68A944557 CONT ON SHEET 2 TITLE TEST INSTRUCTIONS UNI AMP 68A944557 FIRST MADE FOR 103600TUAA1 AND 10 3600TUAB1 CONT ON SHEET 2 SH NO. 1 REVISIONS TEST INSTRUCTIONS A. EQUIPMENT NEEDED NEEDED; NGED B.7 797 JJW 1. ONE DUAL ± 15V D.C. REGULATED POWER SUPPLY (±100 MA DRAIN) 2. ONE +28V D.C. POWER SUPPLY (150 MA DRAIN) 8동 3. ONE DIFFERENTIAL VOLTMETER. (DANA MODEL 4570 OR EQUIVALENT). 4. ONE 2500 10W W.W. RESISTOR. 5. ONE 10K 1/2W ±5/% C.C. RESISTOR, ONE 200K .01% RESISTOR FOR R13 6. ONE 1.5K 1/2W ±5% C.C. RESISTOR, ONE 12IK 1/2W 1% RESISTOR FOR R42. 7. ONE 49.9K PN600 RESISTOR. 8. ONE 8K O.OL% RESISTOR 9. ONE N.C. PUSHBUTTON SWITCH GRAYHILL #30-2 OR EQUIVALENT. B. TEST PROCEDURE NOTE TERMI POINT CONNECTIONS SHOULD BE MADE AFTER CARD TEST 1. REMOVE C1 FOR TEST 2. CONNECT THE POSITIVE TERMINAL OF THE ±15V P.S. TO PIN #3, COMMON TO PIN #25, AND THE NEGATIVE TERMINAL TO PIN #49. 3. CONNECT THE POSITIVE TERMINAL OF THE +28V P.S. TO PIN #9 AND THE NEGATIVE TERMINAL TO PIN #25. 4. JUMPER PIN #44 TO PIN #25 THRU A N.C. PUSHBUTTON SWITCH AND DVM PIN #43. (POSITIVE TERMINAL TO PIN #43 AND NEGATIVE TERMINAL TO #25) 5. CONNECT ONE END OF A 250Ω 10W RESISTOR TO PIN #9 AND THE OTHER END TO PIN #43. 6. JUMPER PIN 39 TO PIN 3 AND ENERGIZE THE POWER SUPPLIES. THE DVM. SHOULD READ +28 VOLTS. 7. DEPRESS THE N.C. PUSHBUTTON. THE DVM SHOULD READ ≤ 0.35V. NOTE: WHEN MAKING CONNECTIONS TO CARD UNDER TEST, ALL POWER SUPPLIES SHOULD BE DE-ENERGIZED. 8. PERFORM THE TESTS AS OUTLINED IN TABLE 8-1. 9. CONNECT R13 (200K) AND R42 (121K) TABLE 8-1 JUMPER PIN TOPIN # PIN # TO PIN # AND D.V.M. READING VOLTS 42 +5.0 TO +5.5 49 41 41 A) 28 42 +9.5 TO 10.5 B) 49 41 41 27 42 41 -9.5 TO 10.5 C) 3 36 41 42 3 41 41 -5.0 TG -5.5 D) 35 42 3 41 41 -3.5 TO -4.3 E 38 9 41 -8.8-TQ -9.8 F) 46 41 36 37² 3 291 3 41 -12. TO -15 G) 372 3 41 -11.0 TO -11.3 26 9 H) CHANGE R13 FROM 200K _01% TO 8K _01% 48 3 15 40 41 1) -4,3 TO -4,5 3 -1.18 TO -1.22 J) 45 41 372 41 -11.9 TO -12.1 K) 3 3 50 L) 3 41 -7.9 TO -8.1 48 2520 M) 47 3 41 -1.6 TO -1.7 3 9 N) 42 33 25 41 - 3 TO - .39 ***** ₀) 3 41 41 48 -4.3 TO -4.5 DL32 9. CHANGE R13 FROM 8K .01% TO 200K .01% NOTE 1 USE A 10K 1/2W RESISTOR AS THE 10_ CHANGE R42 FROM 121K TO 49_9K JUMPER 11 INSTALL CI NOTE 2 USE A 1.5K 1/2W RESISTOR AS THE 12. PERFORM THE TEST AS OUTLINED IN TABLE 12-1. JUMPER PRINTS TO APPROVALS DIV OR 68 A 9 4 4 5 5 7 DICK TOOD J73 INDUSTRY CONTROL 3-24-12 24,1572 SALEM, VIRGINIA LOCATION CONT ON SHEET 2

PF-803 WF (11-71) PRINTED IN U.S.A

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SH NO. CODE IDENT NO

68A944557

REVISIONS

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FL sh No. 2 CONT ON SHEET TITLE TEST INSTRUCTIONS UNI AMP 68 A 9 4 4 5 5 7

FIRST MADE FOR 103600TUAA1 AND 10 3600TUAB1 CONT ON SHEET FL SH NO.

TEST INSTRUCTIONS

TABLE 12-1

JUMPER			JUMPER				READING
	PIN # TO	PIN#	AND	PIN # TO	PIN#	D_V_M.	VOLTS
* ∧)	7	49		_	_	13	+7,4 TO +7,6
→ B}	7	3		-	<u></u>	13	-7.4 TO -7.6
C)	24	9		_	_	13	-2.6 10 -2.8
→ D)	14	9		-	-	13	-2.2 TO -2.4
E)	6	3		_	_	13	-12 TO -15
F)	6	3		5	13	13	-9.5 TO -10.5
G)	6	3		8	13	13	-5.0 TO -5.5.
H)	6	3		2	13	13	-3,3 TO -4,3
1)	4	3		23 1	3		
	2	13		_	_	13	-10.2 TO -10.7
J)	21 ²	3		_	_	13	-12 FO -15
к)	6 ²	49		_	_	13	+12 TO +15

13. CHANGE R42 FROM 49.9K TO 121K AND REPLACE C1

- (1) USE 1.5K 1/2W RESISTOR AS THE JUMPER
- (2) USE 10K 1/2W RESISTOR AS THE JUMPER
- (*) ELIMINATE THIS STEP WHEN TESTING 103600TUABL

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3-14-72

PL P6A 6V 1338 PRINTS TO APPROVALS DIV OR 68A944557

INDUSTRY CONTROL

SALEM, VIRGINIA

FF-903 WF (11-71) PRINTED IN U.S.A.

DICK TOOD

march 24/1972

MADE BY

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LOCATION CONT ON SHEET SH NO. CODE IDENT NO.