| g | GE Energy | Functional Testing Specification |
|---|---|----------------------------------|
| | | |
| | Parts & Repair Services Louisville, KY | LOU-GED-IC3600SIXM1 |

Test Procedure for a Dom II Card

| REV. | DESCRIPTION | SIGNATURE | REV. DATE |
|------|--|-------------|------------|
| Α | Initial release | G. Chandler | 10/14/2013 |
| В | Change step 6.1.1.3 from Pin 29-40 to 39-40, there was a simple typo | G. Chandler | 8/18/2014 |
| С | | | |

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| PREPARED BY G. Chandler | REVIEWED BY | REVIEWED BY | QUALITY APPROVAL Charlie Wade |
|-------------------------|-------------|-------------|-------------------------------|
| DATE 10/104/2013 | DATE | DATE | DATE 10/14/2013 |

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| | Louisville, KY | |

1. SCOPE

1.1 This is a functional testing procedure for a Card.

2. STANDARDS OF QUALITY

2.1 Refer to the current revision of the IPC-A-610 standard for workmanship standards.

3. APPLICABLE DOCUMENTS

- **3.1** The following document(s) shall form part of this specification to the extent specified herein. Unless otherwise indicated, the latest issue shall apply.
 - **3.1.1** Check board's electronic folder for more information

4. **ENGINEERING REQUIREMENTS**

- 4.1 Equipment Cleaning
 - **4.1.1** Equipment should be clean and free of debris prior to applying power unless performing an initial check. Refer to site specific SRA's for cleaning guidelines.
- **4.2** Equipment Inspection
 - **4.2.1** Equipment should be visually inspected for any defects prior to applying power. This inspection should include the following as a minimum:
 - 4.2.1.1 Wires broken, cracked, or loosely connected
 - 4.2.1.2 Terminal strips / connectors broken or cracked
 - 4.2.1.3 Components visually damaged
 - **4.2.1.4** Capacitors bloated or leaking
 - 4.2.1.5 Solder joints damaged or cold
 - 4.2.1.6 Circuit board burned or de-laminated
 - 4.2.1.7 Printed wire runs / Traces burned or damaged

5. EQUIPMENT REQUIRED

5.1 The following equipment is required to perform the process requirements. Equipment may be substituted provided that all accuracy's and test ratios are equivalent or better.

| Qty | Reference # | Description |
|-----|----------------|------------------------------|
| 1 | | Fluke 87 DMM (or Equivalent) |
| | | |
| | | |
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6. <u>Testing Process</u>

6.1 Testing Procedure

- **6.1.1** Verify the following points are < 1 ohm.
 - **6.1.1.1** Pins 1-34 to JA1-JA34 respectfully.
 - **6.1.1.2** Pins 35-38 to JB1-JB4 respectfully.
 - **6.1.1.3** Pin 29-40 to JC1-JC2
 - **6.1.1.4** Pin 41-50 to JD1-JD10
 - **6.1.1.5** Pin 51 to JB5

6.2 ***TEST COMPLETE ***

7. Notes

7.1 None at this time.

8. Attachments

8.1 None at this time.