

REV NO. A

TITLE TEST SPECIFICATIONS FOR VIBRATION CALIBRATOR

6 8 A 9 9 9 5 6 1

CONT ON SHEET 2

SH NO. 1

FIRST MADE FOR IC3600SVDD1

REVISIONS

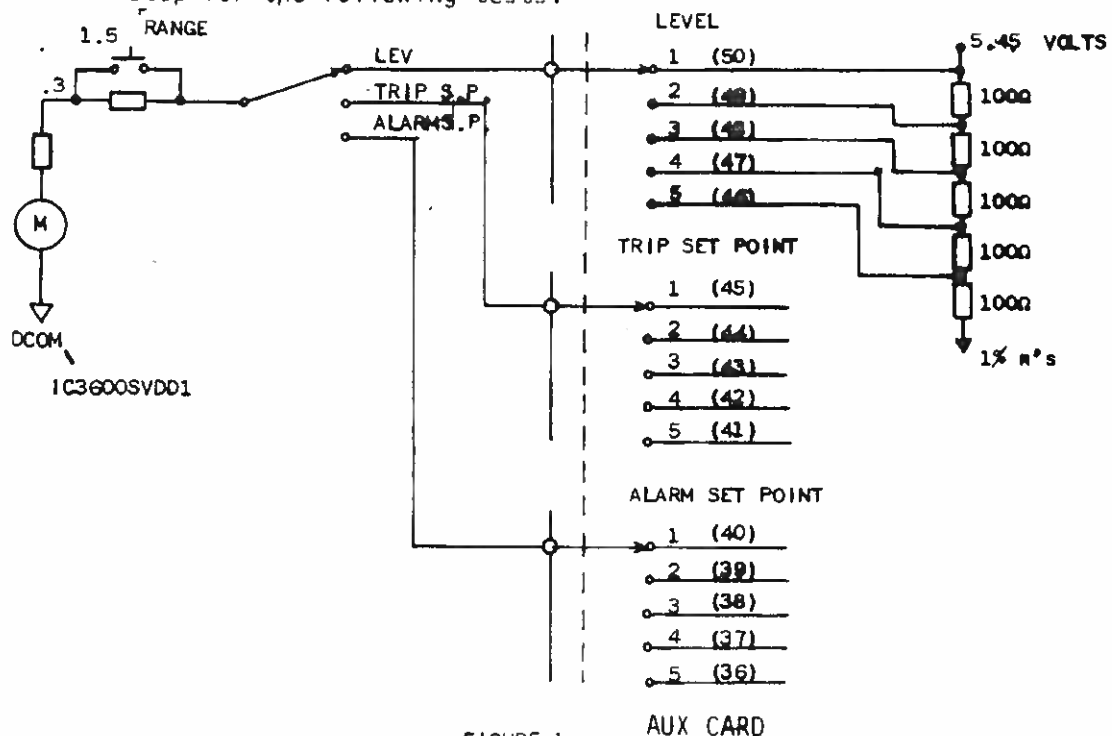
1. VISUALLY VERIFY THE FOLLOWING: (This step must be done)

$R_5 = 560\Omega$; $C_9 = 50 \text{ MFD } 12V$; $C_{15}, C_{16} 50 \text{ MFD } 60V$; METER IS ZEROED MECHANICALLY. $CR_{11}-CR_{14}$ ARE IN CORRECTLY. $R_{30}, R_{31} = 1 \text{ MEG } \Omega$. R_{12} IS $3.3K$; R_{13} IS $1.8K$. VERIFY THAT THE POINTERS ON THE CHANNEL SELECT AND LEVEL CONTROLS INDICATE CORRECTLY. CR_{31} IS IN CORRECTLY.

2. DIODE CHECK (Setup meter reversing switch on test desk)

- A. WITH SIMPSON METER ON $R \times 10,000$, CONNECT (+) LEAD TO RESET PIN (11). TOUCH NEG (-) LEAD TO PIN (3), (4), (8), (9), (10) IN TURN. VERIFY DIODES CR_1-CR_5 CONDUCT FORWARD DIRECTION. REVERSE METER LEADS AND VERIFY ALL DIODES BLOCK IN REVERSE DIRECTION.
- B. CONNECT (-) LEAD TO CLEAR PIN (17). TOUCH POS(+) TO PINS (12), (13), (14), (15), (16). VERIFY CR_6-CR_{10} CONDUCT. REVERSE LEADS AND VERIFY ALL DIODES BLOCK IN THE REVERSE DIRECTION.
- C. CONNECT (-) LEAD TO INHIBIT PIN (23). TOUCH POS(+) TO PINS (18), (19), (20), (21), (22). VERIFY $CR_{25}-CR_{29}$ ALL CONDUCT. REVERSE LEADS AND VERIFY ALL DIODES BLOCK.

2A. A. Setup for the following tests.



B. On card: Apply +28V to (26), +12V to (27), and DCOM to (1).
On Aux. card: Apply +5.45V \pm 0.01V to Aux. card.

MADE BY

DARLENE ALLIE

ISSUED

Sept. 10, 1970

APPROVALS

DLX

INDUSTRY CONTROL

SALEM, VIRGINIA

DIV OR
DEPT

LOCATION

6 8 A 9 9 9 5 6 1

CONT ON SHEET 2

SH NO. 1

1 REM 6-6-73
2) BU945XG CGL 11/16/78

2520

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PRINTS TO

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3. SWITCH AND METER CHECK

- A. Connect circuit per Fig. 1. (open trip set "0" on meter)
 - Set meter switch to "LEV" and SW3 to Pos. 1.
 - Set channel select to 1 verify meter reads 1.0"/sec. 5%
 - Set channel select to 2 verify meter reads .8"/sec. 5%
 - Set channel select to 3 verify meter reads .6"/sec. 5%
 - Set channel select to 4 verify meter reads .4"/sec. 5%
 - Set channel select to 5 verify meter reads .2"/sec. 5%
- Monentarily push range pushbutton, verify meter reads .2 on lower scale.
- Set meter switch to trip S.P. verify meter reads 0
- Set meter switch to alarm S.P. verify meter reads 0.
- B. Move inputs of Fig. 1 from LEV to Trip Set Point. Verify when meter switch is on Trip S.P. meter reads properly as channel select is varied from 1 to 5 (Meter reads as before in step A)
 - (SW3 Pos. 2)
- C. Move inputs to Alarm Set Point. Verify when meter switch is on Alarm S.P. meter reads properly as channel select is varied from 1 to 5 (Meter reads as before).

4. OSCILLATOR TEST

- A. (deleted)
- B. With ohmmeter from pin 29 to pin 30, push calibrate button and verify relay K1 picks up and ohmmeter reads 0 to 0.2 ohms. Release button, verify relay drops out and ohmmeter reads infinity. (Greater than 10 MΩ.)
 - (SW1 DOWN)
- C. Set channel select to 1. Connect a 7.5KΩ resistor from ACOM to pin 35. Push calibrate button, turn R56 (test signal) full C.W. With scope verify a 1.7 volt + .3 volt P-P (0.6 VRMS + 0.1 VRMS) sine wave of frequency 105 CPS + 15% appears across 7.5KΩ at pins (35) and (28). (8.1 - 11 ms)
 - SCOPE GND TO COM (1)
 - (SW2 Pos. 2 3 4 5)
- Move scope and 7.5KΩ load resistor to pins (34), (33), (32), (31) in turn. Set channel select switch to 2, 3, 4, and 5. Verify that when proper channel is selected, the 1.7 volt sine wave appears across the 7.5KΩ load. (Push calibrate button or tie (24) to COM).
- E. Set test signal pot to .5. Push Calibrate and verify .37 volts + .2 volts P.P. appears across the 7.5K resistor. Realign knob if necessary. (Switch both switches to 2; to 3; to 4; to 5).
 - Set test signal to 0 verify 0 - 0.1 VRMS.
 - Set test signal to 1.5 verify 0.23 - 0.33 VRMS.
- F. Push and release Calibrate button while watching sine wave. Verify that approximately 1.3 to 1.9 sec. elapse before sine wave appears. Remove 7.5KΩ from (28) or equivalent to COM. (SET SCOPE TO 1 SEC/DIV)
 - (SW2 Pos 6)
 - (TEST SIGNAL)
- G. Put 7.5K load resistor from (25) to COM, R56 full C.W. Push calibrate button and measure signal at (25), 0.6 VRMS + 0.1 VRMS. Release calibrate button and signal goes to 0 - 0.1 VRMS. Remove 7.5K resistor.

WAVEFORM IS DELAYED
 1-2 SEC AFTER PUSH CAL
 CIRCUIT HAS 1-2 SEC. TIME CONSTANT (DELAY)

REVISIONS

2) RU945XB CGL 11/16/78
 3) 2354L86 JMT
 4) 27 AUG 86 JMT

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MADE BY Carol Lucado ISSUED 11/30/78	APPROVALS 11-29-78 Industry Control Salem, Virginia	DIV OR DEPT. 6 8 A 9 9 9 5 6 1 LOCATION CONT ON SHEET 3 SH NO. 2
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REV
NO.

6 8 A 9 9 9 5 6 1

CONT ON SHEET 4 SH NO. 3

TITLE

Test Specifications For
VIBRATION CALIBRATOR

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5. TIMING CHECK

Connect 120Ω 2 watt resistor from pin 17 to P12 volts (clear).
Connect 27KΩ from pin 23 (inhibit) to P12 volts. Connect 27KΩ
from pin 11 to COM. (reset). Tie (24) to COM (1,51).
Verify timing given in Fig. 2. (ON AUX CARD)

1) 27 AUG 86 JMT

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11/20/78

R.A. Lukin

Salem, Virginia

LOCATION

CONT ON SHEET 4

SH NO. 3

GENERAL ELECTRIC

68A999561

CONT ON SHEET FL. SH NO. 4

REV NO. A
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CONT ON SHEET FL. SH NO. 4

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VIBRATION CALIBRATOR
FIRST MADE FOR IC3600SVDD1

REVISIONS

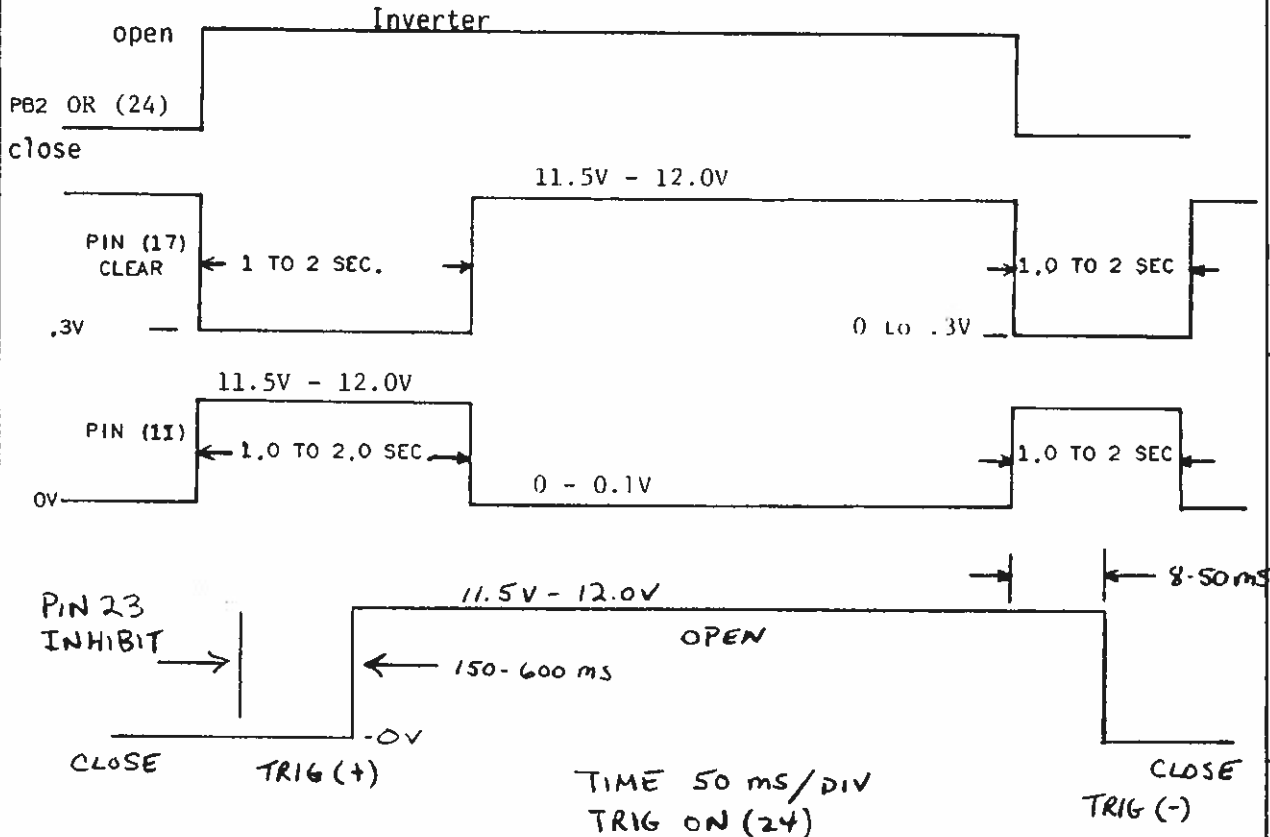


FIGURE 2

- 1) BU945XG CGL 11/16/78
- 2) 16 MAY 86 JMT
- 3) 27 AUG 86 JMT

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DARLENE ALLIE
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Sept. 10, 1970

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INDUSTRY CONTROL
SALEM, VIRGINIA

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