

BRR whatever Released  
MO whatever Finished  
Valid from ---  
MBR for MO version 00000001

MBR ID/Version/Description 5957004/00000032/Obesity SDD 0.25mg/0.5mlD  
Order size 30000 ea  
Batch no. NHJM068881  
MO no. NHJM00013246

BRR Approval		
<small>whatever</small>	Text	MBR fulfilled
Batch Record Report NHJM00013246		
Released	Automatically released by system	---
Date - User: 2023-09-14 10:35:22 +0100 - 11111111 / ---		
MBR fulfilled: yes		

Review <small>whatever</small>		
Review <small>dance</small>	<small>whatever</small>	Number of elements
Exception review	Executed	0
Batch record report review (Exception)		
Date - User: 2023-09-14 10:22:47 +0100 - 270 / Nishranth Mahesh (nhjm)		
CPP review	Not needed	0
CQA review	Not needed	0

Basic operations			
Basic operation	SFO ID	Actual start	Actual end
0100 - SDD assembly	806363	2023-09-14 08:18:28 +0100	2023-09-14 10:20:34 +0100

Summing bill of input material				
Material no.	Material name	Target quantity	Actual quantity	No. of positions
2700145	FRONT ASSEMBLY_MK2, NN WHITE	20000 ea	20000 ea	1
2701018	REAR ASSEMBLY, NN WHITE, 0.5	20000 ea	20000 ea	1
5185500	SEMAGLUTIDE D 0.5MG/ML,PFS 0.5	20000 ea	20000 ea	1

Produced batches						
Material no.	Material name	Batch no.	Expiration date	Actual start	Actual end	Actual quantity
5957004	Obesity SDD 0.25 mg/0.5 ml D	NHJM068881	2029-09-14 23:59 +0100	2023-09-14 10:06:30 +0100	2023-09-14 10:35:20 +0100	19703 ea

Bill of input material / Takeout log						
Pos.	Material no.	Material name	Manufacturing date set	Target quantity	Actual quantity	
0001	5185500	SEAGLUTIDE D 0.5MG/ML,PFS 0.5	No	20000 ea	20000 ea	
Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity	Effective quantity
Take over	123400004868171362	NHJM068882	---	---	10000 ea	10000 ea
Date - User: 2023-09-14 09:57:47 +0100 - 121 / PAS-X Production Operator						
Take over	123400004868171386	NHJM068882	---	---	10000 ea	10000 ea
Date - User: 2023-09-14 09:58:12 +0100 - 121 / PAS-X Production Operator						
Pos.	Material no.	Material name	Manufacturing date set	Target quantity	Actual quantity	
0002	2700145	FRONT ASSEMBLY_MK2, NN WHITE	No	20000 ea	20000 ea	
Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity	Effective quantity
Take over	123400004868171461	NHJM068884	---	---	10000 ea	10000 ea
Date - User: 2023-09-14 09:57:03 +0100 - 270 / Nishranth Mahesh (nhjm)						
Take over	123400004868171423	NHJM068884	---	---	10000 ea	10000 ea
Date - User: 2023-09-14 09:57:15 +0100 - 270 / Nishranth Mahesh (nhjm)						
Pos.	Material no.	Material name	Manufacturing date set	Target quantity	Actual quantity	
0003	2701018	REAR ASSEMBLY, NN WHITE, 0.5	No	20000 ea	20000 ea	
Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity	Effective quantity
Take over	123400004868171485	NHJM068885	---	---	10000 ea	10000 ea
Date - User: 2023-09-14 09:56:22 +0100 - 121 / PAS-X Production Operator						
Take over	123400004868171508	NHJM068885	---	---	10000 ea	10000 ea
Date - User: 2023-09-14 09:56:48 +0100 - 121 / PAS-X Production Operator						

Bill of target material / Stock creation log						
Pos.	Material no.	Material name	Batch no.	Material flow type	Target quantity	Actual quantity
0001	5957004	Obesity SDD 0.25mg/0.5 ml D	NHJM068881	Stock	30000 ea	19703 ea

Material reconciliation - Input material						
Pos.	Material	Accounted				whatever
0001	5185500 - SEMAGLUTIDE D 0.5MG/ML,PFS 0.5	99,425 % (---)				<input checked="" type="checkbox"/>
Batch	Take-out	Return	Loss	Produced	Difference	
Total	20000 ea	0 ea	0 ea	19885 ea	115 ea	
NHJM068882	20000 ea	0 ea	0 ea			

Material reconciliation - Target material			
Material	Target	Actual	Samples
5957004 - Obesity SDD 0.25mg/0.5 ml D	30000 ea	19703 ea	182 ea

Material reconciliation - Confirmation signatures		Date - User
Material reconciliation confirmation		2023-09-14 10:20:23 +0100 - 112 / PAS-X Production Support
Material reconciliation confirmation		2023-09-14 10:19:17 +0100 - 112 / PAS-X Production Support

Production unit	
Basic operation	Production unit
0100 - SDD assembly	DF0601AL

Check lists		
Check list: ID kvittering	Number of samples using this list: 1	
	OK	Ikke OK
---	1	---
Check list: IPC kvittering	Number of samples using this list: 1	
	OK	Ikke OK
---	1	---
Check list: OPC kvittering	Number of samples using this list: 2	
	OK	Ikke OK
---	2	---
Check list: Reference kvittering	Number of samples using this list: 2	
	OK	Ikke OK
---	2	---

Samples							
ID	Sample type	Variant	Check list	Product counter	SU	Sample quantity	Critical results
REF1	REF	AUTOMATIC	Reference kvittering	10	---	35 ea	OK
			Date: 2023-09-14 08:47:54 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
OPC1	OPC	AUTOMATIC	OPC kvittering	30	---	40 ea	OK
			Date: 2023-09-14 08:48:25 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
ID1	PFS-ID	AUTOMATIC	ID kvittering	30	---	10 ea	OK
			Date: 2023-09-14 08:49:00 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
IPC1	IPC	AUTOMATIC	IPC kvittering	30	---	20 ea	OK
			Date: 2023-09-14 08:49:35 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
OPC2	OPC	AUTOMATIC	OPC kvittering	30	---	12 ea	OK
			Date: 2023-09-14 09:19:58 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
REF2	REF	AUTOMATIC	Reference kvittering	10	---	65 ea	OK
			Date: 2023-09-14 09:23:41 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			

Bill of equipment				
Pos.	Equipment class	Equipment type	Equipment	Number of items
1	Workroom	ASSEM / Assembly Line	AL0601 / Assembly Line 06.01	1

Detailed BO				
Level	dance			whatever
1	1 - 0100STR - Opstartsaktiviteter	Subtype: ---	Tabular execution: no	NF
	Funktion håndterer alle opstartsaktiviteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - Batchinformation (PID Board Information) - Allokering af udstyr - Prøveudtagings beregninger - Batch download og start			
Level	dance			whatever
2	1 - N0100DEC - Back to back?	Subtype: ---		NF
	Back to Back vælges hvis denne batch opstartes umiddelbart efter forgående batch. Opfylder denne ordre kriterierne for en back-to-back-ordre, vælges ja. Hvis ikke, vælg nej.			
	Decision type: User selection	Predecessor: Start	Repetition: 1	
	Set value	Actual value	User & date / Signature	whatever
	---	N0100Yes		NF
	User & date: 2023-09-14 08:22:24 +0100 - 270 / Nishranth Mahesh (nhjm)			

Level	dance	whatever
2	1 - N0110B2B - Bekræft back to back Subtype: ---	Tabular execution: no NF
	Denne funktion bekræfter valget af Back-to-Back.	
2.0	010 - Bekræft back to back Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	Bekræft at back to back betingelserne er opfyldt	NF
	User & date: 2023-09-14 08:33:28 +0100 - 270 / Nishranth Mahesh (nhjm)	
	Block signature: 2023-09-14 08:33:42 +0100 - 121 / PAS-X Production Operator	
	Verification signature: 2023-09-14 08:33:56 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
2	1 - N0140AL - [A] Allokér linje Subtype: ---	Tabular execution: no NF
	Funktionen allokere linje til ordren. Hvis "ERROR" er linjen allokere til en anden ordre.	
Level	dance	whatever
3	1 - M0130AL - [A] Linje allokering Subtype: ---	NF
	Allokere linje til aktuelle ordre. Linjen kan ikke allokere, hvis whatever ikke er OK.	
	Set value Actual value User & date / Signature whatever	
	ASSEM:Assembly Line / ASSEM:Assembly Line / Workroom:AL0601 (Assembly Line 06.01)	NF
	Workroom:AL0601 (Assembly Line 06.01) User & date: 2023-09-14 08:33:57 +0100 - 11111111 / ---	
	Attributes	
	Identification type: Scan	
	Reuse equipment: no	
	Equipment item:	
	1: Workroom AL0601 Assembly Line 06.01	
Level	dance	whatever
2	1 - N0230CAL - [A] Prøvedtagsberegninger Subtype: ---	Tabular execution: no NF
	Beregner prøve udtag ud fra valgte ordre.	
2.0	010 - Batch Size in Pens Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	--- 30000 ea	NF
	User & date: 2023-09-14 08:33:58 +0100 - 11111111 / ---	
2.1	020 - IPC Subtype: ---	---
	1. Udtags mængde	
	Set value Actual value User & date / Signature whatever	
	--- 20 ea	NF
	User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---	
2.2	030 - OPC Subtype: ---	---
	1. Udtags mængde	
	Set value Actual value User & date / Signature whatever	
	--- 52 ea	NF
	User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---	
2.3	040 - Reference Subtype: ---	---
	1. Udtags mængde	
	Set value Actual value User & date / Signature whatever	
	--- 100 ea	NF
	User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---	
2.4	050 - ID Subtype: ---	---
	1. Udtags mængde	
	Set value Actual value User & date / Signature whatever	
	--- 2 ea	NF
	User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---	
Level	dance	whatever
2	1 - N0250MBA - [A] Batch start Subtype: ---	Tabular execution: no NF
	Udfører batchstart mellem PAS-X og linjen.	

Level				dance	whatever
3	1	M0150DEC - [A] Start MOT udført?	Subtype: ---		NF
		Decision type: Formula	Predecessor: M0140MOT	Repetition: 1	
		Set value	Actual value	User & date / Signature	whatever
		---	M0150Yes		NF
				User & date: 2023-09-14 08:37:05 +0100 - 11111111 / ---	
Level				dance	whatever
3	1	M0160DEC - [A] Start FA udført ?	Subtype: ---		NF
		Decision type: Formula	Predecessor: M0161FA	Repetition: 1	
		Set value	Actual value	User & date / Signature	whatever
		---	M0160Yes		NF
				User & date: 2023-09-14 08:36:53 +0100 - 11111111 / ---	
Level				dance	whatever
3	1	M0170DEC - [A] Start PFS udført?	Subtype: ---		NF
		Decision type: Formula	Predecessor: M0171PFS	Repetition: 1	
		Set value	Actual value	User & date / Signature	whatever
		---	M0170Yes		NF
				User & date: 2023-09-14 08:37:14 +0100 - 11111111 / ---	
Level				dance	whatever
3	1	M0180DEC - [A] Start RA udført?	Subtype: ---		NF
		Decision type: Formula	Predecessor: M0181RA	Repetition: 1	
		Set value	Actual value	User & date / Signature	whatever
		---	M0180Yes		NF
				User & date: 2023-09-14 08:37:24 +0100 - 11111111 / ---	
Level				dance	whatever
1		1 - 0110MAN - [A] Redownload	Subtype: ---	Tabular execution: no	NF
		Trin til redownload			
Level				dance	whatever
2	1	N0100DEC - [A] Redownload	Subtype: ---		NF
		Denne funktion er 'Nej' som standard. Ændres til 'Ja' ved behov for redownload.			
		Decision type: Formula	Predecessor: Start	Repetition: 1	
		Set value	Actual value	User & date / Signature	whatever
		---	N0100No		NF
				User & date: 2023-09-14 08:37:26 +0100 - 11111111 / ---	
Level				dance	whatever
1		1 - 0150MAT - [A] Materiale registrering	Subtype: ---	Tabular execution: no	NF
		Scan komponenter ind til brug på linjen.			
Level				dance	whatever
1		2 - N0170LEM - Bekræft linje er tom	Subtype: ---	Tabular execution: no	NF
		Bekræft linjen er tom.			
	1.0	010 - Udfør Line Empty	Subtype: ---		---
		1. Før batchstop -Stop udstyret -Tøm linjen -Kvitter eventuelle watchdogs og kritiske alarmer. Bekræft at linjen er tom.			
		Set value	Actual value	User & date / Signature	whatever
		OK	OK		NF
				User & date: 2023-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm)	
Level				dance	whatever
1		1 - N0180MBI - Batch stop	Subtype: ---	Tabular execution: no	NF
		Trin i forbindelse med afslutning af batch.			
Level				dance	whatever
2	1	LNCLR - Linje Clearance	Subtype: ---	Tabular execution: no	NF
Level				dance	whatever
3	1	CBF5 - Line Clearance Zone 1	Subtype: ---	Tabular execution: no	NF

Level	dance	whatever
4	1 - NO161ALC - Zone 1	Subtype: --- Tabular execution: no NF
4.0	10 - LC1	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value Actual value	User & date / Signature whatever
	Ok Ok	NF
	User & date: 2023-09-14 10:11:07 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:21 +0100 - 121 / PAS-X Production Operator	
Level	dance	whatever
4	1 - NO162ALC - Zone 1	Subtype: --- Tabular execution: no NF
4.0	10 - LC2	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value Actual value	User & date / Signature whatever
	Ok Ok	NF
	User & date: 2023-09-14 10:11:27 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:36 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
3	1 - CBF3 - Line Clearance Zone 2	Subtype: --- Tabular execution: no NF
Level	dance	whatever
4	1 - NO161ALC - Zone 2	Subtype: --- Tabular execution: no NF
4.0	10 - LC1	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value Actual value	User & date / Signature whatever
	Ok Ok	NF
	User & date: 2023-09-14 10:11:44 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:54 +0100 - 121 / PAS-X Production Operator	
Level	dance	whatever
4	1 - NO162ALC - Zone 2	Subtype: --- Tabular execution: no NF
4.0	10 - LC2	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value Actual value	User & date / Signature whatever
	Ok Ok	NF
	User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
3	1 - CBF2 - Line Clearance Zone 3	Subtype: --- Tabular execution: no NF
Level	dance	whatever
4	1 - NO161ALC - Zone 3	Subtype: --- Tabular execution: no NF
4.0	10 - LC1	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value Actual value	User & date / Signature whatever
	Ok Ok	NF
	User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator	
Level	dance	whatever
4	1 - NO162ALC - Zone 3	Subtype: --- Tabular execution: no NF
4.0	10 - LC2	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value Actual value	User & date / Signature whatever
	Ok Ok	NF
	User & date: 2023-09-14 10:12:32 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:42 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
3	1 - CBF4 - Line Clearance Zone 4	Subtype: --- Tabular execution: no NF

Level	dance	whatever
4	1 - NO161ALC - Zone 4	Subtype: --- Tabular execution: no NF
4.0	10 - LC1	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value	Actual value User & date / Signature whatever
	Ok	Ok NF
	User & date: 2023-09-14 10:12:50 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 10:12:59 +0100 - 121 / PAS-X Production Operator	
Level	dance	whatever
4	1 - NO162ALC - Zone 4	Subtype: --- Tabular execution: no NF
4.0	10 - LC2	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value	Actual value User & date / Signature whatever
	Ok	Ok NF
	User & date: 2023-09-14 10:13:05 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 10:13:21 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
3	1 - CBF1 - Line Clearance Zone 5	Subtype: --- Tabular execution: no NF
Level	dance	whatever
4	1 - NO161ALC - Zone 5	Subtype: --- Tabular execution: no NF
4.0	10 - LC1	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value	Actual value User & date / Signature whatever
	Ok	Ok NF
	User & date: 2023-09-14 10:13:31 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 10:13:40 +0100 - 121 / PAS-X Production Operator	
Level	dance	whatever
4	1 - NO162ALC - Zone 5	Subtype: --- Tabular execution: no NF
4.0	10 - LC2	Subtype: ---
	1. Udfør line clearance og kvitter	
	Set value	Actual value User & date / Signature whatever
	Ok	Ok NF
	User & date: 2023-09-14 10:13:46 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 10:13:57 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
1	1 - 0140MANU - Manuel prøver	Subtype: --- Tabular execution: no NF
	Registrering af manuelle prøver	
Level	dance	whatever
2	1 - N0100DEC - Manuel prøver	Subtype: --- NF
	Decision type: Formula	Predecessor: Start Repetition: 1
	Set value	Actual value User & date / Signature whatever
	---	N0100No NF
	User & date: 2023-09-14 08:37:26 +0100 - 11111111 / ---	
Level	dance	whatever
1	1 - N0210ERL - Kassation	Subtype: --- Tabular execution: no NF
	Kasser materiale og kvittér	
Level	dance	whatever
2	1 - N0220ERL - Kassation 1. kontrol	Subtype: --- Tabular execution: no NF
2.0	010 - Kassation 1. kontrol	Subtype: ---
	1. Kasser PFS/Pen og kvitter	
	Set value	Actual value User & date / Signature whatever
	---	10 NF
	User & date: 2023-09-14 09:36:16 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 09:36:28 +0100 - 121 / PAS-X Production Operator	



Level	dance	whatever
2	1 - N0230ERL - Kassation 2. kontrol Subtype: ---	Tabular execution: no NF
2.0	010 - Kassation 2. kontrol Subtype: ---	---
	1. Kasser PFS/Pen og kvitter	
	Set value Actual value User & date / Signature	whatever
	---	10 NF
	User & date: 2023-09-14 09:36:43 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 09:37:36 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
2	2 - N0220ERL - Kassation 1. kontrol Subtype: ---	Tabular execution: no NF
2.0	010 - Kassation 1. kontrol Subtype: ---	---
	1. Kasser PFS/Pen og kvitter	
	Set value Actual value User & date / Signature	whatever
	---	5 NF
	User & date: 2023-09-14 09:42:45 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 09:42:55 +0100 - 121 / PAS-X Production Operator	
Level	dance	whatever
2	2 - N0230ERL - Kassation 2. kontrol Subtype: ---	Tabular execution: no NF
2.0	010 - Kassation 2. kontrol Subtype: ---	---
	1. Kasser PFS/Pen og kvitter	
	Set value Actual value User & date / Signature	whatever
	---	5 NF
	User & date: 2023-09-14 09:43:00 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 09:43:10 +0100 - 121 / PAS-X Production Operator	
Level	dance	whatever
2	3 - N0220ERL - Kassation 1. kontrol Subtype: ---	Tabular execution: no NF
2.0	010 - Kassation 1. kontrol Subtype: ---	---
	1. Kasser PFS/Pen og kvitter	
	Set value Actual value User & date / Signature	whatever
	---	5 NF
	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator	
Level	dance	whatever
2	3 - N0230ERL - Kassation 2. kontrol Subtype: ---	Tabular execution: no NF
2.0	010 - Kassation 2. kontrol Subtype: ---	---
	1. Kasser PFS/Pen og kvitter	
	Set value Actual value User & date / Signature	whatever
	---	6 NF
	User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
2	4 - N0220ERL - Kassation 1. kontrol Subtype: ---	Tabular execution: no NF
2.0	010 - Kassation 1. kontrol Subtype: ---	---
	1. Kasser PFS/Pen og kvitter	
	Set value Actual value User & date / Signature	whatever
	---	5 NF
	User & date: 2023-09-14 09:44:27 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 09:44:35 +0100 - 114 / PAS-X Production Operator 2	
Level	dance	whatever
2	4 - N0230ERL - Kassation 2. kontrol Subtype: ---	Tabular execution: no NF
2.0	010 - Kassation 2. kontrol Subtype: ---	---
	1. Kasser PFS/Pen og kvitter	
	Set value Actual value User & date / Signature	whatever
	---	5 NF
	User & date: 2023-09-14 09:44:40 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 09:44:50 +0100 - 121 / PAS-X Production Operator	



Level		dance			whatever
1		1 - N0200FC - Optælling	Subtype: ---	Tabular execution: no	NF
		Kontrol af antal prøver sammenhold med prøverudtagnings plan			
Level		dance			whatever
2		1 - N230CAL - [A] Forbrug	Subtype: ---	Tabular execution: no	NF
		Kontrol af antal prøver sammenhold med prøverudtagnings plan			
	2.0	010 - OPC	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		>=52 ea	52 ea		NF
		User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---			
	2.1	020 - IPC	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		>=20 ea	20 ea		NF
		User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---			
	2.2	030 - REF	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		>=100 ea	100 ea		NF
		User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---			
	2.3	040 - ID	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		>=2 ea	10 ea		NF
		User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---			
	2.4	050 - PFS/Pen manuel kassation	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		---	15		NF
		User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---			
	2.5	060 - PFS automatiske kasserede	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		---	100		NF
		User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---			
	2.6	070 - PFS, indskannede	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		--- ea	20000 ea		NF
		User & date: 2023-09-14 10:16:04 +0100 - 11111111 / ---			
	2.9	100 - Stock Creation	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		---	19703		NF
		User & date: 2023-09-14 10:16:04 +0100 - 11111111 / ---			
	2.10	110 - Udbytte	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		80 - 120 %	99,425 %		NF
		User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---			
	2.11	120 - Tilladt afvigelse	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		---	200		NF
		User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---			
	2.12	130 - Afvigelse	Subtype: ---		---
		Set value	Actual value	User & date / Signature	whatever
		-200 - 200	0		NF
		User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---			
Level		dance			whatever
2		1 - N240REP - Gentag recon beregning	Subtype: ---		NF
		Decision type: User selection	Predecessor: N230CAL	Repetition: 1	
		Set value	Actual value	User & date / Signature	whatever
		---	N240Yes		NF
		User & date: 2023-09-14 10:17:23 +0100 - 270 / Nishranth Mahesh (nhjm)			

Level	dance	whatever
2	2 - N230CAL - [A] Forbrug Subtype: ---	Tabular execution: no NF
	Kontrol af antal prøver sammenhold med prøverudtagnings plan	
2.0	010 - OPC Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	>=52 ea 52 ea	NF
	User & date: 2023-09-14 10:17:54 +0100 - 11111111 / ---	
2.1	020 - IPC Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	>=20 ea 20 ea	NF
	User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	
2.2	030 - REF Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	>=100 ea 100 ea	NF
	User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	
2.3	040 - ID Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	>=2 ea 10 ea	NF
	User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	
2.4	050 - PFS/Pen manuel kassation Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	--- 15	NF
	User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	
2.5	060 - PFS automatiske kasserede Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	--- 100	NF
	User & date: 2023-09-14 10:17:56 +0100 - 11111111 / ---	
2.6	070 - PFS, indskannede Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	--- ea 20000 ea	NF
	User & date: 2023-09-14 10:17:56 +0100 - 11111111 / ---	
2.9	100 - Stock Creation Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	--- 19703	NF
	User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	
2.10	110 - Udbytte Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	80 - 120 % 99,425 %	NF
	User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	
2.11	120 - Tilladt afvigelse Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	--- 200	NF
	User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	
2.12	130 - Afvigelse Subtype: ---	---
	Set value Actual value User & date / Signature whatever	
	-200 - 200 0	NF
	User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	
Level	dance	whatever
2	2 - N240REP - Gentag recon beregning Subtype: ---	NF
	Decision type: User selection Predecessor: N230CAL Repetition: 2	
	Set value Actual value User & date / Signature whatever	
	--- N240No	NF
	User & date: 2023-09-14 10:18:10 +0100 - 270 / Nishranth Mahesh (nhjm)	

PAS-X-triggered exceptions			
Caused at	Type	Criticality	Deviation number
2023-09-14 09:51:46 +0100	Actual value correction	Noncritical	---
<b>Related object:</b> SDD assembly(1)->[A] Materiale registering(1)->[A] Manuel take out(1) <b>Exception text (system):</b> Correcting actual value for decision 'N0140DEC: [A] Manuel take out' (old value: 'Nej', new value: 'Ja'). <b>Exception text (user):</b> test			
whatever	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
Correct decision		User & date: 2023-09-14 09:51:56 +0100 - 270 / Nishranth Mahesh (nhjm)	Signature: 2023-09-14 09:51:51 +0100 - 270 / Nishranth Mahesh (nhjm)
Cluster Operation	1 / Major	---	---
<b>Comment:</b> Exception added to cluster C00001345. test Exception added to cluster		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledged	1 / Major	Noncritical	---
<b>Comment:</b> test Acknowledge an exception		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3
2023-09-14 10:05:59 +0100	Actual value correction	Noncritical	---
<b>Related object:</b> SDD assembly(1)->[A] Materiale registering(1)->[A] Manuel stock creation(1) <b>Exception text (system):</b> Correcting actual value for decision 'N0100DEC: [A] Manuel stock creation' (old value: 'Nej', new value: 'Ja'). <b>Exception text (user):</b> test			
whatever	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
Correct decision		User & date: 2023-09-14 10:06:18 +0100 - 270 / Nishranth Mahesh (nhjm)	Signature: 2023-09-14 10:06:15 +0100 - 121 / PAS-X Production Operator
Cluster Operation	1 / Major	---	---
<b>Comment:</b> Exception added to cluster C00001345. test Exception added to cluster		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledged	1 / Major	Noncritical	---
<b>Comment:</b> test Acknowledge an exception		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3
2023-09-14 10:20:34 +0100	Integrity check warning	Noncritical	---
<b>Related object:</b> 806363 (NHJM00013246) <b>Exception text (system):</b> NNCORDERCONTROL0002 : Incomplete system configuration for final alarm from PCS. Check for final alarm cannot be executed.			
whatever	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
<b>Comment:</b> test NNEndShopFloorOrderWithWarning		User & date: 2023-09-14 10:20:34 +0100 - 270 / Nishranth Mahesh (nhjm)	Control Signature: 2023-09-14 10:20:33 +0100 - 270 / Nishranth Mahesh (nhjm)
Cluster Operation	1 / Major	---	---
<b>Comment:</b> Exception added to cluster C00001345. test Exception added to cluster		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledged	1 / Major	Noncritical	---
<b>Comment:</b> test Acknowledge an exception		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3