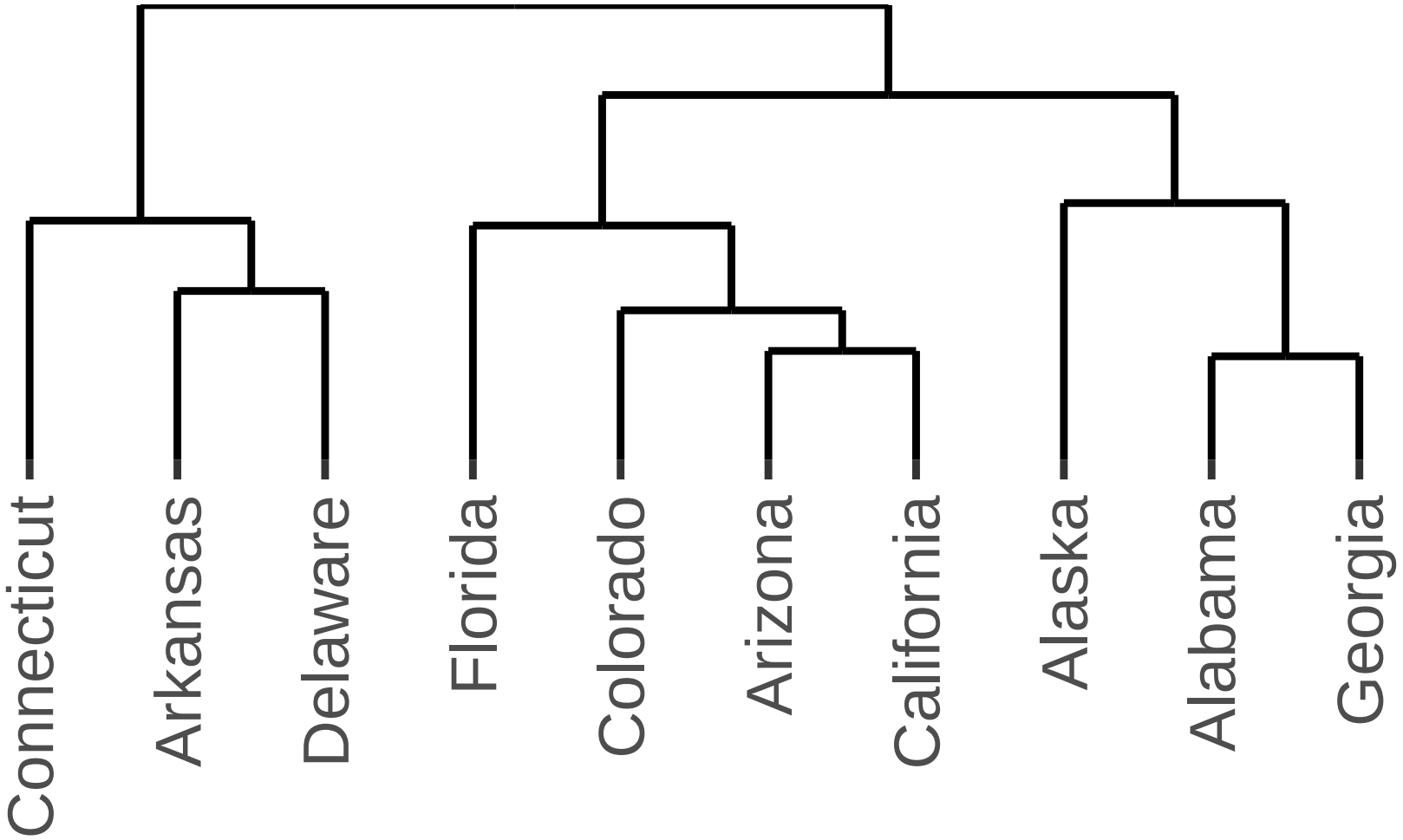Hierarchiches Clustering