g GE Industrial Systems	**Functional Testing Specification**
Renewal Services ***Louisville,KY***	**LOU–GED-193X712xx**

Test Procedure for a Power Amplifier Card

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Dan Laemmle			Robert Dunell
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Functional test procedure for a Power Amplifier Card

1. SCOPE

1.1 This is a functional testing procedure for a 193X712 Power Amplifier Card.

2. STANDARDS OF QUALITY

2.1 Refer to the current revision of the IPC-A-610 standard for workmanship standards.

3. APPLICABLE DOCUMENTS

3.1 The following document(s) shall form part of this specification to the extent specified herein. Unless otherwise indicated, the latest issue shall apply.

3.1.1 Documentation Folder

4. ENGINEERING REQUIREMENTS

4.1 Equipment Cleaning

4.1.1 Equipment should be clean and free of debris prior to applying power unless performing an initial check. Refer to the local documented procedures for cleaning guidelines.

4.2 Equipment Inspection

4.2.1 Equipment should be visually inspected for any defects prior to applying power. This inspection should include the following as a minimum:

4.2.1.1 Wires broken or cracked
4.2.1.2 Terminal strips / connectors broken or cracked
4.2.1.3 Loose wires
4.2.1.4 Components visually damaged
4.2.1.5 Capacitors leaking
4.2.1.6 Solder joints damaged or cold
4.2.1.7 Circuit board burned or de-laminated
4.2.1.8 Printed wire runs burned or damaged

5. EQUIPMENT REQUIRED

5.1 The following equipment is required to perform the process requirements. Equipment may be substituted provided that all accuracy's and test ratios are equivalent or better.

Qty	Reference #	Description
1		Fluke 85 DMM (or Equivalent)
1	H033528	193X711 Test Fixture
1		2 Lamp 300 Watt Load
1		20 VDC Power Supply

6. TESTING PROCESS

6.1 Setup

6.1.1

Note:

6.2 Testing Procedure

6.2.1 See Attached

FOR REFERENCE ONLY

LOU-GED-193X712 ~~803~~-1

TEST PROCEDURE 193X712 AND 193X803
FOR ~~193X803B~~ 712/803
POWER AMPLIFIER-POWER SUPPLY

EQUIPMENT NEEDED:
1) 193X~~803B~~ 712/803 TEST FIXTURE - H033528
~~2) POWER CORD (TERMINAL TYPE)~~ 2) POWER CORD FOR FIXTURE
3) DIGITAL MULTIMETER
4) LOAD (2 300W LIGHT BULBS IN PARALLEL)
5) 20V DC SUPPLY WHEN TESTING 712 ONLY

PROCEDURE

NOTE: IT IS RECOMENDED TO STATIC CHECK THE SCR AND DIODE MOUNTED ON HEAT SINK UNDERNEATH BD....ALSO MAKE SURE YOUR BD. IS DEFINATELY A 193X803B/712 THERE ARE SEVERAL OTHER BOARDS THAT LOOK IDENTICAL AND CAN CAUSE SERIOUS DAMAGE TO FIXTURE !!!

1 ATTACH 600W LOAD TO BANANA JACKS ON BACK OF FIXTURE...
2 SET MULTIMETER FOR DC AND CONNECT TO SIDE OF FIXTURE (OBSERVE POLARITY)...
3 PLUG BOARD INTO FIXTURE ...
4 SET CONTROL WINDINGS SELECTOR ON FIXTURE TO AUX 1...
SET OUTPUT ADJUST POT ON FIXTURE TO ZERO...
APPLY POWER...
7 MAKE SURE 6.3VAC SECONDARY LAMP ON FIXTURE IS LIT... [illegible]
8 ADJUST P606 ON BD. TO PROVIDE ZERO VOLTS OUT....
9 TURN OUTPUT ADJUST POT ALL THE WAY UP TO PROVIDE MAX OUTPUT (APPROX 52VDC).
10 MAKE SURE OF SMOOTH RESPONSE FROM ZERO TO MAX OUTPUT...
11 SET CONTROL WINDINGS SELECTOR ON FIXTURE TO AUX 2...
12 REPEAT STEPS 9 AND 10...
13 SET CONTROL WINDINGS SELECTOR ON FIXTURE TO ERROR 1...
NOTE: THE ERROR WINDINGS DO NOT PROVIDE AS MUCH GAIN AS THE AUX WINDINGS.
14 TURN OUTPUT ADJUST POT TO MAX AND YOU SHOULD GET AT LEAST [illegible]VDC OUT..8V DC
15 AGAIN MAKE SURE OF SMOOTH RESPONSE FROM ZERO TO MAX OUTPUT...
16 SET CONTROL WINDINGS SELECTOR ON FIXTURE TO ERROR 2...
REPEAT STEPS 14 AND 15...
17 IF YOU MADE IT TO HERE YOU ARE FINISHED...

CHANGES REVIEWED BY DAN LAEMMLE 7-31-02

6.3 ***TEST COMPLETE ***

7. NOTES

8. Oscilloscope Verification Examples:

Fig. 1

Fig. 2