abcdef Record Report 5957004 - Obesity SDD 0.25mg/0.5 ml D

## Regular production



**BRR** status Released MO status Finished

MBR ID/Version/Description

5957004/00000032/Obesity SDD 0.25mg/0.5mlD

30000 ea Order size Valid from abcdef no. NHJM068881 MBR for MO version 00000001 MO no. NHJM00013246

BRR Approval		
Status	Text	MBR fulfilled
abcdef Record Report NHJN	M00013246	
Released	Automatically released by system	<del></del>
		Date - User: 2023-09-14 10:35:22 +0100 - 111111111 /
MBR fulfilled: yes		

next Review	status		
next Review	v step	Status	Number of elements
Except	ion next Review	Executed	0
	abcdef record report next Review (Exception)		
			Date - User: 2023-09-14 10:22:47 +0100 - 270 / Nishranth Mahesh (nhjm)
CPP nex	dt Review	Not needed	0
CQA ne:	xt Review	Not needed	0

Basic operations			
Basic operation	SFO ID	00000000 <b>start</b>	ooooooo end
0100 - SDD assembly	806363	2023-09-14 08:18:28 +0100	2023-09-14 10:20:34 +0100

Summing bill of input material				
Material no.	Material name	Target quantity	ooooooo quantity	No. of positions
2700145	FRONT ASSEMBLY_MK2, NN WHITE	20000 ea	20000 ea	1
2701018	REAR ASSEMBLY, NN WHITE,	0.5 20000 ea	20000 ea	1
5185500	SEMAGLUTIDE D 0.5MG/ML,PF 0.5	S 20000 ea	20000 ea	1

Produced abcdefes								
Material no.	Material name	abcdef <b>no.</b>	Expiration date	ooooooo start	ooooooo end	00000000		
						quantity		
5957004	Obesity SDD 0.25	NHJM068881	2029-09-14 23:59 +0100	2023-09-14 10:06:30 +0100	2023-09-14 10:35:20	19703 ea		
	mg/0.5 ml D				+0100			

Bill of in	nut material	/ Takeout log							
Pos.	Material n		Material nam	е	Manufacturing date	set Target gua	ntitv •	oooooo quantity	
0001	5185500		SEMAGLUTID 0.5	E D 0.5MG/ML,PFS		20000 ea		0000 ea	
	Action	SU		abcdef <b>no.</b>	Scale ID	Scale quantity	Takeout quantity	Effective quantity	
	Take over	1234000048681	171362	NHJM068882	 Date - User: 2023-09-14	 09:57:47 +0100	10000 ea - 121 / PAS-	10000 ea X Production Operator	
	Take over	1234000048681	171386	NHJM068882	 Date - User: 2023-09-14	 09:58:12 +0100	10000 ea - 121 / PAS-	10000 ea X Production Operator	
Pos.	Material no	<b>0.</b>	Material nam	<u> </u>	Manufacturing date	set Target qua	ntity •	oooooo quantity	
0002	2700145		FRONT ASSE WHITE	MBLY_MK2, NN	No	20000 ea		0000 ea	
	Action	SU		abcdef <b>no.</b>	Scale ID	Scale quantity	Takeout quantity	Effective quantity	
	Take over	1234000048681	171461	NHJM068884	 Date - User: 2023-09-	 14 09:57:03 +010	10000 ea 00 - 270 / Nis	10000 ea shranth Mahesh (nhjm)	
	Take over	1234000048681	171423	NHJM068884	 Date - User: 2023-09-	 14 09:57:15 +010	10000 ea 00 - 270 / Nis	10000 ea hranth Mahesh (nhjm)	
Pos.	Material n	0.	Material nam	e	Manufacturing date	set Target qua	ntity •	oooooo quantity	
0003	2701018		REAR ASSEM	MBLY, NN WHITE, 0.5 No		20000 ea		20000 ea	
	Action	SU		abcdef <b>no.</b>	Scale ID	Scale quantity	Takeout quantity	Effective quantity	
	Take over	1234000048681	171485	NHJM068885	 Date - User: 2023-09-14	 09:56:22 +0100	10000 ea - 121 / PAS-	10000 ea X Production Operator	
	Take over	1234000048681	171508	NHJM068885	 Date - User: 2023-09-14	 09:56:48 +0100	10000 ea - 121 / PAS-	10000 ea X Production Operator	

Bill of	target material / S	Stock creation log				
Pos.	Material no.	Material name	abcdef <b>no</b> .	Material flow type	Target quantity	ooooooo quantity
0001	5957004	Obesity SDD 0.25mg/0.5 ml D	NHJM068881	Stock	30000 ea	19703 ea
	SU	SU				ooooooo quantity
	357108691600055130		Stock creation			10000 ea
				Date - User: 2023-09-14 10:06:	:30 +0100 - 270 / Nis	hranth Mahesh (nhjm)
	357108691600	357108691600055147				9703 ea
				Date - User: 2023-09-14 10:07:	:18 +0100 - 270 / Nis	hranth Mahesh (nhjm)

Material reconciliation - Input material								
Pos.	Material		Accounted	Accounted				
0001	5185500 - SEMAGLUTIDE D 0.5MG/ML,PFS 0.5				99,425 % ()			
	abcdef	Take-out	Return	Loss	Produced	Difference		
	Total	20000 ea	0 ea	0 ea	19885 ea	115 ea		

Material reconciliation - Target material					
Material	Target	0000000	Samples		
5957004 - Obesity SDD 0.25mg/0.5 ml D	30000 ea	19703 ea	182 ea		

Material reconciliation - Confirmation signatures	
	Date - User
Material reconciliation confirmation	2023-09-14 10:20:23 +0100 - 112 / PAS-X Production Support
Material reconciliation confirmation	2023-09-14 10:19:17 +0100 - 112 / PAS-X Production Support

Production unit	
Basic operation	Production unit
0100 - SDD assembly	DF0601AL

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

**Check lists** Check list: ID kvittering Number of samples using this list: 1 Ikke OK Check list: IPC kvittering Number of samples using this list: 1 Check list: OPC kvittering Number of samples using this list: 2 Ikke OK OK 2 Check list: Reference kvittering Number of samples using this list: 2 OK Ikke OK 2

Sample							
ID	Sample type	Variant	Check list	Product	SU	Sample	Critical
				counter		quantity	results
REF1	REF	AUTOMATIC	Reference kvittering	10		35 ea	OK
		Date:	2023-09-14 08:47:54 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
OPC1	OPC	AUTOMATIC	OPC kvittering	30		40 ea	OK
		Date:	2023-09-14 08:48:25 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
ID1	PFS-ID	AUTOMATIC	ID kvittering	30		10 ea	OK
		Date:	2023-09-14 08:49:00 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
IPC1	IPC	AUTOMATIC	IPC kvittering	30		20 ea	OK
		Date:	2023-09-14 08:49:35 +0 <sup>-</sup>	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
OPC2	OPC	AUTOMATIC	OPC kvittering	30		12 ea	OK
		Date:	2023-09-14 09:19:58 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
REF2	REF	AUTOMATIC	Reference kvittering	10		65 ea	OK
		Date:	2023-09-14 09:23:41 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:

Bill of equipment					
Pos	. Equipment class	Equipment type	Equipment	Number of items	
1	Workroom	ASSEM / Assembly Line	AL0601 / Assembly Line 06.01	1	

D	etail	ed BO					
L	.evel	Step				Status	
1		1 - 0100STR - Opstartsakt	tiviteter newty	pe:	Tabular execution: no	NF	
		Funktion håndterer alle opstartsaktiviteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - abcdefinformation (PID Board Information Allokering af udstyr - Prøveudtagnings beregninger - abcdef download og start					
L	.evel	Step				Status	
4	2	1 - N0100DEC - Back to b	ack? newty	pe:		NF	
		Back to Back vælges hvis der vælges ja. Hvis ikke, vælg ne	•	delbart efter forgåen	de abcdef. Opfylder denne ordre kriterierne for en back-to-b	ack-ordre,	
l		Decision type: User selection	Prede	cessor: Start	Repetition: 1		
l		Set value	ooooooo value		User & date / Signature	Status	
l			N0100Yes			NF	
L				User & date: 202	23-09-14 08:22:24 +0100 - 270 / Nishranth Mahesh (nhjm)	, in the second second	

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Regular

Level Step Status 1 - N0110B2B - Bekræft back to back newtype: ---Tabular execution: no NF Denne funktion bekræfter valget af Back-to-Back 2.0 010 - Bekræft back to back newtype: ---User & date / Signature Set value ooooooo value Status Bekræft at back to back Bekræft at back to back betingelserne er opfyldt NF betingelserne er opfyldt User & date: 2023-09-14 08:33:28 +0100 - 270 / Nishranth Mahesh (nhjm) Block signature: 2023-09-14 08:33:42 +0100 - 121 / PAS-X Production Operator Verification signature: 2023-09-14 08:33:56 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 1 - N0140AL - [A] Alloker linje Tabular execution: no NF newtype: ---Funktionen allokerer linje til ordren. Hvis" ERROR" er linjen allokeret til en anden ordre. Status newtype: ---NF Allokerer linje til aktuelle ordre. Linjen kan ikke allokeres, hvis status ikke er OK. User & date / Signature Status Set value ooooooo value ASSEM: Assembly Line / ASSEM:Assembly Line / Workroom:AL0601 (Assembly Line 06.01) NF Workroom:AL0601 (Assembly User & date: 2023-09-14 08:33:57 +0100 - 111111111 / ---Line 06.01) **Attributes** Identification type: Scan Reuse equipment: no Equipment item: 1: Workroom AL0601 Assembly Line 06.01 Level Step Status 1 - N0230CAL - [A] newtype: ---Tabular execution: no NF Prøveudtagsberegninger Beregner prøve udtag ud fra valgte ordre. 2.0 010 - abcdef Size in Pens newtype · --ooooooo value User & date / Signature Set value Status 30000 ea User & date: 2023-09-14 08:33:58 +0100 - 111111111 / -2.1 020 - IPC newtype: ---1. Udtags mængde Set value ooooooo value User & date / Signature **Status** 20 ea User & date: 2023-09-14 08:33:59 +0100 - 111111111 / --2.2 030 - OPC newtype : ---1. Udtags mængde Set value ooooooo value User & date / Signature **Status** 52 ea NF User & date: 2023-09-14 08:33:59 +0100 - 111111111 / 040 - Reference newtype : ---1. Udtags mængde Set value ooooooo value User & date / Signature Status 100 ea User & date: 2023-09-14 08:33:59 +0100 - 111111111 / --2.4 050 - ID newtype: ---1. Udtags mængde ooooooo value Set value User & date / Signature Status 2 ea NF User & date: 2023-09-14 08:33:59 +0100 - 111111111 / ---Level Step Status NF 1 - N0250MBA - [A] abcdef start newtype: ---Tabular execution: no Udfører abcdef start mellem PAS-X og linjen.

MO no.: NHJM00013246 Basic operation: 0100 - SDD assembly

Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D abcdef no.: NHJM068881 Level Step Status → 3 1 - M0150DEC - [A] Start MOT udført? newtype: -NF Decision type: Formula Predecessor: M0140MOT Repetition: 1 Set value ooooooo value User & date / Signature **Status** M0150Yes NF User & date: 2023-09-14 08:37:05 +0100 - 111111111 / ---Level Step Status | → 3 | 1 - M0160DEC - [A] Start FA udført ? newtype: ---NF Predecessor: M0161FA Repetition: 1 Decision type: Formula Set value User & date / Signature Status ooooooo value M0160Yes NF User & date: 2023-09-14 08:36:53 +0100 - 111111111 / -Level Step **Status** newtype: ---NF Decision type: Formula Predecessor: M0171PFS Repetition: 1 Set value User & date / Signature **Status** ooooooo value M0170Yes User & date: 2023-09-14 08:37:14 +0100 - 111111111 / ---Level Step Status | 4 | 3 | 1 - M0180DEC - [A] Start RA udført? newtype: --NF Decision type: Formula Predecessor: M0181RA Repetition: 1 ooooooo value Set value User & date / Signature **Status** M0180Yes NF User & date: 2023-09-14 08:37:24 +0100 - 111111111 / ---Status Level Step 1 - 0110MAN - [A] Redownload newtype: ---Tabular execution: no NF Trin til redownload Level Step Status 1 - N0100DEC - [A] Redownload newtype: ---NF Denne funktion er 'Nej' som standard. Ændres til 'Ja' ved behov for redownload. Decision type: Formula Predecessor: Start Repetition: 1 Set value ooooooo value User & date / Signature **Status** N0100No User & date: 2023-09-14 08:37:26 +0100 - 111111111 / ---Level Step Status newtype: ---Tabular execution: no 1 - 0150MAT - [A] Materiale registering NF Scan komponenter ind til brug på linjen. Status Level Step 2 - N0170LEM - Bekræft linje er tom newtype: ---Tabular execution: no NF Bekræft linien er tom. 1.0 010 - Udfør Line Empty newtype: ---1. Før abodef stop -Stop udstyret -Tøm linjen -Kvitter eventuelle watchdogs og kritiske alarmer. Bekræft at linjen er tom. Set value ooooooo value User & date / Signature Status OK NF OK User & date: 2023-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm) Level Step **Status** 1 - N0180MBI - abcdef stop newtype: ---Tabular execution: no NF Trin i forbindelse med afslutning af abcdef. Status ⊾|2| 1 - LNCLR - Linje Clearance newtype: ---Tabular execution: no Level Step Status | 4 3 1 - CBF5 - Line Clearance Zone 1 newtype: --NF Tabular execution: no

Regular production Basic operation: 0100 - SDD assembly abcdef no.: NHJM068881

		State
4 1 - NO161ALC - Zone 1	newtype : Tabular execution: no	NF
4.0 10 - LC1	newtype :	
Udfør line clearance og kvitt	ter	
Set value	ooooooo value User & date / Signature	State
Ok	Ok	NF
	User & date: 2023-09-14 10:11:07 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 10:11:21 +0100 - 121 / PAS-X Production Operator	
vel Step		State
4 1 - NO162ALC - Zone 1	newtype : Tabular execution: no	NF
4.0 10 - LC2	newtype :	
Udfør line clearance og kvitt	ter	
Set value	ooooooo value User & date / Signature	State
Ok	Ok	NF
l lok	User & date: 2023-09-14 10:11:27 +0100 - 270 / Nishranth Mahesh (nhim)	INI
	· • • • • • • • • • • • • • • • • • • •	
	User identification signature: 2023-09-14 10:11:36 +0100 - 114 / PAS-X Production Operator 2	
vel Step		State
3 1 - CBF3 - Line Clearance	Zone 2 newtype : Tabular execution: no	NF
O TI - ODI O - LINE CIEdianice	Zono Z nomypo, I abulai execution. No	INI
vel Step		Stati
4 1 - NO161ALC - Zone 2	newtype : Tabular execution: no	NF
4.0 10 - LC1	newtype ;	141
Udfør line clearance og kvitt		
Set value	ooooooo value User & date / Signature	Stati
Ok	Ok	NF
	User & date: 2023-09-14 10:11:44 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 10:11:54 +0100 - 121 / PAS-X Production Operator	
vel Step		State
4 1 - NO162ALC - Zone 2	newtype : Tabular execution: no	NF
4.0 10 - LC2	newtype :	
Udfør line clearance og kvitt	ter	
Set value	oooooo value User & date / Signature	State
	Ok	
Ok		NF
	User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm)	
	User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator 2	
		State
	Zana O powtypo .	Stati
	Zone 3 newtype : Tabular execution: no	State
3 1 - CBF2 - Line Clearance	Zone 3 newtype : Tabular execution: no	NF
3 1 - CBF2 - Line Clearance 2		NF State
3	newtype : Tabular execution: no	State NF
3 1 - CBF2 - Line Clearance 2  vel Step  4 1 - NO161ALC - Zone 3  4.0 10 - LC1	newtype : Tabular execution: no	NF State
3	newtype : Tabular execution: no	State NF
3 1 - CBF2 - Line Clearance 2  vel Step  4 1 - NO161ALC - Zone 3  4.0 10 - LC1	newtype : Tabular execution: no	State NF
vel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt	newtype :  newtype :  newtype :	State NF
vel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value	newtype :  newtype :  newtype :  ter  www.value  User & date / Signature	State NF
vel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value	newtype:  newtype:  ter  Ok  Tabular execution: no  User & date / Signature	State NF
vel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value	newtype: Tabular execution: no newtype:  ter    Ok	State NF
3 1 - CBF2 - Line Clearance 2  vel Step 4 1 - NO161ALC - Zone 3  4.0 10 - LC1 1. Udfør line clearance og kvitt  Set value  Ok	newtype: Tabular execution: no newtype:  ter    Ok	State NF
3 1 - CBF2 - Line Clearance avel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value Ok	newtype :  newtype :  ter    Ok	State State State State State
3 1 - CBF2 - Line Clearance 2  vel Step  4 1 - NO161ALC - Zone 3  4.0 10 - LC1  1. Udfør line clearance og kvitt  Set value  Ok  vel Step  4 1 - NO162ALC - Zone 3	newtype:  newtype:  ter  Ok  User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no	State NF  State
3 1 - CBF2 - Line Clearance 2  vel Step  4 1 - NO161ALC - Zone 3  4.0 10 - LC1  1. Udfør line clearance og kvitt  Set value  Ok  vel Step  4 1 - NO162ALC - Zone 3  4.0 10 - LC2	newtype:  newtype:  ter  Ok  User & date / Signature  Ok  User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm)  User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator  newtype:  newtype:	State State State State State
3 1 - CBF2 - Line Clearance 2  vel Step 4 1 - NO161ALC - Zone 3  4.0 10 - LC1 1. Udfør line clearance og kvitt Set value Ok  vel Step 4 1 - NO162ALC - Zone 3  4.0 10 - LC2 1. Udfør line clearance og kvitt	newtype:  newtype:  ter     Ok	State State NF
4.0 10 - LC1  1. Udfør line clearance og kvitt  Set value Ok  vel Step  4 1 - NO162ALC - Zone 3  4.0 10 - LC2	newtype:  newtype:  ter  Ok  User & date / Signature  Ok  User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm)  User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator  newtype:  newtype:	State State State State State
vel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value Ok  vel Step 4 1 - NO162ALC - Zone 3 4.0 10 - LC2 1. Udfør line clearance og kvitt	newtype:  newtype:  ter     Ok	State State NF
vel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value Ok  vel Step 4 1 - NO162ALC - Zone 3 4.0 10 - LC2 1. Udfør line clearance og kvitt Set value	newtype :         Tabular execution: no           newtype :         newtype :           ter         User & date / Signature           Ok         User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm)           User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator           newtype :         Tabular execution: no           newtype :         ter           User & date / Signature	State NF State NF State State State State
yel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value Ok  yel Step 4 1 - NO162ALC - Zone 3 4.0 10 - LC2 1. Udfør line clearance og kvitt Set value	newtype:  ter  Ok  User & date / Signature  Ok  User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm)  User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator  newtype:  newtype:  ter  Ok  User & date / Signature  Ok	State NF State NF State State State State
yel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value Ok  yel Step 4 1 - NO162ALC - Zone 3 4.0 10 - LC2 1. Udfør line clearance og kvitt Set value	Newtype :   Tabular execution: no	State NF State NF State State State State
vel Step 4 1 - NO161ALC - Zone 3 4.0 10 - LC1 1. Udfør line clearance og kvitt Set value Ok  vel Step 4 1 - NO162ALC - Zone 3 4.0 10 - LC2 1. Udfør line clearance og kvitt Set value	Newtype :   Tabular execution: no	State NF State NF State State State State

Regular

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step **Status** 4 1 - NO161ALC - Zone 4 newtype: --Tabular execution: no NF 4.0 10 - LC1 newtype : ---1. Udfør line clearance og kvitter ooooooo value User & date / Signature Set value Status Ωk NF Ok User & date: 2023-09-14 10:12:50 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:59 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 4 NF newtype: ---Tabular execution: no 4.0 10 - LC2 newtype: ---1. Udfør line clearance og kvitter Set value User & date / Signature ooooooo value Status Ok Ok User & date: 2023-09-14 10:13:05 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:21 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 3 1 - CBF1 - Line Clearance Zone 5 newtype: ---NF Tabular execution: no Level Step Status 4 1 - NO161ALC - Zone 5 newtype: ---Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter Set value ooooooo value User & date / Signature Status Ok User & date: 2023-09-14 10:13:31 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:40 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 5 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype: ---1. Udfør line clearance og kvitter Set value ooooooo value User & date / Signature **Status** Ok Ok User & date: 2023-09-14 10:13:46 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:57 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 1 - 0140MANU - Manuel prøver newtype: ---Tabular execution: no NF Registrering af manuelle prøver Level Step Status 1 - N0100DEC - Manuel prøver newtype: ---NF Predecessor: Start Decision type: Formula Repetition: 1 Set value ooooooo value User & date / Signature **Status** N0100No User & date: 2023-09-14 08:37:26 +0100 - 111111111 / --Status Level Step newtype: ---1 - N0210ERL - Kassation Tabular execution: no NF Kasser materiale og kvittér Level Step **Status** 1 - N0220ERL - Kassation 1, kontrol Tabular execution: no newtype: ---NF 2.0 010 - Kassation 1. kontrol newtype: ---1. Kasser PFS/Pen og kvitter User & date / Signature Set value ooooooo value **Status** NF User & date: 2023-09-14 09:36:16 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:36:28 +0100 - 121 / PAS-X Production Operator

Regular MO no.: NHJM00013246 Basic operation: 0100 - SDD assembly abcdef no.: NHJM068881

evel	01			
si.	Step			Statu
<u> </u>	1 - N0230ERL - Kassation 2	. kontrol	newtype : Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol		newtype :	
	1. Kasser PFS/Pen og kvitter			
	Set value	00000000 <b>Va</b>	lue User & date / Signature	Statu
		10		NF
			User & date: 2023-09-14 09:36:43 +0100 - 270 / Nishranth Mahesh (nhjm)	
		User id	dentification signature: 2023-09-14 09:37:36 +0100 - 114 / PAS-X Production Operator 2	
vol	Step			Statu
vei	2 - N0220ERL - Kassation 1	kontrol	newtype : Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	. KOHUIOI	newtype ;	
2.0	Kasser PFS/Pen og kvitter		пежкуре	
			luo Lloor & doto / Signaturo	State
	Set value	00000000 <b>Va</b>	lue User & date / Signature	Statu
	<b> </b>	5	User & date: 2023-09-14 09:42:45 +0100 - 270 / Nishranth Mahesh (nhim)	INF
		Hear	r identification signature: 2023-09-14 09:42:55 +0100 - 121 / PAS-X Production Operator	
		USEI	I Identification signature. 2023-09-14 09:42:33 +0100 - 1217 PAS-X Production Operator	
vel	Step			Statu
	2 - N0230ERL - Kassation 2	. kontrol	newtype : Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol		newtype :	
	Kasser PFS/Pen og kvitter			
	Set value	00000000 <b>va</b>	lue User & date / Signature	Statu
		5		NF
			User & date: 2023-09-14 09:43:00 +0100 - 270 / Nishranth Mahesh (nhjm)	
		User	r identification signature: 2023-09-14 09:43:10 +0100 - 121 / PAS-X Production Operator	
vel	Step			Statu
	3 - N0220ERL - Kassation 1	. kontrol	newtype : Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol		newtype :	
	Kasser PFS/Pen og kvitter			
	Set value	00000000 <b>Va</b>	lue User & date / Signature	Statu
		00000000 <b>va</b>	lue User & date / Signature	Statu
		5	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm)	
		5		
	Set value	5	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm)	NF
vel	Set value Step	5 User	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator	NF Statu
	Step 3 - N0230ERL - Kassation 2	5 User	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator newtype: Tabular execution: no	NF
	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol	5 User	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator	NF Statu
	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter	5 User	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  newtype:	Statu NF
	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol	5 User	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  newtype:	Statu NF Statu
	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter	5 User	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date / Signature	Statu NF
	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter	5 User  . kontrol	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date / Signature  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF
	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter	5 User  . kontrol	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date / Signature	Statu NF
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2.0	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter Set value	User id	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date / Signature  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) dentification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2	Statu NF Statu NF
2.0	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter Set value Step 4 - N0220ERL - Kassation 1	User id	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) dentification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2	Statu NF Statu NF
2.0	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter Set value Step 4 - N0220ERL - Kassation 1 010 - Kassation 1. kontrol	User id	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date / Signature  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) dentification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2	Statu NF Statu NF
2.0	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter Set value Step 4 - N0220ERL - Kassation 1 010 - Kassation 1. kontrol 1. Kasser PFS/Pen og kvitter	User ic	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) dentification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2  newtype:  Tabular execution: no newtype:	Statu NF Statu NF
2.0	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter Set value Step 4 - N0220ERL - Kassation 1 010 - Kassation 1. kontrol	User ic	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) dentification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2  newtype:  Tabular execution: no newtype:	Statu NF Statu NF Statu
2.0	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter Set value Step 4 - N0220ERL - Kassation 1 010 - Kassation 1. kontrol 1. Kasser PFS/Pen og kvitter	User ic	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date / Signature  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) dentification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2  newtype: Tabular execution: no newtype:  newtype:	Statu NF  Statu NF
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2.0	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter Set value Step 4 - N0220ERL - Kassation 1 010 - Kassation 1. kontrol 1. Kasser PFS/Pen og kvitter	User id	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype:  Tabular execution: no newtype:  User & date / Signature  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) dentification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2  newtype: Tabular execution: no newtype:  newtype:	Statu NF Statu NF Statu
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2.0 vel	Step 3 - N0230ERL - Kassation 2 010 - Kassation 2. kontrol 1. Kasser PFS/Pen og kvitter Set value  Step 4 - N0220ERL - Kassation 1 010 - Kassation 1. kontrol 1. Kasser PFS/Pen og kvitter Set value Step Step	5 User id	User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) r identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator  newtype; Tabular execution: no newtype :  User & date / Signature  User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) dentification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2  newtype;  Tabular execution: no newtype :  User & date / Signature  Output  Description: No newtype :  User & date / Signature  User & date / Signature  Output  Description: No newtype :  User & date / Signature  Output  Description: No newtype :  Descrip	Statu NF Statu NF Statu NF
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Regular

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step **Status** 1 - N0200FC - Optælling newtype: --Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan Level Step Status 1 - N230CAL - [A] Forbrug newtype: ---Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan 2.0 010 - OPC newtype: --ooooooo value User & date / Signature **Status** Set value >=52 ea 52 ea NF User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.1 020 - IPC newtype: --ooooooo value User & date / Signature **Status** Set value >=20 ea 20 ea User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.2 030 - REF newtype : ---Set value ooooooo value User & date / Signature Status >=100 ea 100 ea NF User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.3 040 - ID newtype: -Set value ooooooo value User & date / Signature **Status** >=2 ea 10 ea NF User & date: 2023-09-14 10:16:03 +0100 - 111111111 / ---050 - PFS/Pen manuel kassation newtype: ---User & date / Signature Set value ooooooo value Status User & date: 2023-09-14 10:16:03 +0100 - 111111111 / --060 - PFS automatiske kasserede newtype: ---Set value ooooooo value User & date / Signature **Status** 100 NF User & date: 2023-09-14 10:16:03 +0100 - 111111111 / ---2.6 070 - PFS, indskannede newtype: --ooooooo value User & date / Signature Set value Status -- ea 20000 ea NF User & date: 2023-09-14 10:16:04 +0100 - 111111111 / --newtype: --2.9 100 - Stock Creation User & date / Signature ooooooo value Set value Status 19703 User & date: 2023-09-14 10:16:04 +0100 - 111111111 / ---110 - Udbytte 2.1 newtype: ---0 User & date / Signature Status Set value ooooooo value 80 - 120 % 99,425 % User & date: 2023-09-14 10:16:05 +0100 - 111111111 / --2.1 120 - Tilladt afvigelse newtype : ---User & date / Signature Set value ooooooo value **Status** 200 User & date: 2023-09-14 10:16:05 +0100 - 111111111 / ---2.1 130 - Afvigelse newtype : ---2 Set value ooooooo value User & date / Signature Status 200 - 200 NF User & date: 2023-09-14 10:16:05 +0100 - 111111111 / -Level Step **Status** 1 - N240REP - Gentag recon beregning newtype: ---NF Decision type: User selection Predecessor: N230CAL Repetition: 1 User & date / Signature **Status** Set value ooooooo value N240Yes User & date: 2023-09-14 10:17:23 +0100 - 270 / Nishranth Mahesh (nhim)

Regular production

Level Step Status 2 - N230CAL - [A] Forbrug newtype: --Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan 2.0 010 - OPC newtype: ---User & date / Signature Set value ooooooo value Status >=52 ea NF 52 ea User & date: 2023-09-14 10:17:54 +0100 - 111111111 / ---020 - IPC newtype: --ooooooo value User & date / Signature Set value Status >=20 ea 20 ea User & date: 2023-09-14 10:17:55 +0100 - 111111111 / --030 - REF newtype : ---Set value ooooooo value User & date / Signature **Status** >=100 ea 100 ea NF User & date: 2023-09-14 10:17:55 +0100 - 111111111 / -2.3 040 - ID newtype: -Set value User & date / Signature ooooooo value **Status** >=2 ea 10 ea NF User & date: 2023-09-14 10:17:55 +0100 - 111111111 / ---2.4 050 - PFS/Pen manuel kassation newtype : ---Set value ooooooo value User & date / Signature **Status** User & date: 2023-09-14 10:17:55 +0100 - 111111111 / --2.5 060 - PFS automatiske kasserede newtype: ---Set value ooooooo value User & date / Signature Status 100 NF User & date: 2023-09-14 10:17:56 +0100 - 111111111 / --2.6 070 - PFS, indskannede newtype: ---Set value ooooooo value User & date / Signature **Status** 20000 ea NF User & date: 2023-09-14 10:17:56 +0100 - 111111111 / ---2.9 100 - Stock Creation newtype: ---Set value ooooooo value User & date / Signature **Status** 19703 NF User & date: 2023-09-14 10:17:57 +0100 - 111111111 / ---2.1 110 - Udbytte newtype: ---0 ooooooo value User & date / Signature **Status** Set value 80 - 120 % 99,425 % NF User & date: 2023-09-14 10:17:57 +0100 - 111111111 / --120 - Tilladt afvigelse newtype : ---Set value ooooooo value User & date / Signature **Status** NF User & date: 2023-09-14 10:17:57 +0100 - 111111111 / --130 - Afvigelse newtype: ---User & date / Signature **Status** Set value ooooooo value 200 - 200 0 NF User & date: 2023-09-14 10:17:57 +0100 - 111111111 / -Level Step Status 2 - N240REP - Gentag recon beregning newtype: ---NF Predecessor: N230CAL Decision type: User selection Repetition: 2 Set value ooooooo value User & date / Signature Status NF N240No User & date: 2023-09-14 10:18:10 +0100 - 270 / Nishranth Mahesh (nhjm)

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3

abcdef Record Report Material: 5957004 - Obesity SDD 0.25	mg/0.5 ml D Regula	MO no.: NHJM00013246	abcdef no
PAS-X-triggered exceptions			
Caused at	Туре	Criticality	Deviation num
2023-09-14 09:51:46 +0100	ooooooo value correction	Noncritical	
Related object: SDD assembly(1)->	[A] Materiale registering(1)->[A] M	Vlanuel take out(1)	

Exception text (system): Correcting oooooo value for decision 'N0140DEC: [A] Manuel take out' (old value: 'Nej', new value: 'Ja'). Exception text (user): test

Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	
		User & date: 2023-09-14 09:	:51:56 +0100 - 270 / Nishranth Mahesh (nhjm
Correct decision			
		Signature: 2023-09-14 09:	:51:51 +0100 - 270 / Nishranth Mahesh (nhjm
Cluster Operation	1 / Major		
Comment: Exception add	ded to cluster C00001345.		
test			
		User & date: 2023-09-14 10:	:21:38 +0100 - 270 / Nishranth Mahesh (nhjm
Exception added to cluste	r		
		Signature: 2023-09-14 10:	:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledged	1 / Major	Noncritical	
Comment: test			
		User & date: 2023-09-14 10:	:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)

2023-09-14 10:05:59 +0100 Noncritical ooooooo value correction

Related object: SDD assembly(1)->[A] Materiale registering(1)->[A] Manuel stock creation(1)

Exception text (system): Correcting oooooo value for decision 'N0100DEC: [A] Manuel stock creation' (old value: 'Nej', new value: 'Ja').

Exception text (user): test

Acknowledge an exception

eviation number
70 / Nishranth Mahesh (nhjm)
/ PAS-X Production Operator
70 / Nishranth Mahesh (nhjm)
70 / Nishranth Mahesh (nhjm)
70 / Nishranth Mahesh (nhjm)
PAS-X Production Operator 3

2023-09-14 10:20:34 +0100 Integrity check warning Noncritical

Related object: 806363 (NHJM00013246)

Exception text (system): NNCORDERCONTROL0002: Incomplete system configuration for final alarm from PCS. Check for final alarm cannot be

Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	
Comment: test			
		User & date: 2023-09-14 10:20:3	4 +0100 - 270 / Nishranth Mahesh (nhjm
NNEndShopFloorOrderWi	ithWarning		
		Control Signature: 2023-09-14 10:20:3	3 +0100 - 270 / Nishranth Mahesh (nhjm
Cluster Operation	1 / Major		
Comment: Exception add	ded to cluster C00001345.		
test			
		User & date: 2023-09-14 10:21:3	8 +0100 - 270 / Nishranth Mahesh (nhjm
Exception added to cluste	r		
		Signature: 2023-09-14 10:21:3	8 +0100 - 270 / Nishranth Mahesh (nhjm
Acknowledged	1 / Major	Noncritical	
Comment: test			
		User & date: 2023-09-14 10:22:2	0 +0100 - 270 / Nishranth Mahesh (nhjm
Acknowledge an exception	n		
		Signature: 2023-09-14 10:22:16 +0	0100 - 113 / PAS-X Production Operator 3