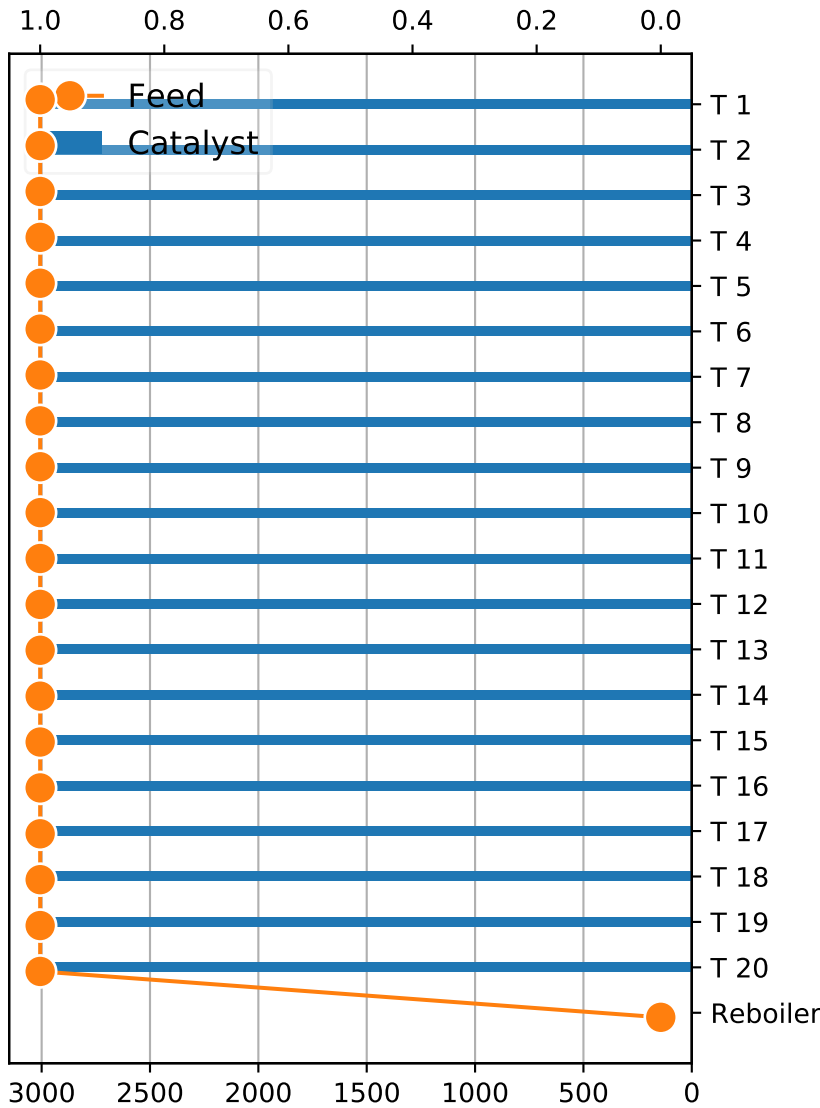
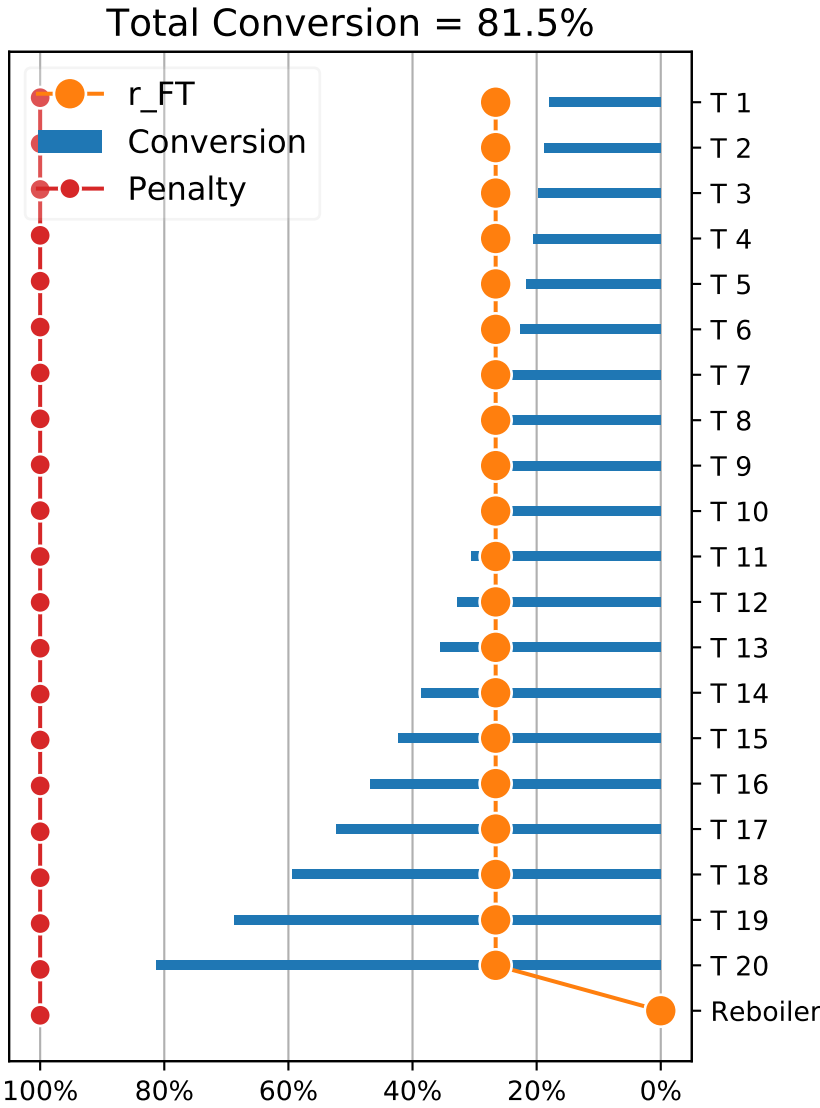
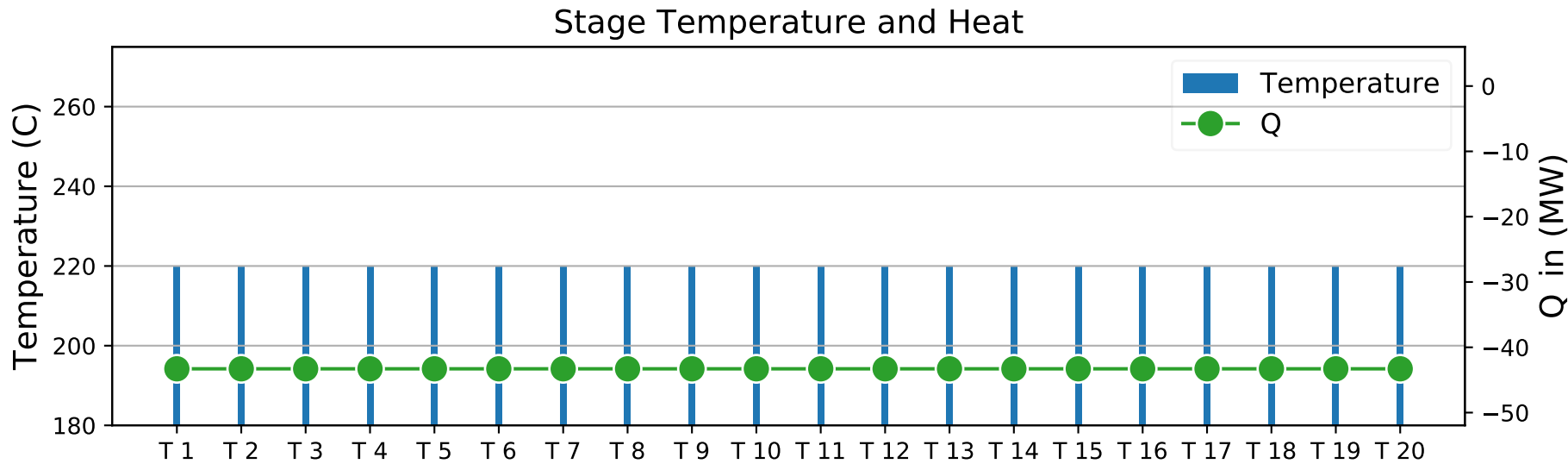
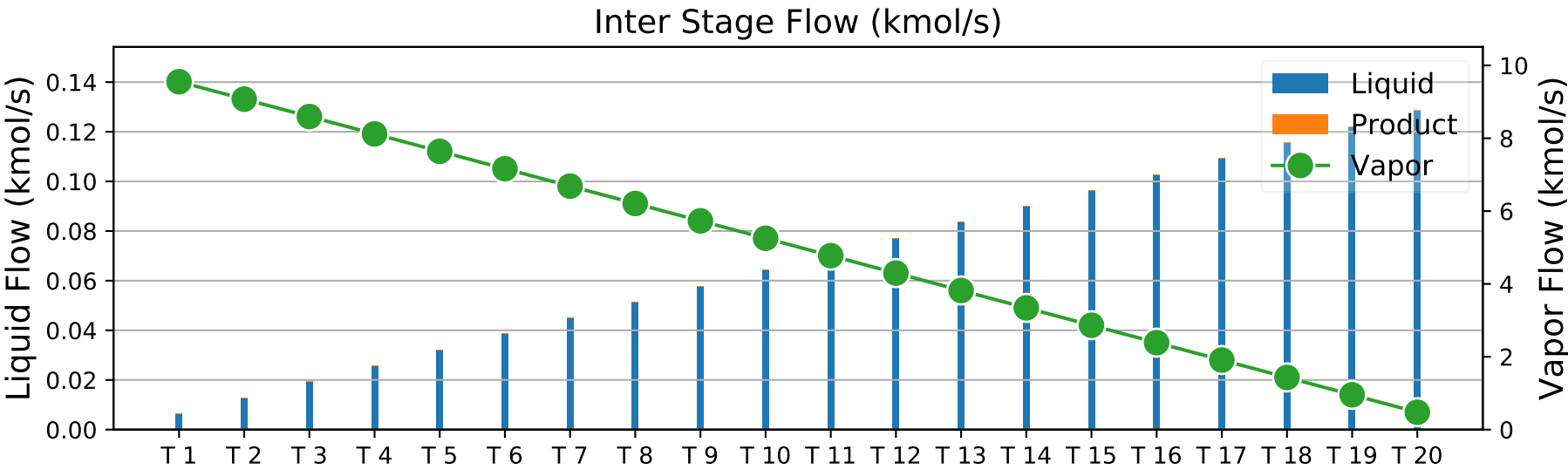
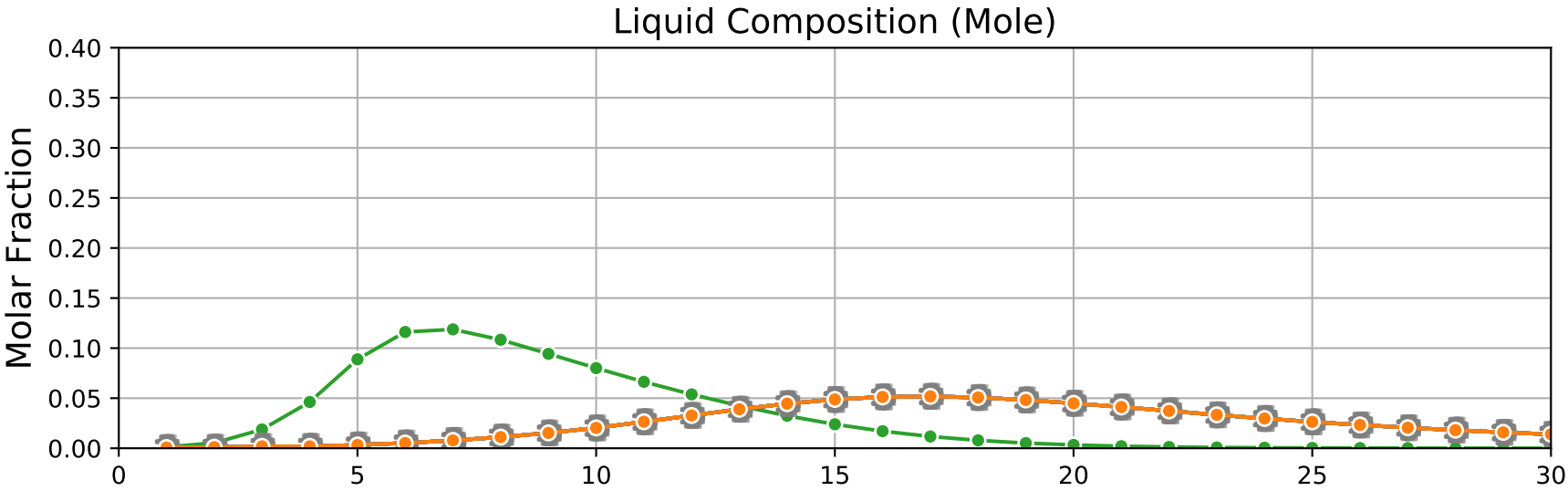
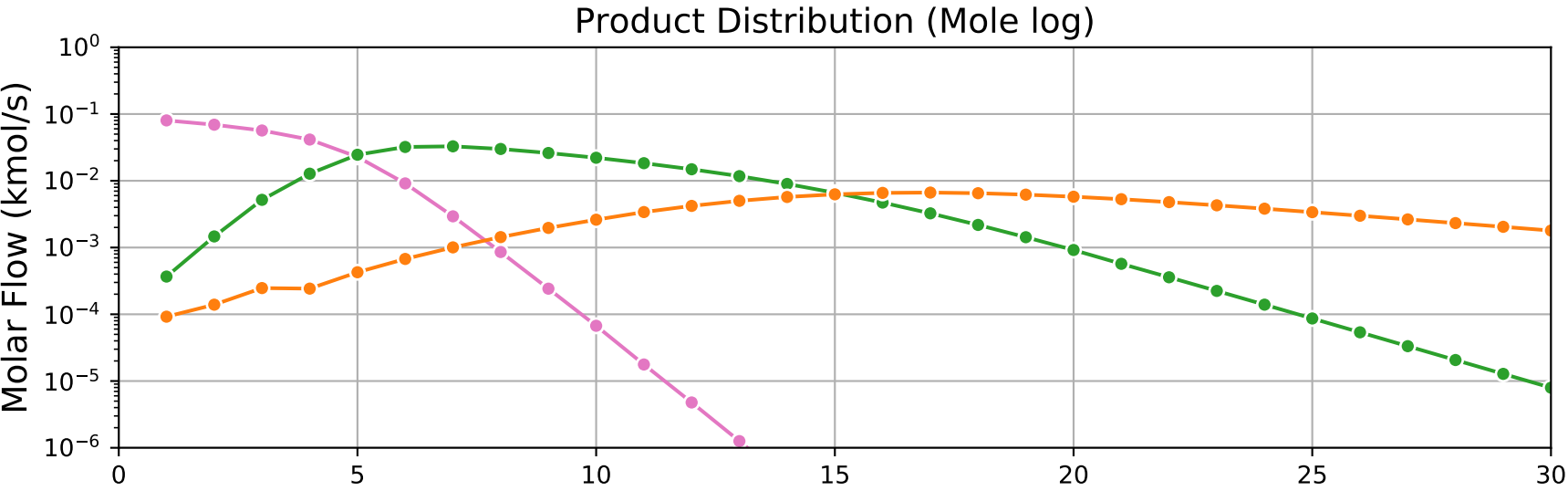
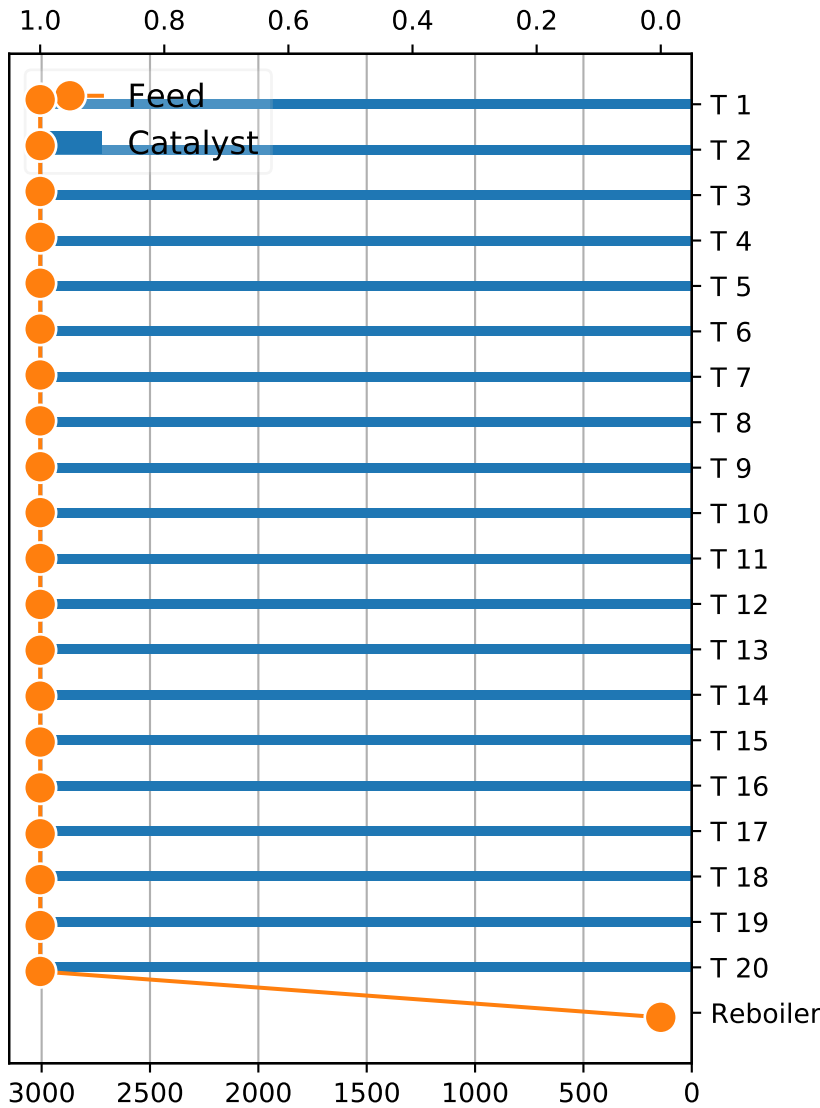
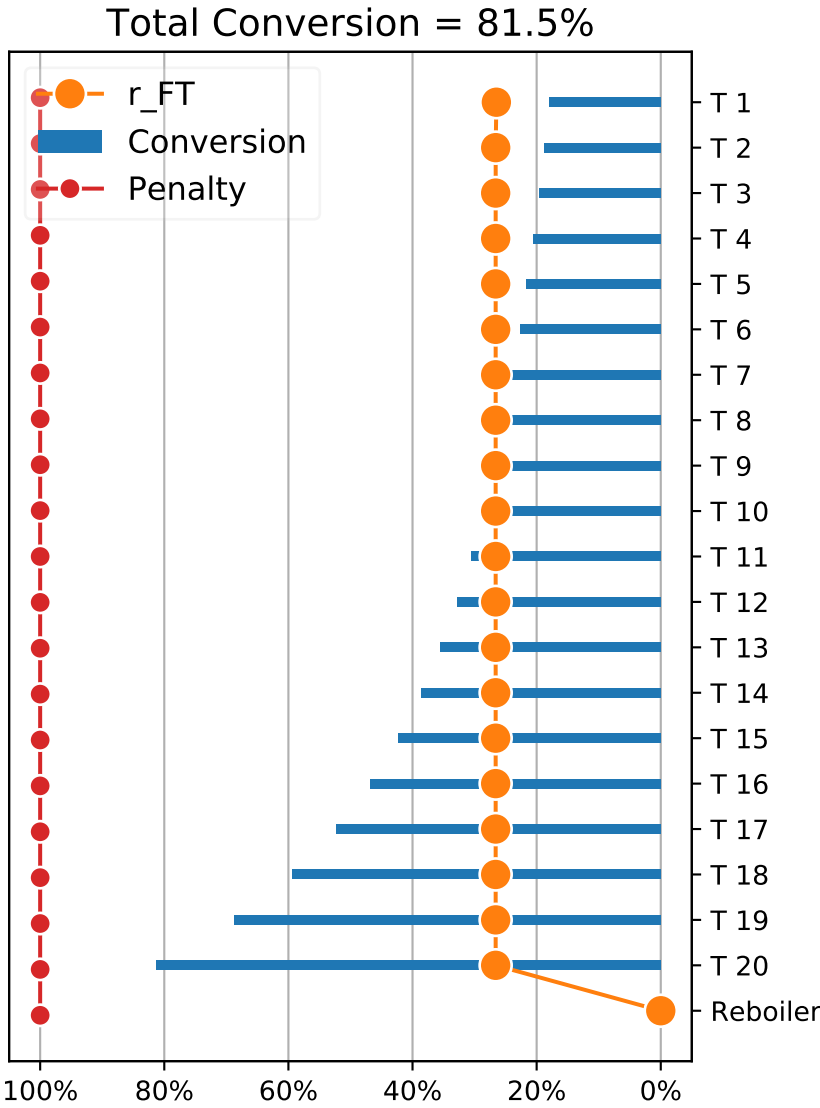
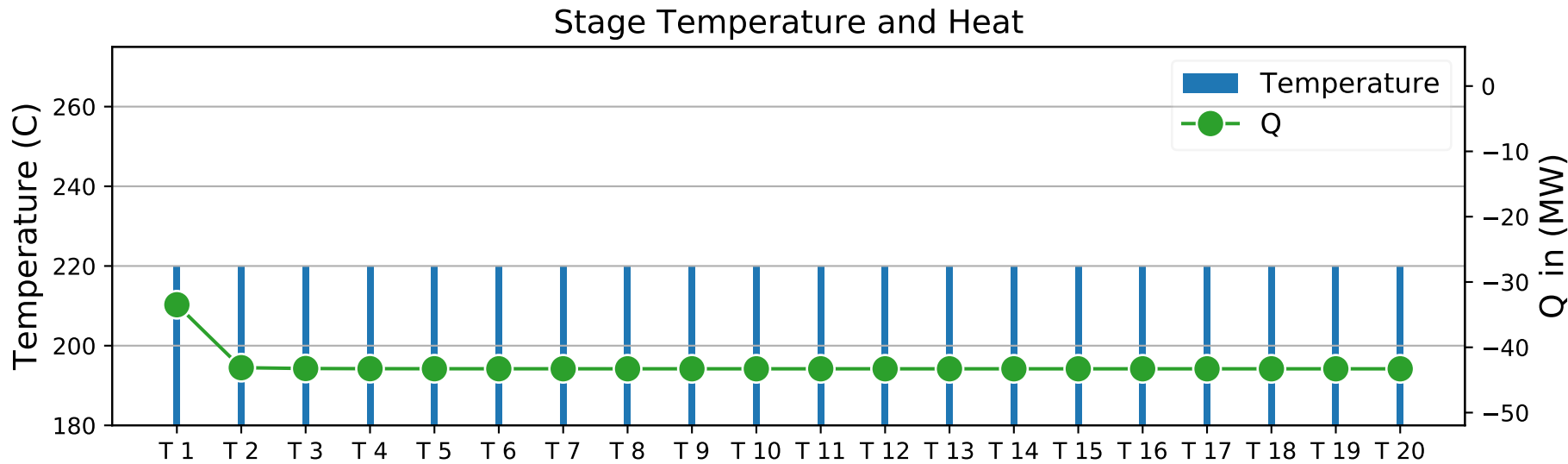
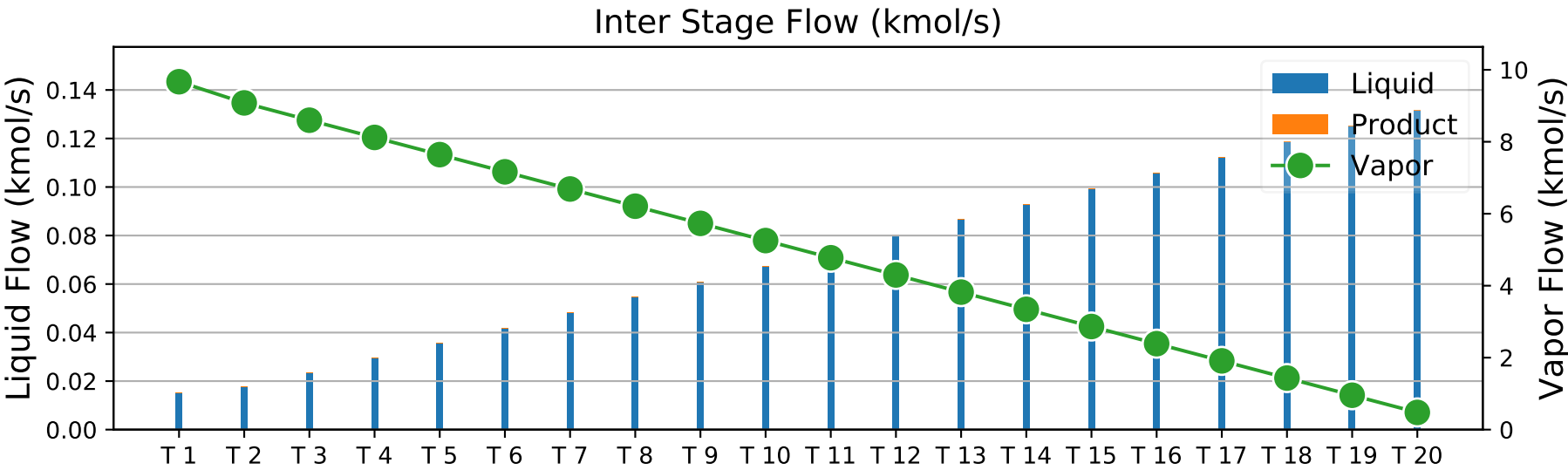
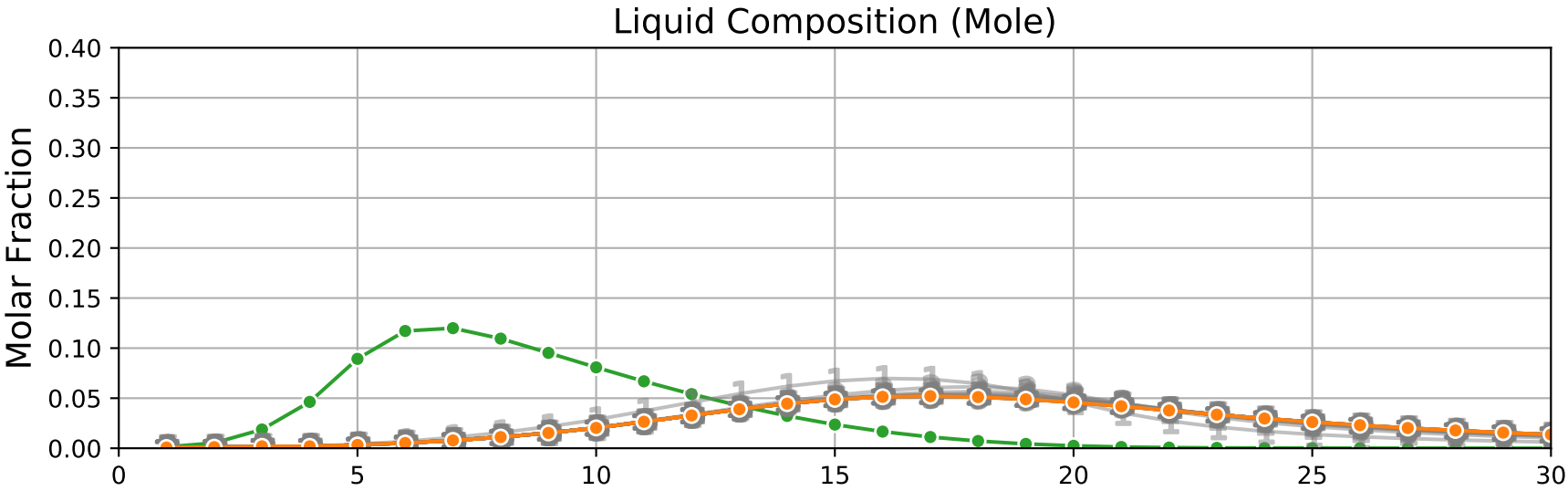
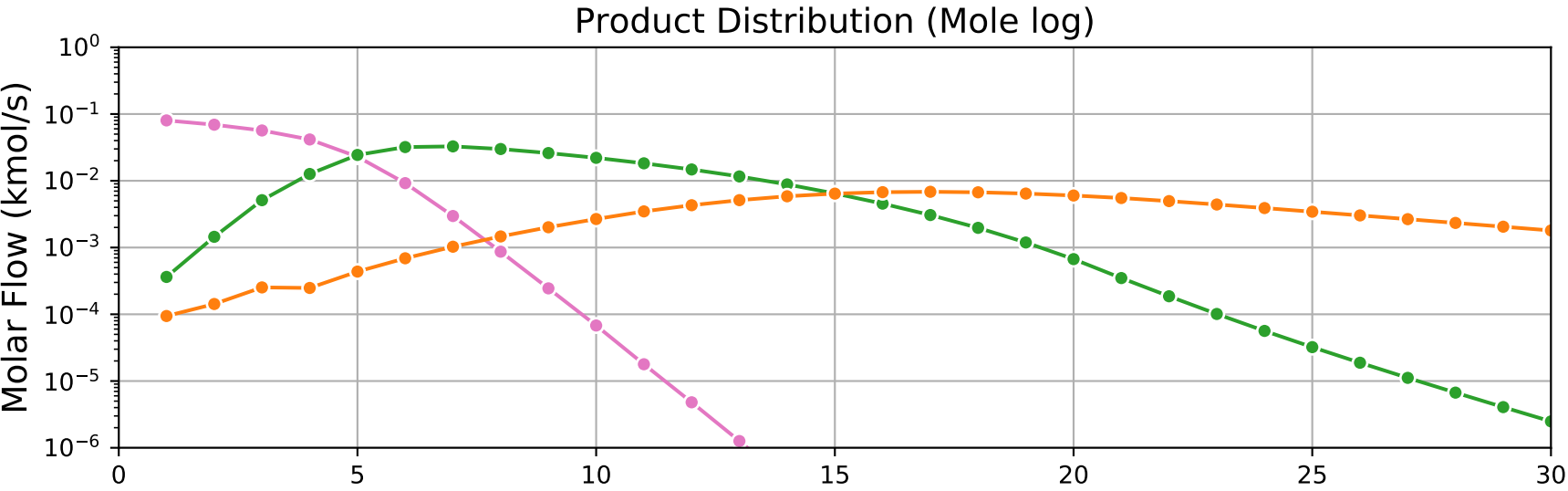


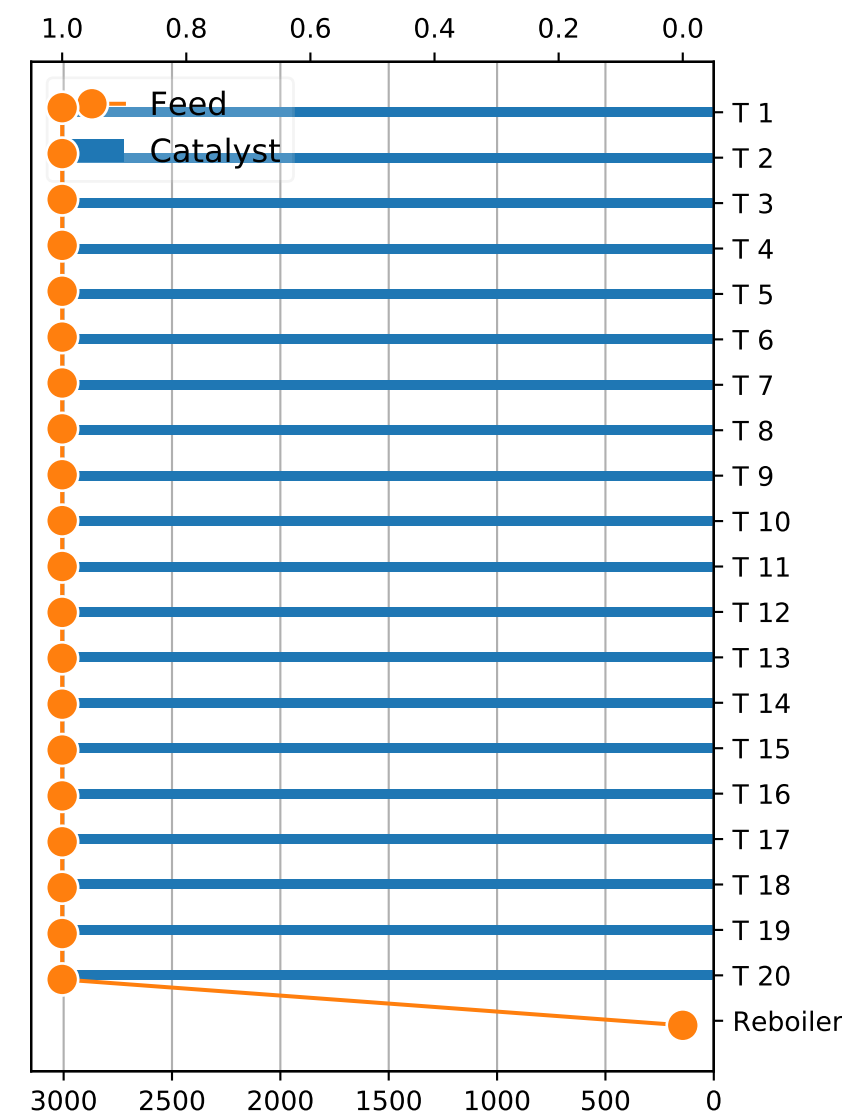
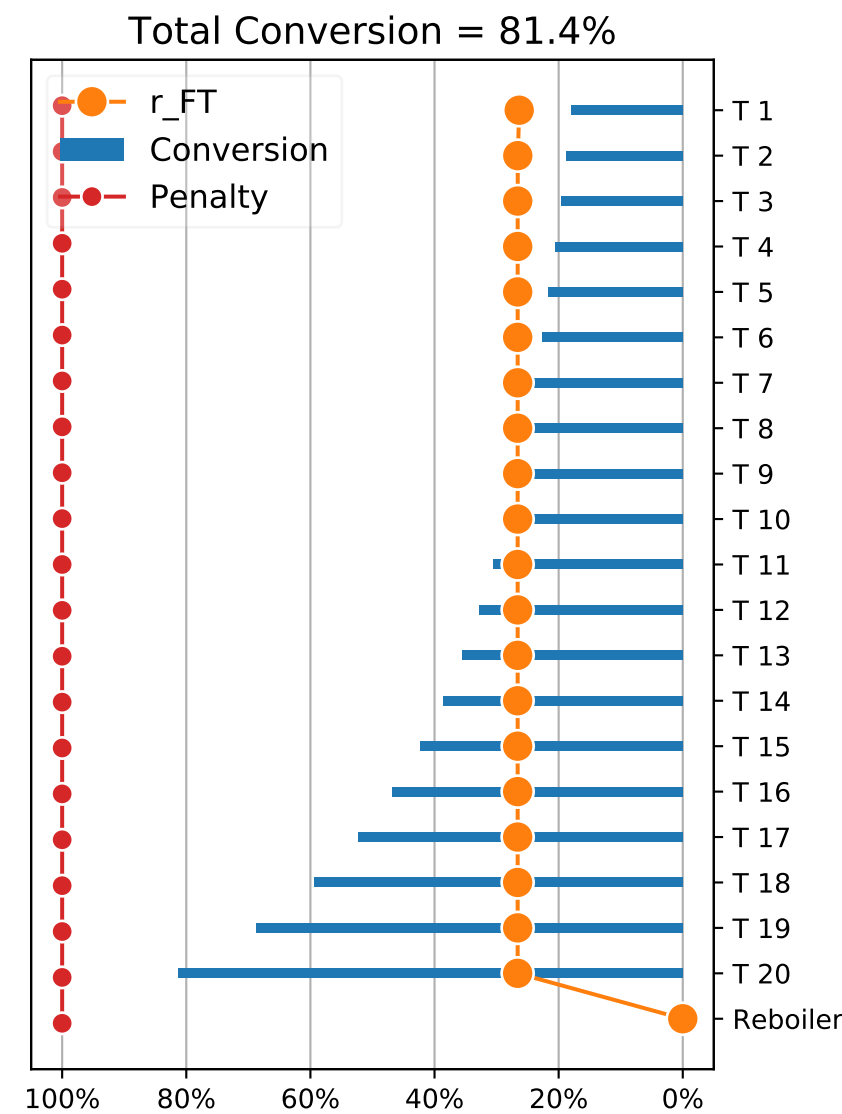
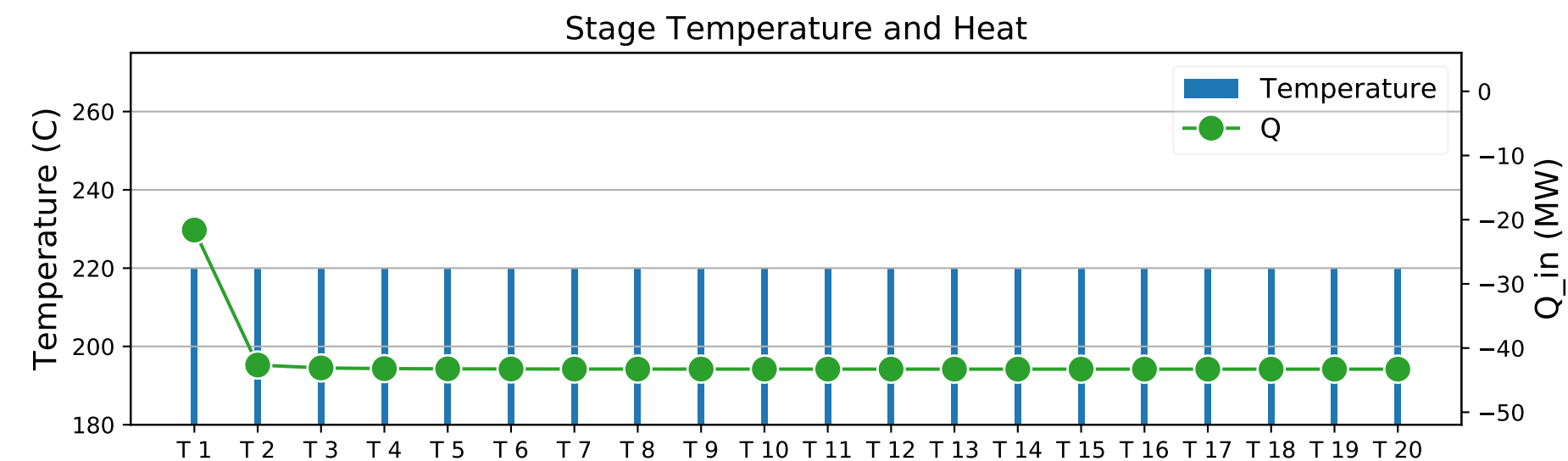
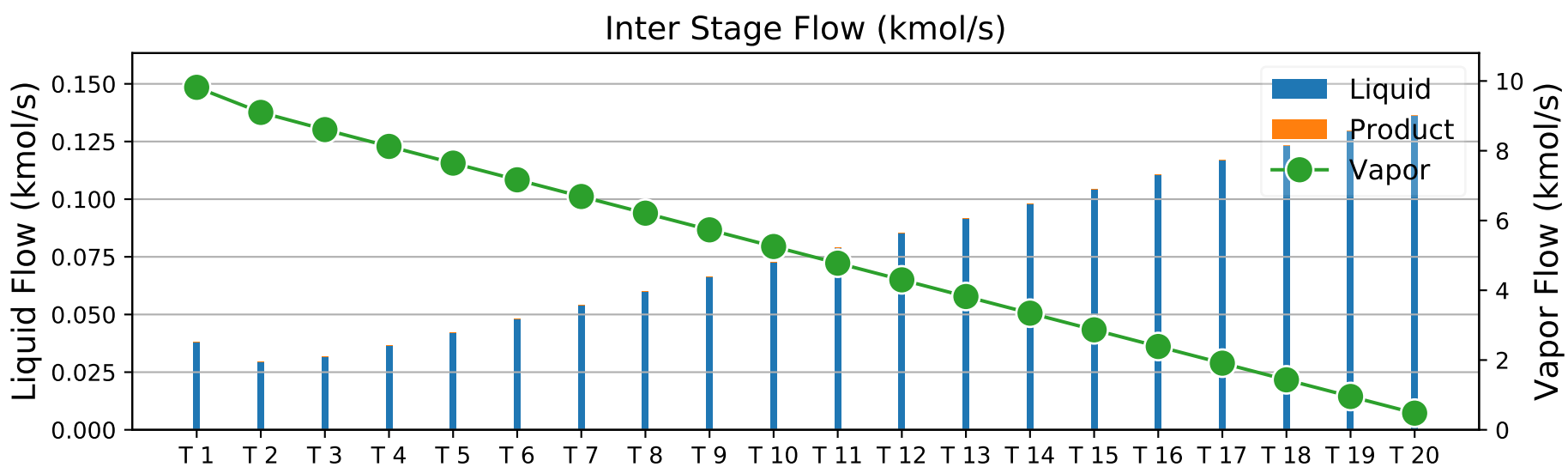
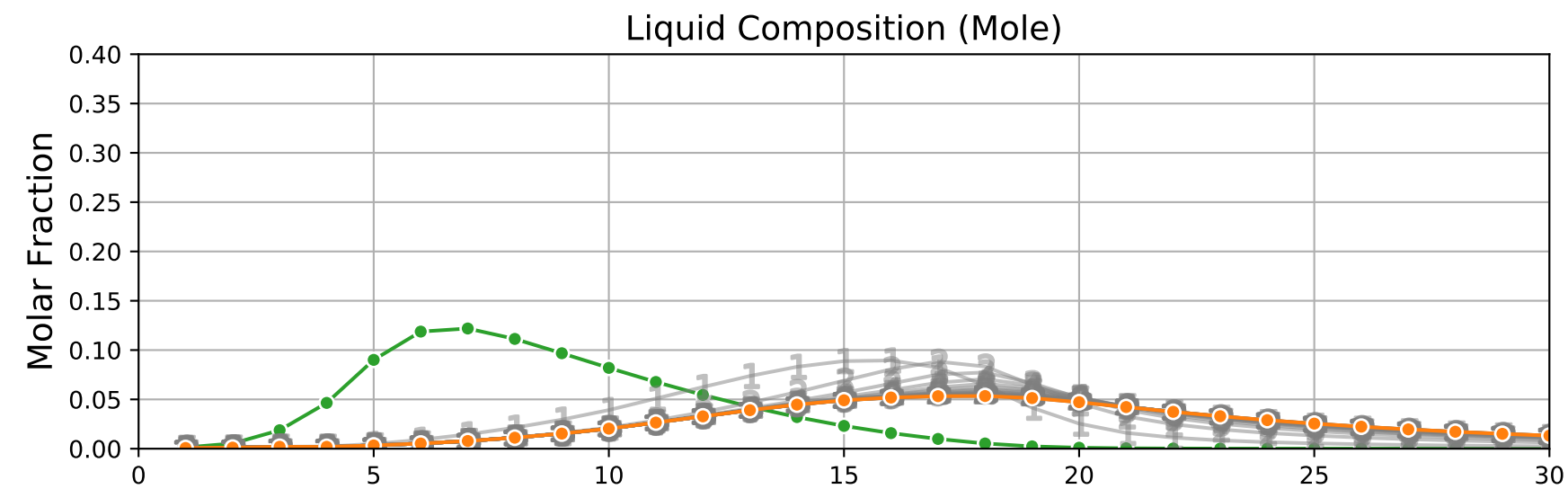
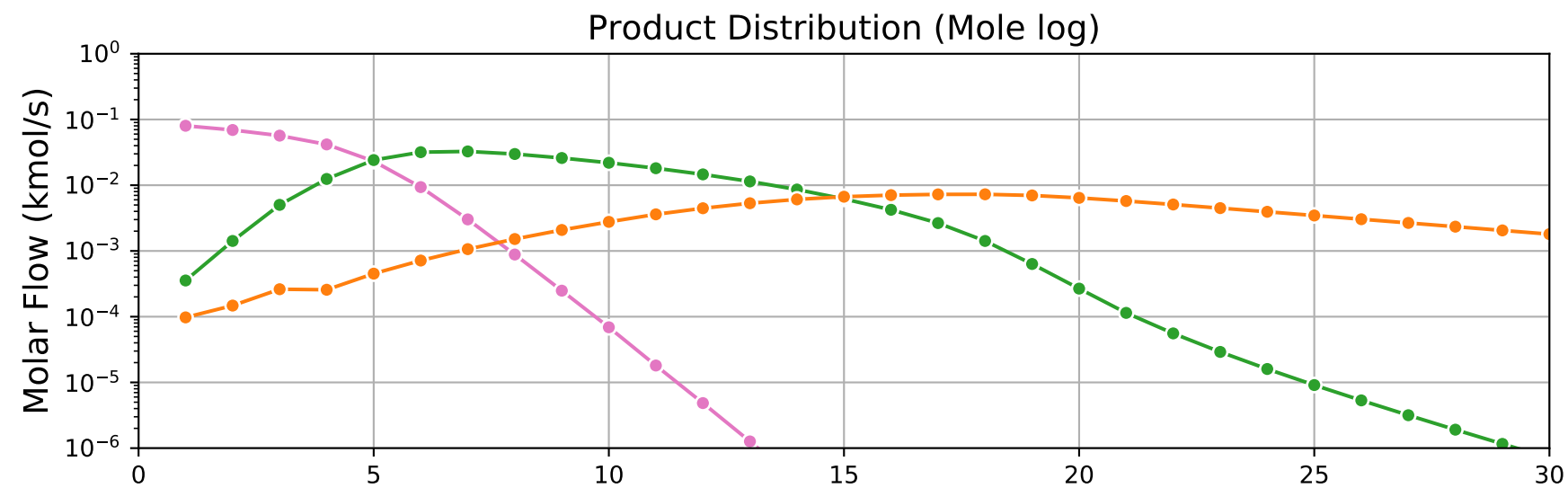
> Initialized with no reflux and reboil <



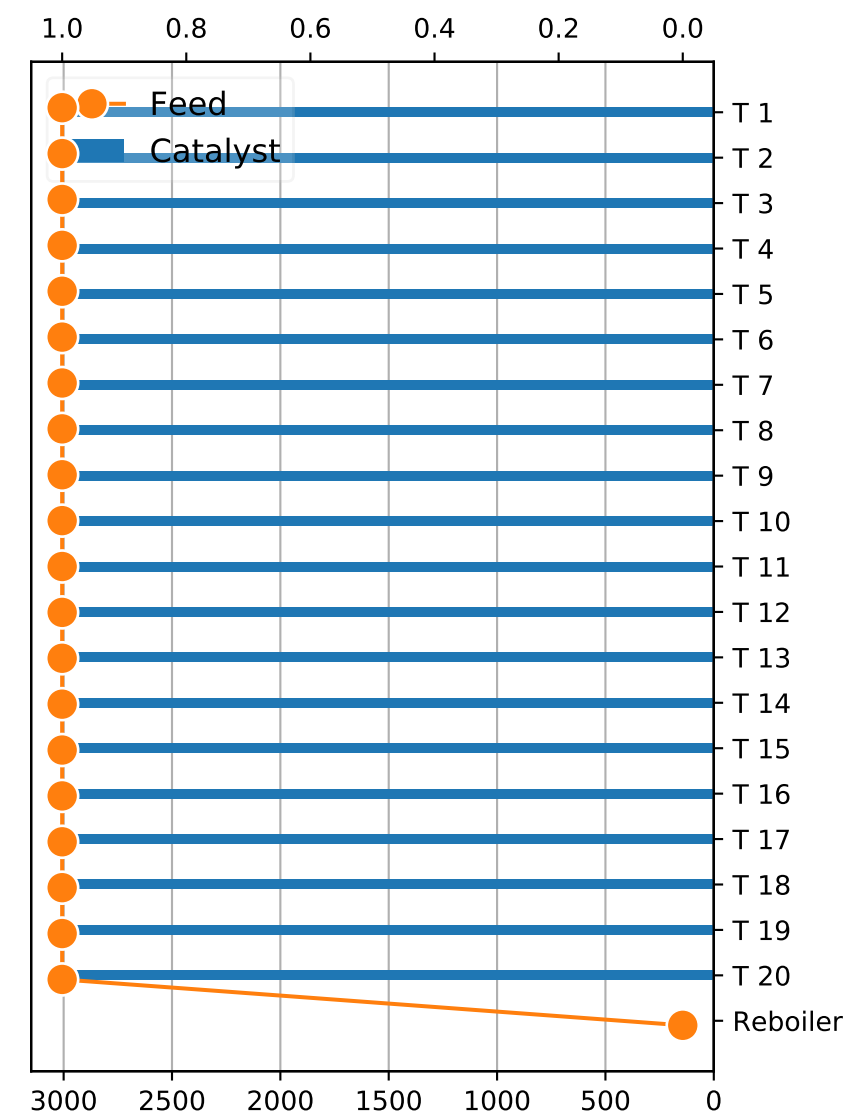
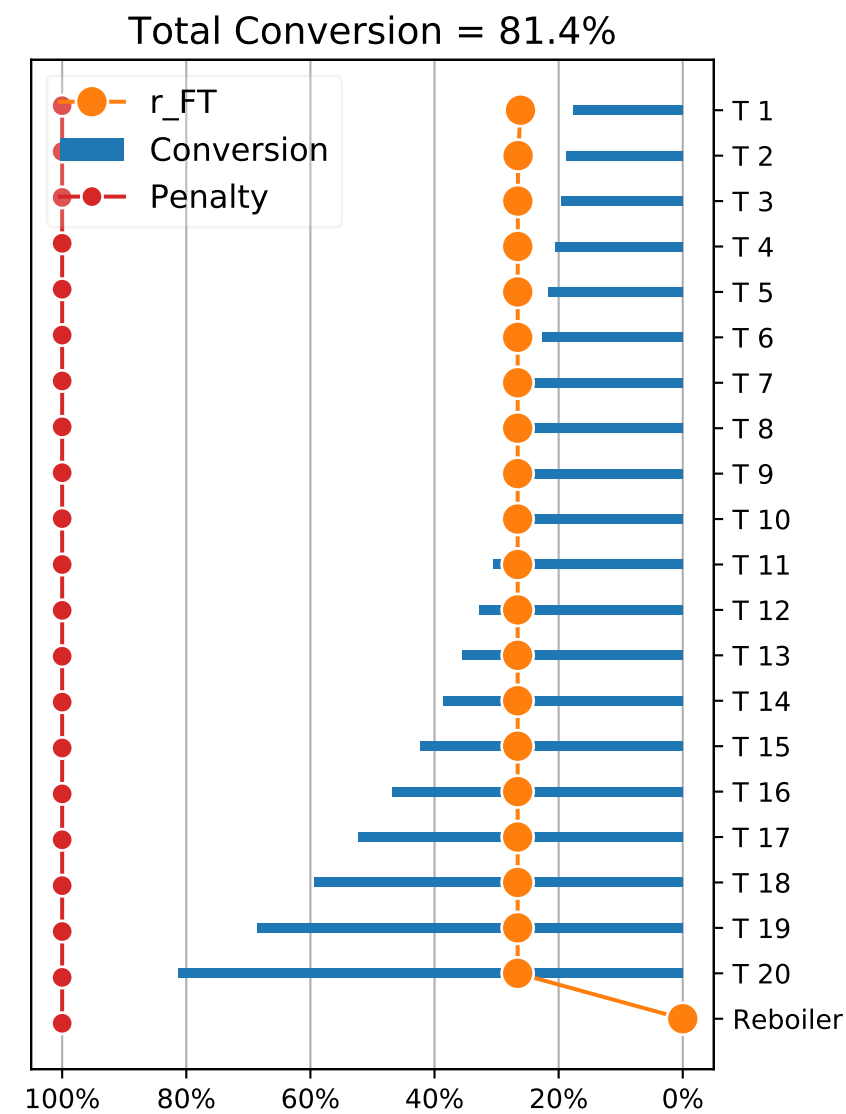
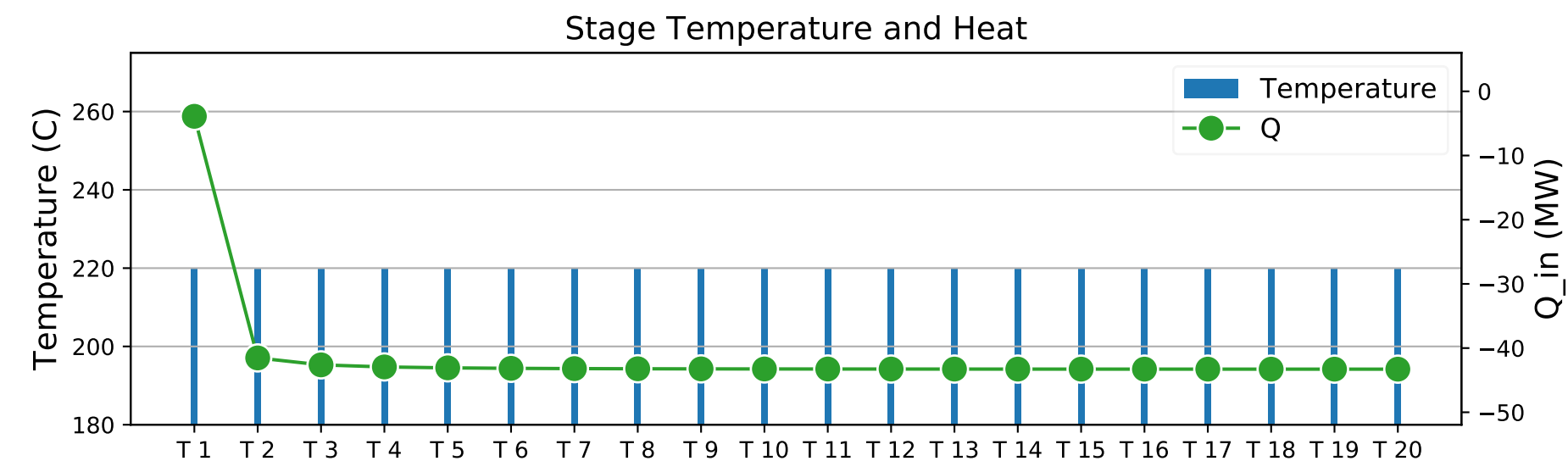
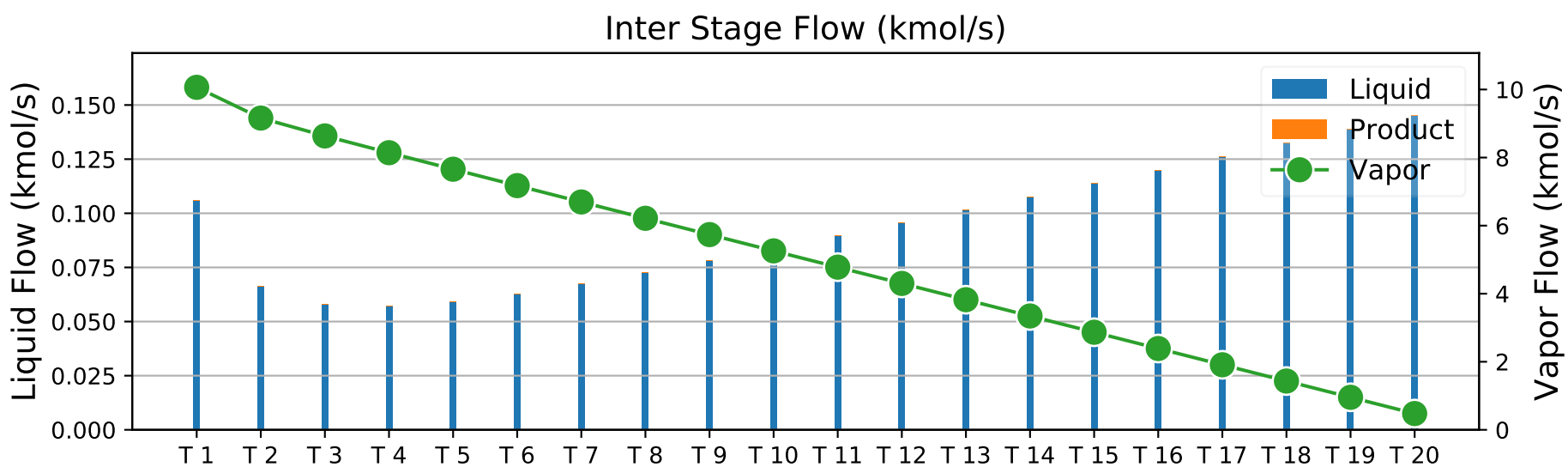
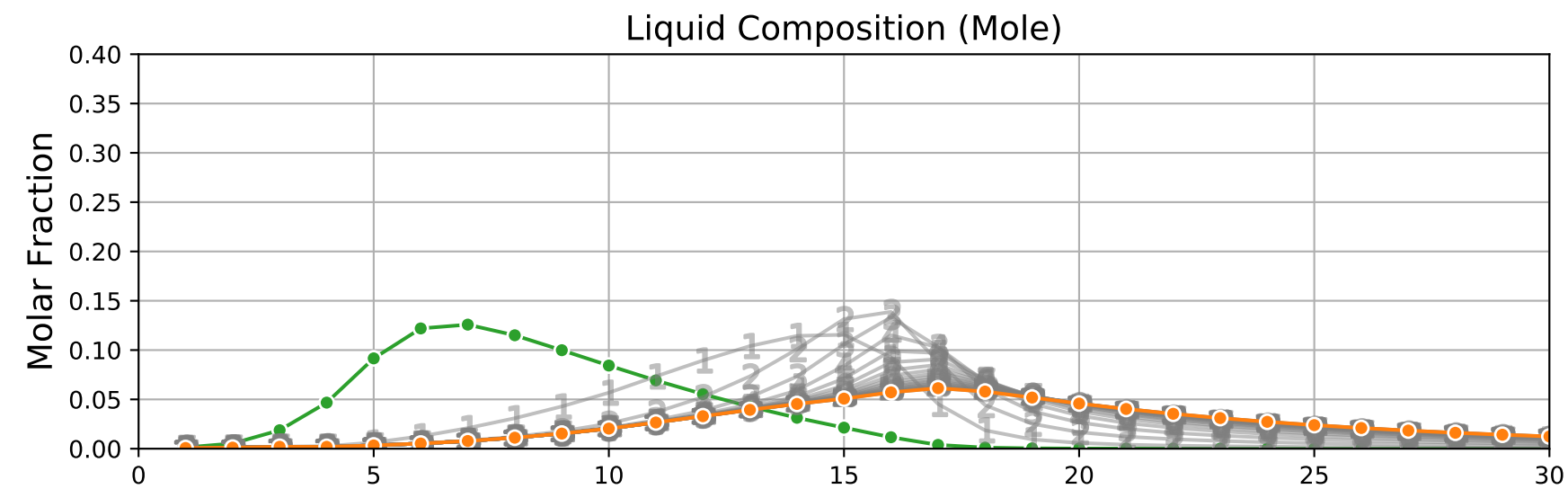
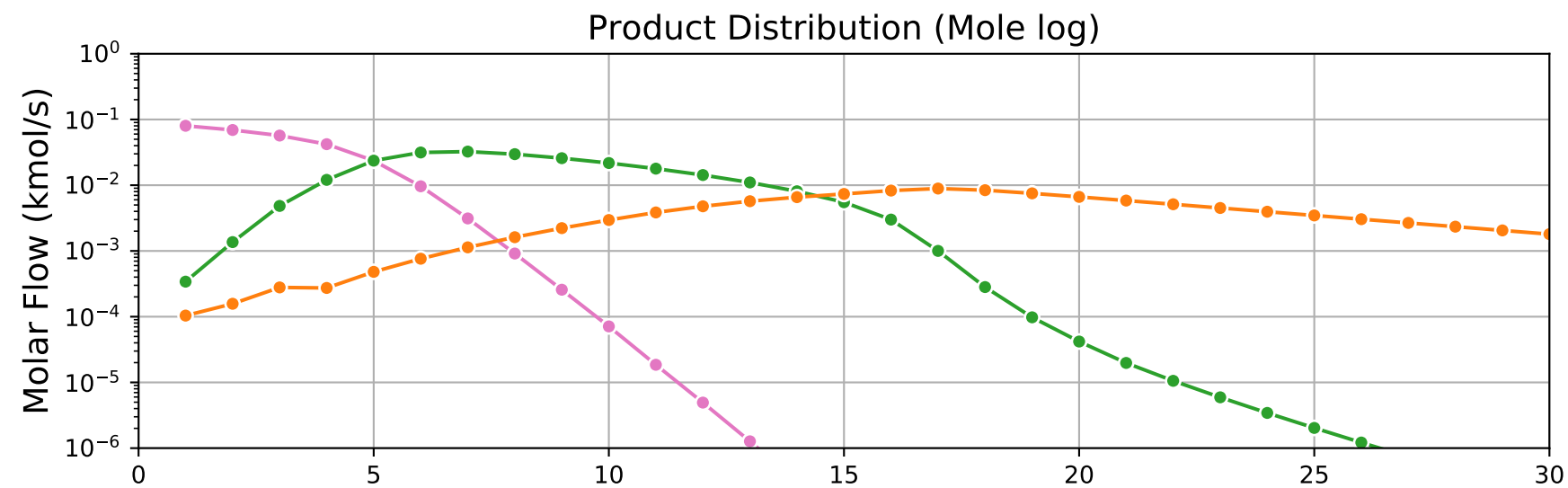
> Reflux PR ratio = 0.70 <



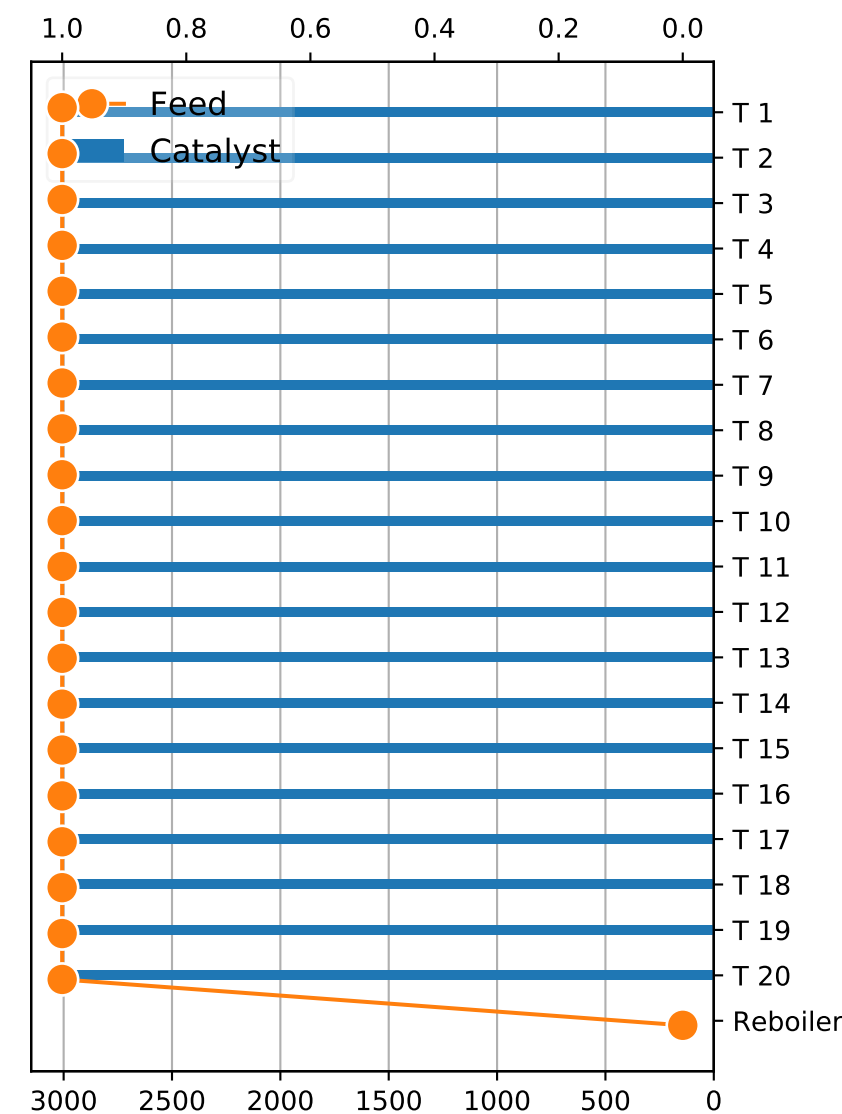
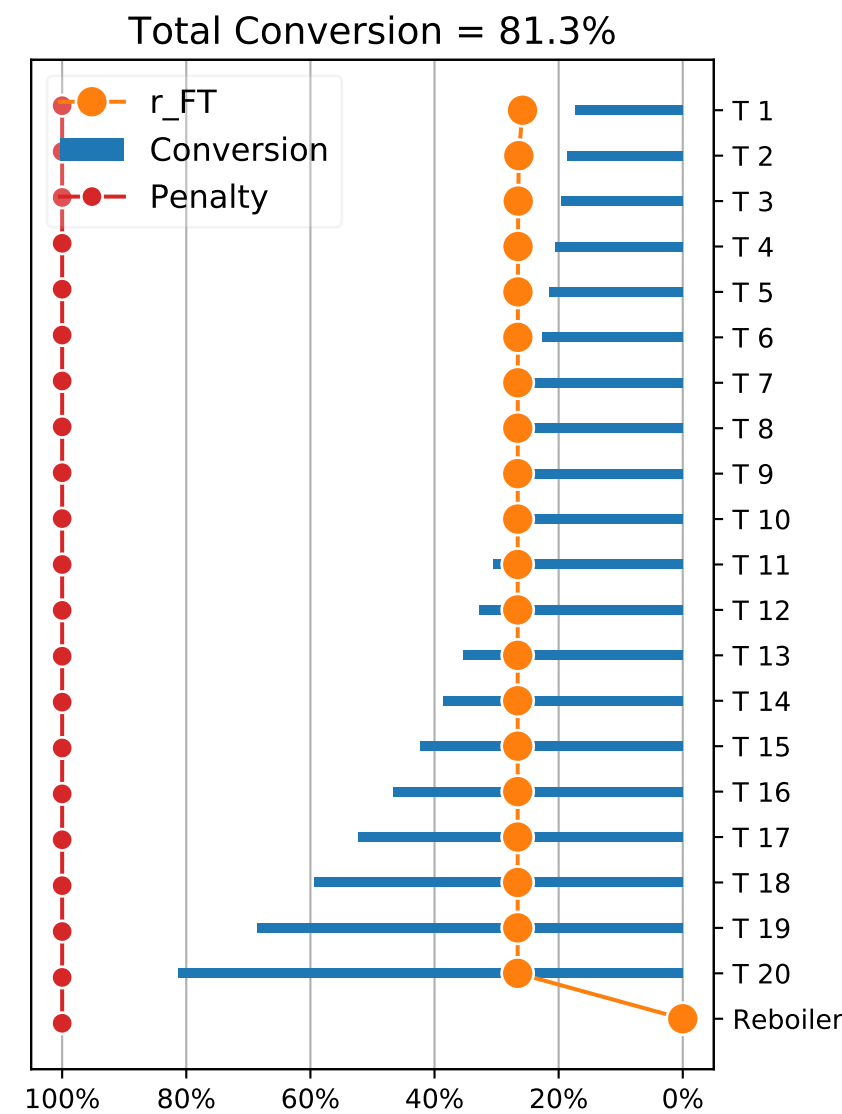
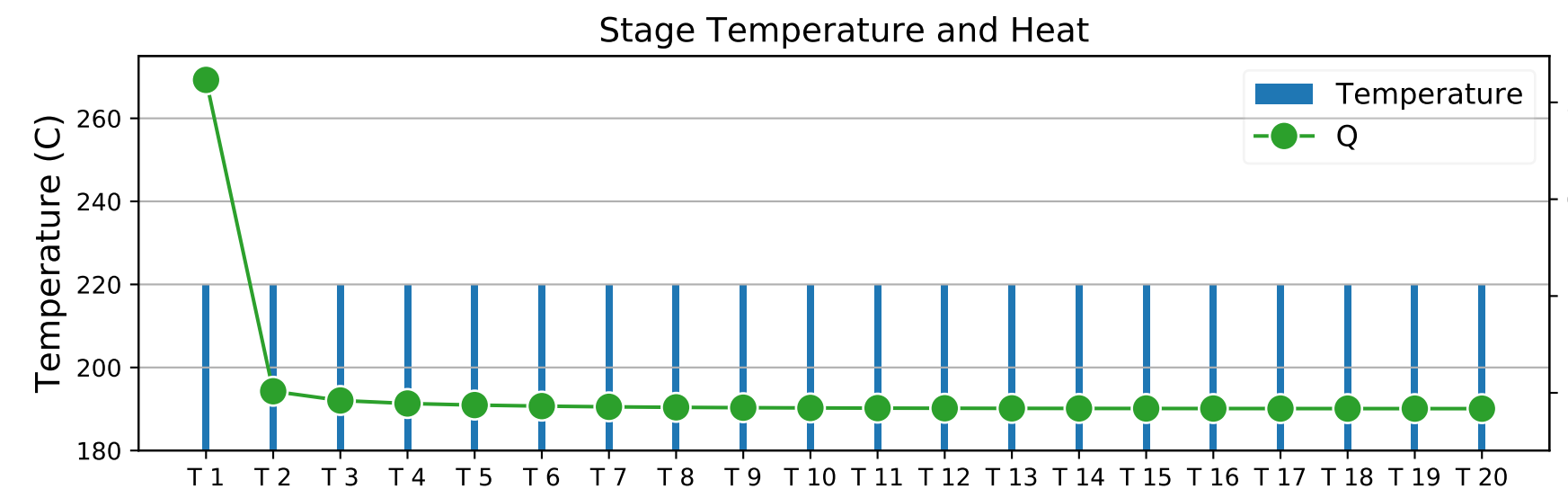
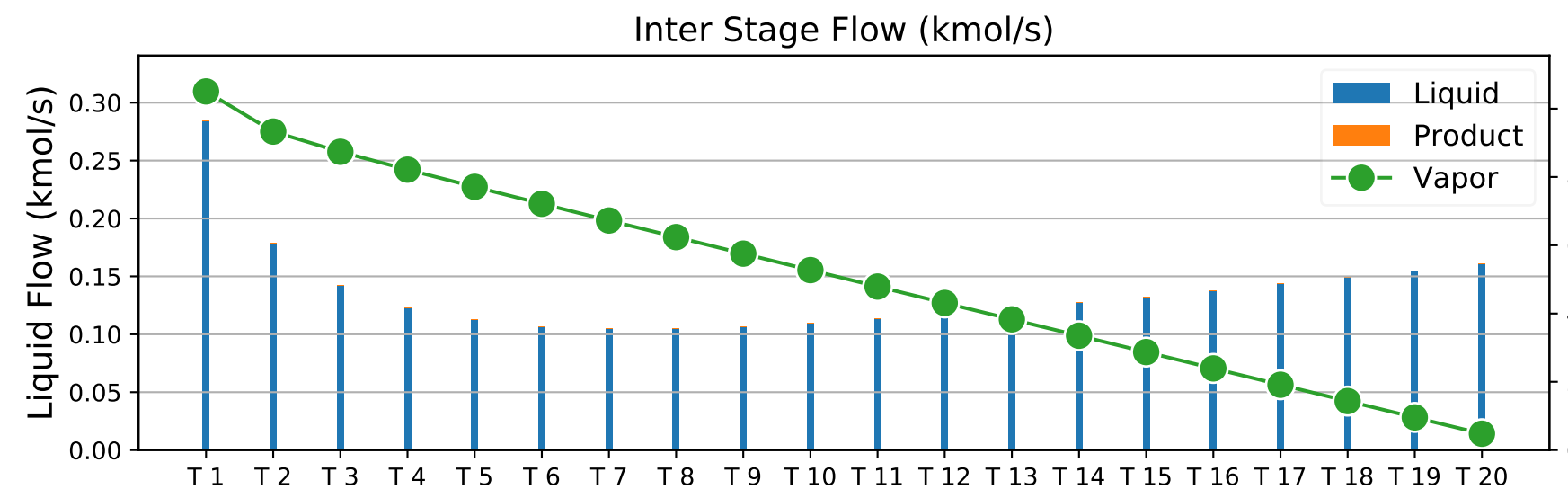
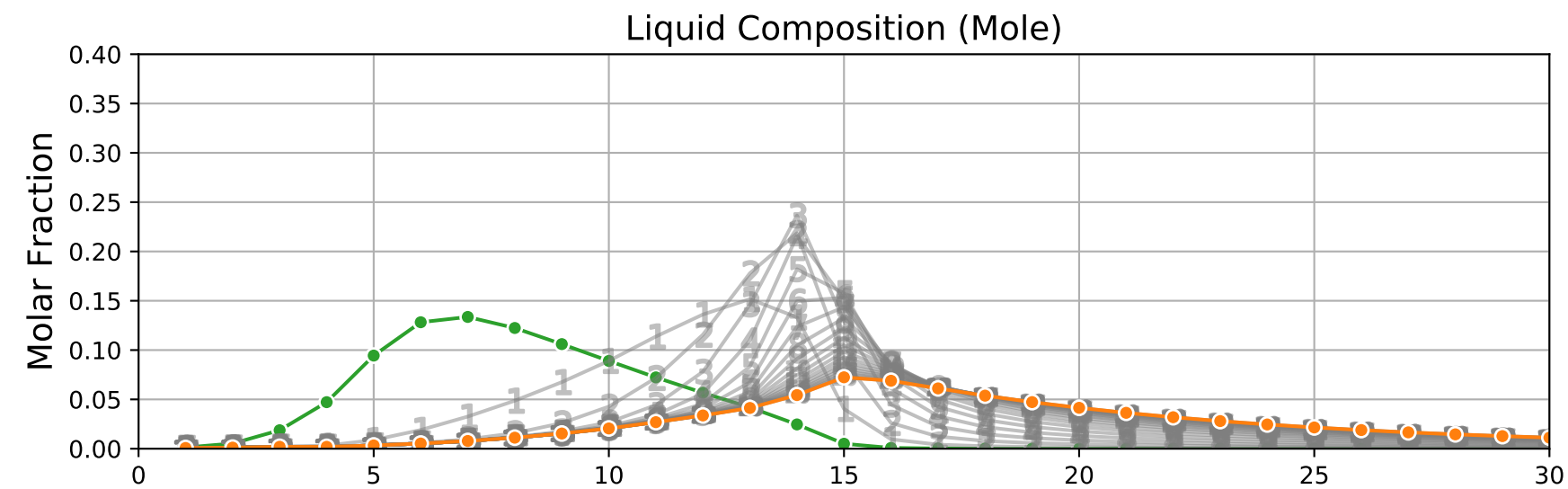
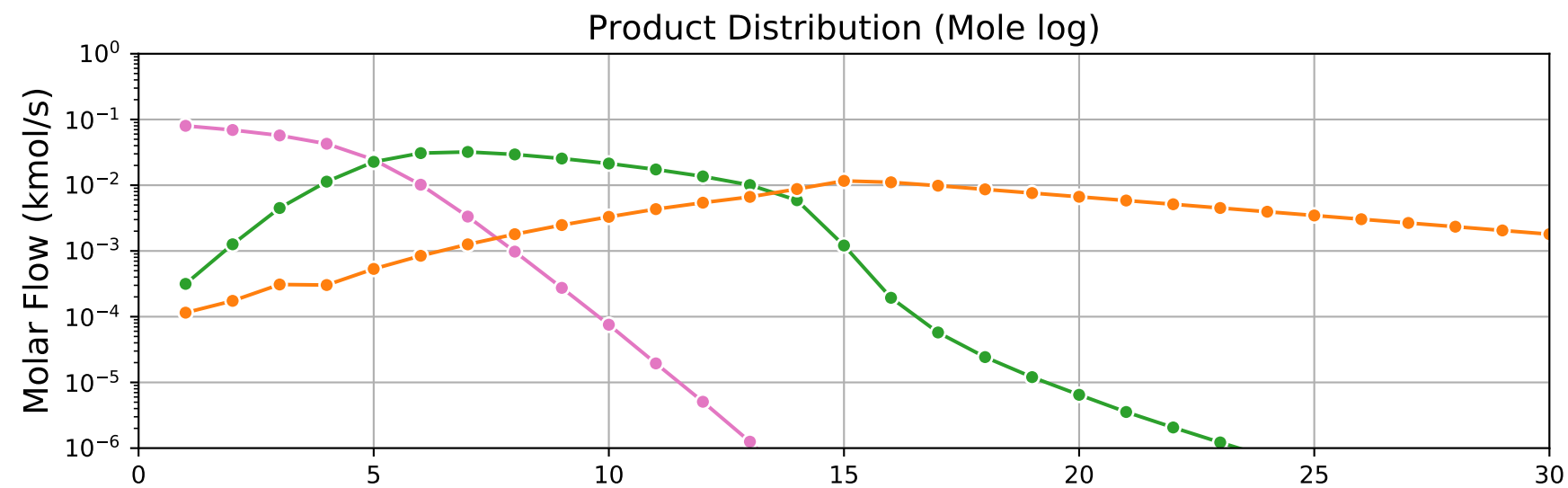
> Reflux PR ratio = 0.50 <



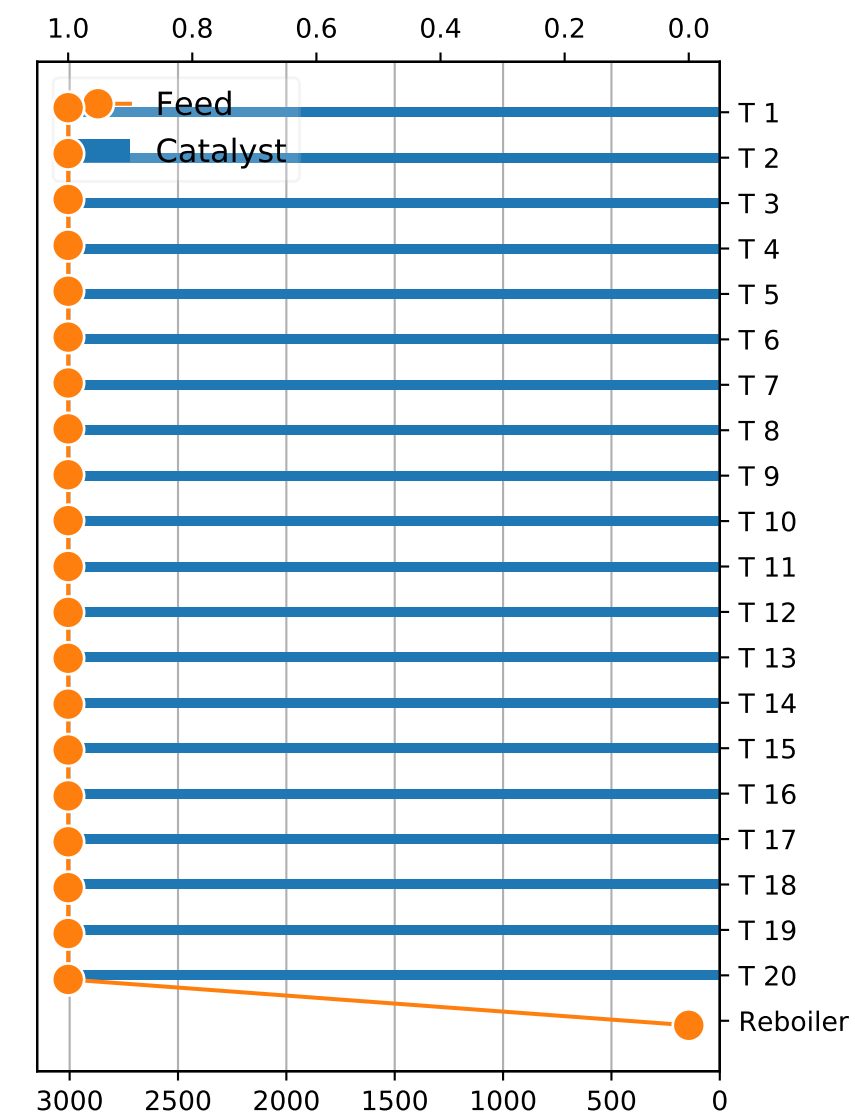
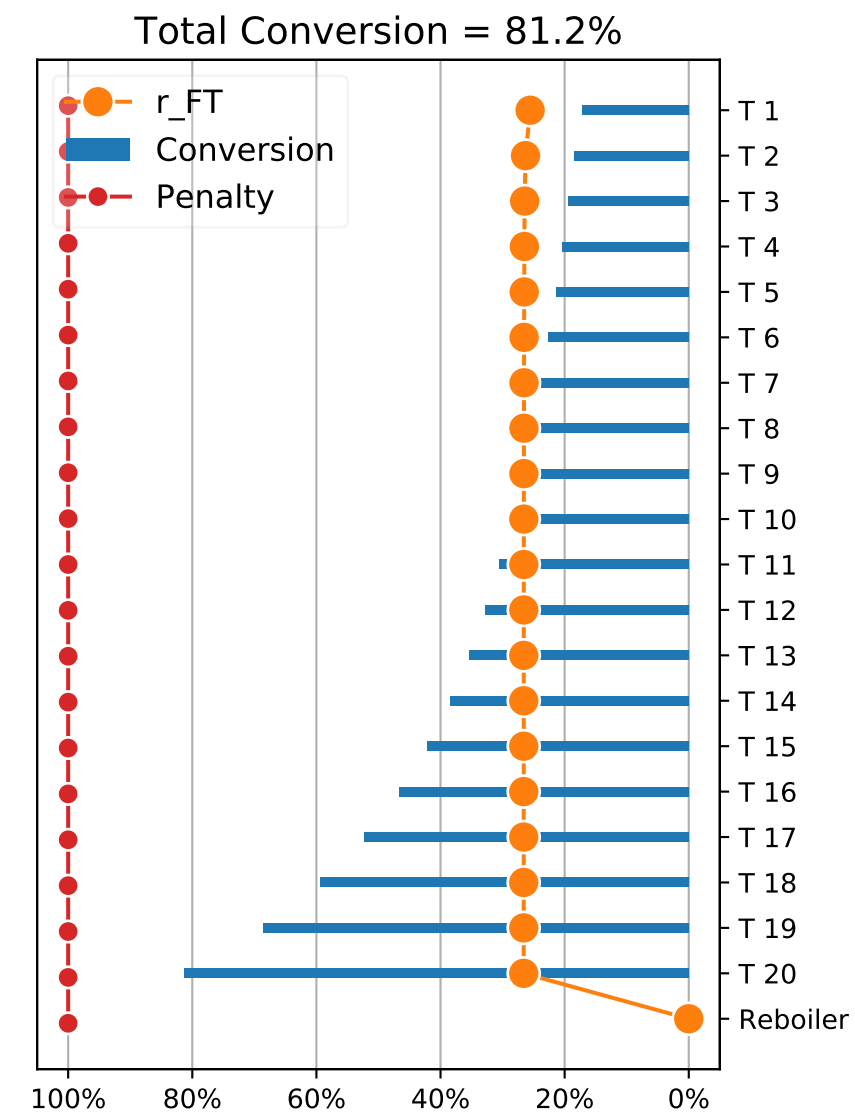
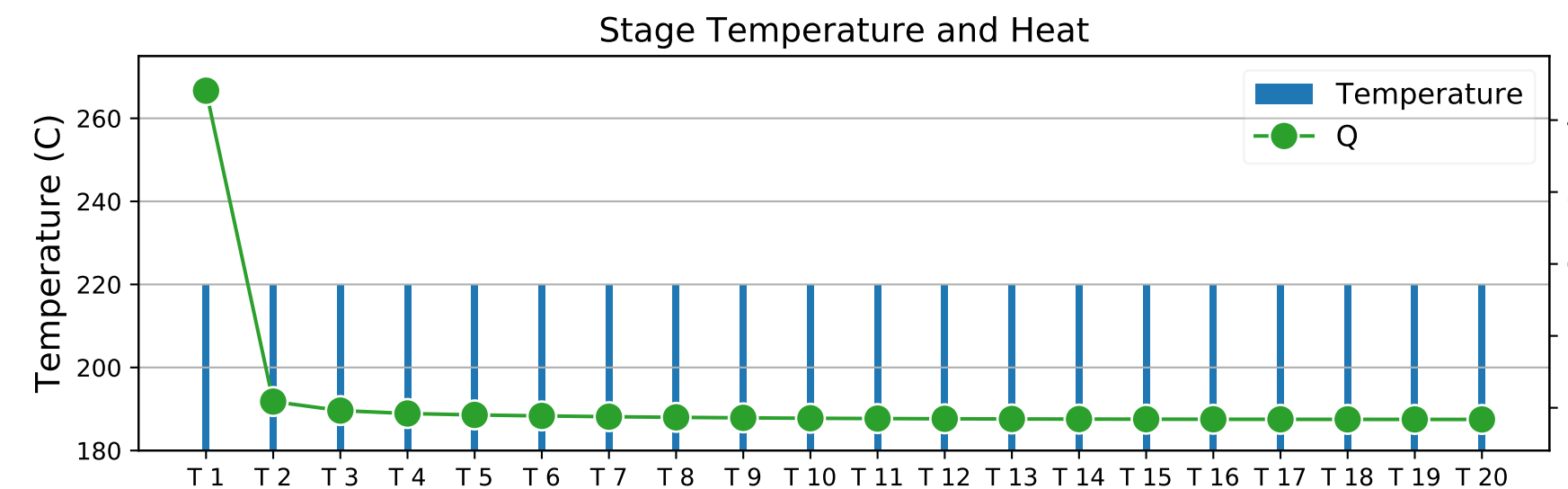
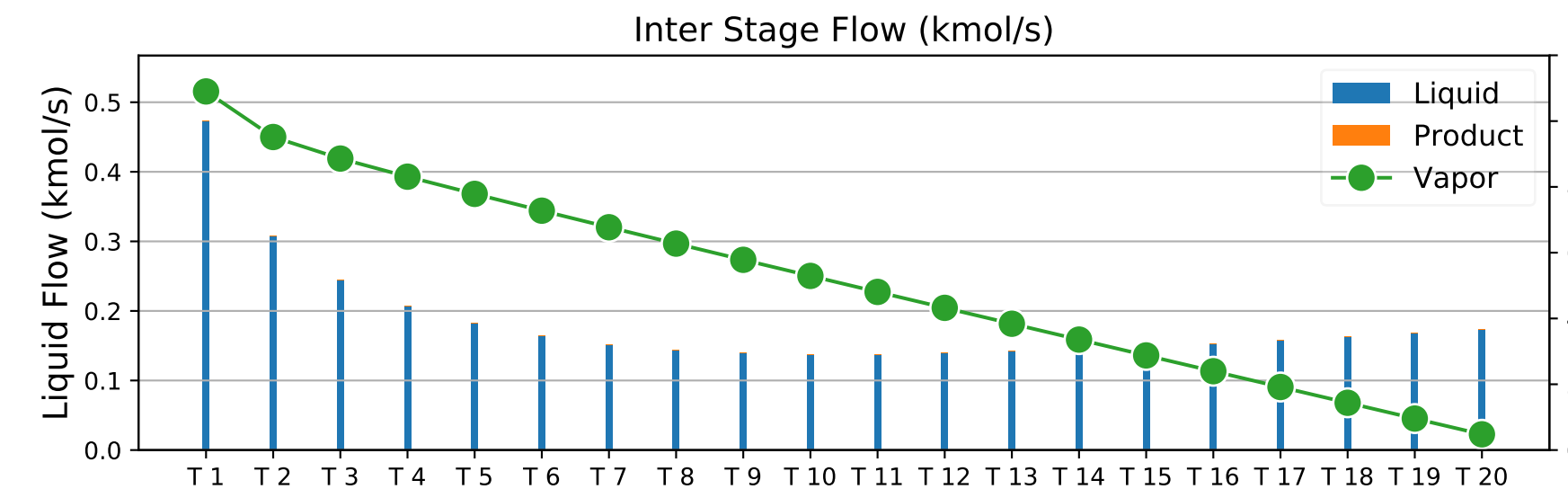
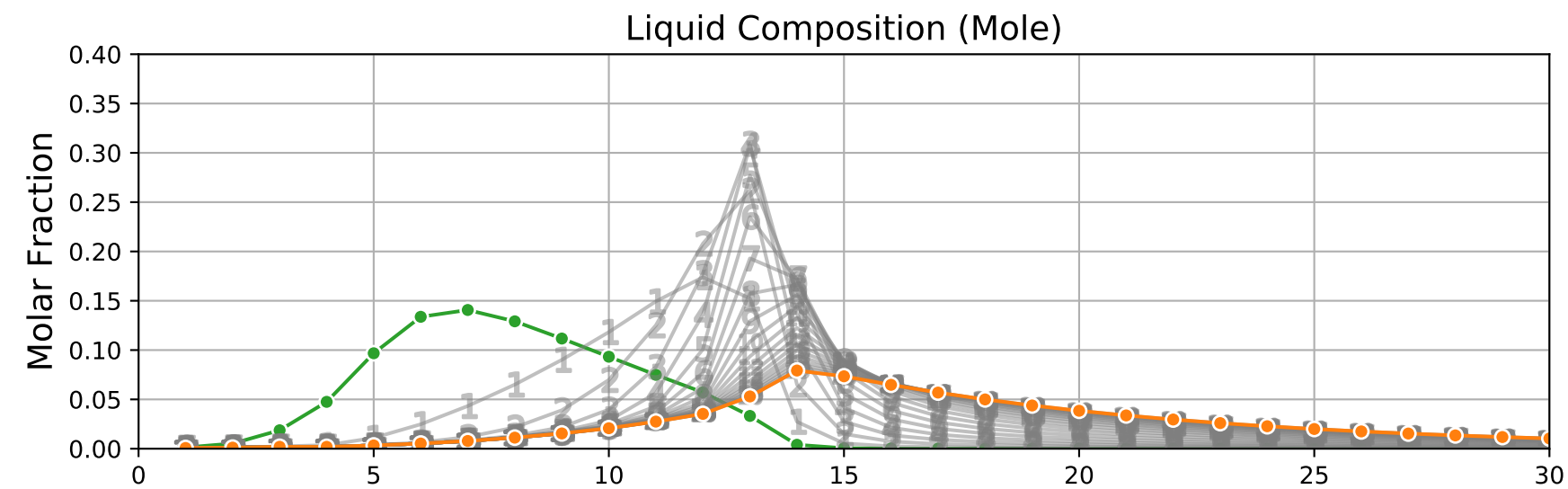
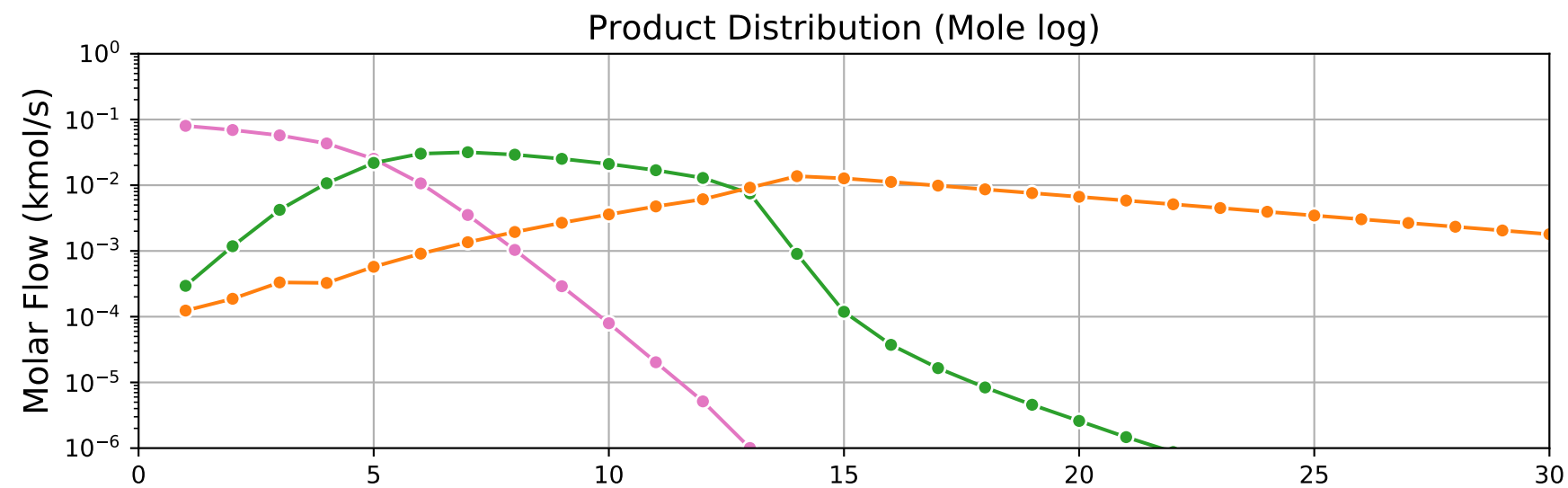
> Reflux PR ratio = 0.33 <



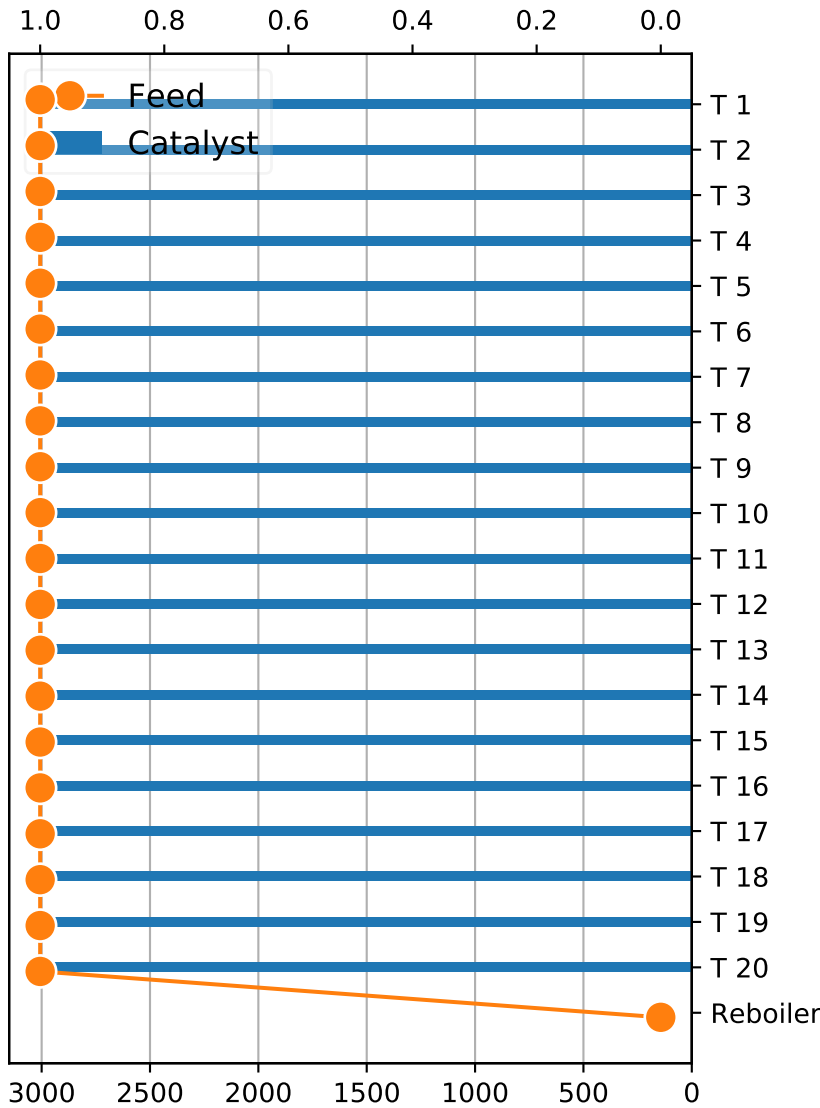
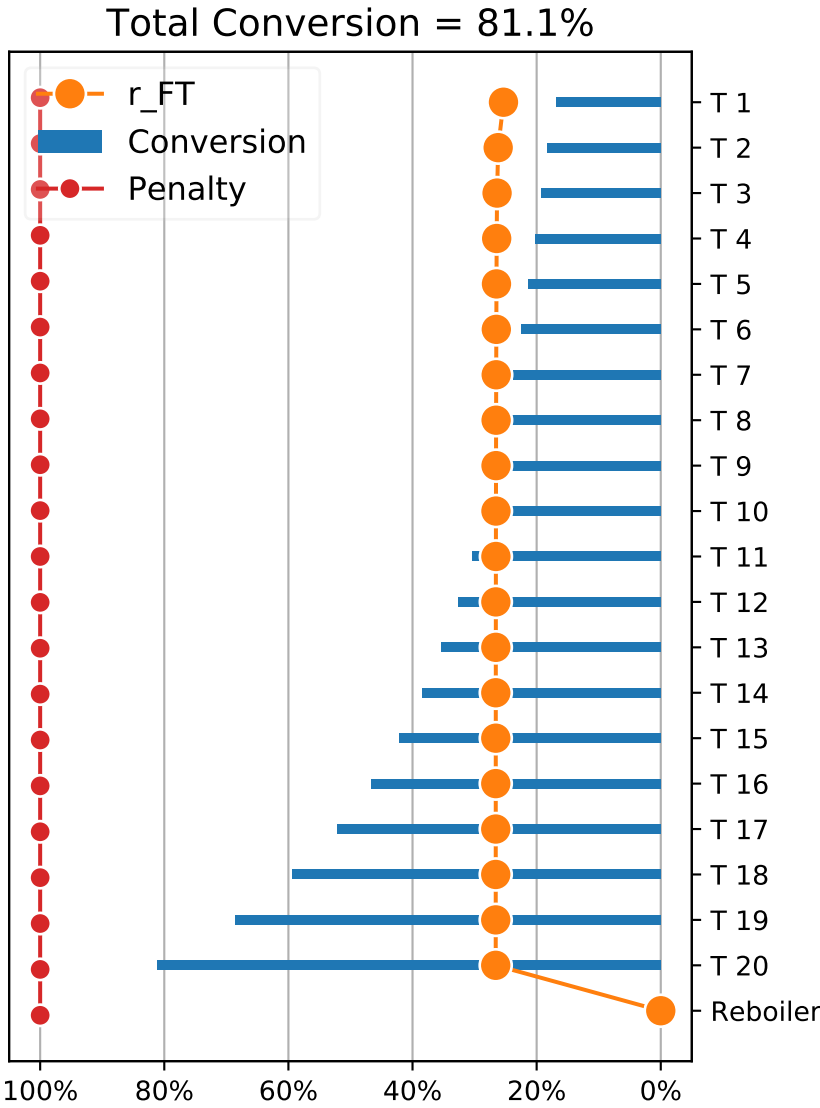
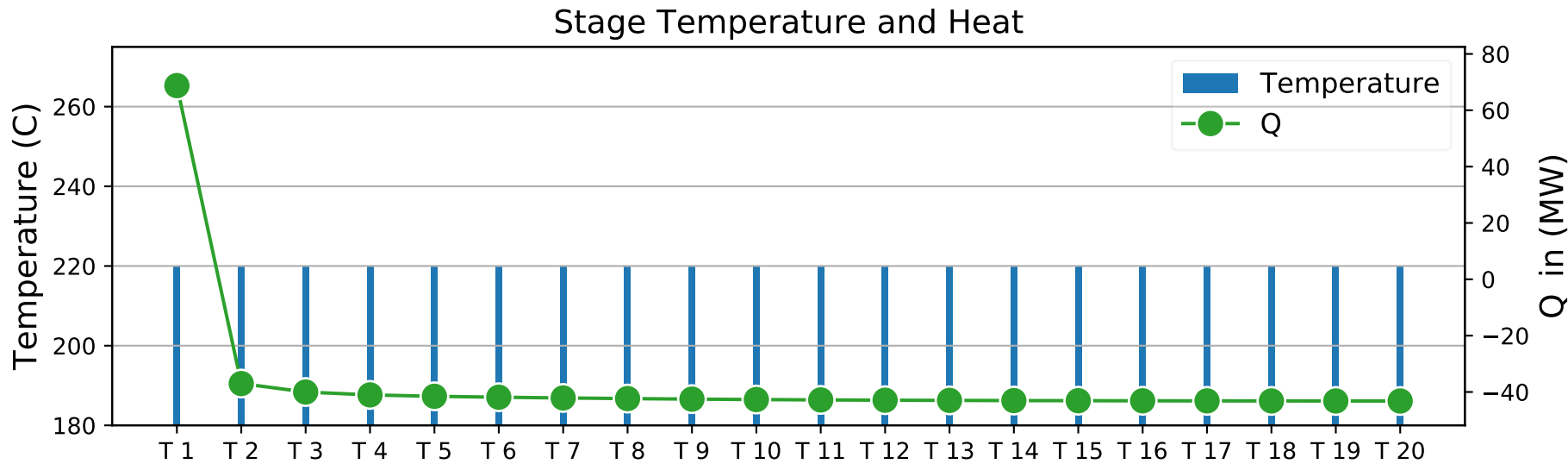
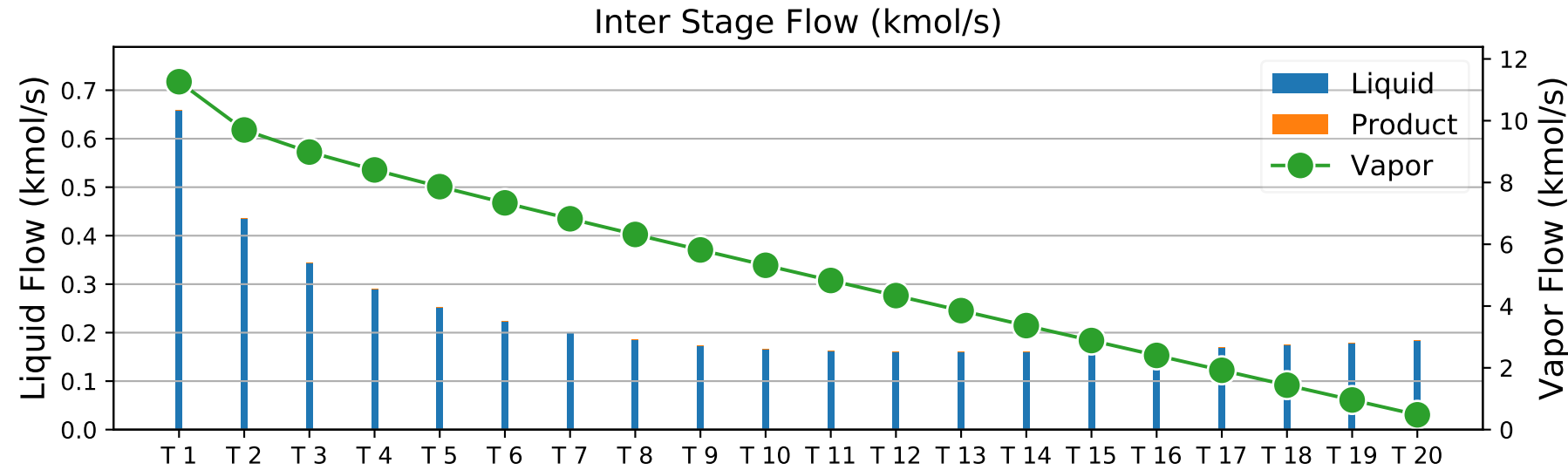
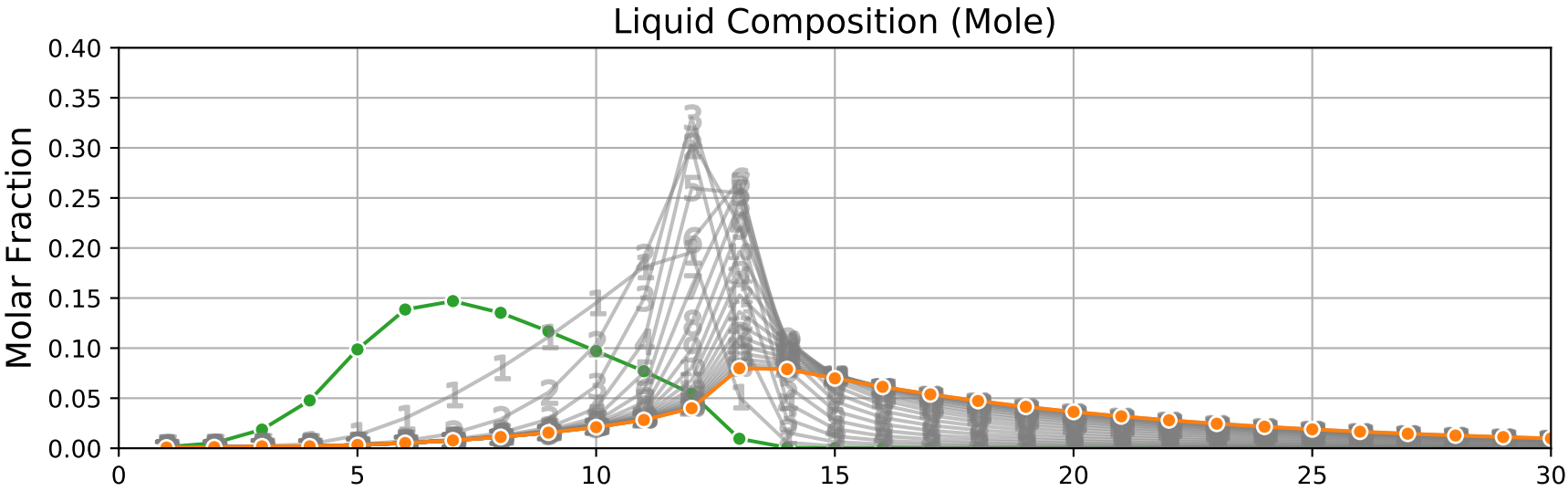
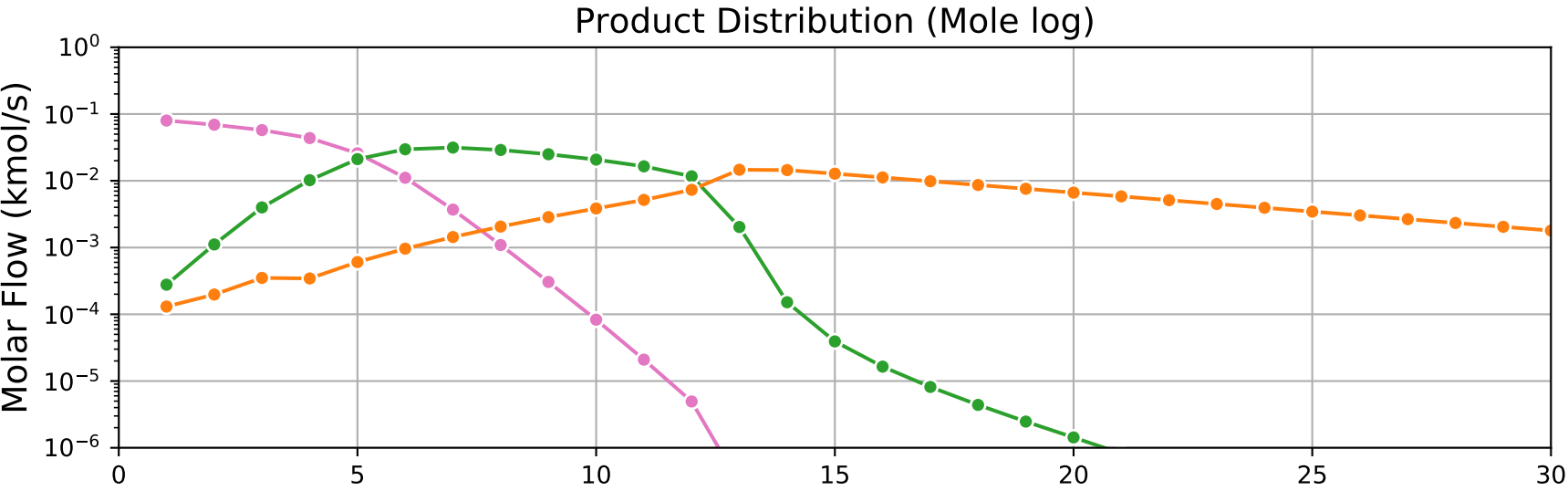
> Reflux PR ratio = 0.20 <



> Reflux PR ratio = 0.14 <

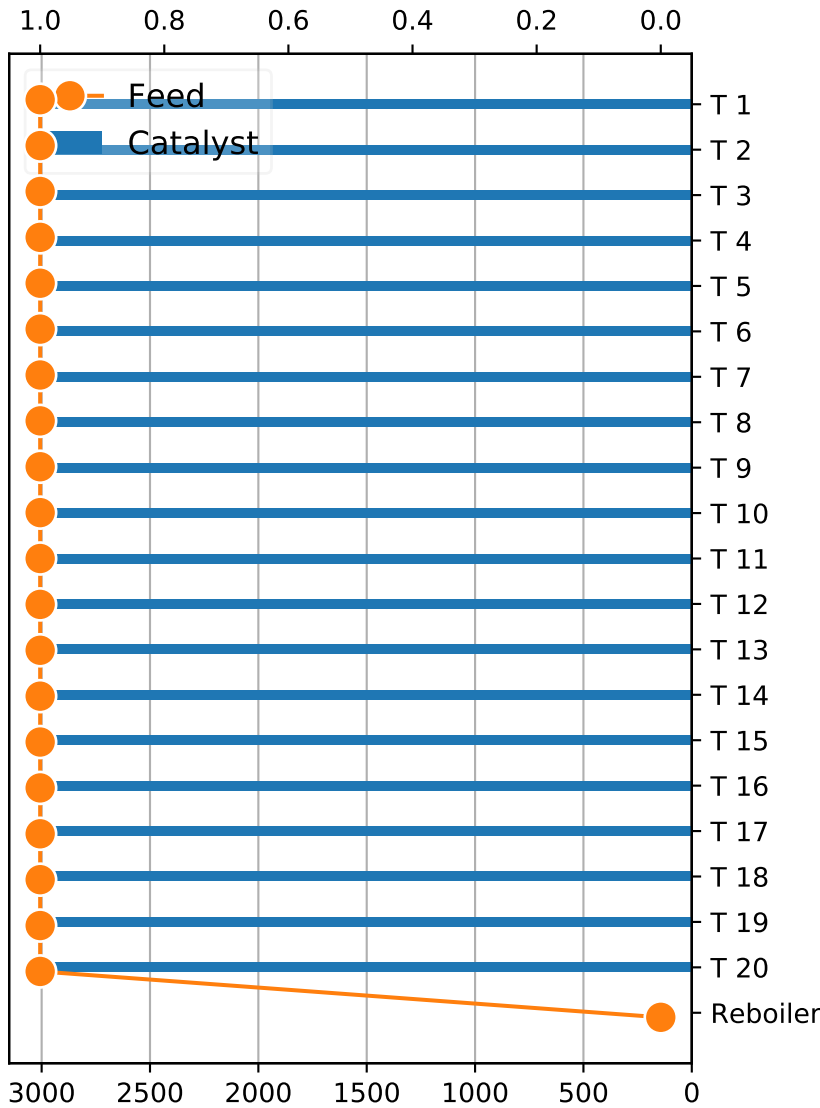
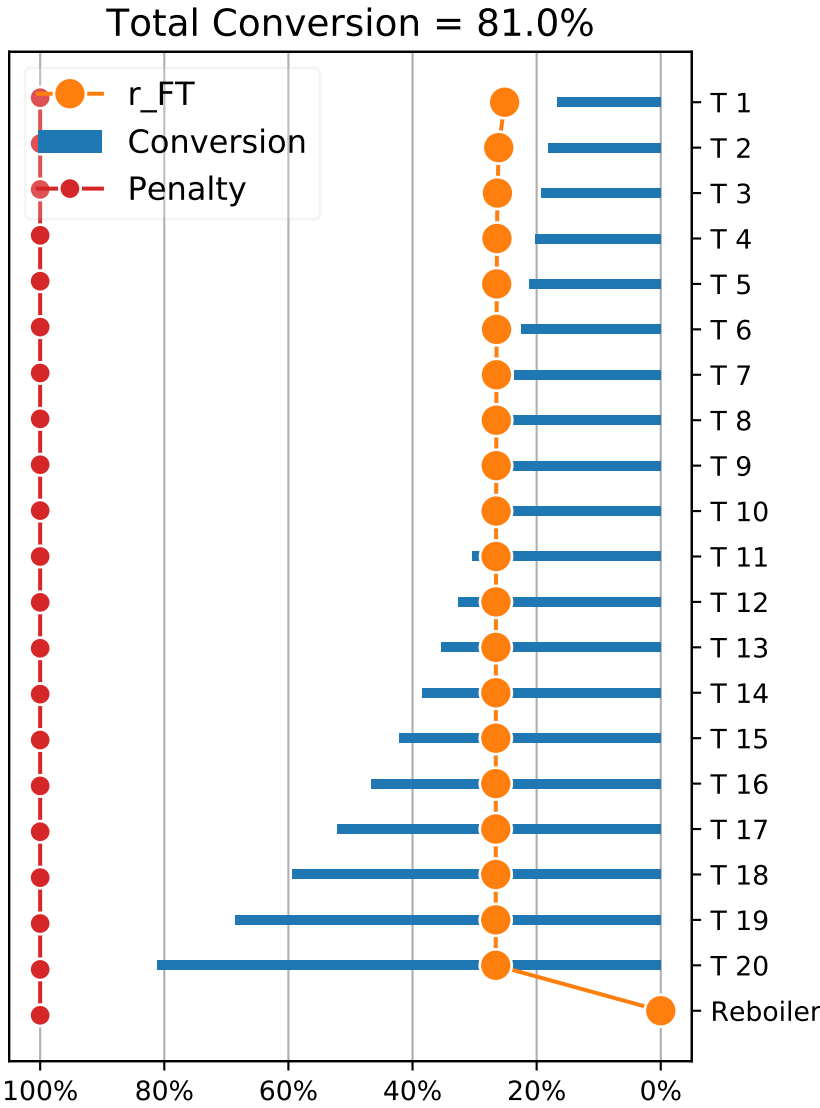
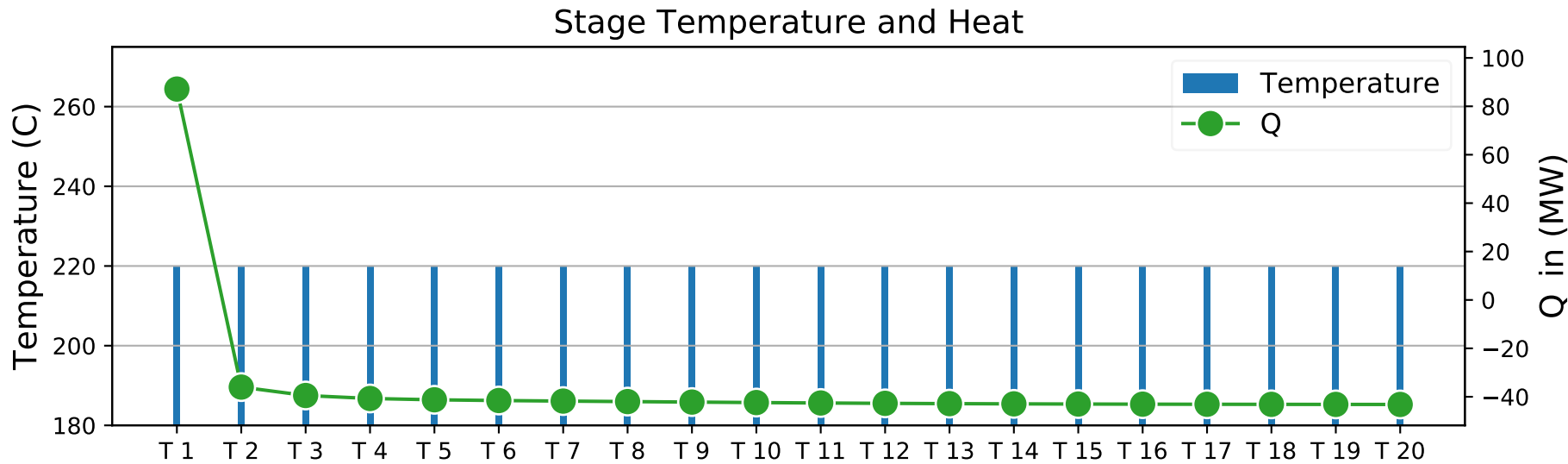
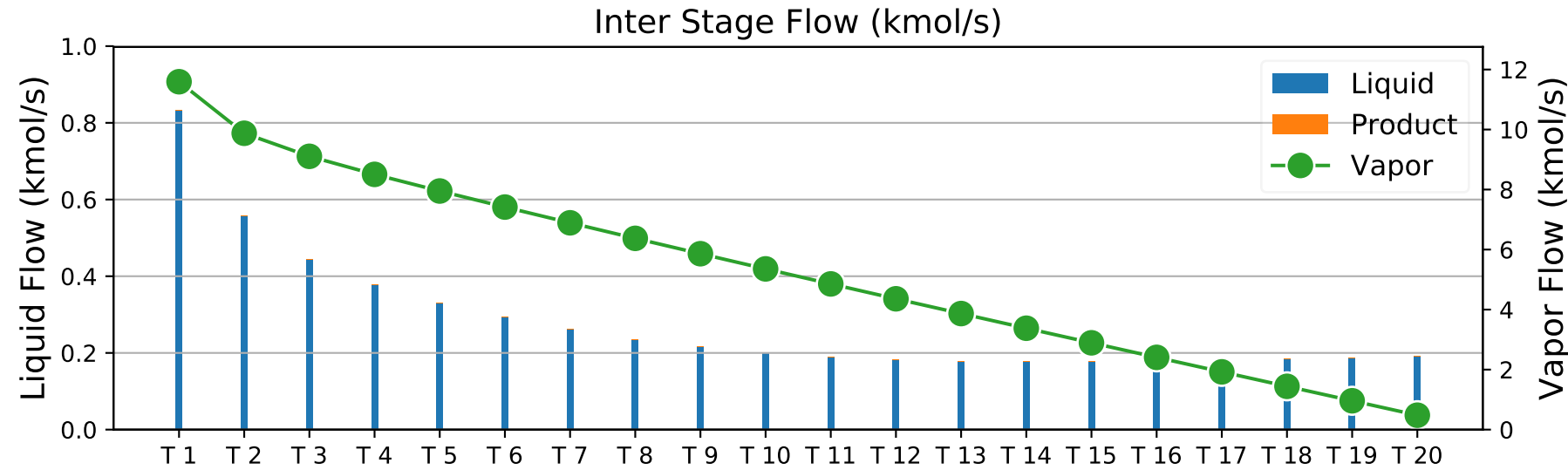
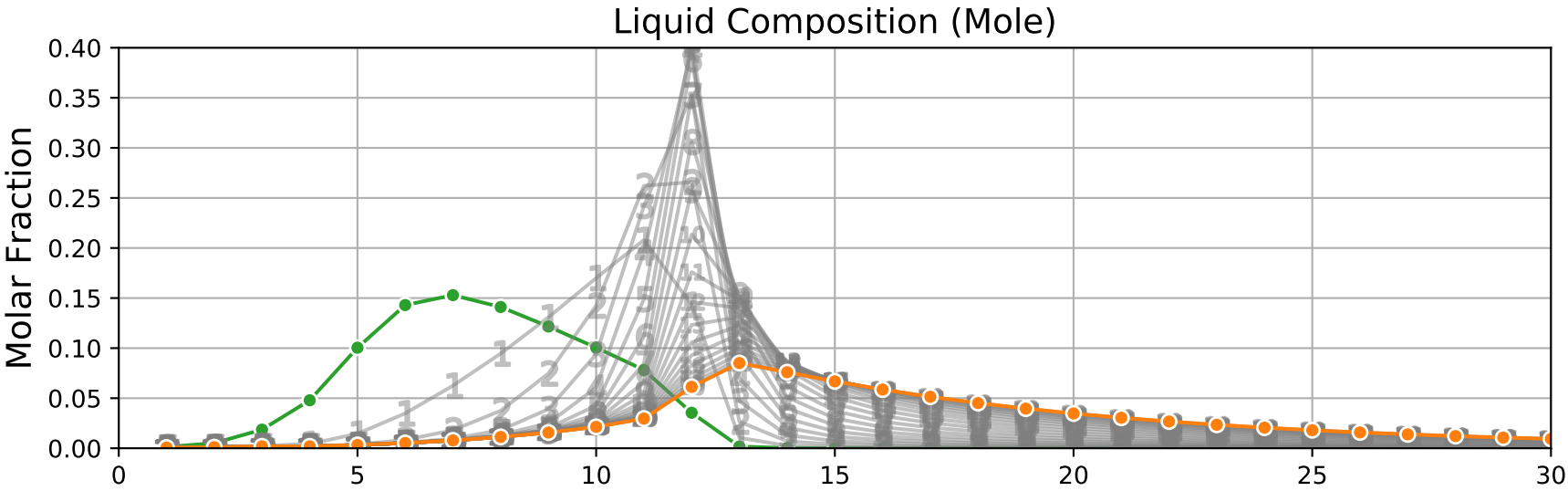
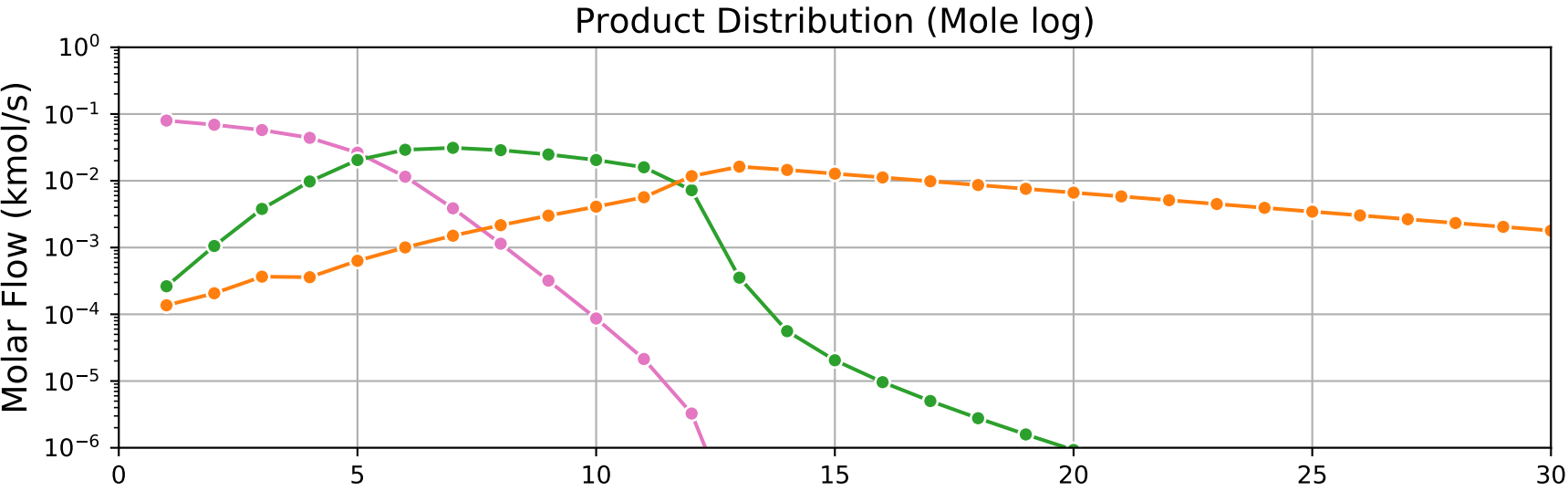


> Reflux PR ratio = 0.11 <



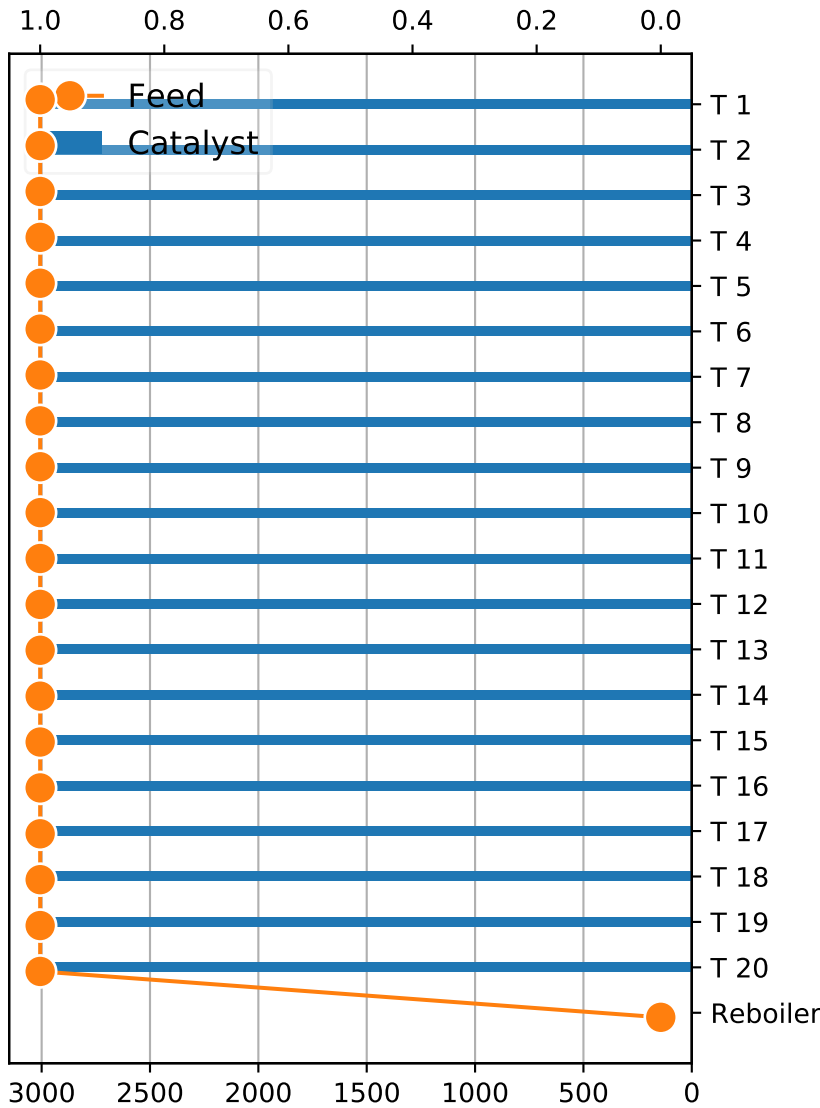
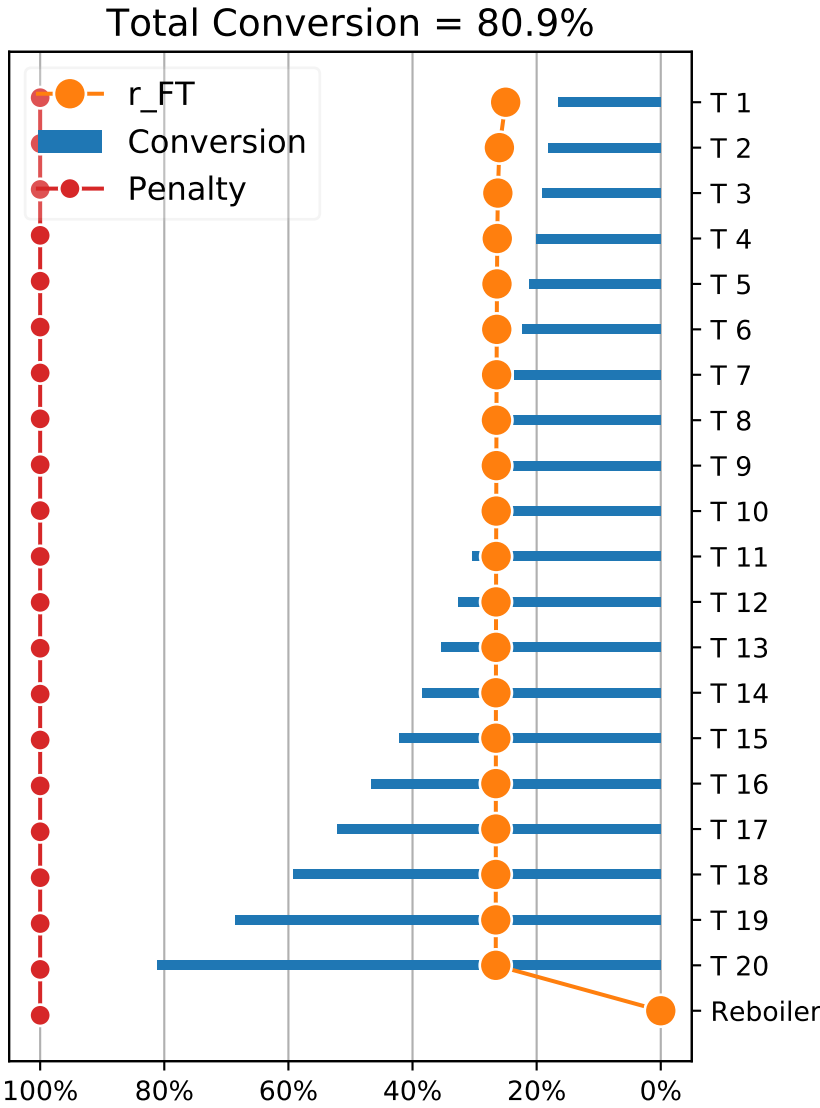
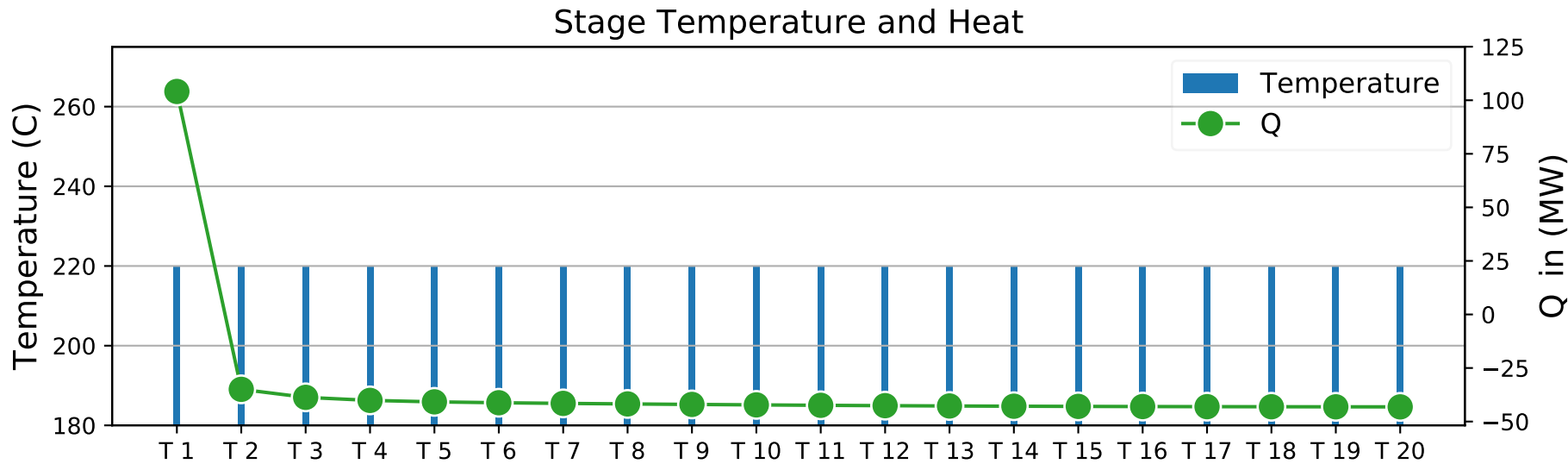
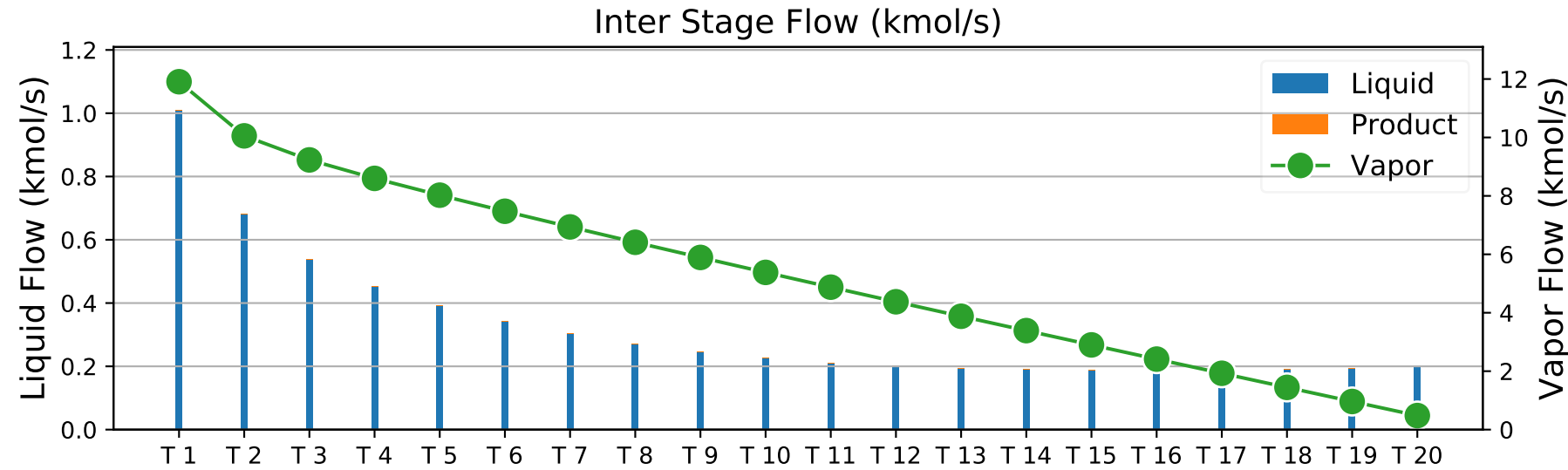
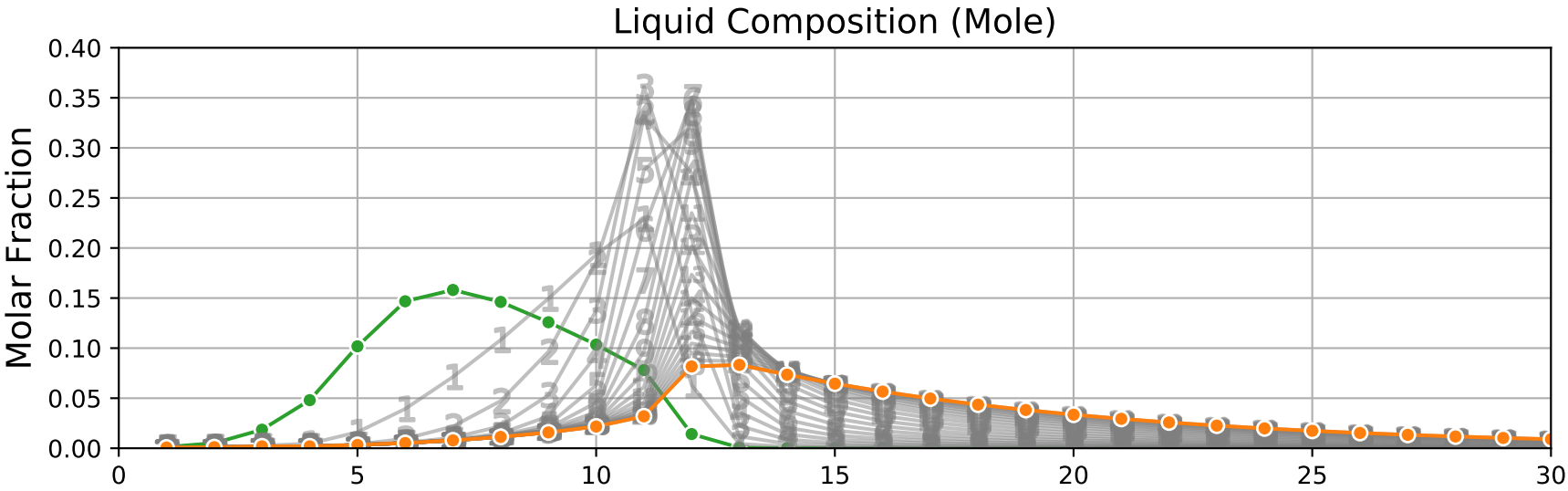
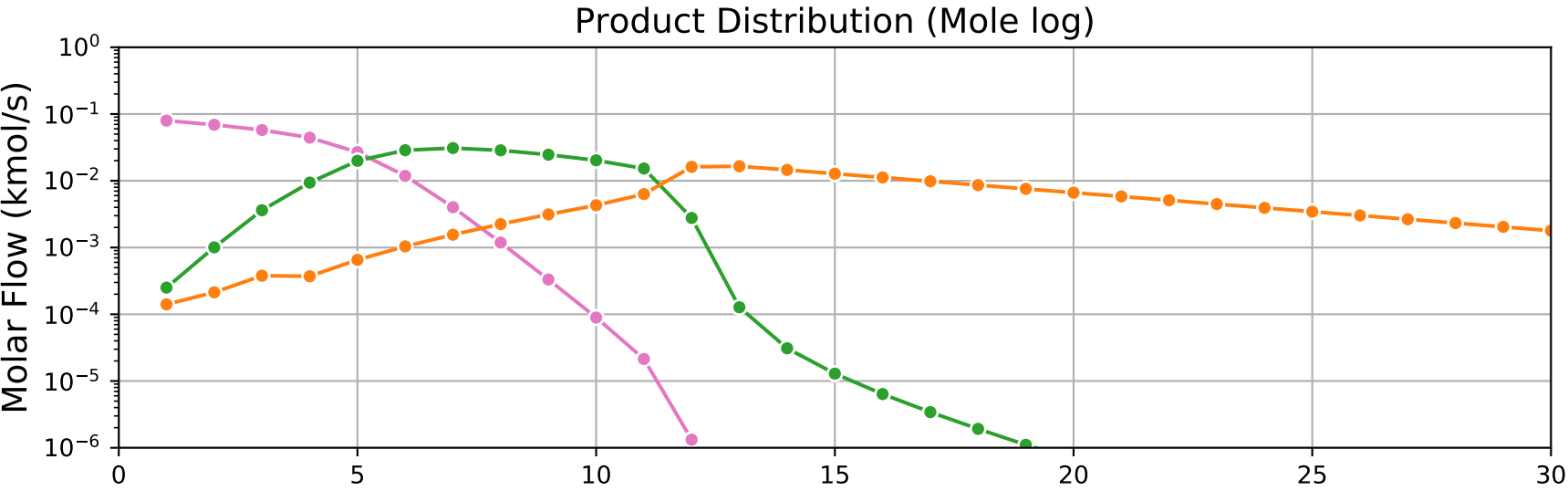


> Reflux PR ratio = 0.09 <

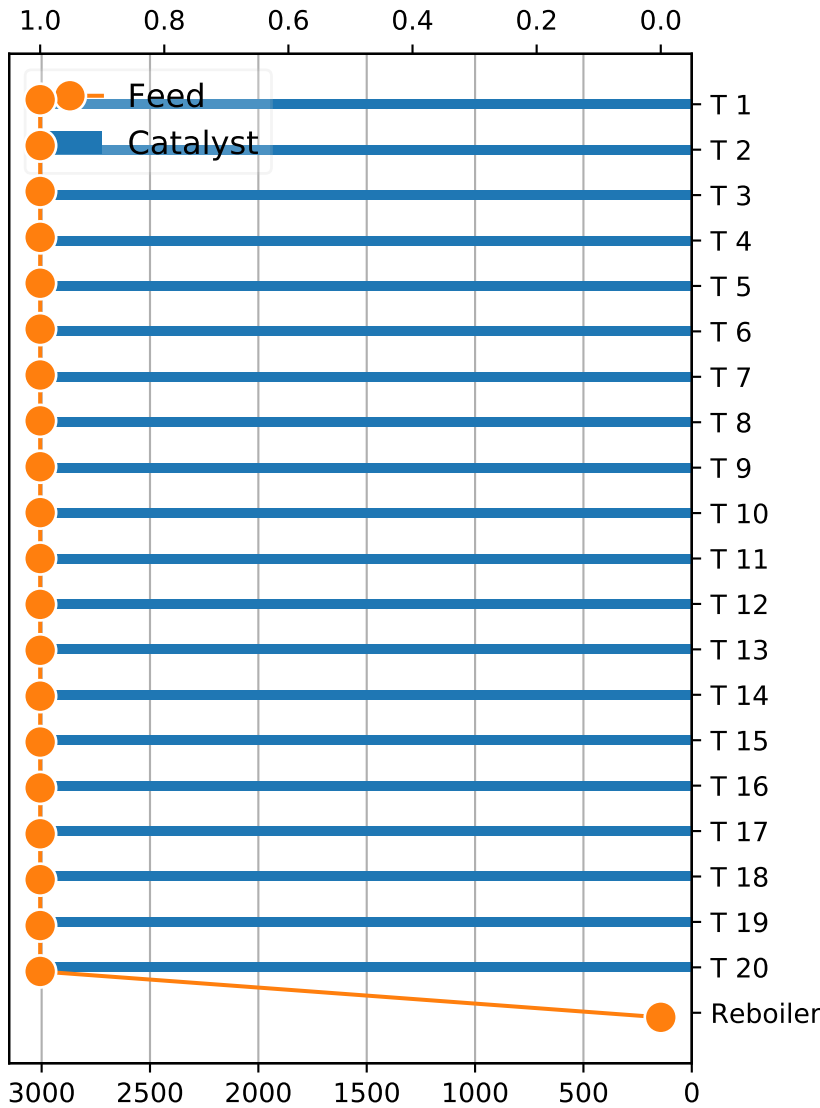
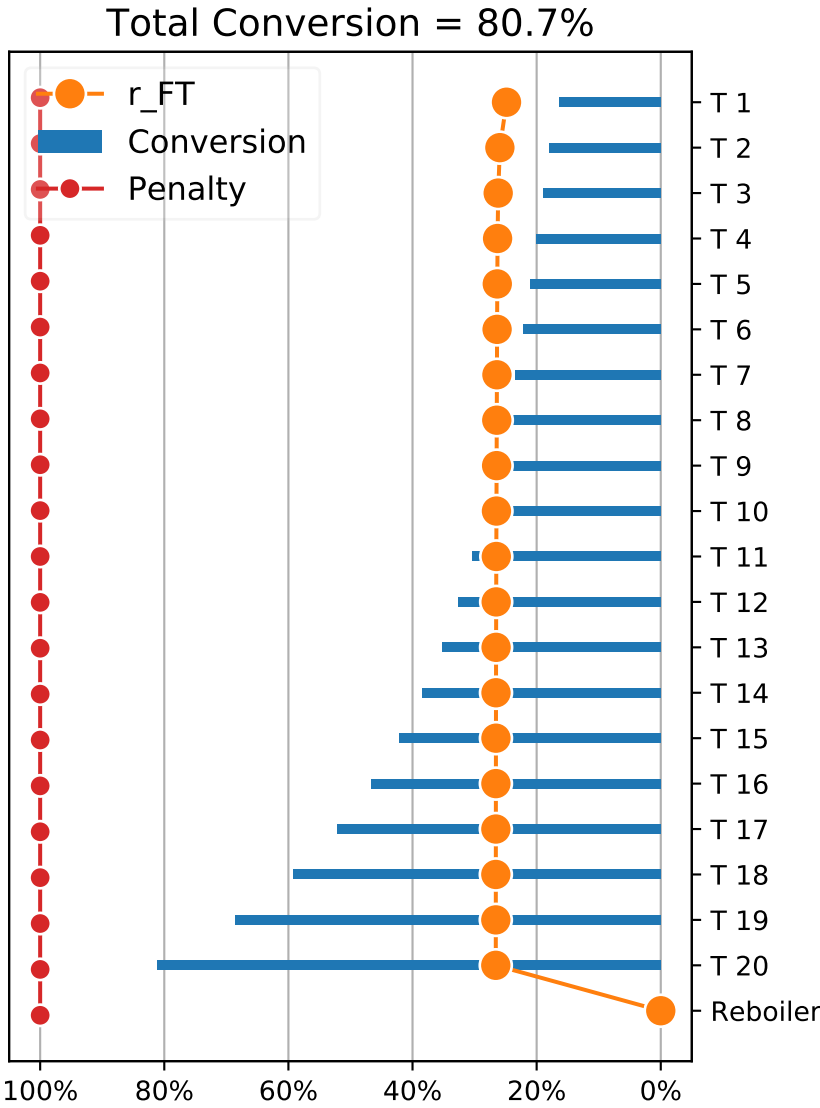
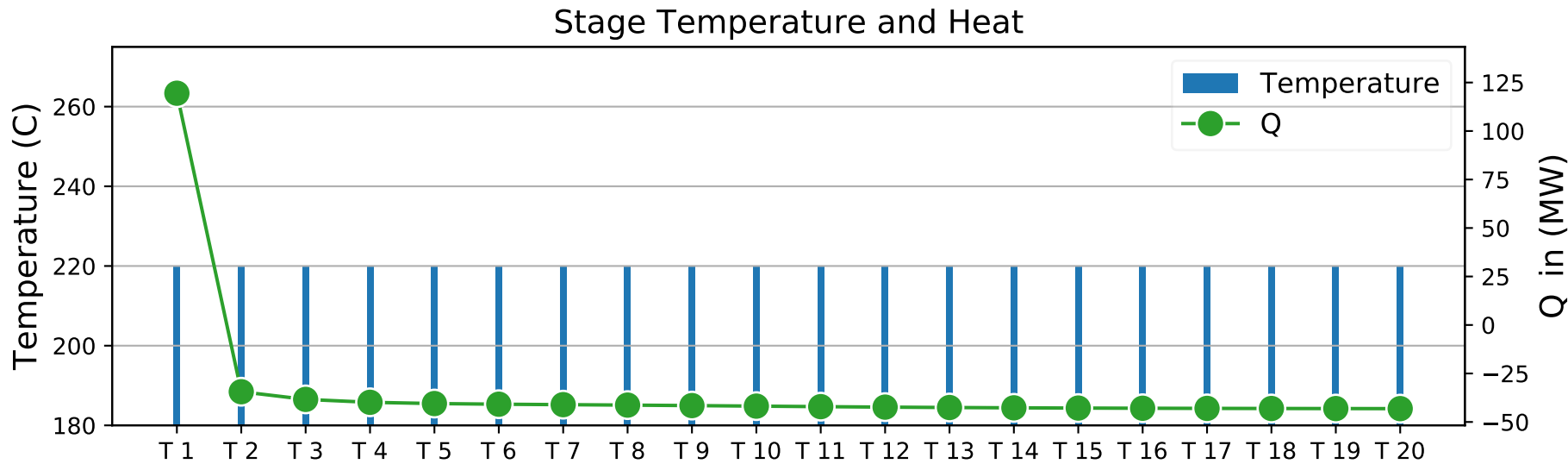
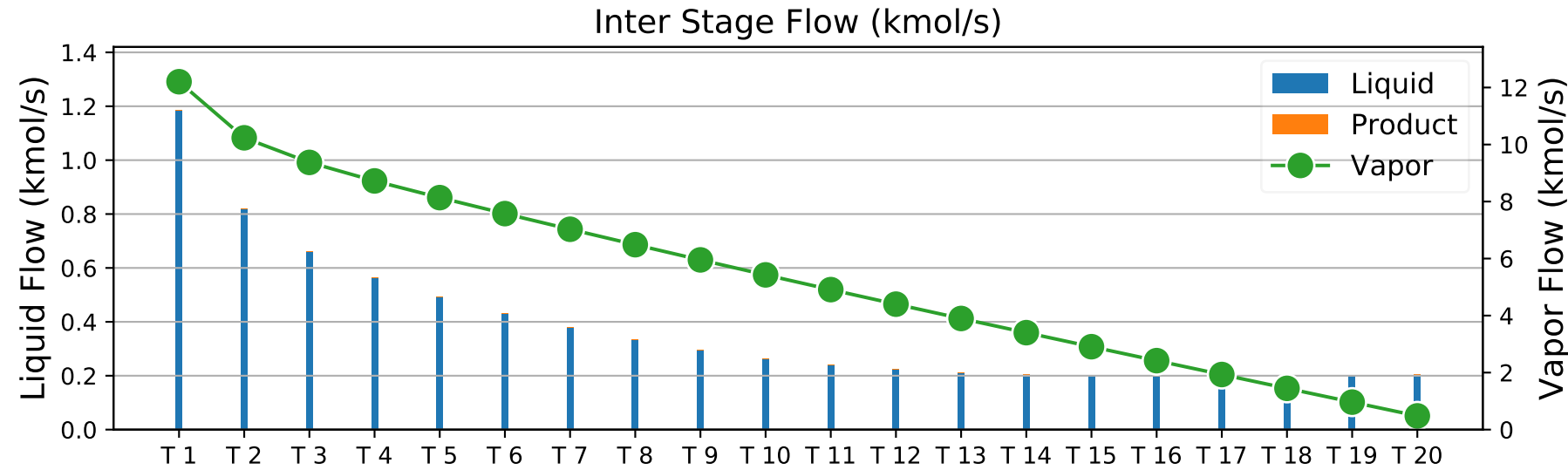
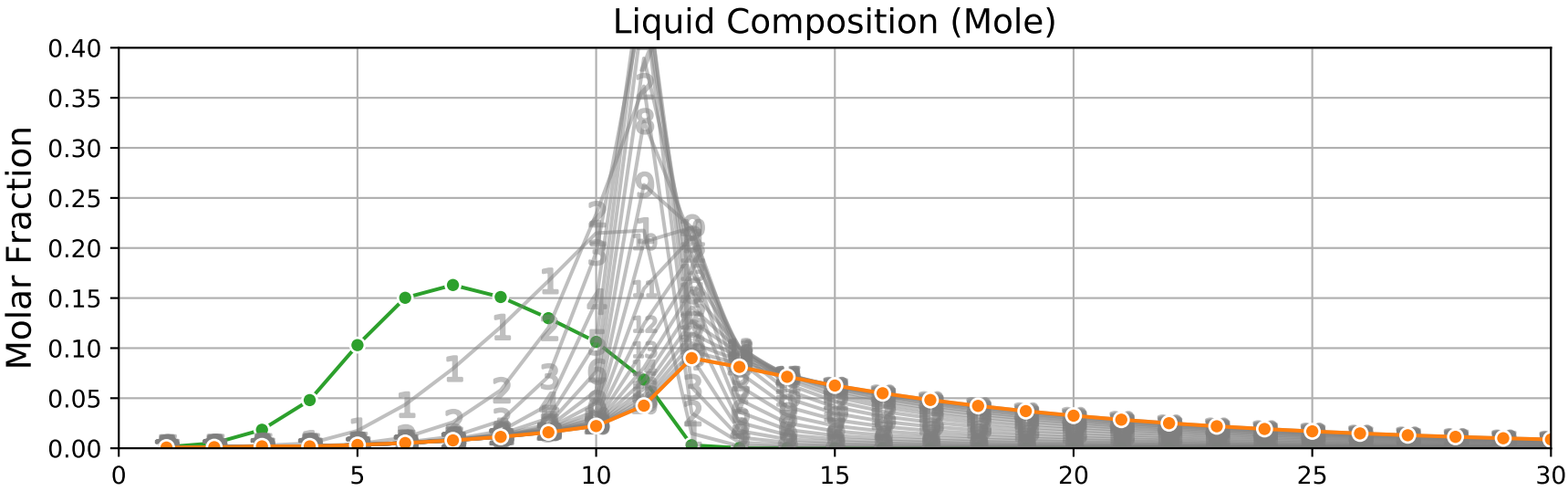
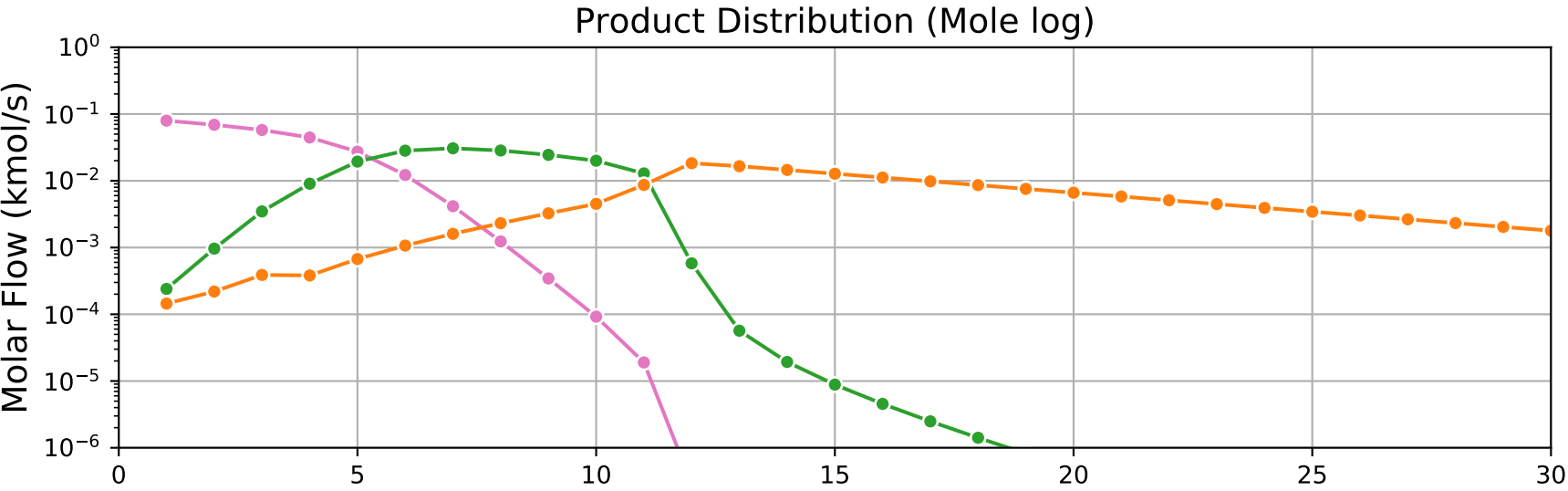




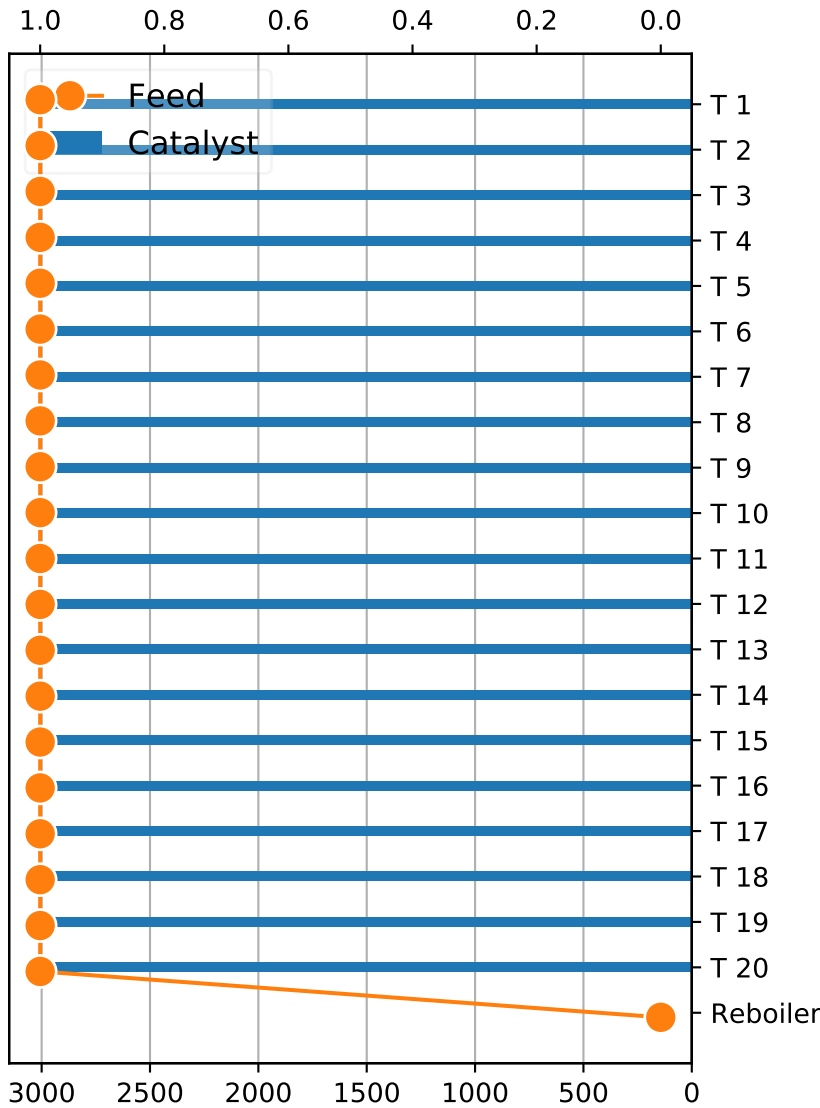
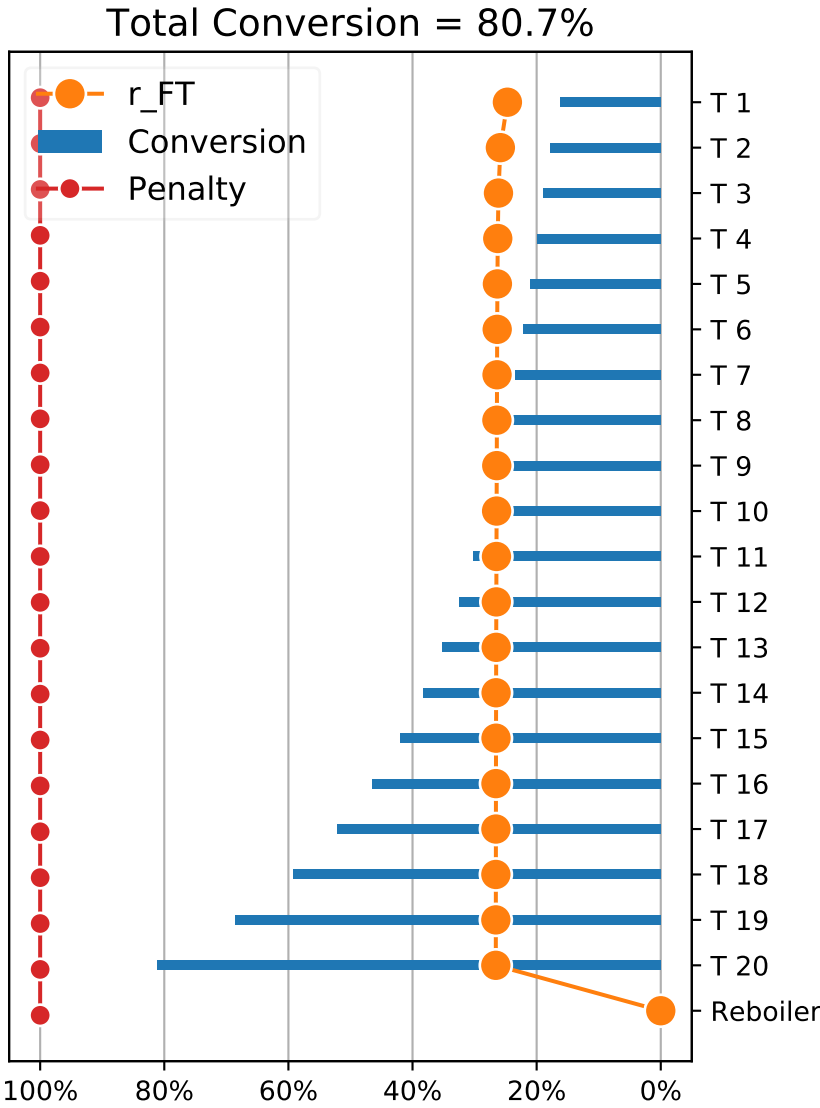
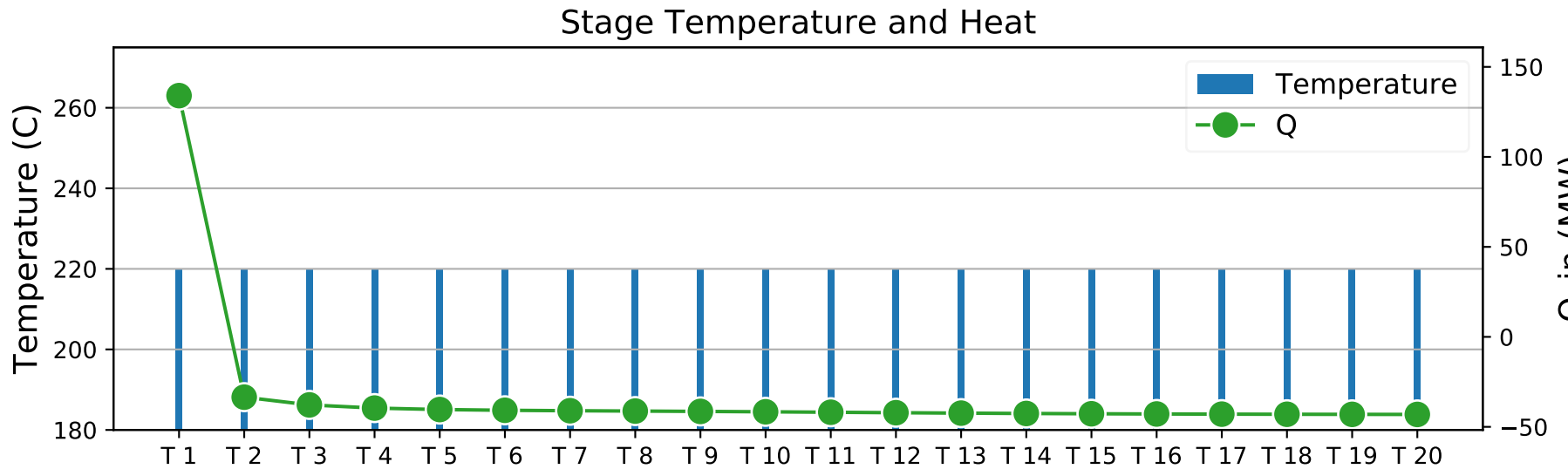
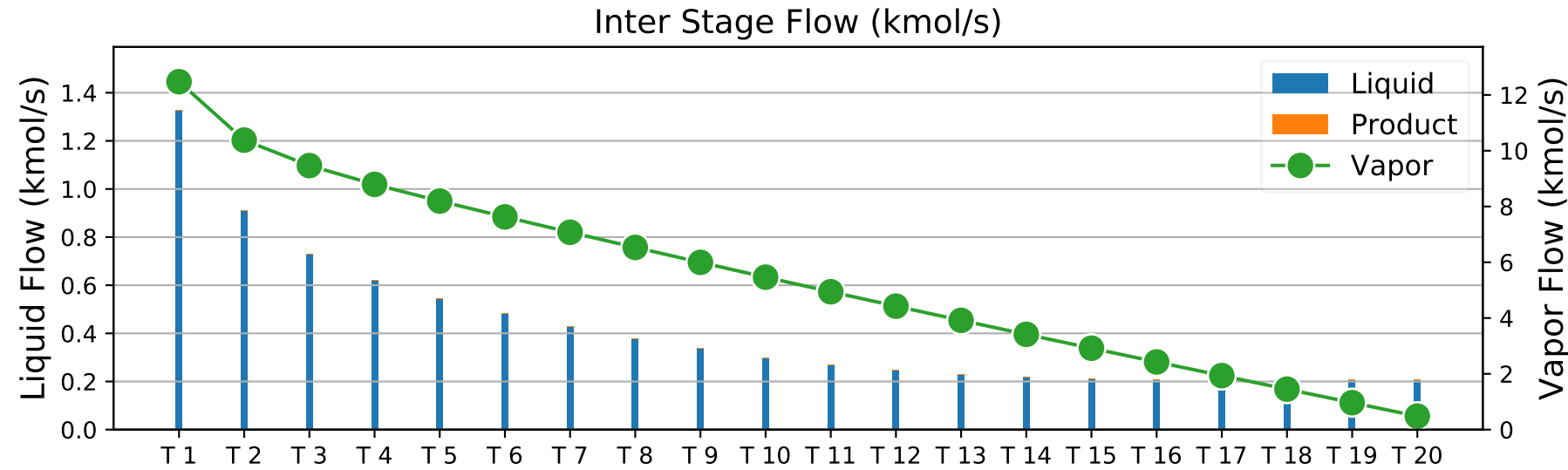
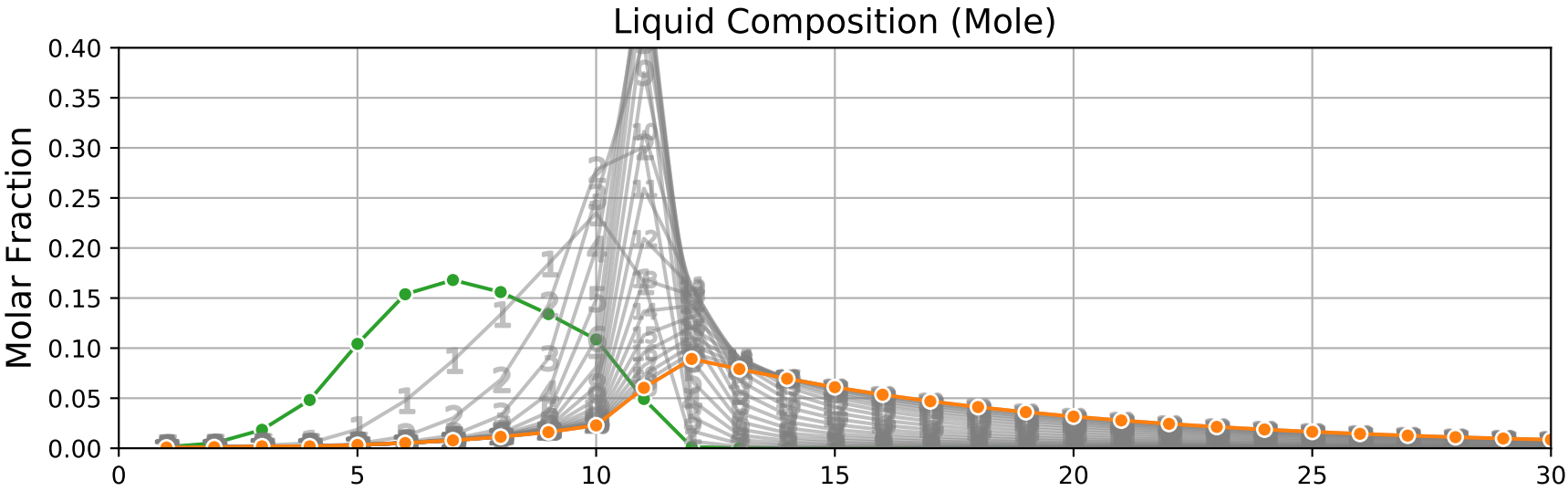
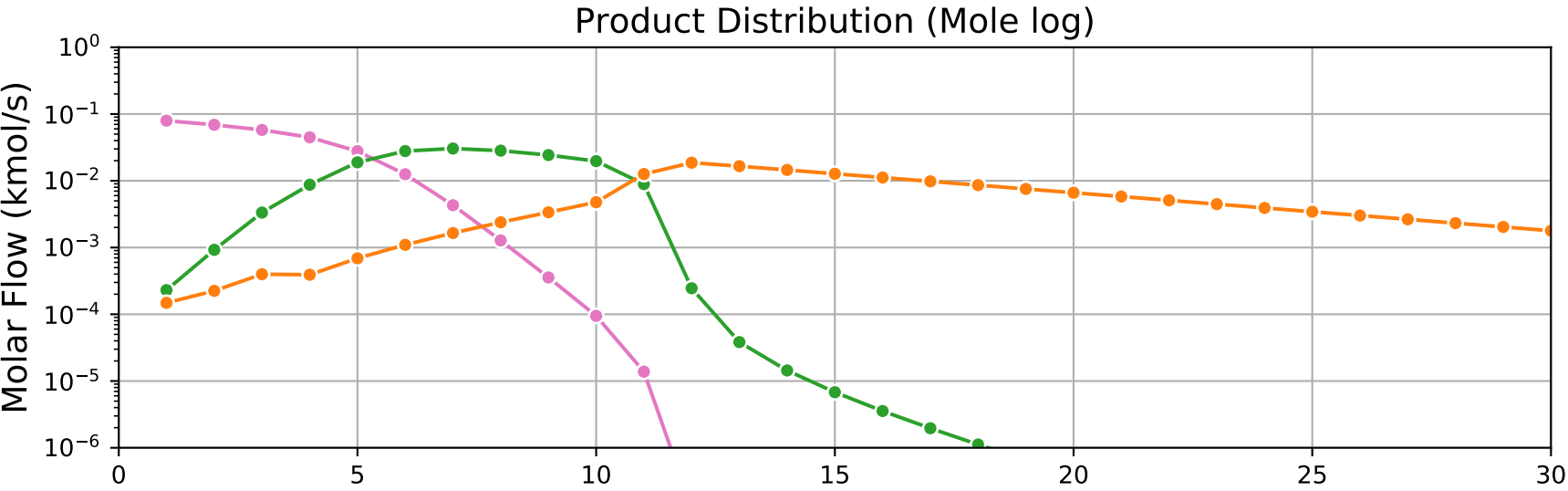
> Reflux PR ratio = 0.08 <



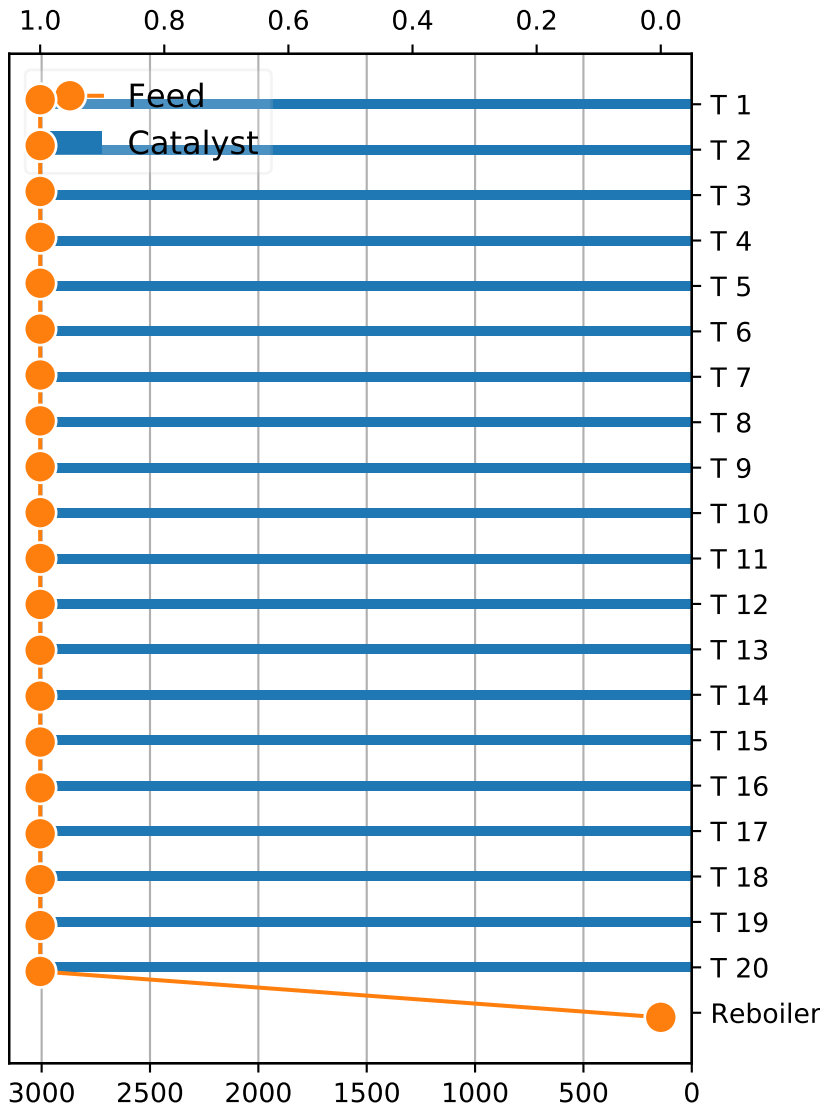
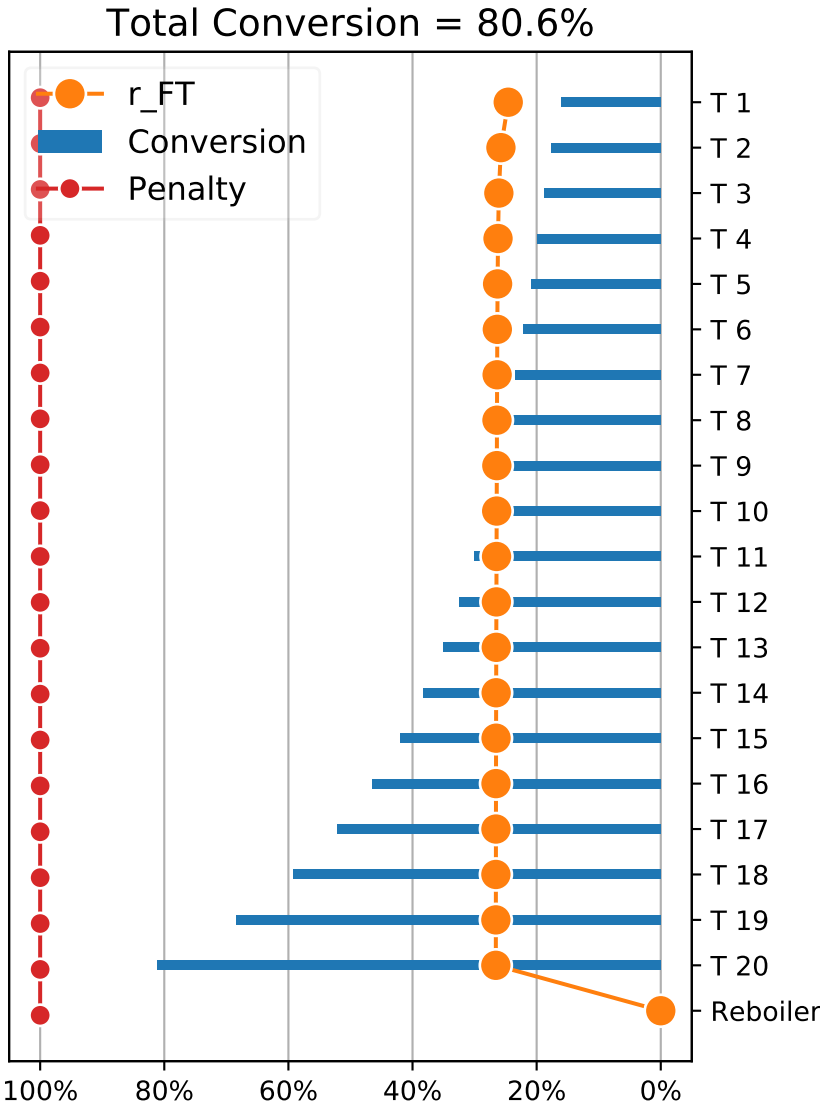
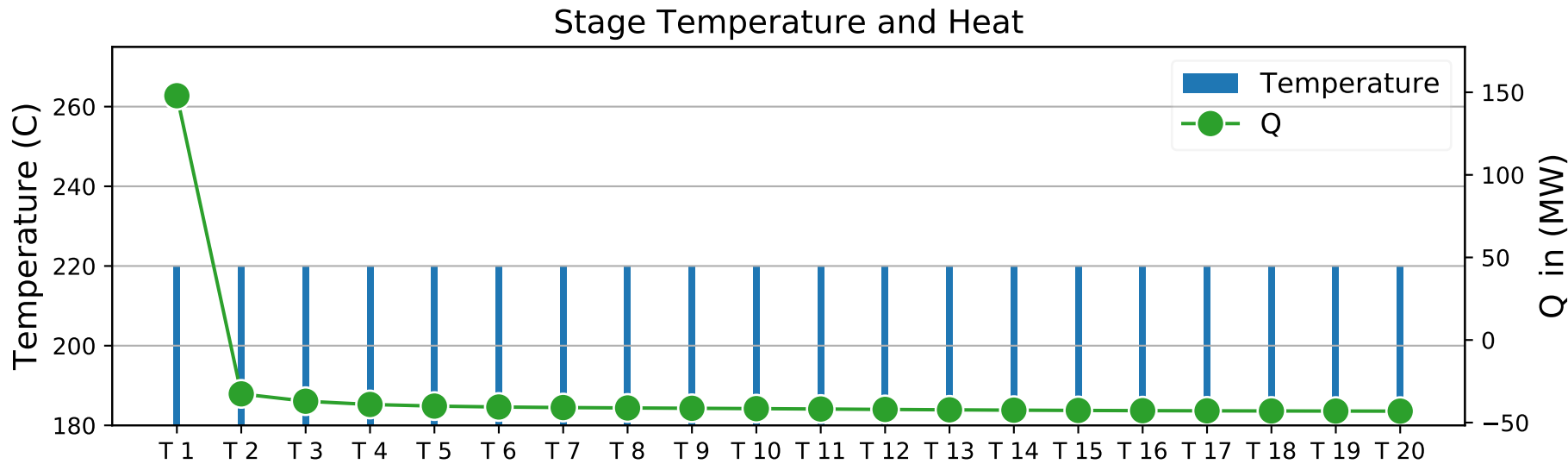
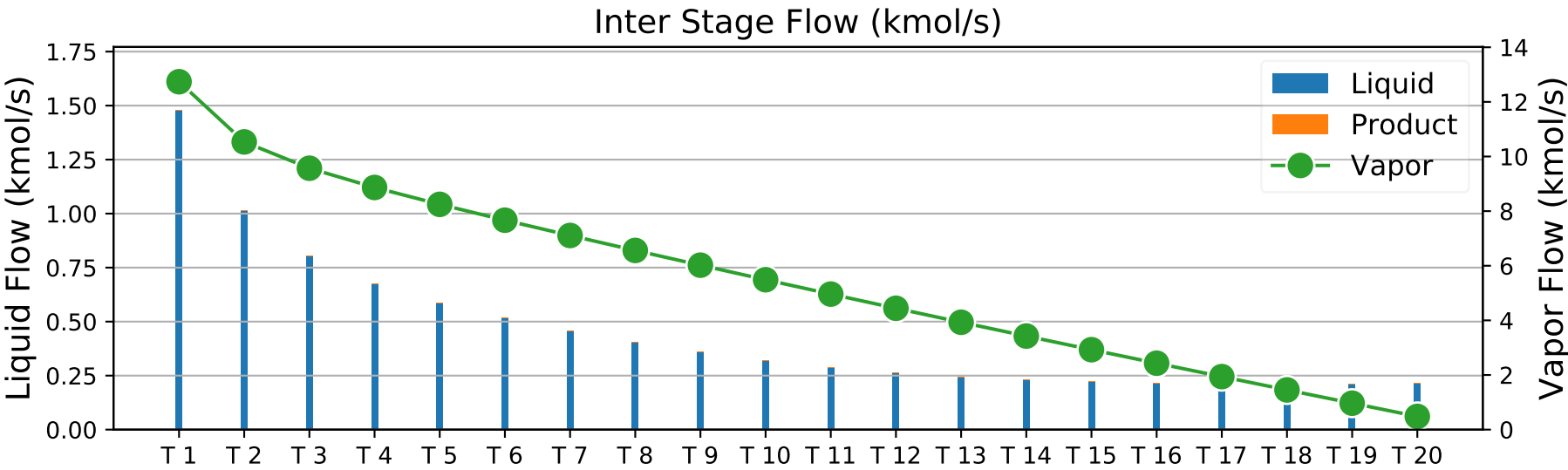
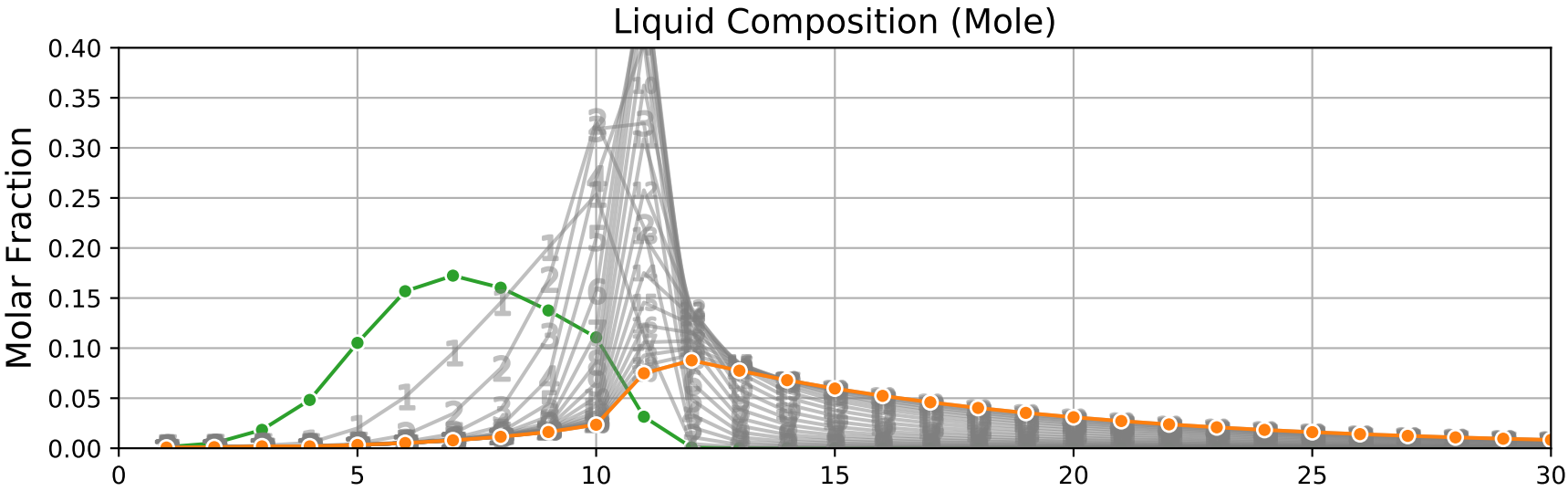
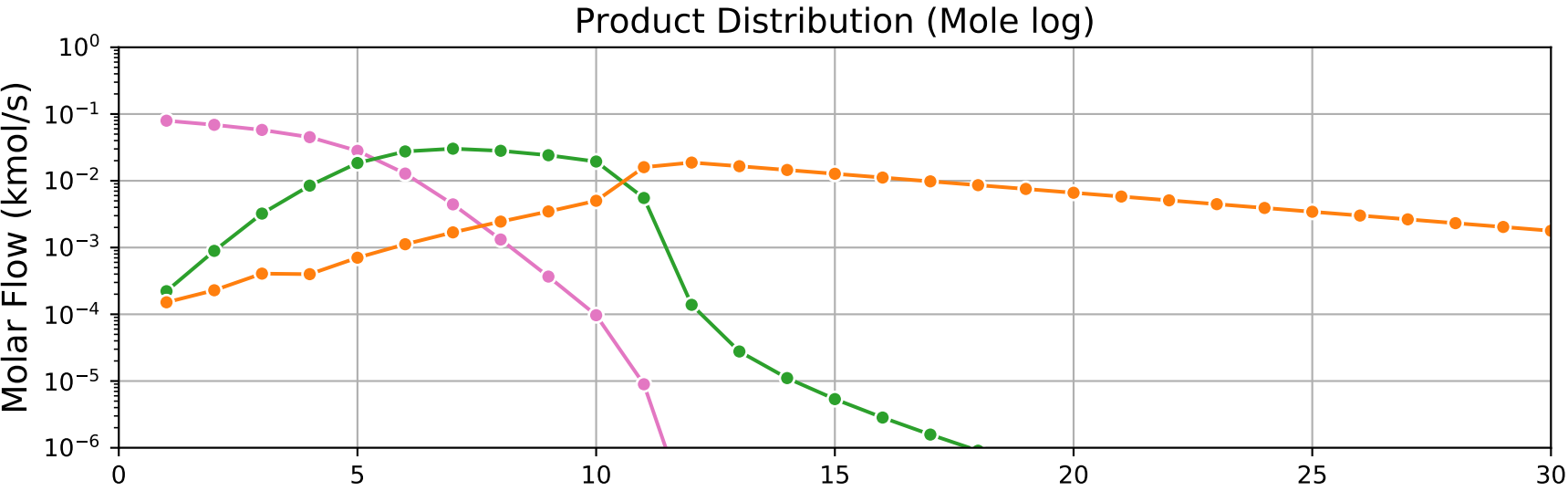
> Reflux PR ratio = 0.07 <



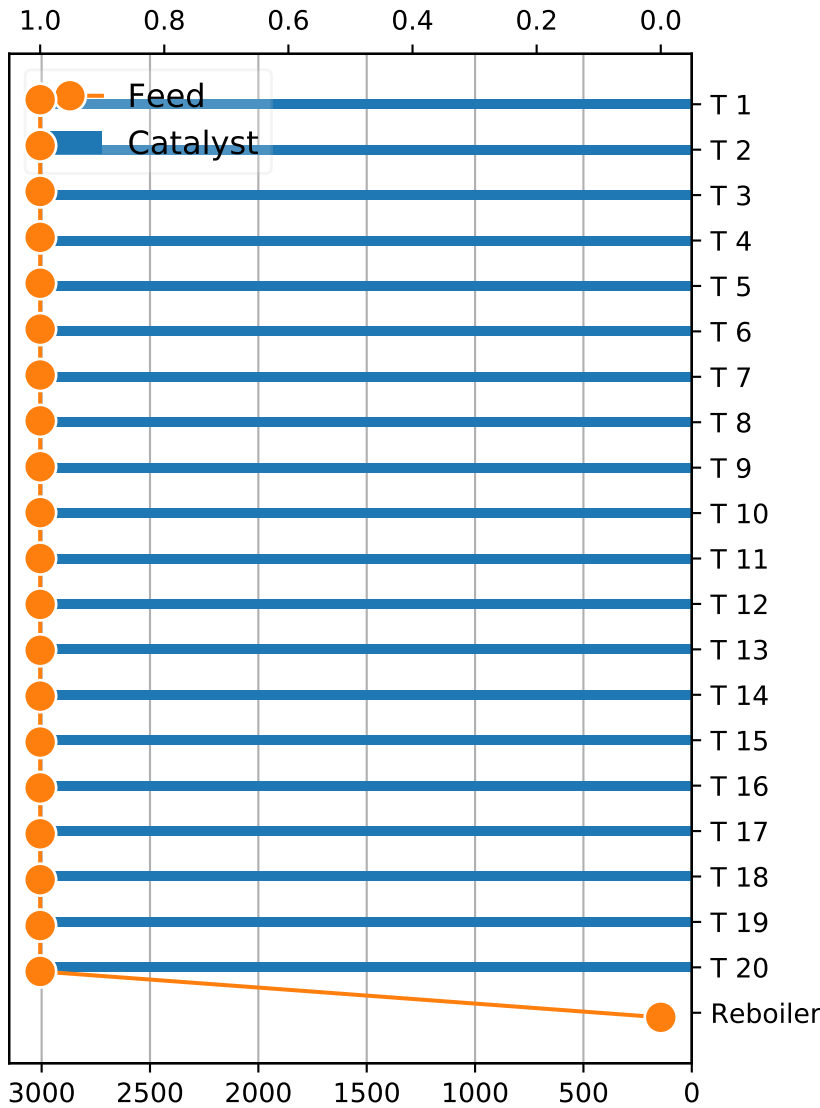
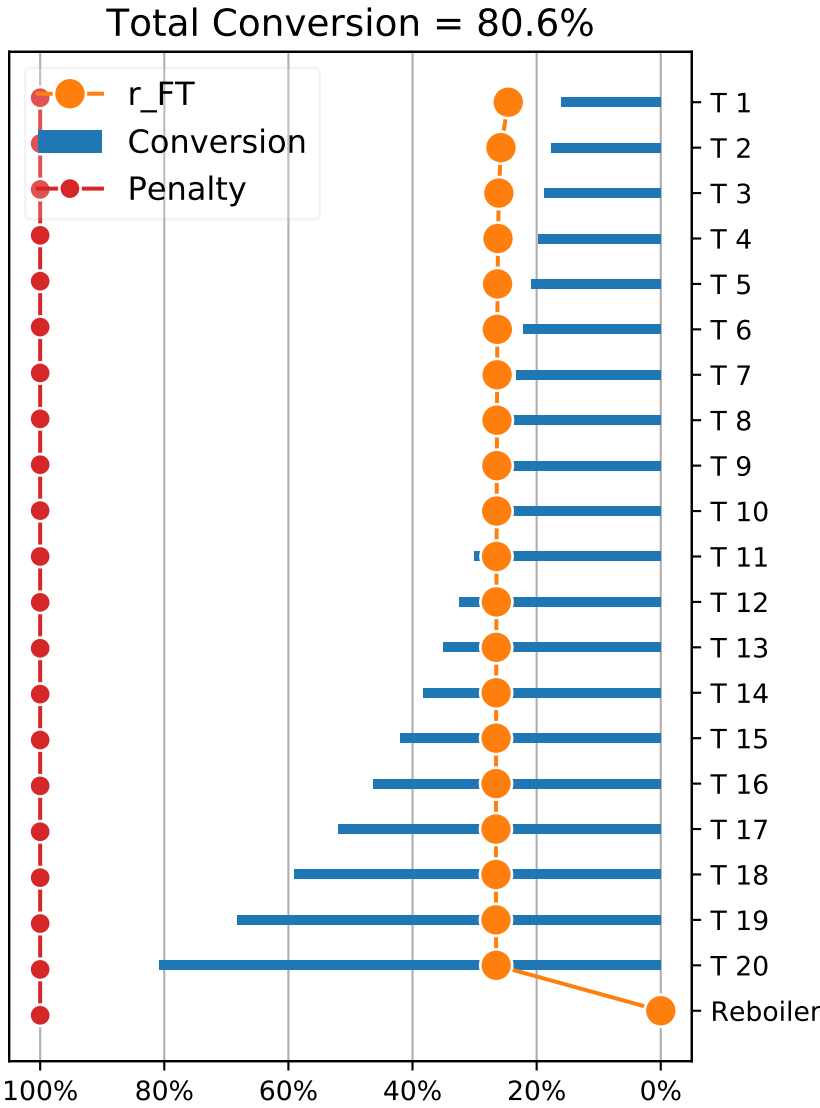
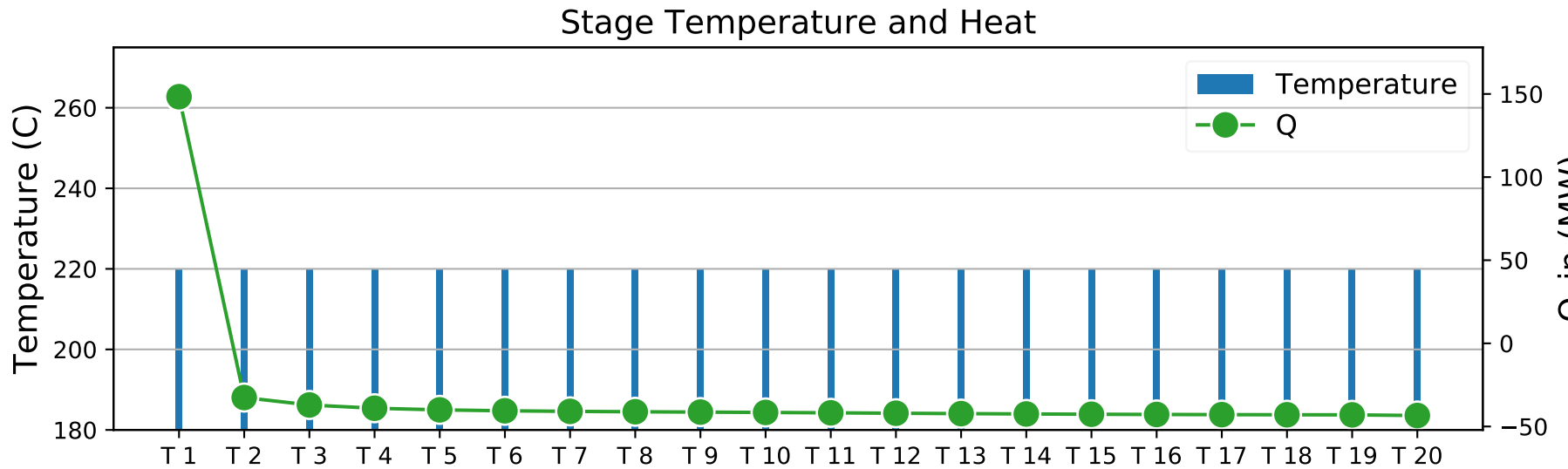
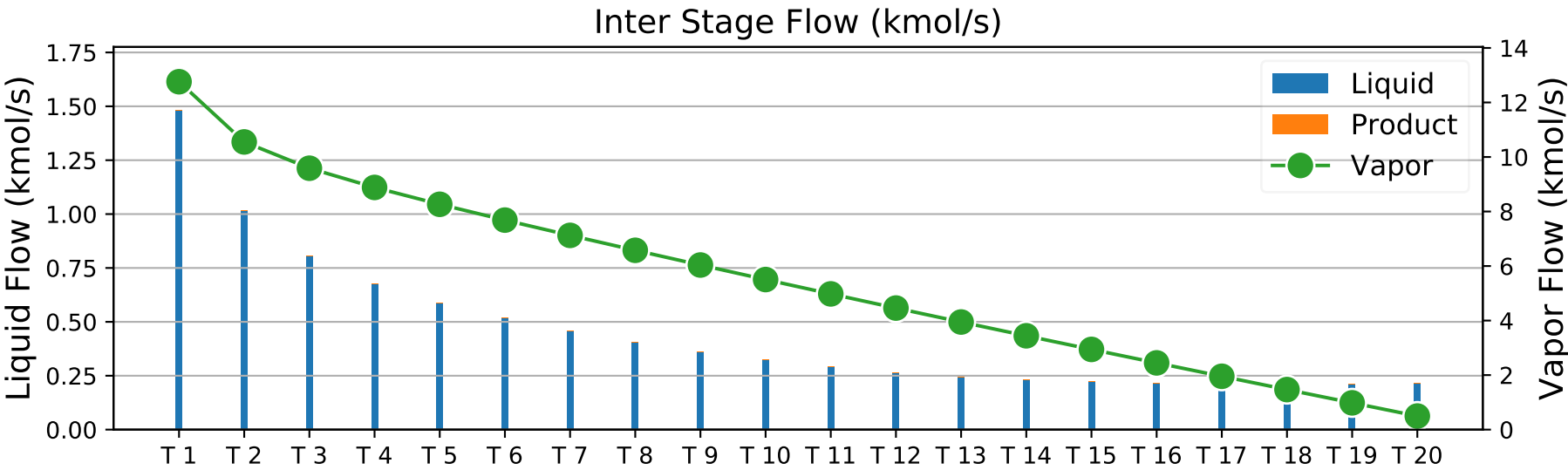
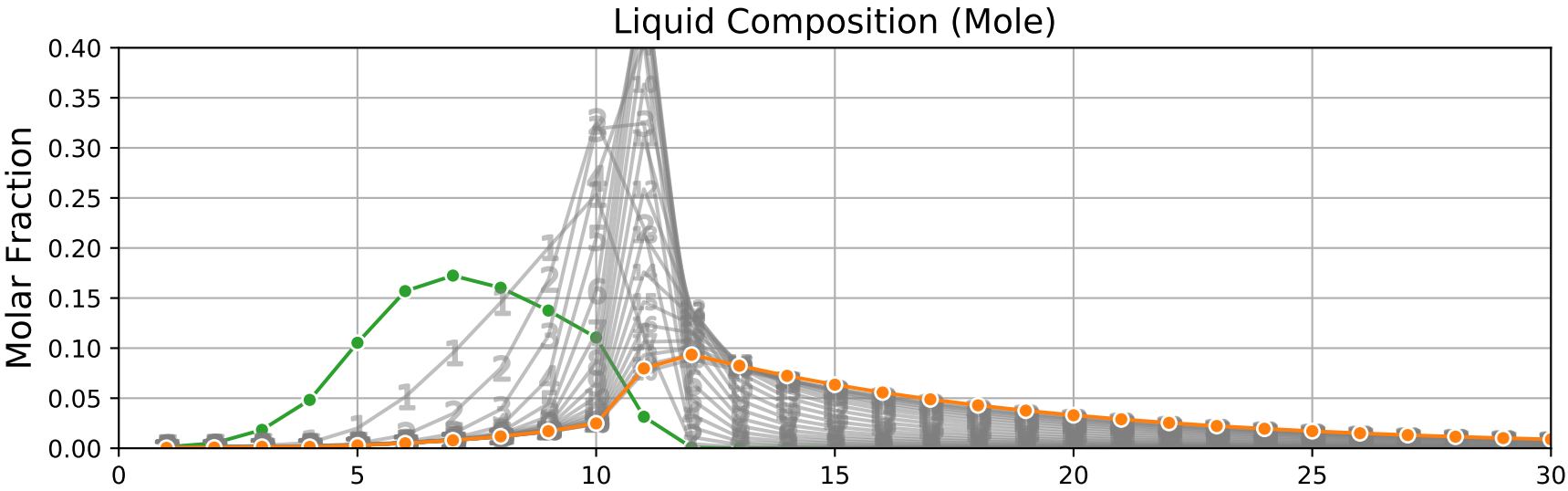
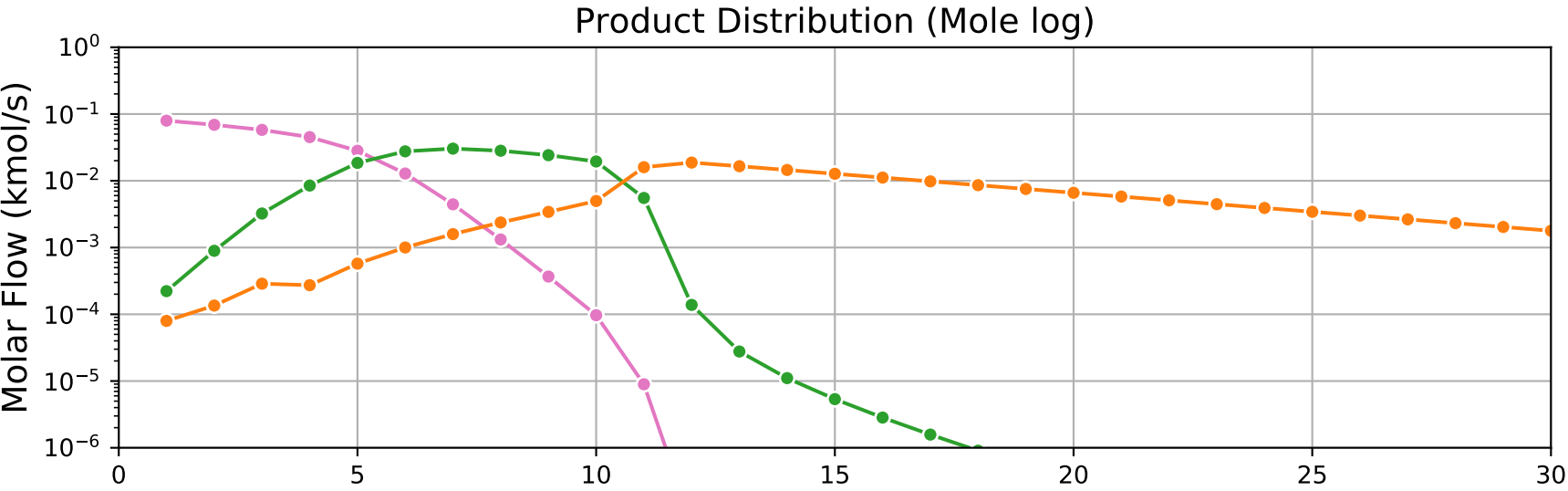
> Reflux PR ratio = 0.06 <



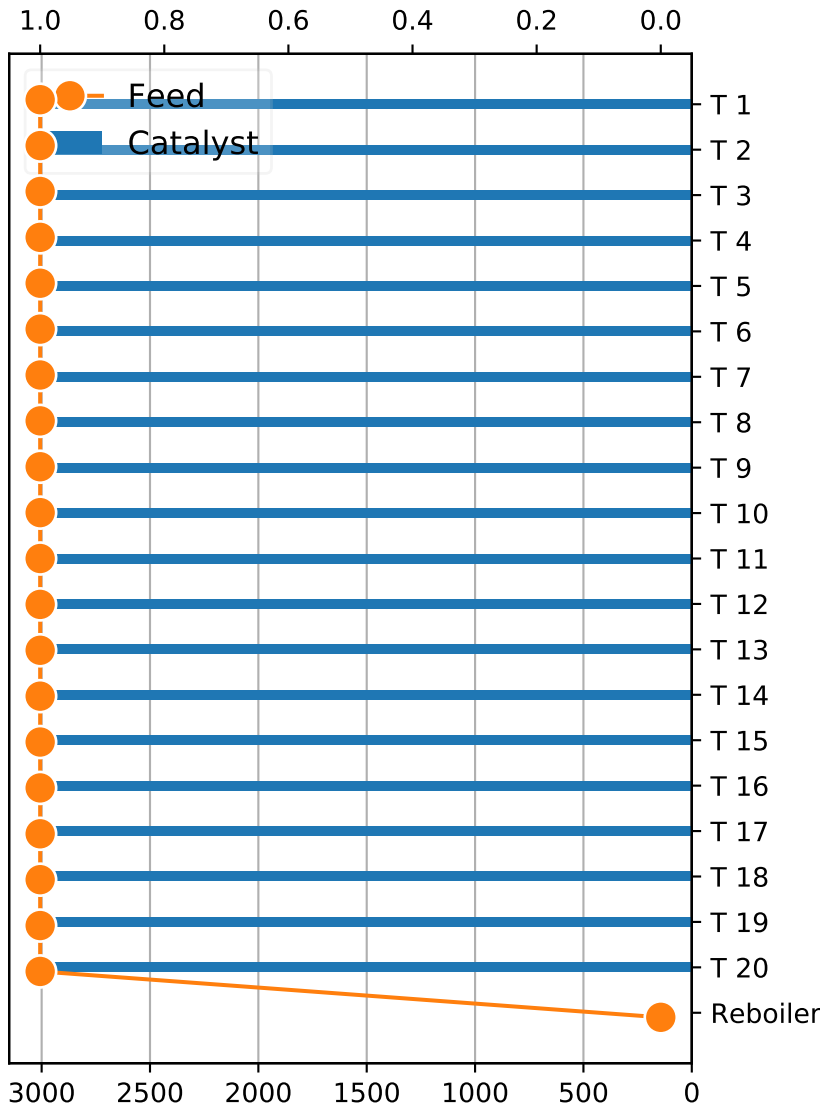
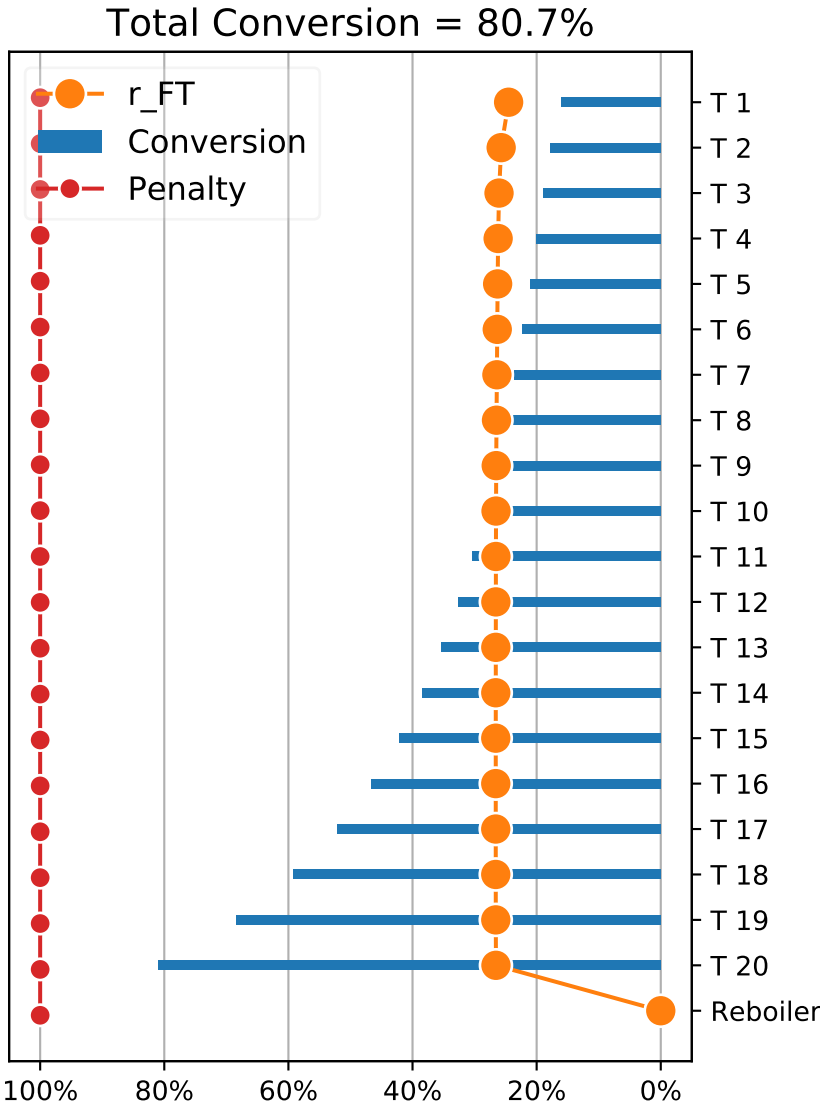
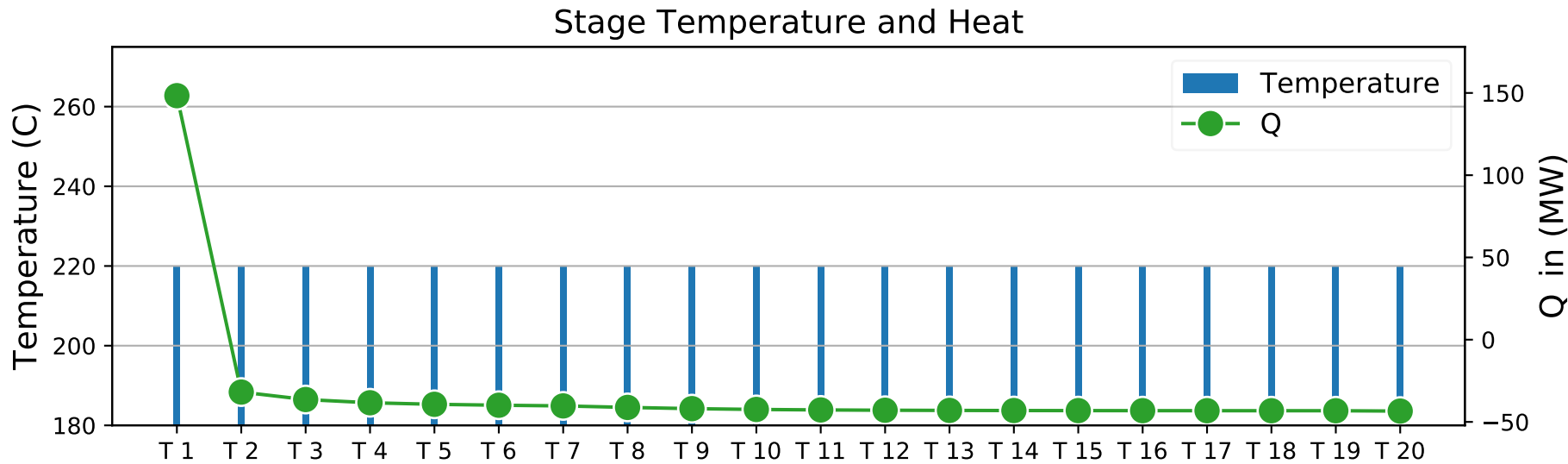
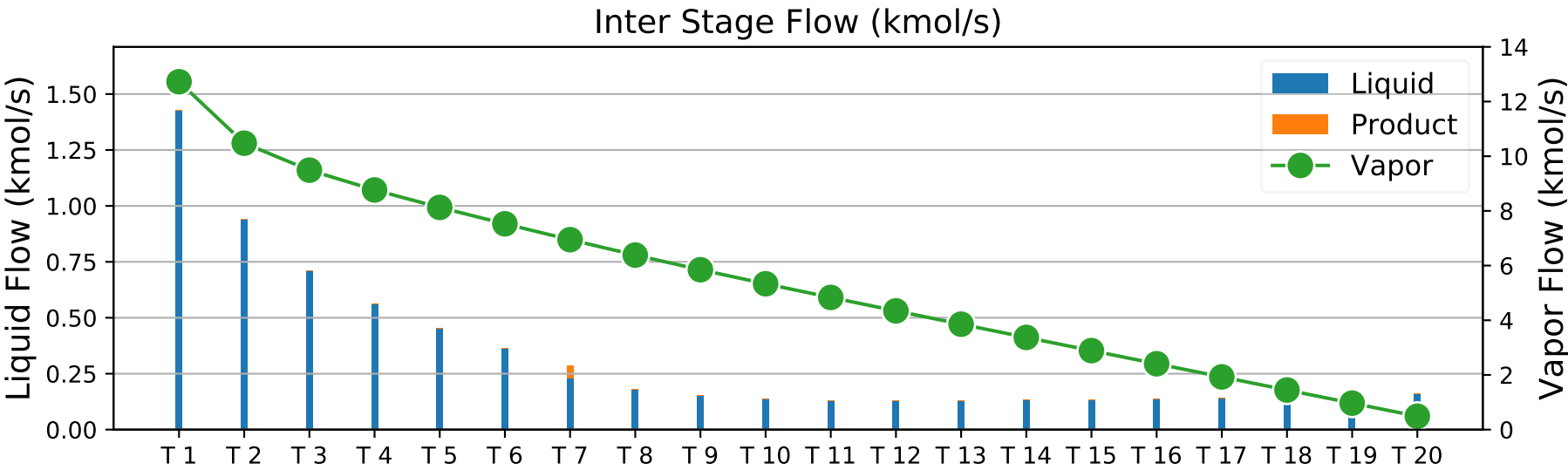
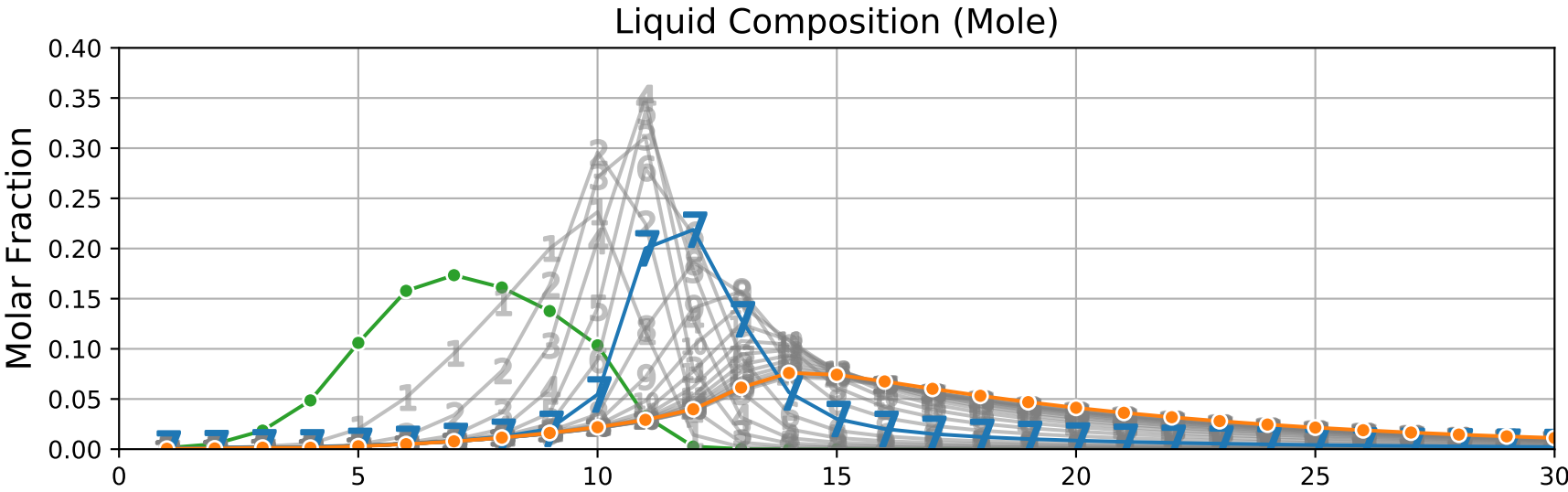
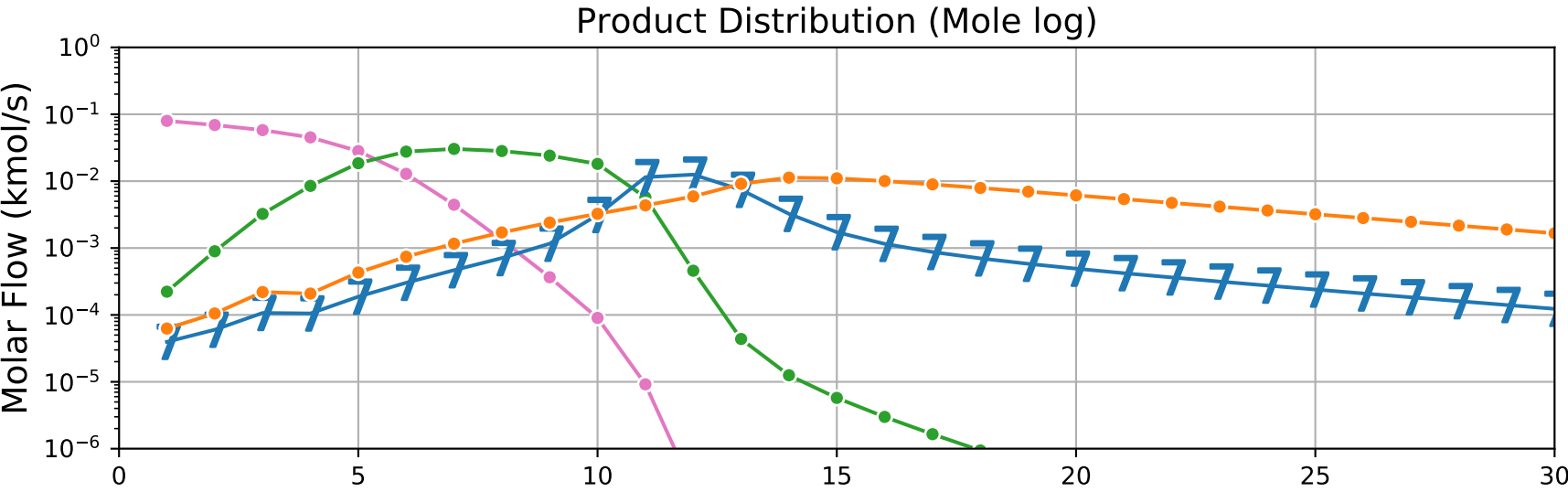
> Reflux PR ratio = 0.05 <



> Reboiler <

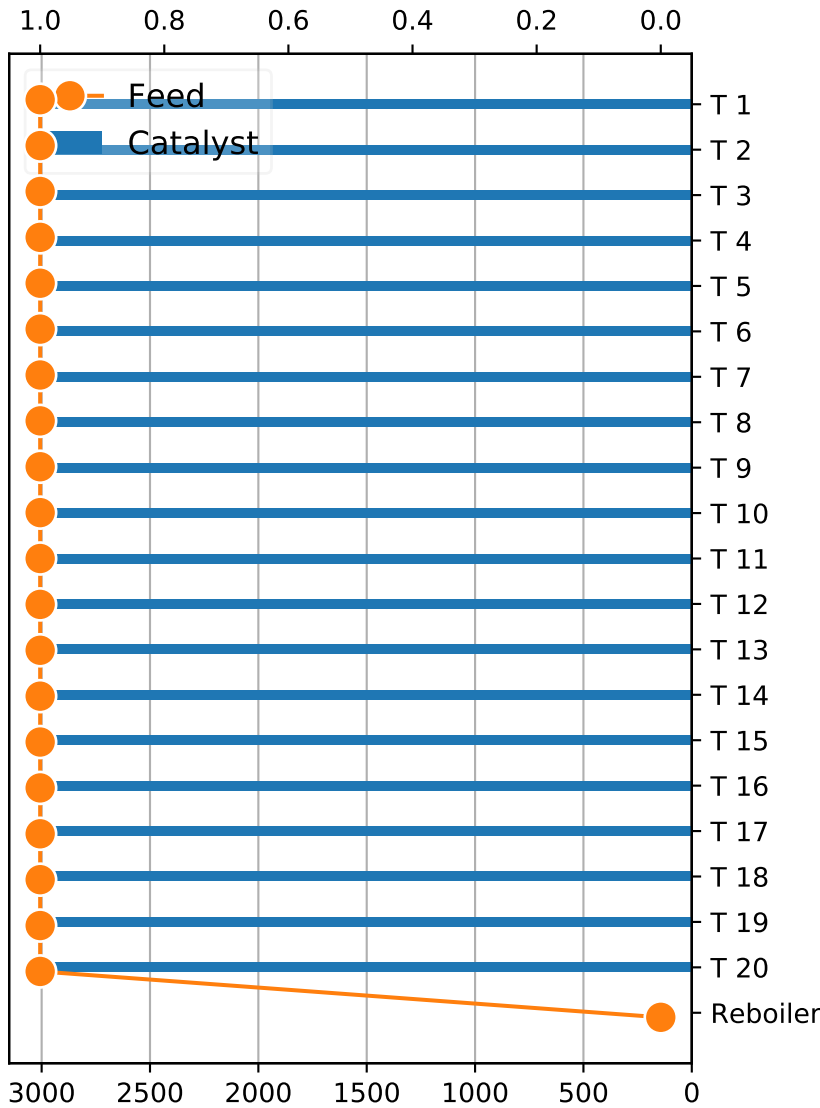
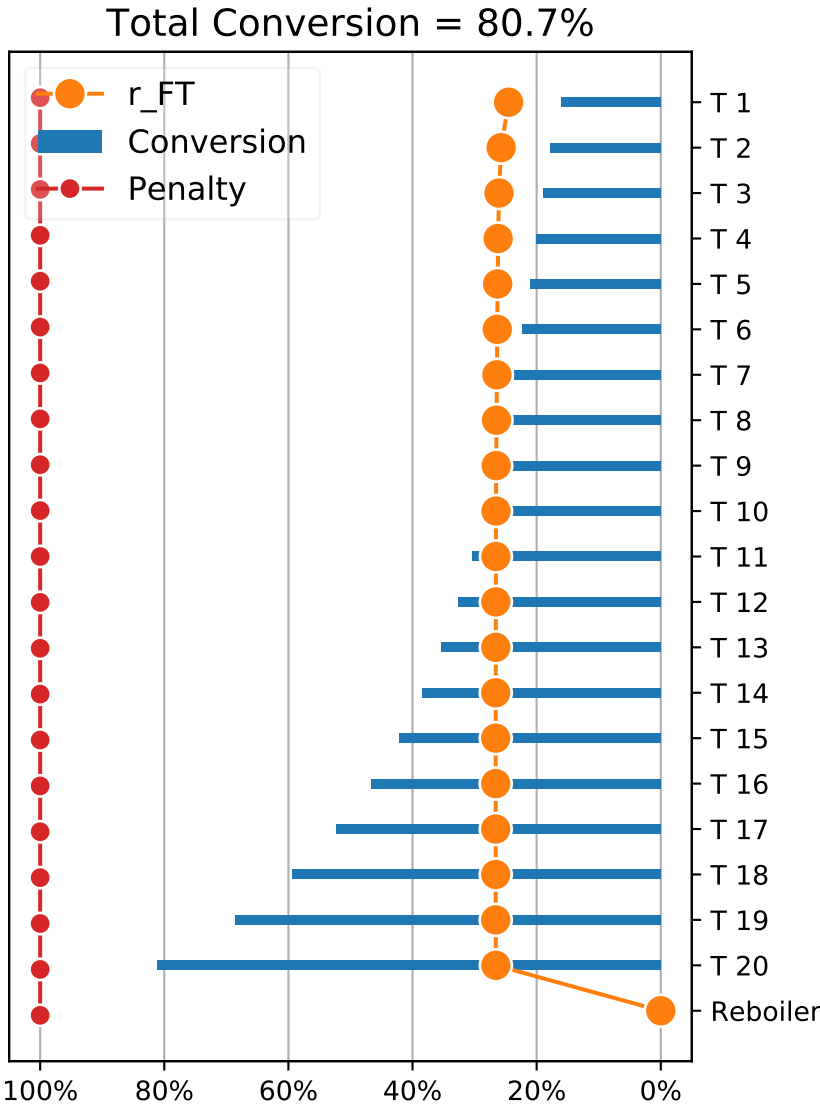
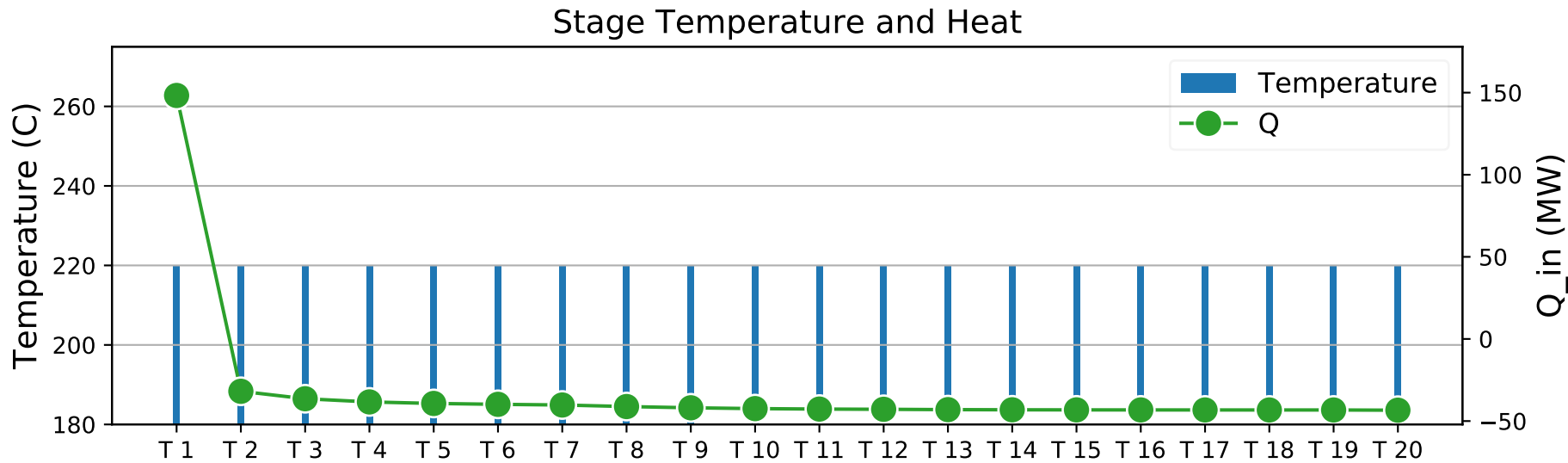
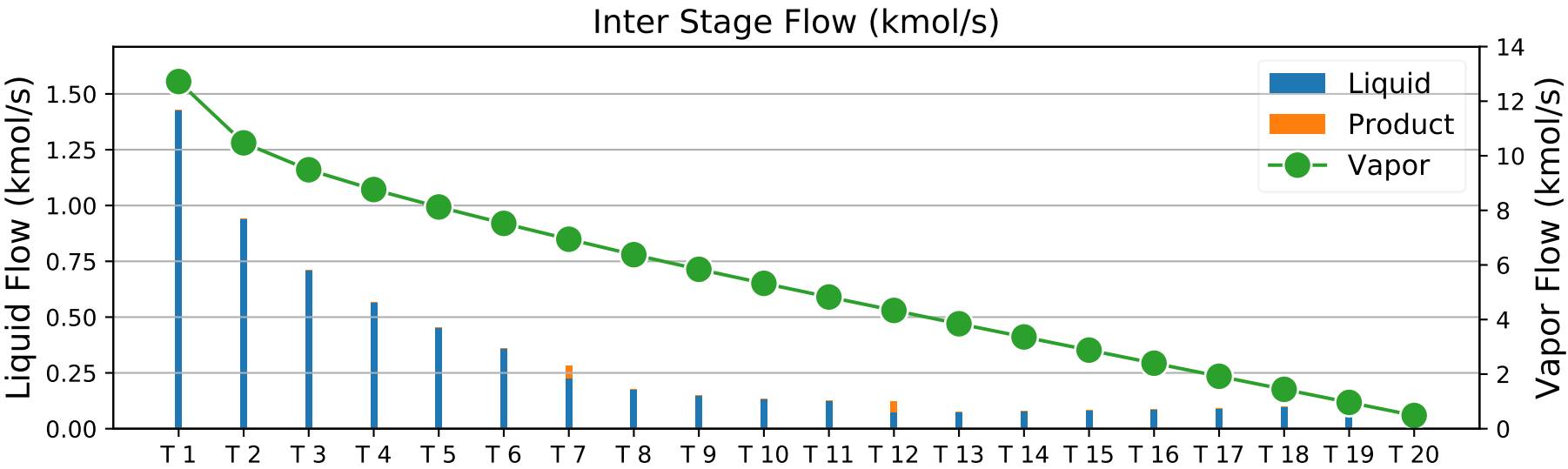
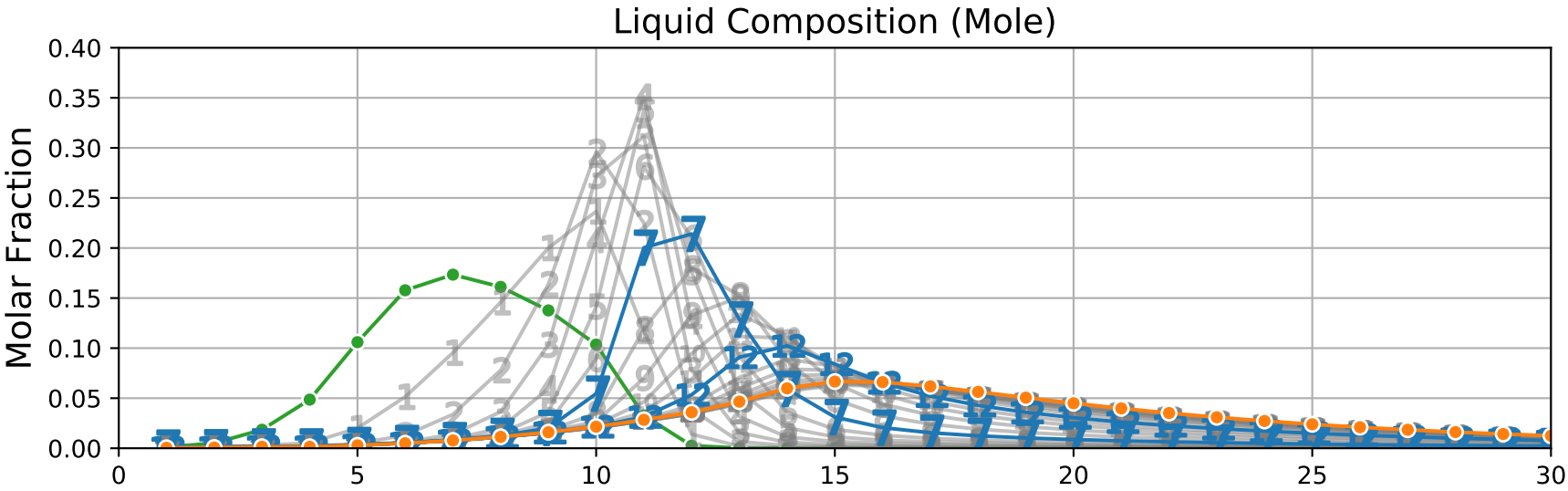
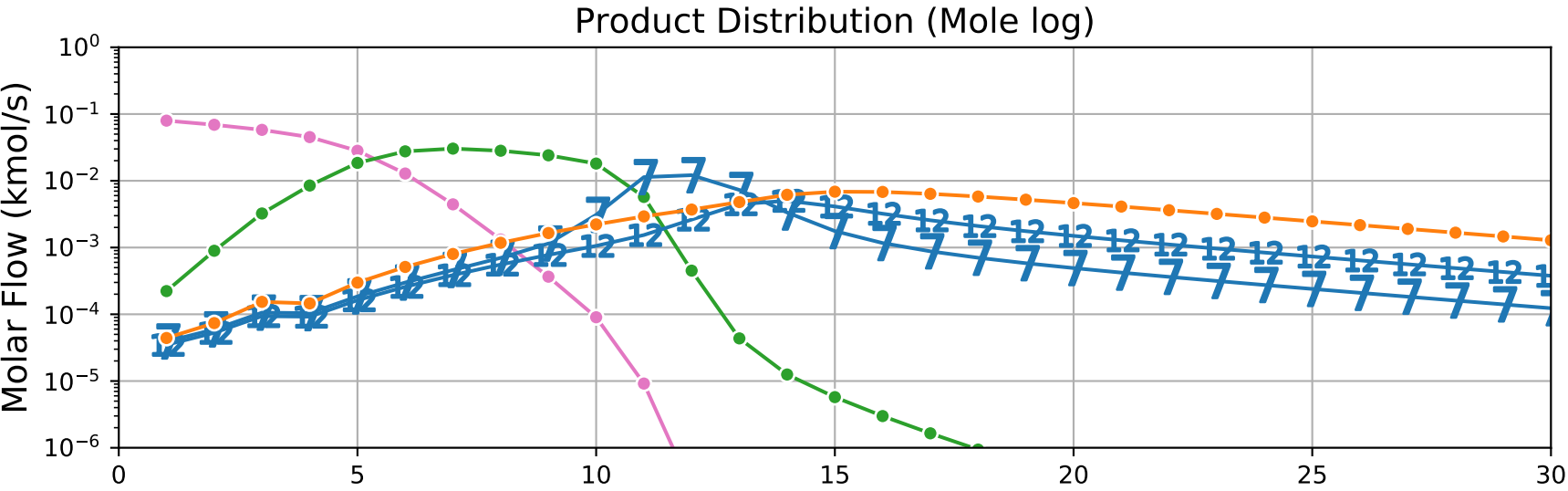


> Side draw of 20.0% on stage 7 <



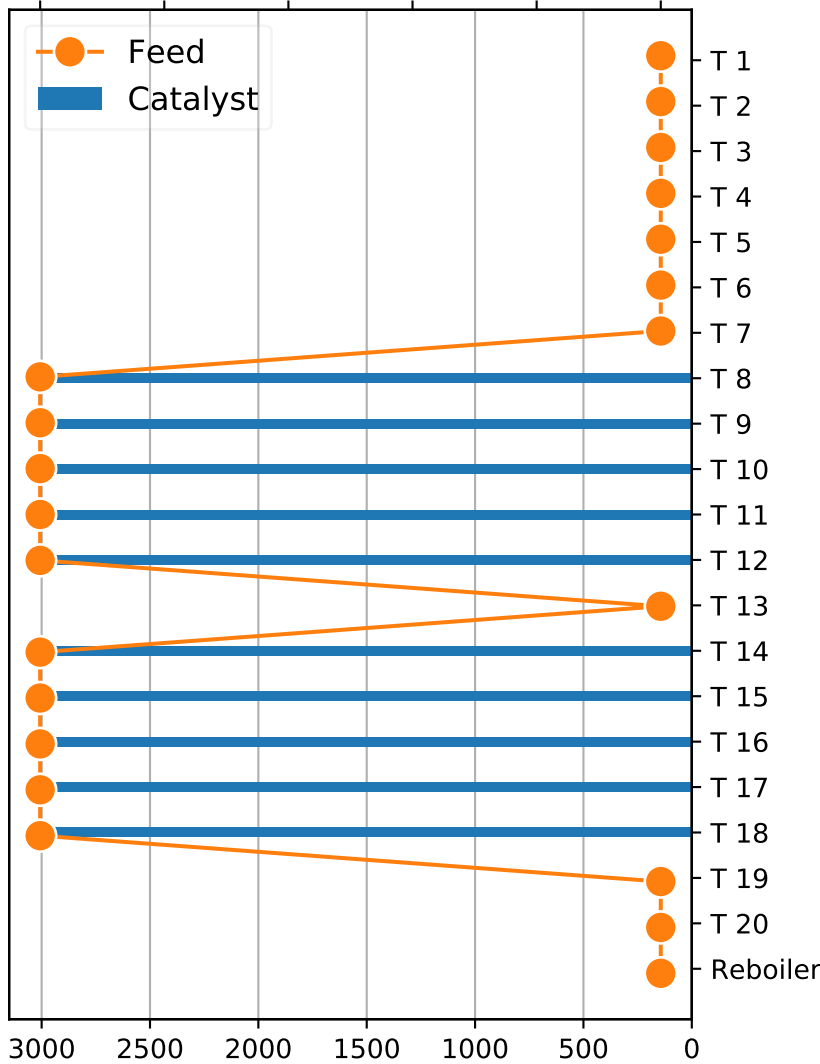
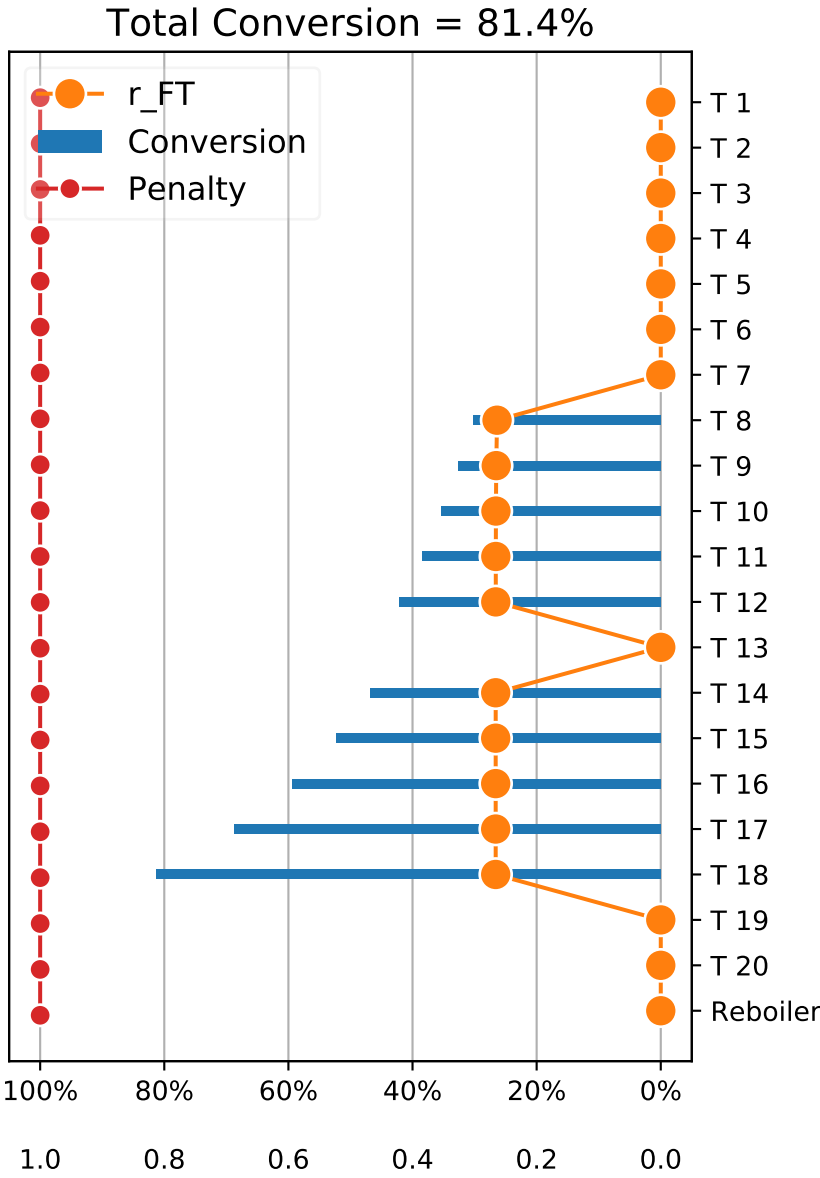
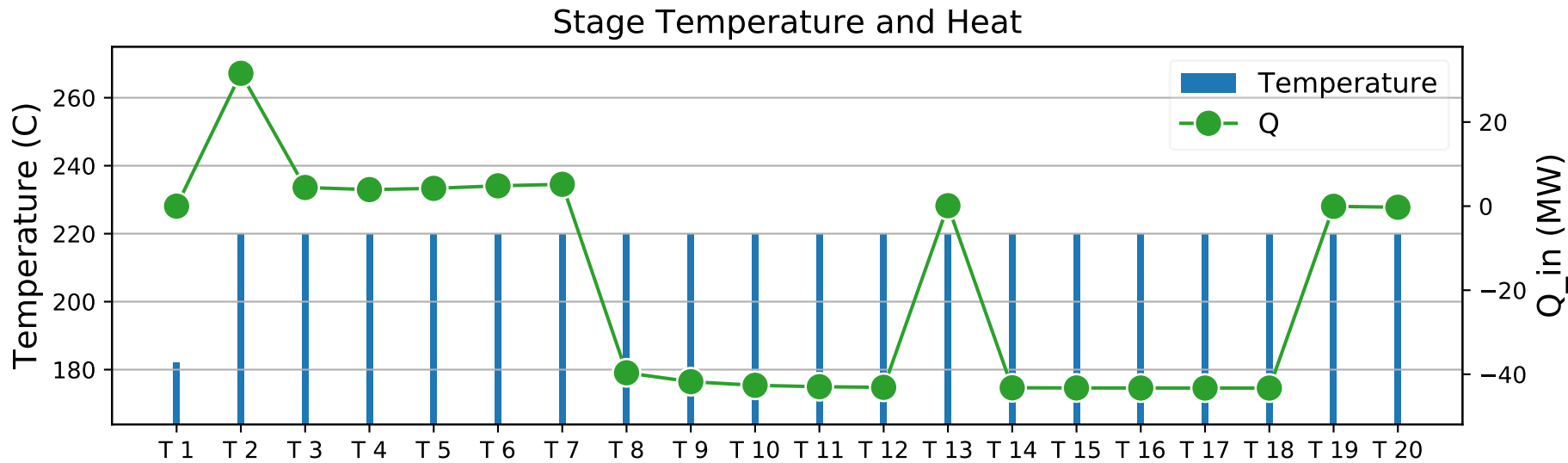
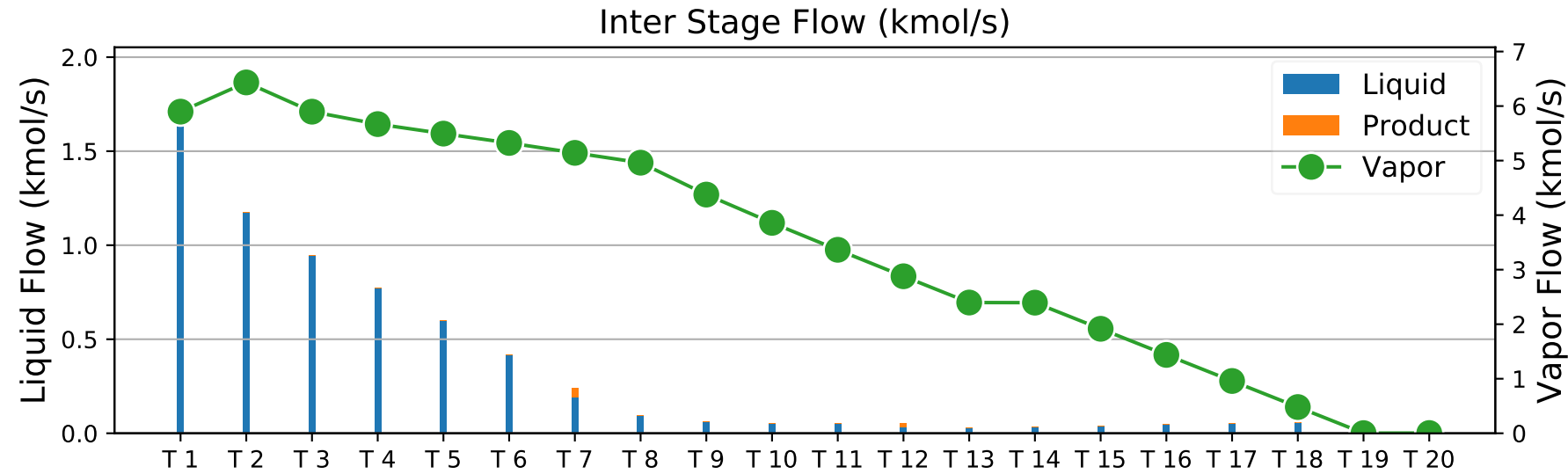
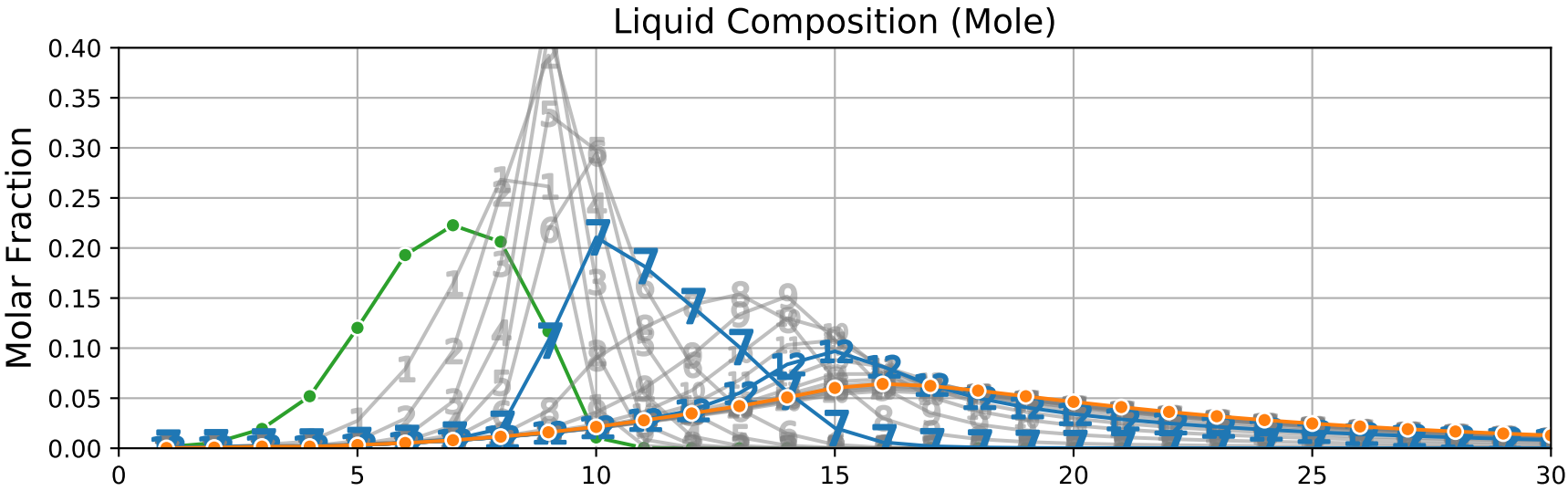
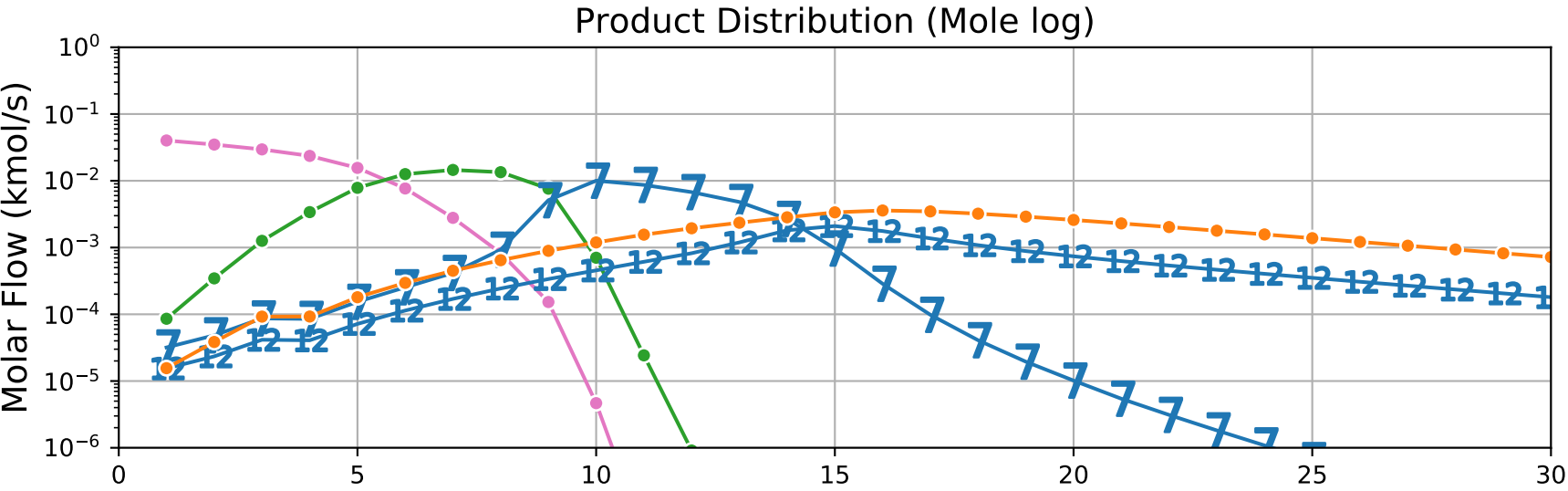


> Side draw of 40.0% on stage 12 <

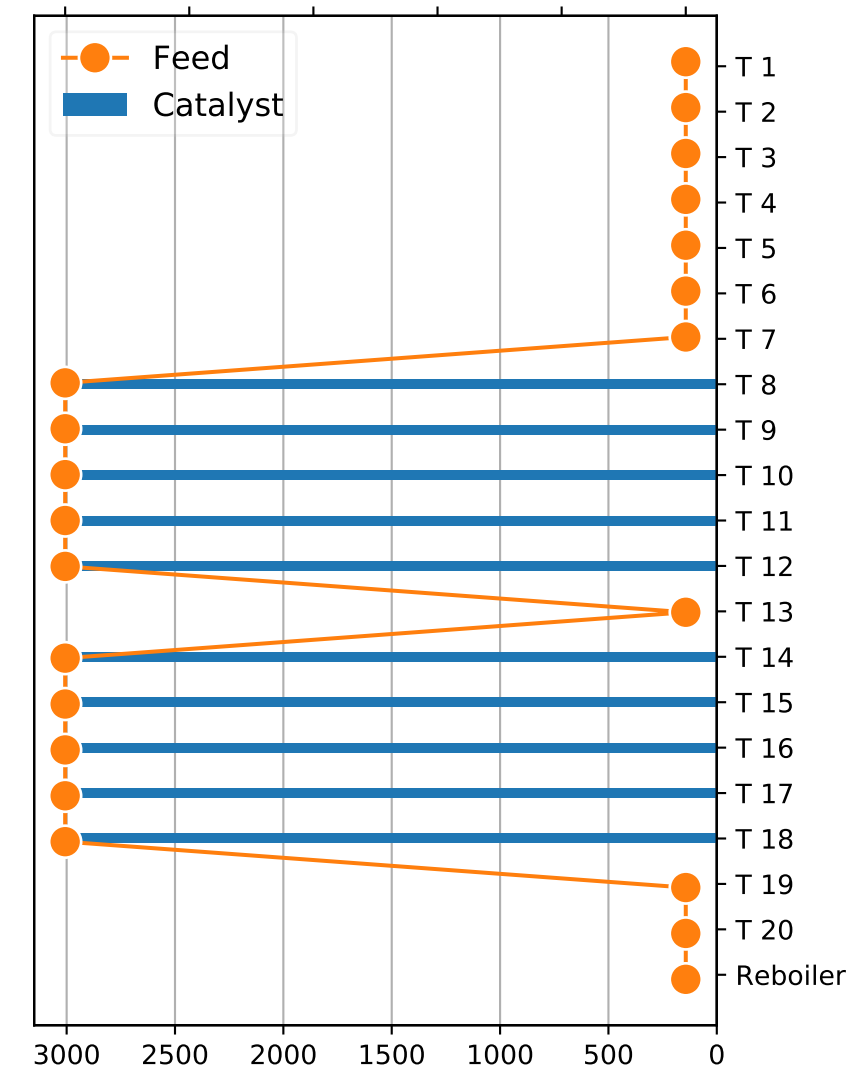
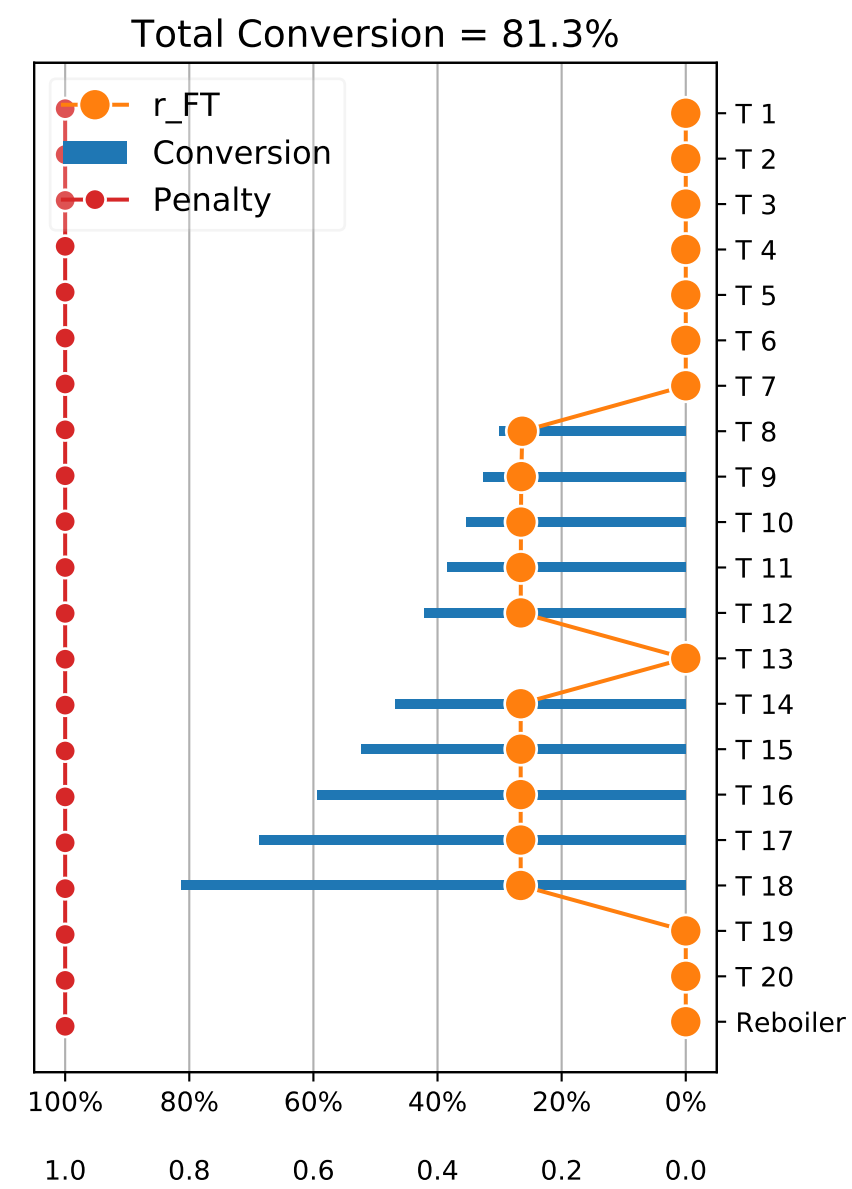
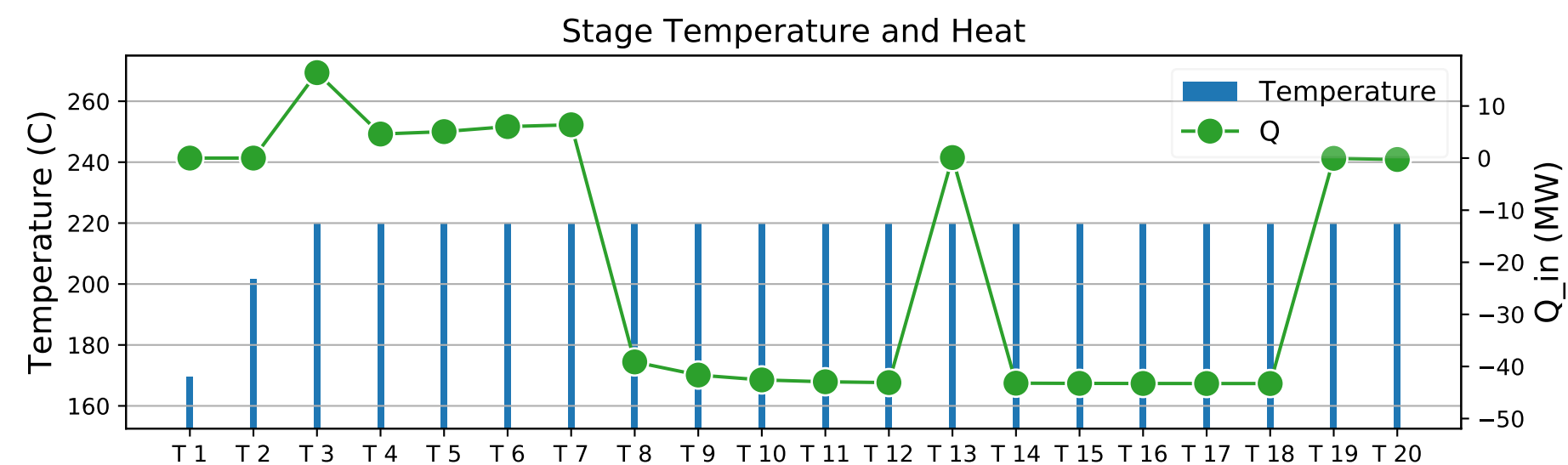
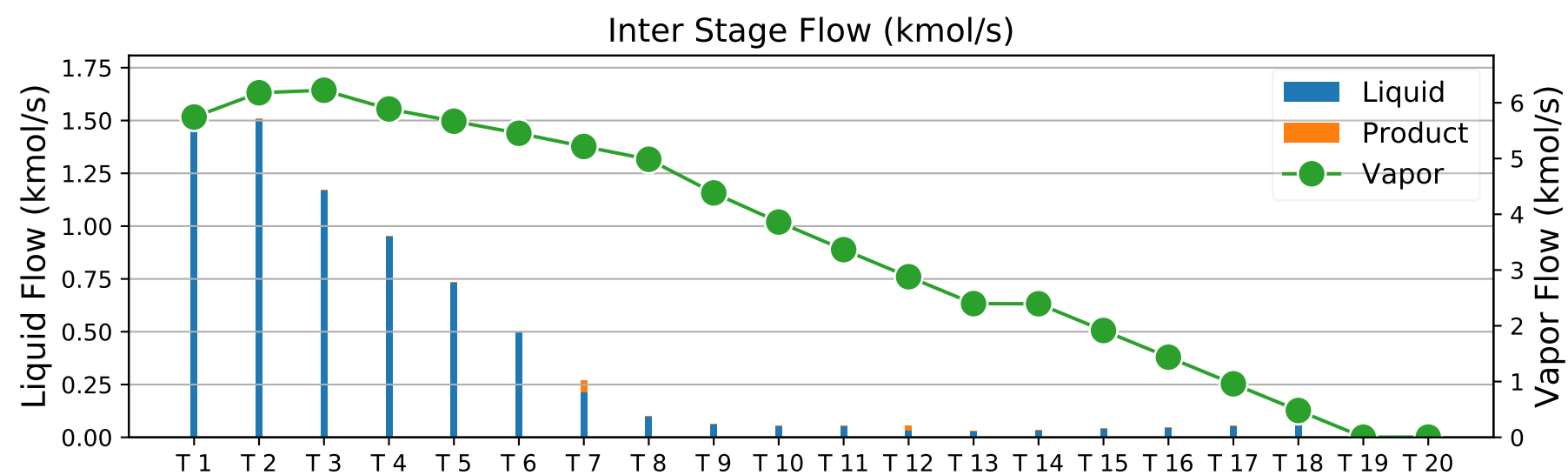
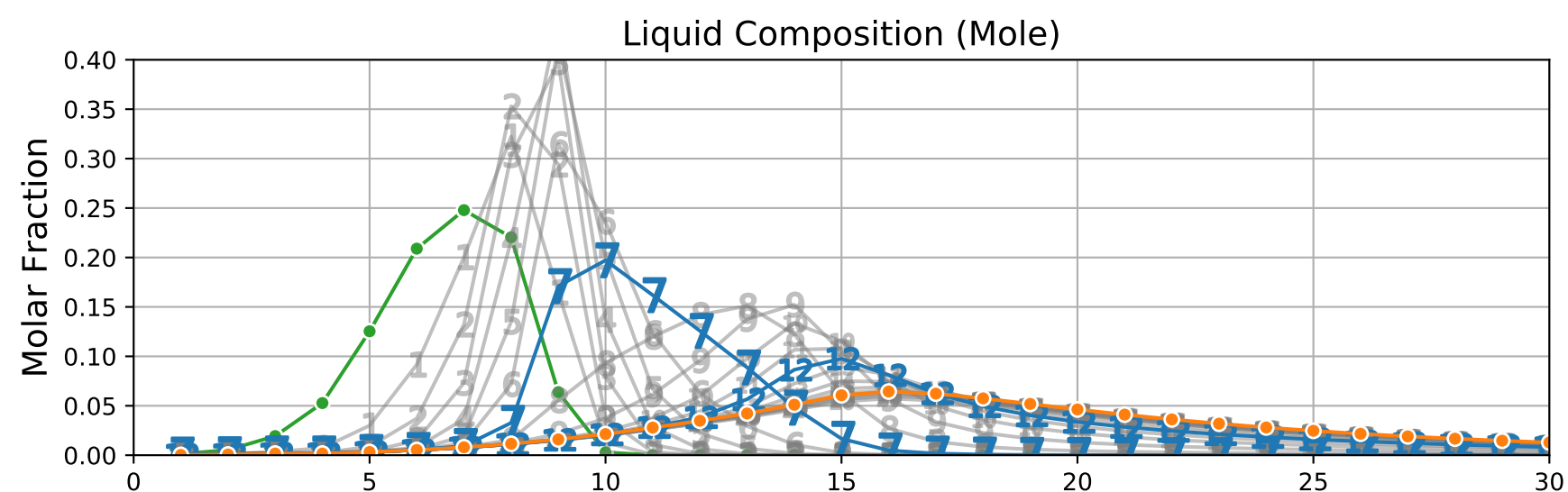
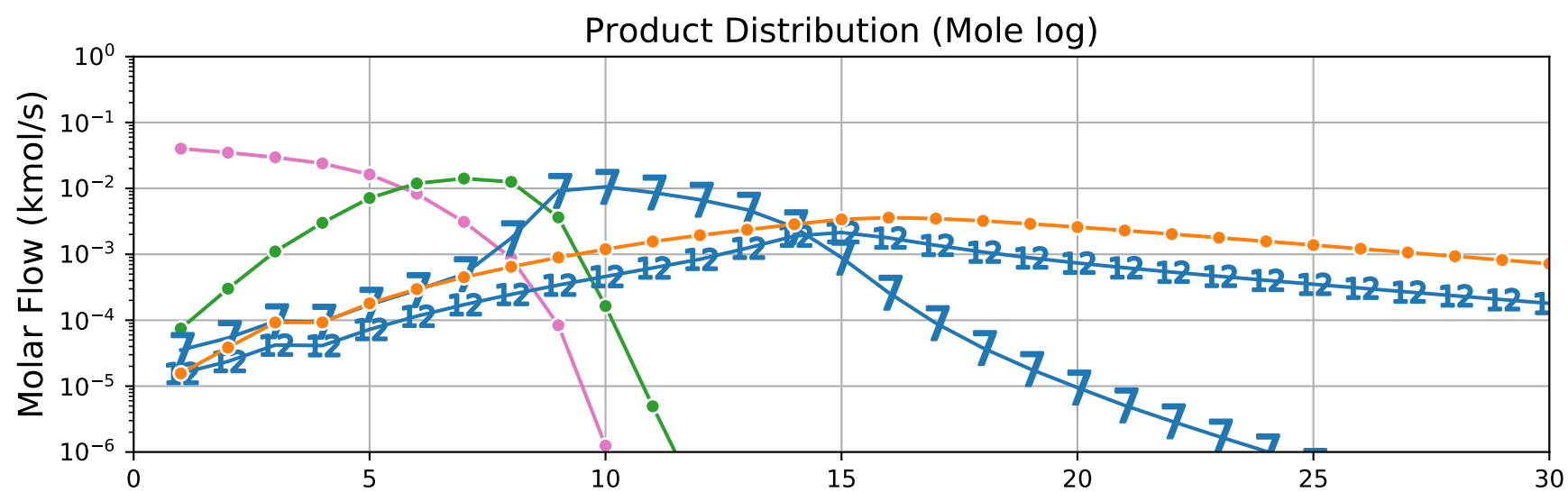




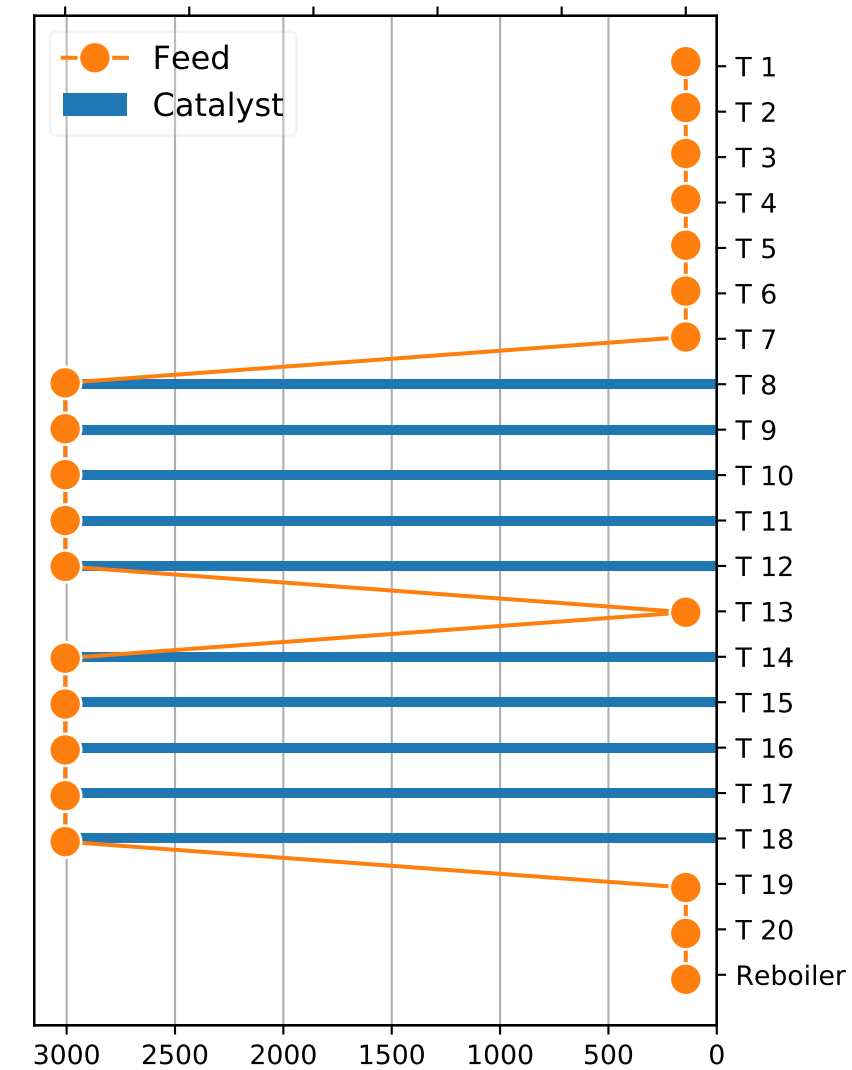
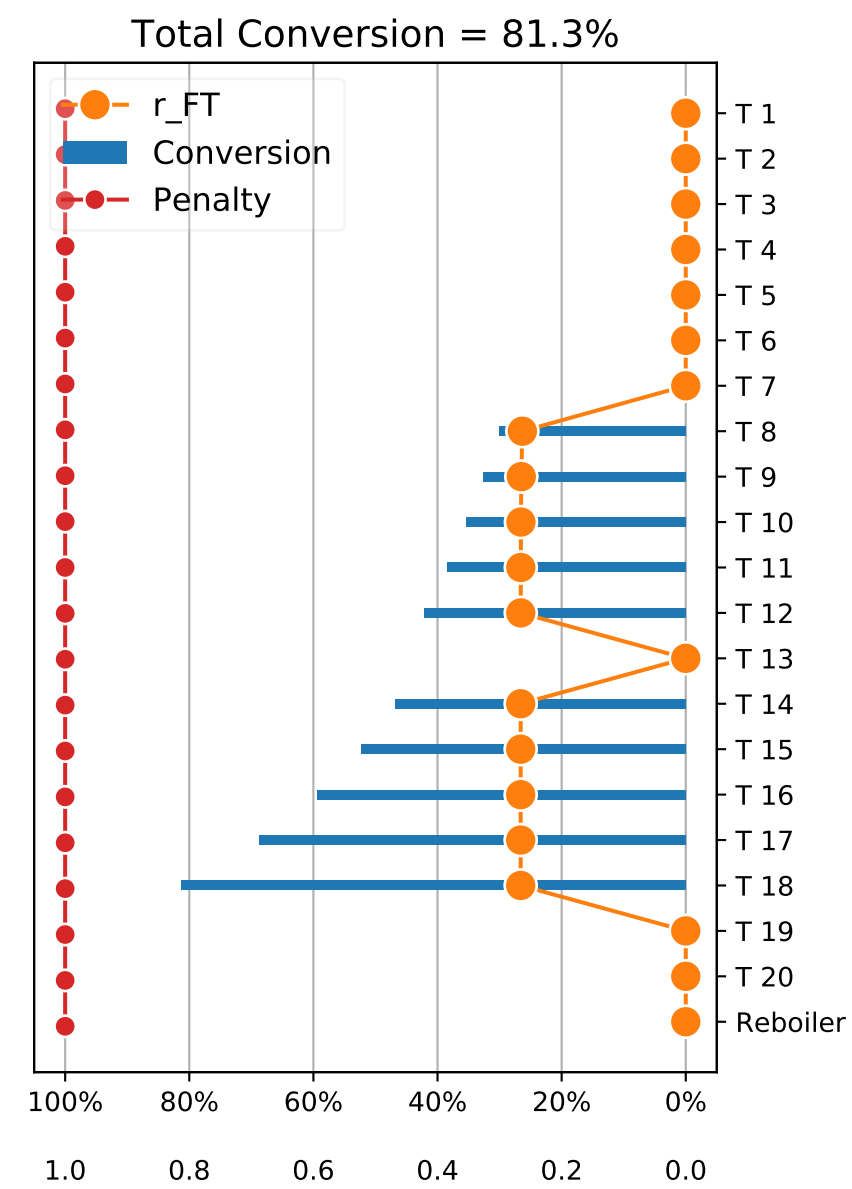
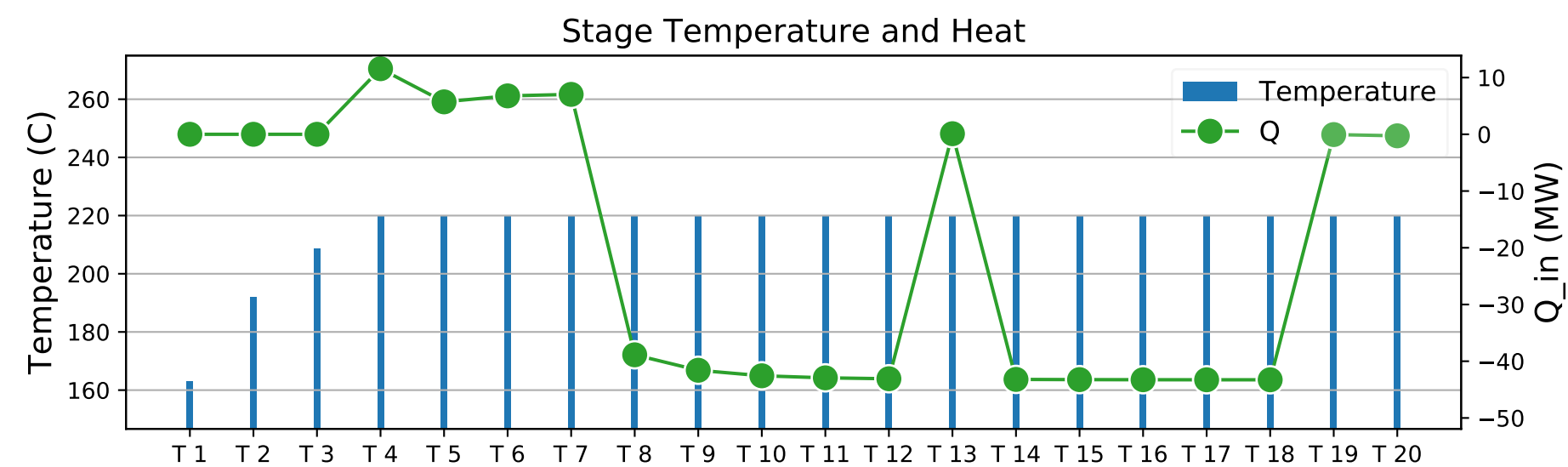
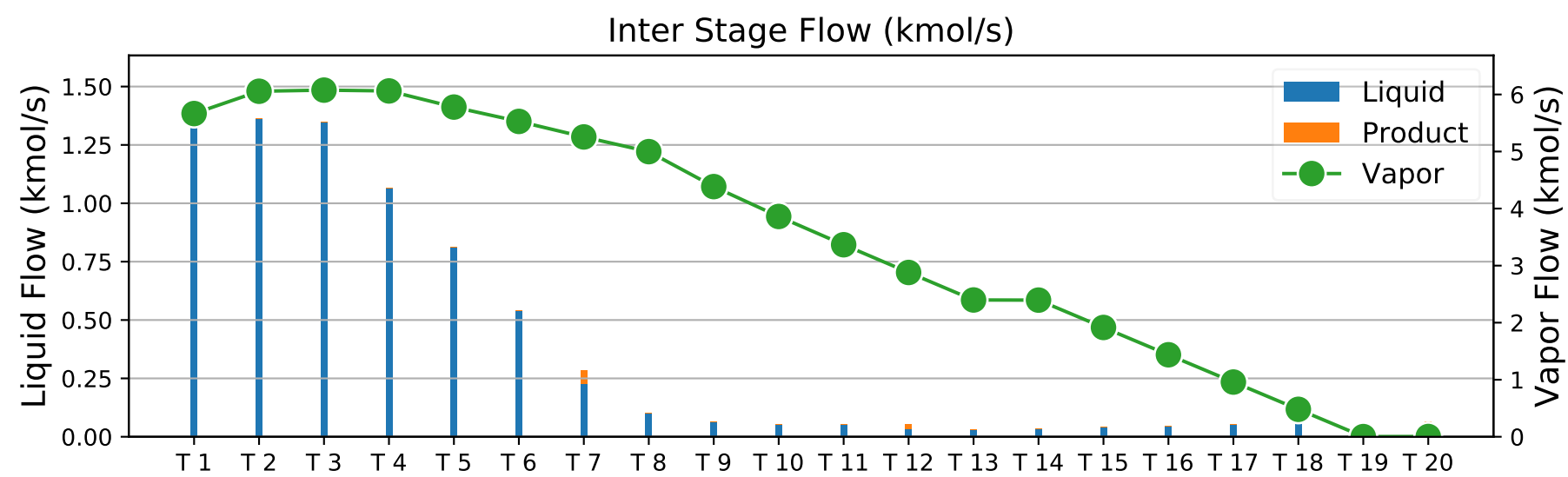
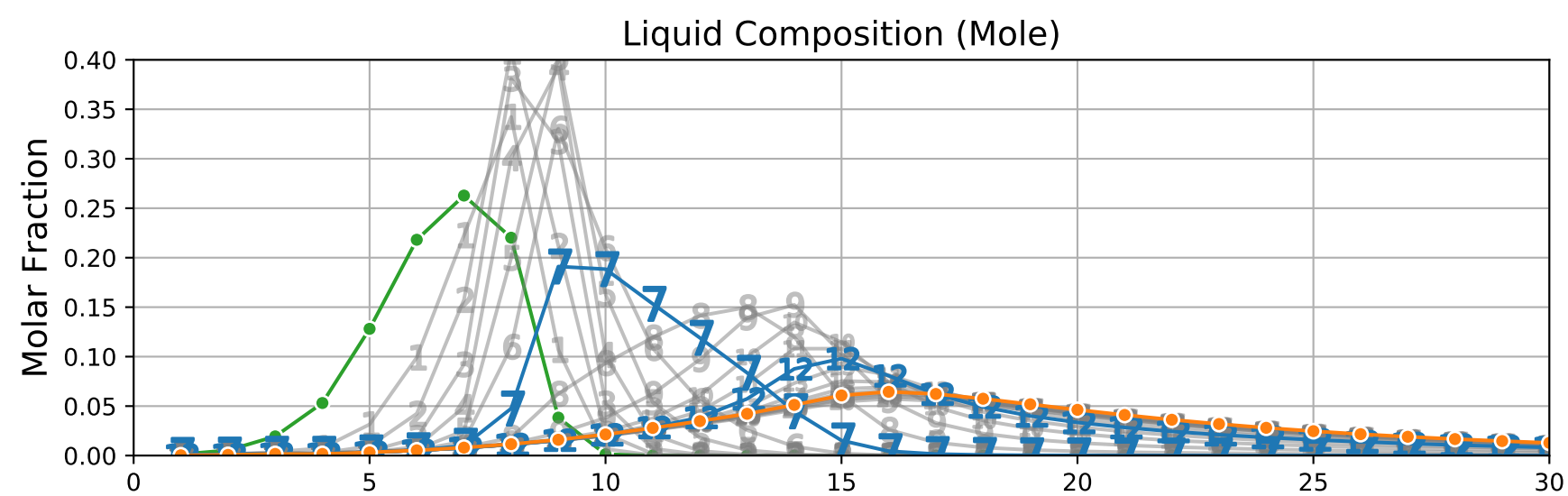
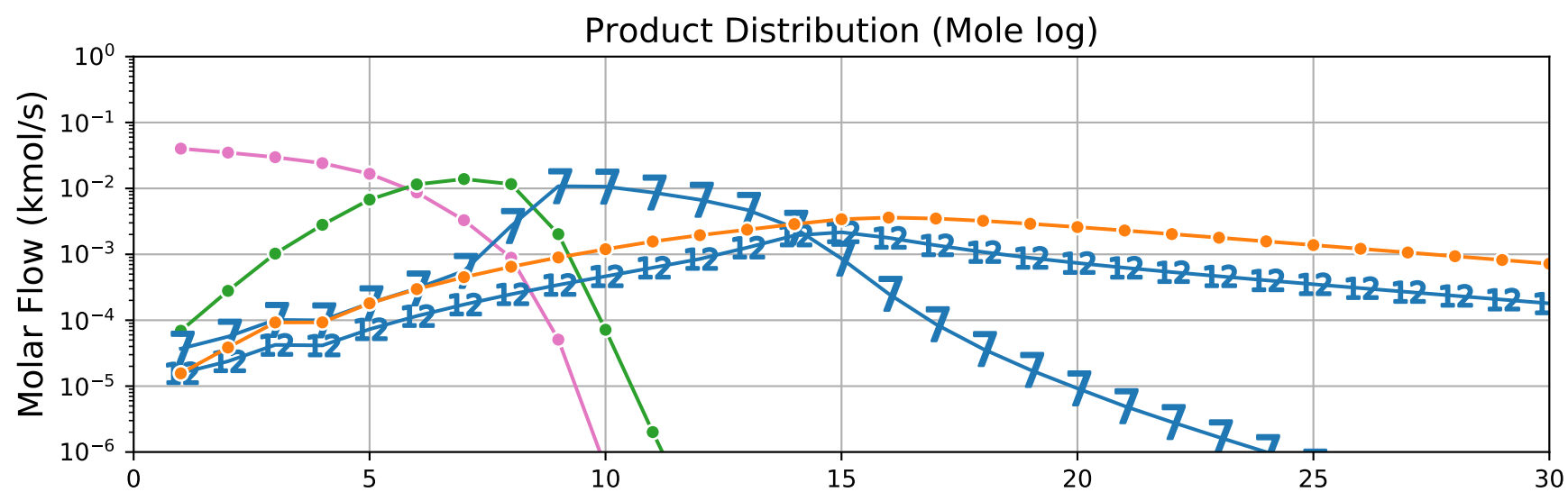
> Non-reactive stage 1 <



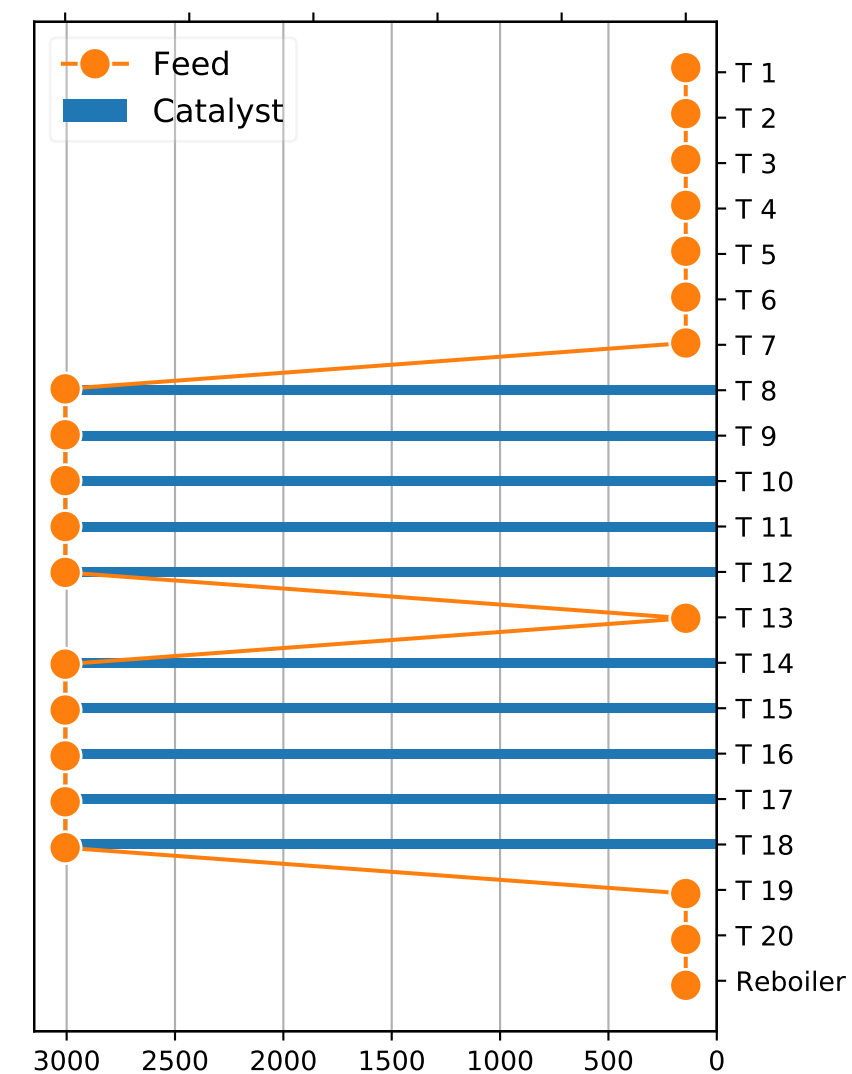
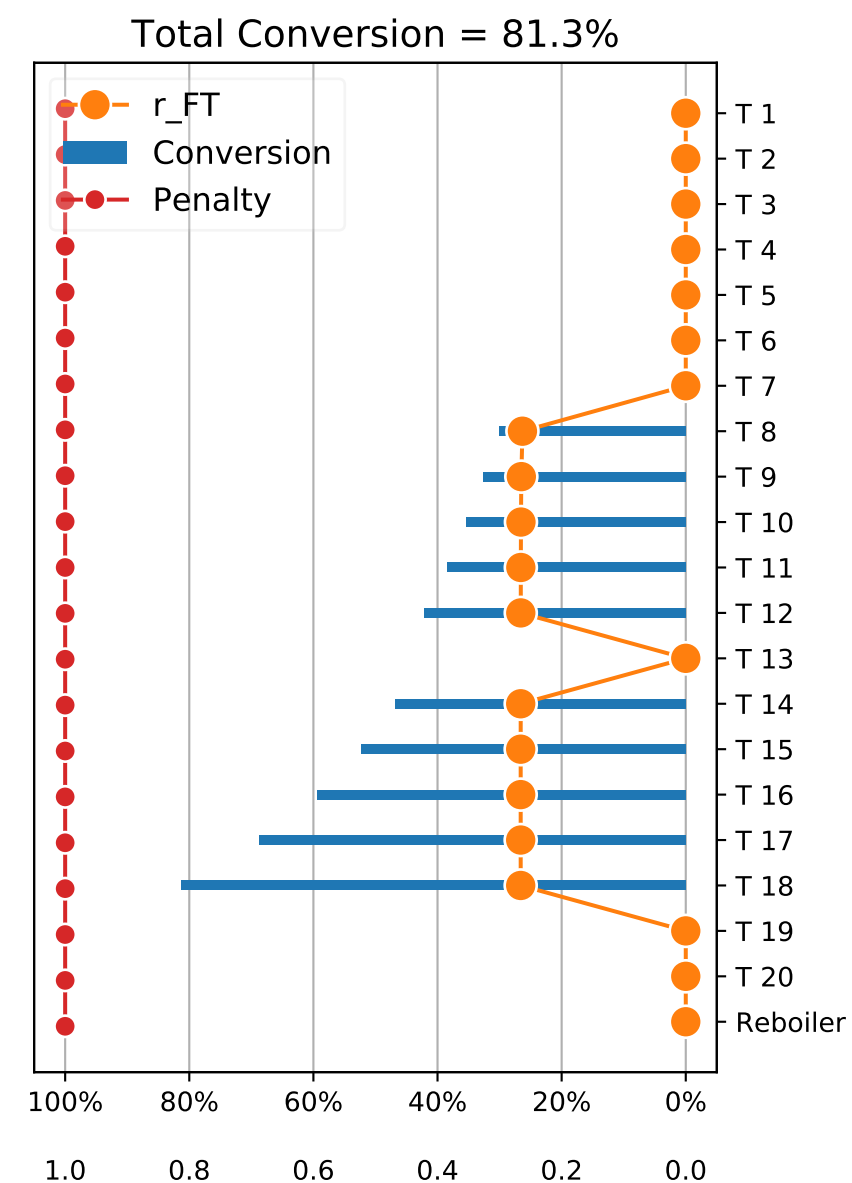
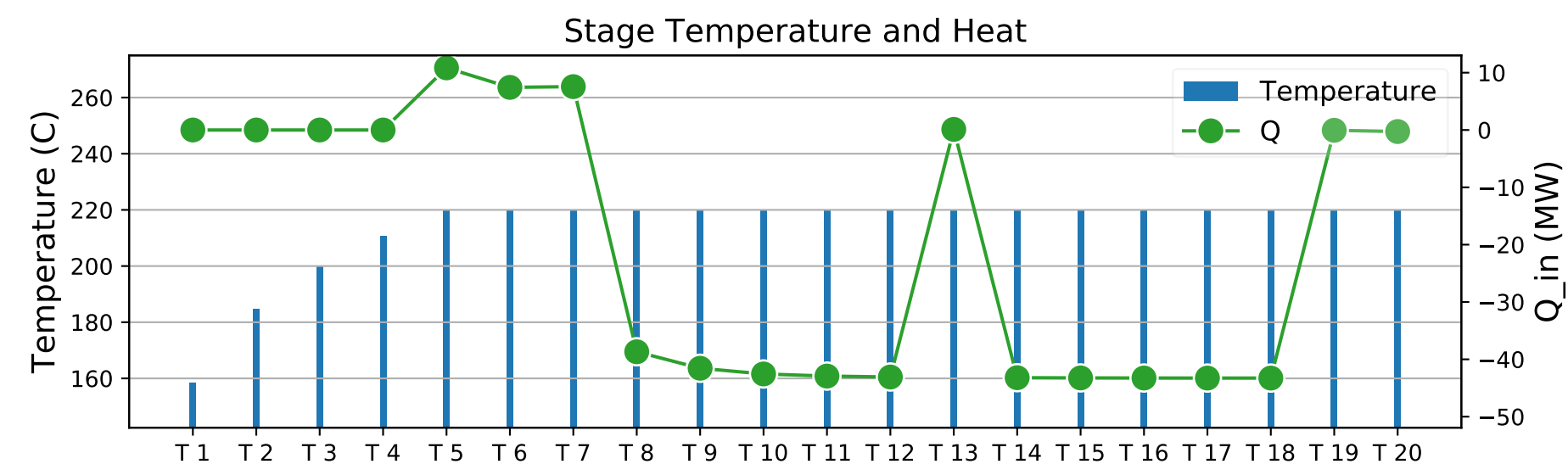
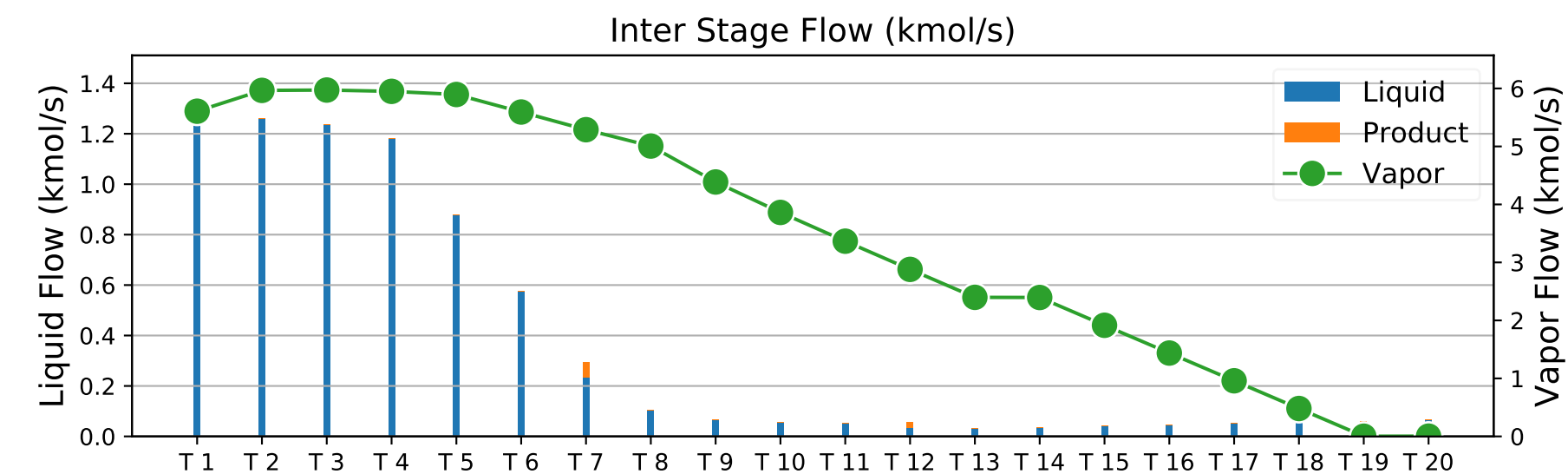
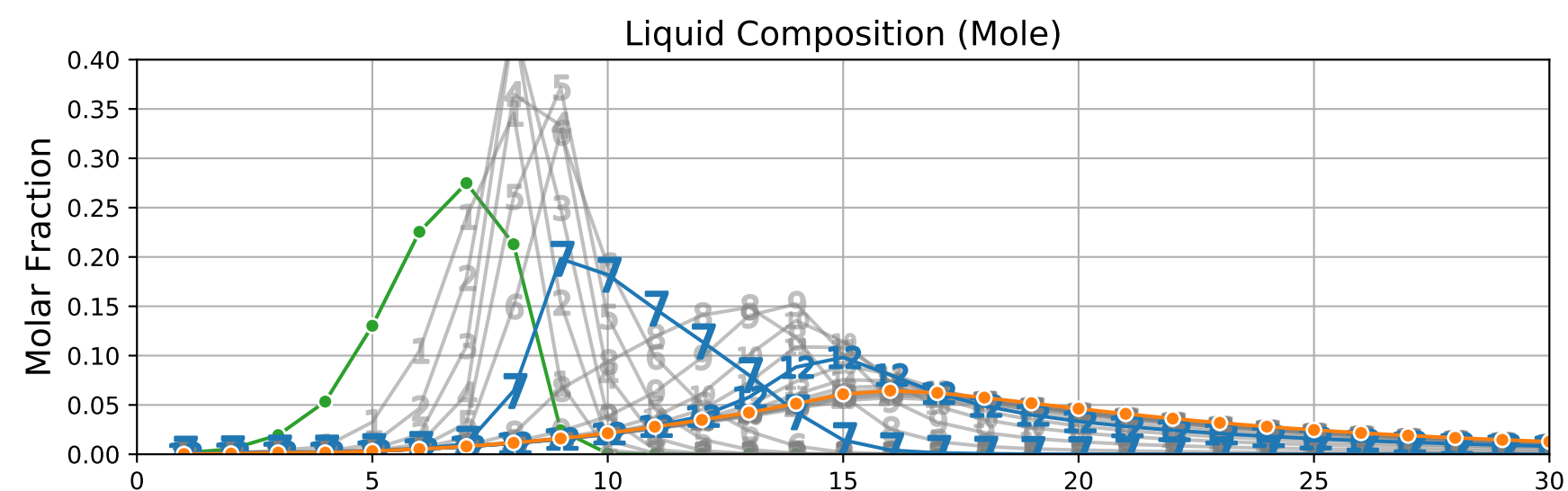
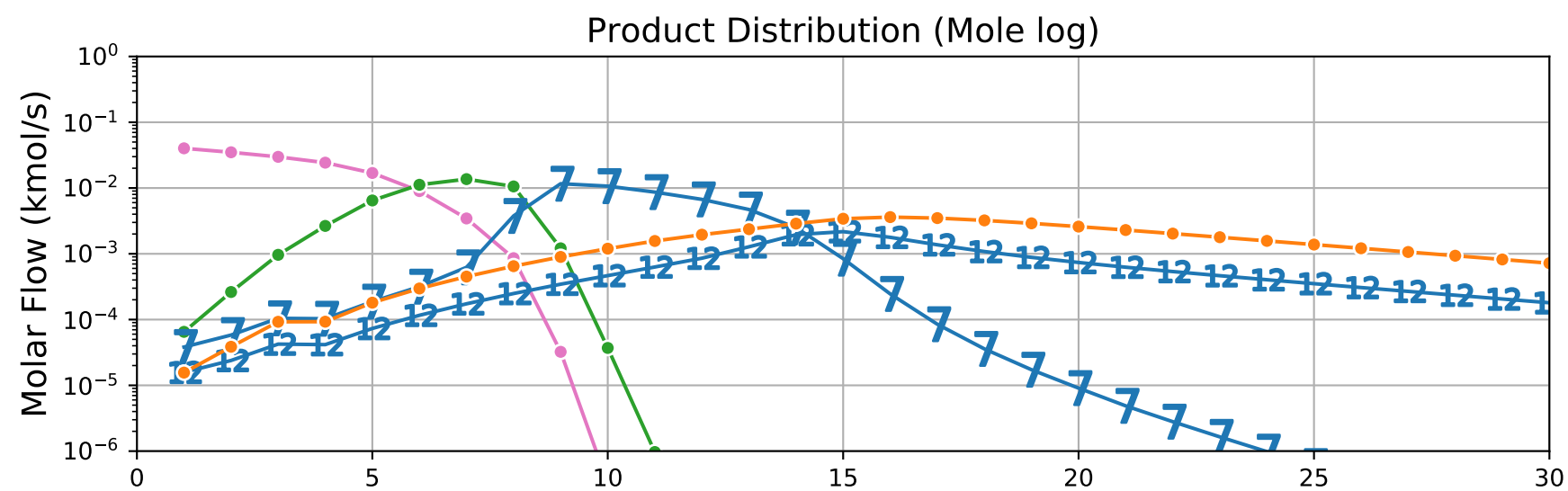
> Non-reactive stage 2 <



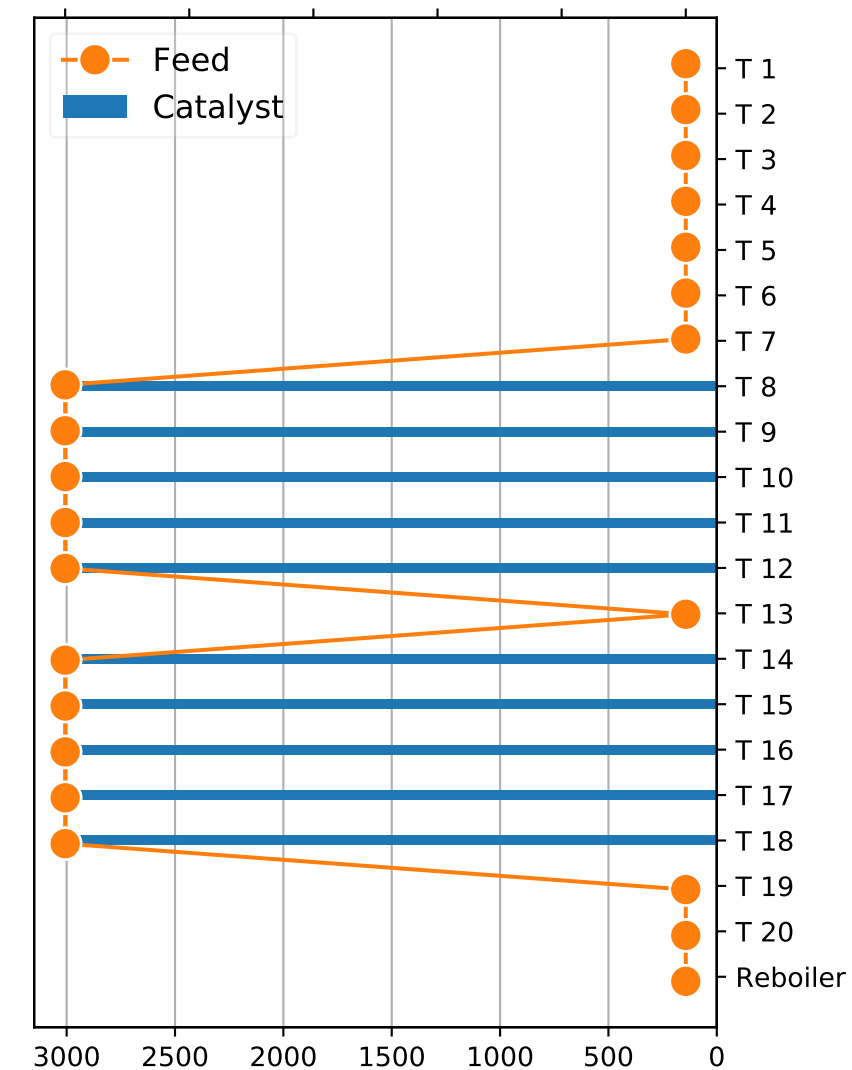
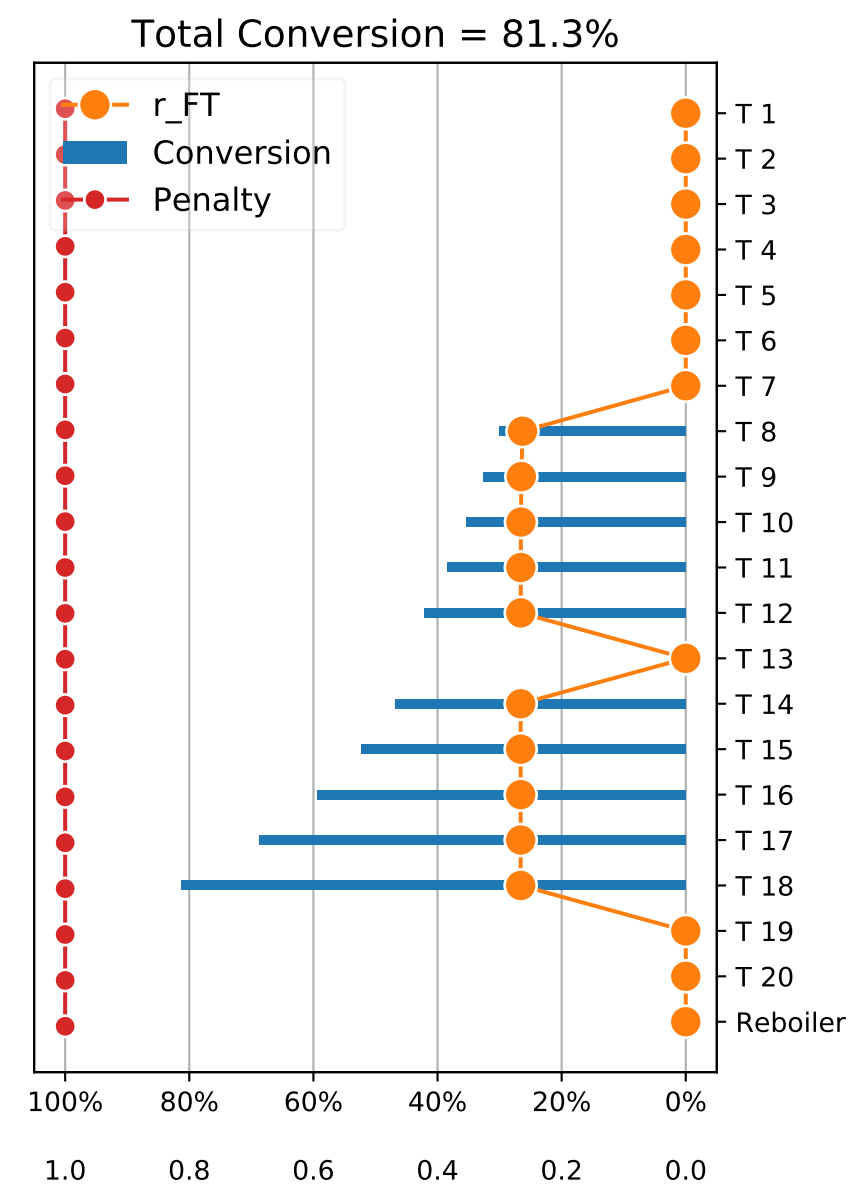
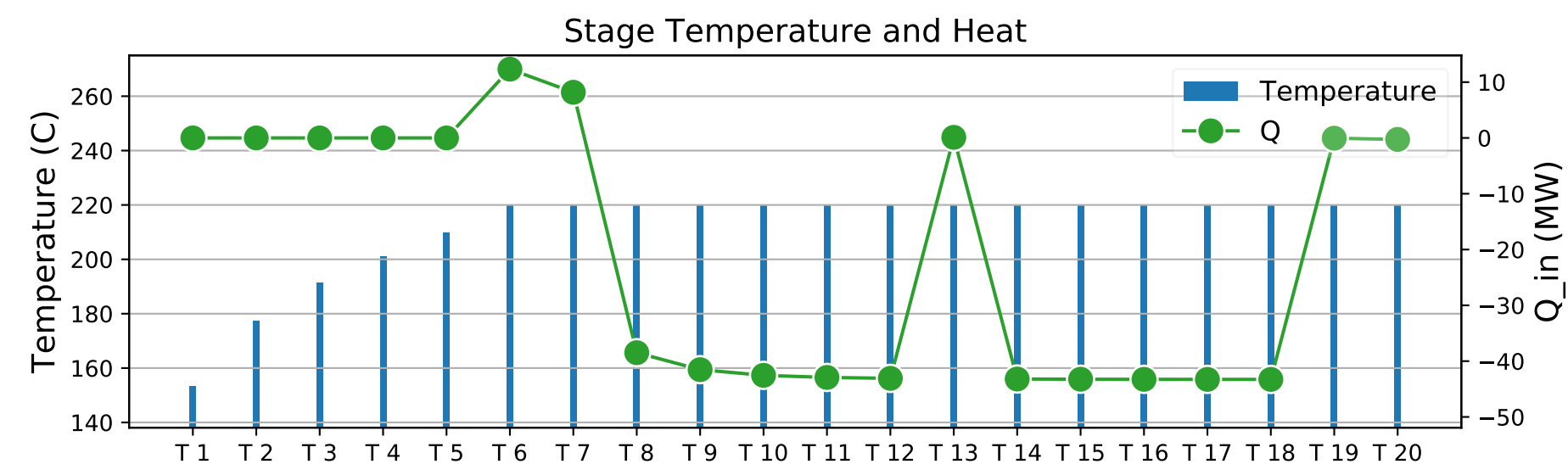
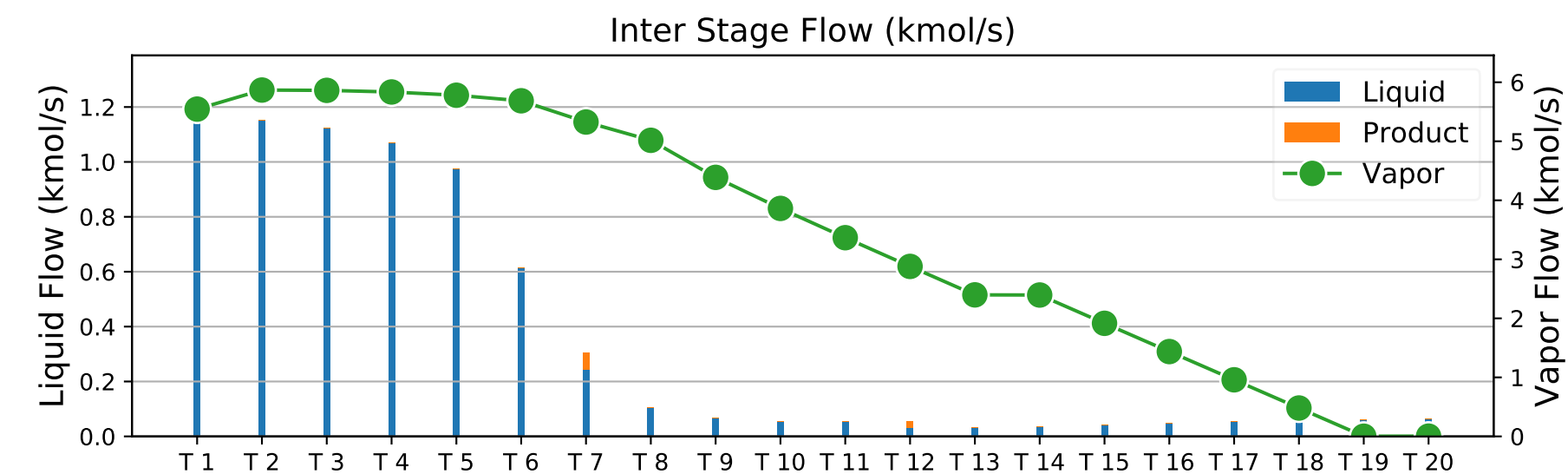
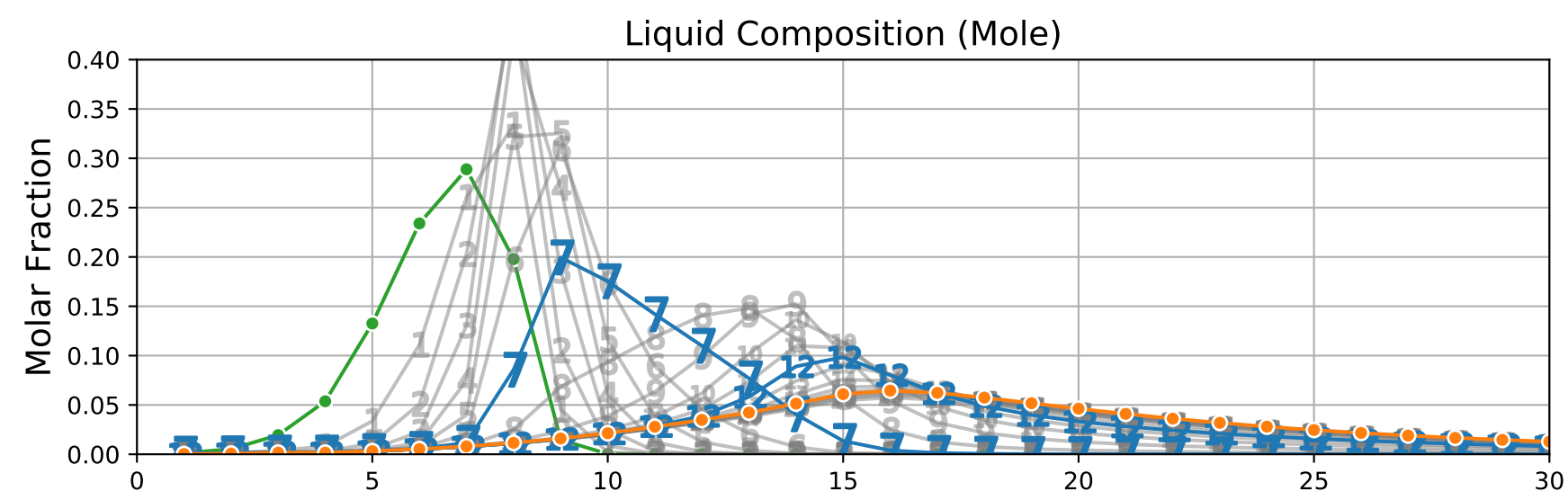
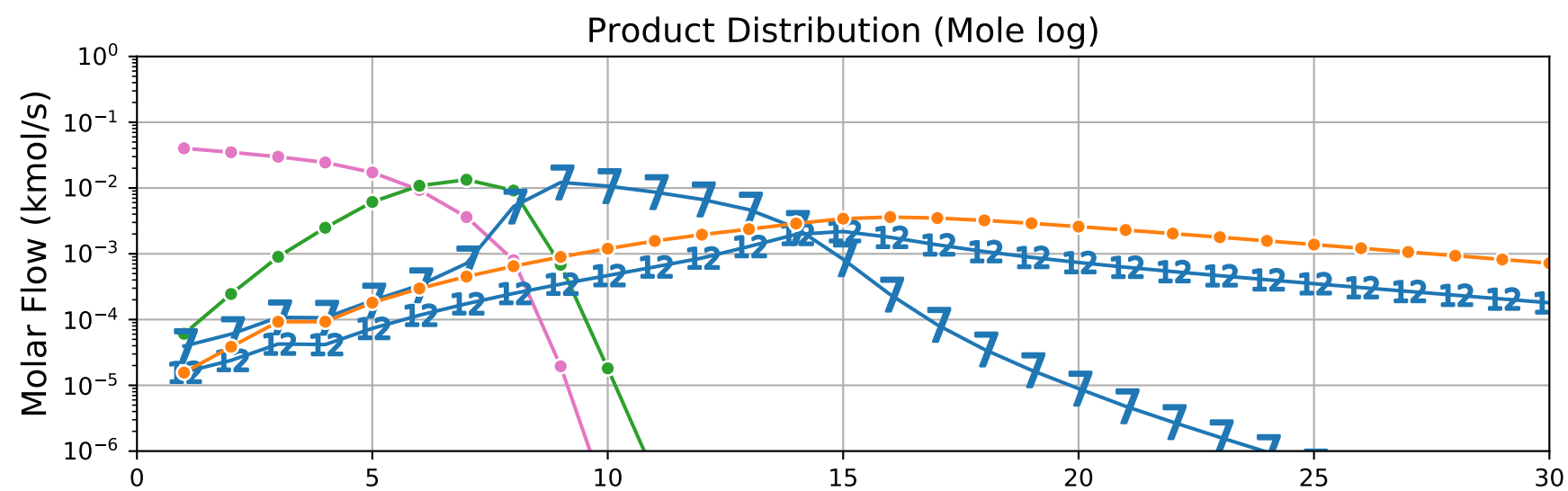
> Non-reactive stage 3 <



> Non-reactive stage 4 <

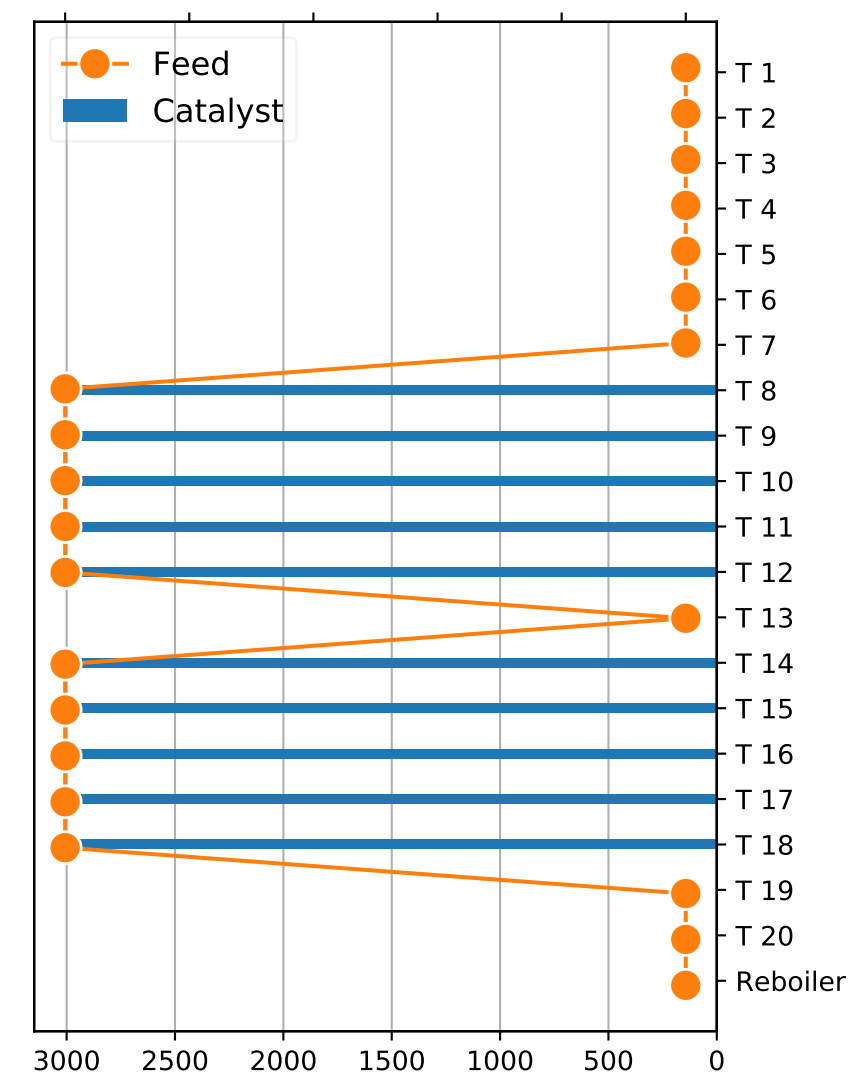
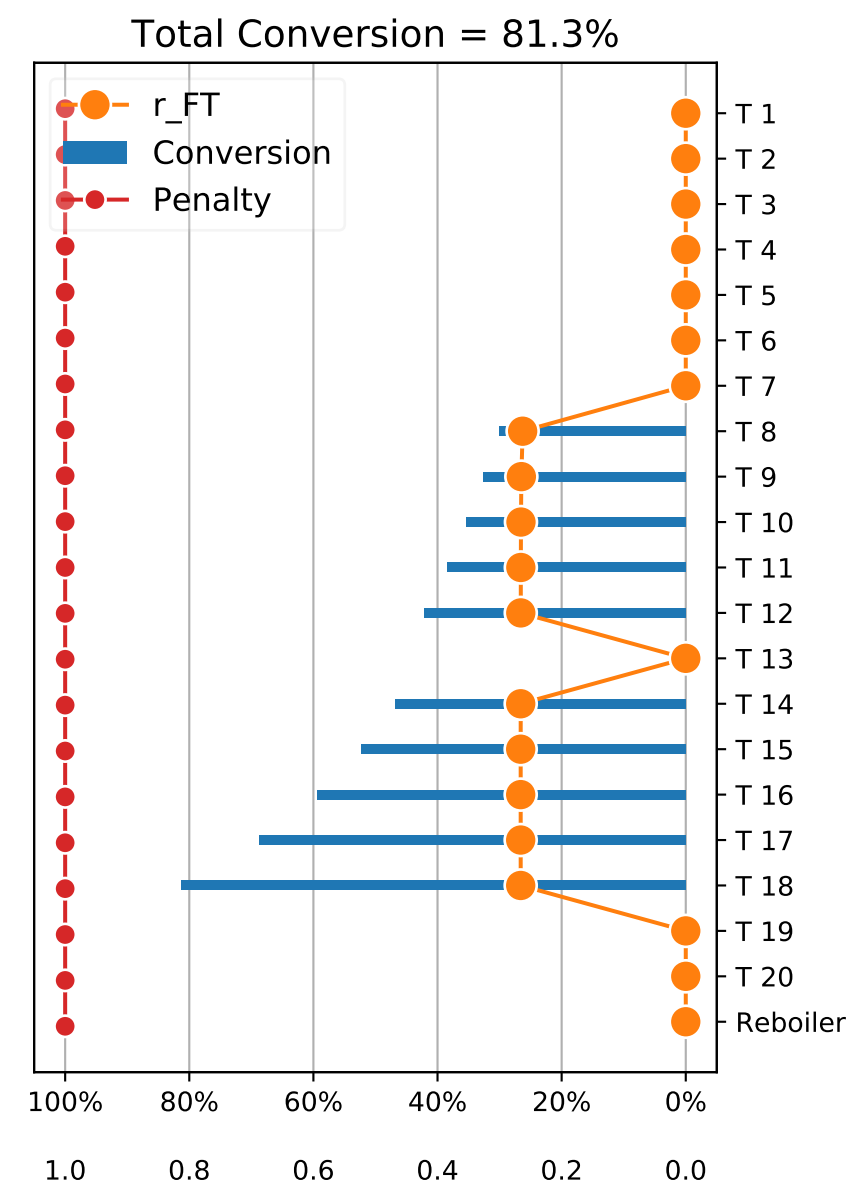
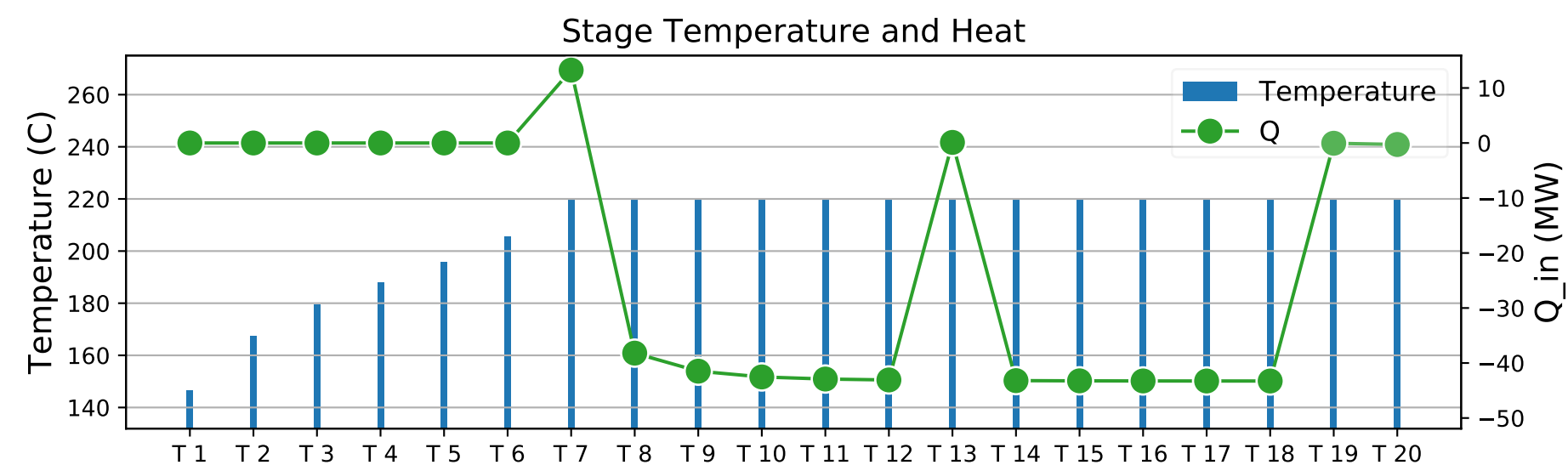
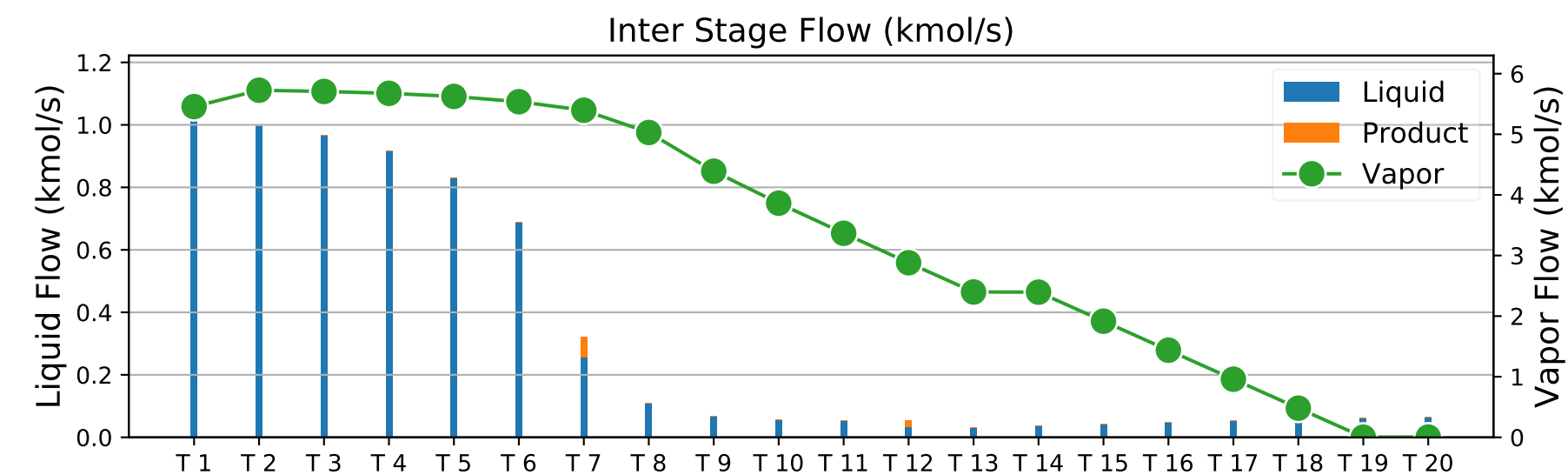
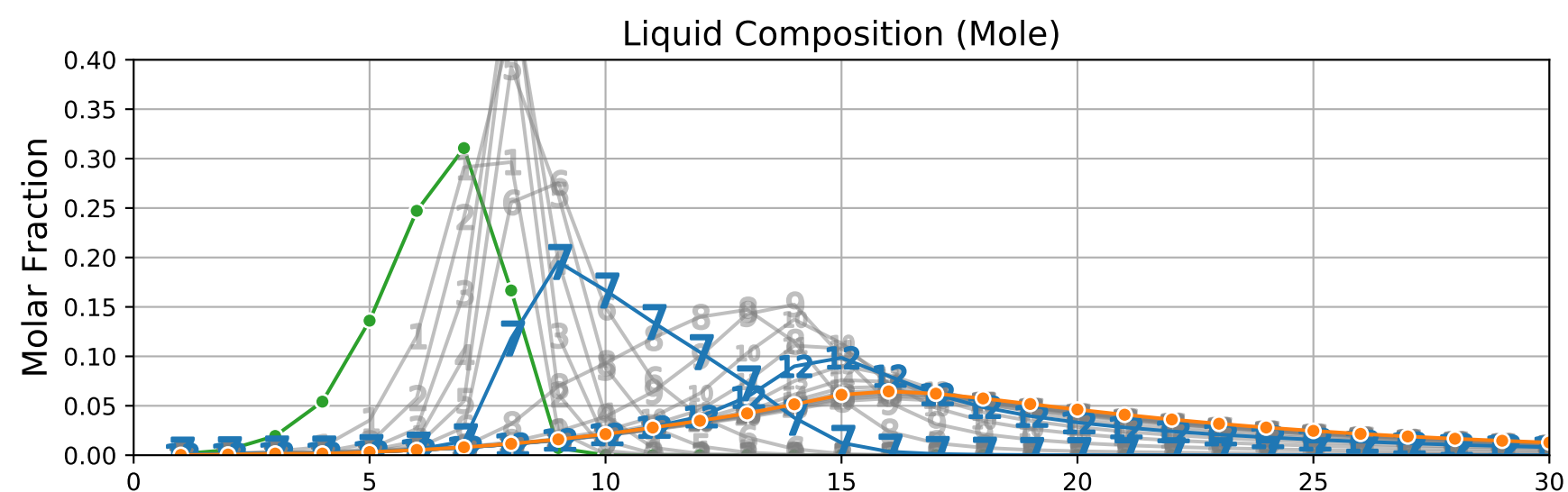
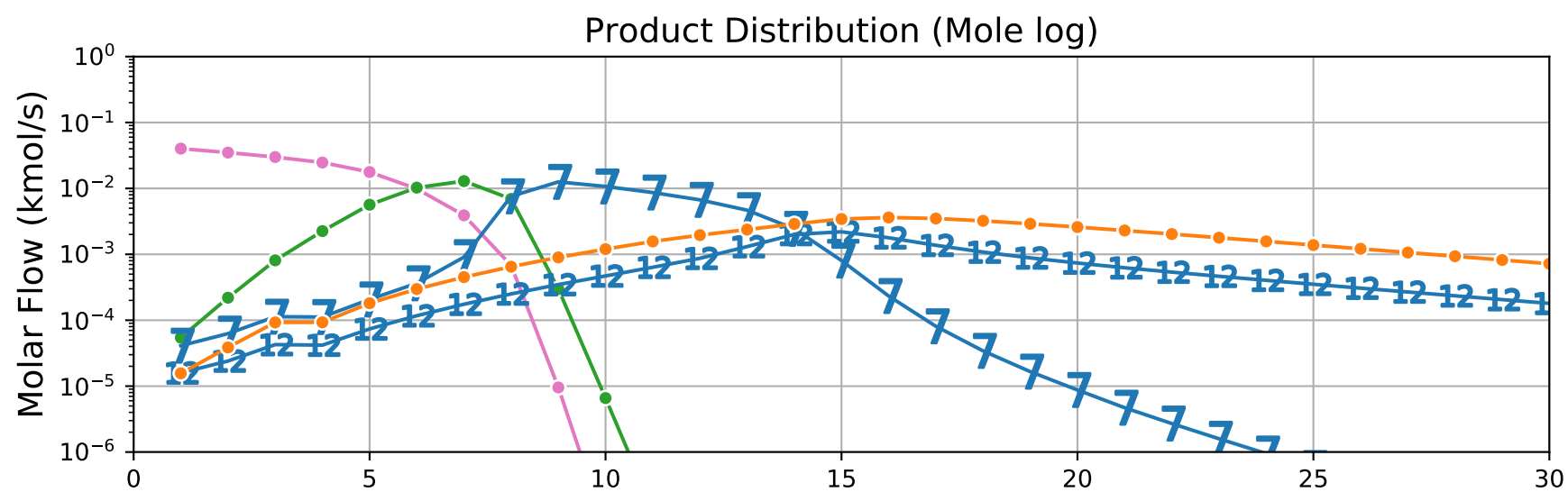


> Non-reactive stage 5 <

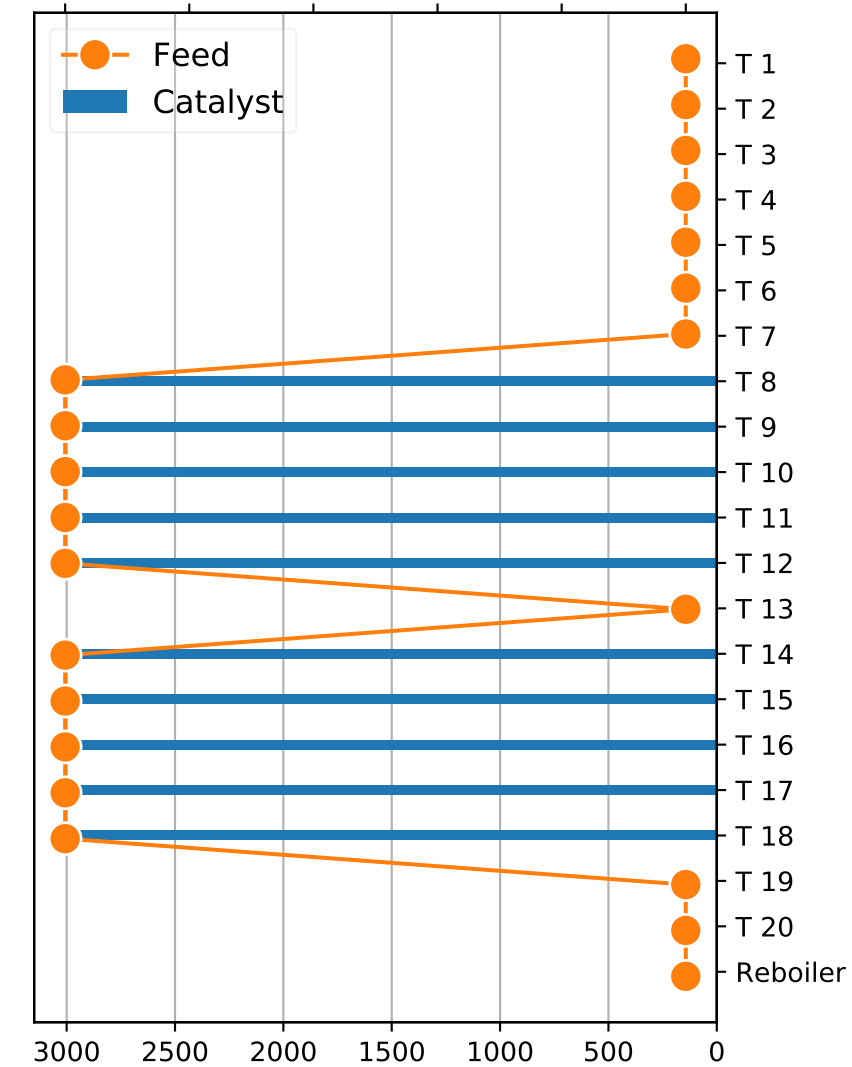
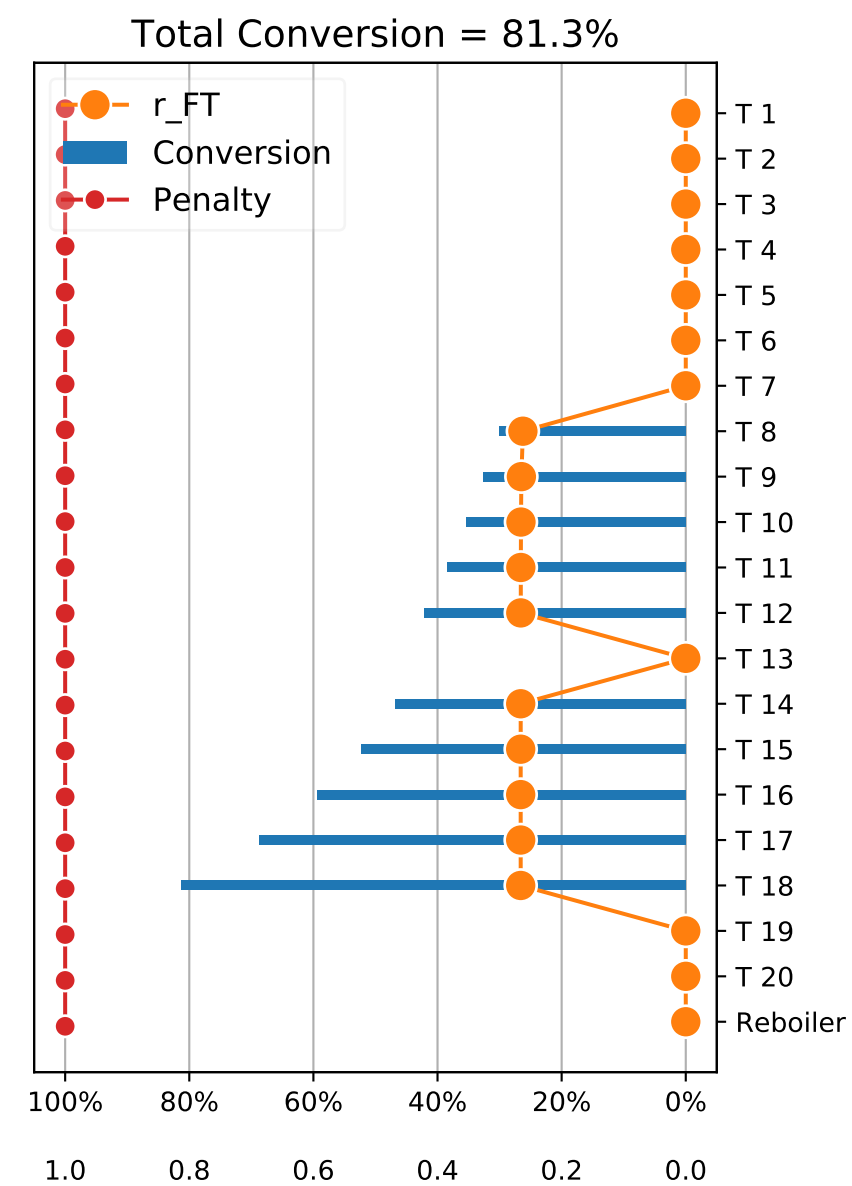
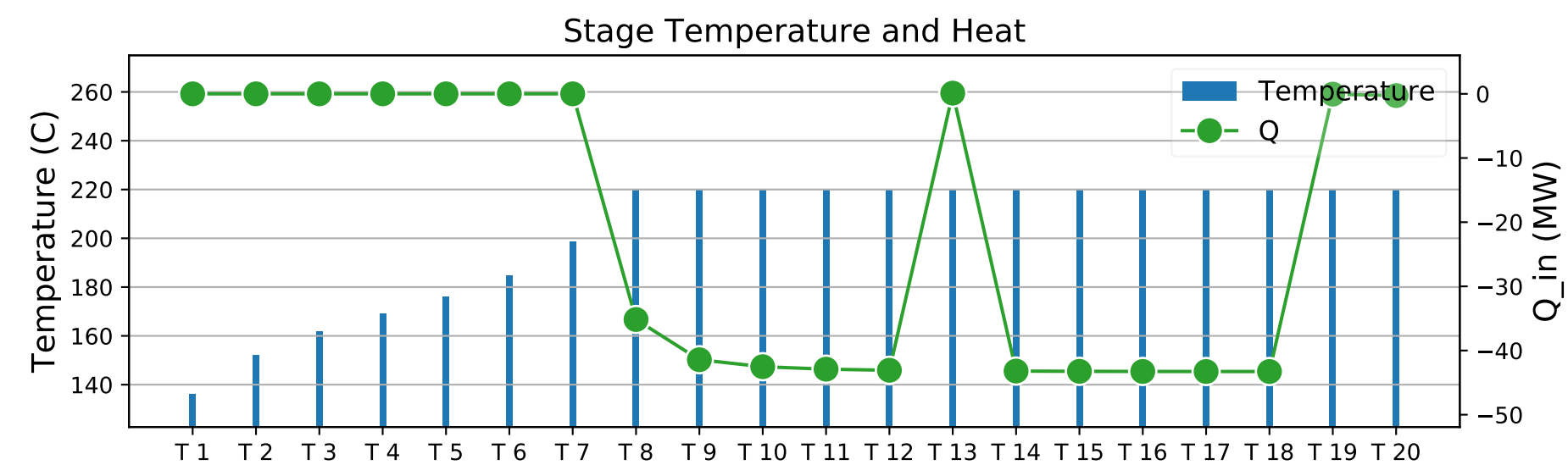
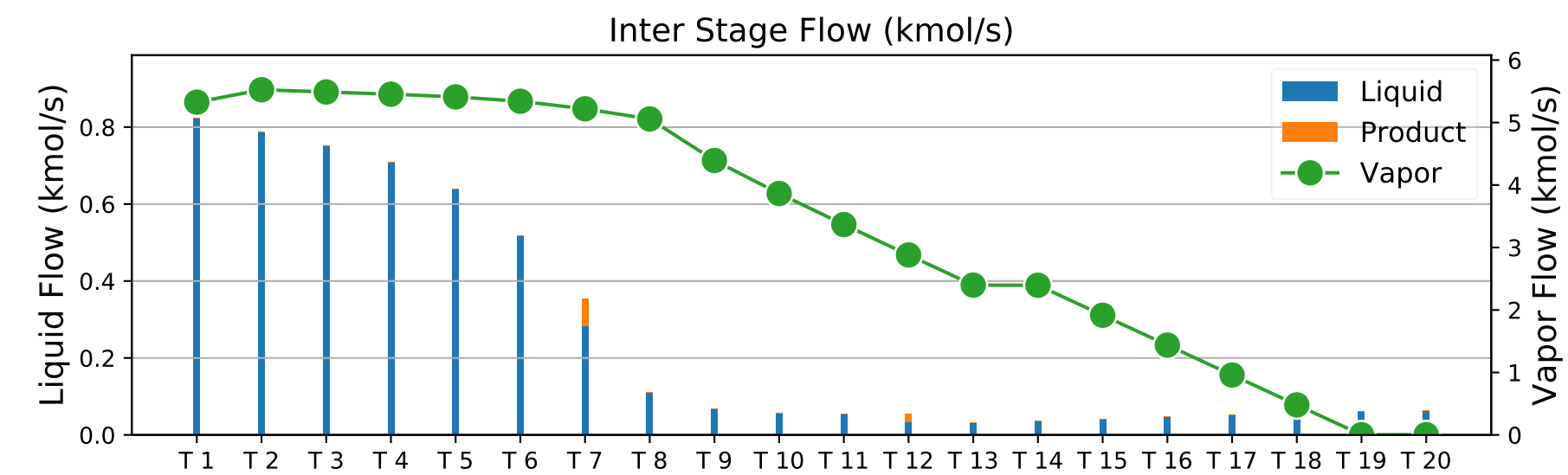
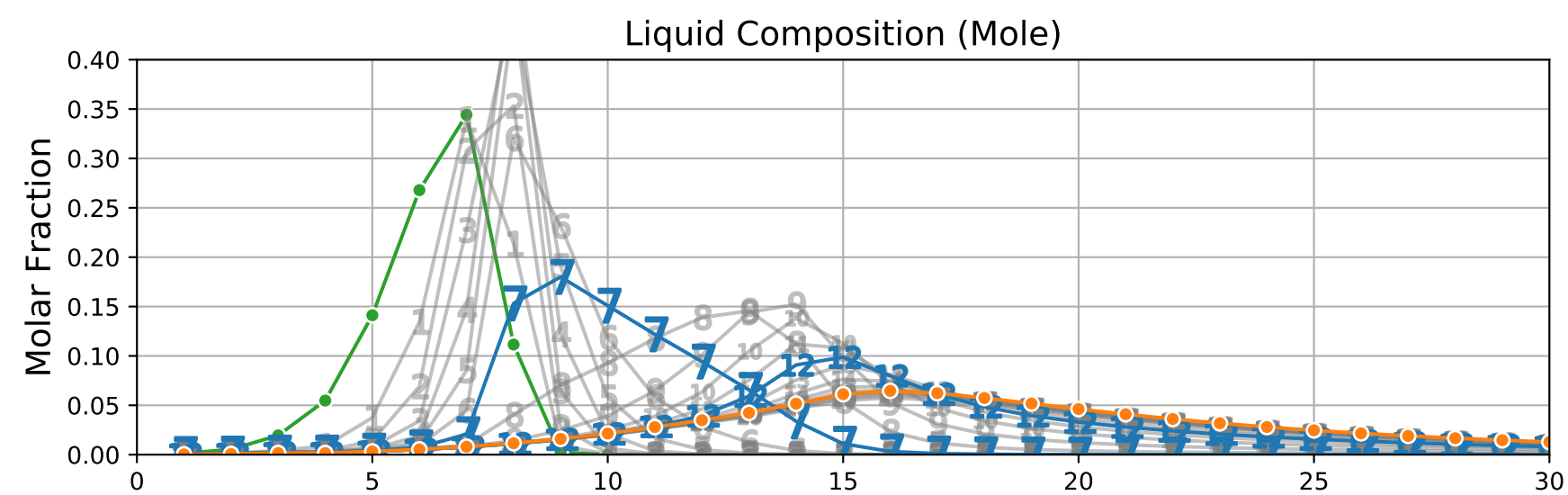
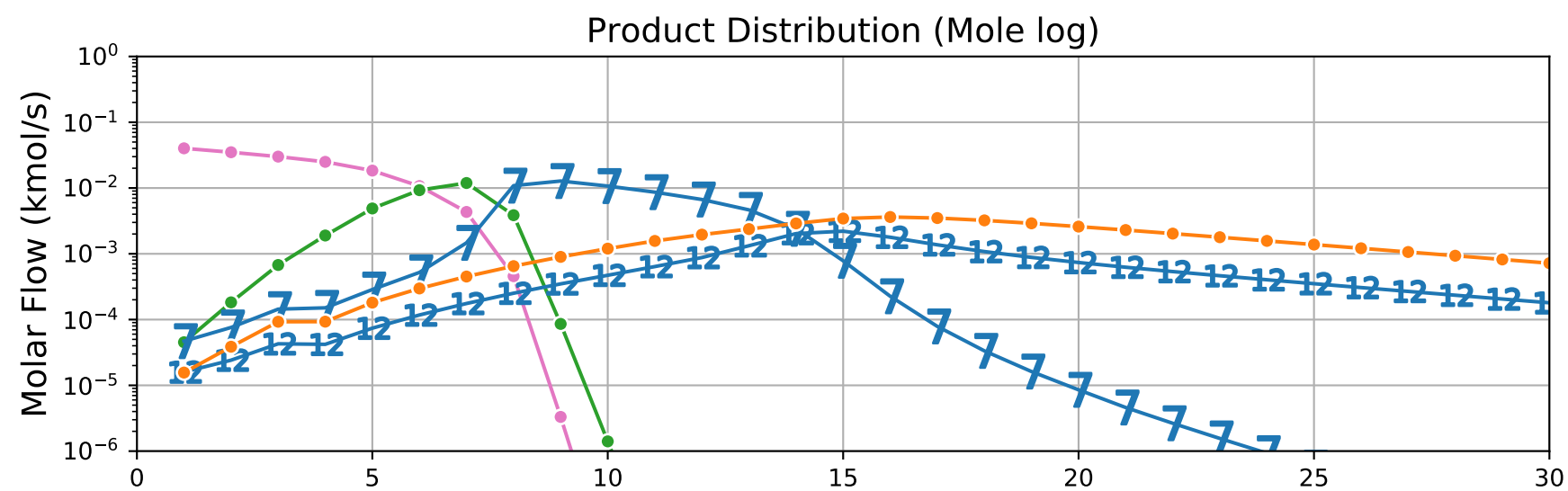




> Non-reactive stage 6 <

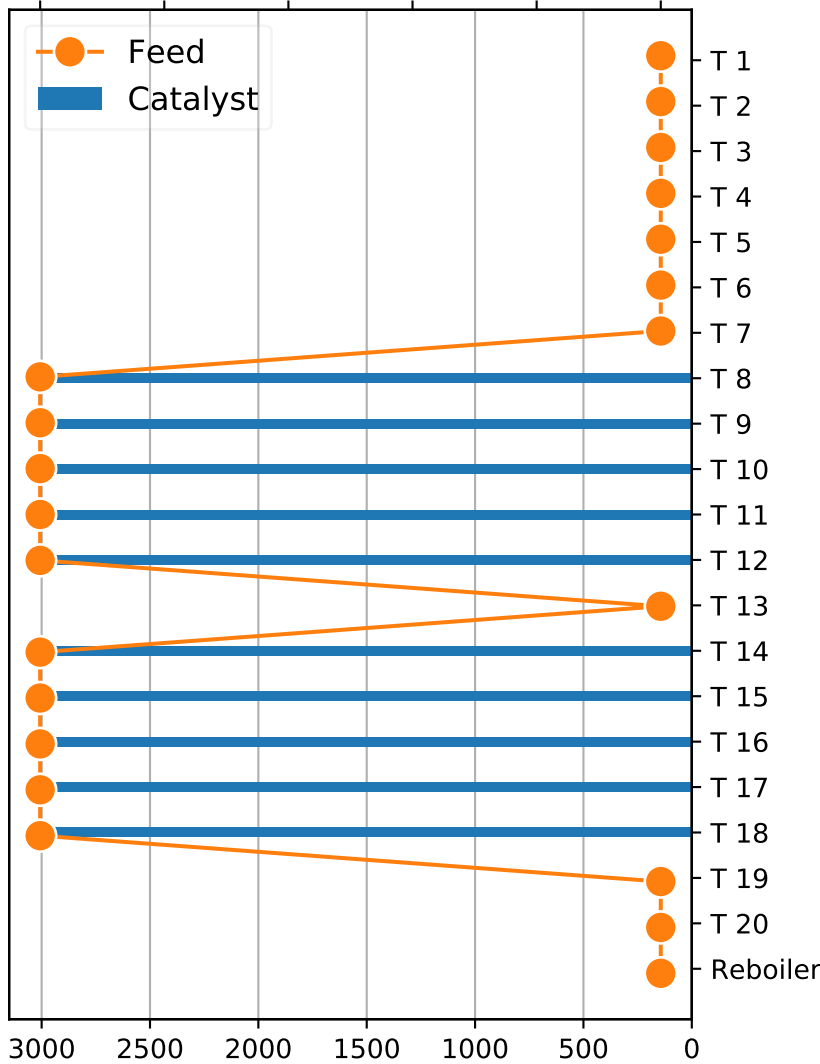
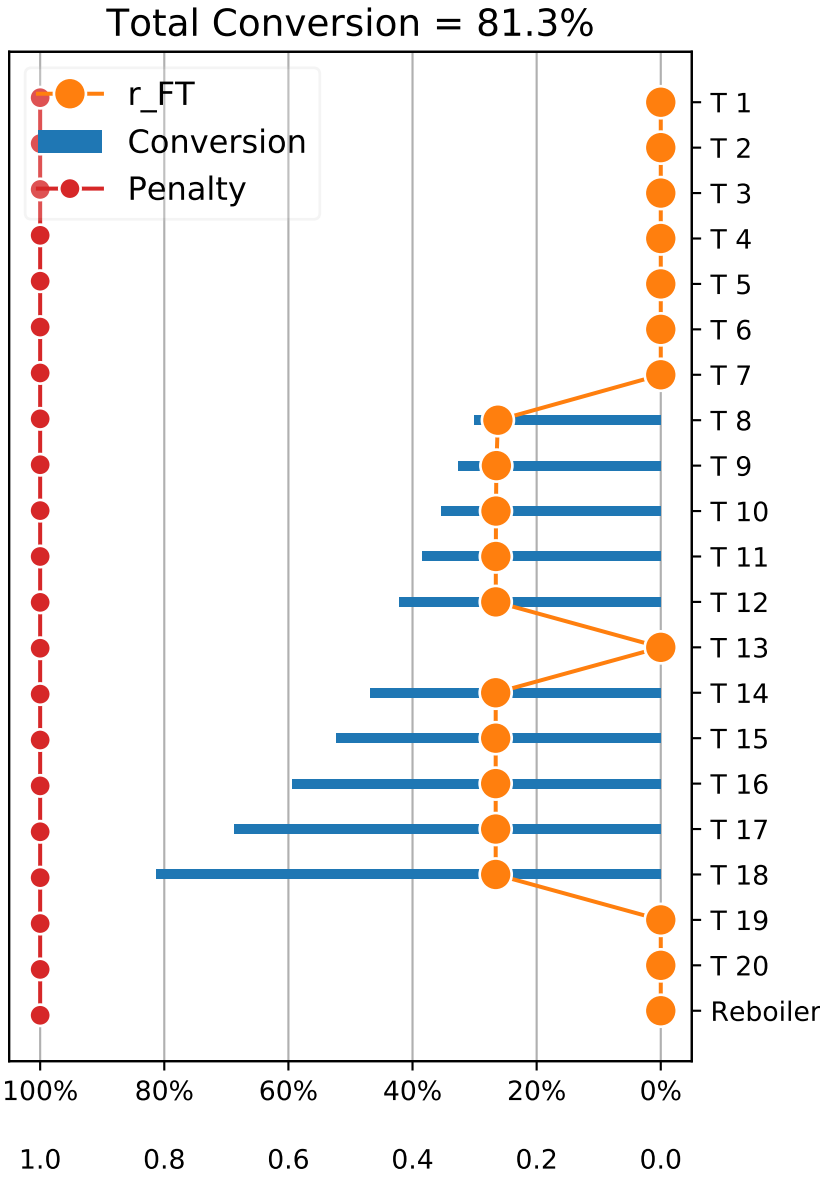
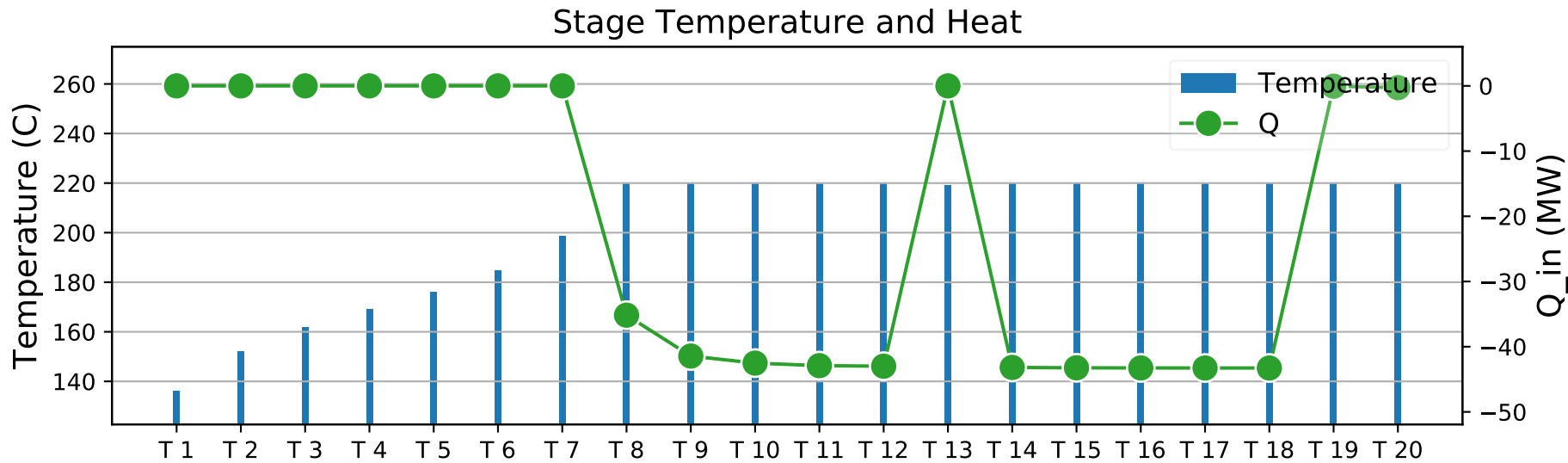
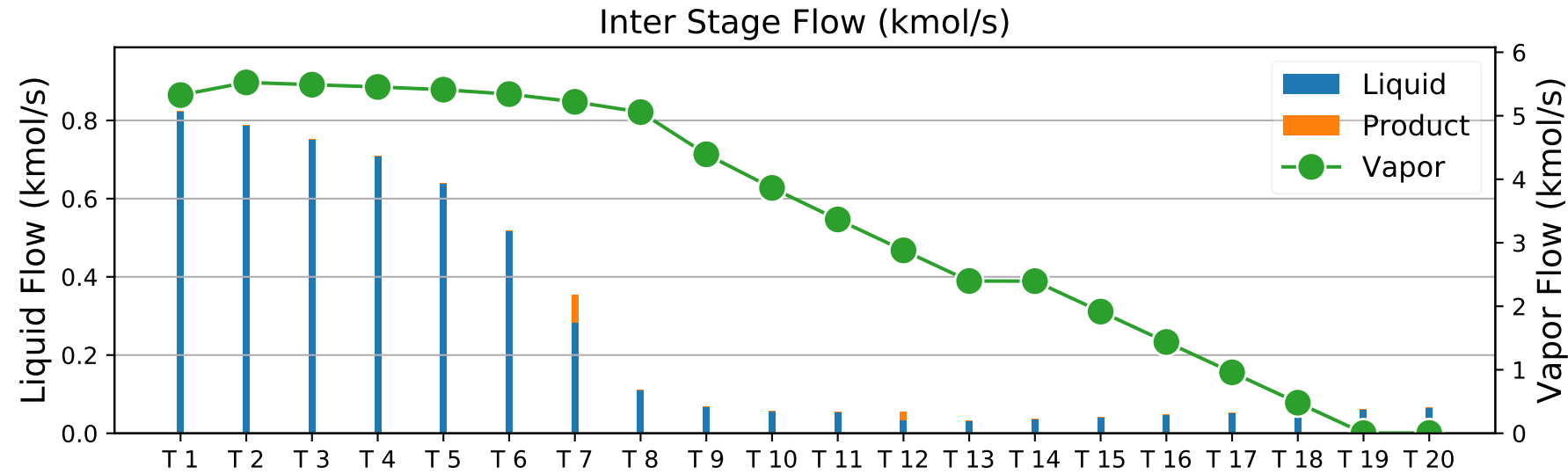
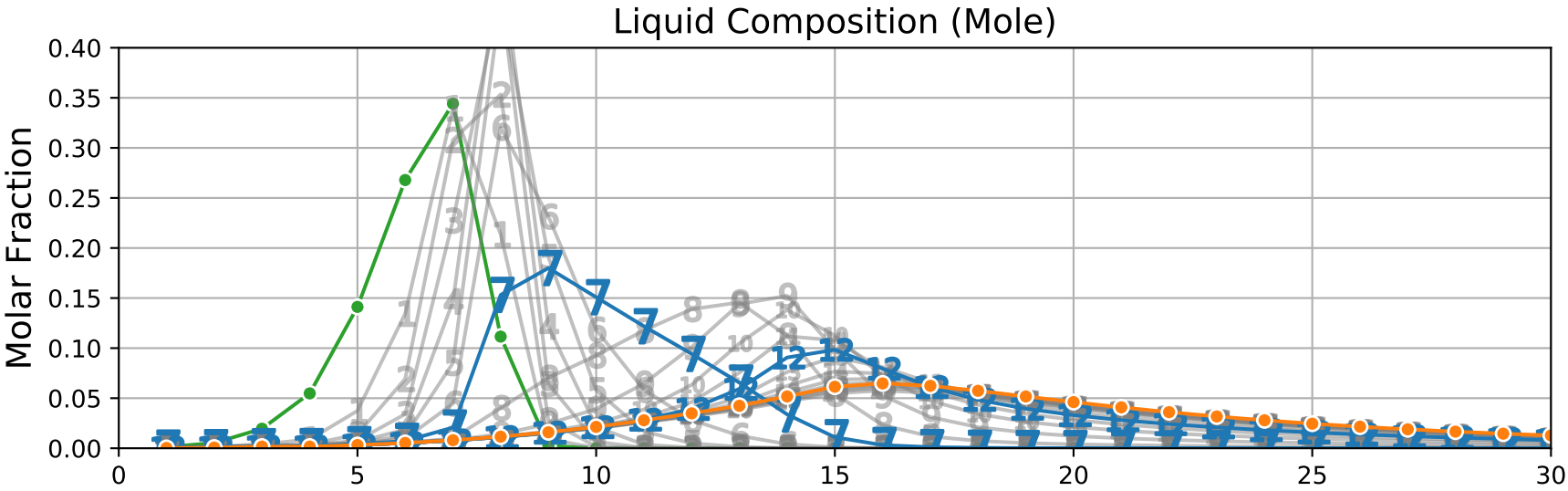
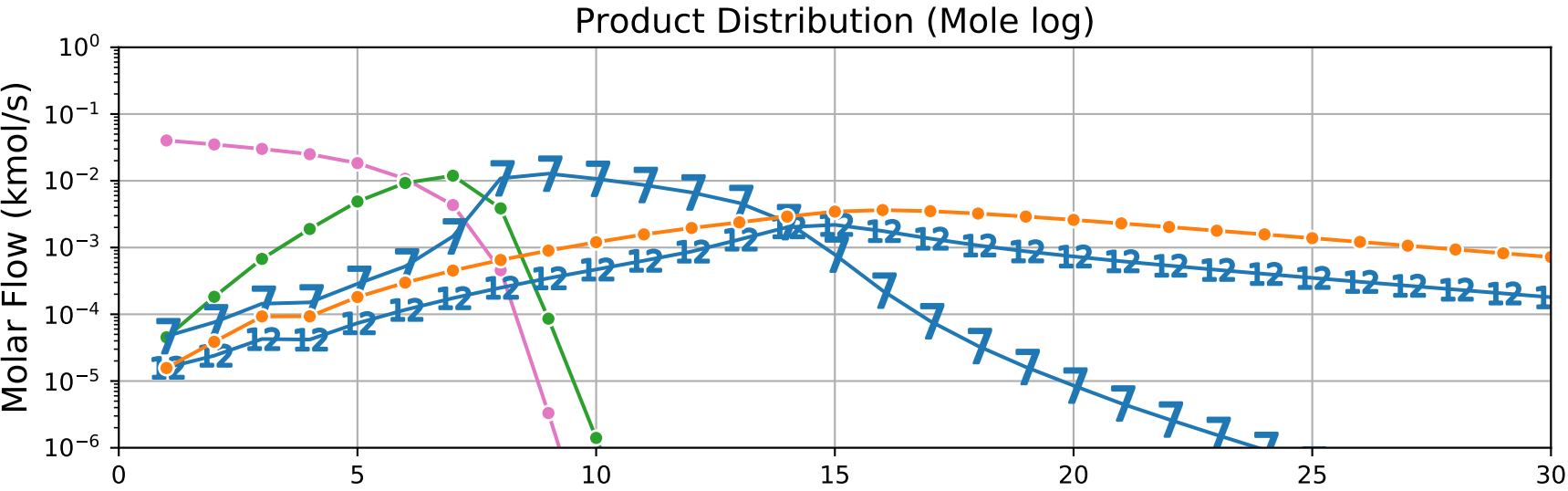


> Non-reactive stage 7 <

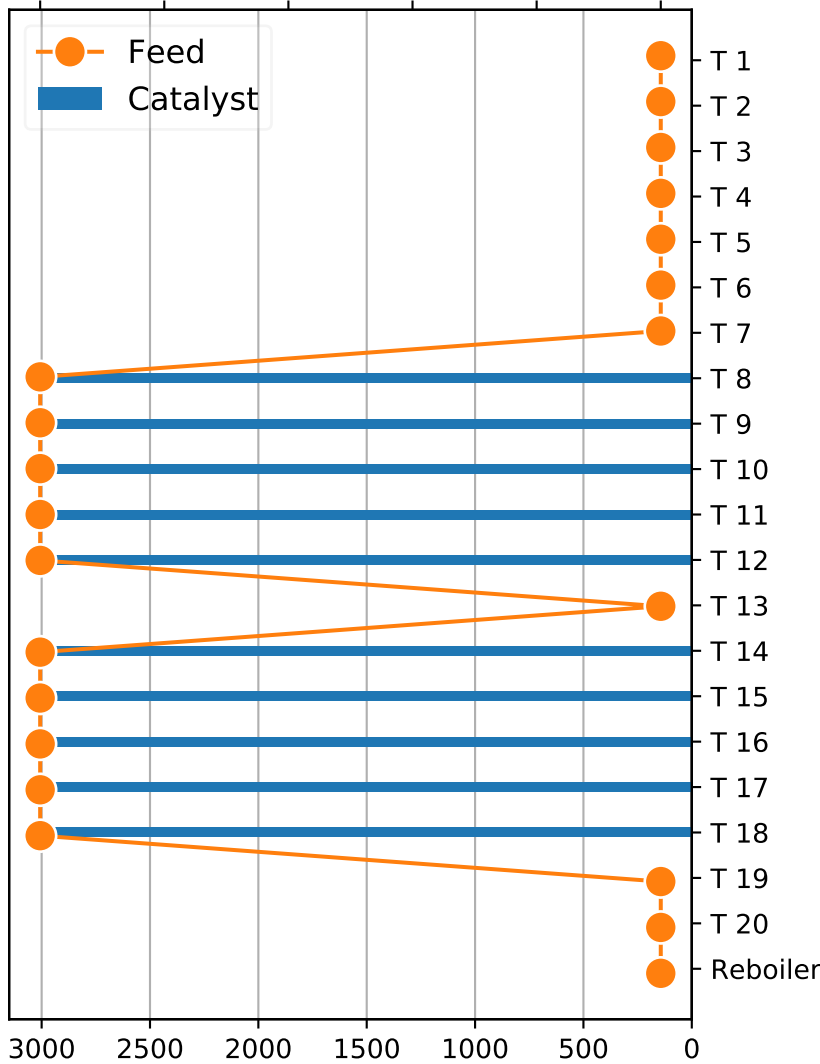
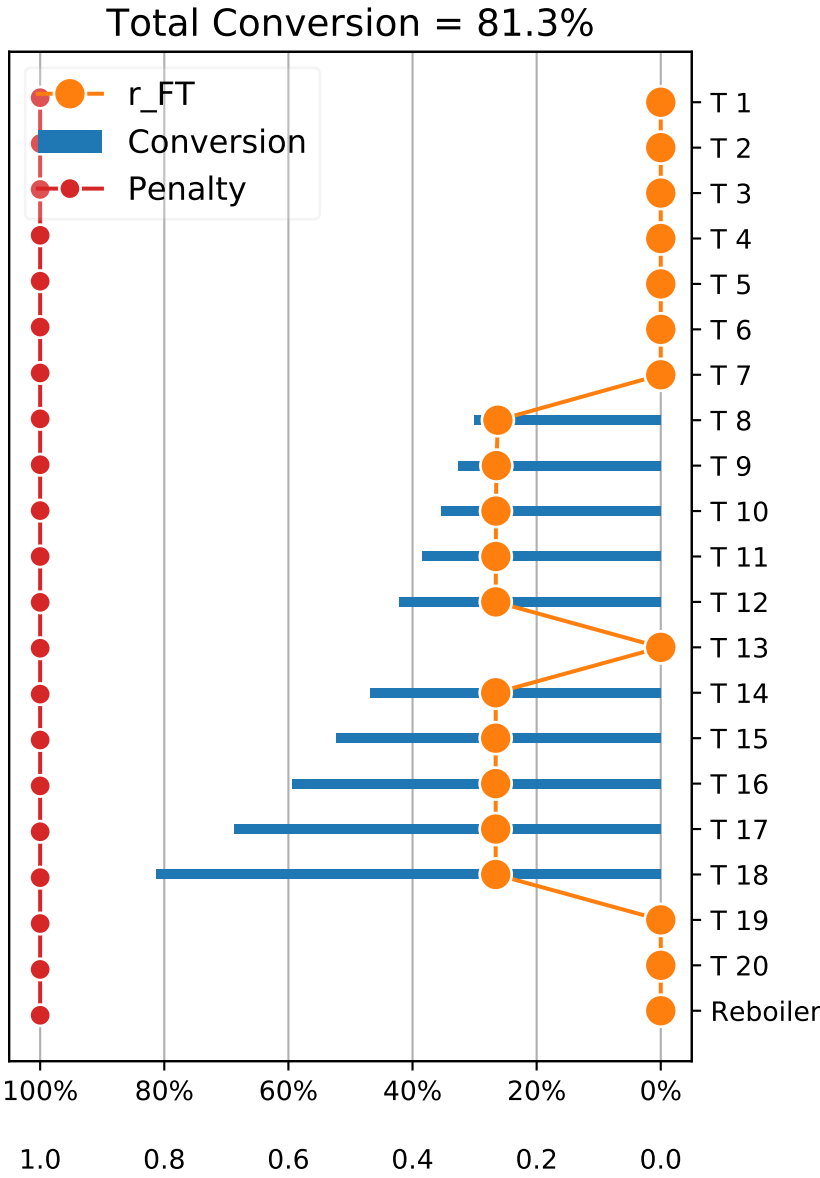
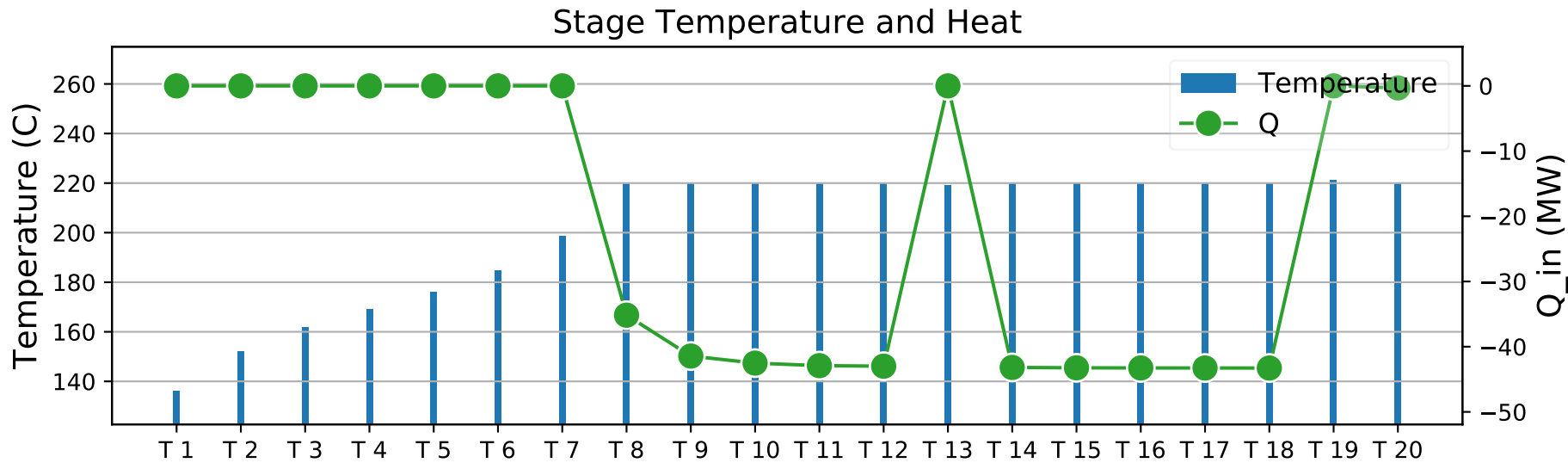
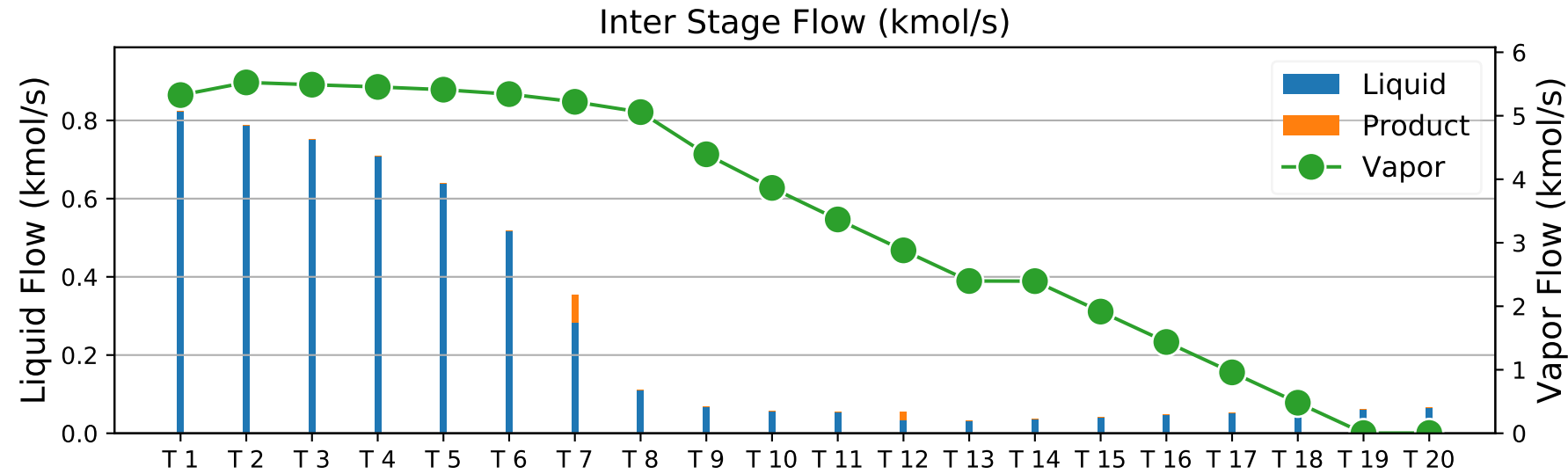
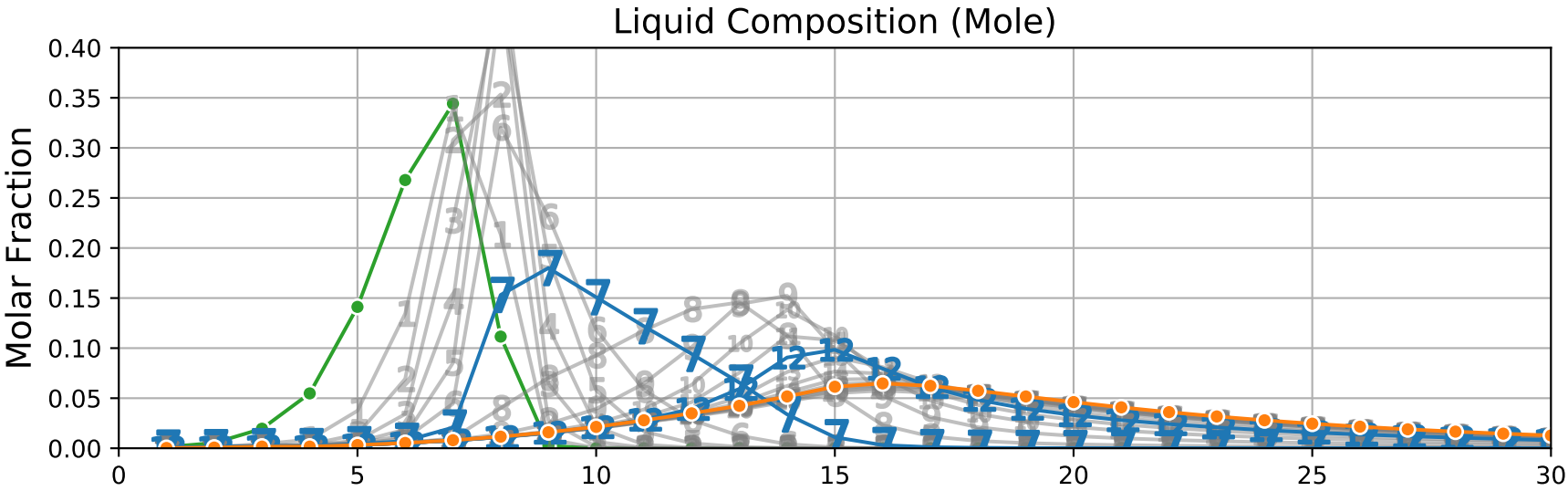
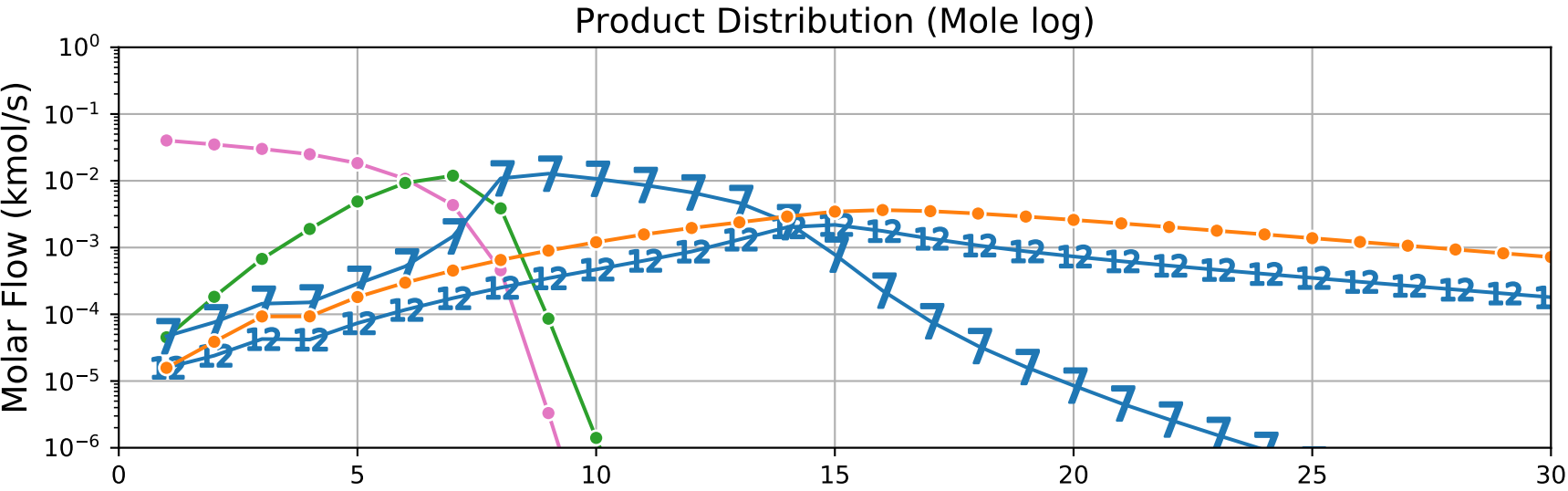




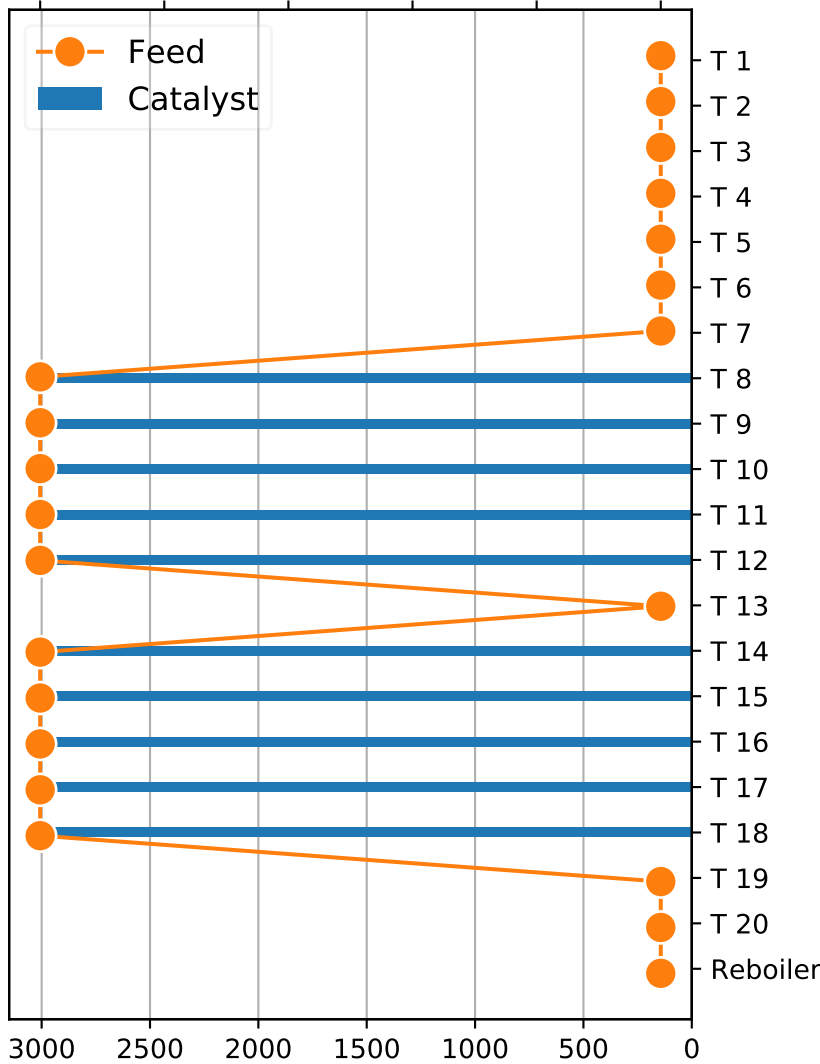
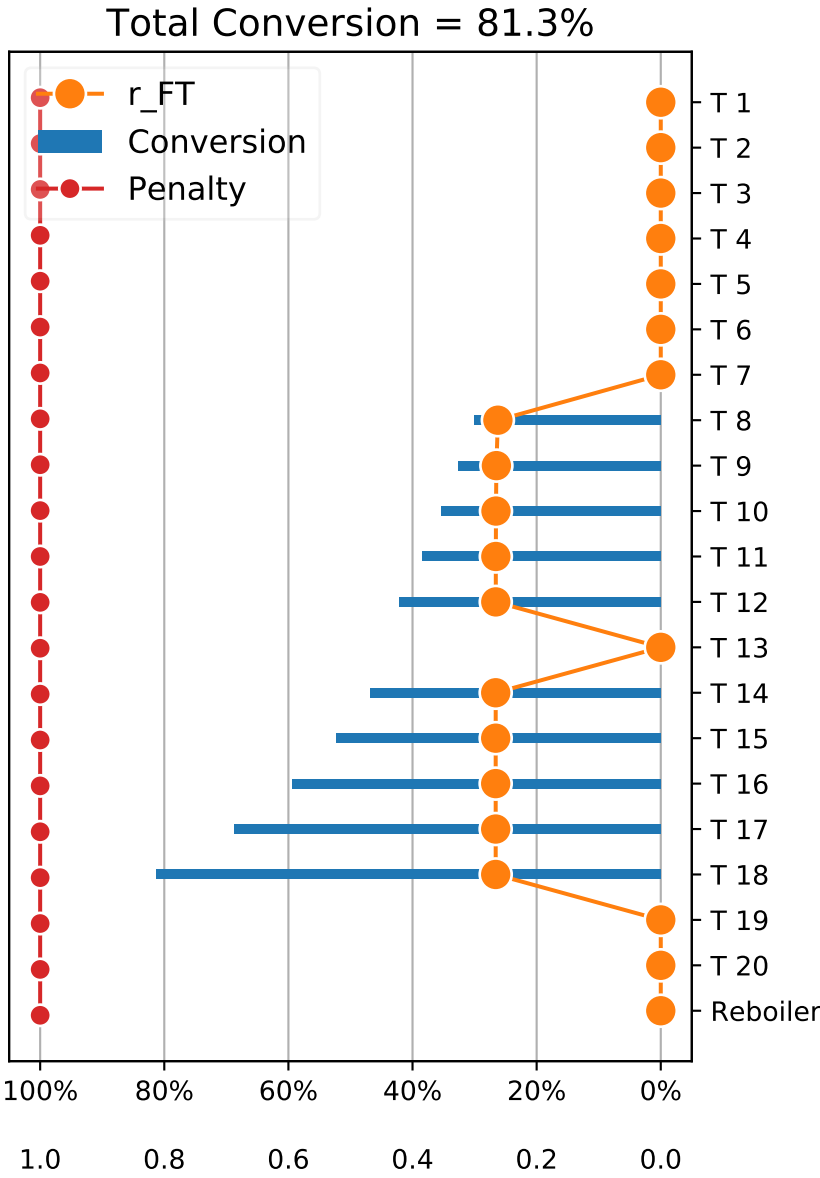
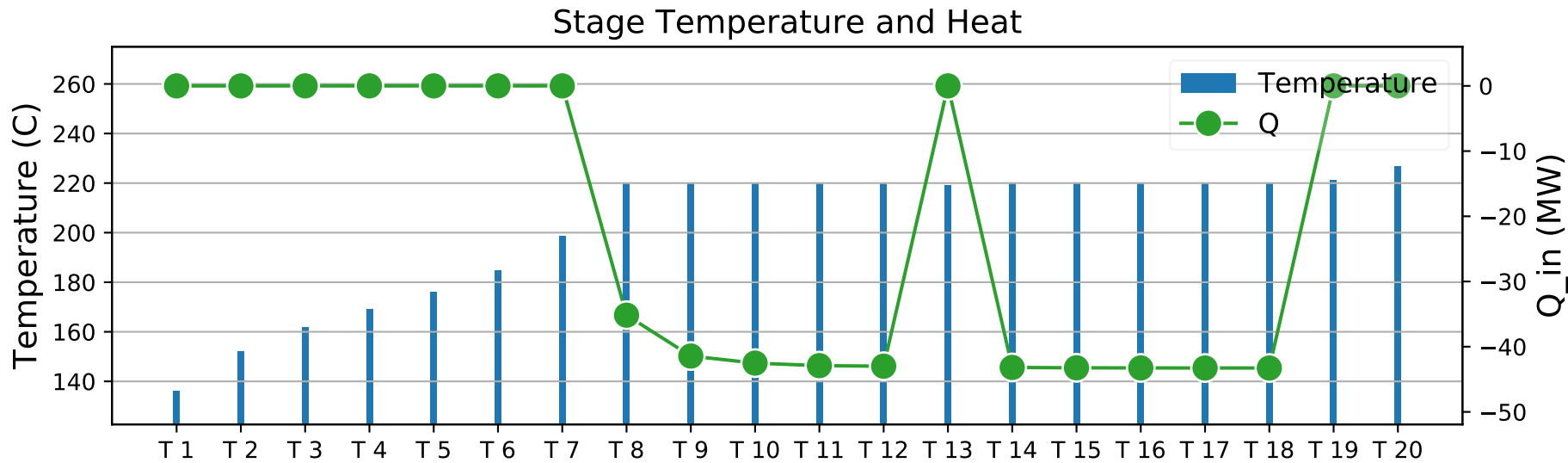
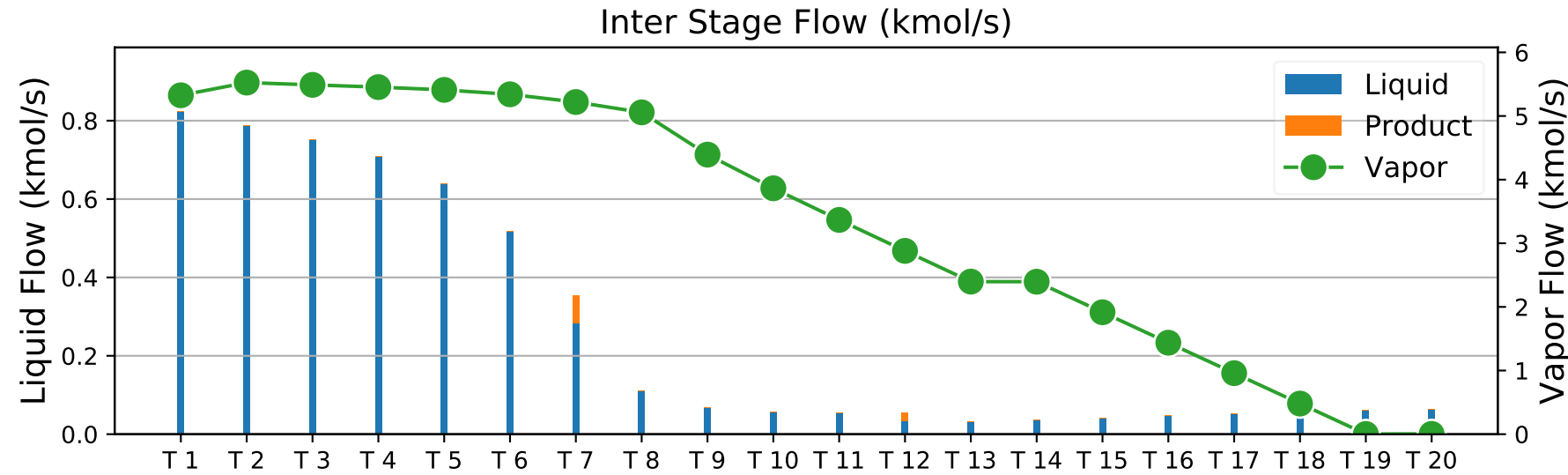
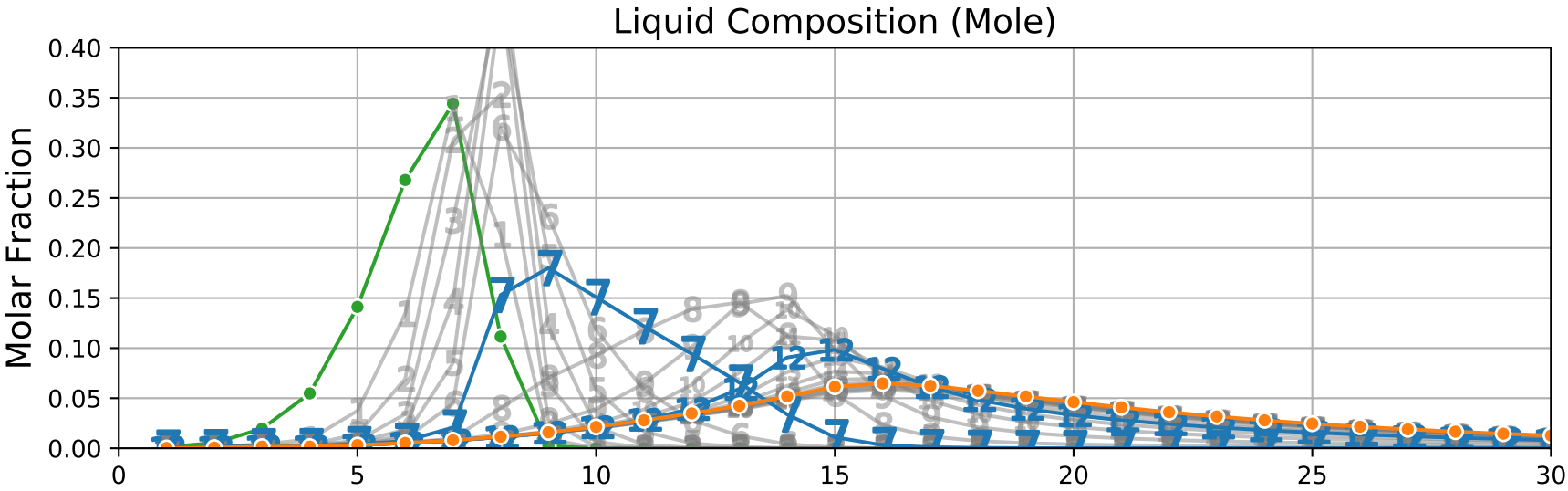
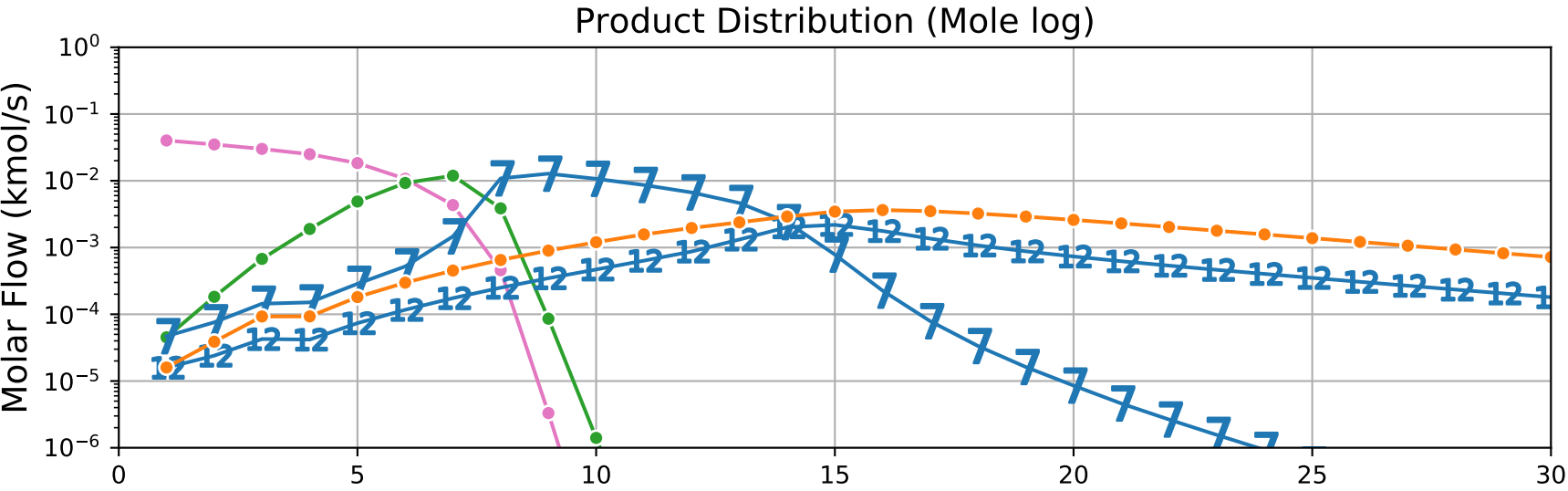
> Non-reactive stage 13 <



> Non-reactive stage 19 <



> Non-reactive stage 20 <



> Finalized Stage Temperatures <

