4. OPEN RESET LINE MOMENTARILY, PIN 2 - PIN 6 SHOULD BE INFINITE
   AND PIN 2 - PIN 4 SHOULD BE 0 OHMS to 0.2 OHMS MAXIMUM.

CHECK CARD PER TRUTH TABLE BELOW FOLLOWING PROCEDURE OUTLINED ABOVE.

STEP	S1	S2	S3	S4	S5	S6	K1 N.O.	K1 N.C.	K2 N.O.	K2 N.C.	K3 N.O.	K3 N.C.	K4 N.O.	K4 N.C.
1		X			X			*		*		*		*
2	X	X			X		*			*		*		*
3		X			X		*			*		*		*
4		X	X		X		*		*			*		*
5		X			X		*		*			*		*
6					X			*		*		*		*
7				X	X			*		*	*			*
8					X			*		*	*			*
9					X	X		*		*	*		*	
10					X			*		*	*		*	
11								*		*	*			*

X = CLOSE SWITCH TO COM

* = CONTACT CLOSED, ALL OTHER SHOULD BE OPEN. READ 0 to 0.2 OHMS MAXIMUM.

12. CHECK 28VDC BUSS CURRENT ALL RELAYS ENERGIZED. 153.4 MIN, 171 NOM, 201.5 MAXIMUM
    MILLIAMPS.