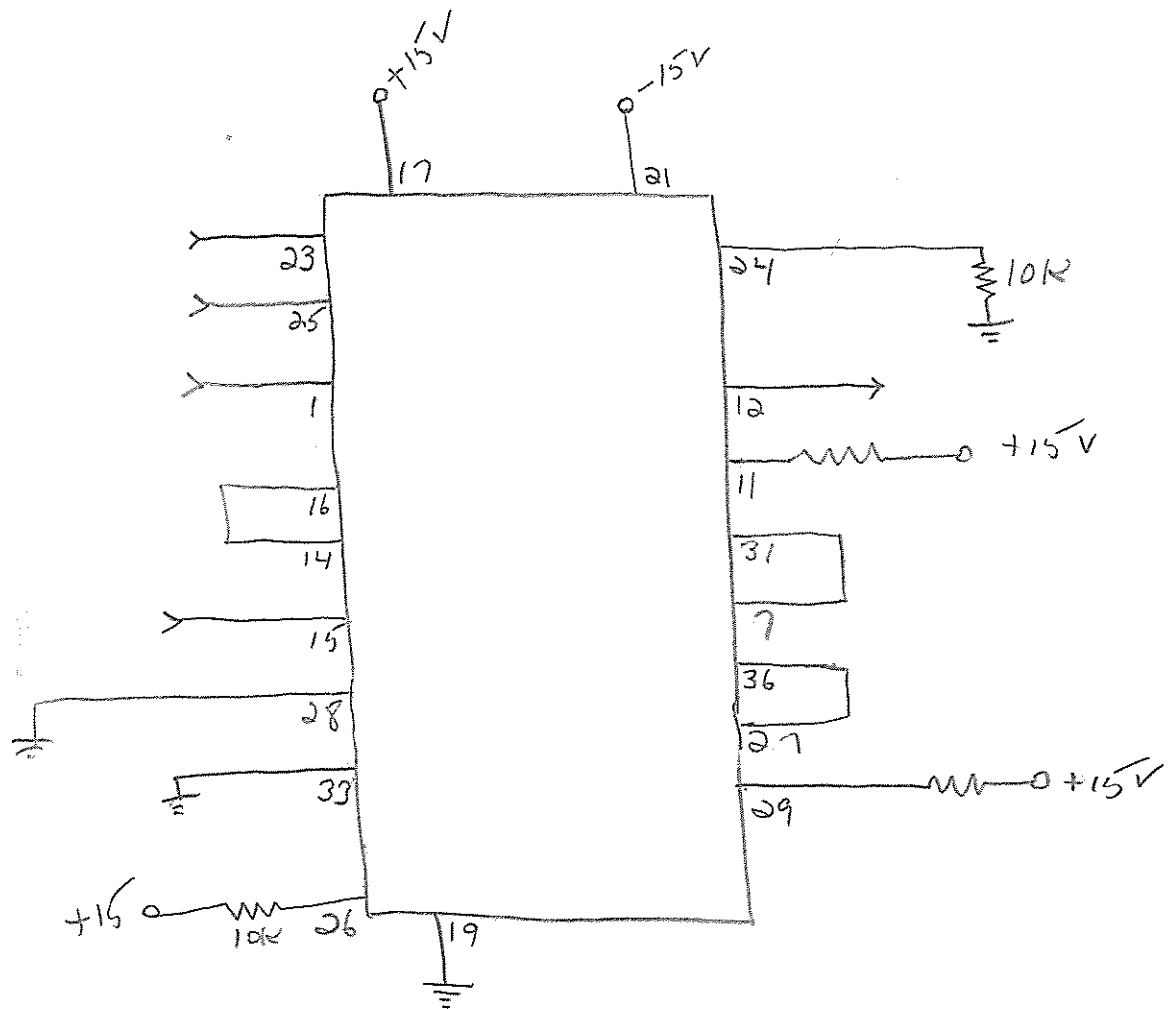


4199J51G01



## Test for 4199 J51 G01

- Ground pin 23. Turn R7 fully CW.
  - Monitor TP7. It should stay at  $0V \pm .1V$  while inputting  $\pm 15V$  on pin 25.
  - Connect pin 23 to  $+5V$ .
  - Connect  $-1.0V$  to pin 25.
  - TP7 should go to saturation (approx  $-13.5V$ ), <sup>-13.6</sup> It may take up to 30 seconds. Pin 24 to  $.6V$  more pos than TP7.
  - Apply  $+1.0V$  to pin 25.
  - After about 30 seconds <sup>DELAY BY 4 VOLTS STARTS TO RAISE</sup> TP7 should read approx  $.5V$  <sup>.445</sup>.
  - Apply  $-1.0V$  to pin 25 and monitor TP8.
  - Adjust R7 for  $+5.0V$  on TP8. Remove volts on pins 25 & 23.
  - SP Error circuit tested.
  - Apply  $+10.0$  volts to pin 1.
  - Adjust R25 for  $-10.0$  volts on pin 12.
  - Verify TP5 reads same voltage as pin 12.
  - Remove voltage on pin 1.
  - Apply  $+5.00$  volts to pin 8.
- 
- Connect pin 5 to ground.
  - Turn R70 fully CCW.
  - TP3 should read  $-11.0$  volts  $\pm 1.0V$ .
  - move  $+5.00$  volts from pin 8 to pin 2.
  - Adjust R12 for  $-10.00$  volts on TP3.
  - Connect pin 6 to junction of R71 & wiper of R70.
  - Adjust R70 wiper for  $-5.00$  volts on TP3.
  - Reverse polarity of voltage on pin 2 from  $+5.00V$  to  $-5.00V$ .

- Verify +5 volts on TP3 ( $\pm .3V$ ) 4.96
- Remove connection between Pin 6 & R71
- TP3 should read +10.0 volts ( $\pm .3$  volts) 9.94
- Input -5.00 volts to pin 5
- Adjust R21 for 3.0 volts on pos side of C3 (will take about 2 minutes to settle)
- Verify +4.0 volts ( $\pm .2V$ ) on TP4
- Adjust R18 for +1.00 volt on TP3
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- Remove connection on pin 5 & 2 to make supplies available (left side on schematic tested)
- Apply +7.5V to pin 15
- Turn R37 fully CW
- Verify +15V on pin 11
- Turn R37 until pin 11 goes to approx .7V
- Turn R21 fully CCW
- Verify approx -13V on pin 31
- Adjust R37 clockwise until pin 31 goes to +3.1V
- Adjust R21 for 0.00V on pin 31
- Turn R41, R52, R55, R57 fully CW
- Input +7.5V to pin 3
- Verify voltage on pin 31 between -13V & -15V -13.3
- Move +7.5 volts from pin 3 to pin 4.
- Verify -10. Volts on pin 31
- Move +7.5 volts from pin 4 to pin 38
- Adjust R41 for -9.00 volts on pin 31
- Move +7.5 volts from pin 38 to pin 39

- Adjust R52 for -9.00 Volts on pin 31
- Move +7.5V from pin 39 to pin 40
- Adjust R55 for -6.00 Volts on pin 31
- Move +7.5V from pin 40 to pin 41
- Adjust R57 for -4.00V on pin 31
- Adjust R43 for -3.00 Volts on pin 37
- Adjust R50 for -7.5V on pin 36
- TP11 should read between -13V & -15V
- Pin 30 should read +4.0 Volts
- Adjust R44 for -4.0 Volts on pin 32
- Verify +15V on pin 29
- Reverse connections on pins 28 & 27 (27 connected to ground & 28 connected to pin 36)
- Verify < +1.1V on pin 29 0.68V 0.67V
- Verify +0.6V (diode drop) on pin 26 0.59V .58V