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REY A TITLE CONT ON SHEET 3 SH NO. 2

TEST INSTRUCTIONS

6 8 4 9 4 4 2 3 1

P28 REGULATOR

CONT ON SHEET 5 SH NO. 2

FIRST MADE FOR 1C3600EPSY1

REVISIONS

- 1. CURRENT LIMIT CURRENT SOURCE (Q7)
 - F. 15W CLOSED, OTHERS OPEN, VM ON TEST F, (25), (+) AND COM (-). VM TO READ .BV \pm .1V
 - B. OPEN SW1.

 VM TO READ.03 TO.08 LOWER THAN IN A
- 2. CURRENT LIMIT AND OCL
 - A. SET VM ON 12V SCALE AND MOVE POSITIVE LEAD TO OCL, (33).
 - E. CLOSE SWI AND NOTE VM READING.

 IF NEAR ZERO TURN R52 (ON SIDE OF CARD) CW, IF NEAR 11 VOLTS, TURN CCW.

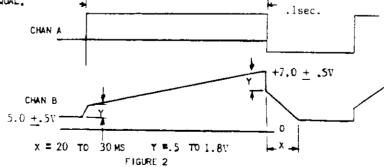
 FIND THE POINT WHERE LESS THAN TWO TURNS OF POT WILL SWING THE VM FROM

 UNDER .4V TO OVER 10V.
 - C. SET VM TO READ LESS THAN .4V. MONITOR (41) STOP-SHOULD READ 16V * 2V SET VM TO READ 10V. STOP (41) SHOULD READ LESS THAN .4V.
 - D. SET POT SO VM READS APPROX. 2 VOLTS.
- 3. PARALLEL AND REGULATE
 - A. SCOPE ON CHANNEL B ONLY. GAIN 2V/DIV DC: 10MS/DIV. FREE RUNNING
 - B. SWISTILL CLOSED, OTHER SWITCHES OPEN
 - C. IF SCOPE TRACE AT 4V TURN R50 CW, IF AT 9 VOLTS TURN R50 CCW. FIND THE POINT ON R50 WHERE CHANGE OF ONE TURN SWINGS SCOPE FROM $4.5 \pm .2V$ TO $_9V \pm .3V$.
 - D. SET R50 SO SCOPE BARELY 4.5V.
 - E. CLOSE SW2. COUNT TURNS AS R50 IS TURNED CCW UNTIL SCOPE RETURNS TO 4.5V, MUST BE 1:1/2 TO 3 TURNS.
 - F. OPEN SW2AND TURN R50 CW SO SCOPE IS SW.
 - G. CLOSE SW4 TO COM. SIMILARLY TURN R50 CW 1 1/2 TO 3 TURNS TO RETURN SCOPE TO 9V.
 - H. CLOSE SW4 TO WAVETEK

 SCOPE IN CHOPPED MODE CHAN A 2V/DIV SYNCH D.C. COUPLED SCOPE ON CHAN A.

 SET WAVETEK FOR 4 VOLTS P.TO P, 5 HZ CHECK WAVE SHAPE PER FIG. 2

 ADJUST R50 TO OBTAIN WAVE SHAPE (CCW). RISE AND FALL rate (X) NEARLY EQUAL.



J. OPEN SW4

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RESET RESO SO SCOPE IS 5. to 6 volts CCW.

PRINTS TO

MADE BY

M. A. CONNER

OF THE CONNER

OF

4-03;10:54AM;GE INDSYS GENERAL (%) ELECTRIC 68 A 9 4 4 2 3 1 CONT ON SHEET FL TITLE TEST INSTRUCTIONS 68 A 9 4 4 2 3 1 P28 REGULATOR CONT ON SHEET FL SH NO. 3 FIRST MADE FOR 103600EPSY1 REVISIONS 4. TEST JACKS ON CARD FRONT CHECK TEST JACKS WITH VOLTOHMETER VOLTS TO READ 28V \pm .5V CURRENT TO READ 2.3V \pm .2V WITH POLARITY AS MARKED 5. DIODE TEST WITH OHMMETER (NO POWER ON CARD) POS. NEG. AC1, 13 TEST D, 17 AC2, 15 **TEST D. 17** OHMMETER ON X1 TO READ-15-TO CHAIS VERIFY FORWARD RESISTANCE OF CR8 + CR9 REV 10/4/89 6. RING BUS A. CONNECT SW3 BETWEEN PIN 47 AND RB (35). B. MONITOR RBF (39) AND ORBF (37) WITH METER. C. SW3 OPEN RBF (39) = "1" 225V ORBF (37) = "0" < .5V SW3 CLOSED RBF (39) = "0" < .5V ORBF (37) = "1" 2 5V 2520A DIAM DL22 200 PRINTS TO APPROVALS M A · CONNER DIV OR INDUSTRY CONTROL m a $\!\lambda$ 68 A 9 4 4 2 3 1 SALEM, VIRGINIA LOCATION CONT ON SHEET