

# *AERODYNAMICS IN F1 AND FORMULA STUDENT*

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AERODYNAMICIST

WILLIAMS RACING

# **CONTENTS**

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- FUNDAMENTALS
- FORMULA 1 AERODYNAMIC DEVELOPMENT
- UNDERSTANDING DEVELOPMENT METRICS
- HOW TO IMPROVE YOUR DEVELOPMENT PROCESS
- COMMON FORMULA STUDENT MISTAKES

## **ABOUT ME**

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- University: UAS Esslingen
- Formula Student (Sub-team Aerodynamics and CFD) from 2017-2021
- Master Thesis at Williams Racing about high fidelity CFD simulations
- Engineering Design Judge at FS East 2022
- Aerodynamicist at Williams Racing



# AERODYNAMIC COEFFICIENTS

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## *Why coefficients?*

- Normalization of variables
- Compare different driving speeds
- Compare different dimensions of the car (WT and full size)

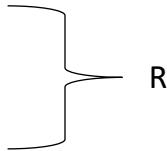
Lift:  $C_L$

Drag:  $C_D$

Static pressure:  $C_p$

Total pressure (energy): total  $C_p \rightarrow C_p T$

# AERODYNAMIC TESTING RESTRICTIONS IN F1

- Defined in the FIA Formula 1 Sporting Regulations
  - Goal: limit development time, balance performance between teams, limit costs
  - CFD
    - RATG: restricted aerodynamic test geometry → limits number of different geometries to be simulated
    - MAUh: Mega Allocation Unit hours → limits solving effort over all RATGs
  - Wind tunnel
    - Runs → limits number of wind tunnel runs
    - Wind On Time → limits time where tunnel airspeed is above 5 m/s
    - Occupancy → limits working time in/around the tunnel
  - Track
    - Testing to take place only in official Free Practice sessions
- 
- Requires high efficient simulations

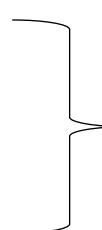
Championship Classification	P	1	2	3	4	5	6	7	8	9	10+ or New Team
Value of C	%	70	75	80	85	90	95	100	105	110	115

FIA 2022 Formula 1 Sporting Regulations



## ***DEVELOPMENT PATH***

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- Regulations
  - Idea generation
  - CFD development
  - Wind tunnel testing
  - Track testing
- 
- Aero testing restrictions (ATR)

## ***IDEA GENERATION***

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- Flow field targets
- Onset CpT and wake management
- Yaw and ride height characteristics
- Cooling performance
- Load distribution

→ Geometry comes from aero perspective

## **CFD**

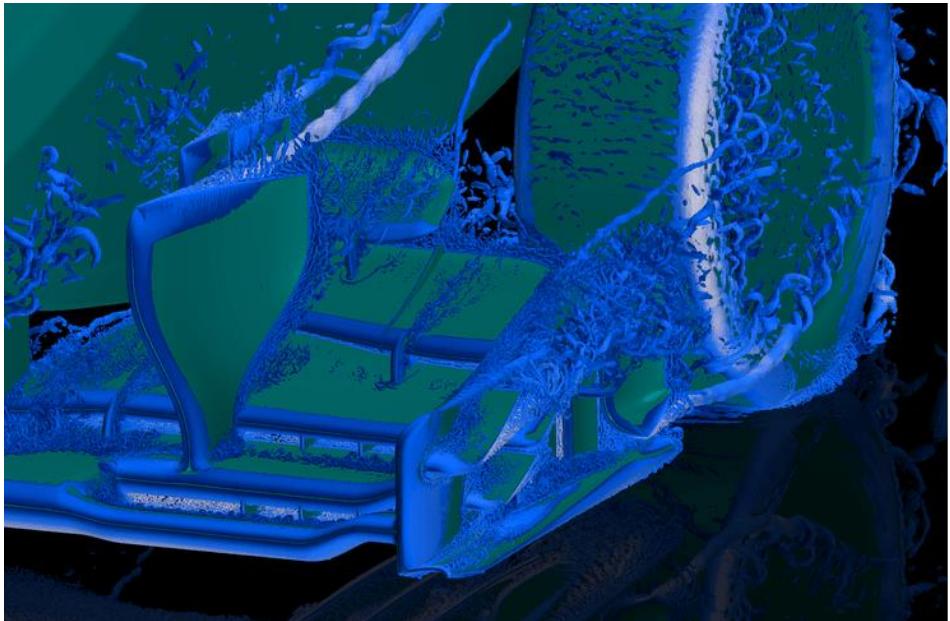
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- CFD is first design tool
  - Allows a deep insight in flow field
  - Quick turnaround times
  - Balancing between accuracy and efficiency (RANS, DES, ...)
  - Automated investigation available (Adjoint solver, ...)
  - Run limited number of conditions
- Be aware of limitations!

## **TRANSIENT CFD**

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- Resolves transient effects
  - More accurate but computationally expensive
- Understand where it is needed and how you can use the data



Wall resolved Large-Eddy-Simulation

## **WIND TUNNEL TESTING**

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- Physical aerodynamics testing at scale
- External aerodynamics modelling
- Regulated by ATR
- Develop a stable and predictable car
- Fewer options for detailed analysis
- Compromised cornering simulation compared to CFD and track

## **WIND TUNNEL TESTING**

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*Off-surface flow field data:*

- Particle Image Velocimetry (PIV)
- Rakes
- Kiel probes

## **WIND TUNNEL TESTING**

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### *Off-surface flow field data:*

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### *On-surface flow field data:*

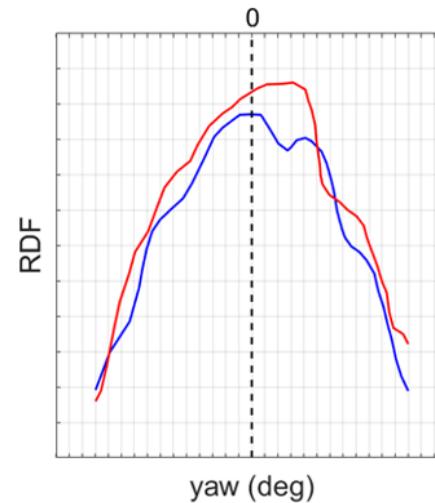
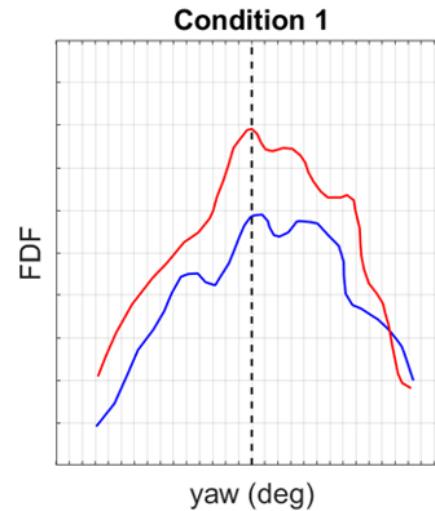
- Pressure tappings
- Flow Viz
- Wool Tufts

# WIND TUNNEL TESTING

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*Develop a stable and predictable car:*

- Smooth sweeps, remove peaks
- Performance where you want to set-up the car (high rake vs low rake)
- Understand where structures break down, flow separates, ...

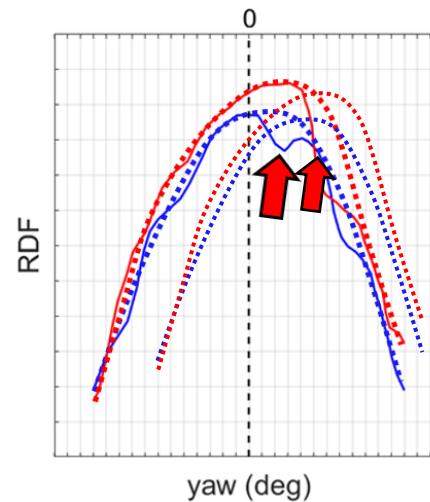
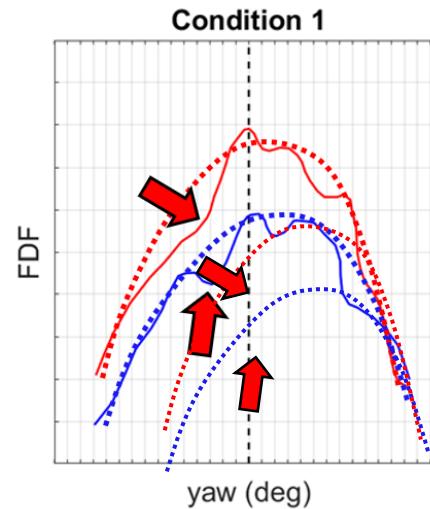


BASELINE  
OPTION

# WIND TUNNEL TESTING

*Develop a stable and predictable car:*

- Smooth sweeps, remove peaks
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BASELINE  
OPTION

## ***TRACK TESTING***

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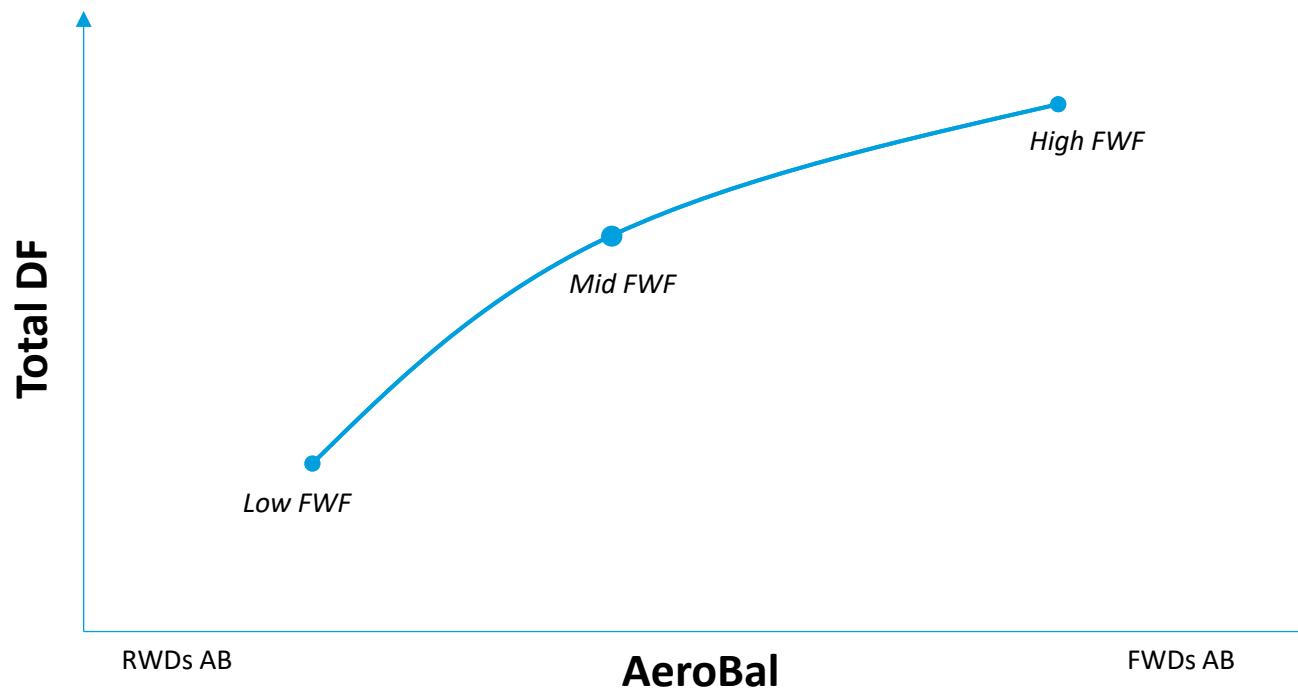
- Real world testing
- Driver feedback
- Unstable and noisy conditions
- Less data
- Limited time



## **FRONT WING POLAR**

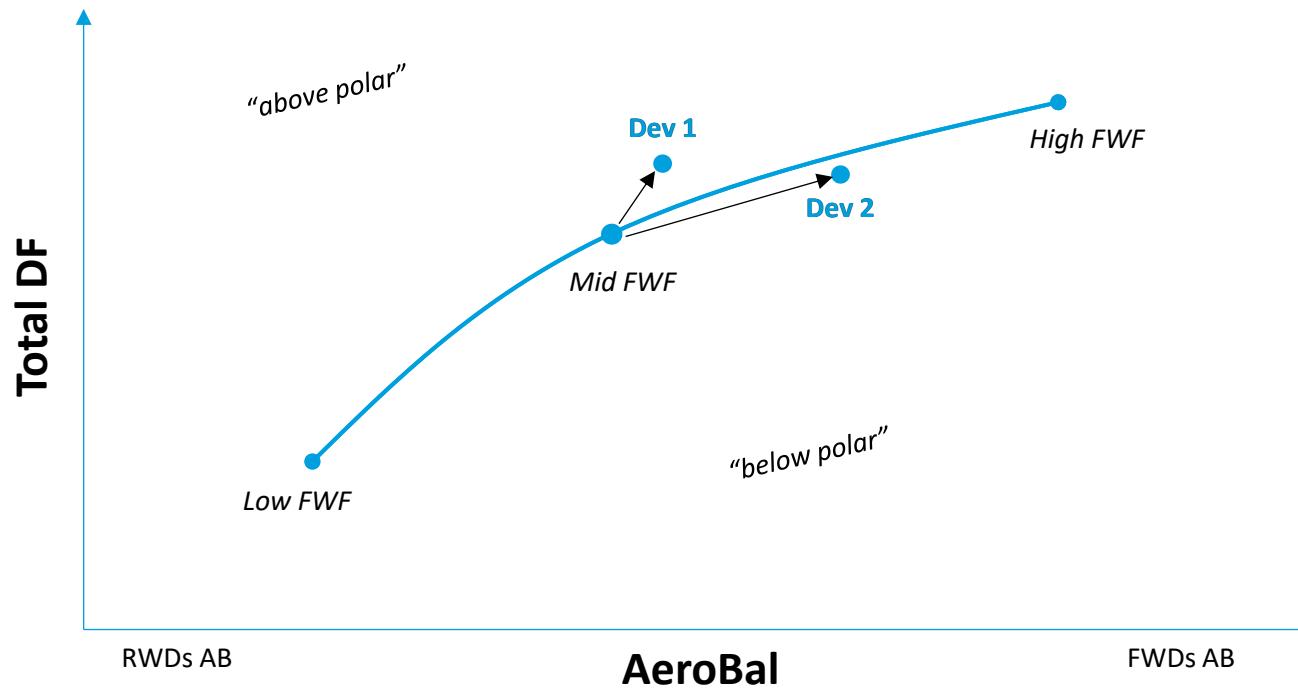
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- Front Wing Flap (FWF) to adjust aerodynamic balance between front and rear axle

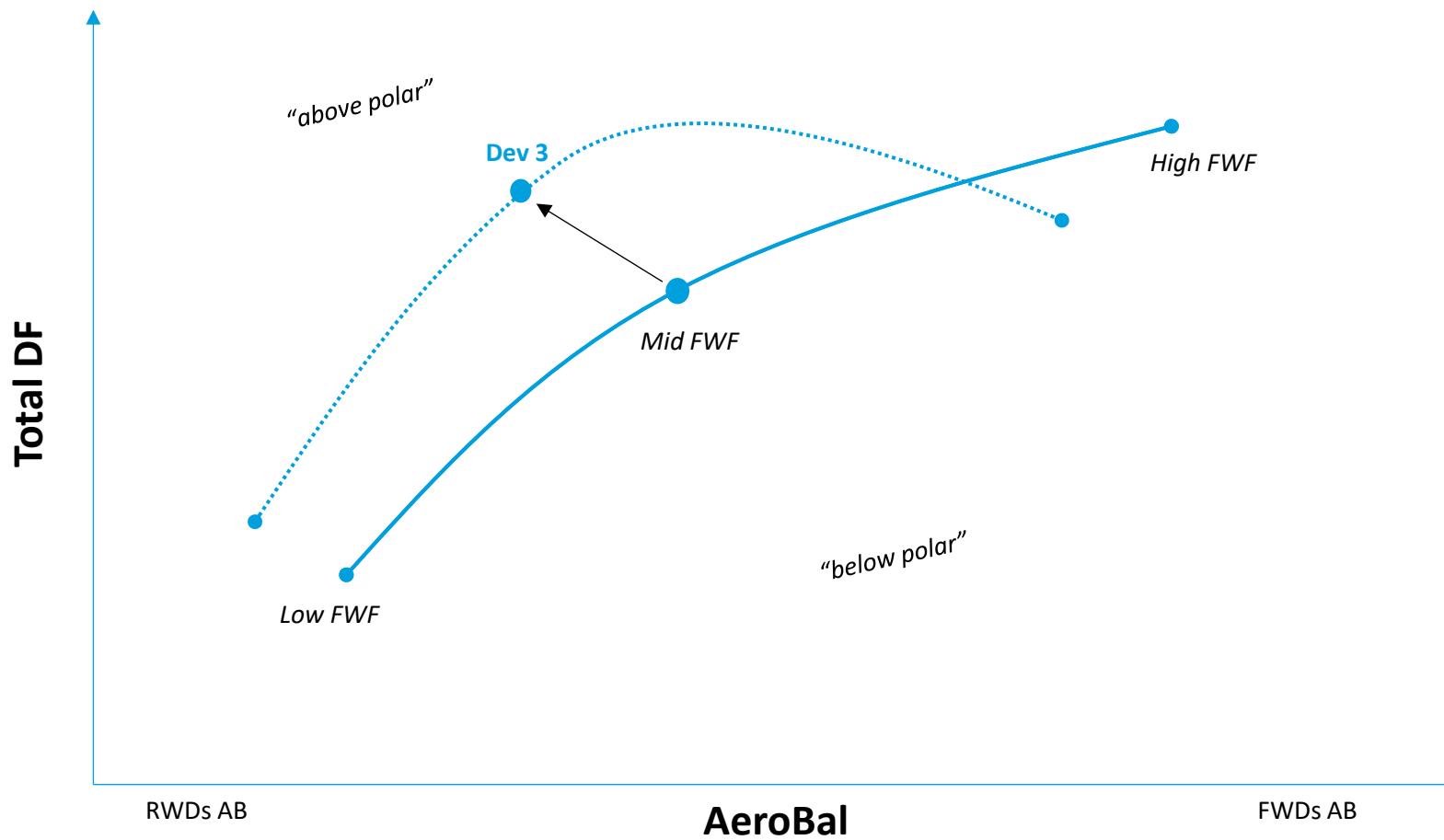


## FRONT WING POLAR

- Front Wing Flap (FWF) to adjust aerodynamic balance between front and rear axle
- Development options need to be „above“ polar to improve overall performance
  - Otherwise we could just crank up the FWF to get the same aero balance and also more downforce
  - Consider new behaviour over FWF angles



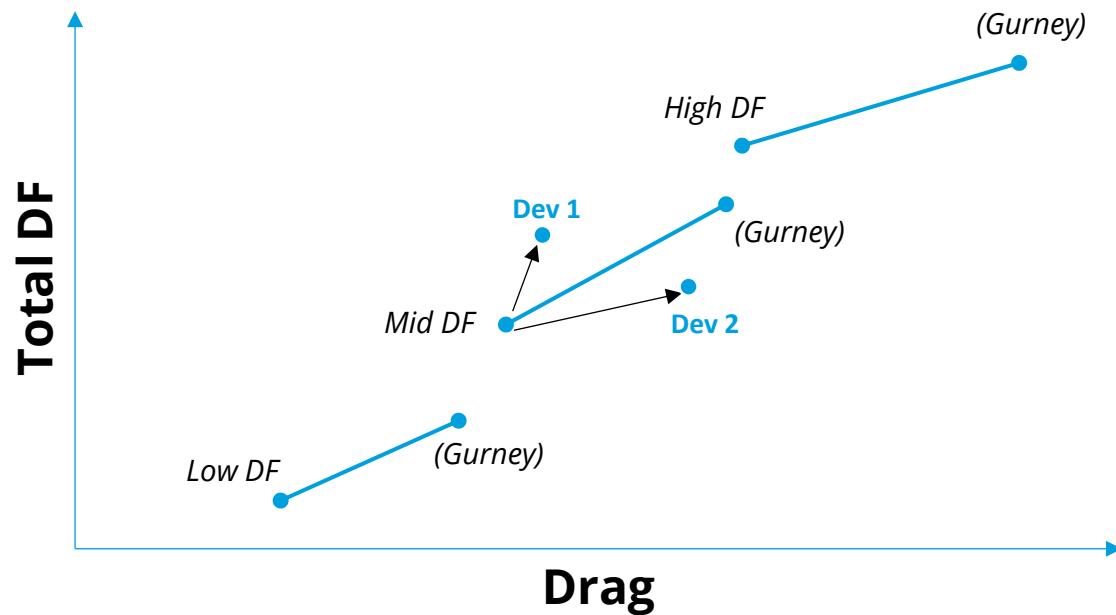
## FRONT WING POLAR



## REAR WING POLAR

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- Different rear wings to select the right drag level for the given circuit
- Development options (not only rear wings) need to beat polar to provide an overall benefit



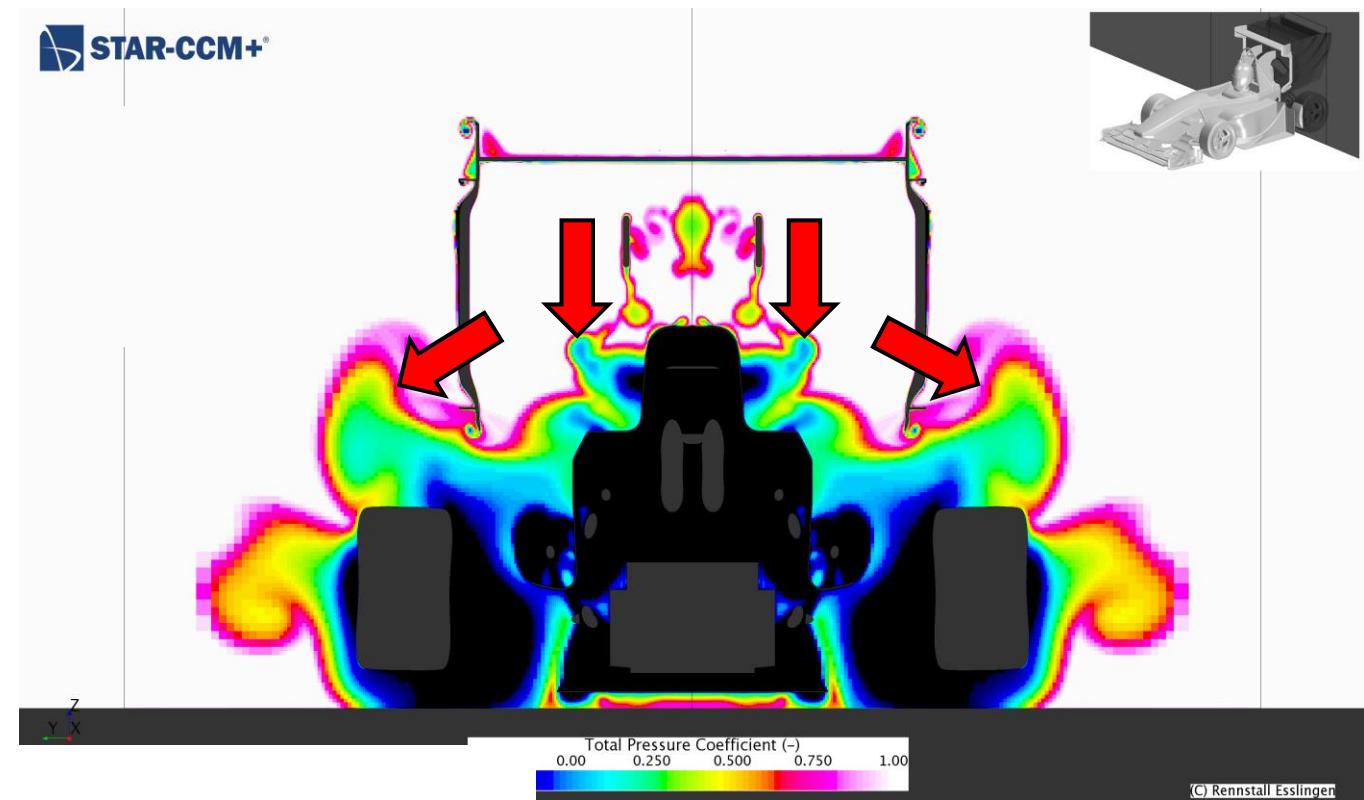


## IDEA & CONCEPT GENERATION

Statement: *"Most Formula Student cars lack a comprehensive flow field concept."*

1. Analyse your current concept:

- Where could I improve onset CpT

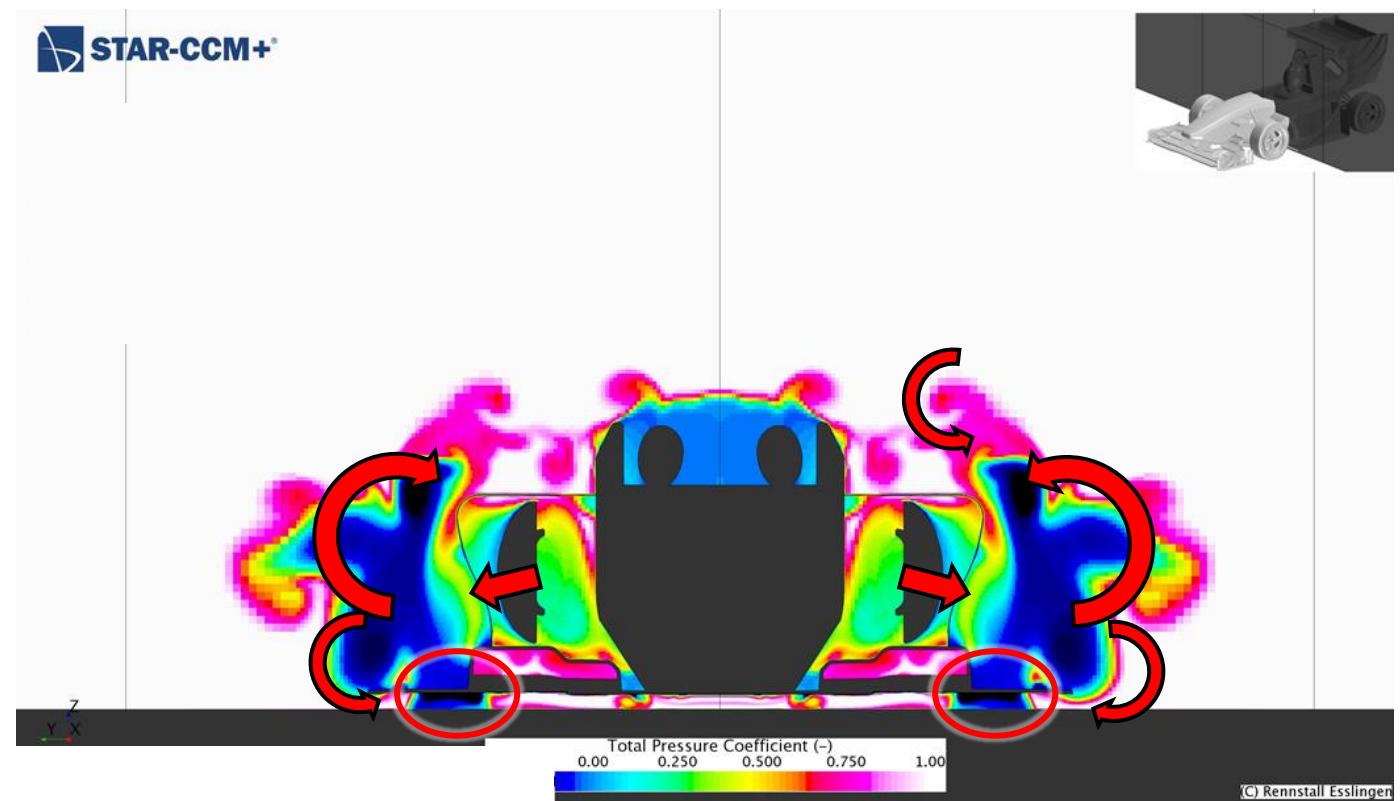


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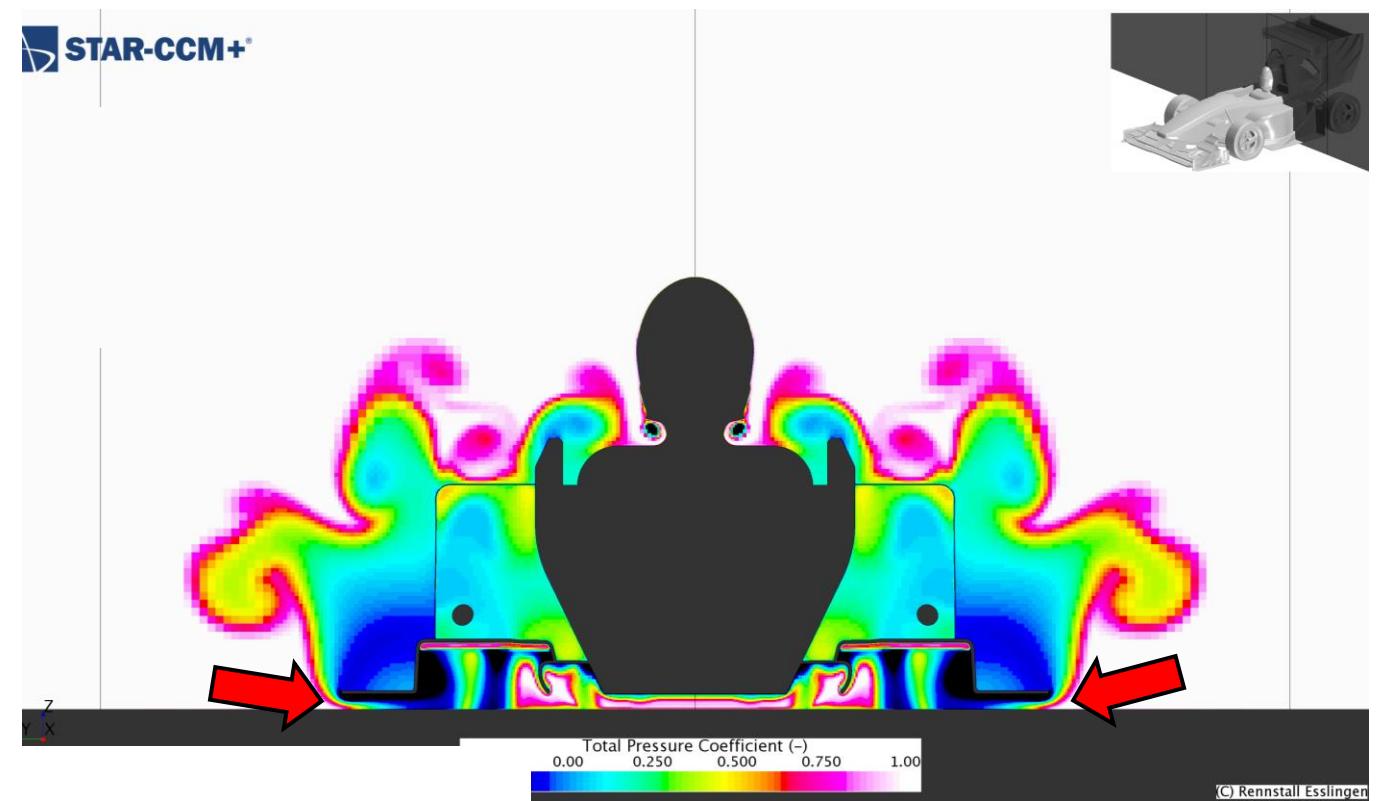


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- Where do I need more "fresh" air



## **IDEA & CONCEPT GENERATION**

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- How is the wheel wake management
- Where do I need more "fresh" air
- What happens in cornering/under yaw or at extreme ride heights
- How could I improve my radiator performance
- Where do I want to put my wasted air
- Where could I have instabilities (vortex brake down, separation, ...)
- How could I improve the interaction between different components

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2. Decide on your flow field objectives

→ NOT: where could I put a wing to see what it does!

# **IDEA & CONCEPT GENERATION**

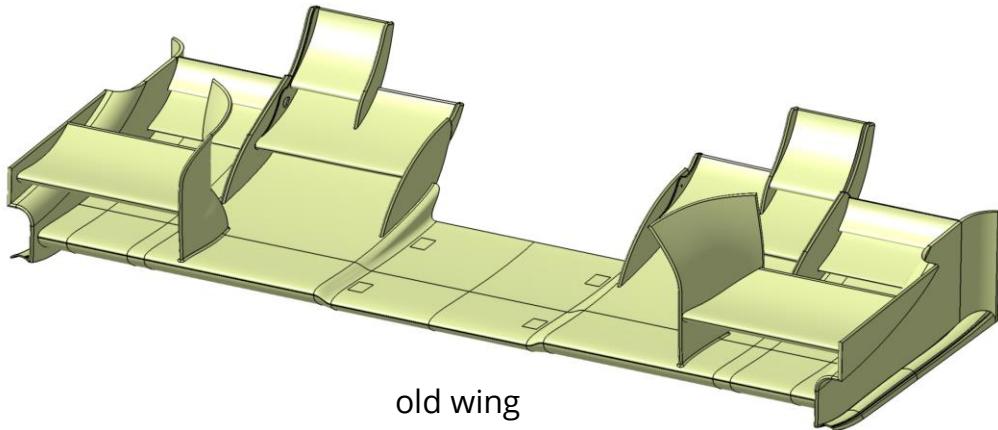
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  - How could I improve my radiator performance
  - Where do I want to put my wasted air
  - Where could I have instabilities (vortex brake down, separation, ...)
  - How could I improve the interaction between different components
2. Decide on your **flow field** objectives
3. Develop towards your target, **do not focus on numbers** at the beginning
4. Try **different concepts**, do not waste time with too much detailing
5. Decide for a concept and refine it

## ***IDEA & CONCEPT GENERATION - EXAMPLE***

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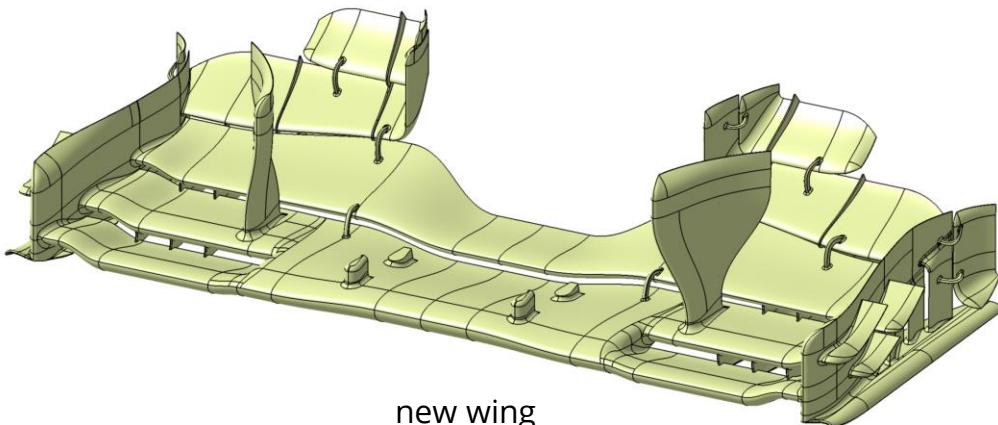


old wing

Example Rennstall Front Wing development

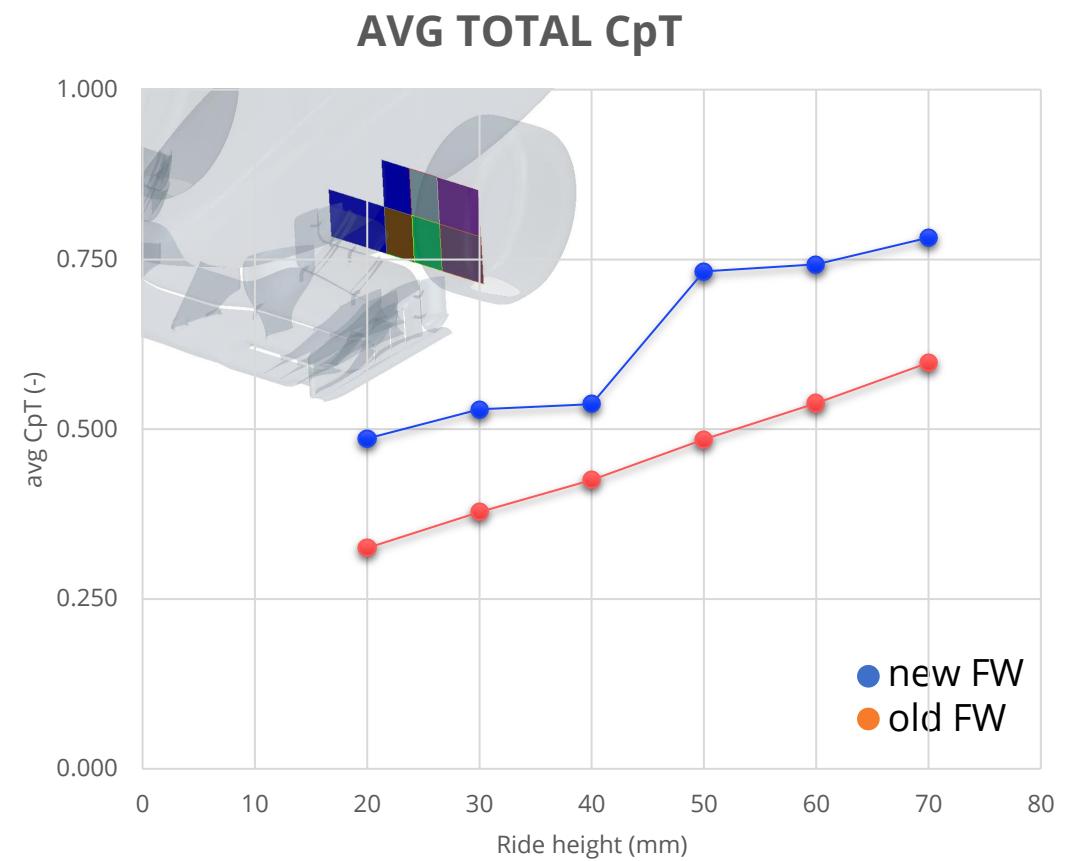
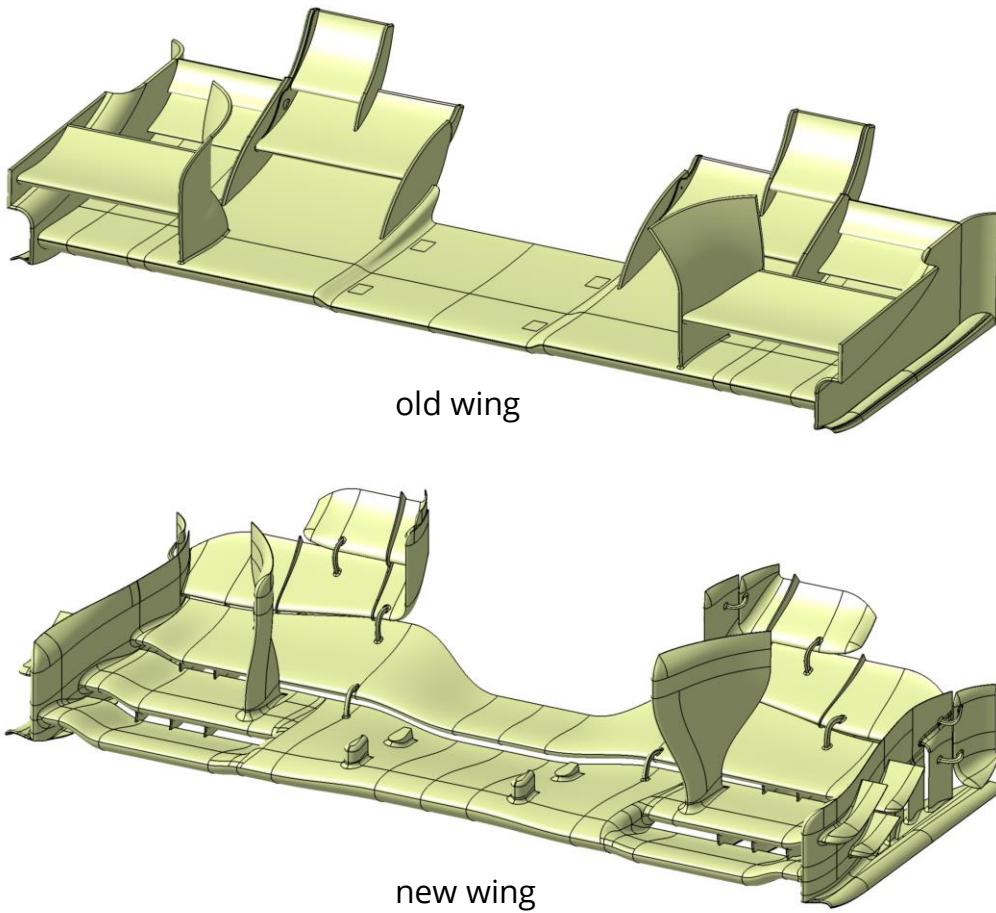
Flow field objectives:

- Improve onset CpT to rear
- More continuous behaviour through yaw and ride height
- More downforce
- Adjustable aero balance

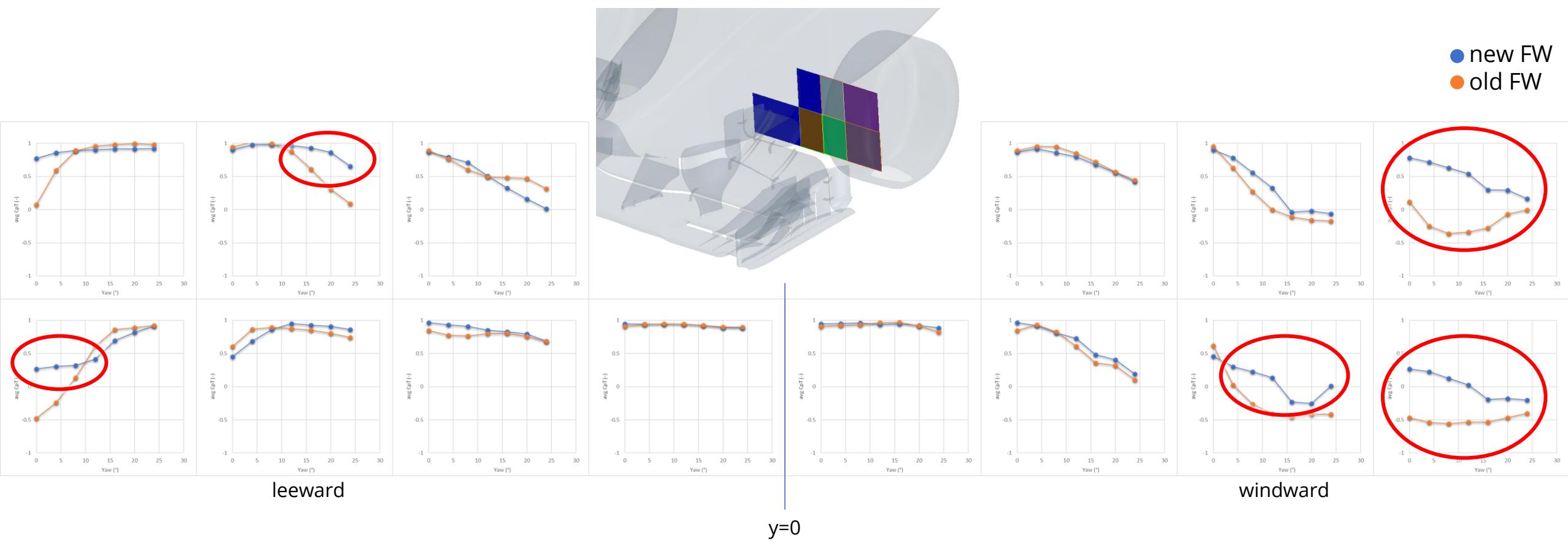


new wing

## *IDEA & CONCEPT GENERATION - EXAMPLE*



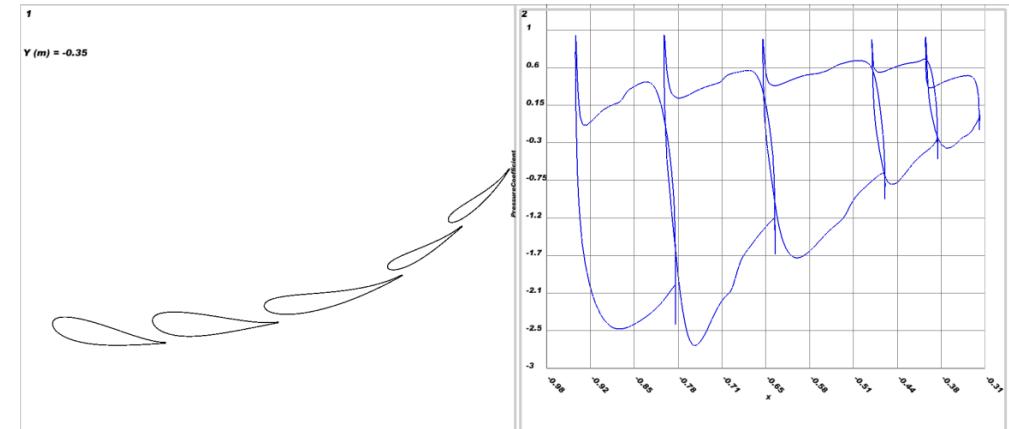
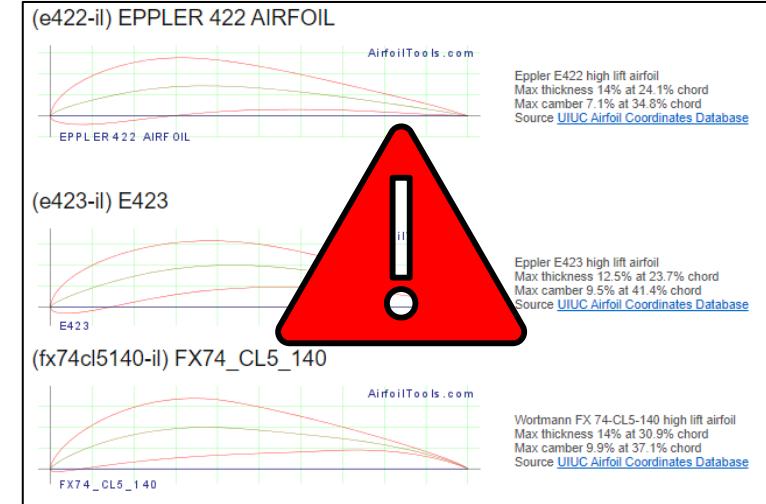
## IDEA & CONCEPT GENERATION - EXAMPLE





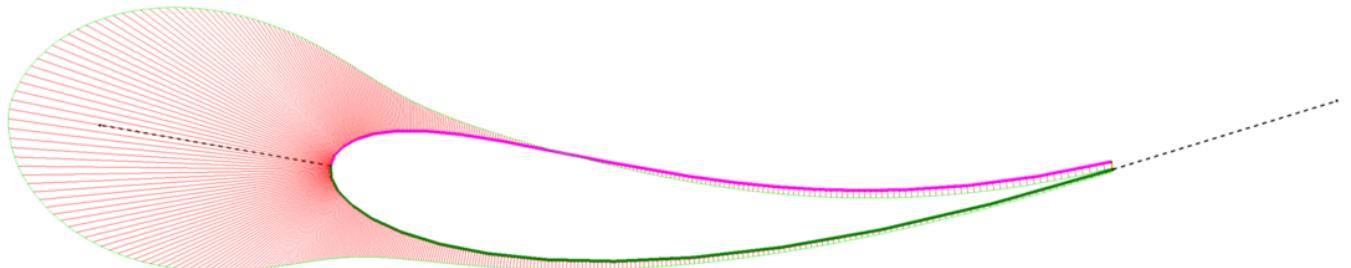
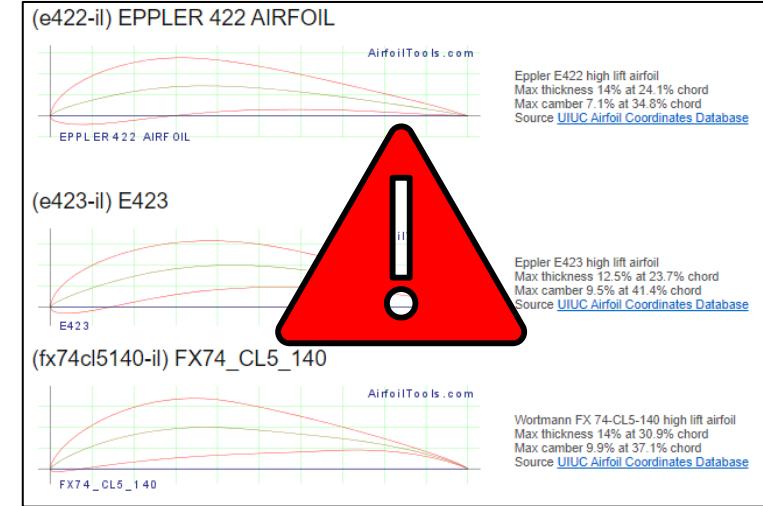
# CAD

- Create your own airfoils, do not use predefined ones



## CAD

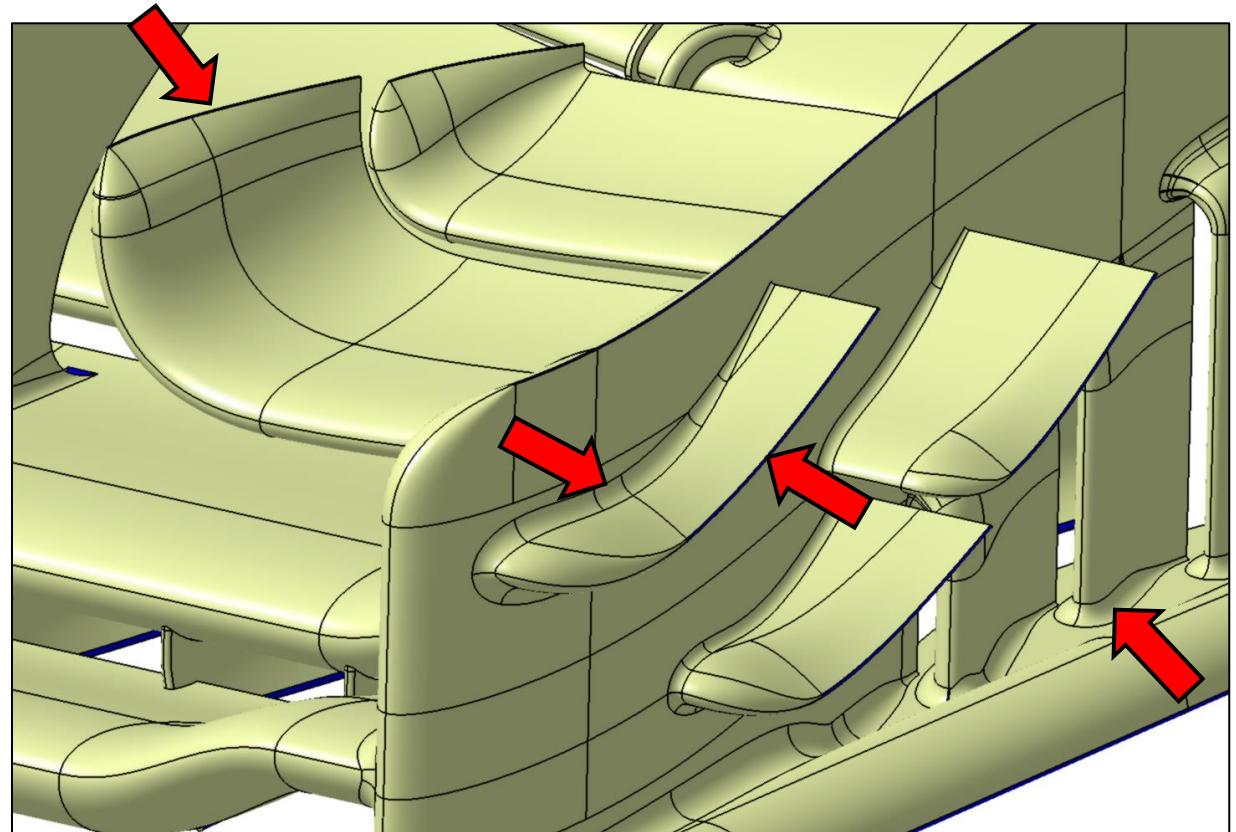
- Create your own airfoils, do not use predefined ones
- make the airfoils adjustable:
  - Onset angle
  - LE thickness
  - Curvature distribution
  - Departure angle
- Keep an eye on curvature



## CAD

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- Create your own airfoils, do not use predefined ones
- make the airfoils adjustable:
  - Onset angle
  - LE thickness
  - Curvature distribution
  - Departure angle
- Keep an eye on curvature
- Avoid sharp angles and transitions → use blends and fillets
- Keep shedding edges sharp

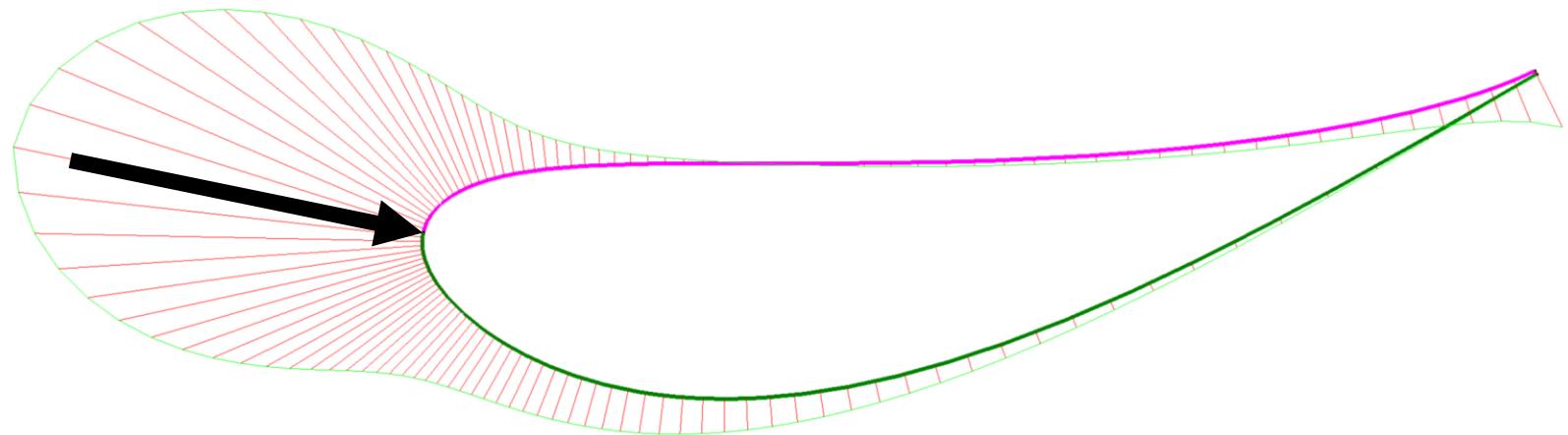


# AIRFOILS

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## *Onset Flow*

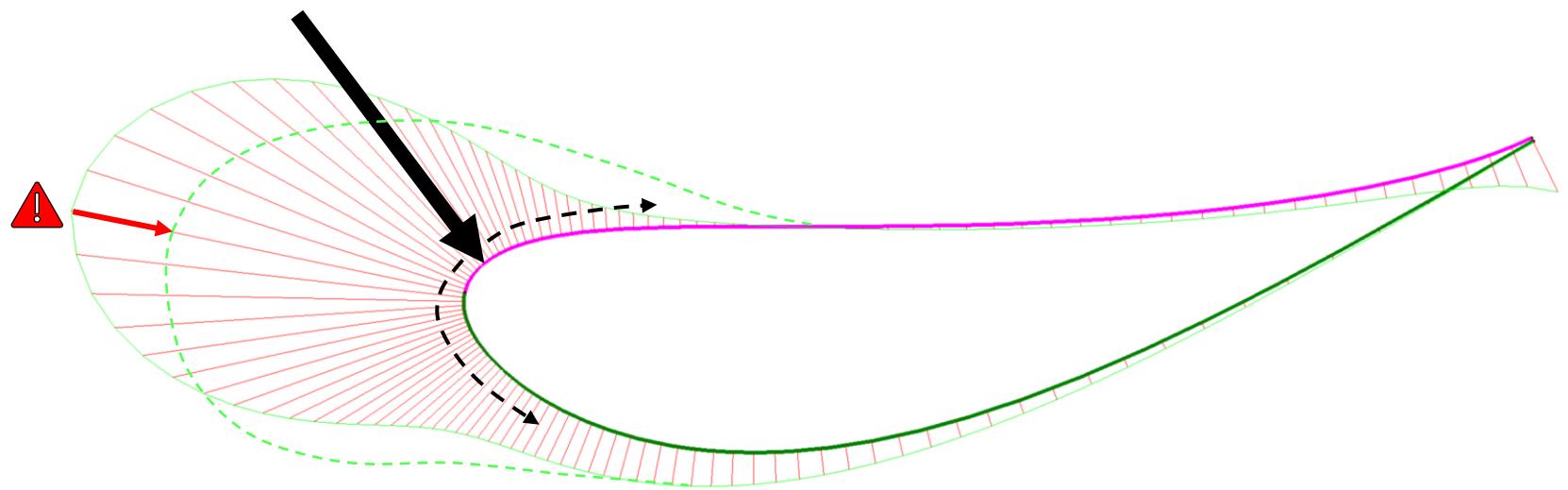
- Stagnation point on leading edge
- Highest curvature on stagnation point
- Curvature continuity between pressure and suction side
- Increase leading edge radius (decrease curvature) in case of variable onset angles



# AIRFOILS

## *Onset Flow*

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- Highest curvature on stagnation point
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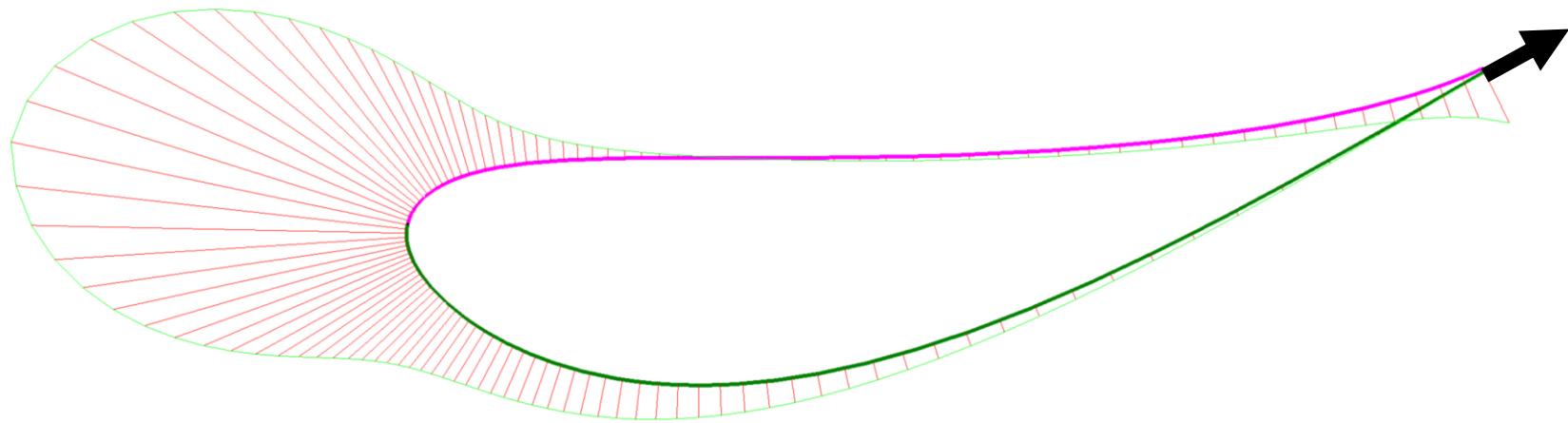


# AIRFOILS

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## *Departing Flow*

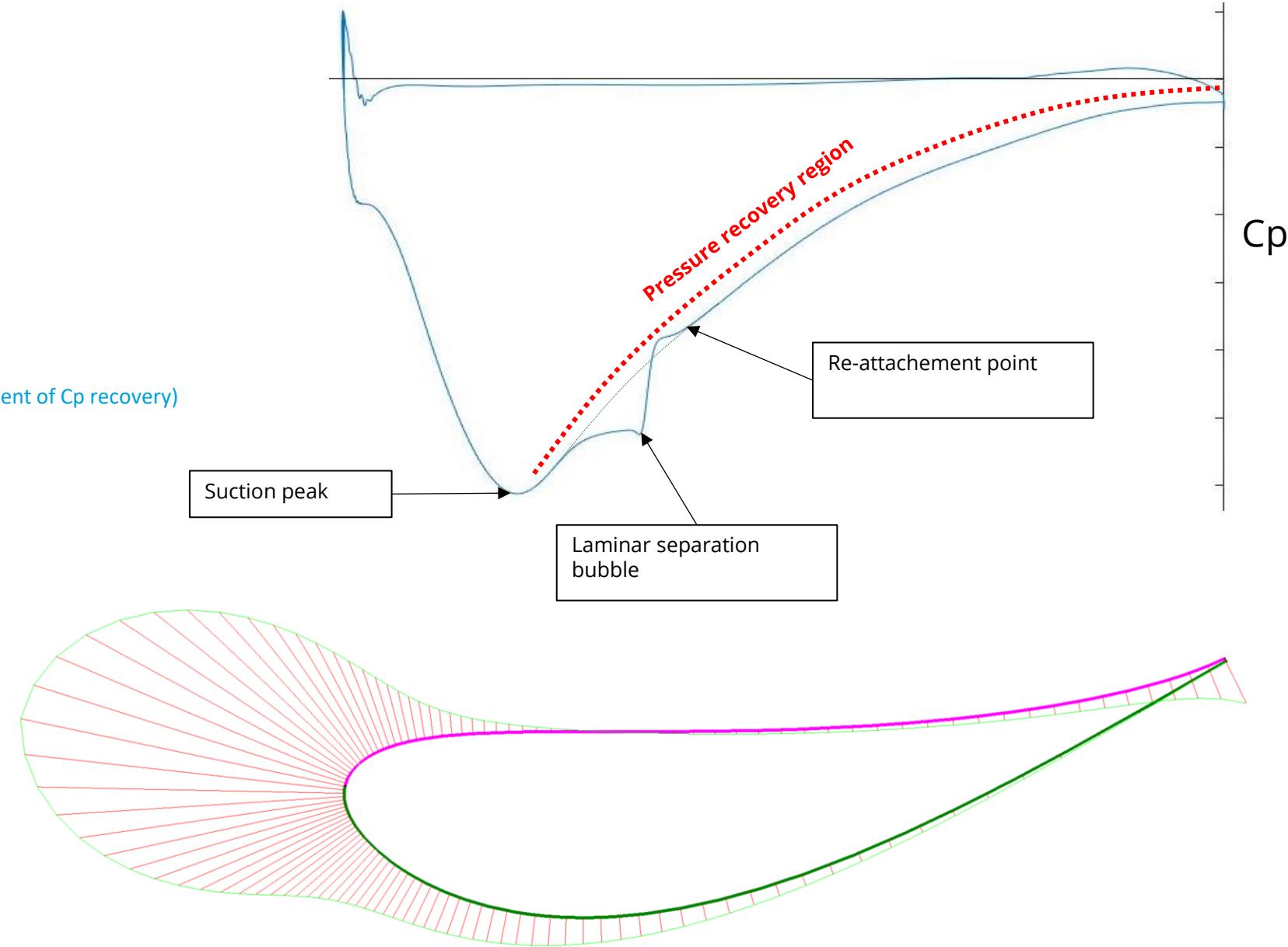
- Increase departure angle for higher load
- Decrease angle to keep flow attached



# AIRFOILS

## Curvature distribution

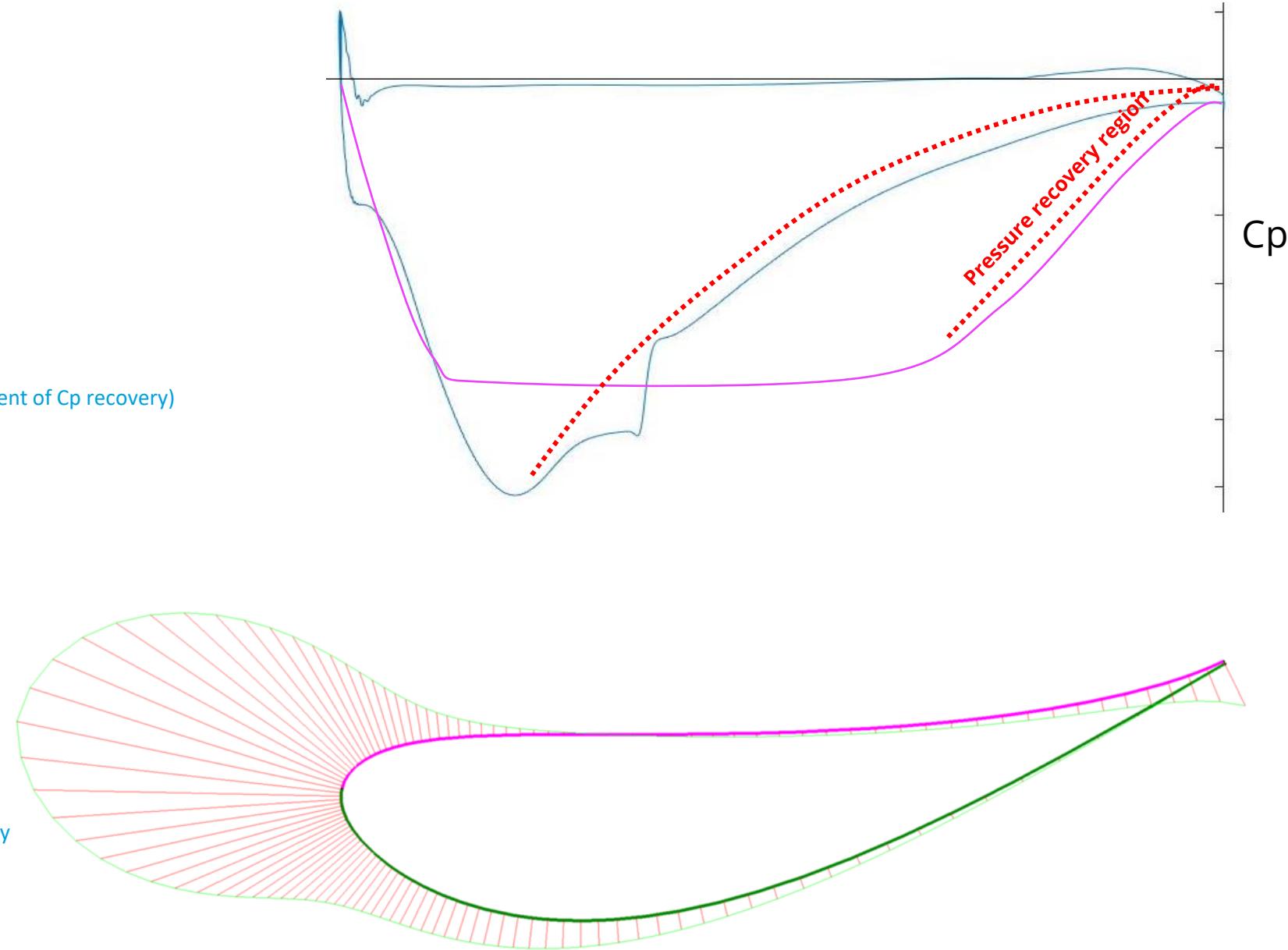
- Defines pressure distribution
  - Cp peak
  - Adverse pressure gradient (length & gradient of Cp recovery)
  - Drag and thrust components
- Move curvature forwards to
  - Support upstream profiles
  - Reduce drag
  - Increase recovery length and gradient
  - Force transition



# AIRFOILS

## Curvature distribution

- Defines pressure distribution
    - Cp peak
    - Adverse pressure gradient (length & gradient of Cp recovery)
    - Drag and thrust components
  - Move curvature forwards to
    - Support upstream profiles
    - Reduce drag
    - Increase recovery length and gradient
    - Force transition
  - Equally distribute curvature to
    - Reduce boundary layer growth
    - Create maximum load
- ⚠️** needs support from downstream geometry



## MULTI ELEMENT WING CASCADES

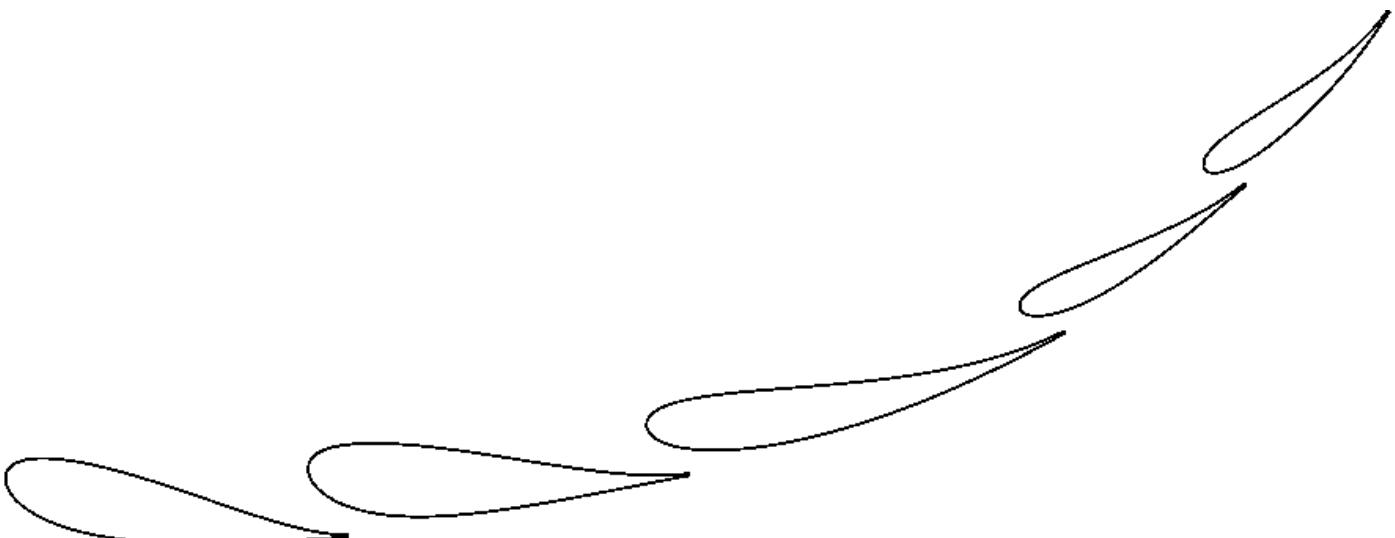
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### *Why more elements?*

- Re-energize boundary layer on suction surface
- Increase capability of flow turning
- DRS implementation (rear wing)
- Delay/avoid stall at low ride heights (front wing)

### *Why less elements?*

- More load
- Less lossy departing flow
- Easier to develop
- Lighter

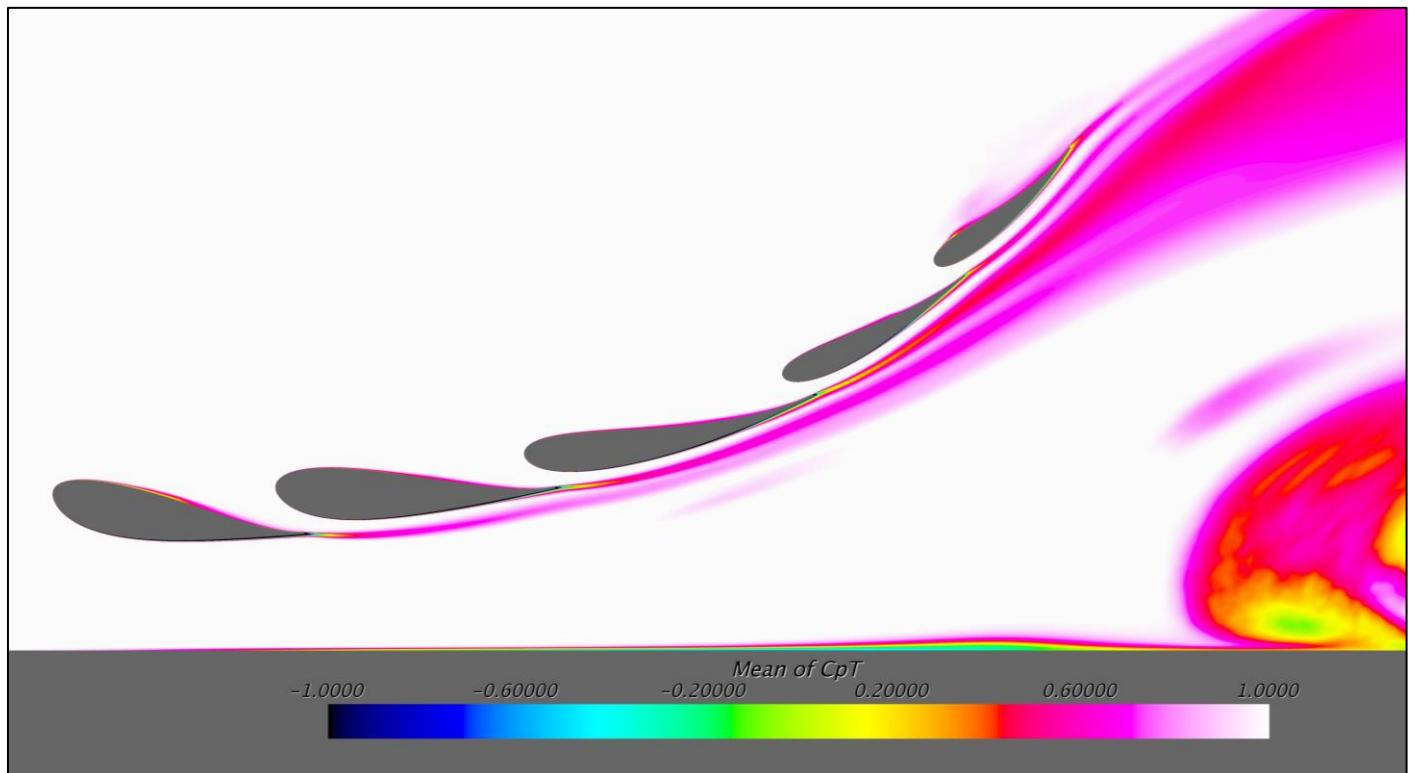


# MULTI ELEMENT WING CASCADES

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## *Slot gaps*

- Allow high energy flow from pressure side to suction side
- Decrease slot gap size to
  - Support upstream profile
  - Increase overall load
- Increase slot gap size to
  - Allow more air going through
  - Support downstream profile

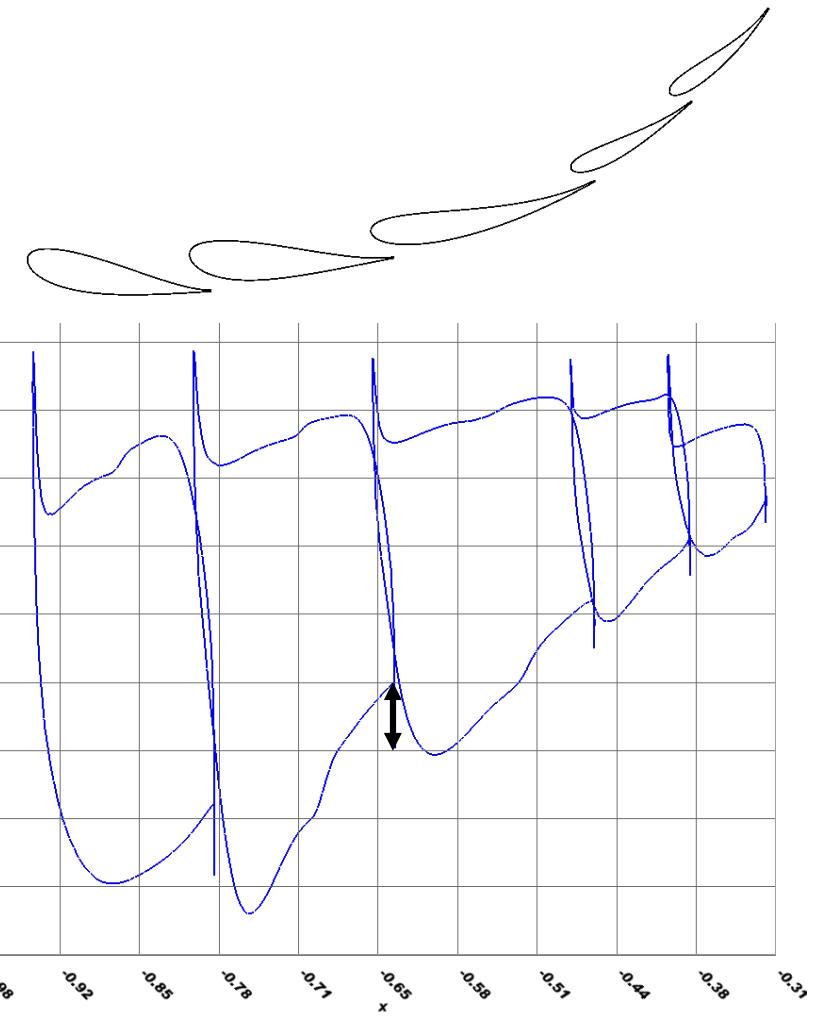


## MULTI ELEMENT WING CASCADES

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### Curvature

- Avoid large  $C_p$  jumps between elements
- Move curvature forward to support upstream element
- Supported elements can have significant amount of trailing edge curvature

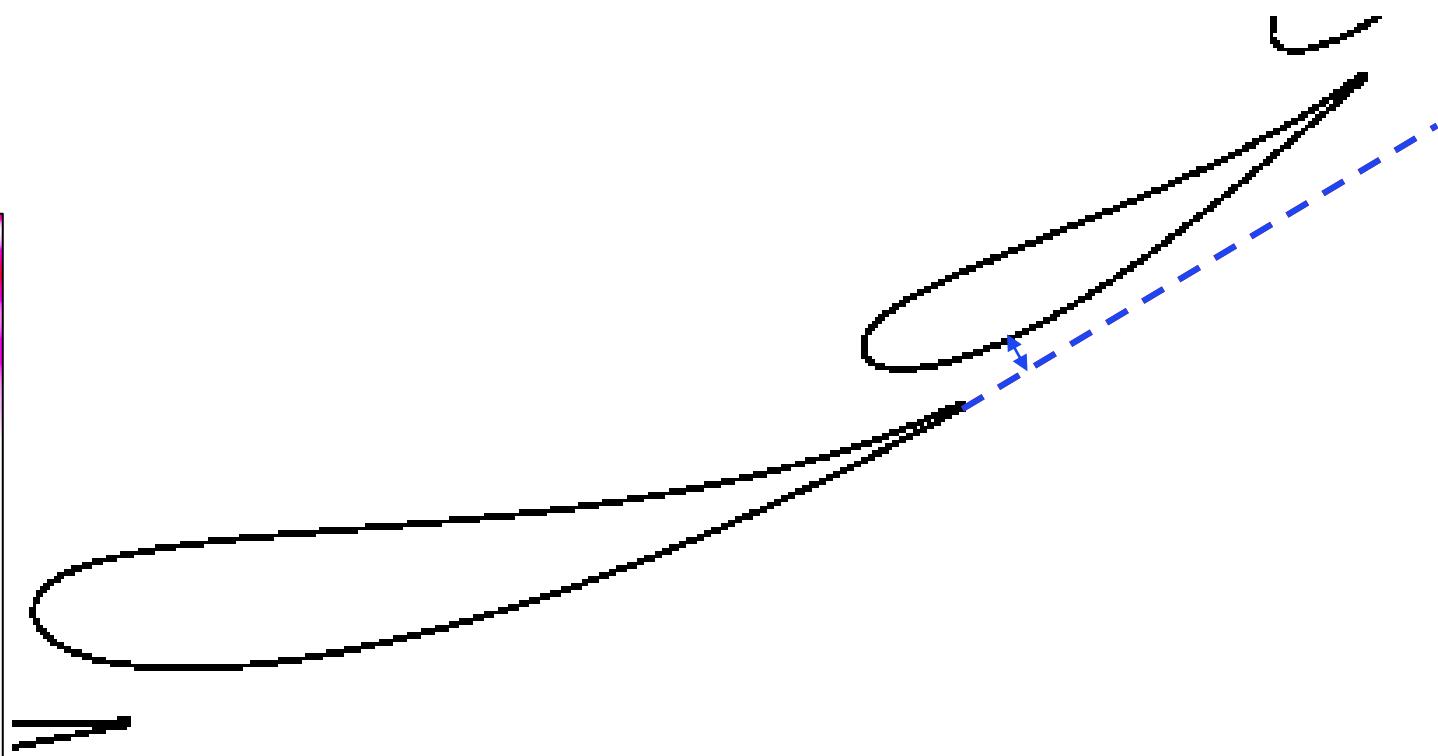
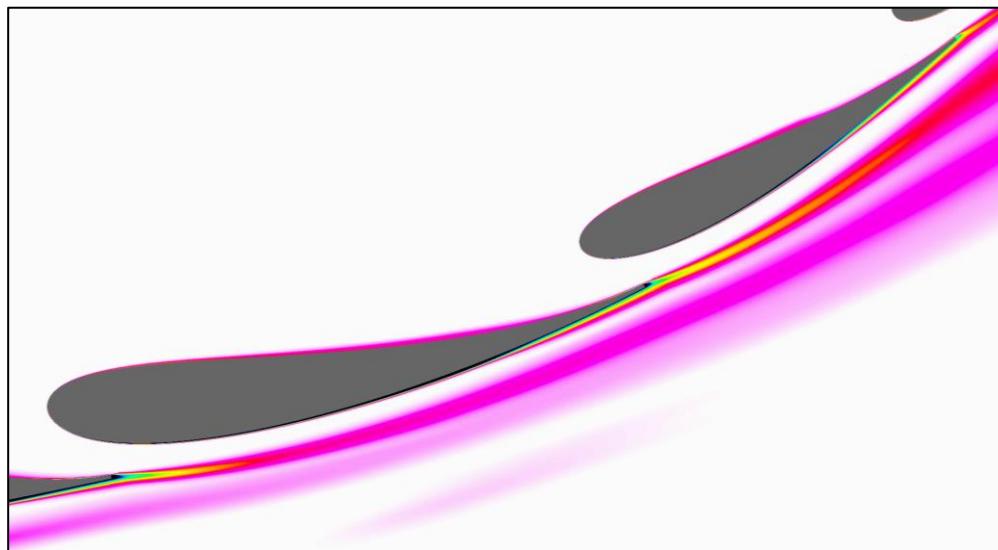


## MULTI ELEMENT WING CASCADES

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### *Departure angle*

- Leave space for flow through slot gap

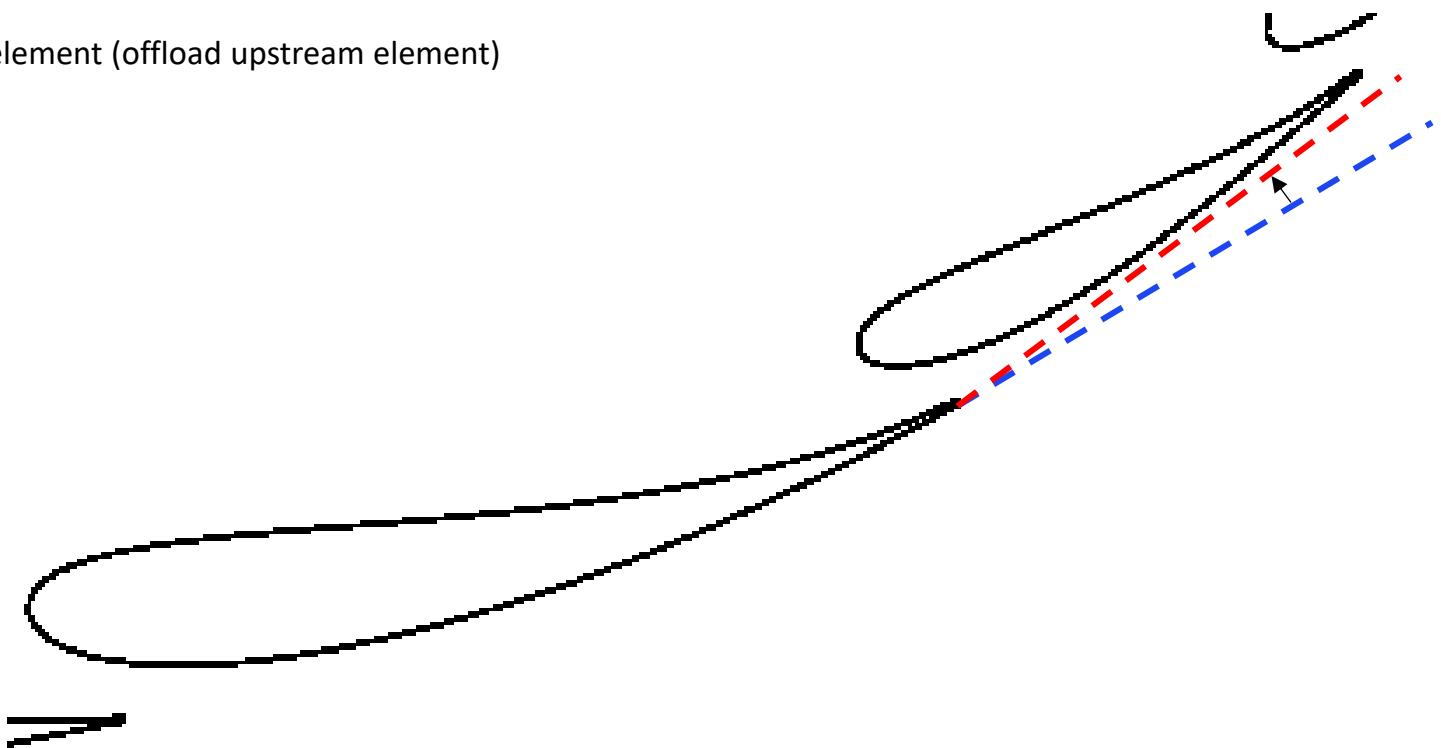


## MULTI ELEMENT WING CASCADES

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### *Departure angle*

- Leave space for flow through slot gap
- Increase departure angle to transfer load to forward element (offload upstream element)

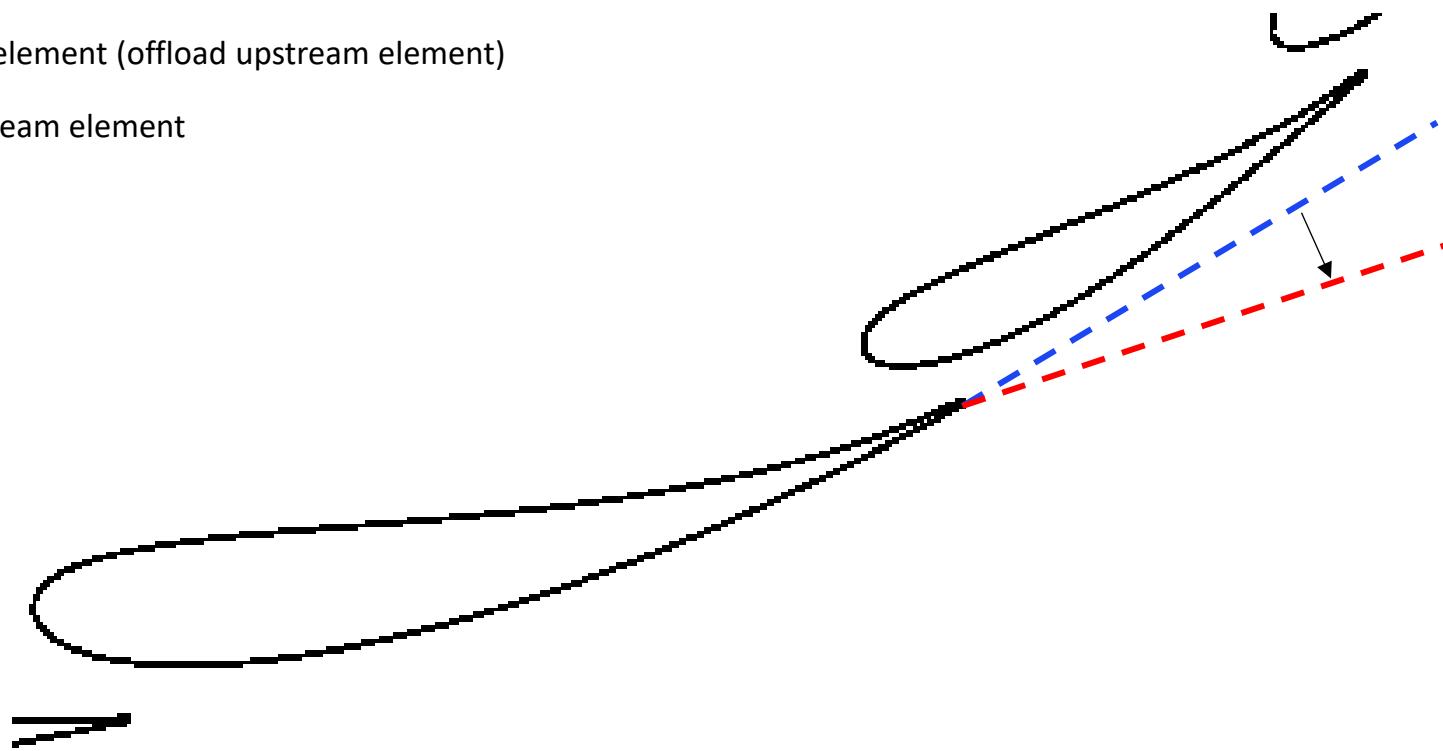


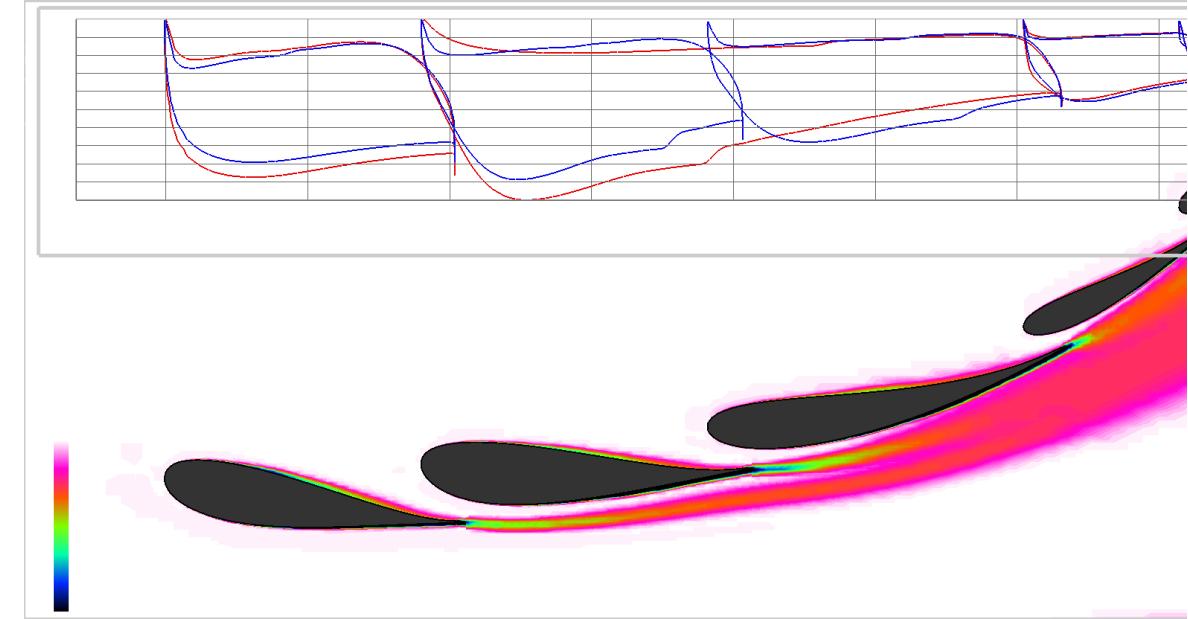
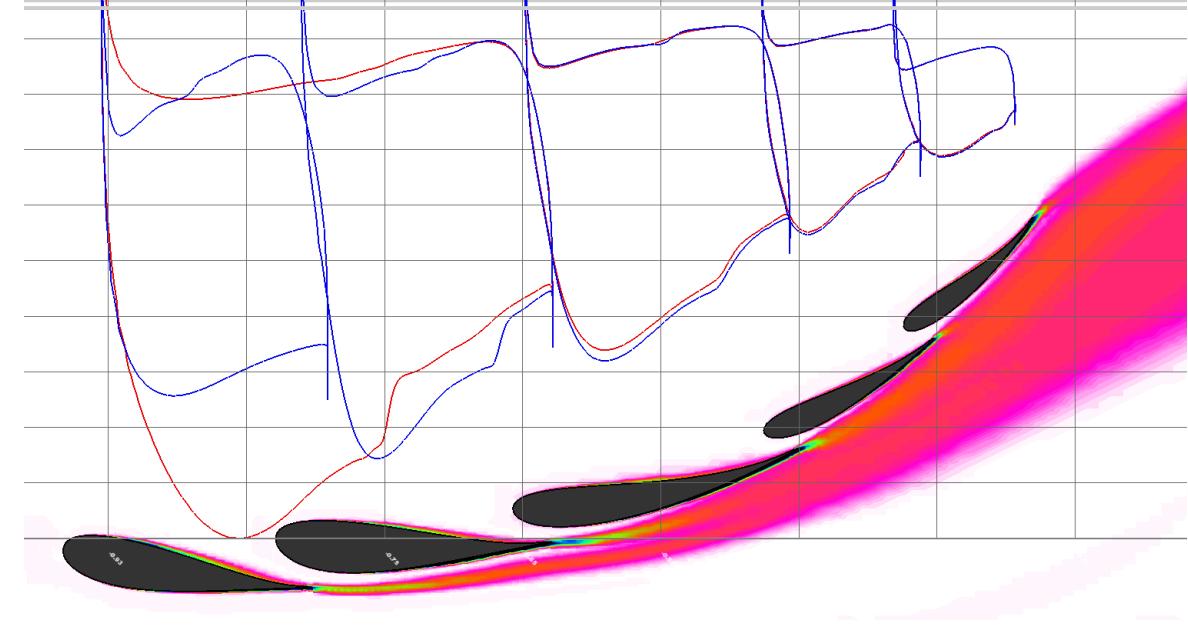
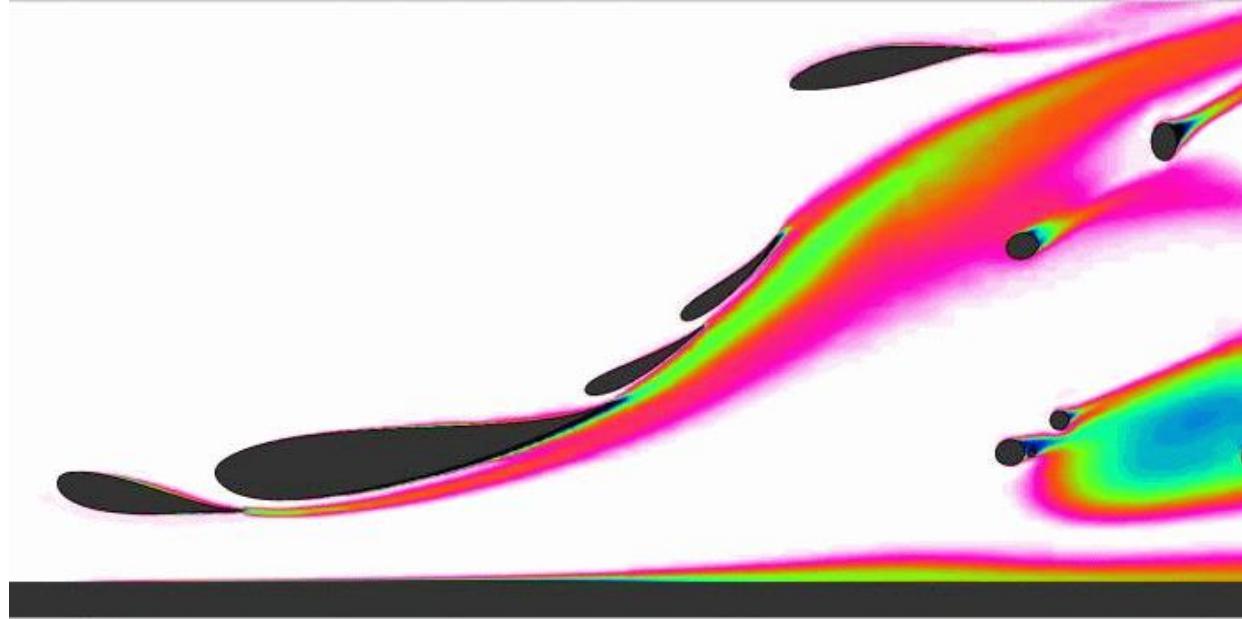
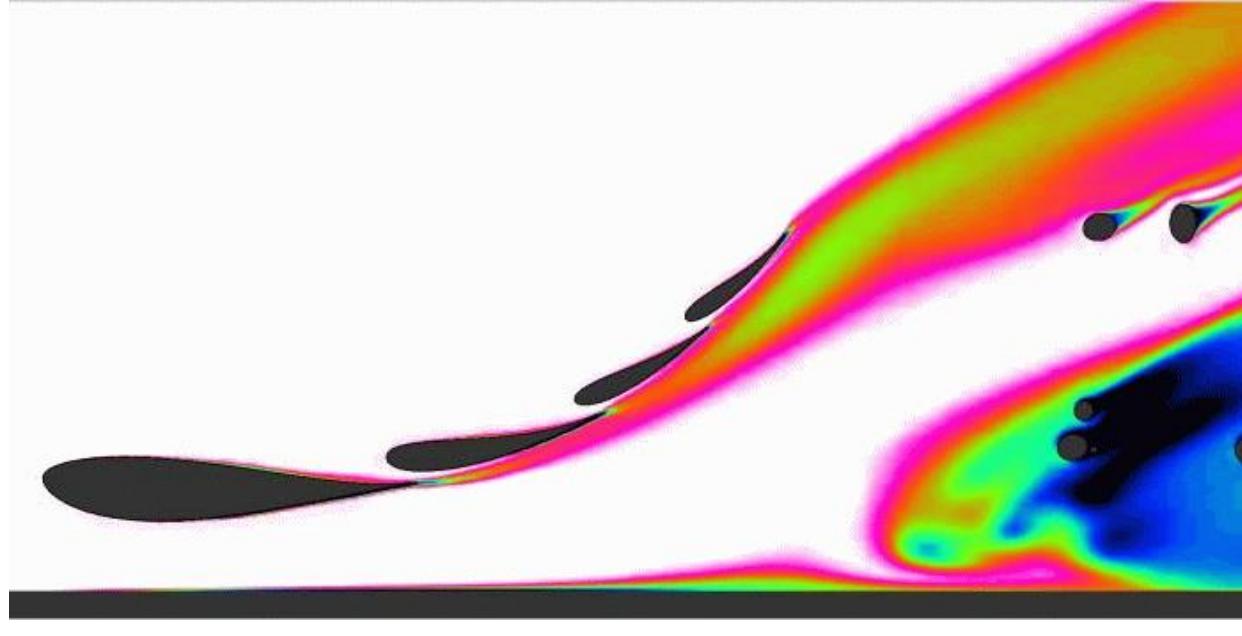
## MULTI ELEMENT WING CASCADES

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### *Departure angle*

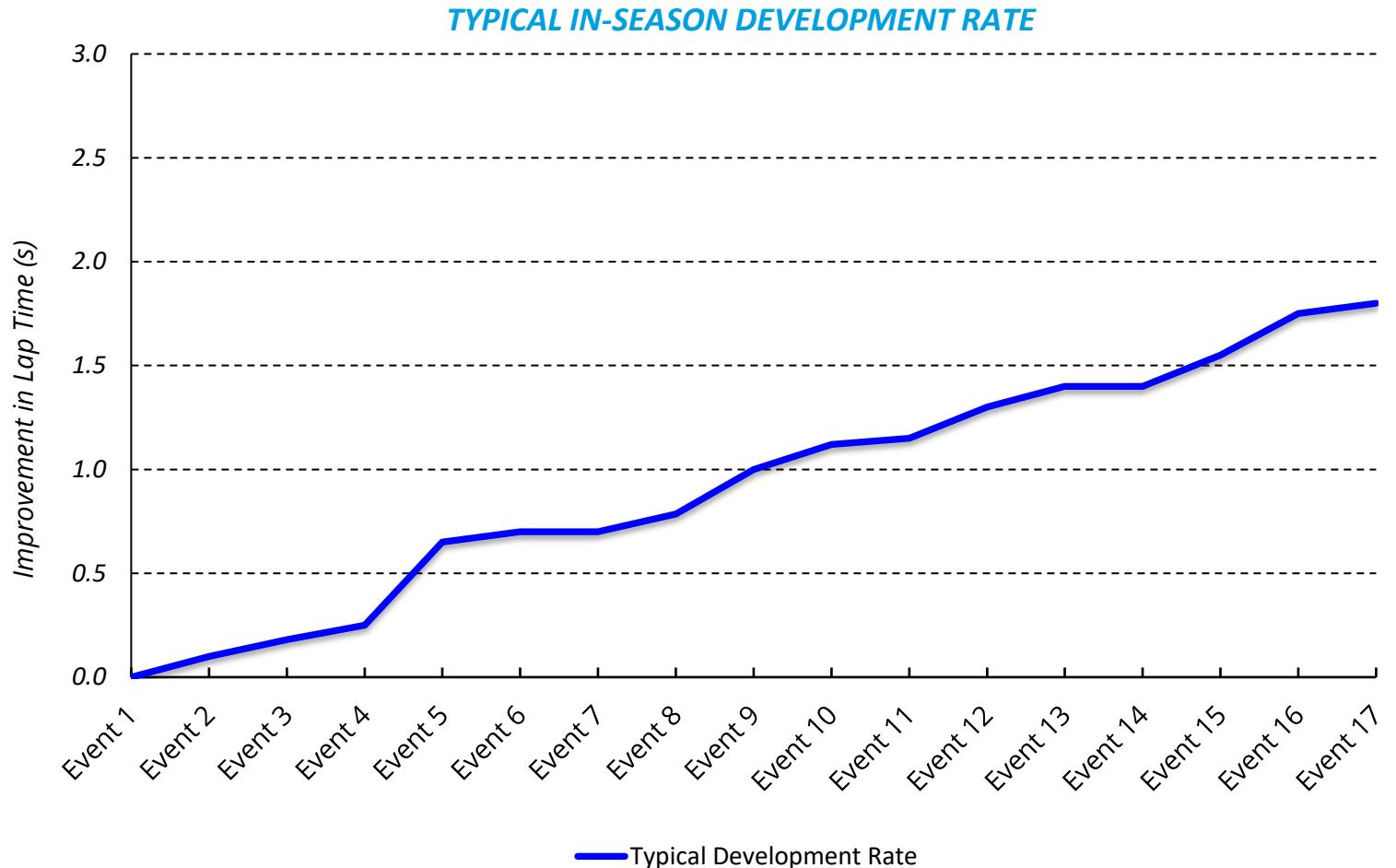
- Leave space for flow through slot gap
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- Decrease departure angle to transfer load to downstream element





## OPTIMIZING THE CFD PROCESS

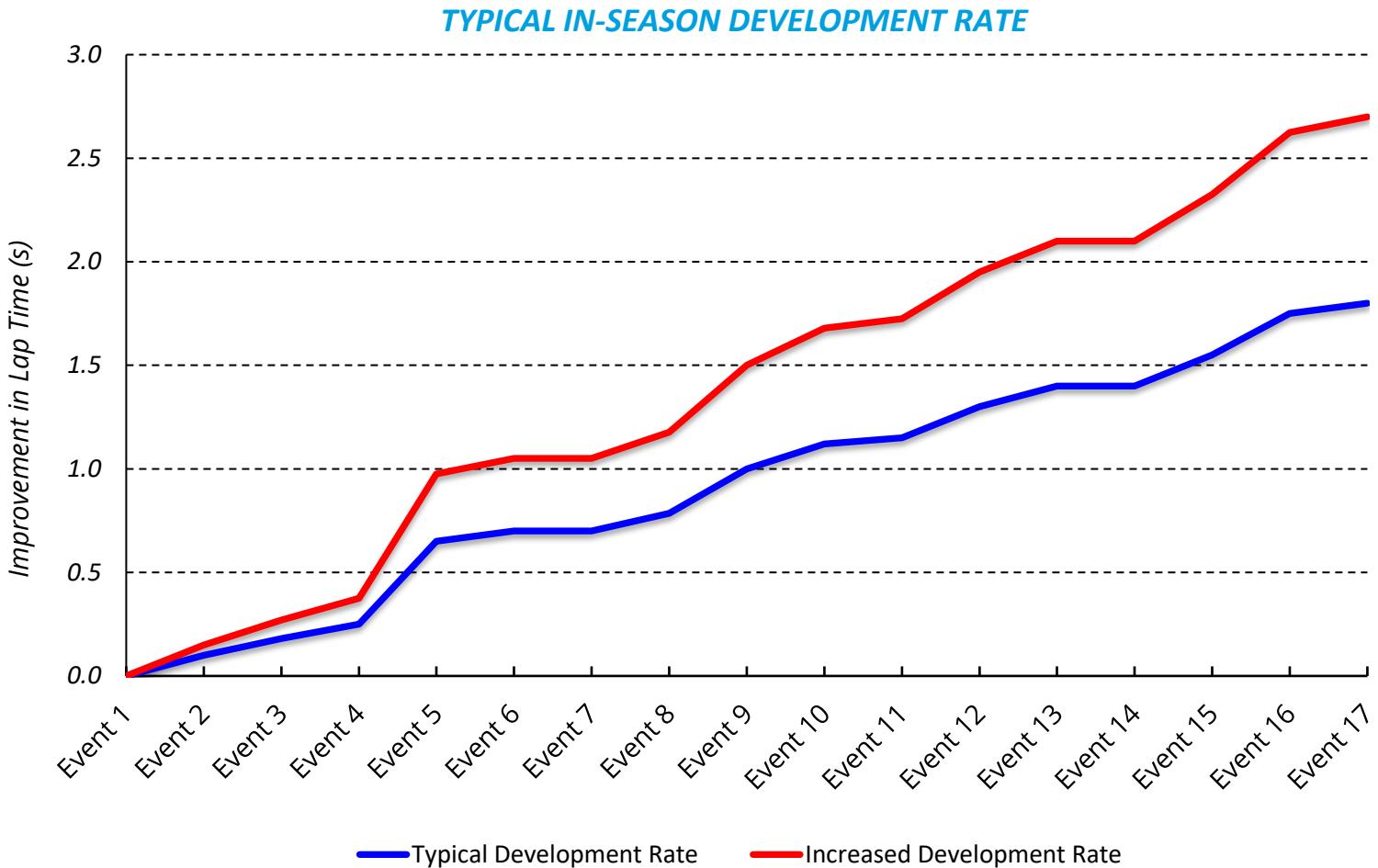
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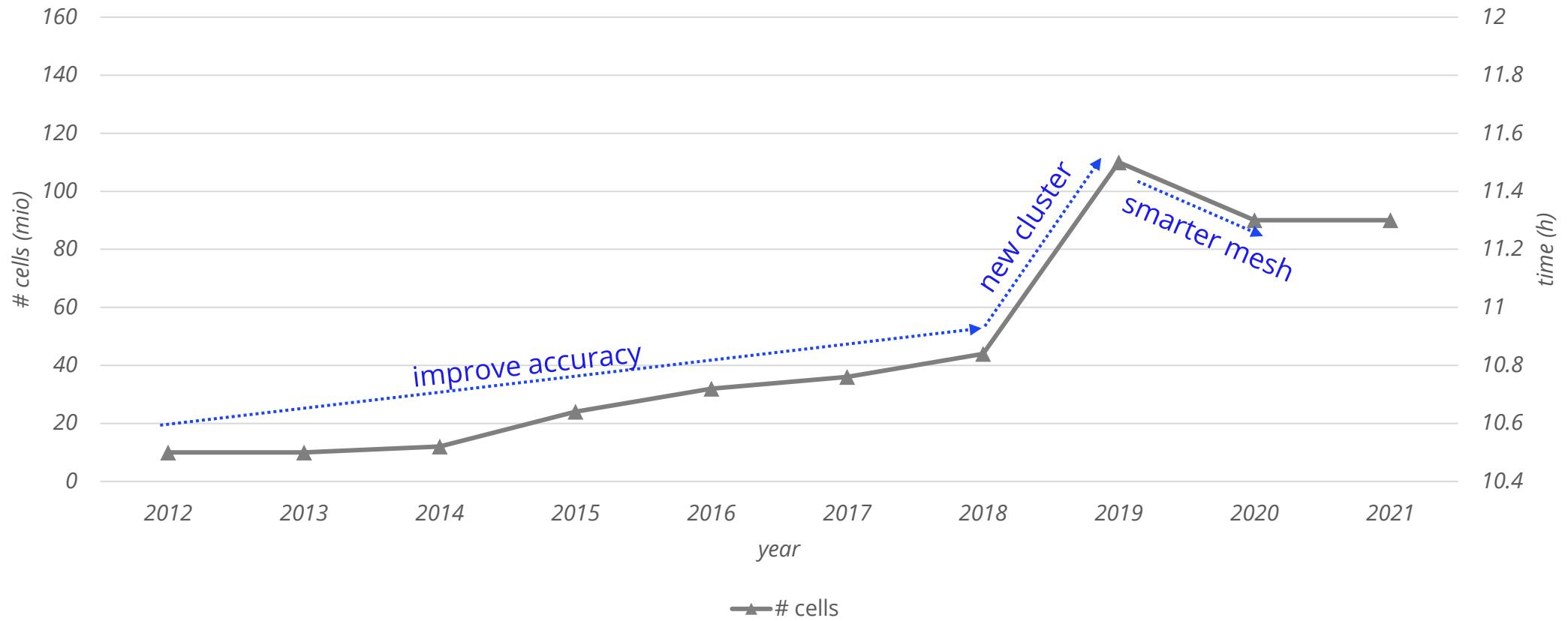
# OPTIMIZING THE CFD PROCESS

## Improving the Tool Kit

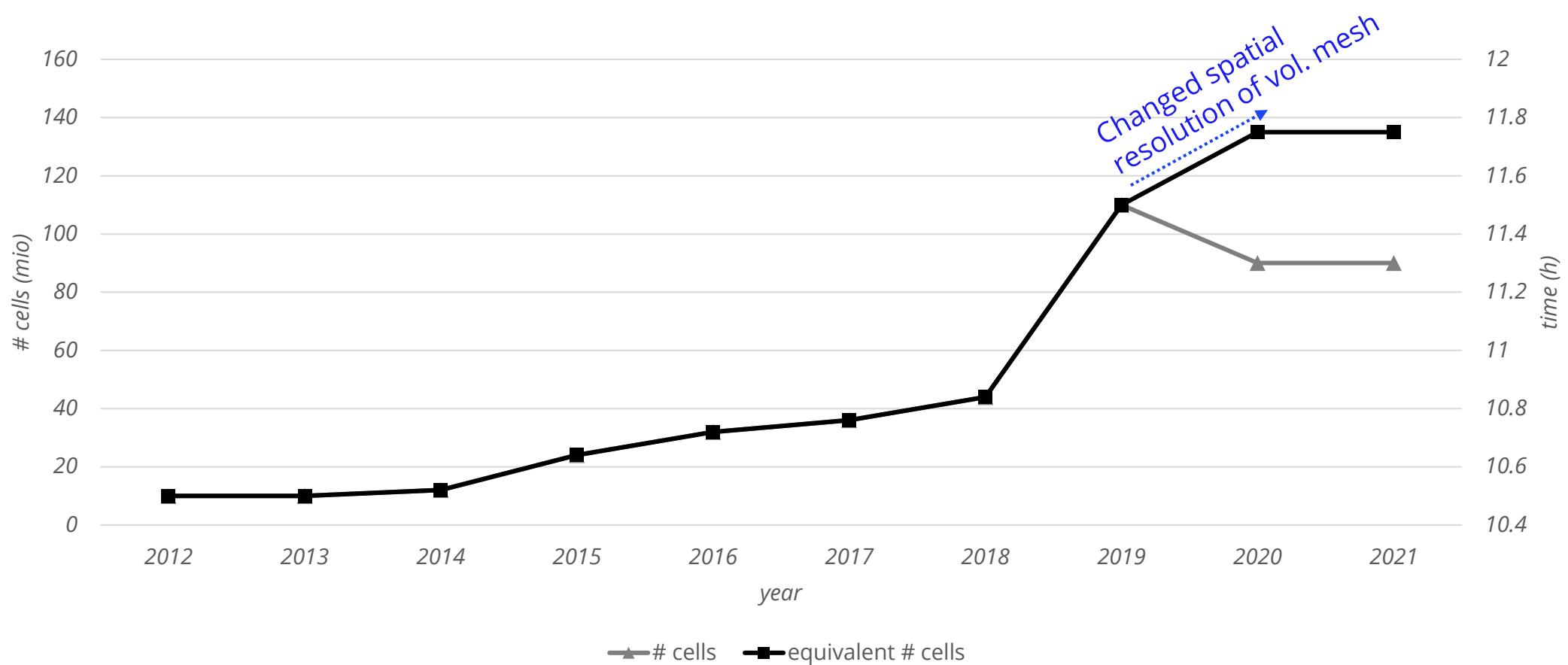
- Improved simulation accuracy
- Better utilisation of data
- Quicker turnaround times



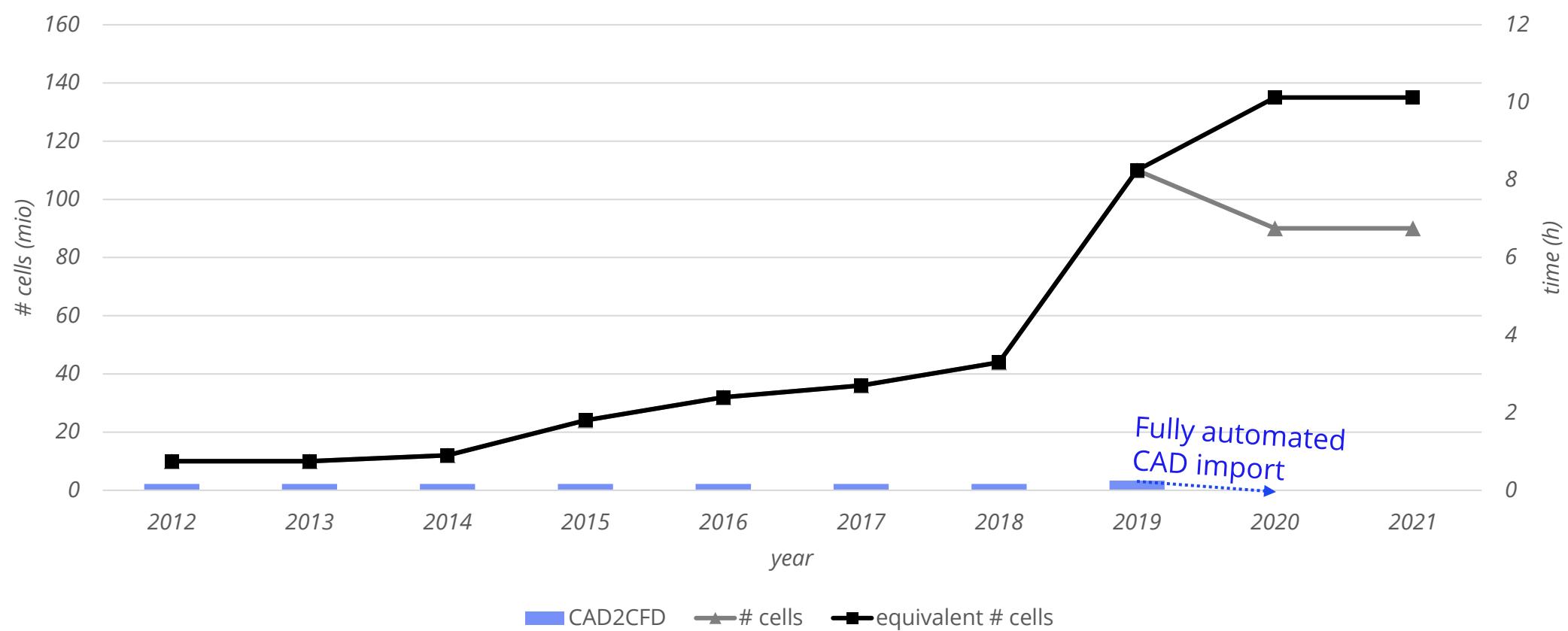
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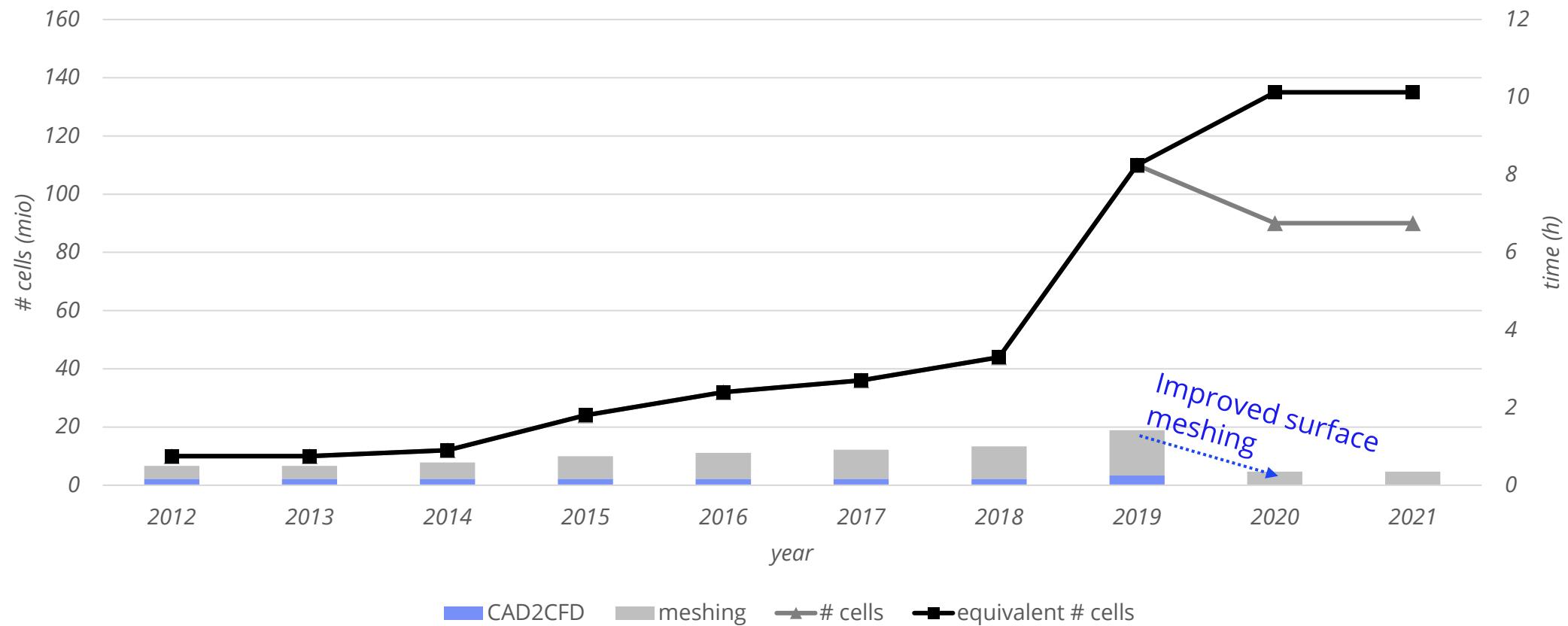
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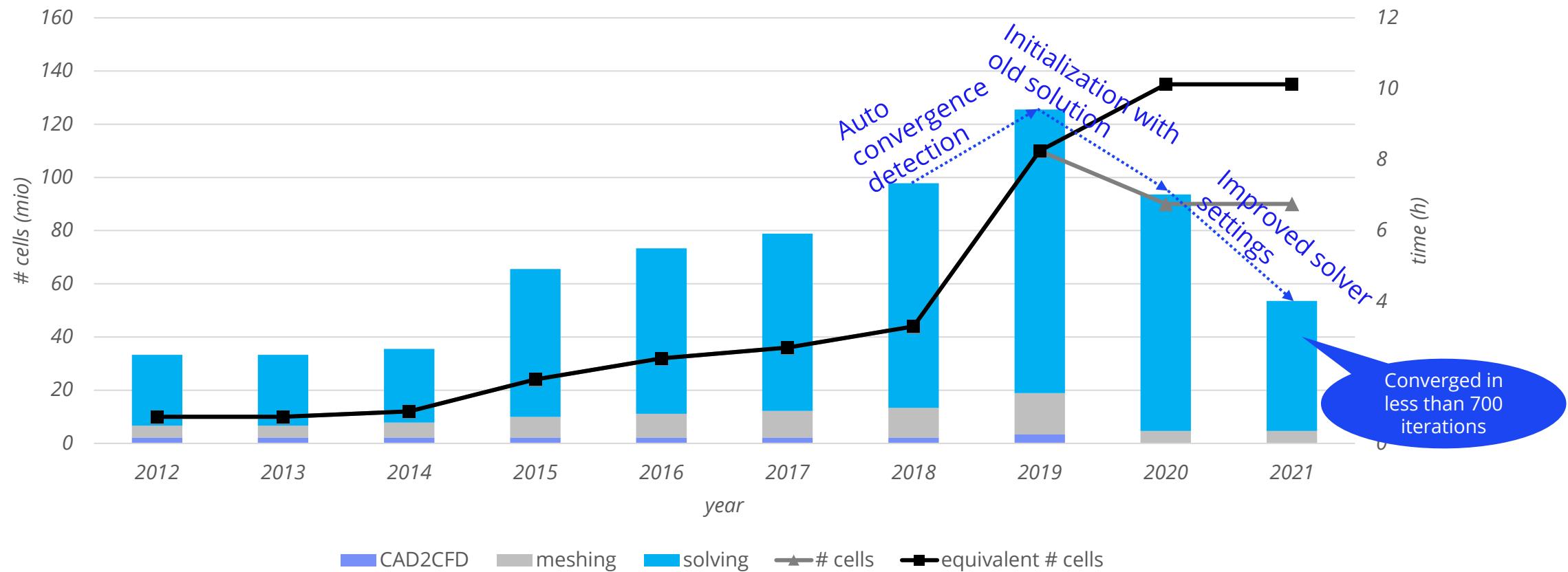
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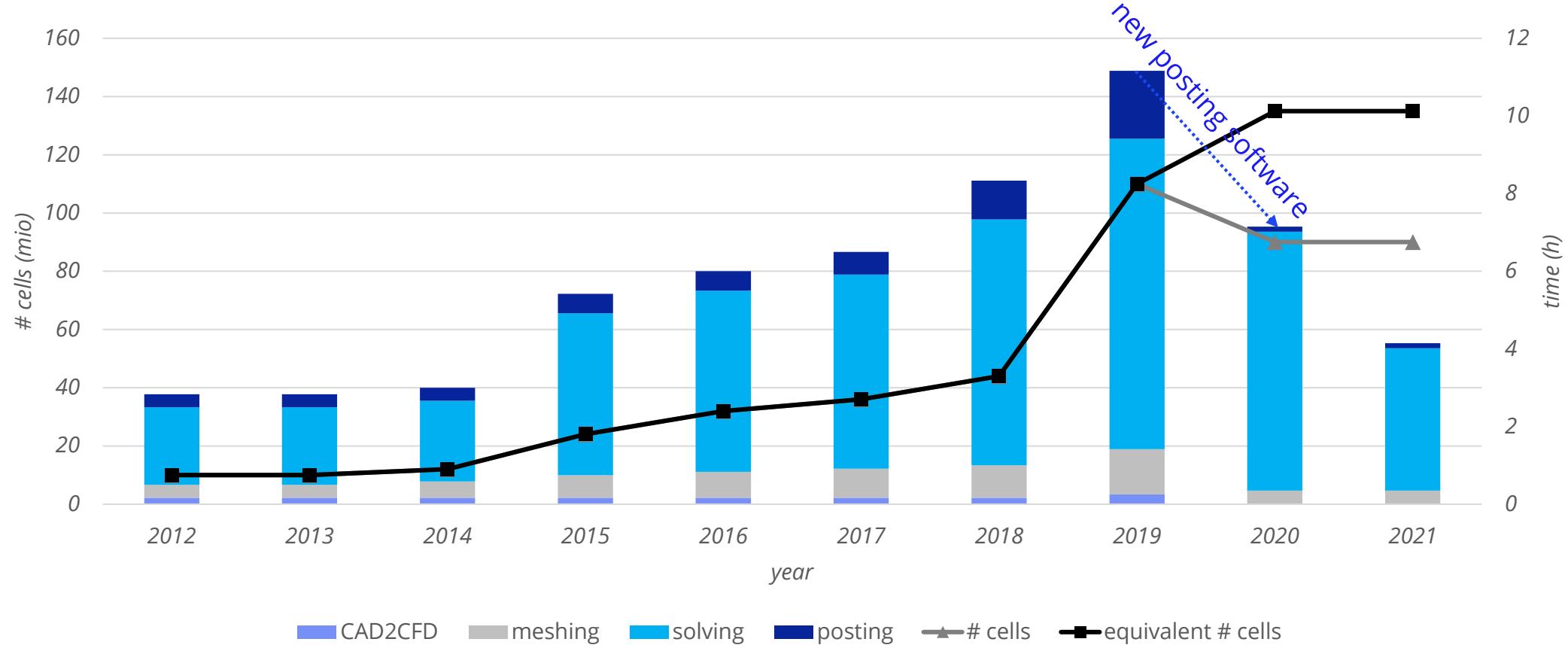
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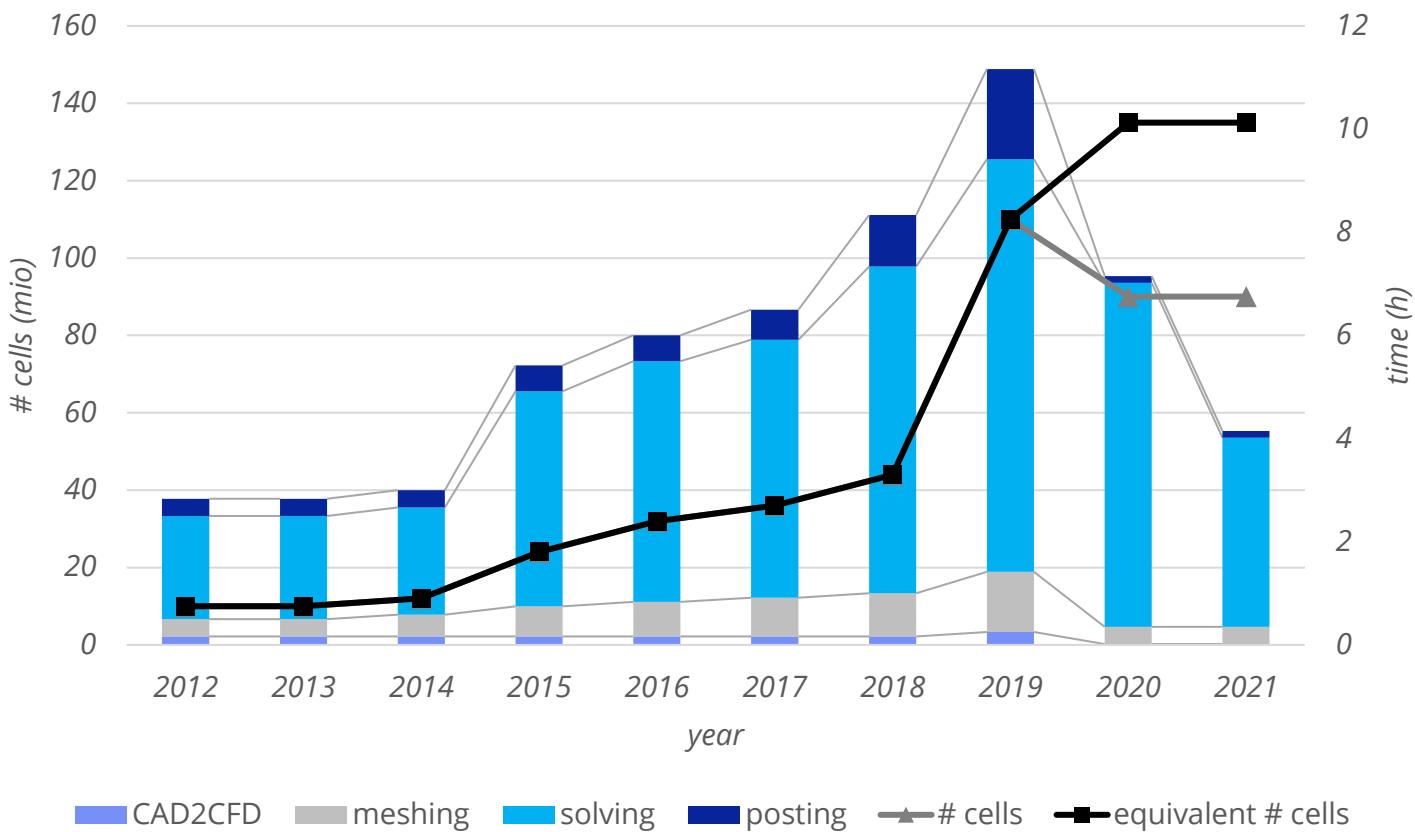
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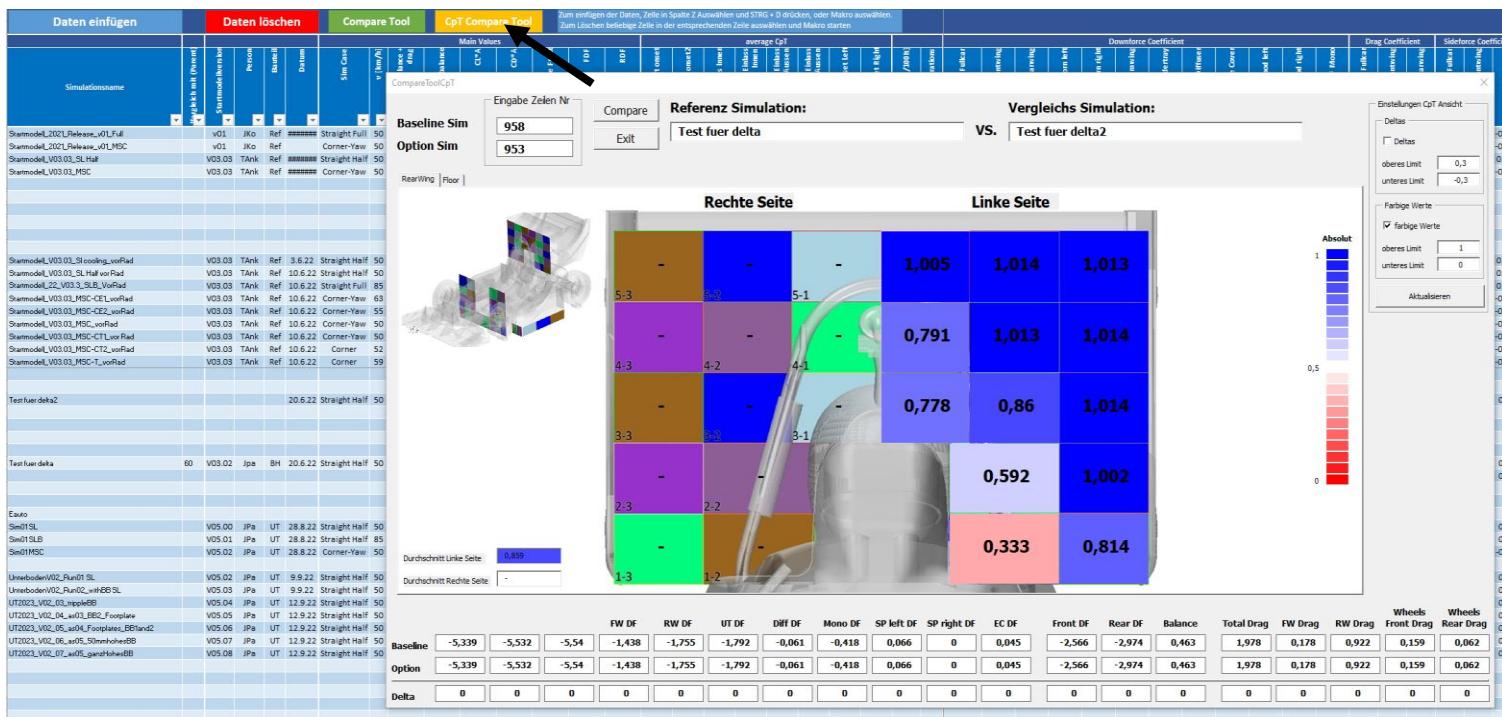
## *Improving the Tool Kit*

- Focus on where you can improve the most
- Invest time & assign members to the process
- Make things easy for future generations



# OPTIMIZING THE CFD VISUALIZATION

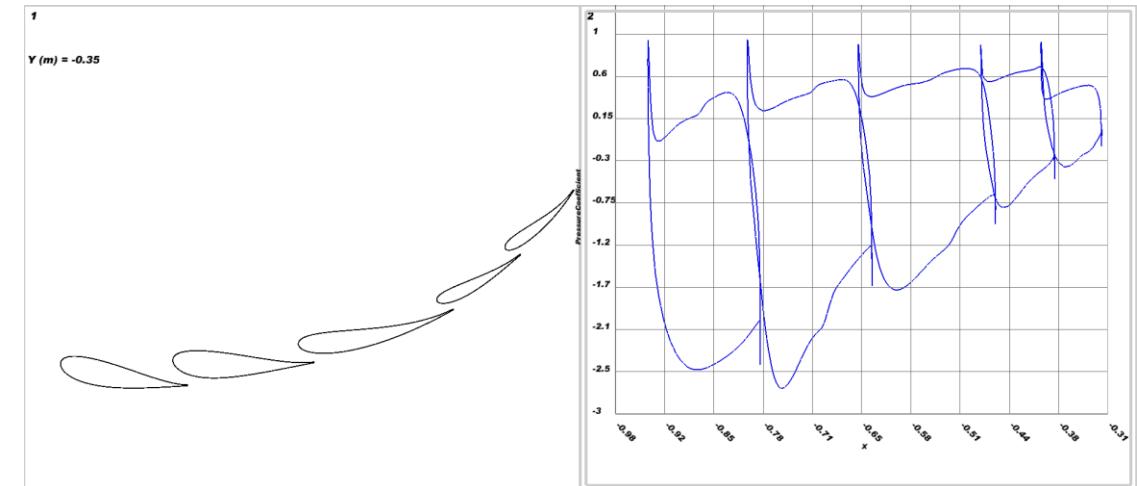
- Report the simulations and compare them
- Use simple techniques to allow a first conclusion



## OPTIMIZING THE CFD VISUALIZATION

---

- Report the simulations and compare them
- Use simple techniques to allow a first conclusion
- Use delta plots to highlight flow field and pressure deltas
- Slice geometry and plot Cp distribution



# **OPTIMIZING THE CFD VISUALIZATION**

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## *Off-surface data:*

- Focus on energy content of air (total pressure → CpT)
- Use mainly x-slices to understand the flow field
- Additionally use static pressure (Cp) and vortex visualization (~~vorticity~~, Q-criterion, Lambda2-criterion, Rotex, ...)
- Velocity vectors

## *Surface data:*

- Static pressure
- Streamlines
- Wall shear stress

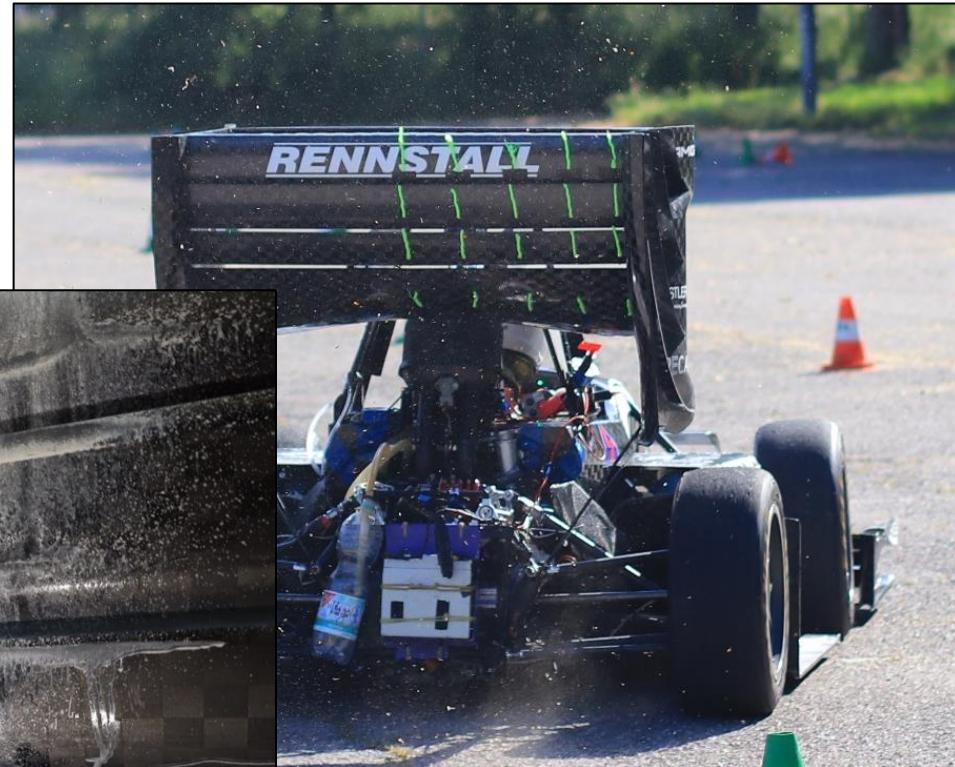
## TESTING & VALIDATION

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- Wool Tufts
- Flow Vis paint
- Spring travel → downforce
- Coasting test → drag
- Pressure Tapping
- Rake



Greenteam Uni Stuttgart



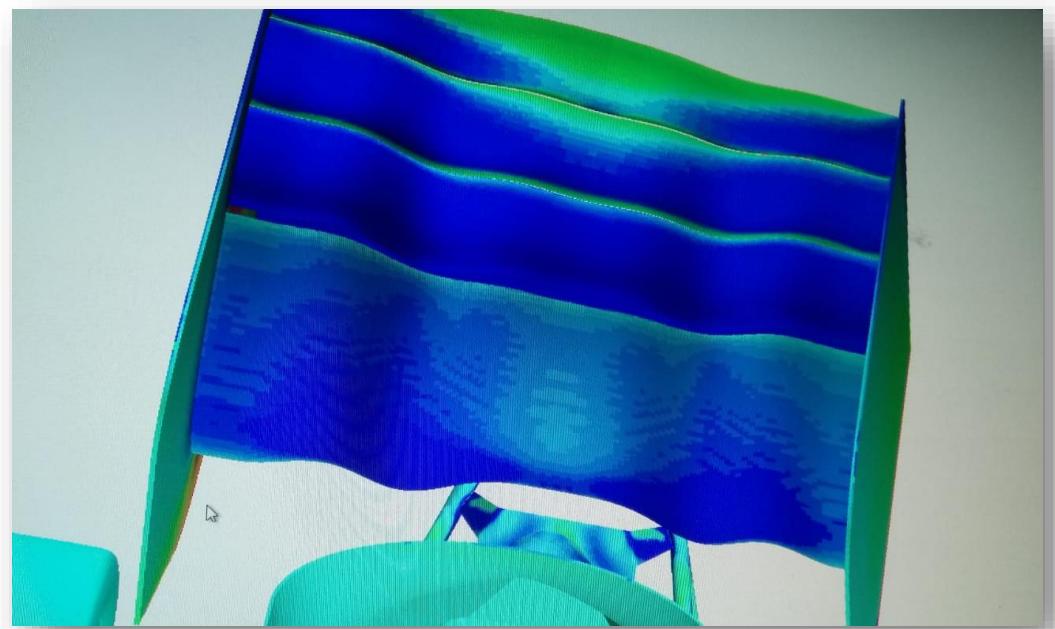


# COMMON FORMULA STUDENT MISTAKES

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## CFD

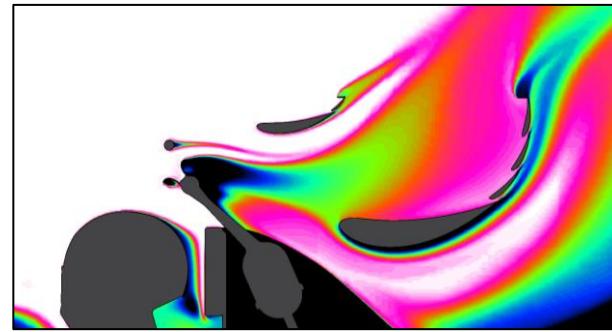
- High wall  $y^+$  for the whole car
  - Use high Reynolds approach where you don't need to fully resolve the boundary layers
  - Low Reynolds approach only where you really need it (suction surfaces of wings etc.)
- low quality CFD simulations (< 20 mio cells for fullcar simulation)
  - Be aware of possible issues, do not assume you get the right solution
  - Perform a mesh study
  - Compare your results with a better resolved flow field
  - Only refine where it is really necessary
  - Can you use different mesh settings for developing different areas on the car?
- 2D simulations
  - A race car is 3D!
  - You can not even develop a front wing profile in clean flow in 2D
  - You can use 2D to understand fundamentals of airfoils etc. but not to develop components for your car
- Transient simulations (RANS)
  - Focus on improving your steady-state simulation first
  - Transient simulations should use at least DES approach
  - Use a finer mesh for DES. This still does not give you the real flow field



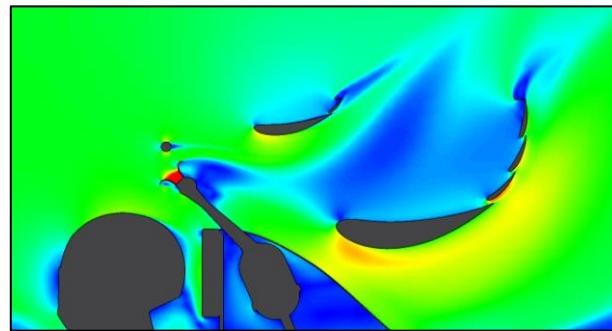
# COMMON FORMULA STUDENT MISTAKES

## CFD

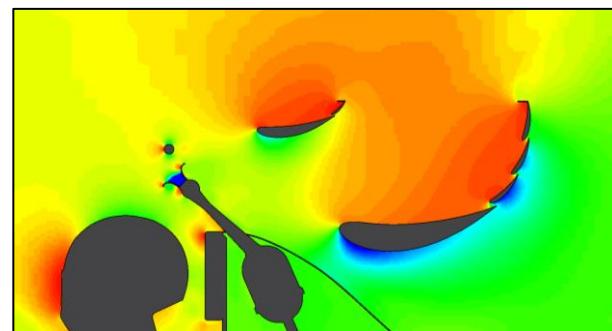
- Validate the simulations
  - Use at least wool tufts to make sure your wings don't separate
  - Wool tufts and flow viz on pressure sides is useless
  - Validation is not something you only do for the engineering design event
- Make the most out of your CFD results
  - Use the right flow variables for the visualization
  - Are y-sections always the best?



Total Cp



Velocity



Cp

# COMMON FORMULA STUDENT MISTAKES

## Aero concept

- Define your design goals appropriately
  - Lift/drag target
  - Aero balance target
  - Use lap time simulations or experience from previous years
  - How much do you benefit from your aero?
  - Do not copy from F1
- Do not design the car for straight ahead only
  - imagine what will happen under yaw if you can not run cornering or yaw simulations
  - Use wing profiles at leading edges of endplates
- Use the right wing profiles
  - (high lift) airfoils from a online database are not designed for running in a multi element config or in close proximity to the ground
- Design your wing cascades properly
  - Make sure there is a good reason to use more than one element
  - Pay attention to the slot gaps. While designing them but also in manufacturing
- Integrate cooling into the aero package
  - It is not something for the powertrain or battery guys
  - Optimize your onset flow and manage the departing flow

