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P3K-AL-0195

REACTOR PRESSURE TEST - BOARD NO. 125D3668

FIRST MADE FOR EHC MARK I 1 SH NO.

1**250**3668

## SCOPE

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This instruction provides a method for performing a functional check with the adjustments for the subject board prior to installation in the EHC cabinet. Further adjustments will be required when the board is installed in the EHC cabinet.

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## TEST PROCEDURE

- Adjust VR3 ("A"), VR2 STAR AND REACTOR PE to the full CCW position. Use a good ohmmeter or resistance bridge to measure the resistance between pins 16 and 19 and between pins 17 and 19, and to check operation of REACTOR PRESSURE TEST STEP INPUT switch Sl and REACTOR PRESSURE TEST SELECTOR switch S2 in accordance with schematic number 125D3263. The resistance between pins 16 and 19 should be between 1.050 and 1.350 megohms with SI ON and S2 in the TEST A position. resistance between pins 17 and 19 should be between 1.050 and 1.350 megohms with S1 ON and S2 in the TEST B position. Then use the ohmmeter or resistance bridge to check the short circuit between pins 39 and 41.
- Check continuity from pins 15, 23, 18, and 25 in conjunction with the operation of PRESSURE SYSTEM FAIL switches S3 and S4 in accordance with schematic number 125D3263. Disconnect all resistance measuring equipment from the board.
- 3. Apply +30 VDC to pin 1 and -22 VDC to pin 7 with their common connected to pin 19.
- Adjust R24 (DIAL) to the full CCW position. With switch S1 in the ON position and switch S2 in the TEST A position, apply +5.00 VDC to pin 16 and adjust VR3 for +0.70 VDC from point 2 on switch S2 to GND (pin 19).
- 5. Adjust R24 (DIAL) to the full CW position and observe that the point 2 to GND voltage of step 4 goes from +0.70 VDC to zero VDC.
- In this condition the PRESSURE TEST IN PROGRESS LED-1 (RED) light should blink for Gl and G2 boards. It should only become lit on a G3 board.
- Throw switch Sl to the OFF position. The point 2 on switch S2 to GND voltage of step 4 should go to +5.0 VDC and the LED-1 (RED) light should be OUT.
- With switch S2 in the TEST B position instead of the TEST A position and adjusting VR4 instead of VR3 repeat steps (4) through (7).

CHANCE Valtage INPUT FROM PIN 16 TO PIN 17

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Steam Turbine Schenectady, NY

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REACTOR PRESSURE TEST - BOARD NO. 125D3668

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SH NO. 2

REVISIONS

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2 SH NO.

FIRST MADE FOR EHC MARK I

## TEST PROCEDURE (continued)

- Depress switch S4 and LED-1 (RED) light should blink for G1 and G2 boards. 9. It should only become lit for a G3 board.
- With LOAD SET DEMAND switch S5 in the ON position, adjust R25 (Dial of LOAD SET DEMAND POT) to the full CW position. Adjust VR5 to read +5.000 volts on a DVM at TPl. Read the same voltage at pin 27.
- With LOAD SET DEMAND switch S5 in the ON position, observe LOAD SET 11. DEMAND LED-2 (YEL) light is blinking for G1 and G2 boards, but only lit for a G3 board, and observe +5.0 VDC from TP1 to GND.
- Adjust R25 (Dial of LOAD SET DEMAND POT) to the full CCW position and observe that the voltage TPI to GND goes to zero VDC.
- Set switch S5 to OFF and adjust R25 (DIAL) to full CW. Observe zero VDC at TPl.

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CONT ON SHEET TITLE REACTOR PRESSURE TEST P3K-AL-0195 BOARD NO. 125D3668 CONT ON SHEET ---- SH NO. REVISIONS PREPARED BY H. Keller 2. 20 June 1. He APR 30 1944 EHC DESIGN ENGINEERING REVISED BY P.E. Malone Utility Turbine Control Application Engineering Building 285 - Room 112 APPROVED BY CCClare DATE 11-21-73 P.C. Callan - MANAGER EHC DESIGN ENGINEERING + R. Dellorfano EHC TEST ENGINEER + **PRINTS TO** APPROVALS D.Mone Dec. 3, 1973 DIV OR Steam Turbine P3K-AL-0195 Schenectady, N.Y. LOCATION CONT ON SHEET 3 SH NO. CODE IDENT NO. FF-803-WA (2-73) PRINTED IN U.S.A.

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