Contents

PREFACE ix

Chapter 1 TRIGONOMETRY AND CYCLIC FUNCTIONS 1

Units of Measurement, 1
Functions of Angles, 2
Definitions, 3
Quadrants, 3
Frequency of Cycling, 5
Sine of the Sum of Two Angles, 7
Cosine of a Sum, 8
Sine of a Difference Between Two Angles, 9
Cosine of a Difference, 10
Potentially Useful Relationships, 10

Chapter 2 DIFFERENTIAL CALCULUS 15

Concept of Approaching a Limit, 16 Procedure for Determining a Derivative, 19

Chapter 3 INTEGRAL CALCULUS 29

Problem Areas, 30 Practical Uses of Integration, 31 Integration Over a Specified Range, 39 Table of Basic Integrals, 48

Chapter 4 INFINITE SERIES 49

Power Series, 50 The nth Term, 50 Test for Convergence, 51 Maclaurin's Series, 54 Taylor's Series, 58

Introduction, 71

Chapter 5 COMPLEX QUANTITIES 61

Background, 61 Graphical Representation, 63 The Complex Variable, 64 Trigonometric and Exponential Functions, 65 Separating the Real and Imaginary Parts, 67

Chapter 6 DIFFERENTIAL EQUATIONS 71

Philosophy, 72
Definitions, 72
Application, 74
Differential Equations of the First Order and First Degree, 74
Linear Differential Equations with Constant Coefficients, 80
Second Order Linear Differential Equation with Constant Coefficients, 80
The Oscillatory Case, 83
The Constant of Integration, 84
Units, 89
Partial Differential Equations, 91

Chapter 7 LAPLACE TRANSFORMS 93

History, 93 Transforms of Derivatives, 95 The Oscillatory Case, 103

Chapter 8 FREQUENCY RESPONSE ANALYSIS 107

Background, 107
The Bode Diagram, 108
Frequency Response of a Time Constant Element, 109
Frequency Response of a Dead Time Element, 109
Combinations of Components, 111
Period of Oscillation, 112
Summary, 114

Chapter 9 TRANSFER FUNCTIONS AND BLOCK DIAGRAMS 117

Background, 117
Transfer Functions, 118
The Step Input Function, 118
Time Constants, 119
Dead Time, 120
The Value of the Transfer Function, 120
Block Diagrams, 123

Conditions for Continuous Oscillation, 125 The Transfer Function of a Closed Loop, 127 Evaluating the Closed Loop Transfer Function, 127

Chapter 10 THE Z-N APPROXIMATION 131

Historical, 131
The Z–N Approximation, 136
Estimating the Frequency of Oscillation, 141
Values for the Dead Time and Time Constant, 141
Just How Good Is the Approximation?, 142
Making a Process Reaction Curve, 143

Chapter 11 UNITS, BEST VALUES, FORMULAS, AND OTHER GOOD STUFF 151

True Value, 151
Errors, 152
Errors in Combinations of Quantities, 152
Correction Factor, 153
Significant Figures, 153
Conversion of Units, 155
Converting Formulas to New Units, 157
The Most Representative Value (MRV), 162
Predicting Future Values, 165
How Much Confidence in the Most Representative Value?, 167
The Standard Deviation, 168
Curve Fitting, 169

INDEX 173