

Internship Completion Presentation

Name: Md. Jobaar Hossain

Department: Central Maintenance Instrument & Electrical

Location: Bibiyana Gas Field, Chevron Bangladesh

Duration: 01/11/24 – 28/02/25

Overview of Internship

Key Areas:

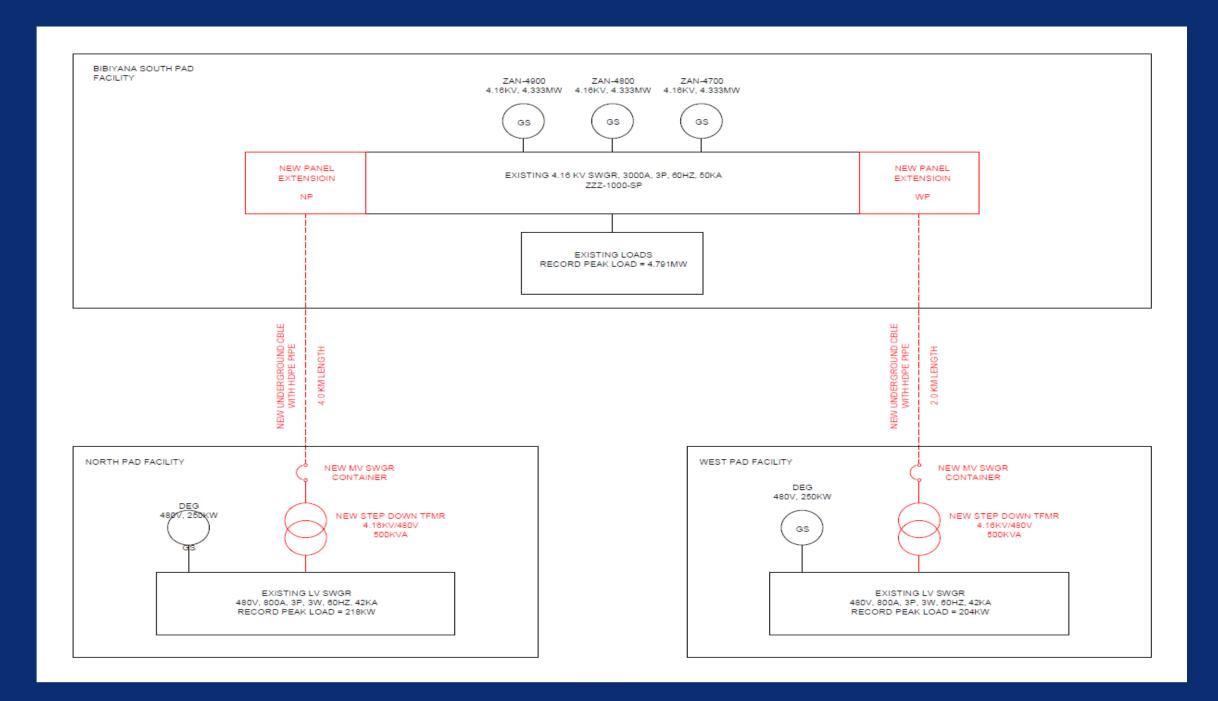
Medium & low Voltage Generation, Distribution & Protection System, Plant Instrumentations & MACC Project

Objective:

> Gain comprehensive knowledge and experience in Electrical Maintenance.



Concept of MACC Project





Purpose of the MACC Project

Key Benefits

- ➤ Fuel Gas Savings Eliminates gas engine usage.
- ➤ GHG Reduction Supports Chevron's sustainability goals.
- ➤ Reliable Power Supply Uses GTG power with diesel backup for reliability.
- ➤ Optimized Resource Use Frees up fuel gas for export.
- Cost Efficiency Achieves savings through innovative design.



Existing Electrical Power System Overview

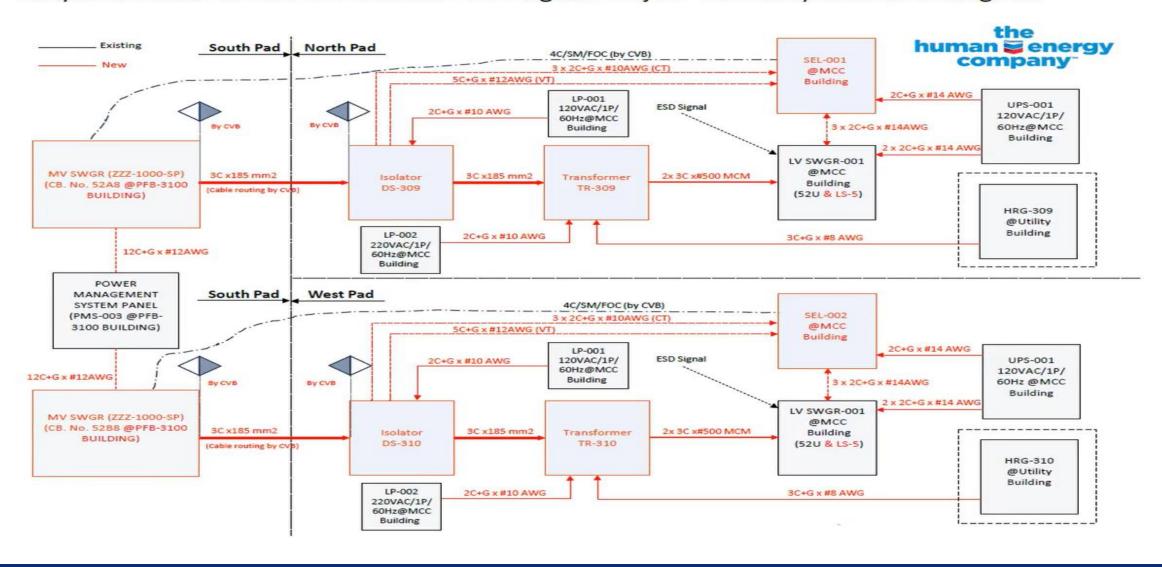
Key Challenges

- ➤ High Fuel Gas Consumption Gas engine generators consume significant fuel.
- ➤ GHG Emissions Contributes to carbon footprint.
- Operational Reliability Risks Dependency on distributed generators.
- ➤ Limited Power Optimization Lack of a centralized power distribution strategy.



Project Design & Methodology

Bibiyana Remote NP and WP Eliminate Gas Engines Project- Overall System Block Diagram





Project Execution & Key Milestones

Significant Milestones

- ➤ Offline Isolator at NP/WP
- > 500 KVA Stepdown Transformer at NP/WP
- ➤ Install Medium Voltage Switchgear Extension at South pad
- ➤ Install Relay protection wall-mount panel SEL-311L at NP/WP
- ➤ MV Cable Routing & Splicing for NP/WP
- ➤ Install Woodward Control LS5 and Generator Synchronization
- > Interconnection, function test, & commissioning



Offline Isolator Installation

Installed at North Pad (NP) & West Pad (WP) for electrical isolation





500 KVA Transformer Installation

→ Deployed at NP/WP to ensure stable voltage supply





Medium Voltage Switchgear Extension

Installed at South Pad (SP) for enhanced power distribution





MV Cable Routing

Medium Voltage (MV) cables routing





MV Cable Splicing

★ Cables splicing to integrate NP/WP into the centralized power network





Woodward LS5 Control

★ Installed to ensure seamless generator synchronization & load sharing





Interconnection, Function Testing & Commissioning

> Final integration of components, testing, and commissioning for full operational readiness





Successful Completion of MACC Project





Results & Impacts

- > Elimination of Gas Engines
- Sustainability and Green Energy
- Cost Optimization
- > Environmental Impact



My Growth & Achievements

> Electrical Systems

> Testing Equipment

> Plant Instrumentations

> Safety & Protection Systems



Electrical Systems

- ➤ Medium Voltage Power Generation, Distribution & Protection
- > MV Switchgear Construction, Installation, Testing & Commissioning
- ➤ Low Voltage Power Generation & Distribution
- > Gas Generator

Diesel Generator



Testing Equipment

> Megger Tester

> IR Tester

➤ Low Resistance Tester

➤ Relay Tester (Secondary Injection)



Plant Instrumentations

- ➤ PIT (Pressure Indicator Transmitter)
- > TIT (Temperature Indicator Transmitter)
- > FIT (Flow Indicator Transmitter)
- ➤ LIT (Level Indicator Transmitter)
- > RTD (PT-100), Thermocouple
- ➤ Orifice Plate, Venturi Tube, Coriolis Mass Flow Meter
- > Actuator



Safety & Protection Systems

- > Smoke Detector
- > Heat Detector
- > Flame Detector
- > Gas Detector
- Hydrogen Detector
- > Cathodic Protection



Conclusion: "Learning, Growing, and Thriving"

- ➤ Valuable Learning: Gained hands-on experience in electrical power systems, plant instrumentation, safety and protection systems.
- Commitment to Safety: Chevron's emphasis on safety reshaped my understanding of industry standards, ensuring that safety was a priority in every task.
- For Growth in Skills: Developed technical, teamwork, leadership, and problem-solving skills, bridging the gap between academic learning and real-world application.
- ➤ Gratitude and Reflection: Grateful for the mentorship and support from colleagues, which contributed to my personal and professional growth during the internship.
- Ready for the Future: Equipped with invaluable lessons, confidence, and skills, I'm excited to apply them as I move forward in my career.



