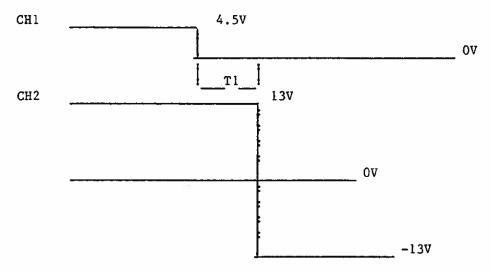


ASSEMBLY DRAWING 4136J55-G01 PC BOARD DRAWING 4136J35-2

SCHEMATIC DRAWING 4136J24

TEST KIT PROGRAMMABLE TEST KIT

O INSP	ECTION	·
.l Id	entification3 Solder/Wire5 Key Slot	
.2 Co	mp./Conn4 Temp. Cycle6	
EMARKS:	CHANGES PER A.N. 85EC1008, R36 TO 10K, J.A.W. 2/26/85 REV. B.	
2.0 P	REPARATION	
2 1	CONDIDER OF THE LEW TON OF THE CONTROL OF THE CONTR	
2.1 2.2		
2.3		
2.4	- ,	
2.5		<del></del>
0 CI	HECKOUT	
3.1	WITH S1 OFF, ADJUST R5 (5) FOR (-0.005 TO +0.005 VDC) AT TP7.	
J.1	LI SHOULD BE ON.	
	L2 SHOULD BE OFF.	
	L3 SHOULD BE OFF.	
	PIN 11 SHOULD READ (-0.01 TO +0.01 VDC).	VDC
3.2	ADJUST OSCILLATOR (SG1) FOR 4000 HZ.	
	TURN ON S1.	<del></del> .
	ADJUST R8 4 FOR (+9.99 TO +10.01 VDC) AT TP7.	<del></del>
	ADJUST R12 3 FOR (-9.99 TO -10.01 VDC) AT TP3.	
	L1, L2, AND E3 SHOULD BE ON. TP1 SHOULD BE -15 VDC	
3.3	211 BROOME BE 15 4BC.	
3.3	SET SG1 TO 3960 HZ, ADJUST R15 CCW UNTIL L1 JUST GOES OUT. SET SG1 TO 3950. TURN S1 OFF, THEN ON. L1 SHOULD BE ON. INCREASE SG1, L1 SHOULD	· n
	GO OUT AT APPROXIMATELY 3960 HZ.	LD
3.4		,
	OFF.	•
3.5	SET THE OSCILLATOR TO 2 HZ.	<del></del>
	TURN S1 ON.	
2.6	L1, L2, AND L3 ARE ON, AND STAY ON.	
3.6	CONNECT UP A DUAL TRACE SCOPE:	
	CHNL 1 TO PIN 9. CHNL 2 TO TP9.	
	CHNL 1, 2V/DIV, .2 SEC/DIV, SINGLE SWEEP, INT TRIG, CHOP MODE, TRIG	
	SOURCE CHNL 1, SLOPE (-), LEVEL (-), STORE MODE, CHNL 2 5V/DIV.	
	SET SG1 TO .1 HZ.	<del></del>



- 3.7 TI MUST BE .5 TO .8 SEC.
- 3.8 SET OSCILLATOR TO 3564 HZ.

  TURN ON S2. CHECK THAT PIN 1 IS -7.06 TO -7.89 VDC.

  ADJUST R35 (1) CW TILL L1 GOES OFF.
- 3.9 SET OSCILLATOR TO 4000 HZ.

  PIN 10 SHOULD READ (-10.4 TO -10.7 VDC).

  CONNECT -15V D.C. TO PIN 11.

  TP4 SHOULD READ (+0.4 TO +0.7 VDC).

  REMOVE -15 VDC FROM PIN 11.

  A-C RIPPLE ON PIN 11 SHOULD READ LESS THAN .05V PEAK TO PEAK.

VDC