abcdef Folder Report

5957004 - Obesity SDD 0.25mg/0.5 ml D

## Regular production

MBR ID/Version/Description



5957004/0000032/Obesity SDD 0.25mg/0.5mlD

**BRR** status Released

30000 ea MO status Finished Order size Valid from abcdef no. NHJM068881 00000001 MO no. NHJM00013246 MBR for MO version

**BRR Approval** Text MBR fulfilled Status abcdef Folder Report NHJM00013246 Released Automatically released by system Date - User: 2023-09-14 10:35:22 +0100 - 111111111 / -MBR fulfilled: yes

next Review	∞ status		
next Review	∞ step	Status	Number of elements
Except	ion next Review	Executed	0
	abcdef Folder report next Review (Exception)		
			Date - User: 2023-09-14 10:22:47 +0100 - 270 / Nishranth Mahesh (nhjm)
CPP nex	xt Review	Not needed	0
CQA ne	xt Review	Not needed	0

Basic operations			
Basic operation	SFO ID	Actual start	Actual end
0100 - SDD assembly	806363	2023-09-14 08:18:28 +0100	2023-09-14 10:20:34 +0100

Summing bill of input material				
Material no.	Material name	Target quantity	Actual quantity	No. of positions
2700145	FRONT ASSEMBLY_MK2, NN WHITE	20000 ea	20000 ea	1
2701018	REAR ASSEMBLY, NN WHITE,	0.5 20000 ea	20000 ea	1
5185500	SEMAGLUTIDE D 0.5MG/ML,PF 0.5	S 20000 ea	20000 ea	1

Produced abcdefes									
Material no.	Material name	abcdef <b>no.</b>	Expiration date	Actual start	Actual end	Actual quantity			
5957004	Obesity SDD 0.25 mg/0.5 ml D	NHJM068881	2029-09-14 23:59 +0100	2023-09-14 10:06:30 +0100	2023-09-14 10:35:20 +0100	19703 ea			

Bill of in	put material	took out log						
Pos.	Material ne	o. Material nan	ne	Manufacturing date set Target quantity			Actual quantity	
0001	5185500	SEMAGLUTII 0.5	DE D 0.5MG/ML,PF	S No	20000 ea	20	0000 ea	
	Action	SU	abcdef <b>no.</b>	Scale ID	Scale quantity	took out	Effective quantity	
	took over	123400004868171362	NHJM068882	 Date - User: 2023-09	 9-14 09:57:47 +0100 -	10000 ea - 121 / PAS->	10000 ea K Production Operator	
	took over	123400004868171386	NHJM068882	 Date - User: 2023-09	 9-14 09:58:12 +0100 -	10000 ea - 121 / PAS-)	10000 ea K Production Operator	
Pos.	Material ne	o. Material nan	ne	Manufacturing da	ate set Target quan	ntity A	ctual quantity	
0002	2700145	FRONT ASSE WHITE	EMBLY_MK2, NN	No	20000 ea		0000 ea	
	Action	SU	abcdef <b>no.</b>	Scale ID	Scale quantity	took out	Effective quantity	
	took over	123400004868171461	NHJM068884	 Date - User: 2023	 -09-14 09:57:03 +010	10000 ea	10000 ea hranth Mahesh (nhjm)	
	took over	123400004868171423	NHJM068884			10000 ea	10000 ea	
Pos.	Material no	o. Material nan	20		ate set Target quan		ctual quantity	
0003	2701018		MBLY, NN WHITE,		20000 ea	20000 ea		
	Action	SU	abcdef <b>no</b> .	Scale ID	Scale quantity		Effective quantity	
	took over	123400004868171485	NHJM068885	 Date - User: 2023-09	 9-14 09:56:22 +0100 -	10000 ea - 121 / PAS-)	10000 ea K Production Operator	
	took over	123400004868171508	NHJM068885	 Date - User: 2023-09	 9-14 09:56:48 +0100 -	10000 ea - 121 / PAS->	10000 ea K Production Operator	
				·				

Bill of	target material / S	Stock creation log				
Pos.	Material no.	Material name	abcdef <b>no</b> .	Material flow type	Target quantity	Actual quantity
0001	5957004	Obesity SDD 0.25mg/0.5 ml D	NHJM068881	Stock	30000 ea	19703 ea
	SU	SU				Actual quantity
	357108691600	357108691600055130				10000 ea
				Date - User: 2023-09-14 10:06:	30 +0100 - 270 / Nis	hranth Mahesh (nhjm)
	357108691600	357108691600055147				9703 ea
				Date - User: 2023-09-14 10:07:	18 +0100 - 270 / Nis	hranth Mahesh (nhjm)
	•					

Material reconciliation - Input material								
Pos.	Material		Accounted	Accounted				
0001	5185500 - SEMA	GLUTIDE D 0.5MG/I	99,425 % ()					
	abcdef	took <b>-out</b>	Return	Loss	Produced	Difference		
	Total	20000 ea	0 ea	0 ea	19885 ea	115 ea		
	NHJM068882	20000 ea	0 ea	0 ea				

Material reconciliation - Target material						
Material	Target	Actual	Samples			
5957004 - Obesity SDD 0.25mg/0.5 ml D	30000 ea	19703 ea	182 ea			

Material reconciliation - Confirmation signatures	
	Date - User
Material reconciliation confirmation	2023-09-14 10:20:23 +0100 - 112 / PAS-X Production Support
Material reconciliation confirmation	2023-09-14 10:19:17 +0100 - 112 / PAS-X Production Support

Production unit	
Basic operation	Production unit
0100 - SDD assembly	DF0601AL

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Check lists		
Check list: ID kvittering	Number of sampl	es using this list: 1
	OK	lkke OK
	1	
Check list: IPC kvittering	Number of sampl	es using this list: 1
	OK	lkke OK
	1	
Check list: OPC kvittering	Number of sampl	es using this list: 2
	OK	lkke OK
	2	
Check list: Reference kvittering	Number of sampl	es using this list: 2
	OK .	lkke OK
	2	

Sample							
ID	Sample type	Variant	Check list	Product	SU	Sample	Critical
				counter		quantity	results
REF1	REF	AUTOMATIC	Reference kvittering	10		35 ea	OK
		Date:	2023-09-14 08:47:54 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
OPC1	OPC	AUTOMATIC	OPC kvittering	30		40 ea	OK
		Date:	2023-09-14 08:48:25 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
ID1	PFS-ID	AUTOMATIC	ID kvittering	30		10 ea	OK
		Date:	2023-09-14 08:49:00 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
IPC1	IPC	AUTOMATIC	IPC kvittering	30		20 ea	OK
		Date:	2023-09-14 08:49:35 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
OPC2	OPC	AUTOMATIC	OPC kvittering	30		12 ea	OK
		Date:	2023-09-14 09:19:58 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:
REF2	REF	AUTOMATIC	Reference kvittering	10		65 ea	OK
		Date:	2023-09-14 09:23:41 +0	100		User: 121/PAS-X Pro	duction Operator
		PCS [	Date: 2017-06-15 11:33:3	32,861			Verification:

Bill o	Bill of equipment						
Pos.	Equipment class	Equipment type	Equipment	Number of items			
1	Workroom	ASSEM / Assembly Line	AL0601 / Assembly Line 06.01	1			

	Detailed BO						
	_evel	Step				Status	
Ŀ		1 - 0100STR - Opstartsakt	iviteter newtype: -		Tabular execution: no	NF	
		Funktion håndterer alle opstartsaktiviteter: - Back-to-Back vurdering - Back-to-Back bekræftelse - abcdefinformation (PID Board Information) - Allokering af udstyr - Prøveudtagnings beregninger - abcdef download og start					
	Level Step State						
Ŀ	2	1 - N0100DEC - Back to b	ack? newtype: -			NF	
Back to Back vælges hvis denne abcdef opstartes umiddelbart efter forgående abcdef. Opfylder denne ordre krite vælges ja. Hvis ikke, vælg nej.					. Opfylder denne ordre kriterierne for en back-to-b	ack-ordre,	
ı		Decision type: User selection	Predecesso	or: Start	Repetition: 1		
ı		Set value	Actual value		User & date / Signature	Status	
ı			N0100Yes			NF	
L			U	lser & date: 2023-09-14	08:22:24 +0100 - 270 / Nishranth Mahesh (nhjm)		

MO no.: NHJM00013246 Regular

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step Status 1 - N0110B2B - Bekræft back to back newtype: ---Tabular execution: no NF Denne funktion bekræfter valget af Back-to-Back 2.0 010 - Bekræft back to back newtype: ---Actual value User & date / Signature Set value Status Bekræft at back to back Bekræft at back to back betingelserne er opfyldt NF betingelserne er opfyldt User & date: 2023-09-14 08:33:28 +0100 - 270 / Nishranth Mahesh (nhjm) Block signature: 2023-09-14 08:33:42 +0100 - 121 / PAS-X Production Operator Verification signature: 2023-09-14 08:33:56 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 1 - N0140AL - [A] Alloker linje Tabular execution: no NF newtype: ---Funktionen allokerer linje til ordren. Hvis" ERROR" er linjen allokeret til en anden ordre. Status newtype: ---NF Allokerer linje til aktuelle ordre. Linjen kan ikke allokeres, hvis status ikke er OK. User & date / Signature Status Set value Actual value ASSEM: Assembly Line / ASSEM:Assembly Line / Workroom:AL0601 (Assembly Line 06.01) NF Workroom:AL0601 (Assembly User & date: 2023-09-14 08:33:57 +0100 - 111111111 / ---Line 06.01) **Attributes** Identification type: Scan Reuse equipment: no Equipment item: 1: Workroom AL0601 Assembly Line 06.01 Level Step Status 1 - N0230CAL - [A] newtype: ---Tabular execution: no NF Prøveudtagsberegninger Beregner prøve udtag ud fra valgte ordre. 2.0 010 - abcdef Size in Pens newtype · ---**Actual value** User & date / Signature Set value Status 30000 ea User & date: 2023-09-14 08:33:58 +0100 - 111111111 / -2.1 020 - IPC newtype: ---1. Udtags mængde Set value **Actual value** User & date / Signature **Status** 20 ea User & date: 2023-09-14 08:33:59 +0100 - 111111111 / --2.2 030 - OPC newtype : ---1. Udtags mængde Set value **Actual value** User & date / Signature **Status** 52 ea NF User & date: 2023-09-14 08:33:59 +0100 - 111111111 / 040 - Reference newtype : ---1. Udtags mængde Set value **Actual value** User & date / Signature Status 100 ea User & date: 2023-09-14 08:33:59 +0100 - 111111111 / --2.4 050 - ID newtype: ---1. Udtags mængde Set value **Actual value** User & date / Signature Status 2 ea NF User & date: 2023-09-14 08:33:59 +0100 - 111111111 / ---Level Step Status NF 1 - N0250MBA - [A] abcdef start newtype: ---Tabular execution: no Udfører abcdef start mellem PAS-X og linjen.

Regular

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step Status → 3 1 - M0150DEC - [A] Start MOT udført? newtype: -NF Decision type: Formula Predecessor: M0140MOT Repetition: 1 Set value Actual value User & date / Signature **Status** M0150Yes NF User & date: 2023-09-14 08:37:05 +0100 - 111111111 / ---Level Step Status | → 3 | 1 - M0160DEC - [A] Start FA udført ? newtype: ---NF Predecessor: M0161FA Repetition: 1 Decision type: Formula Set value User & date / Signature Status **Actual value** M0160Yes NF User & date: 2023-09-14 08:36:53 +0100 - 111111111 / -Level Step **Status** newtype: ---NF Decision type: Formula Predecessor: M0171PFS Repetition: 1 Set value User & date / Signature **Status Actual value** M0170Yes User & date: 2023-09-14 08:37:14 +0100 - 111111111 / ---Level Step Status | → 3 | 1 - M0180DEC - [A] Start RA udført? newtype: --NF Decision type: Formula Predecessor: M0181RA Repetition: 1 Set value **Actual value** User & date / Signature **Status** M0180Yes NF User & date: 2023-09-14 08:37:24 +0100 - 111111111 / ---Status Level Step 1 - 0110MAN - [A] Redownload newtype: ---Tabular execution: no NF Trin til redownload Level Step Status 1 - N0100DEC - [A] Redownload newtype: ---NF Denne funktion er 'Nej' som standard. Ændres til 'Ja' ved behov for redownload. Decision type: Formula Predecessor: Start Repetition: 1 Set value **Actual value** User & date / Signature **Status** N0100No User & date: 2023-09-14 08:37:26 +0100 - 111111111 / ---Level Step Status newtype: ---Tabular execution: no 1 - 0150MAT - [A] Materiale registering NF Scan komponenter ind til brug på linjen. Status Level Step 2 - N0170LEM - Bekræft linje er tom newtype: ---Tabular execution: no NF Bekræft linien er tom. 1.0 010 - Udfør Line Empty newtype : ---1. Før abodef stop -Stop udstyret -Tøm linjen -Kvitter eventuelle watchdogs og kritiske alarmer. Bekræft at linjen er tom. **Actual value** Set value User & date / Signature Status OK OK NF User & date: 2023-09-14 10:08:32 +0100 - 270 / Nishranth Mahesh (nhjm) Level Step **Status** 1 - N0180MBI - abcdef stop newtype: ---Tabular execution: no NF Trin i forbindelse med afslutning af abcdef. Status ⊾|2| 1 - LNCLR - Linje Clearance newtype: ---Tabular execution: no Level Step Status | 4 3 1 - CBF5 - Line Clearance Zone 1 newtype: --NF Tabular execution: no

MO no.: NHJM00013246 Regular

Level Step **Status** 4 1 - NO161ALC - Zone 1 newtype: --Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter User & date / Signature Set value Actual value Status Ok Ok NF User & date: 2023-09-14 10:11:07 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:21 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 1 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype: ------1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature Status Ok Ok User & date: 2023-09-14 10:11:27 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:36 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 3 1 - CBF3 - Line Clearance Zone 2 newtype: ---NF Tabular execution: no Level Step Status 4 1 - NO161ALC - Zone 2 newtype: ---Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature Status Ok Ok User & date: 2023-09-14 10:11:44 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:11:54 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 2 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype: ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature **Status** Ok NF User & date: 2023-09-14 10:12:00 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:09 +0100 - 114 / PAS-X Production Operator 2 Level Step Status | ↓ 3 | 1 - CBF2 - Line Clearance Zone 3 newtype: ---Tabular execution: no NF Level Step Status 4 1 - NO161ALC - Zone 3 newtype: ---Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter Actual value Set value User & date / Signature **Status** Ok Ωk User & date: 2023-09-14 10:12:18 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:27 +0100 - 121 / PAS-X Production Operator Level Step **Status** 4 1 - NO162ALC - Zone 3 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype: ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature Status Ok NF User & date: 2023-09-14 10:12:32 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:42 +0100 - 114 / PAS-X Production Operator 2 Level Step Status → 3 1 - CBF4 - Line Clearance Zone 4 newtype: ---Tabular execution: no NF

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

MO no.: NHJM00013246 Regular

Level Step **Status** 4 1 - NO161ALC - Zone 4 newtype: --Tabular execution: no NF 4.0 10 - LC1 newtype : ---1. Udfør line clearance og kvitter User & date / Signature Set value Actual value Status Ωk Ok NF User & date: 2023-09-14 10:12:50 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:12:59 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 4 NF newtype: ---Tabular execution: no 4.0 10 - LC2 newtype: ---1. Udfør line clearance og kvitter **Actual value** User & date / Signature Status Ok Ok User & date: 2023-09-14 10:13:05 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:21 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 3 1 - CBF1 - Line Clearance Zone 5 newtype: ---NF Tabular execution: no Level Step Status 4 1 - NO161ALC - Zone 5 newtype: ---Tabular execution: no NF 4.0 10 - LC1 newtype: ---1. Udfør line clearance og kvitter Set value Actual value User & date / Signature Status Ok User & date: 2023-09-14 10:13:31 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:40 +0100 - 121 / PAS-X Production Operator Level Step Status 4 1 - NO162ALC - Zone 5 newtype: ---Tabular execution: no NF 4.0 10 - LC2 newtype : ---1. Udfør line clearance og kvitter Set value **Actual value** User & date / Signature **Status** Ok User & date: 2023-09-14 10:13:46 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 10:13:57 +0100 - 114 / PAS-X Production Operator 2 Status Level Step 1 - 0140MANU - Manuel prøver newtype: ---Tabular execution: no NF Registrering af manuelle prøver Level Step Status 1 - N0100DEC - Manuel prøver newtype: ---NF Predecessor: Start Decision type: Formula Repetition: 1 Set value Actual value User & date / Signature **Status** N0100No User & date: 2023-09-14 08:37:26 +0100 - 111111111 / --Status Level Step newtype: ---1 - N0210ERL - Kassation Tabular execution: no NF Kasser materiale og kvittér Level Step **Status** 1 - N0220ERL - Kassation 1, kontrol Tabular execution: no newtype: ---NF 2.0 010 - Kassation 1. kontrol newtype: ---1. Kasser PFS/Pen og kvitter User & date / Signature Set value Actual value **Status** NF User & date: 2023-09-14 09:36:16 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:36:28 +0100 - 121 / PAS-X Production Operator

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

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Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step **Status** 1 - N0230ERL - Kassation 2. kontrol newtype: --Tabular execution: no NF 2.0 010 - Kassation 2. kontrol newtype : ---1. Kasser PFS/Pen og kvitter User & date / Signature Set value Actual value Status 10 NF User & date: 2023-09-14 09:36:43 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:37:36 +0100 - 114 / PAS-X Production Operator 2 Level Step Status newtype: ---2 - N0220ERL - Kassation 1. kontrol Tabular execution: no NF 2.0 010 - Kassation 1. kontrol newtype : ------1. Kasser PFS/Pen og kvitter Set value **Actual value** User & date / Signature Status User & date: 2023-09-14 09:42:45 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:42:55 +0100 - 121 / PAS-X Production Operator Level Step Status newtype: ---2 - N0230ERL - Kassation 2. kontrol Tabular execution: no NF 2.0 010 - Kassation 2. kontrol newtype: ---1. Kasser PFS/Pen og kvitter Set value **Actual value** User & date / Signature **Status** NF User & date: 2023-09-14 09:43:00 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:43:10 +0100 - 121 / PAS-X Production Operator Level Step Status 3 - N0220ERL - Kassation 1. kontrol Tabular execution: no newtype: ---NF 2.0 010 - Kassation 1. kontrol newtype: ---1. Kasser PFS/Pen og kvitter Set value **Actual value** User & date / Signature Status 5 User & date: 2023-09-14 09:43:40 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:43:57 +0100 - 121 / PAS-X Production Operator Level Step Status 3 - N0230ERL - Kassation 2. kontrol newtype: ---Tabular execution: no 2.0 010 - Kassation 2. kontrol newtype: ---1. Kasser PFS/Pen og kvitter Set value User & date / Signature **Actual value Status** NF User & date: 2023-09-14 09:44:03 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:44:14 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 - N0220ERL - Kassation 1. kontrol newtype: ---Tabular execution: no NF 2.0 010 - Kassation 1. kontrol newtype: ---1. Kasser PFS/Pen og kvitter **Actual value** User & date / Signature Status Set value User & date: 2023-09-14 09:44:27 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:44:35 +0100 - 114 / PAS-X Production Operator 2 Level Step Status 4 - N0230ERL - Kassation 2. kontrol newtype: ---Tabular execution: no NF 2.0 010 - Kassation 2. kontrol newtype: ---1. Kasser PFS/Pen og kvitter Set value User & date / Signature Status **Actual value** NF User & date: 2023-09-14 09:44:40 +0100 - 270 / Nishranth Mahesh (nhjm) User identification signature: 2023-09-14 09:44:50 +0100 - 121 / PAS-X Production Operator

Regular

MO no.: NHJM00013246

Basic operation: 0100 - SDD assembly

abcdef no.: NHJM068881

Level Step **Status** 1 - N0200FC - Optælling newtype: --Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan Level Step Status 1 - N230CAL - [A] Forbrug newtype: ---Tabular execution: no NF Kontrol af antal prøver sammenhold med prøverudtagnings plan 2.0 010 - OPC newtype: ---**Actual value** User & date / Signature **Status** Set value >=52 ea 52 ea NF User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.1 020 - IPC newtype: ---**Actual value** User & date / Signature **Status** Set value >=20 ea 20 ea User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.2 030 - REF newtype : ---Set value **Actual value** User & date / Signature Status >=100 ea 100 ea NF User & date: 2023-09-14 10:16:02 +0100 - 111111111 / --2.3 040 - ID newtype: -Actual value Set value User & date / Signature **Status** >=2 ea 10 ea NF User & date: 2023-09-14 10:16:03 +0100 - 111111111 / ---050 - PFS/Pen manuel kassation newtype: ---Actual value User & date / Signature Status Set value User & date: 2023-09-14 10:16:03 +0100 - 111111111 / -060 - PFS automatiske kasserede newtype: ---Set value **Actual value** User & date / Signature **Status** 100 User & date: 2023-09-14 10:16:03 +0100 - 111111111 / ---2.6 070 - PFS, indskannede newtype: ---Actual value User & date / Signature Set value Status -- ea 20000 ea NF User & date: 2023-09-14 10:16:04 +0100 - 111111111 / --newtype: --2.9 100 - Stock Creation Actual value User & date / Signature Set value Status 19703 User & date: 2023-09-14 10:16:04 +0100 - 111111111 / ---110 - Udbytte 2.1 newtype: ---0 User & date / Signature Status Set value Actual value 80 - 120 % 99,425 % User & date: 2023-09-14 10:16:05 +0100 - 111111111 / --2.1 120 - Tilladt afvigelse newtype: ---**Actual value** User & date / Signature Set value **Status** 200 User & date: 2023-09-14 10:16:05 +0100 - 111111111 / ---2.1 130 - Afvigelse newtype: ---2 Set value Actual value User & date / Signature Status 200 - 200 NF User & date: 2023-09-14 10:16:05 +0100 - 111111111 / -Level Step **Status** 1 - N240REP - Gentag recon beregning newtype: ---NF Decision type: User selection Predecessor: N230CAL Repetition: 1 User & date / Signature **Status** Set value **Actual value** N240Yes User & date: 2023-09-14 10:17:23 +0100 - 270 / Nishranth Mahesh (nhim)

Basic operation: 0100 - SDD assembly abcdef no.: NHJM068881

2.0 010 - OPC  Set value >=52 ea  2.1 020 - IPC Set value >=20 ea  2.2 030 - REF Set value >=100 ea  2.3 040 - ID Set value >=2 ea  2.4 050 - PFS/Pen manue Set value 2.5 060 - PFS automatisk Set value 2.6 070 - PFS, indskanne Set value 2.9 100 - Stock Creation Set value 2.1 110 - Udbytte 0 Set value 2.1 120 - Tilladt afvigelse 1 Set value 2.1 130 - Afvigelse 2 Set value 2.1 130 - Afvigelse	er sammenhold med pro	newtype:	Tabular execution: no	NF
2.0 010 - OPC  Set value >=52 ea  2.1 020 - IPC Set value >=20 ea  2.2 030 - REF Set value >=100 ea  2.3 040 - ID Set value >=2 ea  2.4 050 - PFS/Pen manue Set value 2.5 060 - PFS automatisk Set value 2.6 070 - PFS, indskanne Set value 2.7 110 - Udbytte 0  Set value 2.1 110 - Udbytte 0  Set value 2.1 120 - Tilladt afvigelse 1  Set value 2.1 130 - Afvigelse 2  Set value 2.1 150 - Tilladt afvigelse 1  Set value 2.1 150 - Tilladt afvigelse 1  Set value 2.1 150 - Tilladt afvigelse 1  Set value 2.1 150 - Tilladt afvigelse	a sammennolu meu pri			
Set value		newtype :		
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	itag recon beregning			NF
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	N240No			NF

Material: 5957004 - Obesity SDD	0 0.25mg/0.5 ml D	ar production	abcdef no.: NHJM068881
PAS-X-triggered exceptions			
Caused at	Туре	Criticality	Deviation number
2023-09-14 09:51:46 +0100	Actual value correction	Noncritical	
Related object: SDD assembly	v(1)->[A] Materiale registering(1)->[/	A] Manuel took out(1)	
	recting actual value for decision 'N0	140DEC: [A] Manuel took out' (old val	ue: 'Nej', new value: 'Ja').
Exception text (user): test			
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	
		User & date: 2023-09-14 09	0:51:56 +0100 - 270 / Nishranth Mahesh (nhjm)
Correct decision			
		Signature: 2023-09-14 09	0:51:51 +0100 - 270 / Nishranth Mahesh (nhjm)
Cluster Operation	1 / Major		
Comment: Exception added	d to cluster C00001345.		
test			04.00 .0400 .070 (NI)
E configuration to the		User & date: 2023-09-14 10	0:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Exception added to cluster		0'	04.00 ±0400 ±070 (NPabarath Maharla (dalaa)
	4 (14 :	•	1:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledged	1 / Major	Noncritical	<del></del>
Comment: test		Hann 8, data, 2022, 00, 44,40	NOONO LOAGO 270 / Nichmonth Mahash (abina)
Adam to the control of the		User & date: 2023-09-14 10	1:22:20 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledge an exception		Cianatura, 2022 00 44 40:22:	40 +0400 -442 / DAC V Deadwetter Or control
		Signature: 2023-09-14 10:22:	16 +0100 - 113 / PAS-X Production Operator 3
023-09-14 10:05:59 +0100	Actual value correction	Noncritical	
	/(1)->[A] Materiale registering(1)->[/		
		100DEC: [A] Manuel stock creation' (c	old value: 'Nei' new value: '.la')
exception text (user): test	coming dotadi valdo loi docicion ivo	100220. [r q mandor stook ordation (c	value. (ve), new value. ea ).
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	
Generated	i / iviajoi		 0:06:18 +0100 - 270 / Nishranth Mahesh (nhjm)
Correct decision		Oser & date: 2023-09-14 10	.00.10 +0100 - 270 / Nishianth Manesh (Illijin)
Correct decision		Signature: 2023-00-14 10:00	6:15 +0100 - 121 / PAS-X Production Operator
Cluster Operation	1 / Major	Signature: 2023-09-14 10:00	0.19 TO TOO - 121 / 1 AS-X 1 Todaction Operator
Comment: Exception added	•		
test	d to claster Coood 1343.		
lesi		User & date: 2023-09-14 10	):21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Exception added to cluster		0001 & date. 2020 00 11 10	
		Signature: 2023-09-14 10	):21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledged	1 / Major	Noncritical	
Comment: test	1 / Iviajoi	Nonchical	
Comment: test		User & date: 2023-09-14 10	):22:20 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledge an exception		03ei & date. 2023-09-14-10	
Acknowledge an exception		Signature: 2023-09-14 10:22:	16 +0100 - 113 / PAS-X Production Operator 3
		Signature. 2023-09-14-10.22.	10 10100 - 11371 AS-X 1 Toddelion Operator 3
023-09-14 10:20:34 +0100	Integrity check warning	Noncritical	
Related object: 806363 (NHJN			
-		ete system configuration for final alarn	n from PCS. Check for final alarm cannot be
executed.	·	,	
Status	Priority	Criticality	Deviation number
Generated	1 / Major	Noncritical	
Comment: test			
		User & date: 2023-09-14 10	):20:34 +0100 - 270 / Nishranth Mahesh (nhjm)
NNEndShopFloorOrderWith	Warning		, ,
	3	Control Signature: 2023-09-14 10	0:20:33 +0100 - 270 / Nishranth Mahesh (nhjm)
Cluster Operation	1 / Major		
Comment: Exception added	•		
test			
		User & date: 2023-09-14 10	:21:38 +0100 - 270 / Nishranth Mahesh (nhjm)
Exception added to cluster			, ,
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Acknowledged	1 / Major	Noncritical	
Comment: test	<b></b>		
		User & date: 2023-09-14 10	):22:20 +0100 - 270 / Nishranth Mahesh (nhjm)
Acknowledge an exception			
		Signature: 2023-00-14 10:22:	16 +0100 - 113 / PAS-X Production Operator 3

Signature: 2023-09-14 10:22:16 +0100 - 113 / PAS-X Production Operator 3