g	GE Energy	Functional Testing Sp	Functional Testing Specification	
	Parts & Repair Services Louisville, KY	LOU-GED-133D5135	G0001	
	Test Procedure for an EHC Mark II 13			
DOCUM REV.	MENT REVISION STATUS: Determined by the last entry in the "F DESCRIPTION	REV" and "DATE" column SIGNATURE	REV. DATE	
A	Initial Release	J. Francis	10/17/2017	

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PREPARED BY J. Francis	REVIEWED BY	REVIEWED BY	QUALITY APPROVAL L. Groves
DATE	DATE	DATE	DATE
10/17/2017			10/17/2017

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1. SCOPE

1.1 This is a functional testing procedure for an EHC Mark II Indicator Card.

2. STANDARDS OF QUALITY

2.1 Refer to the current revision of the IPC-A-610 standard for workmanship standards.

3. APPLICABLE DOCUMENTS

- 3.1 The following document(s) shall form part of this specification to the extent specified herein. Unless otherwise indicated, the latest issue shall apply.
 - **3.1.1** Check board's electronic folder for more information.
 - 3.1.2 Copied original hand written test, located in the IS200IVFB folder in file cabinet located by Monte, into Word format.

4. **ENGINEERING REQUIREMENTS**

- 4.1 Equipment Cleaning
 - **4.1.1** Equipment should be clean and free of debris prior to applying power unless performing an initial check. Refer to site specific SRA's for cleaning guidelines.
- **4.2** Equipment Inspection
 - **4.2.1** Equipment should be visually inspected for any defects prior to applying power. This inspection should include the following as a minimum:
 - 4.2.1.1 Wires broken, cracked, or loosely connected
 - 4.2.1.2 Terminal strips / connectors broken or cracked
 - 4.2.1.3 Components visually damaged
 - 4.2.1.4 Capacitors bloated or leaking
 - 4.2.1.5 Solder joints damaged or cold
 - 4.2.1.6 Circuit board burned or de-laminated
 - 4.2.1.7 Printed wire runs / Traces burned or damaged

5. EQUIPMENT REQUIRED

5.1 The following equipment is required to perform the process requirements. Equipment may be substituted provided that all accuracy's and test ratios are equivalent or better.

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Qty	Reference #	Description
1	*	+28 VDC Power Supply (>3 amp)

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6. <u>TESTING PROCESS</u>

- 6.1 Replace all <u>GE 387</u> Lamps, unless this has been done recently.
- **6.2** Using the attached schematic and the table listed below, check operation as follows:

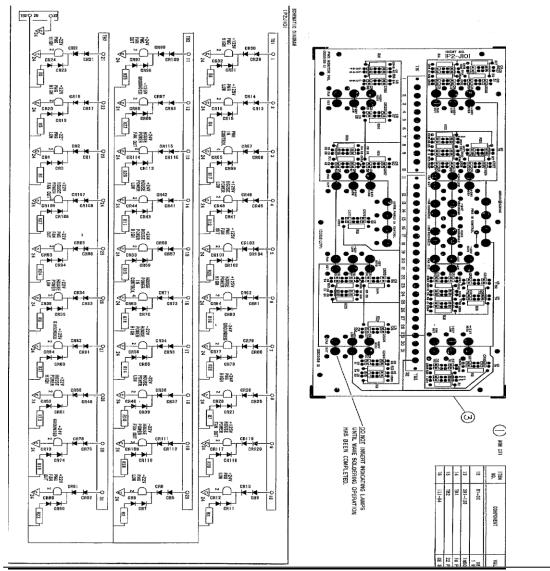
+28 VDC Positive Lead Connection	Illuminating Lamps	# Lamps
TB1-1	+125 VDC PMG High Lamps	2
TB1-2	+125 VDC PMG Low Lamps	2
TB1-3	PMG In Control Lamps	4
TB1-4	+125 VDC House Power Low	2
TB1-5	+125 VDC PMG Fan Out	2
TB1-6	+125 VDC House Power High	2
TB1-7	-24 VDC Grounded	2
TB1-8	+24 PMG High	2
TB1-9	+125 VDC House Power Fan Out	2
TB1-10	+24 VDC PMG Low	2
TB2-11	+24 VDCPMG Fan Out	2
TB2-12	-125 VDC Grounded	2
TB2-13	+24 VDC House Power Fan Out	2
TB2-14	+24 VDC House Power Low	2
TB2-15	+24 VDC House Power High	2
TB2-16	House Power in Control	4
TB2-17	-22 VDC House Power High	2
TB2-18	-22 VDC House Power Low	2
TB2-19	-22 VDC House Power Fan Out	2
TB2-20	-22 VDC PMG Low	2
TB2-21	-22 PMG High	2
TB2-22	+22 VDC PMG High	2
TB2-23	+22 VDC PMG Low	2
TB2-24	+22 VDC House Power Fan Out	2
TB2-25	-22 VDC PMG Fan Out	2
TB2-26	+22 VDC House Power Low	2
TB2-27	+125 VDC Grounded	2
TB2-28	+22 VDC House Power High	2
TB2-30	+24 VDC Grounded	2
TB2-31	+22 VDC PMG Fan Out	2
TB2-29	Lamp Test Line	All Lamps

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7. NOTES

- **7.1** 100 Hour Burn-In required.
- End of Tests.