## 1250460 BAP2

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FITCHBURG TEST INSTRUCTIONS BA BD.#125D60BAP2 SCHEMATIC NO. BD. NO. SER. NO. DATA SIMET NO. 165A663BA 125D443 TURBINE BA Board Test Kit,#47 TEST: INSTRUCTIONS 165A663BA EQUIPMENT Fluke DVM INSPECTION 1.0 .1 Identification .3 Solder/Wire .5 Key Slot .2 Comp./ Conn. \_\_\_\_\_\_.4 Temp. Cycle \_\_\_\_\_ .6 .7 REMARKS: TEST SET UP 2.0 Set 15 VCC switch to OFF. Set S1. to 1 Set 52 to 24. Set Function switch to S1 Set 110 VAC switch to OFF. Connect plus 15 VDC to Jl Connect negative 15 VDC to J3 Connect COMMON to COM " Plug in kit w power cord to 110 VAC. .10 Connect DVM to output jacks set to Kp., range 1. .11 Plug board into test kit. To see which points are being tested, Refer to data sheet 3.0 Record all data on BA board data sheet. Read less than  $1\Omega$  on DVM. Set S1 to 2, read less than 1 11 Set S1 to 3, read less than 1  $\Omega$ Set S1 to 4, read less than 1 1 .5 Set S1 to 5, read less than 1  $\Omega$ Set S1 to 6, read less than 1  $\Omega$ Set S1 to 7, read less than 1 1 Set S1 to 8, read less than 1 1 cleck Pin 33 Set S1 to 9, read less then 1 \(\Omega\) .10 Set S1 to 10, Read less than 1  $\Omega$ .11 Set S1 to 11, read less than 1 10 .12 Set S1 to 32, read infinite 1 Set S1 to 13, read infinite  $\Omega$  Set S1 to 14, read infinite  $\Omega$ .74 .35 Set S1 to 75, read infinite  $\Omega$ Set S1 to 16, read infinite \(\Omega\) .17 Set S1 to 17, read infinite  $\Omega$ Set Sl'to 18 read infinite \(\Omega\) .19 Set S1 to 19, read infinite  $\Omega$ .20 Set S1 to 20, read infinite  $\Omega$ .21 Set S1 to 21, read infinite  $\Omega$ 

Set S1 to 22, read infinite  $\Omega$ 

## FITCHBURG TEST INSTRUCTIONS

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Sheet 2 of 2

.23 .24	Set Sl to 23, read infinite $\Omega$ Set function switch to S2, read infinite (S2 at 24).	
.Al	Set 15 VDC switch to ON, set 110 VAC switch to ON, connect	
P	DVM set to VDC, range 10 from J1 to J2, rend less than 50 MA	
-	$\rightarrow$ 50 VDC) 1 MV = 1 MA	
.A2	Connect DVM from J3 to J4, read less than 200 MA (.200 VDC)  1 MV = 1 MA	
.A3	Connect DVM set to VAC, range 10 from J5 to J6, read less than	
	300 MA (0.300 VAC) 1 MV = 1 MA.	
. 25	Connect DVM to OUTPUT JACKS set to KAA, range 1 set S2 to 25,	
	read less than .1 11 .20	
.26	Set S2 to 26 read less than .1 1 .45	
.27	Set S2 to 27 read less than .1 $\Omega$ .22	
.28	Set S2 to 28, read less than .1 $\Omega$ .43 Set S2 to 29, read less than .1 $\Omega$ .49	
. 29		
.30 .31	Set S2 to 30, read less than $0.112.45$ Set S2 to 31, read less than $0.17$	·· <del>······</del>
· 32	Set S2 to 32, read less than 1 $\Omega$ .41	
•33	- r ·	
34	Set S2 to 33, read less than $1\Omega$ P.43	
.34 .35 .36	Set S2 to 35, read less than 1 \( \Omega \).	<del></del>
.36	Set DVM to VDC, set S2 to 36, read 0.0 +.2 VDC.	
•37	Set S2 to 37, read 0.0 +0.0 VDC.	
.38	Set S2 to 38, set DVM to K $\Omega$ , read infinite $\Omega$	
.39 .40	Set S2 to 39, read infinite $\Omega$	
	Set S2 to 40, read infinite $\Omega$	
.41	Set S2 to 41, read infinite $\Omega$	
.42 .43	Set S2 to 42, read infinite $\Omega$	
	Set S2 to 43, read infinite $\Omega$ = =================================	
	Set S2 to 45, read infinite $\Omega$	
	Set S2 to 46, read infinite $\Omega$	<del></del>
•	The state of the s	
	Set 15 VDC switch to OFF, set 310 VAC switch to OFF, remove	•

Set 15 VDC switch to OFF, set 110 VAC switch to OFF, remove board from test kit.

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6. DAT	A SHEET SEE SECTION	5. FOR INSTRUCTIONS	<del></del>		TURE	BINE #	
PARA.	READ AT	REQUIRED VALUE	MEASURED	PARA.	READ AT	REQUIRED VALUE	MEASURED
5.1.1	J1002-8 TO 9	I OHM MAX		5, 3, 1	J1001-8 TO 9	1 OHM MAX	
	J1002-10 TO 11	1 OHM MAX		5.3.2	11001-3	0.0 ± .2 V	
<del> </del>	J1002-14 TO 15	1 OHM M/X		5.3.2	J1001-7	0.0 ± .2 V	
┼	J1002-16 TO 17	1 OHM MAX		5.3.3	J1002-8 TO 9	OPEN CKT	
	J1002-24 TO 25	1 OHM MAX			J1002-10 TO 11	OPEN CKT	
	J1002-26 TO 27	1 OHM MAX			J1002-14 TO 15	OPEN CKT	
	J1002-30 TO 31	1 OHM: MAX			J1002-16 TO 17	OPEN CKT	
<del> </del>	J1002-32 TO 33	XAM MHO I			J1002-24 TO 25	OPEN CKT	
<del> </del>	J1001-4 TO 5	1 OHM MAX			J1002-26 TO 27	OPEN CKT	
	J1001-1 TO 3	1 OHM MAX			J1002-30 TO 31	OPEN CKT	
5.1.1	J1001+6 TO 7	1 OHM MAX			J1002-32,T0.33	OPEN CKT	
5.1.2	J1002-7 TO 8	OPEN CKT		5,3.3	J1001-4 TO 5	OPEN CKT	
1	J1002-11 TO 12	OPEN CKT		1			
┼—	J1002-13 TO 14	OPEN CKT			1		
<del> </del>	J1002-17 TO 18	OPEN CKT					
	J1002-19 TO 20	OPEN CXT					
┼—	11002-21 10 22	OPEN CKT					
<del>-</del>	J1002-23 TO 24	OPEN CKT					
-	J1002-27 TO 28	OPEN CKT					
	J1002-29 TO 30	OPEN CKT					1 1 2a 1
	J1002-33 TO 34	OPEN CKT					35
	11001-8 10 9	OPEN CXT				,	· 8.
<u> </u>	J1001-2 TO 3	OPEN CKT					i i
5, 1, 2	J1001-2 TO 7	OPEN CKT					200
5.2.1	A 1	50 mA MAX					
5.2.1	A 2	200 mA MAX				<del></del>	
5.2.1	A 3	300 mA MAX					
5.3.1	JL002-7 TO 8	1 OHM MAX					
	)1002-11 TO 12	1 OHM MAX					
	J1002-13 TO 14	XAM MHO I					
	J1002-17 TO 18	1 OHM MAX					
	J1002-19 TO 20	1 OHM MAX					
	J1002-21 TO 22	XAM MHO I					
	J1002-23 TO 24	1 CHM MAX					
	J1002-27 TO 28	I OHM MAX					
	J1002-29 TO 30	1 OHM MAX					
5.3.1	J1002-33 TO 34	1 OHM MAX		PARA.	CHECKED BY	1	DATE
TESTED B	Y	0/	ATE	PARA. CHECKED BY			DATE
PARA.	CHECKE	:0 BY D	ATE	PARA.	CHECKED BY		DATE
PARA.	CHECKE		ATE	APPROVED		·	DATE

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