5957004 - Obesity SDD 0.25mg/0.5 ml D

Regular production

BRR status	Released	**MBR ID/Version/Description**	5957004/00000032/Obesity SDD 0.25mg/0.5mlD
MO status	Finished	**Order size**	30000 ea
Valid from	---	**Batch no.**	NHJM068881
MBR for MO version	00000001	**MO no.**	NHJM00013246

BRR Approval

Status	Text	MBR fulfilled
OOOOOOOO	NHJM00013246	
Released	Automatically released by system	---
		Date - User: 2023-09-14 10:35:22 +0100 - 11111111 / ---

MBR fulfilled: yes

Review status

Review step	Status	Number of elements
Exception review OOOOOOOO	Executed	0
	review (Exception)	
	Date - User: 2023-09-14 10:22:47 +0100 - 270 / Nishranth Mahesh (nhjm)	
CPP review	Not needed	0
CQA review	Not needed	0

Basic operations

Basic operation	SFO ID	start	end
0100 - SDD assembly	806363	2023-09-14 08:18:28 +0100	2023-09-14 10:20:34 +0100

Summing bill of input material

Material no.	Material name	Target quantity	quantity	No. of positions
2700145	FRONT ASSEMBLY_MK2, NN WHITE	20000 ea	20000 ea	1
2701018	REAR ASSEMBLY, NN WHITE, 0.5	20000 ea	20000 ea	1
5185500	SEMAGLUTIDE D 0.5MG/ML,PFS 0.5	20000 ea	20000 ea	1

Produced batches

Material no.	Material name	Batch no.	Expiration date	start	end	quantity
5957004	Obesity SDD 0.25 mg/0.5 ml D	NHJM068881	2029-09-14 23:59 +0100	2023-09-14 10:06:30 +0100	2023-09-14 10:35:20 +0100	19703 ea

OOOOOOOO

Regular production

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D

Batch no.: NHJM068881

Bill of input material / Takeout log

Pos.	Material no.	Material name	Manufacturing date set	Target quantity		quantity
0001	5185500	SEMAGLUTIDE D 0.5MG/ML,PFS 0.5	No	20000 ea		20000 ea

Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity	Effective quantity
Take over	123400004868171362	NHJM068882	---	---	10000 ea	10000 ea
		Date - User: 2023-09-14 09:57:47 +0100 - 121 / PAS-X Production Operator				
Take over	123400004868171386	NHJM068882	---	---	10000 ea	10000 ea
		Date - User: 2023-09-14 09:58:12 +0100 - 121 / PAS-X Production Operator				

Pos.	Material no.	Material name	Manufacturing date set	Target quantity		quantity
0002	2700145	FRONT ASSEMBLY_MK2, NN WHITE	No	20000 ea		20000 ea

Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity	Effective quantity
Take over	123400004868171461	NHJM068884	---	---	10000 ea	10000 ea
		Date - User: 2023-09-14 09:57:03 +0100 - 270 / Nishranth Mahesh (nhjm)				
Take over	123400004868171423	NHJM068884	---	---	10000 ea	10000 ea
		Date - User: 2023-09-14 09:57:15 +0100 - 270 / Nishranth Mahesh (nhjm)				

Pos.	Material no.	Material name	Manufacturing date set	Target quantity		quantity
0003	2701018	REAR ASSEMBLY, NN WHITE, 0.5	No	20000 ea		20000 ea

Action	SU	Batch no.	Scale ID	Scale quantity	Takeout quantity	Effective quantity
Take over	123400004868171485	NHJM068885	---	---	10000 ea	10000 ea
		Date - User: 2023-09-14 09:56:22 +0100 - 121 / PAS-X Production Operator				
Take over	123400004868171508	NHJM068885	---	---	10000 ea	10000 ea
		Date - User: 2023-09-14 09:56:48 +0100 - 121 / PAS-X Production Operator				

Bill of target material / Stock creation log

Pos.	Material no.	Material name	Batch no.	Material flow type	Target quantity		quantity
0001	5957004	Obesity SDD 0.25mg/0.5 ml D	NHJM068881	Stock	30000 ea		19703 ea

SU	Action		quantity
357108691600055130	Stock creation		10000 ea
	Date - User: 2023-09-14 10:06:30 +0100 - 270 / Nishranth Mahesh (nhjm)		
357108691600055147	Stock creation		9703 ea
	Date - User: 2023-09-14 10:07:18 +0100 - 270 / Nishranth Mahesh (nhjm)		

Material reconciliation - Input material

Pos.	Material				Accounted		Status
0001	5185500 - SEMAGLUTIDE D 0.5MG/ML,PFS 0.5				99,425 % (---)		☑

Batch	Take-out	Return	Loss	Produced	Difference
Total	20000 ea	0 ea	0 ea	19885 ea	115 ea
NHJM068882	20000 ea	0 ea	0 ea		

Material reconciliation - Target material

Material	Target	Samples
5957004 - Obesity SDD 0.25mg/0.5 ml D	30000 ea	19703 ea	182 ea

Material reconciliation - Confirmation signatures

	Date - User
Material reconciliation confirmation	2023-09-14 10:20:23 +0100 - 112 / PAS-X Production Support
Material reconciliation confirmation	2023-09-14 10:19:17 +0100 - 112 / PAS-X Production Support

Production unit

Basic operation	Production unit
0100 - SDD assembly	DF0601AL

OOOOOOOO

Regular production

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D

Batch no.: NHJM068881

Check lists

Check list: ID kvittering	Number of samples using this list: 1	
	OK	Ikke OK
---	1	---

Check list: IPC kvittering	Number of samples using this list: 1	
	OK	Ikke OK
---	1	---

Check list: OPC kvittering	Number of samples using this list: 2	
	OK	Ikke OK
---	2	---

Check list: Reference kvittering	Number of samples using this list: 2	
	OK	Ikke OK
---	2	---

Samples

ID	Sample type	Variant	Check list	Product counter	SU	Sample quantity	Critical results
REF1	REF	AUTOMATIC	Reference kvittering	10	---	35 ea	OK
			Date: 2023-09-14 08:47:54 +0100			User: 121/PAS-X Production Operator	
			PCS Date: 2017-06-15 11:33:32,861				Verification: ---
OPC1	OPC	AUTOMATIC	OPC kvittering	30	---	40 ea	OK
			Date: 2023-09-14 08:48:25 +0100			User: 121/PAS-X Production Operator	
			PCS Date: 2017-06-15 11:33:32,861				Verification: ---
ID1	PFS-ID	AUTOMATIC	ID kvittering	30	---	10 ea	OK
			Date: 2023-09-14 08:49:00 +0100			User: 121/PAS-X Production Operator	
			PCS Date: 2017-06-15 11:33:32,861				Verification: ---
IPC1	IPC	AUTOMATIC	IPC kvittering	30	---	20 ea	OK
			Date: 2023-09-14 08:49:35 +0100			User: 121/PAS-X Production Operator	
			PCS Date: 2017-06-15 11:33:32,861				Verification: ---
OPC2	OPC	AUTOMATIC	OPC kvittering	30	---	12 ea	OK
			Date: 2023-09-14 09:19:58 +0100			User: 121/PAS-X Production Operator	
			PCS Date: 2017-06-15 11:33:32,861				Verification: ---
REF2	REF	AUTOMATIC	Reference kvittering	10	---	65 ea	OK
			Date: 2023-09-14 09:23:41 +0100			User: 121/PAS-X Production Operator	
			PCS Date: 2017-06-15 11:33:32,861				Verification: ---

Bill of equipment

Pos.	Equipment class	Equipment type	Equipment	Number of items
1	Workroom	ASSEM / Assembly Line	AL0601 / Assembly Line 06.01	1

Detailed BO

Level	Step		Status
1	1 - 0100STR - Opstartsaktiviteter	Subtype: ---	Tabular execution: no	NF
	Funktion håndterer alle opstartsaktiviteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - Batchinformation (PID Board Information) - Allokering af udstyr - Prøveudtagnings beregninger - Batch download og start		

Level	Step		Status
↳2	1 - N0100DEC - Back to back?	Subtype: ---	NF
	Back to Back vælges hvis denne batch opstartes umiddelbart efter forgående batch. Opfylder denne ordre kriterierne for en back-to-back-ordre, vælges ja. Hvis ikke, vælg nej.		
	Decision type: User selection	Predecessor: Start	Repetition: 1

Set value	value	User & date / Signature	Status
---	N0100Yes		NF
		User & date: 2023-09-14 08:22:24 +0100 - 270 / Nishranth Mahesh (nhjm)	

Level	Step		Status
↳2	**1 - N0110B2B - Bekræft back to back**　　Subtype: ---　　Tabular execution: no		**NF**
	Denne funktion bekræfter valget af Back-to-Back.		
2.0	010 - Bekræft back to back　opopop　Subtype: ---		---

Set value	value	User & date / Signature	Status
Bekræft at back to back betingelserne er opfyldt	Bekræft at back to back betingelserne er opfyldt		NF
		User & date: 2023-09-14 08:33:28 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Block signature: 2023-09-14 08:33:42 +0100 - 121 / PAS-X Production Operator	
		Verification signature: 2023-09-14 08:33:56 +0100 - 114 / PAS-X Production Operator 2	

Level	Step		Status
↳2	**1 - N0140AL - [A] Alloker linje**　　Subtype: ---　　Tabular execution: no		**NF**
	Funktionen allokerer linje til ordren. Hvis" ERROR" er linjen allokeret til en anden ordre.		

Level	Step		Status
↳ 3	**1 - M0130AL - [A] Linje allokering**　　Subtype: ---		**NF**
	Allokerer linje til aktuelle ordre. Linjen kan ikke allokeres, hvis status ikke er OK.		

Set value	value	User & date / Signature	Status
ASSEM:Assembly Line / Workroom:AL0601 (Assembly Line 06.01)	ASSEM:Assembly Line / Workroom:AL0601 (Assembly Line 06.01)		NF
		User & date: 2023-09-14 08:33:57 +0100 - 11111111 / ---	

Attributes
Identification type: Scan
Reuse equipment: no
Equipment item:
1: Workroom AL0601 Assembly Line 06.01

Level	Step		Status
↳2	**1 - N0230CAL - [A] Prøveudtagsberegninger**　　Subtype: ---　　Tabular execution: no		**NF**
	Beregner prøve udtag ud fra valgte ordre.		
2.0	010 - Batch Size in Pens　opopop　Subtype: ---		---

Set value	value	User & date / Signature	Status
---	30000 ea		NF
		User & date: 2023-09-14 08:33:58 +0100 - 11111111 / ---	

2.1	020 - IPC　　Subtype: ---		---
	1. Udtags mængde　opopop		

Set value	value	User & date / Signature	Status
---	20 ea		NF
		User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---	

2.2	030 - OPC　　Subtype: ---		---
	1. Udtags mængde　opopop		

Set value	value	User & date / Signature	Status
---	52 ea		NF
		User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---	

2.3	040 - Reference　　Subtype: ---		---
	1. Udtags mængde　opopop		

Set value	value	User & date / Signature	Status
---	100 ea		NF
		User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---	

2.4	050 - ID　　Subtype: ---		---
	1. Udtags mængde　opopop		

Set value	value	User & date / Signature	Status
---	2 ea		NF
		User & date: 2023-09-14 08:33:59 +0100 - 11111111 / ---	

Level	Step		Status
↳2	**1 - N0250MBA - [A] Batch start**　　Subtype: ---　　Tabular execution: no		**NF**
	Udfører batchstart mellem PAS-X og linjen.		

Level	Step			Status
↳ 3	1 - M0150DEC - [A] Start MOT udført?	Subtype: ---		NF
	Decision type: Formula opopop	Predecessor: M0140MOT	Repetition: 1	
	Set value	value	User & date / Signature	Status
	---	M0150Yes		NF
			User & date: 2023-09-14 08:37:05 +0100 - 11111111 / ---	

Level	Step			Status
↳ 3	1 - M0160DEC - [A] Start FA udført ?	Subtype: ---		NF
	Decision type: Formula opopop	Predecessor: M0161FA	Repetition: 1	
	Set value	value	User & date / Signature	Status
	---	M0160Yes		NF
			User & date: 2023-09-14 08:36:53 +0100 - 11111111 / ---	

Level	Step			Status
↳ 3	1 - M0170DEC - [A] Start PFS udført?	Subtype: ---		NF
	Decision type: Formula opopop	Predecessor: M0171PFS	Repetition: 1	
	Set value	value	User & date / Signature	Status
	---	M0170Yes		NF
			User & date: 2023-09-14 08:37:14 +0100 - 11111111 / ---	

Level	Step			Status
↳ 3	1 - M0180DEC - [A] Start RA udført?	Subtype: ---		NF
	Decision type: Formula opopop	Predecessor: M0181RA	Repetition: 1	
	Set value	value	User & date / Signature	Status
	---	M0180Yes		NF
			User & date: 2023-09-14 08:37:24 +0100 - 11111111 / ---	

Level	Step			Status
1	1 - 0110MAN - [A] Redownload	Subtype: ---	Tabular execution: no	NF
	Trin til redownload			

Level	Step			Status
↳ 2	1 - N0100DEC - [A] Redownload	Subtype: ---		NF
	Denne funktion er 'Nej' som standard. Ændres til 'Ja' ved behov for redownload.			
	Decision type: Formula opopop	Predecessor: Start	Repetition: 1	
	Set value	value	User & date / Signature	Status
	---	N0100No		NF
			User & date: 2023-09-14 08:37:26 +0100 - 11111111 / ---	

Level	Step			Status
1	1 - 0150MAT - [A] Materiale registering	Subtype: ---	Tabular execution: no	NF
	Scan komponenter ind til brug på linjen.			

Level	Step			Status
1	2 - N0170LEM - Bekræft linje er tom	Subtype: ---	Tabular execution: no	NF
	Bekræft linjen er tom.			
1.0	010 - Udfør Line Empty	Subtype: ---		---
	1. Før batchstop -Stop udstyret -Tøm linjen -Kvitter eventuelle watchdogs og kritiske alarmer. Bekræft at linjen er tom. opopop			
	Set value	value	User & date / Signature	Status
	OK	OK		NF
			User & date: 2023-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm)	

Level	Step			Status
1	1 - N0180MBI - Batch stop	Subtype: ---	Tabular execution: no	NF
	Trin i forbindelse med afslutning af batch.			

Level	Step			Status
↳ 2	1 - LNCLR - Linje Clearance	Subtype: ---	Tabular execution: no	NF

Level	Step			Status
↳ 3	1 - CBF5 - Line Clearance Zone 1	Subtype: ---	Tabular execution: no	NF

OOOOOOOO

Regular production

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D

Batch no.: NHJM068881

Level	Step		Status
4	1 - NO161ALC - Zone 1	Subtype: --- Tabular execution: no	NF

| 4.0 | 10 - LC1 | Subtype: --- | --- |

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:11:07 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:11:21 +0100 - 121 / PAS-X Production Operator

Level	Step		Status
4	1 - NO162ALC - Zone 1	Subtype: --- Tabular execution: no	NF

| 4.0 | 10 - LC2 | Subtype: --- | --- |

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:11:27 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:11:36 +0100 - 114 / PAS-X Production Operator 2

Level	Step		Status
3	1 - CBF3 - Line Clearance Zone 2	Subtype: --- Tabular execution: no	NF

Level	Step		Status
4	1 - NO161ALC - Zone 2	Subtype: --- Tabular execution: no	NF

| 4.0 | 10 - LC1 | Subtype: --- | --- |

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:11:44 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:11:54 +0100 - 121 / PAS-X Production Operator

Level	Step		Status
4	1 - NO162ALC - Zone 2	Subtype: --- Tabular execution: no	NF

| 4.0 | 10 - LC2 | Subtype: --- | --- |

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator 2

Level	Step		Status
3	1 - CBF2 - Line Clearance Zone 3	Subtype: --- Tabular execution: no	NF

Level	Step		Status
4	1 - NO161ALC - Zone 3	Subtype: --- Tabular execution: no	NF

| 4.0 | 10 - LC1 | Subtype: --- | --- |

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator

Level	Step		Status
4	1 - NO162ALC - Zone 3	Subtype: --- Tabular execution: no	NF

| 4.0 | 10 - LC2 | Subtype: --- | --- |

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:12:32 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:12:42 +0100 - 114 / PAS-X Production Operator 2

Level	Step		Status
3	1 - CBF4 - Line Clearance Zone 4	Subtype: --- Tabular execution: no	NF

OOOOOOOO
Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D

Regular production

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

Batch no.: NHJM068881

Level	Step			Status
4	1 - NO161ALC - Zone 4	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC1	Subtype: ---		---

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:12:50 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:12:59 +0100 - 121 / PAS-X Production Operator

Level	Step			Status
4	1 - NO162ALC - Zone 4	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2	Subtype: ---		---

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:13:05 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:13:21 +0100 - 114 / PAS-X Production Operator 2

Level	Step			Status
3	1 - CBF1 - Line Clearance Zone 5	Subtype: ---	Tabular execution: no	NF

Level	Step			Status
4	1 - NO161ALC - Zone 5	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC1	Subtype: ---		---

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:13:31 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:13:40 +0100 - 121 / PAS-X Production Operator

Level	Step			Status
4	1 - NO162ALC - Zone 5	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2	Subtype: ---		---

1. Udfør line clearance og kvitter   opopop

Set value	value	User & date / Signature	Status
Ok	Ok		NF

User & date: 2023-09-14 10:13:46 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 10:13:57 +0100 - 114 / PAS-X Production Operator 2

Level	Step			Status
1	1 - 0140MANU - Manuel prøver	Subtype: ---	Tabular execution: no	NF

Registrering af manuelle prøver

Level	Step			Status
2	1 - N0100DEC - Manuel prøver	Subtype: ---		NF
	Decision type: Formula	Predecessor: Start	Repetition: 1	

Set value	value	User & date / Signature	Status
---	N0100No		NF

User & date: 2023-09-14 08:37:26 +0100 - 11111111 / ---

Level	Step			Status
1	1 - N0210ERL - Kassation	Subtype: ---	Tabular execution: no	NF

Kasser materiale og kvittér

Level	Step			Status
2	1 - N0220ERL - Kassation 1. kontrol	Subtype: ---	Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	Subtype: ---		---

1. Kasser PFS/Pen og kvitter   opopop

Set value	value	User & date / Signature	Status
---	10		NF

User & date: 2023-09-14 09:36:16 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 09:36:28 +0100 - 121 / PAS-X Production Operator

OOOOOOOO

Regular production

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D

Batch no.: NHJM068881

Level	Step		Status
↳2	**1 - N0230ERL - Kassation 2. kontrol**	Subtype: ---	**Tabular execution: no**	**NF**

| 2.0 | 010 - Kassation 2. kontrol | Subtype: --- | --- |

1. Kasser PFS/Pen og kvitter   opopop

Set value	value	User & date / Signature	Status
---	10		NF

User & date: 2023-09-14 09:36:43 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 09:37:36 +0100 - 114 / PAS-X Production Operator 2

Level	Step		Status
↳2	**2 - N0220ERL - Kassation 1. kontrol**	Subtype: ---	**Tabular execution: no**	**NF**

| 2.0 | 010 - Kassation 1. kontrol | Subtype: --- | --- |

1. Kasser PFS/Pen og kvitter   opopop

Set value	value	User & date / Signature	Status
---	5		NF

User & date: 2023-09-14 09:42:45 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 09:42:55 +0100 - 121 / PAS-X Production Operator

Level	Step		Status
↳2	**2 - N0230ERL - Kassation 2. kontrol**	Subtype: ---	**Tabular execution: no**	**NF**

| 2.0 | 010 - Kassation 2. kontrol | Subtype: --- | --- |

1. Kasser PFS/Pen og kvitter   opopop

Set value	value	User & date / Signature	Status
---	5		NF

User & date: 2023-09-14 09:43:00 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 09:43:10 +0100 - 121 / PAS-X Production Operator

Level	Step		Status
↳2	**3 - N0220ERL - Kassation 1. kontrol**	Subtype: ---	**Tabular execution: no**	**NF**

| 2.0 | 010 - Kassation 1. kontrol | Subtype: --- | --- |

1. Kasser PFS/Pen og kvitter   opopop

Set value	value	User & date / Signature	Status
---	5		NF

User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator

Level	Step		Status
↳2	**3 - N0230ERL - Kassation 2. kontrol**	Subtype: ---	**Tabular execution: no**	**NF**

| 2.0 | 010 - Kassation 2. kontrol | Subtype: --- | --- |

1. Kasser PFS/Pen og kvitter   opopop

Set value	value	User & date / Signature	Status
---	6		NF

User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2

Level	Step		Status
↳2	**4 - N0220ERL - Kassation 1. kontrol**	Subtype: ---	**Tabular execution: no**	**NF**

| 2.0 | 010 - Kassation 1. kontrol | Subtype: --- | --- |

1. Kasser PFS/Pen og kvitter   opopop

Set value	value	User & date / Signature	Status
---	5		NF

User & date: 2023-09-14 09:44:27 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 09:44:35 +0100 - 114 / PAS-X Production Operator 2

Level	Step		Status
↳2	**4 - N0230ERL - Kassation 2. kontrol**	Subtype: ---	**Tabular execution: no**	**NF**

| 2.0 | 010 - Kassation 2. kontrol | Subtype: --- | --- |

1. Kasser PFS/Pen og kvitter   opopop

Set value	value	User & date / Signature	Status
---	5		NF

User & date: 2023-09-14 09:44:40 +0100 - 270 / Nishranth Mahesh (nhjm)
User identification signature: 2023-09-14 09:44:50 +0100 - 121 / PAS-X Production Operator

OOOOOOOO

Regular production

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D

Batch no.: NHJM068881

Level	Step		Status
1	1 - N0200FC - Optælling	Subtype: --- Tabular execution: no	NF
	Kontrol af antal prøver sammenhold med prøverudtagnings plan		

Level	Step		Status
↳2	1 - N230CAL - [A] Forbrug	Subtype: --- Tabular execution: no	NF
	Kontrol af antal prøver sammenhold med prøverudtagnings plan		

2.0 010 - OPC   Subtype: ---   ---

Set value	value	User & date / Signature	Status
>=52 ea	52 ea		NF
		User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---	

2.1 020 - IPC   Subtype: ---   ---

Set value	value	User & date / Signature	Status
>=20 ea	20 ea		NF
		User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---	

2.2 030 - REF   Subtype: ---   ---

Set value	value	User & date / Signature	Status
>=100 ea	100 ea		NF
		User & date: 2023-09-14 10:16:02 +0100 - 11111111 / ---	

2.3 040 - ID   Subtype: ---   ---

Set value	value	User & date / Signature	Status
>=2 ea	10 ea		NF
		User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---	

2.4 050 - PFS/Pen manuel kassation   Subtype: ---   ---

Set value	value	User & date / Signature	Status
---	15		NF
		User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---	

2.5 060 - PFS automatiske kasserede   Subtype: ---   ---

Set value	value	User & date / Signature	Status
---	100		NF
		User & date: 2023-09-14 10:16:03 +0100 - 11111111 / ---	

2.6 070 - PFS, indskannede   Subtype: ---   ---

Set value	value	User & date / Signature	Status
--- ea	20000 ea		NF
		User & date: 2023-09-14 10:16:04 +0100 - 11111111 / ---	

2.9 100 - Stock Creation   Subtype: ---   ---

Set value	value	User & date / Signature	Status
---	19703		NF
		User & date: 2023-09-14 10:16:04 +0100 - 11111111 / ---	

2.10 110 - Udbytte   Subtype: ---   ---

Set value	value	User & date / Signature	Status
80 - 120 %	99,425 %		NF
		User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---	

2.11 120 - Tilladt afvigelse   Subtype: ---   ---

Set value	value	User & date / Signature	Status
---	200		NF
		User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---	

2.12 130 - Afvigelse   Subtype: ---   ---

Set value	value	User & date / Signature	Status
-200 - 200	0		NF
		User & date: 2023-09-14 10:16:05 +0100 - 11111111 / ---	

Level	Step		Status
↳2	1 - N240REP - Gentag recon beregning	Subtype: ---	NF
	Decision type: User selection Predecessor: N230CAL Repetition: 1		

Set value	value	User & date / Signature	Status
---	N240Yes		NF
		User & date: 2023-09-14 10:17:23 +0100 - 270 / Nishranth Mahesh (nhjm)	

Level	Step		Status
↳2	**2 - N230CAL - [A] Forbrug** **Subtype: ---** **Tabular execution: no**		**NF**
	Kontrol af antal prøver sammenhold med prøverudtagnings plan		

2.0	010 - OPC opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	>=52 ea	52 ea	NF
		User & date: 2023-09-14 10:17:54 +0100 - 11111111 / ---	

2.1	020 - IPC opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	>=20 ea	20 ea	NF
		User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	

2.2	030 - REF opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	>=100 ea	100 ea	NF
		User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	

2.3	040 - ID opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	>=2 ea	10 ea	NF
		User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	

2.4	050 - PFS/Pen manuel kassation opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	---	15	NF
		User & date: 2023-09-14 10:17:55 +0100 - 11111111 / ---	

2.5	060 - PFS automatiske kasserede opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	---	100	NF
		User & date: 2023-09-14 10:17:56 +0100 - 11111111 / ---	

2.6	070 - PFS, indskannede opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	--- ea	20000 ea	NF
		User & date: 2023-09-14 10:17:56 +0100 - 11111111 / ---	

2.9	100 - Stock Creation opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	---	19703	NF
		User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	

2.10	110 - Udbytte opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	80 - 120 %	99,425 %	NF
		User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	

2.11	120 - Tilladt afvigelse opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	---	200	NF
		User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	

2.12	130 - Afvigelse opopop Subtype: ---		---
	Set value	**value** **User & date / Signature**	**Status**
	-200 - 200	0	NF
		User & date: 2023-09-14 10:17:57 +0100 - 11111111 / ---	

Level	Step		Status
↳2	**2 - N240REP - Gentag recon beregning** **Subtype: ---**		**NF**
	Decision type: User selection opopop Predecessor: N230CAL Repetition: 2		
	Set value	**value** **User & date / Signature**	**Status**
	---	N240No	NF
		User & date: 2023-09-14 10:18:10 +0100 - 270 / Nishranth Mahesh (nhjm)	

PAS-X-triggered exceptions

Caused at	Type	Criticality	Deviation number
2023-09-14 09:51:46 +0100	value correction	Noncritical	---

Related object: SDD assembly(1)->[A] Materials registering(1)->[A] Manuel take out(1)
Exception text (system): Correcting   value for decision 'N0140DEC: [A] Manuel take out' (old value: 'Nej', new value: 'Ja').
Exception text (user): test

Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
		User & date: 2023-09-14 09:51:56 +0100 - 270 / Nishranth Mahesh (nhjm)	
Correct decision			
		Signature: 2023-09-14 09:51:51 +0100 - 270 / Nishranth Mahesh (nhjm)	
Cluster Operation	1 / Major	---	---
Comment: Exception added to cluster C00001345.			
test			
		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Exception added to cluster			
		Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledged	1 / Major	Noncritical	---
Comment: test			
		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledge an exception			
		Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3	

2023-09-14 10:05:59 +0100	value correction	Noncritical	---

Related object: SDD assembly(1)->[A] Materials registering(1)->[A] Manuel stock creation(1)
Exception text (system): Correcting   value for decision 'N0100DEC: [A] Manuel stock creation' (old value: 'Nej', new value: 'Ja').
Exception text (user): test

Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
		User & date: 2023-09-14 10:06:18 +0100 - 270 / Nishranth Mahesh (nhjm)	
Correct decision			
		Signature: 2023-09-14 10:06:15 +0100 - 121 / PAS-X Production Operator	
Cluster Operation	1 / Major	---	---
Comment: Exception added to cluster C00001345.			
test			
		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Exception added to cluster			
		Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledged	1 / Major	Noncritical	---
Comment: test			
		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledge an exception			
		Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3	

2023-09-14 10:20:34 +0100	Integrity check warning	Noncritical	---

Related object: 806363 (NHJM00013246)
Exception text (system): NNCORDERCONTROL0002 : Incomplete system configuration for final alarm from PCS. Check for final alarm cannot be executed.

Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	---
Comment: test			
		User & date: 2023-09-14 10:20:34 +0100 - 270 / Nishranth Mahesh (nhjm)	
NNEndShopFloorOrderWithWarning			
		Control Signature: 2023-09-14 10:20:33 +0100 - 270 / Nishranth Mahesh (nhjm)	
Cluster Operation	1 / Major	---	---
Comment: Exception added to cluster C00001345.			
test			
		User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Exception added to cluster			
		Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledged	1 / Major	Noncritical	---
Comment: test			
		User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)	
Acknowledge an exception			
		Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3	