

00000000
5957004 - Obesity SDD 0.25mg/0.5 ml D

Regular production



BRR status Released
MO status Finished
Valid from ---
MBR for MO version 00000001

MBR ID/Version/Description 5957004/00000032/Obesity SDD 0.25mg/0.5mlD
Order size 30000 ea
Batch no. NHJM068881
MO no. NHJM00013246

BRR Approval		
Status	Text	MBR fulfilled
00000000	NHJM00013246	
Released	Automatically released by system	---
Date - User: 2023-09-14 10:35:22 +0100 - 11111111 / ---		
MBR fulfilled: yes		

Review status		
Review step	Status	Number of elements
Exception review	Executed	0
00000000	review (Exception)	
Date - User: 2023-09-14 10:22:47 +0100 - 270 / Nishranth Mahesh (nhjm)		
CPP review	Not needed	0
CQA review	Not needed	0

Basic operations			
Basic operation	SFO ID	opopop start	opopop end
0100 - SDD assembly	806363	2023-09-14 08:18:28 +0100	2023-09-14 10:20:34 +0100

Summing bill of input material				
Material no.	Material name	Target quantity	opopop quantity	No. of positions
2700145	FRONT ASSEMBLY_MK2, NN WHITE	20000 ea	20000 ea	1
2701018	REAR ASSEMBLY, NN WHITE, 0.5	20000 ea	20000 ea	1
5185500	SEMAGLUTIDE D 0.5MG/ML,PFS 0.5	20000 ea	20000 ea	1

Produced batches						
Material no.	Material name	Batch no.	Expiration date	opopop start	opopop end	opopop quantity
5957004	Obesity SDD 0.25 mg/0.5 ml D	NHJM068881	2029-09-14 23:59 +0100	2023-09-14 10:06:30 +0100	2023-09-14 10:35:20 +0100	19703 ea

Bill of input material / Takeout log						
Pos.	Material no.	Material name	Manufacturing date set	Target quantity	opopop	quantity
0001	5185500	SEAGLUTIDE D 0.5MG/ML,PFS 0.5	No	20000 ea		20000 ea
	Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity
	Take over	123400004868171362	NHJM068882	---	---	10000 ea
				Date - User: 2023-09-14 09:57:47 +0100 - 121 / PAS-X Production Operator		10000 ea
	Take over	123400004868171386	NHJM068882	---	---	10000 ea
				Date - User: 2023-09-14 09:58:12 +0100 - 121 / PAS-X Production Operator		10000 ea
Pos.	Material no.	Material name	Manufacturing date set	Target quantity	opopop	quantity
0002	2700145	FRONT ASSEMBLY_MK2, NN WHITE	No	20000 ea		20000 ea
	Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity
	Take over	123400004868171461	NHJM068884	---	---	10000 ea
				Date - User: 2023-09-14 09:57:03 +0100 - 270 / Nishranth Mahesh (nhjm)		10000 ea
	Take over	123400004868171423	NHJM068884	---	---	10000 ea
				Date - User: 2023-09-14 09:57:15 +0100 - 270 / Nishranth Mahesh (nhjm)		10000 ea
Pos.	Material no.	Material name	Manufacturing date set	Target quantity	opopop	quantity
0003	2701018	REAR ASSEMBLY, NN WHITE, 0.5	No	20000 ea		20000 ea
	Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity
	Take over	123400004868171485	NHJM068885	---	---	10000 ea
				Date - User: 2023-09-14 09:56:22 +0100 - 121 / PAS-X Production Operator		10000 ea
	Take over	123400004868171508	NHJM068885	---	---	10000 ea
				Date - User: 2023-09-14 09:56:48 +0100 - 121 / PAS-X Production Operator		10000 ea

Bill of target material / Stock creation log						
Pos.	Material no.	Material name	Batch no.	Material flow type	Target quantity	opopop quantity
0001	5957004	Obesity SDD 0.25mg/0.5 ml D	NHJM068881	Stock	30000 ea	19703 ea
	SU	Action				opopop quantity
	357108691600055130	Stock creation				10000 ea
				Date - User: 2023-09-14 10:06:30 +0100 - 270 / Nishranth Mahesh (nhjm)		
	357108691600055147	Stock creation				9703 ea
				Date - User: 2023-09-14 10:07:18 +0100 - 270 / Nishranth Mahesh (nhjm)		

Material reconciliation - Input material						
Pos.	Material	Accounted				Status
0001	5185500 - SEMAGLUTIDE D 0.5MG/ML,PFS 0.5	99,425 % (---)				<input checked="" type="checkbox"/>
	Batch	Take-out	Return	Loss	Produced	Difference
	Total	20000 ea	0 ea	0 ea	19885 ea	115 ea
	NHJM068882	20000 ea	0 ea	0 ea		

Material reconciliation - Target material			
Material	Target	opopop	Samples
5957004 - Obesity SDD 0.25mg/0.5 ml D	30000 ea	19703 ea	182 ea

Material reconciliation - Confirmation signatures		Date - User
Material reconciliation confirmation		2023-09-14 10:20:23 +0100 - 112 / PAS-X Production Support
Material reconciliation confirmation		2023-09-14 10:19:17 +0100 - 112 / PAS-X Production Support

Production unit	
Basic operation	Production unit
0100 - SDD assembly	DF0601AL

Check lists		
Check list: ID kvittering	Number of samples using this list: 1	
	OK	Ikke OK
---	1	---
Check list: IPC kvittering	Number of samples using this list: 1	
	OK	Ikke OK
---	1	---
Check list: OPC kvittering	Number of samples using this list: 2	
	OK	Ikke OK
---	2	---
Check list: Reference kvittering	Number of samples using this list: 2	
	OK	Ikke OK
---	2	---

Samples							
ID	Sample type	Variant	Check list	Product counter	SU	Sample quantity	Critical results
REF1	REF	AUTOMATIC	Reference kvittering	10	---	35 ea	OK
			Date: 2023-09-14 08:47:54 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
OPC1	OPC	AUTOMATIC	OPC kvittering	30	---	40 ea	OK
			Date: 2023-09-14 08:48:25 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
ID1	PFS-ID	AUTOMATIC	ID kvittering	30	---	10 ea	OK
			Date: 2023-09-14 08:49:00 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
IPC1	IPC	AUTOMATIC	IPC kvittering	30	---	20 ea	OK
			Date: 2023-09-14 08:49:35 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
OPC2	OPC	AUTOMATIC	OPC kvittering	30	---	12 ea	OK
			Date: 2023-09-14 09:19:58 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			
REF2	REF	AUTOMATIC	Reference kvittering	10	---	65 ea	OK
			Date: 2023-09-14 09:23:41 +0100	User: 121/PAS-X Production Operator			
			PCS Date: 2017-06-15 11:33:32,861	Verification: ---			

Bill of equipment				
Pos.	Equipment class	Equipment type	Equipment	Number of items
1	Workroom	ASSEM / Assembly Line	AL0601 / Assembly Line 06.01	1

Detailed BO			
Level	Step	Status	
1	1 - 0100STR - Opstartsaktiviteter	pppppppp: ---	Tabular execution: no NF
	Funktion håndterer alle opstartsaktiviteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - Batchinformation (PID Board Information) - Allokering af udstyr - Prøveudtagings beregninger - Batch download og start		
Level	Step	Status	
2	1 - N0100DEC - Back to back?	pppppppp: ---	NF
	Back to Back vælges hvis denne batch opstartes umiddelbart efter forgående batch. Opfylder denne ordre kriterierne for en back-to-back-ordre, vælges ja. Hvis ikke, vælg nej.		
	Decision type: User selection	Predecessor: Start	Repetition: 1
	Set zzzzz	opopop zzzzz	User & date / Signature Status
	---	N0100Yes	NF
	User & date: 2023-09-14 08:22:24 +0100 - 270 / Nishranth Mahesh (nhjm)		

Level Step			Status
↳ 2	1 - N0110B2B - Bekræft back to back	pppppppp : ---	Tabular execution: no NF
	Denne funktion bekræfter valget af Back-to-Back.		
2.0	010 - Bekræft back to back	pppppppp : ---	---
	Set zzzzzz	opopop zzzzzz	User & date / Signature Status
	Bekræft at back to back betingelserne er opfyldt	Bekræft at back to back betingelserne er opfyldt	NF
	User & date: 2023-09-14 08:33:28 +0100 - 270 / Nishranth Mahesh (nhjm)		
	Block signature: 2023-09-14 08:33:42 +0100 - 121 / PAS-X Production Operator		
	Verification signature: 2023-09-14 08:33:56 +0100 - 114 / PAS-X Production Operator 2		
Level Step			Status
↳ 2	1 - N0140AL - [A] Allokér linje	pppppppp : ---	Tabular execution: no NF
	Funktionen allokere linje til ordren. Hvis" ERROR" er linjen allokere til en anden ordre.		
Level Step			Status
↳ 3	1 - M0130AL - [A] Linje allokering	pppppppp : ---	NF
	Allokere linje til aktuelle ordre. Linjen kan ikke allokere, hvis status ikke er OK.		
	Set zzzzzz	opopop zzzzzz	User & date / Signature Status
	ASSEM:Assembly Line / Workroom:AL0601 (Assembly Line 06.01)	ASSEM:Assembly Line / Workroom:AL0601 (Assembly Line 06.01)	NF
	User & date: 2023-09-14 08:33:57 +0100 - 11111111 / ---		
	Attributes		
	Identification type: Scan		
	Reuse equipment: no		
	Equipment item:		
	1: Workroom AL0601 Assembly Line 06.01		
Level Step			Status
↳ 2	1 - N0230CAL - [A] Prøveudtagsberegninger	pppppppp : ---	Tabular execution: no NF
	Beregner prøve udtag ud fra valgte ordre.		
2.0	010 - Batch Size in Pens	pppppppp : ---	---
	Set zzzzzz	opopop zzzzzz	User & date / Signature Status
	---	30000 ea	NF
	User & date: 2023-09-14 08:33:58 +0100 - 11111111 / ---		
2.1	020 - IPC	pppppppp : ---	---
	1. Udtags mængde		
	Set zzzzzz	opopop zzzzzz	User & date / Signature Status
	---	20 ea	NF
	User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---		
2.2	030 - OPC	pppppppp : ---	---
	1. Udtags mængde		
	Set zzzzzz	opopop zzzzzz	User & date / Signature Status
	---	52 ea	NF
	User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---		
2.3	040 - Reference	pppppppp : ---	---
	1. Udtags mængde		
	Set zzzzzz	opopop zzzzzz	User & date / Signature Status
	---	100 ea	NF
	User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---		
2.4	050 - ID	pppppppp : ---	---
	1. Udtags mængde		
	Set zzzzzz	opopop zzzzzz	User & date / Signature Status
	---	2 ea	NF
	User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---		
Level Step			Status
↳ 2	1 - N0250MBA - [A] Batch start	pppppppp : ---	Tabular execution: no NF
	Udfører batchstart mellem PAS-X og linjen.		

Level Step				Status
3	1 - M0150DEC - [A] Start MOT udført?	pppppppp: ---		NF
	Decision type: Formula	Predecessor: M0140MOT	Repetition: 1	
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	---	M0150Yes		NF
	User & date: 2023-09-14 08:37:05 +0100 - 11111111 / ---			
Level Step				Status
3	1 - M0160DEC - [A] Start FA udført ?	pppppppp: ---		NF
	Decision type: Formula	Predecessor: M0161FA	Repetition: 1	
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	---	M0160Yes		NF
	User & date: 2023-09-14 08:36:53 +0100 - 11111111 / ---			
Level Step				Status
3	1 - M0170DEC - [A] Start PFS udført?	pppppppp: ---		NF
	Decision type: Formula	Predecessor: M0171PFS	Repetition: 1	
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	---	M0170Yes		NF
	User & date: 2023-09-14 08:37:14 +0100 - 11111111 / ---			
Level Step				Status
3	1 - M0180DEC - [A] Start RA udført?	pppppppp: ---		NF
	Decision type: Formula	Predecessor: M0181RA	Repetition: 1	
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	---	M0180Yes		NF
	User & date: 2023-09-14 08:37:24 +0100 - 11111111 / ---			
Level Step				Status
1	1 - 0110MAN - [A] Redownload	pppppppp: ---	Tabular execution: no	NF
	Trin til redownload			
Level Step				Status
2	1 - N0100DEC - [A] Redownload	pppppppp: ---		NF
	Denne funktion er 'Nej' som standard. Ændres til 'Ja' ved behov for redownload.			
	Decision type: Formula	Predecessor: Start	Repetition: 1	
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	---	N0100No		NF
	User & date: 2023-09-14 08:37:26 +0100 - 11111111 / ---			
Level Step				Status
1	1 - 0150MAT - [A] Materiale registrering	pppppppp: ---	Tabular execution: no	NF
	Scan komponenter ind til brug på linjen.			
Level Step				Status
1	2 - N0170LEM - Bekræft linje er tom	pppppppp: ---	Tabular execution: no	NF
	Bekræft linjen er tom.			
1.0	010 - Udfør Line Empty	pppppppp: ---		---
	1. Før batchstop -Stop udstyret -Tøm linjen -Kvitter eventuelle watchdogs og kritiske alarmer. Bekræft at linjen er tom.			
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	OK	OK		NF
	User & date: 2023-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm)			
Level Step				Status
1	1 - N0180MBI - Batch stop	pppppppp: ---	Tabular execution: no	NF
	Trin i forbindelse med afslutning af batch.			
Level Step				Status
2	1 - LNCLR - Linje Clearance	pppppppp: ---	Tabular execution: no	NF
Level Step				Status
3	1 - CBF5 - Line Clearance Zone 1	pppppppp: ---	Tabular execution: no	NF

Level Step				Status
	4	1 - NO161ALC - Zone 1	pppppppp: ---	Tabular execution: no NF
	4.0	10 - LC1	pppppppp: ---	---
		1. Udfør line clearance og kvitter		
		Set zzzzz	opopop zzzzz	User & date / Signature Status
		Ok	Ok	NF
		User & date: 2023-09-14 10:11:07 +0100 - 270 / Nishranth Mahesh (nhjm)		
		User identification signature: 2023-09-14 10:11:21 +0100 - 121 / PAS-X Production Operator		
Level Step				Status
	4	1 - NO162ALC - Zone 1	pppppppp: ---	Tabular execution: no NF
	4.0	10 - LC2	pppppppp: ---	---
		1. Udfør line clearance og kvitter		
		Set zzzzz	opopop zzzzz	User & date / Signature Status
		Ok	Ok	NF
		User & date: 2023-09-14 10:11:27 +0100 - 270 / Nishranth Mahesh (nhjm)		
		User identification signature: 2023-09-14 10:11:36 +0100 - 114 / PAS-X Production Operator 2		
Level Step				Status
	3	1 - CBF3 - Line Clearance Zone 2	pppppppp: ---	Tabular execution: no NF
Level Step				Status
	4	1 - NO161ALC - Zone 2	pppppppp: ---	Tabular execution: no NF
	4.0	10 - LC1	pppppppp: ---	---
		1. Udfør line clearance og kvitter		
		Set zzzzz	opopop zzzzz	User & date / Signature Status
		Ok	Ok	NF
		User & date: 2023-09-14 10:11:44 +0100 - 270 / Nishranth Mahesh (nhjm)		
		User identification signature: 2023-09-14 10:11:54 +0100 - 121 / PAS-X Production Operator		
Level Step				Status
	4	1 - NO162ALC - Zone 2	pppppppp: ---	Tabular execution: no NF
	4.0	10 - LC2	pppppppp: ---	---
		1. Udfør line clearance og kvitter		
		Set zzzzz	opopop zzzzz	User & date / Signature Status
		Ok	Ok	NF
		User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm)		
		User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator 2		
Level Step				Status
	3	1 - CBF2 - Line Clearance Zone 3	pppppppp: ---	Tabular execution: no NF
Level Step				Status
	4	1 - NO161ALC - Zone 3	pppppppp: ---	Tabular execution: no NF
	4.0	10 - LC1	pppppppp: ---	---
		1. Udfør line clearance og kvitter		
		Set zzzzz	opopop zzzzz	User & date / Signature Status
		Ok	Ok	NF
		User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm)		
		User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator		
Level Step				Status
	4	1 - NO162ALC - Zone 3	pppppppp: ---	Tabular execution: no NF
	4.0	10 - LC2	pppppppp: ---	---
		1. Udfør line clearance og kvitter		
		Set zzzzz	opopop zzzzz	User & date / Signature Status
		Ok	Ok	NF
		User & date: 2023-09-14 10:12:32 +0100 - 270 / Nishranth Mahesh (nhjm)		
		User identification signature: 2023-09-14 10:12:42 +0100 - 114 / PAS-X Production Operator 2		
Level Step				Status
	3	1 - CBF4 - Line Clearance Zone 4	pppppppp: ---	Tabular execution: no NF

Level Step				Status
4	1 - NO161ALC - Zone 4	pppppppp: ---	Tabular execution: no	NF
4.0	10 - LC1	pppppppp: ---		---
	1. Udfør line clearance og kvitter			
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	Ok	Ok		NF
	User & date: 2023-09-14 10:12:50 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 10:12:59 +0100 - 121 / PAS-X Production Operator			
Level Step				Status
4	1 - NO162ALC - Zone 4	pppppppp: ---	Tabular execution: no	NF
4.0	10 - LC2	pppppppp: ---		---
	1. Udfør line clearance og kvitter			
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	Ok	Ok		NF
	User & date: 2023-09-14 10:13:05 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 10:13:21 +0100 - 114 / PAS-X Production Operator 2			
Level Step				Status
3	1 - CBF1 - Line Clearance Zone 5	pppppppp: ---	Tabular execution: no	NF
Level Step				Status
4	1 - NO161ALC - Zone 5	pppppppp: ---	Tabular execution: no	NF
4.0	10 - LC1	pppppppp: ---		---
	1. Udfør line clearance og kvitter			
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	Ok	Ok		NF
	User & date: 2023-09-14 10:13:31 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 10:13:40 +0100 - 121 / PAS-X Production Operator			
Level Step				Status
4	1 - NO162ALC - Zone 5	pppppppp: ---	Tabular execution: no	NF
4.0	10 - LC2	pppppppp: ---		---
	1. Udfør line clearance og kvitter			
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	Ok	Ok		NF
	User & date: 2023-09-14 10:13:46 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 10:13:57 +0100 - 114 / PAS-X Production Operator 2			
Level Step				Status
1	1 - 0140MANU - Manuel prøver	pppppppp: ---	Tabular execution: no	NF
	Registrering af manuelle prøver			
Level Step				Status
2	1 - N0100DEC - Manuel prøver	pppppppp: ---		NF
	Decision type: Formula	Predecessor: Start	Repetition: 1	
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	---	N0100No		NF
	User & date: 2023-09-14 08:37:26 +0100 - 11111111 / ---			
Level Step				Status
1	1 - N0210ERL - Kassation	pppppppp: ---	Tabular execution: no	NF
	Kasser materiale og kvittér			
Level Step				Status
2	1 - N0220ERL - Kassation 1. kontrol	pppppppp: ---	Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	pppppppp: ---		---
	1. Kasser PFS/Pen og kvitter			
	Set zzzzz	opopop zzzzz	User & date / Signature	Status
	---	10		NF
	User & date: 2023-09-14 09:36:16 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 09:36:28 +0100 - 121 / PAS-X Production Operator			

Level Step				Status
2	1 - N0230ERL - Kassation 2. kontrol	pppppppp : ---	Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol	pppppppp : ---	---	
	1. Kasser PFS/Pen og kvitter			
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	10		NF
	User & date: 2023-09-14 09:36:43 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 09:37:36 +0100 - 114 / PAS-X Production Operator 2			
Level Step				Status
2	2 - N0220ERL - Kassation 1. kontrol	pppppppp : ---	Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	pppppppp : ---	---	
	1. Kasser PFS/Pen og kvitter			
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	5		NF
	User & date: 2023-09-14 09:42:45 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 09:42:55 +0100 - 121 / PAS-X Production Operator			
Level Step				Status
2	2 - N0230ERL - Kassation 2. kontrol	pppppppp : ---	Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol	pppppppp : ---	---	
	1. Kasser PFS/Pen og kvitter			
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	5		NF
	User & date: 2023-09-14 09:43:00 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 09:43:10 +0100 - 121 / PAS-X Production Operator			
Level Step				Status
2	3 - N0220ERL - Kassation 1. kontrol	pppppppp : ---	Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	pppppppp : ---	---	
	1. Kasser PFS/Pen og kvitter			
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	5		NF
	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator			
Level Step				Status
2	3 - N0230ERL - Kassation 2. kontrol	pppppppp : ---	Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol	pppppppp : ---	---	
	1. Kasser PFS/Pen og kvitter			
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	6		NF
	User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2			
Level Step				Status
2	4 - N0220ERL - Kassation 1. kontrol	pppppppp : ---	Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	pppppppp : ---	---	
	1. Kasser PFS/Pen og kvitter			
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	5		NF
	User & date: 2023-09-14 09:44:27 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 09:44:35 +0100 - 114 / PAS-X Production Operator 2			
Level Step				Status
2	4 - N0230ERL - Kassation 2. kontrol	pppppppp : ---	Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol	pppppppp : ---	---	
	1. Kasser PFS/Pen og kvitter			
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	5		NF
	User & date: 2023-09-14 09:44:40 +0100 - 270 / Nishranth Mahesh (nhjm)			
	User identification signature: 2023-09-14 09:44:50 +0100 - 121 / PAS-X Production Operator			

Level Step				Status
1	1 - N0200FC - Optælling	pppppppp : ---	Tabular execution: no	NF
	Kontrol af antal prøver sammenhold med prøverudtagnings plan			
Level Step				Status
↳ 2	1 - N230CAL - [A] Forbrug	pppppppp : ---	Tabular execution: no	NF
	Kontrol af antal prøver sammenhold med prøverudtagnings plan			
2.0	010 - OPC	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	>=52 ea	52 ea		NF
	User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---			
2.1	020 - IPC	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	>=20 ea	20 ea		NF
	User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---			
2.2	030 - REF	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	>=100 ea	100 ea		NF
	User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---			
2.3	040 - ID	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	>=2 ea	10 ea		NF
	User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---			
2.4	050 - PFS/Pen manuel kassation	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	15		NF
	User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---			
2.5	060 - PFS automatiske kasserede	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	100		NF
	User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---			
2.6	070 - PFS, indskannede	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	--- ea	20000 ea		NF
	User & date: 2023-09-14 10:16:04 +0100 - 11111111 / ---			
2.9	100 - Stock Creation	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	19703		NF
	User & date: 2023-09-14 10:16:04 +0100 - 11111111 / ---			
2.10	110 - Udbytte	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	80 - 120 %	99,425 %		NF
	User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---			
2.11	120 - Tilladt afvigelse	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	200		NF
	User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---			
2.12	130 - Afvigelse	pppppppp : ---		---
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	-200 - 200	0		NF
	User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---			
Level Step				Status
↳ 2	1 - N240REP - Gentag recon beregning	pppppppp : ---		NF
	Decision type: User selection	Predecessor: N230CAL	Repetition: 1	
	Set zzzzzz	opopop zzzzzz	User & date / Signature	Status
	---	N240Yes		NF
	User & date: 2023-09-14 10:17:23 +0100 - 270 / Nishranth Mahesh (nhjm)			

00000000

Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D

Regular production

MO.no.: NHJM00013246

Basic operation: 0100 - SDD assembly

Batch no.: NHJM068881

Level	Step	Status
2	2 - N230CAL - [A] Forbrug pppppppp: --- Tabular execution: no	NF
	Kontrol af antal prøver sammenholdt med prøverudtagnings plan	
2.0	010 - OPC pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	>=52 ea 52 ea	NF
	User & date: 2023-09-14 10:17:54 +0100 - 11111111 / ---	
2.1	020 - IPC pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	>=20 ea 20 ea	NF
	User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	
2.2	030 - REF pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	>=100 ea 100 ea	NF
	User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	
2.3	040 - ID pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	>=2 ea 10 ea	NF
	User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	
2.4	050 - PFS/Pen manuel kassation pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	--- 15	NF
	User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	
2.5	060 - PFS automatiske kasserede pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	--- 100	NF
	User & date: 2023-09-14 10:17:56 +0100 - 11111111 / ---	
2.6	070 - PFS, indskannede pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	--- ea 20000 ea	NF
	User & date: 2023-09-14 10:17:56 +0100 - 11111111 / ---	
2.9	100 - Stock Creation pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	--- 19703	NF
	User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	
2.10	110 - Udbytte pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	80 - 120 % 99,425 %	NF
	User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	
2.11	120 - Tilladt afvigelse pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	--- 200	NF
	User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	
2.12	130 - Afvigelse pppppppp: ---	---
	Set zzzzz opopop zzzzz User & date / Signature Status	
	-200 - 200 0	NF
	User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	
Level	Step	Status
2	2 - N240REP - Gentag recon beregning pppppppp: ---	NF
	Decision type: User selection Predecessor: N230CAL Repetition: 2	
	Set zzzzz opopop zzzzz User & date / Signature Status	
	--- N240No	NF
	User & date: 2023-09-14 10:18:10 +0100 - 270 / Nishranth Mahesh (nhjm)	

PAS-X-triggered exceptions

Caused at	Type	Criticality	Deviation number
2023-09-14 09:51:46 +0100	opopop zzzzz correction	Noncritical	---
Related object: SDD assembly(1)->[A] Materiale registering(1)->[A] Manuel take out(1)			
Exception text (system): Correcting opopop zzzzz for decision 'N0140DEC: [A] Manuel take out' (old zzzzz: 'Nej', new zzzzz: 'Ja').			
Exception text (user): test			
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
Correct decision		User & date: 2023-09-14 09:51:56 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Signature: 2023-09-14 09:51:51 +0100 - 270 / Nishranth Mahesh (nhjm)	
Cluster Operation	1 / Major	---	---
Comment: Exception added to cluster C00001345. test			
Exception added to cluster		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledged	1 / Major	Noncritical	---
Comment: test			
Acknowledge an exception		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3	
2023-09-14 10:05:59 +0100	opopop zzzzz correction	Noncritical	---
Related object: SDD assembly(1)->[A] Materiale registering(1)->[A] Manuel stock creation(1)			
Exception text (system): Correcting opopop zzzzz for decision 'N0100DEC: [A] Manuel stock creation' (old zzzzz: 'Nej', new zzzzz: 'Ja').			
Exception text (user): test			
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
Correct decision		User & date: 2023-09-14 10:06:18 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Signature: 2023-09-14 10:06:15 +0100 - 121 / PAS-X Production Operator	
Cluster Operation	1 / Major	---	---
Comment: Exception added to cluster C00001345. test			
Exception added to cluster		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledged	1 / Major	Noncritical	---
Comment: test			
Acknowledge an exception		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3	
2023-09-14 10:20:34 +0100	Integrity check warning	Noncritical	---
Related object: 806363 (NHJM00013246)			
Exception text (system): NNCORDERCONTROL0002 : Incomplete system configuration for final alarm from PCS. Check for final alarm cannot be executed.			
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
Comment: test			
NNEndShopFloorOrderWithWarning		User & date: 2023-09-14 10:20:34 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Control Signature: 2023-09-14 10:20:33 +0100 - 270 / Nishranth Mahesh (nhjm)	
Cluster Operation	1 / Major	---	---
Comment: Exception added to cluster C00001345. test			
Exception added to cluster		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledged	1 / Major	Noncritical	---
Comment: test			
Acknowledge an exception		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3	