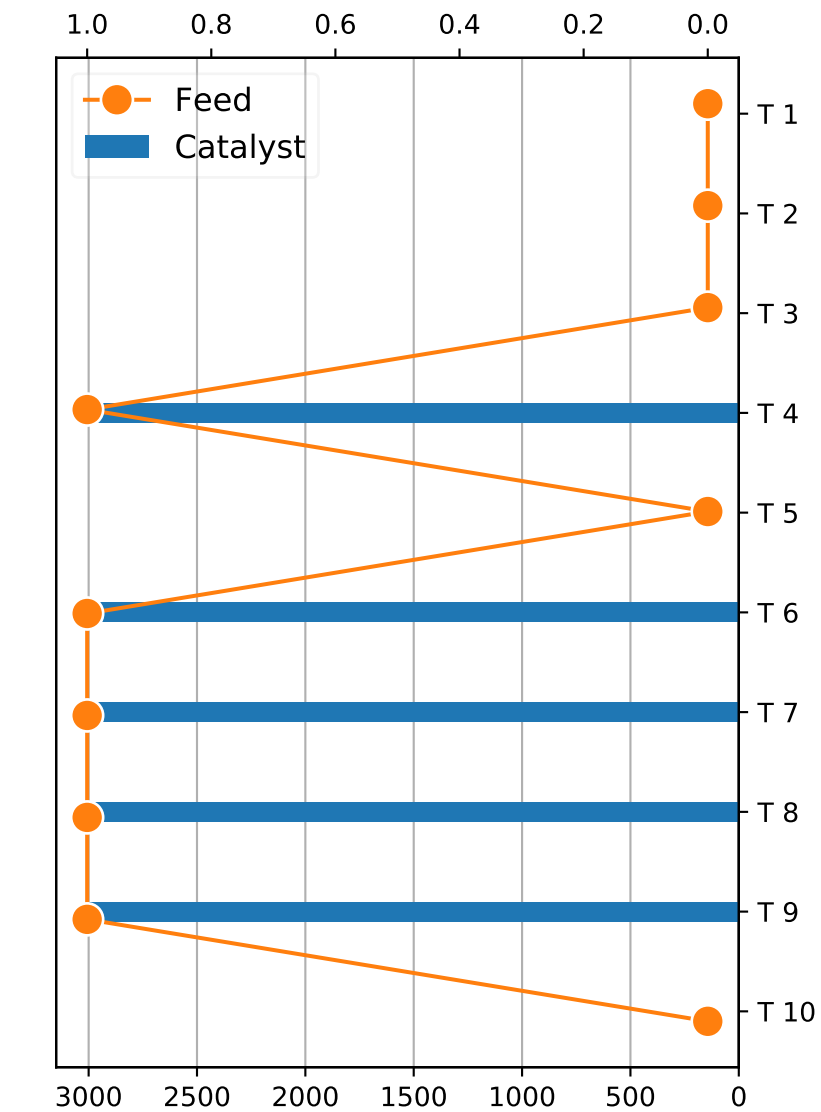
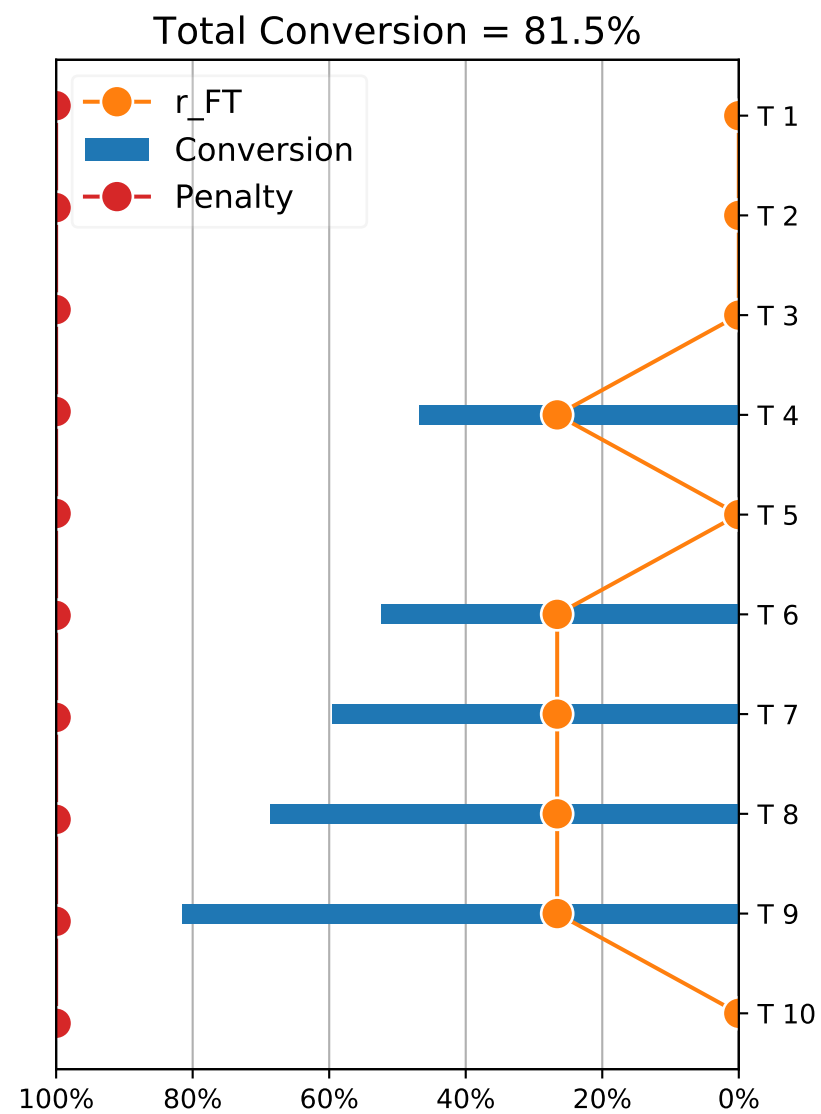
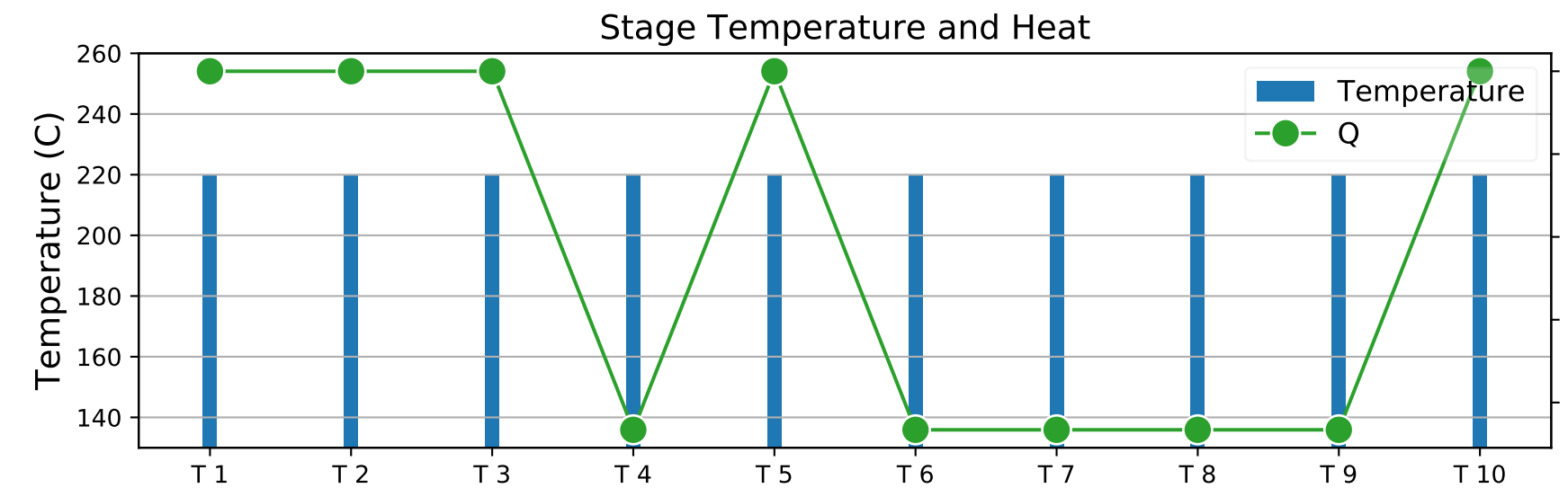
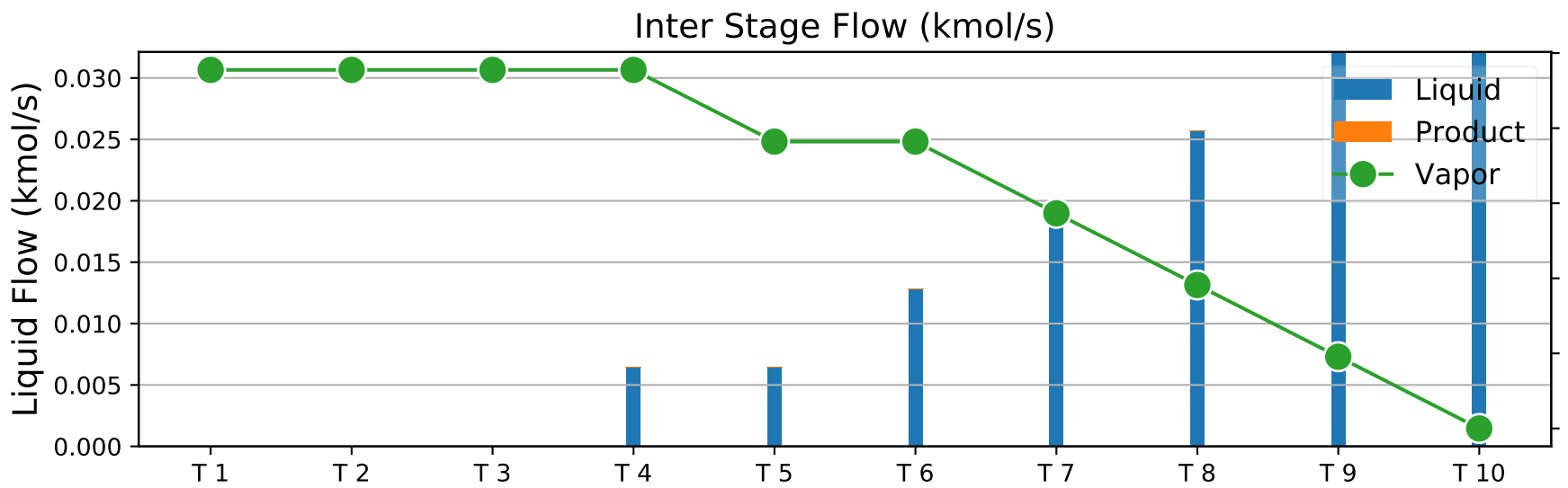
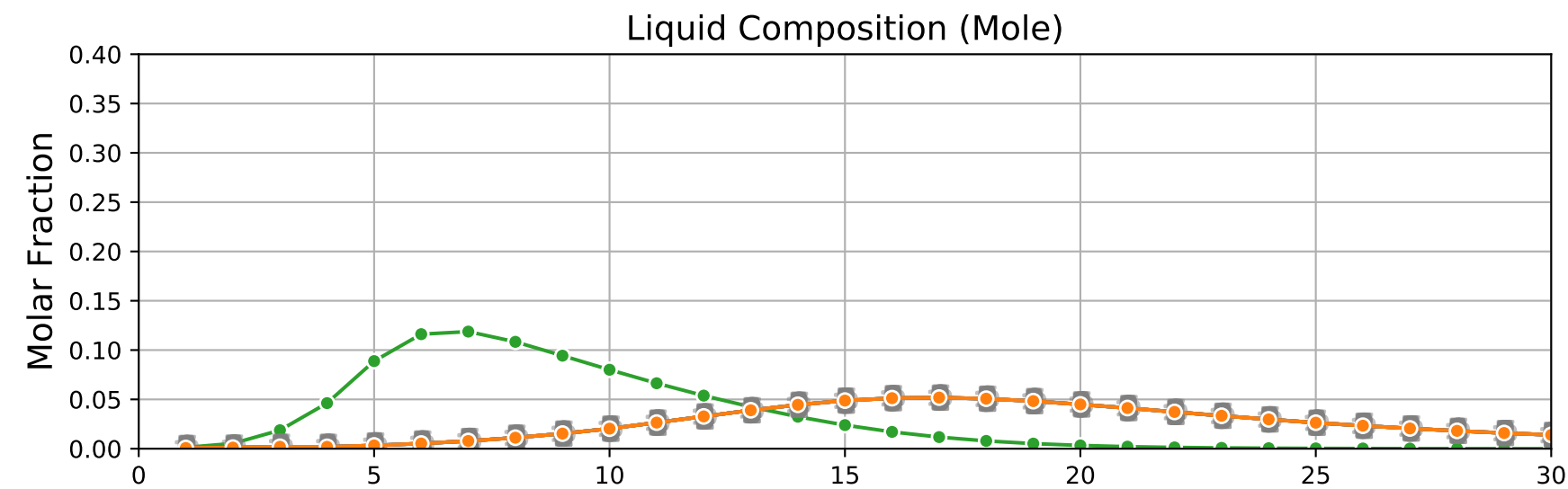
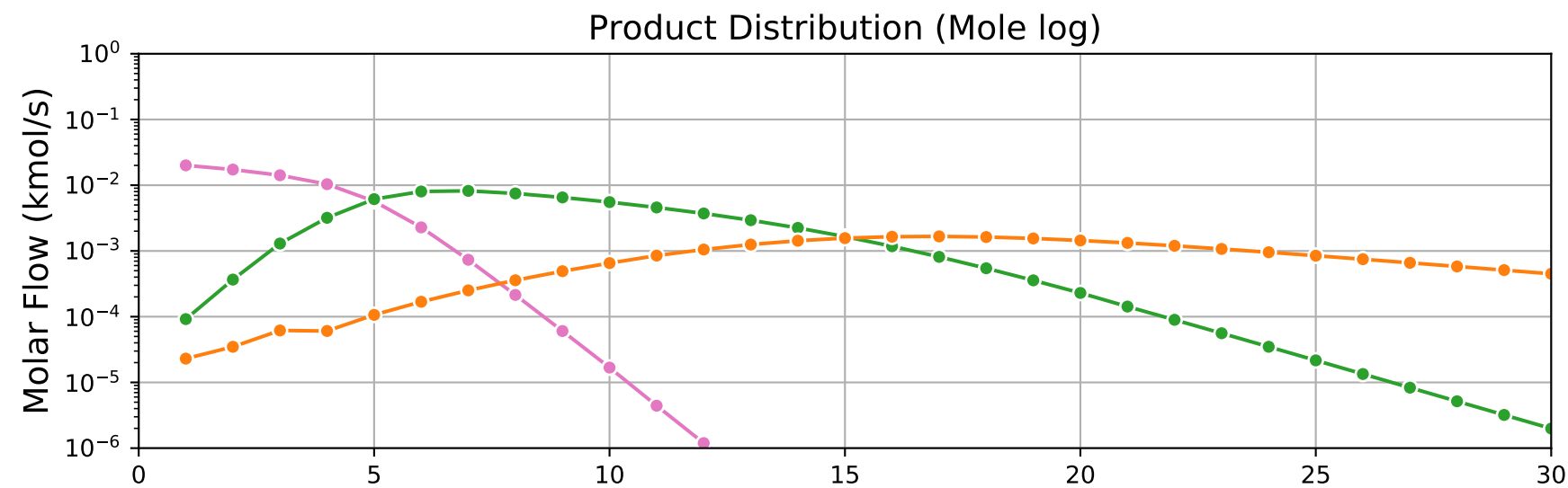
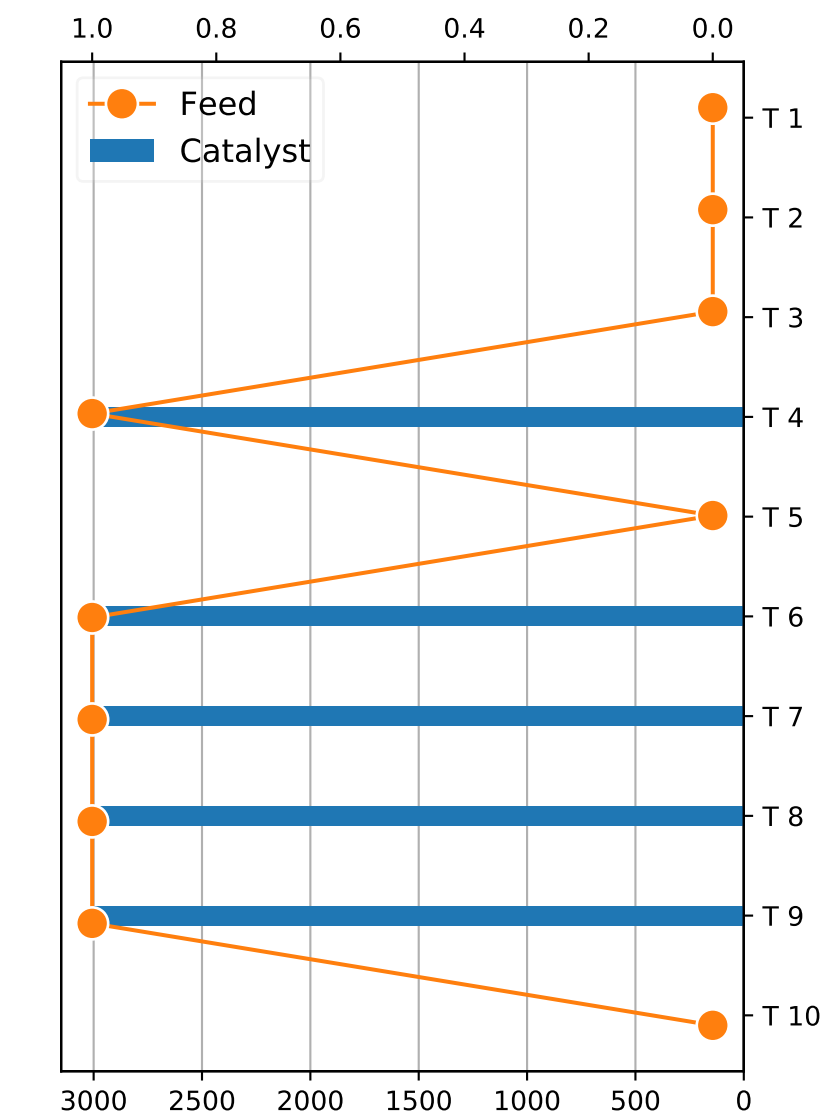
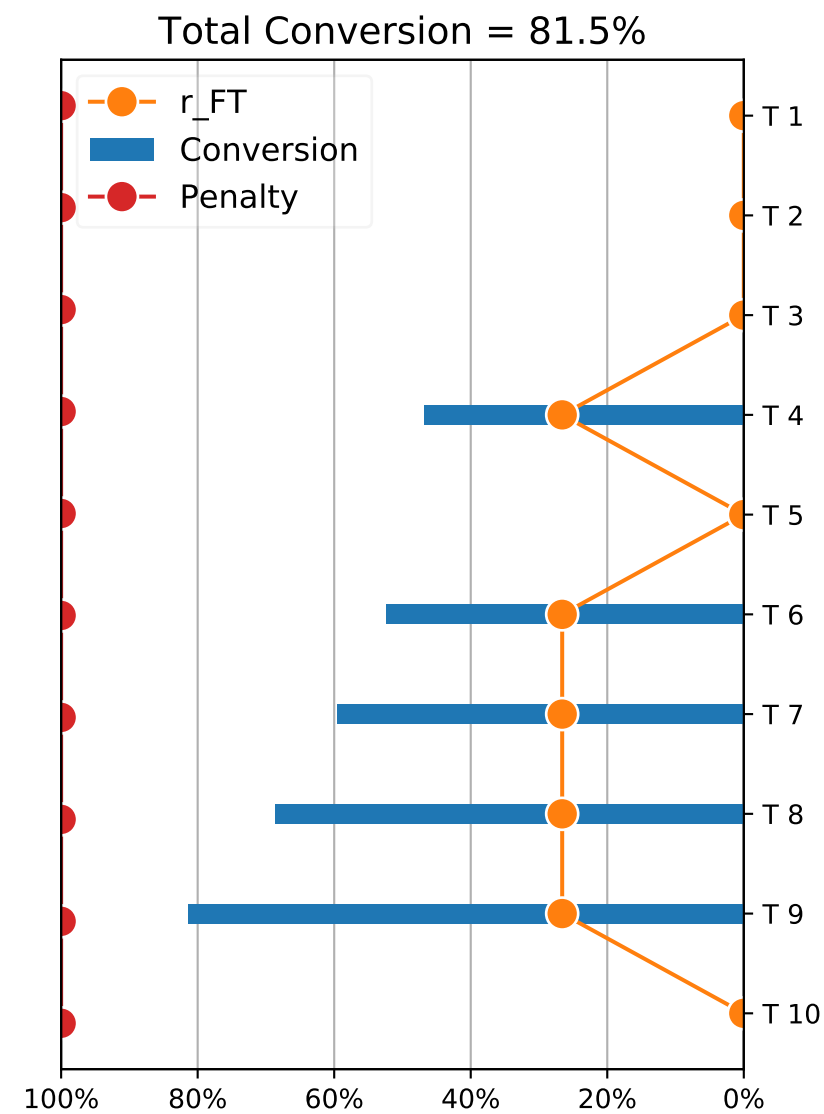
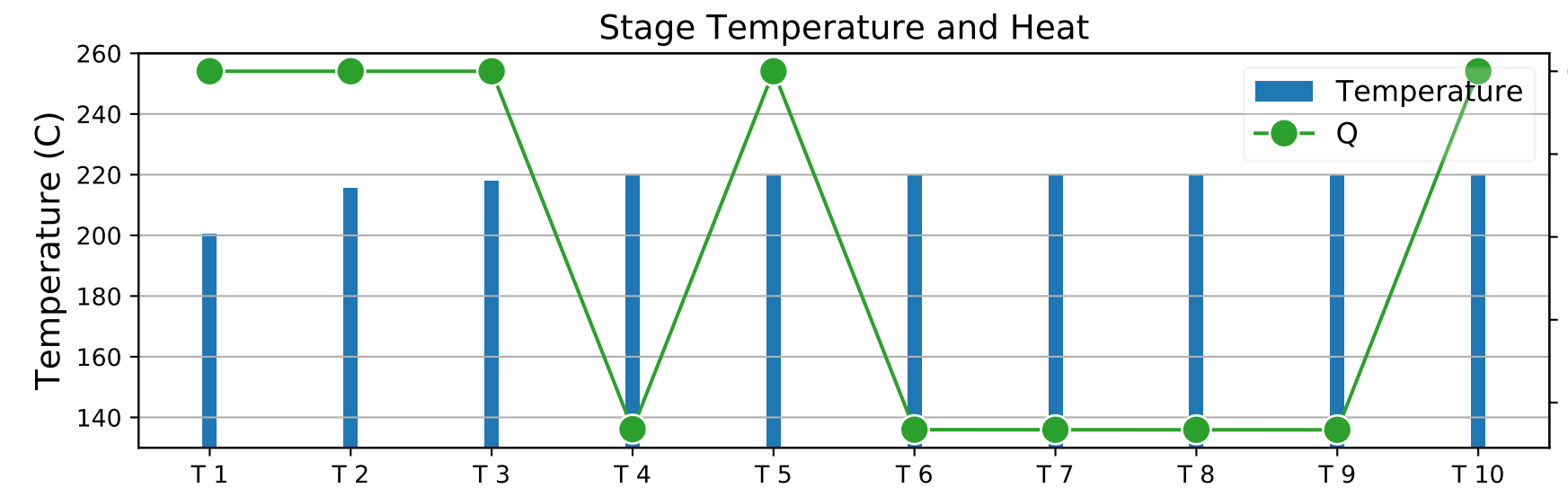
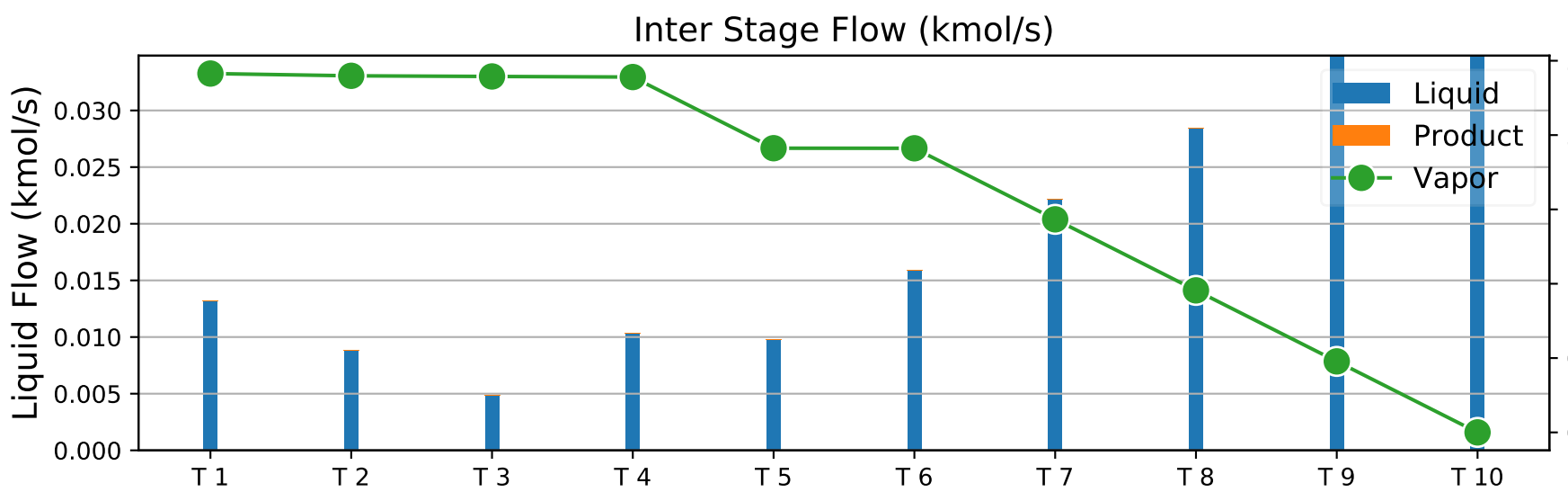
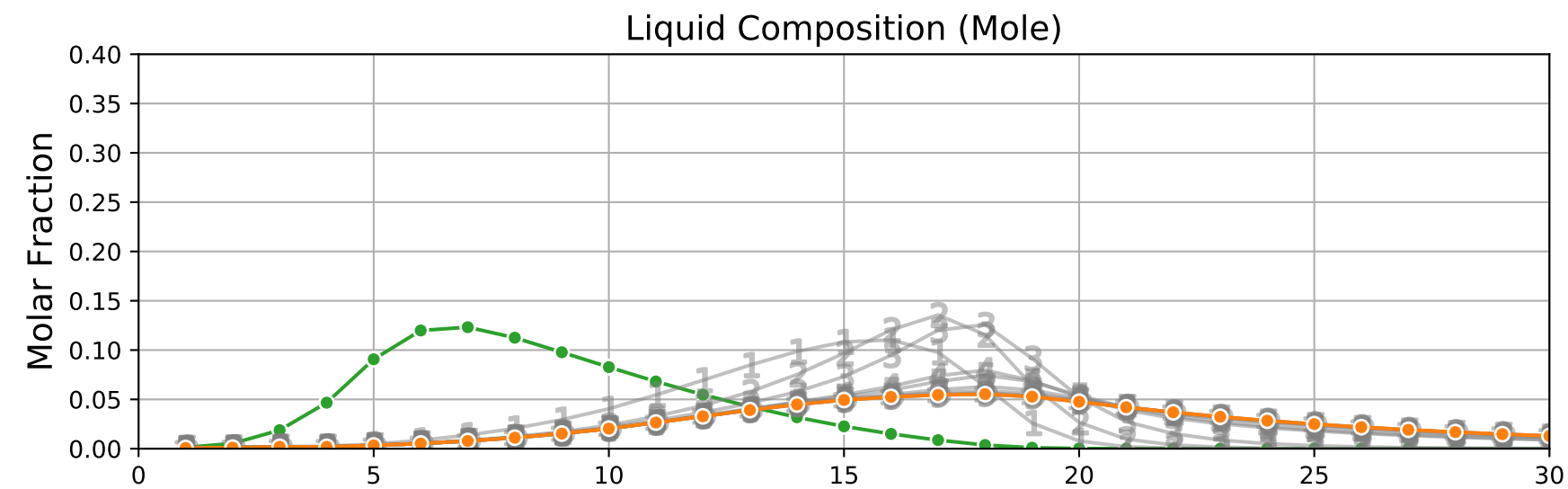
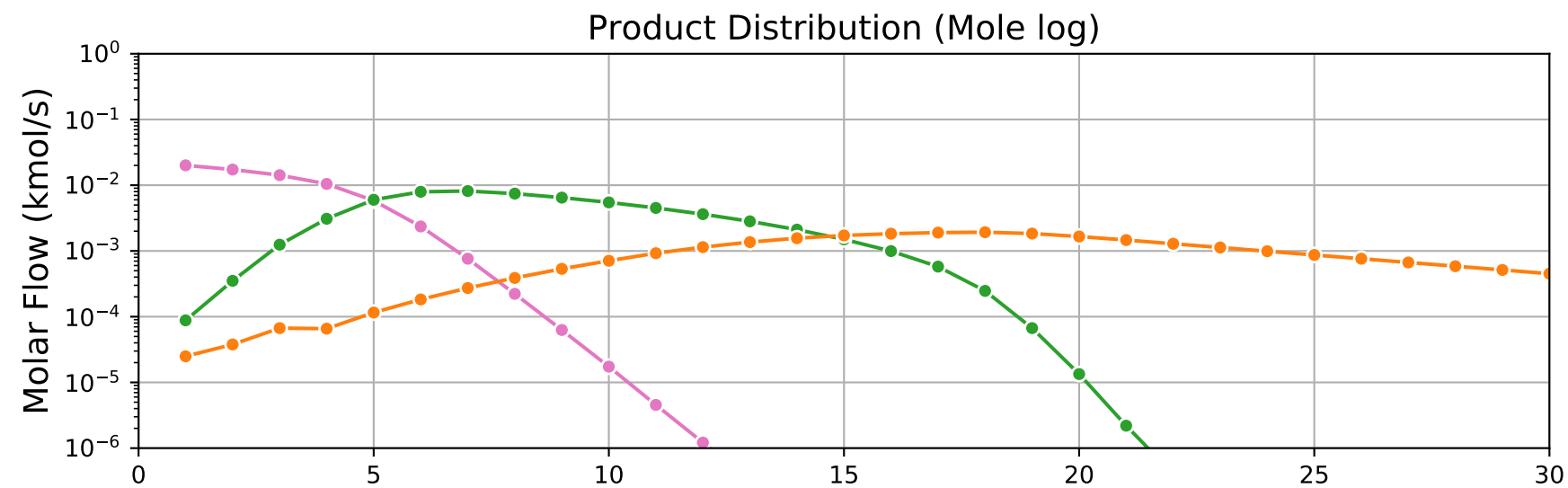


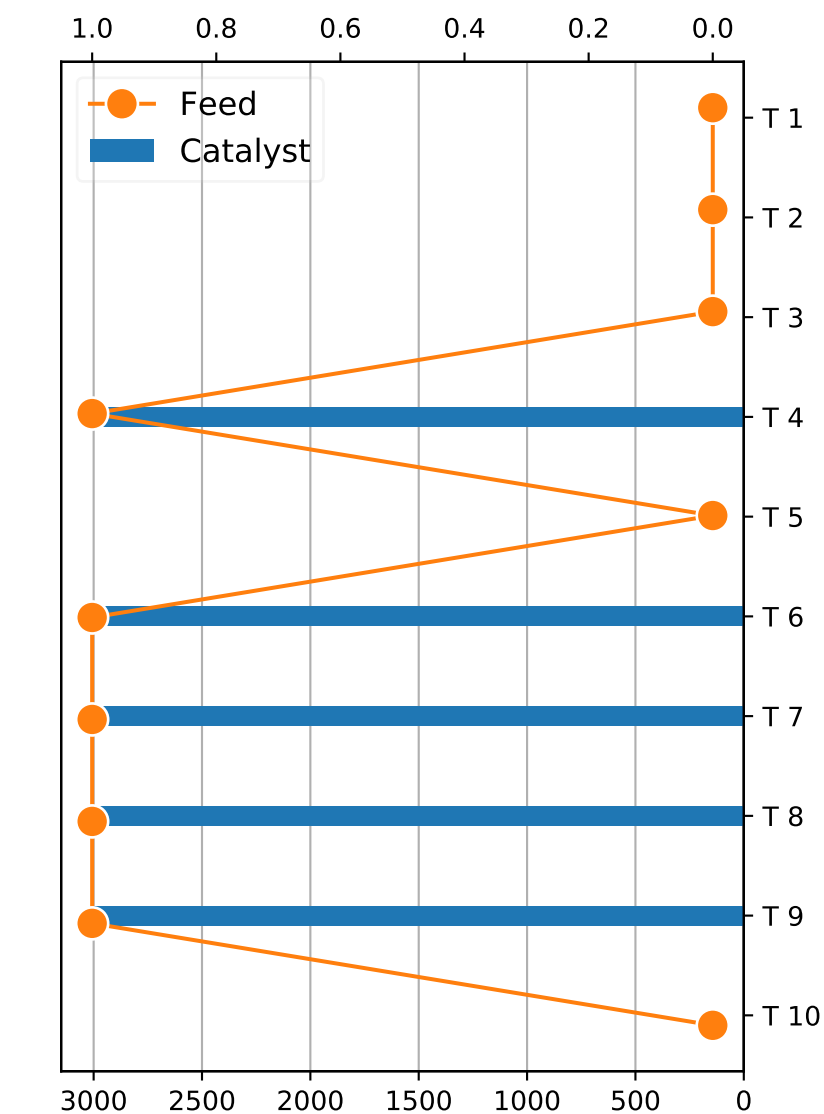
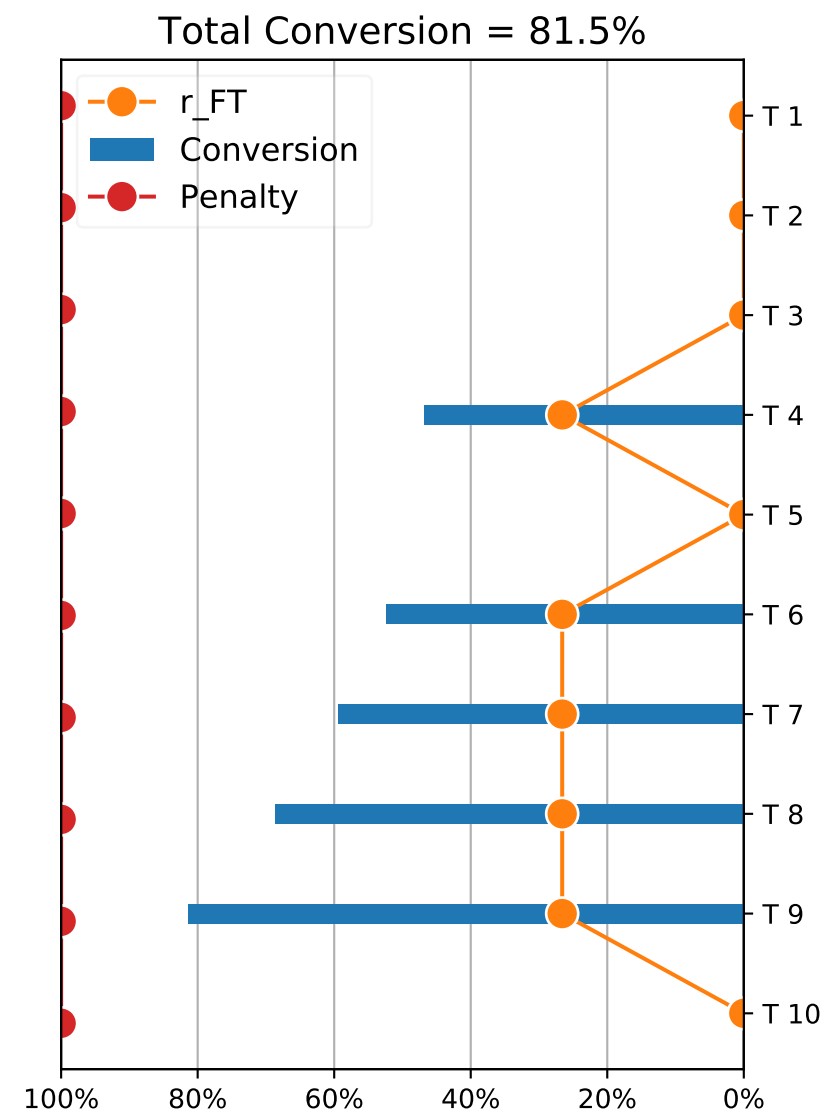
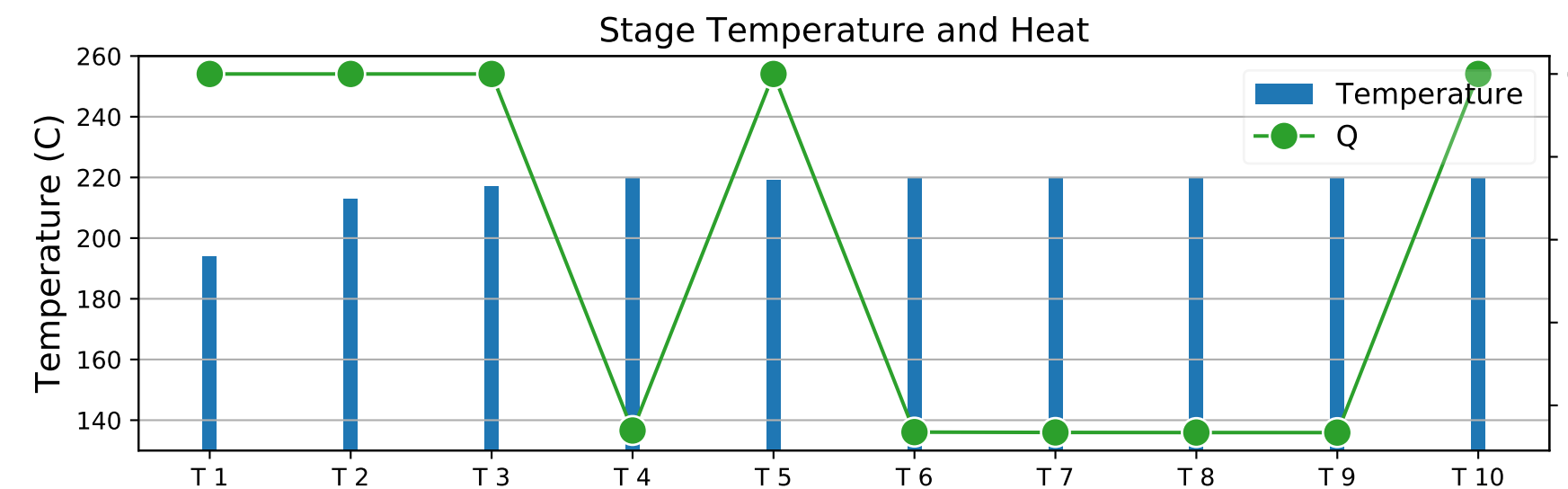
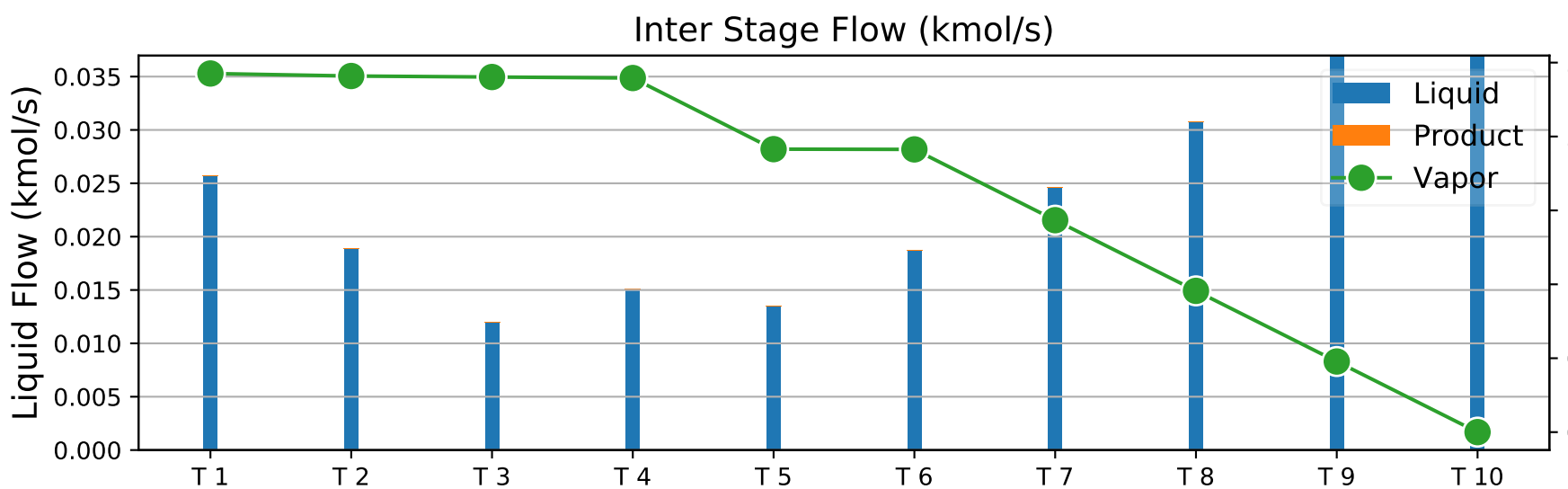
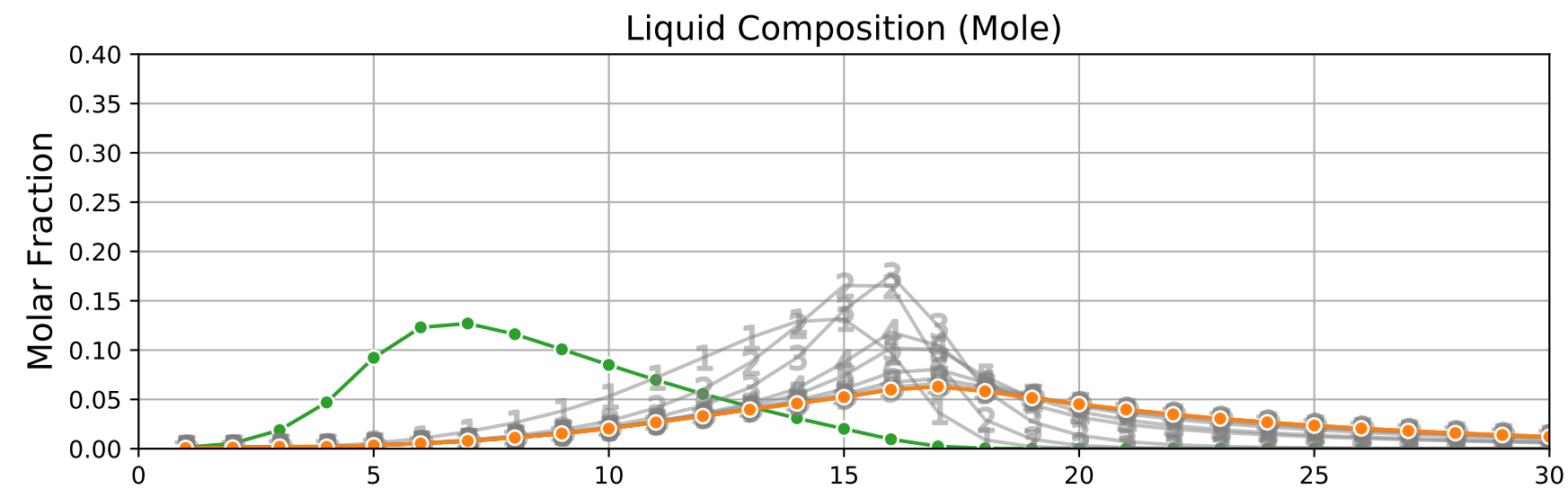
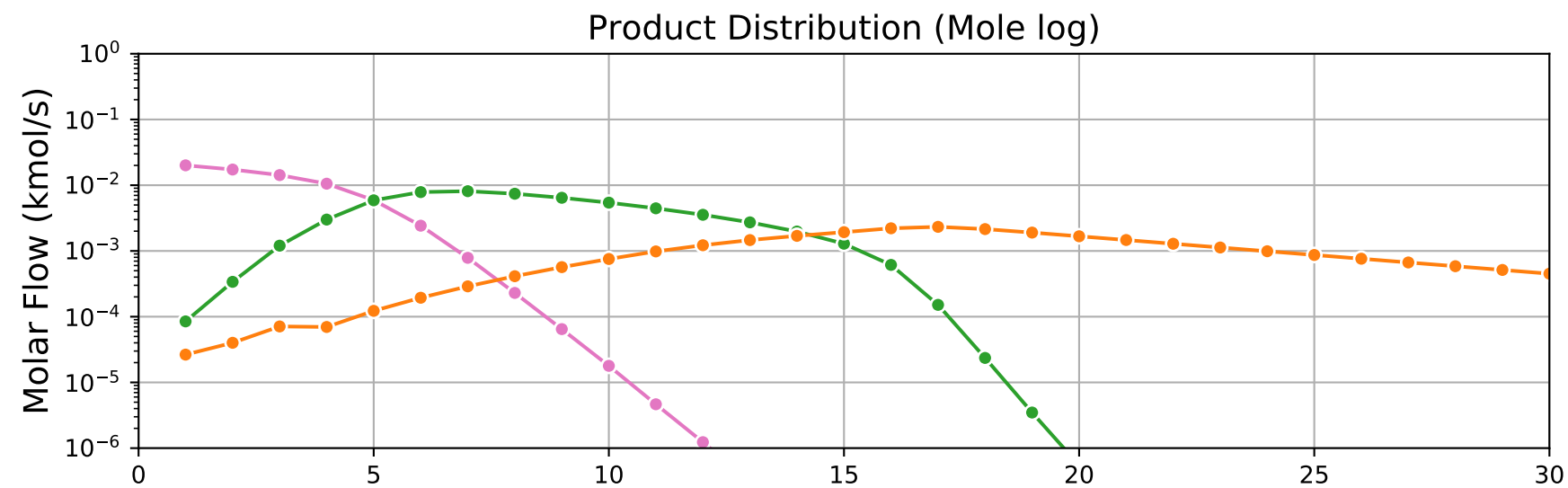
> Initialized with no reflux and reboil <



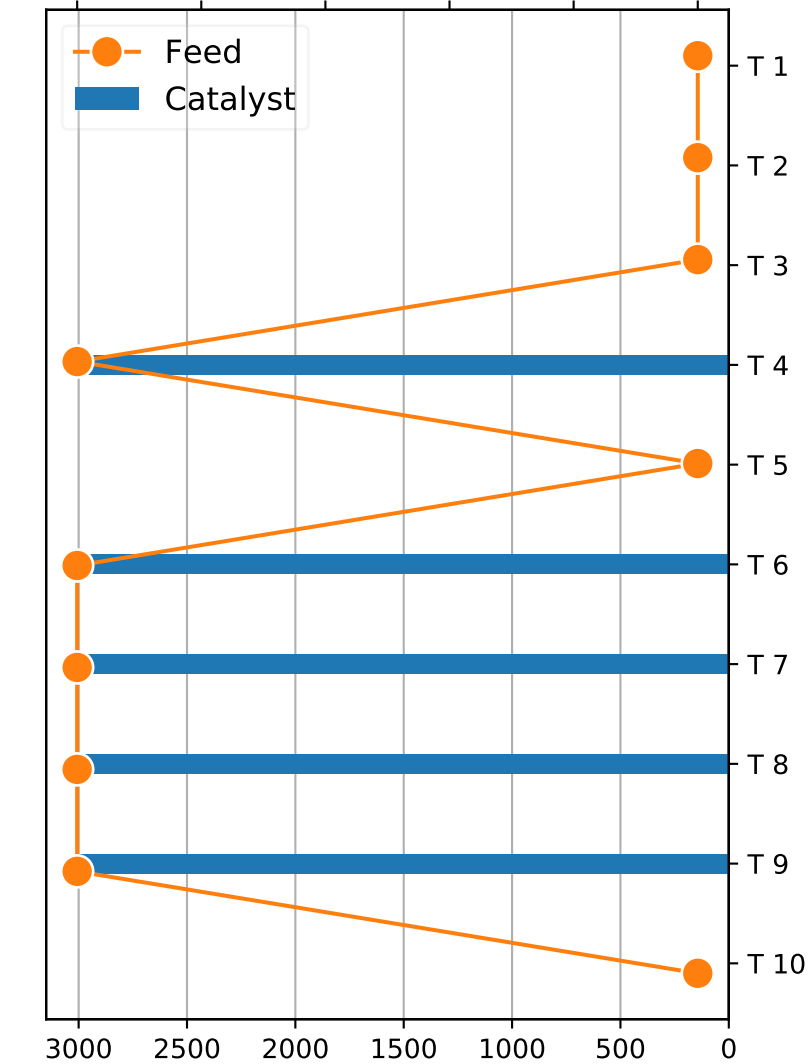
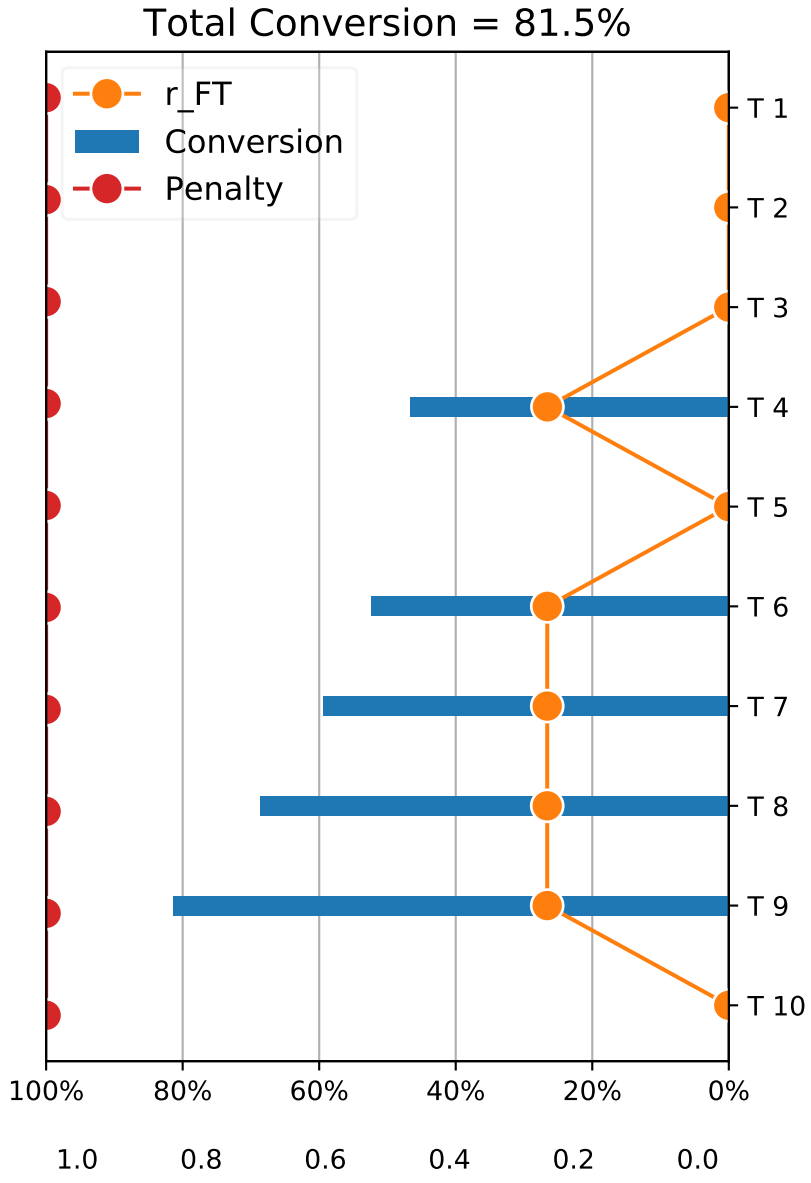
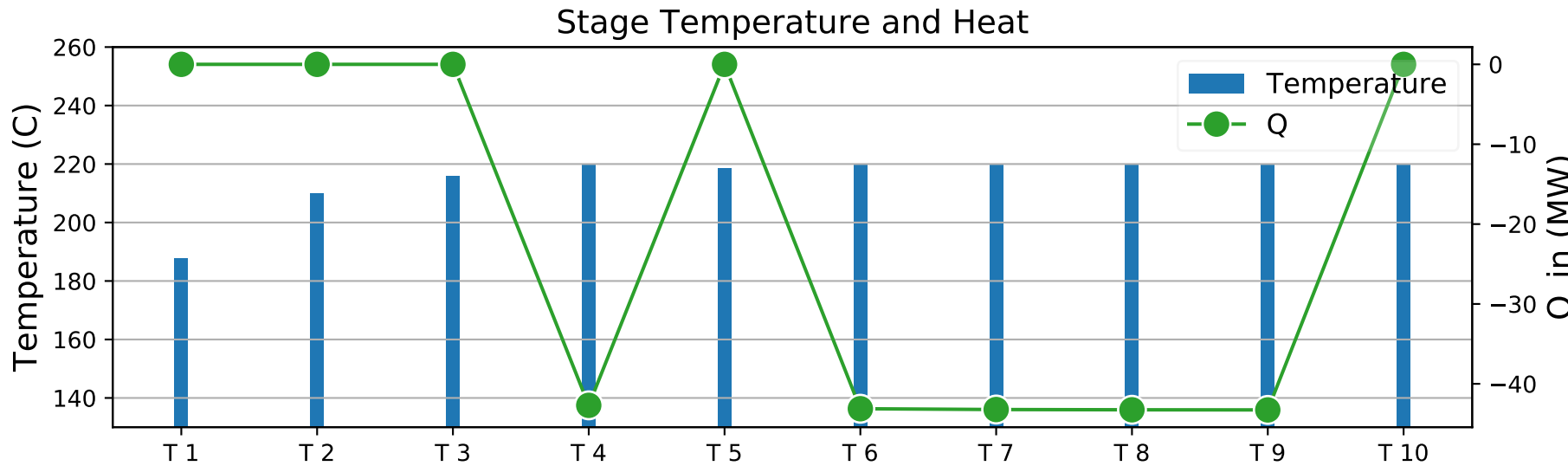
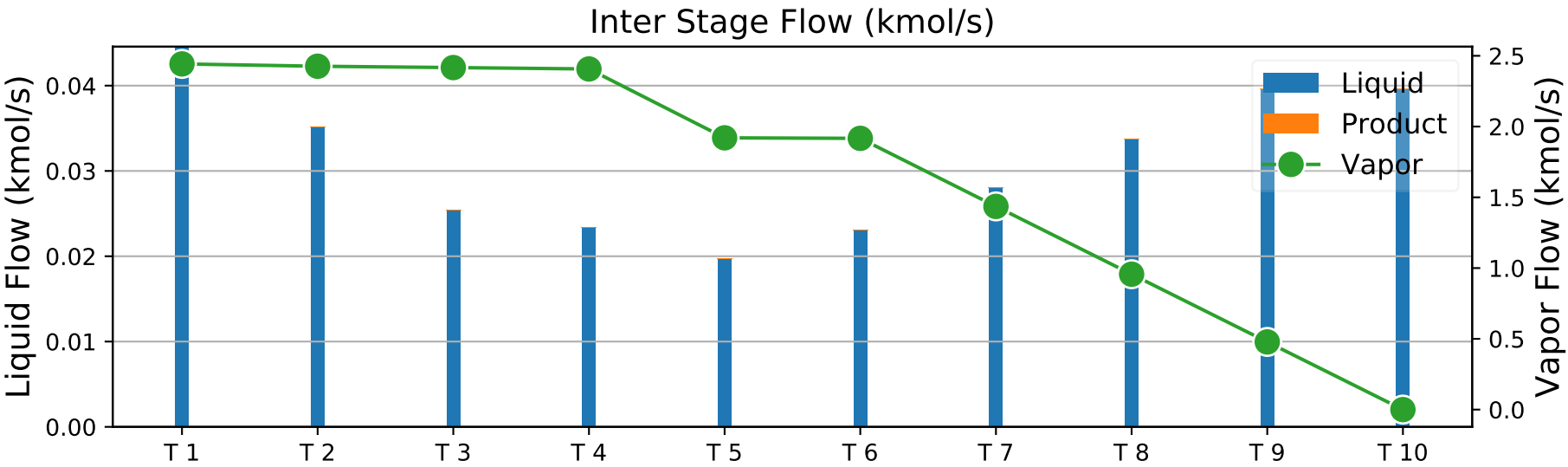
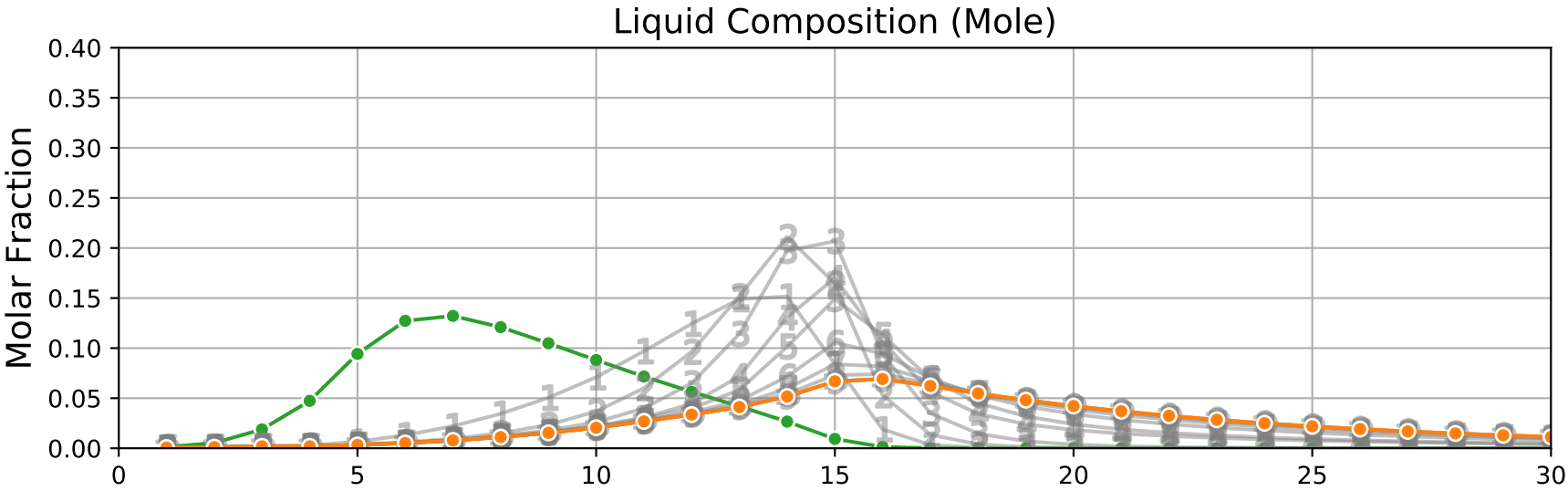
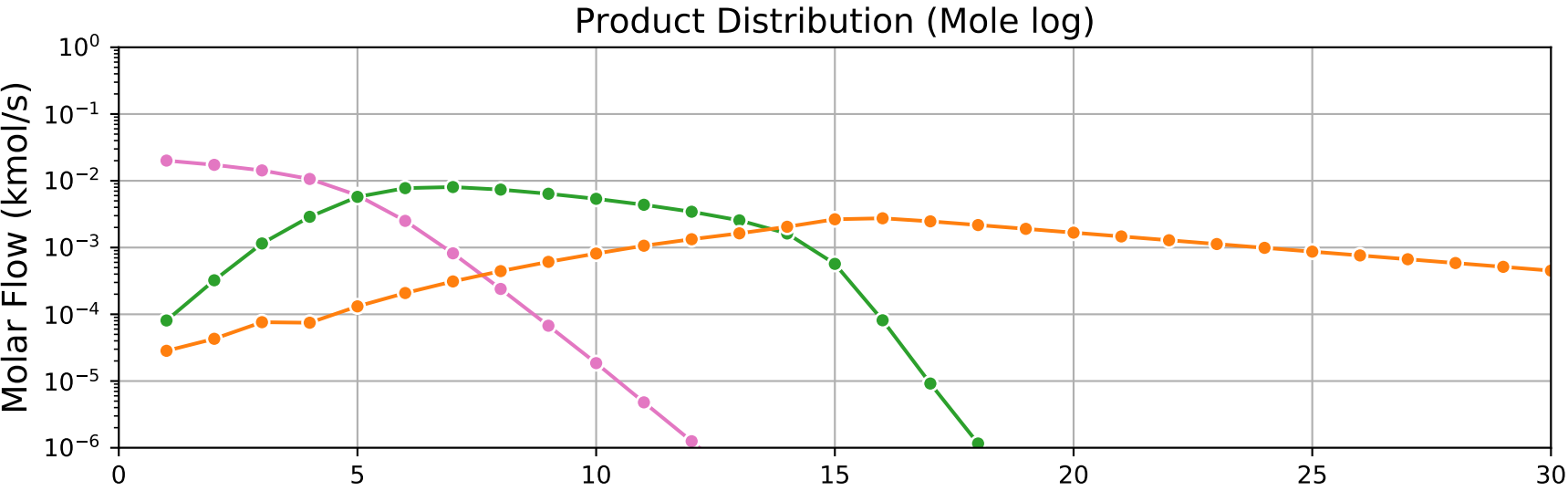
> Reflux PR ratio = 0.70 <



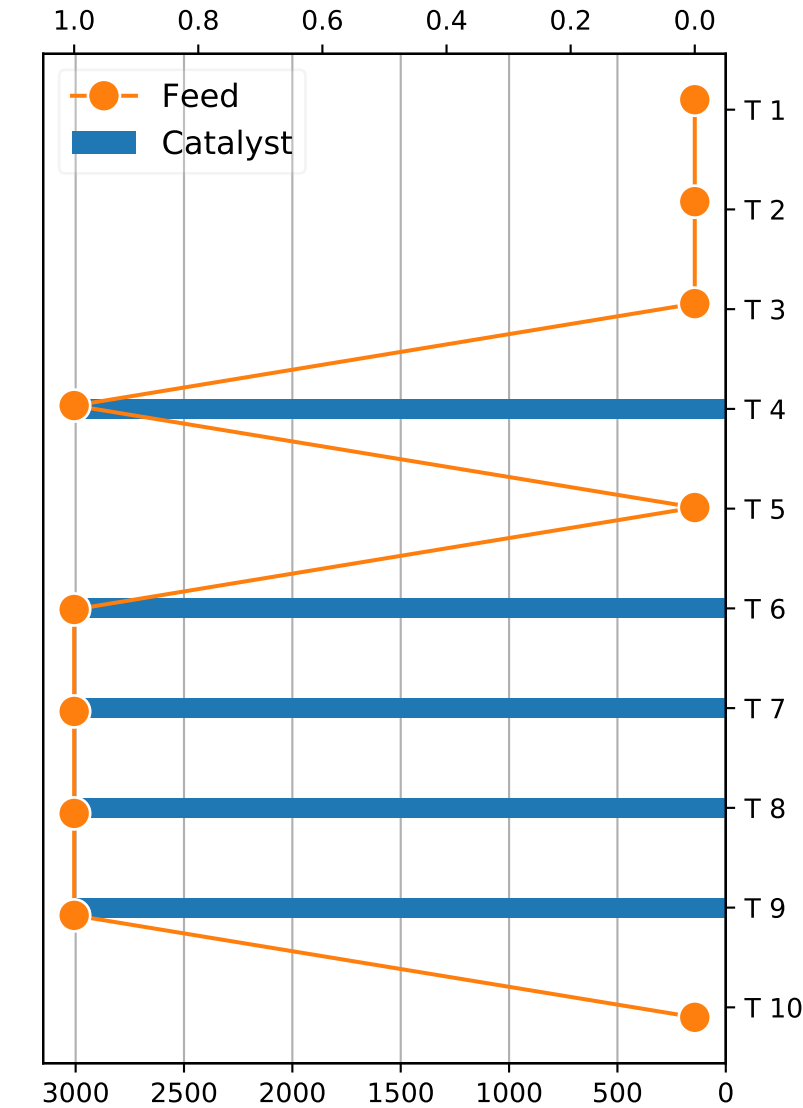
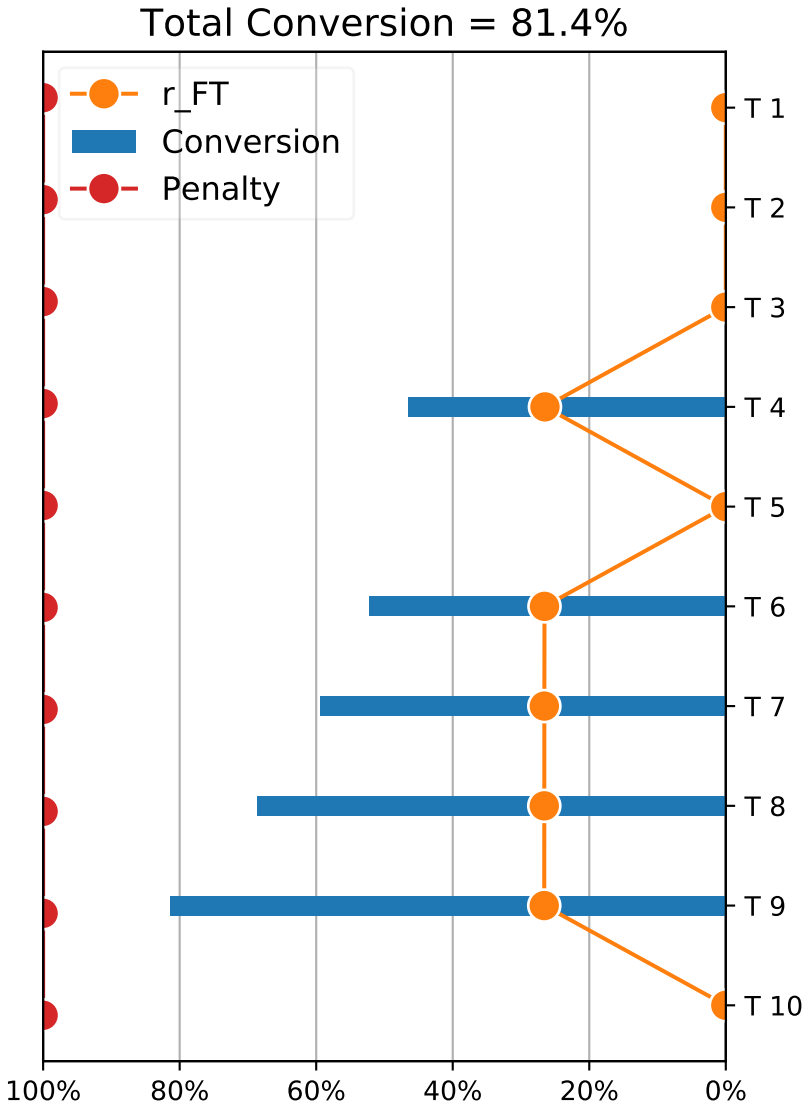
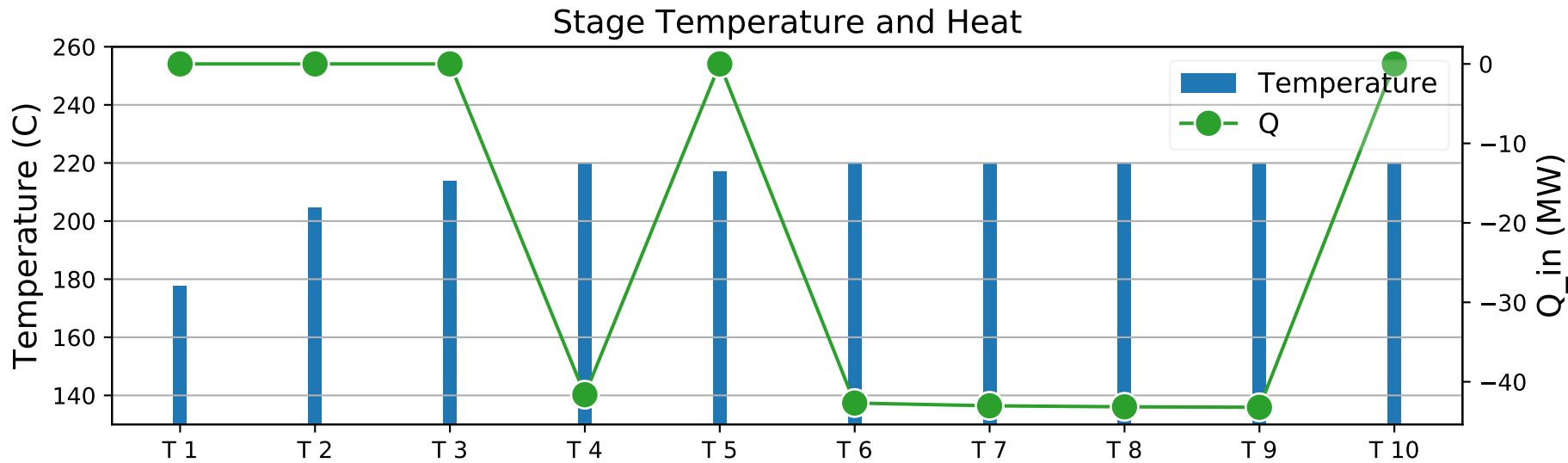
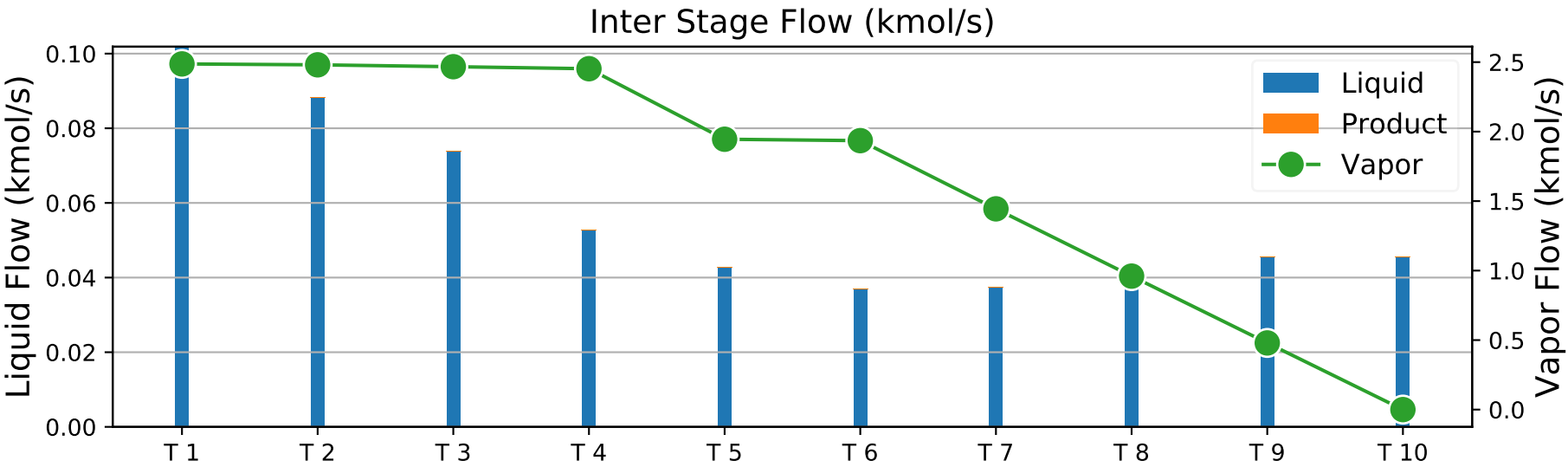
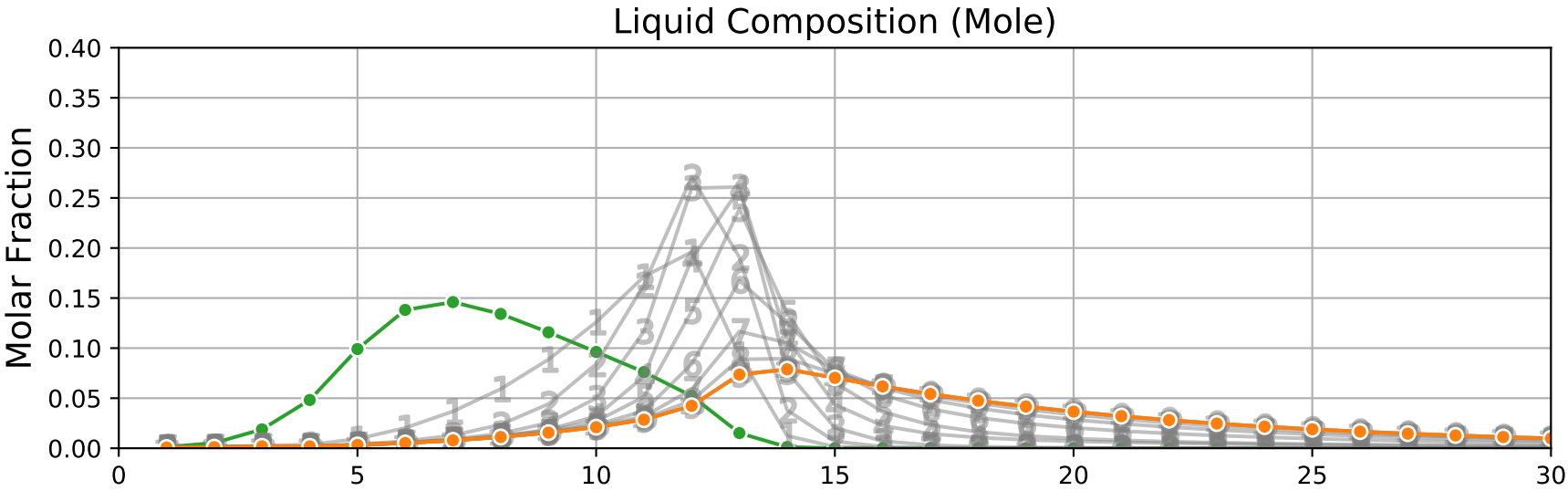
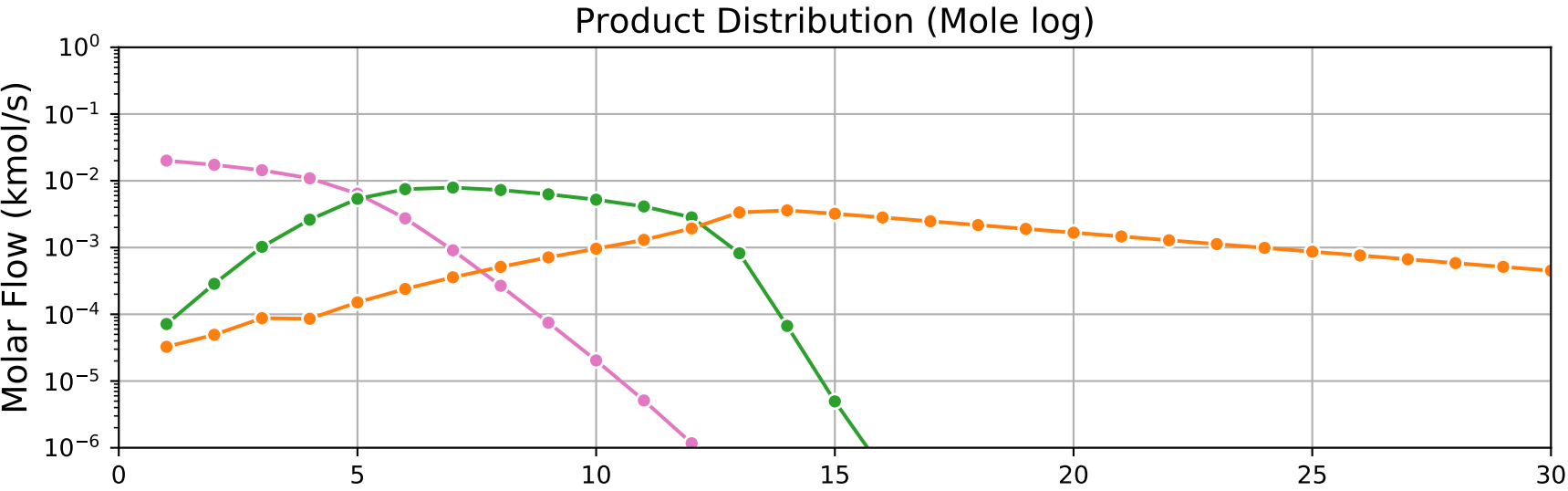
> Reflux PR ratio = 0.60 <



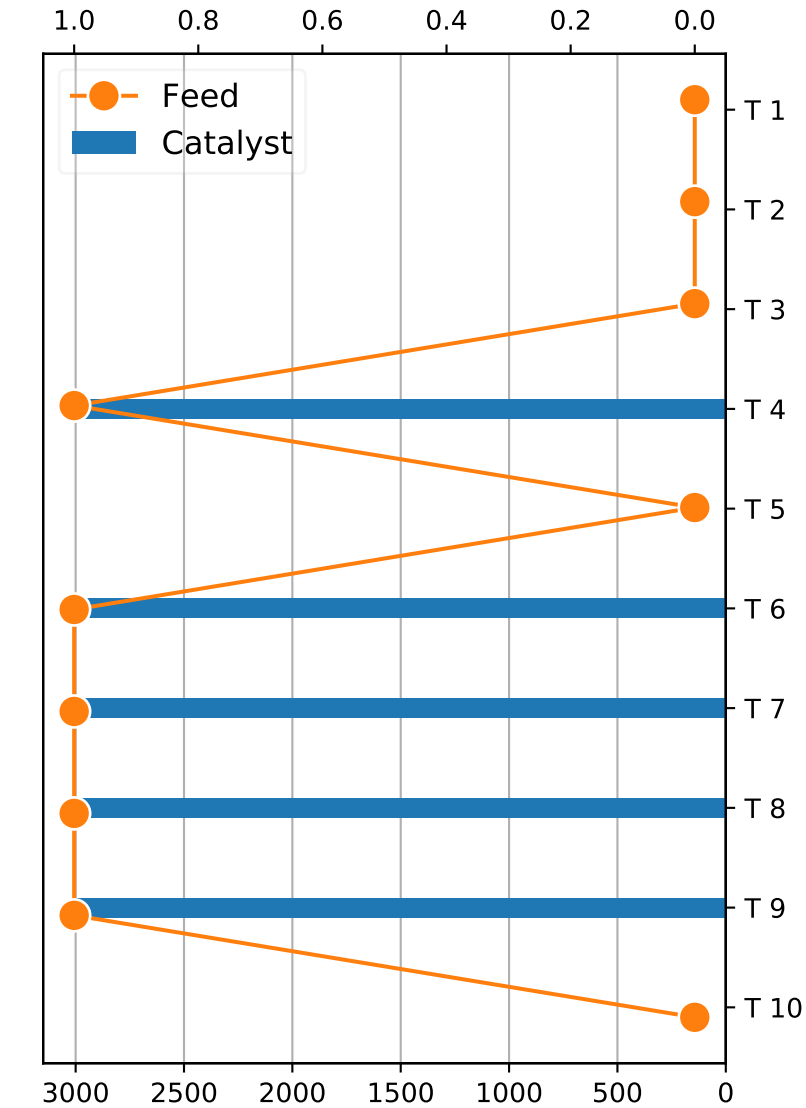
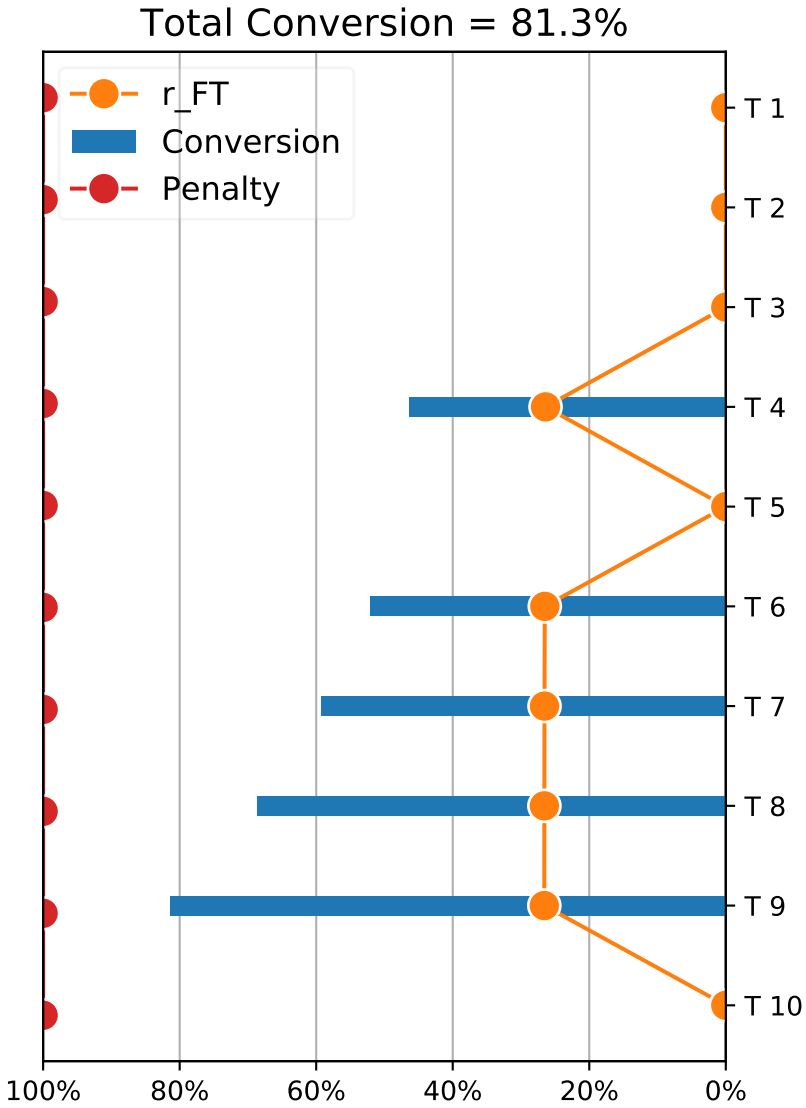
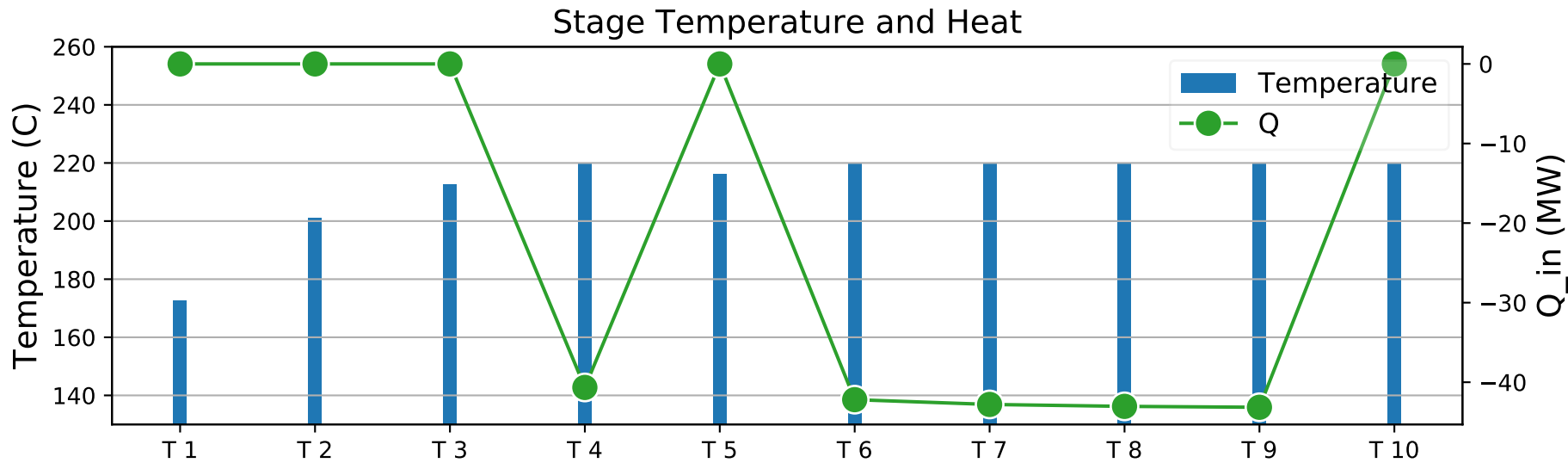
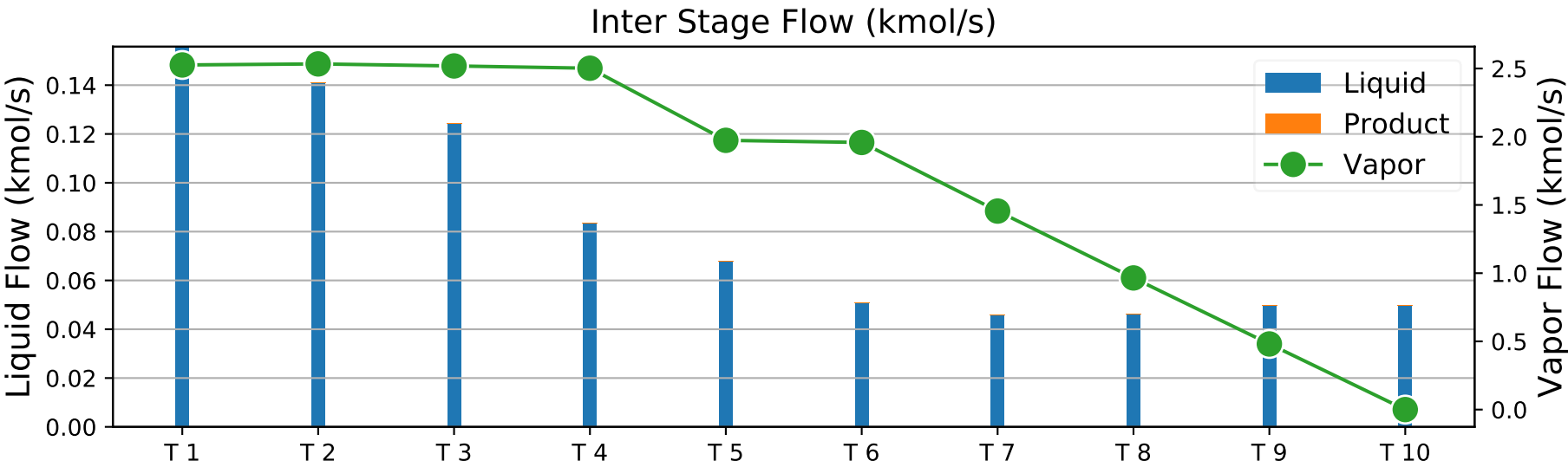
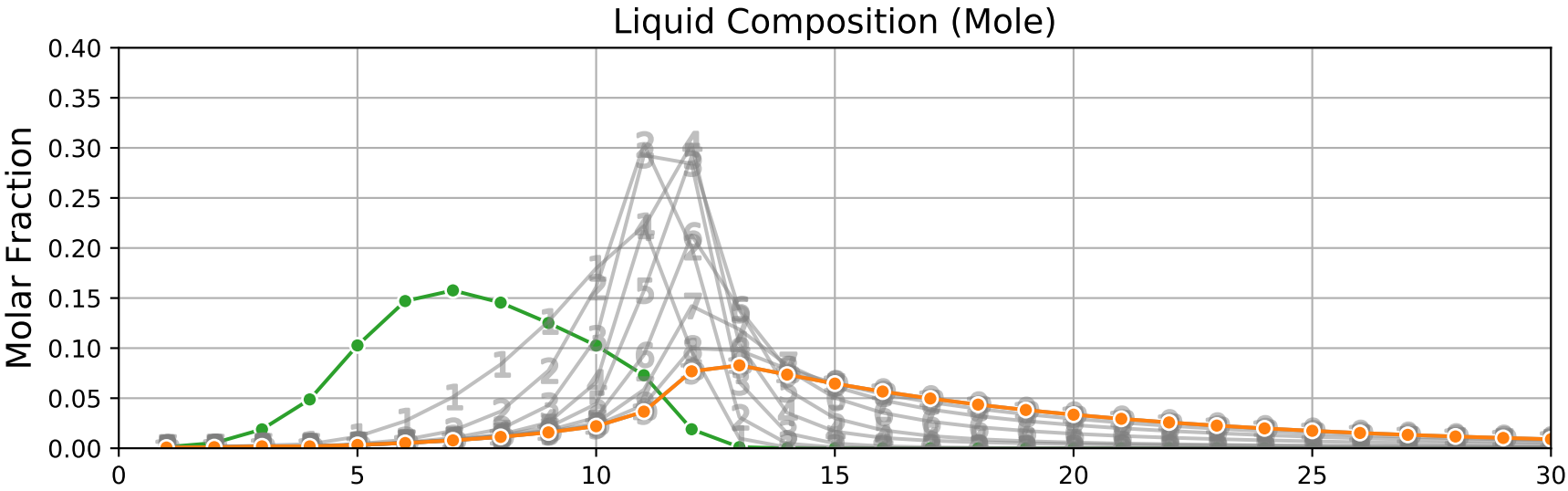
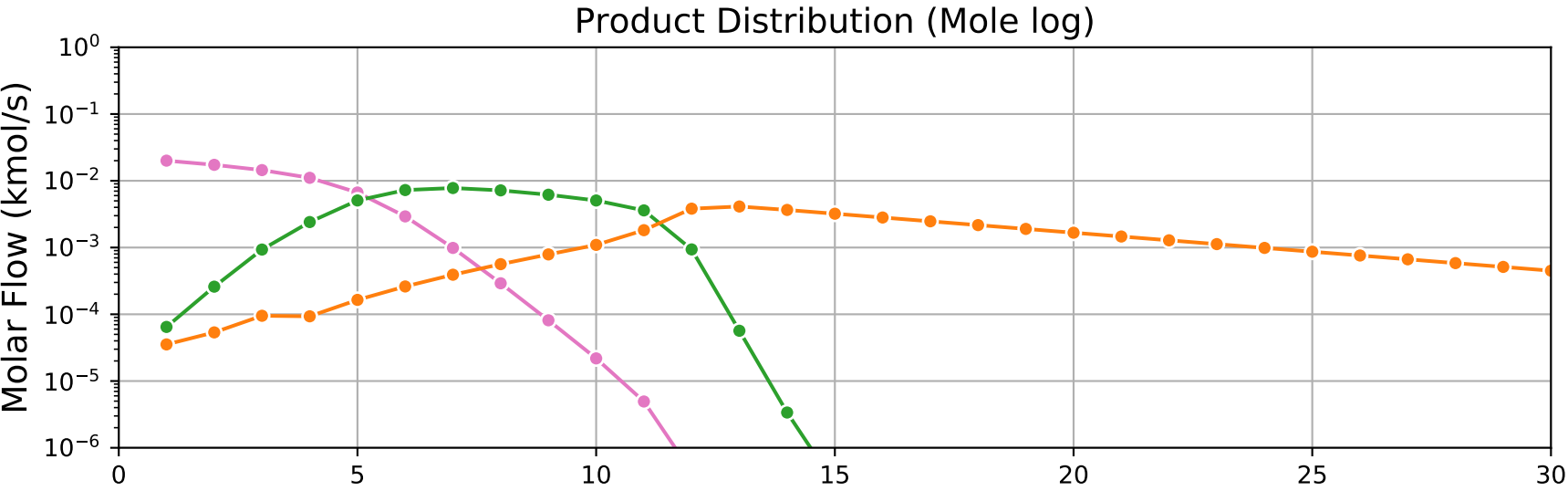
> Reflux PR ratio = 0.50 <



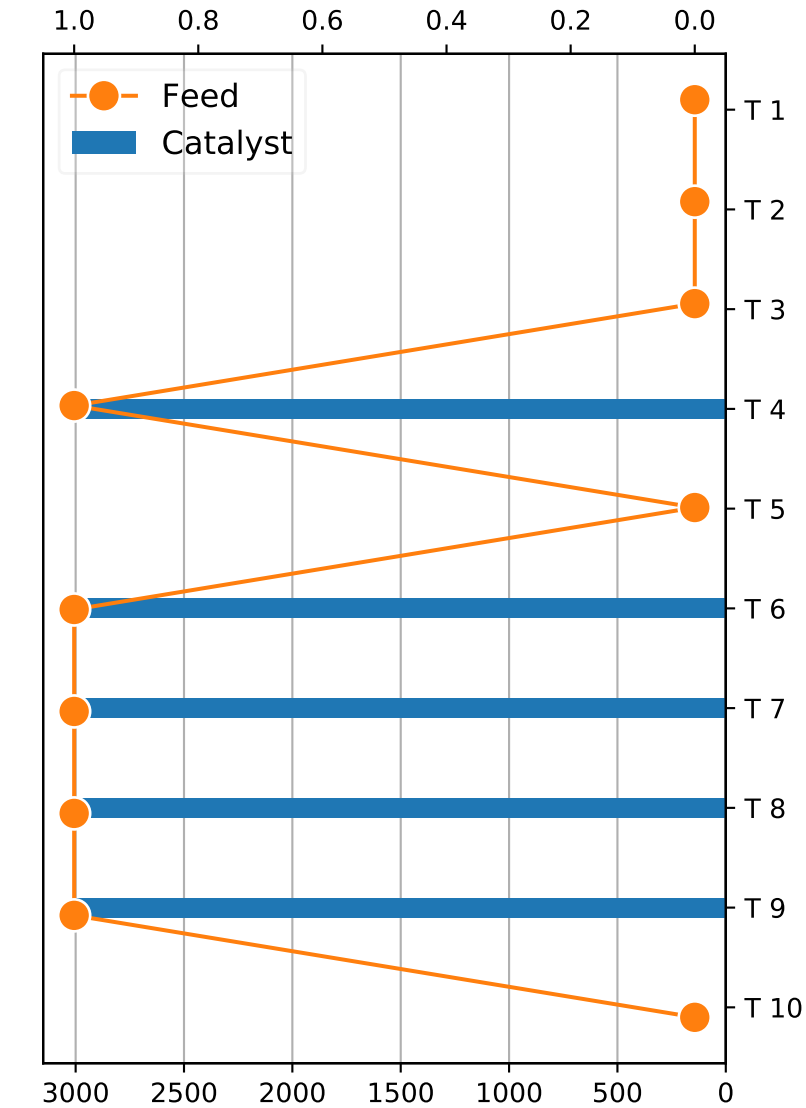
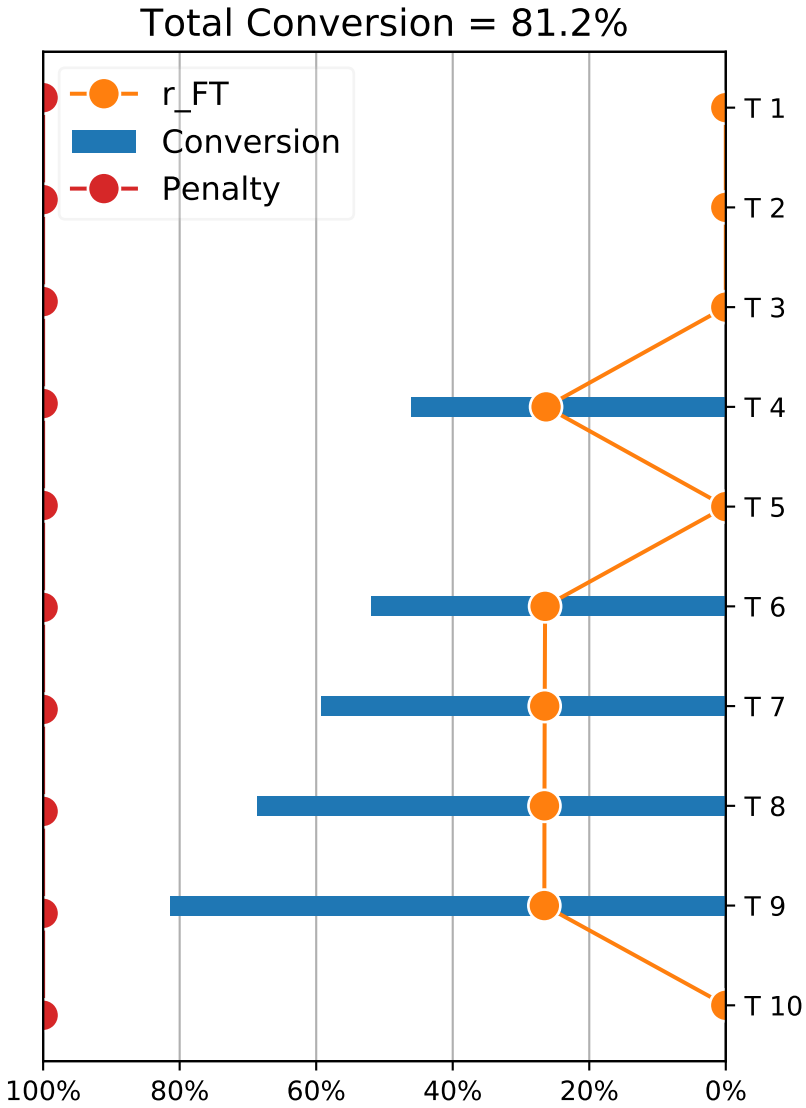
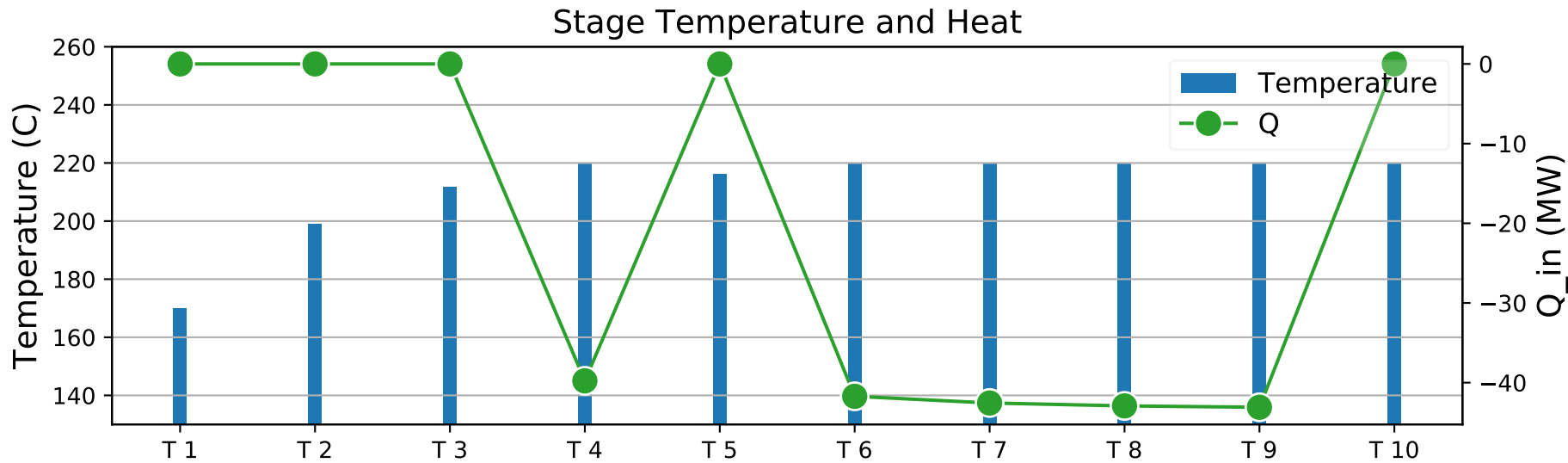
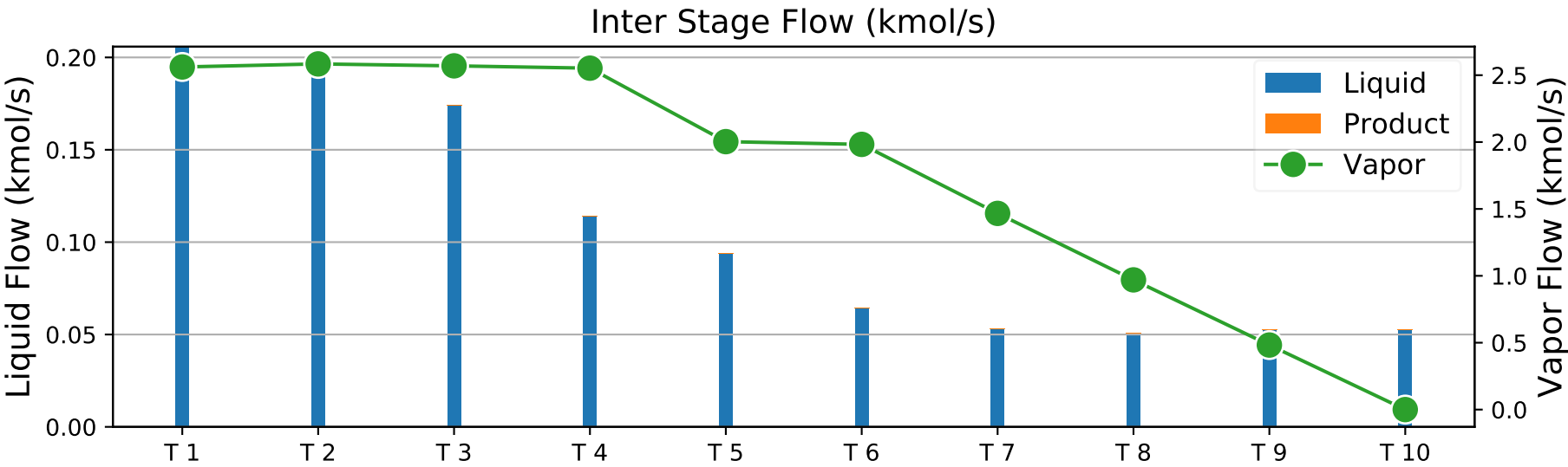
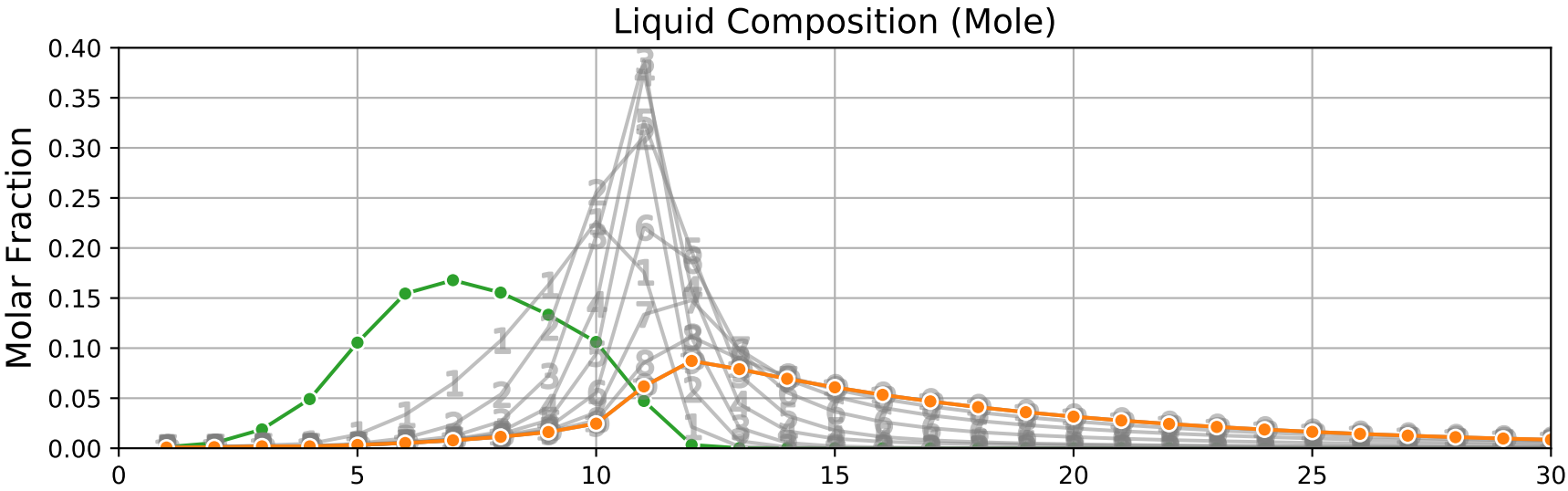
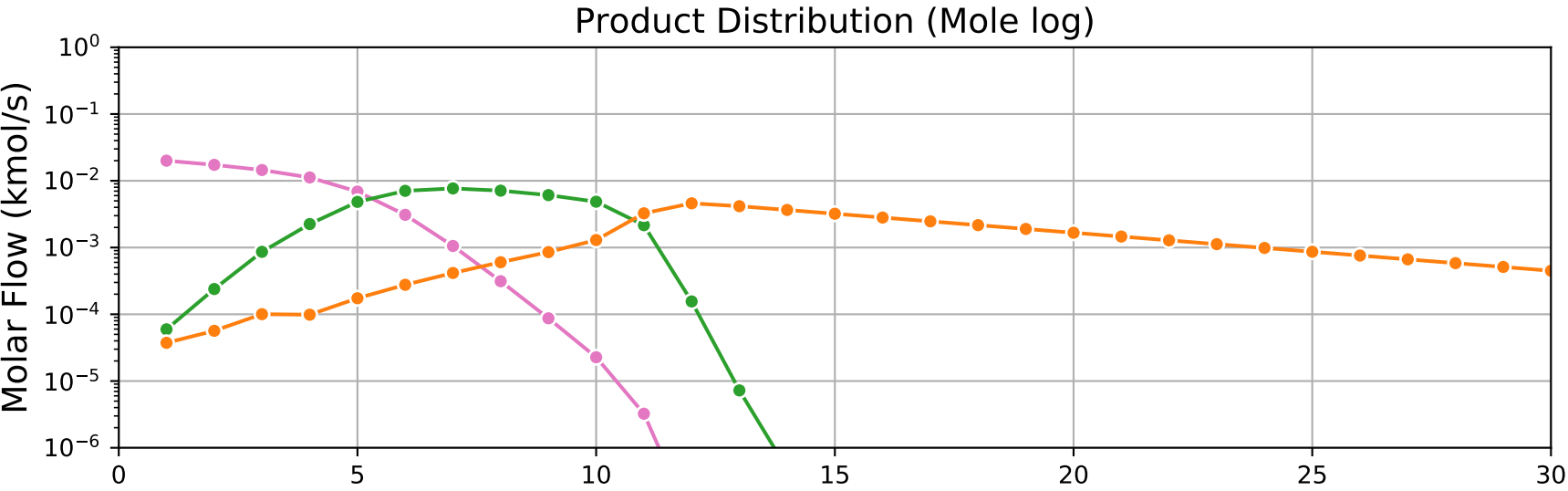
> Reflux PR ratio = 0.33 <



> Reflux PR ratio = 0.25 <

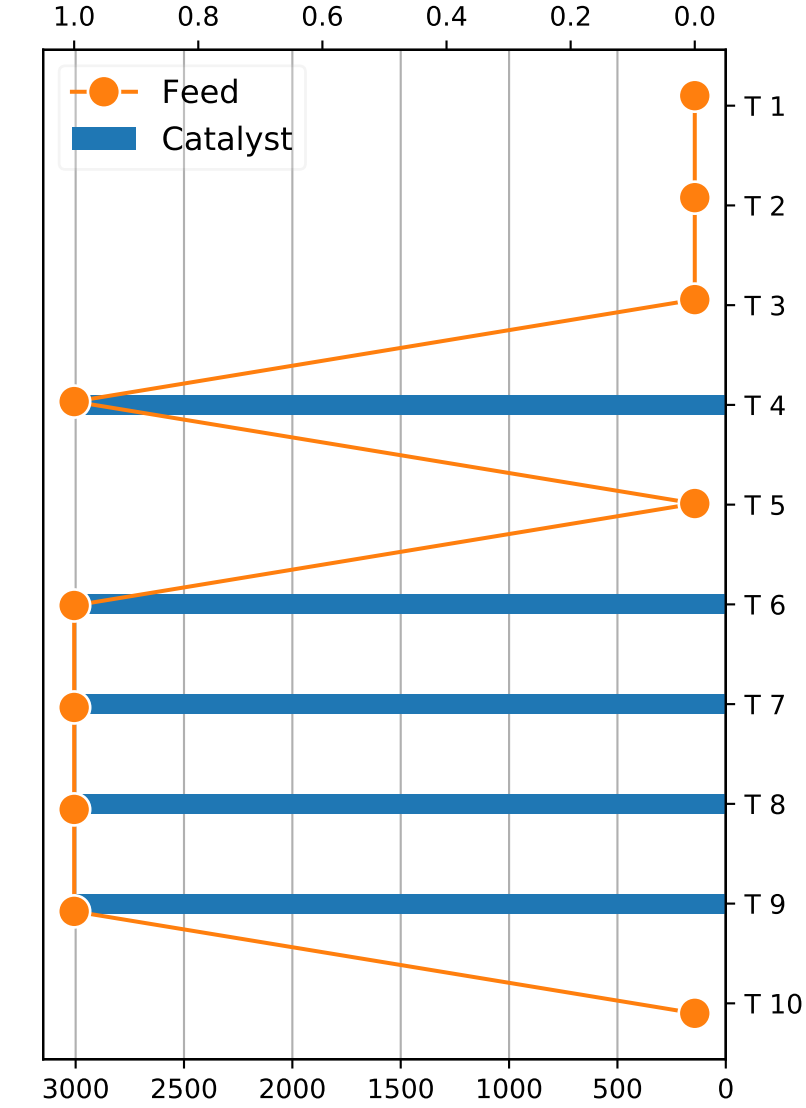
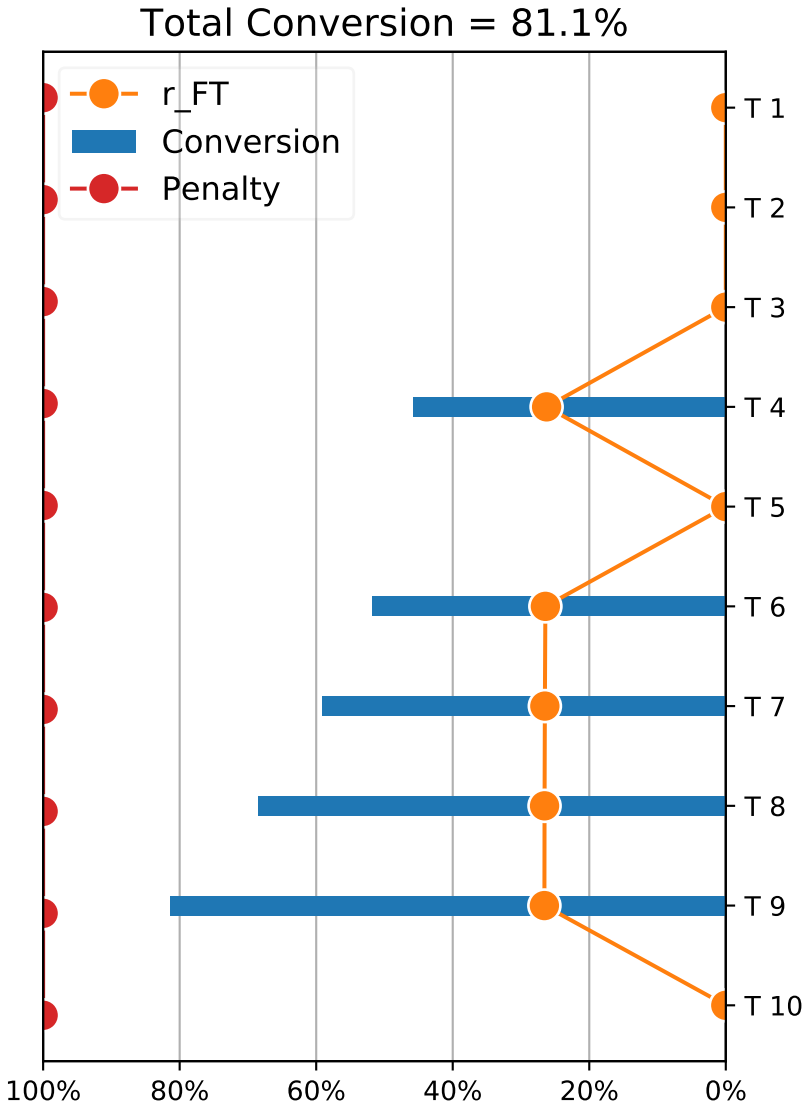
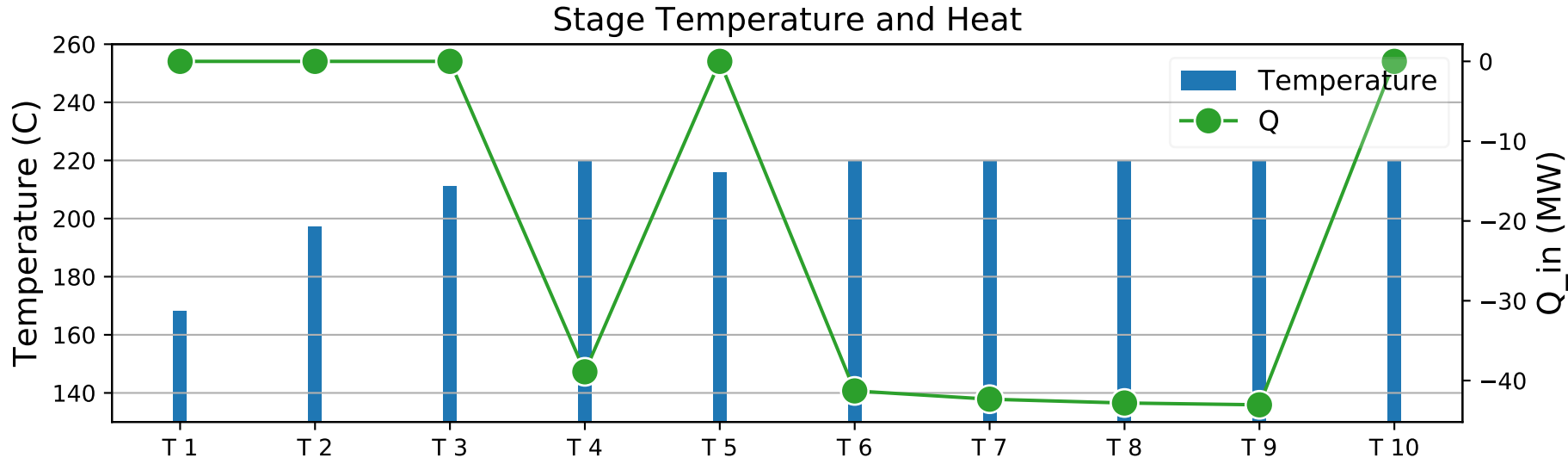
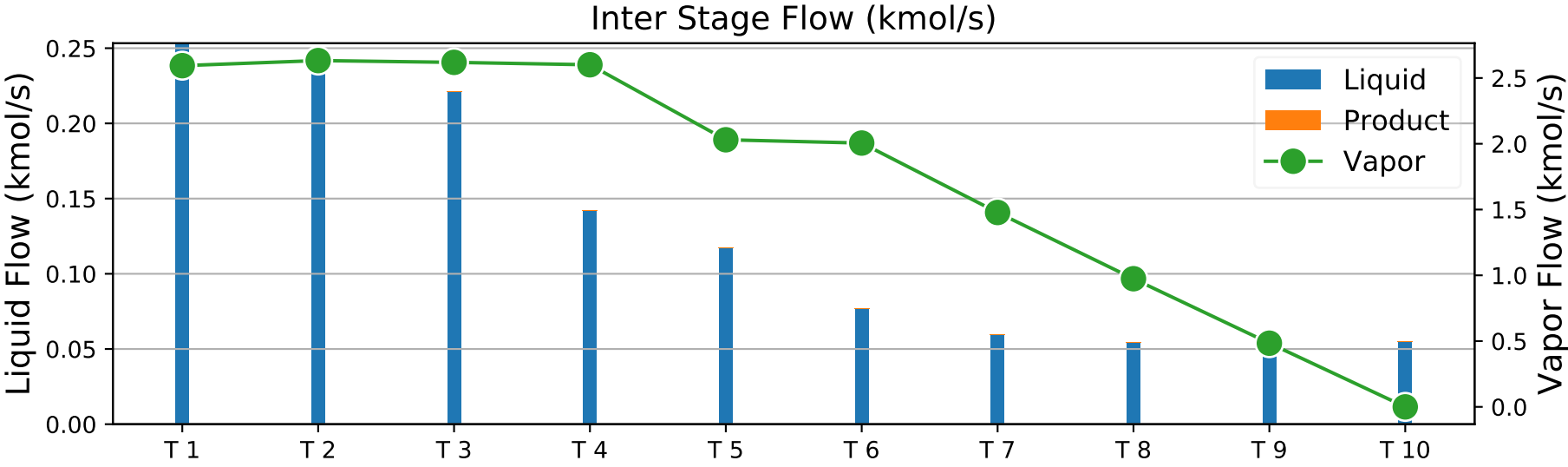
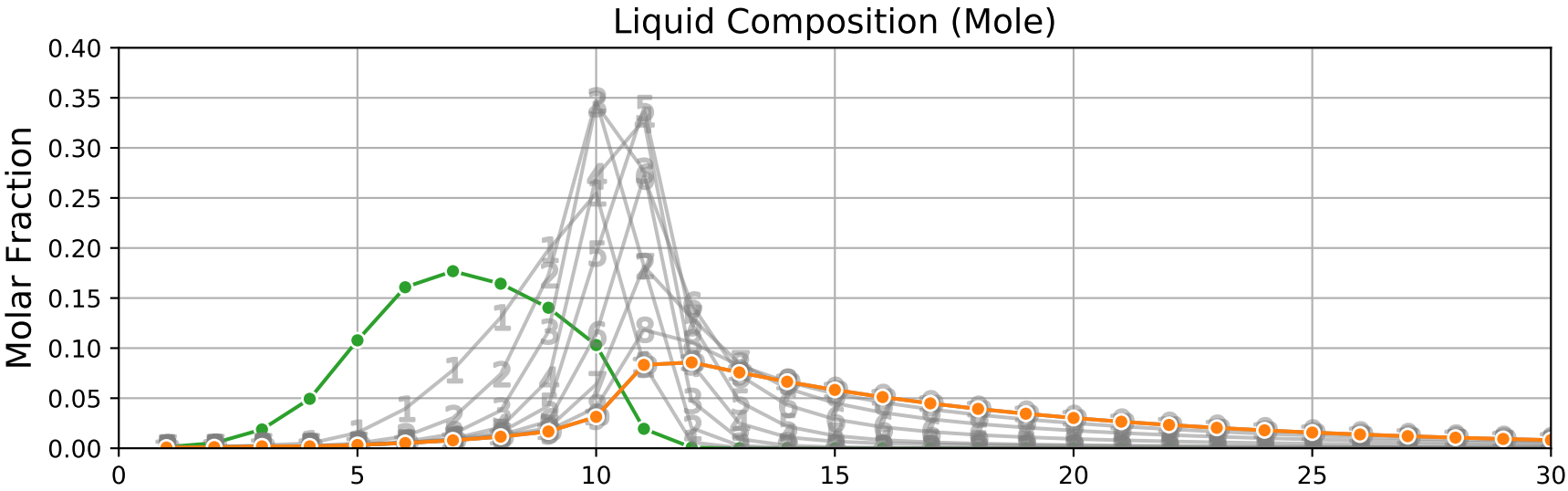
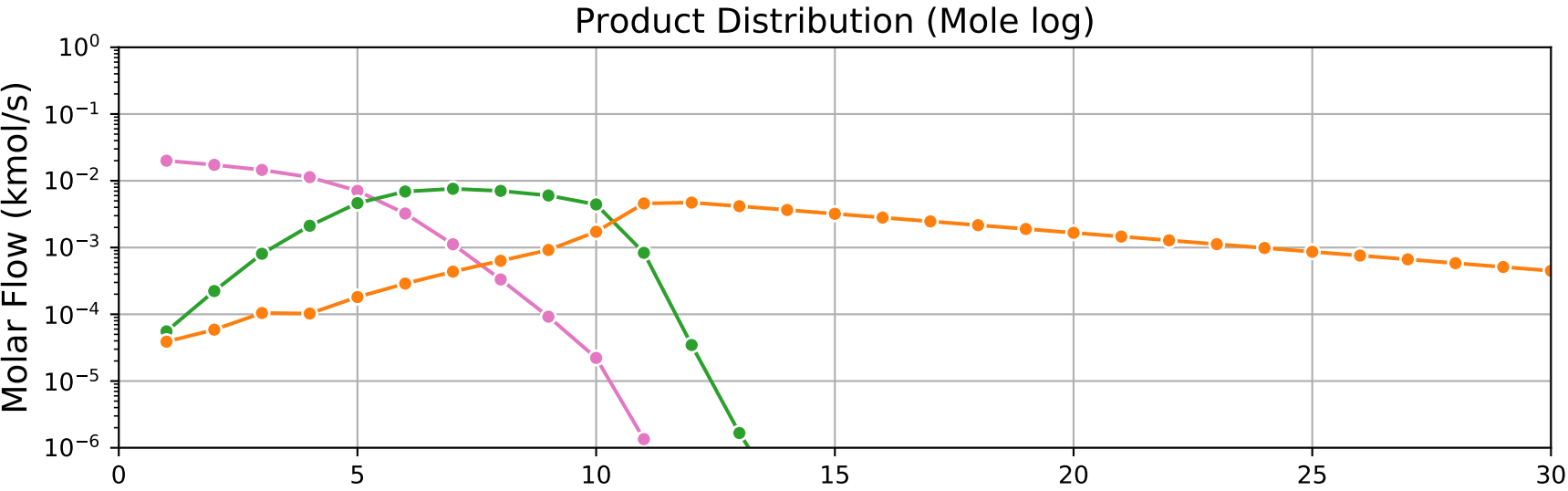


> Reflux PR ratio = 0.20 <



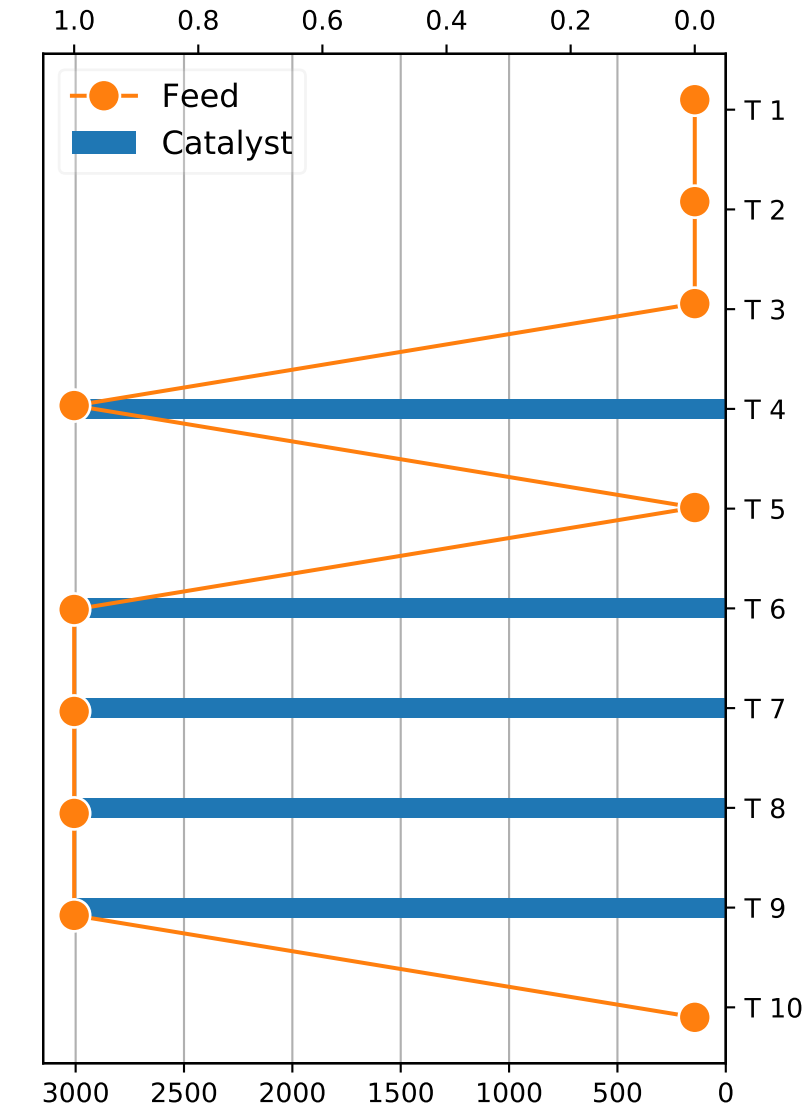
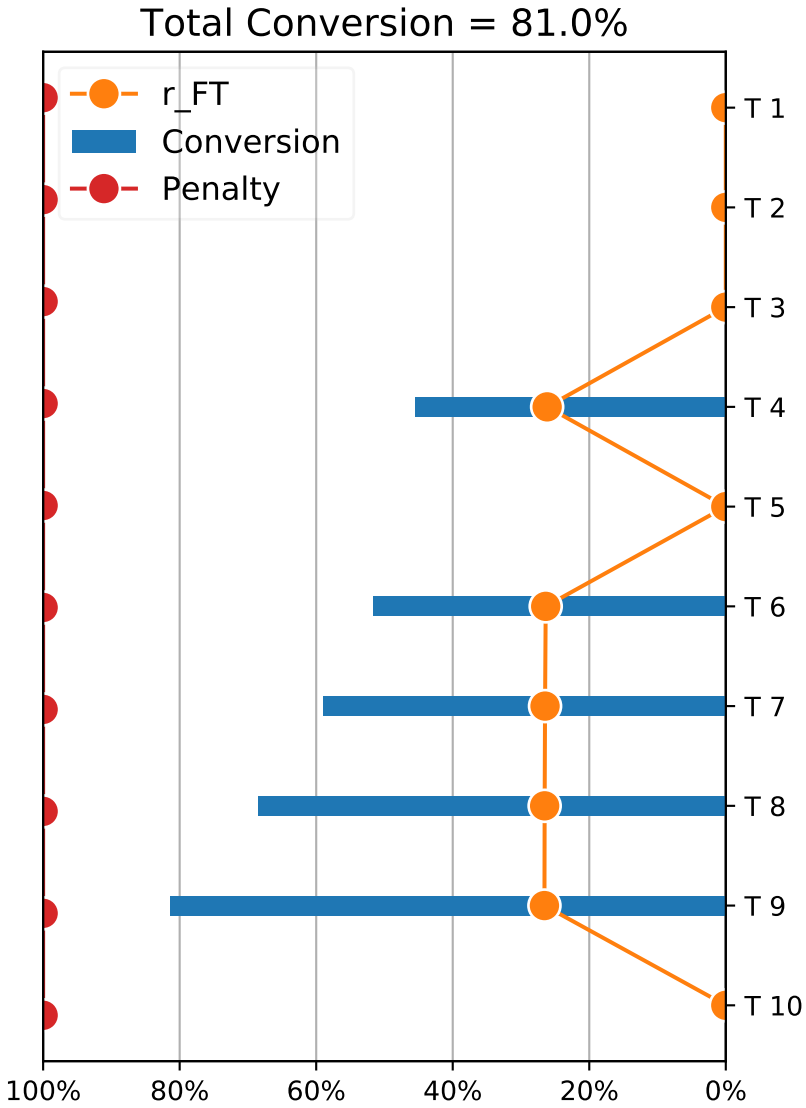
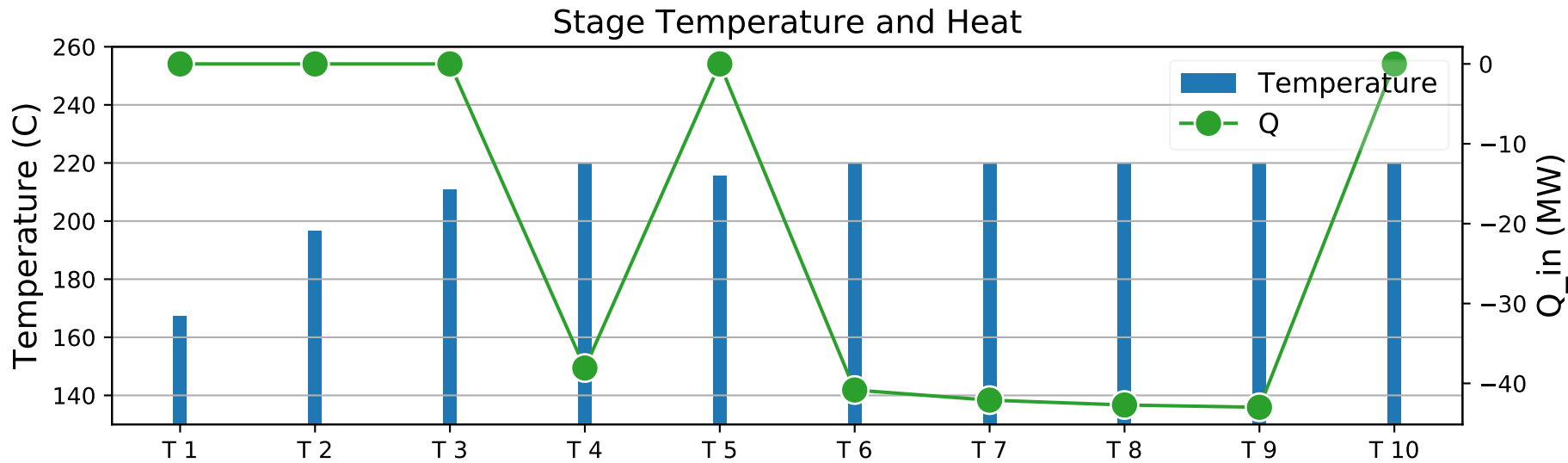
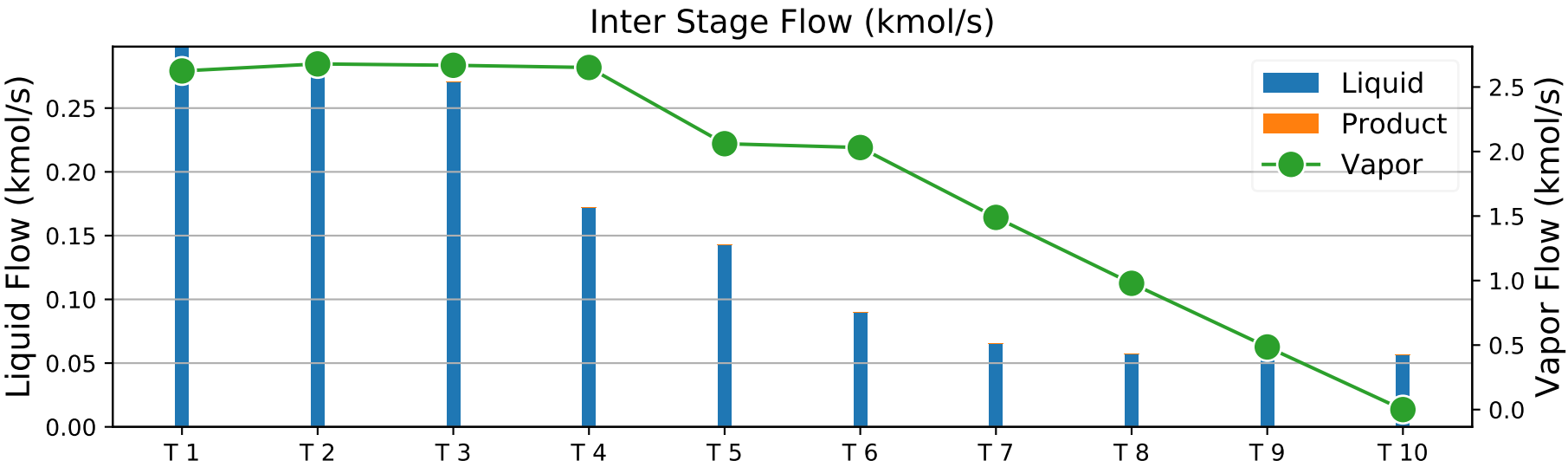
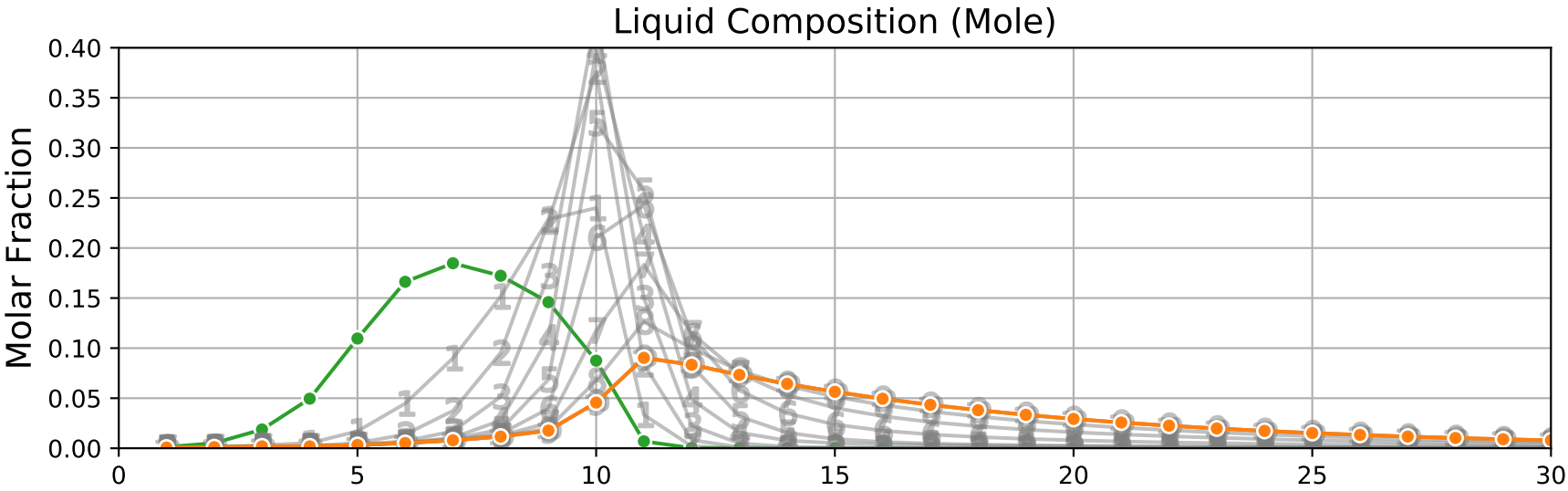
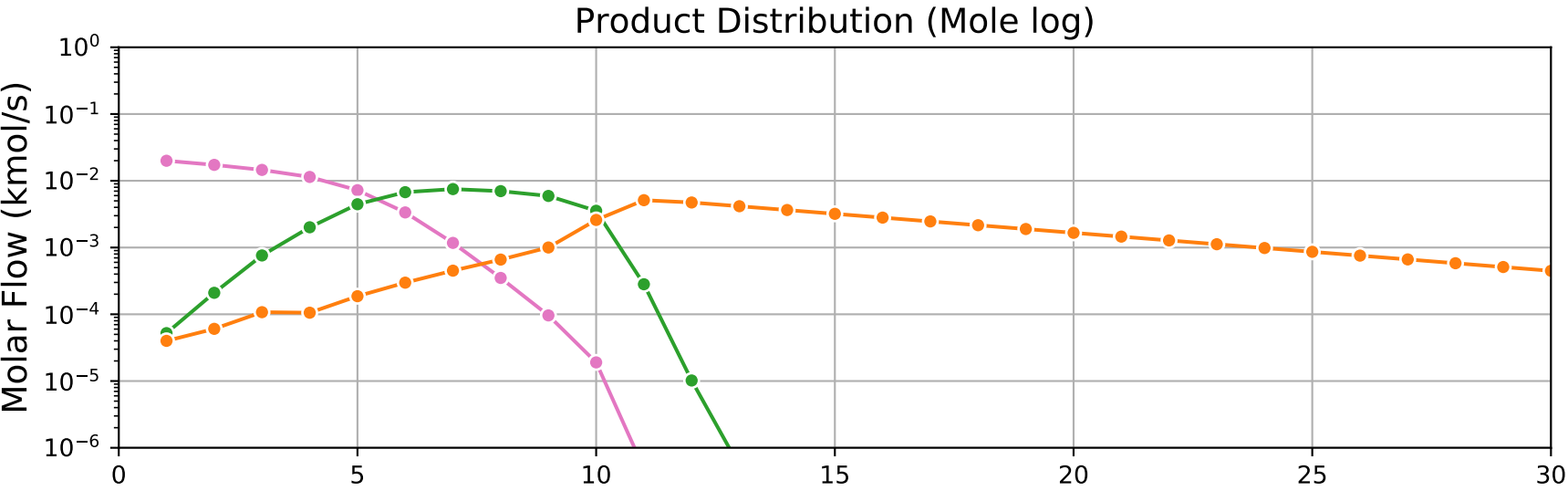


> Reflux PR ratio = 0.17 <

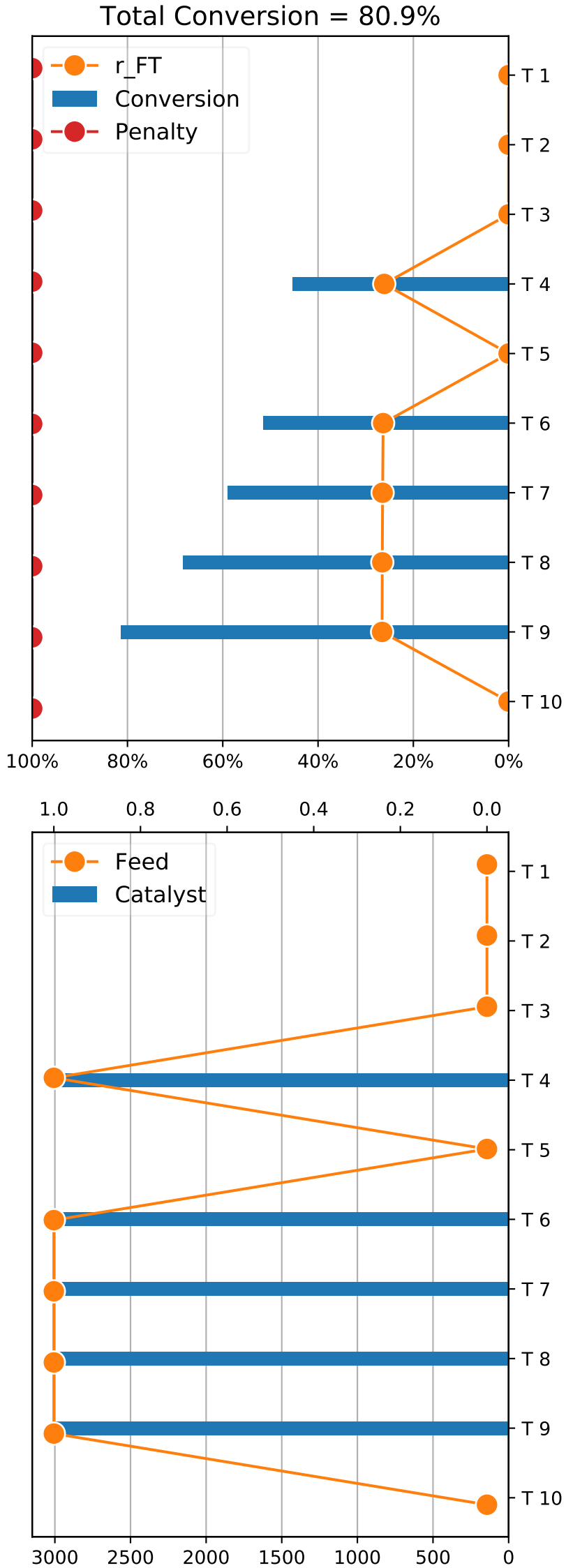
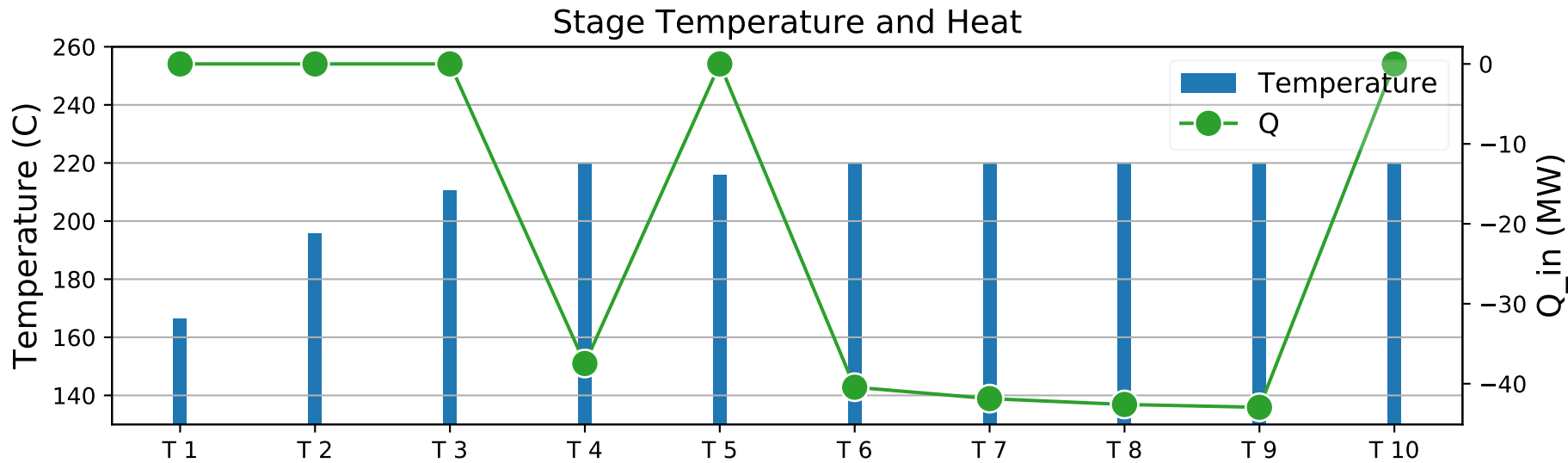
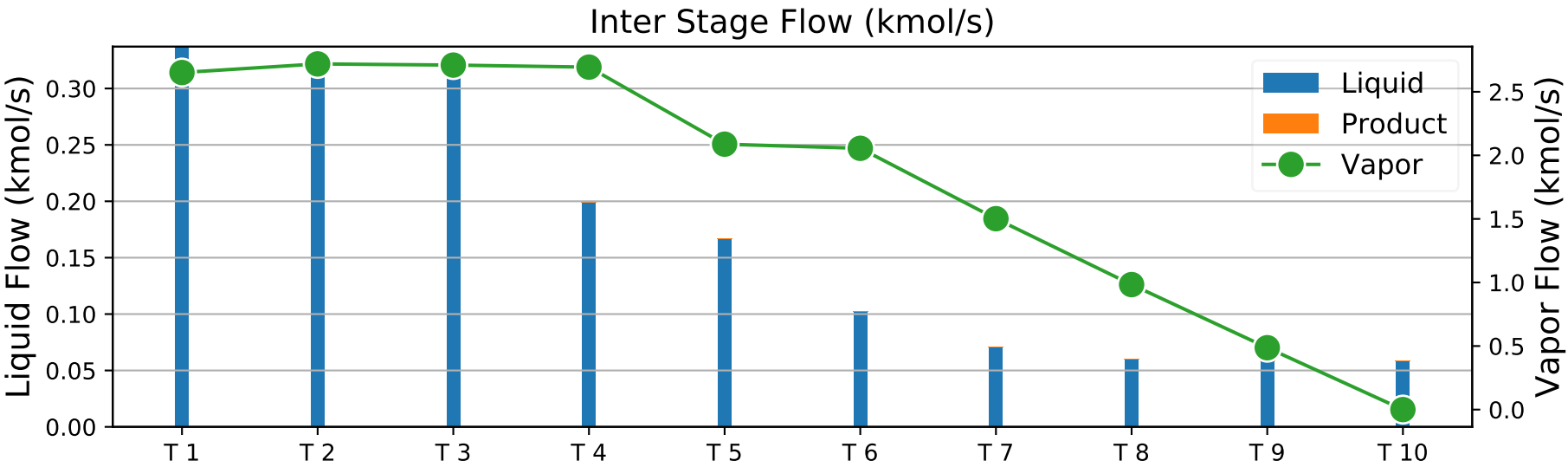
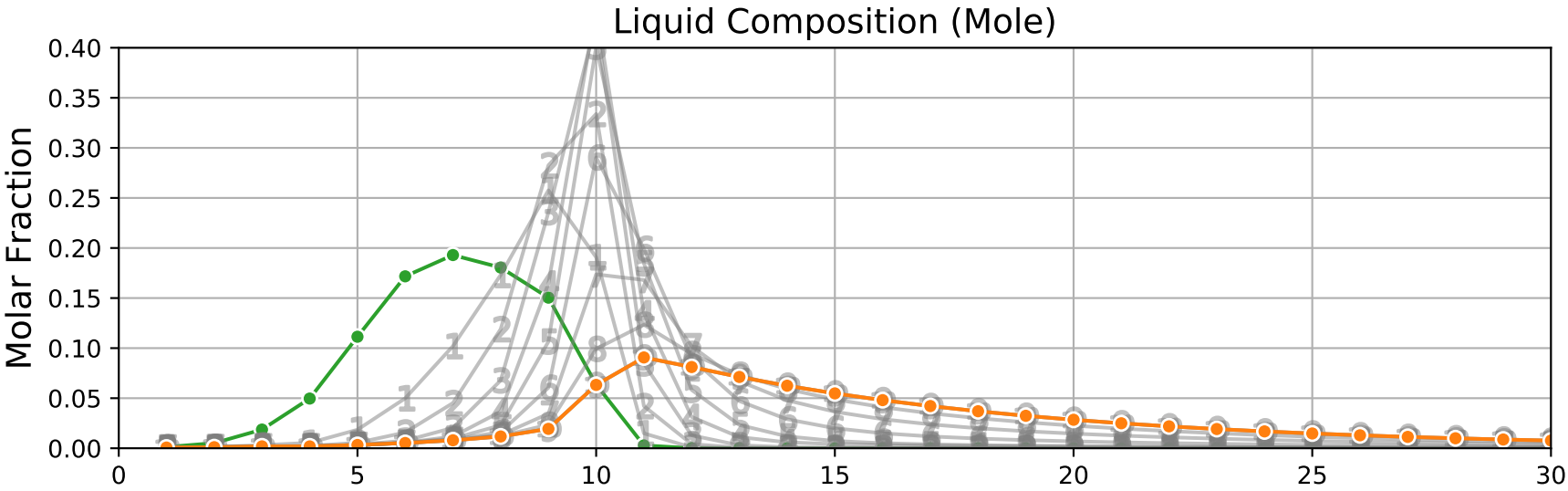
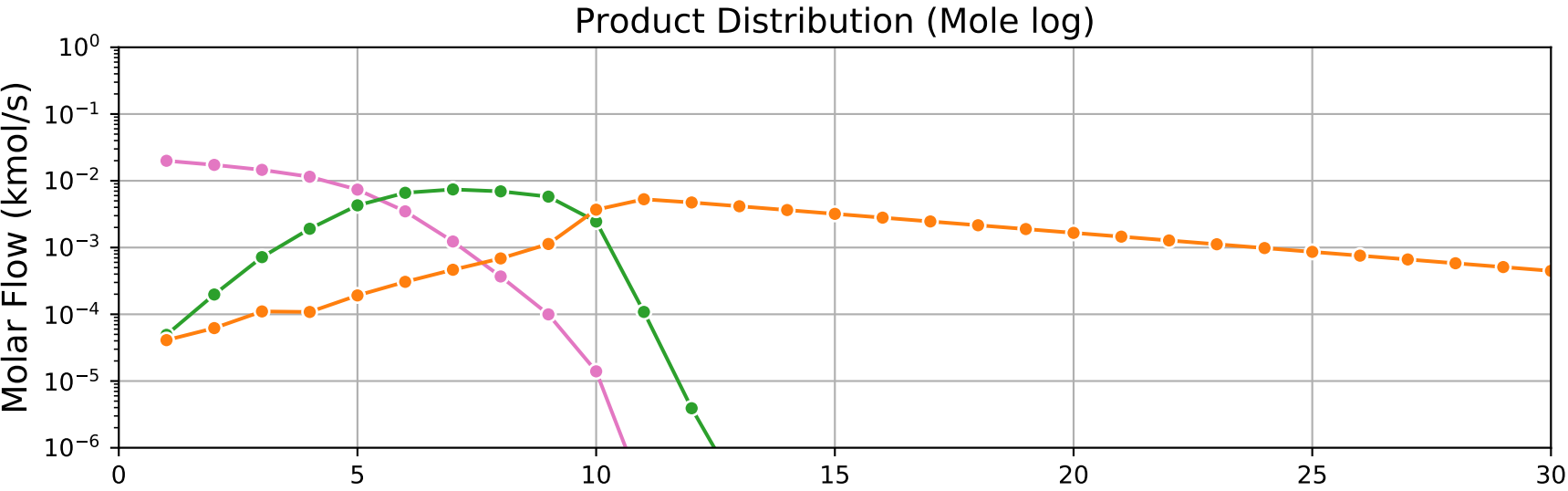




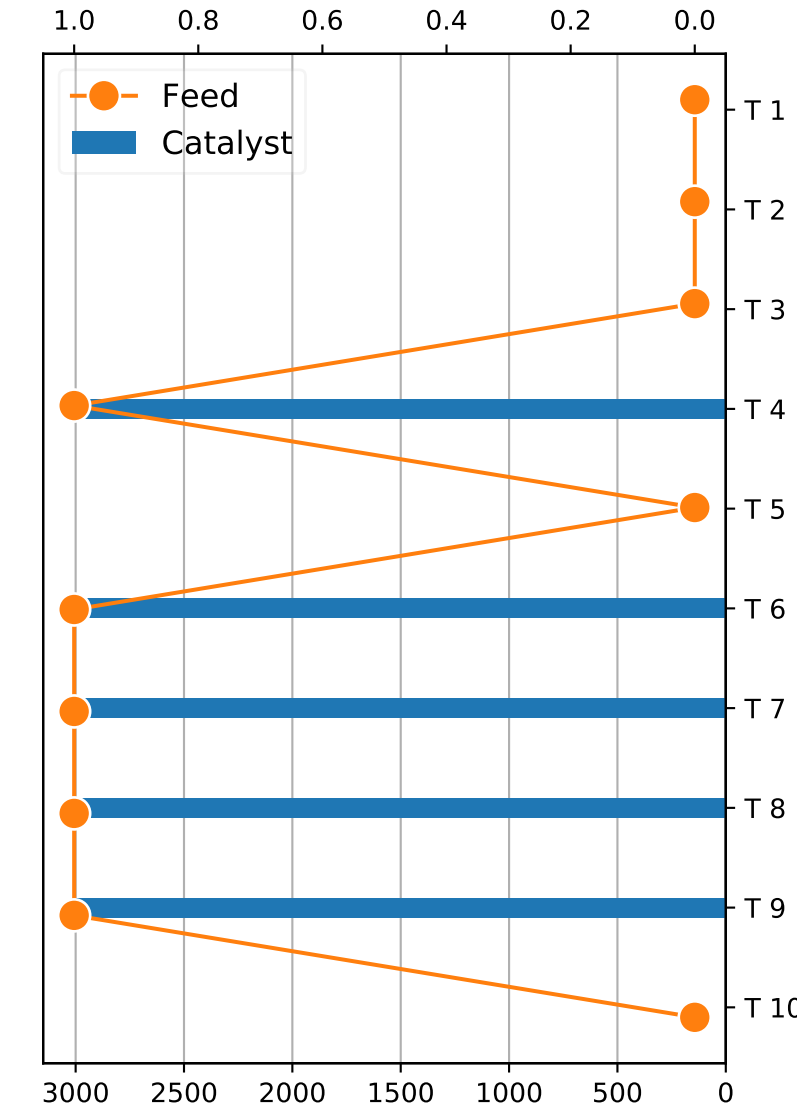
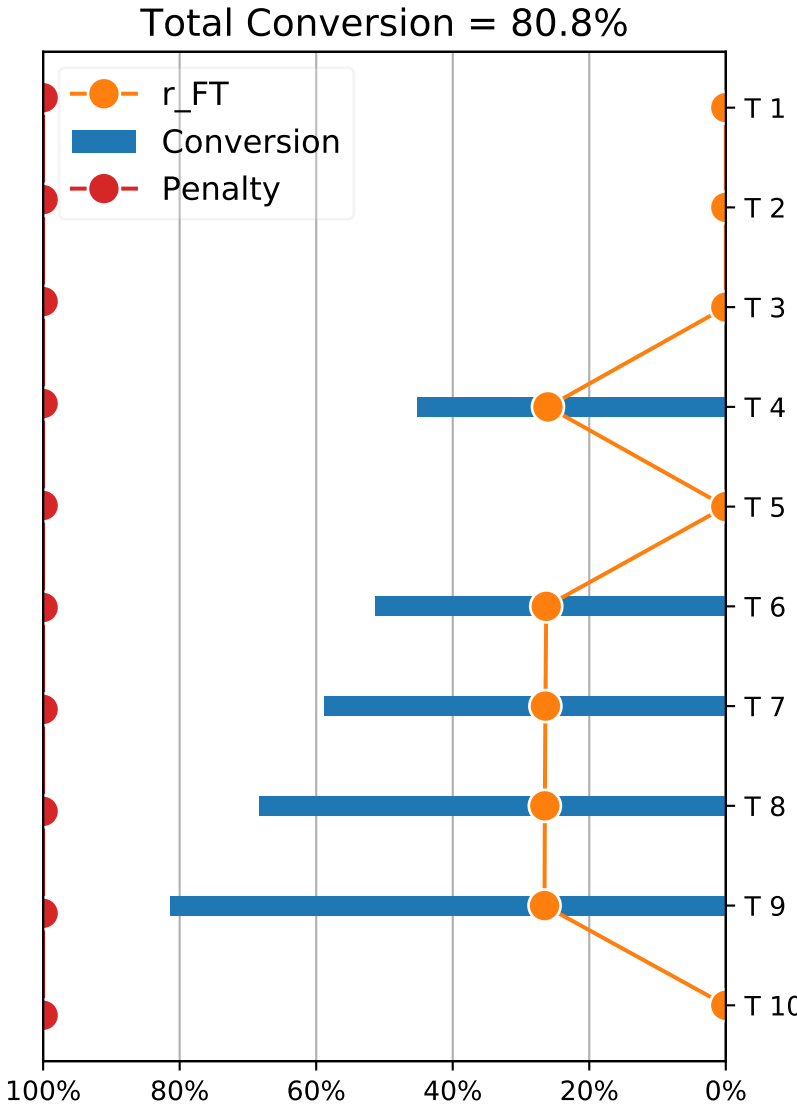
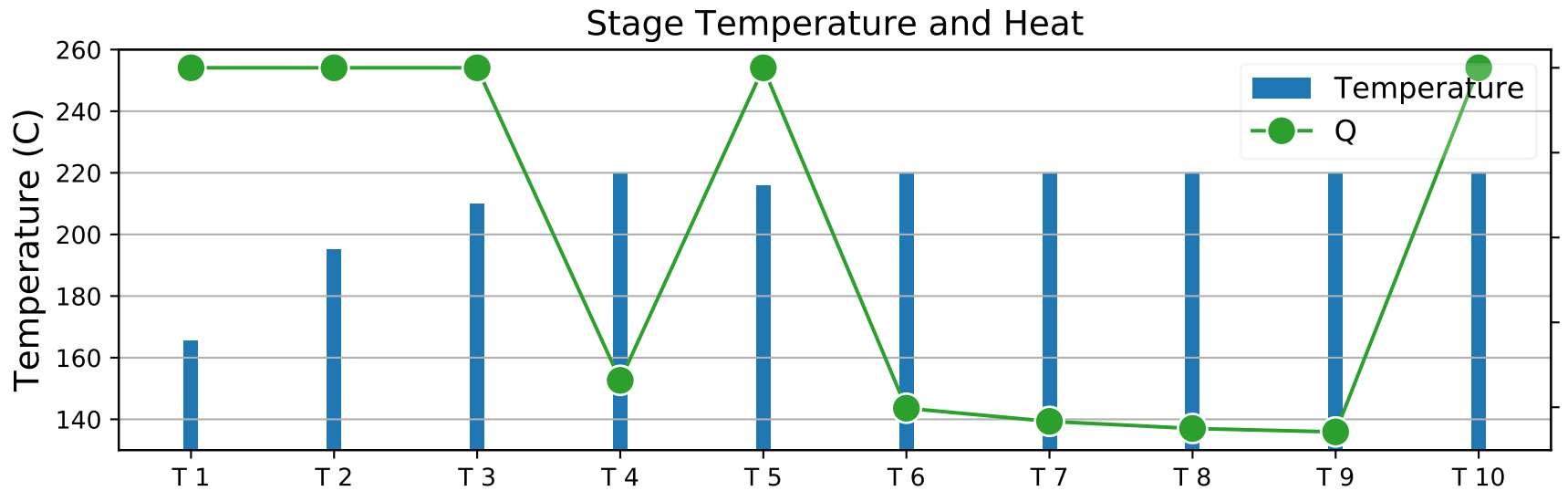
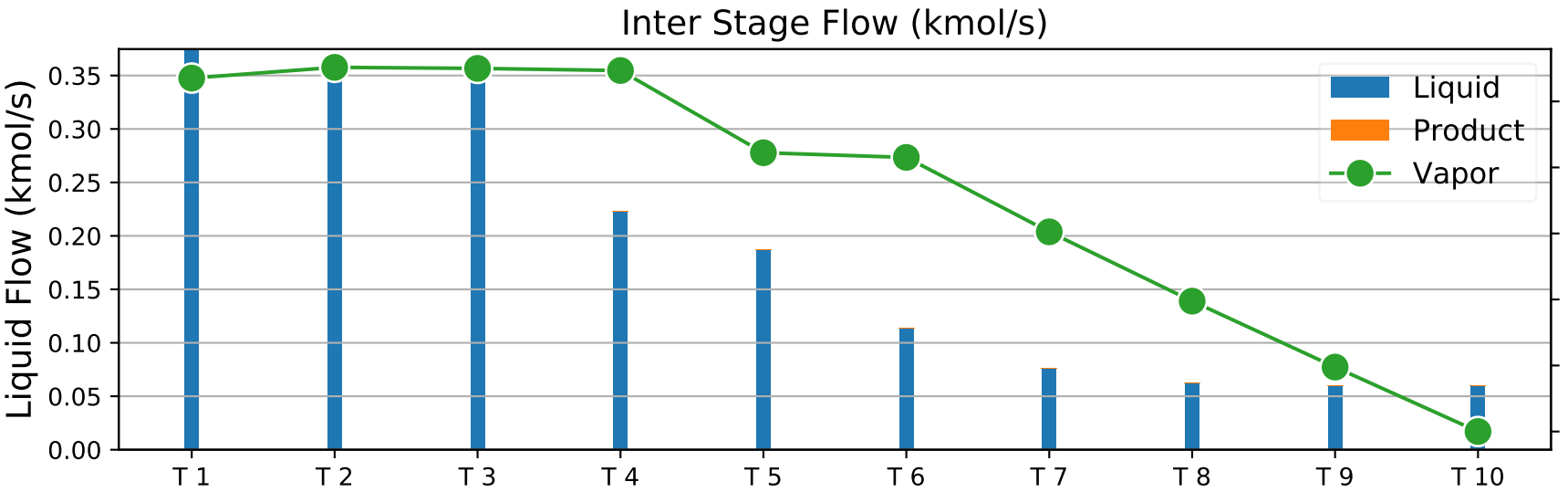
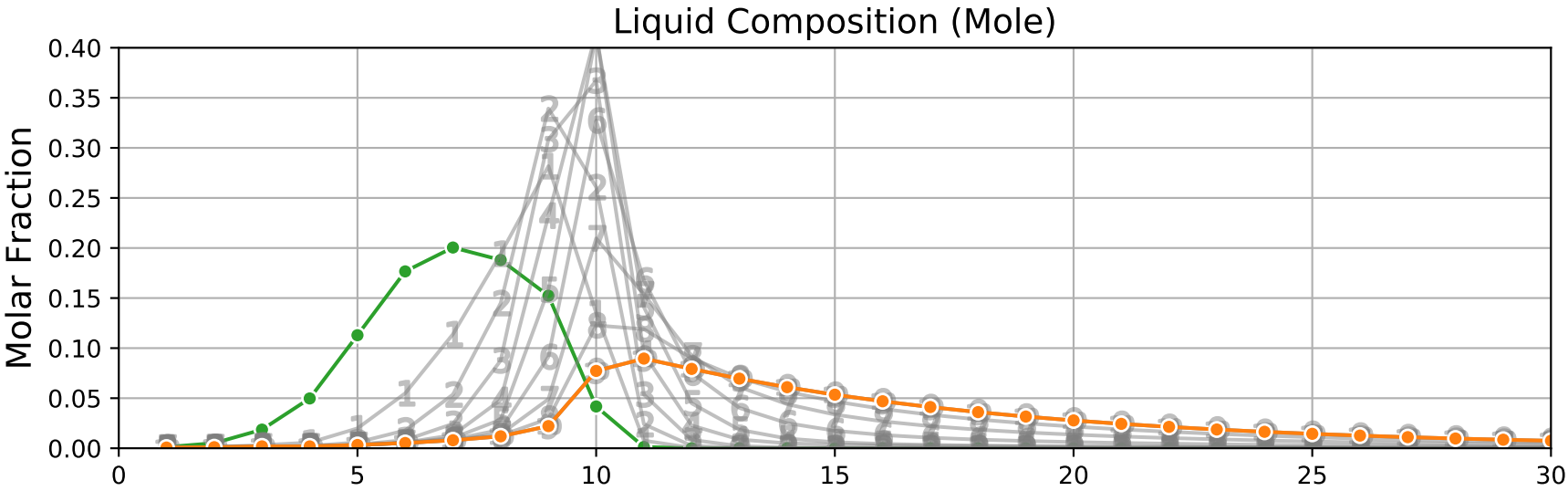
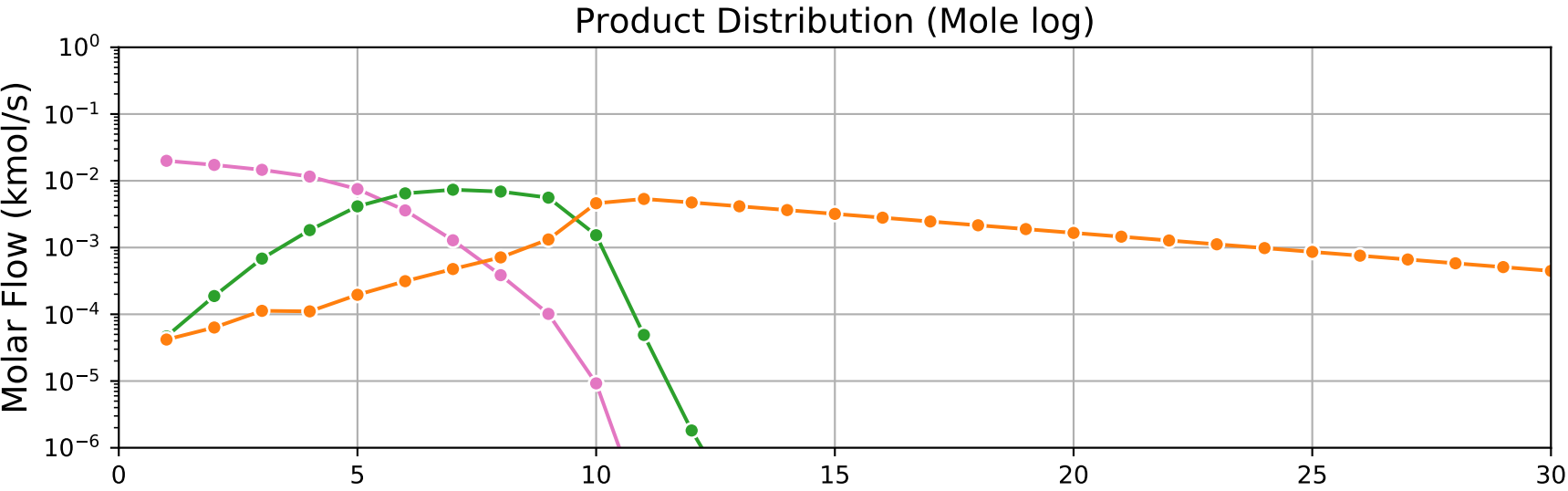
> Reflux PR ratio = 0.14 <



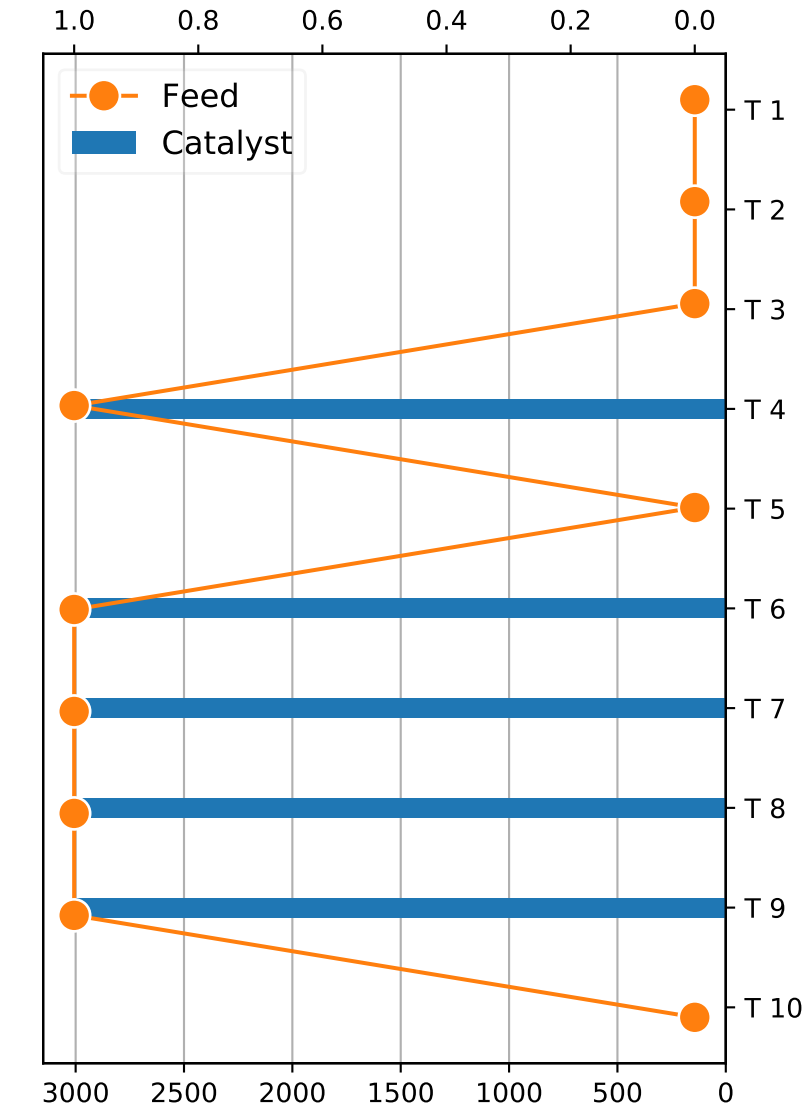
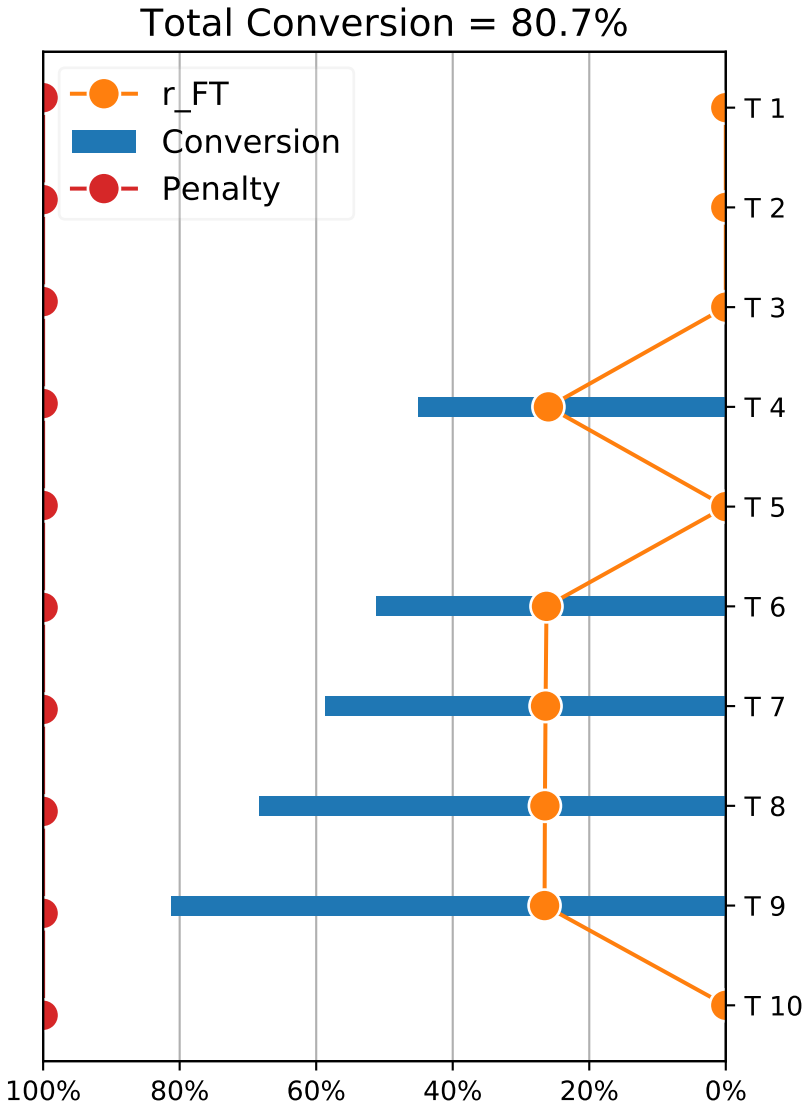
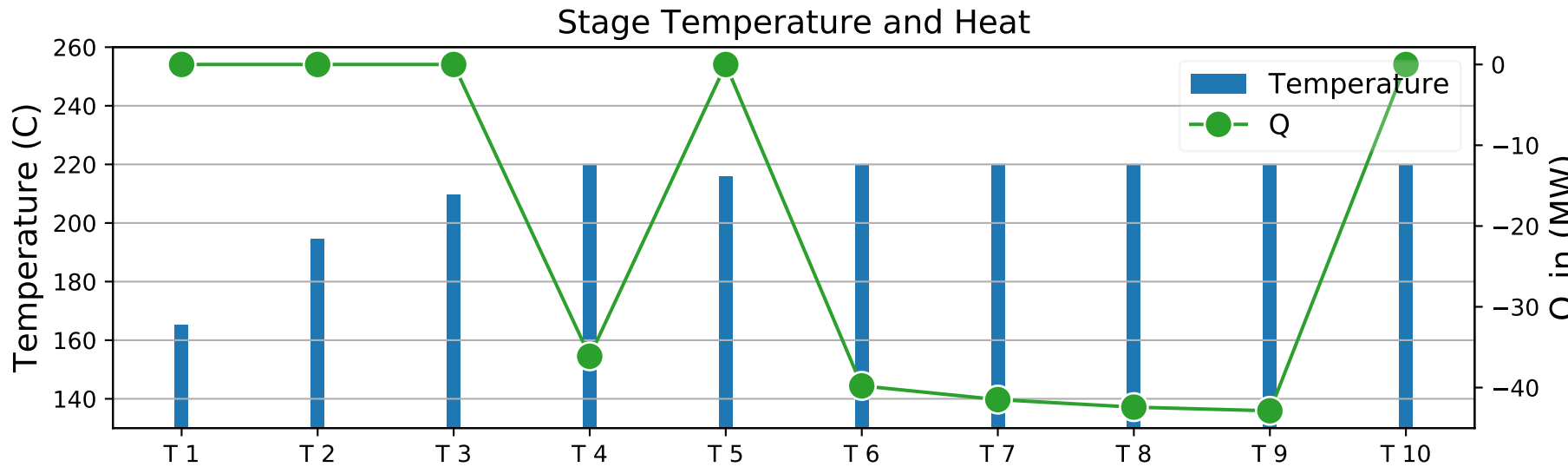
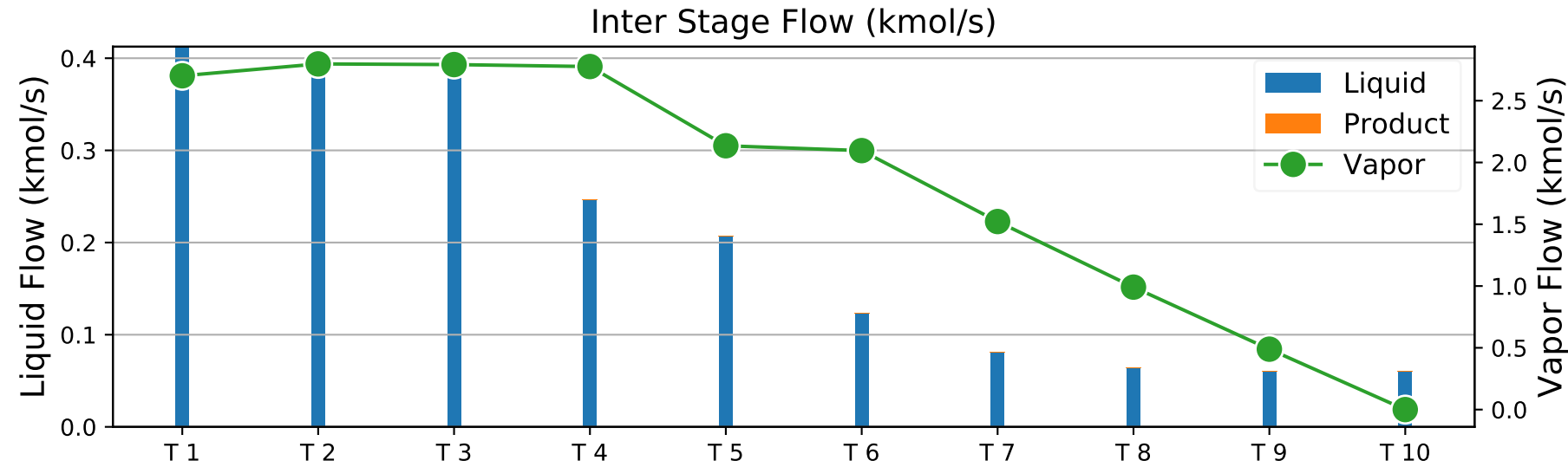
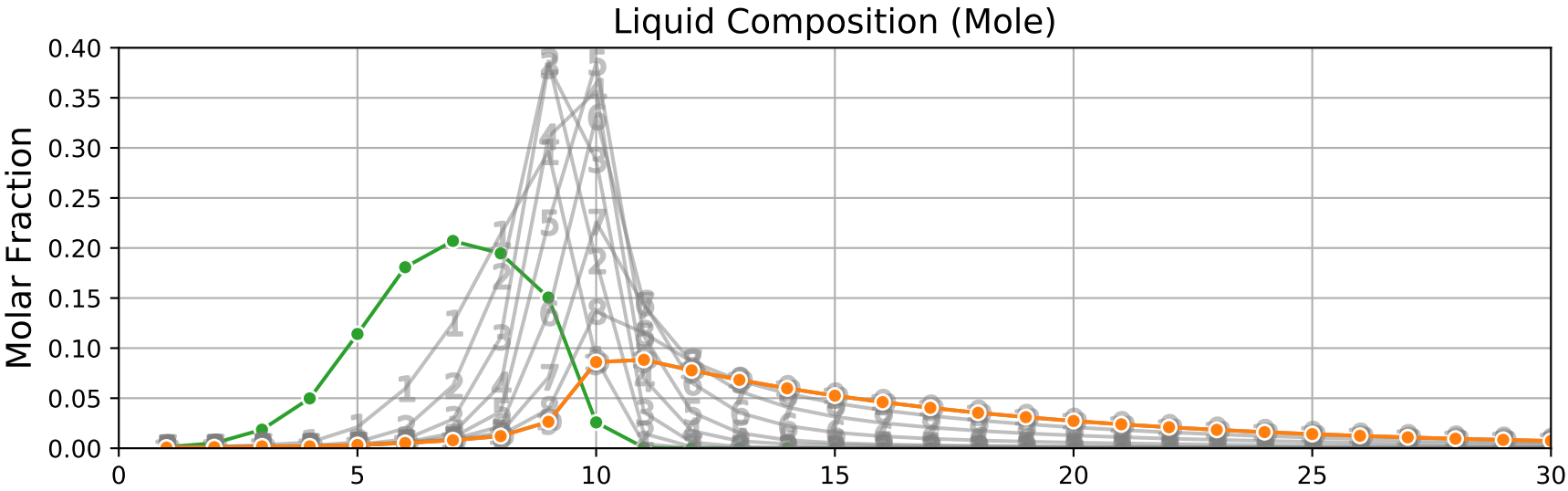
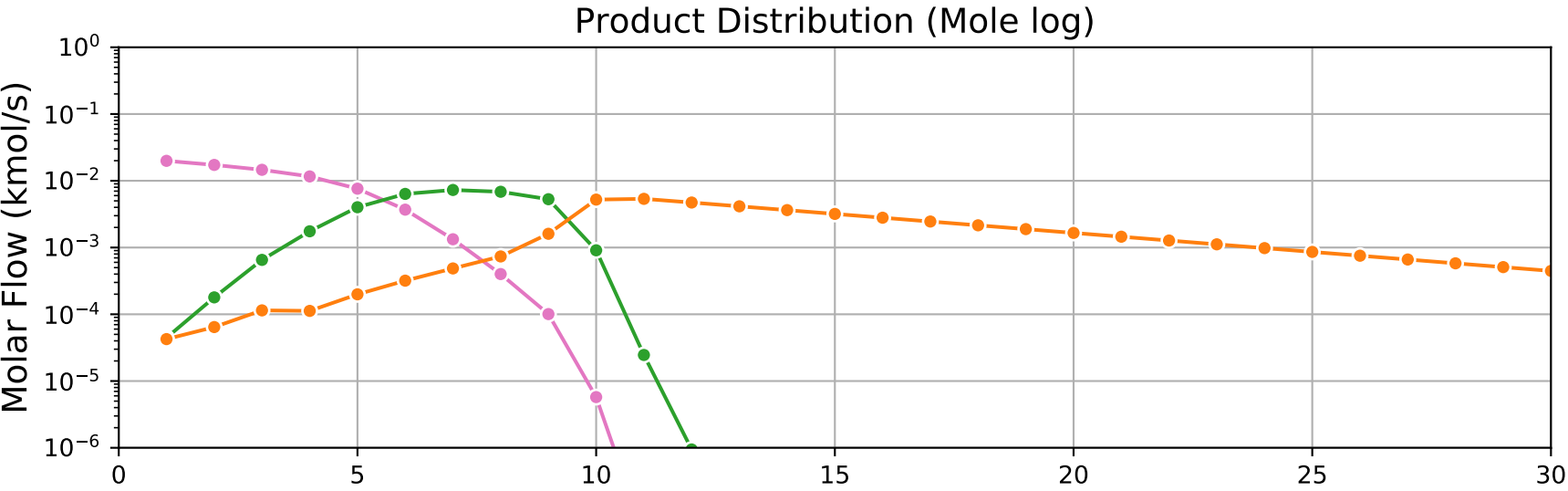
> Reflux PR ratio = 0.12 <



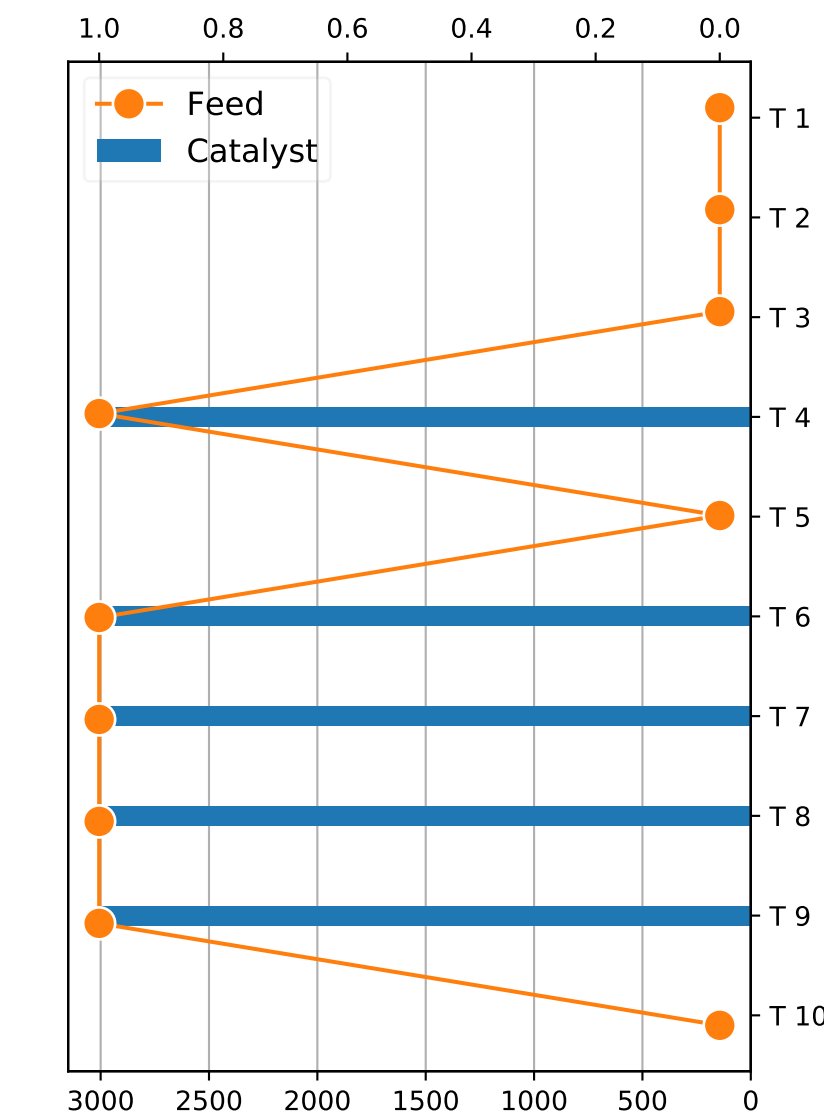
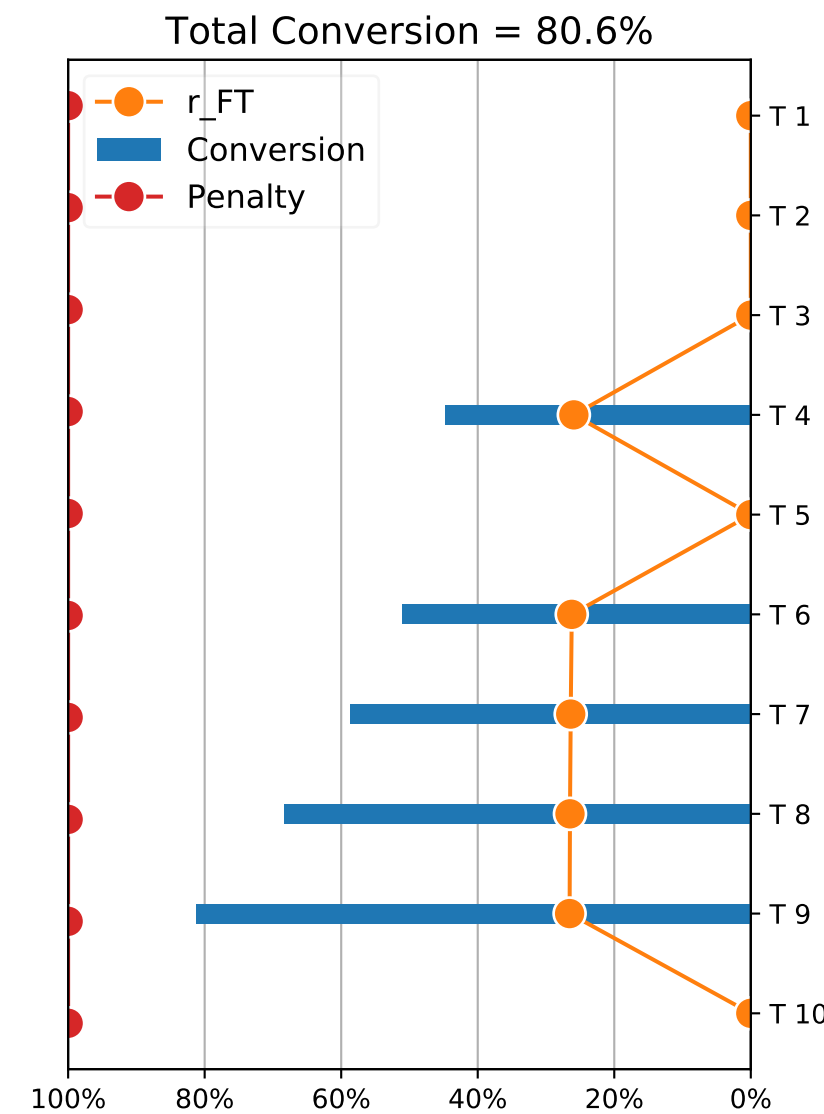
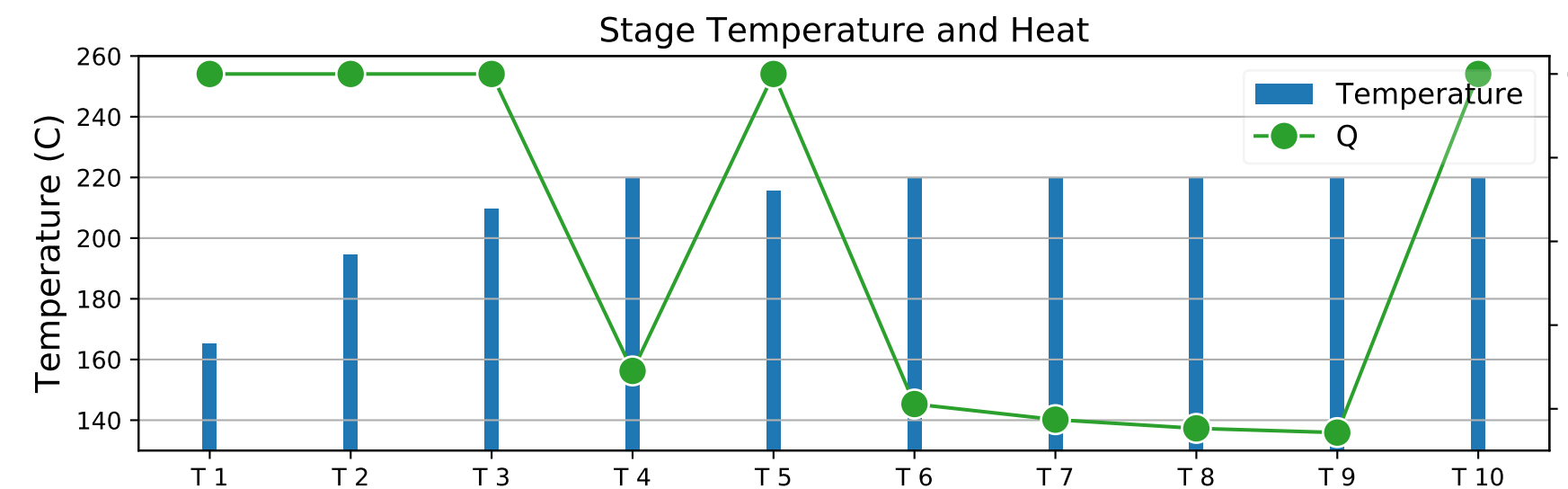
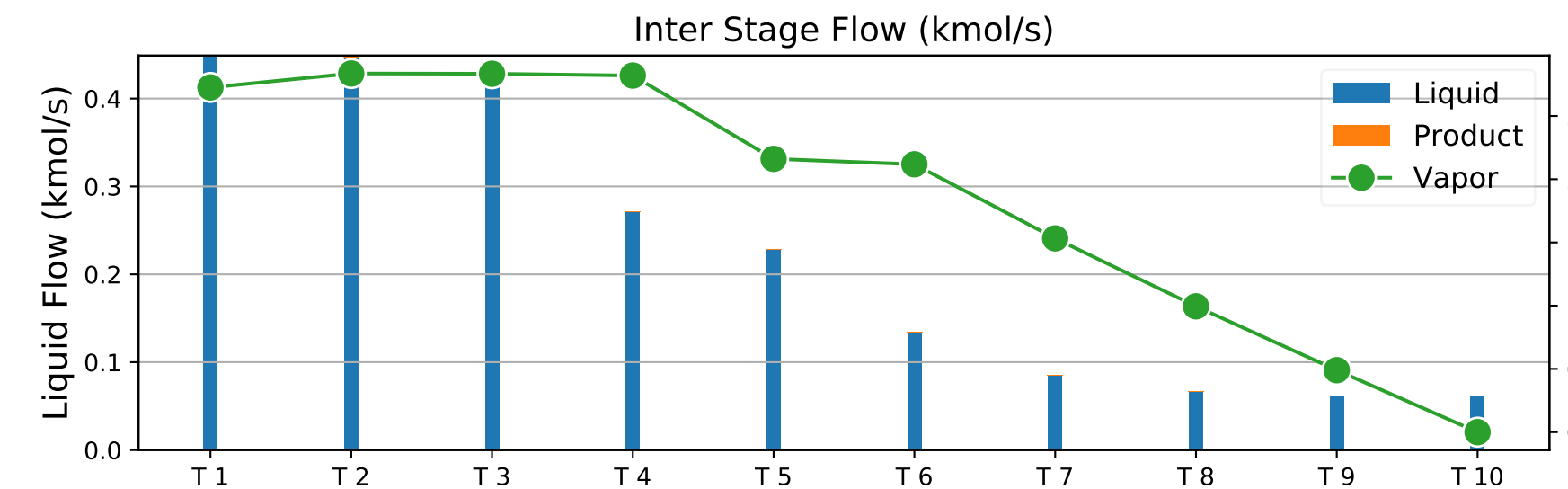
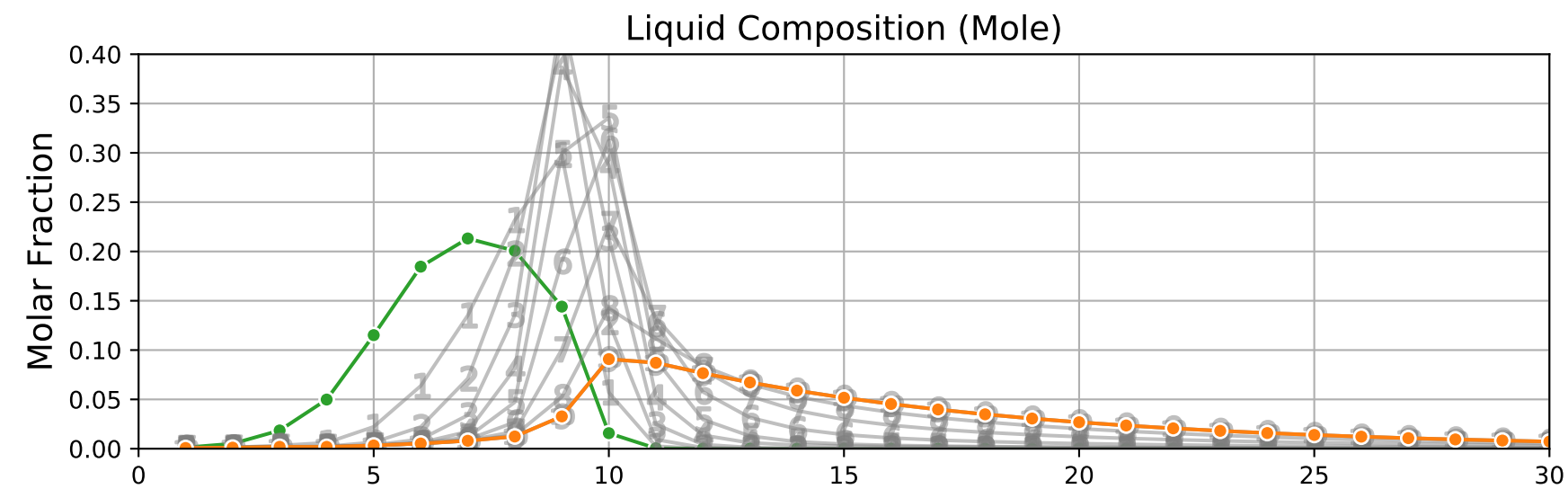
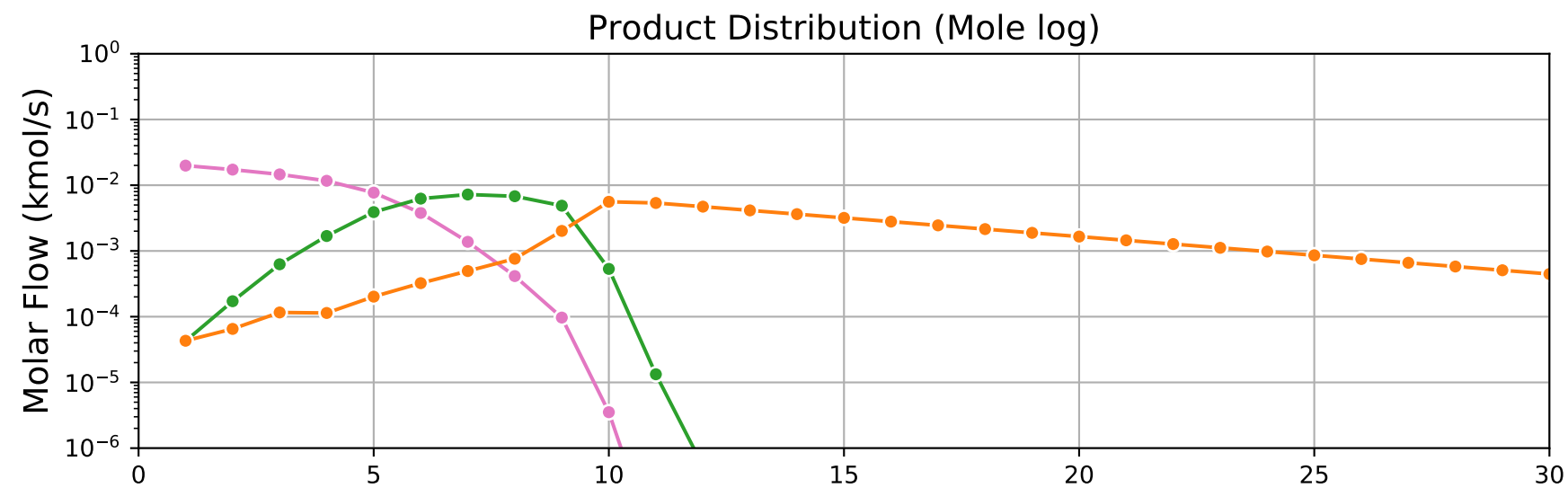
> Reflux PR ratio = 0.11 <



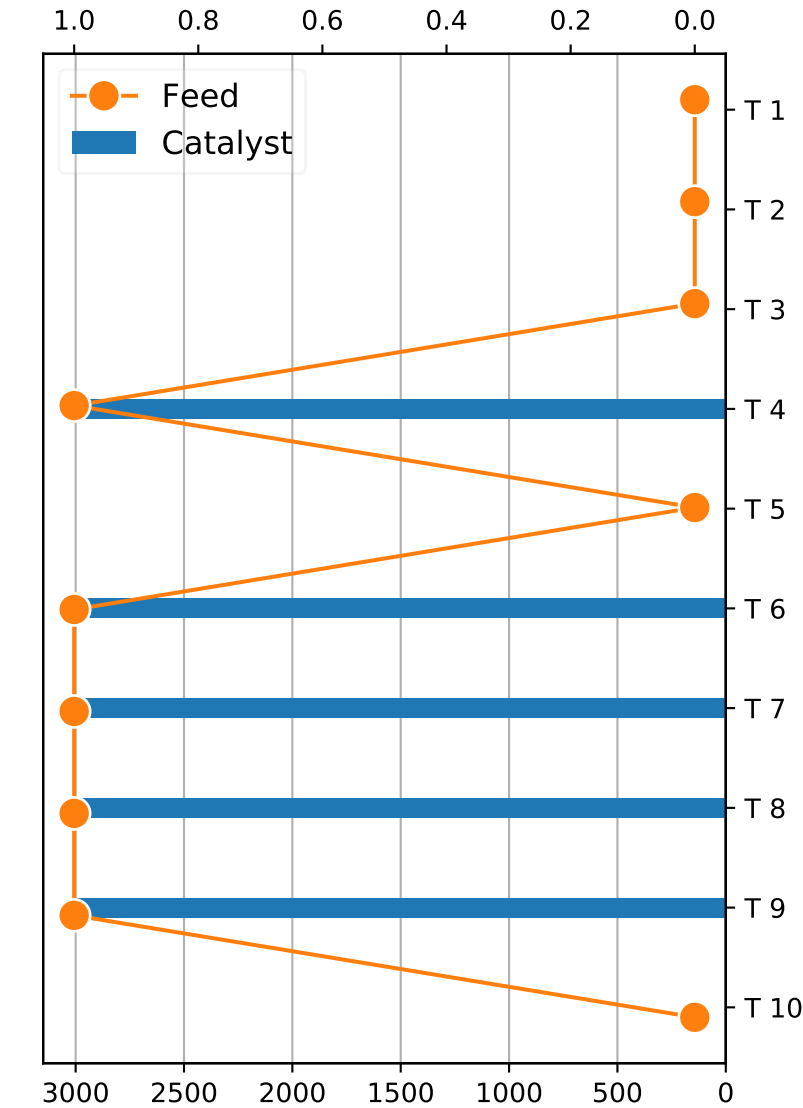
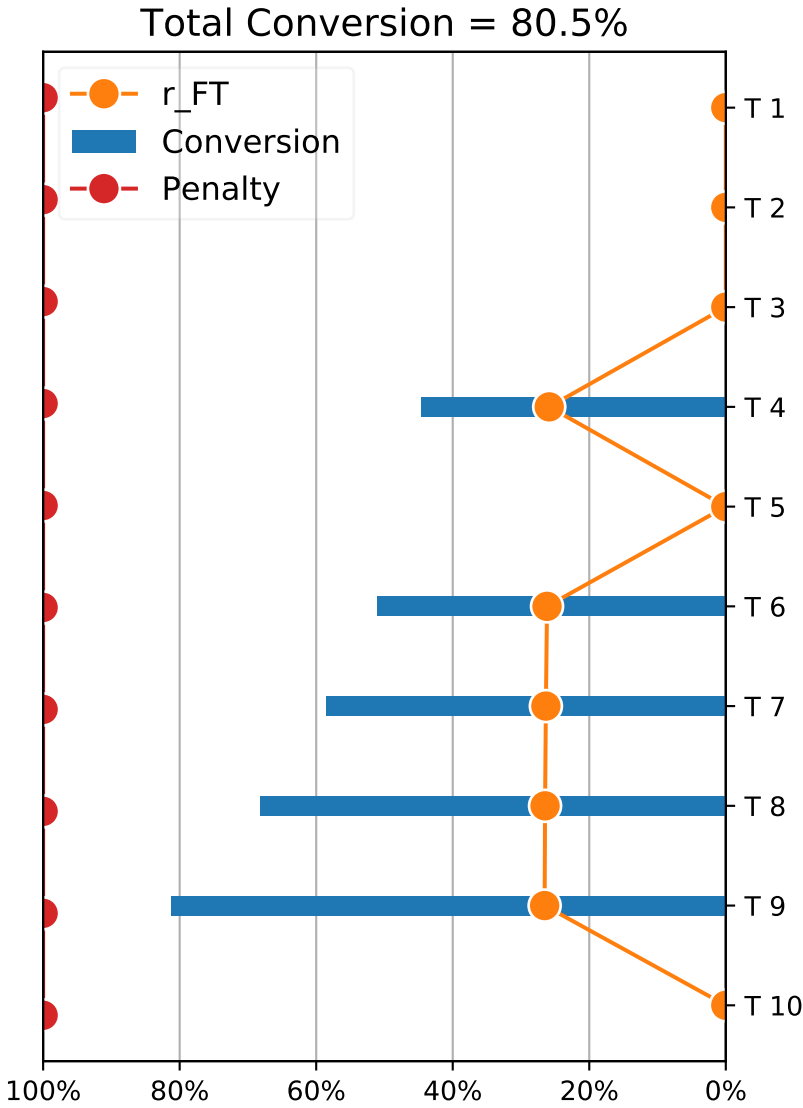
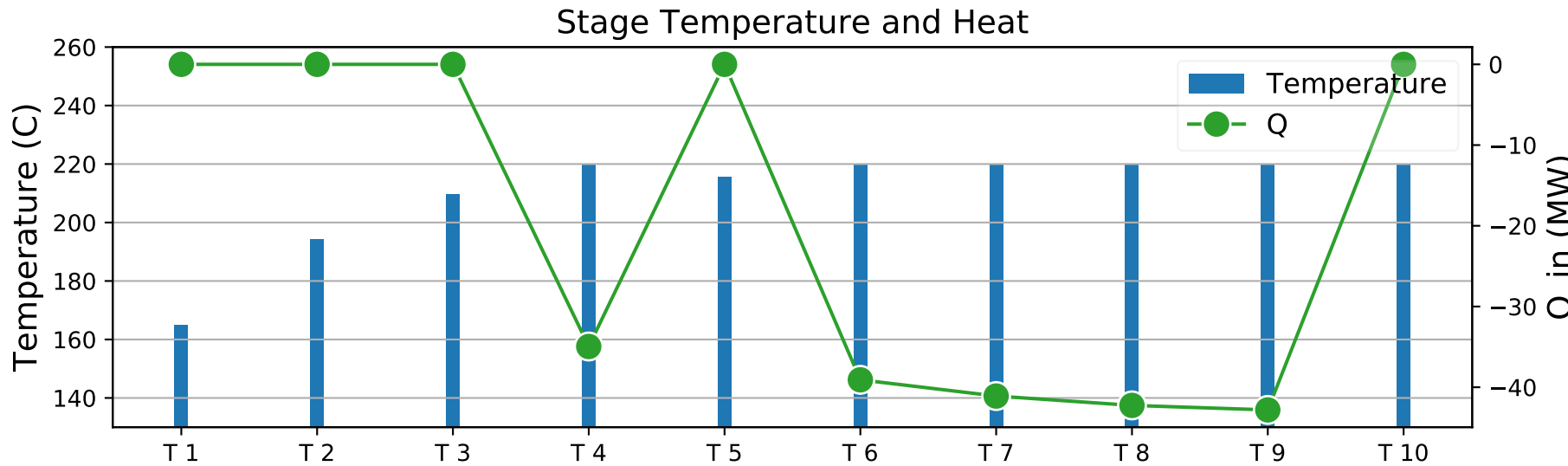
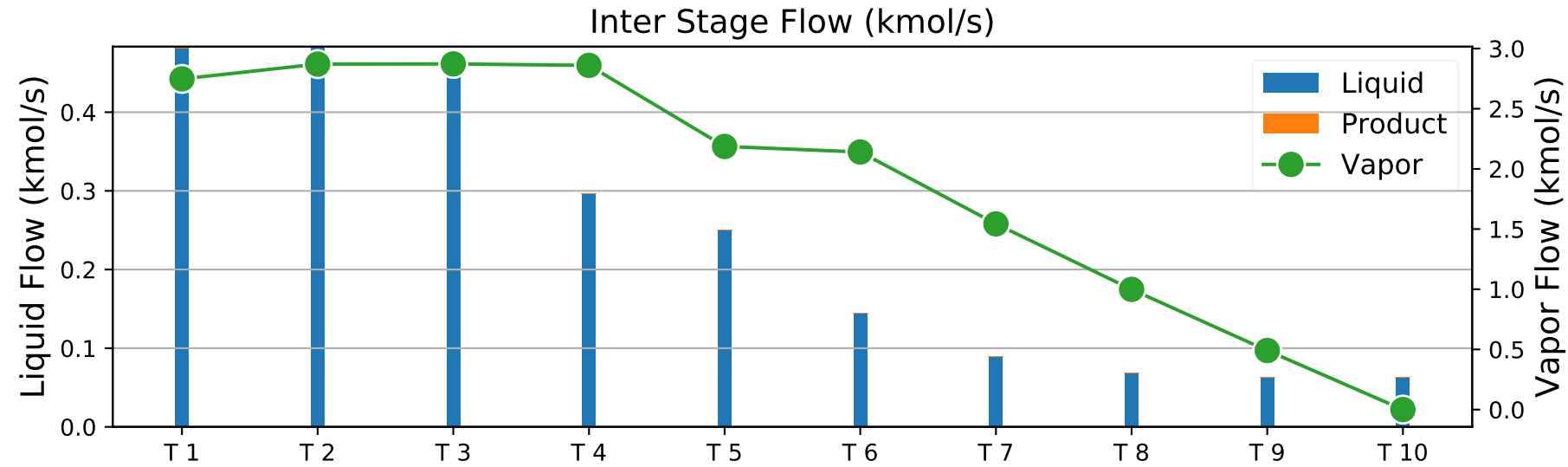
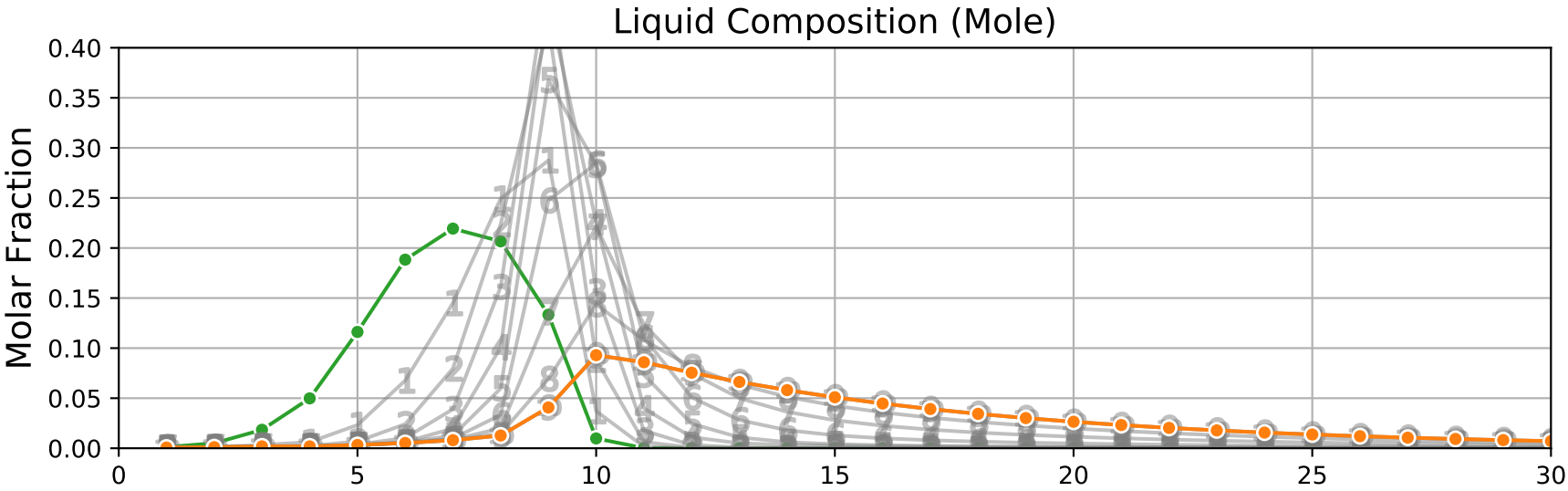
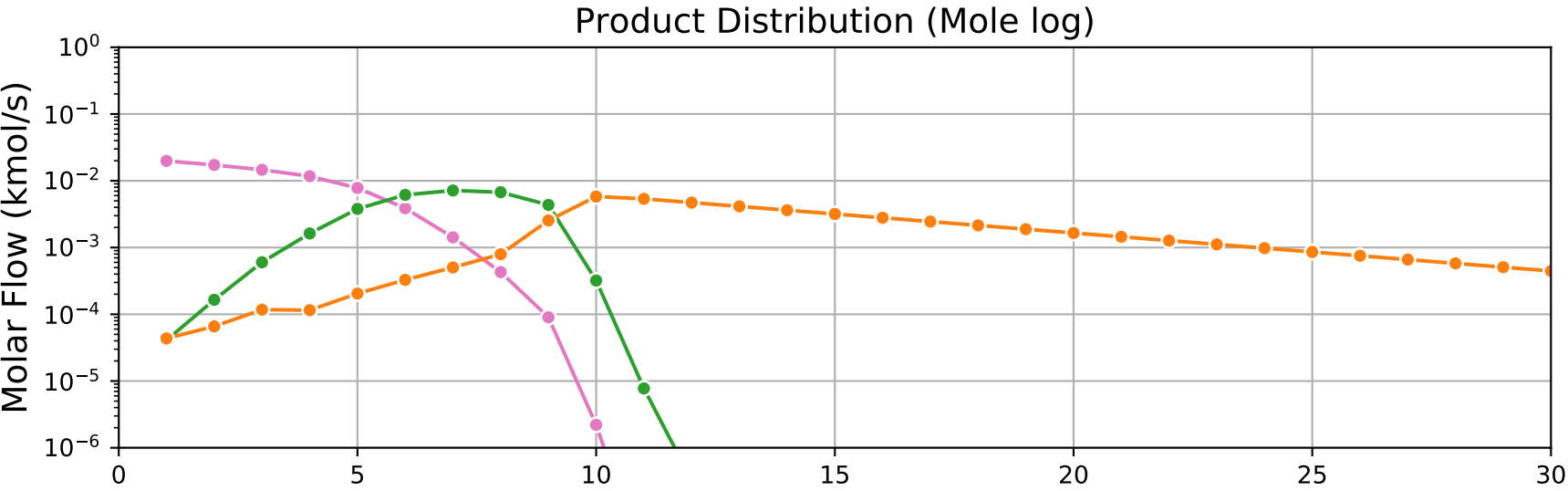
> Reflux PR ratio = 0.10 <



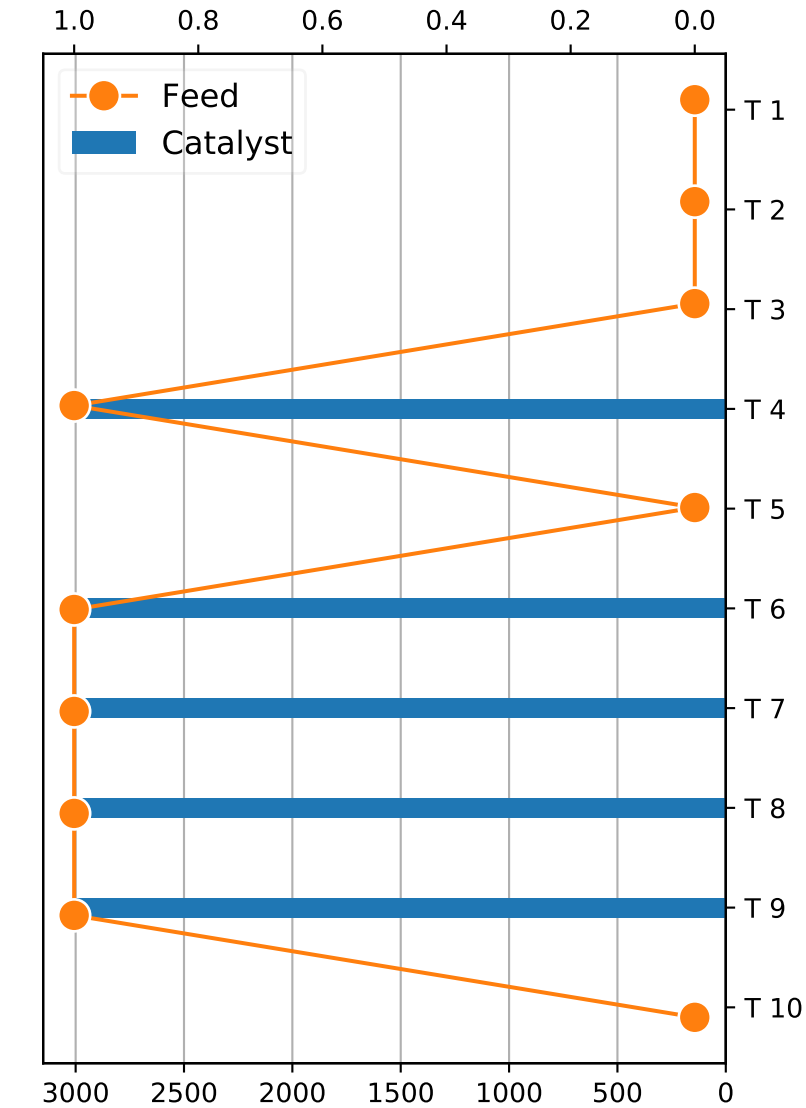
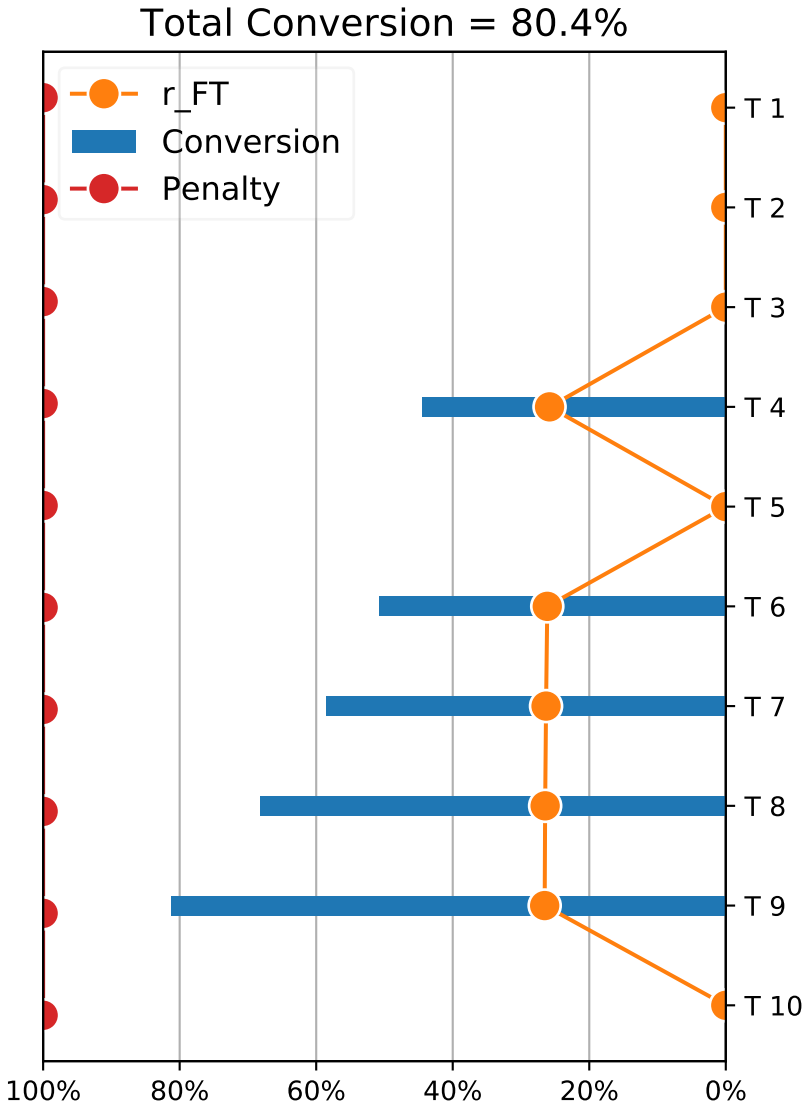
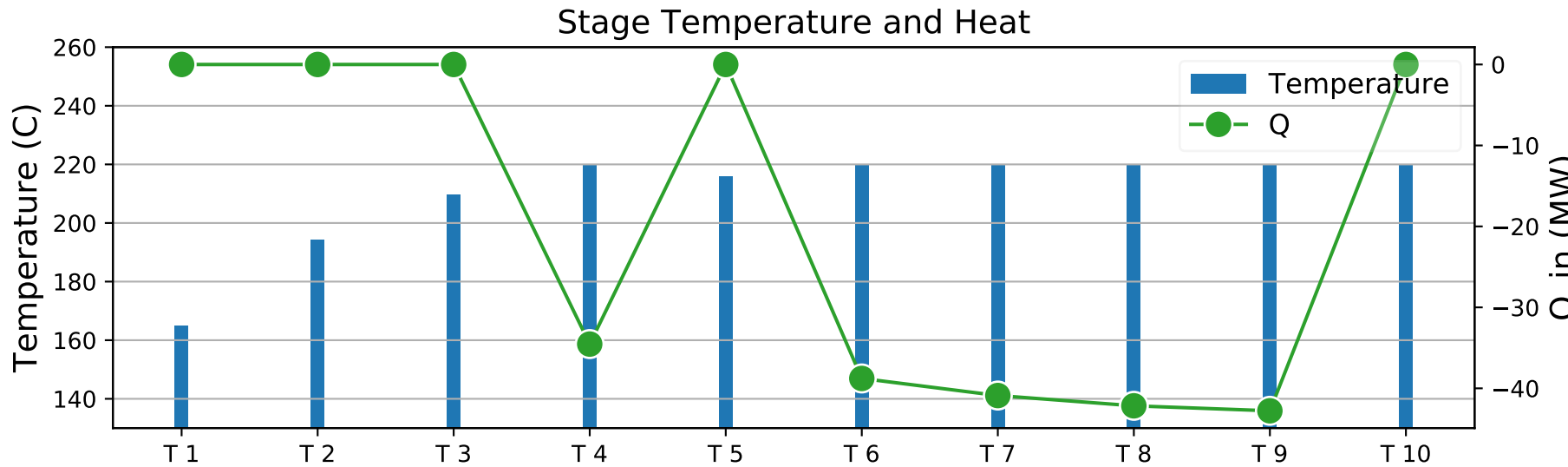
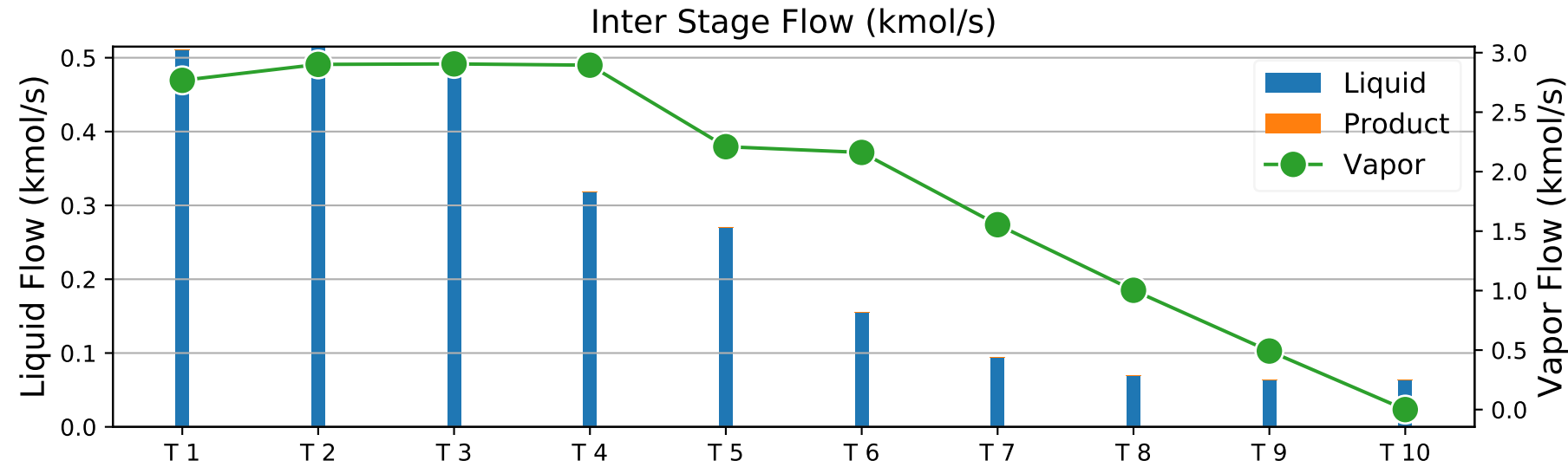
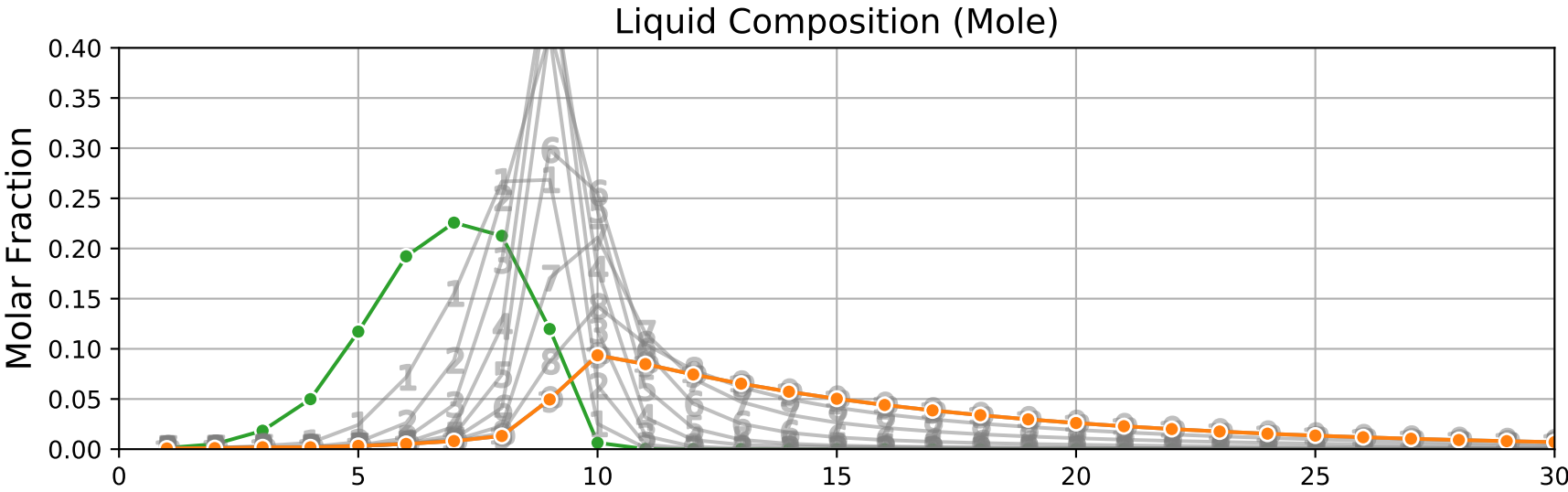
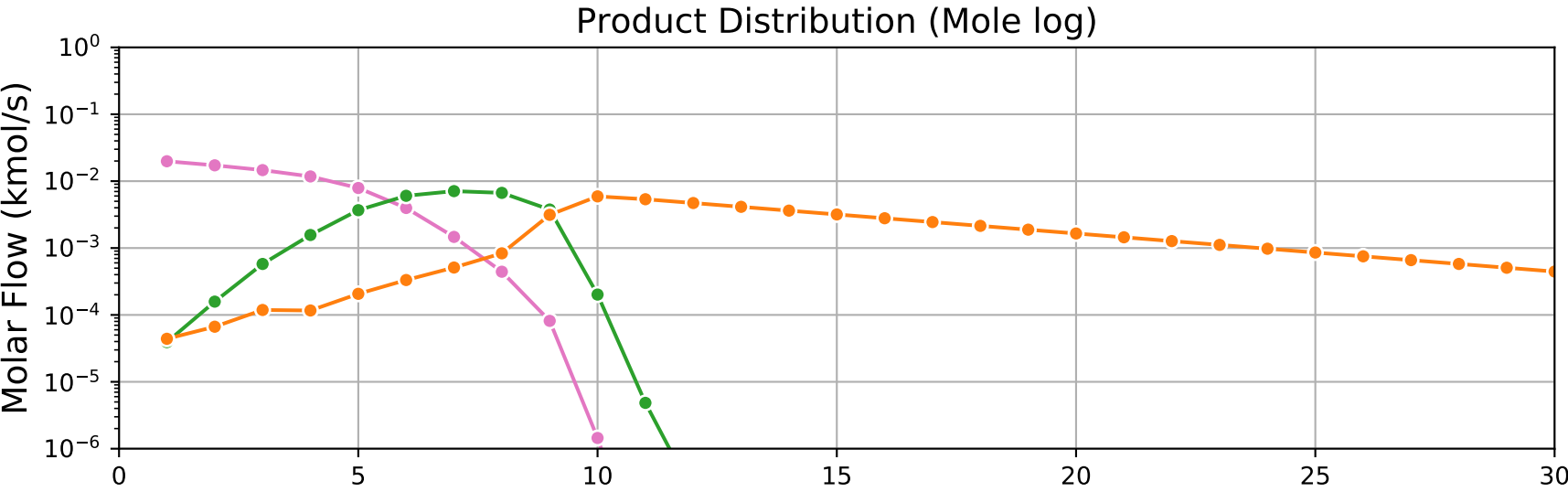
> Reflux PR ratio = 0.09 <



> Reflux PR ratio = 0.08 <

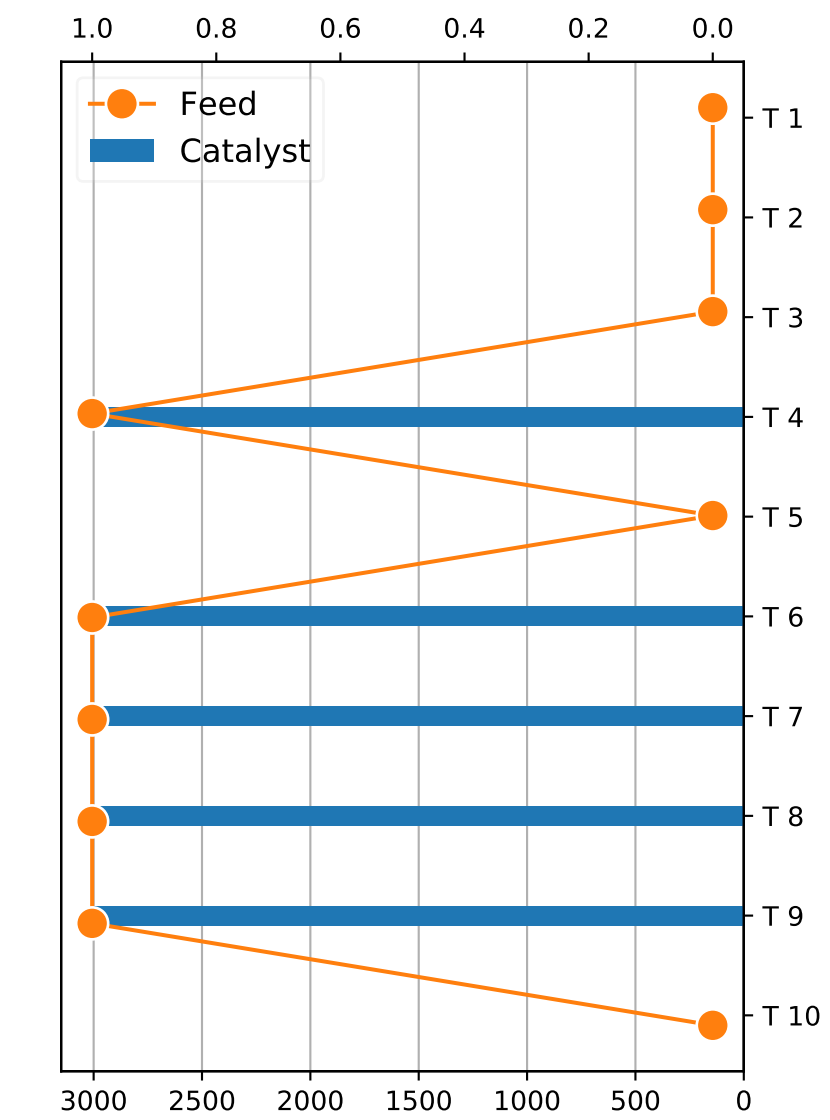
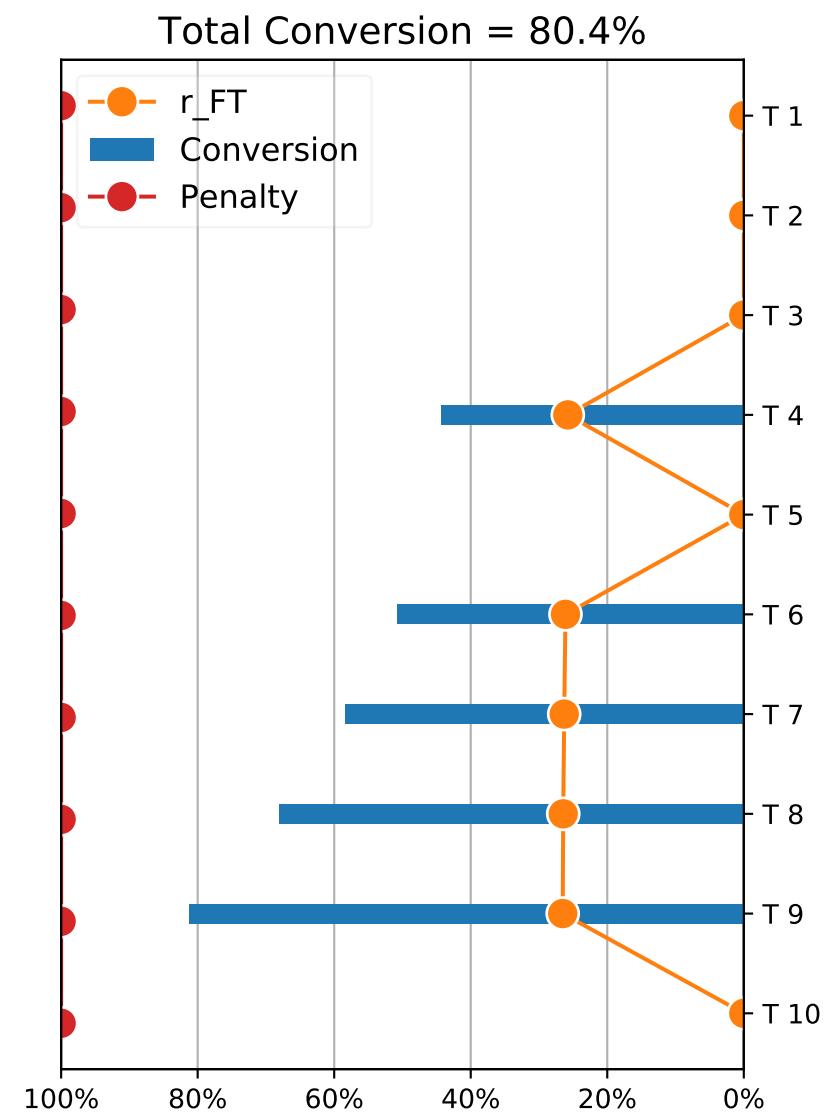
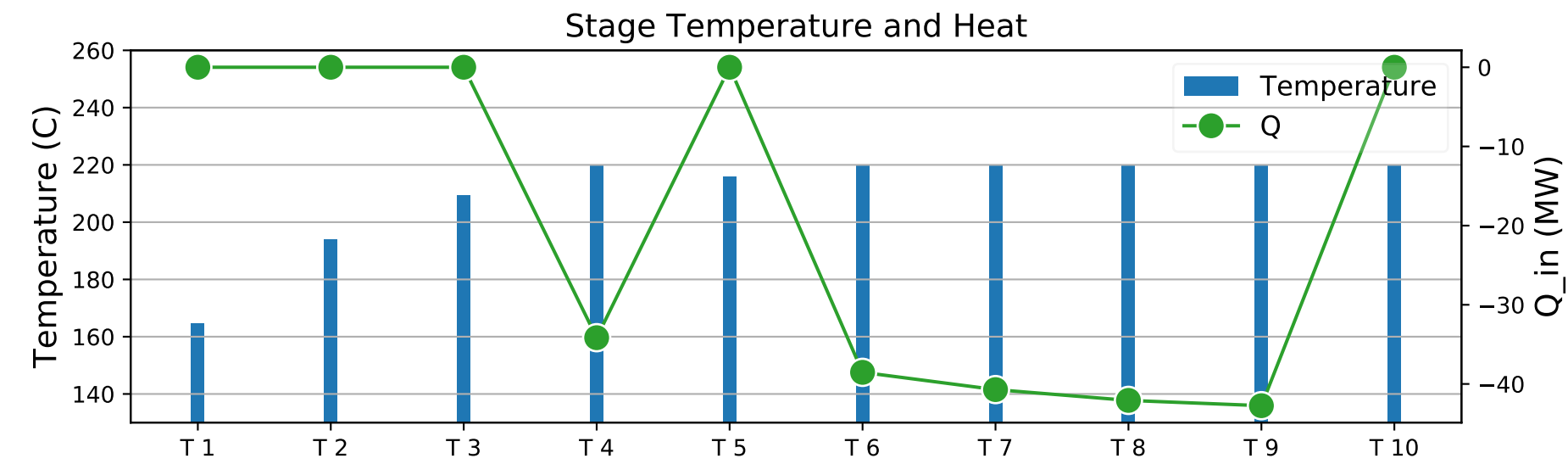
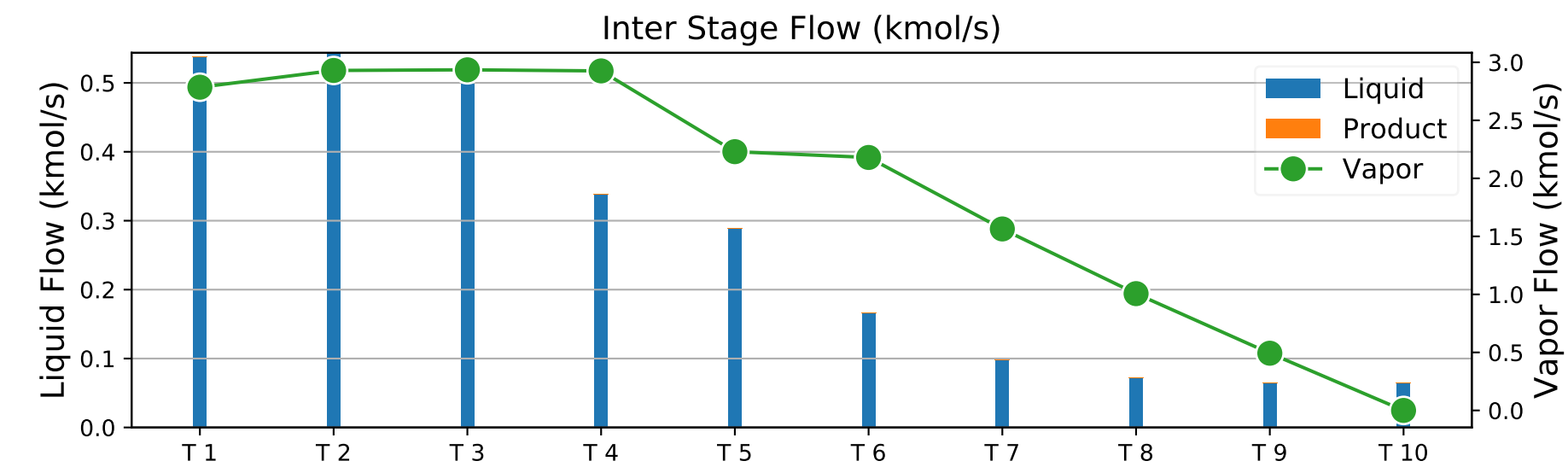
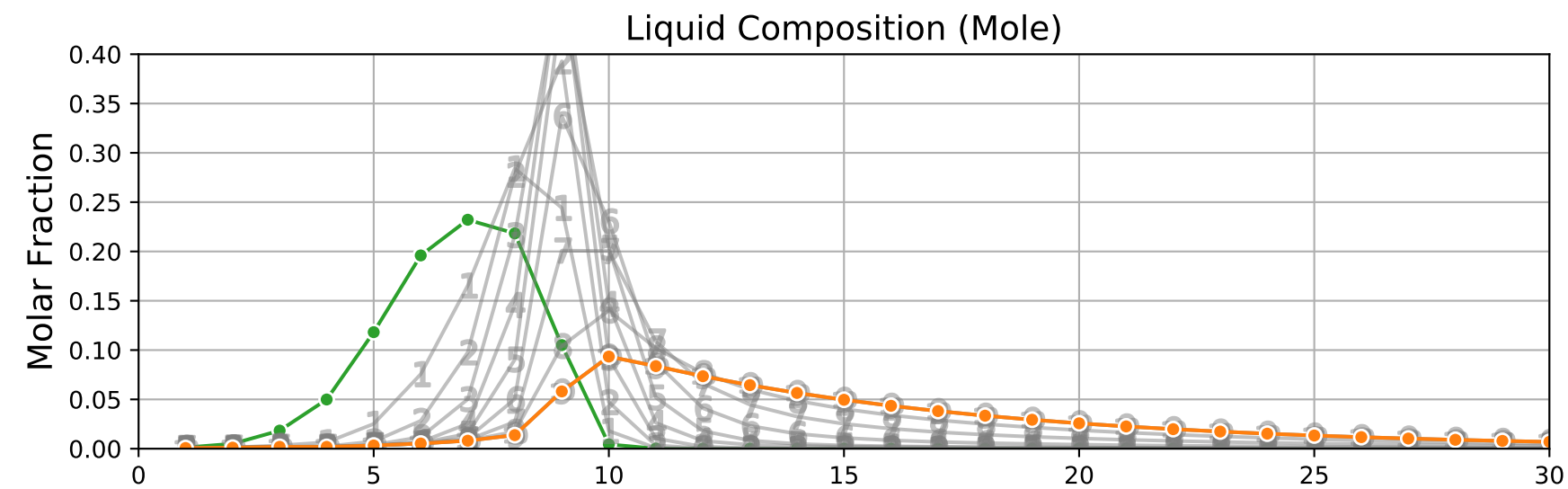
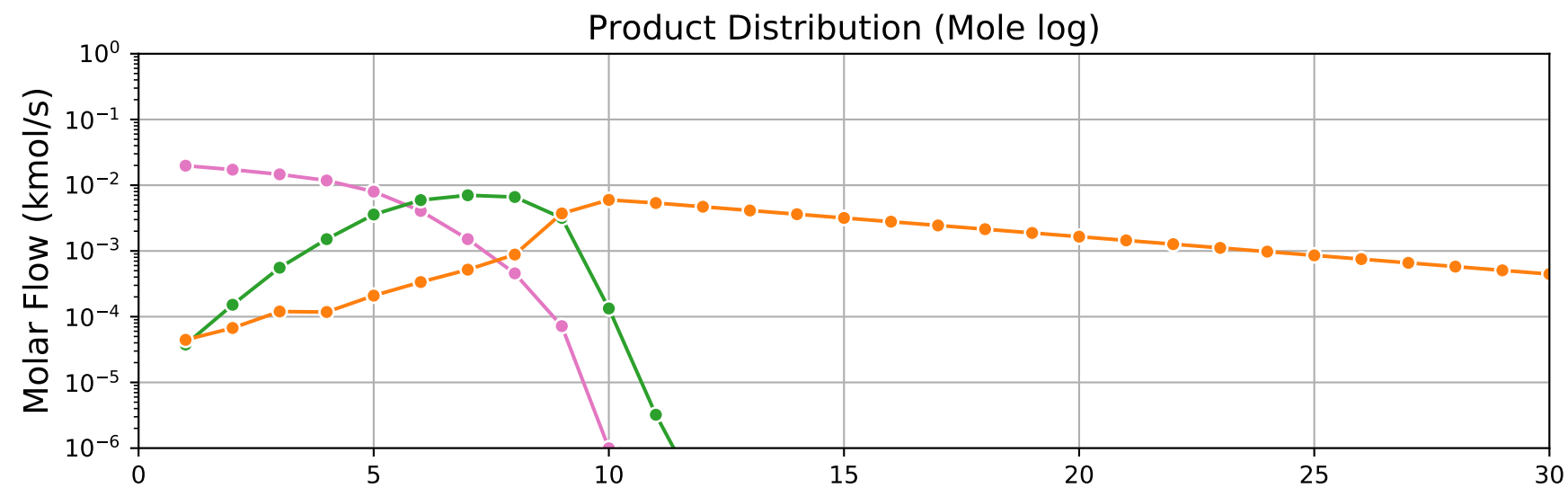


> Reflux PR ratio = 0.08 <

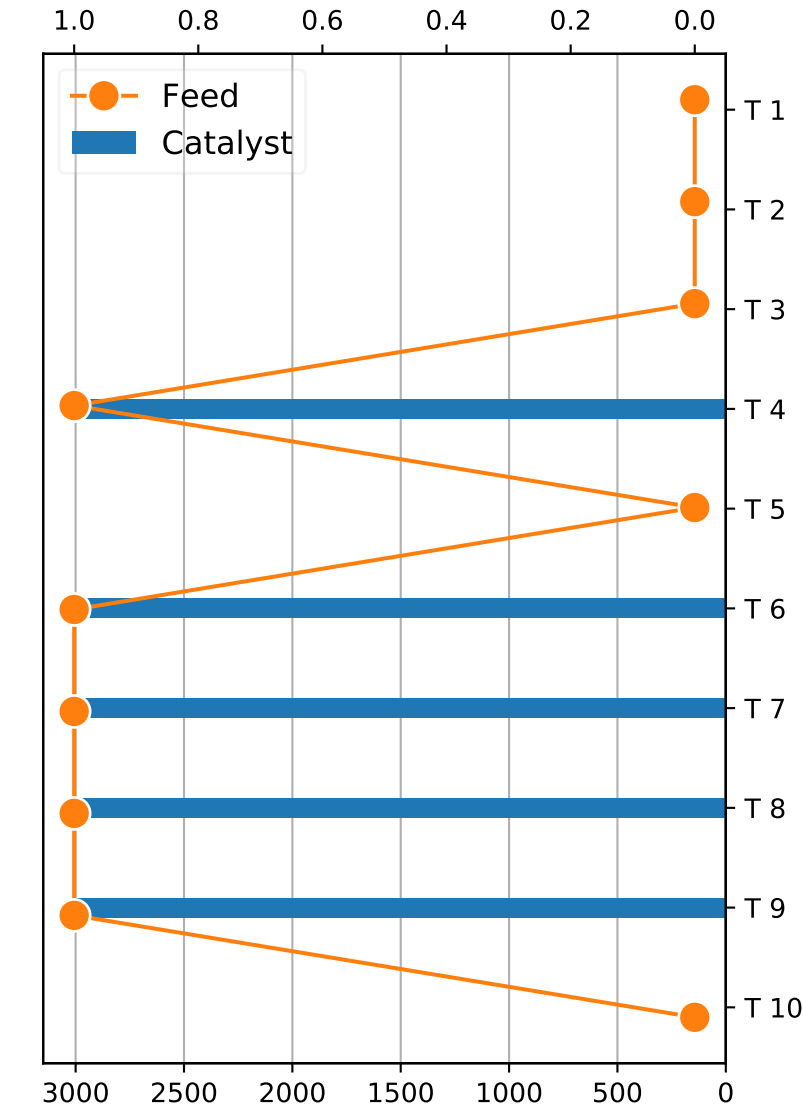
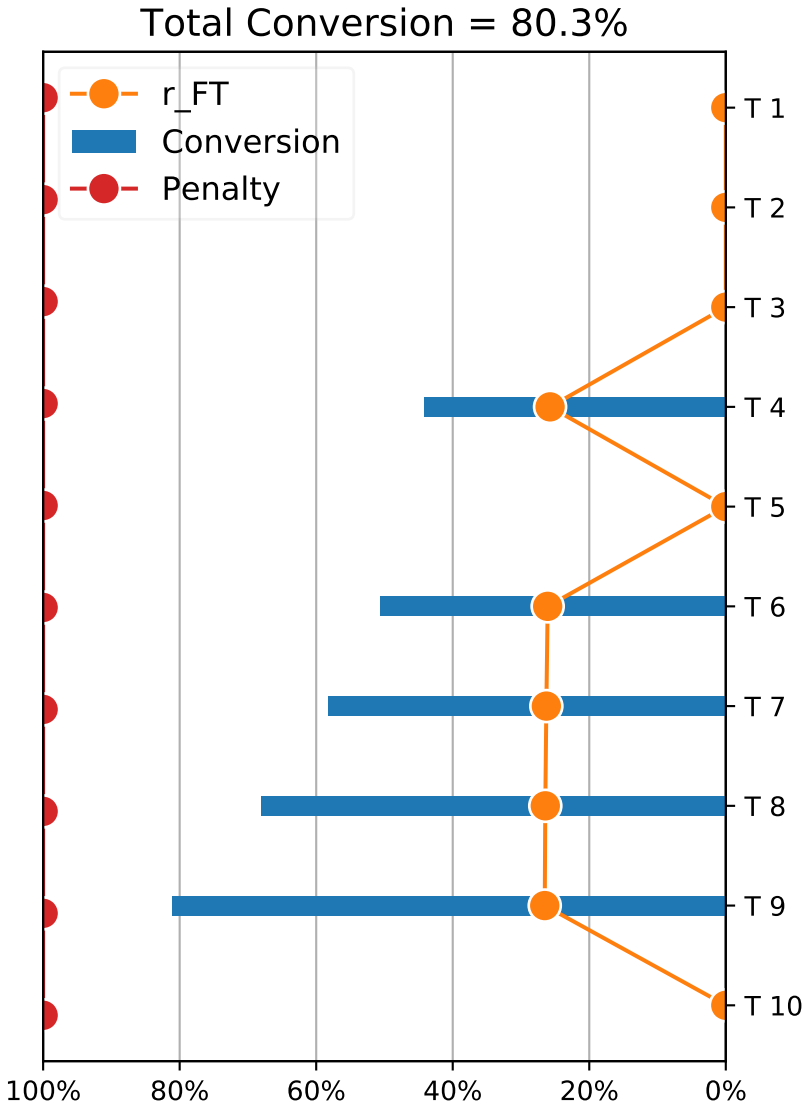
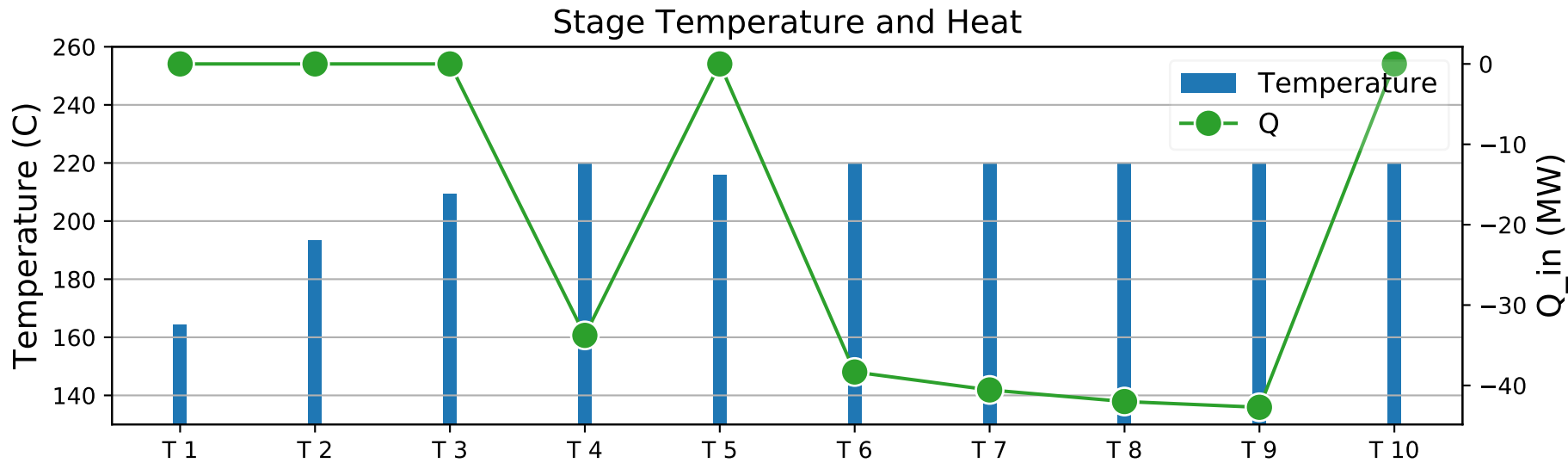
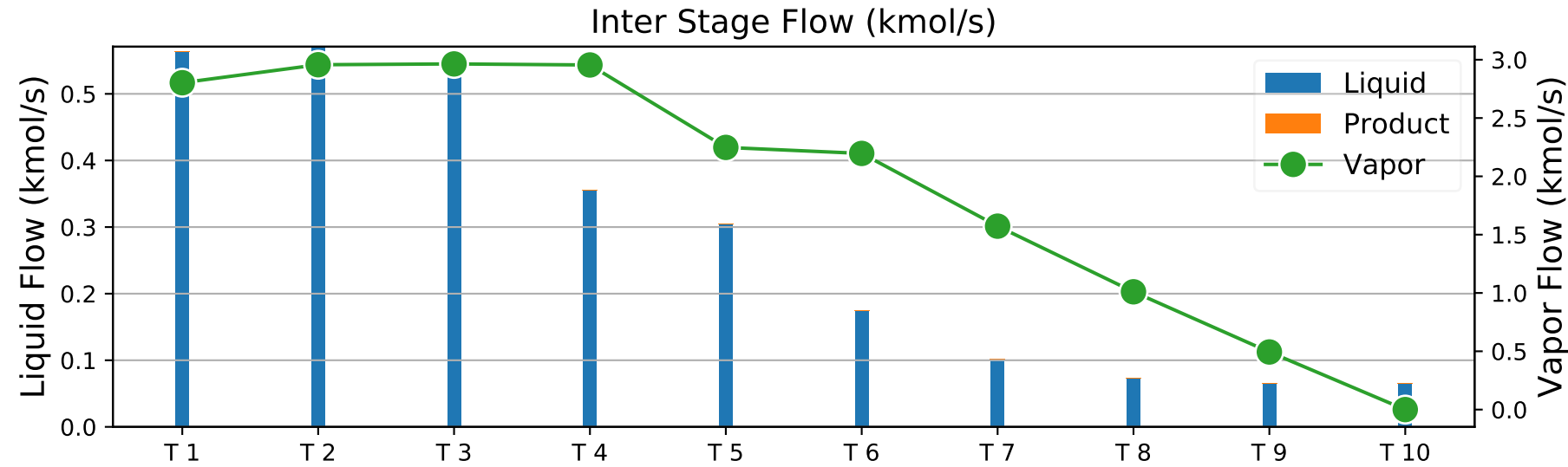
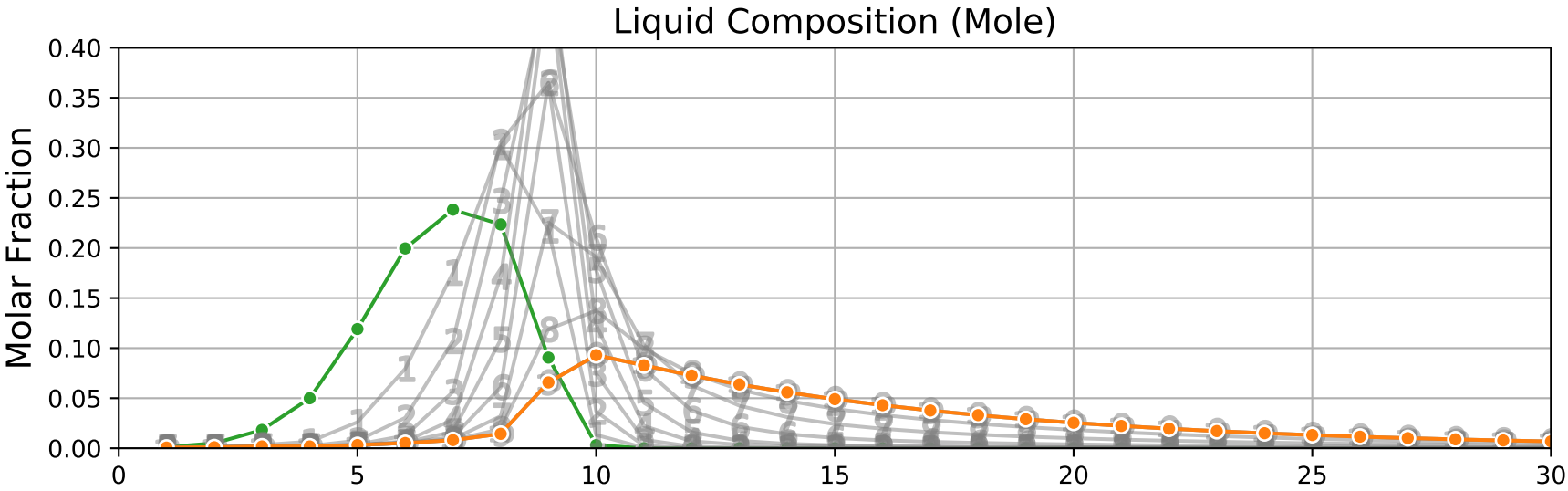
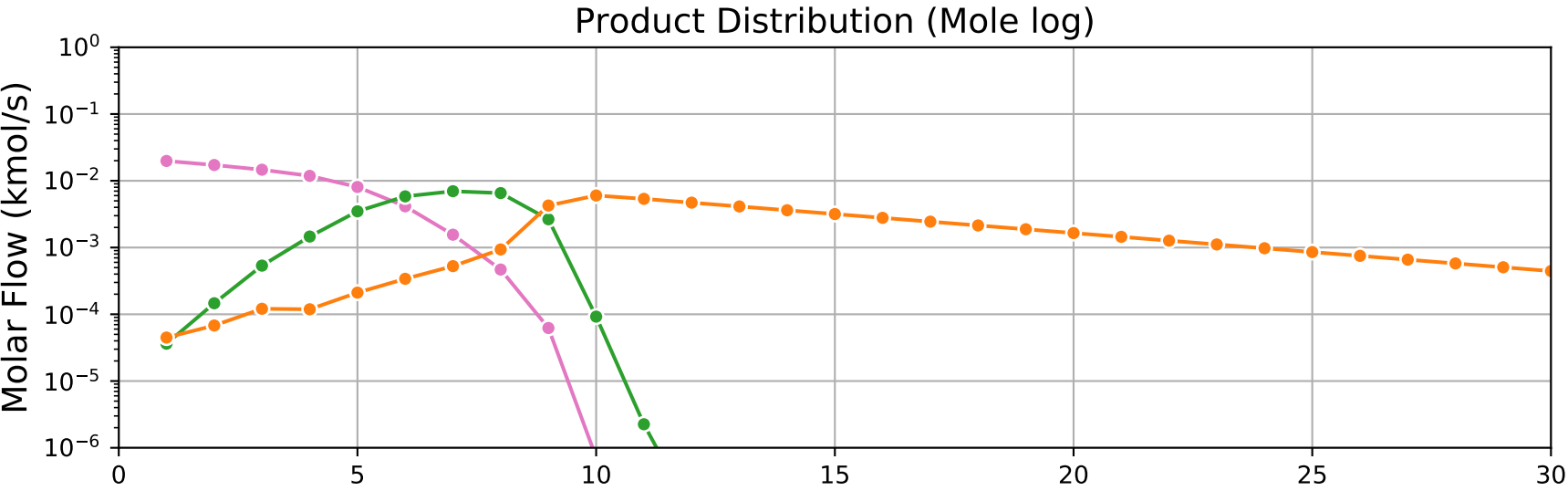




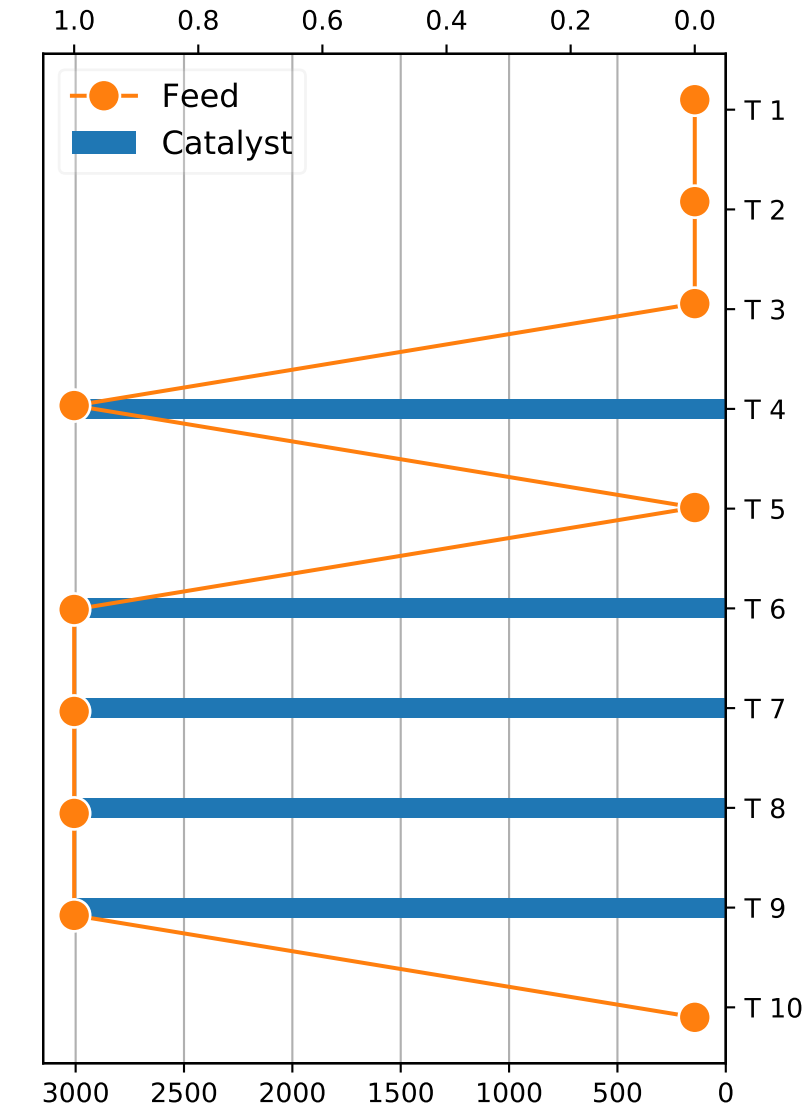
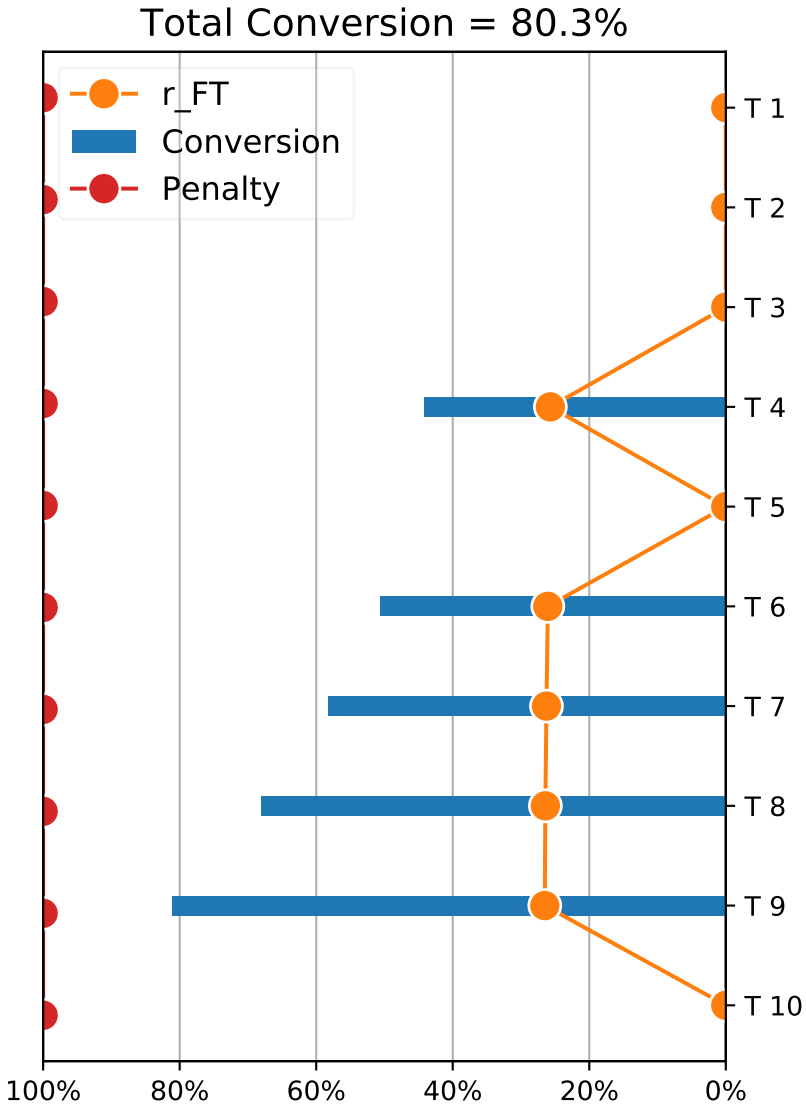
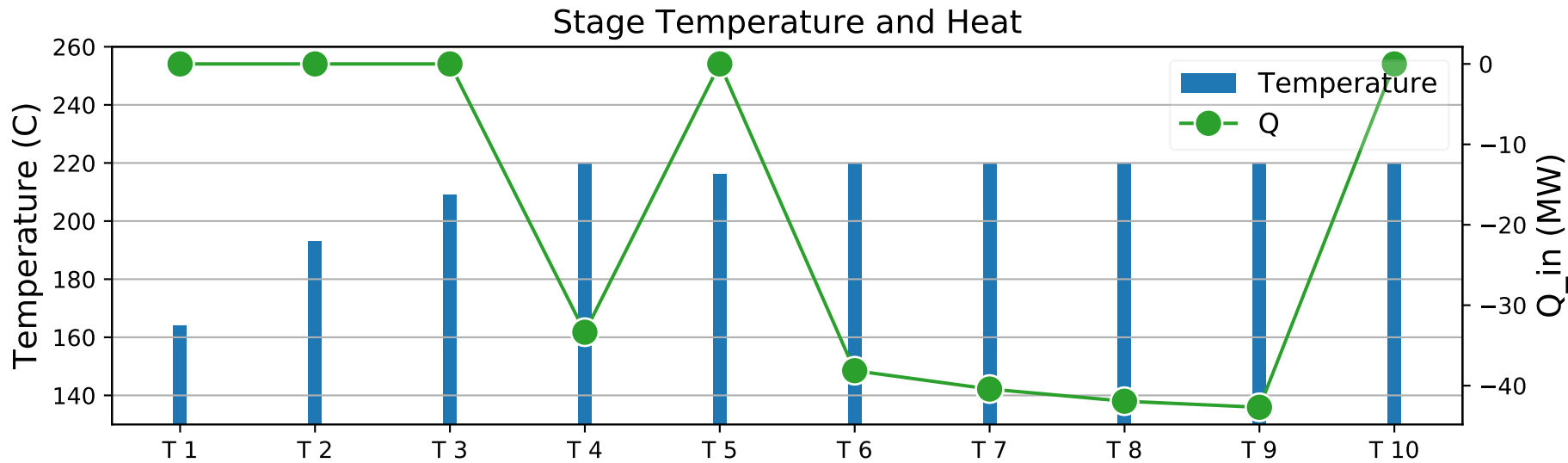
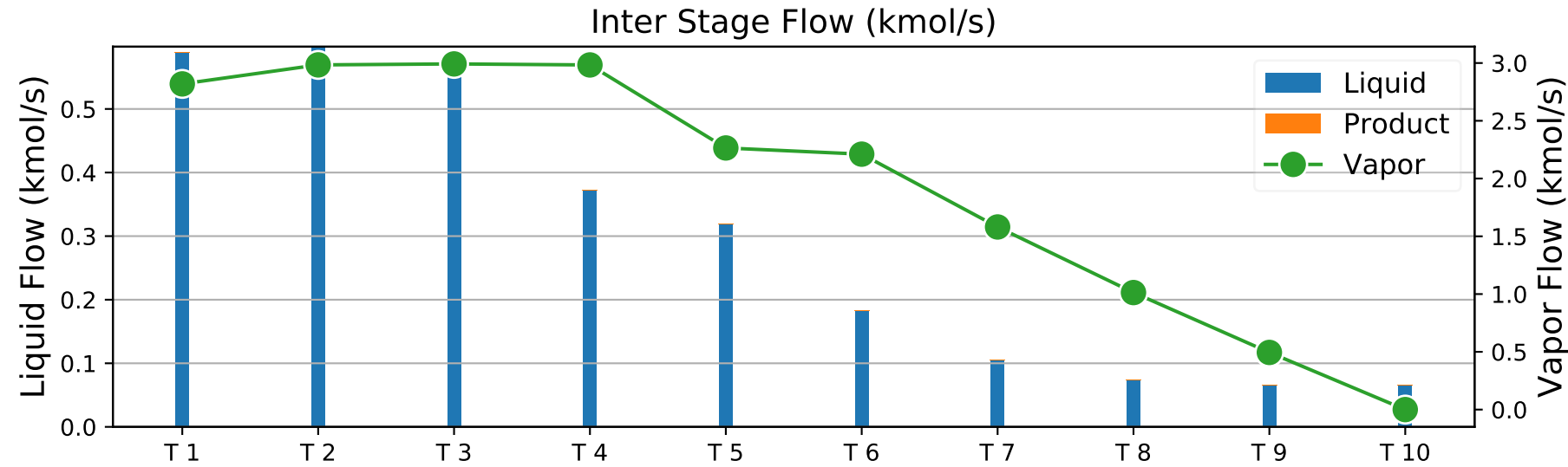
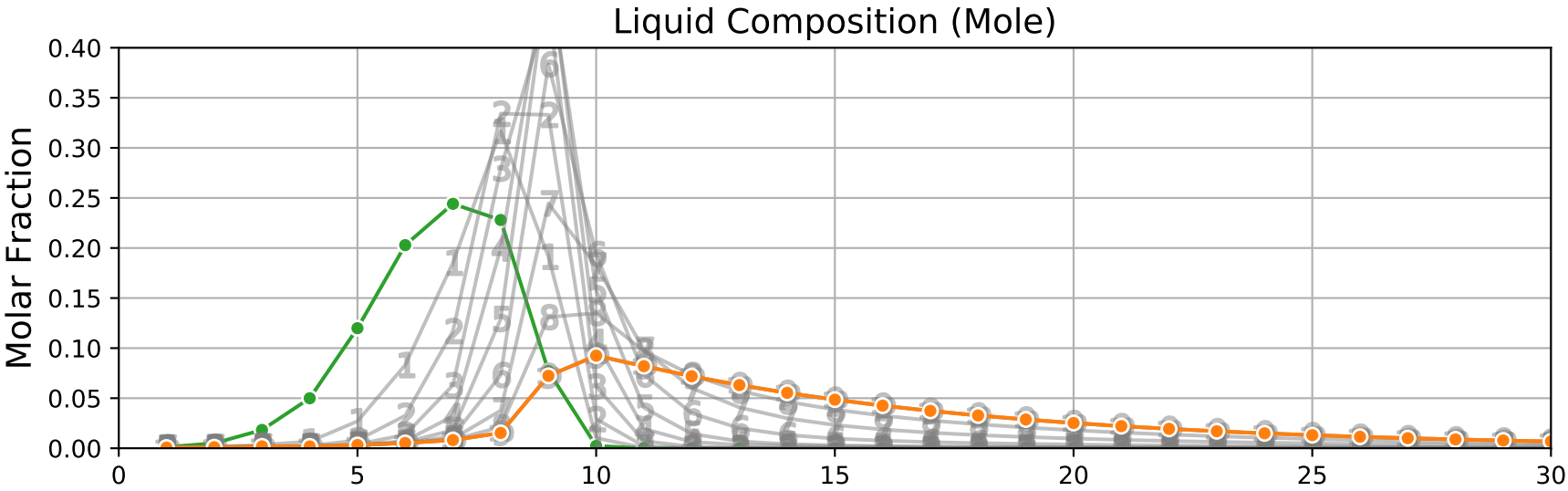
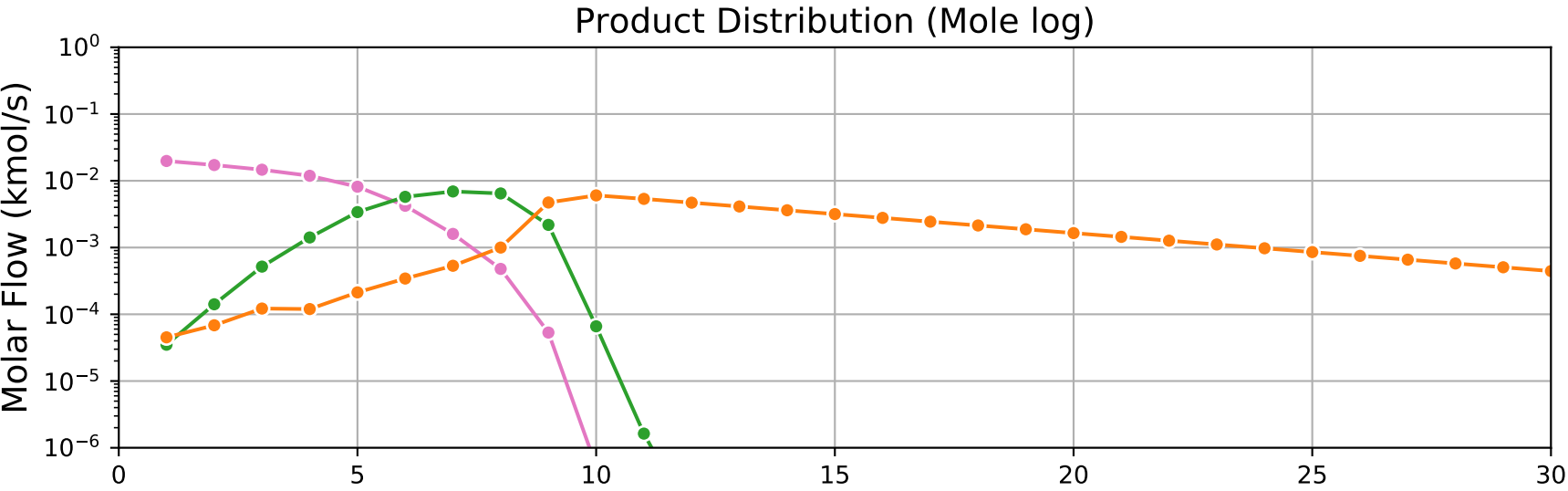
> Reflux PR ratio = 0.07 <



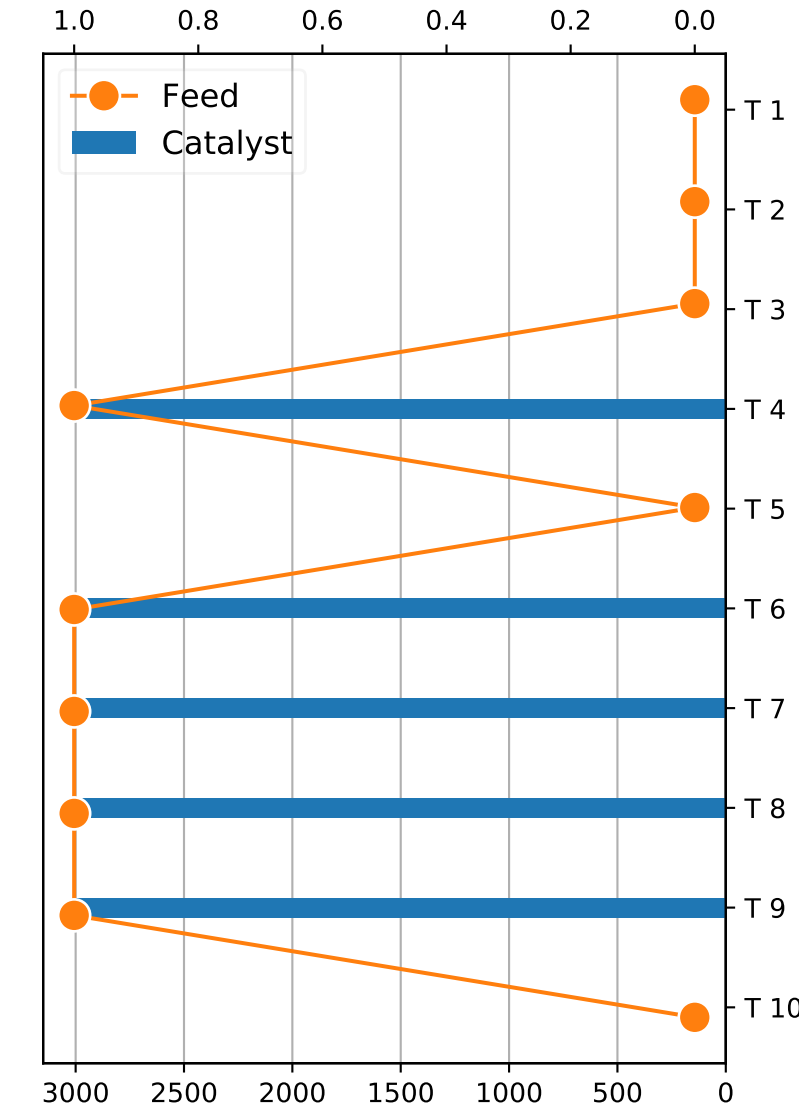
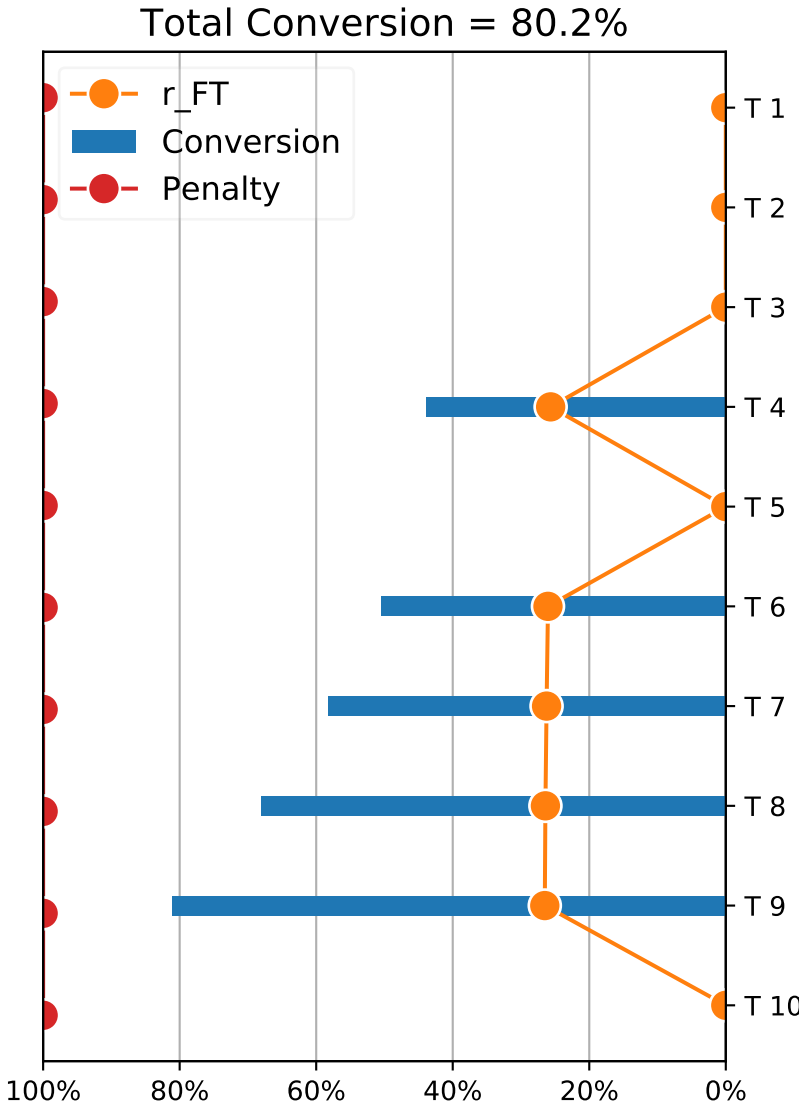
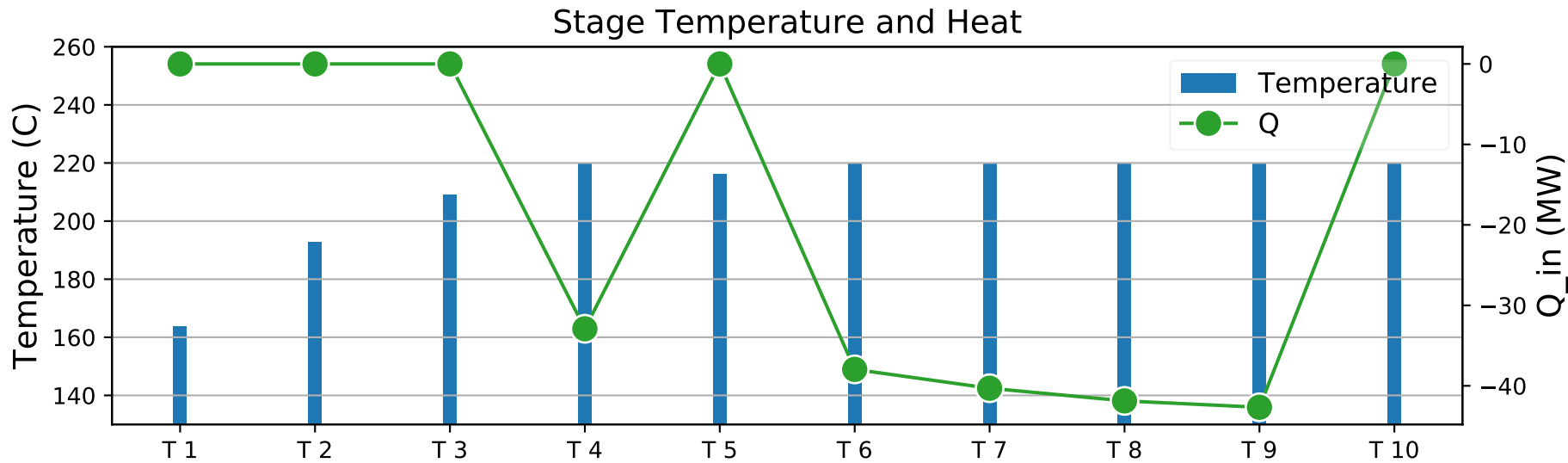
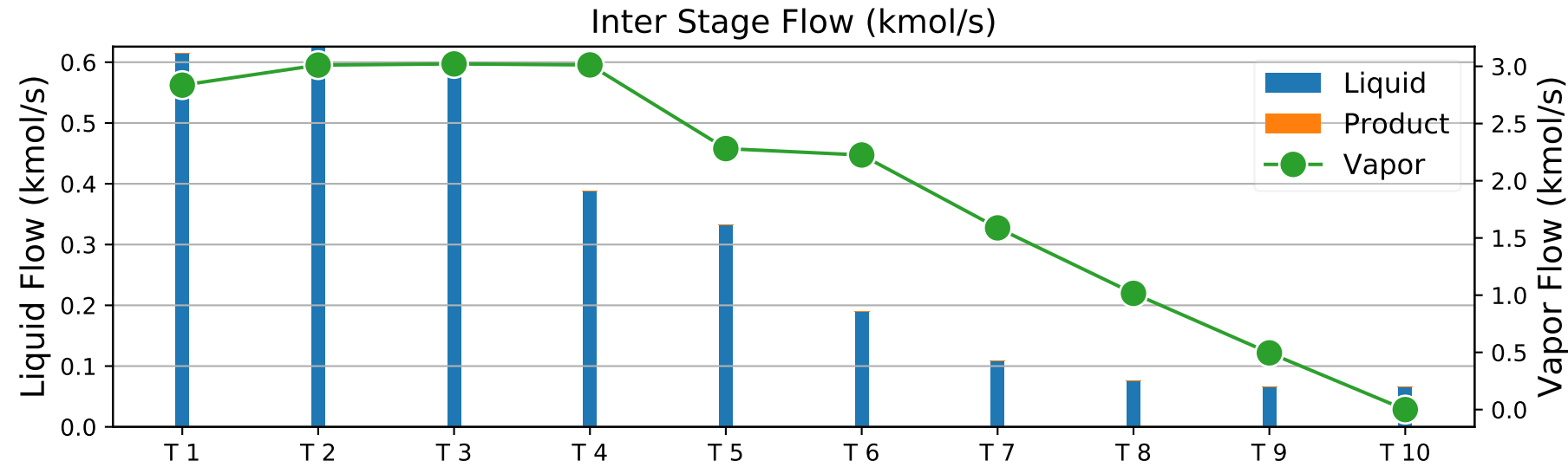
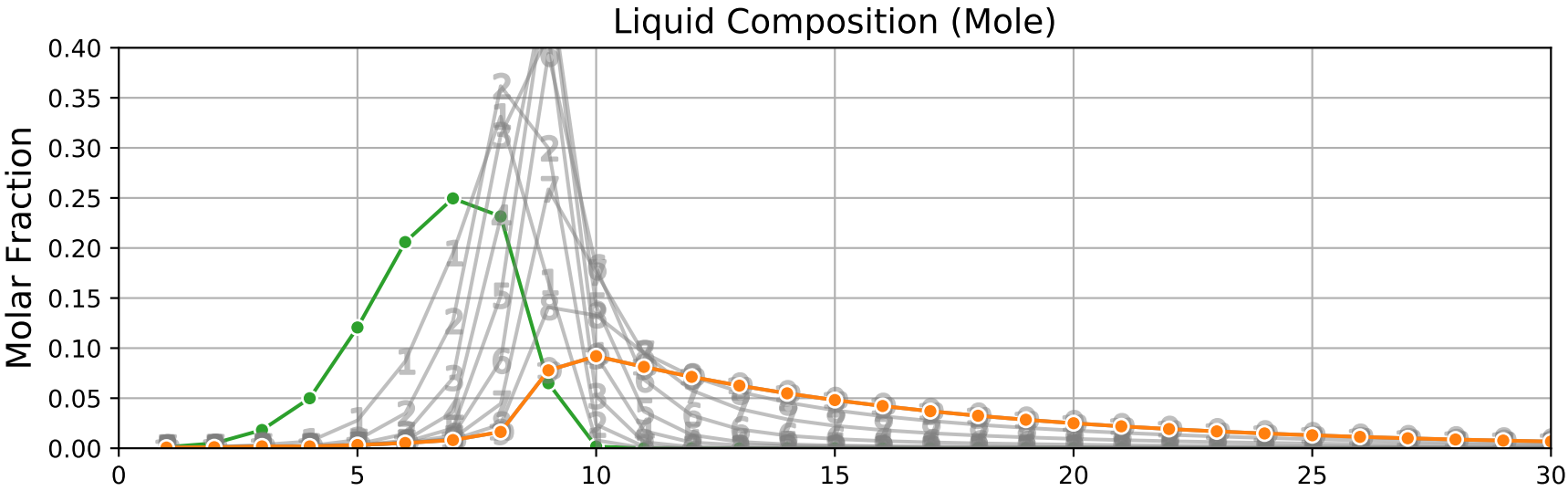
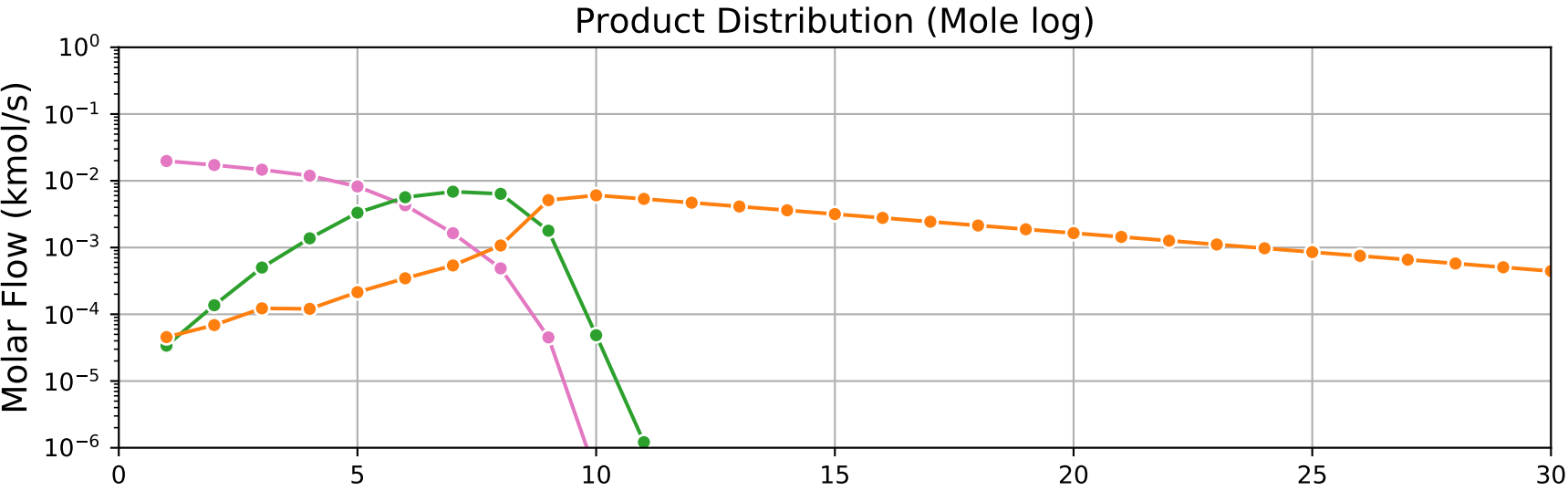
> Reflux PR ratio = 0.07 <



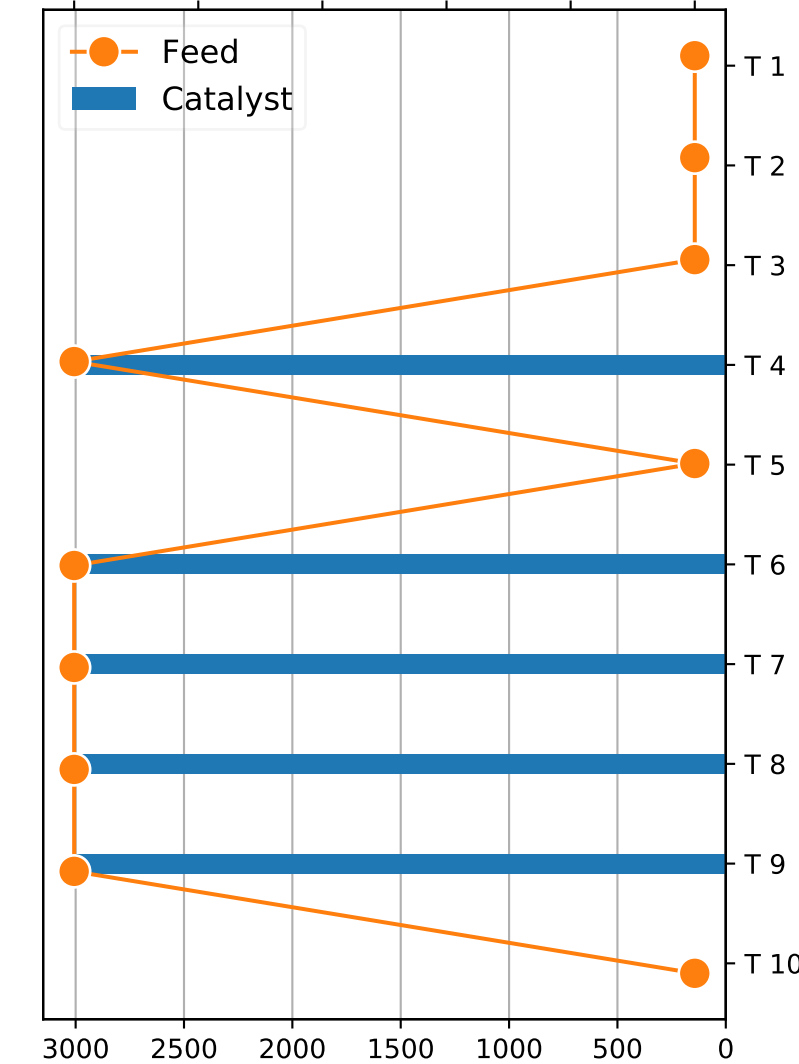
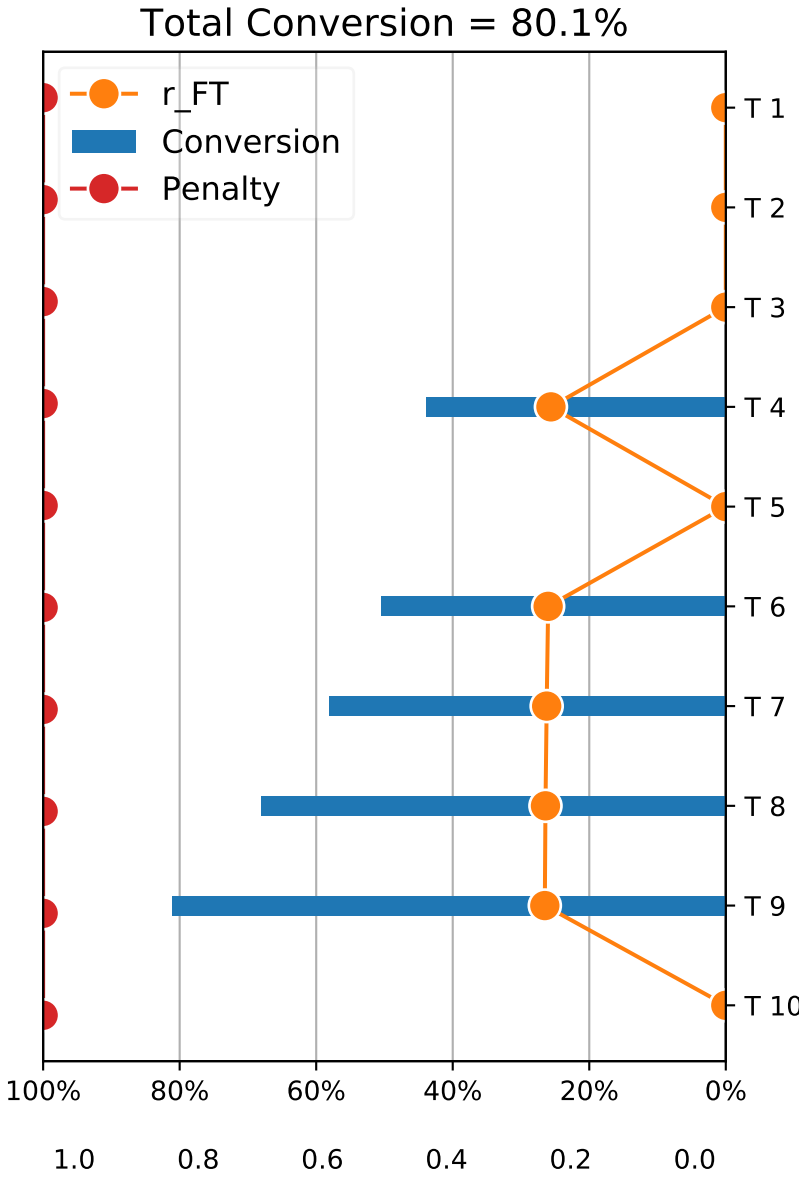
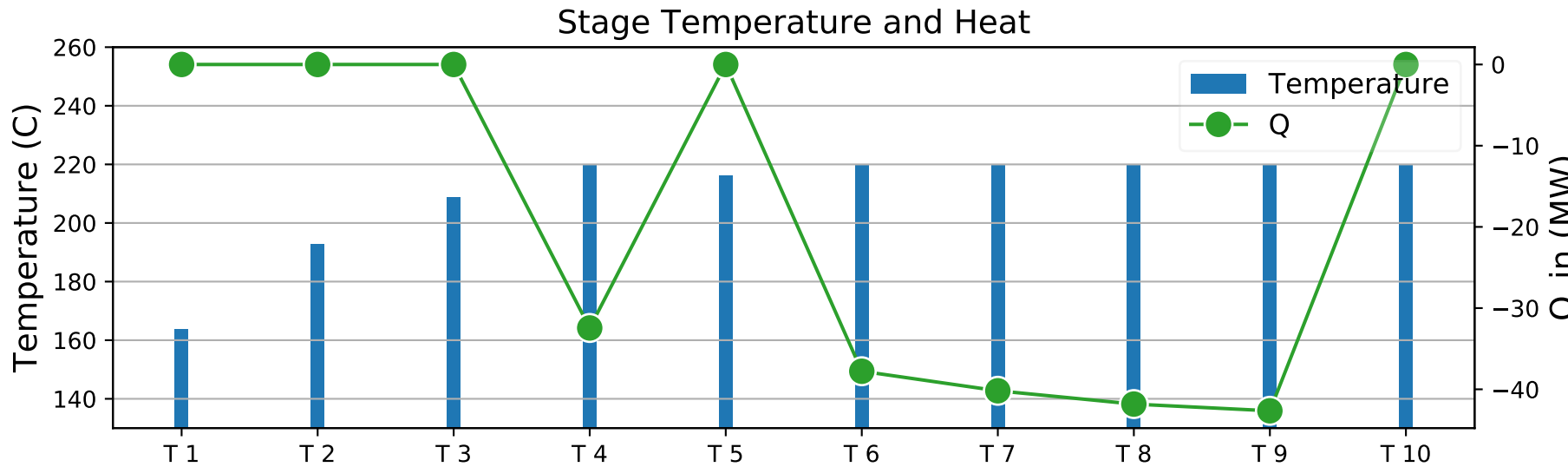
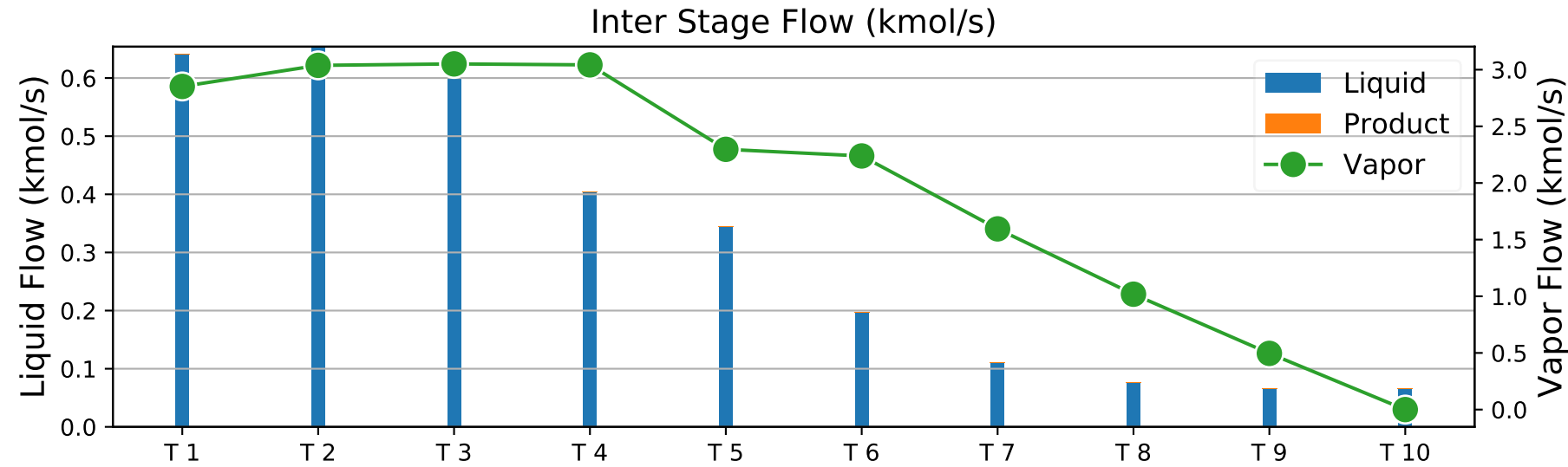
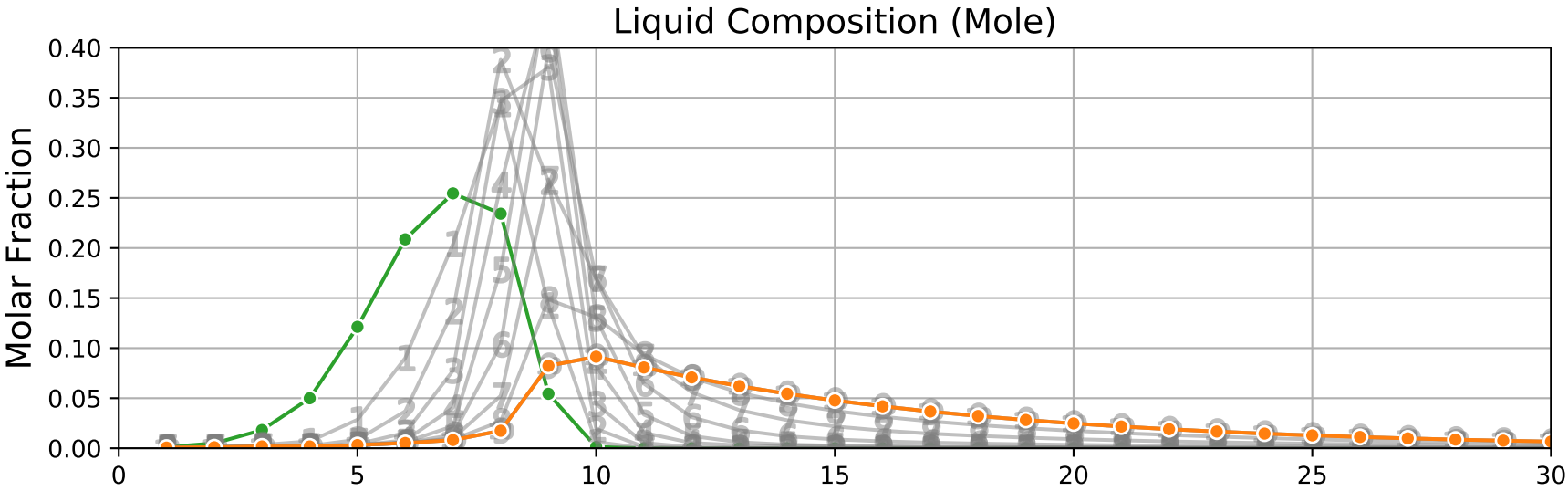
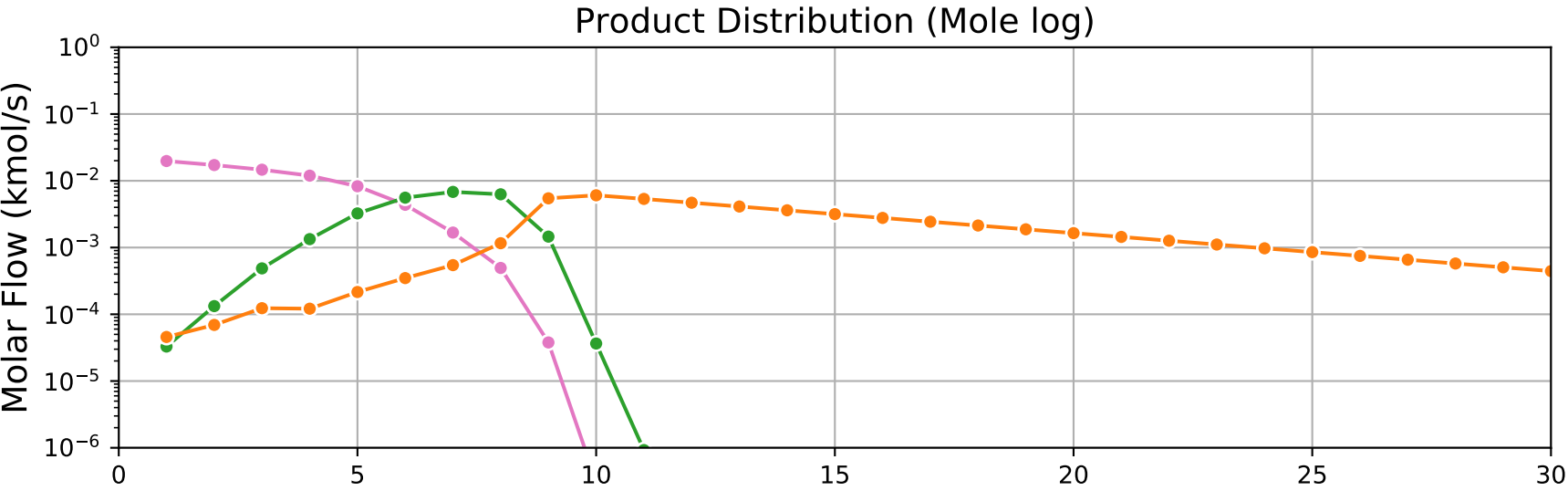
> Reflux PR ratio = 0.06 <



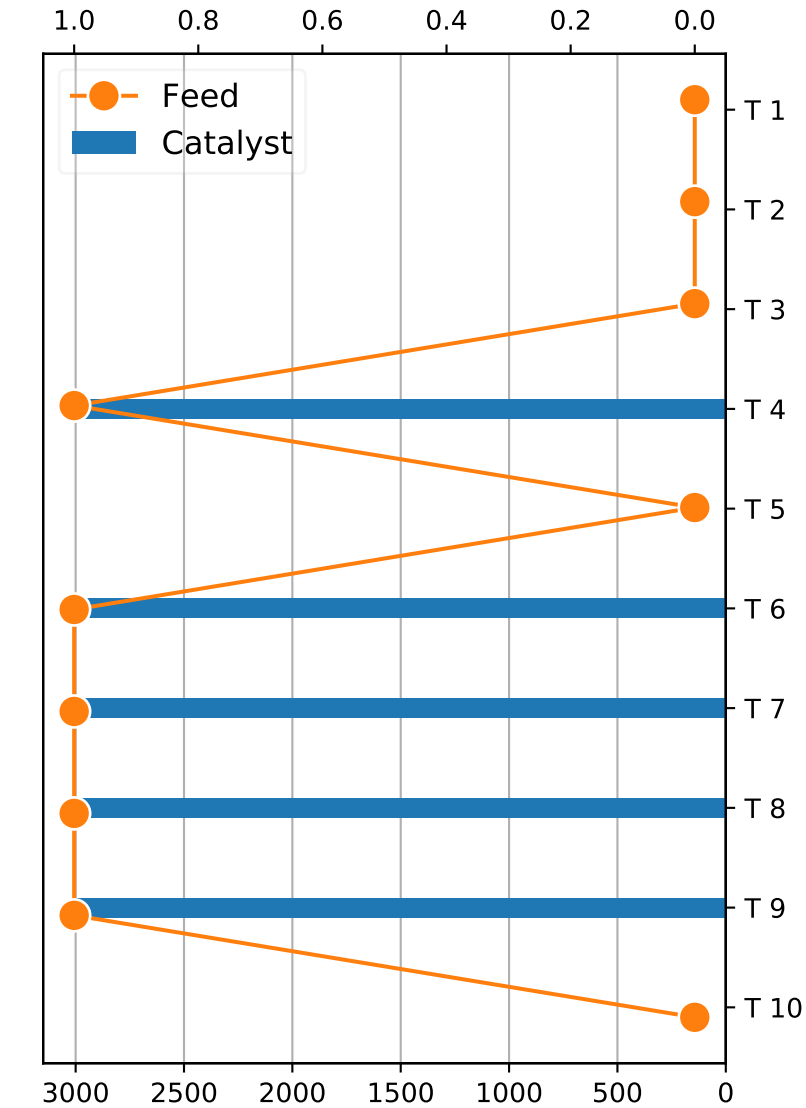
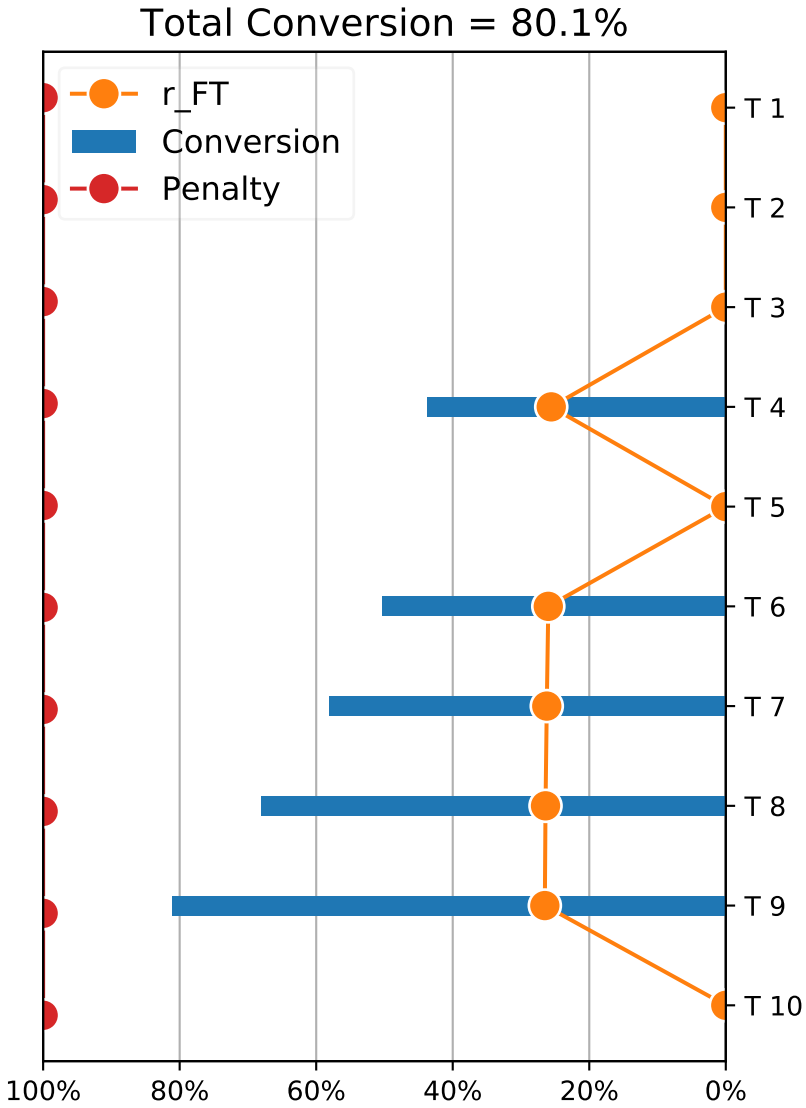
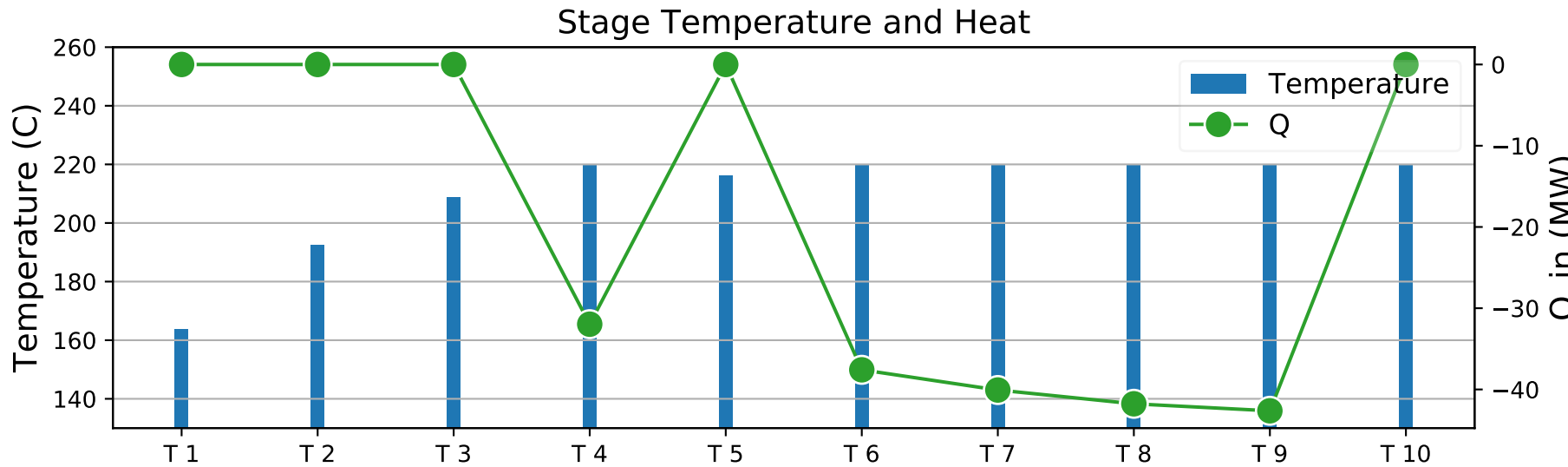
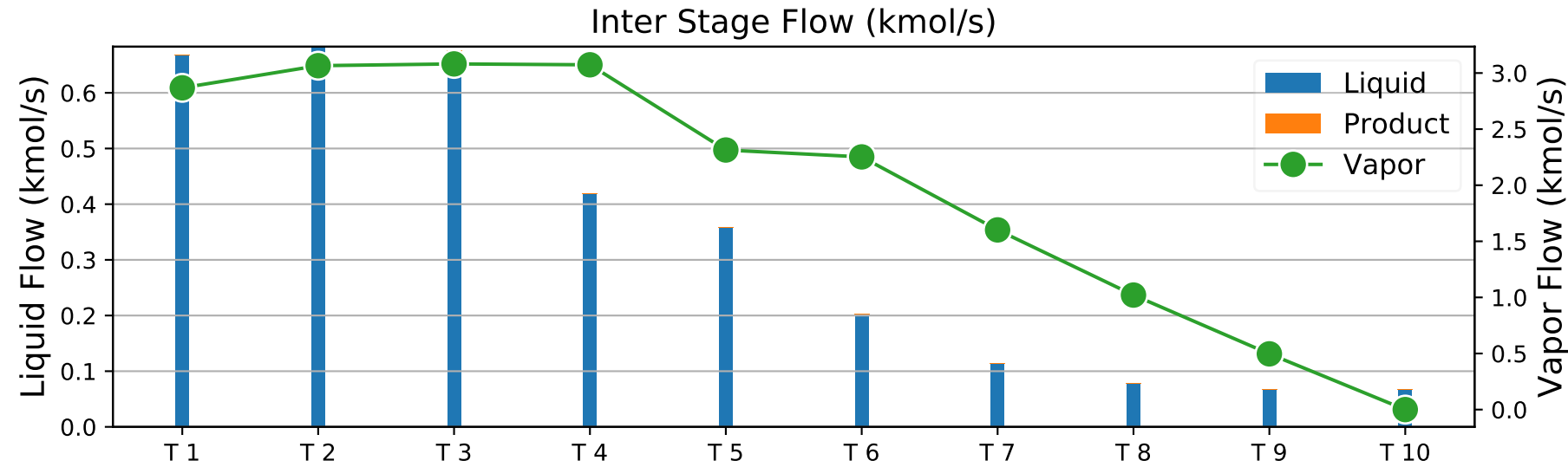
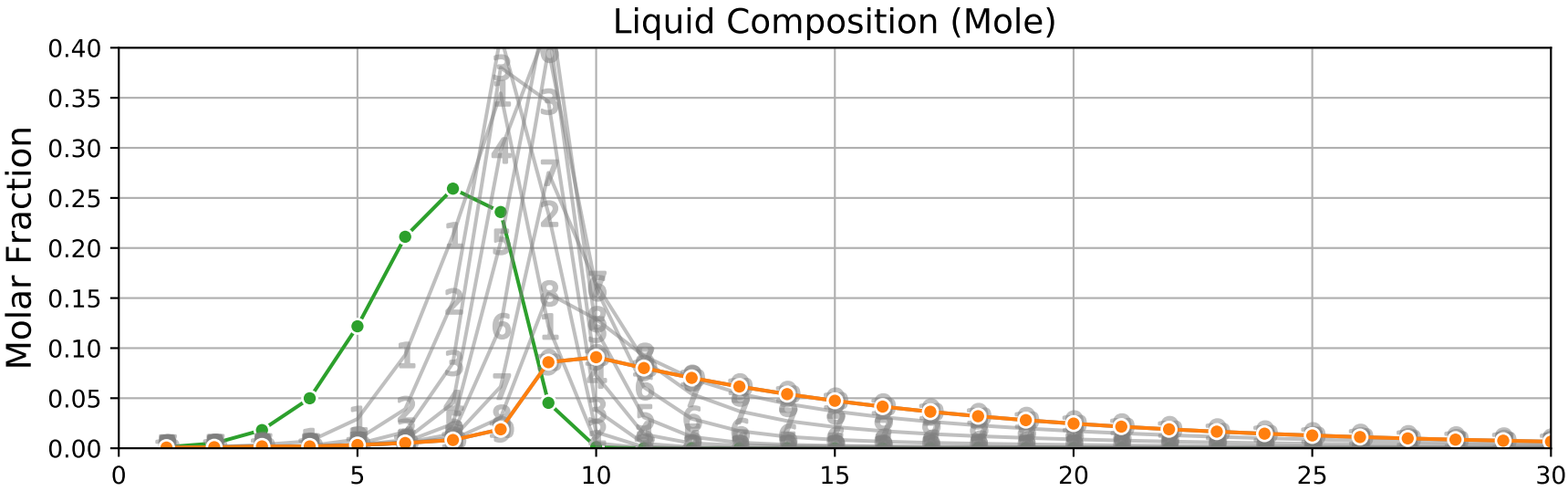
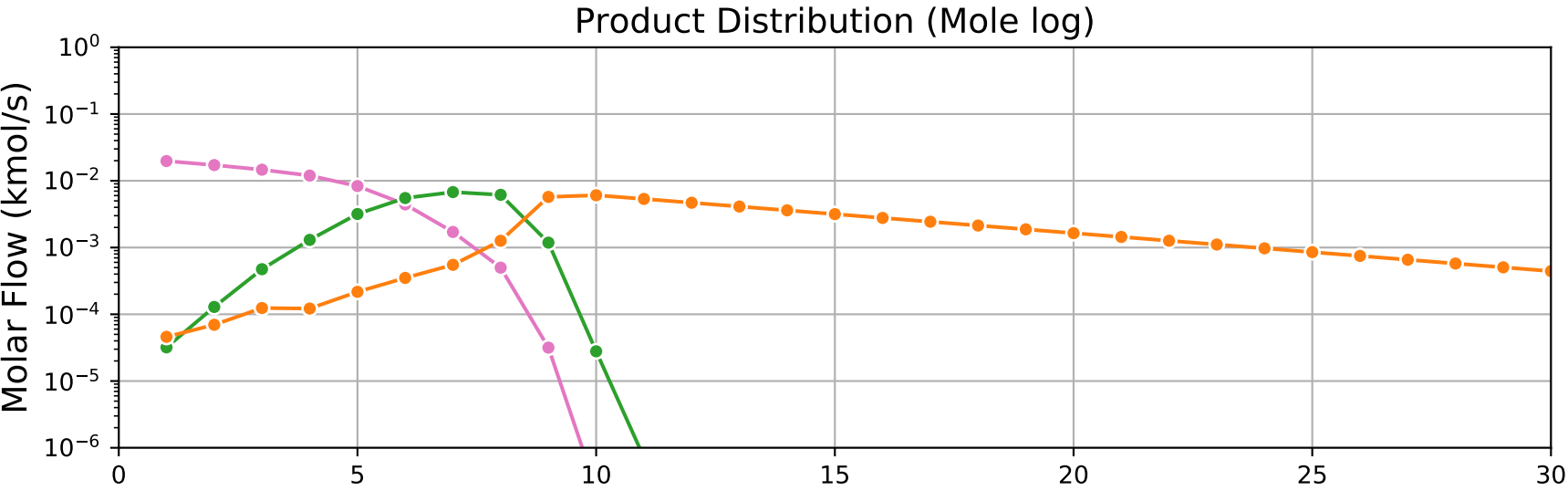
> Reflux PR ratio = 0.06 <



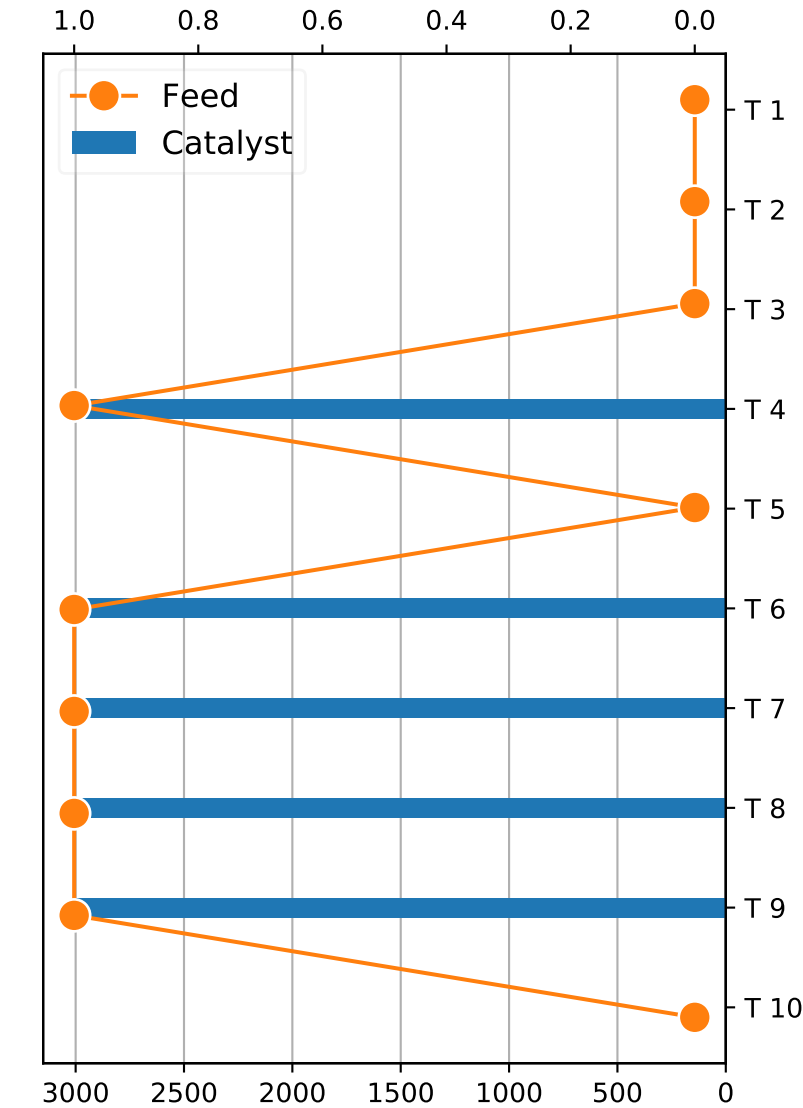
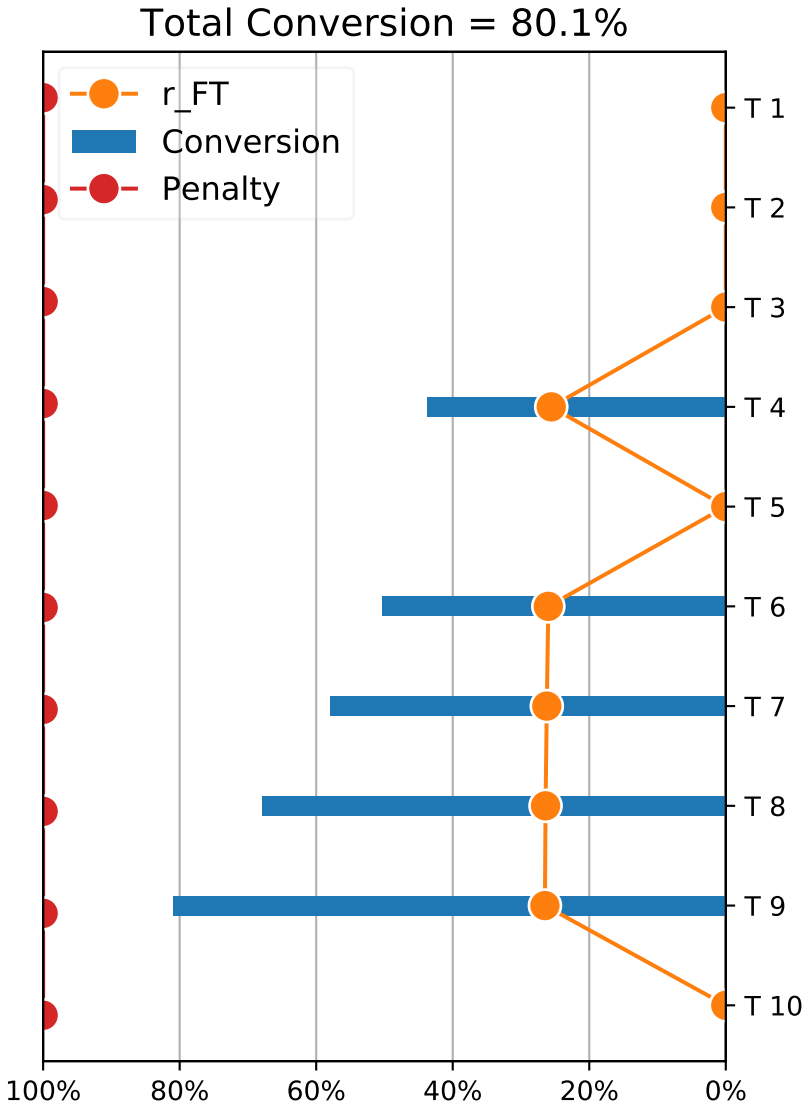
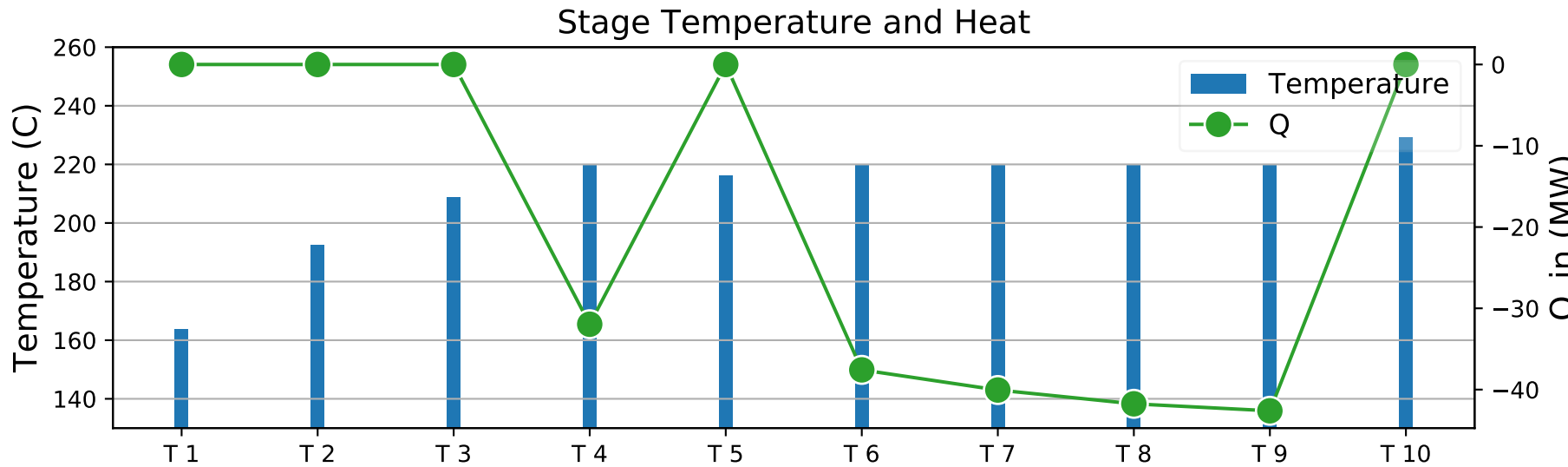
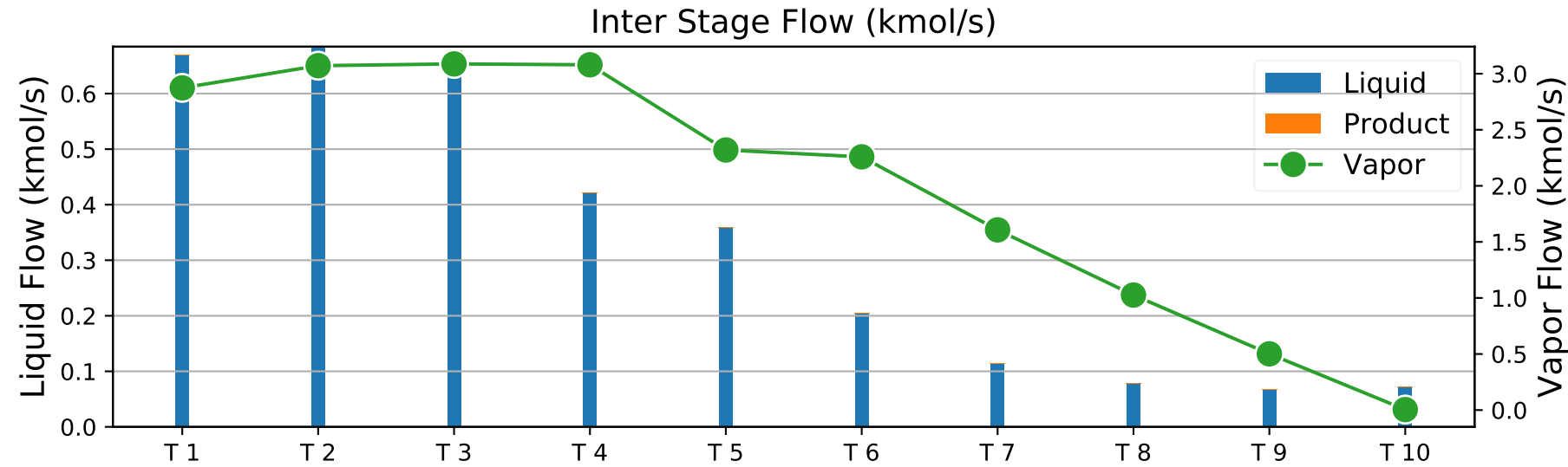
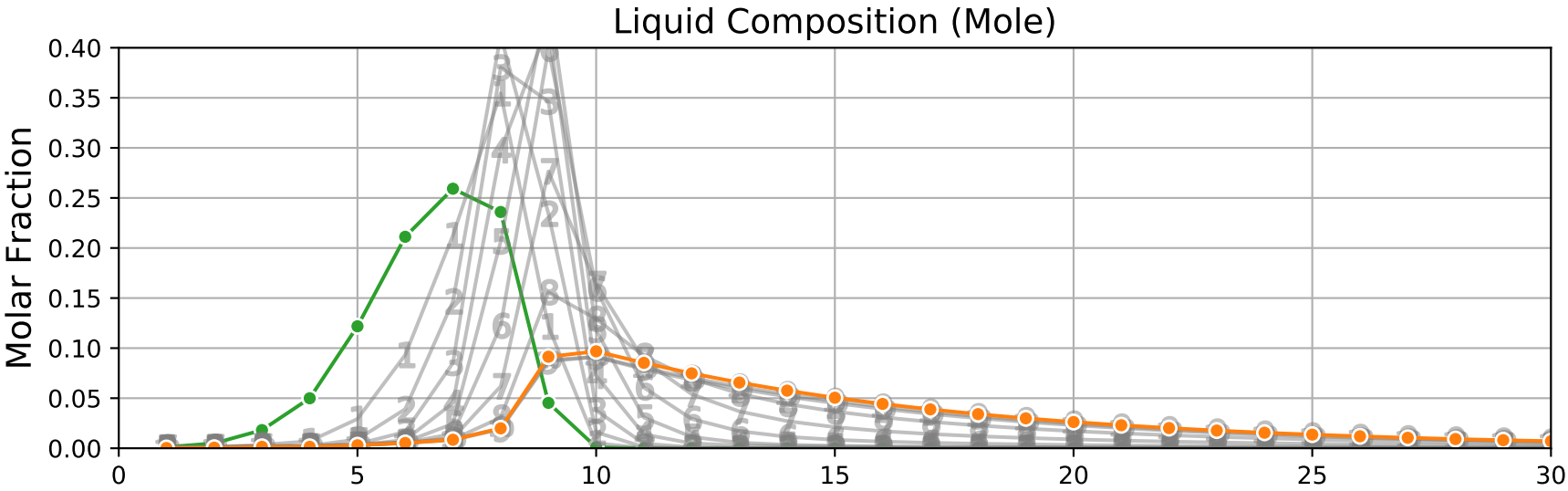
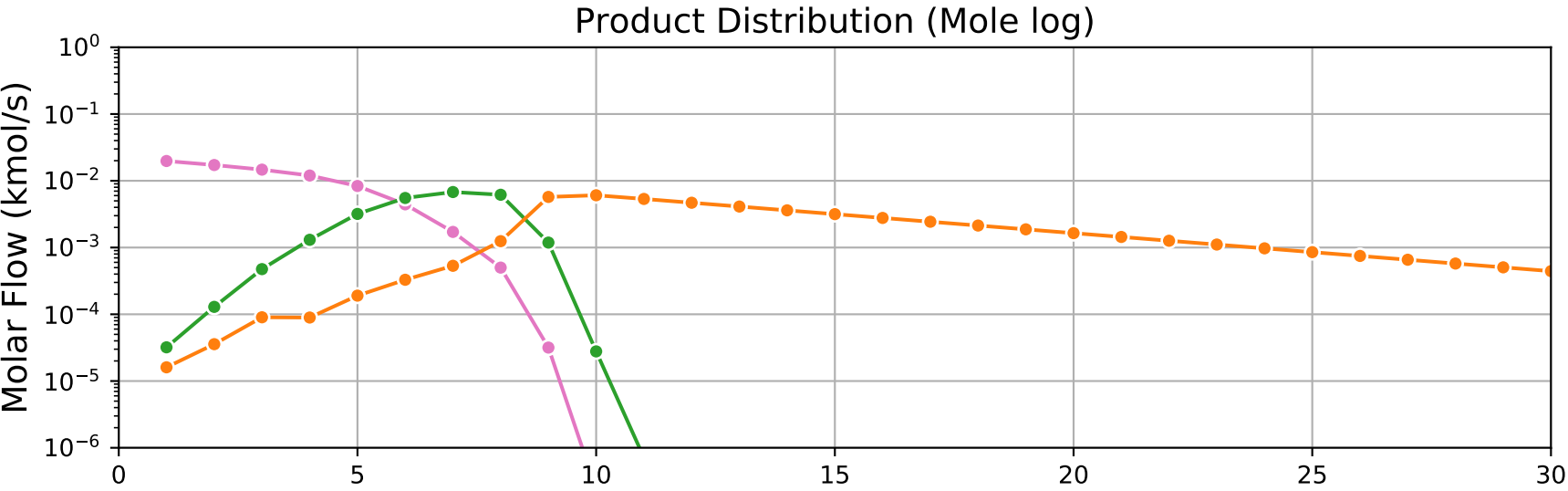
> Reflux PR ratio = 0.06 <



> Reflux PR ratio = 0.05 <

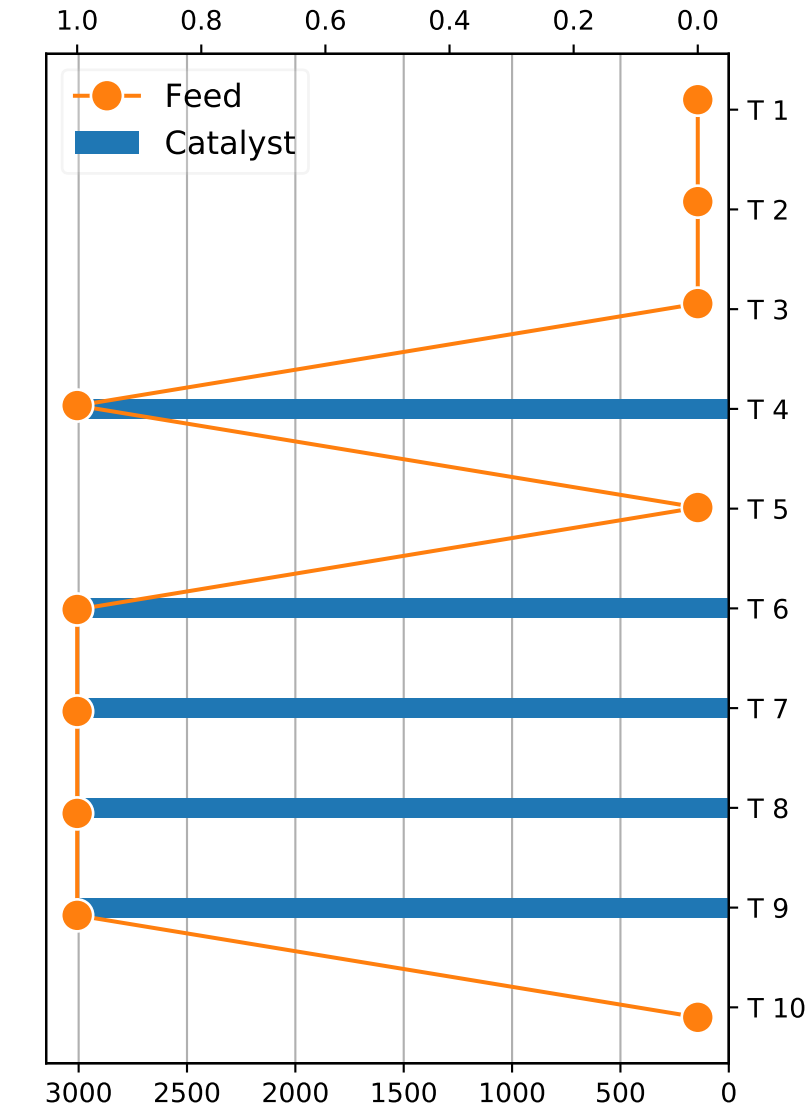
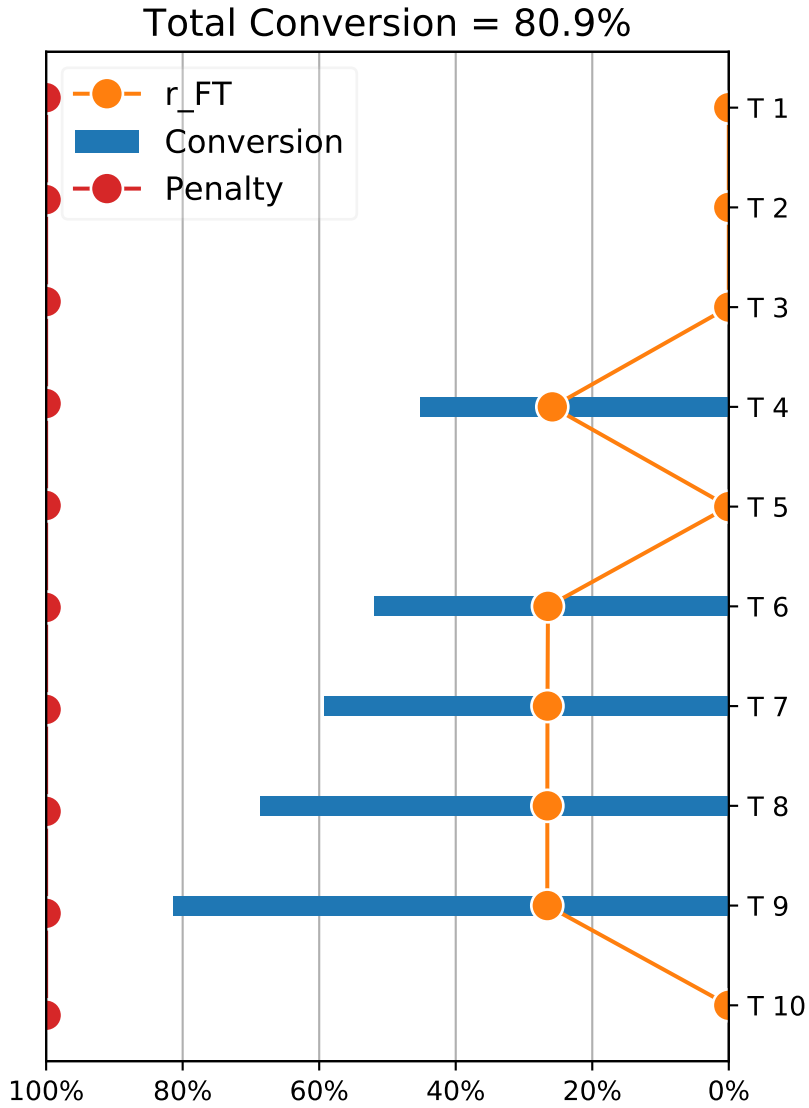
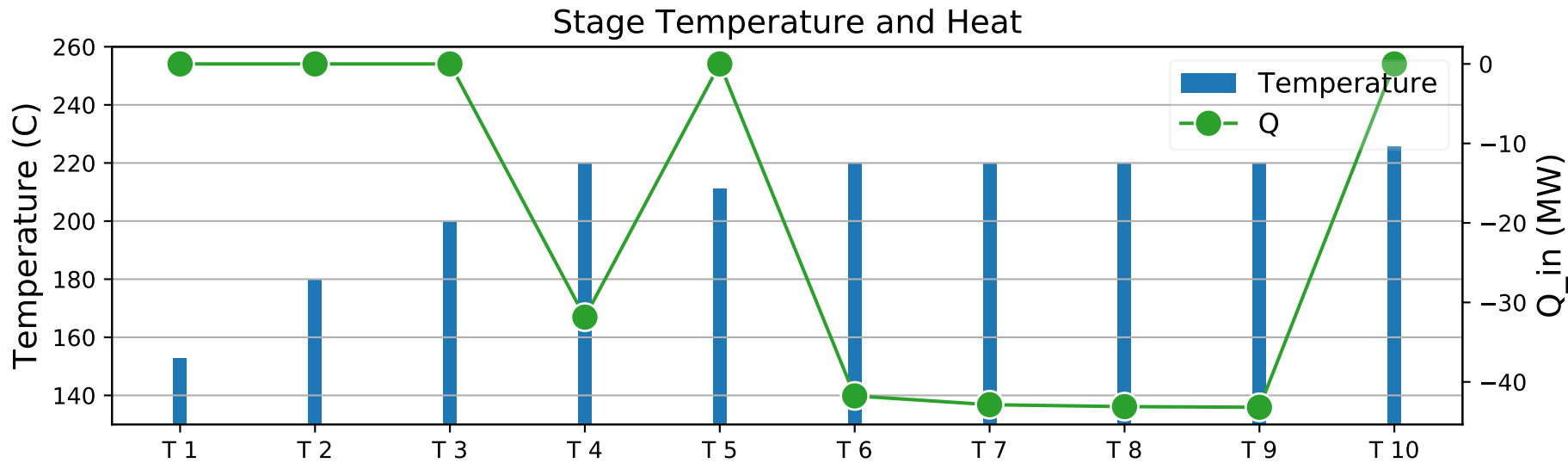
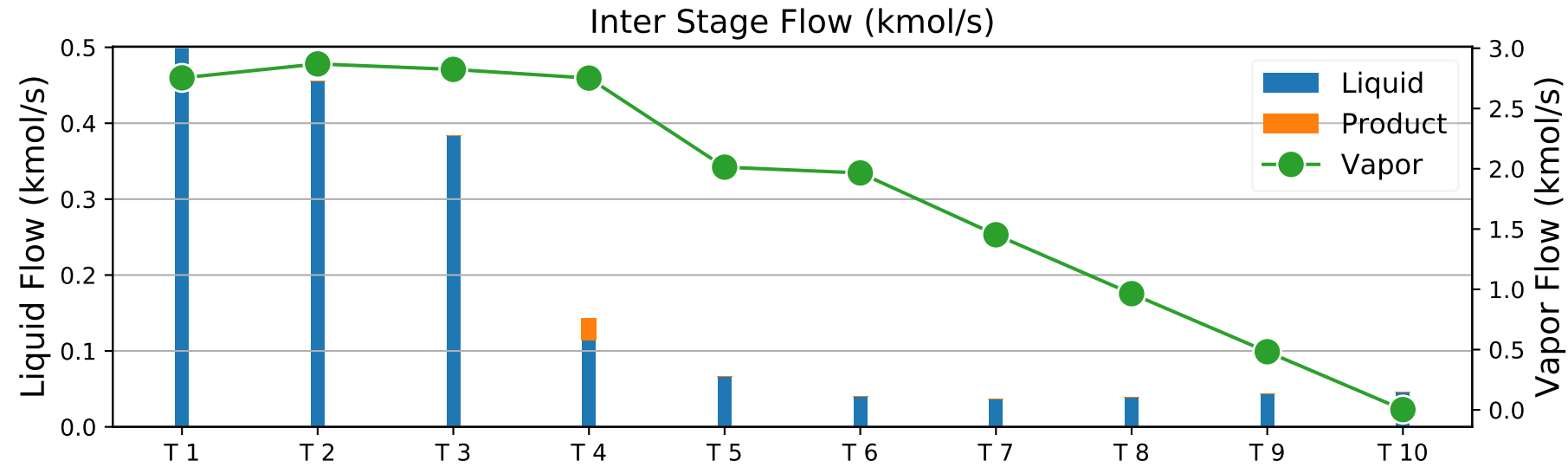
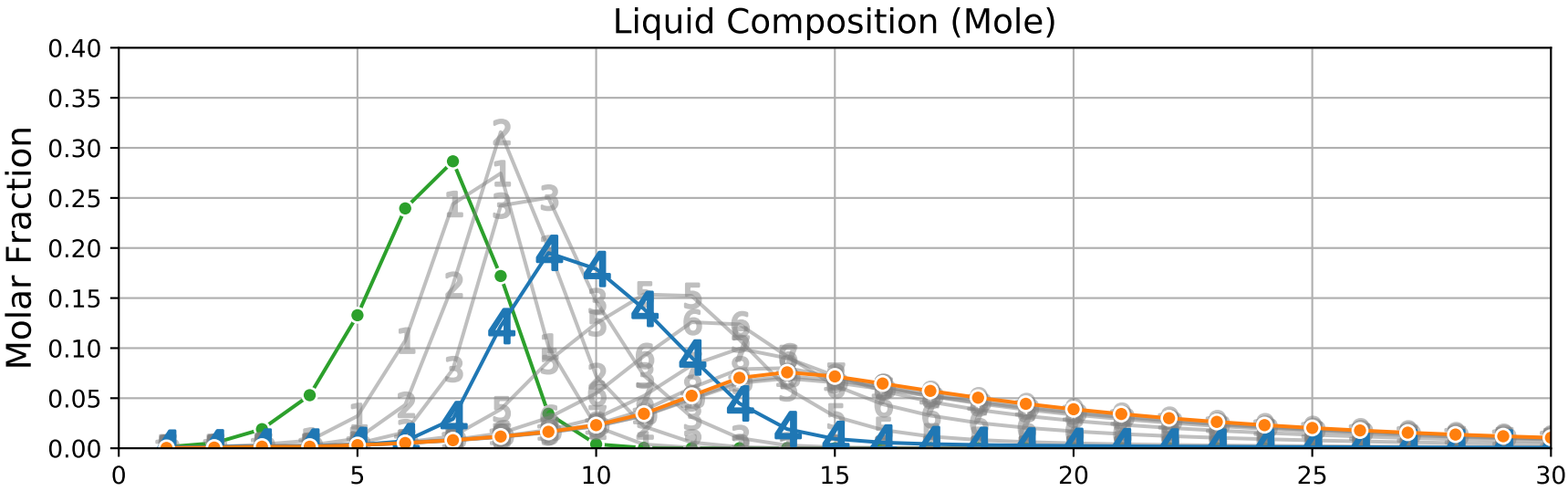
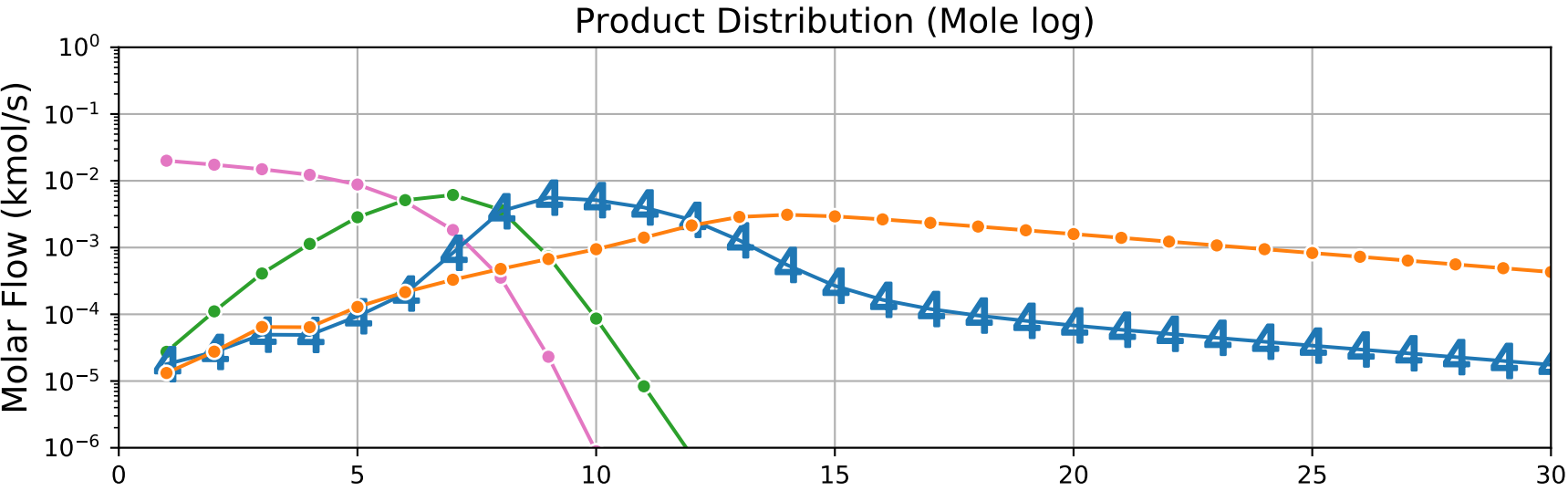


> Reboiler <

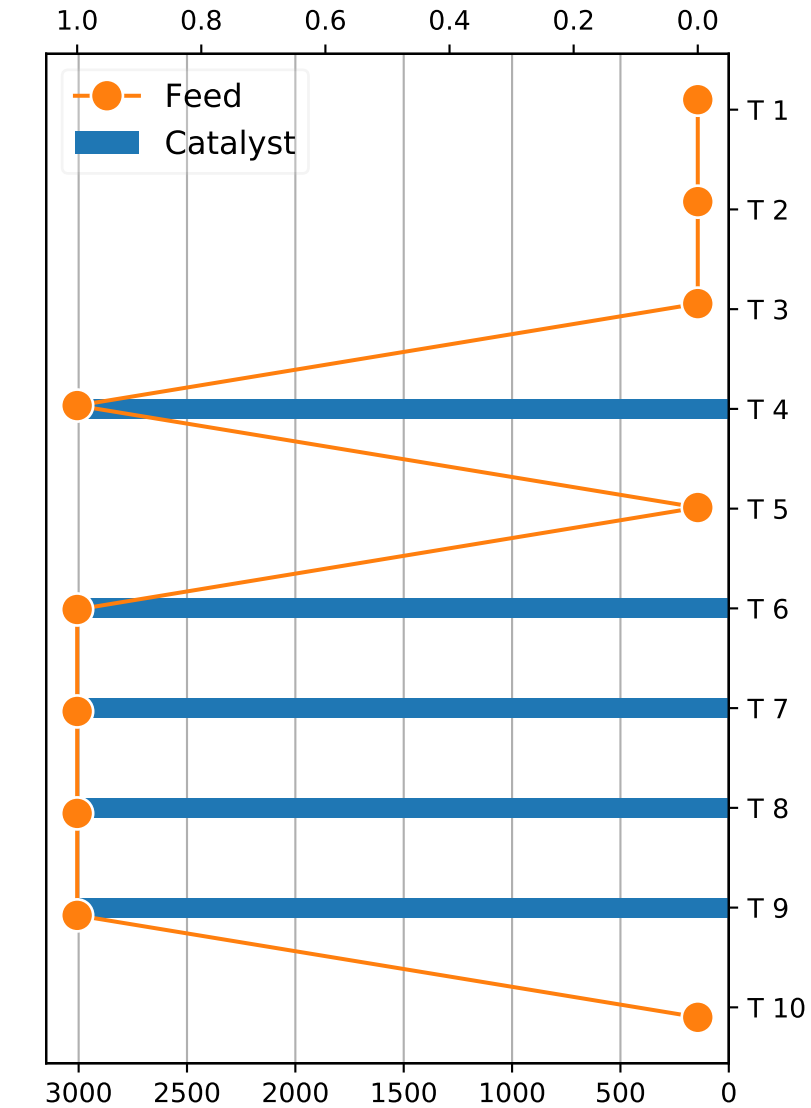
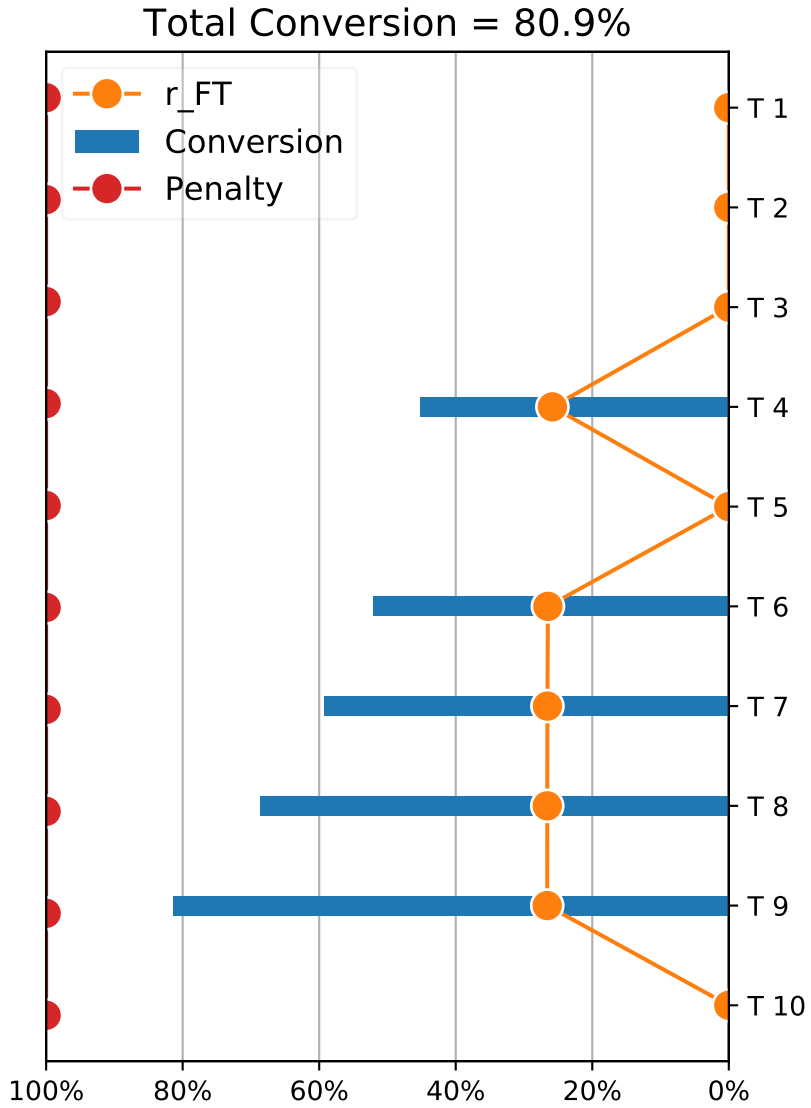
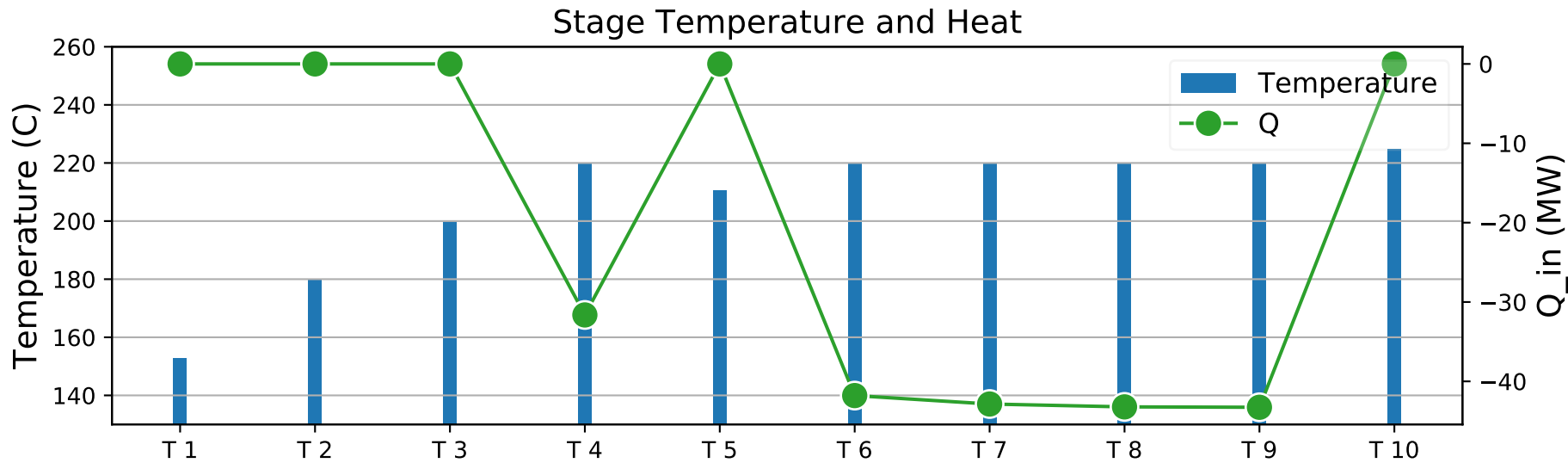
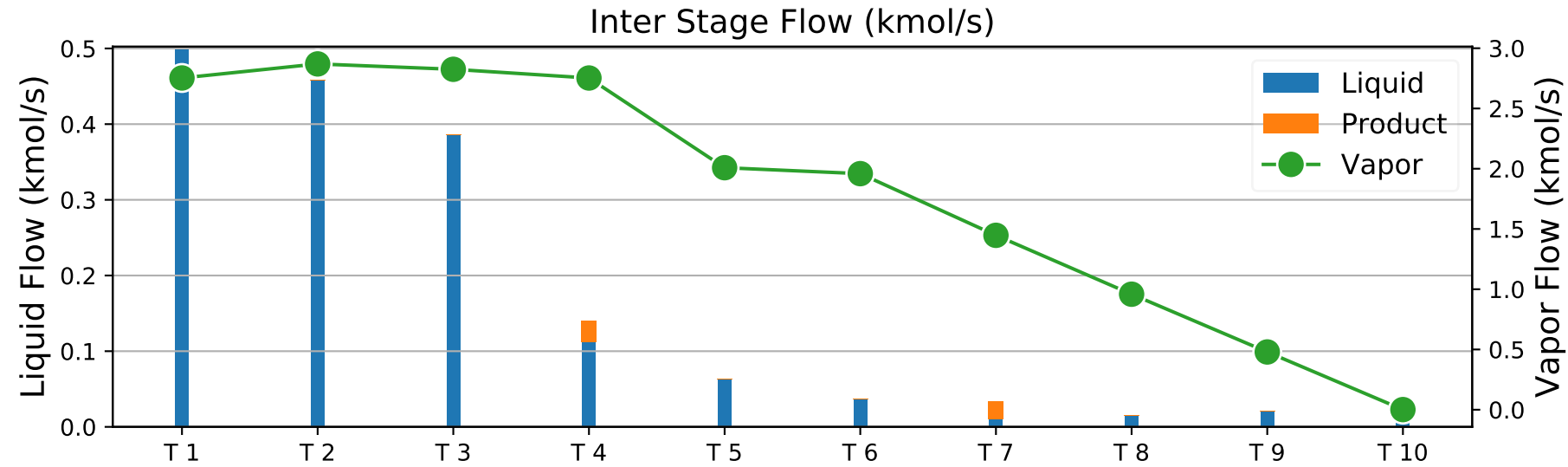
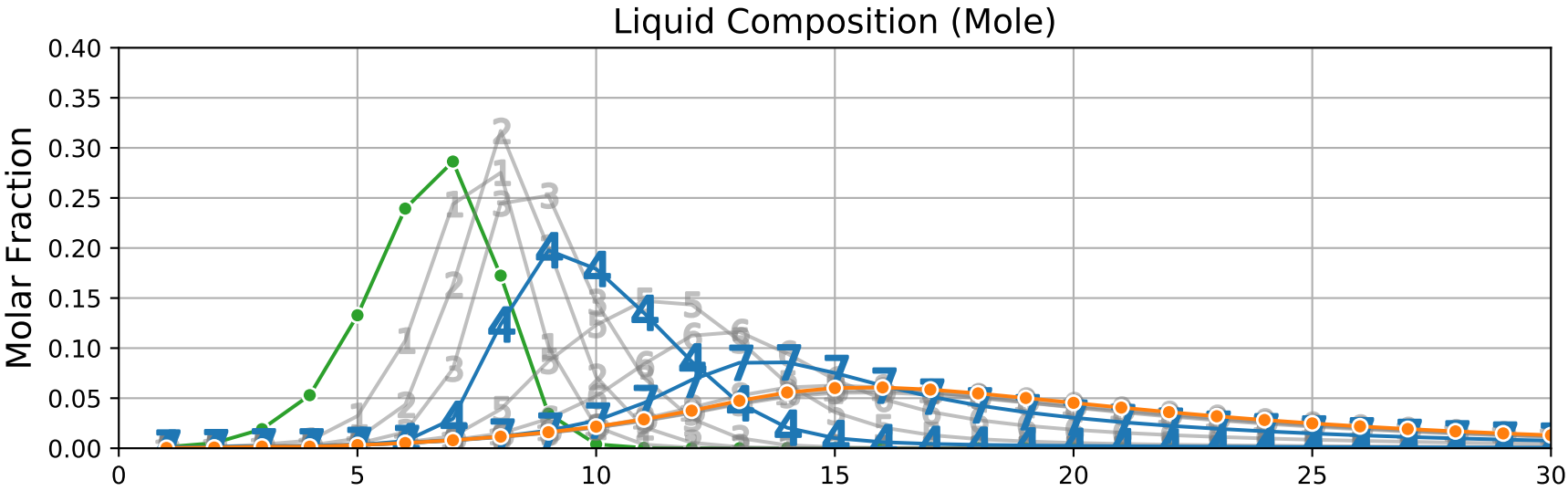
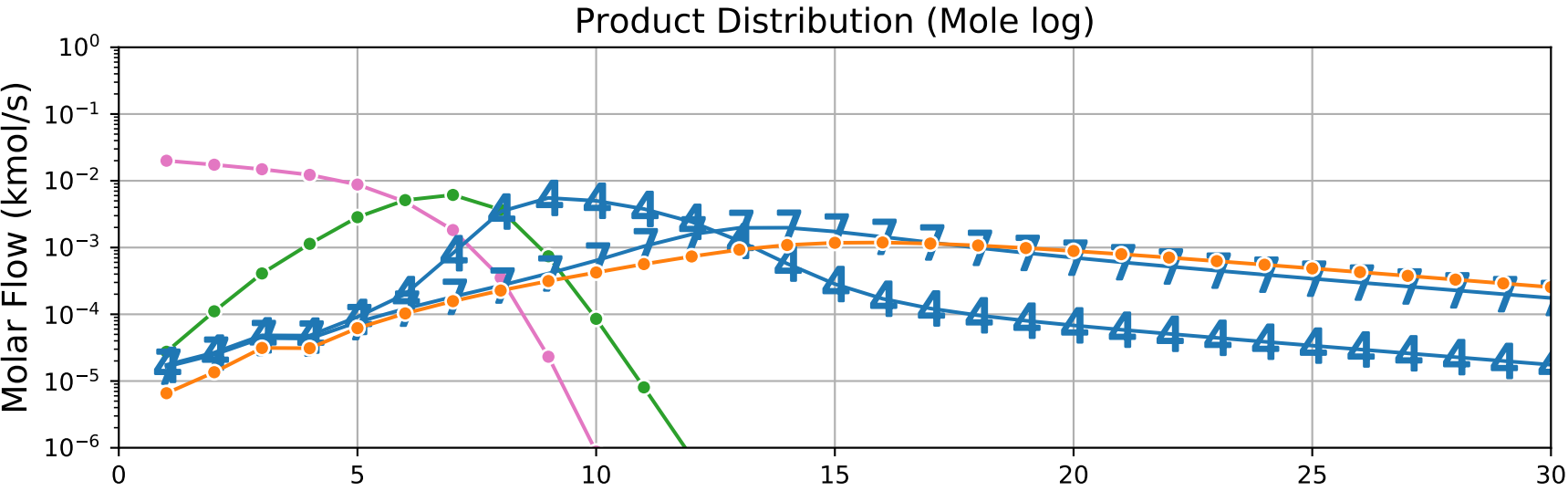




> Side draw of 20.0% on stage 4 <



> Side draw of 70.0% on stage 7 <



> Finalized Stage Temperatures <

