## ENGINEERING WANUFACTURING INSTITUTIONS -- No. 4655



SUBJECT

## CARD TESTING

**SECTION—6707** PART— 1&3 PAGE— 1 CONT'D on PG.— 2

PURPOSE 1.

Testing of: PN 15V 1A/2A Power Supply 189A6707G1.

ELEMENTARY 2.

S&C Data Bk 1088 sect. 6707 Dwg. 13703864.

EQUIPMENT 3.

- a)
- 3 phase 115VAC Power Supply
  3 115/115V CT Transformers 50VA b)

c)

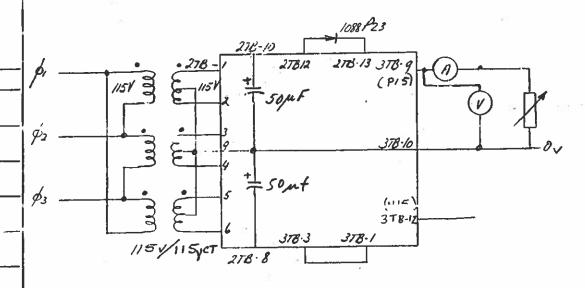
Ammeter AVO or equiv.
Oscilloscope Tek 551, with type G plug-in or equiv.
VTVM John Fluke or equiv. d)

e)

f)

- Diode 177A1088 P23 2 Capacitors 50µF 100V 177A1055 P27
- 2 Variable resistors 150 ohm 2W

## SET-UP 4.



_			Ša t	7 10 Nov /76		
_	Prepared By	Section and Unit		Type Names Signatures		
	H. Kcyzers	IC	910	Prod. Engineering RW Live Kuly 1 Nov 76		
	Date Issued 5 Oct. 1976	Supersedes Issue Dot	ed	Manuf Fra J Legros S.f. Legros 11/4		
	SIGNATURES REQUIRED AS SHOWN			Quality Control A Finnamore Manager No.		
-				Eng'g. Lab.		

OF CGE EMPLOYEES ONLY FC & USE

ROUTE

ENGINEERING	MANUFACTURING	<b>INSTI</b>	"CTIONS	No.	465
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SUBJECT

CARD TESTING

SECTION—6707 PART—1&3 PAGE— 2 CONT'D on PG.— 3

USE OF CGE EMPLOYEES ONLY

5. TEST

- a) Initial Pot Settings
  1) P3, P6,
  - 2) P1, P4, midposition
- b) P15V 1) With CP1-CP2, CP3-CP4 disconnected, apply power and adjust P1 for +15V ± .5V at 3TB-9
- c) N15V 1) Adjust P4 for -15V ± .5V at 3TB-12
- d) Diode checkl) Check that ripple is as follows:

P3 FULLY CC'S NO 21810. Check 2TB12 also. (nogative voltage)

- e) Pl5 Current Limit
  - 1) Adjust variable resistor to 0 ohms.
  - 2) Current should be 10 mA  $\pm$  3 mA
  - 3) Turn P3 CW and current should increase. Do not exceed 200mA for > 10 seconds
  - 4) Remove load
- f) N15 Current Limit
  - 1) Adjust variable resistor to 0 ohms.
  - 2) Current should be 250mA maximum
  - 3) Turn P6 CW and current should increase Do not exceed 300mA for > 10 seconds
  - 4) Remove load
- g) P15 Crowbar
  - 1) Connect CP1-CP2
  - 2) With no load adjust P3 until voltage starts to go down Then turn P3 1/4 turn CW.
  - 3) Turn Pl CW until output is  $16V \pm .5V$
  - 4) At this point voltage should suddenly drop to OV.
  - 5) Do not leave power on for > 10 seconds.
  - 6) Remove CP1-CP2

Prepared By Section and Unit

H. Keyzers IC 910

Prod. Engineering RW Lye RwLye I New 76

Date Issued Supersedes Issue Dated Manuf. Eng. J Legros Share International Production of CA Finnamore Allerance Physics Indiana.

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ROUTE

## MANUFACTURING INSTRUCTIONS --- No. 4655 ENGINEERING



**SUBJECT** 

CARD TESTING

SECTION- 6707 PART— 1%3 PAGE- 3 CONT'D on PG.— 1

FOR USE OF CGE EMPLOYEES ONLY

N15 Crowbar h-)

Repeat par g with P4 and CP3-CP4.

With no load re-adjust P15 & N15 to 15V  $\pm$  .5V Final setting i)

Set P3, P46at midposition

Put jumpers back on CPI-Z,

Ohmmeter check j)

Check for 1 ohm between:

2TB13 -	3TB9 =	3TB3 -	2TB8
" 14	11	11 4	11
" 15	11	11 5	11
" 16	11	11 6	17
" 17	11	11 7	11
— ·	17	пģ	11
" 18		9	

h) NI5 Clowbar

i) Connect CP3-CP4 and check that CP1-2 in disconnected.

2) Turn P4 CW until the -15v output suddenl dropa to OV. This should occur at -16v + -

3) Do not leave power on for 210 secon

700 Nov8/16

Revision Addition

Section and Unit Prepared By IC 910 H. Keyzers Supersedes Issue Dated Date Issued New 5 Oct. 1976 SIGNATURES REQUIRED AS SHOWN

Type Names Prod. Engineering RW Lye Manuf. Eng. J Legros

Quality Control CA Finnamore

PW 1222