

REV NO.		TITLE
P3K-AL-0348-A01		CIRCUIT BOARD TEST SPECIFICATION REMOTE OPERATION AUXILIARY RELAY 125V -- 118D1570 FIRST MADE FOR
CONT ON SHEET	2	SH NO. 1

Refer to the drawing to see that:

1. All of the relay coils used 125 VDC.
2. The common of all relays is connected to one input terminal.
3. The case ground of all relays is connected to one input terminal.
4. The high side of each relay coil goes to a separate input terminal.
5. Each relay has one form C set of output contacts "wired out" -- all are independently connected to output terminals.
6. There are no interconnections on the card except the coil commons and case grounds of the relays.

The relay specifications are in the "U" sheets.

With the minus side of the appropriate power source connected to the ∇ 125 terminal and the appropriate plus applied (app) and removed (rem) alternately to coil terminals, the relays pick up and drop out as shown in the chart. A one (1) indicates an energized relay. A zero (0) indicates a de-energized relay and is usually omitted from the chart - for clarity.

	K1	K2	K3	K4	K5	K6	K7	K8
1. TB3-25 App	1							
Rem								
2. TB3-26 App		1						
Rem								
3. TB3-27 App			1					
Rem								
4. TB3-28 App				1				
Rem								
5. TB3-29 App					1			
Rem								
6. TB3-30 App						1		
Rem								
7. TB3-31 App							1	
Rem								
8. TB3-32 App								1
Rem								

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<p><u>TEST INSTRUCTIONS 1PC2--ROOX</u></p> <p>Assembly 118D1570</p> <p>Schematic 117D9996</p> <p><u>PROCEDURE:</u></p> <ol style="list-style-type: none"> 1. Connect the circuit under test as described in the setup instructions. 2. Test the logic circuitry using Table A. 			REVISIONS <table border="1" style="width: 100%; height: 100%; border-collapse: collapse;"> <tr><td style="height: 30px;"></td><td style="width: 20px;"></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> <tr><td style="height: 30px;"></td><td></td></tr> </table>																				
MADE BY D. Mone Jan. 15, 1975 ISSUED JAN 15 1975		APPROVALS <div style="border: 1px solid black; padding: 5px; margin-top: 10px;"> Steam Turbine Schenectady </div>	DIV OR DEPT. P3K-AL-0348-A01 LOCATION CONT ON SHEET 3 SH NO. 2																				

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CONT. ON SHEET 4	SH. NO. 3		

SETUP INSTRUCTIONS - FMCC 1PC2-ROOX

1. The loads to be applied to the circuit under test are $\pm 1\%$ tolerance.
2. Unless otherwise specified, all voltage to be applied and to be measured (signified by an "X" on the logic test table) are +24.00VDC (tolerance ± 100 MV)
3. This circuit card has 34 pins total with 34 pins in use. The terminal board configuration is 2 - 12 pt. and 1 - 10 pt.
4. Connect pins 33 and 34 to ground.
5. $V_a = 125\text{VDC}$.

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CIRCUIT BOARD TEST SPECIFICATIONS

REMOTE OPERATION AUXILIARY RELAY 125V - 115D1570

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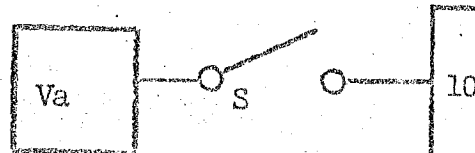
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INSTRUCTIONS FOR USE OF LOGIC TABLE

A. s 10 Va = set 10 to Va.

Close S to apply Va to Pin 10

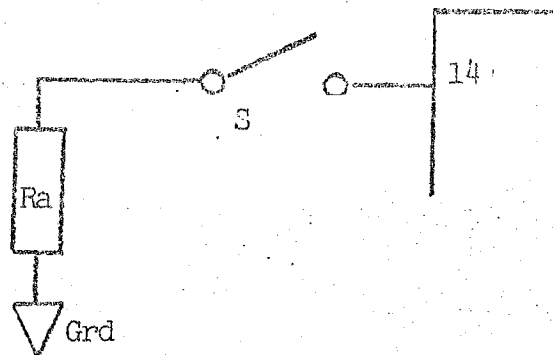
If Va is not specified, assume +24.0 VDC.



B. r 10 Va = reset 10 to Va

open S

C. s 14 Ra = set 14 to Ra



Close S to apply load Ra to Pin 14.

D. An "X" in the logic table indicates a voltage measurement of +24.00VDC. A letter (ie "C") in the logic table indicates a voltage measurement, the voltage being equal to that specified by the subscript letter (ie "Vc"). A blank space indicates a 0 VDC measurement.

E. The voltage at all pins and all test points will be measured at each step of the logic table.

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TABLE A

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PROCEDURE	1	2	3	4	5	6	7	8	9	10	11	12
1 Initial Condition												
2 S 2	X	X										
3 S 25 Va		X	X									
4 P 2 R25 Va	X	X										
5 P 25 Va R2												
6 S 5				X	X	X						
7 S 26 Va				X	X	X						
8 P 5 R26 Va				X	X	X						
9 P 26 Va R5												
10 S 8							X	X				
11 S 27 Va							X	X	X			
12 P 8 R27 Va												
13 P 27 Va R8												
14 S 11										X	X	
15 S 28 Va										X	X	X
16 P 11 R28 Va												

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REMOTE OPERATION AUXILIARY RELAY 125V
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PROCEDURE	1	2	3	4	5	6	7	8	9	10	11	12
17 r 28 Va R11												
18 s 14												
19 s 29 Va												
20 r 14 R29 Va												
21 r 25 Va R14												
22 s 17												
23 s 30 Va												
24 r 17 R30 Va												
25 r 30 Va R17												
26 s 20												
27 s 31 Va												
28 r 20 R31 Va												
29 r 31 Va R20												
30 s 23												
31 s 32 Va												
32 r 23 R32 Va												

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PREPARED BY <u>George W. Kessler</u> DATE <u>4/2/73</u> G.W. Kessler EHC DESIGN ENGINEERING			
APPROVED BY <u>P.C. Callan</u> DATE <u>1-13-75</u> P.C. Callan - MANAGER EHC DESIGN ENGINEERING			
TEST PROCEDURE PREPARED BY <u>Carl H. Bugg</u> DATE <u>Dec 5, 1974</u> C. Bugg EHC TEST ENGINEER			
TEST PROCEDURE APPROVED BY <u>George W. Kessler</u> DATE <u>1/6/75</u> G.W. Kessler EHC DESIGN ENGINEERING			
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