277A3634

CONT ON SHEET 2

SH NO. 1

REVISIONS

780809 BU968BE

277A3634

+

+

+

+

TEST SPECIFICATION FOR ISOLATED INPUTS 125 VDC WITH

INDICATING LIGHTS

CONT ON SHEET 2 SH NO. 1

FIRST MADE FOR

TITLE

SPEEDTRONIC 1C3606S11E9

ELEMENTARY DIAGRAM

103606S11E9 - SHEET 3.0

TEST EQUIPMENT

1. 12 VOLT DC ± .1V POWER SUPPLY

,500 AMP RATING

2. 75-150V DC ADJUSTABLE POWER SUPPLY

.100 AMP RATING

- 3. MODIFIED SCREW TYPE TERMINAL BOARD, CONNECTOR 245A3782 (MALE) WITH ALL TERMINALS JUMPERED TOGETHER.
- 4. MODIFIED DIRECTOMATIC RECEPTACLE WHERE ALL PIN ARE SHORT CIRCUITED TO ONE ANOTHER.
- 5. ELECTRONIC MEGOHMETER SIMILAR TO GENERAL RADIO CO TYPE 544 B
 MEGOHM BRIDGE 500V DC OUTPUT

TEST STEPS

1. (test step #1 deleted)

DL22 2520

.

m. 2

PRINTS TO

CODE IDENT NO.

MADE BY S. DALTON

APPROVA

SECTION

APPROVA

AP

DRIVE SYSTEMS

DIV OR

277A3334

SALEM, VIRGINIA

LOCATION CONT ON SHEET 2

sh no. 1

277A3634

CONT ON SHEET 3 SH NO. 2

REVISIONS

780809 BU968BE 790807 BU945YU

 $\widehat{-}$ $\widehat{\alpha}$ $\widehat{\Theta}$

277A3634

CONT ON SHEET 3

+

+

+

TEST SPECIFICATION FOR ISOLATED INPUTS 125 VDC WITH

INDICATING LIGHTS

FIRST MADE FOR

SPEEDTRONIC 103606511E9

2. DC OPERATION

SH NO.

WIRE CARD PER FIGURE 1

TITLE

APPLY 90V DC TO EACH OF THE NINE (9) CIRCUIT INPUTS AND OBSERVE. $SW2\ \&\ SW3\ down$.

CIRCUIT NUMBER	INPUT +DC	TERMINALS DC	INDICATING LIGHTS	OUTPUT PIN NUMBER
1	1	10	111	5
2	2	10	1 L2	10
3	3	10	1L3	15
4	4	10	1L4	20
5	5	10	1 L 5	25
6	€	10	1L6	35
7	7	10	1L7	40
8	8	10	1L8	45
9	9	10	1 L 9	50

- A. WITH SWITCH #1 OPEN THE INDICATING LIGHT SHOULD BE DARK AND THE OUTPUT VOLTAGE 0 TO .1V.
- B. WITH SWITCH #1 CLOSED THE INDICATING LIGHT SHOULD BE ON AND THE output between 9.0 and 10.5 Volts. Observe with an oscilloscope that the output is pure DC with no ripple. *See Note.
- C. WITH SWITCH #1 CLOSED DEPRESS PUSH BUTTON #1 AND OBSERVE. VOLTMETER #1 READS .4-.7 VOLTS (THIS TESTS THE INPUT RESISTANCE)
- 3. OBSERVE THAT LAMP HOLDER DIRECTIONAL ARROWS SHOULD ALL POINT IN THE SAME DIRECTION. IF THEY DON'T INVERT THE LAMP HOLDER.

* THE VOLTAGE FROM THE DC POWER SUPPLY SHOULD BE VARIED AROUND
83V DC TO CHECK WHERE THE CIRCUIT TRIPS. MUST BE IN THE RANGE
OF 76 - 90 VOLTS. SET SUPPLY TO 90 VOLTS AT END OF THRESHOLD CHECK.

DL22

2520

PRINTS TO

S. DALTON (SSUED 5-3-76

APPROVALS

DRIVE SYSTEMS
SALEM, VIRGINIA

DIV OR

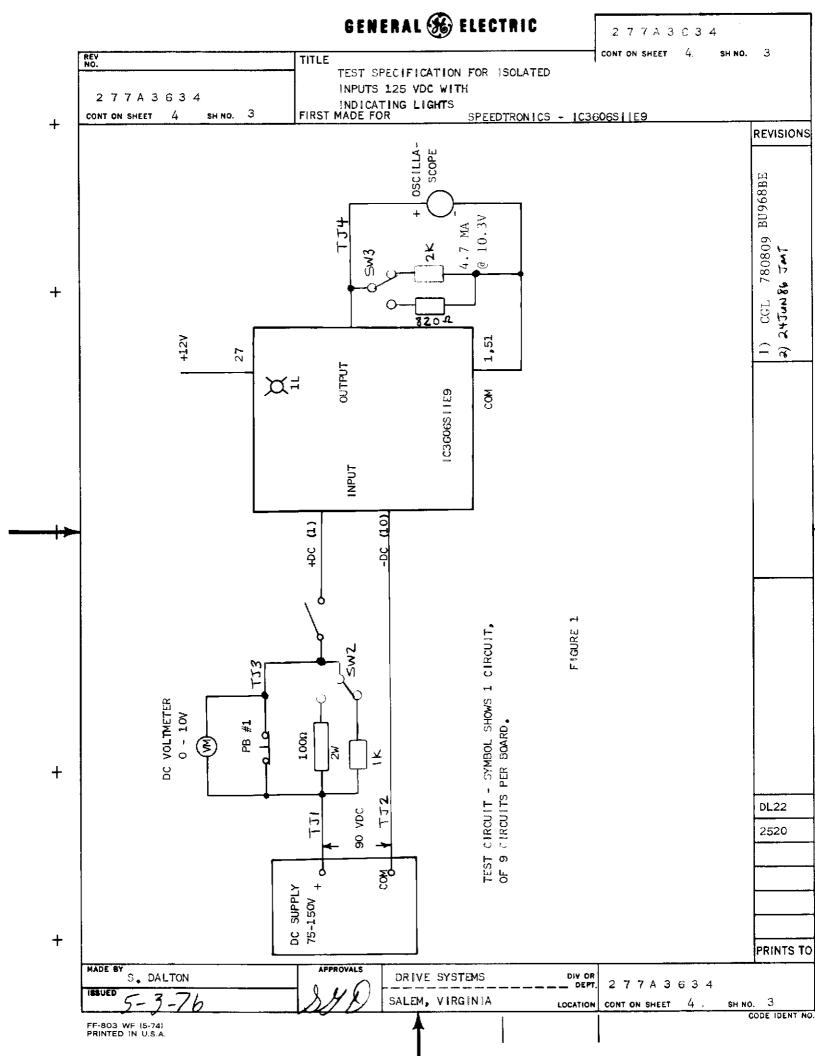
277A3634

LOCATION CONT ON SHEET 3 SH NO.

CODE IDENT NO.

FF-803 WF (5-74) PRINTED IN U.S.A.

MADE BY



GENERAL (S) ELECTRIC

277A3634

TITLE Test Specifications

2 7 7 A 3 6 3 4

LSOLATED INPUTS 125VDC WITH INDICATING LIGHTS

CONT ON SHEET SH NO. FIRST MADE FOR Speedtronic IC3606SI1E9

REVISIONS

4. Place ohm meter on lowest scale. Connect one lead to TB11. Check for less than 1 Ohm from TB11 to TB12 thru TB19.

DL22 2520

2520

...

FF-803 WF ((1-77) PRINTED IN U.S.A.

+

+

+

CODE IDENT NO.