# Gurson's model (A brief summary)

アウトライン (Outline)

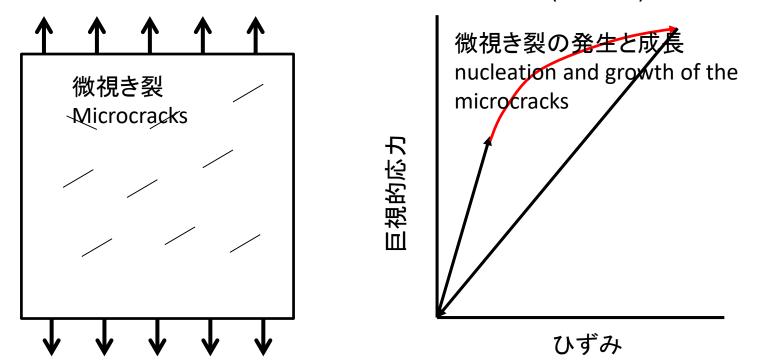
- ロ損傷力学手法について About the damage mechanics
- □金属材料の損傷モデル【微小空孔(ボイド)の生成・成長・合体によるモデル】Damage mechanics for metallic materials (Assumption of micro voids, their existence, growth, coalescence

# 損傷力学手法について

- □ 損傷による弾性率の低下
- □ 損傷による載荷能力の低下
- □損傷モデル
  - 微視き裂⇒主としてぜい性材料(コンクリートなど)
  - ボイドの生成・成長・合体⇒主として金属
- □ 損傷モデルの考え方
  - 微視き裂⇒弾性体を仮定し、微視き裂の発生と成長による有効断面積の減少を考慮する⇒弾性率の低下
  - ボイドの生成・成長・合体⇒ボイドによる応力集中⇒塑性変形の発生⇒ボイドの成長⇒巨視的な降伏応力の低下 ⇒載荷能力の低下

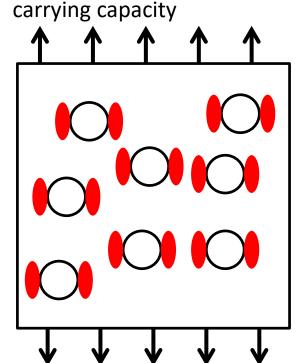
#### 損傷力学手法について- About damage mechanics

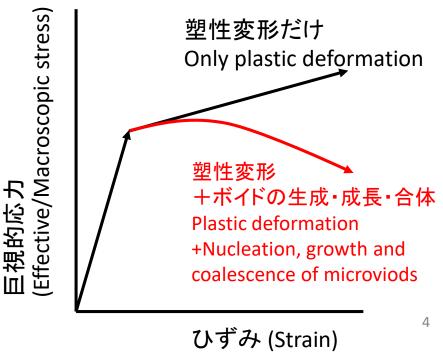
- □ 損傷による弾性率の低下-Reduction of stiffness (elastic constant) due to some material damage
- 損傷モデル---Damage model
  - 微視き裂⇒主としてぜい性材料(コンクリートなど)
  - Microcracks ⇒ For brittle materials such as concrete, ceramics, glasses.
- 損傷モデルの考え方—Concept of damage model
  - 微視き裂⇒弾性体を仮定し、微視き裂の発生と成長による有効断面積の 減少を考慮する⇒弾性率の低下
  - Microcracks assumed ⇒ Assuming an elastic body, the reduction of effective load carrying section due to the nucleation and growth of the microcracks ⇒ Reduction of effective elastic constant (stiffness)



#### 金属材料の損傷モデル—Damage model for metallic (Ductile) materials

- □ 損傷による載荷能力の低下—Reduction of load carrying capacity due to material damage
- 損傷モデル—Damage model
  - ボイドの生成・成長・合体⇒主として金属
  - Nucleation, growth and coalescence of microviods
- 損傷モデルの考え方 Concept of damage model
  - ボイドの生成・成長・合体:ボイドによる応力集中⇒塑性変形の発生⇒ボイド の成長⇒巨視的な降伏応力の低下⇒載荷能力の低下
  - Nucleation, growth and coalescence of microviods: Stress concentration in the vicinity of the voids ⇒ Plastic deformation ⇒ Growths of the voids ⇒
     Reduction of the effective/macroscopic yield stress ⇒ reduction of load

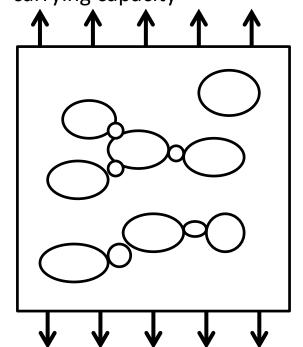


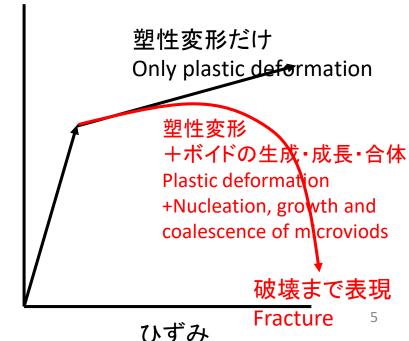


#### 金属材料の損傷モデル—Damage model for metallic (Ductile) materials

- □ 損傷による載荷能力の低下—Reduction of load carrying capacity due to material damage
- **□** 損傷モデル—Damage model
  - ボイドの生成・成長・合体⇒主として金属
  - Nucleation, growth and coalescence of microviods
- 損傷モデルの考え方 Concept of damage model
  - ボイドの生成・成長・合体:ボイドによる応力集中⇒塑性変形の発生⇒ボイド の成長⇒巨視的な降伏応力の低下⇒載荷能力の低下
  - Nucleation, growth and coalescence of microviods: Stress concentration in the vicinity of the voids ⇒ Plastic deformation ⇒ Growths of the voids ⇒ Reduction of the effective/macroscopic yield stress ⇒ reduction of load carrying capacity

巨視的応力



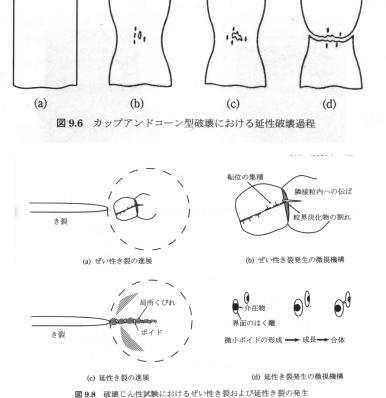


#### 金属材料の損傷モデル—Damage model for metallic (Ductile) materials

- 損傷による載荷能力の低下—Reduction of load carrying capacity due to material damage
- 損傷モデル—Damage model
  - ボイドの生成・成長・合体⇒主として金属
  - Nucleation, growth and coalescence of microviods

田中啓介著、材料強度学、丸善、2008 より From, K. Tanaka, Strength of materials, Maruzen

2008



Cup and corn type failure of a tensile bar (Mild steel)

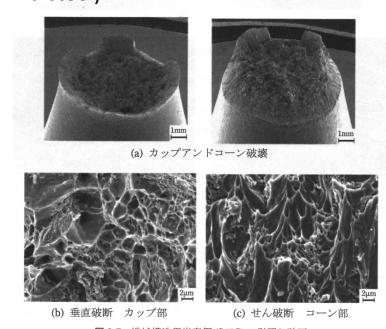


図 9.7 機械構造用炭素鋼 (S45C) の引張り破面

#### ←延性破壊の模式図

Model of crack growth (Nucleation, growth and coalescence of microviods) 6

Gursonモデルの降伏関数: Yield funciton

$$F = \left(\frac{\overline{\sigma}}{\sigma_M}\right)^2 + 2q_1 f \cosh\left(\frac{q_2 \sigma_{kk}}{2\sigma_M}\right) - \left[1 + q_3 f^2\right] = 0$$

Void volume fraction (Damage parameter)

Yield stress of the mother material (follows some hardening rule)

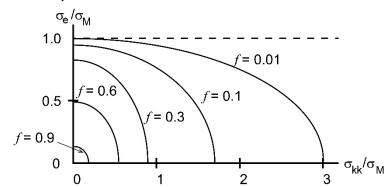
von Mises stress (Effective, equivalent stress)

$$q_1 = 1.5$$
 :  $c$ 

Constants

$$q_2 = 1$$

$$q_3 = q_1^2$$



空孔(ボイド)体積率 f がゼロのとき通常の弾塑性理論と一致 When the void volume fraction f is zero, the model is exactly the same as an ordinary J2-plasticity model

Gursonモデルの降伏関数: Yield function

$$F(\sigma_{ij}, \sigma_M, f) = \left(\frac{\bar{\sigma}}{\sigma_M}\right)^2 + 2q_1 f \cosh\left(\frac{q_2 \sigma_{kk}}{2\sigma_M}\right) - \left[1 + q_3^2 f^2\right] = 0$$

空孔(ボイド)率の増加:  $\dot{f} = \dot{f}^{growth} + \dot{f}^{nucleation} + \dot{f}^{failure}$ 

Increase of void volume

fraction

変形による成長 Growth due to plastic deformation

応力/ひずみに よる発生

Nucleation due to stress or strain

ボイド/微小き裂 合体による破壊 Fracture due to coalescence of voids

口空孔率の発展方程式 は、その成長( $\dot{f}_{growth}$ )、発生( $\dot{f}_{nucleation}$ )、局所破壊 ( $\dot{f}_{failure}$ )に関するものからなる。そして、空孔率の速度はそれらの和で表現される。

Evolution equation is consisting of three difference parts: Growth (  $\dot{f}_{\rm growth}$  ) , Nucleation (  $\dot{f}_{\rm nucleation}$  ) and Failure due to coalescence (  $\dot{f}_{\rm failure}$  )

$$\dot{f} = \dot{f}_{growth} + \dot{f}_{nucleation} + \dot{f}_{failure}$$

□空孔の塑性変形--- Growth (due to plastic deformation) 空孔の塑性変形による成長

$$\dot{f}_{\text{growth}} = (1 - f) \dot{\varepsilon}_{kk}^{P}$$

□発生に関するもの -- Nucleation

$$\dot{f}_{\text{nucleation}} = A\dot{\varepsilon}_M^P + \frac{1}{3}B\dot{\sigma}_{kk}$$

*A* と *B* は材料定数である -- A, B: Material constants.

ロ局所破壊に関するもの -- Failure due to coalescence  $\dot{f}_{\mathrm{failure}} = \frac{f_U - f_C}{\Lambda c} \dot{\varepsilon}_M^P$ 

第一般的理性変形による成長
$$(1-f)V = V_o \to V = \frac{V_o}{1-f}$$

$$\dot{V} = \frac{V_o \dot{f}}{(1-f)^2} = \frac{V \dot{f}}{1-f}$$

$$\dot{V} = V \dot{\varepsilon}_{kk}^P$$

$$\frac{V \dot{f}}{1-f} = V \dot{\varepsilon}_{kk}^P \to \dot{f} = (1-f) \dot{\varepsilon}_{kk}^P$$

 $f_C$  は局所破壊が開始する空孔率,  $f_U$  は材料が完全に局所破壊したと判定する空孔

率である.  $\Delta arepsilon$  は材料定数である. Failure due to coalescence initiates at  $f_C$  and

failure occurs completely at  $f_U$  .  $\Delta arepsilon$  Is a material constant

Flow rule:

$$\begin{split} \dot{\varepsilon}_{ij}^{p} &= \dot{\lambda} \frac{\partial F}{\partial \sigma_{ij}} = \dot{\lambda} \frac{\partial}{\partial \sigma_{ij}} \left[ \left( \frac{\overline{\sigma}}{\sigma_{M}} \right)^{2} + 2q_{1}f \cosh \left( \frac{q_{2}\sigma_{kk}}{2\sigma_{M}} \right) - \left[ 1 + q_{3}^{2}f^{2} \right] \right] \\ &= \dot{\lambda} \frac{\partial}{\partial \sigma_{ij}} \left[ \frac{1}{\sigma_{M}^{2}} \frac{3}{2} \left( \sigma_{kl}' \sigma_{kl}' \right) + 2q_{1}f \cosh \left( \frac{q_{2}\sigma_{kk}}{2\sigma_{M}} \right) - \left[ 1 + q_{3}^{2}f^{2} \right] \right] \\ &= \dot{\lambda} \left[ \frac{1}{\sigma_{M}^{2}} \frac{\partial}{\partial \sigma_{ij}} \left( \frac{3}{2} \left( \sigma_{kl}' \sigma_{kl}' \right) \right) + 2q_{1}f \frac{\partial}{\partial \sigma_{ij}} \left( \cosh \left( \frac{q_{2}\sigma_{kk}}{2\sigma_{M}} \right) \right) \right] \\ &= \dot{\lambda} \left[ \frac{1}{\sigma_{M}^{2}} 3\sigma_{ij}' + 2q_{1}f \sinh \left( \frac{q_{2}\sigma_{kk}}{2\sigma_{M}} \right) \frac{\partial}{\partial \sigma_{ij}} \left( \frac{q_{2}\sigma_{ll}}{2\sigma_{M}} \right) \right] \\ &= \dot{\lambda} \left[ \frac{3\sigma_{ij}'}{\sigma_{M}^{2}} + q_{1}q_{2} \frac{\delta_{ij}}{\sigma_{M}} f \sinh \left( \frac{q_{2}\sigma_{kk}}{2\sigma_{M}} \right) \right] = \frac{\dot{\lambda}}{\sigma_{M}} \left[ \frac{3\sigma_{ij}'}{\sigma_{M}} + \delta_{ij}q_{1}q_{2}f \sinh \left( \frac{q_{2}\sigma_{kk}}{2\sigma_{M}} \right) \right] \end{split}$$

### **Consistency condition**

$$0 = \frac{\partial F}{\partial \sigma_{ij}} \dot{\sigma}_{ij} + \frac{\partial F}{\partial \sigma_{M}} \dot{\sigma}_{M} + \frac{\partial F}{\partial f} \dot{f}$$
 Here, 
$$\frac{\partial F}{\partial \sigma_{ij}} = \frac{1}{\sigma_{M}} \left[ \frac{3\sigma'_{ij}}{\sigma_{M}} + \delta_{ij} q_{1} q_{2} f \sinh \left( \frac{q_{2} \sigma_{kk}}{2\sigma_{M}} \right) \right]$$
 
$$\frac{\partial F}{\partial \sigma_{M}} = \frac{\partial}{\partial \sigma_{M}} \left[ \left( \frac{\bar{\sigma}}{\sigma_{M}} \right)^{2} + 2q_{1} f \cosh \left( \frac{q_{2} \sigma_{kk}}{2\sigma_{M}} \right) - \left[ 1 + q_{3}^{2} f^{2} \right] \right]$$
 
$$= -2 \frac{\bar{\sigma}^{2}}{\sigma_{M}^{3}} - \frac{q_{2} \sigma_{kk}}{2\sigma_{M}^{2}} 2q_{1} f \sinh \left( \frac{q_{2} \sigma_{kk}}{2\sigma_{M}} \right) = -\frac{1}{\sigma_{M}} \left[ 2 \frac{\bar{\sigma}^{2}}{\sigma_{M}^{2}} - \frac{2q_{1} f q_{2} \sigma_{kk}}{\sigma_{M}} \sinh \left( \frac{q_{2} \sigma_{kk}}{2\sigma_{M}} \right) \right]$$

$$\frac{\partial F}{\partial f} = \frac{\partial}{\partial f} \left[ \left( \frac{\bar{\sigma}}{\sigma_M} \right)^2 + 2q_1 f \cosh \left( \frac{q_2 \sigma_{kk}}{2\sigma_M} \right) - \left[ 1 + q_3^2 f^2 \right] \right] = 2q_1 \cosh \left( \frac{q_2 \sigma_{kk}}{2\sigma_M} \right) - 2fq_3^2$$

# Consistency condition

$$0 = \frac{\partial F}{\partial \sigma_{ij}} \dot{\sigma}_{ij} + \frac{\partial F}{\partial \sigma_{M}} \dot{\sigma}_{M} + \frac{\partial F}{\partial f} \dot{f}$$

Here,

$$\dot{\sigma}_{ij} = E_{ijkl} \left( \dot{\varepsilon}_{kl} - \dot{\varepsilon}_{kl}^{p} \right) = E_{ijkl} \left( \dot{\varepsilon}_{kl} - \frac{\dot{\lambda}}{\sigma_{M}} \left[ \frac{3\sigma_{kl}'}{\sigma_{M}} + \delta_{kl} q_{1} q_{2} f \sinh \left( \frac{q_{2} \sigma_{kk}}{2\sigma_{M}} \right) \right] \right)$$

Work due to the plastic deformation of matrix material

$$\dot{W}^{p} = (1 - f)\sigma_{M}\dot{\varepsilon}_{M}^{p} = (1 - f)\sigma_{M}\frac{\sigma_{M}}{\overline{h}}$$

and

$$\dot{W}^p = \sigma_{ij} \dot{\varepsilon}_{ij}^p$$

 $\overline{h}$ : Hardening modulus of matrix material

We have: 
$$\dot{\sigma}_M = \frac{\overline{h}\sigma_{ij}\dot{\varepsilon}_{ij}^p}{(1-f)\sigma_M}$$

Void volume fraction:

$$\dot{f} = \dot{f}_{\rm growth} + \dot{f}_{\rm nucleation} + \dot{f}_{\rm failure} = \left(1 - f\right) \dot{\varepsilon}_{kk}^{P} + A\dot{\varepsilon}_{M}^{P} + \frac{1}{3}B\dot{\sigma}_{kk} + \frac{f_{U} - f_{C}}{\Delta\varepsilon}\dot{\varepsilon}_{M}^{P}$$
 and, 
$$\dot{\varepsilon}_{M}^{P} = \frac{\dot{\sigma}_{M}}{\overline{h}}$$

Rate from stress-strain relationship:

$$\dot{\sigma}_{uv} = E_{uvij} \dot{\varepsilon}_{ij}^{e} = E_{uvij} \left( \dot{\varepsilon}_{ij} - \dot{\varepsilon}_{ij}^{P} \right) = E_{uvij} \dot{\varepsilon}_{ij} - \gamma \frac{E_{uvij} M_{ij}^{G} M_{mn}^{F} E_{mnk\ell}}{M_{pq}^{F} E_{pqrs} M_{rs}^{G} - \frac{\sigma_{M}}{2} \bar{G}} \dot{\varepsilon}_{k\ell}$$

$$\gamma = \gamma \left( \sigma_{ij}, \varepsilon_{M}^{P}, \dot{\varepsilon}_{ij} \right) = \begin{cases} 1 & \text{(Plastic loading)} \\ 0 & \text{(Elastic)} \end{cases}$$

Here, 
$$M_{ij}^{G} = \frac{\sigma_{M}}{2} \frac{\partial F}{\partial \sigma_{ij}} = \frac{\sigma_{M}}{2} \left\{ \frac{3\sigma'_{ij}}{\sigma_{M}^{2}} + \delta_{ij} \frac{fq_{1}q_{2}}{\sigma_{M}} \sinh\left(\frac{q_{2}\sigma_{kk}}{2\sigma_{M}}\right) \right\}$$

$$M_{ij}^{F} = \frac{\sigma_{M}}{2} \left( \frac{\partial F}{\partial \sigma_{ij}} + \frac{1}{3} \frac{\partial F}{\partial f} B \delta_{ij} \right) = \frac{\sigma_{M}}{2} \left\{ \frac{3\sigma'_{ij}}{\sigma_{M}^{2}} + \delta_{ij} \frac{fq_{1}q_{2}}{\sigma_{M}} \sinh\left(\frac{q_{2}\sigma_{kk}}{2\sigma_{M}}\right) + \frac{1}{3} \frac{\partial F}{\partial f} B \delta_{ij} \right\}$$

$$\bar{G} = -\left\{ \frac{\partial F}{\partial \sigma_{M}} \frac{\partial \sigma_{M}}{\partial \varepsilon_{M}^{P}} + \frac{\partial F}{\partial f} \left(A + \frac{f_{U} - f_{C}}{\Delta \varepsilon}\right) \right\} \frac{\sigma_{ij} M_{ij}^{G}}{(1 - f)\sigma_{M}} - \frac{\partial F}{\partial f} (1 - f) M_{kk}^{G}$$

$$\dot{\varepsilon}_{uv}^{p} = \frac{E_{uvij}M_{ij}^{G}M_{mn}^{F}E_{mnk\ell}}{M_{pq}^{F}E_{pqrs}M_{rs}^{G} - \frac{\sigma_{M}}{2}\bar{G}}\dot{\varepsilon}_{k\ell}$$

- 1. A. L. Gurson, Continuum theory of ductile rupture by void nucleation and growth: part I-yield criteria and flow rules for porous ductile media, Journal of Engineering Materials and Technology, vol. 99, pp. 2-17, 1977.
- 2. M. Saje, J. Pan, A. Needleman, Void nucleation effects on shear localization in porous plastic solids, International Journal of Fracture, vol. 19, pp. 163-182, 1982.
- 3. V. Tvergaard, Influence of voids on shear band instabilities under plane strain conditions, International Journal of Fracture, vol. 17, no. 4, pp. 398-407, 1981.
- 4. V. Tvergaard, On localization in ductile materials containing spherical voids, International Journal of Fracture, vol. 18, no. 4, pp.237-252, 1982.
- 5. V. Tvergaard, Ductile fracture by cavity nucleation between larger voids, Journal of Mechanics and Physics of Solids, vol. 30, no. 4, pp. 265-286, 1982.
- 6. V. Tvergaard, Material failure by void coalescence in localized shear band, International Journal of Solids and Structures, vol. 18, no. 8, pp. 659-672, 1982.
- 7. V. Tvergaard, Influence of void nucleation on ductile shear fracture at a free surface, Journal of Mechanics and Physics of Solids, vol. 30, no. 6, pp. 399-425, 1982.
- 8. A. Needleman, V. Tvergaard, An analysis of ductile rupture in notched bars, Journal of Mechanics and Physics of Solids, vol. 32, no. 6, pp. 461-490, 1984.
- 9. V. Tvergaard, A. Needleman, Analysis of the cup-cone fracture in a round tensile bar, Acta Metallurgica, vol. 32, no. 1, pp. 157-169, 1984.
- 10. A. Needleman, A continuum model for void nucleation by inclusion debonding, Journal of Applied Mechanics, vo. 54, pp. 525-531, 1987.
- 11. X.-P. Xu, A. Needleman, The influence of nucleation criterion on shear localization in rate-sensitive porous plastic solids, International Journal of Plasticity, vol. 8, pp. 315-330, 1992.
- 12. K. Nahshon, J. W. Hutchinson, Modification of the Gurson model for shear failure, European Journal of Mechanics A/Solids, vol. 27, pp. 1-17, 2008.
- 13. J. M. Duva, A constitutive description of nonlinear materials containing voids, Mechanics of Materials, vol. 5, pp. 137-144.
- 14. J. B. Leblond, G. Perrin and G. Suquet, Exact results and approximate models for porous viscoplastic solids, International Journal of Plasticity, vol. 10, no. 3, pp. 213-235, 1994.
- 15. M. K. Samal, B. K. Dutta, H.S. Kushwaha, A coupled damage model for creep, Transactions of the Indian Institute of Metals, vol. 63, issues 2-3, April-June, pp. 641-645, 2010.
- 16. S. Hao, W. Brocks, The Gurson-Tvergaard-Needleman-model for rate and temperature-dependent materials with isotropic and kiematic hardening, Computational Mechanics, vol. 20, pp. 34-40, 1997.
- 17. 冨田佳宏, 数值弾塑性力学、OD版第一版, 養賢堂, 2008.
- 18. 吉田総仁, 弾塑性力学の基礎, 第6版, 共立出版, 2002.