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5957004 - Obesity SDD 0.25mg/0.5 ml D

BRR cccccccccc	**Released**	**MBR ID/Version/Description** 5957004/00000032/Obesity SDD 0.25mg/0.5mlD
MO cccccccccc	Finished	**Order size** 30000 ea
Valid from 5957004/00000032/OBESITY SDD 0.25MG/0.5MLD	**Batch no.** NHJM068881	
MBR for MO version 00000001	**MO no.** NHJM00013246	

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RELEASED

ORDER SIZE

MO cccccccccc

30000 EA

BATCH NO.

NHJM068881

VALID FROM

00000001

NHJM00013246

MBR ID/VERSION/DESCRIPTION

BRR cccccccccc

FINISHED

MBR FOR MO VERSION

MO NO.

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5957004 - OBESITY SDD 0.25MG/0.5 ML D

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BASIC OPERATION: 0100 - SDD ASSEMBLY

MATERIAL: 5957004 - OBESITY SDD 0.25MG/0.5 ML D

BATCH NO.: NHJM068881

PRODUCTION UNIT

PRODUCTION UNIT

0100 - SDD ASSEMBLY

DF0601AL

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BASIC OPERATION

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Production unit	
Basic operation	**Production unit**
0100 - SDD assembly	DF0601AL

Regular production

| oooooooo | 6 | Basic operation: 0100 - SDD assembly |
| Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D | | Batch no.: NHJM068881 |

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DETAILED BO

STEP

LEVEL

cccccccccc

STEP

LEVEL

cccccccccc

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BASIC OPERATION: 0100 - SDD ASSEMBLY

MATERIAL: 5957004 - OBESITY SDD 0.25MG/0.5 ML D

BATCH NO.: NHJM068881

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FUNKTION HÅNDTERER ALLE OPSTARTSAKTIVITETER: - BACK-TO-BACK VURDERING - BA
ALLOKERING AF UDSTYR - PRØVEUDTAGNINGS BEREGNINGER - BATCH DOWNLOAD OG
BACK TO BACK VÆLGES HVIS DENNE BATCH OPSTARTES UMIDDELBART EFTER FORGÅE
VÆLGES JA. HVIS IKKE, VÆLG NEJ.

oooooooo

1 - 0100STR - OPSTARTSAKTIVITETER

NF

SUBTYPE: ---

TABULAR EXECUTION: NO

1 - N0100DEC - BACK TO BACK?

NF

SUBTYPE: ---

SET VALUE

USER & DATE / SIGNATURE

Detailed B cccccccccc				
Level Step				cccccccccc
1	1 - 0100STR - Opstartsaktiviteter	Subtype: ---	Tabular execution: no	NF
	Funktion håndterer alle opstartsaktiviteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - Batchinformation (PID Board Information) - Allokering af udstyr - Prøveudtagnings beregninger - Batch download og start			

ACTUAL VALUE

Level Step				cccccccccc
2	1 - N0100DEC - Back to back?	Subtype: ---		NF
	Back-to-Back vælges hvis denne batch opstartes umiddelbart efter forgående batch. Opfylder denne ordre kriterierne for en back-to-back-ordre, vælges ja. Hvis ikke, vælg nej.			
	Decision type: User selection	Predecessor: Start	Repetition: 1	
Set value	**Actual value**		**User & date / Signature**	cccccccccc
---				

DECISION TYPE: USER SELECTION

PREDECESSOR: START

REPETITION: 1

Level	Step			cccccccccc
2	1 - N0140B2B - Bekræft back to back	Subtype: ---	Tabular execution: no	NF

Denne funktion bekræfter valget af Back-to-Back.

	2.0	010 - Bekræft back to back	Subtype: ---	---

Set value	Actual value	User & date / Signature	cccccccccc

Bekr... to back
betingelserne er opfyldt

cccccccccc

Level	Step			cccccccccc
2	1 - N0140AL - [A] Alloker linje	Subtype: ---	Tabular execution: no	NF

Funktionen Allokerer linje til ordren. Hvis" ERROR" er linjen allokeret til en anden ordre.

Level	Step			cccccccccc
3	1 - M0130AL - [A] Linje allokering	Subtype: ---		NF

Allokerer linje til aktuelle ordre. Linjen kan ikke allokeres, hvis cccccccccc ikke er OK.

Set value	Actual value	User & date / Signature	cccccccccc

ASS... / Line /
Workroom: AL0601 (Assembly
Line 06.0T)

cccccccccc

Level	Step			cccccccccc
2	1 - N0230CAL - [A] Prøveudtagsberegninger	Subtype: ---	Tabular execution: no	NF

Beregner prøve udtag ud fra valgte ordre.

	2.0	010 - Batch Size in Pens	Subtype: ---	---

Set value	Actual value	User & date / Signature	cccccccccc

	2.1	020 - APC	Subtype: ---	---

Set value	Actual value	User & date / Signature	cccccccccc

	2.2	030 - OPC	Subtype: ---	---

Set value	Actual value	User & date / Signature	cccccccccc

	2.3	040 - Reference	Subtype: ---	---

Set value	Actual value	User & date / Signature	cccccccccc

---

cccccccccc

	2.4	050 - ID	Subtype: ---	---

Set value	Actual value	User & date / Signature	cccccccccc

Level	Step			cccccccccc
2	1 - N0250MBA - [A] Batch start	Subtype: ---	Tabular execution: no	NF

Udfører batchstart mellem PAS-X og linjen.

Level	Step			cccccccccc
3	1 - M0150DEC - [A] Start MOT udført?	Subtype: ---		NF

Decision type: Formula | Predecessor: M0140MOT | Repetition: 1

Set value	Actual value	User & date / Signature	cccccccccc

Level	Step			cccccccccc
3	1 - M0160DEC - [A] Start FA udført ?	Subtype: ---		NF

Decision type: Formula | Predecessor: M0161FA | Repetition: 1

Set value	Actual value	User & date / Signature	cccccccccc

Level	Step			cccccccccc
3	1 - M0170DEC - [A] Start PFS udført?	Subtype: ---		NF

Decision type: Formula | Predecessor: M0171PFS | Repetition: 1

Set value	Actual value	User & date / Signature	cccccccccc

Level	Step			cccccccccc
3	1 - ... - [A] Start RA udført?	Subtype: ---		NF

Decision type: Formula | Predecessor: M0181RA | Repetition: 1

Set value	Actual value	User & date / Signature	cccccccccc

Level	Step			cccccccccc
1	1 - 0140MAN - [A] Redownload	Subtype: ---	Tabular execution: no	NF

Trin til redownload

Level	Step			cccccccccc
2	1 - N0100DEC - [A] Redownload	Subtype: ---		NF

Denne funktion er 'Nej' som standard. Ændres til 'Ja' ved behov for redownload.

Decision type: Formula | Predecessor: Start | Repetition: 1

Set value	Actual value	User & date / Signature	cccccccccc

Level	Step			cccccccccc
1	1 - 0150MAT - [A] Materiale registering	Subtype: ---	Tabular execution: no	NF

Scan komponenter ind til brug på linjen.

Level	Step			cccccccccc
1	2 - N0170LEM - Bekræft linje er tom	Subtype: ---	Tabular execution: no	NF

Bekræft linjen er tom.

| 1.0 | 010 - Udfør Line Empty | Subtype: --- | | --- |

Set value	Actual value	User & date / Signature	cccccccccc
OK			

Level	Step			cccccccccc
1	1 - N0180MBT - Batch Stop	Subtype: ---	Tabular execution: no	NF

Trin i forbindelse med afslutning af batch.

Level	Step			cccccccccc
2	1 - LNCLR - Linje Clearance	Subtype: ---	Tabular execution: no	NF

Level	Step			cccccccccc
3	1 - CBF5 - Line Clearance Zone 1	Subtype: ---	Tabular execution: no	NF

Level	Step				cccccccccc
4	1 - NO161ALC - Zone 1		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC1		Subtype: ---		---

Set value		Actual value		User & date / Signature	cccccccccc
Ok	cccccccccc				

Level	Step				cccccccccc
4	1 - NO162ALC - Zone 1		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2		Subtype: ---		---

Set		Actual value		User & date / Signature	cccccccccc
Ok	cccccccccc				

Level	Step				cccccccccc
3	1 - CBF2 - Line Clearance Zone 2		Subtype: ---	Tabular execution: no	NF

Level	Step				cccccccccc
4	1 - ... Zone 2		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC1		Subtype: ---		---

Set value		Actual value		User & date / Signature	cccccccccc
Ok	cccccccccc				

Level	Step				cccccccccc
4	1 - ... Zone 2		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2		Subtype: ---		---

Set value		Actual value		User & date / Signature	cccccccccc
Ok	cccccccccc				

Level	Step				cccccccccc
3	1 - CBF... - Line Clearance Zone 3		Subtype: ---	Tabular execution: no	NF

Level	Step				cccccccccc
4	1 - NO161ALC - Zone 3		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC1		Subtype: ---		---

Set value		Actual value		User & date / Signature	cccccccccc
Ok					

Level	Step				cccccccccc
4	1 - NO162ALC - Zone 3		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2		Subtype: ---		---

Set value		Actual value		User & date / Signature	cccccccccc
Ok					

Level	Step				cccccccccc
3	1 - CBF4 - Line Clearance Zone 1		Subtype: ---	Tabular execution: no	NF

Level	Step		Subtype	Tabular execution	
4	1 - NO161ALC - Zone 4		Subtype: ---	Tabular execution: no	NF
4.0	10 - STEP		Subtype: ---		---

Set value	Actual value	User & date / Signature
Ok		cccccccccc

Level	Step		Subtype	Tabular execution	
4	1 - NO162ALC - Zone 4		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2		Subtype: ---		---

Set	Actual value	User & date / Signature
Ok		cccccccccc

Level	Step		Subtype	Tabular execution	
3	1 - CBFL - Line Clearance Zone 5		Subtype: ---	Tabular execution: no	NF

Level	Step		Subtype	Tabular execution	
4	1 - ... Zone 5		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC1		Subtype: ---		---

Set value	Actual value	User & date / Signature
Ok		cccccccccc

Level	Step		Subtype	Tabular execution	
4	1 - ... Zone 5		Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2		Subtype: ---		---

Set value	Actual value	User & date / Signature
Ok		cccccccccc

Level	Step		Subtype	Tabular execution	
1	1 - O140MANO - Manuel prøver		Subtype: ---	Tabular execution: no	NF

Registrering af manuelle prøver

Level	Step		Subtype	Tabular execution	
2	1 - N0200ERL - Manuel prøver		Subtype: ---		NF

Decision type: Formula   Predecessor: Start   Repetition: 1

Set value	Actual value	User & date / Signature
---		cccccccccc

Level	Step		Subtype	Tabular execution	
1	1 - N0210... Kasser material og kvittér		Subtype: ---	Tabular execution: no	NF

Kas...

Level	Step		Subtype	Tabular execution	
2	1 - N0220ERL - Kassation 1. kontrol		Subtype: ---	Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol		Subtype: ---		---

Set value	Actual value	User & date / Signature
---		cccccccccc

Level	Step				
2	1 - N0230ERL - Kassation 2. kontrol	Subtype: ---		Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol	Subtype: ---			---

Set value	Actual value			User & date / Signature	cccccccccc

Level	Step				
2	2 - N0220ERL - Kassation 1. kontrol	Subtype: ---		Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	Subtype: ---			---

Set value	Actual value			User & date / Signature	cccccccccc

Level	Step				
2	2 - N0230ERL - Kassation 2. kontrol	Subtype: ---		Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol	Subtype: ---			---

Set value	Actual value			User & date / Signature	cccccccccc

Level	Step				
2	3 - N0220ERL - Kassation 1. kontrol	Subtype: ---		Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	Subtype: ---			---

Set value	Actual value			User & date / Signature	cccccccccc

Level	Step				
2	3 - N0230ERL - Kassation 2. kontrol	Subtype: ---		Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol	Subtype: ---			---

Set value	Actual value			User & date / Signature	cccccccccc

Level	Step				
2	4 - N0220ERL - Kassation 1. kontrol	Subtype: ---		Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	Subtype: ---			---

Set value	Actual value			User & date / Signature	cccccccccc

Level	Step				
2	4 - N0230ERL - Kassation 2. kontrol	Subtype: ---		Tabular execution: no	NF
2.0	010 - Kassation 2. kontrol	Subtype: ---			---

Set value	Actual value			User & date / Signature	cccccccccc
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oooooooo | 6 | Basic operation: 0100 - SDD assembly
Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D | Batch no.: NHJM068881

Level	Step					cccccccccc
1	1 - N0200FC - Optælling		Subtype: ---		Tabular execution: no	NF
	Kontrol af antal prøver sammenhold med prøverudtagnings plan					

Level	Step					cccccccccc
2	1 - N230CAL - [A] Forbrug		Subtype: ---		Tabular execution: no	NF
	Kontrol at antal prøver sammenhold med prøverudtagnings plan					

	Step		Subtype			
2.0	010 - OPC		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc
	>=5...					
2.1	020 - IPC		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc
	>=2...					
2.2	030 - REF		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc
	>=100 ea					
2.3	040 - ID		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc
	>=2 ea					
2.4	050 - PFS/Pen manuel kassation		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc

2.5	060 - PFS automatiske kasserede		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc

2.6	070 - PFS, indskannede		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc
	--- ea					
2.9	100 - Stock creation		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc

2.10	110 - Udbytte		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc
	80 - 120 %					
2.11	120 - Tilladt afvigelse		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc

2.12	130		Subtype: ---			---
	Set value	Actual value			User & date / Signature	cccccccccc
	-200 - 200					

Level	Step					cccccccccc
2	1 - N240REP - Gentag recon beregning		Subtype: ---			NF
	Dec... selection	Predecessor: N230CAL		Repetition: 1		
	Set value	Actual value			User & date / Signature	cccccccccc

Regular production

Level	Step				cccccccccc
2	2 - N230CAL - [A] Forbrug		Subtype: ---	Tabular execution: no	NF
	Kontrol af antal prøver sammenhold med prøverudtagnings plan				
2.0	010 - OPC		Subtype: ---		---
	Set value	Actual value		User & date / Signature	cccccccccc
	>=5?	cccccccccc			
2.1	020 - IPC		Subtype: ---		---
	Set value	Actual value		User & date / Signature	cccccccccc
	>=2(	cccccccccc			
2.2	030 - REF		Subtype: ---		---
	Set value	Actual value		User & date / Signature	cccccccccc
	>=100				
2.3	040 - ID		Subtype: ---		---
	Set value	Actual value		User & date / Signature	cccccccccc
	>=2	cccccccccc			
2.4	050 - PFS/Pen manuel kassation		Subtype: ---		---
	Set	oooooooo		User & date / Signature	cccccccccc

2.5	060 - PFS automatiske kasserede		Subtype: ---		---
	Set value	Actual value		User & date / Signature	cccccccccc

2.6	070 - PFS, indskannede		Subtype: ---		---
	Set value	Actual value		User & date / Signature	cccccccccc
	--- e	cccccccccc			
2.9	100 - Stock Creation		Subtype: ---		---
	Set value	Actual value		User & date / Signature	cccccccccc
	---	cccccccccc			
2.10	110 - Udbytte		Subtype: ---		---
	Set	Actual value		User & date / Signature	cccccccccc
	80 - 120 %	cccccccccc			
2.11	120 - Tilladt afvigelse		Subtype: ---		---
	Set	cccccccccc	Actual value	User & date / Signature	cccccccccc
	---				
2.12	130 - Afvigelse		Subtype: ---		---
		cccccccccc			
	Set value	Actual value		User & date / Signature	cccccccccc
	-200 - 200				

Level	Step				cccccccccc
2	2 - N240REP - Gentag recon beregning		Subtype: ---		NF
	Decision type: User selection	Predecessor: N230CAL		Repetition: 2	
	Set	cccccccccc	Actual value	User & date / Signature	cccccccccc
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MATERIAL: 5957004 - OBESITY SDD 0.25MG/0.5 ML D

BATCH NO.: NHJM068881

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