1) 
$$X, U: X = \begin{bmatrix} E N \Phi U_{x} U_{y} r \end{bmatrix}$$
  $U = \begin{bmatrix} \delta & T_{r} \end{bmatrix}$   $|\Phi| \leq T$   $|S| \leq S_{max}$   $|S| \leq T_{max}$ 

## Lifted Variable Egns:

$$F_{X\Gamma} = \Gamma_{\Gamma}/R_{US} \qquad \mathcal{E} = \frac{\sqrt{(\mu F_{zr})^2 - F_{xr}^2}}{\mu F_{zr}}$$

$$F_{Y\Gamma} = \begin{cases} -C_{x} \tan \alpha_{\Gamma} + \frac{C_{x}^2}{3 \mathcal{E}_{\mu} F_{zr}} |\tan \alpha_{\Gamma}| \tan \alpha_{\Gamma} - \frac{C_{x}^3}{27 \mathcal{E}_{\mu}^2 F_{zr}^2} \tan^3 \alpha_{\Gamma} \\ -\mathcal{E}_{\mu} E_{zr} \operatorname{sgn}(\alpha_{z}) & \text{otherwise} \qquad \text{if} |\alpha_{\Gamma}| < \tan^{-1}(3 \mathcal{E}_{\mu} E_{zr}/C_{x}) \end{cases}$$

 $\dot{x} = f(x, u)$ :

$$\begin{aligned}
& F_{xf} \pm 8 - F_{yf} \pm 8 + F_{xr} &= M(\dot{U}_x - rU_y) &= M(\ddot{N} \pm \bar{\Phi} - \ddot{E} \pm \bar{\Phi}) \\
& F_{xf} \pm 8 + F_{yf} \pm 8 + F_{yr} &= M(\dot{U}_y + rU_x) &= M(-\ddot{N} \pm \bar{\Phi} - \ddot{E} \pm \bar{\Phi}) \\
& \alpha F_{yf} \pm 8 + \alpha F_{xf} \pm 8 - b F_{yr} &= I_z \dot{\bar{\Phi}}
\end{aligned}$$