abcdef Folder Report

5957004 - Obesity SDD 0.25mg/0.5 ml D

## Regular production

MBR ID/Version/Description



5957004/0000032/Obesity SDD 0.25mg/0.5mlD

**BRR** status Released

30000 ea MO status Finished Order size Valid from abcdef no. NHJM068881 00000001 MO no. NHJM00013246 MBR for MO version

**BRR Approval** Text MBR fulfilled Status abcdef Folder Report NHJM00013246 Released Automatically released by system Date - User: 2023-09-14 10:35:22 +0100 - 111111111 / -MBR fulfilled: yes

next Review	∞ status		
next Review	» step	Status	Number of elements
Except	ion next Review	Executed	0
	abcdef Folder report next Review (Exception)		
			Date - User: 2023-09-14 10:22:47 +0100 - 270 / Nishranth Mahesh (nhjm)
CPP nex	xt Review	Not needed	0
CQA ne	xt Review	Not needed	0

Basic operations			
Basic operation	SFO ID	Actual start	Actual end
0100 - SDD assembly	806363	2023-09-14 08:18:28 +0100	2023-09-14 10:20:34 +0100

Summing bill of input material				
Material no.	Material name	Target quantity	Actual quantity	No. of positions
2700145	FRONT ASSEMBLY_MK2, NN WHITE	20000 ea	20000 ea	1
2701018	REAR ASSEMBLY, NN WHITE,	0.5 20000 ea	20000 ea	1
5185500	SEMAGLUTIDE D 0.5MG/ML,PF 0.5	S 20000 ea	20000 ea	1

Produced abcdefes									
Material no.	Material name	abcdef <b>no.</b>	Expiration date	Actual start	Actual end	Actual quantity			
5957004	Obesity SDD 0.25 mg/0.5 ml D	NHJM068881	2029-09-14 23:59 +0100	2023-09-14 10:06:30 +0100	2023-09-14 10:35:20 +0100	19703 ea			

Bill of in	put material .	took out log				
Pos.	Material n	o. Material	name	Manufacturing	g date set Target quantity	Actual quantity
0001	5185500		UTIDE D 0.5MG/ML,PFS	No No	20000 ea	20000 ea
		0.5				
	Action	SU	abcdef <b>no</b> .	Scale ID	Scale quantity too	
						antity quantity
	took over	123400004868171362	NHJM068882	 D / 11 000		000 ea 10000 ea
	<u> </u>			Date - User: 2023		1 / PAS-X Production Operator
	took over	123400004868171386	NHJM068882			000 ea 10000 ea
				Date - User: 2023	3-09-14 09:58:12 +0100 - 12	1 / PAS-X Production Operator
Pos.	Material no	o. Material	name	Manufacturing	g date set Target quantity	Actual quantity
0002	2700145	FRONT A	SSEMBLY_MK2, NN	No	20000 ea	20000 ea
		WHITE				
	Action	SU	abcdef <b>no.</b>	Scale ID	Scale quantity too	ok out Effective
					qua	antity quantity
	took over	123400004868171461	NHJM068884		100	000 ea 10000 ea
				Date - User: 20	023-09-14 09:57:03 +0100 - :	270 / Nishranth Mahesh (nhjm)
	took over	123400004868171423	NHJM068884		100	000 ea 10000 ea
				Date - User: 20	023-09-14 09:57:15 +0100 - :	270 / Nishranth Mahesh (nhjm)
Pos.	Material no	o. Material	name	Manufacturing	g date set Target quantity	Actual quantity
0003	2701018		SEMBLY, NN WHITE, 0		20000 ea	20000 ea
	Action	SU	abcdef <b>no.</b>	Scale ID	Scale quantity too	ok out Effective
					•	antity quantity
	took over	123400004868171485	NHJM068885		100	000 ea 10000 ea
				Date - User: 2023	3-09-14 09:56:22 +0100 - 12	1 / PAS-X Production Operator
	took over	123400004868171508	NHJM068885		100	000 ea 10000 ea
				Date - User: 2023	3-09-14 09:56:48 +0100 - 12	1 / PAS-X Production Operator

Pos.	Material no.	Material name	abcdef <b>no</b> .	Material flow type	Target quantity	Actual quantity
0001 595	5957004	Obesity SDD 0.25mg/0.5 ml D	NHJM068881	Stock	30000 ea	19703 ea
	SU		Action			Actual quantity
	3571086916000	055130	Stock creation			10000 ea
				Date - User: 2023-09-14 10:06:	30 +0100 - 270 / Nis	hranth Mahesh (nhjm)
	3571086916000	055147	Stock creation			9703 ea
				Date - User: 2023-09-14 10:07:	.18 +0100 - 270 / Nis	hranth Mahesh (nhjm)

Material reconciliation - Input material								
Pos.	Material		Accounted		Status			
0001	5185500 - SEMA	GLUTIDE D 0.5MG/I	ML,PFS 0.5	99,425 % ()				
	abcdef	took <b>-out</b>	Return	Loss	Produced	Difference		
	Grant	20000 ea	0 ea	0 ea	19885 ea	115 ea		
	NHJM068882	20000 ea	0 ea	0 ea				

Material reconciliation - Target material						
Material	Target	Actual	Samples			
5957004 - Obesity SDD 0.25mg/0.5 ml D	30000 ea	19703 ea	182 ea			

Material reconciliation - Confirmation signatures					
	Date - User				
Material reconciliation confirmation	2023-09-14 10:20:23 +0100 - 112 / PAS-X Production Support				
Material reconciliation confirmation	2023-09-14 10:19:17 +0100 - 112 / PAS-X Production Support				

Production unit	
Basic operation	Production unit
0100 - SDD assembly	DF0601AL

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Check lists		
Check list: ID kvittering	Number of sampl	es using this list: 1
	OK	lkke OK
	1	
Check list: IPC kvittering	Number of sampl	es using this list: 1
	OK	lkke OK
	1	
Check list: OPC kvittering	Number of sampl	es using this list: 2
	OK	lkke OK
	2	
Check list: Reference kvittering	Number of sampl	es using this list: 2
	OK .	lkke OK
	2	

Sample							
ID	Sample type	Variant	Check list	Product	SU	Sample	Critical
				counter		quantity	results
REF1	REF	AUTOMATIC	Reference kvittering	10		35 ea	OK
		Date:	2023-09-14 08:47:54 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
OPC1	OPC	AUTOMATIC	OPC kvittering	30		40 ea	OK
		Date:	2023-09-14 08:48:25 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
ID1	PFS-ID	AUTOMATIC	ID kvittering	30		10 ea	OK
		Date:	2023-09-14 08:49:00 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
IPC1	IPC	AUTOMATIC	IPC kvittering	30		20 ea	OK
		Date:	2023-09-14 08:49:35 +0 <sup>-</sup>	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
OPC2	OPC	AUTOMATIC	OPC kvittering	30		12 ea	OK
		Date:	2023-09-14 09:19:58 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
REF2	REF	AUTOMATIC	Reference kvittering	10		65 ea	OK
		Date:	2023-09-14 09:23:41 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:

Bill o	Bill of equipment						
Pos.	Equipment class	Equipment type	Equipment	Number of items			
1	Workroom	ASSEM / Assembly Line	AL0601 / Assembly Line 06.01	1			

	Detailed BO						
	_evel	Step				Status	
Ŀ		1 - 0100STR - Opstartsakt	iviteter newtype: -		Tabular execution: no	NF	
		Funktion håndterer alle opstartsaktiviteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - abcdefinformation (PID Board Information) - Allokering af udstyr - Prøveudtagnings beregninger - abcdef download og start					
	Level Step State						
Ŀ	2	1 - N0100DEC - Back to b	ack? newtype: -			NF	
Back to Back vælges hvis denne abcdef opstartes umiddelbart efter forgående abcdef. Opfylder denne ordre krite vælges ja. Hvis ikke, vælg nej.					. Opfylder denne ordre kriterierne for en back-to-b	ack-ordre,	
ı		Decision type: User selection	Predecesso	or: Start	Repetition: 1		
ı		Set value	Actual value		User & date / Signature	Status	
ı			N0100Yes			NF	
L			U	lser & date: 2023-09-14	08:22:24 +0100 - 270 / Nishranth Mahesh (nhjm)		

MO no.: NHJM00013246 Regular

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step Status 1 - N0110B2B - Bekræft back to back newtype: ---Tabular execution: no NF Denne funktion bekræfter valget af Back-to-Back 2.0 010 - Bekræft back to back newtype: ---Actual value User & date / Signature Set value Status Bekræft at back to back Bekræft at back to back betingelserne er opfyldt NF betingelserne er opfyldt User & date: 2023-09-14 08:33:28 +0100 - 270 / Nishranth Mahesh (nhjm) Block signature: 2023-09-14 08:33:42 +0100 - 121 / PAS-X Production Operator Verification signature: 2023-09-14 08:33:56 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 1 - N0140AL - [A] Alloker linje Tabular execution: no NF newtype: ---Funktionen allokerer linje til ordren. Hvis" ERROR" er linjen allokeret til en anden ordre. Status newtype: ---NF Allokerer linje til aktuelle ordre. Linjen kan ikke allokeres, hvis status ikke er OK. User & date / Signature Status Set value Actual value ASSEM: Assembly Line / ASSEM:Assembly Line / Workroom:AL0601 (Assembly Line 06.01) NF Workroom:AL0601 (Assembly User & date: 2023-09-14 08:33:57 +0100 - 111111111 / ---Line 06.01) **Attributes** Identification type: Scan Reuse equipment: no Equipment item: 1: Workroom AL0601 Assembly Line 06.01 Level Step Status 1 - N0230CAL - [A] newtype: ---Tabular execution: no NF Prøveudtagsberegninger Beregner prøve udtag ud fra valgte ordre. 2.0 010 - abcdef Size in Pens newtype · ---**Actual value** User & date / Signature Set value Status 30000 ea User & date: 2023-09-14 08:33:58 +0100 - 111111111 / -2.1 020 - IPC newtype: ---1. Udtags mængde Set value **Actual value** User & date / Signature **Status** 20 ea User & date: 2023-09-14 08:33:59 +0100 - 111111111 / --2.2 030 - OPC newtype : ---1. Udtags mængde Set value **Actual value** User & date / Signature **Status** 52 ea NF User & date: 2023-09-14 08:33:59 +0100 - 111111111 / 040 - Reference newtype : ---1. Udtags mængde Set value **Actual value** User & date / Signature Status 100 ea User & date: 2023-09-14 08:33:59 +0100 - 111111111 / --2.4 050 - ID newtype: ---1. Udtags mængde Set value **Actual value** User & date / Signature Status 2 ea NF User & date: 2023-09-14 08:33:59 +0100 - 111111111 / ---Level Step Status NF 1 - N0250MBA - [A] abcdef start newtype: ---Tabular execution: no Udfører abcdef start mellem PAS-X og linjen.

Regular

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step Status → 3 1 - M0150DEC - [A] Start MOT udført? newtype: -NF Decision type: Formula Predecessor: M0140MOT Repetition: 1 Set value Actual value User & date / Signature **Status** M0150Yes NF User & date: 2023-09-14 08:37:05 +0100 - 111111111 / ---Level Step Status | → 3 | 1 - M0160DEC - [A] Start FA udført ? newtype: ---NF Predecessor: M0161FA Repetition: 1 Decision type: Formula Set value User & date / Signature Status **Actual value** M0160Yes NF User & date: 2023-09-14 08:36:53 +0100 - 111111111 / -Level Step **Status** newtype: ---NF Decision type: Formula Predecessor: M0171PFS Repetition: 1 Set value User & date / Signature **Status Actual value** M0170Yes User & date: 2023-09-14 08:37:14 +0100 - 111111111 / ---Level Step Status | → 3 | 1 - M0180DEC - [A] Start RA udført? newtype: --NF Decision type: Formula Predecessor: M0181RA Repetition: 1 Set value **Actual value** User & date / Signature **Status** M0180Yes NF User & date: 2023-09-14 08:37:24 +0100 - 111111111 / ---Status Level Step 1 - 0110MAN - [A] Redownload newtype: ---Tabular execution: no NF Trin til redownload Level Step Status 1 - N0100DEC - [A] Redownload newtype: ---NF Denne funktion er 'Nej' som standard. Ændres til 'Ja' ved behov for redownload. Decision type: Formula Predecessor: Start Repetition: 1 Set value **Actual value** User & date / Signature **Status** N0100No User & date: 2023-09-14 08:37:26 +0100 - 111111111 / ---Level Step Status newtype: ---Tabular execution: no 1 - 0150MAT - [A] Materiale registering NF Scan komponenter ind til brug på linjen. Status Level Step 2 - N0170LEM - Bekræft linje er tom newtype: ---Tabular execution: no NF Bekræft linien er tom. 1.0 010 - Udfør Line Empty newtype : ---1. Før abodef stop -Stop udstyret -Tøm linjen -Kvitter eventuelle watchdogs og kritiske alarmer. Bekræft at linjen er tom. **Actual value** Set value User & date / Signature Status OK OK NF User & date: 2023-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm) Level Step **Status** 1 - N0180MBI - abcdef stop newtype: ---Tabular execution: no NF Trin i forbindelse med afslutning af abcdef. Status ⊾|2| 1 - LNCLR - Linje Clearance newtype: ---Tabular execution: no Level Step Status | 4 3 1 - CBF5 - Line Clearance Zone 1 newtype: --NF Tabular execution: no

MO no.: NHJM00013246 Regular

Level Step **Status** 4 1 - NO161ALC - Zone 1 newtype: --Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter User & date / Signature Set value Actual value Status Ok Ok NF User & date: 2023-09-14 10:11:07 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:21 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 1 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype: ------1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature Status Ok Ok User & date: 2023-09-14 10:11:27 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:36 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 3 1 - CBF3 - Line Clearance Zone 2 newtype: ---NF Tabular execution: no Level Step Status 4 1 - NO161ALC - Zone 2 newtype: ---Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature Status Ok Ok User & date: 2023-09-14 10:11:44 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:54 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 2 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype: ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature **Status** Ok NF User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator 2 Level Step Status | ↓ 3 | 1 - CBF2 - Line Clearance Zone 3 newtype: ---Tabular execution: no NF Level Step Status 4 1 - NO161ALC - Zone 3 newtype: ---Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter Actual value Set value User & date / Signature **Status** Ok Ωk User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator Level Step **Status** 4 1 - NO162ALC - Zone 3 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype: ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature Status Ok NF User & date: 2023-09-14 10:12:32 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:42 +0100 - 114 / PAS-X Production Operator 2 Level Step Status → 3 1 - CBF4 - Line Clearance Zone 4 newtype: ---Tabular execution: no NF

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

MO no.: NHJM00013246 Regular

Level Step **Status** 4 1 - NO161ALC - Zone 4 newtype: --Tabular execution: no NF 4.0 10 - LC1 newtype : ---1. Udfør line clearance og kvitter User & date / Signature Set value Actual value Status Ωk Ok NF User & date: 2023-09-14 10:12:50 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:59 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 4 NF newtype: ---Tabular execution: no 4.0 10 - LC2 newtype: ---1. Udfør line clearance og kvitter **Actual value** User & date / Signature Status Ok Ok User & date: 2023-09-14 10:13:05 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:21 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 3 1 - CBF1 - Line Clearance Zone 5 newtype: ---NF Tabular execution: no Level Step Status 4 1 - NO161ALC - Zone 5 newtype: ---Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter Set value Actual value User & date / Signature Status Ok User & date: 2023-09-14 10:13:31 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:40 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 5 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype : ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature **Status** Ok User & date: 2023-09-14 10:13:46 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:57 +0100 - 114 / PAS-X Production Operator 2 Status Level Step 1 - 0140MANU - Manuel prøver newtype: ---Tabular execution: no NF Registrering af manuelle prøver Level Step Status 1 - N0100DEC - Manuel prøver newtype: ---NF Predecessor: Start Decision type: Formula Repetition: 1 Set value Actual value User & date / Signature **Status** N0100No User & date: 2023-09-14 08:37:26 +0100 - 111111111 / --Status Level Step newtype: ---1 - N0210ERL - Kassation Tabular execution: no NF Kasser materiale og kvittér Level Step **Status** 1 - N0220ERL - Kassation 1, kontrol Tabular execution: no newtype: ---NF 2.0 010 - Kassation 1. kontrol newtype: ---1. Kasser PFS/Pen og kvitter User & date / Signature Set value Actual value **Status** NF User & date: 2023-09-14 09:36:16 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:36:28 +0100 - 121 / PAS-X Production Operator

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Regular MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step **Status** 1 - N0230ERL - Kassation 2. kontrol newtype: --Tabular execution: no NF 2.0 010 - Kassation 2. kontrol newtype : ---1. Kasser PFS/Pen og kvitter User & date / Signature Set value Actual value Status 10 NF User & date: 2023-09-14 09:36:43 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:37:36 +0100 - 114 / PAS-X Production Operator 2 Level Step Status newtype: ---2 - N0220ERL - Kassation 1. kontrol Tabular execution: no NF 2.0 010 - Kassation 1. kontrol newtype : ------1. Kasser PFS/Pen og kvitter Set value **Actual value** User & date / Signature Status User & date: 2023-09-14 09:42:45 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:42:55 +0100 - 121 / PAS-X Production Operator Level Step Status newtype: ---2 - N0230ERL - Kassation 2. kontrol Tabular execution: no NF 2.0 010 - Kassation 2. kontrol newtype: ---1. Kasser PFS/Pen og kvitter Set value **Actual value** User & date / Signature **Status** NF User & date: 2023-09-14 09:43:00 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:43:10 +0100 - 121 / PAS-X Production Operator Level Step Status 3 - N0220ERL - Kassation 1. kontrol Tabular execution: no newtype: ---NF 2.0 010 - Kassation 1. kontrol newtype: ---1. Kasser PFS/Pen og kvitter Set value **Actual value** User & date / Signature Status 5 User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator Level Step Status 3 - N0230ERL - Kassation 2. kontrol newtype: ---Tabular execution: no 2.0 010 - Kassation 2. kontrol newtype: ---1. Kasser PFS/Pen og kvitter Set value User & date / Signature **Actual value Status** NF User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 - N0220ERL - Kassation 1. kontrol newtype: ---Tabular execution: no NF 2.0 010 - Kassation 1. kontrol newtype: ---1. Kasser PFS/Pen og kvitter **Actual value** User & date / Signature Status Set value User & date: 2023-09-14 09:44:27 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:44:35 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 - N0230ERL - Kassation 2. kontrol newtype: ---Tabular execution: no NF 2.0 010 - Kassation 2. kontrol newtype: ---1. Kasser PFS/Pen og kvitter Set value User & date / Signature Status **Actual value** NF User & date: 2023-09-14 09:44:40 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:44:50 +0100 - 121 / PAS-X Production Operator

Regular

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step **Status** 1 - N0200FC - Optælling newtype: --Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan Level Step Status 1 - N230CAL - [A] Forbrug newtype: ---Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan 2.0 010 - OPC newtype: ---**Actual value** User & date / Signature **Status** Set value >=52 ea 52 ea NF User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.1 020 - IPC newtype: ---**Actual value** User & date / Signature **Status** Set value >=20 ea 20 ea User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.2 030 - REF newtype : ---Set value **Actual value** User & date / Signature Status >=100 ea 100 ea NF User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.3 040 - ID newtype: -Actual value Set value User & date / Signature **Status** >=2 ea 10 ea NF User & date: 2023-09-14 10:16:03 +0100 - 111111111 / ---050 - PFS/Pen manuel kassation newtype: ---Actual value User & date / Signature Status Set value User & date: 2023-09-14 10:16:03 +0100 - 111111111 / -060 - PFS automatiske kasserede newtype: ---Set value **Actual value** User & date / Signature **Status** 100 User & date: 2023-09-14 10:16:03 +0100 - 111111111 / ---2.6 070 - PFS, indskannede newtype: ---Actual value User & date / Signature Set value Status -- ea 20000 ea NF User & date: 2023-09-14 10:16:04 +0100 - 111111111 / --newtype: --2.9 100 - Stock Creation Actual value User & date / Signature Set value Status 19703 User & date: 2023-09-14 10:16:04 +0100 - 111111111 / ---110 - Udbytte 2.1 newtype: ---0 User & date / Signature Status Set value Actual value 80 - 120 % 99,425 % User & date: 2023-09-14 10:16:05 +0100 - 111111111 / --2.1 120 - Tilladt afvigelse newtype: ---**Actual value** User & date / Signature Set value **Status** 200 User & date: 2023-09-14 10:16:05 +0100 - 111111111 / ---2.1 130 - Afvigelse newtype: ---2 Set value Actual value User & date / Signature Status 200 - 200 NF User & date: 2023-09-14 10:16:05 +0100 - 111111111 / -Level Step **Status** 1 - N240REP - Gentag recon beregning newtype: ---NF Decision type: User selection Predecessor: N230CAL Repetition: 1 User & date / Signature **Status** Set value **Actual value** N240Yes User & date: 2023-09-14 10:17:23 +0100 - 270 / Nishranth Mahesh (nhim)

Basic operation: 0100 - SDD assembly abcdef no.: NHJM068881

2.0 010 - OPC  Set value >=52 ea  2.1 020 - IPC Set value >=20 ea  2.2 030 - REF Set value >=100 ea  2.3 040 - ID Set value >=2 ea  2.4 050 - PFS/Pen manue Set value 2.5 060 - PFS automatisk Set value 2.6 070 - PFS, indskanne Set value 2.9 100 - Stock Creation Set value 2.1 110 - Udbytte 0 Set value 2.1 120 - Tilladt afvigelse 1 Set value 2.1 130 - Afvigelse 2 Set value 2.1 130 - Afvigelse	er sammenhold med pro	newtype:	Tabular execution: no	NF
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	itag recon beregning			NF
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	N240No			NF

Material: 5957004 - Obesity SDD	0 0.25mg/0.5 ml D	ar production	abcdef no.: NHJM068881
PAS-X-triggered exceptions			
Caused at	Туре	Criticality	Deviation number
2023-09-14 09:51:46 +0100	Actual value correction	Noncritical	
Related object: SDD assembly	v(1)->[A] Materiale registering(1)->[/	A] Manuel took out(1)	
	recting actual value for decision 'N0	140DEC: [A] Manuel took out' (old val	ue: 'Nej', new value: 'Ja').
Exception text (user): test			
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	
		User & date: 2023-09-14 09	0:51:56 +0100 - 270 / Nishranth Mahesh (nhjm)
Correct decision			
		Signature: 2023-09-14 09	0:51:51 +0100 - 270 / Nishranth Mahesh (nhjm)
Cluster Operation	1 / Major		
Comment: Exception added	d to cluster C00001345.		
test			04.00 .0400 .070 (NIL III NA ( )
E configuration to the		User & date: 2023-09-14 10	0:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Exception added to cluster		0'	04.00 ±0400 ±070 (NPabarath Maharla (dalaa)
	4 (14 :	•	1:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledged	1 / Major	Noncritical	<del></del>
Comment: test		Hann 8, data, 2022 00 44 40	NOONO LOAGO 270 / Nichmonth Mahash (abina)
Adam to the control of the		User & date: 2023-09-14 10	1:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledge an exception		Cianatura, 2022 00 44 40:22:	40 +0400 -442 / DAC V Deadwetter Or control
		Signature: 2023-09-14 10:22:	16 +0100 - 113 / PAS-X Production Operator 3
023-09-14 10:05:59 +0100	Actual value correction	Noncritical	
	/(1)->[A] Materiale registering(1)->[/		
		100DEC: [A] Manuel stock creation' (c	old value: 'Nei' new value: '.la')
exception text (user): test	coming dotadi valdo loi docicion ivo	100220. [r q mandor stook stoation (c	value. (ve), new value. ea ).
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	
Generated	i / iviajoi		 0:06:18 +0100 - 270 / Nishranth Mahesh (nhjm)
Correct decision		Oser & date: 2023-09-14 10	.00.10 +0100 - 270 / Nishianth Manesh (Illijin)
Correct decision		Signature: 2023-00-14 10:00	6:15 +0100 - 121 / PAS-X Production Operator
Cluster Operation	1 / Major	Signature: 2023-09-14 10:00	0.19 TO TOO - 121 / 1 AS-X 1 Todaction Operator
Comment: Exception added	•		
test	d to claster Coood 1343.		
lesi		User & date: 2023-09-14 10	):21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Exception added to cluster		0001 & date. 2020 00 11 10	
		Signature: 2023-09-14 10	):21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledged	1 / Major	Noncritical	
Comment: test	1 / Iviajoi	Nonchical	
Comment: test		User & date: 2023-09-14 10	):22:20 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledge an exception		03ei & date. 2023-09-14-10	
Acknowledge an exception		Signature: 2023-09-14 10:22:	16 +0100 - 113 / PAS-X Production Operator 3
		Signature. 2023-09-14-10.22.	10 10100 - 11371 AS-X 1 Toddelion Operator 3
023-09-14 10:20:34 +0100	Integrity check warning	Noncritical	
Related object: 806363 (NHJN			
-		ete system configuration for final alarn	n from PCS. Check for final alarm cannot be
executed.	·	,	
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	
Comment: test			
		User & date: 2023-09-14 10	):20:34 +0100 - 270 / Nishranth Mahesh (nhjm)
NNEndShopFloorOrderWith	Warning		, ,
	3	Control Signature: 2023-09-14 10	0:20:33 +0100 - 270 / Nishranth Mahesh (nhjm)
Cluster Operation	1 / Major		
Comment: Exception added	•		
test			
		User & date: 2023-09-14 10	):21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Exception added to cluster			, ,
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Acknowledged	1 / Major	Noncritical	
Comment: test	<b></b>		
		User & date: 2023-09-14 10	):22:20 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledge an exception			
		Signature: 2023-00-14 10:22:	16 +0100 - 113 / PAS-X Production Operator 3

Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3