

Batch Record Report

5957004 - Fattiness SDD 0.25mg/0.5 ml D

BRR industry 2023-09-14 10:35:36 +0100
MO industry Released
Valid from 5957004/000000032/ Fattiness Finished
MBR for MO version 00000001

MBR ID/Version/Description 5957004/000000032/ Fattiness SDD 0.25mg/0.5mlD
Order size 30000 ea
SDD 0.25MG/0.5MLD NHJM068881
MO no. NHJM00013246

RELEASED

ORDER SIZE

MO industry

30000 EA

BATCH NO.

NHJM068881

VALID FROM

00000001

NHJM00013246

MBR ID/VERSION/DESCRIPTION

BRR industry

FINISHED

MBR FOR MO VERSION

MO NO.

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BATCH RECORD REPORT

5957004 - Fattiness SDD 0.25MG/0.5 ML D

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simple OPERATION: 0100 - SDD ASSEMBLY

MATERIAL: 5957004 - Fattiness SDD 0.25MG/0.5 ML D

BATCH NO.: NHJM068881

PRODUCTION UNIT

PRODUCTION UNIT

0100 - SDD ASSEMBLY

DF0601AL

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simple OPERATION

BATCH RECORD REPORT

Production unit

simple operation

Production unit

0100 - SDD assembly

DF0601AL

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DETAILED BO

STEP

LEVEL

industry

STEP

LEVEL

industry

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simple

OPERATION: 0100 - SDD ASSEMBLY

MATERIAL: 5957004 - Fattiness SDD 0.25MG/0.5 ML D

BATCH NO.: NHJM068881

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FUNKTION HÅNDTERER ALLE OPSTARTSAKTIVITETER: - BACK-TO-BACK VURDERING - BACK-TO-BACK BEKRÆFTELSE - BATCH INFORMATION (PID BOARD INFORMATION) - ALLOKERING AF Udstyr - PRØVEUDTAGNINGS BEREGNINGER - BATCH DOWNLOAD OG START

BACK TO BACK VÆLGES HVIS DENNE BATCH OPSTARTES UMIDDELbart EFTER FORGÅENDE BATCH. OPFYLDER DENNE ORDRE KRITERIERNE FOR EN BACK-TO-BACK-ORDRE, VÆLGES JA. HVIS IKKE, VÆLG NEJ.

BATCH RECORD REPORT

1 - 0100STR - OPSTARTSAKTIVITETER

NF

SUBTYPE: ---

TABULAR EXECUTION: NO

1 - N0100DEC - BACK TO BACK?

NF

SUBTYPE: ---

SET VALUE

USER & DATE / SIGNATURE

Detailed Batch			
Level		Step	industry
1		1 - 0100STR - Opstartsaktiviteter	Subtype: ---
			Tabular execution: no
			NF
		Funktion håndterer alle opstartsaktiviteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - Batchinformation (PID Board Information) - Allokering af udstyr - Prøveudtagnings beregninger - Batch download og start	
ACTUAL VALUE			
Level		Step	industry
2		1 - N0100DEC - Back to back?	Subtype: ---
			NF
		Back-to-Back vælges hvis denne batch opstartes umiddelbart efter forgående batch. Opfylder denne ordre kriterierne for en back-to-back-ordre, vælges Ja, ellers Nej.	
		DECISION TYPE: USER SELECTION	
		PREDECESSOR: START	
		Decision type: User selection	Predecessor: Start
		Repetition: 1	
		Set value	Actual value

		User & date / Signature	
		industry	

Level	Step	industry
2	1 - N0140B2B - BEKRÆFT BACK TO BACK Subtype: ---	Tabular execution: no NF
Denne funktion bekræfter valget af Back-to-Back.		
2.0	010 - Bekræft back to back Subtype: ---	---
Set value	Actual value	User & date / Signature industry
Bekræft back to back betingelserne er opfyldt		
STEP LEVEL		
Level	Step	industry
2	1 - N0140AL - [A] Allokér linje Subtype: ---	Tabular execution: no NF
Funktio		
Level	Step	industry
3	1 - M0130AL - [A] Linje allokering Subtype: ---	NF
Allokerer linje til aktuelle ordre. Linjen kan ikke allokeres, hvis industry ikke er OK.		
Set value	Actual value	User & date / Signature industry
ASS / Line / Workroom: L0601 (Assembly Line 06.01) industry		
STEP LEVEL		
PAGE 4 OF 11		
simple OPERATION: 0100 - SDD ASSEMBLY		
Level	Step	industry
2	1 - N0230AL - [A] Batch start Subtype: ---	Tabular execution: no NF
Prøveudtagsberegninger		
Beregner prøveudtag ud fra valgte ordre.		
2.0	010 - Batch Size in Pens Subtype: ---	---
Set value	Actual value	User & date / Signature industry
DENNE FUNKTION BEKRÆFTER VALGET AF BACK TO BACK.		
FUNKTIONEN ALLOKERER LINJE TIL ORDREN. HVIS ERROR ER LINJEN ALLOKERET TIL EN ANDEN ORDRE.		
2.1	020 - APC Subtype: ---	industry
ALLOKERER LINJE TIL AKTUELLE ORDRE. LINJEN KAN IKKE ALLOKERES, HVIS INDUSTRY IKKE ER OK.		
Set value	Actual value	User & date / Signature industry
BEREGNER PRØVE UDTAG UD FRA VALGTE ORDRE.		
UDFØRER BATCHSTART MELLEM PAS-X OG LINJEN.		
BATCH RECORD REPORT		
2.2	030 - OPC Subtype: ---	---
1 - N0110B2B - BEKRÆFT BACK TO BACK		
Set value	Actual value	User & date / Signature industry
SUBTYPE: ---		
TABULAR EXECUTION: NO		
2.3	040 - Reference Subtype: ---	---
010 - BEKRÆFT BACK TO BACK		
Set value	Actual value	User & date / Signature industry
industry		
2.4	050 - ID Subtype: ---	---
1 - N0140AL - [A] ALLOKER LINJE		
Set value	Actual value	User & date / Signature industry
SUBTYPE: ---		
TABULAR EXECUTION: NO		
Level	Step	industry
2	1 - M0250MBA - [A] Batch start Subtype: ---	Tabular execution: no NF
Udfører batchstart mellem PAS-X og linjen.		
SUBTYPE: ---		
SET VALUE		
USER & DATE / SIGNATURE		
industry		

Level	Step	industry		
3	1 - M0140DEC - [A] Start MOT udført?	Subtype: ---		NF
	Decision type: Formula	Predecessor: M0140MOT	Repetition: 1	
	Set value	Actual value	User & date / Signature	industry

	industry			
Level	Step	industry		
3	1 - M0160DEC - [A] Start FA udført ?	Subtype: ---		NF
	Dec industry mula	Predecessor: M0161FA	Repetition: 1	
	Set value	Actual value	User & date / Signature	industry

	industry			
Level	Step	industry		
3	1 - M0170DEC - [A] Start PFS udført?	Subtype: ---		NF
	Decision type: Formula	Predecessor: M0171PFS	Repetition: 1	
	Set value	Actual value	User & date / Signature	industry

	industry			
Level	Step	industry		
3	1 - industry [A] Start RA udført?	Subtype: ---		NF
	Decision type: Formula	Predecessor: M0181RA	Repetition: 1	
	Set value	Actual value	User & date / Signature	industry

	industry			
Level	Step	industry		
1	1 - 0110MAN - [A] Redownload	Subtype: ---	Tabular execution: no	NF
	Trin til redownload			
	industry			
Level	Step	industry		
2	1 - N0100DEC - [A] Redownload	Subtype: ---		NF
	Denne funktion er 'Nej' som standard. Ændres til 'Ja' ved behov for redownload.			
	Dec industry mula	Predecessor: Start	Repetition: 1	
	Set value	Actual value	User & date / Signature	industry

	industry			
Level	Step	industry		
1	1 - 0350MAT - [A] Materiale registrering	Subtype: ---	Tabular execution: no	NF
	Scan komponenter ind til brug på linjen.			
	industry			
Level	Step	industry		
1	2 - N0170LEM - Bekræft linje er tom	Subtype: ---	Tabular execution: no	NF
	Bekræft linjen er tom.			
	1.0 010 Udført Line Empty	Subtype: ---		---
	industry			
	Set value	Actual value	User & date / Signature	industry
	OK			
	simple			
OPERATION: 0100 - SDD ASSEMBLY				
MATERIAL: 5957004 - Fattiness SDD 0.25MG/0.5 ML D				
Level	Step	industry		
1	1 - N0160MOT - Batch stop	Subtype: ---	Tabular execution: no	NF
	Trin til afslutning af batch			
	NN PAS-X CORE V2.2.11/01 PASX25TP REPORT V2.2.11/00			
Level	Step	industry		
2	1 - EN01R - Linje Clearance	Subtype: ---	Tabular execution: no	NF
	TRIN TIL REDOWNLOAD			
Level	Step	industry		
3	1 - 0355 - Line Clearance Zone 1	Subtype: ---	Tabular execution: no	NF
	SCAN KOMPONENTER IND TIL BRUG PÅ LINJEN.			

BEKRÆFT LINJEN ER TOM.

TRIN I FORBINDELSE MED AFSLUTNING AF BATCH.

1 - M0150DEC - [A] START MOT UDFØRT?

Level	Step			industry
4	1 - NO161ALC - Zone 1	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2	Subtype: ---	---	
LEVEL				
Set value	Actual value		User & date / Signature	industry
Ok	industry			
STEP				
LEVEL				
Level	Step			industry
4	1 - NO162ALC - Zone 1	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2	Subtype: ---	---	
LEVEL				
Set value	Actual value		User & date / Signature	industry
Ok	industry			
STEP				
LEVEL				
Level	Step			industry
3	1 - CBF4 - Line Clearance Zone 2	Subtype: ---	Tabular execution: no	NF
LEVEL				
Level	Step			industry
4	1 - NO162ALC - Zone 2	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC1	Subtype: ---	---	
STEP				
Set value	Actual value		User & date / Signature	industry
Ok	industry			
STEP				
LEVEL				
Level	Step			industry
4	1 - NO162ALC - Zone 2	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2	Subtype: ---	---	
STEP				
Set value	Actual value		User & date / Signature	industry
Ok	industry			
STEP				
LEVEL				
Level	Step			industry
3	1 - CBF4 - Line Clearance Zone 3	Subtype: ---	Tabular execution: no	NF
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Level	Step			industry
4	1 - simple operation: 0100 - SDD ASSEMBLY	Subtype: ---	Tabular execution: no	NF
4.0	10 - MATERIAL: 5957004 - Fattiness SDD 0.25MG/0.5 ML D	---		
BATCH NO.: NHJM068881				
Set value	Actual value		User & date / Signature	industry
Ok	NN PAS-X CORE V2.2.11/01 PASX25TP REPORT V2.2.11/00			
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BATCH RECORD REPORT				
Level	Step			industry
4	1 - NO161ALC - ZONE 1	Subtype: ---	Tabular execution: no	NF
4.0	10 - LC2	Subtype: ---	---	
SUBTYPE: ---				
Set value	Actual value		User & date / Signature	industry
Ok	TABULAR EXECUTION: NO			
10 - LC1				

Level	Step			industry
3	1 - CBF4 - Line Clearance Zone 1	Subtype: ---	Tabular execution: no	NF

NF

SUBTYPE: ---

Level	Step			industry
4	1 - NO162ALC - Zone 4	Subtype: ---	Tabular execution: no	NF
4.0	10 - STEP	Subtype: ---	---	
LEVEL				
Set value	Actual value		User & date / Signature	industry
Ok	industry			
STEP				
LEVEL				
Level	Step			industry
4	1 - NO162ALC - Zone 4	Subtype: ---	Tabular execution: no	NF
4.0	10 - STEP	Subtype: ---	---	
LEVEL				
Set value	Actual value		User & date / Signature	industry
Ok	industry			
STEP				
LEVEL				
Level	Step			industry
3	1 - CPT-Line Clearance Zone 5	Subtype: ---	Tabular execution: no	NF
LEVEL				
Level	Step			industry
4	1 - Zone 5	Subtype: ---	Tabular execution: no	NF
4.0	10 - STEP	Subtype: ---	---	
LEVEL				
Set value	Actual value		User & date / Signature	industry
Ok	industry			
STEP				
LEVEL				
Level	Step			industry
4	1 - Zone 5	Subtype: ---	Tabular execution: no	NF
4.0	10 - STEP	Subtype: ---	---	
LEVEL				
Set value	Actual value		User & date / Signature	industry
Ok	industry			
STEP				
LEVEL				
Level	Step			industry
1	1 - CPT-Line Manuel prøver	Subtype: ---	Tabular execution: no	NF
Registrering af manuelle prøver				
PAGE 7 OF 11				
Level	Step			industry
2	1 - NO162ALC - Zone 4 - Fattiness SDD 0.25MG/0.5 ML D			NF
Decision type: Formula Predecessor: Start Repetition: 1				
Set value	Actual value		User & date / Signature	industry
---	NN PAS-X CORE V2.2.11/01 PASX25TP REPORT V2.2.11/00			
6				
Level	Step			industry
1	1 - KASSER MANUELLE PRØVER	Subtype: ---	Tabular execution: no	NF
Kasser materiale og kvitter				
BATCH RECORD REPORT				
Level	Step			industry
2	1 - NO220ERL - Kassation 1. kontrol	Subtype: ---	Tabular execution: no	NF
2.0	010 - Kassation 1. kontrol	Subtype: ---	---	
SUBTYPE: ---				
Set value	Actual value		User & date / Signature	industry
---	TABULAR EXECUTION: NO			
10 - LC1				

industry

1 - NO162ALC - ZONE 4

SUBTYPE: ---

Level	Step	industry
2	1 - N0230ERL - Kassation 2. kontrol	Subtype: ---
Tabular execution: no NF		
2.0	010 - Kassation 2. kontrol	Subtype: ---

Set value	Actual value	User & date / Signature industry
---	industry	
STEP		
LEVEL		
Level	Step	industry
2	2 - N0220ERL - Kassation 1. kontrol	Subtype: ---
Tabular execution: no NF		
2.0	010 - Kassation 1. kontrol	Subtype: ---

Set	Actual value	User & date / Signature industry
---	industry	
STEP		
LEVEL		
Level	Step	industry
2	2 - N0230ERL - Kassation 2. kontrol	Subtype: ---
Tabular execution: no NF		
2.0	010 - Kassation 2. kontrol	Subtype: ---

Set	Actual value	User & date / Signature industry
---	industry	
STEP		
LEVEL		
Level	Step	industry
2	3 - N0220ERL - Kassation 1. kontrol	Subtype: ---
Tabular execution: no NF		
2.0	010 - Kassation 1. kontrol	Subtype: ---

Set	Actual value	User & date / Signature industry
---	industry	
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simple OPERATION: 0100 - SDD ASSEMBLY		
MATERIAL: 5957004 - Fattiness SDD 0.25MG/0.5 ML D		
Level	Step	industry
2	3 - N0230ERL - Kassation 2. kontrol	Subtype: ---
Tabular execution: no NF		
2.0	010 - Kassation 2. kontrol	Subtype: ---

Set value	Actual value	User & date / Signature industry
---	industry	
BATCH RECORD REPORT		
1 - N0230ERL - KASSATION 2. KONTROL		
NF		
Level	Step	industry
2	4 - N0220ERL - Kassation 1. kontrol	Subtype: ---
Tabular execution: no NF		
2.0	010 - Kassation 1. kontrol	Subtype: ---

Set value	Actual value	User & date / Signature industry
---	industry	
2 - N0220ERL - KASSATION 1. KONTROL		
NF		
Level	Step	industry
2	4 - N0230ERL - Kassation 2. kontrol	Subtype: ---
Tabular execution: no NF		
2.0	010 - Kassation 2. kontrol	Subtype: ---

Set Value	Actual Value	User & date / Signature industry
---	---	
industry		
2 - N0230ERL - KASSATION 2. KONTROL		

NF

SUBTYPE: ---

TABULAR EXECUTION: NO

industry
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Level	Step	industry
2	2 - N230CAL - [A] Forbrug	Subtype: ---
	Kontrol af antal prøver sammenhold med prøverudtagnings plan	Tabular execution: no
2.0	010 - OPC	Subtype: ---
	Set value	Actual value
	>=5: industry	User & date / Signature
2.1	020 - IPC	Subtype: ---
	Set value	Actual value
	>=2: industry	User & date / Signature
2.2	030 - REF	Subtype: ---
	Set value	Actual value
	>=10: industry	User & date / Signature
2.3	040 - ID	Subtype: ---
	Set value	Actual value
	>=2: industry	User & date / Signature
2.4	050 - PFS/Pen manuel kassation	Subtype: ---
	Set value	Actual value
	--- 2 - N230CAL - [A] FORBRUG	User & date / Signature
	NE	industry
2.5	060 - PFS automatiske kasserede	Subtype: ---
	Set value	Actual value
	--- SUBTYPE: ---	User & date / Signature
	--- TABULAR EXECUTION: NO	industry
2.6	070 - PFS, indskannede	Subtype: ---
	Set value	Actual value
	--- e industry	User & date / Signature
2.9	100 - Stock Creation	Subtype: ---
	Set value	Actual value
	--- industry	User & date / Signature
2.1	110 - Udbytte	Subtype: ---
0	Set value	Actual value
	80 - 120 / 0 industry	User & date / Signature
	040 - ID	industry
2.1	120 - Tilladt afvigelse	Subtype: ---
1	Set value	Actual value
	--- industry	User & date / Signature
	--- 050 - PFS/PEN MANUEL KASSATION	industry
2.1	130 - Afvigelse	Subtype: ---
2	Set value	Actual value
	--- 200 - PFS AUTOMATISKE KASSEREDE	User & date / Signature
	-200 - 200	industry

	industry	
Level	Step	industry
2	2 - N240REP - Gentag-tecn beregning	Subtype: ---
	Decision type: User selection	Predecessor: N230CAL
	Set value	Actual value
	--- industry	User & date / Signature
	100 - STOCK CREATION	industry

	industry	
	110 - UDBYTTE	

	industry	
	120 - TILLADT AFVIGELSE	

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MATERIAL: 5957004 - Fattiness SDD 0.25MG/0.5 ML D

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BATCH RECORD REPORT