

REV NO. A
6 8 A 9 4 4 4 7
CONT ON SHEET 1A SH NO. 1.

TITLE
TEST SPECIFICATIONS
GATE PULSE AMPLIFIER
FIRST MADE FOR IC3600TPAE1, TPAM1

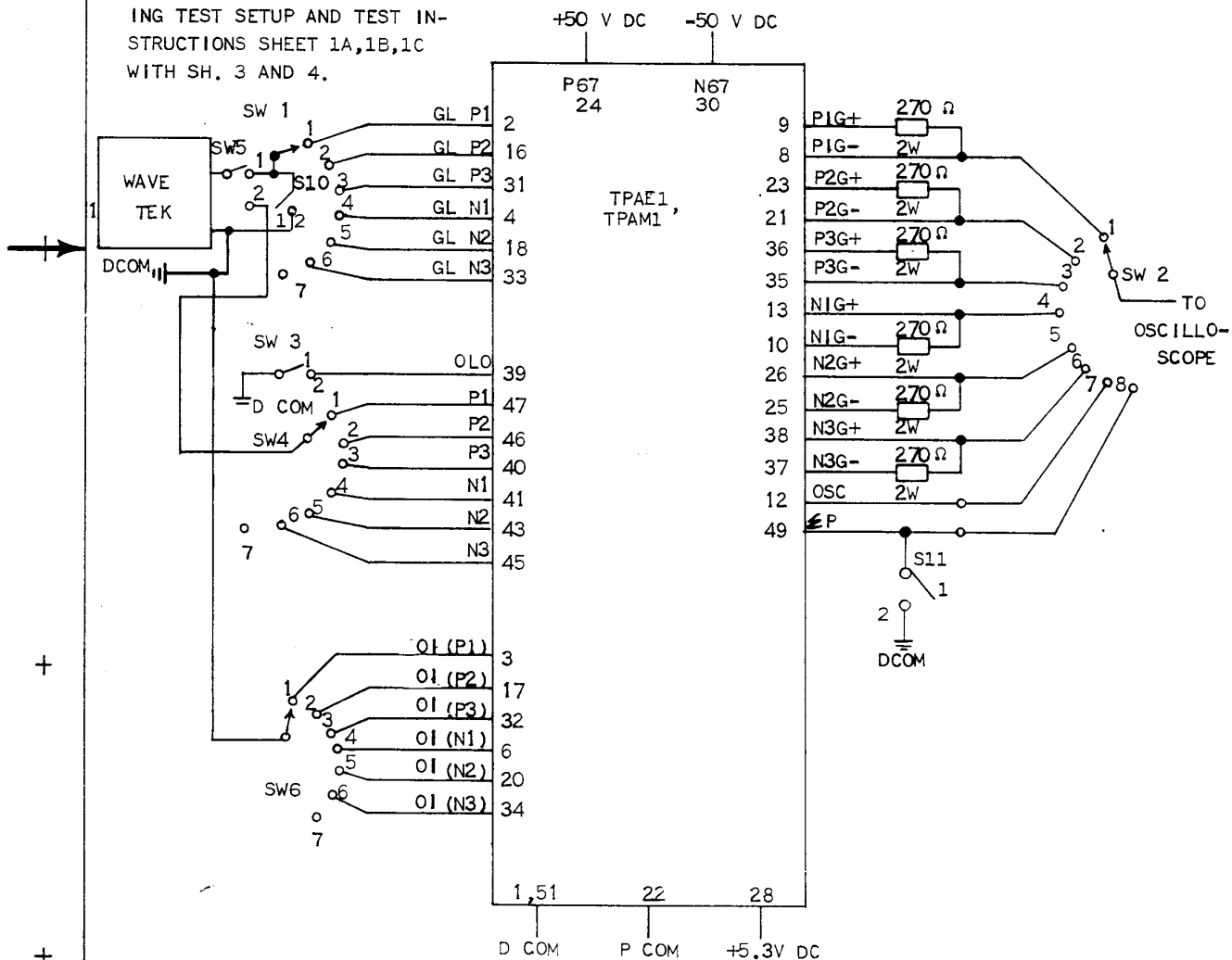
ELEMENTARY - IC3600TPAE1

TEST EQUIPMENT

- 1- +5.3 V DC SUPPLY
- 2- +50V DC 1 AMP
- 3- -50V DC 1 AMP
- 4- WAVE TEK
- 5- OSCILLOSCOPE
- 6- SIX (6) 270Ω, 2W RESISTORS 68A7002P271
- 7- OHMMETER

THE IC3600TPAE MAY BE TESTED BY THIS TEST SET-UP USING SHEET 1,2,3,AND 4 OR BY USING TEST SETUP AND TEST INSTRUCTIONS SHEET 1A,1B,1C WITH SH. 3 AND 4.

FIGURE 1



REVISIONS

2	11/27/73	TPAM1
1	8/24/72	SBH

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PRINTS TO

MADE BY GARY R. HARRIS

ISSUED 3-1-72

APPROVALS

[Signature]

INDUSTRY CONTROL

SALEM, VIRGINIA

DIV OR DEPT.

LOCATION

6 8 A 9 4 4 4 7

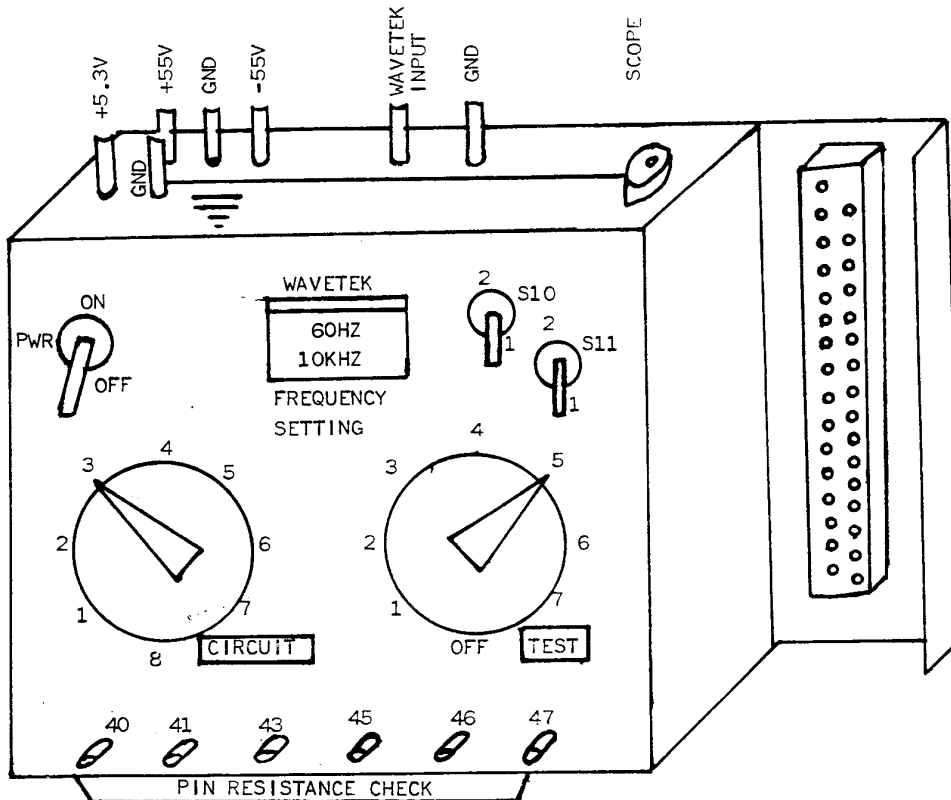
CONT ON SHEET 1A

SH NO. 1.

REV NO. A	TITLE	CONT ON SHEET 1B SH NO. 1A
6 8 A 9 4 4 4 7	TEST INSTRUCTIONS FOR GATE PULSE AMPLIFIER	
CONT ON SHEET 1B SH NO. 1A	FIRST MADE FOR IC3600TPAE1, TPAM1	

REVISIONS

1 SAN REVISED 11/27/73



OHMMETER MUST SHOW GREATER THAN 200KΩ ON EVERY COMBINATION OF TWO PIN POINTS

PARTS LIST

- 1-BOX
- 1-51 PIN CARD RECEPTACLE WITH MOUNTING SCREWS, ETC.
- 1-3 POLE SINGLE THROW TOGGLE SWITCH.
- 1-OSCILLOSCOPE CABLE RECEPTACLE
- 3-RED INSULATED CONNECTORS FOR POWER SUPPLY LINES
- 3-CHROME GROUND CONNECTORS FOR POWER SUPPLY LINES
- 1-(GREEN, OR OTHER THAN ABOVE COLORS) CONNECTORS FOR POWER SUPPLY LINES
- 6-RECEPTACLES FOR OHMMETER TEST CABLES (FRONT)
- 1-FOUR POLE-EIGHT POSITION GANG SWITCH (OR GREATER)
- 1-THREE POLE-SEVEN POSITION GANG SWITCH (OR GREATER)
- 1-DUEL PANEL INDICATOR LAMP ASSEMBLY WITH 2 #387 BULBS
- 2-1 POLE SINGLE THROW TOGGLE SWITCH

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PRINTS TO

MADE BY S.B. HILL	APPROVALS <i>[Signature]</i>	INDUSTRY CONTROL SALEM, VIRGINIA	DIV OR DEPT. LOCATION	6 8 A 9 4 4 4 7
ISSUED September 11, 1972			CONT ON SHEET 1B SH NO. 1A	

6 8 A 9 4 4 4 7
CONT ON SHEET 1C SH NO. 1B

TITLE

TEST INSTRUCTIONS FOR
GATE PULSE AMPLIFIER

FIRST MADE FOR IC3600TPAE1, TPAM1

REVISIONS



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PRINTS TO

MADE BY	S.B. HILL	APPROVALS	INDUSTRY CONTROL	DIV OR DEPT.	6 8 A 9 4 4 4 7
ISSUED	September 11, 1972	SBH	SALEM, VA	LOCATION	CONT ON SHEET 1C SH NO. 1B

REV NO. A 6 8 A 9 4 4 4 7 CONT ON SHEET 2 SH NO. 1C	TITLE TEST INSTRUCTIONS FOR GATE PULSE AMPLIFIER FIRST MADE FOR IC3600TPAE1 TPAM1
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



1. NOTE PINS 40,41,43,45,46,47 ARE BROUGHT OUT TO FRONT JACKS WITH POWER SWITCH OFF, PLUG IN CARD AND CHECK PINS 40,41,43,45,46, AND 47 WITH OHMMETER. EACH PIN SHOULD READ IN EXCESS OF 200KΩ TO ALL OTHER PINS. AT OHMMETER "-" TO PIN 40 "-" TO PIN 41 THERE "+" TO 41 "-" TO 40, ETC. THERE ARE 30 CHECKS IN ALL.
2. REFER TO DRAWINGS 68A944447 SHEETS 3 AND 4 (WHEN TESTING TPAE).
 REFER TO DRAWINGS 68A944447 SHEETS 5 AND 6 (WHEN TESTING TPAM)
 REFER TO DRAWINGS 68A944636 SHEETS 3 AND 4 (WHEN TESTING TPAH)
 AND OBSERVE PROPER WAVEFORM ON SCOPE ACCORDING TO THE FOLLOWING SCHEDULE. FREQUENCY SETTING LIGHTS WILL INDICATE PROPER WAVETEK SETTING FOR EACH TEST. SET WAVETEK AMPL. 4VPP.
 SET S10 AND S11 TO POS 1 FOR ENTIRE TEST OF TPAB
 SET S10 PER TEST STEPS AND S11 TO POS 1 FOR ENTIRE TEST OF TPAE AND TPAM1
 SET S10 AND S11 PER TEST STEPS FOR TPAH

REVISIONS

1
 REVISION 11/27/73
 ADD TPAM1 IN FOR.

WAVETEK FREQ.	SHEET 3 OR 4 WAVEFORM NUMBER	REFORM SW POS #		
		CKT-TEST-S10-S11	CKT-TEST-S10-S11	CKT-TEST-S10-S11
60HZ	1	1 - 1 - 1 - 2 2 - 1 - 1 - 2	3 - 1 - 1 - 2 1 - 3 - 2 - 2	2 - 3 - 2 - 2 3 - 3 - 2 - 2
60HZ	2	4 - 1 - 1 - 2 5 - 1 - 1 - 2	6 - 1 - 1 - 2 4 - 3 - 2 - 2	5 - 3 - 2 - 2 6 - 3 - 2 - 2
60HZ	3 (+50V LEVEL)	1-OFF (0) - 1 - 1 1 - 2 - 1 - 1	2 - 2 - 1 - 1 3 - 2 - 1 - 1	
60HZ	4 (-50V LEVEL)	4 - 2 - 1 - 1	5 - 2 - 1 - 1	6 - 2 - 1 - 1
10KHZ	5	7-OFF (0) - 1 - 2		
10KHZ * (60HZ ON TPAH)	6	7 - 1 - 1 - 1 7 - 2 - 1 - 1	7 - 3 - 1 - 1 7 - 4 - 1 - 1	7 - 5 - 1 - 1 7 - 6 - 1 - 1
10KHZ	7	8 - 1 - 1 - 1 8 - 2 - 1 - 1	8 - 3 - 1 - 1 8 - 4 - 1 - 1	8 - 5 - 1 - 1 8 - 6 - 1 - 1



FOR TPAE, TPAM, TPAH INCLUDE NEXT 2 STEPS (TRIGGER ON CHAN A, CHAN "A" TO WAVETEK CHAN "B" TO TEST FIXTURE)

60HZ CHAN A. 
 TPAM CHAN B.  -OV
 TPAH CHAN B.  -OV
 60HZ CHAN A. 
 TPAE CHAN B.  -OV
 TPAH CHAN B.  -OV

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PRINTS TO

MADE BY S. B. HILL ISSUED <i>September 11, 1972</i>	APPROVALS  	INDUSTRY CONTROL SALEM, VIRGINIA	DIV OR DEPT. 6 8 A 9 4 4 4 7 LOCATION CONT ON SHEET 2 SH NO. 1C
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REV NO. 1
6 8 A 9 4 4 4 7
CONT ON SHEET 3 SH NO. 2

TITLE
TEST SPECIFICATIONS
GATE PULSE AMPLIFIER
FIRST MADE FOR IC3600TAE1, TPAM1

A. FOLLOW CHART - FIRST 7 COLUMNS ARE INPUTS; LAST COLUMN IS OUTPUT TO SCOPE, REFER FIG. 1.

	POSITION SW 1	POSITION SW 2	POSITION SW 3	POSITION SW 4	POSITION SW 5	CONDITION WAVE TEK	POSITION SW 6	SCOPE PICTURE SW2 OUT	POSITION S-10
1	7	1	1	7	1	3	7	3	1
2	1	1	1	7	1	1	7	1	1
3	2	2	1	7	1	1	7	1	1
4	3	3	1	7	1	1	7	1	1
5	4	4	1	7	1	1	7	2	1
6	5	5	1	7	1	1	7	2	1
7	6	6	1	7	1	1	7	2	1
8	1	1	2	7	1	1	7	3	1
9	2	2	2	7	1	1	7	3	1
10	3	3	2	7	1	1	7	3	1
11	4	4	2	7	1	1	7	4	1
12	5	5	2	7	1	1	7	4	1
13	6	6	2	7	1	1	7	4	1
14	7	7	1	7	1	1	7	5	1
15	7	7	1	1	2 *	2	7	6	1
16	7	7	1	2	2	2	7	6	1
17	7	7	1	3	2	2	7	6	1
18	7	7	1	4	2	2	7	6	1
19	7	7	1	5	2	2	7	6	1
20	7	7	1	6	2	2	7	6	1
21	7	8	1	1	2	2	7	7	1
22	7	8	1	2	2	2	7	7	1
23	7	8	1	3	2	2	7	7	1
24	7	8	1	4	2	2	7	7	1
25	7	8	1	5	2	2	7	7	1
26	7	8	1	6	2	2	7	7	1
27	1	1	1	7	2	1	1	3	2
28	2	2	1	7	2	1	2	3	2
29	3	3	1	7	2	1	3	3	2
30	4	4	1	7	2	1	4	4	2
31	5	5	1	7	2	1	5	4	2
32	6	6	1	7	2	1	6	4	2

* CAUTION:
SW5 MUST BE SWITCHED TO POS.2
BEFORE SW10.

REVISIONS

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PRINTS TO

MADE BY GARY R. HARRIS	APPROVALS <i>H.B. Jarman</i>	INDUSTRY CONTROL	DIV OR DEPT.	6 8 A 9 4 4 4 7
ISSUED 3-1-72		SALEM, VIRGINIA	LOCATION	CONT ON SHEET 3 SH NO. 2

REV
NO. A
6 8 A 9 4 4 4 4 7
CONT ON SHEET 4. SH NO. 3.

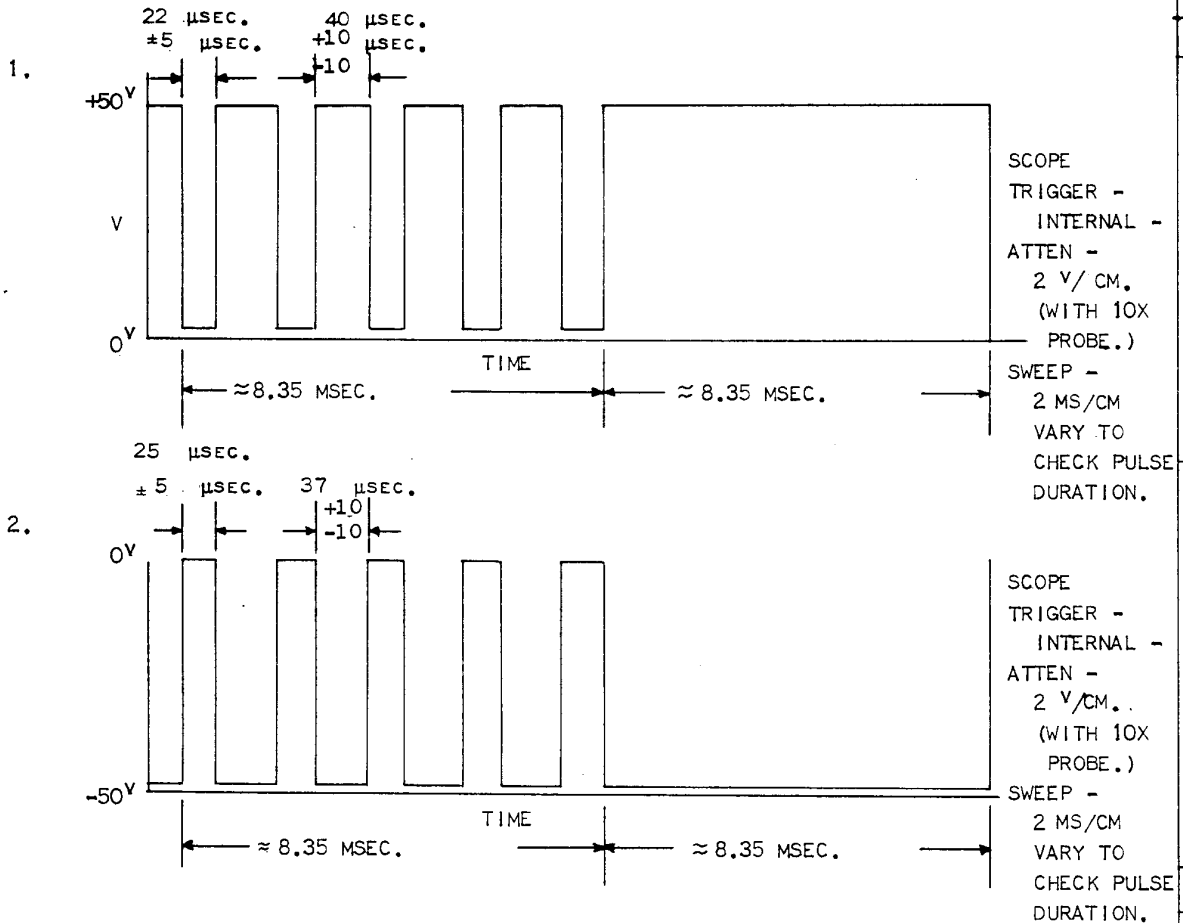
TITLE
TEST SPECIFICATIONS
GATE PULSE AMPLIFIER
FIRST MADE FOR IC3600TPA E1

REVISIONS

WAVE TEK CONDITION

1. FREQUENCY 60 HZ SQUAREWAVE, AMPLITUDE 4V PP.
2. FREQUENCY 10K HZ SQUAREWAVE, AMPLITUDE 4V PP.
3. OFF.

SW 2 - OUT - OSCILLOSCOPE PICTURES



3. +50V DC LEVEL
4. -50V DC LEVEL

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PRINTS TO

MADE BY
GARY R. HARRIS
ISSUED
3-1-72

APPROVALS
H.B. Javinen

INDUSTRY CONTROL
SALEM, VIRGINIA

DIV OR
DEPT.
LOCATION

6 8 A 9 4 4 4 4 7

CONT ON SHEET 4.

SH NO. 3.

CODE IDENT NO.

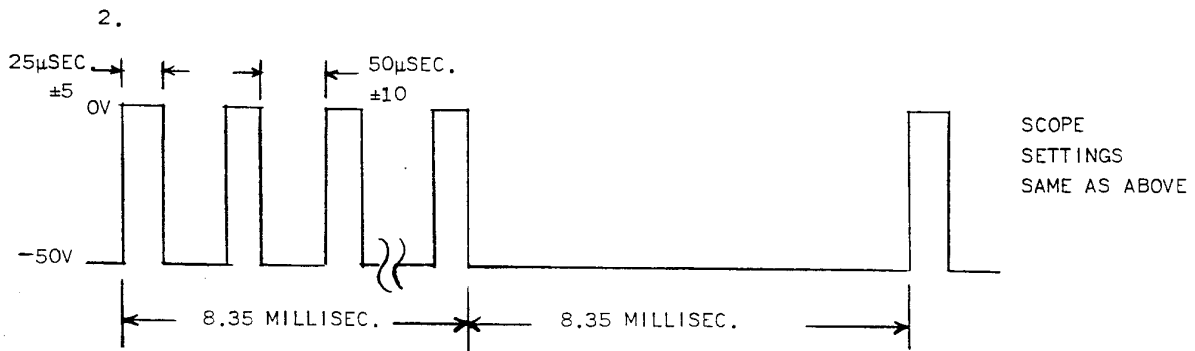
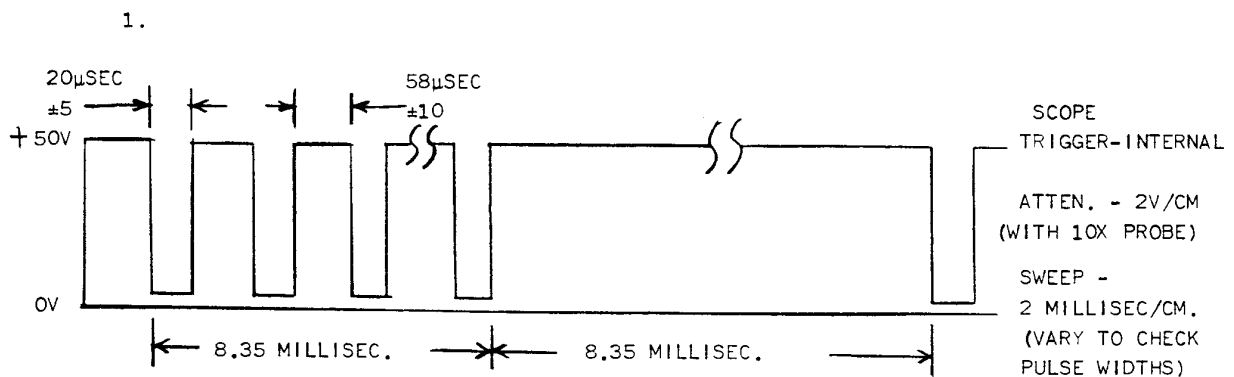
REV NO. A
6 8 A 9 4 4 4 7
CONT ON SHEET 6 SH NO. 5

TITLE	TEST INSTRUCTIONS FOR GATE PULSE AMPLIFIER
FIRST MADE FOR	IC3600TPAM1 OIL WELL DRILLING

CONT ON SHEET 6	SH NO. 5
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WAVE TEK CONDITION

1. FREQUENCY - 60HZ SQUARE WAVE, AMPLITUDE $\pm 4V$
 2. FREQUENCY - 10KHZ SQUARE WAVE, AMPLITUDE $\pm 4V$
 3. OFF
- SW2 - OUT - OSCILLOSCOPE PICTURES



3. +50V DC LEVEL
4. -50V DC LEVEL

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PRINTS TO

MADE BY	S.B. HILL
ISSUED	Nov. 28, 1973

APPROVALS
H. Garrison

DRIVE SYSTEM
SALEM, VA.

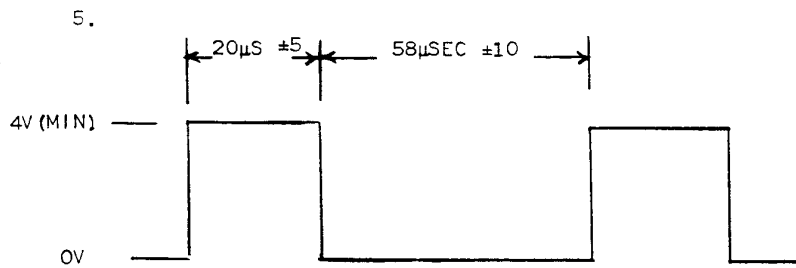
DIV OR
DEPT.
LOCATION

6 8 A 9 4 4 4 7

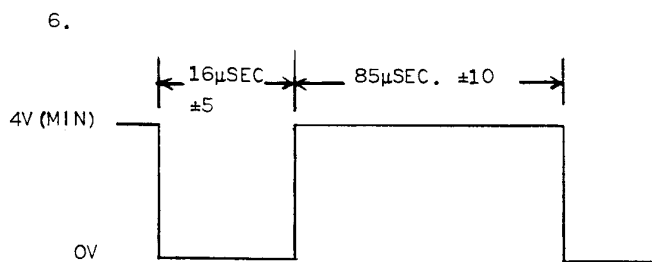
CONT ON SHEET 6

SH NO. 5

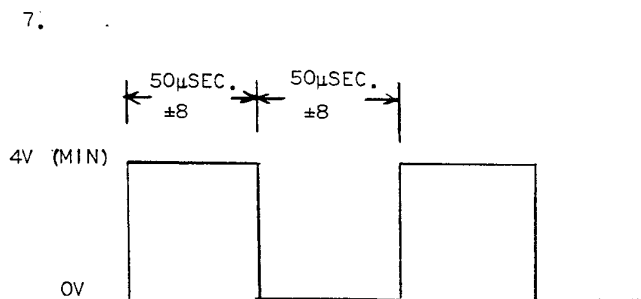
REV NO. A 6 8 A 9 4 4 4 7 CONT ON SHEET FL. SH NO. 6	TITLE TEST INSTRUCTIONS FOR GATE PULSE AMPLIFIER FIRST MADE FOR IC3600TPAM1 OIL WELL DRILLING	CONT ON SHEET FL. SH NO. 6
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SCOPE TRIGGER -
 INTERNAL +
 ATTEN. .05V/CM
 (WITH 10X PROBE)
 SWEEP -10μSEC/CM.



SCOPE -
 TRIGGER - INTERNAL -
 ATTEN - .2V/CM
 (WITH 10X PROBE)
 SWEEP - 10μSEC/CM



8. WITH OHMMETER: CHECK THAT PINS 40, 41, 43, 45, 46, AND 47 ARE MORE THAN 200K OHMS FROM EACH OTHER.

NOTE: REMOVE ALL POWER AND REFERENCE VOLTAGES BEFORE INSERTING OR REMOVING CARD FROM TEST FIXTURE.

REVISIONS

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PRINTS TO

MADE BY S.B. HILL	APPROVALS <i>[Signature]</i>	DRIVE SYSTEM SALEM, VA.	DIV OR DEPT. LOCATION 6 8 A 9 4 4 4 7 CONT ON SHEET FL. SH NO. 6
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