

6

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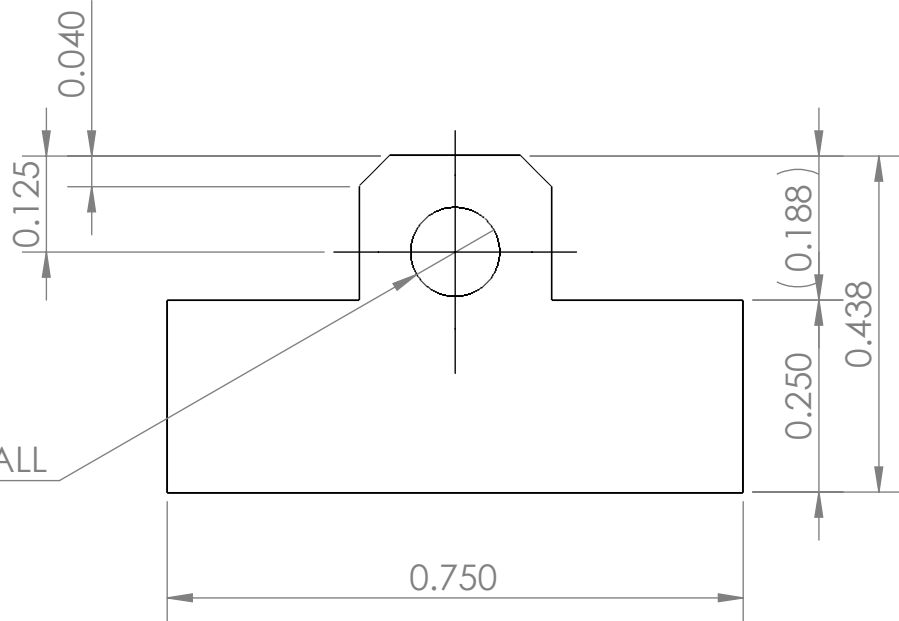
1

D

C

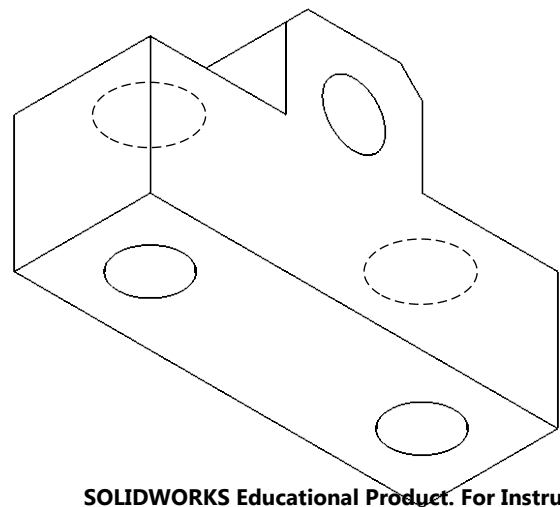
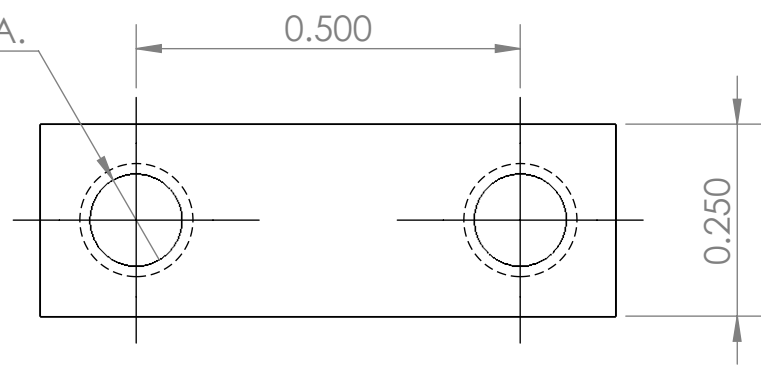
B

A



ϕ .116 THRU ALL

2X ϕ .120 THRU ALL
TAP FOR #4-40 HELICOIL INSERT = 2.0 * DIA.



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UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
PRECISION 1/32
ANGULAR: MACH \pm BEND \pm
TWO PLACE DECIMAL \pm .01
THREE PLACE DECIMAL \pm .001

	MATERIAL
	6061-T6 aluminum
	FINISH
	as machined
	Weight
DO NOT SCALE DRAWING	

	NAME	DATE
DRAWN	Joe S.	2/21/2018
CHECKED	--	
ENG APPR.	--	
MFG APPR.	--	

Description:
bracket for securing a
bulkhead in an LV3
module

COMMENTS:

DWG. NO.			--
REV	SIZE	SCALE: 4:1	
v0.4	A	SHEET 1 OF 1	

6

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4

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1