g	GE Energy	Functional Testing Specification
	Parts & Repair Services Louisville, KY	LOU-GED-DS200FPSA

# Test Procedure for a DS200FPSA DOCUMENT REVISION STATUS: Determined by the last entry in the "REV" and "DATE" column REV. **DESCRIPTION SIGNATURE REV. DATE** Α Initial release J. Wychulis 1/26/2012 В Added diagram to 9.0 attachments per JCW L. Groves 2/9/2018 С

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PREPARED BY John Wychulis	REVIEWED BY	REVIEWED BY	QUALITY APPROVAL Charlie Wade
DATE	DATE	DATE	DATE
1/26/2012			1/26/2012

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#### 1. SCOPE

**1.1** This is a functional testing procedure for a DS200FPSA, fan power supply.

## 2. STANDARDS OF QUALITY

**2.1** Refer to the current revision of the IPC-A-610 standard for workmanship standards.

## 3. APPLICABLE DOCUMENTS

- **3.1** The following document(s) shall form part of this specification to the extent specified herein. Unless otherwise indicated, the latest issue shall apply.
  - **3.1.1** Check board's electronic folder for more information

## 4. **ENGINEERING REQUIREMENTS**

- 4.1 Equipment Cleaning
  - **4.1.1** Equipment should be clean and free of debris prior to applying power unless performing an initial check. Refer to site specific SRA's for cleaning guidelines.
- **4.2** Equipment Inspection
  - **4.2.1** Equipment should be visually inspected for any defects prior to applying power. This inspection should include the following as a minimum:
    - 4.2.1.1 Wires broken, cracked, or loosely connected
    - 4.2.1.2 Terminal strips / connectors broken or cracked
    - 4.2.1.3 Components visually damaged
    - **4.2.1.4** Capacitors bloated or leaking
    - 4.2.1.5 Solder joints damaged or cold
    - 4.2.1.6 Circuit board burned or de-laminated
    - 4.2.1.7 Printed wire runs / Traces burned or damaged

### 5. EQUIPMENT REQUIRED

**5.1** The following equipment is required to perform the process requirements. Equipment may be substituted provided that all accuracy's and test ratios are equivalent or better.

Qty	Reference #	Description
1		50 VDC power supply
1		12 VDC power supply
1		Fluke meter
1	H188995	Test Fixture

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# 6. Modifications/Upgrades

6.1 Check Orange Book for any modifications or upgrades.

#### 7. Testing Process

- 7.1 Setup
  - **7.1.1** If unit is DS200FPSAG1ABB version J1 jumper should be 1-2.
  - **7.1.2** Put board on fixture H188995 and connect the wires as marked.
- 7.2 Testing Procedure
  - **7.2.1** All switches are in down to start.
  - **7.2.2** Turn on power supplies.
  - 7.2.3 Switch 1 to up position.
  - **7.2.4** DS200FPSAG1AAA version reads 27.2VDC to 31.4VDC, whereas a DS200FPSAG1ABB reads 24.5VDC to 28.4VDC on meter.
  - **7.2.5** Push SW2 up
  - **7.2.6** DS200FPSAG1AAA version reads 27.2VDC to 31.4VDC, whereas a DS200FPSAG1ABB reads 24.5VDC to 28.4VDC on meter.
  - **7.2.7** Push SW3 up
  - **7.2.8** Meter reads -0.5VDC to 0.5VDC.
  - **7.2.9** All switches to down position
- 7.3 \*\*\*TEST COMPLETE \*\*\*

#### 8. Notes

**8.1** None at this time.

#### Attachments

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