

REV NO. 1	TITLE METER AMPLIFIER CIRCUIT BOARD TEST	CONT ON SHEET 2 SH NO. 1
P3K-AL-0035-A01 CONT ON SHEET 2 SH NO. 1	FIRST MADE FOR BD. 996D996 G-1	

EHC TEST
 31 JAN 1984

ACTIVE FOR G-1
 BY JPC DATE 3-10-95

THIS DOCUMENT (INCLUDING THE INFORMATION IT CONTAINS) IS CONFIDENTIAL AND PROPRIETARY TO GENERAL ELECTRIC COMPANY AND IS AVAILABLE SOLELY TO: (A) EMPLOYEES OF GENERAL ELECTRIC COMPANY, OR (B) AS A POTENTIAL VENDOR, OR (C) AS A CONTRACTOR WITH GENERAL ELECTRIC. IT MAY NOT BE REPRODUCED OR COPIED AND SHALL BE RETURNED IMMEDIATELY ON REQUEST. RECIPIENT WILL TAKE ALL NECESSARY STEPS TO PROTECT THE INFORMATION AND THE INFORMATION IT CONTAINS.

REVISIONS	REV NO.
<p>A. GENERAL DESCRIPTION</p> <p>The meter amplifier board has 6 voltage follower amplifiers all of which are designed to be used with a standard G.E. panel ammeter, 1 MA movement. Four of the amplifier circuits (IC2, IC3, IC4, and IC6) are designed to give full scale readings at 5 VDC; one (IC1) for 1 VDC full scale, and one (IC5) gives a full scale reading at 100 MV DC.</p> <p>B. TEST EQUIPMENT</p> <ol style="list-style-type: none"> DVM Ohmmeter Variable Power Supply <p>C. TEST PROCEDURE</p> <p>Input voltages should be set to ± 10 MV DC.</p> <p>Output voltages should read within ± 100 MV DC of stated values unless otherwise specified.</p> <p>D. POWER SUPPLY TEST</p> <ol style="list-style-type: none"> Connect +30 VDC HQ, -22 VDC HQ, and ground HQ to their respective pins. TP8 and all points A should read $+15 \pm .75$ VDC. TP7 and all points B should read $-15 \pm .75$ VDC. <p>E. METER AMPLIFIER TEST <i>G on meter to output</i></p> <ol style="list-style-type: none"> Connect a 0 to 1 Ma movement panel meter to the output of IC1. <i>TP2</i> Ground TP5 and adjust R5 for zero deflection on the panel meter. Apply +1.0 VDC at TP5 and adjust R2 for the full scale deflection on the panel meter. <i>on Pin 2</i> Remove the meter from IC1 and connect it to the output of IC5. <i>TP14E</i> Ground TP10 and adjust R8 for zero deflection on the panel meter. <i>Pin 30</i> Apply +.100 VDC to TP10 and adjust R11 for the full scale deflection on the panel meter. <i>on Pin 38</i> 	<div style="text-align: center;">ET-273</div> <div style="text-align: center;">273-2</div> <div style="text-align: center;">273-12</div> <div style="text-align: center;">273-13</div> <div style="text-align: center;">273-13</div> <div style="text-align: center;">273-71</div> <div style="text-align: center;">R2A</div> <div style="text-align: center;">PRINTS TO</div>

MADE BY D. DENORA DEC. 13, 1971	APPROVALS <div style="border: 1px solid black; padding: 2px; display: inline-block;"> Steam Turbine Schenectady, N.Y. </div>	DIV OR DEPT. P3K-AL-0035-A01
ISSUED DEC 14 1971	LOCATION Schenectady, N.Y.	CONT ON SHEET 2 SH NO. 1

REV NO. 0		TITLE		CONT ON SHEET		3		SH NO.		2	
P3K-AL-0035-A01		METER AMPLIFIER CIRCUIT BOARD TEST									
CONT ON SHEET		3		SH NO.		2		FIRST MADE FOR		BD. 996D996 G-1	
<p>E. <u>METER AMPLIFIER TEST</u></p> <p>7. Remove the meter from IC5 and connect it to the output of IC2. <u>TP3</u></p> <p>8. Ground TP6 and adjust R4 for zero deflection on the panel meter.</p> <p>9. Apply +5.0 VDC to TP6 and adjust R3 for the full scale deflection on the panel meter. <u>on Pin 8</u></p> <p>10. Repeat steps 7 through 9 for IC3, IC4, and IC6; using their corresponding test points and resistors. <u> </u> <u> </u> <u> </u></p> <p>↓</p> <p><u>IC3</u> <u>TP4</u> to <u>9K</u> <u>TP1</u> - For 0 on meter with <u>R6</u></p> <p><u>5VDC AT TP4</u> Full scale on meter at <u>Pin 5</u> with <u>R1</u></p> <p><u>IC4</u> <u>TP12E</u> to <u>9K</u> <u>TP15E</u> For 0 on meter with <u>R7</u></p> <p><u>5VDC AT TP12E</u> Full scale on meter at <u>Pin 39</u> with <u>R12</u></p> <p><u>IC6</u> <u>TP9</u> to <u>9K</u> <u>TP13E</u> For 0 on meter with <u>R9</u></p> <p><u>5VDC AT TP9</u> Full scale on meter at <u>Pin 35</u> with <u>R10</u></p> <p>TEST COMPLETE</p>										REVISIONS	
ET-273											
273-2											
273-12											
273-13											
273-13											
273-71											
R2A											
PRINTS TO											
MADE BY D.DENORA DEC. 13, 1971		APPROVALS		DIV OR DEPT.		P3K-AL-0035-A01					
ISSUED DEC 14 1971				Steam Turbine		LOCATION		CONT ON SHEET		3 SH NO. 2	
				Schenectady, N.Y.							

REV
NO.

TITLE

P3K-AL-0035-A01

METER AMPLIFIER CIRCUIT BOARD TEST

CONT ON SHEET -- SH NO. 3

FIRST MADE FOR BD. 996D996 G-1

REVISIONS

PREPARED BY

Ted Jennings
T. Jennings
I&SE Trainee

DATE

12/8/71

CHECKED BY

R.E. Squillace
R.E. Squillace
CONTROL DESIGN ENGINEERING

DATE

12-8-71

APPROVED BY

R. Dellorfano
R. Dellorfano
EHC TEST ENGINEER

DATE

12-8-71

APPROVED BY

P.C. Callan
P.C. Callan - MANAGER
CONTROL DESIGN ENGINEERING

DATE

12-7-71

ET-273

273-2

273-12

273-13

273-13

273-71

R2A

PRINTS TO

MADE BY

D.DENORA DEC. 13, 1971

ISSUED

DEC 14 1971

APPROVALS

Steam Turbine

DIV OR
DEPT.

P3K-AL-0035-A01

Schenectady, N.Y.

LOCATION

CONT ON SHEET

SH NO. 3

Data Sheet

Job # _____							Burn-in Start _____	
Serial # _____								
Date _____								
Data Sheet for __996D996G0001_____					Burn-in Stop _____			
Test Procedure __P3K-AL-0035-A01_____					Technician _____			
Test Procedure Step	Nominal	Lower Limit	Pre-Burn in Results	Post Burn in Results	Upper Limit	Pot Values If applicable CW CCW		Pass/Fail
D2	+15VDC	+14.25V			+15.75V			
	-15VDC	-15.75V			-14.25V			
E2	0mA	-			-	-	-	
E2 - R5	-	-	-	-	-			
E3	1mA	-			-	-	-	
E3 - R2	-	-	-	-	-			
E5	0mA	-			-	-	-	
E5 - R8	-	-	-	-	-			
E6	1mA	-			-	-	-	
E6 - R11	-	-	-	-	-			
E8	0mA	-			-	-	-	
E8 - R4	-	-	-	-	-			
E9	1mA	-			-	-	-	
E9 - R3	-	-	-	-	-			
E12	0mA	-			-	-	-	
E12 - R6	-	-	-	-	-			
E13	1mA	-			-	-	-	
E13 - R1	-	-	-	-	-			
E15	0mA	-			-	-	-	
E15 - R7	-	-	-	-	-			
E16	1mA	-			-	-	-	
E16 - R12	-	-	-	-	-			
E18	0mA	-			-	-	-	
E18 - R9	-	-	-	-	-			
E19	1mA	-			-	-	-	
E19 - R10	-	-	-	-	-			