GENERAL ELECTRIC

277A3781

REV NO. | TITLE | CONT ON SHEET 2 SH NO. 1

STANDING INSTRUCTIONS

CONT ON SHEET SH NO. | FIRST MADE FOR 44C300339-G01-G04

REVISIONS

Test Instructions

for

44C300339 G1-G4

A.C. Regulator Board

cc. Q. C. ENGINEERING
Q. C. SUPR
TEST TECHNICIAN

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MADE BY K.A.MORRIS 790912 | APPROVALS WLL | DRIVE SYSTEMS DIV OR DEPT. | 277A3781 1

ISSUED 9-13-79 | SALEM, VA. LOCATION | CONT ON SHEET 2 SH NO. 1

FF-803 WF (11-77)
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CODE IDENT NO.

Test Instructions
for
44C300339 G1-G4
A.C. Regulator Board

I. Equipment Required

A. 2 DVM'S

B. 44C300339 G1-G4 Test Panel and Board Adapter

C. Elementary ~~44C300339~~ (3) 44C320940 Rev 2

D. Oscilloscope

E. Power Supply

II. Set-up

A. Connect board adapter to the test panel.

B. Turn SW1, SW2 and SW3 on the test panel off and plug fixture in to 115VAC power source.

C. Connect a digital voltmeter to the "ext meter" jacks on the front of the test panel (yellow and black jacks).

D. Turn Level adjust P1 on the test panel fully counter-clockwise.

E. Place the board under test in the board adapter and turn the pots on the board under test as follows:

1. A1P 4
2. A2P 2
3. A3P 8.5
4. A4P 6 (4) check Resistance = ~~225K to 450K~~ (2) 200K to 300K
5. A5P 0

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6. A6P 5.5

7. A7P 0

8. A8P 8

9. A9P 6

① F. Check Resistance

② 200K to 300K check Resistance = ~~295K to 275K~~ G5

	G1 Ohms	G3 Ohms
A38R =	2.28K to 2.52K	1.71 to 1.89K
A39R =	9.5K to 10.5K	7.79 to 8.61K
A43R =	209 to 231	209 to 231

III. Test

A. Test of first (1st) stage gain

1. Switch SW1 on and adjust the "Level adj." for 19v ± 0.1V ② on the external meter.

2. Connect a second digital voltmeter to the emitter of 9Q on the board under test. Place the common lead of the meter on the -24v buss at (3, 22, 18, 17, D or A) on the board adapter. Voltage @ 9Q Emitter will increase

3. Adjust A6P on the board under test to get a ~~+~~1.36v ± 0.05V ② change on the emitter of 9Q when PB1 is pushed. Note ② after ~~each time~~ A6P is adjusted the 19v may need ② to be reset with "Level Adj P1" on the test panel.

B. Test of the Second (2nd) stage gain

1. Make sure that the "ext meter" is still set for 19v ± 0.1 ③ use the "Level Adj P1" to adjust.

2. Adjust A3P on the board under test for ~~8V~~ 8 ± 0.1V ③ on the meter on the test panel.

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8 x 1.01 5.52 1.59

5.51 1.36 1.87

5.52 1.36

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3. Push the PB1 on the test panel and the output meter on the panel should give a 5.2v ± 0.1v change. Touch up adjustment of A3P until this change occurs. The "Ext Meter" should remain at 19v, ± 0.1V.

READING WILL DECREASE BY 5.2v
9.0
5.2
2.8

C. Test of Exc Low Limit

1. Turn "SW2" on the test panel on
2. Adjust "Level Adj P1" fully CCW
3. Adjust A1P for 3.5v ± 0.1v on the output meter on the test panel.
4. Turn "SW2" off

D. Test of Phase Back

1. Turn "SW3" on
2. Connect an oscilliscope to the red and black scope jacks on the front of the test panel
3. Insure that the "Level Adjust P1" is still fully CCW
4. Set A2P for 1.85 ± 0.1v ms pulses (to middle of slope)
5. Turn SW3 off

E. Test of URAL Input

1. Connect a DC Power Supply to point A and B on the board under test. Connect the "-" to A and the "+" to B.
2. Turn the power supply to zero volts and turn it on.

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3. Set the "Level Adj P1" on the test panel for 9v ± 0.1v ① on the output meter also on the panel.

4. Turn A8P on the board under test to 2 on its dial.

5. Slowly increase the power supply voltage until the output meter on the test panel just begins to decrease. The power supply voltage should be approx 3.0v

6. Turn the power supply voltage adjust back to zero volts and turn A8P to 5 on its dial.

7. Repeat step 5. The voltage on the output meter should begin to decrease when the power supply reaches approx 2.0v

8. Turn the power supply voltage adjust back to zero volts and turn A8P to 8 on its dial

9. Repeat step 5. The voltage should decrease at approx 1.7 power supply voltage

IV. Final Test

A. With an ohmmeter wire check rectifiers A1D-A12D and A28D.

B. Test Stamp Board

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