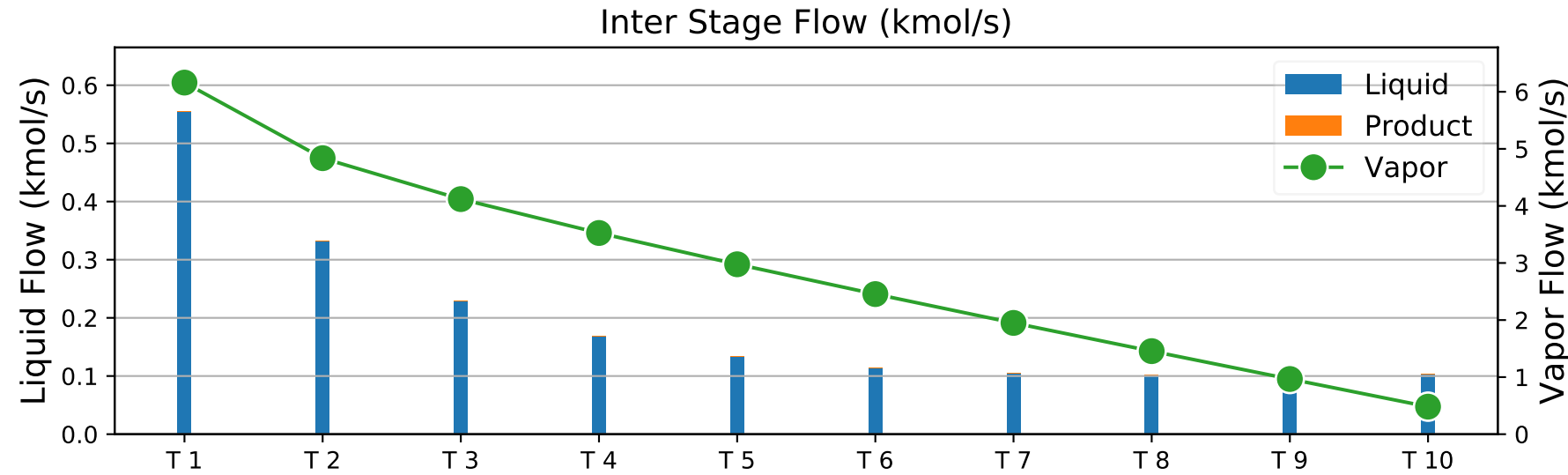
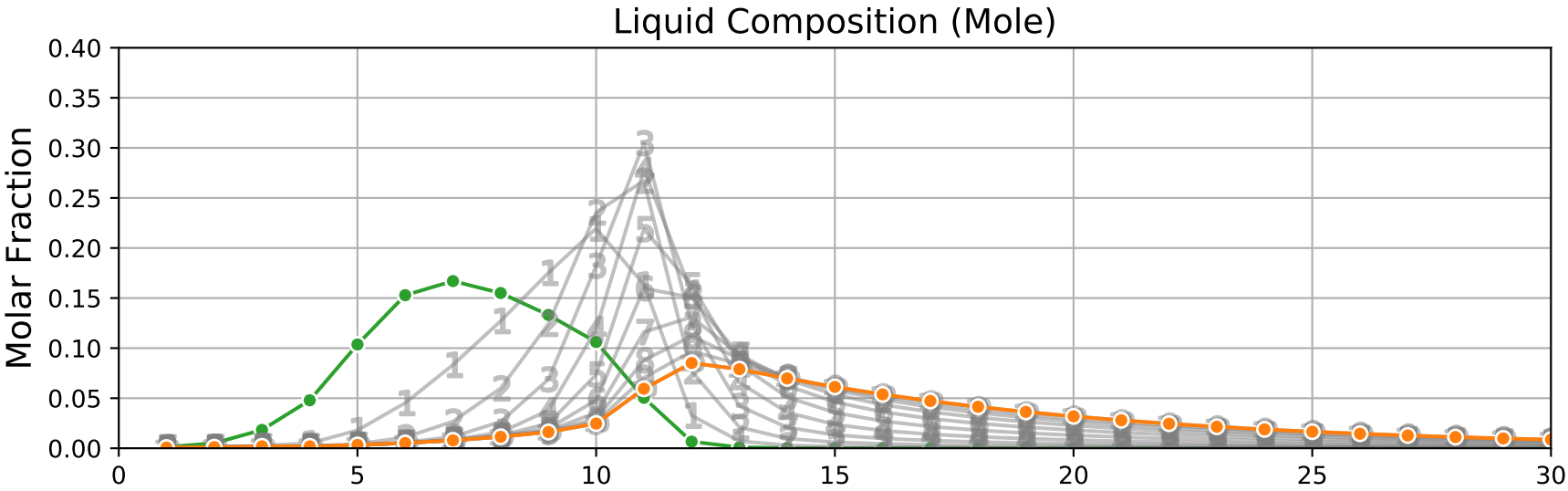
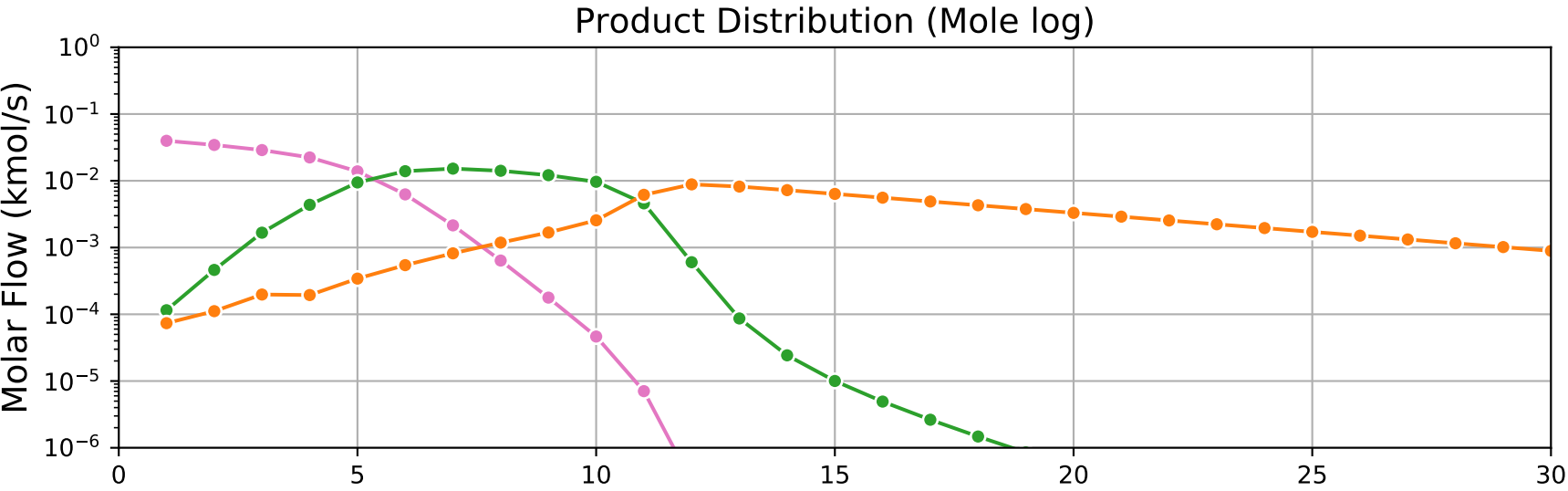
> Reflux PR ratio = 0.10 <



> Reflux PR ratio = 0.08 <

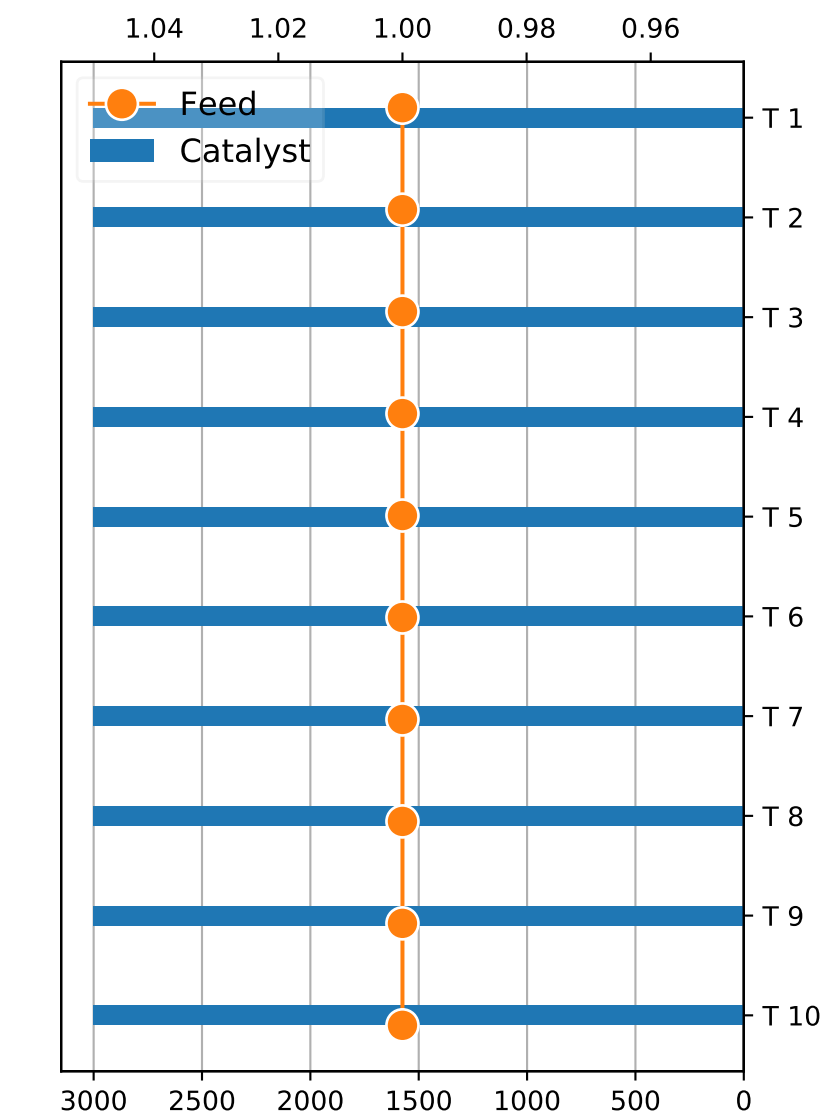
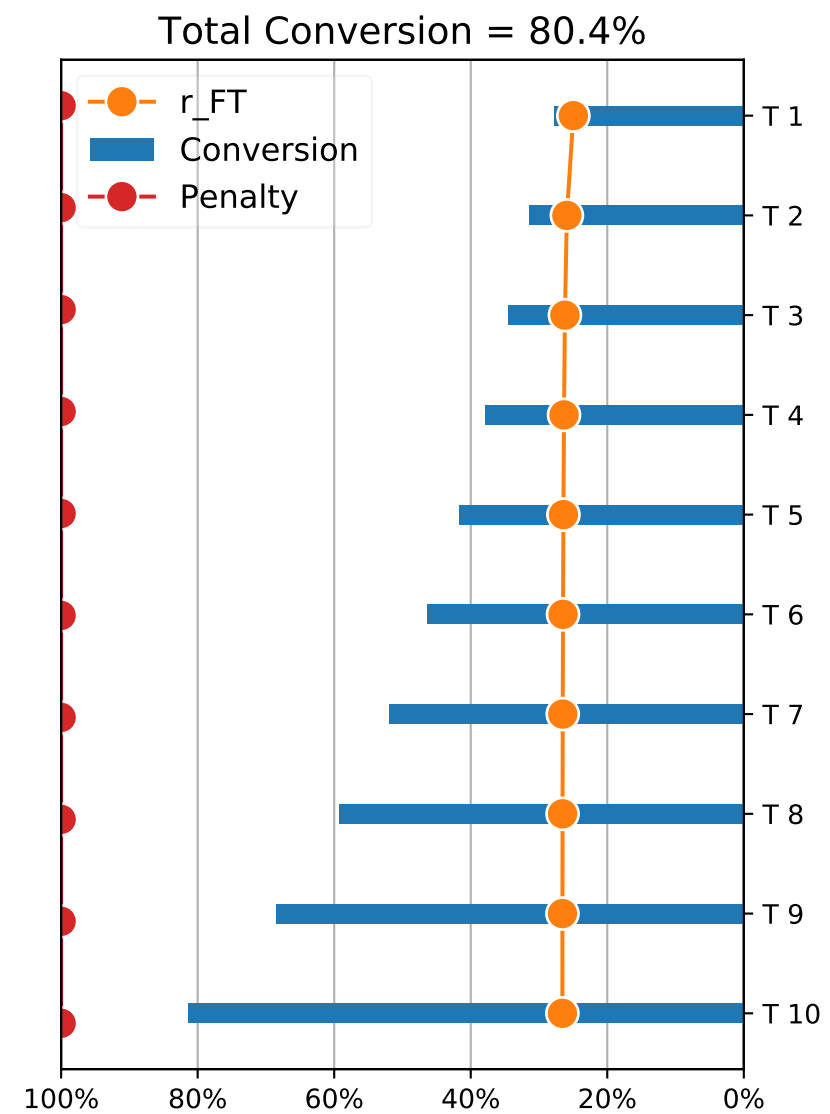
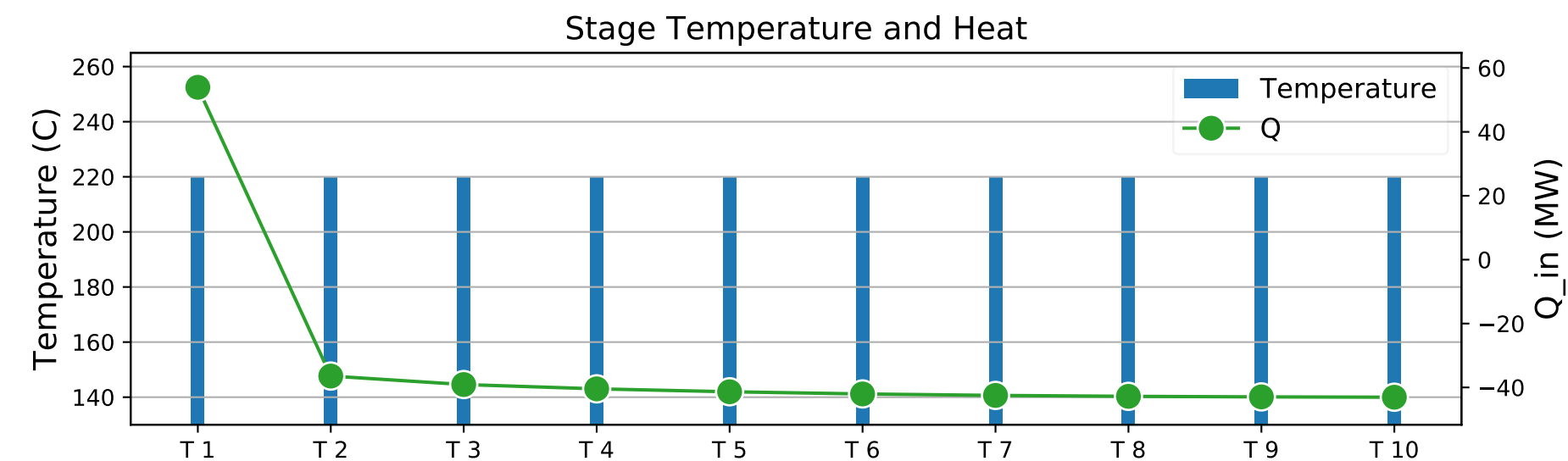
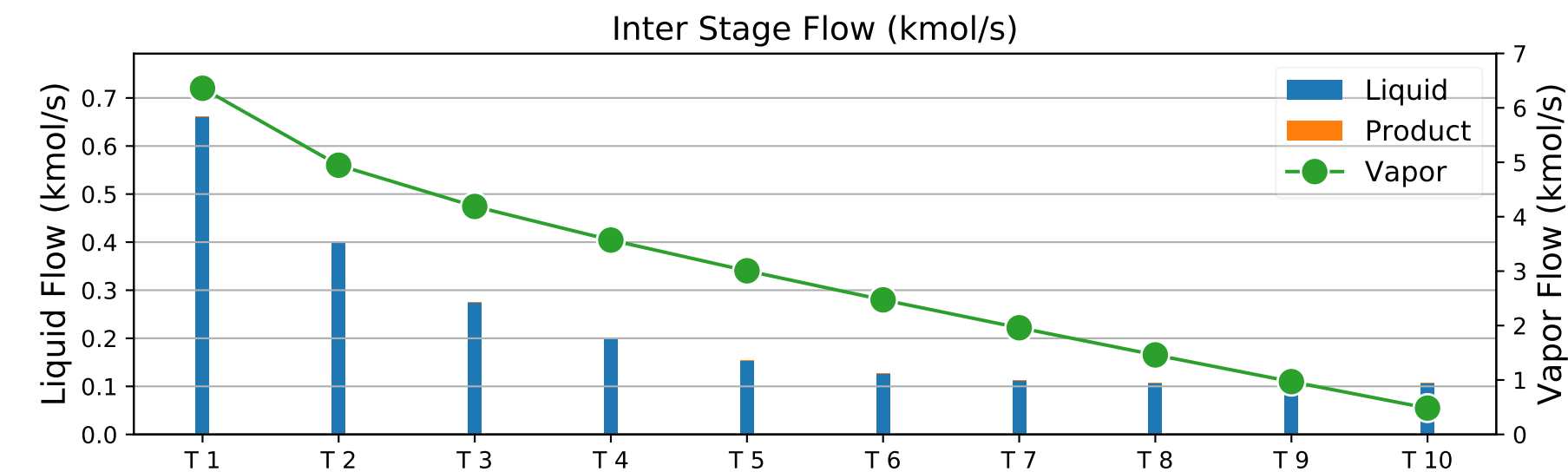
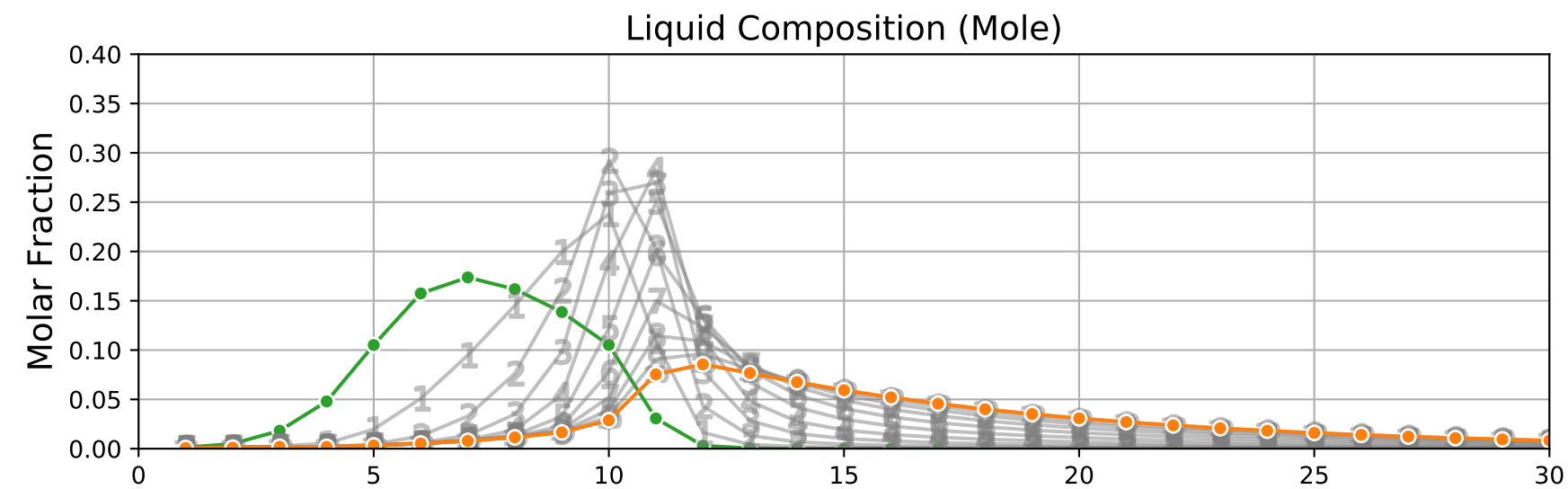
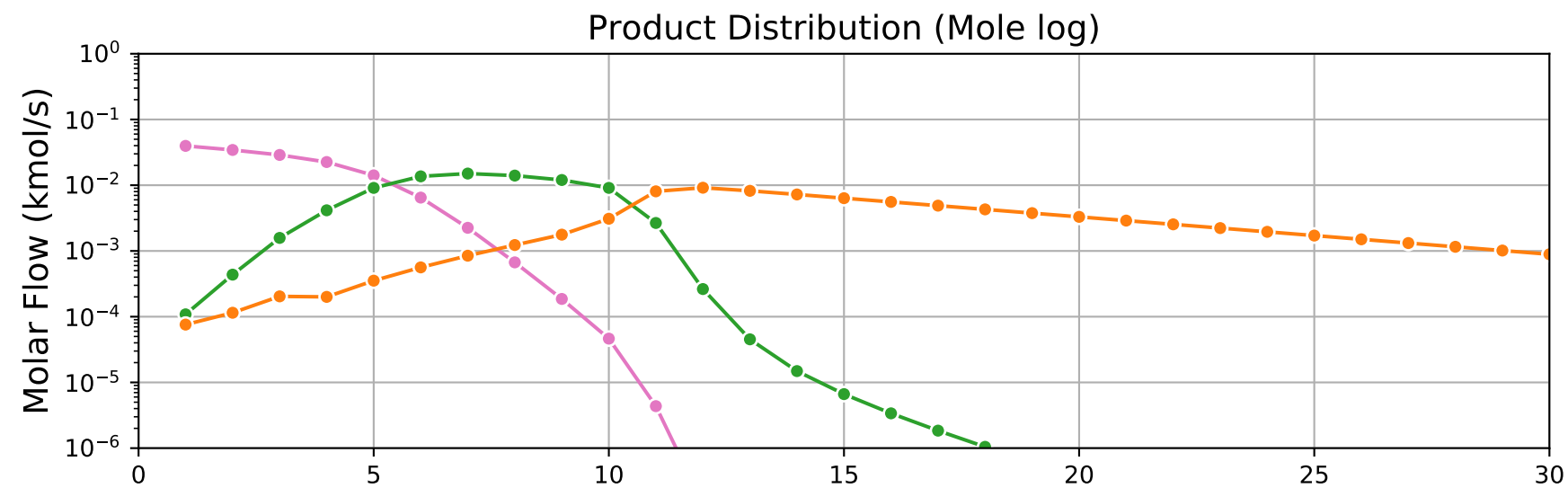


> Reflux PR ratio = 0.06 <

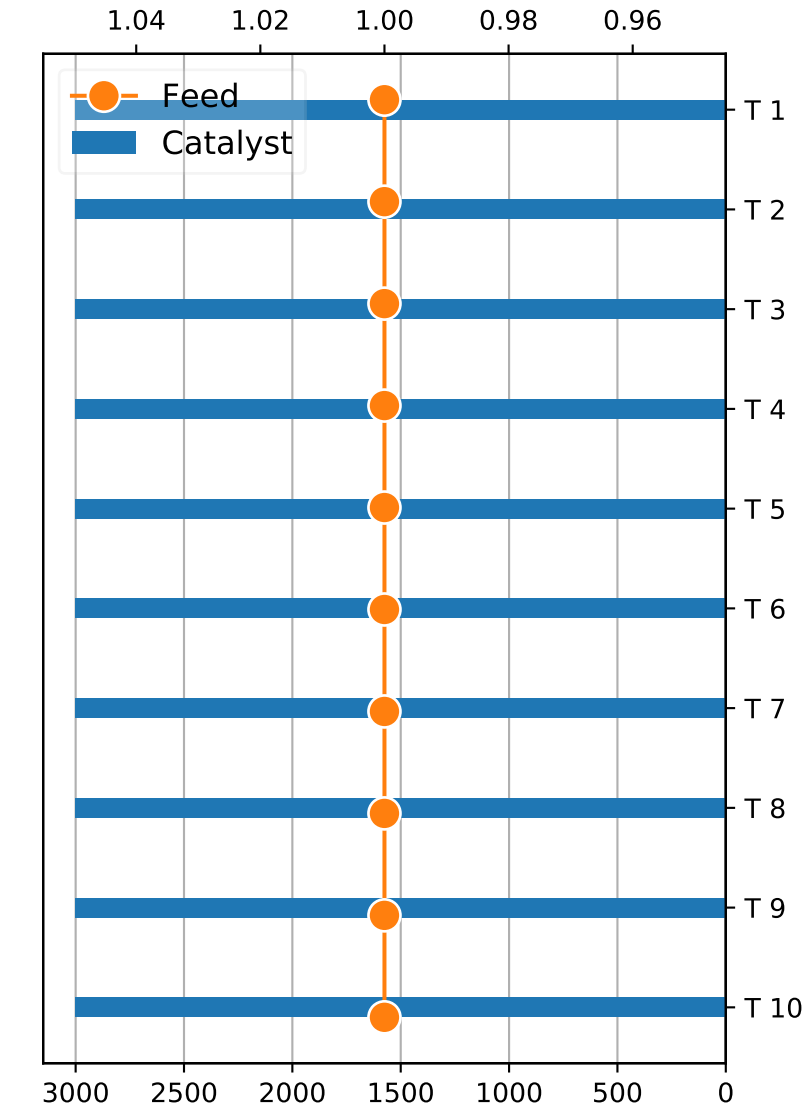
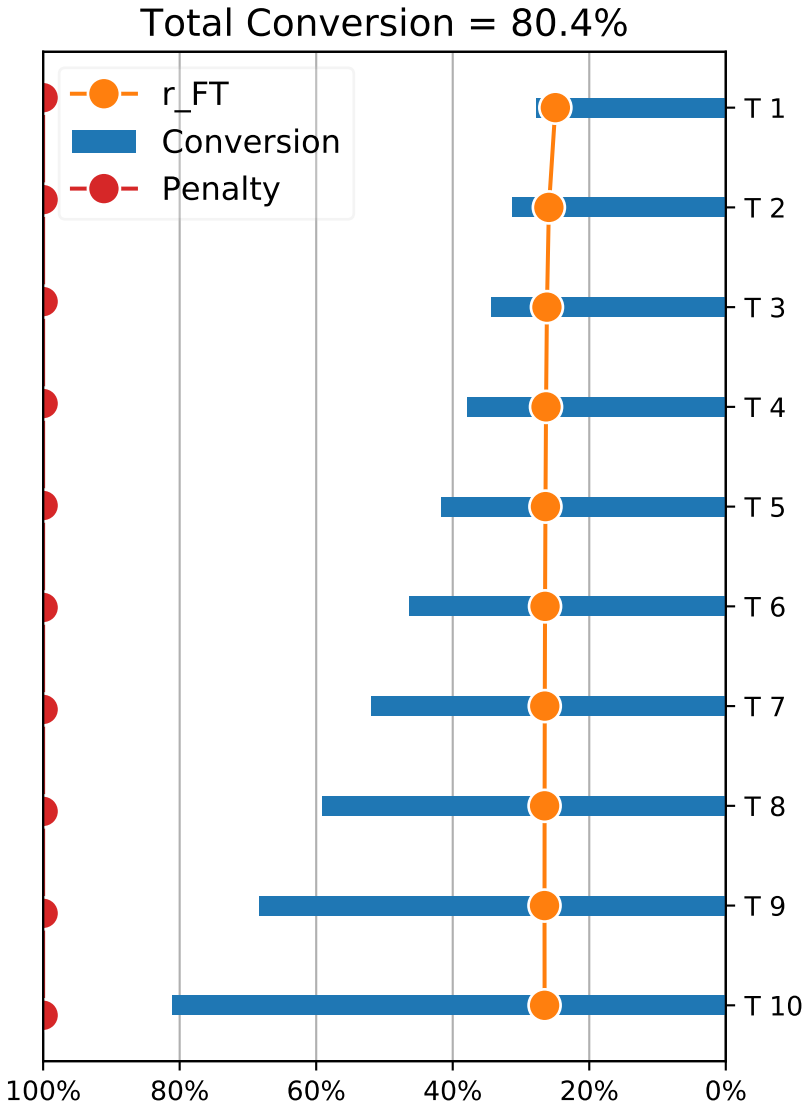
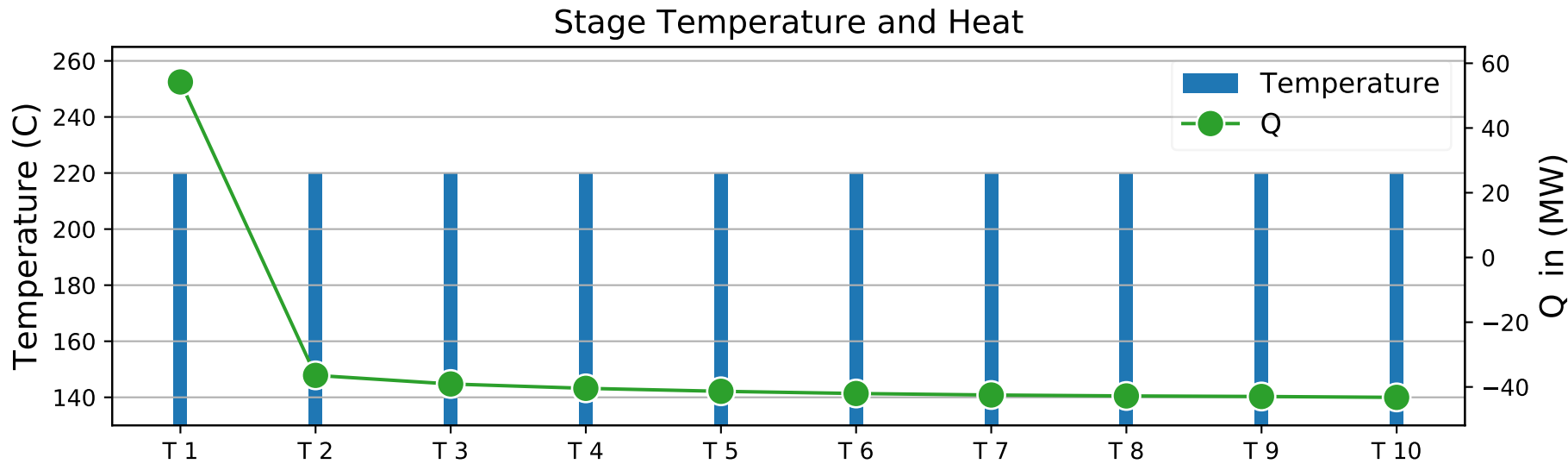
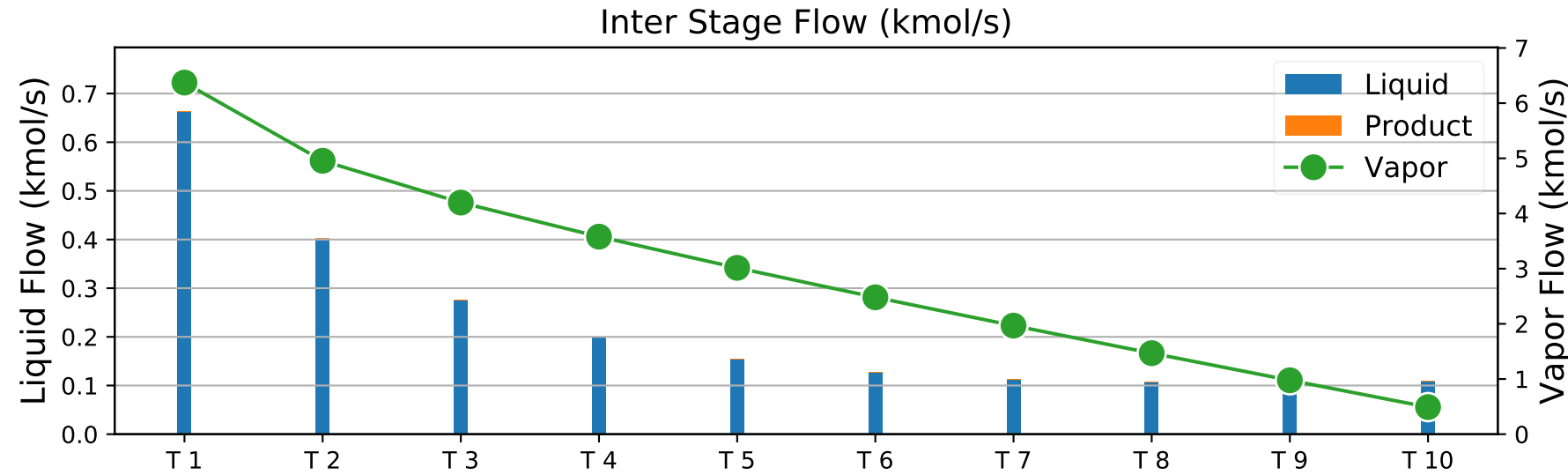
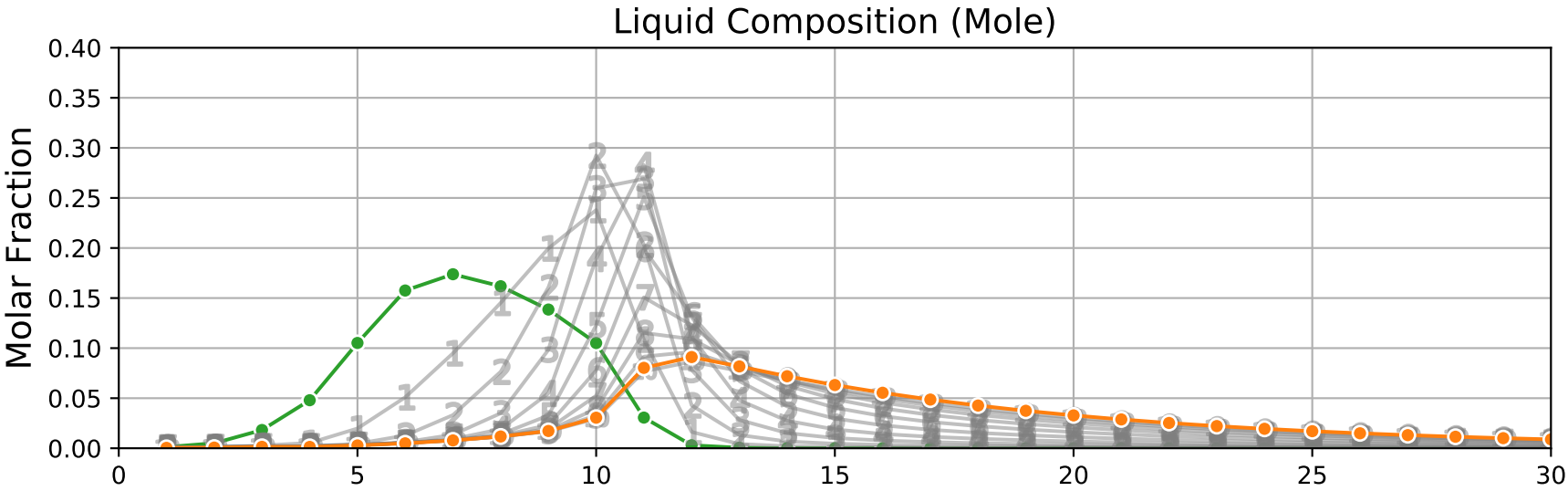
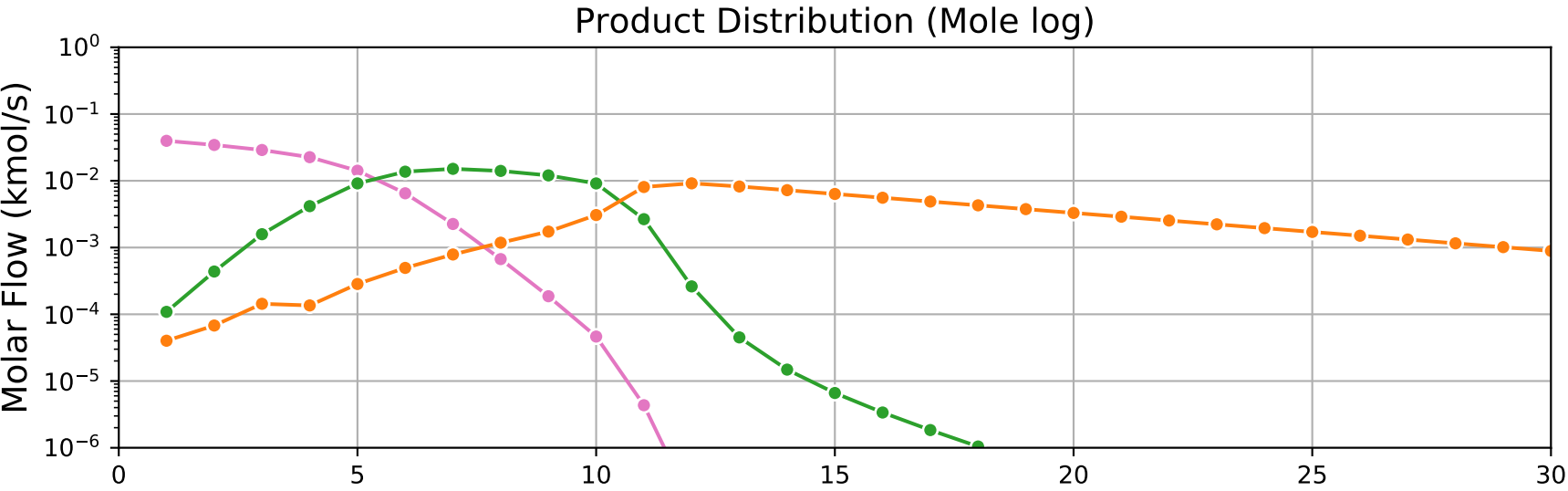




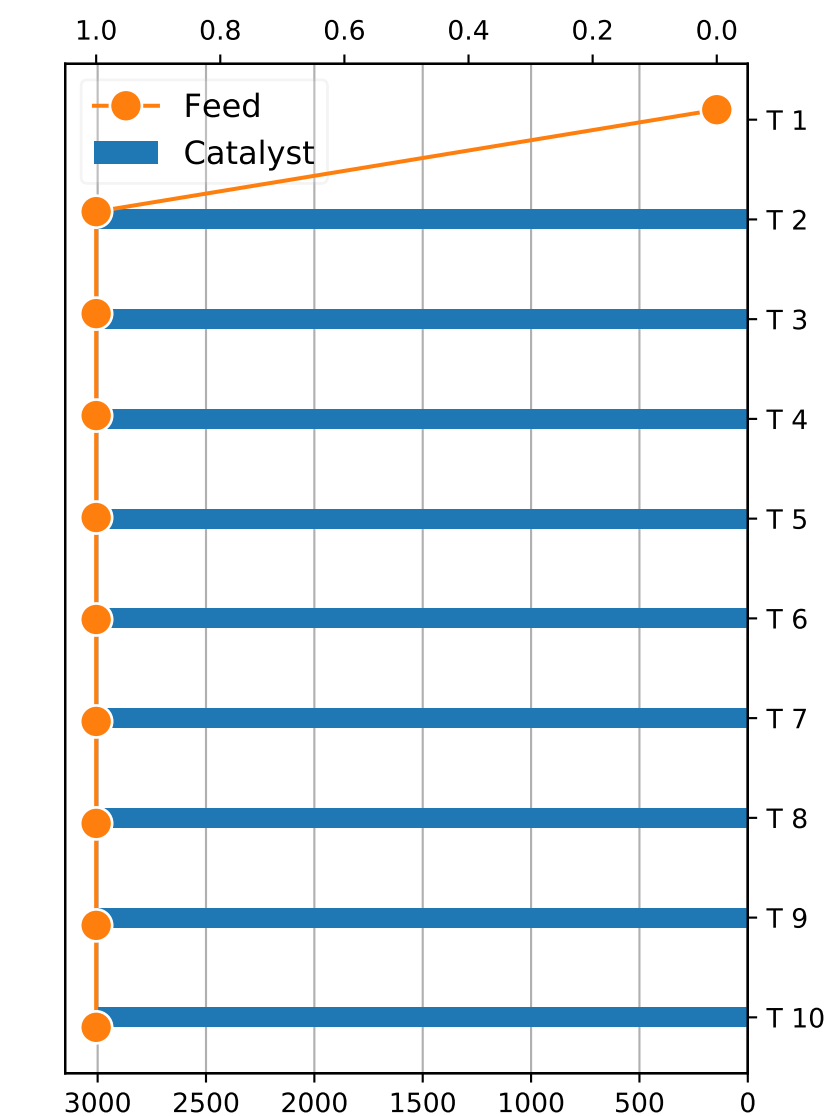
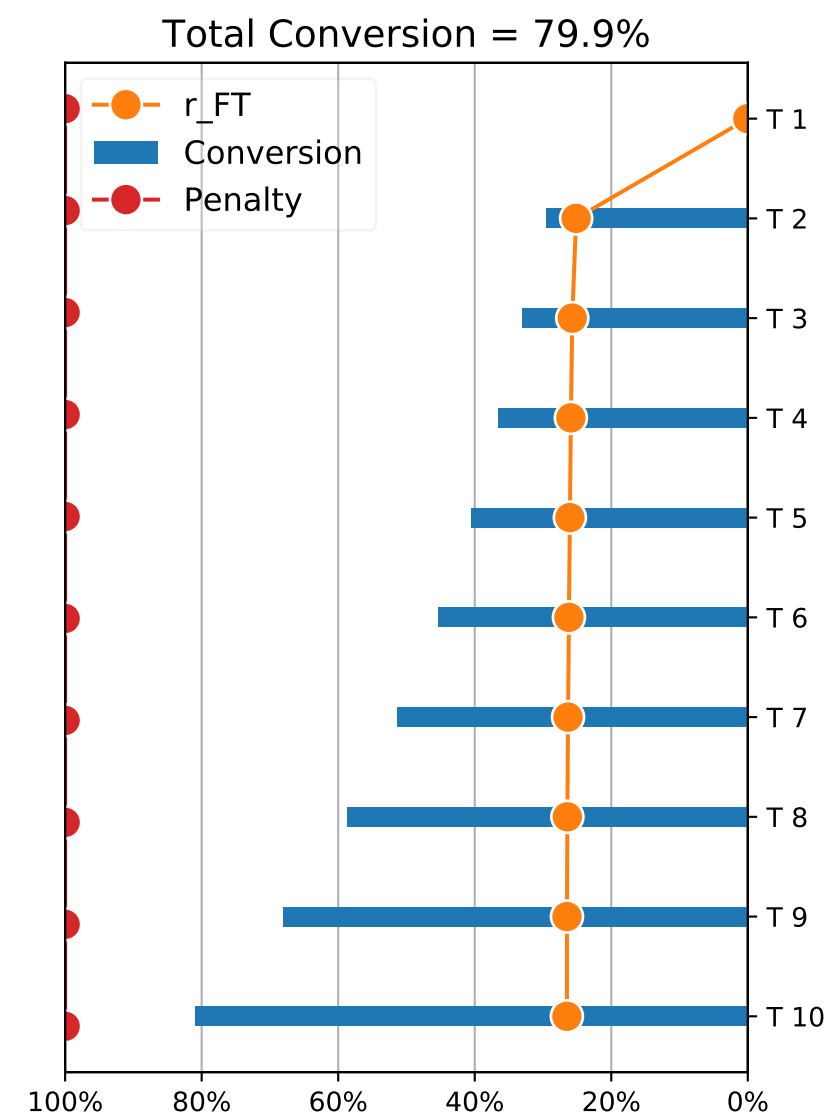
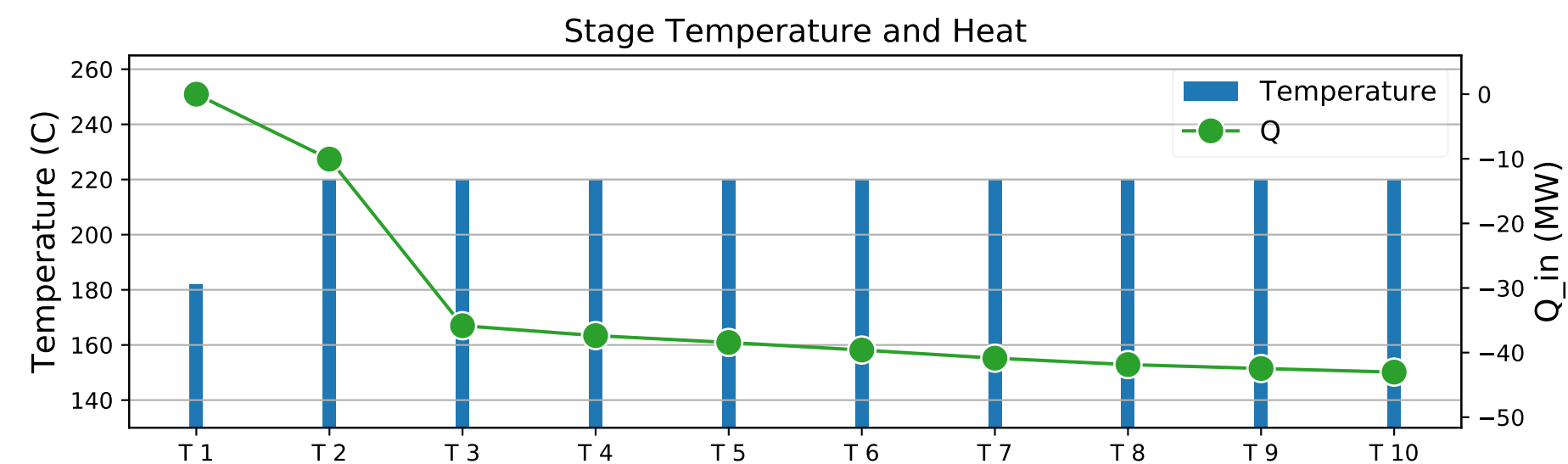
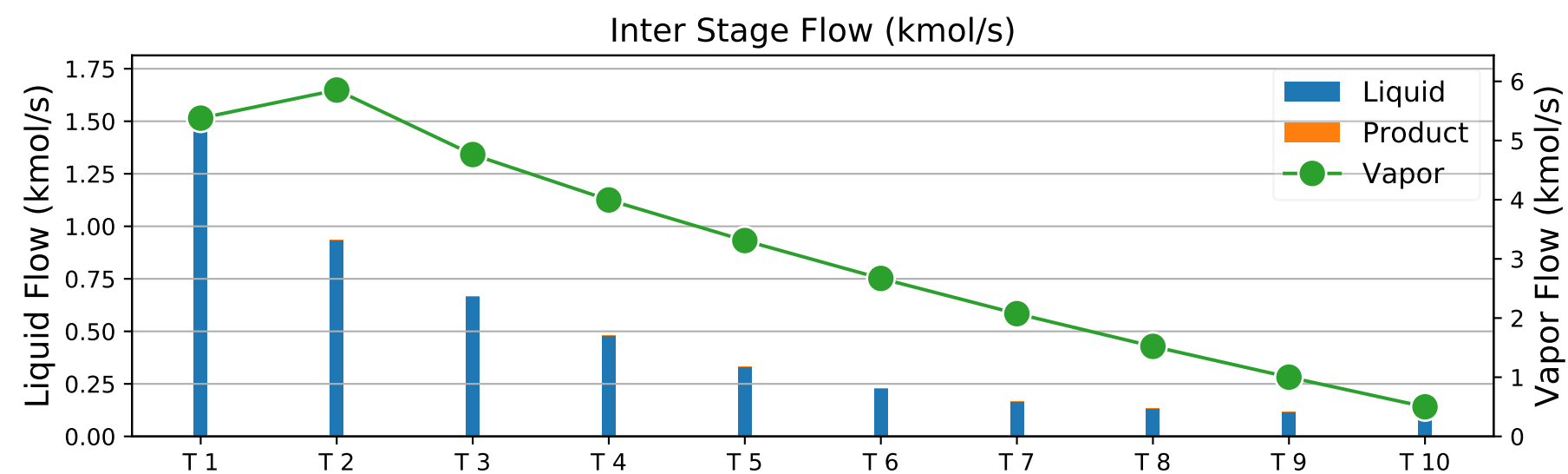
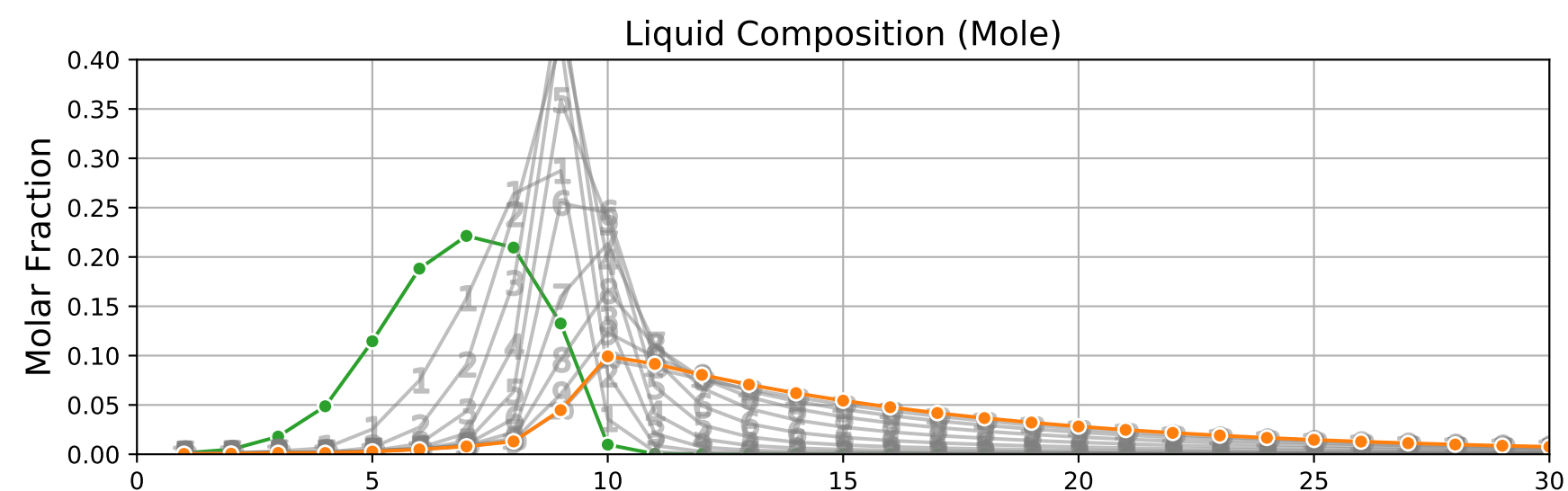
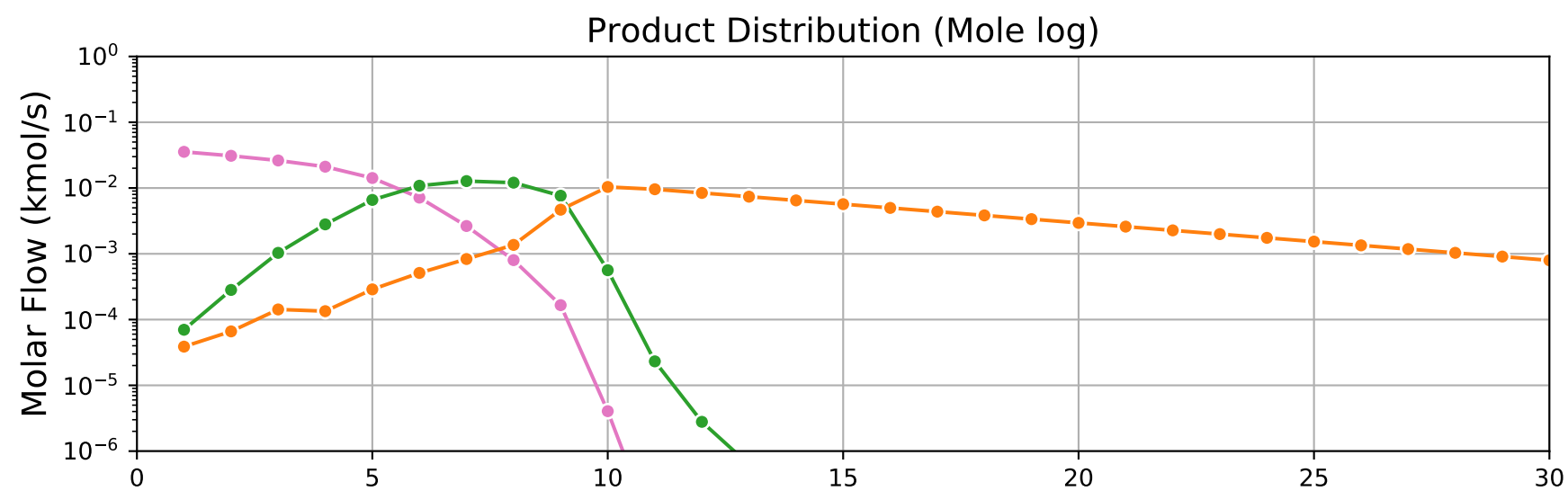
> Reflux PR ratio = 0.05 <



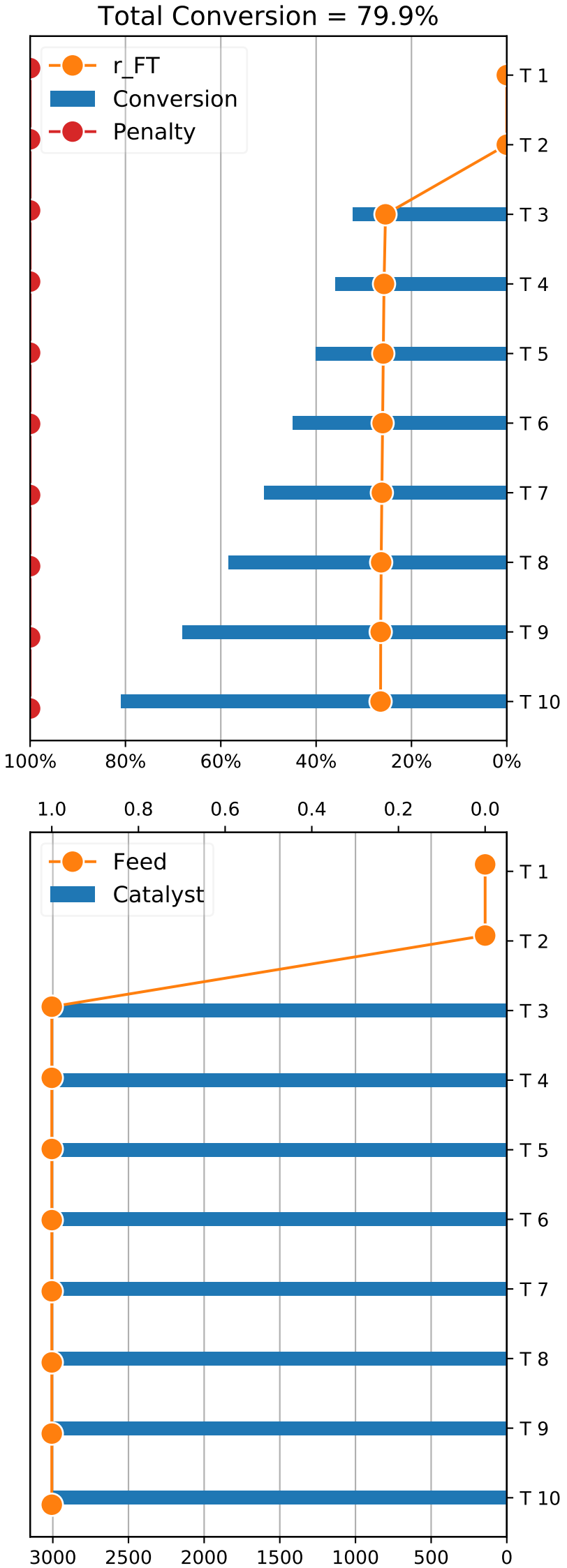
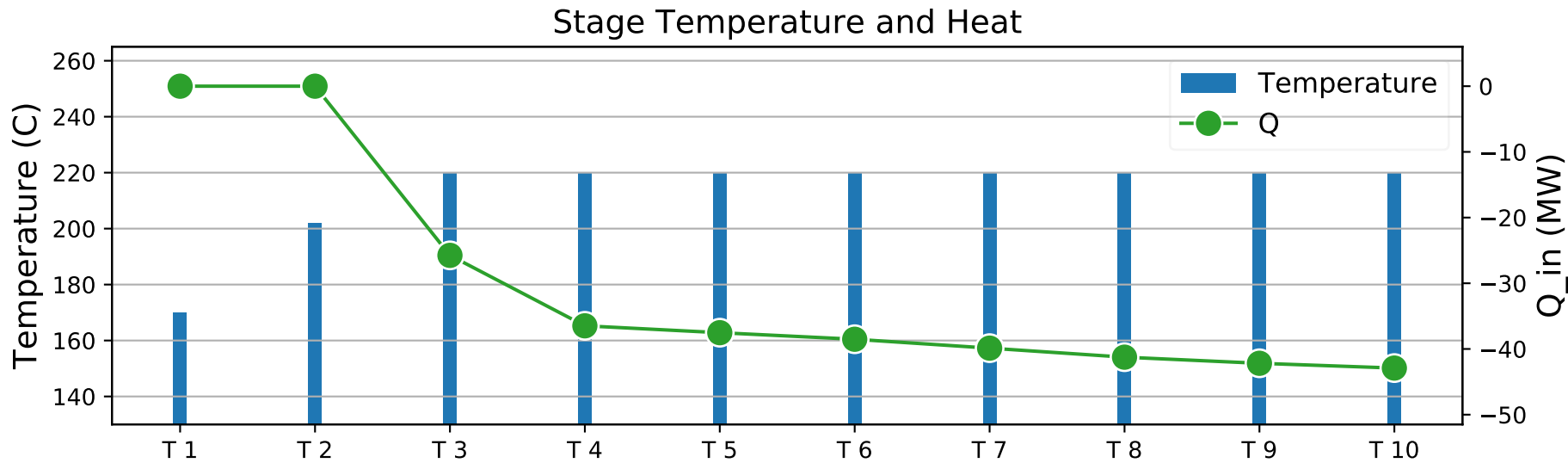
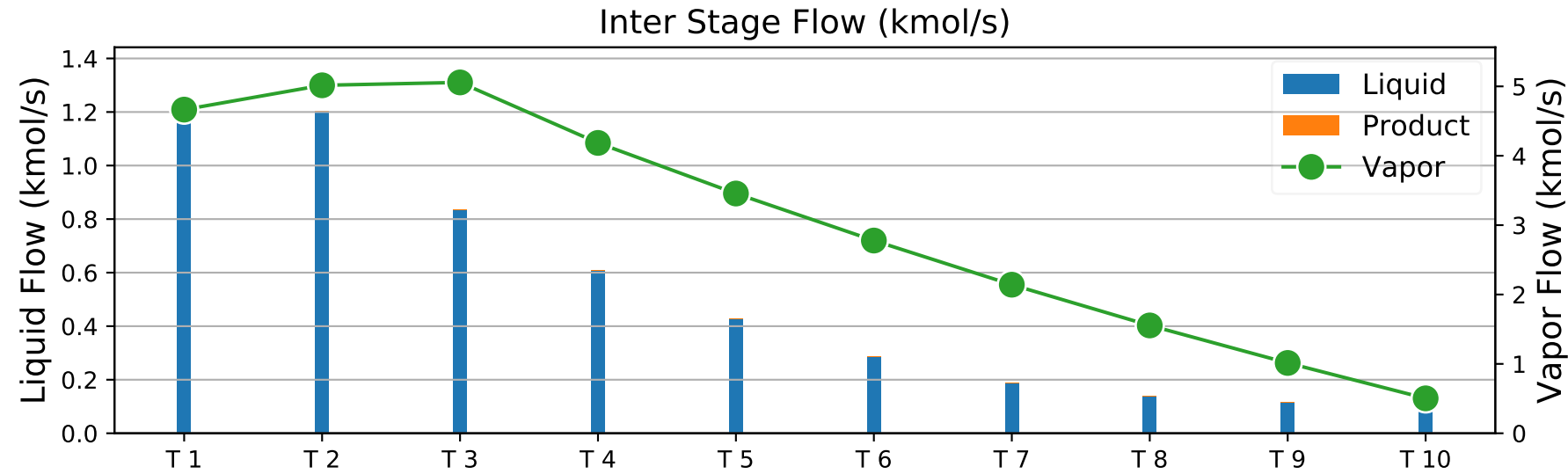
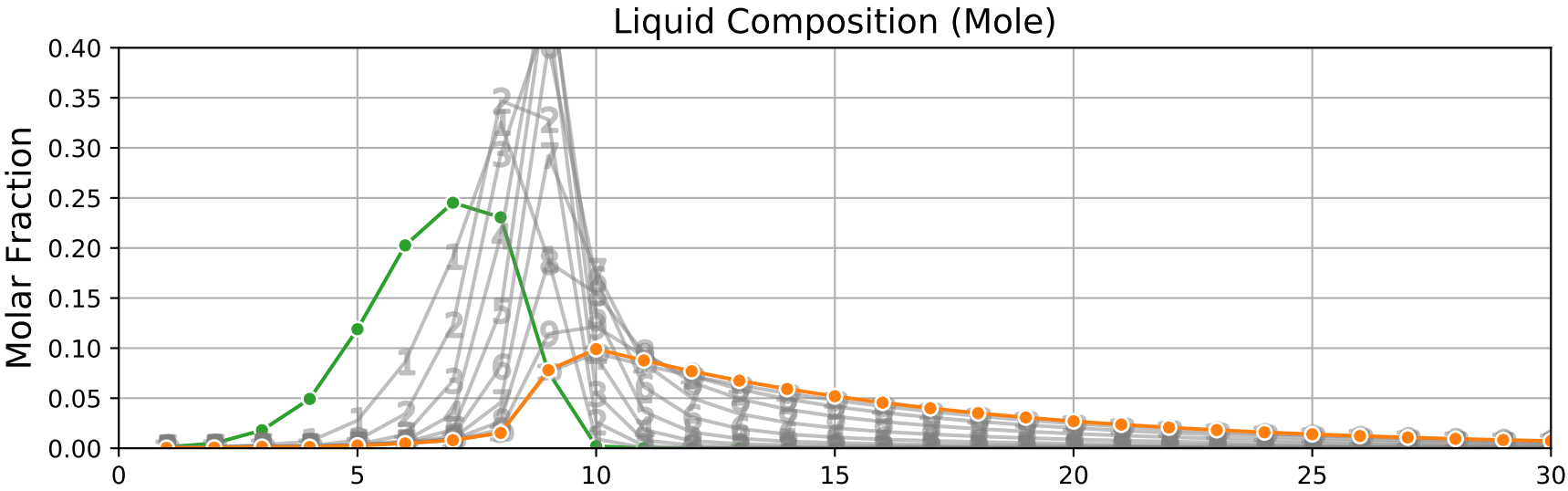
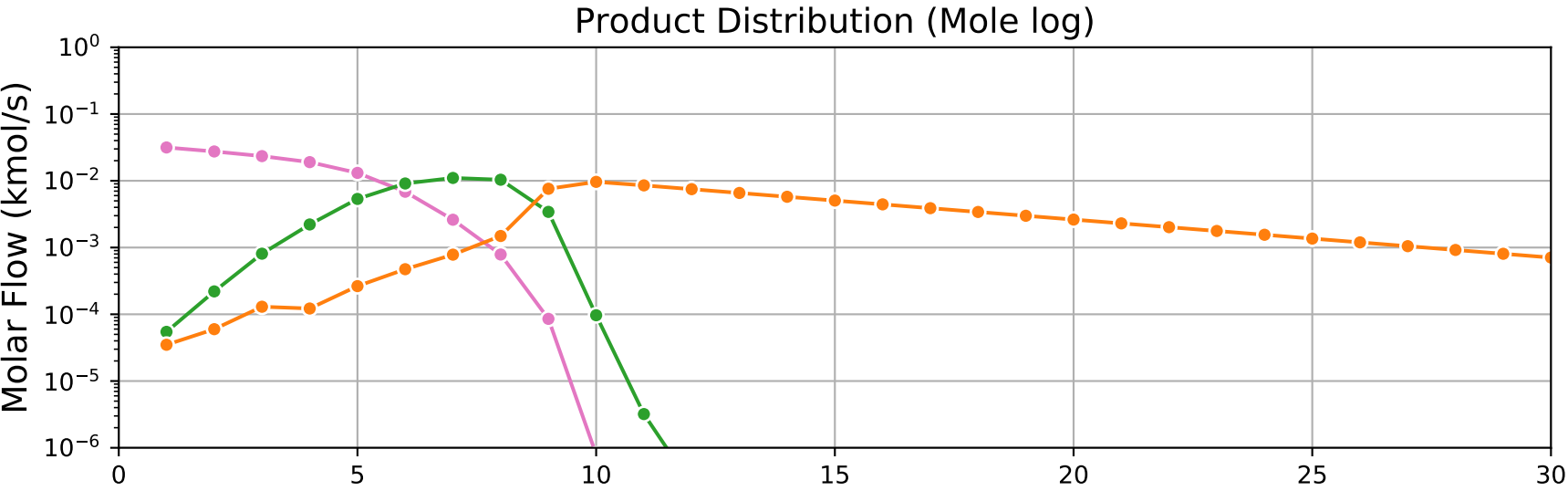
> Reboiler <



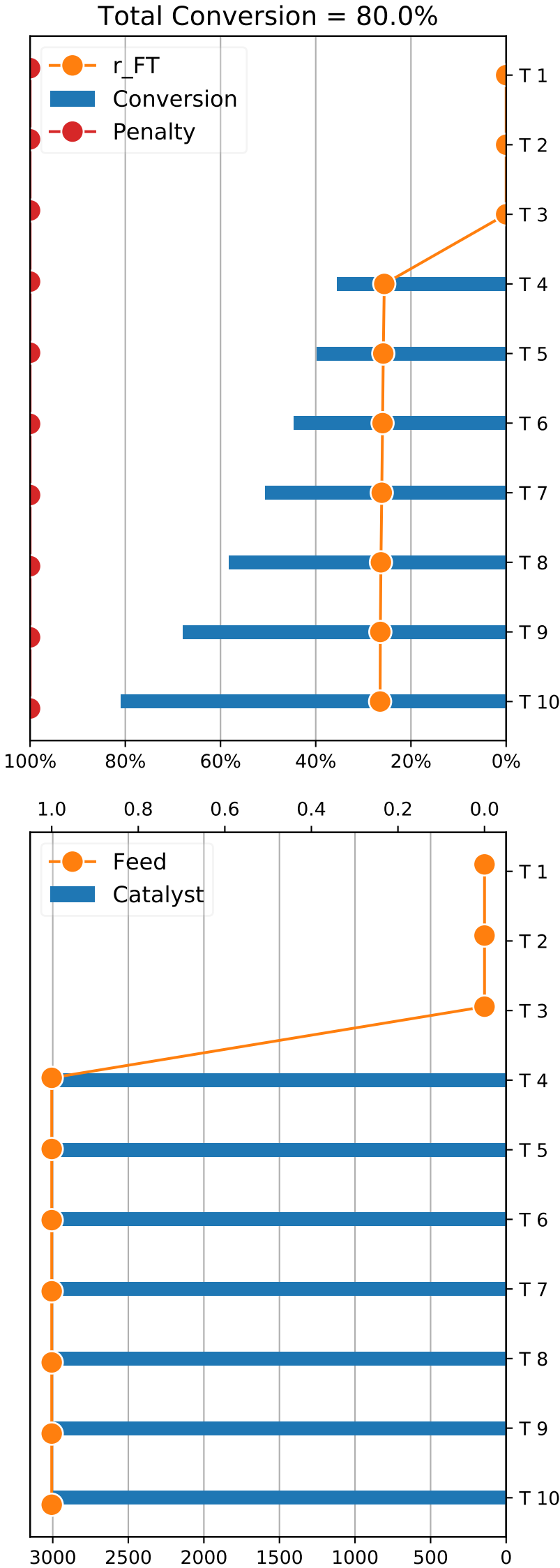
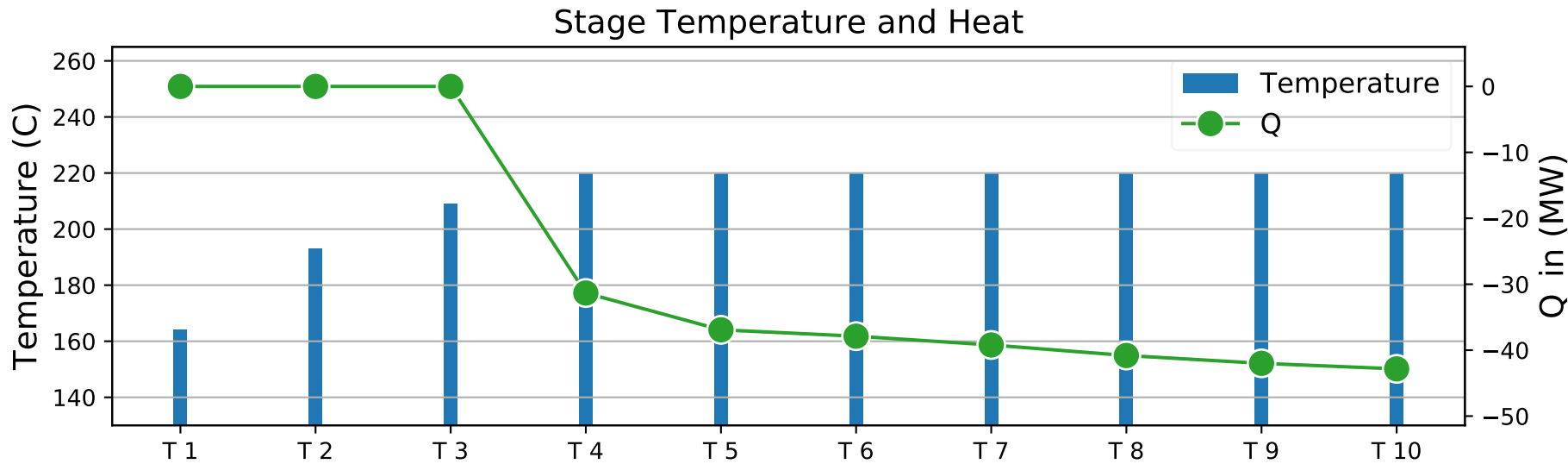
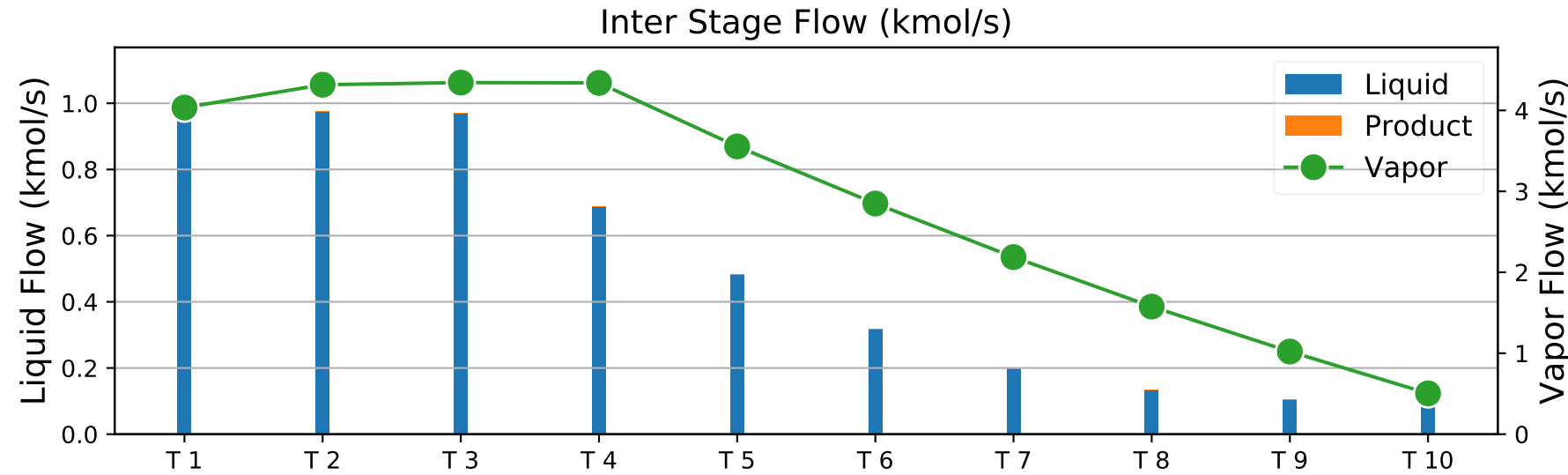
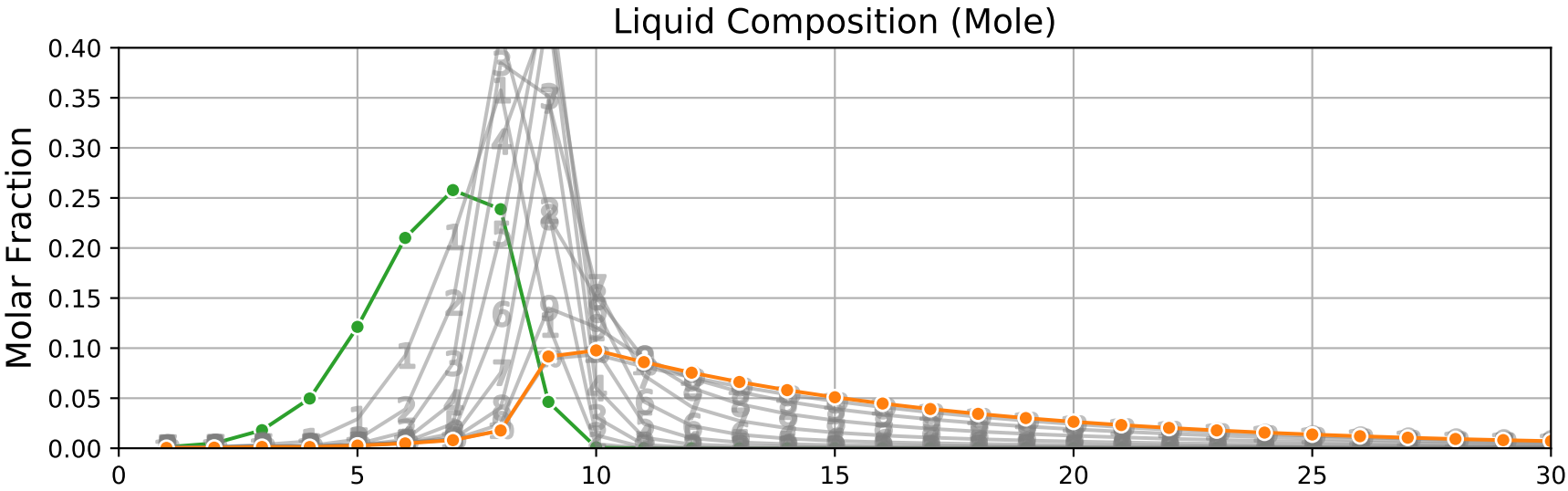
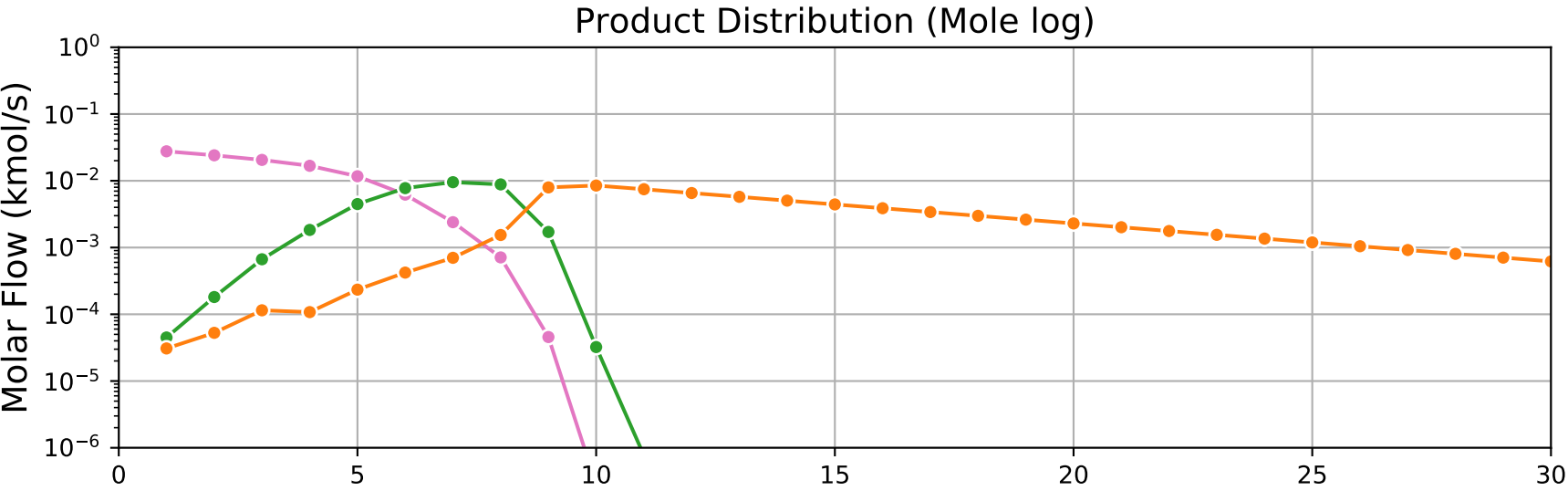
> Non-reactive stage 1 <



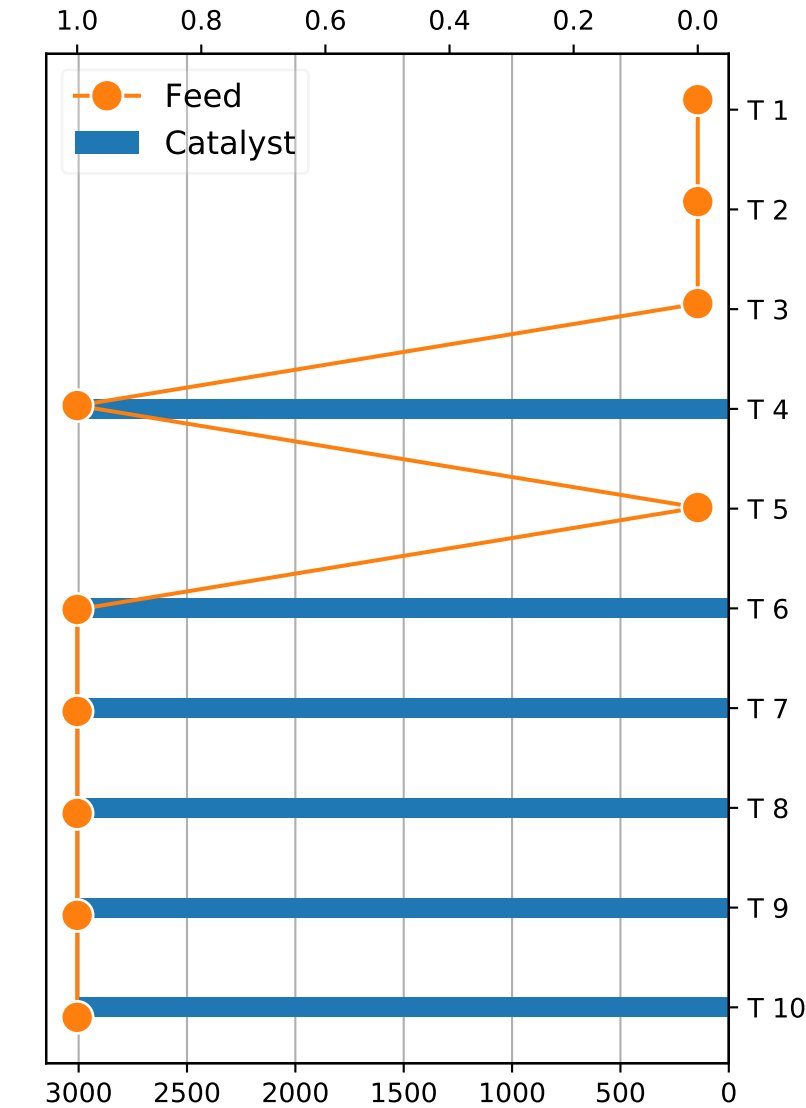
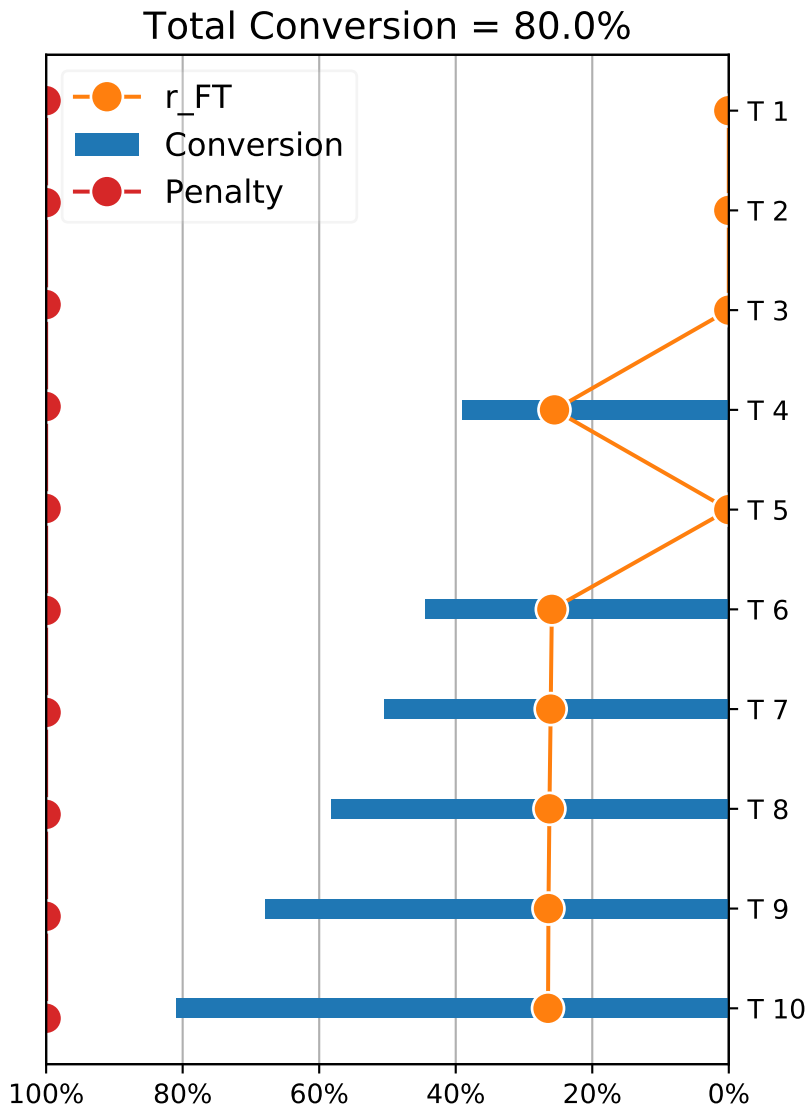
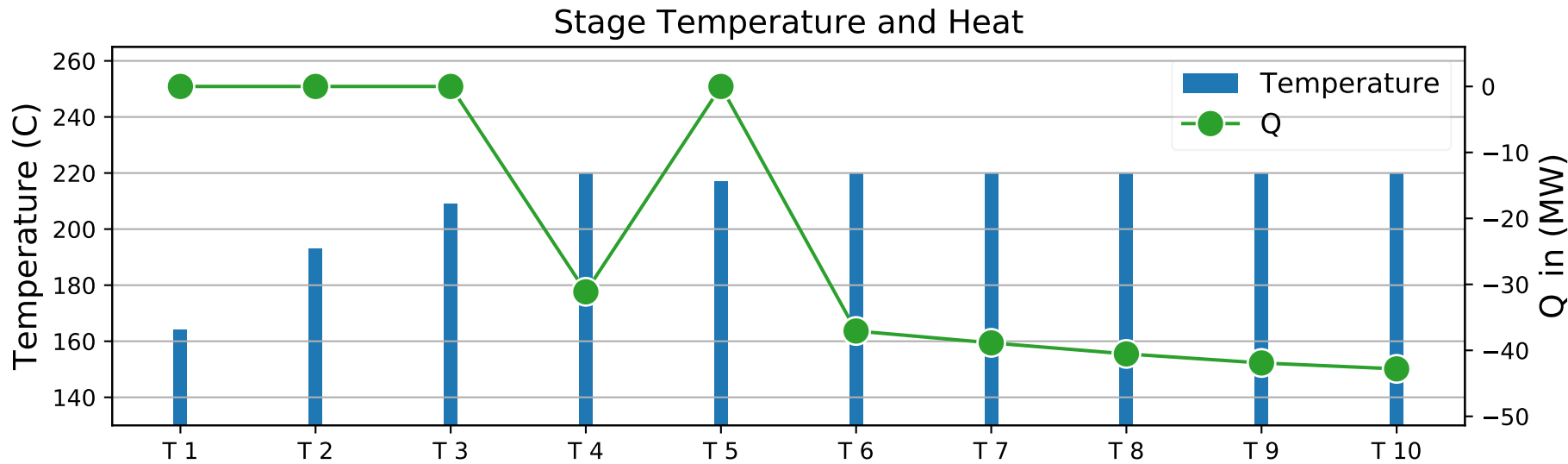
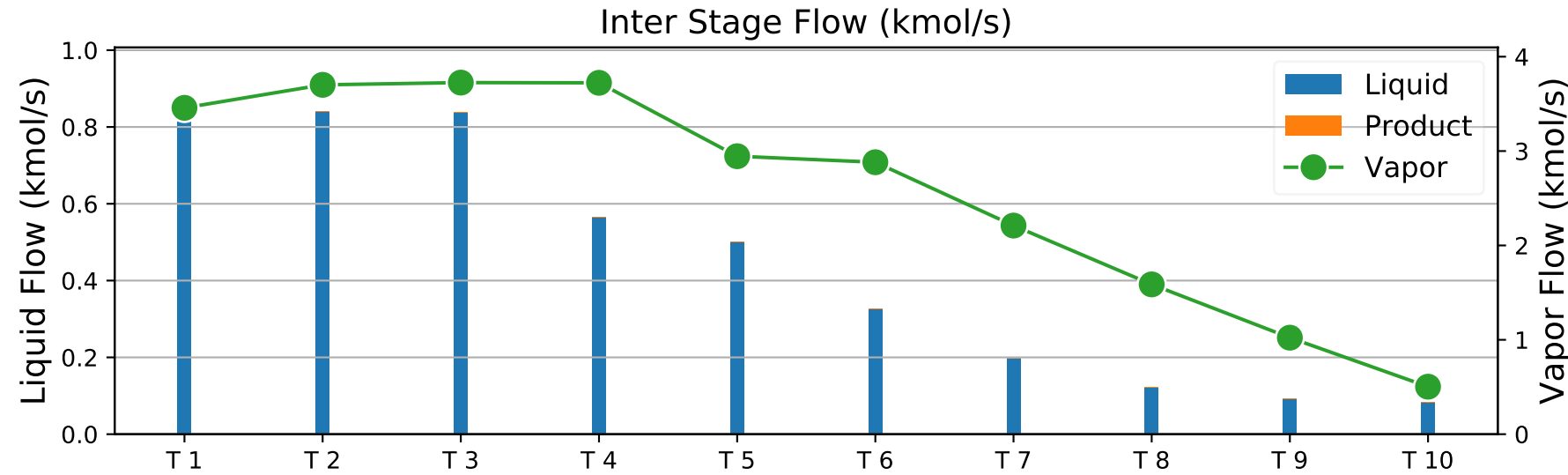
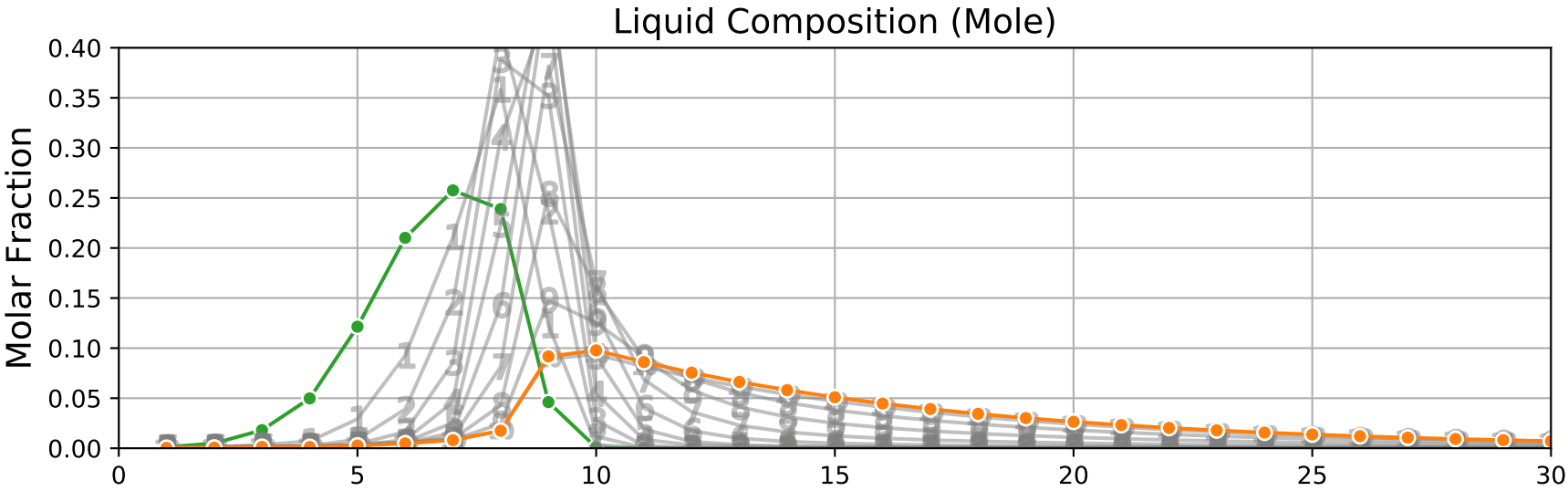
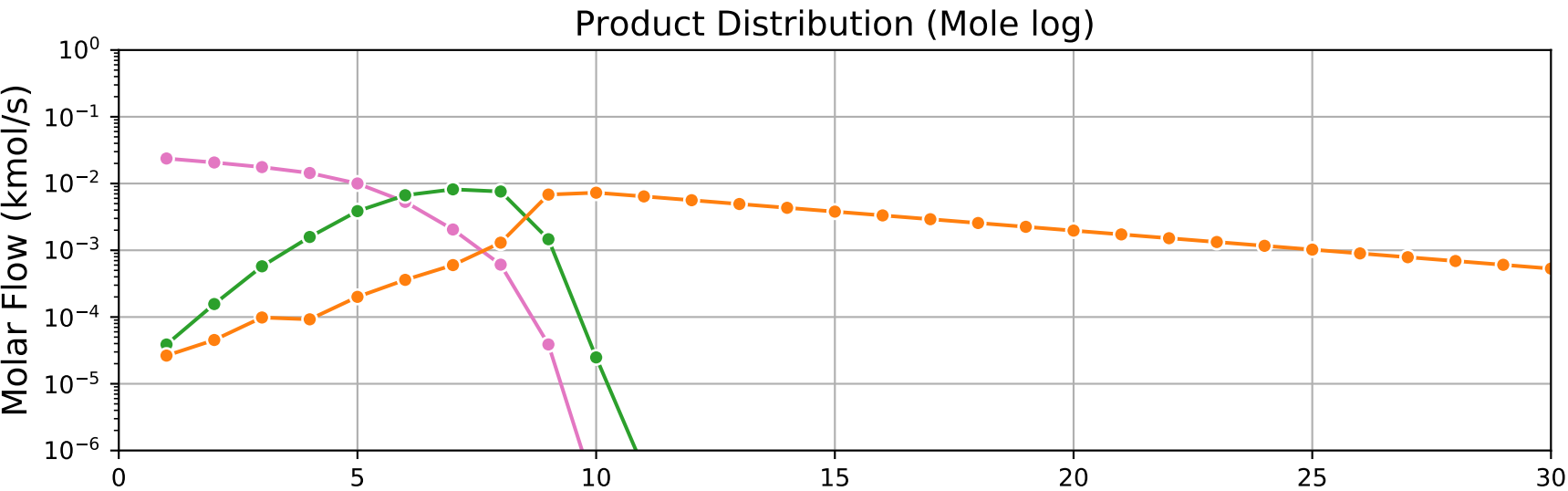
> Non-reactive stage 2 <



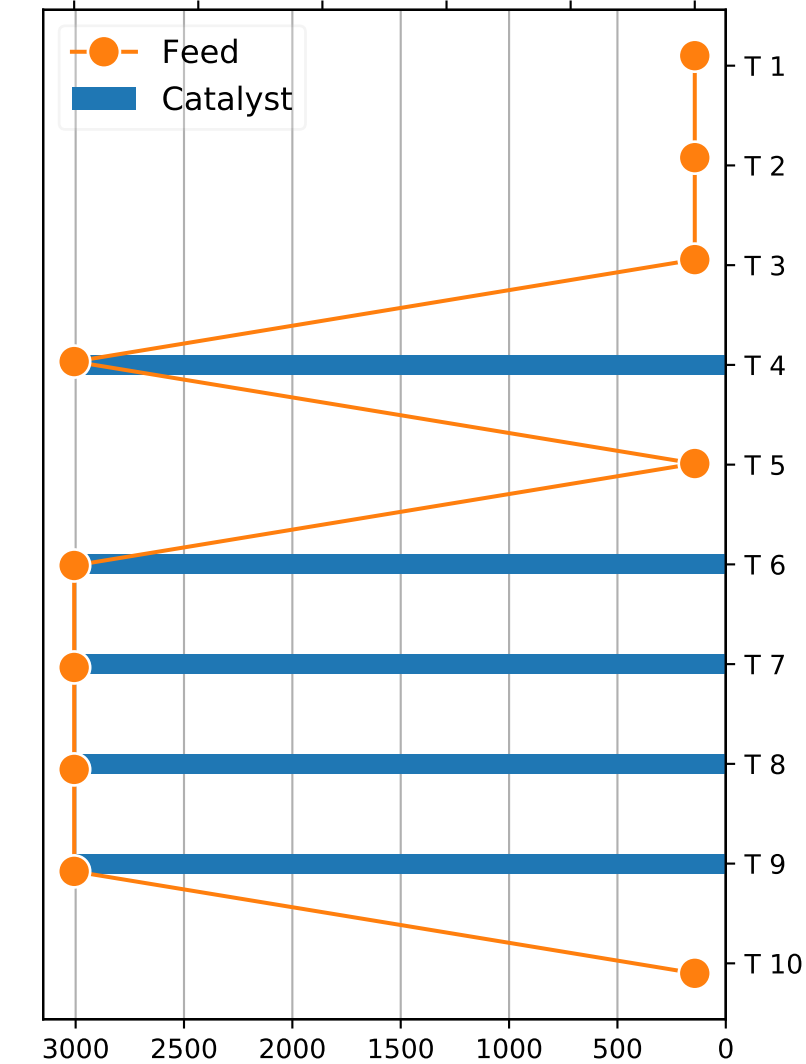
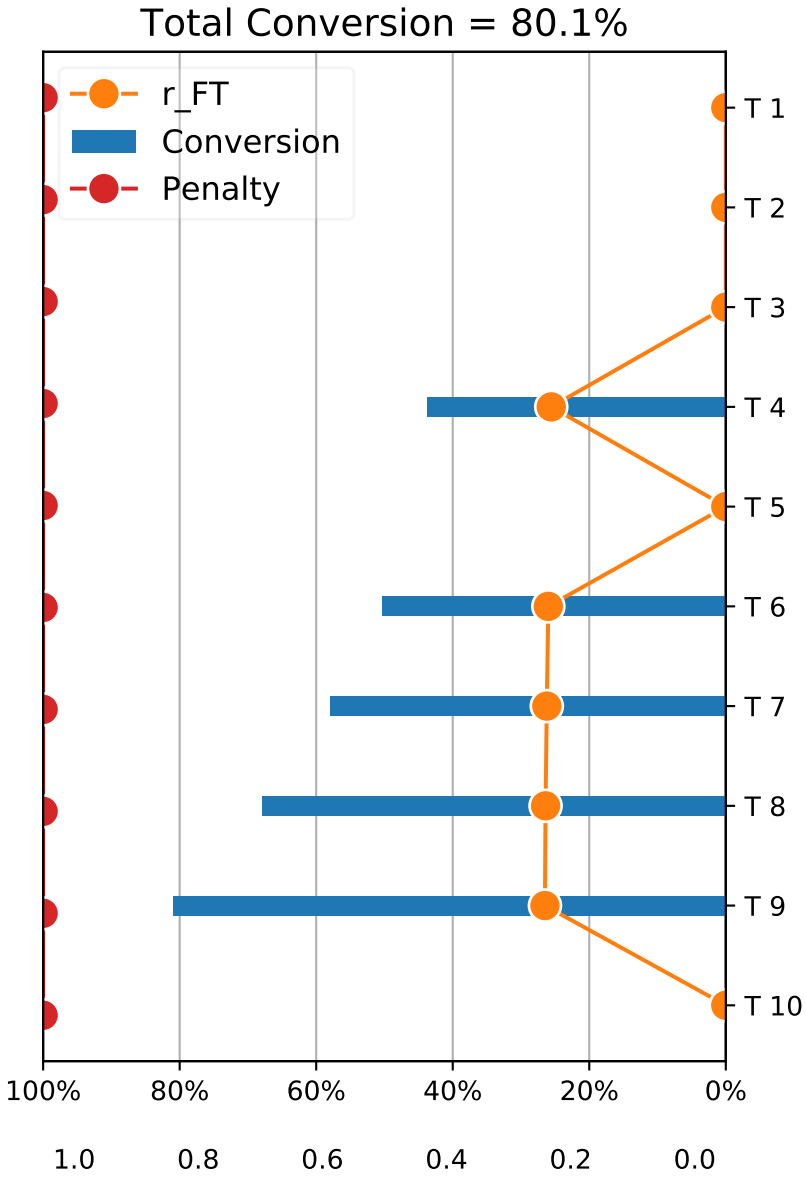
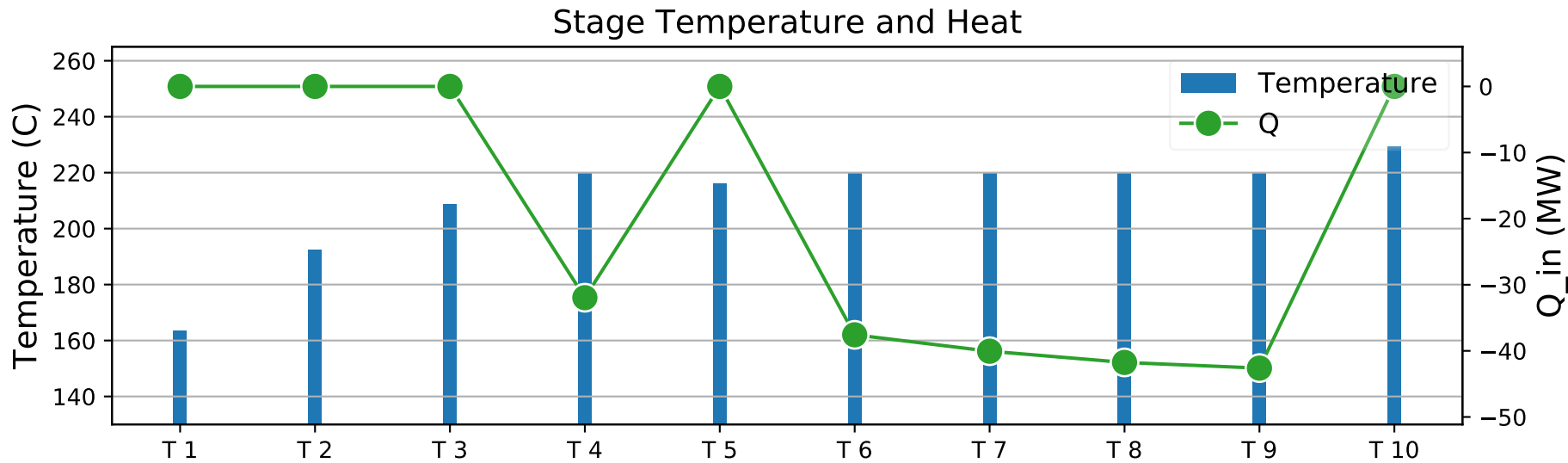
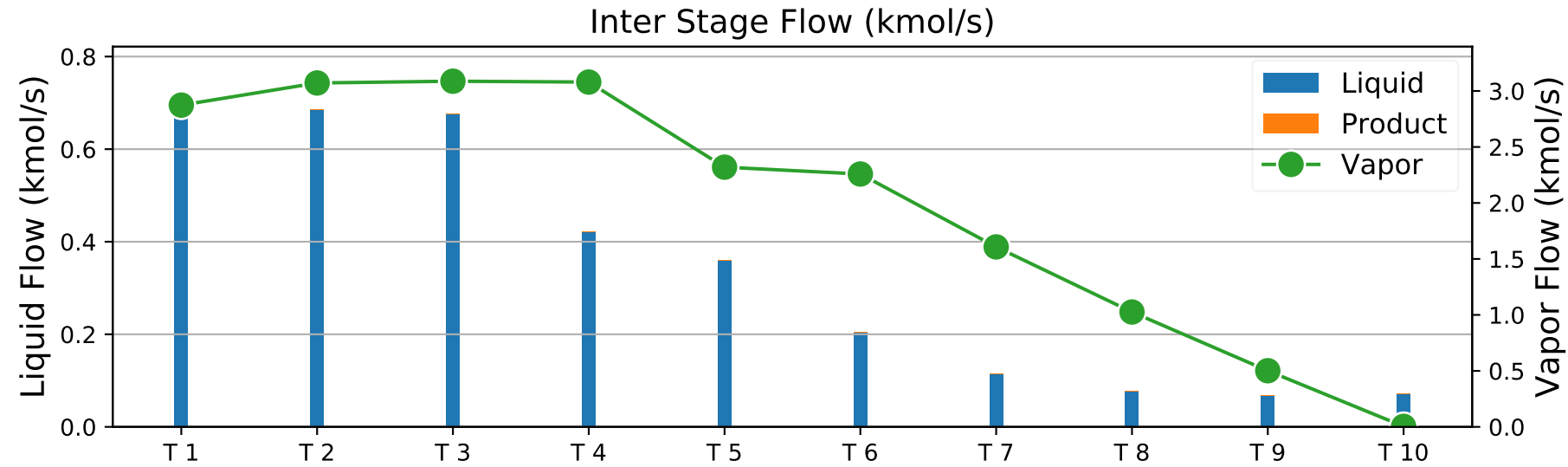
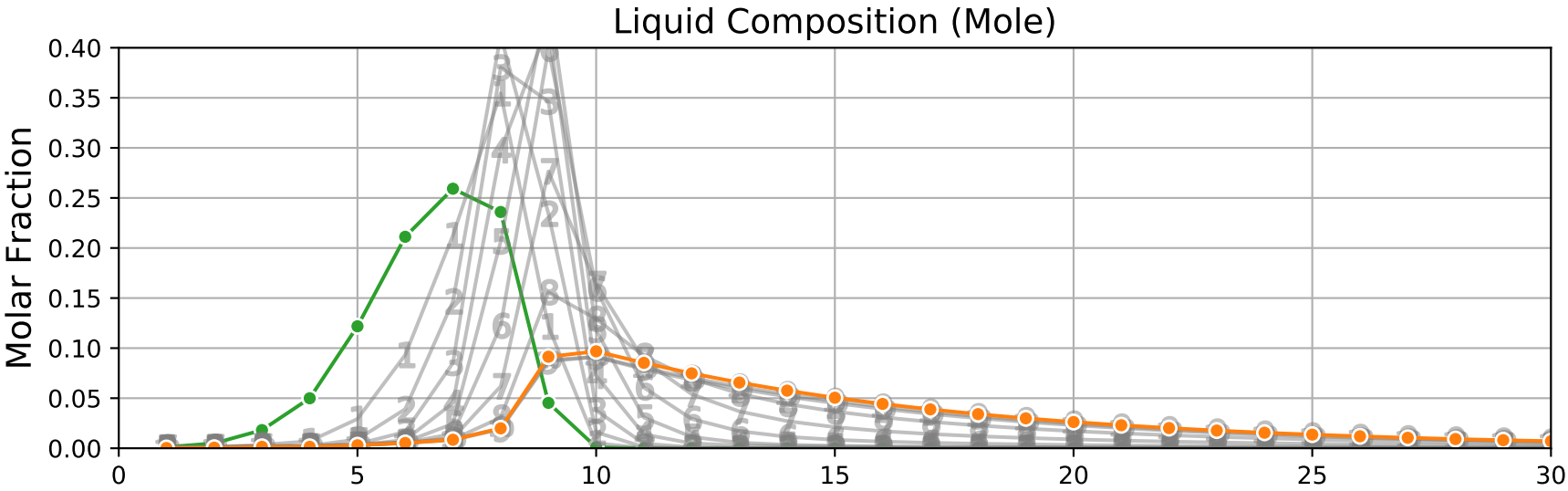
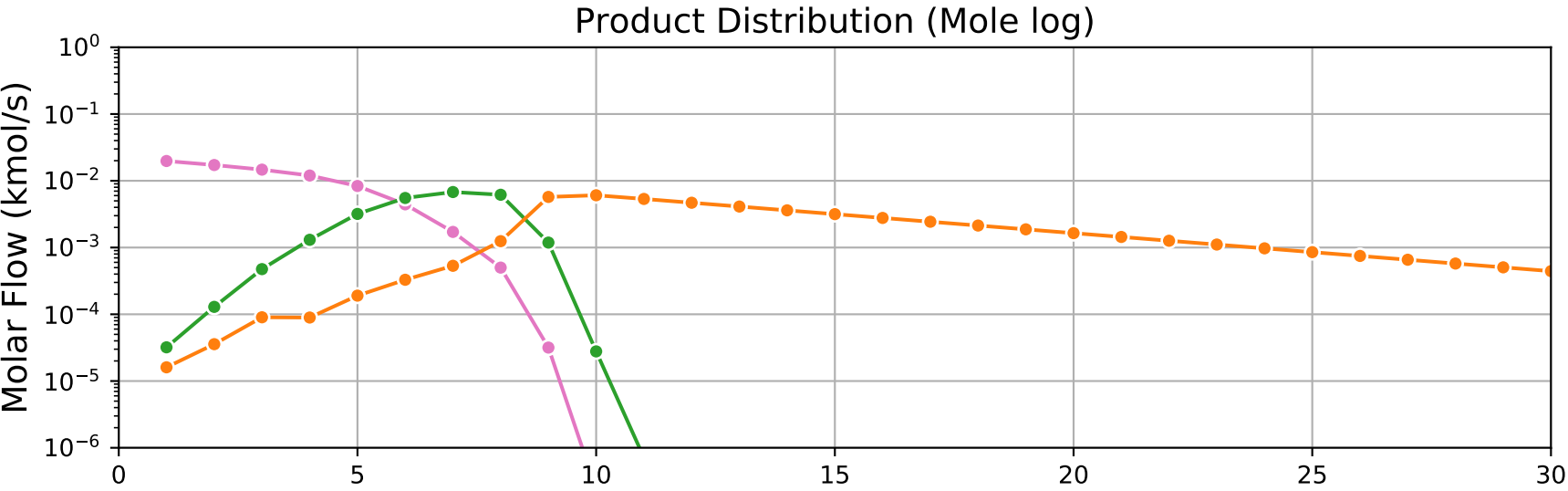
> Non-reactive stage 3 <



> Non-reactive stage 5 <

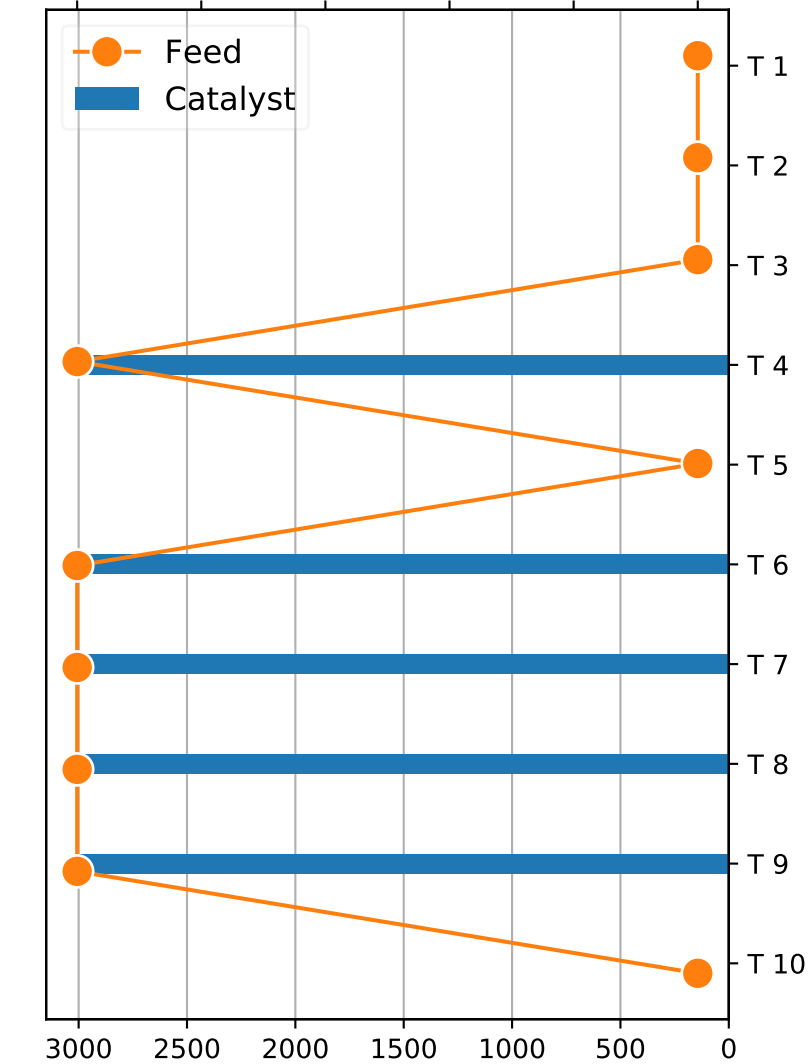
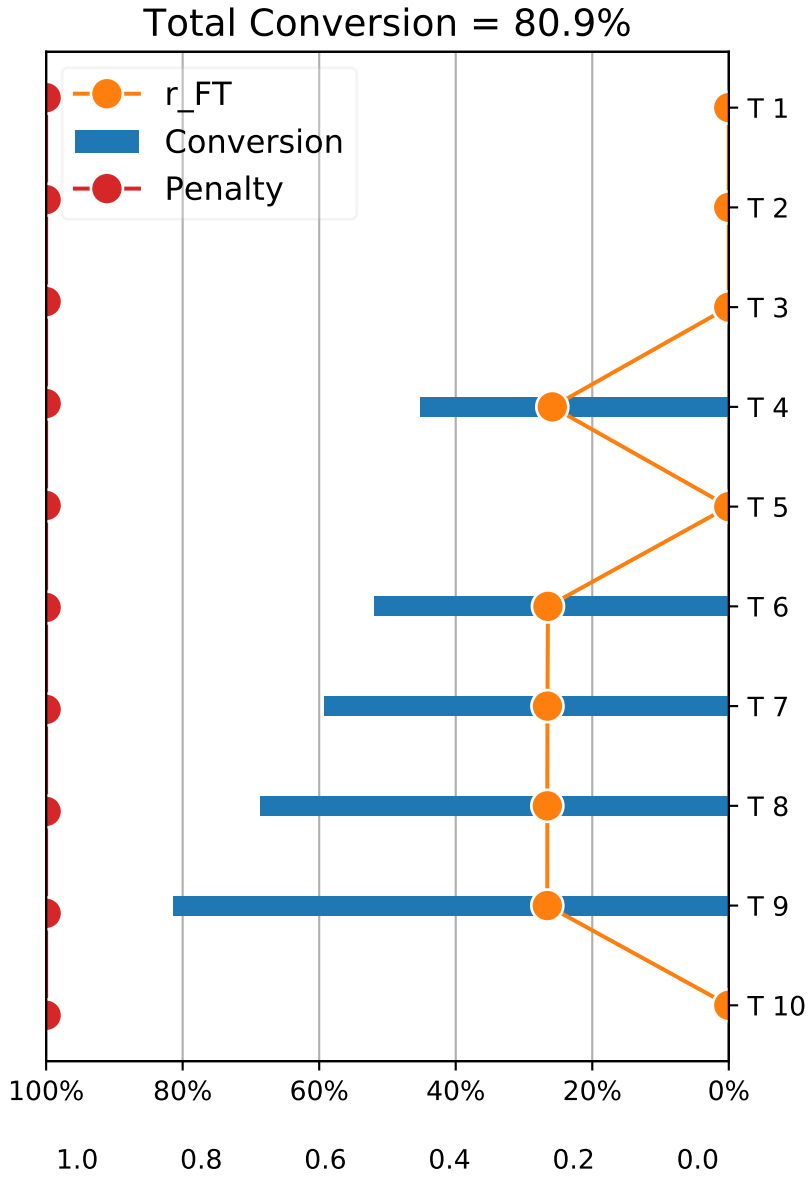
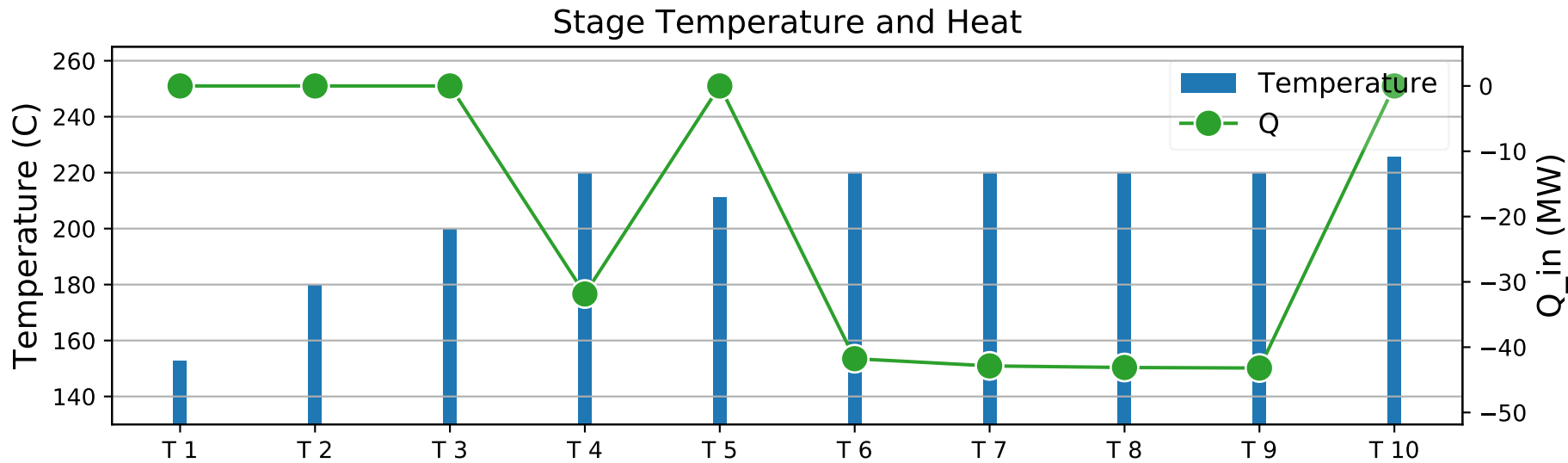
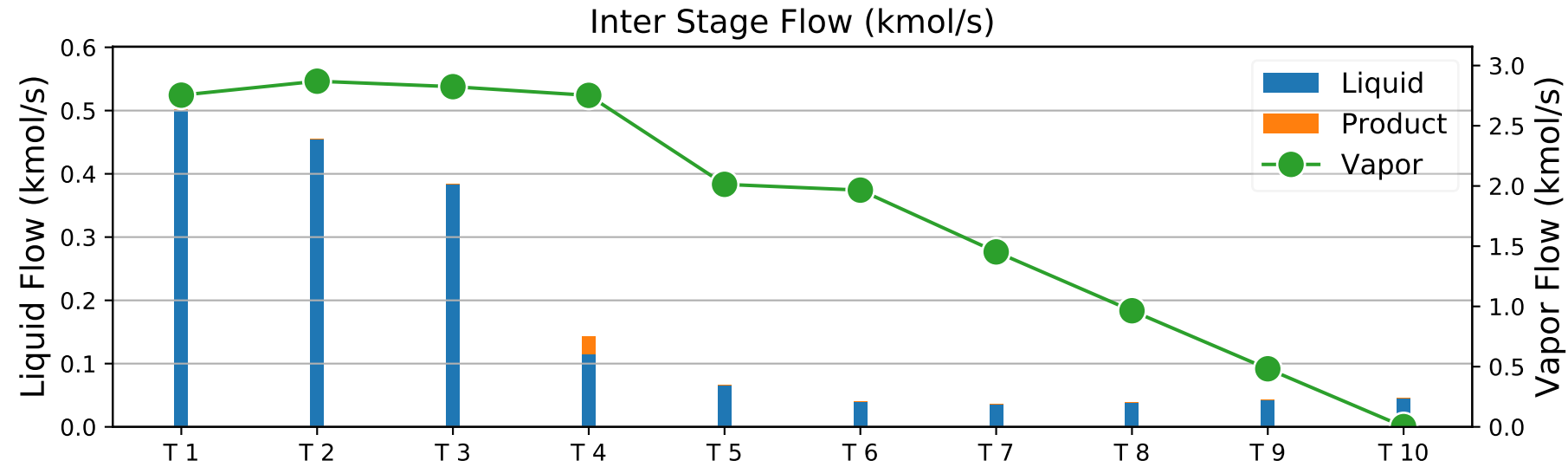
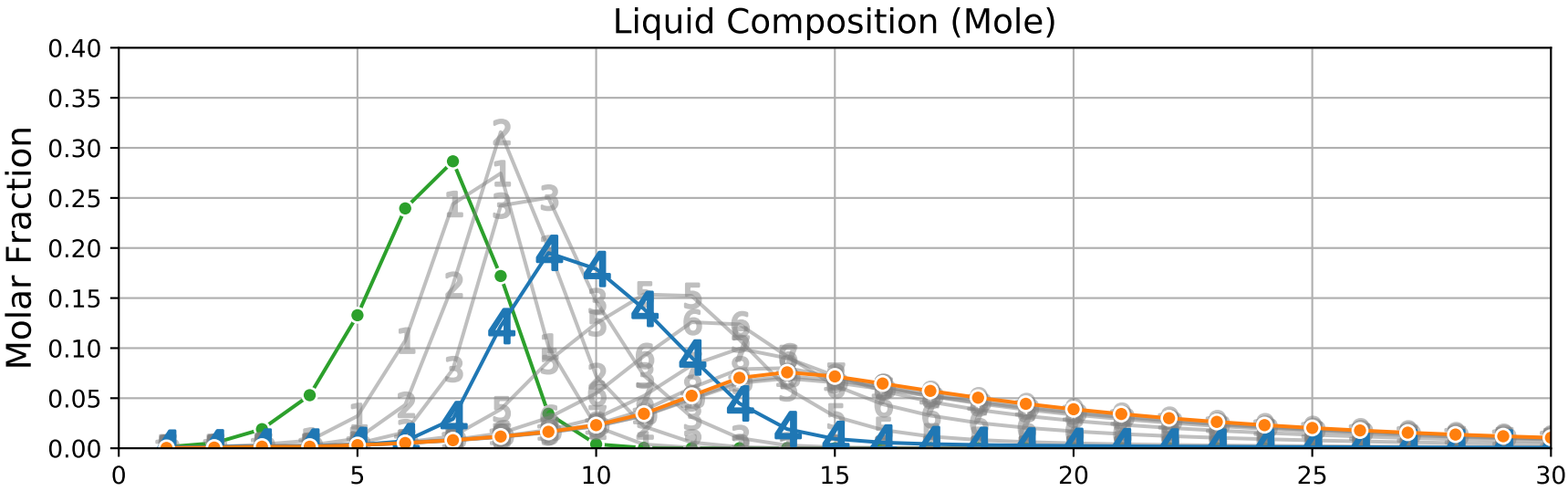
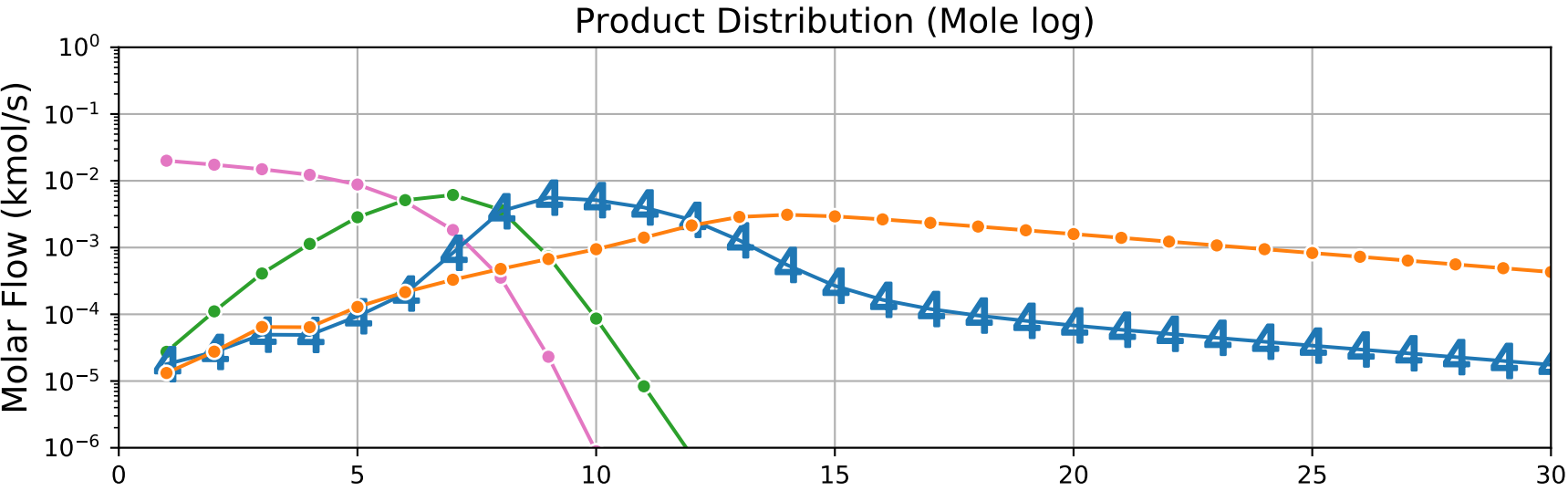


> Non-reactive stage 10 <



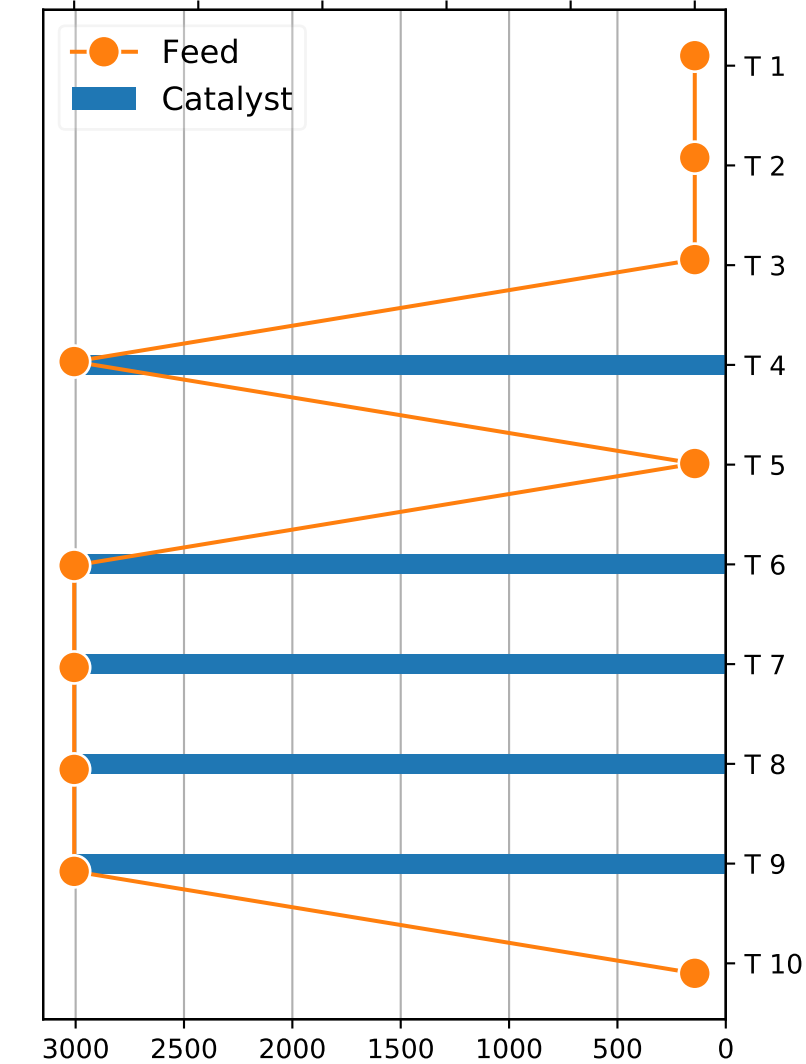
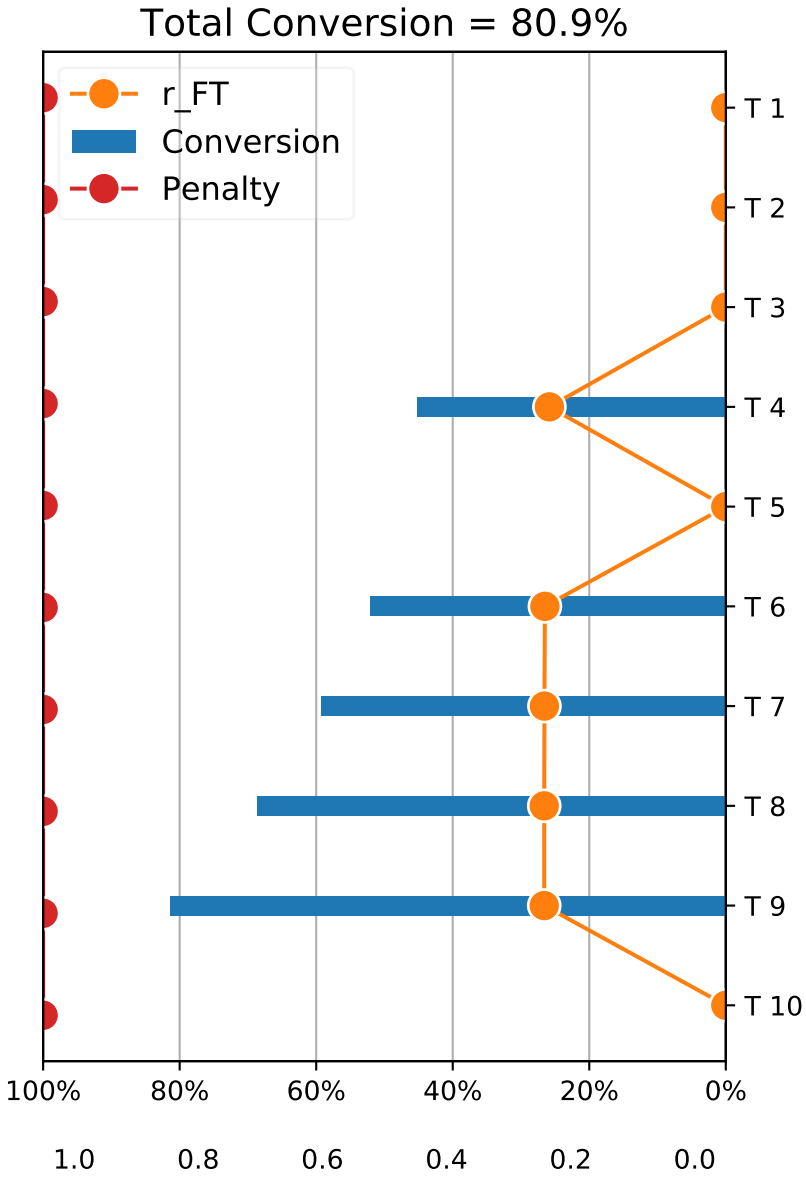
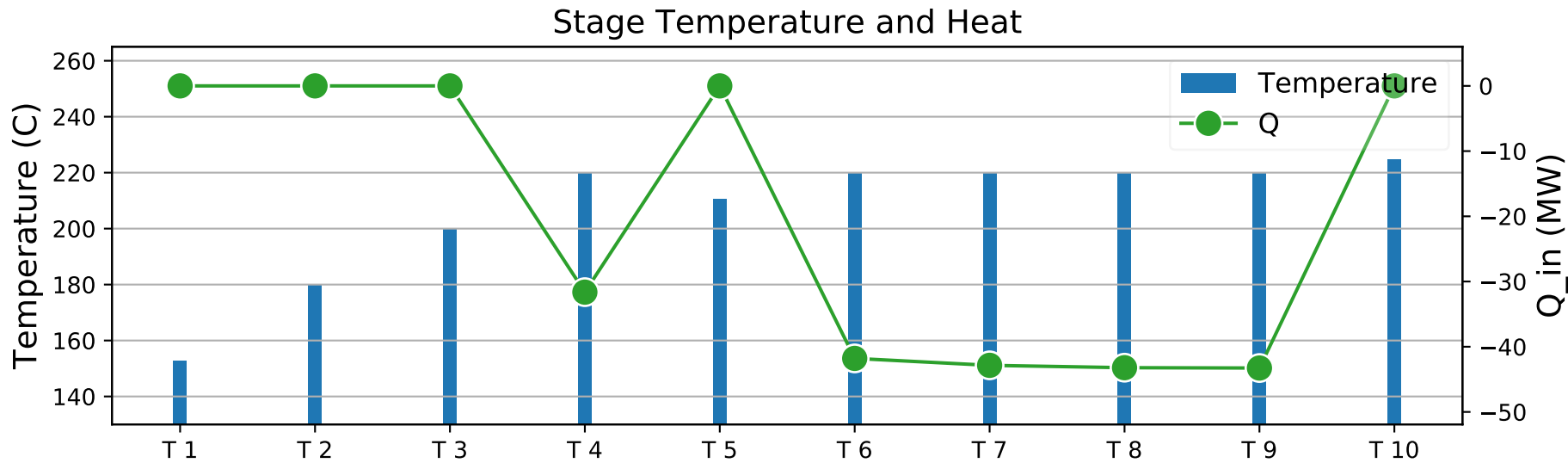
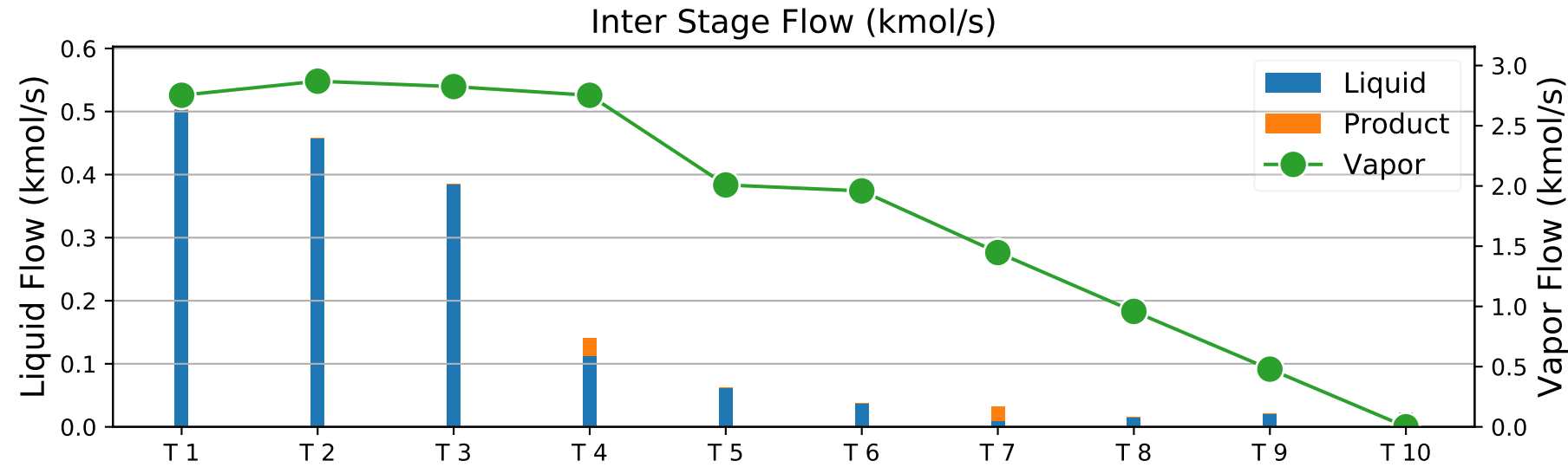
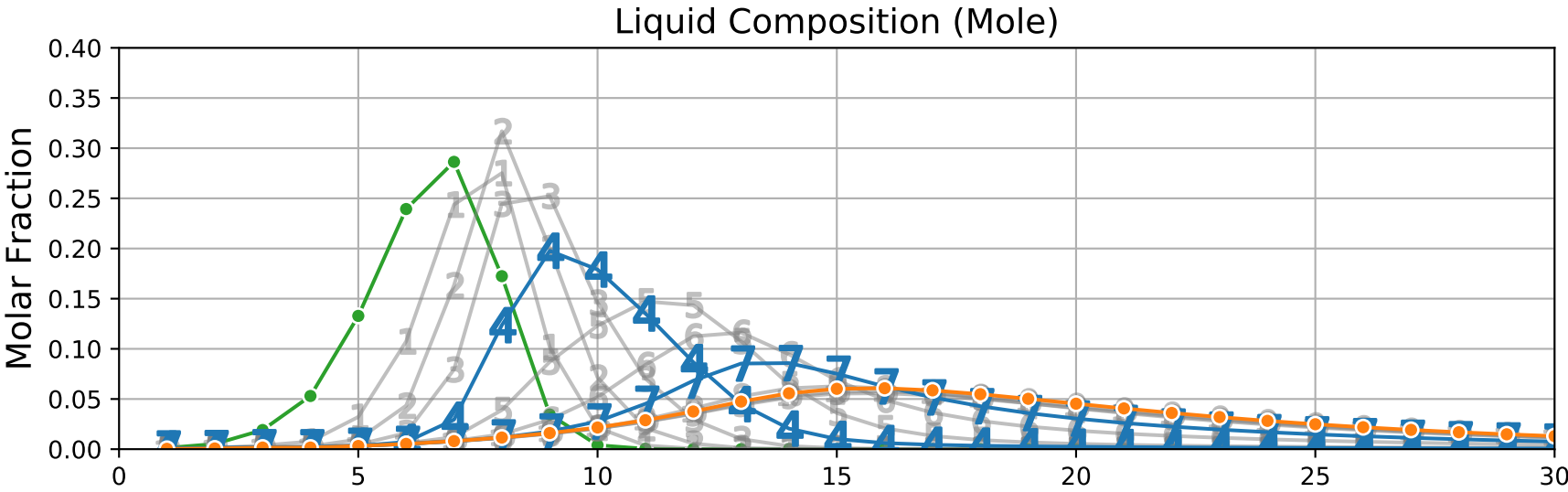
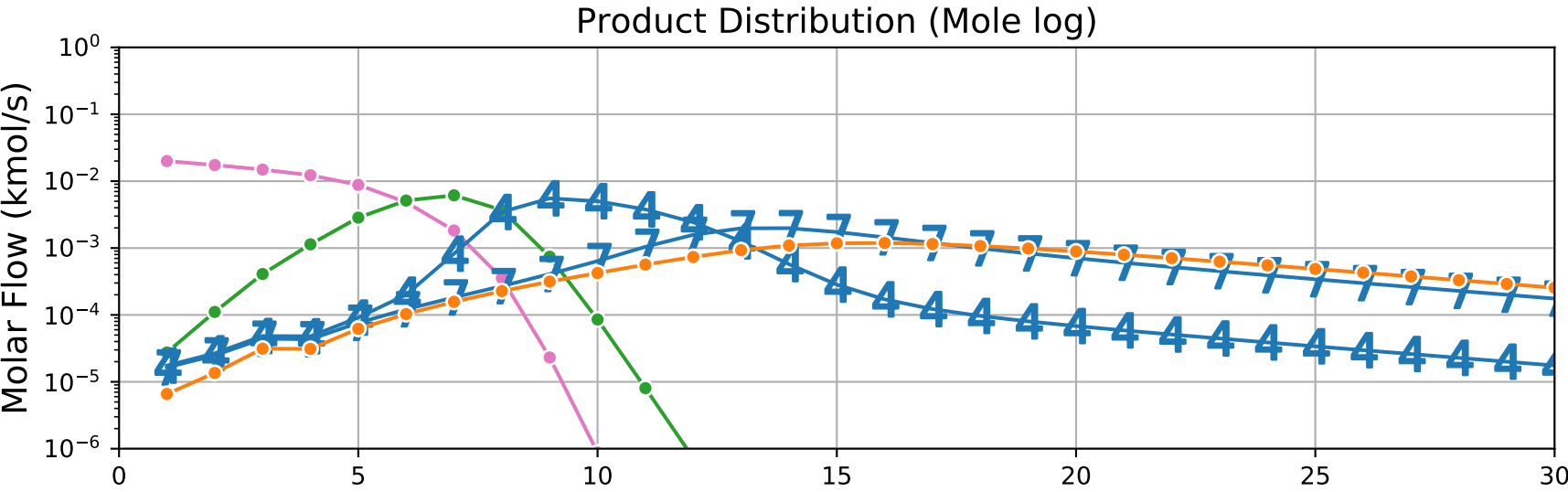


> Side draw of 20.0% on stage 4 <





> Side draw of 70.0% on stage 7 <



> Finalized Stage Temperatures <

