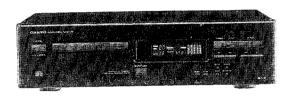
Ref. No. 0M3496

ONKYO. SERVICE MANUAL

COMPACT DISC PLAYER MODEL DX-7110/7210







Black and Silver (only DX-7210) model

BMP,SMP	230V AC, 50Hz		
BMD	120V AC, 60HZ		
only DX-7210B BMW	120/220V AC, 50/60Hz		

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY MARK 🛆 ON THE SCHEMATIC DIAGRAM AND IN THE PARTS LIST ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE THESE COMPONENTS WITH ONKYO PARTS WHOSE PARTS NUMBERS APPEAR AS SHOWN IN THIS MANUAL.

MAKE LEAKAGE-CURRENT OR RESISTANCE MEA-SUREMENTS TO DETERMINE THAT EXPOSED PARTS ARE ACCEPTABLY INSULATED FROM THE SUPPLY CIRCUIT BEFORE RETURNING THE APPLIANCE TO THE CUSTOMER.

SPECIFICATIONS

Compact Disc Player Model DX-730

Signal readout system: Optical non-contact

Reading rotation: About 500 - 200 r.p.m.

(constant linear velocity)

Linear velocity: 1.2 - 1.4 m/s

Error correction system:

Cross Interleave Reed Solomon code 1 bit PWM ACCUPULSE D/A CON-D/A converter:

VERTER

Sampling frequency: 352.8 kHz

(Eight-times oversampling)

Frequency response:

2 (stereo)

Total harmonic distortion:

5 Hz - 20 kHz0.004% (at 1 kHz)

Dynamic range:

96 dB

Signal to noise ratio:

Number of channels:

100 dB

Channel separation:

90 dB (at 1 kHz)

Below threshold of measurability

Wow and Flutter: Output level:

2 volts r.m.s.

Power consumption:

12 watts

Power supply rating:

U.K. and Australian models:

AC 240V, 50Hz

European model:

AC 230V, 50Hz (Except U.L.)

USA & Canadian models: AC 120V, 60Hz

Worldwide model:

AC 120V and 220V

switchable 50/60Hz

Dimensions (W \times H \times D): $455 \times 120 \times 308$ mm Weight:

4.8 kg, 10.6 lbs.

Specifications and external appearance are subject to change vithout notice because of product improvements.



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SERVICE PROCEDURES

1. Safety-check out

After correcting the original service problem, perform the following safety check before releasing the set to the customer:

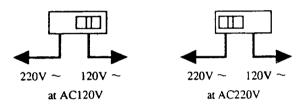
Connect the insulating-resistance tester between the plug of power supply cord and chassis.

Specifications:More than 10Mohm at 500V.

2. Voltage Selector (Back panel)

Worldwide models are equipped with a voltage selector to conform with local power supplies. Be sure to set this switch to match the voltage of the power supply in user's area before turning the power switch on. Voltage is changed by sliding the groove in the switch with a screw driver to the right or left. Confirm that the switch has been moved all the way to

Confirm that the switch has been moved all the way to the right or left before turning the power switch on.



CAUTION ON REPLACEMENT OF OPTICAL PICKUP

The laser diode in the optical pickup block is so sensitive to static electricity, surge current and etc, that the components are liable to be broken down or its reliability remarkably deteriorated.

During repair, carefulley take the following precautions. (The following precautions are included in the service parts.)

PRECAUTIONS

1. Ground for the work-desk.

Place a conductive sheet such as a sheet of copper (with inpedance lower than $10M\Omega$) on the work-desk and place the set on the conductive sheet so that the chassis.

2.Grounding for the test equipment and tools.
Test equipments and toolings should be grounded in order that their ground level is the same the ground of the power source.

3. Grounding for the human body.

Be sure to put on a wrist-strap for grounding whose other end is grounded.

Be particularly careful when the workers wear synthetic fiber clothes, or air is dry.

- 4. Select a soldering iron that permits no leakage and have the tip of the iron well-grounded.
- 5.Do not check the laser diode terminals with the probe of a circuit tester or oscilloscope.

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs a laser. Therefore, be sure to follow carefully the instructions below when servicing.

WARNING!!

WHEN SERVICING, DO NOT APPROACH THE LASER EXIT WITH THE EYE TOO CLOSELY. IN CASE IT IS NECESSARY TO CONFIRM LASER BEAM EMMISION, BE SURE TO OBSERVE FROM A DISTANCE OF MORE THAN 30cm FROM THE SURFACE OF THE OBJECTIVE LENS ON THE OPTICAL PICK-UP BLOCK.

Laser Diode Properties

• Material: GaAlAs

• Wavelength: 760 ~800nm

Emission Duration: continuous
Laser output: 0.5mW*

*This output is the value measured at a distance about 1.8mm from the objective lens surface on the Optical Pick-up Block.

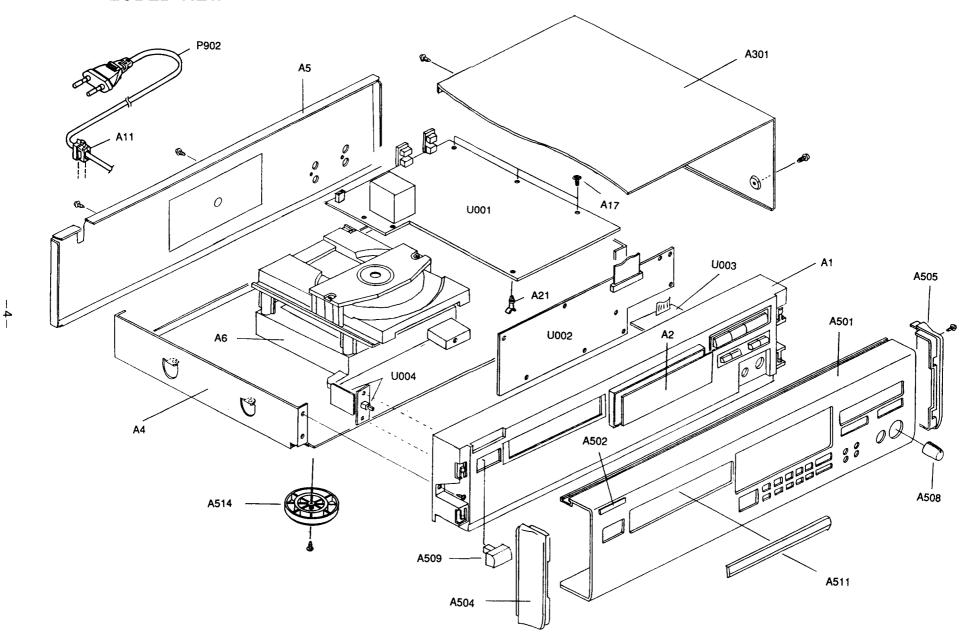
LASER WARNING LABELS

The label shown below are affixed.



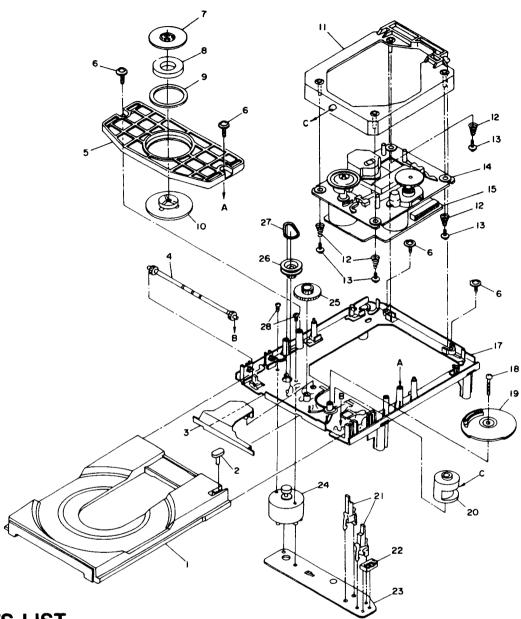
"CLASS 1 LASER PRODUCT"

EXPLODED VIEW



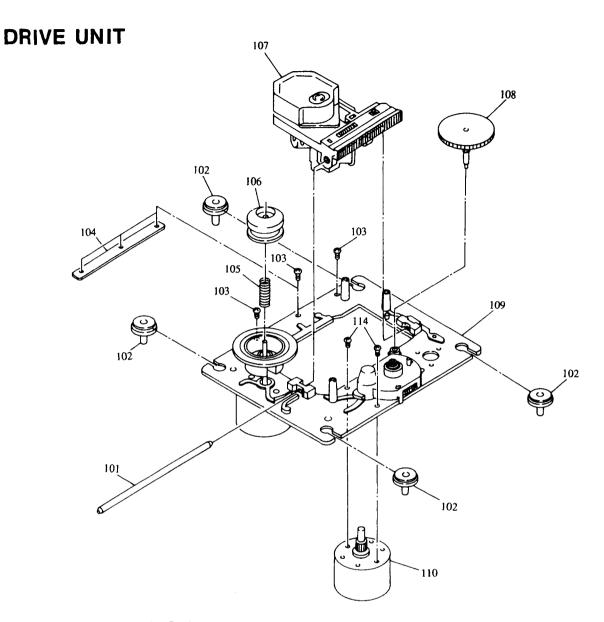
DEE NO	DAEDCNO	DESCRIPTION	REF. NO.	PAERS NO.	DESCRIPTION
REF. NO.	PAERS NO.		A520	838130088Y	3TTB + 8B, SCREW
A1	27110829AY	FRONT BRACKET, Black model FRONT BRACKET, Silver model	P902	253192HITY	AS-UC-6#18, AC CORD, <d></d>
	27110830Y		1 702	253193HJTY	AS-CEE, AC CORD, < V, W>
A2	28191697Y	CLEAR PLATE		251397HIT	AS-SAA, AC CORD, <pa></pa>
A4	27100227DY	CHASSIS		2047381512Y	NCFC7-381512, FFC
A5	27121969Y	REAR PANEL, DX-7210B		24800009CY	NCD-130S, CDP M
	27121965Y	REAR PANEL, DX-7110B		2047222012Y	NCFC7-222012, FFC
	27121966Y	REAR PANEL, DX-7210S		20472220121 2061112100UL	CRIMP AS, <d></d>
	27122035Y	REAR PANEL, DX-7210B, <pt></pt>		29360687Y	LABEL (CLASS1) , <v,wt,pt,pa></v,wt,pt,pa>
A6	27190950Y	HOLDER (ME)		29361581Y	LABEL (ALL) , <d></d>
A7	27190951Y	HOLDER (PC)			LABEL (CSA) , <dc></dc>
A11	27300750	CORD BUSHING		29360117Y	LABEL, B, <pt></pt>
A13	838130088Y	3TTB+8B, SCREW		29361786Y	LABEL (CUL) , <d, dc=""></d,>
A14	82143006Y	3P+6FN (BC) , SCREW	*1004	29361759Y	NAAR-5095-1, AR-AS,DX-7110
A17	833430080Y	3TTP+8P (BC), SCREW	U001	1H252595-1	
A18	833130087Y	3TTP+8S, SCREW		1H252595-1A	NAAR-5095-1A, AR-AS,DX-7110
A19	831430100Y	3TTW+10P (BC), SCREW		1H252595-1B	NAAR-5095-1B, AR-AS,DX-7110
A20	834430108Y	3TTS+10B (BC), SCREW		1H254595-2	NAAR-5095-2, AR-AS, <d>,DX-7210</d>
A21	27190524-1Y	LSR-14R, HOLDER		1H254595-2A	NAAR-5095-2A, AR-AS, <v>,DX-7210</v>
A301	28184479AY	COVER, DX-7210B/7110B		1H254595-2B	NAAR-5095-2B, AR-AS, <w>,DX-7210</w>
	28184601Y	COVER, DX-7210S	U002	1H252596-1	NADIS-5096-1, DIS-AS,DX-7110
A501	27211657Y	FRONT PANEL, DX-7110S		1H254596-2	NADIS-5096-2, DIS-AS,DX-7210
	27211655Y	FRONT PANEL, DX-7210B	U003	1H254597-2	NAAF-5097-2, AF-AS,DX-7210
	2711656Y	FRONT PANEL, DX-7210S	U004	1H252598-1	NAPS-5098-1, PS-AS,DX-7110
A502	28135199Y	BADGE		1H254598-2	NAPS-5098-2, PS-AS,DX-7210
A503	8910301	CS-3 (SUS), CS RING			
A504	28125248-6Y	END CAP (L), DX-7210B/7110B			
	28125283Y	END CAP (L), DX-7210S			
A505	28125249-6Y	END CAP (R), DX-7210B/7110B			
	28125284Y	END CAP (R), DX-7210S			
A508	28324845BY	KNOB (LEVEL) , DX-7210B/7110B			
	28325054Y	KNOB (LEVEL) , DX-7210S			
A509	28324140Y	KNOB (POWER) , DX-7210B/7110B			
11307	28324974Y	KNOB (POWER), DX-7210S			
A511	28148301Y	DOOR, DX-7210B/7110B			
11311	28148302Y	DOOR, DX-7210S		NOTE:	NA CONTENTE OF PETETER DV MARY
A514	27175292Y	LEG ASS'Y			OMPONENTS IDENTIFIED BY MARK A UTICAL FOR RISK OF FIRE AND
A518	833430080Y	3TTP+8P (BC) , SCREW		ELECT	RIC SHOCK. REPLACE ONLY WITH
A518 A519	838430088Y	3TTB+8B (BC), SCREW		PART	IUMBER SPECIFIED.

MECHANISM-EXPLODED VIEW



PARTS LIST

REF.NO.	PART NO.	DESCRIPTION	REF.NO.	PART NO.	DESCRIPTION
1	24840060	Tray	21	24840064	Leafswitch
2		Stopper	22	25055369	NPLG-5P352,Plug
3	24822014	Gear cover	23	24840066	Loading motor pc board
4	24810020	Tray gear	24	24840067	Loading motor
5	24840061	Chucking plate	25	24810022	Middle gear
6		2.6TTW+7B,Self-tapping screw	26	24810025	Loading
7	24830003	Chucking yoke	27	24816008	Belt
8	24832004	Magnet	28		2.6B+2.5F,Screw
9	24836013	Damper	101	24828006	Sled shaft
10	24810024	Chucking P	102	24836014	Insulator
11	24802012	Sub chassis	103	24840068	2×5,Special screw
12	24820023	Spring	104	24822015	Plate S
13	24840062	Screw with washer	105	24820024	Spring
14		KSM-2401, Pickup drive unit	106	24824003	Center ring
15	24840075	CD servo pc board ass'y	107	24110011	KSS-240A,Optical pickup
17	24802013	Main chassis	108	24810023	Wheel
18		2.6TTW+16B,Self-tapping screw	109	24802014	Chassis
19	24810021	Drive gear	110	24804012	Motor gear ass'y
20	24840063	Control cam	114	82112003	2P+3FN,Pan head screw



REMOVEMENT OF TRAY ASS'Y

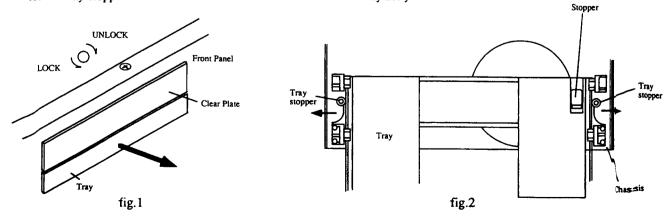
Remove the top cover.

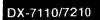
Turn the locked screw to the clockwise to release the lock of gear.(Refer fig.1)

Pull out the tray ass'y.

Remove the stopper.(Refer fig.2)

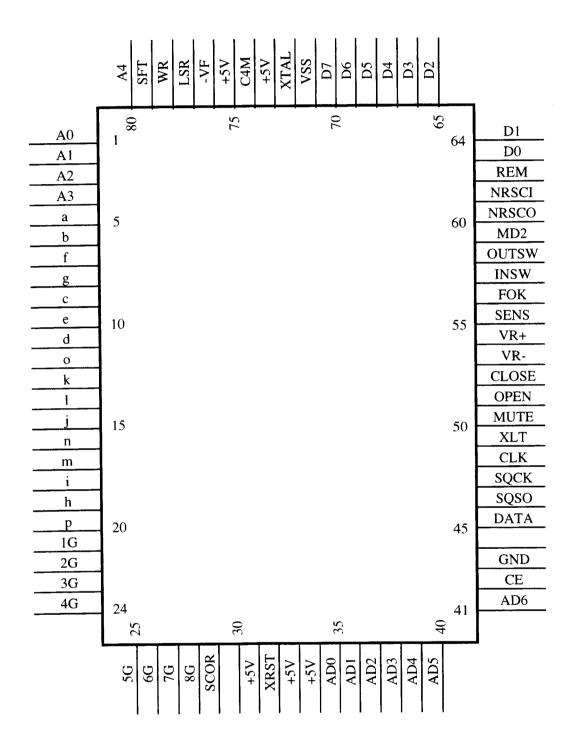
Press the tray stopper to the arrow mark direction and remove the tray ass'y.





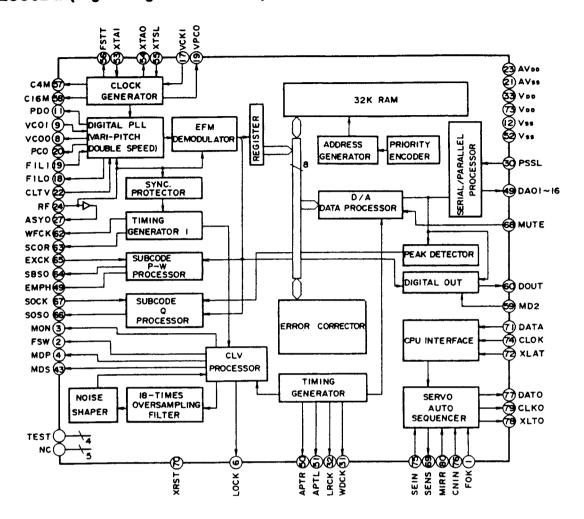
MICROPROCESSOR CONNECTION DIAGRAM

CXP50116-546Q (Microprocessor)



Pin No.	Symbol	I/O	Logic	Description
1~4	A0~A3	О	Н	Music file address signal
5~20	a~p	О	Н	FL tube segment frive output terminals
21~28	1G~8G	0	Н	FL tube grid drive output terminals
29	SCOR	I	Neg	Synchrnizing signal detection input terminal of sub code frame
30		О		Not used (Open)
31	+5V	I		Not used (+5V)
32	XRST	I/O	L	Reset input terminal
33				
34	+5V	I	L	Positive power supply
35~41	AD0ő6	I	6 value	A/D port for operation keys
42	CE	I	L	Chip enable terminal for Music file
43	GND	I	Neg	Not used (Ground)
44		О	Neg	Clock supply terminal for serial transport
45	DATA	О	Н	Serial data output terminal
46	SQSO	I	Н	Subcode Q input terminal
47	SQCK	0	Neg	Subcode Q read clock input/output terminal
48	CLK	0	Neg	Serial data transmission clock output terminal
49	XLT	0	L	Command execution output terminal
50	MUT	0	Н	Muting ON/OFF control output terminal / H=ON
51	OPEN	0	L	Tray open control output / H=STOP H=CLOSE L=OPEN L=disable
52	CLOSE	1		H L H L
53	VR-	0	L	Volume control output / H=STOP H=UP L=DOWN L=disable
54	VR+			H L H L
55	SENS	I	H/L	Interface of signal processor and microprocessor ICs
56	FOK	I	Н	Focus OK input terminal / H=Focus OK
57	INSW	I	L	Tray close setection input terminal
58	OUTSW	I	L	Tray open selection input terminal
59	DOFF	0	Н	Digital output control output / H=OFF
60	NRSCO	0	L	Remote control signal (RI) output terminal
61	NRSCI	I	Н	Remote control signal (RI) input terminal
62	RMCN	I	L	Remote control signal input terminal
63	D0	I/O	Н	Music file data signal & type control / H=USA L=Europe
64~70	D1~7			Music file data signal
71	VSS	I		Negative power supply
72	XTAL	0	CLK	Clock output terminalÅiUnusedÅAOpenÅj
73	+5V			
74	C4M	I	CLK	System clock input terminal
75	+5V	I		Reference power supply terminal to check
76	-V	I		Negative power supply terminal for FL tube
77	LSR	0	· L	Optical pickup control output terminal / L=ON
78	WR	0	L	Write signal for music file RAM
79	SFT .	0	Neg	Shift clock of shift-resister for music file RAM address-bus
80	A4	0	Н	Address-bus for music file RAM & Shift data for shift resister

CXD2500BQ (Digital Signal Processor)

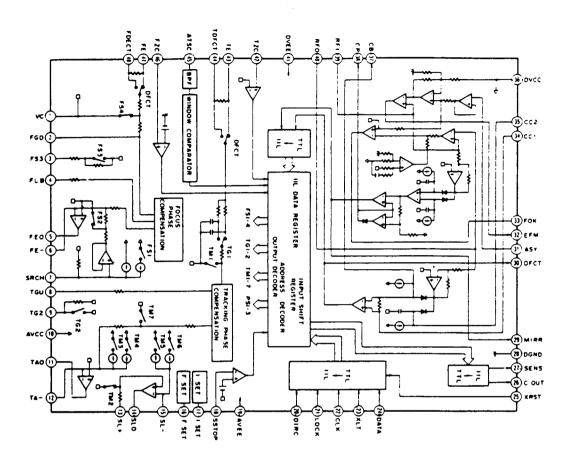


NO.	SYMBOL	1/0	DESCRIPT	Юи	
1	FOK	1	Foucs Ok in	put	
2	FSW	0	Output filter	changeover output for spindle motor	
3	MON	0	Spindle mot	or control output	
4	MDP	0	Spindle mot	or servo control	
5	MDS	0	Spindle mot	or servo control	
6	LOCK	0	H when GF	S is the high level	
7	NC				
8	vcoo_	0		circuit output for analog EFM PLL.	
9	vcoi	1	1	circuit input for analog EFM PLL.	
	77.07	 	(8.6436MH		
10	TEST	1	Test termina		
11	PDO	10		p output analog EFM PLL	
12	Vss	├	Ground term	ninal	
	NC	 _	DI I -		
16	VPCO	<u> </u>		pump output for variable pitch	
17	VCKI	I		for variable pitch from VCO	
		├ ू	(16.934MH		
18	FILO	0		t for master PLL.	
19	FILI		Filter input for master PLL.		
20	PCO	10		np output of master PLL	
21	AVss	╁╌	Analog gro	· · · · · · · · · · · · · · · · · · ·	
22	CLTV	1		ol voltage input for master	
23	RF RF	+	EFM signal	ion power supply (+5V)	
24		+		circuit constant current input	
25	BIAS	1 :	1	comparator voltage input	
26 27	ASYI ASYO	0	EFM full sy		
	ASYE	1		control circuit	
28	+	+-	Asymuneuy	Condoi Circuit	
29 30	NC PSSL	5	Audio data	output mode changeover input	
30	I SSL	١٢	1	at L and paraller data at H.	
31	WDCK	1		ce for 48 bits slot. Word clock f=2Fs.	
32	LRCK	ΙĖ		ce for 48 bits slot. LR clock f=Fs.	
33	VDD	Τ÷		ly terminal (+5V)	
34-49	1,00	+-	Data output		
24.49	1	1	PSSL=1	PSSL=0	
34	DA16	6	DA16	Serial data of 48 bits slot	
35	DA15	10		Bit clock of 48 bits slot	
36	DA14	+	DA14	Serial data of 64 bits slot	
37	DA13	Τŏ	·	Bit clock of 68 bits slot	
38	DA12	-	DA12	LR clock of 68 bits slot	
39	DAII	10	†	GTOP output	
40	DA10	10		XUGF output	
40	DA09	0		XPLCK output	
41	INVOX	10	IDAU)	1711 Delit Odiput	

NO.	SYMBOL	1/0	DESCRIPTI	ON	
42	DA08	0	DA08	GFS output	
43	DA07	0	DA07	RFCK output	
44	DA06	0	DA06	C2P0 output	
45	DA05	0	DA05	XRAOF output	
46	DA04	0	DA04	MNT 9 output	
47	DA03	0	DA03	MNT 2 output	
48	DA02	0	DA02	MNT 1 output	
49	DA01	0	DA01	MNT 0 output	
50	APTR	0	Control outp	ut for aperture correction. H when R ch.	
51	APTL	0		ut for aperture correction. H when L ch.	
52	Vss	Ţ	Ground term	inal	
53	XTAI	I	Crystal oscil	lation circuit input of 16.9344MHz or	
		1	33.8688MH	z input.	
54	XTAO	0		lation circuit output of 16.9344MHz.	
55	XTSL	T	Crystal selec	tion input terminal. L when 16.9344MHz.	
			H when 33.8		
56	FSTT	0		output of pins 53 and 54.	
57	C4M	0	4.2336 MHz		
58	C16M	0	16.9344 MH		
59	MD2	ī	1 :	at control input. On at high level.	
60	DOUT	ō	Digital outpo		
61	ЕМРН	ō	 	ntrol output. Active high.	
62	WFCK	ō		clock output	
63	SCOR	ō	1	tection output. H when is detected SO	
		1	or SI.	•	
64	SBSO	0		of sub-code (P~W)	
65	EXCK	ī		for read out SQSO.	
66	soso	0		is, PCM peak, and level data 16 bits	
			output.	•	
67	SQCK	ī	 	for read out SQSO	
68	MUTE	ō	 	rol output. Active H.	
69	SENS			Output to the microprocessor	
70	XRST	ī		t. Reset at the low level.	
71	DATA	i		nput from the microprocessor.	
72	XLTA	Ιi		from the microprocessor.	
'-				rial data at the trailing.	
73	VDD	1	Power suppl		
74	CLOK	1		ransfer clock input from microprocessor	
75	SEIN	ΙÌ	Sens input f		
76	CNCI	ΙĖ	1	numbers count signal input	
77	DATO	o		output to SSP	
78	XLTO	o		atch output to SSP. Latch it traffling.	
79	CLKO	10	Ţ	ransfer clock output to SS).	
80	MIRR	۱ř	Mirror signal input		

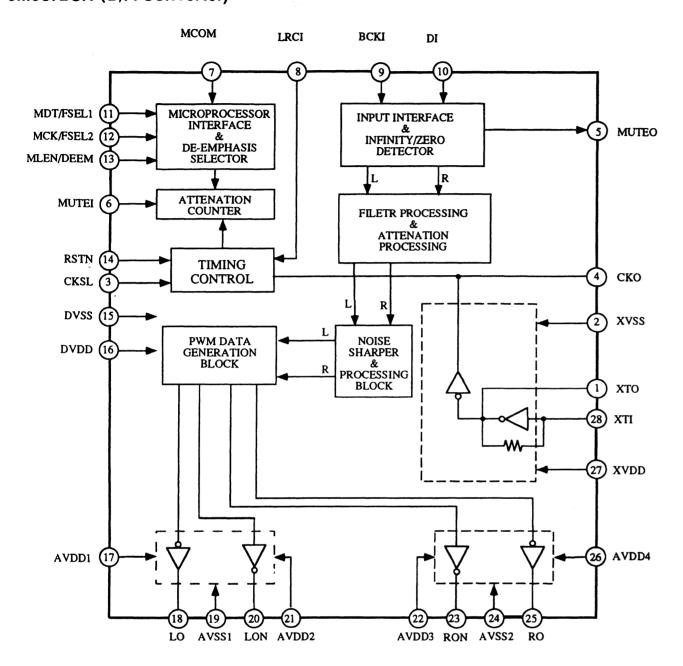
80 MIRR I Mirror signal input Note: SSP:1C101 CXA1372Q

CXA1372Q (Servo Signal Processor)



PIN NO.	SYMBOL	1/0	DESCIRPION		SYMBOL	1/0	DESCIRPION
l	VC	I	Mid-point voltage input terminal.	23	XLT	1	Latch input terminal for microprocessor.
		Π	Connect the capacitor between FS3 and this pin	24	DATA	Ī	Serial data input terminal for microprocessor.
2	FGD	I	when the high frequency gain focus servo	25	XRST	ī	Reset input terminal.Active low.
	Ī]	is dropped.	26	C.OUT	0	Signal output to count the track numbers.
3	FS3	1	Focus servo high frequency gain changeover	27	SENS	O	This terminal outputs FZC,and SSTOP to
	1	1	input terminal.	1	l	L	according command from the microprocessor.
4	FLB	T	Input terminal for the low frequency boost of	29	MIRR	0	Mirror comparator output terminal.
_			focus servo.	30	DFCT	0	Defect comparator output terminal.
5	FEO	0	Focus drive output terminal.	31	ASY	I	Auto asymmetry control input terminal.
6	FE-	I	Inversion input terminal of focus amplifier.	32	EFM	0	EFM comparator output terminal.
7	SRCH	I	Time constant terminal to make the focus search	33	FOK	Q	
			waveform.	34	CC1	Ō	Defect bottom hold output terminal.
8	TGU	1	Tracking high frequency changeover input	35	CC2	1	Defect bottom hold input terminal from CC1.
			terminal.		CB	T	Defect bottom hold capacitor connection terminal.
	TAO	0	Tracking drive output terminal.		CP	1	Mirror hold capacitor connection terminal.
	TA-	1	Inversion input terminal of tracking amplifier.		RFI	I	RF summing amplifier input terminal.
13	SL+	1	No-inversion input terminal of sled amplifier.		RFO	0	RF summing amplifier output terminal.
14	SLO	O	Sled drive output terminal.		TZC	l i	Tracking zero-cross comparator input terminal.
15	SL-	I	Inversion input terminal of sled amplifier.		TE	1	Tracking error input terminal.
16	FSET	I	Peak setting input of phase correction of	44	TDFCT	I	Capacitor connection terminal for time constant
	ł		focus tracking.			1	when defect.
			This terminal is flowed the current so that the	45	ATSC	I	Window comparator input terminal for ATSC
17	ISET	1	focus search, tarcking jump, and sled kick height	L	I	l	detection.
	1]	is decided.	46	FZC	I	Focos zero-cross comparator input terminal.
18	SSTOP	I	Inner switch selection input terminal.	47	FE	I	Focus error input terminal.
20	DIRC	1	This terminal is used when track jump.	48	FDFCT	1	Capacitor connection terminal for time constant
21	LOCK	1	The sled runaway prevention circuit operates	1	[when defect.
	1		at the low level.				
22	CLK	I	Serial data transfer clock input from	7			
	1		microprocessor.	1			

SM5872CN (D/A Converter)



Pin No.	Terminal	I/O	Function	Pin No.	Terminal	I/O	Function
1	хто	0	Resonator section	28	XTI	I	Resonator section
2	xvss		Ground for resonator system	27	XVDD		5V for resonator system
3	CKSL	I		26	AVDD4		5V for analog section
4	СКО	0	Output clock of resonator section: 384fs	25	RO	0	R ch PWM output (+)
5	MUTEO	0	Infinity zero detector output	24	AVSS2		Ground for analog section
6	MUTEI	I	Muting output	23	RON	0	R ch PWM output (-)
7	мсом	I	Interface switching control	22	AVDD3		5V for analog section
8	LRCI	I	Sampling rate clock of input data: H=L ch, L=R ch	21	AVDD2		5V for analog section
9	вскі	I	Bit clock of input data	20	LON	0	L ch PWM output (+)
10	DI	I	Input data	19	AVSS1		Ground for analog section
11	FSEL1	I	Sampling frequency=44.1 kHz	18	LO	0	L ch PWM output (-)
12	FSEL2	I	When FSEL1.FSEL2, and MCOML are the low level.	17	AVDD1		5V for analog section
13	DEEM	I	De-emphasis control input	16	DVDD		5V for digital section
14	RSTN		System reset: L=Reset	15	DVSS		Ground for digital section

DISASSEMBLING PROCEDURES

1. Tray ass'y

Remove the top cover.

Remove the holder T and the retainer M.

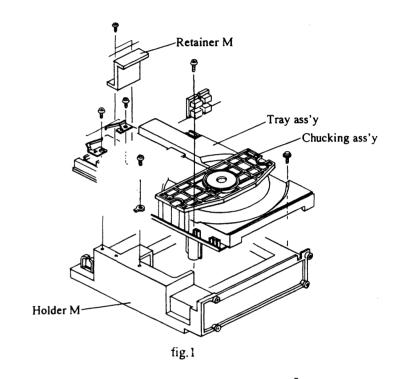
Turn the power switch to ON.

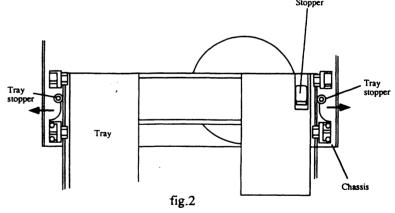
Press the OPEN/CLOSE button to open the tray ass'y.

Remove the chucking ass'y.

Remove the stopper.

Press the tray stopper to the arrow mark direction and remove the tray ass'y.

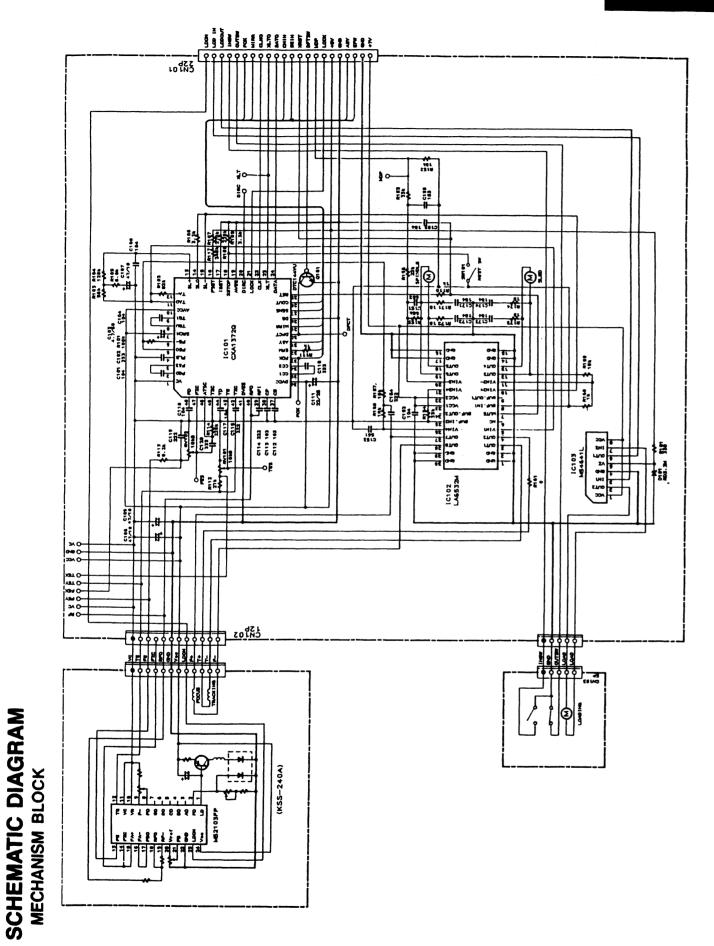




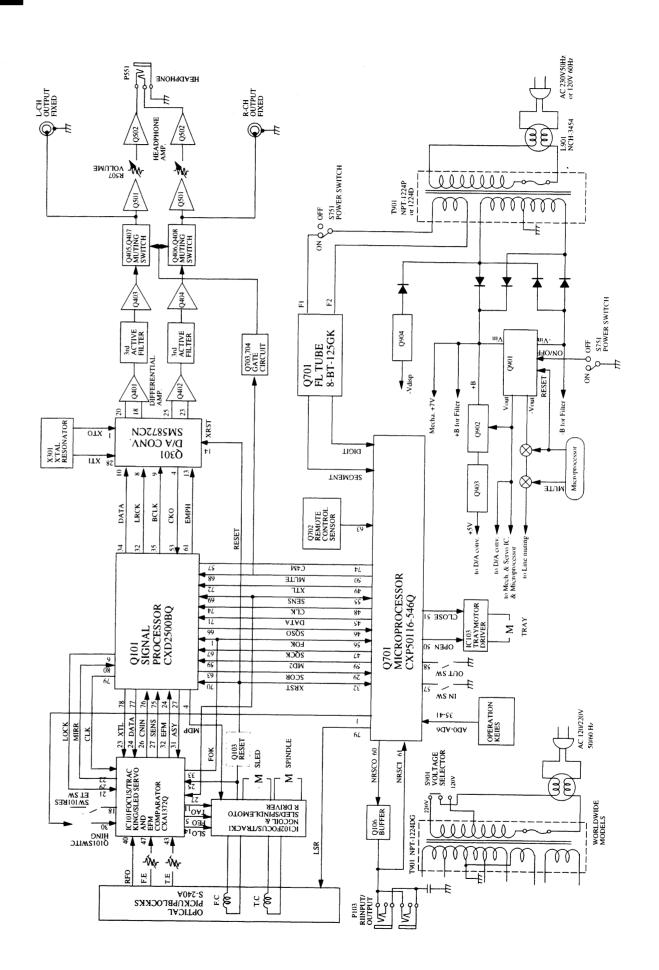
2. CD mechanism ass'y

Remove the tray ass'y.

Remove the four screws holding the mechanism and the holder M.



BLOCKDIAGRAM

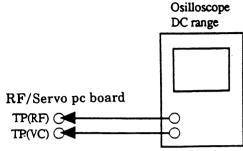


ADJUSTMENT PROCEDURES

It is not necessary to perform the adjustment of optical pickup.

This confirmation should be made when replacing the optical pickup.

1). Connect the oscilloscope to test points RF and VC.



- 2). Turn the power switch on.
- 3). Load the test disc YEDS-18 on the tray and press the play button.
- 4). Confirm that the waveform on the oscilloscope is optimum eye pattern and optimum level as shown photo 1.

Optimum eye pattern means that shape "\(\infty \)" can be clearly distinguished at the center of the waveform.

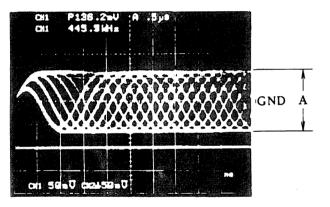


Photo 1

 $A = 1.2 \pm 0.3 Vp-p$

REFERENCE

Focus/Tracking Gain Adjustment

A frequency response analyzer is necessary in order to perform this adjustment exactly.

However, this gain has a margin, so even if it is slightly off, there is no problem. Therefore, do not perform this adjustment.

Focus/tracking gain determines the pick-up followup (vertical and horizontal) relative to mechanical noise and mechanical shock when the 2-axis device operate.

However, as these reciprocate, the adjustment is at the point where both are satisfied.

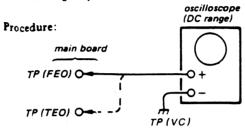
- When gain is raised, the noise when the 2-axis device operates increases.
- When gain is lowered, it is more susceptible to mechanical shock and skipping occurs more easily.
- When gain adjustment is off, the symptoms below appear.

Gain	Focus	Tracking
Symptoms		
 The time until music starts becomes longer for STOP → DPLAY or automatic selection (IMAL ID buttons pressed. (Normally takes about 2 seconds.) 	low	low or high
 Music does not start and disc continues to rotate for STOP→DPLAY or automatic selection (► buttons pressed.) 	-	low
 Sound is interrupted dur- ing PLAY. Or time count- er display stops progress- ing. 	-	low
More poise during 2-axis device operation.	high	high

The following is a simple adjustment method.

- Simple Adjustment -

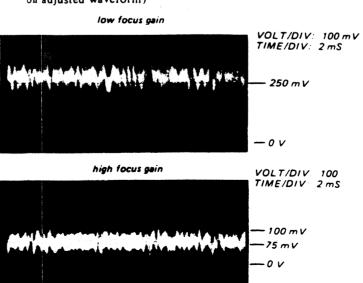
Note: Since exact adjustment cannot be performed, remember the positions of the controls before performing the adjustment. If the positions after the simple adjustment are only a little different, return the controls to the original position.



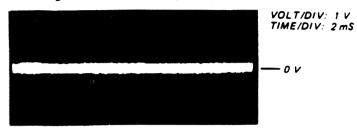
- 1. Keep the set horizontal.
- If the set is not horizontal, this adjustment cannot be performed due to the gravity against the 2 axis device.
- 2. Insert disc (YEDS-18) and press ▷PLAY button.
- 3. Connect oscilloscope to RF/Servo board TP(FE).
- 4. Adjust RV102 so that the waveform is as shown in the figure below. (focus gain adjustment)



 Ircorrent Examples (DC level changes more than on adjusted waveform)



- 5. Connect oscilloscope to RF/Servo board TP (TE).
- 6. Adjust RV101 so that the waveform is as shown in the figure below. (tracking gain adjustment)

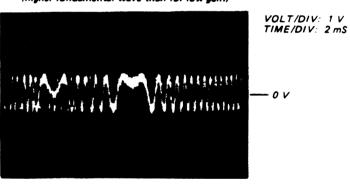


• Incorrect Examples (fundamental wave appears)

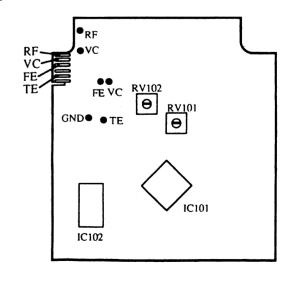
low tracking gain



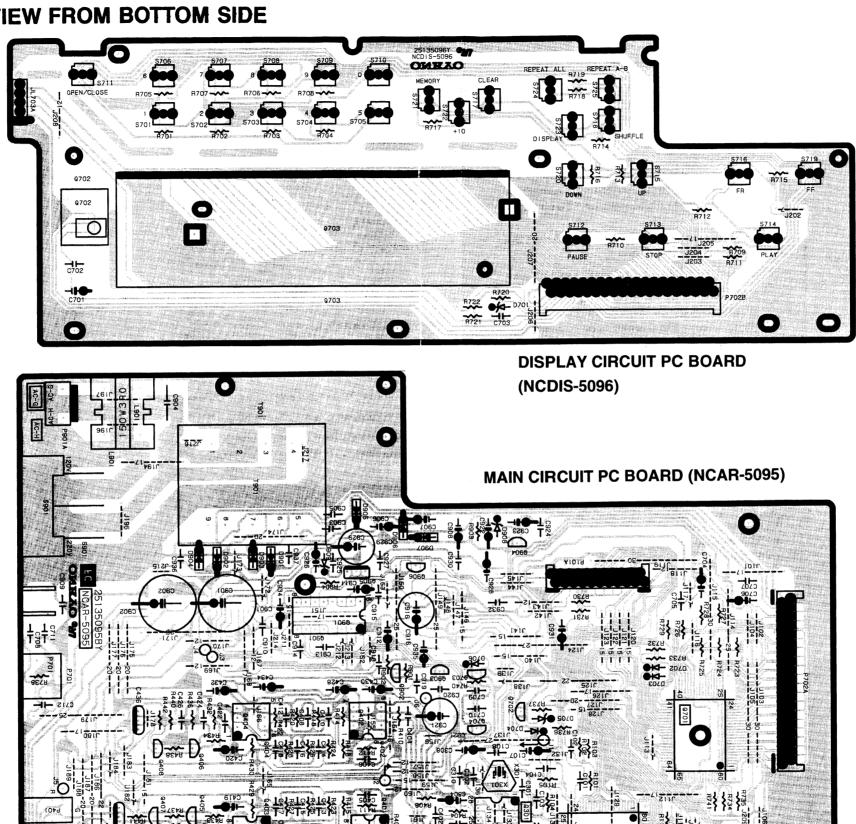
high tracking gain (higher fundamental weve than for low gain)



Adjustment Location: RF/Servo board

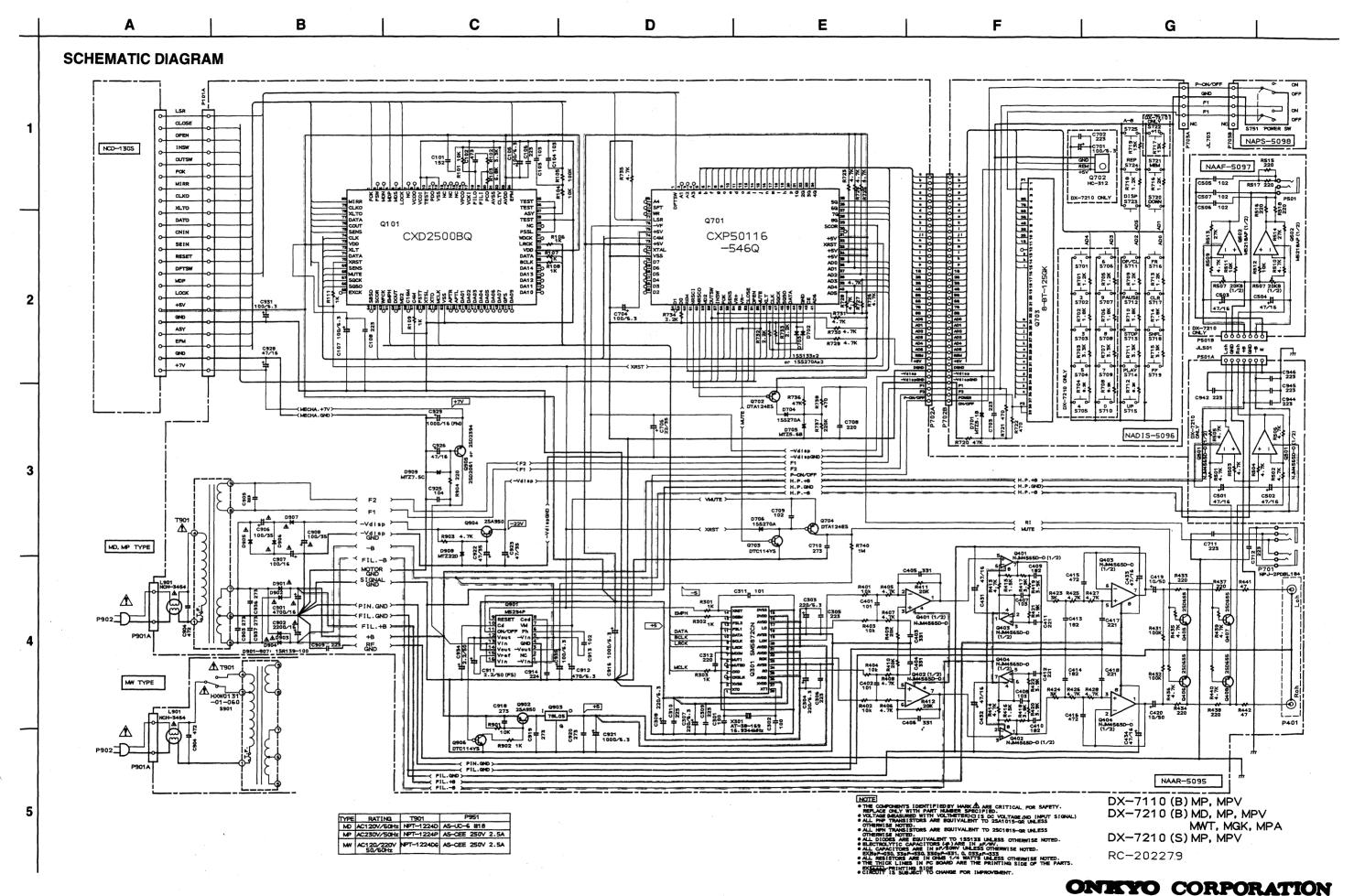


PRINTED CIRCUIT BOARD VIEW FROM BOTTOM SIDE



0

0

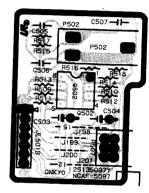


PRINTED CIRCUIT BOARD-PARTS LIST

CIRCUIT NO). PART NO. DESC	CRIPTION	C415,416	374724724TY	ECQ-B50V, 472J, TF C
pc board ass'y	y (NAAR-5095)		C419,420	354781009TY	CE04W50V, 10M, ELECT C
	ICs		C431-434	354744709TY	CE04W16V, 47M, ELECT C
Q101	22240487AY	CXD2500BQ	C501	354744709TY	CE04W16V, 47M, ELECT C
Q301	22240726	SM5872CN	C502	354744709TY	CE04W16V, 47M, ELECT C
Q401,402,	22240191	NJM4565D-D	C704	354721019TY	CE04W6.3V, 100M, ELECT C
403,404			C706	354762209TY	CE04W35V, 22M, ELECT C
Q405,406,	2211706T or	2SD655-F or	C709	374721024TY	ECQ-B50V, 102J, TF C
407,408	2211705T	2SD655-E	C710	374722734TY	ECQ-V50V, 273J, TF C
Q501	22240191	NJM4565D-D	C901	393344727S	CE04W16V, 4700M, VX C
Q701	22240753Y	CXP50116-546Q	C902	393142227S	CE04W16V, 2200M, FM C
	Transistors		C903	374724734TY	ECQ-V50V, 473J, TF C
Q702,704	2212600TY	DTA124ES	C904	3500077Y	DE7150F, 472M, IS C
Q703	221281TY	DTC114YS	C906,908	354761019TY	CE04W35V, 100M, ELECT C
Q901	22240391	M5294P	C907	354741019TY	CE04W16V, 100M, ELECT C
Q902,904	2211504TY or.	2SA950-Y or	C911	391680227T	CE04W50V, 2.2M, FS C
	2211503TY	2SA950-O	C912	354724719TY	CE04W6.3V, 470M, ELECT C
Q903	222780053	78L05	C913	374721024TY	ECQ-B50V, 102J, TF C
Q905	2202115Y or	2SD2061-E or	C914	374722244TY	ECQ-V50V, 224J, TF C
	2202706Y	2SD2394-F	C916	354721029TY	CE04W6.3V, 1000M, ELECT C
Q906	221281TY	DTC114YS	C918	374722734TY	ECQ-V50V, 273J, TF C
D702-704,	223222TY or	WG713A or	C921	354721029TY	CE04W6.3V, 1000M, ELECT C
706	223163TY or	1SS133 or			
	223205TY	1SS270A	C922,923	354764709TY	CE04W35V, 47M, ELECT C
D705	224450562TY	MTZ5.6B, Zener	C925	374721044TY	ECQ-V50V, 104J, TF C
D901-907	22380032TY	1SR139-100	C926,928	354744709TY	CE04W16V, 47M, ELECT C
D908	224452204TY	MTZ22D, Zener	C929	393141027S	CE04W16V, 1000M, FM C
D909	224450753TY	MTZ7.5C, Zener	C931,935	354721019TY	CE04W6.3V, 100M, ELECT C
	Power Transforme	er	C934	354780229TY	CE04W50V, 2.2M, ELECT C
T901	2301052Y	NPT-1224D, <d></d>	C936,937	374722734TY	ECQ-V50V, 273J, TF C
T901	2301053Y	NPT-1224P, <p></p>		Sockets	
T901	2301054Y	NPT-1224DG, <w></w>	P101A	25050854Y or	NSCT-22P649 or
	Switches			25050962Y	NSCT-22P749
S901	25065437Y	NSS-22157P,SLIDE SW		Jacks	
	Resonator		P401	25045418	NPJ-2PDBL243
X301	3010159	AT-38-169, CRYSTAL	P701	25045330	NPJ-2PDBL184
	Coil		pc board ass'y	(NADIS-5096-2)	
L901	231222Y	NCH-3454, CHOKE COIL		Remote Sensor	
	Capacitors		Q702	24130010Y	HC-312
C101	374721524TY	ECQ-B50V, 152J, TF C		FL Tube	
C102	374724734TY	ECQ-V50V, 473J, TF C	Q703	212109	8-BT-125GK
C103,104	374721034TY	ECQ-B50V, 103J, TF C		Diode	
C105,107	354721019TY	CE04W6.3V, 100M, ELECT C	D701	224450512TY	MTZ5.1B, Zener
C303,304	354722219TY	CE04W6.3V, 220M, ELECT C		Capacitor	
C305,306	374721044TY	ECQ-V50V, 104J, TF C	C701	355721019TY	CE04W6.3V, 100M, ELECT
C307,308	354722219TY	CE04W6.3V, 220M, ELECT C	****	Switches	
C407,408	374721034TY	ECQ-B50V, 103J, TF C	S701-725	25035652TY	NPS-111-S604, P SW
C409,410	374721824TY	ECQ-B50V, 182J, TF C	DECCE	Sockets	
C411,412	345022214TY	CC45SL50V, 221J, CERA C	P702B	25051229Y or	NSCT-38P1019 or
C413,414	374721824TY	ECQ-B50V, 182J, TF C		25050944Y	NSCT-38P731

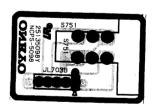
PRINTED CIRCUIT BOARD-PARTS LIST

P702A	25051225Y or	NSCT-38P1015 or
	25050978Y	NSCT-38P765
	Holder	
	27190754AY	HOLDER(FL)
	Others	
P901A	25055675	NPLG-2P631, PLUG
	25065425	SCREW TRMM3
	27301216	C COVER
pc board ass'y	(NAAF-5097-2)	
	IC ·	
Q502	22240369	M5218AP
	Capacitor	
C503,504	354744709TY	CE04W16V, 47M, ELECT
	Resistor	
R507	5104301Y	N09RGL20KB20F,VARIABLE
	Jack	
P502	25045255	YKB26-5009
pc board ass'y	(NAPS-5098-2)	
S751	25035481Y	NPS-122-L443, PUSH SW

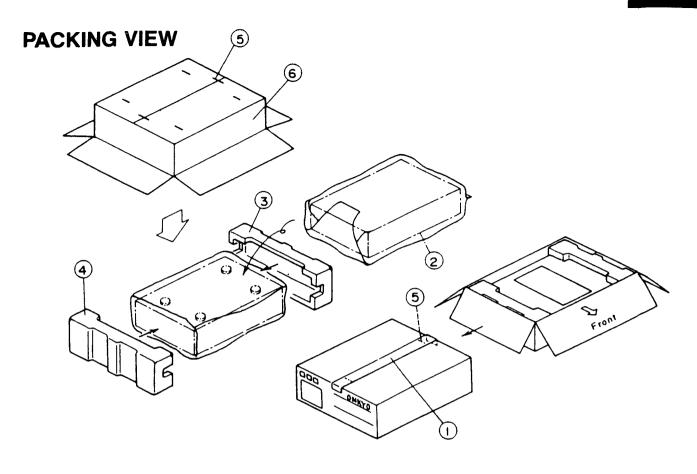


NCAF-5097

NOTE: THE COMPONENTS IDENTIFIED BY MARK ARE CRITICAL FOR RISK OF FIRE AND ELECTRIC SHOCK. REPLACE ONLY WITH PART NUMBER SPECIFIED.



POWER SWITCH PC BOARD NC PS-5098



PARTS LIST

7					
REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	29110071Y	W50, PP TAPE		Accessory bag ass'y	
2	29100037-1Y	650 X 500, POLY BAG		29100097-1Y	350 X 250, POLY BAG
3	29091637-1BY	PAD(R)		29342031Y	E, INS MANUAL, <dn,dc,p,w></dn,dc,p,w>
4	29091636-1BY	PAD(L)		29342032Y	U6, INS MANUAL,<>>>
5	282301	Staple		29342034Y	U3, INS MANUAL, <dc,t></dc,t>
6	29052813Y	CARTON, DX-7210B		29342033Y	V, INS MANUAL, <v≻< td=""></v≻<>
	29052814Y	CARTON, DX-7210S		2010244Y or	PIN CORD AS or
	29052815Y	CARTON, DX-7110B		2010326Y	PIN CORD AS
	29360840Y	LABEL(SHEET), <dn,dc></dn,dc>		2010200Y	3.5MINI PLUG, CORD AS
				24140279Y	RC-279C, REMO CON
				3010165Y	UM-3, BATTERY
				25055040	CV-K-2, CV PLUG,< √ >
NOTE: <p> 230V Model only</p>				29365019BY	WARRANTY CARD,≪DN>
<w> Worldwide model only</w>				29365042	WARRANTY CARD,≪PA>
				29358002KY	SS LIST, <dn></dn>
				29361770Y	UPC LABEL, <dn,dc></dn,dc>
				29365020L	WARRANTY CARD, ≪ V>
				29100094B	PORY BAG, <v></v>