



GE Energy

## Functional Testing Specification

*Parts & Repair Services  
Louisville, KY*

**LOU-TOFFEE-IS210WSVO**

### Work instruction for an IS210WSVO card tested on the Toffee System

**DOCUMENT REVISION STATUS:** Determined by the last entry in the "REV" and "DATE" column

| REV. | DESCRIPTION  | SIGNATURE | REV. DATE |
|------|--|-----------|-----------|
| A    | Initial release  | P. Kelley | 5/25/2012 |
| B    | Update Step 6.2.4, remove 14 and added "serial Number" to first sentence in step. Also removed step about Orange Book, not needed. | P. Kelley | 6/14/2012 |
| C    |  |           |           |

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|---------------------------------|--------------------|--------------------|--|
| <b>PREPARED BY</b><br>P. Kelley | <b>REVIEWED BY</b> | <b>REVIEWED BY</b> | <b>QUALITY APPROVAL</b><br><i>Charlie Wade</i> |
| <b>DATE</b><br>5/25/2012        | <b>DATE</b>        | <b>DATE</b>        | <b>DATE</b><br>5/25/2012                       |

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## Functional test procedure for an IS210WSVOH1A assembly tested on the Toffee Test system

### 1. SCOPE

1.1 This is a functional testing procedure for the IS210WSVO Servo Module.

### 2. STANDARDS OF QUALITY

2.1 Refer to the current revision of the IPC-A-610 standard for workmanship standards.

### 3. APPLICABLE DOCUMENTS

3.1 The following document(s) shall form part of this specification to the extent specified herein. Unless otherwise indicated, the latest issue shall apply.

3.1.1 Check the board's electronic folder for more information.

### 4. ENGINEERING REQUIREMENTS

#### 4.1 Equipment Cleaning

4.1.1 Equipment should be clean and free of debris prior to applying power unless performing an initial check. Refer to site specific SRA's for cleaning guidelines.

#### 4.2 Equipment Inspection

4.2.1 Equipment should be visually inspected for any defects prior to applying power. This inspection should include the following as a minimum:

4.2.1.1 Wires broken or cracked

4.2.1.2 Terminal strips / connectors broken or cracked

4.2.1.3 Loose wires

4.2.1.4 Components visually damaged

4.2.1.5 Capacitors leaking

4.2.1.6 Solder joints damaged or cold

4.2.1.7 Circuit board burned or de-laminated

4.2.1.8 Printed wire runs burned or damaged

### 5. EQUIPMENT REQUIRED

5.1 The following equipment is required to perform the process requirements. Equipment may be substituted provided that all accuracy's and test ratios are equivalent or better.

| Qty | Reference # | Description                       |
|-----|-------------|-----------------------------------|
| 1   | H188818     | Toffee Test System #14            |
| 1   | H190013     | Toffee test fixture for IS210WSVO |
|     |             |                                   |

|   |  |                           |
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## 6. TESTING PROCESS

### 6.1 Setup

- 6.1.1 Install IS210WSVO fixture H190013 onto TOFFEE test System.
- 6.1.1 Connect the Unit Under Test to test fixture, by plugging the cable connection from the test fixture into the bottom of the UUT.

### 6.2 Testing Procedure

- 6.2.1 Double click on the OPERATOR INTERFACE icon on screen.
- 6.2.2 On the user name dialogue box, choose either administrator or technician. If administrator password is NGTF2008\*, technician password is KISS, case sensitive. The next window should say configuration management and you should always click on no.
- 6.2.3 The next dialogue box should say select DUT (device under test) . Detected fixture should have the model number being tested and family name should say MVle. Click the drop down box DUT and your model number should be the only option. Select it and it should appear in the DUT model number. Put your revision level of unit being tested in DUT REV and click ok.
- 6.2.4 A delay dialogue box appears, counts down and then asks for a serial number, enter serial number and check the boxes marked RUN UPLOADS and DELETED LOGS. Click ok. If you logged on as an administrator, you will not get this dialogue box. The test will automatically run these.
- 6.2.5 A delay dialog box appears and counts down, do not stop it and then system runs test. You will get either a pass or fail message.

### 6.3 **\*\*\*TEST COMPLETE \*\*\***

## 7. NOTES

- 7.1 Changes to the electronic Toffee test are recorded in the [Software Control Database](#)

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## 8. ATTACHEMENTS

### 8.1 Picture of the Toffee Test System

