

## zad2

June 8, 2024

### 1 Jan Bronicki 249011

#### 1.1 Zadanie 2

Korzystając ze zbioru danych z pliku „injection\_molding\_dataset”, przeanalizować dane i zbudować model regresji logistycznej. Trzeba przeanalizować zależność między parametrami, ich wzajemny wpływ oraz wpływ na jakość otrzymanych części. Parametrem zależnym (tym, który chcemy prognozować) w zbiorze danych jest jakość produkowanych części. Należy spróbować zbudować model regresji logistycznej o dokładności powyżej 90%. Wyniki należy zaprezentować w formie raportu w formacie PDF.

```
[93]: import pandas as pd
from sklearn.model_selection import train_test_split
from sklearn.preprocessing import StandardScaler
from sklearn.linear_model import LogisticRegression
from sklearn.metrics import (
    accuracy_score,
    classification_report,
    confusion_matrix,
    roc_auc_score,
    roc_curve,
)
import matplotlib.pyplot as plt
import seaborn as sns
```

```
[11]: file_path = "injection_molding_dataset.csv"
df: pd.DataFrame = pd.read_csv(file_path, delimiter=";")
df
```

```
[11]:
```

	Melt temperature	Mold temperature	time_to_fill	\
0	106.476184	80.617	7.124	
1	105.505000	81.362	6.968	
2	105.505000	80.411	6.864	
3	106.474827	81.162	6.864	
4	106.466140	81.471	6.864	
...	...	...	...	
1446	106.072000	81.493	6.188	
1447	106.026000	81.456	6.084	

1448	106.064000	81.420	6.188
1449	106.131000	81.401	6.188
1450	106.100000	81.427	6.136

	ZDx - Plasticizing time	ZUx - Cycle time	SKx - Closing force \
0	3.16	74.83	886.900000
1	3.16	74.81	919.409791
2	4.08	74.81	908.600000
3	3.16	74.82	879.410871
4	3.22	74.83	885.644260
...	...	...	...
1446	2.87	75.65	905.500000
1447	2.87	75.63	906.800000
1448	2.84	75.66	905.900000
1449	2.89	75.67	907.200000
1450	2.86	75.65	906.400000

	SKs - Clamping force peak value	Ms - Torque peak value current cycle \
0	904.000000	116.9
1	935.900000	113.9
2	902.344823	120.5
3	902.033653	127.3
4	902.821269	120.5
...	...	...
1446	920.800000	114.5
1447	922.500000	122.3
1448	922.100000	125.2
1449	921.500000	120.8
1450	920.300000	124.9

	Mm - Torque mean value current cycle \
0	104.300000
1	104.900000
2	106.503496
3	104.900000
4	106.700000
...	...
1446	107.500000
1447	106.600000
1448	110.700000
1449	106.900000
1450	108.900000

	APSS - Specific back pressure peak value \
0	145.6
1	145.6
2	147.0

3	145.6
4	145.6
...	...
1446	145.5
1447	144.9
1448	147.5
1449	145.4
1450	147.3

	APVs - Specific injection pressure peak value \
0	922.3
1	930.5
2	933.1
3	922.3
4	917.5
...	...
1446	907.3
1447	905.6
1448	921.6
1449	895.5
1450	908.2

	CPn - Screw position at the end of hold pressure	SVo - Shot volume \
0	8.82	18.73
1	8.59	18.73
2	8.80	18.98
3	8.85	18.73
4	8.80	18.75
...	...	...
1446	8.96	18.61
1447	8.92	18.65
1448	8.97	18.60
1449	8.93	18.63
1450	9.01	18.56

	quality
0	1.0
1	1.0
2	1.0
3	1.0
4	1.0
...	...
1446	4.0
1447	4.0
1448	4.0
1449	4.0
1450	4.0

[1451 rows x 14 columns]

```
[14]: df.info()
```

```
<class 'pandas.core.frame.DataFrame'>
```

```
RangeIndex: 1451 entries, 0 to 1450
```

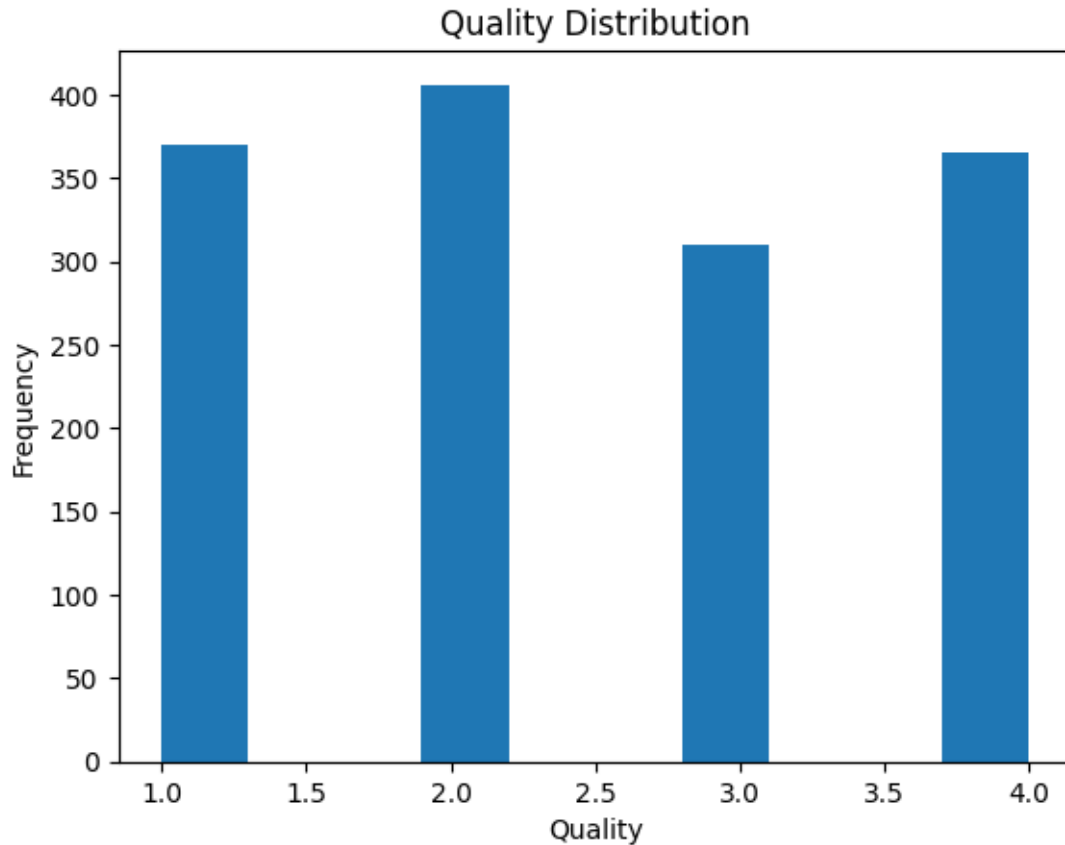
```
Data columns (total 14 columns):
```

#	Column	Non-Null Count	Dtype
0	Melt temperature	1451 non-null	float64
1	Mold temperature	1451 non-null	float64
2	time_to_fill	1451 non-null	float64
3	ZDx - Plasticizing time	1451 non-null	float64
4	ZUx - Cycle time	1451 non-null	float64
5	SKx - Closing force	1451 non-null	float64
6	SKs - Clamping force peak value	1451 non-null	float64
7	Ms - Torque peak value current cycle	1451 non-null	float64
8	Mm - Torque mean value current cycle	1451 non-null	float64
9	APs - Specific back pressure peak value	1451 non-null	float64
10	APVs - Specific injection pressure peak value	1451 non-null	float64
11	CPn - Screw position at the end of hold pressure	1451 non-null	float64
12	SVo - Shot volume	1451 non-null	float64
13	quality	1451 non-null	float64

```
dtypes: float64(14)
```

```
memory usage: 158.8 KB
```

```
[127]: plt.hist(df["quality"])
plt.title("Quality Distribution")
plt.xlabel("Quality")
plt.ylabel("Frequency")
plt.show()
```



```
[18]: # Split the dataset into features and target
```

```
x = df.drop("quality", axis=1)
```

```
y = df["quality"]
```

```
[132]: # Split the data into training and testing sets
```

```
X_train, X_test, y_train, y_test = train_test_split(  
    x, y, test_size=0.25, random_state=123  
)
```

```
# Initialize the scaler
```

```
scaler = StandardScaler()
```

```
# Fit and transform the training data, transform the test data
```

```
X_train_scaled = scaler.fit_transform(X_train)
```

```
X_test_scaled = scaler.transform(X_test)
```

```
# Initialize the model
```

```
logisticRegr = LogisticRegression(max_iter=1000)
```

```

# Train the model
logisticRegr.fit(X_train_scaled, y_train)

# Predict on the test set
y_pred = logisticRegr.predict(X_test_scaled)

# Evaluate the model
accuracy = accuracy_score(y_test, y_pred)
accuracy

```

[132]: 0.8705234159779615

```

[133]: classification_rep = classification_report(y_test, y_pred)
print(classification_rep)

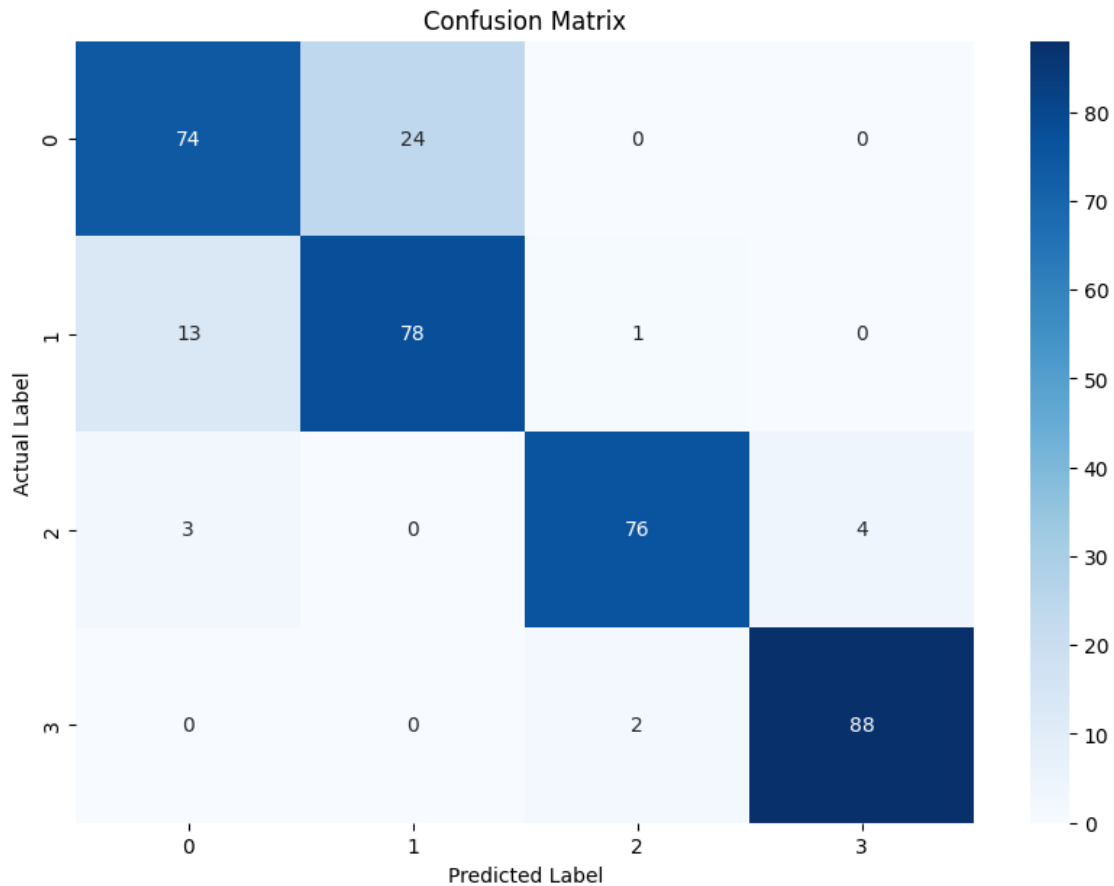
```

	precision	recall	f1-score	support
1.0	0.82	0.76	0.79	98
2.0	0.76	0.85	0.80	92
3.0	0.96	0.92	0.94	83
4.0	0.96	0.98	0.97	90
accuracy			0.87	363
macro avg	0.88	0.87	0.87	363
weighted avg	0.87	0.87	0.87	363

```

[134]: conf_matrix = confusion_matrix(y_test, y_pred)
plt.figure(figsize=(10, 7))
sns.heatmap(conf_matrix, annot=True, fmt="d", cmap="Blues")
plt.title("Confusion Matrix")
plt.ylabel("Actual Label")
plt.xlabel("Predicted Label")
plt.show()

```



```
[135]: roc_auc = roc_auc_score(
        y_test, logisticRegr.predict_proba(X_test_scaled), multi_class="ovr"
    )
    print(f"ROC AUC: {roc_auc}")
```

ROC AUC: 0.966415035305559

```
[136]: fpr = {}
        tpr = {}
        thresh = {}

        n_class = len(logisticRegr.classes_)
        n_class
```

[136]: 4

```
[137]: for i in range(n_class):
        fpr[i], tpr[i], thresh[i] = roc_curve(
            y_test, logisticRegr.predict_proba(X_test_scaled)[: , i], pos_label=i
```

```

)

plt.figure(figsize=(10, 6))
for i in range(n_class):
    plt.plot(fpr[i], tpr[i], linestyle="--", label=f"Class {i} vs Rest")
plt.plot([0, 1], [0, 1], color="navy", linestyle="--")
plt.xlim([0.0, 1.0])
plt.ylim([0.0, 1.05])
plt.xlabel("False Positive Rate")
plt.ylabel("True Positive Rate")
plt.title("Receiver Operating Characteristic (ROC) Curve")
plt.legend(loc="lower right")
plt.show()

```

/Users/john/Documents/University/ZIP/metody-inteligentne-w-org-  
prod/venv/lib/python3.11/site-packages/sklearn/metrics/\_ranking.py:1183:  
UndefinedMetricWarning: No positive samples in y\_true, true positive value  
should be meaningless  
warnings.warn(

