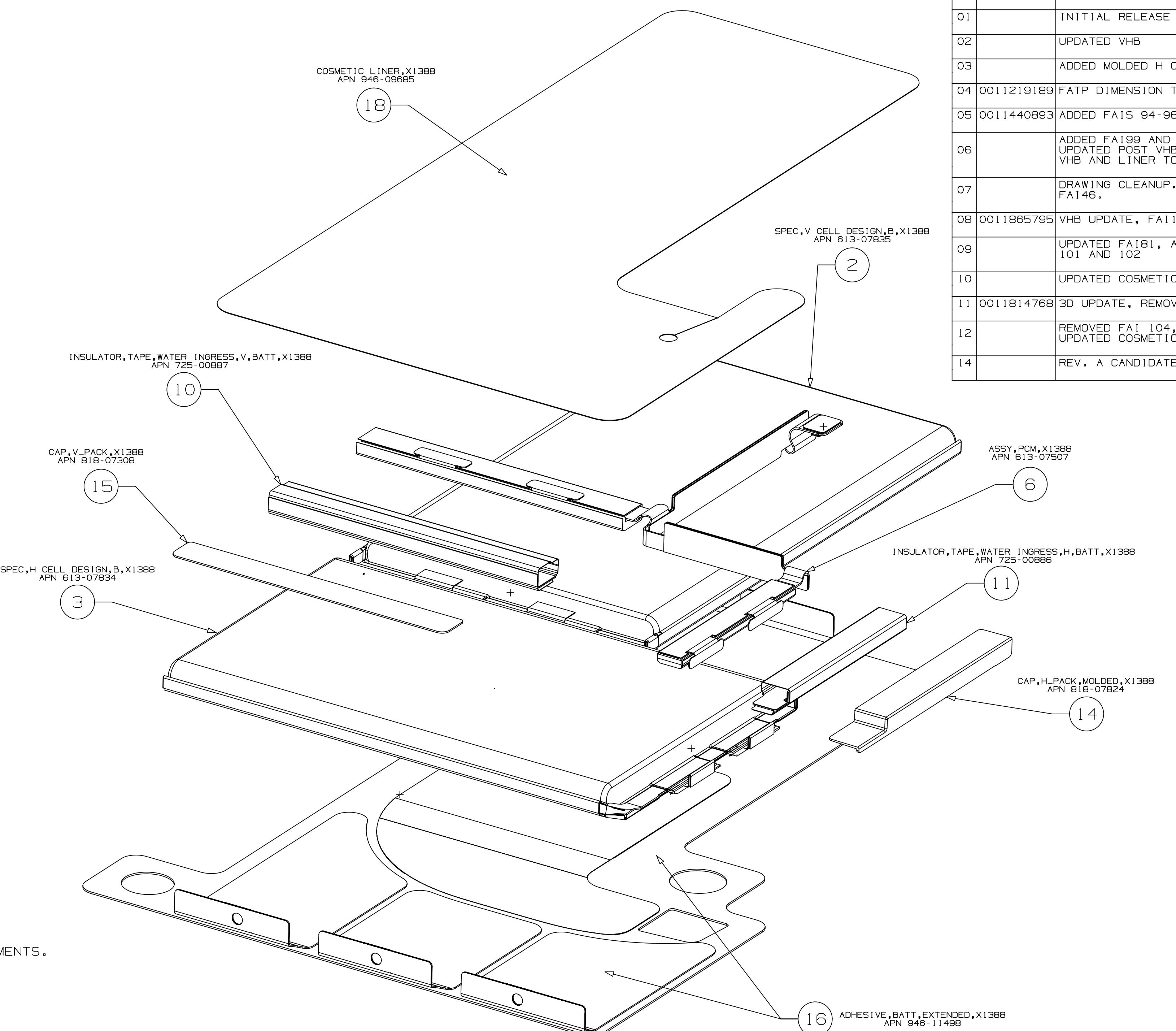


NOTES: (UNLESS OTHERWISE SPECIFIED)

1. GEOMETRIC DATA FILES PROVIDED BY COCO INC. SHALL BE USED FOR MASTER DATA. A DRAWING OF EQUAL FILENAME AND REVISION TO THE GEOMETRIC DATA SHALL BE USED TO DETERMINE GEOMETRIC CHARACTERISTICS AND TOLERANCES. DRAWING DIMENSIONS ARE SUBORDINATE TO GEOMETRIC DATA UNLESS SPECIFIED ON DRAWING TO BE MASTER, AS MAY BE THE CASE OF CABLE LENGTHS OR TABULATED VARIABLE DIMENSIONS. THE SUPPLIER MUST COMPLY WITH THE STANDARDS PERTAINING TO THE TOLERANCE METHOD APPLIED.
2. GD&T - GEOMETRIC TOLERANCE METHODS IN ACCORDANCE TO ASME Y14.5-2009. DATUM REFERENCE FRAMES RANK AS DATUM A PRIMARY, B SECONDARY AND C TERTIARY. FEATURE CONTROL FRAMES MAY RE-ORDER DATUMS PER THE FEATURES DATUM DEPENDENCE. DIMENSIONS THAT LOCATE GEOMETRIC TOLERANCE CHARACTERISTICS ARE BASIC (EXACT). NO TOLERANCES APPLY TO BASIC DIMENSIONS.
3. DIRECT TOLERANCE DIMENSIONING - INTERPRET DIMENSIONS THAT DO NOT LOCATE GD&T CHARACTERISTICS OR GD&T CONTROLLED FEATURES AS THE DIRECT TOLERANCE DIMENSION SYSTEM. THE LOCAL PLUS-/MINUS-, LOCAL LIMIT AND TITLE BLOCK TOLERANCES APPLY.
4. IN THE ABSENCE OF DRAWING DIMENSIONS AND DATUMS, THE GEOMETRIC DATA IS BASIC. THE PLANES OF THE ABSOLUTE COORDINATE SYSTEM DENOTE THE DATUM REFERENCE PLANES AS X-Y = DATUM A, Y-Z = B AND X-Z = C. ALL GEOMETRIC DATA SURFACES O.1 | A | B | C |.
5. PERFECT ORIENTATION AND/OR PERFECT LOCATION AT MMC AS REQUIRED FOR THE INTERRELATIONSHIP OF ALL DATUM FEATURES OF SIZE.
6. ON PARTS SUBJECT TO FREE STATE VARIATION, ALL TOLERANCES APPLY WHEN THE PART IS RESTRAINED ACCORDING TO FUNCTIONAL MATING CONDITIONS AS DEFINED BY THE DATUM REFERENCE FEATURE RANK OR FEATURE CONTROL FRAME DATUM RANK PER THE FEATURE INSPECTED. CONSULT PROPER COCO INC. SUPPLY QUALITY ENGINEER (SQE) FOR APPROVAL/CLARIFICATION ON INDIVIDUAL PARTS.
7. TOLERANCES DESIGNATED WITH THE SYMBOL SHALL BE PRODUCED WITH STATISTICAL TOLERANCE PROCESS CONTROLS. IN ORDER TO USE THE TOLERANCE ON A FEATURE, THE STATISTICAL PROCESS (CP, CPK, ETC) OF THE PART MUST BE VALIDATED AND APPROVED BY COCO SQE.
8. DIMENSIONS DESIGNATED WITH THE SYMBOL SHALL BE FIRST ARTICLE INSPECTION DIMENSIONS. 32 SAMPLE PARTS MUST BE FULLY INSPECTED. FAI REPORT MUST BE VALIDATED AND APPROVED BY COCO SQE.
9. ALL HOMOGENEOUS MATERIALS MUST COMPLY WITH THE FOLLOWING ENVIRONMENTAL SPECIFICATION:
- COCO REGULATED SUBSTANCES SPECIFICATION, 069-0135
10. INSULATOR TO BE FOLDED SUCH THAT NO AREAS ARE EXPOSED THAT MAY RESULT IN UNINTENTIONAL ELECTRICAL OR ENVIRONMENTAL EXPOSURE.
11. FOR SWELL SPECIFICATION REFER TO TABLE 1.
12. ALL SIDES OF CELLS MUST BE INSULATED. NO EXPOSED METAL OF CELL TABS OR PCM ALLOWED.
13. TESTING PER COCO CYCLING SPEC 099-08519
14. ALL DIMENSIONS TO BE MEASURED BY OMM OR OTHER NON-CONTACT METHOD APPROVED BY COCO PD UNLESS OTHERWISE SPECIFIED.
15. ALL CELL SURFACES MUST BE FREE OF PARTICLES SUITABLE FOR APPLYING ADHESIVE. THE SURFACE OF THE CELLS MAY BE WIPED CLEAN WITH A LINT FREE CLOTH. USE OF SOLVENTS OR OTHER CLEANING SOLUTIONS IS NOT ALLOWED. CLEANING PROCEDURE IS SUBJECT TO COCO REVIEW AND APPROVAL.
16. PRINT ARTWORK IN AREAS SHOWN.
QUALITY: ALL ARTWORK MUST HAVE MATCHING FONT SIZE, FONT STYLE, AND FONT COLOR.
COLOR: MIST GRAY 15 PER COCO CONTROL 912-0680-A
PAD PRINT INK: HENGJIN TSY-B, HALIC NTU-HF81194B OR OTHER COCO APPROVED INK
17. MEASURE BY PARALLEL PLATE HEIGHT GAGE PER COCO SPEC. 068-1529.
18. 100% PACK MEASUREMENT IS REQUIRED. SEE 069-9364 ERS FOR MEASUREMENT AND SAMPLING REQUIREMENTS.
19. FLEX TO BE FIXTURED TO DATUMS INDICATED FOR MEASUREMENT.
20. BATTERY MUST COMPLY WITH COSMETIC SPEC 068-1517 DOCUMENT.
21. MEASURE WITH FLEX PRESSED FLAT AGAINST DATUM B AND CONNECTOR HELD PARALLEL TO DATUM A.
22. PRINT PACK BARCODE WITHIN AREA SHOWN.
QUALITY: PRINT BARCODE PER ISO 15415. BARCODE MUST ACHIEVE ISO TR29158 GRADE C OR BETTER.
COLOR: MIST GRAY 15 PER COCO CONTROL 912-06804
23. OPERATOR AND ASSEMBLY FIXTURE REQUIREMENTS:
- SUCTION GAGE PRESSURE LIMIT: 0.84 KGF/CMA2 (12 PSI) MAXIMUM APPLIED TO CELL SURFACE IN REGION SHOWN
- ROLLER PRESSURE LIMIT: 4.0 KGF/CMA2 (56.9 PSI) MAXIMUM APPLIED TO CELL SURFACE IN REGION SHOWN
24. MEASURE 100% WITH PACK IN-LINE APMT.
25. MEASURE AT PACK OQC WITH APMT AND FATP IQC WITH APMT.
26. MEASURE AT PACK OQC AND FATP IQC WITH OMM, MEASUREMENT SOP SHOULD BE APPROVED BY COCO POM.
27. MEASURE AT PACK OQC WITH SINVO AND FATP IQC WITH SINVO.
28. APPLY ADHESIVE TO PACK WITH HEATED PRESS.
- PRESSURE: 0.25 MPa MIN, TEMPERATURE: 75±5 °C, DURATION: 15-20 SECONDS



29. PULL TABS MUST NOT DELAMINATE FROM SIDE OF PACK, REFER TO COCO PD APPROVED LIMIT SAMPLES.

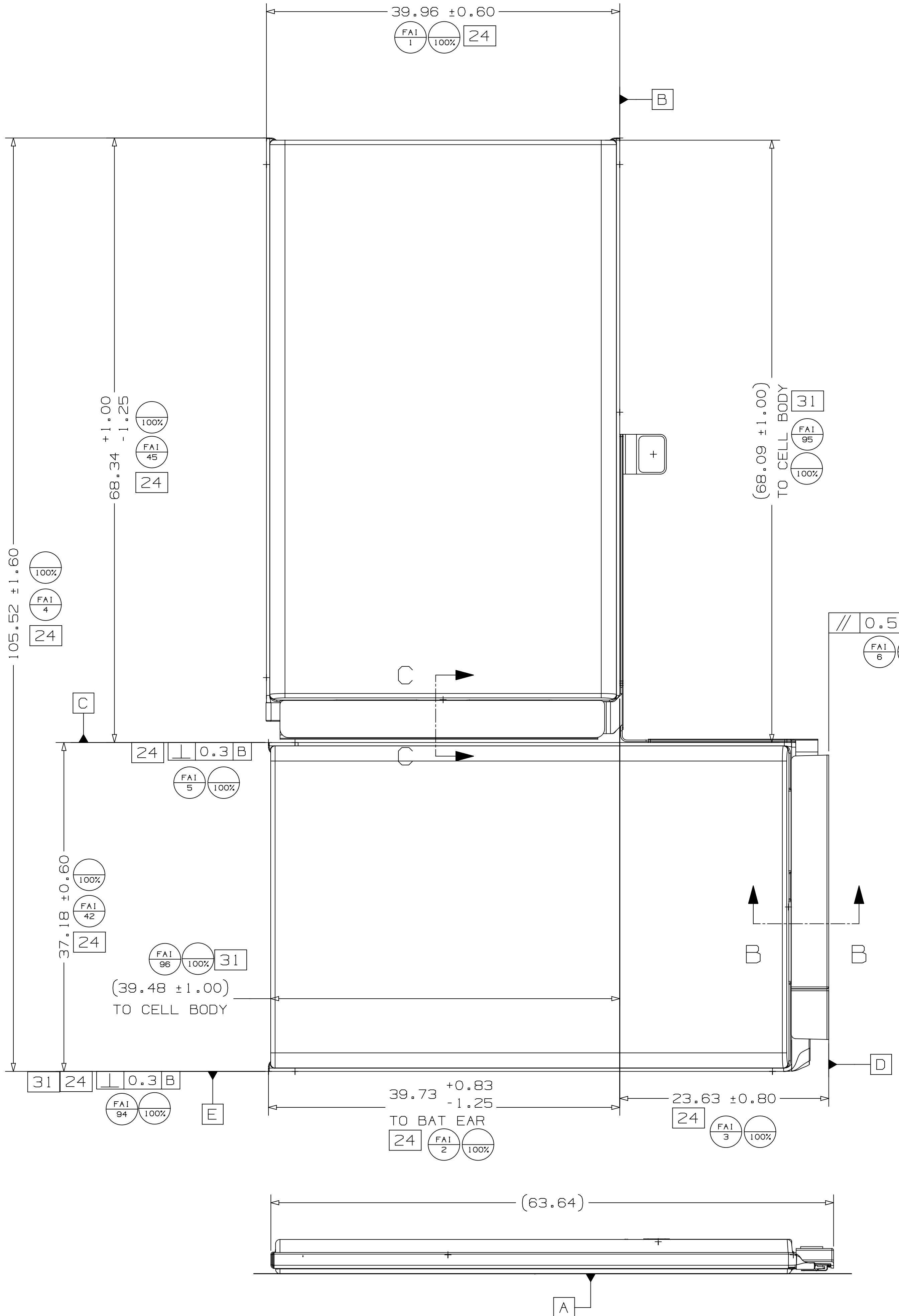
30. POUCH MATERIAL WATER CONTACT ANGLE: 108° MAX

MEASURE PER ERS 099-10529 AT LOCATIONS SHOWN IN ADHESIVE REGIONS ON BOTTOM SIDE OF THE PART BETWEEN CELL ARTWORK LOCATIONS. MEASUREMENTS TO BE PERFORMED ON A LOT SAMPLING BASIS.

31. MEASUREMENT IS FOR DATA COLLECTION PURPOSES ONLY

REV	ECO#	DESCRIPTION OF REVISION
01		INITIAL RELEASE J. WILSON 01/03/18
02		UPDATED VHB J. WILSON 01/19/18
03		ADDED MOLDED H CAP J. WILSON 02/05/18
04	0011219189	FATP DIMENSION TOLERANCE UPDATE J. WILSON 02/09/18
05	0011440893	ADDED FA15 94-96, ADDED BAT EAR ROTIS J. WILSON 02/27/18
06		ADDED FA199 AND 100 FOR DATA COLLECTION, UPDATED POST VHB INSPECTION TOLERANCE TO ADD VHB AND LINER TOLERANCE J. WILSON 03/26/18
07		DRAWING CLEANUP. REMOVED FA156 AND UPDATED FA146. J. WILSON 04/17/18
08	0011865795	VHB UPDATE, FA118 SPEC RELIEF J. WILSON 05/01/18
09		UPDATED FA181, ADDED FLATNESS SPC, ADDED FA1 101 AND 102 J. WILSON 05/03/18
10		UPDATED COSMETIC LINER, ADDED FA1 103 AND 104 J. WILSON 05/24/18
11	0011814768	3D UPDATE, REMOVED FA15 52 AND 53 J. WILSON 06/27/18
12		REMOVED FA1 104, CHANGE FA1103 TO FA1 ONLY, UPDATED COSMETIC LINER JONATHAN_C_WILSON 07/12/18
14		REV. A CANDIDATE, UPDATED FA13 AND 50 J. WILSON 08/01/18

METRIC		COCO Inc.	
DRAFTER JON WILSON	DATE 01/03/18	NOTICE OF PROPRIETARY PROPERTY: THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF COCO INC. THE POSSESSOR AGREES TO THE FOLLOWING: (!) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE (!) NOT TO COPY IT (!) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART (!) ALL RIGHTS RESERVED	
DESIGNER JON WILSON	DATE 01/03/18	DIMENSIONS ARE IN MILLIMETERS TOLERANCES	
TITLE DWG, ASSY, BATT, B, X1388			
DRAWING NUMBER 613-07933		REV. 14	
DO NOT SCALE DRAWINGS		SCALE	
THIRD ANGLE PROJECTION		SIZE D	SHT 1 OF 14 NONE



100% INSPECTION FAIS

2
3.870 ± 0.125
PPG AREA ON PAGE 10 [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

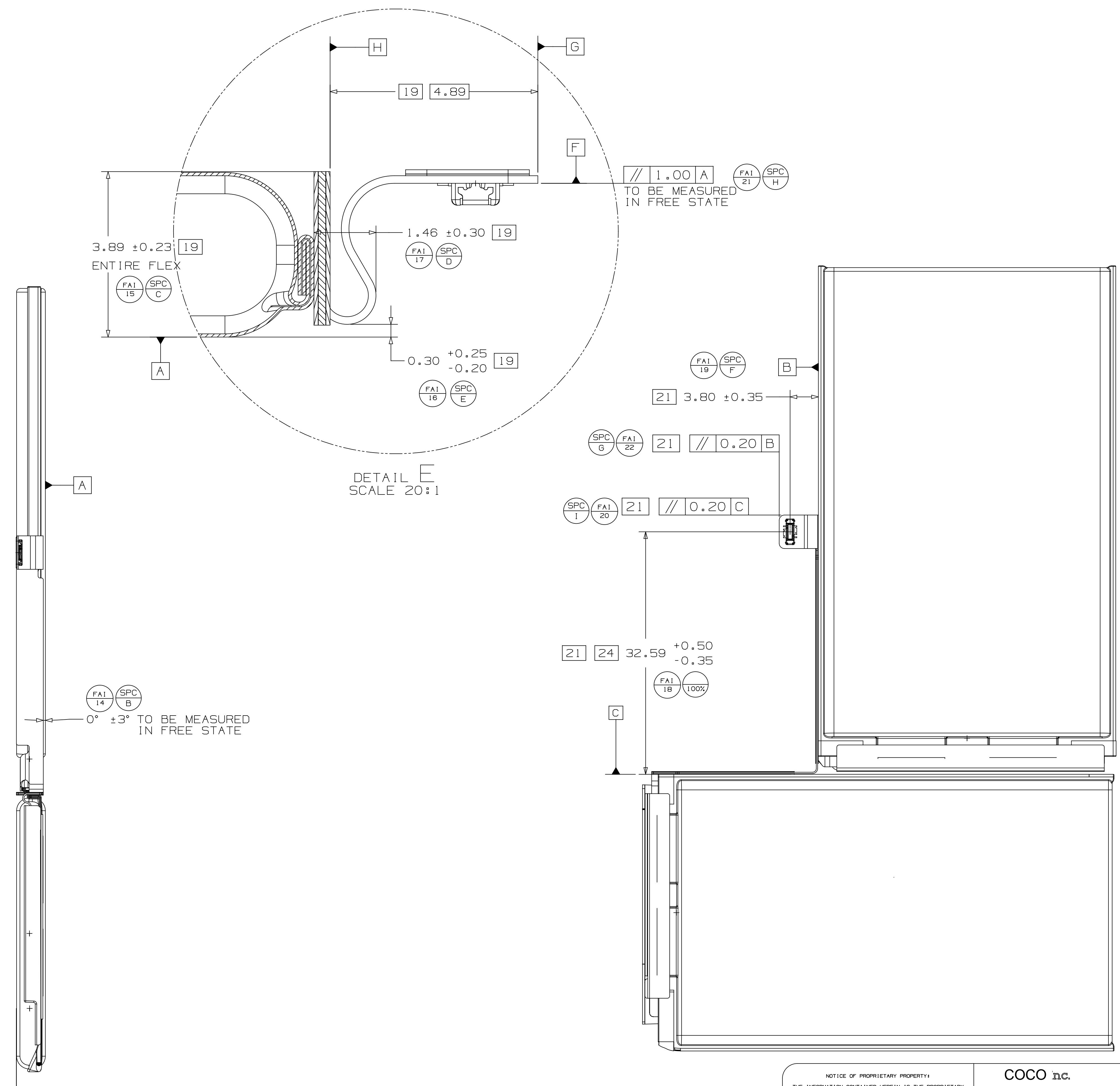
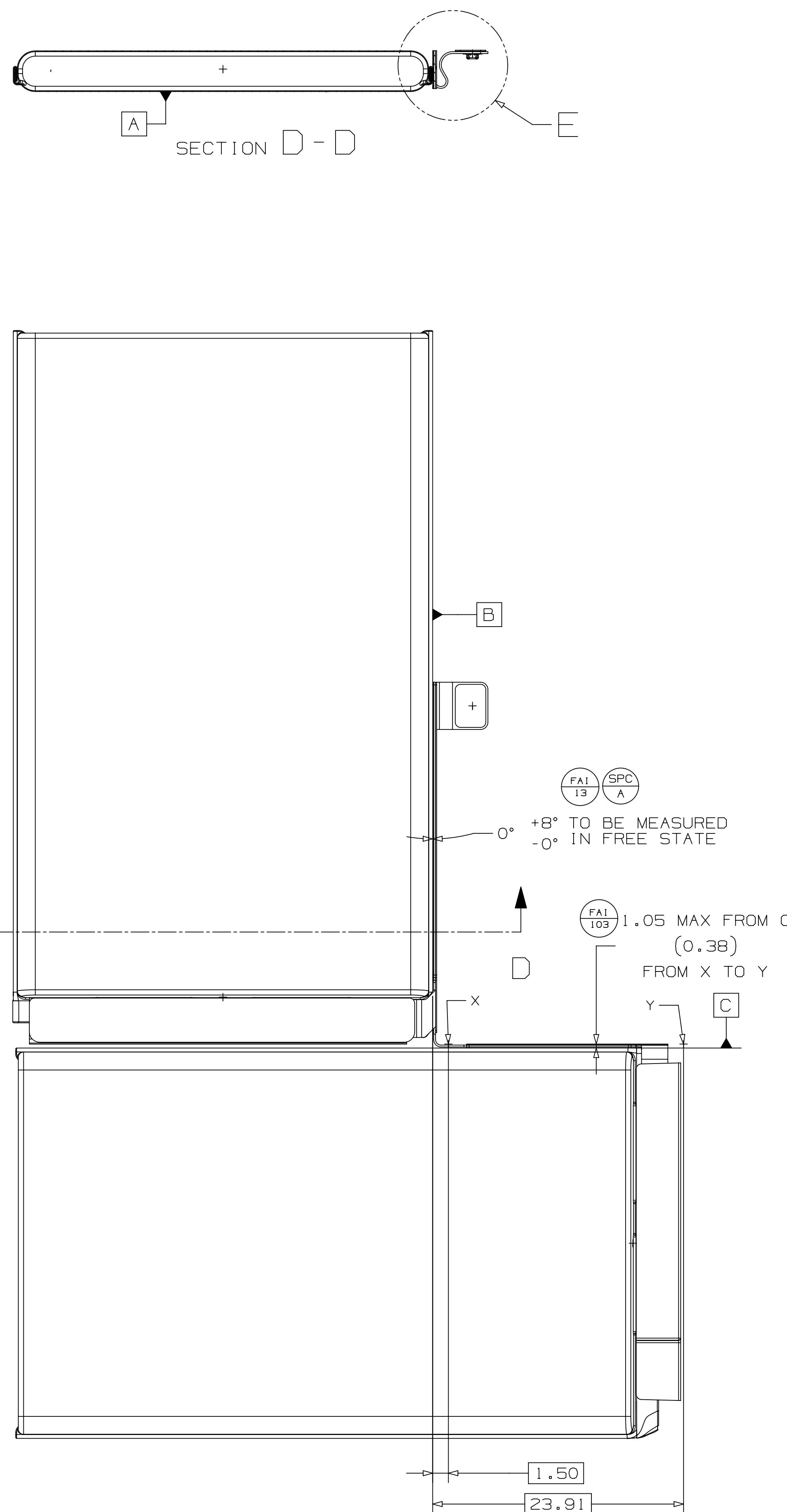
1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]

1
3.06 ± 0.22
FLEX BEND [14] [17] [24]

1
2.84 ± 0.33
PCM HEIGHT [14] [17] [24]



NOTICE OF PROPRIETARY PROPERTY:

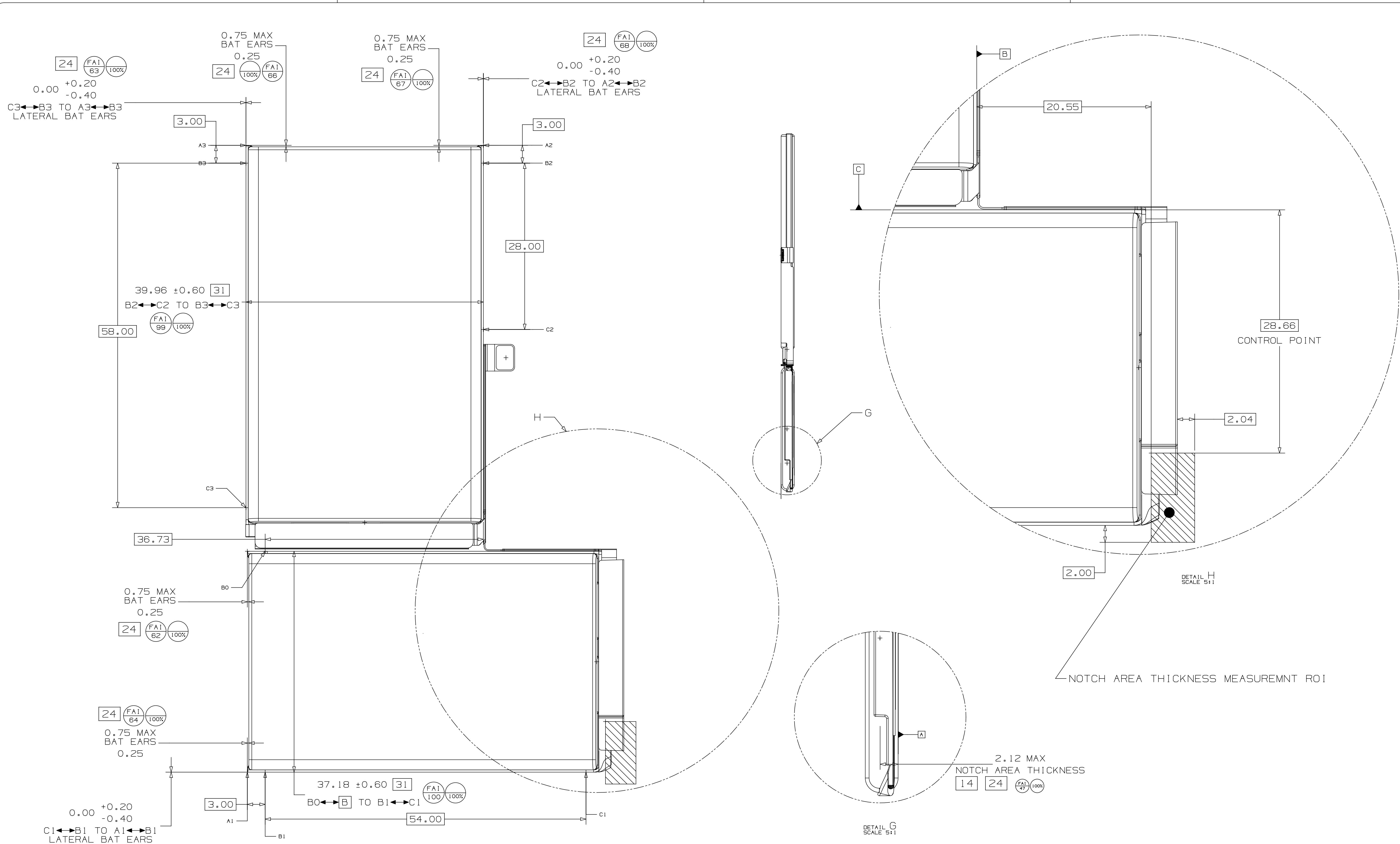
INFORMATION CONTAINED HEREIN IS THE PROPRIETARY
PROPERTY OF COCO INC. THE POSSESSOR AGREES TO
FOLLOWING:

- TO MAINTAIN THIS DOCUMENT IN CONFIDENCE
- NOT TO REPRODUCE OR COPY IT
- NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART

ALL RIGHTS RESERVED

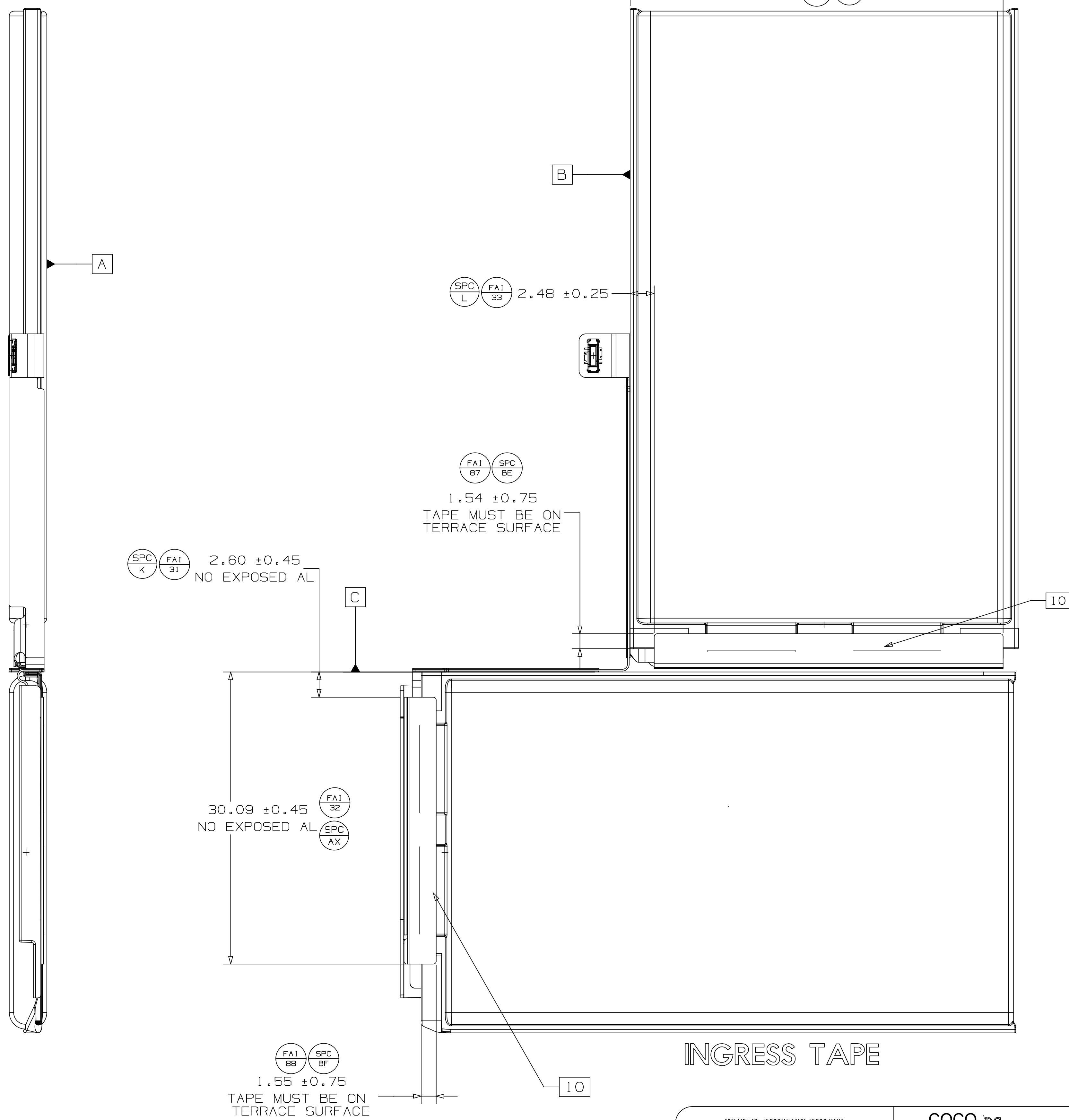
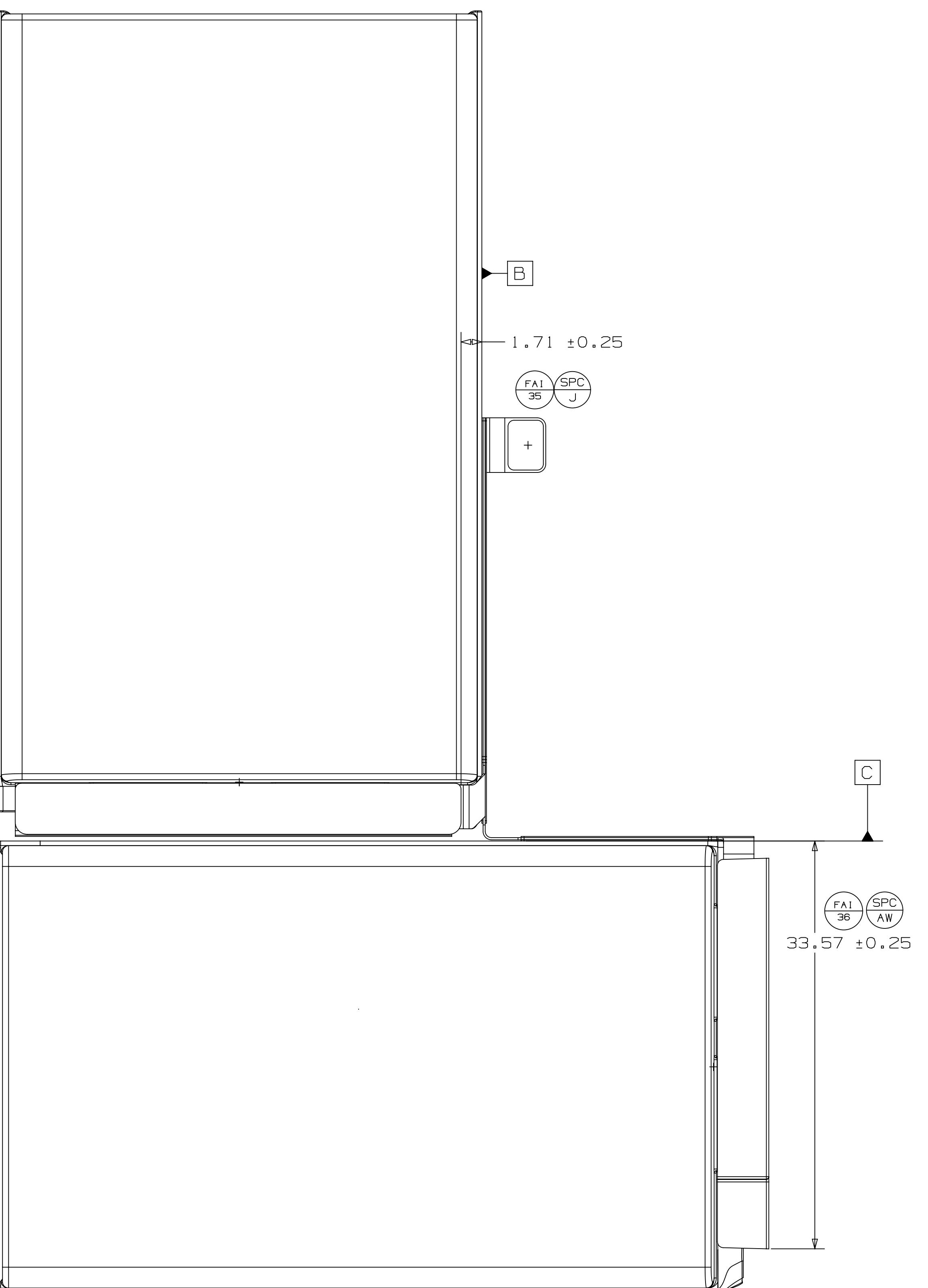
COCO 'nc.

	DRAWING NUMBER	REV.
	613-07933	14
E:	NONE	SHT 3 OF 14



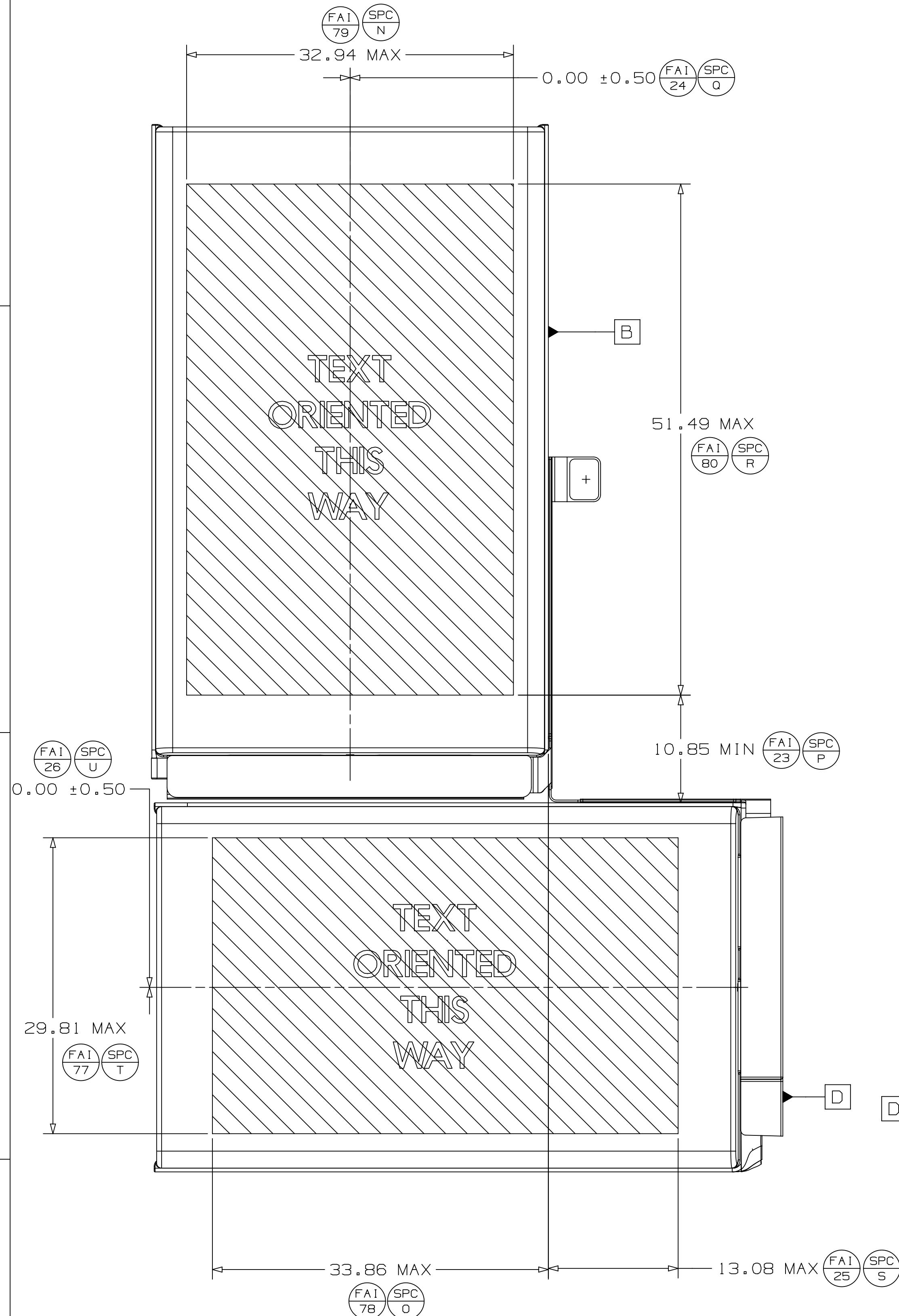
NOTCH & BAT EARS

NOTICE OF PROPRIETARY PROPERTY: THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF COCO INC. THE POSSESSOR AGREES TO THE FOLLOWING: (i) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE (ii) NOT TO REPRODUCE OR COPY IT (iii) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART (iv) ALL RIGHTS RESERVED	COCO Inc.
DRAWING NUMBER D 613-07933 14	SIZE: NONE

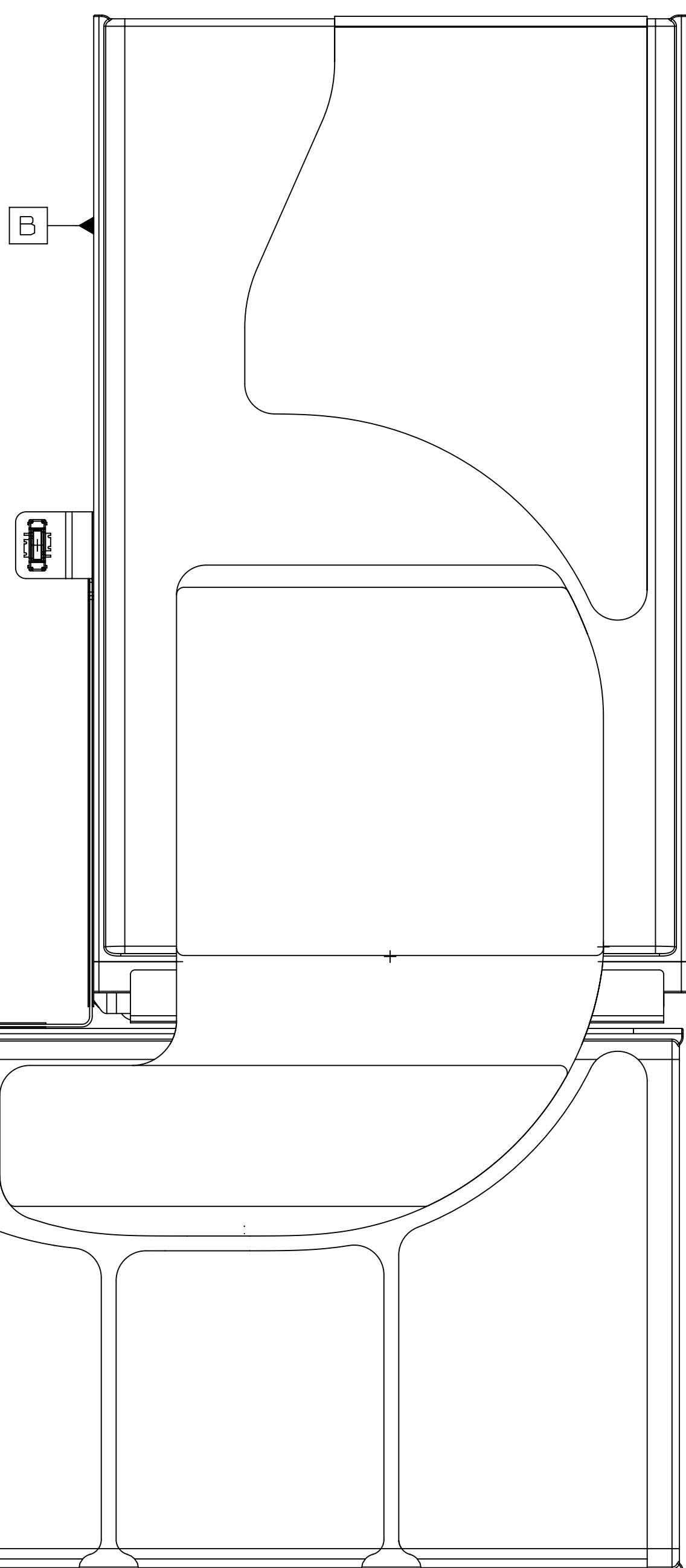


NOTICE OF PROPRIETARY PROPERTY:			COCO Inc.	
THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF COCO INC. THE POSSESSOR AGREES TO THE FOLLOWING:			SIZE DRAWING NUMBER REV.	
(i) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE			D	613-07933 14
(ii) NOT TO REPRODUCE OR COPY IT			SCALE: NONE	SHT 5 OF 14
(iii) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART				
(iv) ALL RIGHTS RESERVED				

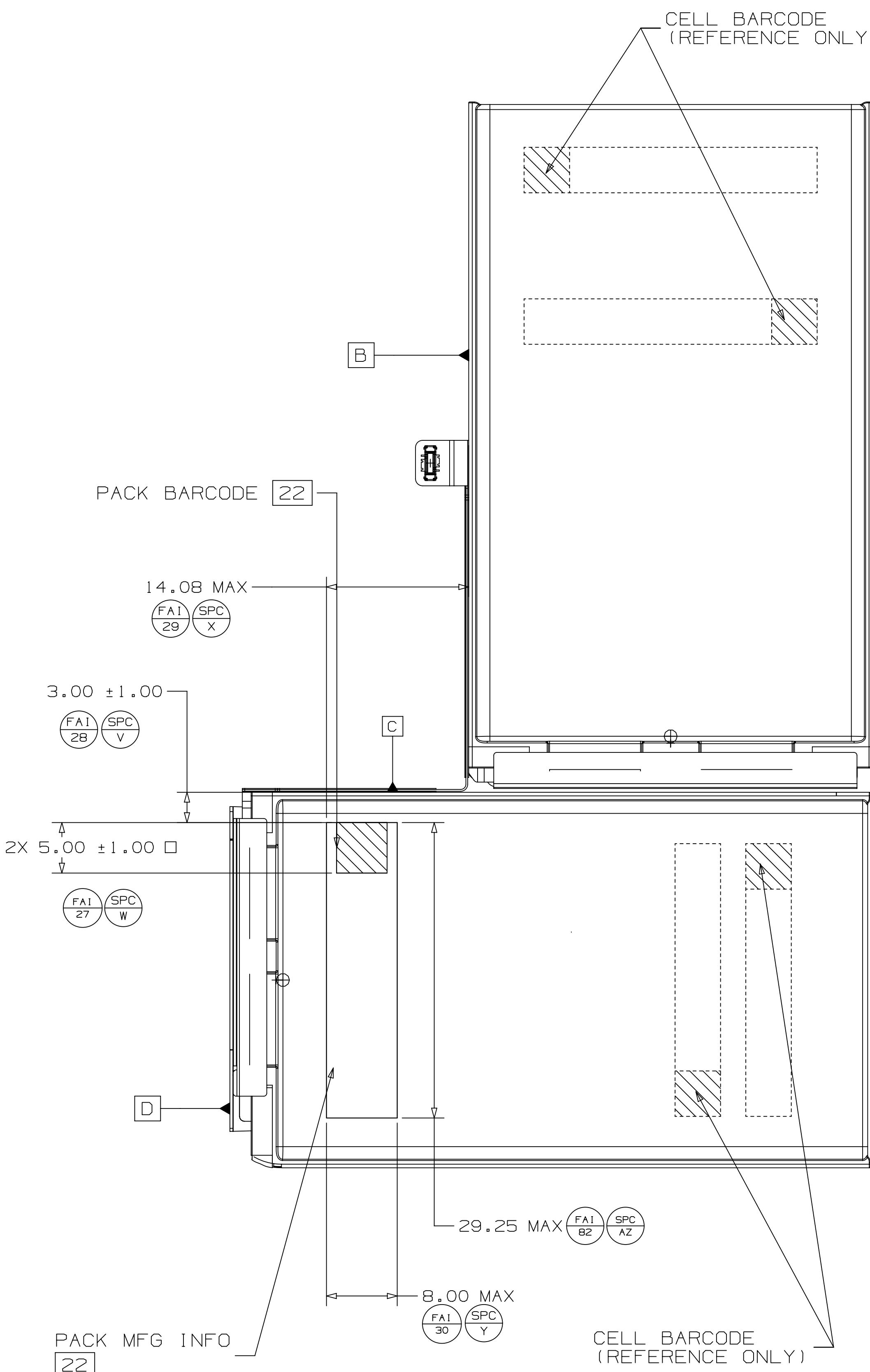
COSMETIC ARTWORK



NON-COSMETIC ARTWORK



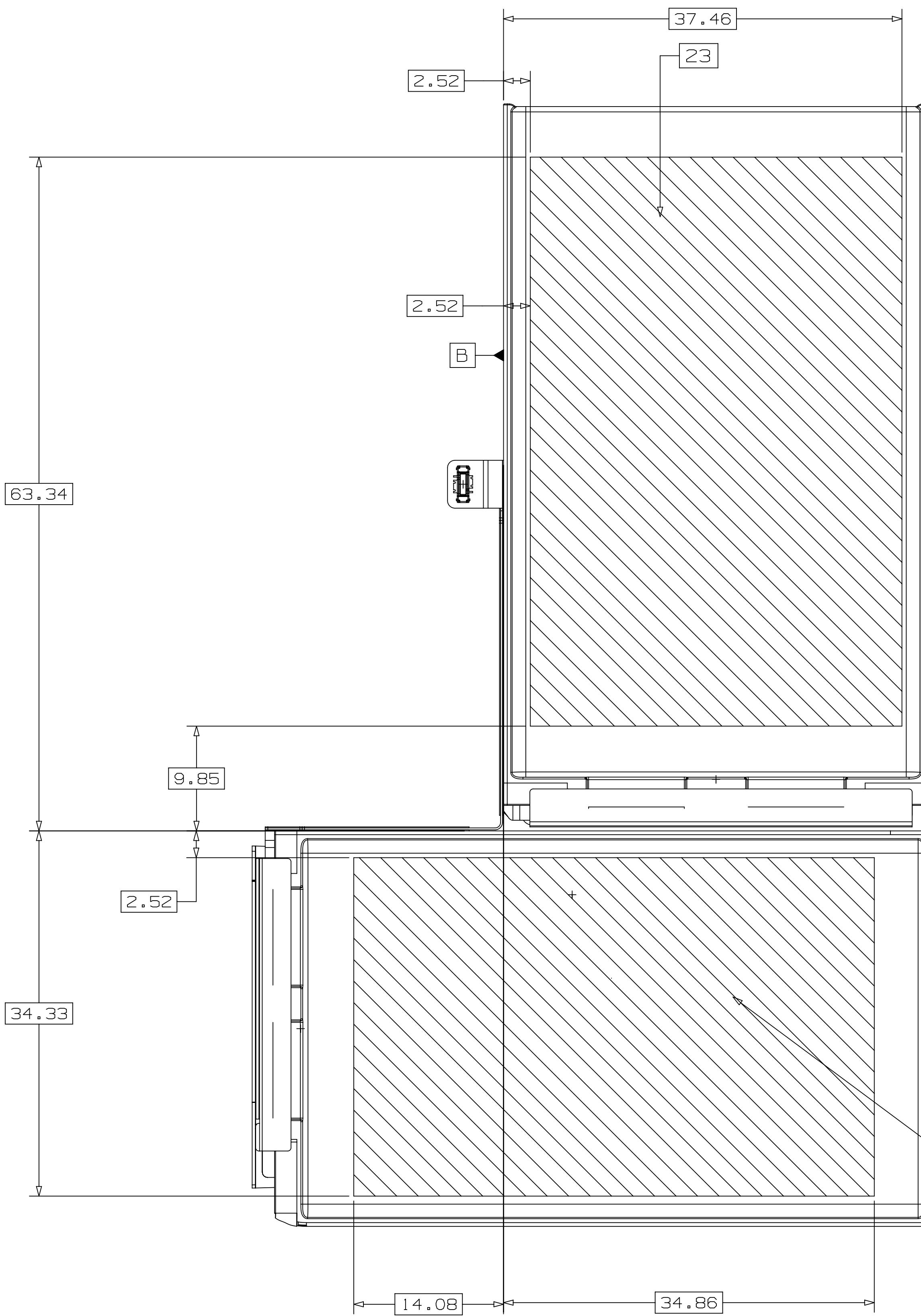
NON-COSMETIC PACK/CELL BARCODE



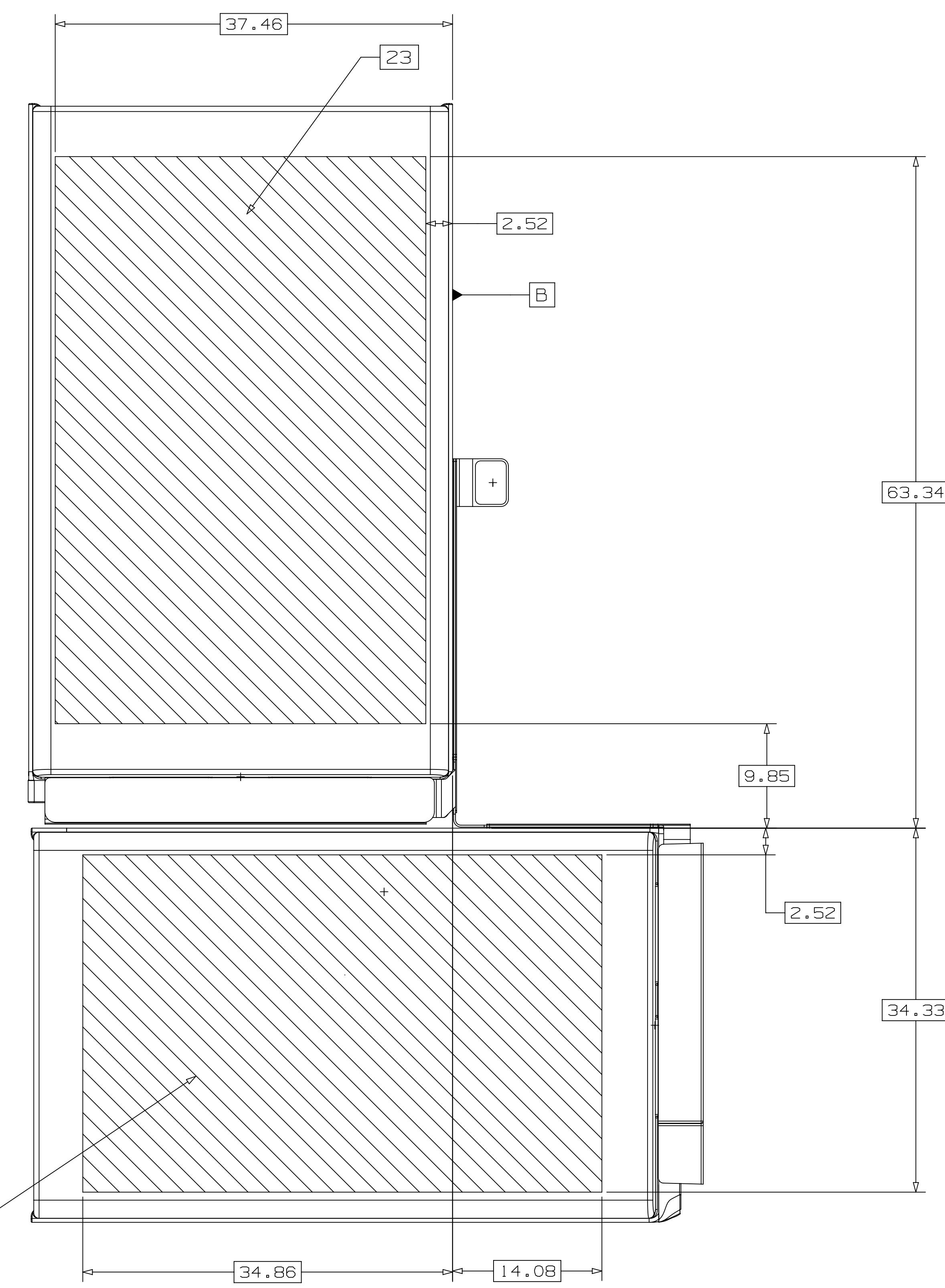
ARTWORK AREA DETAIL [16] [22]

NOTICE OF PROPRIETARY PROPERTY: THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF COCO INC. THE POSSESSOR AGREES TO THE FOLLOWING: (i) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE (ii) NOT TO REPRODUCE OR COPY IT (iii) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART (iv) ALL RIGHTS RESERVED	COCO Inc.
D 613-07933 14	SIZE DRAWING NUMBER REV. SHEET 6 OF 14

NON-COSMETIC SIDE

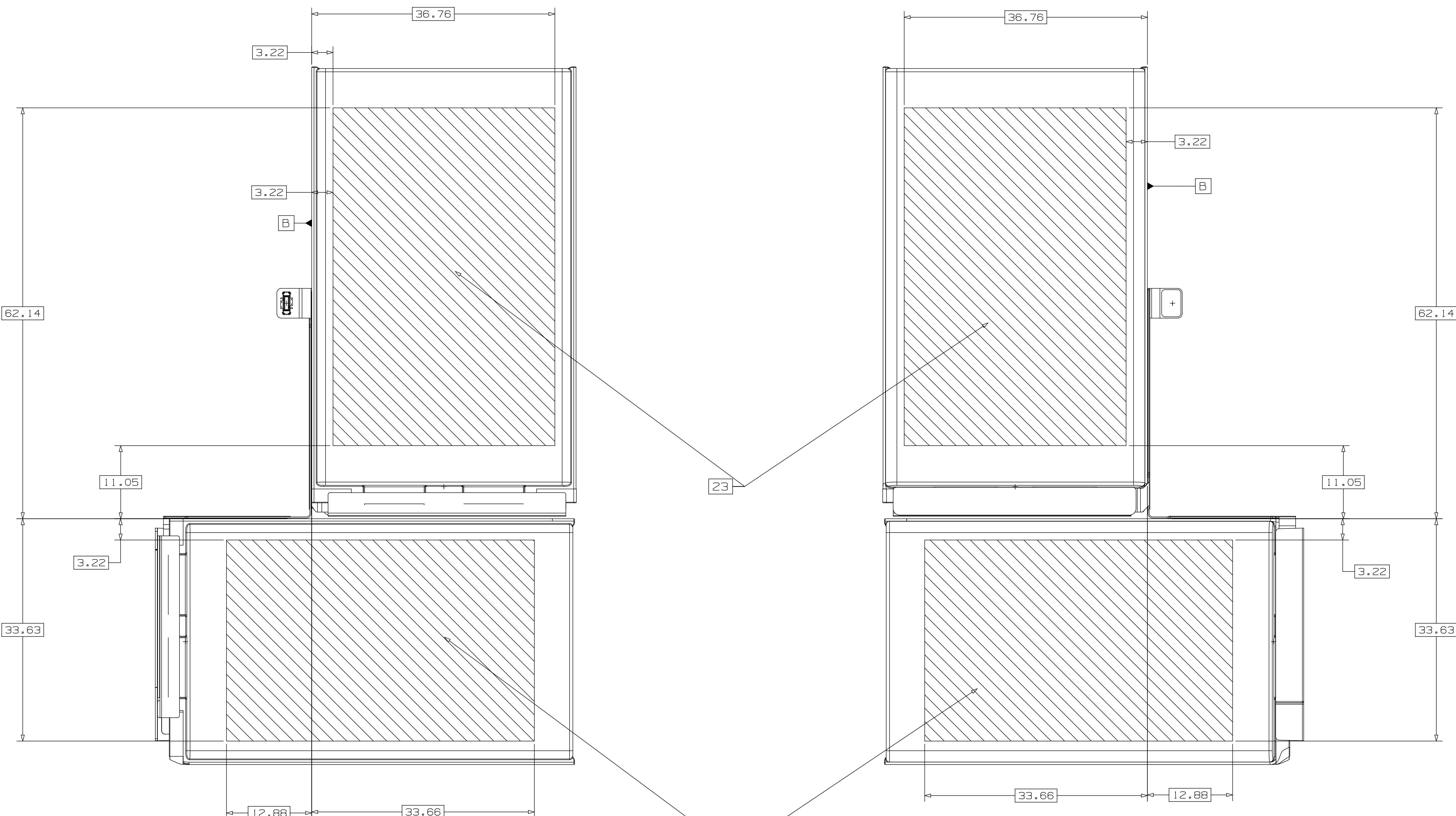


COSMETIC SIDE



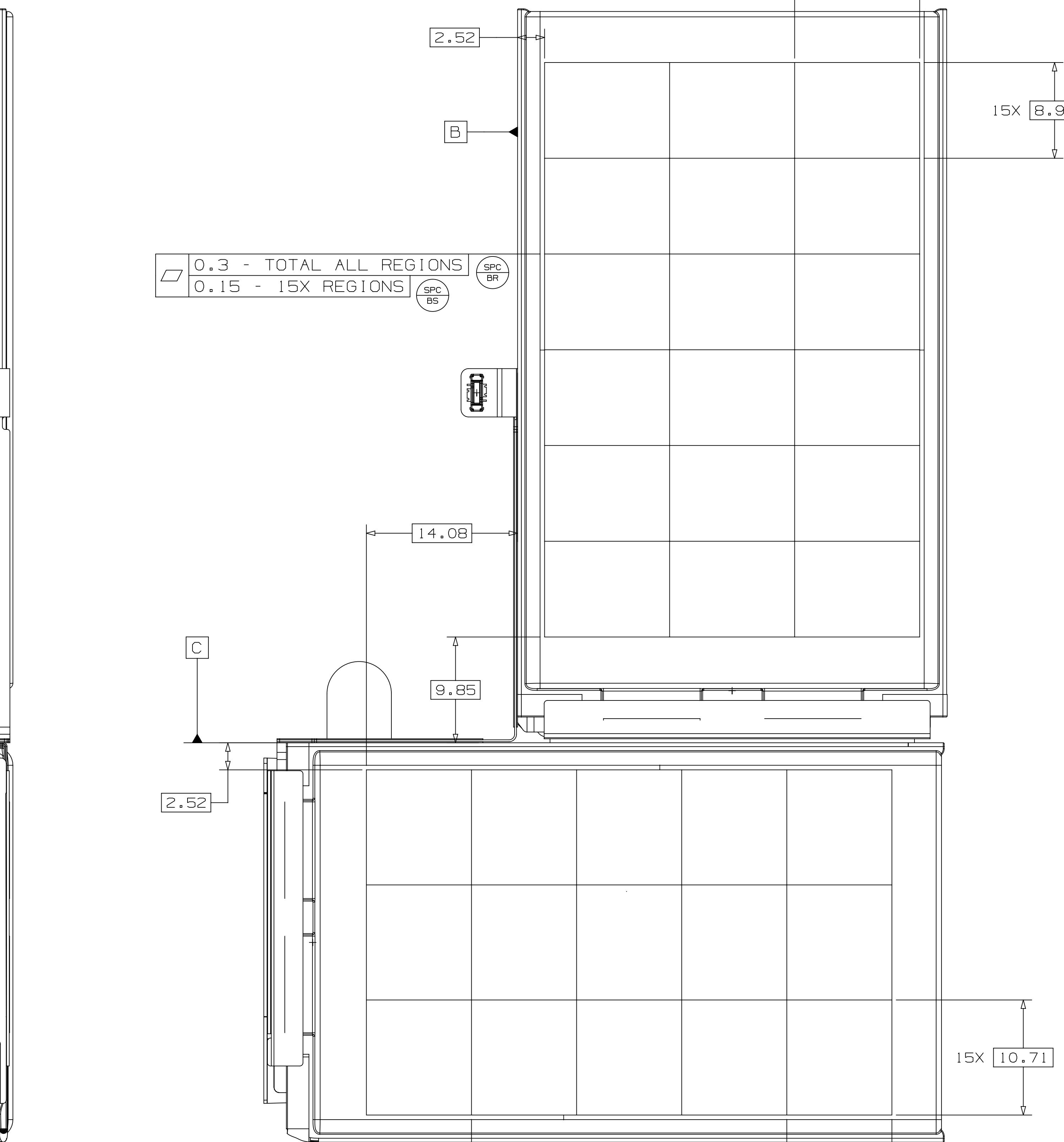
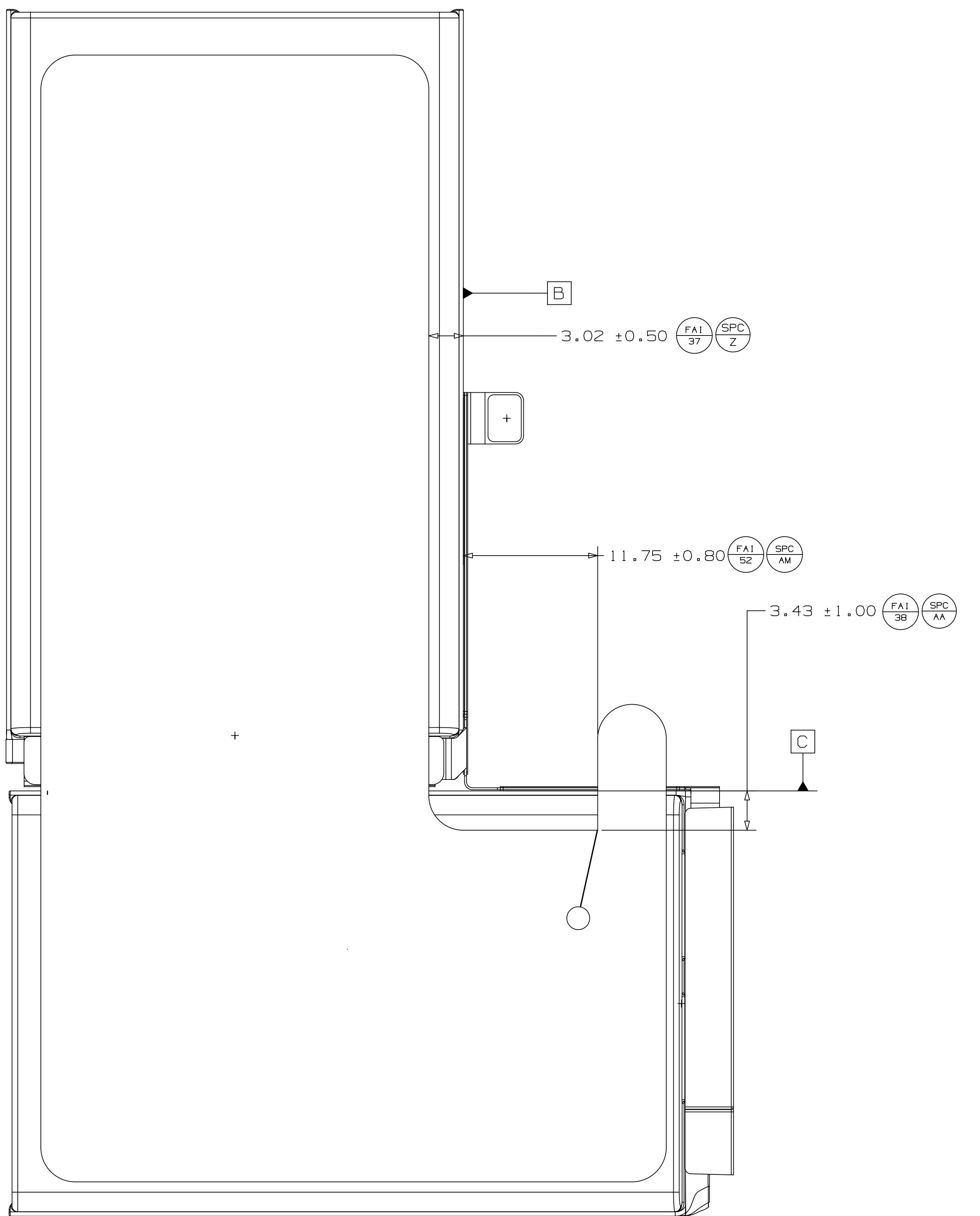
ROLLER PRESSURE

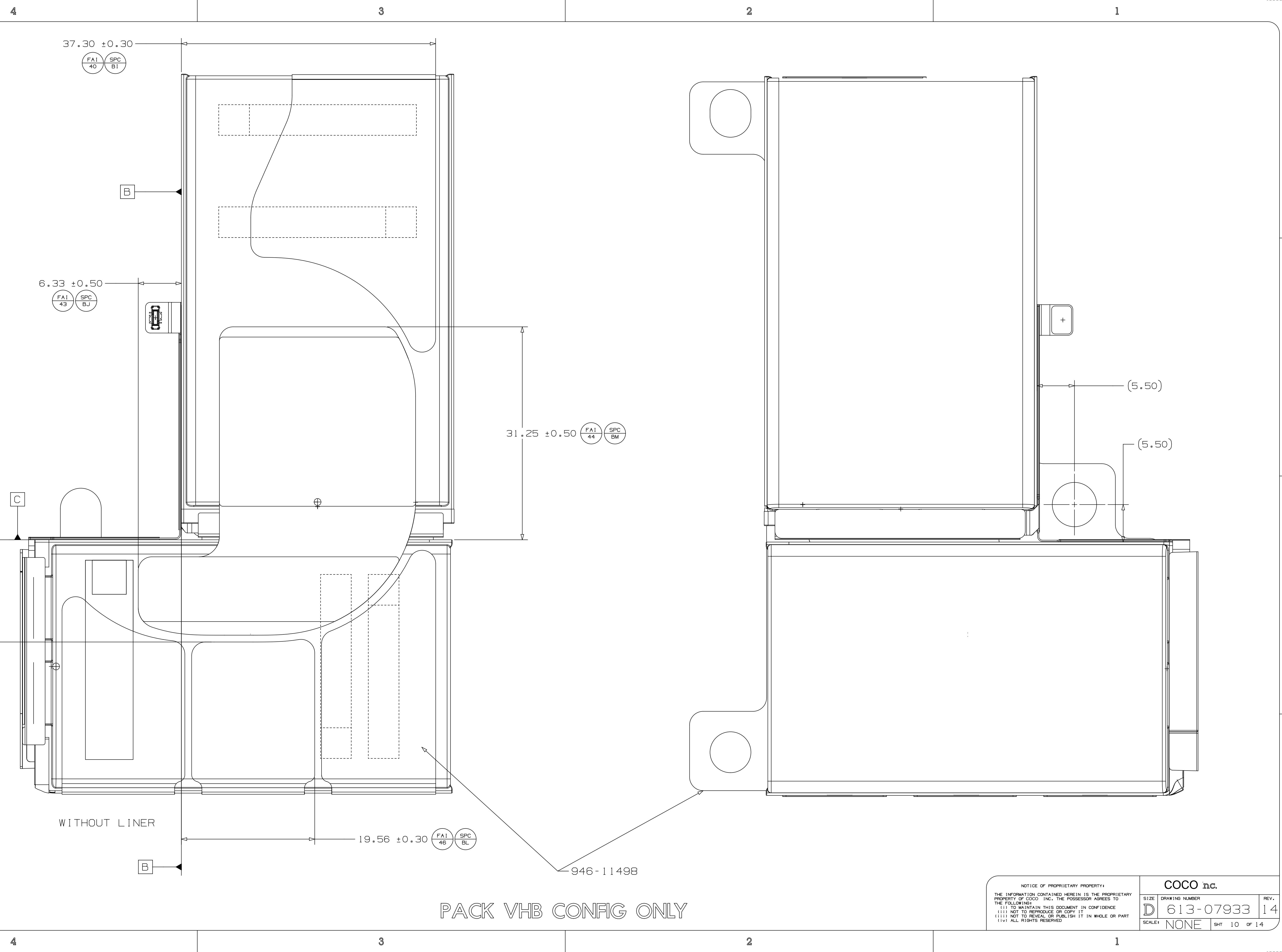
NOTICE OF PROPRIETARY PROPERTY:		
THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF COCO INC. THE POSSESSOR AGREES TO THE FOLLOWING:		
(i)	TO MAINTAIN THIS DOCUMENT IN CONFIDENCE	REV.
(ii)	NOT TO REPRODUCE OR COPY IT	SIZE
(iii)	NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART	DRAWING NUMBER
(iv)	ALL RIGHTS RESERVED	613-07933 14
SCALE:	NONE	SHT 7 OF 14

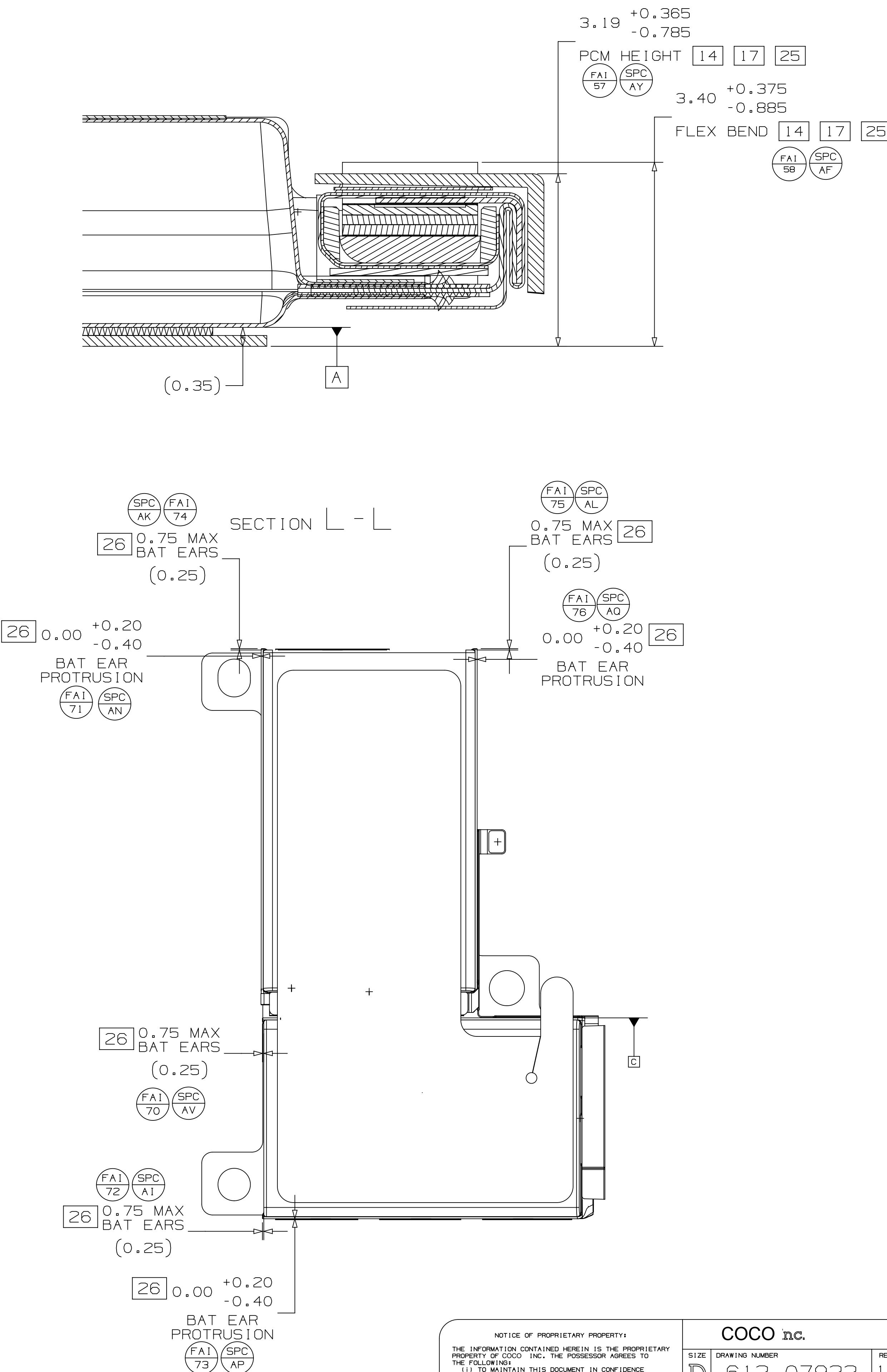
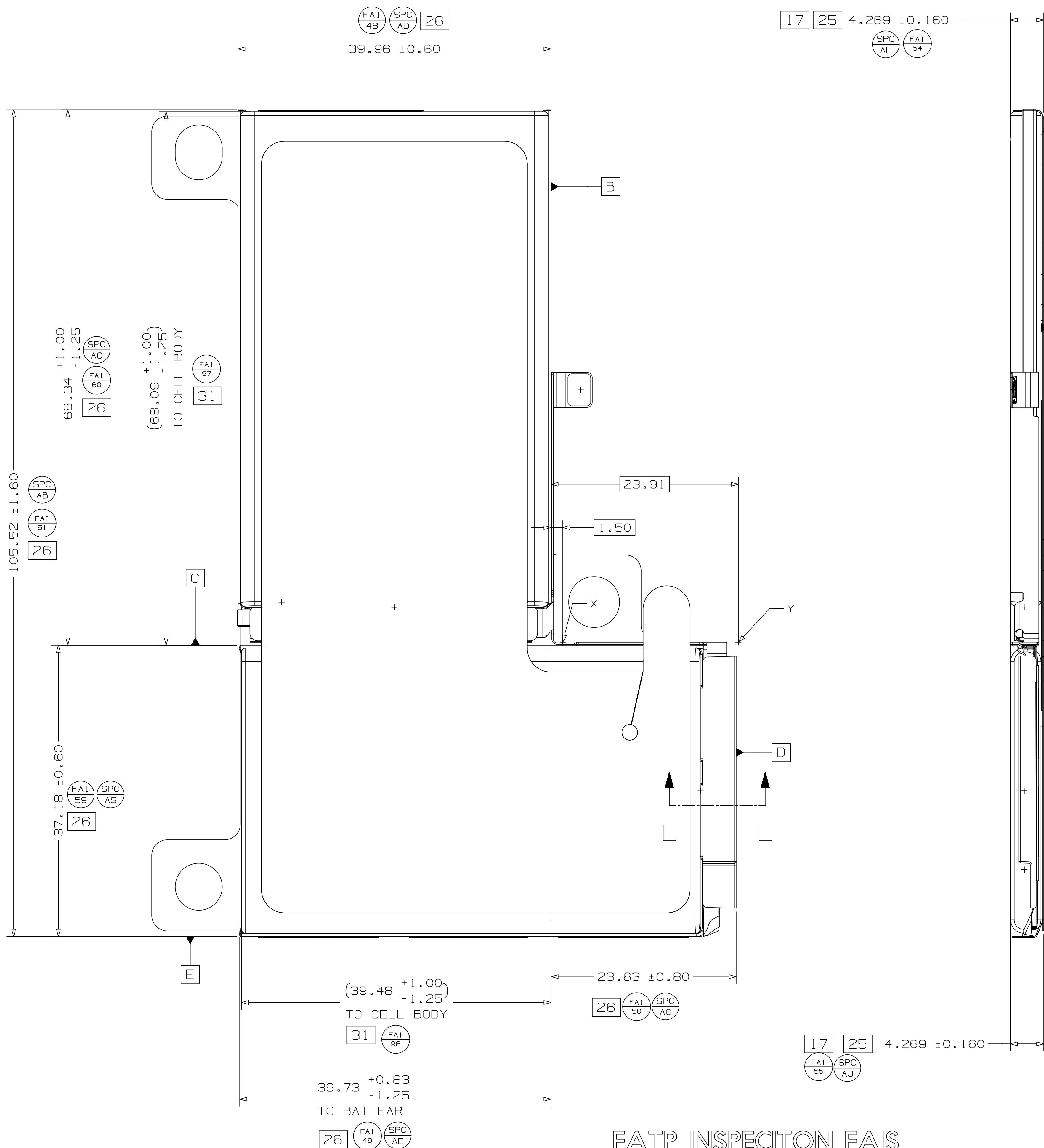


SUCTION PRESSURE

NOTICE OF PROPRIETARY PROPERTY:		
THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF COCO INC. THE POSSESSOR AGREES TO THE FOLLOWING:		
(i)	TO MAINTAIN THIS DOCUMENT IN CONFIDENCE	REV.
(ii)	NOT TO REPRODUCE OR COPY IT	
(iii)	NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART	
(iv)	ALL RIGHTS RESERVED	
SIZE	DRAWING NUMBER	
D	613-07933	14
SCALE:	NONE	SHT 8 OF 14







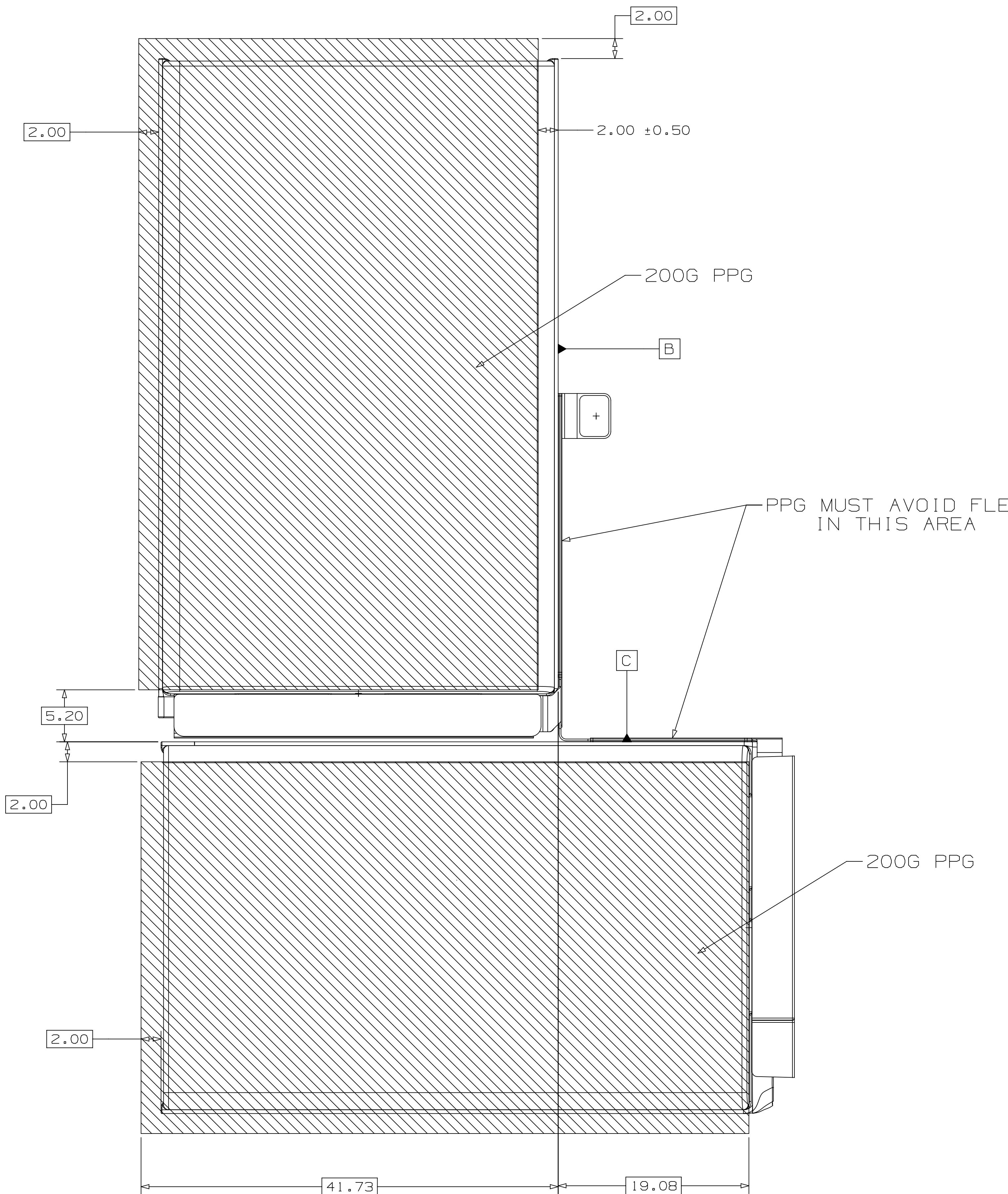
FATP INSPECTION FAIS

ICE OF PROPRIETARY PROPERTY:
ON CONTAINED HEREIN IS THE PROPRIETARY
OCO INC. THE POSSESSOR AGREES TO
;
TAIN THIS DOCUMENT IN CONFIDENCE
REPRODUCE OR COPY IT
REVEAL OR PUBLISH IT IN WHOLE OR PART
HTS RESERVED

COCO inc.

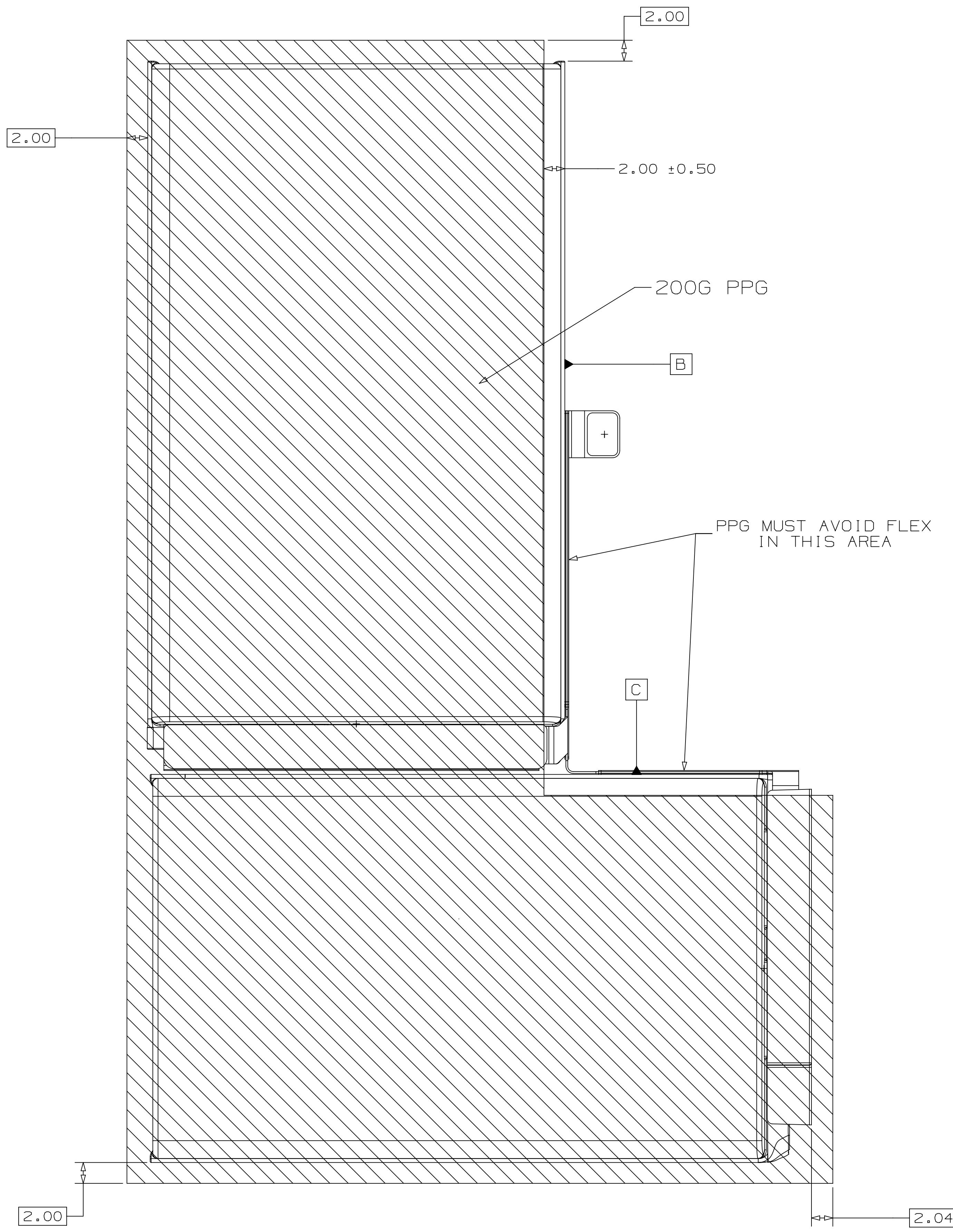
DRAWING NUMBER	REV.
613-07933	14
NONE	SHT 11 OF 14

APMT 200G PPG (PER CELL) COVERAGE
FAI 7 AND FAI 8



VENDOR	PPG WEIGHT		PPG - SHIP	PPG WEIGHT	
	FAI 7	FAI 8		FAI 101 (REF ONLY)	FAI 102 (REF ONLY)
100-1010	200 ± 20g	200 ± 20g	3.870±0.125	50 ± 5g	50 ± 5g
100-1040	200 ± 20g	200 ± 20g	3.870±0.125	50 ± 5g	50 ± 5g
100-1070	200 ± 20g	200 ± 20g	3.870±0.125	50 ± 5g	50 ± 5g
100-1090	200 ± 20g	200 ± 20g	3.870±0.125	50 ± 5g	50 ± 5g

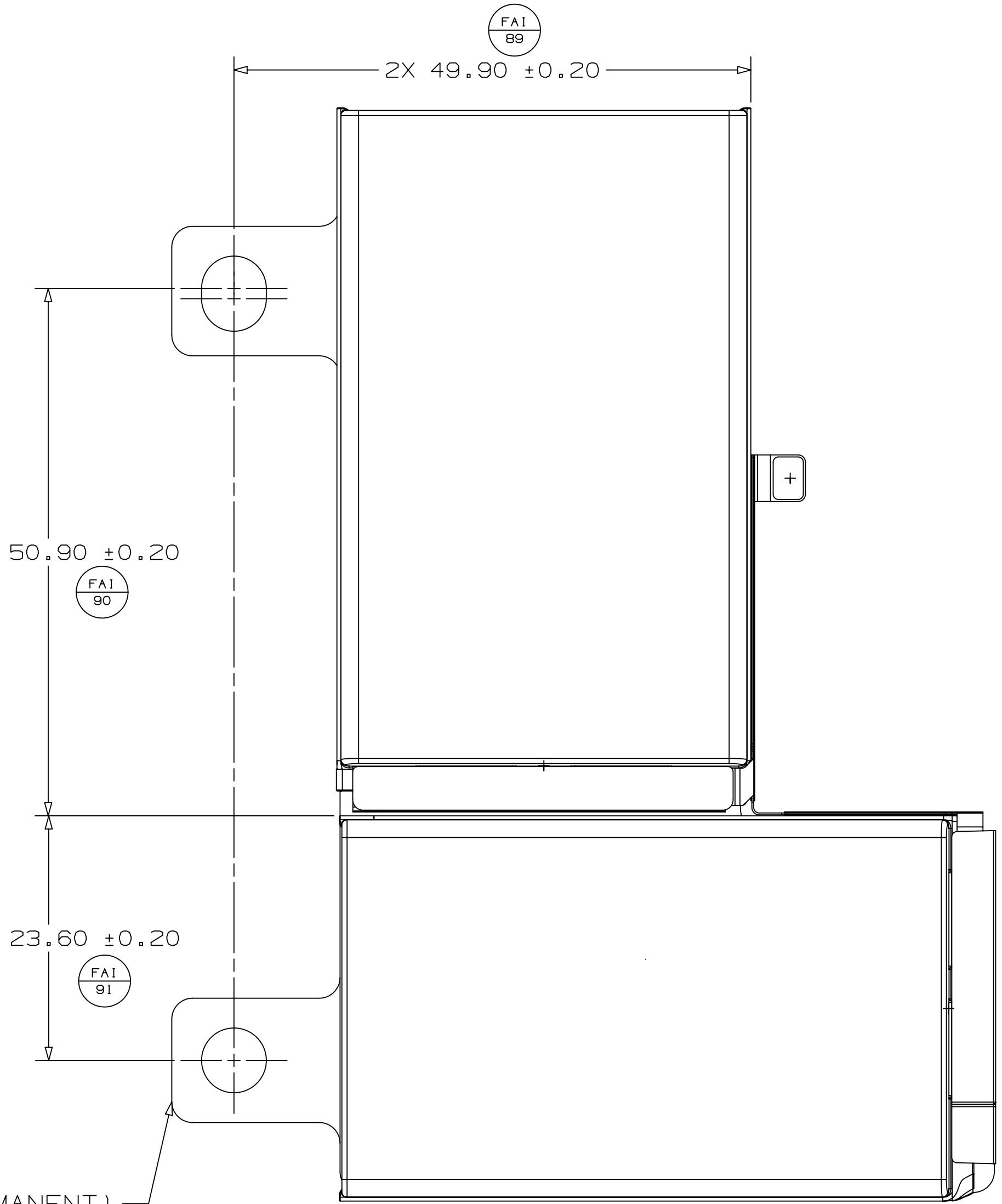
PACK 500 CYCLE LIFE PPG COVERAGE



11 TABLE 1

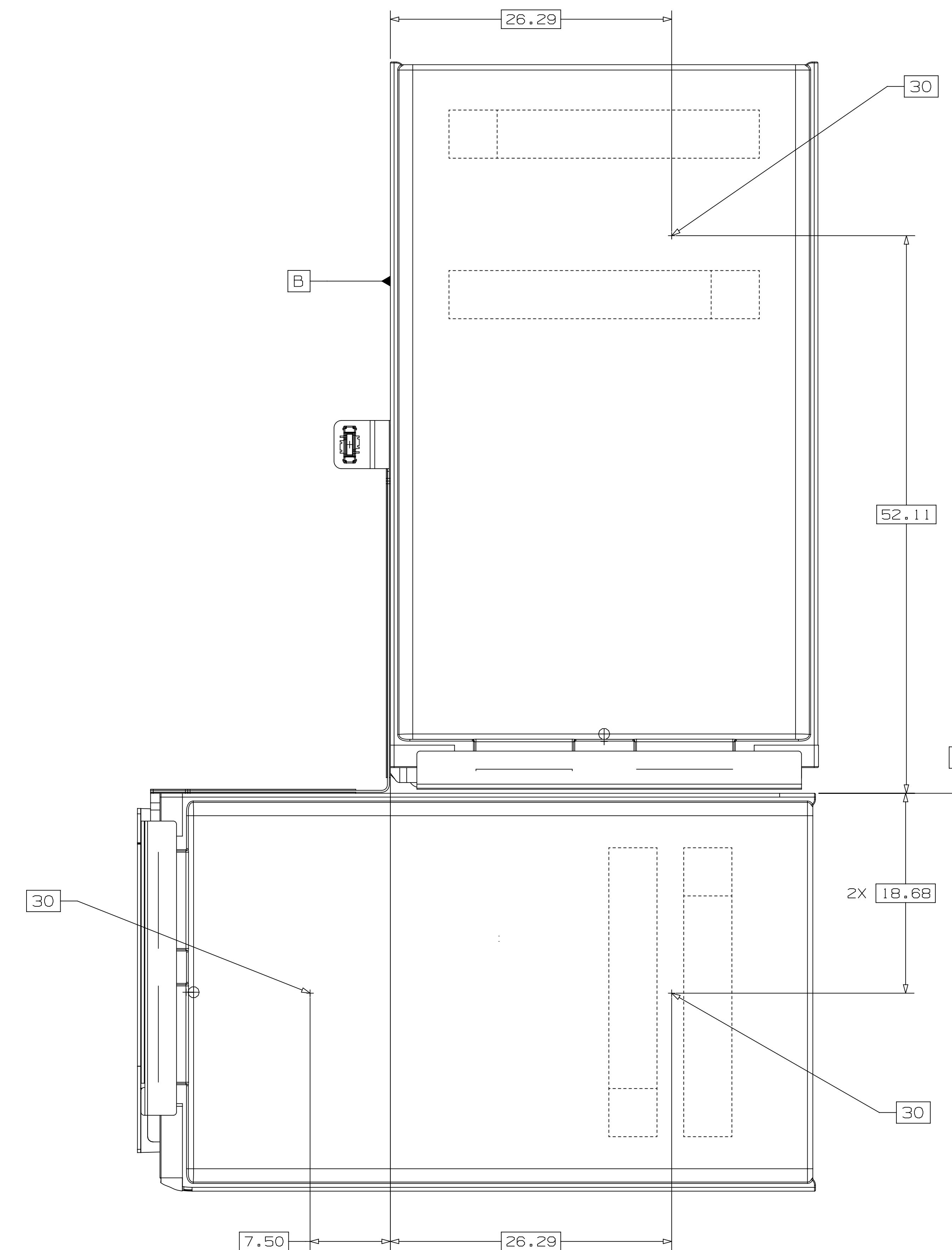
VENDOR	PPG WEIGHT		PPG - MAX SWELL AT 500 CYCLES
	CYCLE (REFERENCE)	CYCLE (TOTAL)	
100-1010	200 ± 20g	50 ± 5g	4.275
100-1040	200 ± 20g	50 ± 5g	4.275
100-1070	200 ± 20g	50 ± 5g	4.275
100-1090	200 ± 20g	50 ± 5g	4.275

FAIS 89-91 TO BE CHECKED ONLY ON PACKS USED FOR CYCLING



NOTICE OF PROPRIETARY PROPERTY: THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF COCO INC. THE POSSESSOR AGREES TO THE FOLLOWING: (i) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE (ii) NOT TO REPRODUCE OR COPY IT (iii) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART (iv) ALL RIGHTS RESERVED		
COCO Inc.		
SIZE	DRAWING NUMBER	REV.
D	613-07933	14
SCALE:	NONE	SHT 13 OF 14

PACK WATER CONTACT ANGLE MEASUREMENT



7.50 26.29

NOTICE OF PROPRIETARY PROPERTY:			COCO Inc.	
THE INFORMATION CONTAINED HEREIN IS THE PROPRIETARY PROPERTY OF COCO INC. THE POSSESSOR AGREES TO THE FOLLOWING:			SIZE DRAWING NUMBER REV.	
(i) TO MAINTAIN THIS DOCUMENT IN CONFIDENCE	D	613-07933	14	
(ii) NOT TO REPRODUCE OR COPY IT	SCALE:	NONE	SHT 14	OF 14
(iii) NOT TO REVEAL OR PUBLISH IT IN WHOLE OR PART				
(iv) ALL RIGHTS RESERVED				