TESTING TIMER FUNCTION ON 114D9423

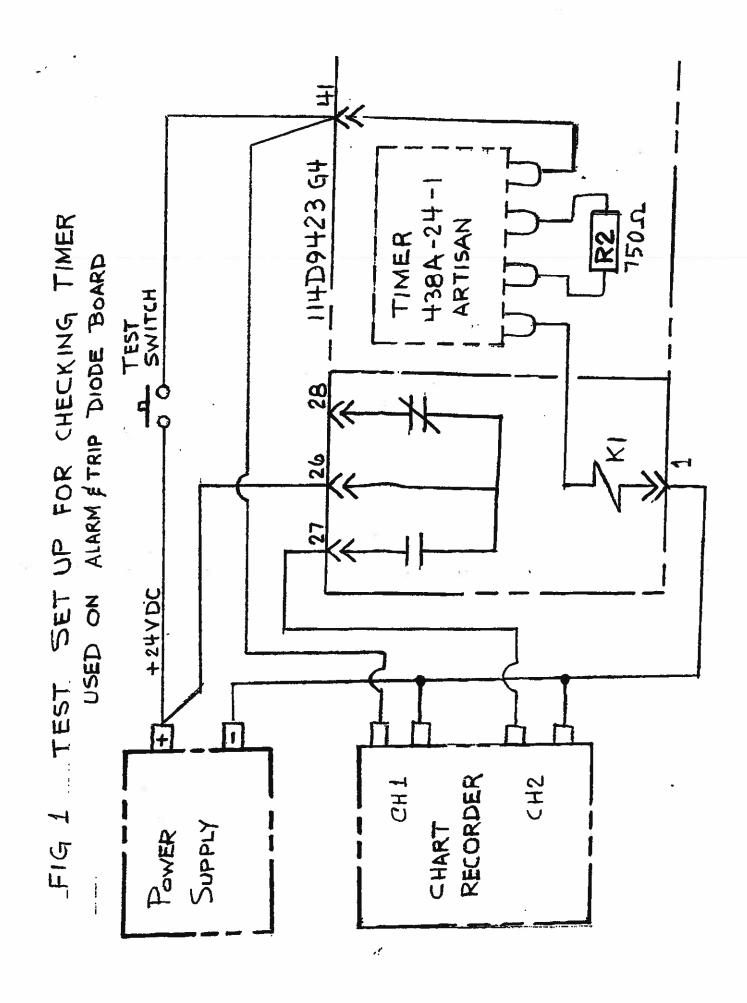
NOTE THAT TIMER FUNCTION PROVIDES DELAY ON PICKUI OF RELAY KI BY 0.1 SEC (90 to 110 m sec).

- 1) WE TEST FIXTURE AND JUMPER LEADS TO CONNECT TEST CIRCUIT AS SHOWN IN FIG L.
- 2) USE 24VDC POWER SUPPLY & PUSHBUTTON SWITCH
 TO SIMULATE TRIP SIGNAL.
- 3. USE 2 CHANNEL CHART RECORDER (GOULD MODEL 22C

CHANNEL 1: TIMER INPUT @ PIN 41 (2V/DIV)

CHANNEL 2: TIMER OUTPUT @ PIN 27 (2V/DIV)

- 4. SET CHART SPEED TO 25 mm/sec.
- 5. Push TEST PUSH BUTTON SWITCH WHICH APPLIES
 24V TRIP SIGNAL TO TIMER. NOTE THAT TIMER
 ACTUATES RELAY KI WITH O. I SER DELAY ON PICKUP.
- 6. RELEASE TEST PUSH BUTTON AND OBSERVE THAT KI DROPS OUT AS SOON AS BUTTON IS RELEASED (NO DELAY ON DROP OUT.
 - 7. REPEAT TEST USING CHART SPEED OF 125 munu/sec.
 - 8. VERIFY THAT TIMER MEETS THE REQUIRED PERFORMANCE.
 NOTE THAT ABOVE TEST CAN BE PERFORMED
 SCOPE IF CHART RECORDER IS NOT AVAILABLE.
 - 9. Check all diodes as per schematic.



TESTING 114D9423 G3 MODIFIED

U4354 REPLACED WITH TIMER 438A-24-1 (ARTISAN)

AND MERCURY WEITED

RELAY U6005 AICKTROOM!

TIMER INPUT

96 msec DELAY

ON PICK UP

8ms/DIN

125 mm/sec

Bms/DIN

TIMER OUT PUT

R2 = 750.5.

3/B09A

