



GE Energy

Functional Testing Specification

Parts & Repair Services
Louisville, KY

LOU-GED-246B5050DY

Test Procedure for a capacitor assembly

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DATE 04/11/2013	DATE	DATE	DATE 4/12/2013

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1. SCOPE

1.1 This is a work instruction for testing capacitor 246B5050DY assembly

2. STANDARDS OF QUALITY

2.1 Refer to the current revision of the IPC-A-610 standard for workmanship standards.

3. APPLICABLE DOCUMENTS

3.1 The following document(s) shall form part of this specification to the extent specified herein. Unless otherwise indicated, the latest issue shall apply.

3.1.1 Check assembly's electronic folder for more information

4. ENGINEERING REQUIREMENTS

4.1 Equipment Cleaning

4.1.1 Equipment should be clean and free of debris prior to applying power unless performing an initial check. Refer to site specific SRA's for cleaning guidelines.

4.2 Equipment Inspection

4.2.1 Equipment should be visually inspected for any defects prior to applying power. This inspection should include the following as a minimum:

4.2.1.1 Wires - broken, cracked, or loosely connected

4.2.1.2 Terminal strips / connectors - broken or cracked

4.2.1.3 Components - visually damaged

4.2.1.4 Capacitors - bloated or leaking

4.2.1.5 Solder joints - damaged or cold

4.2.1.6 Circuit board - burned or de-laminated

4.2.1.7 Printed wire runs / Traces - burned or damaged

5. EQUIPMENT REQUIRED

5.1 The following equipment is required to perform the process requirements. Equipment may be substituted provided that all accuracy's and test ratios are equivalent or better.

Qty	Reference #	Description
1		Fluke 87 DMM (or Equivalent)

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6. Testing Process

6.1 Testing Procedure

6.1.1 Verify 20k ohms +/- 12% between Positive 4bus and Negative 4bus.

6.1.2 Capacitance should be measured and typical values should be listed here for the two and four capacitor unit.

6.2 *TEST COMPLETE *****

7. Attachments

7.1 None at this time.

8. Comments

8.1 None at this time.