

Section 5, Page 4, Entire Sheet

- 1.) Measure short between the following points 115VA, J115V-1, J115-3, J115-5, J115-7, J115-9
- 2.) Measure short between the following points 115VB, J115V-2, J115-4, J115-6, J115-8, J115-10
- 3.) Apply 115VAC to 115VA and 115VB
- 4.) Connect 2 pos. connector with 100 ohm load to P1F
- 5.) Connect JA2 to Com
- 6.) Verify LED1 is illuminated
- 7.) Verify 12VDC across load
- 8.) Remove connection at JA2
- 9.) Move load to N1F
- 10.) Connect JA4 to Com
- 11.) Verify LED3 is illuminated
- 12.) Verify 12VDC across load
- 13.) Remove connection at JA4
- 14.) Move load to P2F
- 15.) Connect JA6 to Com
- 16.) Verify LED5 is illuminated
- 17.) Verify 12VDC across load
- 18.) Remove connection at JA6
- 19.) Move load to N2F
- 20.) Connect JA8 to Com
- 21.) Verify LED7 is illuminated
- 22.) Verify 12VDC across load
- 23.) Remove connection at JA8
- 24.) Move load to P3F
- 25.) Connect JA10 to Com
- 26.) Verify LED9 is illuminated
- 27.) Verify 12VDC across load
- 28.) Remove connection at JA10
- 29.) Move load to N3F
- 30.) Connect JA12 to Com
- 31.) Verify LED11 is illuminated
- 32.) Verify 12VDC across load
- 33.) Remove connection at JA12
- 34.) Move load to P1R
- 35.) Connect JA14 to Com
- 36.) Verify LED4 is illuminated
- 37.) Verify 12VDC across load
- 38.) Remove connection at JA14
- 39.) Move load to N1R
- 40.) Connect JA16 to Com
- 41.) Verify LED2 is illuminated
- 42.) Verify 12VDC across load
- 43.) Remove connection at JA16
- 44.) Move load to P2R
- 45.) Connect JA18 to Com
- 46.) Verify LED8 is illuminated
- 47.) Verify 12VDC across load
- 48.) Remove connection at JA18
- 49.) Move load to N2R
- 50.) Connect JA20 to Com

- 51.) Verify LED6 is illuminated
- 52.) Verify 12VDC across load
- 53.) Remove connection at JA18
- 54.) Move load to P3R
- 55.) Connect JA22 to Com
- 56.) Verify LED12 is illuminated
- 57.) Verify 12VDC across load
- 58.) Remove connection at JA22
- 59.) Move load to N3R
- 60.) Connect JA24 to Com
- 61.) Verify LED10 is illuminated
- 62.) Verify 12VDC across load
- 63.) Remove connection at JA24
- 64.) Remove Load

Section 5, Page 5, Step D: Test as follows

- 1.) Measure across C80 and C81 for .54VDC and -.54VDC +/-2%
- 2.) Measure TP1, TP2, and TP3 for 5VDC
- 3.) Apply 67VDC to CP49 with respect to COM
- 4.) Verify CP50 = 41.8VDC to 46.2VDC
- 5.) Verify CP51 = 25.65VDC to 28.35VDC
- 6.) Verify TP1, TP2 and TP3 = -0.061VDC
- 7.) Remove voltage from CP49
- 8.) Verify TP1, TP2, and TP3 = 5VDC
- 9.) Apply 67VDC to CP52 with respect to COM
- 10.) Verify CP53 = 41.8VDC to 46.2VDC
- 11.) Verify CP54 = 25.65VDC to 28.35VDC
- 12.) Verify TP1 and TP4 = -0.061VDC
- 13.) Remove voltage from CP52
- 14.) Verify TP1 and TP4 = 5VDC
- 15.) Apply 67VDC to CP55 with respect to COM
- 16.) Verify CP56 = 41.8VDC to 46.2VDC
- 17.) Verify CP57 = 25.65VDC to 28.35VDC
- 18.) Verify TP2 and TP5 = -0.061VDC
- 19.) Remove voltage from CP55
- 20.) Verify TP2 and TP5 = 5VDC
- 21.) Apply 67VDC to CP58 with respect to COM
- 22.) Verify CP59 = 41.8VDC to 46.2VDC
- 23.) Verify CP60 = 25.65VDC to 28.35VDC
- 24.) Verify TP3 and TP6 = -0.061VDC
- 25.) Remove voltage from CP58
- 26.) Verify TP3 and TP6 = 5VDC
- 27.) Apply 67VDC to CP61 with respect to COM
- 28.) Verify CP62 = 41.8VDC to 46.2VDC
- 29.) Verify CP63 = 25.65VDC to 28.35VDC
- 30.) Verify TP4, TP5 and TP6 = -0.061VDC
- 31.) Remove voltage from CP49
- 32.) Verify TP4, TP5, and TP6 = 5VDC

Section 5, Page 8, Step i: **NOTE;** be sure scope has a good ground connection

Section 5, Page 8, Step K: **NOTE;** Special connector made for this step