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1. INITIAL CONDITIONS

CONNECT BOARD PER FIG. 1 VOLTAGE AT TP-4 TO TP-3 SHALL BE EQUAL TO UNREGULATED DC VOLTAGE PER TRANSFORMER SPECS A-1174J36 FOR BOARD RATED VOLTAGE (PER TABULATION 1)

LIGHT (PIN 9 TO 17) MUST BE ON. .3

OVERVOLTAGE PROTECTION 2.

- USING R24, RANGE OF OVERVOLTAGE PROTECTION TO BE BOARD RATED VOLTAGE (PER TABULATION 1) (+)3 VOLTS MINIMUM SPAN.
- USING R24 SET OVERVOLTAGE PROTECTION TRIP POINT AT 31.0V WITH 1.0A LOAD.
- AMBIENT OPERATION TEMPERATURE RANGE TO BE O'C TO 70°C AT FULL LOAD. 3.
- VOLTAGE FROM PIN 33 TO PIN 39 SHALL BE BETWEEN 0.5V AND 1.0V WITH 1.OA LOAD.

SCR CHECKS 5.

- SCR SHOULD FIRE WHEN A JUMPER IS APPLIED BETWEEN TP-5 AND TP-10 AFTER OVERVOLTAGE TRIP HAS BEEN ADJUSTED.
- CHECK FOR MARGIN FOR FIRING CAPABILITY. TEMPORARILY PLACE 401 BETWEEN TP-6 AND TP-11 AFTER INITIAL ADJUSTMENTS. SCR SHOULD STILL FIRE.
- CHECK FOR IMMUNITY TO PRE-MATURE FIRING. SCR MUST NOT FIRE WHEN BOARD RATED VOLTAGE (PER TABULATION 1) IS SUDDENLY APPLIED.

6. GENERAL CIRCUIT CHECKING

CIRCUIT TESTING WILL BE PERFORMED TO ASSURE CONTINUITY OF ALL PINS AND TEST POINTS.

FINAL ADJUSTMENTS 7.

USING R24 SET OVERVOLTAGE PROTECTION TRIP POINT AT 31.0V WITH 1.0A LOAD.

F.M.F. BOARDS USING ARTWORK D-4008J95-2 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: **SIGNATURES** GENERAL SELECTRIC DRAWN al Before FRACTIONS DECIMALS ANGLES MSTG DEPT LOC LYNN ISSUED JU TOKEN 25 ENGRG PERFORMANCE REQUIREMENTS UNREG DC PWR SUPPLY BD 5.6.5.1.02 AI I. SURFACES MATLS 2 01 2 SIZE CODE IDENT NO. 01289 Α 1077J13 SCALE N CUNT ON SHEET 493 54442

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