5957004 - Obesity SDD 0.25mg/0.5 ml D

Regular production



BRR status Released MO status Finished

MBR ID/Version/Description

5957004/0000032/Obesity SDD 0.25mg/0.5mlD

30000 ea Order size Valid from NHJM068881 no. MBR for MO version 00000001 MO no. NHJM00013246

BRR Approval		
Status	Text	MBR fulfilled
	NHJM00013246	
Released	Automatically released by system	
		Date - User: 2023-09-14 10:35:22 +0100 - 111111111 /
MBR fulfilled: yes		

Reviev	v status			
Reviev	v step		Status	Number of elements
Excepti	ion review		Executed	0
		review (Exception)		
				Date - User: 2023-09-14 10:22:47 +0100 - 270 / Nishranth Mahesh (nhjm)
CPP re	view		Not needed	0
CQA re	eview		Not needed	0

Basic operations			
Basic operation	SFO ID	Actual start	Actual end
0100 - SDD assembly	806363	2023-09-14 08:18:28 +0100	2023-09-14 10:20:34 +0100

Summing bill of input material				
Material no.	Material name	Target quantity	Actual quantity	No. of positions
2700145	FRONT ASSEMBLY_MK2, NN WHITE	20000 ea	20000 ea	1
2701018	REAR ASSEMBLY, NN WHITE, 0.5	5 20000 ea	20000 ea	1
5185500	SEMAGLUTIDE D 0.5MG/ML,PFS 0.5	20000 ea	20000 ea	1

Produced	es					
Material no.	Material name	no.	Expiration date	Actual start	Actual end	Actual quantity
5957004	Obesity SDD 0.25 mg/0.5 ml D	NHJM068881	2029-09-14 23:59 +0100	2023-09-14 10:06:30 +0100	2023-09-14 10:35:20 +0100	19703 ea

put material /	out log					
Material no	. Material na	me	Manufacturing	date set Target quan	itity A	ctual quantity
5185500	SEMAGLUT	IDE D 0.5MG/ML,PF	S No	20000 ea	20	0000 ea
	0.5					
	SU	no.	Scale ID	Scale quantity	out	Effective
					quantity	quantity
over	123400004868171362	NHJM068882			10000 ea	10000 ea
			Date - User: 2023-	-09-14 09:57:47 +0100 -	- 121 / PAS-)	K Production Operato
over	123400004868171386	NHJM068882			10000 ea	10000 ea
			Date - User: 2023-	-09-14 09:58:12 +0100 -	- 121 / PAS-)	K Production Operato
Madadala	Matadalaa		Manufastonia a	data ant Tanant accord	4!4 A	-414!4
						ctual quantity
2700145	FRONT ASS WHITE	SEMBLY_MK2, NN	No	20000 ea	20	0000 ea
	SU	no.	Scale ID	Scale quantity	out	Effective
					quantity	quantity
over	123400004868171461	NHJM068884			10000 ea	10000 ea
			Date - User: 202	23-09-14 09:57:03 +010	0 - 270 / Nis	hranth Mahesh (nhjm
over	123400004868171423	NHJM068884			10000 ea	10000 ea
			Date - User: 202	23-09-14 09:57:15 +010	0 - 270 / Nis	hranth Mahesh (nhjm
Material no	. Material na	me	Manufacturing	date set Target quan	itity A	ctual quantity
2701018	REAR ASSE	MBLY, NN WHITE, ().5 No	20000 ea	20	0000 ea
	SU	no.	Scale ID	Scale quantity	out	Effective
					quantity	quantity
over	123400004868171485	NHJM068885			10000 ea	10000 ea
			Date - User: 2023-	-09-14 09:56:22 +0100 -	- 121 / PAS->	C Production Operato
over	123400004868171508	NHJM068885			10000 ea	10000 ea
1						
	Material no 5185500 over over Material no 2700145 over ver Material no 2701018 over	Material no. Material na 5185500 SEMAGLUT 0.5 SU over 123400004868171362 over 123400004868171386 Material no. Material na 2700145 FRONT ASS WHITE SU over 123400004868171461 over 123400004868171423 Material no. Material na 2701018 REAR ASSE SU over 123400004868171485	Material no. Material name 5185500 SEMAGLUTIDE D 0.5MG/ML,PF3 0.5 no. over 123400004868171362 NHJM068882 over 123400004868171386 NHJM068882 Material no. 2700145 FRONT ASSEMBLY_MK2, NN WHITE SU no. over 123400004868171461 NHJM068884 over 123400004868171423 NHJM068884 Material no. 2701018 REAR ASSEMBLY, NN WHITE, One. over 123400004868171485 NHJM068885	Material no. Material name Manufacturing 5185500 SEMAGLUTIDE D 0.5MG/ML,PFS No No 0.5 no. Scale ID Material nover 123400004868171362 NHJM068882	Material no. Material name Manufacturing date set Target quantity 5185500 SEMAGLUTIDE D 0.5MG/ML,PFS No 20000 ea SU no. Scale ID Scale quantity over 123400004868171362 NHJM068882 Date - User: 2023-09-14 09:57:47 +0100 - over 123400004868171386 NHJM068882 Date - User: 2023-09-14 09:58:12 +0100 - Date - User: 2023-09-14 09:58:12 +0100 - Material no. Manufacturing date set Target quantity WHITE Scale ID Scale quantity over 123400004868171461 NHJM068884 Date - User: 2023-09-14 09:57:03 +010 Date - User: 2023-09-14 09:57:15 +010 Material no. Material name Manufacturing date set Target quantity Material no. Material name Manufacturing date set Target quantity over 123400004868171485 NHJM068885 Date - User: 2023-09-14 09:56:22 +0100 - Date - User: 2023-09-14 09:56:22 +0100 -	Material no. Material name Manufacturing date set Target quantity A

Bill of	target material / S	Stock creation log				
Pos.	Material no.	Material name	no.	Material flow type	Target quantity	Actual quantity
0001	5957004	Obesity SDD 0.25mg/0.5 ml D	NHJM068881	Stock	30000 ea	19703 ea
	SU					Actual quantity
	357108691600	0055130	Stock creation			10000 ea
				Date - User: 2023-09-14 10:06:	:30 +0100 - 270 / Nis	hranth Mahesh (nhjm)
	357108691600	0055147	Stock creation			9703 ea
				Date - User: 2023-09-14 10:07:	:18 +0100 - 270 / Nis	hranth Mahesh (nhjm)
	•		·			

Materia	ıl reconciliation - In	put material					
Pos.	Material				Accounted		Status
0001	5185500 - SEMA	GLUTIDE D 0.5MG/	ML,PFS 0.5		99,425 % ()		
		-out	Return	Loss	Produced	Difference	
	Total	20000 ea	0 ea	0 ea	19885 ea	115 ea	
l	liotai	20000 C a	o ca	o ca	10000 Cu	110 Ca	

Material reconciliation - Target material			
Material	Target	Actual	Samples
5957004 - Obesity SDD 0.25mg/0.5 ml D	30000 ea	19703 ea	182 ea

Material reconciliation - Confirmation signatures	
	Date - User
Material reconciliation confirmation	2023-09-14 10:20:23 +0100 - 112 / PAS-X Production Support
Material reconciliation confirmation	2023-09-14 10:19:17 +0100 - 112 / PAS-X Production Support

Production unit	
Basic operation	Production unit
0100 - SDD assembly	DF0601AL

Check lists		
Check list: ID kvittering	Number of sample	es using this list: 1
	OK	Ikke OK
	1	
Check list: IPC kvittering	Number of sample	es using this list: 1
	OK	Ikke OK
	1	
Check list: OPC kvittering	Number of sample	es using this list: 2
	OK	Ikke OK
	2	
Check list: Reference kvittering	Number of sample	es using this list: 2
	OK	Ikke OK
	2	

Sample							
ID	Sample type	Variant	Check list	Product	SU	Sample	Critical
				counter		quantity	results
REF1	REF	AUTOMATIC	Reference kvittering	10		35 ea	OK
		Date:	2023-09-14 08:47:54 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [Date: 2017-06-15 11:33:3	32,861			Verification:
OPC1	OPC	AUTOMATIC	OPC kvittering	30		40 ea	OK
		Date:	2023-09-14 08:48:25 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [Date: 2017-06-15 11:33:3	32,861			Verification:
ID1	PFS-ID	AUTOMATIC	ID kvittering	30		10 ea	OK
		Date:	2023-09-14 08:49:00 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [Date: 2017-06-15 11:33:3	32,861			Verification:
IPC1	IPC	AUTOMATIC	IPC kvittering	30		20 ea	OK
		Date:	2023-09-14 08:49:35 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [Date: 2017-06-15 11:33:3	32,861			Verification:
OPC2	OPC	AUTOMATIC	OPC kvittering	30		12 ea	OK
		Date:	2023-09-14 09:19:58 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [Date: 2017-06-15 11:33:3	32,861			Verification:
REF2	REF	AUTOMATIC	Reference kvittering	10		65 ea	OK
		Date:	2023-09-14 09:23:41 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS I	Date: 2017-06-15 11:33:3	32,861			Verification:

Bill of	equipment			
Pos.	Equipment class	Equipment type	Equipment	Number of items
1	Workroom	ASSEM / Assembly Line	AL0601 / Assembly Line 06.01	1

De	taile	ed BO		
Le	vel	Step		Status
1		1 - 0100STR - Opstartsaktivitete	r Subtype: Tabular execution: ı	no NF
		Funktion håndterer alle opstartsaktiv Allokering af udstyr - Prøveudtagnin	viteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - information (PID Board Inf gs beregninger - download og start	ormation) -
Le	vel	Step		Status
₊ 2		1 - N0100DEC - Back to back?	Subtype:	NF
		Back to Back vælges hvis denne vælges ja. Hvis ikke, vælg nej.	opstartes umiddelbart efter forgående . Opfylder denne ordre kriterierne for en back-	to-back-ordre,
Ш		Decision type: User selection	Predecessor: Start Repetition: 1	
		Set value Ad	ctual value User & date / Signate	ıre Status
Ш		N	0100Yes	NF
			User & date: 2023-09-14 08:22:24 +0100 - 270 / Nishranth Mahesh (nh	jm)

Basic operation: 0100 - SDD assembly

no.: NHJM068881

→ 2		Step 1 - N0110B2B - Bekræft back Denne funktion bekræfter valget a		Tabular execution: no	Status NF
П				Tabular execution: no	NE
П					
2	2 0	Define funktion bekræner valget t	af Back-to-Back		
	/ UII	010 - Bekræft back to back	Subtype:		
	-				
		Set value	Actual value	User & date / Signature	Status
		Bekræft at back to back	Bekræft at back to back betingelser	rne er opfyldt	NF
Ш		betingelserne er opfyldt	User & date	e: 2023-09-14 08:33:28 +0100 - 270 / Nishranth Mahesh (nhjm)	
			Block signature:	2023-09-14 08:33:42 +0100 - 121 / PAS-X Production Operator	
Ш			Verification signature: 20	023-09-14 08:33:56 +0100 - 114 / PAS-X Production Operator 2	
_	_				
Lev	el	Step			Status
→ 2		1 - N0140AL - [A] Alloker linje	Subtype:	Tabular execution: no	NF
+					141
Щ		Funktionen allokerer linje til ordre	n. Hvis" ERROR" er linjen allokeret t	ui en anden ordre.	
Lav	ام	Step			Status
			da a Oubton o		
L ₊	3	1 - M0130AL - [A] Linje alloke			NF
Ш		Allokerer linje til aktuelle ordre. Li	njen kan ikke allokeres, hvis status i	ikke er OK.	
Ш		Set value	Actual value	User & date / Signature	Status
		ASSEM:Assembly Line /	ASSEM:Assembly Line / Workroom	n:AL0601 (Assembly Line 06.01)	NF
		Workroom:AL0601 (Assembly	,	User & date: 2023-09-14 08:33:57 +0100 - 111111111 /	
		Line 06.01)			
Ш		Attributes			
		Identification type: Scan			
		•••			
		Reuse equipment: no			
Ш		Equipment item:			
Ш		1: Workroom AL0601 Assembly L	ine 06.01		
Lev		Step			Status
+ 2		1 - N0230CAL - [A]	Subtype:	Tabular execution: no	NF
Щ		Prøveudtagsberegninger			
Ш		Beregner prøve udtag ud fra valg	te ordre.		
	2.0	010 - Size in Pens	Subtype:		
		Set value	Actual value	User & date / Signature	Status
Ш		001 14140	30000 ea	ooor a dato / Oignature	NF
Ш			30000 ea	Harr 9, data, 2022, 00, 44, 00, 20, E0, 104, 00, 444, 444, 4	INF
11	_			User & date: 2023-09-14 08:33:58 +0100 - 111111111 /	
2	2.1	020 - IPC	Subtype:		
Ш		1. Udtags mængde			
Ш		Set value	Actual value	User & date / Signature	Status
Ш			20 ea		NF
				User & date: 2023-09-14 08:33:59 +0100 - 111111111 /	
16	, ,	020 ODC	0.51	335. 4 dato. 2020 00 14 00.00.00 10100 - 111111111/	
	-	030 - OPC	Subtype:		
		Udtags mængde			
		Set value	Actual value	User & date / Signature	Status
			52 ea		NF
				User & date: 2023-09-14 08:33:59 +0100 - 111111111 /	
-	2 2	040 - Reference	Subtype:		
14			Subtype		
		Udtags mængde			
		Set value	Actual value	User & date / Signature	Status
			100 ea		NF
				User & date: 2023-09-14 08:33:59 +0100 - 111111111 /	
15	2.4	050 - ID	Subtype:		
۱۴	-	Udtags mængde			
			Actual value	Librar O. data / Olamatan	Ctatura
		Set value	Actual value	User & date / Signature	Status
			2 ea		NF
	- 1			User & date: 2023-09-14 08:33:59 +0100 - 111111111 /	
\prod	_ !				
Lev	_	Step			Status
Lev	_	Step 1 - N0250MBA - [A] sta	rt Subtype:	Tabular execution: no	Status NF
Lev	_		•	Tabular execution: no	

Basic operation: 0100 - SDD assembly

no.: NHJM068881

evel				
_	Step			Statu
→ 3	1 - M0150DEC - [A] Start MOT udført?	Subtype:		NF
	Decision type: Formula	Predecessor: M0140MOT	Repetition: 1	
	Set value Actual valu	ie –	User & date / Signature	Statu
	M0150Yes			NF
			User & date: 2023-09-14 08:37:05 +0100 - 111111111 /	
vel	Step			Statu
3	1 - M0160DEC - [A] Start FA udført ?	Subtype:		NF
	Decision type: Formula	Predecessor: M0161FA	Repetition: 1	
	Set value Actual valu	ie	User & date / Signature	Statu
	M0160Yes			NF
	Widtedtes		User & date: 2023-09-14 08:36:53 +0100 - 111111111 /	INI
			0301 & date: 2023-03-14 00:30:33 10100 - 111111111 /	
vel	Step			Statu
	1 - M0170DEC - [A] Start PFS udført?	Subtype:		NF
Ť	Decision type: Formula	Predecessor: M0171PFS	Repetition: 1	
	7 1		User & date / Signature	Statu
		l e	Oser & date / Signature	
	M0170Yes			NF
Щ			User & date: 2023-09-14 08:37:14 +0100 - 111111111 /	
v l	Ston			04-4
_	Step	Outhfree		Stati
3	1 - M0180DEC - [A] Start RA udført?	Subtype:		NF
	Decision type: Formula	Predecessor: M0181RA	Repetition: 1	
	Set value Actual valu	le	User & date / Signature	Statı
	M0180Yes			NF
			User & date: 2023-09-14 08:37:24 +0100 - 111111111 /	
vel	Step			Statu
	1 - 0110MAN - [A] Redownload	Subtype:	Tabular execution: no	NF
	Trin til redownload			
_	Step			
_	Step 1 - N0100DEC - [A] Redownload	Subtype:		
_			nload.	
_	1 - N0100DEC - [A] Redownload		nload. Repetition: 1	
_	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres	s til 'Ja' ved behov for redowi Predecessor: Start		NF
_	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual value	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1	NF Statu
_	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1 User & date / Signature	NF Statu
_	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual value	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1	NF State
	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual value	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1 User & date / Signature	Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual value N0100No Step	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 /	Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value N0100No Step 1 - 0150MAT - [A] Materiale registering	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1 User & date / Signature	Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual value N0100No Step	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 /	Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value N0100No Step 1 - 0150MAT - [A] Materiale registering	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 /	Statu NF Statu
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step	s til 'Ja' ved behov for redown Predecessor: Start le Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no	Statu NF Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom	s til 'Ja' ved behov for redowi Predecessor: Start	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 /	Statu NF Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom Bekræft linjen er tom.	stil 'Ja' ved behov for redown Predecessor: Start Subtype: Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no	Statu NF Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value	stil 'Ja' ved behov for redown Predecessor: Start Subtype: Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no	Statu NF Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom Bekræft linjen er tom. 010 - Udfør Line Empty 1. Før stop -Stop udstyret -Tøm linjen -K	Subtype: Subtype: Subtype: Subtype: vitter eventuelle watchdogs	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no	Statu NF Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom Bekræft linjen er tom. 010 - Udfør Line Empty 1. Før stop -Stop udstyret -Tøm linjen -K Set value Actual valu	Subtype: Subtype: Subtype: Subtype: vitter eventuelle watchdogs	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no	Statu NF Statu NF Statu
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom Bekræft linjen er tom. 010 - Udfør Line Empty 1. Før stop -Stop udstyret -Tøm linjen -K	Subtype: Subtype: Subtype: Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no og kritiske alarmer. Bekræft at linjen er tom. User & date / Signature	Statu NF Statu NF Statu
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom Bekræft linjen er tom. 010 - Udfør Line Empty 1. Før stop -Stop udstyret -Tøm linjen -K Set value Actual valu	Subtype: Subtype: Subtype: Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no	Statu NF Statu NF Statu
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom Bekræft linjen er tom. 010 - Udfør Line Empty 1. Før stop -Stop udstyret -Tøm linjen -K Set value Actual valu OK OK	Subtype: Subtype: Subtype: Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no og kritiske alarmer. Bekræft at linjen er tom. User & date / Signature	Statu NF Statu NF Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom Bekræft linjen er tom. 010 - Udfør Line Empty 1. Før stop -Stop udstyret -Tøm linjen -K Set value Actual valu OK OK	Subtype: Subtype: Subtype: Vitter eventuelle watchdogs	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no User & date / Signature 23-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF Statu NF Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value Actual valu N0100No Step 1 - 0150MAT - [A] Materiale registering Scan komponenter ind til brug på linjen. Step 2 - N0170LEM - Bekræft linje er tom Bekræft linjen er tom. 010 - Udfør Line Empty 1. Før stop -Stop udstyret -Tøm linjen -K Set value Actual valu OK OK	Subtype: Subtype: Subtype: Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no og kritiske alarmer. Bekræft at linjen er tom. User & date / Signature	Statu NF Statu NF Statu NF
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vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value	Subtype: Subtype: Subtype: Vitter eventuelle watchdogs	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no User & date / Signature 23-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF Statu NF Statu NF
vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value	Subtype: Subtype: Subtype: Vitter eventuelle watchdogs	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no User & date / Signature 23-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF Statu NF Statu NF
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vel	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value	Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no Og kritiske alarmer. Bekræft at linjen er tom. User & date / Signature 23-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm) Tabular execution: no	Statu NF Statu NF Statu NF
1.0	1 - N0100DEC - [A] Redownload Denne funktion er 'Nej' som standard. Ændres Decision type: Formula Set value	Subtype:	Repetition: 1 User & date / Signature User & date: 2023-09-14 08:37:26 +0100 - 111111111 / Tabular execution: no Tabular execution: no Og kritiske alarmer. Bekræft at linjen er tom. User & date / Signature 23-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm) Tabular execution: no	Statu NF Statu

Basic operation: 0100 - SDD assembly

no.: NHJM068881

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_	Step	Out to a constitue of	Statu
_	1 - NO161ALC - Zone 1	Subtype: Tabular execution: no	NF
4.0	10 - LC1	Subtype:	
	Udfør line clearance og kvitter Set velve	Astrol value	Ctot:
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	Ok	Ok User & date: 2023-09-14 10:11:07 +0100 - 270 / Nishranth Mahesh (nhim	NF
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		Oser Identification signature. 2023-09-14 T0.11.21 +0 T00 - 12 17 PAS-A Production Operato	ı
vel	Step		Statu
	1 - NO162ALC - Zone 1	Subtype: Tabular execution: no	
	10 - LC2	Subtype:	
1.0	Udfør line clearance og kvitter	71	
	Set value	Actual value User & date / Signature	e Statu
	Ok	Ok	NF
	OK .	User & date: 2023-09-14 10:11:27 +0100 - 270 / Nishranth Mahesh (nhim	
		User identification signature: 2023-09-14 10:11:36 +0100 - 114 / PAS-X Production Operator	,
		Osci lacitification signature. 2020-03-14-10.11.30-1010011471-A0-X1-10daction Operator	
vel	Step		Statu
	1 - CBF3 - Line Clearance Zo	ne 2 Subtype: Tabular execution: no	
	Step		Statu
4	1 - NO161ALC - Zone 2	Subtype: Tabular execution: no	NF
4.0	10 - LC1	Subtype:	
	1. Udfør line clearance og kvitter		
	Set value	Actual value User & date / Signature	e Statu
	Ok	Ok	NF
		User & date: 2023-09-14 10:11:44 +0100 - 270 / Nishranth Mahesh (nhjm)
		User identification signature: 2023-09-14 10:11:54 +0100 - 121 / PAS-X Production Operato	r
		Oser identification signature. 2023-09-14-10.11.34 +0100 - 1217 FAS-A Floduction Operation	•
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4	1 - NO162ALC - Zone 2	Subtype: Tabular execution: no	
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4	1 - NO162ALC - Zone 2 10 - LC2 1. Udfør line clearance og kvitter Set value	Subtype: Subtype: Subtype: Actual value User & date / Signature	Statu NF
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4 4.0 vel	1 - NO162ALC - Zone 2 10 - LC2 1. Udfør line clearance og kvitter Set value Ok Step 1 - CBF2 - Line Clearance Zone	Subtype: Subtype: Actual value User & date / Signature Ok User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator	Statu NF Statu NF) 2
4 4.0 vel 3	1 - NO162ALC - Zone 2 10 - LC2 1. Udfør line clearance og kvitter Set value Ok Step	Subtype: Subtype: Actual value User & date / Signature Ok User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator	Statu NF Statu NF Statu
4 4.0 vel 3	1 - NO162ALC - Zone 2 10 - LC2 1. Udfør line clearance og kvitter Set value Ok Step 1 - CBF2 - Line Clearance Zo Step 1 - NO161ALC - Zone 3	Subtype: Subtype: Actual value User & date / Signature Ok User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator ne 3 Subtype: Tabular execution: no	Statu NF Statu NF Statu
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MO no.: NHJM00013246 Basic operation: 0100 - SDD assembly Regular Material: 5957004 - Obesity SDD 0.25mg/0.5 ml D no.: NHJM068881 Level Step **Status** 4 1 - NO161ALC - Zone 4 Subtype: ---Tabular execution: no NF 4.0 10 - LC1 Subtype: ---1. Udfør line clearance og kvitter User & date / Signature Set value Actual value Status Ωk Ok NF User & date: 2023-09-14 10:12:50 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:59 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 4 Tabular execution: no NF Subtype: ---4.0 10 - LC2 Subtype: ---1. Udfør line clearance og kvitter **Actual value** User & date / Signature Status Ok Ok User & date: 2023-09-14 10:13:05 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:21 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 3 1 - CBF1 - Line Clearance Zone 5 Tabular execution: no NF Subtype: ---Level Step Status 4 1 - NO161ALC - Zone 5 Subtype: ---Tabular execution: no NF 4.0 10 - LC1 Subtype: ---1. Udfør line clearance og kvitter Set value Actual value User & date / Signature Status Ok User & date: 2023-09-14 10:13:31 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:40 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 5 Subtype: ---Tabular execution: no NF 4.0 10 - LC2 Subtype: ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature **Status** Ok User & date: 2023-09-14 10:13:46 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:57 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 1 - 0140MANU - Manuel prøver Subtype: ---Tabular execution: no NF Registrering af manuelle prøver Level Step Status 1 - N0100DEC - Manuel prøver Subtype: ---NF Decision type: Formula Predecessor: Start Repetition: 1 Actual value Set value User & date / Signature **Status** N0100No User & date: 2023-09-14 08:37:26 +0100 - 111111111 / --Status Level Step 1 - N0210ERL - Kassation Subtype: ---Tabular execution: no NF Kasser materiale og kvittér Level Step **Status** 1 - N0220ERL - Kassation 1, kontrol Tabular execution: no Subtype: ---NF 2.0 010 - Kassation 1. kontrol Subtype: ---1. Kasser PFS/Pen og kvitter User & date / Signature Set value Actual value **Status** NF

User & date: 2023-09-14 09:36:16 +0100 - 270 / Nishranth Mahesh (nhjm)

User identification signature: 2023-09-14 09:36:28 +0100 - 121 / PAS-X Production Operator

Basic operation: 0100 - SDD assembly no.: NHJM068881

	l Step				Status
2		 Kassation 2. kontrol 	Subtype:	Tabular execution: no	NF
2.	0 010 - Kassation		Subtype:		
	1. Kasser PFS/F				
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		10			NF
				09-14 09:36:43 +0100 - 270 / Nishranth Mahesh (nhjm)	
		Us	er identification signature: 2023-09-14	4 09:37:36 +0100 - 114 / PAS-X Production Operator 2	
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<u> </u>		- Kassation 1. kontrol	Subtype:	Tabular execution: no	NF
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		5			NF
				09-14 09:42:45 +0100 - 270 / Nishranth Mahesh (nhjm)	
		l	Jser identification signature: 2023-09-	14 09:42:55 +0100 - 121 / PAS-X Production Operator	
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-		- Kassation 2. kontrol	Subtype:	Tabular execution: no	NF
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1		5			NF
				09-14 09:43:00 +0100 - 270 / Nishranth Mahesh (nhjm)	
		l	Jser identification signature: 2023-09-	14 09:43:10 +0100 - 121 / PAS-X Production Operator	
	l Step				Ctotu
yve		Manadian 4 Januari	Outhfrance	Tabulan avaavitians na	Statu
Ή		- Kassation 1. kontrol	Subtype:	Tabular execution: no	NF
2.	0 010 - Kassation		Subtype:		
2.	1. Kasser PFS/F	en og kvitter	,		
2.	+	en og kvitter Actua l	,	User & date / Signature	Status
2.	1. Kasser PFS/F	en og kvitter	value	-	
2.	1. Kasser PFS/F	Pen og kvitter Actual 5	value User & date: 2023-0	9-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu
2.	1. Kasser PFS/F	Pen og kvitter Actual 5	value User & date: 2023-0	-	Statu
	1. Kasser PFS/F Set value	Pen og kvitter Actual 5	value User & date: 2023-0	9-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF
eve	1. Kasser PFS/F Set value	Pen og kvitter Actual 5	value User & date: 2023-0 Jser identification signature: 2023-09-	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator	Statu NF Statu
eve	1. Kasser PFS/F Set value I Step 3 - N0230ERL	Pen og kvitter Actual 5	Value User & date: 2023-09- Jser identification signature: 2023-09- Subtype:	9-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF
eve	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol	value User & date: 2023-0 Jser identification signature: 2023-09-	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator	Statu NF Statu
eve	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter	User & date: 2023-09- Jser identification signature: 2023-09- Subtype: Subtype:	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no	Statu NF
eve	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual	User & date: 2023-09- Jser identification signature: 2023-09- Subtype: Subtype:	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator	Statu NF Statu NF Statu
eve	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter	User & date: 2023-09- User identification signature: 2023-09- Subtype: Subtype: Subtype:	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature	Statu NF Statu NF
eve	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6	Value User & date: 2023-09- Jer identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-0	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature 09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF Statu NF Statu
eve	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6	Value User & date: 2023-09- Jer identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-0	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature	Statu NF Statu NF Statu
2.	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F Set value	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6	Value User & date: 2023-09- Jer identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-0	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature 09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF Statu NF
2.	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F Set value	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6	Value User & date: 2023-0 Jser identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-09-14	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature 09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) 4 09:44:14 +0100 - 114 / PAS-X Production Operator 2	Statu NF Statu NF Statu NF Statu
2.	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F Set value I Step 4 - N0220ERL	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6 Us - Kassation 1. kontrol	User & date: 2023-09- User identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-09-14 Subtype:	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature 09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF Statu NF
2 2.	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F Set value I Step 4 - N0220ERL 0 010 - Kassation	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6 Us - Kassation 1. kontrol 1. kontrol	Value User & date: 2023-0 Jser identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-09-14	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature 09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) 4 09:44:14 +0100 - 114 / PAS-X Production Operator 2	Statu NF Statu NF Statu NF Statu
2 2.	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F Set value I Step 4 - N0220ERL 0 010 - Kassation 1. Kasser PFS/F	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6 Us - Kassation 1. kontrol 1. kontrol Pen og kvitter	User & date: 2023-09- User identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-09-14 User & date: 2023-09-14 Subtype: Subtype: Subtype:	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature 09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) 4 09:44:14 +0100 - 114 / PAS-X Production Operator 2 Tabular execution: no	Statu NF Statu NF Statu NF
2 2.	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F Set value I Step 4 - N0220ERL 0 010 - Kassation	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6 Us - Kassation 1. kontrol 1. kontrol	User & date: 2023-09- User identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-09-14 User & date: 2023-09-14 Subtype: Subtype: Subtype:	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature 09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) 4 09:44:14 +0100 - 114 / PAS-X Production Operator 2	Statu NF Statu NF Statu NF Statu Statu Statu
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2 2 2.	1. Kasser PFS/F Set value I Step 3 - N0230ERL 0 010 - Kassation 1. Kasser PFS/F Set value I Step 4 - N0220ERL 0 010 - Kassation 1. Kasser PFS/F Set value	Pen og kvitter Actual 5 - Kassation 2. kontrol 2. kontrol Pen og kvitter Actual 6 Us - Kassation 1. kontrol 1. kontrol Pen og kvitter Actual 5 Us - Kassation 2. kontrol	User & date: 2023-09- User identification signature: 2023-09- Subtype: Subtype: Value User & date: 2023-09-14 Subtype: Subtype: Subtype: Subtype: Value User & date: 2023-09-14	09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) 14 09:43:57 +0100 - 121 / PAS-X Production Operator Tabular execution: no User & date / Signature 09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) 4 09:44:14 +0100 - 114 / PAS-X Production Operator 2 Tabular execution: no User & date / Signature 09-14 09:44:27 +0100 - 270 / Nishranth Mahesh (nhjm)	Statu NF Statu NF Statu NF Statu NF
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Basic operation: 0100 - SDD assembly no.: NHJM068881

Level Step **Status** 1 - N0200FC - Optælling Subtype: --Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan Level Step Status 1 - N230CAL - [A] Forbrug Subtype: ---Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan 2.0 010 - OPC Subtype: ---**Actual value** User & date / Signature **Status** Set value >=52 ea 52 ea NF User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.1 020 - IPC Subtype: ---Set value **Actual value** User & date / Signature **Status** >=20 ea 20 ea User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.2 030 - REF Subtype: ---**Actual value** Set value User & date / Signature Status >=100 ea 100 ea User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.3 040 - ID Subtype: --Actual value Set value User & date / Signature **Status** >=2 ea 10 ea NF User & date: 2023-09-14 10:16:03 +0100 - 111111111 / ---2.4 050 - PFS/Pen manuel kassation Subtype: ---**Actual value** User & date / Signature Status Set value User & date: 2023-09-14 10:16:03 +0100 - 111111111 / --060 - PFS automatiske kasserede Subtype: ---Set value **Actual value** User & date / Signature **Status** 100 User & date: 2023-09-14 10:16:03 +0100 - 111111111 / ---2.6 070 - PFS, indskannede Subtype: ---User & date / Signature Actual value **Status** Set value -- ea 20000 ea NF User & date: 2023-09-14 10:16:04 +0100 - 111111111 / ---2.9 100 - Stock Creation Subtype: --**Actual value** User & date / Signature Status Set value 19703 User & date: 2023-09-14 10:16:04 +0100 - 111111111 / ---110 - Udbytte 2.1 Subtype: ---0 Actual value User & date / Signature Status Set value 80 - 120 % 99,425 % User & date: 2023-09-14 10:16:05 +0100 - 111111111 / --2.1 120 - Tilladt afvigelse Subtype: ---**Actual value** User & date / Signature Set value **Status** 200 User & date: 2023-09-14 10:16:05 +0100 - 111111111 / ---2.1 130 - Afvigelse Subtype: ---Set value Actual value User & date / Signature Status 200 - 200 NF User & date: 2023-09-14 10:16:05 +0100 - 111111111 / --Level Step **Status** 1 - N240REP - Gentag recon beregning Subtype: ---NF Decision type: User selection Predecessor: N230CAL Repetition: 1 User & date / Signature **Status** Set value **Actual value** N240Yes User & date: 2023-09-14 10:17:23 +0100 - 270 / Nishranth Mahesh (nhim)

Basic operation: 0100 - SDD assembly no.: NHJM068881

Level Step Status 2 - N230CAL - [A] Forbrug Subtype: ---Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan 2.0 010 - OPC Subtype: ---Actual value User & date / Signature Set value Status >=52 ea 52 ea NF User & date: 2023-09-14 10:17:54 +0100 - 111111111 / ---020 - IPC Subtype: ---**Actual value** User & date / Signature Status Set value >=20 ea 20 ea User & date: 2023-09-14 10:17:55 +0100 - 111111111 / --030 - REF Subtype: ---Set value **Actual value** User & date / Signature **Status** >=100 ea 100 ea NF User & date: 2023-09-14 10:17:55 +0100 - 111111111 / --2.3 040 - ID Subtype: --**Actual value** User & date / Signature Set value **Status** >=2 ea 10 ea NF User & date: 2023-09-14 10:17:55 +0100 - 111111111 / ---2.4 050 - PFS/Pen manuel kassation Subtype: ---Set value **Actual value** User & date / Signature **Status** User & date: 2023-09-14 10:17:55 +0100 - 111111111 / --2.5 060 - PFS automatiske kasserede Subtype: ---User & date / Signature Set value **Actual value** Status 100 NF User & date: 2023-09-14 10:17:56 +0100 - 111111111 / --2.6 070 - PFS, indskannede Subtype: ---Set value **Actual value** User & date / Signature **Status** 20000 ea NF User & date: 2023-09-14 10:17:56 +0100 - 111111111 / ---2.9 100 - Stock Creation Subtype: ---Set value **Actual value** User & date / Signature **Status** 19703 NF User & date: 2023-09-14 10:17:57 +0100 - 111111111 / ---2.1 110 - Udbytte Subtype: ---0 Set value **Actual value** User & date / Signature **Status** 80 - 120 % 99,425 % NF User & date: 2023-09-14 10:17:57 +0100 - 111111111 / --2.1 120 - Tilladt afvigelse Subtype: ---Set value Actual value User & date / Signature **Status** NF User & date: 2023-09-14 10:17:57 +0100 - 111111111 / --130 - Afvigelse Subtype: ---**Actual value** User & date / Signature **Status** Set value 200 - 200 NF User & date: 2023-09-14 10:17:57 +0100 - 111111111 / -Level Step Status 2 - N240REP - Gentag recon beregning Subtype: ---NF Predecessor: N230CAL Decision type: User selection Repetition: 2 Set value **Actual value** User & date / Signature Status N240No NF User & date: 2023-09-14 10:18:10 +0100 - 270 / Nishranth Mahesh (nhjm)



Caused at Type Criticality Deviation number 2023-09-14 09:51:46 +0100 Actual value correction Noncritical Related object: SDD assembly(1)-F(A) Materiale registering(1)-F(A) Manuel out' (old value: 'Nej', new value: 'Ja'). Exception text (system): Correcting actual value for decision 'N0140DEC: [A] Manuel out' (old value: 'Nej', new value: 'Ja'). Exception text (user): test Status
Related object: SDD assembly(1)->[A] Materiale registering(1)->[A] Manuel out(1) Exception text (system): Correcting actual value for decision 'N0140DEC: [A] Manuel out' (old value: 'Nej', new value: 'Ja'). Exception text (user): test Status Priority Criticality Deviation number
Exception text (system): Correcting actual value for decision 'N0140DEC: [A] Manuel out' (old value: 'Nej', new value: 'Ja'). Exception text (user): test Status
Status
Generated 1 / Major Noncritical User & date: 2023-09-14 09:51:56 +0100 - 270 / Nishranth Mahesh (n Correct decision Signature: 2023-09-14 09:51:51 +0100 - 270 / Nishranth Mahesh (n Cluster Operation 1 / Major Comment: Exception added to cluster C00001345. test User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (n Exception added to cluster Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (n Acknowledged 1 / Major Noncritical Acknowledge an exception Signature: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (n Signature: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (n Signature: 2023-09-14 10:22:216 +0100 - 113 / PAS-X Production Opera 2023-09-14 10:05:59 +0100 Actual value correction Noncritical Related object: SDD assembly(1)->[A] Materiale registering(1)->[A] Manuel stock creation'() Exception text (system): Correcting actual value for decision 'N0100DEC: [A] Manuel stock creation' (old value: 'Nej', new value: 'Ja'). Exception text (user): test Status Priority Criticality Deviation number Generated 1 / Major Noncritical
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Correct decision Signature: 2023-09-14 10:06:15 +0100 - 121 / PAS-X Production Ope
Cluster Operation 1 / Major
Comment: Exception added to cluster C00001345.
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User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (n
Exception added to cluster
Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (n Acknowledged 1 / Major Noncritical
Acknowledged 1 / Major Noncritical Comment: test
User & date: 2023-09-14 10:22:20 +0100 - 270 / Nishranth Mahesh (n
Acknowledge an exception
Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Opera
2023-09-14 10:20:34 +0100 Integrity check warning Noncritical
Related object: 806363 (NHJM00013246)
Exception text (system): NNCORDERCONTROL0002: Incomplete system configuration for final alarm from PCS. Check for final alarm cannot be
executed.
Status Priority Criticality Deviation number
Generated 1 / Major Noncritical
Comment: test User & date: 2023-09-14 10:20:34 +0100 - 270 / Nishranth Mahesh (n
NNEndShopFloorOrderWithWarning
Control Signature: 2023-09-14 10:20:33 +0100 - 270 / Nishranth Mahesh (n
Cluster Operation 1 / Major
Comment: Exception added to cluster C00001345.
test
User & date: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (n
Exception added to cluster Signature: 2023 00 14 10:21:38 ±0100 270 / Nighrapth Mahaah (n
Signature: 2023-09-14 10:21:38 +0100 - 270 / Nishranth Mahesh (n
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