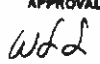


REV NO.  CONT ON SHEET	TITLE STANDING INSTRUCTIONS FIRST MADE FOR 3S7507RA102C2	CONT ON SHEET 2 SH NO. 1
STANDING INSTRUCTIONS  FOR  3S7507RA102C2		
MADE BY W. LUNSFORD 800121 ISSUED 1-22-80		APPROVALS  DRIVE SYSTEMS SALEM, VA.
		DIV OR DEPT. LOCATION CONT ON SHEET 2 SH NO. 1

REVISION

3 EET

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PRINTS TO

REV NO.	TITLE  STANDING INSTRUCTIONS			
CONT ON SHEET	SH NO.	FIRST MADE FOR	3S7507RA102C2	
<p>I. Test Equipment Required</p> <p>A. Two DC Power Supplies - 0 to 20 volt - 1/2 amp capacity.</p> <p>B. Resistor - 5K <math>\pm</math> 100 ohm - 1 watt.</p> <p>C. Digital Multimeter - Data Precision Model 1450 or equivalent.</p> <p>D. Drawings 44C320288 Elementary</p> <p>II. Resistance Check</p> <p>Ter. 35 to Ter. 1                      99.5K to 104K ohms.</p> <p>III. Connection and Test</p> <p>A. Apply 20 <math>\pm</math> 0.25 VDC to Ter. 2 (+) and Ter. 90 (-).</p> <p>B. Apply 20 <math>\pm</math> 0.25 VDC to Ter. 90 (+) and Ter. 4 (-).</p> <p>C. Connect Ter. 81 to Ter. 2.</p> <p>D. Connect Ter. 80 to Ter. 4. Connect 5K resistor from ter. 10 to ter. 90</p> <p>E. Adjust 2P                      Ter. 10 (+) to Ter. 90 (-)</p> <div style="margin-left: 40px;"> CW                      -5.85 <math>\pm</math> 0.25  CCW                      7.3 <math>\pm</math> 0.15  Set                      0 <math>\pm</math> 0.01 </div> <p>F. Ter. 1 (+) to Ter. 90 (-) = - 0 <math>\pm</math> 0.1 VDC. Wiper of 2P to Ter. 90 (-) = -.65 <math>\pm</math> 0.1 VDC.</p> <p>G. Return both Power Supplies to zero. Remove all connections.</p>				REVISIONS
				PRINTS TO
MADE BY W. LUNSFORD 800121		APPROVED <i>WLL</i>	DRIVE SYSTEMS SALEM, VA.	DIV OR DEPT. FL
ISSUED 1-22-80		LOCATION	2 7 8 A 4 5 7 1 CONT ON SHEET FL SH NO. 2	

1) Updates 820309 D. Jones

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