SENERAL (M) ELECTRIC TITLE A TEST INSTRUCTIONS 68 A 9 9 3 7 7 9 1C3601A236, 236, 240 CONT ON SHEET 2 FIRST MADE FOR SH NO. REVISIONS SPECIFIC TESTS S A. TEST TO BE MADE 1. COMPONENT CHECK. Q.C. WIRING. INSPECTION CHECK. 2. VOLTAGE ADJUSTMENT. SHORT CIRCUIT ADJUSTMENT. 3. LOAD REGULATION AND RIPPLE. 4. LINE REGULATION. SHORT CIRCUIT TEST 6. CROWBAR TEST 3 % B. TEST CONNECTIONS CHECK WITHOUT POWER. CASE TO P12V MUST BE OPEN CIRCUIT ON RX10,000 OHM SCALE. 2. CONNECT PROPER DC/DC CONVERTER TO PROPER POWER SUPPLY PER FIG. 1. 3. MONITOR POWER SUPPLY (DC/DC) OUPUT TERMINAL WITH A DIFFERENTIAL VOLTMETER AND AN OSCILLOSCOPE. SET LOAD TO MAXIMUM RESISTANCE (MINIMUM CURRENT). C. VOLTAGE ADJUSTMENT AND CURRENT ADJUSTMENT (ON IC 3600SVZA CARD) 1. SET POWER SUPPLY VOLTAGE TO 40 VDC. APPLY POWER 2. ADJUST POT R120 CW UNTIL Vo IS 12 VOLTS ± 12mV. 3. ADJUST POT RIIO CW AND VARY LOAD CURRENT TO MAKE POWER SUPPLY (DC/DC) ENTER CURRENT LIMIT AT 120% OF RATED CURRENT. (WHEN SUPPLY ENTERS CURRENT LIMIT, CURRENT SHOULD REMAIN CONSTANT AND VOLTAGE SHOULD DECREASE AS SUPPLY DROPS OUT OF VOLTAGE REGULATION AND ENTER CURRENT REGULATION). D. LOAD REGULATION AND RIPPLE 1. SET LOAD RESISTOR TO GIVE 50% RATED CURRENT. VERIFY THAT RIPPLE ACROSS POWER SUPPLY OUTPUT CAPACITORS IS LESS THAN 60mv PP. VERIFY THAT FREQUENCY IS APPROXIMATELY 1 TO 1.6KHz. INCREASE LOAD TO 100%. VERIFY THAT FREQUENCY CHANGES LESS THAN 20% 2. VARY POWER SUPPLY LOAD FROM 100% RATED LOAD TO NO LOAD. VERIFY THAT OUTPUT VOLTAGE CHANGES LESS THAN 15mV. E. LINE REGULATION SET POWER SUPPLY(DC/DC) LOAD TO 100% RATED. VARY POWER SUPPLY VOLTAGE. VERIFY THAT OUTPUT VOLTAGE CHANGES LESS THAN 15mV AS THE P.S. VOLTAGE IS VARIED AT. F. SHORT CIRCUIT TEST 1338 1. SHORT CIRCUIT SUPPLY OUTPUT. VERIFY Io IS EQUAL TO 120% I RATED AS SET POA IN STEP C3. 2520 2. REMOVE SHORT CIRCUIT AND VERIFY THAT THE POWER SUPPLY (DC/DC) RECOVERS AND REGULATES PROPERLY. SET CURRENT TO 50% RATED.

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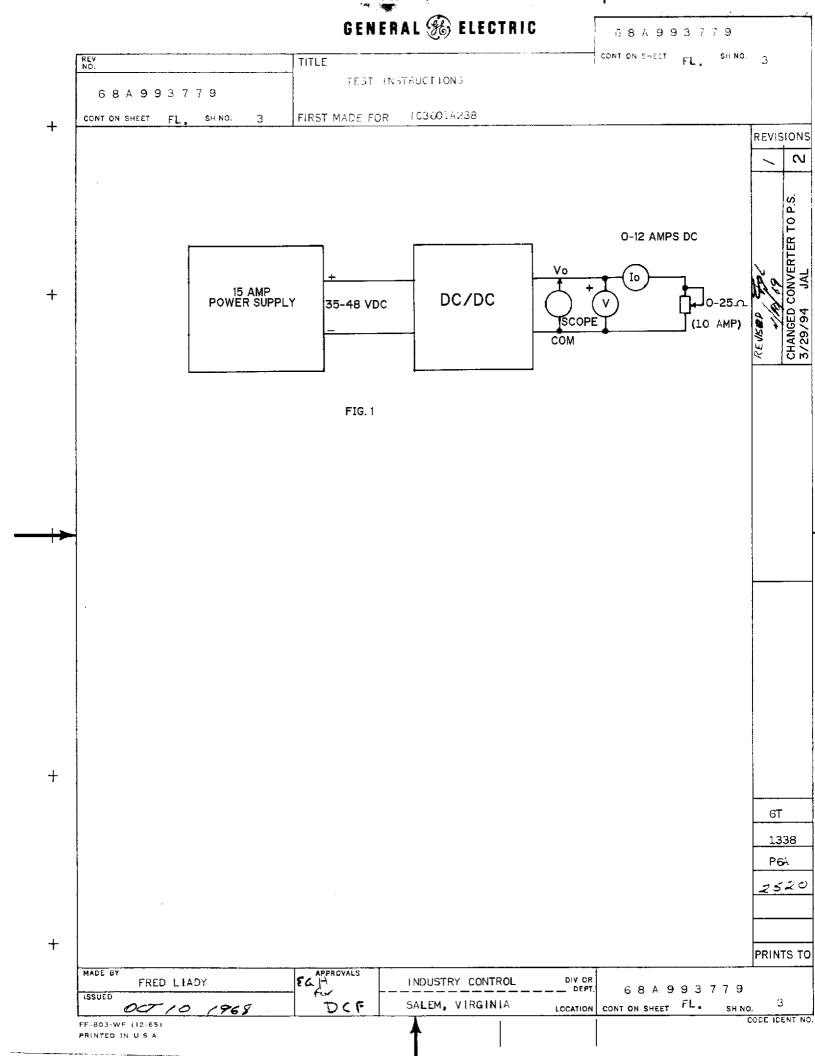
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FIRST MADE FOR

IC3601A238

12V

10A DC/DC

CROWBAR TEST

- 1. REMOVE POWER. REMOVE LK2 ON TB1. ADD A 1000 ∴ RHEOSTAT SET TO ZERO OHMS BETWEEN TB1(6) AND TB1(7). REAPPLY POWER. SUPPLY SHOULD REGULATE APPROXIMATELY 12 VOLTS.
- 2. SLOWLY INCREASE RESISTANCE OF RHEOSTAT CAUSING SUPPLY VOLTAGE TO INCREASE.
- 3. VERFIFY THAT CROWBAR FIRES AND TRIPS CIRCUIT BREAKER WITH SUPPLY IN BETWEEN 13 AND 17 VOLTS. REMOVE RHEOSTAT, RECONNECT LINK, AND VERIFY THAT SUPPLY REGULATES PROPERLY WHEN BREAKER IS RESET. REMOVE POWER.

REMOVE REGULATOR CARD. APPLY POWER. VERIFY THAT LIGHT COMES ON. REMOVE FUSE. VERIFY THAT LIGHT GOES OUT. VERIFY FUSE IS PROPER VALUE. REMOVE POWER AND REPLACE FUSE AND REGULATOR CARD.

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